Technical Bulletin

Reissued: 12-Mar-10 Model: AI-C1 LCIT PB3050

Date: 21-May-09

No.: RD352001c

RTB	Reis	sue	(orig	inal M	3: MD3	52002)
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The items in *bold italics* were added.

Subject: Parts st	andardization		Prepared by: K. Hamada			
From: 1st Overse	as Tech Support Sec., 1st PQ	M Dept.				
Classification:	Troubleshooting	Part informat	tion	Action required		
	🗌 Mechanical	Electrical		Service manual revision		
	Paper path	Transmit/rec	eive	Retrofit information		
	Product Safety	Other ()	Tier 2		

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number	·	,		Ũ		
D3522560	D3522550	Guide Ass'y – Vertical Transport	1-1	X/X	3	13	Α
AA063920	AA063930	Compression Spring – 8N	1-2	X/X	3	20	Α
AA080275	G0602652	Bushing: Pressure: MM4	1-2	X/X	3	21	Α
D3522553	D3522561	Lower Guide – Vertical Transport	1-1	X/X	3	25	Α
D3522552	D3522558	Upper Guide – Vertical Transport	1-1	X/X	3	26	Α
D3525110	D3525111	LCT Board	1-1	X/X	15	5	Α
B2232835	D0092836	Guide Plate	1-1	X/X	13	40	Α
B1544521	D3511190	Stepper Motor	1-1	X /X	17	23	Α
B5422560		Driven Roller	1-0	-	3	22	
	D0092575	Shaft - Idler	0-1	-	3	30	Α
	D0092576	Shaft – Vertical Transport	0-1	-	3	31	Α
	D0092574	Pulley - Idler	0-3	-	3	32	Α
	D0092573	Pulley – Vertical Transport	0-3	-	3	33	Α
	D0092572	Vertical transport Belt	0-3	-	3	34	Α
	D0092571	Holder – Vertical Transport	0-1	-	3	35	Α
	D3522562	Cover – Vertical Transport	0-1	-	3	36	Α
B8012590		Seal: Reflection Polarizing Plate	1-0	-	3	15	
AA143575		Flat: Screw: Knob Screw: M4x10	1-0	-	3	29	

Change/Reason: Parts standardization.

E

IMPORTANT: The interchangeability <u>as a set</u> of the old and new parts marked "A" in the table is X/O.

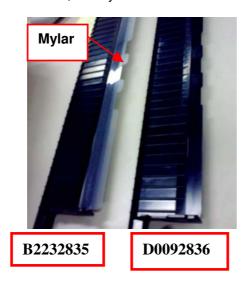
Note: The Mylar was deleted from the Guide Plate (see photo below).

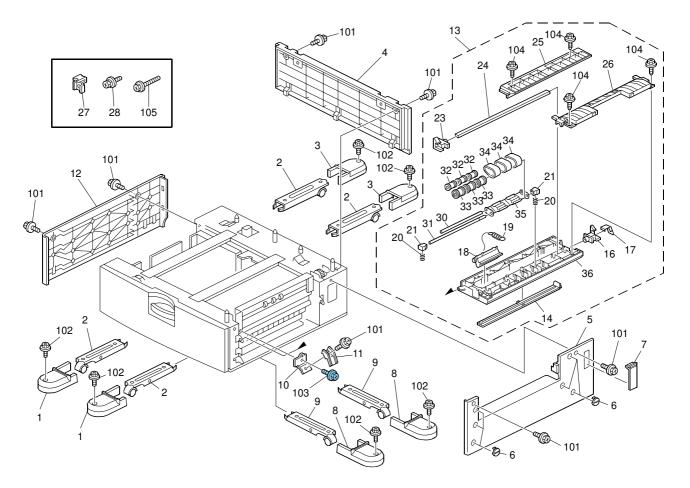
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Reissued: 12-Mar-10

Model: AI-C1 LCIT PB3050	Date: 21-May-09	No.: RD352001c
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Guide Plate (B2232835 → D0092836) Note: As mentioned above, the Mylar was deleted.





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Model: AL-C1 LC	Dat	e: 22-Jul-0)9	No.: RD352002						
Subject: Cover &	Subject: Cover & Bracket					Prepared by: K. Hamada				
From: 2nd Tech §	Support Sec. Service Support D	Dept.								
Classification:	Troubleshooting	Part informa		tion	Action	n required				
	Mechanical	Electric	ctrical		Service manual revision					
	Paper path	Transm	it/rec	eive	Retrof	fit information				
	Product Safety	Other ()	Tier 2					

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B8011059	B8001059	Cover: Buring: Base	1-1	X/X	15	10	X/O
B8016123	B8006123	Bracket: Arm: Remove/insta	l: 1-2	X/X	5	15	as a
		Right					set
B8016124		Bracket: Arm: Remove/insta	l: 1-0	-	5	16	
		Right inner Rear					
B8016125		Bracket: Arm: Remove/insta	l: 1-0	-	5	18	
		Rear Right					
B801	6126	Bracket: Arm: Remove/insta	: 1- 2	-	5	17	
		Rear Left					

Change/Reason: Part standardization

Note:

Please replace the above parts together as a set.

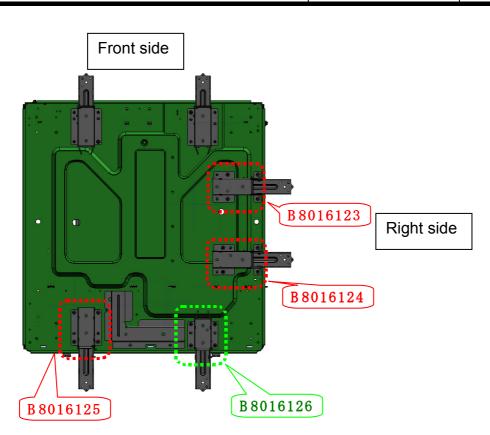


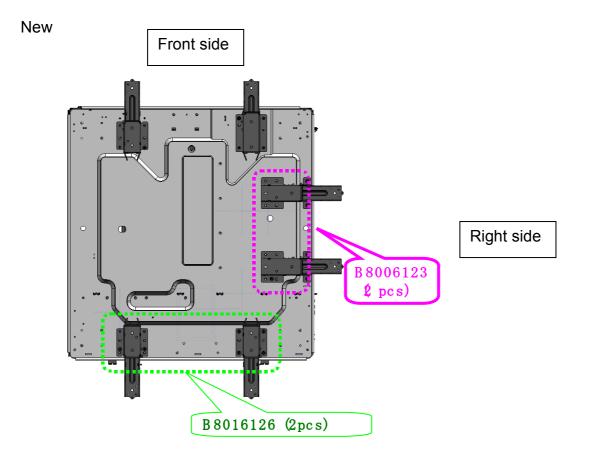
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Model: AL-C1 LCIT PB3050

No.: RD352002

Old





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Model: AL-C1 LC	Dat	:e: 23-Jul-(09	No.: RD352003		
Subject: Shaft &	Prepared by: K. Hamada					
From: 2nd Tech S	Support Sec. Service Support I	Dept.				
Classification:	Troubleshooting	🛛 Part inf	orma	tion Action required		n required
	Mechanical	Electric	al		Servic	ce manual revision
	Paper path	Transm	it/rec	eive	Retrof	fit information
	Product Safety	Other ()	🗌 Tier 2	

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
AB030787	AB030831	Timing Pulley –15T	1-1	X/X	7	25	X/O
B8012730	B8012733	Shaft – Slider Drive	1-1	X/X	7	20	as a
							set

Change: The shapes of the pulley and shaft were changed. **Reason:** To further strengthen the pulley.

Note:

Please replace the above parts together as a set.

Technical Bulletin

Reissued:4-Sep-09

Model: AL-C1 LCIT PB3050

Date: 17-Aug-09

No.: RD352004a

RTB Reissue:

The items in **bold italics** were changed (the new P/N was corrected).

Subject: Caster			Prepared	d by: K. Hamada
From: 2nd Tech	Support Sec. Service Support	Dept.		
Classification: Troubleshooting		Part informat	ion	Action required
	Mechanical	Electrical		Service manual revision
	Paper path	Transmit/rec	eive	Retrofit information
	Product Safety	🗌 Other ()	Tier 2

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B8001103	A5071096	Pan Head Screw M5x5	8-8	X/X	5	9	А
AH012036	D3511120	Caster: Dia50H59: Stopper: Yes	2-2	X/X	5	8	Α
AH012037	D3511121	Caster	2-2	X/X	5	7	Α

Change/Reason: Parts standardization.

Note A: When you replace new parts together as a set, the interchangeability is **O/O**.

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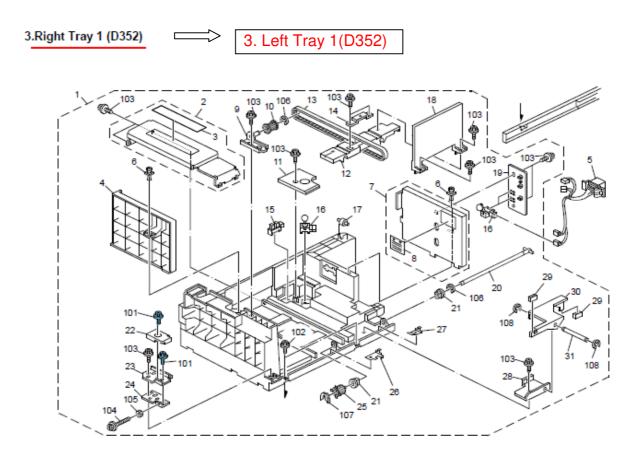
Technical Bulletin

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Model: AL-C1 LC	Model: AL-C1 LCIT PB3050 Date					No.: RD352005	
Subject: PB3050		Prepared by: N.Yoshida					
From: 1st Overseas Tech Support Sec., 1st PQM Dept.							
Classification:	Troubleshooting	Part inf	ormat	rmation A		n required	
	🗌 Mechanical	Electric	rical 🗌 Se		Servic	vice manual revision	
	Paper path	🗌 Transm	it/rec	eive	Retrof	fit information	
	Product Safety	Other ()			

Parts Catalog Collection

The following descriptions are modified as shown in red.



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Technical Bulletin

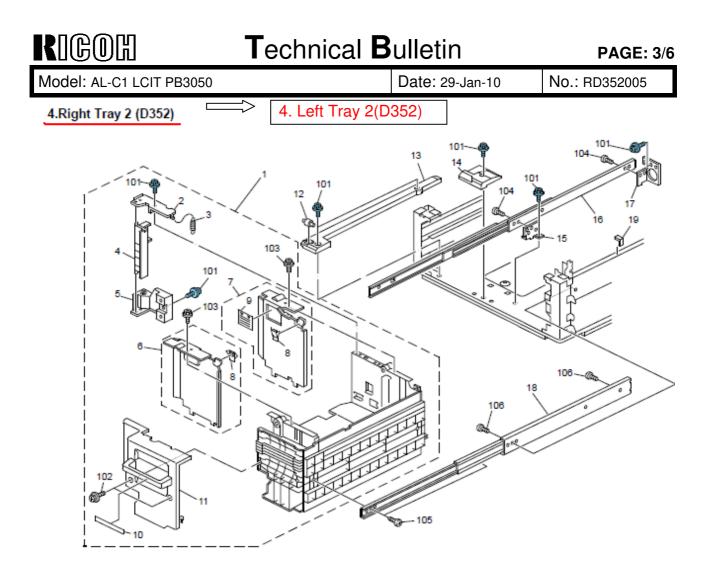
PAGE: 2/6

Model: AL-C1 LCIT PB3050

Date: 29-Jan-10

No.: RD352005

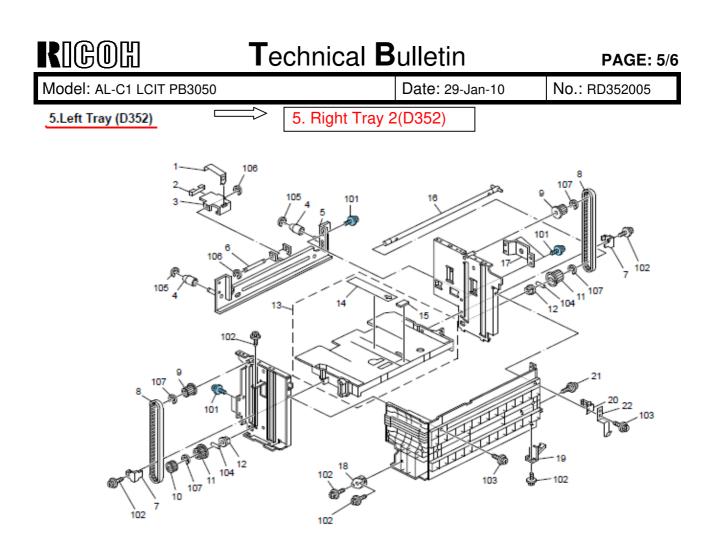
	Index No.	Part No.	Description 3. LC	eft Tray		352, NO.	art No.	Description	Q'ty Per Assembly
E	1	B801 2711	Tandem LCT Unit - Left	1	4 1	101	0454 3006Q	Tapping Screw - M3x6	
	2	B801 2742	Timing Belt Cover	1		102	0451 3008N	Tapping Screw - M3x8	
	3	AA00 0715	Decal - Left Paper Set	1		103	0450 3010N	Tapping Screw - M3x10	
	4	B801 2758	Side Fence - Left Front	1		104	0360 3010N	Screw:M3x10	
	5	B801 5311	Harness - Tandem Tray	1		105	0711 0030N	Hexagonal Nut:M3	
	6	G569 2761	Rivet - 31J5	2		106	0720 0040E	Retaining Ring - M4	
	7	B801 2753	Side Fence - Left Rear	1		107	0805 0089	Retaining Ring - M4	
	8	AA00 0713	Decal - Side Fence Rear	1		108	0720 0030E	Retaining Ring - M3	
	9	B801 2735	Timing Belt Bracket	1					
	10	AB03 3085	Timing Pulley - 15T	1					
	11	B801 2748	Cover:Positioning Sensor	1					
	12	B801 2744	Back Fence Slider	1					
	13	AA04 3599	Timing Belt - 60S3M588	1					
	14	B801 2746	Timing Belt Slider Stopper	1					
	15		Photointerruptor:Flat	1					
	16		Photointerruptor:Paper Volume Sensor	3					
	17		Roller - Paper Tray	1					
	18	B801 2745		1					
_	19		Paper Volume Sensor Bracket	1					
۳	20		Shaft - Slider Drive	1					
6	21		Bushing - 6x10x6	2					
	22		Tray Cover Plate- Right	1					
			Tray Plate - Right	1					
	24		Tray Plate Bracket - Right	1					
٣			Timing Pulley - 15T	1					
_	26	B801 2811	Ground Plate - Cover Timing Belt	1					
E)	27	B801 2812	Ground Plate - Joint Drive	1					
6	28	B801 2762	Lever Lock Bracket						
	29	B801 2765	Lever Cap	2					
	30	B801 2764	Coupling Lever						
	31	B801 2763	Lock Lever Shaft	1					



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Mod	el: AL-C	1 LCIT PB3050				Date: 2	9-Jan-10	No.: RD352	005
	ht Tray 2	<u>(D352)</u>	4. Left Tra	ay 2	(D35	52)			
Index No.	Part No.	Description	Assembly		No.	Part No.	Descri	ption	Q'ty Per Assembly
Index No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19	D352 2610 B801 2677 G569 2712 B801 2665 B801 2685 B801 2695 B801 2690 B801 2690 B801 2801 B801 2681 B801 2681 B801 2680 A232 2987 B801 1123 B801 1128 B801 1128 B801 1128	Description Tandem LCT Ass'y:Right End Fence Bracket Tension Spring End Fence End Fence Guide Plate Side Fence Ass'y - Right Front Side Fence Ass'y - Right Front Side Fence Ass'y - Right Rear Paper Plate Decal - Side Fence Rear Decal - Grip Inner Cover Right Inner Cover Grip - Right Roller - Paper Tray Guide - Left Lower Tray Stopper - Left Slide Rail Bracket - Front Slide Rail Bracket - Rear Slide Rail - Middle Slide Rail - Right Cushion			No. 101 102 103 104 105 106	0454 3006Q 0450 3010N 0451 4008N 0354 0050N 0452 3008N	Tapping Screw - M3x6 Tapping Screw - M3x10 Tapping Screw:4x8 Screw - M4x5		Q'ty Per Assembly



RIGOR Model: AL-C1 LCIT PB3050

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5.Left Tray (D352) 5. Right Tray 2(D352)											
Index No. Part No. Description Assembly No. Part No. Description Q'ty F Assem 1 B801 2654 Lock Lever 1 101 0454 3006Q Tapping Screw - M3x6 2 B801 2653 Base Coupling Bracket Sheet 1 102 0450 3010N Tapping Screw - M3x6 3 B801 2653 Base Coupling Bracket 1 103 0451 3008N Tapping Screw - M3x8 4 B801 2657 Tandem Tray Stay - Right 1 105 0720 0040E Retaining Ring - M4 5 B801 2684 Timing Belt Holder 2 107 0720 0030E Retaining Ring - M4 6 B801 2684 Timing Belt Holder 2 107 0720 0000E Retaining Ring - M3 7 B801 2684 Timing Pulley - Tray Bottom Plate 2 107 0720 0000E Retaining Ring - M8 9 G569 2710 Timing Pulley - Tray Bottom Plate 2 1 1 11 AB03 0633 Timing Pulley - Tray Bottom Plate 2 1 1	Mode	el: AL-C1	LCIT PB3050		Date: 2	9-Jan-10	No.: RD352005				
Index No. Part No. Description QT y F Assembly 1 1 1 101 0454 3008Q Tapping Screw - M3x6 2 8801 2652 Coupling Bracket Sheet 1 102 0450 3010N Tapping Screw - M3x6 3 8801 2653 Base Coupling Bracket 1 103 0451 3008N Tapping Screw - M3x6 4 8801 2657 Tandem Tray Stay - Right 1 105 0720 0040E Retaining Ring - M4 6 B801 2649 Tray Stay Shaft - Right 1 106 0720 0040E Retaining Ring - M4 6 B801 2644 Timing Belt Holder 2 107 0720 0040E Retaining Ring - M4 7 B801 2644 Timing Belt Holder 2 107 0720 0040E Retaining Ring - M8 8 AA04 3800 Timing Pulley - Tray Bottom Plate 2 107 0720 0040E Retaining Ring - M8 11 AB03 0833 Timing Pulley - Tray Bottom Plate 2 107 0720 0060E Retaining Ring - M8 12 AA08 21		ft Tray (D3	<u>352)</u>	5. I	Right [·]	Tray	/ 2(E	0352)			
2 B801 2652 Coupling Bracket Sheet 1 102 0450 3010N Tapping Screw - M3x10 3 B801 2653 Base Coupling Bracket 1 103 0451 3008N Tapping Screw - M3x8 4 B801 2657 Tandem Tray Stay - Right 1 103 0451 3008N Tapping Screw - M3x8 5 B801 2657 Tandem Tray Stay - Right 1 105 0720 0040E Retaining Ring - M4 6 B801 2684 Timing Belt Holder 2 107 0720 0030E Retaining Ring - M3 7 B801 2684 Timing Belt - 60S3M378 2 107 0720 0080E Retaining Ring - M6 8 AA04 3600 Timing Pulley - Tray Bottom Plate 2 107 0720 0080E Retaining Ring - M6 9 G580 2710 Timing Pulley - Tray Bottom Plate 2 107 0720 0080E Retaining Ring - M6 11 AB03 0633 Timing Pulley - Tray Bottom Plate 2 107 0720 0080E Retaining Ring - M6 12 AA08 2104 Bushing - 8x12x7 2 2 107 0720 0080E Retaining Ring - M6 14 <td></td> <td>Part No.</td> <td>Description</td> <td></td> <td>-</td> <td></td> <td></td> <td></td> <td>Descrip</td> <td>tion</td> <td>Q'ty Per Assembly</td>		Part No.	Description		-				Descrip	tion	Q'ty Per Assembly
	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 9 20 21	B801 2652 B801 2653 B801 2657 B801 2657 B801 2649 B801 2684 AA04 3600 G569 2710 C410 7626 AB03 0633 AA08 2104 B801 2654 AA00 0714 B801 2653 C410 2681 B801 2638 C410 7534 B801 2679 AA14 3823	Coupling Bracket Sheet Base Coupling Bracket Guide Roller Tandem Tray Stay - Right Tray Stay Shaft - Right Timing Belt Holder Timing Belt - 60S3M378 Timing Pulley - Tray Bottom Plate Gear Damper - 18Z Timing Pulley - Tray Bottom Plate Bushing - 8x12x7 Tray Bottom Plate Decal - Right Paper Set Friction Pad Shaft - Tray Bottom Plate Rise Supporting Plate:Side Plate:Large Capacity Oil Damper Lock Tray Arm Tray Ground Plate - Right Tapping Screw	y Tray	1 1 2 1 2 2 2 1 2 2 1 1 1 1 1 1 1 1 1		101 102 103 104 105 106	0450 3010N 0451 3008N 0623 0140E 0720 0040E 0720 0030E	Tapping Screw - M3x10 Tapping Screw - M3x8 Spring Pin - 3x14mm Retaining Ring - M4 Retaining Ring - M3		Assembly

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Model: AL-C1 LC	CIT PB3050	e: 17-Mar	-11	No.: RD352006			
Subject: Caster		Prepared by: M. Kumagai					
From: 1st Overse	eas Tech Support Sec., 1st PQ	M Dept.					
Classification:	Troubleshooting	🛛 Part inf	ormat	ation 🗌 Act		on required	
	MechanicalElectricalPaper pathTransmit/re		al	l 🗌 Se		vice manual revision	
			it/rec	it/receive		ofit information	
	Product Safety	Other ()	🗌 Tier 2		

Change/Reason: The following part was added as a service part.

New part number	Description	Q'ty	Int	Page	Index	Note
B8012722	TANDEM TRAY:LEFT	1		6	40	

Change/Reason:

