

Reissued: 23-Jun-08

Model: Model AI-C1 LCIT PB3050	Date: 7-May-08	No.: MD352001a
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MB Reissue

The items in ***bold italics*** were changed (the new P/N was corrected).

Modified Article: Paper Feed Unit		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B801 2512	<i>D352 2521</i>	Paper Feed Unit: Ass'y	1-1	X/O	13	1	
B238 2569	D0092757	Transport roller	1-1	X/O	13	11	

Change: The material of the transport roller was changed.

Reason: To further minimize noise during paper transport.

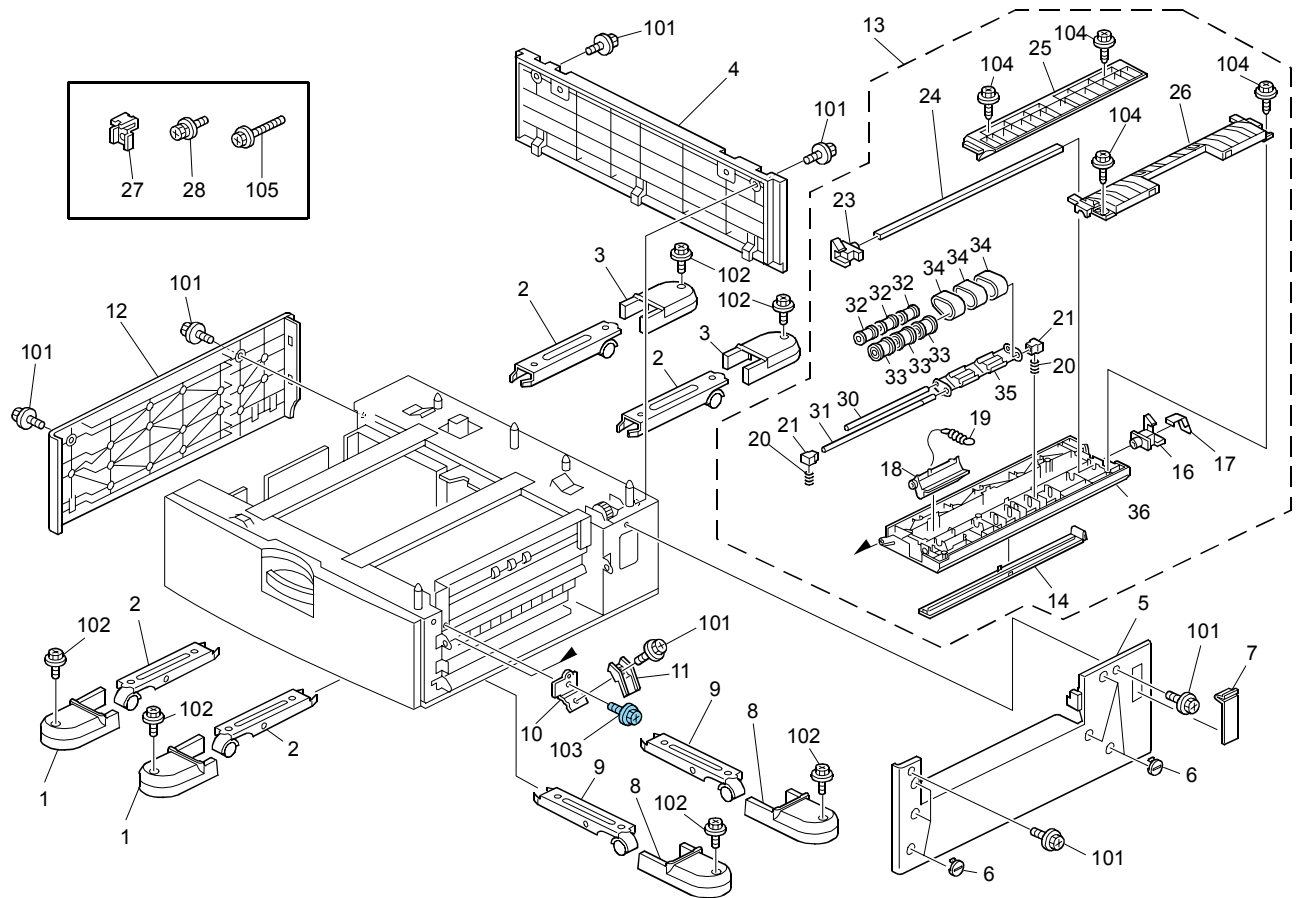
Model: Model AI-C1 LCIT PB3050		Date: 13-Jun-08	No.: MD352002
Modified Article: Parts standardization		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		



Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D3522560	D3522550	Guide Ass'y – Vertical Transport	1-1	O/O	3	13	
AA063920	AA063930	Compression Spring – 8N	1-2	X/O	3	20	A
AA080275	G0602652	Bushing: Pressure: MM4	1-2	X/O	3	21	A
D3522553	D3522561	Lower Guide – Vertical Transport	1-1	X/O	3	25	A
D3522552	D3522558	Upper Guide – Vertical Transport	1-1	X/O	3	26	A
B5422560		Driven Roller	1-0	-	3	22	
	→ D0092575	Shaft - Idler	0-1	-	3	30	A
	→ D0092576	Shaft – Vertical Transport	0-1	-	3	31	A
	→ D0092574	Pulley - Idler	0-3	-	3	32	A
	→ D0092573	Pulley – Vertical Transport	0-3	-	3	33	A
	→ D0092572	Vertical transport Belt	0-3	-	3	34	A
	→ D0092571	Holder – Vertical Transport	0-1	-	3	35	A
	D3522562	Cover – Vertical Transport	0-1	-	3	36	A
B8012590		Seal: Reflection Polarizing Plate	1-0	-	3	15	
AA143575		Flat: Screw: Knob Screw: M4x10	1-0	-	3	29	

Change/Reason: Parts standardization.

Important A: If you replace either of the old parts, make sure to install all the new parts together as a set.



Model: Model AI-C1 LCIT PB3050		Date: 3-Jul-08	No.: MD352003
Modified Article: Paper Feed Unit		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AF030090	AF030085	Paper Feed Roller: Pickup	1-1	X/O	13	14	
AF031090	AF031085	Paper Feed Roller: Feed	1-1	X/O	13	18	
AF032090	AF032085	Paper Feed Roller: Separate	1-1	X/O	13	27	

Change/Reason: Part standardization.

Important: If you replace either of the old parts, make sure to install all the new parts **together as a set.**

Model: Model AI-C1 LCIT PB3050		Date: 23-Jul-08	No.: MD352004
Modified Article: Vertical Transport Belt		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0092572	D0292677	Vertical Transport Belt	3-3	O/O	3	34	

Change/Reason: Part standardization

Model: Model AI-C1 LCIT PB3050		Date: 28-Jan-09	No.: MD352005
Modified Article: Parts Catalog Correction		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Incorrect part number	Correct part number	Description	Q'ty	Page	Index	Note
D3525110	D3525111	LCT Board	1-1	15	5	

Change/Reason: Parts catalog correction

Model: Model AI-C1 LCIT PB3050		Date: 28-Jan-09	No.: MD352006
Modified Article: Parts Catalog Correction		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Incorrect part number	Correct part number	Description	Q'ty	Page	Index	Note
B1544521	D3511190	Stepper Motor: Mm56: Ass'y	1-1	17	23	
B8015314		Harness- Motor	1-0	17	24	

Change/Reason: Parts catalog correction

Note: The harness is included in the correct part number for the stepper motor.

Model: Model AI-C1 LCIT PB3050		Date: 16-Feb-09	No.: MD352007
Modified Article: Part catalog correction		Prepared by: K. Hamada	
From: 2nd Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B8012610	D3522610	Tandem LCT Unit – Right	1-1	-	7	1	

Change/Reason: Part catalog correction



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
AL-C1 LCIT PB3050	D352	200905		B8016123	B8006123	BRACKET:ARM:REMOVER/INSTALL:RIGHT	1	1	X/O		5	19					V0803830
AL-C1 LCIT PB3050	D352	200905		B8011059	B8001059	COVER:BURRING:BASE	1	1	X/O		11	12	A				V0803830



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	200906		AB030787	AB030831	TIMING PULLEY:15T:DRIVE	1	1	X/X		7	25	B		Y		V0804832	8111072
AL-C1 LCIT PB3050	D352	200906		B8012730	B8012733	SHAFT:SLIDER:DRIVE:PRESS FIT	1	1	X/X		7	20	B		Y		V0804832	8111072
AL-C1 LCIT PB3050	D352	200906		B8012812	D3522816	GROUND PLATE:JOINT:DRIVE	1	1	X/O		7	27					V0901490	9050962



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	200907		AH012036	D3511120	CASTER:DIA50H59:STOPPER:YES	2	2	X/X		5	8	A		Y		V0901758	9051154
AL-C1 LCIT PB3050	D352	200907		B8001103	A5071096	PHILIPS SCREW - M5X6	8	8	X/X		5	9	A		Y		V0901758	9051154
AL-C1 LCIT PB3050	D352	200907		B8012711	D3522711	TANDEM LCT:LEFT:EXP:ASS'Y	1	1	X/O		7	1					V0901511	
AL-C1 LCIT PB3050	D352	200907		B8012812	D3522816	GROUND PLATE:JOINT:DRIVE	1	1	X/O		7	27					V0901511	
AL-C1 LCIT PB3050	D352	200907			B8012515	GUIDE:PAPER FEED UNIT:LOWER	0	1			13	43			Y	New Index	V0803351	7101110



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	200908		B8012711	D3522711	TANDEM LCT:LEFT:EXP:ASS'Y	1	1	X/O		11	1					V0901490	9050962



Part Change Information List

Date: October 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	200910		AH012037	D3511121	CASTER:DIA50H59:STOPPER:NO	2	2	X/X		5	7	B	O/O	RD352004a		V0901758	
AL-C1 LCIT PB3050	D352	200910		AH012036	D3511120	CASTER:DIA50H59:STOPPER:YES	2	2	X/X		5	8	B	O/O	RD352004a		V0901758	
AL-C1 LCIT PB3050	D352	200910		B8001103	A5071096	PAN HEAD SCREW M5X5	8	8	X/X		5	9	B	O/O	RD352004a		V0901758	9051154



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	201001		G8322584	D3522586	HOOK:REAR:VERTICAL TRANSPORT	1	1	O/O		3	16					V0902323	9080654
AL-C1 LCIT PB3050	D352	201001		D3511120	D3511119	CASTER:DIA50H59:STOPPER:YES	2	2	O/O		5	8					V0903075	9110988
AL-C1 LCIT PB3050	D352	201001		AA082101	GA082010	BUSHING:DIA6:DIA10:9	1	1	X/O		13	20					V0903189	9111023



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	201002		G8322583	D3522585	HOOK:FRONT:VERTICAL TRANSPORT	1	1	O/O		3	23					V0902323	9080654
AL-C1 LCIT PB3050	D352	201002		D3522521	D3522520	PAPER FEED UNIT:LCT:ASS'Y	1	1	X/O		13	1					V0903194	



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	201003		D3522558	D3522565	GUIDE:VERTICAL TRANSPORT:UPPER	1	1	X/O		3	15					V1000293	
AL-C1 LCIT PB3050	D352	201003		D3522561	D3522566	GUIDE:VERTICAL TRANSPORT:LOWER	1	1	X/O		3	25					V1000293	
AL-C1 LCIT PB3050	D352	201003		D3522521	D3522520	PAPER FEED UNIT:LCT:ASS'Y	1	1	X/O		13	1					V0903189	9111023



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	201004			D3522801	STAY:TANDEM TRAY:LEFT:ASS'Y	0	1			7	32			Y		V1000472	10030544



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	201012		AH012036	D35111119	CASTER:DIA50H59:STOPPER:YES	2	2	O/O		5	9					V1001275	
AL-C1 LCIT PB3050	D352	201012		B2232778	D0892778	BRACKET:SENSOR:FEED	1	1	X/O		9	5					V1002614	10101257



Part Change Information List

Date: January 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	201101		D3525111	D3525130	PCB:CEBU-B:ASSY	1	1	X/O		15	5					V1002417	10090525



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	201103			B8012722	TANDEM TRAY:LEFT	0	1			6	40			RD352006		V1100379	

RICOH**Part Change Information List**

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	201105		B8006115	D3516115	COVER:ARM:FRONT	2	2	O/O		3	3					V1002625	
AL-C1 LCIT PB3050	D352	201105		B0822781	D0892781	BRACKET:SENSOR	1	1	X/O		13	6					V1002614	10101257





Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-G1 LCIT PB3050	D352	201106		D3525111	D3525130	PCB:CEBU-B:ASSY	1	1	X/O		15	5					V1002438	



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AL-C1 LCIT PB3050	D352	201109		D3516122	D3516132	COVER:ARM:RIGHT.DOM	2	2	O/O		3	6					V1002625	



Part Change Information List

Date: June 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 LCIT PB3050	D352	201406		B8015311	D7475311	HARNESS:CEBU:TANDEM TRAY:ASS'Y	1	1	O/O		7	5					V1300315	13011484



Part Change Information List

Date: October 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 LCIT PB3050	D352	201509		AA043600	AA043715	TIMING BELT:60S3M378	2	2	O/O	N	11	8					V1502096	15070088
AL-C1 LCIT PB3050	D352	201509		AA043591	AA043713	TIMING BELT:40S3M285	2	2	O/O	N	17	16					V1502096	15070088



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 LCIT PB3050	D352	201601		AA043599	AA043714	TIMING BELT:60S3M588	1	1	O/O	N	7	13					V1502639	15090525



Part Change Information List

Date: Apeil 4, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Q' ty	Int	3DRC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AL-C1 LCIT PB3050	D352	201703		AA043600	AA043715	TIMING BELT:60S3M378	2	2	O/O	N	11	8					V1700421	