

Model: PR-C1 Paper Feed Unit (PB3030)		Date: 28-Apr-08	No.: MD331001
Modified Article: Decal – Paper Set Direction		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0102892	D0192892	Decal – Paper Set Direction	1-1	X/O	5,15	15,1	

Change: The illustration in the decal was changed.

Reason: Parts standardization.

Model: PR-C1 Paper Feed Unit (PB3030)		Date: 28-Apr-08	No.: MD331002
Modified Article: Timing Pulley : Paper Feed		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AB030635	AB030825	Timing Pulley : Paper Feed	1-1	X/O	13	17	
AB030636	AB030826	Timing Pulley : Drive	1-1	X/O	11	19	

Change: A bearing was added to the timing pulley.

Reason: To make the pulley rotate more smoothly.

Reissued: 26-May-08

Model: PR-C1 Paper Feed Unit (PB3030)	Date: 28-Apr-08	No.: MD331003a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: Screw: Fix: Tray: Exit		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☒ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
<i>03604008N</i>	<i>03604010N</i>	<i>Screw – M4 x 10</i>	<i>4-4</i>	<i>X/O</i>	<i>3</i>	<i>106</i>	<i>Mistake correction</i>
03604010N	AA143575	Stud: M4	4-4	O/O	3	106	Accessory
D3316230	B3904351	Screw: Fix: Tray: Exit	6-6	O/O	3	33	Accessory

Change: The screws were changed from a hexagon Phillips head type to a slotted type (which can be turned using a coin).

Reason: To enable sales representatives and others not trained as technicians to remove these screws.

Model: PR-C1 Paper Feed Unit (PB3030)		Date: 28-Apr-08	No.: MD331004
Modified Article: Cover: Paper Tray: Bali-D		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D3312958	D3312959	Cover: Paper Tray: Bali-D	1-1	O/O	5	3	

Change: The length of the upper part of the cover was shortened.

Reason: To ensure that the upper part of the cover does not touch the base plate of the mainframe.

Model: PR-C1 Paper feed unit		Date: 13-May-08	No.: MD331005
Modified Article: PCB		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D3315100	D3315110	PCB:BANK:ASS'Y	1	X/O	9	12	

Change: The firmware of the PCB was changed.

Reason: To improve PFU stepping motor control.

Model: PR-C1 Paper feed unit		Date: 24-Oct-08	No.: MD331006
Modified Article: PCB		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW020173	AW020194	Photointerruptor:Vertical Transport: Bali-D	1-1	X/O	7	14	

Change: The photointerruptor

Reason: To avoid paper jams at the vertical transport section.

Model: PR-C1 Paper feed unit		Date: 30-Oct-08	No.: MD331007
Modified Article: Shaft-DC Motor		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D3312840	B3902840	Shaft-DC Motor	1-1	O/O	9	9	

Change: The length of the shaft was changed from 45.1mm to 43.8mm.

Reason: To avoid paper jams.

Model: PR-C1 Paper feed unit		Date: 30-Oct-08	No.: MD331008
Modified Article: Shaft-DC Motor		Prepared by: M. Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0902987	A2322987	Roller – Paper Tray	4-4	O/O	5	17	
B0902869	A2672869	Gear - 16Z	1-1	O/O	5	20	
D0102854	D3312854	Shaft: Rise: Tray Bottom Plate: BALI-D	1-1	O/O	5	14	
B0902858	A2672858	Font Stopper Lever	1-1	O/O	5	29	
B0902859	A2672859	Side Fence Stopper	1-1	O/O	5	33	
B0902860	A2672860	Rear Lever Stopper	1-1	O/O	5	35	
A2222724	07200080E	Retaining Ring - M8	1-1	O/O	5	8	
B2232864	B2232868	Lever: Release: Paper Tray: Outer	1-1	O/O	5	7	

Change / Reason: Parts standardization



Part Change Information List

Date: March 18, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903			D3311092	SPACER:SUPPORTER:RIGHT	0	2			3	35			Y		V0803023
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102850	D3312850	PAPER TRAY	2	2	X/O		5	37					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102853	D3312853	END FENCE	2	2	X/O		5	27					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102861	D3312861	TRAY BOTTOM PLATE:ASS'Y	2	2	X/O		5	16					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102866	D3312866	SLIDER:UPPER:REAR	2	2	X/O		5	25					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102867	D3312867	SLIDER:UPPER:FRONT	2	2	X/O		5	23					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102870	D3312871	LINK:PAPER SIZE SENSOR	2	2	X/O		5	9					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102873	D3312872	SLIDER:BASE:FRONT	2	2	X/O		5	24					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102874	D3312874	SLIDER:BASE:REAR	2	2	X/O		5	26					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102875	D3312875	SPRING PLATE:PRESSURE:SLIDER	2	2	X/O		5	21					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102884	D3312884	SIDE FENCE:FRONT:ASS'Y	2	2	X/O		5	32					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102885	D3312885	SIDE FENCE:INNER BACK:ASS'Y	2	2	X/O		5	36					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		D0102953	D3312953	LEVER:RELEASE:PAPER TRAY:INNER	1	1	X/O		5	5					V0803497
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		11050283	11050511	HARNESS CLAMP - LWS-0306ZC	15	15	O/O		7	107					V0900137
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		11050290	11050516	CLAMP	3	3	O/O		9	106					V0900137
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		AB030637	D3310637	TIMING PULLEY:TRANSPORT:T24/Z25	2	2	X/O		13	3					V0803021
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		11050310	11050487	HARNESS CLAMP	8	8	O/O		9,13	111,102					V0900137
Model PR-C1 Paper Feed Unit(PB3030)	D331	200903		11050267	11050511	HARNESS CLAMP - LWS-0306ZC	15	15	O/O		9,7,13	107,103,103					V0900137



Part Change Information List

Date: April 30, 2009

Model	Code	PCIL Number	PCIL Correcti on	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model PR-C1 Paper Feed Unit(PB3030)	D331	200904		D3312771	D3312773	TENSION SPRING:PRESSURE:BALI-D	2	2	X/O		9	2					V0803020
Model PR-C1 Paper Feed Unit(PB3030)	D331	200904			D3312774	TENSION SPRING:PAPER FEED:2	0	1			9	23			Y		V0804695
Model PR-C1 Paper Feed Unit(PB3030)	D331	200904		A2672917	AF011053	PAD:TRAY BOTTOM PLATE	2	2	O/O		5	15					V0900138



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
PR-C1 Paper Feed Unit(PB3030)	D331	200905			D3311059	GUIDE:PAPER TRAY	0	1			3	36			Y		V0900779
PR-C1 Paper Feed Unit(PB3030)	D331	200905		11050462	11050348	CLAMP	2	2	O/O		11	106					V0900137



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PR-C1 Paper Feed Unit (PB3030)	D331	200907		B8001103	A5071096	PHILIPS SCREW - M5X6	8	8	X/X		3	17	A	X/O	RD331005		V0901758	9051154



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PR-C1 Paper Feed Unit (PB3030)	D331	200911		AH012037	D3511121	CASTER:DIA50H59:STOPPER:NO	4	4	X/X		3	16			RD331005		V0901758	9051154
PR-C1 Paper Feed Unit (PB3030)	D331	200911		AX040220	D3312680	DC MOTOR:PAPER FEED:ASSY	2	2	O/O		9	11					V0804693	8101773



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PR-C1 Paper Feed Unit (PB3030)	D331	201002		D0102831	D4252831	FRICTION PAD:GUAM-C:ADHESION	1	1	X/O		5	11					V0900764	9021266
PR-C1 Paper Feed Unit (PB3030)	D331	201002		B3902831	D0102821	FRICTION PAD	1	1	O/O		5	11						
PR-C1 Paper Feed Unit (PB3030)	D331	201002		D0102821	D0102831	FRICTION PAD: ADHESION	1	1	X/O		5	11						
PR-C1 Paper Feed Unit (PB3030)	D331	201002			D3312531	PAPER TRAY:LOWER POSITION:BALI-D:ASS'Y	0	1			5	*			RD331006		V0902317	
PR-C1 Paper Feed Unit (PB3030)	D331	201002			D4252532	PAPER TRAY:GUAM-C:ASS'Y	0	1			5	*			RD331006		V0902317	



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PR-C1 Paper Feed Unit (PB3030)	D331	201003			D4252558	SPACER:ADHESION	0	1			7	25	N		RD331007		V0903253	9120727



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PR-C1 Paper Feed Unit (PB3030)	D331	201004		D0102951	D3312951	SHAFT:RELEASE:PAPER TRAY	2	2	O/O		5	6					V1000077	10010110



Part Change Information List

Date: March 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PR-C1 Paper Feed Unit (PB3030)	D331	201006		A2672596	D3312596	GUARD:DRIVE:PAPER FEED:RIGHT	2	2	O/O		13	16					V1000655	10020993
PR-C1 Paper Feed Unit (PB3030)	D331	201006			D3312796	GUIDE:PAPER SIZE SENSOR:SIDE FENCE	0	2			7 11	26 34			RD331009		V1000712	10040333



Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PR-C1 Paper Feed Unit (PB3030)	D331	201105		A8606230	AA143844	SCREW:CLEANING FELT	2	2	O/O		3	32					V1100745	11020792
PR-C1 Paper Feed Unit (PB3030)	D331	201105		D3312811	D3312818	BRACKET:STEPPER MOTOR:PEEN	1	1	O/O		11	29					V1100746	11020956



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PR-C1 Paper Feed Unit (PB3030)	D331	201111		AW020141	AW020198	PHOTOINTERRUPTOR:LG2A14NL1	3	3	X/O		11	13	A		RD331010		V1103048	11100904
PR-C1 Paper Feed Unit (PB3030)	D331	201111		D3312752	D3312753	COVER:SENSOR:PAPER SIZE SENSOR	2	2	X/O		11	27	A		RD331010		V1103048	11100904



Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PR-C1 Paper Feed Unit (PB3030)	D331	201112		D3312531	D3312529	PAPER TRAY:LOWER POSITION:BALI-D:ASS'Y	1	1	O/O		5	*					V1101061	11050067



Part Change Information List

Date: August 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PR-C1 Paper Feed Unit (PB3030)	D331	201208		B0242773	D3312775	BRACKET:RISE:2	2	2	X/O		11	12					V1201131	12010955



Part Change Information List

Date: December 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
PR-C1 Paper Feed Unit (PB3030)	D331	201212		D3312959	D3312955	COVER:PAPER TRAY:BALI-D	1	1	X/O		5	3					V1202579	12080318



Part Change Information List

Date: January 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PR-C1 Paper Feed Unit (PB3030)	D331	201301		D0102954	D3312954	GRIP:PAPER TRAY	2	2	X/O		5	1					V1202579	12080318
PR-C1 Paper Feed Unit (PB3030)	D331	201301		D0102958	D3312957	COVER:PAPER TRAY	1	1	X/O		5	3					V1202579	12080318
PR-C1 Paper Feed Unit (PB3030)	D331	201301		D3312959	D3312955	COVER:PAPER TRAY:BALI-D	1	1	X/O		5	3					V1202643	
PR-C1 Paper Feed Unit (PB3030)	D331	201301		D3312720	D3312784	BRACKET:DC MOTOR:1:BALI-D	1	1	X/O		9	15					V0902347	09080346

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
PR-C1 Paper Feed Unit (PB3030)	D331	201901		AF011053	D6992868	PAD:TRAY BOTTOM PLATE	2	2	X/O	N	5	15					V1802156	18080738