#### Modification Bulletin

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Model: AT-C1 Paper Feed Unit(PB3000)			ate: 26-Deo	c-06	No.: MB8000	001	
Modified Article:		Prepared by: T. Kiyohara					
From: 1st Tech. Support Sec. Service Support Dept.							
Reason for	Parts catalog correction	U Vendor	cha	ange	Other		
Modification:			e reliability	🗌 To mee	et standards		
	Part standardization	Product	t Sa	afety	(	)	

Old part number	New part number	Description	Q'ty	Page	Index	Note
B8016627		OPTION HEATER - 230V 9W	1-1	5	3	

**Change:** This part has been deleted from service parts. **Reason:** Parts standardization.

Note: This part will now be provided as an option.

### Modification Bulletin

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Model: AT-C1 Paper Feed Unit(PB3000) Da				ate: 3-Apr-(	07	No.: MB800002		
Modified Article:	Parts catalog correction		Prepared by: T. Kiyohara					
From: 1st Tech. Su								
Reason for	Parts catalog correction	U Vendor	cha	ange	Other			
Modification:	Iodification To facilitate assembly To improve		rove reliability		🗌 To mee	et standards		
Part standardization Product Sat		afety	(	)				

Old part number	New part number	Description	Q'ty	Page	Index	Note
	B8000400	HEATER:DEHUMIDIFIER:NA:KIT	1-1	5	3	
	B8000401	HEATER:DEHUMIDIFIER:EU:KIT	1-1	5	3	

Change The parts in the table were added

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Model: Model AT-0	ate: 10-Jul-	07	No.: MB800003			
Modified Article:		Prepared by: T. Kiyohara				
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	U Vendor	cha	ange	Other	
Modification:	Indification 🛛 🖾 To facilitate assembly 🛛 To improve		ove	e reliability	🗌 To mee	et standards
Part standardization Product Sa			afety	(	)	

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G8321133	B8001133	UPPER FRONT STAY	1-1	0/0	5	1	
G8321143	B8001143	UPPER REAR STAY	1-1	0/0	5	3	
<b>Change:</b> The production method of the pip on the stove was changed							

**Change:** The production method of the pin on the stays was changed. **Reason:** To increase the strength of the pin.

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Model: Model AT-C1 Paper Feed Unit Da			ate: 7-Dec-	07	No.: MB800004	
Modified Article:		Prepared by: T. Kiyohara				
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	U Vendor	cha	ange	Other	
Modification:	lification.			e reliability	🗌 To mee	et standards
	Part standardization	Product	t Sa	afety	(	)

Old part	New part	Description (		Int	Page	Index	Note
number	number						
AA060900	AA061014	TENSHION SPRING: GRIP	2-2	X/O	7	11	
AH012033	B8011101	CASTER: DIA50: STOPPER	2-2	0/0	5	9	

Change/ Reason: The P/N and description were corrected.

#### Modification Bulletin

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Model: Model AT-C1 Paper Feed Unit Da				ate: 18-Jar	-08	No.: MB800005		
Modified Article:		Prepared by: T. Kiyohara						
From: 1st Tech. Support Sec. Service Support Dept.								
Reason for	Parts catalog correction	U Vendor	ch	ange	Other			
Modification:		e reliability	🗌 To mee	et standards				
Part standardization Product Sa			afety	(	)			

Old part	New part	Description		Int	Page	Index	Note
number	number		_		_		
B2232900	B2232901	PAPER TRAY: NO.2: ASSY	1- 1	X/O	7	9	
A2222724	07200080E	RETAINING RING – M8	1- 1	X/O	7	14	Α
B2232864	B2232868	LEVER – RELEASE OUTER	1- 1	X/O	7	15	A

**Change:** The shape of the lever and material of the retaining ring were changed. **Reason:** To further ensure the lever stays properly attached.

**Important:** When you install any of the parts labeled "A" in the table for the first time, make sure to install them **together as a set**.

#### Modification Bulletin

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Model: Model AT-C1 Paper Feed Unit Da				ate: 18-Jan	-08	No.: MB800006
Modified Article:		Prepared by: T. Kiyohara				
From: 1st Tech. Su						
Reason for	Parts catalog correction	U Vendor	ch	ange	Other	
Modification:Image: To facilitate assemblyImage: To improveImage: Part standardizationImage: Product Same			e reliability	🗌 To mee	et standards	
			t Sa	afety	(	)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
A5071096	B8001103	PAN HEAD SCREW – M5X5	8-8	X/X	5	4	Α
B8011101	AH012036	CASTER: DIA50H59: STOPPER:	2-2	X/X	5	9	В
		YES					
C4107632	AH012037	CASTER: DIA50: STOPPER	2-2	X/X	5	10	С

**Change:** The material of the base of the caster was changed. **Reason:** To further strengthen the caster.

**Important:** Please replace A & B as a set, and also A & C as a set, so that its interchangeability is O/O.

#### Modification Bulletin

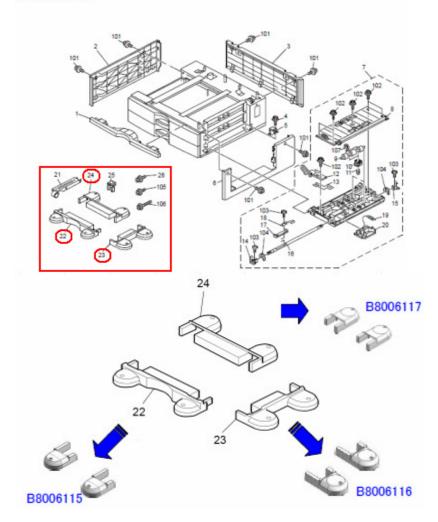
PAGE: 1/1

Model: Model AT-0	C1 Paper Feed Unit (PB3000	)	Da	ate: 3-Dec-	-08	No.: MB80	0007
Modified Article:	Arm Cover			Prepared	by: M.Ku	magai	
From: 2nd Tech. S	upport Sec. Service Support	Dept.					
Reason for	Parts catalog correction	U Vendor	cha	ange	Other		
Modification:	To facilitate assembly	🗌 To impr	ove	e reliability	🗌 To mee	et standards	
	Part standardization	Product	t Sa	afety	(	)	

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B8016115	B8006115	Arm Cover - Front	1->2	<b>X</b> /〇	3	22	
B8016116	B8006116	Arm Cover - Right	1->2	As a set	3	23	
B8016117	B8006117	Arm Cover - Rear	1->2		3	24	

Change/Reason: The shapes of the arm covers were changed to improve stability.

1.EXTERIOR (B800)



### Modification Bulletin

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Model: Model AT-0	C1 Paper Feed Unit		Da	ate: 17-Dec	c-08	No.: MB800008
Modified Article:	Bracket			Prepared	by: T. Kiy	ohara
From: 2nd Tech. S	upport Sec. Service Support	Dept.				
Reason for	Parts catalog correction	U Vendor	ch	ange	Other	
Modification:	To facilitate assembly	🖾 To impr	ove	e reliability	🗌 To mee	et standards
	Part standardization	Product	t Sa	afety	(	)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B8016123	B8006123	BRACKET:ARM:REMOVER/INS TALL:RIGHT	1-2	X/X	5	19	-

		PCIL	PCIL	Old	New												
Model	Code	Number	Correction	part number	part number	Description	Old Q'ty	New Q'ty	nt 3I	DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Model AT-C1 Paper Feed Unit (PB3000)	B800	200903		B8016123	B8006123	BRACKET:ARM:REMOVER/INSTALL:RIGHT	1	1 X	/0		5	19					V0803830
Model AT-C1 Paper Feed Unit (PB3000)	B800	200903		B8011059	B8001059	COVER:BURRING:BASE	1	1 X	/0		11	12	А				V0803830

#### Date: March 18, 2009

## Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr		ld part umber	New part number	Description	Old Q'ty New	w Q'ty Int 3DP	C Page	Index S	et Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1 Paper Feed Unit (PB3000)	B800	200908	AHO	1012036	D3511120	CASTER:DIA50H59:STOPPER:YES	2	2 X/O	5	10	A	Y		V0901758	9051154
AT-C1 Paper Feed Unit (PB3000)	B800	200908		8001103	A5071096	PHILIPS SCREW - M5X6	8	8 X/O	5	4	Ą	Y		V0901758	9051154

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1 Paper Feed Unit (PB3000)	B800	200909		AH012037	D3511121	CASTER:DIA50H59:STOPPER:NO	2	2	2 X/X		5	10 A	1	X/O	RB800001		V0901758	9051154

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1 Paper Feed Unit (PB3000)	B800	200910			B8002565	COVER:VERTICAL TRANSPORT	0	1			3	27			RB800002		V0902349	

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty Int 3D	OPC Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1 Paper Feed Unit (PB3000)	B800	200912			D3512723	CUSHION:GUIDE:SWIVEL	0	1 O/O	5	25			RB800003		V0902474	9060493

## Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr. PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty		3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1 Paper Feed Unit (PB3000)	B800	201001	D3511120	D3511119	CASTER:DIA50H59:STOPPER:YES	2	2	0/0		5	ç	)				V0903075	9110988
AT-C1 Paper Feed Unit (PB3000)	B800	201001	AA082101	GA082010	BUSHING:DIA6:DIA10:9	1	1	X/O		9	21					V0903189	9111023

	Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC F	Page	Index	Set	Set Int	RTB	
AT-C1 Pape	r Feed Unit (PB3000)	B800	201002		B2232750	B2232751	PAPER FEED UNIT:ASS'Y	2	2	X/O		55	*				
-							•										

Note	Ref. Nr.	ECN Nr.
	V0903189	9111023

#### Date: November 30, 2010

Model	Code PCIL	Nr. PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	3DPC	Page Index Set S	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C1 Paper Feed Unit (PB3000)	B800 2010	11	B8006115	D3516115	COVER:ARM:FRONT:DOM	2	2 0/0		3 22				V1002568	10100702
AT-C1 Paper Feed Unit (PB3000)	B800 2010	11	B8006117	D3516117	COVER:ARM:REAR:DOM	2	2 0/0		3 24				V1002568	10100702

#### Part Change Information List

Model	Code PCIL Nr. PCIL Correctio	Old part New part on number number	Description	Old Q'ty New Q'ty Int 31	DPC Page Index Set Set Int RTB	Note	Ref. Nr. ECN Nr.
AT-C1 Paper Feed Unit (PB3000)	B800 201012	B2232778 D0892778 BRACKET:SENSOR:FEED		2 2 X/O	9 5		V1002614 10101257

Model	Code PCIL Nr.	PCIL	Old part	New part	Description	Old Q'ty New Q'ty Int		3DPC	Page	Index	Set Set	Int	RTB	Note	Rof Nr	ECN Nr
Model		Correction	number	number	Besciption	Old Gity 1	new dry int	0010	i uge	macx	001 001		me	Note	non n.	EON N.
AT-C1 Paper Feed Unit (PB3000)	B800 201105		B0822781	D0892781	BRACKET:SENSOR	2	2 X/O		9	8					V1002614	10101257

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL	Old part	New part		Description	Old Q'tv	New Q'tv	Int 3	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
MODEL	0000		Correction	number	number		Description	Old Gity	new Gry		0010	i ugo	macx	001	Octini	me	Note		LON N.
AT-C1 Paper Feed Unit (PB3000)	B800	201110		B8006116	D3516116	COVER:ARM:RIGHT:DOM		2	2 2	0/0		3	23					V1002568	10100702

Date: October 31, 2011

RICOH	Part Change Information List	Date: November 30, 2011

	lodel	Code		PCIL	Old part	New part	Description		New Ob	. lat	2000	Dogo	Inday Cr	et Set Int	RTB	Note	Def Nr	ECN Nr.
	louei	Code	FOIL INF.	Correction	number	number	Description	Old Q ly	New Qily	/ Int	3050	raye	index St	el Sel Int	NID	Nole	nei. Nr.	EGIN INF.
AT-C1 Paper Feed U	t (PB3000)	B800	201111		AX040191	AX040255	DC MOTOR:RISING TRAY:1.92W:ASS'Y		2 :	2 0/0		11	1				V1100641	10070239