# Technical Bulletin

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Reissued: 09-May-12

Model: Internal Finisher Type 3352	Date: 12-Sep-11	No.: RD586001a
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### **RTB Reissue**

The items in bold italics have been added

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Subject: Firmware Release Note: Internal Finisher Type 3352		Prepared by: T. Nihei		
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.				
Classification:	Troubleshooting	☐ Part informat	tion	Action required
	☐ Mechanical	☐ Electrical		☐ Service manual revision
	☐ Paper path	☐ Transmit/rec	eive	☐ Retrofit information
	☐ Product Safety	Other (Firmw	vare)	☐ Tier 2

This RTB has been issued to announce the firmware release information for the **Internal Finisher Type 3352.** 

Version	Program No.	Effective Date	Availability of RFU
01.030:04	D5865300E	May 2012 production	Available
01.020:04	D5865300D	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

<sup>&</sup>quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
01.030:04	Symptom corrected:
	Staples are shifted about 0.5mm toward the rear (non-operator side) of
	the machine.
01.020:04	1st Mass production

<sup>&</sup>quot;Available" The firmware can be updated via RFU or SD card.

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Model: Internal Finisher Type 3352 Date		ate: 26-Dec-11		No.: RD586002		
Subject: Stopper			Prepared by: T. Nihei			
From: 2nd Tech Service Sect., MFP/P Tech Service Dept.						
Classification:		☐ Part info	ormat	tion	Action	required
	☐ Mechanical	☐ Electrica	al		Service	e manual revision
	☐ Paper path	☐ Transm	it/rec	eive	☐ Retrof	fit information
	☐ Product Safety	Other (		)	☐ Tier 2	

### **SYMPTOM**

In some cases, the internal finisher slides outward and becomes disconnected from the mainframe when the following operations are performed:

- The duplex cover is closed with force
- The extension tray is extended during a copy job (which can cause a paper jam)

### **CAUSE**

The two operations described above produce slide loads that are larger than expected, causing the finisher to slide to the left.

### **SOLUTION**

### **Production line:**

A stopper was added to the front rail (see Cut-in Serial Numbers below).

### In the field:

If the symptom occurs, attach the new stopper (P/N D5869900) to the front rail.

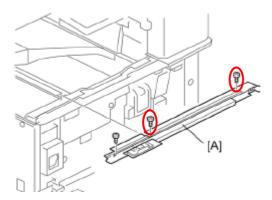
See **Procedure** below.

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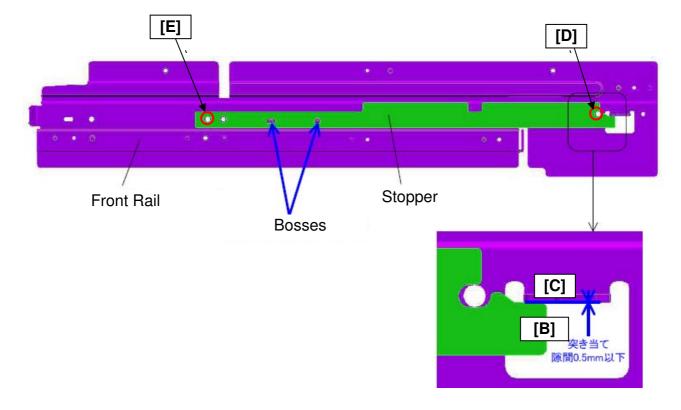
Model: Internal Finisher Type 3352 Date: 26-Dec-11 No.: RD586002

### **Procedure**

- 1. Remove the internal finisher and the finisher right cover (or Punch Unit if installed).
- 2. Remove the screws (screw x 2).



- 3. Clean the front rail with alcohol and a cloth.
- 4. Remove the double-sided tape from the stopper (D5869900).
- 5. Line up the two bosses on the front rail with the two holes in the stopper, and then push the bosses through the holes.
- 6. Make sure the gap between the right edge of the stopper [B] and rail [C] is 0.5mm or less.
- 7. Using the two screws you removed in Step 2, fasten the stopper in place at screw hole [D], and then at screw hole [E].
- 8. Reattach the internal finisher and finisher right cover (or Punch Unit if installed).



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Date: 26-Dec-11 No.: RD586002

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### **Cut-in Serial Numbers**

Model: Internal Finisher Type 3352

NG Finisher:

W741Q700001-0583, W741Q800001-0909, W741Q900001-0955, W741QA00001-1240

Normal Finisher:

W741QA01241~

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Model: Internal Finisher Type 3352 Da			e: 19-Apr-	12	No.: RD586003	
Subject: Parts Catalog Correction for Lock Lever			Prepared	d by: T. N	Nihei	
From: 2nd Tech Service Sect., MFP/P Tech Service Dept.						
Classification:	☐ Troubleshooting	□ Part info	orma	tion	Action	n required
	☐ Mechanical	☐ Electric	al		Service	ce manual revision
	☐ Paper path	☐ Transm	it/rec	eive	☐ Retrof	fit information
	☐ Product Safety	Other (		)	☐ Tier 2	

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
D5866102	D5866202	HOLDER:LOCK:ASS'Y	1-1	X/X	-	-	Set
D5861036	D5861135	LEVER:LOCK:LARGE	1-1	X/X	-	-	as
							X/O.

**Change:** The shapes of these parts were changed.

Reason: To further strengthen the locking mechanism that keeps the finisher docked to

the mainframe.

**Important:** If either of these parts needs to be replaced, make sure to install both of the new parts shown above **together as a set.** 

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Model: Internal Finisher Type 3352 Date		te: 18-Jun-12		No.: RD586004		
Subject: Parts Catalog Correction for Stapler Tray			Prepare	d by: T. N	lihei	
From: 2nd Tech Service Sect., MFP/P Tech Service Dept.						
Classification:	☐ Troubleshooting	⊠ Part info	orma	tion	☐ Action	required
	☐ Mechanical	☐ Electric	al		☐ Service	e manual revision
	☐ Paper path	☐ Transm	it/rec	eive	☐ Retrof	fit information
	☐ Product Safety	Other (		)	☐ Tier 2	

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
D5864156	D5864155	GUIDE:EXIT ROLLER:STAPLER	1-1	X/X	-	-	Set
		TRAY:INNER BACK					as
	D5864154	GUIDE:EXIT ROLLER:STAPLER	0-1	X/X	-	-	X/O
		TRAY:INNER BACK					
	D5864153	GUIDE:EXIT ROLLER:STAPLER	0-1	X/X	-	-	
		TRAY:FRONT					

Change: Two Mylars were added to the stapler tray.

**Reason:** To further improve paper transport speed/efficiency.

**Important:** If stapler tray needs to be replaced, make sure to install both of the new parts shown above **together as a set.** 

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Reissued: 25-Dec-13

Model: Internal Finisher Type 3352	Date: 12-Sep-11	No.: RD586001b
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### **RTB Reissue**

The items in bold italics have been added.

Subject: Firmware Release Note: Internal Finisher Type 3352		Prepared by: T. Nihei		
From: 2nd Tech Service Sect., MFP/Printer Tech Service Dept.				
Classification:	☐ Troubleshooting	☐ Part information	☐ Action required	
	☐ Mechanical	☐ Electrical	☐ Service manual revision	
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information	
	☐ Product Safety	Other (Firmware)	☑ Tier 2	

This RTB has been issued to announce the firmware release information for the **Internal Finisher Type 3352.** 

Version	Program No.	Effective Date	Availability of RFU
01.050:04	D5865300F	April 2013 production	Available
01.030:04	D5865300E	May 2012 production	Available
01.020:04	D5865300D	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

<sup>&</sup>quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
01.050:04	Symptom corrected: 1. Wrinkling occurs when using the Shift feature (front-shifted sheets only). 2. JAM 115 occurs during initialization after the slide door is closed.
	Other: 1. Support for the following: MP 2553SP/3053/3053SP/3353/3353SP
01.030:04	Symptom corrected: Staples are shifted about 0.5mm toward the rear (non-operator side) of the machine.
01.020:04	1st Mass production

<sup>&</sup>quot;Available" The firmware can be updated via RFU or SD card.

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Reissued: 04-Feb-14

Model: Internal Finisher Type 3352	Date: 12-Sep-11	No.: RD586001c

### **RTB Reissue**

The items in **bold italics** have been added.

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Subject: Firmwar	re Release Note: Internal Finis	Prepared by: T. Nihei	
From: 2nd Tech	Service Sect., MFP/Printer Tec		
Classification:	☐ Troubleshooting	☐ Part information	☐ Action required
	☐ Mechanical	☐ Electrical	Service manual revision
	☐ Paper path	☐ Transmit/receive	☐ Retrofit information
	☐ Product Safety	Other (Firmware)	☑ Tier 2

This RTB has been issued to announce the firmware release information for the **Internal Finisher Type 3352**.

Version	Program No.	Effective Date	Availability of RFU
01.050:04	D5865300F	April 2013 production	Available
01.030:04	D5865300E	May 2012 production	Available
01.020:04	D5865300D	1st Mass production	Available

Note: Definition of Availability of RFU via @Remote

<sup>&</sup>quot;Not available": The firmware can only be updated via SD card.

Version	Modified Points or Symptom Corrected
01.050:04	Symptom corrected:  1. Wrinkling occurs when using the Shift feature (front-shifted sheets only).  2. JAM 115 occurs during initialization after the slide door is closed.
	Other:  1. Support for the following:  MP 2553SP/3053/3053SP/3353/3353SP  MP 2553ZSP/MP 3053ZSP/MP 3353ZSP (Smart Operation Panel)
01.030:04	Symptom corrected: Staples are shifted about 0.5mm toward the rear (non-operator side) of the machine.
01.020:04	1st Mass production

<sup>&</sup>quot;Available" The firmware can be updated via RFU or SD card.