

Interchange Unit Type 1232 (B481)

This parts catalog includes MB No. 1 to 3

Interchange Unit Type 1232 (B481)

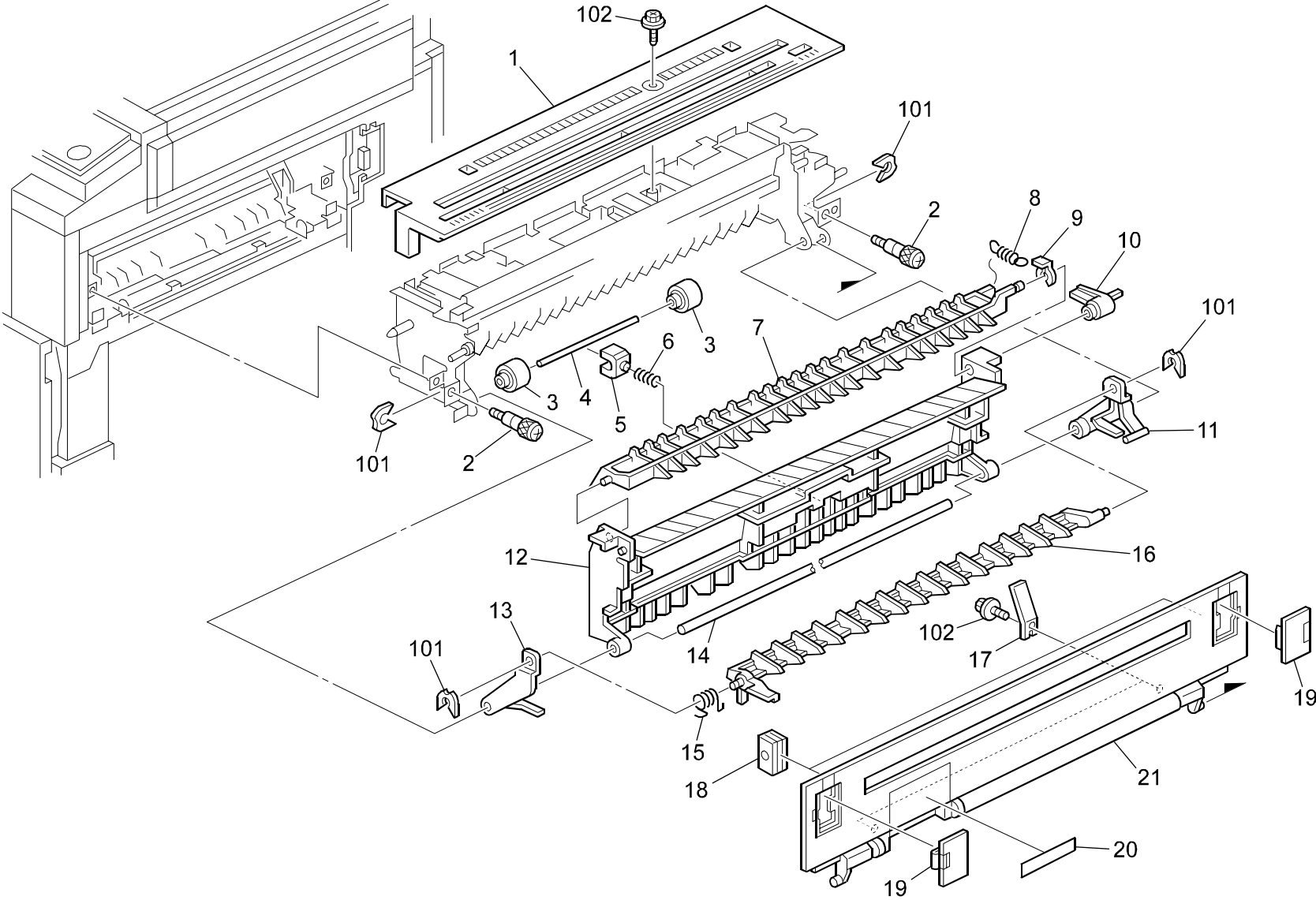
PARTS CATALOG

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April ,6 ' 2005

1.Interchange Unit 1 (B481)

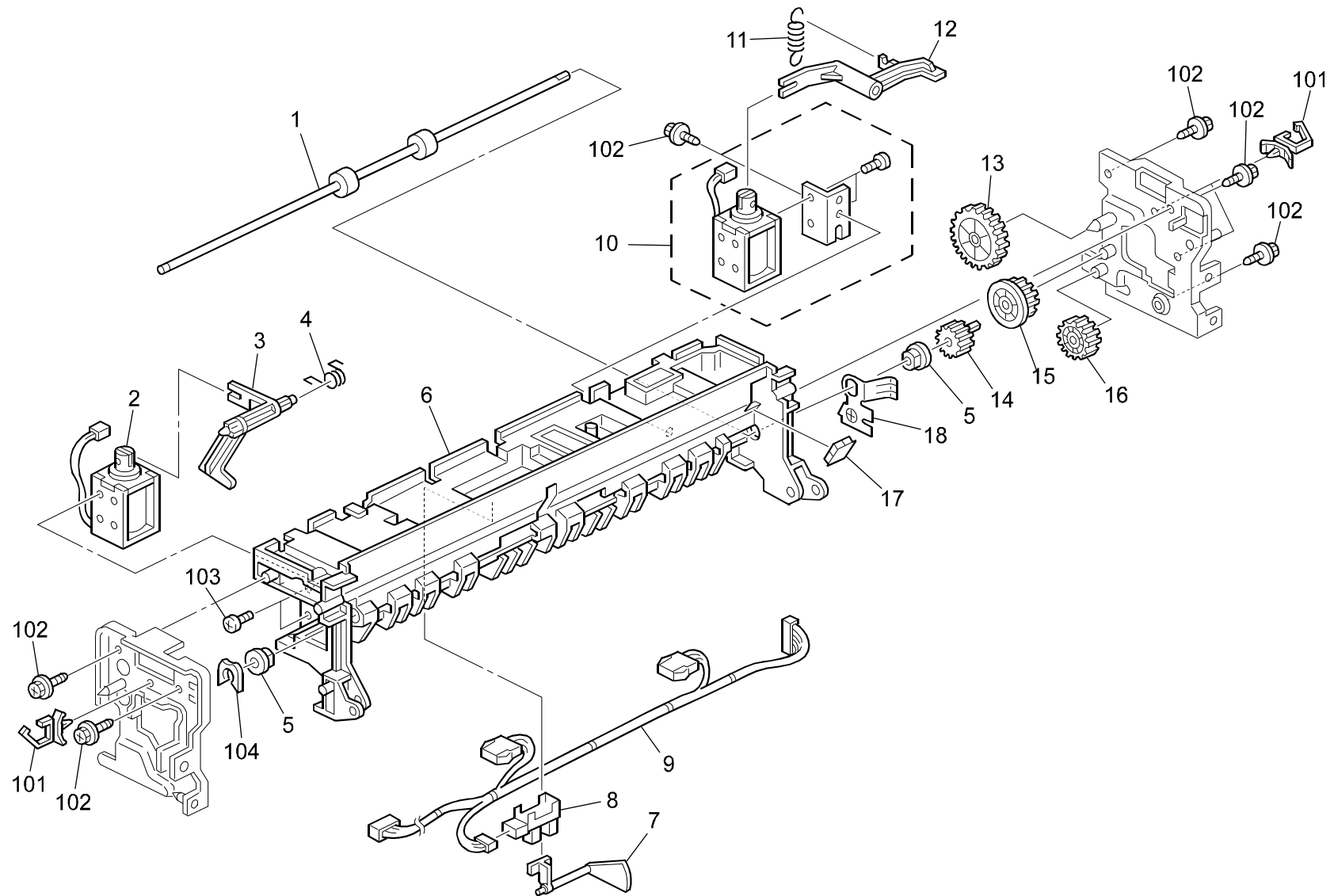


1.Interchange Unit 1 (B481)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B481 7120	Gate Cover	1
2	AA14 3506	Knob Screw	2
3	B300 4566	Roller Tension	2
4	AA14 3653	Shaft:Roller:Tension	1
	AA14 5818	o/o MB3	
5	5205 4527	Spring - Exit	1
6	AA08 0156	Bushing - M4	1
7	B300 4568	Gate Pawl Upper	1
8	AA06 0794	Spring - Link Gate Pawl - Uppe R	1
9	5447 2681	Snap Ring	1
10	B300 4569	Lever Gate Pawl Upper	1
11	B300 4572	Arm Gate Pawl Lower Rear	1
12	B300 4563	Guide Plate	1
13	B300 4575	Arm Gate Pawl Lower Front	1
14	G305 4574	Shaft:Guide Plate:Open And Close	1
	B300 4574	o/o MB3	
15	AA06 6314	Gate Pawl Lower Spring	1
16	G305 2556	Lower Gate Pawl	1
17	G305 2552	Spring Plate	2
18	AG07 0014	Magnet Catch	2
19	G305 2553	Cap	2
20	AA00 3023	Decal:Grip:Exit	1
	AA00 3021	x/o MB2	
21	G305 2551	Misfeed Cover	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0805 0089	Retaining Ring - M4	
102	0450 3008B	Tapping Screw - M3x8	

2.Interchange Unit 2 (B481)



2.Interchange Unit 2 (B481)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AF02 0544	Transport Roller	1
2	B481 4514	DC Solenoid:Gate Pawl:Lower:Ass'y	1
	B300 4514	o/o MB3	
3	B300 4512	Link Gate Pawl Lower	1
4	AA06 6330	Spring- Lowergate Pawl	1
5	AA08 2101	Bushing - 6x10x6	2
6	B300 4501	Frame Gate	1
7	B300 4516	Feeler Photointerruptor	1
8	AW02 0120	Photointerruptor - Flat	1
9	B481 5493	Harness:Gate:Unit	1
	B481 5439	o/o MB3	
10	B481 4503	DC Solenoid:Gate Pawl:Upper:Ass'y	1
	B300 4503	o/o MB3	
11	AA06 0794	Spring - Link Gate Pawl - Uppe R	1
12	B300 4508	Line Gate Pawl Upper	1
13	AB01 1226	Idler Grar - 37z	1
14	AB01 1405	Gear - Transport Roller	1
15	AB01 1227	Idler Gear - 21z	1
16	AB01 1228	Idler Gear - 23z	1
17	AA16 1143	Cushion - Link	1
18	G305 1064	Grouding Plate	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1105 0511	Harness Clamp - LWS-0306ZC	
102	0450 3008B	Tapping Screw - M3x8	
103	0353 0040B	Screw - M3X4	
104	0805 0089	Retaining Ring - M4	

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