

Reissued: 20-May-05

Model: Model U-C1 Interchange Unit Type 1232	Date: 22-Mar-05	No.: MB481001a
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## MB Correction

The items in bold italics have been corrected or added.

Modified Article: Parts catalog correction		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards (      )
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

Incorrect part number	Description	Page	Incorrect Index	<b><i>Correct Index</i></b>	Note
AA080156	Bushing – M4	3	5	<b><i>6</i></b>	
52054527	Spring - Exit	3	6	<b><i>5</i></b>	

**Change/Reason:** The ***index*** for these parts were corrected.

Model: Model U-C1 Interchange Unit Type 1232		Date: 29-Mar-05	No.: MB481002
Modified Article: Decal		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards (       )

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA003021	AA003023	Decal – Exit Grip	1-1	X/O	3	20	

**Change:** The illustration on the decal was changed.

**Reason:** To make it easier for the operator to clear a paper jam.

**RCL (Japan) Production**

Model	V/Hz	Destination	Code	Serial Number
Interchange unit type 1232	120/60 220-240/50, 60	All RICOH subsidiaries, NRG, SAVIN, infotec	B481-17	J3740800001

**Reissued: 12-Apr-05**

Model: Model U-C1 Interchange Unit Type 1232	Date: 29-Mar-05	No.: MB481003a
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**MB Correction**

The items in bold italics have been corrected or added.

Modified Article: Solenoids		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards (      )
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA145816	AA143653	Tension Roller Shaft	1-1	O/O	3	4	
<b><i>B3004574</i></b>	<b><i>G3054574</i></b>	Shaft Guide Plate	1-1	O/O	3	14	
B3004514	B4814514	DC Solenoid – Gate Pawl Lower	1-1	O/O	5	2	
B4815439	B4815493	Gate Unit Harness	1-1	O/O	5	9	
B3004503	B4814503	DC Solenoid – Gate Pawl Upper	1-1	O/O	5	10	

**Change:** The materials for these parts were changed to more environmentally-friendly types.

**Reason:** This is part of Ricoh's ongoing application of in-house environmental standards.