

Interchange Unit Type270 (B300)

PARTS CATALOG

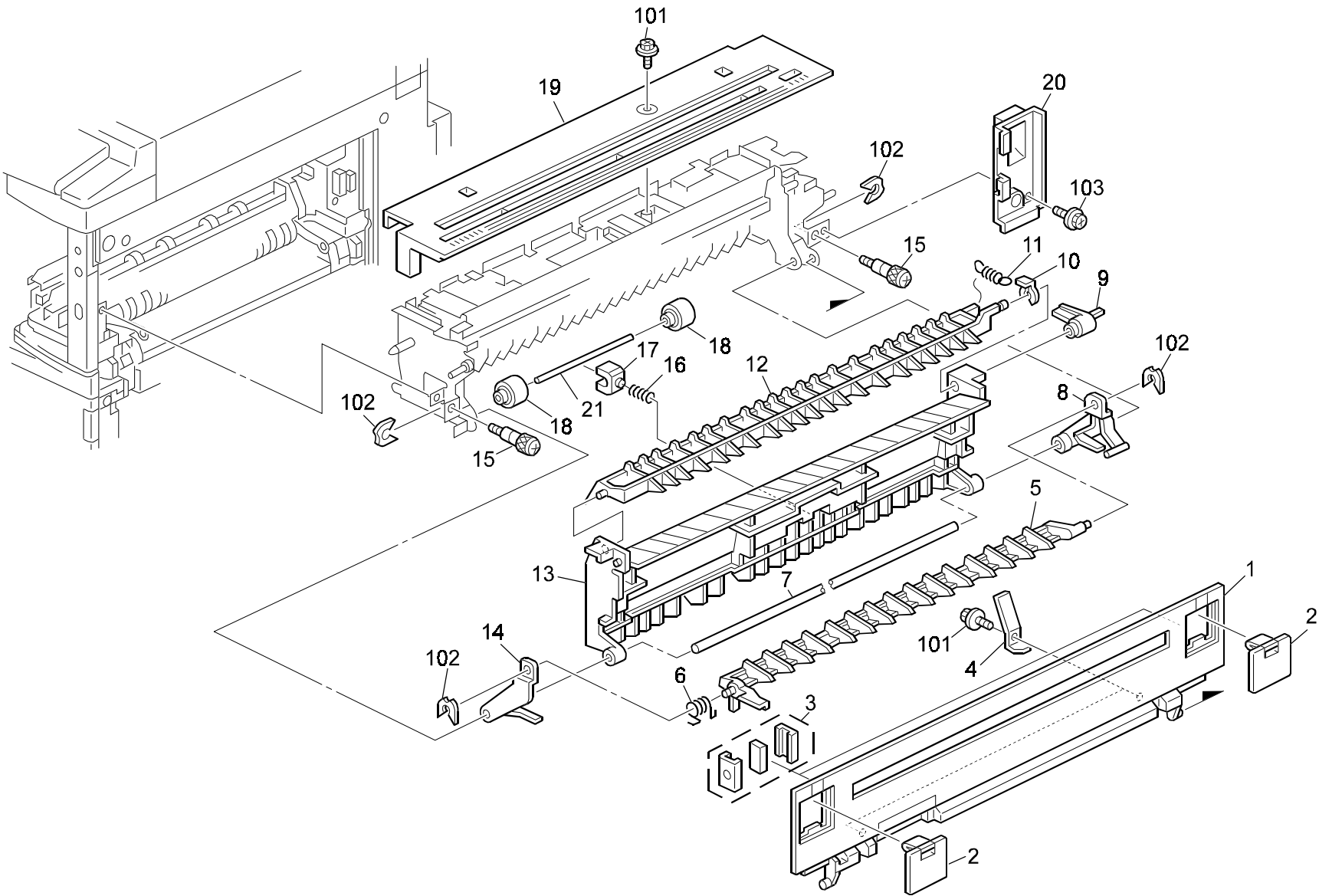
INTRODUCTION

This chapter instructs you the numbers and names of parts on this machine.

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1.INTERCHANGE UNIT 1 (B300)

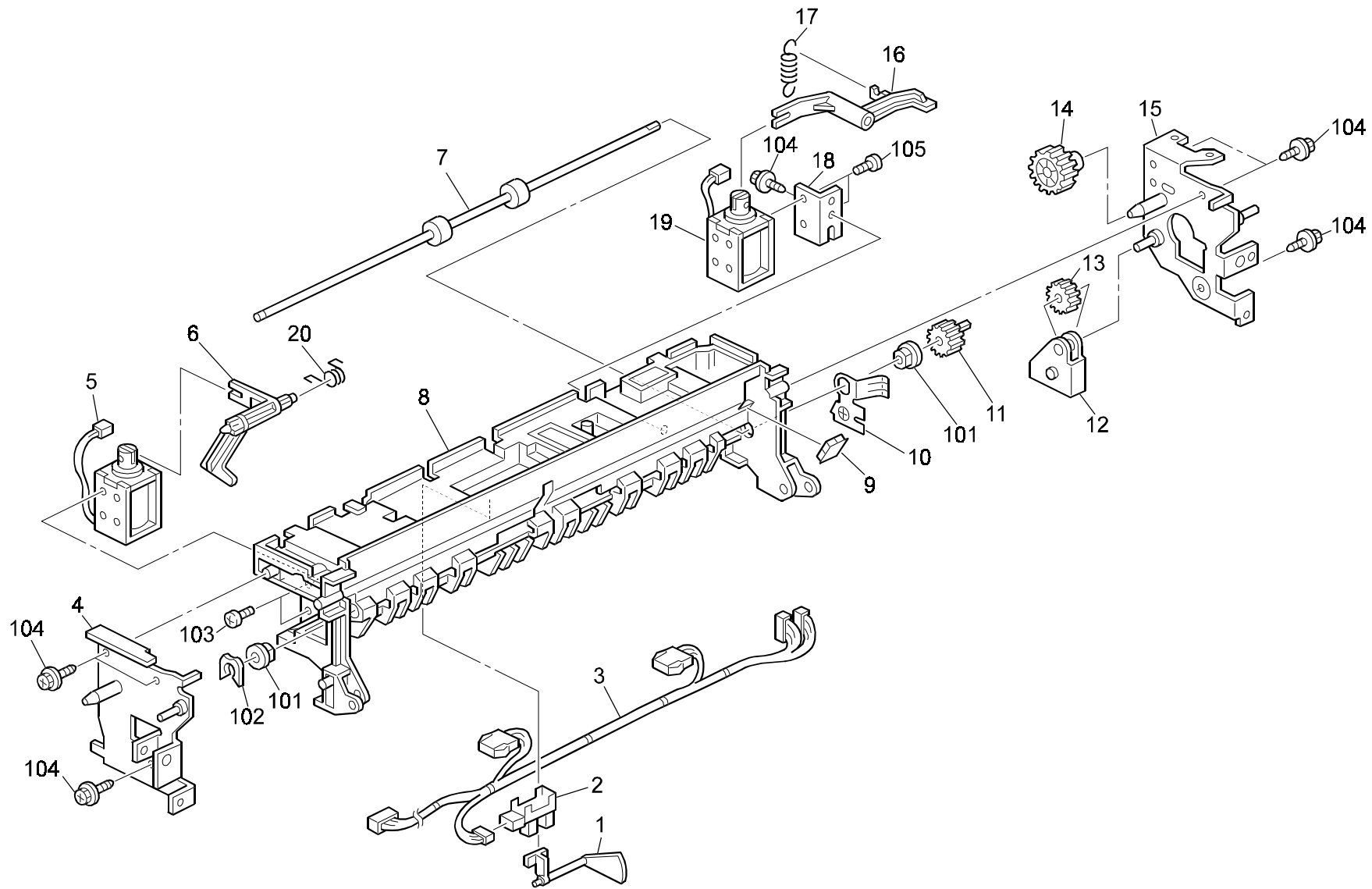


1.INTERCHANGE UNIT 1 (B300)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B300 4582	Cover Gate	1
2	G020 1351	Cap - Finisher	2
3	AG07 0014	Magnet Catch	2
4	B300 4584	Spring Plate Guide Plate	2
5	B300 4571	Gate Pawl Lower	1
6	AA06 6314	Gate Pawl Lower Spring	1
7	B300 4574	Shaft Guide Plate	1
8	B300 4572	Arm Gate Pawl Lower Rear	1
9	B300 4569	Lever Gate Pawl Upper	1
10	5447 2681	Snap Ring	1
11	AA06 0794	Gate Pawl Upper Spring	1
12	B300 4568	Gate Pawl Upper	1
13	B300 4562	Guide Plate	1
14	B300 4573	Arm Gate Pawl Lower Front	1
15	AA14 3506	Knob Screw	2
16	5205 4527	Spring - Exit	1
17	AA08 0156	Bushing - M4	1
18	B300 4566	Roller Tension	2
19	B300 4587	Guide Plate Exit	1
20	B300 4588	Inner Cover Harness	1
21	AA14 5818	Tension Roller Shaft	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0450 3008B	Tapping Screw - M3x8	
102	0805 0089	Retaining Ring - M4	
103	0451 3008H	Tapping Screw - 3x8	

2.INTERCHANGE UNIT 2 (B300)



2.INTERCHANGE UNIT 2 (B300)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B300 4516	Feeler Photointerruptor	1
2	AW02 0086	Photointerruptor	1
3	B300 5264	Gate Harness	1
4	B300 4536	Side Plate Front	1
5	B300 4511	DC Solenoid Gate Pael Lower	1
6	B300 4512	Link Gate Pawl Lower	1
7	B300 4542	Transport Roller	1
8	B300 4501	Frame Gate	1
9	AA16 1143	Link Cushion	1
10	B300 4533	Spring Plate Gear Swivel	1
11	AB01 1405	Transport Roller Gear	1
12	B300 4521	Gear Swivel Gate Ass'y	1
13	AB01 1408	Idler Small Gear	1
14	AB01 1407	Idler Large Gear	1
15	B300 4525	Side Plate Rear	1
16	B300 4508	Link Gate Pawl Upper	1
17	AA06 0794	Link Gate Pawl Spring - Upper	1
18	AA06 6330	Link Gate Pawl Spring - Lower	1
19	B300 4506	DC Solenoid Gate Pawl Upper	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0805 3480	Bushing - 6mm	
102	0805 0089	Retaining Ring - M4	
103	0353 0050B	Philips Truss Head Screw - M3x5	
104	0450 3008B	Tapping Screw - M3x8	
105	0353 0040B	Screw - M3X4	

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B300 4508	Link Gate Pawl Upper	5- 16
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B300 4512	Link Gate Pawl Lower	5- 6
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B300 4521	Gear Swivel Gate Ass'y	5- 12
B300 4525	Side Plate Rear	5- 15
B300 4533	Spring Plate Gear Swivel	5- 10
B300 4536	Side Plate Front	5- 4
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B300 4568	Gate Pawl Upper	3- 12
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B300 4571	Gate Pawl Lower	3- 5
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B300 4588	Inner Cover Harness	3- 20
B300 5264	Gate Harness	5- 3

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AA06 6314	Gate Pawl Lower Spring	3- 6
AA06 6330	Link Gate Pawl Spring - Lower	5- 18
AA08 0156	Bushing - M4	3- 17
AA14 3506	Knob Screw	3- 15
AA14 5818	Tension Roller Shaft	3- 21
AA16 1143	Link Cushion	5- 9
AB01 1405	Transport Roller Gear	5- 11
AB01 1407	Idler Large Gear	5- 14
AB01 1408	Idler Small Gear	5- 13
AG07 0014	Magnet Catch	3- 3
AW02 0086	Photointerruptor	5- 2
B300 4501	Frame Gate	5- 8
B300 4506	DC Solenoid Gate Pawl Upper	5- 19
B300 4508	Link Gate Pawl Upper	5- 16
B300 4511	DC Solenoid Gate Pael Lower	5- 5
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B300 4516	Feeler Photointerruptor	5- 1
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B300 4533	Spring Plate Gear Swivel	5- 10
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B300 4562	Guide Plate	3- 13
B300 4566	Roller Tension	3- 18
B300 4568	Gate Pawl Upper	3- 12
B300 4569	Lever Gate Pawl Upper	3- 9
B300 4571	Gate Pawl Lower	3- 5
B300 4572	Arm Gate Pawl Lower Rear	3- 8
B300 4573	Arm Gate Pawl Lower Front	3- 14
B300 4574	Shaft Guide Plate	3- 7
B300 4582	Cover Gate	3- 1
B300 4584	Spring Plate Guide Plate	3- 4
B300 4587	Guide Plate Exit	3- 19

Part No.	Description	Page and Index No.
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B300 5264	Gate Harness	5- 3
G020 1351	Cap - Finisher	3- 2

Part No.	Description	Page and Index No
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5447 2681	Snap Ring	3- 10

Part No.	Description	Page and Index No.
0353 0040B	Screw - M3X4	5-105
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Part No.	Description	Page and Index No