



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201003		D4545830	D4545832	DC BRUSHLESS MOTOR:DC24V:86.6W:ASS'Y	1	1	X/O		55	4					V0903299	9121002
Multi-Folding Unit FD5000	D454	201003		D4545500	D4545501	PCB:MAIN CONTROL:ASS'Y	1	1	X/O		67	15					V0902400	9090289



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201004		D4543341	D4543330	BASE:TRANSPORT ROLLER:MOVE:PEEN	1	1	X/O		21	11					V1000363	10020720



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201007		D4543330	D4543340	BASE:TRANSPORT ROLLER:MOVE:PEEN	1	1	X/O		21	11					V1000535	10030396



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201008		D4544418	D4544419	COVER:DC MOTOR:NO.1	1	1	X/O		55	21					V1001185	10031463

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201010		D4543683	D4543672	JOGGER FENCE:FRONT	1	1	X/O		25	6	A		Y		V1001227	10040825
Multi-Folding Unit FD5000	D454	201010			D4543673	PAD-SENSOR	0	1			25	22	A		Y		V1001227	10040825
Multi-Folding Unit FD5000	D454	201010		D4543611	D4543615	GUIDE PLATE:NO.1	1	1	X/O		29	1	A		Y		V1001182	10030741
Multi-Folding Unit FD5000	D454	201010		D4544217	D4544219	SHEET-GUIDE:NO.1	1	1	X/O		39	12	A		Y		V1001182	10030741
Multi-Folding Unit FD5000	D454	201010		D4544216	D4544218	GUIDE PLATE:NO.1-ENTRANCE	1	1	X/O		39	13	A		Y		V1001182	10030741
Multi-Folding Unit FD5000	D454	201010		04543006Q	09513006N	SCREW - M3X6	11	13	X/O		39	108	A		Y		V1001182	10030741
Multi-Folding Unit FD5000	D454	201010		D4544101	D4544105	PAPER CRIMP SUB-UNIT:NO.1:ASS'Y	1	1	X/O		31						V1001182	10030741
											35		A		Y			



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201011	Cancel		D4544656	GUIDE PLATE LEFT LOWER ENTRANCE OPEN AND CLOSE ASS'Y	0	1			41	26			No	This information was incorrect.	V0993318	9129558



Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201103		D4546332	D4546333	BRACKET:COVER:TAKE OFF:FRONT	1	1	X/O		3	8	A		RD454005		V1002227	10090056
Multi-Folding Unit FD5000	D454	201103		D4544199	D4544198	GUIDE PLATE:MIDDLE:GATE:OPEN AND CLOSE	1	1	X/O		39	9					V1100470	10071018
Multi-Folding Unit FD5000	D454	201103		D4546152	D4546153	PROOF TRAY	1	1	X/O		59	4	A		RD454005		V1002227	10090056
Multi-Folding Unit FD5000	D454	201103		AZ250027	AZ250042	POWER SUPPLY UNIT:COLUMBIA:600W:UNV-2	1	1	X/O		69	14					V1000364	10020780



Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201106		D4542412	D4542414	GUIDE PLATE:ENTRANCE:LOWER	1	1	X/O		7	11					V1100143	11010577



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201108		D4543433	D4542555	GUIDE PLATE:PROOF TRAY:MIDDLE:LEFT:ASSY	4	4	X/O		6	22	A		RD454006		V1100470	10071018
Multi-Folding Unit FD5000	D454	201108		D4542532	D4542533	GUIDE PLATE:EXIT:PROOF TRAY:OPEN AND CLOSE	1	1	X/O		13	18					V1100470	10071018
Multi-Folding Unit FD5000	D454	201108		D4546511	D4546512	INNER COVER:PAPER CRIMP SUB-UNIT	1	1	X/O		15	6	F				V1100470	10071018
Multi-Folding Unit FD5000	D454	201108		D4546512	D4546516	INNER COVER:PAPER CRIMP SUB-UNIT	1	1	X/O		15	6	A		RD454007		V1100603	10081213
Multi-Folding Unit FD5000	D454	201108		D4547123	D4547129	DECAL:LEVER:TURN:N13	1	1	O/X		15	13	F		RD454006		V1100470	10071018
Multi-Folding Unit FD5000	D454	201108		D4543433	D4542555	GUIDE PLATE:PROOF TRAY:MIDDLE:LEFT:ASSY	4	4	X/O		17	9	A				V1100470	10071018
Multi-Folding Unit FD5000	D454	201108		D4543463	D5213463	LEVER:LOCK:UPPER	1	1	X/O		17	20	A		RD454007		V1100603	10081213
Multi-Folding Unit FD5000	D454	201108		D4543464	D5213464	LEVER:LOCK:LOWER	1	1	X/O		17	21	A		RD454007		V1100603	10081213
Multi-Folding Unit FD5000	D454	201108		AA143790	D5224906	STEPPED SCREW:M3:DIA6:1.7MM:ROUND POINT	11	2	X/O		25	9					V1101030	11050271
Multi-Folding Unit FD5000	D454	201108		D4544672	D4544676	GUIDE PLATE:MIDDLE:EXIT:OPEN AND CLOSE	1	1	X/O		41	3					V1100470	10071018
Multi-Folding Unit FD5000	D454	201108		D4544646	D4544644	GUIDE PLATE:MIDDLE:LOWER:EXIT	1	1	X/O		45	12					V1100470	10071018
Multi-Folding Unit FD5000	D454	201108		D4544641	D4544642	GUIDE PLATE:MIDDLE:LOWER:ENTRANCE	1	1	X/O		45	15					V1100470	10071018
Multi-Folding Unit FD5000	D454	201108		D4544710	D4544718	GUIDE:PAPER CRIMP SUB-UNIT:NO.2	1	1	X/O		45	16					V1100470	10071018
Multi-Folding Unit FD5000	D454	201108		B8301135	D5224906	STEPPED SCREW:M3:DIA6:1.7MM:ROUND POINT	12	1	X/O		55	16					V1101030	11050271
Multi-Folding Unit FD5000	D454	201108		D4542515	D4542581	GUIDE PLATE:PROOF TRAY:RIGHT UPPER:ASSY	1	1	X/O		61	16	A				V1100470	10071018
Multi-Folding Unit FD5000	D454	201108		D4542527	D4542586	SHAFT:DRIVEN:MOVE	1	1	X/O		61	20	A				V1100470	10071018
Multi-Folding Unit FD5000	D454	201108		D4542550	D4542555	GUIDE PLATE:PROOF TRAY:MIDDLE:LEFT:ASSY	1	1	X/O		63	11					V1100470	10071018



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201111			D4546381	LEVER:GUIDE PLATE:LEFT LOWER:OPEN AND CLOSE	0	1			3	22			RD454008		V1102438	
Multi-Folding Unit FD5000	D454	201111			D4546382	BRACKET:LEVER:GUIDE PLATE:LEFT LOWER:OPEN AND CLOS	0	1			3	23			RD454008		V1102438	
Multi-Folding Unit FD5000	D454	201111			D4546385	TORSION SPRING:LEVER:GUIDE PLATE:55N	0	1			3	24			RD454008		V1102438	
Multi-Folding Unit FD5000	D454	201111		D4545262	D4545263	HARNESS:SENSOR:PULL OUT:SENSOR	1	1	X/O		45	10	E		RD454009		V1103541	10071018
Multi-Folding Unit FD5000	D454	201111		A4583281	B2341112	PULLEY	2	2	X/O		47	7					V1103007	09041142
Multi-Folding Unit FD5000	D454	201111		D4544419	D4544422	COVER:DC MOTOR:NO.1	1	1	X/O		55	21	E		RD454009		V1100470	10071018
Multi-Folding Unit FD5000	D454	201111		04513008N	04543008Q	TAPPING SCREW:3X8	13	20	X/O		59	106					V1102857	10110076



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding-Unit FD6000	D464	201112	Cancel	D4644362		TENSION-SPRING-PRESSURE-ROLLER-NO.1	1	0	X/O		33	14			No	This information was incorrect.	V1102630	
Multi-Folding-Unit FD6000	D464	201112	Cancel	D4644361		BRACKET-TENSIONER-PAPER CRIMP-FRONT	1	0	X/O		33	16			No	This information was incorrect.	V1102630	
Multi-Folding-Unit FD6000	D464	201112	Cancel	D4644362		BRACKET-TENSIONER-PAPER CRIMP-REAR	1	0	X/O		33	16			No	This information was incorrect.	V1102630	



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201201		D4543629	D4543639	STOPPER:PAPER CRIMP	1	1	X/O		29	10					V1102863	11010608
Multi-Folding Unit FD5000	D454	201201		D4543629	D4543639	STOPPER:PAPER CRIMP	1	1	X/O		43	16					V1102863	11010608



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201202	Cancel		D4544364	TENSION SPRING PRESSURE ROLLER NO.1	0	2			33	44			No	This information was incorrect.	V1200085	11120386
Multi-Folding Unit FD5000	D454	201202	Cancel		D4544351	BRACKET TENSIONER PAPER CRIMP FRONT	0	1			33	45			No	This information was incorrect.	V1200085	11120386
Multi-Folding Unit FD5000	D454	201202	Cancel		D4544352	BRACKET TENSIONER PAPER CRIMP REAR	0	1			33	46			No	This information was incorrect.	V1200085	11120386



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201203			D4544654	GUIDE PLATE:LEFT LOWER:ENTRANCE:OPEN AND CLOSE	0	1			41	14			RD454006		V1200162	



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201205		D4545501	D4545502	PCB:MAIN CONTROL-ASS'Y	1	1	X/O		67	15					V1200540	12020808

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Multi-Folding Unit FD5000	D454	201209			11050717	CLAMP:JDW-1S	0	1			69	110					V1202039	12070656



Part Change Information List

Date: January 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Multi-Folding Unit FD5000	D454	201301		AH012014	AH012050	CASTER:STOPPER:NO	1	1	O/O		15	2					V1203905	12090208
Multi-Folding Unit FD5000	D454	201301		AH012014	AH012050	CASTER:STOPPER:NO	4	4	O/O		69	17					V1203905	12090208



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Multi-Folding Unit FD5000	D454	201307		D4544198	D5214198	GUIDE PLATE:MIDDLE:GATE:OPEN AND CLOSE	0	1	O/O		39	9	A		RD454010		V1301887	12090246
Multi-Folding Unit FD5000	D454	201307			D5214199	ROLLER:GUIDE PLATE:MIDDLE:OPEN AND CLOSE	0	1			39	14	A		RD454010		V1301887	12090246



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Multi-Folding Unit FD5000	D454	201410		11500373	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O		3	105					V1402720	14080284



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Multi-Folding Unit FD5000	D454	201503		D4545291	D4545292	HARNESS:MOTOR:PULL OUT:UPPER	1	1	O/O	N	67	14					V1301336	10041334



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Multi-Folding Unit FD5000	D454	201504		D4545291	D4545292	HARNESS:MOTOR:PULL OUT:UPPER	1	1	O/O	N	67	14					V1301336	10041334



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Multi-Folding Unit FD5000	D454	201505		D4545291	D4545292	HARNESS:MOTOR:PULL OUT:UPPER	1	1	O/O	N	67	14					V1301336	10041334



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Multi-Folding Unit FD5000	D454	201507		D4544659	D7404659	COMPRESSION SPRING:DRIVEN:5.0N	2	2	O/O	N	41	16					V1501551	15041045



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Multi-Folding Unit FD5000	D454	201601		GW010007	AW010124	PHOTO REFIECTION SENSOR:GP2A200LCS0F	11	9	O/O	N	9	7	A		Y		V1600097	15021308



Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Multi-Folding Unit FD5000	D454	201704		D4543741	D4543742	GUIDE PLATE:NO.2:OPEN AND CLOSE	1	1	X/O	N	23	1					V1200162	
Multi-Folding Unit FD5000	D454	201704		D4543842	D4543845	GUIDE:LEFT LOWER	2	2	X/O	N	43	23			RD454006		V1200162	
Multi-Folding Unit FD5000	D454	201704		D4543841	D4543844	GUIDE PLATE:NO.3:OPEN AND CLOSE	1	1	X/O	N	43	26			RD454006		V1200162	
Multi-Folding Unit FD5000	D454	201704		G8942552	AA043712	TIMING BELT:40S2M114	-	1	O/O	N	57	16					V1502434	15070588