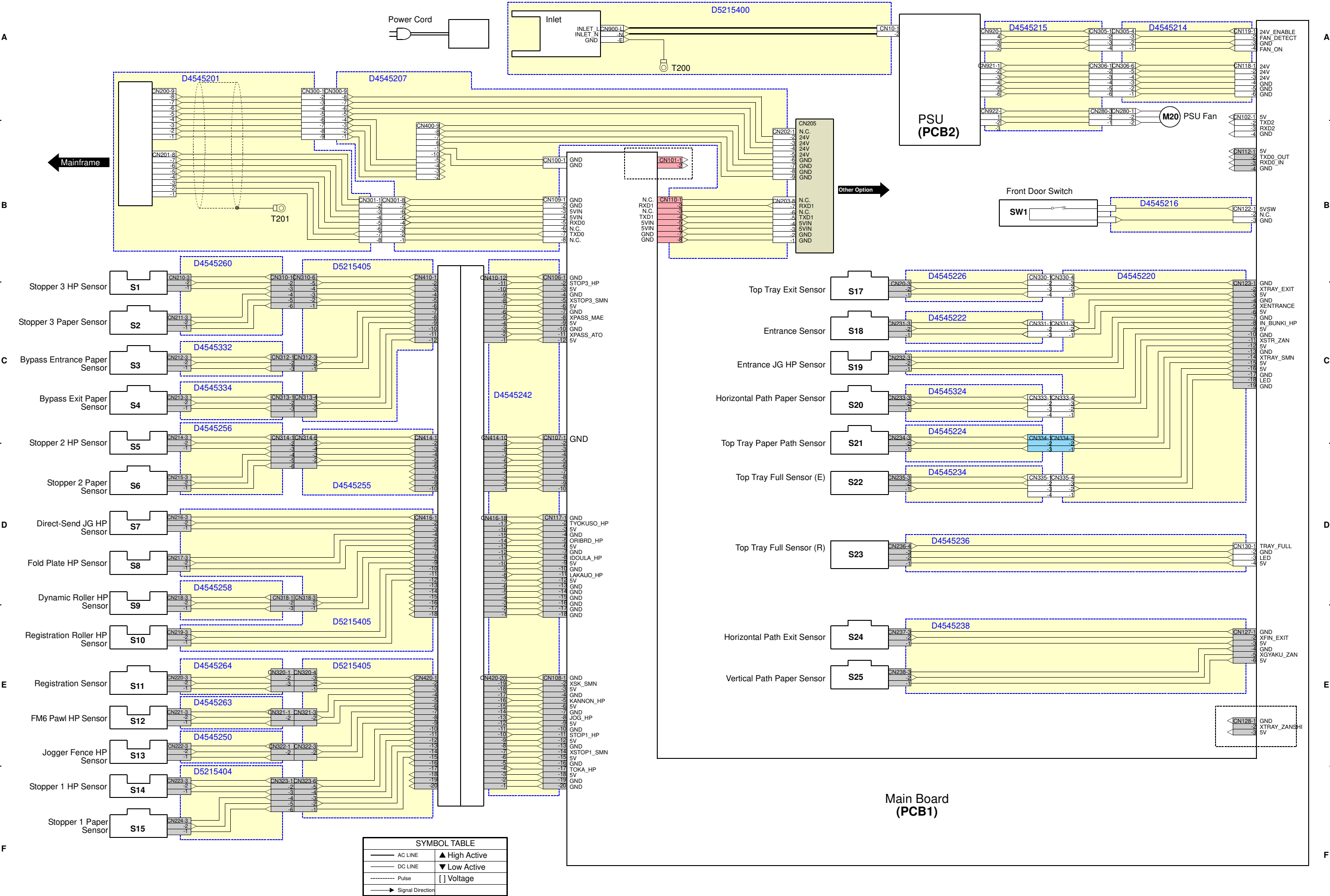
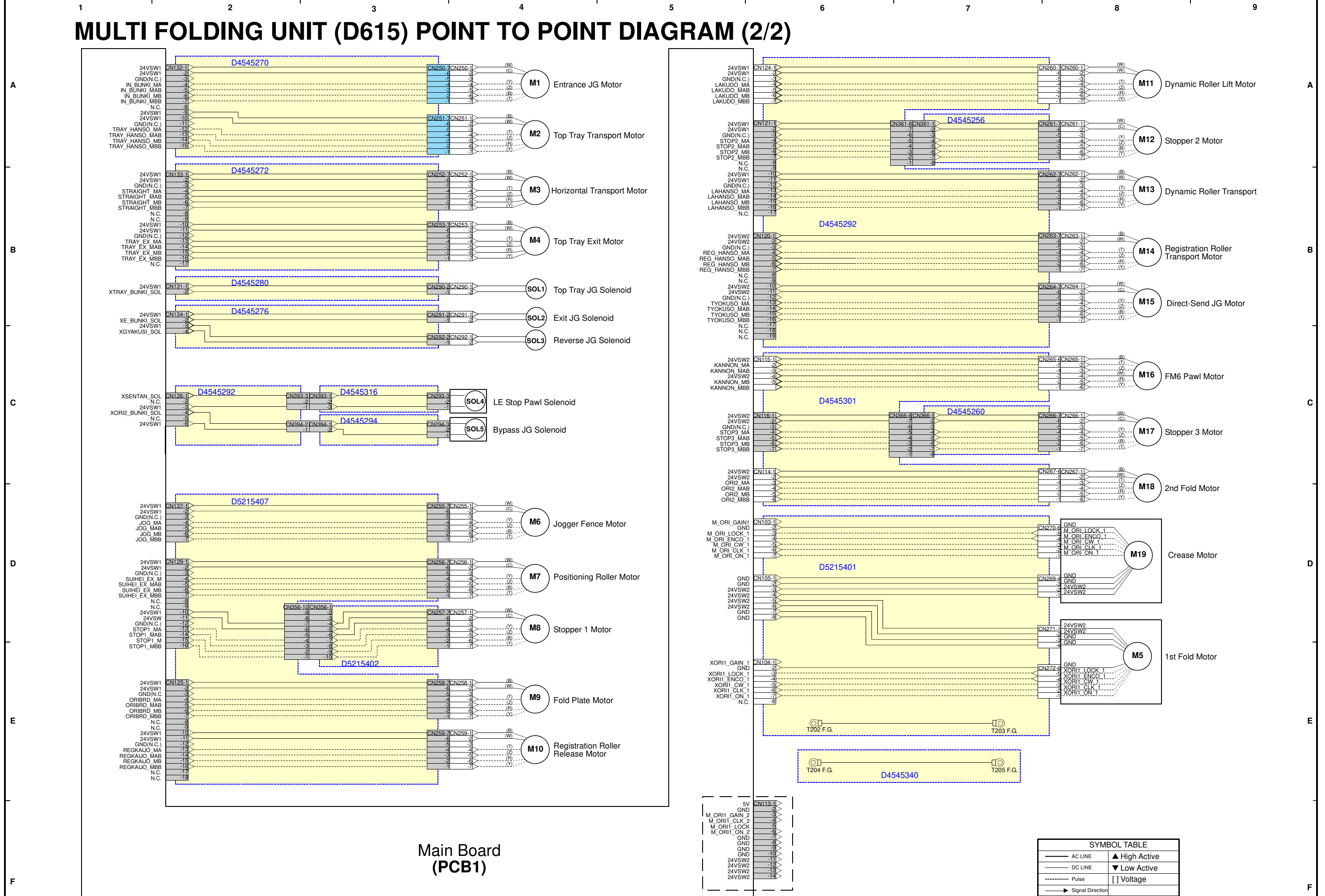


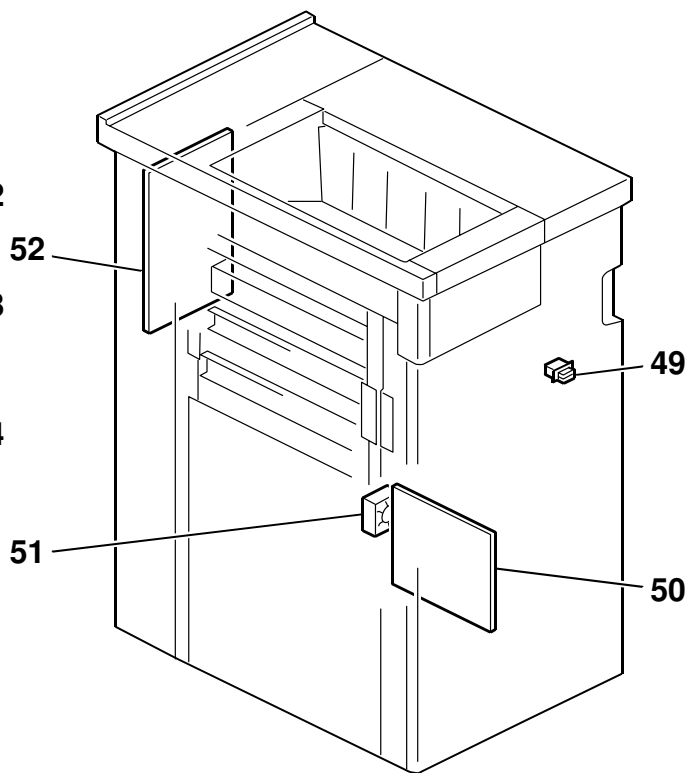
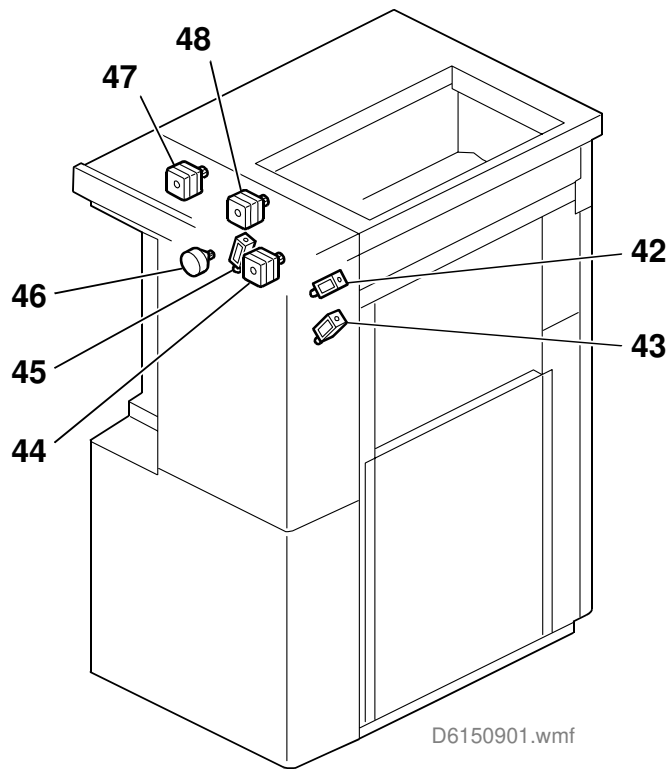
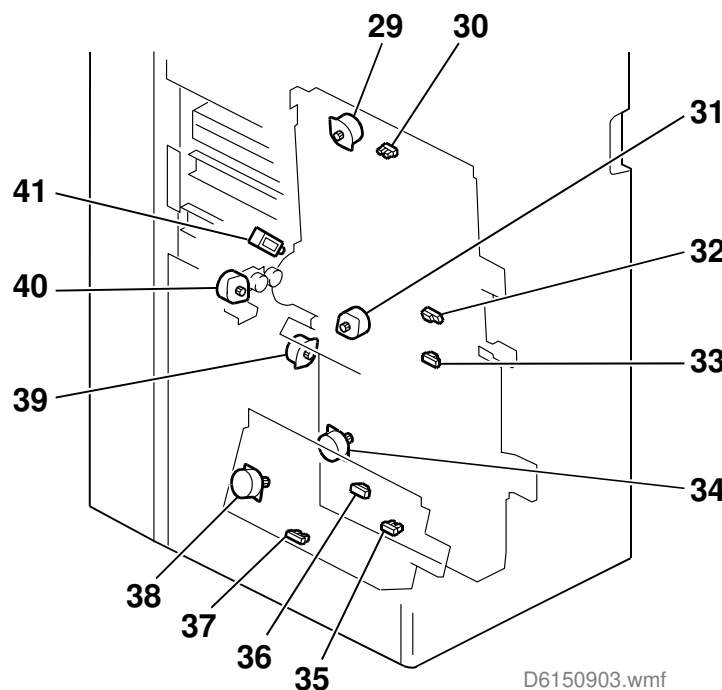
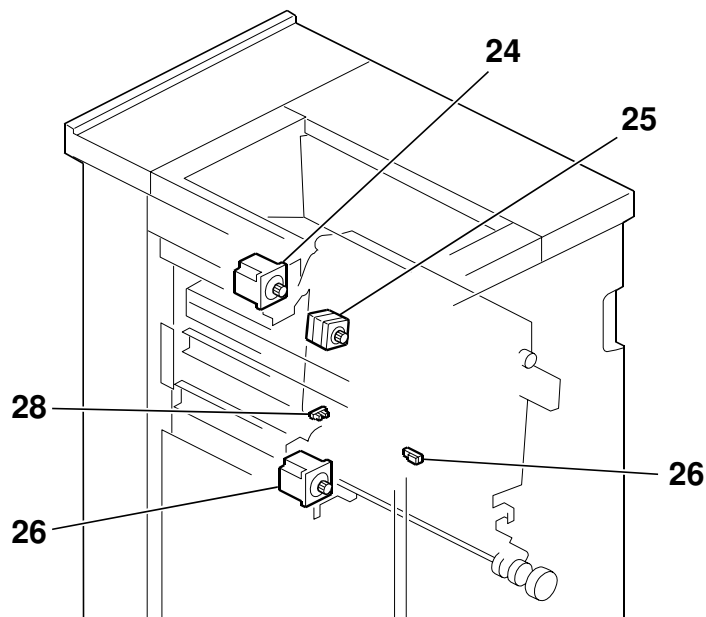
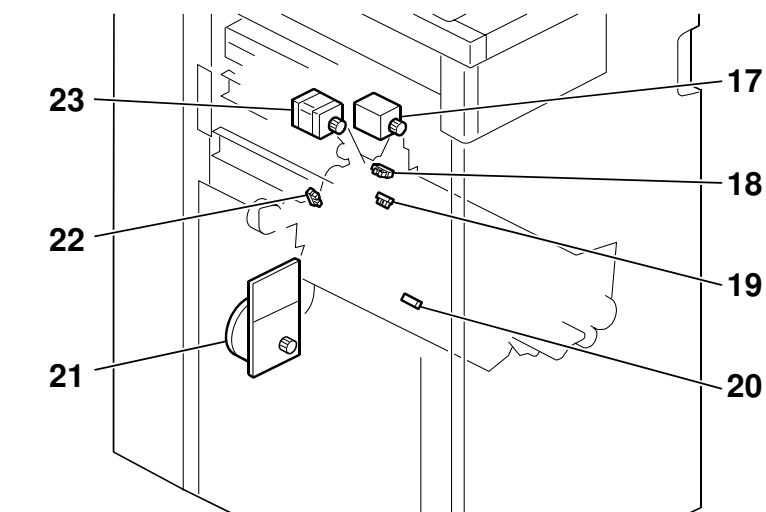
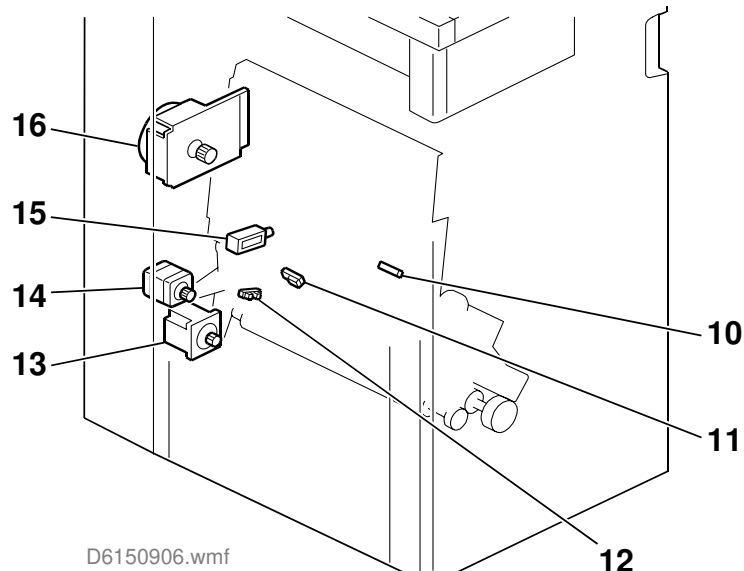
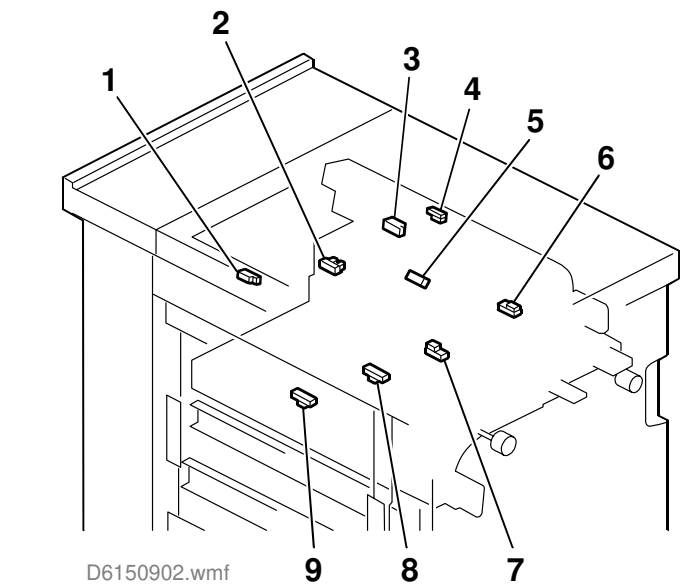
MULTI FOLDING UNIT (D615) POINT TO POINT DIAGRAM (1/2)



1	2	3	4	5	6	7	8	9
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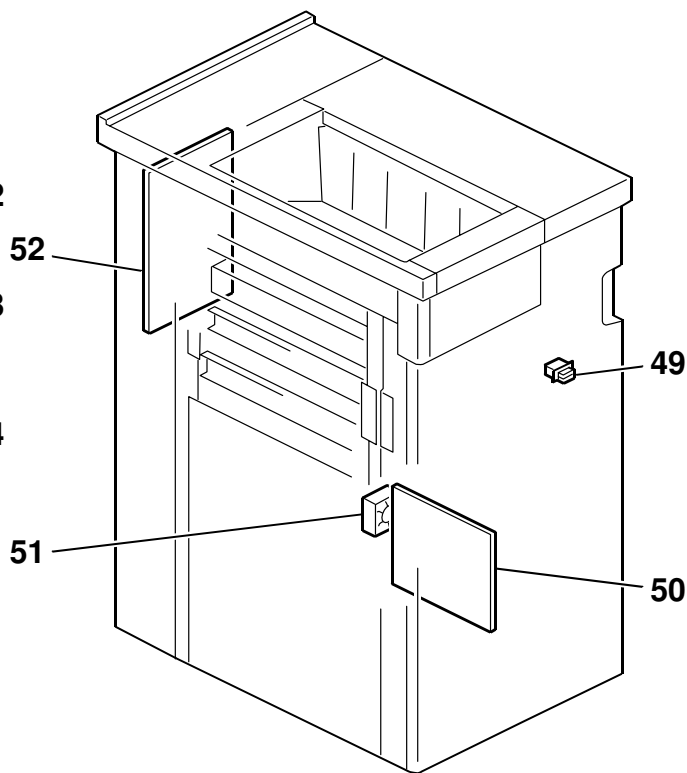
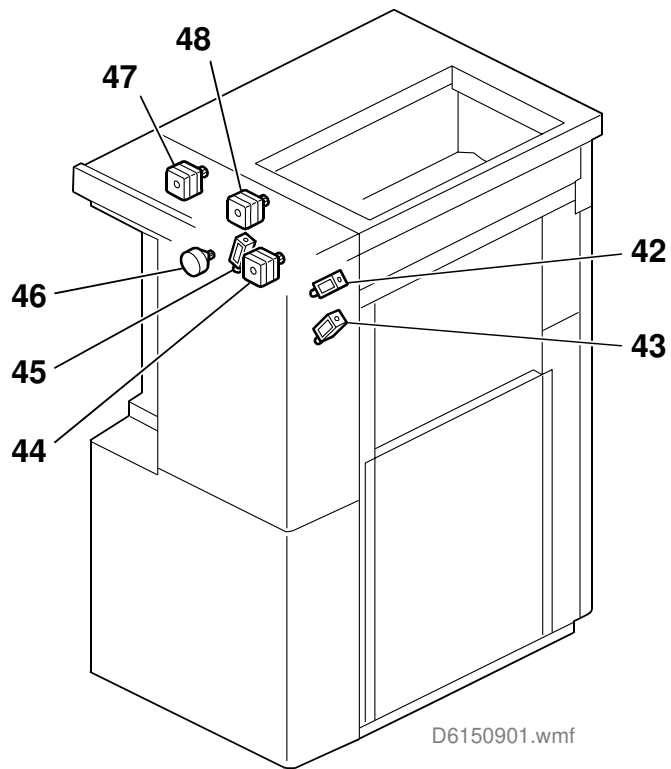
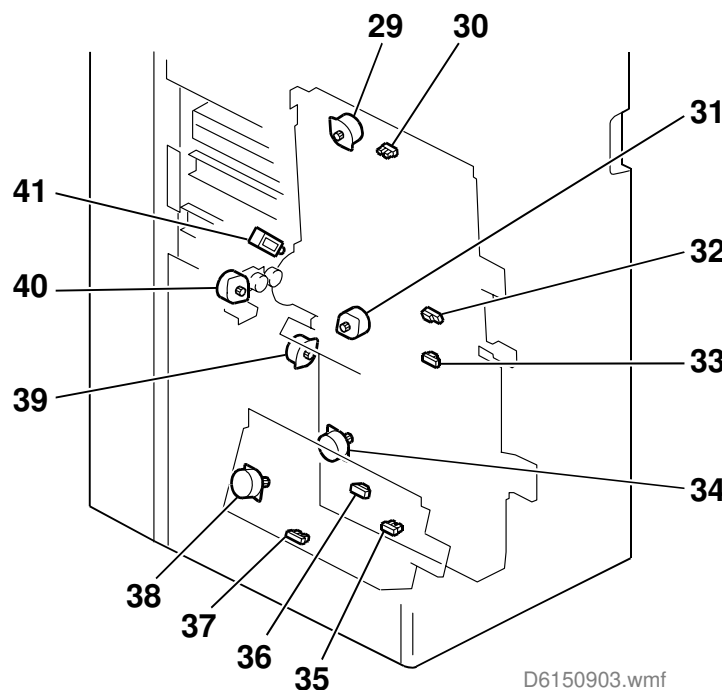
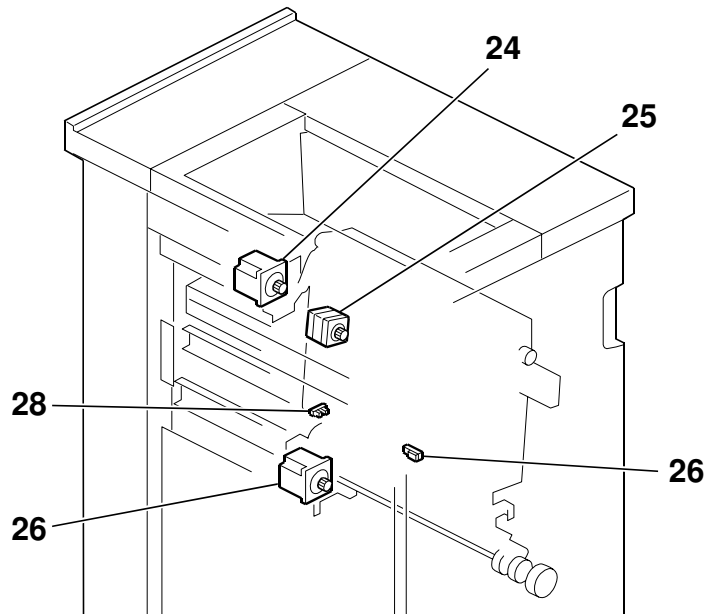
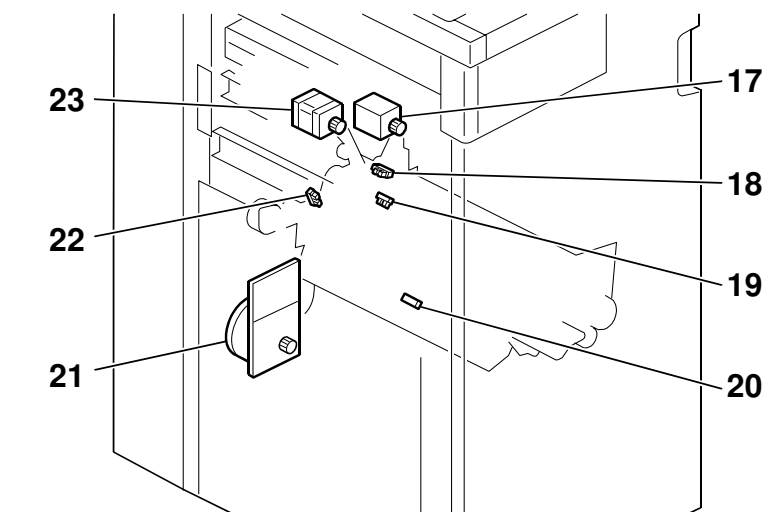
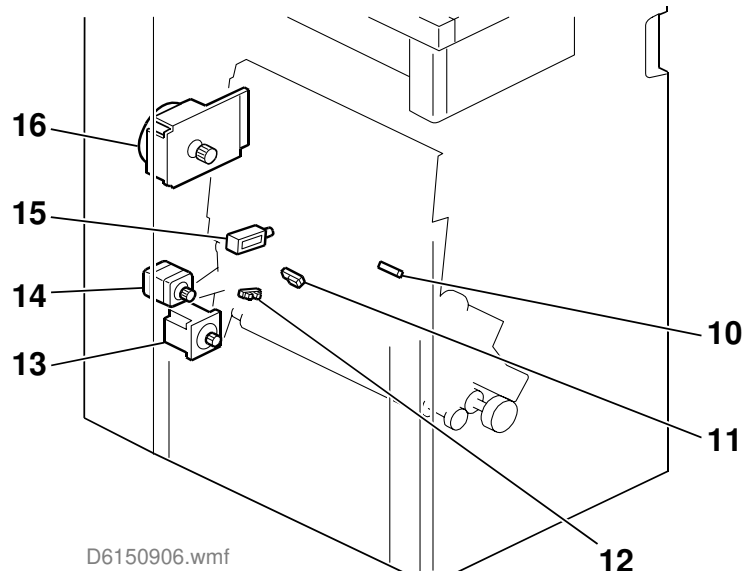
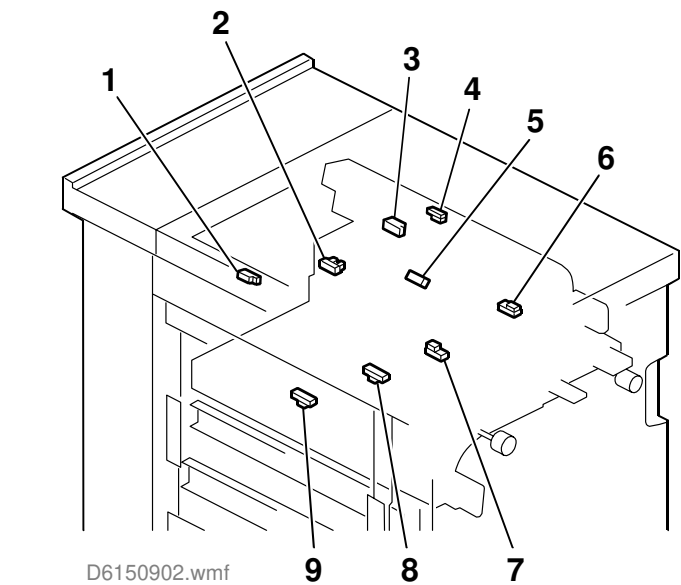


MULTI FOLDING UNIT (D615) ELECTRICAL COMPONENT LAYOUT



Symbol	Index No.	Description	P to P	Page
Sensors				
S1	37	Stopper 3 HP Sensor	C1	1/2
S2	36	Stopper 3 Paper Sensor	C1	1/2
S3	10	Bypass Entrance Paper Sensor	C1	1/2
S4	11	Bypass Exit Paper Sensor	C1	1/2
S5	30	Stopper 2 HP Sensor	C1-D1	1/2
S6	32	Stopper 2 Paper Sensor	D1	1/2
S7	22	Direct-Send JG HP Sensor	D1	1/2
S8	19	Fold Plate HP Sensor	D1	1/2
S9	28	Dynamic Roller HP Sensor	D1-E1	1/2
S10	12	Registration Roller HP Sensor	E1	1/2
S11	26	Registration Sensor	E1	1/2
S12	20	FM6 Pawl HP Sensor	E1	1/2
S13	18	Jogger Fence HP Sensor	E1	1/2
S14	35	Stopper 1 HP Sensor	F1	1/2
S15	33	Stopper 1 Paper Sensor	F1	1/2
S17	4	Top Tray Exit Sensor	C6	1/2
S18	6	Entrance Sensor	C6	1/2
S19	2	Entrance JG HP Sensor	C6	1/2
S20	7	Horizontal Path Paper Sensor	C6	1/2
S21	5	Top Tray Paper Path Sensor	C6-D6	1/2
S22	3	Top Tray Full Sensor (E)	D6	1/2
S23	1	Top Tray Full Sensor (R)	D6	1/2
S24	9	Horizontal Path Exit Sensor	E6	1/2
S25	8	Vertical Path Paper Sensor	E6	1/2
Motors				
M1	46	Entrance JG Motor	A4	2/2
M2	44	Top Tray Transport Motor	A4	2/2
M3	47	Horizontal Transport Motor	B4	2/2
M4	48	Top Tray Exit Motor	B4	2/2
M5	21	1st Fold Motor	E8	2/2
M6	31	Jogger Fence Motor	D4	2/2
M7	39	Positioning Roller Motor	D4	2/2
M8	34	Stopper 1 Motor	D4	2/2
M9	27	Fold Plate Motor	E4	2/2
M10	17	Registration Roller Release Motor	E4	2/2
M11	24	Dynamic Roller Lift Motor	A8	2/2
M12	29	Stopper 2 Motor	A8	2/2
M13	25	Dynamic Roller Transport	B8	2/2
M14	23	Registration Roller Transport Motor	B8	2/2
M15	40	Direct-Send JG Motor	B8	2/2
M16	14	FM6 Pawl Motor	C8	2/2
M17	38	Stopper 3 Motor	C8	2/2
M18	13	2nd Fold Motor	D8	2/2
M19	16	Crease Motor	D8	2/2
M20	51	PSU Fan Motor	A8	1/2
PCBs				
PCB1	52	Main Board	F7,F4	1/2,2/2
PCB2	50	PSU	A7	1/2
Solenoids				
SOL1	45	Top Tray JG Solenoid	B4	2/2
SOL2	43	Exit JG Solenoid	B4	2/2
SOL3	42	Reverse JG Solenoid	C4	2/2
SOL4	41	LE Stop Pawl Solenoid	C4	2/2
SOL5	15	Bypass JG Solenoid	C4	2/2
Switch				
SW1	49	Front Door Switch	B7	1/2

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S20	7	Horizontal Path Paper Sensor	C6	1/2
S21	5	Top Tray Paper Path Sensor	C6-D6	1/2
S22	3	Top Tray Full Sensor (E)	D6	1/2
S23	1	Top Tray Full Sensor (R)	D6	1/2
S24	9	Horizontal Path Exit Sensor	E6	1/2
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