

Duplex Unit Type 7100
(G382)

Duplex Unit Type 7100 (G382)

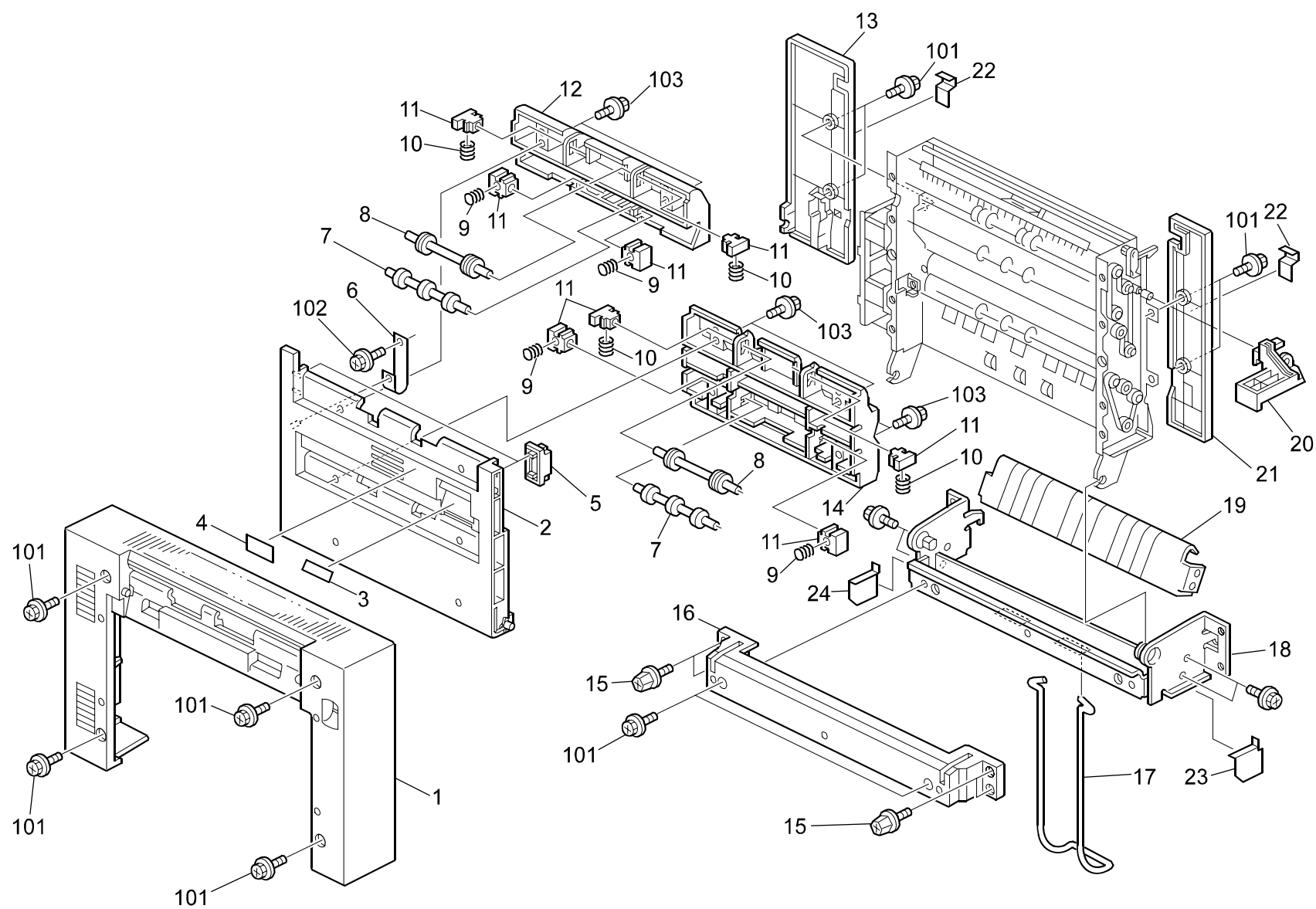
PARTS CATALOG

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September , 20 ' 2006

1.Duplex Unit 1 (G382)

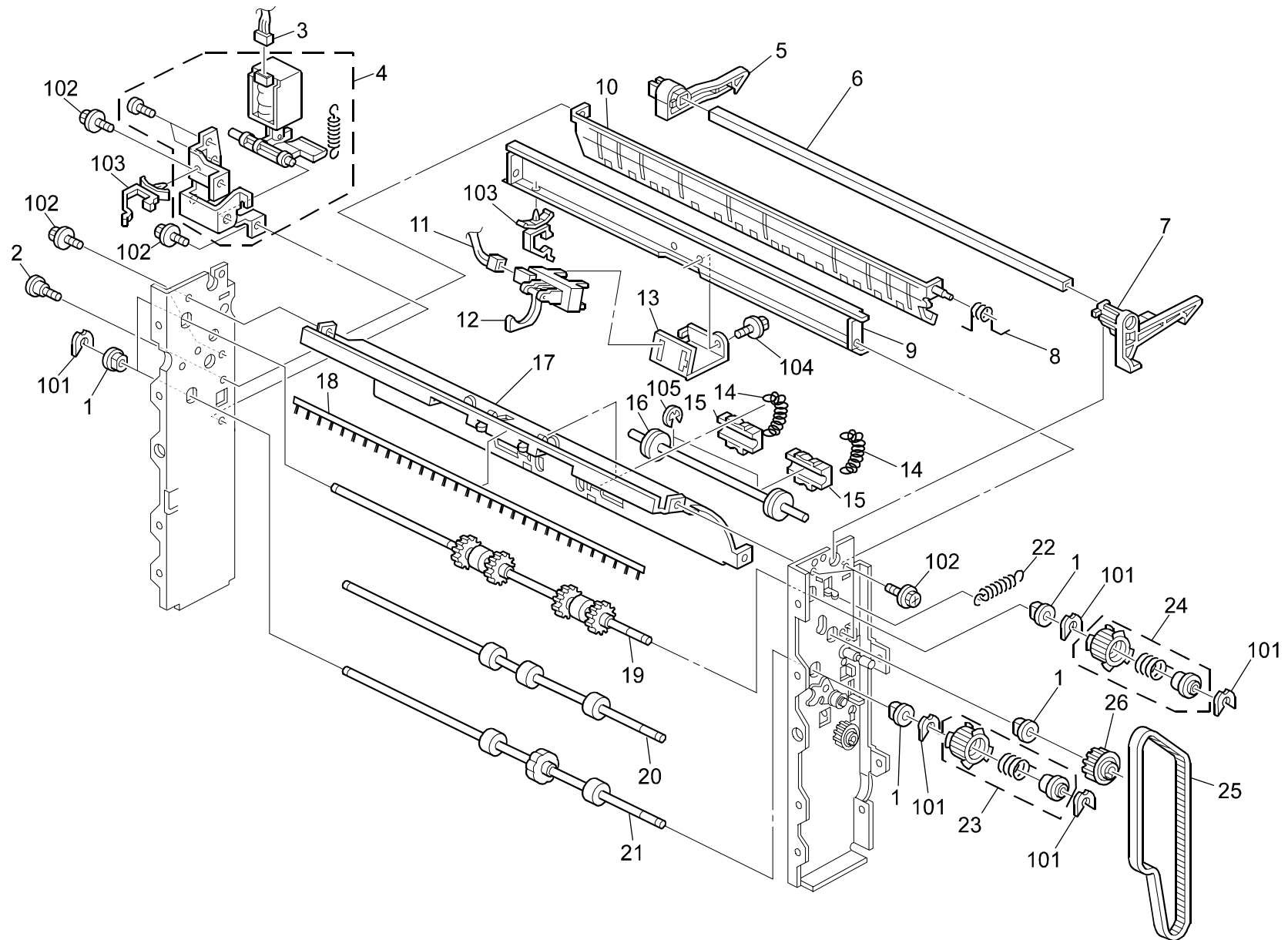


1.Duplex Unit 1 (G382)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G571 4701	Cover - Duplex Unit	1
2	G571 4712	Cover - Vertical Transport	1
3	GA00 1005	Decal - Z1	1
4	GA00 3029	Decal - Vertical Transport	1
5	AG07 1012	Magnet Catch:Ass'y (RoHs)	2
5	AG07 1010	Magnet Catch	2
6	G571 4716	Band - Vertical Transport	1
7	AF02 2160	Roller:Driven:3XMM (RoHs)	2
7	AF02 2135	Driven Roller - M3x16	2
8	AF02 2128	Transport Driven Roller	2
9	AA06 3616	Spring - 8n	4
10	AA06 3645	Duplex Exitpressure Spring	4
11	G060 2652	Bushing - M4	8
12	G571 4713	Upper Guide Plate	1
13	B180 4707	Inner Cover:Duplex Unit:Rear	1
	G571 4707	X/O	
14	G571 4714	Lower Guide Plate	1
15	G522 1152	Flanged Hexagonal Head Bolt	4
16	G571 1070	Holder Cover	1
17	G571 1069	Switchback Guide	1
18	G382 1063	Holder:Reverse:Ass'y (RoHs)	1
18	G571 1063	Reverse Holder	1
19	G571 1073	Guide Plate - Holder	1
20	G571 4635	Grip - Un Lock	1
21	B180 4706	Inner Cover:Duplex Unit:Front	1
	G571 4706	X/O	
22	A232 4653	Pressure Plate - Guide Plate	2
23	G348 1076	Sheet - Front Holder	1
24	G348 1077	Sheet - Rear Holder	1
			

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008N	Tapping Screw - M3x8	
102	0451 3006N	Tapping Screw - M3x6	
103	0450 3008N	Tapping Screw - M3x8	

2.Duplex Unit 2 (G382)

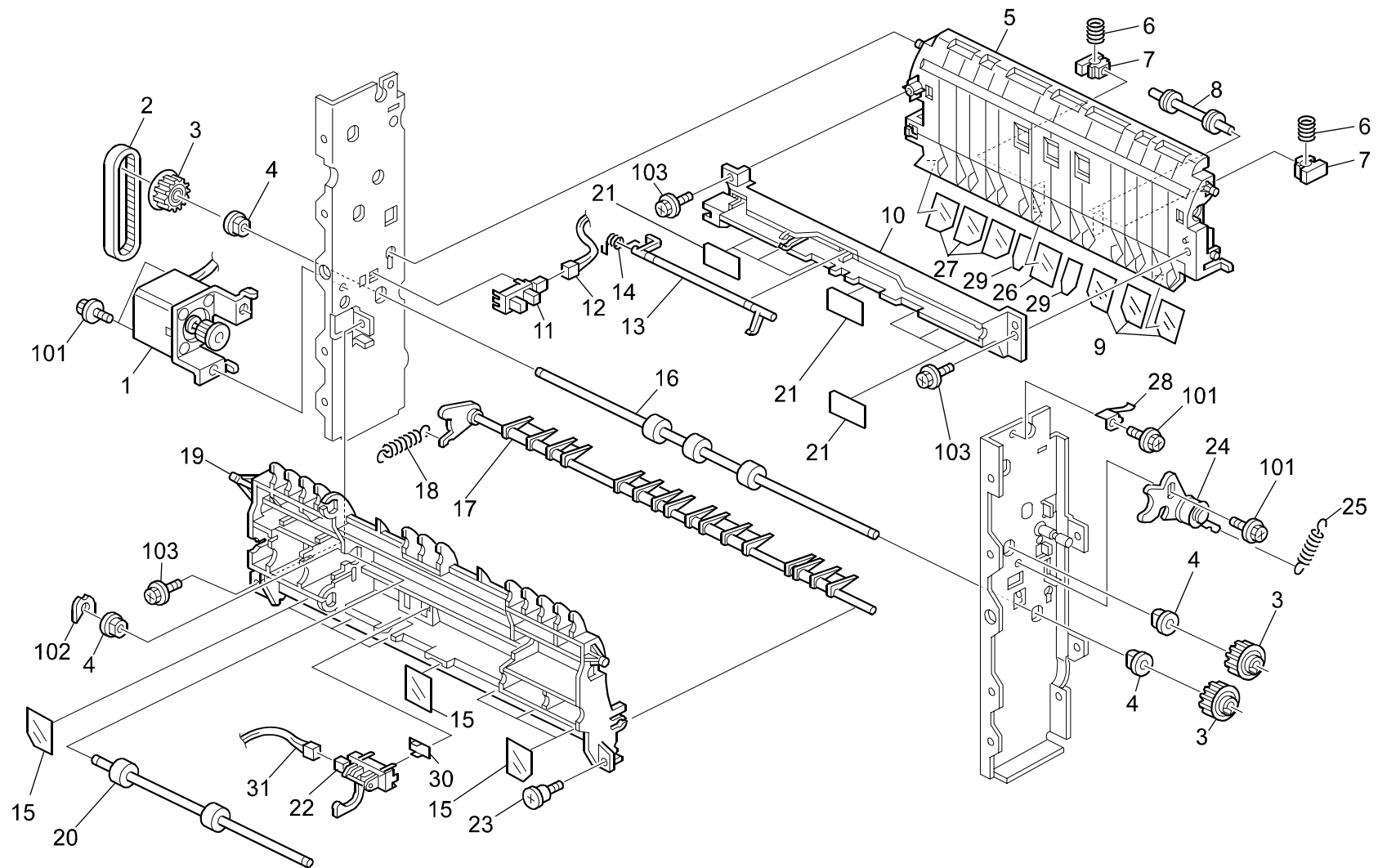


2.Duplex Unit 2 (G382)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA08 2101	Bushing - 6x10x6	5
2	AA14 3799	Full Dug Point Screw:M4:DIA2.4 (RoHs)	1
2	5887 4176	Screw	1
3	B180 5403	Harness:Reverse Unit:Solenoid (RoHs)	1
3	G571 5544	Harness - Reverse Unit/Solenoid	1
4	B180 4803	Link:DC Solenoid:Ass'y (RoHs)	1
4	G571 4811	Link - DC Solenoid	1
5	G571 4633	Rear Pawl - Un Lock	1
6	A232 4688	Grip Shaft	1
7	G571 4632	Front Pawl - Un Lock	1
8	AA06 6586	Torsion Spring - Guide Plate	1
9	B180 4818	Stay:Upper (RoHs)	1
9	G571 4618	Upper Stay	1
10	G571 4667	Entrance Guide Plate - Duplex	1
11	B180 5405	Harness:Reverse Unit:Sensor (RoHs)	1
11	G571 5547	Harness - Reverse Unit/Sensor	1
12	AW02 0147	Photointerruptor:Feeler:Square (RoHs)	1
12	AW02 0121	Photointerruptor - Square	1
13	G571 4664	Bracket - Paper Feed Sensor	1
14	AA06 0861	Pressure Spring	4
15	AA08 0307	Bushing - M4	4
16	AF02 2161	Roller:Driven:3XMM16 (RoHs)	2
16	AF02 2136	Driven Roller - 2xmm16	2
17	G571 4666	Upper Guide Plate	1
18	AA12 0102	Discharge Brush - Exit	1
19	AF02 0619	Exit Roller:Reverse Unit:FU (RoHs)	1
19	AF02 0530	Exit Roller - Reverse Unit	1
20	AF02 0615	Reverse Roller:Duplex (RoHs)	1
20	AF02 0526	Duplex Reverse Roller	1
21	AF02 0617	Exit Roller:Duplex (RoHs)	1
21	AF02 0528	Duplex Exit Roller	1
22	AA06 0860	Spring - Un Lock	1
23	AB03 0692	Pulley - 30T	1
24	AB03 0693	Pulley - 30T	1
25	AA04 3559	Timing Belt - S2M370	1

Index No.	Part No.	Description	Q'ty Per Assembly
26	AB03 0682	Pulley - 30T	1
101	0805 0089	Retaining Ring - M4	
102	0802 5276	Tapping Screw With Washer - M3x6	
103	1105 0511	Harness Clamp - LWS-0306ZC	
104	0451 3006N	Tapping Screw - M3x6	
105	0720 0030E	Retaining Ring - M3	

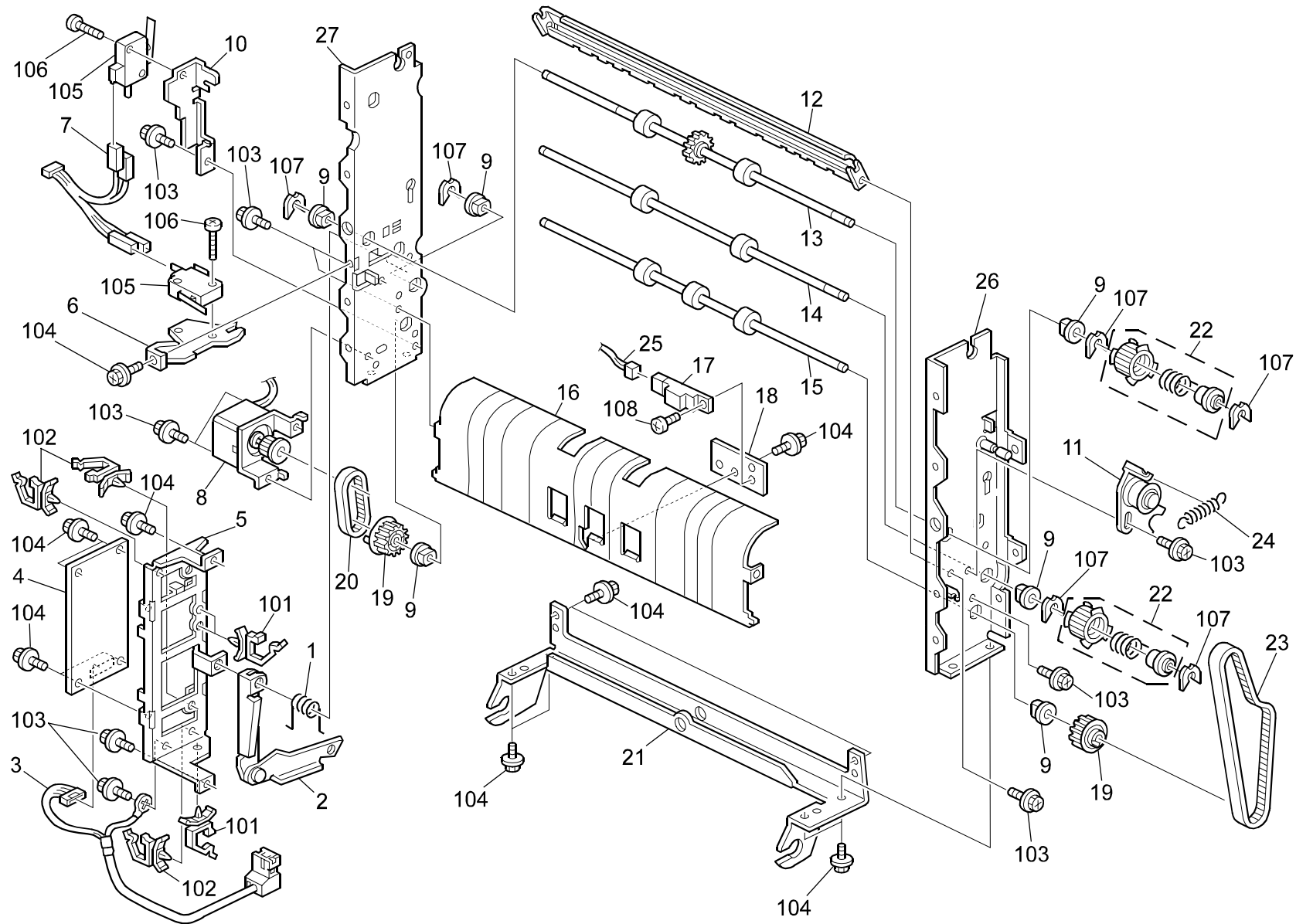
3.Duplex Unit 3 (G382)



Index No.	Part No.	Description	Q'ty Per Assembly
1	G571 4801	Stepper Motor - Duplex - DC 4.4W	1
2	AA04 3560	Timing Belt - S2M120	1
3	AB03 0682	Pulley - 30T	3
4	AA08 2101	Bushing - 6x10x6	4
5	G571 4652	Middle Guide Plate	1
6	AA06 3645	Duplex Exitpressure Spring	2
7	G060 2652	Bushing - M4	2
8	AF02 2128	Transport Driven Roller	1
9	G348 4682	Sheet:Gate:2	3
	G571 4677	X/O	
10	G571 4653	Left Middle Guide Plate	1
11	AW02 0145	Photointerruptor:Flat (RoHs)	1
11	AW02 0120	Photointerruptor - Flat	1
12	G571 5547	Harness - Reverse Unit/Sensor	1
13	G348 4682	Sheet:Gate:2	1
13	G571 4675	X/O	1
14	AA06 6593	Torsion Spring - Paper Feed Sensor	1
15	G571 4683	Middle Gate Sheet	7
16	AF02 0615	Reverse Roller:Duplex (RoHs)	1
16	AF02 0526	Duplex Reverse Roller	1
17	B180 4736	Gate Pawl:Duplex (RoHs)	1
17	G571 4671	Gate Pawl - Duplex	1
18	AA06 0857	Spring - Gate Pawl	1
19	G571 4656	Guide Plate - Gate	1
20	AF02 0618	Transport Roller:Reverse Unit:FU (RoHs)	1
20	AF02 0529	Transport Roller - Reverse Roller	1
21	G348 4682	Sheet:Gate:2	7
22	AW02 0147	Photointerruptor:Feeler:Square (RoHs)	1
22	AW02 0121	Photointerruptor - Square	1
23	5206 2684	Shoulder Screw - M3	1
24	G571 4691	Tightener	1
25	AA06 0859	Spring - Tightener	1
26	G382 4682	Sheet:Gate:2	1
	G571 4673	X/O	
27	G382 4682	Sheet:Gate:2	2

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4. Duplex Unit 4 (G382)

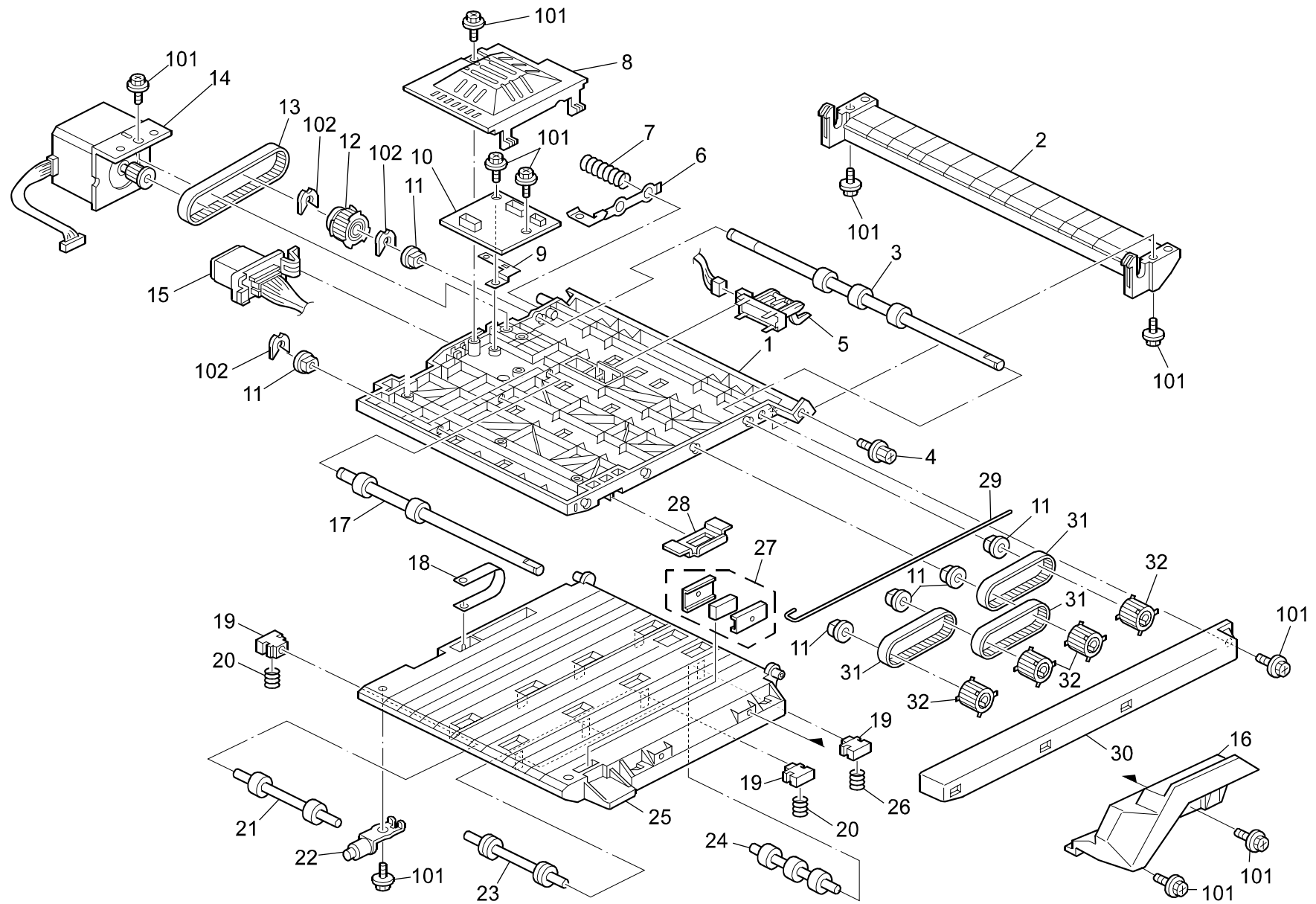


4. Duplex Unit 4 (G382)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA06 6587	Torsion Spring - Link	1
2	G571 4641	Link - Duplex	1
3	G571 5546	Harness - Reverse Unit/Interface	1
4	G382 5260	PCB:DCB (RoHs)	1
4	G382 5150	PCB DCB	1
	G382 5150	X/O	
5	B180 4805	Bracket:Base (RoHs)	1
5	G571 4822	Bracket - Base	1
6	G571 4836	Bracket - Transport Micro Switch	1
7	B180 5402	Harness:Reverse Unit:Safety SW (RoHs)	1
7	G571 5542	Harness - Reverse Unit/Safety SW	1
8	G571 4801	Stepper Motor - Duplex - DC 4.4W	1
9	AA08 2101	Bushing - 6x10x6	6
10	G571 4832	Bracket - Reverse Micro Switch	1
11	G571 4691	Tightener	1
12	G571 4658	Lower Exit Guide Plate	1
13	AF02 0617	Exit Roller:Duplex (RoHs)	1
13	AF02 0528	Duplex Exit Roller	1
14	AF02 0616	Transport Roller:Duplex:Reverse (RoHs)	1
14	AF02 0527	Duplex Transport Roller	1
15	AF02 0615	Reverse Roller:Duplex (RoHs)	1
15	AF02 0526	Duplex Reverse Roller	1
16	G571 4662	Guide Plate - Reverse Sensor	1
17	AW01 0106	Paper Feed Sensor (RoHs)	1
17	AW01 0048	Photosensor - GP2A28N1	1
18	G571 4663	Bracket - Reverse Sensor	1
19	AB03 0682	Pulley - 30T	2
20	AA04 3560	Timing Belt - S2M120	1
21	G571 4619	Lower Stay	1
22	AB03 0692	Pulley - 30T	2
23	AA04 3558	Timing Belt - S2M310	1
24	AA06 0859	Spring - Tightener	1
25	B180 5401	Harness:Transport Unit:Sensor (RoHs)	1
25	G571 5550	Sensor Harness - Transport Unit	1
26	B180 4811	Side Plate:Front:Peen (RoHs)	1

Index No.	Part No.	Description	Q'ty Per Assembly
26	G571 4611	Side Plate:Front:Peen	1
27	B180 4815	Side Plate:Rear:Peen (RoHs)	1
27	G571 4615	Side Plate:Rear:Peen	1
101	1105 0511	Harness Clamp - LWS-0306ZC	
102	1105 0487	Harness Clamp	
103	0802 5276	Tapping Screw With Washer - M3x6	
104	0451 3006N	Tapping Screw - M3x6	
105	1204 2521	Micro Switch	
106	0453 3014N	Tapping Screw - M3x14	
107	0805 0089	Retaining Ring - M4	
108	0453 3006N	Tapping Screw - M3x6	

5. Duplex Unit 5 (G382)

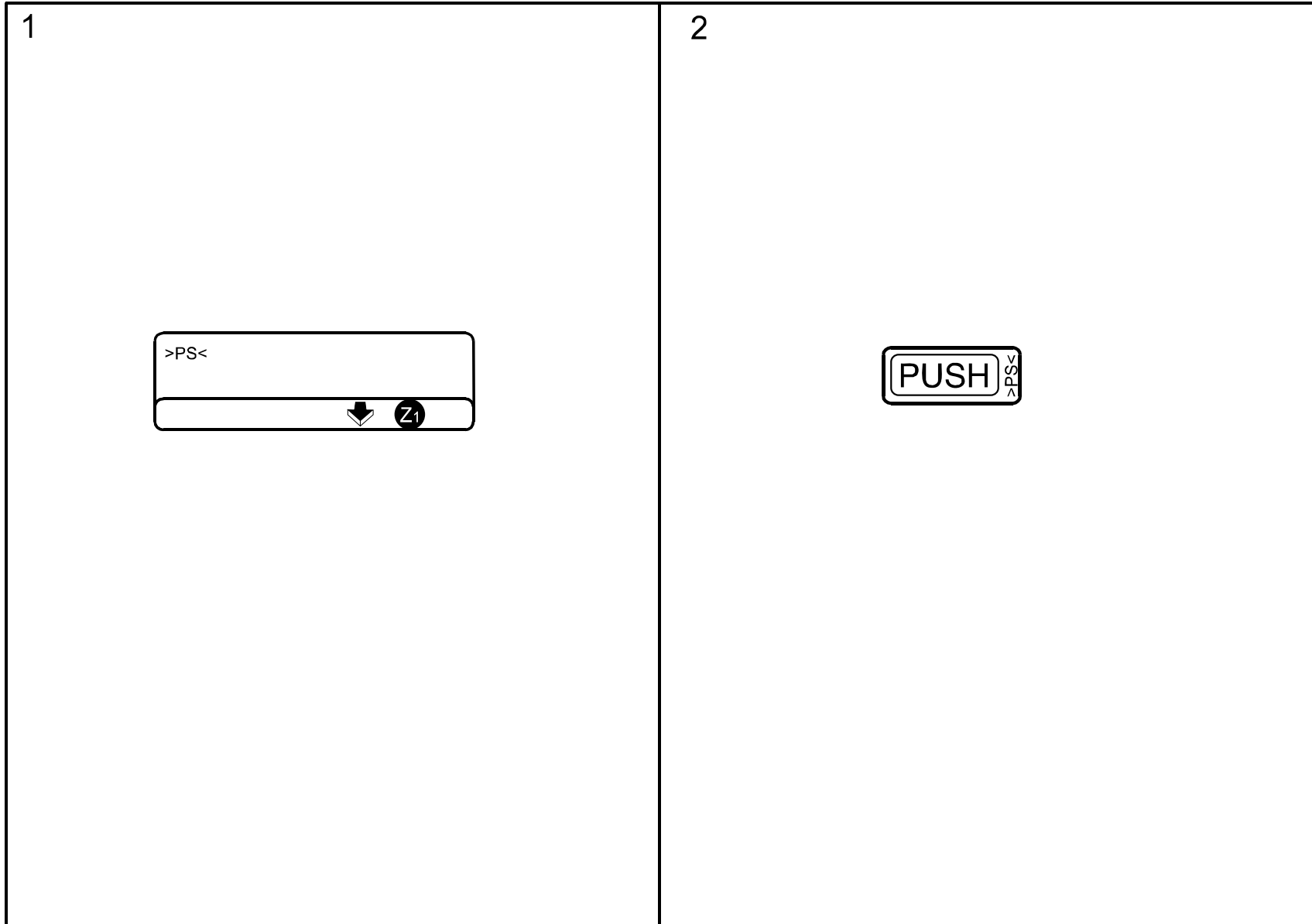


5.Duplex Unit 5 (G382)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G571 3850	Guide Plate:Transport:Upper	1
2	G571 3920	Guide Plate - Transport Unit	1
3	AF02 0620	Roller:Feed Paper Again:Duplex (RoHs)	1
3	AF02 0531	Duplex Feed Roller	1
4	G034 2993	Flanged Hexagonal Head Bolt - M3x6	1
5	AW02 0152	Photointerruptor (RoHs)	1
5	AW02 0125	Photointerruptor - Duplex	1
6	G571 3859	Grounding Plate - Rear Right	1
7	G571 3857	Spring - Transport	1
8	G348 3855	Cover:Duplex:Driver	1
9	G571 3858	Grounding Plate - Rear Left	1
10	G571 5152	Duplex Drive Board	1
11	AA08 2102	Bushing - 6x10x6	6
12	AB03 0692	Pulley - 30T	1
13	AA04 3926	Timing Belt - S2M150	1
14	B180 4940	Stepper Motor:	
		Transport:DC24V 16.8W (RoHs)	1
14	G571 3870	Stepper Motor - Transport - DC 4.4W	1
15	B180 5400	Harness:Transport Unit:Drawer (RoHs)	1
15	G571 5540	Harness - Transport Unit/Drawer	1
16	G348 3930	Grip:Transport Unit:Duplex	1
17	AF02 0617	Exit Roller:Duplex (RoHs)	2
17	AF02 0532	Duplex Transport Roller	2
18	G571 3902	Band - Transport Unit	1
19	G060 2652	Bushing - M4	4
20	AA06 3617	Pressure Spring - Duplex Transport	12
21	AF02 2161	Roller:Driven:2XMM16 (RoHs)	1
21	AF02 2136	Driven Roller - 2xmm16	1
22	B180 4951	Bracket:Duplex:Roller (RoHs)	1
22	G571 3861	Bracket - Duplex Roller	1
23	AF02 2128	Transport Driven Roller	1
24	AF02 2160	Roller:Driven:3XMM16 (RoHs)	1
24	AF02 2135	Driven Roller - M3x16	1
25	B180 4950	Guide Plate:Transport:Lower (RoHs)	1
25	G571 3900	Lower Guide Plate - Transport	1

Index No.	Part No.	Description	Q'ty Per Assembly
26	AA06 3616	Spring - 8n	2
27	AG07 0514	Magnet Catch (RoHs)	1
27	AG07 0014	Magnet Catch	1
28	B180 4931	Plate:Magnet Catch (RoHs)	1
28	G571 3854	Plate - Magnet Catch	1
29	G571 3856	Grounding Wire - Transport	1
30	G571 3860	Duplex Transport Cover	1
31	AA04 3927	Timing Belt - S2M232	3
32	AB03 0691	Pulley - 24T	4
101	0450 3008N	Tapping Screw - M3x8	
102	0805 0089	Retaining Ring - M4	

6.Decals And documents (G382)



6.Decals And documents (G382)

Index No.	Part No.	Description	Q'ty Per Assembly
1	GA00 1005	Decal - Z1	1
2	GA00 3029	Decal - Vertical Transport	1

Index No.	Part No.	Description	Q'ty Per Assembly

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B180 4805	Bracket:Base (RoHs)	9 - 5
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B180 4931	Plate:Magnet Catch (RoHs)	11 - 28
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AA08 2101	Bushing - 6x10x6	5 - 1
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AB03 0693	Pulley - 30T	5 - 24
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