Modification Bulletin

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Model: Model TH-C	1 ARDF (DF83)	Date	e: 10-Nov-0	6	No.: MB810001			
Modified Article: M	Iain Control Board	Prepared by: H.K.						
From: Technical Ser	rvice Dept., GTS Division							
Reason for	Parts catalog correction	U Venc	lor ch	ange	🗌 To m	neet standards		
Modification:	☐ To facilitate assembly	mprove reliability ()						
	Part standardization	r						

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3865570	B3865575	MAIN CONTROL BOARD	1	O/O	13	2	

Change: The factory adjustment program in the software for this part was changed. **Reason:** To make it easier to do adjustments on this part at the factory.

Note: In the field, the function of the old board and new board is exactly the same.

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Model: Model TH-0	C1 ARDF (DF83)	ate: 10-Apr	-07	No.: MB810002		
Modified Article:	Pressure Spring	Prepared	by: S. To	moe		
From: 1st Tech. Su	pport Sec. Service Support					
Reason for	Parts catalog correction	U Vendor	cha	ange	Other	
Modification:	To facilitate assembly	ove	e reliability	🗌 To mee	et standards	
	Part standardization	Sa	afety	()	

Please apply the following changes to your Parts Catalogs.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA063320		Compression Spring:Oil Supply Roller	2-2		7	21	
	B3863320	Spring:Belt:Paper Feed: 8N					

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Model: Model TH-0	C1 ARDF (DF83)	ate: 25-Sep	p-07	No.: MB810003					
Modified Article:	Pick-up Roller Shaft	Prepared by: S. Tomoe							
From: 1st Tech. Su	pport Sec. Service Support								
Reason for	Parts catalog correction	U Vendor	ch	ange	Other				
Modification:	To facilitate assembly	ove	e reliability	🗌 To mee	et standards				
	Part standardization	Sa	afety	()				

Please apply the following changes to your Parts Catalogs.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
G4123821	A8592162	Pick-up Roller Shaft	1-1		7	24	

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Model: Model TH-C	1 ARDF (DF83)		Date	e: 28-Mar-0	8	No.: MB810004		
Modified Article: M	lagnet Catch	Prepared by: H.K.						
From: Technical Ser	vice Dept., GTS Division							
Reason for	Parts catalog correction	🛛 Vend	or ch	ange	🗌 To m	neet standards		
Modification:	To facilitate assembly	prove	rove reliability ()					
	Part standardization	r						

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0121531	B3522650	MAGNET CATCH - 5N	2	0/0	5	22	

Due to a vendor change, the part number has been changed.

Part Change Information List

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty Int	3DPC	Page	Index Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
TH-C1 ARDF (DF83)	B810	201007		B7143115	D3306121	FULL DUG POINT SCREW:FIX:HINGE:DIA8	2	2 0/0		3	2				V1000706	10031469
TH-C1 ARDF (DF83)	B810	201007		A6283115	B7143115	KNOB SCREW:DOCUMENT FEEDER:FIX	2	2 0/0		3	2				V1001427	

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Date: Jul 30, 2010

RICOH Part Change Information List

Date: May 31, 2011

Model	Code PCIL Nr. PCIL Correction	Old part New part number number	Description	Old Q'ty New Q'ty Int	3DPC Page Index Set Set Int	RTB No	ote Ref. Nr. ECN Nr.
TH-C1 ARDF	B810 201010	A8592166 B8303504 TIMING BE	LT - 40S2M100	1 1 0/O	7 32		V1001384

RICOH		Part Chan	ge Information List		Date: August 3	1, 2012			
Madal	PCIL	Old part New part	D escription	Old New	Dana Jadan Cat Cat lat	ото	Nete	Def Nr	FON NE

Model	Code		Correction	number	number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
TH-C1 ARDF (DF83)	B810	201208		A2946700	D5412251	TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR	1	1 (0/0		7	3					V1201225	12031821



Part Change Information List

		PCIL	PCIL	Old part			Old	New										
Model	Code	Number	Correction	number	New part number	Description	Q'ty	Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number ECI	CN Number
TH-C1 ARDF (DF83)	B810	201504		B3865550	PAPER SIZE SENSOR BOARD		1		0/0	N	5	30			Y		V1402837	

RICOH Part Change Information List

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
TH-C1 ARDF _DF83_	B810	201608		B3863413		COVER:GUIDE PLATE:EXIT:ASS'Y	1		X/O	Ν	21	11					V1602797	

Date: July 1, 2016