

Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
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MB Correction

The items in bold *italics* have been corrected or added.

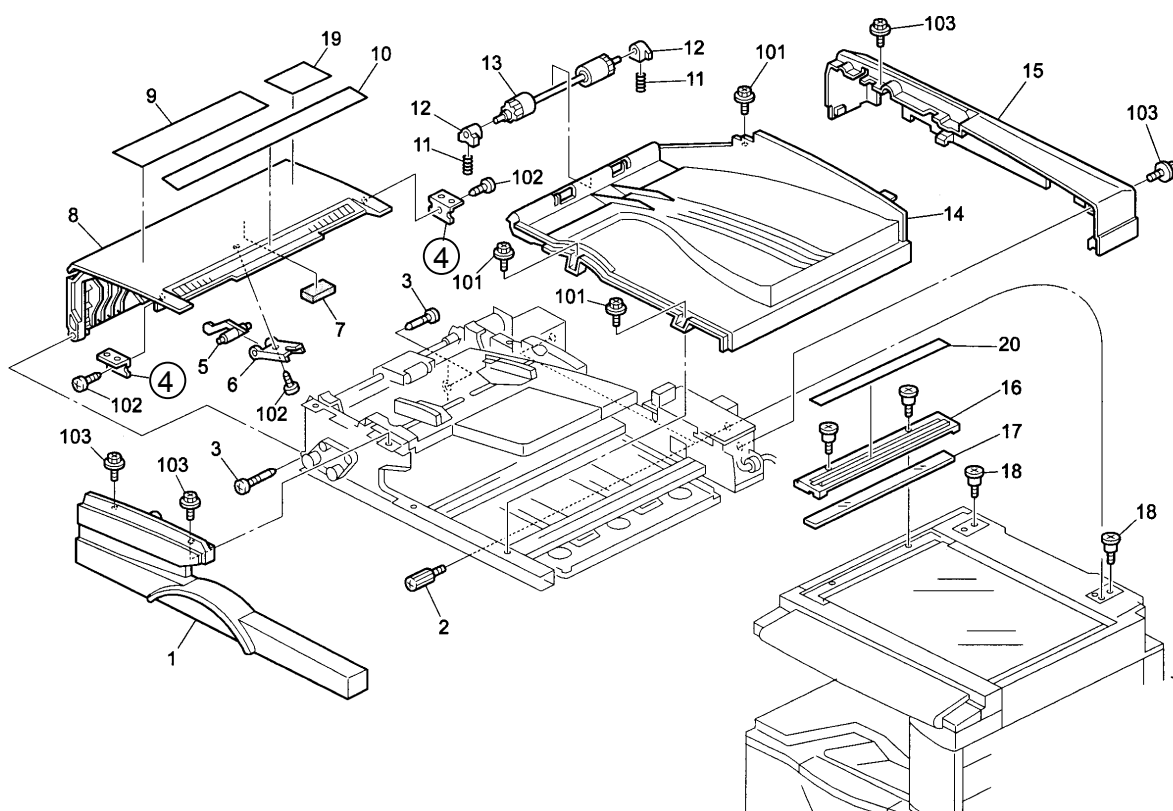
Modified Article: Parts Catalog Correction		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

Please correct your Parts Catalog as follows:

Page 3

- Part Number Change -

Old part number	New part number	Description	Q'ty	Index	Note
A8594873	B3864873	Positioning Plate	2	4	



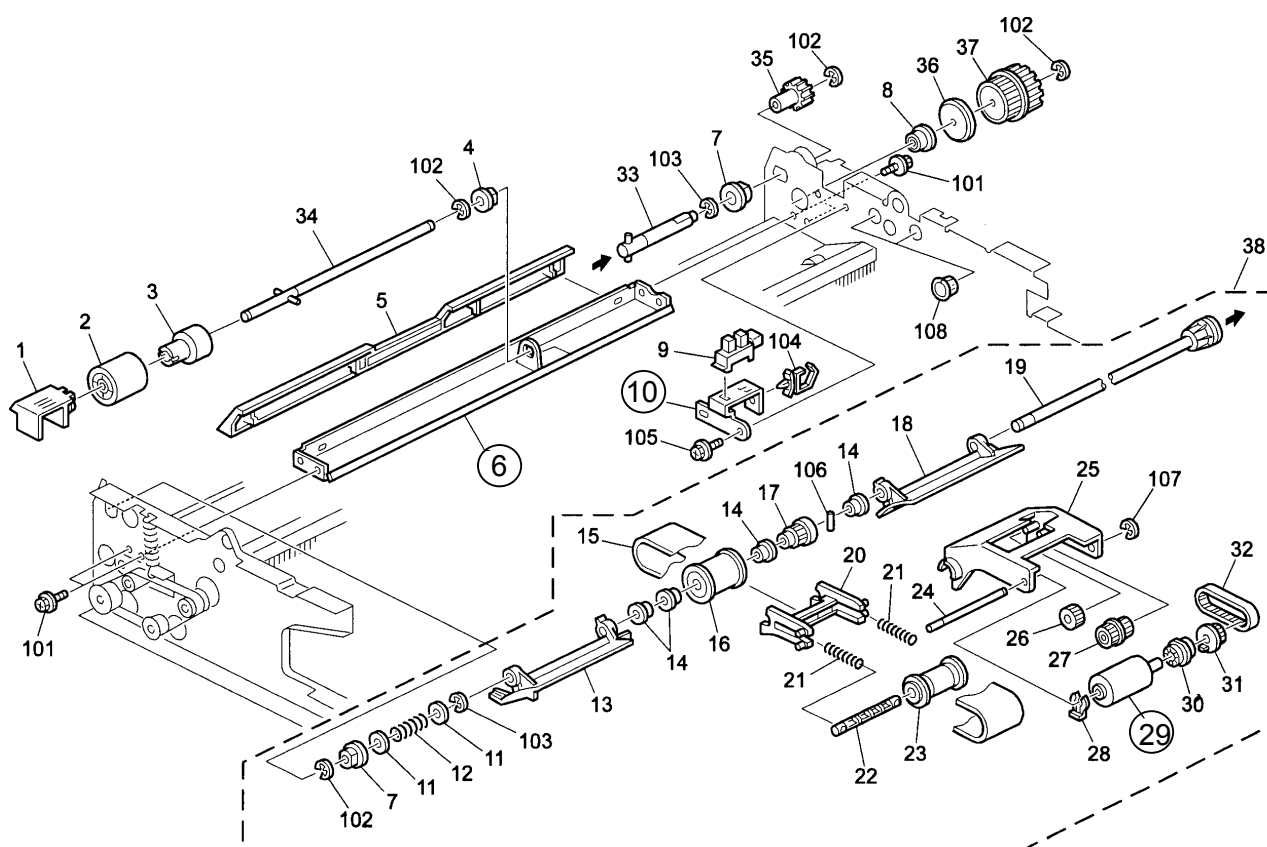
Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
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Page 7

- Part Number Changes -

Old part number	New part number	Description	Q'ty	Index	Note
A8591610	B3861610	Separation Stay	1	6	
A8591123	B3861123	Bracket – Sensor	1	10	
A8592161	B3862171	Pickup Roller	1	29	



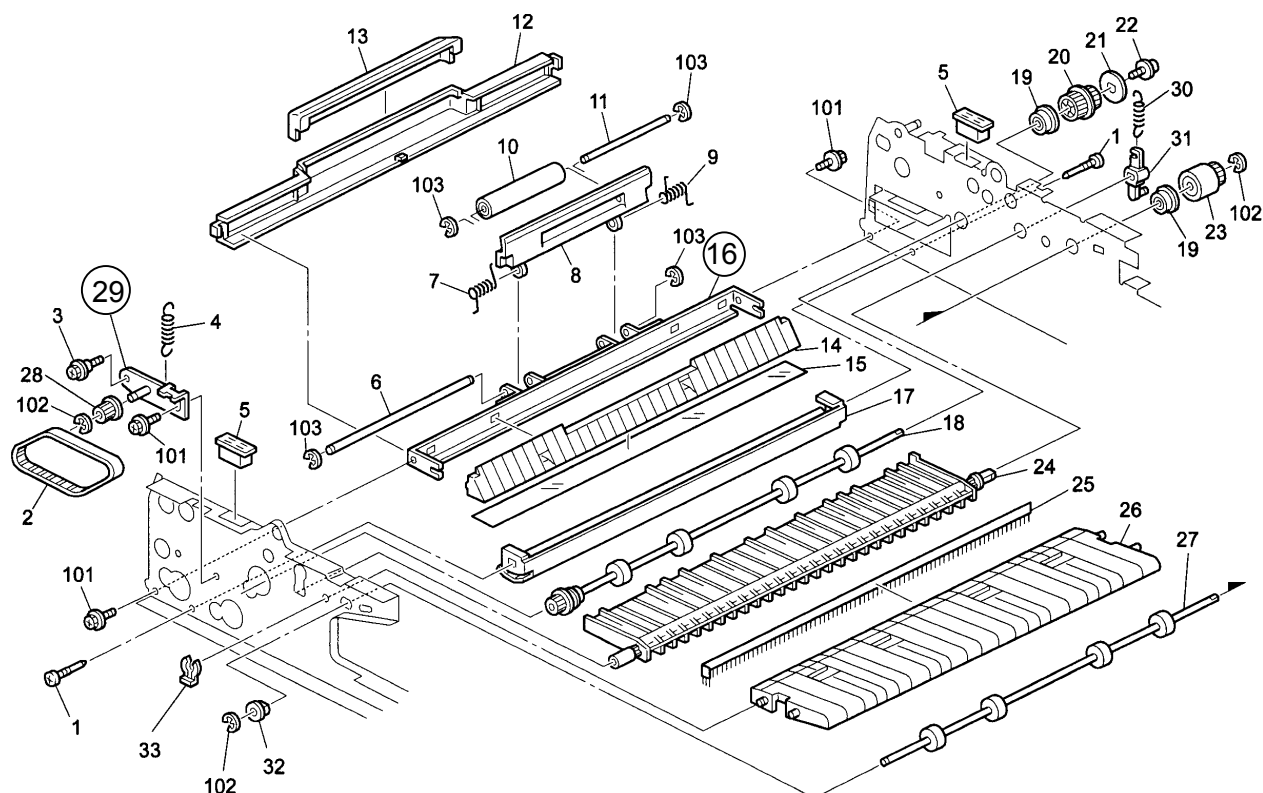
Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
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Page 9

- Part Number Changes -

Old part number	New part number	Description	Q'ty	Index	Note
A8591710	B3861710	Left Lower Stay	1	16	
A8594311	B3864311	Adjusting Pin – M6	1	29	



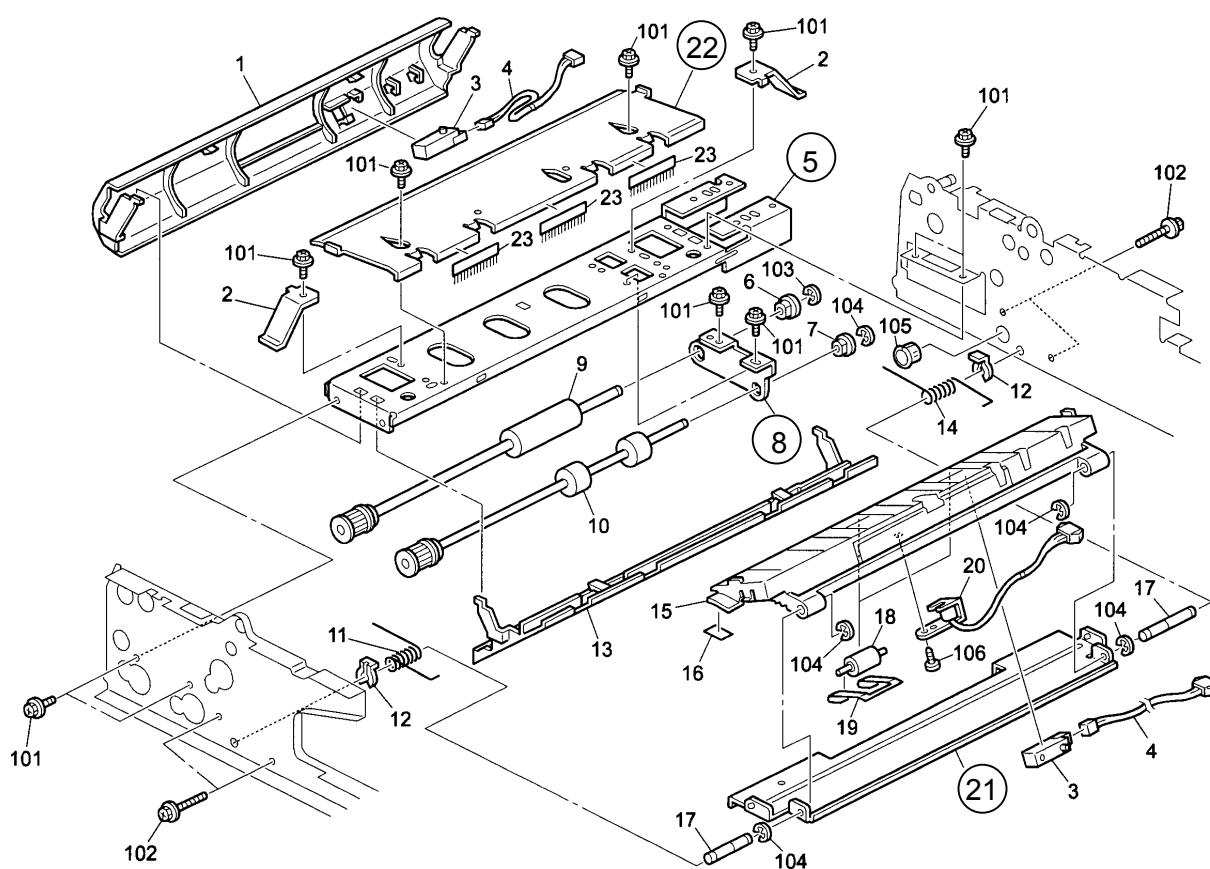
Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
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Page 11

- Part Number Changes -

Old part number	New part number	Description	Q'ty	Index	Note
A8591311	B3861311	Left Stay	1	5	
A8591320	B3861320	Bracket – Transport Roller	1	8	
A8593413	B3863413	Cover – Exit Guide Plate	1	21	
A8583231	B3863231	Guide Plate – Reverse	1	22	



Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
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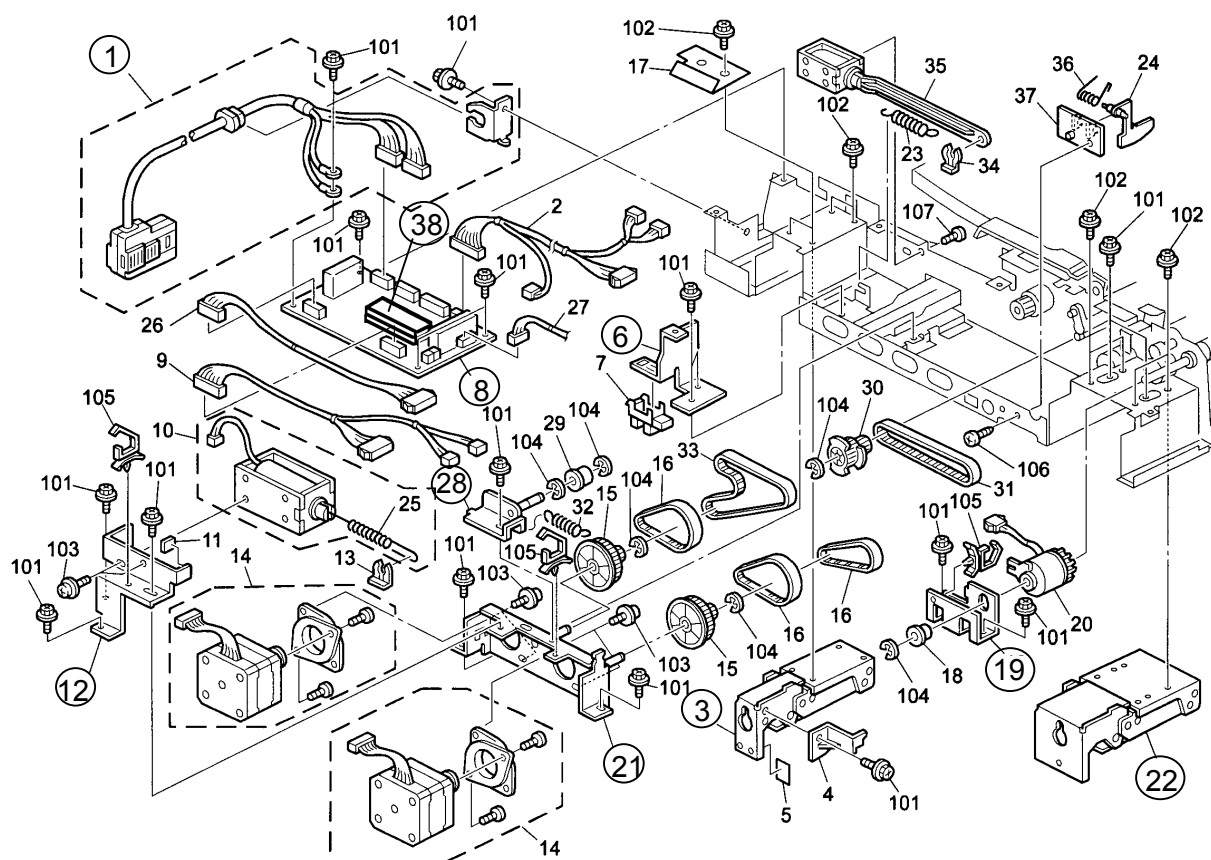
Page 13

- Part Number Changes -

Old part number	New part number	Description	Q'ty	Index	Note
A8595800	B3795800	Harness – Interface	1	1	
A8581831	B3861831	Right Hinge	1	3	
A8591122	B3861122	Right Sensor Bracket	1	6	
B3795500	B3795510	Main Control Board	1	8	
A8594411	B3864411	Bracket – Solenoid	1	12	
A8591315	B3861315	Bracket – Electromagnetic Clutch	1	19	
A8584111	B3794111	Bracket – Motor	1	21	
A8581811	B3861811	Left Hinge	1	22	
A8584131	B3794131	Adjusting Pin - Idler	1	28	

- Addition -

Part number	Description	Q'ty	Index	Note
B3875660	ADF ROM	1	38	



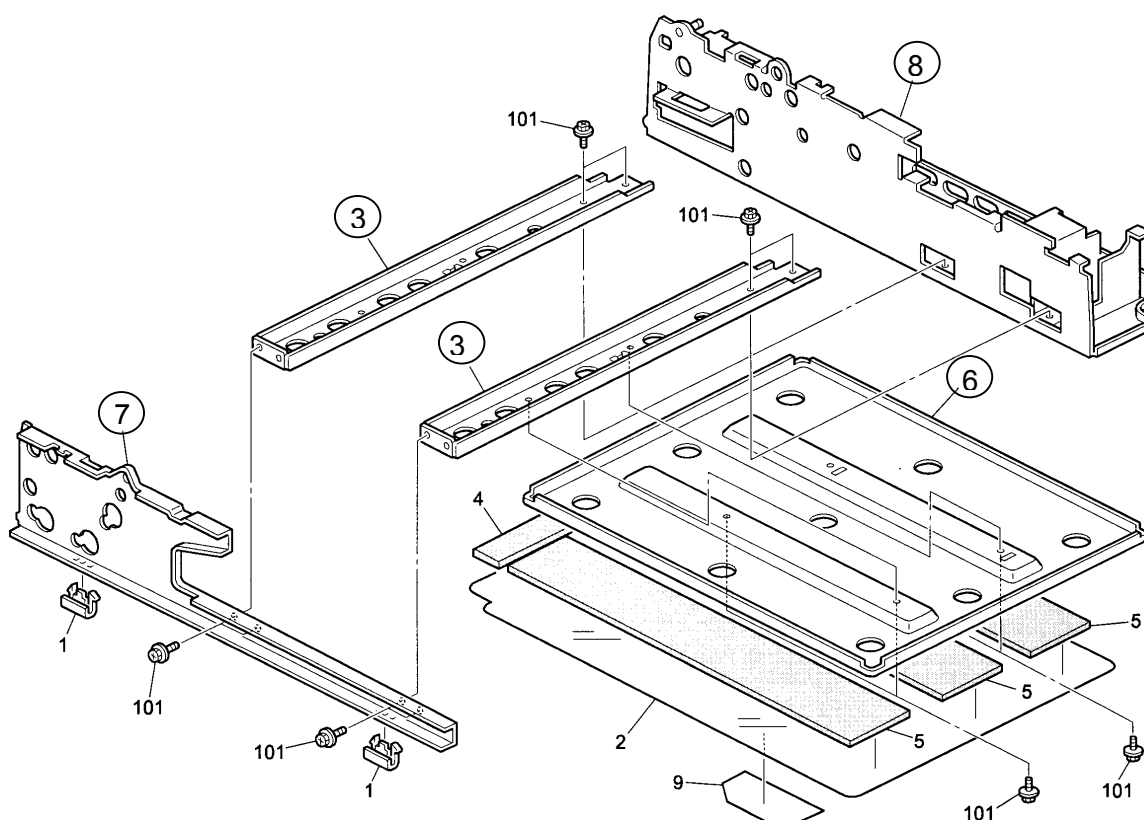
Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
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Page 15

- Part Number Changes -

Old part number	New part number	Description	Q'ty	Index	Note
A8591511	B3861511	Middle Stay	2	3	
A8593615	B3863615	Base - Platen Cover	1	6	
A8591211	B3861211	Front Side Plate	1	7	
A8591110	B3861110	Rear Side Plate	1	8	



Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
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Page 20

- Part Number Change -

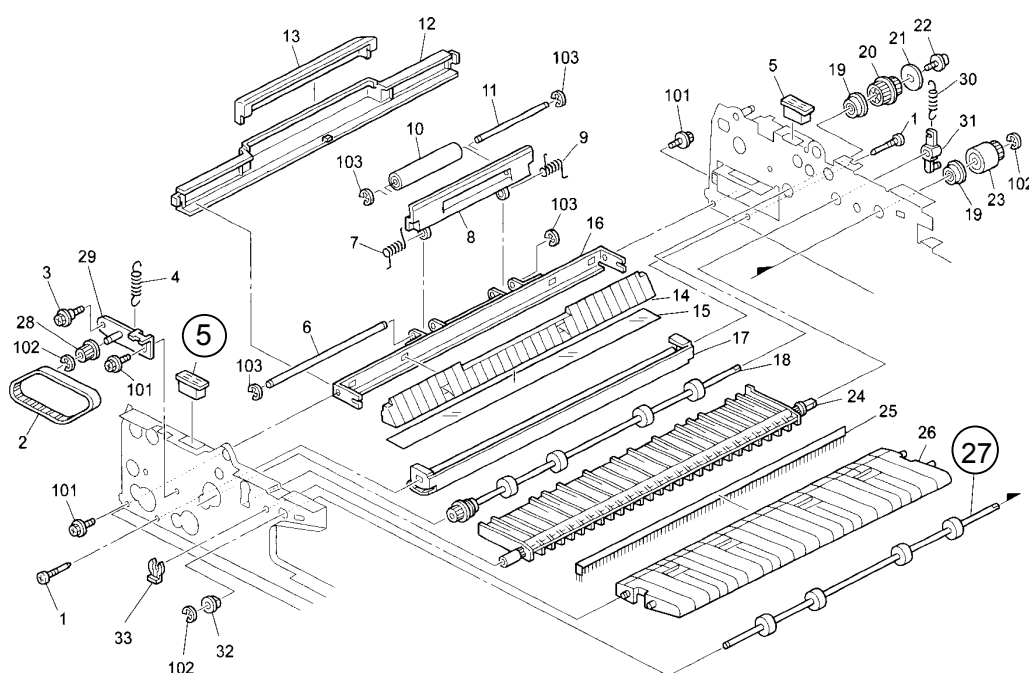
Old part number	New part number	Description in Service Manual	Description in Parts Catalog	Q'ty	Page & Index	Note
A8592161	B3862171	Pickup Roller	Pickup Roller	1	7-29	

Model: Kir-C ARDF (DF71)		Date: 18-Oct-01	No.: MB379002
Modified Article: Parts Catalog Correction		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Please make the following corrections to your Parts Catalogs:

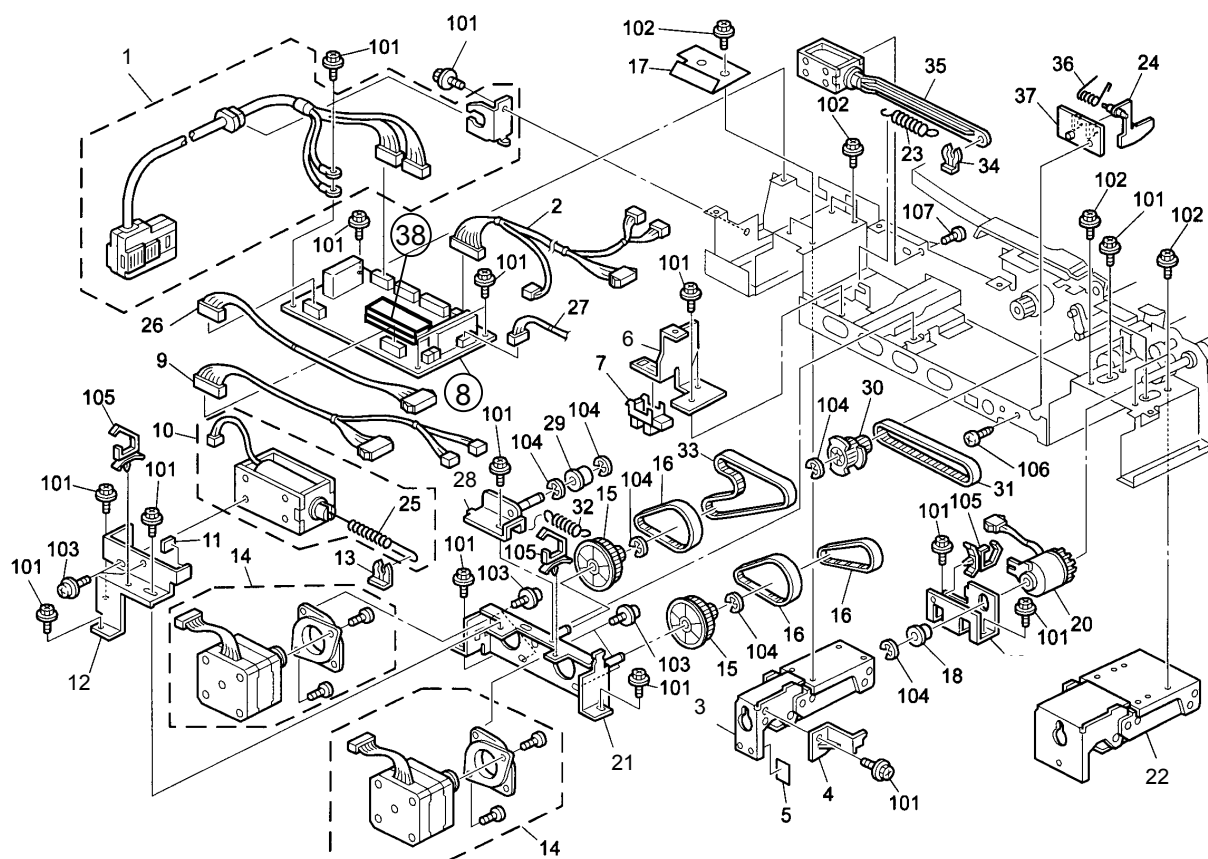
Page 9

Old part number	New part number	Description	Q'ty	Index	Note
A8591181	B3514135	Magnet Catch - Original Table	1	5	
A8583140	B3863140	Reverse Roller – Drive	1	27	



Page 13

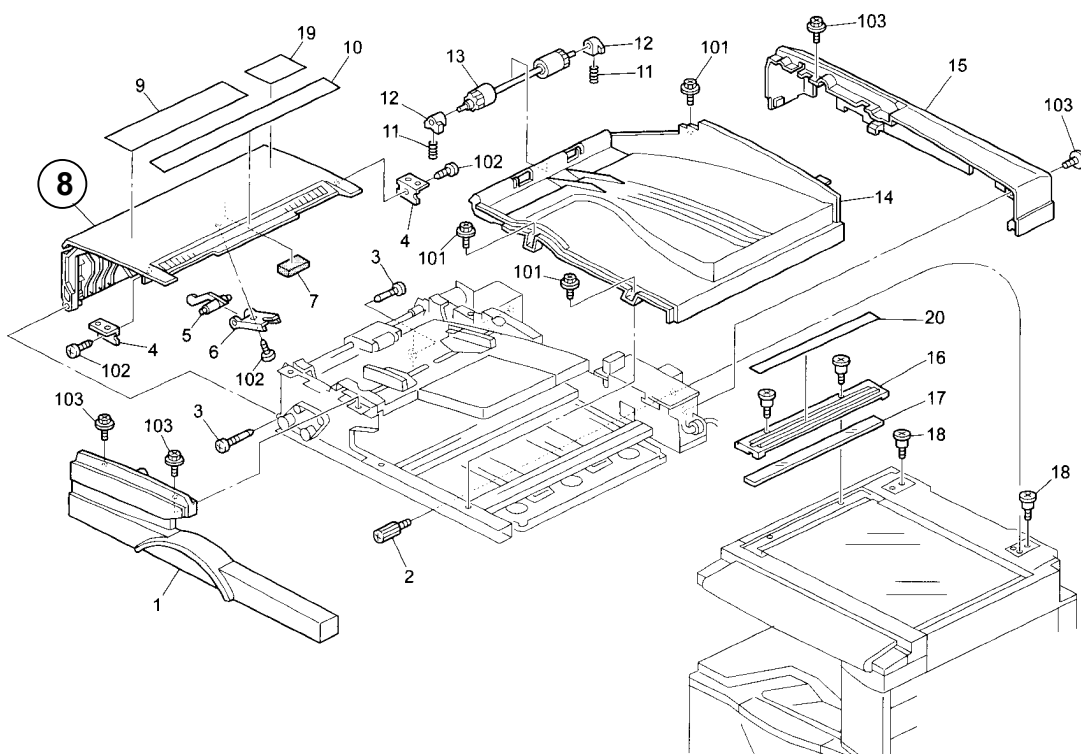
Old part number	New part number	Description	Q'ty	Index	Note
B3795510	B3795520	Main Control Board	1	8	
B3875660	B3875680	ADF ROM	1	38	



Model: Kir-C ARDF (DF71)		Date: 30-Jan-02	No.: MB379003
Modified Article: Left Cover		Prepared by: K.Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input checked="" type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

When the document approaches the Transport Rollers, it can sometimes contact the pullout lever due to warping in the Left Cover. The left cover has been changed to reduce the possibility of this happening.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3864841	B3864842	Left Cover	1	X/O	3	8	



Model: Kir-C ARDF (DF71)

Date: 30-Jan-02

No.: MB379003

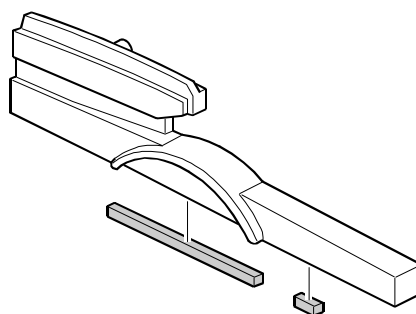
[Dongan (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
DF71		Lanier	B379-14	L1001920001
DF71		Ricoh, Savin, NRG	B379-17	H8318400001
DF71		Infotec	B379-26	4J29210001

Model: Kir-C ARDF (DF71)		Date: 21-Feb-02	No.: MB379004
Modified Article: Cover Sponges		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following protective padding has been added to facilitate handling of the Platen Cover sheet.

New part number	Description	Q'ty	Page	Index	Note
A8584871	Cover Sponge - Front	1	3	21	
A8584872	Cover Sponge - Front Right	1	3	22	

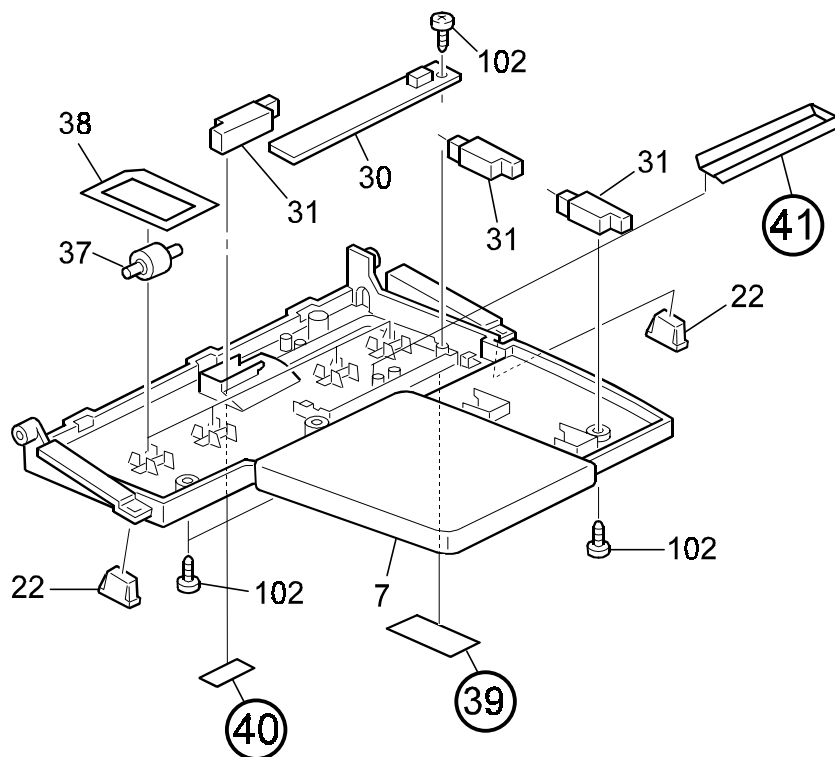

[Dongan (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
DF71		Lanier	B379-14	L1002820001
DF71		Ricoh, Savin, NRG	B379-17	H8327400001
DF71		Infotec	B379-26	4J28220001

Model: Kir-C ARDF (DF71)		Date: 22-Mar-02	No.: MB379005
Modified Article: Mylar Seals		Prepared by: K. Miura	
From: Technical Services Dept., GTS Division			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

To cover the holes near the sensors and provide further shielding from static electricity, the following seals have been added.

New part number	Description	Q'ty	Page	Index	Note
B3864691	Mylar Seal - 28X107	1	5	39	
B3864692	Mylar Seal - 16X45	1	5	40	
B3864693	Mylar Seal	1	5	41	



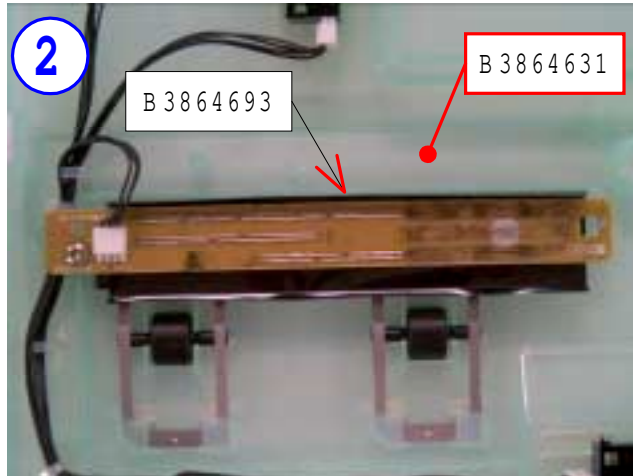
Model: Kir-C ARDF (DF71)

Date: 22-Mar-02

No.: MB379005

NOTE:

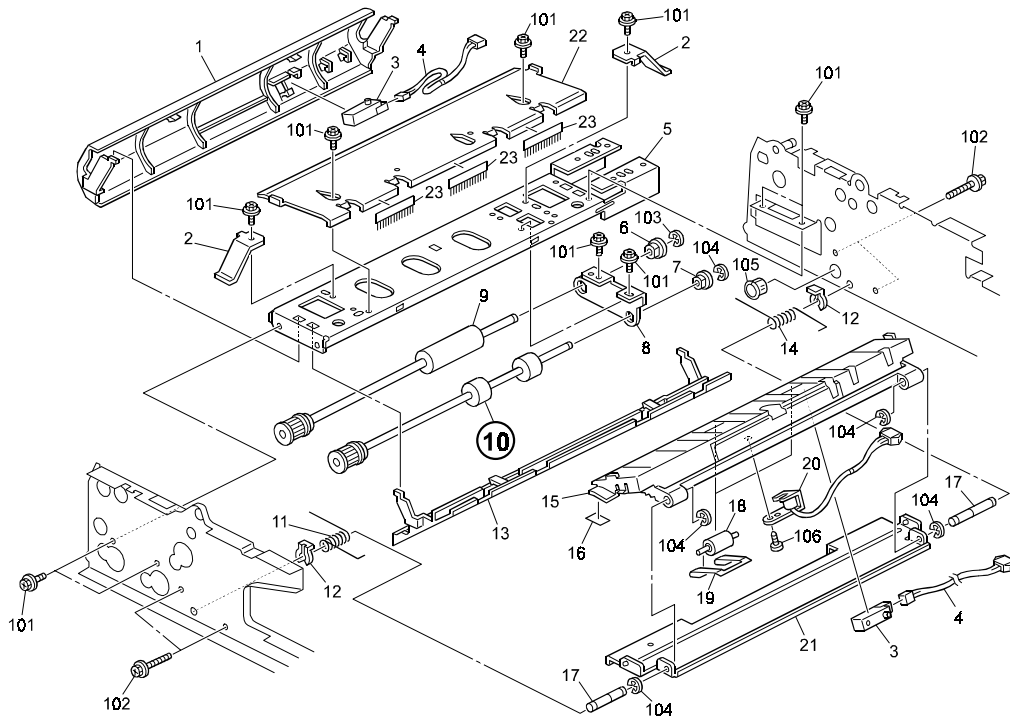
The Mylar Seal (B3864693) should be positioned **below** the Paper Size Sensor Board (B3865540) as shown:



Model: Kir-C ARDF (DF71)		Date: 19-Jul-02	No.: MB379006
Modified Article: Middle Transport Roller		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following part has been changed due to a vendor change.

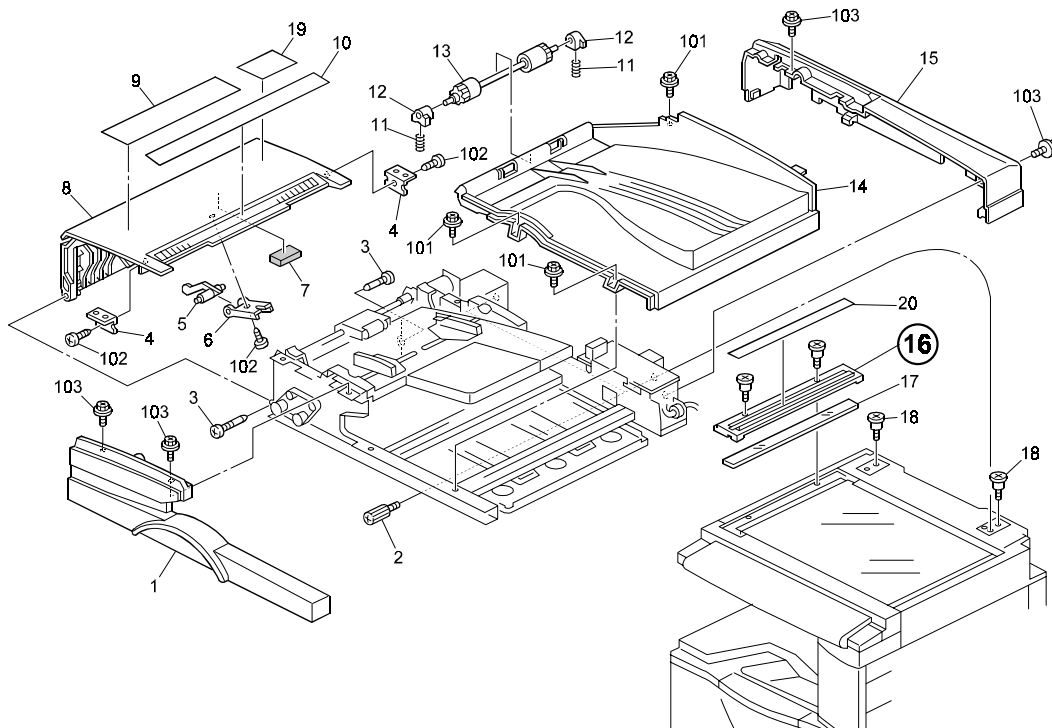
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8593120	B3863121	Transport Roller - Middle	1	O/O	11	10	



Model: Kir-C ARDF (DF71)		Date: 19-Jul-02	No.: MB379007
Modified Article: Original Scale		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The shape of the Original Scale has been changed to ensure smoother feed of originals.

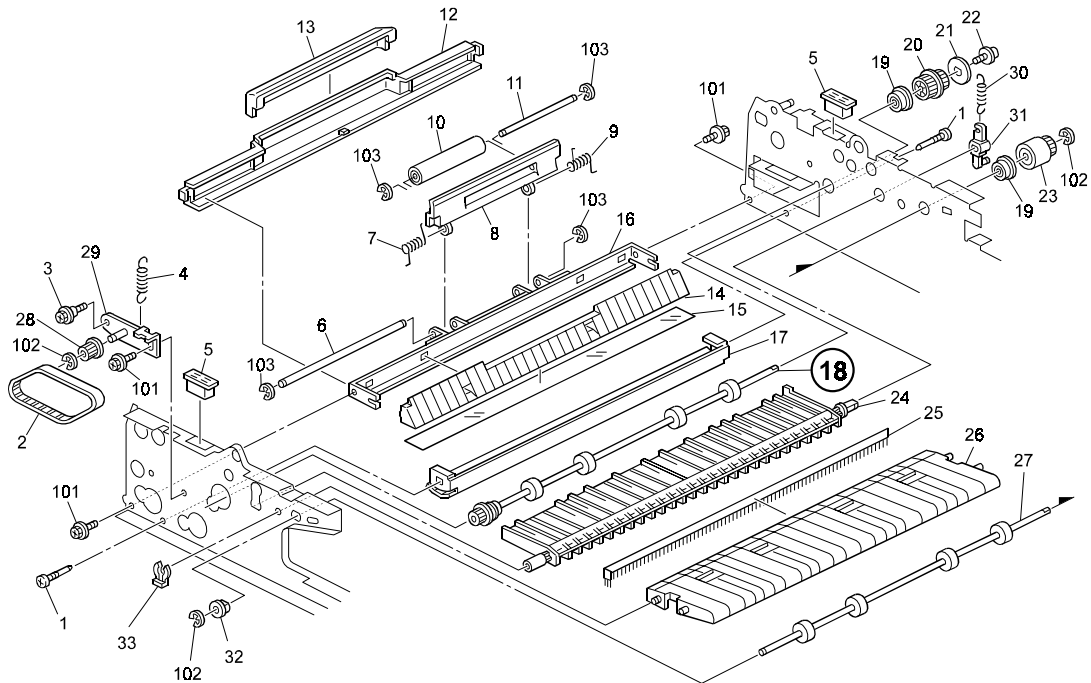
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3867101	B3867102	Original Scale	1	O/O	3	16	



Model: Kir-C ARDF (DF71)		Date: 19-Jul-02	No.: MB379008
Modified Article: Drive Exit Roller		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

To minimize vibration of originals during paper feed, the following has been changed:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8593130	B3863130	Exit Roller - Drive	1	O/O	9	18	



Reissued: 25-Oct-02

Model: Kir-C ARDF (DF71)	Date: 23-Aug-02	No.: MB379009a
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MB Correction

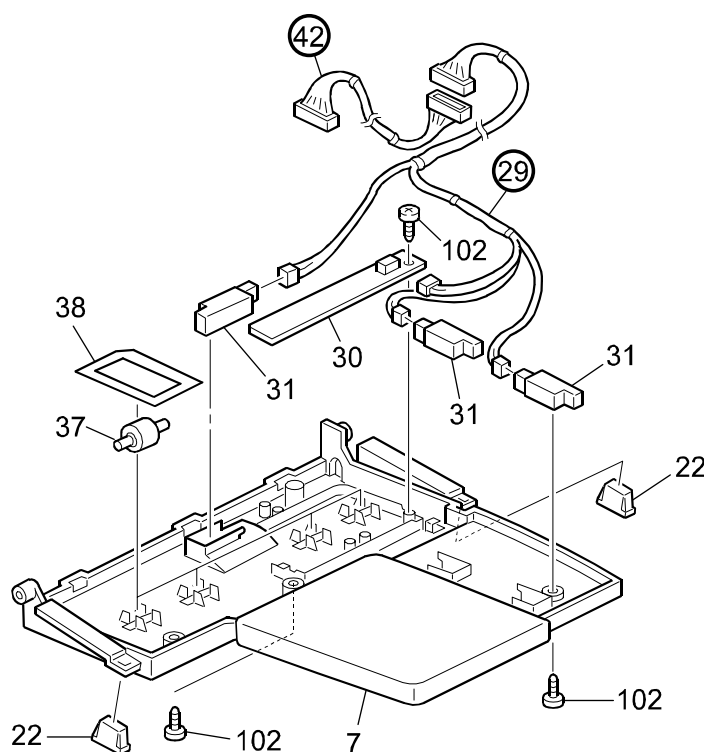
The items in bold italics have been corrected or added and the illustration has changed as shown below.

Modified Article: Original Tray Harness		Prepared by: K. Miura	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input checked="" type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The following have been changed in accordance with parts used on the Model-UC for EMI Standards certification.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8595702	B4895715	Harness - Original Tray	1	X/X	5	29	
	B4895713	Relay harness	1	X/X	5	42	

Note: When installing the new Original Tray Harness (B4895715), it is also necessary to install the Relay Harness (B4895713) at the same time. The interchangeability as a set for these parts is O/O.



Reissued: 25-Oct-02

Model: Kir-C ARDF (DF71)	Date: 23-Aug-02	No.: MB379009a
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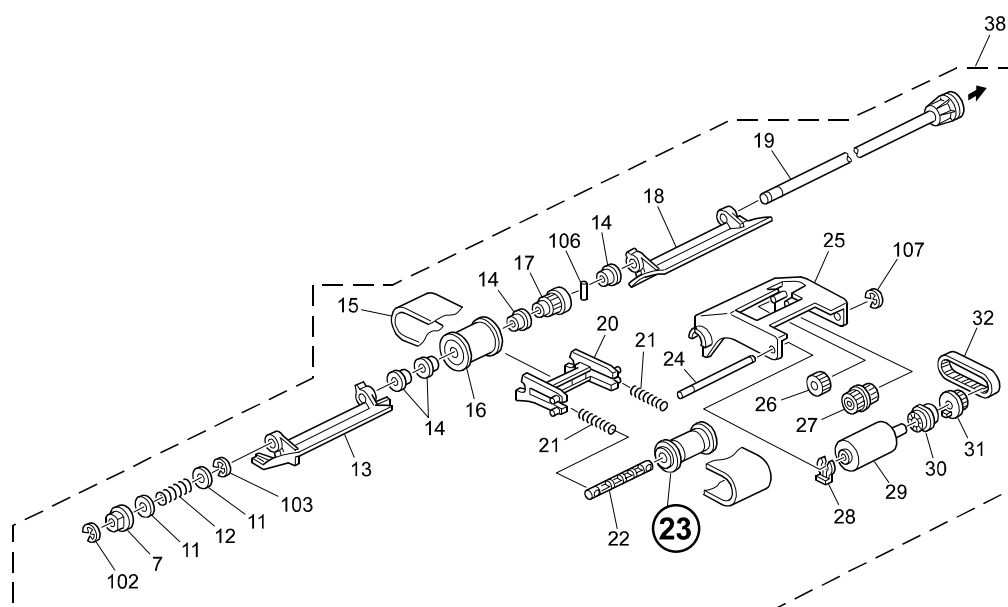
[Dongan (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
DF71		Lanier	B379-14	L1002850001
DF71		Ricoh, Savin, NRG	B379-17	H83276020758
DF71		Infotec	B379-26	4J28520001

Model: Kir-C ARDF (DF71)		Date: 30-Apr-03	No.: MB379010
Modified Article: Paper Feed Belt Roller		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input checked="" type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following has been changed due to parts standardization with other models.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8592113		Drive Roller - Paper Feed Belt	1		7	23	
	B3872113	Roller - Paper Feed Belt	1	O/O	7	23	

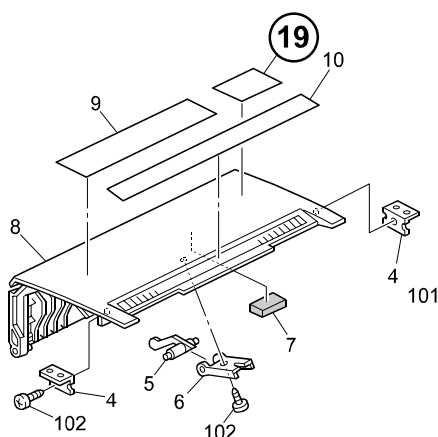


Model: Kir-C ARDF (DF71)		Date: 30-Apr-03	No.: MB379011
Modified Article: Exposure Glass Decal		Prepared by: K.Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

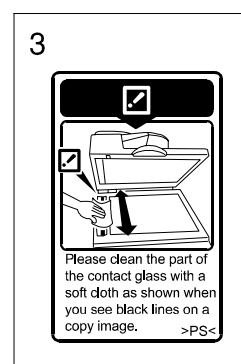
Explanations in four display languages have been added to the following decal.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3796063	G5646077	Exposure Glass Decal	1	X/O	3 17	19 3	

<Page 3>



<Page 17>



[Dongan (China) Production]

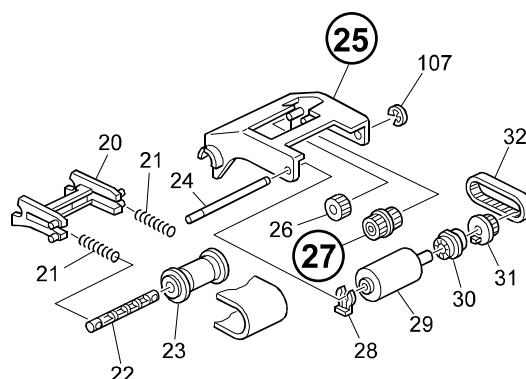
MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
DF71		Lanier	B379-14	L1003810001
DF71		Ricoh, Savin, NRG	B379-17	H8337300001
DF71		Infotec	B379-26	4J28130001

Model: Kir-C ARDF (DF71)		Date: 21-May-03	No.: MB379012
Modified Article: Pick up holder and Pulley		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following have been changed to further ensure that the shaft of the Pickup Holder for the Pulley is not damaged.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8592151	G4123821	Holder - Pick Up	1	X/X	7	25	
A8592168	G4123831	Pulley - 22Z	1	X/X	7	27	

Note: These parts must be replaced together as a set.



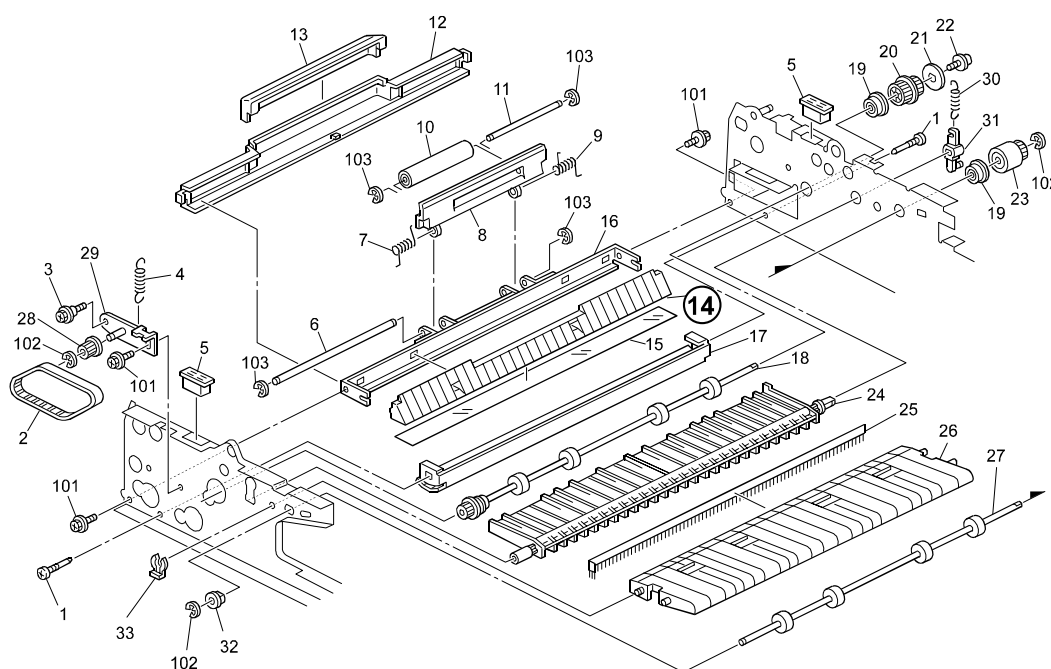
[Dongan (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
DF71		Lanier	B379-14	L1003850001
DF71		Ricoh, Savin, NRG	B379-17	H8337700001
DF71		Infotec	B379-26	4J28530001

Model: Kir-C ARDF (DF71)		Date: 5-Jun-03	No.: MB379013
Modified Article: Left Lower Guide		Prepared by: K. Miura	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

To ensure the junctions of the Lower Left Guide stay properly in position when the ADF is installed, the guide has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8591721	A8591723	Left Lower Guide	1	X/O	9	14	



[Dongan (China) Production]

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
DF71		Lanier	B379-14	L1003810001
DF71		Ricoh, Savin, NRG	B379-17	H8337300001
DF71		Infotec	B379-26	4J28130001

Model: Kir-C ARDF (DF71)		Date: 9-Sep-03	No.: MB379014
Modified Article: Left Lower Guide		Prepared by: M.Ishihara	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following decals have been changed from ABS to PS in material to avoid peeling off.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3866013	B3866014	Decal-Removal Misfeed	1-1	X/O	3,17	9,1	
B3866042	B3866042	Decal-Side Fence	1-1	X/O	5,17	21,5	
B3876032	B3876033	Decal-Original Table	1-1	X/O	5,17	23,6	

Model: Kir-C ARDF (DF71)		Date: 4-Jul-06	No.: MB379015
Modified Article: Belt Unit		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> Vendor change <input type="checkbox"/> Other <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> To meet standards (RoHS compliant) <input type="checkbox"/> Part standardization <input type="checkbox"/> Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8592100	B3862105	Belt Unit Paper Feed		X/O	7	38	1

Change: The materials for these parts were changed.

Reason: To comply with the RoHS Directive.

Note: The functions of these parts were not changed.

IMPORTANT:

- The materials for the parts were changed before the part numbers were changed. To make sure the correct parts are used on the correct machines, please handle the parts as follows:

Parts with the **old** P/N: **Non-RoHS** compliant parts
 Parts with the **new** P/N: **RoHS** compliant parts

	RoHS Compliant Parts	Non-RoHS Compliant Parts
RoHS Compliant Machines	OK	<u>DO NOT USE</u>
Non-RoHS Compliant Machines	OK	OK

- **Continue using** non-RoHS compliant parts on non-RoHS compliant machines **until the stock of these parts runs out**. Then, start using RoHS compliant parts on the non-RoHS compliant machines.

- **DO NOT use** non-RoHS compliant parts on RoHS compliant machines.

Note: This is to make sure that all machines are in full compliance with the RoHS Directive.



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C1 ARDF (DF71)	B379	200906		H5115006	B7145006	DC SOLENOID:TRANSMITED RUBBER STAMP	1	1	X/O		11	20					V0900786	



Part Change Information List

Date: October 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
ARDF (DF71)	B379	201010		A8592166	B8303504	TIMING BELT - 40S2M100	1	1	Q/O		7	32					V1001384	

RICOH**Part Change Information List**

Date: August 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C1 ARDF (DF71)	B379	201108		B3861122	B3861123	SENSOR BRACKET	2	2	X/O		13	6					V1100194	



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
K-C1 ARDF (DF71)	B379	201205		B3514135	AG070513	MAGNET CATCH	1	1	O/O		9	5					V1101406	



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
K-C1 ARDF (DF71)	B379	201505		B3865540	B3865550	PAPER SIZE SENSOR BOARD	1	1	O/O	N	4	30	A		Y		V1402837	
K-C1 ARDF (DF71)	B379	201505		B3865540	A8594664	SHEET - PAPER SIZE SENSOR BOARD	1	1	O/O	N	4	30	A		Y		V1402837	