

Model: Adonis-C2 DF70		Date: 22-Jun-01	No.: MB351001
Modified Article: Top Cover and Rear Cover		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

Please correct your parts catalog as follows.

Old part number	New part number	Description	Q'ty	Page	Index
B3514222	B3514223	Rear Cover	1	5	15
B3514511	B3514501	Top Cover	1	7	5

Model: Adonis-C2 ARDF (DF70)		Date: 12-Nov-01	No.: MB351002
Modified Article: Rear Hook		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The Rear Hook (paper exit) has been shortened by 3 mm to ensure there is no contact between the Hook and the Left Scale.

Old part number	New part number	Description	Q'ty	Page	Index
B3513662	B3513669	Rear Hook – Paper Exit	1	21	7

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
DF70	115/60, 220/50	All (Lanier)	A351-14	L0821850403
DF70	115/60, 220/50	All (Ricoh)	A351-17	H7617800001
DF70	220/50	All (Infotec)	A351-26	4198510294

Model: Adonis-C2 ARDF (DF70)		Date: 14-Nov-01	No.: MB351003
Modified Article: Exit Tray		Prepared by: S. Tomoe	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The following part has been modified to ensure that the inverter gate does not hit the Exit Tray and generate noise when the gate solenoid comes on.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3514232	B3514233	Exit Tray	1-1	X/O	5	14	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
DF70	115/60, 220/50	All (Lanier)	A351-14	L0821840001
DF70	115/60, 220/50	All (Ricoh)	A351-17	H7617600959
DF70	220/50	All (Infotec)	A351-26	4198410001

Model: Adonis-C2 DF70		Date: 07-Dec-01	No.: MB351004
Modified Article: Main Control Board		Prepared by: E. Fukuyama	
From: Technical Services Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()

The part number for the Main Control Board has been changed to distinguish between new boards that contain firmware Ver. 1.75 and those that contain earlier versions. This firmware change has already been announced in RTB #RB003012.

Old part number	New part number	Description	Q'ty	Page	Index
B3515100	B3515150	Main Control Board	1	19	5

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
DF70	115/60, 220/50	All (Lanier)	B351-14	L0821850001
DF70	115/60, 220/50	All (Ricoh)	B351-17	H7617705935
DF70	220/50	All (Infotec)	B351-26	4I98510294

Model: Adonis-C2 ARDF (DF70)		Date: 25-Jul-02	No.: MB351005
Modified Article: Pressure Roller Guide Plate		Prepared by: K. Takagi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

In some cases, the Guide Plate can get bent when the operator removes the jammed original from the DF, which can then cause frequent original jams to occur. To ensure the Plate does not deform even under such conditions, the front edge and corners have been trimmed.

In addition, 2 illustrations have been added to the misfeed decal to remind operators that jammed originals can also be removed from underneath the DF platen sheet.

Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
B3513638	B3513639	Guide Plate – Pressure Roller	1	X/O	15	3	
B3516031	B3516032	Decal – Misfeed Removal	1	X/O	7	3	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
DF70	115/60, 220/50	All (Lanier)	B351-14	L0822820001
DF70	115/60, 220/50	All (Ricoh)	B351-17	H7627303568
DF70	220/50	All (Infotec)	B351-26	4I9842XXXX

Model: Adonis-C2 ARDF (DF70)		Date: 25-Jul-02	No.: MB351006
Modified Article: Paper Guide – Top Cover		Prepared by: K. Takagi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☒ To improve reliability ☐ Other	☐ To meet standards ()

To ensure that the paper size sensor harness stays properly fixed to the Top Cover, a rib has been added to the Top Cover.

Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
B3515115	B5413115	Paper Guide – Top Cover	1	X/O	7	25	

RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
DF70	115/60, 220/50	All (Lanier)	B351-14	L082288XXXX
DF70	115/60, 220/50	All (Ricoh)	B351-17	H7627700670
DF70	220/50	All (Infotec)	B351-26	4I9882XXXX

Model: Adonis-C2 ARDF (DF70)		Date: 26-Sep-02	No.: MB351007
Modified Article: Chromium-free		Prepared by: K. Takagi	
From: Technical Services sec. Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

The following have been changed to Chromium-free components to further minimize the impact on the environment.

Old part number	New part number	Description	Q'ty	Int.	Page	Index	Note
B3511111	B5411111	Front Side Plate	1	O/O	21	12	
B3511121	B5411121	Rear Side Plate	1	O/O	21	11	
B3511131	B5411131	Left Stay	1	O/O	13	2	
B3511142	B5411142	Middle Stay	1	O/O	21	2	
B3511146	B5411146	Support Plate	1	O/O	17	14	
B3511152	B5411152	Right Stay	1	O/O	21	13	
B3511161	B5411161	Stay – Paper Feed	1	O/O	9	20	
B3511181	B5411181	Harness Guide	1	O/O	19	17	
B3511192	B5411192	Bracket – Lift Sensor	1	O/O	19	16	
B3511211	B5411211	Left Hinge	1	O/O	17	18	
B3511221	B5411221	Right Hinge	1	O/O	19	18	
B3511321	B5411321	Stud – Transport Guide	1	O/O	11	21	
B3511335	B5411335	Bracket – Sensor	1	O/O	17	11	
B3511611	B5411611	Bracket – Drive Gear	1	O/O	17	5	
B3511621	B5411621	Bracket – Feed Motor	1	O/O	17	19	
B3511641	B5411641	Holder Plate – Feed Motor	1	O/O	17	20	
B3511661	B5411661	Bracket – Pick-up Motor	1	O/O	19	14	
B3511671	B5411671	Bracket – Pick-up HP Sensor	1	O/O	19	12	
B3511691	B5411691	Stopper – Clutch	1	O/O	17	13	
B3511912	B5411912	Bracket – Motor	1	O/O	17	26	
B3511932	B5411932	Bracket – Scanner Motor	1	O/O	17	27	
B3511951	B5411951	Bracket – Tightener	1	O/O	15	22	
B3513165	B5413165	Bracket – Paper Size Sensor	1	O/O	7	10	
B3513171	B5413171	Holder – Pull-out Roller	1	O/O	7	15	
B3513311	B5413311	Guide – Exposure Glass	1	O/O	13	12	
B3513332	B5413332	Lower Transport Guide	1	O/O	13	7	
B3513351	B5413351	Transport Roller	1	O/O	13	10	
B3513635	B5413635	Support Bracket	1	O/O	15	16	
B3513649	B5413649	Anchor – Spring	1	O/O	21	3	
B3513701	B5413701	Exit Roller	1	O/O	15	18	
B3513721	B5413721	Upper Exit Guide	1	O/O	21	8	
B3513912	B5413912	Guide Plate – Reverse – Lower	1	O/O	21	1	
B3513952	B5413952	Bracket – Reverse Sensor	1	O/O	9	14	

Model: Adonis-C2 ARDF (DF70)	Date: 26-Sep-02	No.: MB351007
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RCL (Japan) Production

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
DF70	115/60, 220/50	All (Lanier)	B351-14	L0822890001
DF70	115/60, 220/50	All (Ricoh)	B351-17	H7628100001
DF70	220/50	All (Infotec)	B351-26	4I98920001

Model: Adonis-C2 ARDF (DF70)		Date: 16-Sep-04	No.: MB351008
Modified Article: Platen Sheet		Prepared by: K. Takagi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ()

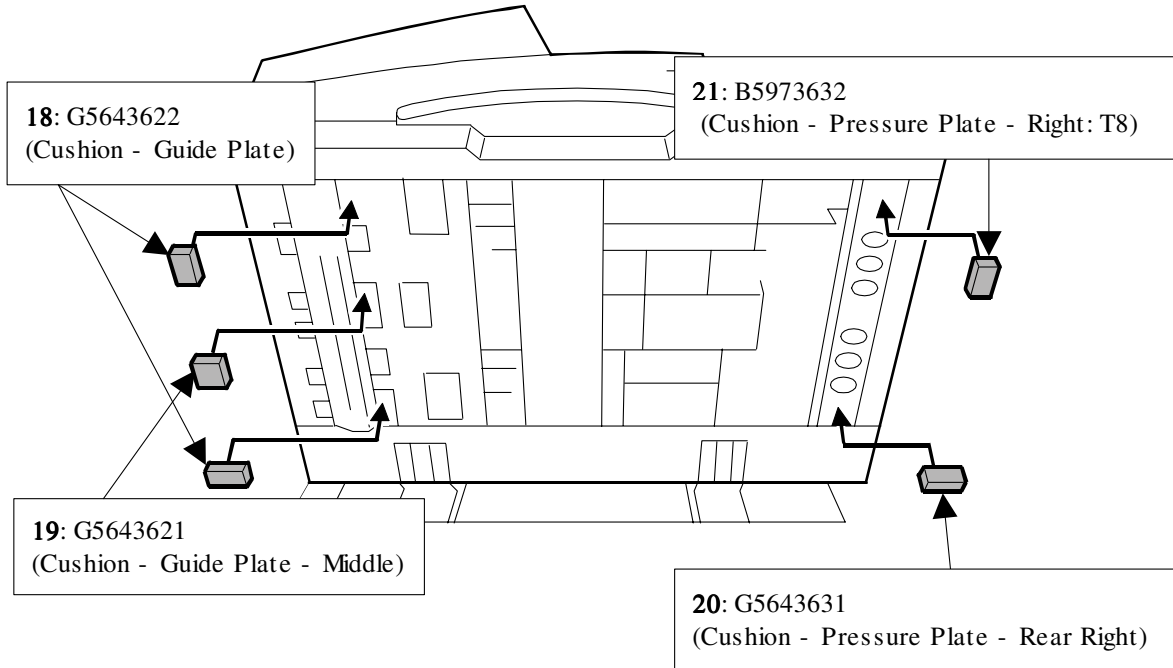
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3514311		Platen Sheet					
	B5974311	Pressure Plate Assy	1	X/O	21	10	
B3514333	-	Cushion - Pressure Plate	2-0		21	15	
B3514322	B3514322	Tape - Platen Sheet	4-1		21	9	
	B5974326	Cushion Tape - Left	2		21	16	
	B5974333	Cushion Tape - Middle	2		21	17	
	G5643622	Cushion - Guide Plate	2		21	18	
	G5643621	Cushion - Guide Plate - Middle	1		21	19	
	G5643631	Cushion - Pressure Plate - Rear Right	1		21	20	
	B5973632	Cushion - Pressure Plate - Right: T8	1		21	21	

Reason: Parts standardization with the Model - JC1 ARDF (DF77).

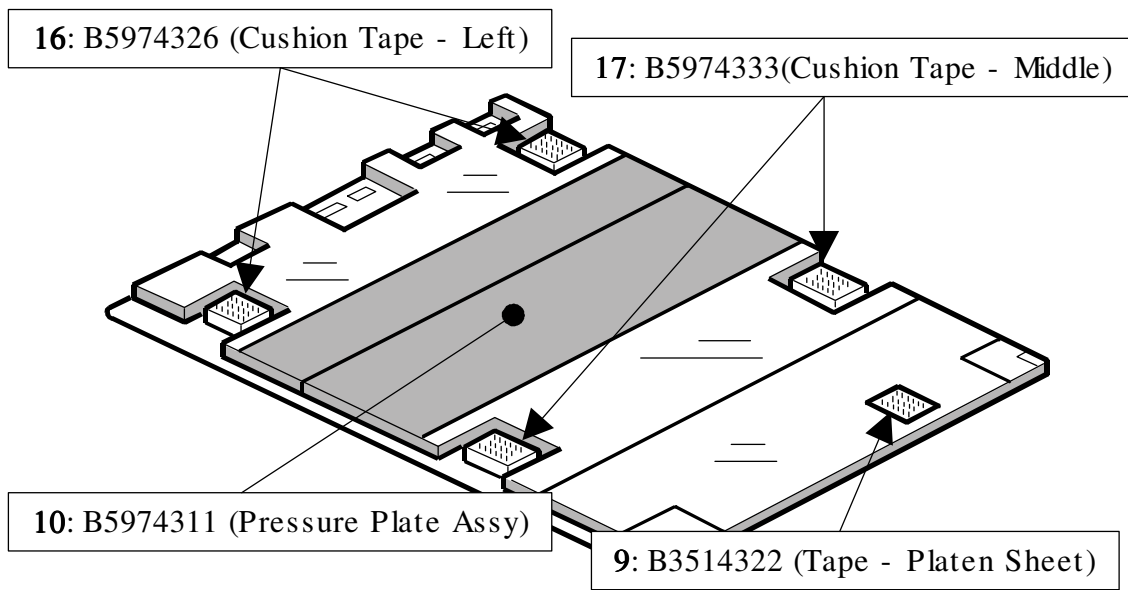
Important: See the next page for important notes on installing the new parts.

Installing the Velcro Patches (“Cushion” and “Cushion Tape”)

1. Remove the Platen Sheet.
2. Remove the 5 old Velcro patches from the underside of the ADF.
3. Attach the new Velcro patches to the underside of the ADF (#18-21 below).



4. Attach the new Velcro patches to the underside of the Pressure Plate (#9, 10, 16, 17 below):



Model: Adonis-C2 ARDF (DF70)		Date: 10-Nov-05	No.: MB351009
Modified Article: Torque Limiter		Prepared by: K. Hamada	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☒ Part standardization ☐ Product Safety ()		

The following has changed due to parts standardization.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A2472900	A2946700	Torque Limiter – 53MNXM	1-1	O/O	9	16	



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2 ARDF (DF70)	B351	201001		AA083859	AA083861	COMPRESSION SPRING:PRESSURE ROLLER:SCANNING:REAR	10	10	X/O		15	14					V0903269	



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2 ARDF(DF70)	B351	201006		B3513663	B7143663	SHAFT:LOCK:EXIT	1	1	O/O		21	6					V1000271	



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'tv	New Q'tv	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C2 ARDF (DF70)	B351	201011		B5974311	B7144313	PRESSURE PLATE:ASS'Y	1	1	X/O		21	10					T0602224	06051106
A-C2 ARDF (DF70)	B351	201011		G5643622	B7143634	CUSHION - LOWER GUIDE PLATE	1	1	X/O		21	18					T0402296	04081210
A-C2 ARDF (DF70)	B351	201011		G5643621	B7143633	CUSHION - LOWER GUIDE PLATE M	1	1	X/O		21	19					T0402296	04081210
A-C2 ARDF (DF70)	B351	201011		G5643631	B7143631	REAR RIGHT CUSHION - P COVER	1	1	X/O		21	20					T0402296	04081210
A-C2 ARDF (DF70)	B351	201011		B5973632	B7143632	CUSHION:RIGHT:T8	1	1	X/O		21	21					T0402296	04081210



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
A-C3	B079	201205		B3514135	AG070513	MAGNET CATCH	1	1	O/O		5	11					V1101406	
A-C3	B135	201205		B3514135	AG070513	MAGNET CATCH	1	1	O/O		5	11					V1101406	
A-C3	B138	201205		B3514135	AG070513	MAGNET CATCH	1	1	O/O		5	11					V1101406	

RICOH

Part Change Information List

Date: January 5, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
A-C2 ARDF_DF70_	B351	201512		B5413351	B7143351	ROLLER:SCANNING	2	2	X/O	N	13	10					V1500902	