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Technical Bulletin

Model: NAD 30S/30/40 DF (DF67) Date			e: 15-Oct-98		No.: 1		
Subject: Original	MIsfeed			Prepared	d by: S. H	Hizen	
From: GTS and S Field Information Dept.							
Classification: Troubleshooting		☐ Part information		tion	☐ Action required		
☐ Mechanical ☐ Electrical		☐ Service manua		ce manual revision			
	☐ Paper path	☐ Transmit/receive		eive	☐ Retrofit information		
	Other ()						

SYMPTOM

Original feed jam: The original is jammed just after the front edge is fed about 10 cm (A4/LT size) onto the exposure glass.

POSSIBLE CAUSE

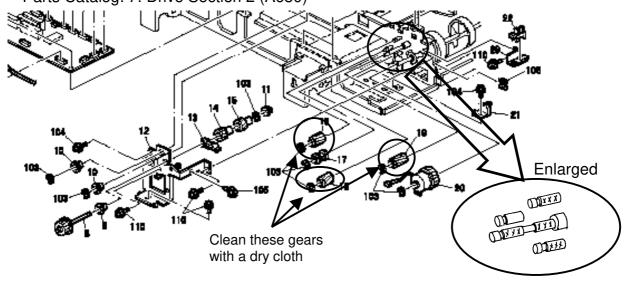
The friction between the 16Z gear and its shaft increases and exceeds the maximum torque of the feed motor. This is due to tiny burrs on the shaft.

SOLUTION

File off the tiny burrs on the shaft and lubricate as shown in the following procedure.

Procedure

- 1. Take off the retaining rings for the 16Z gears.
- 2. File the shafts using fine sandpaper. (Do not use a metal file to file the shaft because this will increase the friction.)
- 3. Clean the shafts and the inside of the gears with a dry cloth.
- 4. Lubricate the shafts and the inside of the gears with plastic grease (white resin based grease for plastic parts).
- 5. Reassemble the gears and the rings.
- Parts Catalog: 7. Drive Section 2 (A680) -



File the shafts using fine sandpaper.

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Note:

The burrs on the shaft may be too tiny to be visible. You can check for burrs by removing the retaining rings and moving the 16Z gears back and forth slowly by hand. If the gear seems to be stuck, then burrs exist.

Temporary Countermeasure at the Factory

Burr inspection and lubrication

Start Serial Numbers

A680-15: 1B38830946 A680-57: A7718830467 A680-62: AS08840001 A680-26: 3Q78480001

Final Countermeasure

Increase the inside diameter of the gear. (An MB will be issued as soon as the parts are available.)

Start Serial Numbers

A680-15: 1B38870001 A680-57: A7718870228 A680-62: AS08870001 A680-26: 3Q78780001

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Model: NAD 30S	S/30/40 (DF67)		Dat	e: 17-Apr-00	No.: RA230058
Subject: Softwar	e Release Information			Prepared by: E. I	ukuyama
rom: Technical	Services Dept., GTS Division				
Classification:	Troubleshooting	☐ Part inf	orma	tion	n required
	☐ Mechanical	☐ Electric	al	☐ Servi	ce manual revision
	☐ Paper path	☐ Transm	it/rec	eive 🗌 Retro	fit information
	⊠ Other ()				

Below please find the modification history from the first production for the Main Board up to Suffix J for the DF67.

Corrections Version D

No,	Details of Errors
1	Stamp not possible during a free run.
2.	After modification, the machine will use the maximum value for the registration adjustment if the command received is above the maximum.
3.	Noise occurs when the motor is stopped.
4.	If paper is fed from the bypass tray following jam recovery, the clutch remains on after the job is completed.

Corrections Version E

1. A job stops while copying an original set on the exposure glass.

Corrections Version F

1.	If the left cover has not been completely shut, the output of the feed cover sensor fluctuates and the DF continuously repeats initial warm-up.						
2.	The machine sometimes does not detect the size of the original when sending a fax.						
3.	If a jam occurs in duplex mode, it is not possible to clear the job even after the jam itself has been cleared.						
4.	When punch holes in the original pass the exit sensor, the sensor mistakenly interprets this as the trailing edge. This causes a jam to occur.						

Corrections Version G

1. If a business card or other small-sized original is left on the exposure glass, the machine will allow ADF feed since the small original is not detected. At the next ADF feed, a jam occurs and the original is not fed out normally. The machine does not detect the jam and displays 'Copy in progress' until the jammed original is removed.

Corrections Version H

1. If a jam occurs at the exit area when the ADF upper tray has been selected, the copier displays 'Copy in progress' even if the jam itself is cleared and the Start button is pressed. As a result, the next original cannot be fed.

Corrections Version J

1. If an odd number of copies has been selected for a scanning job (1,3,5...) or the job is cancelled from within a scanner application, the original is not fed out normally.

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Model: NAD 30S/30/40 DF (DF67)			Dat	te: 23-Mar-01		No.: RA230068	
Subject: Multi-sh			Prepared	ukuyama			
From: Technical							
Classification:		☐ Part information		tion	Action	required	
	☐ Mechanical	☐ Electric	al		☐ Service	ce manual revision	
	☐ Paper path	Transm	it/rec	eive	Retrof	fit information	
	Other ()						

Symptom

The DF 67 will not completely separate the originals. Multiple sheets feed onto the glass usually cause the DF 67 to jam. In some cases, the DF will not indicate a jam and will continue to feed additional sheets of paper.

Cause

Multi-sheet feeding occurs when there is a large contact surface area between the feed belt and the separation roller.

Countermeasure

The contact surface area between the feed belt and separation roller has been reduced by changing the shape of the belt drive roller holder and the pick-up lever.

Note: The new holder and pick-up lever must be installed together as a set. This is because, if the new holder (A6801822) is used with the old lever (A6801871), the decreased friction between the roller and paper may cause misfeeds.

	Old part	New part	Description	Q'ty	Int	Page	Index
ı	number	number					
	A6801821	A6801822	Holder – Belt Drive Roller	1-1	X/O	7	28
	A6801871	A6801872	Pick-up Lever	1-1	X/O	7	18