#### RICOH

### Modification Bulletin

Model: DF64 Date			ate: 15-Jul-97		No: 1
Modified Article: Parts Catalog Correction			Prepared by: S.Hizen		
From: QAC 1st Field Information Dept.					
Reason for	□ Parts catalog correction	☐ Vendor c	hange	☐ To n	neet standards
Modification: ☐ To facilitate assembly ☐ To improve reliability				(	)
	□ Part standardization	Other			

(No serial number cut-in information)

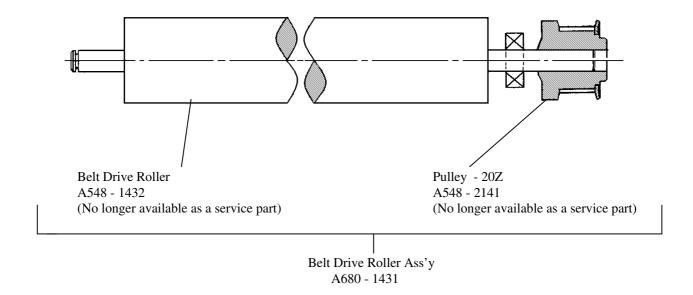
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Old part	New part	Description	Qty	Int	Index	Note
number	number					
A548-1432 —	Ь	Belt Drive Roller	1		1	
A548-2141 _		Timing Pulley - 20Z	1		13	
	∟ A680-1431	Belt Drive Roller Ass'y	1	X/O	1	

The individual part numbers for the belt drive roller and the 20Z timing pulley are listed in the parts catalog, but the roller shaft is actually press-fit into the pulley on the production line.

The 20Z pulley cannot be installed on the roller shaft in the field. A part number for the belt drive roller assembly has been assigned instead of separate numbers for the belt drive roller and the timing pulley.

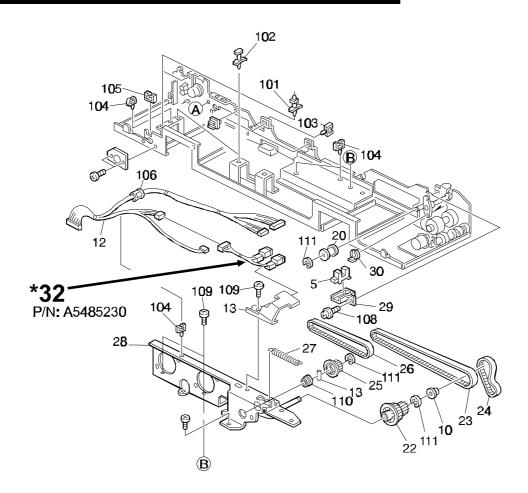


Model: DF64 Date: 15-Jul-97 No: 1

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The index number was missing in the following illustration. Please add the missing number as shown below.

New part number	Description	Qty	Page	Index
A548 5230	Indicator Harness	1	12	32



# RIGOH

Model: DF64

Reason for

Modification:

## Modification Bulletin

Other

Date: 15-Sep-97			No: 2	
Prepared by: J.			l by: J.K	asamoto
☐ Vendor change			☐ To m	neet standards
☐ To improve reliability			(	)

**PAGE: 1/1** 

Please add the following part to your parts catalog.

Modified Article: Parts Catalog Correction

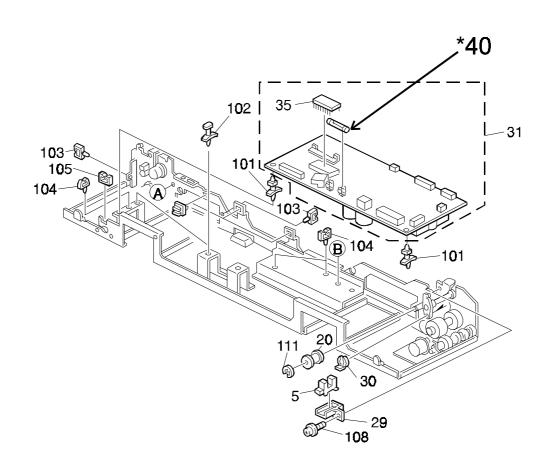
From: QAC 1st Field Information Dept.

New part number	Description	Qty	Page	Index
1107 0750	Fuse - 3.15A 250V	1	13	40

□ Parts catalog correction

☐ To facilitate assembly

Part Standardization

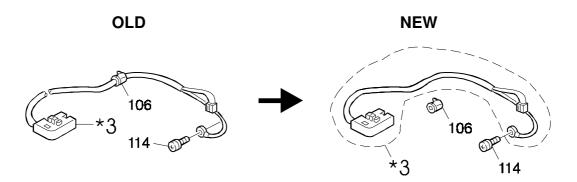


Model: DF64 Date				9: 15-Nov-97	No: 3
Modified Article: Parts Catalog			Prepared by: M. Kitajima		
From: QAC Field Information Dept.					
Reason for	□ Parts catalog correction	☐ Vend	lor cha	ange 🔲 To n	neet standards
Modification:	☐ To facilitate assembly	ssembly			
2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	☐ Part Standardization	Other			

Please correct your parts catalog as follows:

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Old part number	New part number	Description	Page	Index
A548 5281	A548 5280	Interface Harness	13	3





**PAGE: 1/1** 

MB Correction Reissued: 09-Mar-01

The items in bold italics have been corrected or added.

Model: DF64 Date				e: 30-Apr-98	No: MA663004a
Modified Article: Transport Belt			Prepared by: M. Kitajima		
From: Technical Service Dept.,GTS Division					
Reason for	☐ Parts catalog correction	☐ Vendo	or cha	ange 🔲 To n	neet standards
Modification:	☐ To facilitate assembly			e reliability (	)
	☐ Part standardization				

To increase the tolerance against original jams, the material of the transport belt has been changed. The interchangeability code is O/O.

Old par	t New	part	Description	Qty	Int	Page	Index	Note
numbe	r num	ber						
A548148	1 <b>A548</b>	<b>1482</b> Ti	ransport Belt	1-1	0/0	9	10	

1മ്പന	ПП

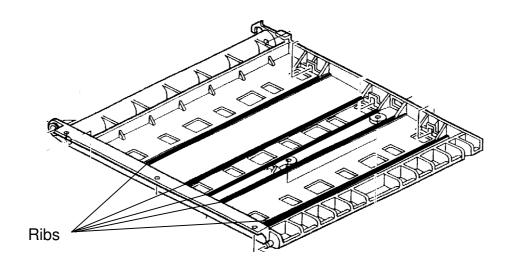
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Model: DF64 Date			e: 30-Apr-98	No: 5		
Modified Article: Transport Base Plate				Prepared by: M.Kitajima		
From: QAC Field Inf	ormation Dept.					
Reason for	Parts catalog correction	☐ Vendor o	cha	ange 🔲 To m	neet standards	
Modification:	☐ To facilitate assembly	□ To impro	ove	e reliability (	)	
	☐ Part standardization	Other				

To prevent the transport base plate from being bent, the height of the five ribs on this part has been increased by 17 mm.

If the transport base plate is bent, an original jam caused by the transport belt stopping may occur.

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
A5481412	A6631412	Transport Base Plate	1-1	X/O	9	4	





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Model: DF64 Date: 30-Apr-98 No: 5

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
DF64	115/ 60	USA, Canada	A663- 15	9A17900001
DF64	220, 240/ 50	Whole World	A663- 17	A7517100458
	115/ 60			
DF64	220, 240/ 50	Whole World	A663- 22	Service Parts Only
	115/ 60			
DF64	220, 240/ 50	Europe	A663- 26	3N89070001
DF64	115/60	Whole World	A663- 57	A7517901819
	220, 240/ 50			
DF64	220, 240/ 50	Europe	A663- 62	AL77900001

PAG	GE:	1/1
1 7	<b>JL</b> .	. /

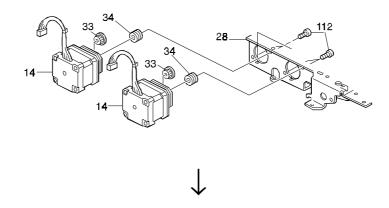
Model: DF64			Date	e: 30-Apr-98	No: 6
Modified Article: Parts Catalog			Prepared by: J. Kasamoto		
From: QAC Field Inf	ormation Dept.				
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange 🔲 To n	neet standards
Modification:	☐ To facilitate assembly ☐ To improv		nprove	e reliability (	)
	☐ Part standardization	Other			

The P/N AX050108 (Stepping Motor: index No.14) does not come with the motor harness. Please add the following part number, and correct the illustration in your parts catalog as follows:

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New part number	Description	Qty	Page	Index
A663 5270	Motor Harness	2	13	*40

#### **OLD**



#### **NEW**

