MODIFICATION BULLETIN NO. 1 PAGE 1 OF 4

Model	DF 43	Volt/Hz	Date of Modification	Serial Number	
Modified Article		No serial numbrt cut in infotion			
Reason for Modification	Parts catalog correction				

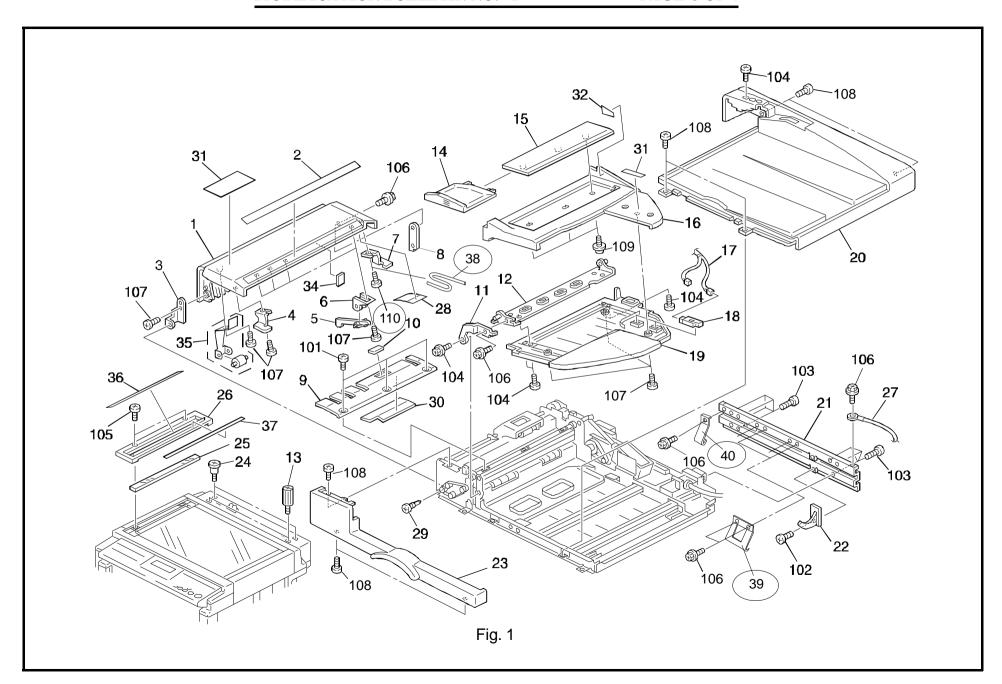
The following should be corrected. Please correct your part catalog.

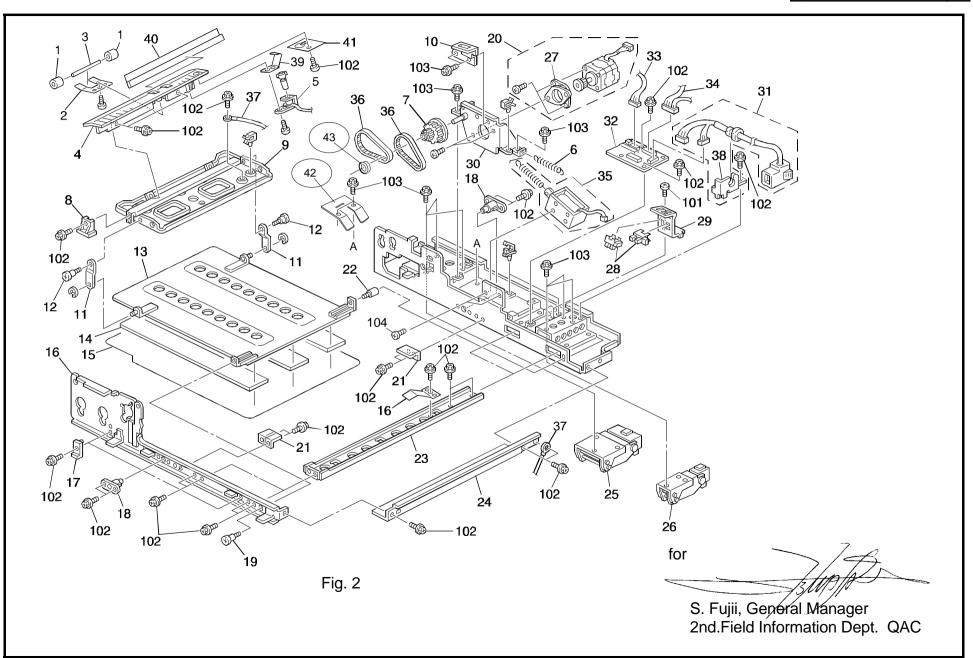
1. The following parts have been modified.

Old Part Number	New Part Number	Description	Q'ty	Index No.	Page
A6281236	A6281261	Original Entrance Guide	1	9	3
A6282167	A6281262	Pad - Original Entrance Guide	1	10	3
A6281217	A6281257	Original Feed Belt	1	18	5
AA063144	A6281596	Left Transport Roller Spring	4	38	5
A6281582		Rear Spring - Exit Roller	2 → 0	23	7
	→ G0101106	Spring - Interlock	2 → 4	40	7
A6281511	A6281512	Separation Roller	1	5	7
A6281572	A6281566	Rear Bushing - Exit Roller	2	22	7
A6281581	A6281585	Lower Exit Roller	2	24	7
A6281571	A6281565	Front Bushing - Exit Roller	2	25	7

2. The following parts have been added.

New Part Number	Description	Q'ty	Index No.	Page	Fig. no.
A6282170	Lock Lever - Left Cover	1	38	3	1
A6281174	Right Grounding Plate - Hinge Bracket	2	39	3	1
A6281177	Left Grounding Plate - Hinge Bracket	1	40	3	1
04504010B	Tapping Screw - MX10		101	3	1
A6281176	Grounding Plate - Base	1	42	9	2
A6281829	Collar - 9X15X3	1	43	9	2





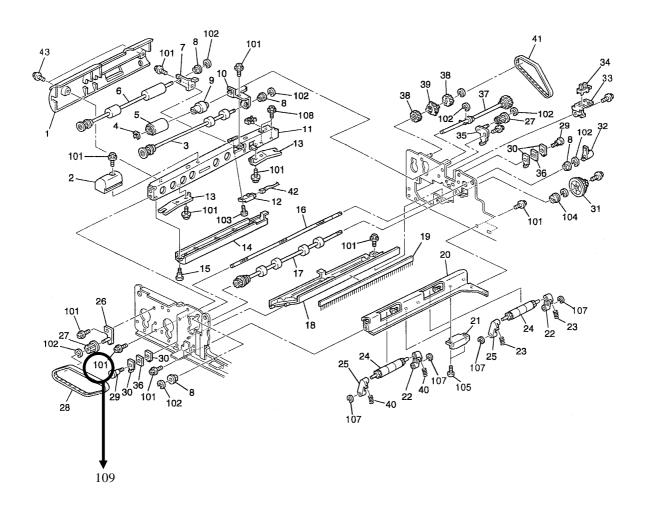
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Modification Bulletin

Model: DF43	Date: 28-F	eb-97	No: 002	1/1	
Modified Article: Tapping Screw			Prepare	d by: K. Ugaeri	
From: QAC 2nd Fiel	ld Information Dept.		Checke	d by: S. Fujii	
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☑ Other	☐ Vendor ch	•	☐ To meet standards ()	3

The Pull Out Guide (index 1 - A628 1541) may be bent by coming in contact with the screws. The length of the screws has been changed from 6 mm to 5 mm

Old part number	New part number	Description	Qty	Int	Page	Index	Note
04513006B		Tapping Screw - M3 x 6	4 - 0		6	101	
	04513005B	Tapping Screw - M3 x 5	0 - 4		6	109	





Modification Bulletin

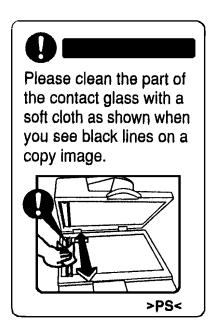
Model: DF43	Date: 28-F	eb-97	No: 003	1/1		
Modified Article: [Prepare	epared by: K. Ugaeri			
From: QAC 2nd Field	d Information Dept.		Checke	d by: S. Fujii		
Reason for	☐ Parts catalog correction	☐ Vendor ch	Ū	☐ To meet standards	3	
Modification:	☐ To facilitate assembly	☐ To improv	e reliability	, ()		
	Other					

A decal has been newly added to advise the operator to clean the exposure glass when black stripes or black dots appear on the copied paper.

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
	A6286121	Decal - Contact Glass	0 - 1				

* This decal has been put in the carton box.

If necessary, please put it on the cover of the DF.



RICOH

Modification Bulletin

Model: DF43	Date: 28-F	eb-97	No: 004	1/1	
Modified Article: Photosensor			Prepare	d by: K. Ugaeri	
From: QAC 2nd Fiel	d Information Dept.		Checke	d by: S. Fujii	
Reason for		☐ Vendor ch	•	☐ To meet standards	3
Modification:		e reliability	()		
	☐ Other				

The photosensor will be changed from the short-range type (up to 10 mm) to a long-range type (up to 20 mm) to prevent the document sensor from not detecting an original. The problem may happen if the original is bent further away from the sensors.

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
AW010066	AW010074	Photosensor - PS - R50D1 - B	2 - 2		2	18	

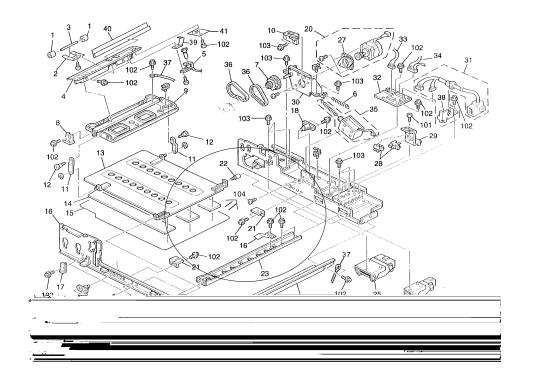
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Modification Bulletin

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Model: DF43 Dat			Date	e: 19-Mar-97	No: 5	
Modified Article: Philips Pan Head Screw			Prepared by: K.Ugaeri			
From: QAC 2nd Field Information Dept.				Checked by: S. Fujii		
Reason for	□ Parts catalog correction	☐ Vend	dor ch	ange 🔲 To r	neet standards	
Modification:			☐ To improve reliability ()			
	☐ Part Standardization	☐ Othe	r			

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
03130040	A5902214	Philips Pan Head Screw - M3x4	2-2		9	104	



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Modification Bulletin

PAGF: 1/1

Model: DF43		Date	e: 19-Mar-97	No: 6	
Modified Article: Slider Guide Screw		Prepared by: K.Ugaeri			
From: QAC 2nd Field Information Dept.			Checked by: S. Fujii		
Reason for	☐ Parts catalog correction	☐ Vendor ch	neet standards		
Modification:	☐ To facilitate assembly	☐ To improve reliability)	
	☐ Part Standardization	Other			

To prevent the original holder bracket (A6281613) from removing, the length of the slider guide screw has been changed from 6 mm to 16 mm from March production '97.

	Old part	New part	Description	Qty	Int	Page	Index	Note
	number	number						
	A4992389	AA143347	Slider Guide Screw	1-1		9	22	
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Modification Bulletin

PAGE: 1/1

Model: DF43 Date			e: 15-Apr-98	No: 7	
Modified Article: Decal-Original Scale (A4)			Prepared by: K.Ugaeri		
From: QAC Field Information Dept.					
Reason for		☐ Vend	or ch	ange 🔲 To n	neet standards
Modification:		☐ To improve reliability ()			
	☐ Part standardization	Other			

The following part is missing. Please correct your part catalog.

Old part number	New part number	Description	Qty	Int	Page	Index
	A6286011	Decal – Original Scale (A4)			3	37

^{*} Current part number A6286061 is a decal for LT size.