RICOH

Technical Bulletin

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Model: K-C4 ADRF DF2020			Dat	te: 25-Jun	-15	No.: RD684001	
Subject: Muti-feeds of originals				Prepared by: Y.Suzuki			
From: 2nd Tech Service Sect., MFP/P Tech Service Dept.							
Classification:	☑ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Part info Electrica Transmi	al		Servic	required e manual revision it information	

SYMPTOM

Multi-feeds may occur when feeding originals with the DF2020.

CAUSE

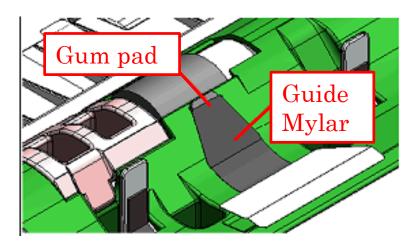
The friction between originals is too high for the friction pad to separate the sheets.

SOLUTION

Production line

A rubber pad and guide Mylar were added.

Applied from: March 2015 production.



In the field

Attach the pad (P/N: D6842314) and Mylar (P/N: D6842313).

See details on the next page.

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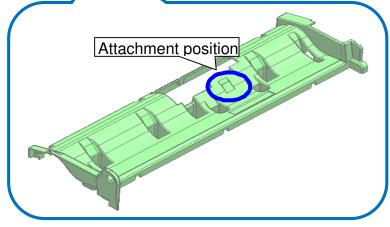
Model: K-C4 ADRF DF2020 Date: 25-Jun-15 No.: RD684001

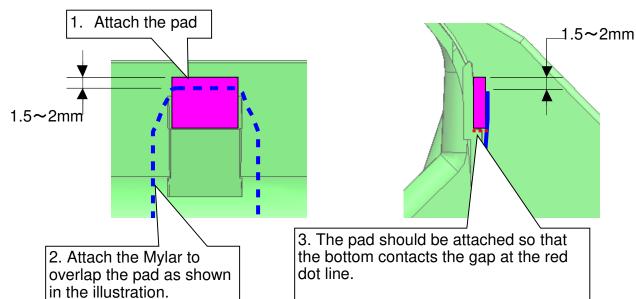
When you attach the pad and Mylar, make sure to:

- Attach the pad in the attachment position shown in the photo and diagrams.
- Attach the pad so that the bottom edge contacts the gap (see the red dotted line).
- Attach the Mylar so that it overlaps the pad, as shown.
- Attach the Mylar under the sheet, as shown.

Attachment position:







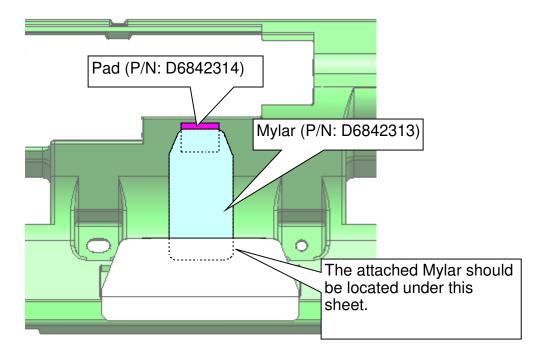
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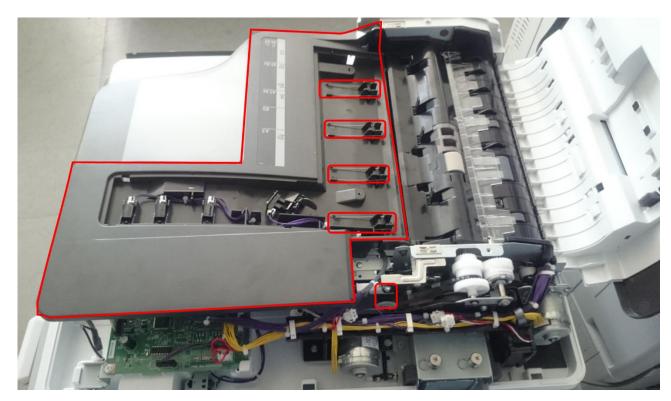
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Model: Kir-C4			Dat	e: 2-Dec-1	5	No.: RD684002		
Subject: Parts Catalog Correction				Prepared by: A. Ishida				
From: 2 nd Tech. Service Section, MFP/P Tech. Service Dept.								
Classification:	☐ Troubleshooting☐ Mechanical☐ Paper path☐ Product Safety	Part info Electrica Transm Other (al		Service	n required be manual revision fit information		

Change: Torque limiter, torsion bar and original table **Reason:** To improve paper transport reliability

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
D6844676	D6844677	TORSION BAR SPRING:REVERSE	4	X/X	-	-	
D6843146	D6843148	TORQUE LIMITER MECHANICAL CLUTCH:REVERSE:T24	1	X/X	-	-	Set as X/O
D6844721	D6844722	ORIGINAL TABLE	1	X/X	-	-	

Note: The above parts must be replaced as a set.



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Model: Kir-C4 Date: 2-Dec-15 No.: RD684002

Details of the changes:

Torsion bar : Lengthened from 68mm to 71mm

Torque limiter : Increased torque Original table : Added ribs

