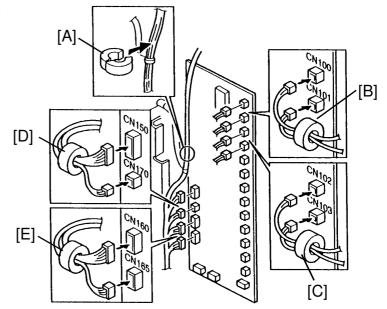
RIGOH	Technical Bulletin			No. RTB-011	
SUBJECT: Sorter/DJF Installation				DATE: September 15, '95 PAGE: 1 of 2	
PREPARED BY: N. Kaiya CHECKED BY: M. Iwasa	FROM: 2nd Technical		nnical	Support Section	
CLASSIFICATION: Action Required Troubleshooting Retrofit Information	Revision of service manual Information only Other		MODI DI	EL: =C - α	
To comply with the CE mark, it is necessary to attach five ferrite cores when installing a sorter on DFC - α . The ferrite cores have been enclosed in the screw bag of the DFC - α from September production. Please refer to the following for the installation procedure of the ferrite cores.					
Additional procedure for sorter installation					
Ferrite core P/N 16070418	4 pc	S.			

1 pc.

- 1. Turn off the main switch and unplug the machine.
- 2. Remove the sorter top cover (3 screws).

Ferrite core P/N 16070721

- 3. Remove the sorter rear cover (4 screws).
- 4. Attach the ferrite core ([A] P/N 16070721) to the DC harness as shown.
- Remove the harnesses for second bin solenoid (CN100) and third bin solenoid (CN101). Pass the both harnesses through the ferrite core ([B] P/N 16070418) and reconnect them to the sorter main board.



- 6. Remove the harnesses for the fourth bin solenoid (CN102) and the fifth bin solenoid (CN103). Pass the both harnesses through the ferrite core ([C] P/N 16070418) and reconnect them to the sorter main board.
- 7. Remove the harnesses for the encoder (CN150) and the entry sensor LED (CN170). Pass the both harnesses through the ferrite core ([D] P/N 16070418) and reconnect them to the sorter main board.
- 8. Remove the harnesses for the entry sensor Phototransistor (CN160) and the inlet sensor (CN165). Pass the both harnesses through the ferrite core ([E] P/N 16070418) and reconnect them to the sorter main board.
- 9. Reassemble the unit.



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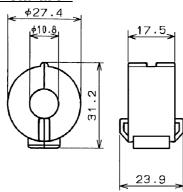
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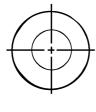
PAGE: 2 of 2

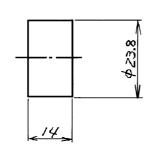
Ferrite Cores Packed with DFC - α

For Sorter Installation



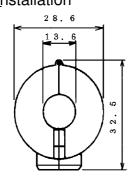
P/N 16070721





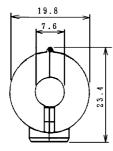
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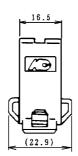
For DJF installation





P/N 16070638





P/N 16070623