

Cover Interposer Tray CI5010 (B835-57/66)

Second Edition. March 2009

Cover Interposer Tray CI5010 (B835-57/66)

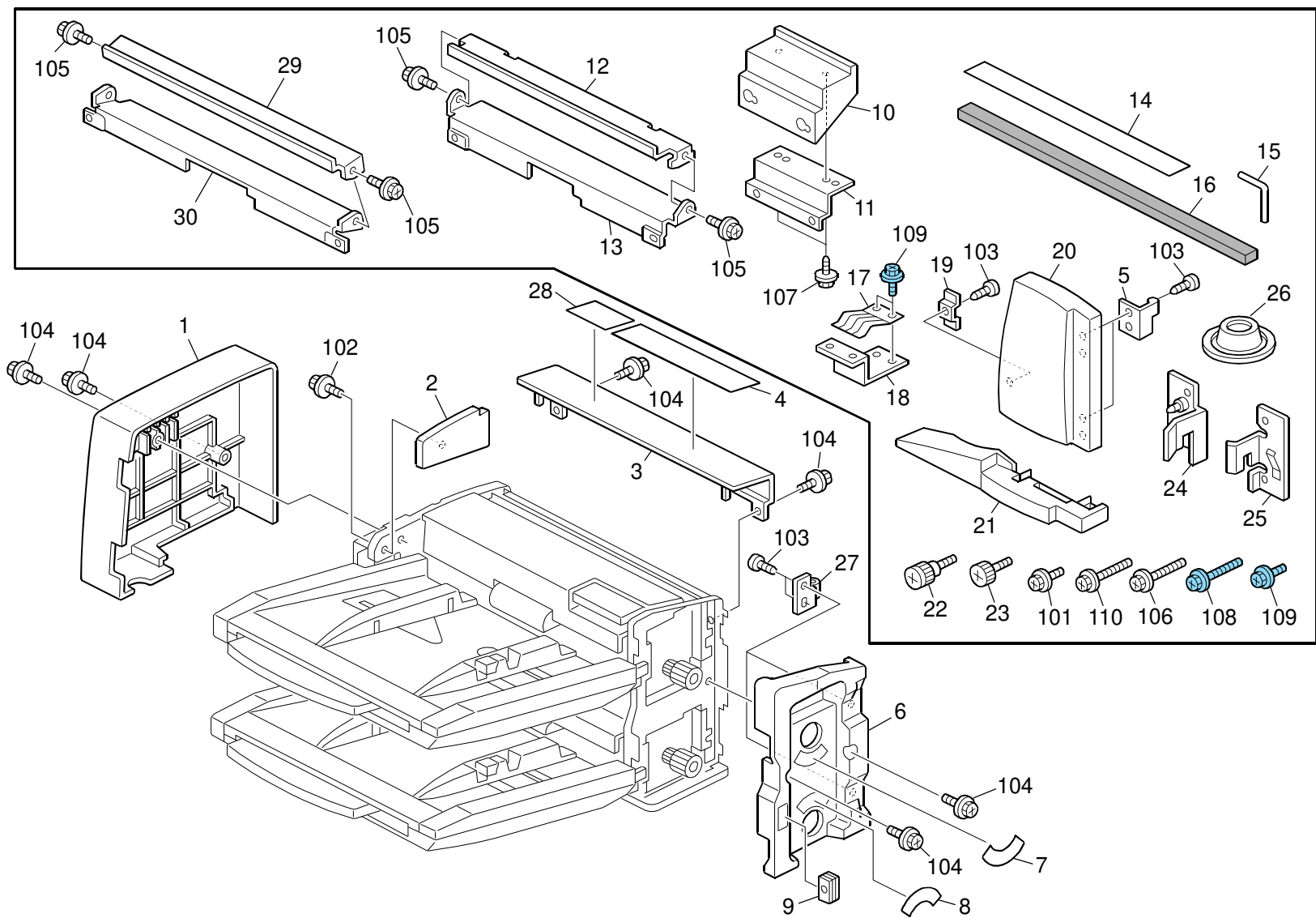
PARTS CATALOG

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March 2, 2009

1.Exterior (B835-57/66)

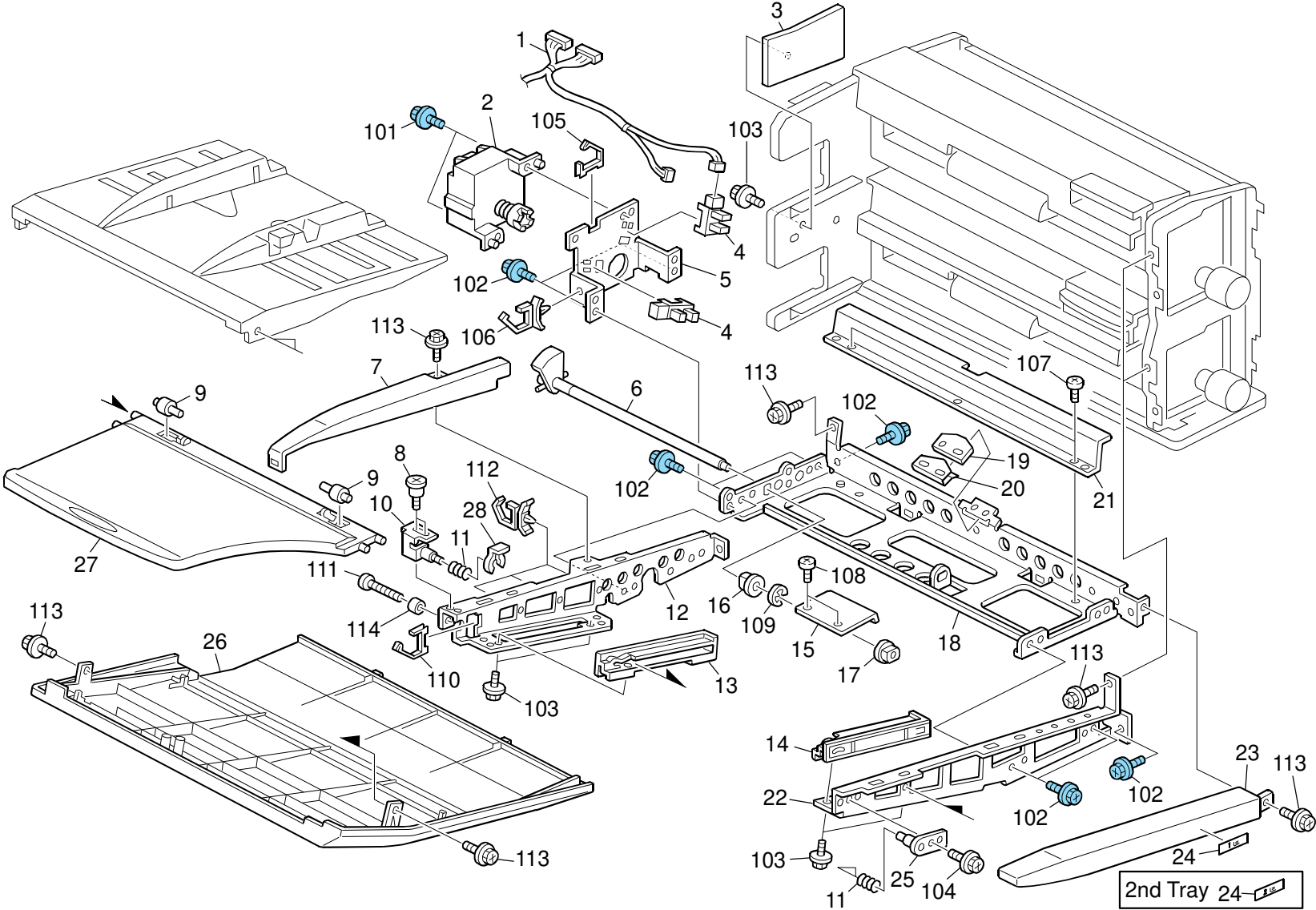


1.Exterior (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B835 1291	Paper Feed Cover - Rear	1
2	B835 1292	Paper Feed Cover - Middle Rear Upper	1
3	B835 1320	Paper Feed Cover - Upper Right	1
4	B835 1397	Decal - Paper Jam Tray	1
5	B835 1289	Cover Hinge - Front Upper	2
6	B835 1283	Inner Cover - Paper Feed	1
7	B835 1393	Decal - Knob Upper	1
8	B835 1394	Decal - Knob Lower	1
9	AG07 0514	Magnet Catch	1
10	B835 1273	Cover - Upper Rear Auxiliary	1
11	B835 1274	Cover Bracket - Upper Rear	1
12	B835 1188	Guide Plate - Upper (13Inch)	1
13	B830 7511	Connecting Guide Plate - Lower (13Inch)	1
14	B835 3998	Seal - Block Light	1
15	B835 1287	Hinge Shaft	2
16	B706 7531	Cushion:Spacer	1
17	B302 1163	Grounding Plate	1
18	B835 1058	Ground Plate Bracket	1
19	B024 1264	Magnet Catch	1
20	B835 1282	Cover - Paper Feed Front Upper	1
21	B835 1276	Cover - Paper Feed:Front Lower	1
22	G568 6220	Fixing Screw	3
23	AA14 3575	Flat Screw:Knob Screw:M4x10	1
24	B835 1191	Coupling Bracket - Rear	1
25	B835 1195	Coupling Bracket - Front	1
26	B132 1226	Holder:Stand	4
27	B835 1288	Cover Hinge - Front Lower	2
28	B704 7115	Decal:Paper Feed:Original	1
29	B468 2196	Upper Guide Plate (12inch)	1
30	B835 2191	Connecting Guide Plate - Lower (12inch)	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4008N	Tapping Screw:4x8	
102	0450 4006N	Tapping Screw:4x6	
103	0452 3006N	Binding Self-Tapping Screw:3x6	
104	0451 4006N	Tapping Screw - 4x6	
105	0451 3006N	Tapping Screw - 3x6	
106	0451 4014N	Tapping Screw:M4x14	
107	0450 4008N	Tapping Screw - M4x8	
108	0454 4008Q	Tapping Screw - M4x8	
109	0454 3006Q	Tapping Screw - M3x6	
110	0451 4012N	Tapping Screw:4x12	

2.Original Tray 1 (B835-57/66)

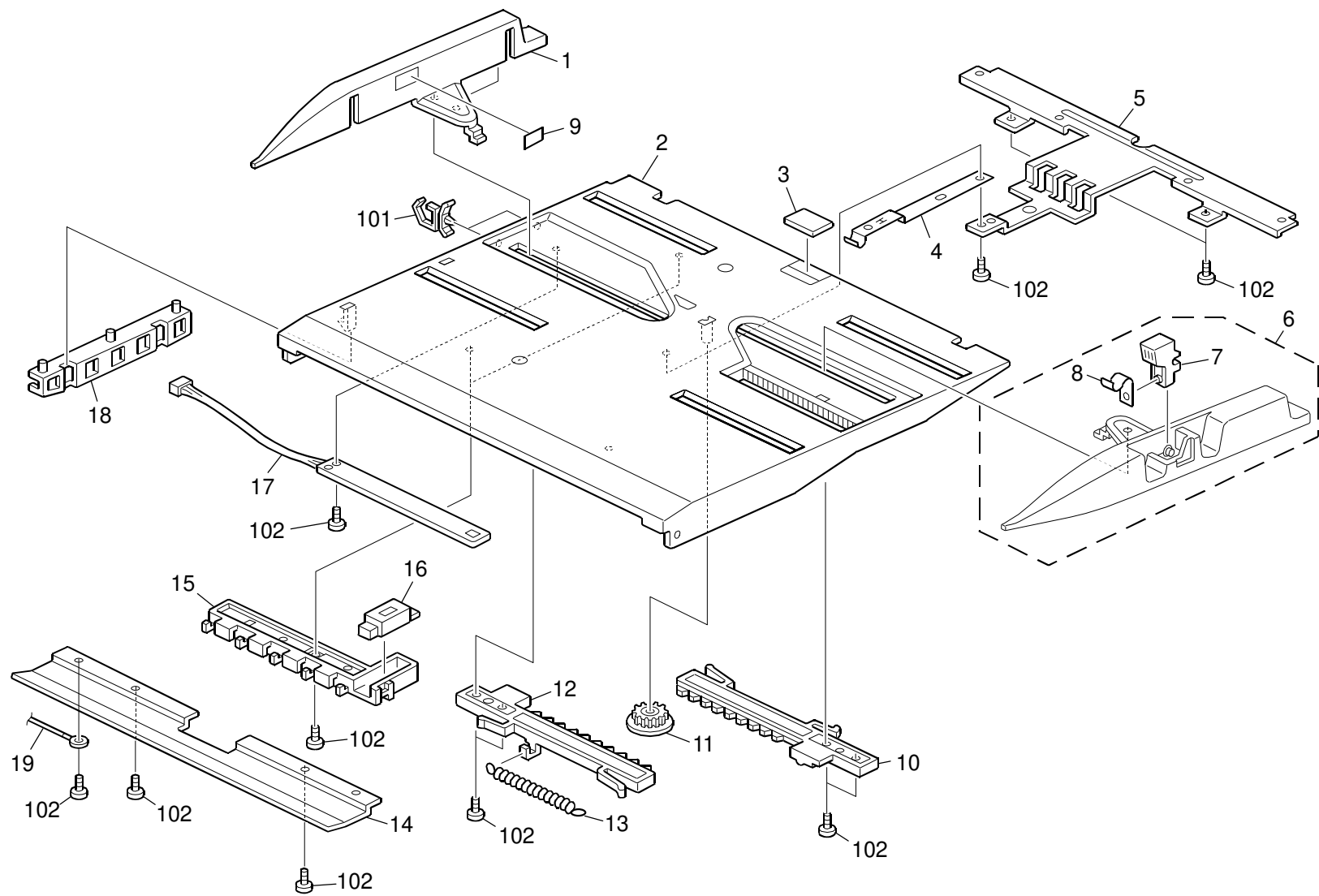


2.Original Tray 1 (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B835 5322	Harness - Tray	2
2	AX04 0211	Motor - DC2.88W	2
3	B835 1294	Paper Feed Cover - Middle Rear Lower	1
4	AW02 0160	Paper Feed Sensor	4
5	B835 2669	Lift Motor Bracket	2
6	B835 2670	Press Rise Shaft	2
7	B835 1266	Tray Cover - Rear	2
8	AA14 3812	Screw - Scale	4
9	A232 2987	Roller - Paper Tray	4
10	B833 2657	Registration Control Plate	2
11	B833 2653	Compression Spring	4
12	B835 2668	Tray Bracket - Rear	2
13	B835 2686	Rail - Rear	2
14	B835 2687	Rail - Front	2
15	B512 2668	Lever:Rise:Tray Bottom Plate	2
16	AA08 2104	Bushing - 8x12x7	2
17	AA08 2101	Bushing - 6x10x6	2
18	B835 2661	Base:Tray:Peen	2
19	B301 1155	Separation Support Pad	1
20	B835 2654	Holder:Separation Pad:Auxiliary	1
21	B835 2653	Guide Plate:Paper Tray	2
22	B835 2666	Tray Bracket - Front	2
23	B835 1264	Tray Cover - Front	2
24	B835 1395	Decal - Tray Display (1)	1
24	B835 1396	Decal - Tray Display (2)	1
25	B835 2657	Tray Stud - Lower	2
26	B835 2662	Tray - Lower	2
27	B835 2637	Paper Tray:Auxiliary	2
28	5447 2681	Snap Ring	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 4008Q	Tapping Screw - M4x8	
102	0454 4006Q	Tapping Screw:4x6	
103	0450 4006N	Tapping Screw:4x6	
104	0451 4008N	Tapping Screw:4x8	
105	1105 0522	Edge Saddle - LES0510	
106	1105 0487	Harness Clamp	
107	0453 4006N	Binding Self Tapping Screw:4x6	
108	0453 4008N	Binding Self Tapping Screw:4x8	
109	0720 0060E	Retaining Ring - M6	
110	1105 0518	Edge Saddle - LES-1010	
111	0354 0140N	Screw M4x14	
112	1105 0511	Harness Clamp - LWS-0306ZC	
113	0451 4006N	Tapping Screw - 4x6	
114	0707 4020N	Bushing:Dia4x2	

3.Original Tray 2 (B835-57/66)

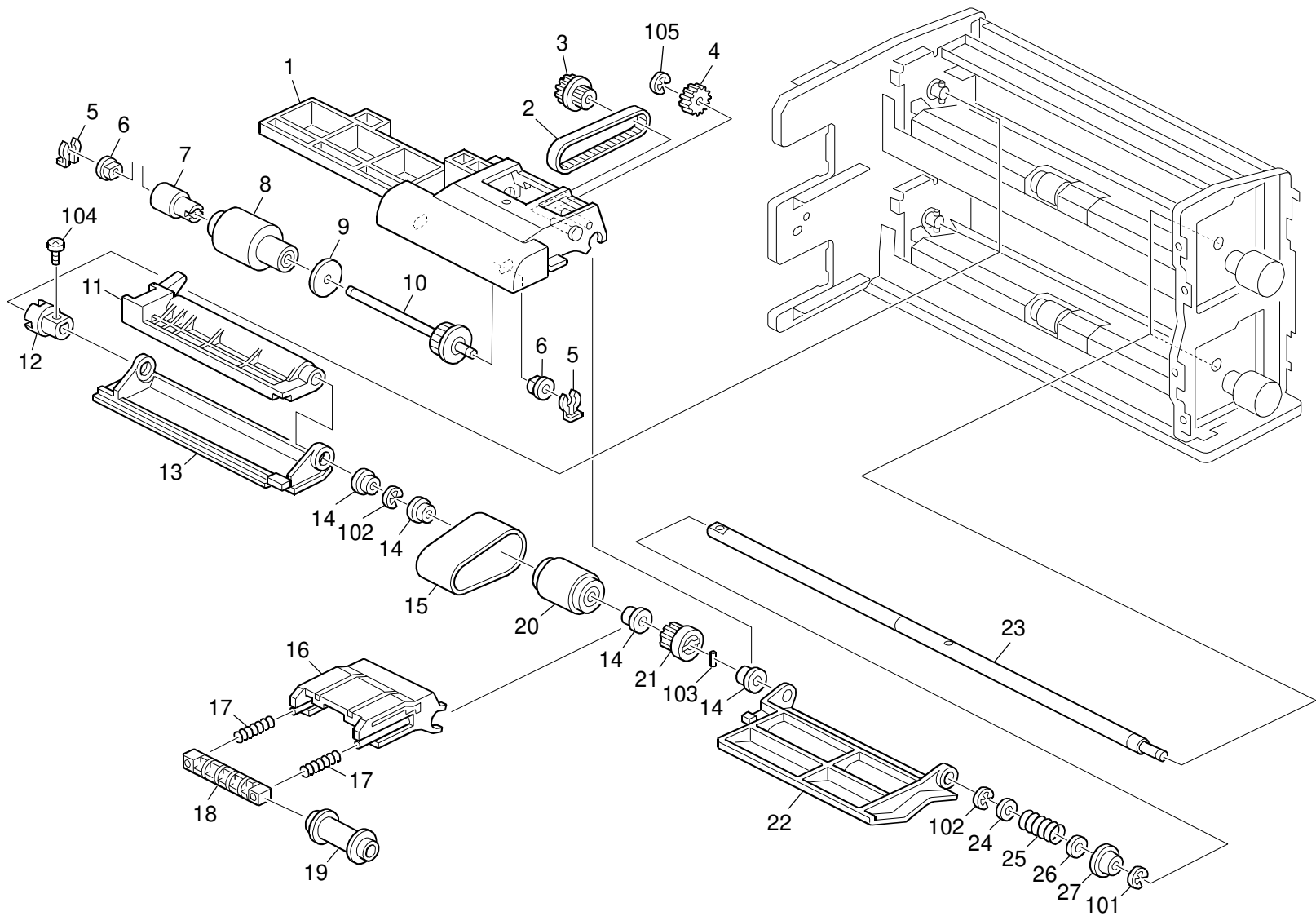


3.Original Tray 2 (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B835 2667	Side Fence - Rear	2
2	B835 2676	Tray Bottom Plate	2
3	A421 2543	Friction Pad	2
4	B835 2679	Ground Plate	2
5	B833 2697	Supporting Plate	2
6	B835 2780	Side Fence:Front:Ass'y	2
7	B835 2696	Stopper Lever - Front	1
8	B835 2693	Stopper Spring Plate - Front	1
9	B511 2674	Decal:Display:Paper Volume	2
10	B835 2692	Manual Feed Rack	2
11	G011 3305	Gear - 16Z	2
12	B835 2691	Manual Feed Rack - Rear	2
13	B835 1930	Tension Spring:Side Fence:Rear	2
14	B833 2698	Supporting Plate	2
15	B835 2678	Paper Feed Sensor Bracket	4
16	AW01 0129	Photo Refiection Sensor	4
17	B835 5130	Paper Size Sensor Board	2
18	B833 2679	Harness Clamp	2
19	B835 5332	Harness:Earth	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	1105 0516	Clamp	
102	0452 3006N	Binding Self-Tapping Screw:3x6	

4.Original Feed 1 (B835-57/66)

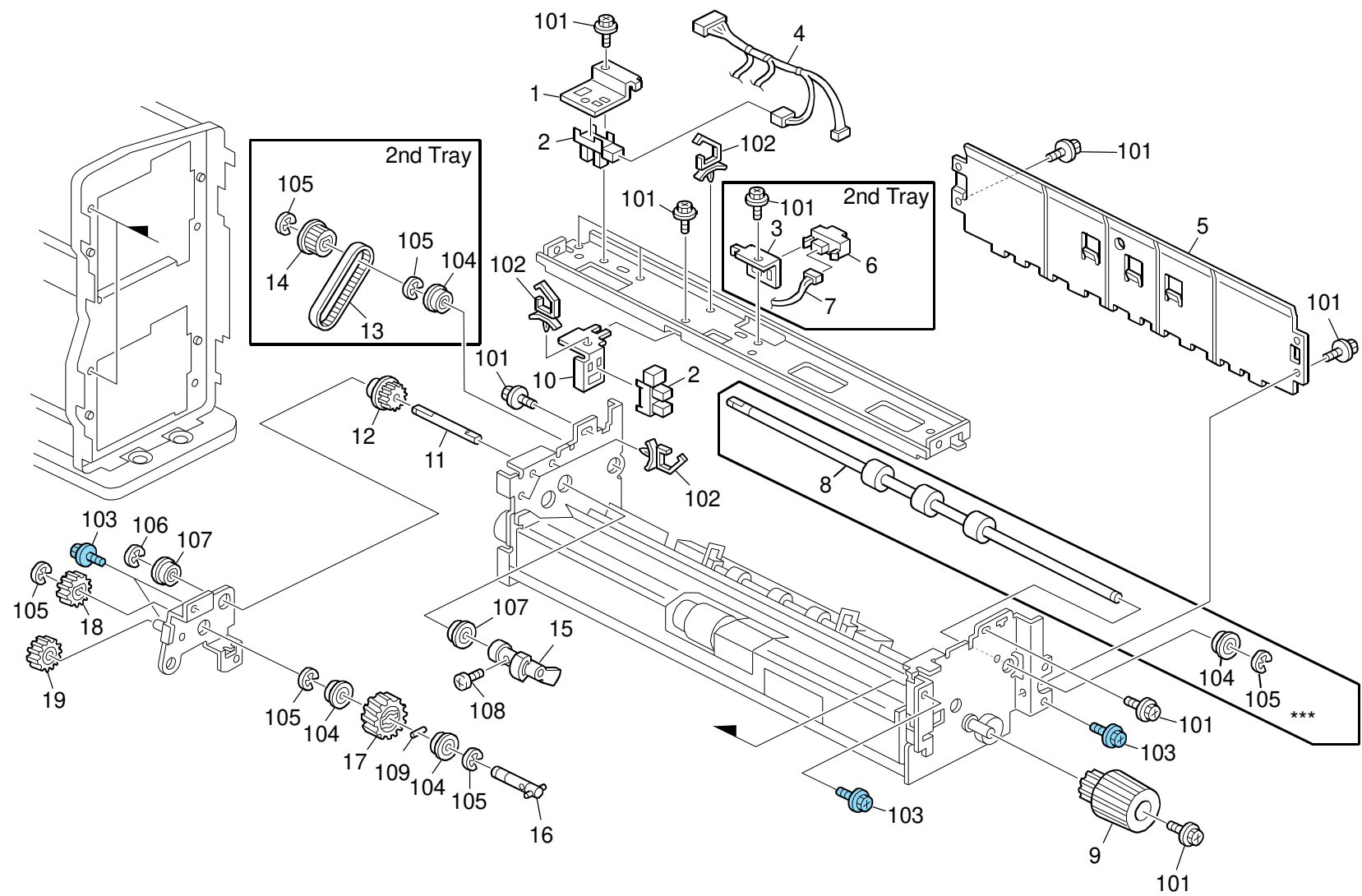


4.Original Feed 1 (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B835 2751	Pickup Roller Bracket	1
2	A806 4118	Timing Belt - B40S2M148	1
3	A806 2151	Timing Pulley - T19/Z23 S2M/M0.6	1
4	A806 2271	Gear - Z18	1
5	5447 2681	Snap Ring	2
6	5053 0447	Bushing - 6mm	2
7	B477 2226	Pickup Roller:Coupling	1
8	B477 2225	Pick-up Roller	1
9	AA13 2171	Spacer - 6x20x1	1
10	A806 2153	Timing Pulley - T27 S2M	1
11	B835 2756	Pickup Roller Lever	1
12	B835 2777	Joint	1
13	B835 2757	Entrance Guide Plate - Inner Back	1
14	A628 1225	Bushing - 8mm	4
15	A806 1295	Feed Belt	1
16	A806 1292	Feed Belt Bracket	1
17	A806 4261	Spring Belt Guide Roller	2
18	A806 1298	Transport Belt Roller Shaft	1
19	A806 1294	Feed Belt Driven Roller	1
20	A806 1293	Feed Belt Drive Roller	1
21	B470 2212	Drive Gear - Pick-up	1
22	B835 2760	Guide Plate:Entrance:Front	1
23	B835 2776	Belt Shaft	1
24	AA13 2013	Spacer	1
25	AA06 3435	Compression Spring:Paper Feed:Joint	1
26	A418 1158	Spacer - M6.5x1	1
27	B301 1286	Bushing - 6x10x6	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0040E	Retaining Ring - M4	
102	0720 0060E	Retaining Ring - M6	
103	0632 0120G	Parallel Pin - 2x12	
104	0453 3006N	Tapping Screw - M3x6	
105	0720 0030E	Retaining Ring - M3	

5.Original Feed 2 (B835-57/66)

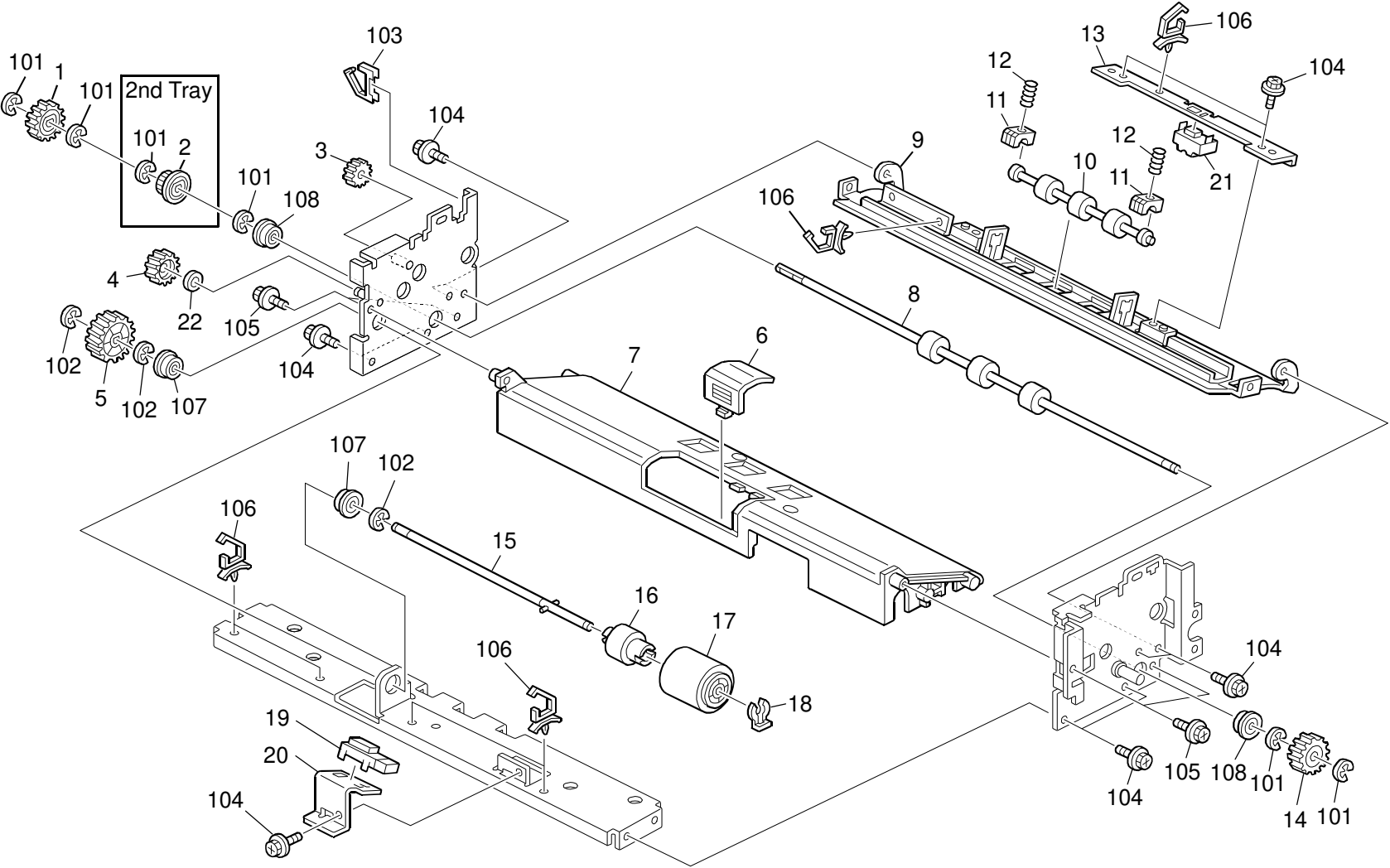


5.Original Feed 2 (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B835 2727	Paper Feed Sensor Bracket	2
2	AW02 0160	Paper Feed Sensor	4
3	B835 2725	Paper Feed Sensor Bracket	1
4	B835 5323	Harness - Paper Feed Unit	2
5	B835 2738	Guide Plate - Front Left	2
6	AW01 0122	Paper Feed Sensor	1
7	B835 5325	Harness - Transport Sensor No.1	1
8	B835 2798	Transport Roller	1
9	B832 0067	Knob - Misfeed Removal	2
10	B835 2588	Paper Feed Sensor Bracket	2
11	B835 2782	Shaft - Pickup Roller Cam	2
12	B835 2790	Gear - 14Z	2
13	B835 2977	Timing Belt - B40S2M150	1
14	B234 6507	Timing Pulley - 25T	1
15	B835 2783	Pickup Roller Cam	2
16	B835 2778	Shaft - Paper Feed Drive	2
17	B470 3134	Gear - 23Z	2
18	B835 2794	Gear - 23Z	2
19	B835 2793	Gear - 20Z	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006N	Tapping Screw - 4x6	
102	1105 0511	Harness Clamp - LWS-0306ZC	
103	0454 4006Q	Tapping Screw:4x6	
104	0741 3708	Ball Bearing - 8x12x3.5mm	
105	0720 0060E	Retaining Ring - M6	
106	0720 0040E	Retaining Ring - M4	
107	0741 3506	Ball Bearing - 6x12x4 mm	
108	0453 3006N	Tapping Screw - M3x6	
109	0632 0120G	Parallel Pin - 2x12	

6.Original Feed 3 (B835-57/66)

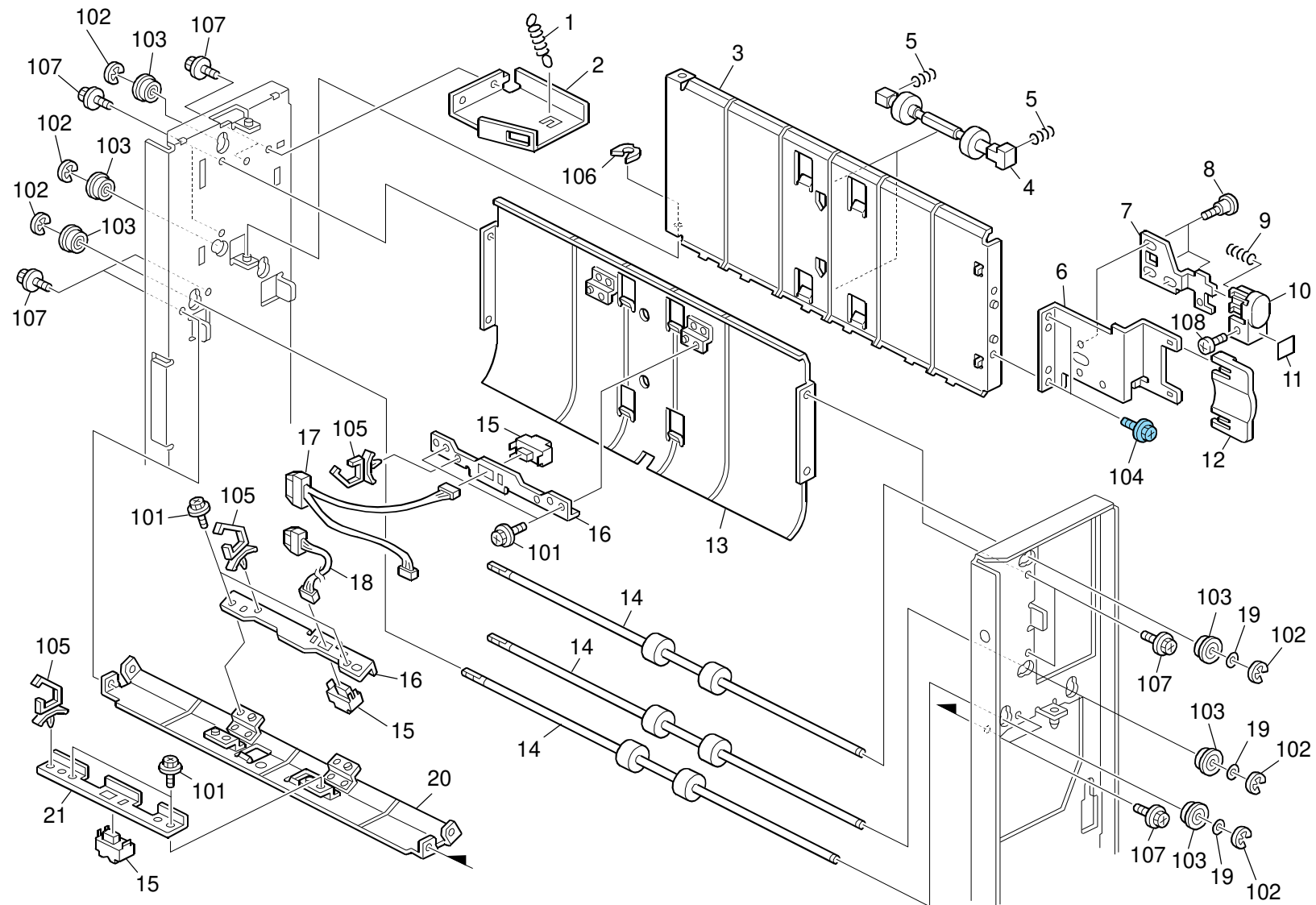


6.Original Feed 3 (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B835 2794	Gear - 23Z	2
2	B234 6507	Timing Pulley - 25T	1
3	B835 2791	Gear - 14Z	2
4	B835 2792	Gear - 20Z	2
5	B835 2795	Gear - 31Z	2
6	B835 2743	Cover - Reverse Roller	2
7	B835 2747	Guide Plate:Paper Feed Unit:Lower	2
8	B835 2799	Transport Roller - Pull Out	2
9	B835 2732	Guide Plate - Upper	2
10	B834 2568	Transport Roller - Driven	2
11	AA08 4059	Ball Bearing Holder	4
12	B833 2565	Compression Spring	4
13	B835 2735	Paper Feed Sensor Bracket	2
14	AB01 1478	Gear - 18Z	2
15	B835 2745	Reverse Roller Shaft	2
16	A294 6700	Torque Limiter - 53mNxm	2
17	A859 2241	Reverse Roller	2
18	5447 2681	Snap Ring	2
19	AW01 0107	Paper Feed Sensor	2
20	B835 2739	Bracket:Sensor:Paper Feed	2
21	AW01 0122	Paper Feed Sensor	2
22	A001 2582	Spacer - 8x10x1.6mm	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0060E	Retaining Ring - M6	
102	0720 0040E	Retaining Ring - M4	
103	1105 0522	Edge Saddle - LES0510	
104	0451 4006N	Tapping Screw - 4x6	
105	0450 4008N	Tapping Screw - M4x8	
106	1105 0511	Harness Clamp - LWS-0306ZC	
107	0741 3506	Ball Bearing - 6x12x4 mm	
108	0741 3708	Ball Bearing - 8x12x3.5mm	

7.Original Transfer 1 (B835-57/66)

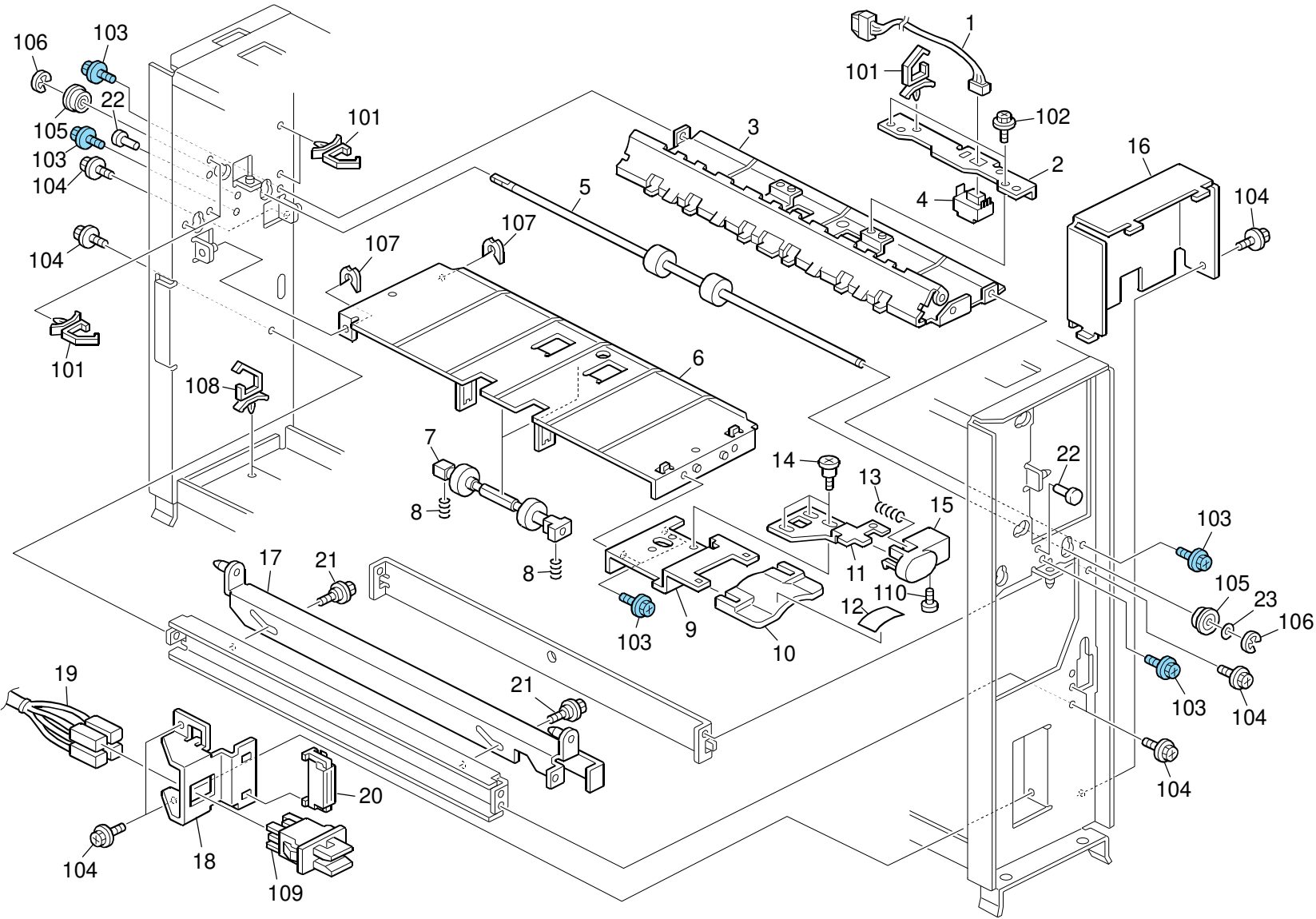


7.Original Transfer 1 (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA06 0901	Spring	1
2	B835 3958	Magnet Catch Holder	1
3	B835 3951	Guide Plate - Right Lower	1
4	AF02 2147	Driven Roller	2
5	A697 2187	Pressure Spring - 14.1mm	4
6	B835 3932	Release Lever	1
7	B835 3935	Slider:Release:Button	1
8	AA14 3560	Stepped Screw - M4	3
9	AA06 3203	Compression Spring	1
10	B835 3936	Button:Release:Guide Plate	1
11	B835 1391	Decal - Grip Vertical Transport	1
12	B835 3937	Open And Close Lever Handle	1
13	B835 3956	Guide Plate - Left Lower	1
14	B835 3979	Transport Roller - Drive	3
15	AW01 0122	Paper Feed Sensor	3
16	B835 3947	Paper Feed Sensor Bracket	2
17	B835 5315	Harness - Sensor	1
18	B835 5314	Harness - Paper Feed Sensor	1
19	A356 2748	Spacer - 0.5mm	3
20	B835 3961	Guide Plate - Lower Left	1
21	B835 3967	Paper Feed Sensor Bracket - Exit	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 4006N	Tapping Screw - 4x6	
102	0720 0060E	Retaining Ring - M6	
103	0741 3708	Ball Bearing - 8x12x3.5mm	
104	0454 4008Q	Tapping Screw - M4x8	
105	1105 0511	Harness Clamp - LWS-0306ZC	
106	0805 0089	Retaining Ring - M4	
107	0451 4008N	Tapping Screw:4x8	
108	0453 3006N	Tapping Screw - M3x6	

8.Original Transfer 2 (B835-57/66)

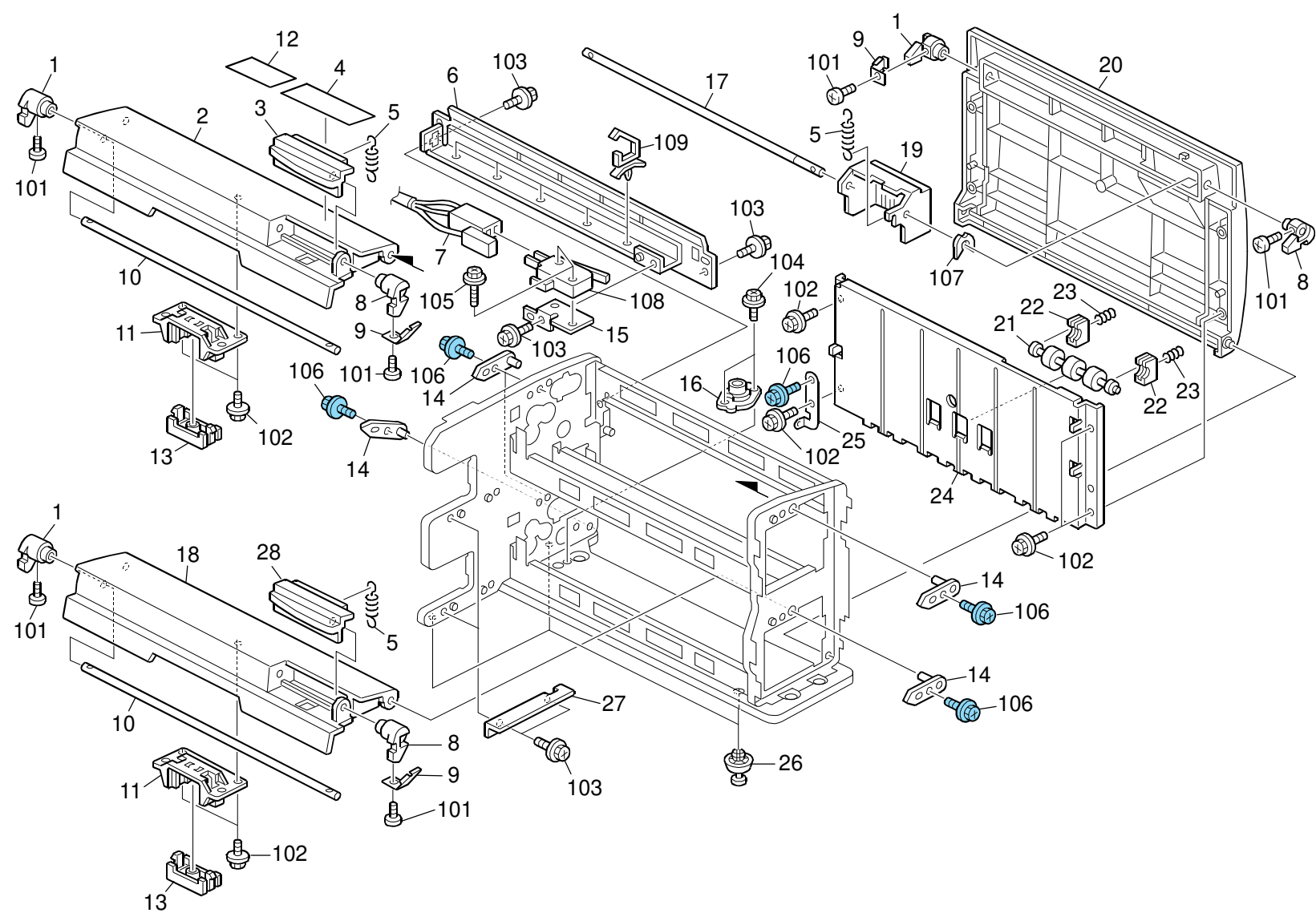


8.Original Transfer 2 (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B835 5316	Harness - Entrance Sensor	1
2	B835 3947	Paper Feed Sensor Bracket	1
3	B835 3941	Guide Plate - Entrance	1
4	AW01 0122	Paper Feed Sensor	1
5	B835 3979	Transport Roller - Drive	1
6	B835 3981	Guide Plate - Open and Close	1
7	AF02 2147	Driven Roller	2
8	A697 2187	Pressure Spring - 14.1mm	4
9	B835 3932	Release Lever	1
10	B835 3937	Open And Close Lever Handle	1
11	B835 3935	Slider:Release:Button	1
12	B835 1392	Decal - Grip Horizontal Transport	1
13	AA06 3203	Compression Spring	1
14	AA14 3560	Stepped Screw - M4	3
15	B835 3936	Button:Release:Guide Plate	1
16	B835 3939	Cover - Safety Switch	1
17	B835 1181	Coupling Lever	1
18	B835 3996	Safety Switch Bracket	1
19	B835 5318	Harness - Safety Switch	1
20	AG07 1012	Magnet Catch:Ass'y	1
21	AA14 3790	Screw:Contact Point	2
22	A193 1384	Nylon Clamp	2
23	A356 2748	Spacer - 0.5mm	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	1105 0511	Harness Clamp - LWS-0306ZC	
102	0451 4006N	Tapping Screw - 4x6	
103	0454 4008Q	Tapping Screw - M4x8	
104	0451 4008N	Tapping Screw:4x8	
105	0741 3708	Ball Bearing - 8x12x3.5mm	
106	0720 0060E	Retaining Ring - M6	
107	0805 0089	Retaining Ring - M4	
108	1105 0487	Harness Clamp	
109	1204 2382	Interlock Switch - Fail-CA22	
110	0453 3006N	Tapping Screw - M3x6	

9.Original Transfer 3 (B835-57/66)

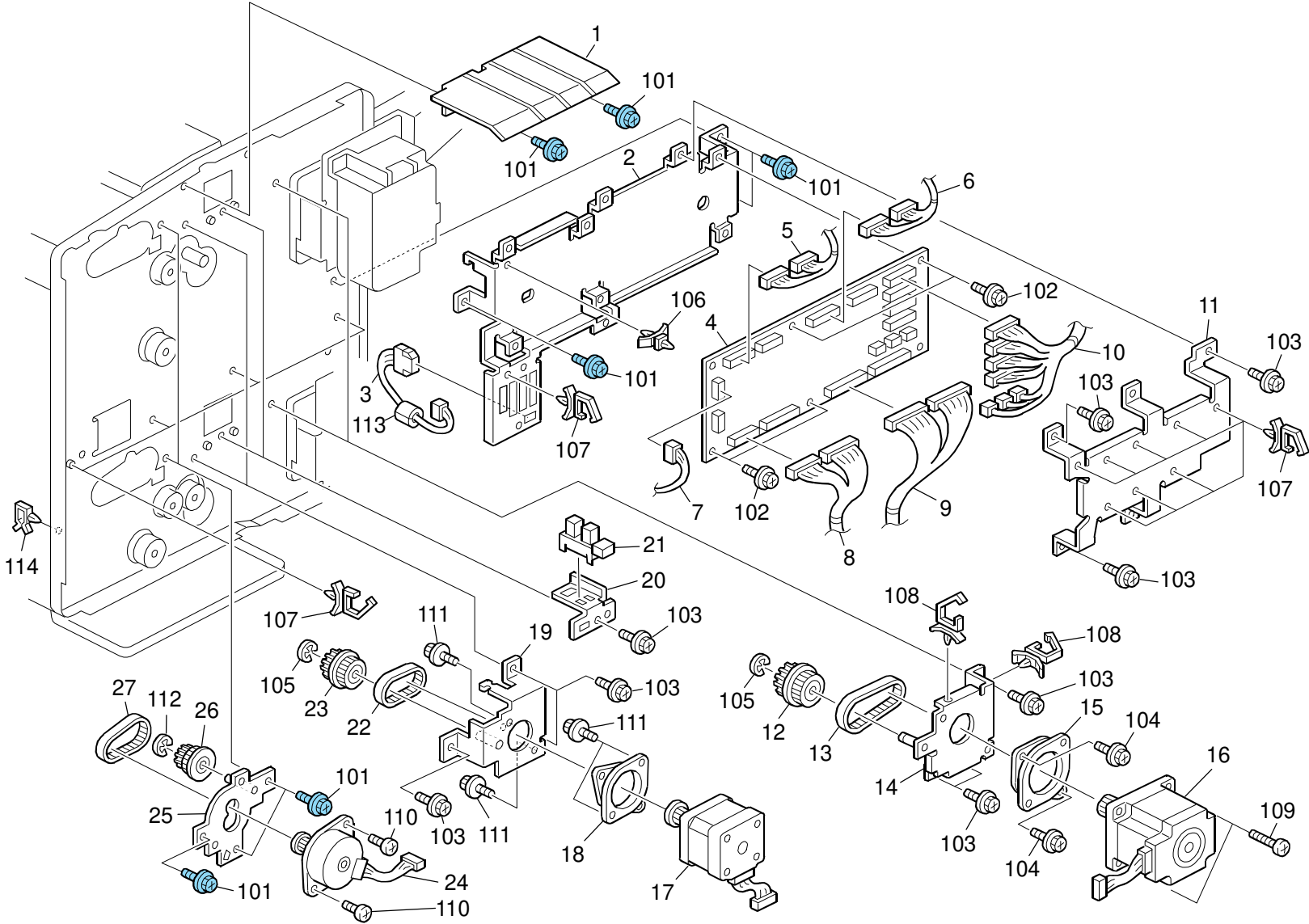


9.Original Transfer 3 (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B835 2773	Upper Cover Hook - Rear	3
2	B835 2763	Paper Feed Unit Cover - Upper	1
3	B835 2764	Lever - Upper Paper Feed Cover	1
4	B835 1398	Decal - Operate Paper Set Direction	1
5	AA06 1002	Tension Spring	3
6	B835 2581	Guide - Middle	1
7	B835 5327	Harness - On Off Detector Switch	1
8	B835 2772	Upper Cover Hook - Front	3
9	G567 2565	Grounding Plate - Vertical Transport	3
10	B835 2771	Shaft Cover - Upper	2
11	B835 2767	Plate Bracket - Paper Feed Roller	2
12	B835 1389	Decal:Operate:Paper Feed:Cover	1
13	B835 2766	Plate - Paper Feed Roller	2
14	B835 2857	Stud Bracket	5
15	B835 2586	Switch Bracket	1
16	G060 1054	Holder:Guide Pin:Paper Feed Table	1
17	B835 2853	Lever Shaft	1
18	B835 2748	Paper Feed Unit Cover - Lower	1
19	B835 2855	Lever - Vertical Transport	1
20	B835 2856	Cover - Vertical Transport	1
21	B834 2568	Transport Roller - Driven	1
22	AA08 4059	Ball Bearing Holder	2
23	B833 2565	Compression Spring	2
24	B835 2866	Guide Plate	1
25	B835 2868	Ground Plate - Vertical Transport	1
26	AH01 0009	Rubber Pad - H5	3
27	B835 2576	Guide:Tray Unit	2
28	B835 2749	Cover - Lever	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0453 3006N	Tapping Screw - M3x6	
102	0450 4008N	Tapping Screw - M4x8	
103	0451 4006N	Tapping Screw - 4x6	
104	0451 4008N	Tapping Screw:4x8	
105	0451 3014N	Tapping Screw:3x14	
106	0454 4006Q	Tapping Screw:4x6	
107	0805 0089	Retaining Ring - M4	
108	1204 2529	Switch - V-5F912DN	
109	1105 0487	Harness Clamp	

10.Electrical And Drive 1 (B835-57/66)



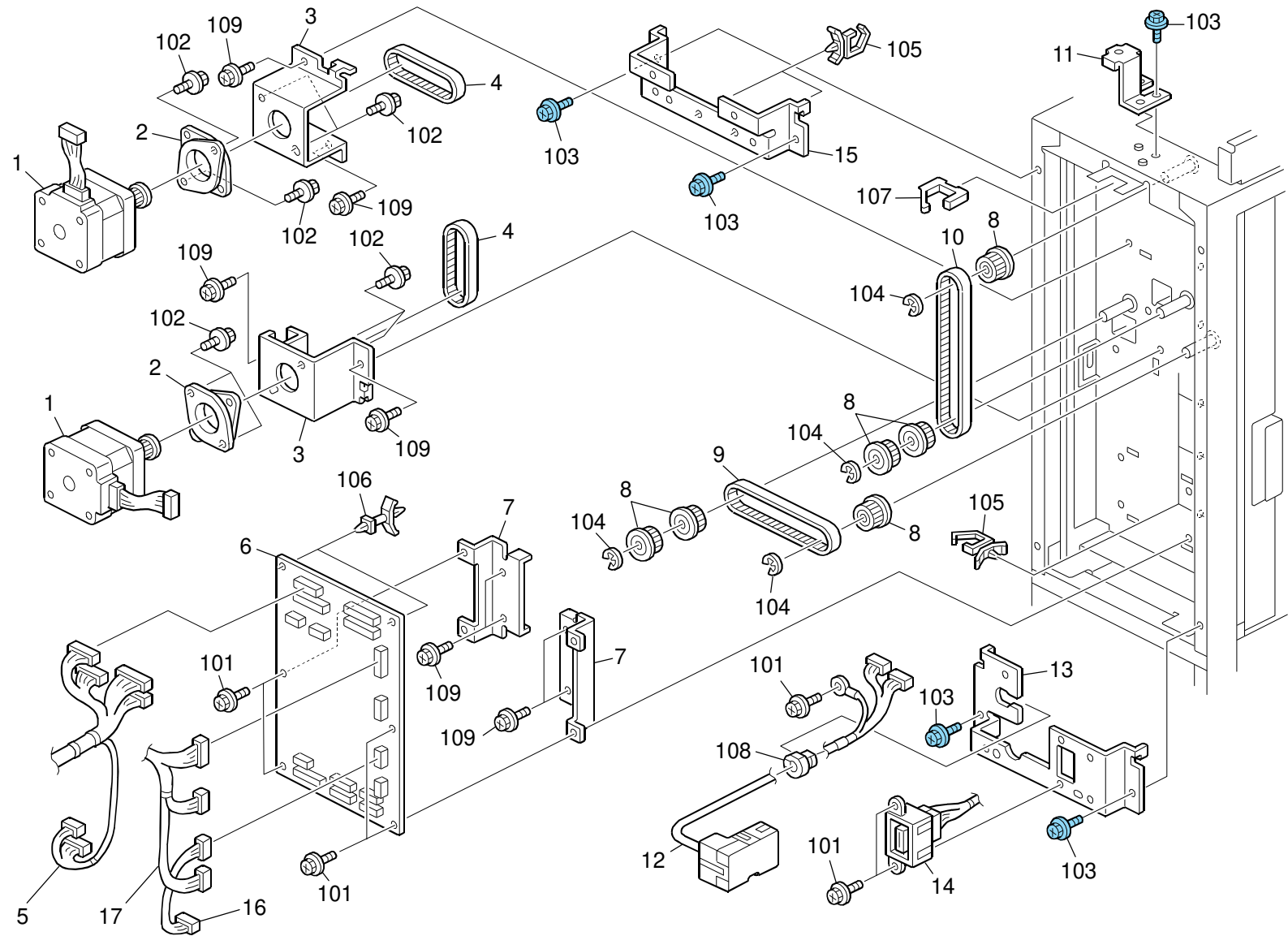
10.Electrical And Drive 1 (B835-57/66)



Index No.	Part No.	Description	Q'ty Per Assembly
1	B835 2577	Grip:Frame:Paper Feed:Rear	1
2	B835 2597	PCB Bracket	1
3	B835 5311	Harness - 24V Connecting	1
4	B835 5120	PCB Motor Control	1
5	B835 5320	Harness - Motor No.1	1
6	B835 5324	Harness - Motor No.2	1
7	B835 5326	Harness - On Off Detector	1
8	B835 5312	Harness - Motor Control	1
9	B835 5313	Harness - Sensor	1
10	B835 5321	Harness - Sensor	1
11	B835 2598	Harness Holder	1
12	B835 2820	Gear - 25Z/37T	1
13	B835 2889	Timing Belt - B60S2M144	2
14	B835 2816	Stepper Motor Bracket	2
15	AA16 1122	Motor Cushion	2
16	AX04 0157	Stepper Motor DC1.68V 6.7W	2
17	AX04 0158	Stepper Motor DC2.64V 6.3W	2
18	A232 4666	Cushion - Stepper Motor	2
19	B835 2810	Bracket:Motor:Pull Out:Peen	2
20	B835 2591	Paper Feed Sensor Bracket	2
21	AW02 0160	Paper Feed Sensor	2
22	B835 2813	Timing Belt - 60S2M90	2
23	B835 2819	Gear - 23Z/25T	2
24	AX06 0333	Stepper Motor DC2.4V 13W	2
25	B835 2821	Rising Unit Bracket	2
26	B835 2825	Gear - 29Z/36T	2
27	B835 2826	Timing Belt - B60S2M110	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 4006Q	Tapping Screw:4x6	
102	0451 3006N	Tapping Screw - 3x6	
103	0451 4006N	Tapping Screw - 4x6	
104	0451 4008N	Tapping Screw:4x8	
105	0720 0060E	Retaining Ring - M6	
106	1105 0192	Locking Support	
107	1105 0487	Harness Clamp	
108	1105 0511	Harness Clamp - LWS-0306ZC	
109	0314 0080N	Philips Pan Head Screw - M4x8	
110	0453 3006N	Tapping Screw - M3x6	
111	0360 3006N	Screw - M3x6	
112	0720 0040E	Retaining Ring - M4	
113	1607 0623	Ferrite Core - TFC-16-8-13	
114	1105 0283	Clamp	

11.Electrical And Drive 2 (B835-57/66)

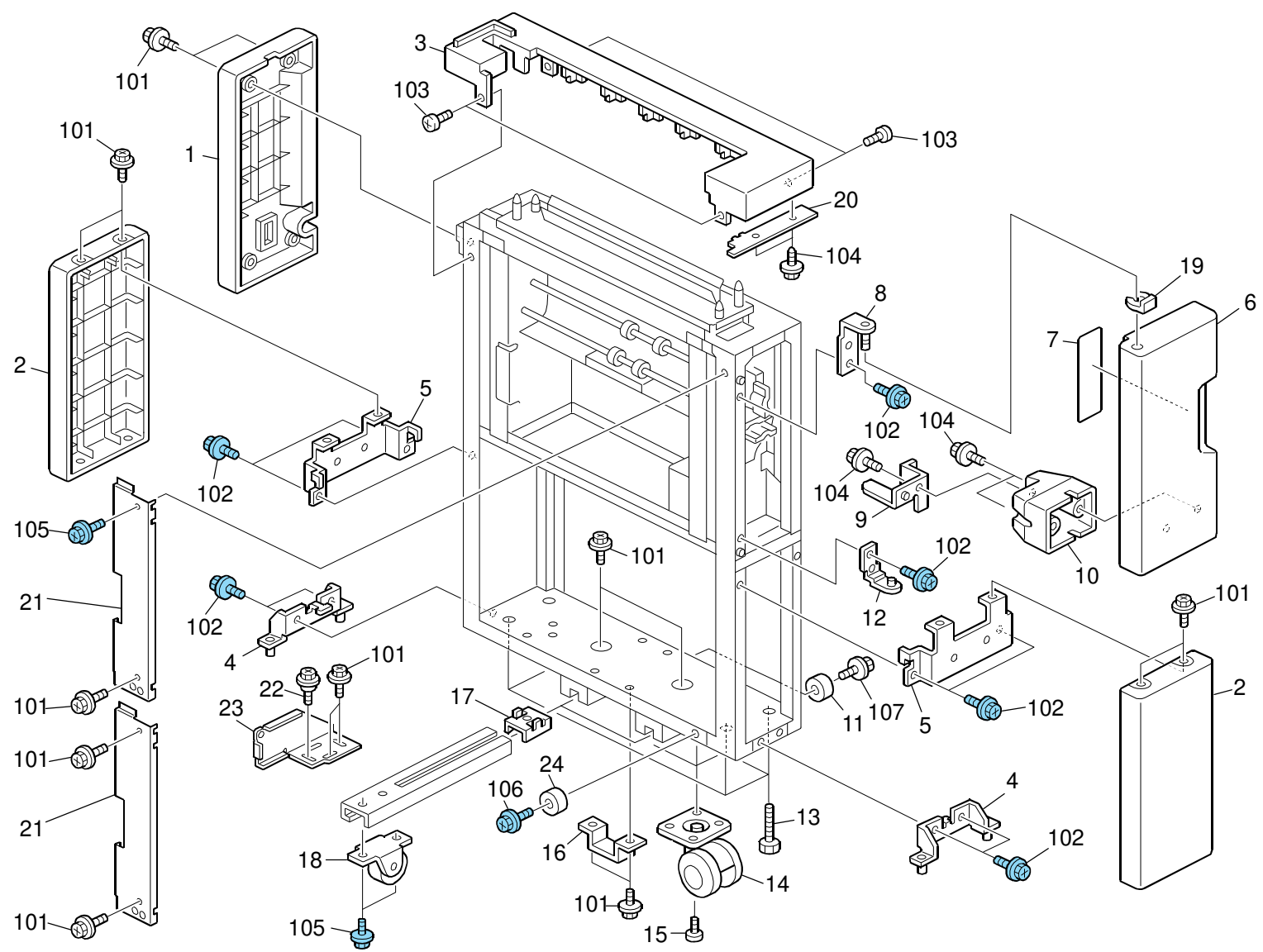


11.Electrical And Drive 2 (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AX04 0158	Stepper Motor DC2.64V 6.3W	2
2	A232 4666	Cushion - Stepper Motor	2
3	B835 3972	Stepper Motor Bracket	2
4	B835 3968	Timing Belt - B60S2M126	2
5	B835 5331	Harness:Main:Sensor	1
6	B835 5015	PCB:Main Control:Ass'y	1
7	B835 3974	Base	2
8	B234 6507	Timing Pulley - 25T	6
9	B835 3978	Timing Belt - S2M222	1
10	AA04 3651	Timing Belt - B60S2M264	1
11	B835 3889	Coupling Bracket - Rear	1
12	B835 5300	Harness - Interface	1
13	B835 1082	Stay:Rear Middle	1
14	B835 5301	Harness - Interface Rear Part	1
15	B835 1084	Stay:Rear Upper	1
16	B835 5317	Harness - Safety Switch	1
17	B835 5330	Harness:Main:Motor	1

Index No.	Part No.	Description	Q'ty Per Assembly
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102	0360 3006N	Screw - M3x6	
103	0454 4006Q	Tapping Screw:4x6	
104	0720 0060E	Retaining Ring - M6	
105	1105 0489	Harness Clamp - LWS 1316	
106	1105 0289	Locking Support-KGLS-12S	
107	1105 0518	Edge Saddle - LES-1010	
108	1106 0289	Bushing - SR-5N-1	
109	0451 4008N	Tapping Screw:4x8	

12.Frame Section 1 (B835-57/66)

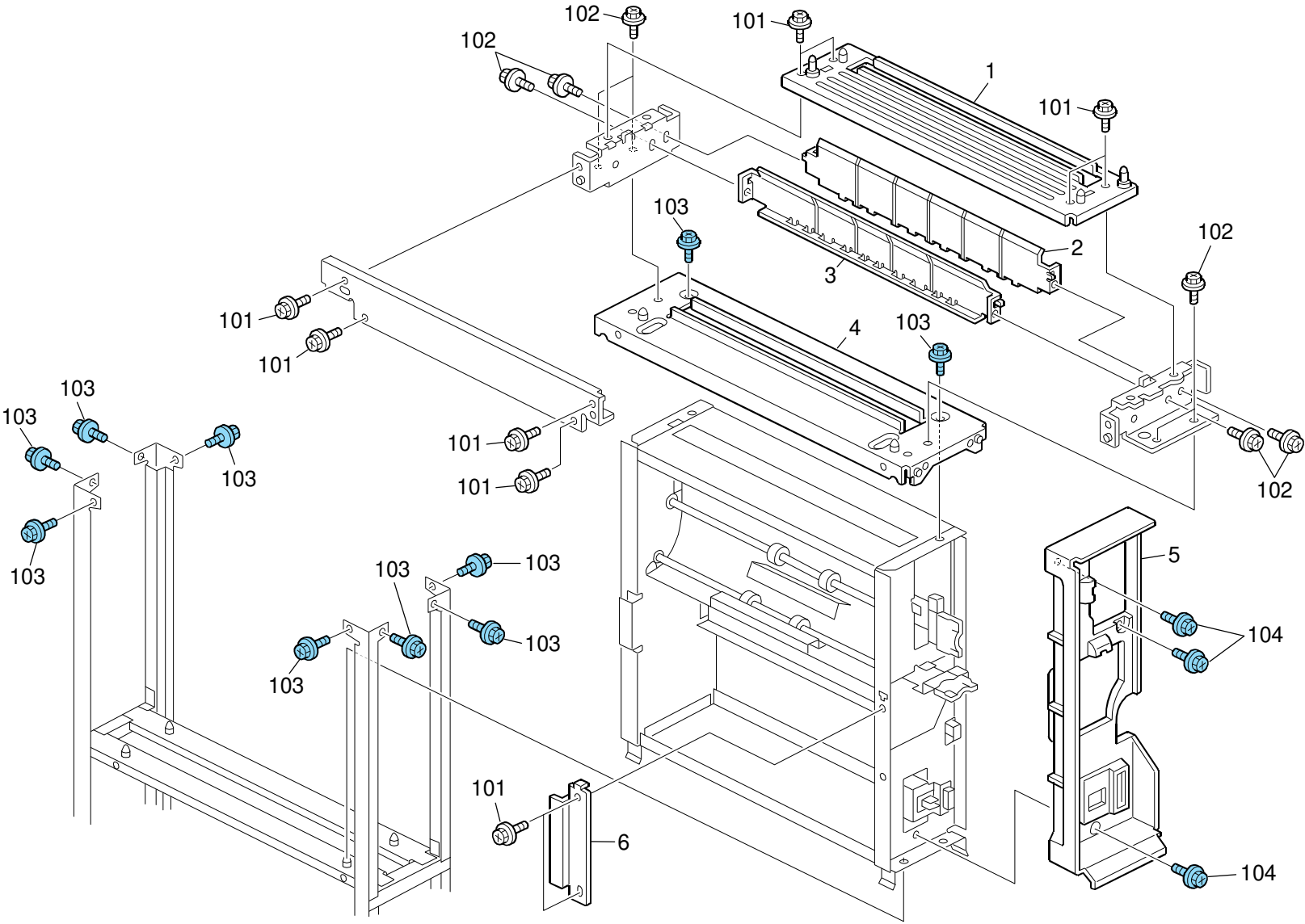


12.Frame Section 1 (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B835 1261	Cover - Rear Upper	1
2	B835 1258	Cover - Front Lower	2
3	B835 1271	Cover - Horizontal Transport Upper	1
4	B835 1068	Stay Cover - Front Lower	2
5	B835 1072	Stay:Cover:Front Middle	2
6	B835 1251	Cover - Front Upper	1
7	B835 1399	Decal - Paper Jam	1
8	B835 1098	Cover Hinge - Upper	1
9	B832 1361	Magnet Catch	1
10	B835 1254	Fix Stand - Magnet Catch	1
11	5446 2560	Cushion - Paper Tray	1
12	B835 1096	Cover Hinge - Lower	1
13	AA14 3547	Hexagonal Bolt:M12x80	4
14	AH01 2014	Caster - 60KGF	4
15	A507 1096	Philips Screw - M5x6	8
16	B835 1059	Ground Plate	1
17	B835 1067	Slide Stay Nut	2
18	D353 1092	Caster:DIA25H33	2
19	5447 2681	Snap Ring	1
20	B835 1278	Cap - Upper Cover	1
21	B835 1263	Cover:Left	2
22	B700 4867	Screw:Contact Point:M3	1
23	B835 1089	Coupling Bracket	1
24	G024 1007	Rubber Foot - 23mm	1
			

Index No.	Part No.	Description	Q'ty Per Assembly
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102	0454 4006Q	Tapping Screw:4x6	
103	0453 4008N	Binding Self Tapping Screw:4x8	
104	0450 4008N	Tapping Screw - M4x8	
105	0454 4008Q	Tapping Screw - M4x8	
106	0454 3008Q	Tapping Screw:3x8	
107	0451 4010N	Tapping Screw:4x10	

13.Frame Section 2 (B835-57/66)



13.Frame Section 2 (B835-57/66)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B835 3885	Connecting Stay - Upper	1
2	B835 3898	Connecting Guide Plate - Right	1
3	B835 3897	Connecting Guide Plate - Left	1
4	B835 1091	Counter Plate	1
5	B835 1256	Inner Cover	1
6	B835 3992	Install Bracket - Front	1

Index No.	Part No.	Description	Q'ty Per Assembly
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102	0451 4006N	Tapping Screw - 4x6	
103	0454 4006Q	Tapping Screw:4x6	
104	0454 4008Q	Tapping Screw - M4x8	

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