# RICOH

# Technical Bulletin

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Model: Multi Bypass Tray BY5000 (B833) Dat			e: 25-Mar	-11	No.: RB833001			
Subject: Part change – Push Switch and Harness				Prepared by: T. Komori				
From: PP Service Planning Department 1G								
Classification:	ication: Troubleshooting 🛛 Part inform		ormat	tion	Action	n required		
	🗌 Mechanical	Electrical		🗌 Serv		e manual revision		
	Paper path Transmit/rec		eceive 🗌 Retrofit informa		fit information			
	Product Safety	Other (		)	Tier 2			

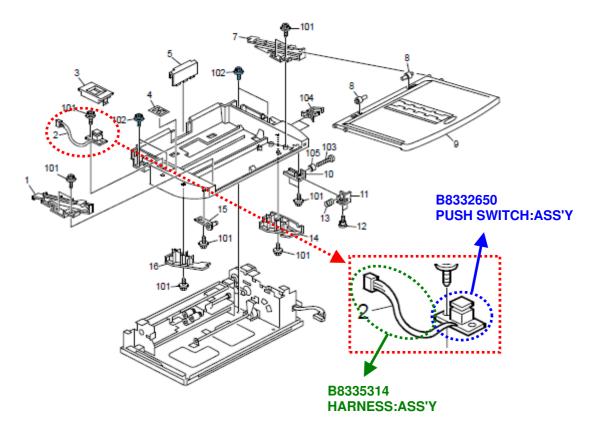
### Change: Part number

Reason: Change in the parts vendor

Old Part Number	New Part Number	Description	Q'ty	Ir	nt	Page	Index	Note
B8335170	B8332650	PUSH SWITCH:ASS'Y	1	O/O	as a	7	2	
	B8335314	HARNESS:ASS'Y	1		set	7	17	add

The push switch previously assigned with one p/n has been reassigned with two separate p/n for the switch and the harness respectively.

3.Original Tray 2 (B833)



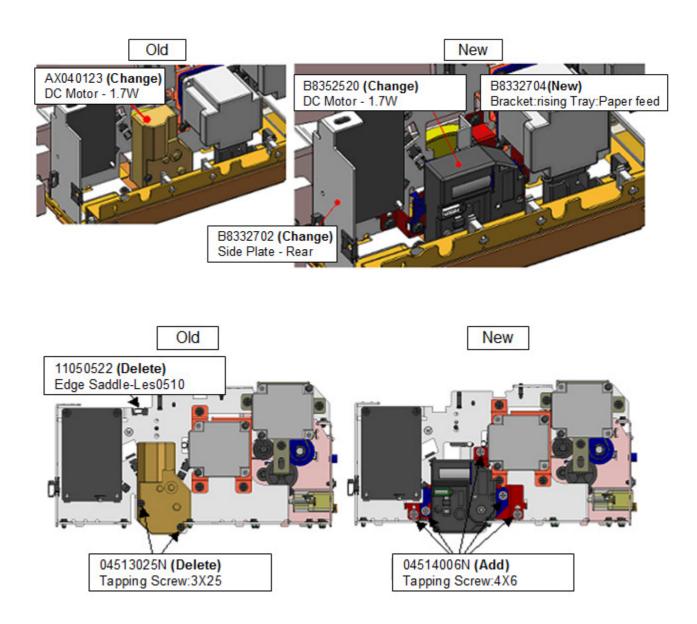
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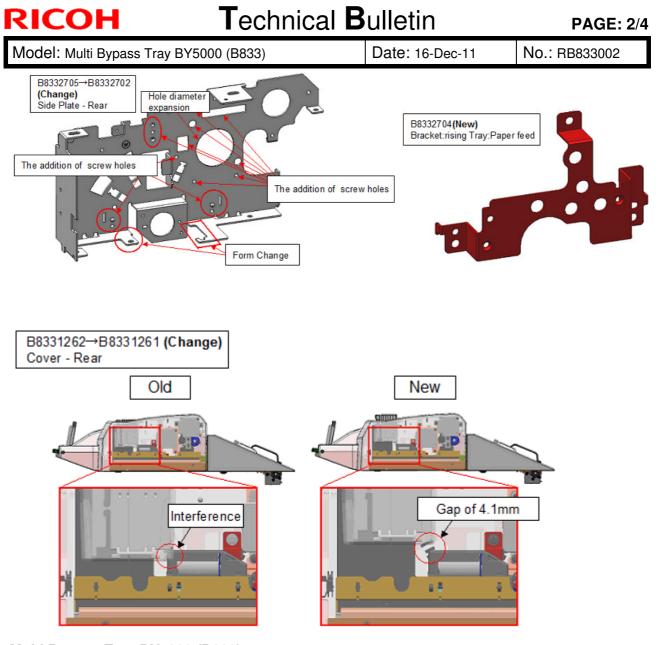
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Model: Multi Bypass Tray BY5000 (B833) Dat			e: 16-Dec	-11	No.: RB833002			
Subject: Part Changes				Prepared by: A. Takada				
From: PP Tech Service Dept., 1st PP Tech Service Sect.								
Classification:	Classification: Troubleshooting Seart inform		ormation		Action required			
	Mechanical	nical Electrical			ce manual revision			
	Paper path Transmit/		it/rec	t/receive		fit information		
	Product Safety	Other (		)	🗌 Tier 2			

**Change:** DC Motor-1.7W and its accompanying parts **Reason:** Change in the vendor of the motor





### Multi Bypass Tray BY5000 (B833)

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
AX040123	B8352520	DC Motor - 1.7W	1	X/O	15	15	А
B8331262	B8331261	Cover - Rear	1	X/O	3	8	А
-	B8332704	Bracket: Rising Tray: Paper feed	1	-	15	19	А
B8332705	B8332702	Side Plate – Rear	1	X/O	15	7	А
B8335303	B8335313	Harness – Sensor	1	X/O	15	13	А
C4165301	B8335311	Harness: Drawer: Plug: Ass'y	1	X/O	9	7	А

When replacing any of the above parts, replace all 6 parts as a set using the following screw:

04514006N Tapping Screw 4X6 (Q'ty: 5)



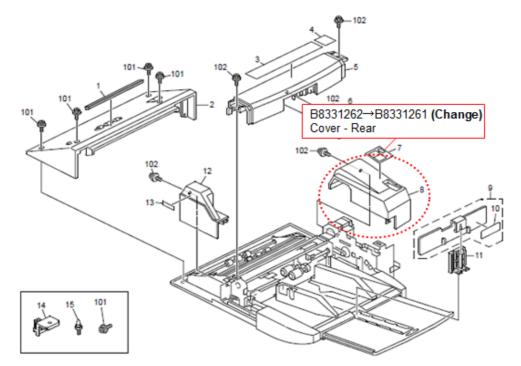
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Model: Multi Bypass Tray BY5000 (B833)

Date: 16-Dec-11

No.: RB833002

1.Exterior (B833)



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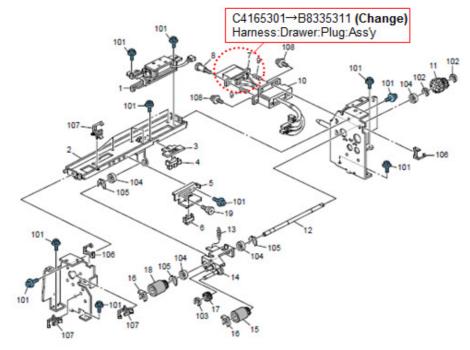
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Model: Multi Bypass Tray BY5000 (B833)

Date: 16-Dec-11 No

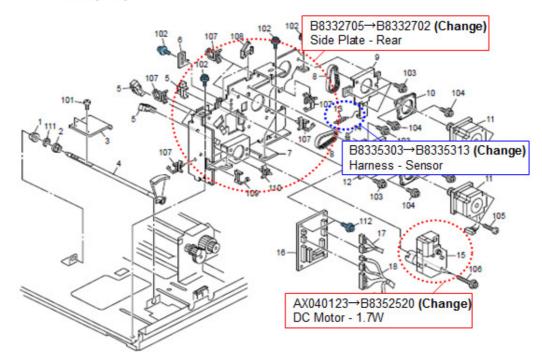
No.: RB833002

4.Original Feed 1 (B833)



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7.Drive And Electrical (B833)



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Model: Aries-P1.5			Dat	e: 24-May	-13	No.: RM077094			
Subject: New service part- Multi Bypass Tray (B833)					Prepared by: T. Miyamoto				
From: 1st PP Tech Service Sec., PP Tech Service Dept.,									
Classification: Troubleshooting Part infor			ormation		Action	n required			
	🗌 Mechanical	Mechanical Electrical			ce manual revision				
	Paper path	🗌 Transm	it/rec	eive	Retro	fit information			
	Product Safety	Other (		)	Tier 2				

**Change:** The following parts of the Multi Bypass Tray (B833) were added as individual service parts.

Reason: These parts were missing from the Multi Bypass Tray (B833) parts catalog.

## Multi Bypass Tray BY5000 (B833)

### 8. Frame Section (B833)

Part number	Description	Q'ty	Int	Page	Index	Note
B8332562	COOLING UNIT:ASS'Y	1		17	16	Add
AX640158	FAN MOTOR MM60/15MM:24V	1		17	17	Add
B8331168	STAY:COOLING UNIT	1		17	18	Add
04514020N	TAPPING SCREW - M4X20	2		17	107	Add
11050511	HARNESS CLAMP – LWS-0306ZC	1	-	17	108	Add

