

Duplex Unit Type AD610
(G806)

Duplex Unit Type AD610 (G806)

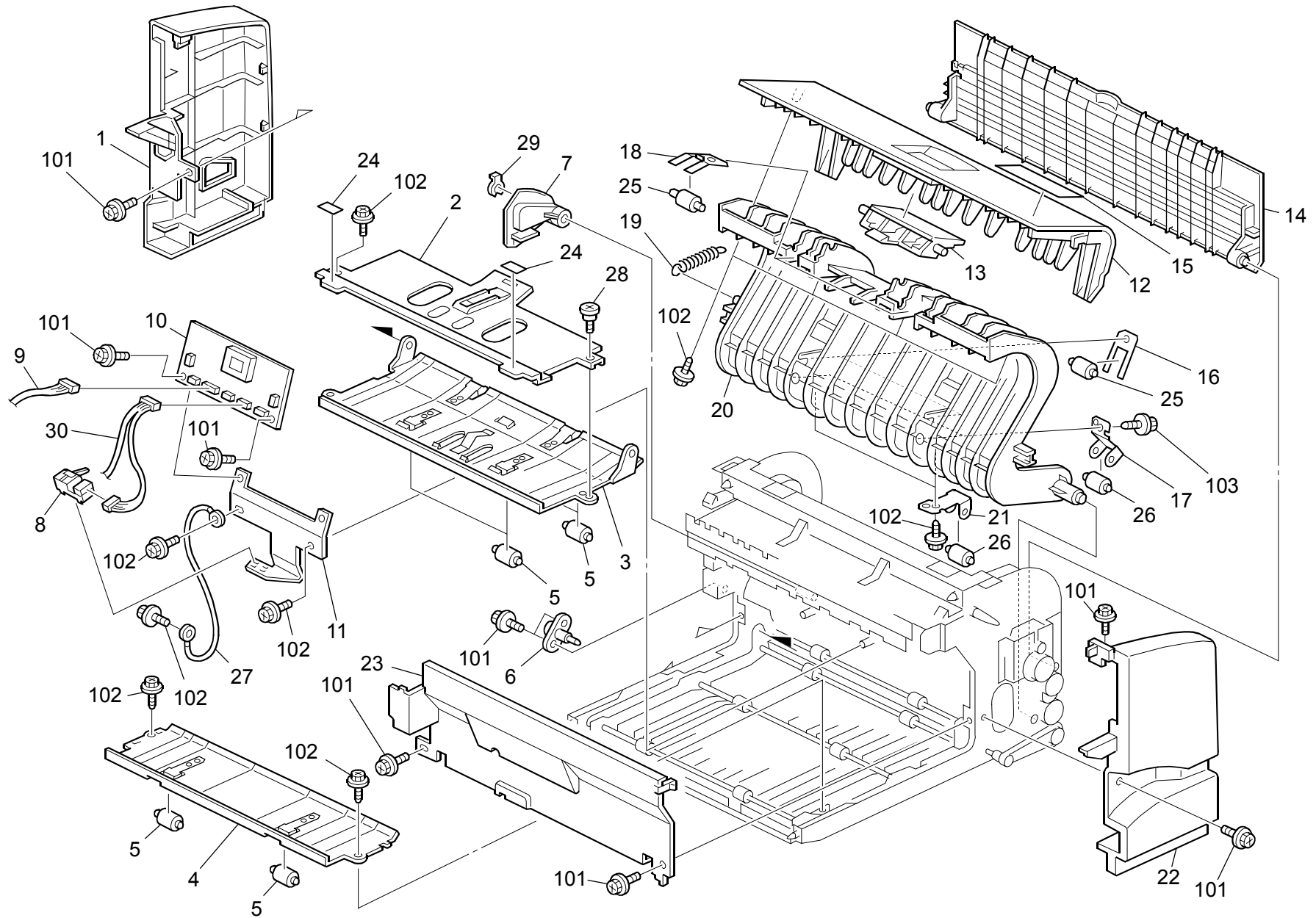
PARTS CATALOG

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December 10, 2009

1.Duplex Unit 1 (G806)

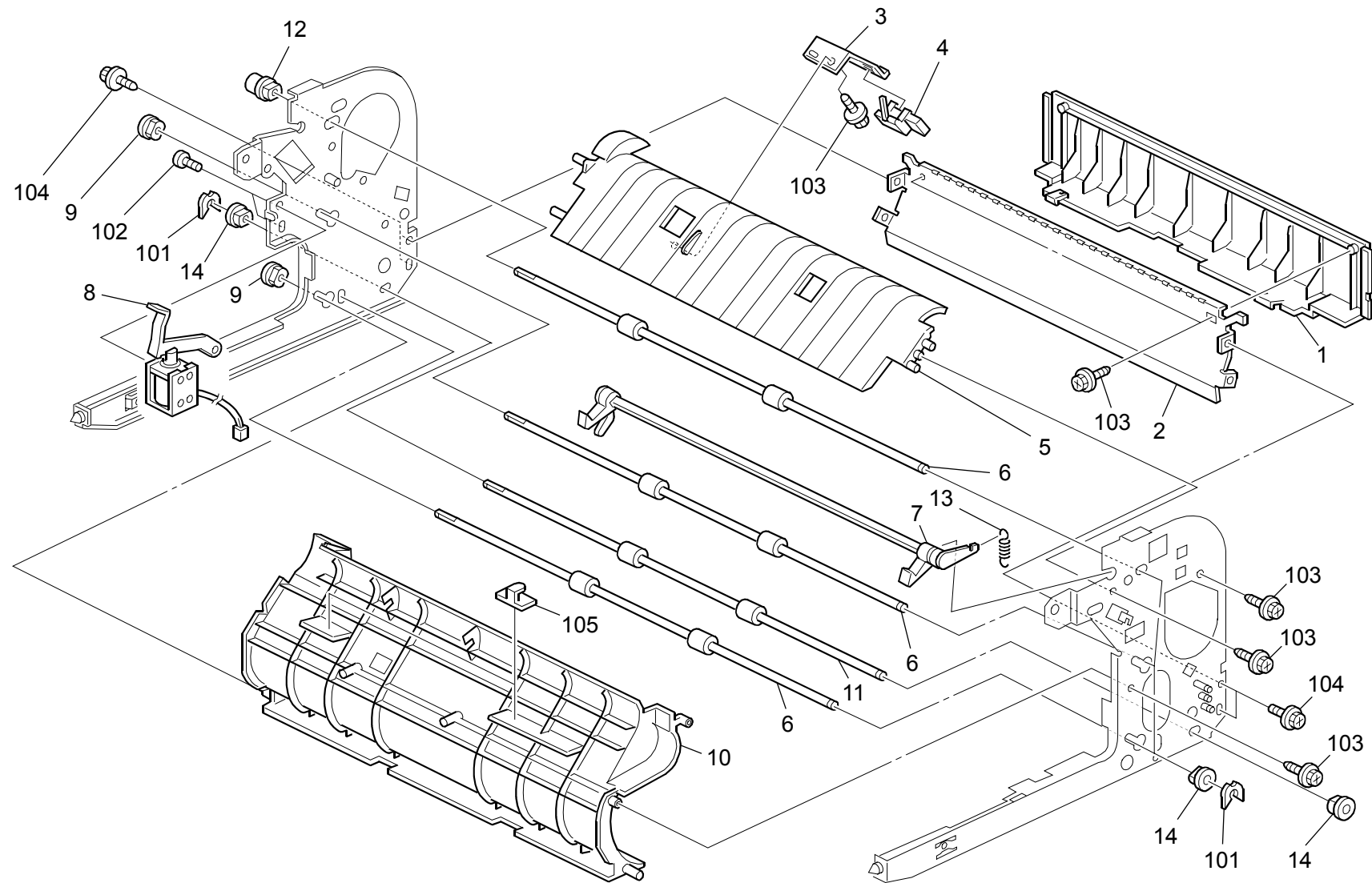


1.Duplex Unit 1 (G806)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G806 4635	Front Cover	1
2	G552 7235	Left Guide Cover	1
3	G552 7283	Left Guide Plate	1
4	G552 7328	Right Guide Plate	1
5	G552 7285	Driven Roller	6
6	G552 7364	Shaft	1
7	G806 4630	Release Lever	1
8	G361 5570	Photointerruptor - Duplex	1
9	G806 7913	Harness:Drawer	1
10	G806 5111	PCB:Kir-P4:DCB2	1
11	G552 7025	Sensor Bracket	1
12	G806 4636	Upper Cover	1
13	G806 4632	Lever	1
14	G806 4631	Cover - Switch Back	1
15	G806 4800	Decal - Misfeed	1
16	G552 7366	Spring Plate - Vertical Transport	2
17	G552 7292	Spring Plate - Lower Vertical Trans	2
18	G552 7365	Spring Plate - Upper Vertical Transport	2
19	G552 7392	Cover Spring	1
20	G552 7356	Left Guide	1
21	G552 7293	Spring Plate - Driven	2
22	G806 4633	Rear Cover	1
23	G552 7303	Base Cover	1
24	G552 7013	Decal - Guide Plate	2
25	G552 7360	Driven Roller	4
26	G552 7354	Driven Roller	4
27	G806 7916	Harness:Ground Wire	1
28	AA14 3287	Stepped Screw - M3	1
29	5447 2681	Snap Ring	1
30	G806 7915	Harness:Sensor:Entrance	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3006N	Tapping Screw - 3x6	
102	0450 3008N	Tapping Screw - M3x8	
103	0450 3006N	Tapping Screw - M3x6	

2.Duplex Unit 2 (G806)

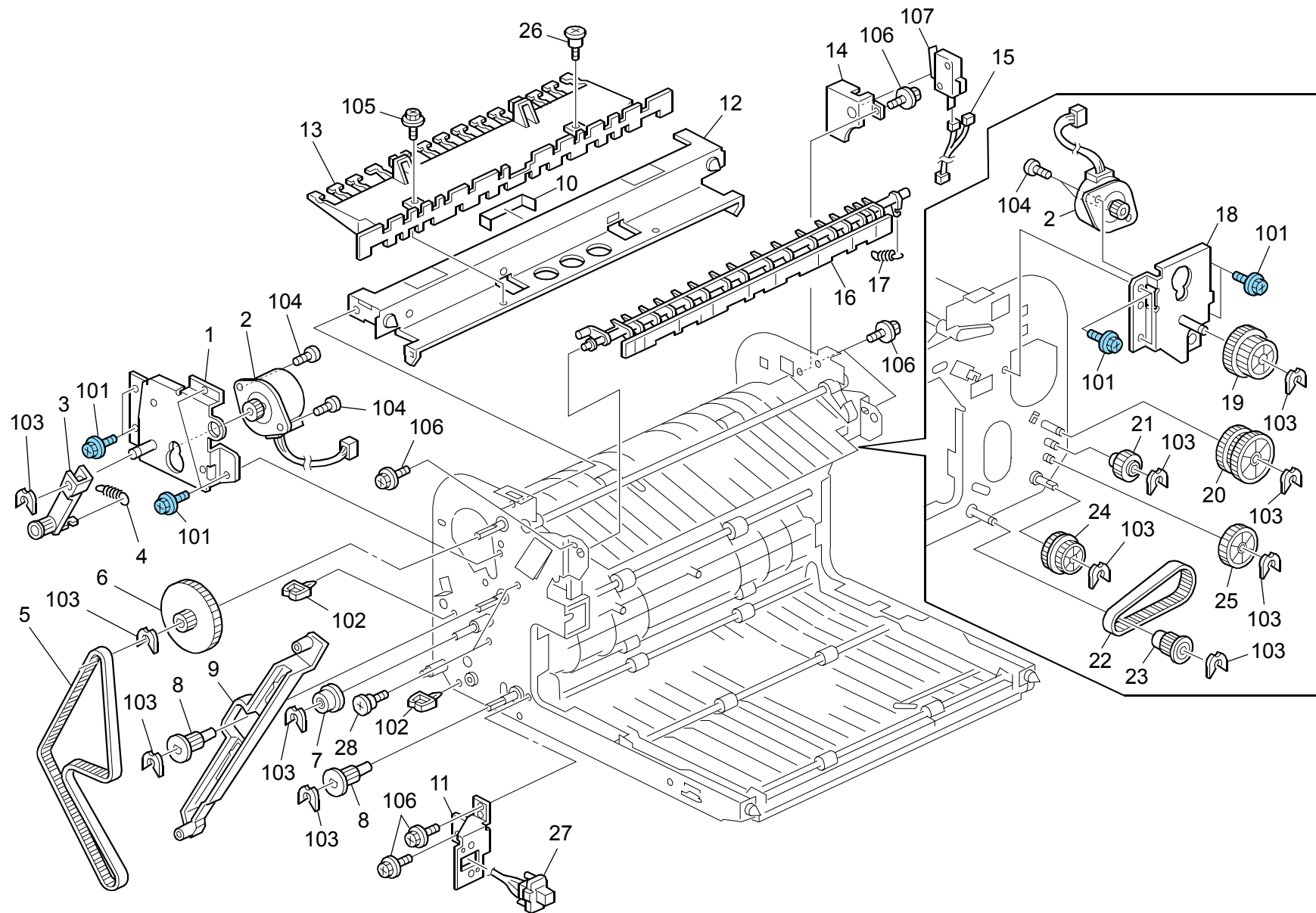


2.Duplex Unit 2 (G806)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G806 4634	Left Cover	1
2	G552 7130	Guide Plate	1
3	G552 7039	Upper Sensor Bracket	1
4	G361 5570	Photointerruptor - Duplex	1
5	G552 7219	Upper Right Transport Guide Plate	1
6	G552 7066	Transport Roller	3
7	G552 7327	Fork Gate Release	1
8	G361 5560	DC Solenoid Ass'y	1
9	A259 6754	Bushing - 6 6mm	2
10	G552 7225	Lower Right Transport Guide Plate	1
11	G552 7064	Transport Roller	1
12	G552 7033	Bushing - 6mm	1
13	G552 7361	Lever Spring	1
14	5053 0447	Bushing - 6mm	5

Index No.	Part No.	Description	Q'ty Per Assembly
101	0805 0089	Retaining Ring - M4	
102	0313 0040N	Screw:M3x4	
103	0450 3008N	Tapping Screw - M3x8	
104	0451 3006N	Tapping Screw - 3x6	
105	1105 0109	Cord Keep	

3.Duplex Unit 3 (G806)

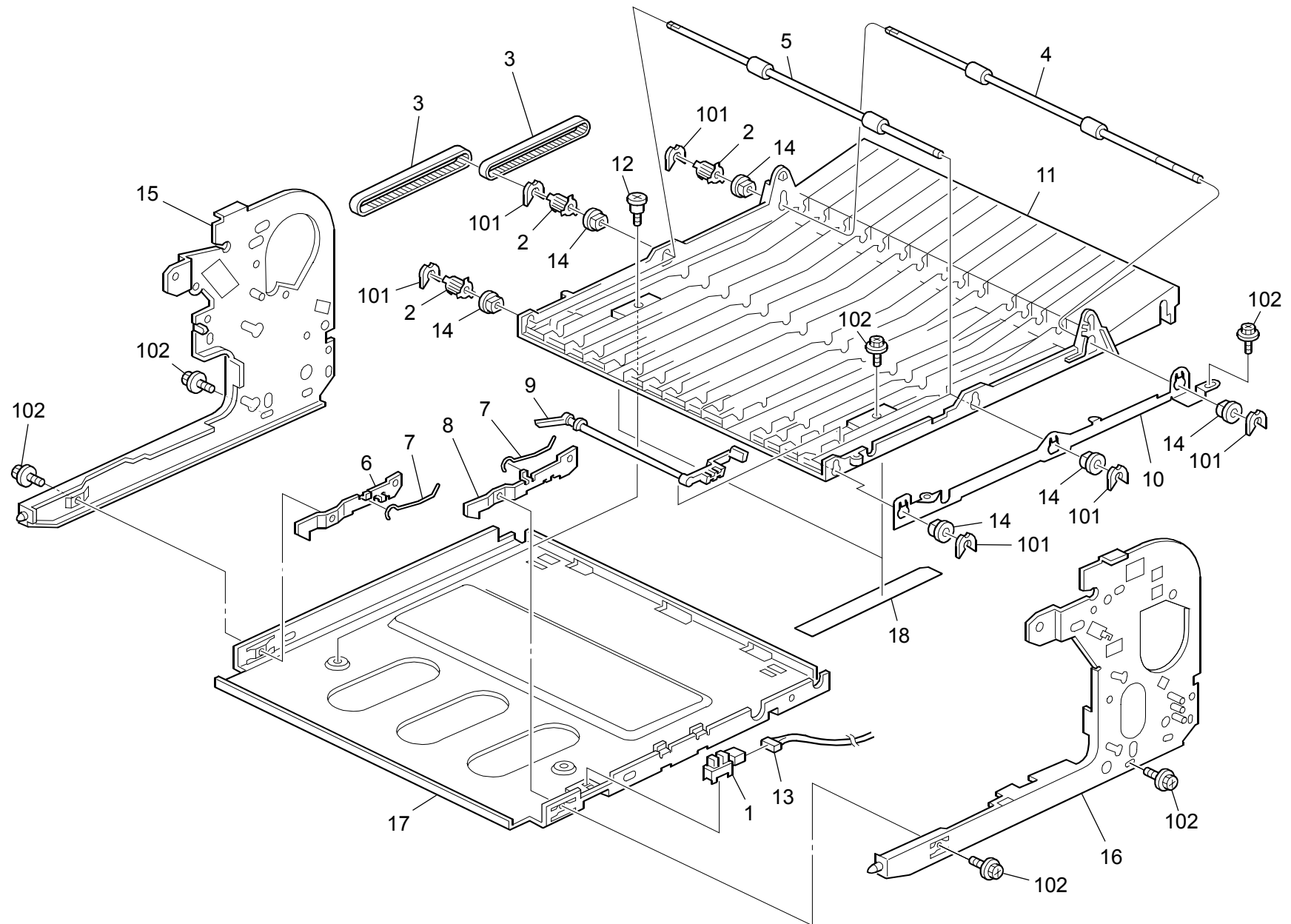


3.Duplex Unit 3 (G806)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G552 7030	Motor Bracket	1
2	G806 4669	Stepper Motor:Drive:DC24V 3.6W	2
3	G552 7038	Tightener	1
4	G806 4641	Tightener Spring	1
5	G552 7022	Timing Belt	1
6	G552 7010	Pulley - 100Z	1
7	G552 7015	Idle Roller	1
8	G552 7011	Pulley - 16Z	2
9	G552 7335	Link	1
10	G552 7316	Lever Guide	1
11	G552 7229	Connector Bracket	1
12	G552 7333	Upper Stay	1
13	G552 7302	Upper Guide Plate	1
14	G552 7370	Switch Cover	1
15	G806 7925	Harness:Safety Switch	1
16	G552 7151	Fork Gate	1
17	G552 7362	Fork Gate Spring	1
18	G552 7140	Motor Bracket	1
19	G552 7114	Gear - 35Z	1
20	G806 4688	Gear - 18Z/28Z	1
21	G552 7144	Gear - 17Z	1
22	G552 7141	Timing Belt	1
23	G552 7143	Pulley - 18Z	1
24	G552 7142	Pulley - 28Z	1
25	G552 7149	Gear - 30Z	1
26	AA14 3870	Stepped Screw	1
27	G806 7913	Harness:Drawer	1
28	G004 4635	Stepped Screw - M3	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	1105 0199	Clamp	
103	0805 0089	Retaining Ring - M4	
104	0453 3005N	Binding Self Tapping Screw:3x5	
105	0451 3008N	Tapping Screw - M3x8	
106	0451 3006N	Tapping Screw - 3x6	
107	1204 2521	Micro Switch	

4. Duplex Unit 4 (G806)



4.Duplex Unit 4 (G806)

Index No.	Part No.	Description	Q'ty Per Assembly
1	GW02 0020	Photointerruptor:LG248NL1	1
2	G552 7217	Pulley - 18Z	3
3	G552 7233	Timing Belt	2
4	G552 7220	Transport Roller	1
5	G552 7221	Transport Roller	2
6	G552 7398	Front Lever	1
7	G552 7228	Lever Spring	2
8	G552 7399	Rear Lever	1
9	G552 7234	Feeler	1
10	G552 7232	Grounding Plate	1
11	G552 7240	Lowerguide Plate	1
12	AA14 3544	Screw - M3	1
13	G806 7917	Exit Sensor Harness	1
14	5053 0447	Bushing - 6mm	6
15	G552 7312	Front Side Plate	1
16	G552 7311	Rear Side Plate	1
17	G552 7318	Bottom Plate	1
18	G168 4473	Guide:Horizontal Transport:Lower	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0805 0089	Retaining Ring - M4	
102	0451 3006N	Tapping Screw - 3x6	

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Part No.	Description	Page and Index No.
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G552 7302	Upper Guide Plate	7 - 13
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