

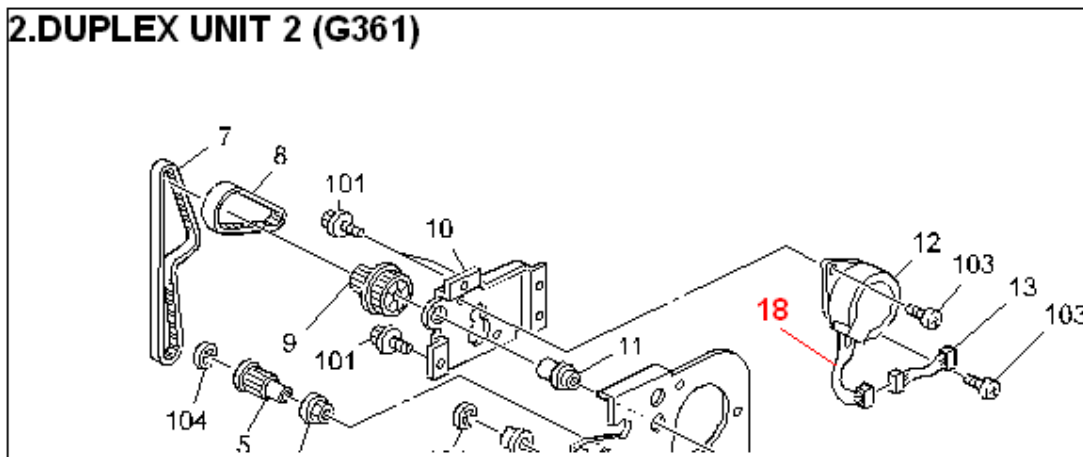
Model: Model C- P1 Duplex Unit (G361)		Date: 7-Dec-04	No.: MG361001
Modified Article: Environmental Considerations		Prepared by: A. Ishiyama	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()
Modification Schedule:	From September '04 production		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
[Motor]							
C4085700		Stepper Motor DC24V	2→2	X/O	5, 9	12, 12	
	▶ AX040216	Stepper Motor MM42: UD2A					
	▶ G3925330	Harness – Motor	0→2	-/-	5, 9	18, 23	
[PCB]							
G3615100		PCB Ass'y	1→1	X/O	7	10	
	▶ G3615110	PCB – Duplex : P2					
[Photointerruptor]							
G5527050	G3615570	Photointerruptor	2→2	X/O	7	12	
[Solenoid]							
G5527153	G3615560	DC Solenoid Ass'y	1→1	X/O	7	20	
[Lever]							
G5527399	G8064650	Rear Lever	1→1	X/O	9	2	
[Bracket]							
G3612760	G3612761	Feed Paper Again Motor Bracket	1→1	X/O	9	13	
G5527039	G8064645	Upper Sensor Bracket	1→1	X/O	7	13	
[Screws]							
AA143716	AA143820	Stepped Screw	1→1	X/O	7	16	
G0044635	AA143821	Stepped Screw – M3	2→2	X/O	7	23	
G0124617	AA143544	Screw – M3	1→1	X/O	9	19	
G0487152	AA143822	Stepped Screw – M3.5	2→2	X/O	9	20	

Change/Reason: The material used in these parts (chromium) was changed to a non-toxic type.

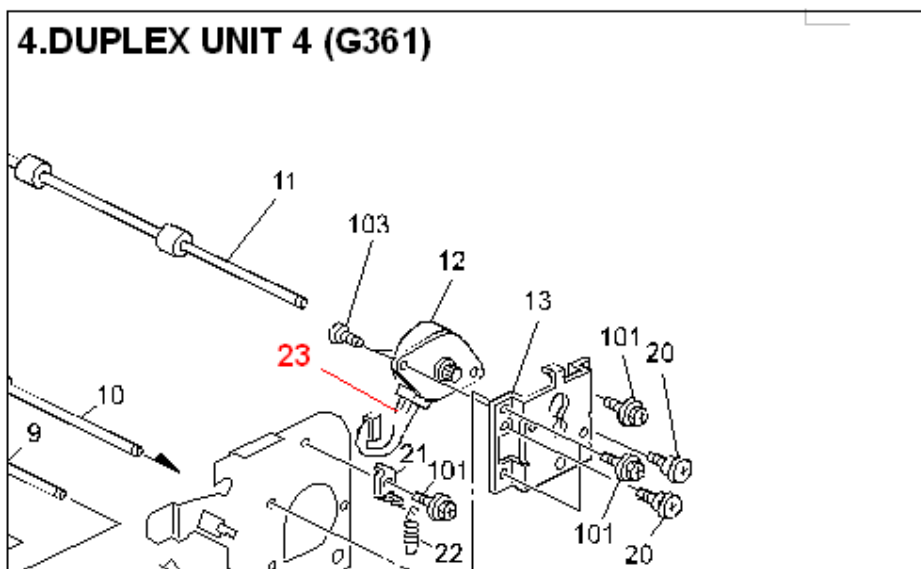
[G3925330: 5-18]

2.DUPLEX UNIT 2 (G361)



[G3925330: 9-23]

4.DUPLEX UNIT 4 (G361)



Model: Model C- P1 Duplex Feed Unit (G361)		Date: 7-Dec-04	No.: MG361002
Modified Article: Environmental Considerations Part 2		Prepared by: A. Ishiyama	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☒ Other	☐ To meet standards ()
Modification Schedule:	From December '04 production		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
[Roller]							
G3612570	G3612571	Transport Roller	3→3	X/O	5	14	
G3612710	G3612711	Feed Paper Again Transport Roller	1→1	X/O	9	11	
G3612780	G3612781	Horizontal Drive Transport Roller	1→1	X/O	9	10	
G3612790	G3612791	Horizontal Transport Roller	2→2	X/O	9	9	

Change/Reason: The material used in these parts (cadmium) was changed to a non-toxic type.

Model: C-P1 Duplex Unit		Date: 13-May-08	No.: MG361003
Modified Article: Left Guide Plate		Prepared by: Y.Murata	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Page	Index	Note
G3612840	G3612860	Left Open And Close Guide Plate	1	7	3-	

Change: The shape of the plate spring was changed.

Reason: To improve paper feed reliability.



Part Change Information List

Date: October 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P1 Duplex Unit	G361	201110		G3605700	G3605800	STEPPER MOTOR:ASSY	1	1	O/O		5	12					V1101505	11061316



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P1 Duplex Unit	G361	201206		AX040216	AX040245	STEPPER MOTOR:MM42:PULLEY	2	2	O/O		5	12					V1101505	11061316

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
C-P1 Duplex Unit	G361	201210		G3605700	G3605800	STEPPER MOTOR:ASS'Y	1	1	O/O		5	12					V1200687	
C-P1 Duplex Unit	G361	201210		G3605700	G3605800	STEPPER MOTOR:ASS'Y	1	1	O/O		8	12					V1200687	



Part Change Information List

Date: August 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
C-P1 Duplex Unit	G361	201308		G3619500	G3619505	GUIDE UNIT	1	1	X/O						RG112014b		V1301548	