

Reissued: 18-May-04

Model: Model AR-P1	Date: 16-Feb-04	No.: MG081001a
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## MB Correction

The items in bold italics have been changed (P/N on pg. 1).

Modified Article: Parts Catalog Corrections		Prepared by: K. Moriizumi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ( )
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	G0811226	Support Tray	1 - 1				
G0811304	G0811310	Transfer Roller Holder	1 - 1		11	4	
G0811310	G0811315	Paper Guide – Transfer Roller	1 - 1		11	10	
G0812102	G0812144	Clutch Spring	1 - 1		25	5	
G0812110	G0812145	PCU Gear	4 - 4		25	13	
G0812113	G0812146	Developer Gear	4 - 4		25	16	
G0812114	-	Developer Bushing	4 - 0		25	17	
G0812312	-	Grounding Plate	1 - 0		9	14	
G0812416	G0812492	Spring – R	2 - 1		13	19	1
	G0812493	Spring – L	- 1				1
-	G0812491	Recovery Ground Plate	0 - 1		29	40	2
-	G0812494	Paper Tray Ass'y	0 - 1		31		
-	G0812495	Decal – Paper Tray	0 - 1		31		
G0815121	G0815122	High Voltage Board	1 - 1		29	1	
G0814048	-	Separator Holder	0 - 1		22	56	3
G0814543	-	Screw 3x5	0 - 1		22	57	3
G0814529	G0814529	E-ring	4 - 5		22	48	3
G0696006	G0814556	RIP Lock Screw A	2 - 1		29	33	
	G0814557	RIP Lock Screw B	- 1		29	33	

## Paper Feed Unit (G342)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0814524	G0814522	Screw 3 x 6	3 - 3		5	50	

## Duplex Unit AD440 (G343)

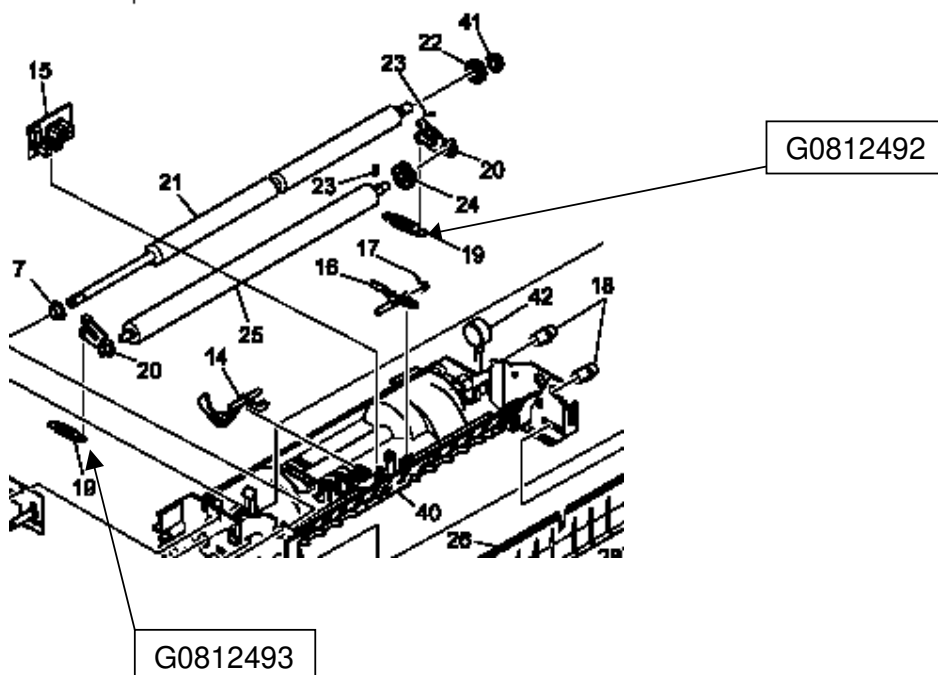
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G0812415	G3431120	Bushing	2 - 2		3	4	

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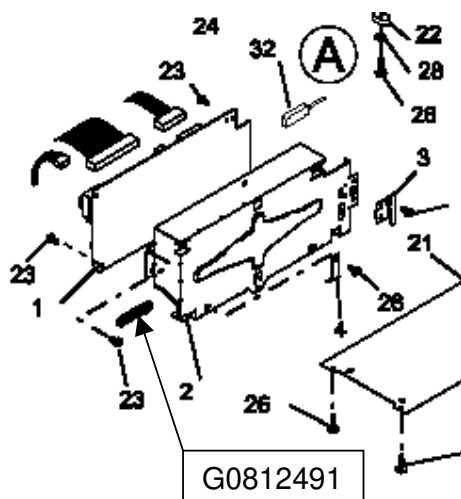
## Note 1:

The springs (part number: G0812416, index 19) have been changed to G0812492 and G0812493 as follows.



## Note 2:

The Recovery Ground Plate (part number G0812491, index 40) has been added as follows.



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**Note 3:**

The separator holder (G0814048: index 56) has been combined with the paper separator (G0814010: index 10). Also, a G0814529 e-ring (index 48) has been added to the heat roller shaft (index 17).

