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Reason for

Modification:

Model: Model U-C1 Duplex Unit (AD430)

From: 1st Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modified Article: Control Board

Modification Bulletin

Date: 22-Mar-0			5 No.: MB509001				
1		Prepared	by: S.	Tomoe			
τ.							
☐ Vendor change			☐ To n	neet standards			
☐ To improve reliability			()			

PAGE: 1/1

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G3035115	G3035120	Duplex Control Board	1-1	X/O	5	14	

Change: The materials for this part were changed to more environmentally-friendly types. **Reason:** This is part of Ricoh's ongoing application of in-house environmental standards.

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Modification **B**ulletin

I AGE. II

Model: Model U-C1 Duplex Unit (AD430) Date			e: 22-Mar-05		No.: MB509002	
Modified Article: Photosensor				Prepared by: S. Tomoe		
From: 1st Tech. Sup						
Reason for	☐ Parts catalog correction	☐ Vendor ch		ange	☐ To n	neet standards
Modification:			improve reliability		()
	☐ Part standardization	Other				

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW010048	AW010106	Photosensor	1-1	0/0	5	24	

Change: The material for this part was changed to more environmentally-friendly type. **Reason:** This is part of Ricoh's ongoing application of in-house environmental standards.

RIGOH

Modification Bulletin

PAGE: 1/1

Model: Model U-C1 Duplex Unit (AD430) Dat			Date	e: 29-Mar-05		No.: MB509003
Modified Article: Motors, Harnesses, and Clutch			Prepared by: S. Tomoe			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vendo	or cha	hange		neet standards
Modification:	☐ To facilitate assembly ☐ To improv		improve reliability		()
	☐ Part standardization	Other				

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
AG070014	AG070514	Magnet Catch	1-1	X/O	3	14	
G3037290	G3037292	Reverse Motor	1-1	X/O	5	12	
G3037315	G3037317	Transport Motor – DC2.2W	1-1	X/O	7	10	
AW020056	AW020160	Photointerruptor	2-2	X/O	7	17	
					5	11	
G3037420	G3037421	Link Solenoid	1-1	X/O	5	13	
G3035335	G3035337	Duplex Sensor Harness	1-1	X/O	5	15	
B5095470	B5095331	Duplex Unit Harness	1-1	X/O	5	16	
AF020538	AF020638	Duplex Reverse Roller	1-1	X/O	5	20	
AF020540	AF020639	Transport Roller - 2nd	1-1	X/O	7	4	

Change: The materials for these parts were changed to more environmentally-friendly types.

Reason: This is part of Ricoh's ongoing application of in-house environmental standards.

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
AD430		All RICOH subsidiaries, NRG, SAVIN	B509-01	J2956200001
AD430	220-240/50, 60	Infotec	B509-26	5P48350001

RIGOH

Modification **B**ulletin

Mar OF	No : MDE00004

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Model: Model U-C1 Duplex Unit (AD430) Date			e: 31-Mar-05 No.: MB5090			
Modified Article: Exchange pawl			Prepared by: S. Tomoe			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	Parts catalog correction	☐ Vendor change☐ To improve reliab		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly			e reliability	()
	☐ Part standardization ☐ Other					

Old pa		New part number	Description	Q'ty	Int	Page	Index	Note
G30374	75	G3037477	Exchange Pawl	1-1	X/O	3	12	

Change: The materials for these parts were changed to more environmentally-friendly types.

Reason: This is part of Ricoh's ongoing application of in-house environmental standards.

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
AD430		All RICOH subsidiaries, NRG, SAVIN	B509-01	J2956200001
AD430	220-240/50, 60	Infotec	B509-26	5P48350001