

AD420 (B414)

(RoHS Compliant Materials)

AD420 (B414)

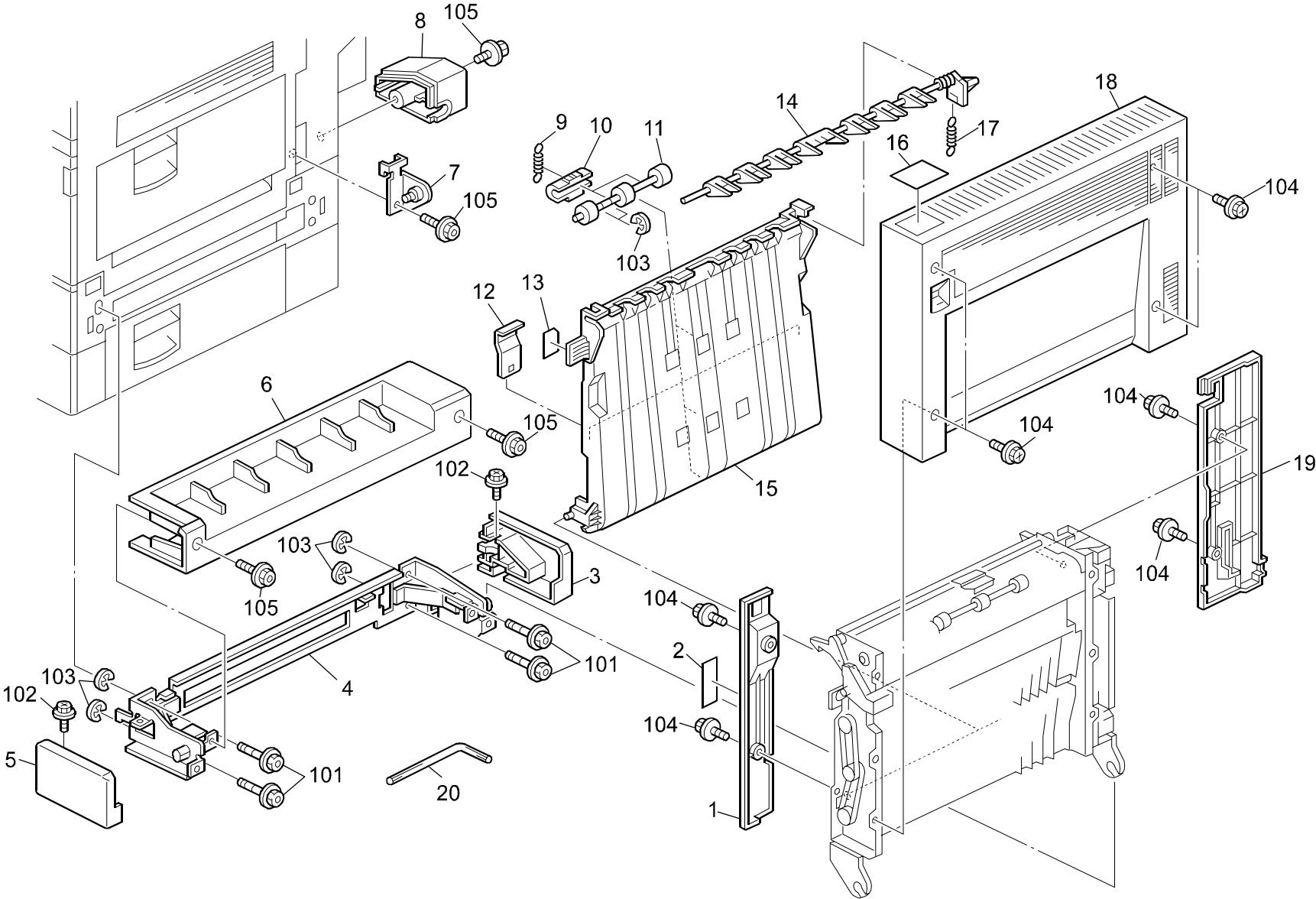
PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

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July ,01 ' 2005

1.Duplex Unit 1 (B414)

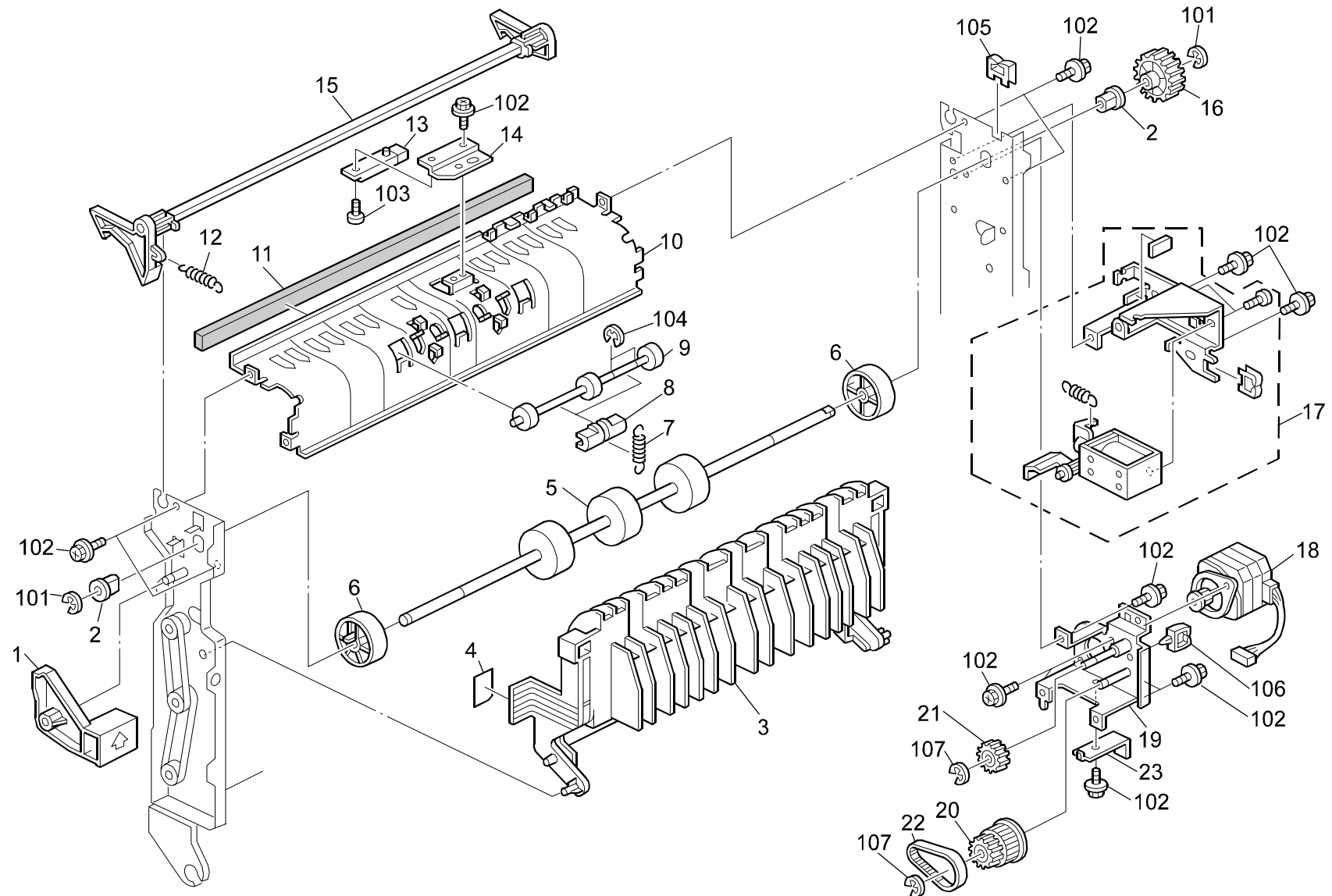


1.Duplex Unit 1 (B414)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B414 4760	Inner Cover - Duplex Unit-front	1
2	B414 4765	Decal - Misfeed Removal	1
3	B414 1320	Rear Holder Cover	1
4	A896 1055	Holder	1
5	B414 1310	Front Holder Cover	1
6	B414 1330	Middle Holder Cover	1
7	A896 4800	Link Bracket	1
8	B414 4810	Harness Cover	1
9	AA06 2306	Pressure Spring	3
10	AA08 0307	Bushing - M4	3
11	AF02 0625	Transport Roller - Driven	8
12	A232 4653	Pressure Plate - Guide Plate	2
13	A896 4781	Decal - Grip Upper	1
14	A896 4656	Exchange Powl	1
15	A896 4655	Driven Guide Plate	1
16	B414 4755	Decal - Duplex Upper Unit	1
17	AA06 0709	Tension Spring	1
18	B414 4750	Duplex Unit Cover	1
19	B414 4770	Rear Inner Cover - Duplex Unit	1
20	A896 1120	Allen Key - 2.5	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0804 6115	Hexagonal Set Screw - M4x12.5	
102	0451 3006N	Tapping Screw - 3x6	
103	0720 0030E	Retaining Ring - M3	
104	0451 3008N	Tapping Screw - M3x8	
105	0804 6113	Hexagonal Set Screw - M3x8	

2.Duplex Unit 2 (B414)

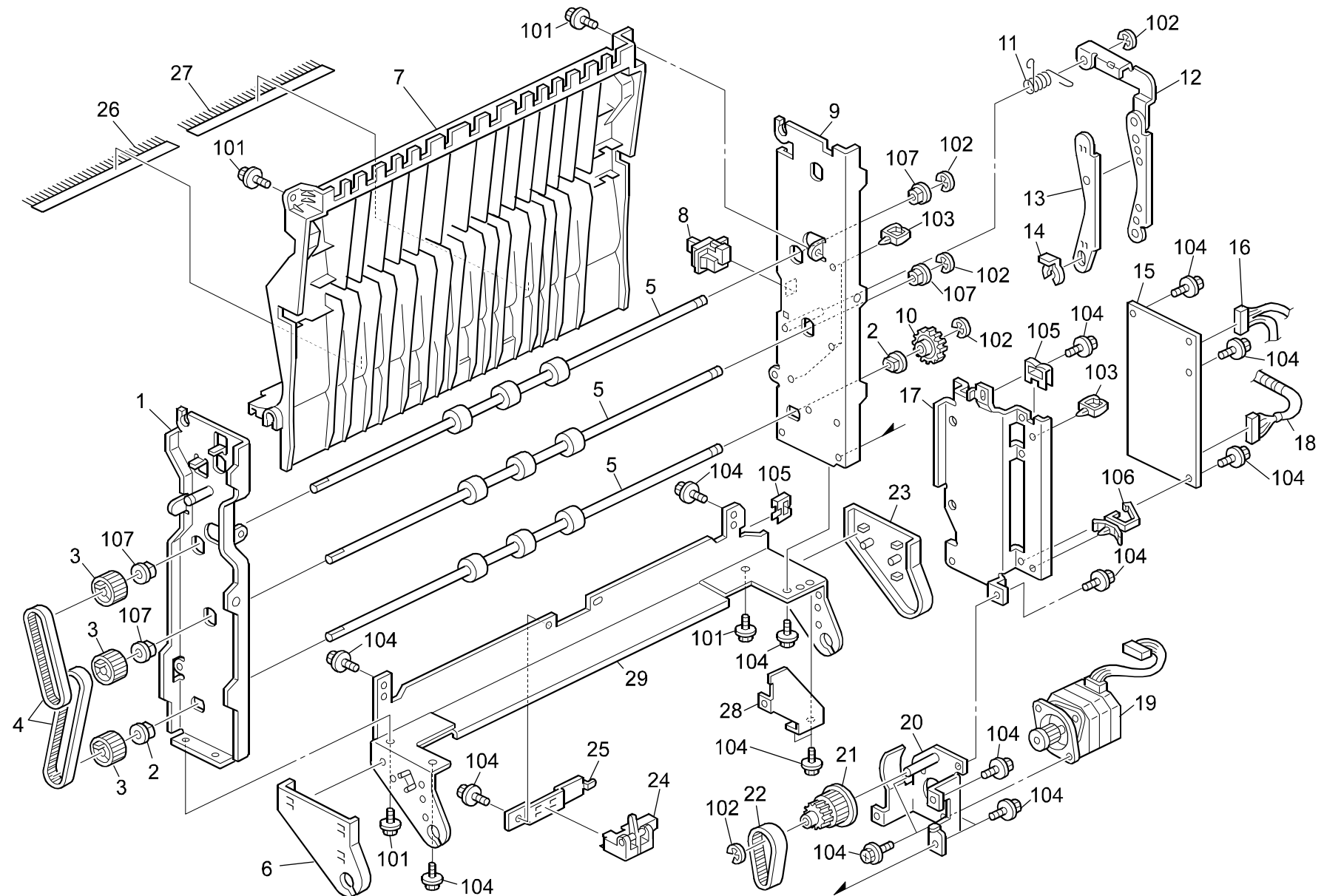


2.Duplex Unit 2 (B414)

Index No.	Part No.	Description	Q'ty Per Assembly
1	B414 4684	Unlock Grip	1
2	AA08 2074	Bushing - M8	2
3	A896 4647	Middle Guide Plate	1
4	A896 4782	Decal - Grip Lower	1
5	AF02 0626	Reverse Roller	1
6	A232 4657	Inverter Roller	2
7	AA06 2306	Pressure Spring	2
8	AA08 0307	Bushing - M4	2
9	AF02 0464	Driven Transport Roller	1
10	A896 4627	Entrance Guide Plate	1
11	AA16 2046	Cushion - 347x10x5	1
12	AA06 2307	Tension Spring - Pawl Release	1
13	AW01 0106	Paper Feed Sensor	1
14	A896 4726	Entrance Sensor Bracket	1
15	A896 4686	Un Lock Pawl	1
16	AB01 7573	Gear - 31Z	1
17	A896 4718	Link DC Solenoid Ass'y	1
18	B414 4668	Stepper Motor Duplex	1
19	B414 4676	Stepper Motor Bracket	1
20	AB01 7571	Gear - 19Z	1
21	AB01 7572	Gear - 20Z	1
22	AA04 3520	Timing Belt - S2M 120	1
23	B414 4686	Receive Bracket	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0060E	Retaining Ring - M6	
102	0454 3006Q	Tapping Screw:3x6	
103	0313 0060N	Screw - M3X6	
104	0720 0030E	Retaining Ring - M3	
105	1105 0328	Harness Clamp - ES-0505	
106	1105 0229	Clamp	
107	0720 0040E	Retaining Ring - M4	

3.Duplex Unit 3 (B414)



3.Duplex Unit 3 (B414)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A896 4628	Side Plate - Front	1
2	AA08 2075	Bushing - M6	2
3	AB03 0569	Pulley - 30T	3
4	AA04 3521	Timing Belt - S2M 260	2
5	AF02 0627	Transport Roller	3
6	B414 4617	Front Cover - Stay Lower	1
7	A896 4645	Duplex Guide Plate	1
8	AW50 0022	Push Switch	1
9	A896 4633	Side Plate - Rear	1
10	AB01 7574	Gear - 20Z	1
11	AA06 6582	Torsion Spring - Duplex Link	1
12	A896 4696	Link Duplex	1
13	B414 4691	Link Cover	1
14	5447 2681	Snap Ring	1
15	B414 5156	PCB DCU4	1
16	B414 5256	Harness - Sensor	1
17	A896 4716	Base Bracket	1
18	B414 5255	Harness - Duplex Unit	1
19	B414 4668	Stepper Motor Duplex	1
20	B414 4687	Stepper Motor Bracket	1
21	AB01 7571	Gear - 19Z	1
22	AA04 3520	Timing Belt - S2M 120	1
23	B414 4618	Rear Cover - Stay Lower	1
24	AW02 0158	Paper Feed Sensor	1
25	B077 4757	Bracket:Sensor:Paper Feed	1
26	AA12 0100	Discharge Brush - Front	1
27	AA12 0101	Discharge Brush - Rear	1
28	A896 4626	Supporting Plate Stay - Lower	1
29	A896 4621	Stay Lower Welding	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0451 3008N	Tapping Screw - M3x8	
102	0720 0040E	Retaining Ring - M4	
103	1105 0229	Clamp	
104	0454 3006Q	Tapping Screw:3x6	
105	1105 0328	Harness Clamp - ES-0505	
106	1105 0291	Harness Clamp - LWS-3S	
107	0805 3480	Bushing - 6mm	

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AB01 7571	Gear - 19Z	7 - 21
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