AD410

(Code: G552)

For Machine Code:G056/G058/G073/G074/G091
INSTALLATION GUIDE

⚠ **Caution**
- Before installing options, the machine should be turned off and unplugged for at least thirty minutes. Components inside the machine become very hot, and can cause a burn injury if touched.
- When lifting the machine, use the grips on both sides. The machine could break or cause an injury if dropped.
- It is dangerous to handle the plug with wet hands. Doing this may result in receiving an electric shock.
- Before moving the machine, unplug the power cord from the outlet. If the cord is unplugged abruptly, it could become damaged. Damaged plugs or cords can cause an electrical or fire hazard.

❈ **Important**
- If you attach the Duplex Unit and the Paper Feed Unit, the Paper Feed Unit must be attached prior to attaching the Duplex Unit.
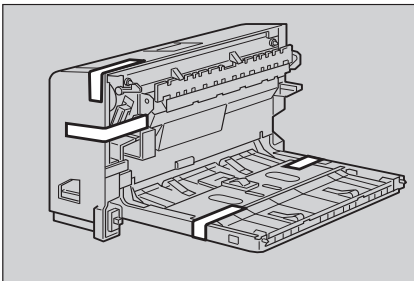- Check the printer nameplate to confirm the model code.

1 Check the contents of the box for the following items:

Description	Q'ty
Duplex Unit AD410	1
Installation Guide (This sheet)	1

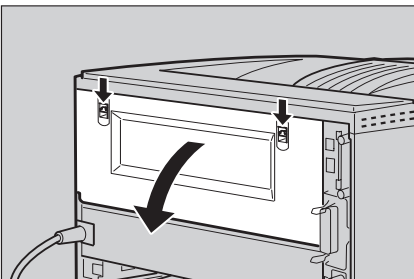**2** Be sure to check the following points:

- The power switch is turned off.
- The interface cable is unplugged from the printer.
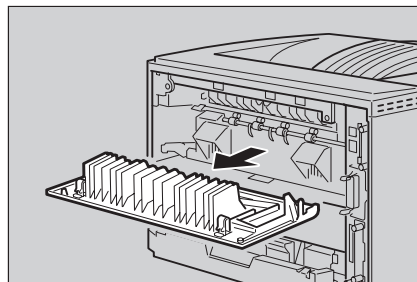
3 Remove the adhesive tapes.

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4 Open the rear cover by pushing the two knobs as shown in the illustration.

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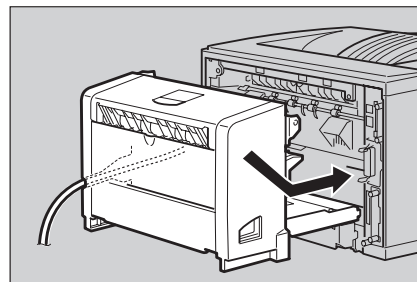**5** Remove the rear cover in the horizontal direction.
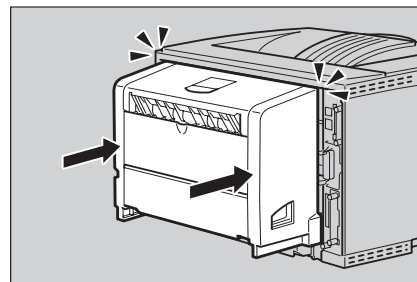

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✐ **Note**
- **The rear cover of the printer is not used when installing the Duplex Unit.**

6 While aligning the power cord to the left side groove of the Duplex Unit, slide it in until it is connected to the printer.

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ZGDX240J

7 Attach the interface cable to the printer.

8 Plug the printer's power cord back into the wall outlet and turn on the power switch.