### RICOH

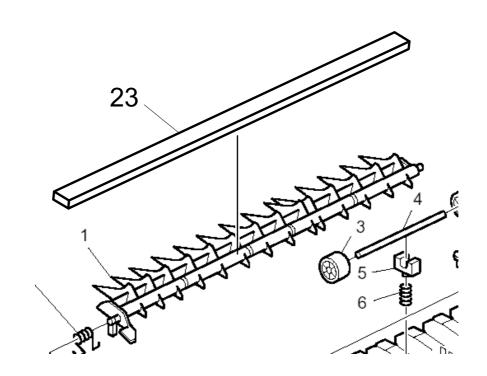
## Technical **B**ulletin

**PAGE: 1/1** 

Model: R-C5 Dup	olex Unit		Dat	e: 3-Jul-09	)	No.: RD369001
Subject: Parts Catalog Correction				Prepared	d by: S. T	omoe
From: 2nd Tech S	Support Sec. Service Support D	Dept.				
Classification:	Troubleshooting	□ Part info	ormat	tion	Action	required
	☐ Mechanical	☐ Electric	al		☐ Service	ce manual revision
	☐ Paper path	☐ Transm	it/rec	eive	☐ Retrof	fit information
	☐ Product Safety	Other (		)	☐ Tier 2	

The Parts Catalog was corrected as follows:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	D3694674	Seal:Duplex:3X7X300	0-1		7	23	



### **RICOH**

### Technical Bulletin

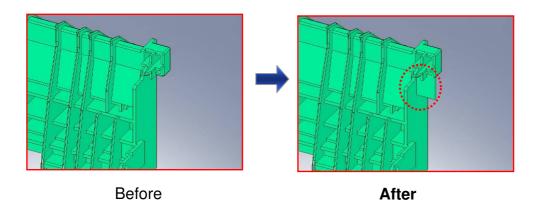
**PAGE: 1/1** 

Model: R - C5 Duplex Unit			Dat	e: 14-Jun-	10	No.: RD369002
Subject: Guide Plate				Prepared	d by: T. N	lihei
From: 1st Overse	eas Tech Support Sec., 1st PQ	M Dept.				
Classification:	□ Troubleshooting	☐ Part info	ormat	tion	Action	required
	☐ Mechanical	☐ Electrica	al		Service	ce manual revision
	☐ Paper path	Transm	it/rec	eive	Retrof	fit information
	☐ Product Safety	Other (		)		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D3694663	D3694677	GUIDE PLATE - OPEN/CLOSE	1-1	X/O	7	22	

**Change:** The shape of the guide plate was changed.

**Reason:** To ensure that the separation guide plate does not interfere with the movement of the fusing pressure release lever.



#### Cut-in S/N:

Model code	Serial No.
D369-17	M7001300301~

### **RICOH**

Classification:

Model: R-C5/5.5 Duplex Unit

Subject: Part Number Correction

## Technical Bulletin

	Date: 16-Sept-10			No.: RD369003
		Prepared	by: T. N	lihei
M Dept.				
□ Part information			Action	required

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☐ Mechanical ☐ Electrical

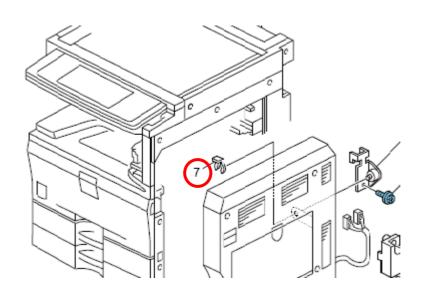
☐ Service manual revision ☐ Paper path ☐ Transmit/receive ☐ Retrofit information

☐ Product Safety ☐ Tier 2 Other ( )

Please apply the following change to your Parts Catalogs.

From: 1st Overseas Tech Support Sec., 1st PQM Dept. ☐ Troubleshooting

Incorrect	Correct	Description	Q'ty	Int	Page	Index	Note
part number	part number						
B0902622	08050097	RING SEPARATOR			3	7	



Model: R-C5 Duplex Unit			Date: 09-Jul-12			No.: RD369004
Subject: Guide Plate & Lower Gate Pawl broken				Prepare	d by: T. N	Nihei
From: 2nd Tech Service Sect., MFP/P Tech Service Dept.						
Classification:	☐ Troubleshooting	☐ Part inf	orma	tion	☐ Action	n required
	☐ Mechanical	☐ Electric	al		Service	ce manual revision
	☐ Paper path	☐ Transm	it/rec	eive	Retro	fit information
	☐ Product Safety	Other (		)	⊠ Tier 2	

#### **SYMPTOM**

The guide plate and/or lower gate pawl may be damaged when the duplex unit is closed.

### **CAUSE**

Sometimes, the fusing lever gets positioned under the guide plate, which causes the lower gate pawl to press against the fusing lever.



#### **SOLUTION**

Replace the guide plate with the modified part shown below.

#### Note:

- The shape of the guide plate was changed to ensure that the fusing lever cannot be positioned under the guide plate.
- See RTB #RD369002 for detailed parts information.

New part	Description	Page	Index	Note
number				
D3694677	GUIDE PLATE - OPEN/CLOSE	7	22	

K	IC	U	)	

# **T**echnical **B**ulletin

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Model: R-C5 Duplex Unit			Dat	e: 26-Apr-	13	No.: RD369005
Subject: Parts C	atalog Correction (Spring, Harn	ess, Screw	)	Prepared	d by: T. N	Nihei
From: 2nd Tech	Service Sect., MFP/P Tech Ser	vice Dept.				
Classification:	Troubleshooting	□ Part infe	orma	tion	Action	n required
		☐ Electric	al		☐ Service	ce manual revision
	☐ Paper path	Transm	it/rec	eive	☐ Retrof	fit information
	☐ Product Safety	☐ Other (		)	☐ Tier 2	

Part number	Description	Q'ty	Int	Page	Index	Note
D3694689	TENSION SPRING:LINK:52N	1	-	13	14	
D3694766	SCREW:DIA5:HINGE	1	-	13	15	
D3695276	HARNESS:DUPLEX:STM	1	-	13	16	

**Change/Reason**: These parts were missing from the parts catalog.

