## **RICOH**

## Technical Bulletin

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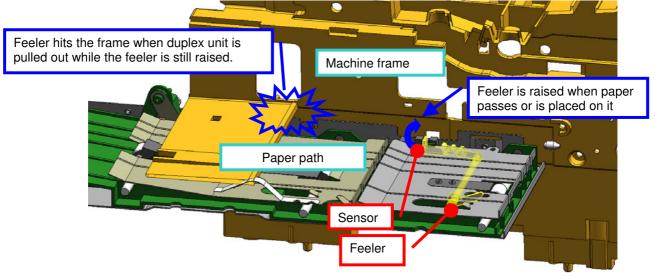
Model: S-P2 Duplex unit Da			Dat	ate: 22-Feb-10		No.: RG893001
Subject: Duplex jam			Prepared by: Y. Murata			
From: 2nd Overseas Tech. Support Sec., 2nd PQM Dept.						
Classification:	☐ Troubleshooting	🛛 Part inf	ormat	tion 🗌	Action	required
	Mechanical	Electric	al		] Servic	e manual revision
	🛛 Paper path	Transm	it/rec	eive	Retrof	it information
	Other ()			$\boxtimes$	Tier2	

#### SYMPTOM

After jammed paper is removed following a misfeed, the "Remove Misfeed Duplex Unit" display does not clear.

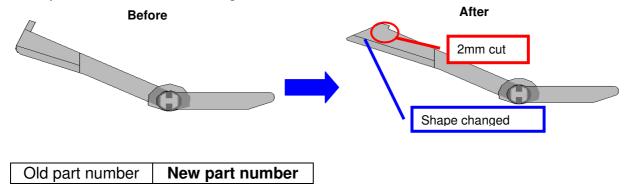
#### CAUSE

The sensor feeler sometimes contacts the inside of the machine frame, damaging the feeler. This can happen if the operator lifts up the unit while pulling it out, or if a Z-fold jam has occurred.



### SOLUTION

The shape of the feeler was changed so that it does not contact the frame in such cases.





## Technical Bulletin

Model: S-P2 Duplex unit

Date: 22-Feb-10

No.: RG893001

G3612810 G8932810

## **RICOH**

# Technical Bulletin

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Model: S-P1/P2			Date: 10-Dec-15		No.: RG893002
Subject: Parts Catalog Correction – Front and Rear Side Plate p/n				Prepared by: R.Tsurumi	
From: 1st Tech. Support Sec. Service Support Dept.					
Classification:	<ul> <li>Troubleshooting</li> <li>Mechanical</li> <li>Paper path</li> <li>Product Safety</li> </ul>	Part inform Electrical Transmit/re Other (		Action red Service n Retrofit ir	nanual revision

Please apply the following corrections to your parts catalog.

Incorrect	Correct			
Index No.	Index No.	Part Number	Description	
1	16	G3611110	Rear Side Plate Ass'y	
16	1	G3611100	Front Side Plate Ass'y	

#### 2.DUPLEX UNIT 2 (G893)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G361 1110	Rear Side Plate Ass'y	1
2	G361 5300	Harness - I/F	1
3	G361 1150	Contor Bracket	1
4	A259 6754	В	2
5	G552 7011	P 1 → 16	2
6	G552 7015	Id	1
7	G361 2600	Timing Belt 40s3m363cl	1
8	G361 2650	Timing Belt 40s2m140	1
9	G361 2580	Transport Upper Pulley	1
10	G361 2590	Vertical Transport Bracket Motor	1
11	G552 7033	Bushing - 6mm	1
12	G360 5700	Stepper Motor:Dc24v 19.2w	1
13	G361 5340	Harness - Motor	1
14	G361 2571	Transport Roller	3
15	G361 2520	Lower Transport Right Guide Plate	1
16	G361 1100	Front Side Plate Ass'y	1
17	AA08 2118	Bushing - M6	3
18	\$361 5340	Harness - Motor	1
	16	→ 1	

Index No.	Part No.	Description	Q'ty Per Assembly
101	0454 3006Q	Tapping Screw - M3x6	
102	0450 3008N	Tapping Screw - M3x8	
103	0453 3005N	Binding Self Tapping Screw:3x5	
104	0720 0040E	Retaining Ring - M4	
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