

Model: CARIB-B (Duplex Unit1000) for S-P1		Date: 9-Jul-08	No.: MG176002
Modified Article: Interface Harness for Paper Feed Option		Prepared by: Y.Yoshida	
From: 1st Technical Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()
Modification Schedule:			

Old Part Number	New Part Number	Description	Q'ty	Int	Page	Index	Note
G3612800	G8932777	TIMING BELT:30S2M286	1→1	X/O	9	5	
G5527217	G8932775	PULLEY:HORIZONTAL TRANSPORT (outside)	3→3	X/O	9	4	
	G8932778	PULLEY:HORIZONTAL TRANSPORT:RIGHT (inside)	3→3	X/O	9	4	

Change:

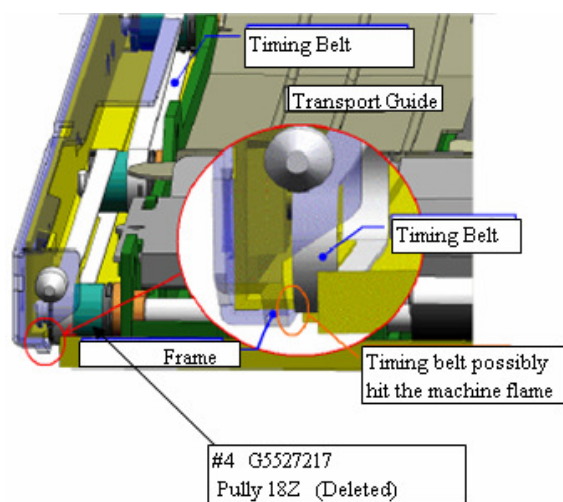
- The width of the timing belts was reduced from 4mm to 3mm.
Note: The attachment position of the belts was reversed (see the photo below).
- Due to this change, the pulley was separated into two service parts.

Reason: To ensure that the timing belt does not touch the machine frame.

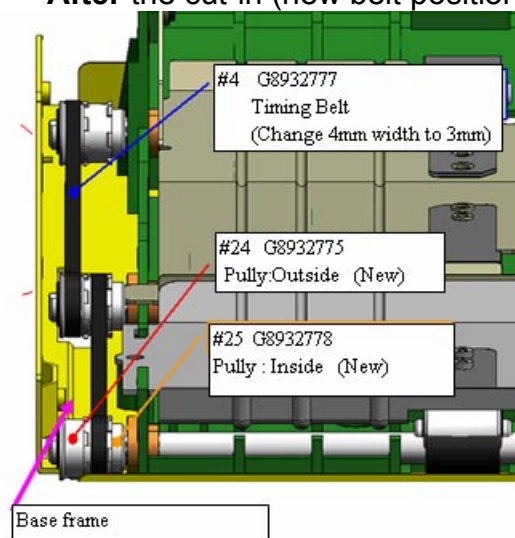
Important: If you install the **new** parts on machines produced before the cut-in serial number, attach the belt in its **original position** (left illustration). Do not reverse the positions of the belts. This is because the frame was modified to accommodate the new parts.

Cut-in Serial number: **S0989200734**

Before the cut-in (original belt position):



After the cut-in (new belt position):





Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2 Duplex Unit (AD1000)	G893	200912		G8935100	G8935110	PCB:DPX:ASS'Y	1	1	X/O		7	10					V0902910	9100652



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2 Duplex Unit (AD1000)	G893	201002		G3612810	G8932810	FEELER:SENSOR	1	1	X/O		9	6			Y		V0902911	9101145



Part Change Information List

Date: Aug 31, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
S-P2 Duplex Unit (AD1000)	G893	201008		G3605700	AX040243	STEPPER MOTOR:MM42	2	2	X/O		5	12					V1000884	