

RICOH

PARTS CATALOG

FOR

RICOH FAX2700L

[North America]

RICOH COMPANY, LTD.

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PARTS CATALOG

INTRODUCTION

This chapter instructs you the numbers and names of this parts on this machine.

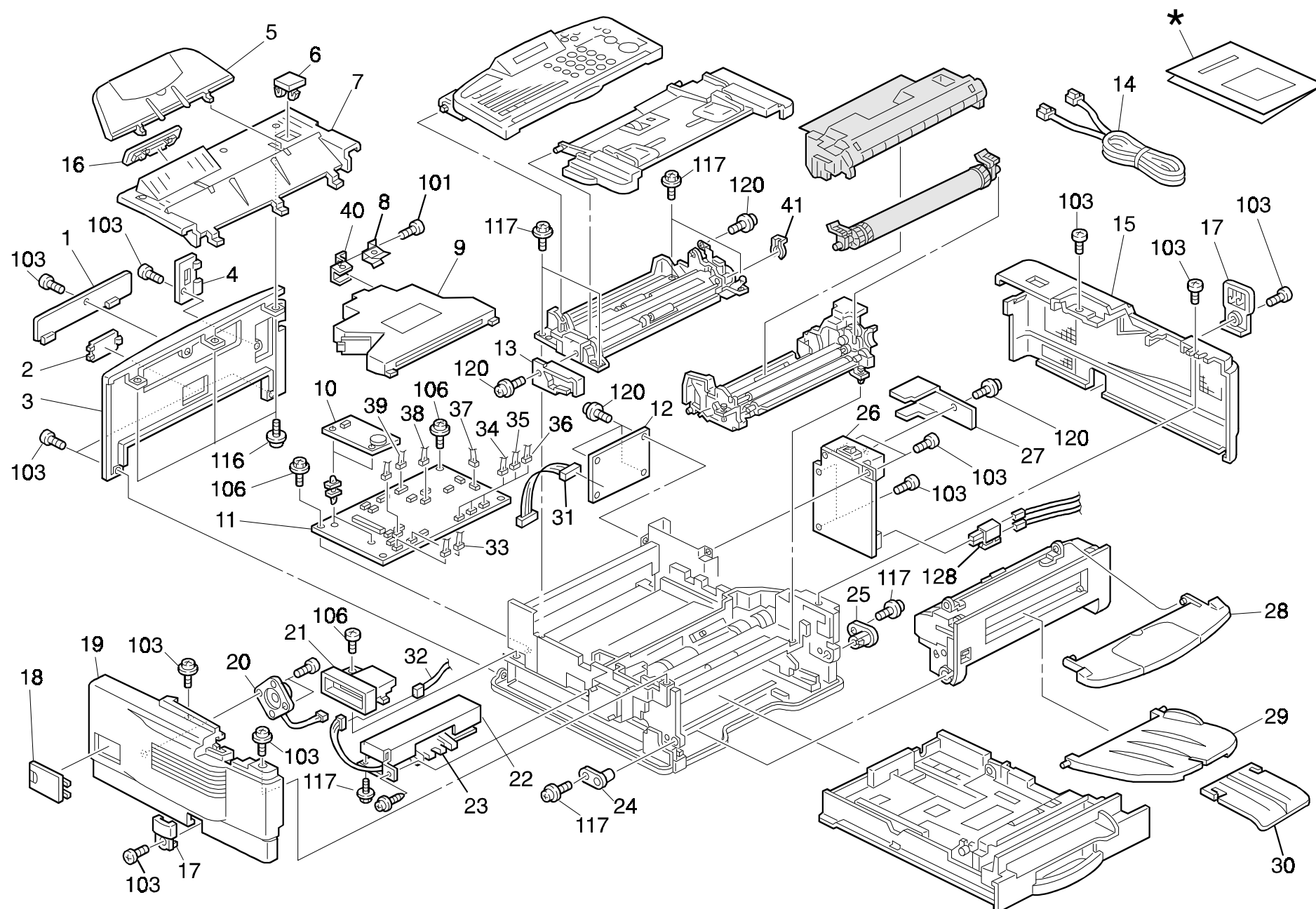
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1. EXTERIOR

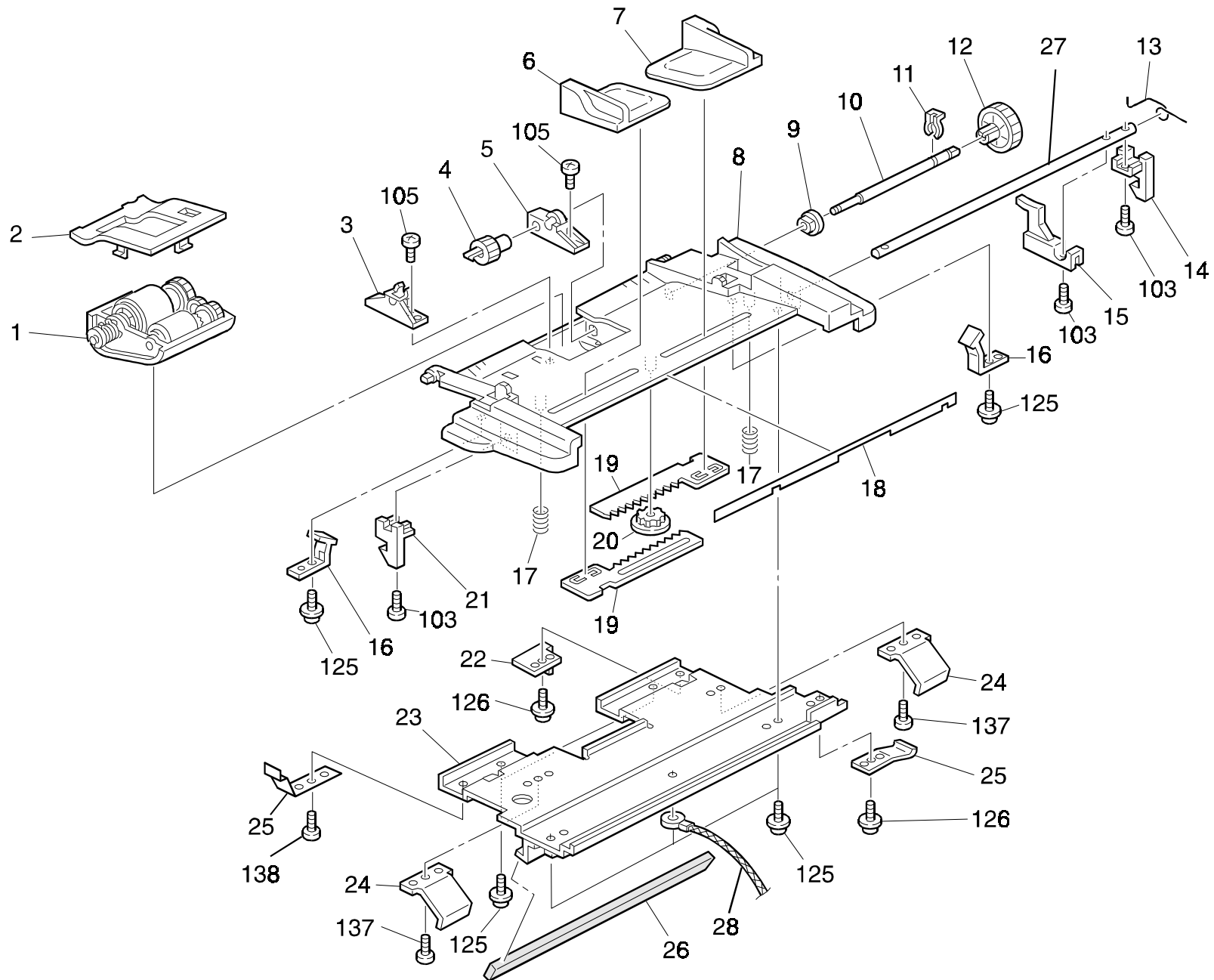


1.EXTERIOR

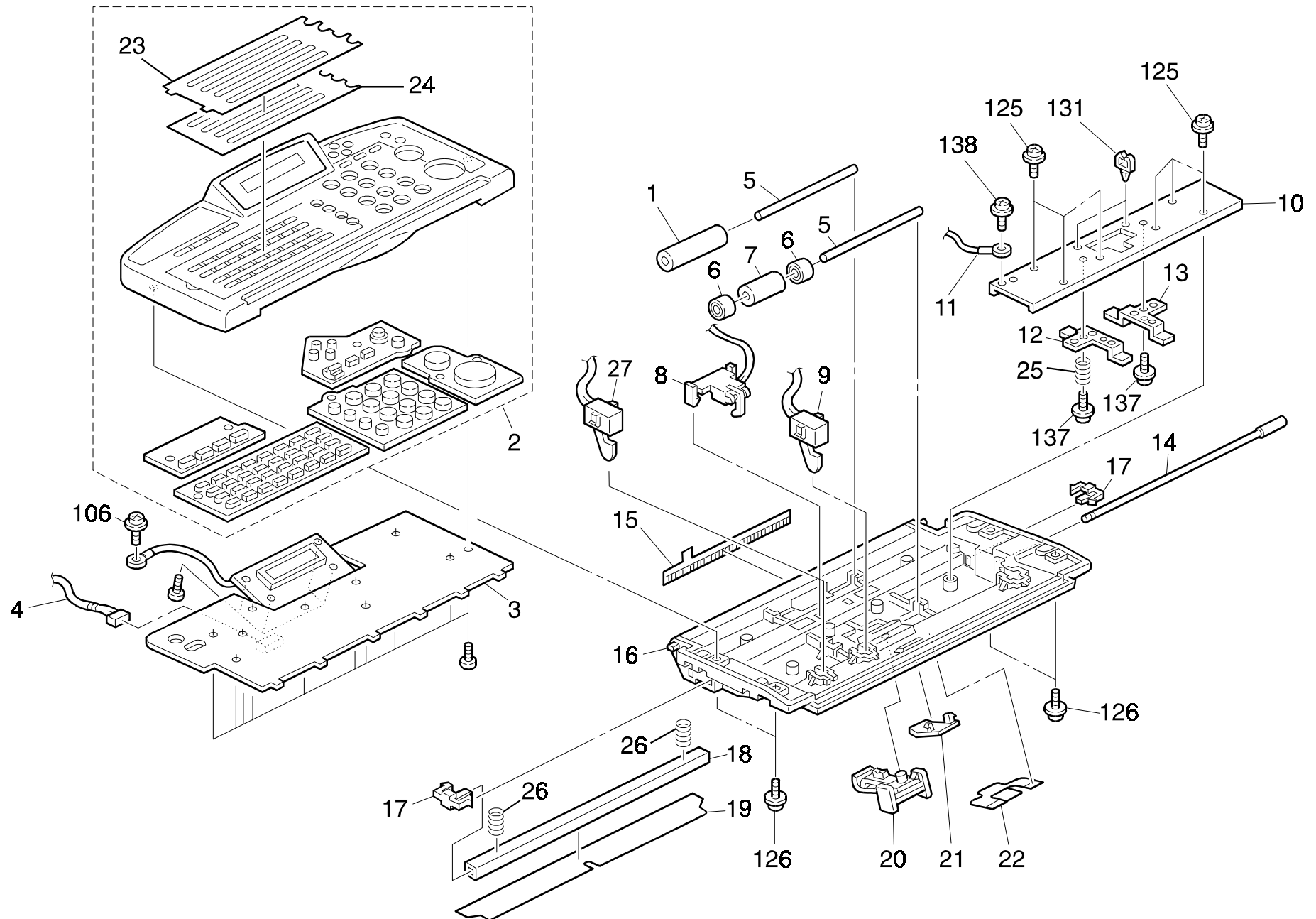
INDEX	PARTS NO.	DESCRIPTION	Note
*	H516 8600	Operator's Manual - FX6 - US	
1	H516 4046	Cover - PIF - 2	
2	H516 4040	Cover - PIF	
3	H516 4045	Cover - Rear - 2	
4	H516 4047	Cover - NCU - E	
5	H516 4034	Document Tray	
6	H516 4026	Cover - Counter	
7	H516 4068	Cover - Rear - 1	
8	H515 2724	Clip - Laser Unit	
9	H521 2040	Laser Protter Unit	
10	H516 6002	PCB - FCE - FX6 - US	
11	H516 6003	PCB - FDU - FX6 - US	
12	5488 6020	PCB - NCU - USA	
13	H516 1058	Cover - Scanner - Left	
14	H081 5700	Modular Cord - 6p/6p	
15	H516 4070	Cover - Right	
16	H516 4048	Cover - 232C	
17	H516 4043	Cover - Connector	
18	H516 4023	Cover - IC Memory Card	
19	H516 4020	Cover - Left	
20	H516 5031	Monitor Speaker	
21	H516 4049	Guide - IC Card	
22	H515 3130	Cover - Power Pack	
23	H516 5047	Power Supply - Pack - A4	
24	H515 3116	Fulcrum - Fusing Unit	
25	H521 3164	Pin - Right Fulcrum	
26	H521 5401	PSU - L30 - US	
27	H516 3134	Cover - PSU	
28	H516 4028	Document Table	
29	H516 4032	Copy Tray - A4	
30	H516 4033	Copy Tray Extension	
31	H521 5309	Harness - NCU	

INDEX	PARTS NO.	DESCRIPTION	Note
32	H516 5318	Harness - Power Pack	
33	H516 5308	Driver Harness	
34	H516 5316	Harness - Paper Feed Motor	
35	H516 5309	Harness - TX Motor	
36	H516 5313	Harness - Main Motor ETC.	
37	H521 5322	Harness - PSU	
38	H516 5322	Relay Harness - Fusing Unit	
39	H516 5301	Harness - Paper Size	
40	H515 2734	Bracket - Base	
41	G011 3275	Snap Ring	

2. ADF (Lower Unit)



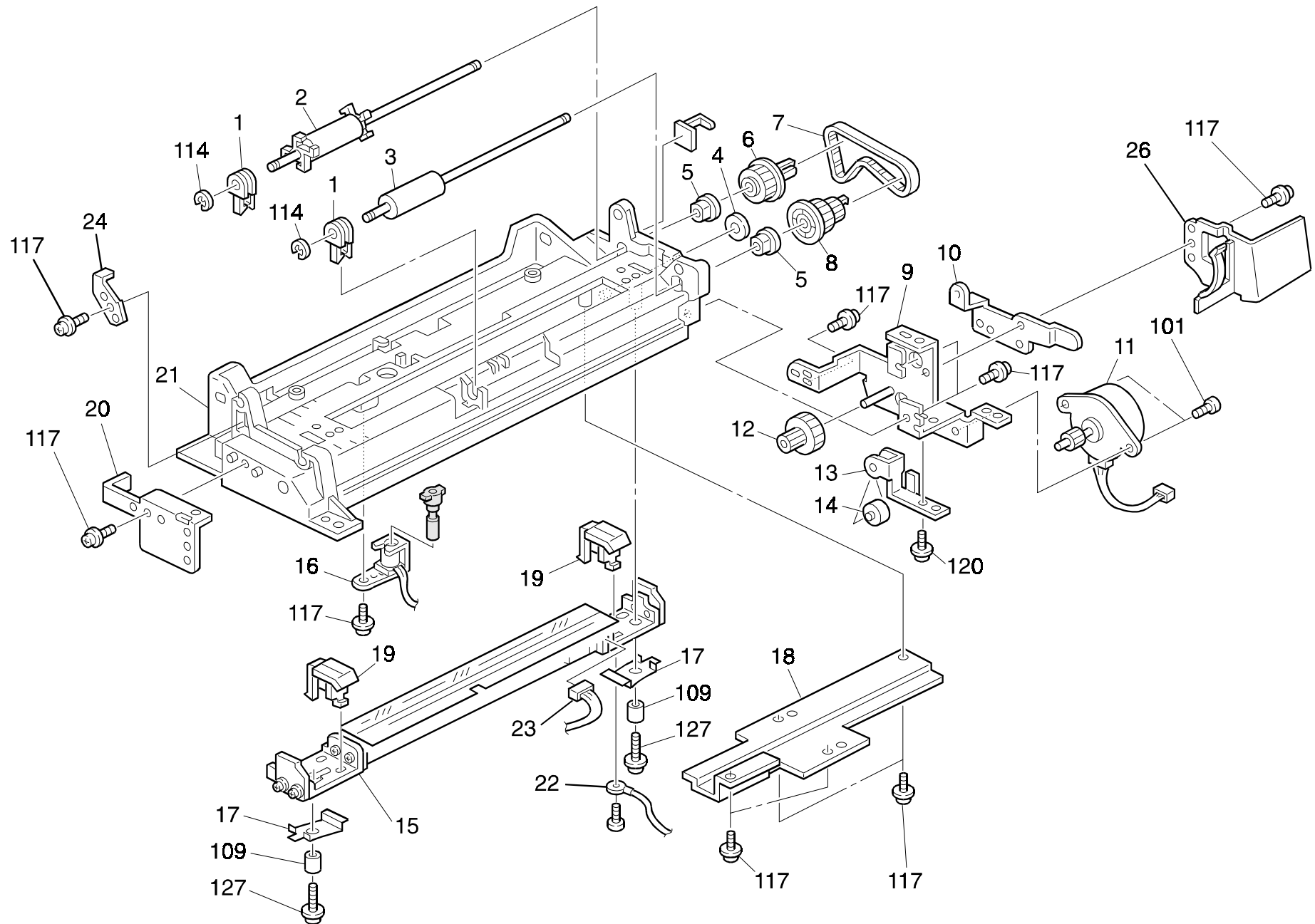
3. OPERATION PANEL / ADF (Upper Unit)





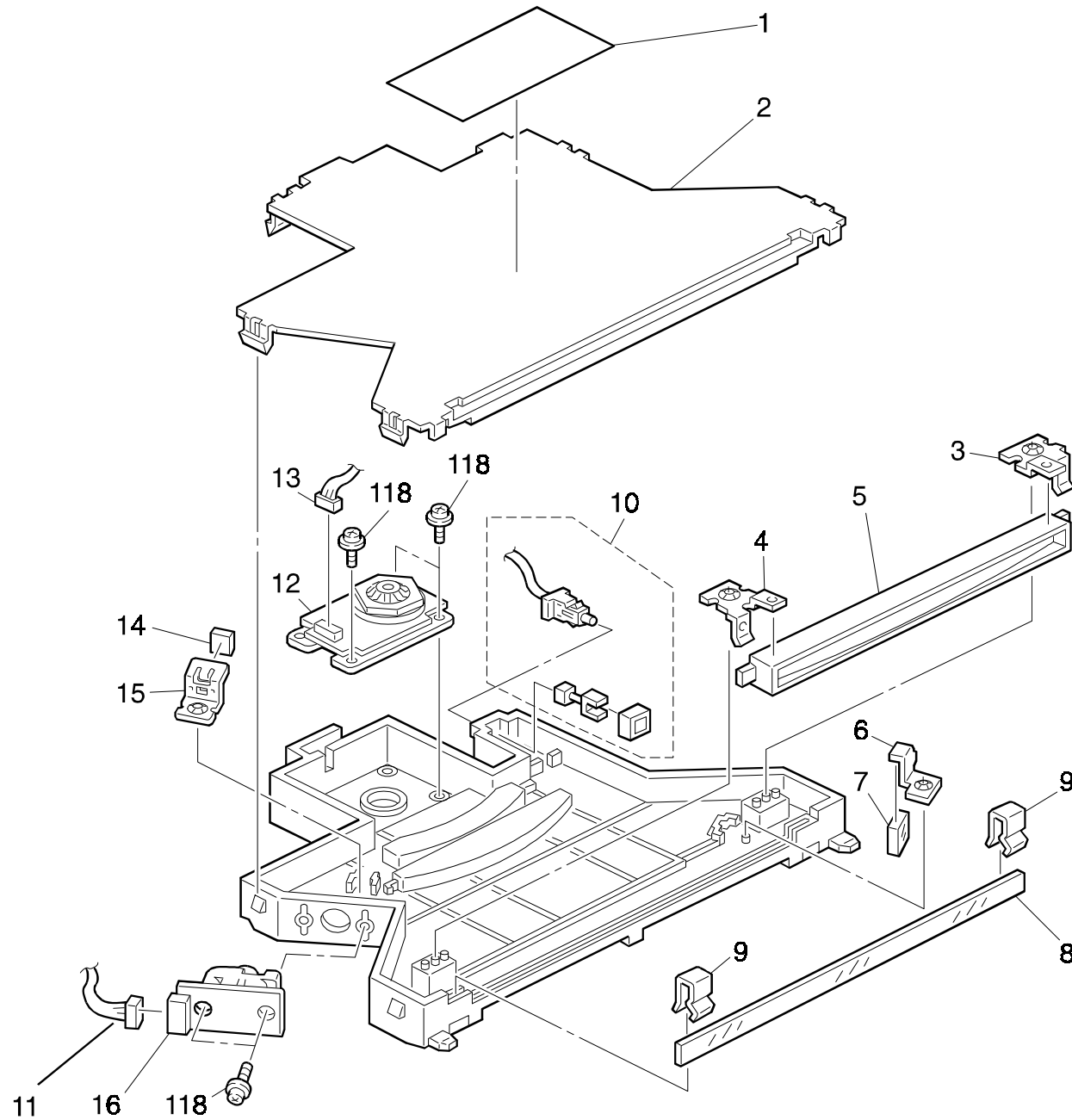
1-7

4. SCANNER





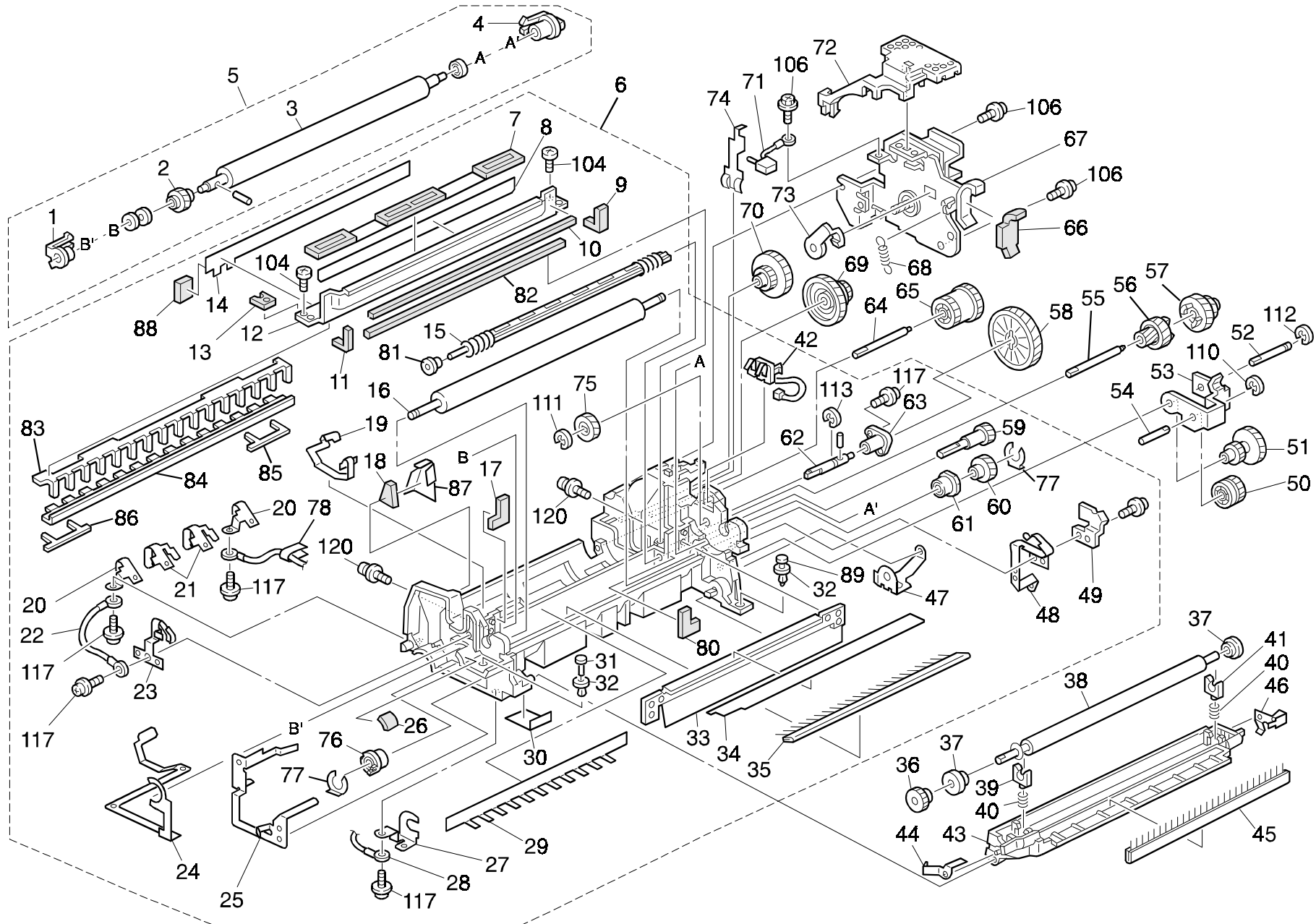
5. LASER UNIT





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6. DEVELOPMENT



6.DEVELOPMENT

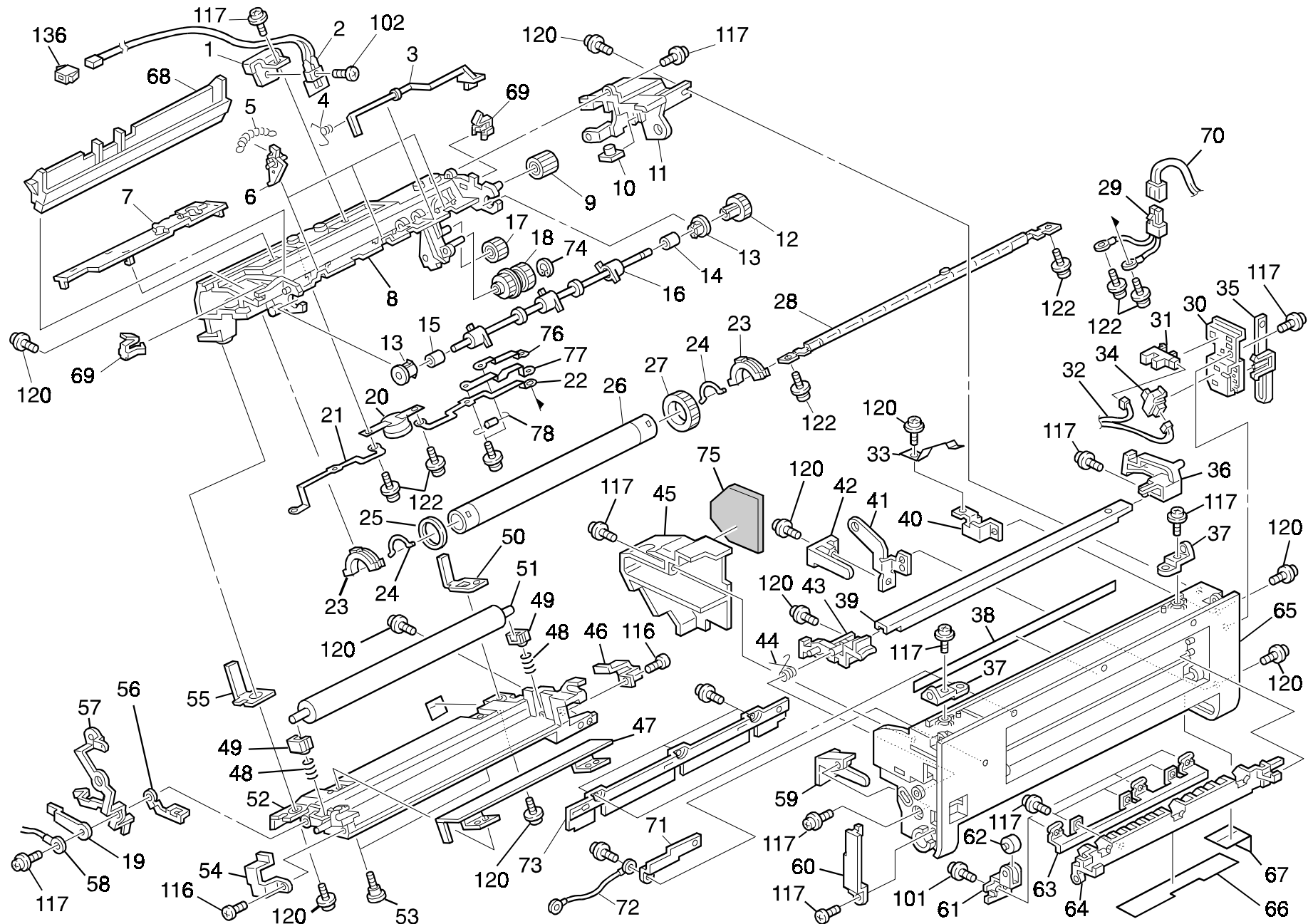
INDEX	PARTS NO.	DESCRIPTION	Note
1	H515 2414	Bearing - Dvlp. Roller - Left	
2	H515 2451	Gear	
3	H516 2519	Rubber Roller - Development - A4	
4	H515 2415	Bearing - Dvlp. Roller - Right	
5	H516 2405	Rubber Roller Ass'y - DVLP -B4	
6	H516 2401	Development Unit - A4	
7	H516 2500	Toner Duct - A4	
8	H516 2524	Film - Toner Duct - A4	
9	H515 2506	Seal - Duct - S	
10	H516 2505	Toner Duct Shield - A4 - 2	
11	H515 2506	Seal - Duct - S	
12	H516 2432	Cover - Toner Hopper - A4	
13	H515 2536	Seal - Development - C	
14	H516 2549	Seal - Toner Duct - Lower - A4	
15	H516 2544	Toner Agitator - Development	
16	H516 2516	Magnet Roller - Development - A4	
17	H515 2502	Seal - Roller	
18	H515 2535	Seal - B	
19	H515 2474	Terminal Plate - Development - L	
20	H515 2530	Terminal Plate - B	
21	H515 2481	Terminal Plate - A	
22	H516 5045	Cable - Charge Bias - A4	
23	H515 2478	Terminal Plate - Charge - M	
24	H516 2475	Terminal - Rubber Roller - A4	
25	H515 2473	Terminal Plate - Development - S	
26	H515 2534	Seal - Development - A	
27	H515 2471	Terminal Plate - Transfer - L	
28	H516 5046	Cable - Transfer Bias - A4	
29	H516 2548	Film - Toner Hopper - A4	
30	H516 2555	Lower Seal	
31	H515 2487	Stopper - Pin	
32	H515 2488	Stopper - Receptacle	

INDEX	PARTS NO.	DESCRIPTION	Note
33	H516 2412	Toner Metering Blade - A4	
34	H516 2528	Sheild - Rubber Roller - A4	
35	H516 2518	Antistatic Brush - Mag. Roller - A4	
36	H515 2452	Gear - Transfer Roller	
37	H515 2461	Transfer Roller	
38	H516 2419	Transfer Roller - A4	
39	H515 2455	Holder - Transfer Roller - Left	
40	H515 2485	Spring - Transfer Roller	
41	H515 2456	Holder - Transfer Roller - Right	
42	H515 2417	Terminal - Quenching Lamp	
43	H516 2431	Guide - Transfer Roller - A4	
44	H515 2469	Terminal Plate - Transfer - S	
45	H516 2460	Antistatic Brush - Separation - A4	
46	H515 2472	Terminal Plate - Separation	
47	H515 2468	Terminal Plate - Ground	
48	H515 2482	Terminal Plate - OPC Drum	
49	H515 2543	Holder - Terminal Plate - OPC Drum	
50	H515 2493	Drive Gear - Fusing	
51	H515 2450	Idler Gear 6	
52	H515 2467	Shaft - Idler 6	
53	H515 2492	Bracket - Fusing Drive Gear	
54	H515 2494	Shaft - Drive Gear - Fusing	
55	H515 2462	Shaft - Idler 1	
56	H515 2443	Idler Gear 1 - Small	
57	H515 2444	Idler Gear 1 - Large	
58	H515 2445	Idler Gear 2 - Large	
59	H515 2413	Gear - Agitator	
60	H515 2442	Gear - MAG. Roller	
61	H515 2411	Bearing - Mag. Roller - Right	
62	H515 2463	Shaft - Idler 2	
63	H515 2457	Bushing - Idler 2 - Large	
64	H515 2466	Shaft - Idler 5	

INDEX	PARTS NO.	DESCRIPTION	Note
65	H515 2449	Idler Gear 5	
66	H515 2541	Deal - Shutter Guide	
67	H515 2416	Main Motor Ass'y - DC24V;16.1W	
68	H515 2495	Spring - Bracket - Fusing Drive	
69	H515 2447	Idler Gear 3	
70	H515 2448	Idler Gear 4	
71	H516 5048	Zenor Diode - 732V:HVRD	
72	H515 2491	Inner Cover - Development	
73	H515 2458	Bushing - Idler 2 - Small	
74	H515 2496	Terminal Plate - Grid	
75	H515 2446	Drive Gear - Opc Drum	
76	H515 2410	Bearing - Mag. Roller - Left	
77	H515 2542	Stopper - Bearing - M6	
78	H515 2547	Holder - Harness	
80	H515 2552	Roller Seal - R	
81	H081 2438	Shaft - Agitator	
82	H516 2501	Toner Duct Shield - A4 - 1	
83	H516 2561	Diffusion Plate - L	
84	H516 2564	Diffusion Plate Holder	
85	H516 2562	Diffusion Plate - S1	
86	H516 2563	Diffusion Plate - S2	
87	H515 5396	Seal Sheet	
88	H515 2537	Seal - Development - D	
89	H515 2554	Stopper Pin	

INDEX	PARTS NO.	DESCRIPTION	Note

7. FUSING

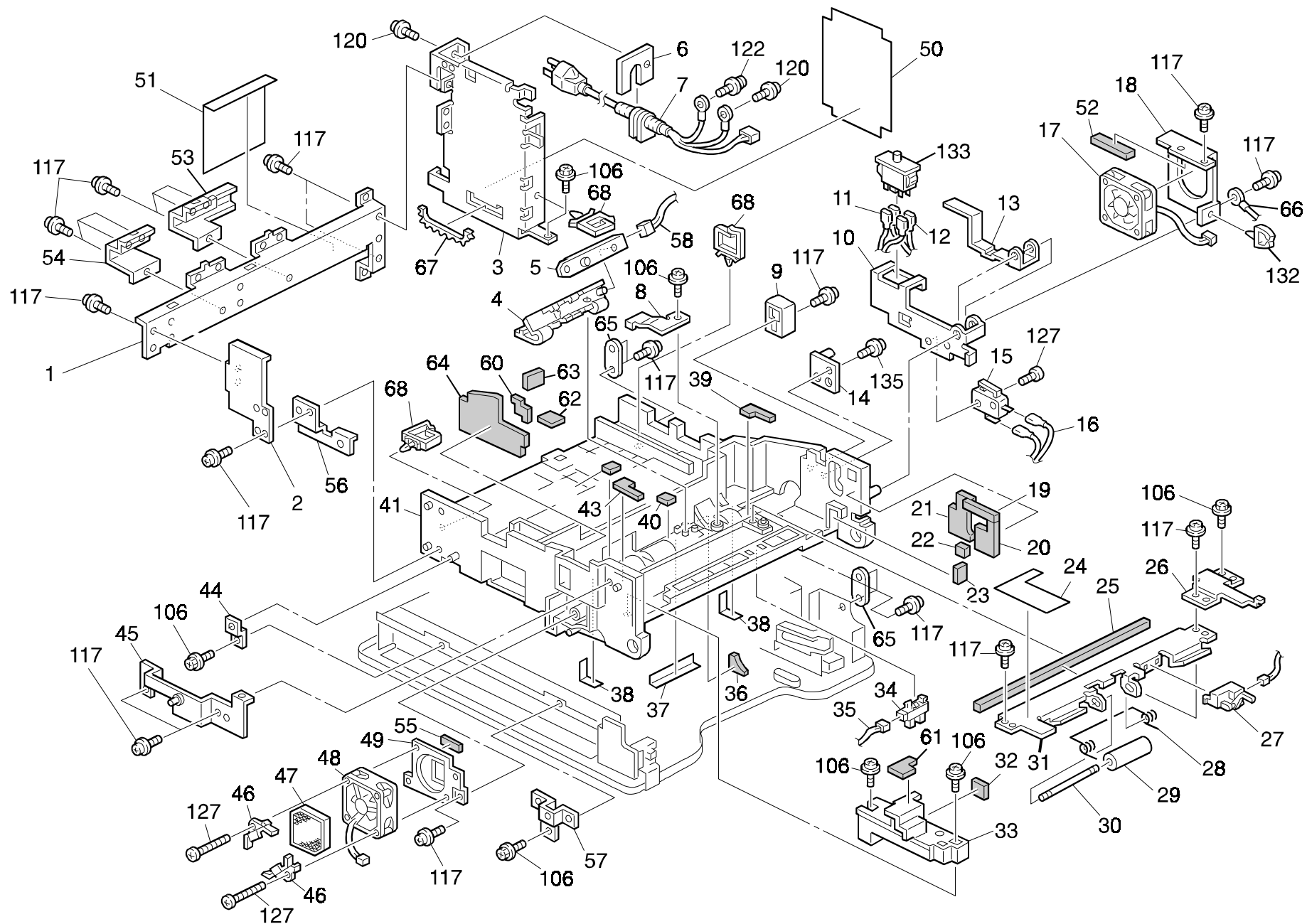


7.FUSING

INDEX	PARTS NO.	DESCRIPTION	Note
1	H515 2143	Holder - Thermistor	
2	H515 5015	Thermistor - Fusing	
3	H515 2149	Actuator - Fusing Exit Sensor	
4	H515 2161	Spring - Sensor Actuator	
5	H515 2153	Spring - Hot Roller Stripper	
6	H515 2181	Separation Hook - Fusing	
7	H516 2159	Cover - Thermistor	
8	H516 2112	Upper Case - Fusing - A4	
9	H515 2127	Idler Gear - Z18	
10	H515 2167	Holder - Fusing Lamp	
11	H515 2119	Cover - Gear	
12	H515 2128	Gear - Fusing Exit Roller	
13	H515 2139	Bushing - Fusing Exit Roller	
14	H515 2166	Roller - Exit Roller	
15	H516 2127	Spacer - Fusing Exit Roller - Left	
16	H516 2117	Fusing Exit Roller - A4	
17	H515 2125	Idler Gear - Z17	
18	H515 2124	Idler Gear - Z22-18	
19	H515 2189	Grounding Plate Holder	
20	H515 5017	Thermostat - Fusing	
21	H516 2146	Terminal Plate - Thermostat - 2	
22	H515 2145	Terminal Plate - Thermostat - 1	
23	H515 2137	Bearing - Hot Roller	
24	H515 2160	Stopper - Hot Roller	
25	H515 2141	Spacer - Hot Roller	
26	H516 2110	Roller - Fusing - A4	
27	H515 2126	Gear - Hot Roller	
28	H516 5016	Heater - A4 - 115V	
29	H515 5022	Harness - Fusing Lamp	
30	H515 2155	Fusing Right Cover	
31	AW02 0021	Photointerruptor - 175487-3	
32	H521 5312	Harness - Fusing Sensors	

INDEX	PARTS NO.	DESCRIPTION	Note
33	H515 2179	Cover - Connector	
34	H515 5018	Cover Switch - Fusing Exit	
35	H516 2198	Stopper - Fusing	
36	H515 2134	Lock Lever - Right	
37	H516 2119	Bracket - Table - Original	
38	H516 2152	Antistatic Brush - Fusing - A4	
39	H515 2135	Shaft - Lock Lever	
40	H515 2178	Bracket - Lamp Connector	
41	H515 2180	Bracket - Idler Gear	
42	H515 2157	Fusing Inner Cover - Right	
43	H515 2133	Lever - Lock - Left	
44	H515 2136	Spring - Lock Lever	
45	H516 2121	Inner Cover - A4	
46	H515 2176	Bracket - Pressure Roller - Right	
47	H516 2173	Guide - Fusing - A4	
48	H515 2154	Spring - Pressure Roller	
49	H515 2169	Bearing - Pressure Roller	
50	H515 2163	Spring Plate - Right	
51	H516 2111	Pressure Roller - A4	
52	H516 2116	Lower Case - Fusing - A4	
53	H515 2182	Stepped Screw	
54	H515 2177	Bracket - Pressure Roller - Left	
55	H515 2164	Spring Plate - Left	
56	H515 2171	Spring Plate - Pressure Roller	
57	H515 2156	Ground Plate - Hot Roller	
58	H515 5024	Ground Wire - Fusing	
59	H515 2158	Fusing Inner Cover - Left	
60	H515 2165	Fusing Left Cover	
61	H515 2121	Spring Plate - Fusing Exit	
62	H515 2122	Fusing Exit Roller	
63	H516 2126	Bracket - Fusing - A4	
64	H516 2120	Cover - Exit - A4	

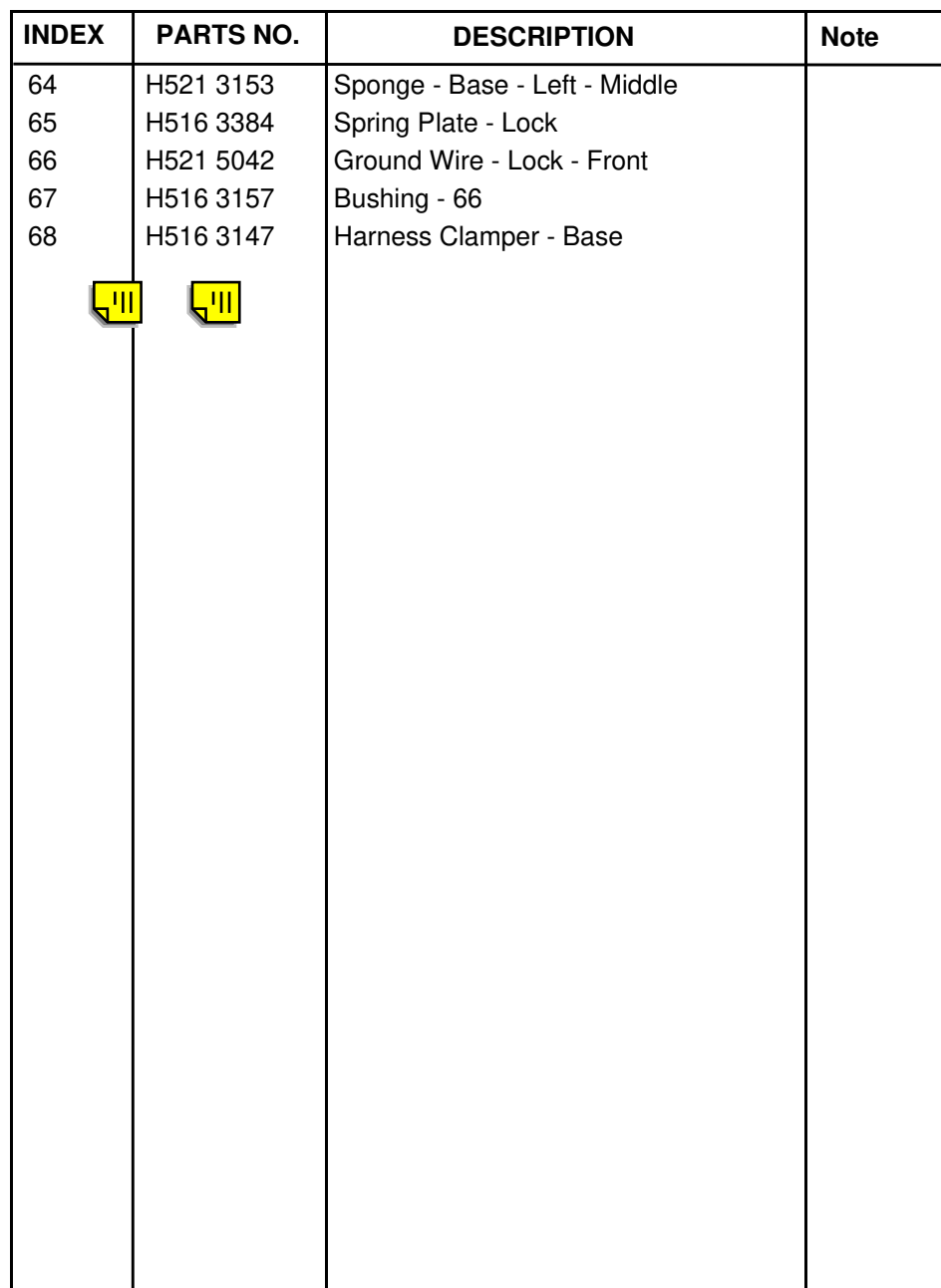
8. MAIN FRAME 1



8.MAIN FRAME 1

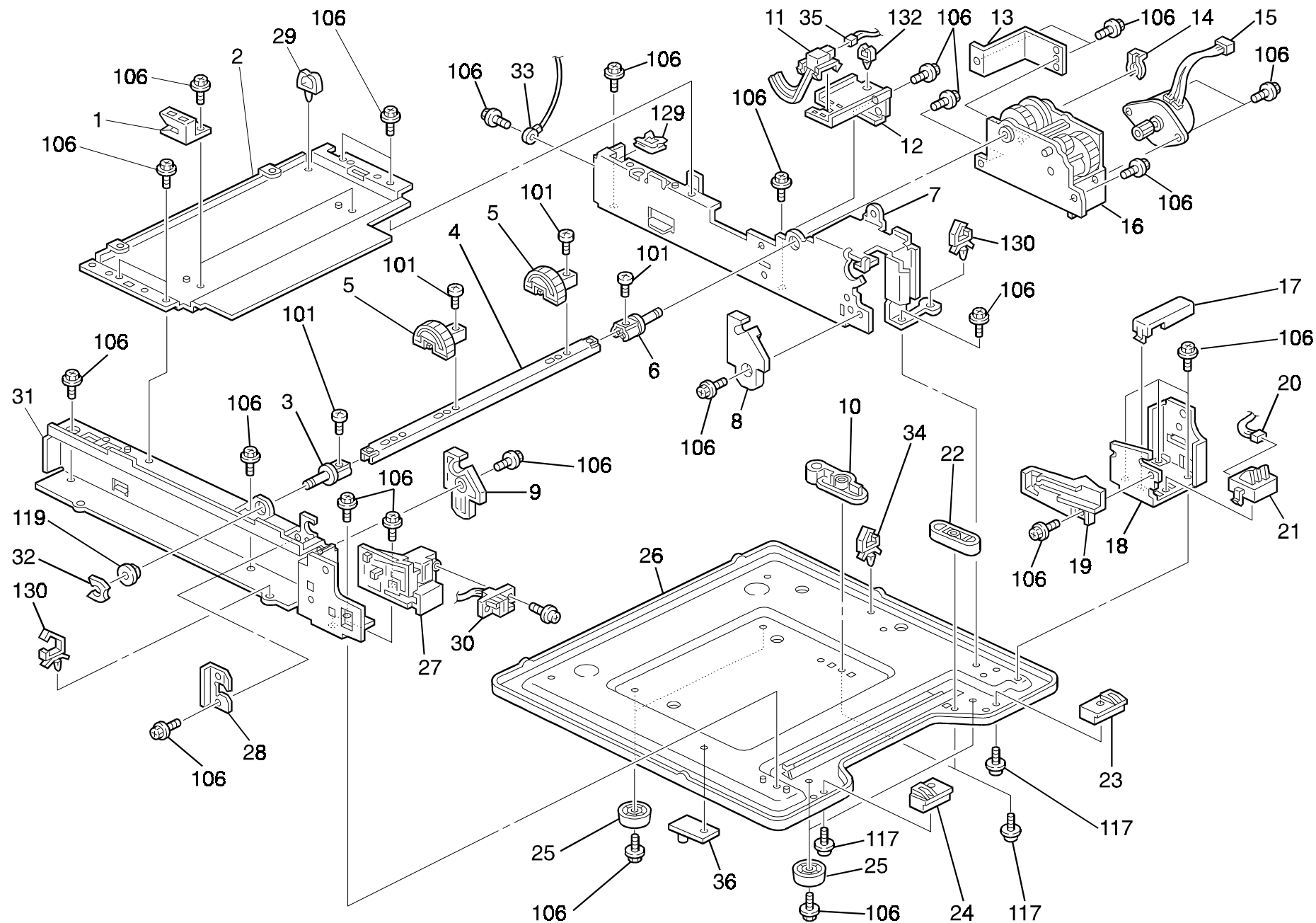
INDEX	PARTS NO.	DESCRIPTION	Note
1	H516 3131	Bracket - Rear	
2	H516 3133	Bracket - Rear - Left	
3	H516 3132	Bracket - PSU	
4	H516 3146	Bracket - Toner End Sensor	
5	H515 5050	Toner End Sensor	
6	H516 3128	Bracket - Cord Clamper	
7	H521 5327	Power Cord - 115V	
8	H521 3144	Harness Clamp	
9	H515 3114	Slider - Interlock SW.	
10	H515 3111	Bracket - Interlock SW.	
11	H516 5315	Harness - Interlock SW. - 24V	
12	H521 5324	Relay Harness - Interlock - 5V	
13	H515 3112	Actuator - Interlock SW.	
14	H516 3137	Bracket - Top Cover Locking - Right	
15	H081 5043	Interlock Switch - LD	
16	H516 5319	Harness - Interlock SW. - 5V	
17	H516 5041	Cooling Fan Motor - DC24V;3.6W	
18	H516 3139	Bracket - Cooling Fan	
19	H521 3147	Sponge - Cooling Fan - 1	
20	H521 3148	Sponge - Cooling Fan - 2	
21	H521 3149	Sponge - Cooling Fan - 3	
22	H521 3150	Sponge - Cooling Fan - 4	
22	H516 3152	Sponge - 5	
23	H521 3145	Sponge - Lock - Front	
24	H516 3380	Mylar - Bracket - Registration	
25	H521 3379	Sponge - Bracket - Pressure Roller	
26	H516 3376	Ground Plate - Bracket - Regist.	
27	H521 5054	Registration Sensor	
28	H516 3358	Spring - Pressure Roller	
29	H521 3340	Pressure Roller - Registration	
30	H516 3434	Shaft - Pressure Roller	
31	H516 3345	Bracket - Pressure Roller	

INDEX	PARTS NO.	DESCRIPTION	Note
32	H516 3152	Sponge - 5	
33	H516 3116	Spacer - Development Unit - A4	
34	AW02 0021	Photointerruptor - 175487-3	
35	H516 5311	Sensor Harness	
36	H521 3160	Sponge - Base - Bottom	
37	H521 3162	Seal - Base - Bottom - 2	
38	H521 3161	Seal - Base - Bottom - 1	
39	H521 3157	Sponge - Registration - 2	
39	H515 2551	Seal - Duct - R	
40	H521 3159	Sponge - Power Pack - 2	
41	H515 3110	Base - Plotter	
42	H521 3158	Sponge - Power Pack - 1	
43	H521 3156	Sponge - Registration - 1	
44	H521 3352	Bracket - Plotter Base Connection	
45	H516 3135	Bracket - Top Cover Locking - Left	
46	H516 3141	Bracket - Ozone Filter	
47	H516 3142	Ozone Filter - 8	
48	H515 5041	Ozone Fan Motor - DC24V;1.44W	
49	H516 3140	Bracket - Ozone Fan	
50	H516 3155	Insulating Sheet - PSU	
51	H516 3156	Insulating Sheet - NCU	
52	H516 3153	Sponge - Cushion - Cooling Fan	
53	H516 3144	Bracket - PIF - 1	
54	H516 3145	Bracket - PIF - 2	
55	H516 3154	Sponge - Cushion - Ozone Fan	
56	H516 3129	Ground Plate - Left	
57	H515 2199	Front Fixing Plate	
58	H521 5310	Sensor Harness	
60	H516 3149	Sponge - 2	
61	H516 3150	Sponge - 3	
62	H516 3151	Sponge - 4	
63	H516 3148	Sponge - 1	



INDEX	PARTS NO.	DESCRIPTION	Note

9. MAIN FRAME 2

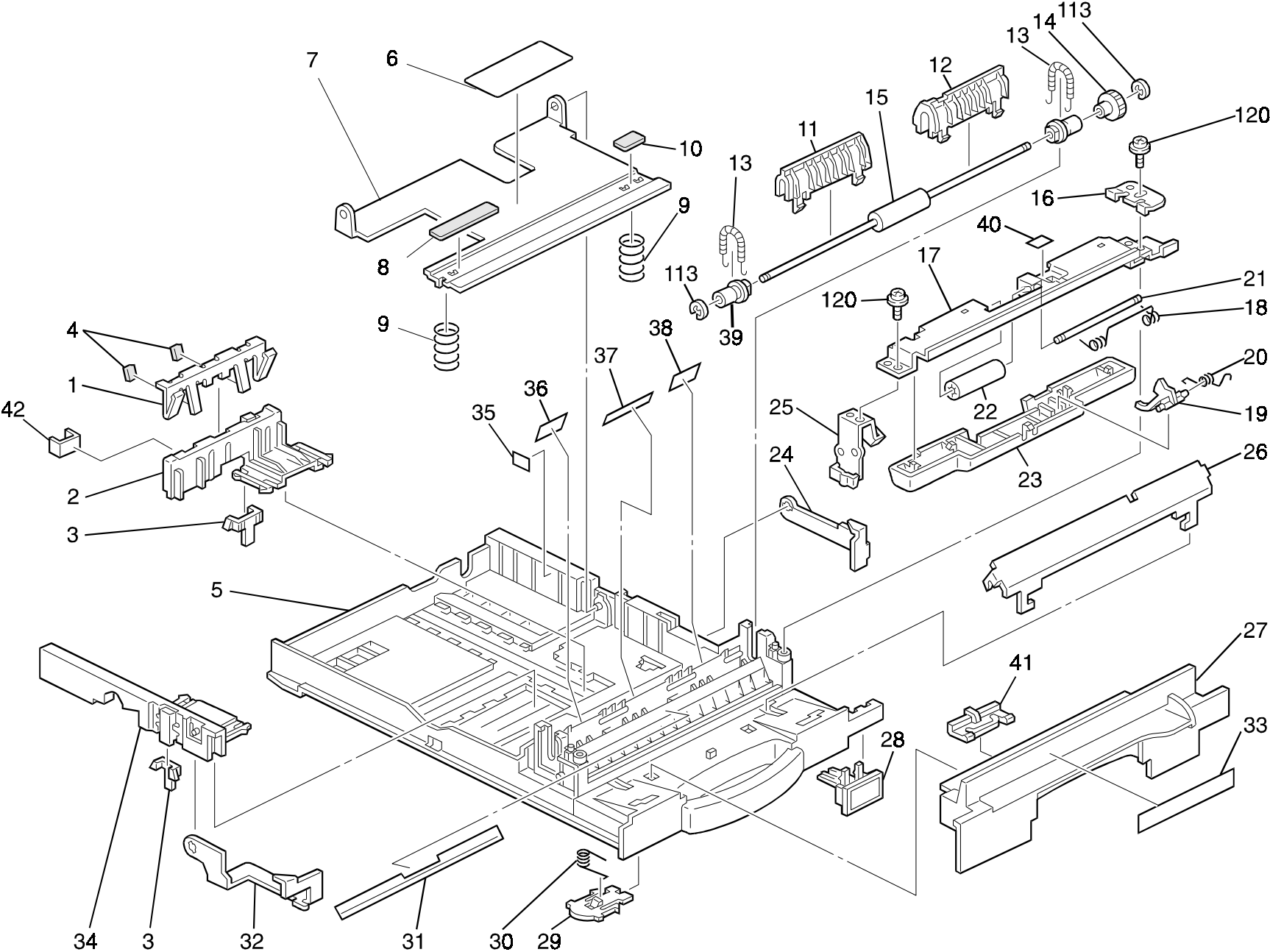


9.MAIN FRAME 2

INDEX	PARTS NO.	DESCRIPTION	Note
1	H515 3374	Holder - FDU	
2	H516 3342	Base - Main Board	
3	H516 3335	Shaft - Feed Roller - Left	
4	H516 3373	Stay - Feed Roller	
5	H516 3370	Paper Feed Roller	
6	H516 3372	Shaft - Feed Roller - Right	
7	H516 3322	Side Plate - Right	
8	H516 3333	Lock - Cassette - Right	
9	H516 3332	Lock - Cassette - Left	
10	H516 3331	Rail - Cassette - Rear	
11	H516 5050	Paper End Sensor	
12	H516 3341	Bracket - Paper End Sensor	
13	H516 3379	Ground Plate - Paper Feed Motor	
14	H006 2383	Snap Ring	
15	H516 5052	Stepper Motor-paper Feed 24VDC13W	
16	H516 3301	Gear Box - Paper Feed	
17	H516 3359	Cover - Harness - Paper Size Sensor	
18	H516 3346	Bracket - Paper Size Sensor	
19	H516 3320	Guide - 100 Sheet Cassette - Right	
20	H516 5301	Harness - Paper Size	
21	H515 5054	Paper Size Sensor	
22	H516 3330	Rail - Cassette - Front	
23	H516 3328	Spacer - Cassette Entrance - Right	
24	H516 3329	Spacer - Cassette Entrance - Left	
25	H516 3361	Rubber Foot	
26	H516 3316	Bottom Base	
27	H516 3319	Guide - 100 Sheet Cassette - Left	
28	H516 3344	Ground Plate - Registration Roller	
29	H020 1234	Cord Clamp	
30	H515 5085	Harness - 100 Sheet Cassette	
31	H516 3326	Side Plate - Left	
32	H515 3544	E-ring - JR-E6	

INDEX	PARTS NO.	DESCRIPTION	Note
33	H516 5325	Grounding Wire - 190mm	
34	H516 3147	Harness Clamper - Base	

10. 250 SHEET CASSETTE

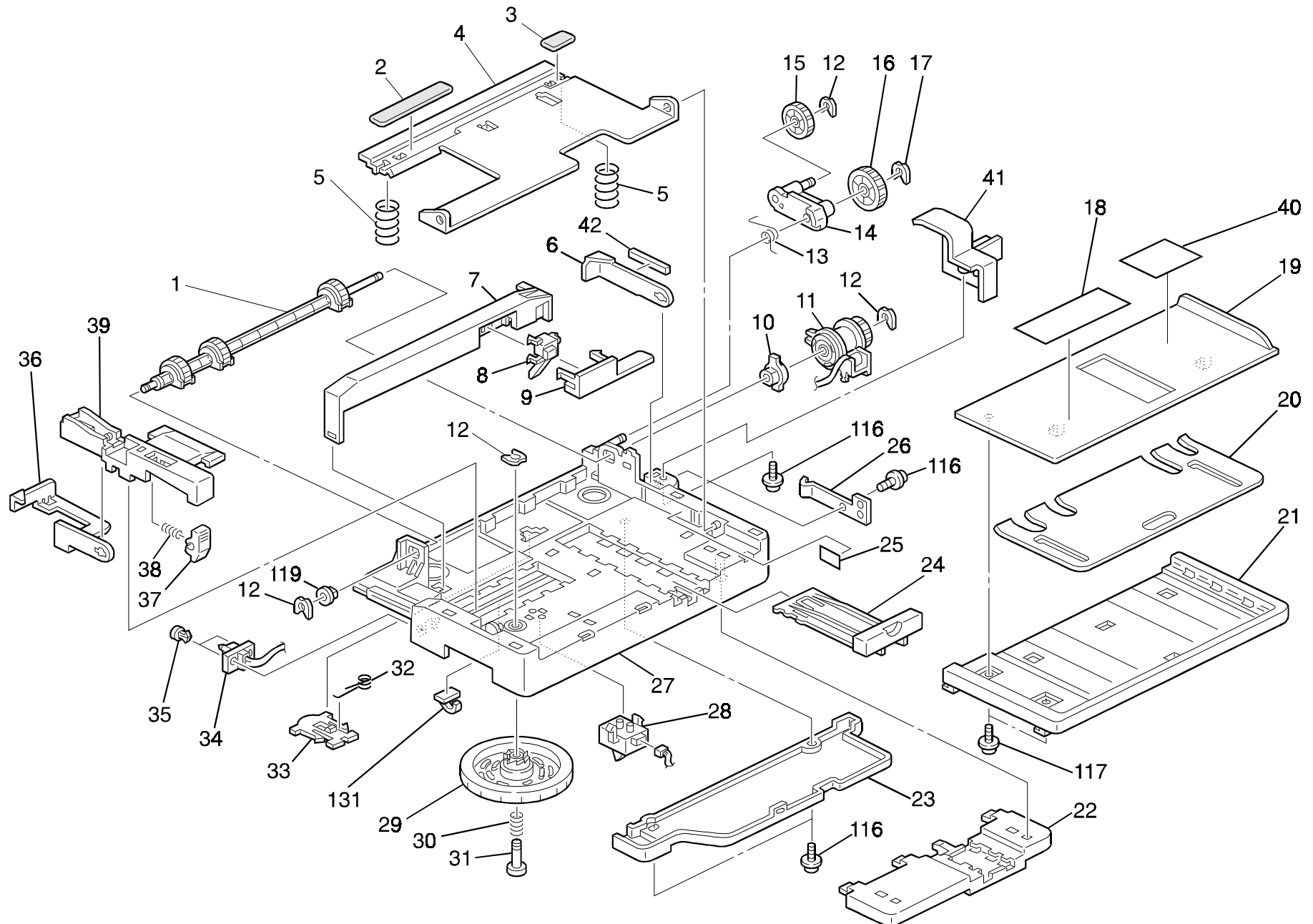


10.250 SHEET CASSETTE

INDEX	PARTS NO.	DESCRIPTION	Note
1	H516 3438	Spring Plate - End Fence	Universal
2	H516 3414	End Fence - Cassette	
3	H516 3439	Stopper - Fence	
4	H516 3471	Sponge - End Fence	
5	H516 3407	Cassette Base - A4/LT	
5	H516 3401	Cassette Base - Universal	
6	H516 3470	Decal - Paper Set - Cassette	
7	H516 3410	Bottom Plate - Cassette	
8	H516 3421	Friction Pad - Bottom Plate - Large	
9	H516 3450	Spring Bottom Plate	
10	H521 3419	Friction Pad - Bottom Plate - Small	
11	H516 3423	Paper Guide Plate - Regist. - Left	
12	H516 3424	Paper Guide Plate - Regist. - Right	
13	H516 3447	Spring - Registration Roller	
14	H516 3419	Gear - Registration Roller	
15	H516 3416	Registration Roller	
16	H516 3482	Spring Plate - Bracket -right	
17	H516 3462	Bracket - Pressure Roller - Cass.	
18	H516 3448	Spring - Pressure Roller	
19	H516 3435	Actuator - Bypass Feed Sensor	
20	H516 3449	Spring - Bypass Sensor Actuator	
21	H516 3434	Shaft - Pressure Roller	
22	H521 3340	Pressure Roller - Registration	
23	H516 3463	Guide - Pressure Roller - Cass.	
24	H516 3413	Separation Hook - Cassette - Right	
25	H516 3381	Ground Plate - Cassette - Left	
26	H516 3415	Paper Guide Plate - Bypass	
27	H516 3437	Manual Feed Table	
28	H516 3428	Paper Size Indicator - Letter	Universal
28	H516 3430	Paper Size Indicator - LG	
29	H516 3425	Lock - Bottom Plate	
30	H516 3426	Spring - Lock - Bottom Plate	

INDEX	PARTS NO.	DESCRIPTION	Note
31	H516 3444	Mylar - Paper Guide - 2	
32	H516 3411	Separation Hook - Cassette - Left	
33	H516 3583	Decal - Bypass Feed	
34	H516 3412	Side Fence - Cassette	
35	A048 6149	Decal - Manual Feed	
36	H516 3446	Mylar - Paper Guide - 4	
37	H516 3443	Mylar - Paper Guide - 1	
38	H516 3445	Mylar - Paper Guide - 3	
39	H516 3417	Bushing - Registration Roller	
41	H516 3469	Cover - Manual Feed Table	
42	H516 3465	Support Plate - End Fence	
			
The Items with "Universal" in the Note column are for the optional universal cassette.			

11. 100 SHEET CASSETTE (OPTIONAL)



11.100 SHEET CASSETTE (OPTIONAL)

INDEX	PARTS NO.	DESCRIPTION	Note
1	H515 3557	Paper Feed Roller	
2	H515 3529	Friction Pad - Large	
3	H515 3530	Friction Pad - Small	
4	H515 3517	Bottom Plate - Cassette	
5	H516 3532	Spring - Bottom Plate	
6	H515 3524	Corner Separator - Right	
7	H515 3556	Bracket - Paper End Sensor	
8	H515 5076	Paper End Sensor	
9	H515 3545	Cover - Paper End Sensor	
10	H515 3531	Bushing - Paper Feed Roller	
11	H515 5075	Paper Feed Clutch	
12	H515 3543	Retaining Ring - M4	
13	H515 3533	Spring - Gear Arm	
14	H515 3526	Bracket - Gear Arm	
15	H515 3528	Gear - Z26	
16	H515 3527	Gear - Z32	
17	H515 3544	E-ring - JR-E6	
18	H515 3555	Decal - Paper Set	
19	H515 3550	Cover - Bypass Feed	
20	H515 3552	Bypass Feed Table Ass'y	
21	H515 3518	Cover - Cassette	
22	H515 3540	Paper Tray Extension	
23	H515 3546	Lower Cover	
24	H515 3522	End Fence	
25	H515 3554	Decal - Paper Limit	
26	H515 3539	Spring Plate - Lock	
27	H516 3510	Paper Tray - 100 Sheet Cassette	
28	H515 5054	Paper Size Sensor	
29	H515 3519	Paper Size Indicator	
30	H515 3535	Spring - Paper Size Indicator	
31	H515 3538	Shaft - Paper Size Indicator	
32	H516 3426	Spring - Lock - Bottom Plate	

INDEX	PARTS NO.	DESCRIPTION	Note
33	H516 3425	Lock - Bottom Plate	
34	H515 5080	Relay Harness Assembly	
35	H515 3542	Rivet	
36	H515 3523	Corner Separator - Left	
37	H515 3521	Knob - Side Fence	
38	H515 3534	Spring - Side Fence	
39	H515 3520	Side Fence	
40	H516 3581	Decal - By-pass Feed (100 Cassette)	
41	H515 3541	Gear Cover	
42	H515 3553	Stopper - Corner Separator	

INDEX	PARTS NO.	DESCRIPTION	Note
101	0313 0060B	Philips Pan Head Screw - M3x6	
102	0313 0080B	Philips Pan Head Screw - M3x8	
103	0353 0080Z	Philips Trass Head Screw - M3x8	
104	0413 0082W	Tapping Screw - M3x8	
105	0433 0102B	Tapping Screw - M3x10	
106	0443 0060W	Hexagon Head Tapping Screw - M3x6	
107	0632 0100G	Pin - 2x10mm	
108	0633 0120G	Parallel Pin - 3x12	
109	0707 3050B	Bushing - 3x5mm	
110	0720 0020E	Retaining Ring - M2	
111	0720 0025E	Retaining Ring - M2.5	
112	0720 0030E	Retaining Ring - M3	
113	0720 0040E	Retaining Ring - M4	
114	0720 0050E	Retaining Ring - M5	
115	0720 0060E	Retaining Ring - M6	
116	0802 5205	Tapping Screw - M3x6	
117	0802 5206	Tapping Screw - M3x8	
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