Model	FX6			Date of Modification
Modified Article	FDU			Execution Date
Reason for Modification	Parts catalog correction Vender change The PWB has been changed. Refer to the attached components list.	standards () dardization	To facilitate assembly To improve reliability Other	After the old parts have become out of stock.
Old Part No. Nev	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks Parts Catalog Index No. Page
H5166003N H	5166043 PCB-FDU - US	1 → 1	0/0	11 3
H5166005J H	5166045 PCB-FDU - EU	1 → 1	0/0	11 3
				M. Iwasa Manager 2nd T.S.Sec. Int'l Marketing Group

P/N: H5166003 → H5166043

*	Changed
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	Index No.	Parts No.	Description	Quantity
	BAT1	12060065	Battery - ML2430-VS1	1
	C1, 2 , 7, 10, 14, 17, 21, 27, 32~34, 36- 38, 41, 46, 50~52, 55, 56, 63, 69, 71, 73, 74, 80 , 82, 93~99	16607104	Capacitor - 50V, 0.1μF, +80, -20%	25 → 34
*	C2	16607103	Capacitor - 50V, 0.01μF, +80, -20%	1
k	C11, 15	16402221	Capacitor - 25V, 220μF, ±20%	1 → 2
	C13	16044381	Capacitor - 6.3V, 680μF, ±20%	1
	C15	16422220	Capacitor - 25V, 22μΓ, ±20%	1
	C16	16400101	Capacitor - 10V, 100μΓ, ±20%	1
	C18	16425109	Capacitor - 50V, 1μF, ±20%	1
	C19, 20	16602330	Capacitor - 50V, 33pF, ±5%	2
	C22~24, 57, 76	16604103	Capacitor - 50V, 0.01μF, ±10%	5
	C25	16401101	Capacitor - 16V, 100μF, ±20%	1
	C26	16044293	Capacitor - 50V, 2.2µF, ±20%	1
	C28	16044354	Capacitor - 50V, 3.3μF, ±20%	1
H	C36	16303203	Resistor - 20KΩ, ±5.00%, 1/10W	1
L	C37	16303472	Resistor - 4.7KΩ, ±5.00%, 1/10W	1
	C3~5, 12, 42, 43, 58~60, 67, 79	16602101	Capacitor - 50V, 100pF, ±5%	11
	C44	16050860 → 16050331	Capacitor - 50V, 0.068μF, ±10%	1
	C45	16604332	Capacitor - 50V, 3300pF, ±10%	1
	C49	16423470 → 16044415	Capacitor - 35V, 47μ F, $\pm 20\%$ \rightarrow Capacitor - 63V, 100μ F, $\pm 20\%$	1
	C6	16400221	Capacitor - 10V, 220μF, ±20%	1
	C53	16044409	Capacitor - 35V, 47μF, ±20%	1
	C66	16050848	Capacitor - 50V, 3pF	1
	C68	16042632 → 16042427	Capacitor - 6.3V, 220μF, ±20% → Capacitor - 25V , 220μF, ±20%	1
	C70	16042630	Capacitor - 6.3V, 560μF, ±20%	1
	C72	16602221	Capacitor - 50V, 220pF, ±5%	1
	C75, 77	16042408 → 16044407	Capacitor - 35V, 100μF, ±20%	2
	C78	16604222	Capacitor - 50V, 2200pF, ±10%	1
	C8, 53	16422470	Capacitor - 25V, 47μF, ±20%	2 → 1
. 📙	C83	16604102	Capacitor - 50V, 1000pF, ±10%	1
	C9	16044353	Capacitor - 6.3V, 100μF, ±20%	1
	C195	16606103	Capacitor - 50V, 0.01μF, +80, -20%	1
	CN1	11027040	Connector - SX20-100P-25ST-MN-1	1
	CN10	11024632	Connector - 4-175487-3	1
	CN11	11024683	Connector - 5566-02A-210	1
	CN12	11027029	Connector - 53375-0810	1

* : Changed P/N: H5166003 → H5166043

	Index No.	Parts No.	Description	Quantity
	CN13, 41	11024204	Connector - 175487-5	2
	CN14	11027045	Connector - 53401-0510	1
	CN15	11024651	Connector - 7-175487-0	1
	CN17	11024647	Connector - 6-175487-6	1
	CN18	11024205	Connector - 175487-6	1
	CN20	11022638	Connector - IL-S-8P-S2T2-EF	1
	CN21	11024207	Connector - 175487-8	1
	CN23	11024210	Connector - 1-175487-1	1
	CN25	11027046	Connector - 53401-0610	1
	CN26, 62	11024623	Connector - 1-175487-6	2
	CN3	11022307	Connector - HIF3FC-20PA-2.54DS	1
	CN4	11024212	Connector - 1-175487-5	1
	CN40	11024203	Connector - 175487-4	1
	CN50	11023008	Connector - IL-S-10P-S2T2-EF	1
	CN7	11024211	Connector - 1-175487-2	1
	CN78	11024201	Connector - 175487-2	1
*	D1, 4, 9~12, 14, 15, 27~34, 36, 39, 40, 99	14010821	Diode - 1SS133	19 → 20
	D13	14021214	Diode - 1SS131	1
	D16	14010612	Diode - 1S1585	1
	D17	14020986	Diode - RB100A	1
*	D2	14021185	Diode - ERA15-01	1
*	D2 , D18~26	14021237	Diode - 11EQS06	10 → 9
*	D3, 42	14021029	Diode - 1SS293	2 → 1
*	D41 , L5, FIL2, 3	10020307	Jumper Wire	4 → 0.15
	D5	14021279	Diode - 1SS283	1
*	D99	14010821	Diode - 1SS133	1
	FIL1	16027078	Filter - EXC-EMT221BC	1
*	HIC1	H5217137 → H5217155	IC - HIC-J&U 2	1
	IC1	14080604	IC - uPC393G2	1
	IC10	14072945	IC - RH5VL43A	1
	IC11	H5217106	IC - MFPD-D	1
*	IC12	14081168 → 14081191	IC - RS5RJ5045A → IC - RH5R1501B	1
	IC14	14080993	IC - MC34063AP1	1
	IC2	14081134	IC - AD817AN	1
	IC4, 15	14080203	IC - ULN2003AN	2
*	IC5	H5217148A	IC - 38 - 22K14780	1
	IC5	H5217150	IC - H5217150	1
	IC7	14073952	IC - MC14053BF	1
	IC8	H5217105	IC - L295B42: EXIO	1
*	IC99	14081059	IC - RH5VL43CC	1

P/N: H5166003 → H5166043

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-	Index No.	Parts No.	Description	Quantity
*	JP2, 7, 11~12 , 18 , 23, R49, 115 R201	16340000	Resistor - 0Ω , $\pm 1.00\%$, $1/16W$	5 → 11
*	JP9, 10, R10, C29 , FIL4~5	16330000	Resistor - 0Ω , $\pm 1.00\%$, $1/10W$	4
*	JP10	16342002	Resistor - 20kΩ, ±1.00%, 1/16W	1
	L1, 3	16070388	Coil - SBC2-100-212	2
	L4	16070762	Coil - LHL13NB682J	1
*	L6	16070795 → 16070821	Coil - LHL08NB331K → Coil - ELC10E221	1
	PI1	H5217122	Connector - FC-RC40	1
	Q1	14000031	Transistor - 2SC458B	1
	Q12	14000669	Transistor - DTA113ZK	1
	Q14	14000649	Transistor - DTC143TK	1
	Q15	14010296	Transistor - 2SA1162Y	1
	Q18	14000422	Transistor - 2SD1153	1
	Q2, 13	14011026	Transistor - 2SJ372	2
	Q3	14000666	Transistor - AQ1F3P	1
	Q4, 11, 19	14000591	Transistor - DTC113ZK	3
*	Q5, 98	14000398	Transistor - 2SC2412K	2
*	Q5 , Q7	14010298	Transistor - 2SC2712Y	2 → 1
	Q6, 10	14000392	Transistor - DTC114EK	2
	Q8	14000373	Transistor - DTA114YK	1
*	Q99	14000680	Transistor - 2SA1813	1
*	R1, 3, 6, 14, 18, 40~47 40~43 , 45~46 , 69~74 70~74 , 91~98, 100, 104, 135~141 137~141	16304472	Resistor - 4.7KΩ, ±5.00%, 1/16W	35 → 32
	R113	16341000	Resistor - 100Ω, ±1.00%, 1/16W	1
	R117	16332672	Resistor - 26.7KΩ, ±1.00%, 1/10W	1
*	R12, 13, 48	16304105	Resistor - 1MΩ, ±5.00%, 1/16W	3
	R122	16333921	Resistor - 3.92KΩ, ±1.00%, 1/10W	1
	R123	16337681	Resistor - 7.68KΩ, ±1.00%, 1/10W	1
	R124	16331241	Resistor - 1.24KΩ, ±1.00%, 1/10W	1
	R125	16304512	Resistor - 5.1KΩ, ±5.00%, 1/16W	1
	R127	16011929	Resistor - 100Ω, ±5.00%, 1/2W	1
	R15	16343903	Resistor - 390KΩ, ±1.00%, 1/16W	1
	R16	16341002	Resistor - 10KΩ, ±1.00%, 1/16W	1
*	R164	16303335	Resistor - 3.3MΩ, ±5.00%, 1/10W	1
*	R165, 166	16303100	Resistor - 10Ω, ±5.00%, 1/10W	2
* .	R167	16118519	Resistor - 5.1Ω, ±5.00%, 1/4W	1
*	R17	16344701 → 16345101	Resistor - 4.7KΩ, ±1.00%, 1/16W Resistor - 5.1KΩ, ±1.00%, 1/16W	1
	R19, 24, 27, 75~78, 80	16304104	Resistor - 100KΩ, ±5.00%, 1/16W	8

 $P/N: H5166003 \rightarrow H5166043$

* : Changed

Index No.	Parts No.	Description	Quantity
* R199	16118222 → 16304222	Resistor - 2.2KΩ, ±5.00%, 1/4W	1
* R20, 21, 81, 82, 101, 102, 110 , 161, 162	16304201	Resistor - 2.2 K Ω , ± 5.00 %, $1/16$ W Resistor - 200 Ω , ± 5.00 %, $1/16$ W	9 → 8
* R22	16304202	Resistor - 2KΩ, ±5.00%, 1/16W	1
* R22 , R44 , 47 , 58, 84, 135~136 , 198 , JP6	16304103	Resistor - 10KΩ, ±5.00%, 1/16W	4 → 7
R23	16304682	Resistor - 6.8KΩ, ±5.00%, 1/16W	1
* R25, 57, 105, 200	16304223	Resistor - 22KΩ, ±5.00%, 1/16W	1 → 4
R26, 105, 106 , 120, 121	16304513	Resistor - 51KΩ, ±5.00%, 1/16W	5 → 3
R28	16304511	Resistor - 510Ω, ±5.00%, 1/16W	1
R33, 35, 36	16304204	Resistor - 200KΩ, ±5.00%, 1/16W	3 → 2
R34	16341501	Resistor - 1.5KΩ, ±1.00%, 1/16W	1
R36	16304394	Resistor - 390KΩ, ±5.00%, 1/16W	1
R37	16341801	Resistor - 1.8KΩ, ±1.00%, 1/16W	1
R38, 57 , R126, 143	16304203	Resistor - 20KΩ, ±5.00%, 1/16W	4 → 2
R4, 7~ 9, 30~32, 55, 148	16304101	Resistor - 100Ω, ±5.00%, 1/16W	9
R5, 39	16304102	Resistor - 1KΩ, ±5.00%, 1/16W	2
R51, 116	16304132	Resistor - 1.3KΩ, ±5.00%, 1/16W	2
R52	16304393	Resistor - 39KΩ, ±5.00%, 1/16W	1
R54	16332490	Resistor - 249Ω, ±1.00%, 1/10W	1
R56	16333012	Resistor - 30.1KΩ, ±1.00%, 1/10W	1
R61	16304272	Resistor - 2.7KΩ, ±5.00%, 1/16W	1
R62, 142, 144~147	16304273	Resistor - 27KΩ, ±5.00%, 1/16W	6
R63	16343301	Resistor - 3.3KΩ, ±1.00%, 1/16W	1
R64	16343902	Resistor - 39KΩ, ±1.00%, 1/16W	1
R65	16339312	Resistor - 93.1KΩ, ±1.00%, 1/10W	1
R66	16331912	Resistor - 19.1KΩ, ±1.00%, 1/10W	1
R67	16344702	Resistor - 47KΩ, ±1.00%, 1/16W	1
R68	16304473	Resistor - 47KΩ, ±5.00%, 1/16W	1
R83	16304302	Resistor - 3KΩ, ±5.00%, 1/16W	1
R85	16001641	Resistor - 150Ω, ±5.00%, 1W	1
R86	16015239	Resistor - 0.33Ω, ±5.00%, 1W	1
R87, 88	16001565	Resistor - 0.91Ω, ±5.00%, 1/2W	2
R89, 90	16001199	Resistor - 0.68Ω, ±5.00%. 1W	2
R99	16338870 → 16332800	Resistor - 887 Ω , ±1.00%, 1/10W Resistor - 280 Ω , ±1.00%, 1/10W	1
R106	16304564	Resistor - 5.6KΩ, ±5.00%, 1/16W	1
R110	16303201	Resistor - 200Ω, ±5.00%, 1/10W	1
R197	16341303	Resistor - 130KΩ, ±1.00%, 1/16W	1
T1	H5217129	Transistor - LC-128-1A	1
TB1~2	11010423	Receptacle - connector: 5548-03A	1 → 2

P/N: H5166003 → H5166043

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	Index No.	Parts No.	Description	Quantity
	TP1-4, 6-9	11010429	Check Pin: Touch Pin No.5	8
	XTL1	15030069	Oscillator - CSA8.00MTZ: 8.0MHz	1
*	ZD1	14020389 → 14021296	Zener Diode - HZ4A-2 Zener Diode - HZ3C1	1
	ZD2	14021247	Zener Diode - HZ12B1L	1
	ZD3, 4	14021062	Zener Diode - BZV47C30	2
*	ZD10	14021299	Diode - ISS88	1
*	ZD99	16233002	Dlode - 30KΩ, \pm 1.00%, 1/4W	1

*: Changed P/N: H5166005 \rightarrow H5166045

	Index No.	Parts No.	Description	Quantity
	BAT1	12060065	Battery - ML2430-VS1	1
*	C1, 2, 7, 10, 14, 17, 21, 27, 30~34, 36~38, 41, 46, 50~52, 55, 56, 63, 69, 71, 73, 74, 80 , 82, 93~99	16607104	Capacitor - 50V, 0.1μF, +80, -20%	29 → 36
*	C2	16607103	Capacitor - 50V, 0.01μF, +80, -20%	1
	C3~5, 12, 42, 43, 58~60, 67, 79	16602101	Capacitor - 50V, 100pF, ±5%	11
	C6	16400221	Capacitor - 10V, 220μF, ±20%	1
*	C8, 53	16422470	Capacitor - 25V, 47μF, ±20%	2 → 1
	C9, C70	16042630	Capacitor - 6.3V, 560μF, ±20%	2
*	C11, 15	16402221	Capacitor - 25V, 220μF, ±20%	1 → 2
	C13	16044381	Capacitor - 6.3V, 680μF, ±20%	1
*	C15	16422220	Capacitor - 25V, 22μF, ±20%	1
*	C16	16400101	Capacitor - 10V, 100μF, ±20%	1
	C18	16425109	Capacitor - 50V, 1μF, ±20%	1
	C19, 20	16602330	Capacitor - 50V, 33pF, ±5%	2
*	C22~24, 57, 76	16604103	Capacitor - 50V, 0.01μF, ±10%	5
	C25	16401101	Capacitor - 16V, 100μF, ±20%	1
	C26	16044293	Capacitor - 50V, 2.2μF, ±20%	1
*	C28, D41, L5 , FIL2, 3	10020307	Jumper Wire	5 → 0.15
*	C29	16050761 → 16050918	Capacitor 16V, 0.15 μ F, $\pm 10\%$ \rightarrow Capacitor - 25V, 0.18 μ F, $\pm 10\%$	1
	C35	16050599	Capacitor - 50V, 0.1μF, ±10%	1
	C44	16050836	Capacitor - 25V, 0.12μF, ±10%	1
	C45	16604332	Capacitor - 50V, 3300pF, ±10%	1
*	C49	16423470 → 16044415	Capacitor - 35V, 47μ F, $\pm 20\%$ → Capacitor - 63V, 100μ F, $\pm 20\%$	1
*	C53	16044409	Capacitor - 35V, 47μF, ±20%	1
	C66	16050848	Capacitor - 50V, 3pF	1
*	C68	16042632 → 16042427	Capacitor - 6.3V, 220 μ F, ±20% → Capacitor - 2.5V , 220 μ F, ±20%	1
	C72	16602221	Capacitor - 50V, 220pF, ±5%	1
*	C75, 77	16042408 → 16044407	Capacitor - 35V, 100μF, ±20%	2
	C78	16604222	Capacitor - 50V, 2200pF, ±10%	1
	C83	16604102	Capacitor - 50V, 1000pF, ±10%	1
	CN1	11027040	Connector - SX20-100P-25ST-MN-1	1
*	CN3	11022307	Connector - HIF3FC-20PA-2.54DS (01)	1
	CN4	11024212	Connector - 1-175487-5	1
	CN5	11024622	Connector - 2-175487-5	1
	CN7	11024211	Connector - 1-175487-2	1
	CN10	11024632	Connector - 4-175487-3	1

*: Changed P/N: H5166005 \rightarrow H5166045

Index No.	Parts No.	Description	Quantity
CN11	11024683	Connector - 5566-02A-210	1
CN12	11027029	Connector - 53375-0810	1
CN13, 41	11024204	Connector - 175487-5	2
CN14	11027045	Connector - 53401-0510	1
CN15	11024651	Connector - 7-175487-0	1
CN17	11024647	Connector - 6-175487-6	1
CN18	11024205	Connector - 175487-6	1
CN20	11022638	Connector - IL-S-8P-S2T2-EF	1
CN21	11024207	Connector - 175487-8	1
CN23	11024210	Connector - 1-175487-1	1
CN25	11027046	Connector - 53401-0610	1
CN26, 62	11024623	Connector - 2-175487-6	2
CN40	11024203	Connector - 175487-4	1
CN50	11023008	Connector - IL-S-10P-S2T2-EF	1
CN78	11024201	Connector - 175487-2	1
D1, 4, 7, 9-12, 14, 15, 27-34, 36~39, 40, 99	14010821	Diode - 1SS133	22 → 23
D2	14021185	Diode - ERA15-01	1
D2 , D18~26	14021237	Diode - 11EQS06	10 → 9
D3, 42	14021029	Diode - 1SS293	2 → 1
D5	14021279	Diode - 1SS283	1
D13	14021214	Diode - 1SS131	1
D16	14010612	Diode - 1S1585	1
D17	14020986	Diode - RB100A	1
D99	14010821	Diode - 1SS133	1
FIL1	16027078	Filter - EXC-EMT221BC	1
FIL4	16070806	Filter - BK2125HS431	1
FIL5	16070810	Filter - BK2125HS121	1
HIC1	H5217158	IC - HIC-E&A2	1
IC1	14080604	IC - uPC393G2	1
IC2	14081134	IC - AD817AN	1
IC4, 15	14080203	IC - ULN2003AN	2
IC5	H5217148A	IC - 38 - 22K14780	1
IC5	H5217150	IC - H5217150	1
IC6, 7	14073952	IC - MC14053BF	2
IC8	H5217105	IC - L295B42: EXIO	1
IC10	14072945	IC - RH5VL43A	1
IC11	H5217106	IC - MFPD-D	1
IC12	14081168 → 14081191	IC - RS5RJ5045A IC - RH5R1501B	1
IC14	14080993	IC - MC34063AP1	1
IC99	14081059	IC - RH5VL43CC	1

 $P/N: H5166005 \rightarrow H5166045$

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	Index No.	Parts No.	Description	Quantity
*	JP1, 3 , 6 ~7, 11~12 , 18 , 23, R49, 115 , R201	16340000	Resistor - 0Ω, ±1.00%, 1/16W	5 → 9
*	JP4 , 9, R10	16330000	Resistor - 0Ω, ±1.00%, 1/10W	2 → 3
	L1, 3	16070388	Coil - SBC2-100-212	2
	L2	16070811	Coil - LHLP08TB102K	1
	L4	16070762	Coil - LHL13NB682J	1
	L5	16070763	Coil - LHL06NB1ROM	1
*	L6	16070812 → 16070821	Coil ELC10E331 → Coil - ELC10E 221	1
	PI1	H5217122	Connector - FC-RC40	1
	Q1	14000031	Transistor - 2SC458B	1
	Q2, 13	14011026	Transistor - 2SJ372	2
	Q3	14000666	Transistor - AQ1F3P	1
	Q4, 11, 19	14000591	Transistor - DTC113ZK	3
*	Q5 , Q7	14010298	Transistor - 2SC2712Y	2 → 1
	Q6, 10	14000392	Transistor - DTC114EK	2
	Q8, 9	14000373	Transistor - DTA114YK	2
	Q12	14000669	Transistor - DTA113ZK	1
	Q14	14000649	Transistor - DTC143TK	1
	Q15	14010296	Transistor - 2SA1162Y	1
	Q18	14000422	Transistor - 2SD1153	1
*	Q99	14000680	Transistor - 2SA1813	1
*	R1, 3, 6, 14, 18, 40~47 , 40~43 , 45 , 46 , 70~74, 91~98, 100, 104, 135~141 , 137~141	16304472	Resistor - 4.7KΩ, ±5.00%, 1/16W	35 → 31
	R4, 7~ 9, 30~32, 55, 148	16304101	Resistor - 100Ω, ±5.00%, 1/16W	9
*	R5, 39	16304102	Resistor - 1KΩ, ±5.00%, 1/16W	2
*	R12, 13, 48	16304105	Resistor - 1MΩ, ±5.00%, 1/16W	3
*	R17	16344701 → 16345101	Resistor - 4.7KΩ, \pm 1.00%, $1/16W$ \rightarrow Resistor - 5.1K Ω, \pm 1.00%, $1/16W$	1
	R19, 24, 27, 75~78, 80	16304104	Resistor - 100KΩ, ±5.00%, 1/16W	8
*	R20, 21, 81, 82, 101, 102, 110 , 161, 162	16304201	Resistor - 200Ω, ±5.00%, 1/16W	9 → 8
*	R22	16304202	Resistor - 2K Ω , \pm 5.00%, 1/16W	1
*	R 22 , 44 , 47 , 58, 84, 135 , 136 , 198 , JP6	16304103	Resistor - 10KΩ, ±5.00%, 1/16W	4 → 7
	R23	16304682	Resistor - 6.8KΩ, ±5.00%, 1/16W	1
*	R25, 57 , 105 , 200	16304223	Resistor - 22KΩ, ±5.00%, 1/16W	1 → 4
*	R26, 105, 106 , 120, 121	16304513	Resistor - 51KΩ, ±5.00%, 1/16W	5 → 3
	R28	16304511	Resistor - 510Ω, ±5.00%, 1/16W	1
	R33, 35	16304204	Resistor - 200KΩ, ±5.00%, 1/16W	2
	R34, 59	16341501	Resistor - 1.5KΩ, ±1.00%, 1/16W	2
	R36	16304394	Resistor - 390KΩ, ±5.00%, 1/16W	1

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P/N: H5166005 → H5166045

Index No.	Parts No.	Description	Quantity
R37	16341801	Resistor - 1.8KΩ, ±1.00%, 1/16W	1
R 38, 57 , 126, 143, JP10	16304203	Resistor - 20KΩ, ±5.00%, 1/16W	4 → 3
R51, 116	16304132	Resistor - 1.3KΩ, ±5.00%, 1/16W	2
R52	16304393	Resistor - 39KΩ, ±5.00%, 1/16W	1
R54	16334700	Resistor - 470Ω, ±1.00%, 1/10W	1
R56	16333012	Resistor - 30.1KΩ, ±1.00%, 1/10W	1
R60	16346200	Resistor - 620Ω, ±1.00%, 1/16W	1
R61	16304272	Resistor - 2.7KΩ, ±5.00%, 1/16W	1
R62, 142, 144~147	16304273	Resistor - 27KΩ, ±5.00%, 1/16W	6
R63	16343301	Resistor - 3.3KΩ, ±1.00%, 1/16W	1
R64	16343902	Resistor - 39KΩ, ±1.00%, 1/16W	1
R65	16339312	Resistor - 93.1KΩ, ±1.00%, 1/10W	1
R66	16331912	Resistor - 19.1KΩ, ±1.00%, 1/10W	1
R67	16344702	Resistor - 47KΩ, ±1.00%, 1/16W	1
R68	16304473	Resistor - 47KΩ, ±5.00%, 1/16W	1
R83	16304302	Resistor - 3KΩ, ±5.00%, 1/16W	1
R85	16001641	Resistor - 150Ω, ±5.00%, 1W	1
R86	16015239	Resistor - 0.33Ω, ±5.00%, 1W	1
R87, 88	16001565	Resistor - 0.91Ω, ±5.00%, 1/2W	2
R89, 90	16001199	Resistor - 0.68Ω, ±5.00%. 1W	2
R99	16338870 → 16332800	Resistor - 887Ω, ±1.00%, 1/10W → Resistor - 280Ω, ±1.00%, 1/10W	1
R106	16304562	Resistor - 5.6KΩ, ±5.00%, 1/16W	1
R110	16303201	Resistor - 200 Ω , ±5.00%, 1/16W	1
R113	16341000	Resistor - 100Ω, ±1.00%, 1/16W	1
R117	16332672	Resistor - 26.7KΩ, ±1.00%, 1/10W	1
R122	16333921	Resistor - 3.92KΩ, ±1.00%, 1/10W	1
R123	16337681	Resistor - 7.68KΩ, ±1.00%, 1/10W	1
R124	16331241	Resistor - 1.24KΩ, ±1.00%, 1/10W	1
R125	16304512	Resistor - 5.1KΩ, ±5.00%, 1/16W	1
R127	16011929	Resistor - 100Ω, ±5.00%, 1/2W	1
R15	16343903	Resistor - 390KΩ, ±1.00%, 1/16W	1
R16	16341002	Resistor - 10KΩ, ±1.00%, 1/16W	1
R164	16303335	Resistor - 3.3MΩ, ±5.00%, 1/10W	1
R165, 166	16303100	Resistor - 10Ω, ±5.00%, 1/10W	2
R167	16118519	Resistor - 5.1Ω, ±5.00%, 1/4W	1
R195	16606103	Capacitor - 50V, 0.01μF, +80, -20%	1
R196	16119302	Resistor - 3K Ω , \pm 5.00%, 1/2W	1
R197	16341303	Resistor - 130KΩ, \pm 1.00%, 1/16W	1
R199	16118222 → 16304222	Resistor - 2.2K Ω , ±5.00%, 1/4W \rightarrow Resistor - 2.2K Ω , ±5.00%, 1/16W	1
T1	H5217129	Transistor - LC-128-1A	1

P/N: H5166005 \rightarrow H5166045

	Index No.	Parts No.	Description	Quantity
*	TB1~2	11010423	Receptacle - connector: 5548-03A	1 → 2
	TP1-4, 6-9	11010429	Check Pin: Touch Pin No.5	8
	XTL1	15030069	Oscillator - CSA8.00MTZ: 8.0MHz	1
*	ZD1	14020389 → 14021296	Zener Diode - HZ4A-2 → Zener Diode - HZ3C1	1
	ZD2	14021247	Zener Diode - HZ12B1L	1
	ZD3, 4	14021062	Zener Diode - BZV47C30	2
*	ZD10	14021299	Diode - 1SS88	1
*	ZD99	16233002	Resistor - 30KΩ, ±1.00%, 1/4W	1

Model	FX6			Date o	f Modification
Modified Article	Laser Plotter Unit			Exec	ution Date
Reason for Modification	Parts catalog correction Vender change A label on the laser printer unit has been changed.	andards () Cardization	☐ To facilitate assemb☐ To improve reliability☐ Other		ts have become out
Old Part No. Nev	w Part No. Description	Q'ty Used	Interchange-	Remarks	Parts Catalog
	·	$\mathbf{Old} \rightarrow \mathbf{New}$	ability		Index No. Page
H5212040 H	I5212041 Laser Plotter Unit	1 → 1	0/0		9 3
		I		M. Iwasa Manager 2nd T.S.Sec. Int'l Ma	rketing Group

Model	FX6				Date of M	1odification	
Modified Article	Paper Feed	d Unit			Execut	ion Date	
Reason for Modification	Parts Vend		et standards () [andardization [To facilitate assembly To improve reliability Other	From June produc	iton in 1995.	
Old Part No. N	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
Old Part No.	New Part No.	Description	$Old \to New$	ability	nemarks	Index No.	Page
H5163316	H5163318	Bottom Base Ass'y	1 → 1	0/0		26	19
H5163322	H5163325	Side Plate - Rlght	1 → 1	0/0		7	19
H5164070	H5164093	Cover - Right	1 → 1	0/0		15	3
H5164081	H5164094	Cover - Right - OMNI	1 → 1	0/0		15	3
			I		M. Iwasa Manager 2nd T.S.Sec. Int'l Marke	eting Group	·

Model	Fx6 (Europe)				Date of	of Modification
Modified Article	Accessory				Exe	cution Date
Reason for Modification	Parts catalog correction Vender change	☐ To meet standa	andards () Cardization	☐ To facilitate assen☐ To improve reliabi☐ Other	nbly lity From first produ	uction
Old Part No. Ne	w Part No. Description	on	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
Н			0 → 1			mack No. 1 age
					M. Iwasa Manager 2nd T.S.Sec. Int'l Ma	arketing Group

REISSUED ON Oct. 31,

MODIFICATION BULLETIN NO. F/L Series-005

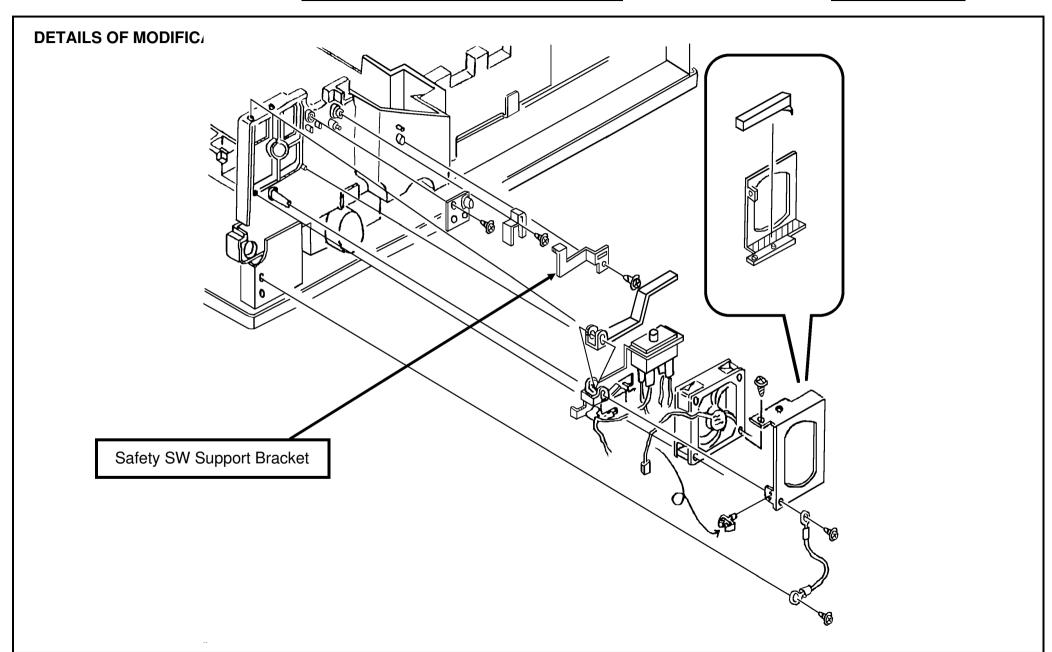
ISSUED ON <u>Jul. 31, 1995</u>

Model	FX6				Date o	f Modification	
Modified Article	Paper Cass	sette			Exec	ution Date	
Reason for Modification	Parts Vend		standards () Cardization	To facilitate assen To improve reliabil Other			
Old Part No. Nev	w Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
H5163465 H	15153465	Supporting Plate - End Fence - Asia	0 → 1		For Asia	42	1-21
Н	15153466	Plastic Rivet	0 → 1		For Asia		
H5163465 H	15163475	Supporting Plate - End Fence - EU			For Europe	42	1-21
H	15163465	Supporting Plate - End Fence - US			For US	42	1-21
					M. Iwasa Manager 2nd T.S.Sec. Int'l Mai	rketing Group	

REISSUED ON Oct. 31,

MODIFICATION BULLETIN NO. F/L Series-006

Model	FX6			Date o	f Modification
Modified Article	Scanner			Exec	cution Date
Reason for Modification	Parts catalog correction Vender change	To meet standards () Part standardization	☐ To facilitate assemb☐ To improve reliabilit☐ Other		duction in 1995.
Old Part No. Ne	w Part No. Description	Q'ty Used	Interchange-	Remarks	Parts Catalog
	•	$Old \to New$	ability		Index No. Page
	IS153120 Slider - Interlock SW IS153121 Safety SW Support Bracket	1 → 1	X/O		9 17
	Safety SW Support Bracket	0 → 1			
				M. Iwasa Manager 2nd T.S.Sec. Int'l Ma	rketing Group



Model	FX6 (Asia)				Date of Modification
Modified Article	Operator's Manual				Execution Date
Reason for Modification	Parts catalog correction Vender change Part standa	andards ()	To facilitate asser To improve reliab	mbly ility	
Old Part No. Nev	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Rei	Parts Catalog Index No. Page
H5168607 H	5168609 Operator's Manual-FX6 - Asia	1 → 1			
				M. Iwas Manag 2nd T.S	

Model	FX6				Date of Modification
Modified Article	ADF				Execution Date
Reason for Modification	Parts catalog correction Vender change To meet standa To prevent the ground wire from being pinched between	ardization	To improve reliability Other	oly ty From Ji	uly production
Old Part No. Nev	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H	5151340 Spacer - Grounding Plate	0 → 1			
				M. Iwasa Manager 2nd T.S.Sec.	Int'l Marketing Group

Model	FX6 (USA)				Date o	of Modification
Modified Article	ROM				Exe	cution Date
Reason for Modification	Parts catalog co Vender change Auto Service Call dic	∐ Part s	eet standards () standardization	To facilitate assemb To improve reliabilit Other	From May prod	luction in 1995.
Old Part No. Nev	w Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Catalog
		-	$Old \to New$	ability		Index No. Page
	5166002K PCB-FCE		1 → 1	X / O		10 3
H5167220E H5	5167220F Program	- FX6 USA		X/O		
					M. Iwasa Manager 2nd T.S.Sec. Int'l Ma	arketing Group

H5166006E

12060057

H5166006F

12060080

PCB-FCE - Asia

Battery - CR2354 / 1HF

ISSUED ON Jul. 31, 1995

									
Model	FX6						Date o	f Modification	
Modified Article	FCE						Exec	cution Date	
Reason for Modification	☐ Vende	catalog correction ler change and the battery for the FCE will	To meet standards (Part standardization be changed.) 🔲	To facilitate assen To improve reliabi Other	•	The old parts has stock.	ave become out	of
Old Part No. Ne	ew Part No.	Description	Q'ty Us	ed	Interchange-		emarks	Parts Cat	alog
Old Falt No.	, w rait ito.	Description	Old o N	ew	ability		Ciliai KS	Index No.	Page
H5166002K H	l5166002L	PCB-FCE - US	1 → 1		0/0			10	3
12060057	12060080	Battery - CR2354 / 1HF	(1 → 1)	0/0				
H5166004H H	H5166004J	PCB-FCE - EU	1 → 1		0/0			10	3
12060057	12060080	Battery - CR2354 / 1HF	(1→1)	0/0				
							<u></u>		

 $1 \rightarrow 1$

 $(1 \rightarrow 1)$

0/0

0/0

M. Iwasa

Manager 2nd T.S.Sec. Int'l Marketing Group

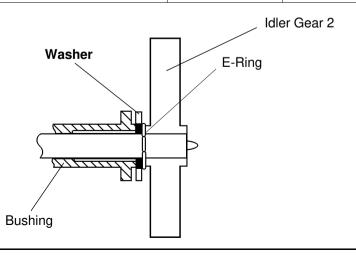
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MODIFICATION BULLETIN NO. F/L Series-011 RE-ISSUED ON Aug.31, 1995 ISSUED ON Jul. 31, 1995

Model	FX6	Date of Modification
Modified Article	Development Unit	Execution Date
Reason for Modification	Parts catalog correction Vender change To meet standards (Part standardization To facilitate assembly To improve reliability Other	From June production in 1995.
	 Part number correction for the Gear. A washer has been added between Idler Gear 2 (index no.58 of page 13 in the parts catalog) and Bushing (index no.63 of page 13) to reduce noise from the development unit. 	

Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cata	alog
Old Falt No.	New Pail NO.	Description	$Old \to New$	ability	nemarks	Index No.	Page
H5162405C	H5162405D	Rubber Roller Ass'y - DVLP-A4	1 → 1	0/0		5	13
	H0412257	Washer - M5.2 x 0.4	(1→2)				
H5152451	H5152550	Gear - Z18	1 → 1	0/0		2	13



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2nd T.S.Sec. Int'l Marketing Group

ISSUED ON <u>Jul. 31, 1995</u>

Model	FX6 (Asia)				Date of I	Modification	
Modified Article	PIF				Execu	ition Date	
Reason for Modification	Parts catalog correction Vender change Part stand	standards () Edardization	☐ To facilitate assen☐ To improve reliabi☐ Other	nbly lity	From June produc	ction in 1995.	
Old Part No. Nev	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Re	emarks	Parts Cata	
H	5164084 Grounding Plate - PIF	0 → 1					
						-	
				M. Iwa Manaç 2nd T.		eting Group	

ISSUED ON <u>Aug. 10, 1995</u>

Model	Omnifax I	L525				Date of	f Modification	
Modified Articl	e Quick Ref	erence Guide				Exe	cution Date	
Reason for Modification	□ Par □ Ver	ts catalog correction nder change	☐ To meet sta	dization	☐ To facilitate assembly☐ To improve reliability☐ Other		luction in 1995.	
Old Part No.	New Part No.	Descriptio	n	Q'ty Used	Interchange-	Remarks	Parts Cat	
				$Old \to New$	ability		Index No.	Page
	H5168691	Quick Reference Guide - L	.525	0 → 1				

M. Iwasa

ISSUED ON Aug. 10, 1995

Model	FX6				Date of	of Modification	
Modified Artic	le FDU				Exe	cution Date	
Reason for Modification		ts catalog correction ider change	Part standardization	☐ To facilitate assemb ☐ To improve reliabilit ☐ Other		duction in 1995.	
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
		Description	Old → New	ability		Index No.	Page
H5166043B	H5166043C	PCB-FDU - US	1 → 1	0/0		11	3
14010821	14010821	Diode - 1SS133	(20 → 19)		D10		

16304473 16304333 R68 Resistor - $33K\Omega \pm 5\% 1/16W$ $(1 \rightarrow 1)$ PCB-FDU - EUR H5166045B H5166046C $1 \rightarrow 1$ 0/0 3 11 14010821 Diode - 1SS133 ($23 \rightarrow 22$) 14010821 D10 16304473 16304333 Resistor - $33K\Omega \pm 5\% 1/16W$ $(1 \rightarrow 1)$ R68

> M. Iwasa Manager

2nd T.S.Sec. Int'l Marketing Group

A: CORRECTED ON: <u>Jan.31</u>,

MODIFICATION BULLETIN NO. F/L Series-014A

ISSUED ON Aug. 10, 1995

Model	FX6				Date of M	Modification	
Modified Article	FDU				Execut	ion Date	
Reason for Modification		s catalog correction		To facilitate asse To improve reliab Other		on in 1995.	
Old Bart Na N	a Davi Na	Description	Q'ty Used	Interchange-	Dama-sulva	Parts Cat	talog
Old Part No. No.	ew Part No.	Description	$Old \to New$	ability	Remarks	Index No.	
H5166043B H	H5166043C	PCB-FDU - US	1 → 1	0/0		11	3
14010821	14010821	Diode - 1SS133	$(20 \rightarrow 19)$		D10		
16304473	16304333	Resistor - 33KΩ ±5% 1/16W	(1→1)		R68		
	15166045C 14010821	PCB-FDU - EUR Diode - 1SS133	$1 \to 1$ $(23 \to 22)$	0/0	(A) Part no. was corrected	11	3
	16304333	Resistor - 33KΩ ±5% 1/16W	(1→1)		R68		
					M. Iwasa Manager Quality Assurance Cente	ər	

ISSUED ON Aug. 10, 1995

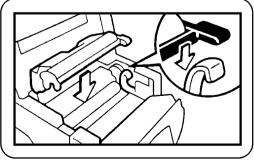
Model	On	nnitax L	525 (FX6)				Date of N	lodification	
Modified Articl	le Ex	terior					Execut	tion Date	
Reason for Modification		Parts Vend	s catalog correction der change	☐ To meet sta ☐ Part standa	ardization	To facilitate asseml To improve reliabilit Other	From July produc	tion in 1995.	
Old Part No.	New Pa	ırt No.	Description	n	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
H5164079	H5164	1049	Guide - IC Card		1 → 1	0/0		21	3
			•		•			*	

M. Iwasa

ISSUED ON Aug. 31, 1995

Model	FX6	Date of Modification
Modified Article	СТМ	Execution Date
Reason for Modification	Parts catalog correction Vender change To meet standards (Part standardization To facilitate assembly To improve reliability Other	From August production in 1995.
	A caution label has been attached to the CTM for the user to prevent the cleaning shutter lever from coming off when installing the CTM.	

Old Part No.	New Part No.	Description	Q'ty Used $Old \to New$	Interchange- ability	Remarks	Parts Cata Index No.	
		СТМ	1 → 1	X/O	No part no. for the CTM		
		Caution Label	$(0 \rightarrow 1)$				



Caution Label

M. Iwasa

ISSUED ON <u>Sep. 15, 1995</u>

Model	FX6 (Euro	pe)			Date o	of Modification	
Modified Article	e FCE				Exec	cution Date	
Reason for Modification	☐ Vend Programn			To facilitate assembly To improve reliability Other	From August pr	roduction in1995	i.
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
H5166004J	H5166004K	PCB-FCE - FX6 - Europe	1 → 1	X/O		10	1-2
H5167240E	H5167240F	Program - F16 - Europe		X/O			

M. Iwasa

A: <u>Jan. 15, 1996</u> ISSUED ON <u>Sep. 15, 1995</u>

Model		FX6 (Euro	рре)			Date	of Modification	
Modified Articl	le	FCE				Exe	cution Date	
Reason for Modification		☐ Venc	catalog correction ler change med data in the flash ROM has F/L Series-011 which will be is	Part standardization s been changed.	To facilitate assembly To improve reliability Other	* Corrected H516-30: Oc H516-40: U3 H516-60: 96	3350900001	
Old Part No.	New	Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
H5166004J	H51	66004K	PCB-FCE - FX6 - Europe	1 → 1	X/O		10	1-2
H5167240E			Program - F16 - Europe		X/O			
						M. Iwasa Manager Quality Assurance C	enter	

ISSUED ON Oct. 15, 1995

Model	FX6, LSO	_		Date o	of Modification
Modified Article	EPROM Board			Exe	cution Date
Reason for Modification	Parts catalog correction Vender change Part stand The EPROM Board which is used for re-programming t as a service part.	lardization _	To facilitate assember To improve reliabilit Other been registered	From October in	n 1995.
Old Part No. New	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
Н	15159500 EPROM Board	0 → 1			
				M. Iwasa Manager 2nd T.S.Sec. Int'l Ma	arketing Group

ISSUED ON Oct. 15, 1995

Model	FX6				Date of	f Modification	
Modified Article	FCE				Exec	ution Date	
Reason for Modification	☐ Vend	s catalog correction	standards () Cdardization	To facilitate assembly To improve reliability Other		r production in	1995
Old Part No. Ne	ew Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
		•	Old → New	ability		Index No.	
	I5166002M	PCB-FCE - US	1 → 1	X/O		10	1-2
H5167220F H	l5167220G	Program - US		X/O			
H5166004K F	15166004L	PCB-FCE - Europe	1 → 1	X/O		10	1-2
H5167240F H	l5167240G	Program - Europe		X/O			
H5166006F H	l5166006G	PCB-FCE - Asia	1 → 1	X/O		10	1-2
H5167251B H	l5167251C	Program - Asia		X/O			
					M. Iwasa Manager 2nd T.S.Sec. Int'l Mar	keting Group	

ISSUED ON <u>Oct. 15, 1995</u>

Model	FX6			Dat	te of Modification
Modified Article	Laser Printer Unit			E	xecution Date
Reason for Modification	Parts catalog correction Vender change Part standa	tandards () [ardization [To facilitate assemb To improve reliabilit Other	From Octobe	er production in 1995.
Old Part No. Net	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H5212041 H	15272040 Laser Printer Unit	1 → 1	0/0	Same as FX6CD	9 1-3
				M. Iwasa Manager 2nd T.S.Sec. Int'l	Marketing Group

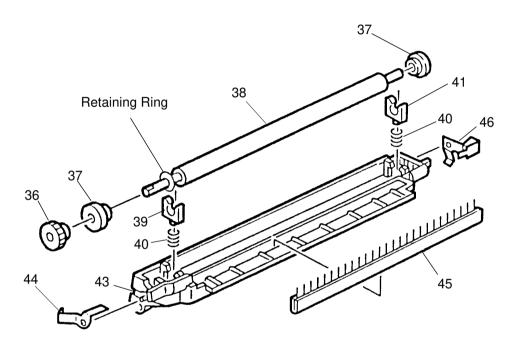
ISSUED ON <u>Oct. 15, 1995</u>

Model	FX6, FX6CD			Date of	Modification	
Modified Article	Main Frame			Exec	ution Date	
Reason for Modification	Parts catalog correction Vender change Part	neet standards () [To facilitate assem To improve reliabil Other		become out of	stock.
	Description	Q'ty Used	Interchange- ability	D and a	Parts Catalog	
Old Part No. New	w Part No. Description	Old o New		Remarks	Index No.	
H5163148 —	Sponge - 1	1 → 0			63	1-16
∠ н	Sponge - Power Pack - 1	1 → 2			42	1-16
				M. Iwasa Manager 2nd T.S.Sec. Int'l Mar	keting Group	

ISSUED ON Oct. 15, 1995

Model	FX6				Date of	Date of Modification		
Modified Article	Development Unit				Exec	Execution Date		
Reason for Modification	Parts catalog Vender chang A retaining ring fo See the next page	ge r the Transfer Roller v	Part standardization	To facilitate asser To improve reliab Other		t has become out of		
Old Part No. Ne	ew Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Catalog		
Old Part No. Ne	w Fait No.	Description	$Old \to New$	ability	neillaiks	Index No. Pag		
H5162419 H	H5162404 Transfe	er Roller - A4	1 → 1	O / O (*)	See next page	38 1-1		
H5162431 H	H5162498 Guide	- Transfer Roller	1 → 1	O / O (*)	See next page	43 1-12		
					M. Iwasa Manager 2nd T.S.Sec. Int'l Ma			

DETAILS OF MODIFICATION



38: Transfer Roller - A4 43: Guide - Transfer Roller

(*) **Note:** • If the old Transfer Roller (38) is used with the new Guide (43), the Retaining Ring has to be removed.

• The new Transfer Roller can be used with the old Guide.

ISSUED ON 1995

Model	F	X6, FX6M	II, FX6CD, LSO				Date of N	/lodification	
Modified Articl	Modified Article						Execut	tion Date	
Reason for Modification		☐ Parts ☐ Vende	catalog correction er change	To meet standards () Part standardization	To facilitate assembly To improve reliability Other		From October pro	duction in 199	95.
Old Part No.	New P	Part No.	Description	Q'ty Used Old → New	Interchange- ability	Re	emarks	Parts Cat	
H5152721	H515	52735	Spring Plate - Mirror - Laser	1 → 1	0/0			6	1-11
H5152740			Shielding Plate	1 → 0				-	
H5152741			Spacer - Shield Glass	1 → 0				-	
						M. Iwa Mana 2nd T		eting Group	

ISSUED ON <u>Oct. 31, 1995</u>

Model	FX6			Date of	Modification	
Modified Article	Stamper			Exec	ution Date	
Reason for Modification	Parts catalog correction Vender change Index no. 16 on page 1-9 of the part catalog is not Origin	ardization	To facilitate assem To improve reliabil Other Stamper.			
Old Part No. Nev	w Part No. Description	Q'ty Used	Interchange-	Remarks	Parts Cat	alog
Old Part No. Net	w Fait No. Description	$Old \to New$	ability	nemarks	Index No.	Page
H5155005	Original Sensor - S4				16	1-9
H	IS115005 Stamper					
				M. Iwasa Manager 2nd T.S.Sec. Int'l Mar	keting Group	

ISSUED ON <u>Oct. 31, 1995</u>

Model	FX6	_		_	_	Date	of Modification
Modified Article	Base					Exe	cution Date
Reason for Modification	Parts ca	atalog correction change	☐ To meet sta ■ Part standa	andards () ardization	☐ To facilitate assem☐ To improve reliabil☐ Other	nbly	art has become out of
Old Part No. Ne	ew Part No.	Description		Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H5163316 F	H5163318 E	Bottom Base		1 → 1	0/0	(<mark>711</mark>	26 1-9
H5163318 F	H5163327	Bottom Base					
						M. Iwasa Manager 2nd T.S.Sec. Int'l Ma	arketing Group

ISSUED ON <u>Oct. 31, 1995</u>

Model	FX6 (France)			Dat	e of Modification
Modified Article	FCE			E	xecution Date
Reason for Modification	Parts catalog correction Vender change Part standa	andards () ardization	To facilitate assemb To improve reliabilit Other	Prom first pro	oduction
Old Part No. New	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H5166008 H	5166004 PCB-FCE - EU	1 → 1	0/0		10 Page 1-3
				M. Iwasa Manager 2nd T.S.Sec. Int'I	Marketing Group

ISSUED ON Nov. 15, 1995

Model	MV310 (H	521-20, 21, 27, 28)				Date of M	lodification	
Modified Article	FCE					Execut	ion Date	
Reason for Modification	■ Vend	catalog correction ler change of a change in the vender of the fl	To meet standards (Part standardization lash ROM, the FCE boar) [
Old Part No. No.	ew Part No.	Description	Q'ty U Old →		Interchange- ability	Remarks	Parts Cat	
H5216102	H5216122	PCB-FCE - LSO - USA	1 →		0/0		Index No.	Page 5
						M. Iwasa Manager 2nd T.S.Sec. Int'l Marke	eting Group	

A: <u>Feb. 23</u>,

MODIFICATION BULLETIN NO. F/L Series-028A

ISSUED ON Nov. 15, 1995

Model	F16 (H510	6-20, 21, 27, 28)			Date of	of Modification	
Modified Artic	le FCE, FDU	, ROM			Exe	cution Date	
Reason for Modification	Vence The Figure 7. The Record 7. T		blem. (RTB F/L-031) e new FDU.	To facilitate assembly To improve reliability Other	From October	oroduction in 199	95.
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	alog Page
H5166002	H5166102	PCB-FCE - FX6 - US	1 → 1	X / O*		10	3
H5167220G	H5167220H	Program - US	. , , .	(X/O)			
H5166043	H5166063	PCB-FDU - FX6 - US	1 → 1	X/O		11	3
					M. Iwasa Manager Quality Assurance Co	enter	

MODIFICATION BUILDETINING E/L Sprips-029

ISSUED ON NOT 15 1995

		MODIFICATION	BULLETIN NO. F/L 30	<u> </u>	1330ED ON	NOV. 13,	1995	
Model	MV310 (H	521-30, 33, 40, 43, 51, 59, 60, 63	3)			Date of N	Modification	
Modified Article	FDU and F	CE				Execut	ion Date	
Reason for Modification		s catalog correction der change To meet standards () To facilitate assembly To improve reliability Other To other						95.
		se of a change in the vender of the rove the reliability of the motor di						
Old Part No. No.	ew Part No.	Description	Q'ty Us		Re	emarks	Parts Cat	alog
Old Falt No.	cw r art ito:	Description	Old o N	lew ability	110	iliaiks	Index No.	Page
H5216055	H5216075	PCB-FDU - EUR	1 → 1	X / O*	* It can be re	placed as a	10	5
H5216004	H5216124	PCB-FCE - LSO - EUR	1 → 1	X/O	combination	n of new	3	5
					software in (H5216124)			

							9-
H5216055	H5216075	PCB-FDU - EUR	1 → 1	X / O*	* It can be replaced as a	10	5
H5216004	H5216124	PCB-FCE - LSO - EUR	1 → 1	X / O	combination of new	3	5
					software in the FCE		
					— (H5216124).		

M. Iwasa

Manager 2nd T.S.Sec. Int'l Marketing Group

ISSUED ON Nov. 15, 1995

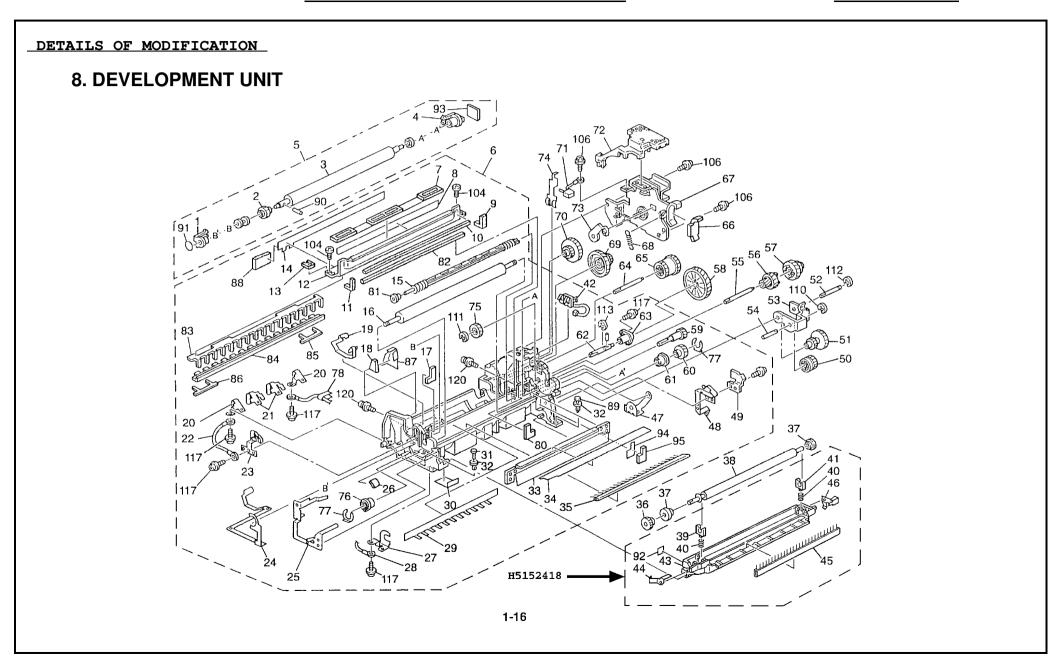
Model	MV310 (H521-20, 21, 27, 28)			Date of	Modification	
Modified Article	FCE, FDU, ROM			Execu	ition Date	
Reason for Modification		art standardization (MFPD), the FDU was chang	☐ To facilitate asse☐ To improve reliab☐ Other		oduction in 199	15.
Old Part No. Nev	w Part No. Description	Q'ty Used	Interchange-	Remarks	Parts Cata	alog
Old Part No. Net	w Part No. Description	$Old \to New$	ability	nemarks	Index No.	Page
H5216051 H	5216061 PCB-FDU - LSO (US)	1 → 1	X / O*	* It can be replaced as a	10	5
H5216002 H	5216102 PCB-FCE - LSO - USA	1 → 1	X / O	combination of new software in the FCE	3	5
				(H5216102).		
				M. Iwasa Manager 2nd T.S.Sec. Int'l Mark	keting Group	

ISSUED ON Nov.15, 1995

Model	MV310 (H	1521-20, 21, 27, 28, 30, 33, 40,	43, 51, 59, 60,	63)			Date of	Modification	
Modified Article	Improveme	ent in the position of contact be	Exec	ution Date					
Reason for Modification	☐ Parts ☐ Vend	s catalog correction der change h parts listed below are change	To meet standa	andards () ardization	To improve reliab	oility	From September	r production in	1995.
Old Part No. Ne	ew Part No.	Description		Q'ty Used Old → New	Interchange- ability	F	Remarks	Parts Ca	
115450440	15450404	To color Dallace D4			-			Index No.	
	H5152404 Transfer Roller - B4 H5152498 Guide Plate - Transfer - B	Transfer Roller - B4		1 → 1	X/O —	→ O/0	O (as a set)	38	17
H5152431 H	15152498	Guide Plate - Transfer - B4		1 → 1	O/X —			43	17
						M. Iw Mana 2nd ⁻		keting Group	

ISSUED ON Nov.15, 1995

Model		MV310				Date of M	odification	
Modified Artic	le	New Assem	nbly Part			Execut	ion Date	
Reason for Modification		Parts Vend	catalog correction	To meet standards () Part standardization	☐ To facilitate assembly☐ To improve reliability☐ Other			
Old Part No.	Nev	/ Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cata	
Old I alt 140.	1400	raitivo.		$Old \to New$	ability	Hemains	Index No.	Page
	H	5152418	Transfer Unit - B4	0 → 1				
						M. Iwasa Manager 2nd T.S.Sec. Int'l Marke	eting Group	



Model	MV310 (H521-20, 21, 27, 28, 30, 33, 40, 43, 51, 5	53, 59, 60, 63)		Date of I	Modification	
Modified Article	Interlock Switch			Execu	tion Date	
Reason for Modification		part is supplied as a service			From December production in 1995	
		Q'ty Used	Interchange-		Parts Cat	alog
Old Part No. Ne	w Part No. Description	$Old \to New$	ability	Remarks	Index No.	
H5153111	Bracket Interlock SW	1 → 0			20	21
H5153112	Actuator - Interlock SW	1 → 0	—		21	21
H5153114	Slider - Interlock SW	1 → 0	X /O		19	21
<u> </u>	H5213182 Bracket Interlock, SW Ass'y	0 → 1 ←				
				M. Iwasa Manager 2nd T.S.Sec. Int'l Mark	eting Group	

Model	MV310 (H521	-30, 33, 40, 43, 51, 59, 60,	63)				Date of M	lodification	
Modified Article	FCE						Execut	ion Date	
Reason for Modification	☐ Vender of the There is a po	talog correction change ossibility of having a scanne his, the firmware was chang	☐ To meet standa☐ Part standaeer error when maged.	ardization	To improve reliabili Other		m November p	oduction in 1	995.
Old Part No. Nev	w Part No.	Description		Q'ty Used Old → New	Interchange- ability	Rema	rks	Parts Cat	
H5216124 H5	5216124A F	PCB-FCE - EUROPE		1 → 1	X/O			3	5
H5217240B H5	5217240C F	Program: EUROPE: L30			X/O				
						M. Iwasa Manager 2nd T.S.S	ec. Int'l Marke	ting Group	

Model	MV310 (H521-20, 21, 27, 28, 53)				Date of Modification
Modified Article	FDU				Execution Date
Reason for Modification	Parts catalog correction Vender change 1. PWB change 2. Improvement of capacitor reliability	t standards ()	To facilitate assemb To improve reliabilit Other		using all old parts.
Old Part No. Nev	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Rema	rks Parts Catalog Index No. Page
H5216061 H	5216071 PCB-FDU LSO (US)	1 → 1	0/0		18 5
				M. Iwasa Manager 2nd T.S.Se	ec. Int'l Marketing Group

Model	Fax 2700L (H516-30, 33, 40, 43, 60, 63)			Date o	f Modification
Modified Article	FCE			Exec	cution Date
Reason for Modification	Parts catalog correction Vender change To meet standa The PWB of the FCE was changed so that it can work w	ardization	☐ To facilitate assemb☐ To improve reliability☐ Other ROM types BX and BV	y From October p	roduction in 1995.
Old Part No. Nev	w Part No. Description	Q'ty Used	Interchange-	Remarks	Parts Catalog
	•	Old → New	ability		Index No. Page
H5166104 H	5166114 PCB-FCE - FX6 - EUROPE	1 → 1	0/0		10 3
				M. Iwasa Manager 2nd T.S.Sec. Int'l Ma	rketing Group

Model	Fax2700L	_	_	Date of	Modification
Modified Article	FCE			Execu	ution Date
Reason for Modification		t standards () ndardization Crk with the Fujitsu flash e Fujitsu flash ROM.	To facilitate assem To improve reliabili Other ROM.		oduction in 1995.
Old Part No. Ne	ew Part No. Description	Q'ty Used	Interchange-	Remarks	Parts Catalog
Old Falt No.	w Fait No. Description	$Old \to New$	ability		Index No. Page
H5166102 H	H5166122 PCB-FCE - FX6 - US	1 → 1	X / O	(H516-20, 21, 27, 28)	10 3
H5166106 H	H5166126 PCB-FCE - FX6 - ASIA	1 → 1	X/O	(H516-51, 59)	10 3
				M. Iwasa Manager	

ISSUED ON <u>Dec. 15, 1995</u>

Model	Fax2700L	(H516-30, 33, 40, 43, 51, 59,	60, 63)		Date of N	Modification	
Modified Article	MFPD & R	OM			Execu	tion Date	
Reason for Modification		catalog correction ler change	☐ To meet standards (☐ Part standardization) ☐ To facilitate as ☐ To improve re ☐ Other		duction in 199	95.
		rove the reliability of the FDU, se of this change, the ROM wa	, the driver IC (MFPD) was char as changed also.	nged.			
Old Part No. Ne	w Part No.	Description	Q'ty Used Old → Ne	•	Remarks	Parts Cat	
H5166045 H	l5166065	PCB-FDU - FX6 - EUROPE	1 → 1	X / O*	H516-30, 33, 40, 43, 51, 59, 60, 63	11	3
H5166004 H	15166104	PCB-FCE - FX6 - EUROPE	1 → 1	X/O	H516-30, 33, 40, 43, 60, 63	10	3
H5166006 H	15166106	PCB-FCE	1 → 1	X/O	H516-51, 59		

M. Iwasa Manager

2nd T.S.Sec. Int'l Marketing Group

^{*} When the new FDU (H5166065) is put in a machine which has the old FCE (H5166006), the ROM must be changed to the same version of the ROM that the new FCE (H5166106) has.

A: <u>Feb. 23</u>,

MODIFICATION BULLETIN NO. F/L Series-038A

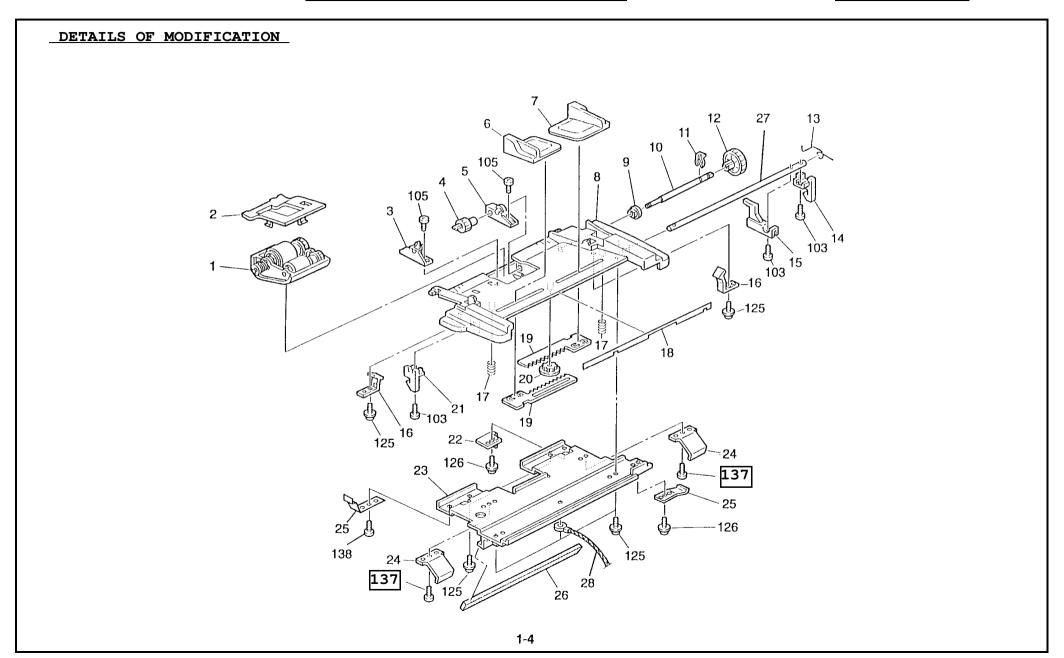
ISSUED ON <u>Dec. 15, 1995</u>

Model		Fax2700L	(H516-30, 33, 40, 43, 51, 59, 60, 63	53)					Date of M	lodification	
Modified Articl	е	MFPD & R	MC						Executi	ion Date	
Reason for Modification				To meet star Part standard		I	o facilitate asse o improve relial		[From October prod	duction in 19	95.]
			OU has been changed for the MFPE				Other		All models except to models.	he following:	
			OM (Program) has been changed for the new FDU has to be used togethe						[From November p	roduction in	1995]
									H516-30 madeH516-33 madeH516-43 madeH516-63 made	in RIF in RIF	
Old Part No.	New	/ Part No.	Description		Q'ty Used Old \rightarrow New		Interchange- ability	R	lemarks	Parts Cat	
H5166045	H5	5166065	PCB-FDU - FX6 - Europe/Asia		1 → 1		X / O*	H516-30, 33	3, 40, 43, 51, 59, 3	11	3
H5166004	H5	5166104	PCB-FCE - FX6 - Europe		1 → 1		X / O	H516-30, 3	3, 40, 43, 60, 63	10	3
H5167240G	H5	167240H	Program - Europe				(X/O)				
H5166006	H5	5166106	PCB-FCE - FX6 - Asia		1 → 1		X / O	H516-51, 59	9		
H5167251C	H5	167251D	Program - Asia				(X / O)				
								M. lw Mana Quali		or.	

ISSUED ON <u>Dec. 15,1995</u>

Model		FX6					Date of M	lodification	
Modified Articl	е	Developme	nt Unit				Executi	ion Date	
Reason for Modification		☐ Vende	catalog correction er change To meet st Part standa e Ass'y is newly registered. The component pa	ardization	☐ To facilitate assem☐ To improve reliabili☐ Other		From November 19	995.	
Old Part No.	Nev	v Part No.	Description	Q'ty Used	Interchange-	F	Remarks	Parts Cat	
			•	Old → New	ability			Index No.	Page
	H	5162580	Guide Ass'y - Transfer - A4	0 → 1					
	(H	5152455)	Holder - Transfer Roller - L					39	13
	(H5	5152485)	Spring - Transfer Roller					40	13
	(H	5152456)	Holder - Transfer Roller - R					41	13
	(Hs	5162498)	Guide - TransferRoller - A4					43	13
	(H5	5152469)	Terminal Plate - Transfer - S					44	13
	(H	5162460)	Antistatic Brush - A4					45	13
	,	5152472)	Terminal Plate - Separation					46	13
	,	5152567)	Sheet - Guide Plate						
	(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,							
				1					
						M. Iw Mana 2nd ¹		eting Group	

Model	FX6, FX6N	MII, FX6CD, FX4					Date of M	lodification	
Modified Article	ADF						Execut	ion Date	
Reason for Modification	The screv screws.	s catalog correction der change ws (Index no. 137 on page 1-4) next page.	☐ To meet stan ☐ Part standard or Spring Plate (dization	To facilitate asse To improve reliab Other re been changed to	oility	From November pr	oduction in 1	1995.
Old Part No. Nev	w Part No.	Description		Q'ty Used	Interchange-	F	Remarks	Parts Cat	
0101 0111101		-		$Old \to New$	ability			Index No.	Page
H5151318H H5	5151318J	Bracket - Top Cover		1 → 1	0/0		on with the tapping	23	1-4
03130040B 04	1513006B	Tapping Screw w/ Flat Wash	ner M3 x 6] 0,0	screw		137	1-4
						M. Iw Mana		ting Croup	



Model		Paper Cass	sette Type 100				Date of M	odification	
Modified Article	е		er - Bypass Feed				Executi	on Date	
Reason for Modification		☐ Vend	catalog correction er change rchangeability can be kept at X	☐ To meet standards ()☐ Part standardization / O when the decal is also char	To facilitate asserting To improve reliated To improve reliated To Other anged at the same times	bility	From December pr	oduction in 1	995.
Old Part No.	Nev	v Part No.	Description	Q'ty Used Old → New	Interchange- ability	F	Remarks	Parts Cata	
H5153555	H	5153594	Decal - Paper Set	1 → 1	X / X	H111-02, 0	3, 04, 06	18	29
H5153550	H	5153596	Cover - Bypass Feed	1 → 1	X / O*	H111-02, 0	3	19	29
H5153560	H	5153597	Cover - Bypass Feed	1 → 1	X / O*	H111-04		19	29
H5153586	H	5153598	Cover - Bypass Feed	1 → 1	X / O*	H111-06		19	31
						M. Iw Mana 2nd ⁻		ting Group	

Model	MV310				Date of Modification	
Modified Article	FCE				Execution Date	
Reason for Modification	Parts catalog correction Vender change Part stand The firmware was changed so that a scanner error does	dardization	To improve reliabilit Other	oly ty From No	lovember production in 1	1995.
Old Part No. Nev	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
H5216122 H5	5216122A PCB-FCE - US	1 → 1	X/O	H521-20, 21, 2		5
H5217220E H5	5217220F Program					
				M. Iwasa Manager 2nd T.S.Sec.	Int'l Marketing Group	

ISSUED ON <u>Dec. 15, 1995</u>

Model	MV310				Date of M	lodification
Modified Article	•				Executi	ion Date
Reason for Modification		catalog correction		To facilitate assembly To improve reliability Other		
	To improv changed.	e the safety margin for protecting the flat cable	of the lamp, the sh	napes of the sheets were		
		Sheet - Flexible Board - 1 (H5211189)		Sheet - Flexible Board - 4 (H5211196)		
Old Part No.	New Part No.	Description	$\begin{array}{l} \textbf{Q'ty Used} \\ \textbf{Old} \rightarrow \textbf{New} \end{array}$	Interchange- ability	Remarks	Parts Catalog Index No. Page

Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
Old Fall No.	New Fait No.	Description	$Old \to New$	ability	nemarks	Index No.	Page
H5211168 —	→ H5211189	Sheet - Flexible Board - 1	2 1	0/0		36	13
L	→ H5211196	Sheet - Flexible Board - 4	<u></u> 1	0/0		36	13

M. Iwasa

Manager 2nd T.S.Sec. Int'l Marketing Group

ISSUED ON <u>Dec. 28, 1995</u>

Model	MV310, FX	4			Date of M	Modification	
Modified Article	Insulating S	Sheet-VPU-Behind			Execut	ion Date	
Reason for Modification	☐ Parts ☐ Vend	catalog correction	ardization	To facilitate asse To improve reliab Other			
	The Insulation	ating Sheet-VPU-Behind was added on the NO was installed from production machines.	CU bracket.				
		NCU O	Insulating She (P/	et-VPU-Behind N: H0141199)			
Old Part No. Ne	ew Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Car Index No.	_
H	H0141199	Insulating Sheet-VPU-Behind	0 → 1	_	H521-30, 33, 40, 43, 51, 59, 60, 63 H515-30, 40, 43, 51, 59, 60, 80	macx No.	1 age
					M. Iwasa		
					Manager 2nd T.S.Sec. Int'l Marke	eting Group	

ISSUED ON <u>Dec. 28, 1995</u>

H5213160 Sponge - Base - Bottom 1 → 0 36 1-1 H5213161 Seal - Base - Bottom - 1 1 → 0 38 1-1 H5213162 Seal - Base - Bottom - 2 1 → 0 37 1-1 H5213148 H5163162 Sponge - Cooling Fan - 2 1 → 1 O / O 20 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1	Model	FX6, FX6MII, F	X6CD					Date of Modification	
Modification	Modified Article							Execution Date	
Old → New ability Remarks Index No. Page 1-1 H5213160 Sponge - Base - Bottom 1 → 0 36 1-1 H5213161 Seal - Base - Bottom - 1 1 → 0 38 1-1 H5213162 Seal - Base - Bottom - 2 1 → 0 37 1-1 H5213148 H5163162 Sponge - Cooling Fan - 2 1 → 1 O / O 20 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1				To meet standa	andards () [ardization [☐ To improve reliab	ility After the	old part has become o	out of
Old → New ability Remarks Index No. Page 1-1 H5213160 Sponge - Base - Bottom 1 → 0 36 1-1 H5213161 Seal - Base - Bottom - 1 1 → 0 38 1-1 H5213162 Seal - Base - Bottom - 2 1 → 0 37 1-1 H5213148 H5163162 Sponge - Cooling Fan - 2 1 → 1 O / O 20 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1	0115 IN N				Q'ty Used	Interchange-		Parts Ca	talog
H5213161 Seal - Base - Bottom - 1 1 → 0 38 1-1 H5213162 Seal - Base - Bottom - 2 1 → 0 37 1-1 H5213148 H5163162 Sponge - Cooling Fan - 2 1 → 1 O / O 20 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1	Old Part No. Ne	ew Part No.	Description				Remarks		
H5213162 Seal - Base - Bottom - 2 1 → 0 37 1-1 H5213148 H5163162 Sponge - Cooling Fan - 2 1 → 1 O/O 20 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O/O 64 1-1	H5213160	Sp	onge - Base - Bottom		1 → 0			36	1-16
H5213148 H5163162 Sponge - Cooling Fan - 2 1 → 1 O / O 20 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1 H	H5213161	Se	al - Base - Bottom - 1		1 → 0			38	1-16
H5213153 H5163163 Sponge - Base - Left - Middle 1 → 1 O / O 64 1-1	H5213162	Se	al - Base - Bottom - 2		1 → 0			37	1-16
	H5213148 F	H5163162 Sp	onge - Cooling Fan - 2		1 → 1	0/0		20	1-16
	H5213153 F	H5163163 Sp	onge - Base - Left - Middle	e	1 → 1	0/0		64	1-16
M. Iwasa Manager									

ISSUED ON <u>Dec. 28, 1995</u>

Model	FX6MII (Europ	ne)					Date of I	Modification	
Modified Article	FCE						Execu	ition Date	
Reason for Modification	Parts cata	alog correction hange	☐ To meet sta ☐ Part standa	andards ()	To facilitate asser To improve reliabi Other	nbly ility Fr	rom the parts be		stock.
Old Part No. Nev	w Part No.	Description		Q'ty Used	Interchange-	Rer	narks	Parts Ca	
				Old → New	ability			Index No.	
		CB-FCE		1 → 1	0/0			10	1-3
11040703	IC	Socket - 32P		1 → 0		IC	C-10		_
									+
						M. Iwas Manage 2nd T.S		eting Group	

REVISED ON Feb.15,

MODIFICATION BULLETIN NO. F/L Series-047

ISSUED ON Jan. 31, 1996

							•		
Model	FX6, FX6M	II, FX6CD, FX4					Date of M	odification	
Modified Article	Interlock Sv	vitch					Execut	on Date	
Reason for Modification	To prever changed. To mainta	in the interchangeability, th When it is installed, it may i Please refer to RTB #F/L S		To To Othe mechanism of the das a service party	the interlock wa	lity	From December p	roduction in 1	995.
Old Part No. Ne	w Part No.	Descripti	On		terchange-	R	emarks	Parts Cata	alog
0.01.01.110.		2000pt.	Old	→ New	ability			Index No.	Page
H5153111		Bracket - Interlock SW	1	→ 0				10	16
H5153112		Actuator - Interlock SW	1	→ 0	7			13	16
H5153120		Slider - Interlock SW	1	→ 0	X/O			9	16
Н	15213182	Bracket Ass'y - Interlock	SW 0	→ 1 ←					

M. Iwasa Manager Quality Assurance Center

ISSUED ON <u>Jan.31, 1996</u>

Model	FX6, FX6MII, FX6CD	_	_	Date o	of Modification
Modified Article	Main Frame			Exe	cution Date
Reason for Modification	Parts catalog correction Vender change Correction Part standa Correction for Part name Page no.	andards ()	To facilitate assem To improve reliabil Other		
Old Part No. Ne	ew Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Pag
1204 2334	Safty Switch - FAIL		,		133 25
	1204 2334 Interlock Switch - FAIL				133 16
				M. Iwasa Manager Quality Assurance Ce	enter

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Model	FX6, FX6N	/III (Europe, Asia), FX4			_	Modifi	cation	
Modified Artic	le					Executi	on Date	
Reason for Modification		s catalog correction		To facilitate asse To improve reliat Other				
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Re	emarks	Parts Cat Index No.	
(FX6, FX6MII)				-				
H5152405 —		Rubber Roller Ass'y - B4					5	1-13
	→ H5162405	Rubber Roller Ass'y - A4						
(FX4)								
H5152405—		Rubber Roller Ass'y - B4					5	1-15
	→ H5162405	Rubber Roller Ass'y - A4						
RC R	RE ASIA					al Manager eld Infomation Dep	partment	
* *					QA Div	vision	Jaitinont	

REVICED ON <u>Mar. 31, 1996</u> ISSUED ON <u>Feb. 15, 1996</u>

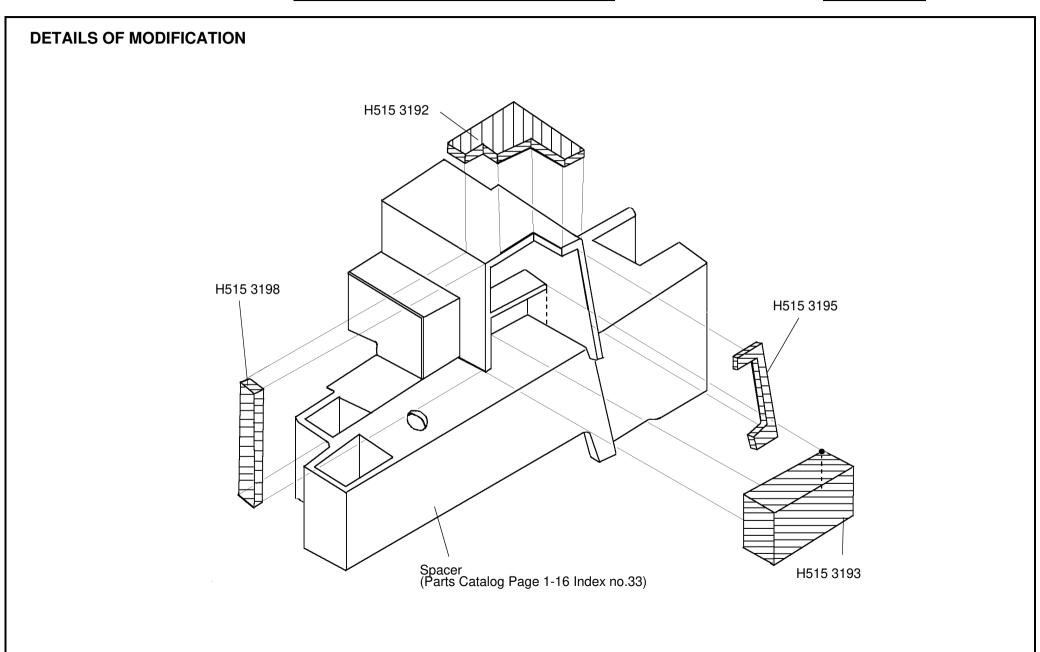
MODIFICATION BULLETIN NO. F/L Series-050

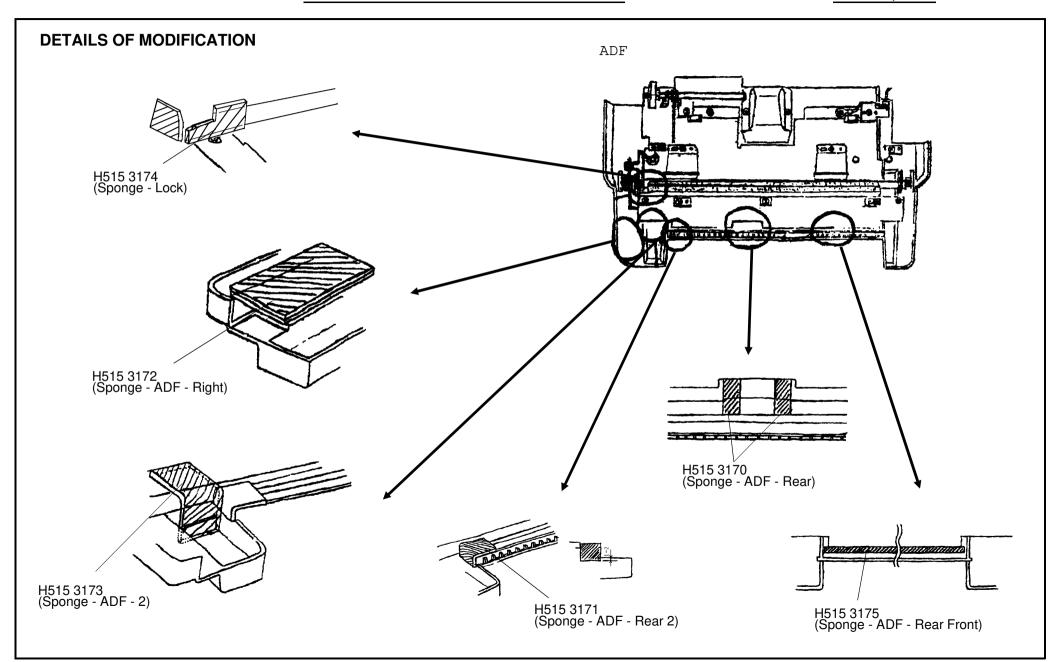
Model	FX6, FX6N	MII, FX6CD, FX4		Date of	Modification	
Modified Article	Main Fram	e		Execu	ution Date	
Reason for Modification		s catalog correction	standards ()		ction in 1995.	
	To reduce See the a	e the ozone density to improve the copy qual attached sheet.	iity.			
Old Dark Na	Name David Na	Description	Q'ty Used Interchange-	Damauka	Parts Catalog	
Old Part No.	New Part No.	Description	Old → New ability	Remarks	Index No. Pag	
(All Model)						
	H515 3192	Sponge - Duct - Upper	0 → 1			
	H515 3193	Sponge - Duct - Middle	0 → 1			
	H515 3195	Sponge - Duct -Rear - Right	0 → 1			
	H515 3198	Sponge - Duct - Upper - Left	0 → 1			
	H515 3170	Sponge - ADF - Rear	0 → 1			
	H515 3171	Sponge - ADF - Rear 2	0 → 1			
	H515 3172	Sponge - ADF - Right	0 → 1			
	H515 3173	Sponge - ADF - 2	0 → 1			
				M. Iwasa Manager Quality Assurance Cer	nter	

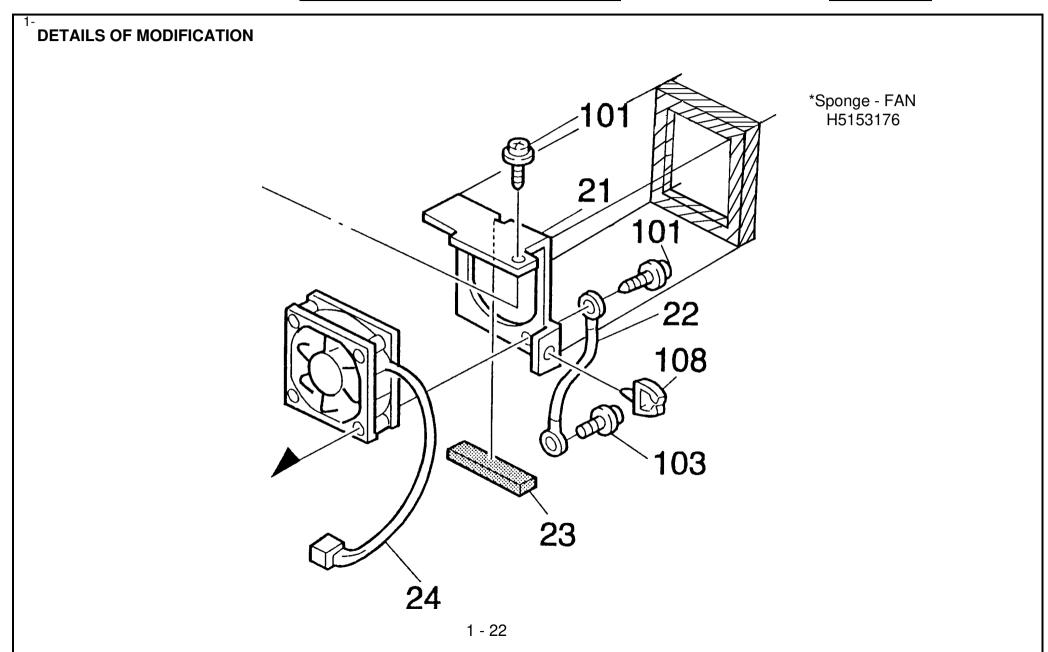
REVICED ON <u>Mar. 31, 1996</u> ISSUED ON <u>Feb. 15, 1996</u>

MODIFICATION BULLETIN NO. F/L Series-050

Old Davida Na	New Deste Ne	Description	Q'ty Used	Interchange-	Domontro	Parts Ca	talog
Old Parts No.	New Parts No.	Description	$Old \to New$	ability	Remarks	Index No.	Page
	H515 3174	Sponge - Lock	0 → 1				
	H515 3175	Sponge - ADF - Rear - Front	0 → 1				
	H515 3176	Sponge - FAN	0 → 1				
(For FX6 Series)							
H516 3150		Sponge - 3	1 → 0			61	1-16
H516 3152		Sponge - 5	1 → 0			22	1-16
(For FX4)							
H516 3150		Sponge - 3	1 → 0			37	1-25
H516 3152		Sponge - 5	1 → 0			39	1-25







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Model		FX4				Date of	Modification	
Modified Artic	cle	Cassette				Execu	ution Date	
Reason for Modification				meet standards () [t standardization [To facilitate assembly To improve reliability Other	From 1st product H515-20: Octo H515-40, 80: N H515-28, 30, 5	ber '95 ~ November '95 ~	
				Q'ty Used	1		5 . 6 .	
Old Part No.	New	Part No.	Description	Old → New	Interchange- ability	Remarks	Parts Cat	
		Part No.	Description		ability	Remarks	Index No.	
Old Part No. (H515-20, 51, 53,	, 59)	Part No. 16 3401	Description Cassette Base - LT			Remarks Description Change		
	, 59)		·				Index No.	Page
(H515-20, 51, 53,	, 59)		·				Index No.	Page
(H515-20, 51, 53, (H515-23)	, 59) H5		Cassette Base - LT	Old → New			Index No.	1-28
(H515-20, 51, 53, (H515-23)	, 59) H5	16 3401	Cassette Base - LT Cassette Base - A4	Old → New		Description Change	Index No. 5	1-28 1-28
(H515-20, 51, 53, (H515-23) H516 3407	, 59) H5	16 3401	Cassette Base - LT Cassette Base - A4	Old → New		Description Change	Index No. 5	1-28 1-28
(H515-20, 51, 53, (H515-23) H516 3407 (H515-28)	, 59) H5:	16 3401	Cassette Base - LT Cassette Base - A4 Cassette Base - LT	Old \rightarrow New $1 \rightarrow 0$		Description Change	5 5 5	1-28 1-28 1-28
(H515-20, 51, 53, (H515-23) H516 3407 (H515-28)	, 59) H5:	16 3401 16 3423	Cassette Base - LT Cassette Base - A4 Cassette Base - LT Cassette Base - A4	Old \rightarrow New $1 \rightarrow 0$		Description Change Description Change	5 5 5 5	1-28 1-28 1-28 1-28

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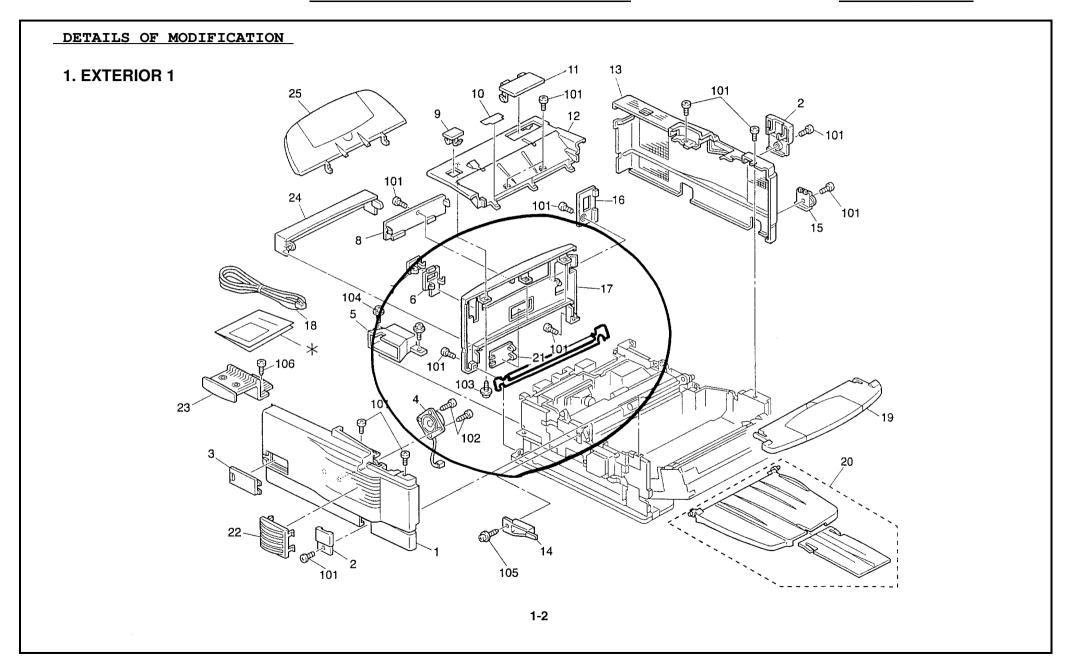
Model	FX4				Date o	of Modification		
Modified Article	e ADF, Base	, Cover			Execution Date			
Reason for Modification				standards ()		From 1st production H515-20: October '95 ~ H515-40, 80: November '95 ~ H515-28, 30, 51, 59, 60: December '95 ~		
Old Part No.	New Part No.	art No. Description	Q'ty Used	Interchange-	Remarks	Parts Ca	talog	
	New 1 art 140.	Description	$Old \to New$	ability	Hemans	Index No.	Page	
(ALL)								
H515 3376	H516 3380B	Film Stay	1 → 1	X/O		28	1-25	
(H515-20, 23, 28)								
H521 3151		Sponge - Base - Upper Left	1 → 0	X/O		6	1-25	
(H515-23)								
H515 1322	H516 1263B	Seal 2	1 → 1	X/O		4	1-8	
	H515 1328	Decal - ADF	0 → 1					
(H515-30, 53, 59, 6	60)							
H515 4033D	H515 4035	Rear Cover - Upper	1 → 1	X/O		12	1-2	

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Model	FX6, FX6MKII, FX4 (Europe and Asia)			Date	e of Modification
Modified Article	Pressure Roller			Ex	xecution Date
Reason for Modification	Parts catalog correction Vender change To meet standa To increase the effectiveness of fusing, the surface of the	ardization	To facilitate assember To improve reliability Other oated with FLC.	From Novem	ber production '95.
Old Part No. Nev	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H516 2111 H	515 2211 Pressure Roller - A4	1 → 1	0/0		35 1-20
				-u	
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Model		FX4 (Europ	pe Only)			Date of	Modification	
Modified Artic	ele	Cover - Bas	se			Execu	ution Date	
Reason for Modification	1	∐ Vend		neet standards () standardization	To facilitate assembly To improve reliability Other	From 1st product	tion	
Old Part No.		v Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
(H515-30, 40, 43,		515 3127	Cover - Base	0 → 1				
	П	010 0121	Cover - base	0 → 1				
						M. Iwasa Manager Quality Assurance Cer	nter	



Model	FX4 (Europe and Asia Only)				Date o	of Modification		
Modified Article	ADF				Exec	cution Date		
Reason for Modification	Parts catalog correction Vender change	☐ To meet st☐ Part standa		To facilitate asseml To improve reliabili Other	From 1st Produ	From 1st Production		
	To prevent the ADF from misfeedi	ing the European reco	ommended paper (C	Copy-TEC).				
Old Part No. Ne	ew Part No. Descri	ption	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catal		
(H515-30, 40, 43, 51,	59, 60, 80)		Old - New	ability		index No.	Page	
	Separation Plate Ass'y	/	1 → 1	X/O		25	1-6	
					M. Iwasa			
					Manager Quality Assurance Ce	enter		
					,			

Model	Paper Cassette Type 140S / 140F				Date	of Modification	
Modified Article	Paper Holder				Exc	Execution Date	
Reason for Modification	Parts catalog correction Vender change H110-54: PFU (Front) for Lanier H110-55: PFU (Side) for Lanier H110-56: PFU (Front) for OMNI H110-57: PFU (Side) for OMNI	☐ To meet st☐ Part standa		☐ To facilitate assem☐ To improve reliabil☐ Other		From 1st production.	
Old Part No. Ne	ew Part No. Description	1	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
(H110-54, 55, 56, 57)			Old -> New	ubinty		ilidex No.	Page
	515 3616A Paper Holder - Front		1 → 1	X/O		3	1-6
H515 3638A H	515 3617B Paper Holder - Rear		1 → 1	X/O		18	1-6
F	H515 3623 Decal - Cassette - Upper		0 → 1				
	La III						
					M. Iwasa Manager Quality Assurance C	Center	

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Model	FX6, FX6C	D			Date of M	odification	
Modified Article	FDU				Executi	ion Date	
Reason for Modification	☐ Vend	s catalog correction		To facilitate assem To improve reliabil Other		will become o	out of
Old Davi No. No.	Dowt No	Description	Q'ty Used	Interchange-	Domonius	Parts Catalog	
Old Part No. Ne	ew Part No.	Description	$Old \to New$	ability	Remarks	Index No.	
		(FX6)					
H516 6063 H	1516 6073	PCB-FDU - USA	1 → 1	0/0		11	1-2
H516 6065 H	1516 6075	PCB-FDU - Europe	1 → 1	0/0		11	1-2
		(FX6CD)					
H527 6063 H	1527 6073	PCB-FDU - USA	1 → 1	0/0		11	1-2
						Т.	
					M. Iwasa Manager Quality Assurance Cente	er	

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Model	FX6, FX6	SCD, LSO			Date of I	Modification	
Modified Artic	le				Execu	ition Date	
Reason for Modification	☐ Vei		et standards () andardization	To facilitate assem To improve reliabili Other		oduction in 19)96.
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
Old Falt No.	New Fait No.	Description	$Old \to New$	ability	Hemains	Index No.	Page
(FX6)	T						
H516 6073	H516 6083	PCB-FDU - USA	1 → 1	0/0		11	1-2
H516 6075	H516 6085	PCB-FDU - Europe / Asia	1 → 1	0/0		11	1-2
H521 7148		Socket - SDIP - 22P	$(1 \rightarrow 0)$		(for USA/ Europe/ Asia)		
(FX6CD)							
H527 6073	H527 6083	PCB-FDU - USA	1 → 1	0/0			
H521 7148		Socket - SDIP - 22P	(1 → 0)			11	1-2
(LSO)	,		, ,				
H521 6071	H521 6081	PCB-FDU - USA	1 → 1	0/0		10	5
H521 6075	H521 6085	PCB-FDU - Europe	1 → 1	0/0		10	5
H521 7148		Socket - SDIP - 22P	(1 → 0)		(for USA/ Europe)		
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ISSUED ON Feb. 15, 1996

Model	LSO				Date of	Modification	
Modified Article	FCE				Exec	ution Date	
Reason for Modification	☐ Parts ■ Vend	s catalog correction der change	To meet standards () Part standardization	☐ To facilitate assembly☐ To improve reliability☐ Other	After the old part stock.	s will become	out of
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	talog
Old I dit No.	tew rait ito.	Description	$Old \to New$	ability	ricinarks	Index No.	Page
H521 6122A	H521 6122B	PCB-FCE - USA	1 → 1	0/0		3	5
H521 7101	H521 7132	IC-RF5A127	$(1 \rightarrow 1)$	(O / O)			
H521 7103	H521 7134	IC-MSM417800	(1 → 1)	(O / O)			
H521 6124A	H521 6124B	PCB-FCE - Europe	1 → 1	0/0		3	5
H521 7101	H521 7132	IC-RF5A127	(1 → 1)	(O / O)			
H521 7103	H521 7134	IC-MSM417800	(1 → 1)	(O / O)			
"							

ISSUED ON Feb. 15, 1996

Model	LSO	Date of Modification
Modified Article	Development Unit	Execution Date
Reason for Modification	Parts catalog correction Vender change To meet standards (Part standardization To facilitate assembly To improve reliability Other	From March production in 1996.
	H515 2566	

Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
H515 2405D	H515 2405E	Rubber Roller Ass'y - B4	1 → 1	0/0		5	17
H515 2566		Spacer Ball Bearing	1 → 0			91	17

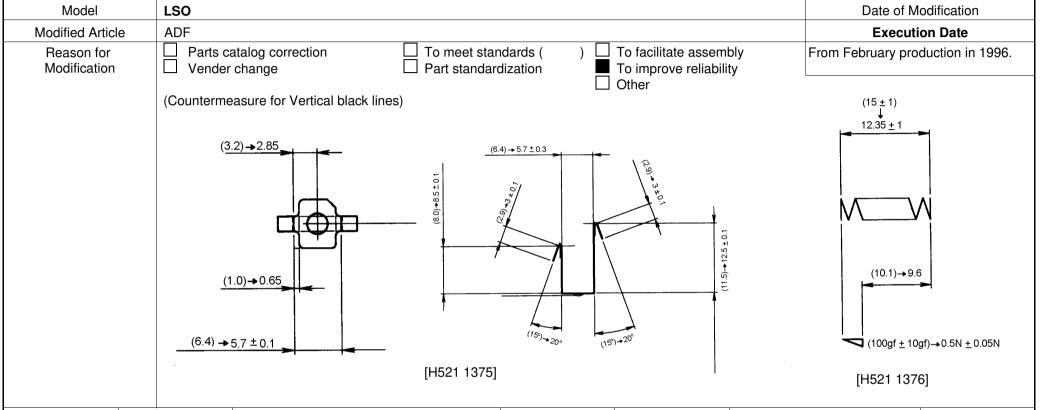
ISSUED ON <u>Feb. 15, 1996</u>

Model	FX4, FX6, FX6MII, FX6CD	Date of Modification
Modified Article	Development Unit	Execution Date
Reason for Modification	Parts catalog correction Vender change To meet standards (Part standardization To facilitate assembly To improve reliability Other	From February production in 1996.
	White Black H515 2414 H516 2414	
	H516 2574	

Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Catalog	
			$Old \to New$	ability	nemarks	Index No.	Page
H516 2405D	H516 2405E	Rubber Roller Ass'y - A4	1 → 1	0/0		5	1-12
H51 <u>5</u> 2414	H51 <u>6</u> 2414	Ball Bearing	$(1 \rightarrow 1)$	(O / O)		1	1-12
H516 2574		Ball Bearing - Middle - Front	1 → 0				

Model	FX6 (Asia)			Date o	f Modification
Modified Article	FCE (ROM)			Exec	cution Date
Reason for Modification	Parts catalog correction Vender change Part standa See the RTB which will be issued lates.	andards () ardization	To facilitate assembly To improve reliability Other	From December	r production in 1995.
Old Part No. Nev	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H516 6126 H5	16 6126A PCB-FCE - Asia	1 → 1	X/O		10 1-3
H516 7251D H5	Programmed ROM - Asia	(1 → 1)	(X / O)		
				M. Iwasa	
				Manager Quality Assurance Ce	nter

ISSUED ON Feb. 15, 1996



Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	talog
Old Falt No. New Falt No.		Description	$OId \to New$	ability	nemarks	Index No.	Page
H521 1312	H521 1375	Pressure Shaft Holder	1 → 1	X / X	X / O in combination	44	9
H521 1341	H521 1376	Pressure Spring	1 → 1	X / X	X / O III combination	41	9

Model	FX6MII, FX4 (Siemens)			Date	e of Modification
Modified Article	Carrier Sheet			Ex	recution Date
Reason for Modification	Parts catalog correction Vender change Request by Siemens.	andards () Cardization	☐ To facilitate assen☐ To improve reliabi☐ Other	nbly lity From Decem	ber production in 1995.
Old Part No. Nev	w Part No. Description	Q'ty Used Old \rightarrow New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H	020 4611 Document Holder (Dokumente Folie)	0 → 1			
				M. Iwasa Manager Quality Assurance	Center

ISSUED ON <u>Feb. 15, 1996</u>

Model	FX6MII, FX4			Date of	of Modification
Modified Article	Paper Feed Unit (500 sheets)			Exe	cution Date
Reason for Modification	Parts catalog correction Vender change Countermeasure for static electricity	rdization	To facilitate assembly To improve reliability Other	From October p	production
	220 ±	10 mm			
	130 ± 10 mm		40±10mm		
	<u>CN1</u> /	<u>Filter</u> / Adde d			
Old Part No. N	ew Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalo

Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Catalog	
Old Part No.	new Fait No.	Description	$\mathbf{OId} \to \mathbf{New}$	ability	nemarks	Index No.	Page
H515 5333	H516 5332	PFU Harness - Upper	1 → 1	0/0		19	1-5

Model	FX6, F	FX6MII, FX6CD			MIIDate of	Modification			
Modified Artic	le Scann	er Unit	nit Execution Date						
Reason for Modification		Parts catalog correction Vender change : Part numbers in the parts catalog w	To meet standards () Part standardization	To facilitate assem To improve reliabili Other part number is H5155	After the old parts stock.	will become o	out of		
Old Part No.	New Part N	lo Dogarintian	Q'ty Used	Interchange-	Remarks	Parts Cat	talog		
Old Part No.	New Part N	lo. Description	$Old \to New$	ability	nemarks	Index No.	Page		
(FX6, FX6CD)									
H516 5012	H515 532	4 Grounding Wire - 350	1 → 1	0/0		22	1-9		
H516 5325	H515 532	4 Grounding Wire - 350	1 → 1	0/0	(*)	11	1-7		
(FX6MII: H526-40), 43, 51, 80)				(FAX3700L 220V, Siemens)				
H526 5304	H515 532	4 Grounding Wire - 350	1 → 1	0/0	(*)	22	1-9		
H516 5325	H515 532	4 Grounding Wire - 350	1 → 1	0/0	(*)	11	1-7		
(FX6MII: Others)									
H516 5012	H515 532	4 Grounding Wire - 350	1 → 1	0/0		22	1-9		
H516 5325	H515 532	4 Grounding Wire - 350	1 → 1	0/0	(*)	11	1-7		
					M. Iwasa Manager Quality Assurance Cente	ər			

Model	FX6, FX6MII (only for Asia)				Date	e of Modification
Modified Article	1 AO, 1 AOMII (OTHY TOT ASIA)					Recution Date
Reason for Modification	Parts catalog correction Vender change The handset stand has been packe	☐ To meet standa☐ Part standa	ardization	☐ To facilitate assem☐ To improve reliabil☐ Other	nbly	er production in 1995
Old Part No. Ne	ew Part No. Descrip	tion	Q'ty Used	Interchange-	Remarks	Parts Catalog
Old Part No. Ne	ew Part No. Descrip	uon	$Old \to New$	ability	nemarks	Index No. Page
H	Handset Stand		0 → 1			
					M. Iwasa Manager Quality Assurance	Center

REVISED ON Feb. 29,

MODIFICATION BULLETIN NO. F/L Series-068

ISSUED ON Feb. 15, 1996

Model	FX4, FX6N	IK II				Date of	f Modification	
Modified Article	Harness					Exec	ution Date	
Reason for Modification		catalog correction er change	To meet standards (Part standardization		To facilitate assembly To improve reliability Other	From December	production '95	i.
	 Mirror 	tte assembly at the product Motor Harness $ ightarrow$ +30 mm larness $ ightarrow$ +40 mm	tion line, the lengths of the harr	nesses ha	ave been extended.			
Old Part No.	New Part No.	Descripti	Q'ty U	sed	Interchange-	Remarks	Parts Cat	talog
Old Fall No.	new i ait no.	Везепри	Old →	New	ability	Ticiliaiks	Index No.	Page
H515 2040J	H515 2042	Laser Plotter Unit	1 →	1	0/0		1	1-13

Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	lalog
Old Falt No.	New Fait No.	Description	$Old \to New$	ability	Hemaiks	Index No.	Page
H515 2040J	H515 2042	Laser Plotter Unit	1 → 1	0/0		1	1-13
H521 5321B	H515 5323	Harness - Mirror Motor	(1 → 1)	0/0		4	1-13
H515 5314D	H515 5326	OPU Harness	1 → 1	0/0	L'II	9	1-3
H515 5314D	H515 5326	OPU Harness	1 → 1	0/0	L ₁ III	9	

A: <u>Mar.15,1996</u>

MODIFICATION BULLETIN NO. F/L Series-069A

ISSUED ON Feb.15, 1996

Model	FX4					Date of M	odification	
Modified Article	Holder - Co	ontact Glass				Executi	on Date	
Reason for Modification	☐ Vend	s catalog correction der change ve the holding of the exposur	☐ Part stand	andards (Safety) ardization	☐ To facilitate asse☐ To improve reliat☐ Other	embly bility From December pi	oduction '95.	
		To the holding of the expectati	o g.uee					
	Fig	1	F	Fig 2				
	I	Added						
					Added			
	F	Holder - Contact Glass - Left			tact Glass - Right		D . O .	
Old Part No. No.	ew Part No.	Description	n	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cata Index No.	
H	H515 1090	Holder - Contact Glass - L	.eft	0 → 1				
F	H515 1091	Holder - Contact Glass - F	Right	0 → 1				
						M. Iwasa Manager Quality Assurance Cente	er	

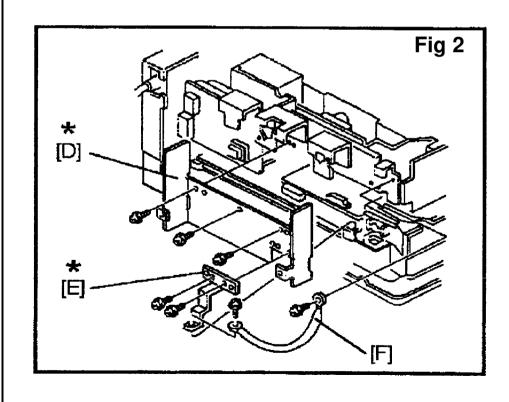
Model	FX4					Date o	f Modification	
Modified Article						Exec	cution Date	
Reason for Modification	□ Vend * To mee	s catalog correction der change Part standa et the CE Mark standards, some parts have been mmon parts for the U.S.A. model have been m	en added for Europe	To facilitate assemb To improve reliability Other and Asia models.	1	(U.S.A) From 1st produc		
Old Part No. Ne	w Part No.	Description	Q'ty Used Old → New	Interchange- ability	Re	emarks	Parts Cata	
(H515-30, 40, 43, 51,	59. 60. 80)		Old / How	a.z.m.y			IIIUEX NO.	raye
H515 3374	<u>,,, -</u>	Holder-FDU	2 → 0				10	1-27
۲	1515 3182	Holder-FDU	0 → 2				10	1-27
Н	1515 3181	Spring Plate-FDU	0 → 2					
	1515 3189	NCU Side Plate	1 → 1				4	1-23
	1515 3185	STAY-P I/F	0 → 1					
H	1515 3188	Gasket	0 → 1					
(H515-20, 23, 28, 30, 40), 43, 51, 59,	60, 80)						
,	1515 3320	FDU Cover	1 → 1	0/0			11	1-27
H516 3326H H	1515 3321	Side Plate - Left	1 → 1	0/0			39	1-27
					M. Iw Mana Qualit		enter	

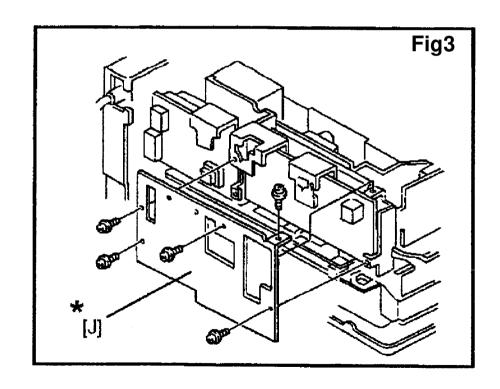
REISSUED ON Aug.15,1996

N	Model	FX	K4 (Europ	e and Asia only)				Modif	ication	
Modif	fied Artic		•							
Reason for Modification Parts catalog correction Vender change Parts standards () To facilitate assembly To improve reliability Other To meet the CE Mark standards, some parts have been added for Europe and Asia models.						ility	From 1st production.			
Old Pa	ırt No.	New P	Part No.	Description	Q'ty Used Old → New	Interchange- ability	R	emarks	Parts Cat	
(H515 -	30, 40, 4	3, 51, 59	, 60, 80)							
		1607	70576	Magnetic Core	0 → 1		* added in * for PSTN	to accessary box // Cable		
		XXXX	XXXXX	Instruction Manual of Core	0 → 1					
H515	5600	H515	5600A	PCB - PSU - 220V	1 → 1	X/O			21	1-4
		H515	5 5322	Inlet - PSU	0 → 1		n	nissing	13	1-23
		1607	70278	Magnetic Core	0 → 11		See the	attached sheet		
		1607	70492	Magnetic Core	0 → 1					
(H	130 - 56:	 	DD)							
H515 5			5 5358	HDD Harness - 44P	1 → 1	X/O			3	1-35
RC	RE *	ASIA *					2nd Fie QA Div	al Manager eld Information Dep	oartment	

REISSUED ON Aug.15,1996

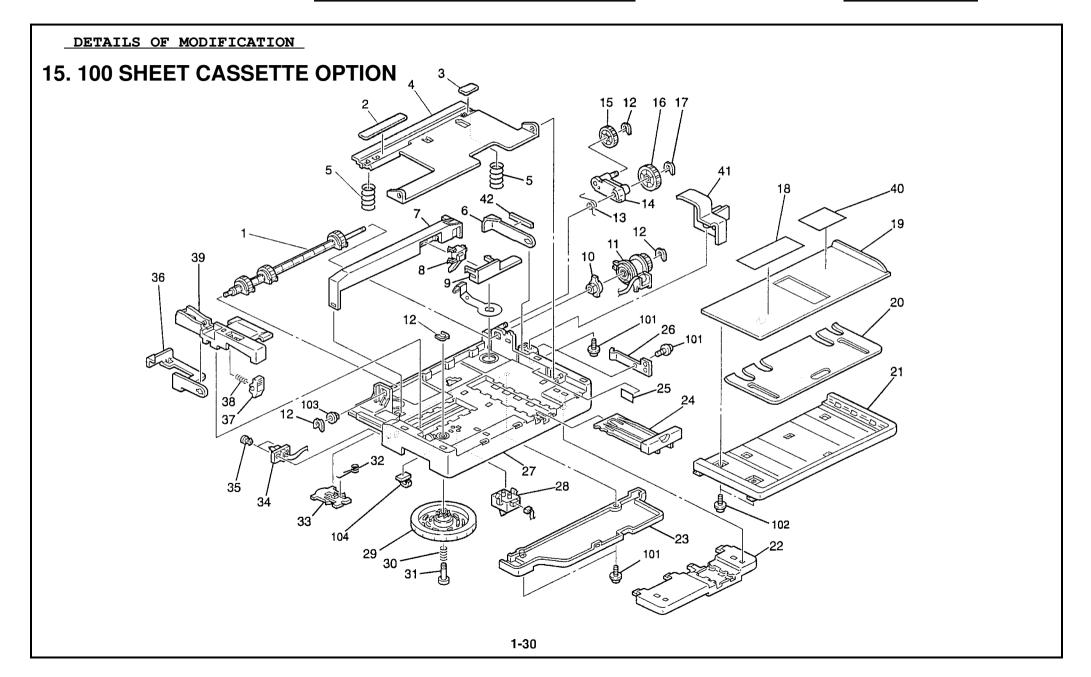
Old Parts No.	New Parts No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	alog
Old Parts No.	new Parts No.	Description	$\mathbf{Old} \to \mathbf{New}$	ability	nemarks	Index No.	Page
(H143 - 14: ISDN Kit)							
	H515 3183	STAY - G4	0 → 1		[J] in Fig 3.		
	H515 3184	STAY - G4 - 2	0 → 1		[D] in Fig 2.		
	H515 3186	GROUND PLATE - G4	0 → 1		[E] in Fig 2.		





Model	FX4					Dat	te of Modification		
Modified Article	PCB-MFCE					E	xecution Date		
Reason for Modification					To facilitate assem To improve reliabili Other	bly	From February '96 production		
				Q'ty Used	Interchange-		Parts Catalo		
Old Part No. Ne	ew Part No.	Descriptio	on	$Old \rightarrow New$	ability	Remarks	Index No. Pa		
(H515-20, -23, -28)									
H515 6200C H5	515 6200D PCB	B-MFCE - US		1 → 1	X/O	2 <mark>11</mark>	5 1	I-14	
H515 7210B H5	515 7210C Prog	_j ram		(1→1)	X/O				
(H515-30, -40, -43, -51, H515 6220A H5		B-MFCE - EUR		1 → 1	X/O	4.11	5 1	I-14	
		gram		$(1 \rightarrow 1)$	X/O	<u> </u>	3 1	-14	
	713 7240D 110g					M. Iwasa Manager Quality Assurance	Center		

Model	Removable Paper Cassette (100 sheets) for F/L Serie	es		Date of Modification
Modified Article	Grounding Plate			Execution Date
Reason for Modification	Parts catalog correction Vender change To prevent the Grounding Plates from being damaged	From December '95 production		
	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks Parts Catalog Index No. Page
(H110-03, -04, -06)				
H515 3580 H	515 3599 Grounding Plate - Bottom Plate	1 → 1	X/O	
				M. Iwasa Manager Quality Assurance Center



Model	FX6MII for Europ	e and Asia				Modific	cation Schedule
Modified Article	FCE						
Reason for Modification	Parts catalog Vender char Software change		☐ To meet st☐ Part standa			ibiy	er production in 1995
Old Part No. Ne	w Part No.	Description		Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Pag
H526 6104B H5	526 6104C PCB-	FCE: Europe		1 → 1	X/O		10 1-3
		ram: Europe			(X / O)		
		FCE: Asia ram: Asia		1 → 1	X/O (X/O)		10 1-3
						M. Iwasa Manager Quality Assurance C	enter

Model	FX6MII for				Modific	ation Schedule
Modified Article Reason for Modification	FCE Parts Vend	catalog correction	meet standards () It standardization	To facilitate assem To improve reliabil Other	ibly	oroduction in 1996.
Old Part No. Ne	w Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H526 6104C H5	526 6104D	PCB-FCE: Europe	1 → 1	0/0		10 1-3
H526 7141 H	1526 7140	IC-M5M531001: MASK ROM	(1→1)	(0/0)		
					M. Iwasa Manager Quality Assurance Co	enter

Model	FX6MII					Date	e of Modification	
Modified Article	Main Frame 1						recution Date	
Reason for Modification	Parts catalo	g correction [nge [☐ To meet sta ☐ Part standa	andards () [urdization [☐ To facilitate asser☐ To improve reliabi☐ Other	nbly		
Old Part No. Ne	ew Part No.	Description		Q'ty Used	Interchange-	Remarks	Parts Ca	
				$Old \to New$	ability	Hemaiks	Index No.	
H516 3148	Spor	nge - 1		1 → 0			63	1-16
F	1521 3158 Spor	ige - Power Pack - 1		1 → 2				
						M. Iwasa Manager Quality Assurance	Center	

ISSUED ON <u>Feb. 29, 1996</u>

Model	FX6 for US	S and Europe, FX6CD			Date o	of Modification	
Modified Article	FCE				Exe	cution Date	
Reason for Modification	☐ Parts ☐ Vend	catalog correction	From December production in 1995		1995		
Old Part No. Ne	w Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Car	
H516 6122 H	516 6122A	PCB-FCE: US	1 → 1	X/O		10	1-3
H516 7220H H	516 7220J	Program: US		(X / O)			
H516 6114 H	516 6114A	PCB-FCE: Europe	1 → 1	X/O		10	1-3
H516 7240H H	516 7240J	Program: Europe		(X/O)			
H527 6122 H		DOD FOE: EVOOD		V / O		10	1.0
	527 6122A	PCB-FCE: FX6CD	1 → 1	X/O		10	1-3
H527 7220B H	527 7220C	Program: FX6CD		(X / O)			

ISSUED ON Feb. 29, 1996

Model	FX6, FX6MII, FX6CD, FX4, LSO	Date of Modification
Modified Article	Paper Cassette Type 100	Execution Date
Reason for Modification	Parts catalog correction Vender change To meet standards (Part standardization To facilitate assembly To improve reliability Other	From March production in 1996
	A mark and blind will be added to improve the size selection operation.	
	Blind	

Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cata Index No.	alog Page
H516 3510K	H516 3510L	Paper Tray: RICOH	1 → 1	0/0			
H516 3511C	H516 3511D	Paper Tray: OMN	1 → 1	0/0			
H516 3591A	H516 3591B	Paper Tray: SMS	1 → 1	0/0			

Model		PFU (Fron) <mark>_ </mark>				Date of	Modification	
Modified Articl	le	Cassette a	and Base Unit				Exec	ution Date	
Reason for Modification			s catalog correction der change	From January production in 1996.					
		and the b	nt the paper from multi-sheet fee base unit. This modification is a te RTB-F/L Series-026 for details.			been added to the casse	tte		
Old Part No.	Nev	v Part No.	Description		Q'ty Used	Interchange-	Remarks	Parts Catalog	
	1101		-		$Old \to New$	ability		Index No.	Page
	H5	515 2153	Spring - Corner Separator		$0 \rightarrow 1$		Added		
	H5	316 3901	Link Ass'y - Rear		$0 \rightarrow 1$		Added		
	H5	16 3907	Link Ass'y - Front		$0 \rightarrow 1$		Added		
	H5	516 3918	Cassette Rack		$0 \rightarrow 1$		Added		
	H5	316 3911	Bottom Guide		$0 \rightarrow 1$		Added		
H516 3671			Side Plate Cover		2 → 0		Removed	29	1-5
	H5	16 3912	Bottom Stopper		$0 \rightarrow 1$		Added		
H516 3672	H5	16 3913	Lock Release Guide		1 → 1	X/O	Changed	1	1-5
	H5	316 3916	Spacer		0 → 1		Added		
	H5	16 3915	Guide Plate		0 → 1		Added		
	H5	16 3920	Guide Plate - Cassette		$0 \rightarrow 1$		Added		
	H5	16 3917	Oil Damper Bracket		0 → 1		Added		
	H5	16 3919	Oil Damper		0 → 1		Added		
	09	9513006	Philips Screw w. Flat Washer	- M3x6	0 → 2		Added		
							M. Iwasa Manager Quality Assurance Ce	enter	

ISSUED ON 31.Jul, 1996

Model	FX6, FX6MKII, FX6CD, FX4, LSO	Modification Schedule
Modified Article	Copy Tray	
Reason for Modification	Parts catalog correction Under change Part standards () To facilitate assembly Part standardization Other	
	Copy Tray for US, Asia and Europe Copy Tray Extension for US and Asia	

Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	alog
Old Part No.	New Part No.	Description	$Old \to New$	ability	nemarks	Index No.	Page
(FX6, FX6MII, FX	(6CD, FX4)						
H516 4031		Copy Tray Ass'y	1 → 0		Not available as a spare part		
	H516 4032	Copy Tray - A4	0 → 1			29	2
	H521 4033	Copy Tray Extension	0 → 1		Only for US and Asia	30	2
H516 4033			1 → 0		Part number was incorrect in the parts catalog for the US.	30	2
(LSO)	•						
H521 4031		Copy Tray Ass'y	1 → 0		Not available as a spare part	17	2
	H521 4032	Copy Tray - B4	0 → 1				
	H521 4033	Copy Tray Extension	0 → 1		Only for US and Asia		

Note: 1) Copy tray for A4 is used for FX6, FX6CD, FX6MII, FX4 excep on the Taiwan version.

2) Copy tray for B4 is used for LSO, FX6MII (Taiwan), FX4 (Taiwan).

S.Fujii General Manager 2nd Field Information Department QA Division

Prepared by Y.Okunishi

* * *	RC	RE	ASIA	
	*	*	*	

Model	Fax580, MV310 (Asia)			Modif	ication Schedule
Modified Article					
Reason for Modification	Parts catalog correction Vender change Part stands	tandards () Cardization	☐ To facilitate assemb☐ To improve reliabilit☐ Other		part has become out of
Old Part No. Ne	ew Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H041 5035 H	Modular Cord - 6P/6P	1 → 1	0/0		
				M. Iwasa Manager Quality Assurance (Center

Model	FX6MII (US))				Modi	fication Schedule
Modified Article Reason for			☐ To most sta	andards ()	To facilitate accom	From Docom	ber production in 1996.
Modification	☐ Vende	catalog correction er change no. F/L-011B.	☐ To meet sta ☐ Part standa	rdization	☐ To facilitate assem☐ To improve reliabil☐ Other		ber production in 1996.
Old Part No. Ne	ew Part No.	Description		Q'ty Used	Interchange-	Remarks	Parts Catalog
H526 6102 H	526 6102A	PCB-FCE - US		$ \begin{array}{c} \text{Old} \to \text{New} \\ 1 \to 1 \end{array} $	ability X / O		10 Page 1-3
		Program - FX6MII - US		1 → 1	X/O		10 1-3
						M. Iwasa Manager Quality Assurance	Center

ISSUED ON Feb. 29, 1996

Model	FX6MII			Date of Modification
Modified Article	FDU			Execution Date
Reason for Modification	Parts catalog correction Vender change	☐ To meet standards (☐ Part standardization	To facilitate assemblyTo improve reliabilityOther	February production in 1996.
	The PWB has been changed. An IC Socket has been discontinued.	d.		

Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
		·	Old → New	ability		Index No.	Page
H526 6033	H526 6043	PCB-FDU - US	1 → 1	0/0		11	1-3
H526 7148		IC Socket - SDIP	$(1 \rightarrow 0)$		IC - 5		
16304103	16304103	Resistor - 10 kΩ 1/16 W	$(7 \rightarrow 6)$				
16330000	16330000	Jamper Chip	(4→7)				
H526 6035	H526 6045	PCB-FDU - Europe/Asia	1 → 1	0/0		11	1-3
H526 7148		IC Socket - SDIP	$(1 \rightarrow 0)$		IC - 5		
16070811	16070893	Coil - R622LY - 102K	$(1 \rightarrow 1)$		L2		
16304103	16304103	Resistor - 10 kΩ 1/16 W	$(7 \rightarrow 6)$				
16330000	16330000	Jamper Chip	(3→6)				

ISSUED ON Mar, 15, '96

Model	PFU(Front)					Date of N	Modification
Modified Article	Cassette an	d Base Unit				Execut	tion Date
Reason for Modification	☐ Vende This is a p	catalog correction er change ermanent counter measu NO. F/L series- 079	To meet standar Part standardiza	ation	☐ To facilitate assembly ☐ To improve reliability ☐ Other skewing	From March Produ	uction '96.
				O/m. 11. a.d.	luturahan na		Doub Ookeles
Old Part No.	New Part No.	Descript	IOD	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page

Old Part No. New Part No.	v Part No. Description	Q'ty Used	Interchange-	Remarks	Parts Cat	talog	
	Description	$Old \to New$	ability		Index No.	Page	
(H110-43, -47	, -50, -54, -56).						
H5163653E	H5163653F	Side Plate - Right	1 →1	X/O		36	1-5
H5163654E	H5163654F	Side Plate - Left	1 →1	X/O		37	1-5
H5163912	H5163924	Bottom Stopper	1 → 1	X/X			
H5163916		Spacer	1 → 0	X/X			
H5163917	H5163925	oil Damper Bracket	1 →1	X/X			
H5163920	H5163927	Guide Plate - Cassette	1 →1	X/X			
	H5163928	Guide Plate - Cassette - Front	0 → 1	X/X			
					·		

ISSUED ON Mar, 15, '96

Old Parts No.	New Parts No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	talog
Old Parts No.	New Parts No.	Description	$Old \to New$	ability	nemarks	Index No.	Page
(H110-43, -47)							
H5163610F	H5163610G	Cassette - OP - T	1 → 1	X / O		10	1 - 7
H5163612C -		Bottom Plate	1 —	¬ ×/0	as a combination	12	1 - 7
H5163911 —	$+$ Π	Bottom Guide	1 —		as a combination		
	^L →H5163922	Bottom Plate Ass'y	L → 1				
H5163918	H5163926	Cassette Rack	1 → 1	X / O			
(H110-50)							
H5153636	H5153636A	Cassette - OP - T	1 → 1	X / O		10	1 - 7
H5163612C —		Bottom Plate	1 —		as a combination	12	1 - 7
H5163911 —		Bottem Gukde	1		as a combination		
	L H5163922	Bottom Plate Ass'y	^L →1				
H5163918	H5163926	Cassette Rack	1 → 1	X / O			
(H110-54)							
H5163855	H5163855A	Cassette - OP - T	1 → 1	X / O		10	1 - 7
H5163612C —	┧_	Bottom Plate	1 —		as a conbination	12	1 - 7
H5163911 —		Bottom Guide	1 —		as a combination		
	^L H5163922	Bottom Plate Ass'y	1 1				
H5163918	H5163926	Cassette Rack	1 → 1	X / O			
(H110-56)							
H5163835	H5163835A	Cassette - OP - T	1 → 1	X / O		10	1 - 7
H5163612C —		Bottom Plate	1			12	1 - 7
H5163911 —	+1	Bottom Gouide	1	X / O :	sa a combinetion		
	^L H5163922	Bottom Plate Ass'y	1				
H5163918	H5163926	Cassette Rock	1 → 1	X/O			

ISSUED ON Mar, 15, '96

Model	FX4,PFO(Front) (Siemens only)					of Modification	
Modified Article	Paper size	e sensor board-A4 and A5			Exe	cution Date	
Reason for Modification			t standards () [ndardization [To facilitate assemb To improve reliabilit Other			
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	talog
Old Part No.	new Part No.	Description	$Old \to New$	ability	nemarks	Index No.	Page
(H515-80)							
H5263434	H5263438	Paper Size Sensor Board - A5	1 → 1	X/O		28	1-29
H5263403	H5263437	Paper Size Sensor Board - A4	1 → 1	X/O		28	1-29
(H110-50)							
H5263434	H5263438	Paper Size Sensor Board - A5	1 → 1	X/O		27	1-7
H5263403	H5263437	Paper Size Sensor Board - A4	1 → 1	X/O		27	1-7
					M. Iwasa Manager Quality Assurance Co	enter	

ISSUED ON Mar, 15, '96

Model	FX4					Date o	of Modification	
Modified Article	Paper Size	Sensor Board-Legal				Exec	cution Date	
Reason for Modification	■ Parts	catalog correction ler change	☐ To meet sta☐ Part standa	ndards () rdization	☐ To facilitate assem☐ To improve reliabili☐ Other	oly ty		
Old Part No. N	ew Part No.	Description	on	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
(H515-23)								3
H5153428	H5163859	Paper Size Sensor Board	-Legal	1 → 1	X/O		28	1-29
(H515-28)								
H5153427	H5163839	Paper Size Sensor Board	-Legal	1 → 1	X/O		28	1-29
						M. Iwasa Manager Quality Assurance Ce	enter	

ISSUED ON March 31, 1996

Model	FX6M2 (Asia)	•		Modific	cation Schedule
Modified Article	Operation Manual				
Reason for Modification	Parts catalog correction Vender change The operation manual has been changed. See the attached sheets.	standards ()	To facilitate assembly To improve reliability Other	February in 19	96
Old Part No. Nev	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H5268609 H5	5268609A Operation Manual - FX6M2 Asia	1 → 1	X / O		
H5268629 H5	5268629A Operation Manual - FX6M2 Asia	1 → 1	X/O		
				M. Iwasa Manager Quality Assurance Co	Center

ERRATA AND ADDITIONAL INFORMATION FOR OPERATOR'S MANUAL

[P88] Additional Information: Specified Cassette Selection

- Specified cassette selection only allows printing from the Optional Lower Cassette. Printing from the Optional Removable Cassette (as stated in the title) is not available.
- You do not need to select the specified cassette using Function 37.

[P88] Additional Information: Printing received fax messages using specified cassette selection.

- ☐ Use function 62 to switch specified cassette selection on/off.
- ☐ Use function 63 to switch specified cassette selection on/off and decide how to treat the specified senders.
- ☐ Use function 81 to program the specified senders' indentification. If you wish to treat each sender differently, use this function.

[P167] Errata:

Only the optional paper feed cassette is required for specified cassette selection — not the optional feature expander as stated.

[P170] Additional Information:

Switch 07

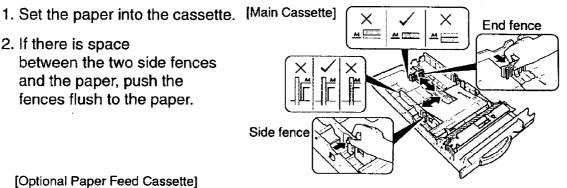
Digit 5	Digit 4	Setting
X	0	Off
0	1	Messages from senders whose RTI/CSI are programmed are printed from a upper cassette.
1	1	Messages from senders whose RTI/CSI are not programmed are printed from a upper cassette.

[Pages 132,181] - Additional information

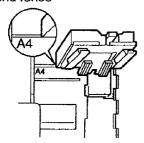
When you set paper in the cassette, please note the following:

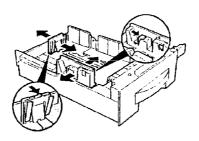
2. If there is space between the two side fences

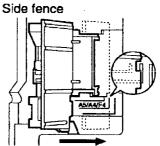
and the paper, push the fences flush to the paper.





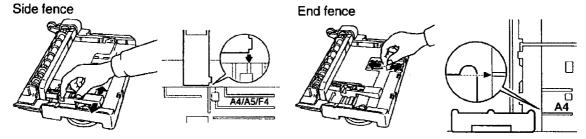






[Page 136,181] Additional Information

After you set the paper in the removable cassette, make sure the two side fences are flush with the paper — move in the paper guides if necessary.



[Page 172, 203] Errata

Memory Capacity: Standard: 40 pages

With 2 Mbyte memory: 207 pages With Mbyte memory: 371 pages

Mesured using a ITU-T #1 chart (Selexe letter at standard

resolution)

[Function List(rear of manual)]

The page reference for Function 37 (Cassette Selection) should read page 119. Please also note that this feature requires the Optional Printer Interface.

ISSUED ON Mar .31, 1996

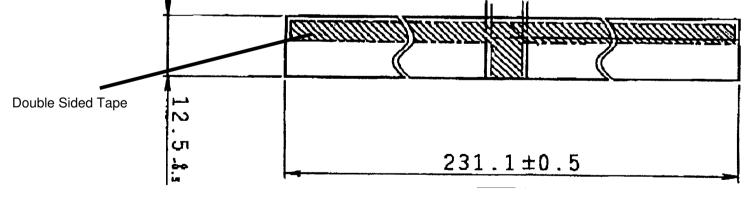
Model		PFU (Front) and PFU (side)			Da	te of Mo	odification		
Modified Article	е	Side Fence	de Fence					Execution Date		
Reason for Modification		Parts Vende	catalog correction	rdization	To facilitate assem To improve reliabili Other	bly ity				
Old Part No.	Nev	v Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks		Parts Cat		
H5150101	H5	153611C	Side Fence	1 → 1	X/O	PFU (I	Front)	1	1-7	
						PFU (\$	Side)	2	1-7	
						M. Iwasa Manager Quality Assurance	e Cente	r		

ISSUED ON Mar. 31, 1996

Model	FX4			Date	of Modification	
Modified Article	Seal 2			Exc	ecution Date	
Reason for Modification	Parts catalog correction Vender change Part stan	standards () Cdardization	To facilitate asseml To improve reliabilit Other	bly ty		
Old Part No. Ne	ew Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
(H515-20, 23, 28, 30, 4	0, 43, 51, 59, 60, 80)					
H5151322D H	5161263B Seal 2	1 → 1	X/O		4	1- 9
				M. Iwasa Manager Quality Assurance C	Center	

CORRECTED ON Jul.15,1996

Model	FX6, FX	6CD			Date	Date of Modification	
Modified Artic	le Scanner				Exc	Execution Date	
Reason for Modification	☐ Ven			To facilitate assembly To improve reliability Other or.			
Old Part No.	New Part No	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	talog
Old Part No.	New Part No	Description	$Old \to New$	ability	nemarks	Index No.	Page
	H5161063	Image Sensor Sheet	1			25	1 - 9
	H3101063	illiage Sensor Sheet				25	11-



S.Fujii General Manager 2nd Field Infomation Department

ISSUED ON May.31,1996

Model		Paper Feed	d Unit Type 140S / 140F			Dat	e of Modification
Modified Article	ticle					E	xecution Date
Reason for Modification			catalog correction		To improve reliabilit		
Old Part No.	New	Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H5153790	H1	103851	Joint Bracket				#22 (Type140S) 3 #11 (Type140F) 3
H5150101	H5	5153611	Side Fence				#2 (Type140S) 7 #1 (Type140F) 7
						S.Fujii General Manage 2nd Field Infoma QA Division.	er

Reissued on Nov, 15.1996

Model	FX6, FX6MII, FX6CD, FX4, LSO		Date of Modification
Modified Article	Development Unit		
Reason for Modification	☐ Parts catalog correction ☐ To meet standards (☐ Vender change ☐ Part standardization	 To facilitate assembly To improve reliability Other 	May production in 1996.
	To improve the flow of the toner between the CTM and the developm bands on the copy. See the attached sheet. The color of the harness holder will be changed to white from black to	distingush the new part.	
	B: Shield - Rubber Roller (H516 2528, H515 2528) is included in the (H516 2405, H515 2405) instead of being included in the Devel (H516 2401, H515 2401).		
	Other Hood	Interchense	Doute Catalan

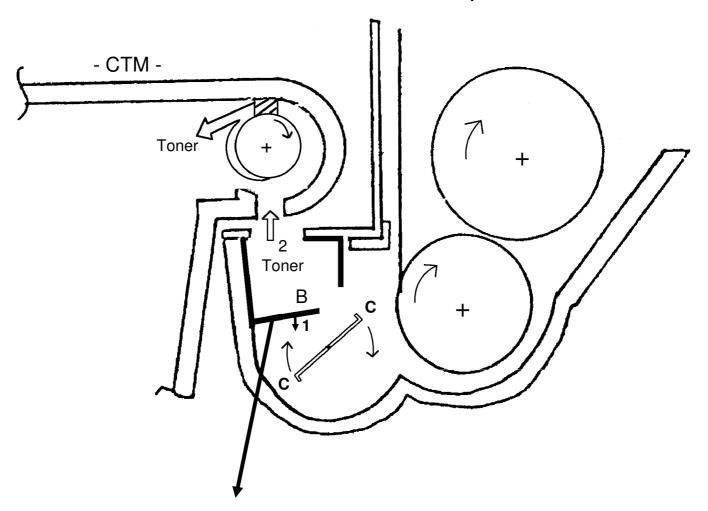
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	alog
Old Part No.	new Part No.	Description	$Old \to New$	ability	Remarks	Index No.	Page
H5162401	H5162408	Development Unit - A4	1 - 1	X/O	<u>=</u>	5	1-12
H5162548	H5162548A	Film - Toner Hopper - A4	(1 - 1)	(X / O)		29	1-12
H5152547	H5152572	Holder - Harness	(1 - 1)	(O / O)			
H5152401	H5152408	Development Unit - B4	1 - 1	X/O	<u>=</u>	5	1-16
H5152548	H5152548A	Film - Toner Hopper - B4	(1 - 1)	(X / O)		29	1-16
H5152547	H5152572	Holder - Harness	(1 - 1)	(O / O)			

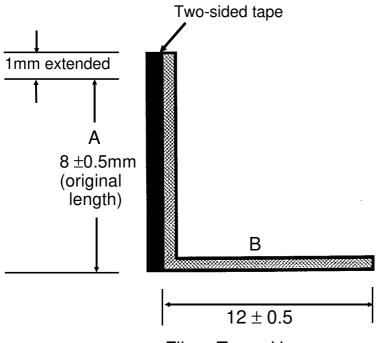
S.Fujii General Manager 2nd Field Information Deptment. QA Division.

Prepared by Y.Okunishi

	1 (ASIA	
*	*	*	

<Development Unit>





Film - Toner Hopper

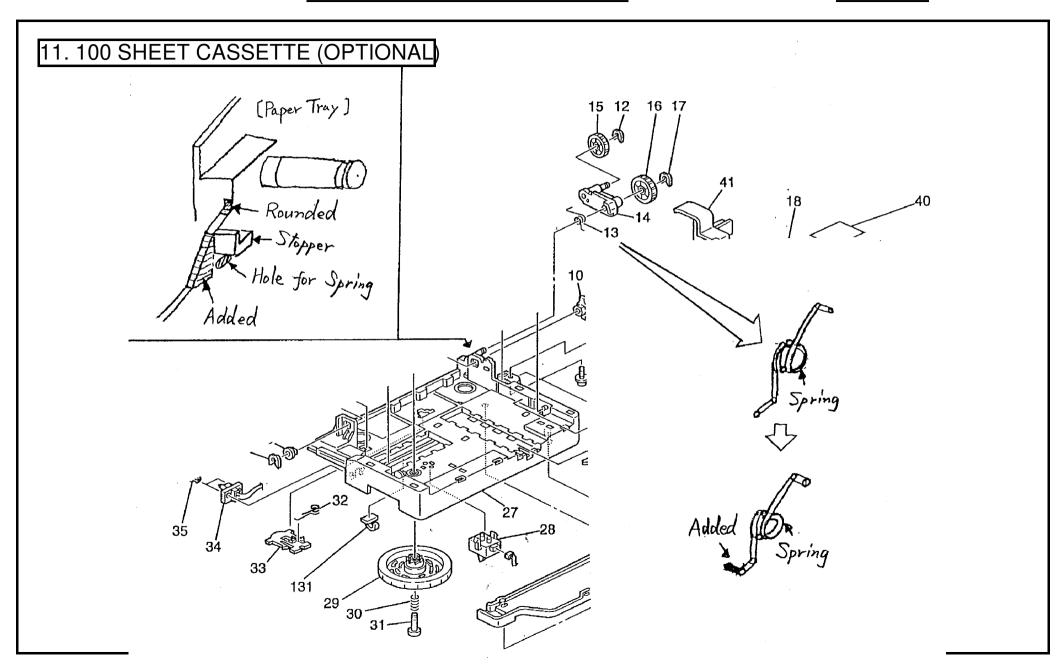
- 1. The length of part **A** is extended by 1 mm.
 - This lowers the Toner Hopper Film by 1 mm.
- As a result, part B is bent more by C and more toner is pushed back to the CTM by the bend in B.

ISSUED ON <u>30,Jun.1996</u>

Model	Paper Case	sette Type110					Modificatio	n Schedule	
Modified Articl	Paper Tray	and spring					Executi	on Date	
Reason for Modification		catalog correction er change	embly oility	May production in	1996.				
	- Reason	pe of parts in the paper cass ns - To increase the strength o To prevent the spring from	of the paper tray.		,	ray is broker			
Old Part No.	New Part No.	Descriptio	on	Q'ty Used	Interchange-	F	Remarks	Parts Cata	alog
Old I dit Ito.	new rait no.	Description	/ 11	Old → New	ability		icinarko	Index No.	Page
(H111 - 03)		ı							

Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	talog
Old Part No.	new Part No.	Description	$\mathbf{OId} \to \mathbf{New}$	ability	neillaiks	Index No.	Page
(H111 - 03)							
H5163510L	H5163510M	Paper Tray - 100 Sheet cassette	1 → 1	x/o —		27	23
H5153533	H5163531	Spring - Gear Arm : 2	1 → 1	O/X —	O / O in combination	13	23
(H111- 04)							
H5163511D	H5163511E	Paper Tray - 100 Sheet cassette	1 → 1	X/O -		27	23
H5153533	H5163531	Spring - Gear Arm :2	1 → 1	O / X —	O / O in combination	13	23
(H111- 06)							
H5163594B	H5163591C	Paper Tray - 100 Sheet cassette	1 → 1	X/O -		27	23
H5153533	H5163531	Spring - Gear Arm :2	1 → 1	O/X -	O / O in combination	13	23

S.Fujii General Manager 2nd Field infomation Department. QA Division.



ISSUED ON <u>30,Jun.1996</u>

Model		FX6, FX6N	MII, FX6CD, LSO					Modificatio	n Schedule	
Modified Artic	le	Cord Clamp	0							
Reason for Modification			s catalog correction der change	To meet standa	andards (ardization	To facilitate ass To improve reli Other	sembly ability	After the old parts stock.	will become	out of
		The mat	terial of the cord clamp has bed	en changed.						
Old Part No. Nev		/ Part No.	Description		Q'ty Used Old → New	Interchange- ability	Remarks	Remarks	Parts Car Index No.	
H0201234			Cord Clamp		1 → 1	0/0			29	19
	1		,			,	S.Fujii General Ma 2nd Field In QA Division	fomation Deptment.		

ISSUED ON 30,Jun.1996

Model	FX6,	FX6M	II, FX4, (OMNI FAX Only)					Modification	n Schedule	
Modified Artic	le Cove	r - Fror	nt - A4							
Reason for Modification		Parts Vend	catalog correction [er change [☐ To meet si☐ Part stand		☐ To facilitate ass☐ To improve reli				
Old Part No.	Old Part No. New Part No.		Description		Q'ty Used Old → New	Interchange- ability	R	lemarks	Parts Cat	
(All Model)					Old → New	ability			Index No.	Page
H5162122	H516212	29	Cover - Fornt - A4		1 → 1	0/0			65	15
									<u> </u>	
							S.Fujii General Mar 2nd Field Inf QA Division.	omation Deptment.		

ISSUED ON 30,Jun.1996

Model		LSO		 			Modif	ication Schedule	
Modified Artic	le	PCB - FCE							
Reason for Modification		Parts	s catalog correction der change	standards () dardization	To facilitate asser To improve reliab Other		March produc	ction in 1996. (Europe, Asia)	1
		Soft wa See RT	re change . B no. F / L - 038.				February prod	duction in 1996. (USA)	
Old Part No.	Nev	/ Part No.	Description	Q'ty Used	Interchange-		Remarks	Parts Ca	
	1101	- Turtito.	Description	$Old \to New$	ability		Temarks	Index No.	Page
(USA)									
H5216122B	H5	216122C	PCB - FCE - LSO - USA	1 → 1	X/O			3	5
H5217220F	H5:	217220G	Program - LSO - USA		(X/O)				
(Europe, Asia)									
H5216124B	H5	216124C	PCB - FCE - LSO - EUR	1 → 1	X/O			3	5
H5217240C	H5	217240D	Program - LSO - EUR		(X / O)				
						.Fujii	unagar		

S.Fujii General Manager 2nd Field Infomation Deptment. QA Division.

ISSUED ON <u>30,Jun.1996</u>

	FX6, FX6	MII, FX6CD			Modifi	cation Schedule	
Modified Artic	cle ADF						
Reason for Modification	, <u> </u> P	arts catalog correction ender change	☐ To meet standards (☐ Part standardization) ☐ To facilitate assem ☐ To improve reliabil ☐ Other		on in 1996.	
	A rul	ober bushing has been add	ed to the ADF unit in order to decr	rease noise from the ADF			
	whe	n a document is fed.	H5151330 Rubber Bush - ADF	80 ± 10 mm			
			H5151271				
			H5151271 Shaft - Separation			Double Onto	alas
Old Part No.	New Part No.	Descript	Shaft - Separation	Interchange-	Remarks	Parts Cate	
Old Part No.	New Part No. H5151330	Descript Rubber Bush - ADF	Shaft - Separation Q'ty Used	Interchange-	Remarks		

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ISSUED ON 30,Jun.1996

Model		FX6, FX6M	MII			Modifi	cation Schedule	
Modified Artic	le	PCB - FCE			1		ecution Date	
Reason for Modification	ı	☐ Vende	er change Part s		To facilitate assem To improve reliabili Other	ity March produc	(USA)	
		Software See RTB	no. F / L - 037			April production	on in 1996. (Europe, Asia)	
Old Part No.	New	Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
				Old → New	ability		Index No.	Page
(FX6 Europe)	<u> </u>							
H5166114B		166114C	PCB - FCE - FX6 - EUR	1 → 1	X/O		10	3
H5167240J	H51	167240K	Program - FX6 - EUR	(1 → 1)	(X/O)			
(FX6 Asia)								
H5166126B	H51	166126C	PCB - FCE - FX6 - Asia	1 → 1	X/O		10	3
H5167251E	H51	167251F	Program - FX6 - Asia	(1 → 1)	(X/O)			
						S.Fujii General Manager 2nd Field infomation QA Division.	Department.	

ISSUED ON 30,Jun.1996

Old Dorto No	Now Dorto No	Description	Q'ty Used	Interchange-	Domostro	Parts Cat	alog
Old Parts No.	New Parts No.	Description	$Old \to New$	ability	Remarks	Index No.	Page
(FX6MII, USA)							
H5266102A	H5266102B	PCB - FCE - FX6M2 - USA	1 → 1	X / O		10	3
H5267220C	H5267220D	Program - FX6M2 - USA	(1 → 1)	(X / O)			
(FX6MII, Europe)							
H5266104E	H5266104F	PCB - FCE - FX6M2 - EUR	1 → 1	X / O		10	3
H5267240D	H5267240E	Program - FX6M2 - EUR	(1 → 1)	(X / O)			
(FX6MII, ASIA)							-
H5266106C	H5266106D	PCB - FCE - FX6M2 - ASIA	1 → 1	X / O		10	3
H5267251D	H5267251E	Program - FX6M2 - ASIA	(1 → 1)	(X / O)			
(FX6MII, TWN)							
H5266007D	H5266007E	PCB - FCE - FX6M2 - TWN	1 → 1	X/O		10	3
H5267253B	H5267253C	Program - FX6M2 - TWN	(1 → 1)	(X / O)			
							<u> </u>

ISSUED ON <u>30,Jun.1996</u>

Model		LSO					Modificatio	n Schecule	
Modified Articl	е	PCB - FCE							
Reason for Modification		☐ Vend		et standards ()	☐ To facilitate asseml☐ To improve reliabilider ☐ Other		April production	in 1996.	
Old Part No.	Nev	v Part No.	Description	Q'ty Used	Interchange-	F	lemarks	Parts Cat	
(USA)			·	Old → New	ability			Index No.	Page
H5216122C	H5	216122D	PCB - FCE - LSO - USA	1 → 1				10	5
H5217220G		217220H	Program - LSO - USA	(1 → 1)					
(Europe, Asia)									
H5216124C	H5	216124D	PCB - FCE - LSO - EUR	1 → 1				10	5
H5217240D	H5	217240E	Program - LSO - EUR	(1 → 1)					
(TWN)									
H5216057D		216057E	PCB - FCE - LSO - TWN	1 → 1				10	5
H5217225B	H5	217225C	Program - LSO - TWN	(1 → 1)					
							C E::		

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ISSUED ON <u>30 ,Jun.1996</u>

Model		FX6CD						Modificatio	n Schedule	
Modified Articl	le	PCB - FDU								
Reason for Modification	Modification		s catalog correction der change 'B of the PCB - FDU has been	To meet st Part stand changed.	andards (ardization	To facilitate ass To improve reli Other		After the old parts	are out of st	ock.
Old Deat No	, i	. Dowl No	Donastic !		Q'ty Used	Interchange-			Parts Ca	talog
Old Part No.	New	Part No.	Description		$Old \to New$	ability	F	Remarks	Index No.	
H5276073	H5	5276093	PCB - FDU		1 → 1	0/0			11	3
							S.Fujii			
							General Ma 2nd Field In	nager fomation Deptment.		
							QA Division			
I										

ISSUED ON 30,Jun.1996

Model		FX6MII					Modification	n Schedule	
Modified Articl	le	Cover - Qu	ick Dial keys						
Reason for Modification		■ Parts	s catalog correction	t standardization	To facilitate ass To improve relia Other	embly ability			
Old Part No.	Nev	v Part No.	Description	Q'ty Used	Interchange-	Remark	Remarks Parts Ca		
			·	$Old \to New$	ability	Tioman.		Index No.	
H5264315	HS	5164322	Cover - Quick Dial Keys - SMS	1 → 1	0/0			23	7
			<u>, </u>	1		S.Fujii General Manager 2nd Field Infomatic QA Division.	on Deptment.		•

ISSUED ON 15. Jul, 1996

Model	LSO (USA,	, Taiwan)			Date of	Modification	
Modified Article							
Reason for Modification	☐ Parts ☐ Vend	catalog correction	andards () ardization	To facilitate asser To improve reliab Other	mbly March productio	n in 1996.	
Old Part No. Ne	w Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
	. Old → New ability		Helliaiks	Index No.			
H0043755		Square Bushing	1 - 0			11	22
H5213142		Bracket - Harness	1 - 0			10	22
							1
							+
							+
							†
							+
RC RE	ASIA *				S.Fujii General Manager 2nd Field Infomation D QA Division	Department	

REISSUED ON Sep.15, 1996

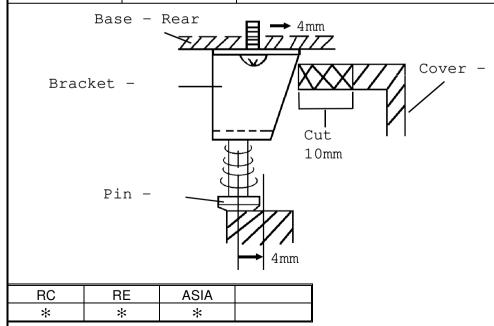
Model		FX6, FX6CE	D, FX6MKII					Modification	Schedule	
Modified Article		Scanner								
Reason for Modification		☐ Vend	catalog correction ler change See RTB no. F/L Series - 034.	☐ To meet sta☐ Part standad	ndards () rdization	☐ To facilitate asse☐ To improve reliab☐ Other	mbly bility	March proc	uction in 199	96
Old Dark Na	Man	, David Na	Description		Q'ty Used	Interchange-		la ma a ulca	Parts Cata	alog
Old Part No.	New	Part No.	Description	n	$Old \to New$	ability	"	lemarks	Index No.	Page
H5265302	H5	265315	Harness - CIS - Europe / As	sia	1 - 1	0/0		2 to Europe/Asia	23	9
H5165304	H5	265310	Harness - CIS		1 - 1	0/0	For Others		23	9
							2nd F	ii ral Manager Field Information Dep iivision	partment	
* * *		ASIA *					Prepa	ared by Y.Okunishi		

Model	FX6 / FX60	CD (USA)			Mo	odification	
Modified Article	ROM						,
Reason for Modification	☐ Vend	catalog correction	ardization	☐ To facilitate assem☐ To improve reliabili☐ Other			
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
H5166122B	H5166122C	PCB - FCE - FX6 - USA	1 - 1	X/O		10	3
H5167220J	H5167220K	Program - FX6 - USA	1 - 1	X/O			
H5276122B	H5276122C	PCB - FCF - FX6CD - USA	1 - 1	X/O		10	3
H5277220C	H5277220D	Program - FX6CD - USA	1 - 1	X/O			
RC RE	ASIA				S.Fujii General Manager 2nd Field Infomation QA Division	Department	

ISSUED ON 15.Jul, 1996

Model	LSO	Modification Schedule
Modified Article	Scanner	
Reason for Modification	□ Parts catalog correction □ To meet standards () □ To facilitate assembly □ Vender change □ Part standardization □ To improve reliability □ Other	June,1996

	Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange-	Remarks	Parts Catalog	
					ability		Index No.	Page
	H5211060	H5211117	Base - Rear	1 - 1	X/O		18	12
	H5214021	H5214037	Cover - Rear	1 - 1	X/O		17	4
	H5214041	H5214038	Cover - Rear - OMNI	1 - 1	X/O		17	4

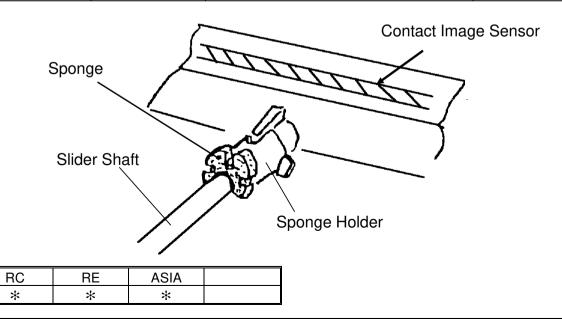


S.Fujii General Manager 2nd Field Infomation Department QA Division

ISSUED ON <u>15.Jul</u>, 1996

Model	LSO	Modification Schedule
Modified Article	Scanner	
Reason for Modification	Parts catalog correction Vender change Part standards (Part standardization To facilitate assembly To improve reliability Other A sponge and sponge holder have been added to clean the Slider Shaft	June,1996

Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Catalog	
Old Part No.	New Part No.	Description	$\mathbf{OId} \to \mathbf{New}$	ability	neiliaiks	Index No.	Page
	H5211221	Sponge - Shaft	0 - 1				
	H5211222	Sponge Holder	0 - 1				
H5211161	H5211129	Stopper - Carriage	1 - 1	X/O	No big change in the shape	36	10
H5211145	h5211199	Bracket - Fusing Support	1 - 1	X / O	No big change in the shape	27	12



S.Fujii General Manager 2nd Field Infomation Department QA Division

Model	LSO				Date of N	Modification	
Modified Articl	le Main Fram	e					
Reason for Modification	1 4113	s catalog correction		To facilitate assen To improve reliabi Other	ility	,1996	
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cata	
H5213112	H5213126	Stay - Left	1 - 1	0/0		Index No.	Page 23
H5213165	H5213167	Bracket - PIF	1 - 1	0/0		26	5
110210100	110210107	Bracket 111		373			
		1					
			-				
						1	
	RE ASIA * *				S.Fujii General Manager 2nd Field Infomation De QA Division	epartment	

Model	FX6 and F	X6CD			Date	Modification	
Modified Article	Scanner						
Reason for Modification	☐ Vend	catalog correction	ardization	To facilitate asser To improve reliab Other			
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cata	
115405004	115005040	-	Old → New	ability			
H5165304	H5265310	Harness - CIS	1 - 1	0/0		23	9
RC RE					S.Fujii General Manager 2nd Field Infomation QA Division	Department	

Model	LSO				Date M	odification	
Modified Artic	ele Main Fram						
Reason for Modification	Parts Vend		standards () C	☐ To facilitate assem☐ To improve reliabil☐ Other		996	
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
	115040400	-	Old → New	ability		Index No.	
H5213110	H5213168	Support Bracket - Front	1 - 1	0/0		15	23
H5213113	h5213183	Bracket - Fulcrum Front	1 - 1	0/0		1	23
H5213337	H5213343	Cover - FCU	1 - 1	0/0		26	23
H5213330	H5213351	Base	1 - 1	0/0		37	23
	1	l	1	1			1
RC R	RE ASIA				S.Fujii General Manager 2nd Field Infomation De	epartment	
* >	* *				QA Division	•	

Model	LSO (Euro	ppe, Asia)			Date	Modification	
Modified Article	e FCE						
Reason for Modification	☐ Vend		dardization	To facilitate assen To improve reliabi Other	lity	e,1996	
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Car	
H5216124D	H5216124E	PCB - FCE	1 - 1	X/O		3	5
H5217240E	H5217240F	Program - LSO - Europe / Asia	1 - 1	X/O			
		1					
RC RE					S.Fujii General Manager 2nd Field Infomation QA Division	Department	

Model	FX6M2 (Eu	ırope)			Modification	on Schedule	
Modified Article	e FCE						
Reason for Modification	☐ Vend	catalog correction To meet st ler change Part stands for the following problems. 1) No dial tone detected when the country 2) An error is displayed after the T1 time.	ardization	To facilitate assem To improve reliabil Other erlands was set.		1996	
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catal	log Page
H5266104F	H5266104G	PCB - FCE - FX6M2 - Europe	1 - 1	X/O		10	3
H5267240E	H5267240H	Program - FX6M2 - Europe	1 - 1	X/O			
		_					
RC RE					S.Fujii General Manager 2nd Field Infomation De QA Division	epartment	

Model	FX6M2 (Si	emens, Taiwan)			Mod	ification	
Modified Article	le						,
Reason for Modification	■ Parts	s catalog correction		To facilitate asse To improve reliab Other			
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
H5215040	H5155040	Polygonal motor	1 - 1	-	(For Siemens / Taiwan)	12	10
H5216015	H5152715	Laser Diode Unit	1 - 1		(For Taiwan)	16	10
							<u> </u>
RC RI					S.Fujii General Manager 2nd Field Infomation D QA Division	epartment	

Model	FX6, FX6N	FX6, FX6M2, FX6CD, FX4, LSO					Modification		
Modified Article	le Paper Cas	Paper Cassette Type 100					Execution Date		
Reason for Modification Parts catalog correction Description Part standards (Description Part standards (Descripti						August, 1996			
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	R	Remarks		talog Page	
H5153566	H5153628	Cover - Paper End Sensor - OMN	1 → 1	0/0	For OMNIFAX		Index No.	23	
H5153569	H5153722	Bracket - Paper End Sensor - OMN	1 → 1	0/0	For	OMNIFAX	7	23	
H5155076	H5155090	Paper End Sensor	1 → 1	0/0	For	For OMNIFAX		23	
H5163511	H5163516	Paper Tray - 100 Sheets Cassette - OMN	1 → 1	0/0	For	OMNIFAX	27	23	
H5153590	H5153701	Cover - Paper End Sensor - SMS	1 → 1	0/0	For	Siemens	9	23	
H5153584	H5153723	Bracket - Paper End Sensor - SMS	1 → 1	0/0	For	r Siemens	7	23	
H5155076	H5155090	Paper End Sensor	1 → 1	0/0	For Siemens		8	23	
H5163591	H5163594	Paper Tray - 100 Sheets Cassette - SMS	1 → 1	0/0	For	Siemens	27	23	
							9		
H5153545	H5153708	Cover - Paper End Sensor	1 → 1	0/0		For others		23	
H5153556	H5153726	Bracket - Paper End Sensor	1 → 1	0/0		or others	7	23	
H5155076	H5155090	Paper End Sensor	1 → 1	0/0		or others	8	23	
H5163510	H5163515	Paper Tray - 100 Sheets Cassette	1 → 1	0/0	Fo	or others	27	23	
RC RI					2nd F	ii ral Manager Field Infomation De ivision	partment		

MODIFICATION BULLETIN NO. F/L - 114

ISSUED ON 31. Jul, 1996

Model	FX4, FX6, F	FX4, FX6, FX6MKII, FX6CD						Modification Schedule		
Modified Articl	e Monitor Spe	Monitor Speaker								
Reason for Modification	☐ Parts ■ Vend	s catalog correction	standards () Cardization	☐ To facilitate asser☐ To improve reliab	mbly ,	After the old part is	s out of stock			
Old Part No.	New Part No.	<u> </u>	Q'ty Used	Interchange- ability	R	Remarks	Parts Cat			
			$Old \to New$				Index No.			
H5165031	H5165032	Monitor Speaker	1 - 1	0/0			20	3		
RC R					S.Fujii Genera 2nd Fie QA Div	al Manager eld Infomation De	partment			

MODIFICATION BULLETIN NO. F/L SERIES - 115

ISSUED ON 31.JUL, 1996

Model	LSO				Modification	on Schedule	
Modified Article	ADF						
Reason for Modification			et standards () andardization	☐ To facilitate assem☐ To improve reliabili☐ Other		s out of stock	ζ.
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
H5211327	H5211318	Cover - Front - ADF	1 - 1	0/0		Index No.	Page 7
H5211329	H5211338	Cover - Front / Lower - ADF	1 - 1	0/0		38	7
110211020	110211000	COVER THOMAT ECWEL THE	1 1	070			+ '-
H5211395	H5211326	Cover - Front - ADF - OMN	1 - 1	0/0		9	7
H5211397	H5211345	Cover - Front / Lower - ADF - OMN	1 - 1	0/0		38	7
							-
							-
							-
		,		,		•	<u>, </u>
DO DE	4014				S.Fujii General Manager		
RC RE *	ASIA *				2nd Field Infomation De QA Division	epartment	

ISSUED ON Jan.31.1997

Model	FX6,(Euro	pe)			Modificat	ion Schedule	
Modified Artic	le FCE						
Reason for Modification	■ Ven	as catalog correction der change A: Part name correction.		☐ To facilitate assem☐ To improve reliabil☐ Other		is out of stock.	
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cata	
H5166114C	H5166114D	PCB - FCE (A)		0/0		10	3
H5217102	140746 77	IC - E28F004BV - T60	(1 - 1)	(O /O)			
	1604102	Capacitor - 1000uF 50V	0 - 1				
	RE ASIA				S.Fujii General Manager 2nd Field Information E QA Division		
,	*				Prepared by Y.Okunish	ni	

ISSUED ON 31.JUL, 1996

Model	FX6MKII				Modifica	ation Schedule	
Modified Article	FCE						
Reason for Modification	Parts Vend		eet standards () standardization	☐ To facilitate asseml☐ To improve reliabili☐ Other		rt is out of stock	ζ.
			Q'ty Used	Interchange-		Parts Cat	talog
Old Part No.	New Part No.	Description	$Old \to New$	ability	Remarks	Index No.	
H5266007E	H5266007F	PCB - FCE - TWN	1 - 1	0/0		10	3
H5266102D	H5266102E	PCB - FCE - US	1 - 1	0/0		10	3
H5266104G	H5266104H	PCB - FCE - EU	1 - 1	0/0		10	3
H5266106D	H5266106D	PCB - FCE - Asia	1 - 1	0/0		10	3
		(For the above ECEs)					
H5217101	H5217132	IC - RF5A127	(1 - 1)	(O / O)			
H5217102	14074677	EC - E28F004BV - T60	(1 - 1)	(O / O)			
	16604102	Capacitor - uF 50V	(0 - 1)		C76		
RC RE	ASIA *				S.Fujii General Manager 2nd Field Infomation QA Division	Department	

Model	FX4, FX6,	FX6MKII, FX6CD			Modifica	ation Schedule	
Modified Articl	le ADF						
Reason for Modification			dardization	To facilitate assemTo improve reliabiliOther		July 1996.	
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
		•	Old → New	ability		Index No.	Page
H5151211	H5151355	Separation Plate Ass'y	1 - 1	X / O		20	7
H5151205	H5151355	Separation Plate Ass'y	1 - 1	X / O		20	7
1. <u>5mm</u>	ollows to preven	ate of the Separation Plate Ass'y is chart the rubber from coming off the plate. vill become 1.5mm longer.	anged as	5.5mm	S.Fujii General Manager 2nd Field Informatio QA Division	n Department	
* *		 			Prepared by Y.Okur	nishi	

ISSUED ON 31.Jul, 1996

Model	LSO				Modification	on Schedule	
Modified Articl	e Paper regis	stration					
Reason for Modification	☐ Parts ☐ Vend	catalog correction	tandards () lardization	To facilitate assem To improve reliabil Other		o longer be ir	ı stock.
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat	
H5213515	H5213518	Holder - 100 Sheet Cassette	1 - 1	0/0		41	25
H5213363	H5213382	By-pass Feed Table	1 - 1	0/0		18	3
H5213517	H5213384	Holder - 100 Sheet Cassette - OMN	1 - 1	0/0	For OMNIFAX	41	25
H5213381	H5213385	By-pass Feed Table - OMN	1 - 1	0/0	For OMNIFAX	18	3
RC R					S.Fujii General Manager 2nd Field Information De QA Division Prepared by Y.Okunishi		•

ISSUED ON 31.Jul, 1996

Model	FX6, FX6	MKII, FX6CD, FX4			Modifica	tion Schedule	
Modified Article	e Developn	nent Unit					
Reason for Modification	■ Par	s catalog correction	andards () ardization	To facilitate assem To improve reliabil Other			
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
		-	Old → New	ability		Index No.	
		(FX6, FX6MKII, FX6CD)				18	12
H5152535		Seal - B	1 - 0			87	12
H5155396		Seal Sheet	1 - 0				
		(FX4)					
H5152535		Seal - B	1 - 0			18	14
H5155396		Seal Sheet	1 - 0			56	14
RC RE	■ ASIA				S.Fujii General Manager 2nd Field Information I QA Division	·	
* *					Prepared by Y.Okunis	hi	

ISSUED ON <u>31.Aug,1996</u>

Model		KII, FX6CD, FX4, LSO			Modificat	ion Schedule	
Modified Articl	e Developme	nt Unit					
Reason for Modification	■ Parts	s catalog correction ler change	To meet standards () Part standardization	☐ To facilitate asser☐ To improve reliab	mbly ility		
0115 11			Q'ty Used	Interchange-		Parts Cat	alog
Old Part No.	New Part No.	Description	Old → New	ability	Remarks	Index No.	
H5152451	H5152550	Gear - Rubber Roller	1 - 1			2	12
					S.Fujii General Manager 2nd Field Information I QA Division	Department	
* * *					Prepared by Y.Okunisl	ni	



Model	F/L Series	(FX4, FX6Mk2, FX6, LSO, IFO: only for Euro	ope)			Date of M	odification	
Modified Articl	le Operator's I	Manual	REIVICE	D		Executi	on Date	
Reason for Modification	☐ Vend	s catalog correction ler change Part standa n the purchase route.	` _	☐ To facilitate asse☐ To improve reliat☐ Other		July, 1996		
	The oper operator's Please co	ator's manuals will not be available from SPC is manual is included. Ontact REBV sales section. Pase note that the operation panel sheet is included.			t:. The			
Old Part No.	New Part No. (EDP Code)	Description	Q'ty Used Old → New	Interchange- ability	R	emarks	Parts Cate	
H5158601	919310	Operator's Manual - FX4 - English (GB)	Old -/ NCW	ability			ilidex No.	raye
H5158602	919311	Operator's Manual - FX4 - German			_			1
H5158603	919308	Operator's Manual - FX4 - Italian			The EDP codes are for the Language Kit Type 140.		1-3	
H5158604	919313	Operator's Manual - FX4 - Spanish					1-5	
H5158605	919312	Operator's Manual - FX4 - French						1
H5158606	919309	Operator's Manual - FX4 - Swedish						
H5158621	919359	Operator's Manual - FX4 - English NRG						
H5158622	919360	Operator's Manual - FX4 - German NRG			The EDD			
H5158623	919361	Operator's Manual - FX4 - Italian NRG				codes are for the LS 140.		1-3
H5158624	919358	Operator's Manual - FX4 - Spanish NRG			<u> </u>	LO 140.		
H5158625	919362	Operator's Manual - FX4 - French NRG						
H5158626	919363	Operator's Manual - FX4 - Swedish						
	E ASIA				2nd F	ral Manager ïeld Information De	epartment	
*	*				QA D	ivision		

ISSUED ON <u>27, Sept, 1996</u>

	New Part No.		Q'ty Used	Interchange-		Parts Catalog	
Old Part No.	(EDP Code)	Description	$Old \to New$	ability	Remarks	Index No.	Pag
H5158611	889.950.54	Operator's Manual - FX4 - English: Infotec					
H5158612	889.950.46	Operator's Manual - FX4 - German: Infotec					
H5158613	889.950.62	Operator's Manual - FX4 - Italian: Infotec			The EDP codes are for		1-3
H5158614	889.950.89	Operator's Manual - FX4 - Spanish: Infotec			Language Set 3675.		
H5158615	889.950.70	Operator's Manual - FX4 - French: Infotec					
H5158616	889.950.97	Operator's Manual - FX4 - Swedish: Infotec					}
H5268601	919296	Operator's Manual - FX6Mk2 - English					
H5268602	919295	Operator's Manual - FX6Mk2 - German					
H5268603	919298	Operator's Manual - FX6Mk2 - Italian			The EDP codes are for		Note
H5268604	919293	Operator's Manual - FX6Mk2 - Spanish			Language Kit Type 110.		1
H5268605	919294	Operator's Manual - FX6Mk2 - French					
H5268606	919297	Operator's Manual - FX6Mk2 - Swedish					—
H5268621	919364	Operator's Manual - FX6Mk2 - English: NRG					<u> </u>
H5268622	919365	Operator's Manual - FX6Mk2 - German: NRG			The EDP codes are for		
H5268623	919366	Operator's Manual - FX6Mk2 - Italian: NRG					Note
H5268624	919357	Operator's Manual - FX6Mk2 - Spanish:NRG			FLS 110.		
H5268625	919367	Operator's Manual - FX6Mk2 - French: NRG					
H5268626	919368	Operator's Manual - FX6Mk2 - Swedish: NRG					₩
H5268611	889.951.19	Operator's Manual - FX6Mk2 - English: Infotec					<u> </u>
H5268612	889.951.00	Operator's Manual - FX6Mk2 - German: Infotec					
H5268613	889.951.27	Operator's Manual - FX6Mk2 - Italian: Infotec			The EDP codes are for Language Set 3674.		Note
H5268614	889.951.43	Operator's Manual - FX6Mk2 - Spanish: Infotec					
H5268615	889.951.35	Operator's Manual - FX6Mk2 - French: Infotec					
H5268616	889.951.51	Operator's Manual - FX6Mk2 - Swedish: Infotec					

Note: Information for the FX6Mk2 was informed by RTBs. Please refer to RTB F/L Series - 014,105 or 018.

	New Part No.		Q'ty Used	Interchange-		Parts Cat	talog
Old Part No.	(EDP Code)	Description	Old → New	ability	Remarks	Index No.	Pag
H5168601	339253	Operator's Manual - FX6 - English					
H5168602	339254	Operator's Manual - FX6 - German					
H5168603	339256	Operator's Manual - FX6 - Italian			The EDP codes are for		1-3
H5168604	339257	Operator's Manual - FX6 - Spanish			Language Kit Type 100.		
H5168605	339255	Operator's Manual - FX6 - French					1
H5168606	339258	Operator's Manual - FX6 - Swedish					-
H5168621	919106	Operator's Manual - FX6 - English: NRG					+
H5168622	919112	Operator's Manual - FX6 - German: NRG					
H5168623	919104	Operator's Manual - FX6 - Italian: NRG			The EDP codes are for FLS 100.		1-3
H5168624	919105	Operator's Manual - FX6 - Spanish: NRG			FLS 100.		1
H5168625	919111	Operator's Manual - FX6 - French: NRG					
H5168626	919103	Operator's Manual - FX6 - Swedish: NRG					<u> </u>
H5168611	889.945.70	Operator's Manual - FX6 - English: Infotec					+
H5168612	889.945.62	Operator's Manual - FX6 - German: Infotec					
H5168613	889.945.89	Operator's Manual - FX6 - Italian: Infotec			The EDP codes are for		1-3
H5168614	889.946.00	Operator's Manual - FX6 - Spanish: Infotec			Language Set 3673.		1
H5168615	889.945.97	Operator's Manual - FX6 - French: Infotec					1
H5168616	889.946.19	Operator's Manual - FX6 - Swedish: Infotec					1

	New Part No.		Q'ty Used	Interchange-		Parts Catalog	
Old Part No.	(EDP Code)	Description	Old → New	ability	Remarks	Index No.	Pag
H5218601	919139	Operator's Manual - LSO - English					
H5218602	919140	Operator's Manual - LSO - German					
H5218603	919142	Operator's Manual - LSO - Italian			The EDP codes are for		1-3
H5218604	919143	Operator's Manual - LSO - Spanish			Language Kit Type 130.		
H5218605	919141	Operator's Manual - LSO - French					1
H5218606	919144	Operator's Manual - LSO - Swedish					
H5218621	919350	Operator's Manual - LSO - English: NRG					
H5218622	919347	Operator's Manual - LSO - German: NRG					
H5218623	919352	Operator's Manual - LSO - Italian: NRG			The EDP codes are for FLS 130.		1-3
H5218624	919348	Operator's Manual - LSO - Spanish: NRG					
H5218625	919349	Operator's Manual - LSO - French: NRG					
H5218626	919351	Operator's Manual - LSO - Swedish: NRG					
H5218611	889.946.86	Operator's Manual - LSO - English: Infotec					-
H5218612	889.946.78	Operator's Manual - LSO - German: Infotec					Ī
H5218613	889.946.94	Operator's Manual - LSO - Italian: Infotec			The EDP codes are for		1-3
H5218614	889.946.08	Operator's Manual - LSO - Spanish: Infotec			Language Set 4010.		
H5218615	889.946.16	Operator's Manual - LSO - French: Infotec					
H5218616	889.946.24	Operator's Manual - LSO - Swedish: Infotec					1

	New Part No.		Q'ty Used	Interchange-		Parts Cat	alog
Old Part No.	(EDP Code)	Description	$Old \rightarrow New$	ability	Remarks	Index No.	Pag
H5058601	919185	Operator's Manual - IFO - English					
H5058602	919186	Operator's Manual - IFO - German					
H5058603	919188	Operator's Manual - IFO - Italian			The EDP codes are for		1-3
H5058604	919189	Operator's Manual - IFO - Spanish			Language Kit Type 120.		
H5058605	919187	Operator's Manual - IFO - French					
H5058606	919190	Operator's Manual - IFO - Swedish					
H5058621	919265	Operator's Manual - IFO - English: NRG					-
H5058622	919264	Operator's Manual - IFO - German: NRG					1
H5058623	919262	Operator's Manual - IFO - Italian: NRG			The EDP codes are for FLS 120.		1-3
H5058624	919261	Operator's Manual - IFO - Spanish: NRG			FLS 120.]]
H5058625	919263	Operator's Manual - IFO - French: NRG					Ī
H5058626	919260	Operator's Manual - IFO - Swedish: NRG					<u> </u>
H5058611	889.921.87	Operator's Manual - IFO - English: Infotec					-
H5058612	889.921.79	Operator's Manual - IFO - German: Infotec					1
H5058613	889.921.95	Operator's Manual - IFO - Italian: Infotec			The EDP codes are for		1-3
H5058614	889.922.25	Operator's Manual - IFO - Spanish: Infotec			Language Set 3525.]]
H5058615	889.922.09	Operator's Manual - IFO - French: Infotec					1
H5058616	889.922.17	Operator's Manual - IFO - Swedish: Infotec					1

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			Q'ty Used	Interchange-		Parts Cat	talog
Old Part No.	New Part No.	Description	Old → New	ability	Remarks	Index No.	Page
H5264303		Quick Dial Sheet - English					
H5264304		Quick Dial Sheet - German			The quick dial sheets are		
H5264305		Quick Dial Sheet - Italian	1 → 0		included in the language kit.	24	Note
H5264306		Quick Dial Sheet - Spanish			Please refer to previous pages (FX6Mk2).		
H5264307		Quick Dial Sheet - French					
H5264308		Quick Dial Sheet - Swedish					
H5164274		Quick Dial Sheet - English					+
H5164253		Quick Dial Sheet - German			The quick dial sheets are		
H5164261		Quick Dial Sheet - Italian	1 → 0		included in the language kit.	24	1-7
H5164323		Quick Dial Sheet - Spanish			Please refer to previous		
H5164257		Quick Dial Sheet - French			pages (FX6).		
H5164270		Quick Dial Sheet - Swedish					

Note: Information for the FX6Mk2 was informed by RTBs. Please refer to RTB F/L Series - 014,105 or 018.

			Q'ty Used	Interchange-		Parts Cat	lalog
Old Part No.	New Part No.	Description	Old → New	ability	Remarks	Index No.	Page
H5214374		Quick Dial Sheet - 01-05 - English					
H5214324		Quick Dial Sheet - 01-05 - German					
H5214334		Quick Dial Sheet - 01-05 -Italian	1 → 0]	3	1-3
H5214344		Quick Dial Sheet - 01-05 - Spanish					
H5214354		Quick Dial Sheet - 01-05 - French					
H5214364		Quick Dial Sheet - 01-05 - Swedish					ऻ
H5214375		Quick Dial Sheet - 06-10 - English			-		-
H5214325		Quick Dial Sheet - 06-10 - German]		
H5214335		Quick Dial Sheet - 06-10 - Italian	1 → 0]	5	1-3
H5214345		Quick Dial Sheet - 06-10 - Spanish	. , ,		The quick dial sheets are		
H5214355		Quick Dial Sheet - 06-10 - French			included in the language kit.		
H5214365		Quick Dial Sheet - 06-10 - Swedish			Please refer to previous pages (LSO).		<u> </u>
H5214376		Quick Dial Sheet - 11-15 - English			pagos (200).		
H5214326		Quick Dial Sheet - 11-15 - German]		
H5214336		Quick Dial Sheet - 11-15 - Italian	1 → 0]	4	1-3
H5214346		Quick Dial Sheet - 11-15 - Spanish					
H5214356		Quick Dial Sheet - 11-15 - French]		
H5214366		Quick Dial Sheet - 11-15 - Swedish					<u> </u>
H5214377		Quick Dial Sheet - 16-20 - English			_		+
H5214327		Quick Dial Sheet - 16-20 - German]		
H5214337		Quick Dial Sheet - 16-20 - Italian	1 → 0]	2	1-3
H5214347		Quick Dial Sheet - 16-20 - Spanish	. , ,]	_	
H5214357		Quick Dial Sheet - 16-20 - French]		
H5214367		Quick Dial Sheet - 16-20 - Swedish]		

			Q'ty Used	Interchange-		Parts Cat	talog
Old Part No.	New Part No.	Description	$Old \to New$	ability	Remarks	Index No.	Page
H5214474		Operation Panel Sheet - B - English (Ges)					
H5214475		Operation Panel Sheet - B - English (Nashua)					
H5214476		Operation Panel Sheet - B - English (Rex)					
H5214484		Operation Panel Sheet - B - German (Ges)					
H5214485		Operation Panel Sheet - B - German (Nashua)					
H5214486		Operation Panel Sheet - B - German (Rex)					
H5214434		Operation Panel Sheet - B - Italian (Ges)			The operation panel sheet B		
H5214435		Operation Panel Sheet - B - Italian (Nashua)			is included in the		
H5214436		Operation Panel Sheet - B - Italian (Rex)	$1 \rightarrow 0$		language kit. Please refer to previous	7	1-3
H5214444		Operation Panel Sheet - B - Spanish (Ges)			pages (LSO).		
H5214445		Operation Panel Sheet - B - Spanish (Nashua)			1		
H5214446		Operation Panel Sheet - B - Spanish (Rex)					
H5214454		Operation Panel Sheet - B - French (Ges)					
H5214455		Operation Panel Sheet - B - French (Nashua)			1		
H5214456		Operation Panel Sheet - B - French (Rex)					
H5214464		Operation Panel Sheet - B - Swedish (Ges)					
H5214465		Operation Panel Sheet - B - Swedish (Nashua)]		
H5214466		Operation Panel Sheet - B - Swedish (Rex)]		

ISSUED ON Sept. 15, 1996

Model	FX4							Modification	on Schedule	
Modified Article	e PCB -	MFCE - EU								
Reason for Modification		Parts catalog Vender chan The Nest	correction ge autoroute function and t	To meet stan Part standard the firmware for I	lization	To facilitate asser To improve reliab Other		From 1st produ	iction in April '	96
Old Bort No	New Pert	Na	Description		Q'ty Used	Interchange-		a ma a ul ca	Parts Cata	alog
Old Part No.	New Part	NO.	Description		$Old \to New$	ability	K	emarks	Index No.	Page
(H515-30,-40,-51	,-53,-59,-60,-									
H515 6220B	H515 622	OC PCB -	MFCE - EUR		1 → 1	X/O			14	4
H515 7240B	H515 724	0C Progra	m - FX4 - EUR		$(1 \rightarrow 1)$					
										<u> </u>
DO 5	- 10						2nd F	jii ral Manager ïeld Information De ivision	epartment	
RC R							Piepa	red by K.Ugaeri		

ISSUED ON <u>Sept.15, 199</u>6

Model	FX4						Modificati	on Schedule	
Modified Articl	le PCB -	- MFCE - U	JS						
Reason for Modification		Vender ch	alog correction hange Nest autoroute function has b	Part standardization	☐ To facilitate asser☐ To improve reliab☐ Other	mbly ility	From 1st produ	ction in March	ı '96.
0115 111			5	Q'ty Used	Interchange-			Parts Cata	alog
Old Part No.	New Part	No.	Description	$Old \to New$	ability	K	emarks	Index No.	Page
(H515-20,	, -23, - 28)								
H515 6200D	H515 620	DOE PCI	B - MFCE - US	1 → 1	X / O			14	4
H515 7210C	H515 721	10D Pro	ogram - FX4 - US	(1 → 1)					
						2nd F	ii ral Manager ïeld Information D ivision	epartment	
RC R	RE AS	SIA				Prepa	ared by K.Ugaeri		

ISSUED O<u>N Sept.15,1996</u>

Model	FX4				Modific	ation Schedule	
Modified Article		DE .	-			<u> </u>	
Reason for Modification	☐ Part ☐ Ven	s catalog correction To mee	n feature has been char	☐ To facilitate asser ☐ To improve reliab ☐ Other nged.		oduction in May 'S	96.
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
			$Old \to New$	ability	1.0	Index No.	Page
USA: (H515 - 20, -	- 23, - 28)						
H515 6200E	H515 6200F	PCB - MFCE - US	1 → 1	X/O		14	4
H515 7210D	H515 7210E	Program - FX4 - US	(1 → 1)				
Europe Asia: (H515		· · · · · ·					
H515 6220C	H515 6220D	PCB - MFCE - EUR	1 → 1	X/O		14	4
H515 7240C	H515 7240D	Program - FX4 - EUR	(1 → 1)				
							
RC R					S.Fujii General Manager 2nd Field Information QA Division Piepared by K.Ugaer	·	

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Model		FX4							Modificati	on Schedule	
Modified Articl	le	Separation I	Hook - Fusing								
Reason for Modification		Parts Vend	catalog corre er change	ction	Γο meet sta Part standa	andards () Crdization	To facilitate asser To improve reliabi Other	nbly ility			
Old David Na	Mai	David Na		Description		Q'ty Used	Interchange-		\	Parts Cata	alog
Old Part No.	Ne	w Part No.		Description		$Old \to New$	ability	н	demarks		Page
H515 2148	H	515 2181	Separation H	look - Fusing						6	20
								2nd F	ii eral Manager Field Information Delivision	epartment	
	RE k	ASIA *						Prepa	ared by K.Ugaeri		



		1.00						N.A. 1101 11	0 1 1 1	
Model		LSO	- 4 T - 1-1-					Modificatio	n Schedule	
Modified Ar Reason f Modificati	or	☐ Vend	catalog correction er change o decrease original skew.	☐ To meet st☐ Part standa		To facilitate asser To improve reliable Other		After the old parts	are out of sto	ock.
Old Part No.	. Nev	w Part No.	Description		Q'ty Used Old → New	Interchange- ability	R	emarks	Parts Cat	
			(North America	i)						
H521 3382	H	521 3390	By - Pass Feed Table		1 - 1	0/0	Excep	ot OMNIFAX =	2	18
	HS	521 3354	Document Guide		0 - 1		Excep	ot OMNIFAX		
H521 3385	HS	521 3391	By - Pass Feed Table - OMN	_ -	1 - 1	0/0	For	OMNIFAX	2	18
	HS	521 3358	Document Guide - OMN		0 - 1		For	OMNIFAX		
			(Europe, Asia)	1						
H521 3382	HS	521 3390	By - Pass Feed Table		1 - 1	0/0			2	18
	HS	521 3354	Document Guide		0 - 1					
										<u> </u>
RC *	RE *	ASIA *					2nd F QA Di	i ral Manager ield Information De ivision tred by Y.Okunishi		

Model		LSO						Modification	n Schedule	
Modified Articl	le	Scanner								
Reason for Modification		☐ Vend	catalog correct ler change lo requirement f	Part standa	andards () ardization	To facilitate asser To improve reliab Other		After the old parts	are out of sto	ock.
Old Part No.	Nev	v Part No.		Description	Q'ty Used	Interchange-	R	lemarks	Parts Cat	
					$Old \to New$	ability			Index No.	
H521 1064	H	522 1064	Motor Bracket		1 - 1	0/0			13	10
RC R	RΕ	ASIA					2nd F	ii eral Manager Field Information De ivision	epartment	
* *		*					Prepa	ared by Y.Okunishi		

Model	FX6, FX6C	D			Modificati	on Schedule	
Modified Articl Reason for Modification	☐ Parts☐ Vend			☐ To facilitate assen ☐ To improve reliabi ☐ Other			
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Ca	
H516 6122D	H516 6122E	PCB - FCE - US	1 - 1	X/O	FX6 for US	10	3
H516 7220L	H516 7220M	Program - US		(X / O)			
H516 6126C	H516 6126D	PCB - FCE - Asia	1 - 1	X/O	FX6 for Asia	10	3
H516 7251F	H516 7251G	Program - Asia		(X / O)			+
H527 6122D	H527 6122E	PCB - FCE - US	1 - 1	X / O	FX6CD for US	10	3
H527 7220E	H527 7220F	Program - US	1-1	(X / O)	1 X000 101 03	10	1
11027 72202	11027 72201	i regram		(71, 0)			
RC R	E ASIA				S.Fujii General Manager 2nd Field Information D QA Division		

					NA UC U		
Model	FX6MKII				Modificati	ion Schedule	
Modified Artic	le FCE						
Reason for Modification	☐ Vend		dardization	☐ To facilitate assem ☐ To improve reliabil ☐ Other		ər, 1996	
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Cat	
Old Fait No.	New Fait No.	Description	$Old \to New$	ability	nemarks	Index No.	Page
H526 6007F	H526 6007G	PCB - FCE - TWN	1 - 1	X / O	Taiwan	10	3
H526 7253C	H526 7253D	Program - TWN		(X / O)			
H526 6102E	H526 6102F	PCB - FCE - US	1 - 1	X/O	US	10	3
H526 7220E	H526 7220F	Program - US		(X / O)			
H526 6106E	H526 6106F	PCB - FCE - Asia	1 - 1	X/O	Asia	10	3
H526 7251E	H526 7251F	Program - Asia		(X / O)			
H526 6104H	H526 6104J	PCB - FCE - Program - EU	1 - 1	X/O	Europe	10	3
H526 7240F	H526 7240G	Program - EU		(X / O)			
RC R	RE ASIA				S.Fujii General Manager 2nd Field Information D QA Division	epartment)	
* *	* *				Prepared by Y.Okunisl	ni	

ISSUED ON Sep.30, 1996

Prepared by Y.Okunishi

Model Modified Artic	FX6, FX6M sle FDU	KII, FX6CD			Modificat	ion Schedule	
Reason for Modification	☐ Parts		dardization	To facilitate asse To improve relia Other		ts are out of st	ock.
Old Part No.	New Part No.	Description	Q'ty Used	Interchange-	Remarks	Parts Ca	talog
Old Part No.	new Part No.	Description	$\mathbf{Old} \to \mathbf{New}$	ability	nemarks	Index No.	Page
H516 6083	H516 6083A	PCB - FDU - US	1 - 1	0/0	FX6 for US	11	3
H516 6085	h516 6085A	PCB - FDU - EU/AS	1 - 1	0/0	FX6 for Europe, Asia	11	3
H526 6043	H526 6043A	PCB - FDU - US/TWN	1 - 1	0/0	FX6MKII for US, Taiwan	11	3
H526 6045	H526 6045A	PCB - FDU - EU/AS	1 - 1	0/0	FX6MKII for Europe, Asia	11	3
(1401 0612)	(1402 0959)	(Diode - IS2076A)	(1 - 1)	(O / O)	D16 for FDU's above		
(16401101)	(1642 0220)	(Capacitor - 22MF 10V)	(1 - 1)	(O / O)	C25 for FDU's above		
H527 6093	H527 6093A	PCB - FDU - US	1 - 1	0/0	FX6CD for US	11	3
(14010612)	(1402 0959)	(Diode - IS2076A)	(1 - 1)	(O / O)	D16		
RC F	RE ASIA				S.Fujii General Manager 2nd Field Information I QA Division	Department	

Model		FX4					Modificati	on Schedule	
Modified Artic	le	Operation N	Manual						
Reason for Modification Parts catalog correction Part standards () Part standardization To meet standards () To facilitate assembly To improve reliability Other Information about the New Toner Cassette Type 150 has been added to the operation manual.						.From July Pro	duction '96.		
Old Bard Na		D N-	Do a satisfica	Q'ty Used	Interchange-			Parts Cat	alog
Old Part No.	Nev	w Part No.	Description	$Old \to New$	ability	К	emarks	Index No.	Page
(H515 - 51)									
H515 8609C	H5	15 8609D	Operation Manual (Asia)	1 → 1	X / O			*	
(H515 - 59)									
H515 8629A	H5	15 8629B	Operation Manual (Asia)	1 → 1	X / O			*	
(H515 - 23)									
H515 8640A	H5	15 8640B	Operation Manual	1 → 1	X / O			*	
(H515 - 28)									
H515 8635B	H5	15 8635C	Operation Manual	1 → 1	X/O			*	
RC R	ΙΕ	ASIA *	The added Information: TONER CASSETTE TYP TYPE 150 is recommended. Note: Shake the toner cas	ed for the best p	erformance.	2nd Fi QA Di	ral Manager ield Information Do	epartment	

Model	FX4	Modifi	Modification Schedule					
Modified Articl	e Operation F	Panel Case						
Reason for Modification	☐ Vend	Parts catalog correction Vender change To meet standards (Singapore To facilitate assembly Vender change Part standardization To improve reliability Other To meet the Singapore standards, alphabet characters have been added to the numeric keys.						
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cat		
(H515								
H515 4206D	H515 4206E	Operation Panel Case	1 → 1	X / O		31	6	
(H515	: FO\						+-	
H515 4234B	H515 4234C	Operation Panel Case	1 → 1	X/O		31	6	
11010 42048	11010 42040	Operation Funer Gues	1 -7 1	X / G		01	T .	
-								
		T GHI PQRS	ABC BEF ABC BEF Solve Bereit		S.Fujii General Manager 2nd Field Information QA Division	n Department		
RC R	E ASIA *				Prepared by K.Ugae	ori		

MODIFICATION BULLETIN NO.F/L - 134

ISSUED ON Oct.15, 1996

Model		FX6MKII (C	hina)					Modification	n Schedule	
Modified Artic	le	PCB - FCE								
Reason for Modification		│	catalog correction er change The PCB - FCE has b f the Asian model.	☐ To meet s ☐ Part stand been changed in order to	ardization	To facilitate assem To improve reliabil Other - FCE	nbly lity	From the 1st. pro	duction of Ap	ril '96
Old Part No.	Nev	v Part No.	Dec	scription	Q'ty Used	Interchange-		emarks	Parts Cata	
				Scription	Old → New	ability		emarks		Page
H526 6300A	H5:	26 6106D	PCB - FCE		1 → 1	X/O			10	3
							2nd F	ii ral Manager Field Information De ivision	partment	
RC F	RE	ASIA					Propr	ared byK.Moriizumi		
		[гтера	area byrt.ivioriizuiiii		

ISSUED ON

Oct.15,1996

Model	FX4, FX6,F	X6MKII, FX6CD, LSO	Modification	Modification Schedule			
Modified Article	e Fusing						
Reason for Modification	☐ Parts	catalog correction	tandards ()	To facilitate assem To improve reliabili Other	bly After the old part is stock.	out of	
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cata	
		<fx4,fx6, fx6mkii,fx6cd=""></fx4,fx6,>	Old 7 Holl			index ivo.	1 age
H515 2166		Roller - Exit Roller	1 - 0		<u></u>	15	1-15
H516 2127		Spacer - Fusing Exit Roller	1 - 0		 -	15	1-15
		personal resemble and resemble					
		<lso></lso>					
H515 2166		Roller - Exit Roller	2 - 0			14	1-19
RC R	E ASIA				S.Fujii General Manager 2nd Field Information De QA Division	epartment	
* *					Prepared by Y.Okunishi		

ISSUED ON

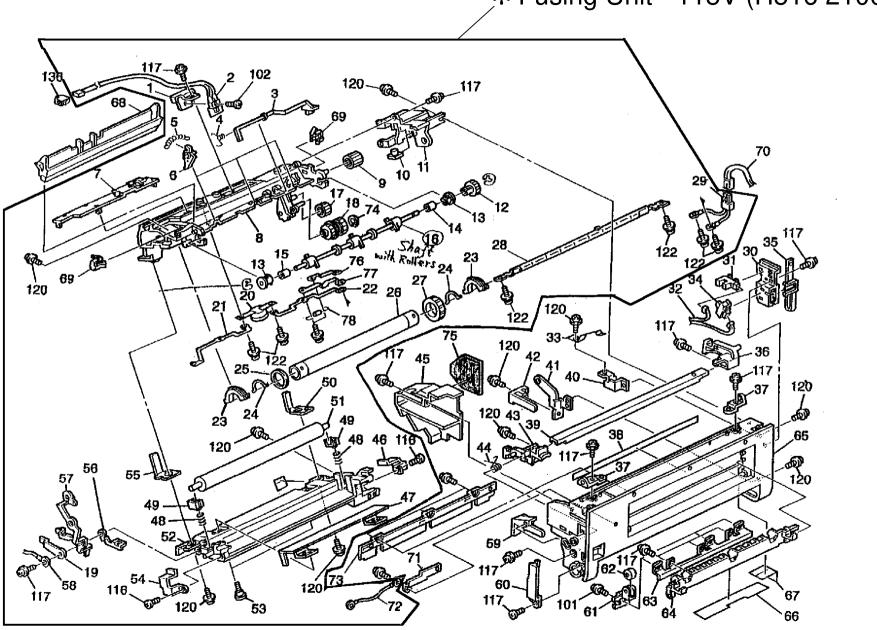
Oct.15,1996

Model	FX6, FX	(6CD, FX6MKII (USA only)			Modifica	Modification Schedule			
Modified Articl	le Softwar	e							
Reason for Modification		Parts catalog correction Fender change Software change See the latest version of RTB F/L	Part standardization	☐ To facilitate assen ☐ To improve reliabi ☐ Other		Production of Ap	oril '96.		
Old Best Ne	Name Bant N	D	Q'ty Used	Interchange-	Bl	Parts Catalo			
Old Part No.	New Part N	o. Description	$Old \to New$	ability	Remarks				
(FX6)									
H516 6122C	H516 6122I		1 → 1	X/O		10	3		
H516 7220K	h516 7220l	Program - FX6 - USA	(1 → 1)	(X / O)					
(FX6CD)									
H527 6122C	H527 6122I		1 → 1	X/O		10	3		
H527 7220D	H527 72201	E Program - FX6CD	(1 → 1)	(X / O)					
(FX6MKII)									
H526 6102C	H526 6102I		1 → 1	X/O		10	3		
H526 7220D	H526 72201	E Program - FX6MKII - USA	(1 → 1)	(X / O)					
RC R	RE ASIA				S.Fujii General Manager 2nd Field Information QA Division	·			
*	,	·			Prepared by K.Moriizu	ımi			

ISSUED ON Oct.15,1996

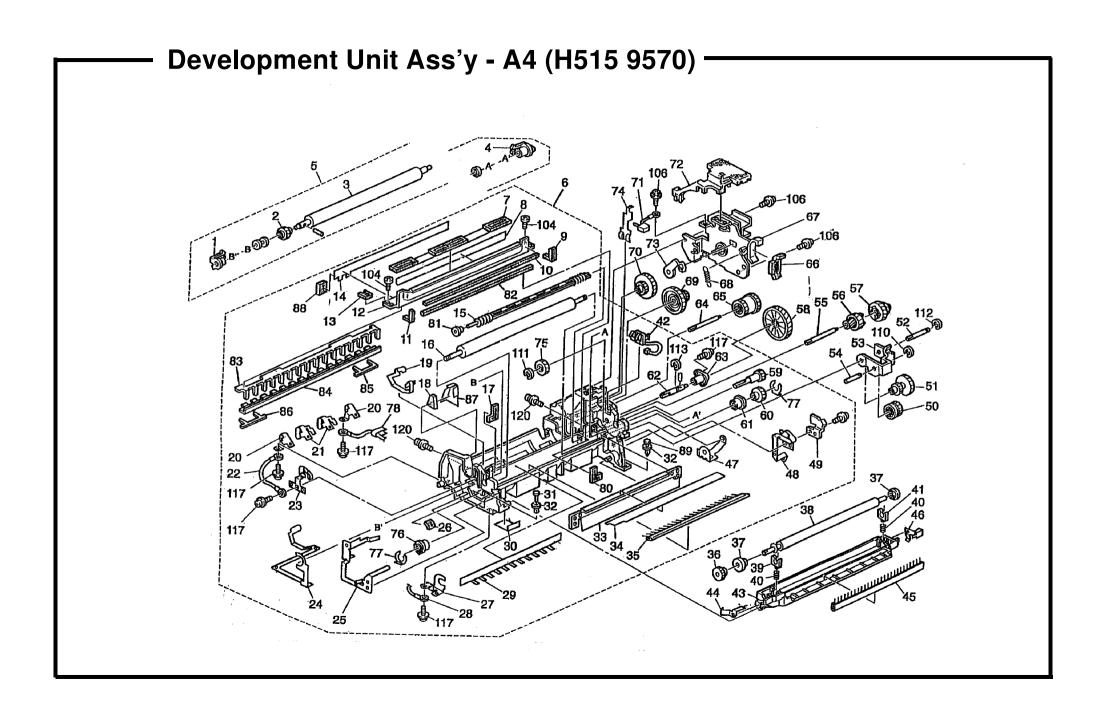
Model		FX4, FX6, F	X6MKII, FX6CI	D (115V for North	America)				Modificati	on Schedule	
Modified Articl											
Reason for Modification		∐ Vend	catalog correct er change lequested by Ol	ion MNI FAX (See the	To meet sta Part standa attached she		To facilitate asser To improve reliab Other(New part re	oility			
Old Part No.	Nau	/ Part No.		Description		Q'ty Used	Interchange-		emarks	Parts Cata	alog
Old Part No.	ivev	Part No.		Description		$Old \to New$	ability	n	emarks	Index No.	Page
	H5	16 2100	Fusing Unit - 1	15V		0 - 1					
								2nd F	ii ral Manager iield Information Di ivision	epartment	
RC R	RΕ	ASIA									
*								Prepa	ared by Y.Okunishi		

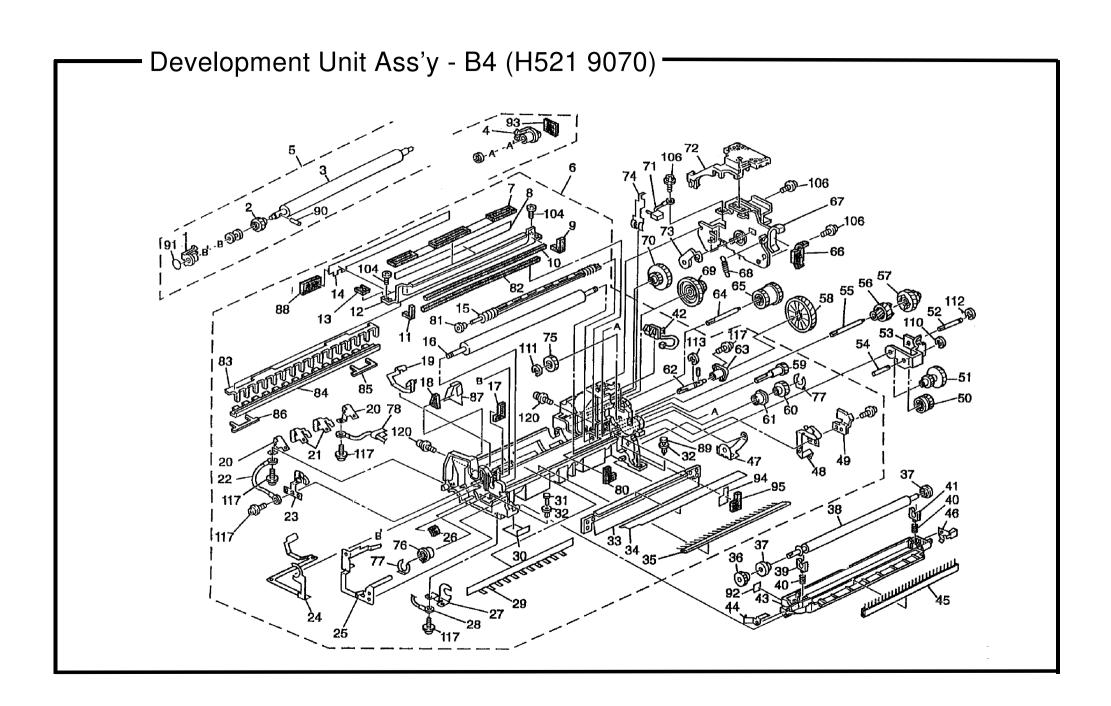
* Fusing Unit - 115V (H516 2100)



ISSUED ON Jan.31,1997

Model		FX4, FX6, F	X6MKII, FX6CD, LSO, LSOMKII				Date of N	Modification	
Modified Artic	le	Developmen	nt Unit Ass'y				Execu	tion Date	
Reason for Modification				ndardization 2408/H515 2401), while, but The Developmore available instead. 5 2405), which is indes 19/H515 2519) is ava	ent Unit Ass'y ex no.5, will no longe ilable instead.	the er be	After the old part stock.	is out of	
Old Part No.	Nev	w Part No.	Description	Q'ty Used	Interchange-	R	emarks	Parts Cat	
			•	$Old \to New$	ability			Index No.	Page
			S, FX6MKII, FX6CD, except TAIWAN>						
H516 2408		515 9570	Development Unit Ass'y - A4	1 - 1	0/0				
(C) H516 2405	H	516 2519	Rubber Roller - A4	1 - 1	0/0	Inde	ex no $5 \rightarrow 3$		
		.1.0	CO. I COMIZII avecent TAIMANI.						
H515 2408	1.11	<u><ls< u=""> 521 9070</ls<></u>	SO, LSOMKII except TAIWAN> Development Unit Ass'y - B4 - LSO	1 - 1	0/0	Dort no	was sarrasted		
H515 2406		515 2519	Rubber Roller - B4	1 - 1	0/0	Part no. was corrected. Index no $5 \rightarrow 3$			
H313 2403	П;	015 2519	Nubber Noller - 64	1 - 1	0/0	inde	$0.05 \rightarrow 3$		
			FX6MKOO,FX4 for TAIWAN>						
H515 2401	H:	521 9070	Development Unit Ass'y - B4	1 - 1	0/0				
H515 2405		515 2519	Rubber Roller - B4	1 - 1	0/0	Inde	x no. 5 → 3		
11010 2100		0.020.0			0,0	11100	X 110. 0 7 0		
			<lso for="" taiwan=""></lso>						
H515 2401	H:	521 9070	Development Unit Ass'y - B4 - LSO	1 - 1	0/0				
H515 2405	H	515 2519	Rubber Roller - B4	1 - 1	0/0	Inde	x no. 5 → 3		
RC R	lE	ASIA *				2nd	ıjii eral Manager Field Information [Division	Department	
						Prep	ared by Y.okunish	ni	





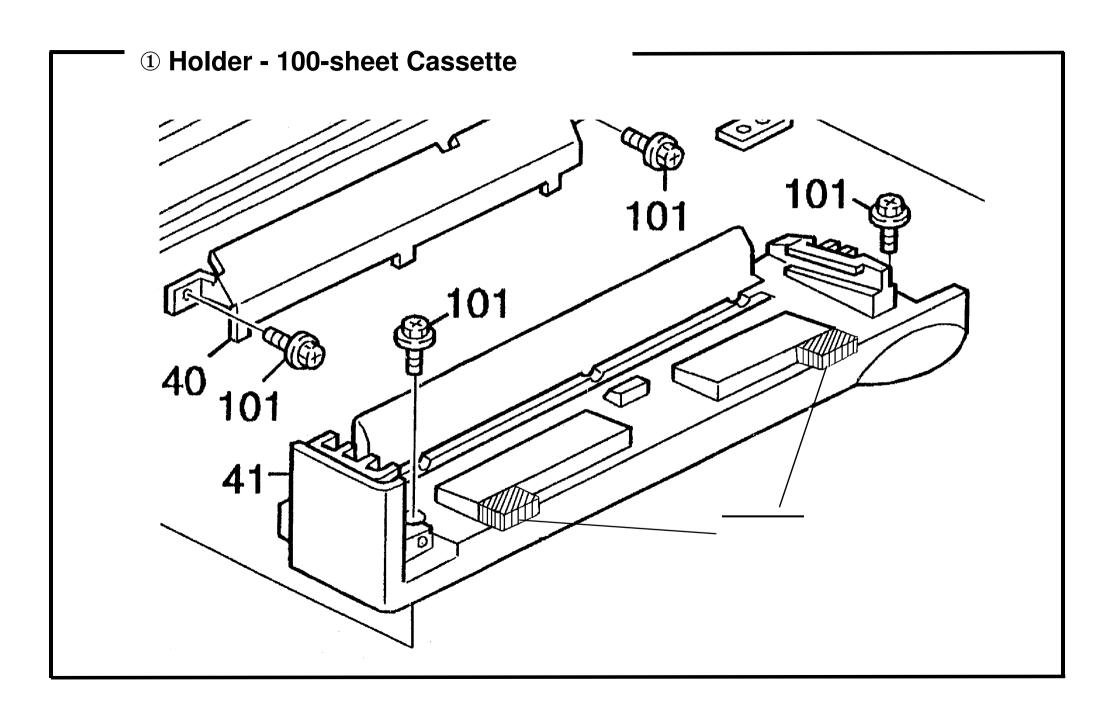
ISSUED ON

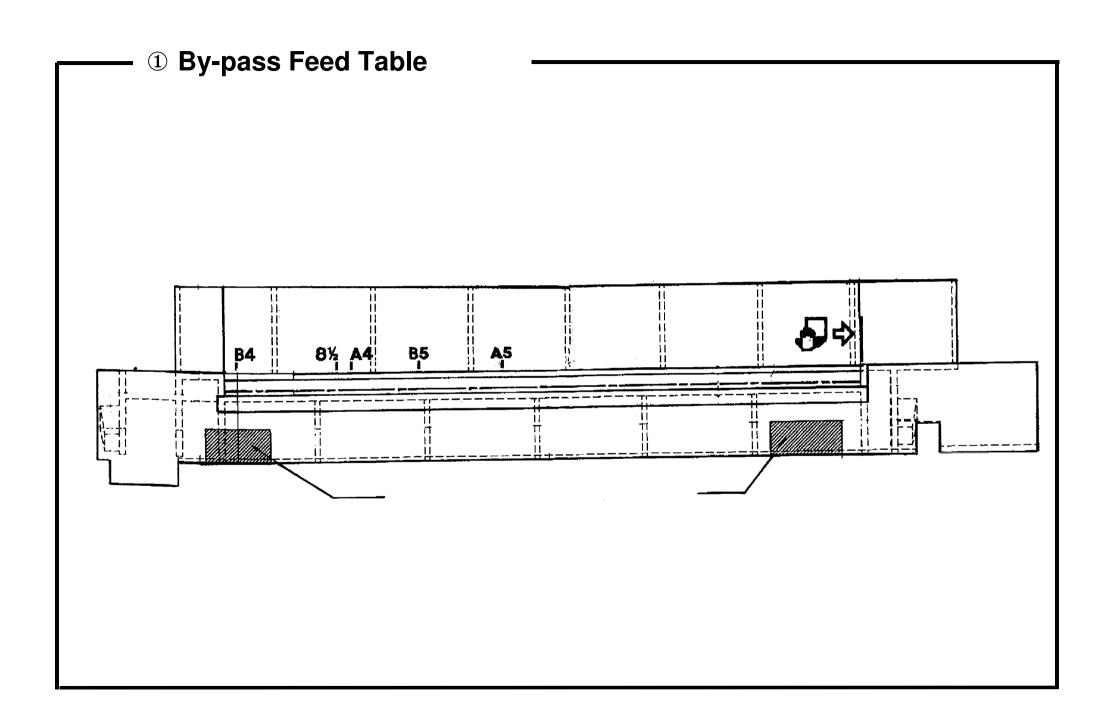
Oct.15,1996

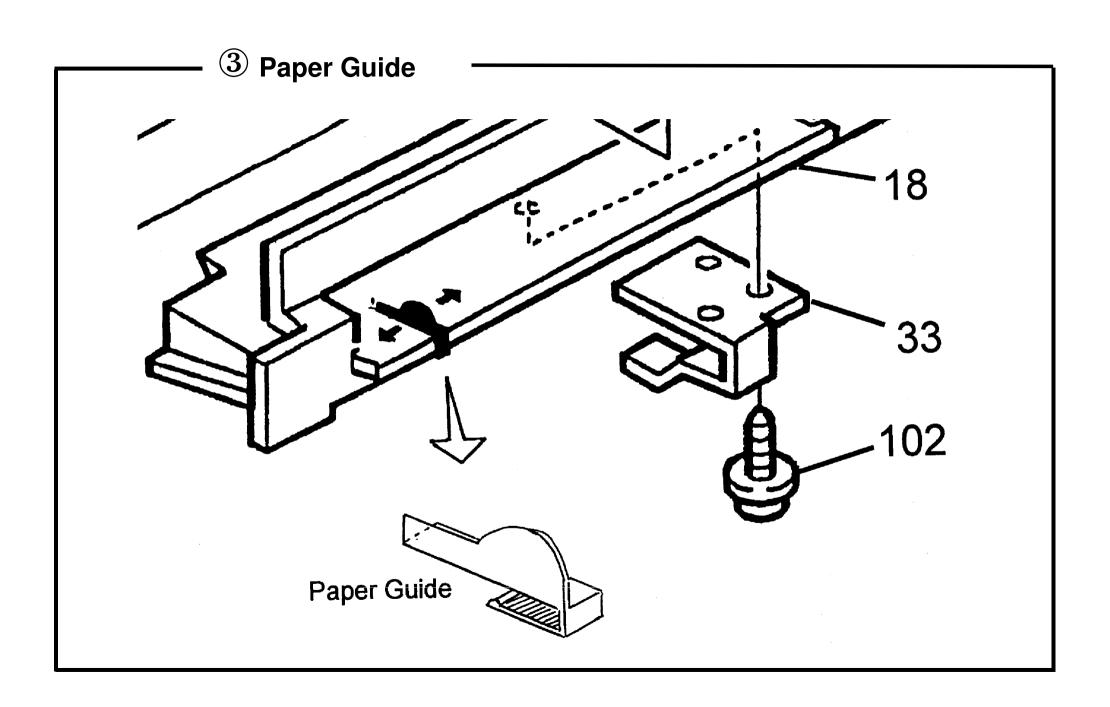
Model		LSO					Date of M	odification		
Modified Artic	lo.	Part Registra	ation					on Date		
Reason for	ie						Executi	on Date		
Modification		Parts catalog correction Vender change Part standardization To meet standards () To facilitate assembly To improve reliability Other Modification history of the 100-sheet Cassette Holder and By-pass					 From February production,1996 After the old part is out of stock 			
			Feed Table. (Correction for MB no. F/L Series - 119 and 127). Remarks: ① For easier setting of the By-pass Feed Table ② Part standardization					3 After the old part is out of stock		
			3 To reduce the occurrence of skew	ed documents						
Old Part No.	Nev	v Part No.	Description	Q'ty Used Old → New	Interchange- ability	F	Remarks		talog Page	
			<omni fax=""></omni>					Index No.		
H521 3517B	H5	21 3517C	Holder - 100-sheet Cassette - OMN	1 - 1	O/X		1	41	25	
H521 3362	H	521 3381	By-pass Feed Table - OMN	1 - 1	X/O	1		2	18	
H521 3517C	H	521 3384	Holder - 100-sheet Cassette - OMN	1 - 1	0/0		2		25	
H521 3381	H	521 3385	By-pass Feed Table - OMN	1 - 1	0/0		2	2	18	
H521 3385	H	521 3391	By-pass Feed Table - OMN	1 - 1	0/0		3	2	18	
	H	521 3358	Document Guide - OMN	0 - 1			3			
									₩	
RC R	·⊏	ASIA				2nd F	i ral Manager ïeld Information Dep ivision	partment		
* *		*				Prepa	red by Y.Okunishi			
<u> </u>		· ·	<u>. </u>			1	•			

ISSUED ON <u>Oct.15,1996</u>

Old Parts No.	New Parts No.	Description	Q'ty Used	Interchange-	Remarks	Parts Catalog		
Old Parts No.		Description	$\mathbf{Old} \to \mathbf{New}$	ability	nemarks	Index No.	Page	
		<others></others>						
H521 3515H	H521 3515J	Holder - 100-sheet Cassette	1 - 1	O / X	1	41	25	
H521 3361	H521 3363	By-pass Feed Table	1 - 1	X/O	1	2	18	
H521 3515J	H521 3518	Holder - 100-sheet Cassette	1 - 1	0/0	2	41	25	
H521 3363	H521 3382	By-pass Feed Table	1 - 1	0/0	2	2	18	
H521 3382	H521 3390	By-pass Feed Table	1 - 1	0/0	3	2	18	
	H521 3364	Document Guide	0 - 1		3			







Model	F/L Series	(FX4, FX6Mk2, FX6, LSO, IFO: only for Euro	ope)			Date of M	odification	
Modified Article	e Operator's N	- Manual	REIVICE	D		Executi	on Date	
Reason for Modification	Change in The opera Please co	catalog correction ler change To meet standard Part standard n the purchase route. ator's manuals will not be available from SPC ator's manual is included in this kit. contact REBV sales section. case note that the operation panel sheet is included.	andards () _ardization	To facilitate asse To improve reliab Other ain the language kit	bility	July, 1996 Note: The number of corrected. This MBwas is Seires - 122		
Old Part No.	New Part No. (EDP Code)	Description	Q'ty Used Old → New	Interchange- ability	R	lemarks	Parts Cata Index No.	
H5158601	919310	Operator's Manual - FX4 - English (GB)						
H5158602	919311	Operator's Manual - FX4 - German						
H5158603	919308	Operator's Manual - FX4 - Italian			_	codes are for the		1-3
H5158604	919313	Operator's Manual - FX4 - Spanish			Languag	je Kit Type 140.		
H5158605	919312	Operator's Manual - FX4 - French]			
H5158606	919309	Operator's Manual - FX4 - Swedish						
H5158621	919359	Operator's Manual - FX4 - English NRG						
H5158622	919360	Operator's Manual - FX4 - German NRG			T			
H5158623	919361	Operator's Manual - FX4 - Italian NRG			_	codes are for the FLS 140.		1-3
H5158624	919358	Operator's Manual - FX4 - Spanish NRG				-L3 140.		_
H5158625	919362	Operator's Manual - FX4 - French NRG						
H5158626	919363	Operator's Manual - FX4 - Swedish						
RC RE					2nd F	ijii eral Manager Field Information De livision	partment	

ISSUED ON Oct.31,1996

	New Part No.		Q'ty Used	Interchange-		Parts Cat	alog
Old Part No.	(EDP Code)	Description	$Old \to New$	ability	Remarks	Index No.	Pag
H5158611	889.950.54	Operator's Manual - FX4 - English: Infotec					
H5158612	889.950.46	Operator's Manual - FX4 - German: Infotec					
H5158613	889.950.62	Operator's Manual - FX4 - Italian: Infotec			The EDP codes are for		1-3
H5158614	889.950.89	Operator's Manual - FX4 - Spanish: Infotec			Language Set 3675.		
H5158615	889.950.70	Operator's Manual - FX4 - French: Infotec					
H5158616	889.950.97	Operator's Manual - FX4 - Swedish: Infotec					
H5268601	919296	Operator's Manual - FX6Mk2 - English					+
H5268602	919295	Operator's Manual - FX6Mk2 - German					Ī
H5268603	919298	Operator's Manual - FX6Mk2 - Italian			The EDP codes are for		Note
H5268604	919293	Operator's Manual - FX6Mk2 - Spanish			Language Kit Type 110.]
H5268605	919294	Operator's Manual - FX6Mk2 - French					1
H5268606	919297	Operator's Manual - FX6Mk2 - Swedish					<u> </u>
H5268621	919364	Operator's Manual - FX6Mk2 - English: NRG					
H5268622	919365	Operator's Manual - FX6Mk2 - German: NRG					
H5268623	919366	Operator's Manual - FX6Mk2 - Italian: NRG			The EDP codes are for		Note
H5268624	919357	Operator's Manual - FX6Mk2 - Spanish:NRG			FLS 110.		1
H5268625	919367	Operator's Manual - FX6Mk2 - French: NRG					
H5268626	919368	Operator's Manual - FX6Mk2 - Swedish: NRG					}
H5268611	889.951.19	Operator's Manual - FX6Mk2 - English: Infotec					
H5268612	889.951.00	Operator's Manual - FX6Mk2 - German: Infotec					1
H5268613	889.951.27	Operator's Manual - FX6Mk2 - Italian: Infotec			The EDP codes are for		Note
H5268614	889.951.43	Operator's Manual - FX6Mk2 - Spanish: Infotec			Language Set 3674.		
H5268615	889.951.35	Operator's Manual - FX6Mk2 - French: Infotec					
H5268616	889.951.51	Operator's Manual - FX6Mk2 - Swedish: Infotec					1

Note: Information for the FX6Mk2 was informed by RTBs. Please refer to RTB F/L Series - 014,105 and 018.

	New Part No.		Q'ty Used	Interchange-		Parts Cat	alog
Old Part No.	(EDP Code)	Description	Old → New	ability	Remarks	Index No.	Pag
H5168601	339253	Operator's Manual - FX6 - English					
H5168602	339254	Operator's Manual - FX6 - German			_, ,		
H5168603	339256	Operator's Manual - FX6 - Italian			The EDP codes are for		1-3
H5168604	339257	Operator's Manual - FX6 - Spanish			Language Kit Type 100.		1
H5168605	339255	Operator's Manual - FX6 - French					1
H5168606	339258	Operator's Manual - FX6 - Swedish					-
H5168621	919106	Operator's Manual - FX6 - English: NRG					<u> </u>
H5168622	919112	Operator's Manual - FX6 - German: NRG					
H5168623	919104	Operator's Manual - FX6 - Italian: NRG			The EDP codes are for		1-3
H5168624	919105	Operator's Manual - FX6 - Spanish: NRG			FLS 100.		
H5168625	919111	Operator's Manual - FX6 - French: NRG					1
H5168626	919103	Operator's Manual - FX6 - Swedish: NRG					
H5168611	889.945.70	Operator's Manual - FX6 - English: Infotec					-
H5168612	889.945.62	Operator's Manual - FX6 - German: Infotec]
H5168613	889.945.89	Operator's Manual - FX6 - Italian: Infotec			The EDP codes are for		1-3
H5168614	889.946.00	Operator's Manual - FX6 - Spanish: Infotec			Language Set 3673.]
H5168615	889.945.97	Operator's Manual - FX6 - French: Infotec					1
H5168616	889.946.19	Operator's Manual - FX6 - Swedish: Infotec					1

	New Part No.		Q'ty Used	Interchange-		Parts Cat	talog
Old Part No.	(EDP Code)	Description	Old → New	ability	Remarks	Index No.	Page
H5218601	919139	Operator's Manual - LSO - English					
H5218602	919140	Operator's Manual - LSO - German			_, ,		
H5218603	919142	Operator's Manual - LSO - Italian			The EDP codes are for		1-3
H5218604	919143	Operator's Manual - LSO - Spanish			Language Kit Type 130.		
H5218605	919141	Operator's Manual - LSO - French					
H5218606	919144	Operator's Manual - LSO - Swedish					<u> </u>
H5218621	919350	Operator's Manual - LSO - English: NRG					
H5218622	919347	Operator's Manual - LSO - German: NRG					1
H5218623	919352	Operator's Manual - LSO - Italian: NRG			The EDP codes are for		1-3
H5218624	919348	Operator's Manual - LSO - Spanish: NRG			FLS 130.		1
H5218625	919349	Operator's Manual - LSO - French: NRG					
H5218626	919351	Operator's Manual - LSO - Swedish: NRG					-
H5218611	889.946.86	Operator's Manual - LSO - English: Infotec					
H5218612	889.946.78	Operator's Manual - LSO - German: Infotec					
H5218613	889.946.94	Operator's Manual - LSO - Italian: Infotec			The EDP codes are for		1-3
H5218614	889.946.08	Operator's Manual - LSO - Spanish: Infotec			Language Set 4010.		
H5218615	889.946.16	Operator's Manual - LSO - French: Infotec					
H5218616	889.946.24	Operator's Manual - LSO - Swedish: Infotec					

	New Part No.		Q'ty Used	Interchange-		Parts Cat	alog
Old Part No.	(EDP Code)	Description	Old → New	ability	Remarks	Index No.	Page
H5058601	919185	Operator's Manual - IFO - English					
H5058602	919186	Operator's Manual - IFO - German					
H5058603	919188	Operator's Manual - IFO - Italian			The EDP codes are for		1-3
H5058604	919189	Operator's Manual - IFO - Spanish			Language Kit Type 120.		
H5058605	919187	Operator's Manual - IFO - French					
H5058606	919190	Operator's Manual - IFO - Swedish					}
H5058621	919265	Operator's Manual - IFO - English: NRG					+
H5058622	919264	Operator's Manual - IFO - German: NRG			T. 500		Ī
H5058623	919262	Operator's Manual - IFO - Italian: NRG		The EDP codes are for			1-3
H5058624	919261	Operator's Manual - IFO - Spanish: NRG			FLS 120.		1
H5058625	919263	Operator's Manual - IFO - French: NRG					
H5058626	919260	Operator's Manual - IFO - Swedish: NRG					
H5058611	889.921.87	Operator's Manual - IFO - English: Infotec					
H5058612	889.921.79	Operator's Manual - IFO - German: Infotec					1
H5058613	889.921.95	Operator's Manual - IFO - Italian: Infotec			The EDP codes are for		1-3
H5058614	889.922.25	Operator's Manual - IFO - Spanish: Infotec			Language Set 3525.		1
H5058615	889.922.09	Operator's Manual - IFO - French: Infotec					
H5058616	889.922.17	Operator's Manual - IFO - Swedish: Infotec					1

ISSUED ON Oct.31,1996

			Q'ty Used	Interchange-		Parts Catalog	
Old Part No.	New Part No.	Description	Old → New	ability	Remarks	Index No.	Page
H5264303		Quick Dial Sheet - English					
H5264304		Quick Dial Sheet - German			The quick dial sheets are		
H5264305		Quick Dial Sheet - Italian	included in the		included in the language kit.	24	Note
H5264306		Quick Dial Sheet - Spanish			Please refer to previous pages (FX6Mk2).		
H5264307		Quick Dial Sheet - French	pages (FABIVIKZ).				
H5264308		Quick Dial Sheet - Swedish				<u> </u>	
H5164274		Quick Dial Sheet - English					-
H5164253		Quick Dial Sheet - German			The quick dial sheets are		
H5164261		Quick Dial Sheet - Italian	1 → 0		included in the language kit.	24	1-7
H5164323		Quick Dial Sheet - Spanish			Please refer to previous		
H5164257		Quick Dial Sheet - French			pages (FX6).		
H5164270	H5164270	Quick Dial Sheet - Swedish					

Note: Information for the FX6Mk2 was informed by RTBs. Please refer to RTB F/L Series - 014,105 and 018.

			Q'ty Used	Interchange-		Parts Cat	lalog
Old Part No.	New Part No.	Description	$Old \rightarrow New$	ability	Remarks	Index No.	Page
H5214374		Quick Dial Sheet - 01-05 - English					
H5214324		Quick Dial Sheet - 01-05 - German					
H5214334		Quick Dial Sheet - 01-05 -Italian	1 → 0			3	1-3
H5214344		Quick Dial Sheet - 01-05 - Spanish					
H5214354		Quick Dial Sheet - 01-05 - French					
H5214364		Quick Dial Sheet - 01-05 - Swedish					<u> </u>
H5214375		Quick Dial Sheet - 06-10 - English					
H5214325		Quick Dial Sheet - 06-10 - German			1		
H5214335		Quick Dial Sheet - 06-10 - Italian	1 → 0]	5	1-3
H5214345		Quick Dial Sheet - 06-10 - Spanish	1 / 0		The quick dial sheets are	C	
H5214355		Quick Dial Sheet - 06-10 - French			included in the language kit.		
H5214365		Quick Dial Sheet - 06-10 - Swedish			Please refer to previous pages (LSO).		
H5214376		Quick Dial Sheet - 11-15 - English			pages (LOO).		
H5214326		Quick Dial Sheet - 11-15 - German			1		
H5214336		Quick Dial Sheet - 11-15 - Italian	1 → 0		1	4	1-3
H5214346		Quick Dial Sheet - 11-15 - Spanish	1 / 0		1	•	
H5214356		Quick Dial Sheet - 11-15 - French			1		
H5214366		Quick Dial Sheet - 11-15 - Swedish					
H5214377		Quick Dial Sheet - 16-20 - English					
H5214327		Quick Dial Sheet - 16-20 - German]		
H5214337		Quick Dial Sheet - 16-20 - Italian	1 → 0]	2	1-3
H5214347		Quick Dial Sheet - 16-20 - Spanish]	_	
H5214357		Quick Dial Sheet - 16-20 - French]		
H5214367		Quick Dial Sheet - 16-20 - Swedish]		

			Q'ty Used	Interchange-		Parts Catalo	
Old Part No.	New Part No.	Description	$Old \to New$	ability	Remarks	Index No.	Page
H5214474		Operation Panel Sheet - B - English (Ges)					
H5214475		Operation Panel Sheet - B - English (Nashua)					
H5214476		Operation Panel Sheet - B - English (Rex)					
H5214484		Operation Panel Sheet - B - German (Ges)			-		
H5214485		Operation Panel Sheet - B - German (Nashua)					
H5214486		Operation Panel Sheet - B - German (Rex)					
H5214434		Operation Panel Sheet - B - Italian (Ges)			The operation panel sheet B		
H5214435		Operation Panel Sheet - B - Italian (Nashua)			is included in the		
H5214436		Operation Panel Sheet - B - Italian (Rex)	$1 \rightarrow 0$		language kit. Please refer to previous	7	1-3
					pages (LSO).		
H5214444		Operation Panel Sheet - B - Spanish (Ges)			pages (LSO).		
H5214445		Operation Panel Sheet - B - Spanish (Nashua)					
H5214446		Operation Panel Sheet - B - Spanish (Rex)			-		
H5214454		Operation Panel Sheet - B - French (Ges)			_		
H5214455		Operation Panel Sheet - B - French (Nashua)					
H5214456		Operation Panel Sheet - B - French (Rex)					
H5214464		Operation Panel Sheet - B - Swedish (Ges)					
H5214465		Operation Panel Sheet - B - Swedish (Nashua)			1		
H5214466		Operation Panel Sheet - B - Swedish (Rex)			1		

Model		FX6, FX6M	KII, FX4, (Omnifax only)					Modificatio	n Schedule	
Modified Artic	le	Cassette As	ss'y							
Requested by Omnifax. Old Part No. New Part No. Description Q'ty Used						To facilitate asser To improve reliab Other		The part numbers in the spare part s October 1996	were registor ystem in	red
Old Part No.	Nev	w Part No.	Descrip	tion	Q'ty Used Old → New	Interchange- ability	R	emarks	Parts Cata	
	H!	516 3404	Cassette Ass'y - OMNI	_	0 - 1	,	For F	X6	mack ito.	i ugo
		515 3403	Cassette Ass'y - OMNI		0 - 1			X6MKII, FX4		
								,		
							2nd F	ii Iral Manager Field Information De Iivision	epartment	
RC R	RE	ASIA						ared by Y.Okunishi		

Model		FX4						Modificatio	n Schedule	
Modified Article	е	Scanner								
Reason for Modification		☐ Parts ☐ Vend	catalog correction er change	☐ To meet standa	andards ()	To facilitate asser To improve reliab Other	mbly illity	After the old parts	are out of sto	ock.
Old Part No.	Nev	v Part No.	Descrip	otion	Q'ty Used	Interchange-	R	emarks	Parts Cata	
					Old → New	ability			Index No.	Page
H515 1069A	H5	15 1236	Grounding Plate		1 - 1	0/0			38	11
							2nd F	ii eral Manager Field Information De vivision	partment	
RC RE		ASIA					QA D	11101011		
* *		*					Prepa	ared by Y.Tamaola		

ISSUED ON Jan.31.1997

Model		FX4							Modificatio	n Schedule		
Modified Artic	le	Exterior										
Reason for Modification	Vender change									February 1996		
Old Part No.	Nev	w Part No.		Description				R	emarks	Parts Cata		
				<u> </u>		$Old \rightarrow New$	ability			Index No.		
H515 1282		515 1282		Document Guide	(A)	2 - 1	0 / 0	Right		13	9	
	H:	515 1349	Rack Gear -	Document Guide - Left	(A)	0 - 1	0/0	Left				
		4014		1				2nd F	ii ral Manager :ield Information De ivision	partment		
	RΕ *	ASIA *						Prepa	ared by Y.Tamaoka	ì		

Model		PIF Type 2	00					Modificatio	n Schedule		
Modified Arti	cle	Operator's	manual								
Reason for Modification		☐ Parts ☐ Vend	catalog correction ler change	alog correction To meet standards () To facilitate assembly					October 1996		
		C	Correction of operator's	s manuals.							
			he atlached information								
Old Part No.	Nev	w Part No.	Desc	cription	Q'ty Used	Interchange-	Rema	rks	Parts Cat		
				•	$Old \to New$	ability			Index No.	Page	
H144 8600	_	44 8600A	Operator's manual -		1 - 1	X/O					
H144 8602		44 8602A	Operator's manual -		1 - 1	X/O				 	
H144 8605	H1	44 8605A	Operator's manual -	French	1 - 1	X/O					
										-	
										1	
										<u> </u>	
							0.5				
							S.Fujii	anagar			
							General M 2nd Field I QA Divisio	nformation De	partment		
	RE	ASIA					QA DIVISIO	11			
*	*	*					Prepared b	oy Y.Tamaoka			
							•	-			

ERRATA

page2

[Wrong]

This printer interface can only be installed in models of the H515, H516, H525, H526, H521 series.

[Correct]

This printer interface can only be installed in models of the H515, H516, H525, H526, H521, H522 series.

[Wrong]
(in the top-right box in the table)
H521
[Correct]
H521/H522

FEHLERBERICHTIGUNG

Seite2

[Falsch]

Diese Druckerschnittstelle kann nur in den Modellen der Baureihen H515, H516, H525, H526, H521 installiert werden.

[Richtig]

Diese Druckerschnittstelle kann nur in den Modellen der Baureihen H515, H516, H525, H526, H521, H522 installiert werden.

[Falsch]
(im oberen rechten Feld in der Tabelle)
H521
[Richtig]
H521/H522

ERRATA

page2

[Faux]

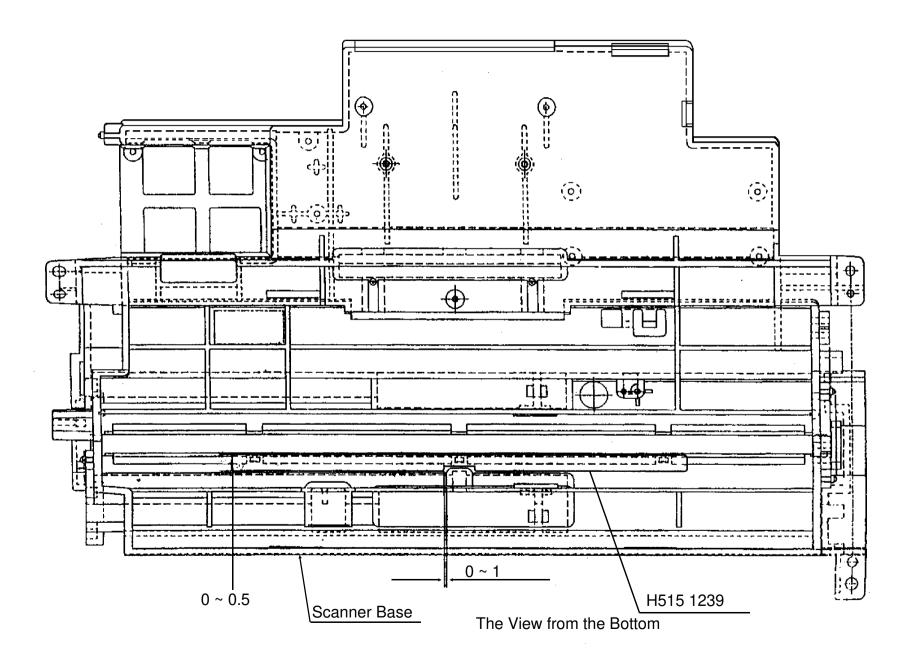
Cette interface imprimante ne peut être installée que dans les modèles des séries H515, H516, H525, H526 et H521.

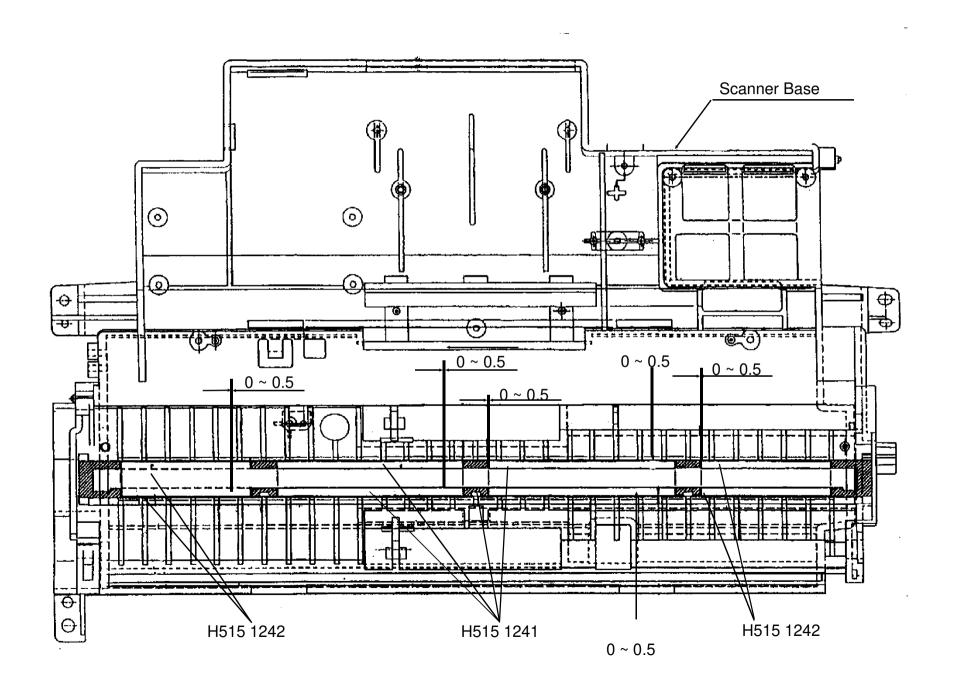
[Correct]

Cette interface imprimante ne peut être installée que dans les modèles des séries H515, H516, H525, H526, H521 et H522.

[Faux]
(dans la case supeneure droite du tableau)
H521
[Correct]
H521/H522

Model	FX4					Modification	on Schedule	
Modified Articl	le SCANNEF	l						
Reason for Modification	☐ Ven	s catalog correction	ardization	☐ To facilitate asser ☐ To improve reliab ☐ Other	mbly bility	From May produc	tion '96	
			Q'ty Used	Interchange-	_		Parts Cat	alog
Old Part No.	New Part No.	Description	$Old \to New$	ability	R	Remarks	Index No.	
	H515 1239	Seal - Scanner	0 → 1					
	H515 1241	Spacer - Scanner - middle	0 → 4					
	H515 1242	Spacer - Scanner - side	0 → 4					
RC R	RE ASIA				2nd F QA D	ii eral Manager Field Information De Division ared by Y.Tamaoka		





ISSUED ON <u>Oct.31, 1996</u>

Mode		FX4(for all	models), LS	O(only for Europe and Asia)				Modification	on Schedule	
Modified A	rticle	NCU								
Reason Modificat	Modification Parts catalog correction Vender change Part standardization Part standardization To improve reliability Other To improve isolation between the NCU and the bracket. Old Part No. Now Part No. Part								een impleme 96.	ented
Old Bod No	N	Dt N-		D. a. andredd a se	Q'ty Used	Interchange-			Parts Cat	alog
Old Part No	Ne	w Part No.		Description	$Old \to New$	ability	•	Remarks	Index No.	Page
H515 3135	Н	521 3163	Sheet - NCl	J	1 - 1	0/0			28	23
							2nd l	jii eral Manager Field Information De Division	epartment	
RC	RE	ASIA								
*	*	*					Prep	ared by Y.Okunishi		

Model		Printer I/F	Гуре 200					Modification	n Schedule	
Modified Artic	le	Grounding I	Plate							
Reason for Modification	Modification Parts catalog correction					☐ To facilitate asse☐ To improve reliab ☐ Other	mbly bility	From May 1996.		
Old Part No.	Nev	v Part No.		Description	Q'ty Used Old → New	Interchange- ability	R	lemarks	Parts Cat Index No.	
	H ⁻	144 3818	Grounding F	Plate	0 - 1				III GOX II GI	. ugo
				1			2nd F	ii eral Manager Field Information De Division	epartment	
RC R	RE k	ASIA *					Prepa	ared by Y.Okunishi		

ISSUED ON <u>Oct.31, 1996</u>

Model		FX4						Modificati	on Schedule	
Modified Article	е	FCE								
Reason for Modification			catalog correction er change	☐ To meet sta☐ Part standa		☐ To facilitate asser☐ To improve reliab☐ Other		From October 199	96.	
		Problam:								
		① "Ok	(" is printed on the TCR for	a failed communic	ation (this happens	s when the line is dis	sconnected			
			ore the G4 protocol procee nessage was displayed afte		aπer receiving CC	JININ.)				
			e number of pages was not		when the document	t had over 100 page	s			
			sspelling in the Power Failu	•		rnad over 100 page	.			
Old Part No.	Nov	v Part No.	Description	on	Q'ty Used	Interchange-		Remarks	Parts Cat	alog
Old Part No.	INEV	v Fait NO.	-	OII	$Old \to New$	ability		neiliai k5	Index No.	Page
		·	<us></us>			V / 2				
H515 6200F		15 6200G PCB - FCE - US 1 - 1 X / O						14	4	
(H515 7210E)	(H5	515 7210F) Program - US								
							2nd I	jii eral Manager Field Information D Division	epartment	
RC RI	E	ASIA					_			
*							Prep	ared by Y.Tamaok	a	

Modification Reason for Parts catalog correction To meet standards () To improve reliability Other Old Part No. New Part No. Description Orly Used Old → New Pability Remarks Parts Catalog Index No. Page Path Scale Page Path Scale Page Pag	Model		FX6MKII (T	aiwan)					Modification	on Schedule	
Modification Parts catalog correction To meet standards () To improve reliability To improve reliability Old Part No. New Part No. Description Old > New O	Modified Art	icle	Laser Unit								
New Pair No. New Pair No. Page H521 5040 H515 5040 Polygonal Motor 1 - 1			Parts Vend	catalog corre er change	ection	ardization	☐ To improve reliab				
New Part No. New Part No. Description Old -> New ability New Part No. Page H521 5040 H515 5040 Polygonal Motor 1 - 1	Old Dort No	No	Dowt No		Decemention	Q'ty Used	Interchange-		omoulso	Parts Cat	alog
H521 5040	Old Part No.	ive	w Part No.		Description			K	emarks		
General Manager 2nd Field Information Department QA Division	H521 5040	Н	515 5040	Polygonal M	lotor	1 - 1				12	1-11
General Manager 2nd Field Information Department QA Division											
General Manager 2nd Field Information Department QA Division											
General Manager 2nd Field Information Department QA Division											
General Manager 2nd Field Information Department QA Division											
General Manager 2nd Field Information Department QA Division											
General Manager 2nd Field Information Department QA Division											
General Manager 2nd Field Information Department QA Division											
General Manager 2nd Field Information Department QA Division											
RC RE ASIA								Gene 2nd F	ral Manager Tield Information D	epartment	
* Prepared by Y.Okunishi	RC	RE	ASIA					QA D	IVISION		
			*					Prepa	ared by Y.Okunish		

ISSUED ON Nov,15.1996

Model		LSO						Modification	n Schedule	
Modified Articl	е									
Reason for Modification							nbly ility	See be	low.	
Old Part No.	Nev	v Part No.	Descripti	ion	Q'ty Used	Interchange-	B	emarks	Parts Cata	alog
Old Falt No.	INCV	vi aitivo.	Descripti	1011	$\mathbf{OId} \to \mathbf{New}$	ability		Ciliaiks	Index No.	Page
H521 4022	H5	522 4022	Cover - Left		1 - 1	0/0			2	1-4
						·	_		_	
Product C	,odoc	Brands	Aroa	Soral Number		_				

Product Codes	Brands	Area	Seral Number
H521 - 20	Ricoh	US	MD36090001
H521 - 21	NRG	US	X066080702
H521 - 27	Savin	US	S1660800003
H521 - 30	Infotec	Europe	Production after August 1996 (No production planned in August~October)
H521 - 33	Infotec	France	4820969001
H521 - 40	Ricoh	Europe	E0360900001
H521 - 43	Ricoh	France	Production after August 1996 (No production planned in August~October)
H521 - 51	Ricoh	Asia	A4860800001
H521 - 53	Ricoh	Taiwan	A4760800001
H521 - 59	NRG	Asia	X096080435
H521 - 60	NRG	Europe	X076092044
H521 - 63	NRG	France	Production after August 1996 (No production planned in August~October)

RC RE ASIA * *

S.Fujii General Manager 2nd Field Information Department QA Division

Prepared by Y.Okunishi

ISSUED ON

Nov.15, 1996

Model		FX6MKII						Modificatio	n Schedule	
Modified Article	е	Scanner								
Old Part No.	New	Part No.		Description	Q'ty Used Old → New	Interchange- ability	R	emarks	Parts Cata Index No.	
	H5	26 1063	Sheet - CIS	- B4	0 - 1					. 9
							2nd F	ii ral Manager Field Information De ivision	partment	
RC RE	E	ASIA					QA D	IVISION		
* *		*					Prepa	ared by Y.Okunishi		

ISSUED ON Nov,15.1996

Model		Paper Feed	Unit Type 140F, Ty	pe 140S (Except Ricoh	brand for US)			Modificatio	n Schedule	
Modified Artic					•					
Reason for Modification Parts catalog correction Vender change Part standards () ☐ To facilitate assembly To improve reliability Other Old Part No. New Part No. Description Description Description Q'ty Used Old → New ability Remarks Parts Catalog correction Description Part standards () ☐ To facilitate assembly To improve reliability To improve reliability No. Interchange- ability Remarks Parts Catalog correction Description Parts Catalog correction Other										
Old Part No.	Nev	v Part No.	Des	scription			R	emarks		
						ability			Index No.	Page
H515 0101	H	515 3611	Side Fence Ass'y		1 - 1		Type 140F		1	1-7
							Type 140S		2	1-7
							2nd F	ii ral Manager īeld Information De ivision	partment	
RC R	KE k	ASIA *						ared by Y.Okunishi		

ISSUED ON Dec.15.1996

Model	F	X6MK2 (Eu	urope / Asia except Taiwan)					Modification	on Schedule	
Modified Articl		ower Supp								
Reason for Modification		Parts Vende	catalog correction er change	☐ To meet sta☐ Part standa		To facilitate asser To improve reliab Other				
Old Part No.	New	Part No.	Description		Q'ty Used Old → New	Interchange-	R	emarks	Parts Cat	
H516 5047	⊔ 51	6 5049	Power Supp'y Pack -220V		1 - 1	ability			Index No.	Page 1-3
11310 3047	1131	0 3049	Power Supply Pack - 220 V		1 - 1				23	1-3
RC R	IE k	ASIA *					2nd QA I	ijii eral Manager Field Information I Division pared by Y.Okunis		

ISSUED ON

Nov,15.1996

Model	FX4, FX6MI	K2 (for Taiwan)			Modificat	ion Schedule	
Modified Articl	le Fusing Unit						
Reason for Modification	☐ Parts ☐ Vend	catalog correction	standardization	To facilitate assen To improve reliabi Other		mber 1996	
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange-	Remarks	Parts Cat	
11515 0155	11510 0100		1 - 1	ability O / O		Index No.	
H515 2155	H516 2192	Cover - Right - Fusing	1-1	070		30	19
H521 5326	H516 5310	Heater Relay Harness	1 - 1	0/0		70	19
RC R	E ASIA				S.Fujii General Manager 2nd Field Information QA Division Prepared by Y.Okunis		

ISSUED ON Nov.30, 1996

Model		FX4					Modificatio	n Schedule				
Modified Articl	le	FCE										
Reason for Modification				neet standards () standardization	To facilitate asser To improve reliab Other		From October 199	6.				
	Problam: ① "OK" is printed on the TCR for a failed communication .(It happens when the line is disconnected before the G4 protocol proceeded to CSS/ RSSP after receiving CONN.) ② A message was displayed after the T1 time. ③ The number of pages was not printed correctly when the original contained over 100 pages. ④ Misspelling in Power Failure Report (Failuer→ Failure) Pld Part No. New Part No. Description Q'ty Used Old → New Ability Remarks Parts Catalog Index No. Page											
Old Part No.	Nev	v Part No.	Description	Q'ty Used Old → New	Interchange- ability	F	Remarks					
H515 6220D	ЦБ	15 6220E	PCB - MFCE - EUR	1 - 1	X / O			inaex No.	Page			
(H515 7240D)	1	15 7240E)	Program - FX4 - EUR			14	4					
(1101012400)	(110	10 12402)	l logiam 174 Eon				17					
						2nd F	iii eral Manager Field Information De Division	partment				
RC R	RE k	ASIA [ared by Y.Tamaoka					

ISSUED ON <u>15,JAN.1997</u>

Model	FX4, FX6, F	X6MK2 FX6CD, LSO, LSOMK2	Modification	Modification Schedule			
Modified Articl	le Power Supp	oly Pack					
Reason for Modification		catalog correction er change Part standa (with Japanese	ardization	To facilitate assen To improve reliabi Other		n in 1996.	
Old Part No.	New Part No.	Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Cata	
[FX4 Taiwan, LS	SO US, LSO Taiwa	an, LSOMK2 US, FX6MK2 Taiwan]					. 9
H515 5033	H515 5095	Power Supply Pack - B4 - US	1 - 1	0/0		15	5
[FX4 US, FX6,F	X6MK2, FX6CD]						
H516 5047	H516 5095	Power Supply Pack - A4	1 - 1	0/0		23	3
[FX4 Europe / As		,					
H516 5049	H516 5096	Power Supply Pack - A4 - EU	1 - 1	0/0		1	5
	sia, LSOMK2 Euro						
H521 5044	H521 5095	Power Supply Pack - B4 - EU / AS	1 - 1	0/0		15	5
						 	
						<u> </u>	
					S.Fujii General Manager 2nd Field Information De QA Division	epartment	
RC R	E ASIA * *				Prepared by Y.Okunishi		

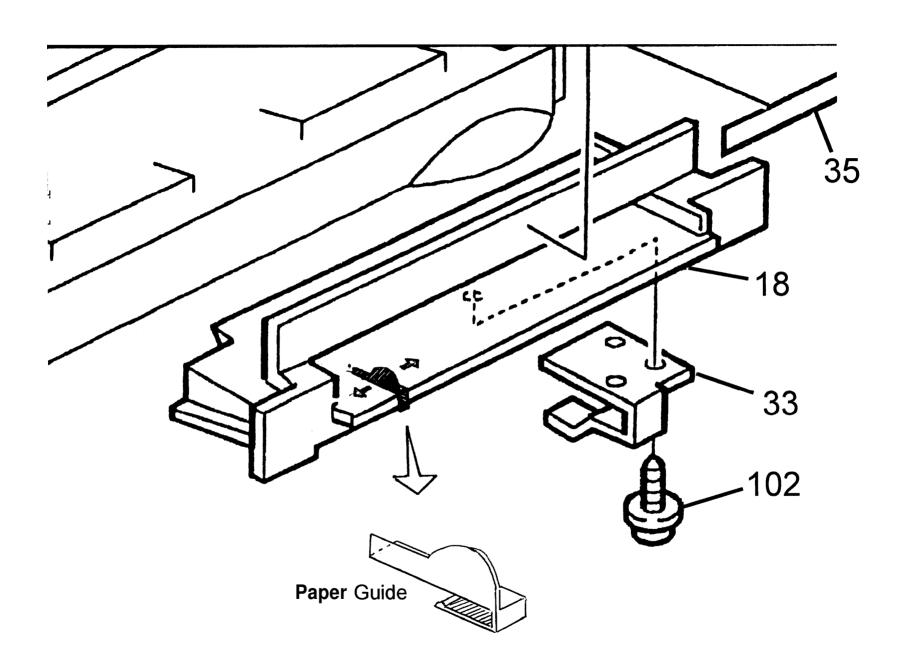
ISSUED ON <u>15.JAN1997</u>

Model		FX6MK2 (E	urope)				Modification	n Schedule	
Modified Articl	е	FCE							
Reason for Modification		☐ Vend		C	To facilitate asser To improve reliab Other Change of default se equested by Ricoh F	ility	December produc	tion 1996.	
Old Part No.	Nev	w Part No.	Description	Q'ty Used	Interchange-	F	Remarks	Parts Cata	
11500 01041		00.01041/		Old → New	ability			Index No.	
H526 6104J H526 7240G		26 6104K 26 7240H	PCB - FCE - EU Program - EU	1 - 1	0/0			10	3
11320 72400	113	20 / 24011	Togram - LO	1-1	070				
RC R	F	ASIA				2nd F	jii eral Manager Field Information De Division	epartment	
	<u> </u>	7.07.1				Prepa	ared by Y.Okunishi		

ISSUED ON 31 .Aug,1996

M o d e l Modified Article	FCE (R				Modifi	cation Schedule
Reason for Modification	☐ Part ☐ Vend	_	To meet standards () Part standardization	☐ To facilitate assen☐ To improve reliabi☐ Other		August, 1996
			Q'ty Used	Interchange-	7	Parts Catalog
Old Part No.	New Part No.	Description	Old - New	ability	Remarks	Index No. Page
H5166114D	H5166114E	PCB - FCE - Europe	1 - 1	X/0	, -	10 3
H5167240K	_ H5167240L	Program - Europe	1- 1)	(X / O)	TO THE RESIDENCE AND ADDRESS OF THE PARTY OF	
		.+	1			
			CONTRACTOR MANY CONTRACTOR MANY TO THE CONTRACTOR MANY THE CONTRACTOR MANY THE CONTRACTOR M			
//MAX.du						
		+				
					The second secon	
RC RE	ASIA				S.Fujii General Manager 2nd Field Information QA Division Prepared by Y. Okur	·







MODIFICATION BULLETIN

Model: FX4,FX6,FX	Date: 15-8	eb-97	No: F/L Series - 158	1/1			
Modified Article: Optical Fibre				Prepared by: Y.Tamaoka			
From: 2nd Technical Support Section			Checked by: S. Fujii				
Reason for	☐ Parts catalog correction	☐ Vendor ch	ange	☐ To meet standards			
Modification:	☐ To facilitate assembly	☐ To improve	e reliability	()			
	☐ Part Standardization	Other					

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5155044A	H5152717	Laser Sync. Detector	1→1	O/O	13	10,6	Below
				<u>"</u>			

The old one is one of the components of the new one.

Both new and old parts were originally registered as spare parts.

However, it was announced that H5155044 is not available because to replace it, the technician needs to disassemble H5152717. This may cause quality problems.

RC	RE	ASIA
*	*	*



Modification Bulletin

PAGE: 1/1

Model: FX6,FX6MK2,FX6CD			Date: 15-Mar-97		No: 160	
Modified Article: Main Frame				Prepared by: Y.Okunishi		
From: QAC 2nd Fie	ld Information Dept.			Checked by: S.	Fujii	
Reason for	☐ Parts catalog correction	☐ Vend	or ch	ange 🔲 To	meet standards	
Modification:	☐ To facilitate assembly	☐ To improve reliability ())	
	□ Part Standardization	☐ Other	r			

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H5163131	H5523131	Bracket - Rear	1-1	O/O	17	1	

RICOH

Modification Bulletin

PAGE: 1/1

Model: LSO		e: 31-Mar-97	No: 161			
Modified Article: L	.eft Cover	Prepared by: Y.Okunishi				
From: QAC 2nd Field Information Dept.				Checked by: S. Fujii		
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization	☐ Vend☐ To im☐ Other	prov	ange	neet standards)	

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	H5219503	Seal - Left Cover	0-2				

This part is now available at the SPC.

See RTB F/L Series - 50.

Note: Two seals are packed per bag.

Modification Bulletin

Model: FX4,FX6,FX6MK2,FX6CD,LSO,LSOMK2 Date			e: 15-Apr-97	No: 162	
Modified Article: Fusing Unit			Prepared by: Y.Okunishi		
From: QAC 2nd Field Information Dept.			Checked by: S. Fujii		
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vend☐ To in☐ Othe	nprov	ange	neet standards)

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5152154	H5212115	Spring - Pressure Roller	1 - 1	O/O	15	48	*1

^{* 1:} Page no. and Index no. are for the FX6 parts catalog.

\Box		11
H		

PAGE: 1/1

Model: F/L Series			Date: 30-Apr-97		No: 163A	
Modified Article: Copy Tray			Prepared by: Y.Tamaoka			
From: QAC 2nd Field Information Dept.				Checked by: S. Fujii		
Reason for	□ Parts catalog correction	☐ Vendor	r ch	ange 🔲 To n	neet standards	
Modification:	☐ To facilitate assembly	☐ To improve reliability☐ Other		prove reliability ⁽)		
	☐ Part Standardization					

Old part number	New part number	Description	Qty	Int	Page	Index	Note
FX4							
H5164031		Copy Tray	1 - 0		1 - 2	20	*1
	H5164032	Copy Tray A4	0 - 1				
	H5214033	Copy Tray Extension	0 - 1				
LSO							
H5214031			1 - 0		1 - 2	20	*1
	H5214032	Copy Tray B4	0 - 1				
	H5214033	Copy Tray Extension	0 - 1				
FX6							
H5164033	H5214033	Copy Tray Extension	1 - 1		1 - 3	30	*2
				•			

^{*1:} Divide the Copy Tray Ass'y into 2 parts.

The bold section is corrected.



^{*2:} P/C Correction for the NA version.

Modification Bulletin

D'	ΛG	ᆮ.	4	/4
Γ	٩U	ᆮ.		/

Model: FX6,FX6MK2,FX6CD Date			e: 15-Apr-97	No: 164	
Modified Article: Scanner			Prepared by: Y.Okunishi		
From: QAC 2nd Field Information Dept.			Checked by: S. Fujii		
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange 🔲 To r	neet standards
Modification:	☐ To facilitate assembly			nprove reliability ⁽)	
	□ Part Standardization				

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H5161059	H5161070	Ground Plate - Scanner	1-1	0/0	9	10	

Modification Bulletin

PAGE: 1/1

MB Correction

Reissue date: 30-Jun-97

The items in bold italic have been corrected or added.

Model: F/L series		Date	e: 30-Apr-97	No: 166 A	
Modified Article: Interlock Switch			Prepared by: Y.Tamaoka		
From: QAC 2nd Field Information Dept.			Checked by: S. Fujii		
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vendor ch☐ To improv☐ Other	,	neet standards)	

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
12042334	H5219610	Interlock Switch FL:SET2	1	X/O	23	109	*1

*1 Revision A)
H5219610 consists of the following parts. However, these components are not independently available, in order to maintain reliability

P/No	Description	Qty	Note
H5219506	New Interlock Switch	1	Switch with sealant and sealing sheet
H5213188	Cover Interlock Switch	2	
H5213189	Adhesive Tape-SW-FL	2	

The procedure for mounting is explained in RTB FL Series - 055

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

						_
lodel: FX4		1	Date	e: 30-Apr-97	No: 167	
lodified Article: ⊦	lDD			Prepared by: Y.	Tamaoka	
rom: QAC 2nd Fie	ld Information Dept.			Checked by: S. I	Fujii	
leason for	Parts catalog correction	☐ Vendo	or ch	ange 🔲 To r	neet standards	
Modification:	☐ To facilitate assembly	☐ To im	prove	e reliability ()	
	□ Part Standardization	☐ Other				

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5157116	H1303010	HDD KIT	1-1	X/O			*1
H5156200G (H5157210F)	H5156282 (H5157210G)	PCB-MFCE-US (Program - FX4 - US)	1-1	X/O			*2
H5156220E (H5157240E)	H5156283 (H5157240F)	PCB-MFCE-EU (Program - FX4 - EUR)	1-1	X/O			*2

^{*1} See RTB F/L - 056 for the details.

*2

In the case of the HDD replacement, the FX4 software needs to be upgraded to the above new versions if it is older than these.

RC	RE	ASIA	
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Modification Bulletin

Model: FX4,FX6MK2 Date				e: 15-May-97	No: 168
Modified Article: Paper Feed Unit			Prepared by: Y.Okunishi		
From: QAC 2nd Fie	ld Information Dept.				
Reason for	Parts catalog correction	☐ Vend	lor ch	ange 🔲 To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability ())
Wiodinoation.	□ Part Standardization	Othe	r		

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H5153611	H5513525	Side Fence Ass'y	1 - 1	O/O	1 - 7	2	
H5153614	H5513526	End Fence	1 - 1	0/0	1 - 7	8	

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

Model: F/L Series Date			e: 31-May-97	No: 159	
Modified Article: Exterior			Prepared by: Y.Tamaoka		
From: QAC 2nd Fie	ld Information Dept.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization		•	ange	neet standards)
Modification					
Schedule					

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5164095	H5164095A	Decal – Energy Star	1→1	O/O	3		

A >PS< mark is printed to show that this decal can also be thrown out. (This decal can be disposed of together with the cover.)

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

MB Correction

Reissue date: 15-Jun-97

The items in bold italic have been corrected or added.

Model: LSO (Except Taiwan) Date:			e: 31-May97	No: 169 A	
Modified Article: FDU			Prepared by: Y.Okunishi		
From: QAC 2nd Fie	ld Information Dept.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vend ☑ To in ☐ Othe	nprov	ange ☐ To n e reliability ⁽	neet standards)
Modification Schedule	H5216081B : April 1997 H5216085B : May 1997				

Old part	New part	Description	Qty	Int	Page	Index	Note
number	Number						
H5216081A	H5216081B	PCB – FDU <i>- US</i>	1 - 1	O/O	3	11	
H5216085A	H5216085B	PCB – FDU –EUR/ASIA	1 – 1	0/0	3	11	

Jumpers have been added to improve grounding for the MFPD

JP1: TP2 to the (-) pin of C75

JP2: Pin 27 of C11 to pin 37 of IC11 JP3: Pin 6 of IC11 to pin 16 of IC11 JP4: Pin 39 of IC11 to the (+) pin of C49

JP5: Pin 33 of IC11 to the cathode of ZD4

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

Model: F/L Series Date			ə: 15-Jun-97	No: 170	
Modified Article: Bracket Ass'y Interlock Switch			Prepared by: Y.Tamaoka		
From: QAC 2nd Fie	ld Information Dept.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vend☐ To in☐ Othe	nprov	ange	neet standards)
Modification Schedule					

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H5213182A	H5213182B	Bracket Assy Interlock SW	1 - 1	O/O			*1

Note *1

The new part (H5213182B) contains the new Interlock Switch set (H5219610) The old part (H5213182A) does not contain the Interlock Switch, but it can be used together with H5219610.

RC	RE	ASIA	
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Modification Bulletin

Model: FX6MK2 (O	odel: FX6MK2 (Omnifax)		e: 30-Jun-97	No: 165		
Modified Article: 0	Article: Operation Panel			Prepared by: Y.Okunishi		
From: QAC 2nd Fie	ld Information Dept.					
Reason for	□ Parts catalog correction	☐ Vend	dor ch	ange 🗌 To n	neet standards	
Modification:	☐ To facilitate assembly	☐ To in	nprov	e reliability ()	
canom	☐ Part Standardization	☐ Othe	er			

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5264291	H5264289	Cover - Operation Panel OMNI	1		7	2	

RC	RE	ASIA	
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Modification Bulletin

Model: FX4 Date		e: 30-Jun-97	No: 172		
Modified Article: ISDN Option			Prepared by: Y.7	Гатаока	
From: QAC 2nd Fi	eld Information Dept.				
Reason for Modification:	☑ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	 ☑ Parts catalog correction ☑ To facilitate assembly ☑ To improve 		•	neet standards)
Modification					
Schedule					

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5435701	H1435701	ISDN Harness	1 - 1		1 - 33	3	

RC	RE	ASIA	
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Modification Bulletin

Model: FX6, FX6CD,FX6Mk2,FX4 Date		e: 15-Jul-97	No: 173		
Modified Article: Cassette		Prepared by: Y.Tamaoka			
From: QAC 2nd Fie	eld Information Dept.				
Reason for Modification:	☑ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	 □ Vendor change □ To meet standards □ To improve reliability □ Other 		neet standards)	
Modification Schedule					

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	H5163476	Spacer - Stay - 1	1		1-20	40	

RC	RE	ASIA	
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Modification Bulletin

Model: FX4 (Lanier 7560)			Date	ə: 31-Jul-97	No: 174
Modified Article: Operation Panel			Prepared by: Y.0	Okunishi	
From: QAC 2nd Field Information Dept.					
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vend☐ To in☐ Othe	nprov	nange	neet standards)
Modification Schedule					

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H515 4036	H515 4182	Cassette Cover			1 – 3	24	
H515 4308	H515 4413	Quick Dial Plate Seal – Back			1 – 7	1	
	H515 4412	Quick Dial Plate Seal - Front					
H515 4312	H515 4400	LED Seal – A			1 – 7	27	
H515 4316	H515 4411	Quick Dial Sheet			1 – 7	28	
H515 4290	H515 4414	Quick Dial Plate			1 – 7	29	
H515 4253	H515 4237	LCD Case Ass'y			1 – 7	31	
H515 4252	H515 4236	Quick Dial Case Assy			1 – 7	32	

RC	RE	ASIA	

MODIFICATION BULLETIN NO. Multi-004

ISSUED ON Feb. 15, 1996

Model	C Series, AFO/AF2, IFO, FX6, FX6MII, FX6CD, FX4, LS	SO (Only for USA &	k TAIWAN)	Date of	of Modification
Modified Article	Modular Cord			Exe	cution Date
Reason for Modification	Parts catalog correction Vender change Part standa	andards () ardization	To facilitate asseml To improve reliabilit Other		arts will become out of
Old Part No. Nev	w Part No. Description	Q'ty Used Old → New	Interchange- ability	Remarks	Parts Catalog Index No. Page
H081 5700 H0	081 5701 Modular Cord - 6P/6P	1 → 1	0/0		
				M. Iwasa Manager Quality Assurance Co	enter

MODIFICATION BULLETIN NO. Multi - 005

ISSUED ON 30,Jun.1996

							1		
Model		IFO, F/L S	eries for U.S.				Modificatio	n Schedule	
Modified Articl	е	PCB - NCU							
Reason for Modification	Modification				After the old parts stock.	are out of			
Old Part No.	Nov	v Part No.	Description	Q'ty Used	Interchange-	Remarks		Parts Catalog	
Old Part No.	INEM	V Part NO.	Description	$Old \to New$	ability		remarks	Index No.	Page
(IFO)									
54886021C	548	886021D	PCB - NCU - USA	1 → 1	0/0			22	3
(F/L Series)									
54886020F	548	886020G	PCB - NCU - USA	1 → 1	0/0			12	3
						S.Fujii General Ma 2nd Field In QA Division	fomation Deptment.		

MODIFICATION BULLETIN NO. Multi - 006

ISSUED ON <u>30,Jun.1996</u>

Model	PIF Type 100, PIF Type 200 (for SIEMENS)					Modificatio	n Schedule		
Modified Articl	le	Quick Refe	rence Guide						
Reason for Modification				art standardization	To facilitate asso	embly ability			
Old Part No.	Nev	v Part No.	Description	Q'ty Used Old → New	Interchange- ability	R	emarks	Parts Cat	
(PIF Type 100)				Old → New	ability			Index No.	Page
H1444346	H-	1448693	Quick Reference Guide	1 → 1	X/O			*	*
111111010		1110000	Galak Halafallaa Galaa	1 / 1	XYO				
(PIF Type 200)									
H1448697	H,	1448694	Quick Reference Guide	1 → 1	X/O			*	*
						S.Fujii General Man 2nd Field Info QA Division.	ager omation Deptment.		

Modification Bulletin

PAGE: 1/1

MB Correction

Reissue date: 15-Aug-97

The items in bold italic have been corrected or added.

Model: LSO, LSOMK2, FX4, FX6, FX6MK2, FX6CD LF0 Date: 15-Aug-97 No: Mult						
Modified Article: Laser Unit			Prepared by: Y.	Prepared by: Y.Okunishi		
From: QAC 2nd Fie	ld Information Dept.					
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vendor☐ To impre☐ Other	change	neet standards)		
Modification Schedule	From July production in 199	7.				

Old part number	New part number	Description	Qty	Int	Page	Index	Note
		< LFO >					
H515 2724	H523 3196	Clip – Laser Unit	1 - 1	X/O	27	17	*
		·					
		< Other models >					
H515 2724	H523 3196	Clip – Laser Unit	1 - 1	O/O			

^{*} The shape of the clip that holds the Laser Unit has been changed slightly to hold the Laser Unit more strongly for the transportation of the LFO. The old part can be used for the machines in the field.

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

Model: LSO, FX4/FX6, (for Taiwan)			Date	e: 15-Sep-97	No: 175
Modified Article: Development Unit (B4)			Prepared by: Y.Okunishi		
From: QAC 2nd Field Information Dept.					
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization	☐ Vendor cha			neet standards)
Modification Schedule	From August production.				

See RTB F/L Series – 061.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H521 9070	H521 9071	Development Unit – B4 - LSO	1 - 1	O/O			
H515 9070	H515 9071	Development Unit – B4 – FX4	1 - 1	O/O			*

^{*}Taiwan only.

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

Model: FX6, FX6MK2, FX6CD		Date: 30-Sep-97		No: 176	
Modified Article: PCB - FCE		Prepared by: Y.0) Okunishi		
From: QAC 2nd Fiel	d Information Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization	☐ Vendor change☐ To meet standards☐ To improve reliability☐ Other			
Modification	After the old part has become	After the old part has become out of stock.			
Schedule					

 \Rightarrow The FCIP IC chip on the FCE will be changed. (The part no of the FCE is not changed.)

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H521 7132	H529 7112	IC – RF5A170B	1 - 1	O/O			
		_					

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

Model: LSO, LSOMK2, FX4/FX6 (Taiwan) Date		Date	e: 31-Oct-97	No: 177	
Modified Article: Development Unit		Prepared by: Y.Okunishi			
From: QAC Field in	formation Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization	 □ Vendor change □ To meet standards □ To meet standards □ Other 			
Modification	From August production, see	RTB no.	F/L –	061.	
Schedule					

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H515 9070	H515 9071	Development Unit – B4	1 – 1	O/O	1 - 14		*
H521 9070	H521 9071	Development Unit – B4	1 – 1	O/O	1 – 16		
(H0812438)		Shaft – Agitator	(1 - 0)		1 - 16	81	
,	(H515 2600)	Shaft – Agitator - Right	(0 - 1)				
	(H515 2601)	Shaft – Agitator	(0 - 1)				
(H515 2432)	(H515 2625)	Toner Duct – B4	(1 - 1)	X/X	1 – 16	12	
	(H515 2617)	Spacer – Duct – Right	(0 - 1)				
	(H515 2620)	Spacer – Duct – Left	(0 - 1)				
	(H515 2615)	Film – Duct – Right	(0 - 1)				
	(H515 2616)	Film – Duct – Left	(0 - 1)				
(H515 2551)	(H515 2630)	Seal – Duct – R	(1 - 1)	X/X	1 – 16	9	
(H515 2500)	(H515 2626)	Seal – Duct – L	(1 - 1)	X/X	1 – 16	7	
(H515 2544)	(H515 2609)	Toner Supply Bar – B4	(1 - 1)	X/X	1 – 16	15	
(H515 2548)		Film – Hopper	(1 - 0)		1 – 16	29	
(H515 2561)	(H515 2628)	Diffusion Plate – L	(1 - 1)	X/X	1 – 16	83	
(H515 2562)		Diffusion Plate – S1	(1 - 0)		1 – 16	85	
(H515 2563)		Diffusion Plate – S2	(1 - 0)		1 – 16	86	
(H515 2564)	(H515 2614)	Diffusion Plate Holder	(1 - 1)	X/X	1 - 16	84	
	(H515 2629)	Spacer – Film – 0.6	(0 - 2)				
	(H515 2627)	Diffusion Plate – Toner – Upper	(0 - 1)				
	(H515 2613)	Seat – Diffusion Plate	(0 - 1)				
	(H515 2608)	Holder – Diffusion Plate – L	(0 - 1)				
	(H515 2607)	Holder – Diffusion Plate – R	(0 - 1)				
	(H515 2606)	Film – Diffusion Plate	(0 - 2)				
	(H515 2605)	Seat - Hopper	(0 - 1)				
	(H515 2604)	Spring – Diffusion plate - L	(0 - 1)				
	(H515 2603)	Spring – Diffusion plate – R	(0 - 1)				
	(H515 2602)	Holder Pin- Diffusion Plate	(0 - 1)				
	(H515 2623)	Bracket – Supporter – L	(0 - 1)				
	(H515 2624)	Bracket – Supporter – R	(0 - 1)				

Note: * = Only for FX4/FX6 Taiwan version

The above new components should be assembled together.

RC	RE	ASIA	
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PAGE: 1/1

MB Correction

Reissue date: 30-Nov-97

The items in bold italic have been corrected or added.

Model: FX4 Date			ate: 15-Nov-97	No: 178 A		
Modified Article: ISDN Option			Prepared by: Y.0	Okunishi		
From: QAC Field Information Dept.						
Reason for Modification:	☑ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vendor change☐ To meet standards☐ To improve reliability☐ Other				
Modification Schedule						

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H543 5701	H143 5701	ISDN Harness			1 – 33	3	
H082 6036	H082 6034	Fax Control Board – 115V			1 - 33	1	0
	H082 6035	Fax Control Board – 220V					2

Note:

*①***H0826034** is for the US

@H0826035 is for Europe, Asia, (including Taiwan) and the other countries where 220V is supplied.

RC	RE	ASIA	
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Model: FX4 (OMNIFAX L545)			Date	9: 15-Nov-97	No: 179	
Modified Article: Quick Dial Plate				Prepared by: Y.0	Okunishi	
From: QAC Field Inf	formation Dept.					
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vendor change☐ To meet standards☐ To improve reliability☐ Other				
Modification Schedule						

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H515 4290	H515 4423	Quick Dial Plate			7	29	

RC	RE	ASIA	
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PAGE: 1/1

Model: FX4, FX6, FX6MK2 (220V)			Date	e: 15-Nov-97	No: 180
Modified Article: Inlet			Prepared by: Y.		Okunishi
From: QAC Field I	nformation Dept.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	 ☐ Vendor change ☐ To meet standards ☐ To improve reliability ☐ Other 		neet standards)	
Modification					
Schedule					

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
	H515 5322	Inlet – 220V			22	13	FX4
	H516 5321	Inlet – 220V					FX6

Note: H516 5321 is for FX6 and FX6MK2. (It was not in the parts catalog.)

RC	RE	ASIA	
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PAGE: 1/1

Model: FX4, FX6, FX6MK2, LSO, LSOMK2		Date: 31-Dec-97		No: 0181	
Modified Article: D	Pevelopment Unit			Prepared by: Y.0	Okunishi
From: QAC Field Inf	ormation Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization	☐ Vendor change ☐ To meet stand ☐ To improve reliability () ☐ Other		neet standards)	
Modification	June 1996				
Schedule					

The color of the harness holder has been changed to clear from white to distinguish the new development unit described in MB no. F/L-091B.

The difference between the parts is only the color.

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H515 2572	H515 2573	Holder - Harness	1 - 1	X/O			

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

Model: FX6MK2 (Taiwan)			Date: 15-Jan-98		No: 182
Modified Article: E	lectrical Parts			Prepared by: Y.0	Okunishi
From: QAC Field Inf	ormation Dept.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization				neet standards II)
Modification Schedule	January production in 1998.				

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H526 6043	H526 6047	PCB – FDU – TWN	1 – 1	X/O	3	11	
H521 5401	H552 5400	PSU Ass'y	1 – 1	X/O	3	26	
H515 5095	H521 5095	Power Supply Pack	1 – 1	X/O	3	23	
H521 5309	H552 5331	Harness – NCU - L	1 – 1	X/O	3	31	

Note:

If the old part is used for a machine produced in January 1998 or later, it does not affect the operation of the machine. But it should not be used because of EMI.

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Model: FX4 Date			e: 15-Jan-98	No: 183		
Modified Article: н	larness - NCU			Prepared by: Y.Okunishi		
From: QAC Field Inf	ormation Dept.					
Reason for Modification:	☑ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	To facilitate assembly To improve			neet standards)	
Modification Schedule						

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H521 5310	H516 5305	Harness - NCU	1 - 1		1 - 5	19	

RC	RE	ASIA	
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PAGE:1/2

Model: FX4, FX6MK	(2	ate: 15-Jan-98	No: 184	
Modified Article: P	aper Feed Unit Type140 - F	Prepared by	y: Y.Okunishi	
From: QAC Field Inf	ormation Dept.			
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	 -	change ove reliability paper problem)	To meet standards
Modification Schedule	January 1998 production.			

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H516 3610	H551 3580	Cassette – OP – T	1 – 1	X/O	1 – 7	10	
H515 3636	H551 3581	Cassette – Siemens	1 – 1	X/O	1 – 7	10	
H516 3855	H551 3582	Cassette – Lanier	1 – 1	X/O	1 – 7	10	
H516 3835	H551 3583	Cassette – Omni	1 – 1	X/O	1 – 7	10	
	H515 3535	Bracket – 1	0 – 1				
	H515 3536	Bracket – 2	0 - 1				
	H515 3537	Bracket – 3	0 – 1				
	H515 3538	Bracket – 4	0 – 1				
	03530060Z	Screw – M3x6	0 - 3				

Note:

The side fence and end fence, which have been modified (MB F/L-168), are secured with screws. See the next page.

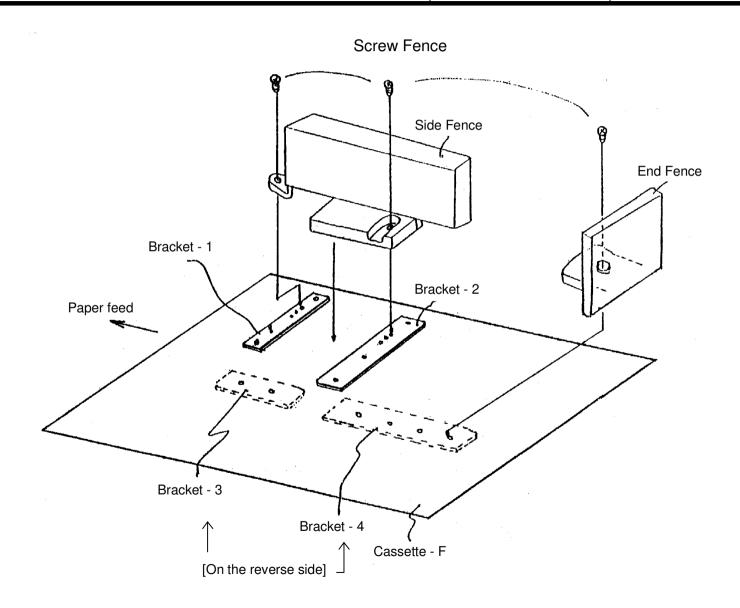
This modification is not applied to the PFU type 140S.

RC	RE	ASIA	
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Model: FX4, FX6MK2 Date: 15-Jan-98 No: 184



PAGE: 1/1

Model: FX4 Date				e: 15-Jan-98	No: 185	
Modified Article: Microphone - Fax On Demand				Prepared by: Y.Furuya		
From: Technical Service Department.						
Reason for Modification:	 ☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization ☐ Other 			•	neet standards)	
Modification Schedule						

The part number of the microphone listed in the part catalog was wrong.

Please correct the part number as shown in the following table.

	Part Number	Description	Section	Index
Incorrect	H5153230	Front Stay	18	1
Correct	H5155230	Microphone	18	1

RC	RE	ASIA	
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Model: LSO Date			e: 15-Jan-98	No: 186		
Modified Article: A	\DF			Prepared by: Y.Okunishi		
From: QAC Field Inf	ormation Dept.					
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vend☐ To in☐ Othe	nprov	ange	neet standards)	
Modification						
Schedule						

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H521 1269	H521 1374	Bracket - Reverse	1 – 1		1 – 9	13	
	_						

RC	RE	ASIA	
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Model: FX4 Date		e: 15-Jan-98	No: 187	
Modified Article: FDU Cover		·	Prepared by: Y.0	
From: QAC Field In	formation Dept.			
Reason for Modification:	☑ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vendor change ☐ To meet standards ☐ To improve reliability () ☐ Other		neet standards)
Modification Schedule				

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H515 3375	H515 3320	FDU Cover	1 – 1		1 – 27	11	
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PAGE: 1/1

Model: LSOMK2 Date		e: 15-Feb-98	No: 188		
Modified Article: FCE		Prepared by: Y.Okunishi			
From: QAC Field Inf	ormation Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization	⊠ Vend ☐ To im ☐ Othe	nprove	ange	neet standards)
Modification Schedule	November 1997 After the old part becomes	s out of sto	ock (D	ecember or January	<i>(</i>)

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number	·					
H522 6000G	H522 6000H	PCB - FCE	1 - 1	O/O			1
H522 7220B	H522 7220C	Program	1 - 1	0/0			1
H522 6000H	H522 6000J	PCB - FCE	1 - 1	0/0			2
H521 7132	H529 7112	IC - RF5A170B (FCIP)	1 - 1	0/0			2

Note: Please do not use the old ROM (H522 7220B) for the new FCIP (H529 7112) because an error may occur during communication.

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Modification Bulletin

Model: FX4, FX6, FX6MK2, FX6CD Date		9: 15-Feb-98	No: 189		
			Prepared by: Y.Okunishi		
From: QAC Field In					J. Carliotti
Reason for Modification:	☑ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vendor change ☐ To meet standard ☐ To improve reliability () ☐ Other		neet standards)	
Modification					
Schedule					

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H515 1282 ¬		Rack Gear – Document Guide			1 – 9	13	
L	→H515 1282	Rack Gear – Document Guide - Right					
	H515 1349	Rack Gear – Document Guide - Left					

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PAGE: 1/1

Model: FX4, FX6, FX6MK2			Date	e: 28-Feb-98	No: 190
Modified Article: Fusing Unit			Prepared by: Y.Okunishi		
From: QAC Field Inf	ormation Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization	☐ Vendor cha☐ To improve☐ Other		– ,	neet standards)
Modification					
Schedule					

★The following parts have been registered as spare parts.

Old part number	New part number	Description	Qty	Int	Page	Index	Note
	H516 2101	Fusing Unit – 220V	1				
	H516 2100	Fusing Unit – 115V	1				

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

MB Correction

Reissue date: 15-May-98

The items in bold italic have been corrected or added.

Model: FX4, FX6, FX6MK2, FX6CD Date			e: 15-Mar-98	No: 191 <i>A</i>	
Modified Article: ADF			Prepared by: Y.Okunishi		
From: QAC Field Information Dept.					
Reason for Modification:	☐ Parts catalog correction ☐ Vendor chall ☐ To facilitate assembly ☐ To improve ☐ Part Standardization (Common to FR6)			neet standards)	
Modification Schedule	Jan. 1998				

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H515 1355	H552 1355	Separation Plate Ass'y	1 – 1	O/O	1 – 7	20	

Note:

- 1) H515 1205 \rightarrow H515 1355 : Refer to MB No. F/L 118 and RTB No. F/L 045A.
- 2) H515 1355 \rightarrow H552 1355 (Only for US and Taiwan models)

: The separation pressure levels have been changed.

- Current levels - - New levels - Strong \rightarrow - New levels - No setting available

Normal \rightarrow Strong

Weak \rightarrow Normal (Factory setting)

No setting available \rightarrow Weak

This change makes the separation rubber plate last longer.

RC	RE	ASIA	Taiwan
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Model: FX4 (FAX4700L) Date			ate	: 15-Mar-98	No: 192
Modified Article: Fusing Unit			Prepared by: Y.Okunishi		
From: QAC Field In	formation Dept.				
Reason for Modification:				neet standards)	
Modification Schedule					

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H515 2148	H5152181	Separation Hook - Fusing	1 - 1		1 - 21	6	

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oldModel: FAX3700L (Taiwan) Date			e: 15-Mar-98	No: 193	
Modified Article: Laser Unit			Prepared by: Y.0	Okunishi	
From: QAC Field Info	ormation Dept.				
Reason for Modification:	☑ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vend☐ To in☐ Othe	nprove	ange	neet standards)
Modification Schedule					

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H521 5040	H521 5061	Polygon Motor	1 - 1		1 - 11	12	

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

Model: FX4, FX6, FX6MK2, FX6CD FR6 Date			e: 31-Mar-98	No: 194	
Modified Article: Development Unit			Prepared by: Y.0	Okunishi	
From: QAC Field Inf	formation Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization	☐ Vendor change ☐ To i ☐ To improve reliability ☐ Other			neet standards)
Modification	See RTB F/L - 065				
Schedule					

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H515 9570	H515 9571	Development Unit – A4	1 – 1	O/O	1 – 12		
H516 2548	11313 3371	Film – Toner Hopper – A4	(1-0)	0	1 – 12	29	
H516 2562	H523 2562	Film – A4 – S1	(1-1)	X/X	1 – 12	85	*
H516 2563	H523 2563	Film – A4 – S2	(1 - 1)	X/X	1 – 12	86	*
	H516 2634	Film Ass'y – Toner Hopper	(0 - 1)				*
	H516 2638	Duct Seal – Left	(0 - 1)				*
	H516 2639	Duct Seal - Right	(0 - 1)				*
	H523 2458	Film – Rear	(0 - 1)				*

*. The new components should not be assembled individually.

(Assembly of the new components should be done in the depot because of the difficulties which may be encountered if this is done at the customer's site.)

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

Model: FX4 Dat			Date	e: 31-Mar-98	No: 195	
Modified Article: Operation Panel				Prepared by: Y.Okunishi		
From: QAC Field Inf	ormation Dept.					
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vendor change☐ To meet stand☐ To improve reliability☐ Other			neet standards)	
Modification						
Schedule						

FX4 Operation Panel (Parts Catalog Page 1-6)

Product code	Area	Brand	Model	Case-LCD (Index no.31)	Case-Quick Dial (Index no.32)
H515-20	US	Ricoh	4700L	H5154253	H5154252
H515-23	US	Lanier	7560	H5154237	H5154236
H515-27	US	Savin	3690	H5154253	H5154233
H515-28	US	Omnifax	430	H5154239	H5154238
H515-30	Europe	Infotec	3675	H5154255	H5154254
H515-40	Europe	Ricoh	4700L	H5154255	H5154254
H515-43	France	Ricoh	4700LF	H5154255	H5154254
H515-51	Asia	Ricoh	4700L	H5154257	H5154252
H515-53	Taiwan	Ricoh	4700L	H5154259	H5154258
H515-59	Asia	NRG	9768	H5154257	H5154242
H515-60	Europe	NRG	9768	H5154255	H5154254
H515-80	Europe	Siemens	790	H5154244	H5154243

Components

Case-LCD	Seal - LCD	No part available				
(Index 31)	Seal - B	No part available				
	Seal - C	No part available				
	Seal - D	No part available				
	PCB - 1 - LCD	No part available				
	PCB - 2 - Ten-keys	No part available				
Case=Quick Dial	Quick Dial Plate	Index 29	Operating Seal - C	Index 1		
(Index 32)			Operating Seal - B	Index 30		
	Operating Seal - A	Index 27				
	Quick Dial Sheet	Index 28				
	PCB - Case - LED	No part available				

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Modification Bulletin

Model: F/L Series, FR6 (US & Taiwan)		Da	te: 31-Mar-98	No: 10
Modified Article: Modular Cord - 6P/6P			Prepared by: Y.	Okunishi
From: QAC Field I	nformation Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization	✓ Vendor change☐ To meet standards☐ To improve reliability☐ Other		
Modification	When the stock of the old pa	art runs out.		
Schedule				

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H081 5700	H523 5350	Modular Cord – 6P/6P	1 – 1	O/O			

RC	RE	ASIA	Taiwan
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Modification Bulletin

PAGE: 1/1

Model: FX6 (Taiwan), LSO, LSOMK2 Date:			e: 15-May-98	No: 196		
Modified Article: D	evelopment Unit			Prepared by: Y.Okunishi		
From: QAC Field Information Dept.						
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vendor change☐ To meet standards☐ To improve reliability☐ Other			neet standards)	
Modification	From May 1998 production run.					
Schedule						

The countermeasure for the dirty background problem with the A4 development unit (RTB F/L - 065) has been applied to the B4 development unit.

The countermeasure described in RTB F/L - 061 is no longer applied to the development unit, except in the Japan market.

Old part	New part	Description	Qty	Int	Page	Index	Note
number	Number						
H515 9071	H515 9572	Development Unit – B4	1 – 1	O/O	1 - 14		*1
H521 9071	H521 9571	Development Unit – B4	1 – 1	O/O	1 – 16		*2
(H515 2600)		Shaft - Agitator - Right	(1 - 0)				
(H515 2601)		Shaft – Agitator	(1 - 0)				
(H515 2625)		Toner Duct – B4	(1 - 0)		1 – 16	12	
(H515 2617)		Spacer - Duct - Right	(1 - 0)				
(H515 2620)		Spacer – Duct – Left	(1 - 0)				
(H515 2615)		Film – Duct – Right	(1 - 0)				
(H515 2616)		Film – Duct – Left	(1 - 0)				
(H515 2630)		Seal – Duct – R	(1 - 0)		1 – 16	9	
(H515 2626)		Seal – Duct – L	(1 - 0)		1 – 16	7	
(H515 2609)		Toner Supply Bar – B4	(1 - 0)		1 – 16	15	
(H515 2628)		Diffusion Plate – L	(1 - 0)		1 – 16	83	
(H515 2614)		Diffusion plate Holder	(1 - 0)		1 - 16	84	
(H515 2629)		Spacer – Film – 0.6	(2 - 0)				
(H515 2627)		Diffusion Plate – Toner – Upper	(1 - 0)				
(H515 2613)		Seat – Diffusion Plate	(1 - 0)				
(H515 2608)		Holder - Diffusion Plate - L	(1 - 0)				
(H515 2607)		Holder – Diffusion Plate – R	(1 - 0)				
(H515 2606)		Film – Diffusion Plate	(2 - 0)				
(H515 2605)		Seat - Hopper	(1 - 0)				
(H515 2604)		Spring – Diffusion plate - L	(1 - 0)				
(H515 2603)		Spring – Diffusion plate – R	(1 - 0)				
(H515 2602)		Holder Pin- Diffusion Plate	(1 - 0)				
(H515 2623)		Bracket - Supporter - L	(1 - 0)				
(H515 2624)		Bracket - Supporter - R	(1 - 0)				
,	(H521 9802)	Duct Ass'y – B4	(0 - 1)				
	(H081 2438)	Shaft – agitator	(0 - 1)				
	(H515 2544)	Paddle – Deve. Unit – B4	(0 - 1)				
	(H515 2635)	Film Ass'y – Toner Hopper – B4	(0 - 1)				
	(H515 2641)	Film – toner – Rear – B4	(0 - 1)				

- *1: Only for Taiwan (FX6, FX6MK2)
- *2: For all countries except Japan

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Modification Bulletin

Model: F14(FX4)/F16MK2(FX6MK2)		Date	e: 31-Jul-98	No: 197	
Modified Article: Harness		Prepared by: Y.Okunishi			
From: QAC Field Inf	ormation Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization	☐ Vendor change ☐ To meet standards ☐ To improve reliability () ☐ Other			neet standards)
Modification Schedule	From when the old part beco	mes out o	of stoc	ck.	

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H515 5318	H551 5341	Harness – PFU - M	1 - 1	O/O	19	37	FX6MK2

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Modification Bulletin

Model: F14(FX4), F16(FX6), F16MK2(FX6MK2)			Date	e: 31-Aug-98	No: 198
Modified Article: Cover - Power Pack			Prepared by: Y.Okunishi		
From: QAC Field In	formation Dept.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part standardization	 ✓ Vendor change ☐ To meet standards ☐ To improve reliability ☐ Other 			neet standards)
Modification Schedule	From when the old part becc	omes out of	stoc	k.	

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H515 3130	H515 3158	Cover – Power Pack	1 - 1	O/O	1 - 3	22	

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Model: F14(FX4),F16(FX6),F16MK2(FX6MK2)				9: 15-Sep-98	No: 199
Modified Article: ADF			Prepared by: Y.Okunishi		
From: QAC Field Information Dept.					
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part Standardization	☐ Vend ☐ To im ☑ Other	prove	ange To need the second the life of the	meet standards) ne eparation pad)
Modification •July 1998(for Europe and Asia version machines) •November 1998 (for service part)					

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H515 1355	H551 1362	Separation Pad Ass'y - EU	1 - 1	O/O	1 - 7	25	FX4
					1 - 7	20	FX6

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

MB Correction

Reissue date: 30-Sep-98 The items n bold italic have been corrected or added.

Model: FX4,FX6,FX6MMK2,LSO,IFO,FLX7,FR4,LFO Date			e: 15-Sep-98	No: Multi - 012 A	
BR1					
Modified Article: NCU			Prepared by: Y.0	Okunishi	
From: QAC Field Information Dept.					
Reason for	Parts catalog correction	⊠ Vend	lor ch	ange 🔲 To n	neet standards
Modification:	☐ To facilitate assembly	☐ To in	nprove	e reliability ()
	☐ Part Standardization	☐ Othe	r		
Modification	Once the stock of the old part runs out.				
Schedule					

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
54886040E	54886040F	PCB – NCU – HEI	1 – 1	O/O			*1
54886041E	54886041F	PCB – NCU – HE2	1 – 1	O/O			IF0
54886045B	54886045C	PCB – NCU – HE2Y	1 – 1	O/O			*2
54886050B	54886050C	PCB – NCU – HE - IT	1 – 1	O/O			FR4
54886052	54886052 A	PCB – NCU – HE – 1Y	1 – 1	O/O			*3
54886053B	54886053C	PCB – NCU – HE – 2Y	1 – 1	O/O			LFO
H0686003H	H0686003J	PCB – NCU – HE -ASA	1 – 1	O/O			*4
(H5047146)	(H5457108)	HIL - 220/240V	(1 - 1)	(O/O)			

Note: *1= FX4, FX6, FX6MK2, LSO

*2= FX7, LX7

*3= FR4 G3 Option

*4= BRO, BR1

Europe, Asia only

RC	RE	ASIA	
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Modification Bulletin

Model: FX4 (Europe Asia) Date:			e: 30-Sep-98	No: 200	
Modified Article: HDD Harness			Prepared by: Y.0	Okunishi	
From: QAC Field Int	ormation Dept.				
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part Standardization	☐ Vende☐ To im☐ Other	prove	ange	neet standards)
Modification Schedule					

Old part	new part	Description	Qty	Int	Page	inaex	Note
number	number						
H515 5356	H515 5358	HDD Harness – 44P	1 - 1		1 - 35	3	



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PAGE: 1/2

Model: F/L Series, FR6 (F66), FR4 (F64) Date					98	No.: 201	
Modified Article: Development Unit					Prepared by: Y.Okunishi		
From: GTSS Field Ir	nformation Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards	
Modification:	☐ To facilitate assembly	⊠ To im	prove	e reliability	()	
☐ Part standardization ☐ Other			r				
Modification Machines : September '98							
Schedule	Service parts : November '98						

Old part number	New part number	Description	Qty	Int	Page	Index	Note
		<for a4="" development="" unit=""></for>					*1
H516 2519	H516 9645	Rubber Roller Kit – A4	1 - 1	O/O	1 -12	3	*2
H516 2414	H523 2418	Bearing	1 - 1	O/O	2 - 12	1	
		<for b4="" development="" unit=""></for>					*1,3
H515 2519	H515 9645	Rubber Roller Kit – B4	1 - 1	O/O	1 -16	3	*2
H515 2414	H515 2647	Bearing	1 - 1	O/O	1 - 16	1	

Note:

- *1: The part number for the development Unit will not be changed.
- *2: The part number for the Rubber Roller Assembly (Index 5) will be no longer available.

Shield – Rubber Roller (H5162528: Index no.34, page 12) is packed together with the Rubber Roller in a box.

The new part is Rubber Roller Kit, which is registered in the spare parts system.

(Rubber Roller without the shield) → (Rubber Roller with the shield)

Many technicians have removed the rubber roller shield before changing the rubber roller because it makes changing the roller easier.

But, the shield must be replaced after the roller is changed. So, we pack the shield with the roller.

*3: For LSO, LSOMK2 and FX4/FX6 (Taiwan) See the next page for the changes to the parts.

RC	REBV	ASIA	
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PAGE: 2/2

Model: F/L Series, FR6 (F66), FR4 (F64) Date: 31-Oct-98 No.: 201

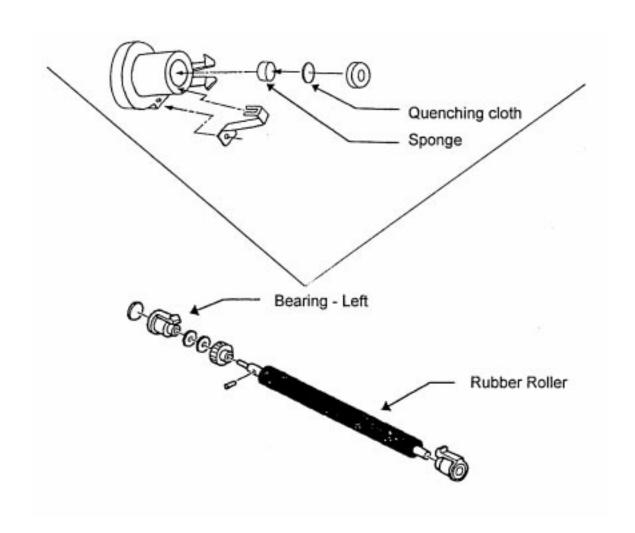
1) Rubber Roller

The mold of the rubber roller is changed to a new type which is the same mold as for the other models.

As a result, the surface of the rubber is changed slightly (it is not easy to see the change visually.) and this is effective in preventing the toner from sticking on the roller surface. (See "Filming Problem" in RTB no. F/L - 064.)

2) Bearing – Dvlp. Roller – Left

Small parts, which make better grounding, are added inside the bearing. See below. If the grounding is not completed, vertical black lines may occur on copies.



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Model: LSO/LS	OMK2	te: 31-Dec	-98	No.: 202		
Modified Article	: ADF	Prepared by: Y.Okunishi				
From: GTSS Field	d Information Dept.					
Reason for	□ Parts catalog correction	☐ Vendor c	nange	☐ To n	neet standards	
Modification:	☐ To facilitate assembly	☐ To impro	ve reliability	()	
	☐ Part standardization	Other				

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
	H521 1371	Sheet – Guide Sensor	2				

These sheets are just below the guide mylar (Index 2 and 3 on page 1-7 of the parts catalog) and they are not included in the part catalog.

RC	REBV	ASIA	
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PAGE: 1/1

Model: F/L Series (FX4, FR4)				e: 15-Jan-9	9	No.: 203	
Modified Article: HDD			Prepared by: Y.Okunishi				
From: GTSS Field Information Dept							
Reason for	☐ Parts catalog correction			•	☐ To m	neet standards	
Modification:	☐ To facilitate assembly	☐ To imp	orove	e reliability	())	
☐ Part standardization ☐ Other							
Modification	December production run in 1998(①,②,③)						
Schadula	After the old part becomes o	out of stock	(a)				

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H5155356	H5515370	Harness – HDD – 44P	1-1	X/O	35	3	1
H5155358	H5515370	Harness – HDD – 44P	1-1	X/O	35	3	1
H5515364	H5515370	Harness – HDD – 44P	1-1	X/O	35	3	2
H1303010	H1303012	HDD Kit	1-1	X/O	35	-	3
	(H5515370)	Harness – HDD – 44P	(0-1)				3
H1303012	H1303012A	HDD Kit	1-1	O/O	35	-	4
(H5157119)	(A8537000)	HDD	(1-1)	(O/O)	35	5	4

Note: ①: for FX4 ②: for FR4

③: The new harness (44P) becomes a component of the HDD kit.

④: The new HDD must be installed with the new Harness H5515370. The new HDD kit includes the new HDD and the new harness.

Reference: RTB F/L - 056.

RC	RE	ASIA	
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Model: F/L Series (FX6, FX6MK2, FX6CD)			e: 15-Jan-99		No.: 204		
Modified Article: FCE			Prepared by: Y.Okunishi			_	
From: GTSS Field Information Dept							
Reason for	Parts catalog correction	⊠ Vendo	or ch	ange	☐ To m	neet standards	
Modification:	☐ To facilitate assembly	☐ To im	prove	e reliability	()	
	☐ Part standardization	☐ Other					
Modification Schedule	After the old part becomes o	ut of stock	ζ.				

Old part number	New part number	Description	Qty	Int	Page	Index	Note
14074677	14075097	IC - E28F004B5 - T60	1-1	0/0			*

* The Flash ROM for FX6, FX6MK2 and FX6CD will be changed. This changed does not affect the performance of the software.

RC	RE	ASIA	
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Modification Bulletin

PAGE: 1/1

Reissued: 15-Apr-99

Model: FX6, <i>FX6MK2, FX6CD</i>	Date: 31-Mar-99	No.: MH515205a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: FCE			Prepared by: Y.Okunishi		
From: GTSS Field Ir	nformation Dept.				
Reason for Modification:	☐ Parts catalog correction ☐ Vendor char ☐ To facilitate assembly ☐ To improve red ☐ Part standardization ☐ Other		J	To meet standards	
Modification Schedule	When the current stock of old	d parts runs ou	t.		

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
<fx6></fx6>							
H5166114H	H5166114J	FCE - EU	1 - 1	O/O	3	10	
H5166122F	H5166122G	FCE – US <i>(FX6, FX6CD)</i>	1 - 1	O/O	3	10	
H5166126E	H5166126F	FCE - ASIA	1 - 1	O/O	3	10	
< <i>FX6M></i>							
H5266007K	H5266007L	FCE – Taiwan	1 - 1	0/0	3	10	
H5266102J	H5266102K	FCE – US	1 - 1	0/0	3	10	
H5266104N	H5266104P	FCE – EU	1 - 1	0/0	3	10	
H5266106J	H5266106K	FCE – ASIA	1 - 1	0/0	3	10	
(H5167101)	(19010045)	(IC – DRAM-4M)	(2-2)	(O/O)			

RC	REBV	ASIA	
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Modification Bulletin

Model: ISDN Option	Model: ISDN Option			e: 31-Mar-99		No.: Multi-13	
Modified Article: F	Modified Article: PCB – CIG4 (ISDN)			Prepared by: Y.Okunishi			
From: GTSS Field Information Dept.							
Reason for	Parts catalog correction	⊠Vendo	or cha	ange	☐ To n	neet standards	
Modification:	☐ To facilitate assembly	☐To imp	orove	reliability	()	
	☐Part standardization	Other					
Modification Schedule	When the current stock of old	d parts rur	ns ou	t.			

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H0826034F	H0826034G	PCB – CIG4 – SV - US	1 – 1	O/O			*1
H0826035H	H0826035J	PCB – CIG4 – SV - EU	1 – 1	O/O			*2
(H0827162)	(19020047)	IC – SRAM-1M	(2 - 2)	(O/O)			

^{*1:} For FX4 (US) and FR4 (US)

RC	REBV	ASIA	
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^{*2:} For LHO (EU), FX4 (EU) and FR4 (EU)

Modification Bulletin

Model: FX6Mk2 (Model: FX6Mk2 (Taiwan)			e: 15-Apr-99	Э	No.: MH515206	
Modified Article:	Cover - ADF			Prepared by: Y.Okunishi			
From: Technical S							
Reason for	□ Parts catalog correction	□Vendo	or cha	ange	☐ To n	neet standards	
Modification:	☐To facilitate assembly	☐To im	prove	reliability	()	
	☐ Part standardization	Other					
Modification Schedule:							

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5164247	H5151292	Cover - ADF	1 - 1		1-5	2	

RC	REBV	ASIA	
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Schedule

Modification Bulletin

PAGE: 1/1

Model: FR4/6, FX4/6, FX6Mk2, FX6CD No.: MH551010 Date: 31-May-99 Modified Article: ADF Prepared by: Y.Okunishi From: Technical Service Dept., GTS Division ☐ Parts catalog correction ☐ To meet standards Reason for ☐ To facilitate assembly ☐To improve reliability Modification: Other □ Part standardization After the old part runs out Modification

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5151297	H5511297	Lock Lever – Operation Panel	1 – 1	0/0	5	16	

RC	REBV	ASIA	
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Model: LSO, LSOMk2			Date: 30-Jun-99			No.: MH515207	
Modified Article: A	Modified Article: ADF Unit2			Prepared by: Y.Okunishi			
From: Technical Service Dept., GTS Division							
Reason for	Parts catalog correction	□Vend	or cha	ange	☐ To n	neet standards	
Modification:	☐ To facilitate assembly	☐To im	prove	reliability	()		
	□ Part standardization	Other					
Modification	After the old part runs out						
Schedule							

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5211293	H3061329	Joint Shaft	1 – 1	O/O	9	11	

RC	REBV	ASIA	
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PAGE: 1/1

Reissued: 12-Jul-01

Model: LSO, LSOMk2	Date: 30-Jun-99	No.: MH515208a

MB Correction

The items in bold italics have been corrected or added.

Modified Article: Main Frame 2			Prepared by: Y.Okunishi		
From: Technical Se	rvices Dept., GTS Division				
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐Vendor change ☐To improve reliability (*1)		☐ To meet standards ()	
Modification Schedule	From June 1998 production	run			

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5213117	H5223117	Gear – Oil Damper	1 – 1	X/X	23	4	*2
H5213118	H5223118	Collar – Oil Damper	1 – 1	X/X	23	3	*2

^{*1:} The gear has been widened by 2 mm to strengthen the gear teeth.
*2: The above parts should be replaced together as a set.

RC	REBV	ASIA	
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Model: FR4/6, FX4/6, FX6Mk2, FX6CD Date			e: 30-Jun-99	9	No.: MH551011	
Modified Article: Main Frame 2			Prepared by: Y.Okunishi			
From: Technical Service Dept., GTS Division						
Reason for	Parts catalog correction	☐Vendor change		☐ To n	neet standards	
Modification:	☐ To facilitate assembly	☐To im	prove	reliability	()	
		Other				
Modification	After the old part runs out					
Schedule						

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5163361	G0241007	Rubber Foot	1 – 1	O/O	19	25	

RC	REBV	ASIA	
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Modification Bulletin

PAGE: 1/1

Model: FX4 Date			ate: 15-Jul-99		No.: MH515209	
Modified Article: FCE Prepared b				by: Y.Okunishi		
From: Technical Ser	rom: Technical Service Dept., GTS Division					
Reason for	Parts catalog correction	⊠ Vend	or ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To im	prove	e reliability	()
	☐ Part standardization	Other				
Schedule	After stock of the old part ru	uns out				

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5156282	H5156292	PCB - MFCE - US	1 - 1	O/O	4	14	
H5156283	H5156293	PCB - MFCE - Europe	1 - 1	O/O	4	14	
(19020021)	(19020051)	IC - SRAM-1Mx8-70ns	(1 - 1)	O/O			
(H5157135)	(19031021)	IC - DRAM-1Mx16-60ns	(1 - 1)	O/O			

The SRAM and DRAM are changed.

RC	REBV	ASIA
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Modification Bulletin

PAGE: 1/1

Model: FX6,FX6Mk2,FX6CD,FX4,LSO,LSOMk2 Date: 15-Jul-99 No.: MH515210 Prepared by: Y.Okunishi Modified Article: Fusing Unit From: Technical Service Dept., GTS Division Reason for ☐ Parts catalog correction ☐ Vendor change ☐ To meet standards ☐ To improve reliability ☐ To facilitate assembly Modification: □ Part standardization ☐ Other After stock of the old part runs out Schedule:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
Hullibel	Hallibei						
H5152169	H5152212	Bearing - Pressure Roller	2 - 2	0/0	15	49	

RC	REBV	ASIA
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Model: FX4,FX6,FX6Mk2,FX6CD,FR4,FR6 Date			e: 29-Feb-00	No.: MH551015	
Modified Article: Exterior			Prepared by: Y.Okunishi		
From: Technical Ser	vices Dept., GTS Division				
Reason for	Parts catalog correction	□Vendo	or cha	ange	
Modification:	☐ To facilitate assembly	☐To im	prove	reliability	
	$oxed{oxed}$ Part standardization	Other	()		
Modification Schedule	From when the old parts because	ome out o	of stoo	ck	

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5164046	H3094300	Cover – PIF -2	1 – 1	O/O	1-3	1	



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Model: FX4,6,6Mk2	2,6CD,FR4,6,LSO,LSOMk2		Date	e: 15-Mar-00		No.: MH515211
Modified Article: F		Prepared by: Y.Okunishi				
From: Technical Ser	vices Dept., GTS Division					
Modification:	☐ Parts catalog correction☐ To facilitate assembly☐ Part standardization	□Vendo □To imp □Other	orove	inge reliability		meet new FCC andards.
Modification	From the old parts will becon	ne out of s	tock			

Old part number	New part number	Description	Qty	Int	Page	Index	Note
H5152134	H5512120	Lock Lever - Right	1 – 1	O/O	19	7	*

^{*} Page and index information is for FX4.

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	M odificat	tion B u	<u>lletin</u>	PAGE: 1/1
Model: LSO, LSC	Date	e: 24-Apr-00	No.: MH515212	
Modified Article:	ADF Unit 1		Prepared t	oy: Y.Okunishi
From: Technical S	Services Dept., GTS Division			
Reason for	□ Parts catalog correction	□Vendor cha	ange	☐ To meet new FCC
Modification:	☐ To facilitate assembly	☐To improve	e reliability	standards.
	☐ Part standardization	☐Other ()		
Modification	From when the old parts run	out of stock		
Schedule				

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H5211314	H5211317	Spring Clutch – M6	1 – 1	0/0	7	14	*
H5211317	H5211314	Pressure Spring	1 – 1	O/O	7	40	*

^{*}Index #14 must be #40 and #40 must be #14.

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	M odificat		PAGE: 1/			
Model: FX4/6, FR4/6	Date	Date: 18-Jul-00		No.: MFmul014		
Modified Article: F		Prepared by: Y. Okunishi				
From: Technical Ser	vices Dept., GTS Division					
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	change T		neet standards
Modification:		☐ To in	nprove	e reliability	()
	☐ Part standardization	☐ Othe	r			
Modification	From when the old part runs	out of sto	ck			
Schedule:						

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5165018	H5355055	Thermofuse (Europe)	1-1	O/O	14	13	*1

^{*1:} The part catalog page and Index number are for the Schmidt 1 Parts Catalog.

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Model: FX4, FR4 Da)ate	ate: 25-Jul-00		No.: MH551017
Modified Article: ADF/Scanner			Prepared by: Y. Okunishi			
From: Technical Se		I				
Reason for	□ Parts catalog correction	☐ Vendor	r cha	ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To impr	rove	e reliability	()	
	□ Part standardization	☐ Other				
Modification	When the new parts are avail	lable.				
Schedule:						

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
08053388	H5151348	Needle Roller Bearing - 4x8x8	1-1	X/O	10	110	*1
H5151342	H5511342	Polyethylene Sheet	2-2	O/O	7	33	*2

^{*1:} For part catalog correction *2: For part standardization

Modification Bulletin

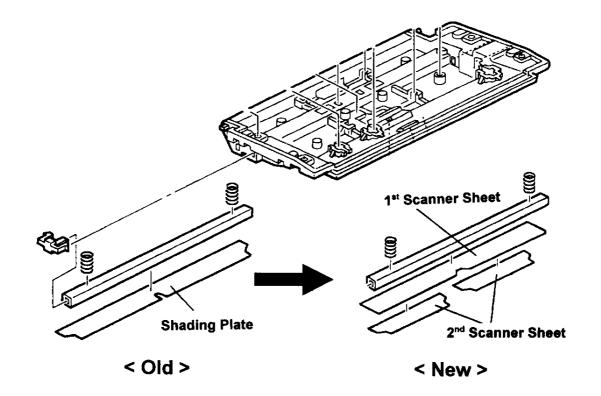
PAGE: 1/1

Reissued: 25-Aug-00

Model: FX6, FR6			Date	e: 22-Aug-0	0	No.: MH515213a	
Modified Article: ADF			Prepared by: Y. Okunishi				
From: Technical Ser	vices Dept., GTS Division						
Reason for Modification:	 □ Parts catalog correction □ To facilitate assembly ☑ Part standardization (with FX4 and FR4) 	☐ Vendor change ☐ To improve reliability ☐ Other		□ To n (neet standards)		
Modification Schedule:	After the old part runs out of s	stock					

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5521278		Shading Plate	1-0	O/O	7	19	*
	H5151338	1 st Scanner Sheet	0-1				*
	└─H5151339	2 nd Scanner Sheet	0-2				*

^{*} Interchangeable as a set (H5151338 x 1, H5151339 x 2). The original part number of H5521278 was H5151278.



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	W odification	tion L	3 u	lletin		PAGE:	1/1
Model: FX4, FR4 Da			Date	ate: 30-Aug-00		No.: MH515214	
Modified Article: F	PFU Type140			Prepared	by: Y.	Okunishi	
From: Technical Se	rvices Dept., GTS Division						
Reason for	□ Parts catalog correction	☐ Vendo	or ch	ange	☐ To n	neet standards	
Modification:	☐ To facilitate assembly	☐ To im	prove	e reliability	()	
	☐ Part standardization	☐ Other					
Modification							
Schedule:							

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5153680	H5153681	Registration Gear	1-1		1-4	13	*
H5153681	H5153680	Idle Gear	1-1		1-4	25	*

^{*} Index 13 should be 25 and Index 25 should be 13.



PAGE: 1/1

Reissued: 24-Jan-01

Model: FX4/6, FR4/6 (Only for US)	Date: 15-Nov-00	No.: MH515215a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: D	Pevelopment unit		Prepared	by: Y. Okunishi
From: Technical Ser	vices Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other (For new part		☐ To meet standards ()
Modification Schedule:	The old part (H5159810) w be available at the SPC in			e new part (H5159811) will

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5159810	H5159811	Sub Development Unit – A4	1-1	O/X	-	-	*
H5159811	H5159811A	Sub Development Unit – A4	1-1	0/0	-	-	**

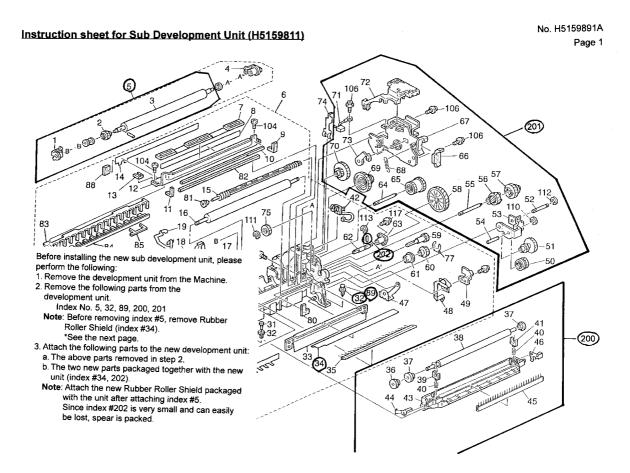
* The new Sub development unit has been registered in the spare part system. The original part number was H5159810 but it has been changed to H5159811. The parts will be available at SPC in January 2001.

The installation sheet is also corrected for the first production run in January.

** The installation sheet has been corrected again for the second production run.

Step 2: "Index No. 5, 89, 200, 201" → "Index No. 5, 32, 89, 200, 201"

Step 3: "The four parts" → "The above part"



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PAGE: 1/1

Model: FX4, FR4 Da			Date : 22-Feb-01		No.: MH515216		
Modified Article: FCU				Prepared by: Y. Okunishi			
From: Technical Ser	vices Dept., GTS Division						
Reason for	Parts catalog correction	☐ Vendor c	hange	☐ To n	neet standards		
Modification:	☐ To facilitate assembly ☐ To improv		ve reliability ()				
	□ Part standardization	☐ Other ()					
Modification	The new part has been in sto	The new part has been in stock.					
Schedule:							

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5157100	H5157107	IC – SCP (IC-2)	1 - 1	0/0			*

Note:

^{*}The part number of the FCU has not been changed.

Modification Bulletin

PAGE: 1/1

Reissued: 30-May-01

Model: FX4, FX6, FR4, FR6	Date: 28-May-01	No.: MH515217b
1110001.17(1,17(0,11(1,11(0)	Dato. Lo may or	110 10110102110

MB Correction

The items in bold italics have been corrected or added.

Modified Article: ADF			Prepared by: Y. Okunishi		
From: Technical Services Dept., GTS Division					
Reason for	☐ Parts catalog correction	☐ Vendor change		☐ To meet standards	
Modification:	☐ To facilitate assembly	☐ To improve	e reliability	()	
	□ Part standardization	☐ Other ()		
Modification	From when the old part has ru	un out of stock			
Schedule:					

The following parts have been changed for parts standardization:

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number	-					
H5151306	H3091306	Original Guide - Right	1 - 1	0/0	8	28	FX4
H5151307	H3091307	Original Guide - Left	1 - 1	O/O	8	16	FX4
H5151344	H5511344	Original Guide – Right - LNR	1 - 1	O/O	8	28	FX4
H5151345	H5511345	Original Guide – Left - LNR	1 - 1	0/0	8	16	FX4

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Model: FX4, FX6, FR4, FR6 Dat			Oate: 29-May-01			No.: MH515218
Modified Article: Laser Unit				Prepared	by: Y. 0	Okunishi
From: Technical Ser						
Reason for	Parts catalog correction	☐ Vendor	r cha	ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To imp	rove	ereliability	()
	□ Parts standardization	Other ()				
Modification	From when the old part runs	From when the old part runs out of stock				
Schedule:						

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5214056	G0291980	LD Decal	1 - 1	0/0	13	2	FX4

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Model: LSO, LSOMK2				Date: 29-May-01		No.: MH515219	
1110001: 200, 20011				5. 20 May 0	•	110:: 11111010210	
Modified Article: Platen Cover				Prepared	by: Y.	Okunishi	
From: Technical Ser							
Reason for	☐ Parts catalog correction			ange	☐ To n	neet standards	
Modification:	☐ To facilitate assembly	☐ To improve reliability		e reliability	()	
	☐ Part standardization	Other ()					
Modification	From when the old part runs	From when the old part runs out of stock					
Schedule:							

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5211105	H5211234	Platen Cover Ass'y	1-1	O/O	3	11	

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PAGE: 1/1

Model: LSO, LSOMk2 Date:			e: 26-Sep-01		No.: MH515220		
Modified Article: Main Frame 2				Prepared by: A.Ishiyama			
From: Technical Se	rvices Dept., GTS Division						
Reason for	☐ Parts catalog correction	□Vendo	r cha	ange	☐ To n	neet standards	
Modification:	☐ To facilitate assembly	⊠To improve relia		reliability ()	
	☐Part standardization						
Modification	August 2001 for service part						
Schedule							

The production process for the Oil Damper Gear has been changed to further increase its strength and durability. Please also refer to RTB RH515069a and MB MH515208a.

	Old part number	New part number	Description	Qty	Int	Page	Index	Note
I	H5223117	H3073117	Gear – Oil Damper	1 – 1	X/O	23	4	*1

^{*1:} This new Oil Damper Gear should be replaced <u>together with</u> the H5223118 Oil Damper Collar announced in MH515208a <u>as a set</u>.

RC	REBV	ASIA	
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Modification Bulletin

PAGE: 1/1

Reissued: 3-Dec-02

Model: FX6, FX6Mk2, FX6CD, FR6	Date: 5-Feb-02	No.: MH515221a
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MB Correction

The items in bold italics have been corrected or added.

Modified Article: Scanner			Prepared by: A.Ishiyama		
From: Technical Ser	vices sec. Service Planning De	ept.			
Reason for Modification:	☐ Parts catalog correction☐ To facilitate assembly☑ Part standardization	☐Vendor cha	•	To meet standards	
Modification Schedule	After the stock of old parts ha	as been used u	ıp.		

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
H5161070	H5161080	Ground Plate - Scanner	1 – 1	O/O	9	10	

Please note that the previous part (H5161070) is only the metal plate itself, and the new part (H5161080) consists of this metal plate and two sliders.

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Modification:

Modification Bulletin

Model: F/L Series			te: 7-Nov-02	No.: MH515222	
Modified Article: HDD Option			Prepared by: A. Ishiyama		
From: Technical Se	rvices sec. Service Planning De	ept.			
Reason for	☐ Parts catalog correction	⊠ Vendor c	nange	☐ To meet standards	
Modification:	☐ To facilitate assembly	☐ To impro	e reliability	()	

PAGE: 1/1

The following has been changed due to a vendor change.

☐ Part standardization

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3497000 —		HDD - MK6014MAP	1 1	0/0	35	5	
	► H5159001	HDD TOSHIBA MK6014MAP	1 - 1	0/0	33	5	

☐ Other



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Reason for

Modification:

Modification

Schedule:

Modification Bulletin

	Date	e: 9-Jan-03		No.: MH515223
		Prepared	by: A.	Ishiyama
ept.				
☐ Vendor change			☐ To n	neet standards
☐ To improve reliability			()
Othe	r			

PAGE: 1/1

The following has been changed to improve reliability.

☐ Parts catalog correction

The new part is available at the SPC.

☐ To facilitate assembly

☐ Part standardization

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5155050D	H3125062	Toner End Sensor	1 -> 1	X/O	*	*	See below

Other

[Note]

[Hoto]		
Model	Page	Index
FX6/6Mk2/6CD, FR6	17	5
FX4, FR4	25	12
FX4 Taiwan	21	12
LSO/LSO Mk2	21	40

Model: FX4/6/6Mk2/6CD, LSO/LSO Mk2, FR4/6

From: Technical Services Sec. Service Planning Dept.

Modified Article: Toner End Sensor



n	PAGE: 1/1
Nov-03	No.: MH515224

Model: FX4, FX6, FX6Mk2 Dat			Date	e: 18-Nov-03		No.: MH515224	
Modified Article: Laser Unit				Prepared by: A.Ishiyama			
From: 1st Technical Support Sec. Service Support Dept.							
Reason for	Parts catalog correction	☐Vendor change		inge	☐ To meet standards		
Modification:	☐ To facilitate assembly	⊠To imp	orove	reliability	()		
	☐Part standardization						
Modification	The new part is available at S	The new part is available at SPC.					
Schedule							

The material of the adhesive for the Mylar on the underside of the Laser Unit has been changed to further ensure that the polygon mirror motor oil does not react with the adhesive.

Note: The following change is only an extra added measure to ensure that the symptom in RTB #RH551023 does not occur, since contact between the Mylar and motor shaft is already prevented in the older unit by the gap between the two.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5152042	H5152047	Laser Unit	1→1	X/O	1-13	1	

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Reason for

Modification:

Model: LSO, LSOMK2

Modified Article: Plate - Ground Plate

From: 1st Tech. Support Sec. Service Support Dept.

□ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

Modification Bulletin

	Date: 16-Dec-03			No.: MH515225		
		Prepared	by: T.	Shintani		
ot.						
☐ Vendor change			☐ To meet standards			
☐ To improve reliability			()		

PAGE: 1/1

Please add the following index, which was previously missing from the Parts Catalog (North America only).

Part Number	Description	Q'ty	Page	Index	Note
H5152189	Plate – Ground Plate	1	1-19	67	

Other ()

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PAGE: 1/1

Model: FX4, FX6, FX6Mk2, FX6CD, LSO, LSOMk2 Date			te: 1-Jun-04		No.: MH515226		
Modified Article: Lock Lever at fusing				Prepared by: A. Ishiyama			
From: 1st Technical Support Sec. Service Support Dept.							
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliabilit ☐ Other		•	☐ To n	neet standards)	
Modification Schedule:	The new part is available at S	SPC.					

The following has been changed for purposes of parts standardization between production parts on active models and service parts on discontinued models.

Incore Part Nu		Correct Part Number	Description	Q'ty	Int	Page	Index	Note
H5152	2133	H3122133	Lever – Lock - Left	1→1	0/0	*	*	1

Note 1:

Model	Page	Index
FX6	1-15	43
FX4	1-19	14
LSO	1-19	43