

RICOH

PARTS CATALOG

FOR

RICOH FAX 2500LF

[CRO France]

RICOH COMPANY, LTD.

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PARTS CATALOG

INTRODUCTION

This chapter instructs you the numbers and names of this parts on this machine.

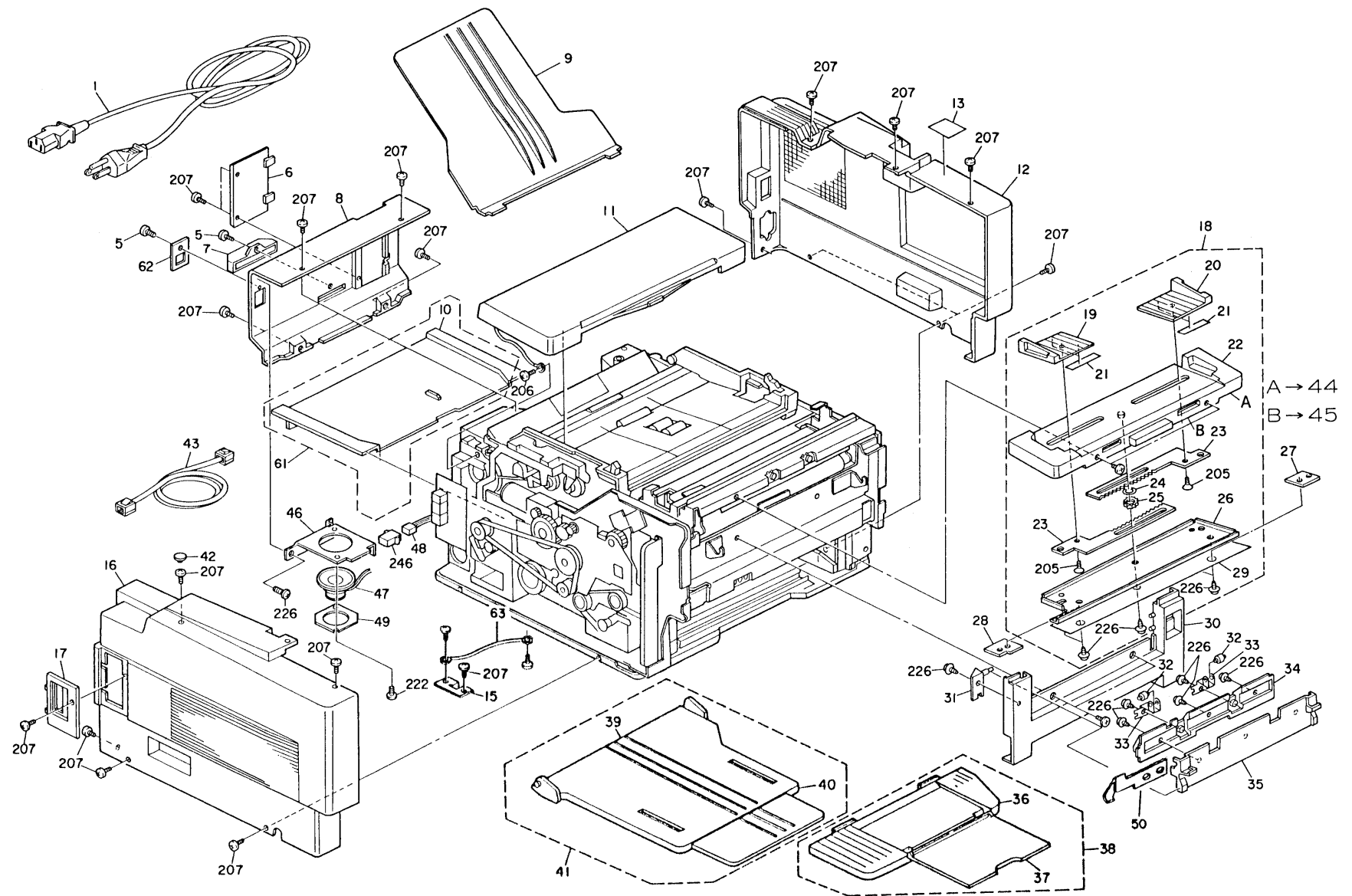
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1. EXTERIOR

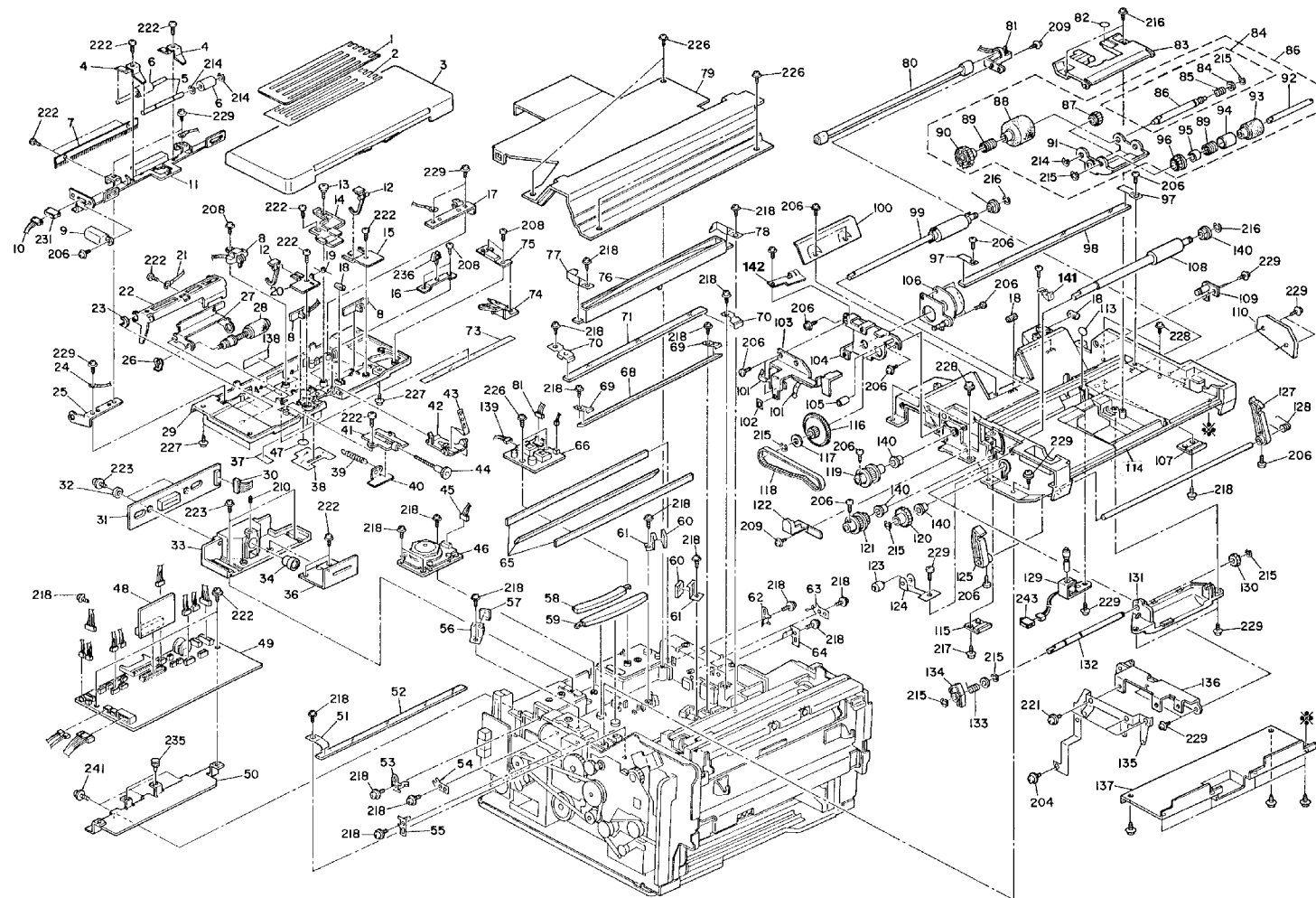


1. EXTERIOR

INDEX	PART NO.	DESCRIPTION	MODEL
*	H510 4709	Facsimile Features Manual - F	
*	H510 4424	Operator's Manual - F	
*	H081 2487	Sponge - Duct	
1	1150 0323	Power Supply Cord	
5	H081 4141	Screw - Handset	
6	H082 4126	Cover - Option	
7	H081 4147	Connector Cover	
8	H082 4103	Rear Cover	
9	H081 4122	Document Tray	
10	H081 3331	Cassette Cover	
11	H510 4220	OP-Port Ass'y - Europe	
12	H082 4104	Right Cover Ass'y	
13	H081 4183	Decal - ADF Open	
15	H081 1023	Bracket - ADF Stopper	
16	H081 4113	Left Cover	
17	H081 4143	NCU Cover	
18	H082 4850	Document Table Ass'y	
19	H081 4103	Left Document Guide	
20	H081 4102	Right Document Guide	
21	H081 4107	Seal - Document Guide	
22	H081 4101	Document Table	
23	H081 4106	Document Guide Rack	
24	H008 4560	Plate Spring - Pinion	
25	5474 1307	Gear - ADF Tray	
26	H081 4213	Lower Document Table	
27	H081 4159	Right Spring Plate - CTM	
28	H081 4158	Left Spring Plate - CTM	
29	H081 4124	Mylar - Document Table	
30	H081 4111	Front Cover	
31	H081 4135	Front Cover Bracket	
32	H081 2167	Lower Exit Roller	

INDEX	PART NO.	DESCRIPTION	MODEL
33	H081 2151	Exit Roller Holder	
34	H081 2129	Lower Exit Guide Plate	
35	H081 2156	Paper Exit Cover	
36	H081 4109	Sub Document Tray - 1	
37	H081 4110	Sub Document Tray - 2	
38	H081 4178	Sub Document Tray Ass'y	
39	H081 4212	Copy Tray	
40	H081 4121	Sub Copy Tray	
41	H081 4211	Copy Tray Ass'y	
42	H081 4154	Rubber Cap - M3	
43	H090 4025	Telephone Line	
44	H081 4156	Sponge - Document Table - Right	
45	H081 4155	Sponge - Document Table - Middle	
50	H081 2157	Spring Plate	
62	H082 4127	Cover - G4	
63	H082 1061	ADF Wire	

2. ADF, SCANNER



2. ADF, SCANNER

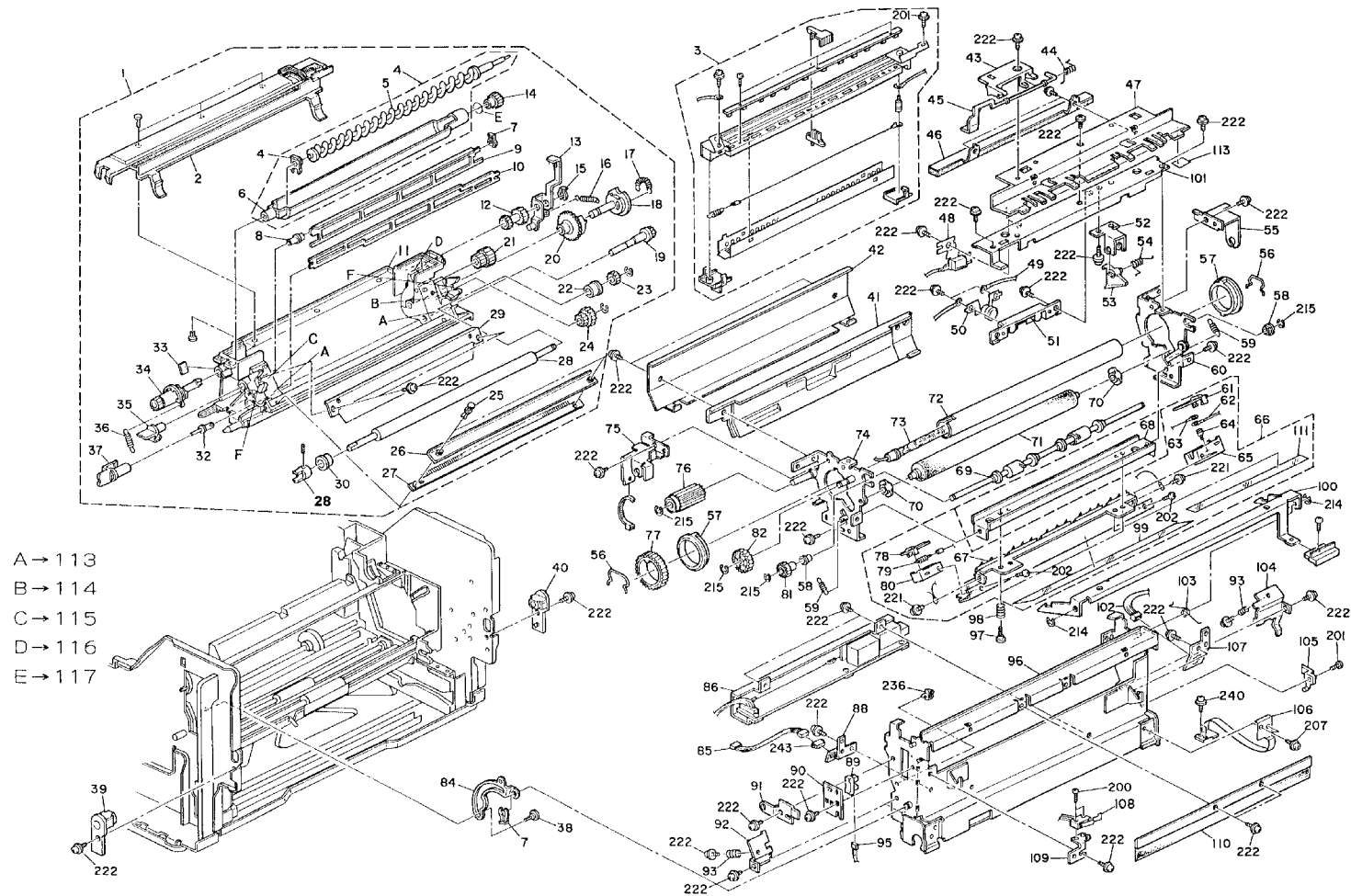
INDEX	PART NO.	DESCRIPTION	MODEL
*	H510 4353	Operation Panel Sheet: C	
*	H510 4366	Operation Panel Sheet: A	
*	H510 4367	Operation Panel Sheet: B	
*	H510 4369	Operation Panel Sheet: D	
1	H510 4167	Cover Sheet - Quick Dial	
2	H510 4394	Quick Dial Sheet : F	
3	H510 6006	PCB - Op-Port	
4	H081 1139	Pressure Spring Plate	
5	H081 1138	Pressure Shaft	
6	H081 1147	Pressure Roller Ass'y	
7	H081 1165	Antistatic Brush - Scanner	
8	H510 5002	Document Sensor Ass'y	
9	H081 1115	ADF Harness Holder	
10	H510 5331	Harness - Op-Port	
11	H081 1202	ADF Stay Ass'y	
12	H081 1123	S1 Actuator	
15	H081 1124	Actuator Bracket	
17	H081 1201	Right Fulcurm Bracket - ADF Ass'y	
18	H001 4221	Harness Clamper	
19	H081 1146	S1 Spring	
20	H081 1156	S1 Bracket	
21	H081 5040	Ground Wire - ADF	
22	H081 1125	Shutter	
23	H081 1128	Bushing - Shutter	
24	H081 5041	Ground Wire - Guide	
25	H081 1200	Left Fulcurm Bracket - ADF Ass'y	
26	5447 2681	Snap Ring	
27	H081 1130	Separation Stay	
28	H081 1105	Separation Roller Ass'y	
29	H081 1101	Upper Document Guide	
30	H081 5519	Harness - SBU	

INDEX	PART NO.	DESCRIPTION	MODEL
31	H510 6008	PCB - SBU	
32	5466 3198	Washer - SBU	
33	H081 1050	Lens Holder	
34	H041 1101	Lens - 6/30 - 24	
36	H081 1060	Shading Plate	
37	H081 1160	Mylar - ADF Separation	
38	H081 1167	Shutter Guide	
39	H081 1114	Separation Pressure Spring	
40	H081 1133	Slider - Separation Torque Adjuster	
42	H081 1135	Pressure Plate - Pick-up	
43	H081 1137	Spring Plate - Pressure Plate	
44	H081 1134	Pin - Separation Torque Adjuster	
45	H510 5330	Harness - Hexagonal Mirror Motor	
46	H510 5011	Hexagonal Mirror Motor	
47	H081 1157	Maintenance Decal - 1	
49	H510 6103	PCB - FCU: France	
50	H510 3528	FCU Bracket	
51	H081 2523	Holder - Protection Glass	
52	H081 2507	Dustproof Glass	
53	H081 1194	2nd Mirror Holder - Left	
54	H081 1930	1st Mirror Holder - Left	
55	H081 1196	3rd Mirror Holder - Left	
56	H081 2512	Holder - 1st Cylindrical Lens	
57	H081 2501	Lens - CYL	
58	H081 2502	F0 Lens - L1	
59	H081 2503	F0 Lens - L2	
60	H081 2508	1st Cylindrical Mirror	
61	H081 2517	Holder - 2nd Cylindrical Mirror	
62	H081 1195	2nd Mirror Holder - Right	
63	H081 1931	1st Mirror Holder - Right	
64	H081 1197	3rd Mirror Holder - Right	

INDEX	PART NO.	DESCRIPTION	MODEL
65	H081 1062	Scanner Mirror	
66	H081 5006	Xenon Lamp Stabilizer	
68	H081 2505	1st Mirror	
69	H081 2515	Right Holder - 1st Mirror	
70	H081 2518	Right Holder - 2nd Mirror	
71	H081 2506	2nd Mirror	
73	H082 1120	White Plate	
74	H081 1121	Button - ADF Open	
75	H081 1122	Bracket - ADF Open	
76	H081 2504	Lens - BTL	
77	H081 2514	Left Holder - BTL	
78	H081 2513	Right Holder - BTL	
79	H081 2558	Cover - Laser Unit	
80	H081 5000	Xenon Lamp	
81	H081 1053	Xenon Lamp Holder - Right	
83	H081 1022	Mainte. Cover - Pick-up Roller 1	
84	H081 1067	Feed Shaft Ass'y	
86	H510 1043	Pick-up Roller Ass'y	
87	H081 1046	Idler Gear - ADF Pick-up Roller	
88	H081 1030	ADF Feed Roller	
89	H081 1049	Spring Clutch - ADF Pick-up Roller	
90	H081 1045	Feed Gear	
91	H081 1066	ADF Pick-up Roller Bracket	
92	H081 1070	ADF Pick-up Roller Shaft	
93	H081 1031	ADF Pick-up Roller	
94	H081 1079	Collar - Spring Clutch	
95	H081 1048	Pick-up Roller Hub	
96	H081 1047	ADF Pick-up Roller Gear	
97	H081 1063	Exposure Glass Holder	
98	H081 1054	Exposure Glass Ass'y	
99	H081 1027	R2 Roller Ass'y	
100	H081 1094	Lens Cover	
101	H110 3883	Harness Clamp	

INDEX	PART NO.	DESCRIPTION	MODEL
102	H081 1072	Insuration Sheet : NCU	
103	H510 1092	Harness Guide Ass'y	
104	H510 1034	Tx Motor Cushion Ass'y	
105	H081 1042	Timing Belt - Idler 1	
106	H510 5007	Scanner Motor	
107	H081 1074	Sheet - Protection	
108	H081 1026	R1 Roller	
109	H081 1203	Right Fulcrum Bracket Ass'y	
110	H081 1173	Bracket Cover	
114	H081 1021	Lower Document Guide	
115	H081 1096	Sheet - Protection : 1	
116	H081 1032	Idler - Tx Motor	
117	H081 1024	Collar - Tx Motor	
118	H081 1025	Timing Belt - Tx Motor	
119	H081 1019	Timing Pulley - R2 Roller	
120	H081 1033	Idler - ADF Gear	
121	H081 1016	Timing Pulley - R1 Roller	
122	H081 1052	Xenon Lamp Holder - Left	
123	H081 1065	Timing Belt - Idler 2	
124	H081 1098	Idler 2 Holder	
125	H081 1076	Right Hook	
126	H081 1078	Shaft - Hook	
127	H081 1077	Left Hook	
128	H081 1175	Spring Hook	
130	H081 1041	Joint Idle Gear	
131	H081 1071	Idler Shaft Holder	
132	H081 1013	Idler Shaft	
133	H081 1015	Torque Limitter - Shutter	
134	H081 1014	Shutter Lever	
135	H081 1095	ADF Ground Plate - Lower	
136	H081 1204	Left Fulcrum Bracket Ass'y	
138	H081 1163	Stopper - S2 Sensor	
139	H510 5302	Harness - Driver	

3. FUSING, DEVELOPMENT



3. FUSING, DEVELOPMENT

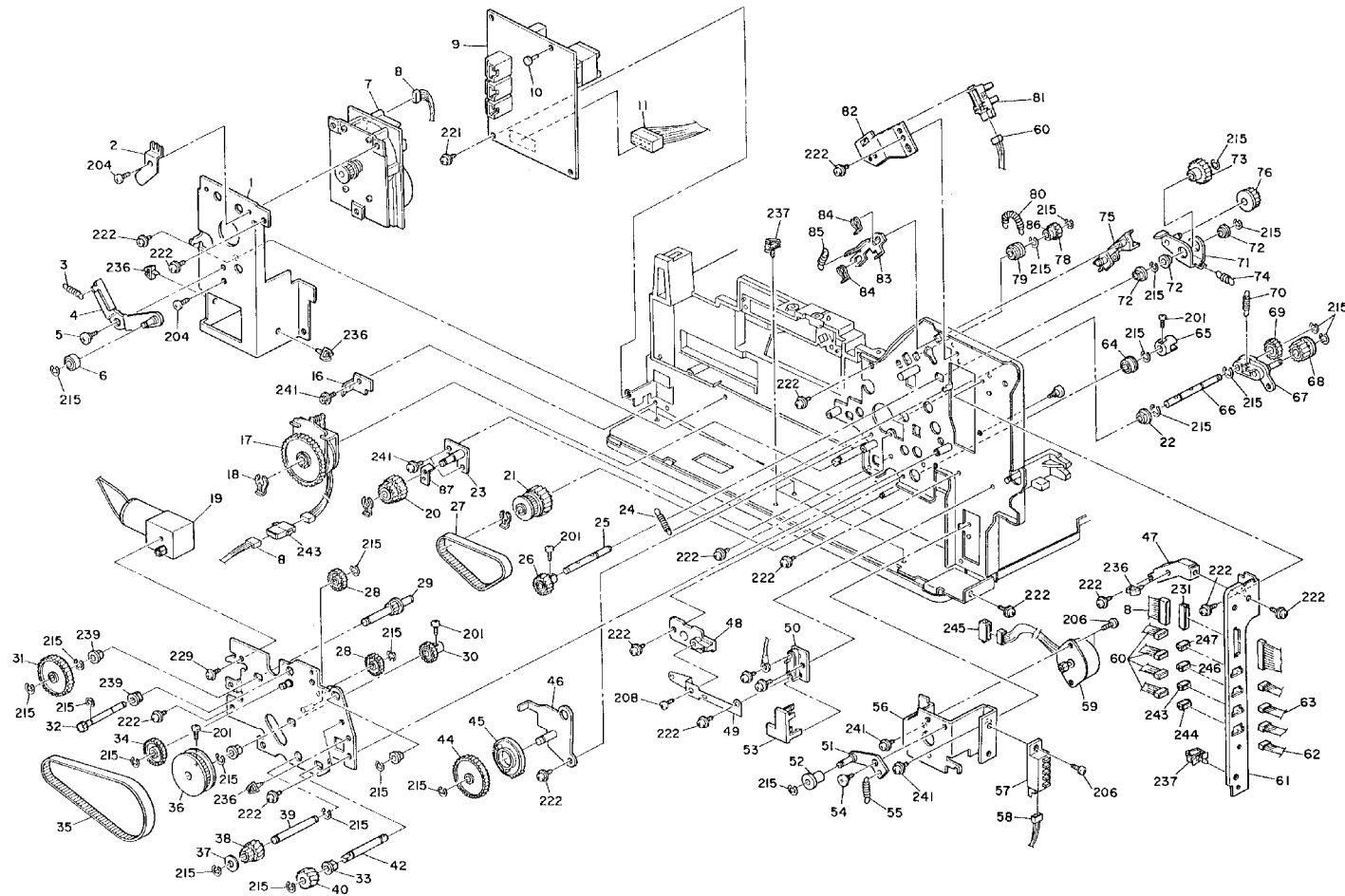
INDEX	PART NO.	DESCRIPTION	MODEL
1	H081 2032	Development Unit	
2	H081 2412	Development Unit Cover	
3	H081 2870	Eraser Ass'y	
4	H081 2448	Snap Ring - Toner Transfer	
5	H081 2421	Toner Transfer - Developper	
6	H081 2420	Toner Torogh	
7	5447 2681	Snap Ring	
8	H081 2438	Shaft - Agitator	
9	H081 2419	Agitator	
10	H081 2418	Toner Supplying Roller	
11	H081 2400	Hopper Ass'y	
12	H081 2435	Gear - Idler	
13	H081 2422	Lever - Toner End Detector	
14	H081 2436	Gear - Toner Transfer	
15	H006 3533	Snap Ring	
16	H081 2462	Spring - Toner End Lever	
17	H081 2434	Spring - Toner End Detector	
18	H081 2432	Disk - Toner End Detector	
19	H081 2427	Gear - Toner Supplying Roller	
20	H081 2431	Gear - Agitator	
21	H081 2430	Gear - Idler 2	
22	H081 2475	Bushing - Development Roller : M8	
23	H081 2459	Gear - Development Roller	
24	H081 2429	Gear - Idler 1	
25	5203 3105	Nylon Rivet	
26	H081 2458	Cover - Antistatic Brush	
27	H081 2447	Antistatic Brush - Develop. Roller	
28	H082 2400	Developmant Roller	
29	H081 2413	Development Blade	
30	H081 2478	Bushing - Development Roller : M6	
32	H081 2451	Shaft - Toner Supplying Roller	

INDEX	PART NO.	DESCRIPTION	MODEL
33	H081 2440	Stopper - Guide Gear	
34	H081 2437	Gear - Toner Guide	
35	H081 2463	Bushing - Agitator	
36	H081 2495	Spring - Guide Gear	
37	H081 2460	Bushing - Toner Supply Roller	
38	5419 5714	Stepped Screw - M4	
39	H081 3116	Left Fulcurm Pin - Base	
40	H081 3115	Right Fulcurm Pin - Base	
41	H081 2124	Fusing Cover	
42	H081 2159	Partition Plate - Fusing	
43	H081 2163	Bushing - Actuator	
44	H081 2165	Spring - Feed-out Sensor	
45	H081 2122	Actuator - Copy Out Sensor	
46	H081 2145	Cleaning Pad	
47	H081 2174	Upper Exit Guide	
48	H081 2137	Thermistor	
49	H081 5031	Harness - Thermostat	
50	H081 2173	Thermostat Ass'y : E	
51	H081 2153	Thermostat Case	
52	H081 2144	Bracket - Fusing Stripper	
53	H081 2120	Fusing Stripper	
54	H081 2121	Stripper Spring	
55	H081 2133	Right Bracket - Fusing Lamp	
56	G003 6773	Retaning Ring, Fusing	
57	H081 2102	Bushing - Hot Roller	
58	H006 2135	Bushing - M4x6	
59	H510 2118	Pressure Spring	
60	H081 2105	Right Side Plate - Fusing	
61	H081 2917	Cover - Right End Block	
62	H081 5034	Transfer Charge Harness	
63	H081 9501	Transfer Corona Wire	

INDEX	PART NO.	DESCRIPTION	MODEL
64	5203 2060	Corona Wire Screw - M3x4	
65	H081 2915	Right End Block	
66	H081 2061	Transfer Charger Unit	
67	H081 2921	Transfer Charger Housing	
68	H081 2116	Lower Fusing Stay	
69	H081 2132	Exit Roller	
70	H081 2103	Bushing - Pressure Roller	
71	H081 2101	Fusing Pressure Roller	
72	H081 2100	Hot Roller	
73	H510 5061	Fusing Lamp - 230V	
74	H081 2109	Left Side Plate - Fusing	
75	H081 2149	Left Bracket - Fusing Lamp	
76	H081 2115	Idle Gear - Z16	
77	H081 2104	Gear - Hot Roller	
78	H081 2916	Cover - Left End Block	
79	H081 2908	Spring - Transfer Charger	
80	H081 2914	Left End Block	
81	H081 2117	Exit Roller Gear	
82	H081 2114	Idle Gear - Z23	
84	H081 2264	Stopper - Side Plate - Copy Out	
85	H081 5531	Transfer Harness - Thermistor	
86	H510 5050	Power Pack	
88	H081 2281	Left Connector Bracket	
89	AW02 0021	Photointerruptor	
90	H081 2291	Bracket - Photointerruptor	
91	H081 2280	Gear Bracket	
92	H081 2261	Left Inner Cover - Copy Out	
93	H081 2273	Pressure Spring - Master Unit	
95	H081 5538	Harness - CTM/SIF/Thermistor	
96	H081 2293	Side Plate - Copy Out	
97	H081 2912	Stepped Screw - Transfer Charger	
98	H081 2913	Pressure Spring - Transfer Charger	
100	H081 2274	Stay - Copy Out	

INDEX	PART NO.	DESCRIPTION	MODEL
101	H081 2175	Stay - Upper Exit Guide	
102	H081 5032	Transfer Harness - Fusing Heater	
103	H081 2258	Spring - Copy Out Cover Open	
104	H081 2262	Right Inner Cover - Copy Out	
105	H081 2292	Guide - Inter Lock Switch	
106	H081 2260	Right Ground Plate - Copy Out	
107	H081 2282	Right Connector Bracket	
108	H081 5033	Sensor - Copy Out Cover	
109	H081 2268	Sensor Bracket - Copy Out Cover	
110	H081 2269	Antistatic Brush - Copy Out	
111	H081 2924	Antistatic Cloth - Transfer Charger	
114	H081 2456	Seal-Development Roller: Right	
115	H081 2406	Seal-Development Roller: Left	
116	H081 2461	Seal-Hopper: Upper	
117	H081 2449	Seal-M4-M8	

4. DRIVE AREA

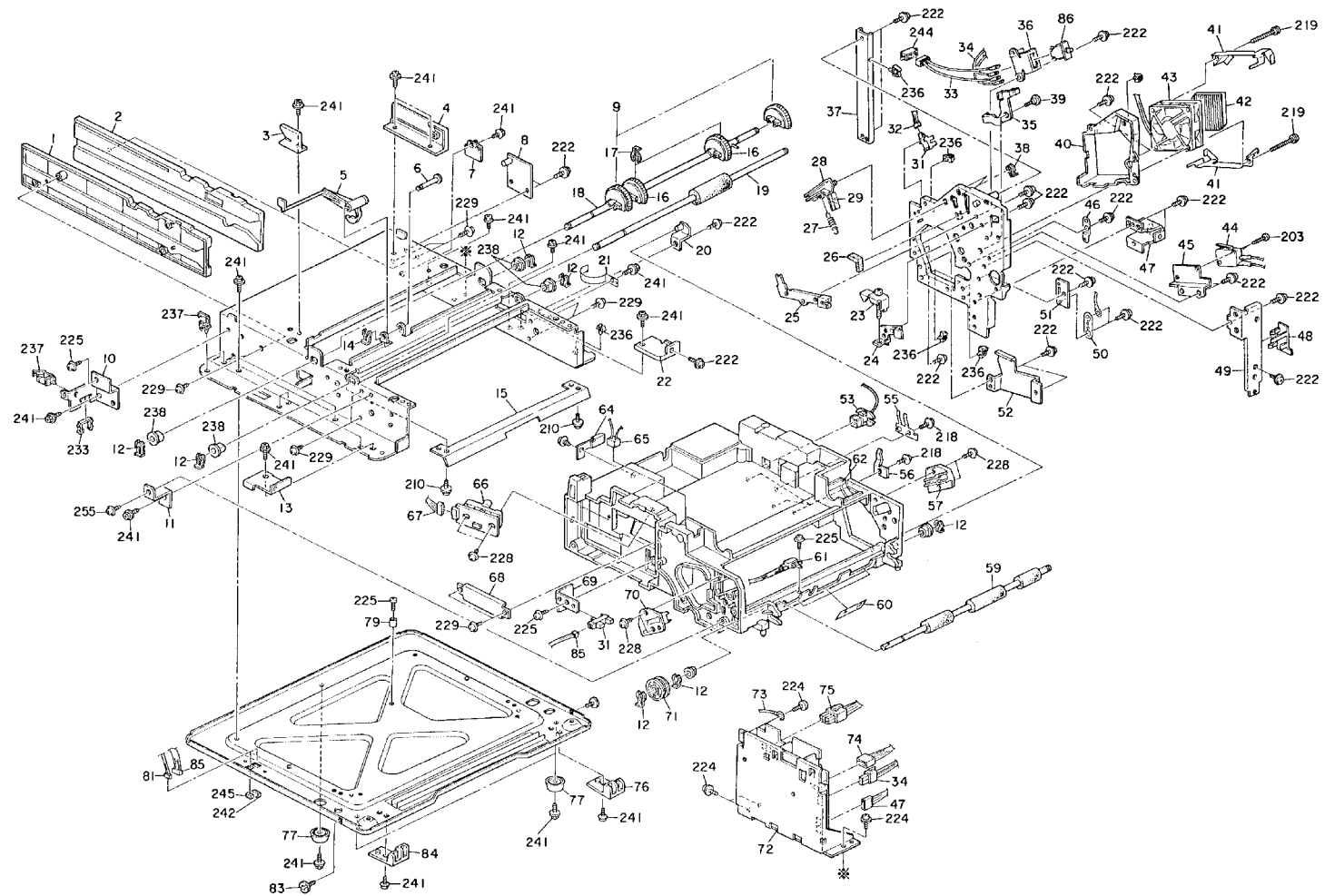


4. DRIVE AREA

INDEX	PART NO.	DESCRIPTION	MODEL
1	H081 3240	Bracket - CTM Motor	
3	H081 3148	Spring - Belt - 550	
4	H081 3257	Tightener Bracket	
5	5413 1882	Stepped Screw	
6	H081 3256	Tightener Roller	
7	H081 5077	Main Motor	
8	H081 5539	Harness - PF/Motor/PPack/SIF 24	
9	H510 6012	PCB - NCU: France	
11	H510 5301	Harness - NCU	
16	H081 3585	Bracket - Left Cover	
17	H081 5015	Spring Clutch - Paper Feed	
18	H020 3623	Snap Ring - Registration Roller	
19	H081 5036	CTM Motor	
20	H081 3315	Gear - 19/24	
21	H081 3543	Pulley/Gear - 35/24	
22	H081 3291	Bushing - M6	
23	H081 3417	Bracket - Gear - 19/24	
24	H081 3149	Spring - Left Guide	
25	H081 3217	Shaft - Drive Arm - Fusing	
26	H081 3224	Drive Gear - Fusing - Z25	
27	H081 3265	Timing Belt - S3M-366	
28	H081 3228	Idle Gear - Z28	
29	H510 3268	Drive Shaft Ass'y	
30	H081 3220	Fusing Drive Gear - Z20	
31	H081 3230	Drive Gear - Z75	
32	H510 3269	CTM Drive Gear - Z16	
33	H081 3262	Bushing - M6	
34	H081 3227	Idle Gear - CTM	
35	H081 3307	Timing Belt - Tension	
36	H081 3270	Timing Pulley - OPU - P36	
37	H081 3286	Timing Pulley Holder	

INDEX	PART NO.	DESCRIPTION	MODEL
38	H081 3275	Timing Pulley - Joint - Development	
39	H081 3274	Joint Shaft - Development Unit	
40	H081 3277	Development Drive Gear	
42	H081 3290	Development Drive Shaft	
43	H081 3225	Sub Side Plate - Driver Unit	
44	H081 3231	Driver Gear - Z88	
45	H081 3232	Sector Gear - Z55	
46	H081 3245	Bracket - Drive Gear Ass'y	
47	H081 3109	Stay - Left Side Plate	
48	H081 3266	Development Bias Bushing	
49	H081 3267	Development Bias Terminal	
51	H081 3319	Barcket - Tension Roller	
52	H081 3322	Tension Roller	
54	5447 2768	Stepped Screw - M3	
55	H081 3538	Spring	
56	H081 3311	Bracket - Paper Feed Motor Ass'y	
57	AW50 0010	Push Switch	
58	H081 5506	Harness - Paper Size Sensor	
59	H081 5017	Paper Feed Motor	
60	H081 5538	Harness - CTM/SIF/Thermistor	
61	H081 3182	Left Stay	
62	H081 5532	Transfer Harness - Copy Out Sensor	
64	H081 3291	Bushing - Development Drive	
65	H081 3292	Joint - Development Drive	
66	H081 3215	Shaft Drive Arm - PCU	
67	H510 3235	Joint Arm - Master Unit	
68	H081 3283	Drive Gear - Master Unit : Roller	
69	H081 3284	Drive Gear - Master Unit	
71	H081 3221	Arm - Joint Gear - Fusing	
72	H081 3216	Bushing - Fusing	
73	H081 3219	Drive Gear - Fusing - Z24	

5. BASE

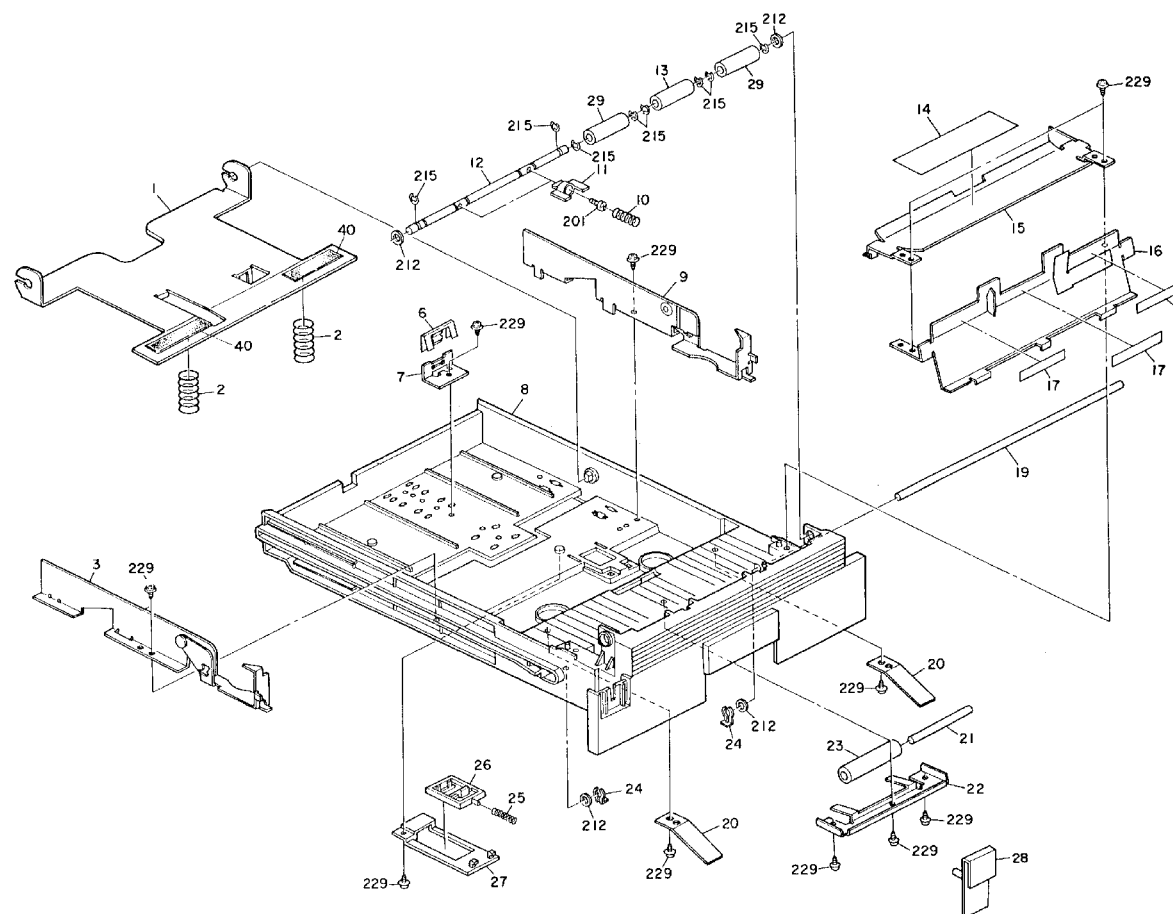


5. BASE

INDEX	PART NO.	DESCRIPTION	MODEL
1	H081 3451	Cassette Guide Rail - Left	
2	H081 3450	Cassette Guide Rail - Right	
3	H510 3413	FCU Holder	
4	H510 3413	FCU Holder	
5	H081 3326	Actuator - Paper End Sensor	
6	H081 3346	Pin - Paper End Actuator	
7	H081 3584	Bracket - Right Cover	
8	H081 3421	Fixing Plate - Right:Rear	
9	H082 3300	Base - Paper Feed	
10	H510 3400	Fixing Plate - Left:Rear	
11	H081 3399	Fixing Plate - Left:Front	
12	H020 3623	Snap Ring - Registration Roller	
13	H081 3126	Left Reinforce Bracket	
14	H081 3407	Snap Ring - M2.5	
15	H081 3303	Paper Guide Plate	
16	H081 3416	Paper Feed Roller - A4	
17	H081 3541	Snap Ring - Paper Feed	
18	H081 3596	Shaft - Paper Feed Roller	
19	H081 3320	Transfer Roller	
20	H081 3419	Fixing Plate - Right:Front	
21	H081 3347	Cassette Ground Plate	
22	H081 3125	Right Reinforce Bracket	
23	H081 2865	Master Unit Stopper	
24	H081 3183	Positioning Bracket	
25	H081 3161	Cover - Interlock SW	
26	H081 3122	Seal - Toner Duct	
27	H081 3131	Spring - Right Side Plate - 750	
28	H081 3113	CTM Guide Rail - Right	
29	H081 3123	CTM Guide	
30	H081 3100	Right Side Plate	
31	AW02 0021	Photointerruptor	

INDEX	PART NO.	DESCRIPTION	MODEL
32	H510 5332	Harness - Toner End Sensor	
33	H510 5335	Harness - Interlock Switch - 5V	
34	H510 5334	Harness - Interlock Switch - 24V	
35	H510 3107	Lever - Interlock Switch	
36	H510 3108	Bracket - Interlock Switch - 24V	
37	H081 3110	Stay - Right Side Plate	
38	H081 3120	Snap Ring - CTM Guide	
39	5413 1882	Stepped Screw	
40	H081 3162	Ozone Duct	
41	H081 3169	Ozone Filter Holder	
42	H081 3164	Ozone Filter	
43	H081 5038	Ozone Fan	
44	H081 5043	Interlock Switch - LD	
45	H081 3114	Bracket - Interlock Switch - LD	
46	H081 3523	Ground Plate	
47	H510 5303	Harness - PSU 5V	
48	H081 3173	Right Cover - Bias Terminal	
50	H081 3121	Bias Terminal Plate-Develop./Charge	
51	H081 3172	Bias Terminal	
52	H081 3181	Cover - Development	
53	H081 2511	Holder - Cylindrical Lens Ass'y	
55	H081 2521	Holder - Cylindrical Detector	
56	H081 2556	Harness Holder	
57	H081 2553	Master Unit Guide - Right	
59	H081 3321	Registration Roller	
61	H081 5014	Registration Sensor	
62	H081 2408	CTM Duct	
63	H081 2560	Base - Laser Unit	
65	H081 5023	Zener Diode - 720V - 0.5W : NA	
66	H081 2530	LD Unit	
67	H510 5333	Harness - LDDR	

6. CASSETTE



6. CASSETTE

INDEX	PART NO.	DESCRIPTION	MODEL
1	H081 3352	Cassette Bottom Plate	
2	H081 3354	Pressure Spring - Cassette	
3	H081 3361	Left Side Fence	
6	H081 3369	Pressure Plate - End Fence	
7	H081 3364	End Fence	
8	H081 3355	Cassette - A4	
9	H081 3357	Right Side Fence	
10	H081 3381	Registration Spring	
11	H081 3379	Holder - Registration Spring	
12	H081 3378	Shaft - Regist. Pressure Roller	
13	H081 3377	Registration Pressure Roller	
14	H081 4297	Decal - Paper Set	
15	H081 3376	Guide Plate - Transfer Roller	
16	H081 3526	Registration Guide Plate	
19	H081 3395	Cassette Retaining Shaft	
20	H081 3397	Pressure Plate - Cassette Ret.Shaft	
21	H081 3371	Shaft - Transfer Perssure Roller	
22	H081 3403	Pressure Plate - Transfer Roller	
23	H081 3370	Transfer Pressure Roller	
25	H081 3368	Spring - Slider	
26	H081 3366	Slider - Cassette	
27	H081 3367	Slider Cover	
28	H081 3387	Paper Size Detector Pin - A4	
28	H081 3390	Paper Size Detector Pin - A5	
29	H081 3394	Pressure Roller - Registration	

INDEX	PART NO.	DESCRIPTION	MODEL

INDEX	PART NO.	DESCRIPTION	MODEL
200	0252 0080B	Screw - M2x8	
201	0313 0060B	Philips Pan Head Screw - M3x6	
202	0313 0200B	Philips Pan Head Screw - M3x20	
203	0313 0140B	Philips Pan Head Screw - M3x14	
204	0314 0060B	Philips Pan Head Screw - M4x6	
205	0323 0060B	Philips Sunk Screw - M3x6	
206	0353 0060B	Philips Truss Head Screw M3x6	
207	0353 0060Z	Philips Truss Head Screw - M3x6	
208	0433 0062B	Tapping Pan Head Screw - M3x6	
209	0433 0082B	Tapping Pan Head Screw - M3x8	
210	0573 0040E	Hexagon Headless Set Screw - M3x4	
211	0573 0060E	Hexagon Headless Set Screw - M3x6	
212	0701 0060E	Washer - M6	
213	0720 0020E	Retaining Ring - M2	
214	0720 0030E	Retaining Ring - M3	
215	0720 0040E	Retaining Ring - M4	
216	0720 0050E	Retaining Ring - M5	
217	0802 5205B	Tapping Screw M3x6	
218	0802 5206B	Tapping Screw M3x8	
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