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Schedule:

## **M**odification **B**ulletin

	<b>M</b> odificat	tion <b>t</b>	<b>Ճ</b> ս	<u>lletin</u>		PAGE:	1/4
Model: Model L1a/L	.1b		Date	e: 29-Jan-0	3	No.: MH911001	
Modified Article: Addition of User's Guide and Quick Guide				Prepared	by: A.	Ishiyama	
From: Technical Sei	rvices Sec. Service Planning D	ept.					
Reason for Modification:	<ul><li>☐ Parts catalog correction</li><li>☐ To facilitate assembly</li><li>☐ Part standardization</li></ul>	☐ Vendor change ☐ To improve reliability ☐ Other ()		☐ To n	neet standards )		
Modification	All new parts are available from	om the fire	st ma	ss productio	n.		

Please make the following corrections to your Parts Catalogs.

Incorrect	Correct part	Description	Q'ty	Int	Page	Index	Note
part number	number						
	H9111000	User's Guide – NA/Asia	0→1		3	*	
	H9111001	Quick Guide - EU	0→1		3	*	



**PAGE: 2/4** 

Model: Model L1a/L1b Date: 29-Jan-03 No.: MH911001

27 January, 2003

PARTS CATALOG

Index	Part No.	Description	Q'ty	H9	11	H912	
No.	i ait ivo.	Description	Qty	27	29	17	27
1	H911 9500	PSU-110V	1			0	
1	H911 9501	PSU-220V	1	0	0		0
2	H911 9502	Laser Unit	1	0	0	0	0
3	H911 9503	By-pass Tray: 1a	1	0	0		
3	H911 9504	By-pass Tray: 1b	1			0	0
4	H911 9546	Cap-Left Side	1	0	0	0	0
5	H911 9505	PCB-NCU: USA	1			0	
5	H911 9506	PCB-NCU: EU	1	0			0
5	H911 9564	PCB-NCU: Asia	1		0		
6	H911 9507	RX Drive Unit	1	0	0	0	0
7	H911 9508	Connecter Board-Scanner	1	0	0	0	0
8	H911 9509	Top Cover	1	0	0	0	0
9	H911 9511	Rear Cover	1	0	0	0	0
10	H911 9512	Paper Exit Tray	1	0	0	0	0
11	H911 9513	Document Guide	1	0	0	0	0
12	H911 9514	Document Tray	1	0	0	0	0
*	H911 1000	User's Guide – NA/Asia	1		0	0	
*	H911 1001	Quick Guide - EU	1	0			0

**PAGE: 3/4** 

Model: Model L1a/L1b Date: 29-Jan-03 No.: MH911001

PARTS CATALOG INDEX

27 January, 2003

#### **PARTS CATALOG INDEX**

Part No.	Description	Section and Index No.
H911 1000	User's Guide – NA/Asia	1-*
H911 1001	Quick Guide - EU	1-*
H911 9500	PSU-110V	1-1
H911 9501	PSU-220V	1-1
H911 9502	Laser Unit	1-2
H911 9503	By-pass Tray: 1a	1-3
H911 9504	By-pass Tray: 1b	1-3
H911 9505	PCB-NCU: USA	1-5
H911 9506	PCB-NCU: EU	1-5
H911 9507	RX Drive Unit	1-6
H911 9508	Connecter Board-Scanner	1-7
H911 9509	Top Cover	1-8
H911 9511	Rear Cover	1-9
H911 9512	Paper Exit Tray	1-10
H911 9513	Document Guide	1-11
H911 9514	Document Tray	1-12
H911 9515	Flat Cable	2-1
H911 9516	Harness-Laser Unit	2-2
H911 9517	Harness-Power Pack	2-3
H911 9518	Harness-NCU	2-4
H911 9519	PCB-Main Board: 1a	2-5
H911 9520	PCB-Main Board: 1b	2-5
H911 9521	Monitor Speaker	2-6
H911 9522	Paper Pick-up Cam	3-1
H911 9523	Solenoid-Paper Pick-up	3-2
H911 9524	Power Pack	3-3
H911 9525	Connector Board-Main	3-5
H911 9526	Transfer Roller	3-6
H911 9527	Friction Pad Ass'y	3-7
H911 9528	Paper Knockup Ass'y	3-10
H911 9529	Paper Feed Roller	4-4
H911 9530	Pressure Roller	4-7
H911 9531	Sensor Board	4-8
H911 9532	Cover Open Sensor	4-9
H911 9533	Quenching Lamp	4-10
H911 9534	Fusing Unit-110V	5-1
H911 9535	Fusing Unit-220V	5-1
H911 9536	Cooling Fan	4-11
H911 9537	Upper Metal Plate	6-1
H911 9538	Paper Pick-up Roller	6-2
H911 9539	OP-Port Unit-Upper: USA	7-1
H911 9540	OP-Port Unit-Upper: EU	7-1
H911 9541	PCB-OP-Port	7-2
H911 9542	Scanner Upper Unit	8-1
H911 9543	Scanner Unit-1b	9-1



**PAGE: 4/4** 

Model: Model L1a/L1b Date: 29-Jan-03 No.: MH911001

27 January, 2003

#### PARTS CATALOG

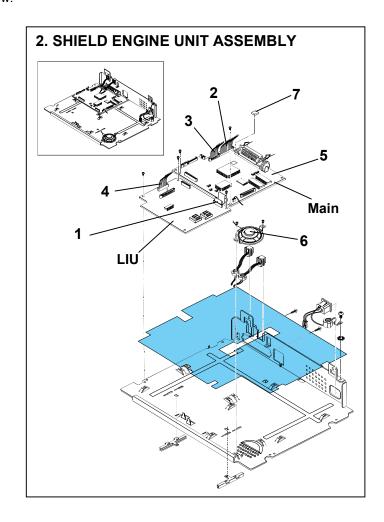
Part No.	Description	Section and Index No.
H911 9544	White Roller	9-4
H911 9545	ADF Feed Roller	9-5
H911 9546	Cap-Left Side	1-4
H911 9547	PCB-Hook	3-4
H911 9548	Side Friction Pad-Left	3-8
H911 9549	Side Friction Pad-Right	3-9
H911 9550	Paper Pick-up Gear Ass'y	3-11
H911 9551	Sensor Actuator- Paper Exit	4-1
H911 9552	AlO Guide Rail-Right	4-2
H911 9553	AlO Guide Rail-Left	4-3
H911 9554	Sensor Actuator-Paper End	4-5
H911 9555	Sensor Actuator-Paper Feed	4-6
H911 9559	ADF Rubber Plate	8-2
H911 9560	Scanner Unit-1a	9-1
H911 9561	Contact Image Sensor-1b	9-2
H911 9562	Contact Image Sensor-1a	9-2
H911 9563	TX Motor	9-3
H911 9564	PCB-NCU: Asia	1-5

Model: Model L1a/L1b Dat			Date	e: 13-Mar-03		No.: MH911002
Modified Article: EMI Regulation			Prepared by: A. Ishiyama			
From: Technical Services Sec. Service Planning Dept.						
Reason for	Parts catalog correction	☐ Vendo	or ch	<u> </u>		
Modification:	☐ To facilitate assembly	☐ To im	prove	e reliability	(EN	11)
	☐ Part standardization	Other ()				
Modification	After old parts have become	After old parts have become out of stock.				
Schedule:						

To provide additional latitude for satisfying EMI regulations, a ferrite core has been added to the Power Pack Harness, Monitor Speaker and Quenching Lamp, and a Rubber Foot has been added to the main board oscillator.

Old part	New part	Description	Q'ty	Int	Section	Index	Note
number	number		_				
H9119517	H9119517A	Harness – Power Pack	1→1	O/O	2	3	
H9119521	H9119571	Monitor Speaker	1→1	O/O	2	6	
H9119533	H9119572	Quenching Lamp	1→1	O/O	4	10	
	H9119573	Rubber Foot	0→1	-/-	2	7	1

Note 1: see below.



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1	PAGE: 1/2
	<b>N  </b> -

Model: Model L1a/L1b			Date: 9-Mar-03			No.: MH911003	
Modified Article: Parts Catalog Correction				Prepared by: A. Ishiyama			
From: 1st Technical Support Sec. Service Support Dept.							
Reason for	□ Parts catalog correction	☐ Vendor change		☐ To n	neet standards		
Modification:	☐ To facilitate assembly	☐ To im	prove	e reliability	()		
	☐ Part standardization	Other ()					
Modification	All new parts are available fro	om the firs	st mas	ss productio	n.		
Schedule:							

Please apply the following corrections to your Parts Catalogs.

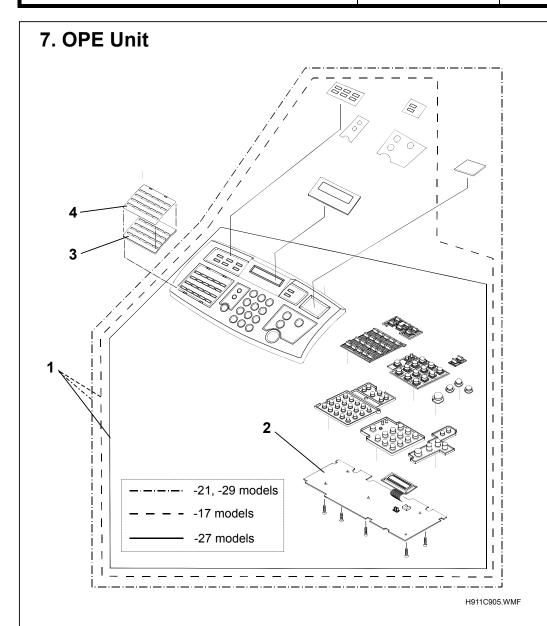
Incorrect	Correct	Description	Q'ty	Int	Section	Index	Note
part number	part number						
H9119540	H9119574	Op-Port Unit – Upper: Asia	1→1		7	1	1
	H9119575	Quick Dial Sheet	0→1		7	3	2
	H9119576	Quick Dial Sheet Cover	0→1		7	4	3

#### <Note>

11010										
Note		H911		H9	12					
NOLE	e 21 27 29			17	27					
1			0							
2	0	0	0	0	0					
3	0	0	0	0	0					

**PAGE: 2/2** 

Model: Model L1a/L1b Date: 9-Mar-03 No.: MH911003



Index	Part No.	Description	Q'ty	H911			H912	
No.	i dit ito.	Bescription	Q ty	21	27	29	17	27
1	H911 9539	OP-Port Unit-Upper: USA	1				0	
1	H911 9540	OP-Port Unit-Upper: EU	1		0			0
1	H911 9574	OP-Port Unit-Upper: Asia	1			0		
1	H911 9569	OP-Port Unit-Upper: China	1	0				
2	H911 9541	PCB-OP-Port	1	0	0	0	0	0
3	H911 9575	Quick Dial Sheet	1	0	0	0	0	0
4	H911 9576	Quick Dial Sheet Cover	1	0	0	0	0	0

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Model: Model L1a	e: 22-May-0	3	No.: MH911004			
Modified Article: F	Parts Catalog Correction		Prepared by: A. Ishiyama			
From: 1st Technical						
Reason for	□ Parts catalog correction	Parts catalog correction Uendor chang		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	o facilitate assembly 🔲 To improve re		e reliability ()		
	☐ Part standardization	Part standardization				
Modification All new parts are available from the first mas			ss productio	n.		
Schedule:						

Please apply the following corrections to your Parts Catalogs.

Incorrect part number	Correct part number	Description	Q'ty	Int	Section	Index	Note
H9119508	part mannson	Connector Board – Scanner : L1b	1→0		1	7	1
	H9119577	Connector Board – Scanner : L1a	0→1		1	7	2

The part no. H9119508 is used only for L1b, and new part no. H9119577 has been registered as for L1a.

#### <Note>

7	11016-									
I	Note		H911		H9	12				
	INOLE	21	27	29	17	27				
	1				0	0				
	2	0	0	0						

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Model: Model L1a	e: 22-May-0	3	No.: MH911004			
Modified Article: F	Parts Catalog Correction		Prepared by: A. Ishiyama			
From: 1st Technical						
Reason for	□ Parts catalog correction	Parts catalog correction Uendor chang		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	o facilitate assembly 🔲 To improve re		e reliability ()		
	☐ Part standardization	Part standardization				
Modification All new parts are available from the first mas			ss productio	n.		
Schedule:						

Please apply the following corrections to your Parts Catalogs.

Incorrect part number	Correct part number	Description	Q'ty	Int	Section	Index	Note
H9119508	part mannson	Connector Board – Scanner : L1b	1→0		1	7	1
	H9119577	Connector Board – Scanner : L1a	0→1		1	7	2

The part no. H9119508 is used only for L1b, and new part no. H9119577 has been registered as for L1a.

#### <Note>

7	11016-									
I	Note		H911		H9	12				
	INOLE	21	27	29	17	27				
	1				0	0				
	2	0	0	0						

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Reason for

Modification:

Modification

Schedule:

Model: Model L1a/L1b

Modified Article: Parts Catalog Correction From: 1st Technical Support Sec. Service Support

### Modification Bulletin

1b	Date	e: 29May-03	3	No.: MH911005		
arts Catalog Correction	Prepared by: A. Ishiyama					
Support Sec. Service Support D	ept.					
☐ Parts catalog correction [	☐ Vendor ch	ange	☐ To m	neet standards		
☐ To facilitate assembly	To improve	e reliability	()			
☐ Part standardization [	Other ()					
All new parts are available from the first mass production.						

**PAGE: 1/2** 

Please apply the following corrections to your Parts Catalogs.

#### Addition, P/N correction:

Incorrect	Correct	Description	Q'ty	Int	Section	Index	Note
part number	part number						
	H9119578	Carton Box – L1a China	0→1		1	*	1
H9119519	H9119579	PCB - Main Board: 1a China	0→1		2	5	2
	H9119580	Open Button - Scanner	0→1		9	6	3

#### <Note>

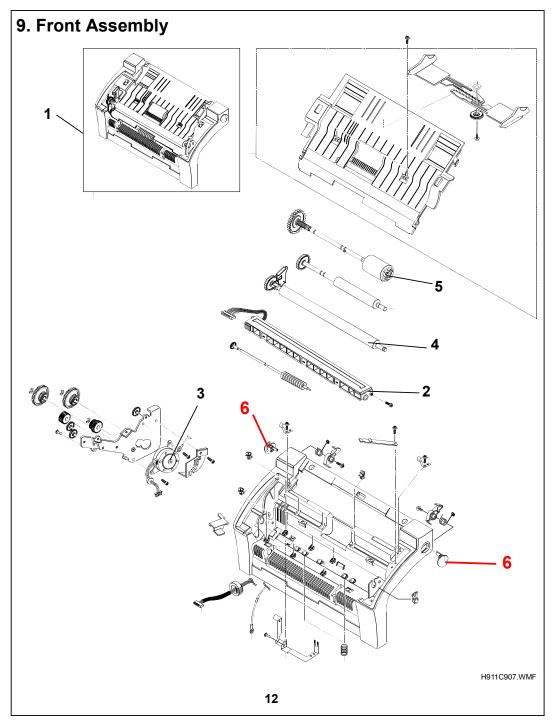
Note		H911		H912		
NOLE	21	27	29	17	27	
1	0					
2	0					
3	0	0	0	0	0	

The above items 1 and 2 apply only to the China model.

**PAGE: 2/2** 

Model: Model L1a/L1b Date: 29May-03 No.: MH911005

<H9119580: Open Button - Scanner >



Model: Model L1a/L1b Dat			Date	e: 27-Jan-04		No.: MH911006
Modified Article: Parts Catalog Correction				Prepared by: A. Ishiyama		
From: 1st Technical Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor change			☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To imp	rove	e reliability	()	
	☐ Part standardization	Other (	()			
Modification	All new parts are available fro	om the first	mas	ss productio	n.	
Schedule:						

Due to a request from the field, the following parts have been newly added to the Parts Catalog.

#### **New Additions:**

Old	New	Description	Q'ty	Int	Section	Index	Note
part number	part number	mber					
	H9119581	Tray Guide Rail	0→2		2	8	1
	H9119582	Pressure Roller Bushing	0→2		4	12	1
	H9119583	Pressure Roller Spring	0→2		4	13	1
	H9119584	Pressure Roller Holder	0→2		4	14	1

**Note:** The above additions apply to all of the following models.

Note		H911	H912		
Note	21	27	29	17	27
1	V	V	V	V	



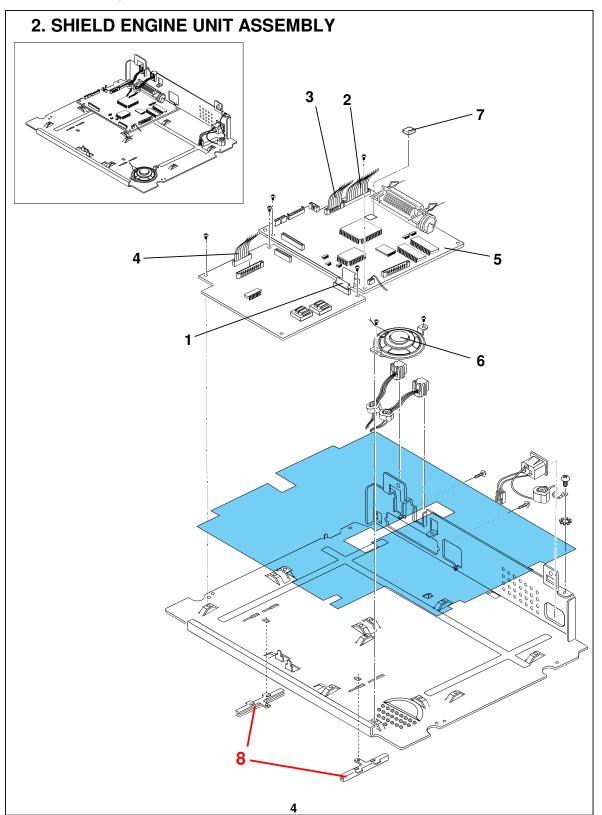
Model: Model L1a/L1b

## Modification Bulletin

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 Date: 27-Jan-04
 No.: MH911006

<8. H9119581: Tray Guide Rail>





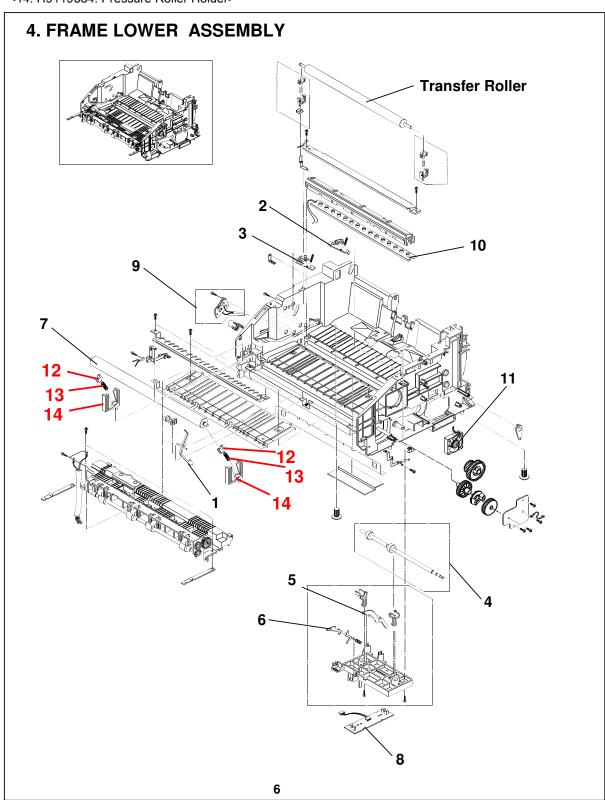
Model: Model L1a/L1b

## Modification Bulletin

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 Date: 27-Jan-04
 No.: MH911006

<12. H9119582: Pressure Roller Bushing><13. H9119583: Pressure Roller Spring><14. H9119584: Pressure Roller Holder>



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PAGE: 1	/2
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Model: Model L1a/L1b Date			e: 16-Feb-04		No.: MH911007	
Modified Article: Parts Catalog Correction				Prepared	by: T.S	Shintani
From: 1st Technical Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor change			☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To in	nprove	e reliability	()	
	☐ Part standardization	☐ Othe	r ()			
Modification						
Schedule:						

Please delete the following item from your Parts Catalogs, as it was mistakenly registered with service parts (corresponding illustration correction on the next page).

<b>Part Number</b>	Description	Q'ty	Int	Section	Index	Note
H9119518	Harness-NCU	1→0		4	4	



**Note:** The above deletion applies to the following models.

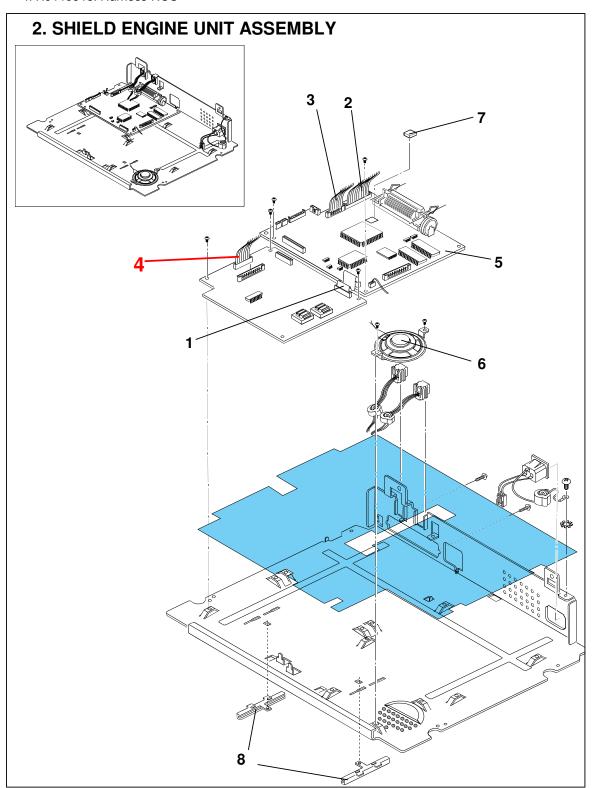
	H911	H912		
21	27	29	17	27
V		V	V	V



**PAGE: 2/2** 

Model: Model L1a/L1b Date: 16-Feb-04 No.: MH911007

<4. H9119518: Harness-NCU >



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Reason for

Modification:

Modification Schedule:

Model: Model L1a/L1b

Modified Article: Parts Catalog Correction

From: 1st Technical Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

## Modification Bulletin

Date: 28-Apr-04			1	No.: MH911008	
Prepared		by: T.	Shintani		
Dept.					
☐ Vendor change		☐ To n	neet standards		
☐ To improve reliability			()		

**PAGE: 1/2** 

The following part has been added per a request from the field (see the next page for the corresponding illustration).

Other ()

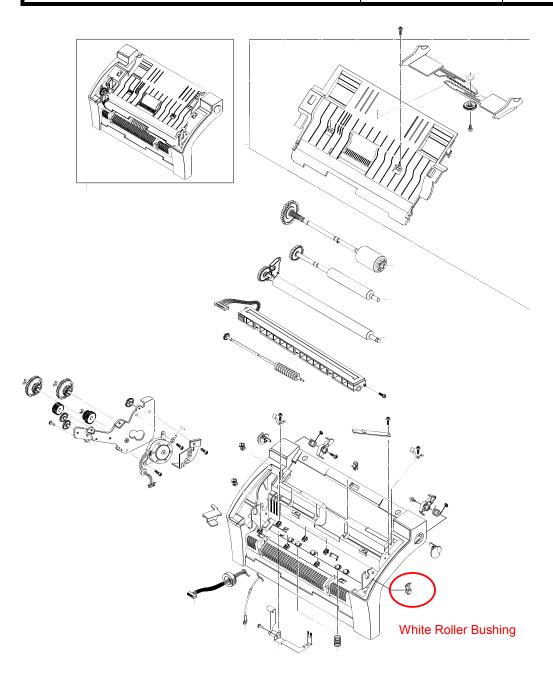
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	H9119587	White Roller Bushing	0→1	-	13	7	

**Note:** The above applies to the following models.

H911			H912		
21	27	29	17	27	
$\sqrt{}$	V	V	V	V	

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Model: Model L1a/L1b Date: 28-Apr-04 No.: MH911008



### Modification Bulletin

PAGE: 1/3

Reissued: 23-Aug-04

#### **MB Correction**

The items in bold italics have been corrected or added.

Modified Article: Parts Catalog Correction			Prepared by: T. Shintani		
From: 1st Technical Support Sec. Service Support Dept.					
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	<ul><li>☐ Vendor change</li><li>☐ To improve reliability</li><li>☑ Other ()</li></ul>		To meet standards ()	
Modification Schedule:					

These parts were added as per request from the field (See the illustration on the next page).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	H9119585	Harness – LINE / EXE	0→1	-	4	9	*1
H9119519	H9119586	PCB - Main Board : 1A	1→1	O/O	4	5	*2
	H9119588	Lock - Scanner L	0→1	-	13	8	
	H9119589	Lock – Scanner R	0→1	ı	13	9	

#### Note:

The above applies to these models:

		H911	H912		
	21	27	29	17	27
H9119585	1	✓	✓	✓	1
H9119586		1	1		
H9119588	1	1	1	✓	1
H9119589	1	1	1	✓	1

<sup>\*1:</sup> Please see MH911007

<sup>\*2:</sup> This new part number is for main boards supplied to Ricoh for use in Ricoh models.

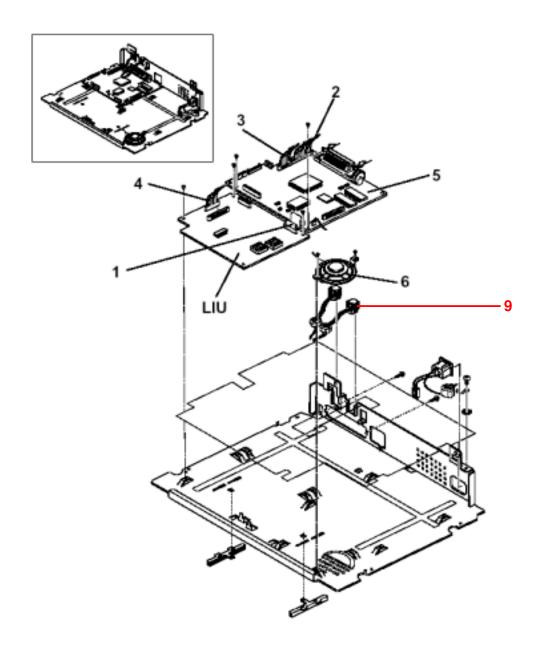


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Reissued: 23-Aug-04

Model: Model L1a/L1b Date: 28-Apr-04 No.: MH911009a

#### 2. SHIELD ENGINE UNIT ASSEMBLY

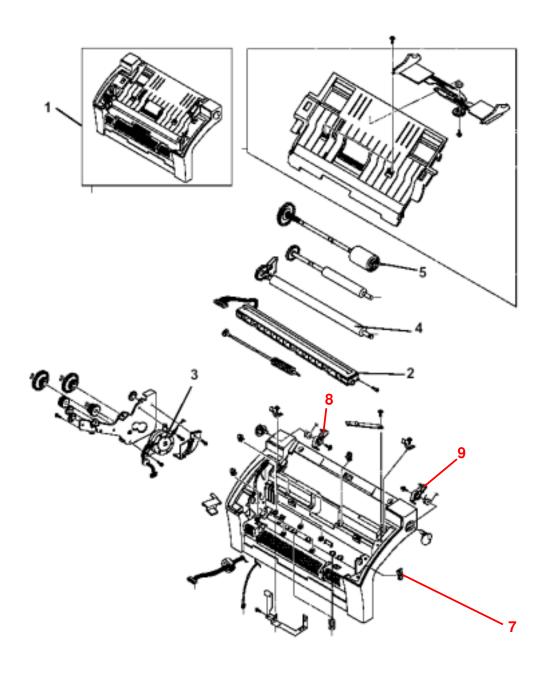


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Reissued: 23-Aug-04

Model: Model L1a/L1b Date: 28-Apr-04 No.: MH911009a

#### 9. FRONT ASSEMBLY



# Modification Bulletin

<b>PAGE: 1/2</b>
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Model: Model L1a/L1b			Date	oate: 20-Oct-04		No.: MH911010
Modified Article: Parts Catalog Correction			Prepared	by: T.	Shintani	
From: 1st Technical Support Sec. Service Support Dept.						
Reason for Modification:	<ul><li>☑ Parts catalog correction</li><li>☐ To facilitate assembly</li><li>☐ Part standardization</li></ul>	☐ Vendor change ☐ To improve reliability ☐ Other ()		☐ To n ()	neet standards	
Modification Schedule:						

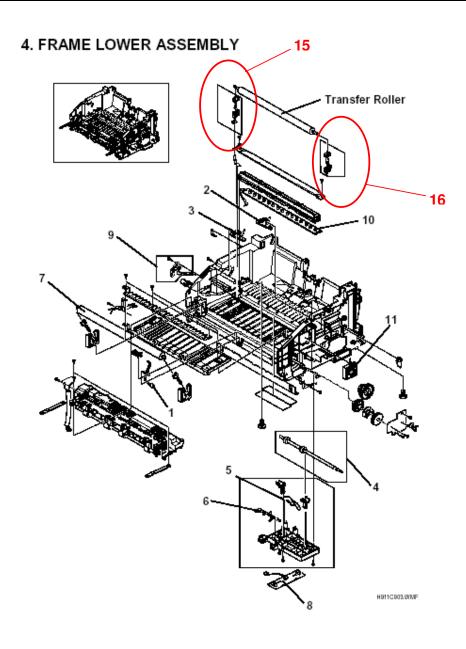
New part number	Description	Q'ty	Int	Page	Index	Note
H9119590	Transfer Roller Bushing L	0→1	-	7	15	-
H9119591	Transfer Roller Bushing R	0→1	-	7	16	-

**Change:** Parts added **Reason:** Request from the field.

tppnoable meas					
		H911	H912		
	21	27	29	17	27
H9119590	V	V	<b>V</b>	V	V
H9119591	V	V	<b>√</b>	<b>V</b>	V

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Model: Model L1a/L1b Date: 20-Oct-04 No.: MH911010



# Modification Bulletin

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Model: Model L1a/L	1b		Date	e: 20-Oct-0	4	No.: MH911011
Modified Article: P	arts Catalog Correction			Prepared	by: T.	Shintani
From: 1st Technical	Support Sec. Service Support	Dept.				
Reason for	□ Parts catalog correction	☐ Vend	dor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve		e reliability	()	
	☐ Part standardization	☐ Othe	r ()			
Modification						
Schedule:						

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H9119566	H9149518	CRADLE HANDSET	1 <del>-)</del> 1	-	3	14	*1

**Change:** P/N change only.

**Reason:** The same part is used on Model L1 and Model L2 (no need for two P/N).

tppnoable measi	<u> </u>				
		H911	H912		
	21	27	29	17	27
H9149518	V				

# Modification Bulletin

PAGE: 1/1	
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Model: Model L1a/L	1b		Date	e: 16-Nov-0	4	No.: MH911012
Modified Article: P	Parts Catalog Correction			Prepared	by: T.	Shintani
From: 1st Technical	Support Sec. Service Support	Dept.				
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve		e reliability	()	
	☐ Part standardization	☐ Othe	r ()			
Modification						
Schedule:						

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H9119579	H9119592	PCB - MAIN BOARD: 1A CHINA	1→1	ı	4	5	

**Change:** P/N change only. **Reason:** P/N management at the vendor.

	H911			H912		
	21	27	29	17	27	
H9119592	<b>V</b>					

## **M**odification **B**ulletin

**PAGE: 1/2** 

						_
Model: Model L1a/L	1b		Date	e: 26-Nov-0	4	No.: MH911013
Modified Article: F	Paper Feed Base Added			Prepared	by: T.	Shintani
From: 1st Technical	Support Sec. Service Support	Dept.				
Reason for	☐ Parts catalog correction	arts catalog correction Uendor cha		ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To im	nprove	e reliability ()		
	Part standardization					
Modification						
Schedule:						

New part number	Description	Q'ty	Int	Page	Index	Note
H9119593	BASE – PAPER FEED	0→1	-	7	17	-

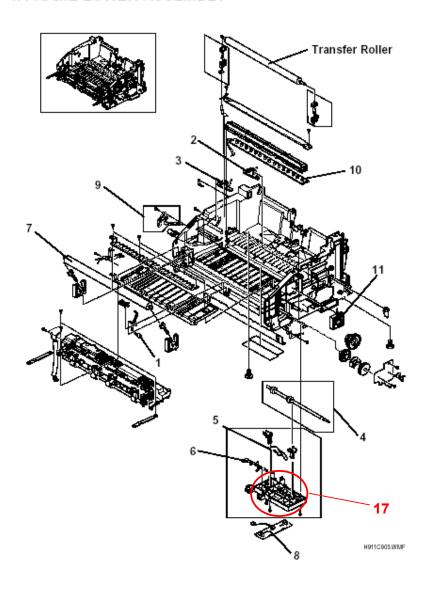
**Change:** Part added **Reason:** Request from the field.

tppnount mount	<u> </u>					
	H911			H912		
	21	27	29	17	27	
H9119593	<b>V</b>	<b>V</b>		<b>V</b>	<b>V</b>	

**PAGE: 2/2** 

Model: Model L1a/L1b Date: 26-Nov-04 No.: MH911013

#### 4. FRAME LOWER ASSEMBLY



Reason for

Modification:

Modification Schedule:

Model: Model L1a/L1b

Modified Article: Paper pick-up Holder Added From: 1st Technical Support Sec. Service Support Dept.

## Modification Bulletin

1b	e: 3-Feb-05	No.: MH911014		
aper pick-up Holder Add	Prepared	by: T.	Shintani	
Support Sec. Service Support	]			
Parts catalog correction	☐ Vendor ch	ange	☐ To n	neet standards
☐ To facilitate assembly ☐ To improv		e reliability	()	
☐ Part standardization				
This new part is available fror	n the first mas	s production	) <b>.</b>	

**PAGE: 1/1** 

New part number	Description	Q'ty	Int	Page	Index	Note
H9119594	PAPER PICK-UP HOLDER	0→2	-	9	3	-

Change: Part added

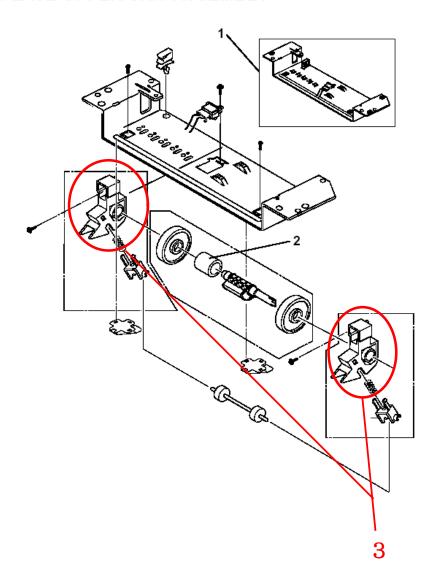
Reason: Request from the field.

		H911	H912								
	21	27	17	27							
H9119594	V	V	<b>√</b>	<b>V</b>	V						

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Model: Model L1a/L1b Date: 3-Feb-05 No.: MH911014

#### 6. PLATE-UPPER UNIT ASSEMBLY



### Modification Bulletin

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Model: Model L1a/L1b			ate: 9-Feb-05		No.: MH911015
Modified Article: F	Paper feed Gear Added		Prepared	by: T.	Shintani
From: 1st Technical	Support Sec. Service Support	Dept.			
Reason for	☐ Parts catalog correction	☐ Vendor o	change	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To impro	ve reliability	()	
	☐ Part standardization	Other ()			
Modification	This new part is available from	m the first ma	ass production	١.	
Schedule:					

New part number	Description	Q'ty	Int	Page	Index	Note
H9119595	PAPER FEED GEAR	0→1	-	5	12	-

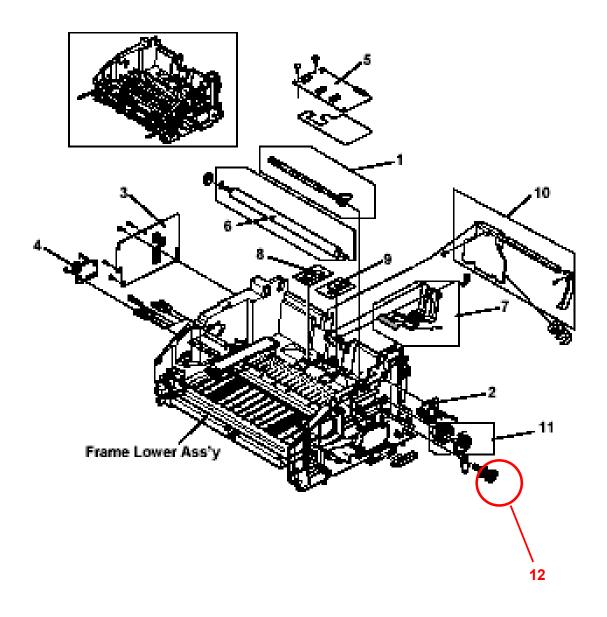
**Change:** Part added **Reason:** Request from the field.

approuble meas	ppiioanio iiioaoioi											
		H911	H912									
	21	27	17	27								
H9119595	<b>√</b>	<b>√</b>	<b>V</b>	V	V							

**PAGE: 2/2** 

Model: Model L1a/L1b Date: 9-Feb-05 No.: MH911015

#### 3. ENGINE ASSEMBLY



Model: Model L1a/L1b			e: 29-Sep-05		No.: MH911016
Modified Article	Prepared b	oy: T.	Shintani		
From: 1st Techni	1				
Reason for Modification:	Reason for Parts catalog correction Vendor cha			☐ To m ()	neet standards
Modification Schedule:			·		

New part number	Description	Q'ty	Int	Page	Index	Note
H9119596	PICK UP SHAFT	0→1	-	9	4	-
H9119597	PICK UP IDEL	0→1	ı	9	5	-

**Change:** The parts were added. **Reason:** Request from the field.

Applicable models:

		H911	H9	12	
	21	27	17	27	
H9119596	1	1	1	$\sqrt{}$	1
H9119597	V	V	<b>√</b>	<b>V</b>	V

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
H9119587	H9119598	WHITE ROLLER BUSHING	1->1	-	12	7	-

**Change:** The part number was corrected.

**Reason:** Part number control error at the vendor side.

		H911	H912		
	21	27	17	27	
H9119598	V	V V		<b>V</b>	V

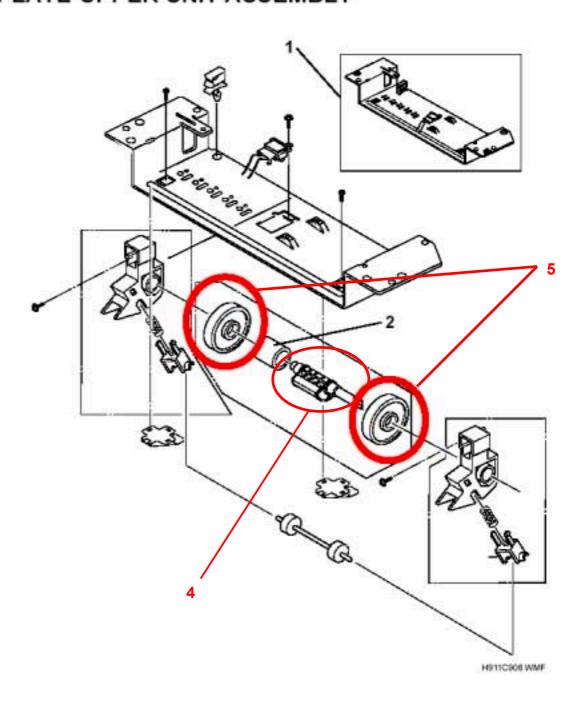
Model: Model L1a/L1b

Date: 29-Sep-05

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No.: MH911016

6. PLATE-UPPER UNIT ASSEMBLY





Model: Model L1

Reason for

Modification:

### Modification Bulletin

☐ Product Safety

	Da	ate: 04-Apr-06	No.: MH911017
		Prepared by: T. S	hintani
Vendor	cha	ange 🔲 Other	

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Part Number	Description	Q'ty	Page	Index	Note
H9119599	GEAR 39/20	1	13	10	-
H9119600	GEAR IDLE 30	1	13	11	-
H9119601	GEAR UDLE 25	3	13	12	-
H9119602	GEAR TRANS	2	13	13	-
H9119603	C-RING	3	13	14	-
H9119604	GEAR-IN 47	1	7	18	-
H9119605	HUB GEAR	1	7	19	-
H9119606	GEAR-OUT 47	1	7	20	-
H9119607	GEAR 83/35	1	7	21	-

Change: These parts were added.

Modified Article: Parts Catalog Correction

From: 1st Tech. Support Sec. Service Support Dept.

□ Parts catalog correction □

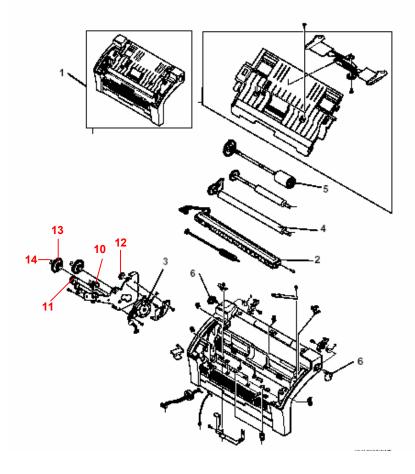
☐ To facilitate assembly

☐ Part standardization

Reason: A request was received from the field.

Note: See the illustration as follows.

#### 9. FRONT ASSEMBLY





Model: Model L1

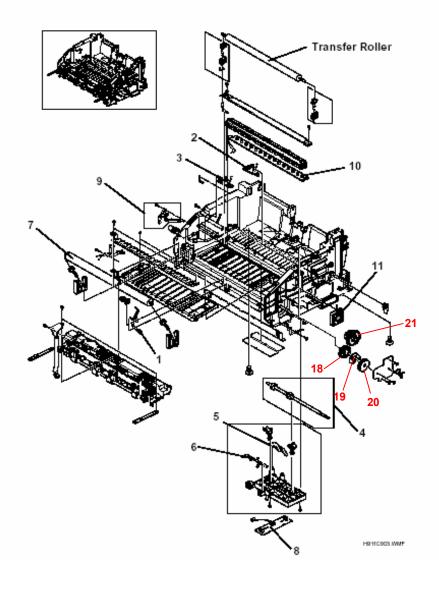
## Modification Bulletin

cation **B**ulletin PAGE: 2/2

No.: MH911017

Date: 04-Apr-06

#### 4. FRAME LOWER ASSEMBLY





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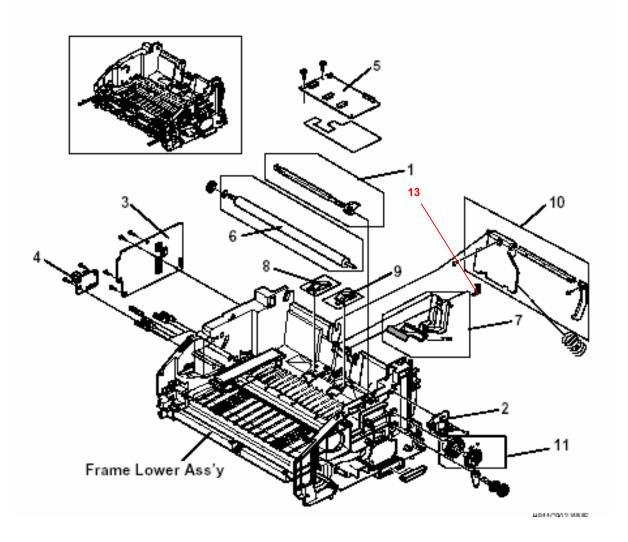
Model: Model L1 Da			ate: 23 -Fel	b-07	No.: MH911018	
Modified Article: Parts Catalog Correction			Prepared by: T. Shintani			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To improve		e reliability	☐ To mee	et standards
☐ Part standardization ☐ Product Sa		Sa	afety	(	)	

Part Number	Description	Q'ty	Page	Index	Note
H9117500	CAP – FRICTION PAD	1	5	13	-

Change: This part was added.

**Reason:** A request was received from the field. **Note:** See the illustration as follows.

#### 3. ENGINE ASSEMBLY



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## Modification Bulletin

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Model: Model L1			Da	ate: 20-Jun	-07	No.: MH911019
Modified Article: Parts Catalog Correction			Prepared by: T. Shintani			
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	□ Parts catalog correction	☐ Vendor	cha	ange	Other	
Modification:	☐ To facilitate assembly	☐ To impr	ove	e reliability	☐ To me	et standards
☐ Part standardization ☐ Product Sa		t Sa	afety	(	)	

Part Number	Description		Page	Index	Note
H9117501	HARNESS – CIS 1A	1	13	15	-
H9127500	HARNESS – CIS 1B	1	13	15	-

Change: These parts was added

**Reason:** A request was received from the field.

Note: See the illustration as follows.

#### 9. FRONT ASSEMBLY

