

RICOH

PARTS CATALOG

FOR

RICOH FAX 1000L/1000LF

[K-103]

RICOH COMPANY, LTD

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PARTS CATALOG

INTRODUCTION

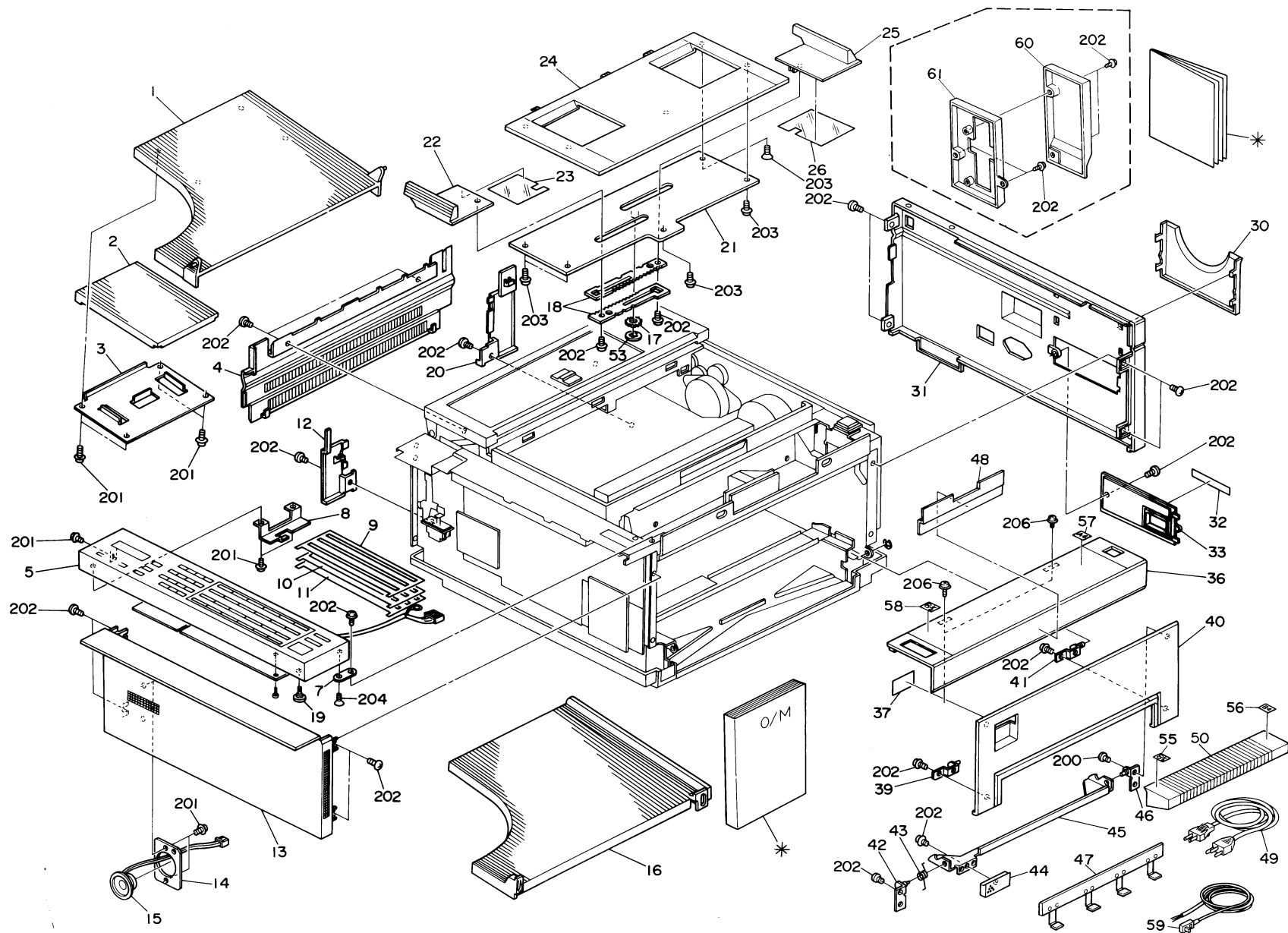
This chapter instructs you the numbers and names of the parts on this machine.

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1.EXTERIOR



1. EXTERIOR

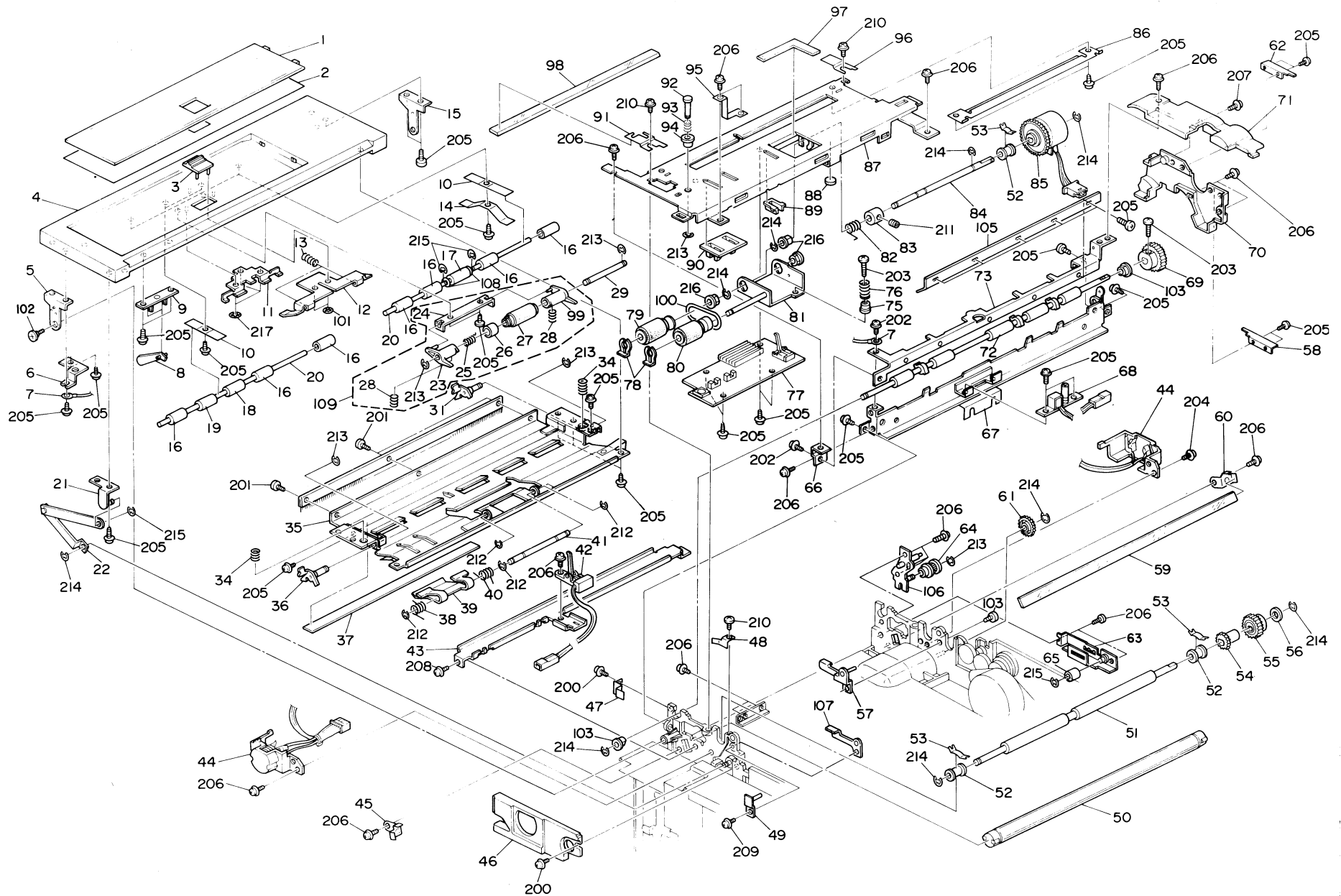
INDEX	PART NO.	DESCRIPTION	MODEL
*	H006 4482	Operation Manual :R-G	G
*	H006 4483	Operation Manual :R-UK	UK
*	H006 4484	Operation Manual :R-I	I
*	H006 4485	Operation Manual :R-UN	UN
*	H006 4669	Operation Manual :R-F	F
*	H006 4486	Quick Reference Guide :R-G	G
*	H006 4487	Quick Reference Guide :R-UK,UN	UK,UN
*	H006 4488	Quick Reference Guide :R-I	I
1	H006 1181	Document Tray	
2	H006 1182	Sub Document Tray	
3	H006 1183	Bracket - Sub Document Tray	
4	H006 4130	Upper Exit Cover	
5	H006 4468	Op-Port Cover :R-G	G
5	H006 4469	Op-Port Cover :R-UK, UN	UK,UN
5	H006 4470	Op-Port Cover :R-I	I
5	H006 4660	Op-Port Cover :R-F	F
6	H006 6088	PCB - Op-port :E	
7	H006 3345	Right Set Plate - Op-Port	
8	H006 3342	Left Bracket - Op-Port	
9	H006 4154	Operation Panel	
10	H006 1186	Quick Dial List - White	
11	H006 1187	Quick Dial List - Gray	
12	H006 4104	Front Exit Cover	
13	H006 4299	Front Cover Ass' y	
14	H006 4142	Speaker Bracket	
15	H006 5230	Monitor Speaker	
16	H006 4198	Copy Tray	
17	H006 4112	Document Guide Gear	
18	H006 4120	Document Guide Rack	
19	H006 3341	Op-Port Set Screw	
20	H006 4105	Rear Exit Cover	
21	H006 4129	Document Guide Base	
22	H006 4244	Front Document Guide	UK,UN
22	H006 4451	Front Document Guide :R-G	G
22	H006 4452	Front Document Guide :R-I	I
22	H006 4661	Front Document Guide :R-F	F
23	H006 4167	Protect - Front Document Guide	
24	H006 4133	Document Table	

INDEX	PART NO.	DESCRIPTION	MODEL
25	H006 4127	Rear Document Guide	
26	H006 4168	Protect - Rear Document Guide	
30	H006 4122	Operation Manual Holder	
31	H006 4453	Rear Cover :R-G	G
31	H006 4454	Rear Cover :R-UK,UN	UK,UN
31	H006 4455	Rear Cover :R-I	I
31	H006 4663	Rear Cover :R-F	F
32	H006 4494	Decal - NCU Cover :R	
33	H006 4448	NCU Cover :R	
34	H006 4169	Screw Holder - Upper Cover	
36	H006 4123	Upper Right Cover	
37	H020 4220	Toner Replacement Decal	UK,UN
37	H008 4582	Toner Replacement Decal :G	G
37	H008 4583	Toner Replacement Decal:I	I
37	H006 4665	Toner Replacement Decal :F	F
39	H006 4114	Right Cover Bracket	
40	H006 4146	Right Cover Ass' y	
41	H006 4102	Right Cover Pin	
42	H006 4106	Front Bracket - Right Cover	
43	H006 4113	Right Cover Spring	
44	H006 4117	Right Cover Knob	
45	H006 4119	Right Cover Lever	
46	H006 4109	Rear Bracket - Right Cover	
47	H020 2155	Cleaning Pad	
48	H006 4624	Bracket - Sub Document Table :E	
49	1150 0025	Power Cord	Except UK
49	H022 5002	Power Cord - UK	UK
50	H006 4627	Sub Document Table	
53	H001 4219	M Lock Washer	
54	H006 4170	Fulcrum Pin Bracket - Right Cover	
55	H006 1801	Decal - 8½ x 14	
56	H006 1803	Decal - B4	
57	H006 1802	Decal - A4	
58	H006 1800	Decal - 8½ x 11	
59	H022 5003	Tel Line :UK	UK
60	H023 3616	NCU Cover	F
61	H006 4677	NCU Holder	F

INDEX	PART NO.	DESCRIPTION	MODEL
200	0313 0060B	Philips Pan Head Screw - M3 x 6	
201	0951 3005B	Philips Screw with Flat Washer - M3 x 5	
202	0951 3006B	Philips Screw with Flat washer - M3 x 6	
203	0951 3008B	Philips Screw with Flat Washer - M3 x 8	
204	0323 0060B	Philips Sunk Screw - M3 x 6	
206	0353 0060B	Philips Truss Head Screw - M3 x 6	

INDEX	PART NO.	DESCRIPTION	MODEL

2. ADF, SCANNER



2. ADF, SCANNER

INDEX	PART NO.	DESCRIPTION	MODEL
1	H006 1184	Cover - Speed Dial Number List	
2	H006 4479	Speed Dial List :R-G	G
2	H006 4653	Speed Dial List :R-UK	UK
2	H006 4480	Speed Dial List :R-I	I
2	H006 4496	Speed Dial List :R-UN	UN
2	H006 4671	Speed Dial List :R-F	F
3	H006 1151	Manual Feed Button	
4	H006 1660	Scanner Cover :R-G	G
4	H006 1661	Scanner Cover :R-UK,UN	UK,UN
4	H006 1662	Scanner Cover :R-I	I
4	H006 1694	Scanner Cover :R-F	F
5	H006 1146	Front Hinge	
6	H006 1107	Upper Guide Earth Plate	
7	H006 5052	Earth Wire - Scanner	
8	H006 1149	Lever - Document Width Sensor	
9	H006 1190	Sensor Base	
10	H006 1106	Pressure Plate Spring	
11	H006 1092	Support - Manual Feed Lever	
12	H006 1093	Manual Feed Lever	
13	H006 1101	Manual Feed Spring	
14	H006 1046	Pressure Earth Plate	
15	H006 1147	Rear Hinge	
16	H006 1038	Scanner Pressure Roller	
17	H006 1199	Center Pressure Roller	
18	H006 1045	Long Pressure Roller	
19	H006 1044	Short Pressure Roller	
20	H006 1039	R1 : R2 Pressure Shaft	
21	H006 1115	Stopper Bracket Ass'y	
22	H006 1111	Stopper Ass' y	
23	H006 1057	Front Separation Lever	
24	H006 1094	ADF Separation Bracket	
25	H006 1312	Separation Friction	
26	H006 1095	Separation Sleeve	
27	H006 1070	ADF Friction Roller	
28	H006 1310	Rear Separation Spring	
29	H006 1061	ADF Separation Shaft	
31	H006 1127	Rear Lock Lever Ass' y	
33	H006 1100	Antistatic Brush - A3	

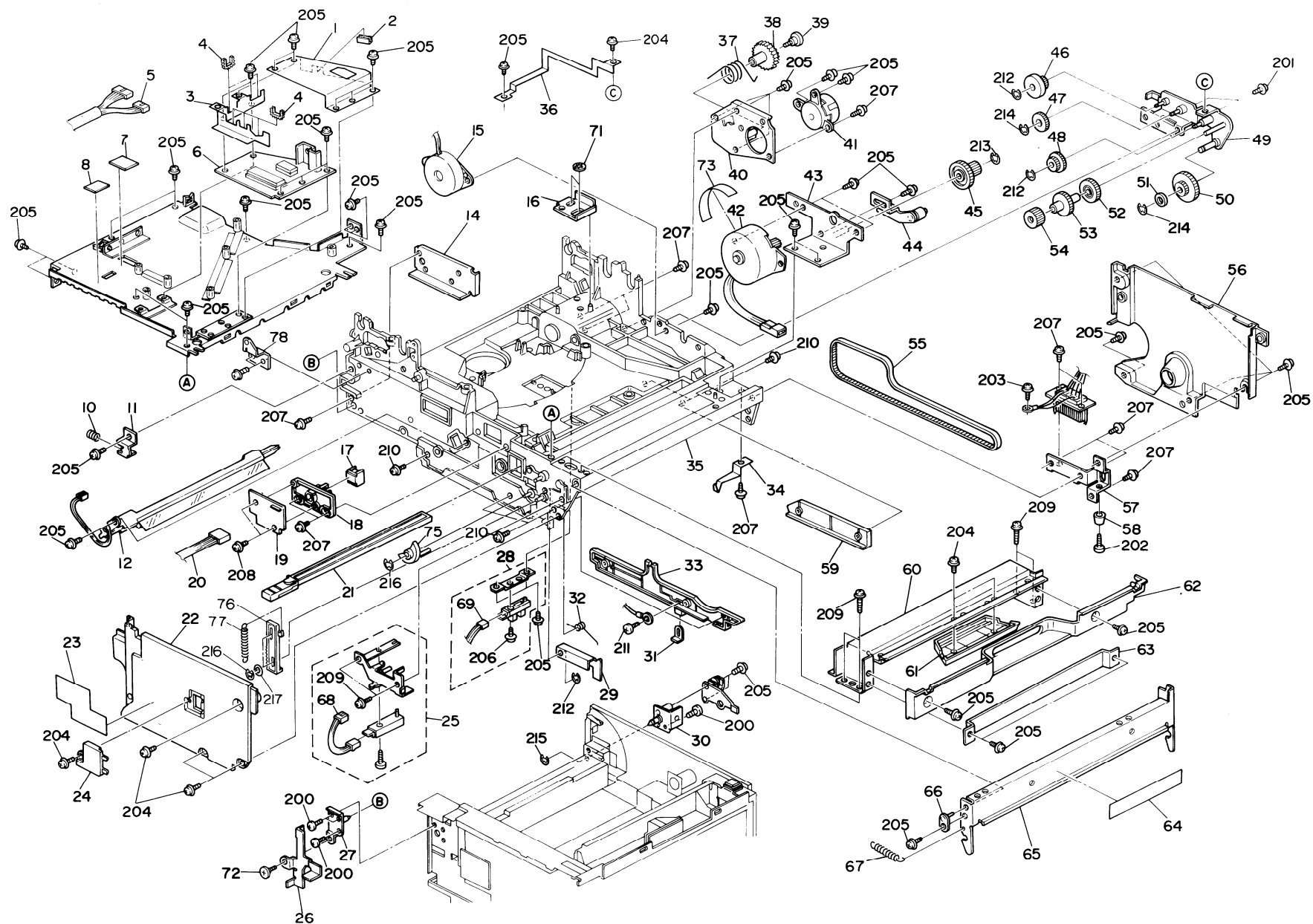
INDEX	PART NO.	DESCRIPTION	MODEL
34	H006 1126	Lock Lever Spring	
35	H006 1125	Top Guide PlateINDEX	
36	H006 1096	Lock Lever Ass' y	
37	H006 1225	Contact Plate - Top Guide Plate	
38	H006 1059	Front Pressure Plate Spring	
39	H006 1259	ADF Pressure Plate	
40	H006 1060	Rear Pressure Plate Spring	
41	H006 1064	Pressure Plate Shaft	
42	H006 7205	Sensor S2	
43	H006 1280	FL Guide	
44	H006 1283	Front FL Cap	
45	H006 1012	Front Mirror Holder	
46	H006 2528	Front FL Inner Cover	
47	H006 1168	Earth Plate - R2 Roller	
48	H006 1239	Earth Plate - R1 Roller	
49	H006 1083	Front Bracket Assy - Lock Lever	
50	H006 5217	Fluorescent Lamp	
51	H006 1036	R1 Roller	
52	5203 2613	Bushing - 6 x 10x 10 mm	
53	5203 2611	Leaf Spring -6 mm	
54	H006 1215	R1 Gear	
55	H006 1309	R1 Pulley	
56	H006 1219	R1 Idler Flange	
57	H006 1176	Rear Bracket Ass' y - Lock Lever	
58	H006 2553	Inner Cover - Scanner Cover -2	
59	H006 1011	Scanner Mirror	
60	H006 1013	Rear Mirror Holder	
61	H006 1042	Idler Gear	
62	H006 2552	Inner Cover - Scanner Cover -1	
63	H006 1281	Idler Bracket Ass' y	
64	H006 1197	Idler: 2- 14T	
65	H006 1245	Belt Tension Idler	
66	H006 1235	Document Guide Bracket	
67	H006 1233	Document Feed-out Guide	
68	H006 5213	Stamper Ass' y	
69	H006 1033	R2 Pulley	
70	H006 3784	FL Rear Inner Cover	
71	H006 2531	Inner Cover - Document Table	

2. ADF, SCANNER

INDEX	PART NO.	DESCRIPTION	MODEL
72	H006 1037	R2 Roller	Accessory
73	H006 1157	Rear Document Plate	
74	H006 1258	Fulcrum Pin	
75	H006 1053	Pick-up Spring Holder	
76	H006 1029	Pick-up Bracket Spring	
77	H006 6011	PCB - DSB	
78	5447 2681	Snap Ring	
79	H006 1054	Scanner Feed Roller	
80	H006 1055	ADF Pick-up Roller	
80	H006 1623	ADF Pick-up Roller (Modified)	
81	H006 1272	Scanner Pick-up Bracket	
82	H006 1276	Pick-up Friction	
83	H006 1049	Stopper - Friction	
84	H006 1275	Drive Shaft	
85	H006 5214	ADF Clutch	
86	H006 1155	Shading Plate - F.L.	
87	H006 1270	Document Guide Plate Ass'y	
88	H006 1035	Pressure Bracket	
89	H006 1162	Fence - SI	
90	H006 1161	Paper Width Fence	
91	H006 1166	Front Support - Contact Glass	
92	H006 1120	Cover Open Pin	
93	H006 1121	Cover Open Spring	
94	H006 1119	Bushing - Cover Open	
95	H006 1081	Dec. Plate Earth Plate	
96	H006 1164	Rear Support - Contact Glass	
97	H006 1137	Mylar - Document Guide Plate	
98	H006 1108	Contact Glass Ass' y	
99	H006 1058	Rear Separation Lever	
100	H006 1056	Pick-up Belt	
101	H006 1901	Lock Washer - M2	
102	H006 1091	Front Fulcrum Pin	
103	H006 1223	Bushing - M6 - ADF	
104	H006 1222	Bushing Holder - ADF	
105	H006 1255	Mylar - Rear Document Plate	
106	H006 1253	Bracket Rear Hinge	
107	H006 1178	Front Bracket - Lock Lever	

INDEX	PART NO.	DESCRIPTION	MODEL
108	H006 1279	Mylar - Center Pressure Roller	
109	H006 1301	ADF Friction Roller Ass'y	
200	0313 0040B	Philips Pan Head Screw - M3 x 4	
201	0313 0050B	Philips Pan Head Screw - M3 x 5	
202	0313 0030B	Philips Pan Head Screw - M3 x 3	
203	0313 0080B	Philips Pan Head Screw - M3 x 8	
204	0313 0060B	Philips Pan Head Screw - M3 x 6	
205	0951 3005B	Philips Screw with Flat Washer - M3 x 5	
206	0951 3006B	Philips Screw with Flat Washer - M3 x 6	
207	0951 3008B	Philips Screw with Flat Washer - M3 x 8	
208	0951 3010B	Philips Screw with Flat Washer - M3 x 10	
209	0965 3008B	Tapping Screw with Washer - M3 x 8	
210	0353 0050B	Philips Truss Head Screw - M3 x 5	
211	0533 0040E	Hexagon Headless Set Screw - M3 x 4	
212	0720 0025E	Retaining Ring - M2.5	
213	0720 0030E	Retaining Ring - M3	
214	0720 0040E	Retaining Ring - M4	
215	0720 0050E	Retaining Ring - M5	
216	5053 0447	Bushing - M6	
217	0805 0062	Blind Screw - M4 x 6	

3. UPPER UNIT



3. UPPER UNIT

INDEX	PART NO.	DESCRIPTION	MODEL
1	H006 3425	First UIB Cover	UK,UN G I F
2	H006 3456	Support Strip - Cover - UIB	
3	H006 2512	Second UIB Cover	
4	H000 3292	Saddle Edge	
5	H006 5074	Harness - UIB :E	
6	H006 6029	PCB - UIB :E	
7	H006 3437	Harness Seal - FCU/UIB	
8	H006 3436	PMDR Harness Seal	
9	H006 3761	Upper Base Cover	
10	H006 3459	Fusing Interlock Spring	
11	H006 3427	Fusing Interlock Cover	
12	H006 5203	Eraser Ass' y	
14	H006 3415	Reinforcement Plate - Front	
15	H006 5234	Scanner Stepping Motor	
16	H006 3428	Net LDDR	
17	H000 1945	LSD Cylindrical Lens	
18	H006 2506	Synchronizer Holder	
19	H006 6001	PCB - LSD	
20	H006 5019	Harness - LSD	
21	H006 2557	Second Cylindrical Lens Ass' y	
22	H006 2536	Front Inner Cover	
23	H006 3759	Clear Copy Decal	
23	H006 3770	Clear Copy Decal :G	
23	H006 3771	Clear Copy Decal:I	
23	H006 3790	Clear Copy Decal :F	
24	H008 2303	Cover - Second Cy. Lens Ass'y	
25	H006 3058	Bracket - H.P Sensor Ass' y	
26	H006 3250	Lever - Upper Base Interlock	
27	H006 3226	Fulcrum - Upper Base Front	
28	H006 2044	Toner Overflow Sensor Ass' y	
29	H006 3421	Pressure Arm - Drive Pulley	
30	H006 3212	Fulcrum Bar - Upper Base Rear	
31	H006 3407	Bias Terminal - Main Charge	
32	H006 3460	Pressure Arm Spring	
33	H006 3406	Front Master Unit Rail	
34	H006 3420	Master Earth Plate	
35	H006 3780	Upper Base	
36	H006 1220	Rear Earth Plate - Dec. Plate	

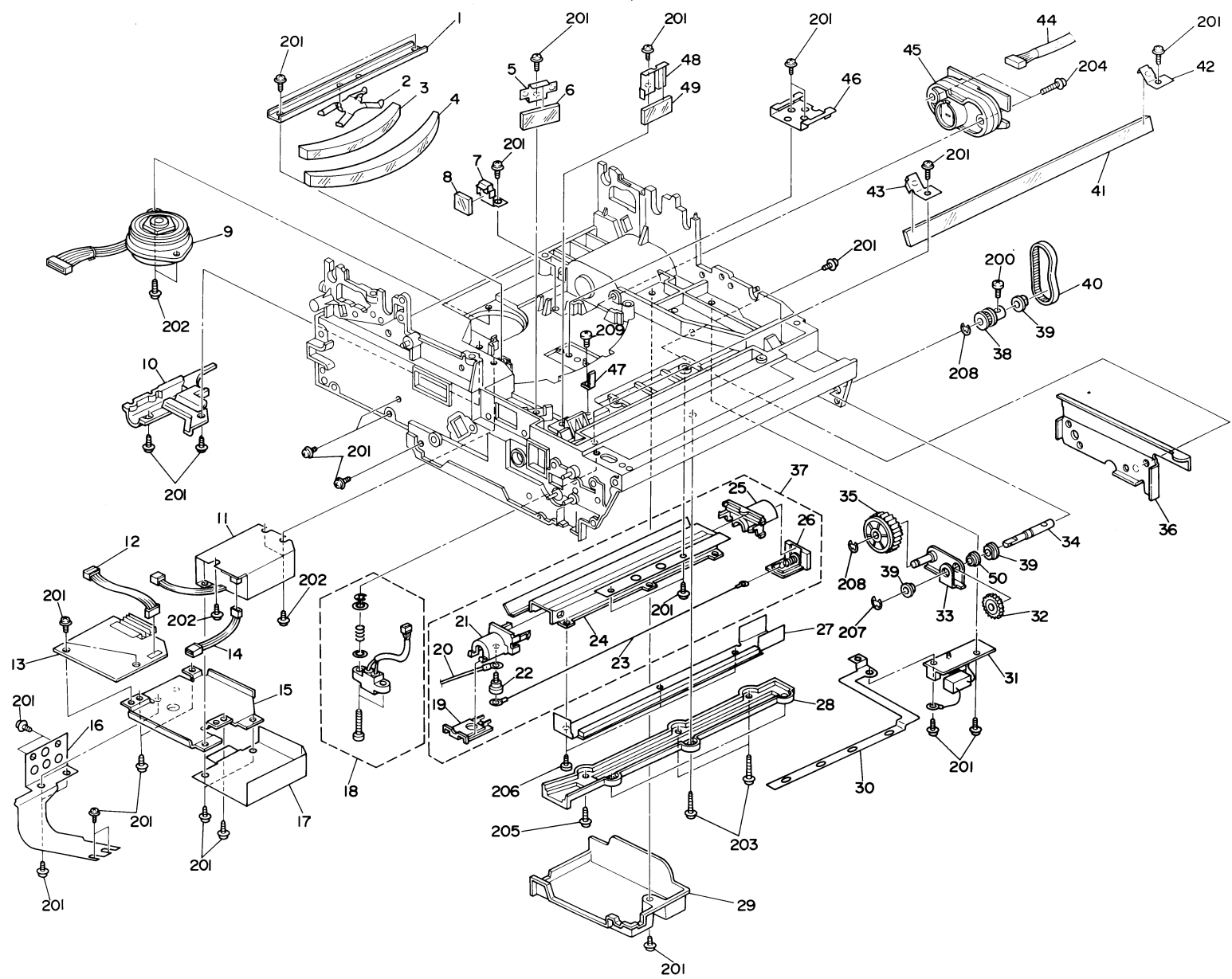
INDEX	PART NO.	DESCRIPTION	MODEL
37	H006 3468	Damper Spring	UK,UN G I F
38	H006 3475	Idler Damper Gear	
39	AA14 3047	Stepped Screw - W3	
40	H006 3480	Idler Bracket Ass'y	
41	H006 3402	Damper	
42	H006 5221	Master Belt Motor	
43	H006 3381	Master Drive Bracket	
44	H006 3051	Tightener - Master Belt Ass' y	
45	H006 3384	Idle Gear - Master Drive - T20	
46	H006 1218	ADF Idler Gear - 48T	
47	H006 1213	ADF Idler Gear - 45T	
48	H006 1211	ADF Idler Gear - 40T	
49	H006 1236	ADF Bracket Ass' y	
50	H006 1210	R2 Idler Gear - 18T	
51	H006 1152	R1 Idler Flange	
52	H006 1308	R2 Clutch	
53	H006 1217	Reverse Idler Gear	
54	H006 1307	R1 Clutch	
55	H006 1041	226T Timing Belt	
56	H006 3492	Rear Inner Cover	
57	H006 3431	PMDR Connector Bracket	
58	H006 2457	Spring Holder	
59	H006 3405	Rear Master Unit Rail	
60	H006 2511	Document Table Bracket	
61	H006 3446	Upper Base Handle	
62	H006 3486	Side Inner Cover	
63	H006 3493	Inner Cover - Side - Under	
64	H006 3760	Master Unit Decal	
64	H006 3772	Master Unit Decal :G	
64	H006 3773	Master Unit Decal:I	
64	H006 3791	Master Unit Decal :F	
65	H006 3408	Upper Base Hook	
66	H006 3409	Front Hook Pin	
67	H006 3438	Hook Spring	
68	H006 5020	Harness - Master Sensor	
69	H006 5033	Harness - Toner Overflow Sensor	
70	5353 1265	Decal - Laser	
71	H000 4523	Lock Washer	

3. UPPER UNIT

INDEX	PART NO.	DESCRIPTION	MODEL
72	5413 1882	Stepped Screw	
73	H006 2524	Seal - Master Unit Motor	
75	H006 3757	Sector Gear - Master Lock	
76	H006 3756	Master Lock Slider	
77	H006 3758	Slider Spring	
78	H006 1171	Bracket Front Hinge	

INDEX	PART NO.	DESCRIPTION	MODEL
200	0313 0040B	Philips Pan Head Screw - M3 x 4	
201	0313 0050B	Philips Pan Head Screw - M3 x 5	
202	0313 0060B	Philips Pan Head Screw - M3 x 6	
203	0314 0060B	Philips Pan Head Screw - M4 x 6	
204	0951 3005B	Philips Screw with Flat Washer - M3 x 5	
205	0951 3006B	Philips Screw with Flat Washer - M3 x 6	
206	0314 0100B	Philips Pan Head Screw - M4 x 10	
207	0951 3008B	Philips Screw with Flat Washer - M3 x 8	
208	0965 3006B	Tapping Screw with Flat Washer - M3 x 6	
209	0965 3008B	Tapping Screw with Washer - M3 x 8	
210	0965 3012B	Tapping Screw with Washer - M3 x 12	
211	0343 0050Z	Philips Truss Head Screw - M3 x 5	
212	0720 0030E	Retaining Ring - M3	
213	0720 0040E	Retaining Ring - M4	
214	0720 0050E	Retaining Ring - M5	
215	0720 0060E	Retaining Ring - M6	
216	0720 0025E	Retaining Ring - M2.5	
217	0710 0030B	Flat Washer - M3	

4. LASER SECTION

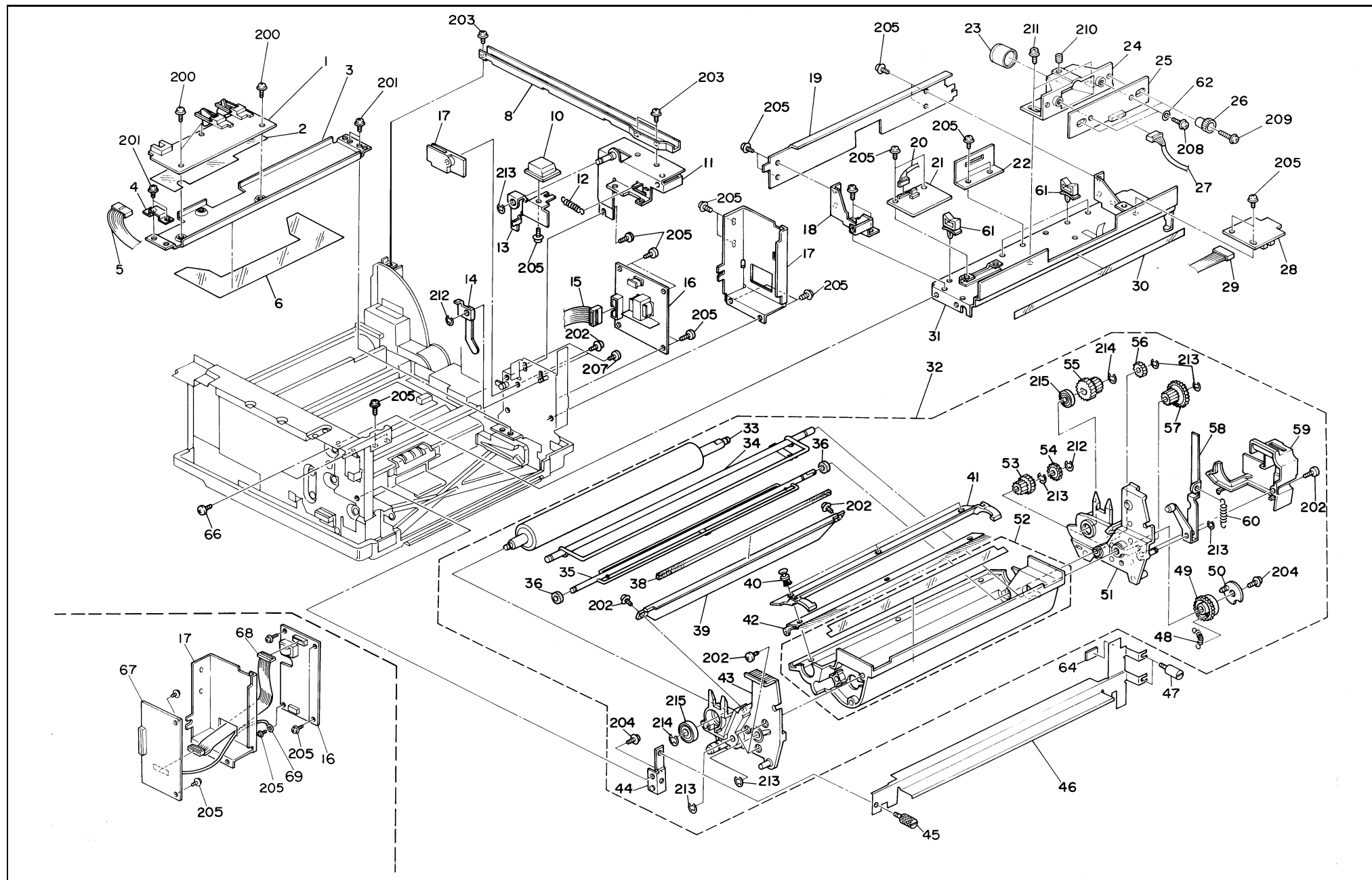


4. LASER SECTION

INDEX	PART NO.	DESCRIPTION	MODEL
1	H020 3827	F Lens Bracket	
2	H006 2518	Top F Lens Holder	
3	H000 2508	F1 - Lens	
4	H000 2509	F2 - Lens	
5	H006 2513	Holder - Second Synchronizer Mirror	
6	H006 2509	Second Synchronizer Mirror	
7	H000 2514	Holder - First Cylindrical Lens	
8	H006 2510	First Cylindrical Lens	
9	H006 5200	Pentagonal Mirror Motor	
10	H006 3485	Harness Inner Cover	
11	H020 5153	FL Stabilizer	
12	H006 5032	Harness - Pentagonal Mirror Motor	
13	H006 5202	Driver - Pentagonal Mirror Motor	
14	H006 5022	Harness - FL Stabilizer	
15	H006 3432	SMDR Shield Cover	
16	H006 3447	Earth Plate - Upper Base/Base	
17	H006 3484	Inner Cover - FL Stabilizer	
18	H006 3440	Master Unit Interlock	
19	H006 2679	Charge Wire Hook	
20	H006 5205	High Voltage Cord - C	
21	H006 2677	Rear End Block - Charge	
22	5203 2060	Stepped Screw - Charger	
23	5203 9001	Corona Wire (10 pcs)	
24	H006 3451	Housing Charge Ass' y	
25	H006 2678	Front End Block - Charge	
26	H006 2681	Front End Cover - Charge	
27	H006 3439	Main Charge Duct	
28	H006 3453	Under Holder - Second Cy. Lens	
29	H008 2264	Inner Cover - LD Unit	
30	H006 3419	Earth Plate - Main Charge	
31	H006 3444	Varistor	
32	H006 3389	Master Drive Gear - T16	
33	H006 3390	Master Drive Arm	
34	H006 3388	Master Drive Shaft	
35	H006 3393	Master Drive Gear - T23	
36	H006 3416	Reinforcement Plate - Rear	
37	H006 3458	Main Charger	
38	H006 3385	Pulley - Master Unit Drive	

INDEX	PART NO.	DESCRIPTION	MODEL
39	H000 3332	Bushing	
40	H006 3380	Master Drive Belt	
41	H006 2507	Mirror	
42	H000 2516	Right Mirror Holder	
43	H000 2517	Left Mirror Holder	
44	H006 5021	Harness - LDDR	
45	H006 2048	Laser Diode Unit	
46	H006 2556	Front F Lens Holder	
47	H006 1194	Shield Plate - Laser	
48	H006 2554	Holder - First Synchronizer Mirror	
49	H006 2508	First Synchronizer Mirror	
50	H006 3398	Arm Bushing - Master Drive	
200	0313 0060B	Philips Pan Head Screw - M3 x 6	
201	0951 3006B	Philips Screw with Flat Washer - M3 x 6	
202	0951 3008B	Philips Screw with Flat Washer - M3 x 8	
203	0313 0160B	Philips Pan Head Screw - M3 x 16	
204	0951 3020B	Philips Screw with Flat Washer - M3 x 20	
205	0443 0102B	Hexagonal Head Tapping Screw - M3 x 8	
206	0343 0060Z	Philips Truss Head Screw - M3 x 6	
207	0720 0040E	Retaining Ring - M4	
208	0720 0050E	Retaining Ring - MS	

5.DEVELOPMENT



5.DEVELOPMENT

INDEX	PART NO.	DESCRIPTION	MODEL
1	H006 5207	Paper Sensor Ass'y	Except F F
2	H006 3623	Paper Sensor Sheet	
3	H006 3579	Stay - Paper Sensor Board	
4	H006 3661	Cover-Paper Sensor	
5	H006 5007	Harness-Paper Sensor	
6	H006 3600	Mylar - Feed	
7	H006 3269	Upper Base Guide	
8	H006 3311	Stay - Modular Jack Harness	
9	H006 3255	MJ Harness Clamp	
10	H006 4152	Button - Upper Base Open	
11	H006 2219	NCU Shield	
12	H006 3702	Spring - Transport Fusing Bracket	
13	H006 3690	Lever - Upper Base Open Ass'y	
14	H006 3270	Lever - Development Cover Open	
15	H006 5001	Harness - NCU	
16	H006 6067	PCB - AANCU :E	
16	H023 6024	PCB - AANCU :F	
17	H006 3769	NCU Cover :E	
18	H006 2220	Inner Cover Bracket	
19	H00 2216	Inner Cover - Lens Block	
20	H006 5000	Harness - VPU	
21	H006 6077	PCB - VPU2	
22	H006 1237	Shading Plate	
23	H006 1003	Lens Ass'y	
24	H006 1010	Lens Block	
25	H006 6017	PCB - SBU	
26	H006 1015	SBU Adjustment Knob	
27	H006 5015	Harness - SBU	
28	H006 5208	Toner Empty Sensor	
29	H006 5003	Harness - Toner Sensor	
30	H006 4165	Mylar - Lens Block Stay	
31	H006 2211	Lens Block Stay	
32	H020 2054	Development Hopper Ass'y	
33	H006 2437	Developing Roller	
34	H020 2422	Hopper Agitator	
35	G010 3885	Toner Supply Roller Ass'y	
36	5216 3095	Mylar - Toner Supply Roller	
37	H006 2413	Blade Seal	

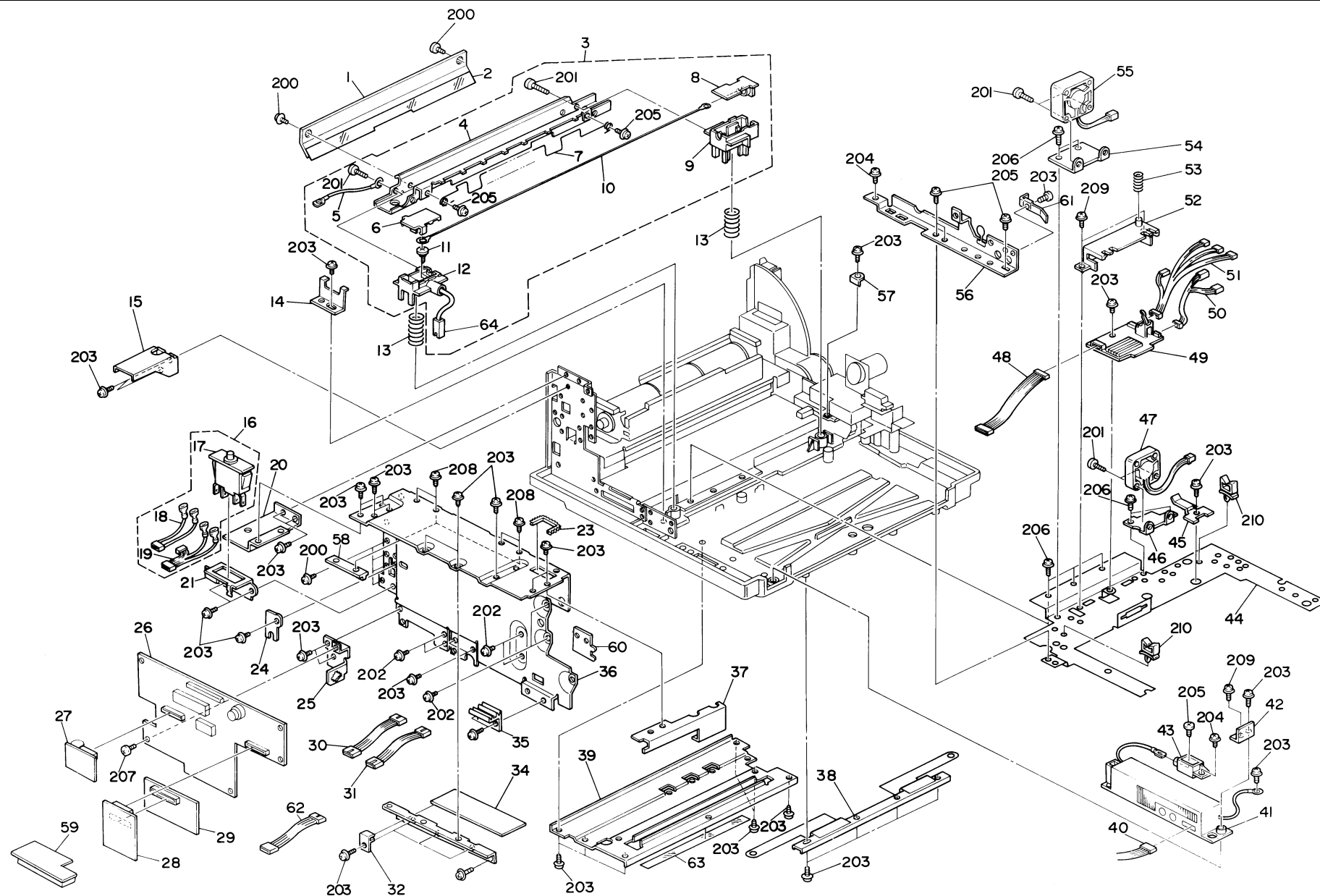
INDEX	PART NO.	DESCRIPTION	MODEL
38	H006 2412	OBU Seal	F F F
39	H303 2300	Toner Metering Blade Ass'y	
40	5203 3105	Nylon Rivet	
41	H006 2418	Antistatic Brush Cover	
42	H006 2400	Development Antistatic Brush	
43	H020 2551	Front Side Plate - Development	
44	H006 4149	Bracket - Development Inner Cover	
45	H006 4257	Screw - Development Inner Cover	
46	H006 4258	Development Inner Cover	
47	H006 4256	Stepped Screw - Development Cover	
48	5203 3127	Toner End Spring	
49	H006 2428	Agitator Gear	
50	5203 3130	Toner End Disk	
51	H020 2552	Rear Side Plate - Development	
52	G010 3890	Hopper Ass'y	
53	H006 2431	Sleeve Idle Gear	
54	H006 2432	Toner Supply Gear	
55	H006 2429	Sleeve Gear	
56	H006 2433	Front Development Gear	
57	H006 2419	Agitator Idle Gear	
58	H006 2407	Toner End Lever	
59	H006 2420	Rear Development Cover	
60	5203 3151	Roller Cover Spring	
61	1105 0106	Wire Saddle	
62	5466 3198	Washer - SBU	
63	H006 3693	Roller - Upper Base Open	
64	H006 4171	Cushion - Development Inner Cover	
66	H006 2215	Captive Screw - Lens Block Stay	
67	H006 6106	PCB - NIF	
68	H023 5003	Harness - NIF	
69	H006 5077	Earth Wire - NIF	

5. DEVELOPMENT

INDEX	PART NO.	DESCRIPTION	MODEL
200	0313 0030B	Philips Pan Head Screw - M3 x 3	
201	0313 0040B	Philips Pan Head Screw - M3 x 4	
202	0313 0050B	Philips Pan Head Screw - M3 x 5	
203	0313 0060B	Philips Pan Head Screw - M3 x 6	
204	0951 3005B	Philips Screw with Flat Washer - M3 x 5	
205	0951 3006B	Philips Screw with Flat Washer - M3 x 6	
206	0951 3008B	Philips Screw with Flat Washer - M3 x 8	
207	0951 4008B	Philips Screw with Flat Washer - M4 x 8	
208	0801 1167	Double Sems Screw - M3 x 8	
209	0954 3014	Double Sems Screw - M3 x 14	
210	0573 0040E	Hexagonal Headless Set Screw - M3 x 4	
211	0954 4008B	Double Sems Screw - M4 x 8	
212	0720 0030E	Retaining Ring - M3	
213	0720 0040E	Retaining Ring - M4	
214	0720 0060E	Retaining Ring - M6	
215	0805 3162	Ball Bearing - 10x 19x 7 mm	

INDEX	PART NO.	DESCRIPTION	MODEL

6. TRANSFER, PCBs



6. TRANSFER, PCBS

INDEX	PART NO.	DESCRIPTION	MODEL
1	H006 2453	Transfer Ventilation Guide	Except UK UK
2	H006 2454	Ventilation Guide Mylar	
3	H006 2450	Transfer Charger Ass'y	
3	H006 4643	Transfer Charger Ass'y :UK	Except UK UK
4	H006 2451	Housing - Transfer Charger	
5	H006 5042	Earth Wire - T. Charge	
5	H006 5603	Earth Wire - T. Charge :UK	Except UK UK
6	H006 2684	Front End Cover - T. Charge	
7	0809 1013	Nylon Wire	
8	H006 2688	Rear End Cover - T. Charge	Except UK UK
9	H006 2687	Rear End Block - T. Charge	
10	5203 9001	Corona Wire (10 pcs)	
11	5203 2060	Stepped Screw - Charger	Except UK UK
12	H006 2683	Front End Block - T. Charge	
13	H006 3312	Transfer Pressure Spring	
14	H006 3301	Front Stopper - Transfer Charger	Except UK UK
15	H006 3225	Left Op-Port Cover	
16	H006 5226	Push Switch Ass'y	
17	1204 1280	Push Switch	Except UK UK
18	H006 5047	Harness - Interlock Switch	
19	H006 5050	Harness - Interlock	
20	H006 3224	Op-Port Cover	Except UK UK
21	H006 3221	Interlock Switch Bracket	
23	H006 2458	FCU Cable Duct	
24	H006 2459	UIB Harness Clamp	Except UK UK
25	H006 2467	Bracket - Interlock Switch Connector	
26	H006 6076	PCB - FCU :E	
26	H006 6079	PCB - FCU :F	Except UK UK
27	H006 6080	PCB - MBU :G	
27	H006 6081	PCB - MBU :UK	
27	H006 6082	PCB - MBU :I	Except UK UK
27	H006 6083	PCB - MBU :UN	
27	H006 6107	PCB - MBU :F	
28	H006 6066	PCB - MIF2 :E	Except UK UK
28	H006 6078	PCB - MIF2 :G	
28	H006 6105	PCB - MIF :F	
29	H041 6014	R96FI -411	Except UK UK
30	H006 5010	Harness - LIB/SWI	

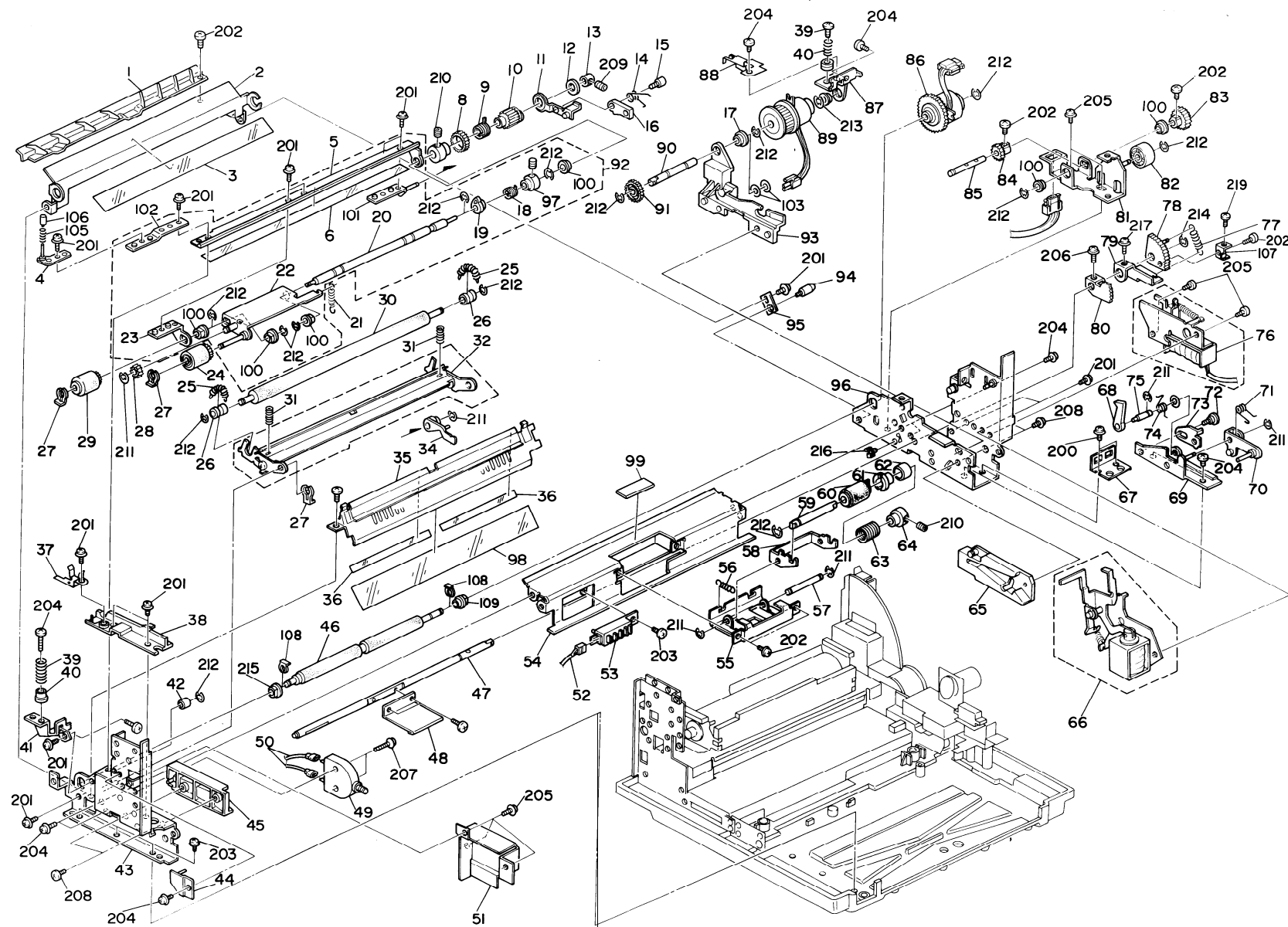
INDEX	PART NO.	DESCRIPTION	MODEL
31	H006 5009	Harness - LIB/P1	Except UK UK
32	H006 2307	DMU Clamp	
33	H006 2306	Op-Port Cover - Stay :E	
34	H006 6073	PCB - PMU	Except UK UK
35	H006 3262	Modem Clamp	
36	H006 3257	FCU Shield	
37	H006 3299	Right Stay - Op-Port	Except UK UK
38	H006 2462	Right Base Stay	
39	H006 3730	Center Base Stay Ass'y	
40	H006 5011	Harness - Power Pack	Except UK UK
41	H006 5222	Power Pack	
41	H006 5602	Power Pack :UK	
42	H006 2460	Maintenance Cover - P.P.	Except UK UK
43	H006 3288	Bias Block - Main Charger	
44	H006 3302	Earth Plate - Paper Feed	
45	H006 3399	DRU Clamp	Except UK UK
46	H006 3365	Rear Bracket - Transfer Fan	
47	H006 5225	Rear Transfer Fan	
48	H006 5067	Harness - DRU2	Except UK UK
49	H006 6096	PCB - DRU3	
50	H006 5060	Harness - Solenoid	
51	H006 5075	Harness - Paper Feed	Except UK UK
52	H006 3326	DRU Cover	
53	H006 2456	Transfer Guide Spring	
54	H006 3363	Front Bracket - Transfer Fan	Except UK UK
55	H006 5224	Front Transfer Fan	
56	H006 2333	Front LCT Stay	
57	H006 3300	Rear Stopper - Transfer Charger	Except UK UK
58	H006 2309	FCU Support - R102	
59	H006 6065	PCB - BSR	
60	H006 2334	Right FCU Shield	Except UK UK
61	H006 2335	Clamp - Development Interlock	
62	H006 5076	Harness - Op-Port	
63	H006 3731	Mylar	Except UK UK

6. TRANSFER, PCBs

INDEX	PART NO.	DESCRIPTION	MODEL
200	0313 0040B	Philips Pan Head Screw - M3 x 5	
201	0313 0250B	Philips Pan Head Screw - M3 x 25	
202	0951 3005B	Philips Screw with Flat Washer - M3 x 5	
203	0951 3006B	Philips Screw with Flat Washer - M3 x 6	
204	0314 0080B	Philips Pan Head Screw - M4 x 8	
205	0951 3008B	Philips Screw with Flat Washer - M3 x 8	
206	0951 3012B	Philips Screw with Flat Washer - M3 x 12	
207	0951 4006B	Philips Screw with Flat Washer - M4 x 6	
208	0965 3006B	Tapping Screw with Flat Washer - M3 x 6	
209	0965 3008B	Tapping Screw with Washer - M3 x 8	
210	1105 0108	Wire Saddle - WS-ENS	

INDEX	PART NO.	DESCRIPTION	MODEL

7. PAPER FEED, REGISTRATION



7. PAPER FEED, REGISTRATION

INDEX	PART NO.	DESCRIPTION	MODEL
1	H006 3605	Guide Plate - Transfer Charger	
2	H006 2384	Front Transfer Guide Plate	
3	H006 3644	Mylar Seal - Transfer Entrance	
4	H006 3751	Master Interlock Lever	
5	H006 3648	Pick-up Roller Stay	
6	H006 2318	Cover - Pick-up Roller Stay	
7	H006 3518	Clutch Hub - Paper Feed	
8	H006 3516	Feed Clutch Sleeve - 36T	
9	H006 3612	Clutch Spring - Pulley	
10	H006 3515	Paper Lift Pulley	
11	H006 3509	Paper Lift Lever	
12	H006 3601	Pulley washer	
13	H006 3514	Boss - Paper Feed Shaft	
14	H006 3513	Pawl Spring	
15	H006 3512	Pawl Stepped Screw	
16	H006 3508	Pawl - Shaft Paper Feed	
17	H000 3332	Bushing	
18	H006 3517	Clutch Spring - Paper Feed	
19	H006 3519	Pick-up Cam	
20	H006 3647	Feed Roller Shaft	
21	H006 3523	Pick-up Bracket Spring	
22	H006 2323	Pick-up Roller Bracket	
23	H006 3646	Pick-up Roller Holder	
24	H006 3531	Pick-up Roller	
25	H006 3587	Spring - Upper Guide Plate	
26	5474 1140	Bushing - Pressure Roller	
27	H006 3533	Snap Ring	
28	H006 3530	Idle Gear - 15T	
29	H006 3532	Feed Roller	
30	H006 3586	Registration Roller	
31	H006 3588	Hold Spring - Upper Guide Plate	
32	H006 2043	Upper Regist Guide Plate Ass' y	
34	H006 2317	Pick-up Lever	
35	H006 2349	Lower Guide Plate Ass' y	
36	H006 2348	Registration Mylar	
37	H006 3286	Development Bias Terminal	
38	H006 3285	Front Guide Rail - Development	
39	H006 3280	Spring - Pressure Upper Base	

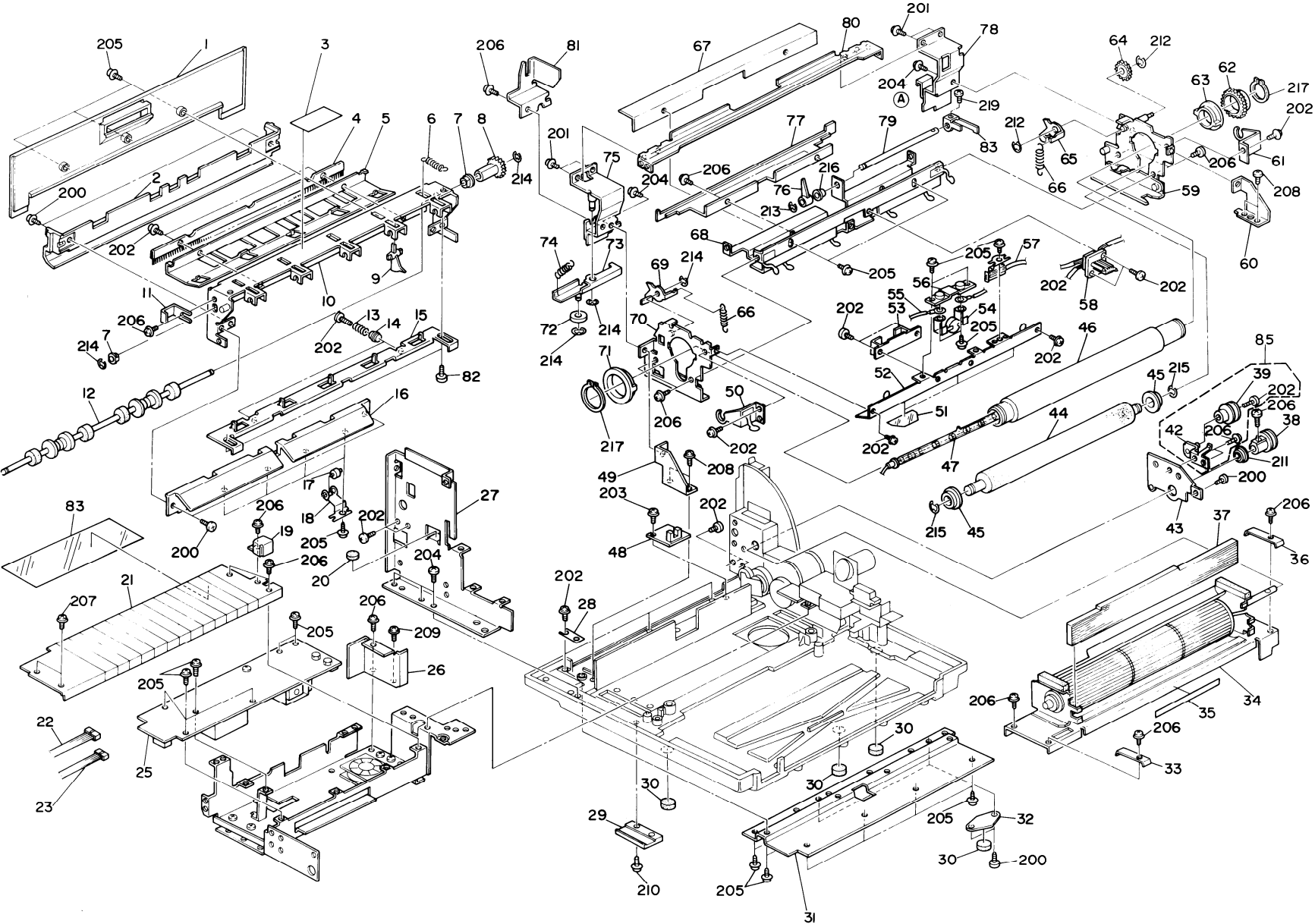
INDEX	PART NO.	DESCRIPTION	MODEL
40	H006 3279	Spring Clamp - Pressure Upper Base	
41	H006 3287	Bracket - Front Pressure Upper Base	
42	H006 2530	Lock Pin Collar - Upper Base	
43	H006 2203	Front Bracket - Paper Feed	
44	H006 3282	Front Lock Pin - Upper Base	
45	H006 3574	Front Cassette Guide	
46	H006 2374	Lower Registration Roller	
47	H006 3553	Paper Lift Shaft	
48	H006 3559	Tray Lift Arm	
49	1204 1603	Push Switch	
50	H006 5071	Harness - Development Switch :E	
51	H006 3660	Cover - Development Interlock	
52	H006 5008	Harness - Cassette Size Sensor	
53	AW50 0001	Push Switch - Paper Size 1	
54	H006 3560	Paper Feed Guide	
55	H006 3671	Friction Roller Bracket	
56	H006 3573	Friction Roller Spring	
57	H006 3572	Friction Roller Shaft	
58	H006 3571	Friction Roller Bracket	
59	H006 3565	Separation Roller Shaft	
60	H006 3566	Friction Roller	
61	H006 3567	Torque Limiter Clutch	
62	H006 3568	Torque Limiter Cover	
63	H006 3569	Torque Limiter Spring	
64	H006 3570	Friction Roller Stopper	
65	H006 3575	Rear Cassette Guide	
66	H006 2068	Feed Solenoid Ass' y	
67	H006 2214	Settle Plate - Harness/Solenoid	
68	H006 3551	Stopper Pawl	
69	H006 3541	Stopper Bracket	
70	H006 3545	Release Lever - Paper Lift	
71	H006 3549	Release Spring - Paper Lift	
72	5447 2768	Stepped Screw - M3	
73	H006 3607	Release Pin Slider	
74	H006 3552	Ratchet Spring	
75	H006 3550	Ratchet Pawl Pin	
76	H006 2063	Paper Lift Solenoid Ass' y	
77	H006 3556	Sector Gear Spring	

7. PAPER FEED, REGISTRATION

INDEX	PART NO.	DESCRIPTION	MODEL
78	H006 3554	Sector Gear - Paper Lift	
79	H006 3557	Sector Gear Bracket	
80	H006 3558	Sector Gear Lock	
81	H006 3593	Registration Drive Bracket	
82	H006 3372	Belt Pulley	
83	H006 3598	Registration Drive Pulley	
84	H006 3597	Registration Clutch Gear	
85	H020 2207	Registration Shaft	
86	H006 3592	Registration Electromagnetic Clutch	
87	H006 2302	Rear Bracket - Pressure Upper Base	
88	H006 3334	Harness Cover - Fan Motor	
89	H006 5227	Development Clutch	
90	H006 2301	Development Drive Shaft	
91	H006 3366	Development Drive Gear - T24	
92	H006 2066	Pick-up Roller Ass'y	
93	H006 3281	Rear Guide Rail - Development	
94	H006 3606	Pin - Transfer Guide	
95	H006 2336	Adjustment Plate - Guide Transfer Rear	
96	H006 2231	Rear Bracket - Paper Feed	
97	H006 3611	Clutch Hub - P	
98	H006 3616	Mylar - Lower Guide Plate	
99	H006 2371	Paper Guide Pad	
100	H006 2478	Bushing - Fan Motor	
101	H006 3635	Fulcrum Pin - Pick-up Ass' y	
102	H006 3645	Front Stay - Feed Shaft	
103	H006 3241	Washer - Middle Pulley	
104	H006 2316	Spacer - Pick-up Clutch	
105	H006 3755	Master Interlock Spring	
106	H006 3754	Master Interlock Support	
107	H006 2337	Adjustment Bracket - Sector Gear	
108	H006 2383	Snap Ring - Registration	
109	H006 2382	Bushing - Registration	

INDEX	PART NO.	DESCRIPTION	MODEL
200	0313 0030B	Philips Pan Head Screw - M3 x 3	
201	0313 0050B	Philips Pan Head Screw - M3 x 5	
202	0313 0060B	Philips Pan Head Screw - M3 x 6	
203	0314 0060B	Philips Pan Head Screw - M4 x 6	
204	0951 3006B	Philips Screw with Flat Washer - M3 x 6	
205	0951 3005B	Philips Screw with Flat Washer - M3 x 5	
206	0954 4012B	Double Sems Screw - M4 x 12	
207	0951 4016B	Philips Screw with Flat Washer - M4 x 16	
208	0965 3006B	Tapping Screw with Flat Washer - M3 x 6	
209	0533 0030Z	Hexagonal Headless Set Screw - M3 x 3	
210	0533 0040Z	Hexagonal Headless Set Screw - M3 x 4	
211	0720 0030E	Retaining Ring - M3	
212	0720 0040E	Retaining Ring - M4	
213	0720 0050E	Retaining Ring - M5	
214	0720 0060E	Retaining Ring - M6	
215	5053 0447	Bushing - M6	
216	1105 0106	Wire Saddle	
217	0957 3012B	Double Sems Screw - M3 x 12	
218	0951 3008B	Philips Screw with Flat Washer - M3 x 8	

8. FUSING, TRANSPORT



8. FUSING, TRANSPORT

INDEX	PART NO.	DESCRIPTION	Model
1	H006 2156	Exit Cover	UK,UN G I F
2	H006 2155	Exit Fusing Cover	
3	5203 4179	Caution Decal - High Temperature	
3	H000 4863	Caution Decal - High Temperature :G	
3	H006 2719	Caution Decal - High Temperature:I	
3	H006 4666	Caution Decal - High Temperature :F	
4	H006 2154	Exit Antistatic Brush	
5	H006 2123	Upper Exit Guide Ass' y	
6	H006 2131	Stripper Spring	
7	H006 2135	Bushing - M4 x 6	
8	H006 2182	Exit Gear - T19	UK,UN G
9	H006 2130	Fusing Stripper	
10	H006 2127	Exit Bracket	
11	H006 2176	Exit Interlock Lever	
12	H006 2134	Fusing Exit Roller	
13	H006 2173	Stripper Release Spring	
14	H006 2172	Holder - Feed Out Spring	
15	H006 2170	Feed Out Hook	
16	H006 2138	Lower Exit Guide	
17	H006 2152	Lower Exit Roller	
18	H006 2151	Exit Roller Holder	
19	H006 3267	AC Line Cover	
20	5214 1221	Rubber Foot - Fan Motor	
21	H006 2477	Guide Plate - Fusing Front Ass' y	
22	H006 5012	Harness - PSU - P	
23	H006 5013	Harness - PSU - S	
25	H006 9716	PSU Kit :E	
26	H006 3346	Rear PSU Bracket	
27	H006 3218	Front Frame Bracket	
28	H006 3252	Main Motor Harness Clamp	
29	H006 4394	LCT Connector Cover	
30	H006 2315	Rubber Foot	
31	H006 3251	Left Base Stay	
32	H006 2455	Rubber Foot Plate	
33	H006 2473	Front Spring Plate - Fan Motor	
34	H006 3072	Printer Fan Ass' y	
35	H006 4252	Caution Decal - PSU	
35	H006 4408	Caution Decal - PSU :G	

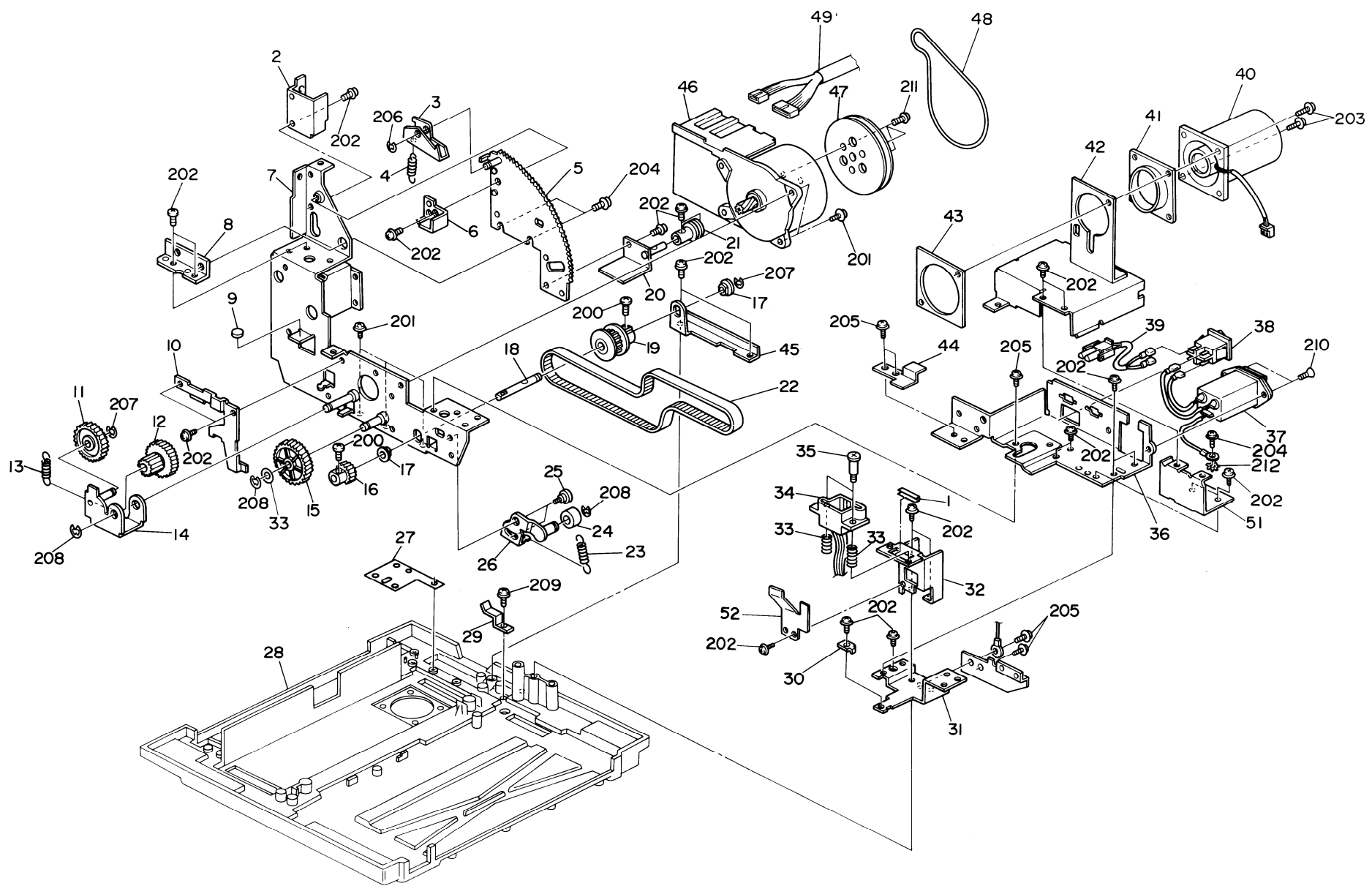
INDEX	PART NO.	DESCRIPTION	Model
35	H006 4409	Caution Decal - PSU:I	I F
35	H006 4662	Caution Decal - PSU :F	
36	H006 3696	Rear Spring Plate - Fan Motor	
37	H006 3243	Ozone Filter	
38	H006 3374	Fan Drive Pulley - Small	
39	H006 2345	Fan Drive Pulley - Middle	
42	H006 2341	Bracket - Fan Drive Pulley (S)	
43	H006 2223	Bracket - Fan Drive Pulley (M)	
44	H006 2112	Pressure Roller	
45	H006 2113	Pressure Roller Bushing	
46	H006 2110	Hot Roller	
47	H006 5621	Fusing Lamp - 230/510W :E	
48	H008 5207	Copy Out Sensor	
49	H006 3248	Fusing Support Bracket - Front	
50	H006 2140	Front Heater Holder	
51	H006 2190	Fusing Entrance Mylar	
52	H006 2729	Upper Fusing Stay Ass'y :E	
53	H006 2728	Thermostat Case :E	
54	H006 2732	Thermostat Ass' y	
55	H006 2731	Harness - Fusing/Thermostat :E	
56	H006 2727	Thermostat Bracket :E	
57	H006 5241	Fusing Thermistor	
58	H006 5243	Fusing Connector	
59	H006 2332	Rear Fusing Bracket	
60	H006 3247	Fusing Support Bracket - Rear	
61	H006 2142	Rear Heater Holder	
62	H006 2180	Fusing Gear - T35	
63	H006 2111	Rear Fusing Bushing	
64	H006 2181	Idle Gear - T19	
65	H006 2126	Rear Fusing Hook	
66	H006 2338	Pressure Spring	
67	H006 2490	Lower Fusing - Guide Plate	
68	H006 2115	Lower Fusing Stay	
69	H006 2125	Front Fusing Hook -1	
70	H006 2331	Front Fusing Bracket	
71	H006 2109	Front Fusing Bushing	
72	H006 3271	Interlock Fusing Roller	
73	H006 2236	Interlock Fusing Lever	

8. FUSING, TRANSPORT

INDEX	PART NO.	DESCRIPTION	Model
74	H006 3275	Interlock Fusing Spring	
75	H006 2237	Front Inner Cover - Fusing	
76	H006 2148	Exit Sensor Actuator	
77	H006 2139	Lower Exit Cover	
78	H006 4166	Fusing Inner Cover Ass' y	
79	H006 2054	Exit Sensor Slit Ass' y	
80	H006 3229	Frame Stay	
81	H006 3276	Interlock Fusing Cover	
82	H006 2171	Stepped Screw - Exit	
83	H006 3783	PSU Sheet :E	
84	H006 3670	Nut - PSU	
85	H006 2344	Fan Drive Pulley - M Ass'y	

INDEX	PART NO.	DESCRIPTION	MODEL
200	0313 0040B	Philips Pan Head Screw - M3 x 4	
201	0313 0050B	Philips Pan Head Screw - M3 x 5	
202	0313 0060B	Philips Pan Head Screw - M3 x 6	
203	0313 0080B	Philips Pan Head Screw - M3 x 8	
204	0314 0080B	Philips Pan head Screw - M4 x 8	
205	0951 3005B	Philips Screw with Flat Washer - M3 x 5	
206	0951 3006B	Philips Screw with Flat Washer - M3 x 6	
207	0951 3004B	Philips Screw with Flat Washer - M3 x 4	
208	0951 3008B	Philips Screw with Flat Washer - M3 x 8	
209	0951 3010B	Philips Screw with Flat Washer - M3 x 10	
210	0853 0061Z	Bolt - M3 X 6	
211	0805 3145	Ball Bearing -6 x 12x4 mm	
212	0720 0030E	Retaining Ring - M3	
213	0720 0025E	Retaining Ring - M2.5	
214	0720 0040E	Retaining Ring - M4	
215	0720 0060E	Retaining Ring - M6	
216	5052 0269	Bushing - M4.2	
217	0725 0200B	Retaining Ring - C20	
218	0720 0050E	Retaining Ring - MS	
219	0807 4009	Washer -5.2 x 11 x 0.3	

9. MAIN DRIVE

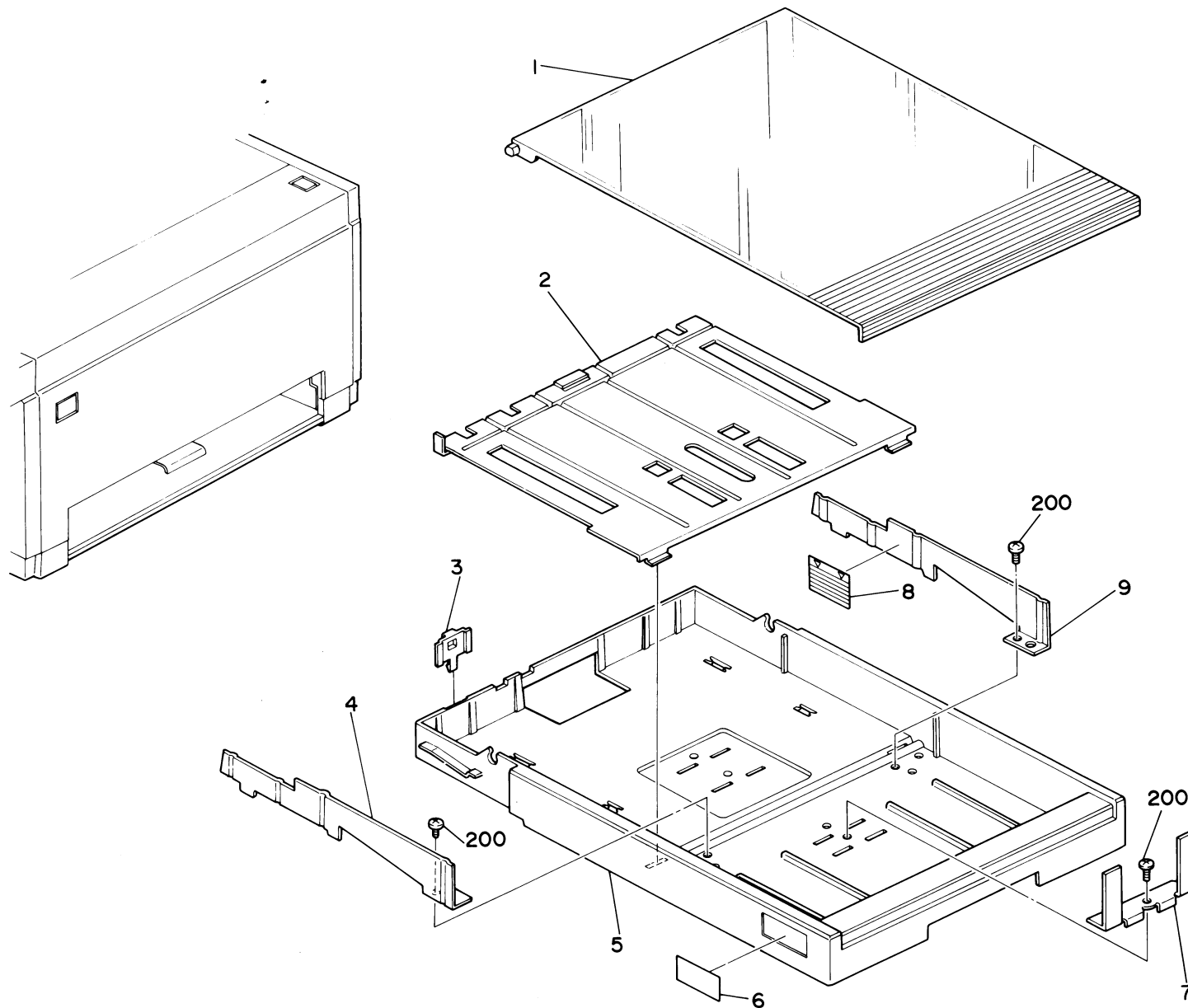


9. MAIN DRIVE

INDEX	PART NO.	DESCRIPTION	MODEL
1	H006 2468	Edging - Scanner Motor Bracket	
2	H006 3244	Modular Jack Bracket	
3	H006 3210	Upper Base Lock Hook	
4	H006 3211	Upper Base Lock Spring	
5	H006 3206	Damper Gear	
6	H006 2238	Upper Base Limiter	
7	H006 3200	Rear Frame Bracket	
8	H006 3209	Damper Gear Angle	
9	5214 1221	Rubber Foot - Fan Motor	
10	H006 3246	Rear Frame Bracket Cover	
11	H006 3352	Fusing Idle Gear - T33	
12	H006 3351	Idle Gear - T441T16	
13	H006 3364	Spring - Transport Fusing Bracket	
14	H006 3353	Transport Bracket	
15	H006 4399	Main Drive Idler - T51	
16	H006 3357	Main Drive Gear - T23	
17	H000 3332	Bushing	
18	H006 3358	Main Drive Shaft	
19	H006 3359	Main Drive Pulley	
20	H006 2475	Main Motor Cover Ass' y	
21	H006 2471	Fan Belt Tightener	
22	H006 3350	Main Drive Belt - S3M	
23	H006 2479	Tightener Spring	
24	H006 2472	Tightener Roller - M16	
25	5413 1882	Stepped Screw	
26	H006 3368	Tightener	
27	H006 3249	Fusing Earth Plate	
28	H006 4390	Base	
29	H006 3335	Harness Clamp - SCN Motor	
30	H006 3599	Registration Stopper	
31	H006 3256	NCU Earth Plate	
32	H006 3307	Bracket - SCN Motor Connector	
33	H006 3310	Spring - SCN Motor Connector	
34	H006 5043	Harness - Scanner Motor - Relay	
35	H006 3309	Set Screw - SCN Motor Connector	
36	H006 2339	Inlet Base	
37	H006 5236	Inlet Filter :E	
38	1204 1539	Main Switch :E	

INDEX	PART NO.	DESCRIPTION	MODEL
39	H0065066	Harness - Main Switch :E	
40	H0065232	Master Belt Fan Motor	
41	H0064135	Fan Motor Duct	
42	H0063331	Inlet Cover	
43	H0064128	Fan Motor Nut	
44	H0062464	AC Line Cover	
45	H0063610	Bracket - Main Drive Pulley	
46	H0065220	Main Motor	
47	H0063376	Fan Drive Pulley - Large	
48	H0063377	Fan Drive Belt	
49	H0065014	Harness - Main Motor	
50	H0063694	Earth Plate - NCU	
51	H0062340	Front Inlet Base	
52	H0063050	Scanner Harness Guard	
53	H0064385	Washer - Main Drive	
200	0313 0060B	Philips Pan Head Screw - M3 x 6	
201	0314 0080B	Philips Pan Head Screw - M4 x 8	
202	0951 3006B	Philips Screw with Flat Washer - M3 x 6	
203	0313 0100B	Philips Pan Head Screw - M3 x 10	
204	0951 4006B	Philips Screw with Flat Washer - M4 x 6	
205	0951 4008B	Philips Screw with Flat Washer - M4 x 8	
206	0720 0030E	Retaining Ring - M3	
207	0720 0050E	Retaining Ring - M5	
208	0720 0060E	Retaining Ring - M6	
209	0965 3008B	Tapping Screw with Washer - M3 x 8	
210	0323 0060	Philips Sunk Screw - M3 x 6	
211	0353 0050	Philips Truss Head Screw - M3 x 5	
212	0705 0040B	Toothed Washer - M4	

10. CASSETTE



10. CASSETTE

INDEX	PART NO.	DESCRIPTION	MODEL
1	H020 4092	Cassette Cover :R	
2	H006 2320	Bottom Plate - Cassette Ass' y	
3	H006 3641	Paper Size Detector Pin - A4	
3	H006 3638	Paper Size Detector Pin - B4	
4	H006 3665	Front Side Fence	
5	H020 4091	Cassette :R	
6	H006 3663	Cassette Decal	
7	5447 2941	Rear Fence	
8	5413 4835	Decal - Paper Level	
9	H006 3666	Rear Side Fence	

INDEX	PART NO.	DESCRIPTION	MODEL
200	0965 4008B	Philips Screw with Flath Washer - M4 x 8	

PARTS INDEX

PARTS NO.	DESCRIPTION	MODEL	PAGE AND INDEX NO.
0313 0030B	Philips PanHeadScrew -M3x3		5-202
0313 0030B	Philips PanHeadScrew -M3x3		11-200
0313 0030B	Philips PanHeadScrew -M3x3		15-200
0313 0040B	Philips PanHeadScrew -M3x4		5-200
0313 0040B	Philips PanHeadScrew -M3x4		7-200
0313 0040B	Philips Pan Head Screw - M3 x 4		11-201
0313 0040B	Philips Pan Head Screw - M3 x 4		13-200
0313 0040B	Philips Pan Head Screw - M3 x 4		17-200
0313 0050B	Philips Pan Head Screw - M3 x 5		5-201
0313 0050B	Philips Pan Head Screw - M3 x 5		7-201
0313 0050B	Philips Pan Head Screw - M3 x 5		11-202
0313 0050B	Philips Pan Head Screw - M3 x 5		15-201
0313 0050B	Philips Pan Head Screw - M3 x 5		17-201
0313 0060B	Philips Pan Head Screw - M3 x 6		3-200
0313 0060B	Philips Pan Head Screw - M3 x 6		5-204
0313 0060B	Philips Pan Head Screw - M3 x 6		7-202
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