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Model: Model K3 Date			e: 1-Nov-02		No.: MH310001	
Modified Article: Parts Catalog Corrections			Prepared	by: M.	Mano	
From: Technical Services sec. Service Planning Dept.						
Reason for	□ Parts catalog correction	☐ Vend	lor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		(	)	
	☐ Part standardization	☐ Othe	r			

The currency symbol for the Euro has been added to the Mask ROM, and the Controller Board modified to accommodate this new part.

NOTE: Both the new board and new ROM should be replaced together as a set.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B5165750	B5165753	Controller Board	1	X/O	3	17	
G0565901	G0565903	Mask ROM – PCL	1	X/O	ı	-	

#### **Cut-in Serial Numbers:**

From October '02: J5221000004~

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Model: Model K3 Date			⊖: 9-Jan-03		No.: MH310002	
Modified Article: Parts Catalog Corrections				Prepared by: M. Mano		
From: Technical Services Sec. Service Planning Dept.						
Reason for	□ Parts catalog correction	☐ Vendor change		ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		(	)	
	☐ Part standardization	☐ Othei	r			

The following part has been modified to improve paper size detection reliability.

#### Mainframe (H310/H311)

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
H5193033	H3103392	Paper Size Sensor - Rear	1	X/O	21	4	

## Optional PFU (H206)

	,						
Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H5193033	H3103392	Paper Size Sensor - Rear	1	X/O	5	5	

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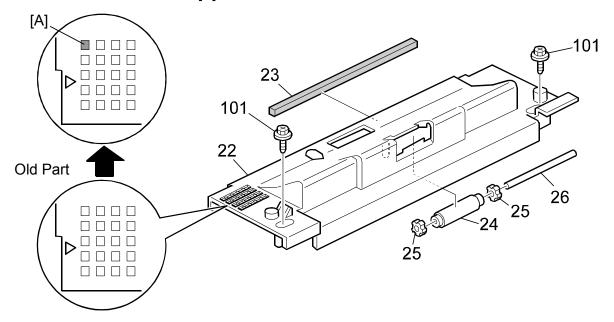
Model: Model K3			e: 23-Jan-0	3	No.: MH310003
Modified Article: Parts Catalog Corrections			Prepared	by: M.	Mano
From: Technical Services Sec. Service Planning Dept.					
Reason for	□ Parts catalog correction	☐ Vendor ch	ange	☐ To n	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		(	)
	☐ Part standardization	☐ Other			

To facilitate assembly, the hole in the Exit Guide shown below has been closed (with no change in function).

### Mainframe (H310/H311)

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H3101196	H3101199	Exit Guide	1	X/O	15	22	

## New Part: The shaded hole [A] is closed



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Model: Model K3		e: 23-Jan-0≎	3	No.: MH310004		
Modified Article: P	arts Catalog Corrections	Prepared	by: M.	Mano		
From: Technical Ser	vices Sec. Service Planning D					
Reason for	□ Parts catalog correction	☐ Vendor change			☐ To m	neet standards
Modification:	lodification· ☐ To facilitate assembly		☐ To improve reliability		(	)
	☐ Part standardization	☐ Othe	r			

The following parts have been modified to ensure the harness is not pinched when the PFU is installed.

## **Optional PFU (H206)**

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
H3103538	H3103539	Connector Bracket	1	X/O	9	5	
H3105289	H3105270	Upper Relay Harness	1	X/O	9	13	
11050199	11050487	Harness Clamp	1	X/O	9	101	

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Model: Model K3		e: 5-Mar-03		No.: MH310005				
Modified Article: P	Parts Catalog Corrections		Prepared by: M. Mano					
From: Technical Sei	rvices Sec. Service Planning D							
Reason for	□ Parts catalog correction	☐ Vendor change			☐ To n	neet standards		
Modification:	Modification: ☐ To facilitate assembly ☐ To im☐ Part standardization ☐ Other		o improve reliability other		(	)		

The Function Decal has been changed to the one used on the S-F2 due to a Marketing request for standardization.

## NIC Fax Unit (H210)

	Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
I	H3114112	H3114113	Function Decal	1	X/O	3	23	

## **RICOH**

# Modification Bulletin

**PAGE: 1/1** 

Model: Model K3		Date: 25-Jun-08			No.: MH310006		
Modified Article:	Parts Catalog Corrections		Prepared by: T.Shintani				
From: 1st Tech. Su	pport Sec. Service Support Dep						
Reason for	□ Parts catalog correction	☐ Vendor change		ange	☐ To n	neet standards	
Modification: ☐ To facilitate assembly ☐ ☐		☐ To improve reliability		e reliability	(	)	
	☐ Part standardization ☐ Othe		r				

#### Model K3

Old part number	New part number	Description	Int	Page	Index	Note
H3105003	AW020156	PHOTOINTERRUPTOR	O/O	15	6	Note 1
H3105411	H3105401	THERMOFUSE:K3	O/O	29	5	Note 2
H3105073	H3105173	SPEAKER:H310	O/O	37	1	Note 3
H3105074	H3105174	FAN:FUSING	O/O	35	2	Note 3
H3105072	H3105172	TONER END SENSOR:H310	O/O	23	18	Note 3
H3105070	H3105170	BRUSHLESS MOTOR:H310	O/O	31	9	Note 3
H5195216	H3105045	MAGNETIC CLUTCH	O/O	33	11	Note 3
H3065043	H3105143	REGISTRATION SENSOR	O/O	23	16	Note 3
H3105041	AX020083	STEPPER MOTOR DC24V 12.6W	O/O	33	2	Note 3
H3105043	H3105044	MAGNETIC CLUTCH:PAPER	O/O	33	3	Note 3
H5115005	H3105005	TRANSMITED RUBBER STAMP	O/O	15	7	Note 3

## Change/Reason:

- 1) Vendor change
- 2) Parts standardization with the Japan model
- 3) RoHS compliance (material was changed)

**RICOH** 

# **Part Change Information List**

Date: August 31, 2009

	Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty Int	3DPC	Page	Index Se	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
ŀ	K3	H310	200908		14030598	14030620	PHOTO COUPLER - PS2501-2	1	0 O/C	)	45	108				V0901886	9070389

**RICOH** 

# **Part Change Information List**

Date: January 29, 2010

Model	Code PCIL Nr. Code	Old part	New part	Description	Old	New	Int 3DPC	Page	Index Set	Set Int RTB	Note Re	f. Nr. E	ECN Nr.
Model	Correction	number	number	•	Q'ty	Q'ty	ווונ טטו כ	i aye	ilidex Set			. INI. L	.CIV IVI.
K3	H310 201001		H3105061	STEPPER MOTOR:TX:H310	0	1	X/O	13	32	RH31001	V0903	179	



# **Part Change Information List**

Date: September 30, 2010

	Model	Code PCIL N	Ir. PCIL	Old part	New part	Description	Old O'tv	New Q'ty	Int	3DPC	Page	Index	Set Se	et Int RTB	Note	Ref. Nr.	ECN Nr.
			Correction	number	number						9-						
K3		H310 20100	9		H3104111 DECAL:E	MBLEM:RIC:H310	0	1			57	15		RH310016		V1001438	10060589



#### **Part Change Information List**

Date: October 29, 2010

	Model		CIL Nr.	PCIL Correction	Old part number	New part number		Description	Old Q'ty	New Q	y Int	t 3E	OPC Pa	ge In	dex :	Set :	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
КЗ	ŀ	1310 2	201010		H5211350	H3101360	PAD:PICKUP			I	1 0/0	0		11	6					V1001472	10061041
K3	ŀ	1310 2	201010		14030598	14030620	Photocoupler			2	2 0/0	0		45	108					V0901886	9070389



# **RICOH** Part Change Information List

Date: January 5, 2015

	Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
k	K3	H310	201512		H0062316	B0442316	CLUTCH SPACER	4	4	O/O	N	8	11					V1503486	