



Reference Manual Fold Catalog Edition

Overview

1

Fold Catalogs

2

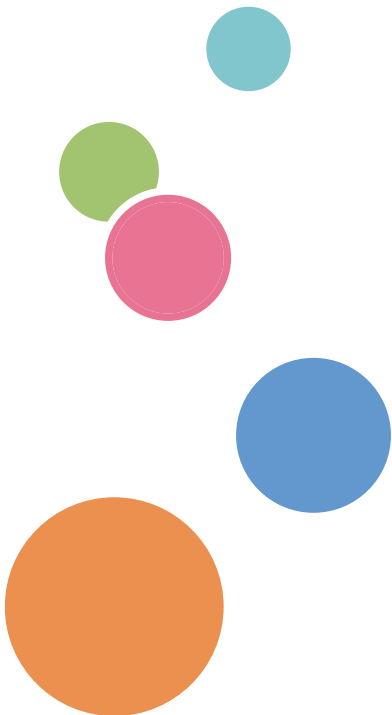


TABLE OF CONTENTS

1. Overview

Kind of Fold Catalog	1
How to confirm Reference Manual Fold Catalog Edition	1

2. Fold Catalogs

Difined by CIP4	2
F2-#	3
F4-#	3
F6-#	3
F8-#	6
F10-#	8
F12-#	10
F14-#	17
F16-#	17
F18-#	27
F20-#	35
F24-#	37
F28-#	48
F32-#	49
F36-#	58
F40-#	60
F48-#	61
F64-#	63
Built-in	67
DummyBook	68
F24-Slit	71
F48-Slit	77
DoubleWeb/TripleWeb	78

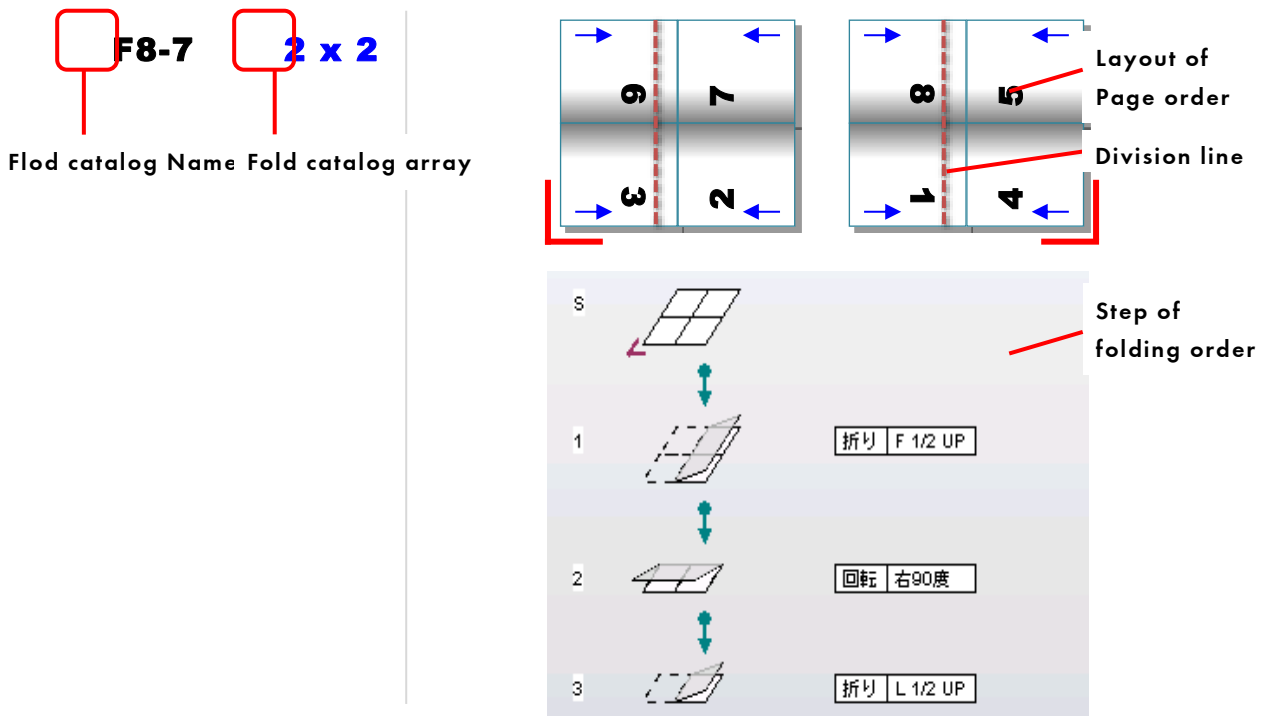
1. Overview

Kind of Fold Catalog

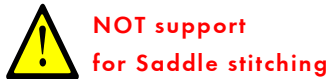
It is classed to three fold catalogs which are the defined by CIP4, the Built-in fold and the customized. This documentation explains each fold catalog specification of the defined by CIP4 and the built-in.

How to confirm Reference Manual Fold Catalog Edition

The following figure is the sample of fold catalog specification. It shows a name, a fold catalog array, a layout of page order and a step of folding order.



Attention: It is not support for the saddle stitching when there is the following mark.



2. Fold Catalogs

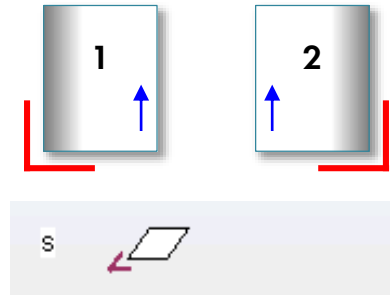
Defined by CIP4

See the next page.

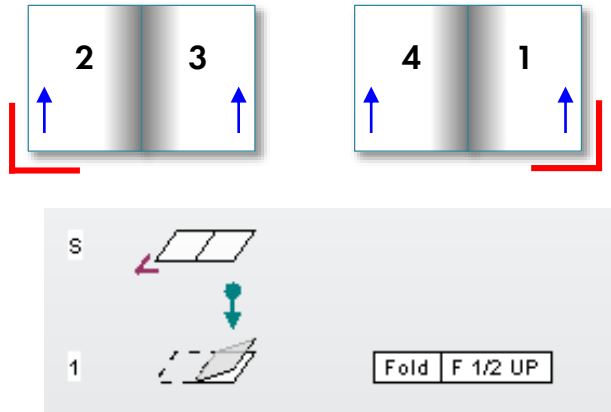
Fold Catalog

Page Layout

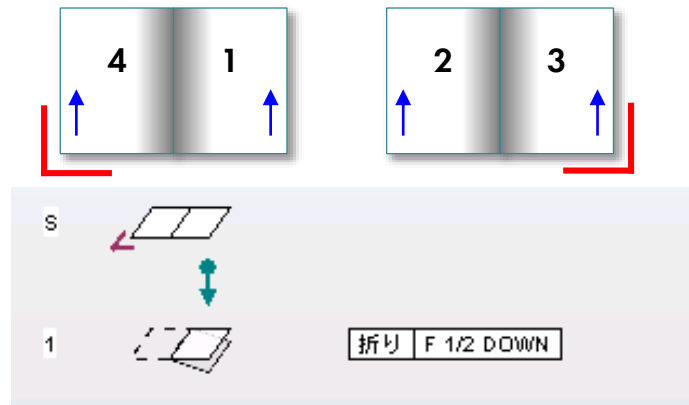
F2-1 **1 x 1**



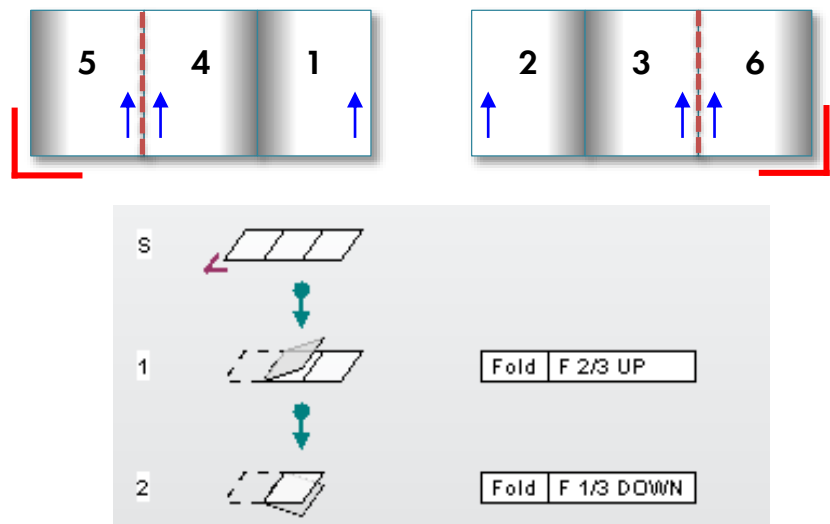
F4-1 **2 x 1**



F4-2 **2 x 1**



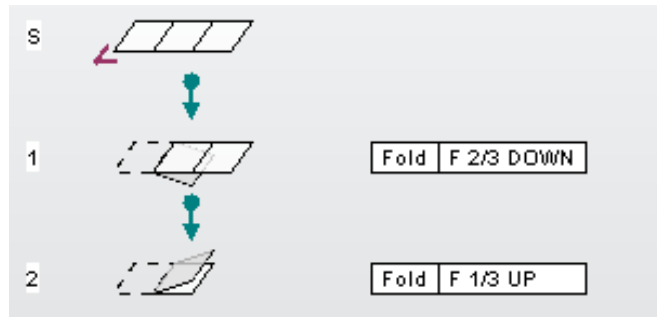
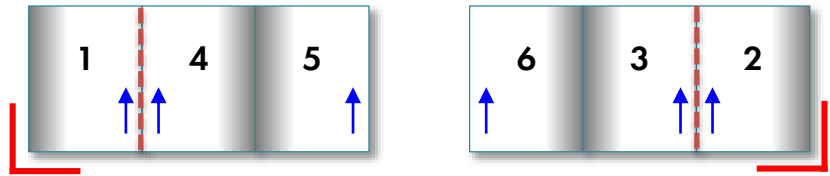
F6-1 **3 x 1**



Fold Catalog

Page Layout

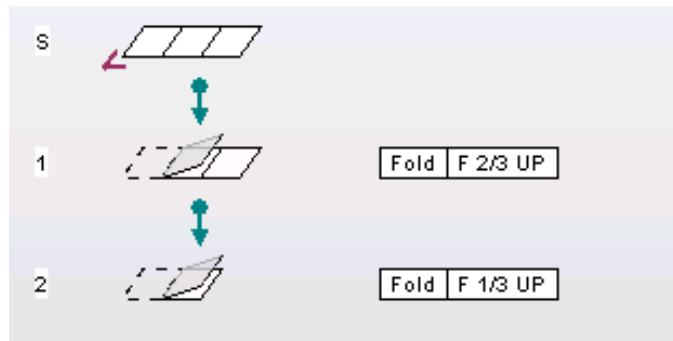
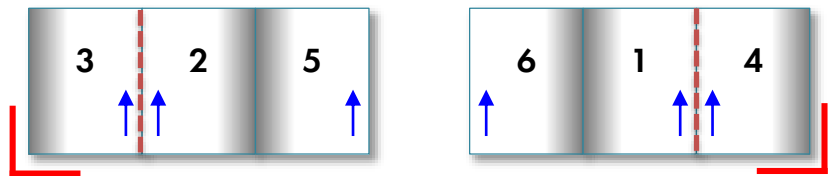
F6-2 **3 x 1**



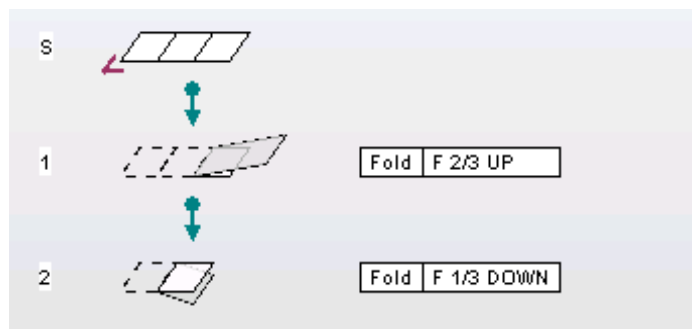
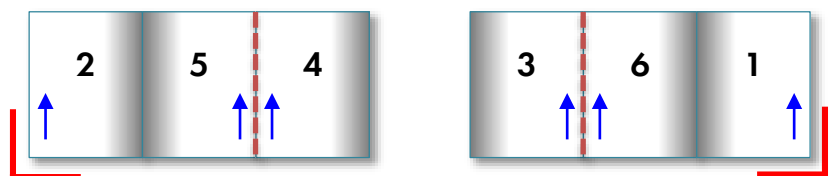
F6-3

UNSUPPORTED

F6-4 **3 x 1**



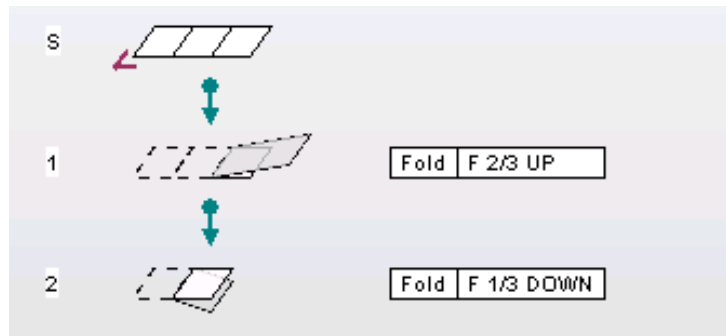
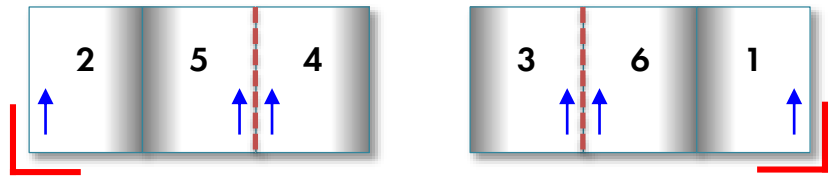
F6-5 **3 x 1**




Fold Catalog

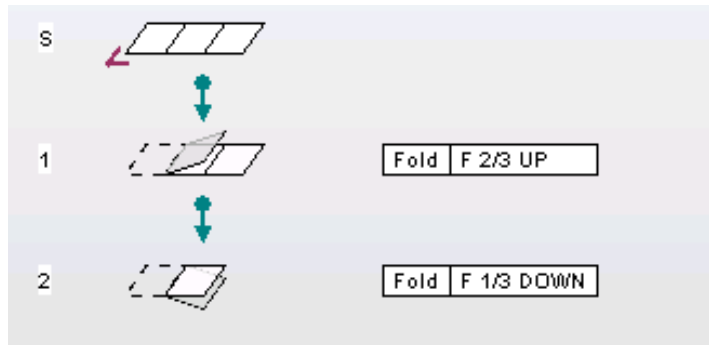
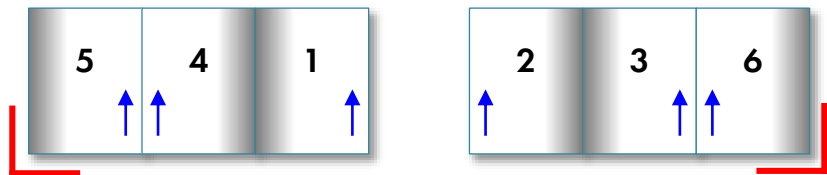
Page Layout

F6-6 3 x 1

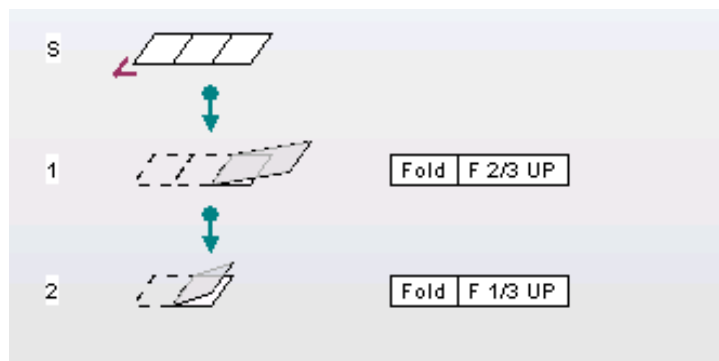
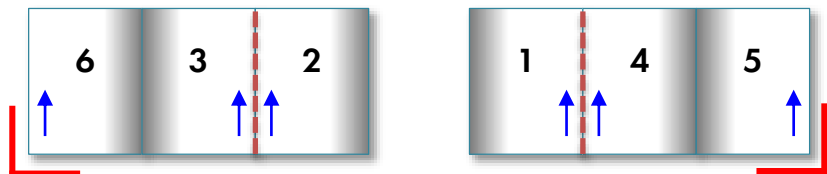


F6-7 3 x 1

 NOT support for Saddle stitching



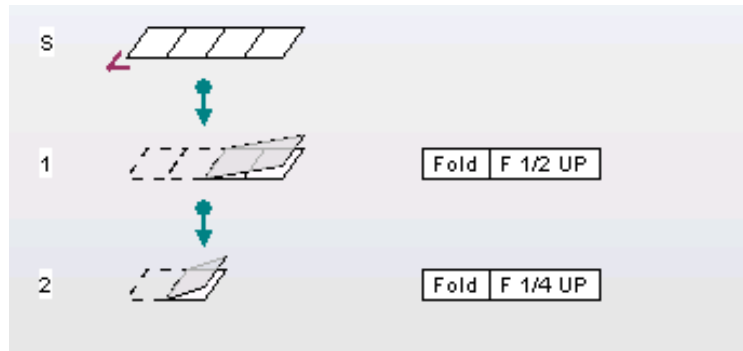
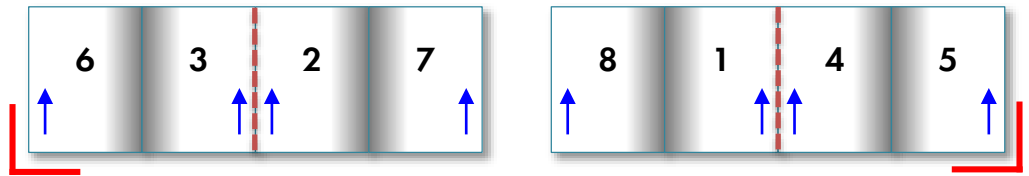
F6-8 3 x 1



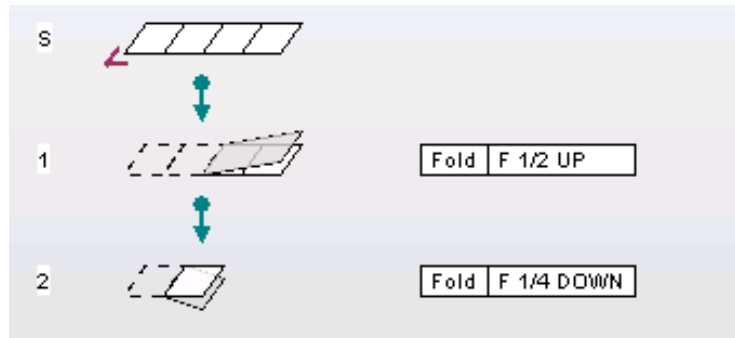
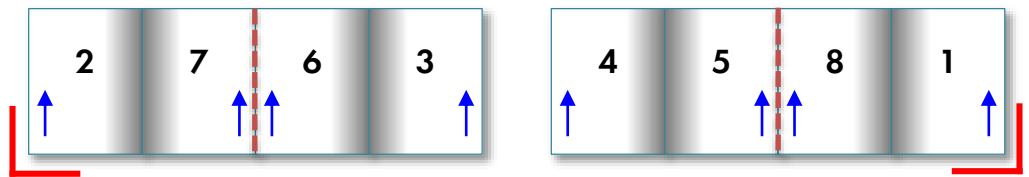
Fold Catalog

Page Layout

F8-1 4 x 1

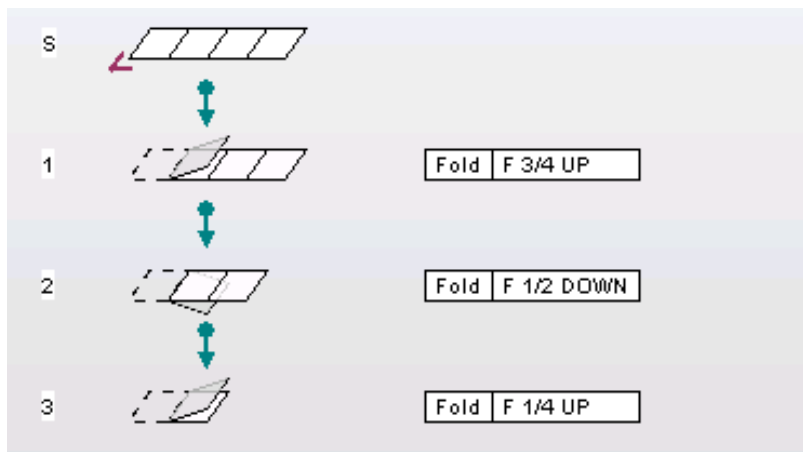
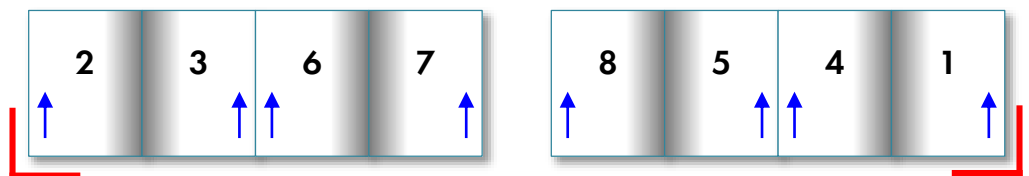


F8-2 4 x 1



F8-3 4 x 1

 NOT support for Saddle stitching



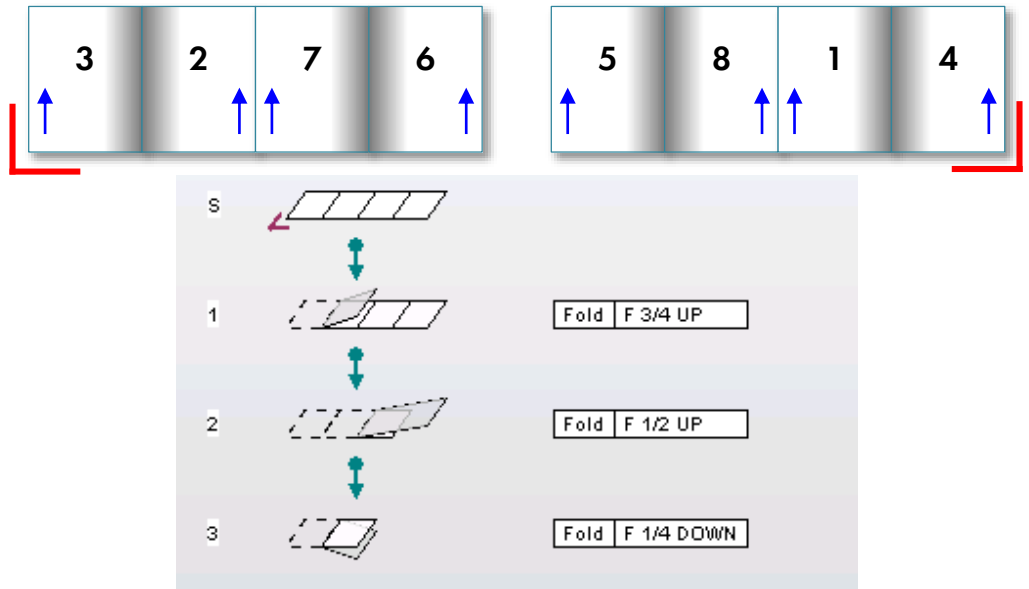
Fold Catalog

Page Layout

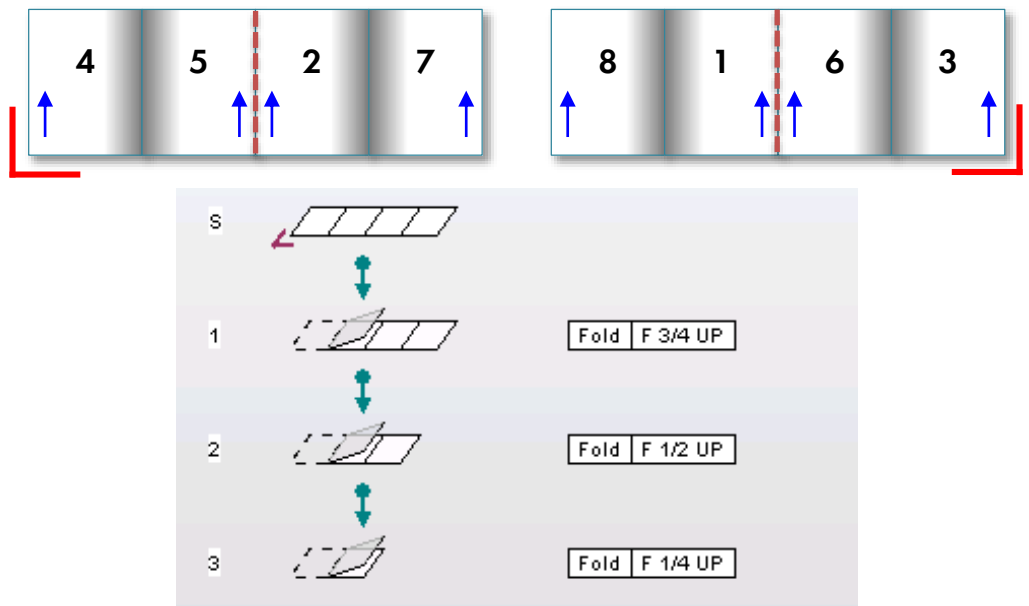
F8-4 4 x 1



NOT support for Saddle stitching



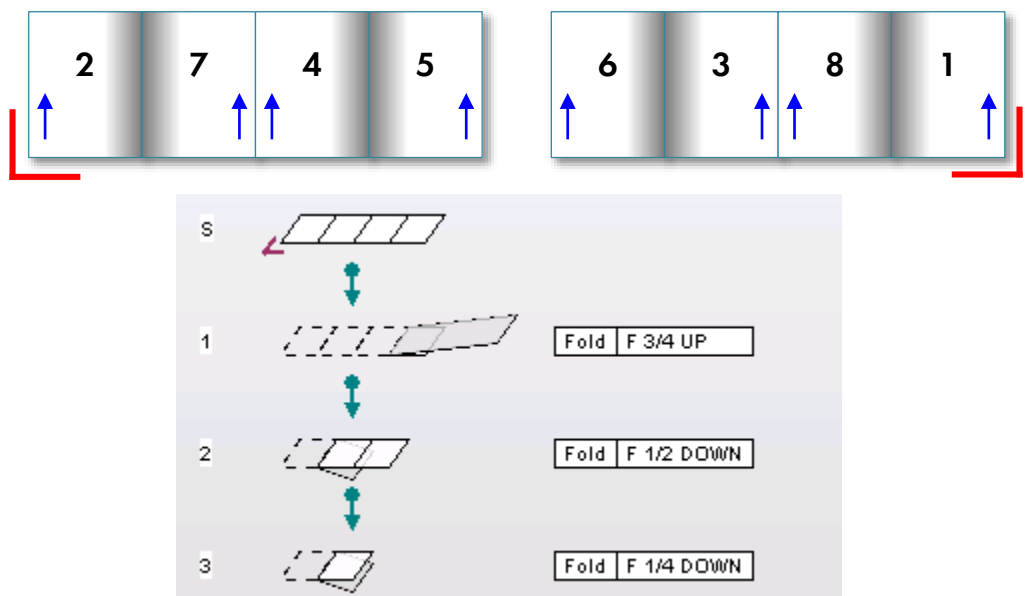
F8-5 4 x 1



F8-6 4 x 1



NOT support for Saddle stitching

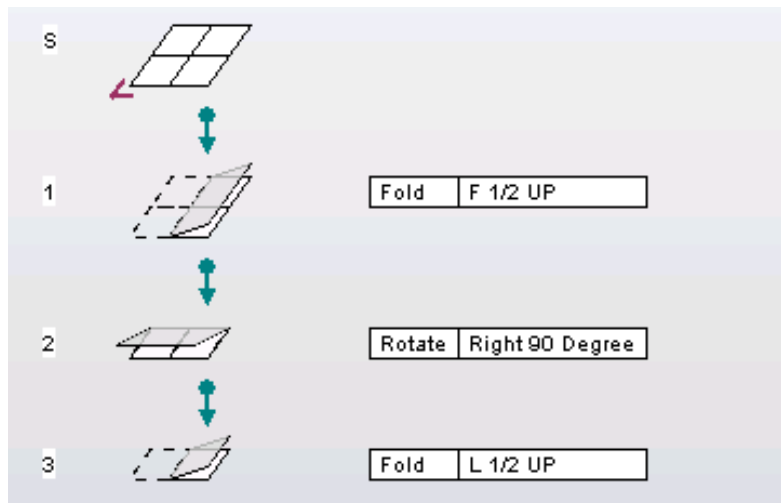
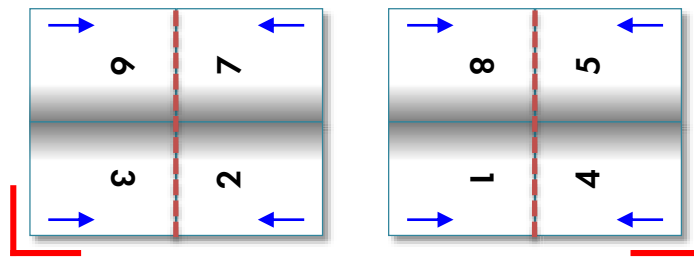


Fold Catalog

Page Layout

F8-7

2 x 2

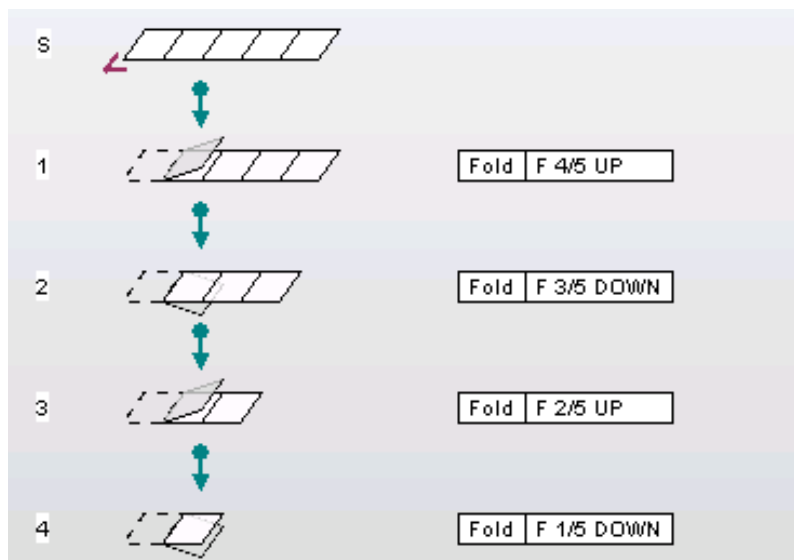
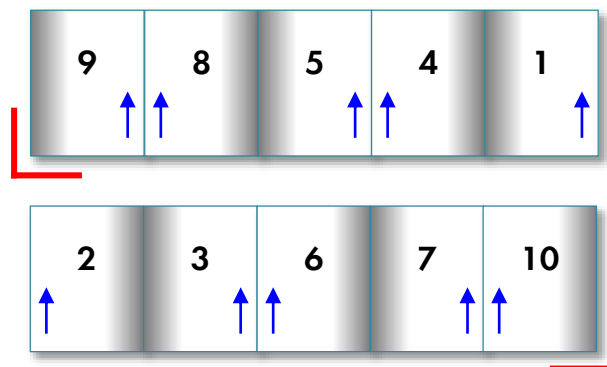


F10-1

5 x 1



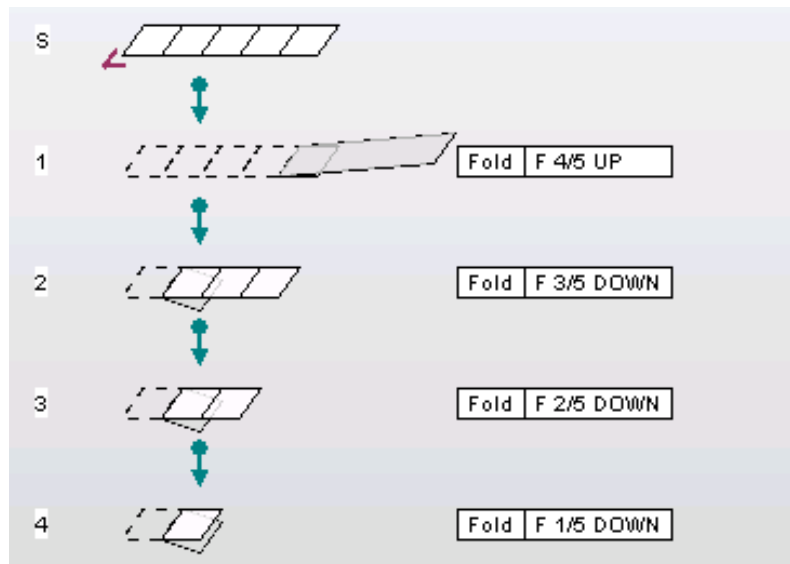
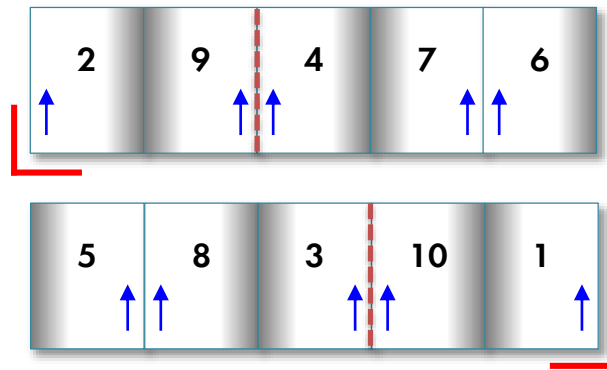
NOT support for Saddle stitching



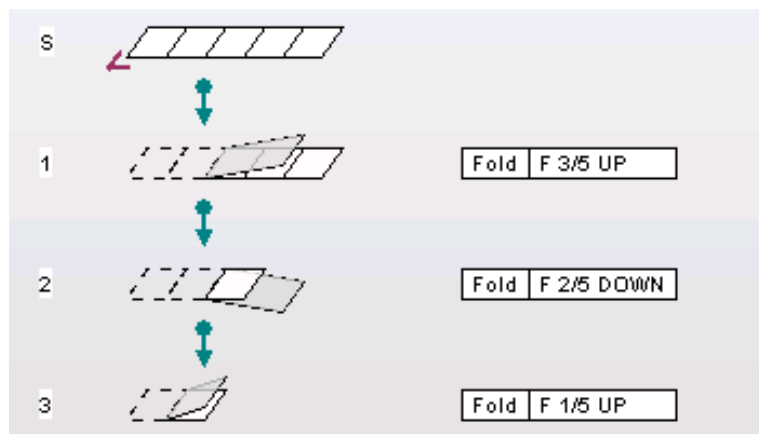
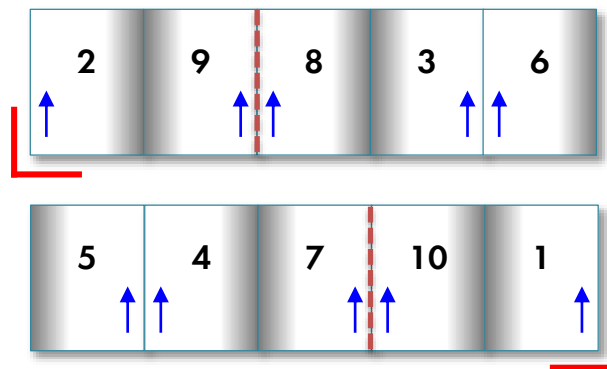
Fold Catalog

Page Layout

F10-2 5 x 1



F10-3 5 x 1

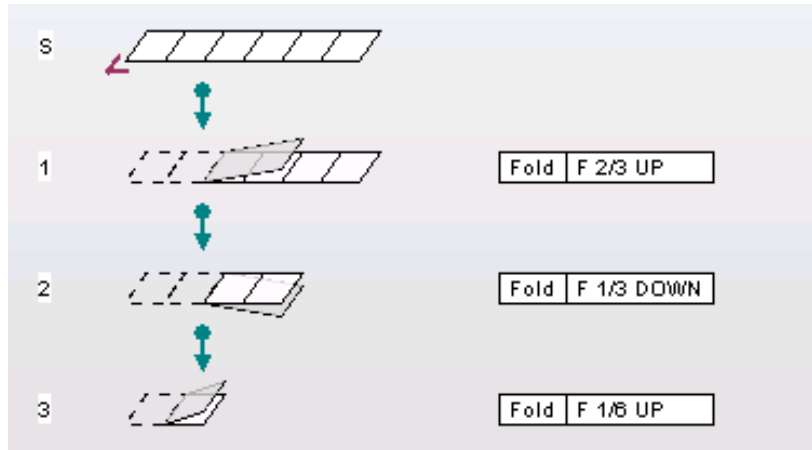
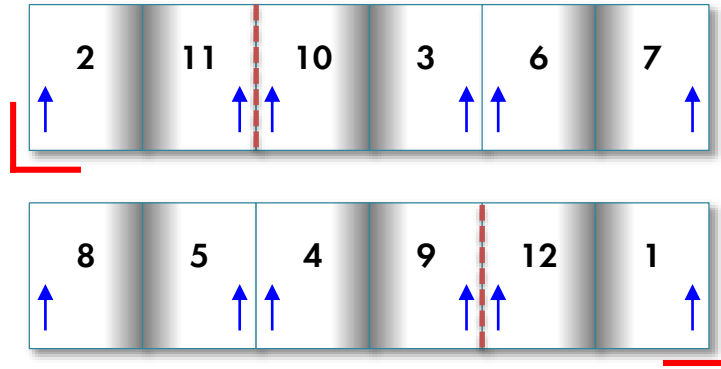


Fold Catalog

Page Layout

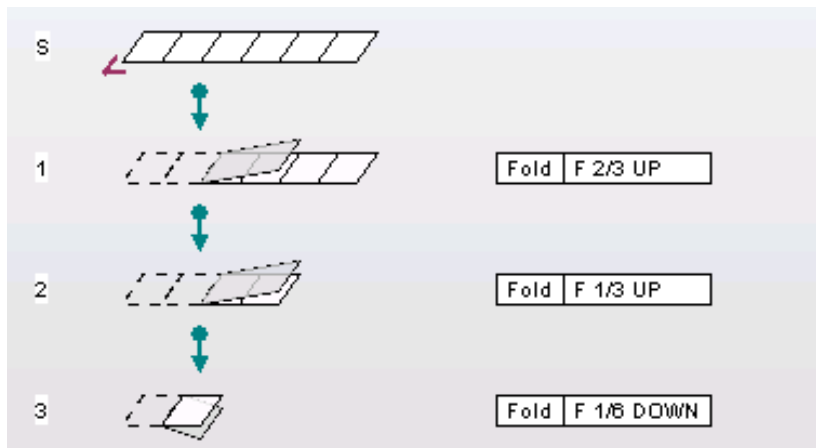
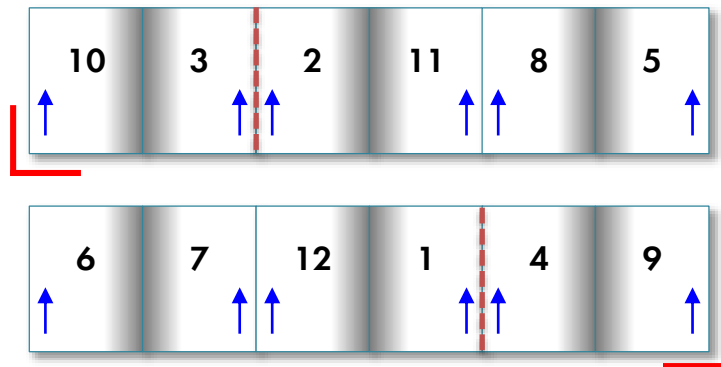
F12-1

6 x 1



F12-2

6 x 1



Fold Catalog

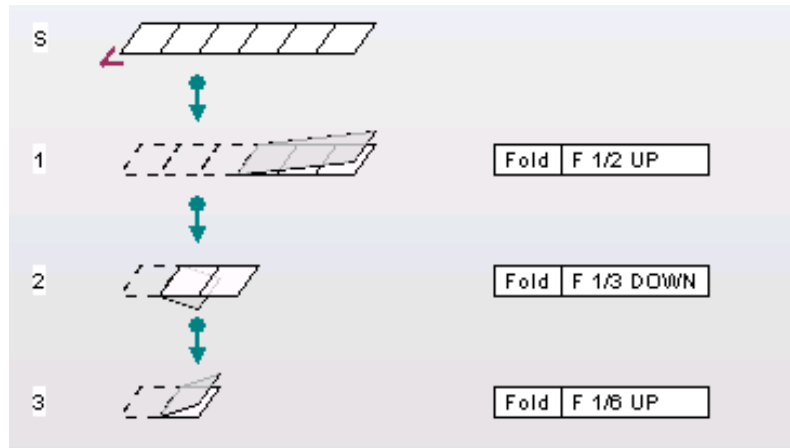
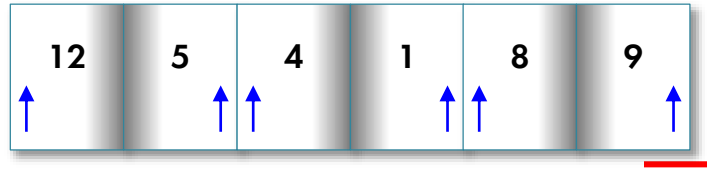
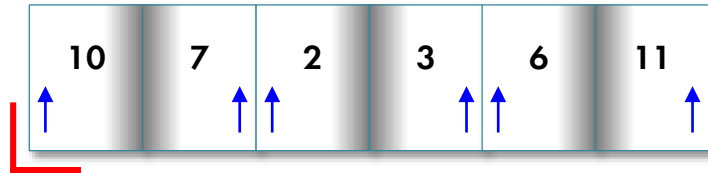
Page Layout

F12-3

6 x 1

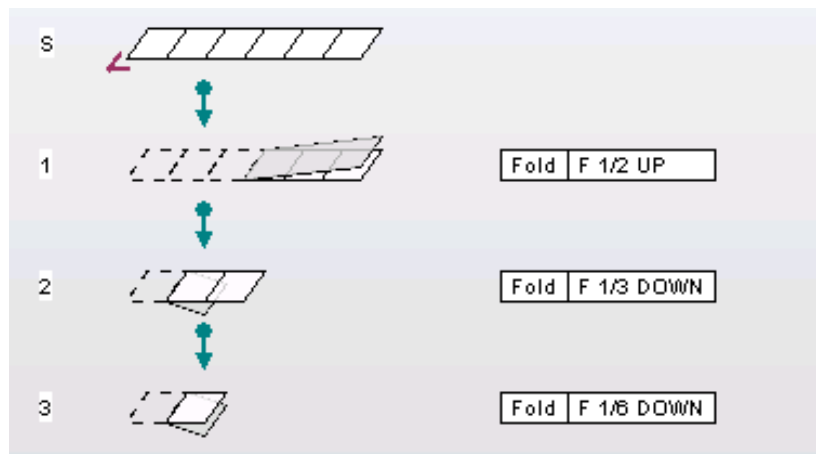
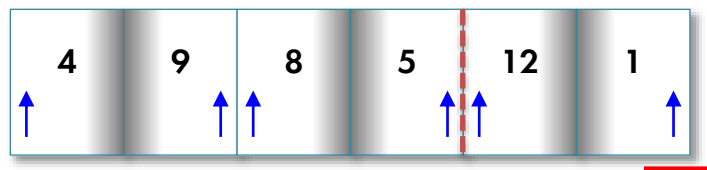
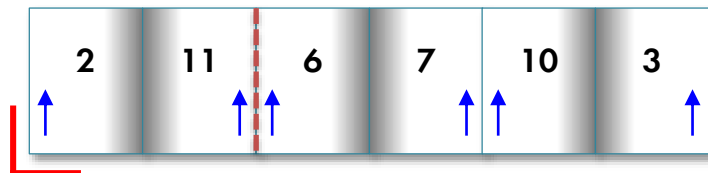


NOT support
for Saddle stitching



F12-4

6 x 1

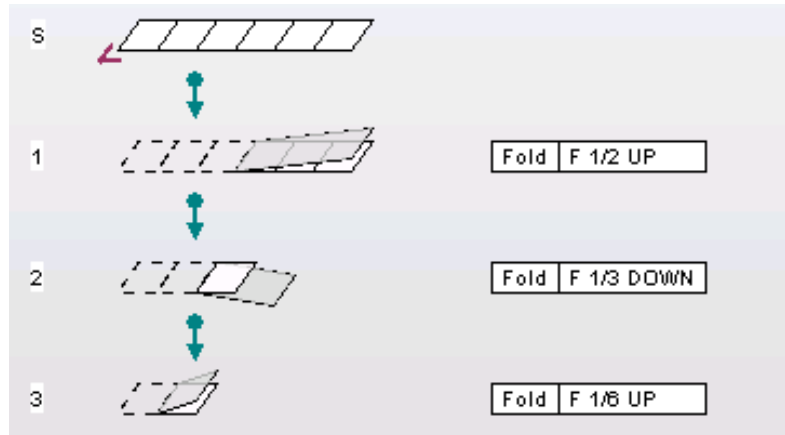
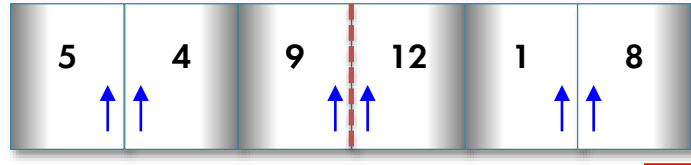
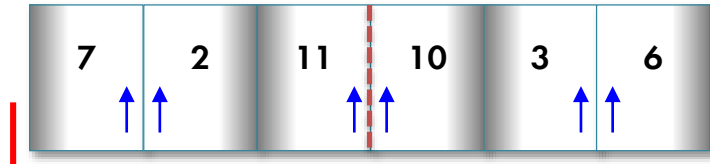


Fold Catalog

Page Layout

F12-5

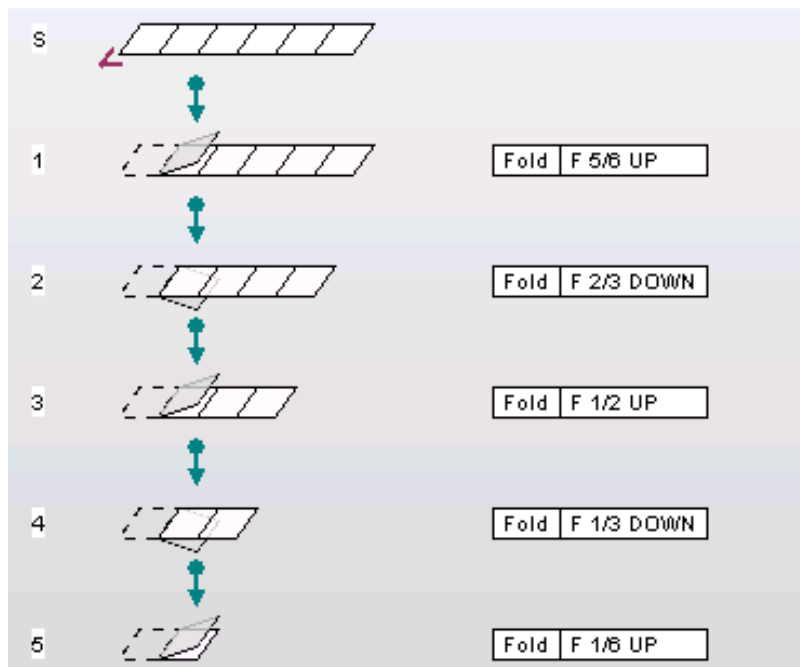
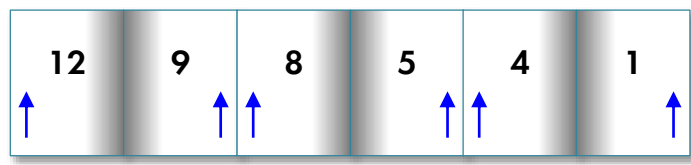
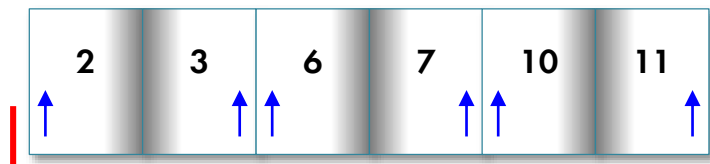
6 x 1



F12-6

6 x 1

NOT support for Saddle stitching

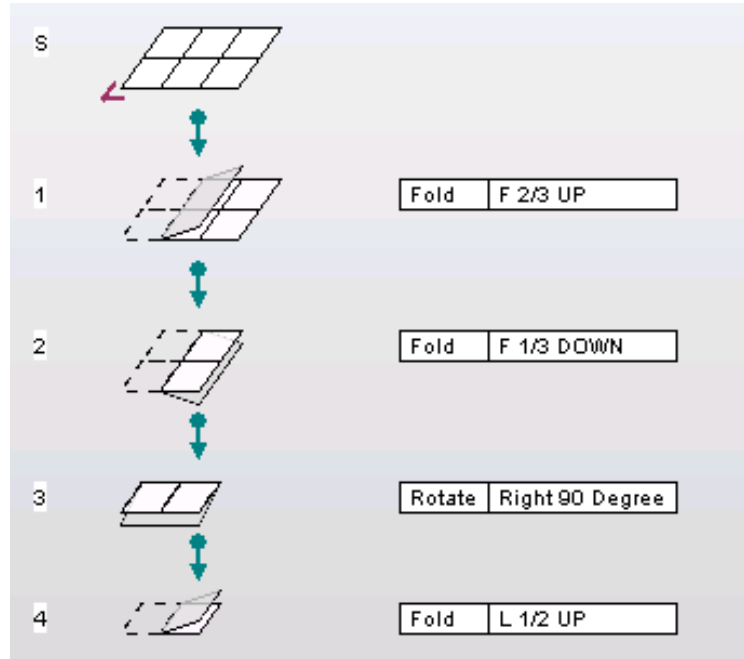
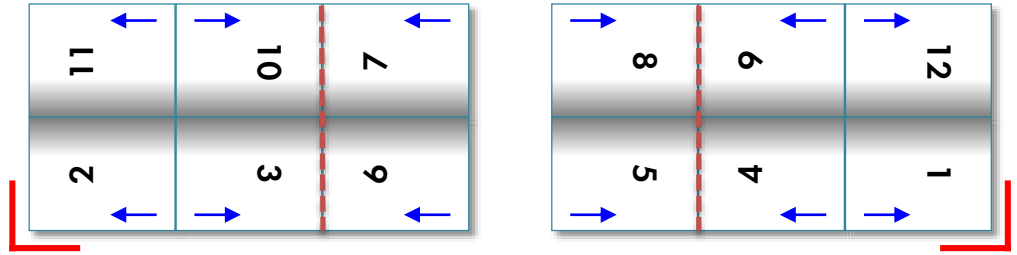


Fold Catalog

Page Layout

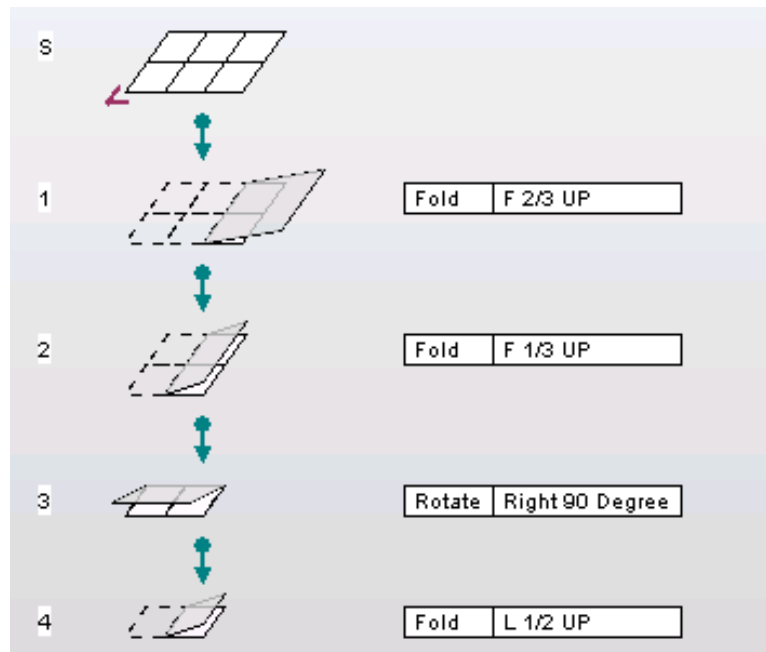
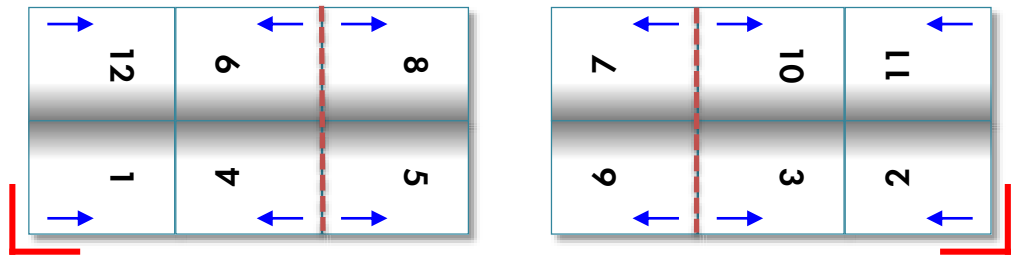
F12-7

3 x 2



F12-8

3 x 2

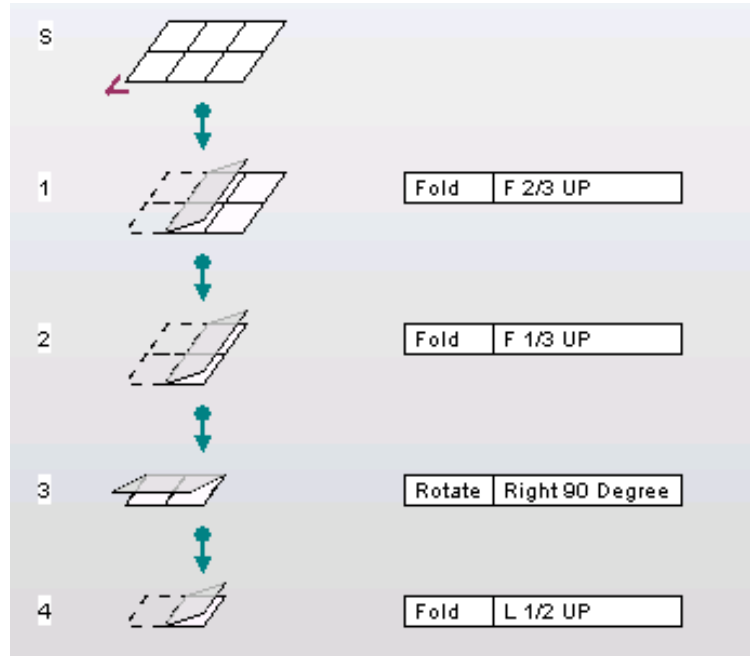
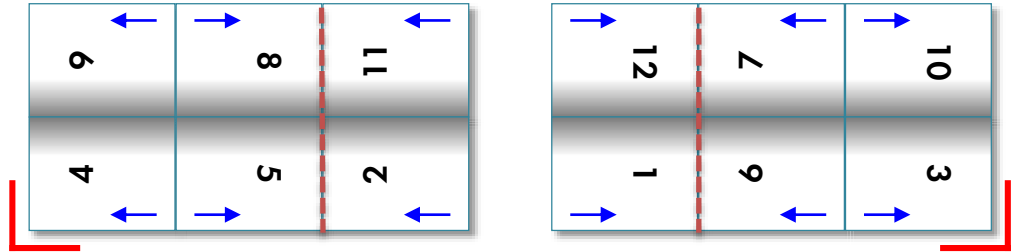


Fold Catalog

Page Layout

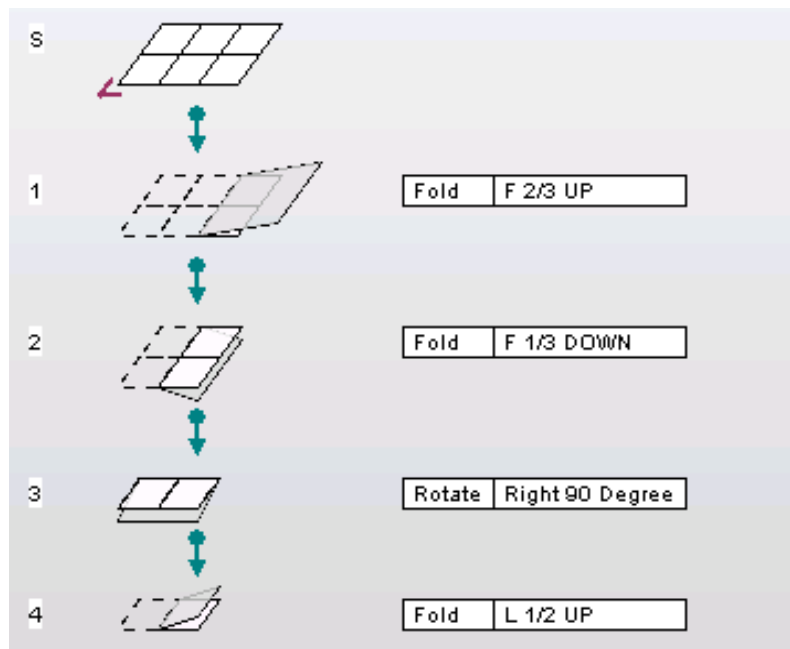
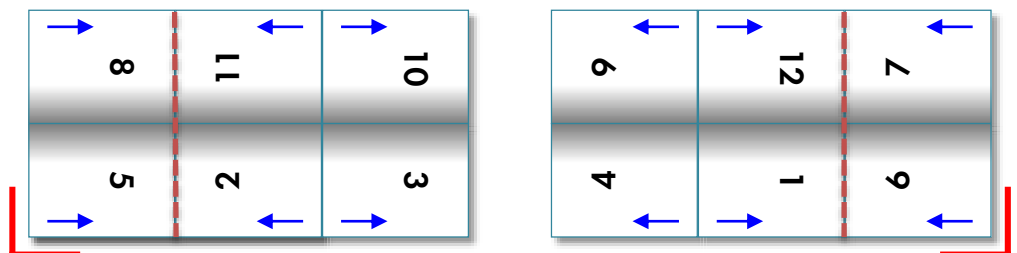
F12-9

3 x 2



F12-10

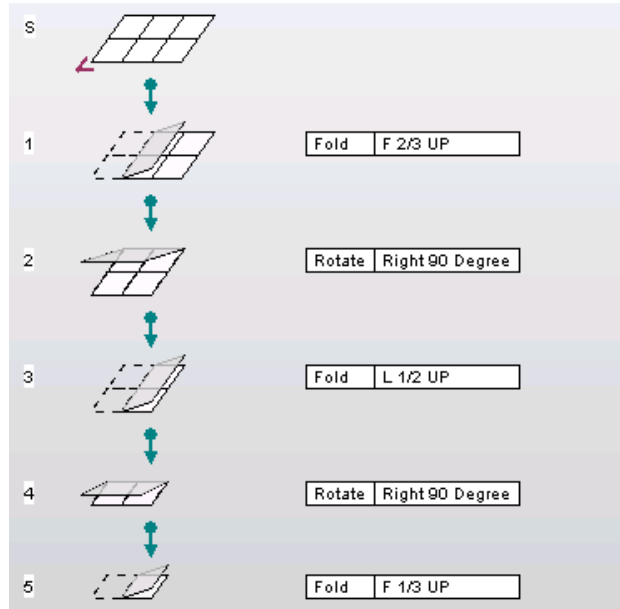
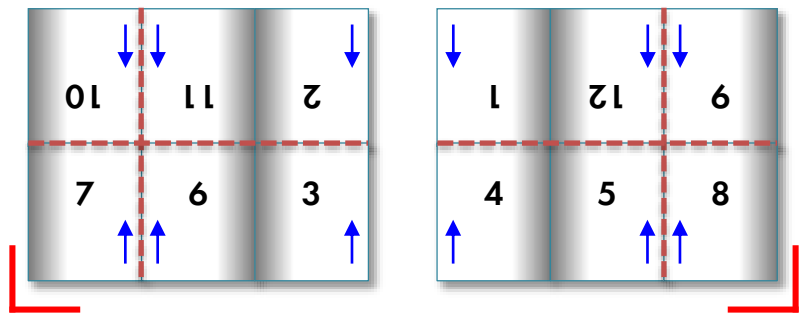
3 x 2



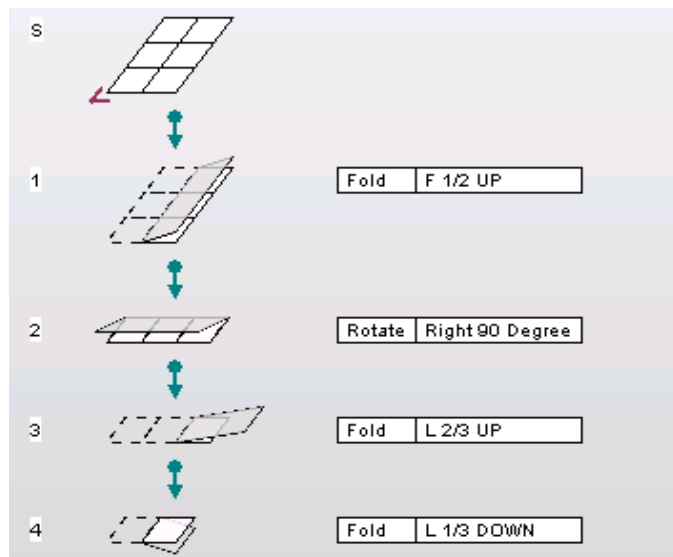
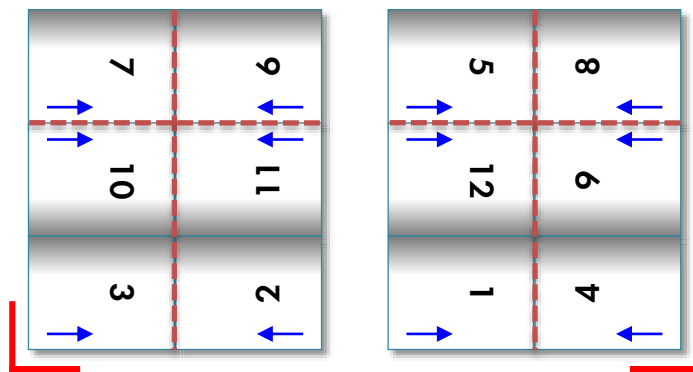
Fold Catalog

Page Layout

F12-11 3 x 2



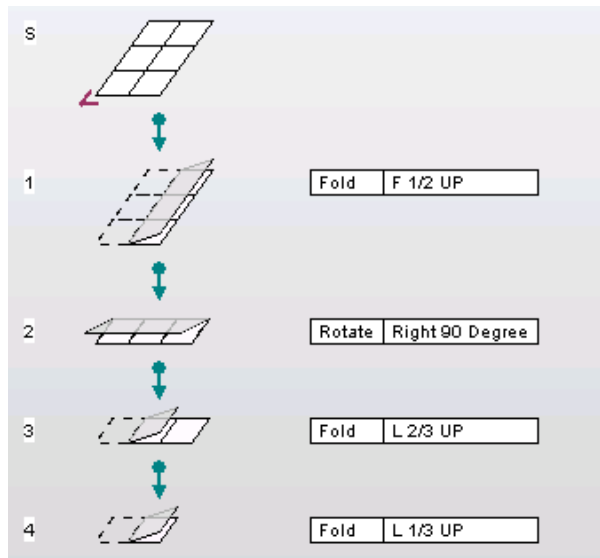
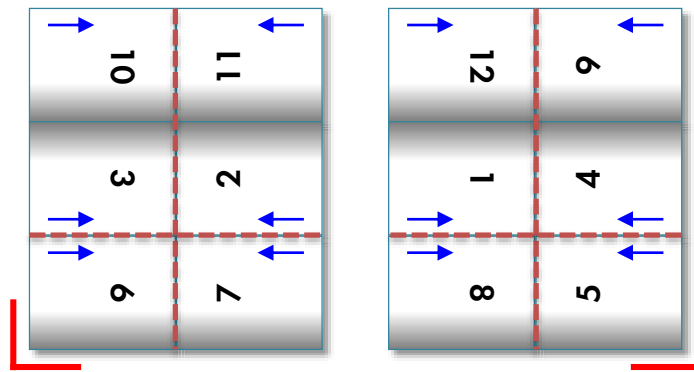
F12-12 2 x 3



Fold Catalog

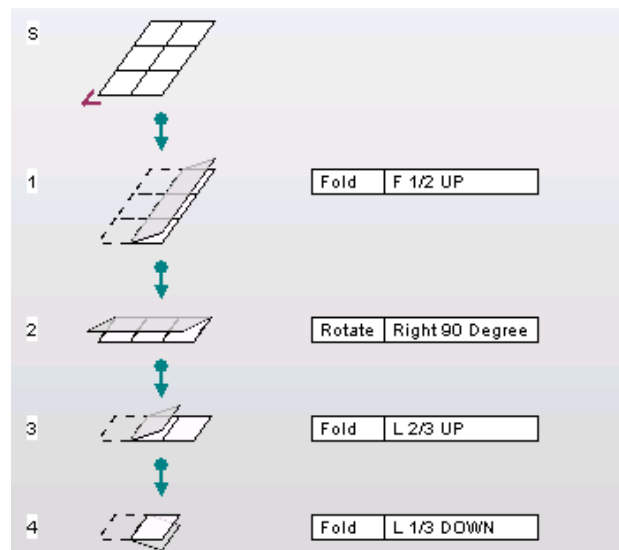
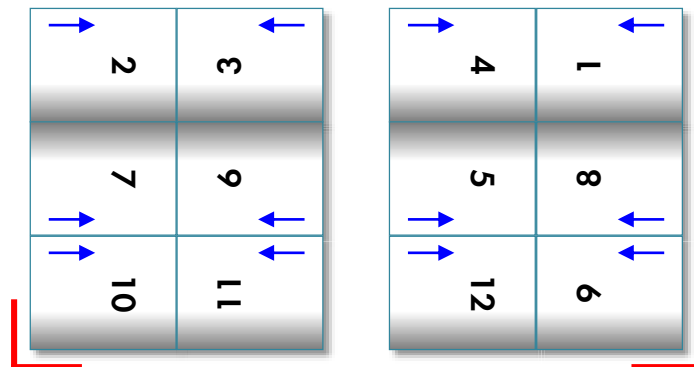
Page Layout

F12-13 2 x 3



F12-14 2 x 3

 NOT support for Saddle stitching



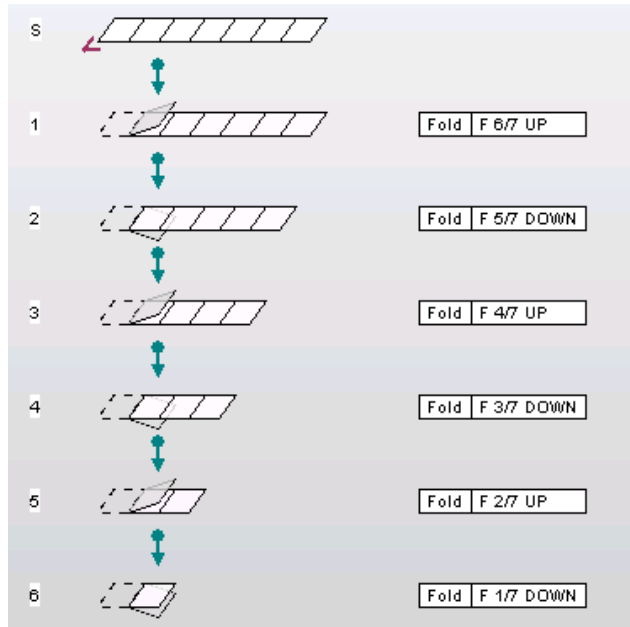
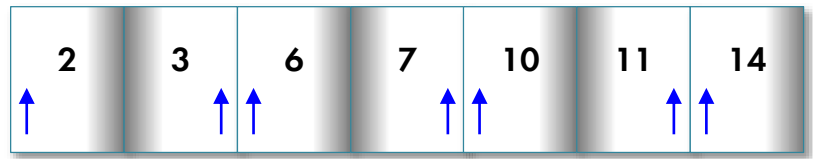
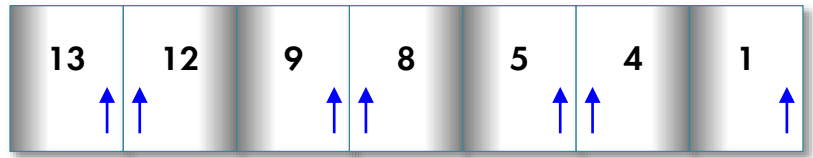
Fold Catalog

Page Layout

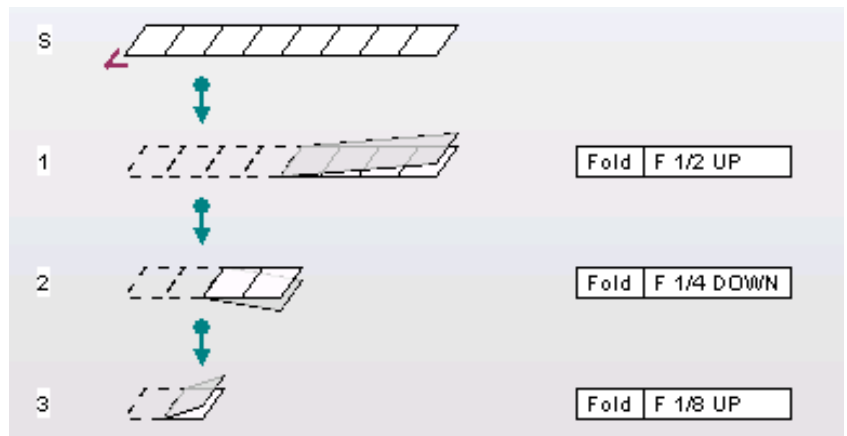
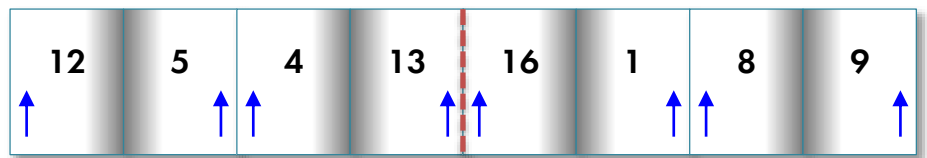
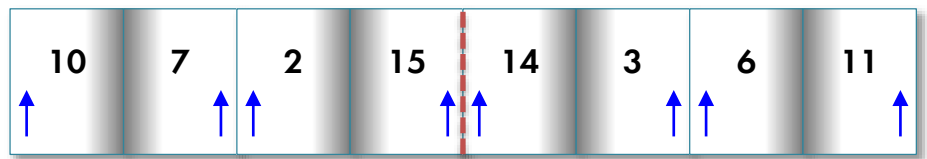
F14-1 **7 x 1**



**NOT support
for Saddle stitching**



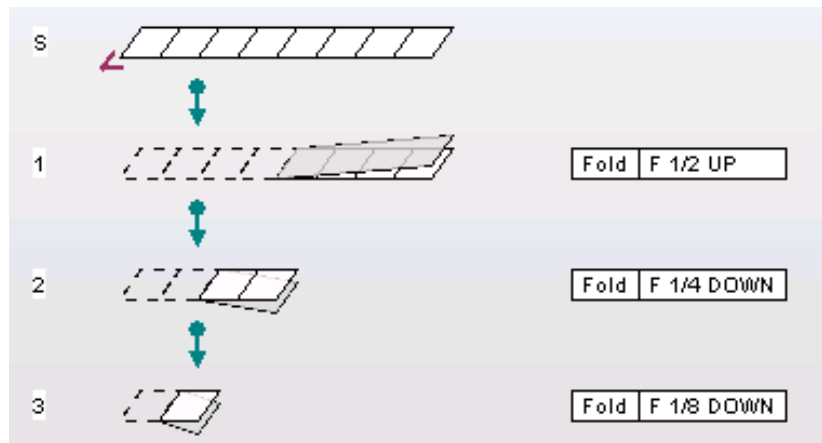
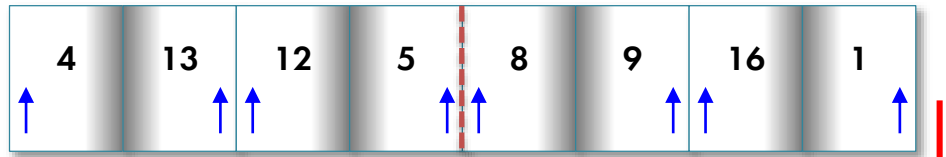
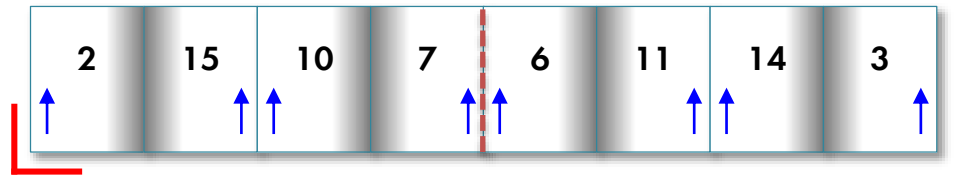
F16-1 **8 x 1**



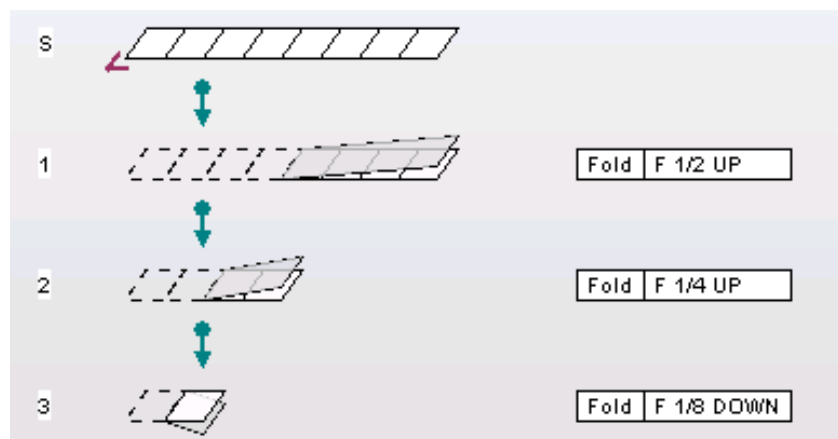
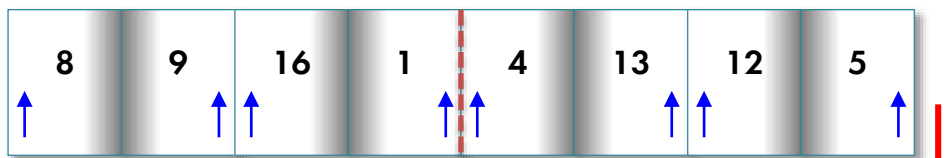
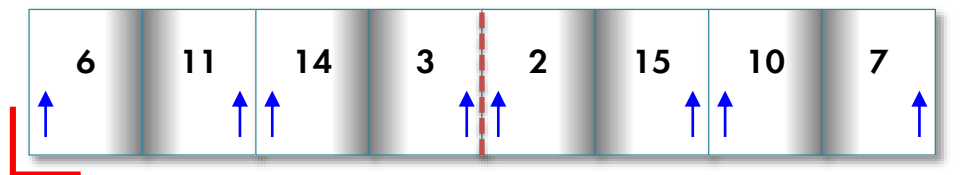
Fold Catalog

Page Layout

F16-2 8 x 1



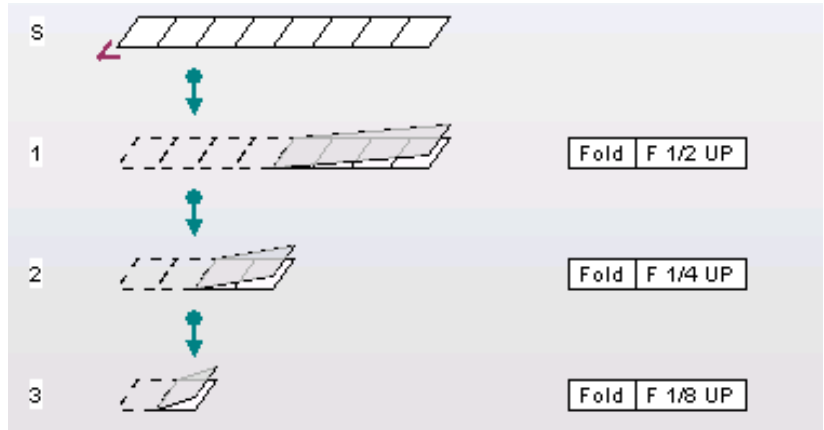
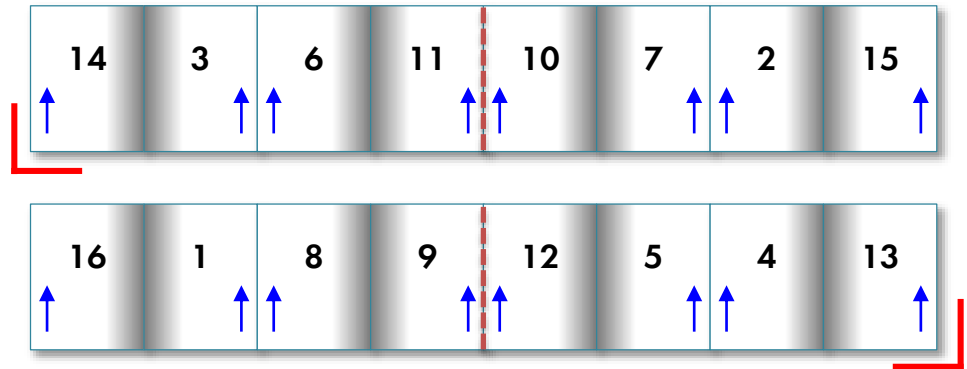
F16-3 8 x 1



Fold Catalog

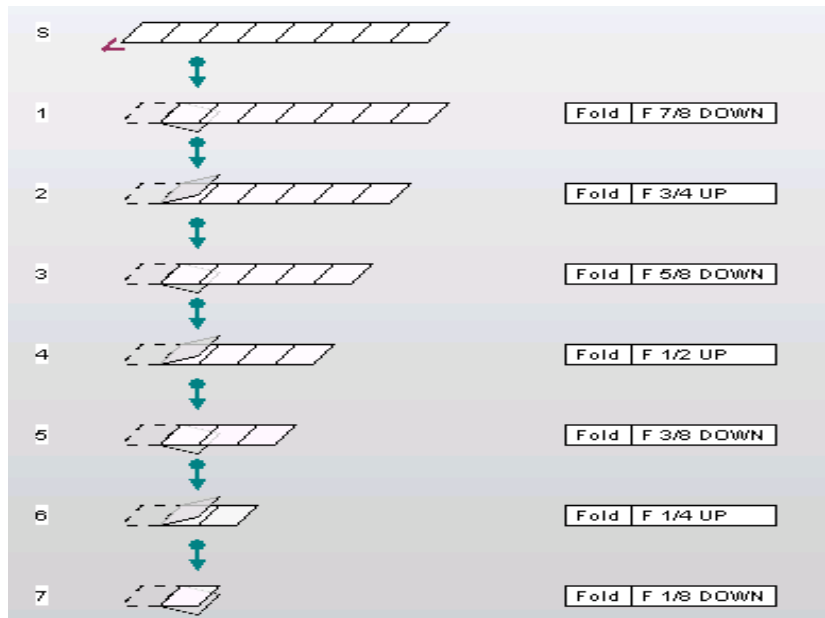
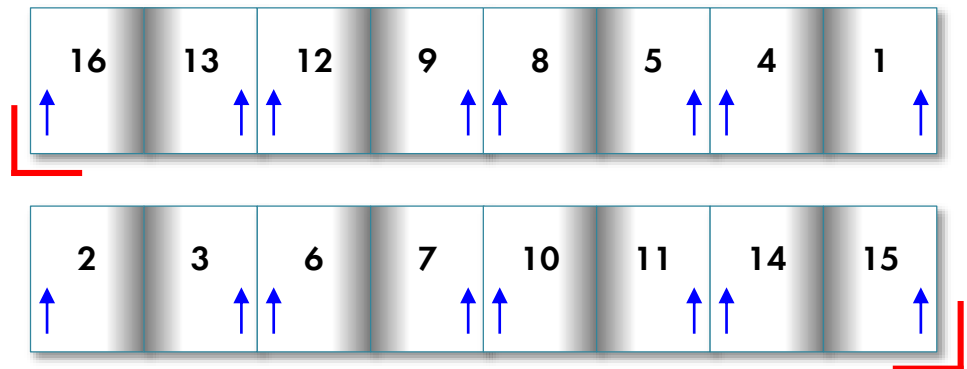
Page Layout

F16-4 **8 x 1**



F16-5 **8 x 1**

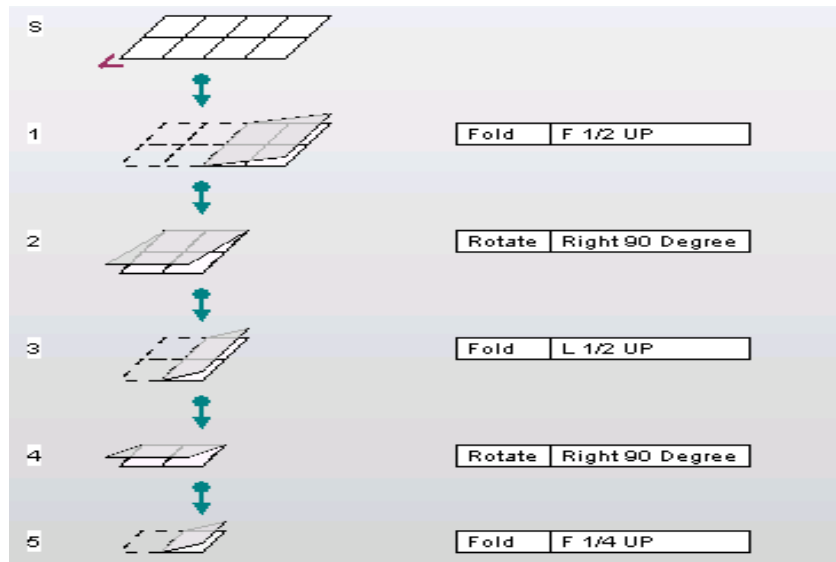
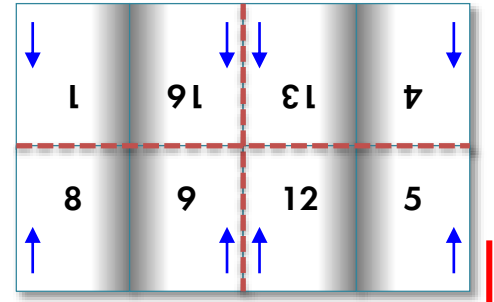
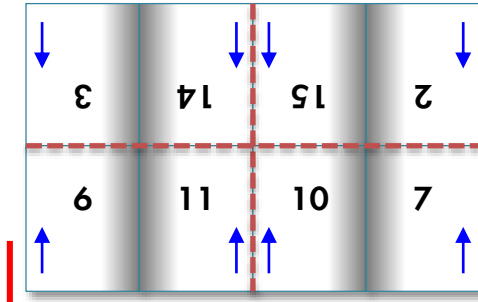
NOT support for Saddle stitching



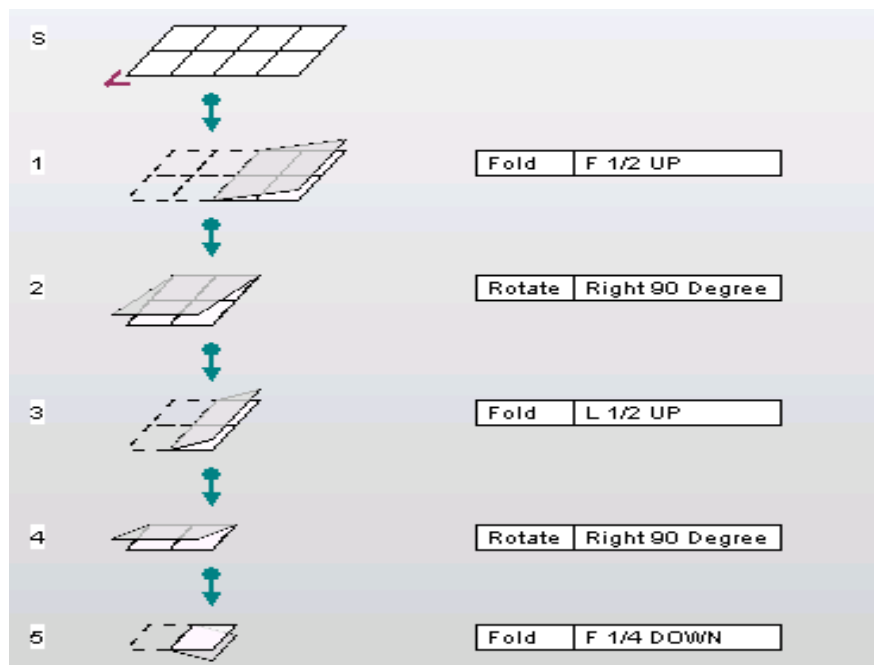
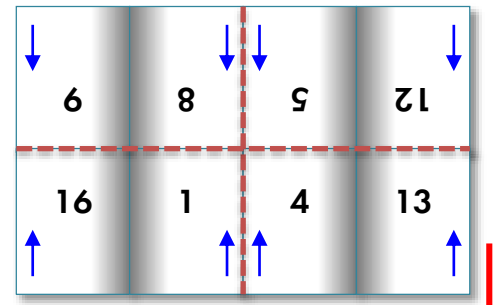
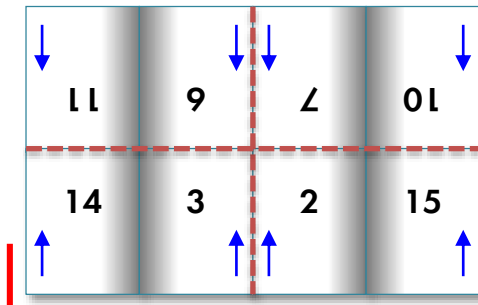
Fold Catalog

Page Layout

F16-6 4 x 2



F16-7 4 x 2

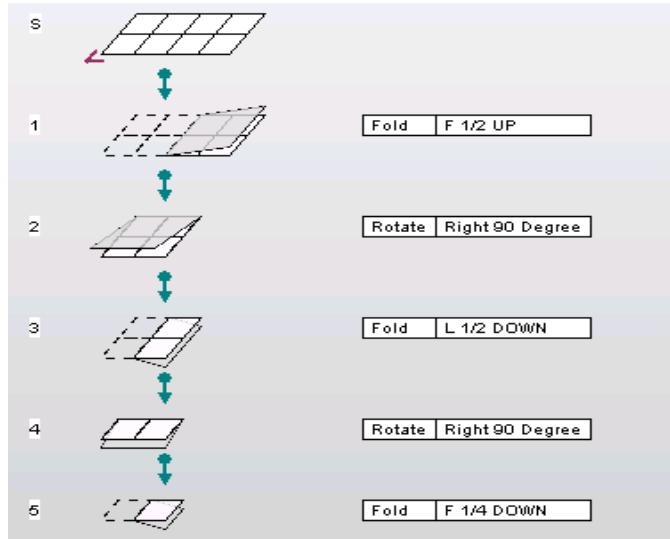
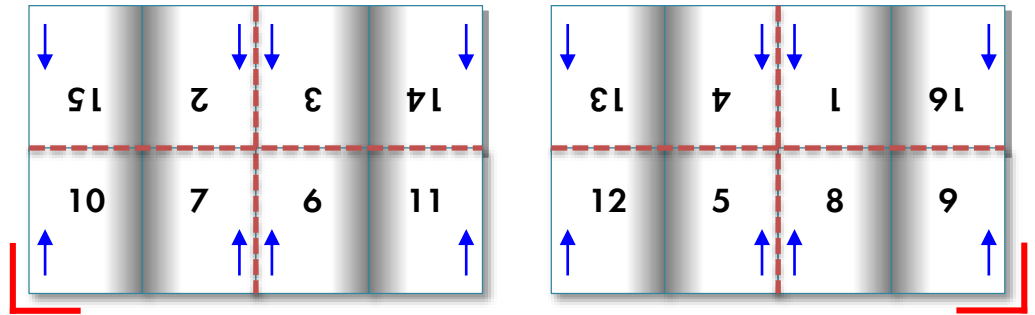


Fold Catalog

Page Layout

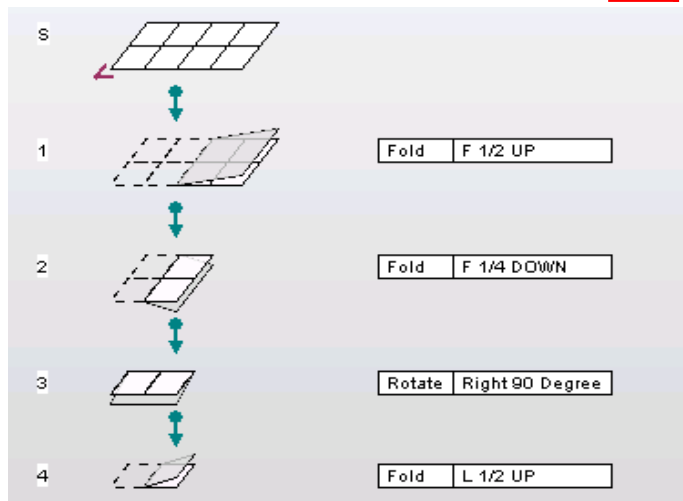
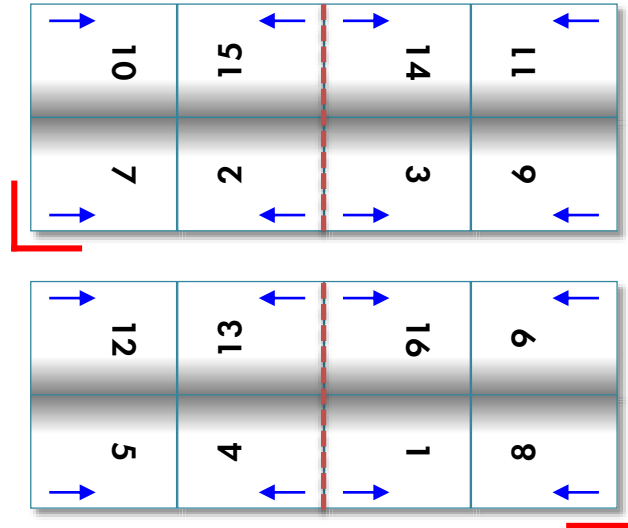
F16-8

4 x 2



F16-9

4 x 2

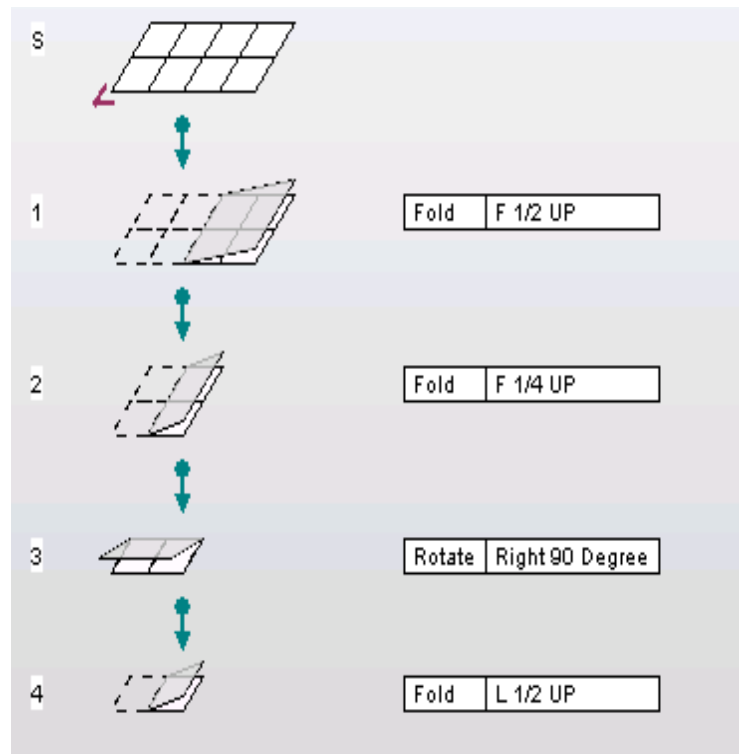
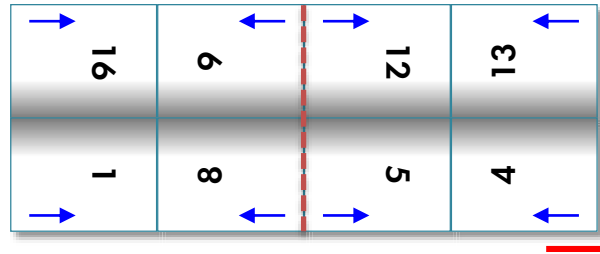
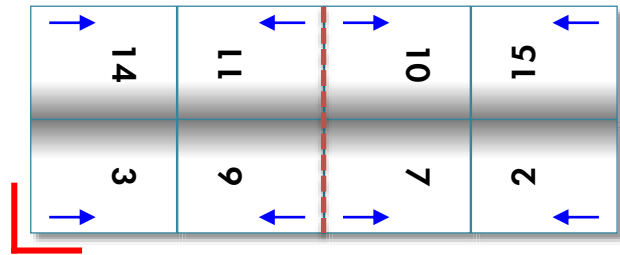


Fold Catalog

Page Layout

F16-10

4 x 2

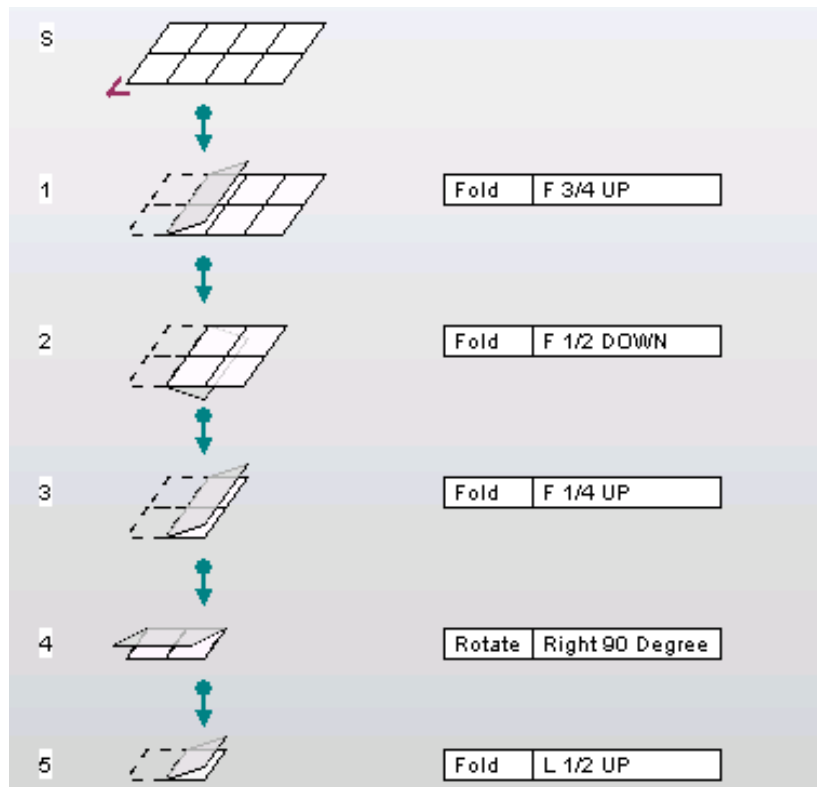
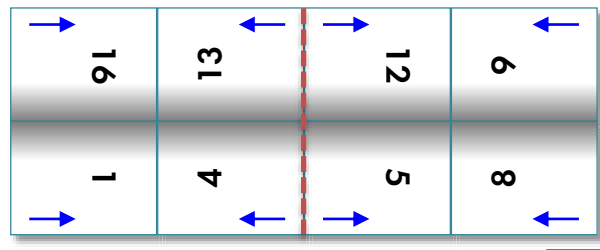
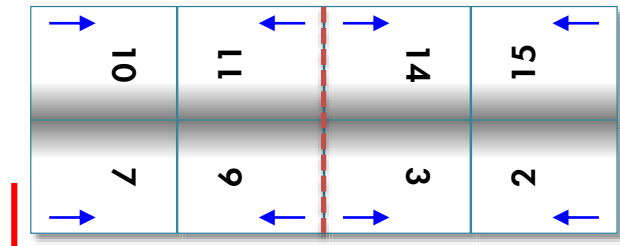


Fold Catalog

Page Layout

F16-11

4 x 2

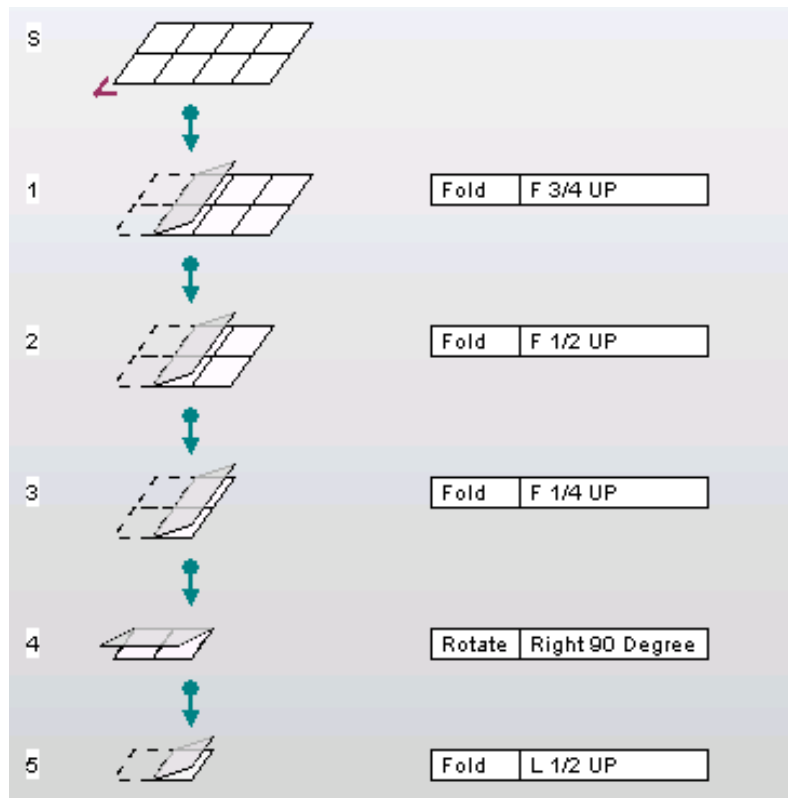
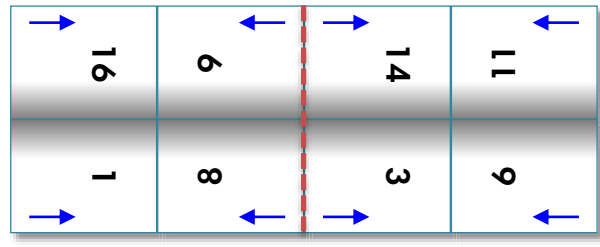
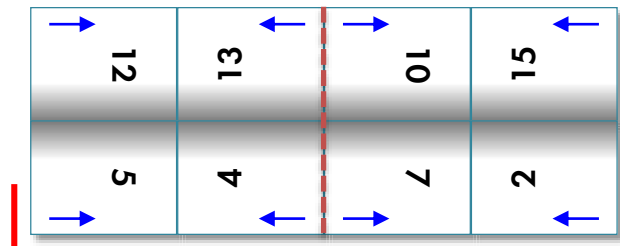


Fold Catalog

Page Layout

F16-12

4 x 2

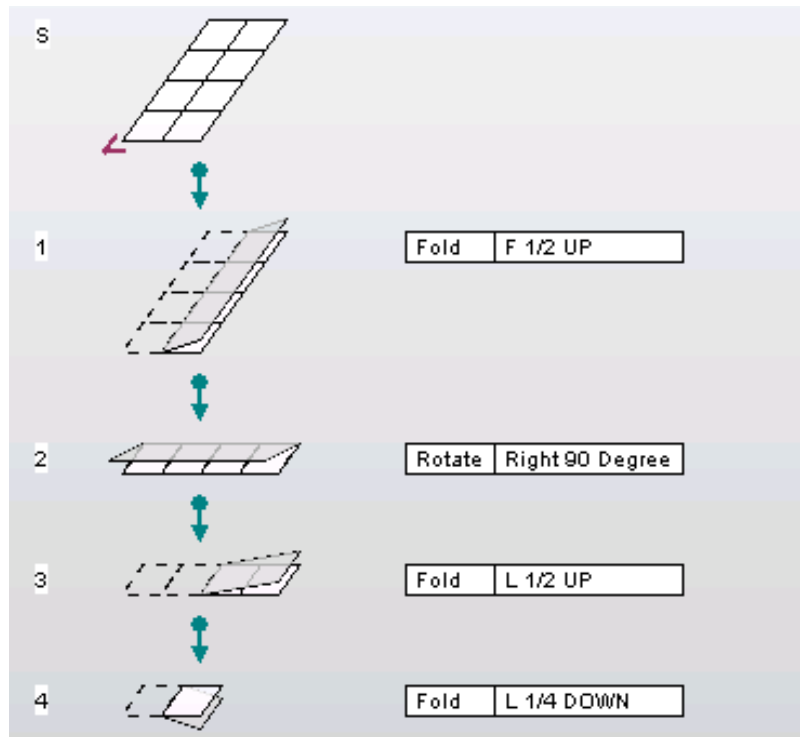
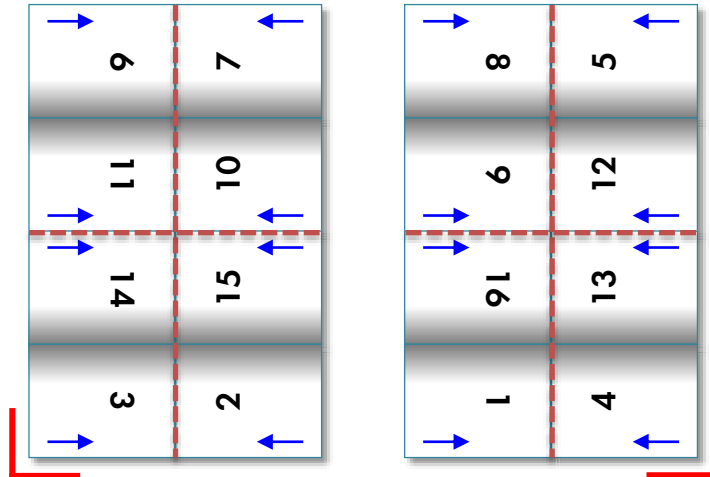


Fold Catalog

Page Layout

F16-13

2 x 4

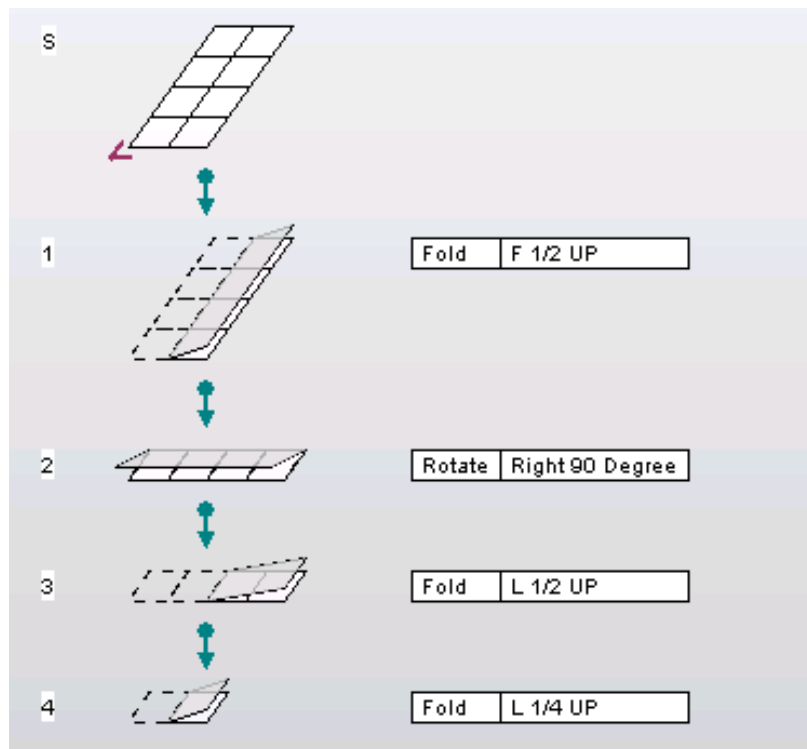
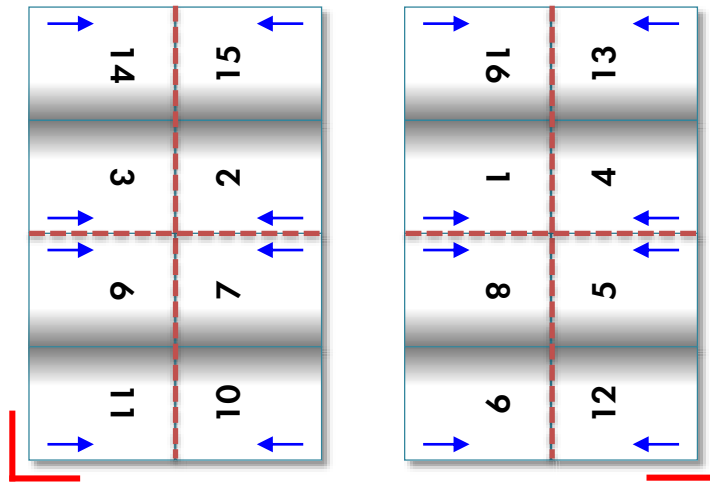


Fold Catalog

Page Layout

F16-14

2 x 4



Fold Catalog

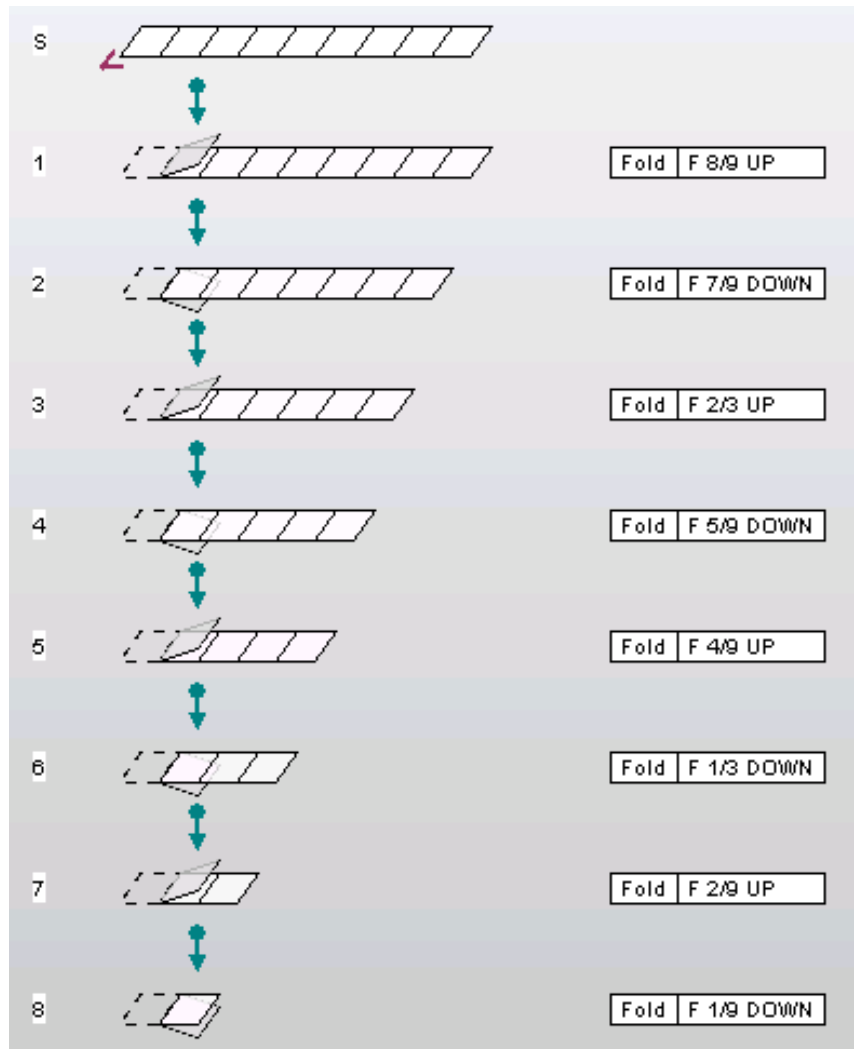
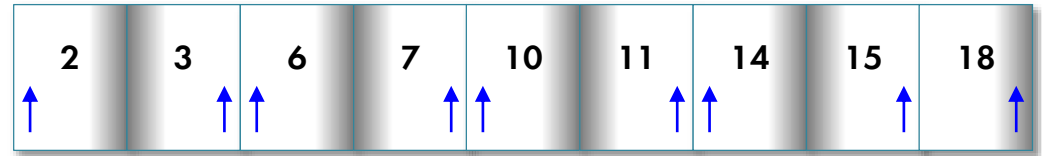
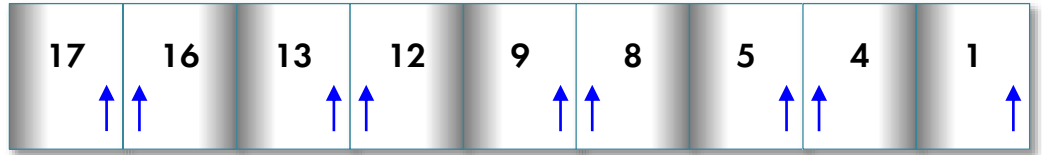
Page Layout

F18-1

9 x 1



NOT support
for Saddle stitching



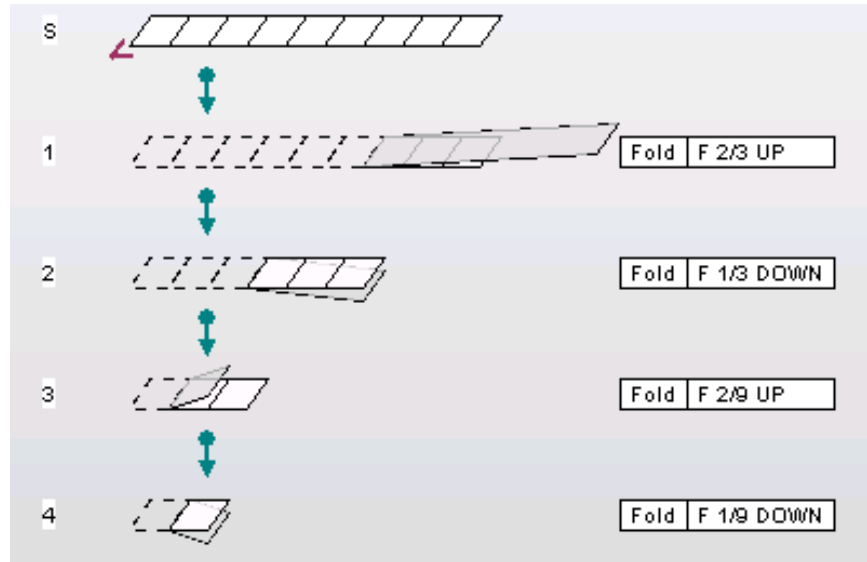
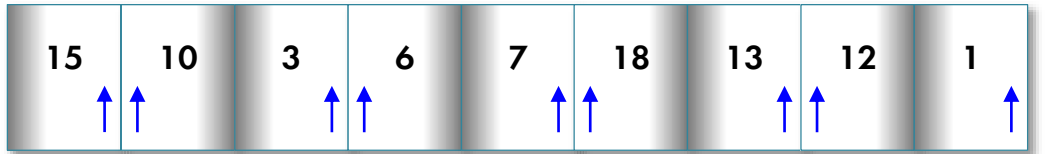
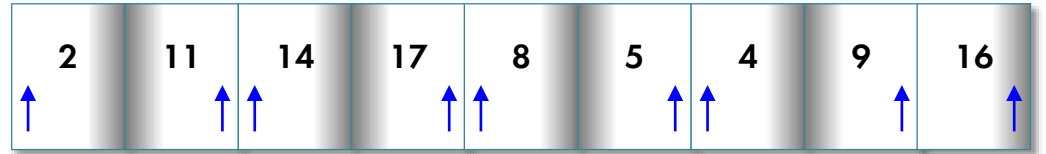
Fold Catalog

Page Layout

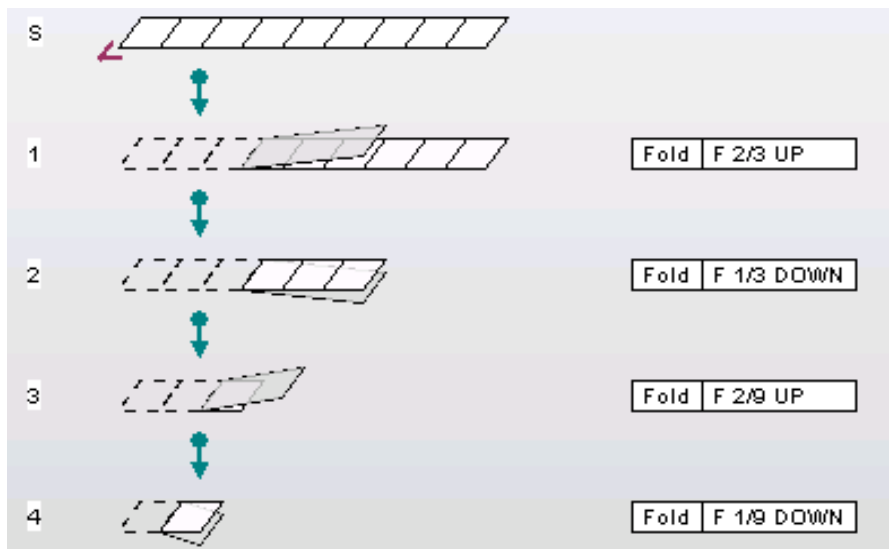
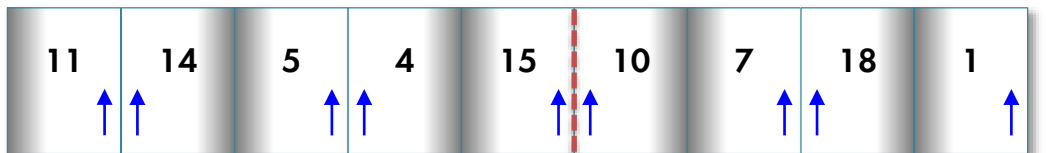
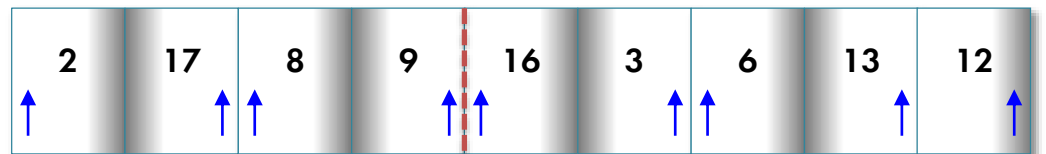
F18-2 9 x 1



NOT support for Saddle stitching



F18-2 9 x 1



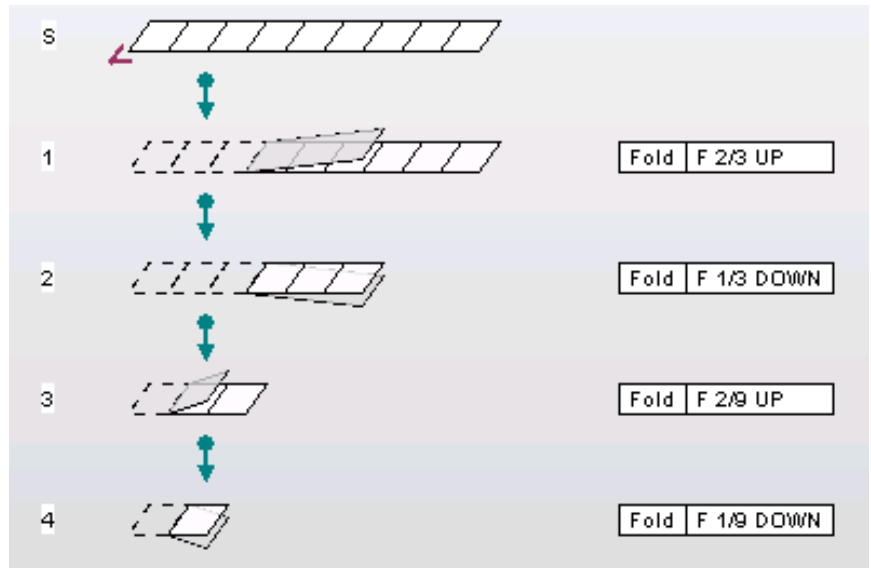
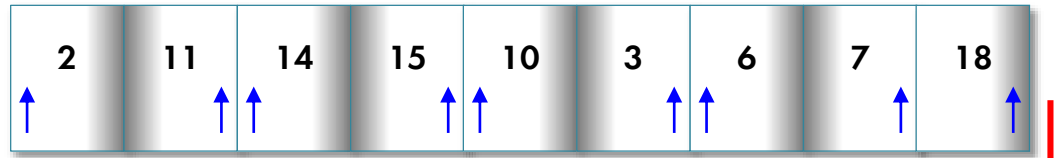
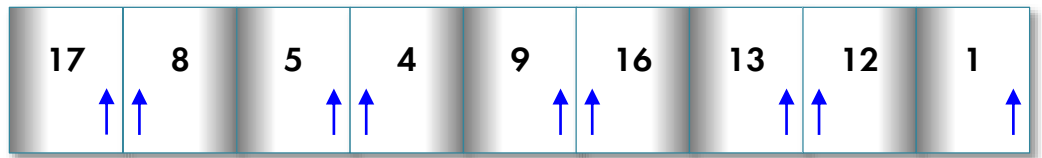
Fold Catalog

Page Layout

F18-4 **9 x 1**



**NOT support
for Saddle stitching**



Fold Catalog

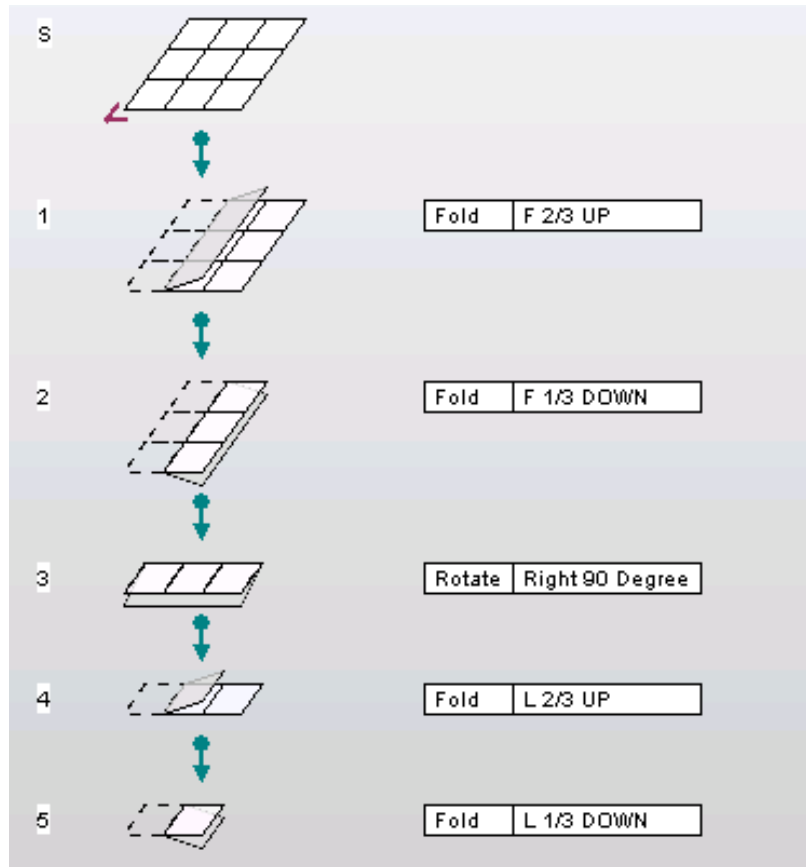
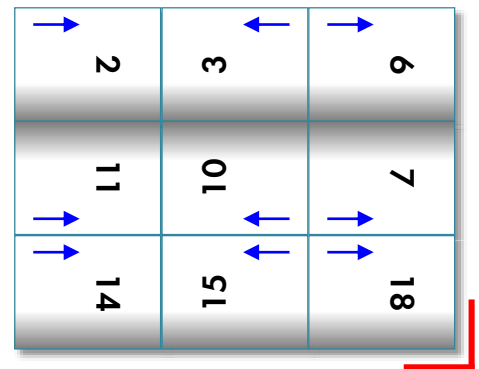
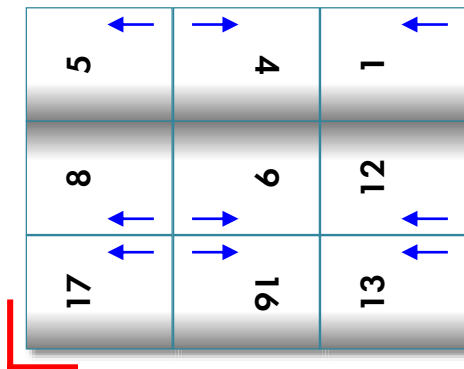
Page Layout

F18-5

3 x 3



NOT support
for Saddle stitching

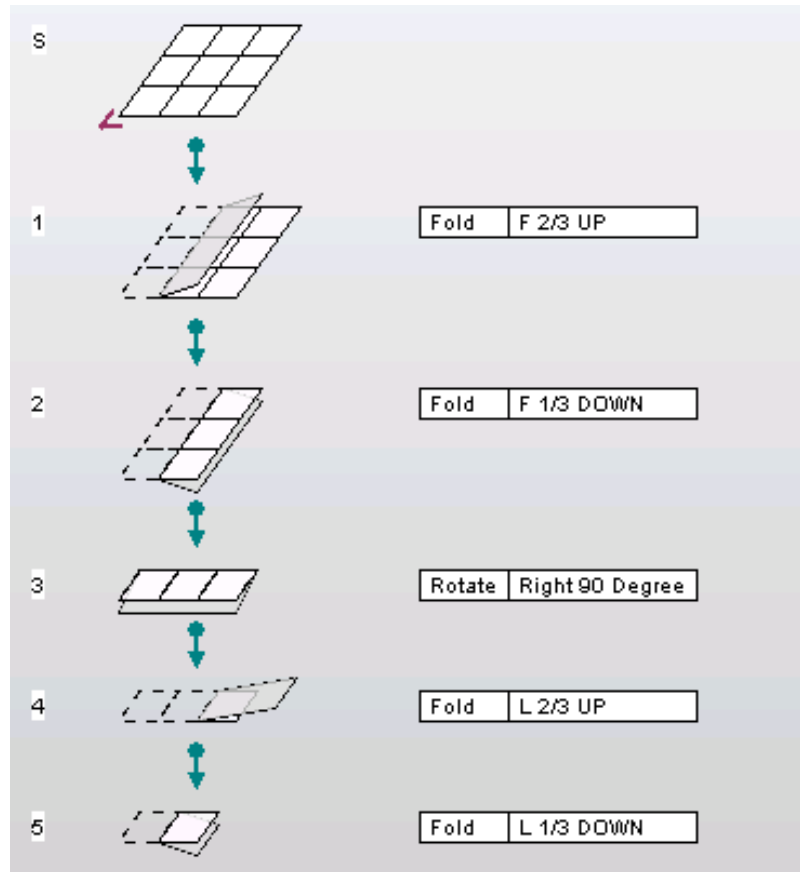
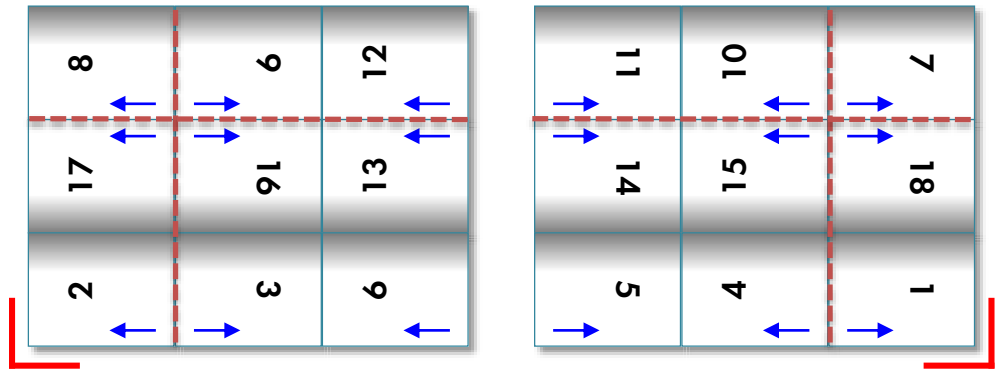


Fold Catalog

Page Layout

F18-6

3 x 3



Fold Catalog

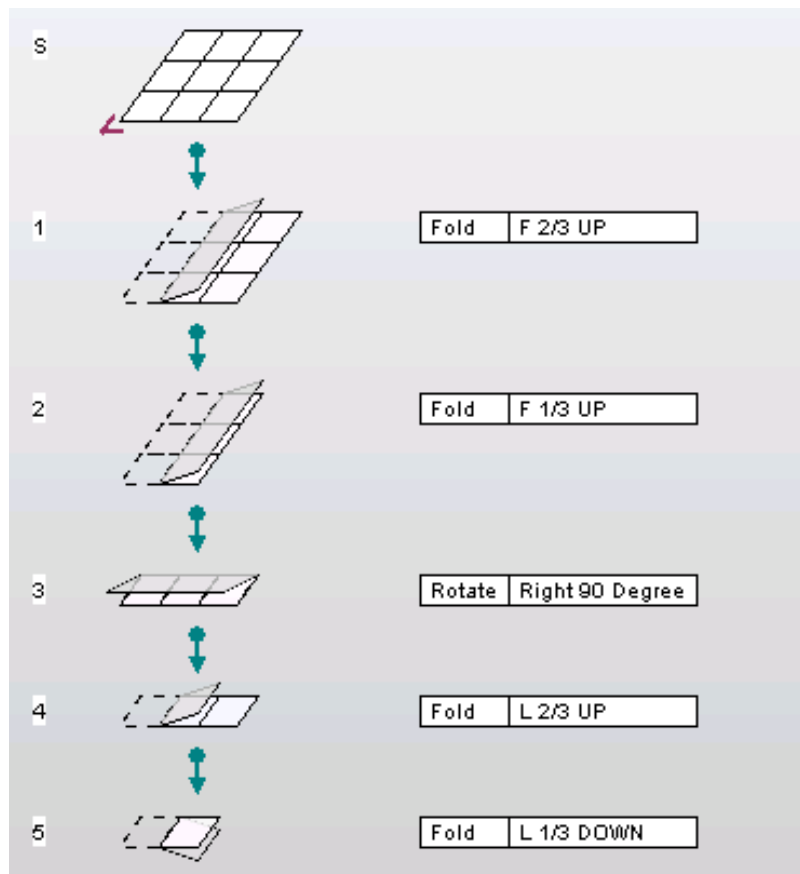
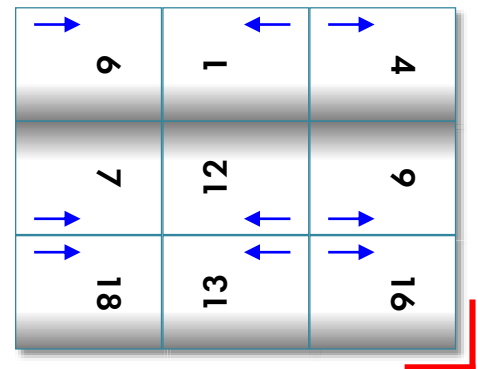
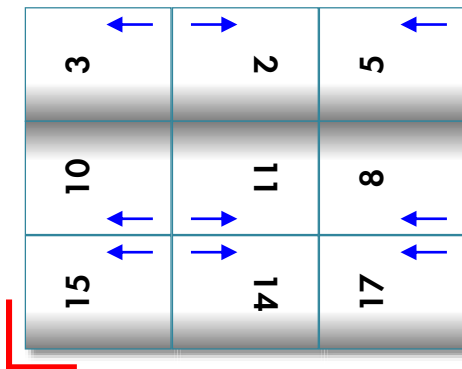
Page Layout

F18-7

3 x 3



NOT support
for Saddle stitching

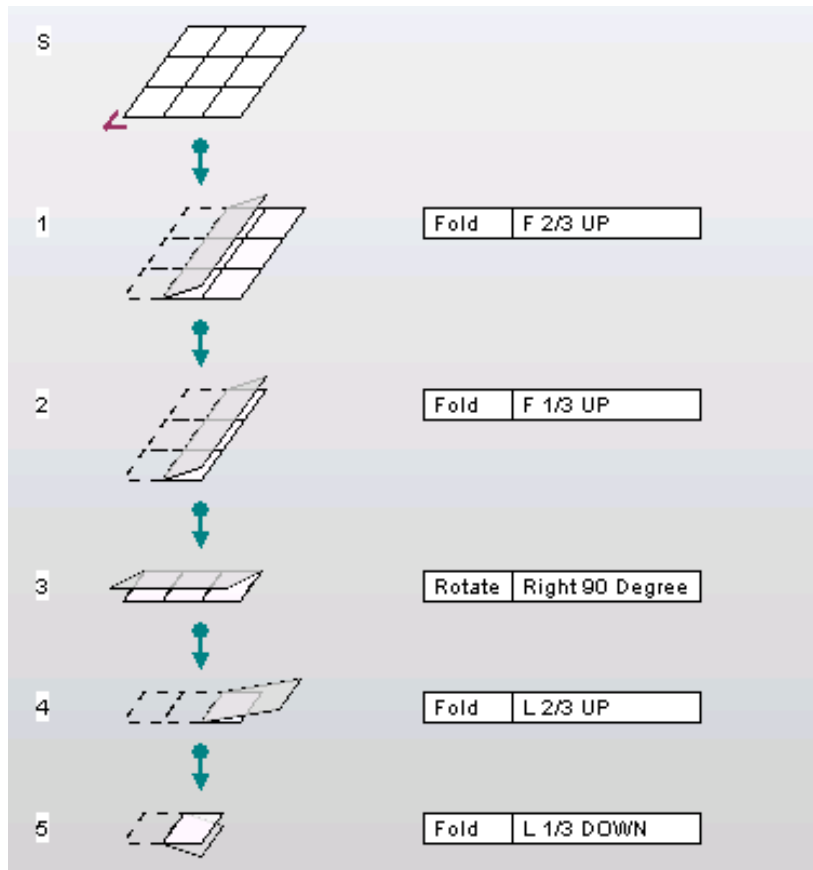
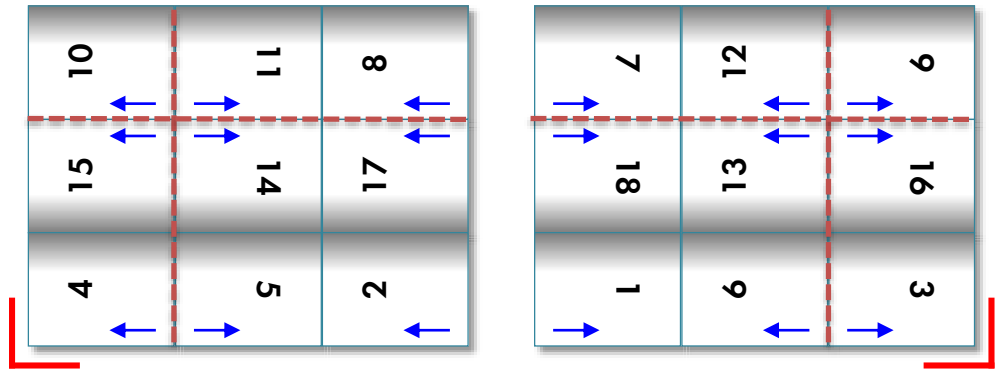


Fold Catalog

Page Layout

F18-8

3 x 3



Fold Catalog

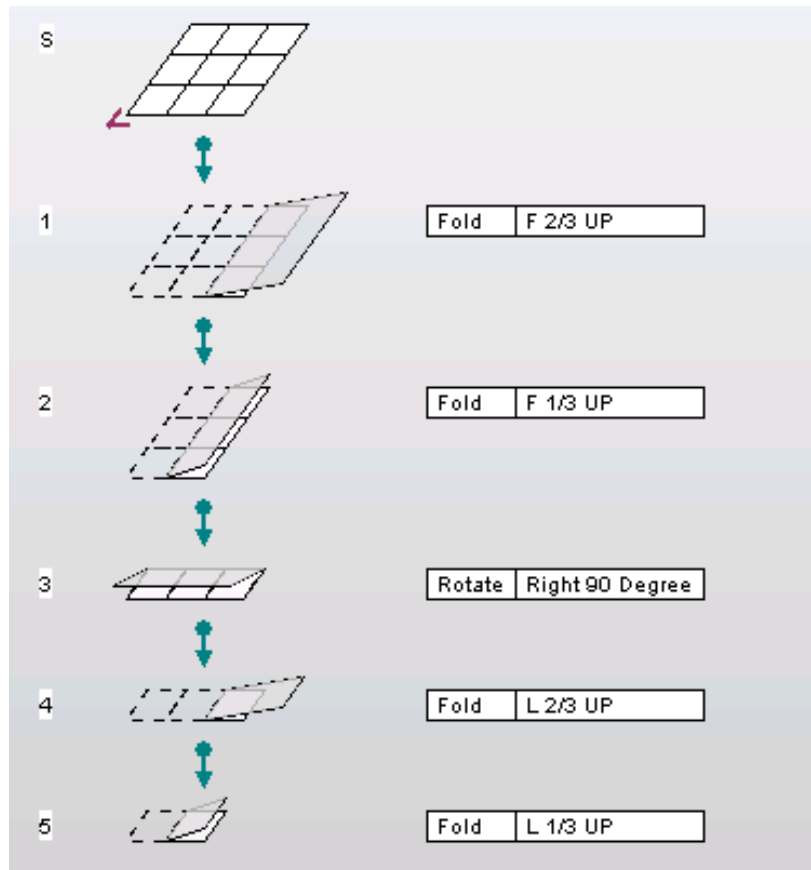
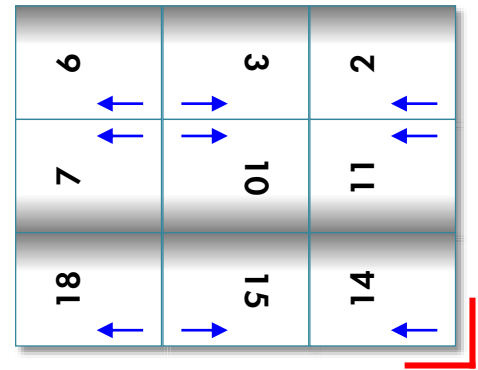
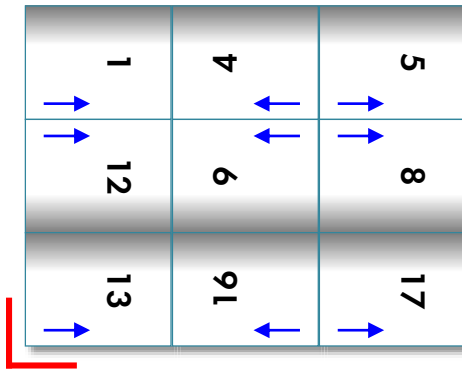
Page Layout

F18-9

3 x 3



NOT support
for Saddle stitching

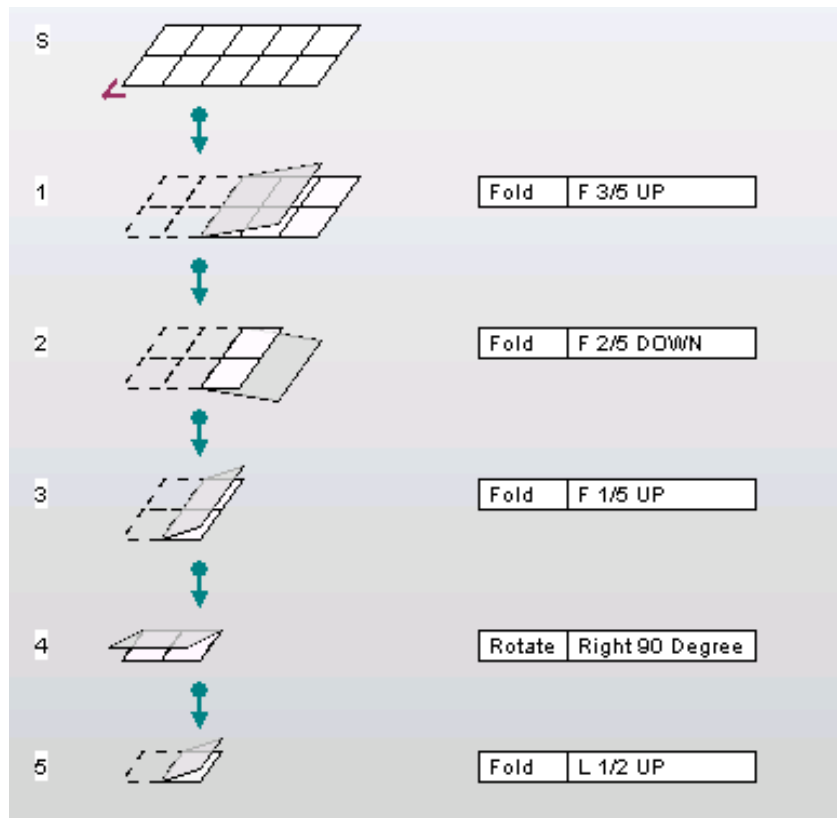
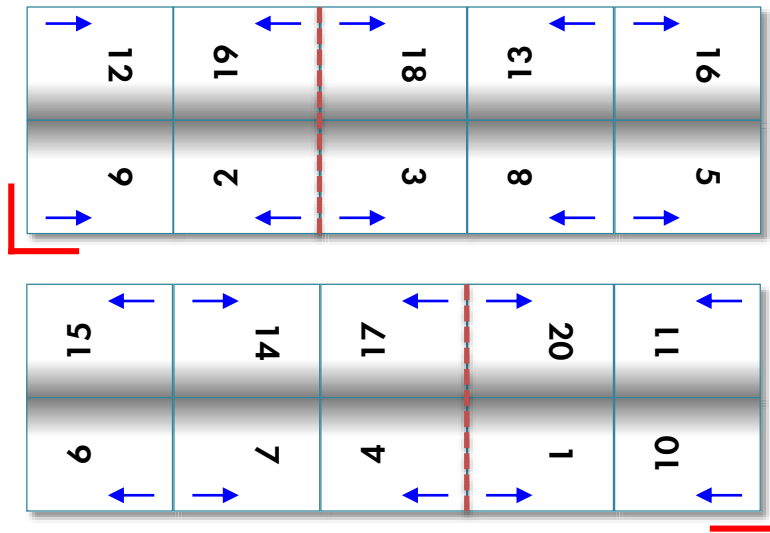


Fold Catalog

Page Layout

F20-1

5 x 2

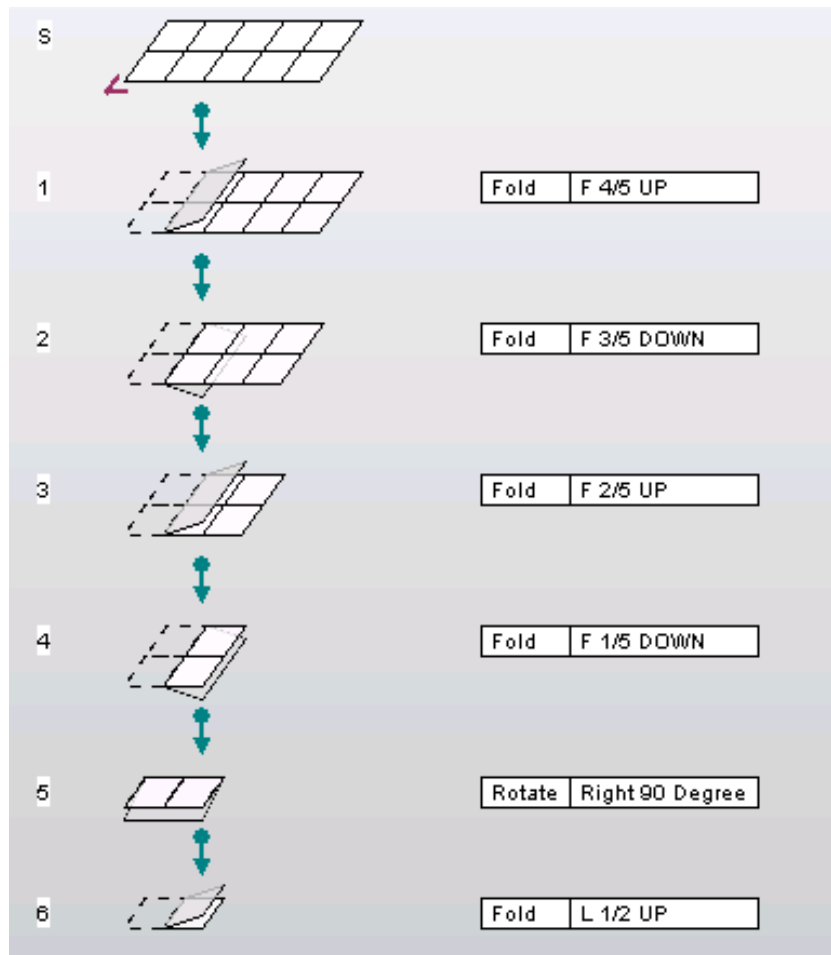
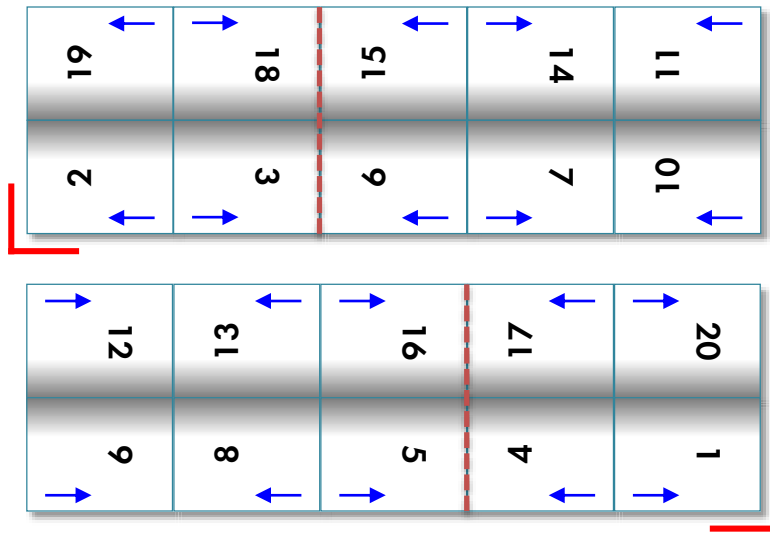


Fold Catalog

Page Layout

F20-2

5 x 2

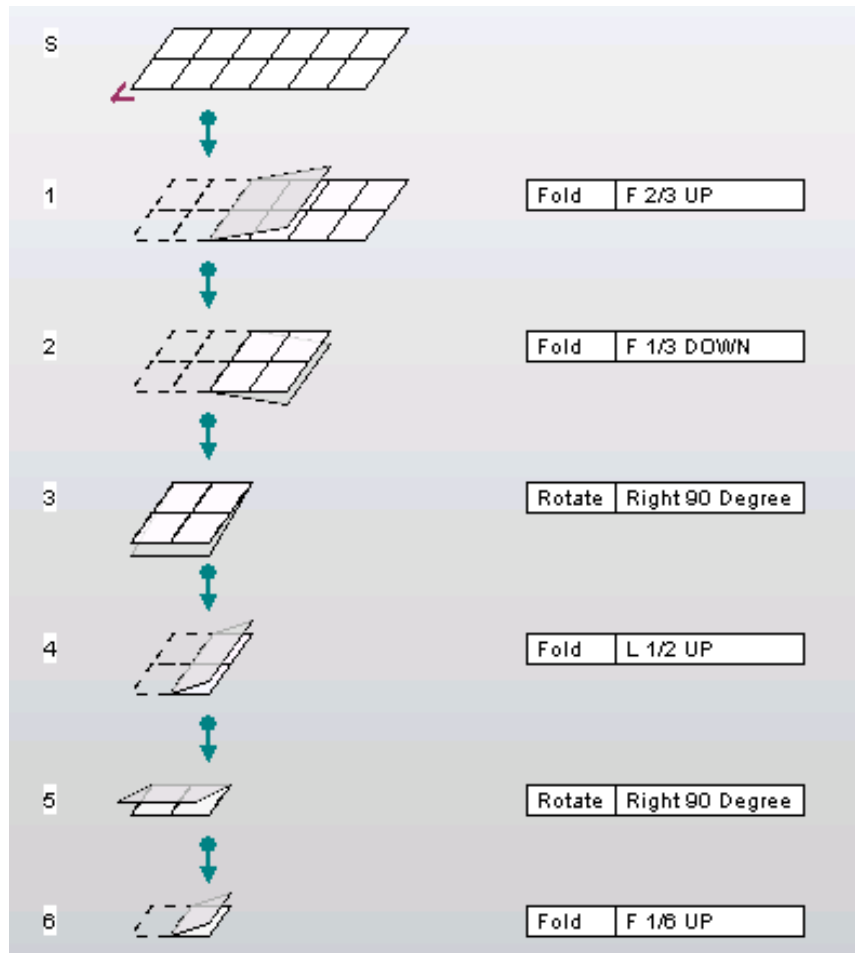
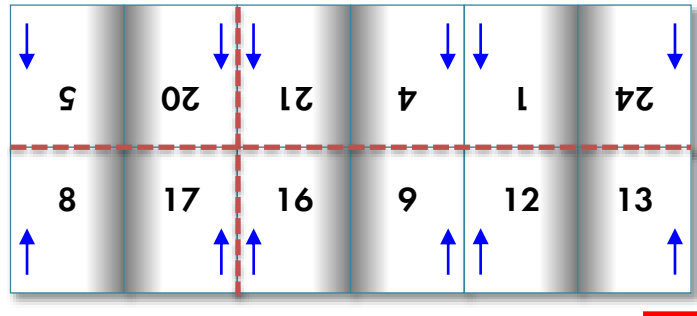
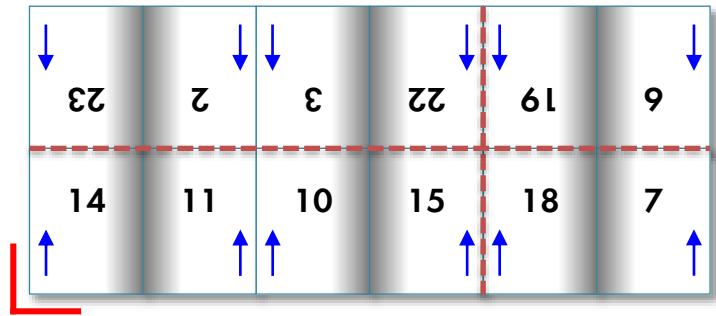


Fold Catalog

Page Layout

F24-1

6 x 2

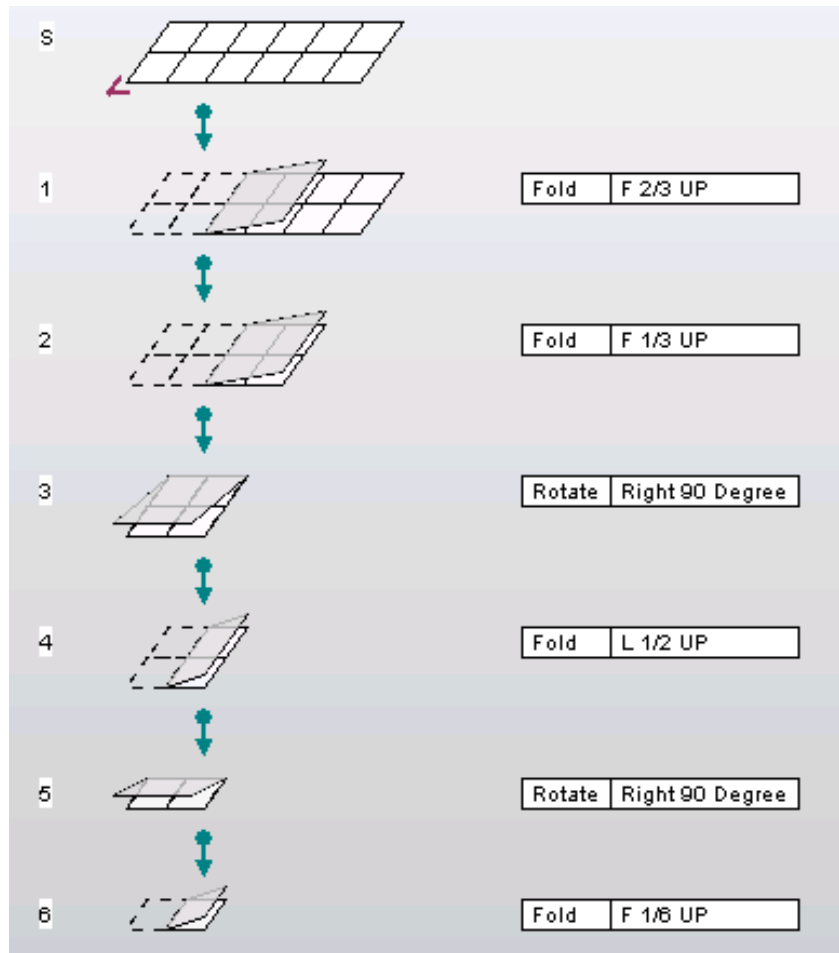
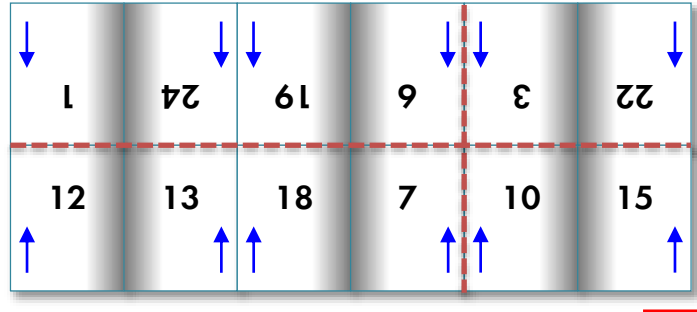
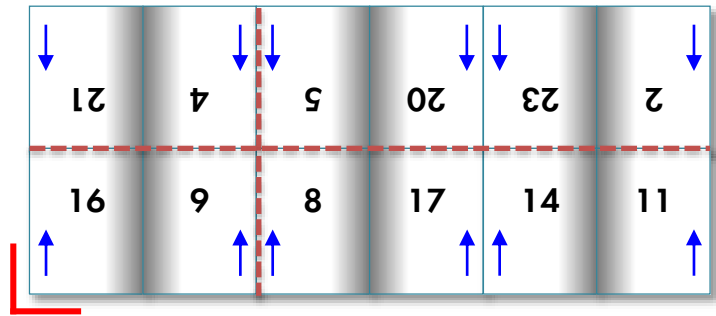


Fold Catalog

Page Layout

F24-2

6 x 2

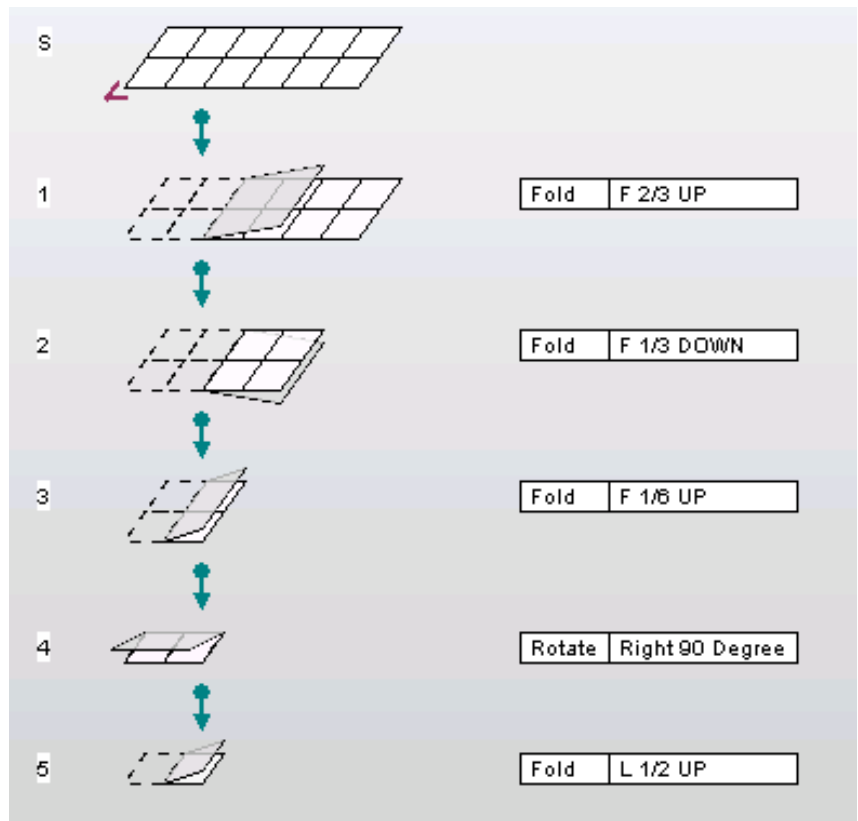
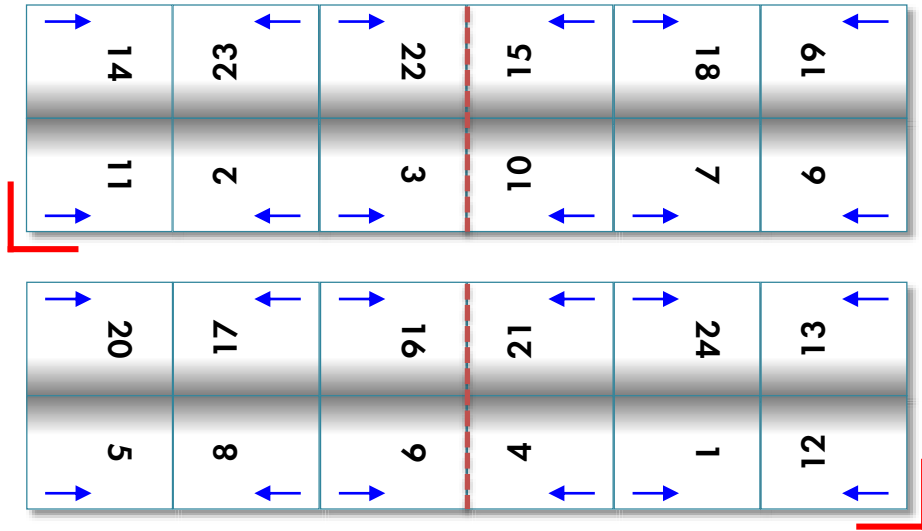


Fold Catalog

Page Layout

F24-3

6 x 2

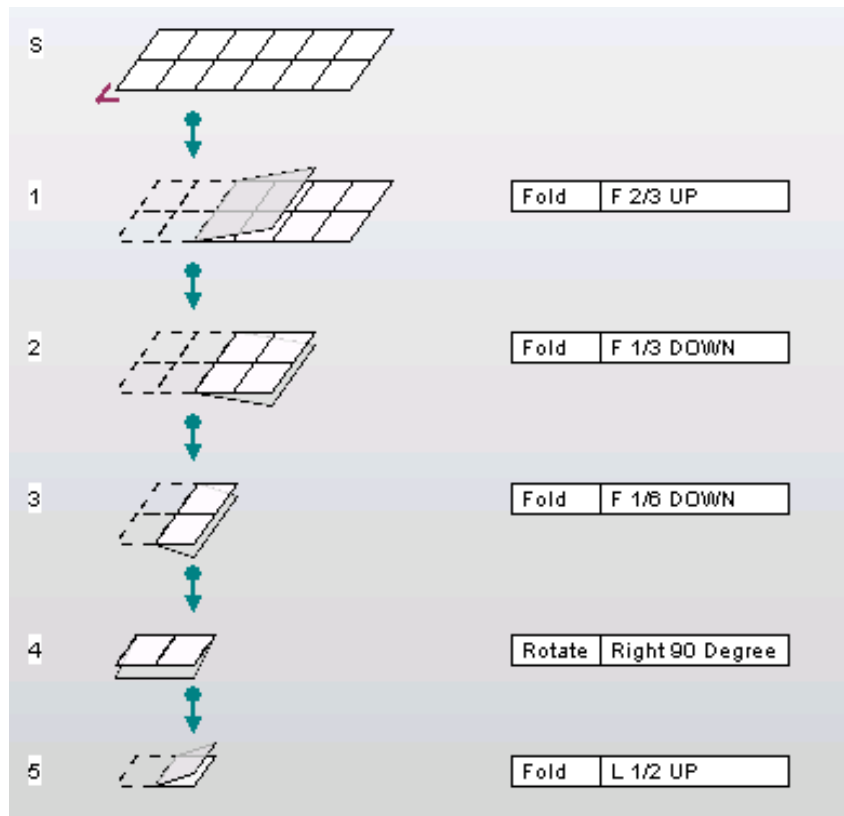
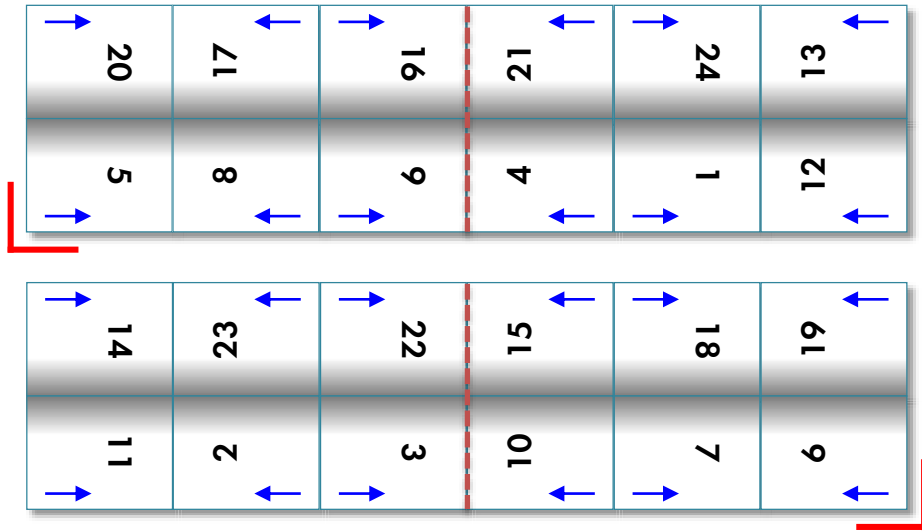


Fold Catalog

Page Layout

F24-4

6 x 2

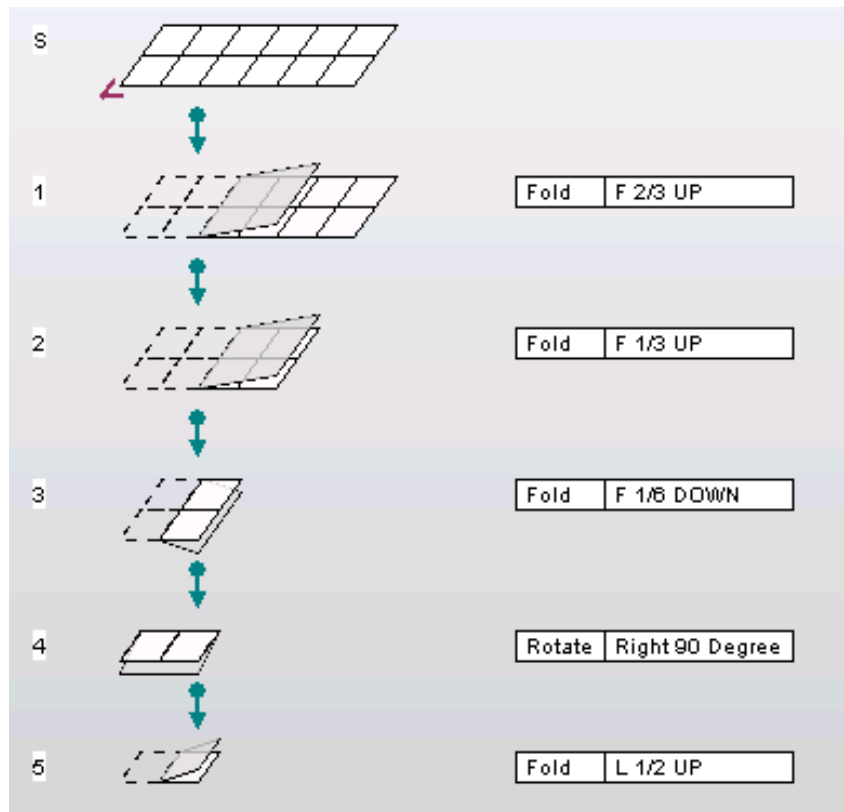
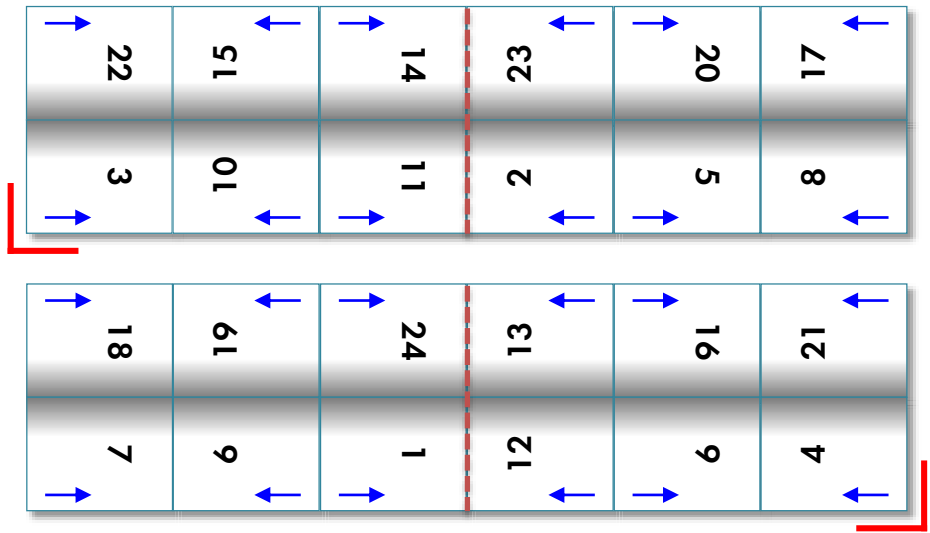


Fold Catalog

Page Layout

F24-5

6 x 2

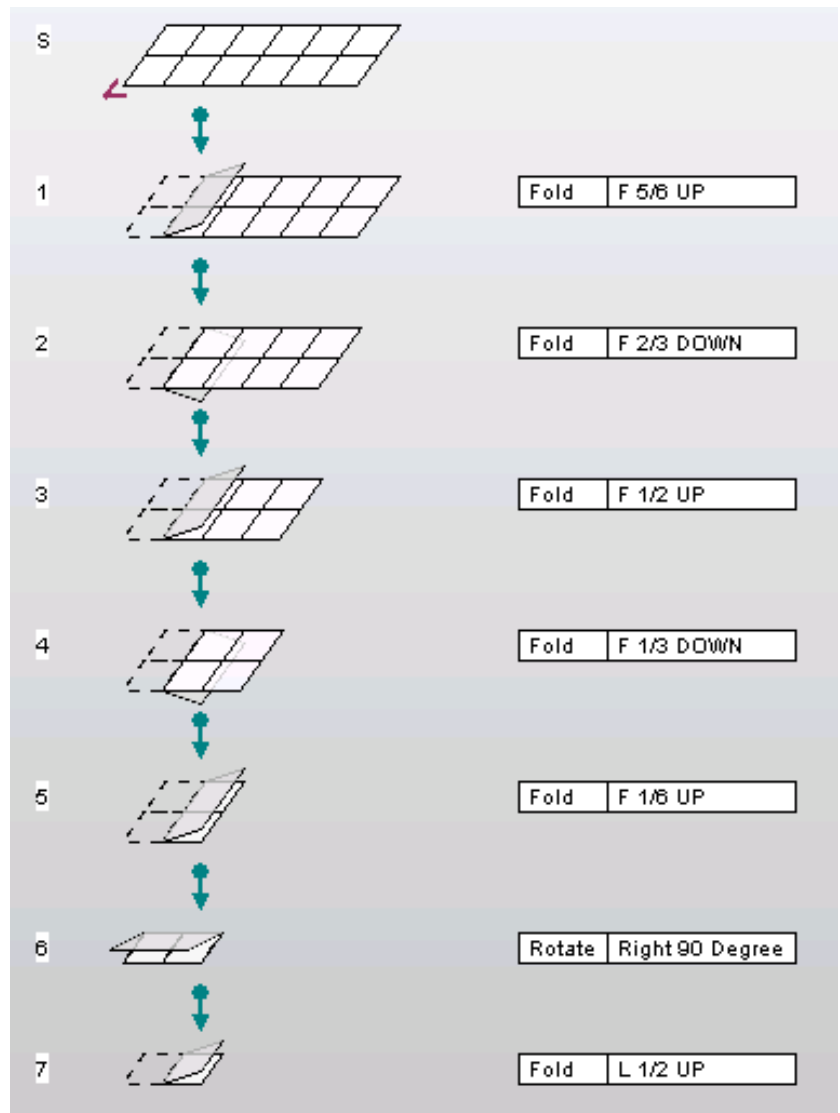
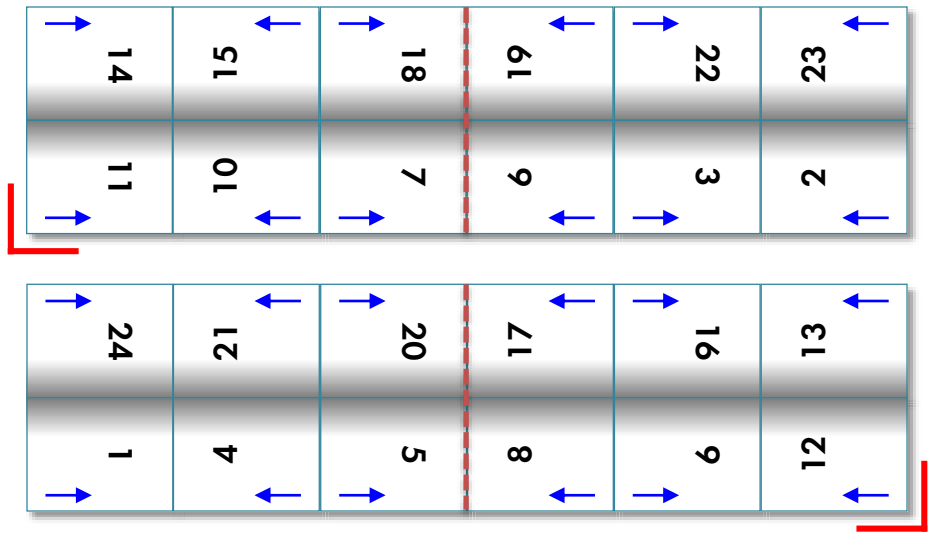


Fold Catalog

Page Layout

F24-6

6 x 2

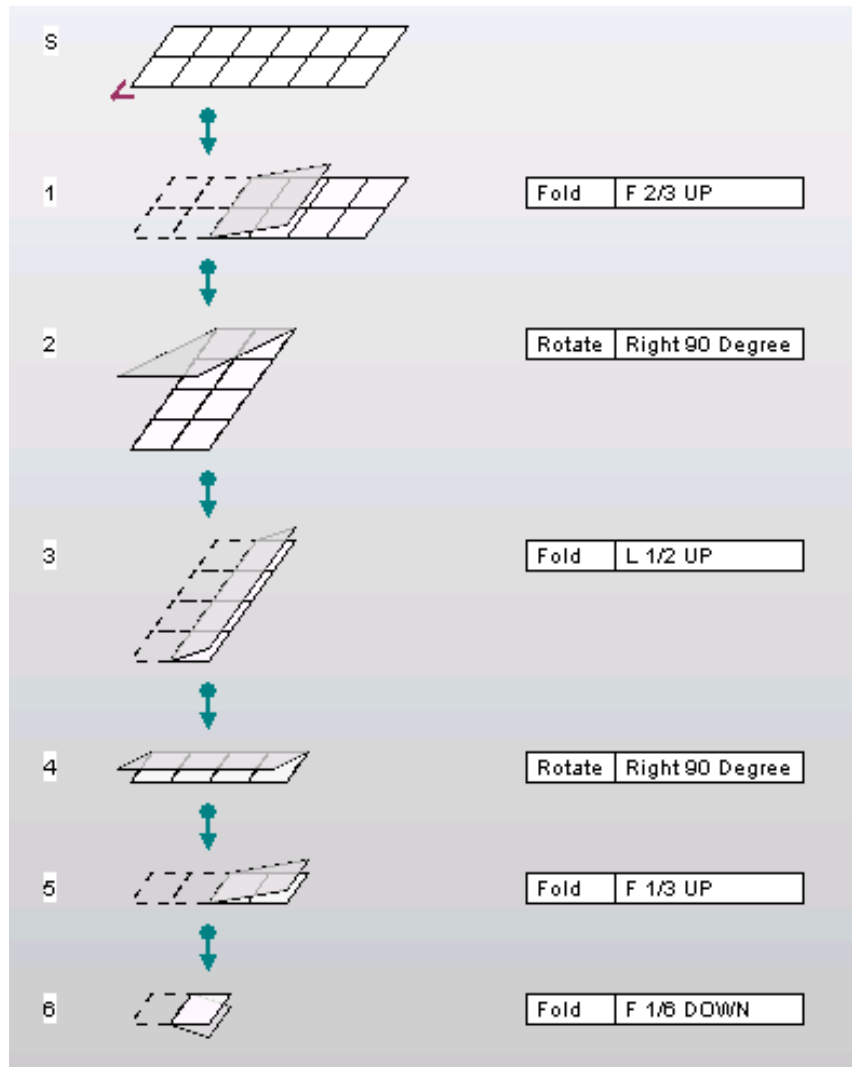
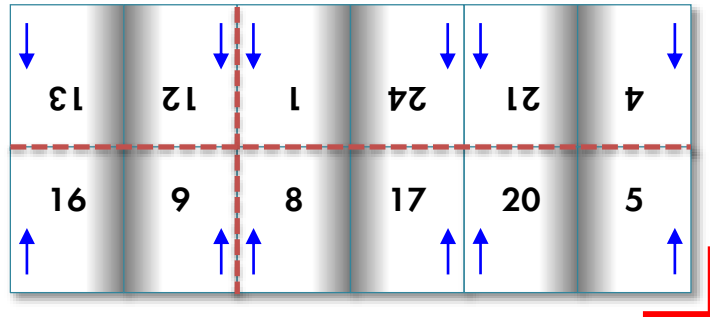
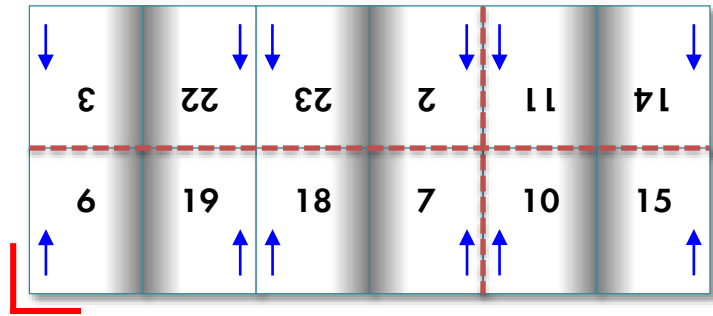


Fold Catalog

Page Layout

F24-7

6 x 2

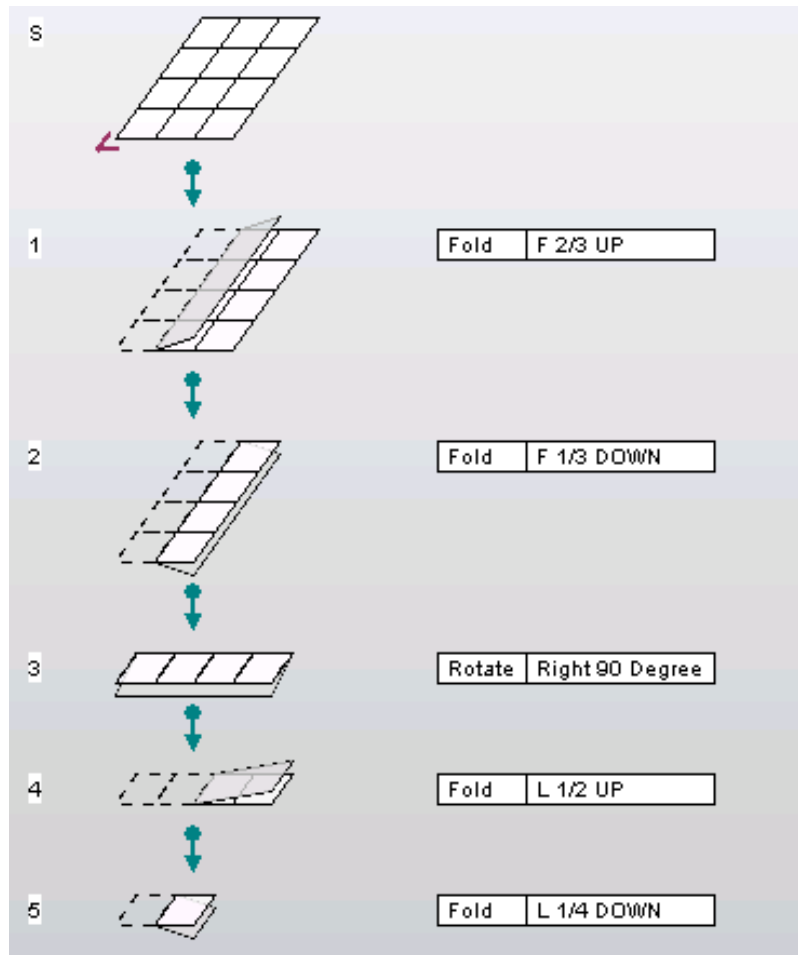
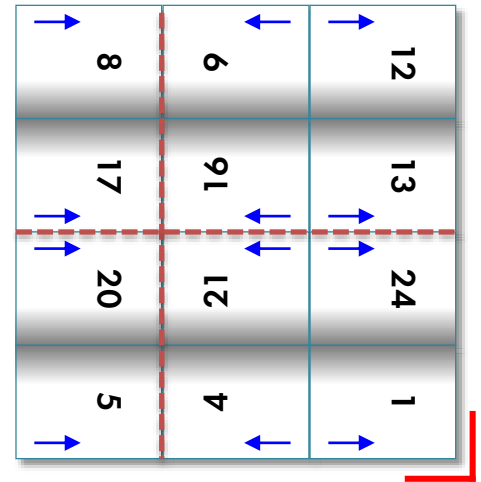
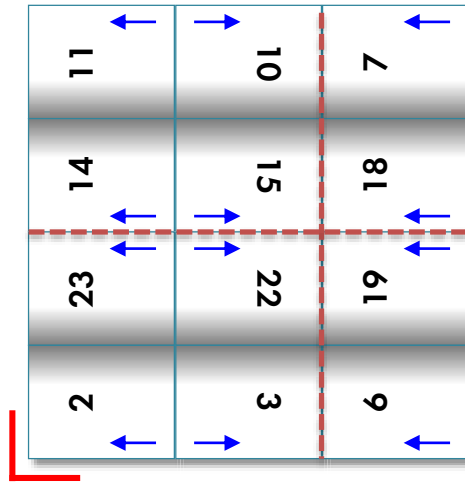


Fold Catalog

Page Layout

F24-8

3 x 4

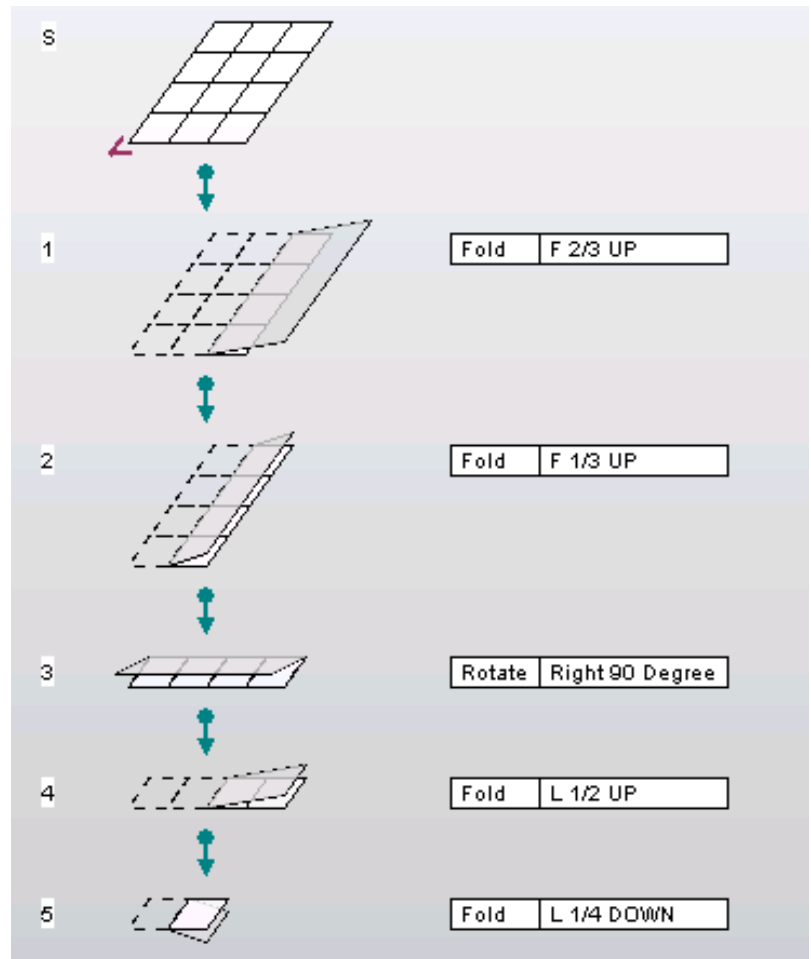
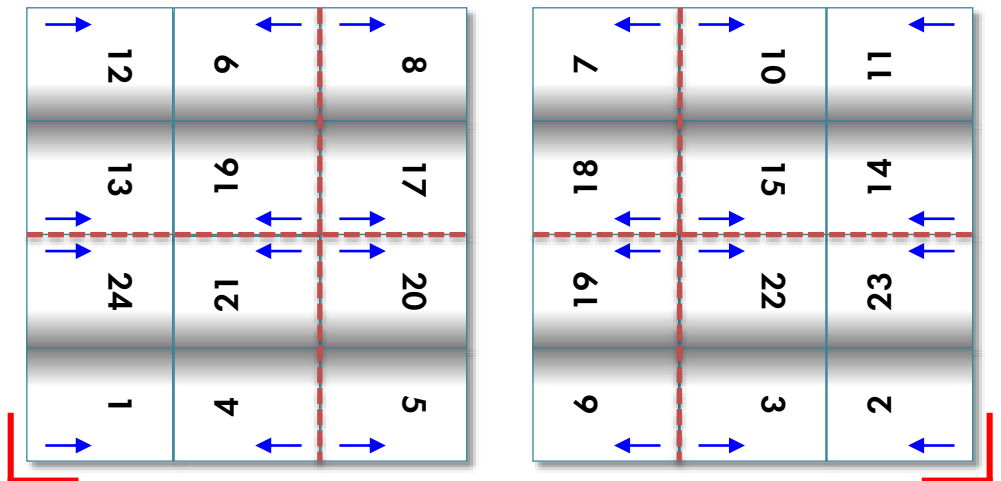


Fold Catalog

Page Layout

F24-9

3 x 4

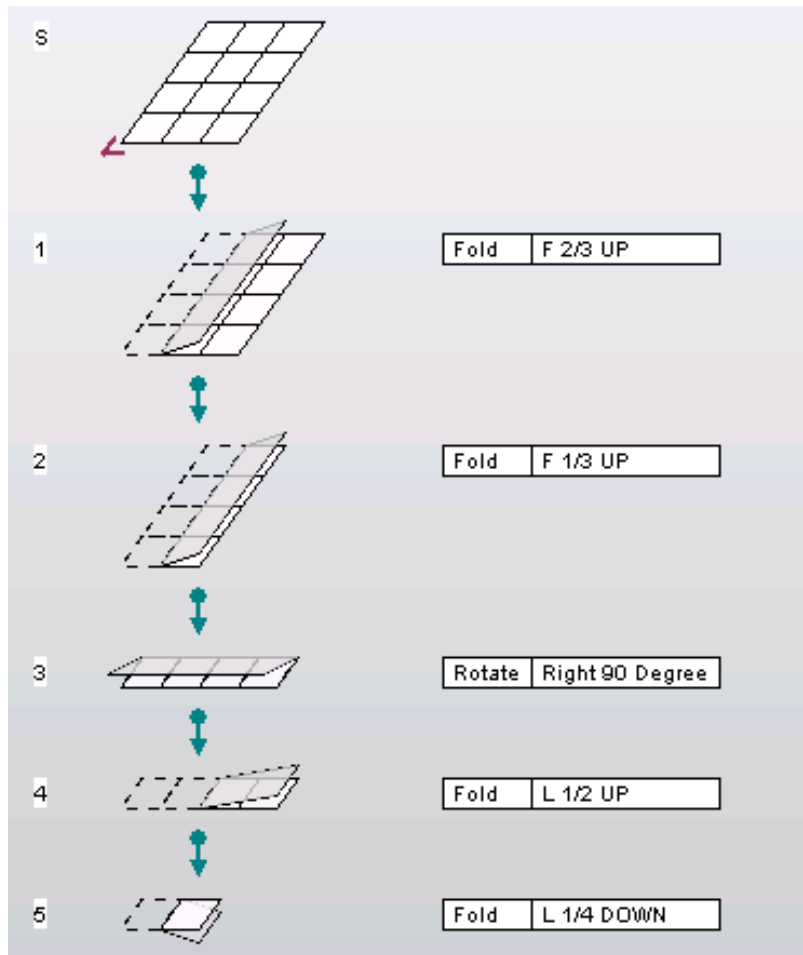
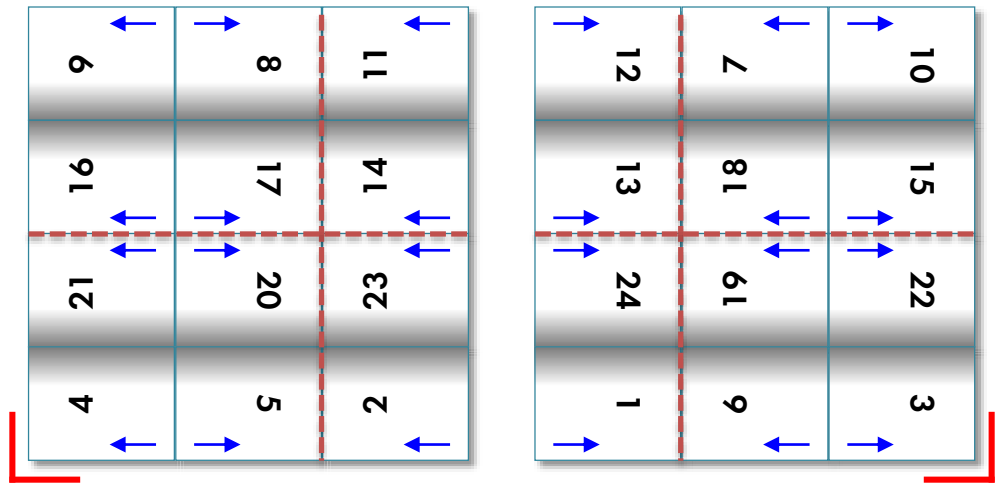


Fold Catalog

Page Layout

F24-10

3 x 4

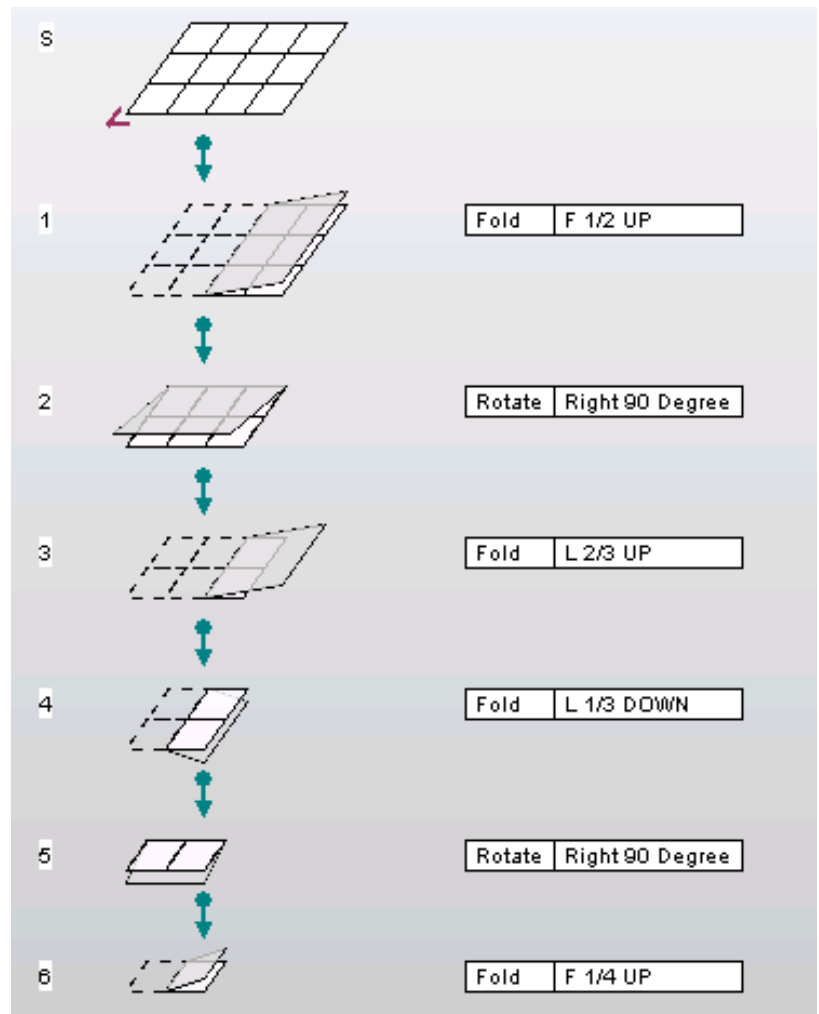
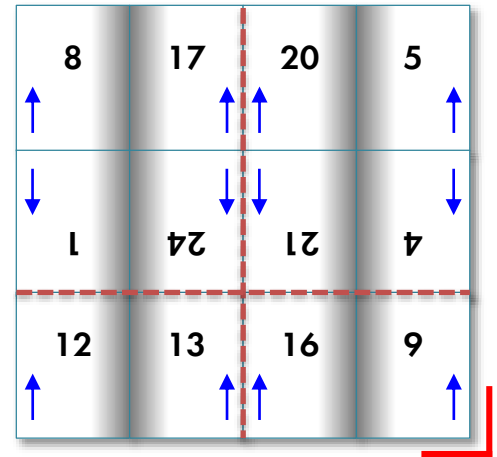
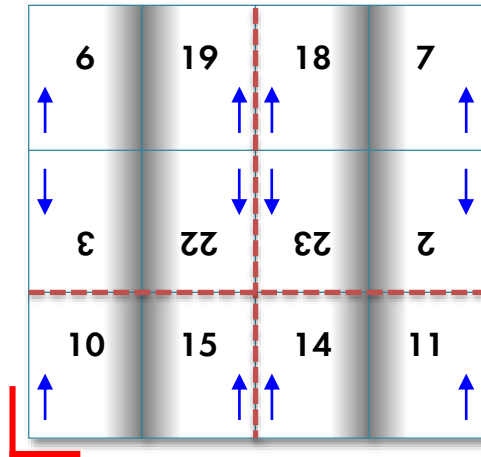


Fold Catalog

Page Layout

F24-11

4 x 3

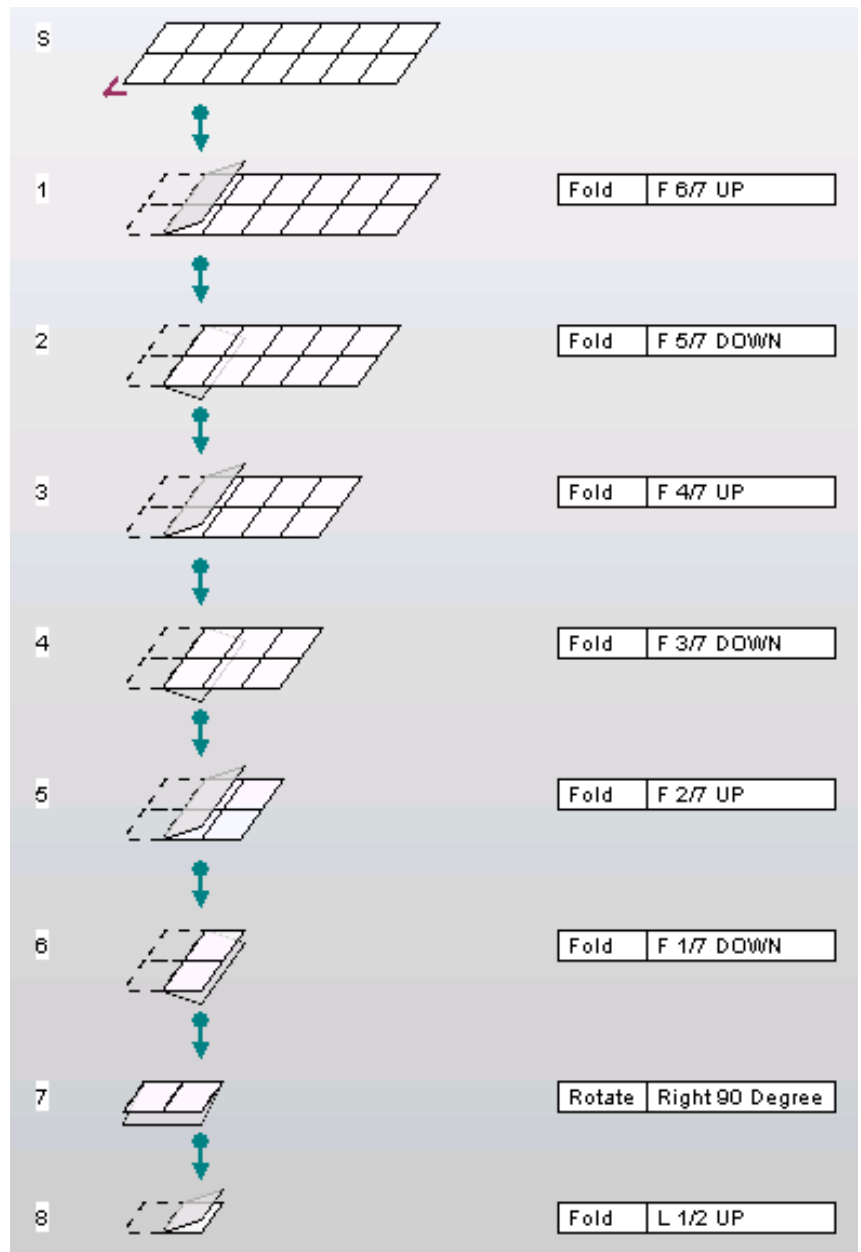
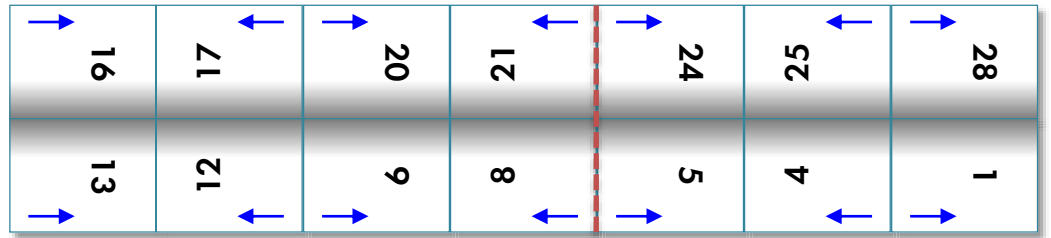
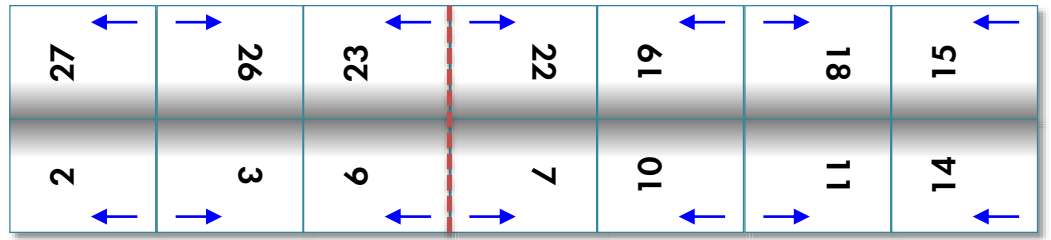


Fold Catalog

Page Layout

F28-1

7 x 2

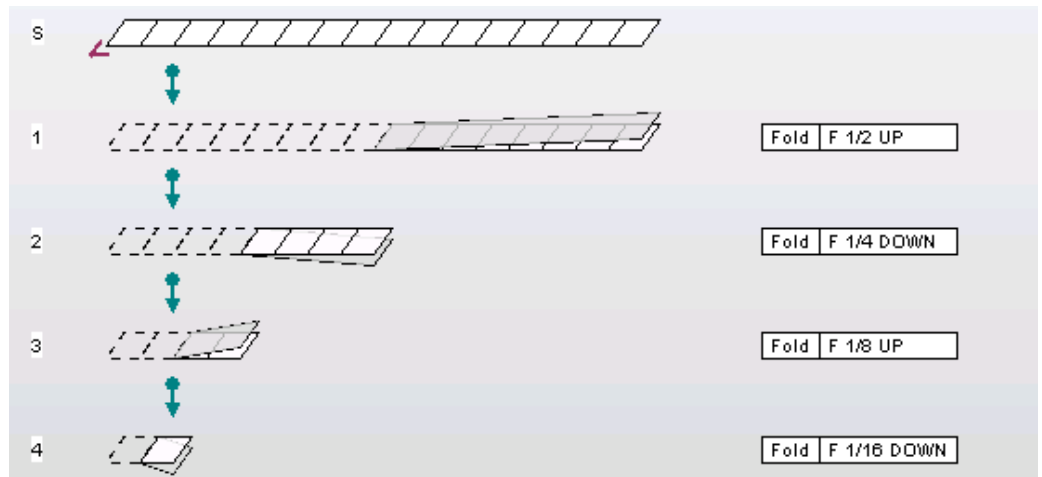
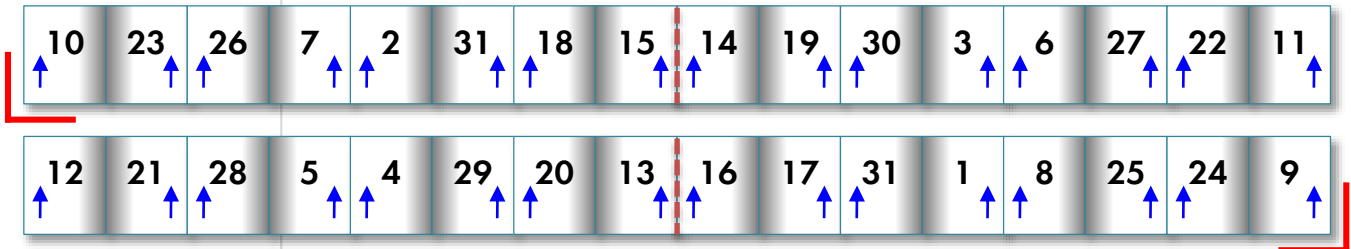


Fold Catalog

Page Layout

F32-1

16 x 1

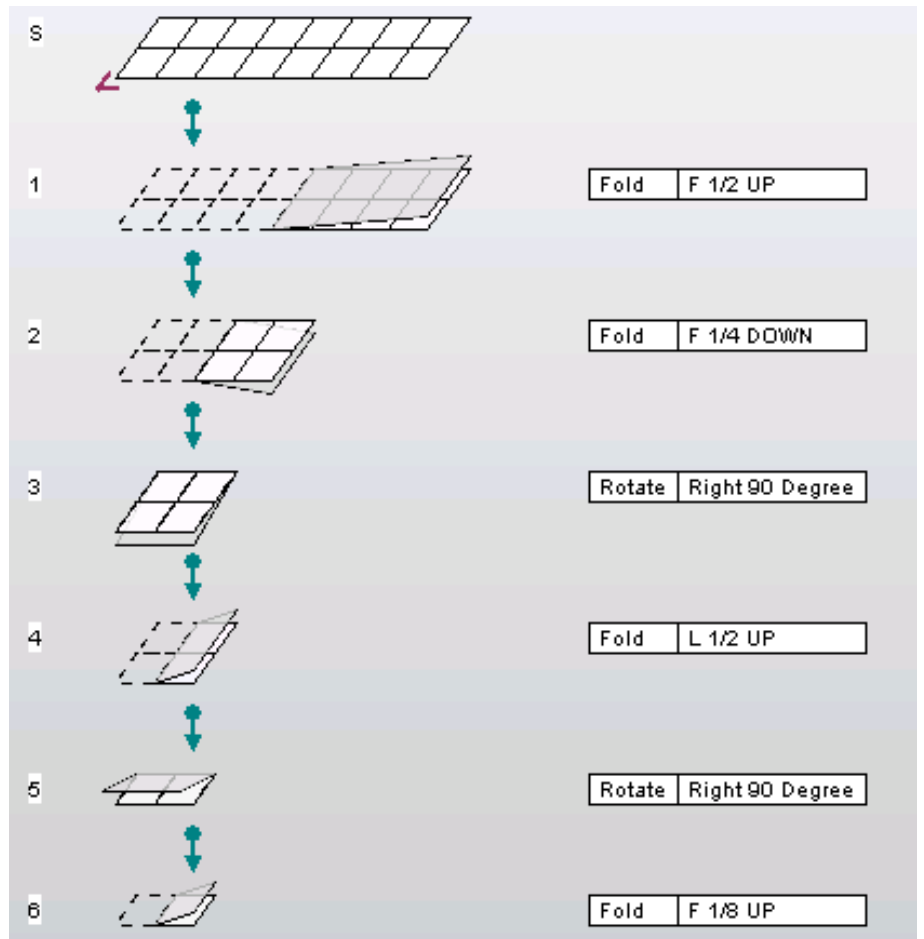
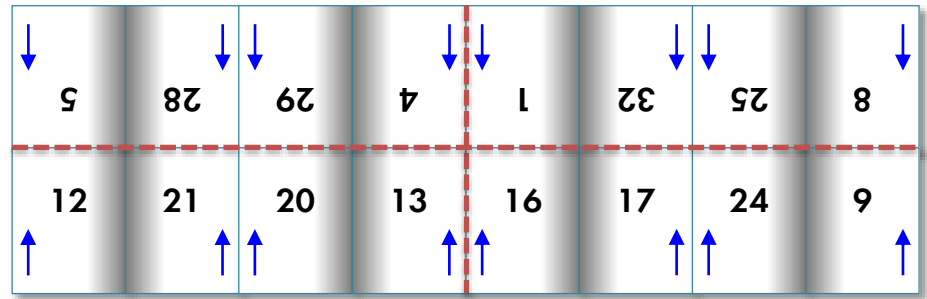
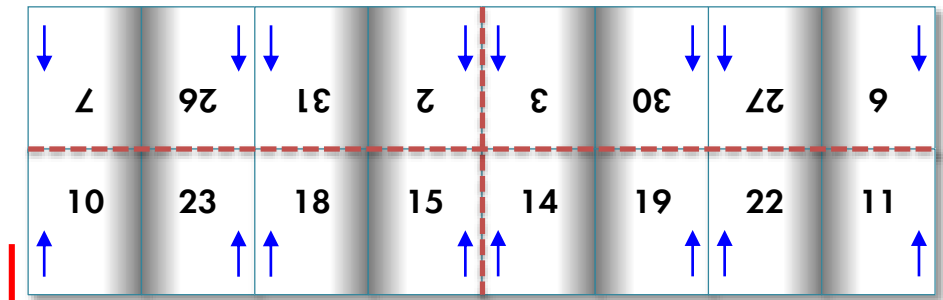


Fold Catalog

Page Layout

F32-2

8 x 2

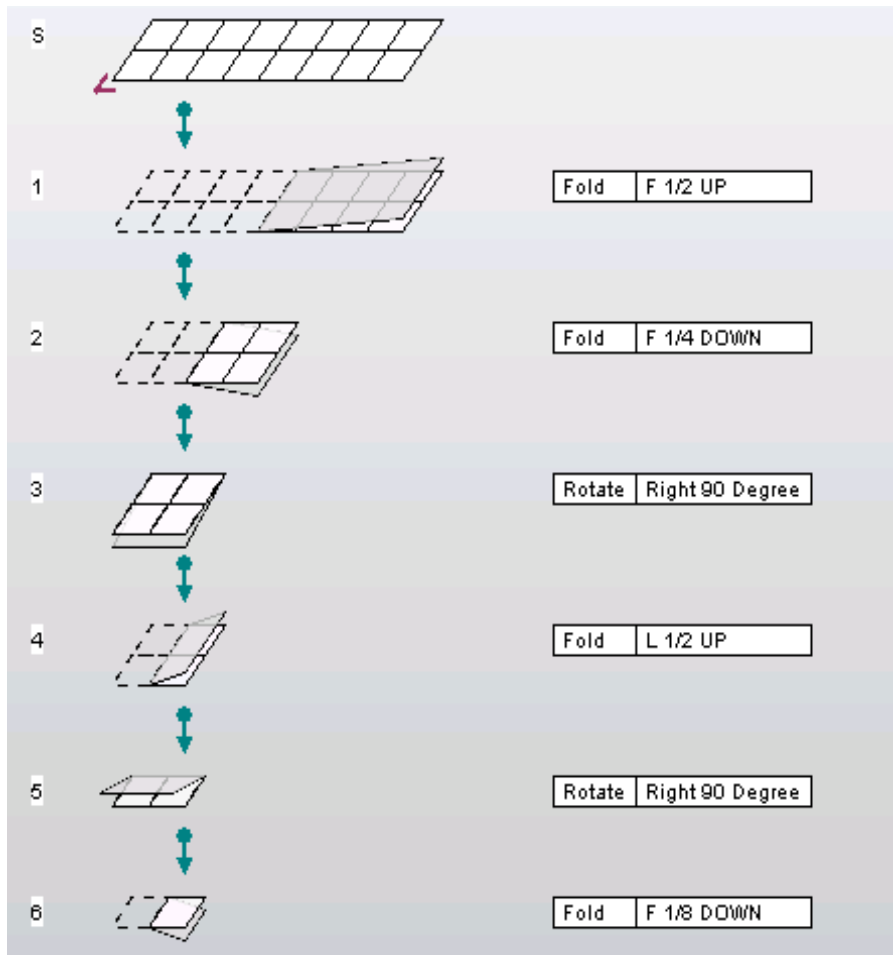
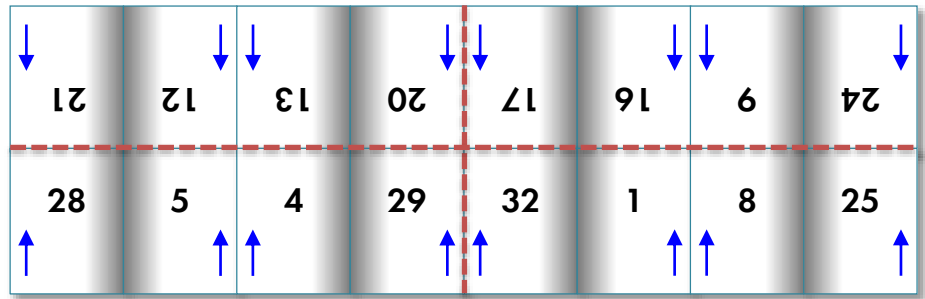
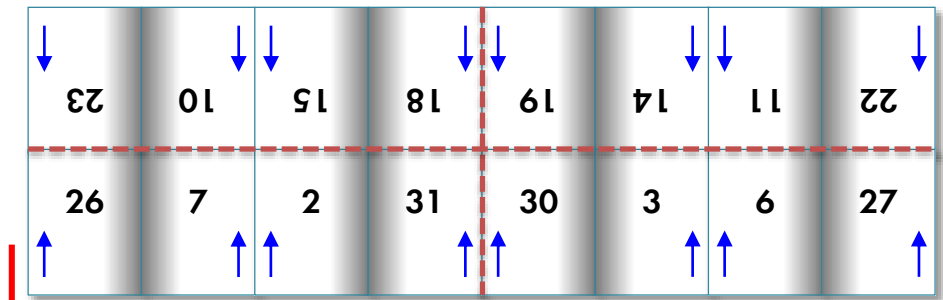


Fold Catalog

Page Layout

F32-3

8 x 2

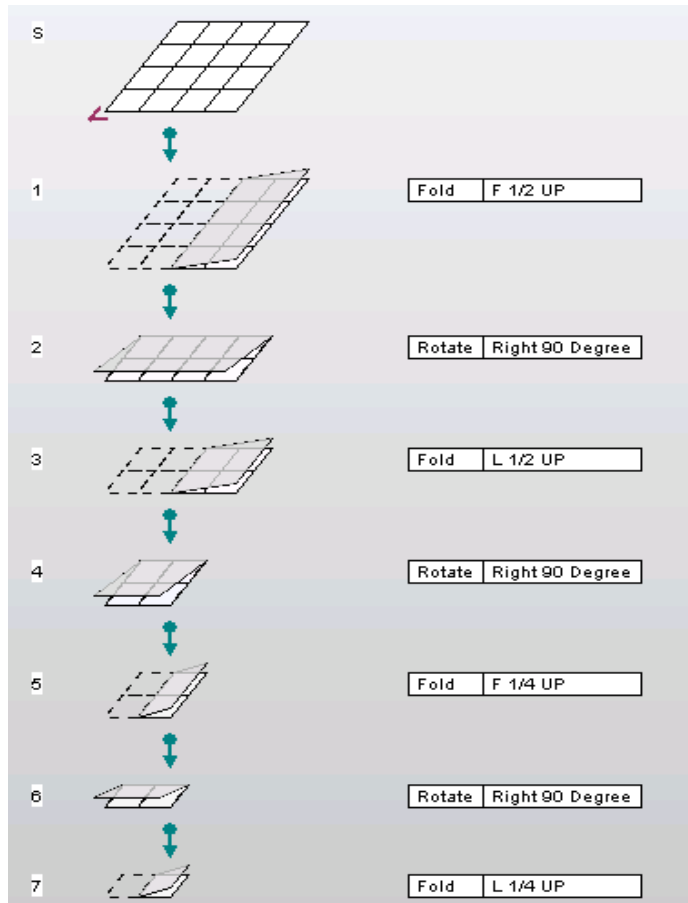
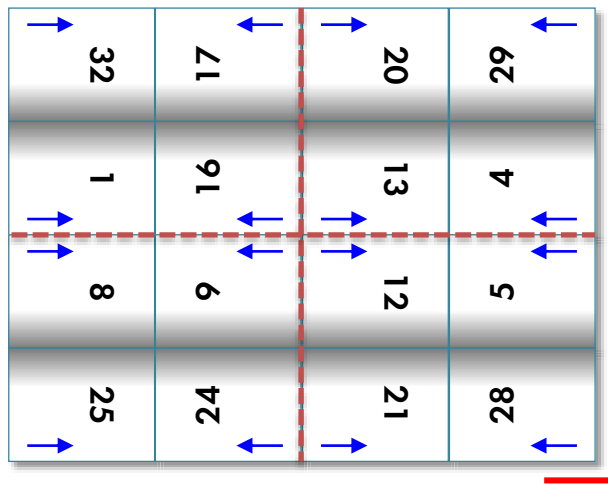
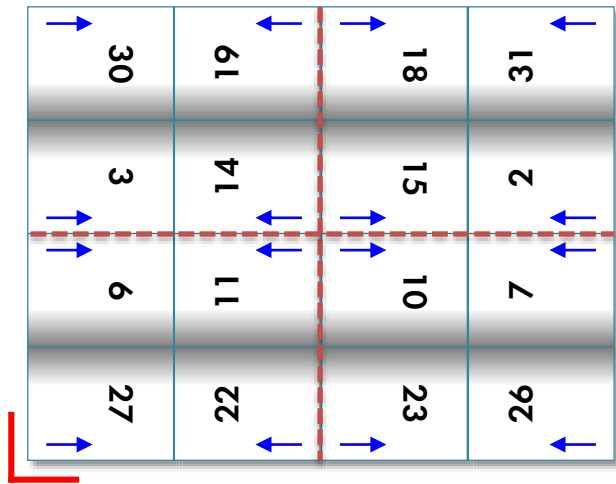


Fold Catalog

Page Layout

F32-4

4 x 4

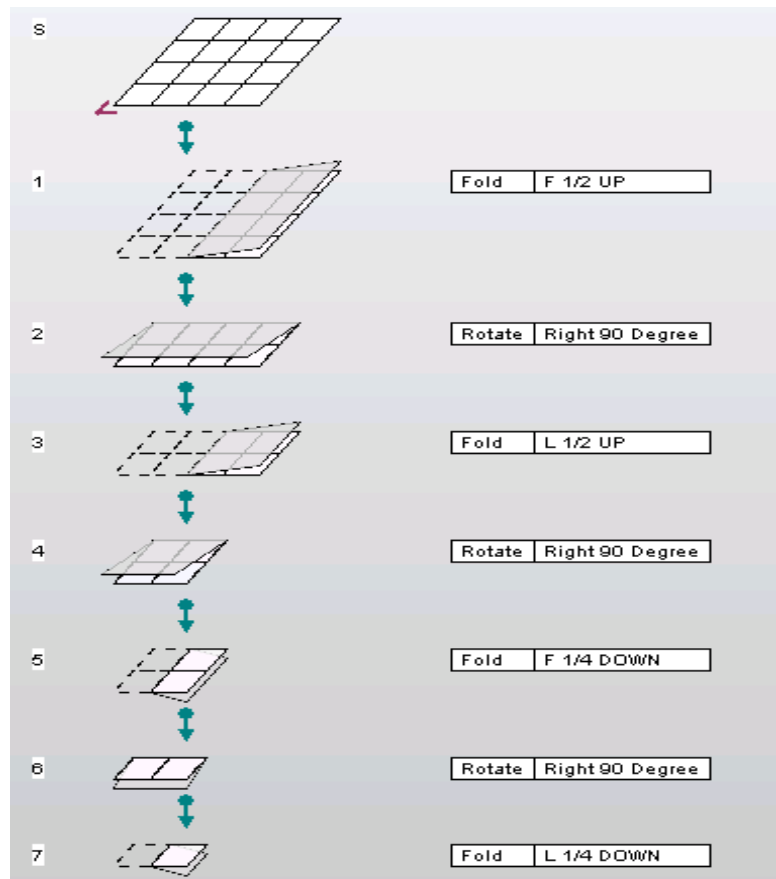
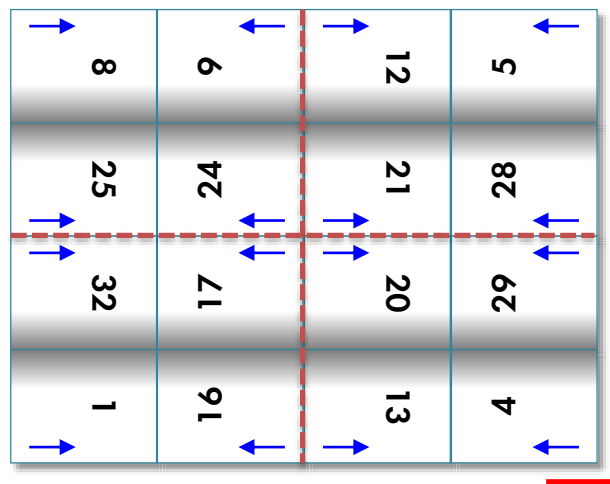
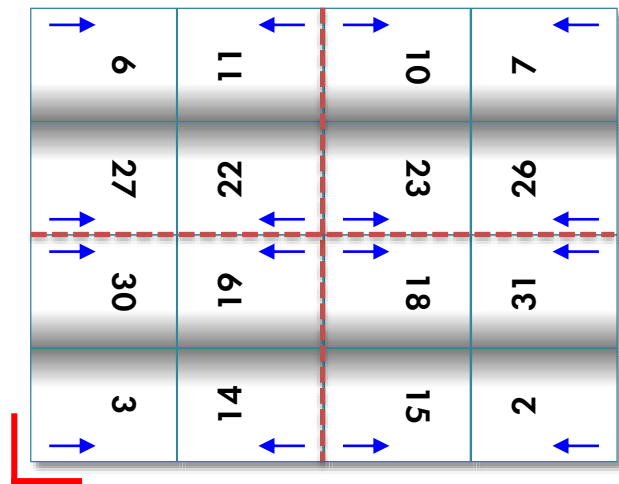


Fold Catalog

Page Layout

F32-5

4 x 4

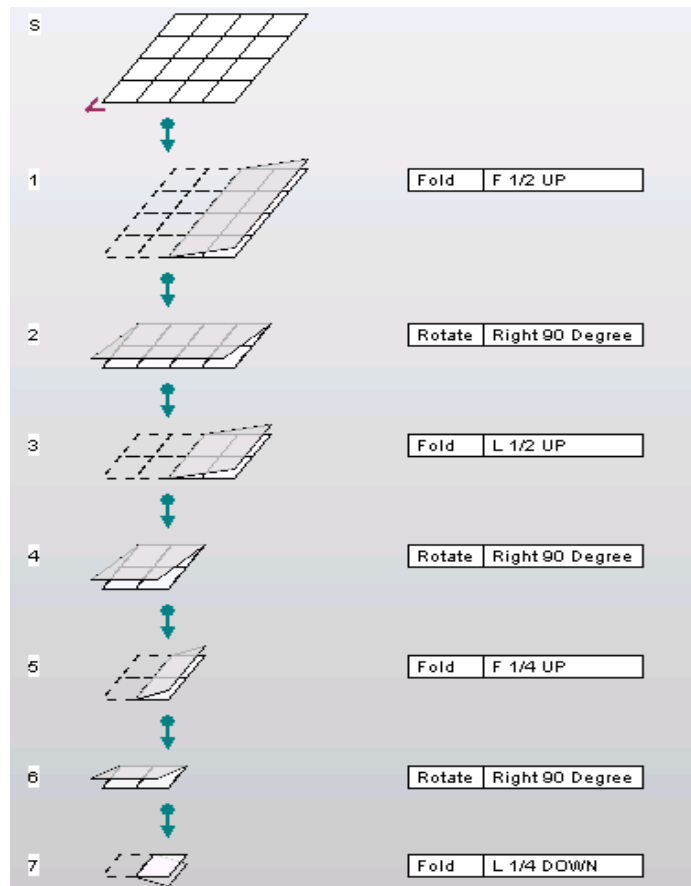
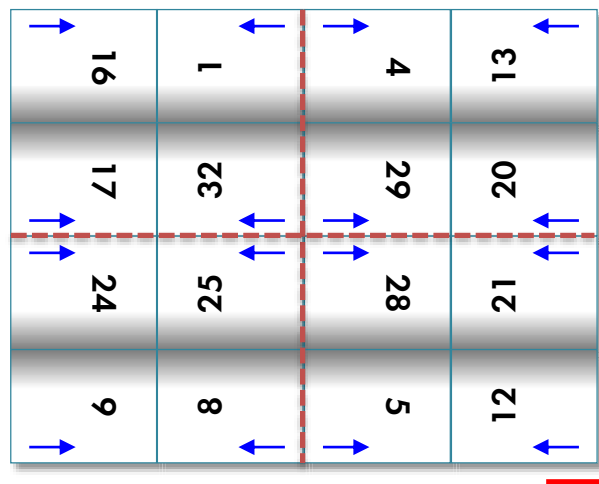
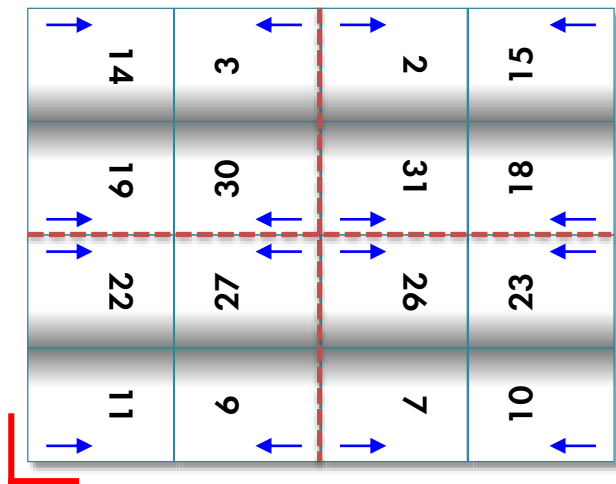


Fold Catalog

Page Layout

F32-6

4 x 4

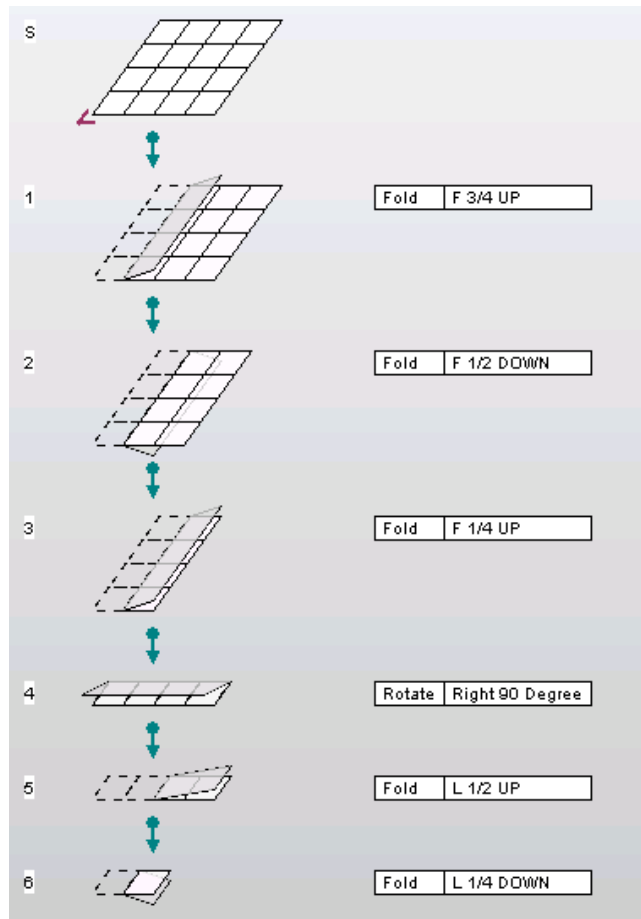
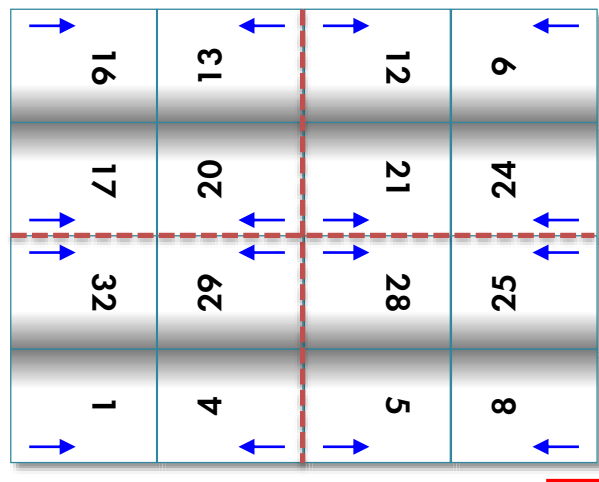
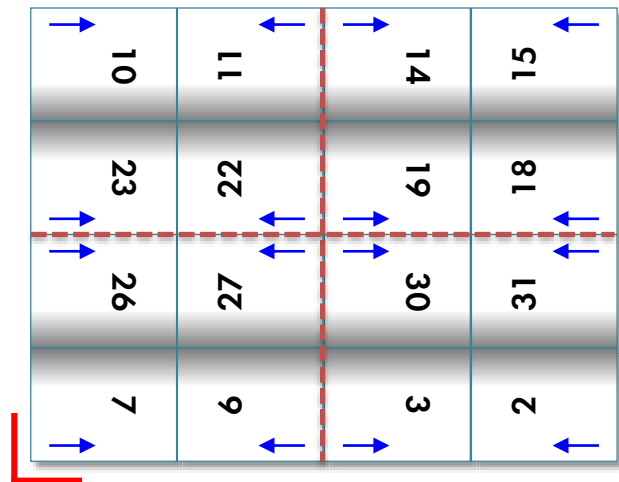


Fold Catalog

Page Layout

F32-7

4 x 4

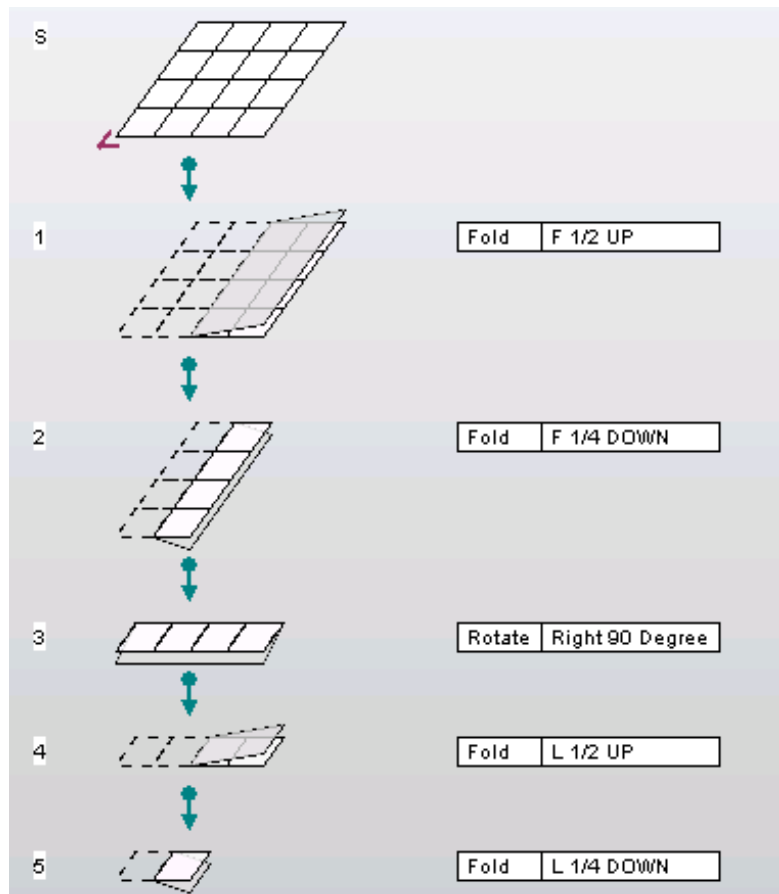
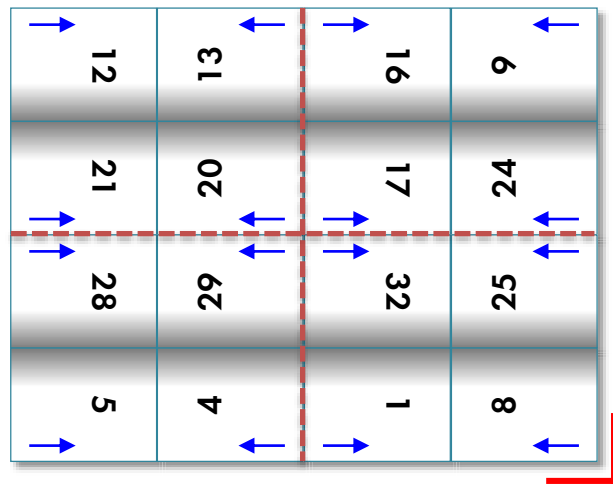
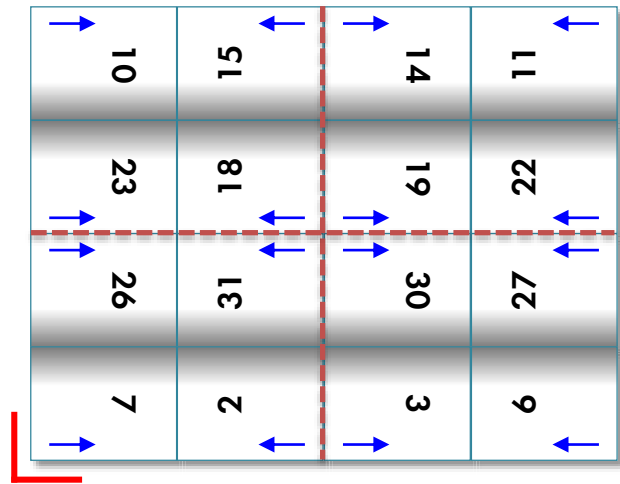


Fold Catalog

Page Layout

F32-8

4 x 4

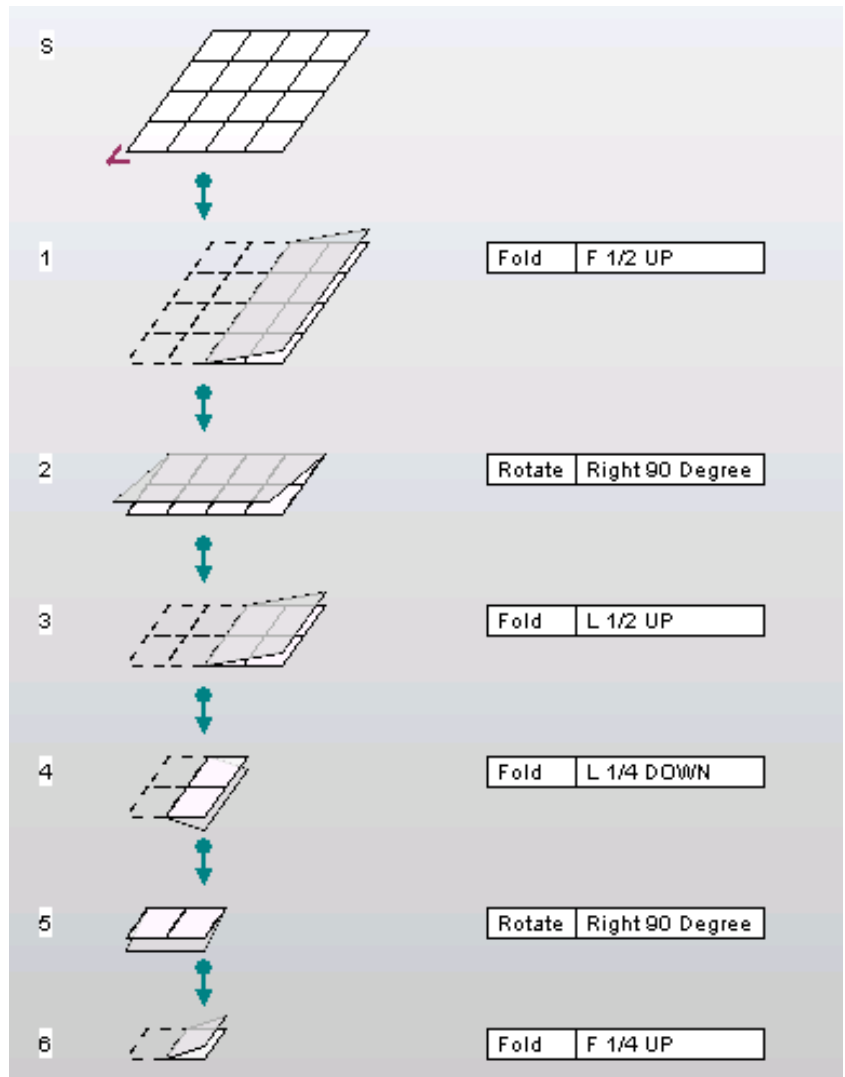
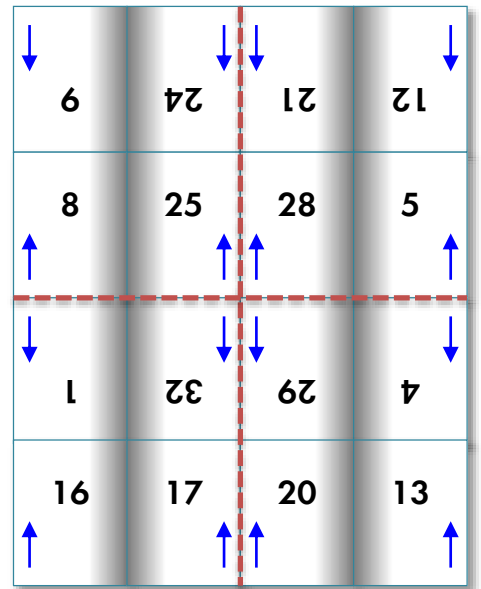
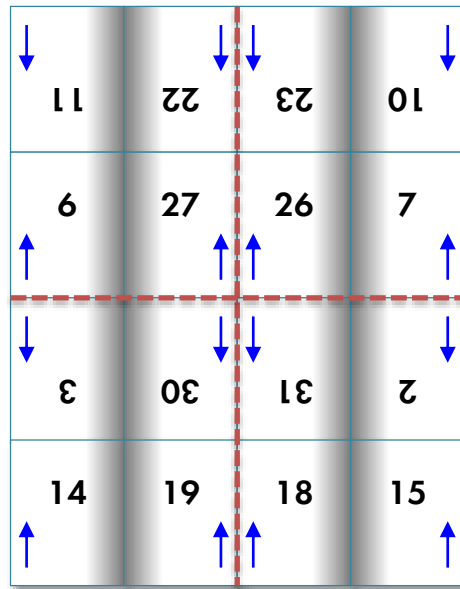


Fold Catalog

Page Layout

F32-9

4 x 4

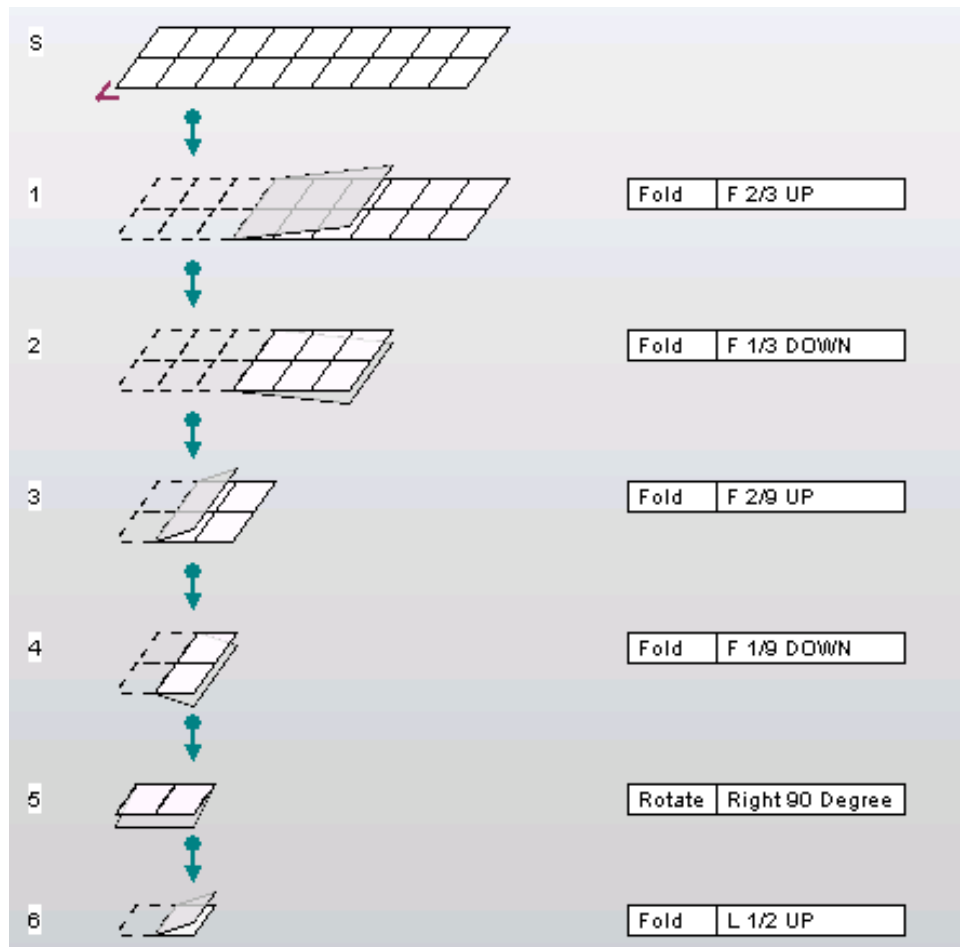
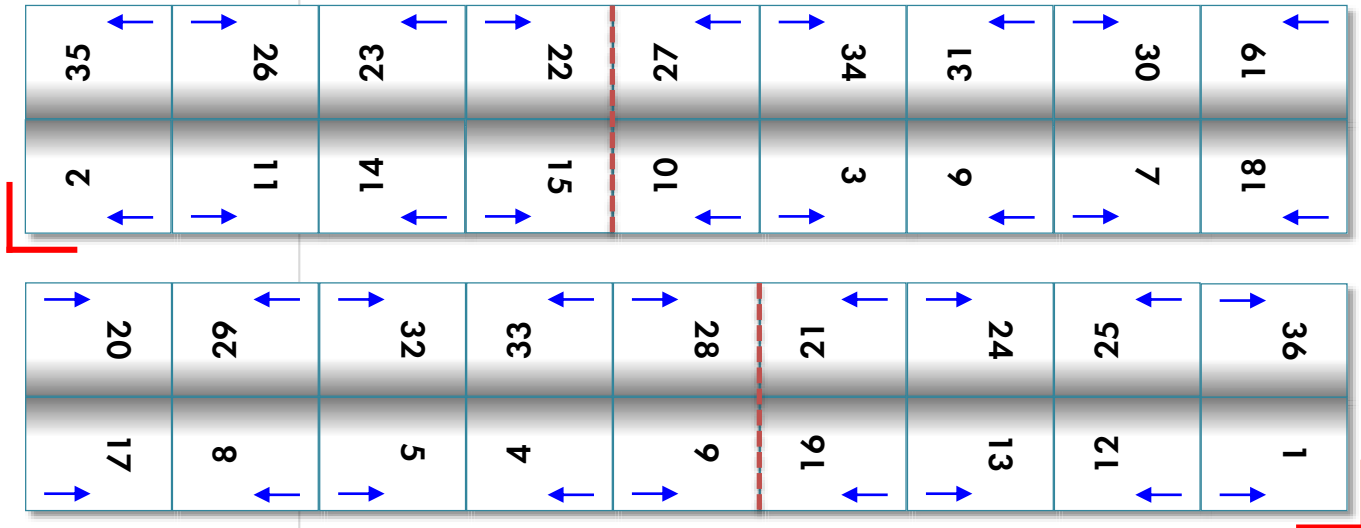


Fold Catalog

Page Layout

F36-1

9 x 2

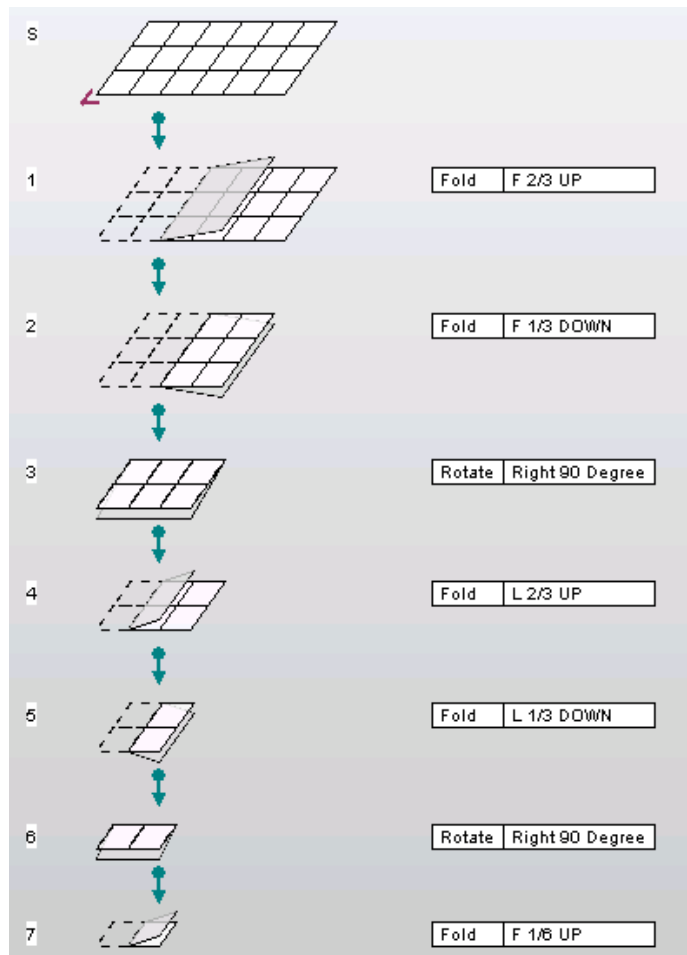
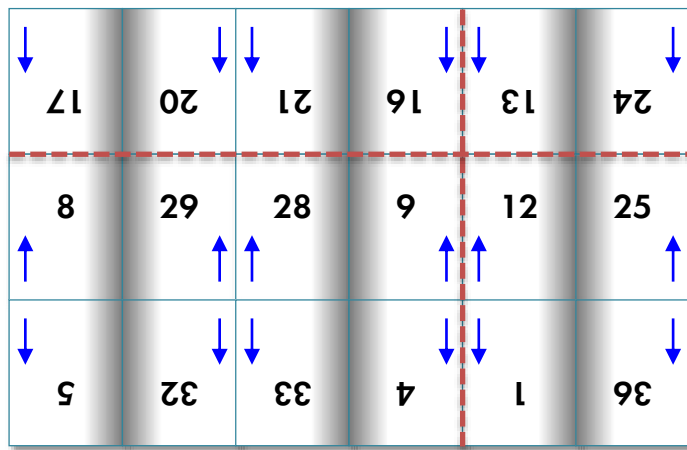
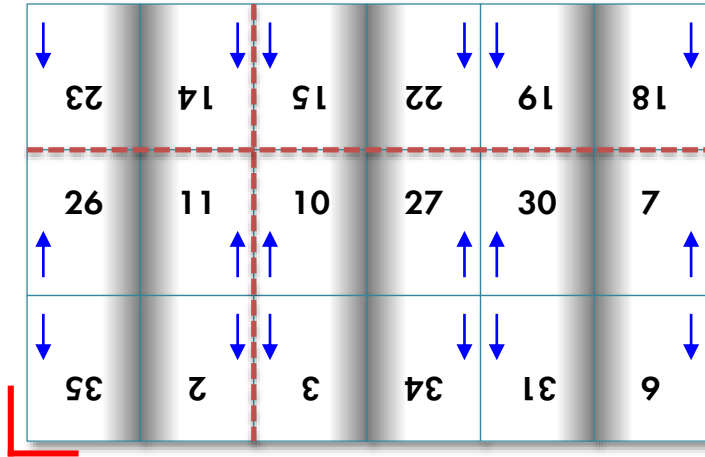


Fold Catalog

Page Layout

F36-2

6 x 3

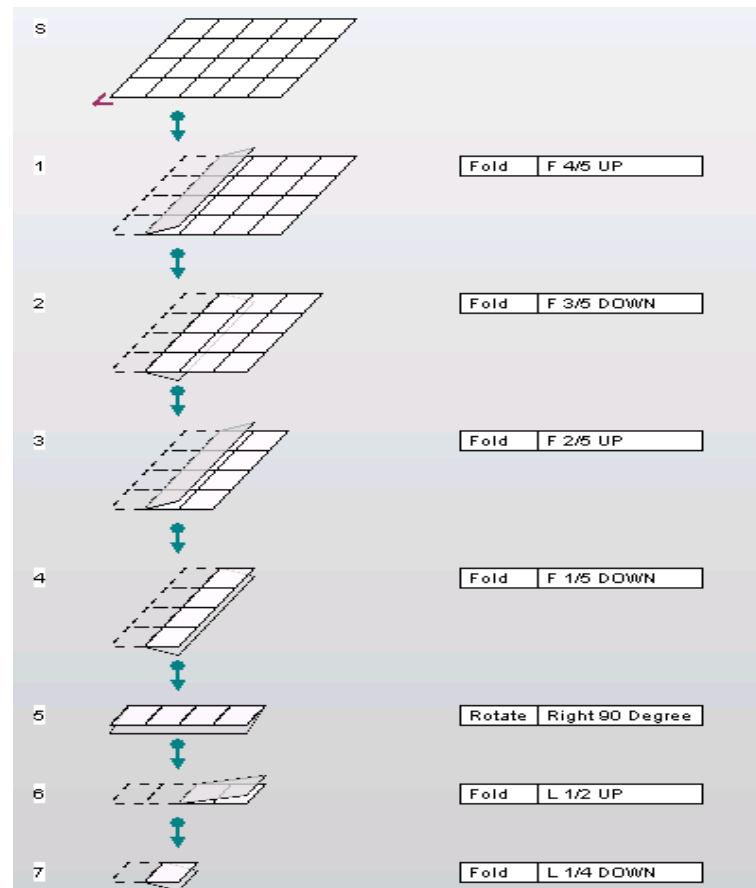
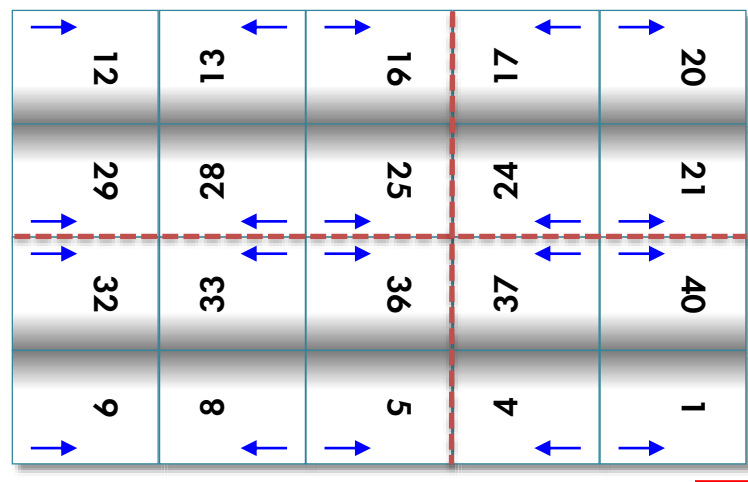
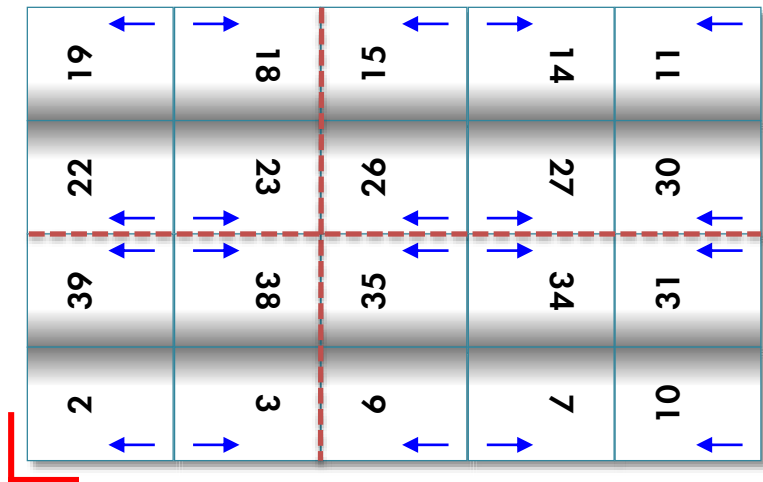


Fold Catalog

Page Layout

F40-1

5 x 4

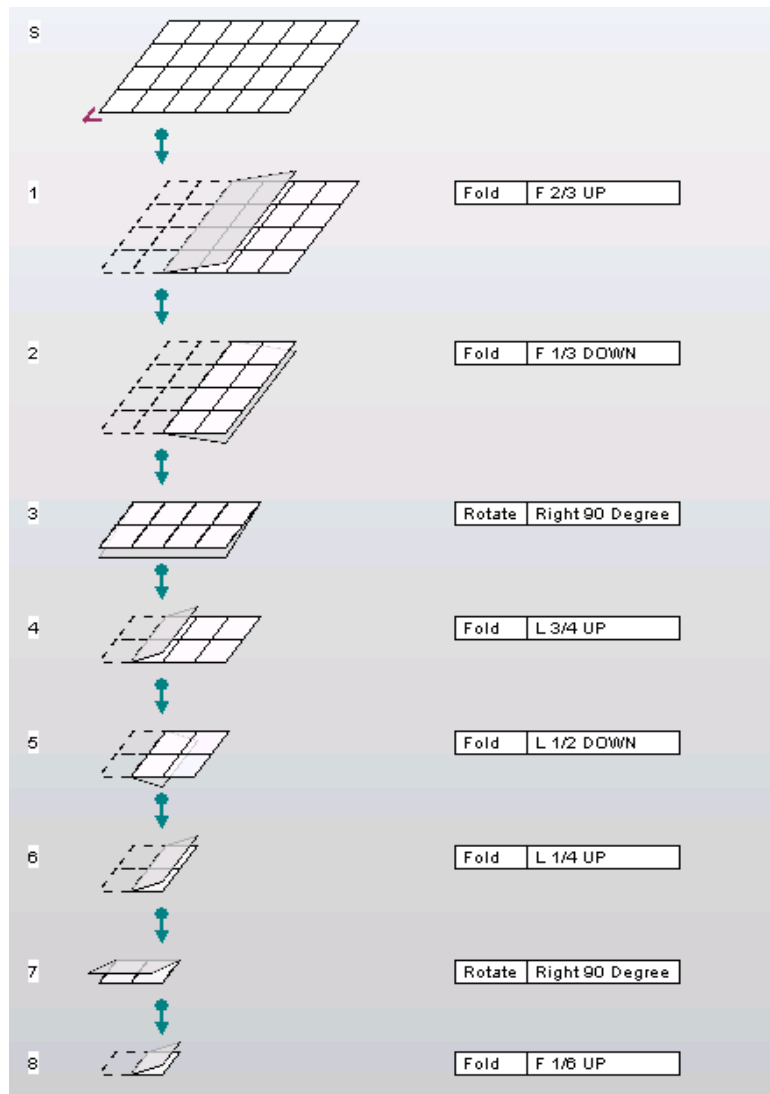
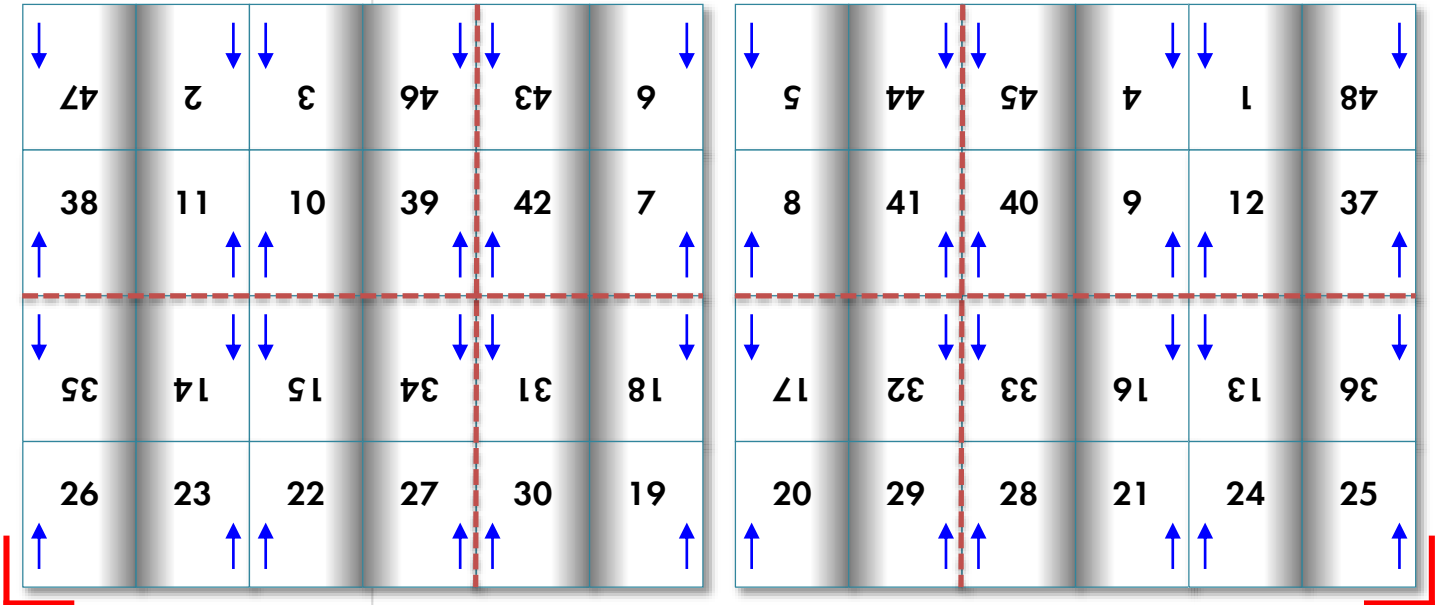


Fold Catalog

Page Layout

F48-1

6 x 4

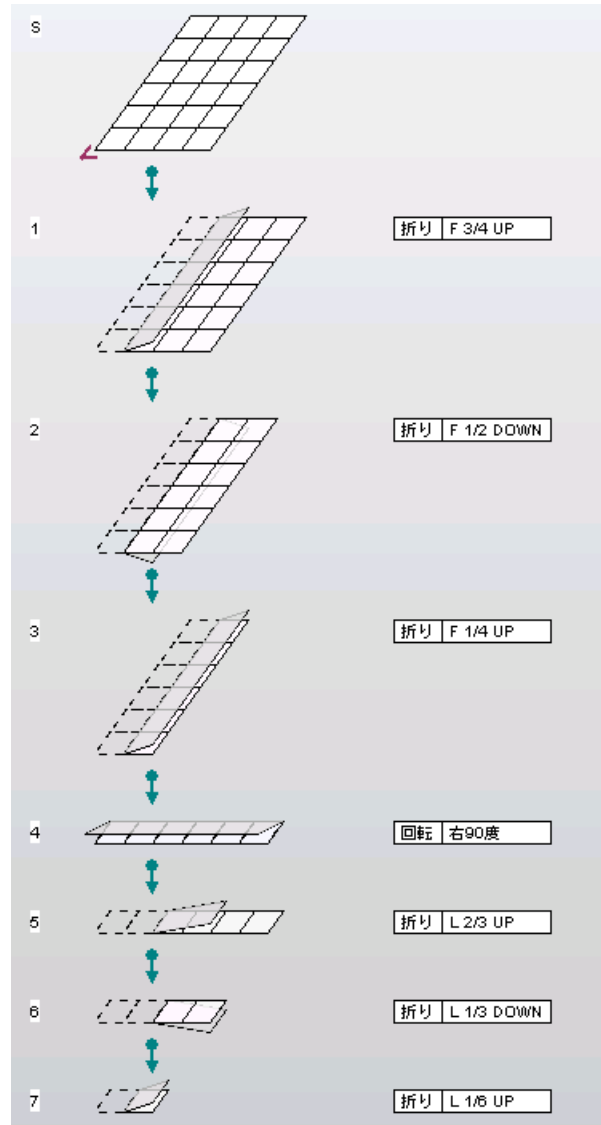
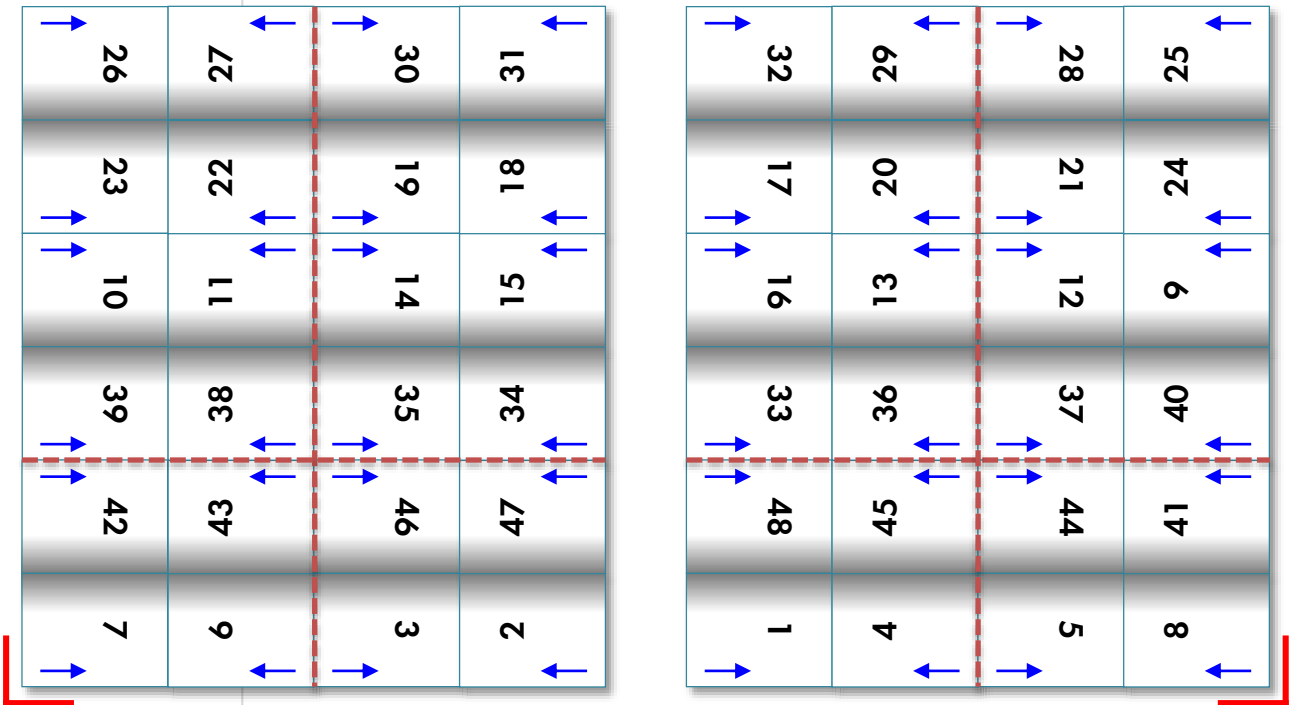


Fold Catalog

Page Layout

F48-2

4 x 6

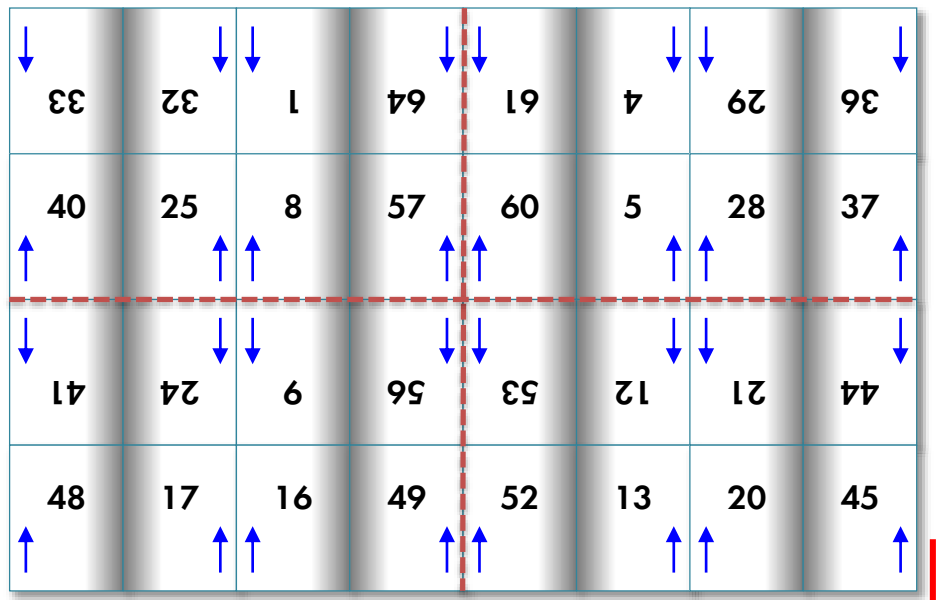
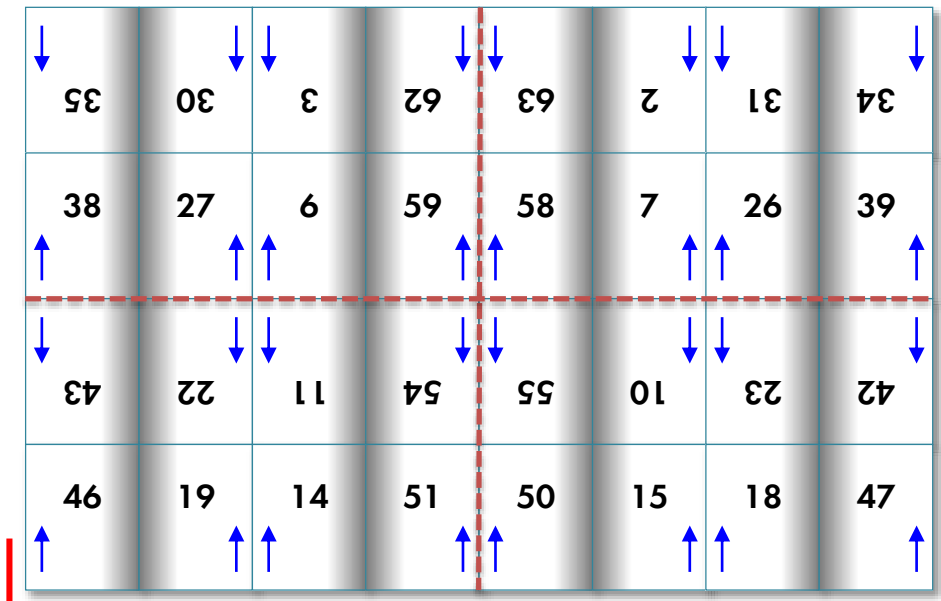


Fold Catalog

Page Layout

F64-1

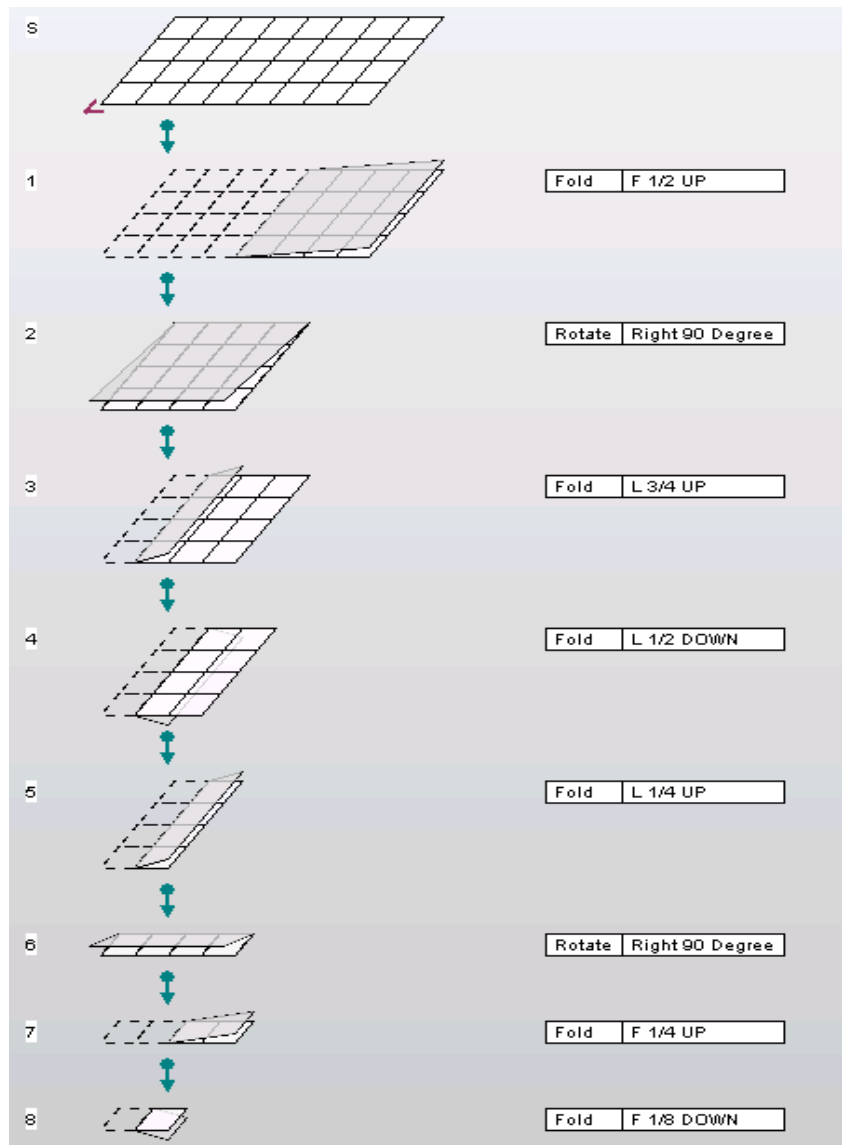
8 x 4



Fold Catalog

Page Layout

F64-1

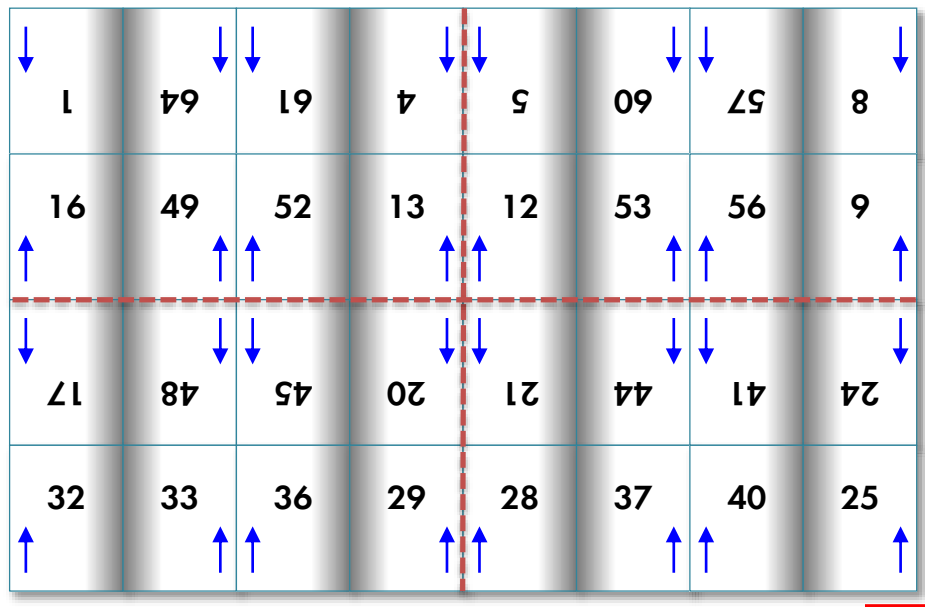
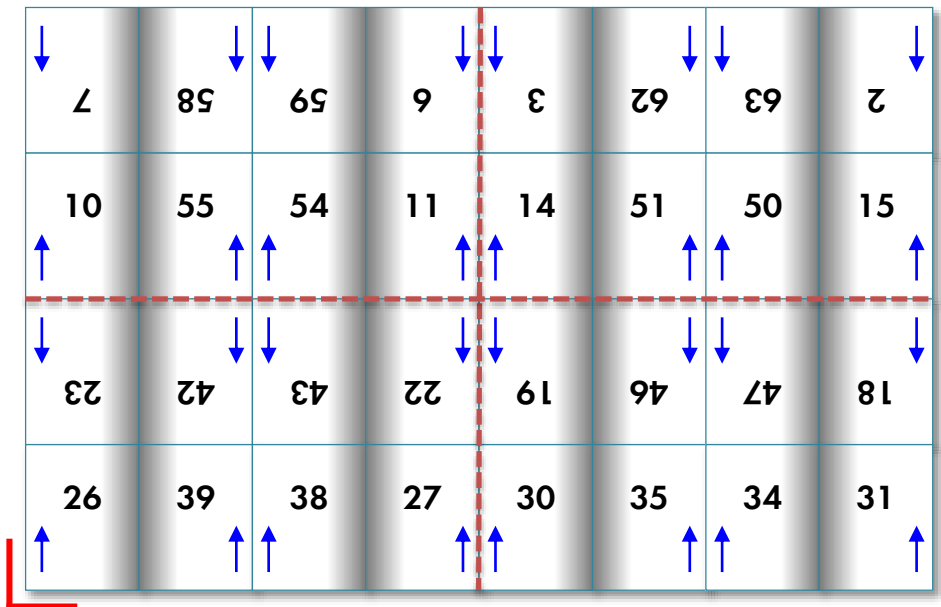


Fold Catalog

Page Layout

F64-2

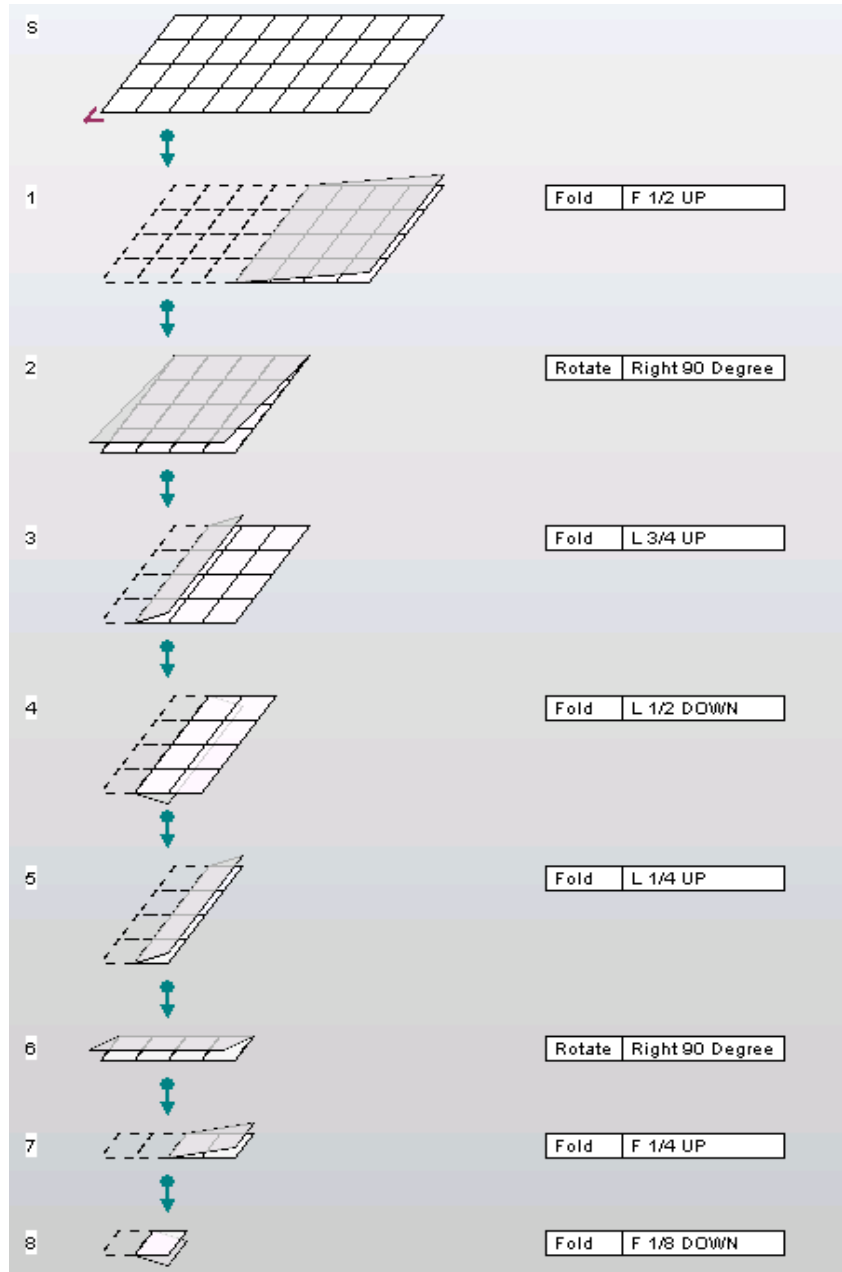
8 x 4



Fold Catalog

Page Layout

F64-2



Built-in

See the next page.

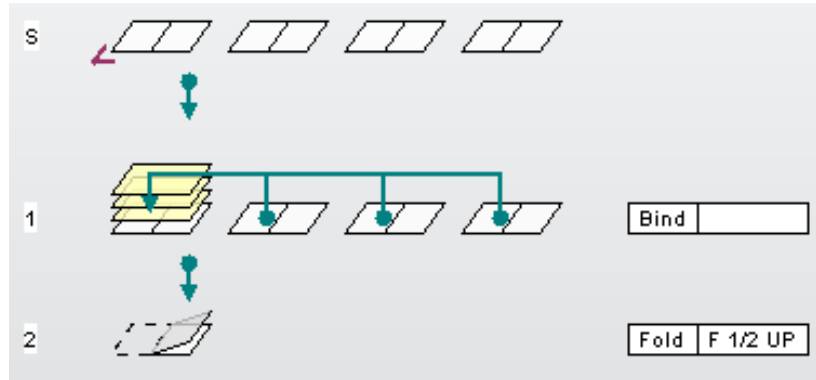
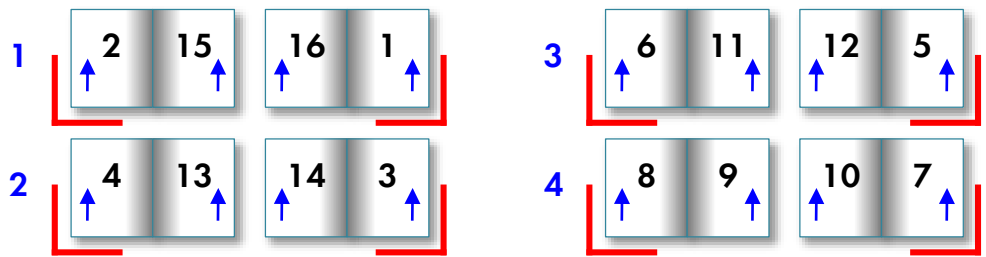
Fold Catalog

Page Layout

DummyBook

8up to 2 up

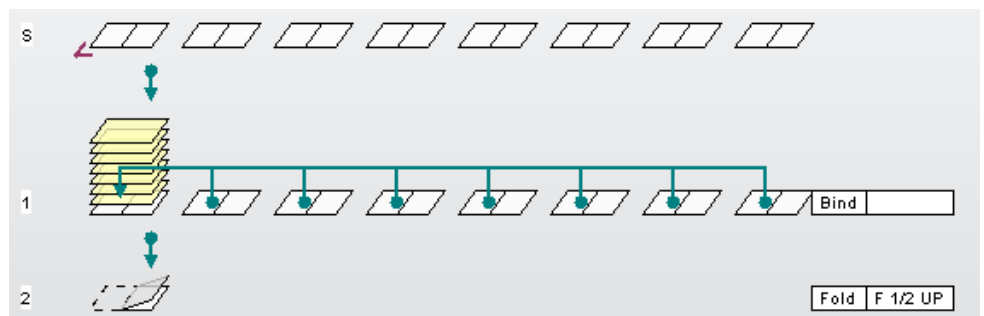
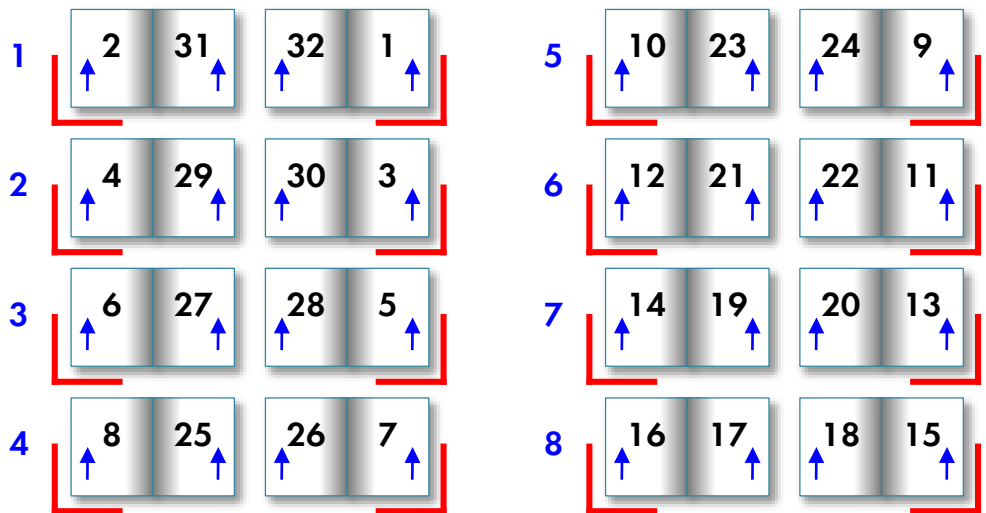
2 x 1



DummyBook

16up to 2 up

2 x 1

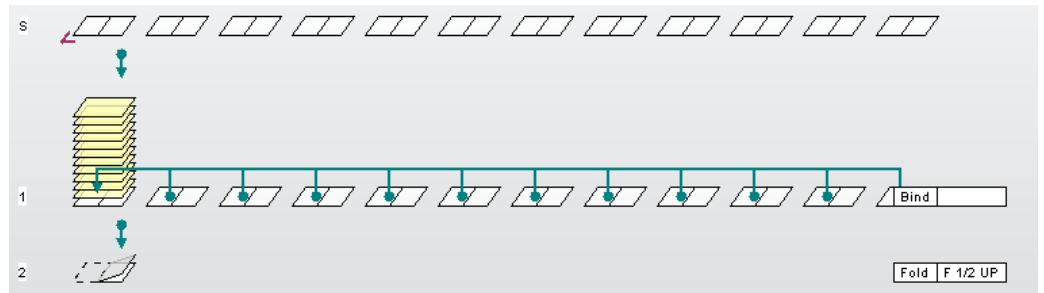
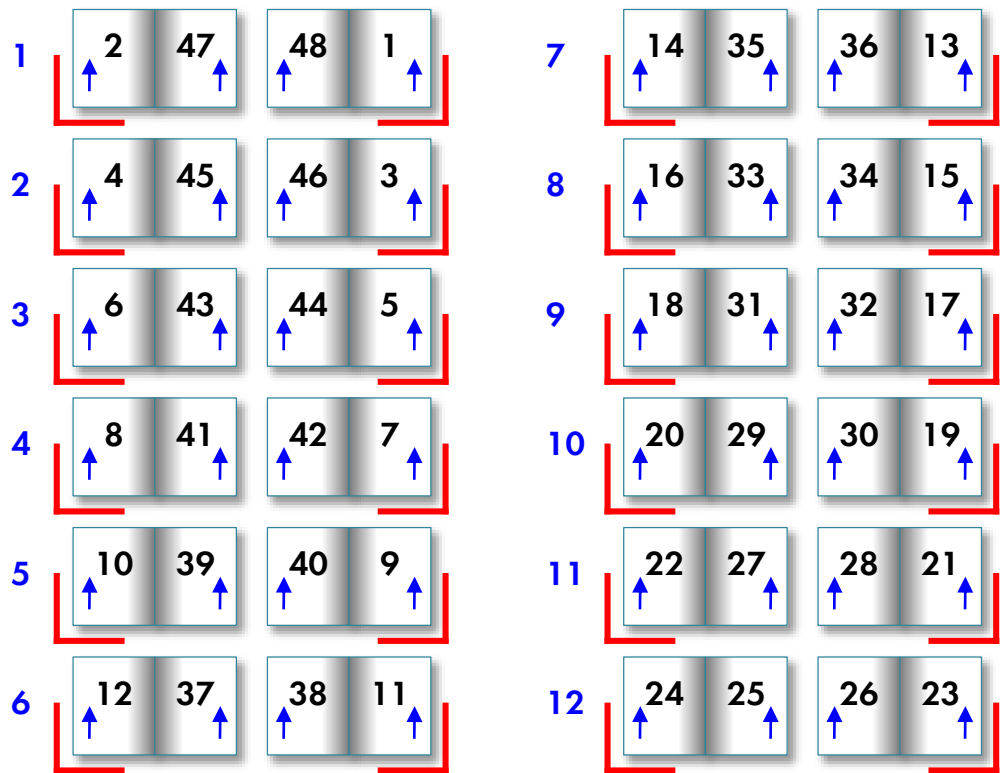


Fold Catalog

Page Layout

DummyBook
24up to 2 up

2 x 1



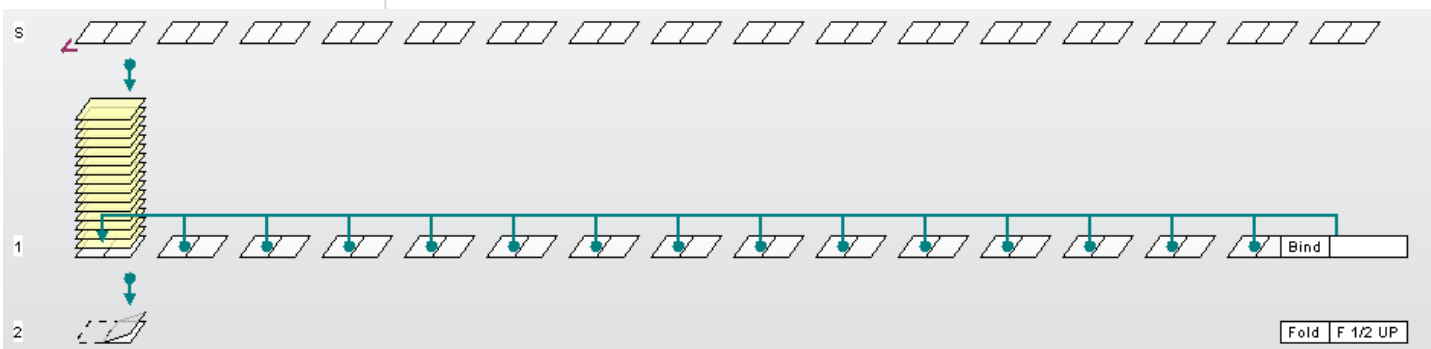
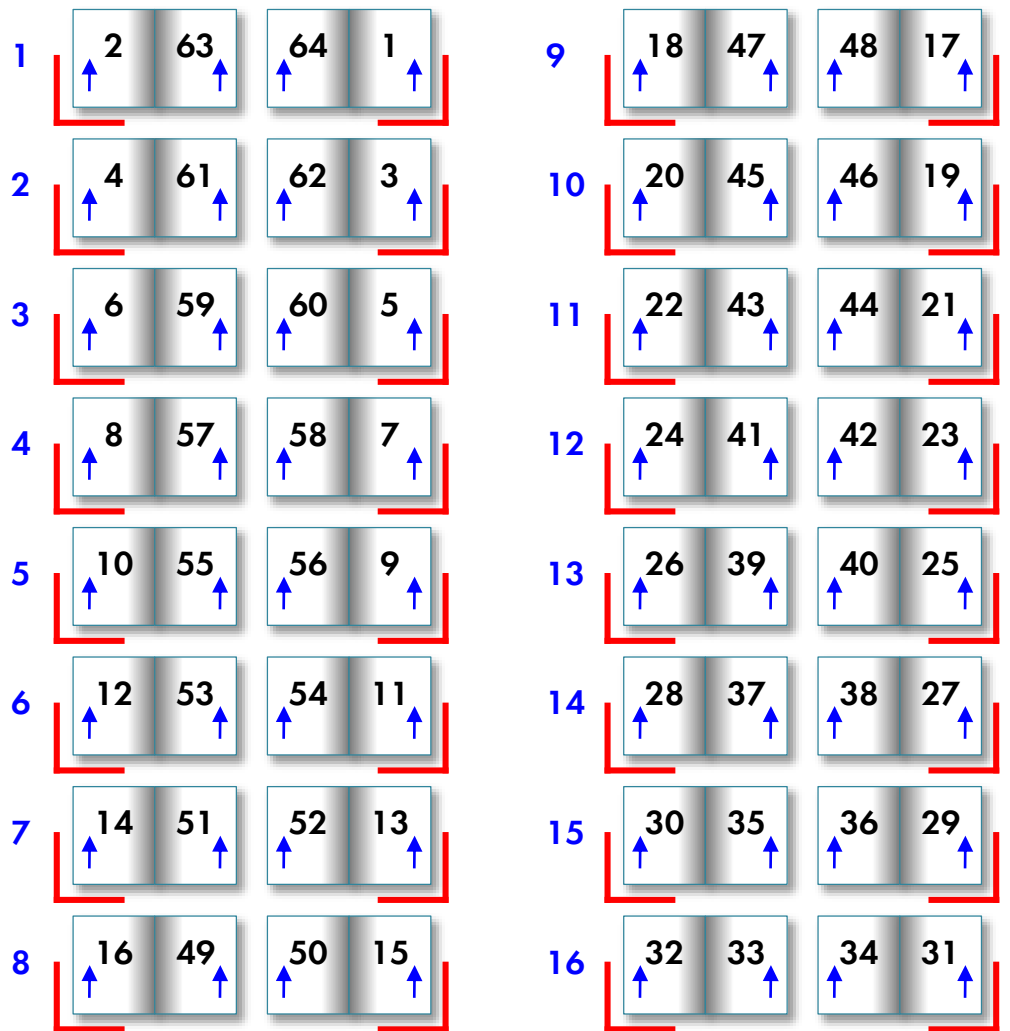
Fold Catalog

Page Layout

DummyBook

32up to 2 up

2 x 1

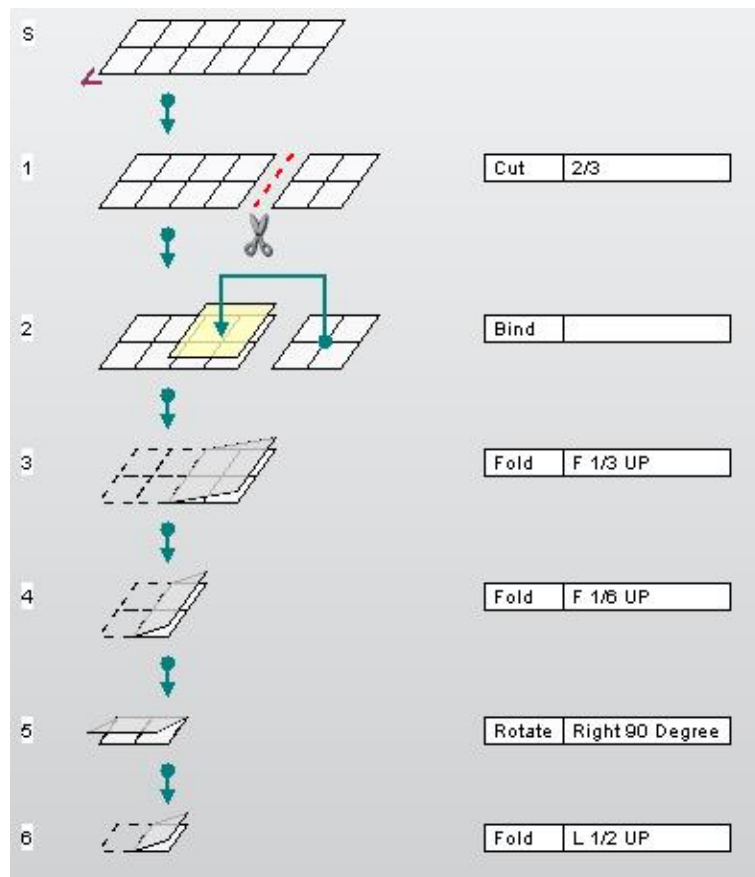
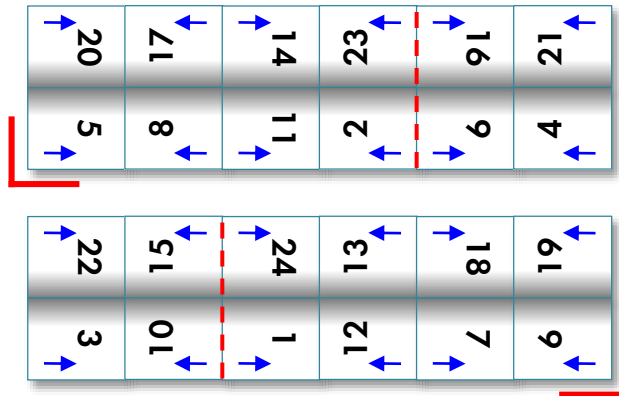


Fold Catalog

Page Layout

F24 6x2 Slit-1

6 x 2

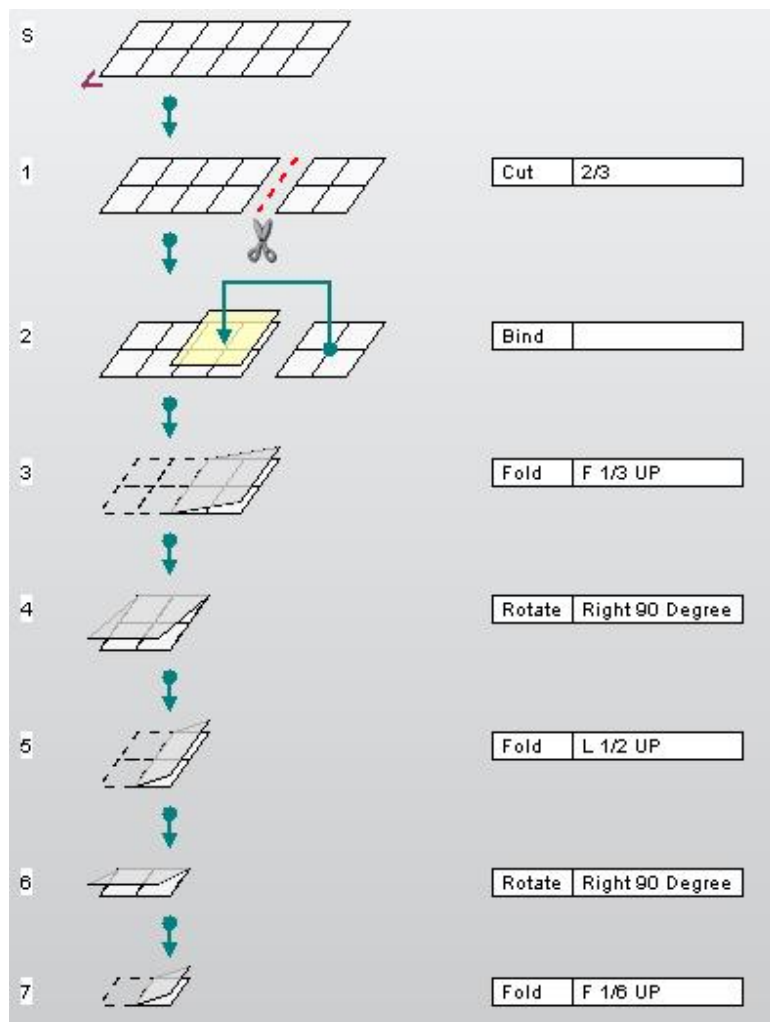
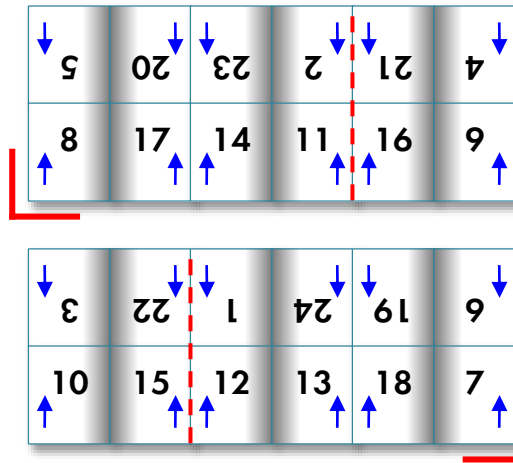


Fold Catalog

Page Layout

F24 6x2 Slit-2

6 x 2

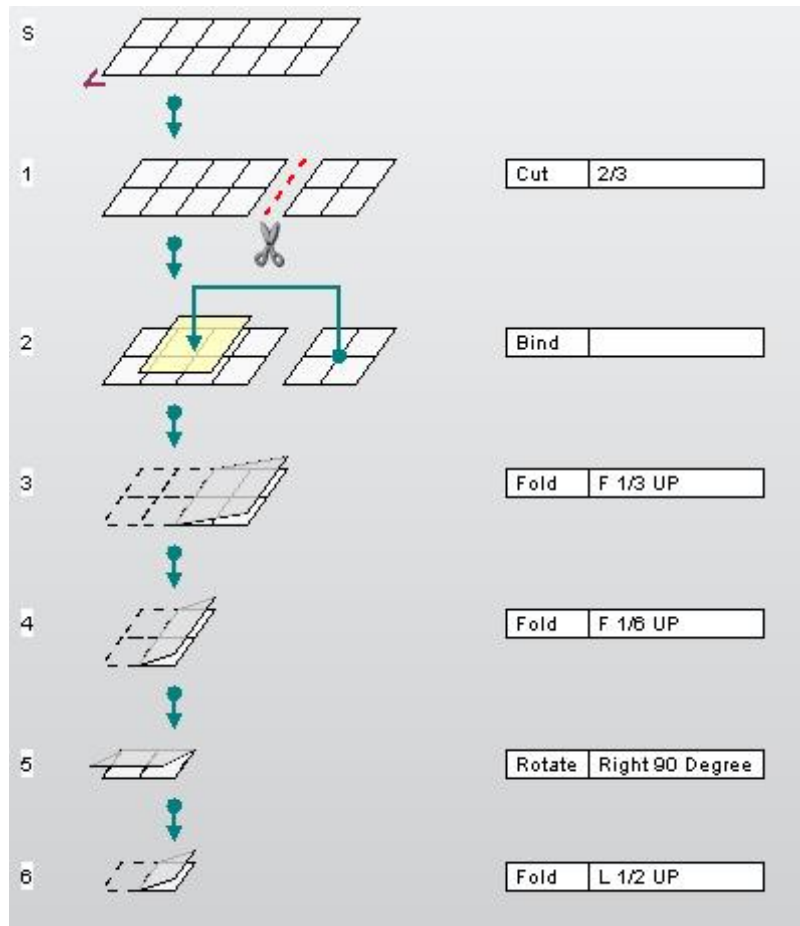
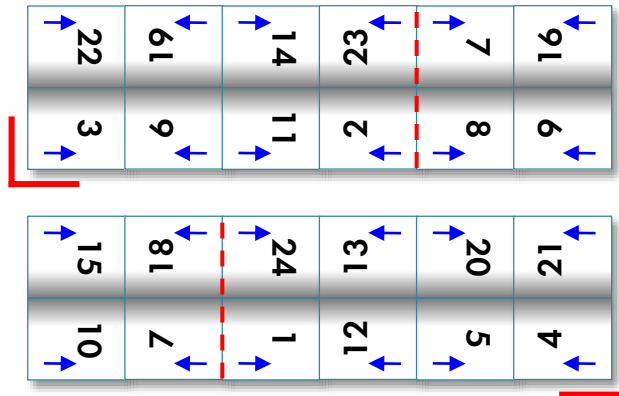


Fold Catalog

Page Layout

F24 6x2 Slit-3

6 x 2

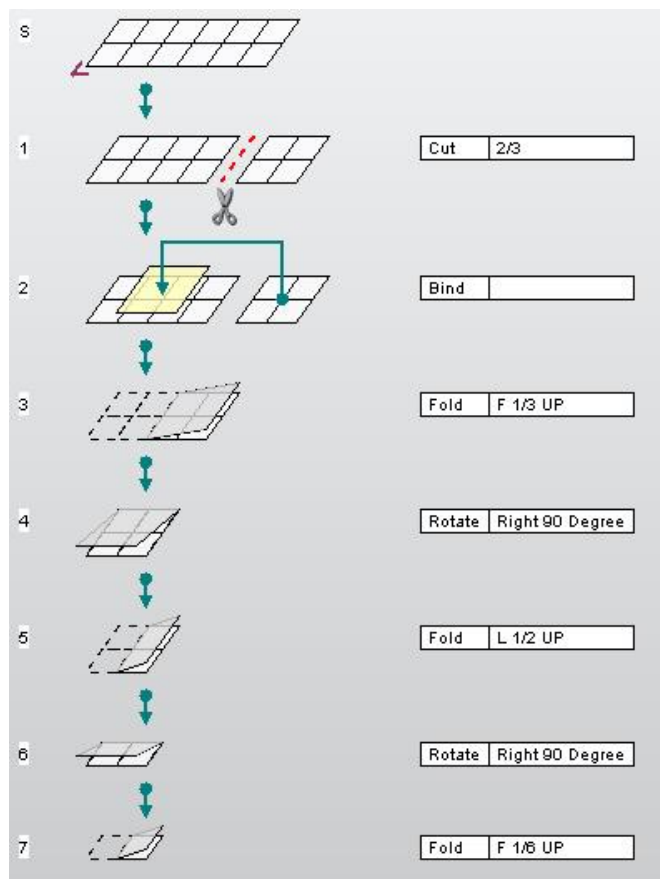
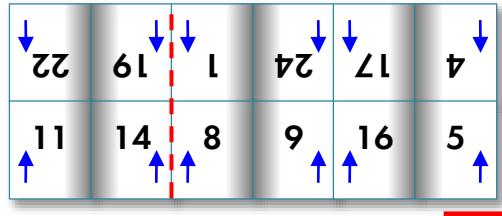
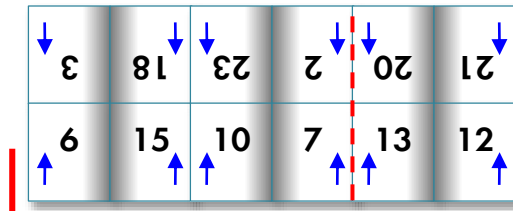


Fold Catalog

Page Layout

F24 6x2 Slit-4

6 x 2

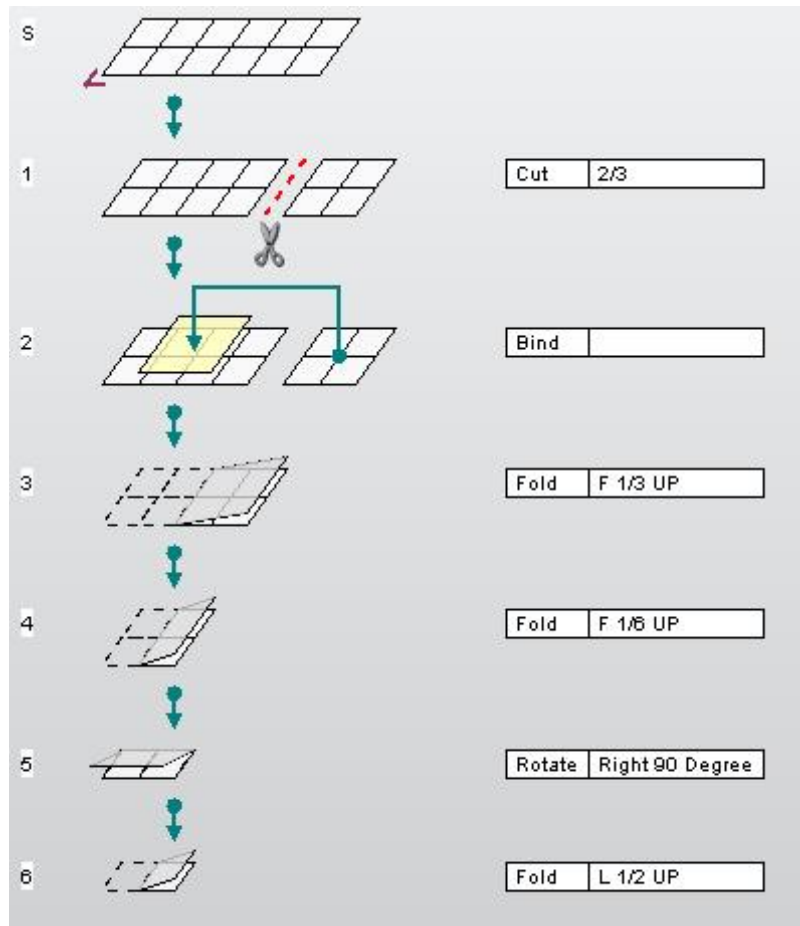
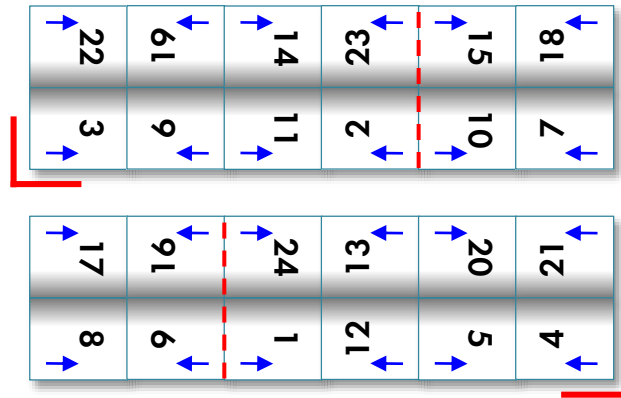


Fold Catalog

Page Layout

F24 6x2 Slit-5

6 x 2

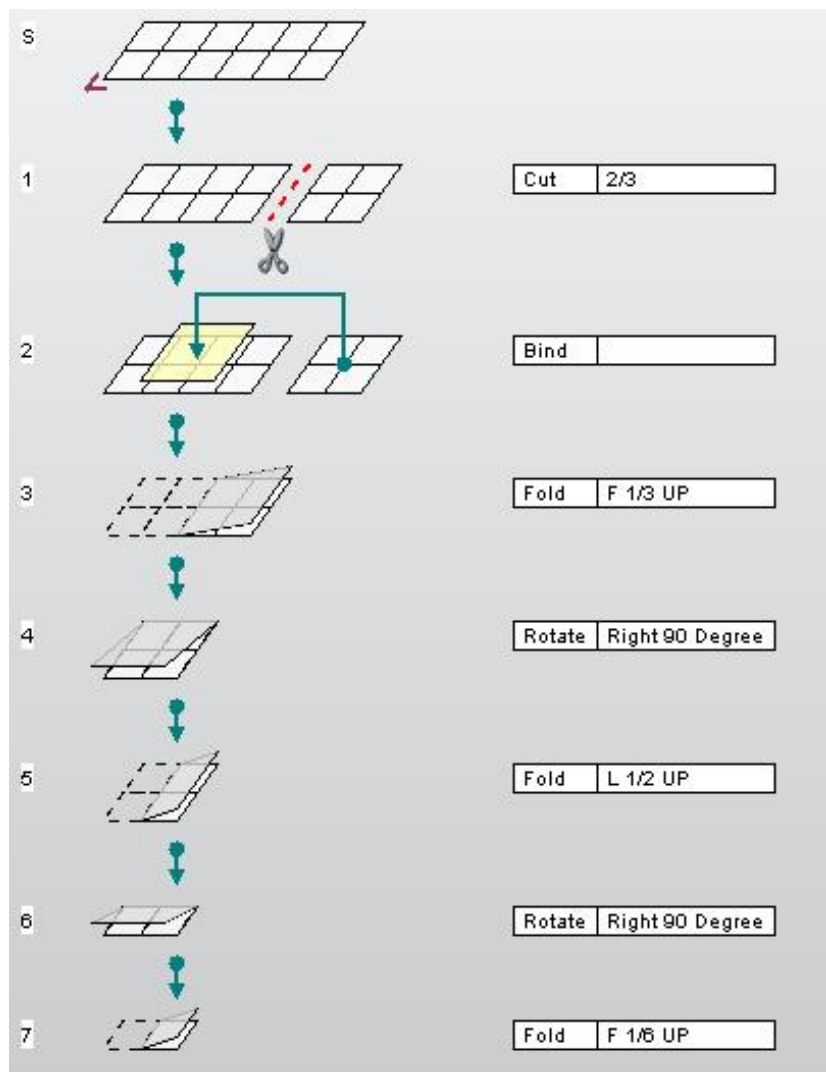
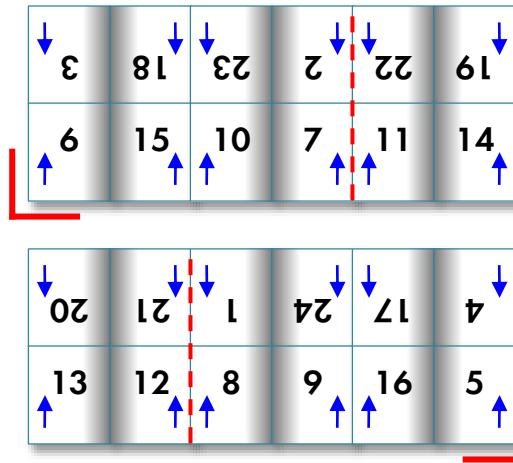


Fold Catalog

Page Layout

F24 6x2 Slit-6

6 x 2

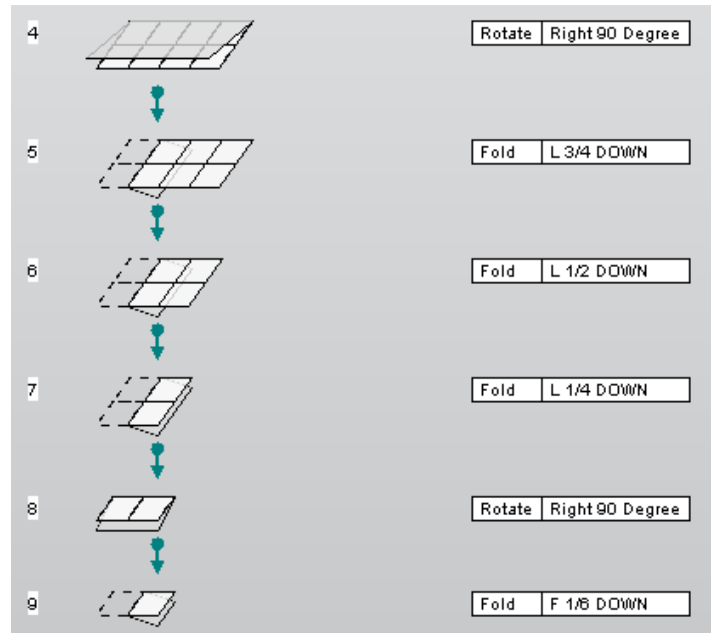
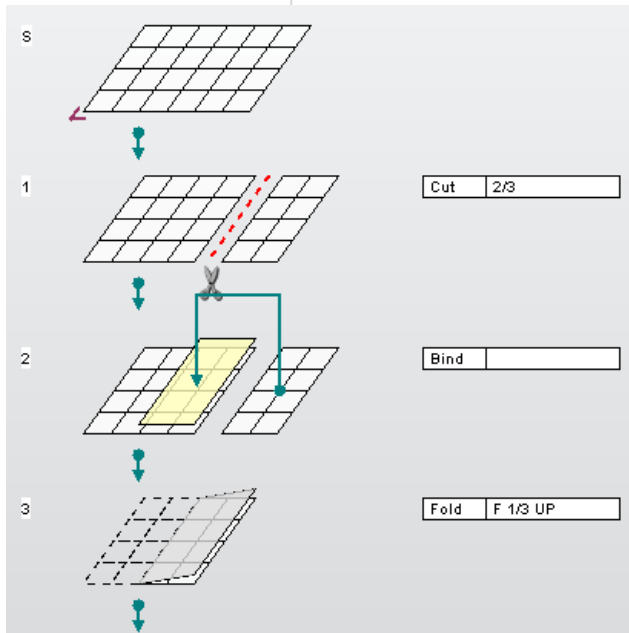
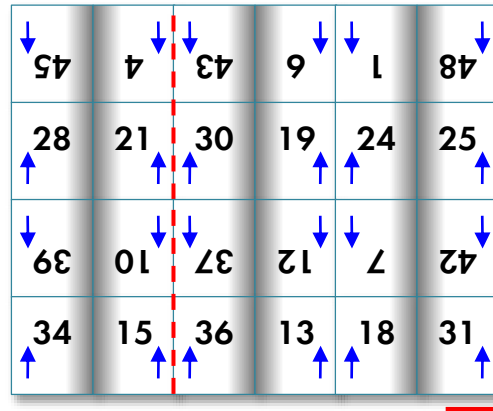
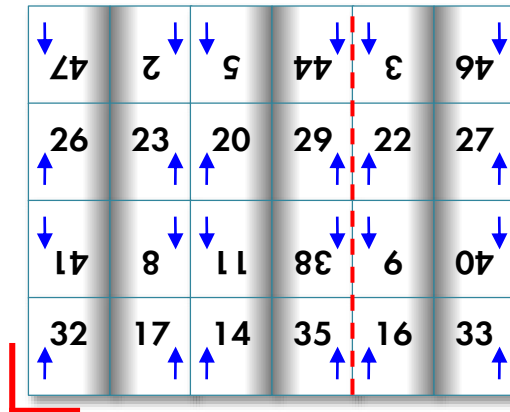


Fold Catalog

Page Layout

F48 6x4 Slit

6 x 4

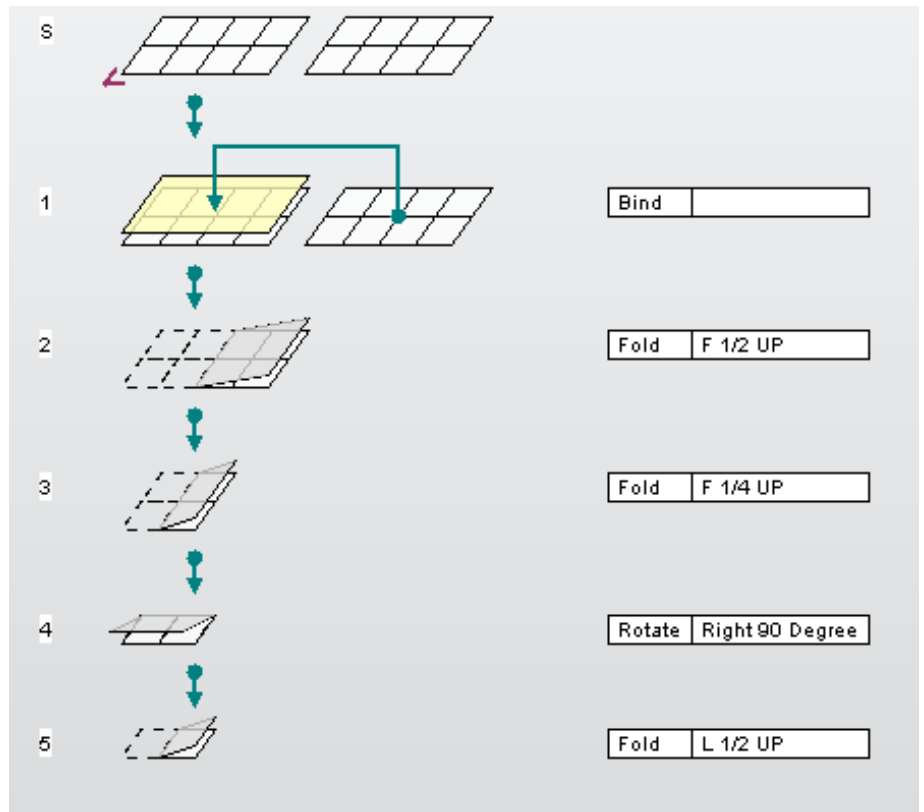
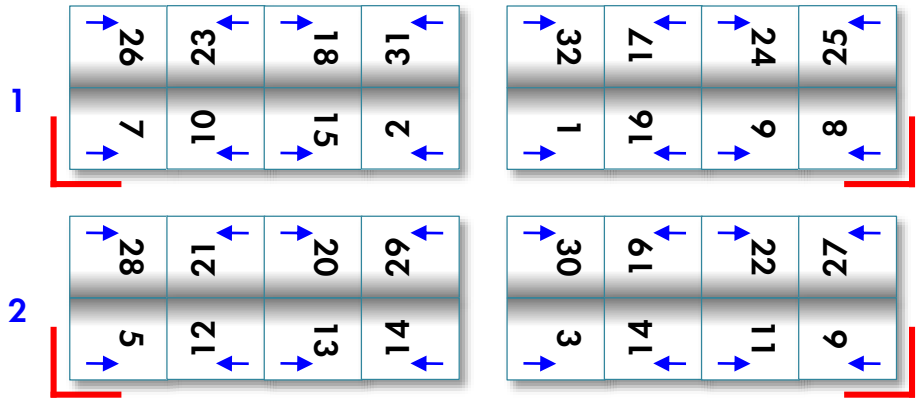


Fold Catalog

Page Layout

F32 Double Web

4 x 2

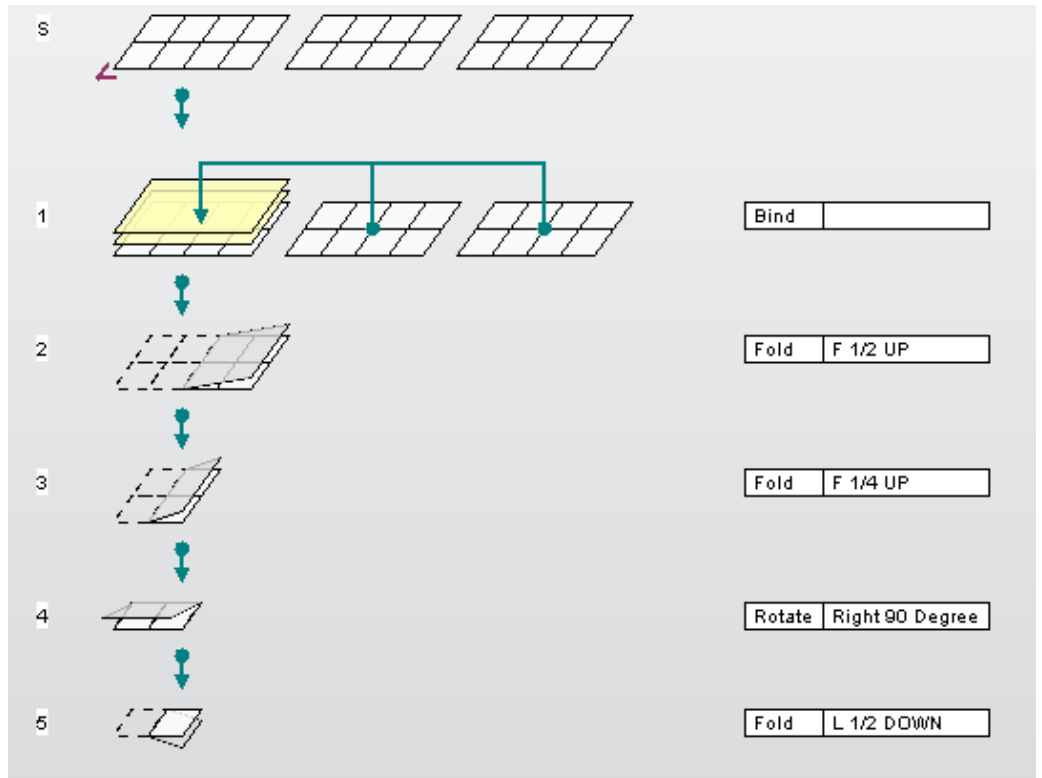
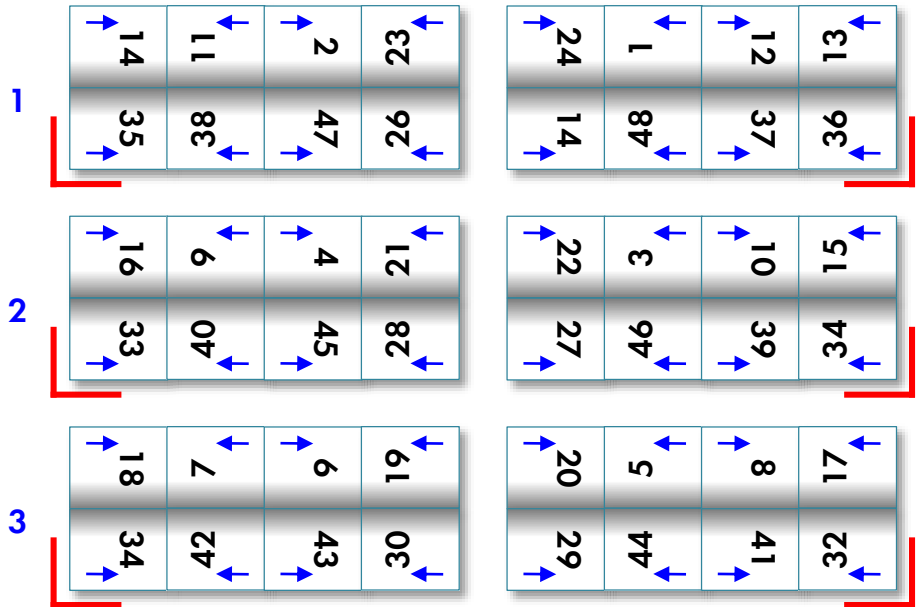


Fold Catalog

Page Layout

F48 Triple Web

4 x 2



Fold Catalog

Page Layout

F64 Double Web

4 x 4

