

Model PE-MF4
(M203/M204)
Parts Catalog

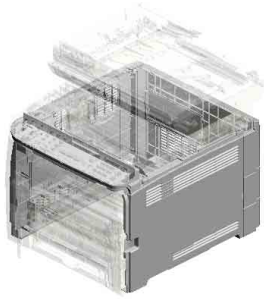
Parts change information sample

 **Add**

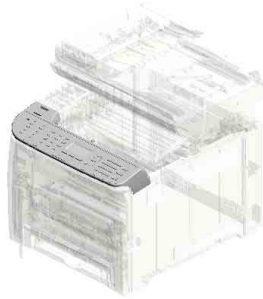
 **Update**

 **Delete**

Unit All



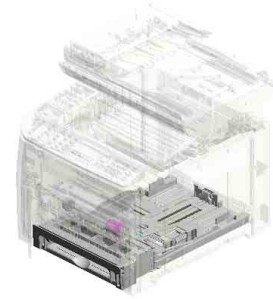
U001
EXTERIOR



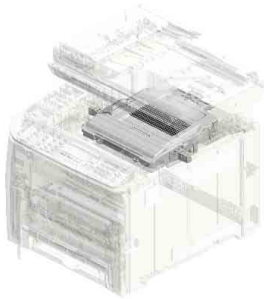
U002
OPERATION



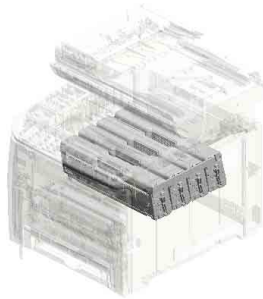
U003
SCANNER/ADF



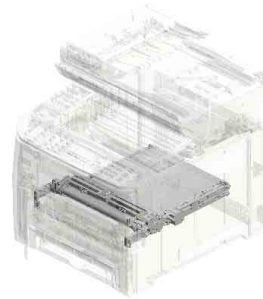
U004
PAPER TRAY



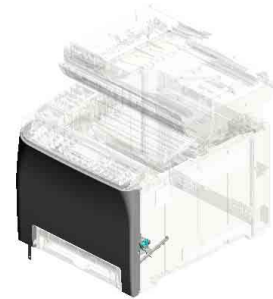
U005
LASER UNIT



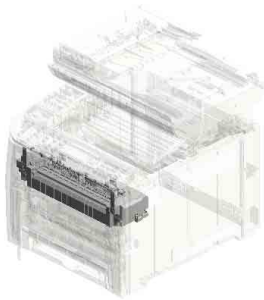
U006
PCU



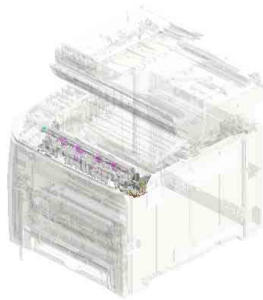
U007
ITB CLEANING



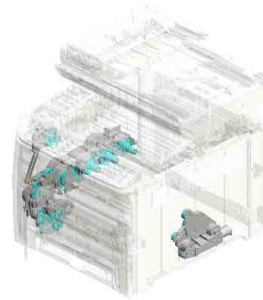
U008
PAPER TRANSPORT



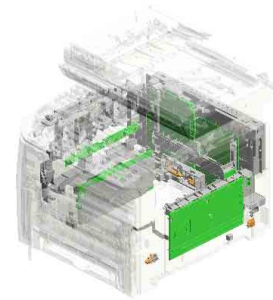
U009
FUSING



U010
PAPER EXIT

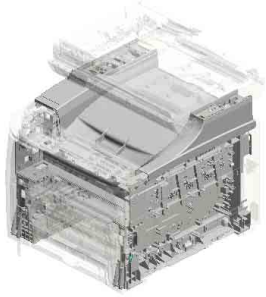


U011
MAIN DRIVE

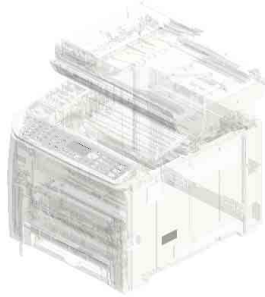


U012
ELECTRICAL

Unit All



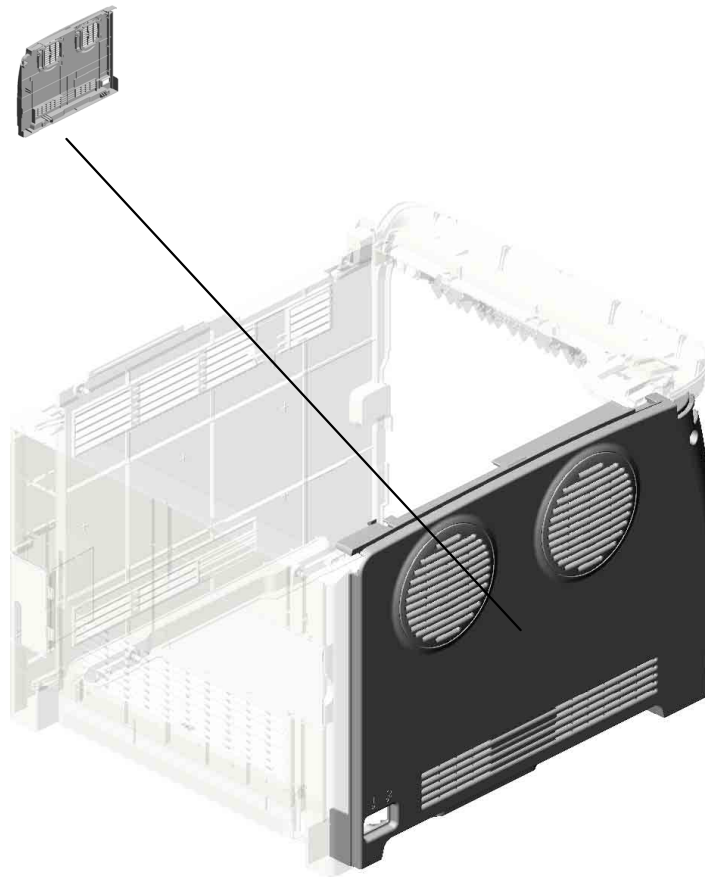
U013
MAIN FRAME



U014
ACCESSORIES

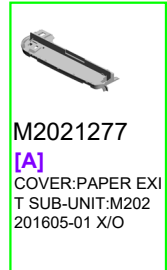
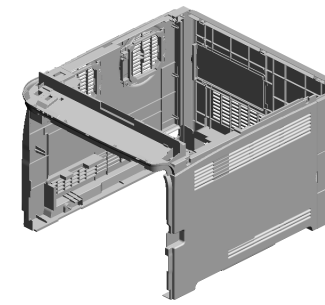
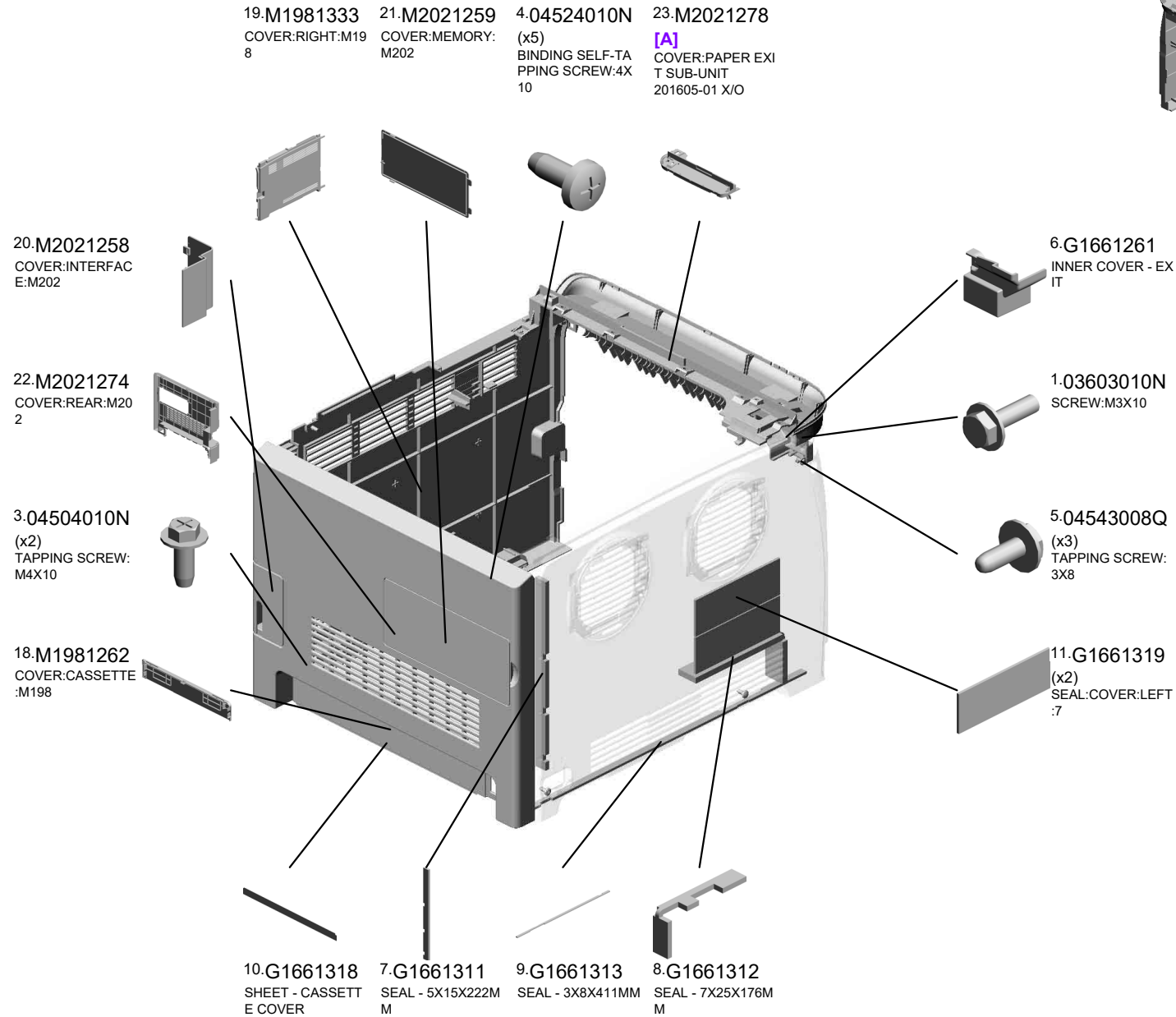
U001.EXTERIOR

U001 S001
M0960042
COVER:LEFT:ASS'Y

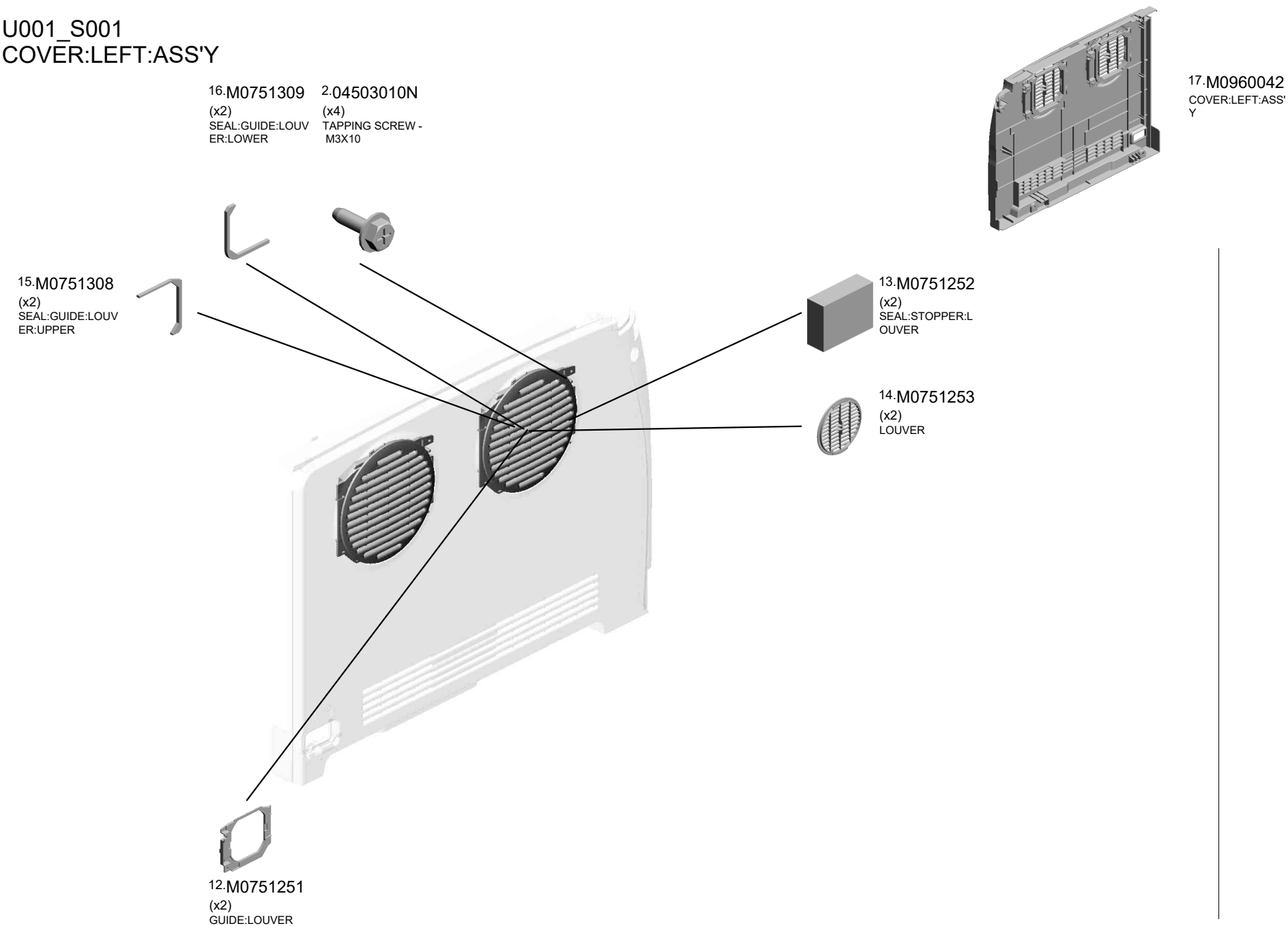


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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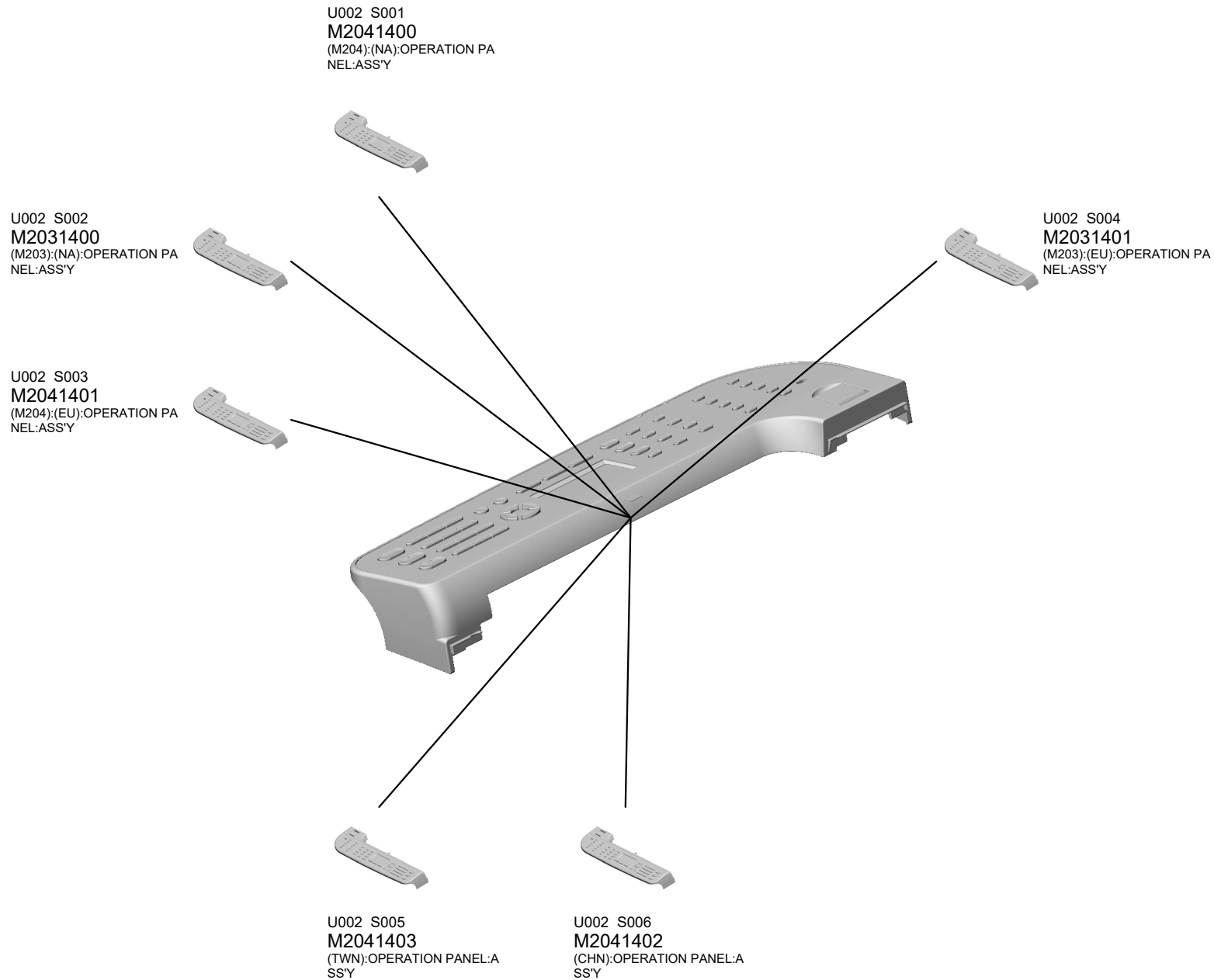
U001 EXTERIOR



U001_S001
COVER:LEFT:ASS'Y



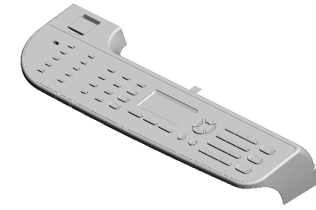
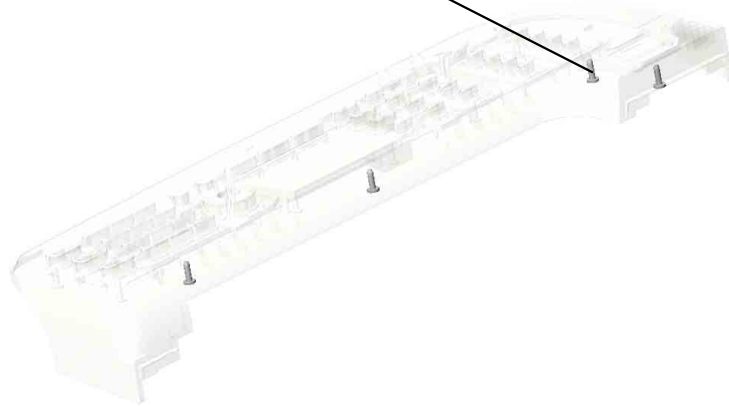
U002.OPERATION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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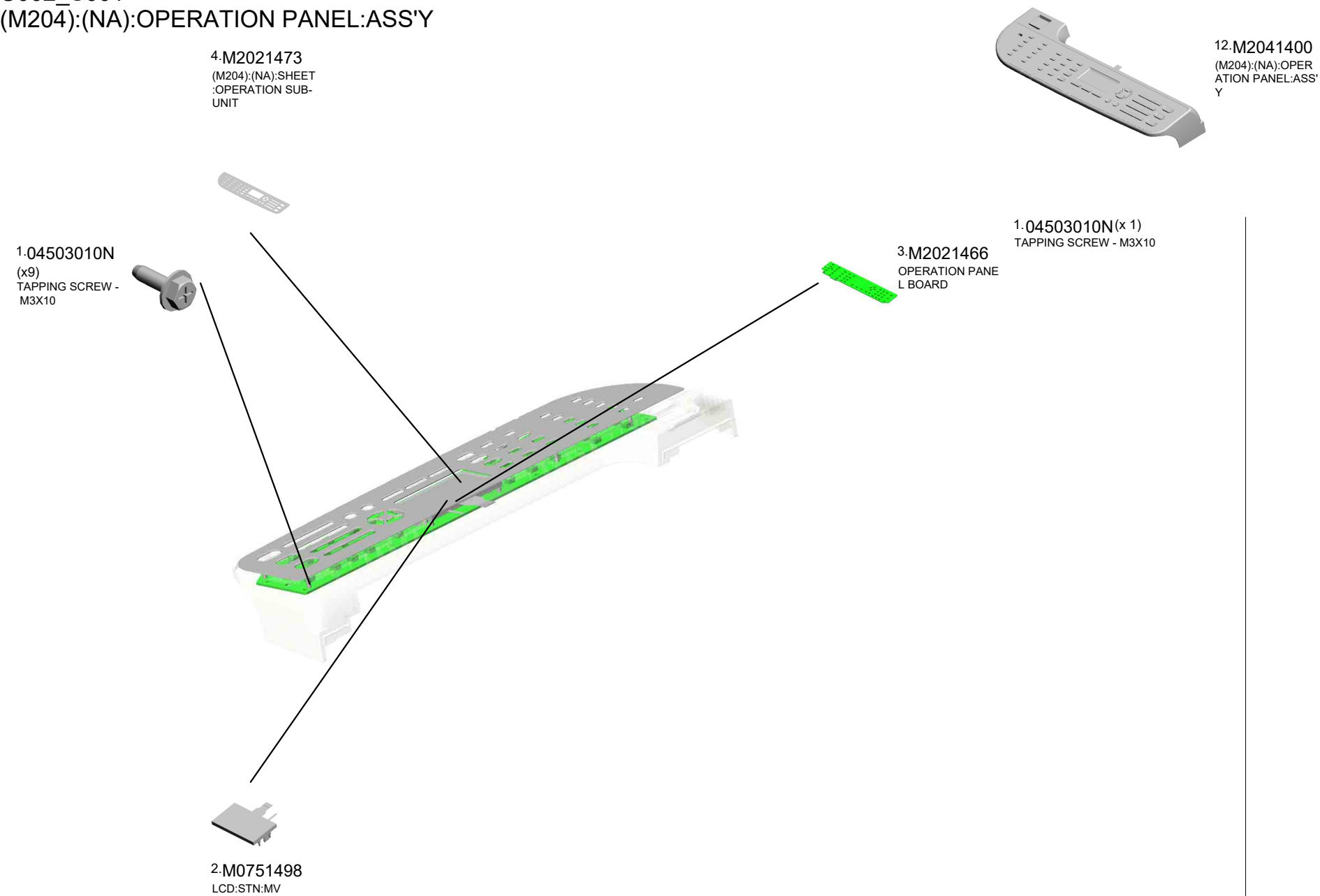
U002 OPERATION

1.04503010N
(x4)
TAPPING SCREW -
M3X10

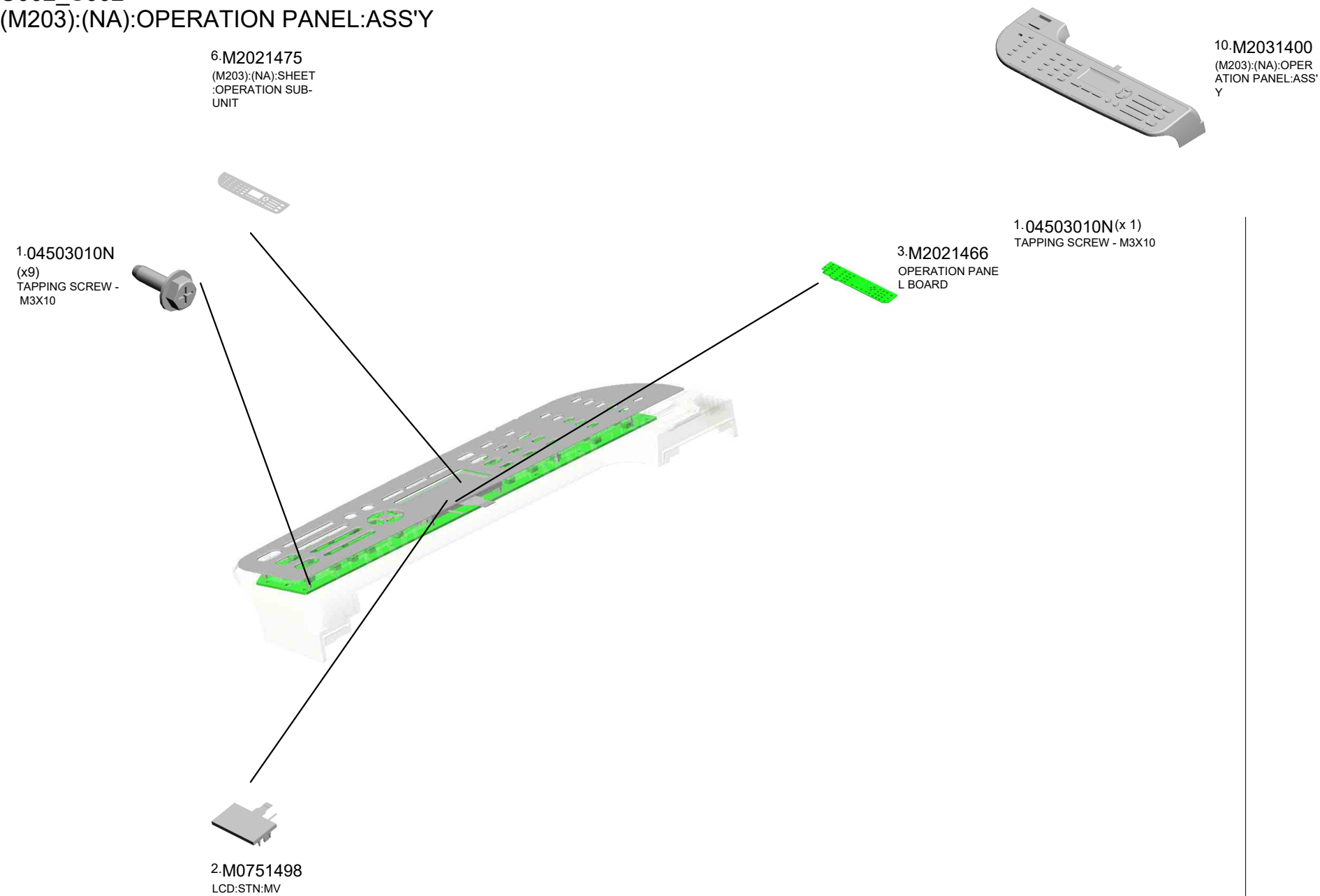


1.04503010N(x 1)
TAPPING SCREW - M3X10

U002_S001
(M204):(NA):OPERATION PANEL:ASS'Y

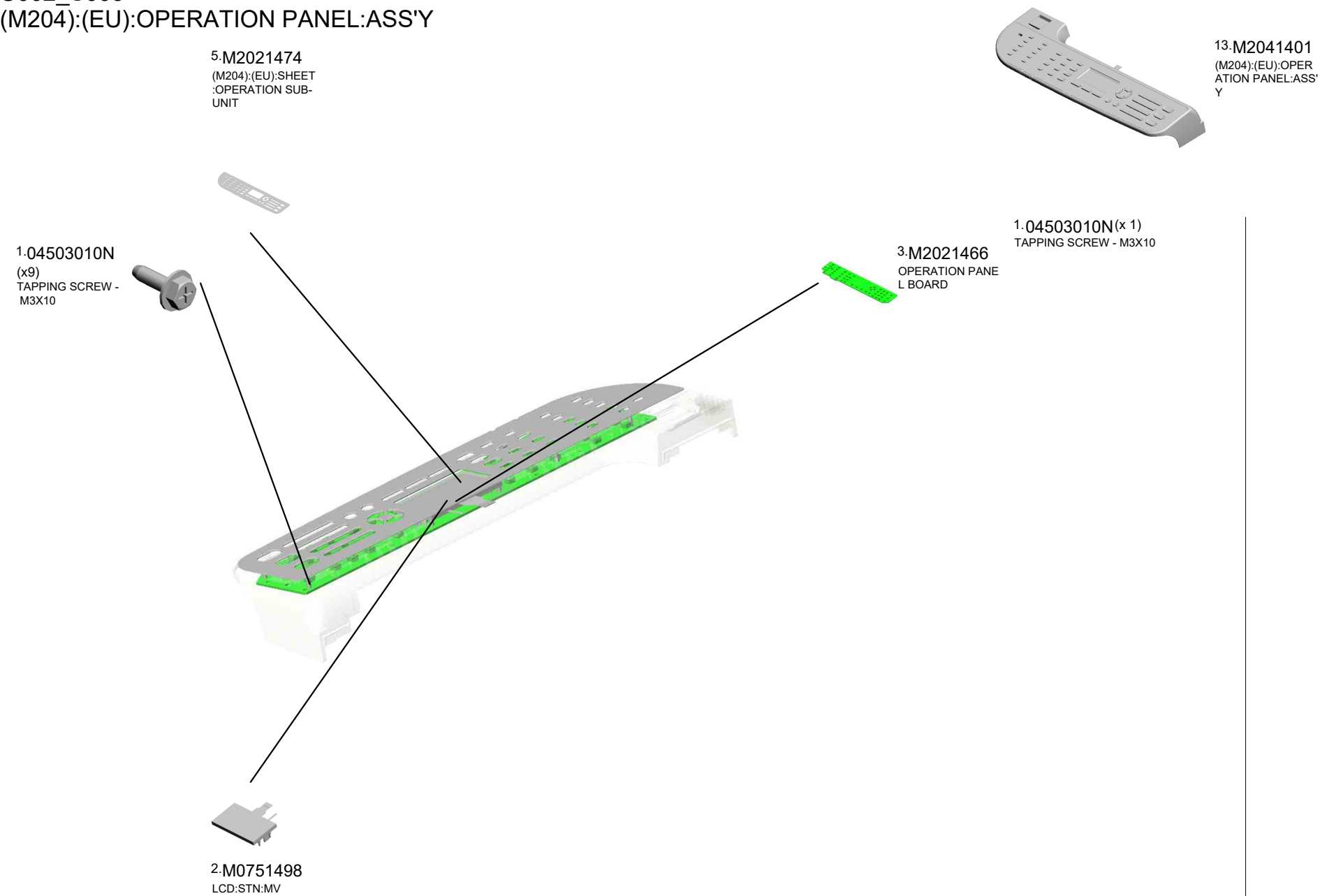


U002_S002
(M203):(NA):OPERATION PANEL:ASS'Y



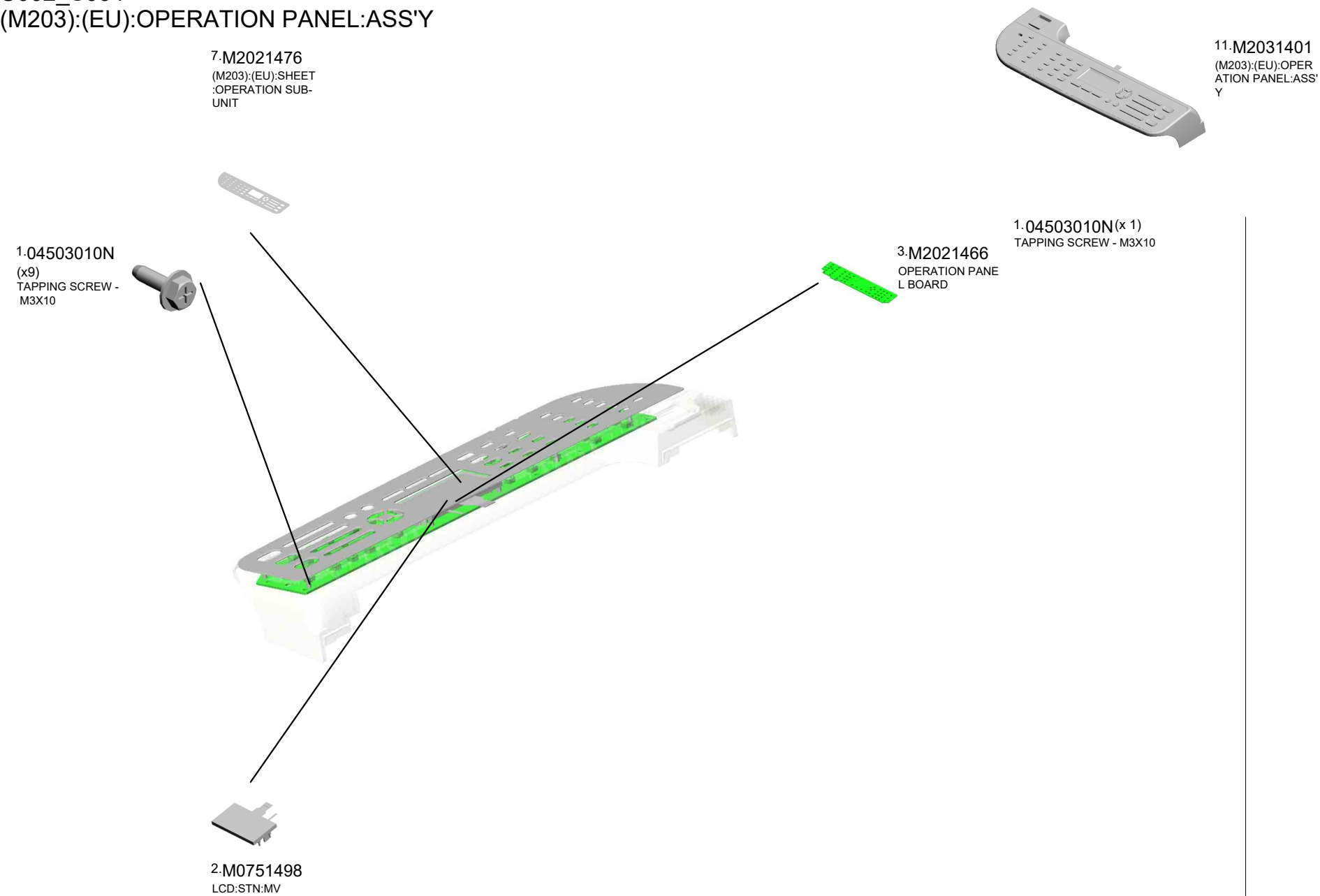
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U002_S003
(M204):(EU):OPERATION PANEL:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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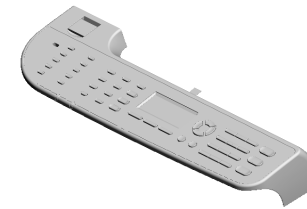
U002_S004
(M203):(EU):OPERATION PANEL:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U002_S005 (TWN):OPERATION PANEL:ASS'Y

9.M2021479
(TWN):SHEET:OPERATION SUB-UNIT

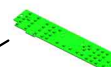


15.M2041403
(TWN):OPERATION PANEL:ASS'Y

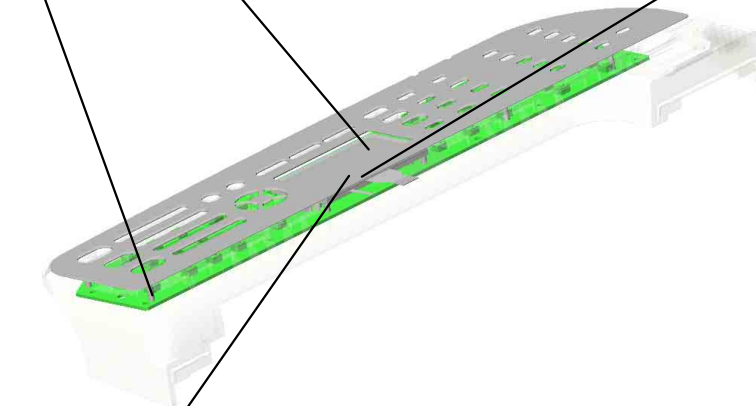
1.04503010N
(x9)
TAPPING SCREW - M3X10



3.M2021466
OPERATION PANEL BOARD



1.04503010N(x 1)
TAPPING SCREW - M3X10



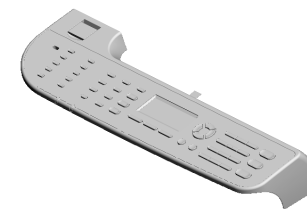
2.M0751498
LCD:STN:MV



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U002_S006 (CHN):OPERATION PANEL:ASS'Y

8.M2021478
(CHN):SHEET:OPERATION SUB-UNIT



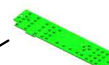
14.M2041402
(CHN):OPERATION PANEL:ASS'Y

1.04503010N
(x9)
TAPPING SCREW - M3X10

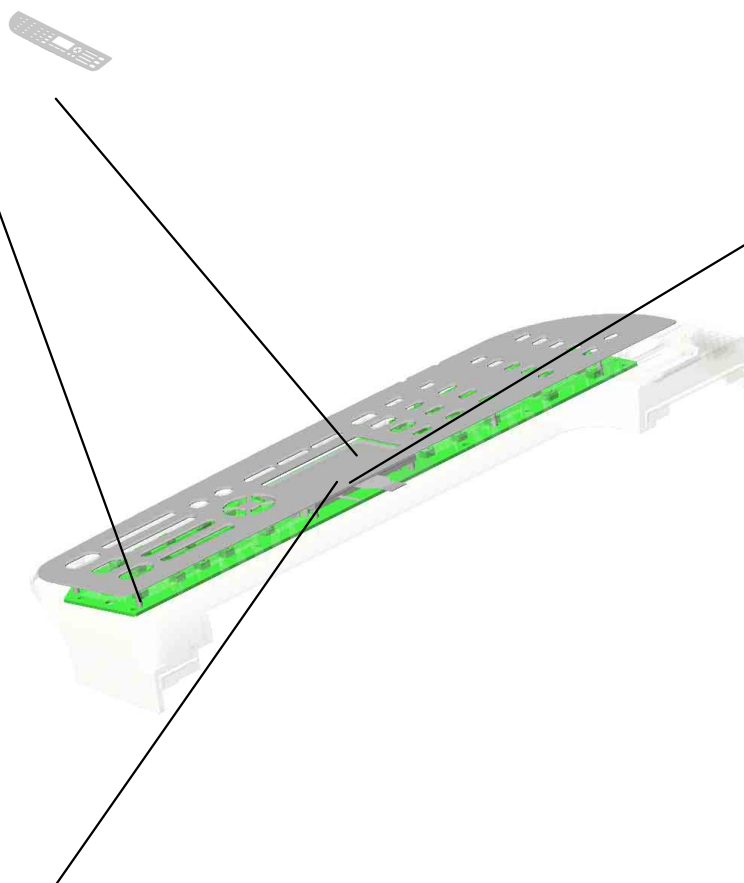


1.04503010N(x 1)
TAPPING SCREW - M3X10

3.M2021466
OPERATION PANEL BOARD



2.M0751498
LCD:STN:MV



U003.SCANNER/ADF

U003 S001
M2021642
ADF:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U003_S001.ADF:ASS'Y

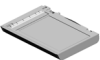
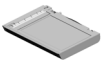
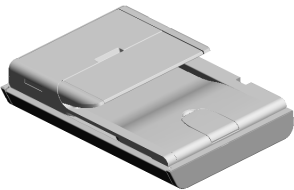
U003 S001 S001
M2021643
PICKUP ROLLER:ASS'Y



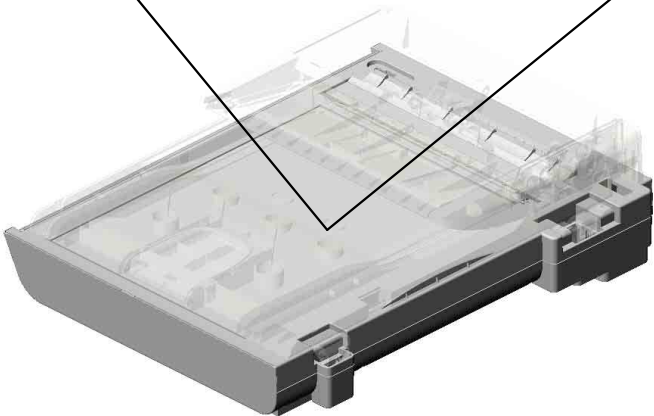
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U003
SCANNER/ADF

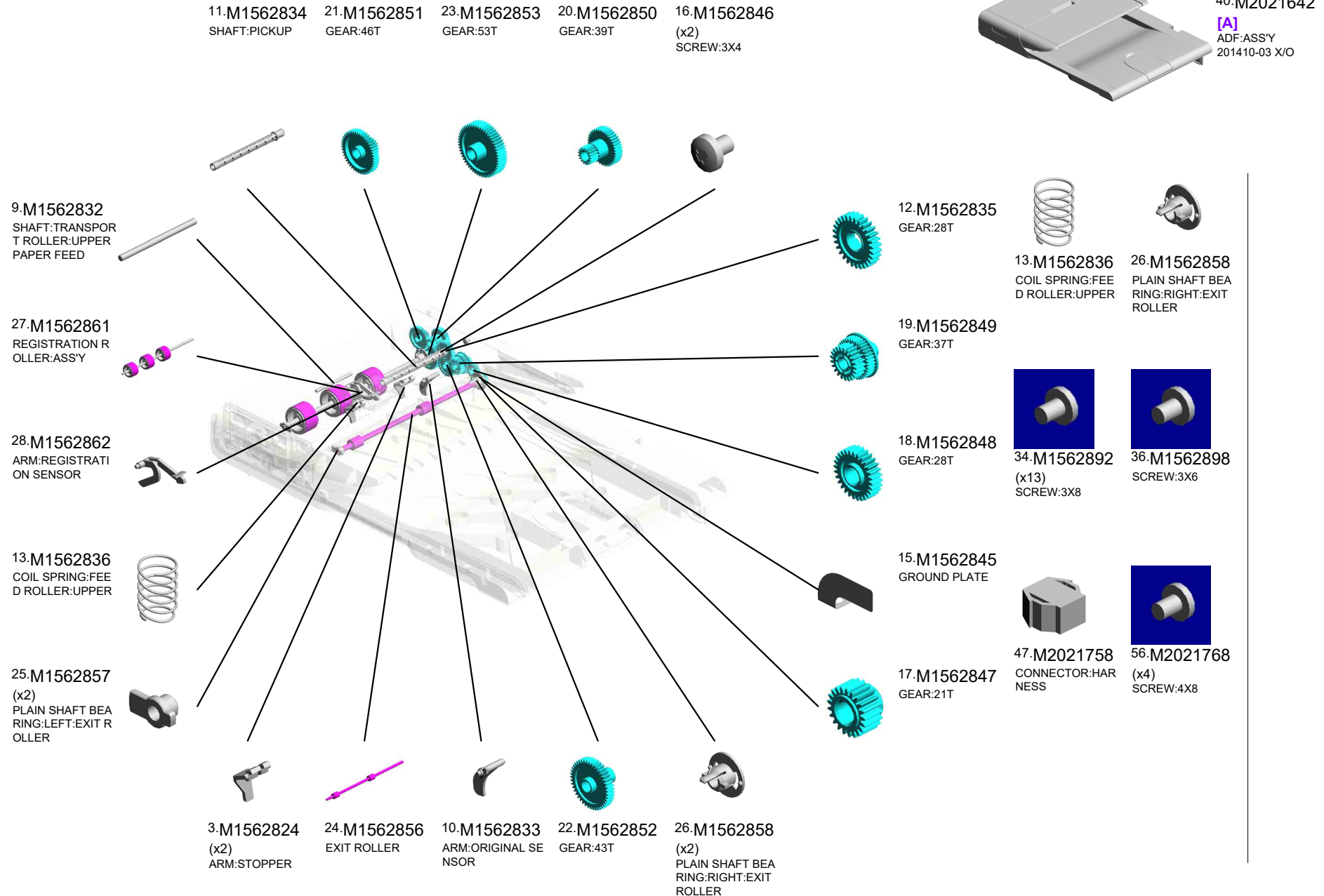
38.M2011600
(x2)
(M203):(NA/EU):SC
ANNER:M201:ASS'
Y



39.M2021600
(M204):SCANNER:
ASS'Y



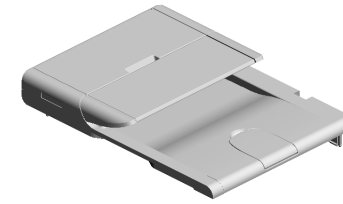
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U003_S001

ADF:ASS'Y

44.M2021752 COVER:UPPER:ADF
48.M2021759 TRAY:ORIGINAL
30.M1562865 FRAME:MOTOR:ADF
46.M2021756 DC STEPPER MOTOR:ADF
42.M2021750 COVER:REAR:ADF



40.M2021642
[A]
ADF:ASS'Y
201410-03 X/O

41.M2021634
SEPARATION SUB-UNIT:ASS'Y



35.M1562896
PAD:PICKUP



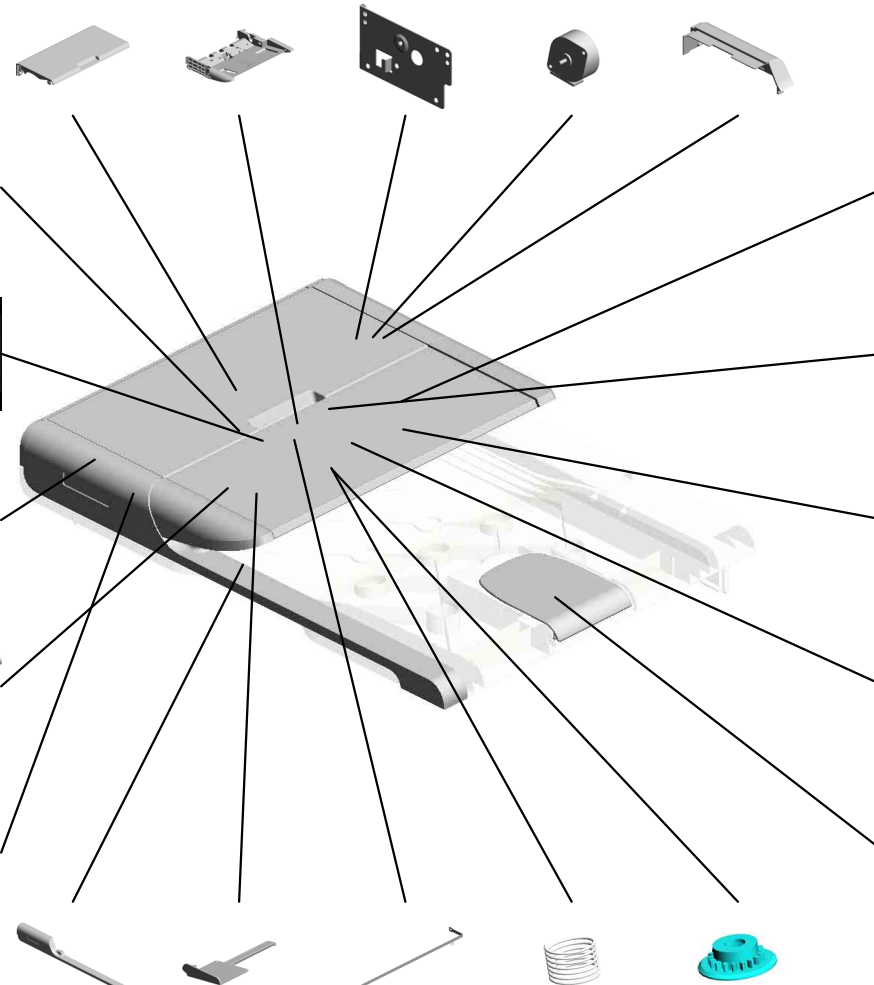
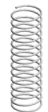
33.M1562890
(x4)
COIL SPRING:REAR



32.M1562886
(x2)
SHAFT:EXIT ROLLER



31.M1562868
(x2)
COIL SPRING:PLATE:ADF



37.M1562899
(x2)
SHEET:OUTLET

45.M2021755
(x2)
ORIGINAL SENSOR

50.M2021761
SIDE FENCE:RIGHT

49.M2021760
COVER:TRAY:ORIGINAL

54.M2021766
EXTENSION TRAY:EXIT

43.M2021751
COVER:FRONT:ADF

51.M2021762
SIDE FENCE:LEFT

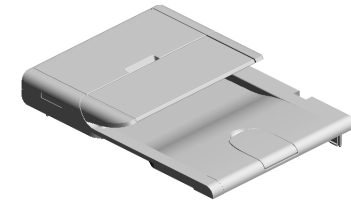
29.M1562864
DISCHARGE BRUSH

53.M2021764
COIL SPRING:GEAR:SIDE FENCE

52.M2021763
GEAR:18T

U003_S001
ADF:ASS'Y

60.M2021772 DRIVEN ROLLER:TRANSPORT:UPPER:ADF
59.M2021771 COVER:LOWER:ADF
62.M2021775 PRESSURE PLATE:ADF:M202



40.M2021642
[A]
ADF:ASS'Y
201410-03 X/O

64.M2021777
SHAFT:DRIVEN ROLLER:TRANSPORT:ADF:M202

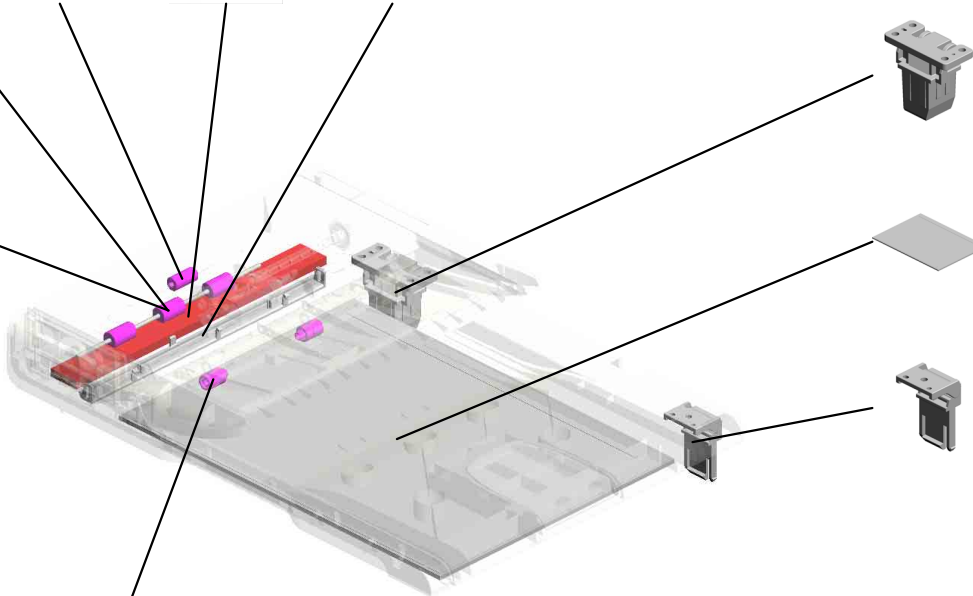
65.M2021778
(x2)
DRIVEN ROLLER:TRANSPORT:ADF:M202



55.M2021767
HINGE:LEFT

63.M2021776
SPONGE:ADF:M202

57.M2021769
HINGE:RIGHT

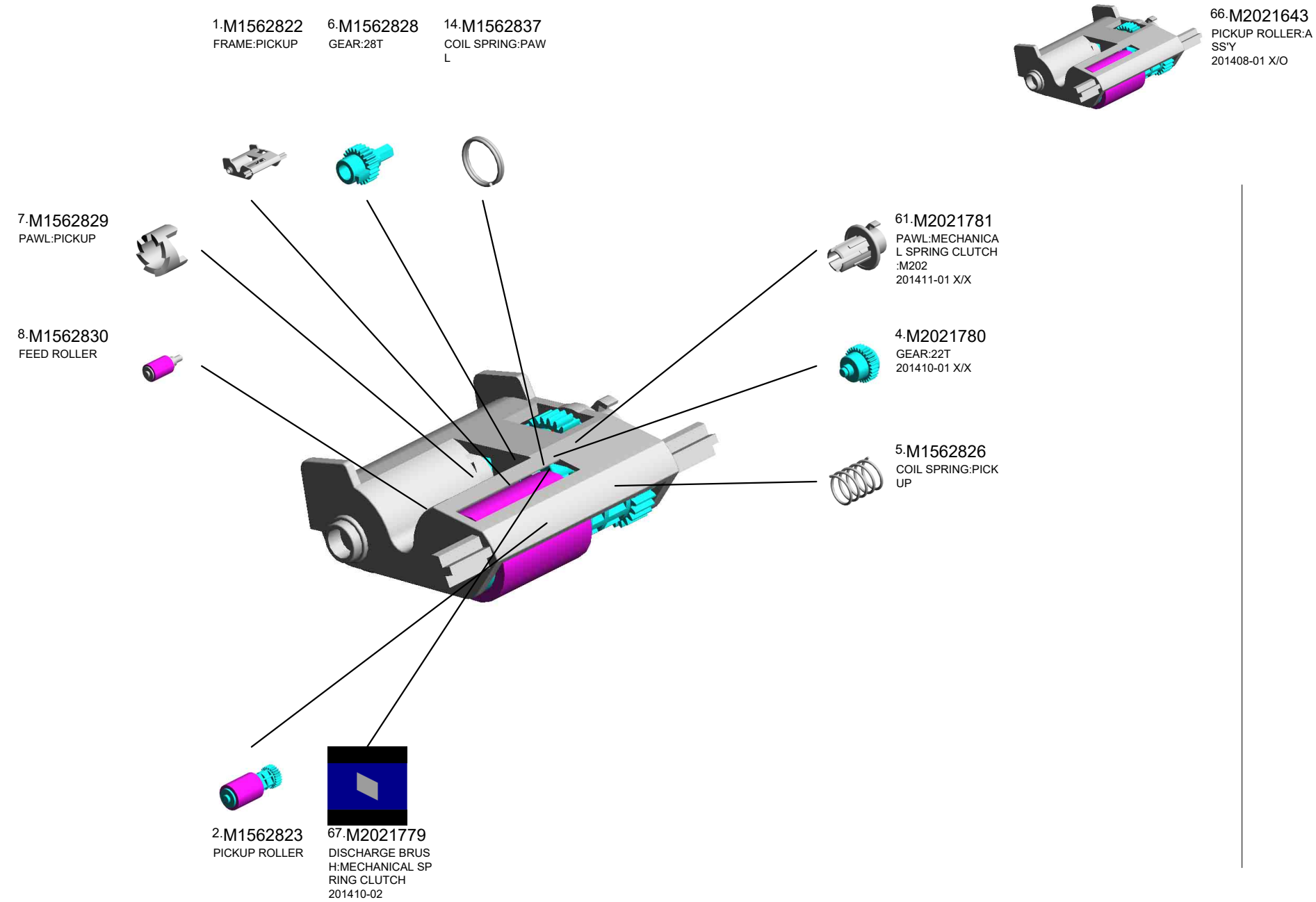


58.M2021770
(x2)
EXIT ROLLER



M2021630
[A]
ADF:ASS'Y
201410-03 X/O

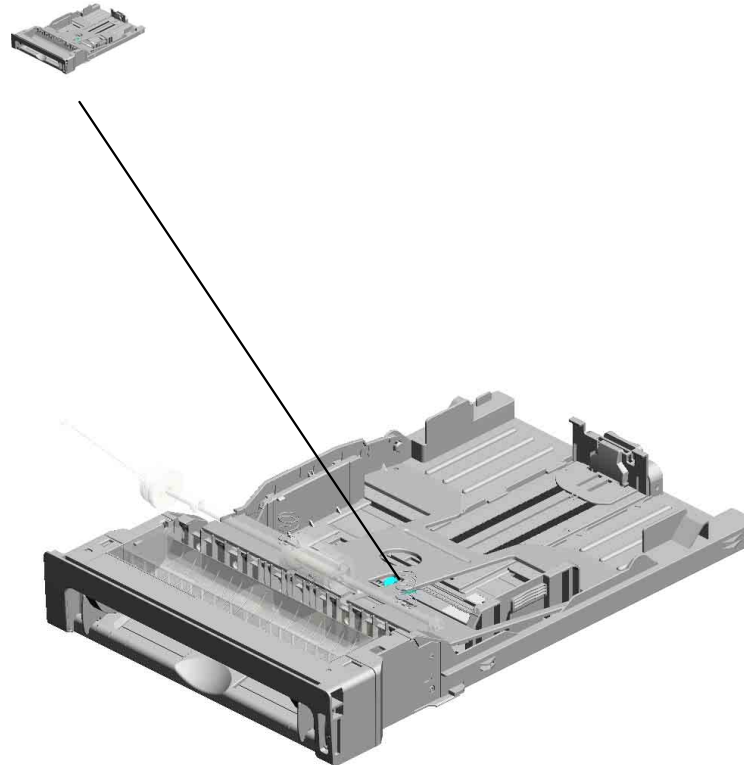
U003_S001_S001
PICKUP ROLLER:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U004.PAPER TRAY

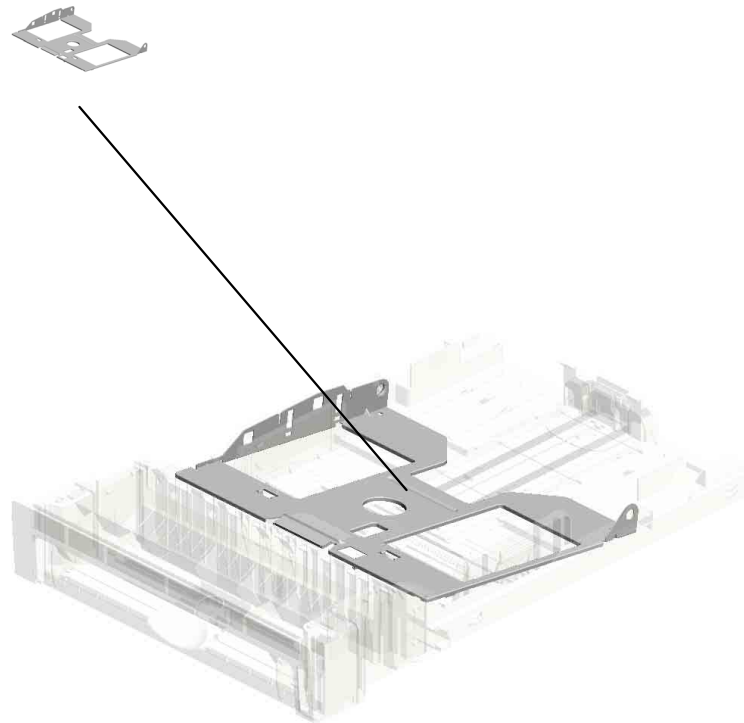
U004 S001
M0962550
PAPER TRAY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U004_S001.PAPER TRAY:ASS'Y

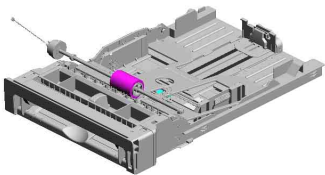
U004 S001 S001
M0CS2562
BASE:ADHESION



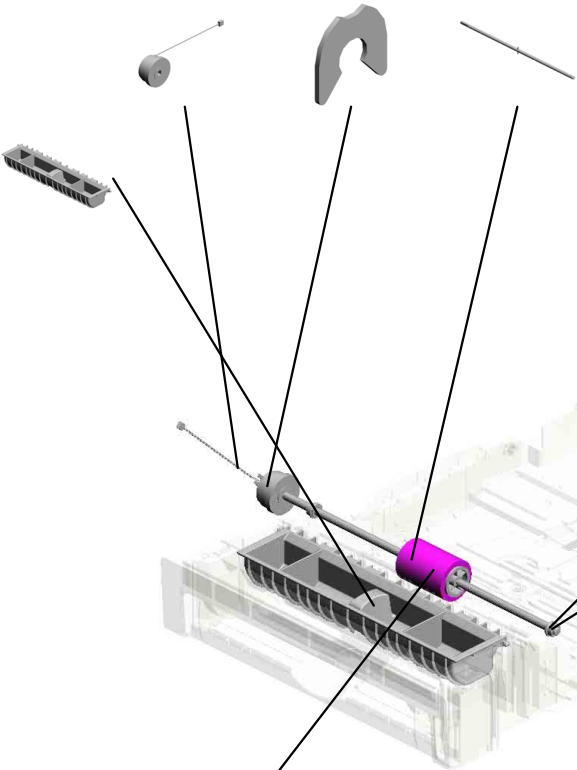
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U004
PAPER TRAY

31.GX201123 32.H5213355 39.M1982580
MAGNETIC CLUTC C RING - PAPER F SHAFT:PAPER FEE
H:0.25N EED ROLLER D ROLLER



13.G1662554
DUPLEX GUIDE



3.08050089
(x2)
RETAINING RING -
M4

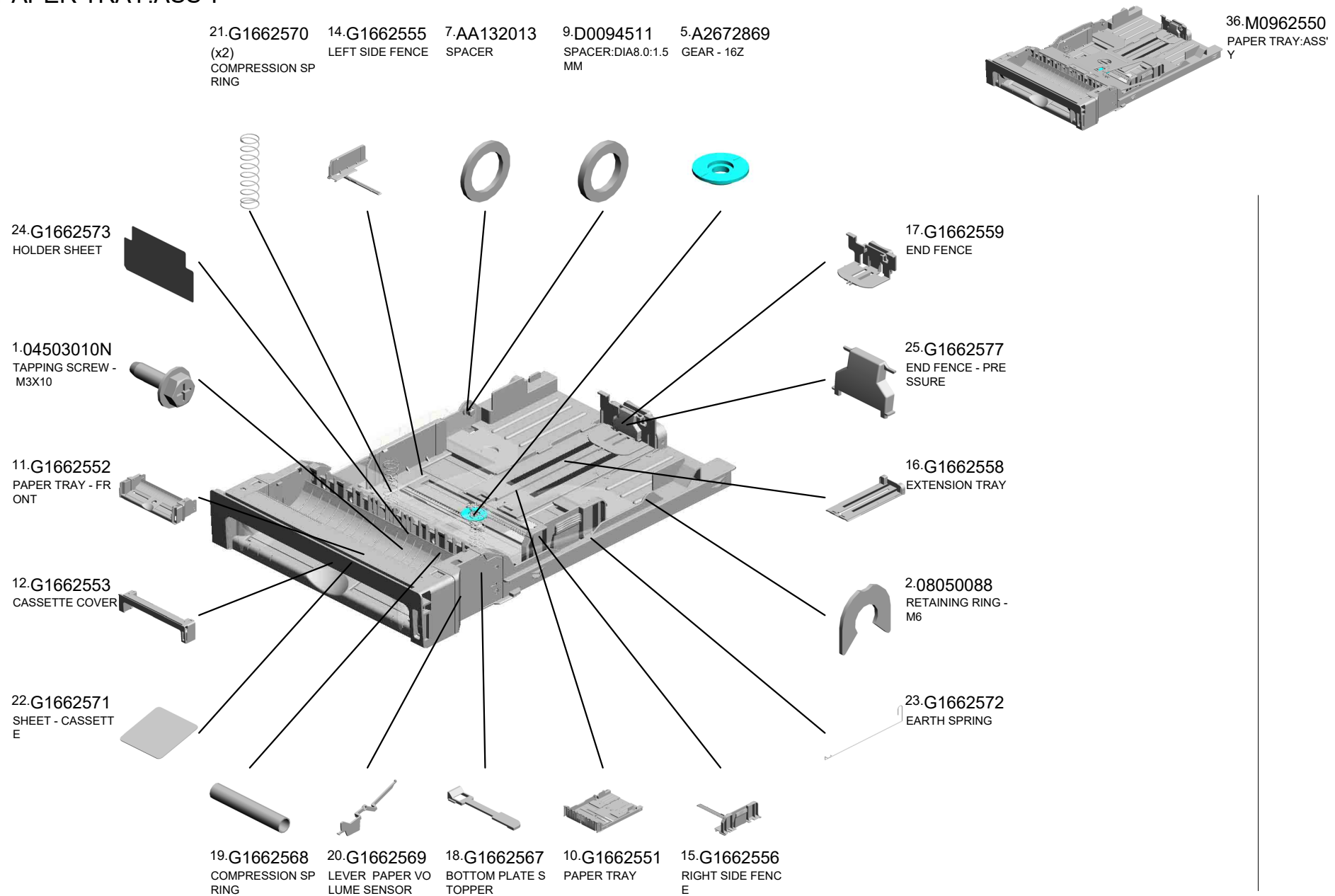
6.AA082101
(x2)
BUSHING - 6X10X6

8.AF031061
PAPER FEED ROL
LER

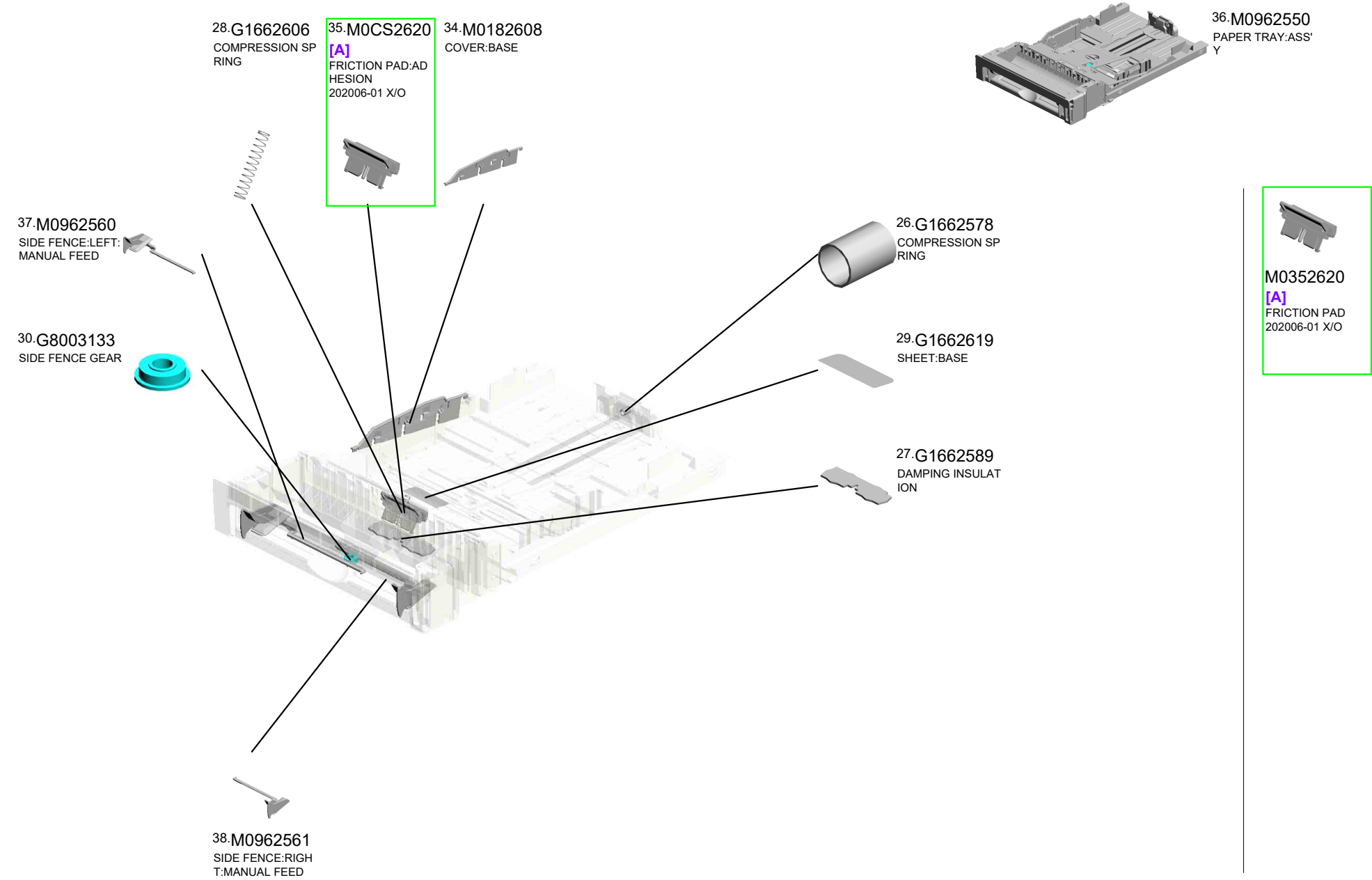
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U004_S001

PAPER TRAY:ASS'Y

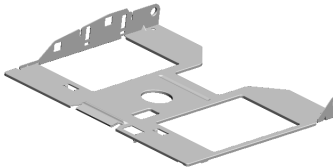


U004_S001
PAPER TRAY:ASS'Y

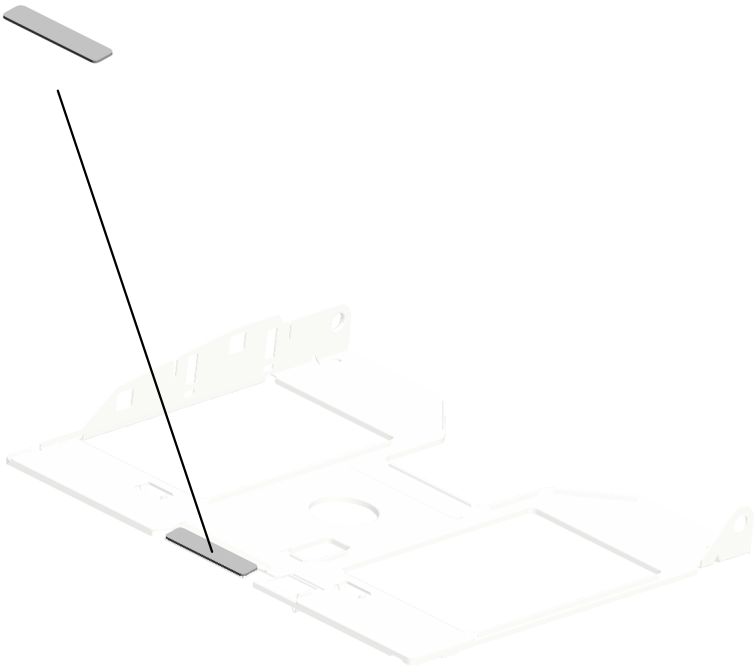


U004_S001_S001
BASE:ADHESION

4.GF013001
BOTTOM PLATE P
AD
202001-01 O/O



33.M0CS2562
[A]
BASE:ADHESION
202001-02 X/O

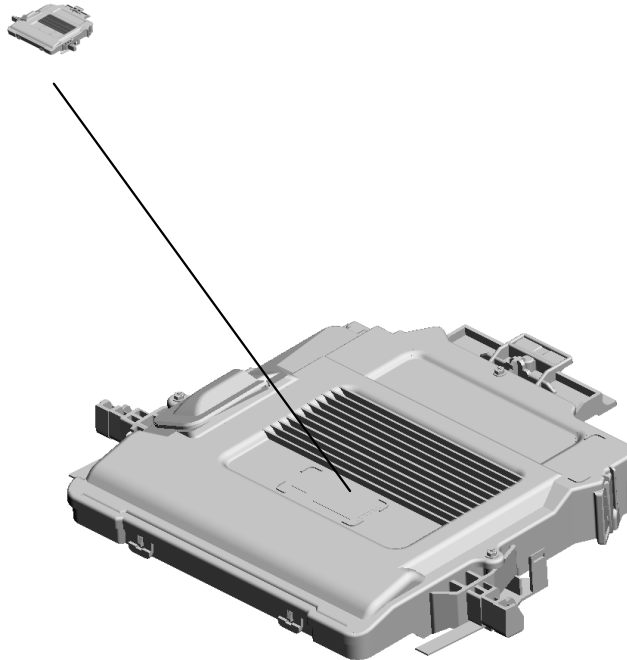
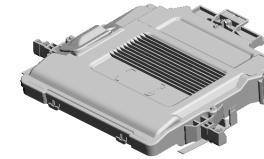


M0182562
[A]
BASE:ADHESION
202001-02 X/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U005 LASER UNIT

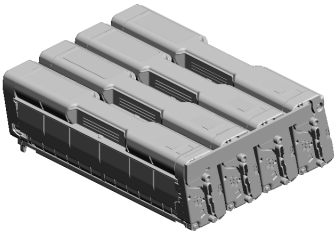
1.M0931852
OPTICAL WRITING
UNIT:ASS'Y
202004-01 X/O



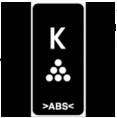
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U006
PCU

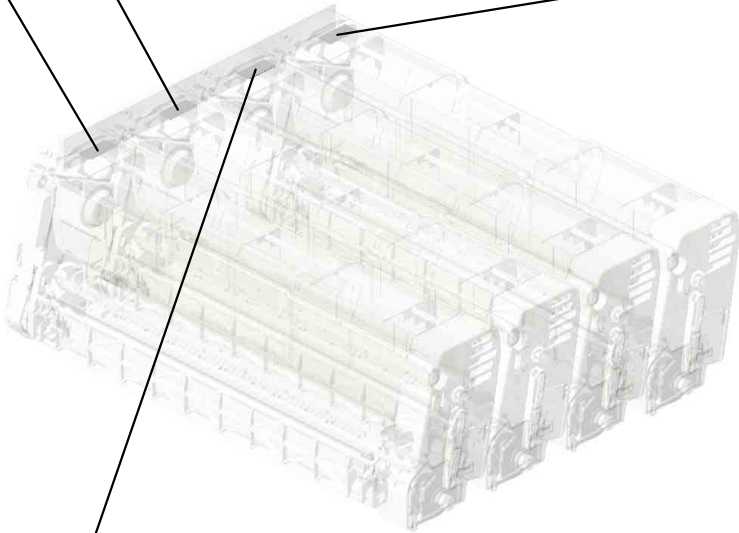
2.G1663332
DECAL - MAGENTA



3.G1663333
DECAL - CYAN



1.G1663331
DECAL - BLACK

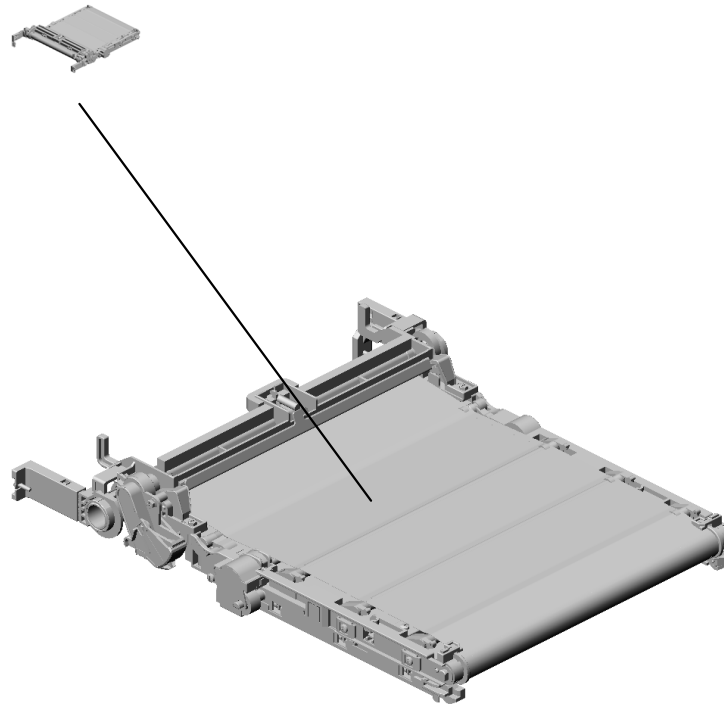


4.G1663334
DECAL - YELLOW

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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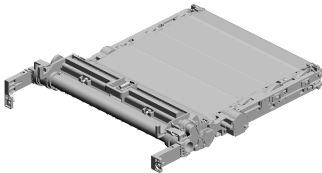
U007.ITB CLEANING

U007 S001
M0CS6000
INTERMEDIATE TRANSFER
SECTION:ASSY



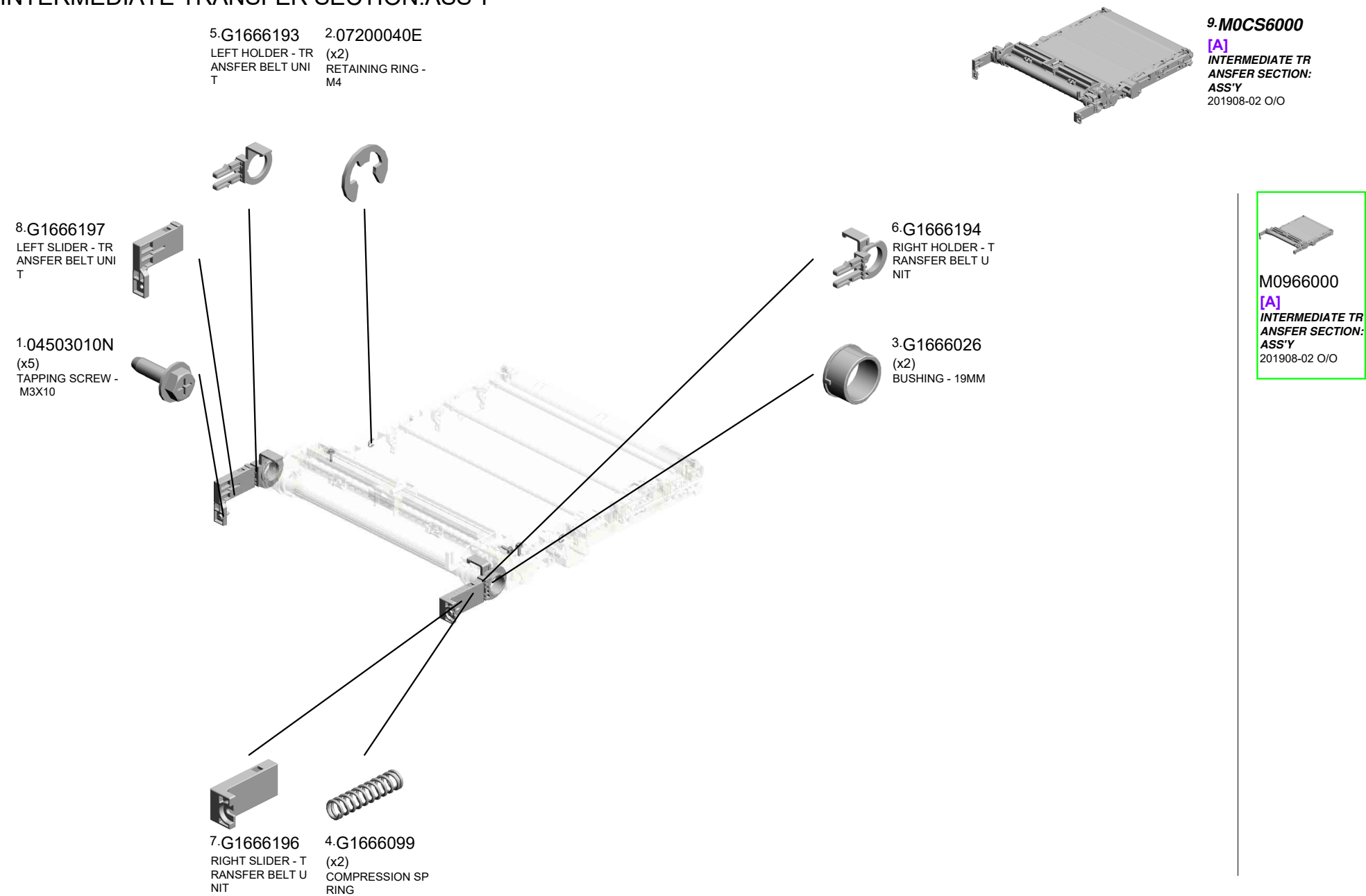
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U007
ITB CLEANING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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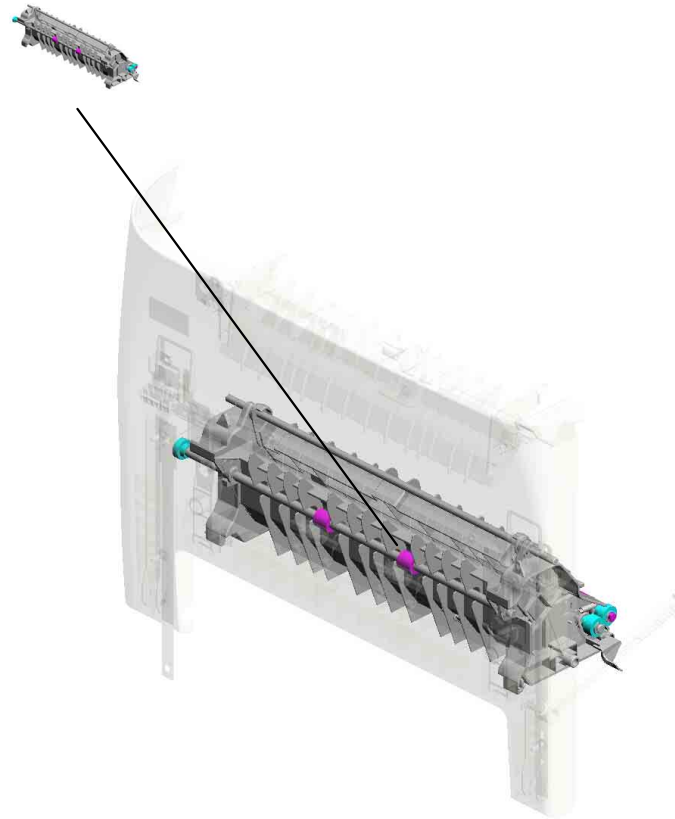
U007_S001
INTERMEDIATE TRANSFER SECTION:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U008.PAPER TRANSPORT

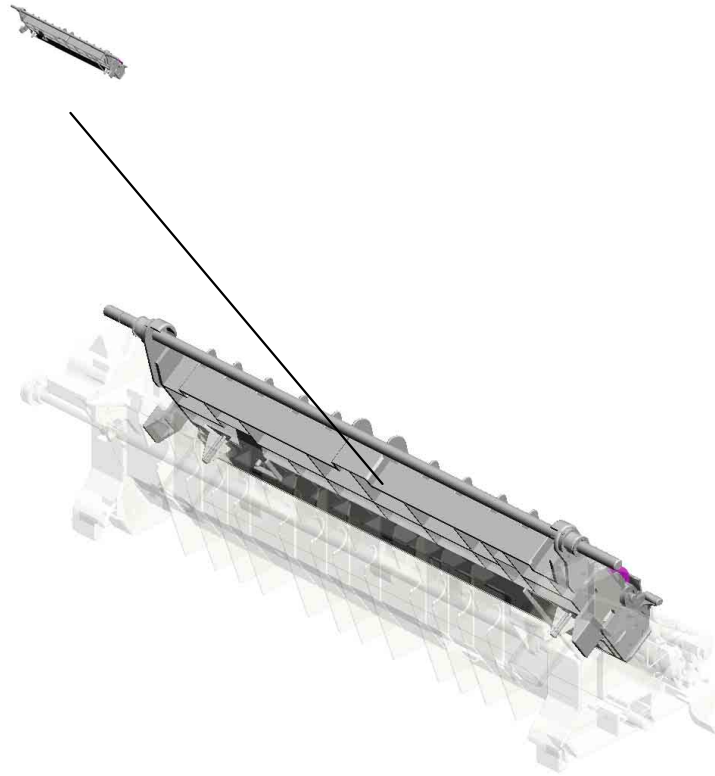
U008 S001
M0CS3802
HOUSING:TRANSPORT SUB-
UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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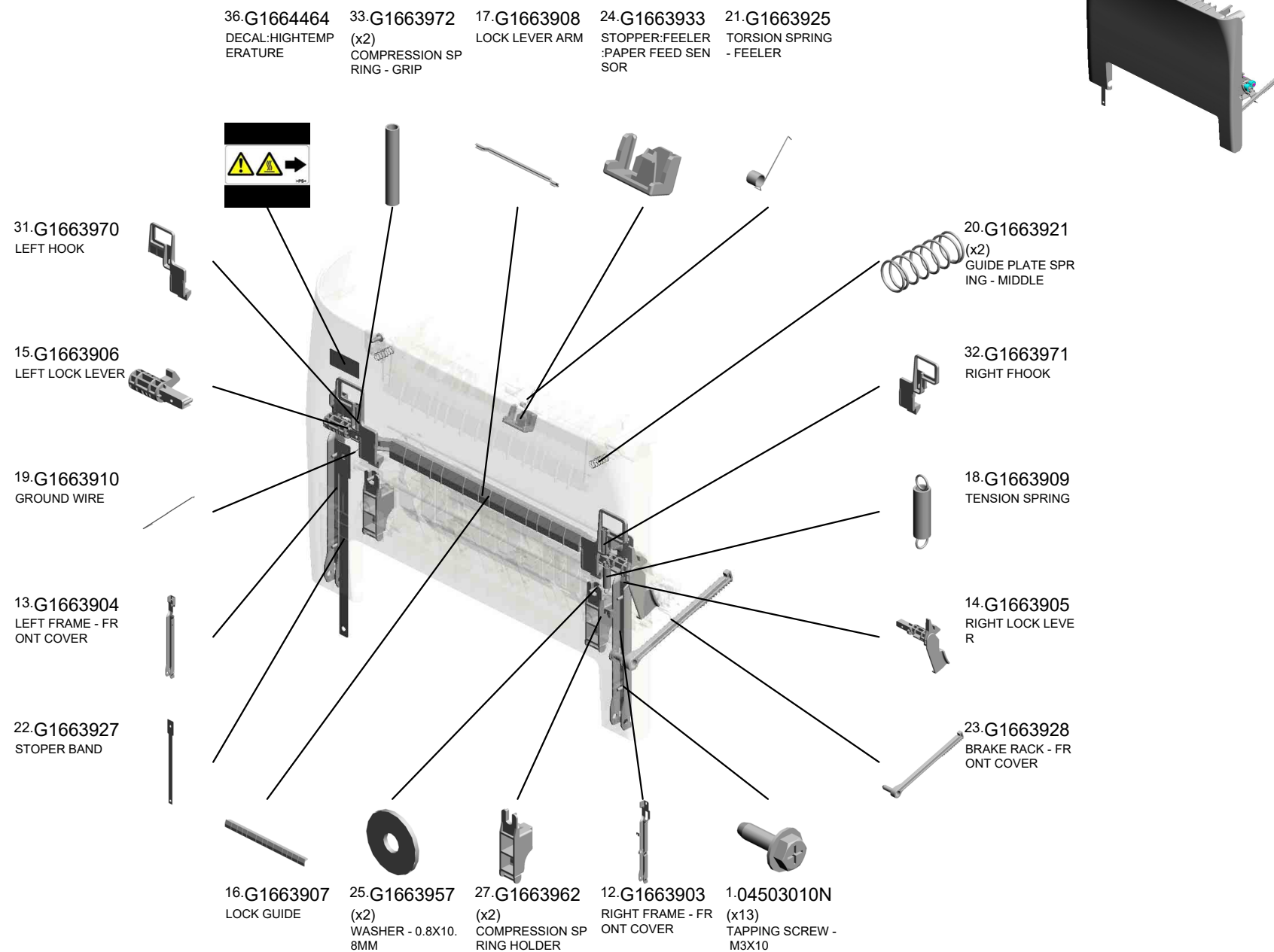
U008_S001.HOUSING:TRANSPORT SUB-UNIT:ASS'Y

U008 S001 S001
M0966202
TRANSFER ROLLER:SUB-AS
S'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U008 PAPER TRANSPORT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U008 PAPER TRANSPORT

46.M0963923 GUIDE PLATE:EXIT
:MIDDLE

48.M0963926 ROLLER:GUIDE:EX
IT:MIDDLE

45.M0963912 HOLDER:GUIDE PL
ATE:REVERSE

54.M1003903 COVER:FRONT
201606-01 X/O

47.M0963924 FEELER:PAPER FE
ED SENSOR

42.M0353974
(x2)
COMPRESSION SP
RING:HOUSING:TR
ANSPORT

37.G1664606
(x2)
DUPLEX ROLLER

43.M0754607
(x2)
SPRING:PRESSUR
E:DUPLEX

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U008_S001

HOUSING:TRANSPORT SUB-UNIT:ASS'Y

10.G1663865
(x2)
GEAR - 14Z

2.07200040E
(x5)
RETAINING RING -
M4

38.GA082015
(x6)
PLAIN SHAFT BEA
RING:DIA6:DIA9:7

8.G1663862
(x2)
GUIDE SHEET - RE
GISTRATION

40.GF020000
REGISTRATION R
OLLER - DRIVE

55.M0CS3802
[A]
HOUSING:TRANSP
ORT SUB-UNIT:AS
SY
201911-01 O/O

39.GB011133
GEAR - 15Z

34.G1663983
SPACER:GROUND
PLATE:TRANSPOR
T

30.G1663968
ELECTRODE PLAT
E - CONTACT POIN
T

41.GF020073
TRANSPORT ROLL
ER:DUPLEX
202003-02 O/O

29.G1663967
ELECTRODE PLAT
E - LINK

4.G1663852
REGISTRATION R
OLLER - DRIVEN

6.G1663859
REGISTRATION SE
NSOR FEELER

5.G1663855
(x2)
TENSION SPRING

11.G1663867
DRIVE GEAR - 14Z

28.G1663965
GROUND WIRE

35.G1663997
GROUND WIRE:TR
ANSFER/SEPARAT
ION

9.G1663863
REGISTRATION G
UIDE

7.G1663860
TORSION SPRING

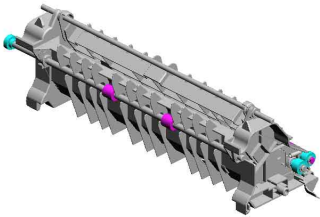
3.08050089
(x2)
RETAINING RING -
M4

26.G1663961
(x2)
COMPRESSION SP
RING

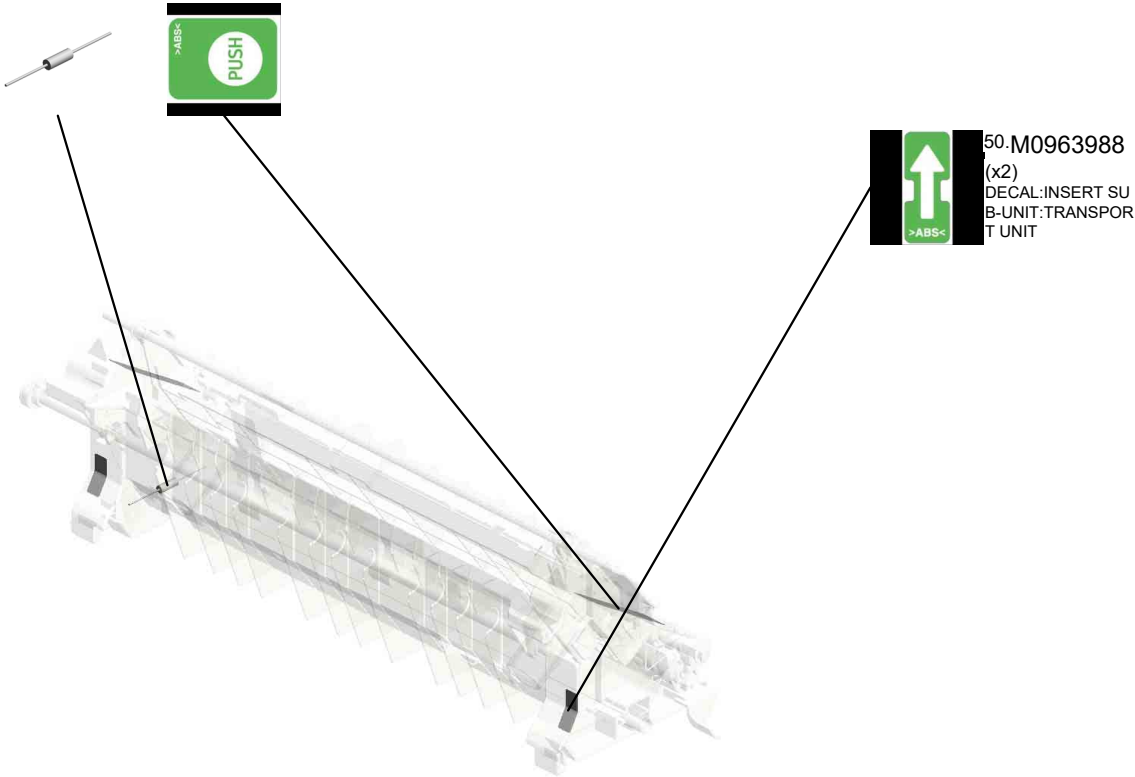
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U008_S001
HOUSING:TRANSPORT SUB-UNIT:ASS'Y

51.M0963989 49.M0963987
RESISTOR:TRANS (x2)
FER/SEPARATION DECAL:GRIP:HOUSING



55.M0CS3802
[A]
HOUSING:TRANSPORT SUB-UNIT:ASS'Y
201911-01 O/O

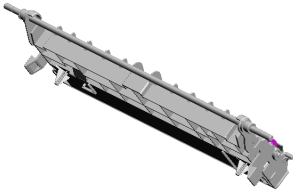


M0963803
[A]
HOUSING:TRANSPORT SUB-UNIT:ASS'Y
201911-01 O/O

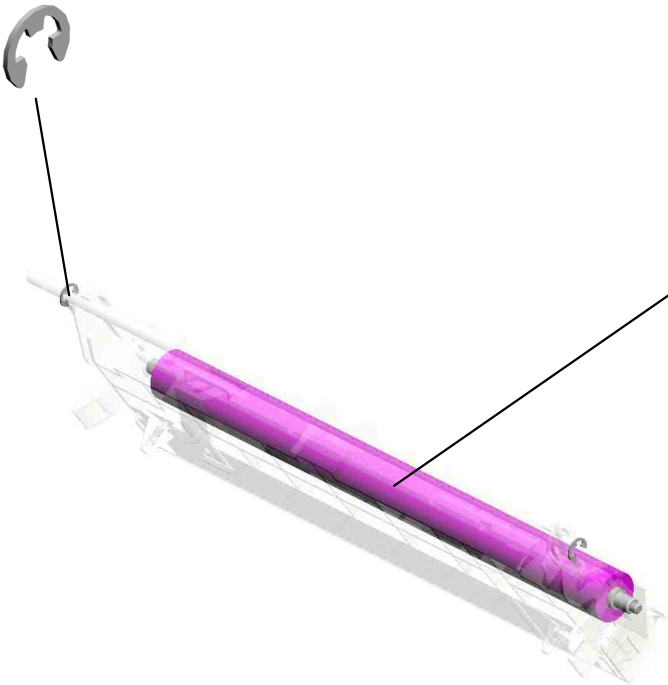
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U008_S001_S001
TRANSFER ROLLER:SUB-ASS'Y

2.07200040E
(x2)
RETAINING RING -
M4



52.M0966202
TRANSFER ROLLE
R:SUB-ASS'Y



53.M0CS6250
TRANSFER ROLLE
R:TRANSFER/SEP
ARATION
201908-03 O/O

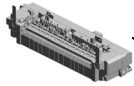
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U009.FUSING

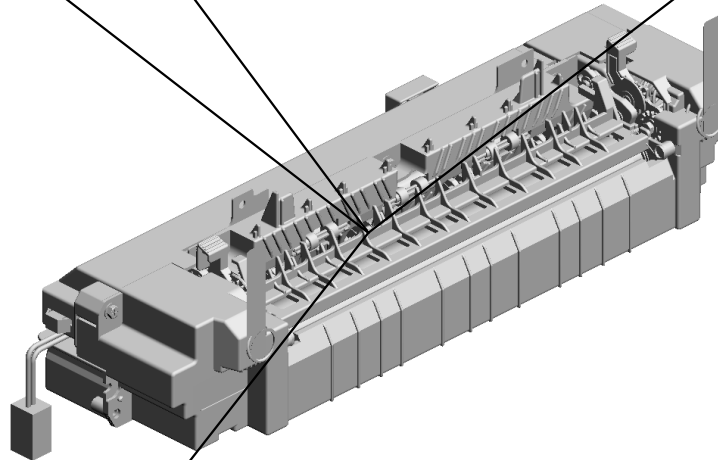
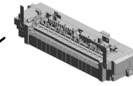
U009 S001
M0964028
(CHN/EU):FUSING UNIT:ASS'
Y



U009 S002
M0964018
(NA):FUSING UNIT:ASS'Y



U009 S003
M0964020
(TWN):FUSING UNIT:ASS'Y

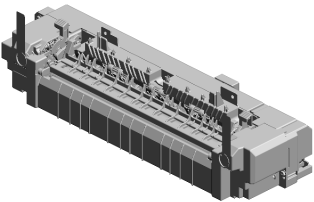


U009 S004
M0964028
(CHN/EU):FUSING UNIT:ASS'
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U009
FUSING



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U009_S001
(CHN/EU):FUSING UNIT:ASS'Y

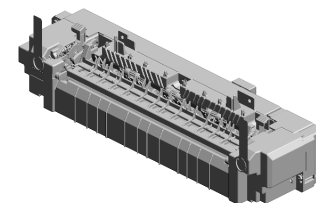
4.08046123 (x32)
HEXAGONAL BOLT
:W/WASHER:M3X8

22.M0964114
EXIT GUIDE PLATE
- PRESSURE

21.M0964112
PRESSURE COVE
R

10.GX450009
(CHN/EU):HEATER:
230V:1000W

20.M0964111
COVER:FUSING



13.M0964028
[A]
(CHN/EU):FUSING
UNIT:ASS'Y
201609-02 O/O

3.07200040E
(x4)
RETAINING RING -
M4

7.G1664310
DECAL:WARNING (HIGH TEMPERATU
RE):1:CUD

24.M0964116
TORSION SPRING:
GUIDE PLATE:PRE
SSURE:LEFT

17.M0964085
HOLDER:FUSING E
NTRANCE GUIDE
PLATE:LEFT

19.M0964090
TORSION SPRING:
ENTRANCE:LEFT

14.M0964076
FUSING ENTRANC
E GUIDE PLATE:U
PPER

15.M0964077
FUSING ENTRANC
E GUIDE PLATE:LO
WER

23.M0964115
TORSION SPRING:
GUIDE PLATE:PRE
SSURE:RIGHT

18.M0964089
TORSION SPRING:
ENTRANCE:RIGHT

16.M0964084
HOLDER:FUSING E
NTRANCE GUIDE
PLATE:RIGHT

25.M0964117
(x2)
DECAL:FUSING EX
IT:OPEN AND CLO
SE

2.07200030E
(x6)
RETAINING RING -
M3

5.AA143520
SHOULDER SCRE
W - M3

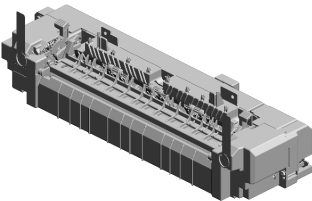
6.C2175102
(x4)
SPRING WASHER

1.04503010N
(x3)
TAPPING SCREW -
M3X10

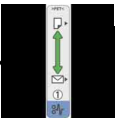
3.07200040E (x 1)
RETAINING RING - M4

U009_S001
(CHN/EU):FUSING UNIT:ASS'Y

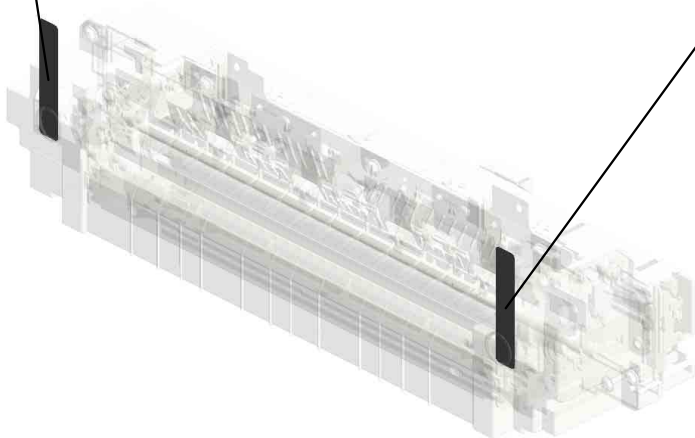
27.M0964127
DECAL:FUSING:LE
VER:RIGHT



13.M0964028
[A]
(CHN/EU):FUSING
UNIT:ASS'Y
201609-02 O/O



26.M0964126
DECAL:FUSING:LE
VER:LEFT



M0964027
[A]
(CHN/EU):FUSING
UNIT - 230V
201609-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U009_S002
(NA):FUSING UNIT:ASS'Y

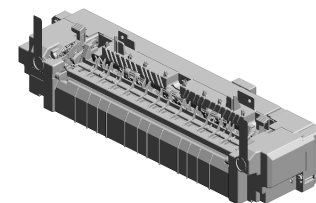
4.08046123 (x32)
HEXAGONAL BOLT
:W/WASHER:M3X8

22.M0964114
EXIT GUIDE PLATE
- PRESSURE

21.M0964112
PRESSURE COVE
R

9.GX450008
(NA):HEATER:120V
:1000W:INFRARED

20.M0964111
COVER:FUSING



11.M0964018
[A]
(NA):FUSING UNIT:
ASS'Y
201704-01 O/O

3.07200040E
(x4)
RETAINING RING -
M4

7.G1664310
DECAL:WARNING (HIGH TEMPERATU
RE):1:CUD

24.M0964116
TORSION SPRING:
GUIDE PLATE:PRE
SSURE:LEFT

17.M0964085
HOLDER:FUSING E
NTRANCE GUIDE
PLATE:LEFT

19.M0964090
TORSION SPRING:
ENTRANCE:LEFT

14.M0964076
FUSING ENTRANC
E GUIDE PLATE:U
PPER

15.M0964077
FUSING ENTRANC
E GUIDE PLATE:LO
WER

23.M0964115
TORSION SPRING:
GUIDE PLATE:PRE
SSURE:RIGHT

18.M0964089
TORSION SPRING:
ENTRANCE:RIGHT

16.M0964084
HOLDER:FUSING E
NTRANCE GUIDE
PLATE:RIGHT

25.M0964117
(x2)
DECAL:FUSING EX
IT:OPEN AND CLO
SE

2.07200030E
(x6)
RETAINING RING -
M3

5.AA143520
SHOULDER SCRE
W - M3

6.C2175102
(x4)
SPRING WASHER

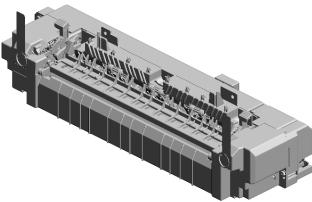
1.04503010N
(x3)
TAPPING SCREW -
M3X10

3.07200040E (x 1)
RETAINING RING - M4

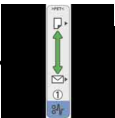
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U009_S002
(NA):FUSING UNIT:ASS'Y

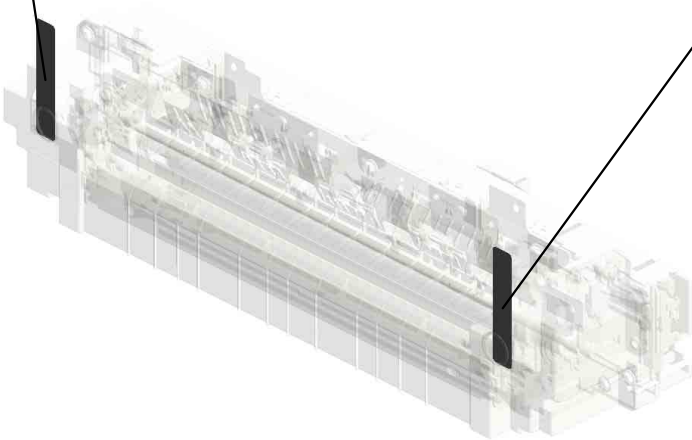
27.M0964127
DECAL:FUSING:LE
VER:RIGHT



11.M0964018
[A]
(NA):FUSING UNIT:
ASS'Y
201704-01 O/O



26.M0964126
DECAL:FUSING:LE
VER:LEFT



M0964017
[A]
(NA):FUSING UNIT
- 120V
201704-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U009_S003 (TWN):FUSING UNIT:ASS'Y

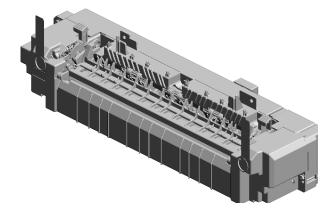
4.08046123 (x32)
HEXAGONAL BOLT
:W/WASHER:M3X8

22.M0964114
EXIT GUIDE PLATE
- PRESSURE

21.M0964112
PRESSURE COVE
R

8.GX450006
(TWN):HEATER:11
0V:1000W

20.M0964111
COVER:FUSING



12.M0964020
[A]
(TWN):FUSING UNI
T:ASS'Y
201609-01 O/O

3.07200040E
(x4)
RETAINING RING -
M4

7.G1664310
DECAL:WARNING (HIGH TEMPERATU
RE):1:CUD

24.M0964116
TORSION SPRING:
GUIDE PLATE:PRE
SSURE:LEFT

17.M0964085
HOLDER:FUSING E
NTRANCE GUIDE
PLATE:LEFT

19.M0964090
TORSION SPRING:
ENTRANCE:LEFT

14.M0964076
FUSING ENTRANC
E GUIDE PLATE:U
PPER

15.M0964077
FUSING ENTRANC
E GUIDE PLATE:LO
WER

23.M0964115
TORSION SPRING:
GUIDE PLATE:PRE
SSURE:RIGHT

18.M0964089
TORSION SPRING:
ENTRANCE:RIGHT

16.M0964084
HOLDER:FUSING E
NTRANCE GUIDE
PLATE:RIGHT

25.M0964117
(x2)
DECAL:FUSING EX
IT:OPEN AND CLO
SE

2.07200030E
(x6)
RETAINING RING -
M3

5.AA143520
SHOULDER SCRE
W - M3

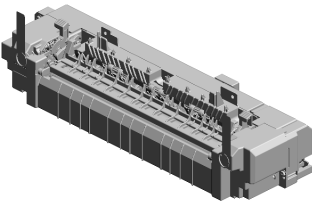
6.C2175102
(x4)
SPRING WASHER

1.04503010N
(x3)
TAPPING SCREW -
M3X10

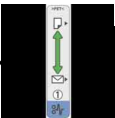
3.07200040E (x 1)
RETAINING RING - M4

U009_S003
(TWN):FUSING UNIT:ASS'Y

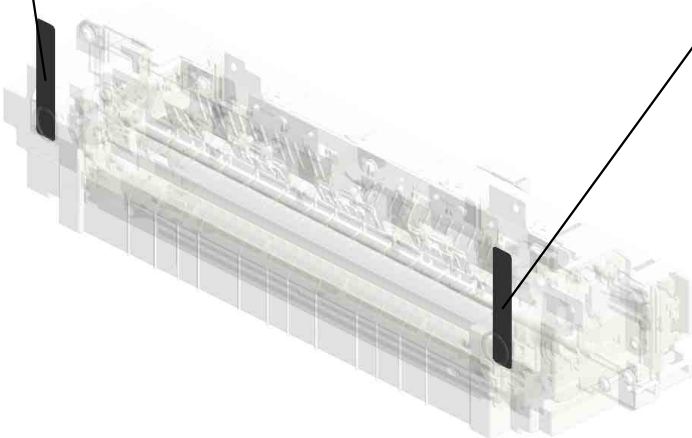
27.M0964127
DECAL:FUSING:LE
VER:RIGHT



12.M0964020
[A]
(TWN):FUSING UNI
T:ASS'Y
201609-01 O/O



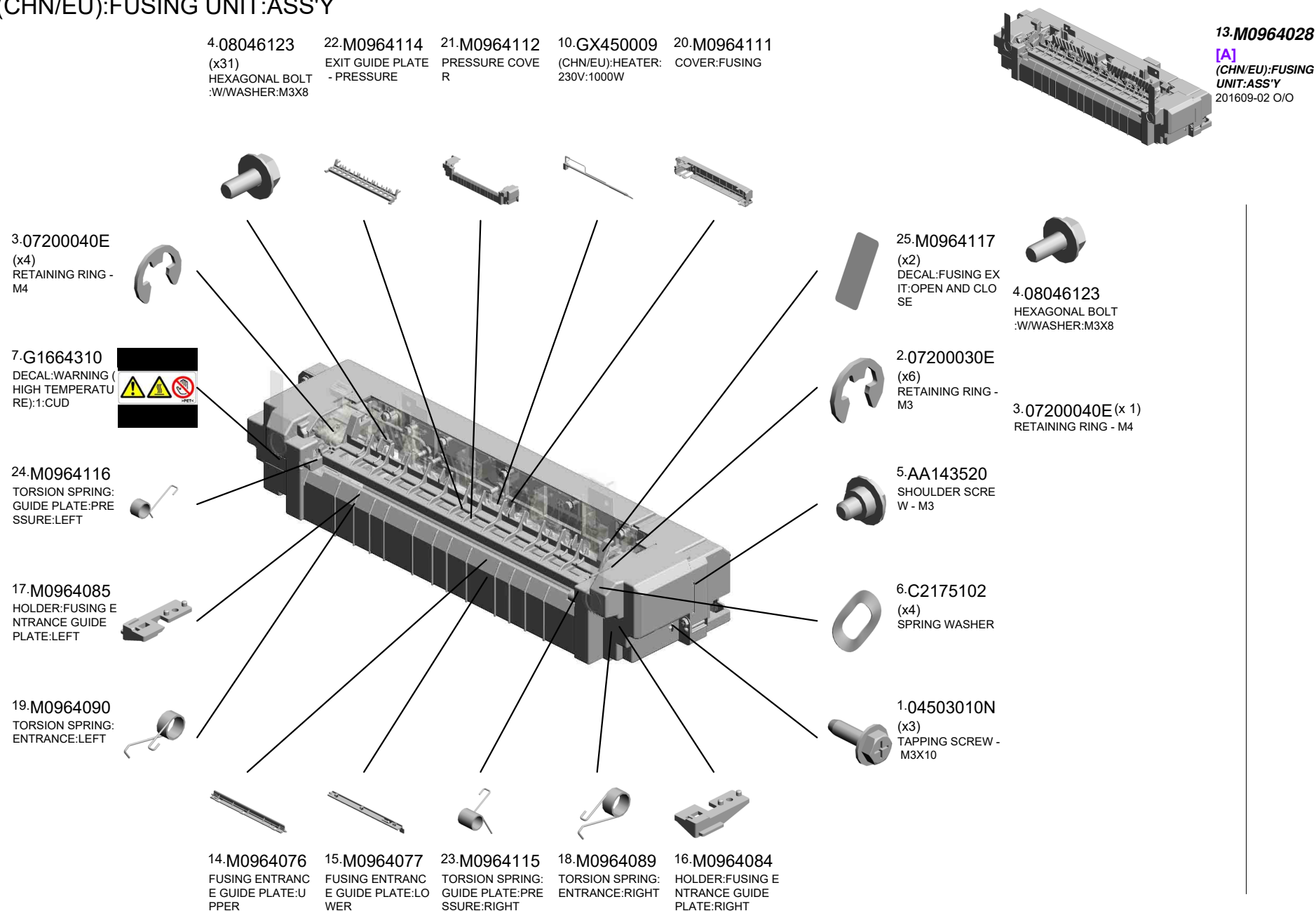
26.M0964126
DECAL:FUSING:LE
VER:LEFT



M0964019
[A]
(TWN):FUSING UNI
T - 110V
201609-01 O/O

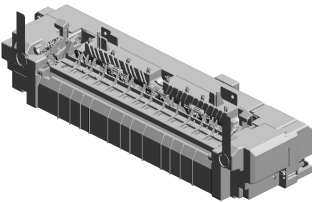
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U009_S004
(CHN/EU):FUSING UNIT:ASS'Y

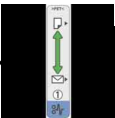


U009_S004
(CHN/EU):FUSING UNIT:ASS'Y

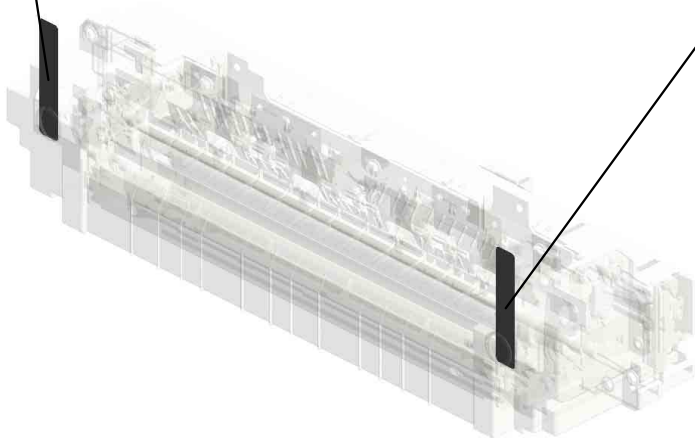
27.M0964127
DECAL:FUSING:LE
VER:RIGHT



13.M0964028
[A]
(CHN/EU):FUSING
UNIT:ASS'Y
201609-02 O/O



26.M0964126
DECAL:FUSING:LE
VER:LEFT

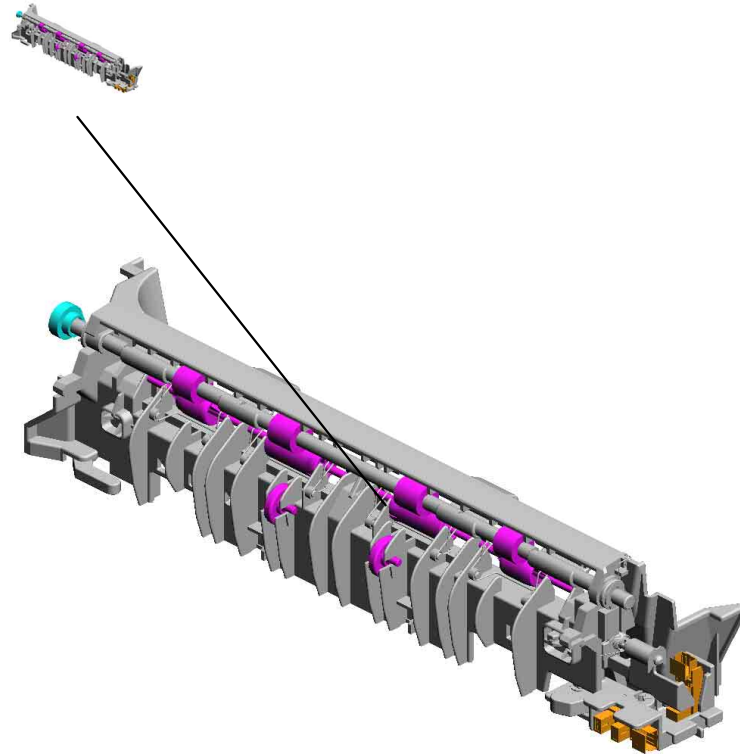


M0964027
[A]
(CHN/EU):FUSING
UNIT - 230V
201609-02 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U010.PAPER EXIT

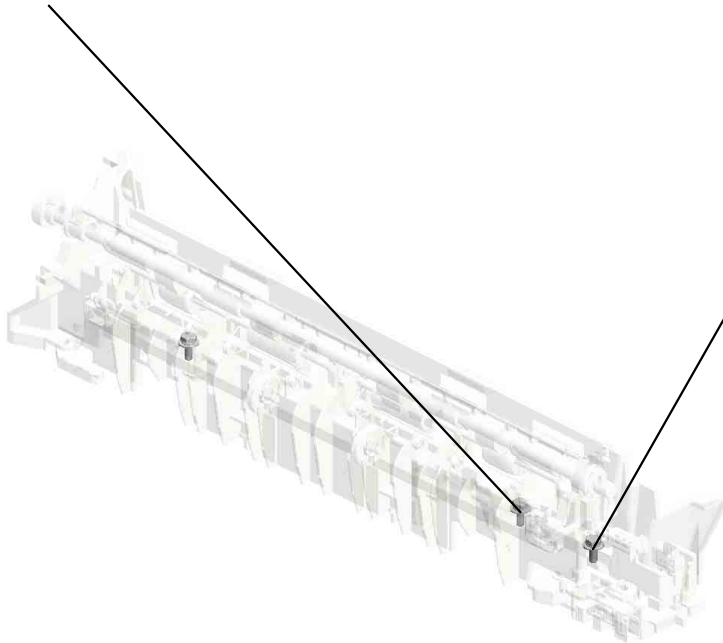
U010 S001
M1984450
GUIDE:EXIT:ASS'Y



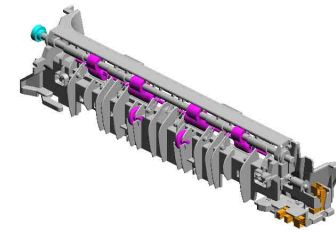
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U010 PAPER EXIT

2.04543006Q
TAPPING SCREW -
M3X6

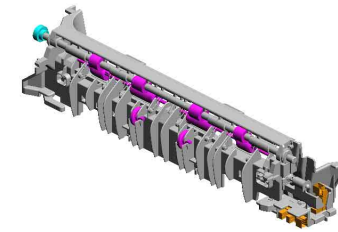
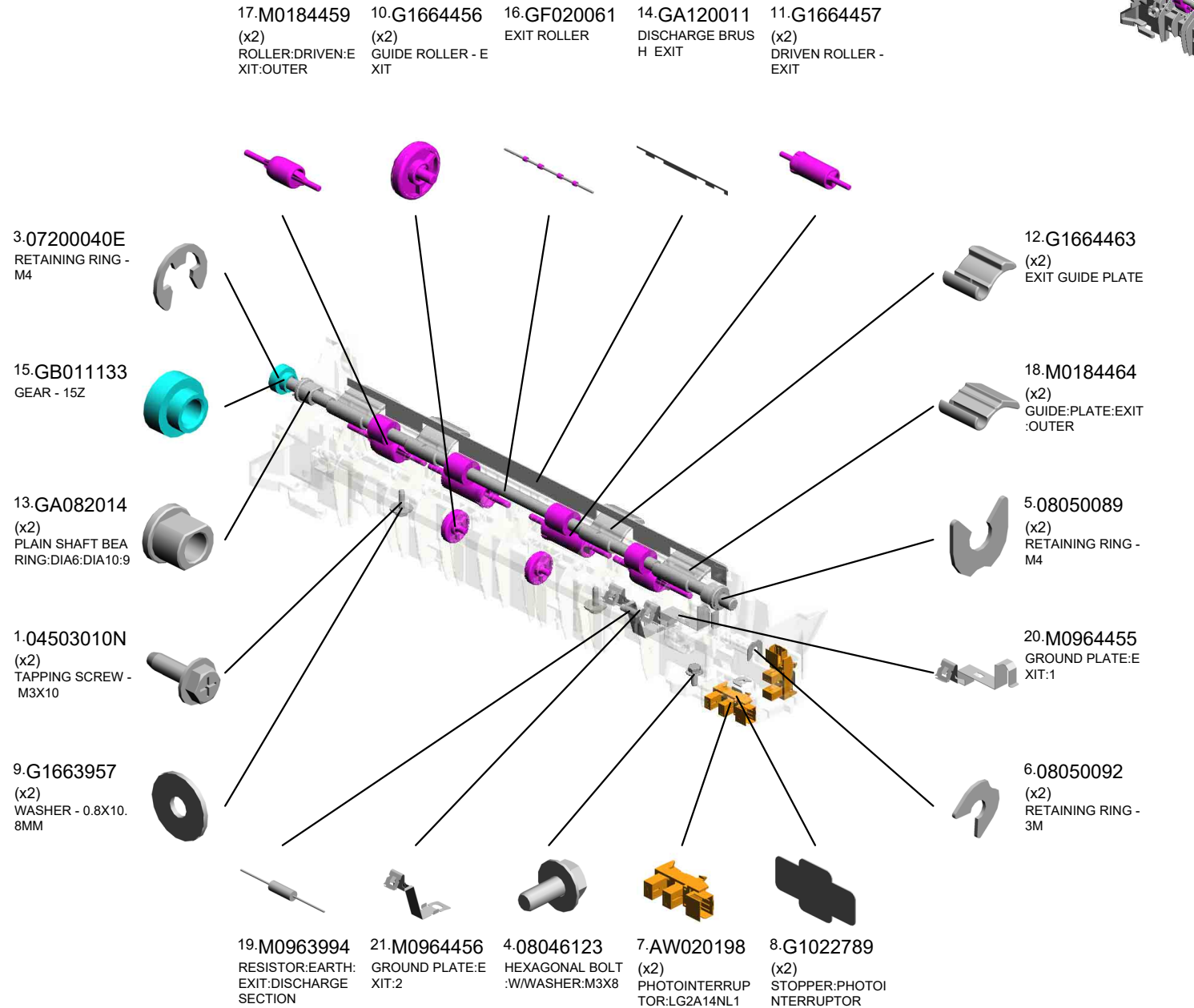


4.08046123
(x2)
HEXAGONAL BOLT
:W/WASHER:M3X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U010_S001 GUIDE:EXIT:ASS'Y

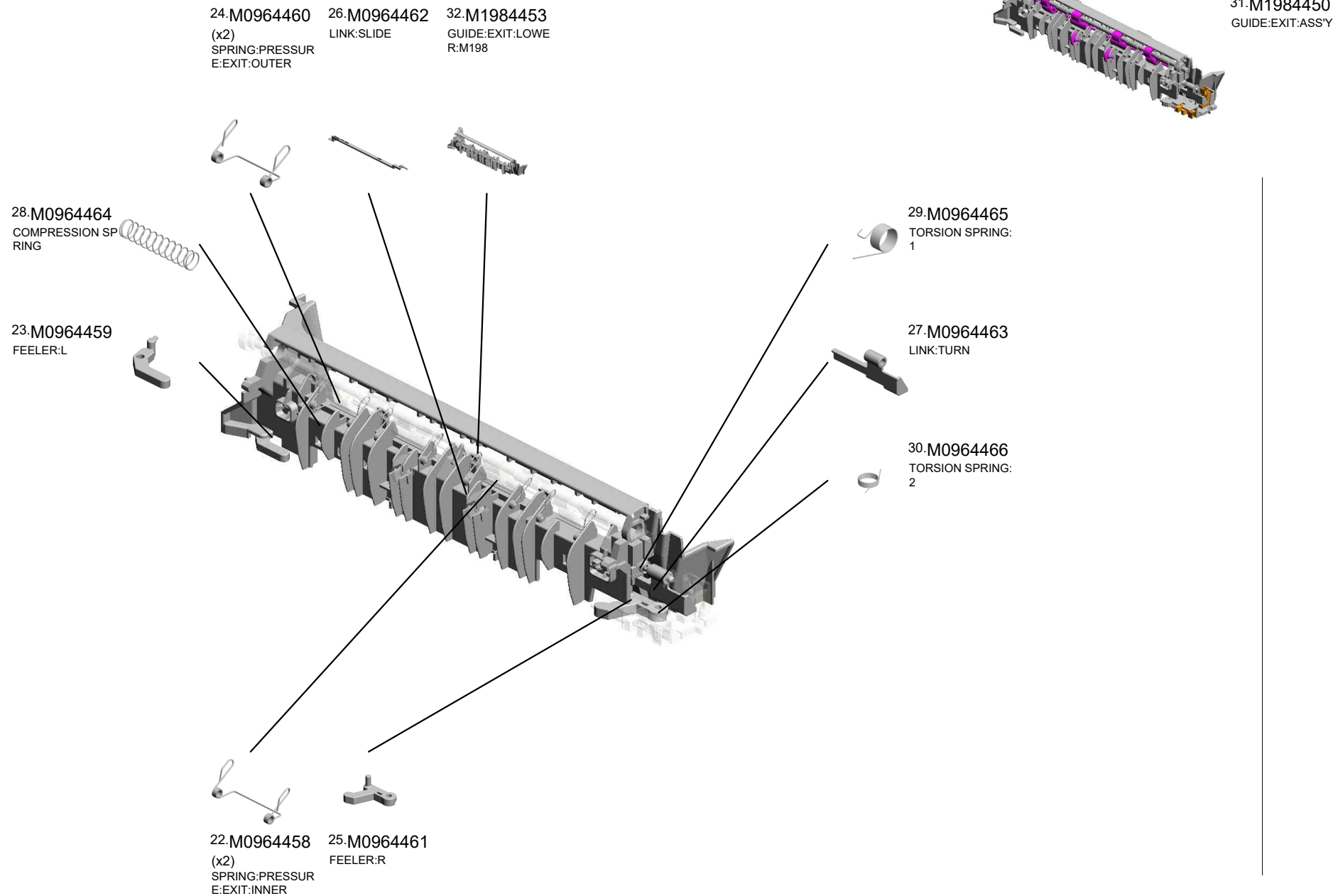


31.M1984450
GUIDE:EXIT:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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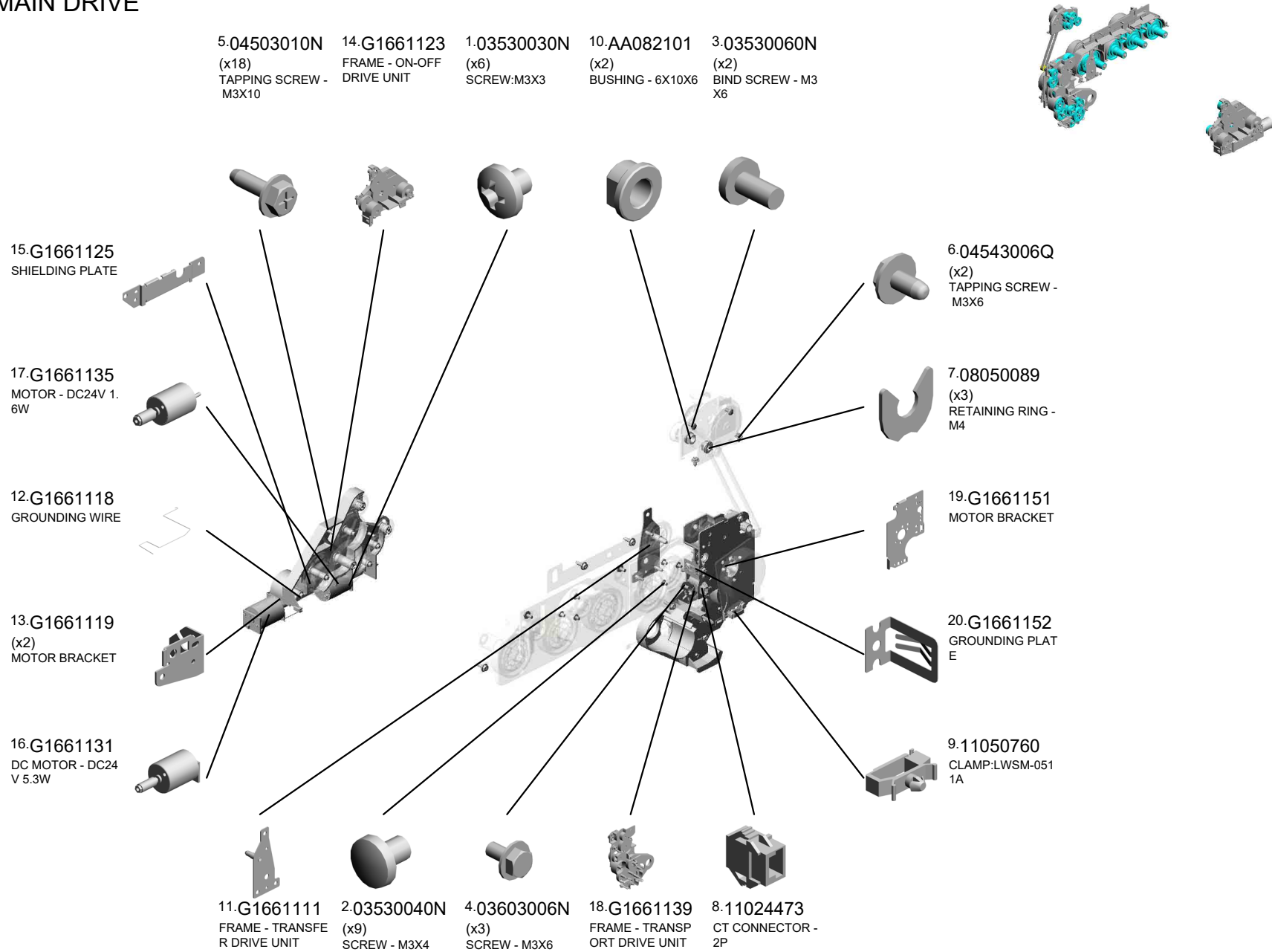
U010_S001

GUIDE:EXIT:ASS'Y



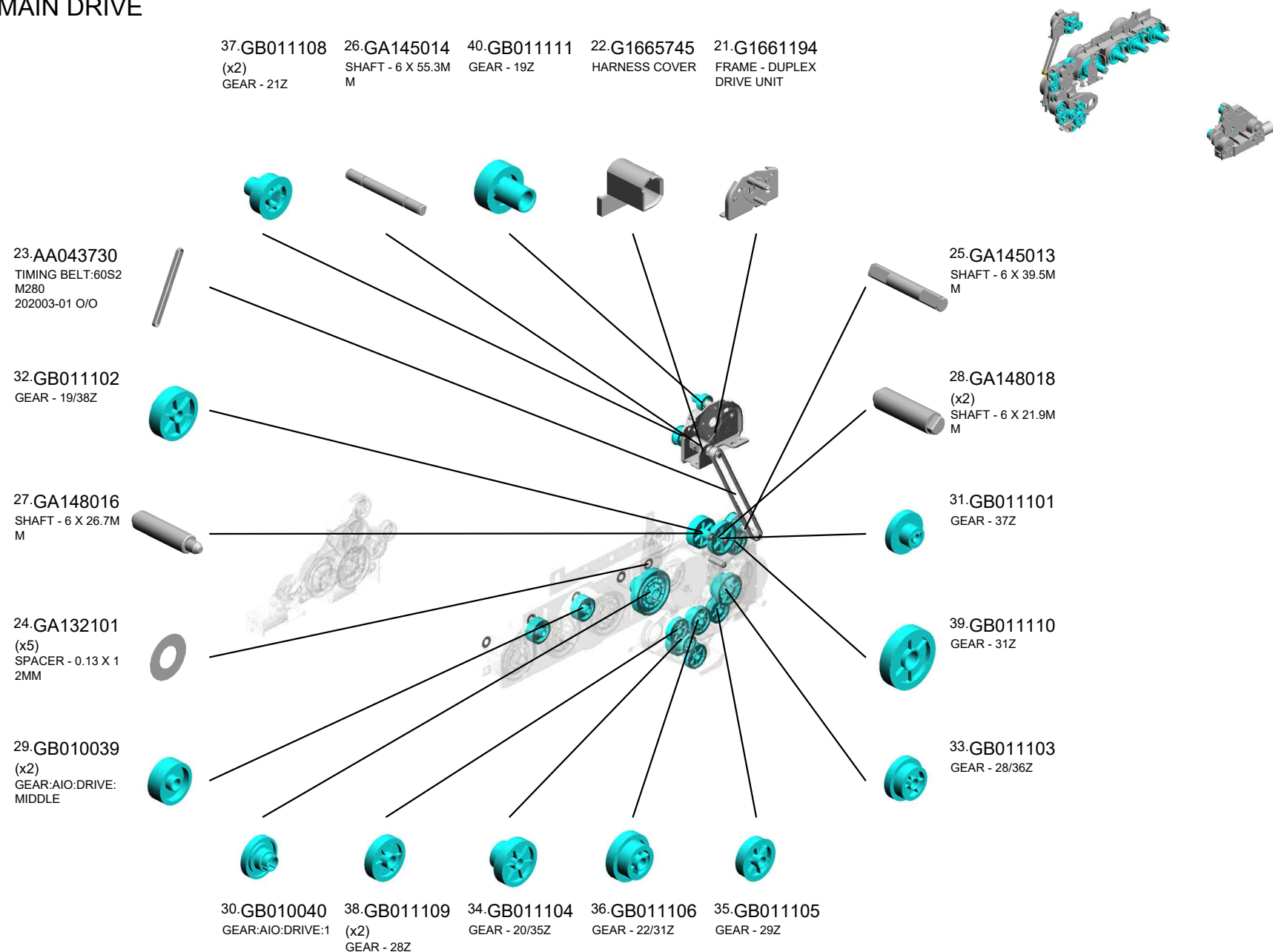
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U011 MAIN DRIVE



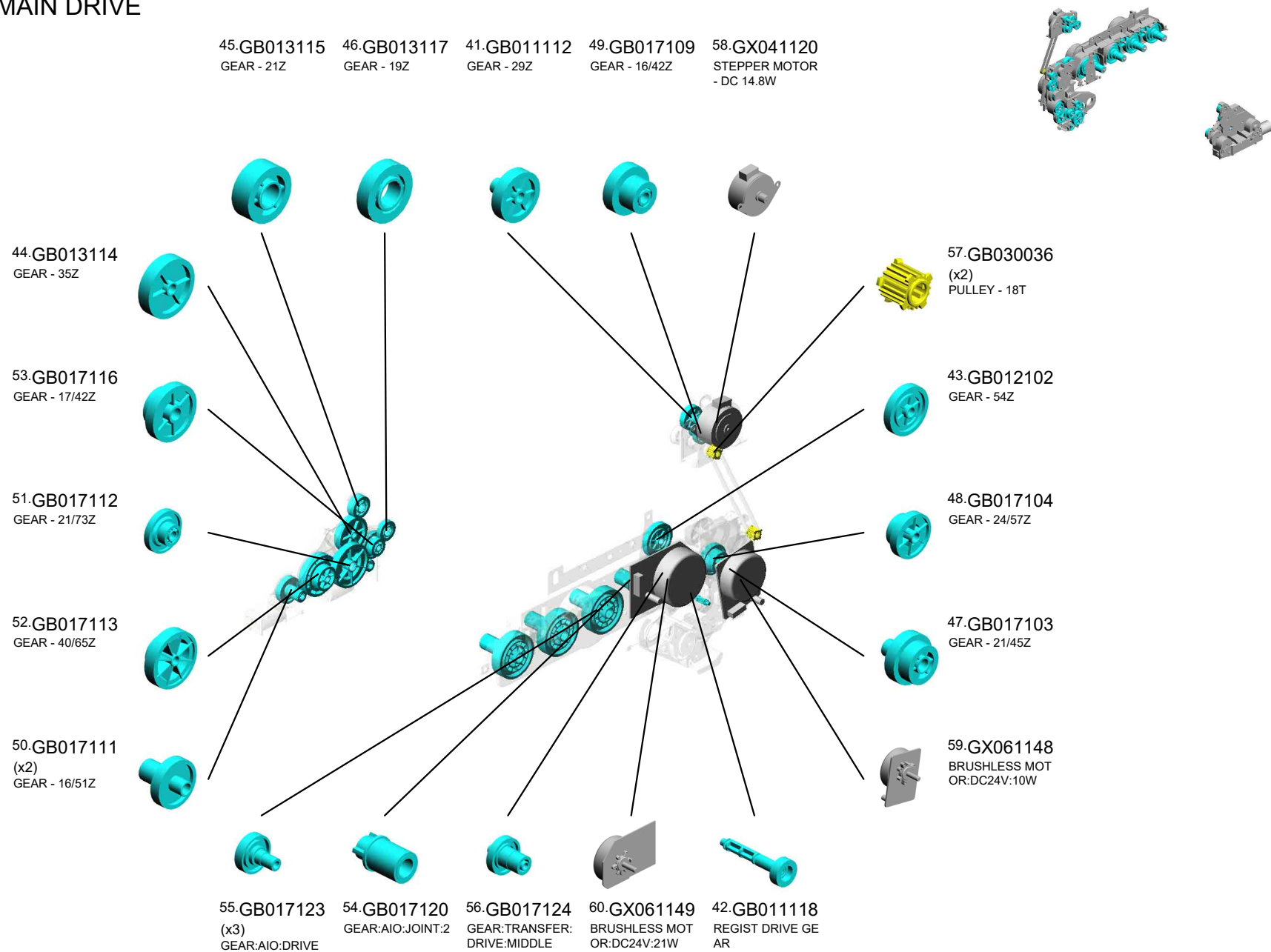
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
------	------	------	------	------	------	------	------	------	------	------	------	------	------

U011 MAIN DRIVE



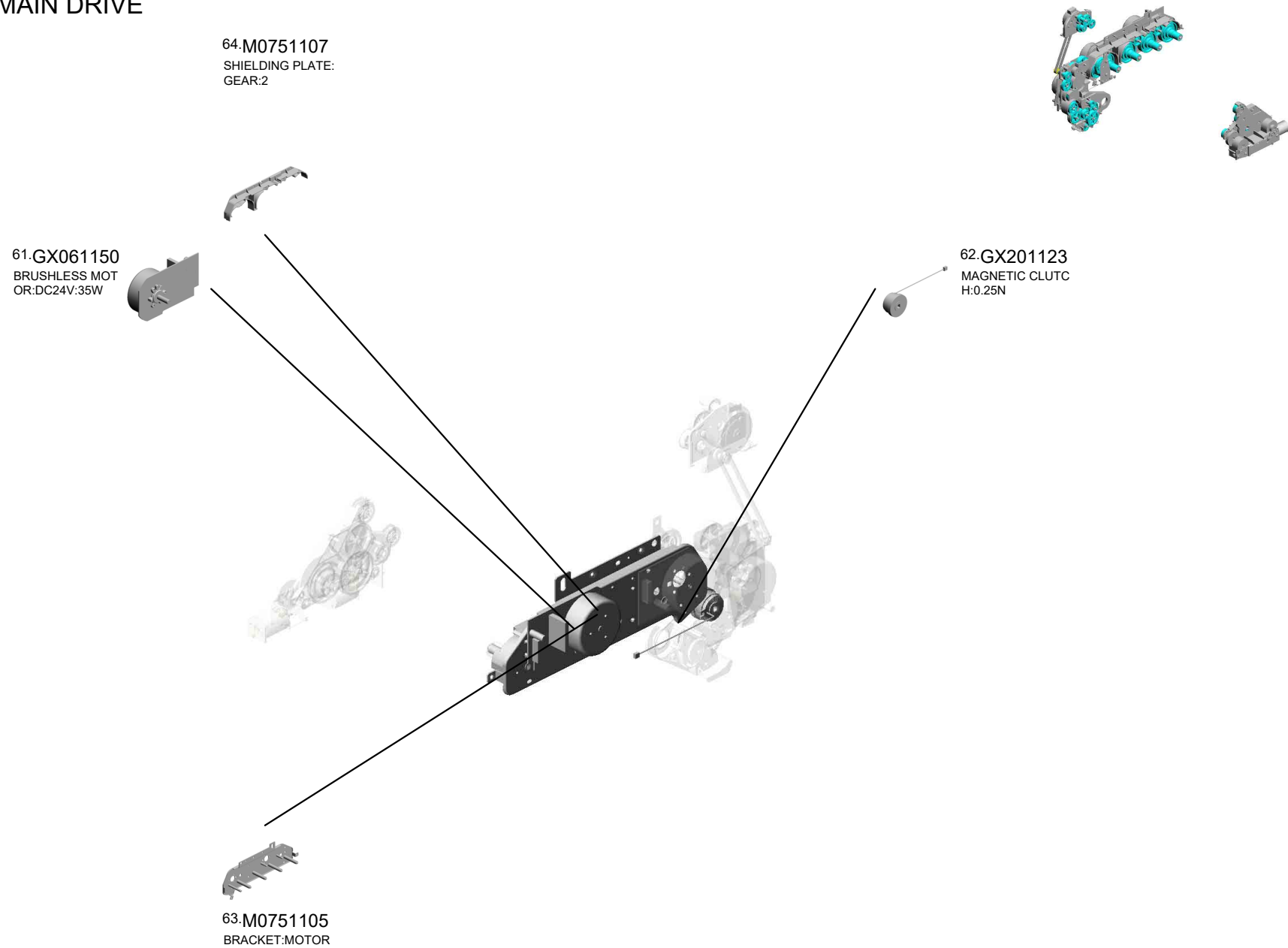
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U011 MAIN DRIVE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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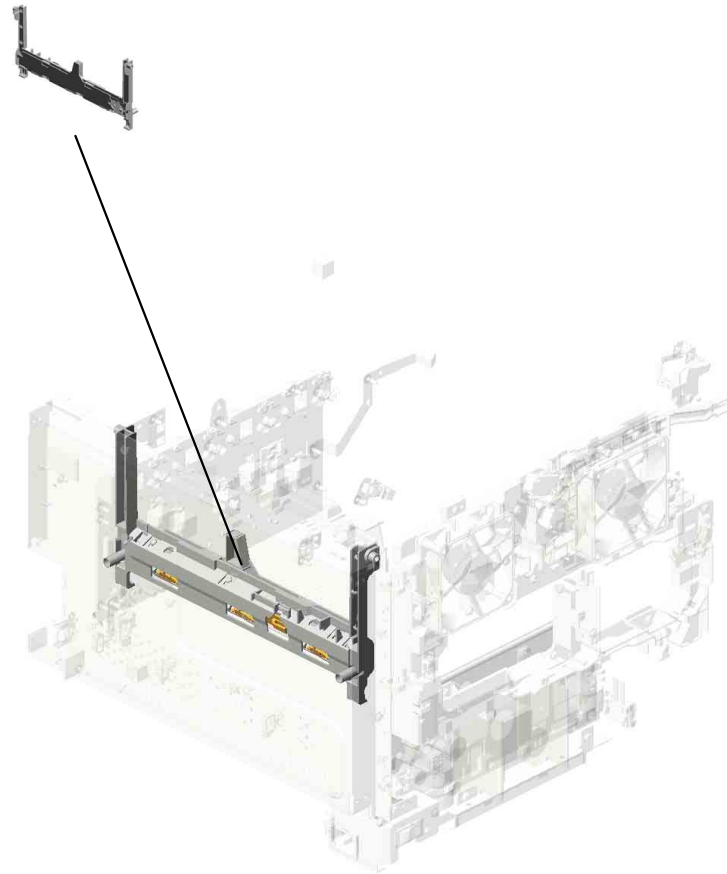
U011 MAIN DRIVE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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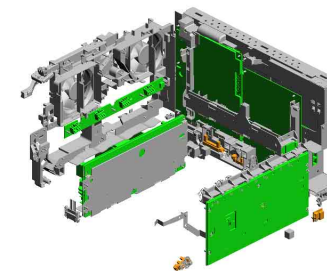
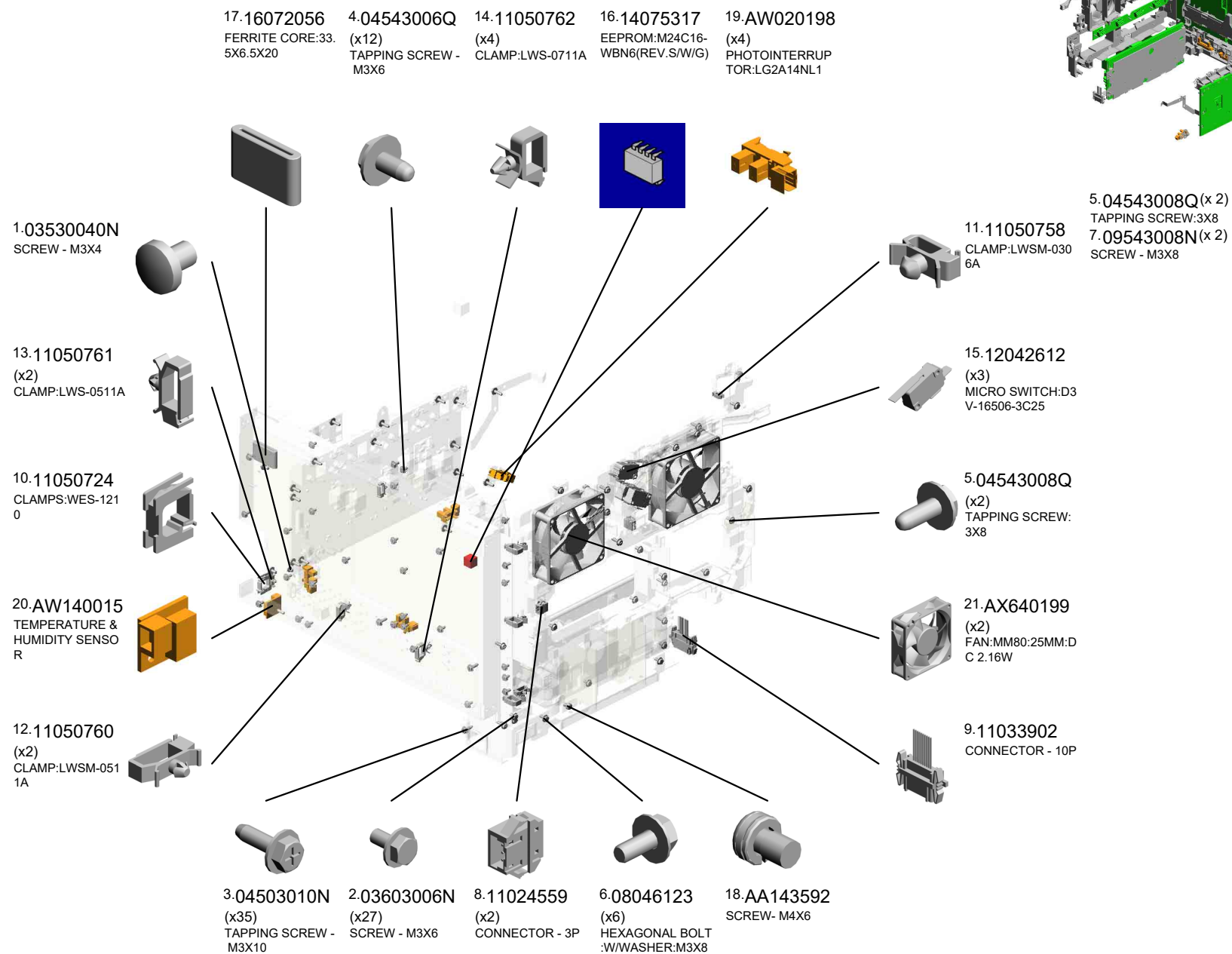
U012.ELECTRICAL

U012 S001
M1986003
DENSITY SENSOR:ASS'Y



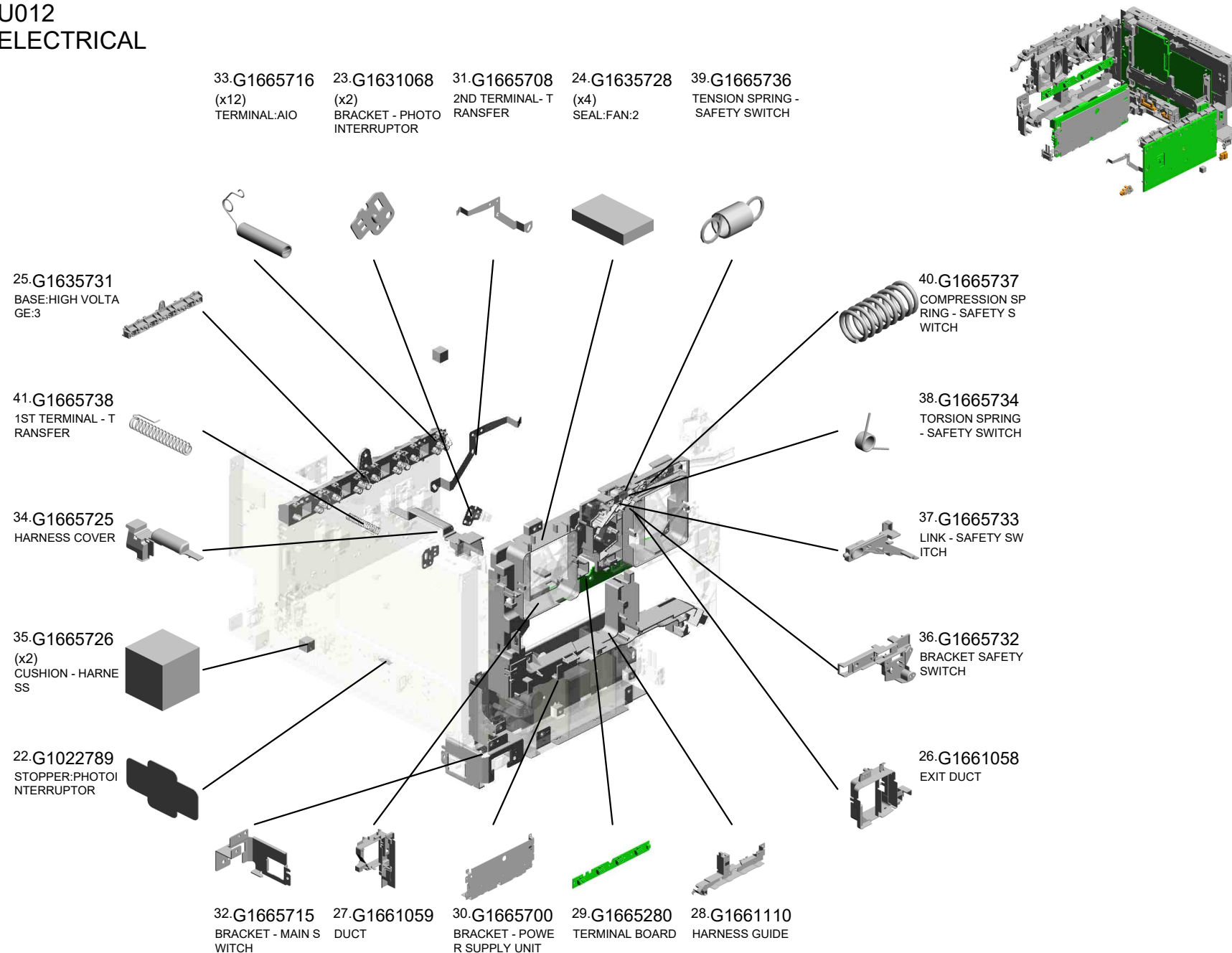
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U012 ELECTRICAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U012 ELECTRICAL



U012 ELECTRICAL

46.G1666045
SPRING - FEELER

47.G1666046
SENSOR FEELER

48.G1666103
SENSOR HOLDER

57.G1835826
BRACKET - SPEAKER

55.G1835300
SPEAKER - DIA50

56.G1835824
CASE - CORE

61.GZ300004
POWER PACK

62.M0185711
COVER:CONTROL
BOARD:ASS'Y

53.G1666586
FEELER - SET SENSOR

54.G1666587
SENSOR BRACKET

52.G1666584
USED TONER SENSOR

51.G1666580
STOPPER SHEET -
PHOTOINTERRUPTOR

49.G1666107
GROUNDING PLATE

59.GZ230082
(EU):POWER SUPPLY UNIT

60.GZ230083
(CHN):POWER SUPPLY UNIT

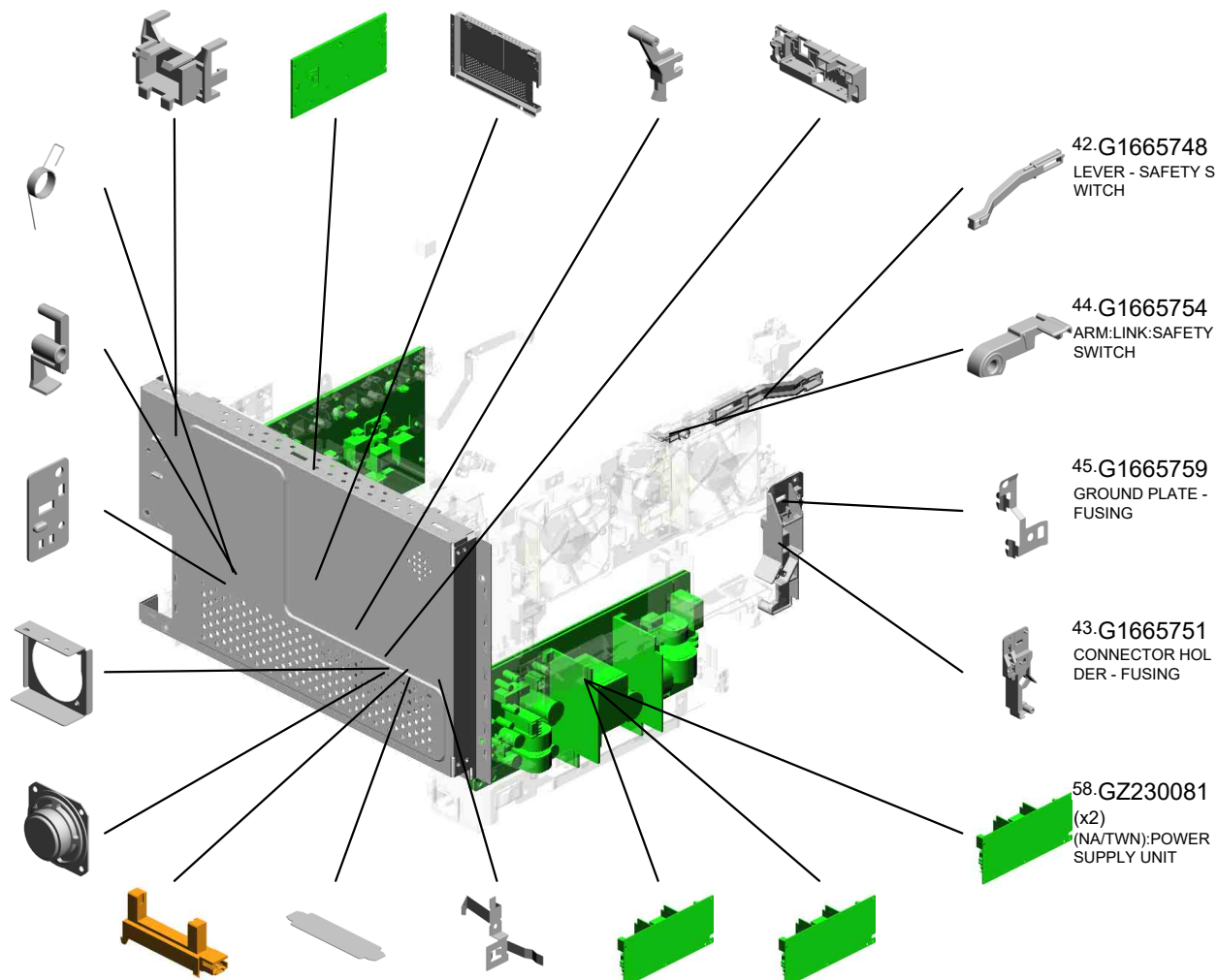
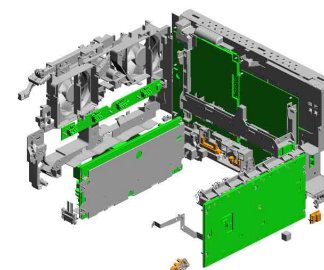
42.G1665748
LEVER - SAFETY SWITCH

44.G1665754
ARM:LINK:SAFETY SWITCH

45.G1665759
GROUND PLATE - FUSING

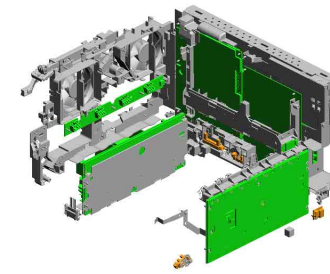
43.G1665751
CONNECTOR HOLDER - FUSING

58.GZ230081
(x2)
(NA/TWN):POWER SUPPLY UNIT



U012 ELECTRICAL

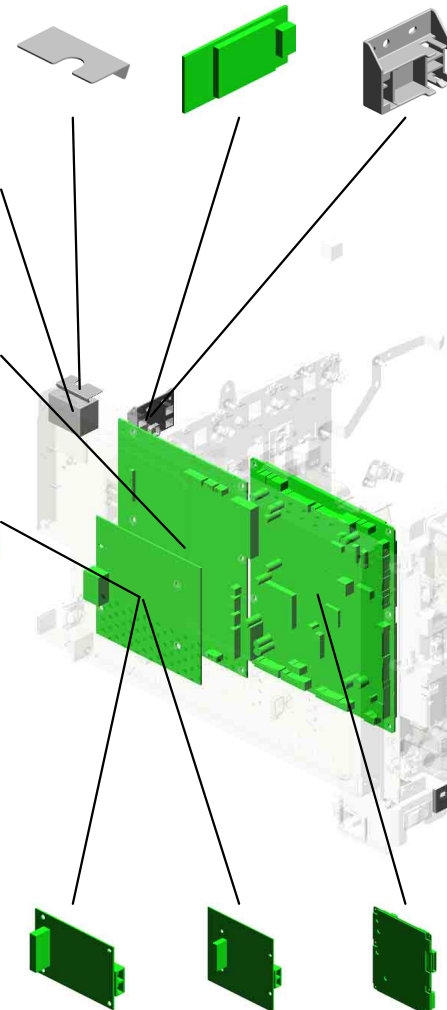
71.M2025825 SHEET:FFC:SCAN
NER
77.M2875003 PCB:WIFI
201806-01 O/O
67.M1985721 BASE:TRANCEIVE
R:LAN ADAPTER:M
198



63.M0185752
SPACER:GROUND
PLATE:FLAT CABL
E:SCANNER UNIT

72.M2045652
PCB:CTL:MPDL:AS
S'Y

74.M2045674
(x2)
(CHN/EU):PCB:FAX
:ASS'Y



75.M2045676 (TWN):PCB:FAX:AS
S'Y
73.M2045672 (NA):PCB:FAX:ASS'
Y
70.M2025126 PCB:EGB:ASS'Y

65.M1001060
HOLDER:USB

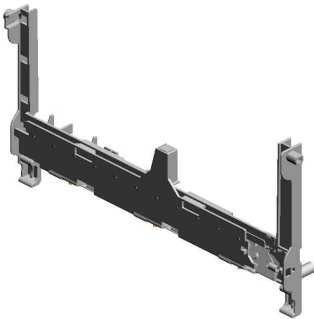
66.M1001061
BASE:USB

64.M0965711
SHADEING PLATE:
HARNESS:POWER
SUPPLY UNIT

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U012_S001
DENSITY SENSOR:ASS'Y

50.G1666191
CLEANER DECAL -
DENSITY SENSOR

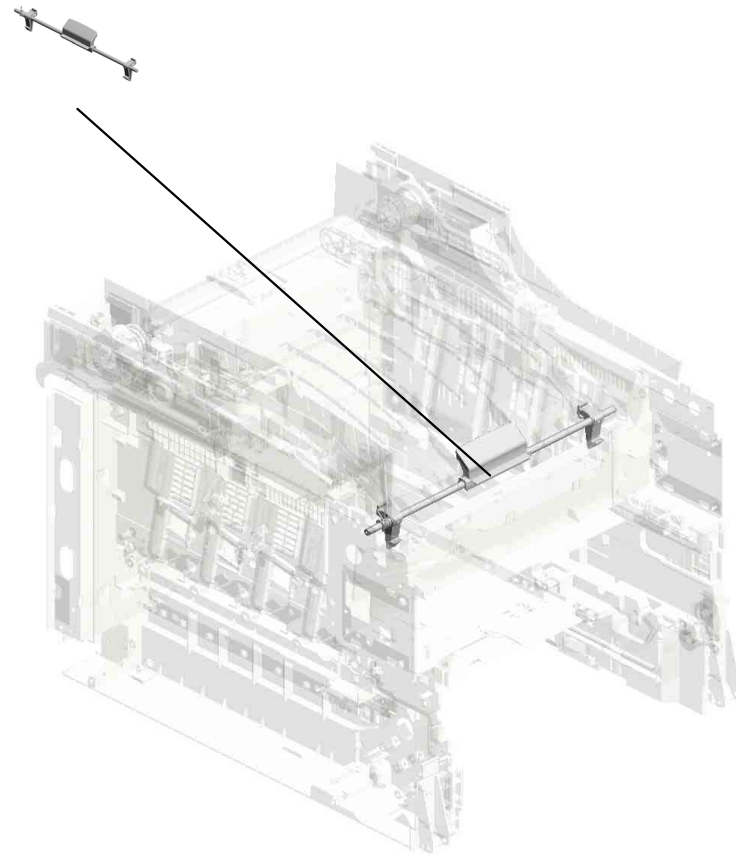


68.M1986003
DENSITY SENSOR:
ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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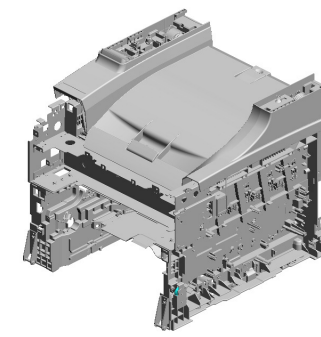
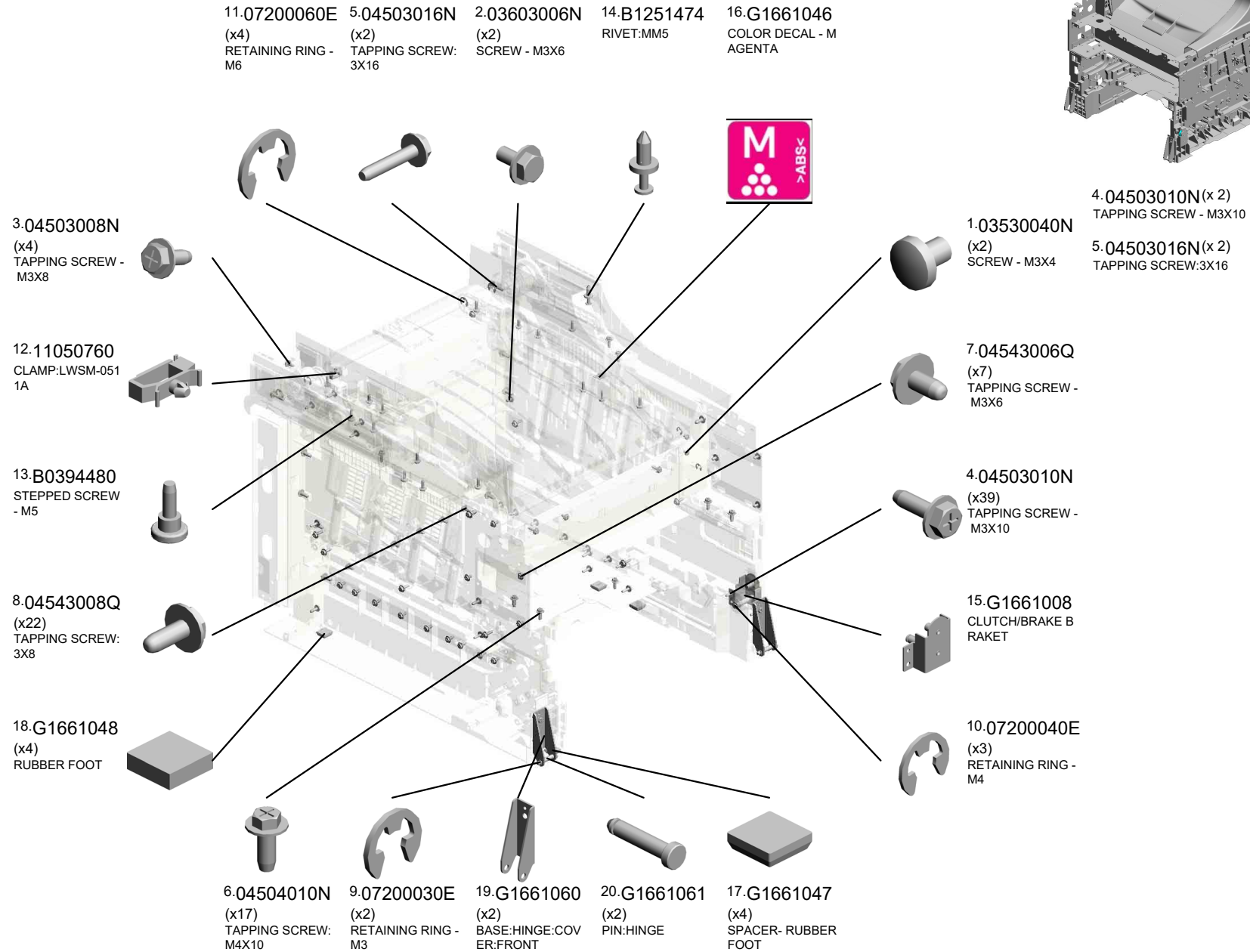
U013.MAIN FRAME

U013 S001
M2021012
SHAFT:LOCK:M202:ASS'Y

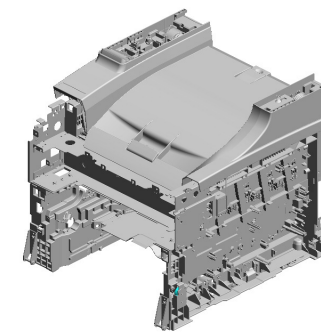
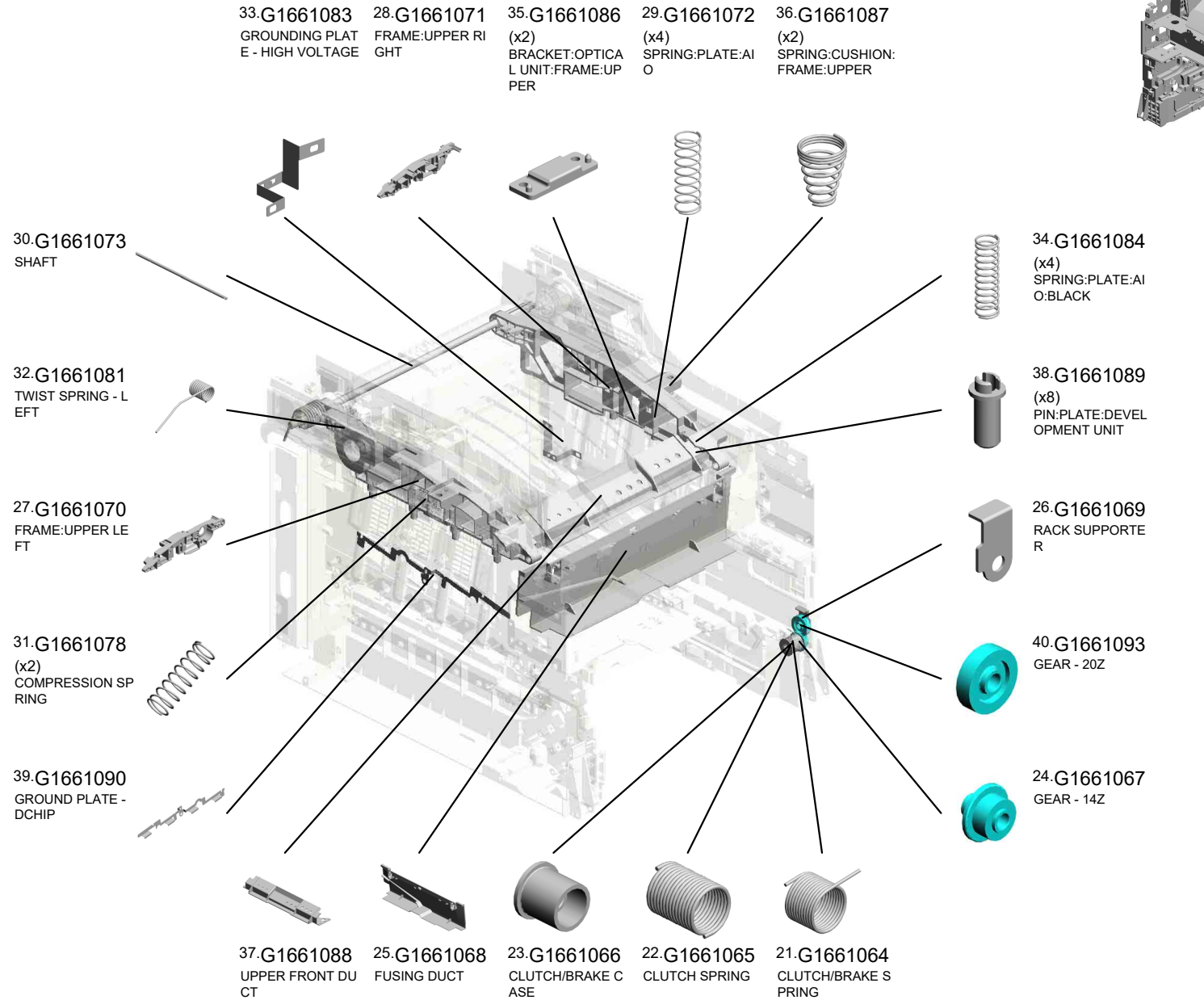


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
------	------	------	------	------	------	------	------	------	------	------	------	------	------

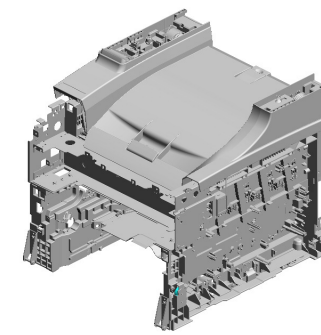
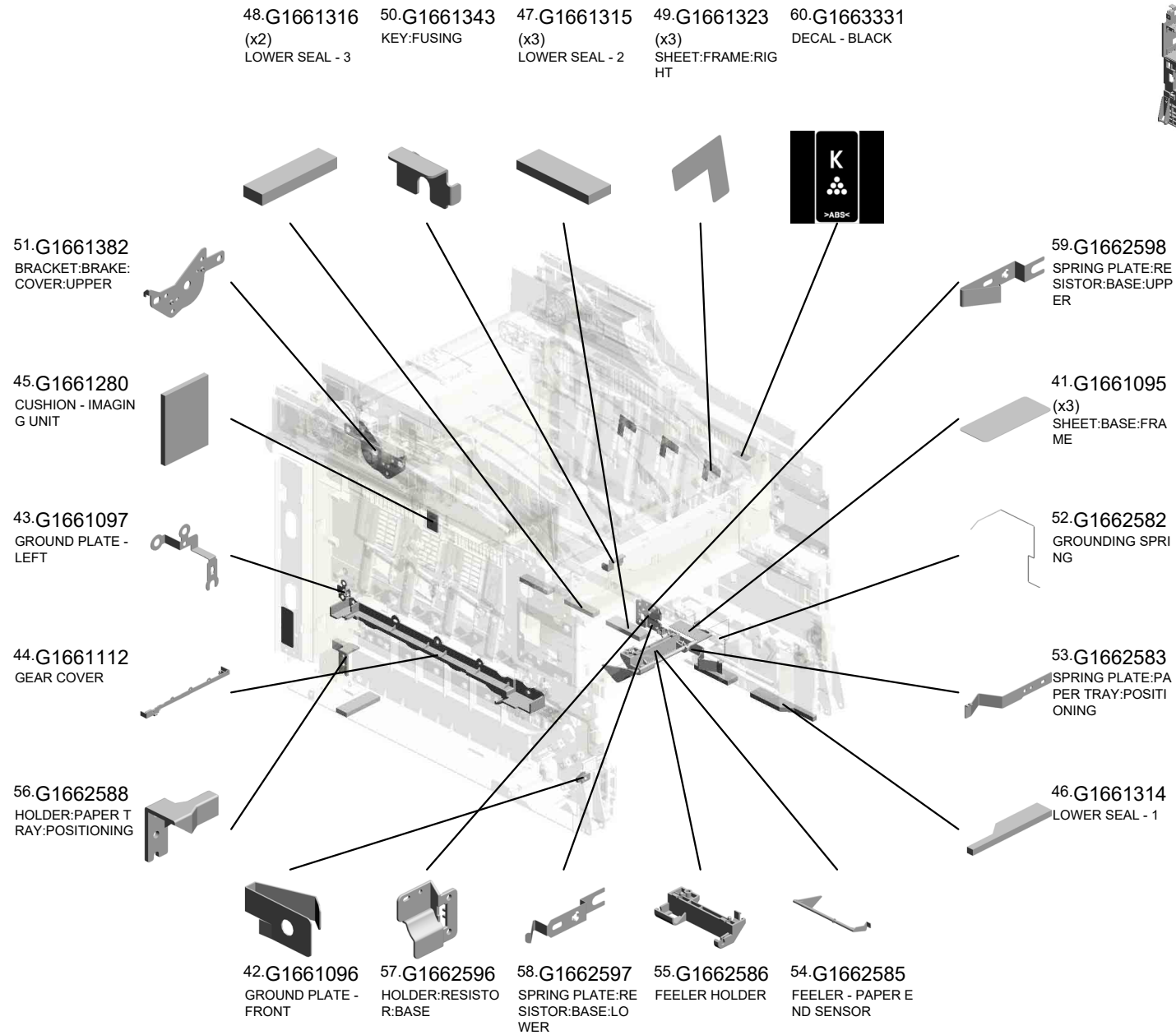
U013 MAIN FRAME



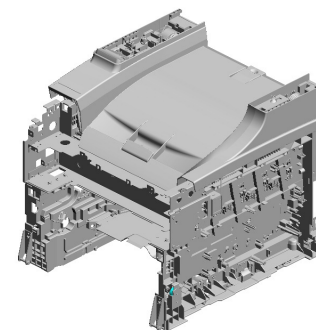
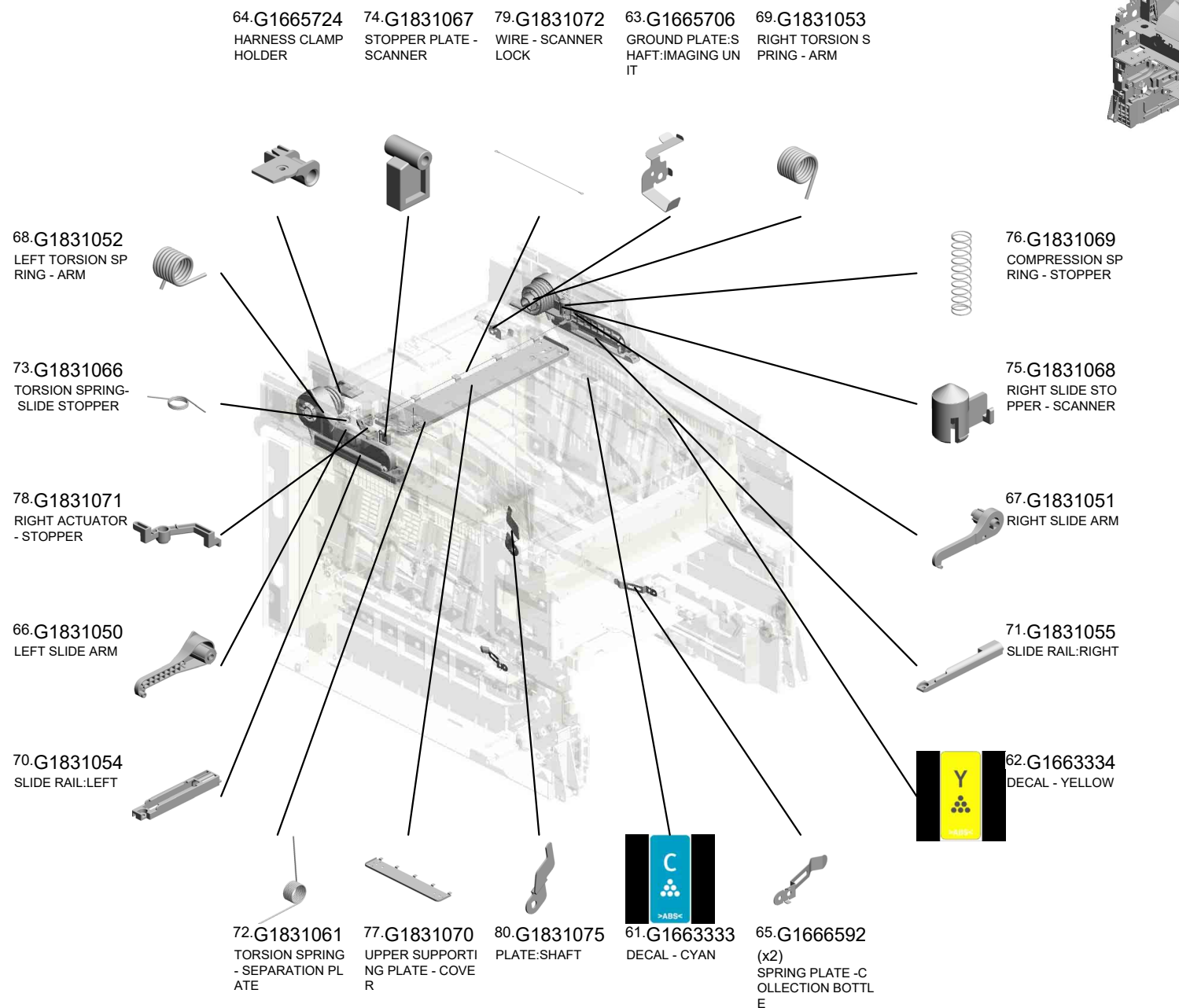
U013 MAIN FRAME



U013 MAIN FRAME

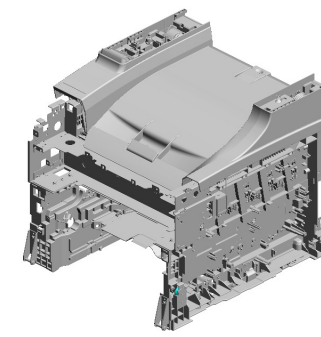
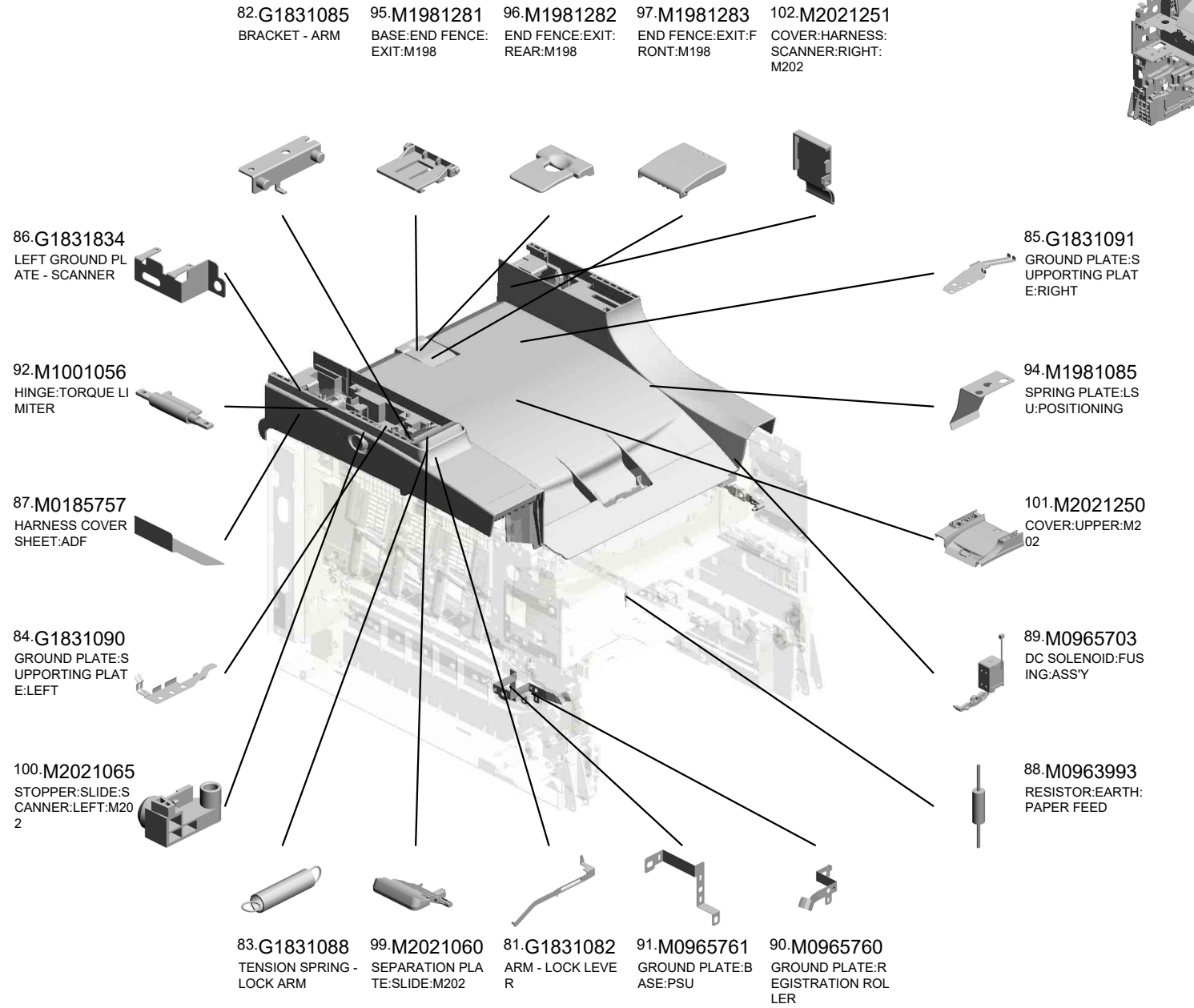


U013 MAIN FRAME



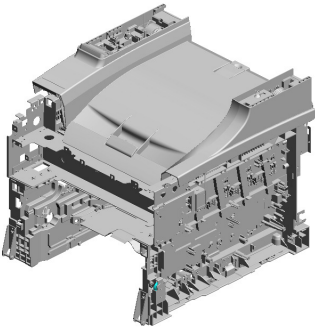
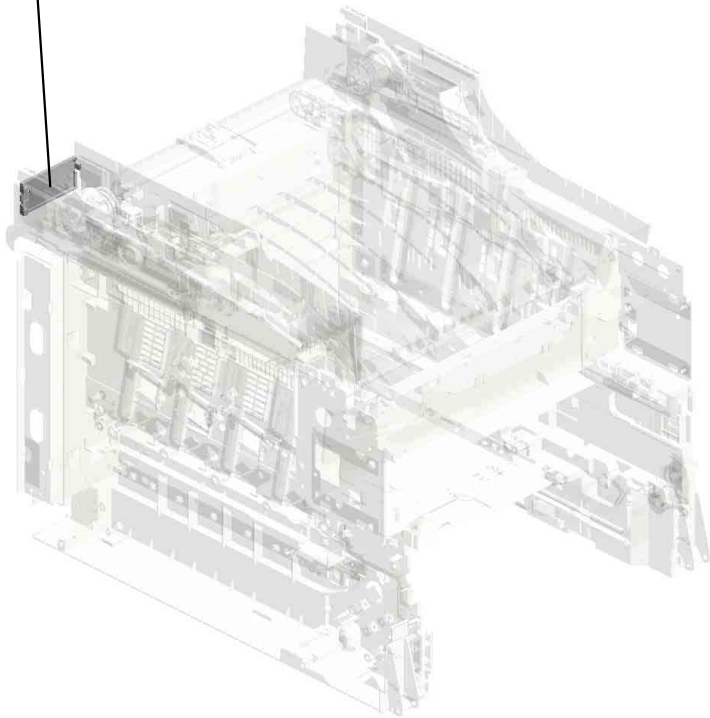
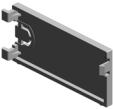
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U013 MAIN FRAME



U013
MAIN FRAME

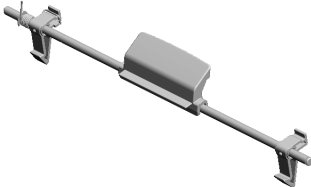
103.M2021252
COVER:HARNESS:
SCANNER:LEFT:M
202



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013_S001
SHAFT:LOCK:M202:ASS'Y

10.07200040E
RETAINING RING -
M4



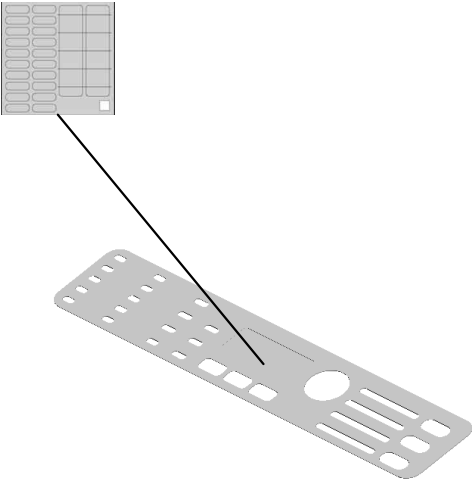
98.M2021012
SHAFT:LOCK:M202
:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
------	------	------	------	------	------	------	------	------	------	------	------	------	------

U014
ACCESSORIES

12.G1831475
SHEET:PANEL:AD
DRESS



9.G1662592
SIDE FENCE DECA
L



6.G1661390
CAUTION DECAL -
TRANSFER BELT



7.G1661397
(x3)
(NA/TWN/EU):DEC
AL:CAUTION:PRES
SURE RELEASE



8.G1661398
(CHN):DECAL:FUSI
NG PRESSURE RE
LEASE



10.G1662593
(EU):CAUTION DE
CAL - INKJET PAP
ER



11.G1663996
(x2)
DECAL:INSERT SU
B-UNIT:COVER



14.M1001372
(EU):DECAL:SHOR
T_CUT_KEY:SYMB
OL-EU

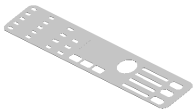


15.M1981301
PLATE:LOGO:RIC
ULG



16.M1984128
DECAL:CAUTION:F
USING PRESSURE
RELEASE:M198

U014
ACCESSORIES



17.M2021390
DECAL:CAUTION:
WEIGHT:29KG:M20
2



18.M2031381
(x2)
(M203):(NA/27):DE
CAL:NAME PLATE:
M203



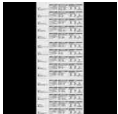
19.M2041323
(EU):DECAL:EAC-T
RCU:PS



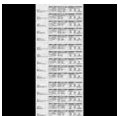
20.M2041381
(M204):DECAL:NA
ME PLATE:M204



21.M2041881
(x2)
(NA/EU):DECAL:CA
UTION:COPY



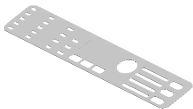
22.M2041883
(EU):DECAL:CAUTI
ON:COPY



23.M2041884
(TWN):DECAL:CAU
TION:COPY

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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U014
ACCESSORIES



2. 11500409(x 1)
(TWN):POWER SUPPLY CODE:125V:15
A
3. 11500427(x 1)
(NA):POWER SUPPLY CODE:125V:15A
4. 11500457(x 1)
(EU):POWER SUPPLY CODE:250V:10A
5. 11500460(x 1)
POWER SUPPLY CODE:250V:10A

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014
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Exclusive Parts

Number	Part Name	Group	ID
A2672869	GEAR - 16Z	U004_S001	5
AA043730	TIMING BELT:60S2M280	U011	23
AA082101	BUSHING - 6X10X6	U004	6
		U011	10
AA132013	SPACER	U004_S001	7
AA143520	SHOULDER SCREW - M3	U009_S001	5
		U009_S002	5
		U009_S003	5
		U009_S004	5
AA143592	SCREW- M4X6	U012	18
AF031061	PAPER FEED ROLLER	U004	8
AW020198	PHOTOINTERRUPTOR:LG2A14NL1	U010_S001	7
		U012	19
AW140015	TEMPERATURE & HUMIDITY SENSOR	U012	20
AX640199	FAN:MM80:25MM:DC 2.16W	U012	21
B0394480	STEPPED SCREW - M5	U013	13
B1251474	RIVET:MM5	U013	14
C2175102	SPRING WASHER	U009_S001	6
		U009_S002	6
		U009_S003	6
		U009_S004	6
D0094511	SPACER:DIA8.0:1.5MM	U004_S001	9
G1022789	STOPPER:PHOTOINTERRUPTOR	U010_S001	8
		U012	22
G1631068	BRACKET - PHOTOINTERRUPTOR	U012	23
G1635728	SEAL:FAN:2	U012	24
G1635731	BASE:HIGH VOLTAGE:3	U012	25
G1661008	CLUTCH/BRAKE BRAKET	U013	15
G1661046	COLOR DECAL - MAGENTA	U013	16
G1661047	SPACER- RUBBER FOOT	U013	17
G1661048	RUBBER FOOT	U013	18
G1661058	EXIT DUCT	U012	26
G1661059	DUCT	U012	27
G1661060	BASE:HINGE:COVER:FRONT	U013	19
G1661061	PIN:HINGE	U013	20
G1661064	CLUTCH/BRAKE SPRING	U013	21
G1661065	CLUTCH SPRING	U013	22

Number	Part Name	Group	ID
G1661066	CLUTCH/BRAKE CASE	U013	23
G1661067	GEAR - 14Z	U013	24
G1661068	FUSING DUCT	U013	25
G1661069	RACK SUPPORTER	U013	26
G1661070	FRAME:UPPER LEFT	U013	27
G1661071	FRAME:UPPER RIGHT	U013	28
G1661072	SPRING:PLATE:AIO	U013	29
G1661073	SHAFT	U013	30
G1661078	COMPRESSION SPRING	U013	31
G1661081	TWIST SPRING - LEFT	U013	32
G1661083	GROUNDING PLATE - HIGH VOLTAGE	U013	33
G1661084	SPRING:PLATE:AIO:BLACK	U013	34
G1661086	BRACKET:OPTICAL UNIT:FRAME:UPPER	U013	35
G1661087	SPRING:CUSHION:FRAME:UPPER	U013	36
G1661088	UPPER FRONT DUCT	U013	37
G1661089	PIN:PLATE:DEVELOPMENT UNIT	U013	38
G1661090	GROUND PLATE - DCHIP	U013	39
G1661093	GEAR - 20Z	U013	40
G1661095	SHEET:BASE:FRAME	U013	41
G1661096	GROUND PLATE - FRONT	U013	42
G1661097	GROUND PLATE - LEFT	U013	43
G1661110	HARNESS GUIDE	U012	28
G1661111	FRAME - TRANSFER DRIVE UNIT	U011	11
G1661112	GEAR COVER	U013	44
G1661118	GROUNDING WIRE	U011	12
G1661119	MOTOR BRACKET	U011	13
G1661123	FRAME - ON-OFF DRIVE UNIT	U011	14
G1661125	SHIELDING PLATE	U011	15
G1661131	DC MOTOR - DC24V 5.3W	U011	16
G1661135	MOTOR - DC24V 1.6W	U011	17
G1661139	FRAME - TRANSPORT DRIVE UNIT	U011	18
G1661151	MOTOR BRACKET	U011	19
G1661152	GROUNDING PLATE	U011	20
G1661194	FRAME - DUPLEX DRIVE UNIT	U011	21
G1661261	INNER COVER - EXIT	U001	6
G1661280	CUSHION - IMAGING UNIT	U013	45

Exclusive Parts

Number	Part Name	Group	ID
G1661311	SEAL - 5X15X222MM	U001	7
G1661312	SEAL - 7X25X176MM	U001	8
G1661313	SEAL - 3X8X411MM	U001	9
G1661314	LOWER SEAL - 1	U013	46
G1661315	LOWER SEAL - 2	U013	47
G1661316	LOWER SEAL - 3	U013	48
G1661318	SHEET - CASSETTE COVER	U001	10
G1661319	SEAL:COVER:LEFT:7	U001	11
G1661323	SHEET:FRAME:RIGHT	U013	49
G1661343	KEY:FUSING	U013	50
G1661382	BRACKET:BRAKE:COVER:UPPER	U013	51
G1661390	CAUTION DECAL - TRANSFER BELT	U014	6
G1661397	(NA/TWN/EU):DECAL:CAUTION:PRESSURE RELEASE	U014	7
G1661398	(CHN):DECAL:FUSING PRESSURE RELEASE	U014	8
G1662551	PAPER TRAY	U004_S001	10
G1662552	PAPER TRAY - FRONT	U004_S001	11
G1662553	CASSETTE COVER	U004_S001	12
G1662554	DUPLEX GUIDE	U004	13
G1662555	LEFT SIDE FENCE	U004_S001	14
G1662556	RIGHT SIDE FENCE	U004_S001	15
G1662558	EXTENSION TRAY	U004_S001	16
G1662559	END FENCE	U004_S001	17
G1662567	BOTTOM PLATE STOPPER	U004_S001	18
G1662568	COMPRESSION SPRING	U004_S001	19
G1662569	LEVER PAPER VOLUME SENSOR	U004_S001	20
G1662570	COMPRESSION SPRING	U004_S001	21
G1662571	SHEET - CASSETTE	U004_S001	22
G1662572	EARTH SPRING	U004_S001	23
G1662573	HOLDER SHEET	U004_S001	24
G1662577	END FENCE - PRESSURE	U004_S001	25
G1662578	COMPRESSION SPRING	U004_S001	26
G1662582	GROUNDING SPRING	U013	52
G1662583	SPRING PLATE:PAPER TRAY:POSITIONING	U013	53
G1662585	FEELER - PAPER END SENSOR	U013	54

Number	Part Name	Group	ID
G1662586	FEELER HOLDER	U013	55
G1662588	HOLDER:PAPER TRAY:POSITIONING	U013	56
G1662589	DAMPING INSULATION	U004_S001	27
G1662592	SIDE FENCE DECAL	U014	9
G1662593	(EU):CAUTION DECAL - INKJET PAPER	U014	10
G1662596	HOLDER:RESISTOR:BASE	U013	57
G1662597	SPRING PLATE:RESISTOR:BASE:LOWER	U013	58
G1662598	SPRING PLATE:RESISTOR:BASE:UPPER	U013	59
G1662606	COMPRESSION SPRING	U004_S001	28
G1662619	SHEET:BASE	U004_S001	29
G1663331	DECAL - BLACK	U006	1
		U013	60
G1663332	DECAL - MAGENTA	U006	2
G1663333	DECAL - CYAN	U006	3
		U013	61
G1663334	DECAL - YELLOW	U006	4
		U013	62
G1663852	REGISTRATION ROLLER - DRIVEN	U008_S001	4
G1663855	TENSION SPRING	U008_S001	5
G1663859	REGISTRATION SENSOR FEELER	U008_S001	6
G1663860	TORSION SPRING	U008_S001	7
G1663862	GUIDE SHEET - REGISTRATION	U008_S001	8
G1663863	REGISTRATION GUIDE	U008_S001	9
G1663865	GEAR - 14Z	U008_S001	10
G1663867	DRIVE GEAR - 14Z	U008_S001	11
G1663903	RIGHT FRAME - FRONT COVER	U008	12
G1663904	LEFT FRAME - FRONT COVER	U008	13
G1663905	RIGHT LOCK LEVER	U008	14
G1663906	LEFT LOCK LEVER	U008	15
G1663907	LOCK GUIDE	U008	16
G1663908	LOCK LEVER ARM	U008	17
G1663909	TENSION SPRING	U008	18
G1663910	GROUND WIRE	U008	19
G1663921	GUIDE PLATE SPRING - MIDDLE	U008	20

Exclusive Parts

Number	Part Name	Group	ID
G1663925	TORSION SPRING - FEELER	U008	21
G1663927	STOPPER BAND	U008	22
G1663928	BRAKE RACK - FRONT COVER	U008	23
G1663933	STOPPER:FEELER:PAPER FEED S ENSOR	U008	24
G1663957	WASHER - 0.8X10.8MM	U008	25
		U010_S001	9
G1663961	COMPRESSION SPRING	U008_S001	26
G1663962	COMPRESSION SPRING HOLDER	U008	27
G1663965	GROUND WIRE	U008_S001	28
G1663967	ELECTRODE PLATE - LINK	U008_S001	29
G1663968	ELECTRODE PLATE - CONTACT P OINT	U008_S001	30
G1663970	LEFT HOOK	U008	31
G1663971	RIGHT FHOOK	U008	32
G1663972	COMPRESSION SPRING - GRIP	U008	33
G1663983	SPACER:GROUND PLATE:TRANS PORT	U008_S001	34
G1663996	DECAL:INSERT SUB-UNIT:COVER	U014	11
G1663997	GROUND WIRE:TRANSFER/SEPA RATION	U008_S001	35
G1664310	DECAL:WARNING (HIGH TEMPER ATURE):1:CUD	U009_S001	7
		U009_S002	7
		U009_S003	7
		U009_S004	7
G1664456	GUIDE ROLLER - EXIT	U010_S001	10
G1664457	DRIVEN ROLLER - EXIT	U010_S001	11
G1664463	EXIT GUIDE PLATE	U010_S001	12
G1664464	DECAL:HIGHTEMPERATURE	U008	36
G1664606	DUPLEX ROLLER	U008	37
G1665280	TERMINAL BOARD	U012	29
G1665700	BRACKET - POWER SUPPLY UNIT	U012	30
G1665706	GROUND PLATE:SHAFT:IMAGING UNIT	U013	63
G1665708	2ND TERMINAL- TRANSFER	U012	31
G1665715	BRACKET - MAIN SWITCH	U012	32
G1665716	TERMINAL:AIO	U012	33
G1665724	HARNESS CLAMP HOLDER	U013	64

Number	Part Name	Group	ID
G1665725	HARNESS COVER	U012	34
G1665726	CUSHION - HARNESS	U012	35
G1665732	BRACKET SAFETY SWITCH	U012	36
G1665733	LINK - SAFETY SWITCH	U012	37
G1665734	TORSION SPRING - SAFETY SWIT CH	U012	38
G1665736	TENSION SPRING - SAFETY SWIT CH	U012	39
G1665737	COMPRESSION SPRING - SAFETY SWITCH	U012	40
G1665738	1ST TERMINAL - TRANSFER	U012	41
G1665745	HARNESS COVER	U011	22
G1665748	LEVER - SAFETY SWITCH	U012	42
G1665751	CONNECTOR HOLDER - FUSING	U012	43
G1665754	ARM:LINK:SAFETY SWITCH	U012	44
G1665759	GROUND PLATE - FUSING	U012	45
G1666026	BUSHING - 19MM	U007_S001	3
G1666045	SPRING - FEELER	U012	46
G1666046	SENSOR FEELER	U012	47
G1666099	COMPRESSION SPRING	U007_S001	4
G1666103	SENSOR HOLDER	U012	48
G1666107	GROUNDING PLATE	U012	49
G1666191	CLEANER DECAL - DENSITY SENS OR	U012_S001	50
G1666193	LEFT HOLDER - TRANSFER BELT UNIT	U007_S001	5
G1666194	RIGHT HOLDER - TRANSFER BEL T UNIT	U007_S001	6
G1666196	RIGHT SLIDER - TRANSFER BELT UNIT	U007_S001	7
G1666197	LEFT SLIDER - TRANSFER BELT U NIT	U007_S001	8
G1666580	STOPPER SHEET - PHOTOINTERR UPTOR	U012	51
G1666584	USED TONER SENSOR	U012	52
G1666586	FEELER - SET SENSOR	U012	53
G1666587	SENSOR BRACKET	U012	54
G1666592	SPRING PLATE -COLLECTION BO	U013	65

Exclusive Parts

Number	Part Name	Group	ID
	TTLE		
G1831050	LEFT SLIDE ARM	U013	66
G1831051	RIGHT SLIDE ARM	U013	67
G1831052	LEFT TORSION SPRING - ARM	U013	68
G1831053	RIGHT TORSION SPRING - ARM	U013	69
G1831054	SLIDE RAIL:LEFT	U013	70
G1831055	SLIDE RAIL:RIGHT	U013	71
G1831061	TORSION SPRING - SEPARATION PLATE	U013	72
G1831066	TORSION SPRING- SLIDE STOPPE R	U013	73
G1831067	STOPPER PLATE - SCANNER	U013	74
G1831068	RIGHT SLIDE STOPPER - SCANNE R	U013	75
G1831069	COMPRESSION SPRING - STOPPE R	U013	76
G1831070	UPPER SUPPORTING PLATE - CO VER	U013	77
G1831071	RIGHT ACTUATOR - STOPPER	U013	78
G1831072	WIRE - SCANNER LOCK	U013	79
G1831075	PLATE:SHAFT	U013	80
G1831082	ARM - LOCK LEVER	U013	81
G1831085	BRACKET - ARM	U013	82
G1831088	TENSION SPRING -LOCK ARM	U013	83
G1831090	GROUND PLATE:SUPPORTING PL ATE:LEFT	U013	84
G1831091	GROUND PLATE:SUPPORTING PL ATE:RIGHT	U013	85
G1831475	SHEET:PANEL:ADDRESS	U014	12
G1831834	LEFT GROUND PLATE - SCANNER	U013	86
G1835300	SPEAKER - DIA50	U012	55
G1835824	CASE - CORE	U012	56
G1835826	BRACKET - SPEAKER	U012	57
G8003133	SIDE FENCE GEAR	U004_S001	30
GA082014	PLAIN SHAFT BEARING:DIA6:DIA1 0:9	U010_S001	13
GA082015	PLAIN SHAFT BEARING:DIA6:DIA9: 7	U008_S001	38

Number	Part Name	Group	ID
GA120011	DISCHARGE BRUSH EXIT	U010_S001	14
GA132101	SPACER - 0.13 X 12MM	U011	24
GA145013	SHAFT - 6 X 39.5MM	U011	25
GA145014	SHAFT - 6 X 55.3MM	U011	26
GA148016	SHAFT - 6 X 26.7MM	U011	27
GA148018	SHAFT - 6 X 21.9MM	U011	28
GB010039	GEAR:AIO:DRIVE:MIDDLE	U011	29
GB010040	GEAR:AIO:DRIVE:1	U011	30
GB011101	GEAR - 37Z	U011	31
GB011102	GEAR - 19/38Z	U011	32
GB011103	GEAR - 28/36Z	U011	33
GB011104	GEAR - 20/35Z	U011	34
GB011105	GEAR - 29Z	U011	35
GB011106	GEAR - 22/31Z	U011	36
GB011108	GEAR - 21Z	U011	37
GB011109	GEAR - 28Z	U011	38
GB011110	GEAR - 31Z	U011	39
GB011111	GEAR - 19Z	U011	40
GB011112	GEAR - 29Z	U011	41
GB011118	REGIST DRIVE GEAR	U011	42
GB011133	GEAR - 15Z	U008_S001	39
		U010_S001	15
GB012102	GEAR - 54Z	U011	43
GB013114	GEAR - 35Z	U011	44
GB013115	GEAR - 21Z	U011	45
GB013117	GEAR - 19Z	U011	46
GB017103	GEAR - 21/45Z	U011	47
GB017104	GEAR - 24/57Z	U011	48
GB017109	GEAR - 16/42Z	U011	49
GB017111	GEAR - 16/51Z	U011	50
GB017112	GEAR - 21/73Z	U011	51
GB017113	GEAR - 40/65Z	U011	52
GB017116	GEAR - 17/42Z	U011	53
GB017120	GEAR:AIO:JOINT:2	U011	54
GB017123	GEAR:AIO:DRIVE	U011	55
GB017124	GEAR:TRANSFER:DRIVE:MIDDLE	U011	56
GB030036	PULLEY - 18T	U011	57
GF013001	BOTTOM PLATE PAD	U004_S001_S001	4

Exclusive Parts

Number	Part Name	Group	ID
GF020000	REGISTRATION ROLLER - DRIVE	U008_S001	40
GF020061	EXIT ROLLER	U010_S001	16
GF020073	TRANSPORT ROLLER:DUPLEX	U008_S001	41
GX041120	STEPPER MOTOR - DC 14.8W	U011	58
GX061148	BRUSHLESS MOTOR:DC24V:10W	U011	59
GX061149	BRUSHLESS MOTOR:DC24V:21W	U011	60
GX061150	BRUSHLESS MOTOR:DC24V:35W	U011	61
GX201123	MAGNETIC CLUTCH:0.25N	U004	31
		U011	62
GX450006	(TWN):HEATER:110V:1000W	U009_S003	8
GX450008	(NA):HEATER:120V:1000W:INFRARED	U009_S002	9
GX450009	(CHN/EU):HEATER:230V:1000W	U009_S001	10
		U009_S004	10
GZ230081	(NA/TWN):POWER SUPPLY UNIT	U012	58
GZ230082	(EU):POWER SUPPLY UNIT	U012	59
GZ230083	(CHN):POWER SUPPLY UNIT	U012	60
GZ300004	POWER PACK	U012	61
H5213355	C RING - PAPER FEED ROLLER	U004	32
M0182608	COVER:BASE	U004_S001	34
M0184459	ROLLER:DRIVEN:EXIT:OUTER	U010_S001	17
M0184464	GUIDE:PLATE:EXIT:OUTER	U010_S001	18
M0185711	COVER:CONTROL BOARD:ASS'Y	U012	62
M0185752	SPACER:GROUND PLATE:FLAT CABLE:SCANNER UNIT	U012	63
M0185757	HARNESS COVER SHEET:ADF	U013	87
M0353974	COMPRESSION SPRING:HOUSING:TRANSPORT	U008	42
M0751105	BRACKET:MOTOR	U011	63
M0751107	SHIELDING PLATE:GEAR:2	U011	64
M0751251	GUIDE:LOUVER	U001_S001	12
M0751252	SEAL:STOPPER:LOUVER	U001_S001	13
M0751253	LOUVER	U001_S001	14
M0751308	SEAL:GUIDE:LOUVER:UPPER	U001_S001	15
M0751309	SEAL:GUIDE:LOUVER:LOWER	U001_S001	16
M0751498	LCD:STN:MV	U002_S001	2
		U002_S002	2
		U002_S003	2

		U002_S004	2
		U002_S005	2
		U002_S006	2
M0754607	SPRING:PRESSURE:DUPLEX	U008	43
M0931852	OPTICAL WRITING UNIT:ASS'Y	U005	1
M0960042	COVER:LEFT:ASS'Y	U001_S001	17
M0962550	PAPER TRAY:ASS'Y	U004_S001	36
M0962560	SIDE FENCE:LEFT:MANUAL FEED	U004_S001	37
M0962561	SIDE FENCE:RIGHT:MANUAL FEED	U004_S001	38
M0963912	HOLDER:GUIDE PLATE:REVERSE	U008	45
M0963923	GUIDE PLATE:EXIT:MIDDLE	U008	46
M0963924	FEELER:PAPER FEED SENSOR	U008	47
M0963926	ROLLER:GUIDE:EXIT:MIDDLE	U008	48
M0963987	DECAL:GRIP:HOUSING	U008_S001	49
M0963988	DECAL:INSERT SUB-UNIT:TRANSPORT UNIT	U008_S001	50
M0963989	RESISTOR:TRANSFER/SEPARATION	U008_S001	51
M0963993	RESISTOR:EARTH:PAPER FEED	U013	88
M0963994	RESISTOR:EARTH:EXIT:DISCHARGE SECTION	U010_S001	19
M0964018	(NA):FUSING UNIT:ASS'Y	U009_S002	11
M0964020	(TWN):FUSING UNIT:ASS'Y	U009_S003	12
M0964028	(CHN/EU):FUSING UNIT:ASS'Y	U009_S001	13
		U009_S004	13
M0964076	FUSING ENTRANCE GUIDE PLATE:UPPER	U009_S001	14
		U009_S002	14
		U009_S003	14
		U009_S004	14
M0964077	FUSING ENTRANCE GUIDE PLATE:LOWER	U009_S001	15
		U009_S002	15
		U009_S003	15
		U009_S004	15
M0964084	HOLDER:FUSING ENTRANCE GUIDE PLATE:RIGHT	U009_S001	16
		U009_S002	16
		U009_S003	16
		U009_S004	16

Exclusive Parts

Number	Part Name	Group	ID
M0964085	HOLDER:FUSING ENTRANCE GUIDE PLATE:LEFT	U009_S001	17
		U009_S002	17
		U009_S003	17
		U009_S004	17
M0964089	TORSION SPRING:ENTRANCE:RIGHT	U009_S001	18
		U009_S002	18
		U009_S003	18
		U009_S004	18
M0964090	TORSION SPRING:ENTRANCE:LEFT	U009_S001	19
		U009_S002	19
		U009_S003	19
		U009_S004	19
M0964111	COVER:FUSING	U009_S001	20
		U009_S002	20
		U009_S003	20
		U009_S004	20
M0964112	PRESSURE COVER	U009_S001	21
		U009_S002	21
		U009_S003	21
		U009_S004	21
M0964114	EXIT GUIDE PLATE - PRESSURE	U009_S001	22
		U009_S002	22
		U009_S003	22
		U009_S004	22
M0964115	TORSION SPRING:GUIDE PLATE:PRESSURE:RIGHT	U009_S001	23
		U009_S002	23
		U009_S003	23
		U009_S004	23
M0964116	TORSION SPRING:GUIDE PLATE:PRESSURE:LEFT	U009_S001	24
		U009_S002	24
		U009_S003	24
		U009_S004	24
M0964117	DECAL:FUSING EXIT:OPEN AND CLOSE	U009_S001	25
		U009_S002	25
		U009_S003	25
		U009_S004	25
M0964126	DECAL:FUSING:LEVER:LEFT	U009_S001	26
		U009_S002	26

		U009_S003	26
		U009_S004	26
M0964127	DECAL:FUSING:LEVER:RIGHT	U009_S001	27
		U009_S002	27
		U009_S003	27
		U009_S004	27
M0964455	GROUND PLATE:EXIT:1	U010_S001	20
M0964456	GROUND PLATE:EXIT:2	U010_S001	21
M0964458	SPRING:PRESSURE:EXIT:INNER	U010_S001	22
M0964459	FEELER:L	U010_S001	23
M0964460	SPRING:PRESSURE:EXIT:OUTER	U010_S001	24
M0964461	FEELER:R	U010_S001	25
M0964462	LINK:SLIDE	U010_S001	26
M0964463	LINK:TURN	U010_S001	27
M0964464	COMPRESSION SPRING	U010_S001	28
M0964465	TORSION SPRING:1	U010_S001	29
M0964466	TORSION SPRING:2	U010_S001	30
M0965703	DC SOLENOID:FUSING:ASS'Y	U013	89
M0965711	SHADEING PLATE:HARNESS:POWER SUPPLY UNIT	U012	64
M0965760	GROUND PLATE:REGISTRATION ROLLER	U013	90
M0965761	GROUND PLATE:BASE:PSU	U013	91
M0966202	TRANSFER ROLLER:SUB-ASS'Y	U008_S001_S001	52
M0CS2562	BASE:ADHESION	U004_S001_S001	33
M0CS2620	FRICTION PAD:ADHESION	U004_S001	35
M0CS3802	HOUSING:TRANSPORT SUB-UNIT:ASS'Y	U008_S001	55
M0CS6000	INTERMEDIATE TRANSFER SECTION:ASS'Y	U007_S001	9
M0CS6250	TRANSFER ROLLER:TRANSFER/SEPARATION	U008_S001_S001	53
M1001056	HINGE:TORQUE LIMITER	U013	92
M1001060	HOLDER:USB	U012	65
M1001061	BASE:USB	U012	66
M1001372	(EU):DECAL:SHORT_CUT_KEY:SYMBOL-EU	U014	14
M1003903	COVER:FRONT	U008	54

Exclusive Parts

Number	Part Name	Group	ID
M1562822	FRAME:PICKUP	U003_S001_S001	1
M1562823	PICKUP ROLLER	U003_S001_S001	2
M1562824	ARM:STOPPER	U003_S001	3
M1562826	COIL SPRING:PICKUP	U003_S001_S001	5
M1562828	GEAR:28T	U003_S001_S001	6
M1562829	PAWL:PICKUP	U003_S001_S001	7
M1562830	FEED ROLLER	U003_S001_S001	8
M1562832	SHAFT:TRANSPORT ROLLER:UPPER PAPER FEED	U003_S001	9
M1562833	ARM:ORIGINAL SENSOR	U003_S001	10
M1562834	SHAFT:PICKUP	U003_S001	11
M1562835	GEAR:28T	U003_S001	12
M1562836	COIL SPRING:FEED ROLLER:UPPER	U003_S001	13
M1562837	COIL SPRING:PAWL	U003_S001_S001	14
M1562845	GROUND PLATE	U003_S001	15
M1562846	SCREW:3X4	U003_S001	16
M1562847	GEAR:21T	U003_S001	17
M1562848	GEAR:28T	U003_S001	18
M1562849	GEAR:37T	U003_S001	19
M1562850	GEAR:39T	U003_S001	20
M1562851	GEAR:46T	U003_S001	21
M1562852	GEAR:43T	U003_S001	22
M1562853	GEAR:53T	U003_S001	23
M1562856	EXIT ROLLER	U003_S001	24
M1562857	PLAIN SHAFT BEARING:LEFT:EXIT ROLLER	U003_S001	25
M1562858	PLAIN SHAFT BEARING:RIGHT:EXIT ROLLER	U003_S001	26
M1562861	REGISTRATION ROLLER:ASS'Y	U003_S001	27
M1562862	ARM:REGISTRATION SENSOR	U003_S001	28
M1562864	DISCHARGE BRUSH	U003_S001	29
M1562865	FRAME:MOTOR:ADF	U003_S001	30
M1562868	COIL SPRING:PLATE:ADF	U003_S001	31
M1562886	SHAFT:EXIT ROLLER	U003_S001	32
M1562890	COIL SPRING:REAR	U003_S001	33
M1562892	SCREW:3X8	U003_S001	34
M1562896	PAD:PICKUP	U003_S001	35

Number	Part Name	Group	ID
M1562898	SCREW:3X6	U003_S001	36
M1562899	SHEET:OUTLET	U003_S001	37
M1981076	LEVER:LOCK:UPPER:M198	U013_S001	93
M1981085	SPRING PLATE:LSU:POSITIONING	U013	94
M1981262	COVER:CASSETTE:M198	U001	18
M1981281	BASE:END FENCE:EXIT:M198	U013	95
M1981282	END FENCE:EXIT:REAR:M198	U013	96
M1981283	END FENCE:EXIT:FRONT:M198	U013	97
M1981301	PLATE:LOGO:RIC:ULG	U014	15
M1981333	COVER:RIGHT:M198	U001	19
M1982580	SHAFT:PAPER FEED ROLLER	U004	39
M1984128	DECAL:CAUTION:FUSING PRESSURE RELEASE:M198	U014	16
M1984450	GUIDE:EXIT:ASS'Y	U010_S001	31
M1984453	GUIDE:EXIT:LOWER:M198	U010_S001	32
M1985721	BASE:TRANSCIVER:LAN ADAPTER:M198	U012	67
M1986003	DENSITY SENSOR:ASS'Y	U012_S001	68
M2011600	(M203):(NA/EU):SCANNER:M201:ASS'Y	U003	38
M2021012	SHAFT:LOCK:M202:ASS'Y	U013_S001	98
M2021060	SEPARATION PLATE:SLIDE:M202	U013	99
M2021065	STOPPER:SLIDE:SCANNER:LEFT:M202	U013	100
M2021250	COVER:UPPER:M202	U013	101
M2021251	COVER:HARNESS:SCANNER:RIGHT:M202	U013	102
M2021252	COVER:HARNESS:SCANNER:LEFT:M202	U013	103
M2021258	COVER:INTERFACE:M202	U001	20
M2021259	COVER:MEMORY:M202	U001	21
M2021274	COVER:REAR:M202	U001	22
M2021278	COVER:PAPER EXIT SUB-UNIT	U001	23
M2021390	DECAL:CAUTION:WEIGHT:29KG:M202	U014	17
M2021466	OPERATION PANEL BOARD	U002_S001	3
		U002_S002	3
		U002_S003	3

Exclusive Parts

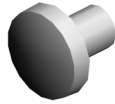
Number	Part Name	Group	ID
		U002_S004	3
		U002_S005	3
		U002_S006	3
M2021473	(M204):(NA):SHEET:OPERATION SUB-UNIT	U002_S001	4
M2021474	(M204):(EU):SHEET:OPERATION SUB-UNIT	U002_S003	5
M2021475	(M203):(NA):SHEET:OPERATION SUB-UNIT	U002_S002	6
M2021476	(M203):(EU):SHEET:OPERATION SUB-UNIT	U002_S004	7
M2021478	(CHN):SHEET:OPERATION SUB-UNIT	U002_S006	8
M2021479	(TWN):SHEET:OPERATION SUB-UNIT	U002_S005	9
M2021600	(M204):SCANNER:ASS'Y	U003	39
M2021634	SEPARATION SUB-UNIT:ASS'Y	U003_S001	41
M2021642	ADF:ASS'Y	U003_S001	40
M2021643	PICKUP ROLLER:ASS'Y	U003_S001_S001	66
M2021750	COVER:REAR:ADF	U003_S001	42
M2021751	COVER:FRONT:ADF	U003_S001	43
M2021752	COVER:UPPER:ADF	U003_S001	44
M2021755	ORIGINAL SENSOR	U003_S001	45
M2021756	DC STEPPER MOTOR:ADF	U003_S001	46
M2021758	CONNECTOR:HARNESS	U003_S001	47
M2021759	TRAY:ORIGINAL	U003_S001	48
M2021760	COVER:TRAY:ORIGINAL	U003_S001	49
M2021761	SIDE FENCE:RIGHT	U003_S001	50
M2021762	SIDE FENCE:LEFT	U003_S001	51
M2021763	GEAR:18T	U003_S001	52
M2021764	COIL SPRING:GEAR:SIDE FENCE	U003_S001	53
M2021766	EXTENSION TRAY:EXIT	U003_S001	54
M2021767	HINGE:LEFT	U003_S001	55
M2021768	SCREW:4X8	U003_S001	56
M2021769	HINGE:RIGHT	U003_S001	57
M2021770	EXIT ROLLER	U003_S001	58
M2021771	COVER:LOWER:ADF	U003_S001	59
M2021772	DRIVEN ROLLER:TRANSPORT:UP	U003_S001	60

Number	Part Name	Group	ID
	PER:ADF		
M2021775	PRESSURE PLATE:ADF:M202	U003_S001	62
M2021776	SPONGE:ADF:M202	U003_S001	63
M2021777	SHAFT:DRIVEN ROLLER:TRANSPORT:ADF:M202	U003_S001	64
M2021778	DRIVEN ROLLER:TRANSPORT:ADF:M202	U003_S001	65
M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH	U003_S001_S001	67
M2021780	GEAR:22T	U003_S001_S001	4
M2021781	PAWL:MECHANICAL SPRING CLUTCH:M202	U003_S001_S001	61
M2025126	PCB:EGB:ASS'Y	U012	70
M2025825	SHEET:FFC:SCANNER	U012	71
M2031381	(M203):(NA/27):DECAL:NAME PLATE:M203	U014	18
M2031400	(M203):(NA):OPERATION PANEL:ASS'Y	U002_S002	10
M2031401	(M203):(EU):OPERATION PANEL:ASS'Y	U002_S004	11
M2041323	(EU):DECAL:EAC-TRCU:PS	U014	19
M2041381	(M204):DECAL:NAME PLATE:M204	U014	20
M2041400	(M204):(NA):OPERATION PANEL:ASS'Y	U002_S001	12
M2041401	(M204):(EU):OPERATION PANEL:ASS'Y	U002_S003	13
M2041402	(CHN):OPERATION PANEL:ASS'Y	U002_S006	14
M2041403	(TWN):OPERATION PANEL:ASS'Y	U002_S005	15
M2041881	(NA/EU):DECAL:CAUTION:COPY	U014	21
M2041883	(EU):DECAL:CAUTION:COPY	U014	22
M2041884	(TWN):DECAL:CAUTION:COPY	U014	23
M2045652	PCB:CTL:MPDL:ASS'Y	U012	72
M2045672	(NA):PCB:FAX:ASS'Y	U012	73
M2045674	(CHN/EU):PCB:FAX:ASS'Y	U012	74
M2045676	(TWN):PCB:FAX:ASS'Y	U012	75
M2875003	PCB:WIFI	U012	77

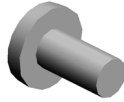
Standard Parts



03530030N
SCREW:M3X3



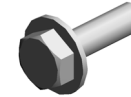
03530040N
SCREW - M3X4



03530060N
BIND SCREW - M3X6



03603006N
SCREW - M3X6



03603010N
SCREW:M3X10



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10



04503016N
TAPPING SCREW:3X16



04504010N
TAPPING SCREW:M4X10



04524010N
BINDING SELF-TAPPING SCREW:4X10



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



07200030E
RETAINING RING - M3



07200040E
RETAINING RING - M4



07200060E
RETAINING RING - M6



08046123
HEXAGONAL BOLT:W/WASHER:M3X8



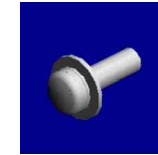
08050088
RETAINING RING - M6



08050089
RETAINING RING - M4



08050092
RETAINING RING - 3M



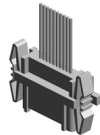
09543008N
SCREW - M3X8



11024473
CT CONNECTOR - 2P



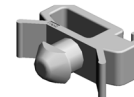
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CONNECTOR - 3P



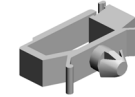
11033902
CONNECTOR - 10P



11050724
CLAMPS:WES-1210



11050758
CLAMP:LWSM-0306A



11050760
CLAMP:LWSM-0511A

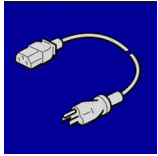


11050761
CLAMP:LWS-0511A



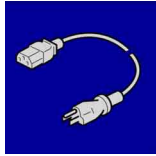
11050762
CLAMP:LWS-0711A

Standard Parts



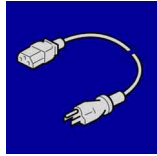
11500409

(TWN):POWER SUPPLY COD
E:125V:15A



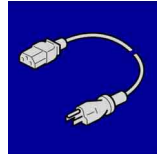
11500427

(NA):POWER SUPPLY CODE:
125V:15A



11500457

(EU):POWER SUPPLY CODE:
250V:10A



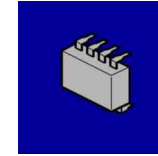
11500460

POWER SUPPLY CODE:250V
:10A



12042612

MICRO SWITCH:D3V-16506-3
C25



14075317

EEPROM:M24C16-WBN6(RE
V.S/W/G)



16072056

FERRITE CORE:33.5X6.5X20

PM Part List

Number	Part Name	Num	Group	ID
M0964018	(NA):FUSING UNIT:ASS'Y	1	U009_S002	11
M0964020	(TWN):FUSING UNIT:ASS'Y	1	U009_S003	12
M0964028	(CHN/EU):FUSING UNIT:ASS'Y	2	U009_S001	13
			U009_S004	13
M0966202	TRANSFER ROLLER:SUB-ASS'Y	1	U008_S001_S001	52
M0CS6000	INTERMEDIATE TRANSFER SECTION:ASS'Y	1	U007_S001	9

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202006-01	2006 Modification	-	M0352620	FRICTION PAD	M0CS2620	FRICTION PAD:ADHESION	U004_S001	35	1	X/O			
202004-01	2004 Modification	-	M0931851	IMAGING UNIT:ASS'Y	M0931852	OPTICAL WRITING UNIT:ASS'Y	U005	1	1	X/O			
202003-01	2003 Modification	-	GA043030	TIMING BELT - 60S2M280	AA043730	TIMING BELT:60S2M280	U011	23	1	O/O			
202003-02	2003 Modification	-	GF020060	TRANSPORT ROLLER:DUPLEX	GF020073	TRANSPORT ROLLER:DUPLEX	U008_S001	41	1	O/O			
202001-01	2001 Modification	-	52152713	BOTTOM PLATE PAD	GF013001	BOTTOM PLATE PAD	U004_S001_S001	4	1	O/O			
202001-02	2001 Modification	-	M0182562	BASE:ADHESION	M0CS2562	BASE:ADHESION	U004_S001_S001	33	1	X/O			
201911-01	1911 Modification	-	M0963803	HOUSING:TRANSPORT SUB-UNIT:ASS'Y	M0CS3802	HOUSING:TRANSPORT SUB-UNIT:ASS'Y	U008_S001	55	1	O/O			
201908-01	1908 Modification	-	M0963802	HOUSING:TRANSPORT SUB-UNIT:ASS'Y	M0963803	HOUSING:TRANSPORT SUB-UNIT:ASS'Y	U008	44	1	O/O			
201908-02	1908 Modification	-	M0966000	INTERMEDIATE TRANSFER SECTION:ASS'Y	M0CS6000	INTERMEDIATE TRANSFER SECTION:ASS'Y	U007_S001	9	1	O/O			
201908-03	1908 Modification	-	M0976250	TRANSFER ROLLER:TRANSFER/SEPARATION	M0CS6250	TRANSFER ROLLER:TRANSFER/SEPARATION	U008_S001_S001	53	1	O/O			
201806-01	1806 Modification	-	M2875001	PCB:WIFI	M2875003	PCB:WIFI	U012	77	1	O/O			
201710-01	1710 Modification	-	M2025001	PCB:WIFI	M2875001	PCB:WIFI	U012	76	1	O/O			
201704-01	1704 Modification	-	M0964017	(NA):FUSING UNIT - 120V	M0964018	(NA):FUSING UNIT:ASS'Y	U009_S002	11	1	O/O			
201609-01	1609 Modification	-	M0964019	(TWN):FUSING UNIT - 110V	M0964020	(TWN):FUSING UNIT:ASS'Y	U009_S003	12	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201609-02	1609 Modification	-	M0964027	(CHN/EU):FUSIN G UNIT - 230V	M0964028	(CHN/EU):FUSIN G UNIT:ASS'Y	U009_S001	13	1	O/O			
			M0964027	(CHN/EU):FUSIN G UNIT - 230V	M0964028	(CHN/EU):FUSIN G UNIT:ASS'Y	U009_S004	13	1	O/O			
201606-01	1606 Modification	-	M1003902	COVER:FRONT	M1003903	COVER:FRONT	U008	54	1	X/O			
201605-01	1605 Modification	-	M2021277	COVER:PAPER E XIT SUB-UNIT:M2 02	M2021278	COVER:PAPER E XIT SUB-UNIT	U001	23	1	X/O			
201411-01	1411 Modification	A	M2021773	PAWL:MECHANI CAL SPRING CL UTCH:M202	M2021781	PAWL:MECHANI CAL SPRING CL UTCH:M202	U003_S001 _S001	61	1	X/X			
201410-01	1410 Modification	A	M1562825	GEAR:22T	M2021780	GEAR:22T	U003_S001 _S001	4	1	X/X			
201410-02	1410 Modification	A			M2021779	DISCHARGE BR USH:MECHANIC AL SPRING CLUT CH	U003_S001 _S001	67	1				
201410-03	1410 Modification	-	M2021630	ADF:ASS'Y	M2021642	ADF:ASS'Y	U003_S001	40	1	X/O			
201408-01	1408 Modification	-			M2021643	PICKUP ROLLER :ASS'Y	U003_S001 _S001	66	1	X/O			

