RICOH

Part Change Information List

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Sh-MF1	M052	201111		M0521489	M0521497	PCB: LCDC: AA: Ass'y	1	1	X/O		17	7						
Sh-MF1	M052	201111		M3642142	M3642146	PAPER STOPPER	1	1	X/O		21	26					V1102688	11090571
Sh-MF1	M053	201111		M3642142	M3642146	PAPER STOPPER	1	1	X/O		21	26					V1102688	11090571
Sh-MF1	M054	201111		M3642142	M3642146	PAPER STOPPER	1	1	X/O		21	26					V1102688	11090571
Sh-MF1	M052	201111		M0261730	M0261745	HOLDER:HINGE:LEFT	1	1	X/O		35	3					V1102820	11100516
Sh-MF1	M053	201111		M0261730	M0261745	HOLDER:HINGE:LEFT	1	1	X/O		35	3					V1102820	11100516
Sh-MF1	M054	201111		M0261730	M0261745	HOLDER:HINGE:LEFT	1	1	X/O		35	3					V1102820	11100516
Sh-MF1	M052	201111		M3651520	M3661521	Cover:Right	1	1	X/O		71	3						
Sh-MF1	M052	201111		M3651530	M3661531	Door: Right	1	1	X/O		71	5						
Sh-MF1	M052	201111		M3663230	M3663231	Tray: Exit: Moveable	1	1	X/O		73	12						
Sh-MF1	M052	201111		M3653220	M3653221	Tray: Exit:Fix	1	1	X/O		73	13						
Sh-MF1	M052	201111		M3663240	M3663241	Tray: Exit: Auxiliary: Samll	1	1	X/O		73	14						
Sh-MF1	M052	201111		M3653230	M3653231	Tray: Exit: Fix: Lower	1	1	X/O		73	15						
Sh-MF1	M052	201111		M3651540	M3661541	Cover: Exit: Left	1	1	X/O		73	16						
Sh-MF1	M052	201111		M3663120	M3663121	End Fence:Exit	1	1	X/O		77	5						

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Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Sh-MF1	M052	201201			M3642100	PAPER FEED UNIT:ASS'Y	0	1			20	28			RM052029		V1102535	
Sh-MF1	M053	201201			M3642100	PAPER FEED UNIT:ASS'Y	0	1			20	28			RM052029		V1102535	
Sh-MF1	M054	201201			M3642100	PAPER FEED UNIT:ASS'Y	0	1			20	28			RM052029		V1102535	

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Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Sh-MF1	M052	201202			M0520250	DUPLEX UNIT:UPPER:MF	0	1			66	29			RM052031		V1200206	
Sh-MF1	M053	201202			M0520250	DUPLEX UNIT:UPPER:MF	0	1			66	29			RM052031		V1200206	
Sh-MF1	M054	201202			M0520250	DUPLEX UNIT:UPPER:MF	0	1			66	29			RM052031		V1200206	
Sh-MF1	M052	201202			M0524601	FRAME:DUPLEX	0	1			66	30			RM052031		V1200206	
Sh-MF1	M053	201202			M0524601	FRAME:DUPLEX	0	1			66	30			RM052031		V1200206	
Sh-MF1	M054	201202			M0524601	FRAME:DUPLEX	0	1			66	30			RM052031		V1200206	
Sh-MF1	M054	201202		M3651520	M3651521	COVER:RIGHT	1	1	O/O		71	3			RM021016		V1103018	
Sh-MF1	M054	201202		M3651530	M3651531	DOOR:RIGHT	1	1	O/O		71	5			RM021016		V1103018	
Sh-MF1	M054	201202		M3661520	M3661521	COVER:EXIT:UPPER	1	1	O/O		71	6			RM021016		V1103018	
Sh-MF1	M054	201202		M3663230	M3663231	TRAY:EXIT:MOVEABLE	1	1	O/O		73	12			RM021016		V1103018	
Sh-MF1	M054	201202		M3653220	M3653221	TRAY:EXIT:FIX	1	1	O/O		73	13			RM021016		V1103018	
Sh-MF1	M054	201202		M3663240	M3663241	TRAY:EXIT:AUXILIARY:SMALL	1	1	O/O		73	14			RM021016		V1103018	
Sh-MF1	M054	201202		M3653230	M3653231	TRAY:EXIT:FIX:LOWER	1	1	O/O		73	15			RM021016		V1103018	
Sh-MF1	M054	201202		M3651540	M3651541	COVER:EXIT:LEFT	1	1	O/O		73	16			RM021016		V1103018	
Sh-MF1	M054	201202		M3663120	M3663121	END FENCE:EXIT	1	1	O/O		77	5			RM021016		V1103018	

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Part Change Information List

Date: April 27, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Sh-MF1	M052	201204		M0524200	M0524201	GUIDE:EXIT:FUSING	1	1	O/O		19	11			RM052037		V1103993	11110462
Sh-MF1	M054	201204		M0524200	M0524201	GUIDE:EXIT:FUSING	1	1	O/O		19	11			RM052037		V1103993	11110462

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Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Sh-MF1	M052	201206		M0521489	M0521497	PCB:LCDC:AA:ASS'Y	1	0	X/O		17	7			RM052038		V1201270	
Sh-MF1	M053	201206		M0521489	M0521497	PCB:LCDC:AA:ASS'Y	1	0	X/O		17	7			RM052038		V1201270	
Sh-MF1	M054	201206		M0521489	M0521497	PCB:LCDC:AA:ASS'Y	1	0	X/O		17	7			RM052038		V1201270	
Sh-MF1	M052	201206		M0521488	M0521496	PCB:LCDC:EU:ASS'Y	1	0	X/O		17	7			RM052038		V1201270	
Sh-MF1	M053	201206		M0521488	M0521496	PCB:LCDC:EU:ASS'Y	1	0	X/O		17	7			RM052038		V1201270	
Sh-MF1	M054	201206		M0521488	M0521496	PCB:LCDC:EU:ASS'Y	1	0	X/O		17	7			RM052038		V1201270	
Sh-MF1	M052	201206		M0521487	M0521495	PCB:LCDC:NA:ASS'Y	1	0	X/O		17	7			RM052038		V1201270	
Sh-MF1	M053	201206		M0521487	M0521495	PCB:LCDC:NA:ASS'Y	1	0	X/O		17	7			RM052038		V1201270	
Sh-MF1	M054	201206		M0521487	M0521495	PCB:LCDC:NA:ASS'Y	1	0	X/O		17	7			RM052038		V1201270	
Sh-MF1	M052	201206		G0523103	M0522830	PAPER FEED ROLLER:ASS'Y	1	1	X/O		49	10			RM052034		V1200487	12021373
Sh-MF1	M054	201206		G0523103	M0522830	PAPER FEED ROLLER:ASS'Y	1	1	X/O		49	10			RM052034		V1200487	12021373
Sh-MF1	M054	201206		AX050322	M3665571	STEPPER MOTOR:MM42:2.1V:1.8A	1	0	O/O		75	10					V1200401	

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Part Change Information List

Date: August 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Sh-MF1	M052	201208		M0521489	M0521497	PCB:LCDC:AA:ASS'Y	1	1	X/O		17	7			RM052038			
Sh-MF1	M053	201208		M0521489	M0521497	PCB:LCDC:AA:ASS'Y	1	1	X/O		17	7			RM052038			
Sh-MF1	M054	201208		M0521489	M0521497	PCB:LCDC:AA:ASS'Y	1	1	X/O		17	7			RM052038			
Sh-MF1	M052	201208		M0521488	M0521496	PCB:LCDC:EU:ASS'Y	1	1	X/O		17	7			RM052038			
Sh-MF1	M053	201208		M0521488	M0521496	PCB:LCDC:EU:ASS'Y	1	1	X/O		17	7			RM052038			
Sh-MF1	M054	201208		M0521488	M0521496	PCB:LCDC:EU:ASS'Y	1	1	X/O		17	7			RM052038			
Sh-MF1	M052	201208		M0521487	M0521495	PCB:LCDC:NA:ASS'Y	1	1	X/O		17	7			RM052038			
Sh-MF1	M053	201208		M0521487	M0521495	PCB:LCDC:NA:ASS'Y	1	1	X/O		17	7			RM052038			
Sh-MF1	M054	201208		M0521487	M0521495	PCB:LCDC:NA:ASS'Y	1	1	X/O		17	7			RM052038			
Sh-MF1	M052	201208		M0522605	M0212605	BASE:PAPER VOLUME SENSOR BOARD	1	1	X/O		45	9			RM052041		V1201679	
Sh-MF1	M054	201208		M0522605	M0212605	BASE:PAPER VOLUME SENSOR BOARD	1	1	X/O		45	9			RM052041		V1201679	
Sh-MF1	M054	201208			M0522560	END FENCE:ASS'Y	0	1			45	9			RM052041		V1201679	
Sh-MF1	M052	201208			M0522560	END FENCE:ASS'Y	0	1			45	43			RM052041		V1201679	
Sh-MF1	M053	201208			M0522560	END FENCE:ASS'Y	0	1			45	43			RM052041		V1201679	
Sh-MF1	M054	201208			M0520130	PAPER FEED	0	1			45	43			RM052041		V1201679	
Sh-MF1	M052	201208			M0520130	PAPER FEED	0	1			45	*			RM052041		V1201679	
Sh-MF1	M053	201208			M0520130	PAPER FEED	0	1			45	*			RM052041		V1201679	

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Part Change Information List

Date: November 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Sh-MF1	M052	201211		M0261745	M0261746	HOLDER:HINGE:LEFT	1	1	X/O		35	3					V1201087	12031555
Sh-MF1	M053	201211		M0261745	M0261746	HOLDER:HINGE:LEFT	1	1	X/O		35	3					V1201087	12031555
Sh-MF1	M054	201211		M0261745	M0261746	HOLDER:HINGE:LEFT	1	1	X/O		35	3					V1201087	12031555

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Part Change Information List

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201306		M0525378	M0525398	PCB:CTL:M052:ASS'Y	1	1	X/O		97	5					V1101693	
Sh-MF1	M053	201306		M0525379	M0525399	PCB:CTL:M053/M054:ASS'Y	1	1	X/O		97	5					V1101694	

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Part Change Information List

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201307		M0261745	M0261746	HOLDER:HINGE:LEFT	1	1	O/O		35	3					V1203214	12100478
Sh-MF1	M053	201307		M0261745	M0261746	HOLDER:HINGE:LEFT	1	1	O/O		35	3					V1203214	12100478
Sh-MF1	M054	201307		M0261745	M0261746	HOLDER:HINGE:LEFT	1	1	O/O		35	3					V1203214	12100478
Sh-MF1	M052	201307		G0525060	M0015250	PCB:SYNC DETECTOR BOARD	1	1	O/O		43	17					V1301110	13021099
Sh-MF1	M054	201307		G0525060	M0015250	PCB:SYNC DETECTOR BOARD	1	1	O/O		43	17					V1301110	13021099
Sh-MF1	M052	201307		M0525011	M0525013	PCB:BICU:SM1:ASS'Y	1	1	X/O		95	1					V1300325	13011100
Sh-MF1	M054	201307		M0525011	M0525013	PCB:BICU:SM1:ASS'Y	1	1	X/O		95	1					V1300325	13011100

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Part Change Information List

Date: October 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201310		M0265175	M0265177	PCB:LED-DB	1	1	X/O		41	7					V1303034	12010917
Sh-MF1	M053	201310		M0265175	M0265177	PCB:LED-DB	1	1	X/O		41	7					V1303034	12010917
Sh-MF1	M054	201310		M0265175	M0265177	PCB:LED-DB	1	1	X/O		41	7					V1303034	12010917
Sh-MF1	M052	201310		11500415	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O		93	103					V1303273	13090945
Sh-MF1	M054	201310		11500415	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O		93	103					V1303273	13090945

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Part Change Information List

Date: December 27, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201312			M0212564	END FENCE:SPACER	0	1			45	44			RM052064		V1303425	13092373
Sh-MF1	M054	201312			M0212564	END FENCE:SPACER	0	1			45	44			RM052064		V1303425	13092373

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Part Change Information List

Date: March 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201403		M0212658	M0212659	TRAY BOTTOM PLATE	1	1	X/O		45	17	A	X/O	RM052068		V1303224	13090146
Sh-MF1	M054	201403		M0212658	M0212659	TRAY BOTTOM PLATE	1	1	X/O		45	17	A	X/O	RM052068		V1303224	13090146
Sh-MF1	M052	201403		M0212564	M0212570	END FENCE:SPACER	1	1	X/O		45	44					V1400034	14010119
Sh-MF1	M054	201403		M0212564	M0212570	END FENCE:SPACER	1	1	X/O		45	44					V1400034	14010119
Sh-MF1	M052	201403		M0212808	M0212807	FEELER:PAPER END SENSOR:3INCH	1	1	X/X		49	15	A	X/O	RM052068		V1303224	13090146
Sh-MF1	M054	201403		M0212808	M0212807	FEELER:PAPER END SENSOR:3INCH	1	1	X/X		49	15	A	X/O	RM052068		V1303224	13090146
Sh-MF1	M052	201403		M0212811	M0212820	COVER:STAY:RIGHT	1	1	X/O		49	17	A	X/O	RM052068		V1400032	14010120
Sh-MF1	M054	201403		M0212811	M0212820	COVER:STAY:RIGHT	1	1	X/O		49	17	A	X/O	RM052068		V1400032	14010120

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Part Change Information List

Date: May 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201405			M0212658	TRAY BOTTOM PLATE	0	1			45	17			RM052068		V1401015	
Sh-MF1	M052	201405		M0212658	M0212659	TRAY BOTTOM PLATE	1	1	X/O		45	17	A		RM052068		V1401016	
Sh-MF1	M054	201405			M0212658	TRAY BOTTOM PLATE	0	1			45	17			RM052068		V1401015	
Sh-MF1	M054	201405		M0212658	M0212659	TRAY BOTTOM PLATE	1	1	X/O		45	17	A		RM052068		V1401016	
Sh-MF1	M052	201405			M0522710	HOLDER:FRICTION PAD:MANUAL FEED:ASS'Y	0	1			47	24			RM052066		V1400324	
Sh-MF1	M052	201405		M0523871	M0523872	TRANSFER ROLLER	1	1	O/O		53	11					V1301909	13041357
Sh-MF1	M054	201405		M0523871	M0523872	TRANSFER ROLLER	1	1	O/O		53	11					V1301909	13041357

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Part Change Information List

Date: June 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201406		G0963072		FRICTION PAD:8X50	1	0	X/O		15	23			RM020036a		V1401451	
Sh-MF1	M052	201406			M0211192	TERMINAL:POWER PACK:20MM:ASS'Y	0	3			93	4			RM0520069		V1401468	14041092
Sh-MF1	M054	201406			M0211192	TERMINAL:POWER PACK:20MM:ASS'Y	0	3			93	4			RM0520069		V1401468	14041092
Sh-MF1	M052	201406			M0521192	TERMINAL:POWER PACK:25MM:ASS'Y	0	2			93	12			RM0520069		V1401468	14041092
Sh-MF1	M054	201406			M0521192	TERMINAL:POWER PACK:25MM:ASS'Y	0	2			93	12			RM0520069		V1401468	14041092

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Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201410			M0522640	TRAY BOTTOM PLATE:ADHESION	0	1			45	17/18	set		RM052070		V1401907	

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Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201411		M3644617	D7814617	GUIDE PLATE:COVER:PAPER FEED	1	1	X/O		21	5			RM052079		V1403083	14080641
Sh-MF1	M053	201411		M3644617	D7814617	GUIDE PLATE:COVER:PAPER FEED	1	1	X/O		21	5			RM052079		V1403083	14080641
Sh-MF1	M054	201411		M3644617	D7814617	GUIDE PLATE:COVER:PAPER FEED	1	1	X/O		21	5			RM052079		V1403083	14080641
Sh-MF1	M053	201411		D4325134	D4325135	PCB:GWFCU3:EU:ASS'Y	1	1	O/O		103	3			RM052078		V1402254	14050716
Sh-MF1	M052	201411			D1175916	STEPPED SCREW:M3X8:SECOND KIND	0	1			21	29			RM052079		V1403083	14080641
Sh-MF1	M053	201411			D1175916	STEPPED SCREW:M3X8:SECOND KIND	0	1			21	29			RM052079		V1403083	14080641
Sh-MF1	M054	201411			D1175916	STEPPED SCREW:M3X8:SECOND KIND	0	1			21	29			RM052079		V1403083	14080641
Sh-MF1	M052	201411			M0212608	DECAL:OPERATE:END FENCE	0	1			46	46			RM052081		V1402206	14070370
Sh-MF1	M054	201411			M0212608	DECAL:OPERATE:END FENCE	0	1			46	46			RM052081		V1402206	14070370
Sh-MF1	M381	201411		D4325134	D4325135	PCB:GWFCU3:EU:ASS'Y	1	1	O/O		103	3			RM052078		V1402254	14050716

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Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201412		M0521746	M0521745	COVER:CTL:REAR LEFT:UPPER:EU	1	1	O/O		11	4			RM052076		V1403515	14070778
Sh-MF1	M054	201412		M0521746	M0521745	COVER:CTL:REAR LEFT:UPPER:EU	1	1	O/O		11	4			RM052076		V1403515	14070778
Sh-MF1	M052	201412		M0521776	M0521775	GUIDE:SLIDE:EXIT:EU	1	1	O/O		11	9			RM052076		V1403515	14070778
Sh-MF1	M052	201412			M0521776	GUIDE:SLIDE:EXIT:NA	0	1			11	9			RM052076		V1403512	
Sh-MF1	M052	201412		M0521742	M0521741	COVER:RIGHT:UPPER:EU:M052	1	1	O/O		11	16			RM052076		V1403515	14070778
Sh-MF1	M052	201412			M0522510	MANUAL FEED UNIT:MF1	0	1			13	23			RM052076		V1403515	14070778
Sh-MF1	M052	201412		B7893716	B7893726	TENSION SPRING:GATE PAWL:REVERSE	1	1	X/O		27	15			RM052084		V1403606	
Sh-MF1	M053	201412		B7893716	B7893726	TENSION SPRING:GATE PAWL:REVERSE	1	1	X/O		27	15			RM052084		V1403606	
Sh-MF1	M054	201412		B7893716	B7893726	TENSION SPRING:GATE PAWL:REVERSE	1	1	X/O		27	15			RM052084		V1403606	
Sh-MF1	M052	201412		M0521772	M0521771	COVER:SCANNER:REAR:EU	1	1	O/O		35	2			RM052076		V1403515	14070778
Sh-MF1	M053	201412		M0521772	M0521771	COVER:SCANNER:REAR:EU	1	1	O/O		35	2			RM052076		V1403515	14070778
Sh-MF1	M054	201412		M0521772	M0521771	COVER:SCANNER:REAR:EU	1	1	O/O		35	2			RM052076		V1403515	14070778
Sh-MF1	M052	201412		M0521762	M0521761	COVER:SCANNER:LEFT:EU	1	1	O/O		35	14			RM052076		V1403515	14070778
Sh-MF1	M053	201412		M0521762	M0521761	COVER:SCANNER:LEFT:EU	1	1	O/O		35	14			RM052076		V1403515	14070778
Sh-MF1	M054	201412		M0521762	M0521761	COVER:SCANNER:LEFT:EU	1	1	O/O		35	14			RM052076		V1403515	14070778
Sh-MF1	M052	201412		M0522640	M0522670	TRAY BOTTOM PLATE:ADHESION	1	1	O/O		45	45			RM052080		V1403494	14091377
Sh-MF1	M052	201412		M0525115	M0525117	PANEL:CONTROL BOARD	1	1	X/X		99	14	A		RM052085		V1403490	14061177
Sh-MF1	M053	201412		M0525115	M0525117	PANEL:CONTROL BOARD	1	1	X/X		99	14	A		RM052085		V1403490	14061177
Sh-MF1	M054	201412		M0525115	M0525117	PANEL:CONTROL BOARD	1	1	X/X		99	14	A		RM052085		V1403490	14061177
Sh-MF1	M052	201412		G1685118	M0525118	COVER:CARD	1	1	X/X		99	18	A		RM052085		V1403490	14061177
Sh-MF1	M053	201412		G1685118	M0525118	COVER:CARD	1	1	X/X		99	18	A		RM052085		V1403490	14061177
Sh-MF1	M054	201412		G1685118	M0525118	COVER:CARD	1	1	X/X		99	18	A		RM052085		V1403490	14061177

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201501		M0521776	M0521775	GUIDE:SLIDE:EXIT:EU	1	1	O/O		11	9					V1403522	
Sh-MF1	M052	201501			D7814651	LINK:GUIDE PLATE:OPEN AND CLOSE	0	1			21	28			RM052077		V1403083	14080641
Sh-MF1	M053	201501			D7814651	LINK:GUIDE PLATE:OPEN AND CLOSE	0	1			21	28			RM052077		V1403083	14080641
Sh-MF1	M054	201501			D7814651	LINK:GUIDE PLATE:OPEN AND CLOSE	0	1			21	28			RM052077		V1403083	14080641
Sh-MF1	M052	201501			D7814652	STEPPED SCREW:LINK:GUIDE PLATE:OPEN AND CLOSE	0	1			21	30	A		RM052077a		V1403083	14080641
Sh-MF1	M053	201501			D7814652	STEPPED SCREW:LINK:GUIDE PLATE:OPEN AND CLOSE	0	1			21	30	A		RM052077a		V1403083	14080641
Sh-MF1	M054	201501			D7814652	STEPPED SCREW:LINK:GUIDE PLATE:OPEN AND CLOSE	0	1			21	30	A		RM052077a		V1403083	14080641
Sh-MF1	M052	201501		M3646041	D7816041	DECAL:SIDE FENCE	1	1	X/O		23	1	A		RM052086		V1403088	14091122
Sh-MF1	M053	201501		M3646041	D7816041	DECAL:SIDE FENCE	1	1	X/O		23	1	A		RM052086		V1403088	14091122
Sh-MF1	M054	201501		M3646041	D7816041	DECAL:SIDE FENCE	1	1	X/O		23	1	A		RM052086		V1403088	14091122
Sh-MF1	M052	201501		D7834720	D7834730	ORIGINAL TABLE:ASS'Y	1	1	X/O		23	15	A		RM052086		V1403088	14091122
Sh-MF1	M053	201501		D7834720	D7834730	ORIGINAL TABLE:ASS'Y	1	1	X/O		23	15	A		RM052086		V1403088	14091122
Sh-MF1	M054	201501		D7834720	D7834730	ORIGINAL TABLE:ASS'Y	1	1	X/O		23	15	A		RM052086		V1403088	14091122
Sh-MF1	M052	201501		M3646021	D7816021	DECAL:ORIGINAL TABLE	1	1	X/O		23	16	A		RM052086		V1403088	14091122
Sh-MF1	M053	201501		M3646021	D7816021	DECAL:ORIGINAL TABLE	1	1	X/O		23	16	A		RM052086		V1403088	14091122
Sh-MF1	M054	201501		M3646021	D7816021	DECAL:ORIGINAL TABLE	1	1	X/O		23	16	A		RM052086		V1403088	14091122
Sh-MF1	M052	201501		M3646011	D7816011	DECAL:CAUTION:ORIGINAL:NA	1	1	X/O		23	17	A		RM052086		V1403088	14091122
Sh-MF1	M053	201501		M3646011	D7816011	DECAL:CAUTION:ORIGINAL:NA	1	1	X/O		23	17	A		RM052086		V1403088	14091122
Sh-MF1	M054	201501		M3646011	D7816011	DECAL:CAUTION:ORIGINAL:NA	1	1	X/O		23	17	A		RM052086		V1403088	14091122
Sh-MF1	M052	201501		M3643416	D7813416	GUIDE PLATE:REVERSE	1	1	X/O		29	1	A		RM052077		V1403083	14080641
Sh-MF1	M053	201501		M3643416	D7813416	GUIDE PLATE:REVERSE	1	1	X/O		29	1	A		RM052077		V1403083	14080641
Sh-MF1	M054	201501		M3643416	D7813416	GUIDE PLATE:REVERSE	1	1	X/O		29	1	A		RM052077		V1403083	14080641
Sh-MF1	M052	201501		M0521766	M0521765	COVER:SCANNER:UPPER:EU	1	1	O/O		35	1			RM052076		V1403515	14070778
Sh-MF1	M053	201501		M0521766	M0521765	COVER:SCANNER:UPPER:EU	1	1	O/O		35	1			RM052076		V1403515	14070778
Sh-MF1	M054	201501		M0521766	M0521765	COVER:SCANNER:UPPER:EU	1	1	O/O		35	1			RM052076		V1403515	14070778
Sh-MF1	M054	201501		AJ011025	AJ011030	STAPLER:EH-C590R10	1	1	O/O		75	16					V1403404	

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Part Change Information List

Date: February 27, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201502			M0522510	MANUAL FEED UNIT:MF1	0	1	O/O		13	23			RM052076		V1403515	14070778
Sh-MF1	M052	201502		M0521766	M0521765	COVER:SCANNER:UPPER:EU	1	1	O/O		35	1			RM052076		V1403515	14070778
Sh-MF1	M053	201502		M0521766	M0521765	COVER:SCANNER:UPPER:EU	1	1	O/O		35	1			RM052076		V1403515	14070778
Sh-MF1	M054	201502		M0521766	M0521765	COVER:SCANNER:UPPER:EU	1	1	O/O		35	1			RM052076		V1403515	14070778

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Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201503			D7814652	STEPPED SCREW:LINK:GUIDE PLATE:OPEN AND CLOSE	---	1		N	21	30			RM052077a	New Index	V1403083	14080641
Sh-MF1	M053	201503			D7814652	STEPPED SCREW:LINK:GUIDE PLATE:OPEN AND CLOSE	---	1		N	21	30			RM052077a	New Index	V1403083	14080641
Sh-MF1	M054	201503			D7814652	STEPPED SCREW:LINK:GUIDE PLATE:OPEN AND CLOSE	---	1		N	21	30			RM052077a	New Index	V1403083	14080641
Sh-MF1	M052	201503		M3641323	M3641324	COMPRESSION SPRING:SCANNING:DRIVEN	4	4	O/O	N	25	3					V1403977	14091153
Sh-MF1	M053	201503		M3641323	M3641324	COMPRESSION SPRING:SCANNING:DRIVEN	4	4	O/O	N	25	3					V1403977	14091153
Sh-MF1	M054	201503		M3641323	M3641324	COMPRESSION SPRING:SCANNING:DRIVEN	4	4	O/O	N	25	3					V1403977	14091153
Sh-MF1	M052	201503		M0521756	M0521755	COVER:SCANNER:RIGHT:EU	1	1	O/O	N	35	9					V1403515	14070778
Sh-MF1	M053	201503		M0521756	M0521755	COVER:SCANNER:RIGHT:EU	1	1	O/O	N	35	9					V1403515	14070778
Sh-MF1	M054	201503		M0521756	M0521755	COVER:SCANNER:RIGHT:EU	1	1	O/O	N	35	9					V1403515	14070778
Sh-MF1	M052	201503			GW010007	PHOTO REFLECTION SENSOR:EXIT	---	1		N	63	33			Y			
Sh-MF1	M054	201503		M3662115	M3662118	COMPRESSION SPRING:DRIVEN	2	2	X/O	N	79	5					V1403873	14101384

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Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201504		M3644643	M3644644	COMPRESSION SPRING:DRIVEN ROLLER:PULL OUT	2	2	O/O	N	21	7					V1403977	14091153
Sh-MF1	M053	201504		M3644643	M3644644	COMPRESSION SPRING:DRIVEN ROLLER:PULL OUT	2	2	O/O	N	21	7					V1403977	14091153
Sh-MF1	M054	201504		M3644643	M3644644	COMPRESSION SPRING:DRIVEN ROLLER:PULL OUT	2	2	O/O	N	21	7					V1403977	14091153
Sh-MF1	M052	201504		M0526930		DECAL:PAPER TRAY:LEVER		---	X/O	N	45	29			Y		V1500896	14121125
Sh-MF1	M054	201504		M0526930		DECAL:PAPER TRAY:LEVER		---	X/O	N	45	29			Y		V1500896	14121125
Sh-MF1	M052	201504		M0212573	M0522579	LEVER:PRESSURE:CHANGE	1	1	X/O	N	45	31					V1500896	14121125
Sh-MF1	M054	201504		M0212573	M0522579	LEVER:PRESSURE:CHANGE	1	1	X/O	N	45	31					V1500896	14121125
Sh-MF1	M052	201504		M0212966		GUIDE PLATE:REGISTRATION:UPPER		---	O/O	N	51	7			Y		V1402465	14071077
Sh-MF1	M053	201504		M0212966		GUIDE PLATE:REGISTRATION:UPPER		---	O/O	N	51	7			Y		V1402465	14071077
Sh-MF1	M054	201504		M0212966		GUIDE PLATE:REGISTRATION:UPPER		---	O/O	N	51	7			Y		V1402465	14071077
Sh-MF1	M052	201504		M0522912		SEAL:GUIDE:PLATE:REGISTRATION:UPPER		---	O/O	N	51	9			Y		V1402465	14071077
Sh-MF1	M054	201504		M0522912		SEAL:GUIDE:PLATE:REGISTRATION:UPPER		---	O/O	N	51	9			Y		V1402465	14071077
Sh-MF1	M052	201504		AW020107	GW010007	PHOTO REFLECTION SENSOR:EXIT	2	2	X/O	N	63	8					V1500307	
Sh-MF1	M053	201504		AW020107	GW010007	PHOTO REFLECTION SENSOR:EXIT	3	3	X/O	N	63	8					V1500307	
Sh-MF1	M054	201504		AW020107	GW010007	PHOTO REFLECTION SENSOR:EXIT	3	3	X/O	N	63	8					V1500307	

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Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201505		M0522510	M0521207	COVER:FRONT:MANUAL FEED:MF1:ASS'Y	1	1	X/O	N	13	23					V1501070	
Sh-MF1	M052	201505		M0521481	M0521471	CABLE:SHINKA:JOINT:USB:MINI_B	1	1	O/O	N	17	9					V1500940	15020740
Sh-MF1	M053	201505		M0521481	M0521471	CABLE:SHINKA:JOINT:USB:MINI_B	1	1	O/O	N	17	9					V1500940	15020740
Sh-MF1	M054	201505		M0521481	M0521471	CABLE:SHINKA:JOINT:USB:MINI_B	1	1	O/O	N	17	9					V1500940	15020740

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Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201508		G0963083	M0522651	TENSION SPRING:BASE	2	2	X/O	N	45	22					V1500896	14121125
Sh-MF1	M054	201508		G0963083	M0522651	TENSION SPRING:BASE	2	2	X/O	N	45	22					V1500896	14121125
Sh-MF1	M052	201508		D1055705	M0805320	HDD:160GB:MK1676GSX	1	1	O/O	N	99	9					V1103365	11110050
Sh-MF1	M053	201508		D1055705	M0805320	HDD:160GB:MK1676GSX	1	1	O/O	N	99	9					V1103365	11110050
Sh-MF1	M054	201508		D1055705	M0805320	HDD:160GB:MK1676GSX	1	1	O/O	N	99	9					V1103365	11110050
Sh-MF1	M052	201508		M0805320	M4445201	HDD:320GB:AQUARIUS	1	1	O/O	N	99	9					V1400577	14020887
Sh-MF1	M053	201508		M0805320	M4445201	HDD:320GB:AQUARIUS	1	1	O/O	N	99	9					V1400577	14020887
Sh-MF1	M054	201508		M0805320	M4445201	HDD:320GB:AQUARIUS	1	1	O/O	N	99	9					V1400577	14020887

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Part Change Information List

Date: October 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201509		M0212572	M0522571	GUIDE:PAPER TRAY:FRONT	1	1	X/O	N	45	30					V1500896	14121125
Sh-MF1	M054	201509		M0212572	M0522571	GUIDE:PAPER TRAY:FRONT	1	1	X/O	N	45	30					V1500896	14121125
Sh-MF1	M052	201509		M0522761	AX210106	ELECTROMAGNETIC CLUTCH:1TURN:Z41:MANUAL FEED	1	1	X/X	N	89	24	B		Y		V1501592	15050785
Sh-MF1	M054	201509		M0522761	AX210106	ELECTROMAGNETIC CLUTCH:1TURN:Z41:MANUAL FEED	1	1	X/X	N	89	24	B		Y		V1501592	15050785
Sh-MF1	M052	201509		M0521111	M0521122	HOUSING:DRIVE:MAIN:MF	1	1	X/X	N	89	25	B		Y		V1501592	15050785
Sh-MF1	M054	201509		M0521111	M0521122	HOUSING:DRIVE:MAIN:MF	1	1	X/X	N	89	25	B		Y		V1501592	15050785
Sh-MF1	M052	201509		M0521195	M0521188	COVER:DRIVE:ELECTROMAGNETIC CLUTCH	1	1	X/X	N	89	27	B		Y		V1501592	15050785
Sh-MF1	M054	201509		M0521195	M0521188	COVER:DRIVE:ELECTROMAGNETIC CLUTCH	1	1	X/X	N	89	27	B		Y		V1501592	15050785

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Part Change Information List

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201510		M0522591	M0522596	COVER:PAPER TRAY:FRONT	1	1	X/O	N	45	27					V1500896	14121125
Sh-MF1	M054	201510		M0522591	M0522596	COVER:PAPER TRAY:FRONT	1	1	X/O	N	45	27					V1500896	14121125

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Part Change Information List

Date: December 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201511		M0212657	M0212647	PAD:BASE:SHINKA	1	1	O/O	N	45	17					V1403494	14091377
Sh-MF1	M054	201511		M0212657	M0212647	PAD:BASE:SHINKA	1	1	O/O	N	45	17					V1403494	14091377

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Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201601		M0521755	M0521757	COVER:SCANNER:RIGHT	1	1	X/O	N	35	9					V1503073	15100949
Sh-MF1	M053	201601		M0521755	M0521757	COVER:SCANNER:RIGHT	1	1	X/O	N	35	9					V1503073	15100949
Sh-MF1	M054	201601		M0521755	M0521757	COVER:SCANNER:RIGHT	1	1	X/O	N	35	9					V1503073	15100949

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Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201605		M0520211	M0520213	FUSING SECTION:NA	1	1	X/O	N	57	*					V1503446	15111078
Sh-MF1	M054	201605		M0520211	M0520213	FUSING SECTION:NA	1	1	X/O	N	57	*					V1503446	15111078
Sh-MF1	M052	201605		M0524059	M0524064	PRESSURE ROLLER	1	1	X/O	N	59	9					V1503446	15111078
Sh-MF1	M054	201605		M0524059	M0524064	PRESSURE ROLLER	1	1	X/O	N	59	9					V1503446	15111078
Sh-MF1	M054	201605		04543006Q	04543005N	HEXAGON HEAD TAPPING SCREW:ROUND POINT:3X5	---	2	X/O	N	75	101					V1502373	15070655

RICOH

Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201607		M0520212	M0520214	FUSING SECTION:EU	1	1	X/O	N	57	*					V1503446	15111078
Sh-MF1	M054	201607		M0520212	M0520214	FUSING SECTION:EU	1	1	X/O	N	57	*					V1503446	15111078

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Part Change Information List

Date: January 6, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M054	201612		AA043337	AA043711	TIMING BELT:40S3M168	1	1	O/O	N	81	23					V1503484	15110444

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Part Change Information List

Date: February 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201701		M0521718	M0521719	COVER:LEFT:EU	1	1	O/O	N	11	1					V1101990	11080562
Sh-MF1	M054	201701		M0521718	M0521719	COVER:LEFT:EU	1	1	O/O	N	11	1					V1101990	11080562
Sh-MF1	M052	201701		M0521717	M0521721	COVER:RIGHT:EU	1	1	O/O	N	11	7					V1101990	11080562
Sh-MF1	M054	201701		M0521717	M0521721	COVER:RIGHT:EU	1	1	O/O	N	11	7					V1101990	11080562
Sh-MF1	M052	201701		M0521726	M0521725	COVER:UPPER:EU	1	1	O/O	N	11	8					V1101990	11080562
Sh-MF1	M052	201701		M0521712	M0521711	DOOR:FRONT:EU	1	1	O/O	N	13	3					V1101990	11080562
Sh-MF1	M054	201701		M0521712	M0521711	DOOR:FRONT:EU	1	1	O/O	N	13	3					V1101990	11080562
Sh-MF1	M052	201701		M0522757	M0522756	COVER:FRONT:EU	1	1	O/O	N	13	12					V1101990	11080562
Sh-MF1	M054	201701		M0522757	M0522756	COVER:FRONT:EU	1	1	O/O	N	13	12					V1101990	11080562

RICOH

Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201704			M0212340	SHUTTER:DRUM:ASS'Y	-	1		N	—	—			Y		V1601068	16040077
Sh-MF1	M053	201704			M0212340	SHUTTER:DRUM:ASS'Y	-	1		N	—	—			Y		V1601068	16040077
Sh-MF1	M054	201704			M0212340	SHUTTER:DRUM:ASS'Y	-	1		N	—	—			Y		V1601068	16040077

RICOH

Part Change Information List

Date: July 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201706			D7831151	CUSHION:ORIGINAL TABLE	3	3	O/O	N	29	21					V1700888	17050925
Sh-MF1	M053	201706			D7831151	CUSHION:ORIGINAL TABLE	3	3	O/O	N	29	21					V1700888	17050925
Sh-MF1	M054	201706			D7831151	CUSHION:ORIGINAL TABLE	3	3	O/O	N	29	21					V1700888	17050925

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Part Change Information List

Date: April 26, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201804		M0261498	D1201498	LCD:TFT:W-VGA:MV:LED	1	1	O/O	N	17	12					V1301547	13040441
Sh-MF1	M053	201804		M0261498	D1201498	LCD:TFT:W-VGA:MV:LED	1	1	O/O	N	17	12					V1301547	13040441
Sh-MF1	M054	201804		M0261498	D1201498	LCD:TFT:W-VGA:MV:LED	1	1	O/O	N	17	12					V1301547	13040441
Sh-MF1	M052	201804		M3641211	M3641214	HINGE:LEFT	1	1	X/O	N	33	2					V1300724	12032024
Sh-MF1	M053	201804		M3641211	M3641214	HINGE:LEFT	1	1	X/O	N	33	2					V1300724	12032024
Sh-MF1	M054	201804		M3641211	M3641214	HINGE:LEFT	1	1	X/O	N	33	2					V1300724	12032024

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201805 **Part Change Information List**

Date: June 5, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Sh-MF1	M052	201805		M3641211	M3641214	HINGE:LEFT	1	1	X/O	N	33	2					V1300724	12032024
Sh-MF1	M053	201805		M3641211	M3641214	HINGE:LEFT	1	1	X/O	N	33	2					V1300724	12032024
Sh-MF1	M054	201805		M3641211	M3641214	HINGE:LEFT	1	1	X/O	N	33	2					V1300724	12032024
Sh-MF1	M052	201805		M0525414	M0525420	HARNESS:USB:OPERATION SUB-UNIT	1	1	O/O	N	95	11					V1502721	15091022
Sh-MF1	M054	201805		M0525414	M0525420	HARNESS:USB:OPERATION SUB-UNIT	1	1	O/O	N	95	11					V1502721	15091022