

B&W Printers
(M116/M117-EU-AA)
Parts Catalog

Parts change information sample

 **Add**

 **Update**

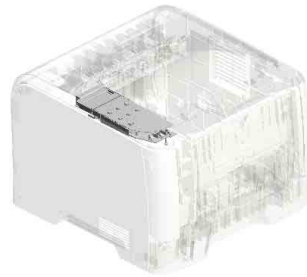
 **Delete**

Model	Product Code	PC Style
B/W Printer	M116/M117	3D
Paper Feed Unit TK 1080	M355	3D

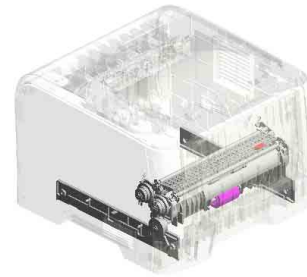
Unit All



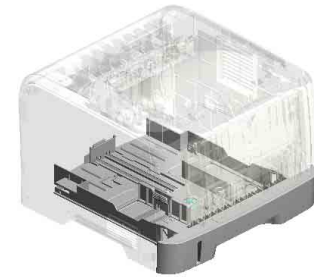
U001
EXTERIOR



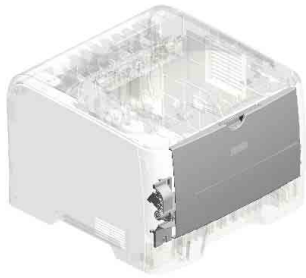
U002
OPERATION



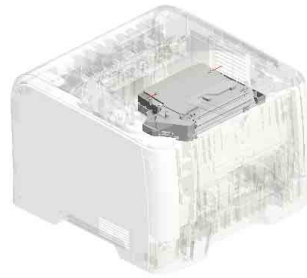
U003
PAPER FEED



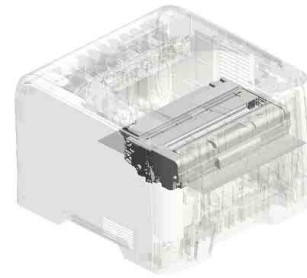
U004
PAPER TRAY



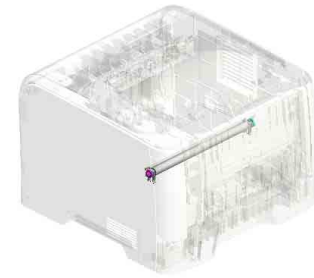
U005
BY-PASS FEED



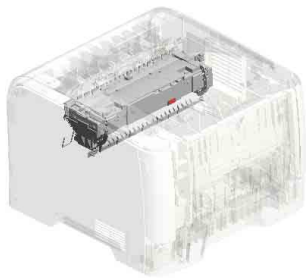
U006
LASER UNIT



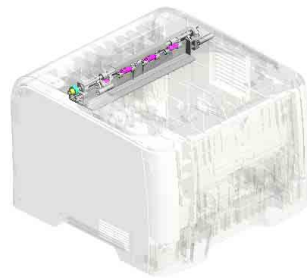
U007
PCU



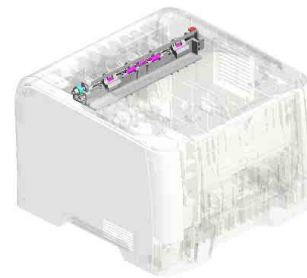
U008
TRANSFER/SEPARATION



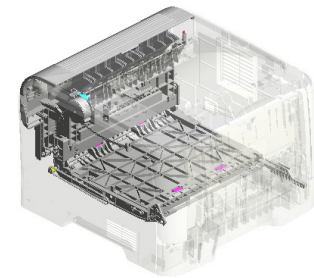
U009
FUSING



U010
PAPER EXIT:(M116)

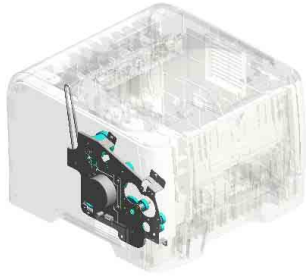


U011
PAPER EXIT:(M117)

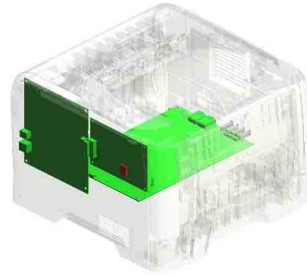


U012
DUPLEX:(M117)

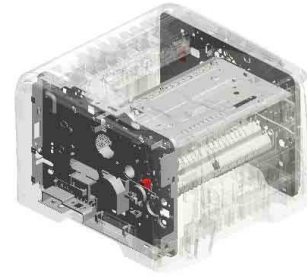
Unit All



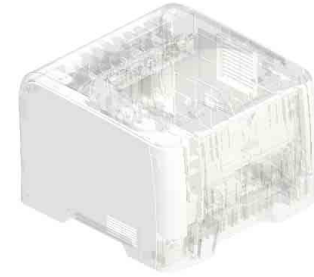
U013
MAIN DRIVE



U014
ELECTRICAL



U015
MAIN FRAME



U016
ACCESSORIES

U001 EXTERIOR

4.J0121508
(x2)
PLATE:LOGO:GES

5.J0121515
PLATE:LOGO:NSA:
(for AA)

6.J0121516
PLATE:LOGO:REX:
(for AA)

7.J0121517
PLATE:LOGO:NSA:
(for AA)

18.M1161324
EXTENSION TRAY:
GUIDE



9.M0121301
BUTTON:RIGHT

19.M1161325
EXTENSION TRAY:
EXIT:P

11.M0121341
COVER:RIGHT UP
PER:TRANSPARE
NT

17.M1161311
COVER:UPPER FR
ONT:TRANSPARE
NT

1.04503008N
(x4)
TAPPING SCREW -
M3X8

3.G0521518
SPRING - LOCK LE
VER

10.M0121340
COVER:RIGHT:220
V

12.M0122630
DECAL:PICK-UP P
APER JAM:(for M11
6)

2.04513006N
(x8)
TAPPING SCREW -
3X6

13.M0132630
DECAL:PICK-UP P
APER JAM:(for M11
7)

15.M0134667
SPRING:COVER:S
WITCHBACK:OPEN
AND CLOSE

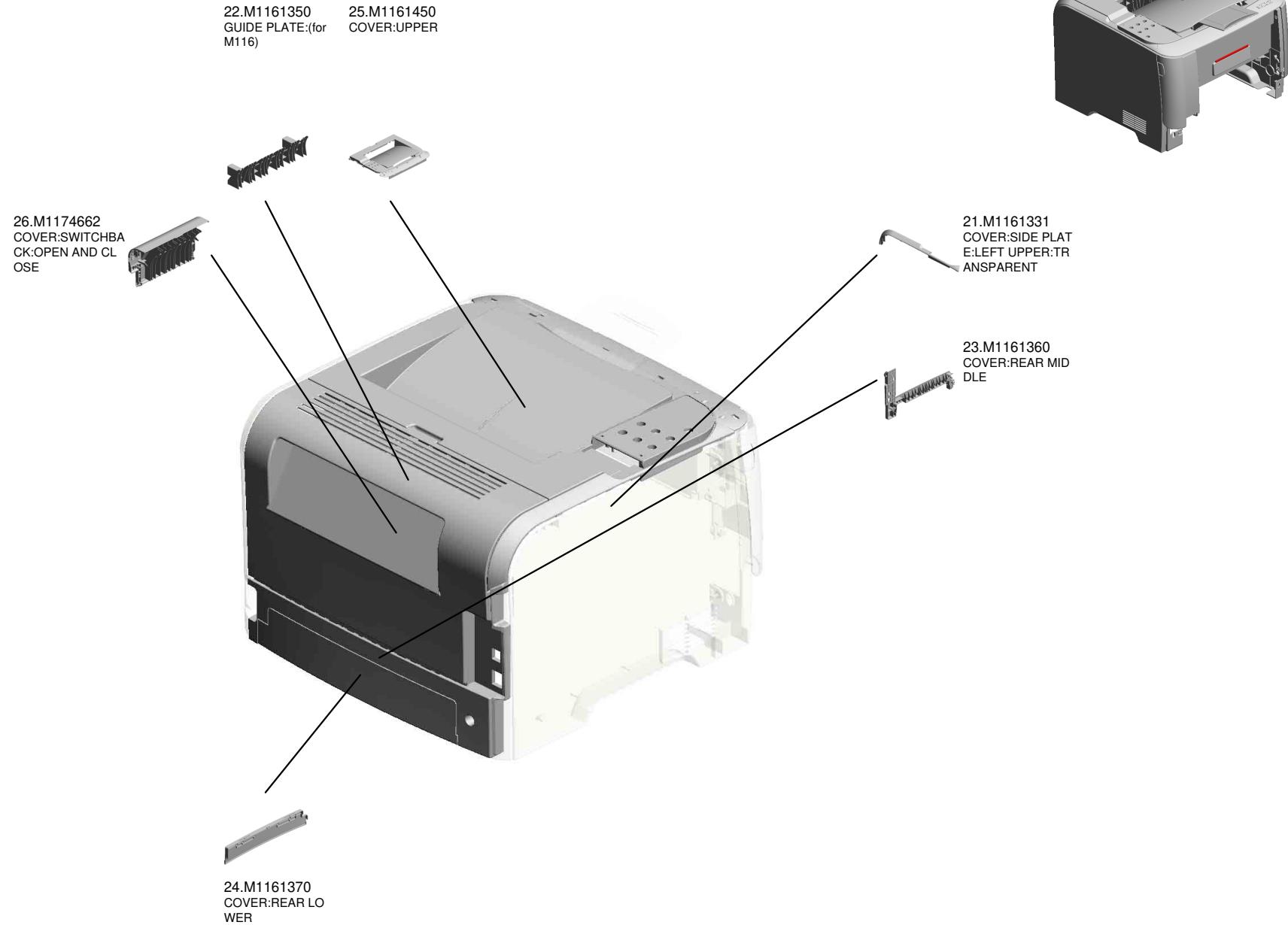
14.M0134666
SHAFT:COVER:SW
ITCHBACK:OPEN A
ND CLOSE

16.M0134669
(x2)
MAGNET CATCH:A
SSY

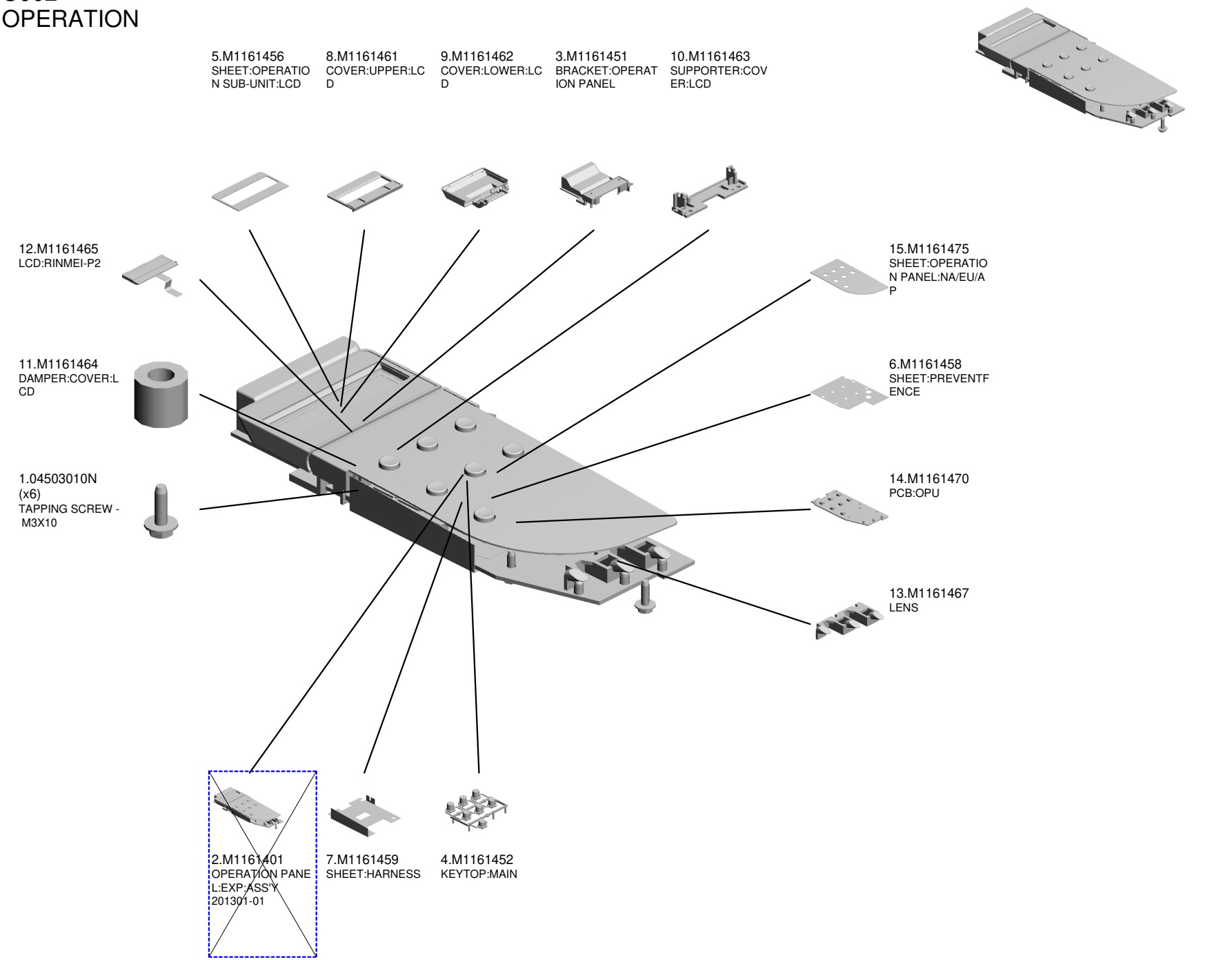
20.M1161330
COVER:SIDE PLAT
E:LEFT

8.M0121300
COVER:FRONT

U001 EXTERIOR



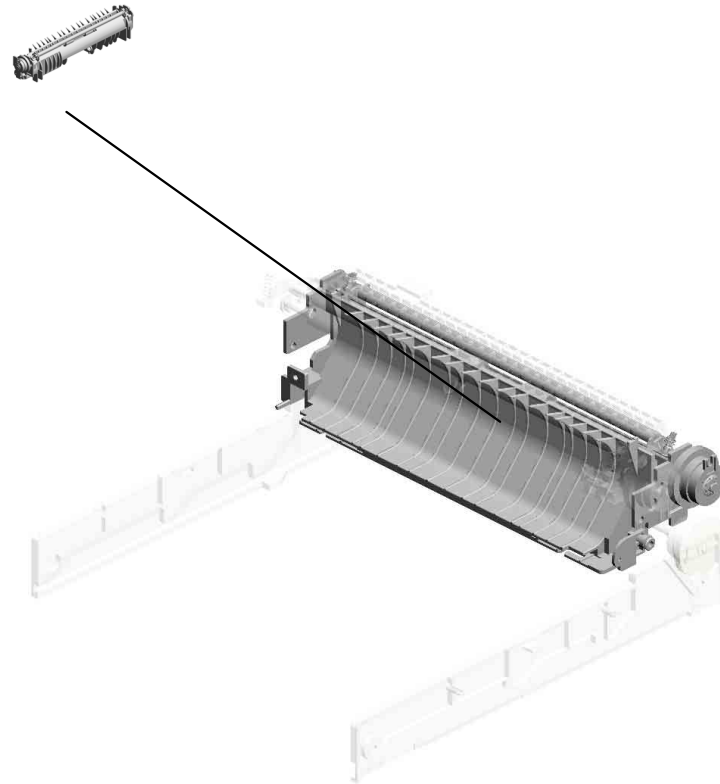
U002
OPERATION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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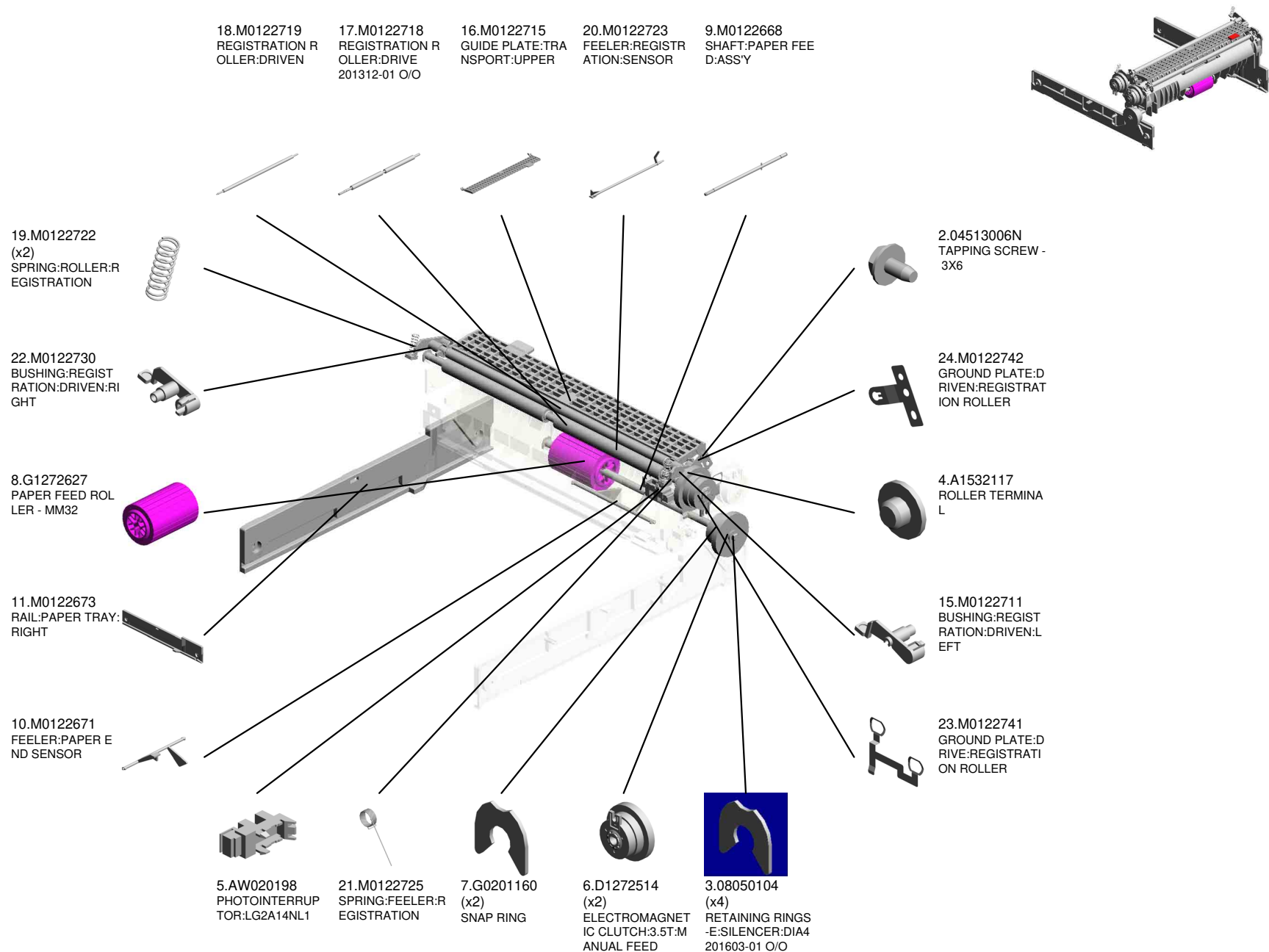
U003.PAPER FEED

U003 S001
M1172516
JOINT UNIT:ASS'Y



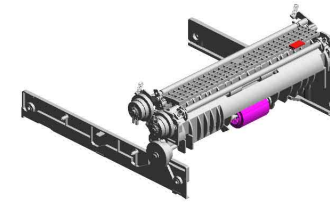
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U003 PAPER FEED



U003 PAPER FEED

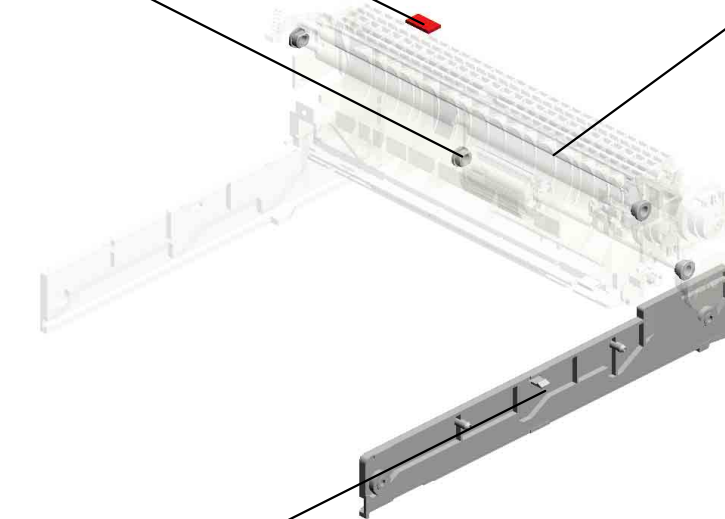
25.M0122743
DECAL:GUIDE PLATE:TRANSPORT:UPPER



29.M0124488
(x4)
BUSHING:DIA6XDI
A10X6

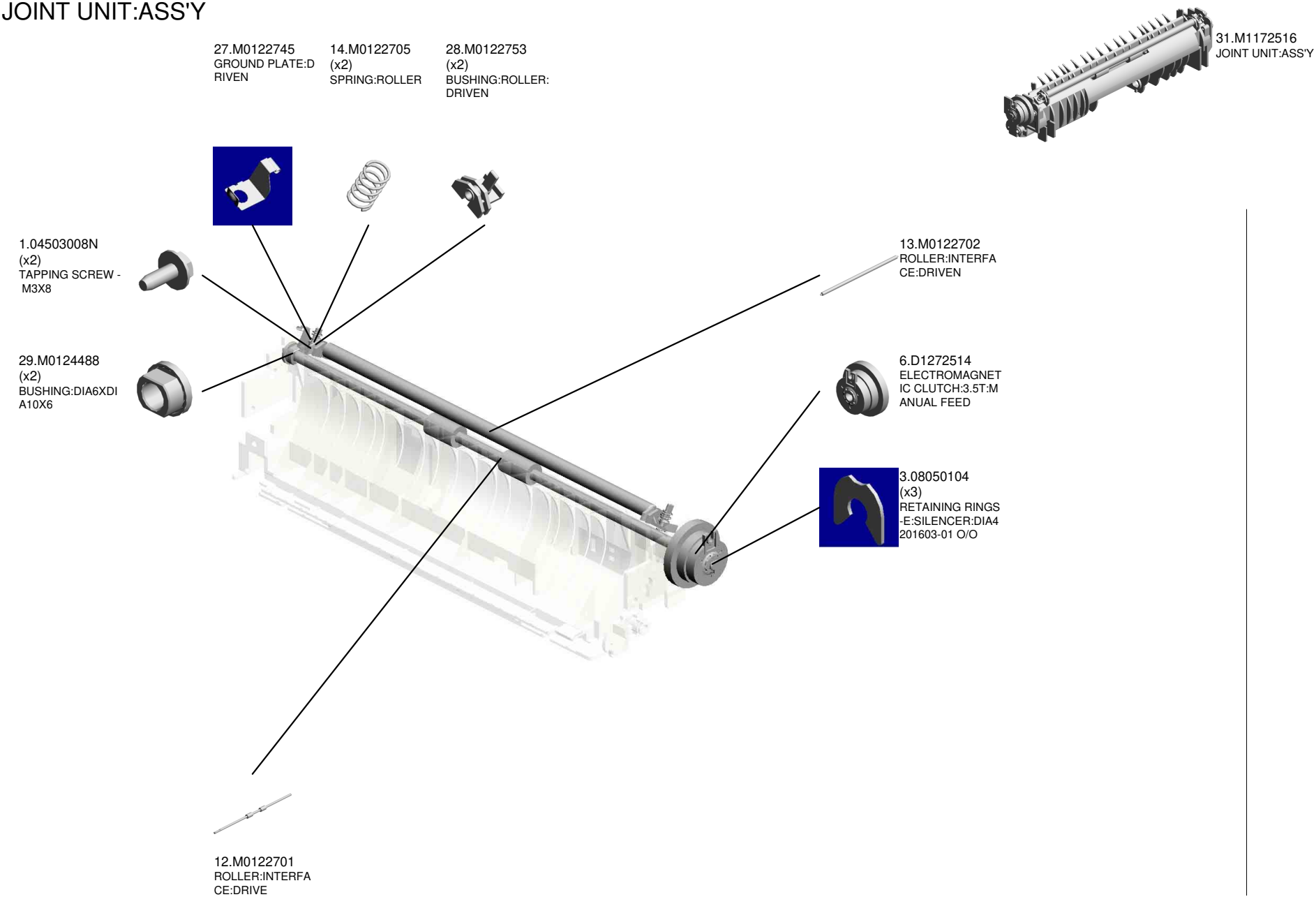


26.M0122744
(x2)
GUIDE:REGISTRATION



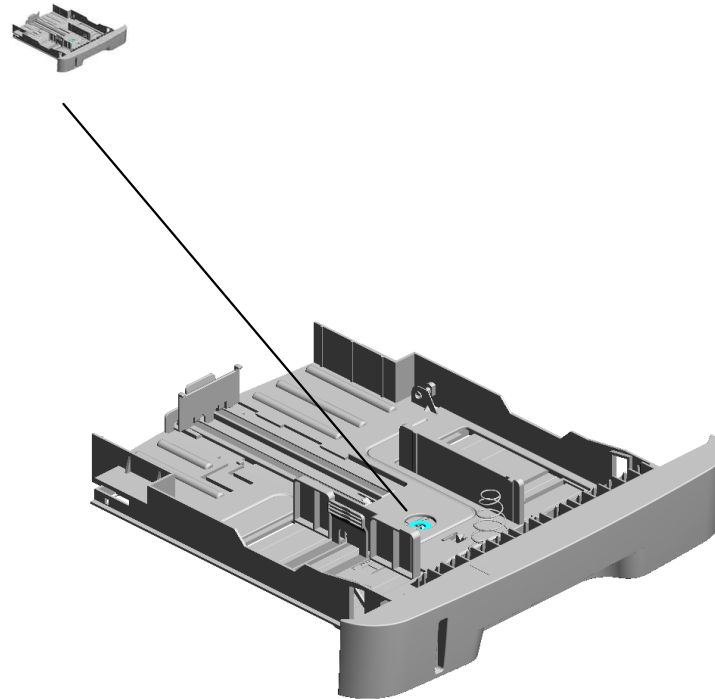
30.M1162672
RAIL:PAPER TRAY:
LEFT

U003_S001
JOINT UNIT:ASS'Y



U004.PAPER TRAY

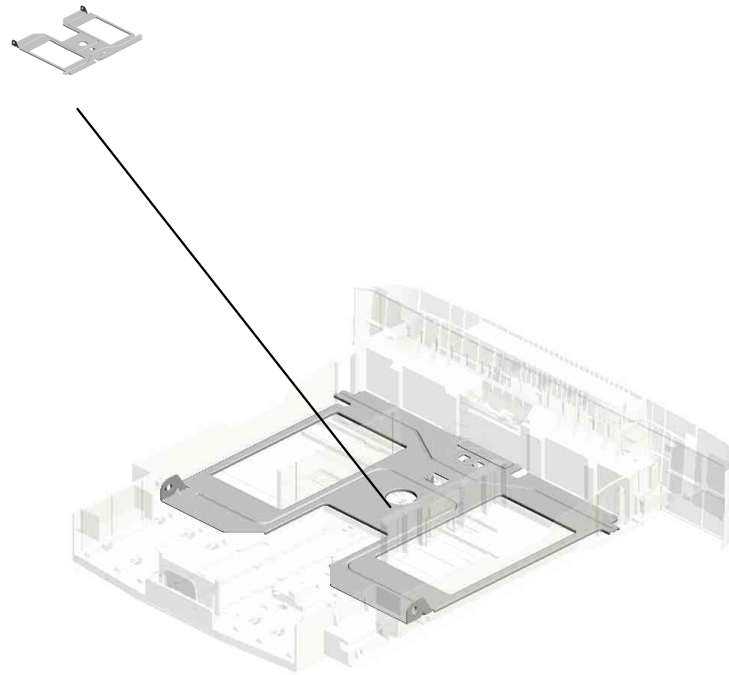
U004 S001
M0122504
PAPER TRAY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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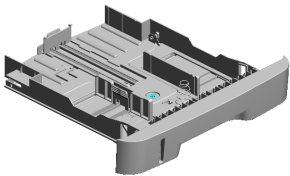
U004_S001.PAPER TRAY:ASS'Y

U004 S001 S001
M0122610
TRAY BOTTOM PLATE



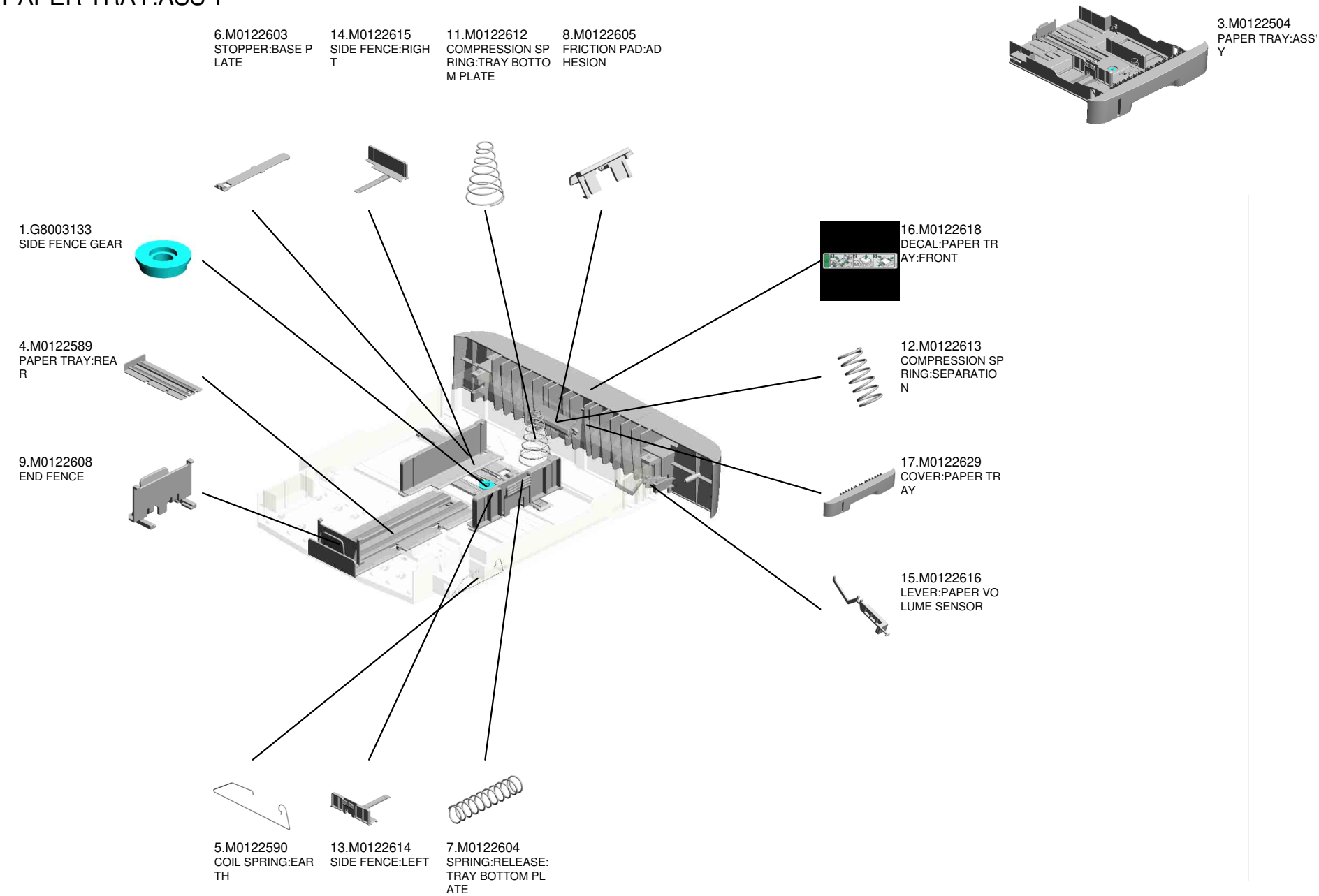
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004
PAPER TRAY



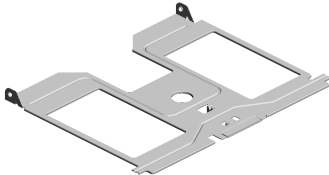
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U004_S001
PAPER TRAY:ASS'Y

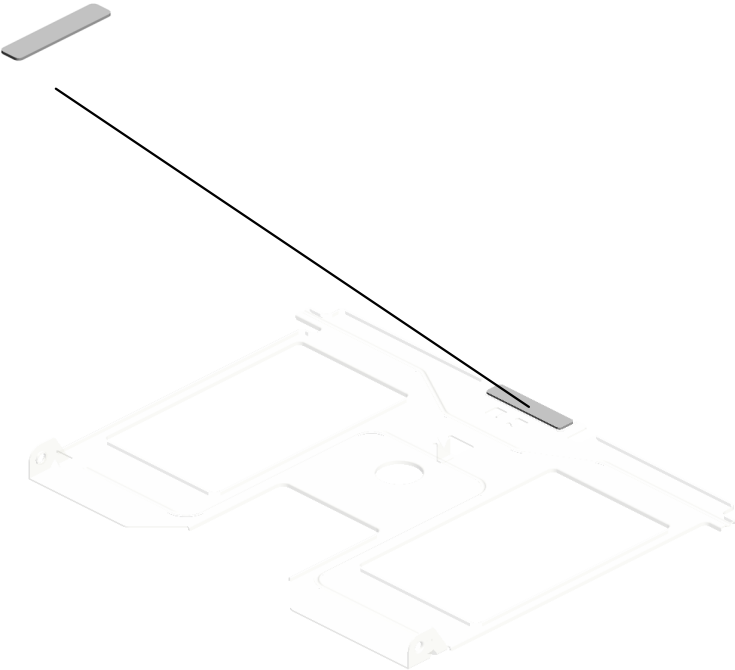


U004_S001_S001
TRAY BOTTOM PLATE

2.GF013001
BOTTOM PLATE P
AD



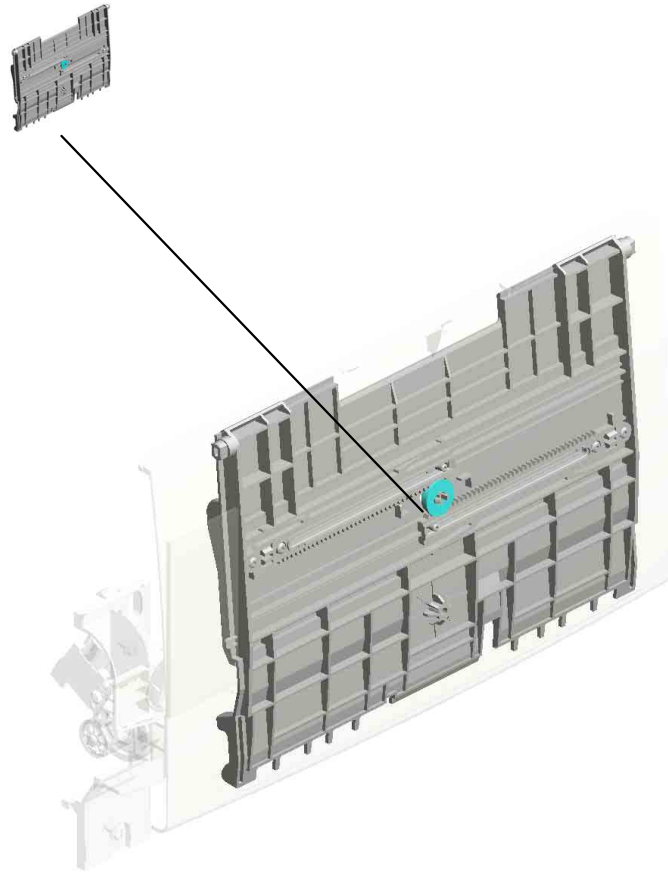
10.M0122610
TRAY BOTTOM PL
ATE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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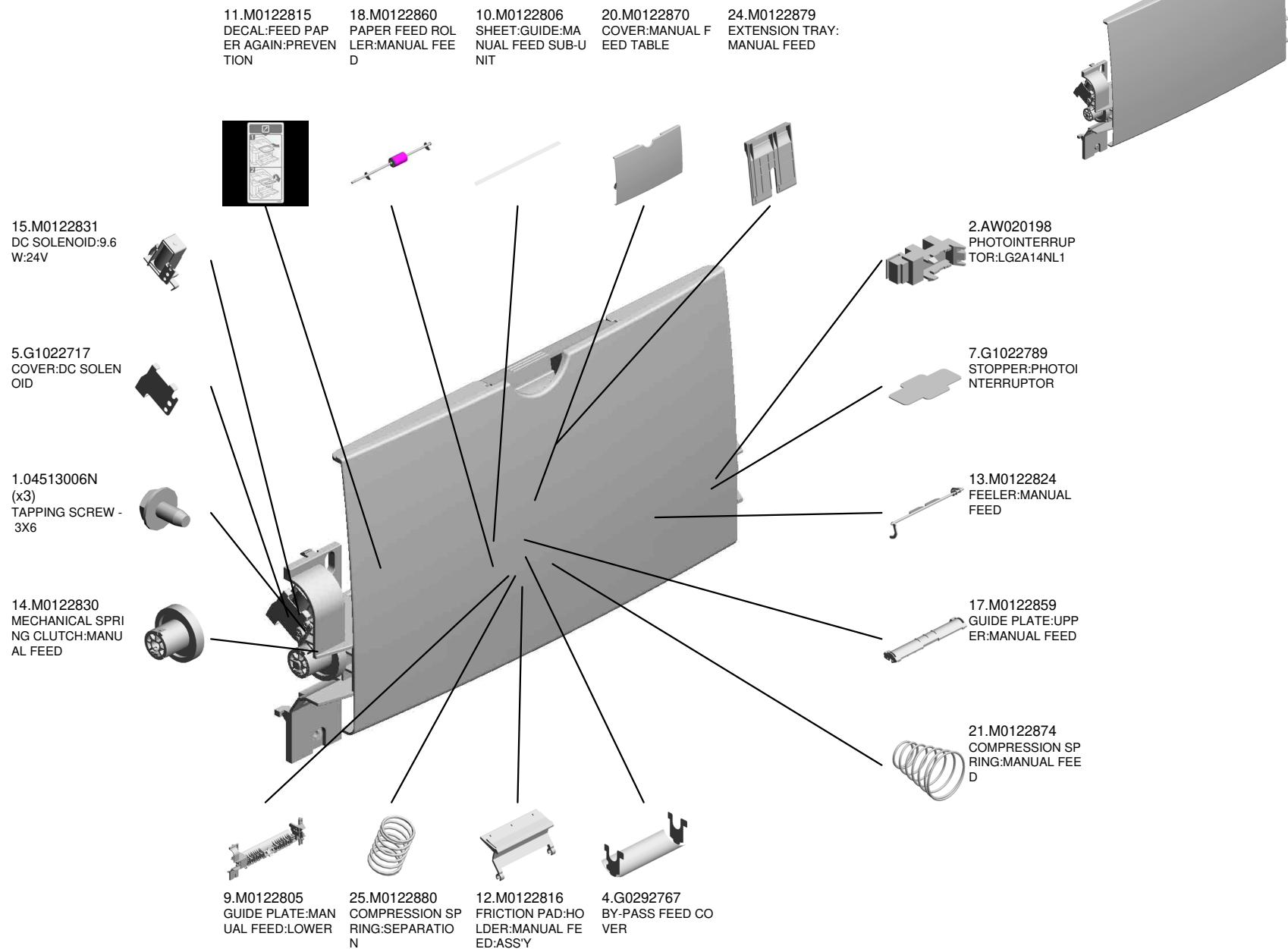
U005.BY-PASS FEED

U005 S001
M0122868
MANUAL FEED TABLE:SUB-A
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005 BY-PASS FEED



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U005_S001
MANUAL FEED TABLE:SUB-ASS'Y

16.M0122833
DECAL:SIDE FENC
E:MANUAL FEED

3.G0123050
SIDE FENCE GEAR

19.M0122868
MANUAL FEED TA
BLE:SUB-ASS'Y

22.M0122875
SIDE FENCE:MAN
UAL FEED:RIGHT

6.G1022755
(x2)
RACK:SIDE FENCE
:REAR

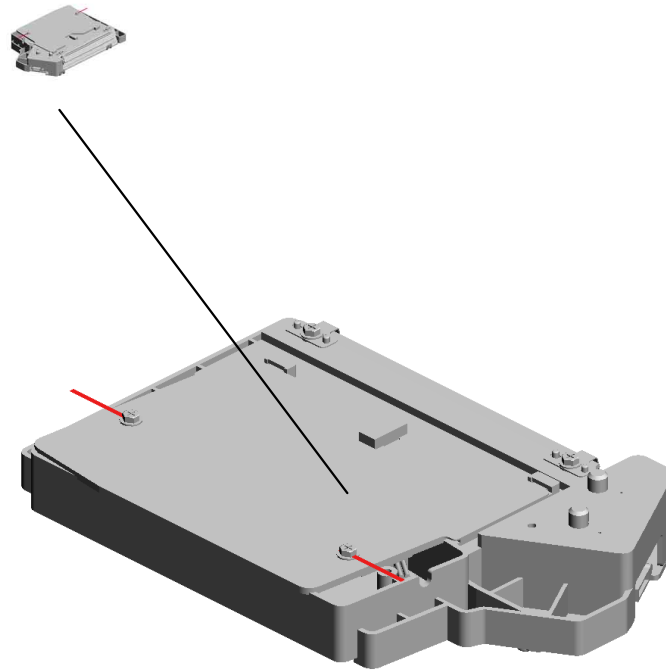
23.M0122877
SIDE FENCE:MAN
UAL FEED:LEFT

8.GF013001
BOTTOM PLATE P
AD

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U006.LASER UNIT

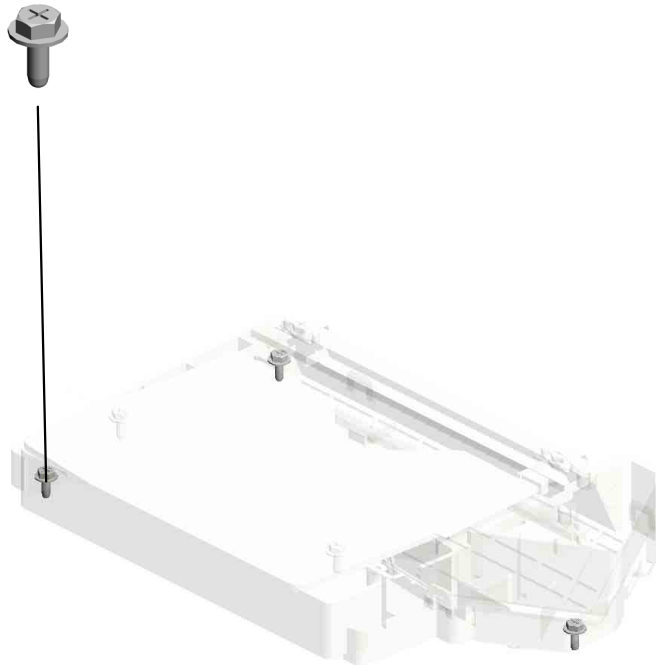
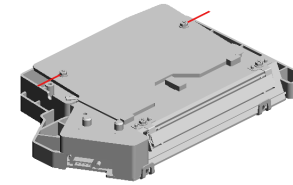
U006 S001
M1171851
IMAGING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U006 LASER UNIT

2.04543008Q
(x3)
TAPPING SCREW:
3X8

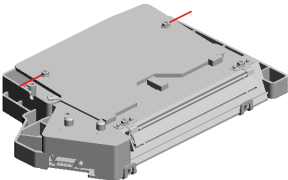


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U006_S001
IMAGING UNIT:ASS'Y

8.M1545656
(x2)
HARNESS:GROUN
D WIRE
201312-04 O/O

1.04503008N
(x6)
TAPPING SCREW -
M3X8



7.M1171851
IMAGING UNIT:AS
S'Y

5.M0121979
SEAL:COVER:NO.2

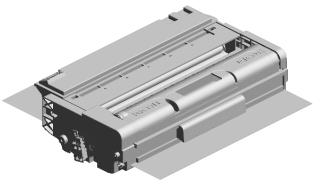
3.M0121908
COVER:OPTICAL U
NIT

6.M0121980
SEAL:COVER:NO.1

4.M0121957
POLYGON MOTOR
:DC 18W

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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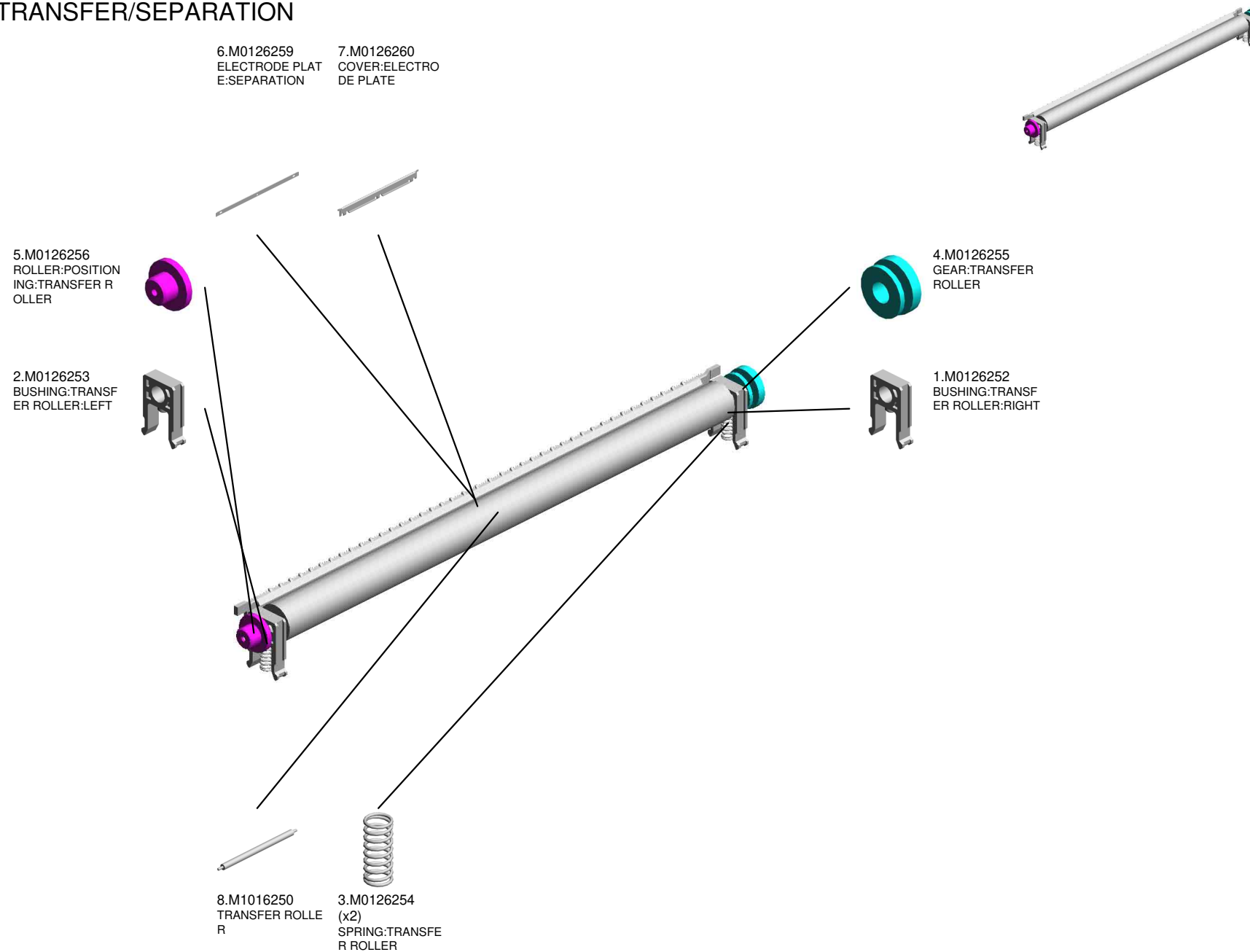
U007
PCU



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U008

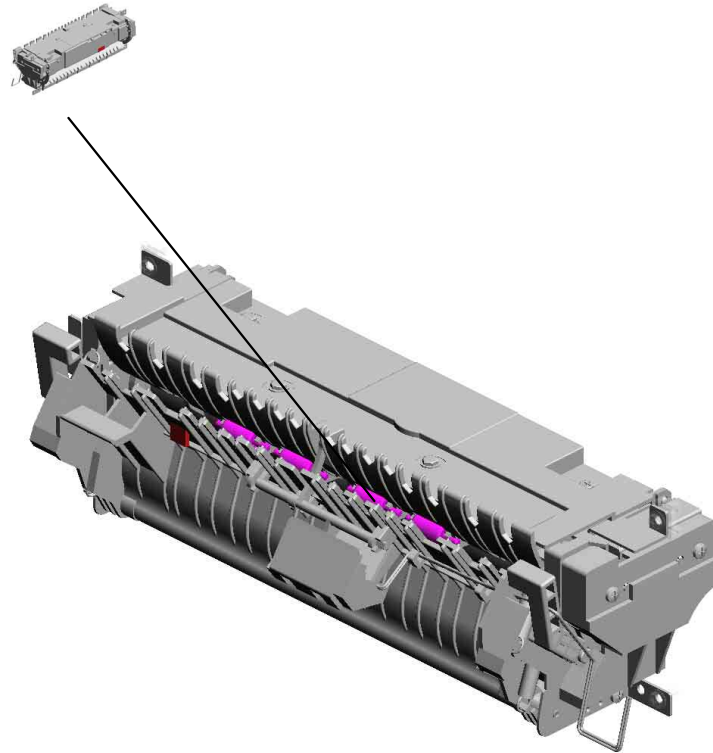
TRANSFER/SEPARATION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U009.FUSING

U009 S001
M1164031
FUSING UNIT:220V:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U009
FUSING

50.M0124699
DECAL:WARNING (HIGH TEMPERATURE):FRONT



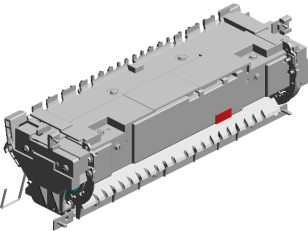
39.M0124270
(x2)
THERMAL INSULATING BUSHING:FUSING UNIT



4.04513008N
(x2)
TAPPING SCREW - M3X8



2.04503010N
(x2)
TAPPING SCREW - M3X10



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U009_S001

FUSING UNIT:220V:ASS'Y

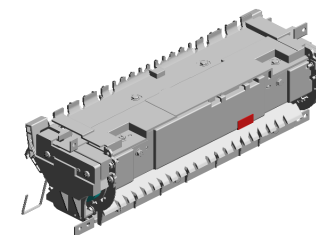
10.AA143520
(x7)
SHOULDER SCREW - M3

18.M0124121
HEATER:700W:220V

8.08046127
(x4)
HEXAGONAL BOLT :DOUBLE SCREW: M3X8

9.09543010N
SCREW:POLISHED ROUND/SPRING:M3X10

12.AW110058
THERMOSTAT:177



51.M1164031
FUSING UNIT:220V :ASS'Y

13.G1274328
DECAL - HIGH TEMPERATURE



21.M0124202
(x2)
LEVER:PRESSURE



5.04533006N
(x6)
TAPPING SCREW - M3X6



16.M0124109
SPRING:FEELER:EXIT



19.M0124135
FEELER:PAPER FEED SENSOR



11.AW020198
PHOTOINTERRUPTOR:LG2A14NL1



1.03603006N
(x11)
SCREW - M3X6



17.M0124120
(x3)
TENSION SPRING: PICKOFF PAWL



6.07200040E
(x2)
RETAINING RING - M4



4.04513008N
(x4)
TAPPING SCREW - M3X8



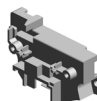
3.04513006N
(x2)
TAPPING SCREW - 3X6



7.08025318
(x4)
BINDING HEAD TAPPING SCREWS: 3X10



20.M0124186
COVER:LEFT UPPER:ASS'Y



15.M0124055
(x2)
RADIAL BALL BEARING:35X47X7



14.M0124053
GEAR:HOT ROLLER



U009_S001

FUSING UNIT:220V:ASS'Y

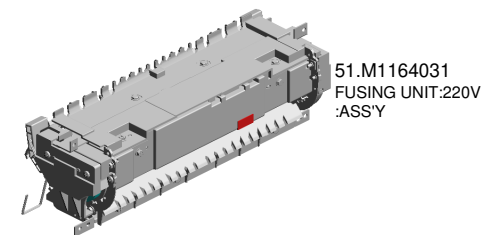
23.M0124205
LEVER:RIGHT:FRAM
E:FUSING

32.M0124220
HOT ROLLER

37.M0124263
THERMISTOR:FUSI
NG

35.M0124234
HOUSING:THERM
OSTAT:ASS'Y

27.M0124212
FUSING ENTRANC
E GUIDE PLATE:U
PPER



51.M1164031
FUSING UNIT:220V
:ASS'Y

26.M0124211
PLATE NUT:HEATE
R

38.M0124266
COVER:RIGHT LO
WER:FUSING

42.M0124281
(x2)
RETAINING RINGS
-C:HOT ROLLER

28.M0124213
(x2)
BUSHING:PRESSU
RE ROLLER

29.M0124215
GUIDE PLATE:EXIT

33.M0124223
THERMAL INSULA
TING BUSHING:HO
T ROLLER

36.M0C34204
[A]
PRESSURE ROLLE
R:DIA30
201910-01 O/O

41.M0124279
CLEANING ROLLE
R:ASS'Y

31.M0124217
FUSING ENTRANC
E GUIDE PLATE:LO
WER

30.M0124216
(x2)
TENSION SPRING:
FUSING:GUIDE PL
ATE

25.M0124208
(x3)
BRACKET:GATE P
AWL

24.M0124206
(x3)
STRIPPER PAWLS

22.M0124204
LEVER:LEFT:FRAM
E:FUSING

40.M0124276
COVER:LEFT:LOW
ER:FUSING

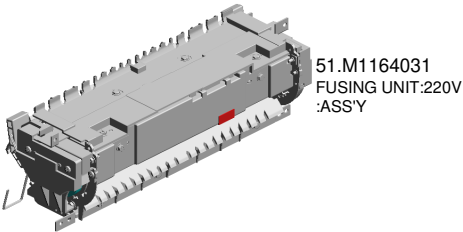
34.M0124229
(x2)
TENSION SPRING:
FUSING:PRESSUR
E

U009_S001
FUSING UNIT:220V:ASS'Y

45.M0124287
COVER:RIGHT UP
PER:FUSING

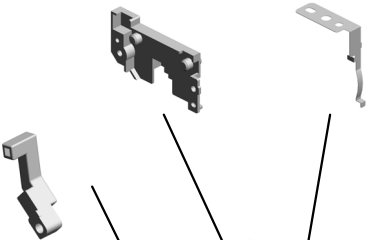
48.M0124295
GROUND PLATE:ASS'Y

49.M0124603
DECAL:GUIDE PLATE:B



51.M1164031
FUSING UNIT:220V
:ASS'Y

43.M0124284
LEVER:PRESSURE
:LEFT



46.M0124292
FUSING COVER:UPPER



44.M0124285
LEVER:PRESSURE
:RIGHT



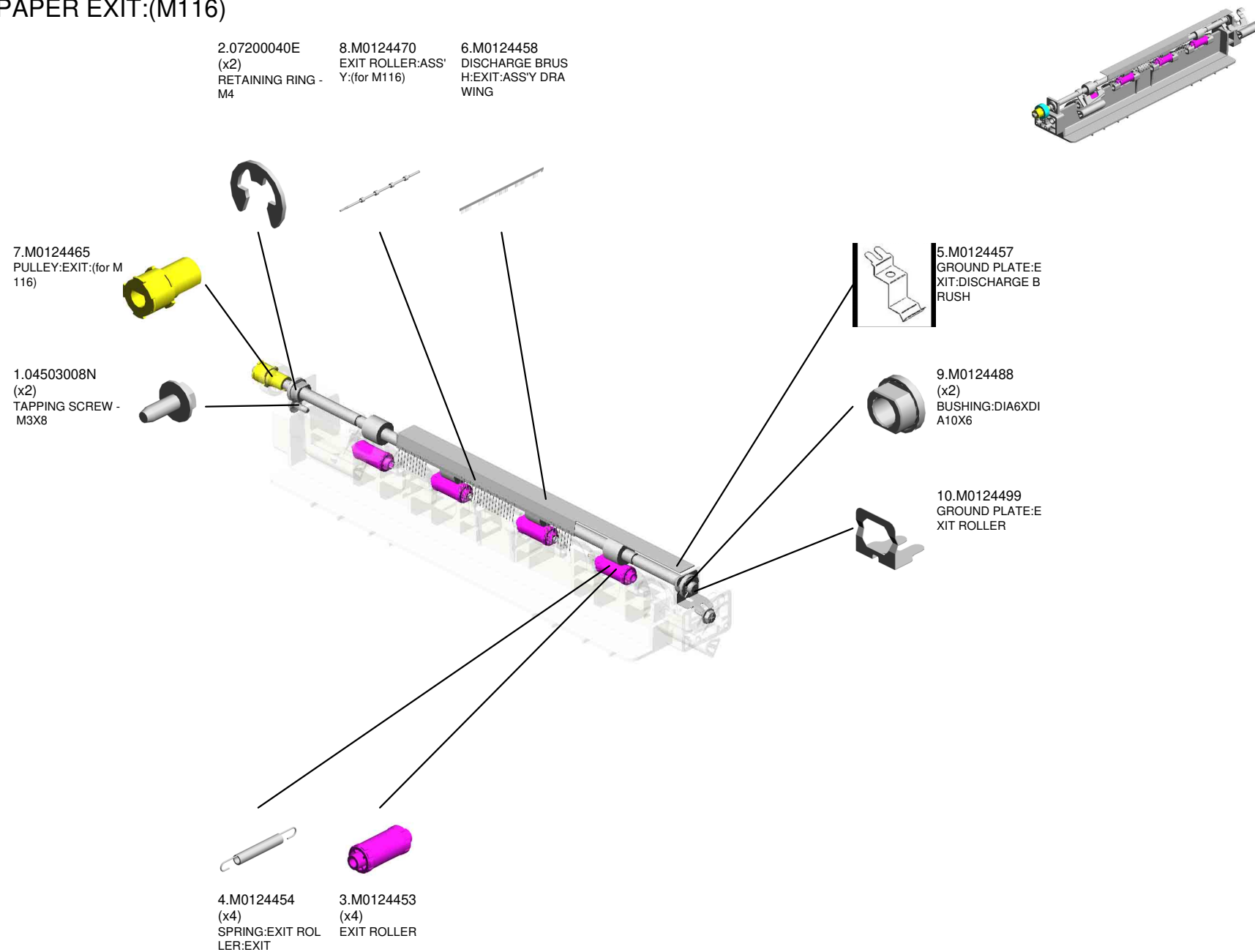
47.M0124293
(x4)
EXIT ROLLER:EXIT
:FUSING



M0124253
[A]
PRESSURE ROLLER
R:DIA30
201910-01 O/O

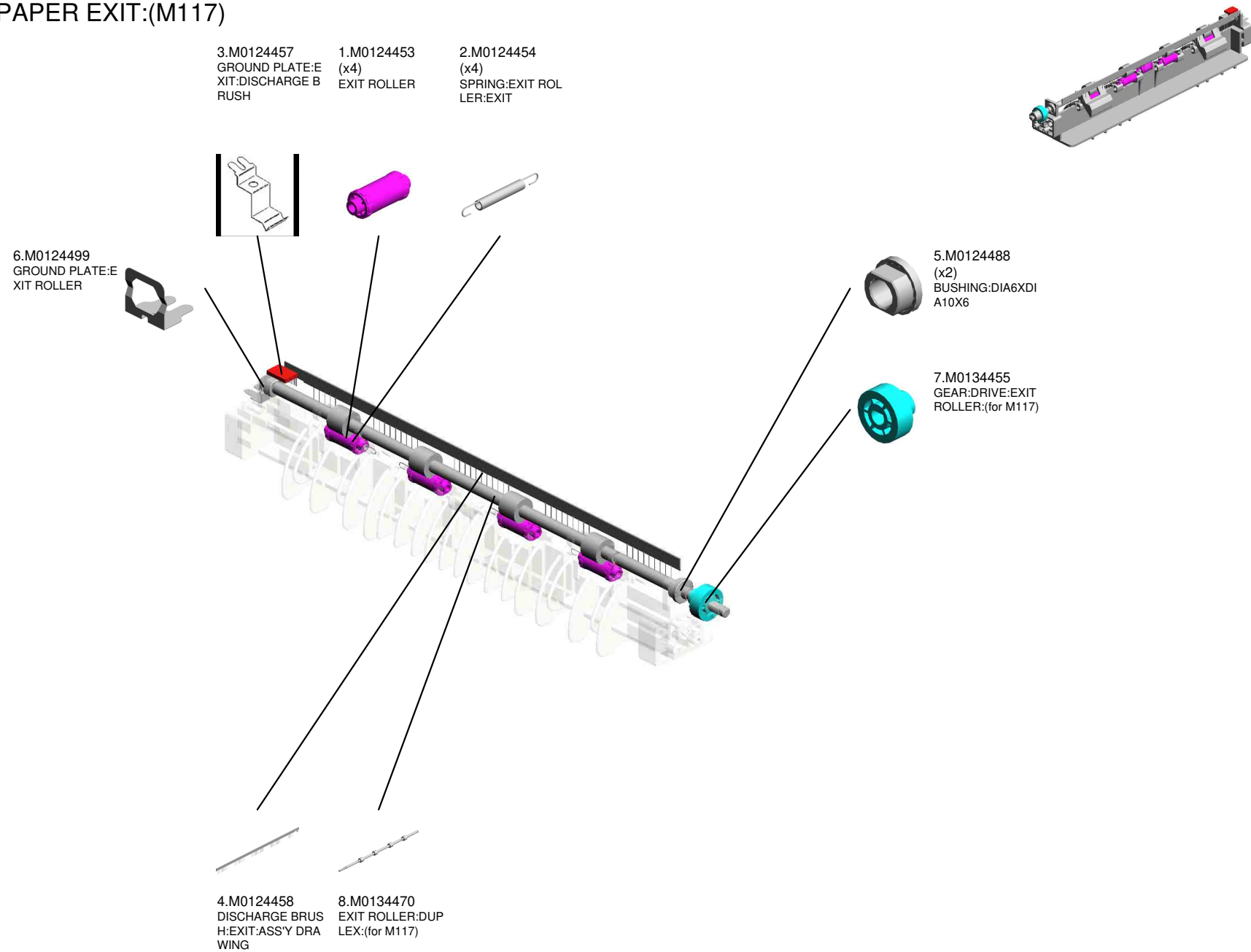
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U010 PAPER EXIT:(M116)



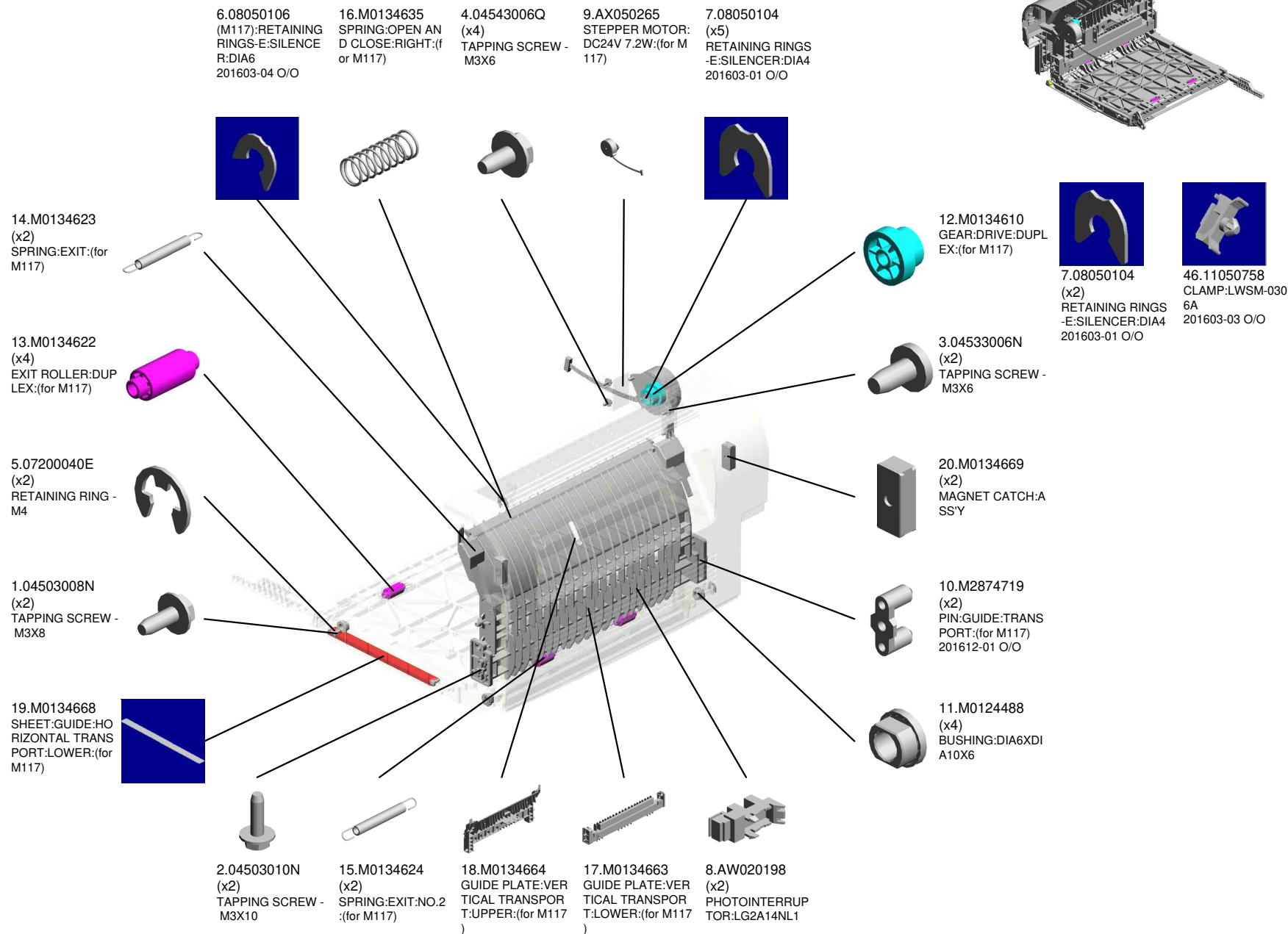
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U011 PAPER EXIT:(M117)



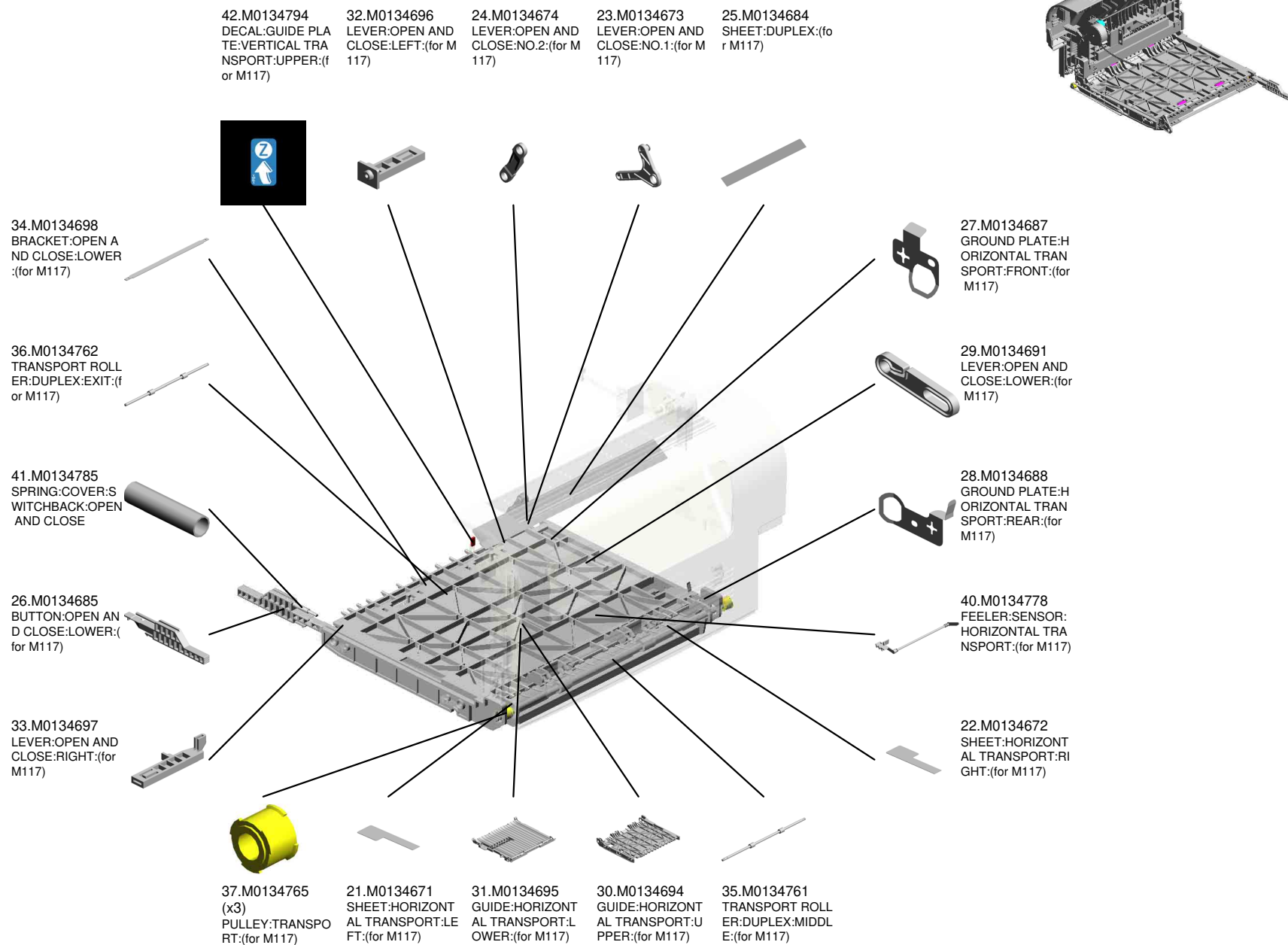
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012 DUPLEX:(M117)



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012 DUPLEX:(M117)

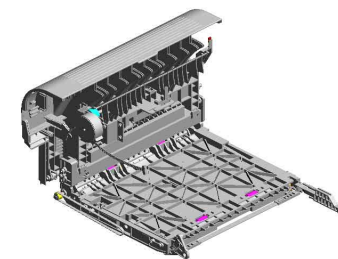


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U012 DUPLEX:(M117)

43.M2874895
(x4)
PIN:GUIDE:UPPER:
(for M117)
201612-02 O/O

44.M0134797
FEELER:SENSOR:
VERTICAL TRANS
PORT:(for M117)



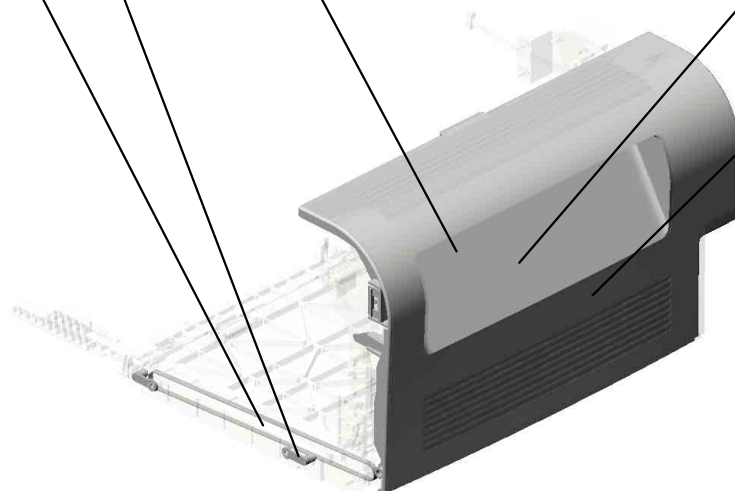
48.M0134776
TIMING BELT:HORI
ZONTAL TRANSPOR
T:(for M117)
201905-01 O/O



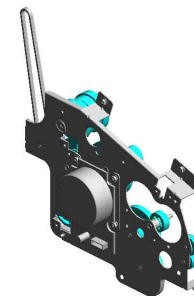
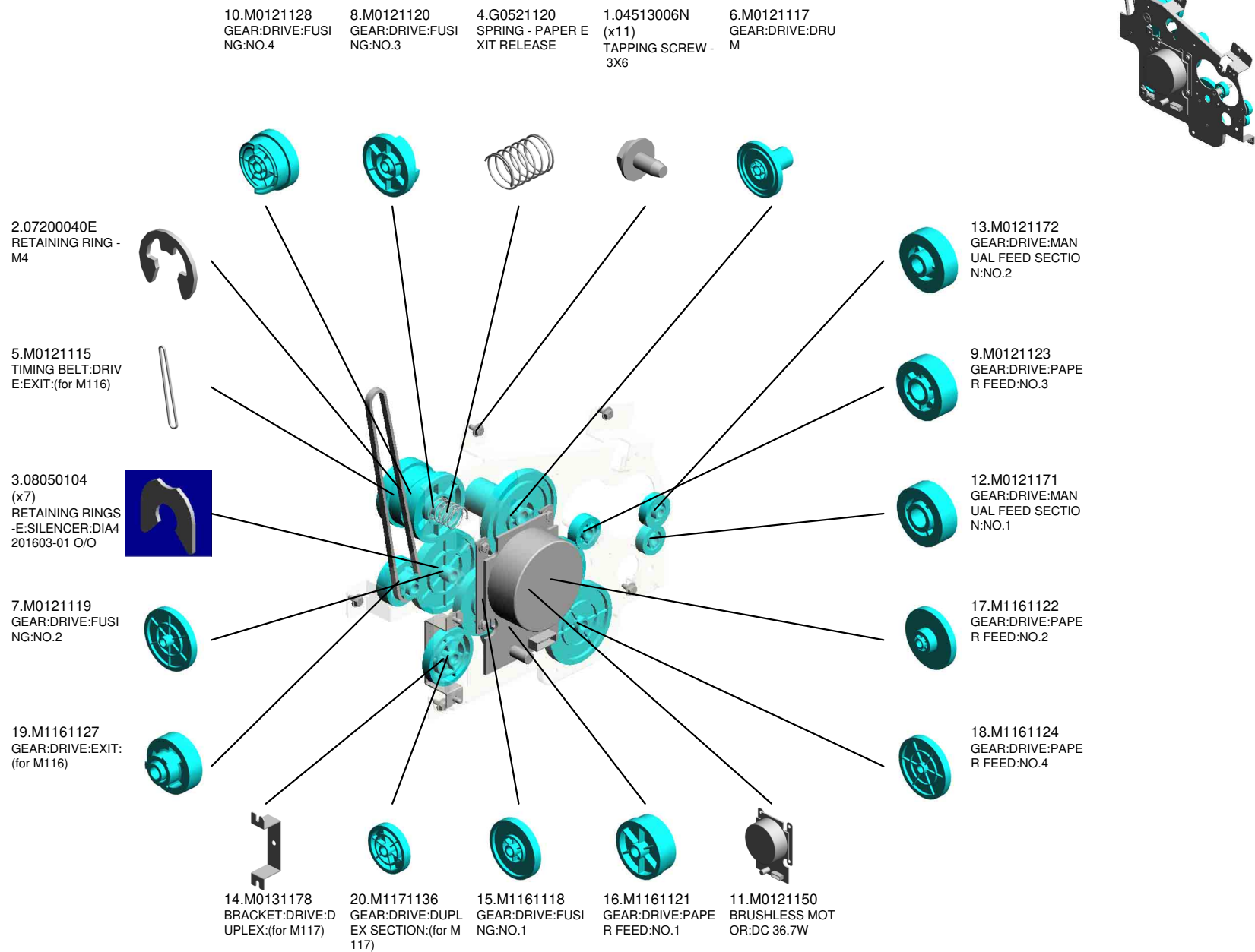
45.M1174662
COVER:SWITCHBA
CK:OPEN AND CL
OSE



47.M0134774
TIMING BELT:DRIV
E:(for M117)
201905-02 O/O



U013 MAIN DRIVE

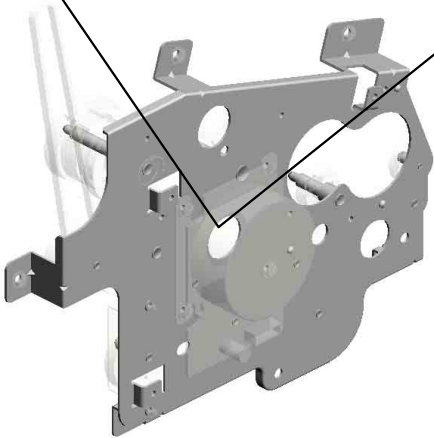
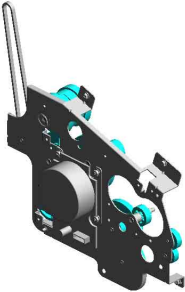


U013
MAIN DRIVE

21.M1161177
FRAME:DRIVE:P2A

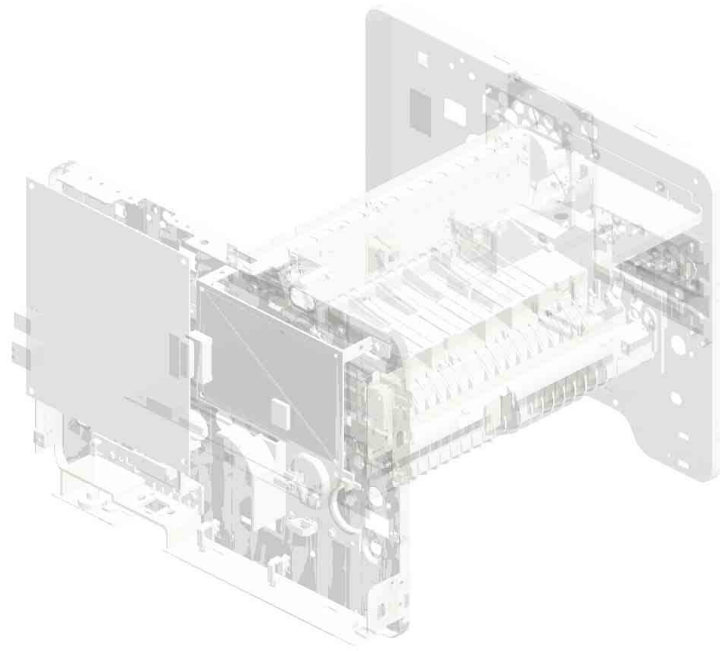


22.M1171177
FRAME:DRIVE:P2B
201303-09



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U014.ELECTRICAL



U014 S001
M0125039
MAIN SWITCH:SERVICE:ASS
'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U014
ELECTRICAL

6.M1165453 7.M1175453
PCB:ECB:M116/M1 PCB:ECB:M117/M1
18:ASS'Y:(for M116) 19:ASS'Y:(for M117)

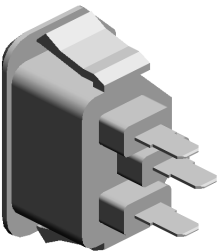
5.M1165102
PCB:CTL-P2A:ASS'
Y
201601-01 X/O

3.M0125021
POWER SUPPLY U
NIT:EU/AA/CHN

2.14077435
EEPROM:CAT93C7
6LI-G

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U014_S001
MAIN SWITCH:SERVICE:ASS'Y



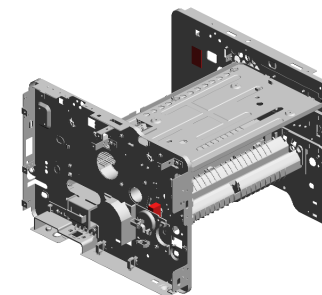
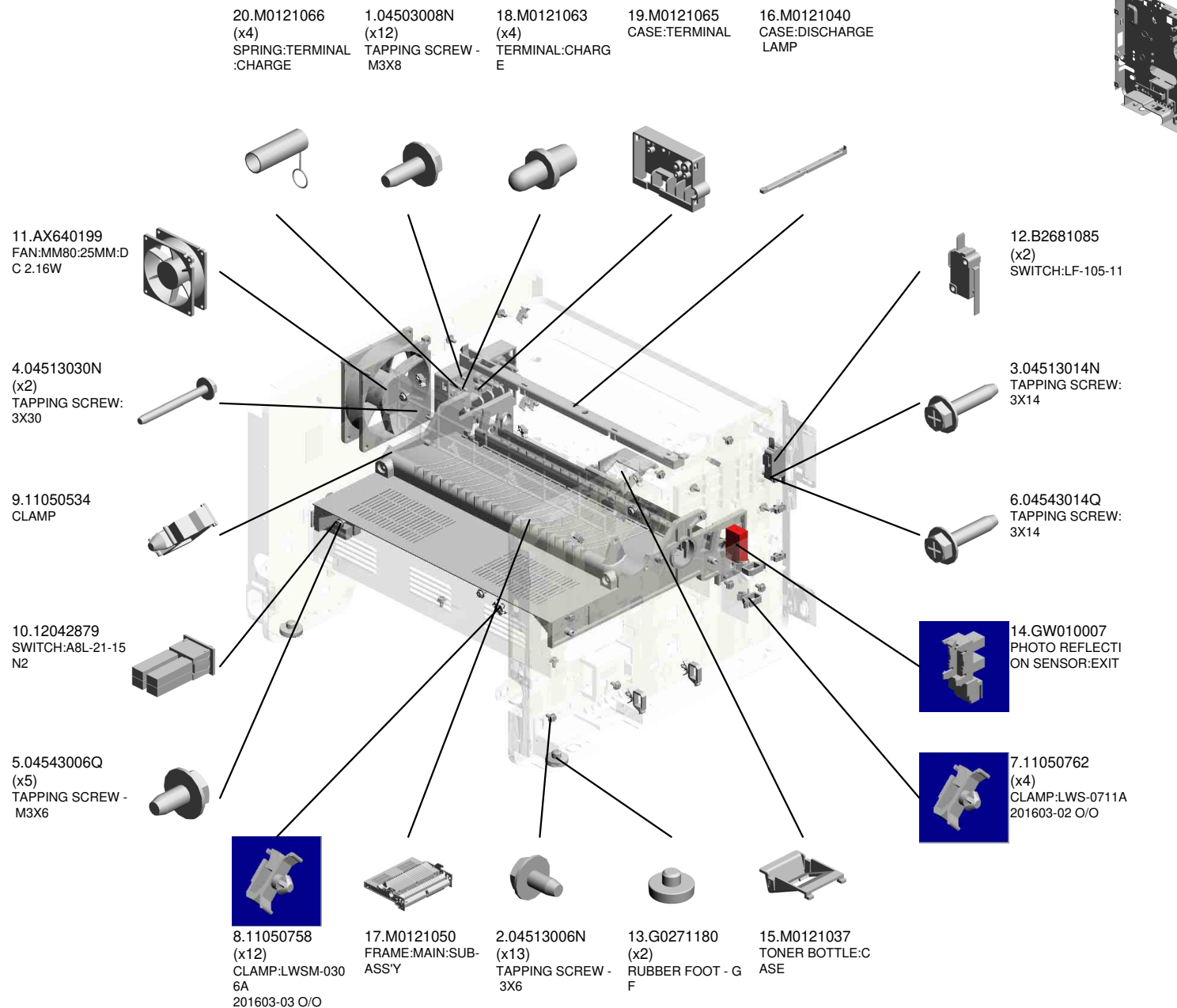
4.M0125039
MAIN SWITCH:SER
VICE:ASS'Y



1.12042879
SWITCH:A8L-21-15
N2

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015	U016
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U015 MAIN FRAME

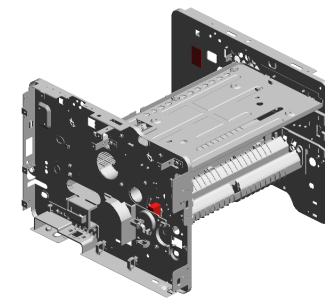


U015 MAIN FRAME

24.M0121099
HEAT INSULATING
PLATE:FUSING:FR
ONT

21.M0121088
COIL SPRING:RAIL
:RIGHT

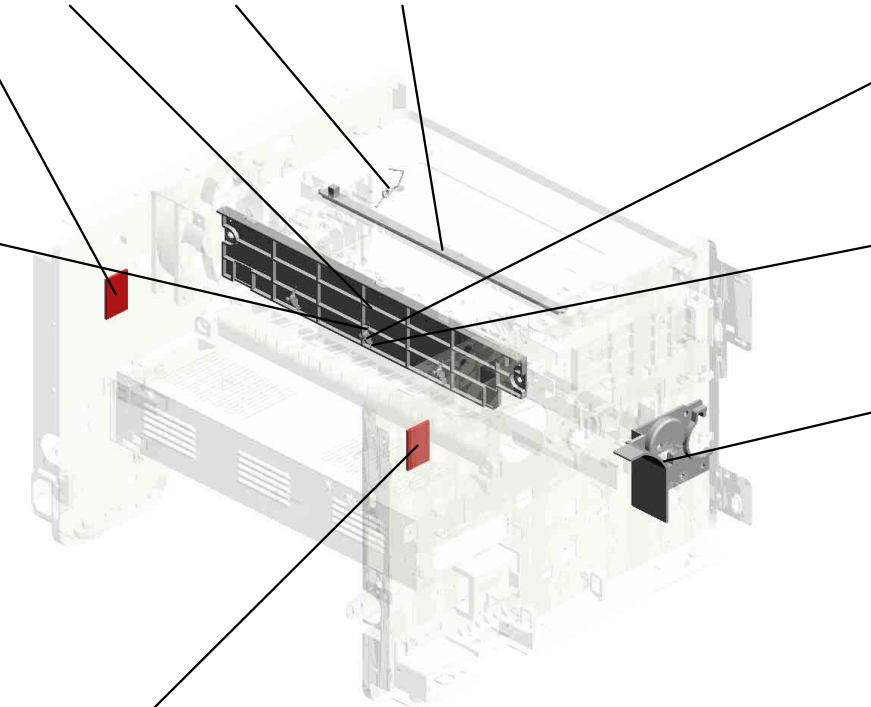
25.M1542056
DISCHARGE LAMP
201401-10 O/O



28.M0124602
DECAL:LEVER:EN
VELOPE:RIGHT



26.M0124120
(x3)
TENSION SPRING:
PICKOFF PAWL



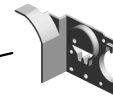
23.M0121097
(x3)
SUPPORTER:PAPE
R:TRANSPORT



22.M0121089
(x3)
GUIDE:PAPER:LEA
DING EDGE



29.M1161043
DUCT:HARNESS



27.M0124601
DECAL:LEVER:EN
VELOPE:LEFT

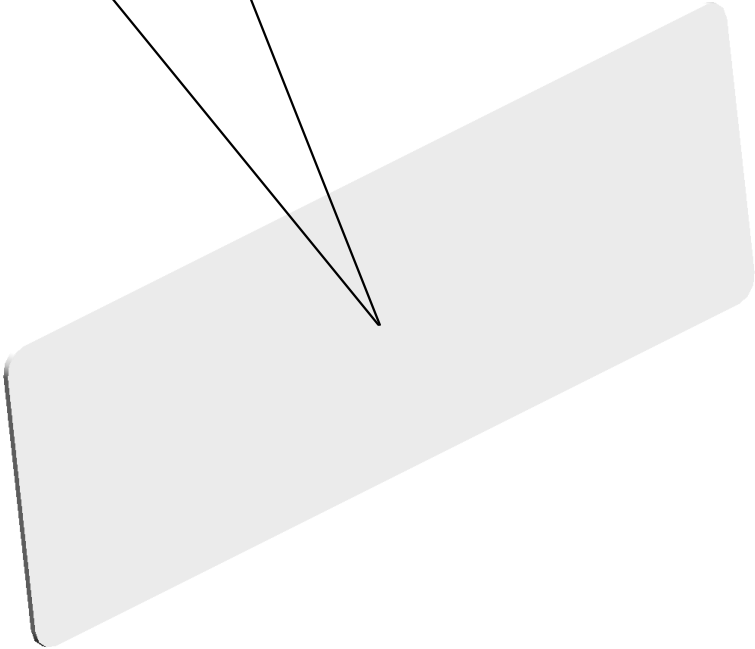
U016
ACCESSORIES

3.M1170402

MODEL NAME PLATE:M117:(for M117-EU)

2.M1160402

MODEL NAME PLATE:M116:(for M116-EU)



1.M0125699
POWER SUPPLY CORD:250V:10A:EU

Exclusive Parts

Number	Part Name	Group	ID
A1532117	ROLLER TERMINAL	U003	4
AA143520	SHOULDER SCREW - M3	U009_S001	10
AW020198	PHOTOINTERRUPTOR:LG2A14NL 1	U003	5
		U005	2
		U009_S001	11
		U012	8
AW110058	THERMOSTAT:177	U009_S001	12
AX050265	STEPPER MOTOR:DC24V 7.2W:(for M117)	U012	9
AX640199	FAN:MM80:25MM:DC 2.16W	U015	11
B2681085	SWITCH:LF-105-11	U015	12
D1272514	ELECTROMAGNETIC CLUTCH:3.5 T:MANUAL FEED	U003	6
		U003_S001	6
G0123050	SIDE FENCE GEAR	U005_S001	3
G0201160	SNAP RING	U003	7
G0271180	RUBBER FOOT - GF	U015	13
G0292767	BY-PASS FEED COVER	U005	4
G0521120	SPRING - PAPER EXIT RELEASE	U013	4
G0521518	SPRING - LOCK LEVER	U001	3
G1022717	COVER:DC SOLENOID	U005	5
G1022755	RACK:SIDE FENCE:REAR	U005_S001	6
G1022789	STOPPER:PHOTOINTERRUPTOR	U005	7
G1272627	PAPER FEED ROLLER - MM32	U003	8
G1274328	DECAL - HIGH TEMPERATURE	U009_S001	13
G8003133	SIDE FENCE GEAR	U004_S001	1
GF013001	BOTTOM PLATE PAD	U004_S001_S001	2
		U005_S001	8
GW010007	PHOTO REFLECTION SENSOR:EXI T	U015	14
J0121508	PLATE:LOGO:GES	U001	4
J0121515	PLATE:LOGO:NSA:(for AA)	U001	5
J0121516	PLATE:LOGO:REX:(for AA)	U001	6
J0121517	PLATE:LOGO:NSA:(for AA)	U001	7
M0121037	TONER BOTTLE:CASE	U015	15
M0121040	CASE:DISCHARGE LAMP	U015	16
M0121050	FRAME:MAIN:SUB-ASS'Y	U015	17
M0121063	TERMINAL:CHARGE	U015	18
M0121065	CASE:TERMINAL	U015	19

Number	Part Name	Group	ID
M0121066	SPRING:TERMINAL:CHARGE	U015	20
M0121088	COIL SPRING:RAIL:RIGHT	U015	21
M0121089	GUIDE:PAPER:LEADING EDGE	U015	22
M0121097	SUPPORTER:PAPER:TRANSPORT	U015	23
M0121099	HEAT INSULATING PLATE:FUSING :FRONT	U015	24
M0121115	TIMING BELT:DRIVE:EXIT:(for M11 6)	U013	5
M0121117	GEAR:DRIVE:DRUM	U013	6
M0121119	GEAR:DRIVE:FUSING:NO.2	U013	7
M0121120	GEAR:DRIVE:FUSING:NO.3	U013	8
M0121123	GEAR:DRIVE:PAPER FEED:NO.3	U013	9
M0121128	GEAR:DRIVE:FUSING:NO.4	U013	10
M0121150	BRUSHLESS MOTOR:DC 36.7W	U013	11
M0121171	GEAR:DRIVE:MANUAL FEED SECT ION:NO.1	U013	12
M0121172	GEAR:DRIVE:MANUAL FEED SECT ION:NO.2	U013	13
M0121300	COVER:FRONT	U001	8
M0121301	BUTTON:RIGHT	U001	9
M0121340	COVER:RIGHT:220V	U001	10
M0121341	COVER:RIGHT UPPER:TRANSPAR ENT	U001	11
M0121908	COVER:OPTICAL UNIT	U006_S001	3
M0121957	POLYGON MOTOR:DC 18W	U006_S001	4
M0121979	SEAL:COVER:NO.2	U006_S001	5
M0121980	SEAL:COVER:NO.1	U006_S001	6
M0122504	PAPER TRAY:ASS'Y	U004_S001	3
M0122589	PAPER TRAY:REAR	U004_S001	4
M0122590	COIL SPRING:EARTH	U004_S001	5
M0122603	STOPPER:BASE PLATE	U004_S001	6
M0122604	SPRING:RELEASE:TRAY BOTTOM PLATE	U004_S001	7
M0122605	FRICTION PAD:ADHESION	U004_S001	8
M0122608	END FENCE	U004_S001	9
M0122610	TRAY BOTTOM PLATE	U004_S001_S001	10
M0122612	COMPRESSION SPRING:TRAY BO TTOM PLATE	U004_S001	11

Exclusive Parts

Number	Part Name	Group	ID
M0122613	COMPRESSION SPRING:SEPARATION	U004_S001	12
M0122614	SIDE FENCE:LEFT	U004_S001	13
M0122615	SIDE FENCE:RIGHT	U004_S001	14
M0122616	LEVER:PAPER VOLUME SENSOR	U004_S001	15
M0122618	DECAL:PAPER TRAY:FRONT	U004_S001	16
M0122629	COVER:PAPER TRAY	U004_S001	17
M0122630	DECAL:PICK-UP PAPER JAM:(for M116)	U001	12
M0122668	SHAFT:PAPER FEED:ASS'Y	U003	9
M0122671	FEELER:PAPER END SENSOR	U003	10
M0122673	RAIL:PAPER TRAY:RIGHT	U003	11
M0122701	ROLLER:INTERFACE:DRIVE	U003_S001	12
M0122702	ROLLER:INTERFACE:DRIVEN	U003_S001	13
M0122705	SPRING:ROLLER	U003_S001	14
M0122711	BUSHING:REGISTRATION:DRIVEN:LEFT	U003	15
M0122715	GUIDE PLATE:TRANSPORT:UPPER	U003	16
M0122718	REGISTRATION ROLLER:DRIVE	U003	17
M0122719	REGISTRATION ROLLER:DRIVEN	U003	18
M0122722	SPRING:ROLLER:REGISTRATION	U003	19
M0122723	FEELER:REGISTRATION:SENSOR	U003	20
M0122725	SPRING:FEELER:REGISTRATION	U003	21
M0122730	BUSHING:REGISTRATION:DRIVEN:RIGHT	U003	22
M0122741	GROUND PLATE:DRIVE:REGISTRATION ROLLER	U003	23
M0122742	GROUND PLATE:DRIVEN:REGISTRATION ROLLER	U003	24
M0122743	DECAL:GUIDE PLATE:TRANSPORT:UPPER	U003	25
M0122744	GUIDE:REGISTRATION	U003	26
M0122745	GROUND PLATE:DRIVEN	U003_S001	27
M0122753	BUSHING:ROLLER:DRIVEN	U003_S001	28
M0122805	GUIDE PLATE:MANUAL FEED:LOWER	U005	9
M0122806	SHEET:GUIDE:MANUAL FEED SUB	U005	10

Number	Part Name	Group	ID
	-UNIT		
M0122815	DECAL:FEED PAPER AGAIN:PREVENTION	U005	11
M0122816	FRICTION PAD:HOLDER:MANUAL FEED:ASS'Y	U005	12
M0122824	FEELER:MANUAL FEED	U005	13
M0122830	MECHANICAL SPRING CLUTCH:MANUAL FEED	U005	14
M0122831	DC SOLENOID:9.6W:24V	U005	15
M0122833	DECAL:SIDE FENCE:MANUAL FEED	U005_S001	16
M0122859	GUIDE PLATE:UPPER:MANUAL FEED	U005	17
M0122860	PAPER FEED ROLLER:MANUAL FEED	U005	18
M0122868	MANUAL FEED TABLE:SUB-ASS'Y	U005_S001	19
M0122870	COVER:MANUAL FEED TABLE	U005	20
M0122874	COMPRESSION SPRING:MANUAL FEED	U005	21
M0122875	SIDE FENCE:MANUAL FEED:RIGHT	U005_S001	22
M0122877	SIDE FENCE:MANUAL FEED:LEFT	U005_S001	23
M0122879	EXTENSION TRAY:MANUAL FEED	U005	24
M0122880	COMPRESSION SPRING:SEPARATION	U005	25
M0124053	GEAR:HOT ROLLER	U009_S001	14
M0124055	RADIAL BALL BEARING:35X47X7	U009_S001	15
M0124109	SPRING:FEELER:EXIT	U009_S001	16
M0124120	TENSION SPRING:PICKOFF PAWL	U009_S001	17
		U015	26
M0124121	HEATER:700W:220V	U009_S001	18
M0124135	FEELER:PAPER FEED SENSOR	U009_S001	19
M0124186	COVER:LEFT UPPER:ASS'Y	U009_S001	20
M0124202	LEVER:PRESSURE	U009_S001	21
M0124204	LEVER:LEFT:FRAME:FUSING	U009_S001	22
M0124205	LEVER:RIGHT:FRAME:FUSING	U009_S001	23
M0124206	STRIPPER PAWLS	U009_S001	24
M0124208	BRACKET:GATE PAWL	U009_S001	25

Exclusive Parts

Number	Part Name	Group	ID
M0124211	PLATE NUT:HEATER	U009_S001	26
M0124212	FUSING ENTRANCE GUIDE PLATE :UPPER	U009_S001	27
M0124213	BUSHING:PRESSURE ROLLER	U009_S001	28
M0124215	GUIDE PLATE:EXIT	U009_S001	29
M0124216	TENSION SPRING:FUSING:GUIDE PLATE	U009_S001	30
M0124217	FUSING ENTRANCE GUIDE PLATE :LOWER	U009_S001	31
M0124220	HOT ROLLER	U009_S001	32
M0124223	THERMAL INSULATING BUSHING: HOT ROLLER	U009_S001	33
M0124229	TENSION SPRING:FUSING:PRESSURE	U009_S001	34
M0124234	HOUSING:THERMOSTAT:ASS'Y	U009_S001	35
M0124263	THERMISTOR:FUSING	U009_S001	37
M0124266	COVER:RIGHT LOWER:FUSING	U009_S001	38
M0124270	THERMAL INSULATING BUSHING: FUSING UNIT	U009	39
M0124276	COVER:LEFT:LOWER:FUSING	U009_S001	40
M0124279	CLEANING ROLLER:ASS'Y	U009_S001	41
M0124281	RETAINING RINGS-C:HOT ROLLER	U009_S001	42
M0124284	LEVER:PRESSURE:LEFT	U009_S001	43
M0124285	LEVER:PRESSURE:RIGHT	U009_S001	44
M0124287	COVER:RIGHT UPPER:FUSING	U009_S001	45
M0124292	FUSING COVER:UPPER	U009_S001	46
M0124293	EXIT ROLLER:EXIT:FUSING	U009_S001	47
M0124295	GROUND PLATE:ASS'Y	U009_S001	48
M0124453	EXIT ROLLER	U010	3
		U011	1
M0124454	SPRING:EXIT ROLLER:EXIT	U010	4
		U011	2
M0124457	GROUND PLATE:EXIT:DISCHARGE BRUSH	U010	5
		U011	3
M0124458	DISCHARGE BRUSH:EXIT:ASS'Y DRAWING	U010	6
		U011	4
M0124465	PULLEY:EXIT:(for M116)	U010	7

Number	Part Name	Group	ID
M0124470	EXIT ROLLER:ASS'Y:(for M116)	U010	8
M0124488	BUSHING:DIA6XDIA10X6	U003	29
		U003_S001	29
		U010	9
		U011	5
		U012	11
M0124499	GROUND PLATE:EXIT ROLLER	U010	10
		U011	6
M0124601	DECAL:LEVER:ENVELOPE:LEFT	U015	27
M0124602	DECAL:LEVER:ENVELOPE:RIGHT	U015	28
M0124603	DECAL:GUIDE PLATE:B	U009_S001	49
M0124699	DECAL:WARNING (HIGH TEMPERATURE):FRONT	U009	50
M0125021	POWER SUPPLY UNIT:EU/AA/CHN	U014	3
M0125039	MAIN SWITCH:SERVICE:ASS'Y	U014_S001	4
M0125699	POWER SUPPLY CORD:250V:10A: EU	U016	1
M0126252	BUSHING:TRANSFER ROLLER:RIGHT	U008	1
M0126253	BUSHING:TRANSFER ROLLER:LEFT	U008	2
M0126254	SPRING:TRANSFER ROLLER	U008	3
M0126255	GEAR:TRANSFER ROLLER	U008	4
M0126256	ROLLER:POSITIONING:TRANSFER ROLLER	U008	5
M0126259	ELECTRODE PLATE:SEPARATION	U008	6
M0126260	COVER:ELECTRODE PLATE	U008	7
M0131178	BRACKET:DRIVE:DUPLEX:(for M117)	U013	14
M0132630	DECAL:PICK-UP PAPER JAM:(for M117)	U001	13
M0134455	GEAR:DRIVE:EXIT ROLLER:(for M117)	U011	7
M0134470	EXIT ROLLER:DUPLEX:(for M117)	U011	8
M0134610	GEAR:DRIVE:DUPLEX:(for M117)	U012	12
M0134622	EXIT ROLLER:DUPLEX:(for M117)	U012	13
M0134623	SPRING:EXIT:(for M117)	U012	14
M0134624	SPRING:EXIT:NO.2:(for M117)	U012	15

Exclusive Parts

Number	Part Name	Group	ID
M0134635	SPRING:OPEN AND CLOSE:RIGHT :(for M117)	U012	16
M0134663	GUIDE PLATE:VERTICAL TRANSP ORT:LOWER:(for M117)	U012	17
M0134664	GUIDE PLATE:VERTICAL TRANSP ORT:UPPER:(for M117)	U012	18
M0134666	SHAFT:COVER:SWITCHBACK:OPE N AND CLOSE	U001	14
M0134667	SPRING:COVER:SWITCHBACK:OP EN AND CLOSE	U001	15
M0134668	SHEET:GUIDE:HORIZONTAL TRAN SPORT:LOWER:(for M117)	U012	19
M0134669	MAGNET CATCH:ASS'Y	U001	16
		U012	20
M0134671	SHEET:HORIZONTAL TRANSPORT :LEFT:(for M117)	U012	21
M0134672	SHEET:HORIZONTAL TRANSPORT :RIGHT:(for M117)	U012	22
M0134673	LEVER:OPEN AND CLOSE:NO.1:(fo r M117)	U012	23
M0134674	LEVER:OPEN AND CLOSE:NO.2:(fo r M117)	U012	24
M0134684	SHEET:DUPLEX:(for M117)	U012	25
M0134685	BUTTON:OPEN AND CLOSE:LOWE R:(for M117)	U012	26
M0134687	GROUND PLATE:HORIZONTAL TR ANSPORT:FRONT:(for M117)	U012	27
M0134688	GROUND PLATE:HORIZONTAL TR ANSPORT:REAR:(for M117)	U012	28
M0134691	LEVER:OPEN AND CLOSE:LOWER :(for M117)	U012	29
M0134694	GUIDE:HORIZONTAL TRANSPORT :UPPER:(for M117)	U012	30
M0134695	GUIDE:HORIZONTAL TRANSPORT :LOWER:(for M117)	U012	31
M0134696	LEVER:OPEN AND CLOSE:LEFT:(f or M117)	U012	32
M0134697	LEVER:OPEN AND CLOSE:RIGHT:(	U012	33

Number	Part Name	Group	ID
	for M117)		
M0134698	BRACKET:OPEN AND CLOSE:LOW ER:(for M117)	U012	34
M0134761	TRANSPORT ROLLER:DUPLEX:MI DDLE:(for M117)	U012	35
M0134762	TRANSPORT ROLLER:DUPLEX:EX IT:(for M117)	U012	36
M0134765	PULLEY:TRANSPORT:(for M117)	U012	37
M0134774	TIMING BELT:DRIVE:(for M117)	U012	47
M0134776	TIMING BELT:HORIZONTAL TRAN SPORT:(for M117)	U012	48
M0134778	FEELER:SENSOR:HORIZONTAL T RANSPORT:(for M117)	U012	40
M0134785	SPRING:COVER:SWITCHBACK:OP EN AND CLOSE	U012	41
M0134794	DECAL:GUIDE PLATE:VERTICAL T RANSPORT:UPPER:(for M117)	U012	42
M0134797	FEELER:SENSOR:VERTICAL TRAN SPORT:(for M117)	U012	44
M0C34204	PRESSURE ROLLER:DIA30	U009_S001	36
M1016250	TRANSFER ROLLER	U008	8
M1160402	MODEL NAME PLATE:M116:(for M1 16-EU)	U016	2
M1161043	DUCT:HARNESS	U015	29
M1161118	GEAR:DRIVE:FUSING:NO.1	U013	15
M1161121	GEAR:DRIVE:PAPER FEED:NO.1	U013	16
M1161122	GEAR:DRIVE:PAPER FEED:NO.2	U013	17
M1161124	GEAR:DRIVE:PAPER FEED:NO.4	U013	18
M1161127	GEAR:DRIVE:EXIT:(for M116)	U013	19
M1161177	FRAME:DRIVE:P2A	U013	21
M1161311	COVER:UPPER FRONT:TRANSPA RENT	U001	17
M1161324	EXTENSION TRAY:GUIDE	U001	18
M1161325	EXTENSION TRAY:EXIT:P	U001	19
M1161330	COVER:SIDE PLATE:LEFT	U001	20
M1161331	COVER:SIDE PLATE:LEFT UPPER: TRANSPARENT	U001	21
M1161350	GUIDE PLATE:(for M116)	U001	22

Exclusive Parts

Number	Part Name	Group	ID
M1161360	COVER:REAR MIDDLE	U001	23
M1161370	COVER:REAR LOWER	U001	24
M1161450	COVER:UPPER	U001	25
M1161451	BRACKET:OPERATION PANEL	U002	3
M1161452	KEYTOP:MAIN	U002	4
M1161456	SHEET:OPERATION SUB-UNIT:LCD	U002	5
M1161458	SHEET:PREVENTFENCE	U002	6
M1161459	SHEET:HARNESS	U002	7
M1161461	COVER:UPPER:LCD	U002	8
M1161462	COVER:LOWER:LCD	U002	9
M1161463	SUPPORTER:COVER:LCD	U002	10
M1161464	DAMPER:COVER:LCD	U002	11
M1161465	LCD:RINMEI-P2	U002	12
M1161467	LENS	U002	13
M1161470	PCB:OPU	U002	14
M1161475	SHEET:OPERATION PANEL:NA/EU/AP	U002	15
M1162672	RAIL:PAPER TRAY:LEFT	U003	30
M1164031	FUSING UNIT:220V:ASS'Y	U009_S001	51
M1165102	PCB:CTL-P2A:ASS'Y	U014	5
M1165453	PCB:ECB:M116/M118:ASS'Y:(for M116)	U014	6
M1170402	MODEL NAME PLATE:M117:(for M117-EU)	U016	3
M1171136	GEAR:DRIVE:DUPLEX SECTION:(for M117)	U013	20
M1171177	FRAME:DRIVE:P2B	U013	22
M1171851	IMAGING UNIT:ASS'Y	U006_S001	7
M1172516	JOINT UNIT:ASS'Y	U003_S001	31
M1174662	COVER:SWITCHBACK:OPEN AND CLOSE	U001	26
		U012	45
M1175453	PCB:ECB:M117/M119:ASS'Y:(for M117)	U014	7
M1542056	DISCHARGE LAMP	U015	25
M1545656	HARNESS:GROUND WIRE	U006_S001	8
M2874719	PIN:GUIDE:TRANSPORT:(for M117)	U012	10
M2874895	PIN:GUIDE:UPPER:(for M117)	U012	43

Standard Parts



03603006N
SCREW - M3X6



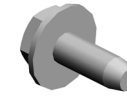
04503008N
TAPPING SCREW - M3X8



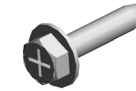
04503010N
TAPPING SCREW - M3X10



04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



04513014N
TAPPING SCREW:3X14



04513030N
TAPPING SCREW:3X30



04533006N
TAPPING SCREW - M3X6



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04543014Q
TAPPING SCREW:3X14



07200040E
RETAINING RING - M4



08025318
BINDING HEAD TAPPING SC
REW:ES:3X10



08046127
HEXAGONAL BOLT:DOUBLE
SCREW:M3X8



08050088
RETAINING RING - M6:(for M1
17)



08050089
RETAINING RING - M4



08050104
RETAINING RINGS-E:SILENC
ER:DIA4



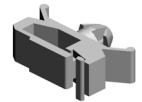
08050106
(M117):RETAINING RINGS-E:
SILENCER:DIA6



09543010N
SCREW:POLISHED ROUND/
SPRING:M3X10



11050508
HARNESS CLAMP - LWS-071
1



11050511
HARNESS CLAMP - LWS-030
6ZC



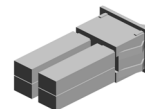
11050534
CLAMP



11050758
CLAMP:LWSM-0306A



11050762
CLAMP:LWS-0711A



12042879
SWITCH:A8L-21-15N2



14077435
EEPROM:CAT93C76LI-G

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201910-01	1910 Modification	-	M0124253	PRESSURE ROLLER:DIA30	M0C34204	PRESSURE ROLLER:DIA30	U009_S001	36	1	O/O			M11727:
201905-01	1905 Modification	-	M0134771	TIMING BELT:HORIZONTAL TRANSPORT:(for M117)	M0134776	TIMING BELT:HORIZONTAL TRANSPORT:(for M117)	U012	48	1	O/O			M11727:
201905-02	1905 Modification	-	M0134772	TIMING BELT:DRIVE:(for M117)	M0134774	TIMING BELT:DRIVE:(for M117)	U012	47	1	O/O			M11727:
201809-01	1809 Modification	-	M0125693	(NA/TWN):HARNESS:INLET	M0125677	(NA/TWN):HARNESS:INLET	A6(1/1)		1	O/O			M11727:
201612-01	1612 Modification	-	G0961019	TRANSPORT GUIDE PIN:(for M117)	M2874719	PIN:GUIDE:TRANSPORT:(for M117)	U012	10	2	O/O			M11727:
201612-02	1612 Modification	-	M0134795	PIN:GUIDE:UPPER:(for M117)	M2874895	PIN:GUIDE:UPPER:(for M117)	U012	43	4	O/O			M11727:
201603-01	1603 Modification	-	08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DIA4	U003	3	4	O/O			M11727:
							U003_S001	3	3				
							U012	7	7				
							U013	3	7				
201603-02	1603 Modification	-	11050508	HARNESS CLAMP - LWS-0711	11050762	CLAMP:LWS-0711A	U015	7	4	O/O			M11727:
201603-03	1603 Modification	-	11050511	HARNESS CLAMP - LWS-0306ZC	11050758	CLAMP:LWSM-0306A	U012	46	1	O/O			M11727:
							U015	8	12				
201603-04	1603 Modification	-	08050088	RETAINING RING - M6:(for M117)	08050106	(M117):RETAINING RINGS-E:SILENCER:DIA6	U012	6	1	O/O			M11727:
201601-01	1601 Modification	-	M1165103	PCB:CTL:ASS'Y	M1165102	PCB:CTL-P2A:ASS'Y	U014	5	1	X/O			M11727:
201507-01	1507 Modification	-			M1172516	JOINT UNIT:ASS'Y	U003_S001	31	1				M11727:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201312-04	1312 Modification	-			M1545656	HARNESS:GROU ND WIRE	U006_S001	8	1	O/O			M11727:
					M1545656	HARNESS:GROU ND WIRE	U006_S001	8	1	O/O			
201402-01	1402 Modification	-	M0125680	HARNESS:IDCHI P:SUB-ASS'Y	M0125660	HARNESS:IDCHI P:SUB-ASS'Y	P to P 3E(1/ 1)		1	O/O			M11727:
201312-01	1312 Modification	-	M0122717	REGISTRATION ROLLER:DRIVE	M0122718	REGISTRATION ROLLER:DRIVE	U003	17	1	O/O			M11727:
201312-02	1312 Modification	-	M0125695	HARNESS:HIG H VOLTAGE	M1545695	HARNESS:HIG H VOLTAGE	P to P 7B(1/ 1)		1	O/O			M11727:
201312-03	1312 Modification	-	M0125681	HARNESS:DOOR SWITCH	M1545681	HARNESS:DOOR SWITCH	P to P 7C(1/ 1)		1	O/O			M11727:
201401-01	1401 Modification	-	M0125651	HARNESS:POWE R SOURCE	M0125661	HARNESS:POWE R SOURCE	P to P 6C(1/ 1)		1	O/O			M11727:
201401-02	1401 Modification	-	M0125652	HARNESS:PAPE R FEED SENSOR	M0125659	HARNESS:PAPE R FEED SENSOR	P to P 5E(1/ 1)		1	O/O			M11727:
201401-03	1401 Modification	-	M0125653	HARNESS:SENS OR	M0125663	HARNESS:SENS OR	P to P 4C(1/ 1)		1	O/O			M11727:
201401-04	1401 Modification	-	M0125655	HARNESS:MOTO R	M0125664	HARNESS:MOTO R	P to P 6E(1/ 1)		1	O/O			M11727:
201401-05	1401 Modification	-	M0125665	HARNESS:DC FA N MOTOR	M0125671	HARNESS:DC FA N MOTOR	P to P 4E(1/ 1)		1	O/O			M11727:
201401-06	1401 Modification	-	M0125666	HARNESS:CONN ECTING	M0125672	HARNESS:CL:CO NNECTING	P to P 7E(1/ 1)		1	O/O			M11727:
201401-07	1401 Modification	-	M0125667	HARNESS:TONE R END SENSOR	M0125673	HARNESS:TONE R END SENSOR	P to P5E(1/ 1)		1	O/O			M11727:
201401-08	1401 Modification	-	M0125683	HARNESS:MAIN: DRAWER	M0125613	HARNESS:MAIN: DRAWER	P to P 5C(1/ 1)		1	O/O			M11727:
201401-09	1401 Modification	-	M0135662	HARNESS:DUPL EX:SENSOR	M0175662	HARNESS:DUPL EX:SENSOR	P to P 3C(1/ 1)		1	O/O			M11727:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201401-10	1401 Modification	-	M0122056	DISCHARGE LA MP	M1542056	DISCHARGE LA MP	U015	25	1	O/O			M11727:
201303-09	1303 Modification	-			M1171177	FRAME:DRIVE:P 2B	U013	22	1				M11727:
201303-10	1303 Modification	-			M1171177	FRAME:DRIVE:P 2B	U013	22	1				M11727:
201303-11	1303 Modification	-			M1161177	FRAME:DRIVE:P 2A	U013	21	1				M11727:
201301-01	1301 Modification	-	M1161401	OPERATION PAN EL:EXP:ASS'Y			U002	2	1				M11727:
201301-04	1301 Modification	-			M1161451	BRACKET:OPER ATION PANEL	U002	3	1				M11727:
201301-05	1301 Modification	-			M1161452	KEYTOP:MAIN	U002	4	1				M11727:
201301-06	1301 Modification	-			M1161456	SHEET:OPERATI ON SUB-UNIT:LC D	U002	5	1				M11727:
201301-07	1301 Modification	-			M1161458	SHEET:PREVEN TFENCE	U002	6	1				M11727:
201301-08	1301 Modification	-			M1161459	SHEET:HARNES S	U002	7	1				M11727:
201301-09	1301 Modification	-			M1161461	COVER:UPPER:L CD	U002	8	1				M11727:
201301-10	1301 Modification	-			M1161462	COVER:LOWER: LCD	U002	9	1				M11727:
201301-11	1301 Modification	-			M1161463	SUPPORTER:CO VER:LCD	U002	10	1				M11727:
201301-12	1301 Modification	-			M1161464	DAMPER:COVER :LCD	U002	11	1				M11727:
201301-13	1301 Modification	-			M1161465	LCD:RINMEI-P2	U002	12	1				M11727:
201301-14	1301 Modification	-			M1161467	LENS	U002	13	1				M11727:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201301-15	1301 Modification	-			M1161470	PCB:OPU	U002	14	1				M11727:
201301-16	1301 Modification	-			M1161475	SHEET:OPERATI ON PANEL:NA/E U/AP	U002	15	1				M11727:

