

B&W Printers
(M116/M117-CHN)
Parts Catalog

Parts change information sample

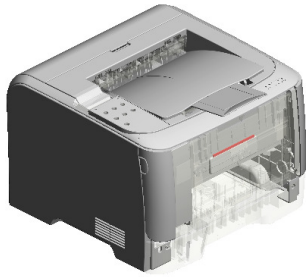
 **Add**

 **Update**

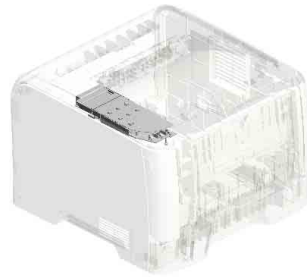
 **Delete**

Model	Product Code	PC Style
B/W Printer	M116/M117	3D
Paper Feed Unit TK 1080	M355	3D

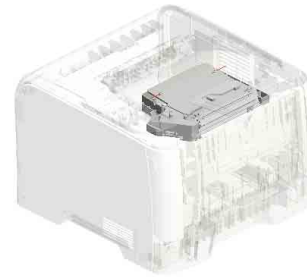
Unit All



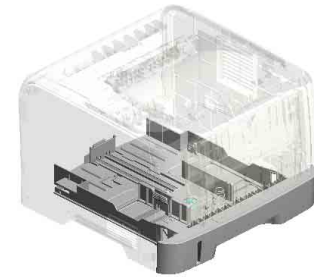
U001
EXTERIOR



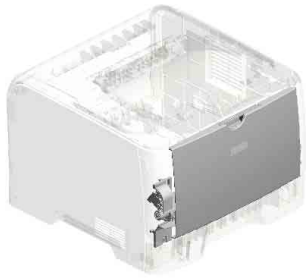
U002
OPERATION



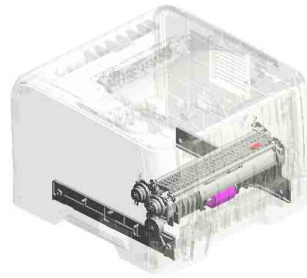
U003
LASER UNIT



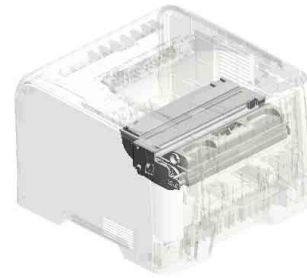
U004
PAPER TRAY



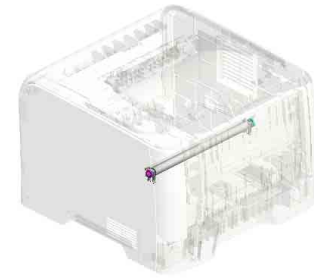
U005
BY-PASS FEED



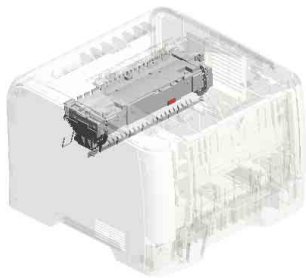
U006
PAPER FEED



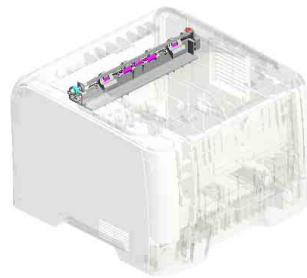
U007
PCU



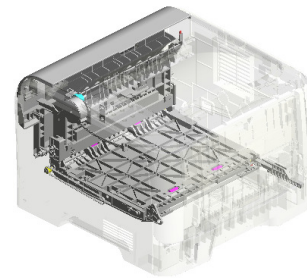
U008
TRANSFER/SEPARATION



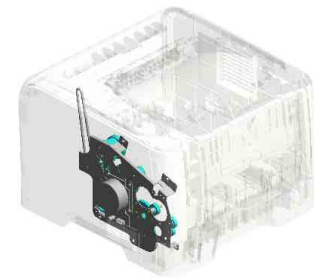
U009
FUSING



U010
PAPER EXIT

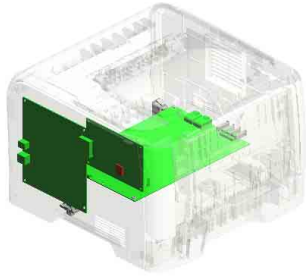


U011
DUPLEX



U012
MAIN DRIVE

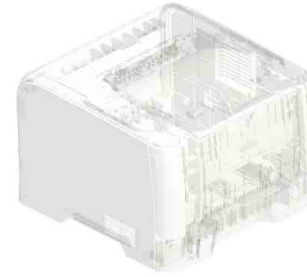
Unit All



U013
ELECTRICAL

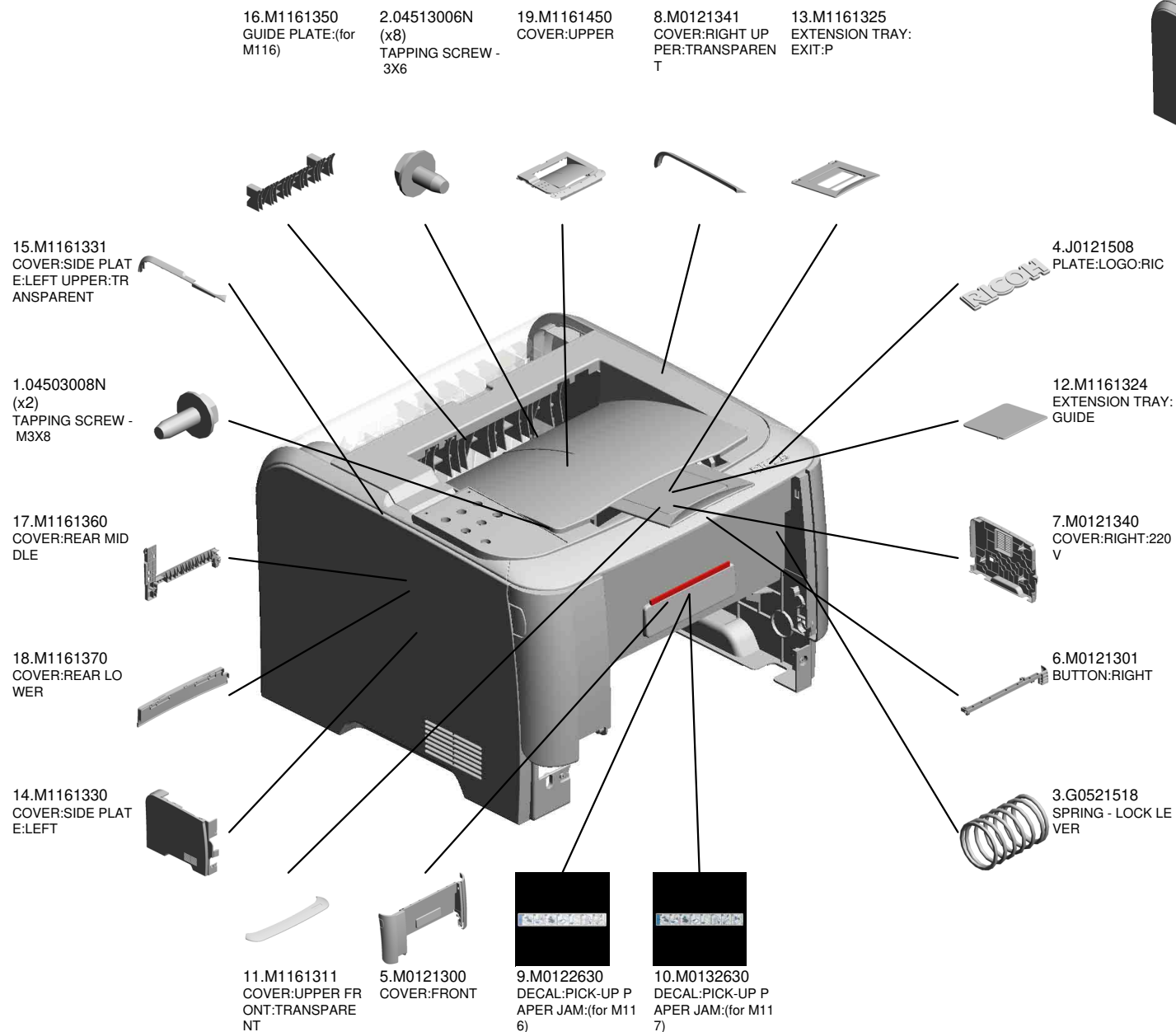


U014
MAIN FRAME

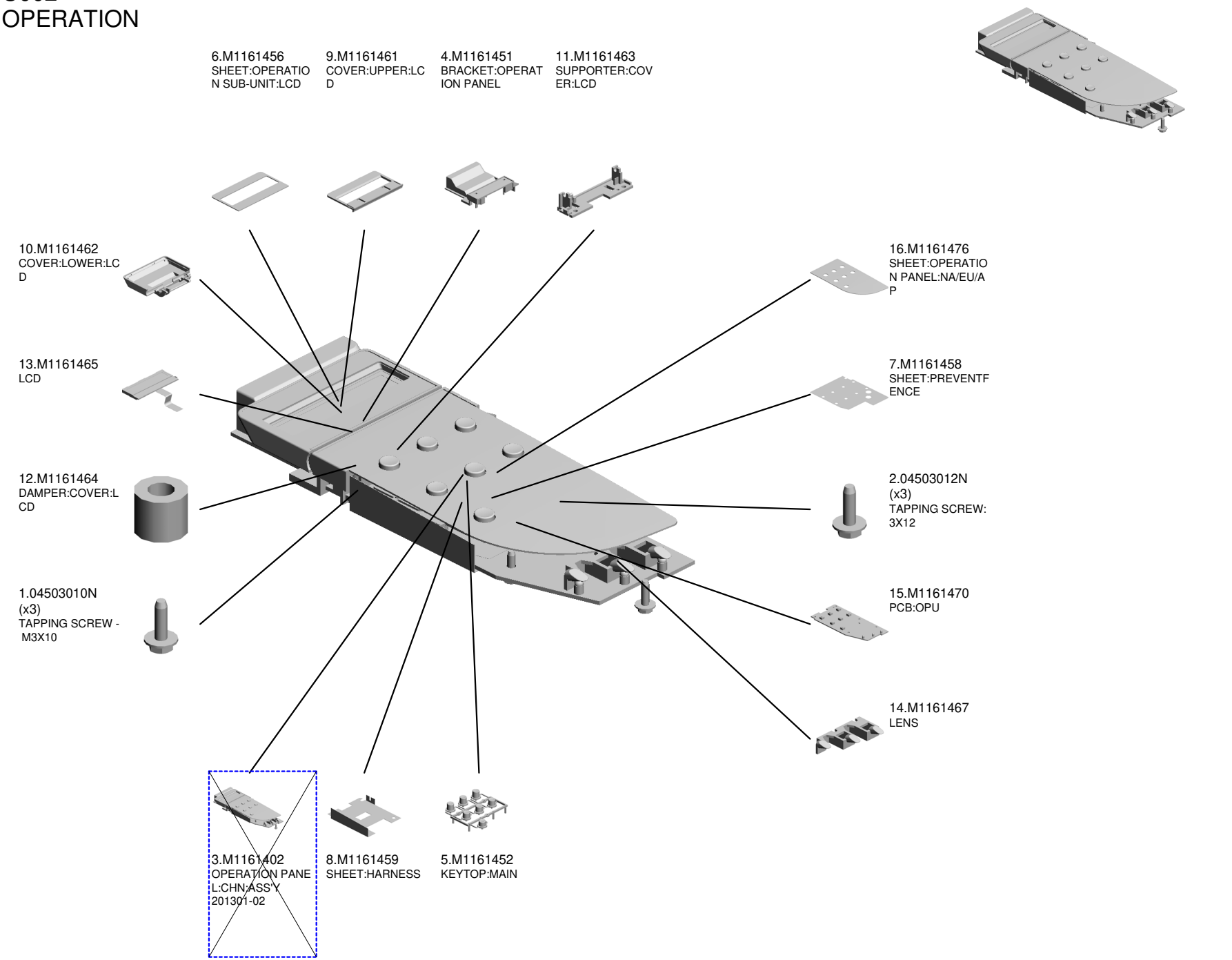


U015
ACCESSORIES

U001 EXTERIOR

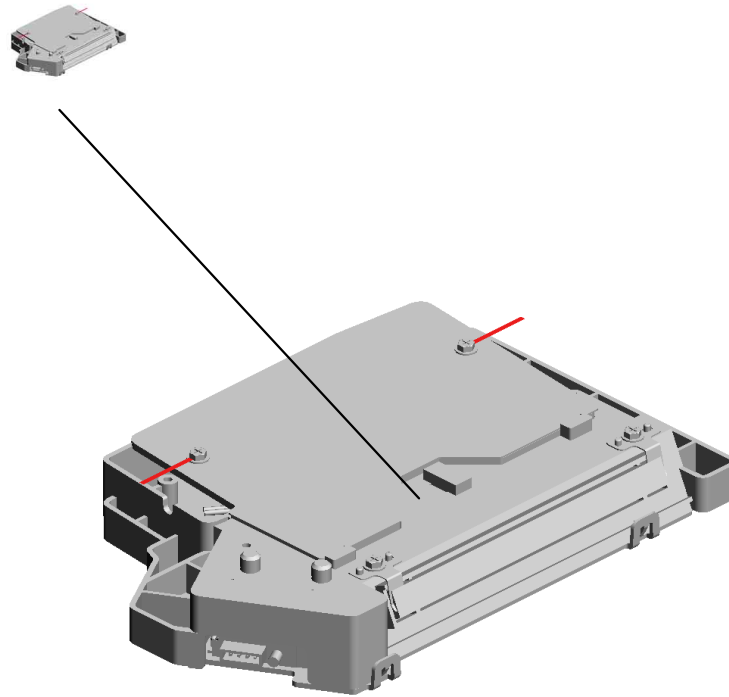


U002
OPERATION



U003.LASER UNIT

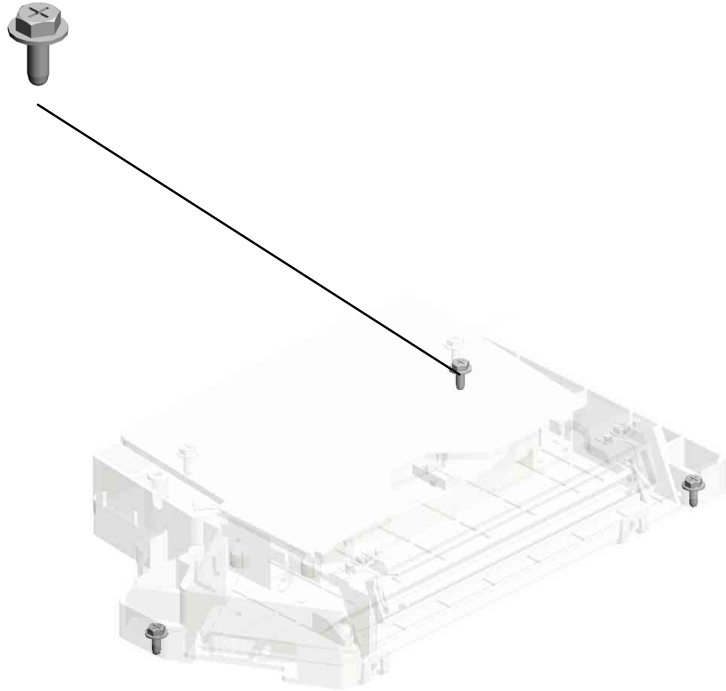
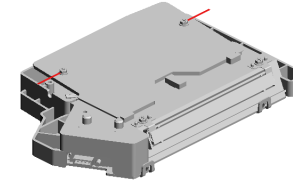
U003 S001
M1171851
IMAGING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U003 LASER UNIT

3.04543008Q
(x3)
TAPPING SCREW:
3X8

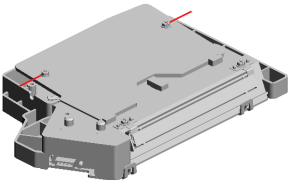


U003_S001
IMAGING UNIT:ASS'Y

6.M0121979
SEAL:COVER:NO.2

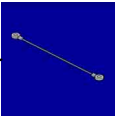
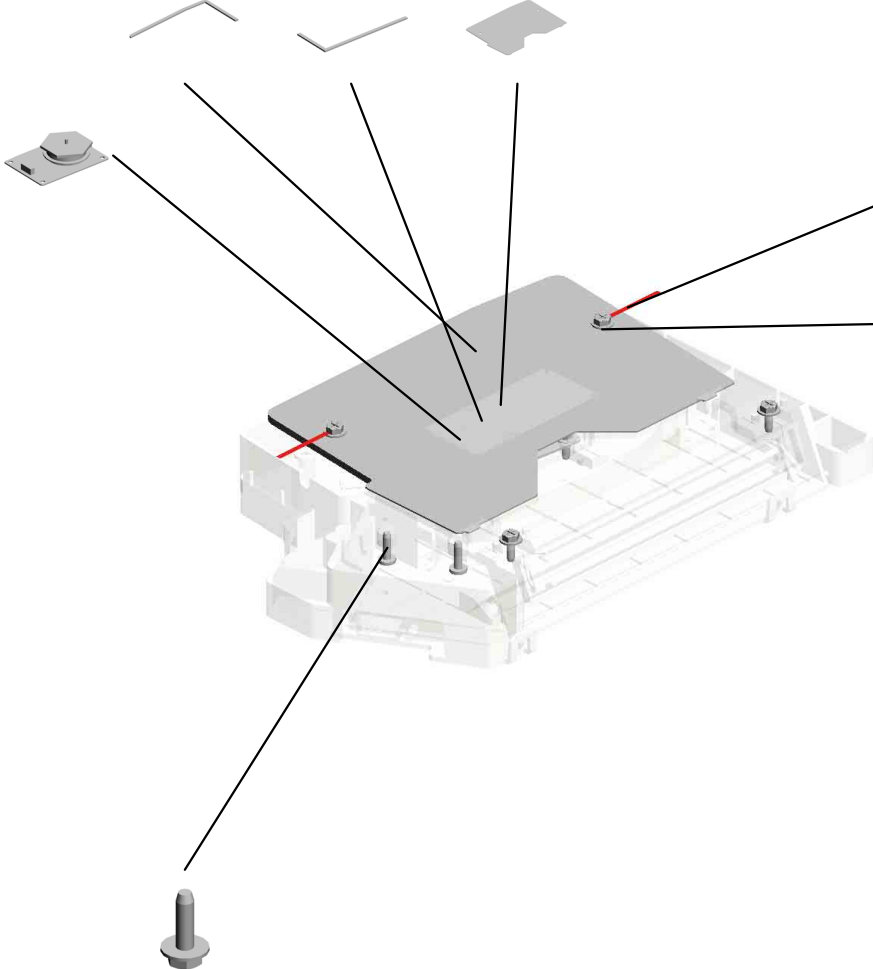
7.M0121980
SEAL:COVER:NO.1

4.M0121908
COVER:OPTICAL U
NIT



8.M1171851
IMAGING UNIT:AS
S'Y

5.M0121957
POLYGON MOTOR
:DC 18W



9.M1545656
(x2)
HARNESS:GROUN
D WIRE
201312-04 O/O



1.04503008N
(x8)
TAPPING SCREW -
M3X8

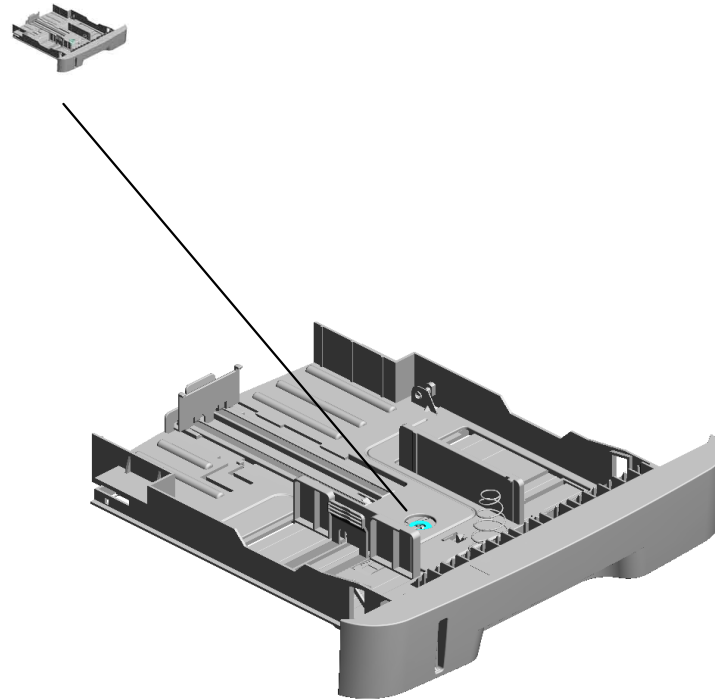


2.04503012N
(x2)
TAPPING SCREW:
3X12

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U004.PAPER TRAY

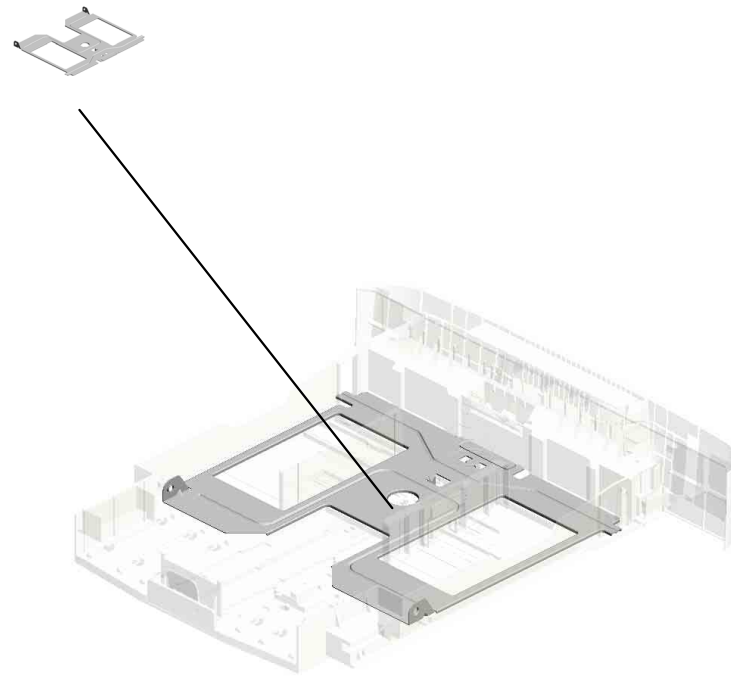
U004 S001
M0122504
PAPER TRAY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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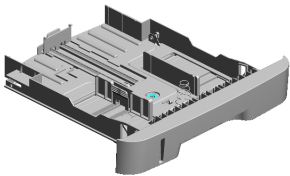
U004_S001.PAPER TRAY:ASS'Y

U004 S001 S001
M0122610
TRAY BOTTOM PLATE



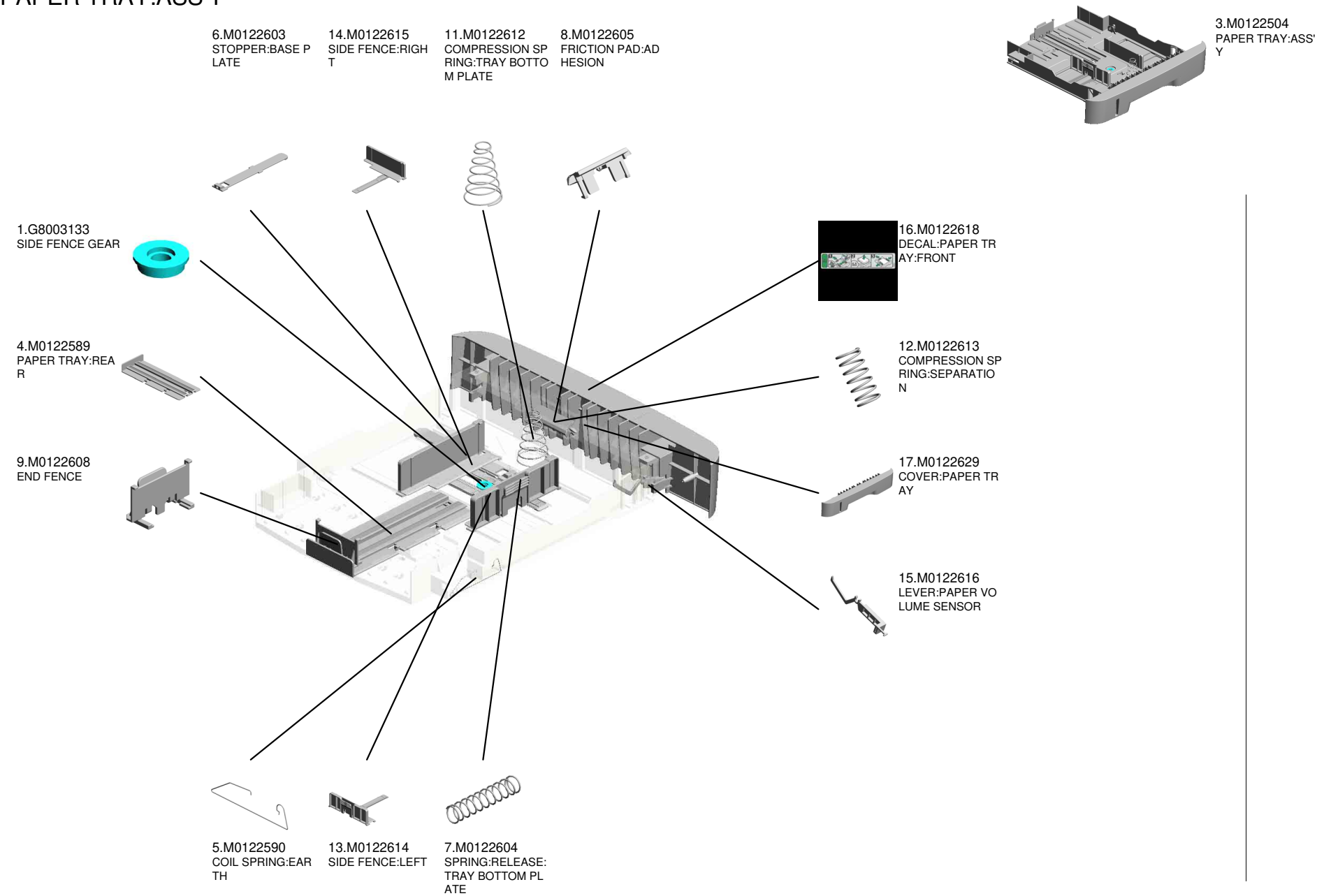
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U004
PAPER TRAY



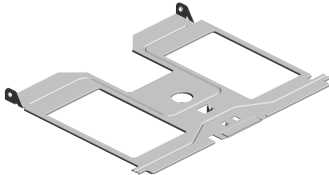
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U004_S001
PAPER TRAY:ASS'Y

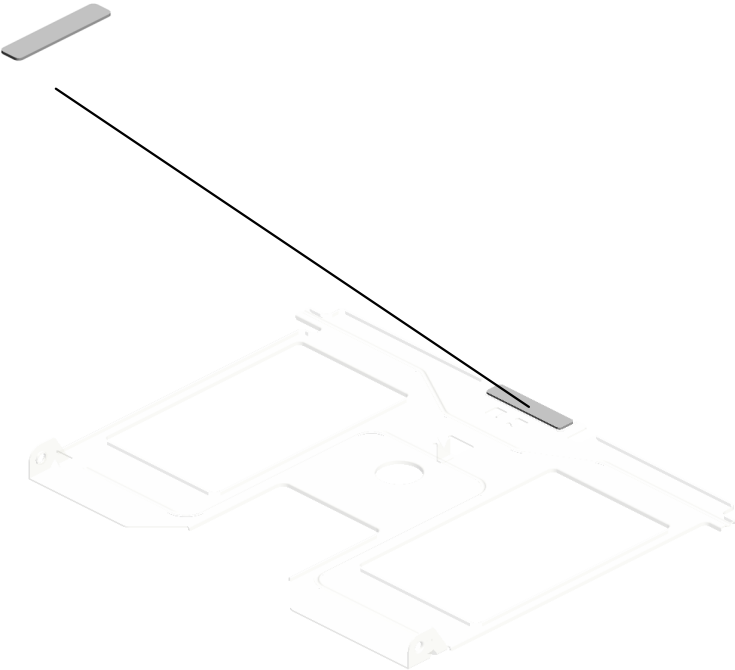


U004_S001_S001
TRAY BOTTOM PLATE

2.GF013001
BOTTOM PLATE P
AD



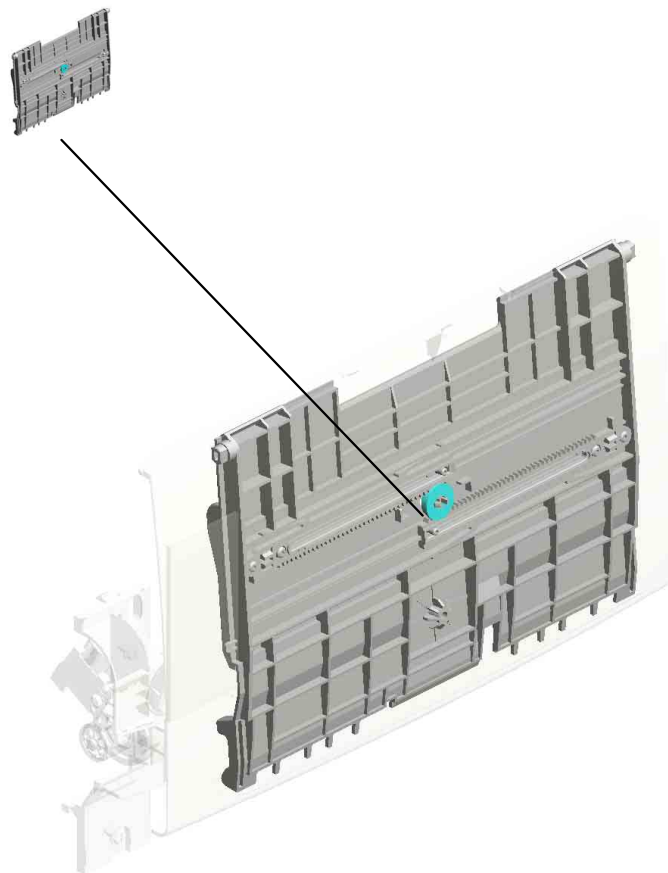
10.M0122610
TRAY BOTTOM PL
ATE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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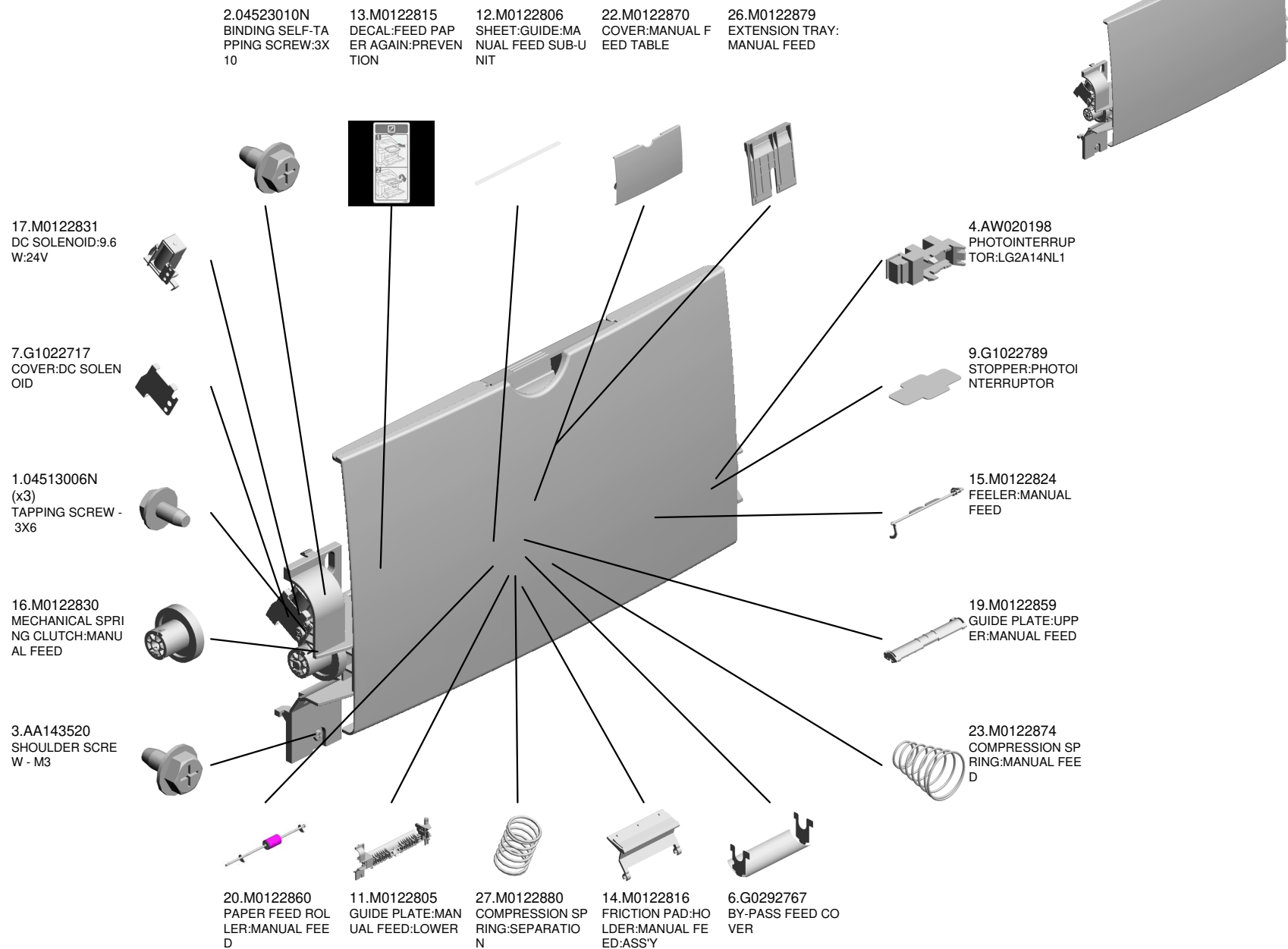
U005.BY-PASS FEED

U005 S001
M0122868
MANUAL FEED TABLE:SUB-A
SS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005 BY-PASS FEED

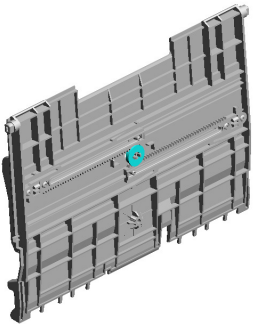


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U005_S001
MANUAL FEED TABLE:SUB-ASS'Y

18.M0122833
DECAL:SIDE FENC
E:MANUAL FEED

5.G0123050
SIDE FENCE GEAR



21.M0122868
MANUAL FEED TA
BLE:SUB-ASS'Y

24.M0122875
SIDE FENCE:MAN
UAL FEED:RIGHT



8.G1022755
(x2)
RACK:SIDE FENCE
:REAR



25.M0122877
SIDE FENCE:MAN
UAL FEED:LEFT



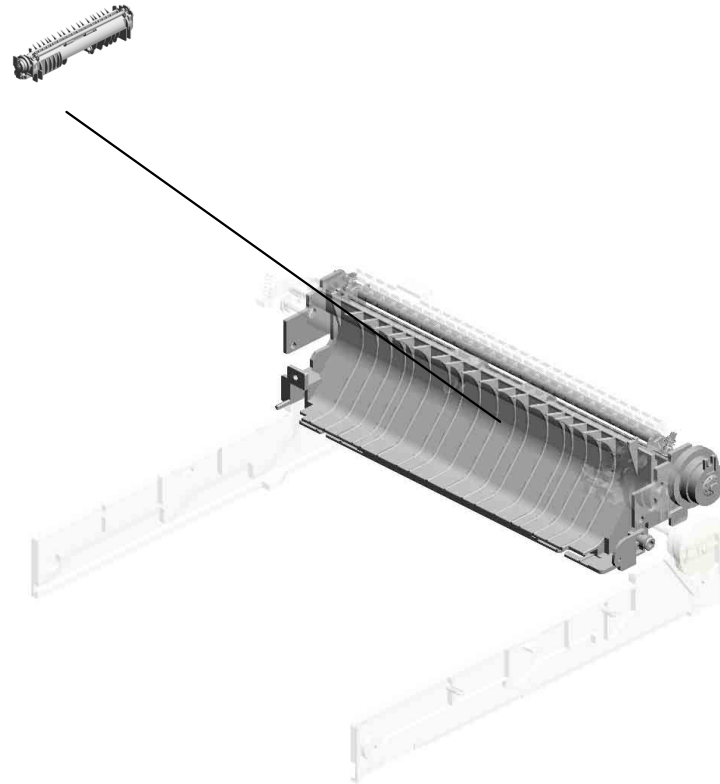
10.GF013001
BOTTOM PLATE P
AD



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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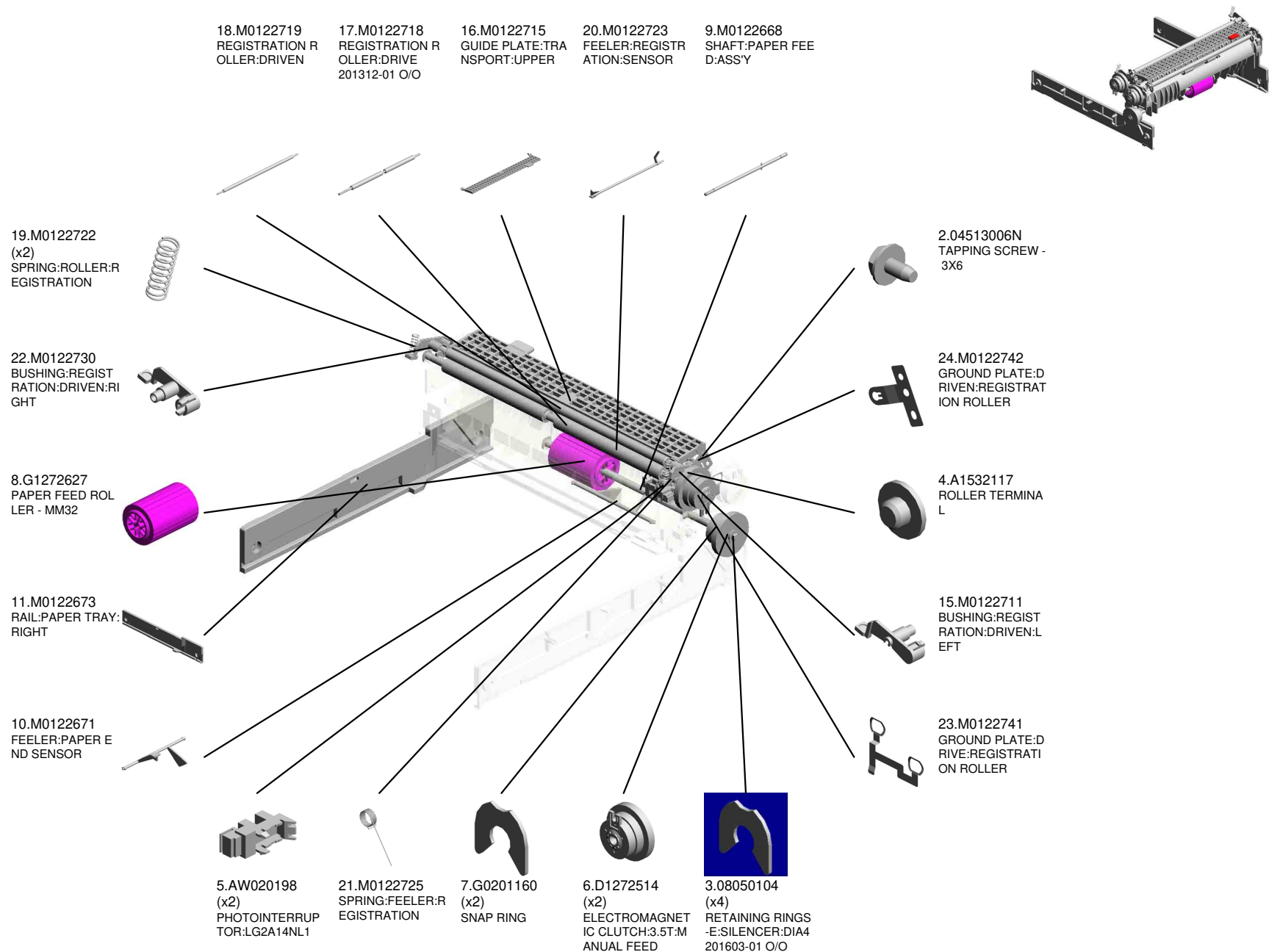
U006.PAPER FEED

U006 S001
M1172516
JOINT UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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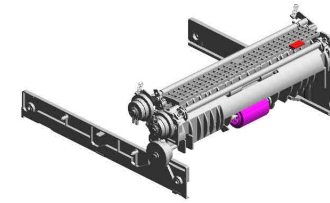
U006 PAPER FEED



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U006 PAPER FEED

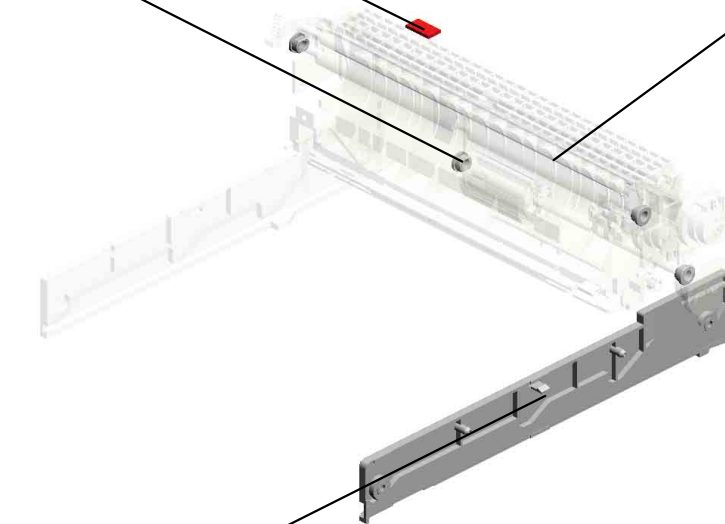
25.M0122743
DECAL:GUIDE PLATE:TRANSPORT:UPPER



29.M0124488
(x4)
BUSHING:DIA6XDI
A10X6



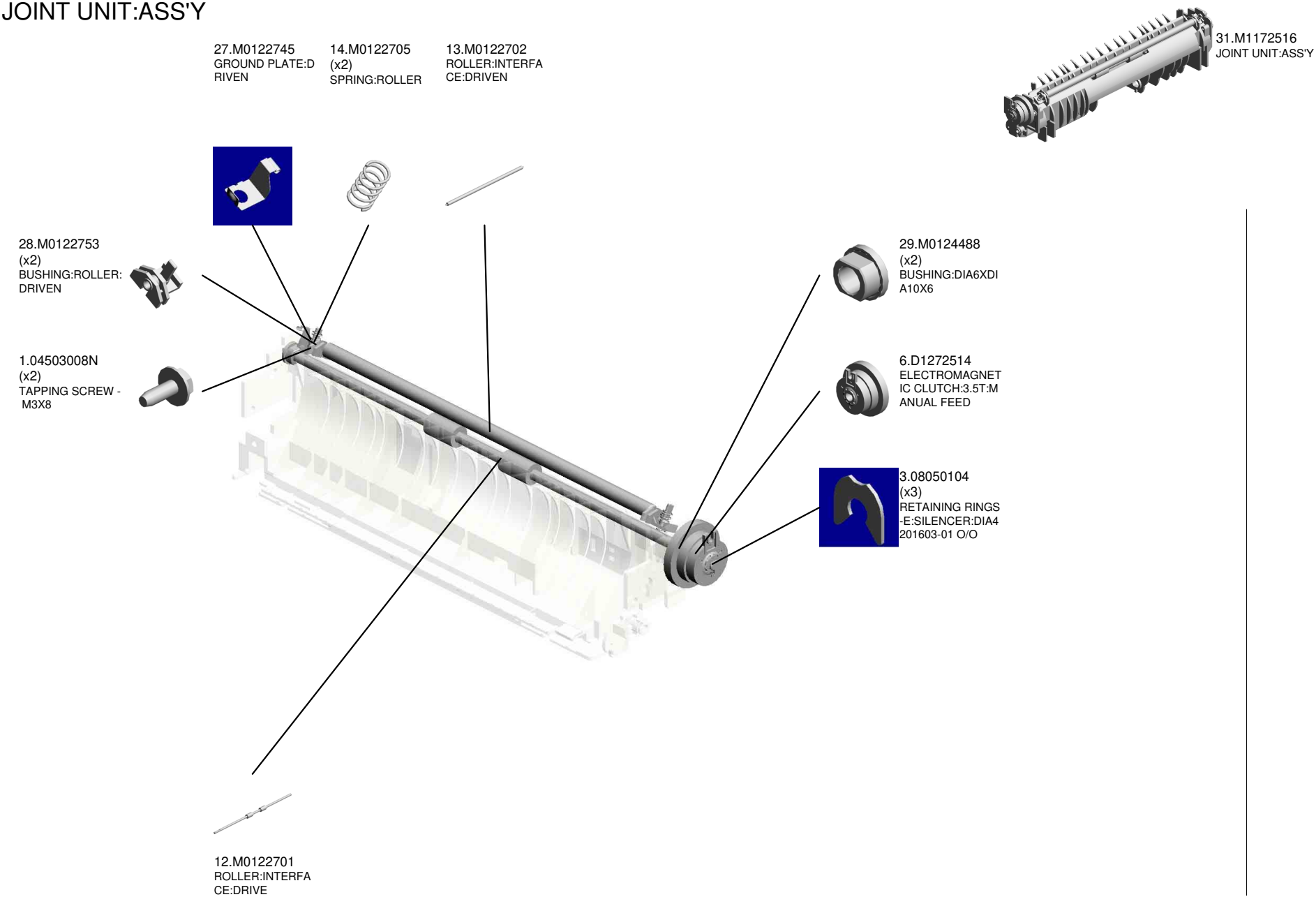
26.M0122744
(x2)
GUIDE:REGISTRATION



30.M1162672
RAIL:PAPER TRAY:
LEFT

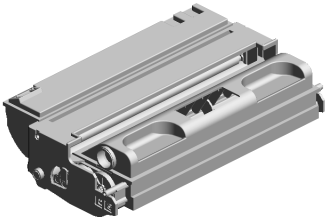
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U006_S001
JOINT UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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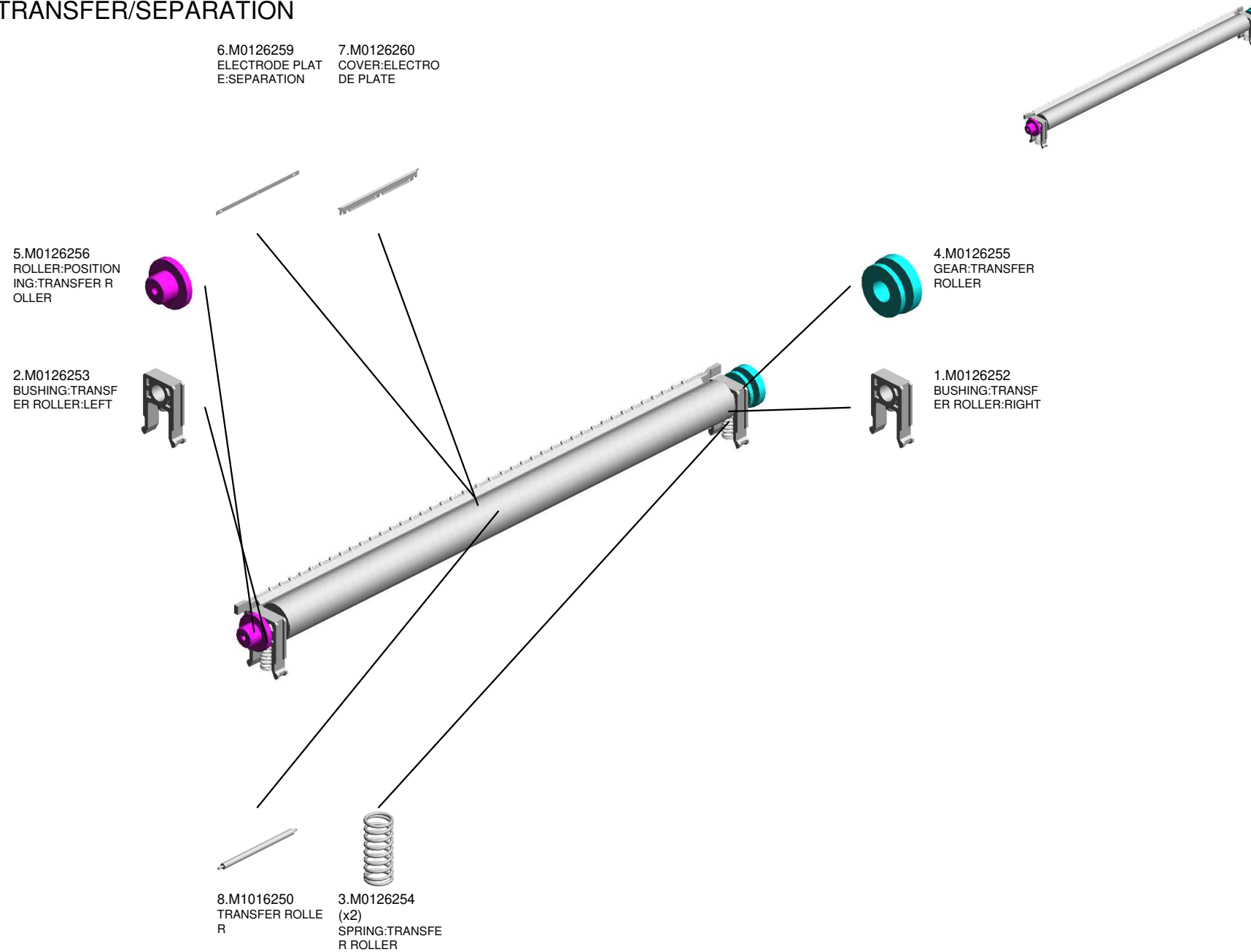
U007
PCU



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U008

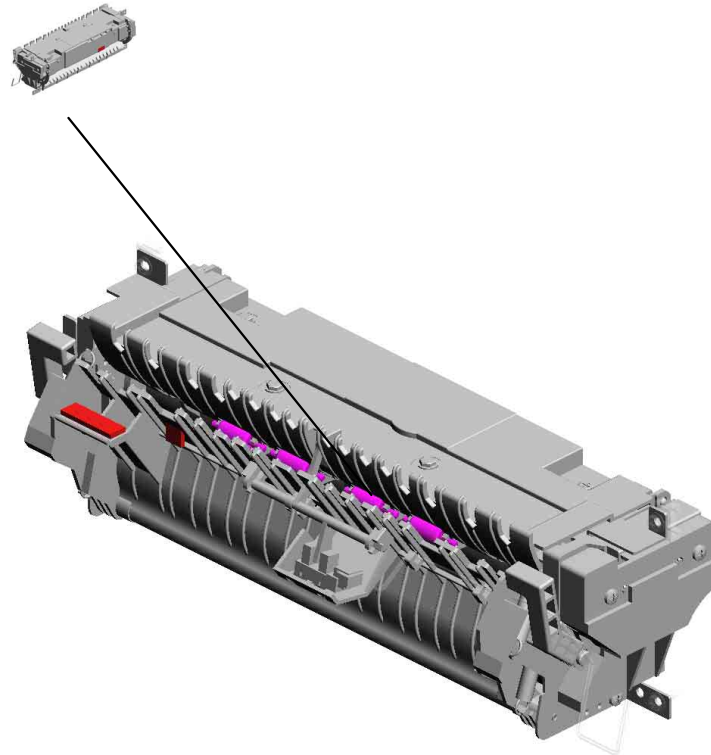
TRANSFER/SEPARATION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U009.FUSING

U009 S001
M1164031
FUSING UNIT:220V:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U009 FUSING

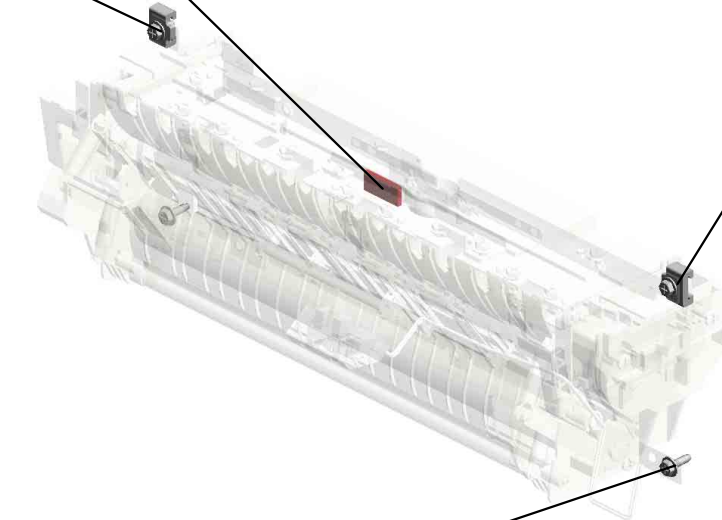
50.M0124699
DECAL:WARNING (HIGH TEMPERATURE):FRONT



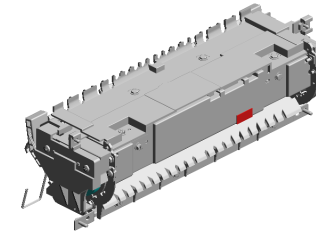
4.04513008N
(x2)
TAPPING SCREW - M3X8



39.M0124270
(x2)
THERMAL INSULATING BUSHING:FUSING UNIT



2.04503010N
(x2)
TAPPING SCREW - M3X10



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U009_S001

FUSING UNIT:220V:ASS'Y

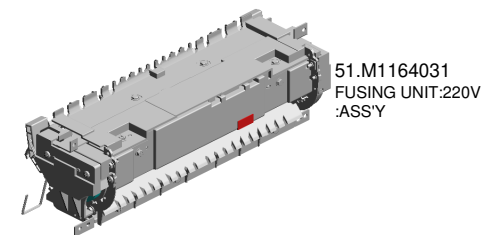
10.AA143520
(x7)
SHOULDER SCREW - M3

18.M0124121
HEATER:700W:220V

8.08046127
(x4)
HEXAGONAL BOLT :DOUBLE SCREW: M3X8

9.09543010N
SCREW:POLISHED ROUND/SPRING:M 3X10

12.AW110058
THERMOSTAT:177



51.M1164031
FUSING UNIT:220V :ASS'Y

13.G1274328
DECAL - HIGH TEMPERATURE



5.04533006N
(x6)
TAPPING SCREW - M3X6

16.M0124109
SPRING:FEELER:EXIT

19.M0124135
FEELER:PAPER FEED SENSOR

11.AW020198
PHOTOINTERRUPTOR:LG2A14NL1

1.03603006N
(x11)
SCREW - M3X6

17.M0124120
(x3)
TENSION SPRING: PICKOFF PAWL

21.M0124202
(x2)
LEVER:PRESSURE

6.07200040E
(x2)
RETAINING RING - M4

4.04513008N
(x4)
TAPPING SCREW - M3X8

3.04513006N
(x2)
TAPPING SCREW - 3X6

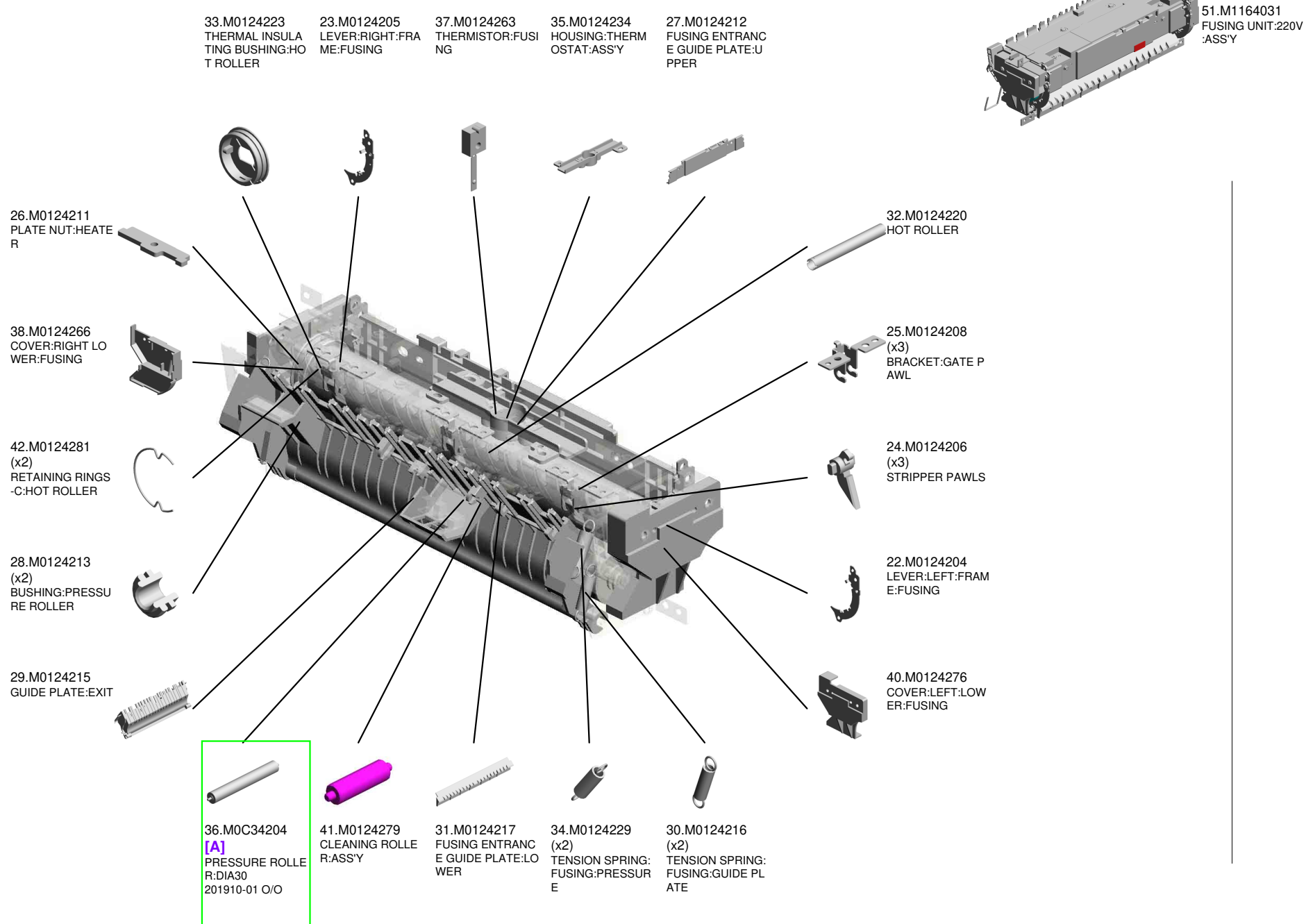
7.08025318
(x4)
BINDING HEAD TAPPING SCREWS: 3X10

20.M0124186
COVER:LEFT UPPER:ASS'Y

15.M0124055
(x2)
RADIAL BALL BEARING:35X47X7

14.M0124053
GEAR:HOT ROLLER

U009_S001
FUSING UNIT:220V:ASS'Y



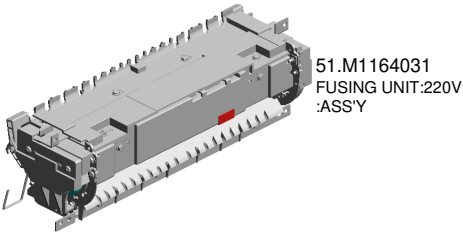
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U009_S001
FUSING UNIT:220V:ASS'Y

43.M0124284
LEVER:PRESSURE
:LEFT

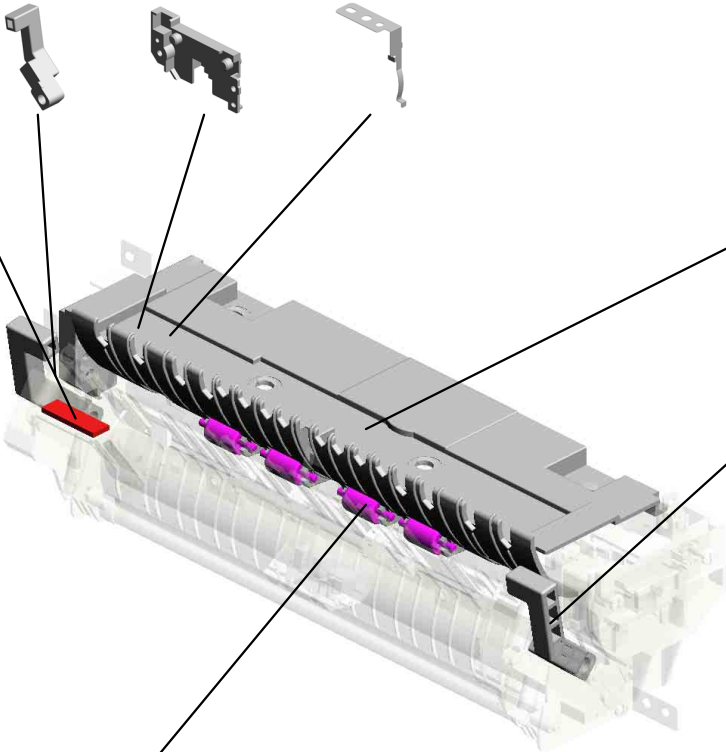
45.M0124287
COVER:RIGHT UP
PER:FUSING

48.M0124295
GROUND PLATE:A
SS'Y



51.M1164031
FUSING UNIT:220V
:ASS'Y

49.M0124603
DECAL:GUIDE PLA
TE:B



46.M0124292
FUSING COVER:U
PPER



44.M0124285
LEVER:PRESSURE
:RIGHT



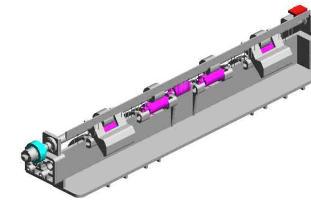
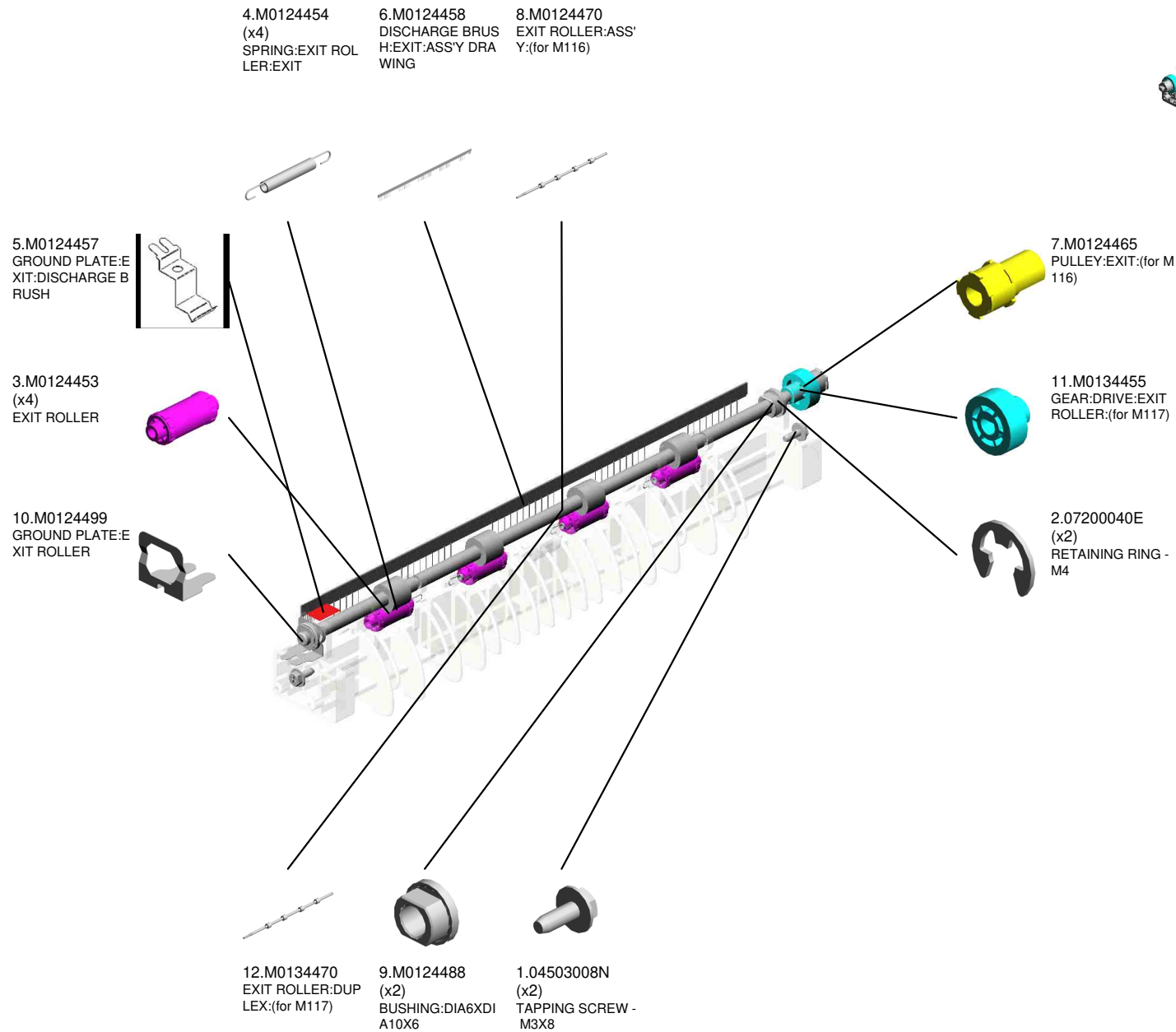
47.M0124293
(x4)
EXIT ROLLER:EXIT
:FUSING



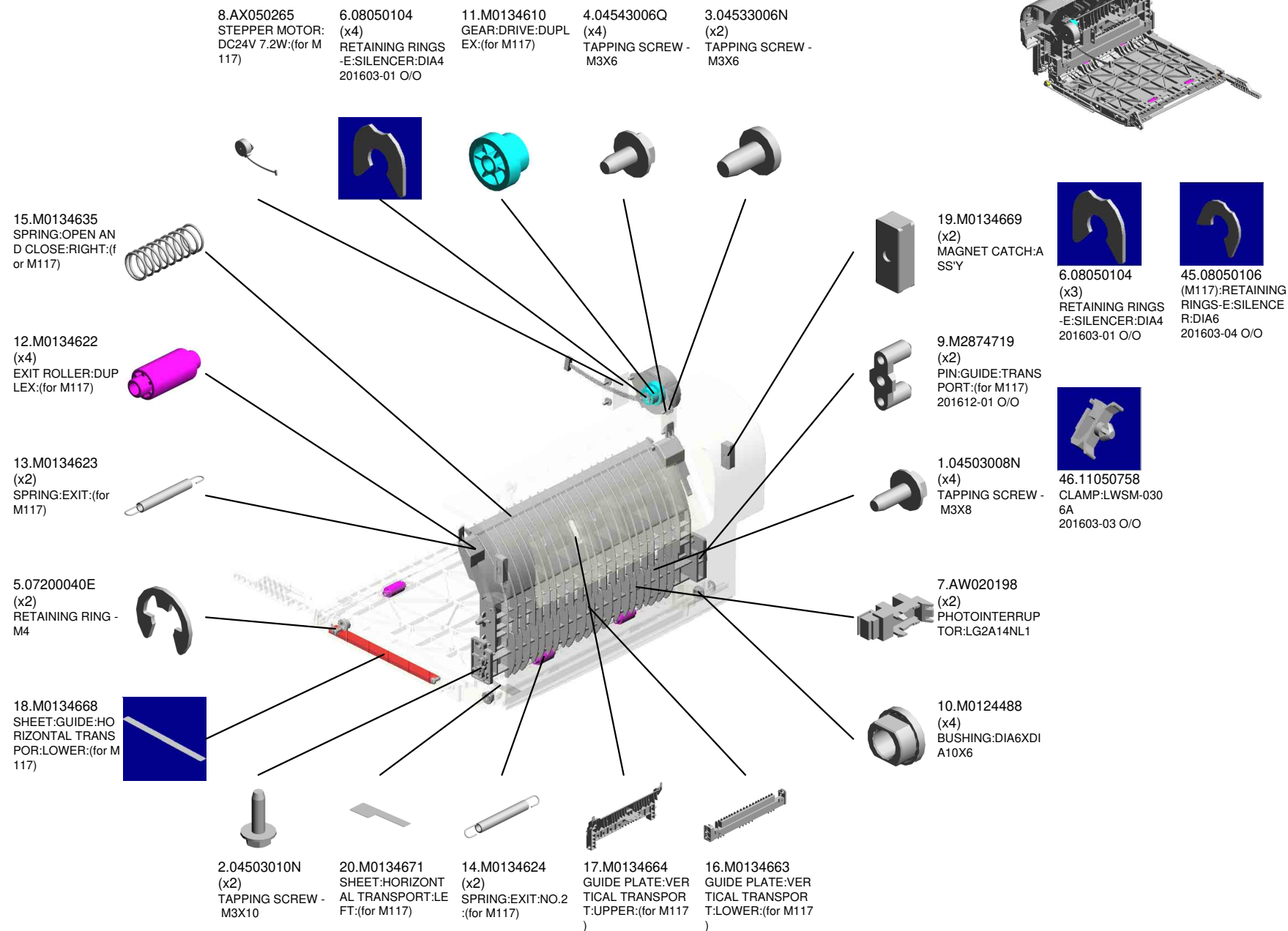
M0124253
[A]
PRESSURE ROLLER:
DIA30
201910-01 O/O

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U010 PAPER EXIT

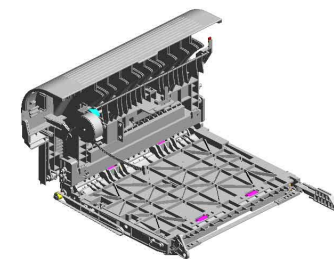
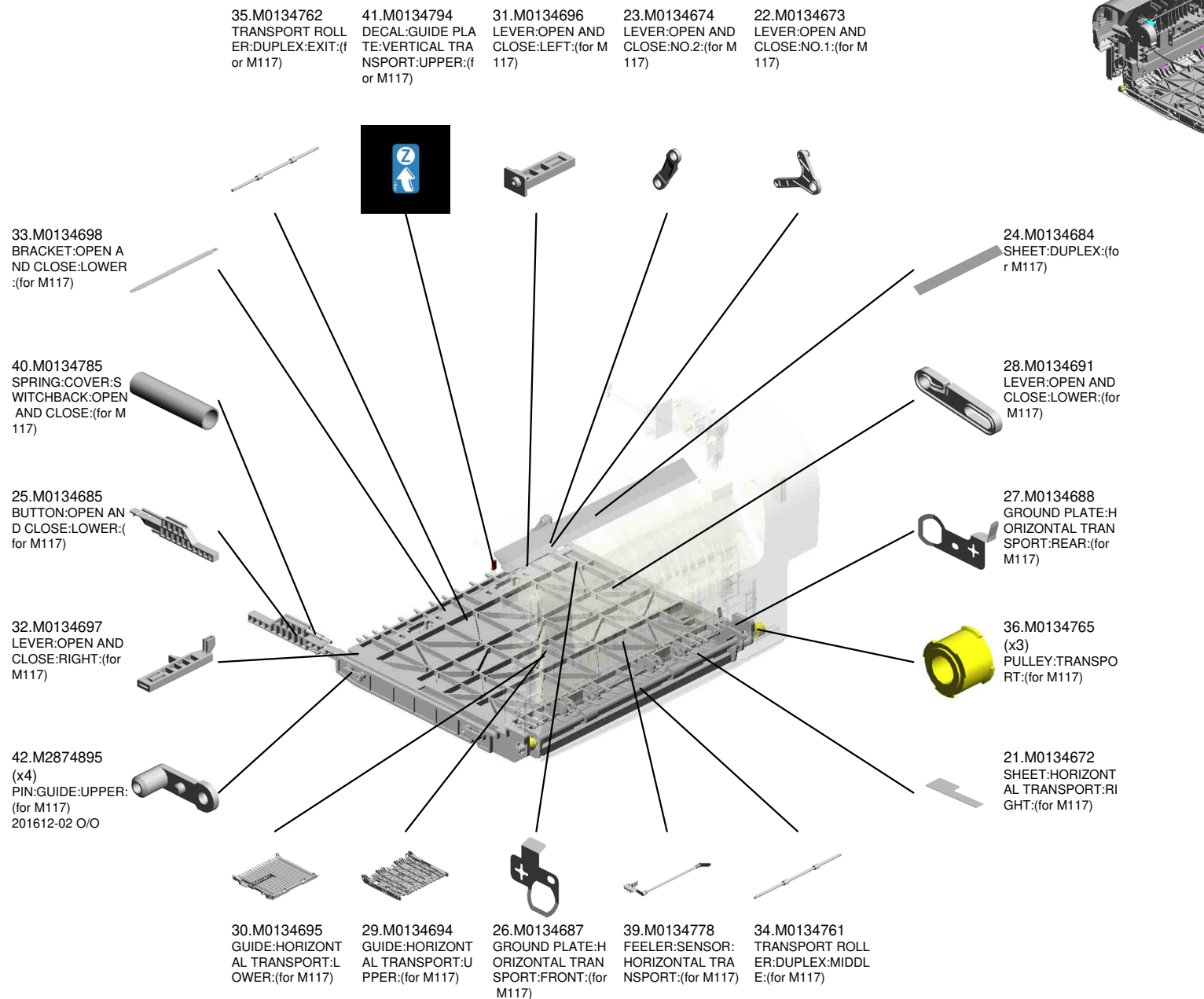


U011 DUPLEX



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U011 DUPLEX



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U011 DUPLEX

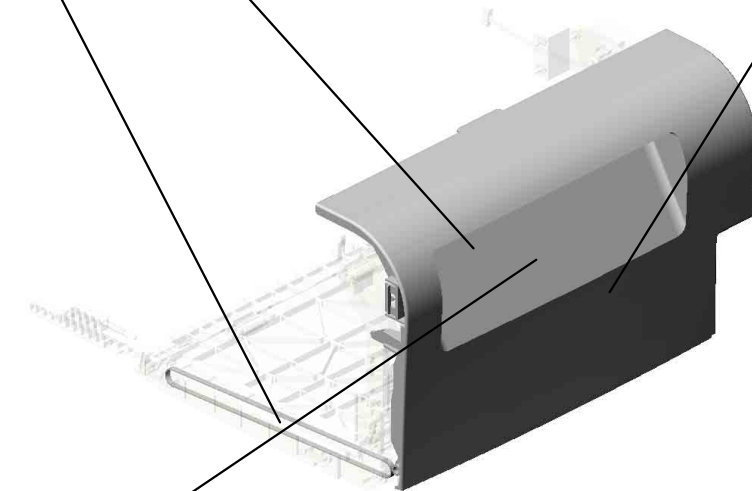
43.M0134797
FEELER:SENSOR:
VERTICAL TRANS
PORT:(for M117)



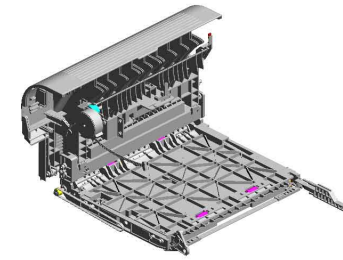
48.M0134776
TIMING BELT:HORI
ZONTAL TRANSPOR
T:(for M117)
201905-01 O/O



47.M0134774
TIMING BELT:DRIV
E:(for M117)
201905-02 O/O

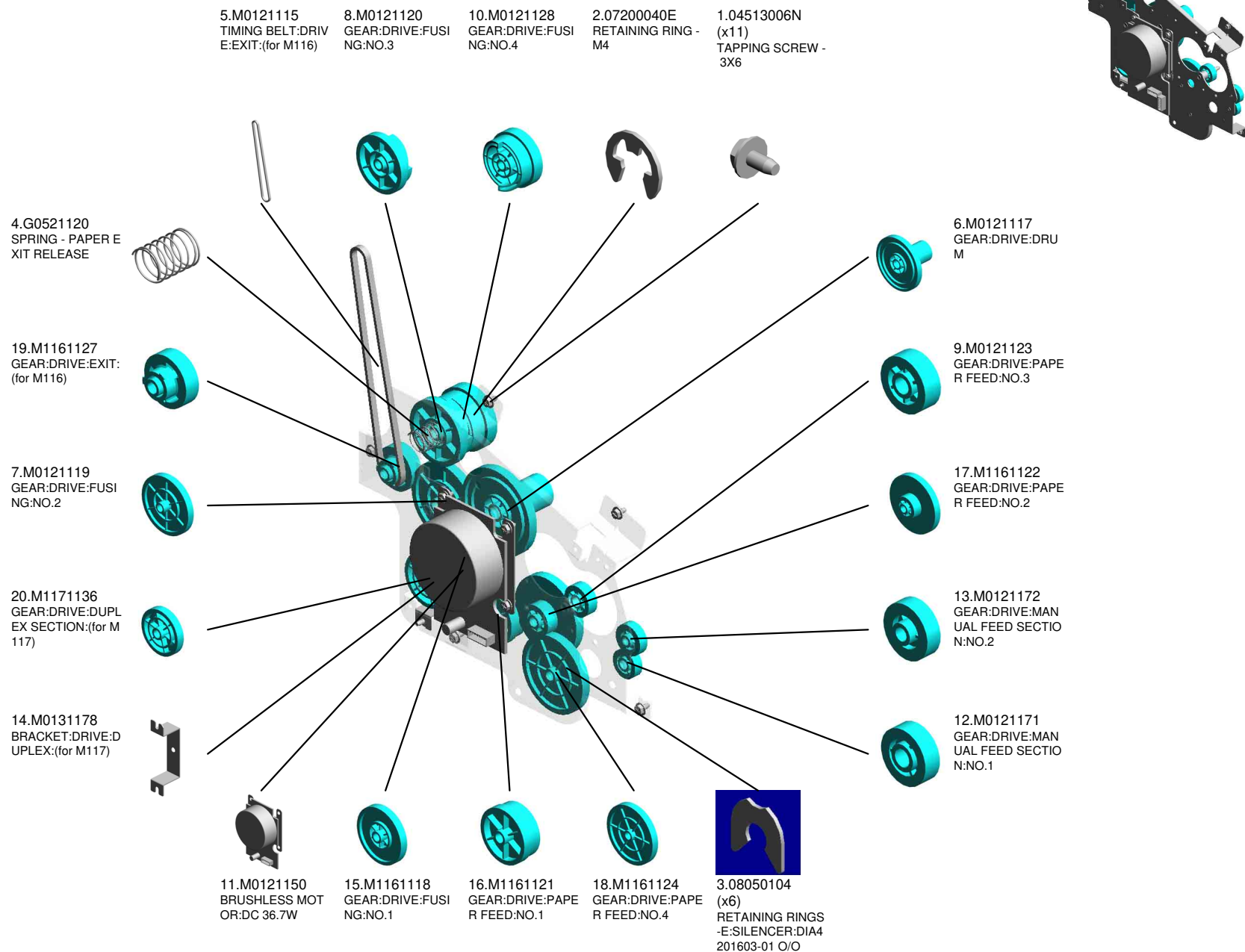


44.M1174662
COVER:SWITCHBA
CK:OPEN AND CL
OSE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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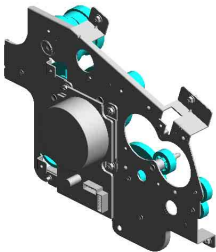
U012 MAIN DRIVE



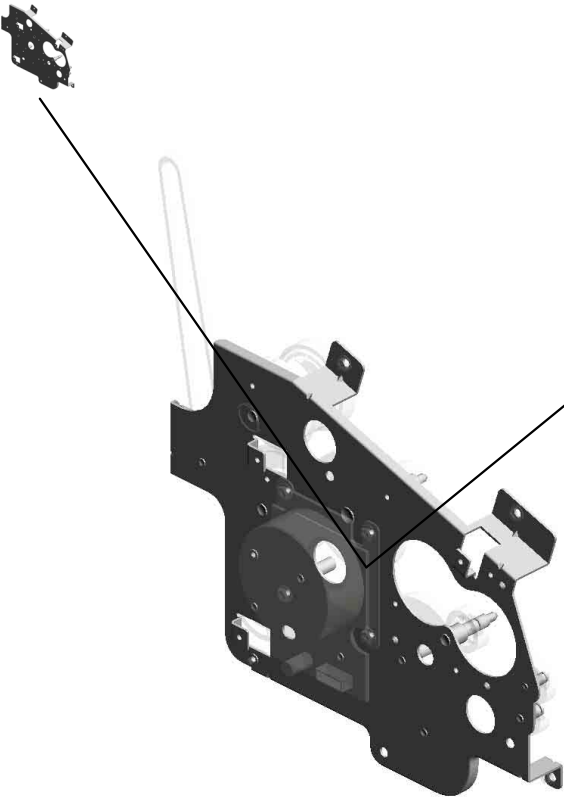
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U012
MAIN DRIVE

21.M1161177
FRAME:DRIVE:P2A



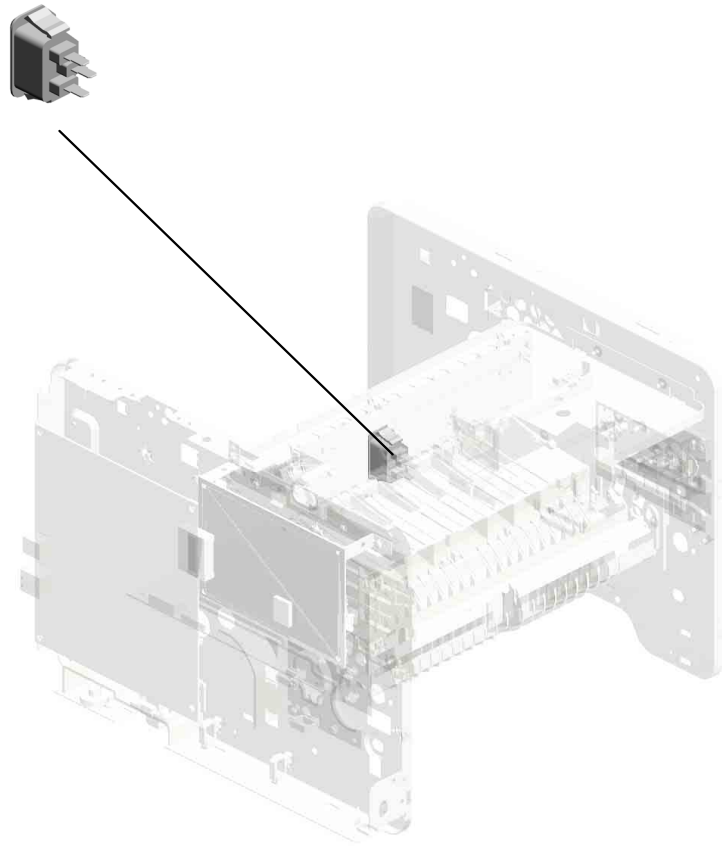
22.M1171177
FRAME:DRIVE:P2B
201303-09



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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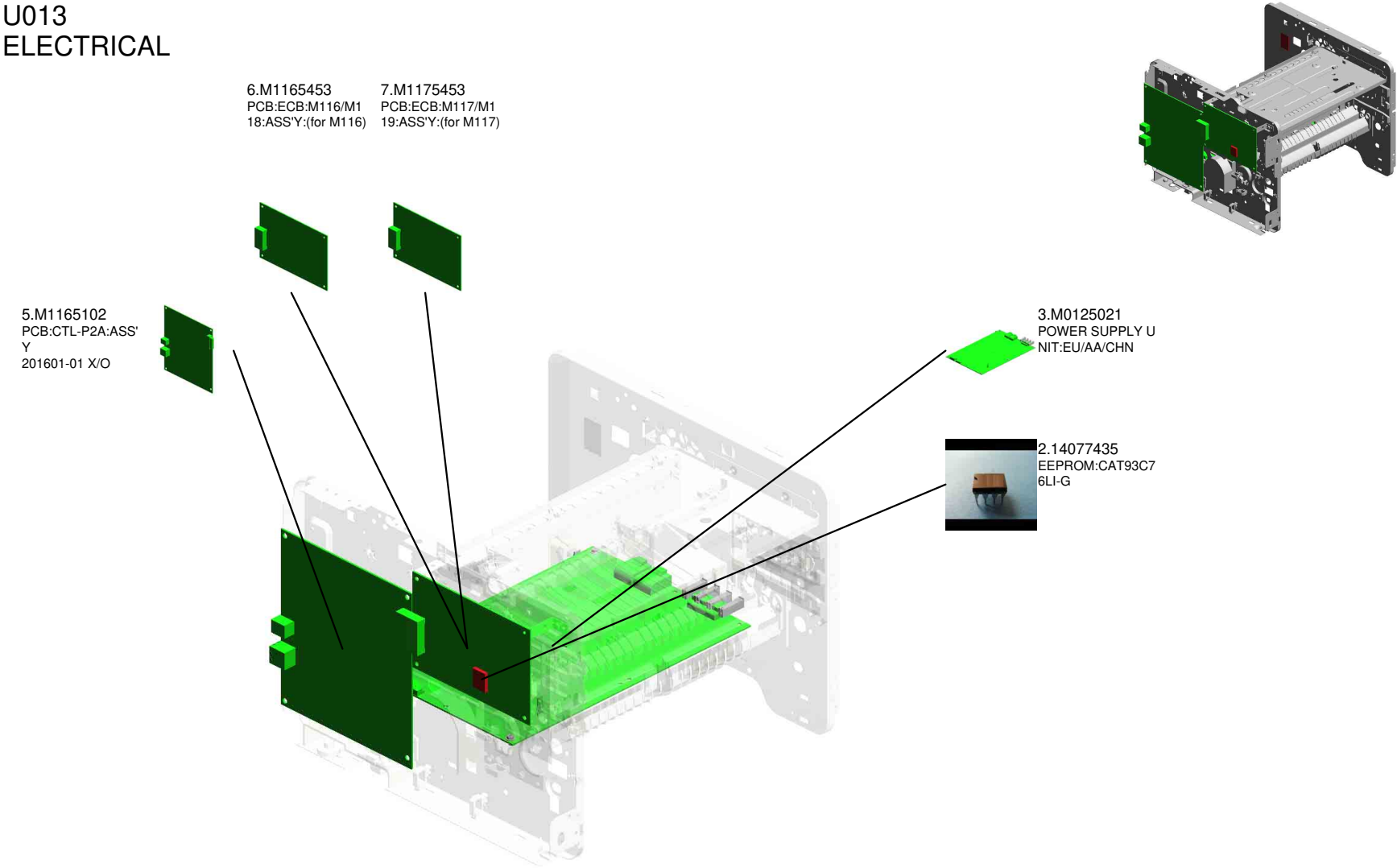
U013.ELECTRICAL

U013 S001
M0125039
MAIN SWITCH:SERVICE:ASS
Y



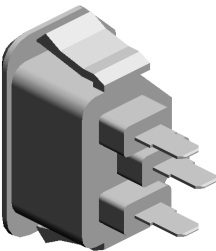
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U013
ELECTRICAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

U013_S001
MAIN SWITCH:SERVICE:ASS'Y



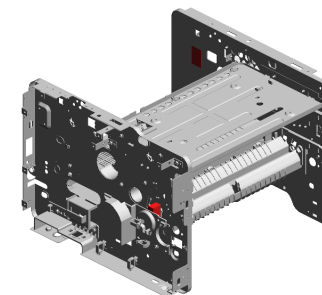
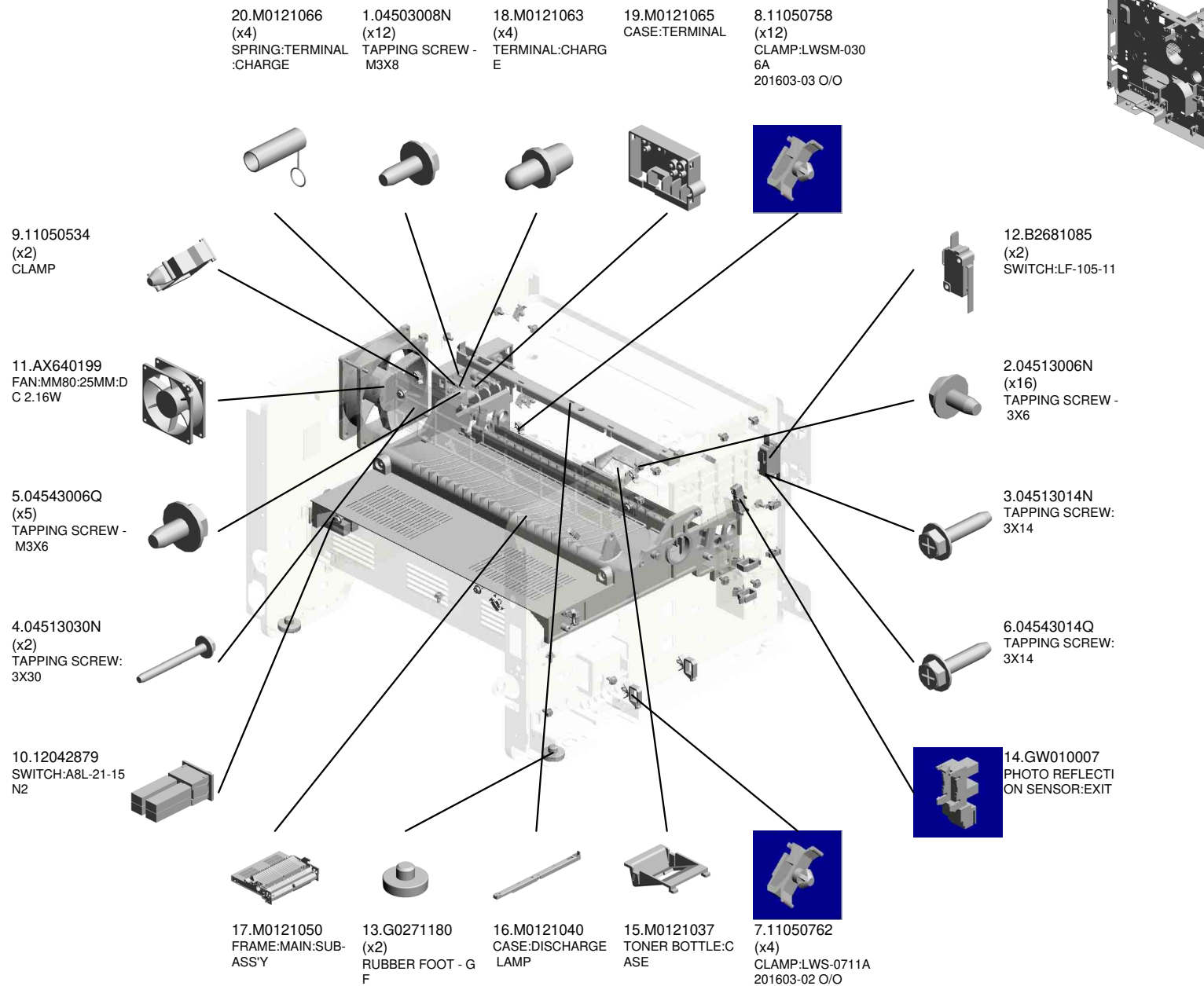
4.M0125039
MAIN SWITCH:SER
VICE:ASS'Y



1.12042879
SWITCH:A8L-21-15
N2

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
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U014 MAIN FRAME

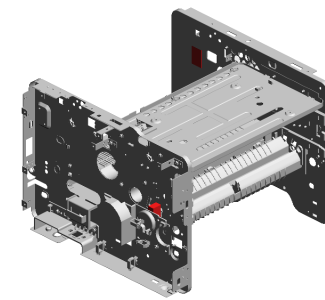


U014 MAIN FRAME

24.M0121099
HEAT INSULATING
PLATE:FUSING:FR
ONT

21.M0121088
COIL SPRING:RAIL
:RIGHT

25.M1542056
DISCHARGE LAMP
201401-10 O/O



28.M0124602
DECAL:LEVER:EN
VELOPE:RIGHT



26.M0124120
(x3)
TENSION SPRING:
PICKOFF PAWL



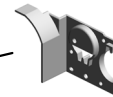
23.M0121097
(x3)
SUPPORTER:PAPE
R:TRANSPORT



22.M0121089
(x3)
GUIDE:PAPER:LEA
DING EDGE



29.M1161043
DUCT:HARNESS



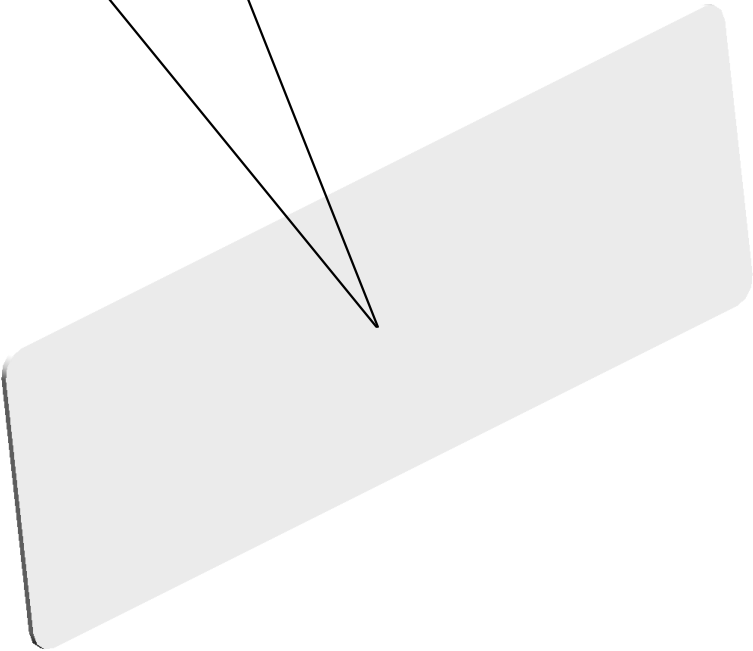
27.M0124601
DECAL:LEVER:EN
VELOPE:LEFT



U015
ACCESSORIES

2.M1160402
MODEL NAME PLATE:(for M116)

3.M1170402
MODEL NAME PLATE:(for M117)



1.GZ000005
POWER CORD - 230V

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013	U014	U015
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------

Exclusive Parts

Number	Part Name	Group	ID
A1532117	ROLLER TERMINAL	U006	4
AA143520	SHOULDER SCREW - M3	U005	3
		U009_S001	10
AW020198	PHOTOINTERRUPTOR:LG2A14NL 1	U005	4
		U006	5
		U009_S001	11
		U011	7
AW110058	THERMOSTAT:177	U009_S001	12
AX050265	STEPPER MOTOR:DC24V 7.2W:(for M117)	U011	8
AX640199	FAN:MM80:25MM:DC 2.16W	U014	11
B2681085	SWITCH:LF-105-11	U014	12
D1272514	ELECTROMAGNETIC CLUTCH:3.5 T:MANUAL FEED	U006	6
		U006_S001	6
G0123050	SIDE FENCE GEAR	U005_S001	5
G0201160	SNAP RING	U006	7
G0271180	RUBBER FOOT - GF	U014	13
G0292767	BY-PASS FEED COVER	U005	6
G0521120	SPRING - PAPER EXIT RELEASE	U012	4
G0521518	SPRING - LOCK LEVER	U001	3
G1022717	COVER:DC SOLENOID	U005	7
G1022755	RACK:SIDE FENCE:REAR	U005_S001	8
G1022789	STOPPER:PHOTOINTERRUPTOR	U005	9
G1272627	PAPER FEED ROLLER - MM32	U006	8
G1274328	DECAL - HIGH TEMPERATURE	U009_S001	13
G8003133	SIDE FENCE GEAR	U004_S001	1
GF013001	BOTTOM PLATE PAD	U004_S001_S001	2
		U005_S001	10
GW010007	PHOTO REFLECTION SENSOR:EXI T	U014	14
GZ000005	POWER CORD - 230V	U015	1
J0121508	PLATE:LOGO:RIC	U001	4
M0121037	TONER BOTTLE:CASE	U014	15
M0121040	CASE:DISCHARGE LAMP	U014	16
M0121050	FRAME:MAIN:SUB-ASS'Y	U014	17
M0121063	TERMINAL:CHARGE	U014	18
M0121065	CASE:TERMINAL	U014	19
M0121066	SPRING:TERMINAL:CHARGE	U014	20

Number	Part Name	Group	ID
M0121088	COIL SPRING:RAIL:RIGHT	U014	21
M0121089	GUIDE:PAPER:LEADING EDGE	U014	22
M0121097	SUPPORTER:PAPER:TRANSPORT	U014	23
M0121099	HEAT INSULATING PLATE:FUSING :FRONT	U014	24
M0121115	TIMING BELT:DRIVE:EXIT:(for M11 6)	U012	5
M0121117	GEAR:DRIVE:DRUM	U012	6
M0121119	GEAR:DRIVE:FUSING:NO.2	U012	7
M0121120	GEAR:DRIVE:FUSING:NO.3	U012	8
M0121123	GEAR:DRIVE:PAPER FEED:NO.3	U012	9
M0121128	GEAR:DRIVE:FUSING:NO.4	U012	10
M0121150	BRUSHLESS MOTOR:DC 36.7W	U012	11
M0121171	GEAR:DRIVE:MANUAL FEED SECT ION:NO.1	U012	12
M0121172	GEAR:DRIVE:MANUAL FEED SECT ION:NO.2	U012	13
M0121300	COVER:FRONT	U001	5
M0121301	BUTTON:RIGHT	U001	6
M0121340	COVER:RIGHT:220V	U001	7
M0121341	COVER:RIGHT UPPER:TRANSPAR ENT	U001	8
M0121908	COVER:OPTICAL UNIT	U003_S001	4
M0121957	POLYGON MOTOR:DC 18W	U003_S001	5
M0121979	SEAL:COVER:NO.2	U003_S001	6
M0121980	SEAL:COVER:NO.1	U003_S001	7
M0122504	PAPER TRAY:ASS'Y	U004_S001	3
M0122589	PAPER TRAY:REAR	U004_S001	4
M0122590	COIL SPRING:EARTH	U004_S001	5
M0122603	STOPPER:BASE PLATE	U004_S001	6
M0122604	SPRING:RELEASE:TRAY BOTTOM PLATE	U004_S001	7
M0122605	FRICTION PAD:ADHESION	U004_S001	8
M0122608	END FENCE	U004_S001	9
M0122610	TRAY BOTTOM PLATE	U004_S001_S001	10
M0122612	COMPRESSION SPRING:TRAY BO TTOM PLATE	U004_S001	11
M0122613	COMPRESSION SPRING:SEPARAT	U004_S001	12

Exclusive Parts

Number	Part Name	Group	ID
	ION		
M0122614	SIDE FENCE:LEFT	U004_S001	13
M0122615	SIDE FENCE:RIGHT	U004_S001	14
M0122616	LEVER:PAPER VOLUME SENSOR	U004_S001	15
M0122618	DECAL:PAPER TRAY:FRONT	U004_S001	16
M0122629	COVER:PAPER TRAY	U004_S001	17
M0122630	DECAL:PICK-UP PAPER JAM:(for M116)	U001	9
M0122668	SHAFT:PAPER FEED:ASS'Y	U006	9
M0122671	FEELER:PAPER END SENSOR	U006	10
M0122673	RAIL:PAPER TRAY:RIGHT	U006	11
M0122701	ROLLER:INTERFACE:DRIVE	U006_S001	12
M0122702	ROLLER:INTERFACE:DRIVEN	U006_S001	13
M0122705	SPRING:ROLLER	U006_S001	14
M0122711	BUSHING:REGISTRATION:DRIVEN:LEFT	U006	15
M0122715	GUIDE PLATE:TRANSPORT:UPPER	U006	16
M0122718	REGISTRATION ROLLER:DRIVE	U006	17
M0122719	REGISTRATION ROLLER:DRIVEN	U006	18
M0122722	SPRING:ROLLER:REGISTRATION	U006	19
M0122723	FEELER:REGISTRATION:SENSOR	U006	20
M0122725	SPRING:FEELER:REGISTRATION	U006	21
M0122730	BUSHING:REGISTRATION:DRIVEN:RIGHT	U006	22
M0122741	GROUND PLATE:DRIVE:REGISTRATION ROLLER	U006	23
M0122742	GROUND PLATE:DRIVEN:REGISTRATION ROLLER	U006	24
M0122743	DECAL:GUIDE PLATE:TRANSPORT:UPPER	U006	25
M0122744	GUIDE:REGISTRATION	U006	26
M0122745	GROUND PLATE:DRIVEN	U006_S001	27
M0122753	BUSHING:ROLLER:DRIVEN	U006_S001	28
M0122805	GUIDE PLATE:MANUAL FEED:LOWER	U005	11
M0122806	SHEET:GUIDE:MANUAL FEED SUB-UNIT	U005	12

Number	Part Name	Group	ID
M0122815	DECAL:FEED PAPER AGAIN:PREVENTION	U005	13
M0122816	FRICTION PAD:HOLDER:MANUAL FEED:ASS'Y	U005	14
M0122824	FEELER:MANUAL FEED	U005	15
M0122830	MECHANICAL SPRING CLUTCH:MANUAL FEED	U005	16
M0122831	DC SOLENOID:9.6W:24V	U005	17
M0122833	DECAL:SIDE FENCE:MANUAL FEED	U005_S001	18
M0122859	GUIDE PLATE:UPPER:MANUAL FEED	U005	19
M0122860	PAPER FEED ROLLER:MANUAL FEED	U005	20
M0122868	MANUAL FEED TABLE:SUB-ASS'Y	U005_S001	21
M0122870	COVER:MANUAL FEED TABLE	U005	22
M0122874	COMPRESSION SPRING:MANUAL FEED	U005	23
M0122875	SIDE FENCE:MANUAL FEED:RIGHT	U005_S001	24
M0122877	SIDE FENCE:MANUAL FEED:LEFT	U005_S001	25
M0122879	EXTENSION TRAY:MANUAL FEED	U005	26
M0122880	COMPRESSION SPRING:SEPARATION	U005	27
M0124053	GEAR:HOT ROLLER	U009_S001	14
M0124055	RADIAL BALL BEARING:35X47X7	U009_S001	15
M0124109	SPRING:FEELER:EXIT	U009_S001	16
M0124120	TENSION SPRING:PICKOFF PAWL	U009_S001	17
		U014	26
M0124121	HEATER:700W:220V	U009_S001	18
M0124135	FEELER:PAPER FEED SENSOR	U009_S001	19
M0124186	COVER:LEFT UPPER:ASS'Y	U009_S001	20
M0124202	LEVER:PRESSURE	U009_S001	21
M0124204	LEVER:LEFT:FRAME:FUSING	U009_S001	22
M0124205	LEVER:RIGHT:FRAME:FUSING	U009_S001	23
M0124206	STRIPPER PAWLS	U009_S001	24
M0124208	BRACKET:GATE PAWL	U009_S001	25
M0124211	PLATE NUT:HEATER	U009_S001	26

Exclusive Parts

Number	Part Name	Group	ID
M0124212	FUSING ENTRANCE GUIDE PLATE:UPPER	U009_S001	27
M0124213	BUSHING:PRESSURE ROLLER	U009_S001	28
M0124215	GUIDE PLATE:EXIT	U009_S001	29
M0124216	TENSION SPRING:FUSING:GUIDE PLATE	U009_S001	30
M0124217	FUSING ENTRANCE GUIDE PLATE:LOWER	U009_S001	31
M0124220	HOT ROLLER	U009_S001	32
M0124223	THERMAL INSULATING BUSHING:HOT ROLLER	U009_S001	33
M0124229	TENSION SPRING:FUSING:PRESSURE	U009_S001	34
M0124234	HOUSING:THERMOSTAT:ASS'Y	U009_S001	35
M0124263	THERMISTOR:FUSING	U009_S001	37
M0124266	COVER:RIGHT LOWER:FUSING	U009_S001	38
M0124270	THERMAL INSULATING BUSHING:FUSING UNIT	U009	39
M0124276	COVER:LEFT:LOWER:FUSING	U009_S001	40
M0124279	CLEANING ROLLER:ASS'Y	U009_S001	41
M0124281	RETAINING RINGS-C:HOT ROLLER	U009_S001	42
M0124284	LEVER:PRESSURE:LEFT	U009_S001	43
M0124285	LEVER:PRESSURE:RIGHT	U009_S001	44
M0124287	COVER:RIGHT UPPER:FUSING	U009_S001	45
M0124292	FUSING COVER:UPPER	U009_S001	46
M0124293	EXIT ROLLER:EXIT:FUSING	U009_S001	47
M0124295	GROUND PLATE:ASS'Y	U009_S001	48
M0124453	EXIT ROLLER	U010	3
M0124454	SPRING:EXIT ROLLER:EXIT	U010	4
M0124457	GROUND PLATE:EXIT:DISCHARGE BRUSH	U010	5
M0124458	DISCHARGE BRUSH:EXIT:ASS'Y DRAWING	U010	6
M0124465	PULLEY:EXIT:(for M116)	U010	7
M0124470	EXIT ROLLER:ASS'Y:(for M116)	U010	8
M0124488	BUSHING:DIA6XDIA10X6	U006	29
		U006_S001	29

Number	Part Name	Group	ID
		U010	9
		U011	10
M0124499	GROUND PLATE:EXIT ROLLER	U010	10
M0124601	DECAL:LEVER:ENVELOPE:LEFT	U014	27
M0124602	DECAL:LEVER:ENVELOPE:RIGHT	U014	28
M0124603	DECAL:GUIDE PLATE:B	U009_S001	49
M0124699	DECAL:WARNING (HIGH TEMPERATURE):FRONT	U009	50
M0125021	POWER SUPPLY UNIT:EU/AA/CHN	U013	3
M0125039	MAIN SWITCH:SERVICE:ASS'Y	U013_S001	4
M0126252	BUSHING:TRANSFER ROLLER:RIGHT	U008	1
M0126253	BUSHING:TRANSFER ROLLER:LEFT	U008	2
M0126254	SPRING:TRANSFER ROLLER	U008	3
M0126255	GEAR:TRANSFER ROLLER	U008	4
M0126256	ROLLER:POSITIONING:TRANSFER ROLLER	U008	5
M0126259	ELECTRODE PLATE:SEPARATION	U008	6
M0126260	COVER:ELECTRODE PLATE	U008	7
M0131178	BRACKET:DRIVE:DUPLEX:(for M117)	U012	14
M0132630	DECAL:PICK-UP PAPER JAM:(for M117)	U001	10
M0134455	GEAR:DRIVE:EXIT ROLLER:(for M117)	U010	11
M0134470	EXIT ROLLER:DUPLEX:(for M117)	U010	12
M0134610	GEAR:DRIVE:DUPLEX:(for M117)	U011	11
M0134622	EXIT ROLLER:DUPLEX:(for M117)	U011	12
M0134623	SPRING:EXIT:(for M117)	U011	13
M0134624	SPRING:EXIT:NO.2:(for M117)	U011	14
M0134635	SPRING:OPEN AND CLOSE:RIGHT:(for M117)	U011	15
M0134663	GUIDE PLATE:VERTICAL TRANSPORT:LOWER:(for M117)	U011	16
M0134664	GUIDE PLATE:VERTICAL TRANSPORT:UPPER:(for M117)	U011	17
M0134668	SHEET:GUIDE:HORIZONTAL TRANSPORT	U011	18

Exclusive Parts

Number	Part Name	Group	ID
	SPOR:LOWER:(for M117)		
M0134669	MAGNET CATCH:ASS'Y	U011	19
M0134671	SHEET:HORIZONTAL TRANSPORT :LEFT:(for M117)	U011	20
M0134672	SHEET:HORIZONTAL TRANSPORT :RIGHT:(for M117)	U011	21
M0134673	LEVER:OPEN AND CLOSE:NO.1:(fo r M117)	U011	22
M0134674	LEVER:OPEN AND CLOSE:NO.2:(fo r M117)	U011	23
M0134684	SHEET:DUPLEX:(for M117)	U011	24
M0134685	BUTTON:OPEN AND CLOSE:LOWE R:(for M117)	U011	25
M0134687	GROUND PLATE:HORIZONTAL TR ANSPORT:FRONT:(for M117)	U011	26
M0134688	GROUND PLATE:HORIZONTAL TR ANSPORT:REAR:(for M117)	U011	27
M0134691	LEVER:OPEN AND CLOSE:LOWER :(for M117)	U011	28
M0134694	GUIDE:HORIZONTAL TRANSPORT :UPPER:(for M117)	U011	29
M0134695	GUIDE:HORIZONTAL TRANSPORT :LOWER:(for M117)	U011	30
M0134696	LEVER:OPEN AND CLOSE:LEFT:(f or M117)	U011	31
M0134697	LEVER:OPEN AND CLOSE:RIGHT:(for M117)	U011	32
M0134698	BRACKET:OPEN AND CLOSE:LOW ER:(for M117)	U011	33
M0134761	TRANSPORT ROLLER:DUPLEX:MI DDLE:(for M117)	U011	34
M0134762	TRANSPORT ROLLER:DUPLEX:EX IT:(for M117)	U011	35
M0134765	PULLEY:TRANSPORT:(for M117)	U011	36
M0134774	TIMING BELT:DRIVE:(for M117)	U011	47
M0134776	TIMING BELT:HORIZONTAL TRAN SPORT:(for M117)	U011	48
M0134778	FEELER:SENSOR:HORIZONTAL T	U011	39

Number	Part Name	Group	ID
	RANSPORT:(for M117)		
M0134785	SPRING:COVER:SWITCHBACK:OP EN AND CLOSE:(for M117)	U011	40
M0134794	DECAL:GUIDE PLATE:VERTICAL T RANSPORT:UPPER:(for M117)	U011	41
M0134797	FEELER:SENSOR:VERTICAL TRAN SPORT:(for M117)	U011	43
M0C34204	PRESSURE ROLLER:DIA30	U009_S001	36
M1016250	TRANSFER ROLLER	U008	8
M1160402	MODEL NAME PLATE:(for M116)	U015	2
M1161043	DUCT:HARNESS	U014	29
M1161118	GEAR:DRIVE:FUSING:NO.1	U012	15
M1161121	GEAR:DRIVE:PAPER FEED:NO.1	U012	16
M1161122	GEAR:DRIVE:PAPER FEED:NO.2	U012	17
M1161124	GEAR:DRIVE:PAPER FEED:NO.4	U012	18
M1161127	GEAR:DRIVE:EXIT:(for M116)	U012	19
M1161177	FRAME:DRIVE:P2A	U012	21
M1161311	COVER:UPPER FRONT:TRANSPA RENT	U001	11
M1161324	EXTENSION TRAY:GUIDE	U001	12
M1161325	EXTENSION TRAY:EXIT:P	U001	13
M1161330	COVER:SIDE PLATE:LEFT	U001	14
M1161331	COVER:SIDE PLATE:LEFT UPPER: TRANSPARENT	U001	15
M1161350	GUIDE PLATE:(for M116)	U001	16
M1161360	COVER:REAR MIDDLE	U001	17
M1161370	COVER:REAR LOWER	U001	18
M1161450	COVER:UPPER	U001	19
M1161451	BRACKET:OPERATION PANEL	U002	4
M1161452	KEYTOP:MAIN	U002	5
M1161456	SHEET:OPERATION SUB-UNIT:LC D	U002	6
M1161458	SHEET:PREVENTFENCE	U002	7
M1161459	SHEET:HARNESS	U002	8
M1161461	COVER:UPPER:LCD	U002	9
M1161462	COVER:LOWER:LCD	U002	10
M1161463	SUPPORTER:COVER:LCD	U002	11
M1161464	DAMPER:COVER:LCD	U002	12

Exclusive Parts

Number	Part Name	Group	ID
M1161465	LCD	U002	13
M1161467	LENS	U002	14
M1161470	PCB:OPU	U002	15
M1161476	SHEET:OPERATION PANEL:NA/EU /AP	U002	16
M1162672	RAIL:PAPER TRAY:LEFT	U006	30
M1164031	FUSING UNIT:220V:ASS'Y	U009_S001	51
M1165102	PCB:CTL-P2A:ASS'Y	U013	5
M1165453	PCB:ECB:M116/M118:ASS'Y:(for M116)	U013	6
M1170402	MODEL NAME PLATE:(for M117)	U015	3
M1171136	GEAR:DRIVE:DUPLEX SECTION:(for M117)	U012	20
M1171177	FRAME:DRIVE:P2B	U012	22
M1171851	IMAGING UNIT:ASS'Y	U003_S001	8
M1172516	JOINT UNIT:ASS'Y	U006_S001	31
M1174662	COVER:SWITCHBACK:OPEN AND CLOSE	U011	44
M1175453	PCB:ECB:M117/M119:ASS'Y:(for M117)	U013	7
M1542056	DISCHARGE LAMP	U014	25
M1545656	HARNESS:GROUND WIRE	U003_S001	9
M2874719	PIN:GUIDE:TRANSPORT:(for M117)	U011	9
M2874895	PIN:GUIDE:UPPER:(for M117)	U011	42

Standard Parts



03603006N
SCREW - M3X6



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10



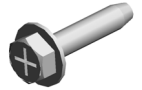
04503012N
TAPPING SCREW:3X12



04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



04513014N
TAPPING SCREW:3X14



04513030N
TAPPING SCREW:3X30



04523010N
BINDING SELF-TAPPING SCREW:3X10



04533006N
TAPPING SCREW - M3X6



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04543014Q
TAPPING SCREW:3X14



07200040E
RETAINING RING - M4



08025318
BINDING HEAD TAPPING SCREW:ES:3X10



08046127
HEXAGONAL BOLT:DOUBLE SCREW:M3X8



08050088
RETAINING RING - M6:(for M17)



08050089
RETAINING RING - M4



08050104
RETAINING RINGS-E:SILENCER:DIA4



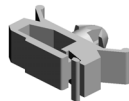
08050106
(M117):RETAINING RINGS-E:SILENCER:DIA6



09543010N
SCREW:POLISHED ROUND/SPRING:M3X10



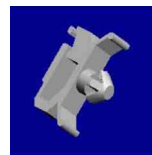
11050508
HARNESS CLAMP - LWS-0711



11050511
HARNESS CLAMP - LWS-0306ZC



11050534
CLAMP



11050758
CLAMP:LWSM-0306A



11050762
CLAMP:LWS-0711A



12042879
SWITCH:A8L-21-15N2



14077435
EEPROM:CAT93C76LI-G

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201910-01	1910 Modification	-	M0124253	PRESSURE ROLLER:DIA30	M0C34204	PRESSURE ROLLER:DIA30	U009_S001	36	1	O/O			M11721:
201905-01	1905 Modification	-	M0134771	TIMING BELT:HORIZONTAL TRANSPORT:(for M117)	M0134776	TIMING BELT:HORIZONTAL TRANSPORT:(for M117)	U011	48	1	O/O			M11721:
201905-02	1905 Modification	-	M0134772	TIMING BELT:DRIVE:(for M117)	M0134774	TIMING BELT:DRIVE:(for M117)	U011	47	1	O/O			M11721:
201809-01	1809 Modification	-	M0125693	(NA/TWN):HARNESS:INLET	M0125677	(NA/TWN):HARNESS:INLET	A6(1/1)		1	O/O			M11721:
201612-01	1612 Modification	-	G0961019	TRANSPORT GUIDE PIN:(for M117)	M2874719	PIN:GUIDE:TRANSPORT:(for M117)	U011	9	2	O/O			M11721:
201612-02	1612 Modification	-	M0134795	PIN:GUIDE:UPPER:(for M117)	M2874895	PIN:GUIDE:UPPER:(for M117)	U011	42	4	O/O			M11721:
201603-01	1603 Modification	-	08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U011	6	1	O/O			M11721:
			08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U011	6	1	O/O			
			08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U011	6	1	O/O			
			08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U011	6	1	O/O			
			08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U006_S001	3	1	O/O			

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-	08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U006_S001	3	1	O/O			
			08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U006	3	1	O/O			
			08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U006	3	1	O/O			
			08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U006	3	1	O/O			
			08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U006_S001	3	1	O/O			
			08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U006	3	1	O/O			
			08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U011	6	3	O/O			
201603-02	1603 Modification	-	11050508	HARNESS CLAM P - LWS-0711	11050762	CLAMP:LWS-071 1A	U014	7	4	O/O			M11721:
							U011	46	1	O/O			
201603-03	1603 Modification	-	11050511	HARNESS CLAM P - LWS-0306ZC	11050758	CLAMP:LWSM-03 06A	U014	8	12				M11721:
							U011	45	1	O/O			
201603-04	1603 Modification	-	08050088	RETAINING RING - M6:(for M117)	08050106	(M117):RETAININ G RINGS-E:SILE NCER:DIA6	U011	45	1	O/O			M11721:
201601-01	1601 Modification	-	M1165103	PCB:CTL:ASS'Y	M1165102	PCB:CTL-P2A:AS S'Y	U013	5	1	X/O			M11721:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201507-01	1507 Modification	-			M1172516	JOINT UNIT:ASS'Y	U006_S001	31	1				M11721:
201312-04	1312 Modification	-			M1545656	HARNESS:GROUND WIRE	U003_S001	9	1	O/O			M11721:
					M1545656	HARNESS:GROUND WIRE	U003_S001	9	1	O/O			
201402-01	1402 Modification	-	M0125680	HARNESS:IDCHIP:SUB-ASS'Y	M0125660	HARNESS:IDCHIP:SUB-ASS'Y	P to P 3E(1/1)		1	O/O			M11721:
201312-01	1312 Modification	-	M0122717	REGISTRATION ROLLER:DRIVE	M0122718	REGISTRATION ROLLER:DRIVE	U006	17	1	O/O			M11721:
201312-02	1312 Modification	-	M0125695	HARNESS:HIGH VOLTAGE	M1545695	HARNESS:HIGH VOLTAGE	P to P 7B(1/1)		1	O/O			M11721:
201312-03	1312 Modification	-	M0125681	HARNESS:DOOR SWITCH	M1545681	HARNESS:DOOR SWITCH	P to P 7C(1/1)		1	O/O			M11721:
201401-01	1401 Modification	-	M0125651	HARNESS:POWER SOURCE	M0125661	HARNESS:POWER SOURCE	P to P 6C(1/1)		1	O/O			M11721:
201401-02	1401 Modification	-	M0125652	HARNESS:PAPE R FEED SENSOR	M0125659	HARNESS:PAPE R FEED SENSOR	P to P 5E(1/1)		1	O/O			M11721:
201401-03	1401 Modification	-	M0125653	HARNESS:SENSOR	M0125663	HARNESS:SENSOR	P to P 4C(1/1)		1	O/O			M11721:
201401-04	1401 Modification	-	M0125655	HARNESS:MOTOR	M0125664	HARNESS:MOTOR	P to P 6E(1/1)		1	O/O			M11721:
201401-05	1401 Modification	-	M0125665	HARNESS:DC FAN MOTOR	M0125671	HARNESS:DC FAN MOTOR	P to P 4E(1/1)		1	O/O			M11721:
201401-06	1401 Modification	-	M0125666	HARNESS:CONNECTING	M0125672	HARNESS:CONNECTING	P to P 7E(1/1)		1	O/O			M11721:
201401-07	1401 Modification	-	M0125667	HARNESS:TONE R END SENSOR	M0125673	HARNESS:TONE R END SENSOR	P to P 5E(1/1)		1	O/O			M11721:
201401-08	1401 Modification	-	M0125683	HARNESS:MAIN: DRAWER	M0125613	HARNESS:MAIN: DRAWER	P to P 5C(1/1)		1	O/O			M11721:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201401-09	1401 Modification	-	M0135662	HARNESS:DUPL EX:SENSOR	M0175662	HARNESS:DUPL EX:SENSOR	P to P 3C(1/ 1)		1	O/O			M11721:
201401-10	1401 Modification	-	M0122056	DISCHARGE LA MP	M1542056	DISCHARGE LA MP	U014	25	1	O/O			M11721:
201303-09	1303 Modification	-			M1171177	FRAME:DRIVE:P 2B	U012	22	1				M11721:
201303-10	1303 Modification	-			M1171177	FRAME:DRIVE:P 2B	U012	22	1				M11721:
201303-11	1303 Modification	-			M1161177	FRAME:DRIVE:P 2A	U012	21	1				M11721:
201301-02	1301 Modification	-	M1161402	OPERATION PAN EL:CHN:ASS'Y			U002	3	1				M11721:
201301-04	1301 Modification	-			M1161451	BRACKET:OPER ATION PANEL	U002	4	1				M11721:
201301-05	1301 Modification	-			M1161452	KEYTOP:MAIN	U002	5	1				M11721:
201301-06	1301 Modification	-			M1161456	SHEET:OPERATI ON SUB-UNIT:LC D	U002	6	1				M11721:
201301-07	1301 Modification	-			M1161458	SHEET:PREVEN TFENCE	U002	7	1				M11721:
201301-08	1301 Modification	-			M1161459	SHEET:HARNES S	U002	8	1				M11721:
201301-09	1301 Modification	-			M1161461	COVER:UPPER:L CD	U002	9	1				M11721:
201301-10	1301 Modification	-			M1161462	COVER:LOWER: LCD	U002	10	1				M11721:
201301-11	1301 Modification	-			M1161463	SUPPORTER:CO VER:LCD	U002	11	1				M11721:
201301-12	1301 Modification	-			M1161464	DAMPER:COVER :LCD	U002	12	1				M11721:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201301-13	1301 Modification	-			M1161465	LCD	U002	13	1				M11721:
201301-14	1301 Modification	-			M1161467	LENS	U002	14	1				M11721:
201301-15	1301 Modification	-			M1161470	PCB:OPU	U002	15	1				M11721:
201301-17	1301 Modification	-			M1161476	SHEET:OPERATI ON PANEL:NA/E U/AP	U002	16	1				M11721:

