

SP 325SFNw/377SFNwX
(M289/M0BD)
Parts Catalog

Parts change information sample

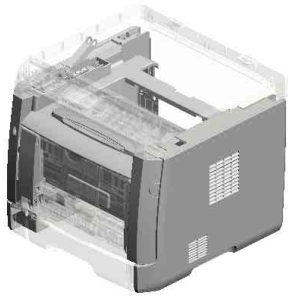
 **Add**

 **Update**

 **Delete**

Model	Product Code	PC Style
SP 320DN	M0A7	3D
SP 325DNw	M287	3D
SP 377DNwX	M0BB	3D
SP 320SN	M0A8	3D
SP 325SNw	M288	3D
SP 377SNwX	M0BC	3D
SP 320SFN	M0A9	3D
SP 325SFNw	M289	3D
SP 377SFNwX	M0BD	3D
ARDF	M2891601	Traditional

Unit All



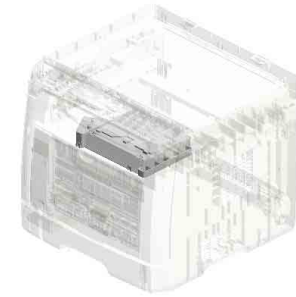
U001
EXTERIOR



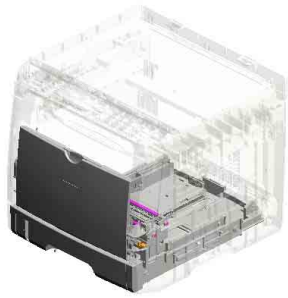
U002
ARDF/SCANNER



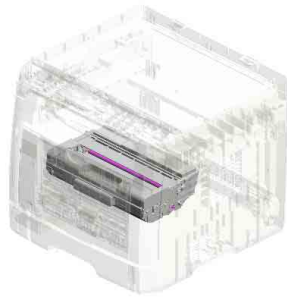
U003
OPERATION



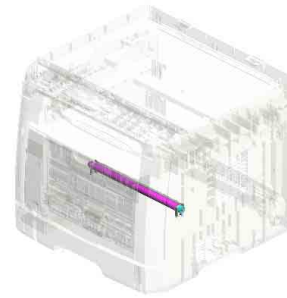
U004
LASER UNIT



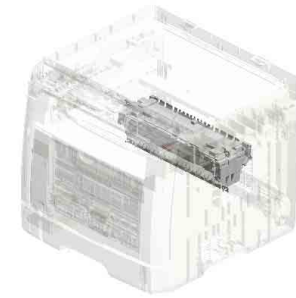
U005
PAPER FEED



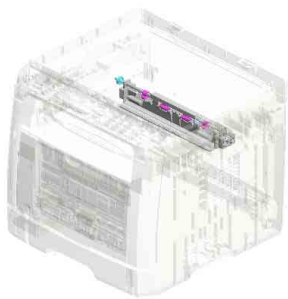
U006
PCU



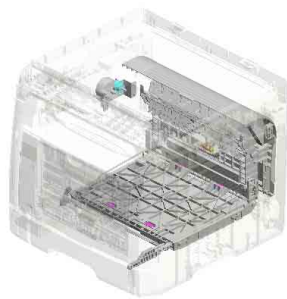
U007
TRANSFER/SEPARATION



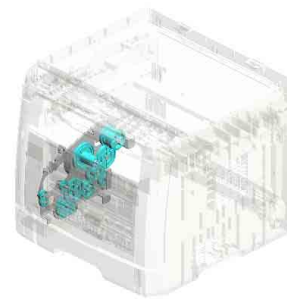
U008
FUSING



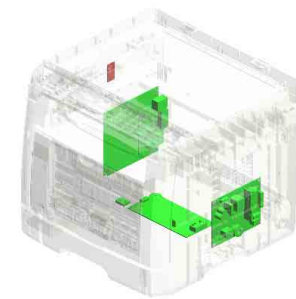
U009
PAPER EXIT



U010
DUPLEX

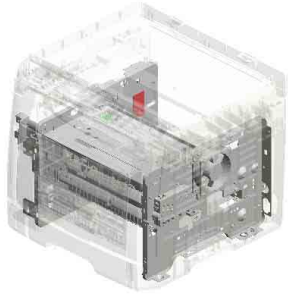


U011
MAIN DRIVE



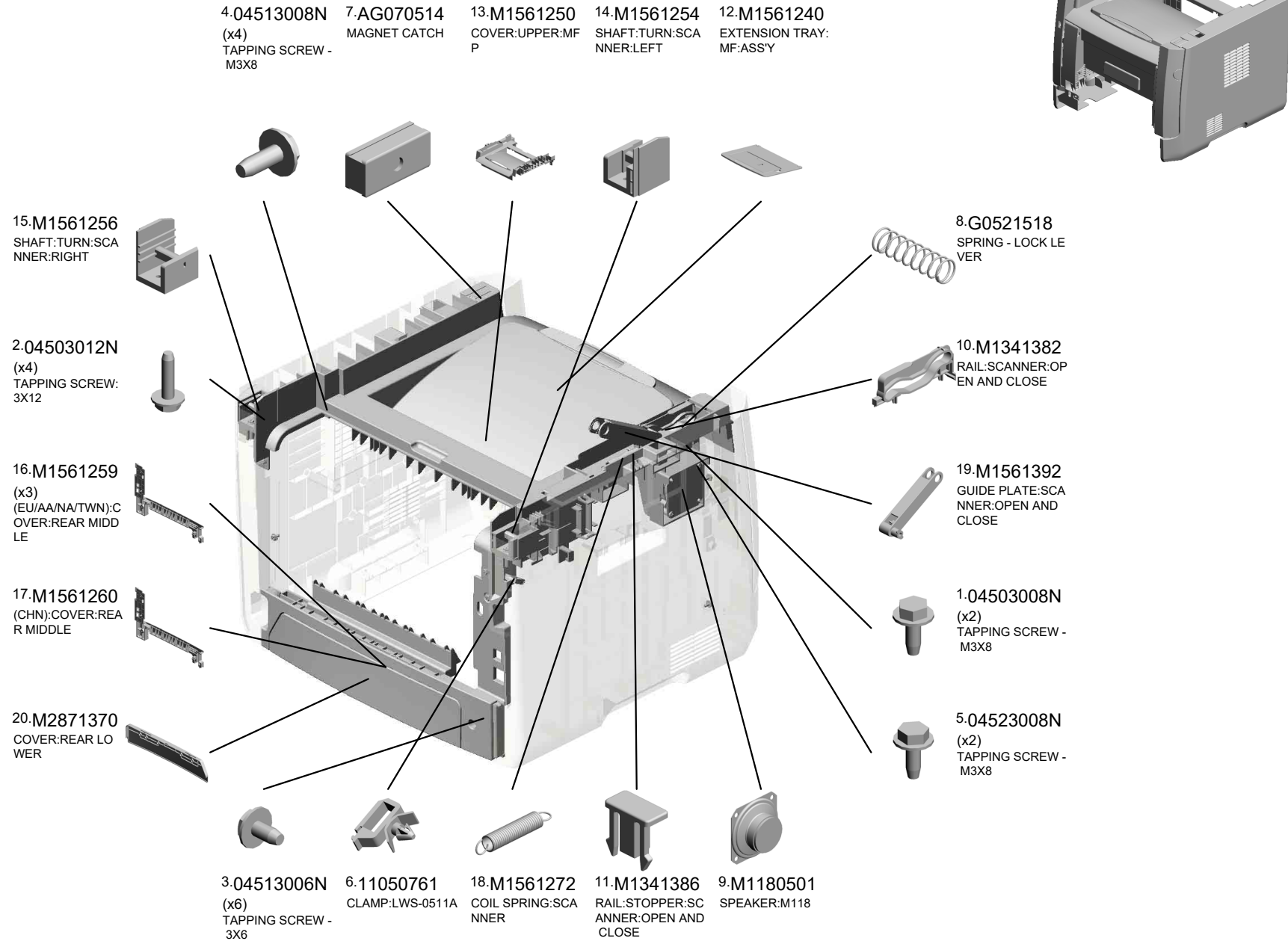
U012
ELECTRICAL

Unit All



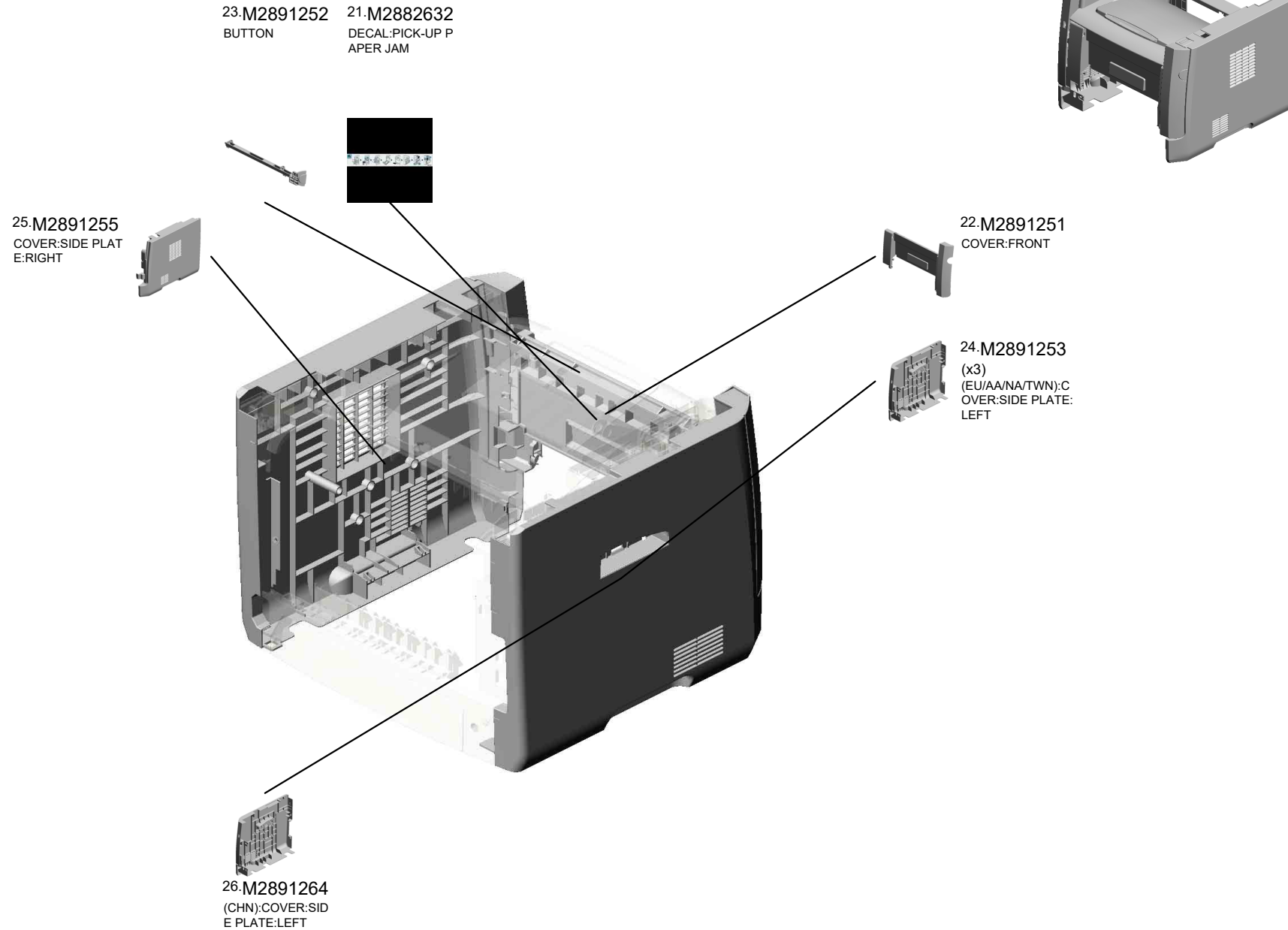
U013
MAIN FRAME

U001 EXTERIOR



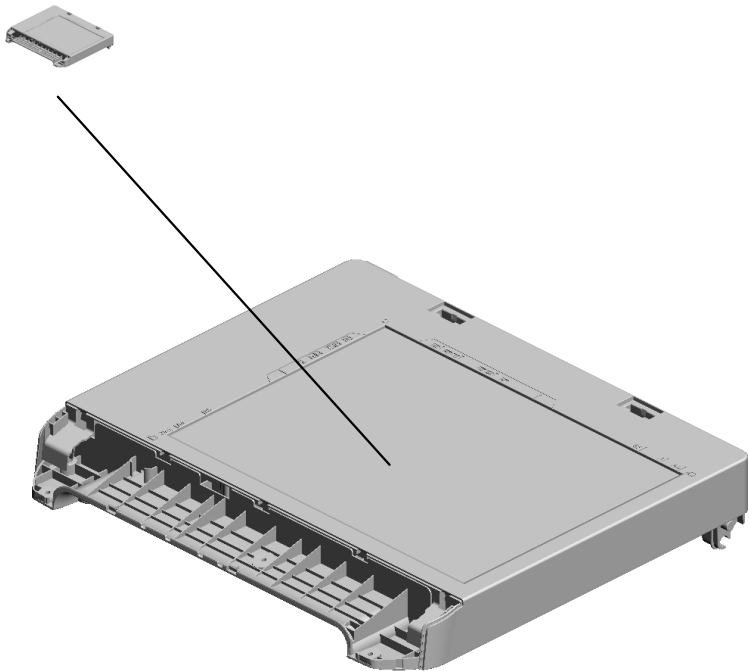
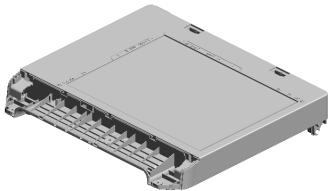
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U001 EXTERIOR



U002
ARDF/SCANNER

1.M2881600
SCANNER:ASS'Y



See 2D parts catalog
for the components of
the ARDF.

2.Note

See 2D parts catalog
for the components
of the ARDF.

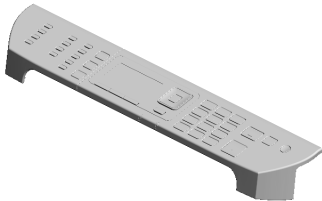
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U003
OPERATION

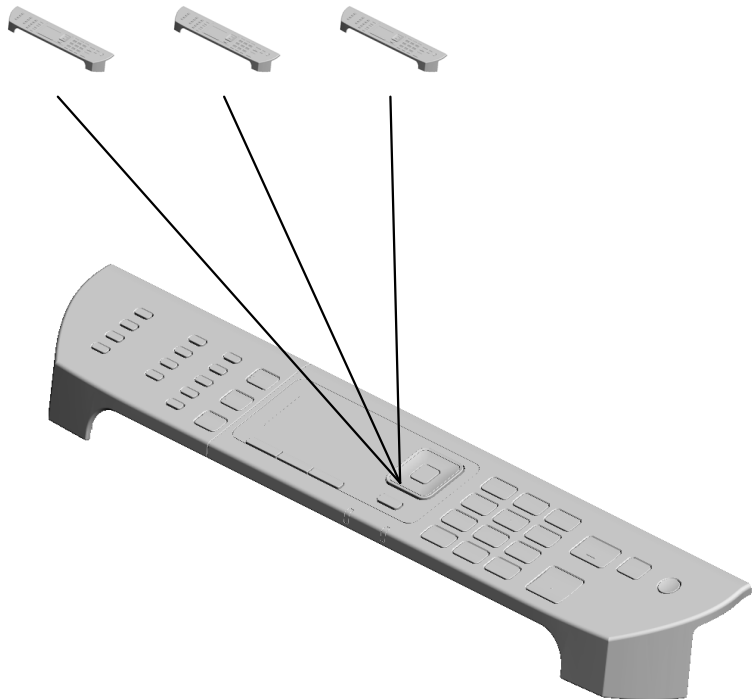
2.M2891402
(x2)
(EU/AA/NA):OPERA
TION PANEL:4IN1:
ASS'Y

3.M2891403
(TWN):OPERATION
PANEL:4IN1:ASS'Y

4.M2891404
(CHN):OPERATION
PANEL:4IN1:ASS'Y

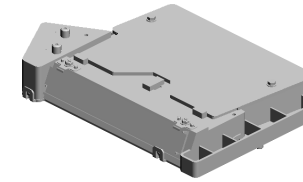


1.04503010N(x 3)
TAPPING SCREW - M3X10

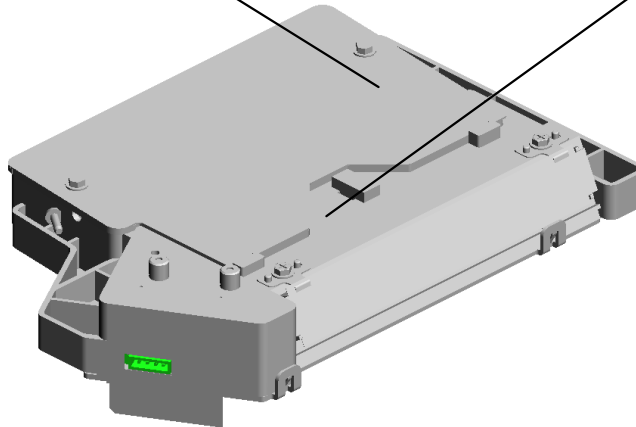
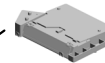


U004 LASER UNIT

1-04543008Q
(x3)
TAPPING SCREW:
3X8



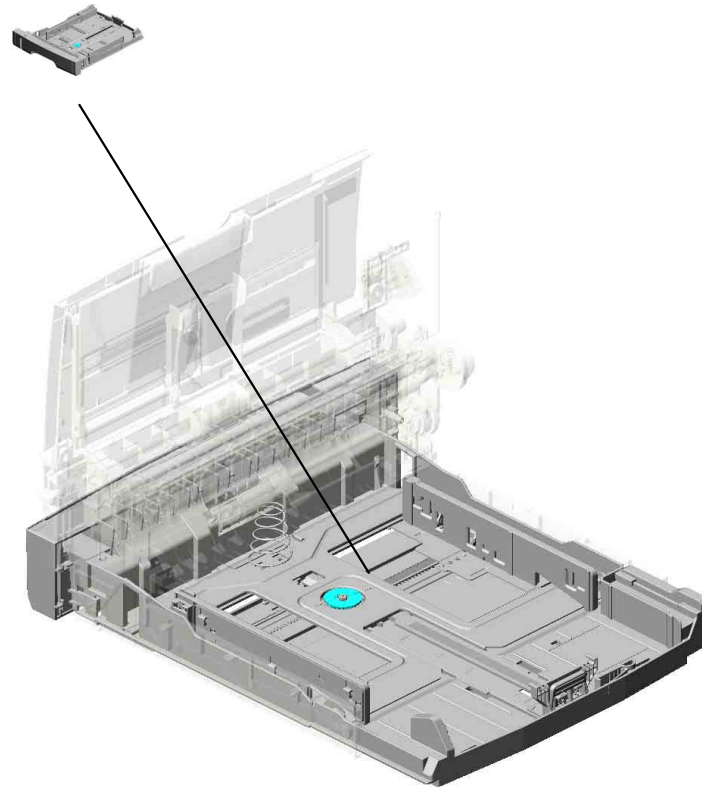
2-M2871851
OPTICAL WRITING
UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

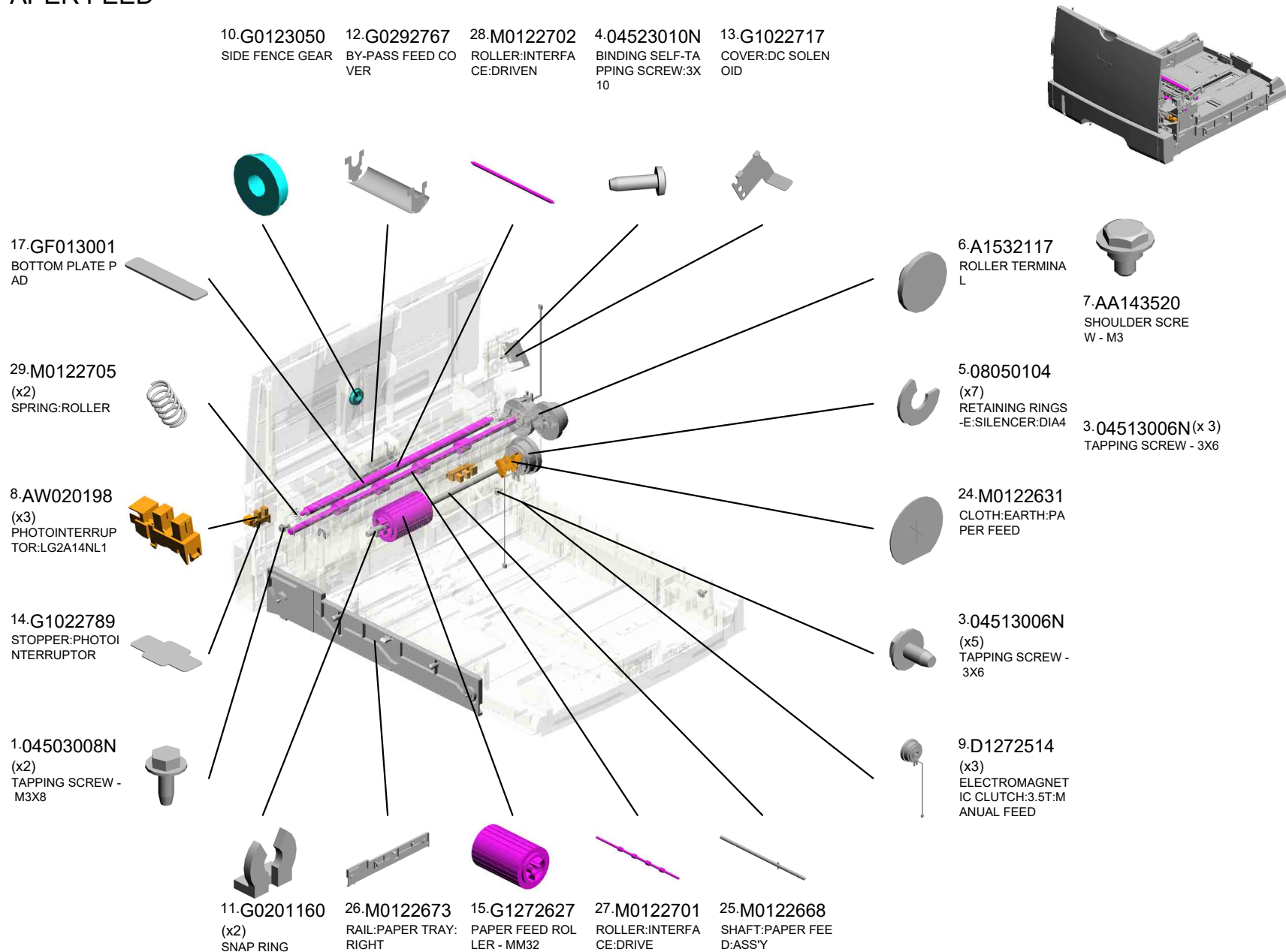
U005.PAPER FEED

U005 S001
M2872505
PAPER TRAY:ASS'Y



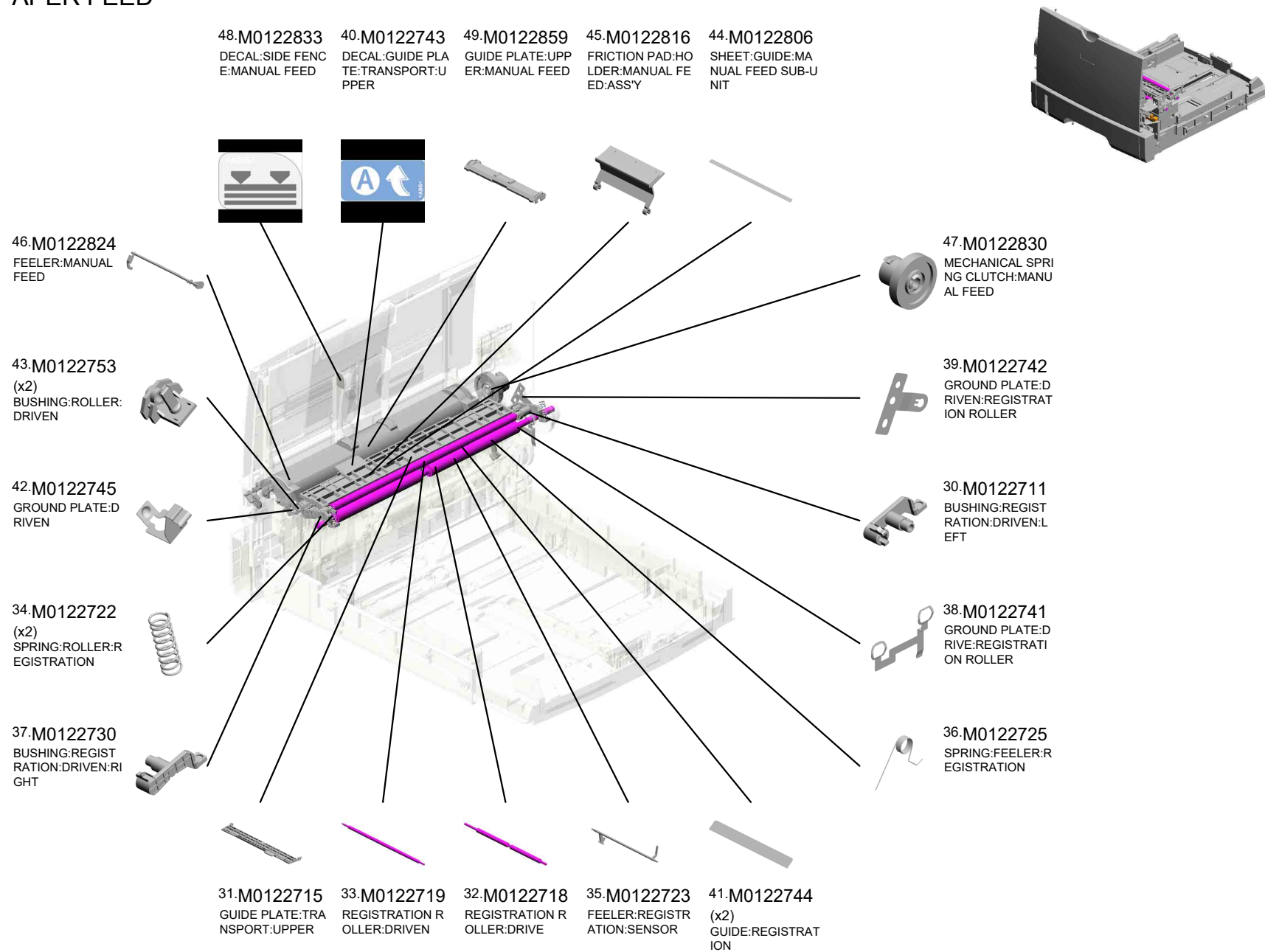
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U005 PAPER FEED



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U005 PAPER FEED



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U005 PAPER FEED

67.M1542879 EXTENSION TRAY: MANUAL FEED
88.M2872881 BASE:MANUAL FEED TABLE
83.M2872871 COVER:MANUAL FEED TABLE
85.M2872876 SIDE FENCE:MANUAL FEED:LEFT
65.M1542815 DECAL:FEED PAPER AGAIN:PREVENTION



86.M2872878
(x2)
RACK:MANUAL FEED

84.M2872875
SIDE FENCE:MANUAL FEED:RIGHT

87.M2872879
(x2)
COMPRESSION SPRING:SIDE FENCE:MANUAL FEED

51.M0122874
COMPRESSION SPRING:MANUAL FEED



66.M1542831
DC SOLENOID:9.6W:24V

50.M0122860
PAPER FEED ROLLER:MANUAL FEED

64.M1542805
GUIDE PLATE:MANUAL FEED:LOWER

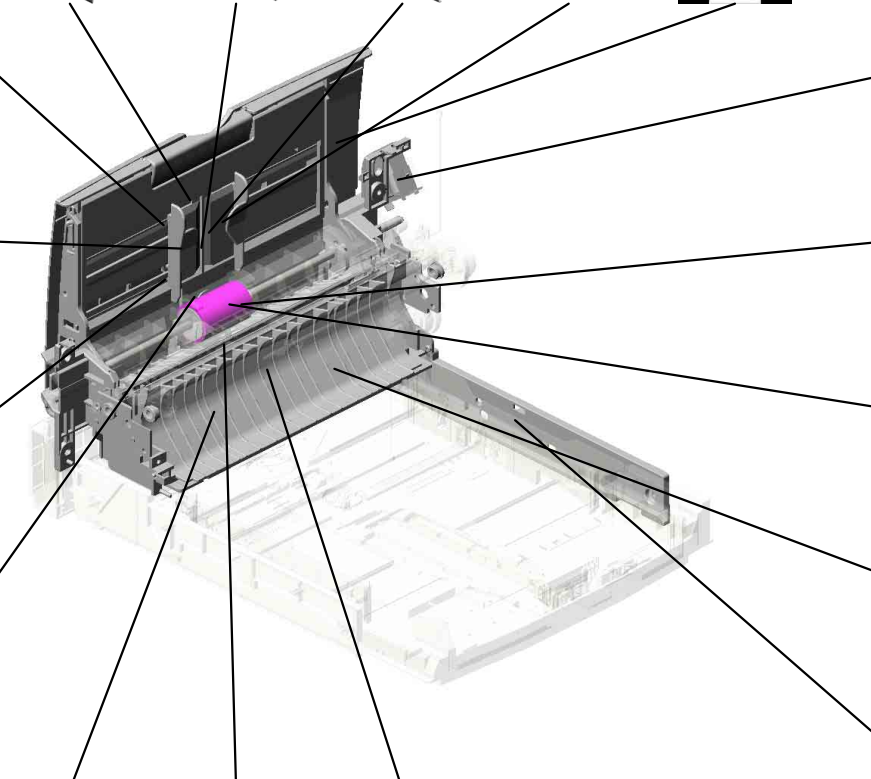
82.M0C32691
FEELER:PAPER END SENSOR
202001-01 O/O

58.M1162672
RAIL:PAPER TRAY:LEFT

53.M0124488
(x6)
BUSHING:DIA6XDI A10X6

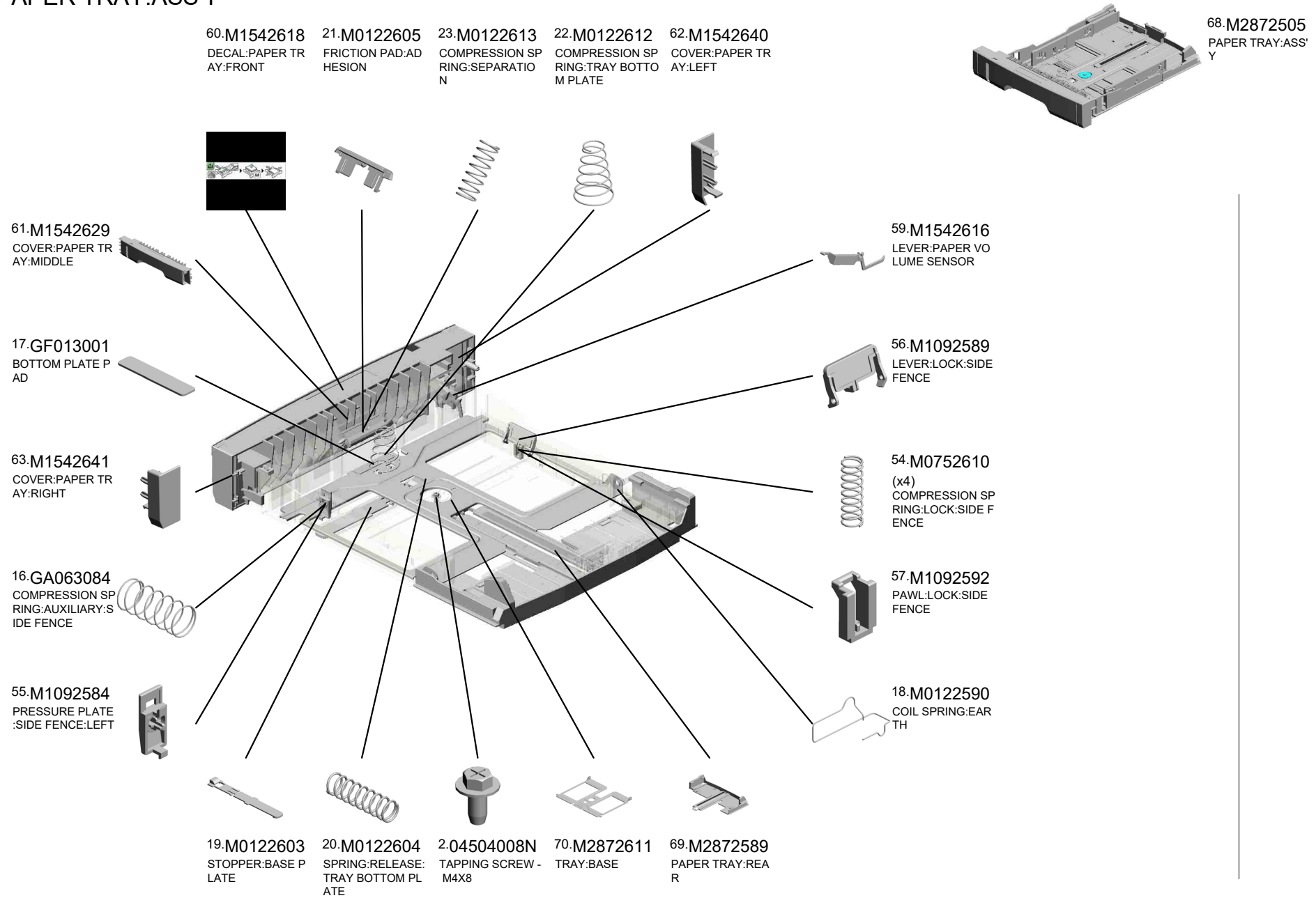
52.M0122880
COMPRESSION SPRING:SEPARATION

89.M1542707
STAY:PAPER FEED
202006-01



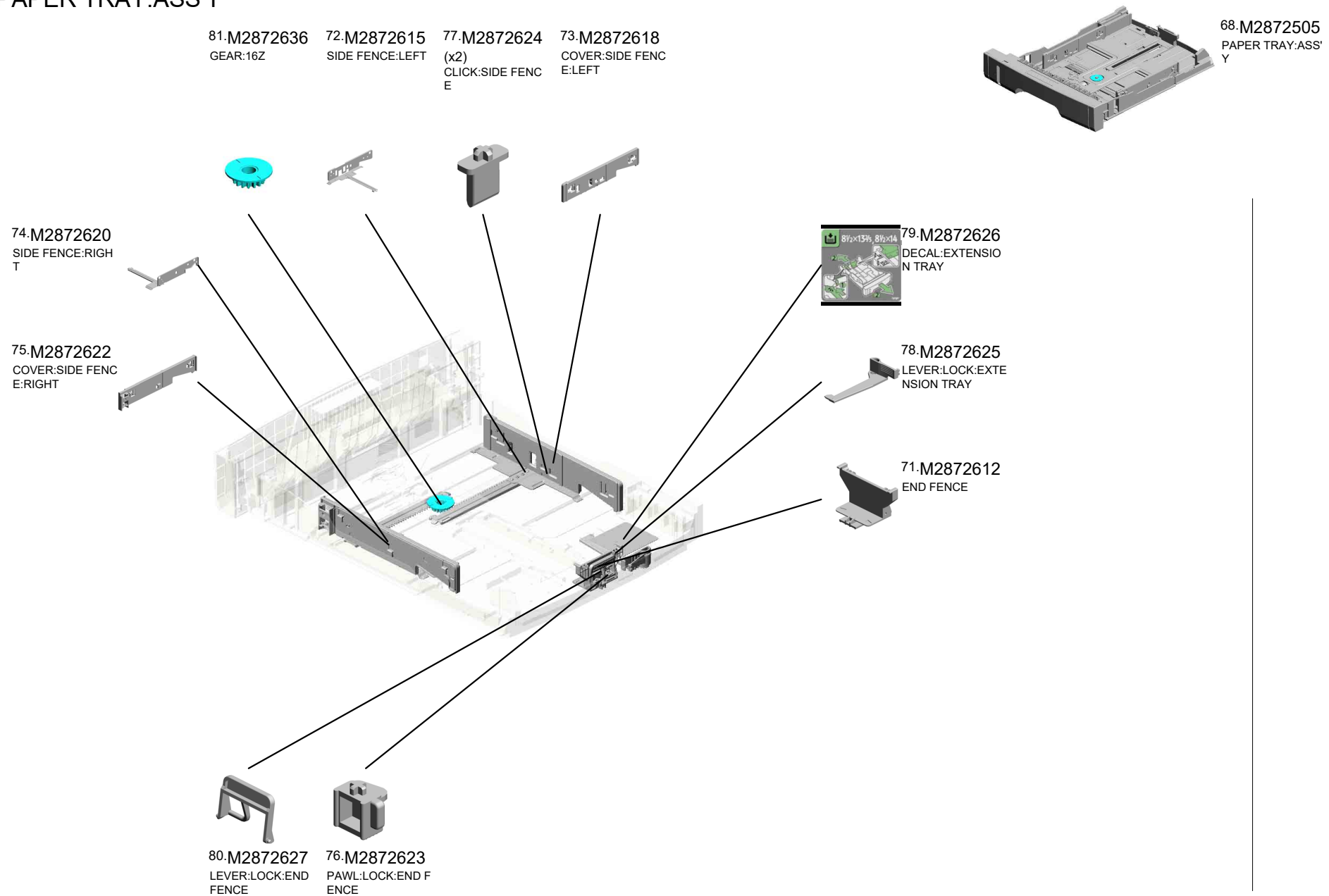
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U005_S001 PAPER TRAY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

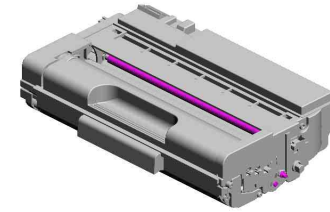
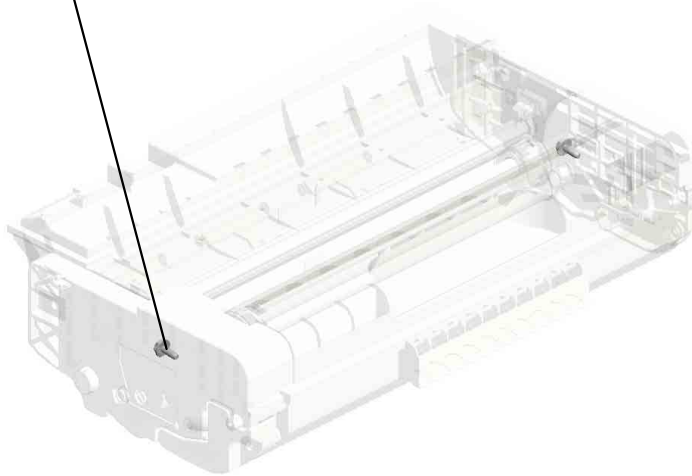
U005_S001 PAPER TRAY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U006 PCU

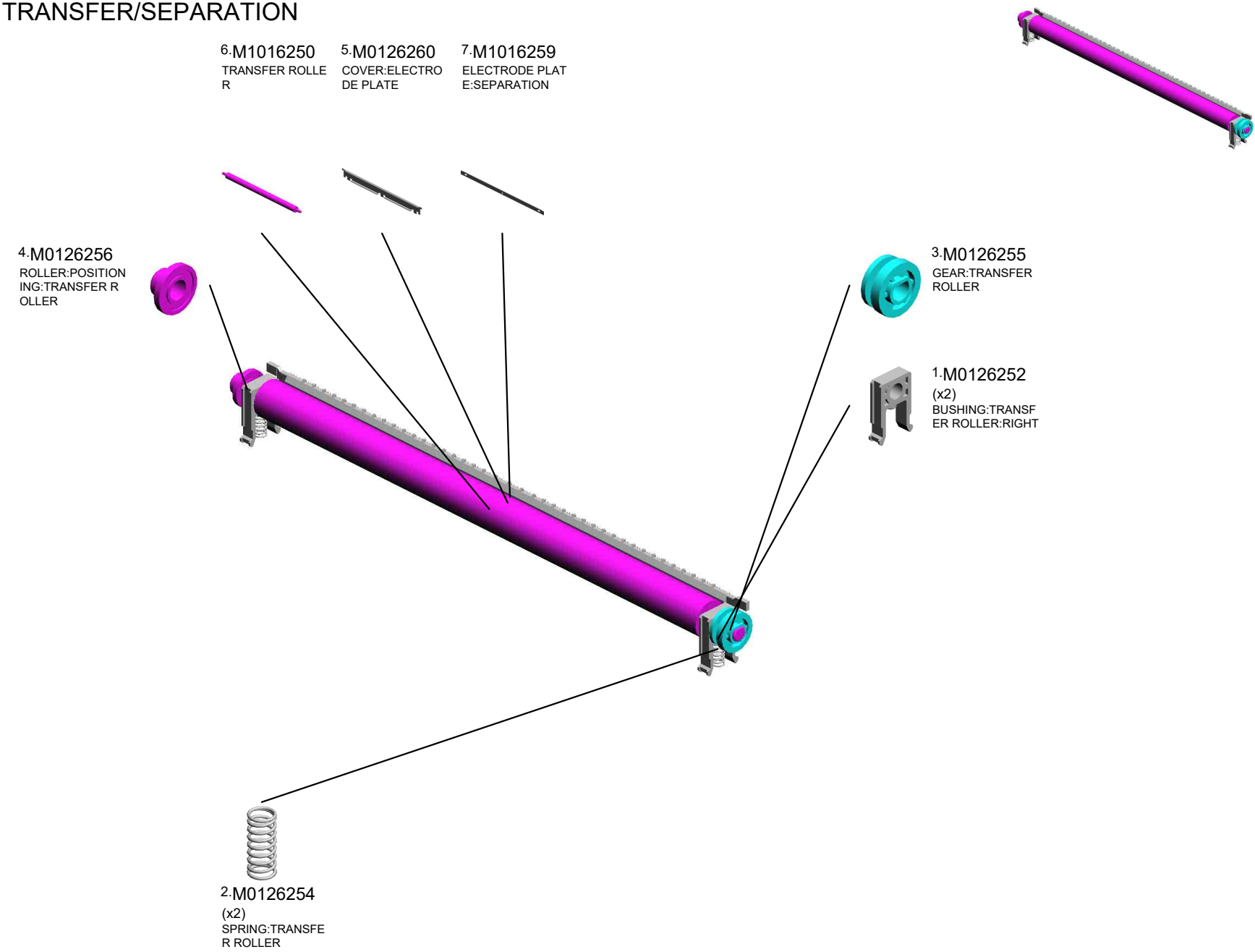
1.04503008N
(x2)
TAPPING SCREW -
M3X8



1.04503008N(x 4)
TAPPING SCREW - M3X8
2.04523010N(x 2)
BINDING SELF-TAPPING SCREW:3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U007
TRANSFER/SEPARATION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U008.FUSING

U008 S001
M2874031
(EU/AA):FUSING UNIT:ASS'Y

U008 S002
M2874030
(NA):FUSING UNIT:ASS'Y

U008 S003
M2874049
(TWN):FUSING UNIT:ASS'Y

U008 S004
M2874033
(CHN):FUSING UNIT:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U008
FUSING

36.M0124270
(x2)
THERMAL INSULA
TING BUSHING:FU
SING UNIT

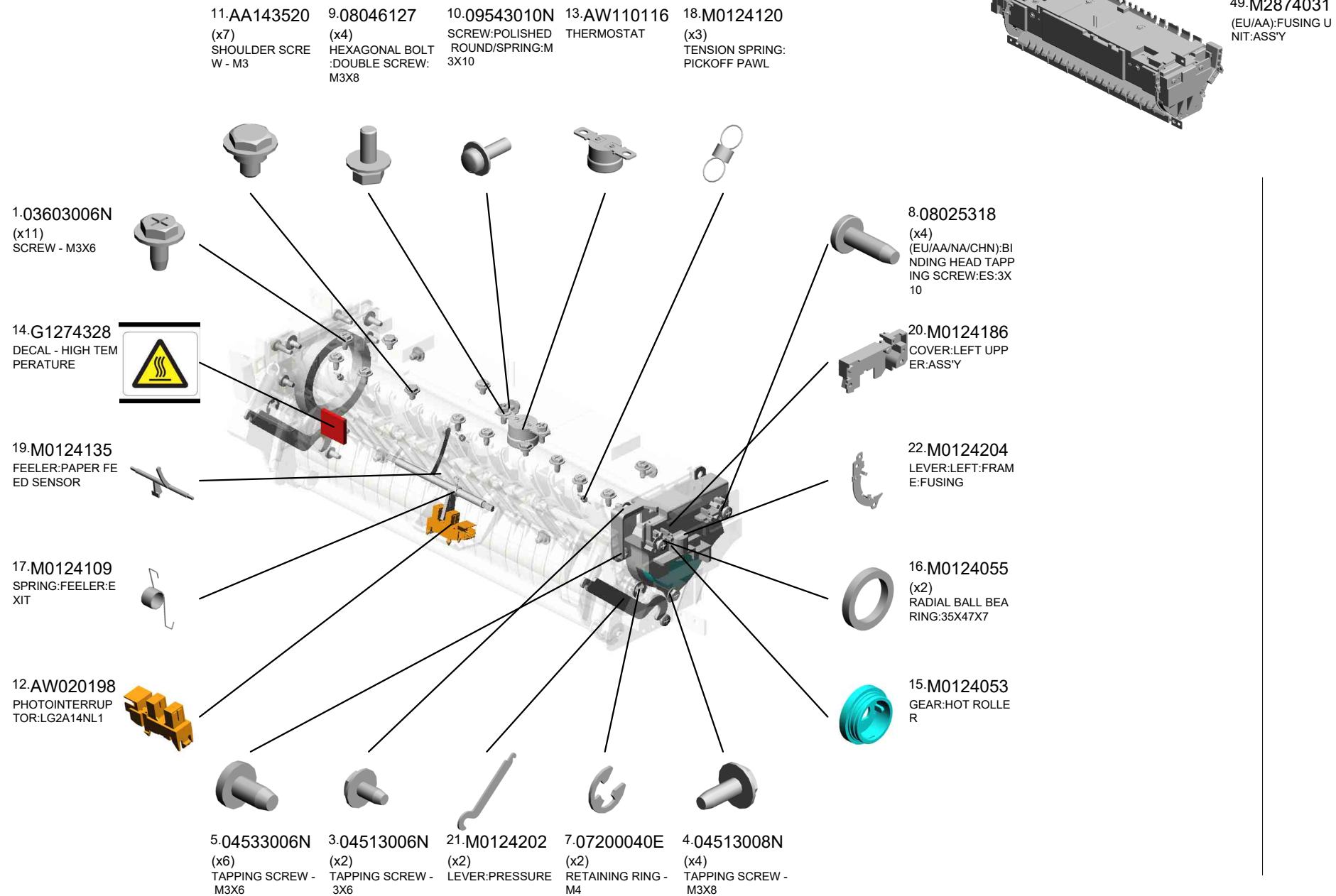
4.04513008N
(x2)
TAPPING SCREW -
M3X8

47.M0124699
DECAL:WARNING (HIGH TEMPERATU
RE):FRONT

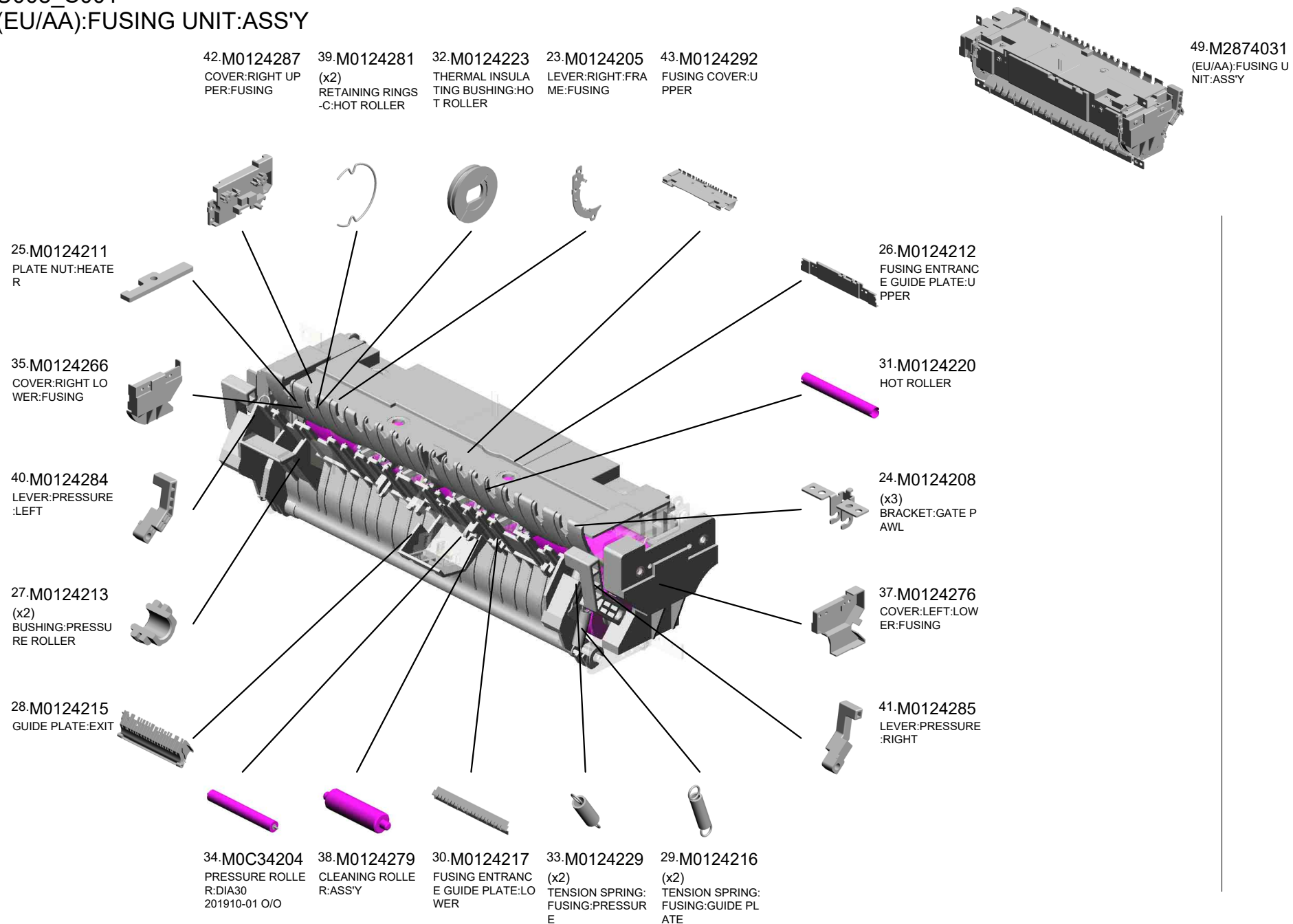
2.04503010N
(x2)
TAPPING SCREW -
M3X10

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U008_S001
(EU/AA):FUSING UNIT:ASS'Y

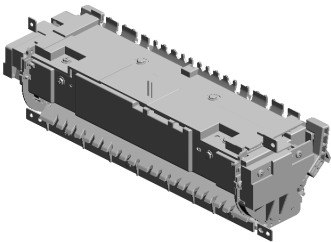


U008_S001
(EU/AA):FUSING UNIT:ASS'Y



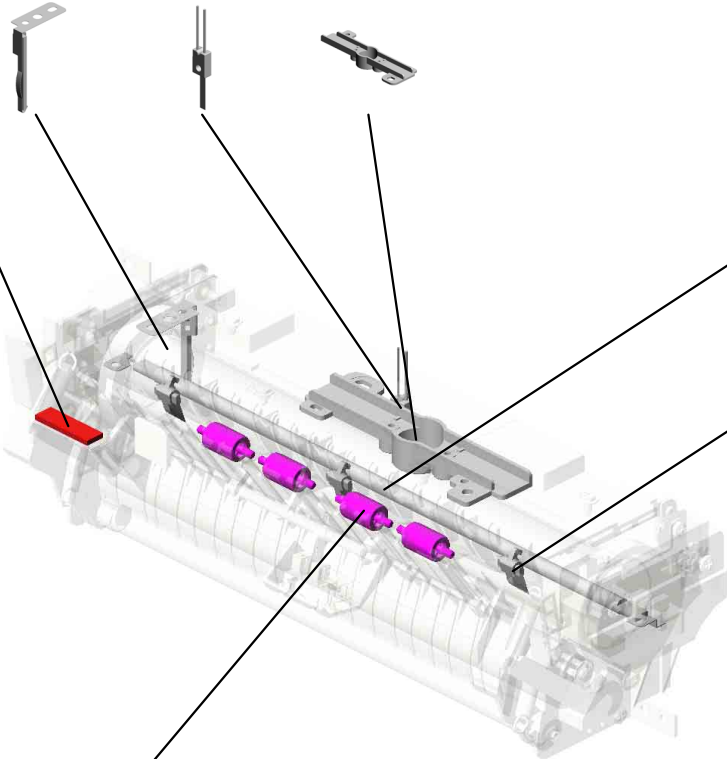
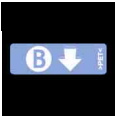
U008_S001
(EU/AA):FUSING UNIT:ASS'Y

45.M0124295 57.M2874263 56.M2874234
GROUND PLATE:A THERMISTOR HOUSING:THERM
SS'Y OSTAT:ASS'Y



49.M2874031
(EU/AA):FUSING U
NIT:ASS'Y

46.M0124603
DECAL:GUIDE PLA
TE:B



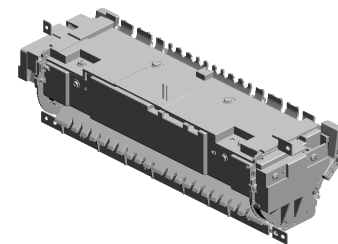
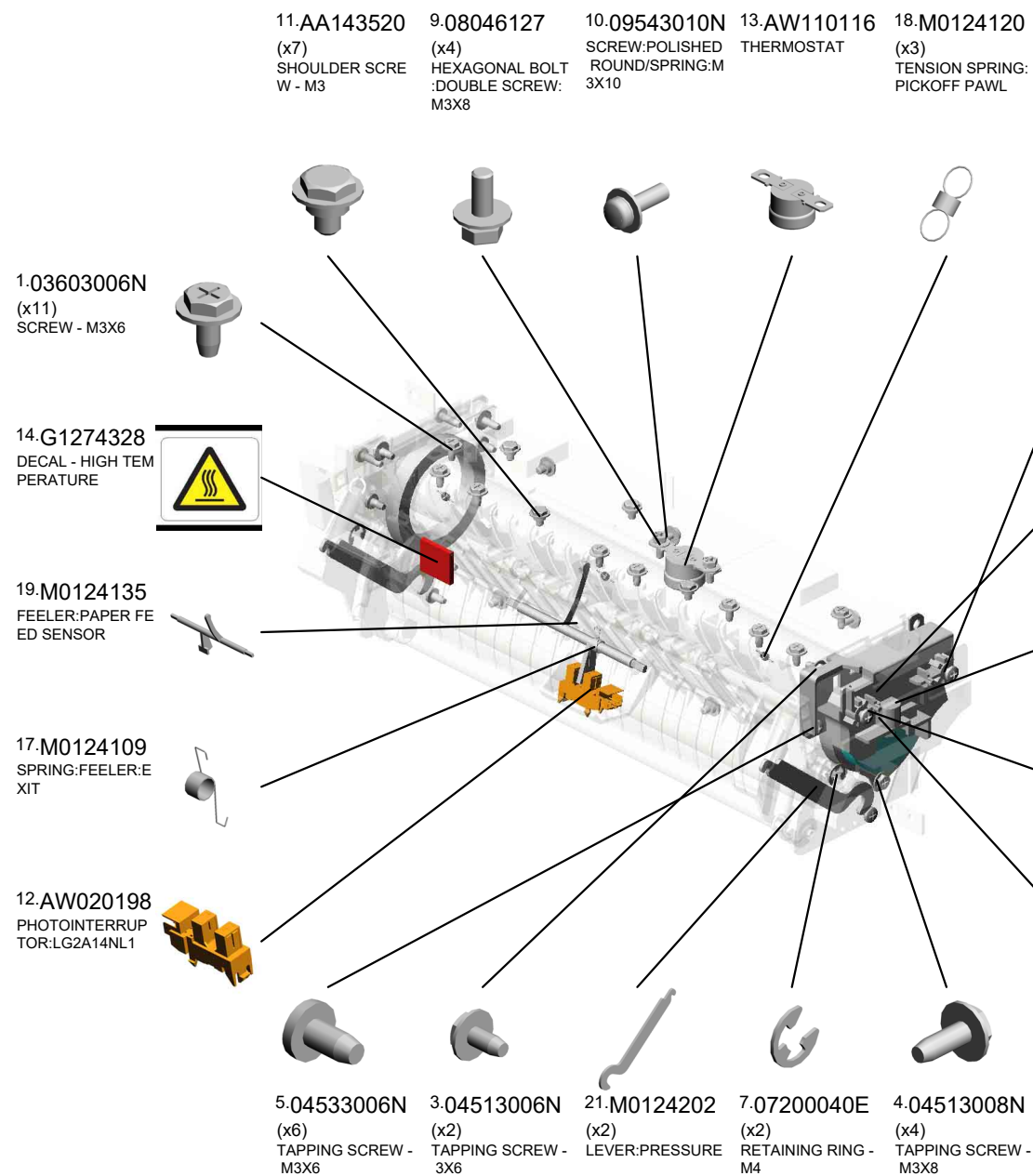
54.M2874221
(EU/AA/CHN):HEAT
ER:700W:220V:INF
RARED

52.M2874206
(x3)
STRIPPER PAWLS

44.M0124293
(x4)
EXIT ROLLER:EXIT
:FUSING

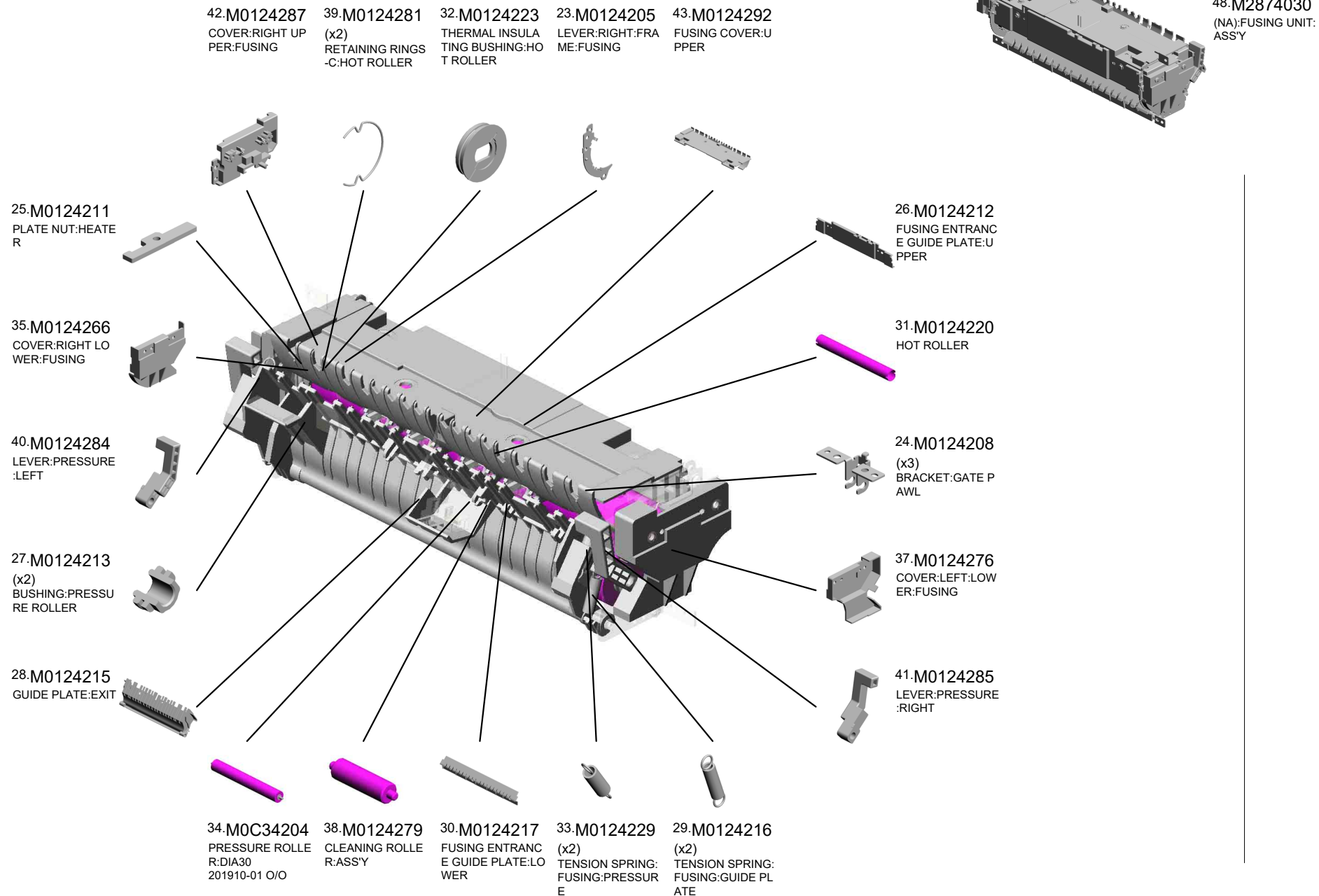
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U008_S002
(NA):FUSING UNIT:ASS'Y



48.M2874030
(NA):FUSING UNIT:ASS'Y

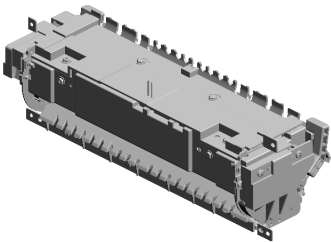
U008_S002 (NA):FUSING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

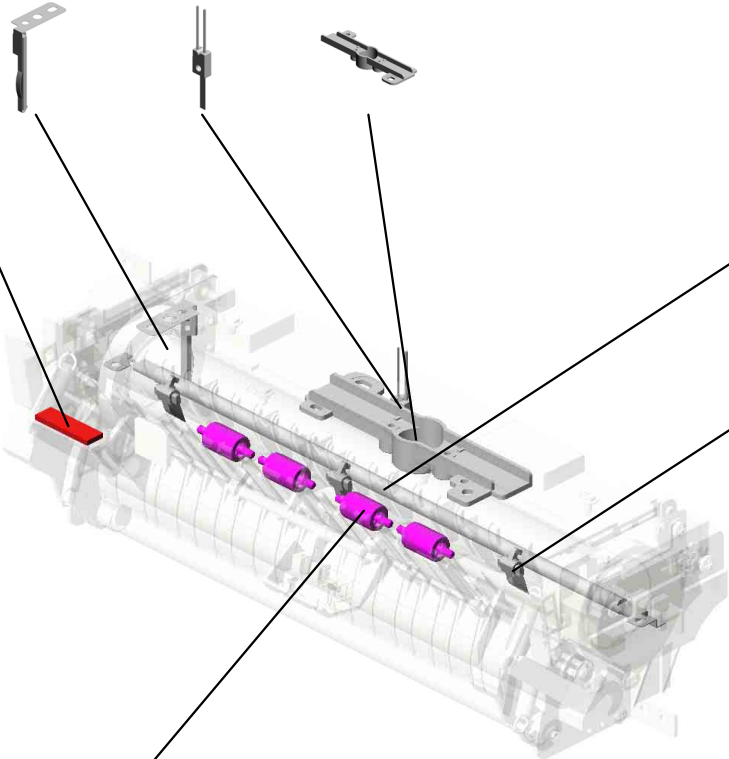
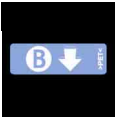
U008_S002
(NA):FUSING UNIT:ASS'Y

45.M0124295 57.M2874263 56.M2874234
GROUND PLATE:A THERMISTOR HOUSING:THERM
SS'Y OSTAT:ASS'Y



48.M2874030
(NA):FUSING UNIT:
ASS'Y

46.M0124603
DECAL:GUIDE PLA
TE:B



53.M2874220
(NA):HEATER:700
W:120V:INFRARED



52.M2874206
(x3)
STRIPPER PAWLS

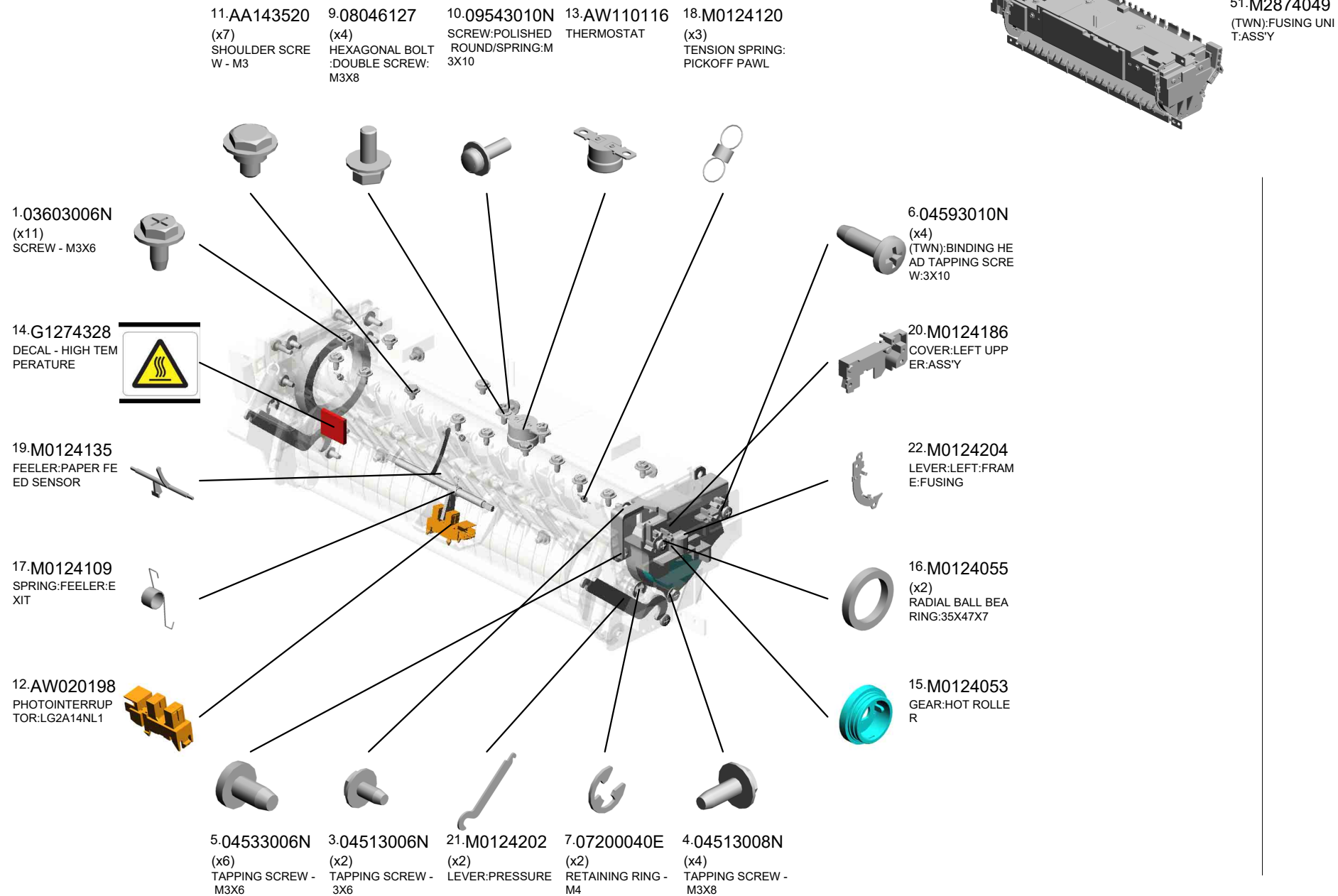


44.M0124293
(x4)
EXIT ROLLER:EXIT
:FUSING



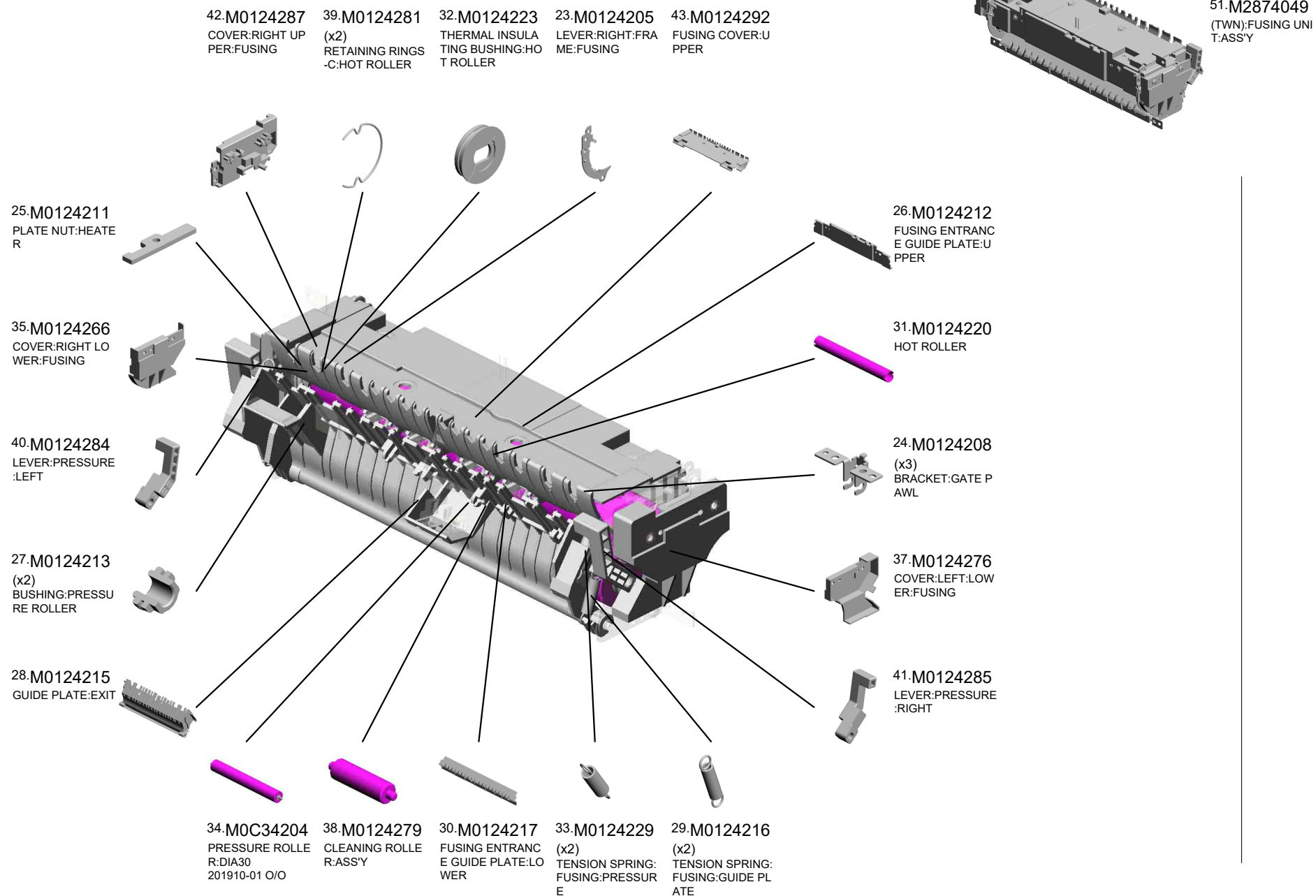
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U008_S003 (TWN):FUSING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

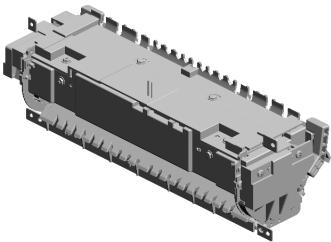
U008_S003 (TWN):FUSING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

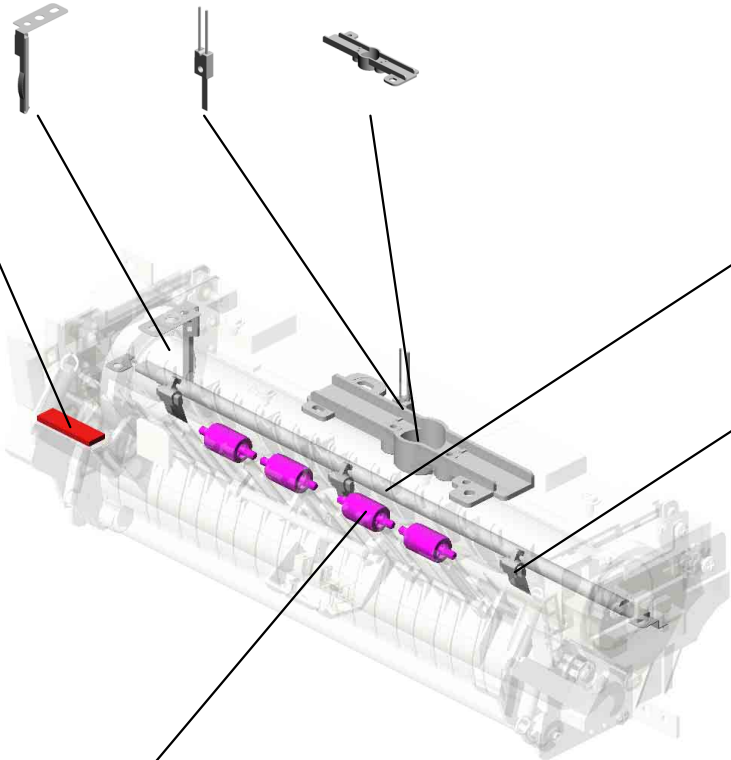
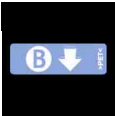
U008_S003
(TWN):FUSING UNIT:ASS'Y

45.M0124295 57.M2874263 56.M2874234
GROUND PLATE:A THERMISTOR HOUSING:THERM
SS'Y OSTAT:ASS'Y



51.M2874049
(TWN):FUSING UNI
T:ASS'Y

46.M0124603
DECAL:GUIDE PLA
TE:B



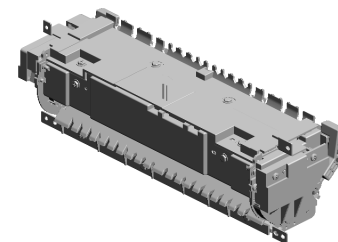
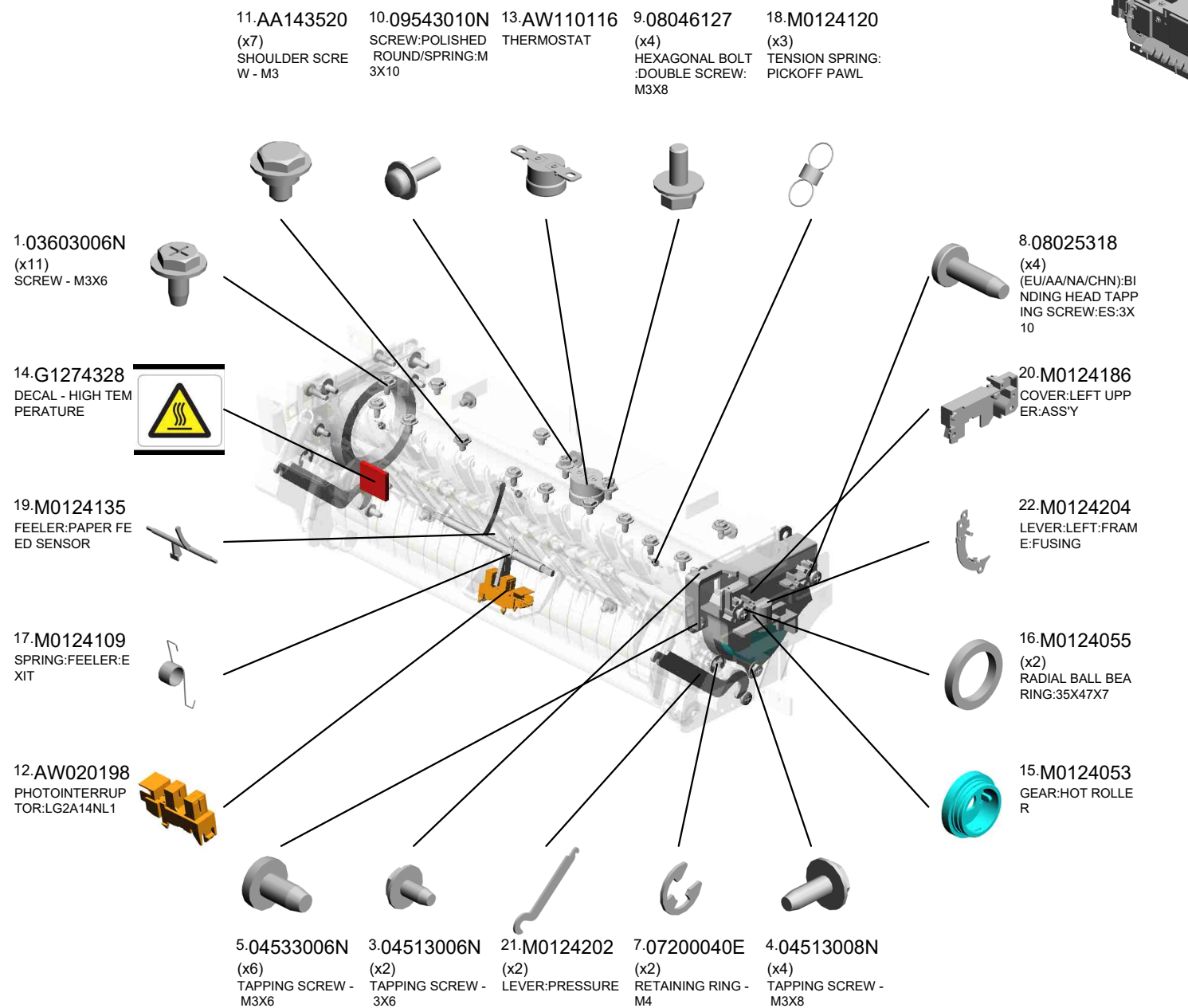
55.M2874229
(TWN):HEATER:70
0W:110V

52.M2874206
(x3)
STRIPPER PAWLS

44.M0124293
(x4)
EXIT ROLLER:EXIT
:FUSING

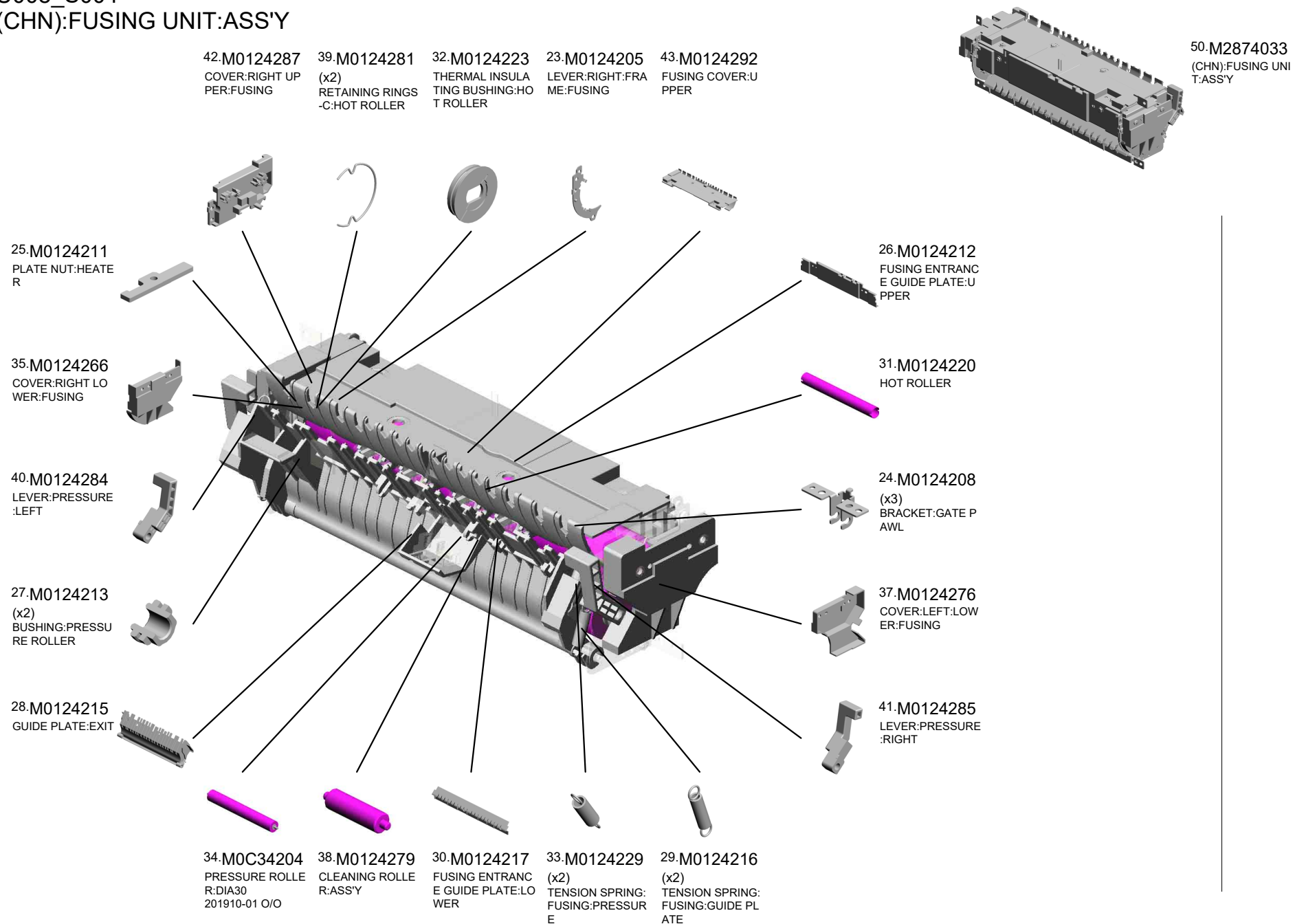
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U008_S004 (CHN):FUSING UNIT:ASS'Y



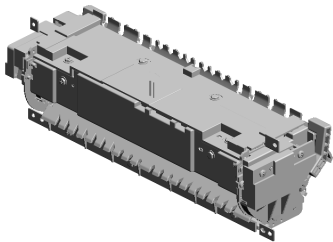
50.M2874033
(CHN):FUSING UNIT:ASS'Y

U008_S004
(CHN):FUSING UNIT:ASS'Y



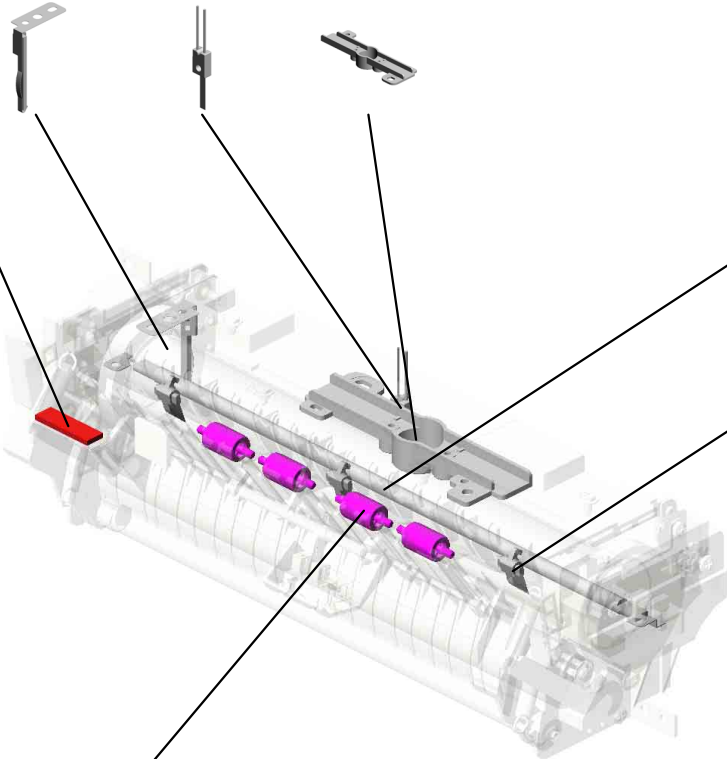
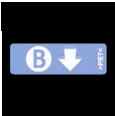
U008_S004
(CHN):FUSING UNIT:ASS'Y

45.M0124295 57.M2874263 56.M2874234
GROUND PLATE:A THERMISTOR HOUSING:THERM
SS'Y OSTAT:ASS'Y



50.M2874033
(CHN):FUSING UNI
T:ASS'Y

46.M0124603
DECAL:GUIDE PLA
TE:B



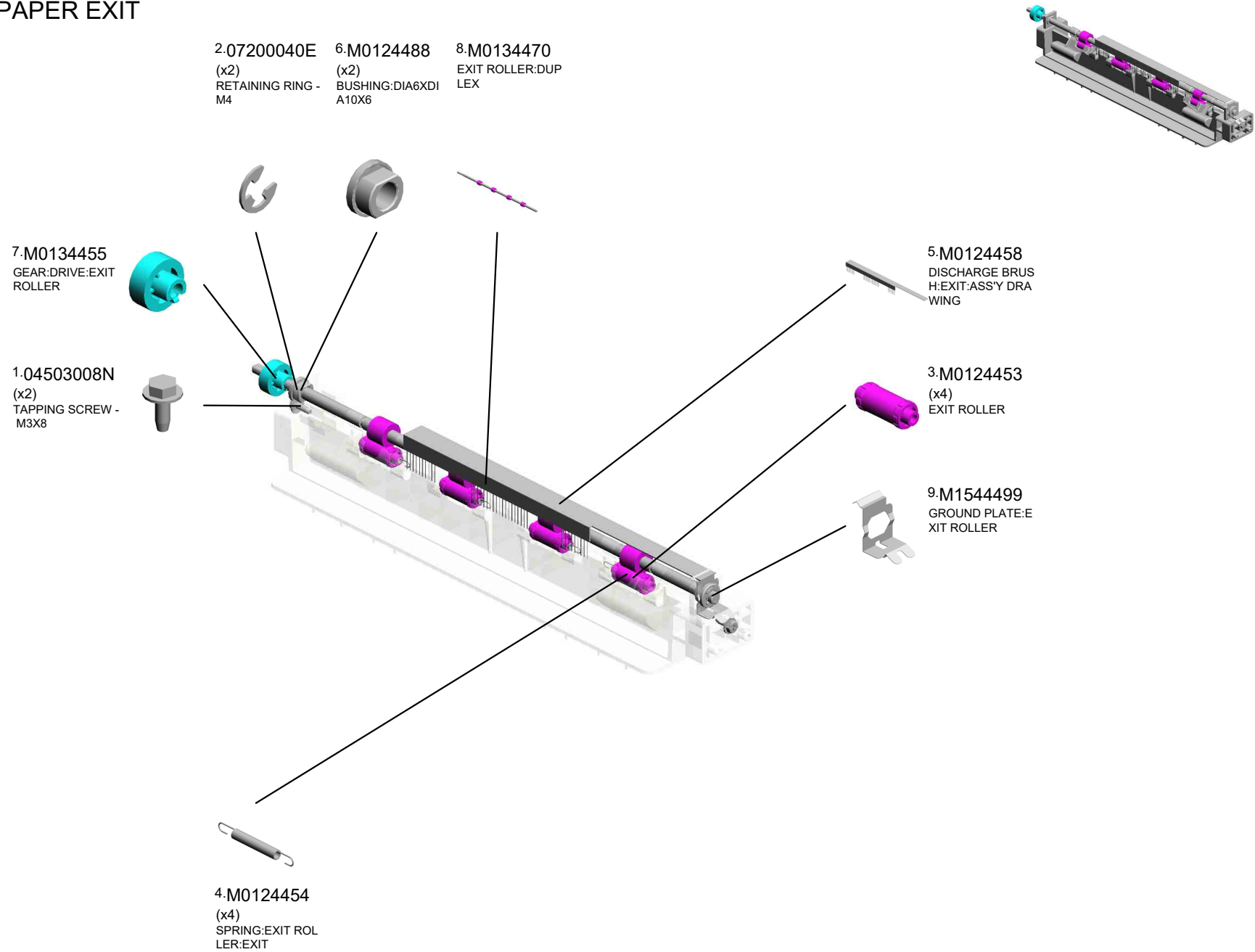
54.M2874221
(EU/AA/CHN):HEAT
ER:700W:220V:INF
RARED

52.M2874206
(x3)
STRIPPER PAWLS

44.M0124293
(x4)
EXIT ROLLER:EXIT
:FUSING

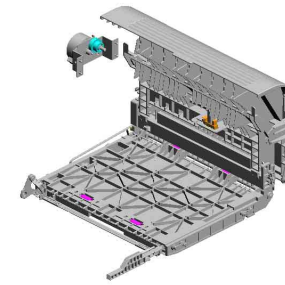
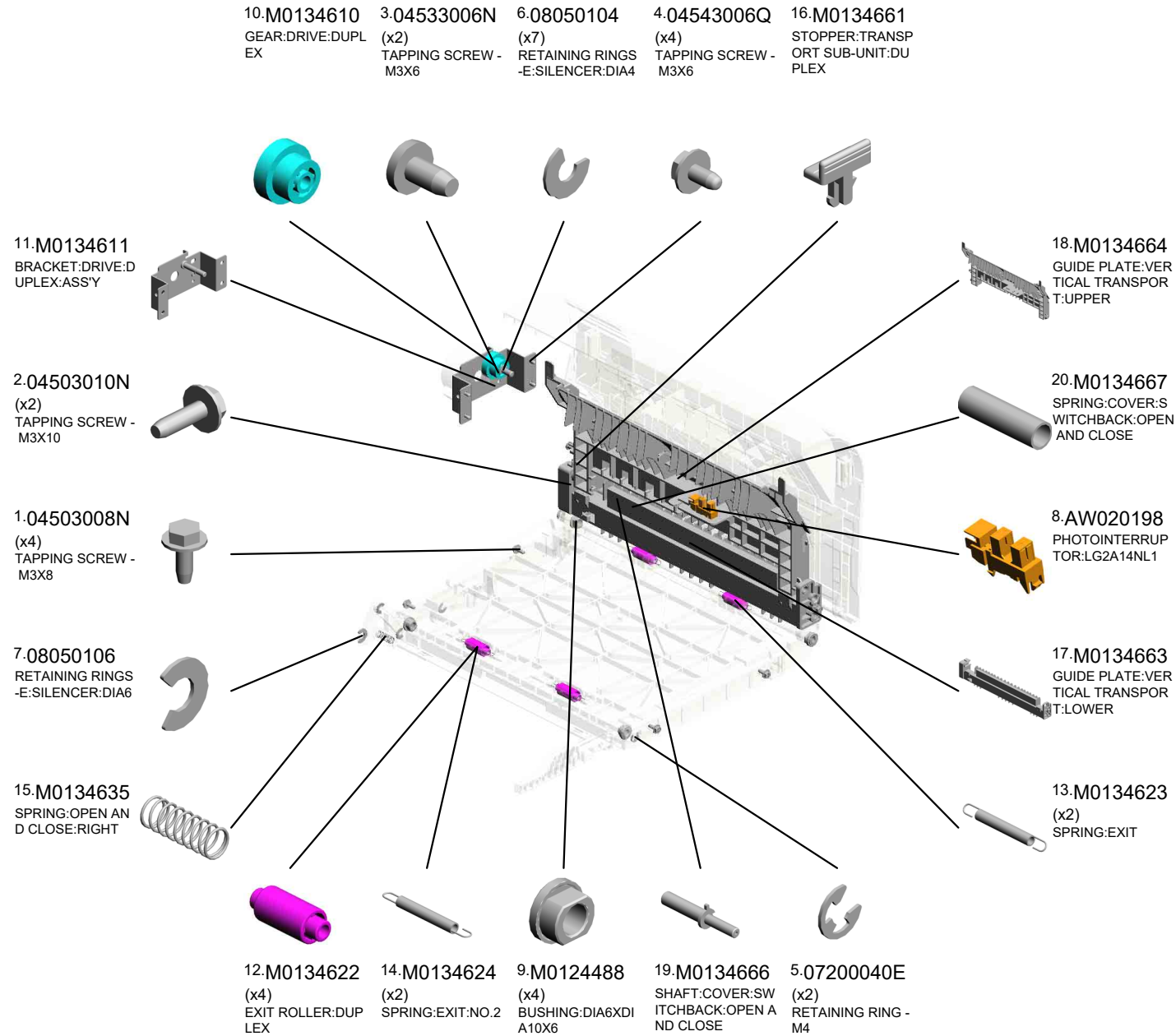
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U009 PAPER EXIT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

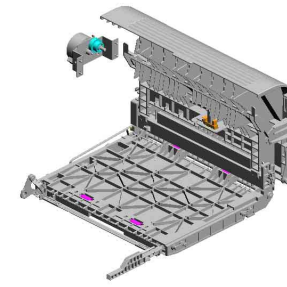
U010 DUPLEX



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U010 DUPLEX

40.M0134794 DECAL:GUIDE PLATE:VERTICAL TRANSPORT:UPPER
36.M0134765 (x3) PULLEY:TRANSPORT
24.M0134672 SHEET:HORIZONTAL TRANSPORT:RIGHT
22.M0134669 (x2) MAGNET CATCH:ASSY
27.M0134684 SHEET:DUPLEX



29.M0134688 GROUND PLATE:HORIZONTAL TRANSPORT:REAR

30.M0134691 LEVER:OPEN AND CLOSE:LOWER

26.M0134674 LEVER:OPEN AND CLOSE:NO.2

25.M0134673 LEVER:OPEN AND CLOSE:NO.1

31.M0134696 LEVER:OPEN AND CLOSE:LEFT

42.M1174662 COVER:SWITCHBACK:OPEN AND CLOSE

41.M0134797 FEELER:SENSOR:VERTICAL TRANSPORT

34.M0134761 TRANSPORT ROLLER:DUPLEX:MIDDLE

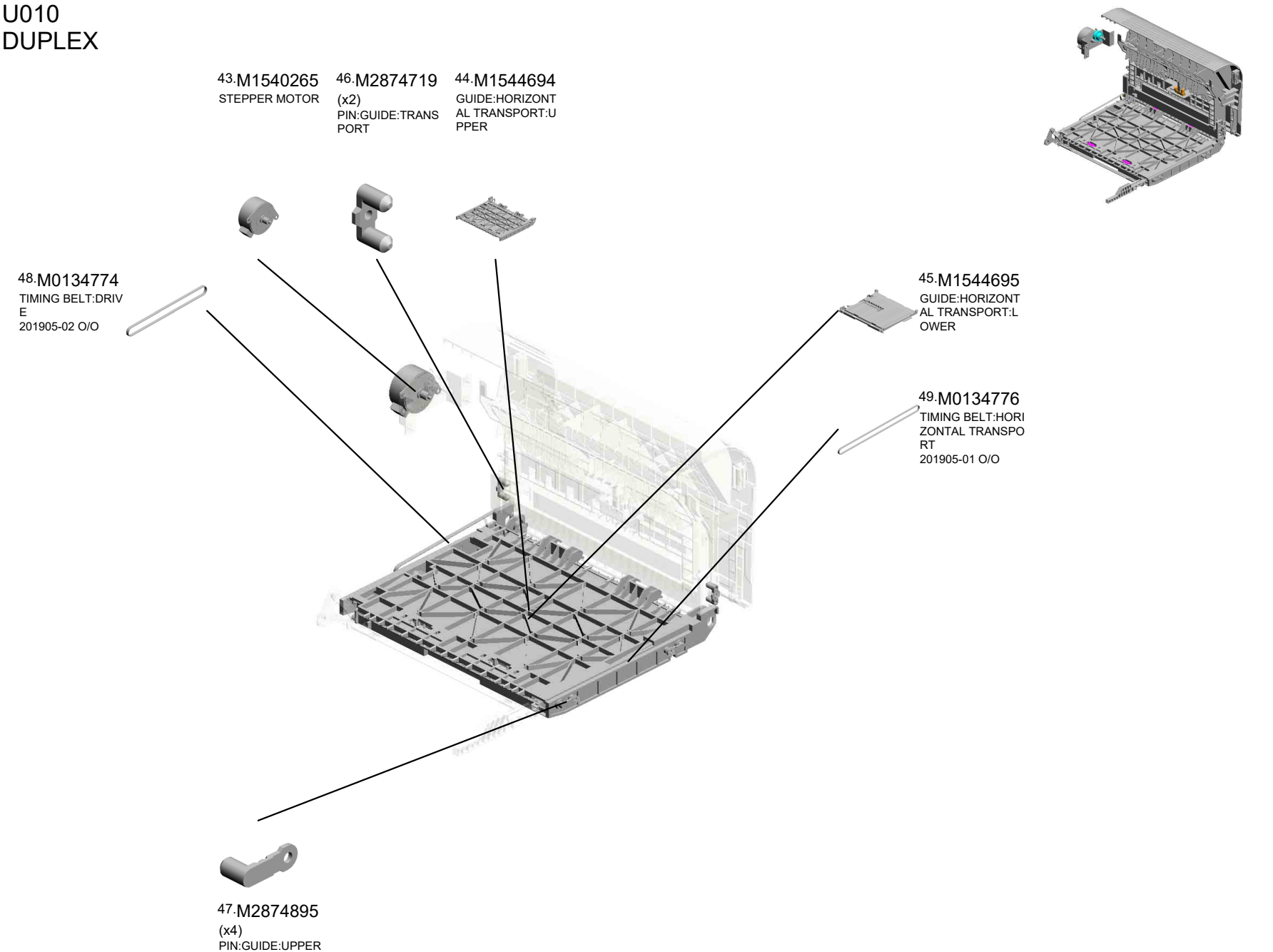
23.M0134671 SHEET:HORIZONTAL TRANSPORT:LEFT

21.M0134668 SHEET:GUIDE:HORIZONTAL TRANSPORT:LOWER

33.M0134698 BRACKET:OPEN AND CLOSE:LOWER
35.M0134762 TRANSPORT ROLLER:DUPLEX:EXIT
28.M0134685 BUTTON:OPEN AND CLOSE:LOWER
39.M0134785 SPRING:COVER:SWITCHBACK:OPEN AND CLOSE
32.M0134697 LEVER:OPEN AND CLOSE:RIGHT

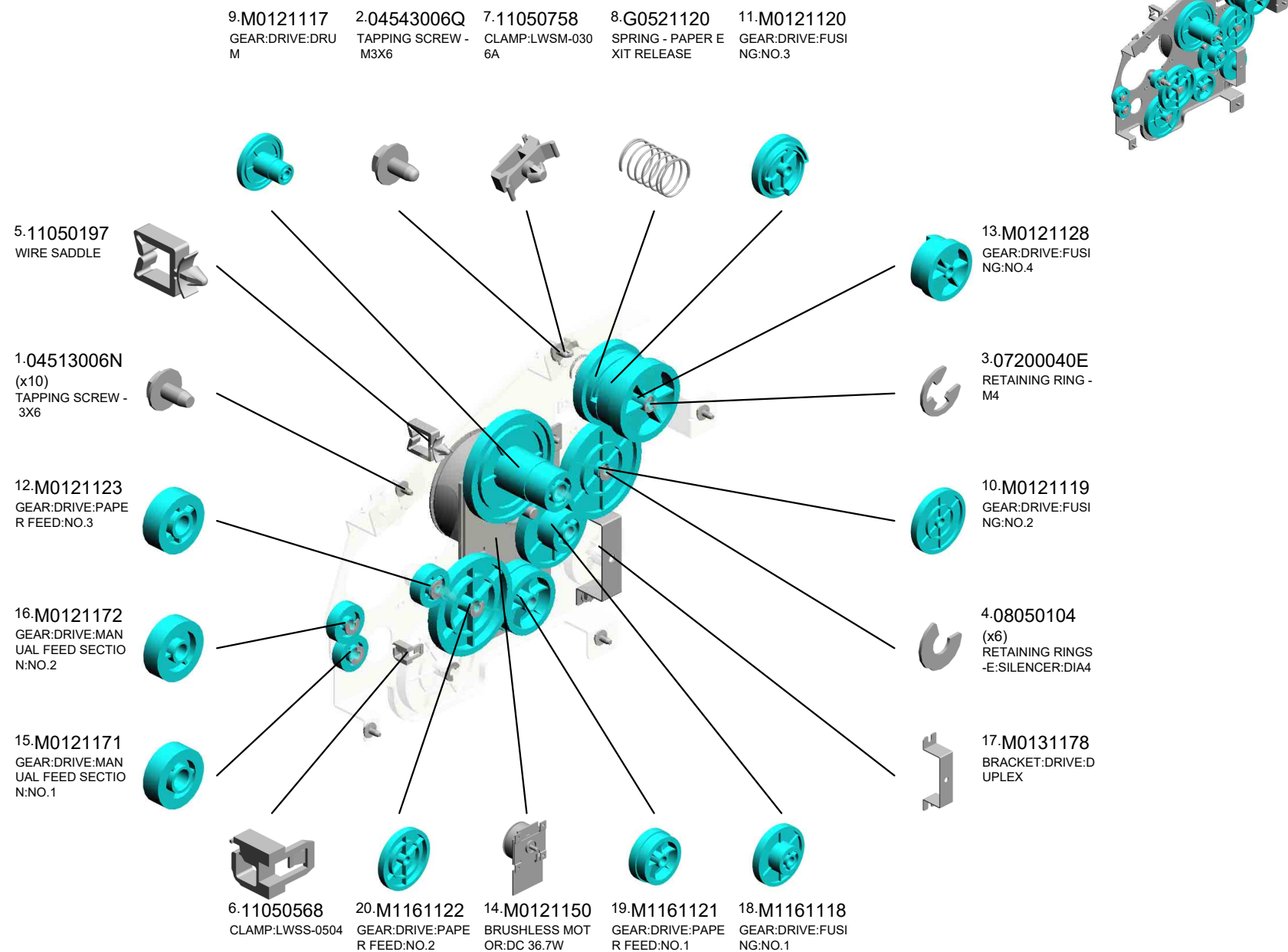
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U010
DUPLEX



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

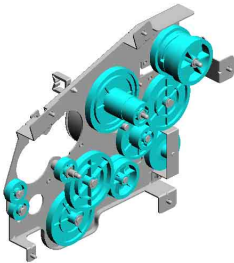
U011 MAIN DRIVE



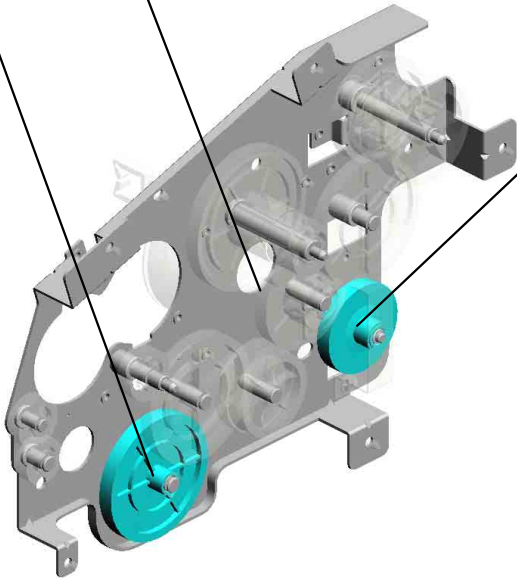
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U011
MAIN DRIVE

21.M1161124 23.M1541177
GEAR:DRIVE:PAPE CASE:DRIVE:ASSY
R FEED:NO.4



22.M1171136
GEAR:DRIVE:DUPL
EX SECTION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U012 ELECTRICAL

9.M2895052
PCB:ECBCTL:4IN1:
ASS'Y

14.M2875003
PCB:WIFI
201806-01 O/O

10.M2895061
(EU/AA):PCB:FAX:A
SS'Y

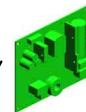
11.M2895062
(NA):PCB:FAX:ASS'
Y

12.M2895063
(CHN):PCB:FAX:AS
S'Y

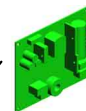
13.M2895064
(TWN):PCB:FAX:AS
S'Y



3.16072774
FERRITE CORE:K3
FF



7.M2875312
(EU/AA):POWER S
UPPLY UNIT:ASS'Y



6.M2875311
(CHN):POWER SU
PPLY UNIT:ASS'Y

1.04513006N(x 4)
TAPPING SCREW - 3X6



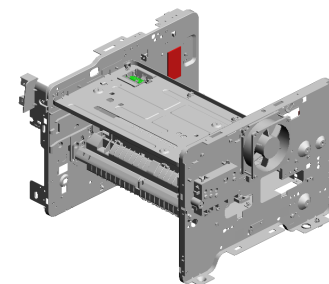
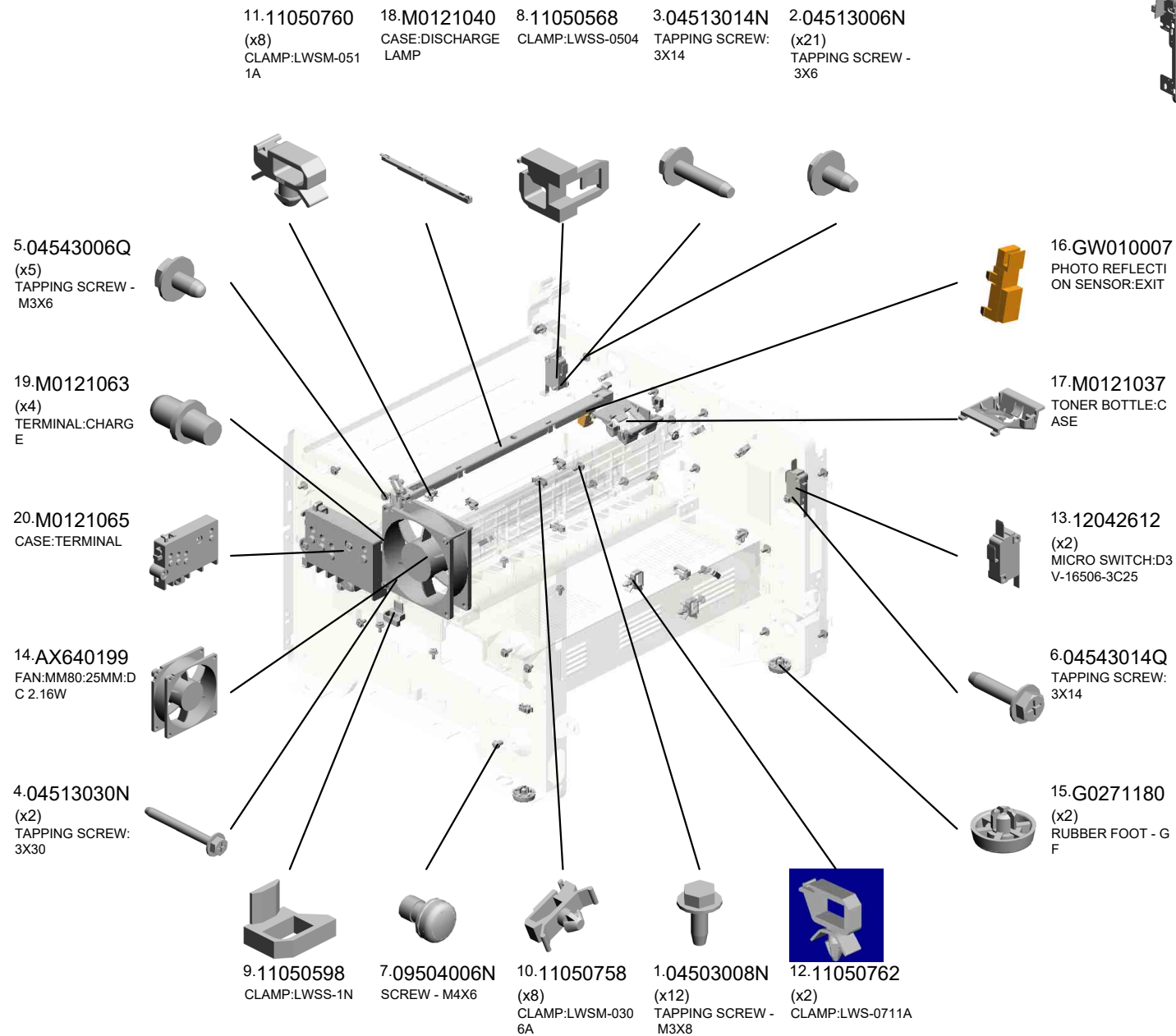
2.04543006Q
(x4)
TAPPING SCREW -
M3X6

4.M1545402
POWER PACK:ASS
'Y

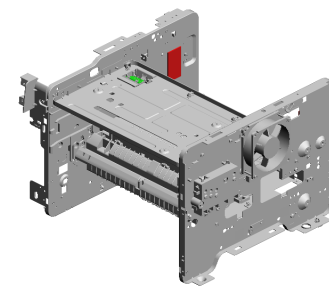
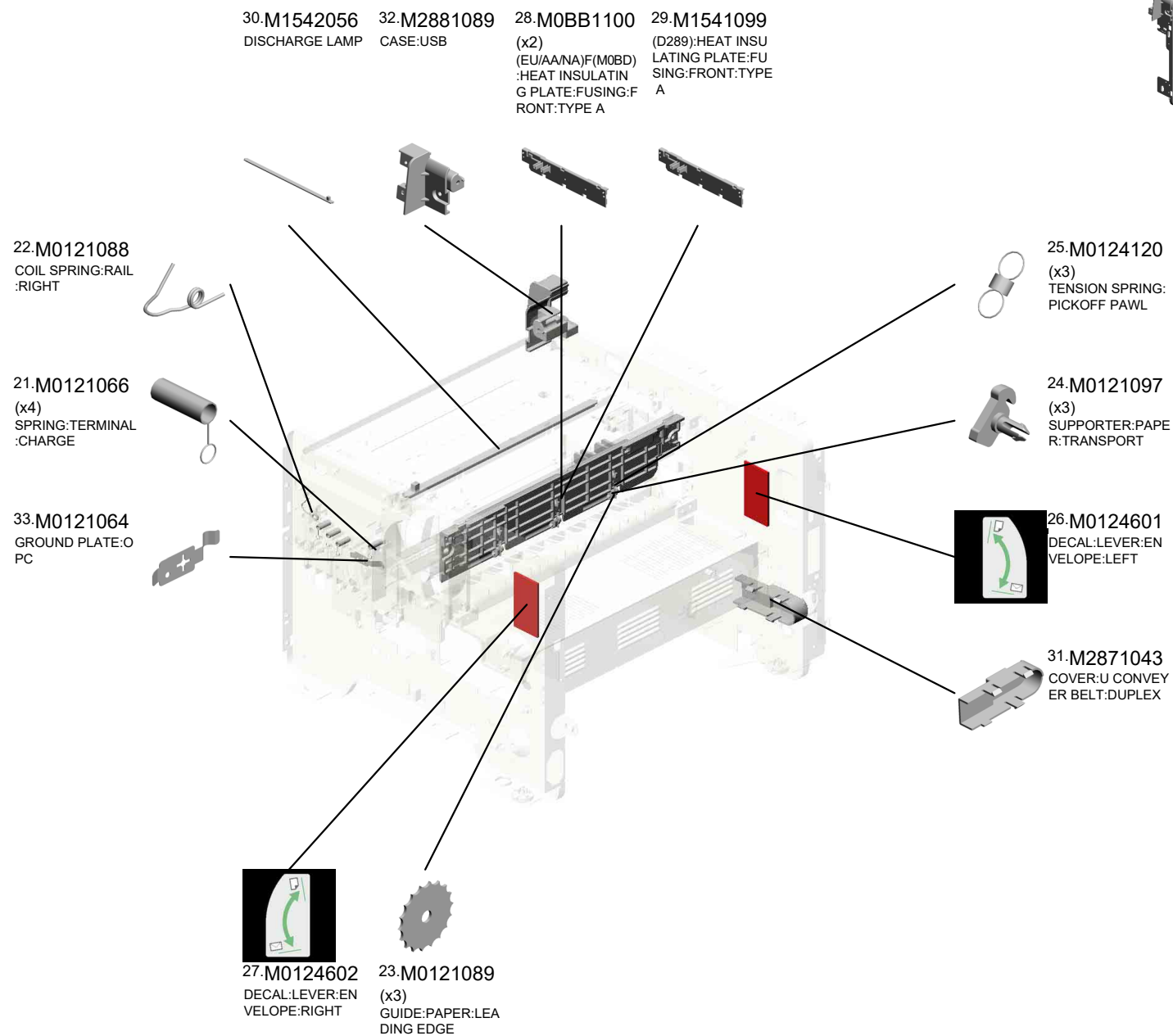
8.M2875313
(x2)
(NA/TWN):POWER
SUPPLY UNIT:ASS'
Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

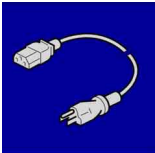
U013 MAIN FRAME



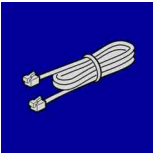
U013 MAIN FRAME



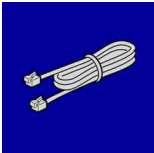
ACCESSORIES



1.11500478
(TWN):POWER SUPPLY CODE:125V:15A



2.H4524105
(x2)
(EU/AA/CHN):MODULER CORD:6PIN-6PIN



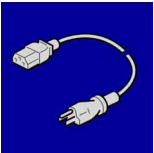
3.H5235350
(x2)
(NA/TWN):TELEPHONE CABLE



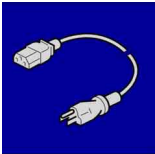
4.M0BD0431
(x2)
(EU/AA/NA):(M0BD):MODEL NAME PLATE:SP325S FNw:



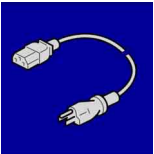
5.M1011301
PLATE:LOGO:RIC



6.M1015799
(CHN):POWER SUPPLY CORD



7.M1545697
(NA):POWER SUPPLY CORD:125V:10A



8.M1545699
(EU/AA):POWER SUPPLY CORD:250V:10A



9.M1560452
(CHN):HOLDER:HAND SET



10.M1560462
(CHN):HAND SET:SUB-ASS'Y



11.M2890431
(M289):MODEL NAME PLATE:SP325S FNw

Exclusive Parts

Number	Part Name	Group	ID
A1532117	ROLLER TERMINAL	U005	6
AA143520	SHOULDER SCREW - M3	U005	7
		U008_S001	11
		U008_S002	11
		U008_S003	11
		U008_S004	11
AG070514	MAGNET CATCH	U001	7
AW020198	PHOTOINTERRUPTOR:LG2A14NL 1	U005	8
		U008_S001	12
		U008_S002	12
		U008_S003	12
		U008_S004	12
AW110116	THERMOSTAT	U010	8
		U008_S001	13
		U008_S002	13
		U008_S003	13
AX640199	FAN:MM80:25MM:DC 2.16W	U008_S004	13
D1272514	ELECTROMAGNETIC CLUTCH:3.5 T:MANUAL FEED	U013	14
G0123050	SIDE FENCE GEAR	U005	9
G0201160	SNAP RING	U005	10
G0271180	RUBBER FOOT - GF	U005	11
G0292767	BY-PASS FEED COVER	U013	15
G0521120	SPRING - PAPER EXIT RELEASE	U005	12
G0521518	SPRING - LOCK LEVER	U011	8
G1022717	COVER:DC SOLENOID	U001	8
G1022789	STOPPER:PHOTOINTERRUPTOR	U005	13
G1272627	PAPER FEED ROLLER - MM32	U005	14
G1274328	DECAL - HIGH TEMPERATURE	U005	15
		U008_S001	14
		U008_S002	14
		U008_S003	14
GA063084	COMPRESSION SPRING:AUXILIAR Y:SIDE FENCE	U008_S004	14
GF013001	BOTTOM PLATE PAD	U005_S001	16
		U005	17
GW010007	PHOTO REFLECTION SENSOR:EXI	U005	17
		U013	16

Number	Part Name	Group	ID
	T		
H4524105	(EU/AA/CHN):MODULER CORD:6PI N-6PIN	ACCESSORIES	2
H5235350	(NA/TWN):TELEPHONE CABLE	ACCESSORIES	3
M0121037	TONER BOTTLE:CASE	U013	17
M0121040	CASE:DISCHARGE LAMP	U013	18
M0121063	TERMINAL:CHARGE	U013	19
M0121064	GROUND PLATE:OPC	U013	33
M0121065	CASE:TERMINAL	U013	20
M0121066	SPRING:TERMINAL:CHARGE	U013	21
M0121088	COIL SPRING:RAIL:RIGHT	U013	22
M0121089	GUIDE:PAPER:LEADING EDGE	U013	23
M0121097	SUPPORTER:PAPER:TRANSPORT	U013	24
M0121117	GEAR:DRIVE:DRUM	U011	9
M0121119	GEAR:DRIVE:FUSING:NO.2	U011	10
M0121120	GEAR:DRIVE:FUSING:NO.3	U011	11
M0121123	GEAR:DRIVE:PAPER FEED:NO.3	U011	12
M0121128	GEAR:DRIVE:FUSING:NO.4	U011	13
M0121150	BRUSHLESS MOTOR:DC 36.7W	U011	14
M0121171	GEAR:DRIVE:MANUAL FEED SECT ION:NO.1	U011	15
M0121172	GEAR:DRIVE:MANUAL FEED SECT ION:NO.2	U011	16
M0122590	COIL SPRING:EARTH	U011	18
M0122603	STOPPER:BASE PLATE	U005_S001	19
M0122604	SPRING:RELEASE:TRAY BOTTOM PLATE	U005_S001	20
M0122605	FRICTION PAD:ADHESION	U005_S001	21
M0122612	COMPRESSION SPRING:TRAY BO TTOM PLATE	U005_S001	22
M0122613	COMPRESSION SPRING:SEPARAT ION	U005_S001	23
M0122631	CLOTH:EARTH:PAPER FEED	U005	24
M0122668	SHAFT:PAPER FEED:ASS'Y	U005	25
M0122673	RAIL:PAPER TRAY:RIGHT	U005	26
M0122701	ROLLER:INTERFACE:DRIVE	U005	27
M0122702	ROLLER:INTERFACE:DRIVEN	U005	28
M0122705	SPRING:ROLLER	U005	29

Exclusive Parts

Number	Part Name	Group	ID
M0122711	BUSHING:REGISTRATION:DRIVEN :LEFT	U005	30
M0122715	GUIDE PLATE:TRANSPORT:UPPER	U005	31
M0122718	REGISTRATION ROLLER:DRIVE	U005	32
M0122719	REGISTRATION ROLLER:DRIVEN	U005	33
M0122722	SPRING:ROLLER:REGISTRATION	U005	34
M0122723	FEELER:REGISTRATION:SENSOR	U005	35
M0122725	SPRING:FEELER:REGISTRATION	U005	36
M0122730	BUSHING:REGISTRATION:DRIVEN :RIGHT	U005	37
M0122741	GROUND PLATE:DRIVE:REGISTRATION ROLLER	U005	38
M0122742	GROUND PLATE:DRIVEN:REGISTRATION ROLLER	U005	39
M0122743	DECAL:GUIDE PLATE:TRANSPORT:UPPER	U005	40
M0122744	GUIDE:REGISTRATION	U005	41
M0122745	GROUND PLATE:DRIVEN	U005	42
M0122753	BUSHING:ROLLER:DRIVEN	U005	43
M0122806	SHEET:GUIDE:MANUAL FEED SUB-UNIT	U005	44
M0122816	FRICTION PAD:HOLDER:MANUAL FEED:ASS'Y	U005	45
M0122824	FEELER:MANUAL FEED	U005	46
M0122830	MECHANICAL SPRING CLUTCH:MANUAL FEED	U005	47
M0122833	DECAL:SIDE FENCE:MANUAL FEED	U005	48
M0122859	GUIDE PLATE:UPPER:MANUAL FEED	U005	49
M0122860	PAPER FEED ROLLER:MANUAL FEED	U005	50
M0122874	COMPRESSION SPRING:MANUAL FEED	U005	51
M0122880	COMPRESSION SPRING:SEPARATION	U005	52
M0124053	GEAR:HOT ROLLER	U008_S001	15

Number	Part Name	Group	ID
		U008_S002	15
		U008_S003	15
		U008_S004	15
M0124055	RADIAL BALL BEARING:35X47X7	U008_S001	16
		U008_S002	16
		U008_S003	16
		U008_S004	16
M0124109	SPRING:FEELER:EXIT	U008_S001	17
		U008_S002	17
		U008_S003	17
		U008_S004	17
		U008_S001	18
		U008_S002	18
		U008_S003	18
M0124120	TENSION SPRING:PICKOFF PAWL	U008_S004	18
		U013	25
		U008_S001	19
		U008_S002	19
M0124135	FEELER:PAPER FEED SENSOR	U008_S003	19
		U008_S004	19
		U008_S001	20
M0124186	COVER:LEFT UPPER:ASS'Y	U008_S002	20
		U008_S003	20
		U008_S004	20
		U008_S001	21
M0124202	LEVER:PRESSURE	U008_S002	21
		U008_S003	21
		U008_S004	21
		U008_S001	22
M0124204	LEVER:LEFT:FRAME:FUSING	U008_S002	22
		U008_S003	22
		U008_S004	22
		U008_S001	23
M0124205	LEVER:RIGHT:FRAME:FUSING	U008_S002	23
		U008_S003	23
		U008_S004	23
		U008_S001	24
M0124208	BRACKET:GATE PAWL	U008_S002	24
		U008_S001	24

Exclusive Parts

Number	Part Name	Group	ID
M0124211	PLATE NUT:HEATER	U008_S003	24
		U008_S004	24
		U008_S001	25
		U008_S002	25
		U008_S003	25
M0124212	FUSING ENTRANCE GUIDE PLATE :UPPER	U008_S004	25
		U008_S001	26
		U008_S002	26
		U008_S003	26
M0124213	BUSHING:PRESSURE ROLLER	U008_S004	26
		U008_S001	27
		U008_S002	27
		U008_S003	27
M0124215	GUIDE PLATE:EXIT	U008_S004	27
		U008_S001	28
		U008_S002	28
		U008_S003	28
M0124216	TENSION SPRING:FUSING:GUIDE PLATE	U008_S004	28
		U008_S001	29
		U008_S002	29
		U008_S003	29
M0124217	FUSING ENTRANCE GUIDE PLATE :LOWER	U008_S004	29
		U008_S001	30
		U008_S002	30
		U008_S003	30
M0124220	HOT ROLLER	U008_S004	30
		U008_S001	31
		U008_S002	31
		U008_S003	31
M0124223	THERMAL INSULATING BUSHING: HOT ROLLER	U008_S004	31
		U008_S001	32
		U008_S002	32
		U008_S003	32
M0124229	TENSION SPRING:FUSING:PRESSURE	U008_S004	32
		U008_S001	33
		U008_S002	33
		U008_S003	33
		U008_S004	33

Number	Part Name	Group	ID
M0124266	COVER:RIGHT LOWER:FUSING	U008_S001	35
		U008_S002	35
		U008_S003	35
		U008_S004	35
M0124270	THERMAL INSULATING BUSHING: FUSING UNIT	U008	36
M0124276	COVER:LEFT:LOWER:FUSING	U008_S001	37
		U008_S002	37
		U008_S003	37
		U008_S004	37
M0124279	CLEANING ROLLER:ASS'Y	U008_S001	38
		U008_S002	38
		U008_S003	38
		U008_S004	38
M0124281	RETAINING RINGS-C:HOT ROLLER	U008_S001	39
		U008_S002	39
		U008_S003	39
		U008_S004	39
M0124284	LEVER:PRESSURE:LEFT	U008_S001	40
		U008_S002	40
		U008_S003	40
		U008_S004	40
M0124285	LEVER:PRESSURE:RIGHT	U008_S001	41
		U008_S002	41
		U008_S003	41
		U008_S004	41
M0124287	COVER:RIGHT UPPER:FUSING	U008_S001	42
		U008_S002	42
		U008_S003	42
		U008_S004	42
M0124292	FUSING COVER:UPPER	U008_S001	43
		U008_S002	43
		U008_S003	43
		U008_S004	43
M0124293	EXIT ROLLER:EXIT:FUSING	U008_S001	44
		U008_S002	44
		U008_S003	44
		U008_S004	44

Exclusive Parts

Number	Part Name	Group	ID
M0124295	GROUND PLATE:ASS'Y	U008_S001	45
		U008_S002	45
		U008_S003	45
		U008_S004	45
M0124453	EXIT ROLLER	U009	3
M0124454	SPRING:EXIT ROLLER:EXIT	U009	4
M0124458	DISCHARGE BRUSH:EXIT:ASS'Y DRAWING	U009	5
M0124488	BUSHING:DIA6XDIA10X6	U005	53
		U009	6
		U010	9
M0124601	DECAL:LEVER:ENVELOPE:LEFT	U013	26
M0124602	DECAL:LEVER:ENVELOPE:RIGHT	U013	27
M0124603	DECAL:GUIDE PLATE:B	U008_S001	46
		U008_S002	46
		U008_S003	46
		U008_S004	46
M0124699	DECAL:WARNING (HIGH TEMPERATURE):FRONT	U008	47
M0126252	BUSHING:TRANSFER ROLLER:RIGHT	U007	1
M0126254	SPRING:TRANSFER ROLLER	U007	2
M0126255	GEAR:TRANSFER ROLLER	U007	3
M0126256	ROLLER:POSITIONING:TRANSFER ROLLER	U007	4
M0126260	COVER:ELECTRODE PLATE	U007	5
M0131178	BRACKET:DRIVE:DUPLEX	U011	17
M0134455	GEAR:DRIVE:EXIT ROLLER	U009	7
M0134470	EXIT ROLLER:DUPLEX	U009	8
M0134610	GEAR:DRIVE:DUPLEX	U010	10
M0134611	BRACKET:DRIVE:DUPLEX:ASS'Y	U010	11
M0134622	EXIT ROLLER:DUPLEX	U010	12
M0134623	SPRING:EXIT	U010	13
M0134624	SPRING:EXIT:NO.2	U010	14
M0134635	SPRING:OPEN AND CLOSE:RIGHT	U010	15
M0134661	STOPPER:TRANSPORT SUB-UNIT:DUPLEX	U010	16
M0134663	GUIDE PLATE:VERTICAL TRANSP	U010	17

Number	Part Name	Group	ID
	ORT:LOWER		
M0134664	GUIDE PLATE:VERTICAL TRANSP ORT:UPPER	U010	18
M0134666	SHAFT:COVER:SWITCHBACK:OPEN AND CLOSE	U010	19
M0134667	SPRING:COVER:SWITCHBACK:OPEN AND CLOSE	U010	20
M0134668	SHEET:GUIDE:HORIZONTAL TRANSPORT:LOWER	U010	21
M0134669	MAGNET CATCH:ASS'Y	U010	22
M0134671	SHEET:HORIZONTAL TRANSPORT:LEFT	U010	23
M0134672	SHEET:HORIZONTAL TRANSPORT:RIGHT	U010	24
M0134673	LEVER:OPEN AND CLOSE:NO.1	U010	25
M0134674	LEVER:OPEN AND CLOSE:NO.2	U010	26
M0134684	SHEET:DUPLEX	U010	27
M0134685	BUTTON:OPEN AND CLOSE:LOWER	U010	28
M0134688	GROUND PLATE:HORIZONTAL TRANSPORT:REAR	U010	29
M0134691	LEVER:OPEN AND CLOSE:LOWER	U010	30
M0134696	LEVER:OPEN AND CLOSE:LEFT	U010	31
M0134697	LEVER:OPEN AND CLOSE:RIGHT	U010	32
M0134698	BRACKET:OPEN AND CLOSE:LOWER	U010	33
M0134761	TRANSPORT ROLLER:DUPLEX:MIDDLE	U010	34
M0134762	TRANSPORT ROLLER:DUPLEX:EXIT	U010	35
M0134765	PULLEY:TRANSPORT	U010	36
M0134774	TIMING BELT:DRIVE	U010	48
M0134776	TIMING BELT:HORIZONTAL TRANSPORT	U010	49
M0134785	SPRING:COVER:SWITCHBACK:OPEN AND CLOSE	U010	39
M0134794	DECAL:GUIDE PLATE:VERTICAL TRANSPORT:UPPER	U010	40

Exclusive Parts

Number	Part Name	Group	ID
M0134797	FEELER:SENSOR:VERTICAL TRANSPORT	U010	41
M0752610	COMPRESSION SPRING:LOCK:SIDE FENCE	U005_S001	54
M0BB1100	(EU/AA/NA):F(M0BD):HEAT INSULATING PLATE:FUSING:FRONT:TYPE A	U013	28
M0BD0431	(EU/AA/NA):(M0BD):MODEL NAME PLATE:SP325SFNW:	ACCESSORIES	4
M0C32691	FEELER:PAPER END SENSOR	U005	82
M0C34204	PRESSURE ROLLER:DIA30	U008_S001	34
		U008_S002	34
		U008_S003	34
		U008_S004	34
M1011301	PLATE:LOGO:RIC	ACCESSORIES	5
M1015799	(CHN):POWER SUPPLY CORD	ACCESSORIES	6
M1016250	TRANSFER ROLLER	U007	6
M1016259	ELECTRODE PLATE:SEPARATION	U007	7
M1092584	PRESSURE PLATE:SIDE FENCE:LEFT	U005_S001	55
M1092589	LEVER:LOCK:SIDE FENCE	U005_S001	56
M1092592	PAWL:LOCK:SIDE FENCE	U005_S001	57
M1161118	GEAR:DRIVE:FUSING:NO.1	U011	18
M1161121	GEAR:DRIVE:PAPER FEED:NO.1	U011	19
M1161122	GEAR:DRIVE:PAPER FEED:NO.2	U011	20
M1161124	GEAR:DRIVE:PAPER FEED:NO.4	U011	21
M1162672	RAIL:PAPER TRAY:LEFT	U005	58
M1171136	GEAR:DRIVE:DUPLEX SECTION	U011	22
M1174662	COVER:SWITCHBACK:OPEN AND CLOSE	U010	42
M1180501	SPEAKER:M118	U001	9
M1341382	RAIL:SCANNER:OPEN AND CLOSE	U001	10
M1341386	RAIL:STOPPER:SCANNER:OPEN AND CLOSE	U001	11
M1540265	STEPPER MOTOR	U010	43
M1541099	(D289):HEAT INSULATING PLATE:FUSING:FRONT:TYPE A	U013	29
M1541177	CASE:DRIVE:ASS'Y	U011	23
M1542056	DISCHARGE LAMP	U013	30

Number	Part Name	Group	ID
M1542616	LEVER:PAPER VOLUME SENSOR	U005_S001	59
M1542618	DECAL:PAPER TRAY:FRONT	U005_S001	60
M1542629	COVER:PAPER TRAY:MIDDLE	U005_S001	61
M1542640	COVER:PAPER TRAY:LEFT	U005_S001	62
M1542641	COVER:PAPER TRAY:RIGHT	U005_S001	63
M1542707	STAY:PAPER FEED	U005	89
M1542805	GUIDE PLATE:MANUAL FEED:LOWER	U005	64
M1542815	DECAL:FEED PAPER AGAIN:PREVENTION	U005	65
M1542831	DC SOLENOID:9.6W:24V	U005	66
M1542879	EXTENSION TRAY:MANUAL FEED	U005	67
M1544499	GROUND PLATE:EXIT ROLLER	U009	9
M1544694	GUIDE:HORIZONTAL TRANSPORT:UPPER	U010	44
M1544695	GUIDE:HORIZONTAL TRANSPORT:LOWER	U010	45
M1545402	POWER PACK:ASS'Y	U012	4
M1545697	(NA):POWER SUPPLY CORD:125V:10A	ACCESSORIES	7
M1545699	(EU/AA):POWER SUPPLY CORD:250V:10A	ACCESSORIES	8
M1560452	(CHN):HOLDER:HAND SET	ACCESSORIES	9
M1560462	(CHN):HAND SET:SUB-ASS'Y	ACCESSORIES	10
M1561240	EXTENSION TRAY:MF:ASS'Y	U001	12
M1561250	COVER:UPPER:MFP	U001	13
M1561254	SHAFT:TURN:SCANNER:LEFT	U001	14
M1561256	SHAFT:TURN:SCANNER:RIGHT	U001	15
M1561259	(EU/AA/NA/TWN):COVER:REAR MIDDLE	U001	16
M1561260	(CHN):COVER:REAR MIDDLE	U001	17
M1561272	COIL SPRING:SCANNER	U001	18
M1561392	GUIDE PLATE:SCANNER:OPEN AND CLOSE	U001	19
M2871043	COVER:U CONVEYER BELT:DUPLEX	U013	31
M2871370	COVER:REAR LOWER	U001	20
M2871851	OPTICAL WRITING UNIT:ASS'Y	U004	2

Exclusive Parts

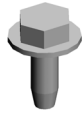
Number	Part Name	Group	ID
M2872505	PAPER TRAY:ASS'Y	U005_S001	68
M2872589	PAPER TRAY:REAR	U005_S001	69
M2872611	TRAY:BASE	U005_S001	70
M2872612	END FENCE	U005_S001	71
M2872615	SIDE FENCE:LEFT	U005_S001	72
M2872618	COVER:SIDE FENCE:LEFT	U005_S001	73
M2872620	SIDE FENCE:RIGHT	U005_S001	74
M2872622	COVER:SIDE FENCE:RIGHT	U005_S001	75
M2872623	PAWL:LOCK:END FENCE	U005_S001	76
M2872624	CLICK:SIDE FENCE	U005_S001	77
M2872625	LEVER:LOCK:EXTENSION TRAY	U005_S001	78
M2872626	DECAL:EXTENSION TRAY	U005_S001	79
M2872627	LEVER:LOCK:END FENCE	U005_S001	80
M2872636	GEAR:16Z	U005_S001	81
M2872871	COVER:MANUAL FEED TABLE	U005	83
M2872875	SIDE FENCE:MANUAL FEED:RIGHT	U005	84
M2872876	SIDE FENCE:MANUAL FEED:LEFT	U005	85
M2872878	RACK:MANUAL FEED	U005	86
M2872879	COMPRESSION SPRING:SIDE FENCE:MANUAL FEED	U005	87
M2872881	BASE:MANUAL FEED TABLE	U005	88
M2874030	(NA):FUSING UNIT:ASS'Y	U008_S002	48
M2874031	(EU/AA):FUSING UNIT:ASS'Y	U008_S001	49
M2874033	(CHN):FUSING UNIT:ASS'Y	U008_S004	50
M2874049	(TWN):FUSING UNIT:ASS'Y	U008_S003	51
M2874206	STRIPPER PAWLS	U008_S001	52
		U008_S002	52
		U008_S003	52
		U008_S004	52
M2874220	(NA):HEATER:700W:120V:INFRARED	U008_S002	53
M2874221	(EU/AA/CHN):HEATER:700W:220V:INFRARED	U008_S001	54
		U008_S004	54
M2874229	(TWN):HEATER:700W:110V	U008_S003	55
M2874234	HOUSING:THERMOSTAT:ASS'Y	U008_S001	56
		U008_S002	56
		U008_S003	56

Number	Part Name	Group	ID
		U008_S004	56
M2874263	THERMISTOR	U008_S001	57
		U008_S002	57
		U008_S003	57
		U008_S004	57
M2874719	PIN:GUIDE:TRANSPORT	U010	46
M2874895	PIN:GUIDE:UPPER	U010	47
M2875003	PCB:WIFI	U012	14
M2875311	(CHN):POWER SUPPLY UNIT:ASS'Y	U012	6
M2875312	(EU/AA):POWER SUPPLY UNIT:ASS'Y	U012	7
M2875313	(NA/TWN):POWER SUPPLY UNIT:ASS'Y	U012	8
M2881089	CASE:USB	U013	32
M2881600	SCANNER:ASS'Y	U002	1
M2882632	DECAL:PICK-UP PAPER JAM	U001	21
M2890431	(M289):MODEL NAME PLATE:SP325SFNW	ACCESSORIES	11
M2891251	COVER:FRONT	U001	22
M2891252	BUTTON	U001	23
M2891253	(EU/AA/NA/TWN):COVER:SIDE PLATE:LEFT	U001	24
M2891255	COVER:SIDE PLATE:RIGHT	U001	25
M2891264	(CHN):COVER:SIDE PLATE:LEFT	U001	26
M2891402	(EU/AA/NA):OPERATION PANEL:4IN1:ASS'Y	U003	2
M2891403	(TWN):OPERATION PANEL:4IN1:ASS'Y	U003	3
M2891404	(CHN):OPERATION PANEL:4IN1:ASS'Y	U003	4
M2895052	PCB:ECBCTL:4IN1:ASS'Y	U012	9
M2895061	(EU/AA):PCB:FAX:ASS'Y	U012	10
M2895062	(NA):PCB:FAX:ASS'Y	U012	11
M2895063	(CHN):PCB:FAX:ASS'Y	U012	12
M2895064	(TWN):PCB:FAX:ASS'Y	U012	13
Note	See 2D parts catalog for the components of the ARDF.	U002	2

Standard Parts



03603006N
SCREW - M3X6



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10



04503012N
TAPPING SCREW:3X12



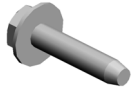
04504008N
TAPPING SCREW - M4X8



04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



04513014N
TAPPING SCREW:3X14



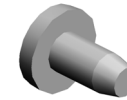
04513030N
TAPPING SCREW:3X30



04523008N
TAPPING SCREW - M3X8



04523010N
BINDING SELF-TAPPING SCREW:3X10



04533006N
TAPPING SCREW - M3X6



04543006Q
TAPPING SCREW - M3X6



04543008Q
TAPPING SCREW:3X8



04543014Q
TAPPING SCREW:3X14



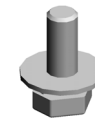
04593010N
(TWN):BINDING HEAD TAPPING SCREW:3X10



07200040E
RETAINING RING - M4



08025318
(EU/AA/NA/CHN):BINDING HEAD TAPPING SCREW:ES:3X10



08046127
HEXAGONAL BOLT:DOUBLE SCREW:M3X8



08050104
RETAINING RINGS-E:SILENCER:DIA4



08050106
RETAINING RINGS-E:SILENCER:DIA6



09504006N
SCREW - M4X6



09543010N
SCREW:POLISHED ROUND/SPRING:M3X10



11050197
WIRE SADDLE



11050568
CLAMP:LWSS-0504



11050598
CLAMP:LWSS-1N



11050758
CLAMP:LWSM-0306A

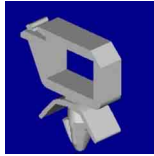


11050760
CLAMP:LWSM-0511A

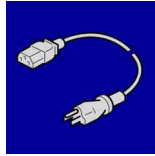
Standard Parts



11050761
CLAMP:LWS-0511A



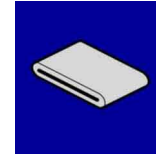
11050762
CLAMP:LWS-0711A



11500478
(TWN):POWER SUPPLY COD
E:125V:15A



12042612
MICRO SWITCH:D3V-16506-3
C25



16072774
FERRITE CORE:K3 FF

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202006-01	2006 Modification	-			M1542707	STAY:PAPER FEED	U005	89	1				
202001-01	2001 Modification	-	M2872671	FEELER:PAPER END SENSOR	M0C32691	FEELER:PAPER END SENSOR	U005	82	1	O/O			
201910-01	1910 Modification	-	M0124253	PRESSURE ROLLER:DIA30	M0C34204	PRESSURE ROLLER:DIA30	U008_S001	34	1	O/O			
			M0124253	PRESSURE ROLLER:DIA30	M0C34204	PRESSURE ROLLER:DIA30	U008_S002	34	1	O/O			
			M0124253	PRESSURE ROLLER:DIA30	M0C34204	PRESSURE ROLLER:DIA30	U008_S003	34	1	O/O			
			M0124253	PRESSURE ROLLER:DIA30	M0C34204	PRESSURE ROLLER:DIA30	U008_S004	34	1	O/O			
201905-01	1905 Modification	-	M0134771	TIMING BELT:HO RIZONTAL TRANSPORT	M0134776	TIMING BELT:HO RIZONTAL TRANSPORT	U010	49	1	O/O			
201905-02	1905 Modification	-	M0134772	TIMING BELT:DRIVE	M0134774	TIMING BELT:DRIVE	U010	48	1	O/O			
201806-01	1806 Modification	-	M2875001	PCB:WIFI	M2875003	PCB:WIFI	U012	14	1	O/O			
201805-01	1805 Modification	-			M0121064	GROUND PLATE:OPC	U013	33	1				

