

SP 325SNw/377SNwX
(M288/M0BC)
Parts Catalog

Parts change information sample

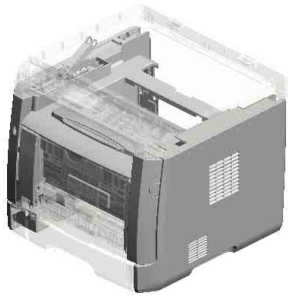
 **Add**

 **Update**

 **Delete**

Model	Product Code	PC Style
SP 320DN	M0A7	3D
SP 325DNw	M287	3D
SP 377DNwX	M0BB	3D
SP 320SN	M0A8	3D
SP 325SNw	M288	3D
SP 377SNwX	M0BC	3D
SP 320SFN	M0A9	3D
SP 325SFNw	M289	3D
SP 377SFNwX	M0BD	3D
ARDF	M2891601	Traditional

Unit All



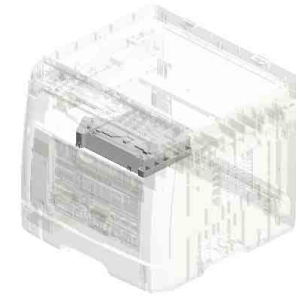
U001
EXTERIOR



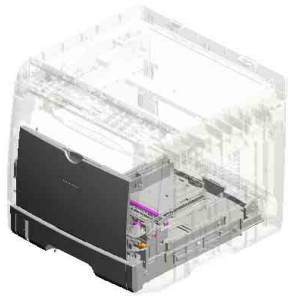
U002
ARDF/SCANNER



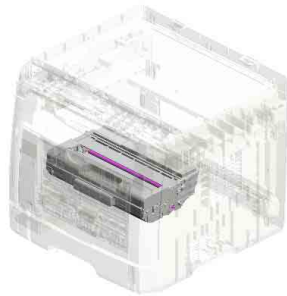
U003
OPERATION



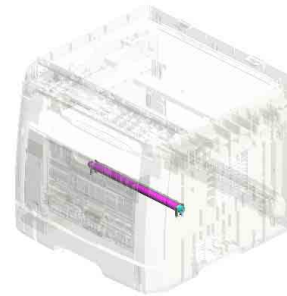
U004
LASER UNIT



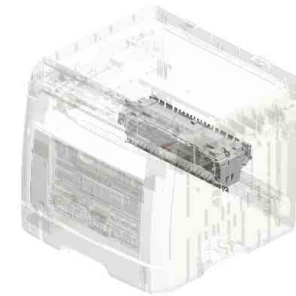
U005
PAPER FEED



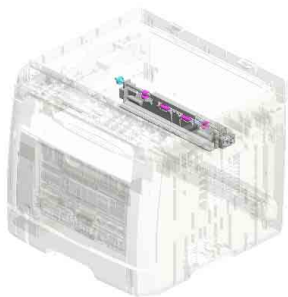
U006
PCU



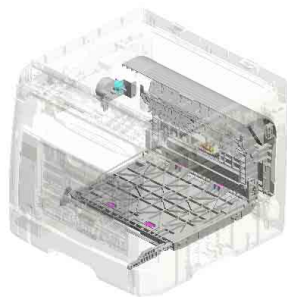
U007
TRANSFER/SEPARATION



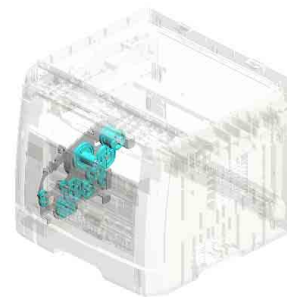
U008
FUSING



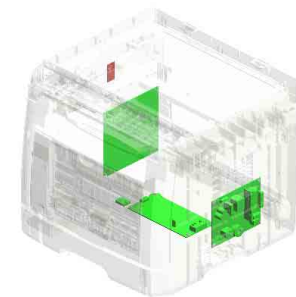
U009
PAPER EXIT



U010
DUPLEX

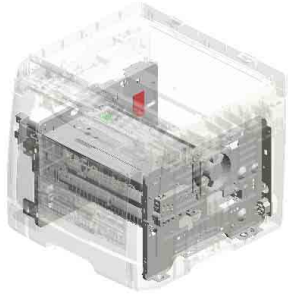


U011
MAIN DRIVE



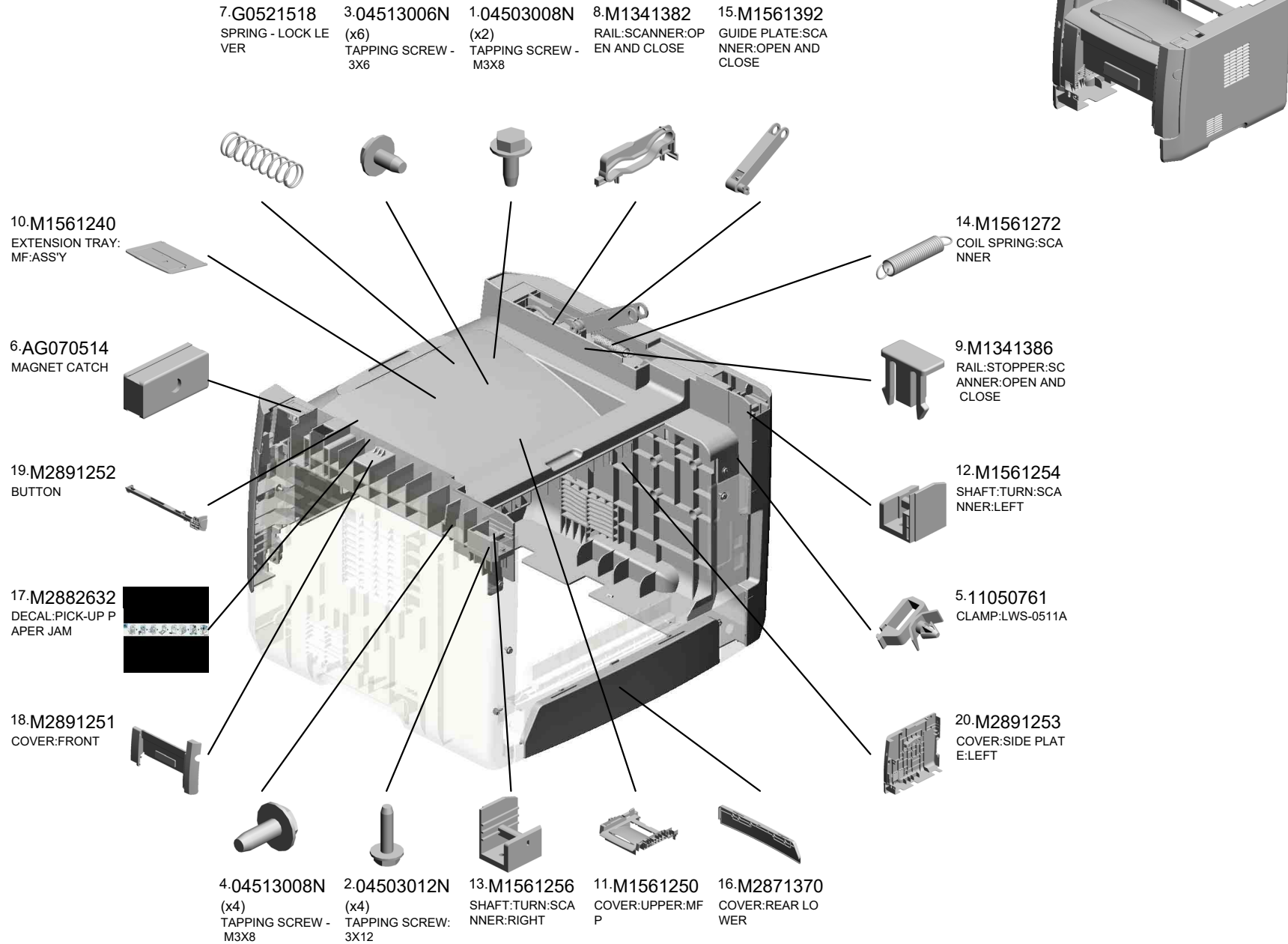
U012
ELECTRICAL

Unit All



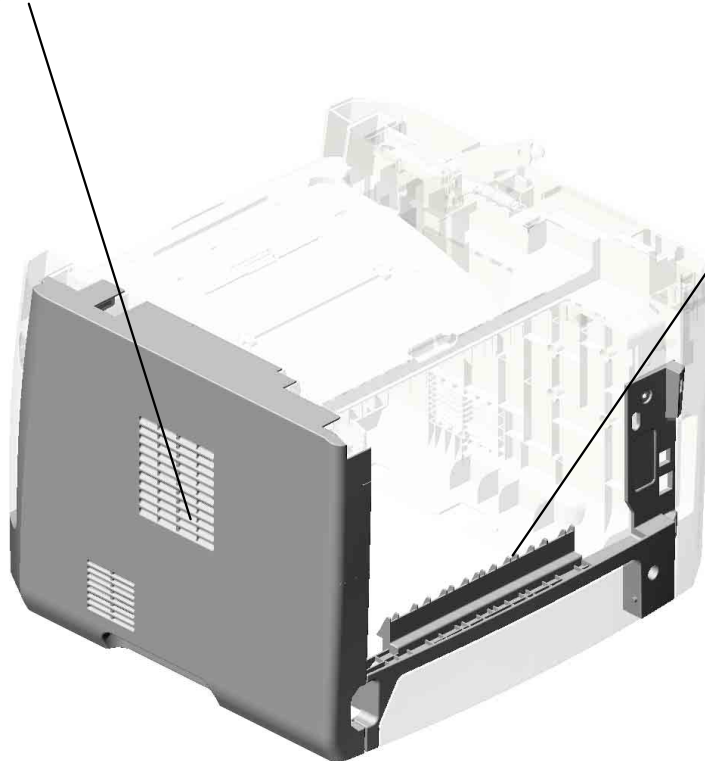
U013
MAIN FRAME

U001 EXTERIOR

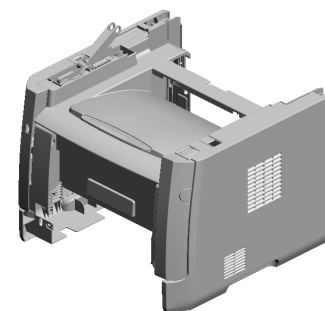


U001 EXTERIOR

21:M2891255
COVER:SIDE PLAT
E:RIGHT



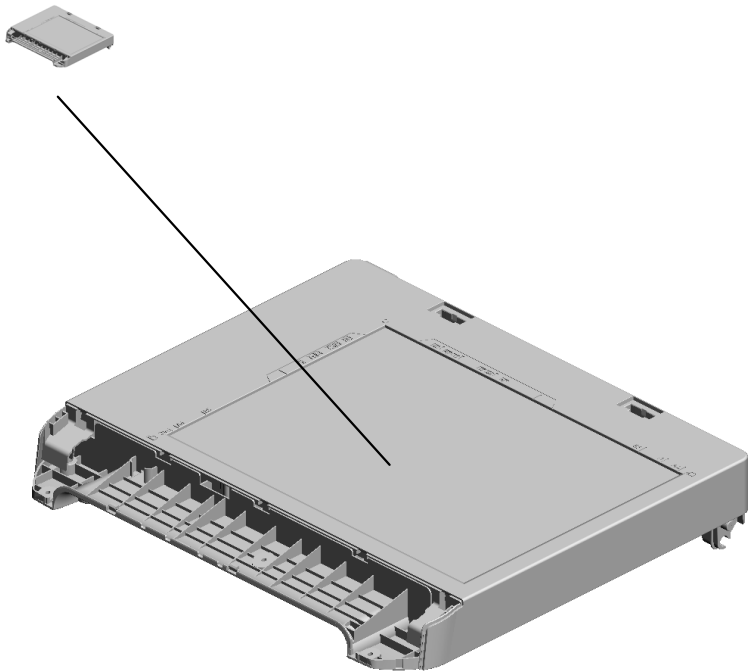
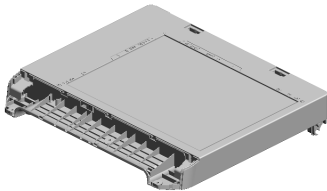
22:M2891259
COVER:REAR MID
DLE:3IN1



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U002
ARDF/SCANNER

1.M2881600
SCANNER:ASS'Y



See 2D parts catalog
for the components of
the ARDF.

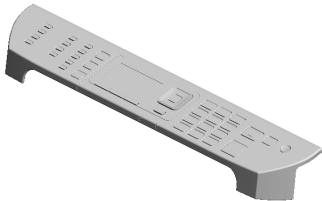
2.Note

See 2D parts catalog
for the components
of the ARDF.

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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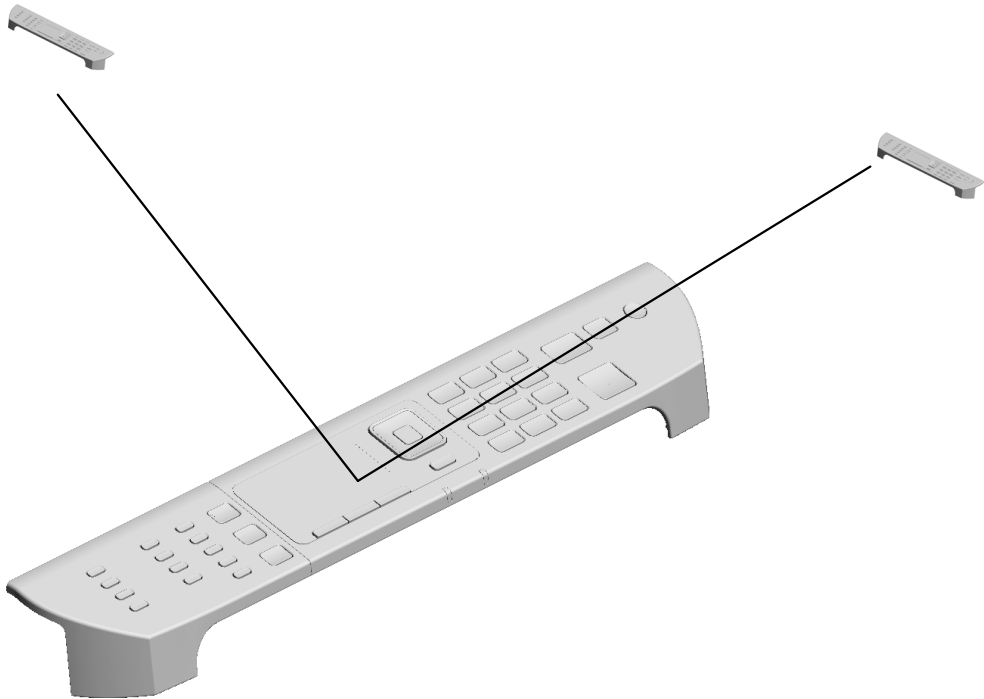
U003
OPERATION

2.M2881402
(x2)
(EU/AA/NA):OPERA
TION PANEL:3IN1:
ASS'Y



1.04503010N(x 3)
TAPPING SCREW - M3X10

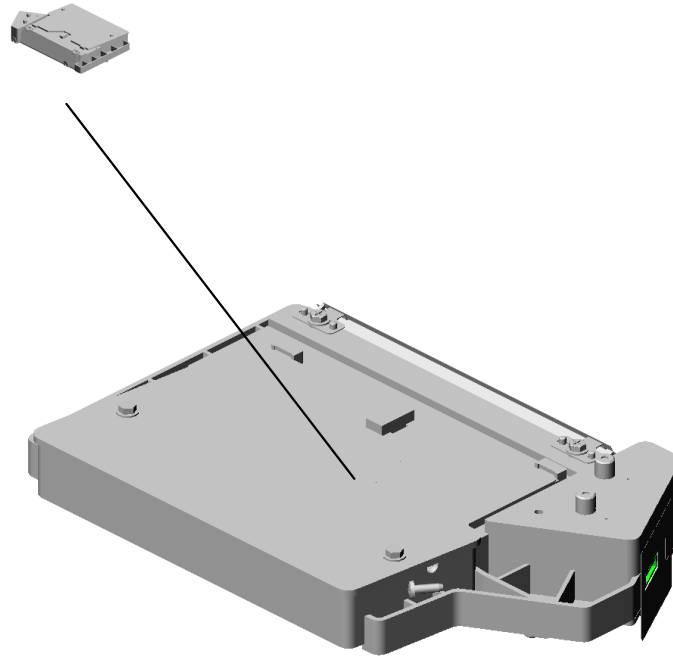
3.M2881404
(CHN):OPERATION
PANEL:3IN1:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U004.LASER UNIT

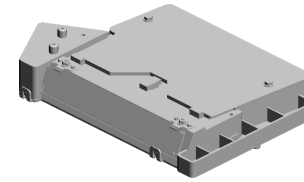
U004 S001
M2871851
OPTICAL WRITING UNIT:ASS
Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U004 LASER UNIT

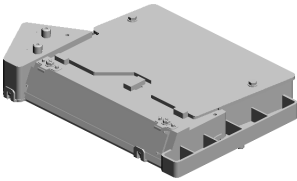
6.04543008Q
(x3)
TAPPING SCREW:
3X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U004_S001
OPTICAL WRITING UNIT:ASS'Y

3.04513006N
TAPPING SCREW -
3X6

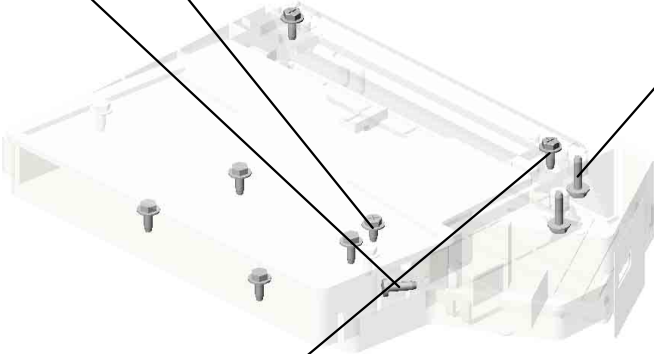


7.M2871851
OPTICAL WRITING
UNIT:ASS'Y

4.04523010N
BINDING SELF-TA
PPING SCREW:3X
10



5.04543006Q (x 2)
TAPPING SCREW - M3X6
(x2)
TAPPING SCREW:
3X12



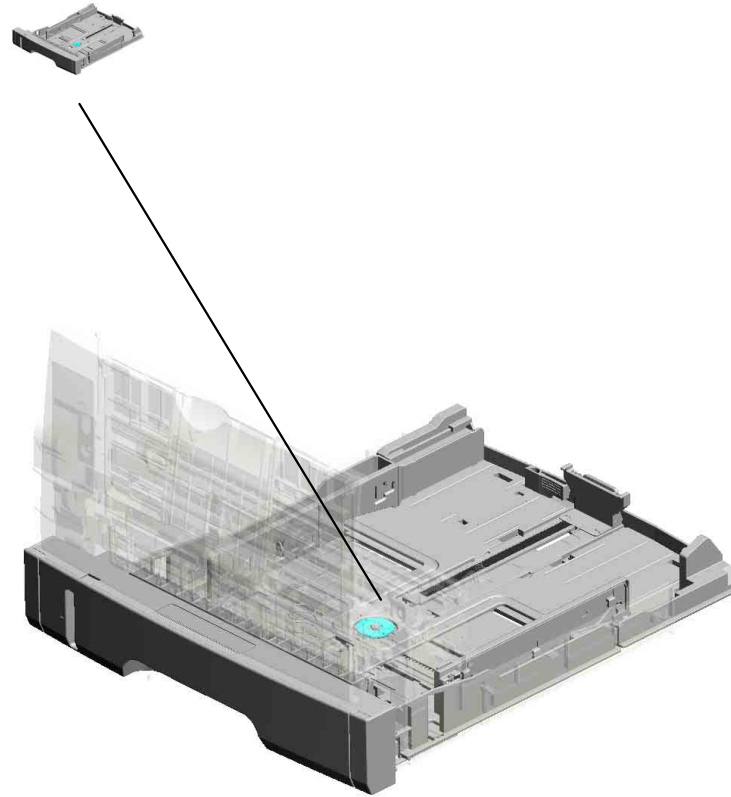
1.04503008N
(x6)
TAPPING SCREW -
M3X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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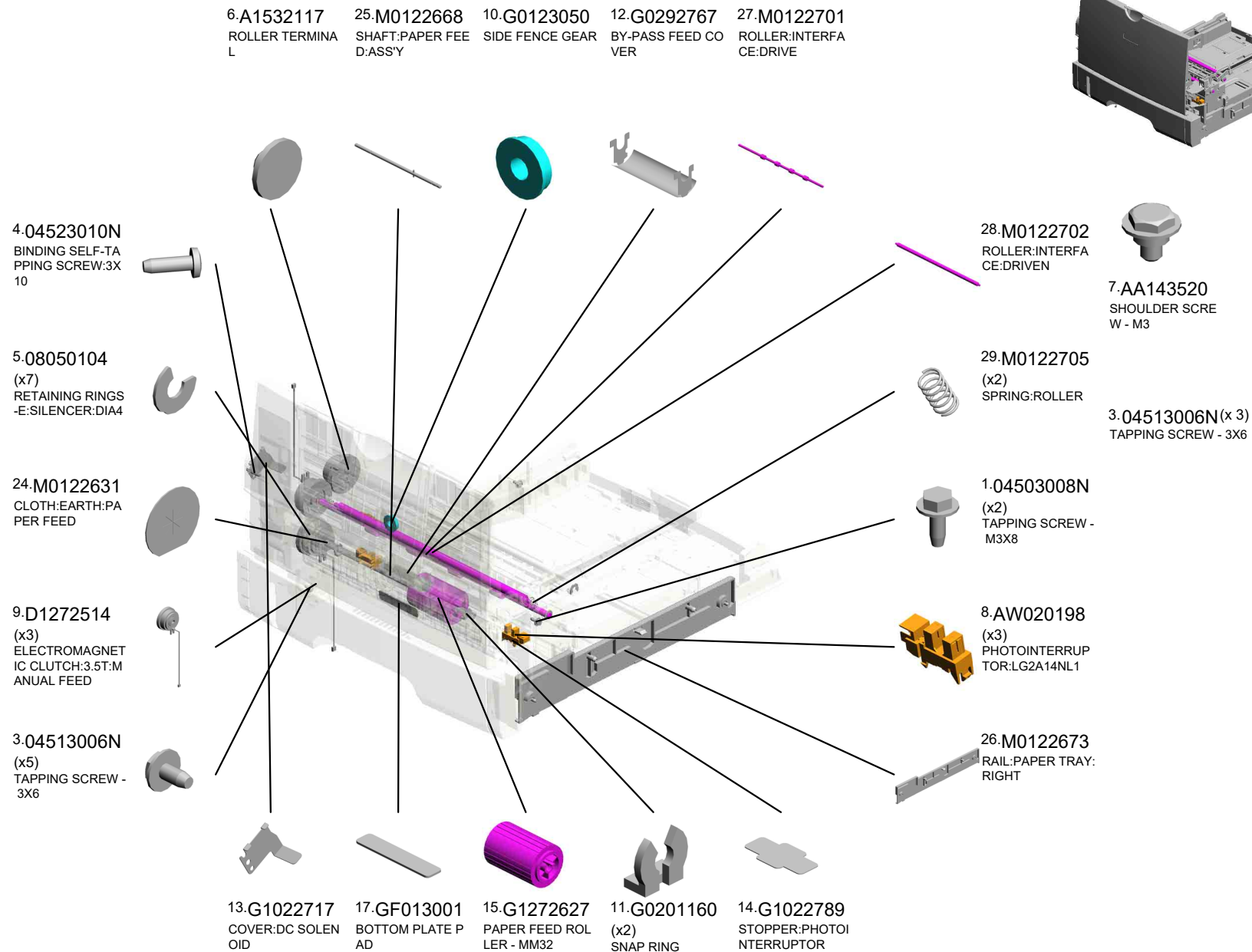
U005.PAPER FEED

U005 S001
M2872505
PAPER TRAY:ASS'Y

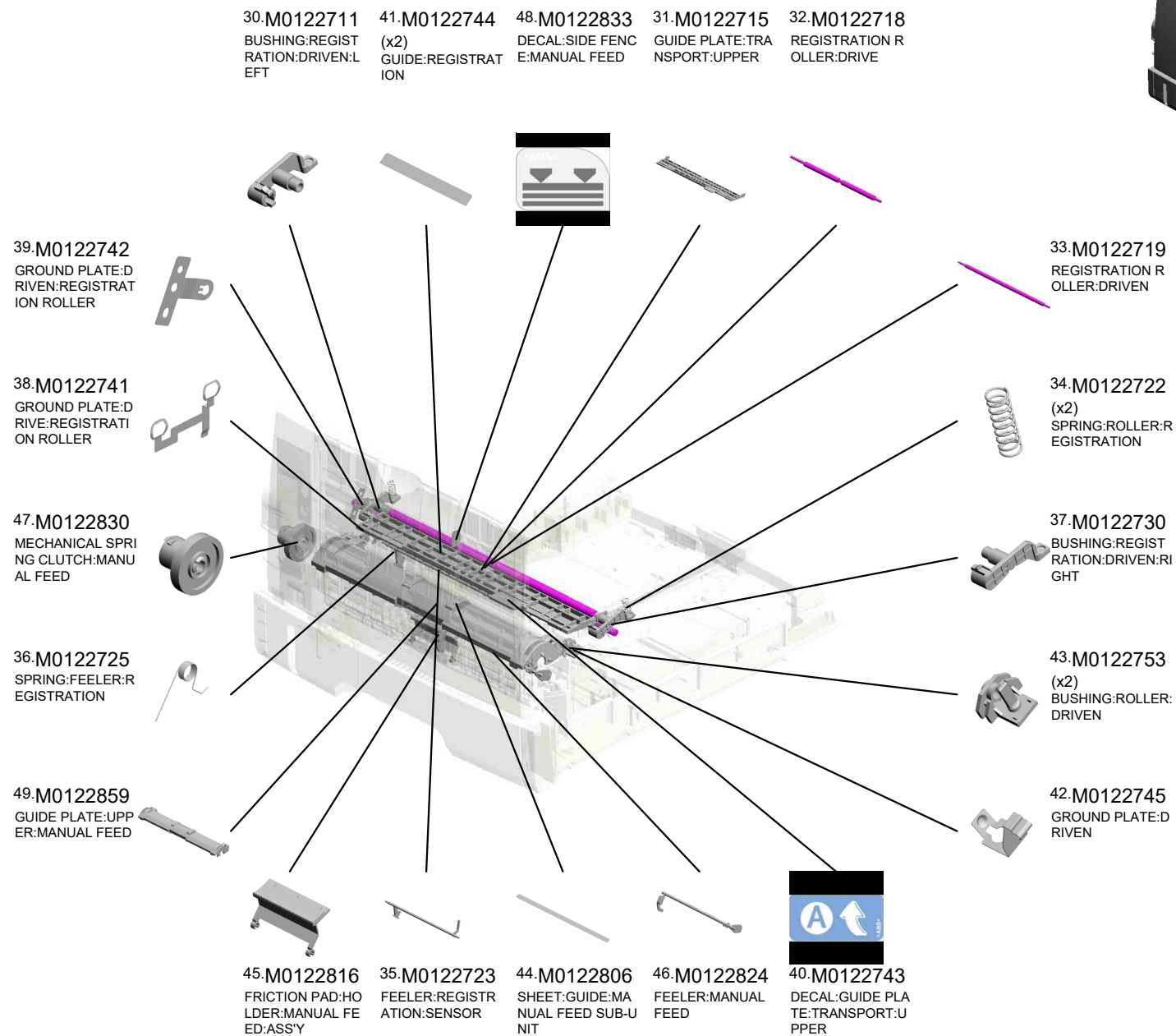


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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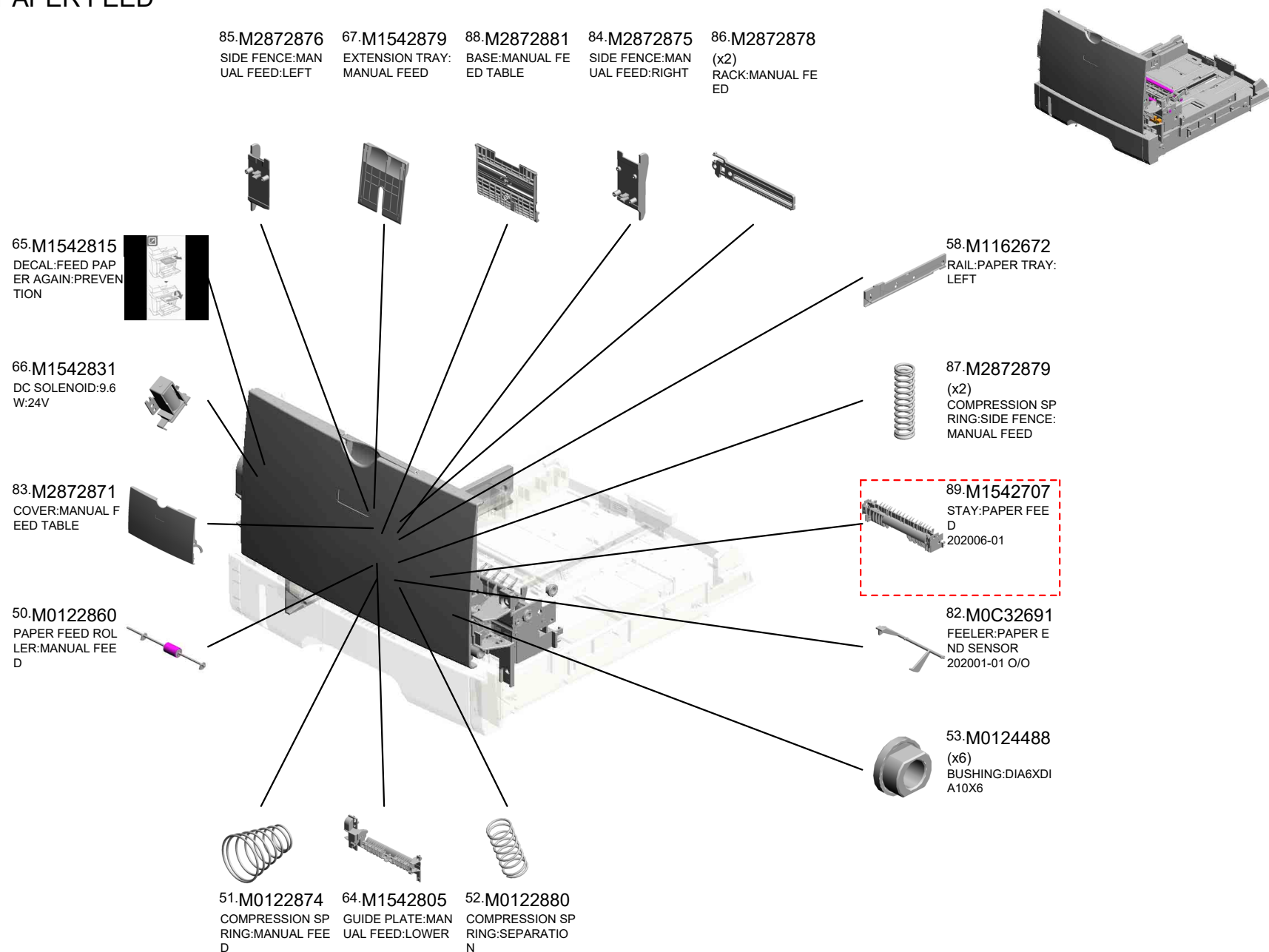
U005 PAPER FEED



U005 PAPER FEED

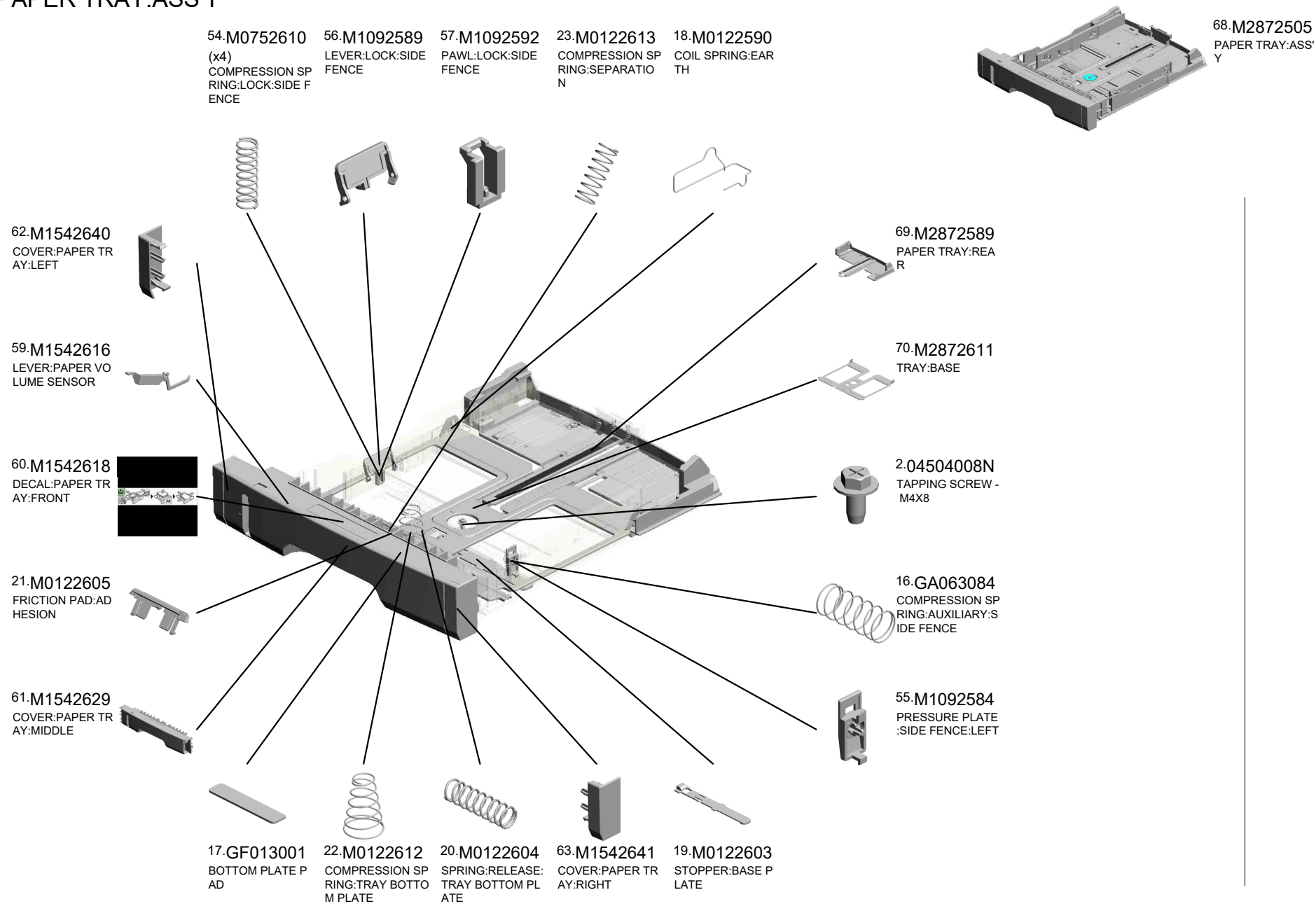


U005 PAPER FEED



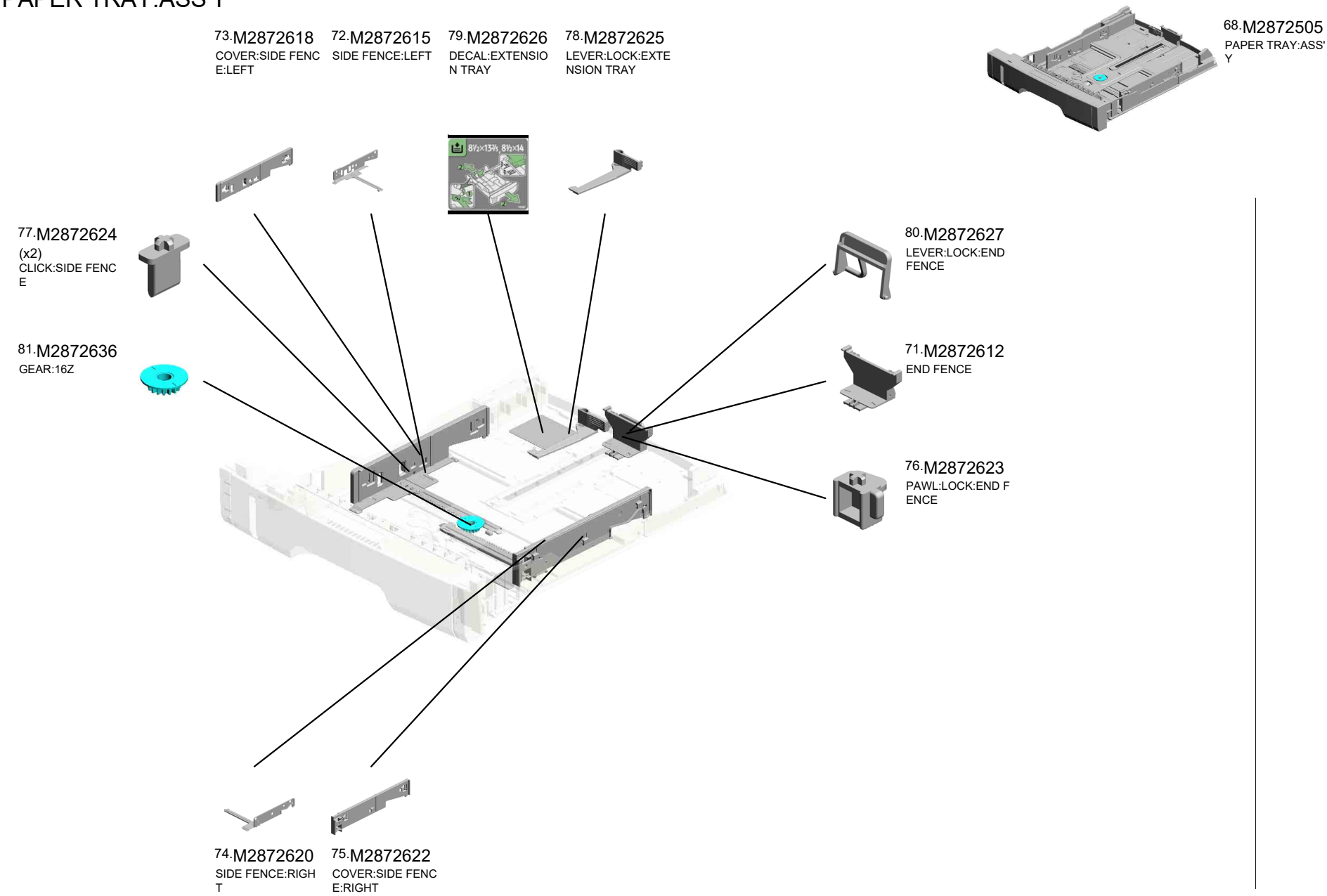
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U005_S001 PAPER TRAY:ASS'Y



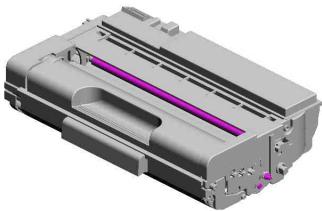
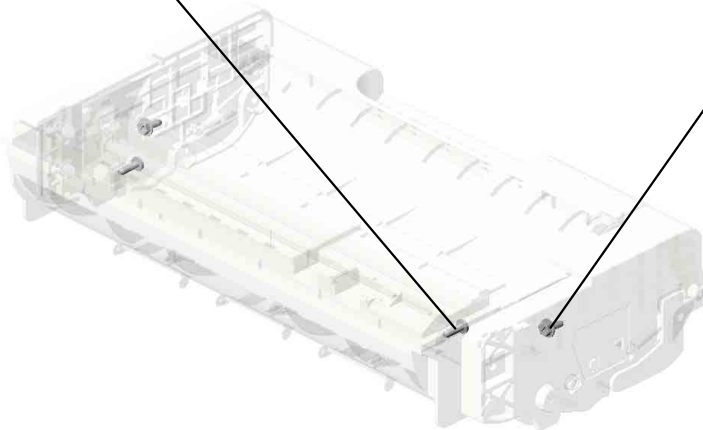
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U005_S001
PAPER TRAY:ASS'Y



U006
PCU

2.04523010N
(x2)
BINDING SELF-TAPPING SCREW:3X10



1.04503008N (x 4)
TAPPING SCREW - M3X8

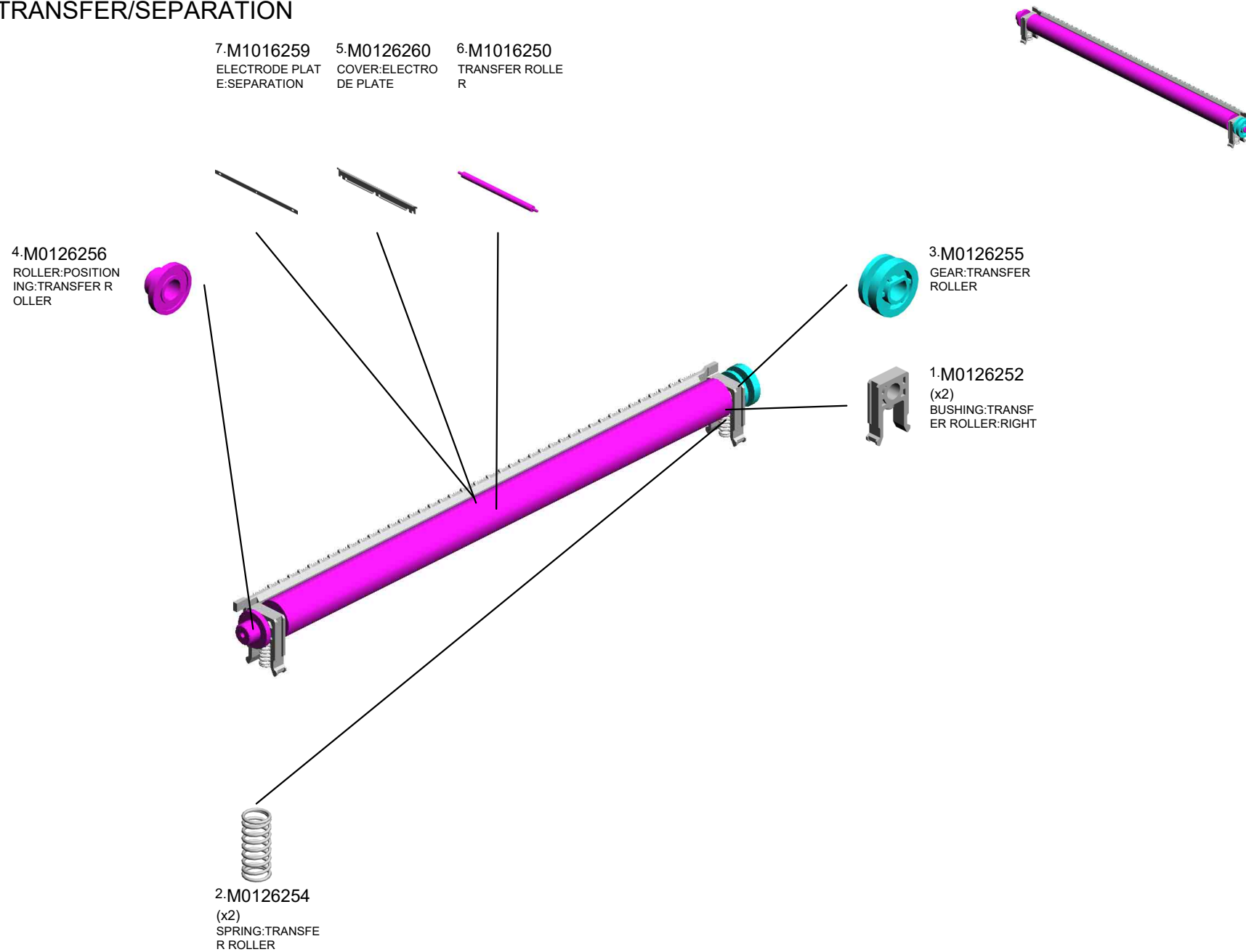
1.04503008N
(x2)
TAPPING SCREW - M3X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U007

TRANSFER/SEPARATION



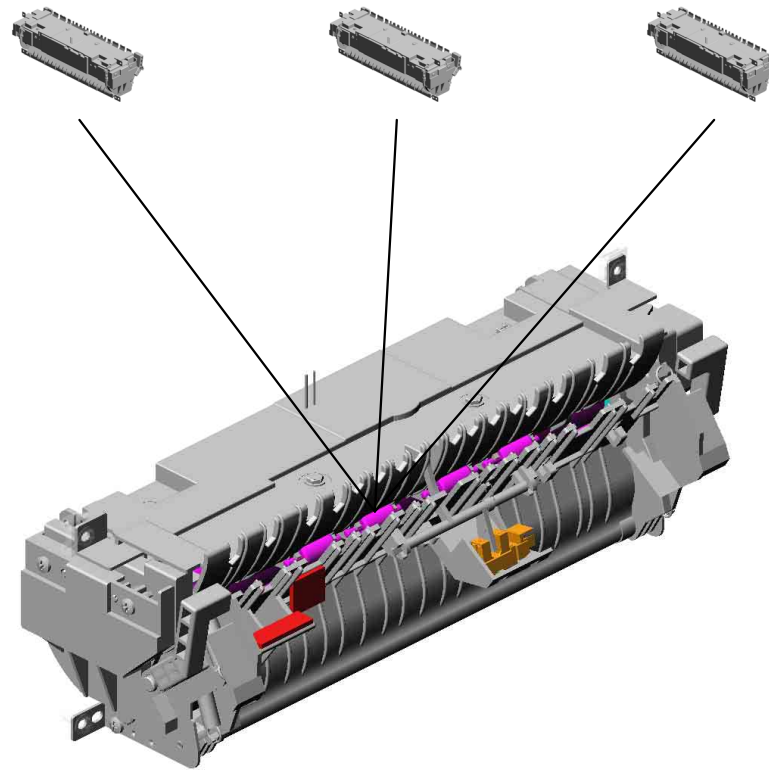
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U008.FUSING

U008 S001
M2874031
(EU/AA):FUSING UNIT:ASS'Y

U008 S002
M2874033
(CHN):FUSING UNIT:ASS'Y

U008 S003
M2874030
(NA):FUSING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U008 FUSING

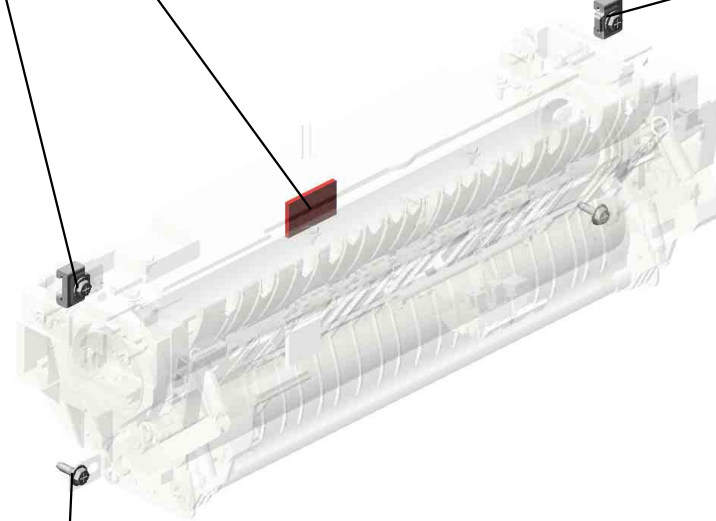
46.M0124699
DECAL:WARNING (HIGH TEMPERATURE):FRONT



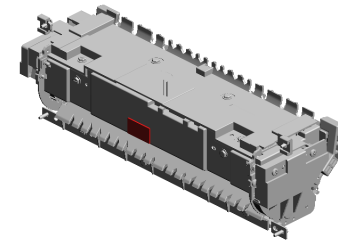
4.04513008N
(x2)
TAPPING SCREW - M3X8



35.M0124270
(x2)
THERMAL INSULATING BUSHING:FUSING UNIT

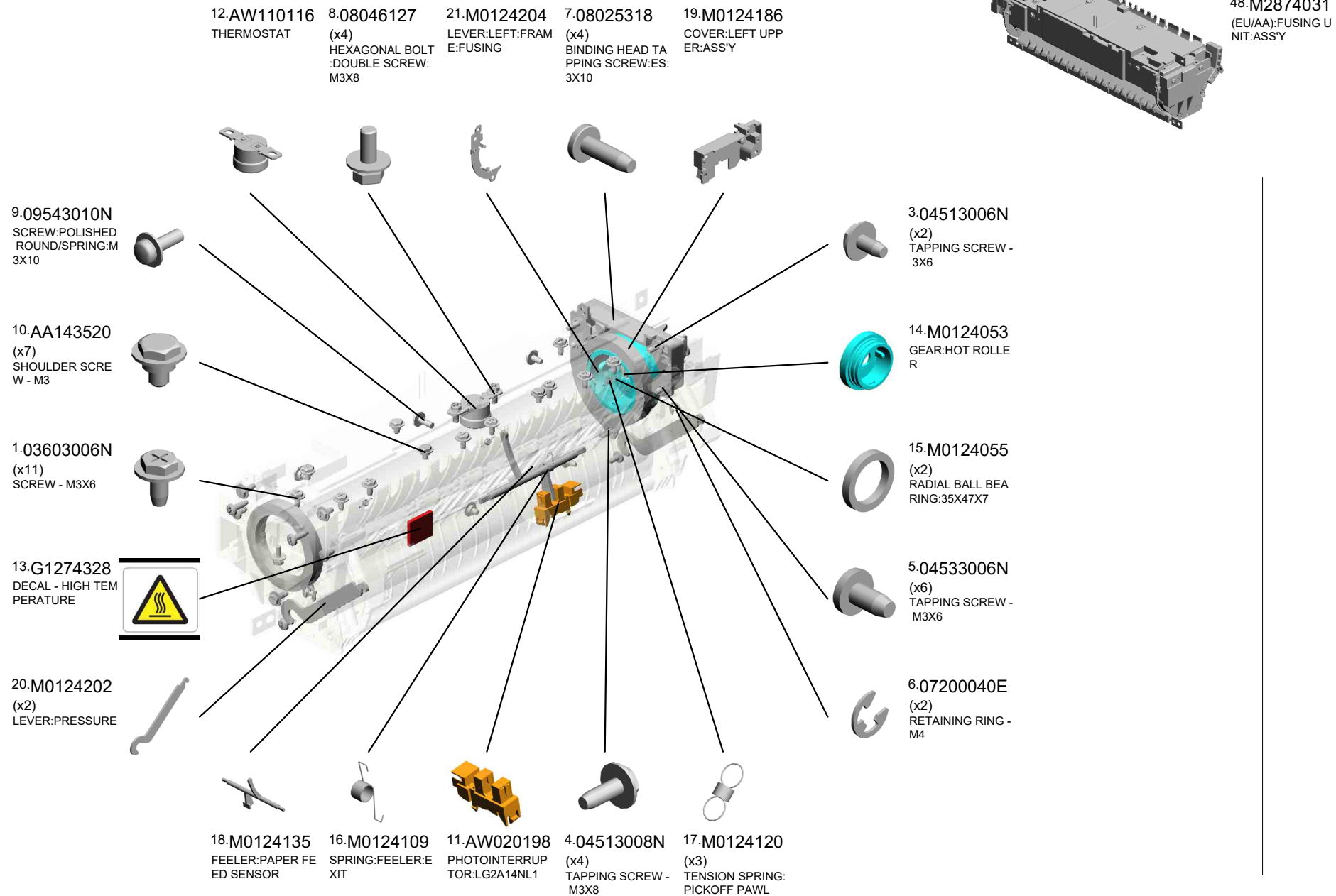


2.04503010N
(x2)
TAPPING SCREW - M3X10



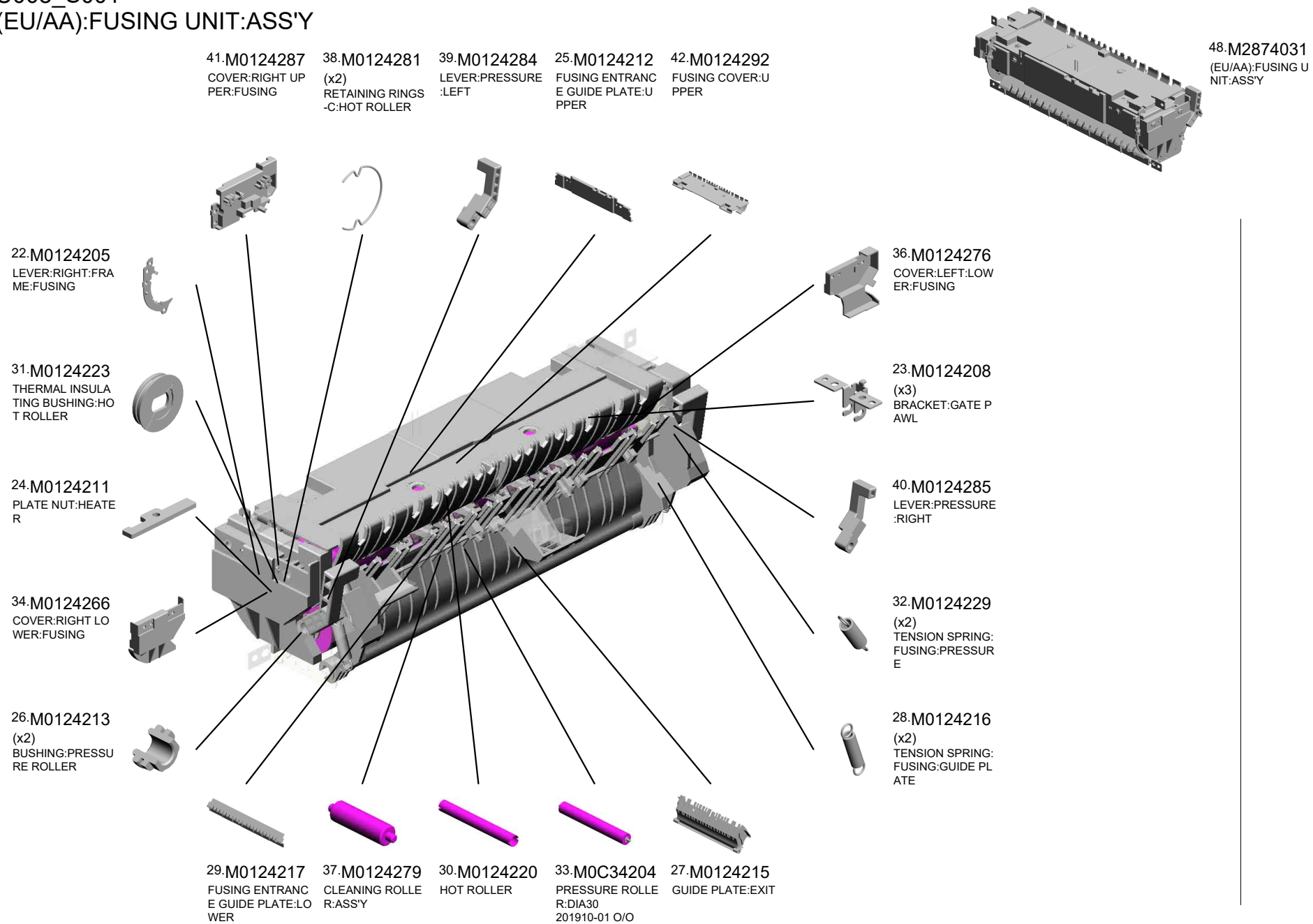
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U008_S001
(EU/AA):FUSING UNIT:ASS'Y



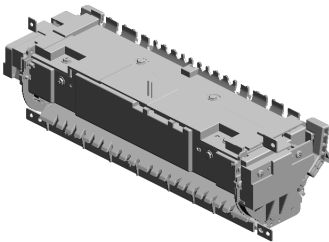
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U008_S001
(EU/AA):FUSING UNIT:ASS'Y



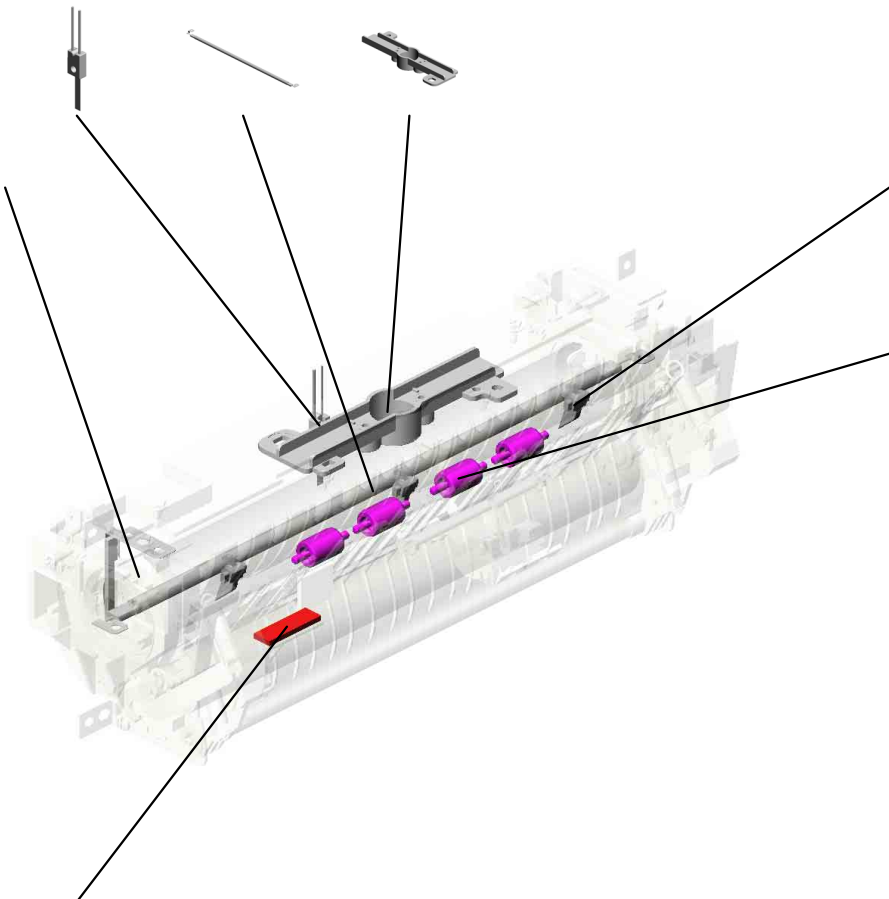
U008_S001
(EU/AA):FUSING UNIT:ASS'Y

54.M2874263 THERMISTOR
52.M2874221 (EU/AA/CHN):HEAT ER:700W:220V:INF RARED
53.M2874234 HOUSING:THERM OSTAT:ASS'Y



48.M2874031 (EU/AA):FUSING U NIT:ASS'Y

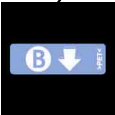
44.M0124295 GROUND PLATE:ASS'Y



50.M2874206 (x3) STRIPPER PAWLS

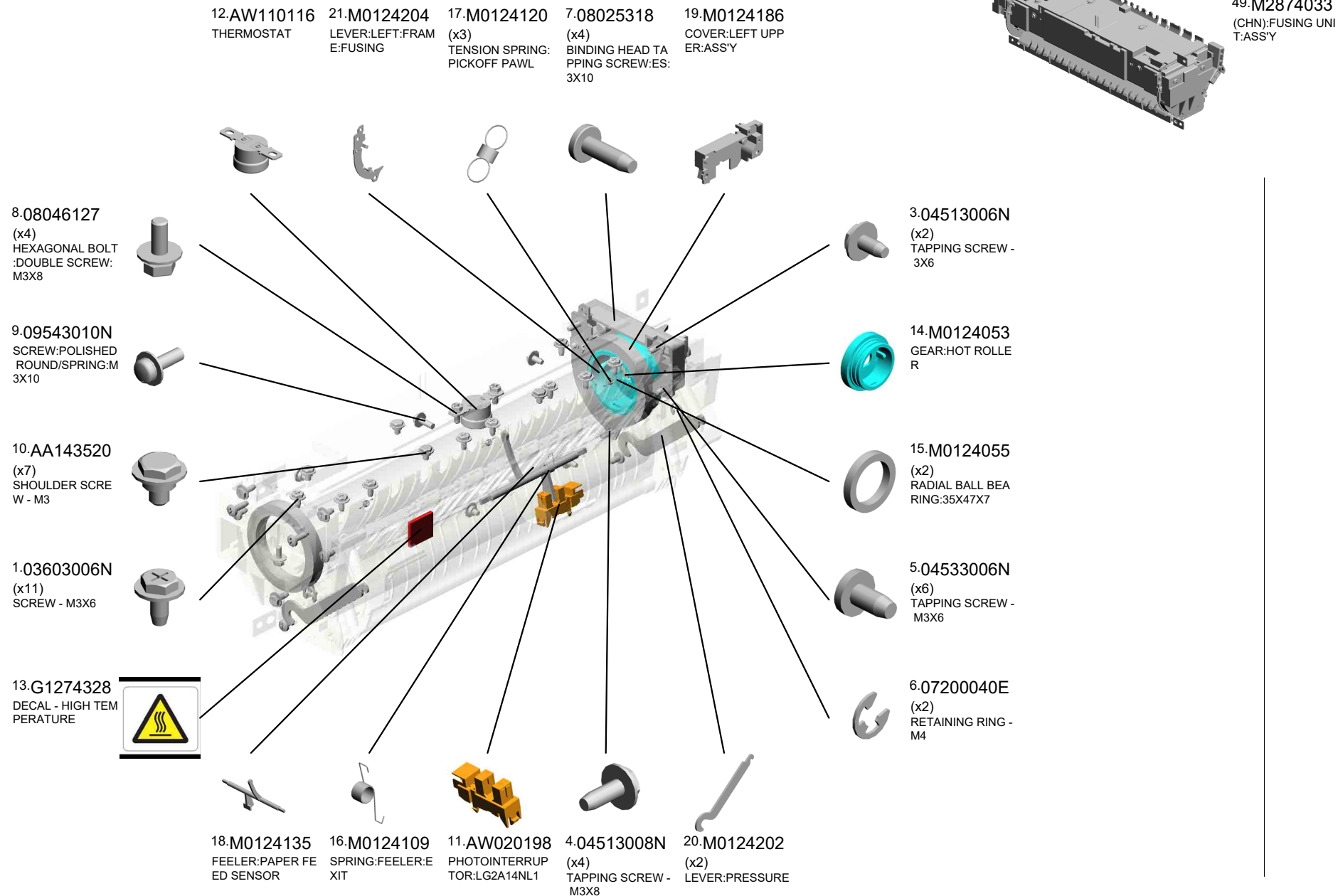


43.M0124293 (x4) EXIT ROLLER:EXIT :FUSING



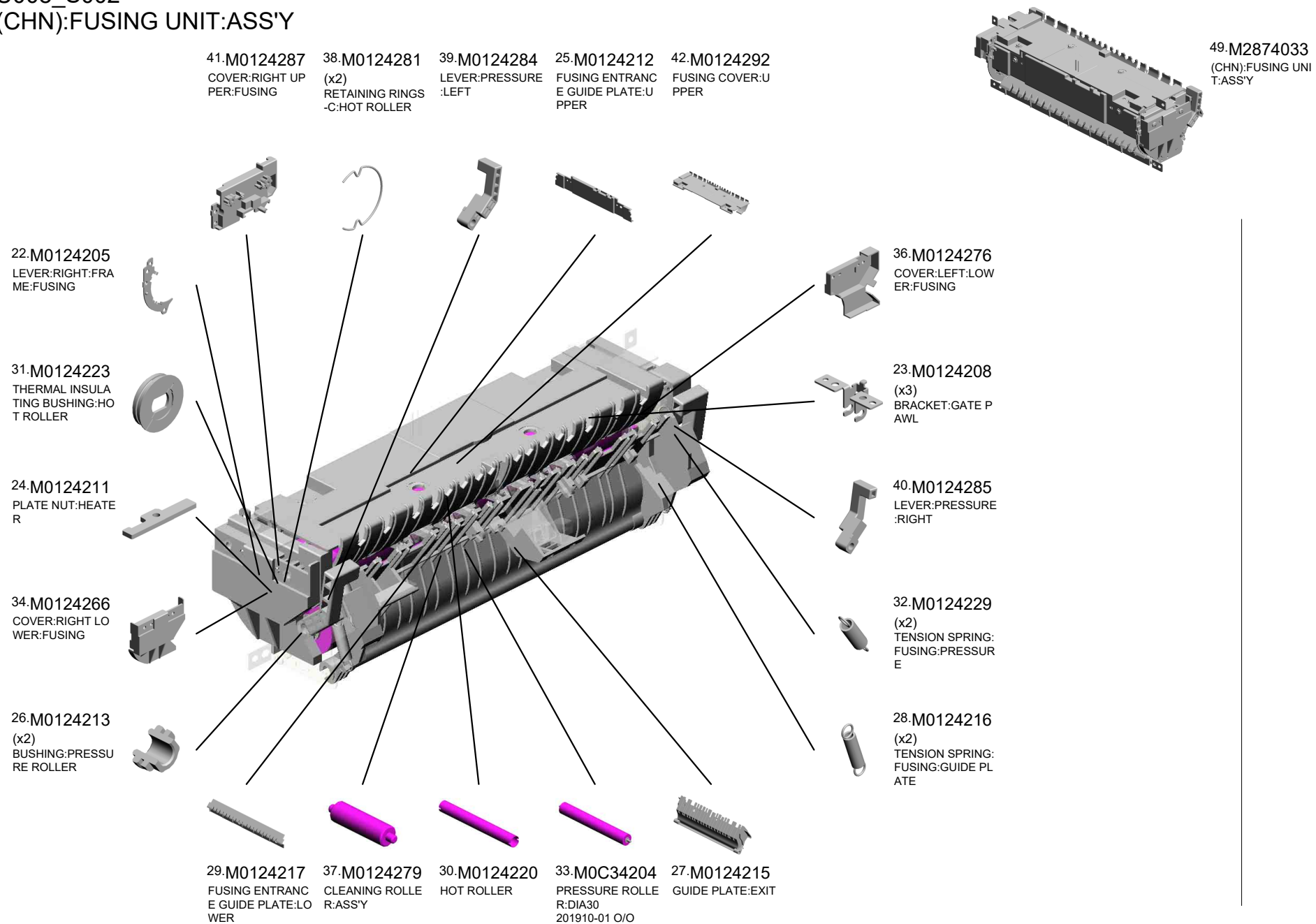
45.M0124603 DECAL:GUIDE PLATE:B

U008_S002
(CHN):FUSING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U008_S002
(CHN):FUSING UNIT:ASS'Y

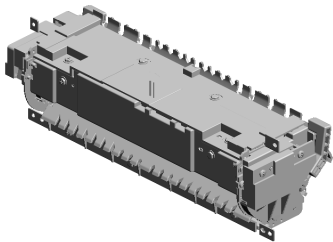


U008_S002
(CHN):FUSING UNIT:ASS'Y

54.M2874263
THERMISTOR

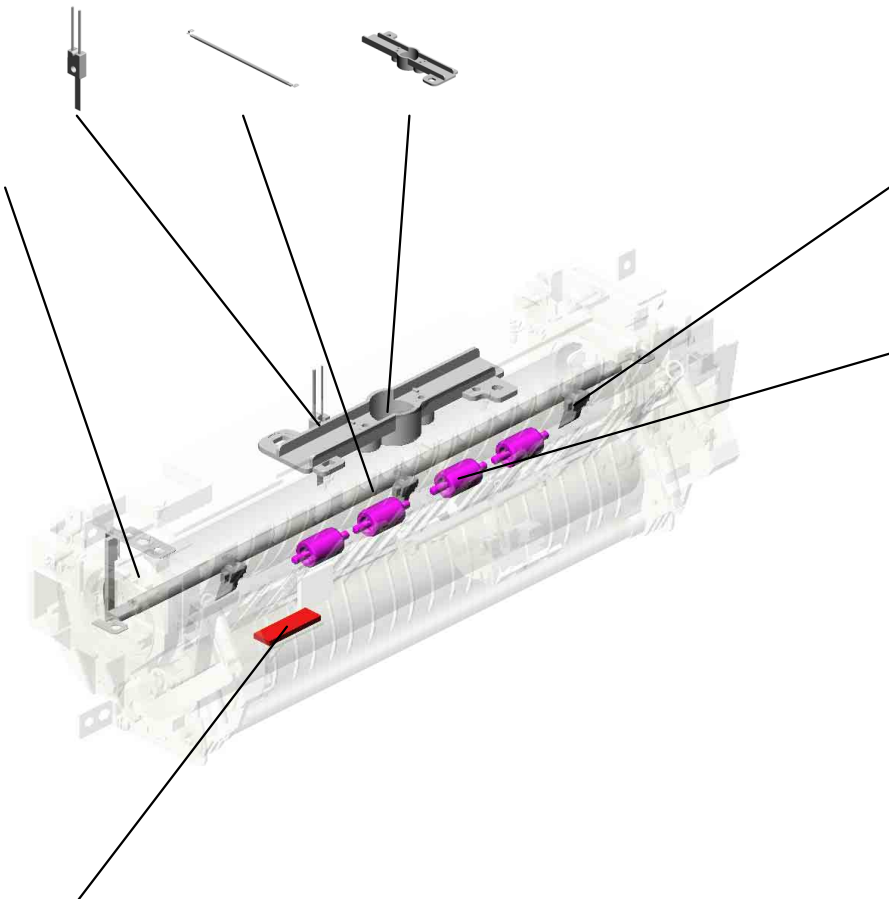
52.M2874221
(EU/AA/CHN):HEAT
ER:700W:220V:INF
RARED

53.M2874234
HOUSING:THERM
OSTAT:ASS'Y



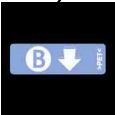
49.M2874033
(CHN):FUSING UNI
T:ASS'Y

44.M0124295
GROUND PLATE:ASS'Y



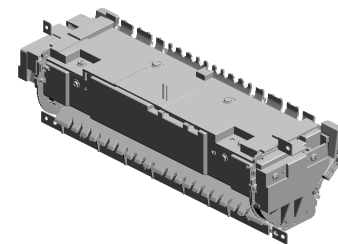
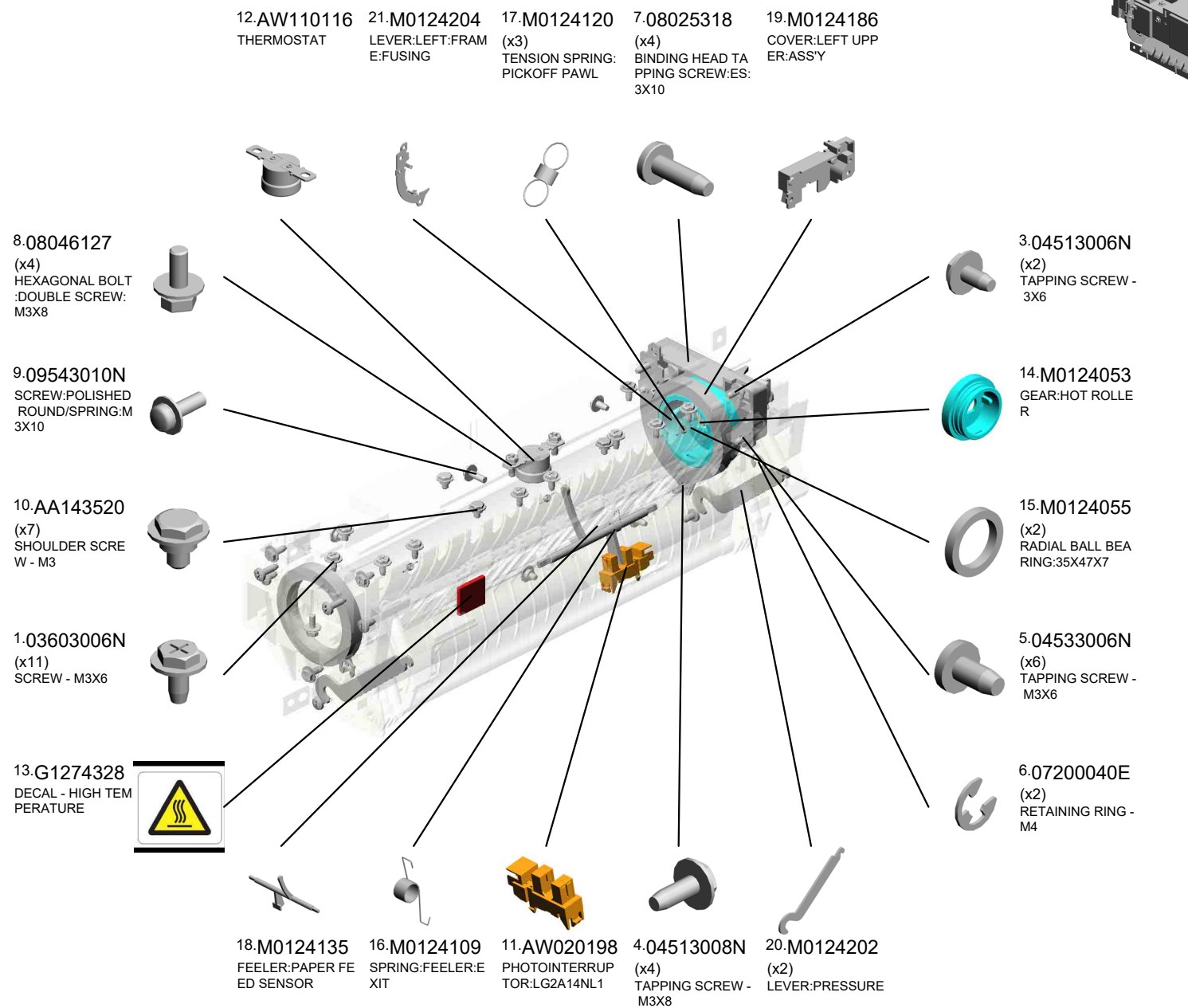
50.M2874206
(x3)
STRIPPER PAWLS

43.M0124293
(x4)
EXIT ROLLER:EXIT
:FUSING



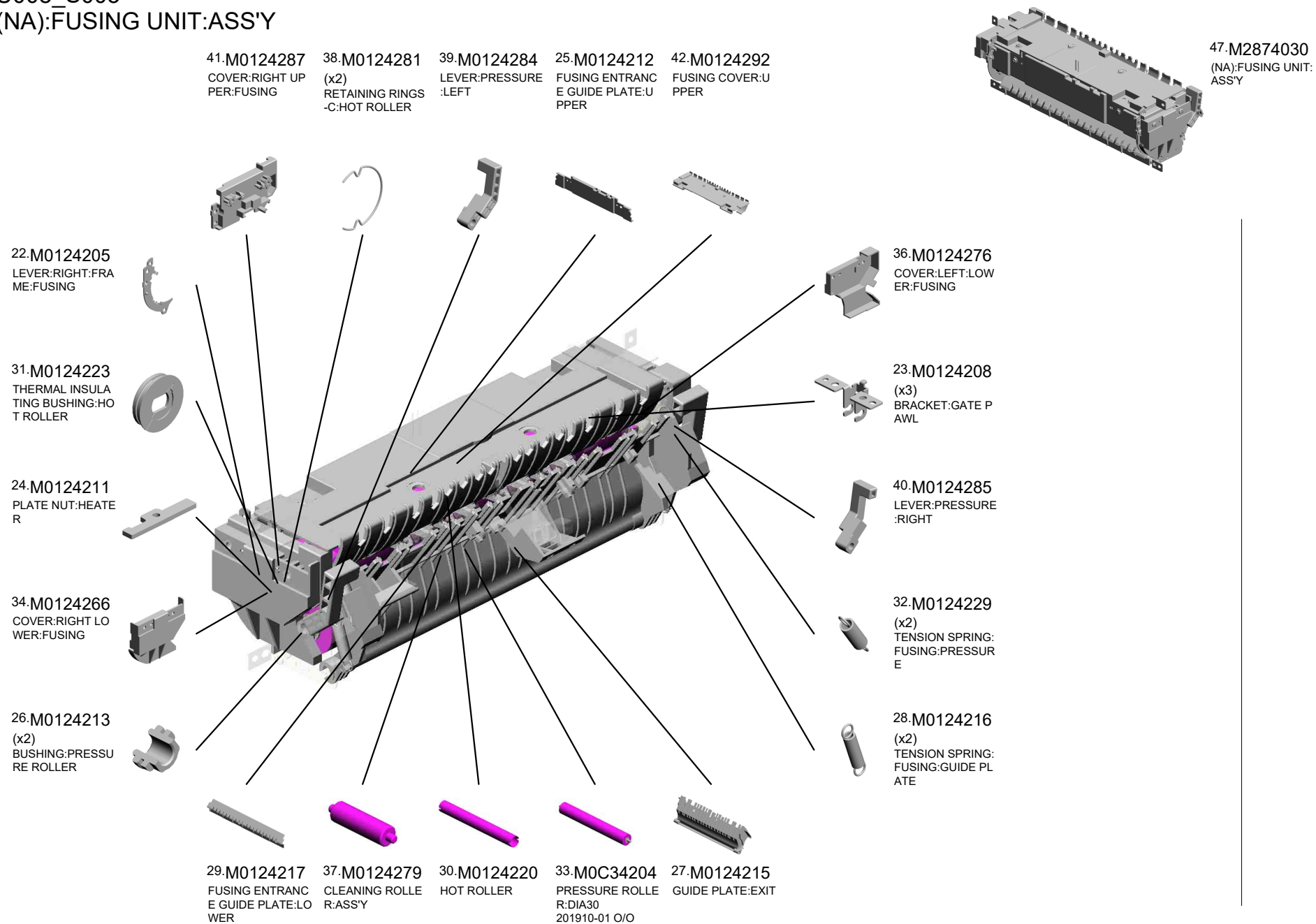
45.M0124603
DECAL:GUIDE PLA
TE:B

U008_S003
(NA):FUSING UNIT:ASS'Y



47.M2874030
(NA):FUSING UNIT:
ASS'Y

U008_S003
(NA):FUSING UNIT:ASS'Y



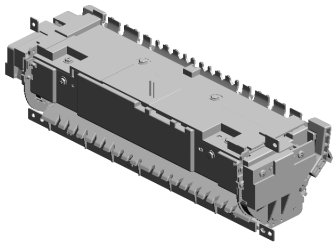
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U008_S003
(NA):FUSING UNIT:ASS'Y

54.M2874263
THERMISTOR

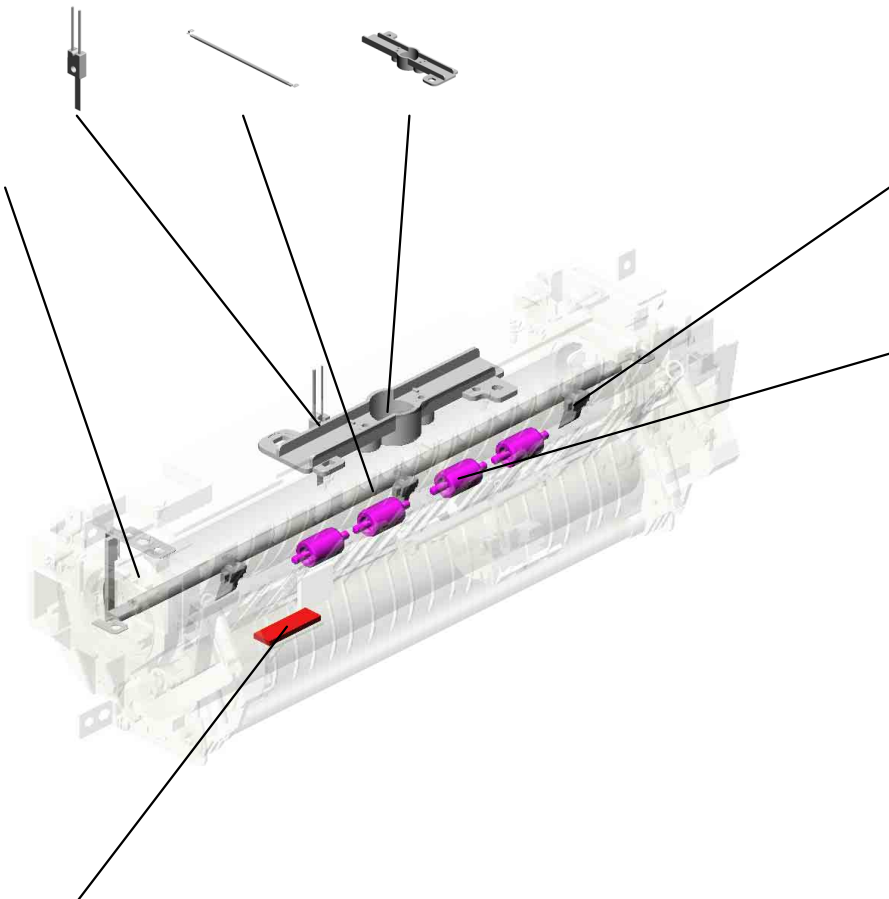
51.M2874220
(NA)FHEATER:700
W:120V:INFRARED

53.M2874234
HOUSING:THERM
OSTAT:ASS'Y



47.M2874030
(NA):FUSING UNIT:
ASS'Y

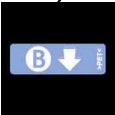
44.M0124295
GROUND PLATE:A
SS'Y



50.M2874206
(x3)
STRIPPER PAWLS



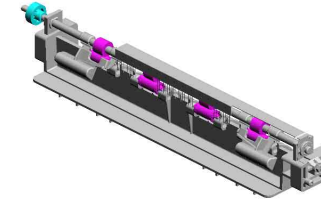
43.M0124293
(x4)
EXIT ROLLER:EXIT
:FUSING



45.M0124603
DECAL:GUIDE PLA
TE:B

U009 PAPER EXIT

2.07200040E (x2) RETAINING RING - M4
 6.M0124488 (x2) BUSHING:DIA6XDI A10X6
 8.M0134470 EXIT ROLLER:DUP LEX



7.M0134455 GEAR:DRIVE:EXIT ROLLER

1.04503008N (x2) TAPPING SCREW - M3X8

9.M1544499 GROUND PLATE:EXIT ROLLER

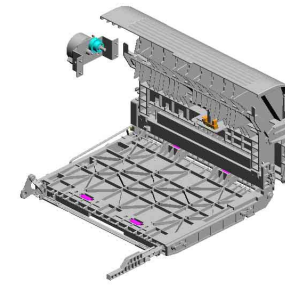
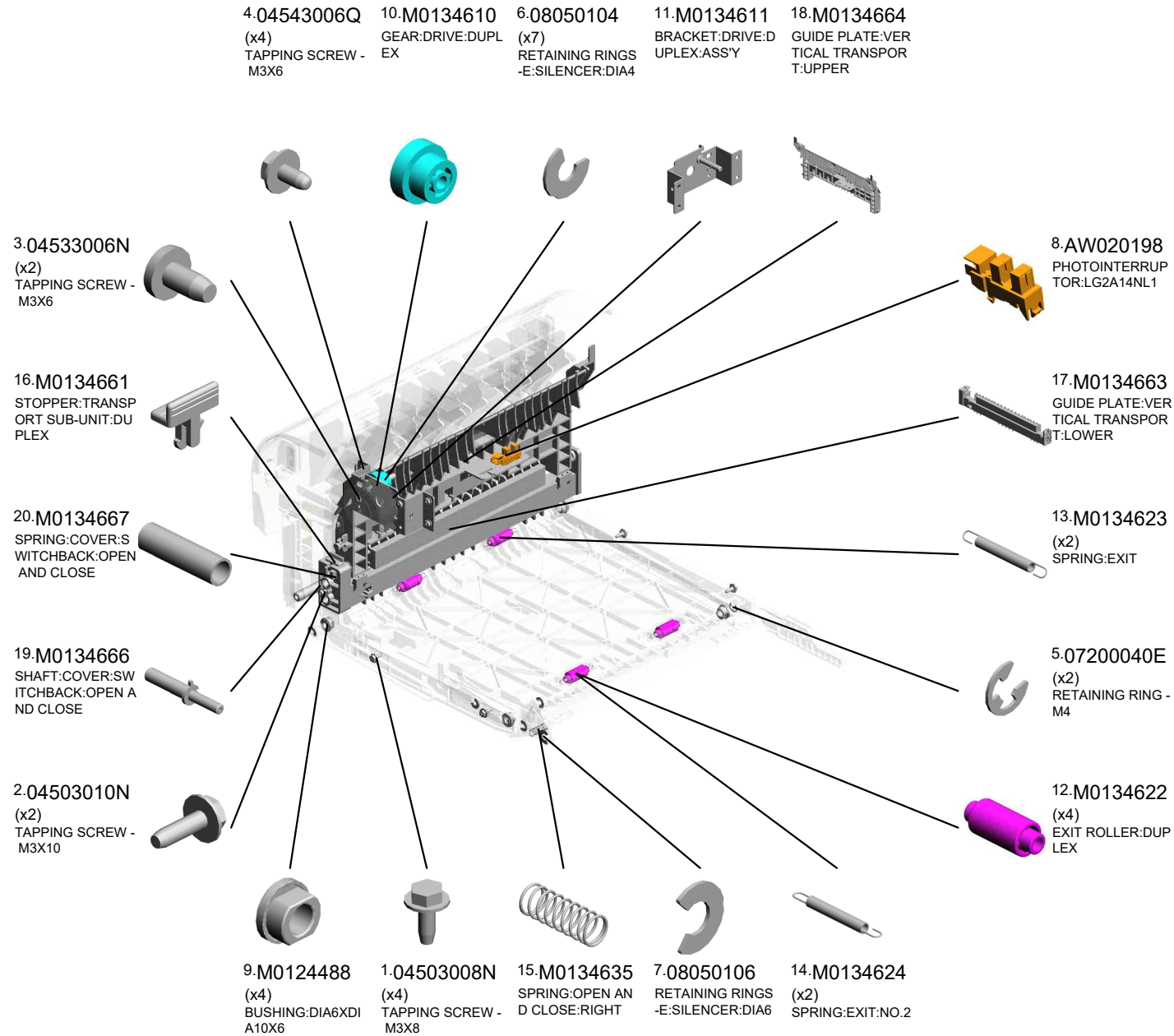
3.M0124453 (x4) EXIT ROLLER

4.M0124454 (x4) SPRING:EXIT ROLLER:EXIT

5.M0124458 DISCHARGE BRUSH:EXIT:ASS'Y DRAWING

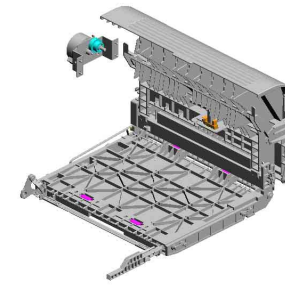
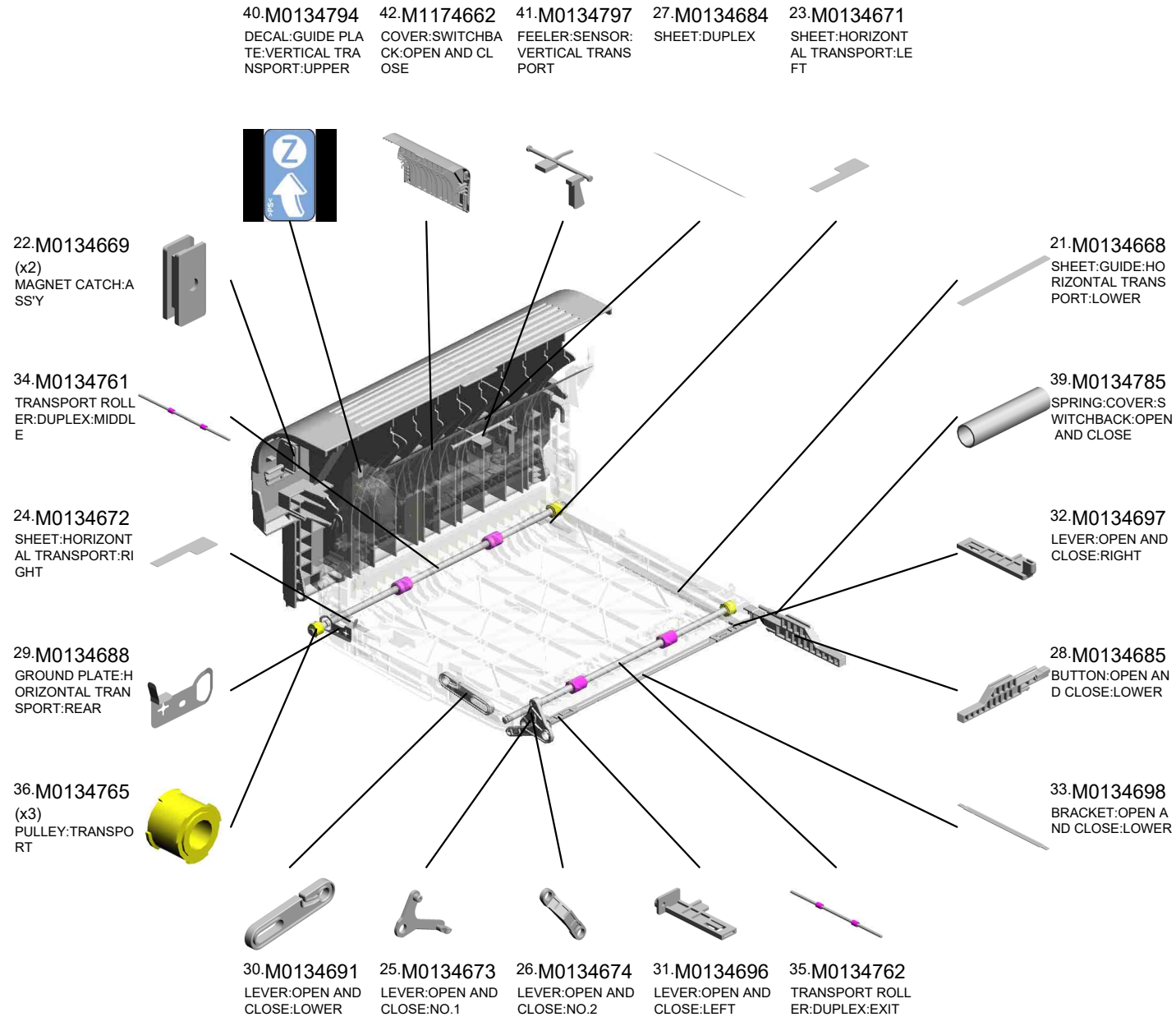
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U010 DUPLEX



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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U010 DUPLEX

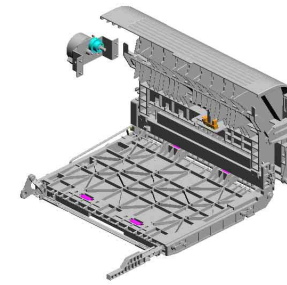


U010 DUPLEX

46.M2874719 (x2)
PIN:GUIDE:TRANSPORT

43.M1540265
STEPPER MOTOR

44.M1544694
GUIDE:HORIZONTAL TRANSPORT:UPPER



48.M0134774
TIMING BELT:DRIVE
201905-02 O/O

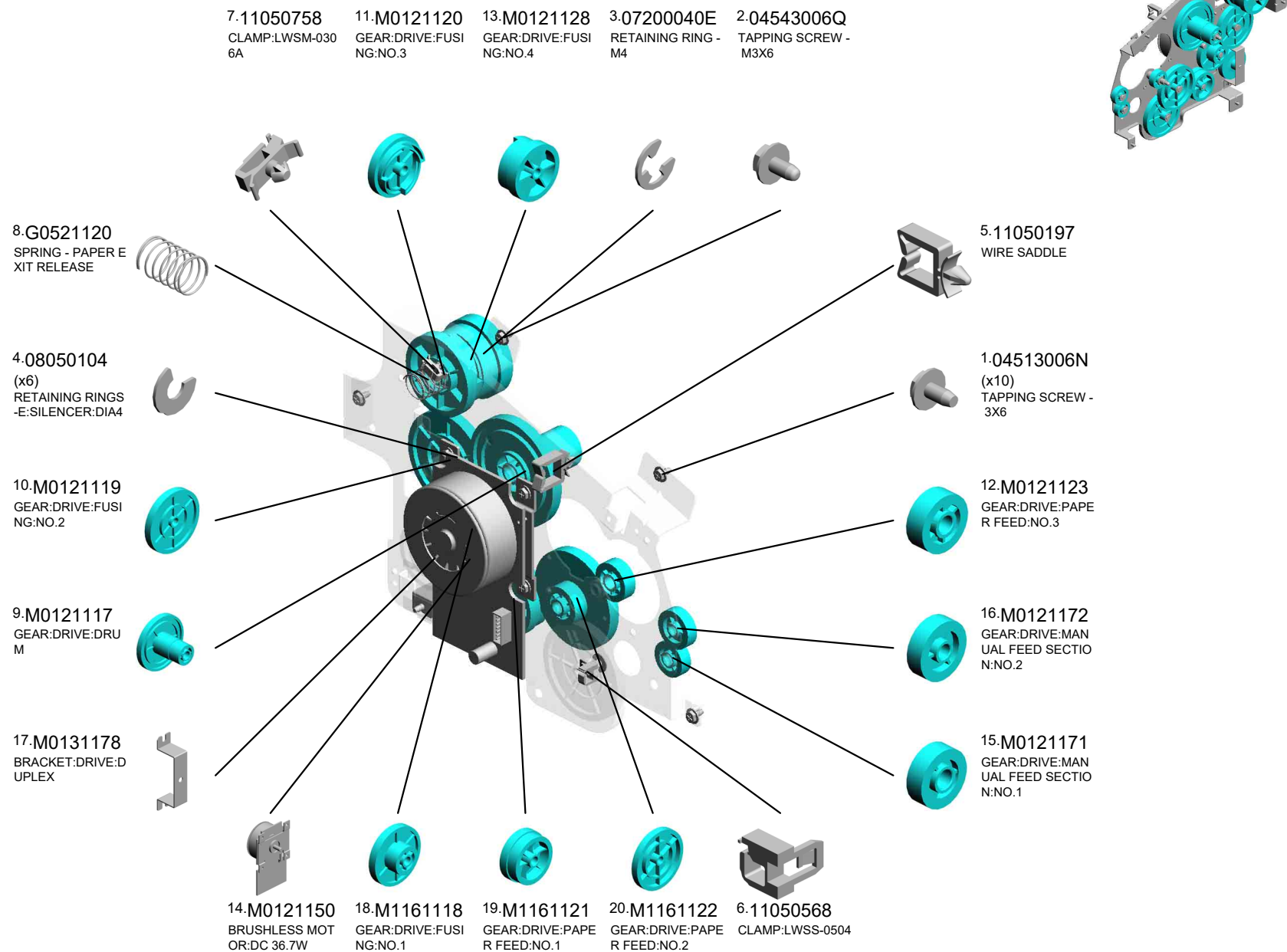
49.M0134776
TIMING BELT:HORIZONTAL TRANSPORT
201905-01 O/O

47.M2874895 (x4)
PIN:GUIDE:UPPER

45.M1544695
GUIDE:HORIZONTAL TRANSPORT:LOWER

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
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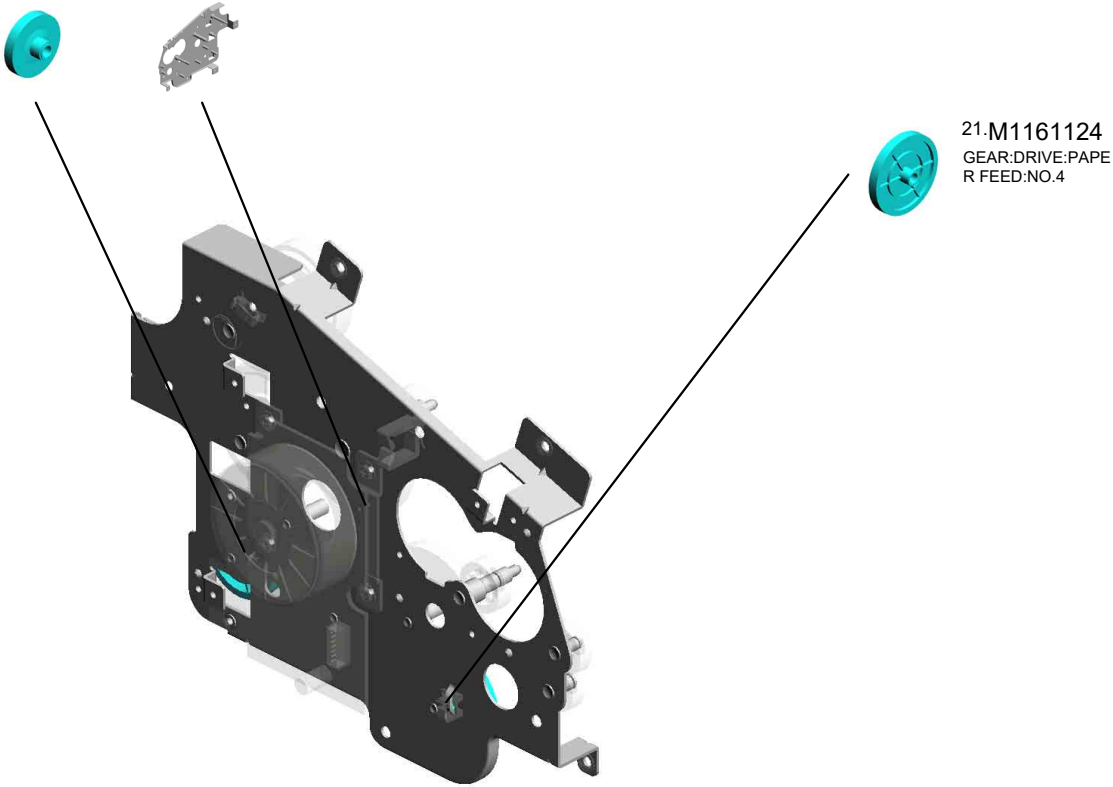
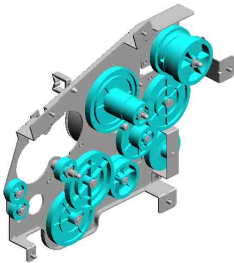
U011 MAIN DRIVE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U011
MAIN DRIVE

22.M1171136 23.M1541177
GEAR:DRIVE:DUPL CASE:DRIVE:ASS'Y
EX SECTION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U012 ELECTRICAL

1.04513006N
(x4)
TAPPING SCREW -
3X6

4.M1545402
POWER PACK:ASS
Y

10.M2875003
PCB:WIFI
201806-01 O/O

9.M2885052
PCB:ECBCTL:3IN1:
ASS'Y

2.04543006Q
(x4)
TAPPING SCREW -
M3X6

3.16072774
FERRITE CORE:K3
FF

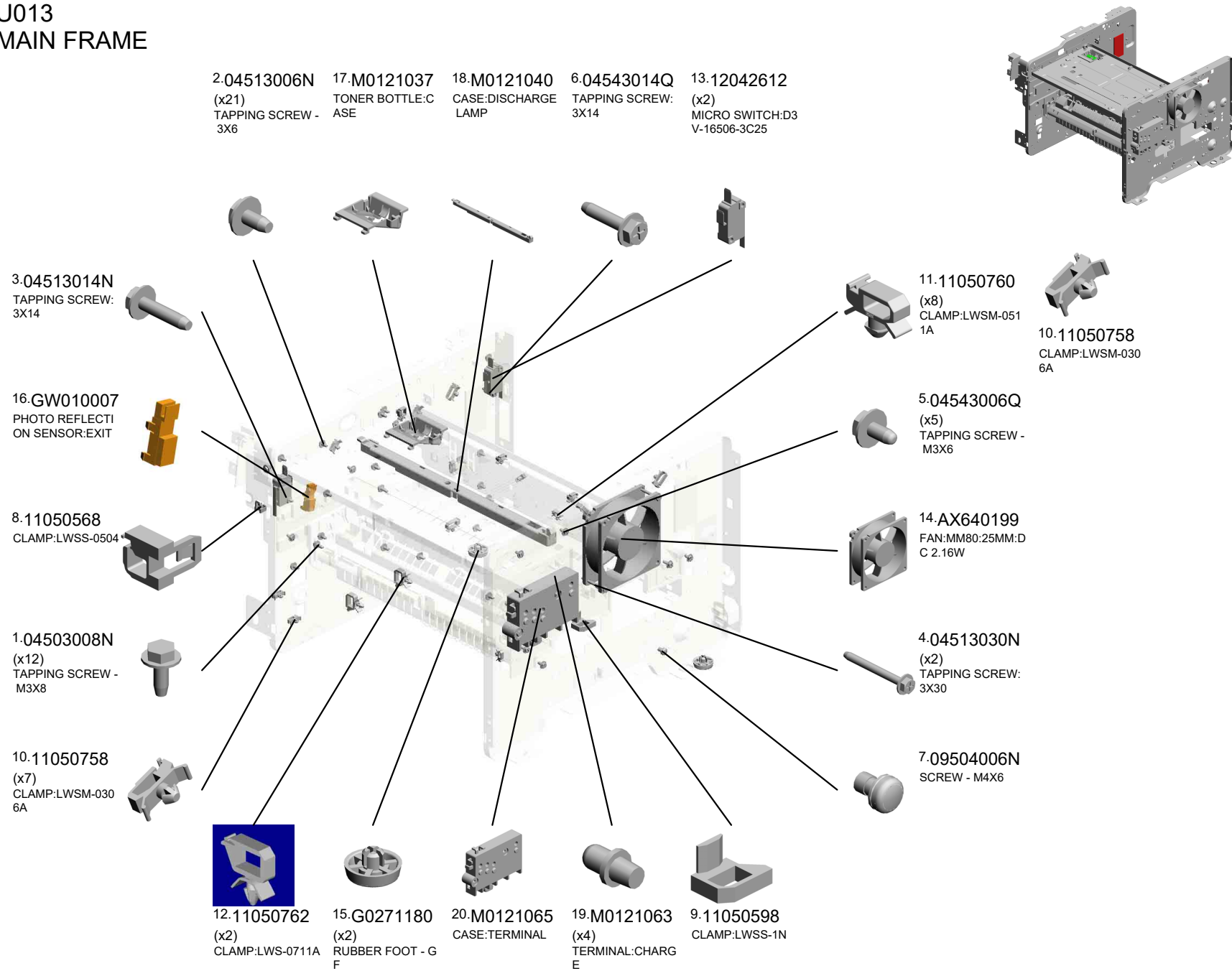
7.M2875312
(EU/AA):POWER S
UPPLY UNIT:ASS'Y

6.M2875311
(CHN):POWER SU
PPLY UNIT:ASS'Y

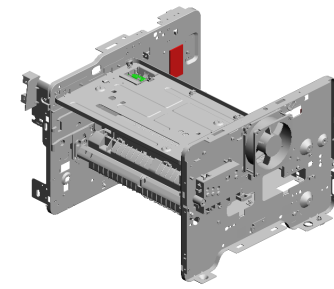
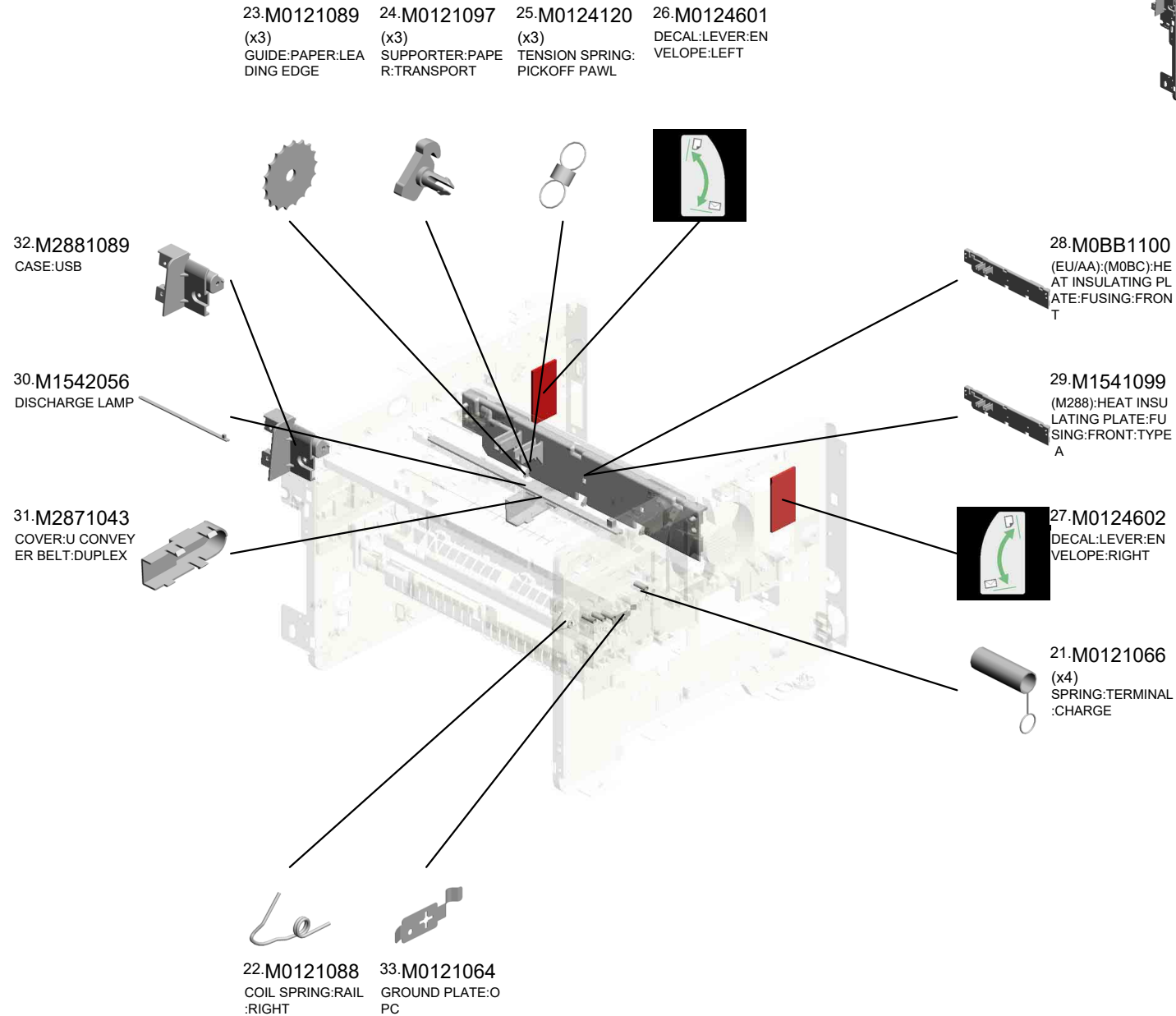
8.M2875313
(NA):POWER SUPP
LY UNIT:ASS'Y

U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012	U013
------	------	------	------	------	------	------	------	------	------	------	------	------

U013 MAIN FRAME



U013 MAIN FRAME



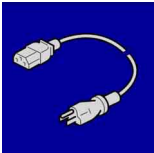
ACCESSORIES



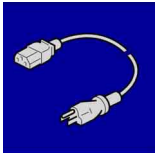
1.M0BC0431
(EU/AA):(M0BC):MODEL NAME PLAT
E:SP325SNW:EXTRA



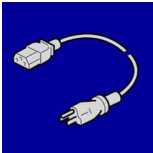
2.M1011301
PLATE:LOGO:RIC



3.M1015799
(CHN):POWER SUPPLY CORD



4.M1545697
(NA):POWER SUPPLY CORD:125V:10
A



5.M1545699
(EU/AA):POWER SUPPLY CORD:250
V:10A



6.M2880431
(M288):MODEL NAME PLATE:SP325S
NW

Exclusive Parts

Number	Part Name	Group	ID
A1532117	ROLLER TERMINAL	U005	6
AA143520	SHOULDER SCREW - M3	U005	7
		U008_S001	10
		U008_S002	10
		U008_S003	10
AG070514	MAGNET CATCH	U001	6
AW020198	PHOTOINTERRUPTOR:LG2A14NL1	U005	8
		U008_S001	11
		U008_S002	11
		U008_S003	11
AW110116	THERMOSTAT	U010	8
		U008_S001	12
		U008_S002	12
		U008_S003	12
AX640199	FAN:MM80:25MM:DC 2.16W	U013	14
D1272514	ELECTROMAGNETIC CLUTCH:3.5T:MANUAL FEED	U005	9
G0123050	SIDE FENCE GEAR	U005	10
G0201160	SNAP RING	U005	11
G0271180	RUBBER FOOT - GF	U013	15
G0292767	BY-PASS FEED COVER	U005	12
G0521120	SPRING - PAPER EXIT RELEASE	U011	8
G0521518	SPRING - LOCK LEVER	U001	7
G1022717	COVER:DC SOLENOID	U005	13
G1022789	STOPPER:PHOTOINTERRUPTOR	U005	14
G1272627	PAPER FEED ROLLER - MM32	U005	15
G1274328	DECAL - HIGH TEMPERATURE	U008_S001	13
		U008_S002	13
		U008_S003	13
GA063084	COMPRESSION SPRING:AUXILIARY:SIDE FENCE	U005_S001	16
GF013001	BOTTOM PLATE PAD	U005	17
		U005_S001	17
GW010007	PHOTO REFLECTION SENSOR:EXIT	U013	16
M0121037	TONER BOTTLE:CASE	U013	17
M0121040	CASE:DISCHARGE LAMP	U013	18
M0121063	TERMINAL:CHARGE	U013	19

Number	Part Name	Group	ID
M0121064	GROUND PLATE:OPC	U013	33
M0121065	CASE:TERMINAL	U013	20
M0121066	SPRING:TERMINAL:CHARGE	U013	21
M0121088	COIL SPRING:RAIL:RIGHT	U013	22
M0121089	GUIDE:PAPER:LEADING EDGE	U013	23
M0121097	SUPPORTER:PAPER:TRANSPORT	U013	24
M0121117	GEAR:DRIVE:DRUM	U011	9
M0121119	GEAR:DRIVE:FUSING:NO.2	U011	10
M0121120	GEAR:DRIVE:FUSING:NO.3	U011	11
M0121123	GEAR:DRIVE:PAPER FEED:NO.3	U011	12
M0121128	GEAR:DRIVE:FUSING:NO.4	U011	13
M0121150	BRUSHLESS MOTOR:DC 36.7W	U011	14
M0121171	GEAR:DRIVE:MANUAL FEED SECTION:NO.1	U011	15
M0121172	GEAR:DRIVE:MANUAL FEED SECTION:NO.2	U011	16
M0122590	COIL SPRING:EARTH	U005_S001	18
M0122603	STOPPER:BASE PLATE	U005_S001	19
M0122604	SPRING:RELEASE:TRAY BOTTOM PLATE	U005_S001	20
M0122605	FRICTION PAD:ADHESION	U005_S001	21
M0122612	COMPRESSION SPRING:TRAY BOTTOM PLATE	U005_S001	22
M0122613	COMPRESSION SPRING:SEPARATION	U005_S001	23
M0122631	CLOTH:EARTH:PAPER FEED	U005	24
M0122668	SHAFT:PAPER FEED:ASS'Y	U005	25
M0122673	RAIL:PAPER TRAY:RIGHT	U005	26
M0122701	ROLLER:INTERFACE:DRIVE	U005	27
M0122702	ROLLER:INTERFACE:DRIVEN	U005	28
M0122705	SPRING:ROLLER	U005	29
M0122711	BUSHING:REGISTRATION:DRIVEN:LEFT	U005	30
M0122715	GUIDE PLATE:TRANSPORT:UPPER	U005	31
M0122718	REGISTRATION ROLLER:DRIVE	U005	32
M0122719	REGISTRATION ROLLER:DRIVEN	U005	33
M0122722	SPRING:ROLLER:REGISTRATION	U005	34

Exclusive Parts

Number	Part Name	Group	ID
M0122723	FEELER:REGISTRATION:SENSOR	U005	35
M0122725	SPRING:FEELER:REGISTRATION	U005	36
M0122730	BUSHING:REGISTRATION:DRIVEN :RIGHT	U005	37
M0122741	GROUND PLATE:DRIVE:REGISTR ATION ROLLER	U005	38
M0122742	GROUND PLATE:DRIVEN:REGIST RATION ROLLER	U005	39
M0122743	DECAL:GUIDE PLATE:TRANSPOR T:UPPER	U005	40
M0122744	GUIDE:REGISTRATION	U005	41
M0122745	GROUND PLATE:DRIVEN	U005	42
M0122753	BUSHING:ROLLER:DRIVEN	U005	43
M0122806	SHEET:GUIDE:MANUAL FEED SUB -UNIT	U005	44
M0122816	FRICTION PAD:HOLDER:MANUAL FEED:ASS'Y	U005	45
M0122824	FEELER:MANUAL FEED	U005	46
M0122830	MECHANICAL SPRING CLUTCH:M ANUAL FEED	U005	47
M0122833	DECAL:SIDE FENCE:MANUAL FEE D	U005	48
M0122859	GUIDE PLATE:UPPER:MANUAL FE ED	U005	49
M0122860	PAPER FEED ROLLER:MANUAL F EED	U005	50
M0122874	COMPRESSION SPRING:MANUAL FEED	U005	51
M0122880	COMPRESSION SPRING:SEPARAT ION	U005	52
M0124053	GEAR:HOT ROLLER	U008_S001	14
		U008_S002	14
		U008_S003	14
M0124055	RADIAL BALL BEARING:35X47X7	U008_S001	15
		U008_S002	15
		U008_S003	15
M0124109	SPRING:FEELER:EXIT	U008_S001	16
		U008_S002	16

Number	Part Name	Group	ID
		U008_S003	16
M0124120	TENSION SPRING:PICKOFF PAWL	U008_S001	17
		U008_S002	17
		U008_S003	17
		U013	25
M0124135	FEELER:PAPER FEED SENSOR	U008_S001	18
		U008_S002	18
		U008_S003	18
M0124186	COVER:LEFT UPPER:ASS'Y	U008_S001	19
		U008_S002	19
		U008_S003	19
M0124202	LEVER:PRESSURE	U008_S001	20
		U008_S002	20
		U008_S003	20
M0124204	LEVER:LEFT:FRAME:FUSING	U008_S001	21
		U008_S002	21
		U008_S003	21
M0124205	LEVER:RIGHT:FRAME:FUSING	U008_S001	22
		U008_S002	22
		U008_S003	22
M0124208	BRACKET:GATE PAWL	U008_S001	23
		U008_S002	23
		U008_S003	23
M0124211	PLATE NUT:HEATER	U008_S001	24
		U008_S002	24
		U008_S003	24
M0124212	FUSING ENTRANCE GUIDE PLATE :UPPER	U008_S001	25
		U008_S002	25
		U008_S003	25
M0124213	BUSHING:PRESSURE ROLLER	U008_S001	26
		U008_S002	26
		U008_S003	26
M0124215	GUIDE PLATE:EXIT	U008_S001	27
		U008_S002	27
		U008_S003	27
M0124216	TENSION SPRING:FUSING:GUIDE PLATE	U008_S001	28
		U008_S002	28
		U008_S003	28

Exclusive Parts

Number	Part Name	Group	ID
M0124217	FUSING ENTRANCE GUIDE PLATE:LOWER	U008_S001	29
		U008_S002	29
		U008_S003	29
M0124220	HOT ROLLER	U008_S001	30
		U008_S002	30
		U008_S003	30
M0124223	THERMAL INSULATING BUSHING: HOT ROLLER	U008_S001	31
		U008_S002	31
		U008_S003	31
M0124229	TENSION SPRING:FUSING:PRESSURE	U008_S001	32
		U008_S002	32
		U008_S003	32
M0124266	COVER:RIGHT LOWER:FUSING	U008_S001	34
		U008_S002	34
		U008_S003	34
M0124270	THERMAL INSULATING BUSHING: FUSING UNIT	U008	35
M0124276	COVER:LEFT:LOWER:FUSING	U008_S001	36
		U008_S002	36
		U008_S003	36
M0124279	CLEANING ROLLER:ASS'Y	U008_S001	37
		U008_S002	37
		U008_S003	37
M0124281	RETAINING RINGS-C:HOT ROLLER	U008_S001	38
		U008_S002	38
		U008_S003	38
M0124284	LEVER:PRESSURE:LEFT	U008_S001	39
		U008_S002	39
		U008_S003	39
M0124285	LEVER:PRESSURE:RIGHT	U008_S001	40
		U008_S002	40
		U008_S003	40
M0124287	COVER:RIGHT UPPER:FUSING	U008_S001	41
		U008_S002	41
		U008_S003	41
M0124292	FUSING COVER:UPPER	U008_S001	42
		U008_S002	42
		U008_S003	42

Number	Part Name	Group	ID
M0124293	EXIT ROLLER:EXIT:FUSING	U008_S001	43
		U008_S002	43
		U008_S003	43
M0124295	GROUND PLATE:ASS'Y	U008_S001	44
		U008_S002	44
		U008_S003	44
M0124453	EXIT ROLLER	U009	3
M0124454	SPRING:EXIT ROLLER:EXIT	U009	4
M0124458	DISCHARGE BRUSH:EXIT:ASS'Y DRAWING	U009	5
M0124488	BUSHING:DIA6XDIA10X6	U005	53
		U009	6
		U010	9
M0124601	DECAL:LEVER:ENVELOPE:LEFT	U013	26
M0124602	DECAL:LEVER:ENVELOPE:RIGHT	U013	27
M0124603	DECAL:GUIDE PLATE:B	U008_S001	45
		U008_S002	45
		U008_S003	45
M0124699	DECAL:WARNING (HIGH TEMPERATURE):FRONT	U008	46
M0126252	BUSHING:TRANSFER ROLLER:RIGHT	U007	1
M0126254	SPRING:TRANSFER ROLLER	U007	2
M0126255	GEAR:TRANSFER ROLLER	U007	3
M0126256	ROLLER:POSITIONING:TRANSFER ROLLER	U007	4
M0126260	COVER:ELECTRODE PLATE	U007	5
M0131178	BRACKET:DRIVE:DUPLEX	U011	17
M0134455	GEAR:DRIVE:EXIT ROLLER	U009	7
M0134470	EXIT ROLLER:DUPLEX	U009	8
M0134610	GEAR:DRIVE:DUPLEX	U010	10
M0134611	BRACKET:DRIVE:DUPLEX:ASS'Y	U010	11
M0134622	EXIT ROLLER:DUPLEX	U010	12
M0134623	SPRING:EXIT	U010	13
M0134624	SPRING:EXIT:NO.2	U010	14
M0134635	SPRING:OPEN AND CLOSE:RIGHT	U010	15
M0134661	STOPPER:TRANSPORT SUB-UNIT:DUPLEX	U010	16

Exclusive Parts

Number	Part Name	Group	ID
M0134663	GUIDE PLATE:VERTICAL TRANSP ORT:LOWER	U010	17
M0134664	GUIDE PLATE:VERTICAL TRANSP ORT:UPPER	U010	18
M0134666	SHAFT:COVER:SWITCHBACK:OPE N AND CLOSE	U010	19
M0134667	SPRING:COVER:SWITCHBACK:OP EN AND CLOSE	U010	20
M0134668	SHEET:GUIDE:HORIZONTAL TRAN SPORT:LOWER	U010	21
M0134669	MAGNET CATCH:ASS'Y	U010	22
M0134671	SHEET:HORIZONTAL TRANSPORT :LEFT	U010	23
M0134672	SHEET:HORIZONTAL TRANSPORT :RIGHT	U010	24
M0134673	LEVER:OPEN AND CLOSE:NO.1	U010	25
M0134674	LEVER:OPEN AND CLOSE:NO.2	U010	26
M0134684	SHEET:DUPLEX	U010	27
M0134685	BUTTON:OPEN AND CLOSE:LOWE R	U010	28
M0134688	GROUND PLATE:HORIZONTAL TR ANSPORT:REAR	U010	29
M0134691	LEVER:OPEN AND CLOSE:LOWER	U010	30
M0134696	LEVER:OPEN AND CLOSE:LEFT	U010	31
M0134697	LEVER:OPEN AND CLOSE:RIGHT	U010	32
M0134698	BRACKET:OPEN AND CLOSE:LOW ER	U010	33
M0134761	TRANSPORT ROLLER:DUPLEX:MI DDLE	U010	34
M0134762	TRANSPORT ROLLER:DUPLEX:EX IT	U010	35
M0134765	PULLEY:TRANSPORT	U010	36
M0134774	TIMING BELT:DRIVE	U010	48
M0134776	TIMING BELT:HORIZONTAL TRAN SPORT	U010	49
M0134785	SPRING:COVER:SWITCHBACK:OP EN AND CLOSE	U010	39
M0134794	DECAL:GUIDE PLATE:VERTICAL T	U010	40

Number	Part Name	Group	ID
	RANSPORT:UPPER		
M0134797	FEELER:SENSOR:VERTICAL TRAN SPORT	U010	41
M0752610	COMPRESSION SPRING:LOCK:SID E FENCE	U005_S001	54
M0BB1100	(EU/AA):(M0BC):HEAT INSULATIN G PLATE:FUSING:FRONT	U013	28
M0BC0431	(EU/AA):(M0BC):MODEL NAME PLA TE:SP325SNW:EXTRA	ACCESSORIES	1
M0C32691	FEELER:PAPER END SENSOR	U005	82
M0C34204	PRESSURE ROLLER:DIA30	U008_S001	33
		U008_S002	33
		U008_S003	33
M1011301	PLATE:LOGO:RIC	ACCESSORIES	2
M1015799	(CHN):POWER SUPPLY CORD	ACCESSORIES	3
M1016250	TRANSFER ROLLER	U007	6
M1016259	ELECTRODE PLATE:SEPARATION	U007	7
M1092584	PRESSURE PLATE:SIDE FENCE:L EFT	U005_S001	55
M1092589	LEVER:LOCK:SIDE FENCE	U005_S001	56
M1092592	PAWL:LOCK:SIDE FENCE	U005_S001	57
M1161118	GEAR:DRIVE:FUSING:NO.1	U011	18
M1161121	GEAR:DRIVE:PAPER FEED:NO.1	U011	19
M1161122	GEAR:DRIVE:PAPER FEED:NO.2	U011	20
M1161124	GEAR:DRIVE:PAPER FEED:NO.4	U011	21
M1162672	RAIL:PAPER TRAY:LEFT	U005	58
M1171136	GEAR:DRIVE:DUPLEX SECTION	U011	22
M1174662	COVER:SWITCHBACK:OPEN AND CLOSE	U010	42
M1341382	RAIL:SCANNER:OPEN AND CLOSE	U001	8
M1341386	RAIL:STOPPER:SCANNER:OPEN A ND CLOSE	U001	9
M1540265	STEPPER MOTOR	U010	43
M1541099	(M288):HEAT INSULATING PLATE: FUSING:FRONT:TYPE A	U013	29
M1541177	CASE:DRIVE:ASS'Y	U011	23
M1542056	DISCHARGE LAMP	U013	30
M1542616	LEVER:PAPER VOLUME SENSOR	U005_S001	59

Exclusive Parts

Number	Part Name	Group	ID
M1542618	DECAL:PAPER TRAY:FRONT	U005_S001	60
M1542629	COVER:PAPER TRAY:MIDDLE	U005_S001	61
M1542640	COVER:PAPER TRAY:LEFT	U005_S001	62
M1542641	COVER:PAPER TRAY:RIGHT	U005_S001	63
M1542707	STAY:PAPER FEED	U005	89
M1542805	GUIDE PLATE:MANUAL FEED:LOW ER	U005	64
M1542815	DECAL:FEED PAPER AGAIN:PREV ENTION	U005	65
M1542831	DC SOLENOID:9.6W:24V	U005	66
M1542879	EXTENSION TRAY:MANUAL FEED	U005	67
M1544499	GROUND PLATE:EXIT ROLLER	U009	9
M1544694	GUIDE:HORIZONTAL TRANSPORT :UPPER	U010	44
M1544695	GUIDE:HORIZONTAL TRANSPORT :LOWER	U010	45
M1545402	POWER PACK:ASS'Y	U012	4
M1545697	(NA):POWER SUPPLY CORD:125V: 10A	ACCESSORIES	4
M1545699	(EU/AA):POWER SUPPLY CORD:25 0V:10A	ACCESSORIES	5
M1561240	EXTENSION TRAY:MF:ASS'Y	U001	10
M1561250	COVER:UPPER:MFP	U001	11
M1561254	SHAFT:TURN:SCANNER:LEFT	U001	12
M1561256	SHAFT:TURN:SCANNER:RIGHT	U001	13
M1561272	COIL SPRING:SCANNER	U001	14
M1561392	GUIDE PLATE:SCANNER:OPEN AN D CLOSE	U001	15
M2871043	COVER:U CONVEYER BELT:DUPL EX	U013	31
M2871370	COVER:REAR LOWER	U001	16
M2871851	OPTICAL WRITING UNIT:ASS'Y	U004_S001	7
M2872505	PAPER TRAY:ASS'Y	U005_S001	68
M2872589	PAPER TRAY:REAR	U005_S001	69
M2872611	TRAY:BASE	U005_S001	70
M2872612	END FENCE	U005_S001	71
M2872615	SIDE FENCE:LEFT	U005_S001	72
M2872618	COVER:SIDE FENCE:LEFT	U005_S001	73

Number	Part Name	Group	ID
M2872620	SIDE FENCE:RIGHT	U005_S001	74
M2872622	COVER:SIDE FENCE:RIGHT	U005_S001	75
M2872623	PAWL:LOCK:END FENCE	U005_S001	76
M2872624	CLICK:SIDE FENCE	U005_S001	77
M2872625	LEVER:LOCK:EXTENSION TRAY	U005_S001	78
M2872626	DECAL:EXTENSION TRAY	U005_S001	79
M2872627	LEVER:LOCK:END FENCE	U005_S001	80
M2872636	GEAR:16Z	U005_S001	81
M2872871	COVER:MANUAL FEED TABLE	U005	83
M2872875	SIDE FENCE:MANUAL FEED:RIGH T	U005	84
M2872876	SIDE FENCE:MANUAL FEED:LEFT	U005	85
M2872878	RACK:MANUAL FEED	U005	86
M2872879	COMPRESSION SPRING:SIDE FEN CE:MANUAL FEED	U005	87
M2872881	BASE:MANUAL FEED TABLE	U005	88
M2874030	(NA):FUSING UNIT:ASS'Y	U008_S003	47
M2874031	(EU/AA):FUSING UNIT:ASS'Y	U008_S001	48
M2874033	(CHN):FUSING UNIT:ASS'Y	U008_S002	49
M2874206	STRIPPER PAWLS	U008_S001	50
		U008_S002	50
		U008_S003	50
M2874220	(NA)FHEATER:700W:120V:INFRARE D	U008_S003	51
M2874221	(EU/AA/CHN):HEATER:700W:220V:I NFRARED	U008_S001	52
		U008_S002	52
M2874234	HOUSING:THERMOSTAT:ASS'Y	U008_S001	53
		U008_S002	53
		U008_S003	53
M2874263	THERMISTOR	U008_S001	54
		U008_S002	54
		U008_S003	54
M2874719	PIN:GUIDE:TRANSPORT	U010	46
M2874895	PIN:GUIDE:UPPER	U010	47
M2875003	PCB:WIFI	U012	10
M2875311	(CHN):POWER SUPPLY UNIT:ASS' Y	U012	6
M2875312	(EU/AA):POWER SUPPLY UNIT:AS	U012	7

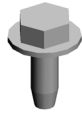
Exclusive Parts

Number	Part Name	Group	ID
	S'Y		
M2875313	(NA):POWER SUPPLY UNIT:ASS'Y	U012	8
M2880431	(M288):MODEL NAME PLATE:SP32 5SNW	ACCESSORIES	6
M2881089	CASE:USB	U013	32
M2881402	(EU/AA/NA):OPERATION PANEL:3I N1:ASS'Y	U003	2
M2881404	(CHN):OPERATION PANEL:3IN1:AS S'Y	U003	3
M2881600	SCANNER:ASS'Y	U002	1
M2882632	DECAL:PICK-UP PAPER JAM	U001	17
M2885052	PCB:ECBCTL:3IN1:ASS'Y	U012	9
M2891251	COVER:FRONT	U001	18
M2891252	BUTTON	U001	19
M2891253	COVER:SIDE PLATE:LEFT	U001	20
M2891255	COVER:SIDE PLATE:RIGHT	U001	21
M2891259	COVER:REAR MIDDLE:3IN1	U001	22
Note	See 2D parts catalog for the compon ents of the ARDF.	U002	2

Standard Parts



03603006N
SCREW - M3X6



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10



04503012N
TAPPING SCREW:3X12



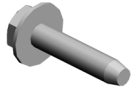
04504008N
TAPPING SCREW - M4X8



04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



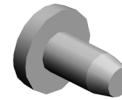
04513014N
TAPPING SCREW:3X14



04513030N
TAPPING SCREW:3X30



04523010N
BINDING SELF-TAPPING SCREW:3X10



04533006N
TAPPING SCREW - M3X6



04543006Q
TAPPING SCREW - M3X6



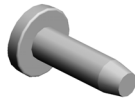
04543008Q
TAPPING SCREW:3X8



04543014Q
TAPPING SCREW:3X14



07200040E
RETAINING RING - M4



08025318
BINDING HEAD TAPPING SCREW:ES:3X10



08046127
HEXAGONAL BOLT:DOUBLE SCREW:M3X8



08050104
RETAINING RINGS-E:SILENCER:DIA4



08050106
RETAINING RINGS-E:SILENCER:DIA6



09504006N
SCREW - M4X6



09543010N
SCREW:POLISHED ROUND/SPRING:M3X10



11050197
WIRE SADDLE



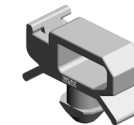
11050568
CLAMP:LWSS-0504



11050598
CLAMP:LWSS-1N



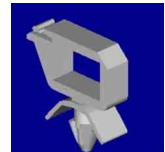
11050758
CLAMP:LWSM-0306A



11050760
CLAMP:LWSM-0511A



11050761
CLAMP:LWS-0511A



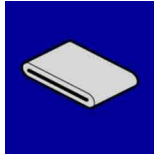
11050762
CLAMP:LWS-0711A

Standard Parts



12042612

MICRO SWITCH:D3V-16506-3
C25



16072774

FERRITE CORE:K3 FF

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
202006-01	2006 Modification	-			M1542707	STAY:PAPER FEED	U005	89	1				
202001-01	2001 Modification	-	M2872671	FEELER:PAPER END SENSOR	M0C32691	FEELER:PAPER END SENSOR	U005	82	1	O/O			
201910-01	1910 Modification	-	M0124253	PRESSURE ROLLER:DIA30	M0C34204	PRESSURE ROLLER:DIA30	U008_S001	33	1	O/O			
			M0124253	PRESSURE ROLLER:DIA30	M0C34204	PRESSURE ROLLER:DIA30	U008_S002	33	1	O/O			
			M0124253	PRESSURE ROLLER:DIA30	M0C34204	PRESSURE ROLLER:DIA30	U008_S003	33	1	O/O			
201905-01	1905 Modification	-	M0134771	TIMING BELT:HORIZONTAL TRANSPORT	M0134776	TIMING BELT:HORIZONTAL TRANSPORT	U010	49	1	O/O			
201905-02	1905 Modification	-	M0134772	TIMING BELT:DRIVE	M0134774	TIMING BELT:DRIVE	U010	48	1	O/O			
201806-01	1806 Modification	-	M2875001	PCB:WIFI	M2875003	PCB:WIFI	U012	10	1	O/O			
201805-01	1805 Modification	-			M0121064	GROUND PLATE:OPC	U013	33	1				

