

Digital B&W Copiers
(M154/M155/M174/M175-NA)
Parts Catalog

Parts change information sample

 **Add**

 **Update**

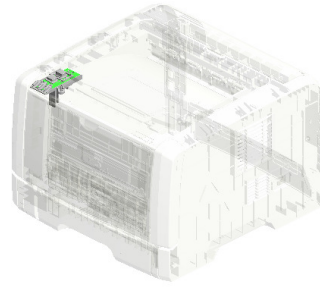
 **Delete**

Model	Product Code	PC Style
B&W Printers	M154/M155/M174/M175	3D

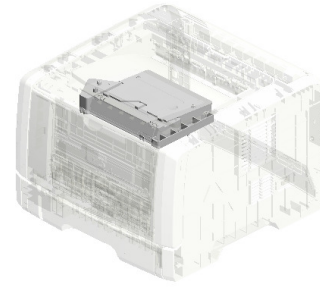
Unit All



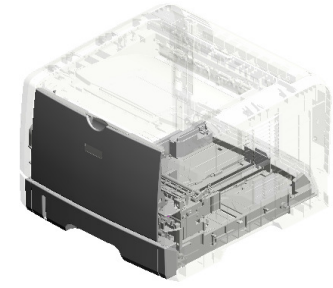
U001
EXTERIOR



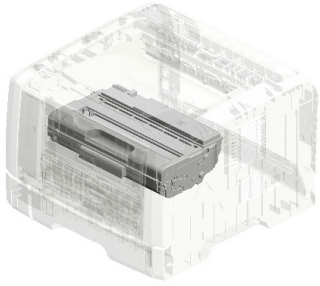
U002
OPERATION



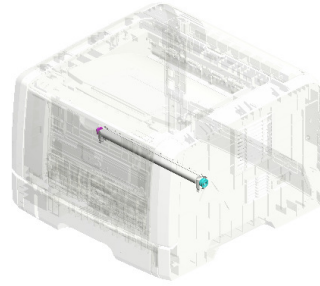
U003
LASER UNIT



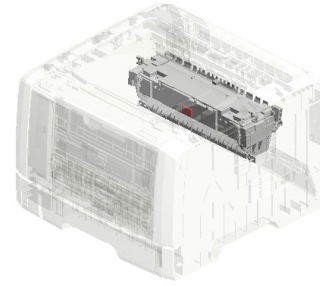
U004
PAPER FEED



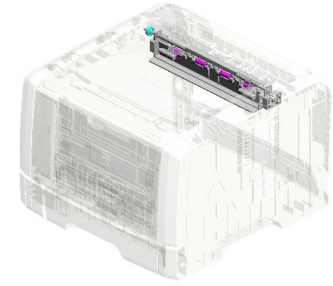
U005
PCU



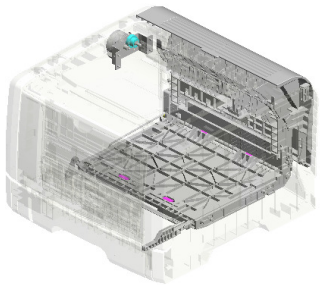
U006
TRANSFER/SEPARATION



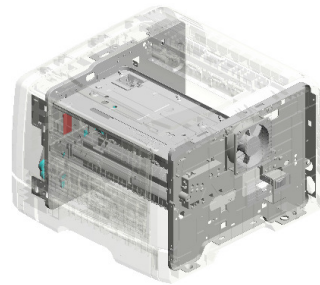
U007
FUSING



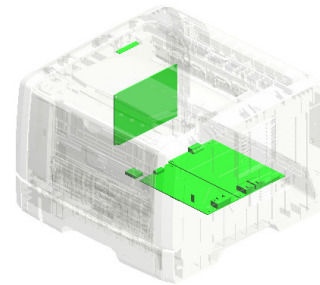
U008
PAPER EXIT



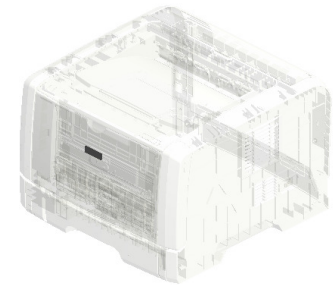
U009
DUPLEX



U010
MAIN DRIVE

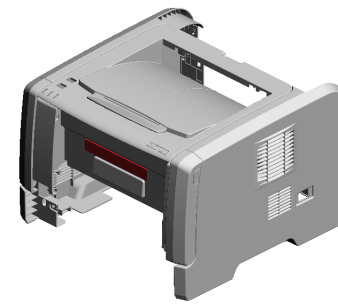
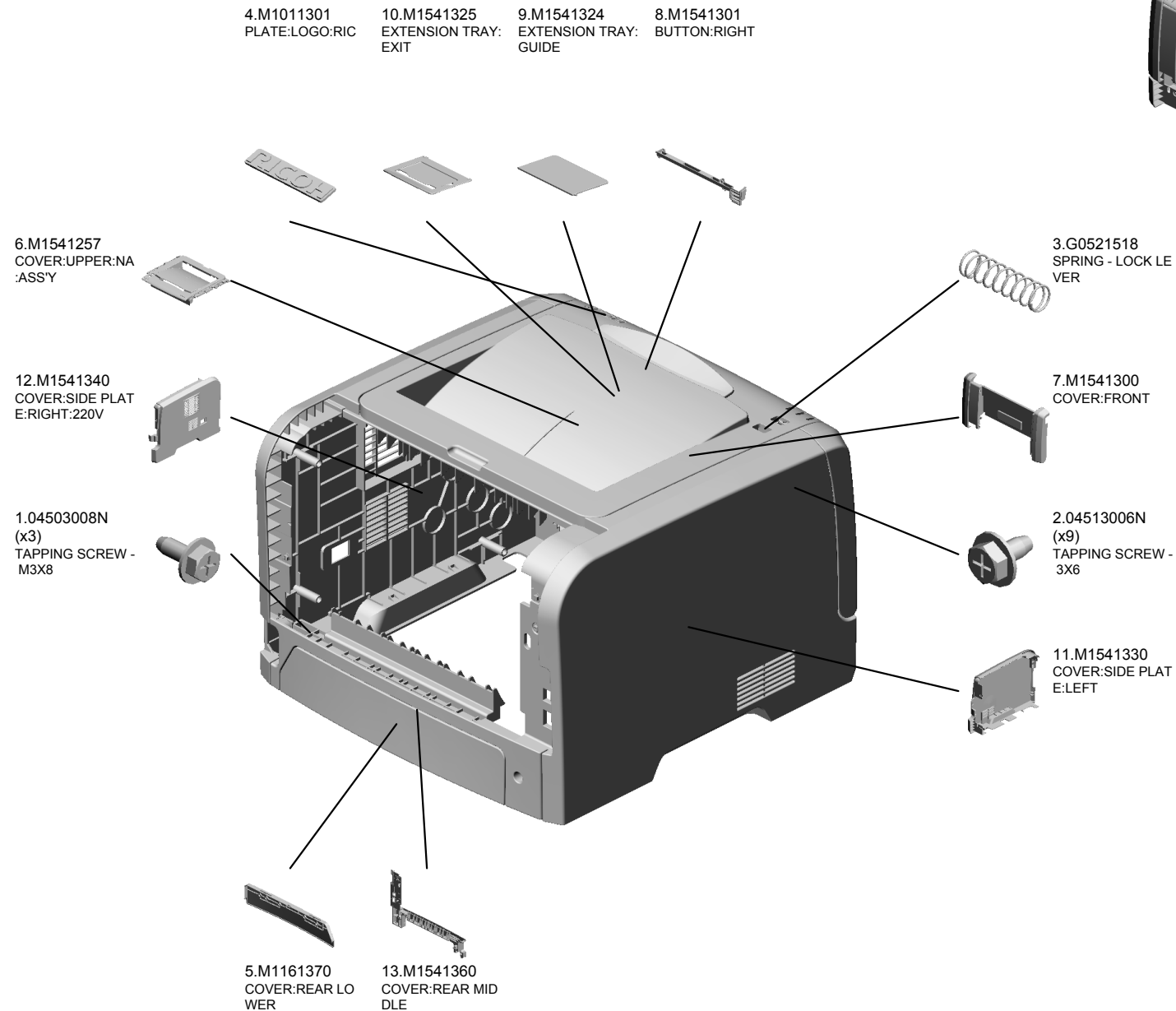


U011
ELECTRICAL

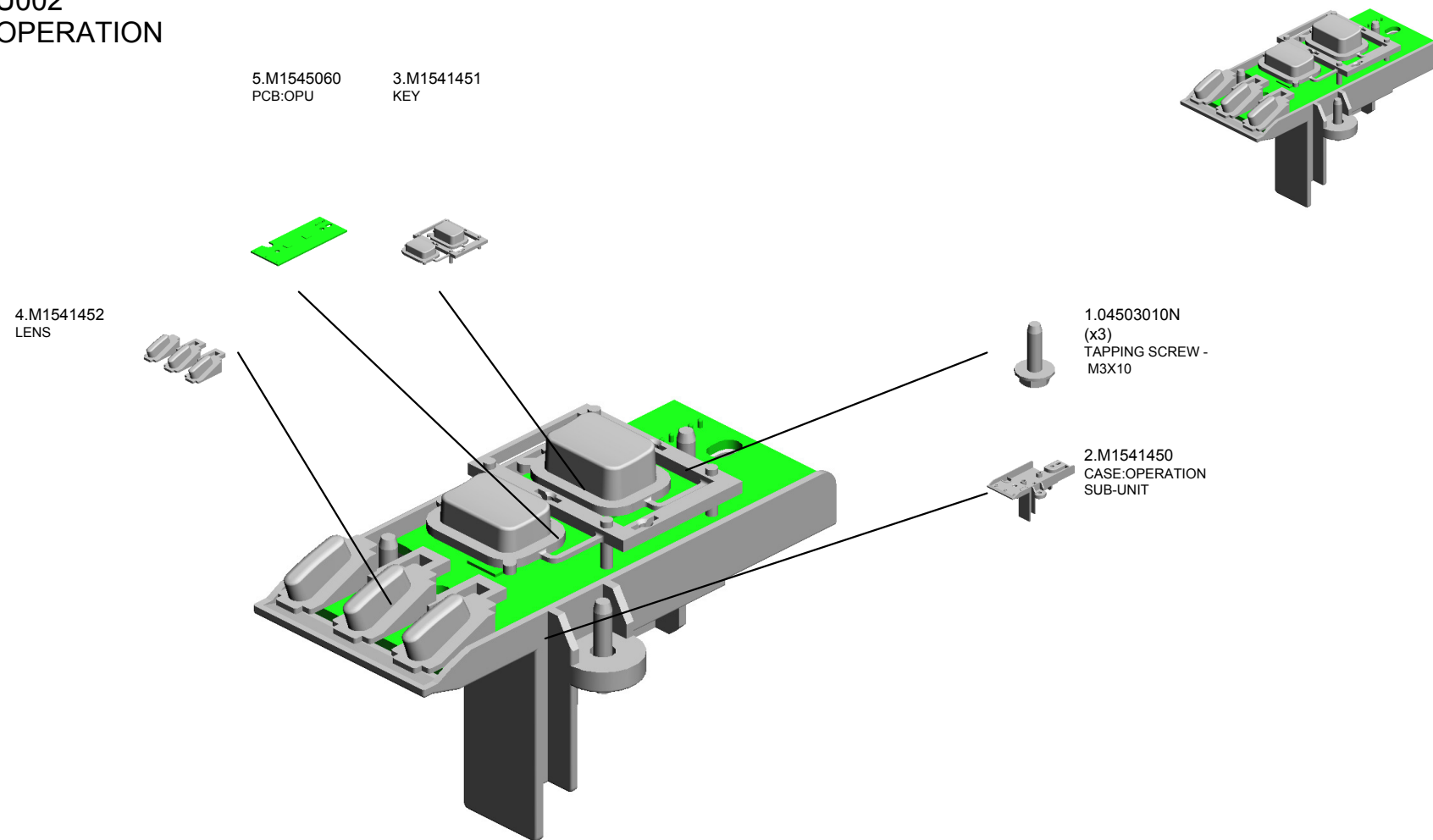


U012
ACCESSORIES

U001 EXTERIOR

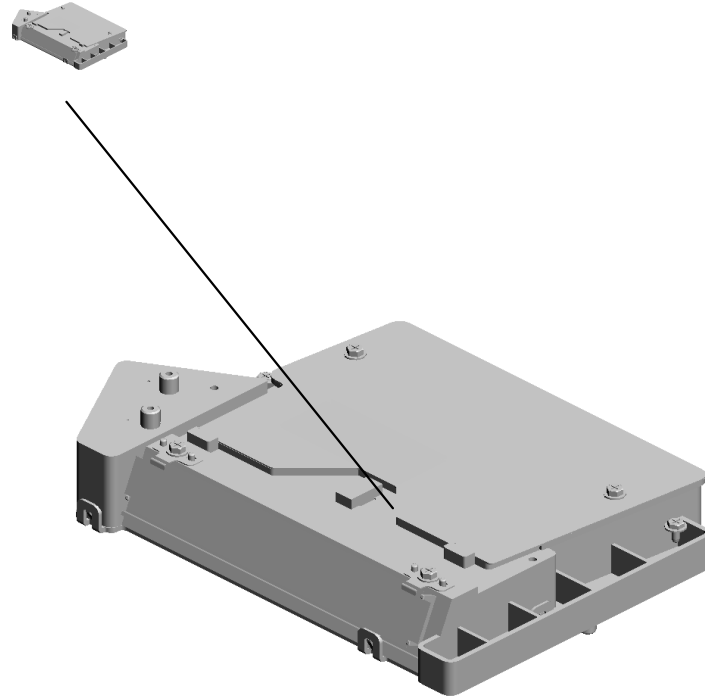


U002 OPERATION



U003.LASER UNIT

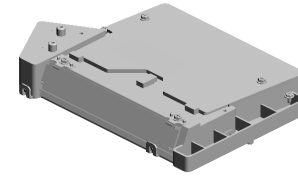
U003 S001
M1541851
IMAGING UNIT:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U003 LASER UNIT

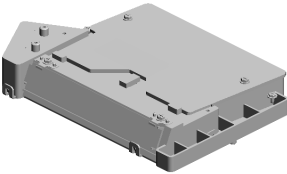
5.04543008Q
(x3)
TAPPING SCREW:
3X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U003_S001
IMAGING UNIT:ASS'Y

3.04523010N
BINDING SELF-TA
PPING SCREW:3X
10

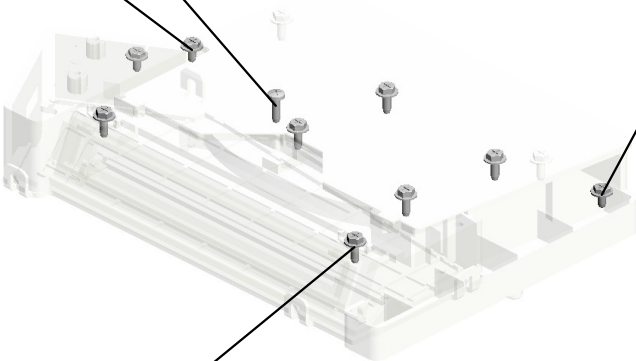


6.M1541851
IMAGING UNIT:AS
S'Y

2.04513006N
TAPPING SCREW -
3X6



4.04543006Q
(x2)
TAPPING SCREW -
M3X6



1.04503008N
(x6)
TAPPING SCREW -
M3X8

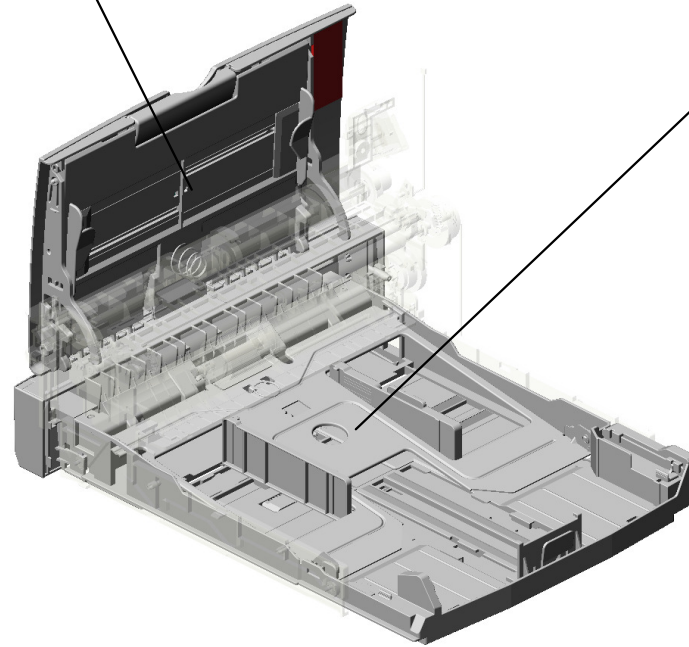
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U004.PAPER FEED

U004_S002
M1542535
MANUAL FEED TABLE:ASS'Y



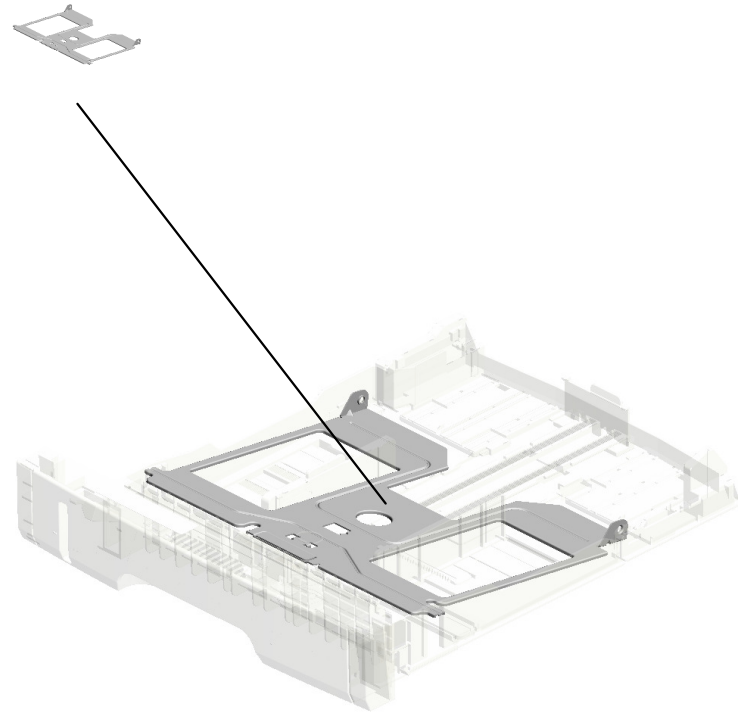
U004_S001
M1542505
PAPER TRAY:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U004_S001.PAPER TRAY:ASS'Y

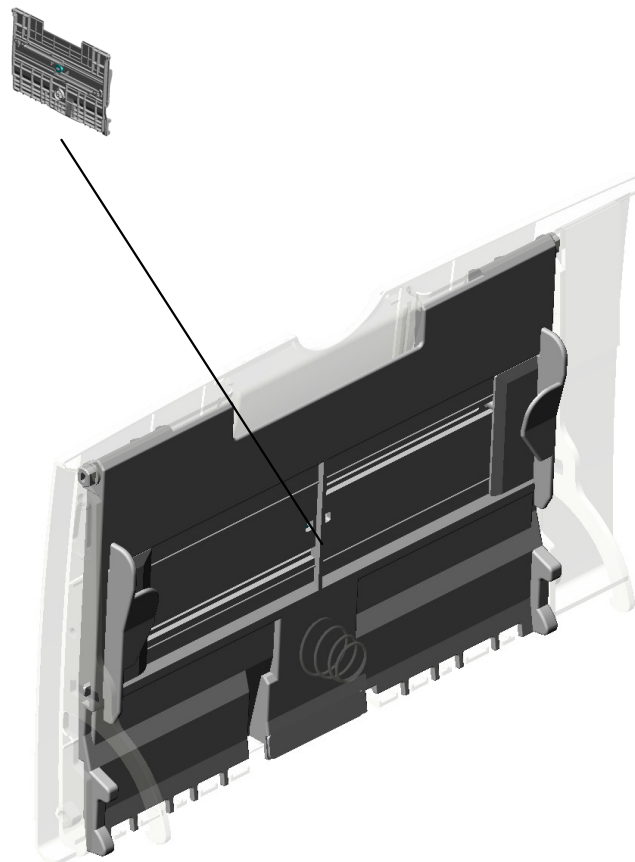
U004 S001 S001
M0122610
TRAY BOTTOM PLATE



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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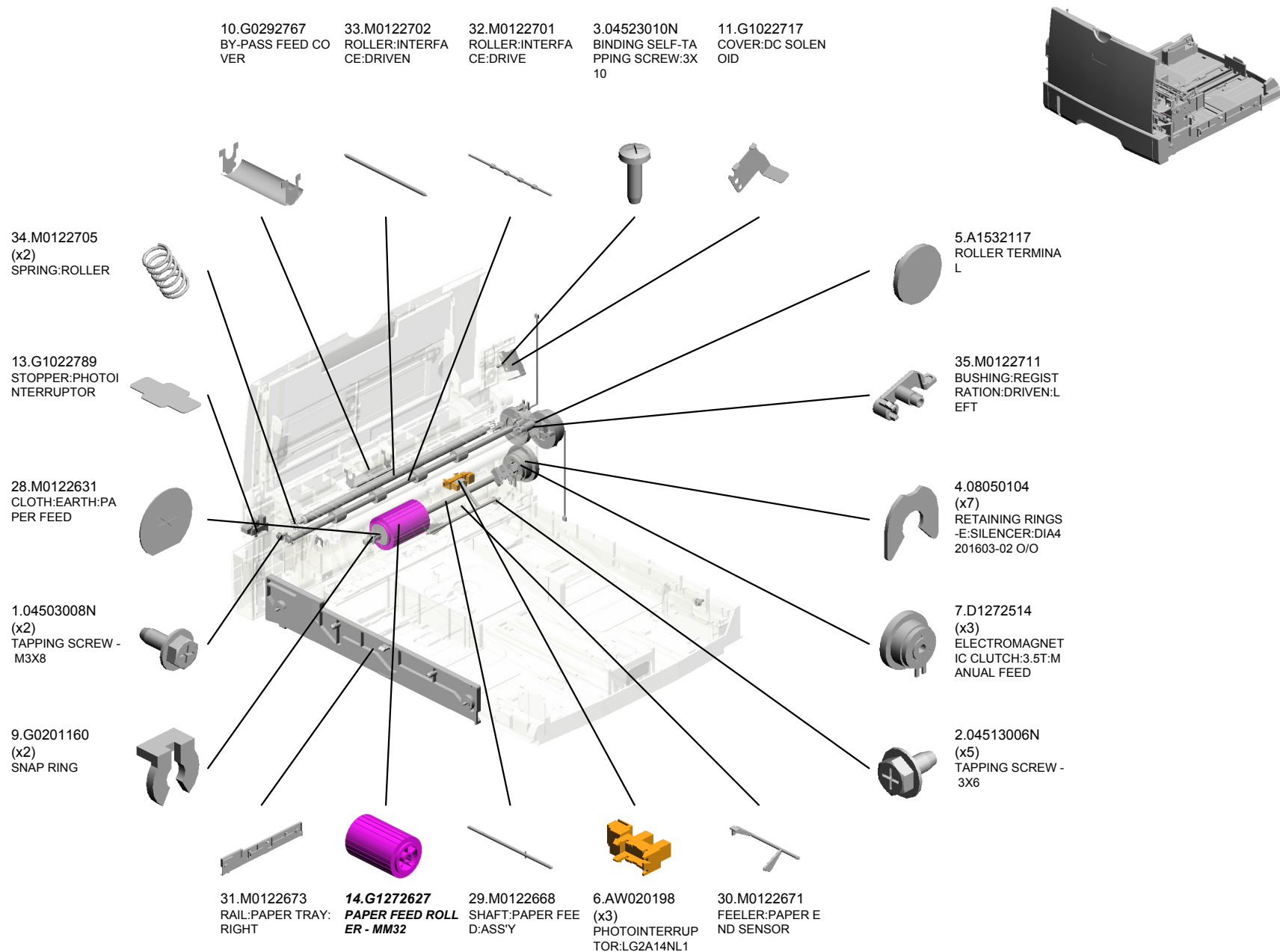
U004_S002.MANUAL FEED TABLE:ASS'Y

U004 S002 S001
M1542868
MANUAL FEED TABLE:SUB-A
SS'Y

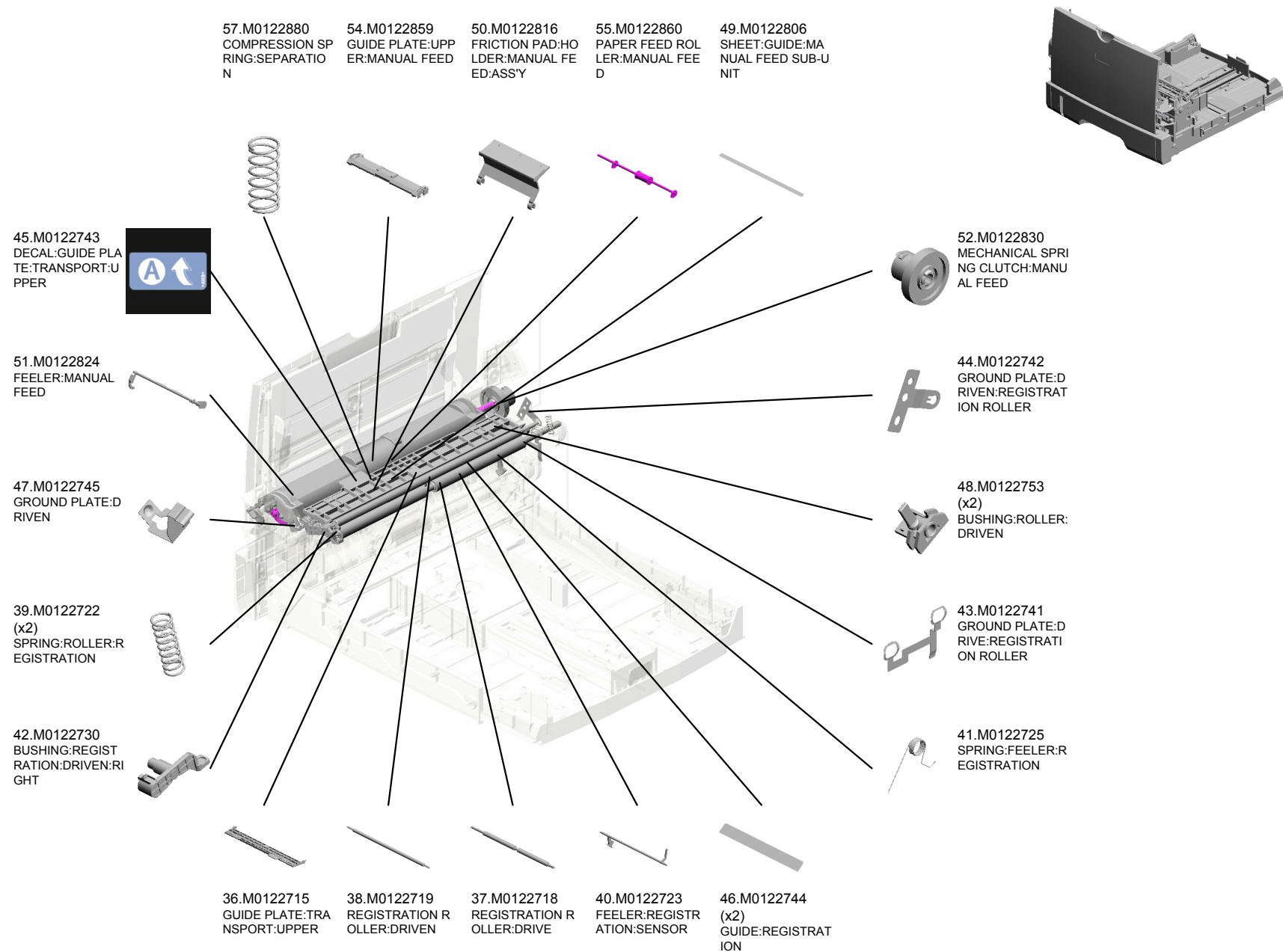


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U004 PAPER FEED

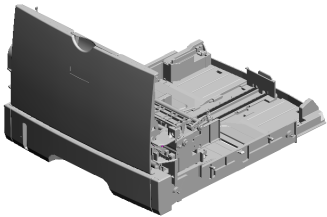


U004 PAPER FEED



U004
PAPER FEED

66.M1542805 67.M1542831
GUIDE PLATE:MAN DC SOLENOID:9.6
UAL FEED:LOWER W:24V



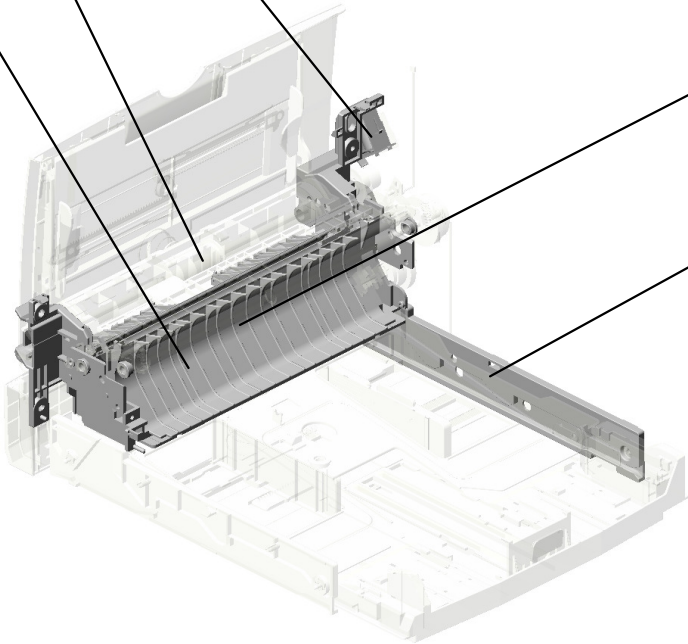
58.M0124488
(x6)
BUSHING:DIA6XDI
A10X6



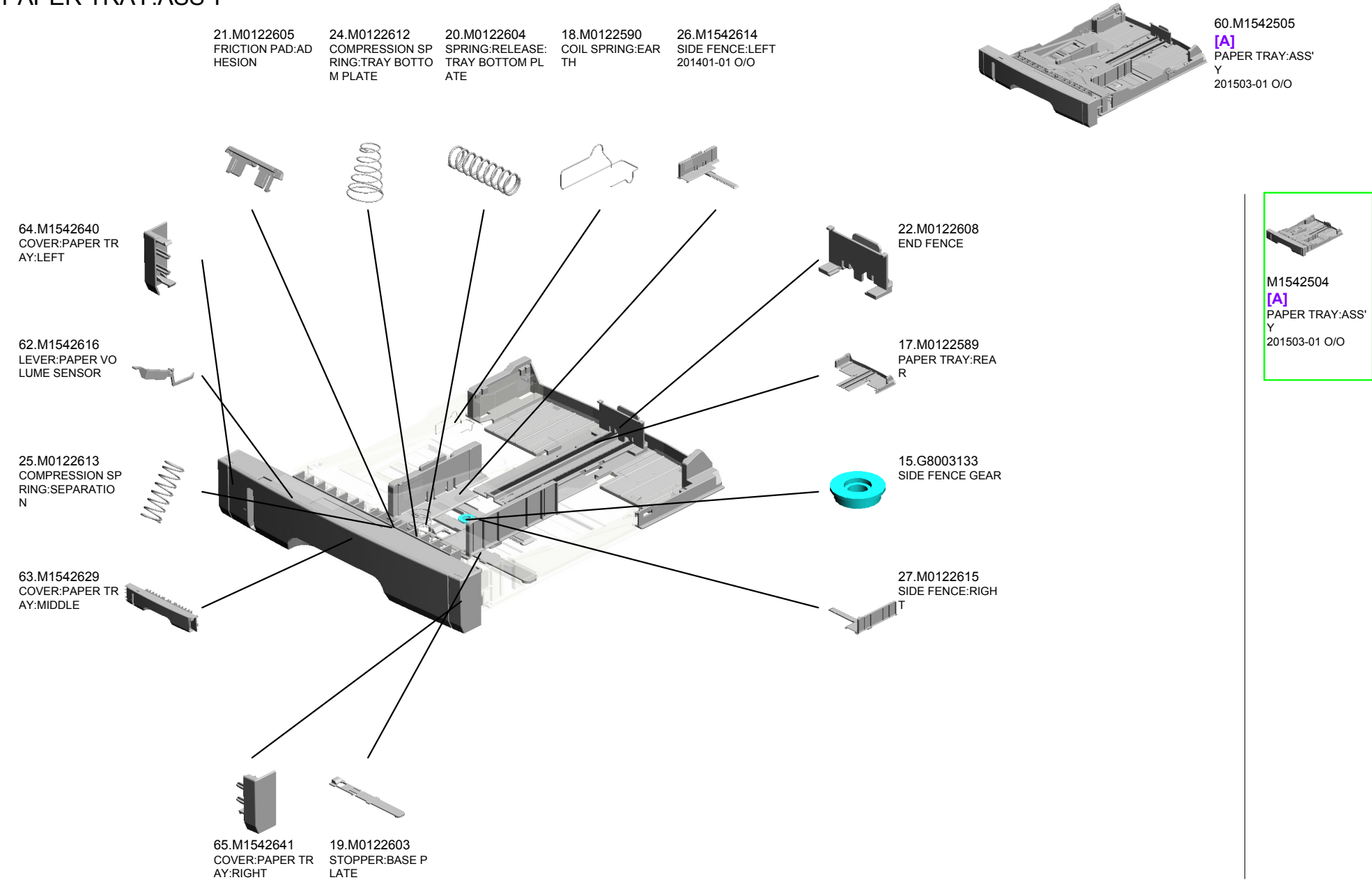
73.M1542707
STAY:PAPER FEE
D



59.M1162672
RAIL:PAPER TRAY:
LEFT

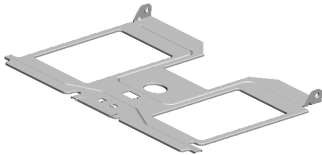


U004_S001
PAPER TRAY:ASS'Y

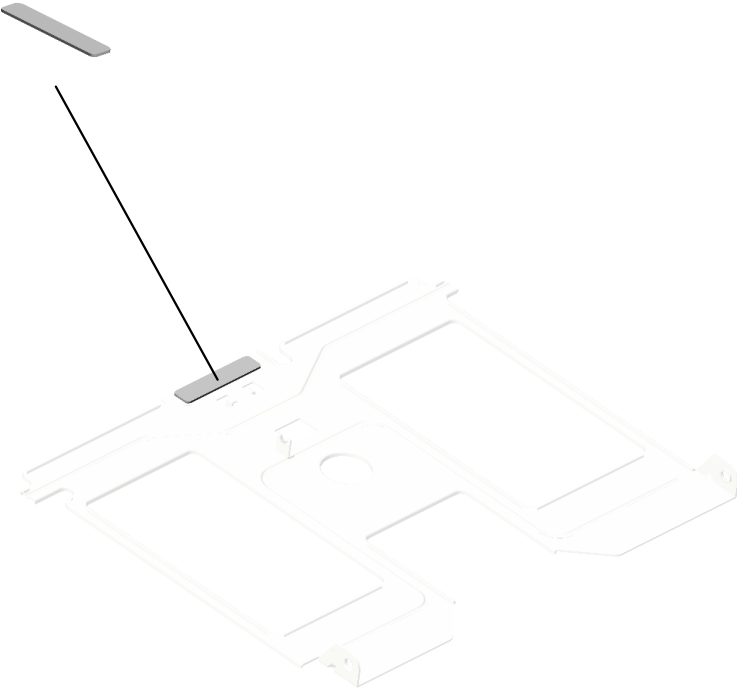


U004_S001_S001
TRAY BOTTOM PLATE

16.GF013001
BOTTOM PLATE P
AD



23.M0122610
TRAY BOTTOM PL
ATE



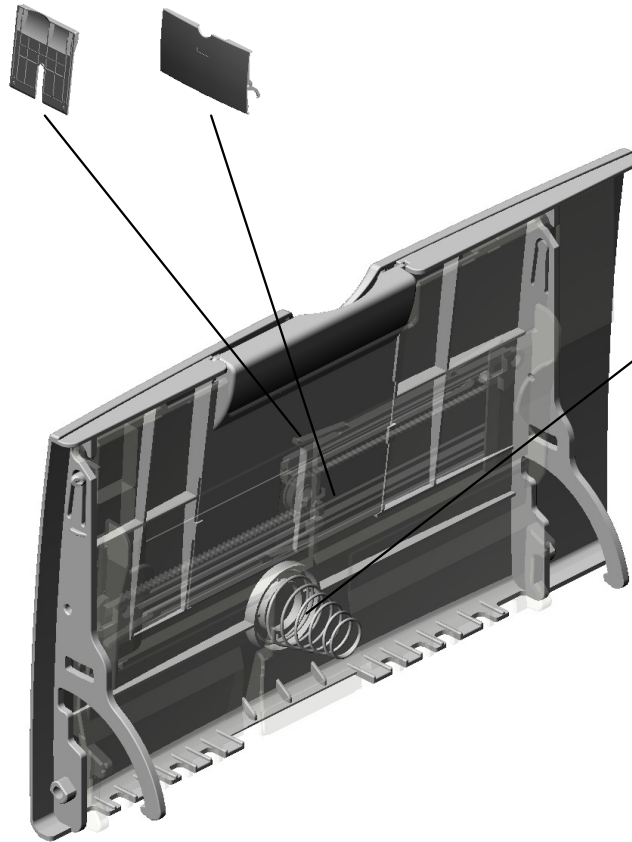
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U004_S002 MANUAL FEED TABLE:ASS'Y

72.M1542879
EXTENSION TRAY:
MANUAL FEED

69.M1542870
COVER:MANUAL F
EED TABLE

61.M1542535
MANUAL FEED TA
BLE:ASS'Y



56.M0122874
COMPRESSION SP
RING:MANUAL FEE
D



U004_S002_S001
MANUAL FEED TABLE:SUB-ASS'Y

53.M0122833 8.G0123050
DECAL:SIDE FENC SIDE FENCE GEAR
E:MANUAL FEED

68.M1542868
MANUAL FEED TA
BLE:SUB-ASS'Y

70.M1542875
SIDE FENCE:MAN
UAL FEED:RIGHT

71.M1542877
SIDE FENCE:MAN
UAL FEED:LEFT

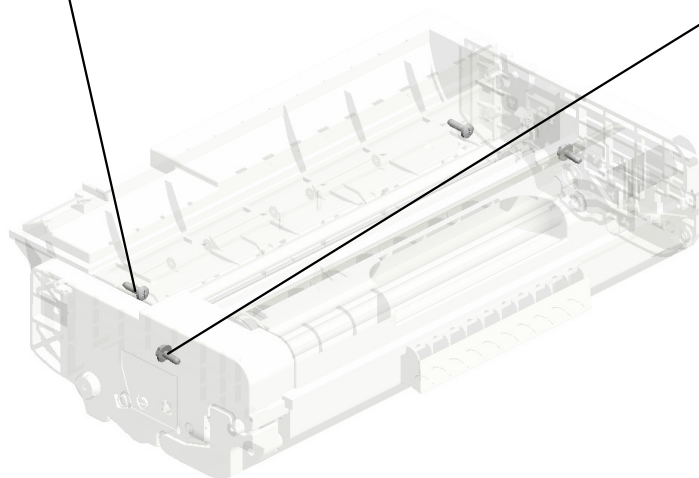
12.G1022755
(x2)
RACK:SIDE FENCE
:REAR

16.GF013001
BOTTOM PLATE P
AD

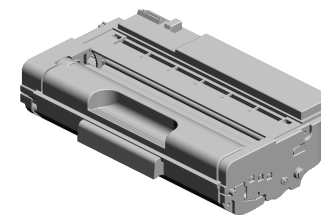
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U005 PCU

2.04523010N
(x2)
BINDING SELF-TAP-
PING SCREW:3X
10

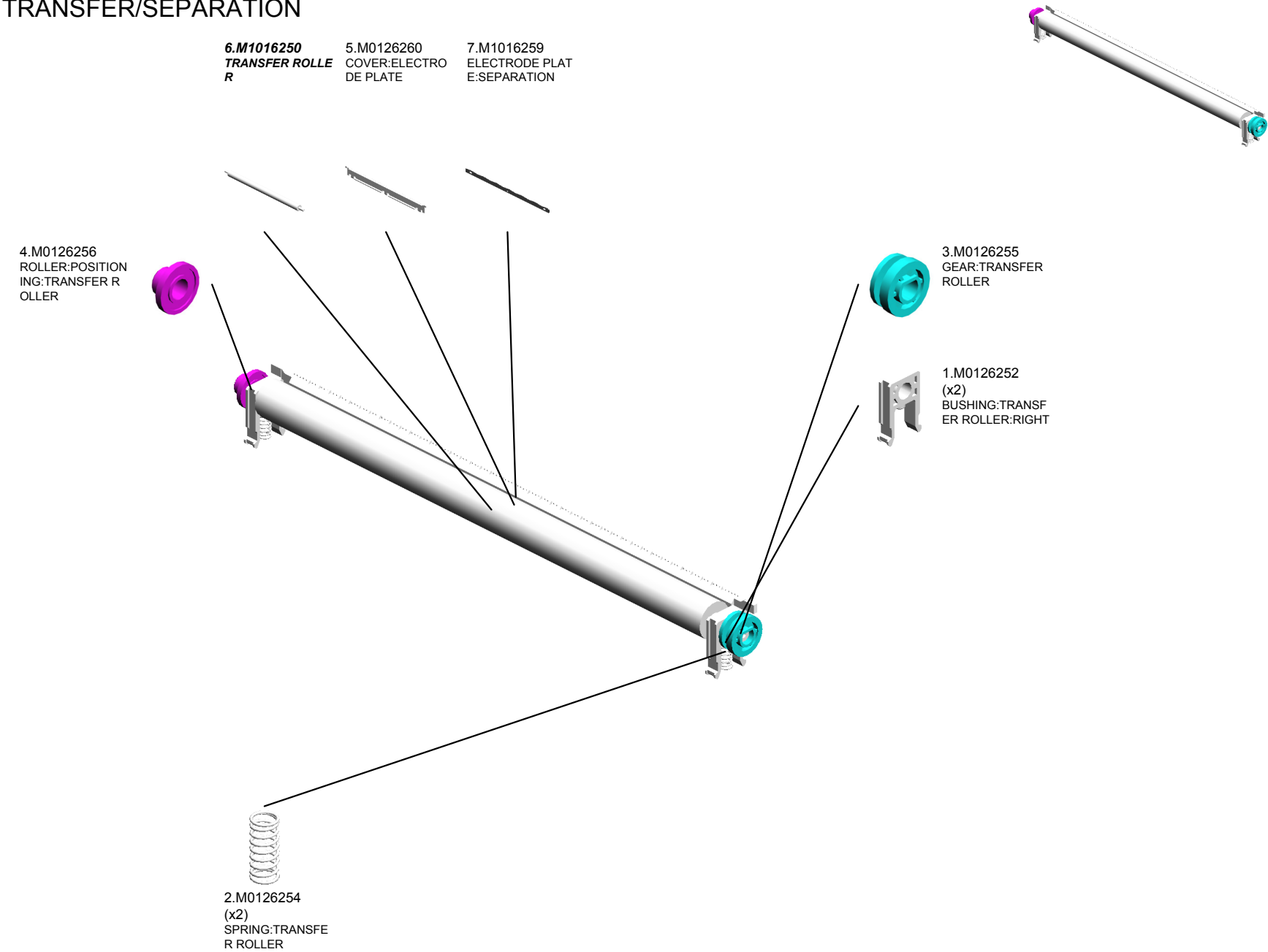


1.04503008N
(x2)
TAPPING SCREW -
M3X8



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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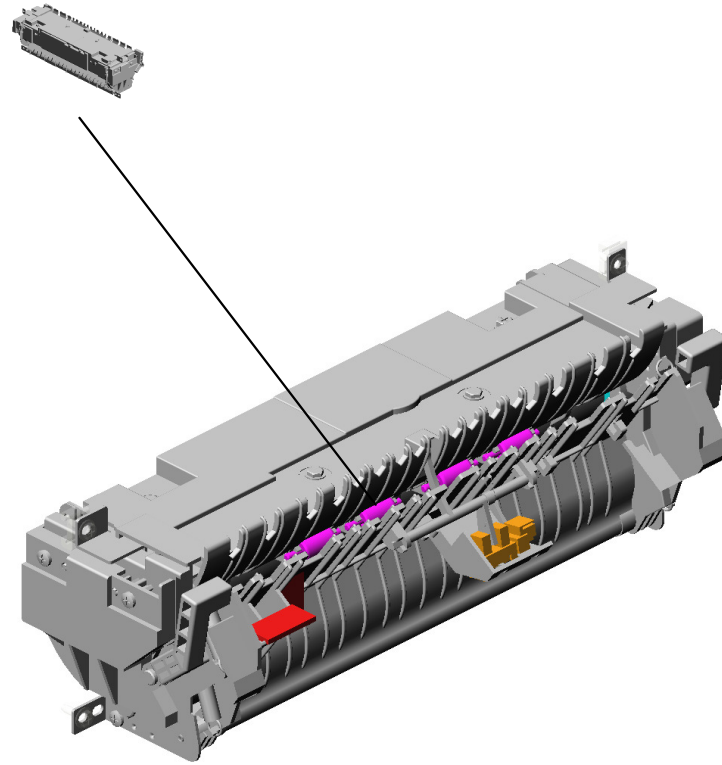
U006
TRANSFER/SEPARATION



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U007.FUSING

U007 S001
M1544030
FUSING UNIT:NA:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U007 FUSING

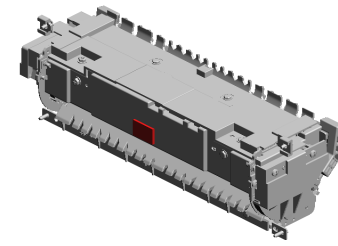
4.04513008N
(x2)
TAPPING SCREW -
M3X8

39.M0124270
(x2)
THERMAL INSULA
TING BUSHING:FU
SING UNIT

2.04503010N
(x2)
TAPPING SCREW -
M3X10



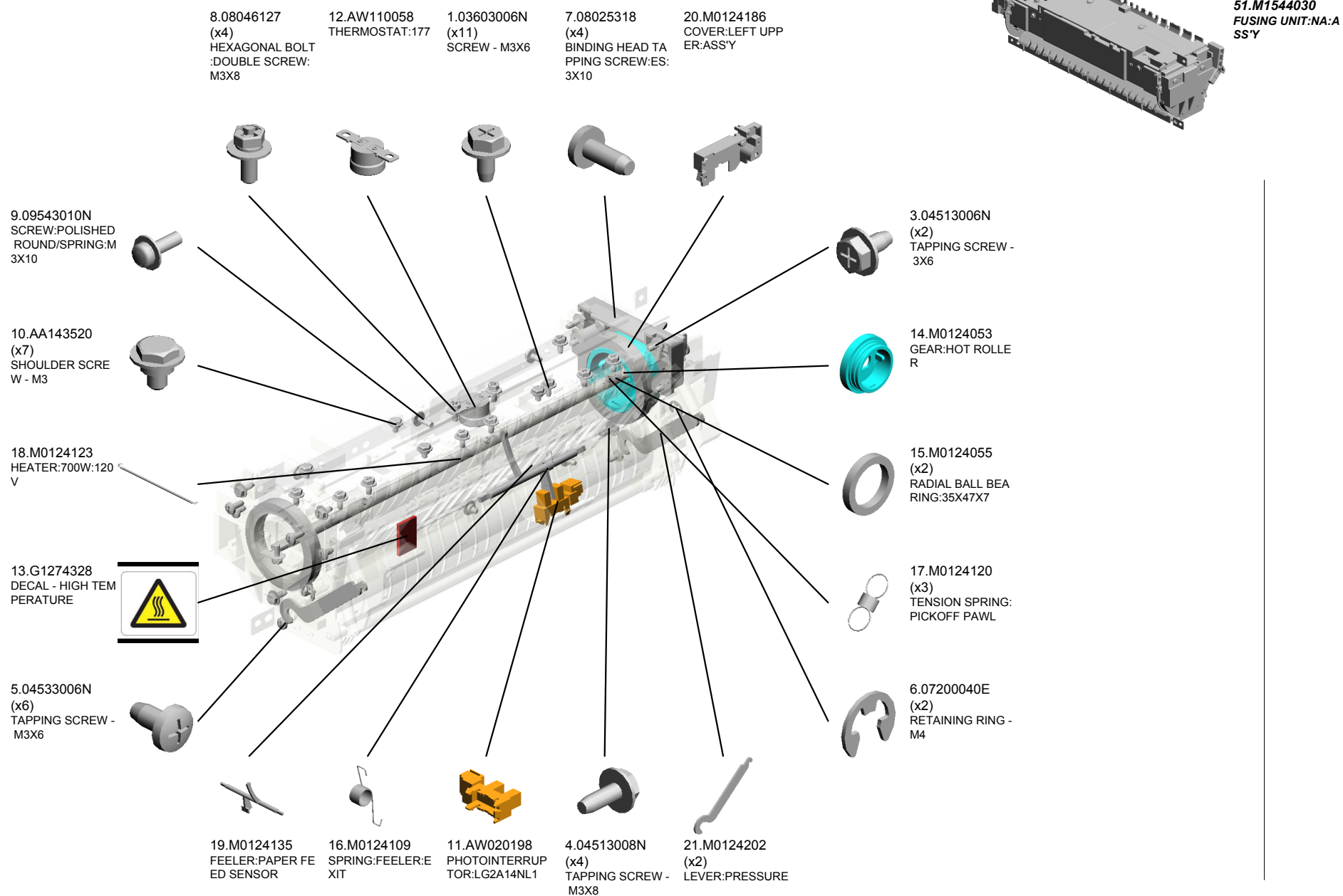
50.M0124699
DECAL:WARNING (HIGH TEMPERATU
RE):FRONT



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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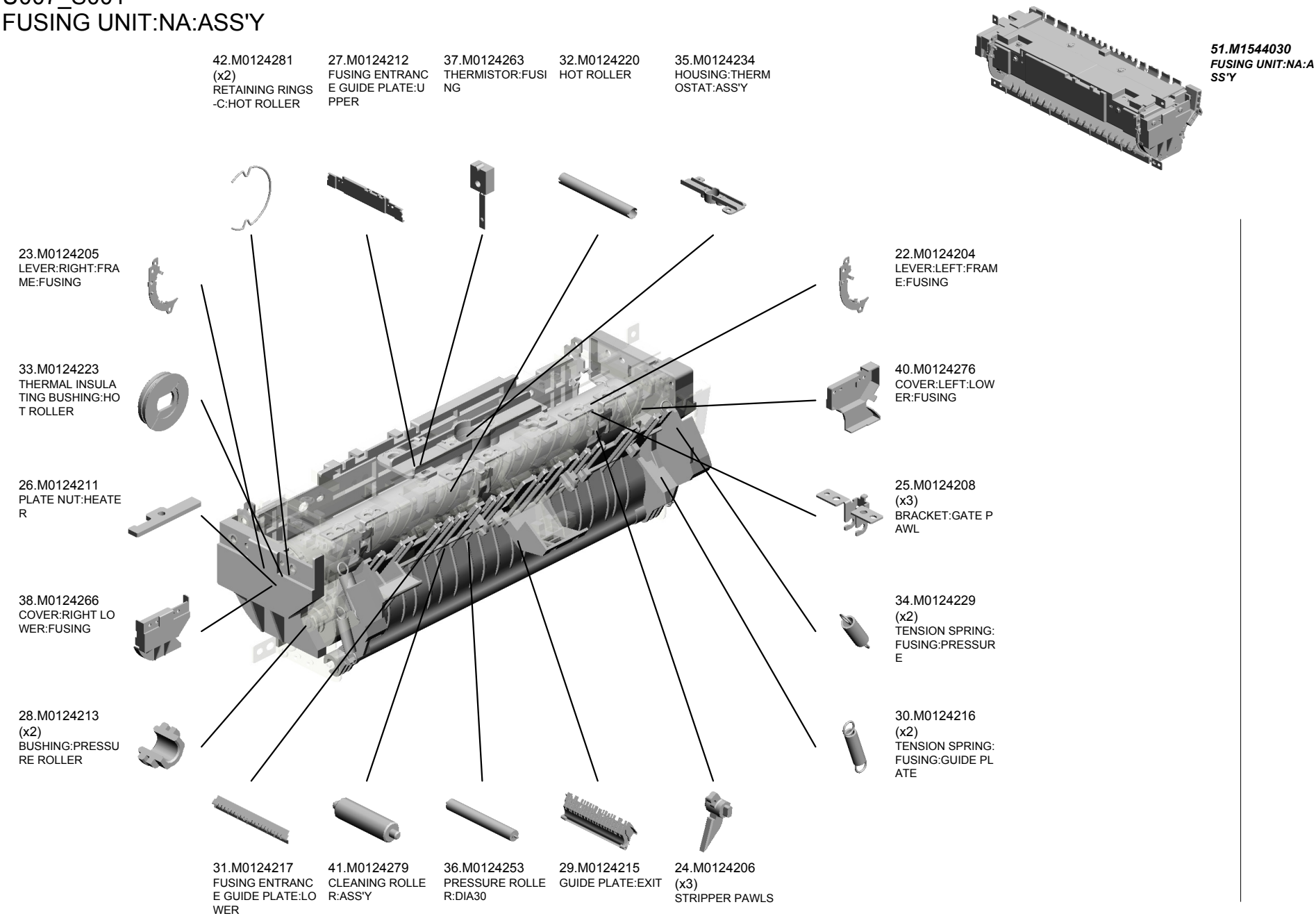
U007_S001

FUSING UNIT:NA:ASS'Y



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U007_S001
FUSING UNIT:NA:ASS'Y

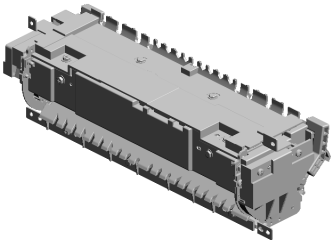


U007_S001
FUSING UNIT:NA:ASS'Y

48.M0124295
GROUND PLATE:A
SS'Y

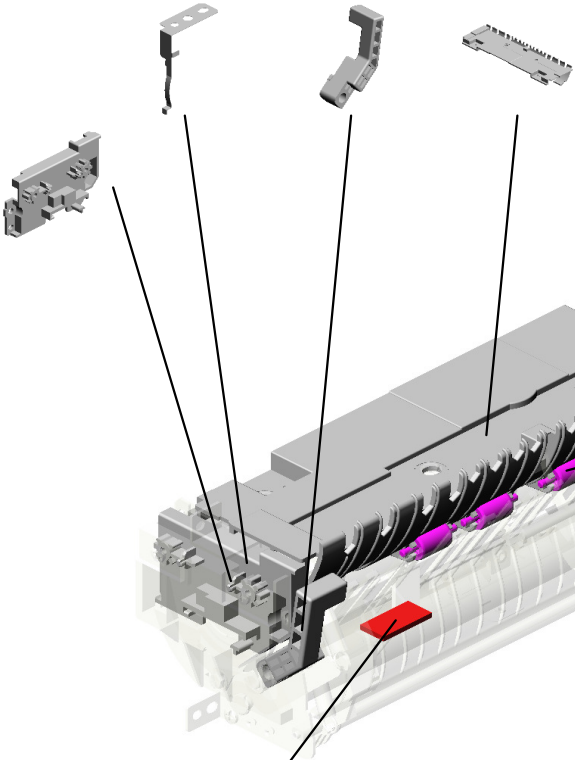
43.M0124284
LEVER:PRESSURE
:LEFT

46.M0124292
FUSING COVER:U
PPER



51.M1544030
FUSING UNIT:NA:A
SS'Y

45.M0124287
COVER:RIGHT UP
PER:FUSING



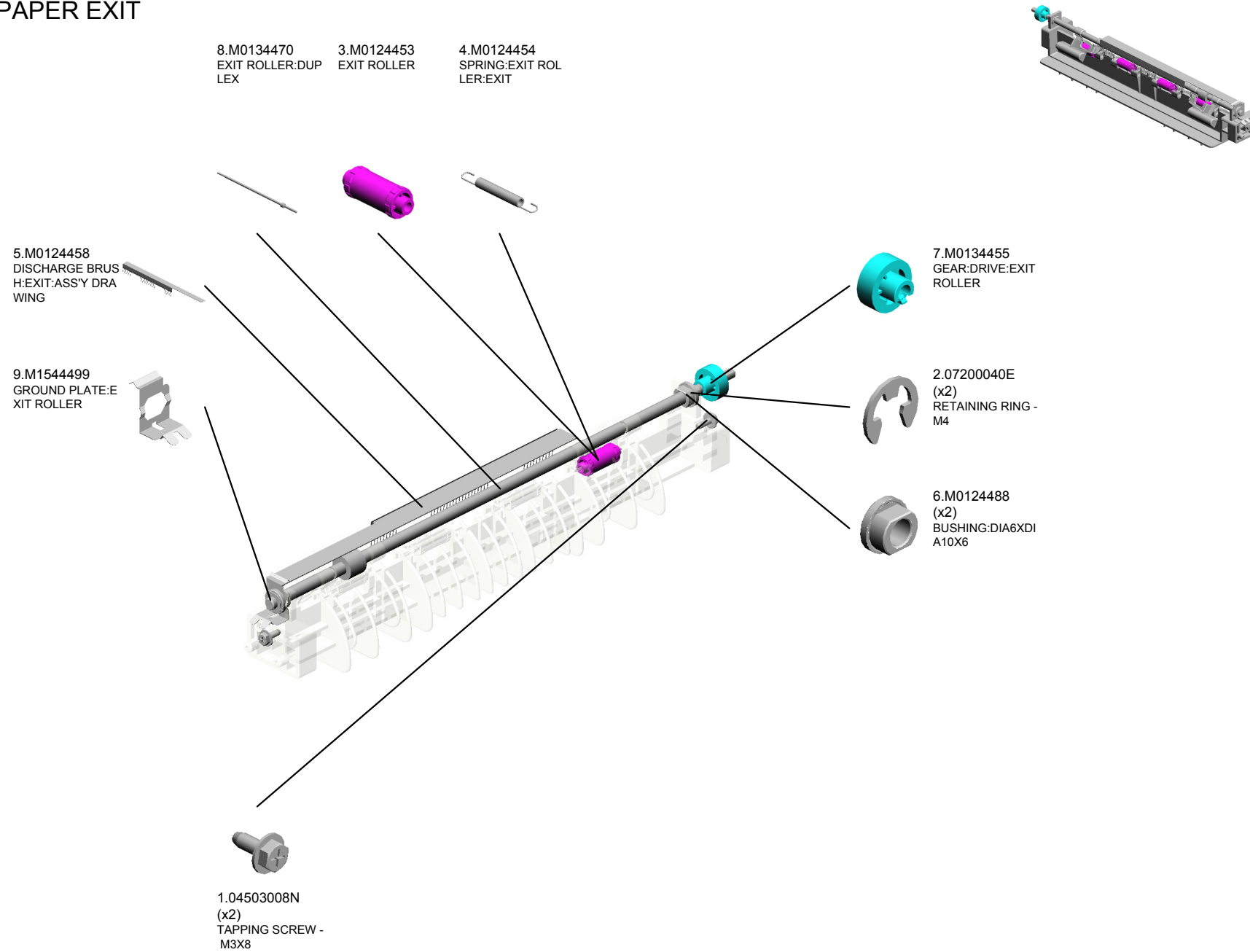
44.M0124285
LEVER:PRESSURE
:RIGHT

47.M0124293
(x4)
EXIT ROLLER:EXIT
:FUSING



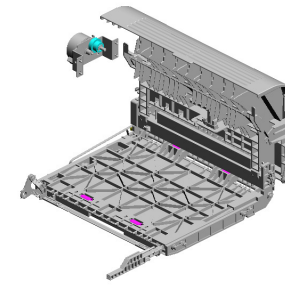
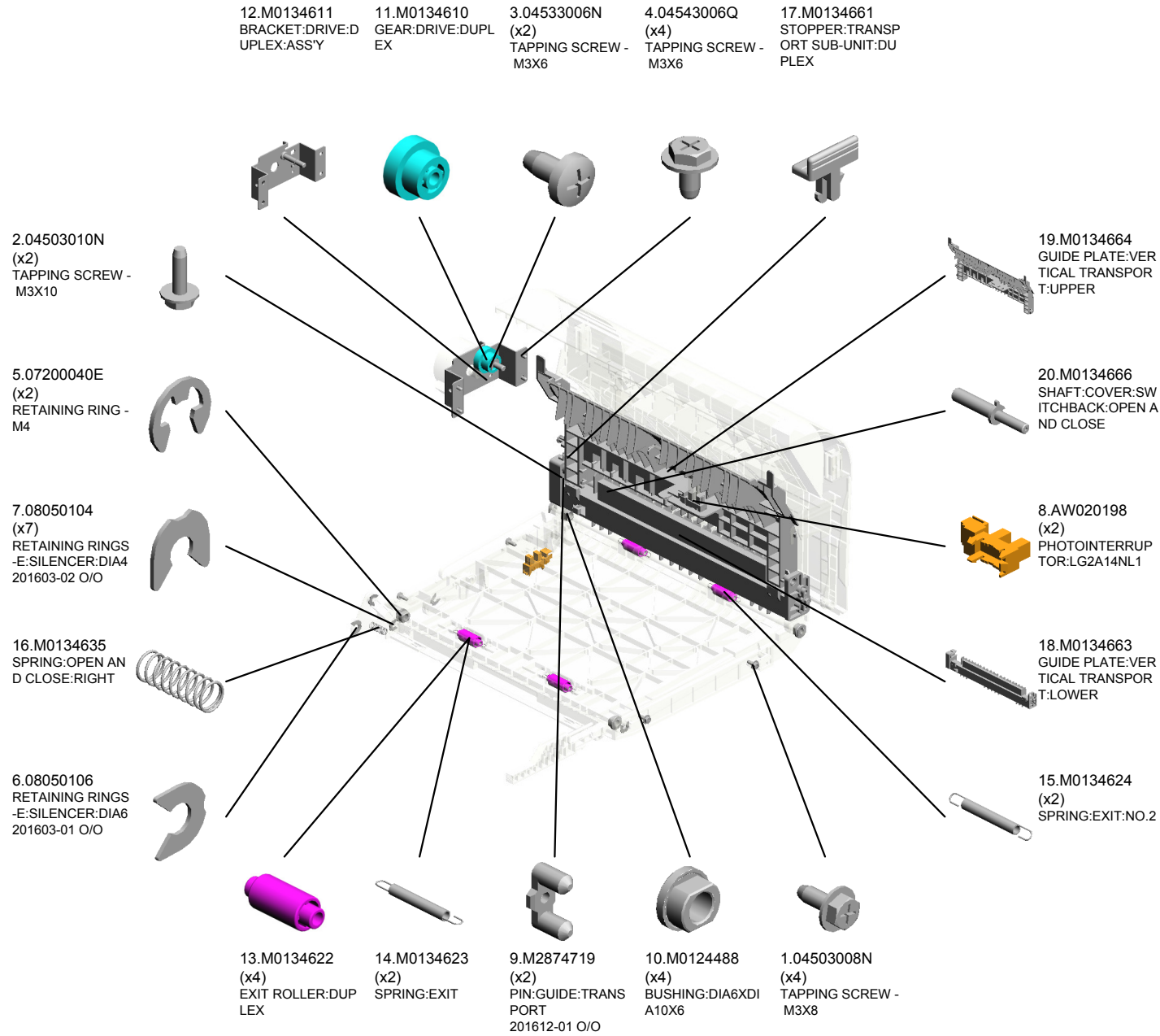
49.M0124603
DECAL:GUIDE PLA
TE:B

U008 PAPER EXIT

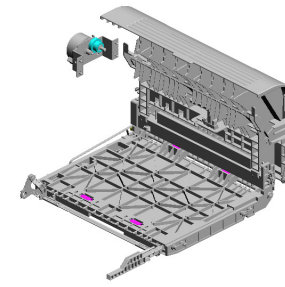
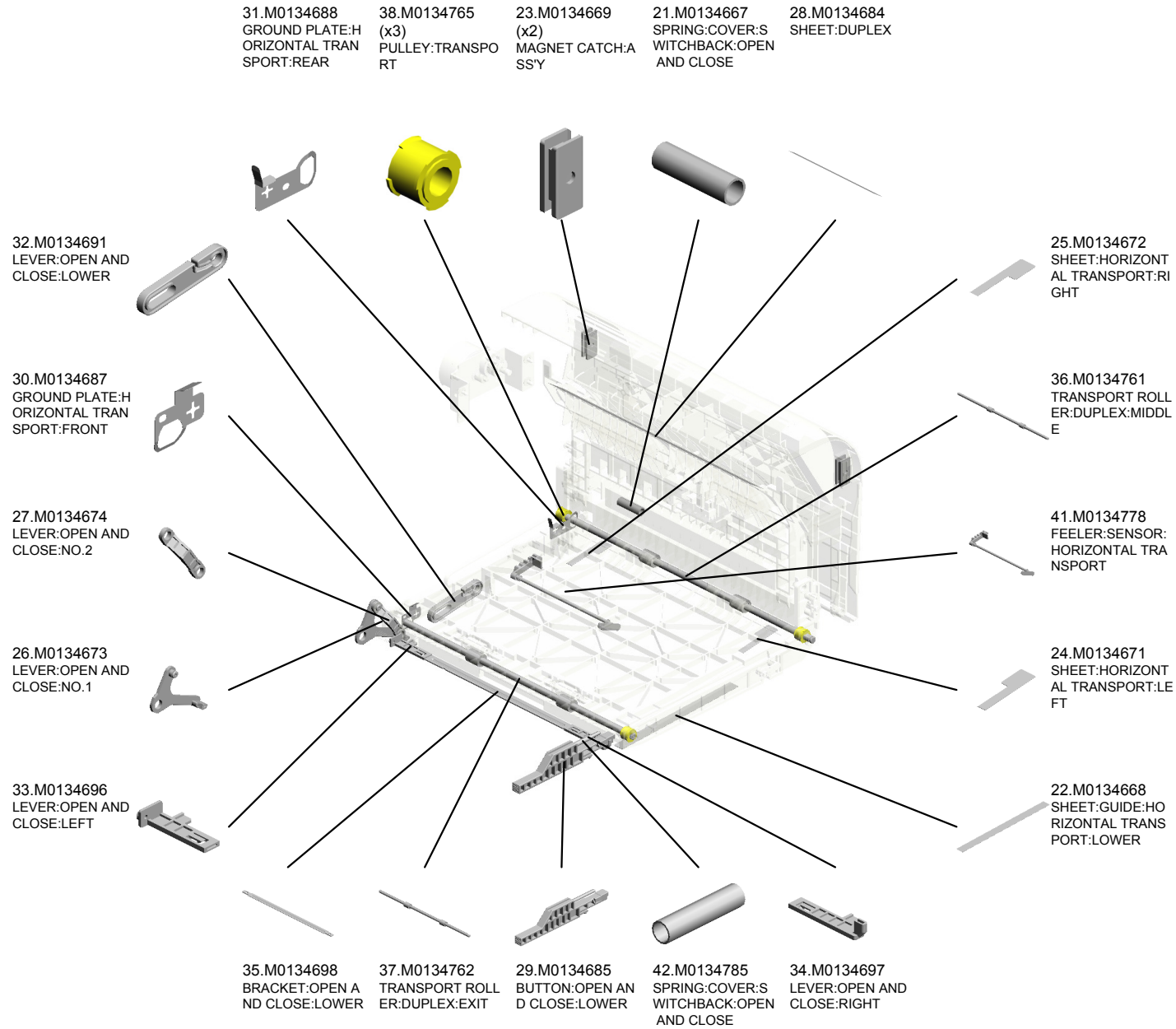


U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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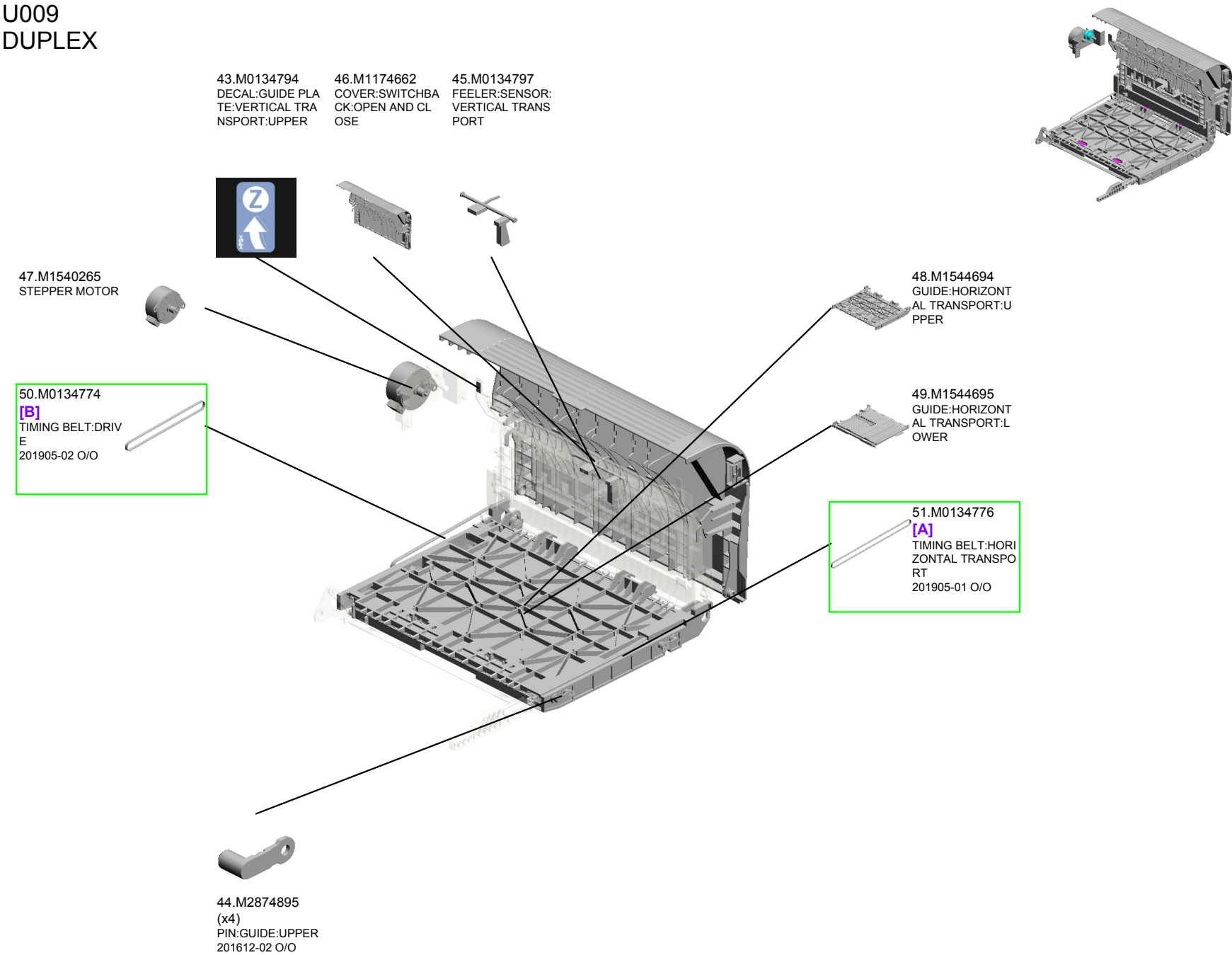
U009 DUPLEX



U009 DUPLEX

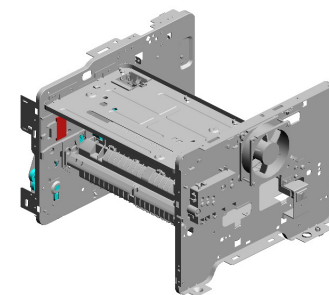
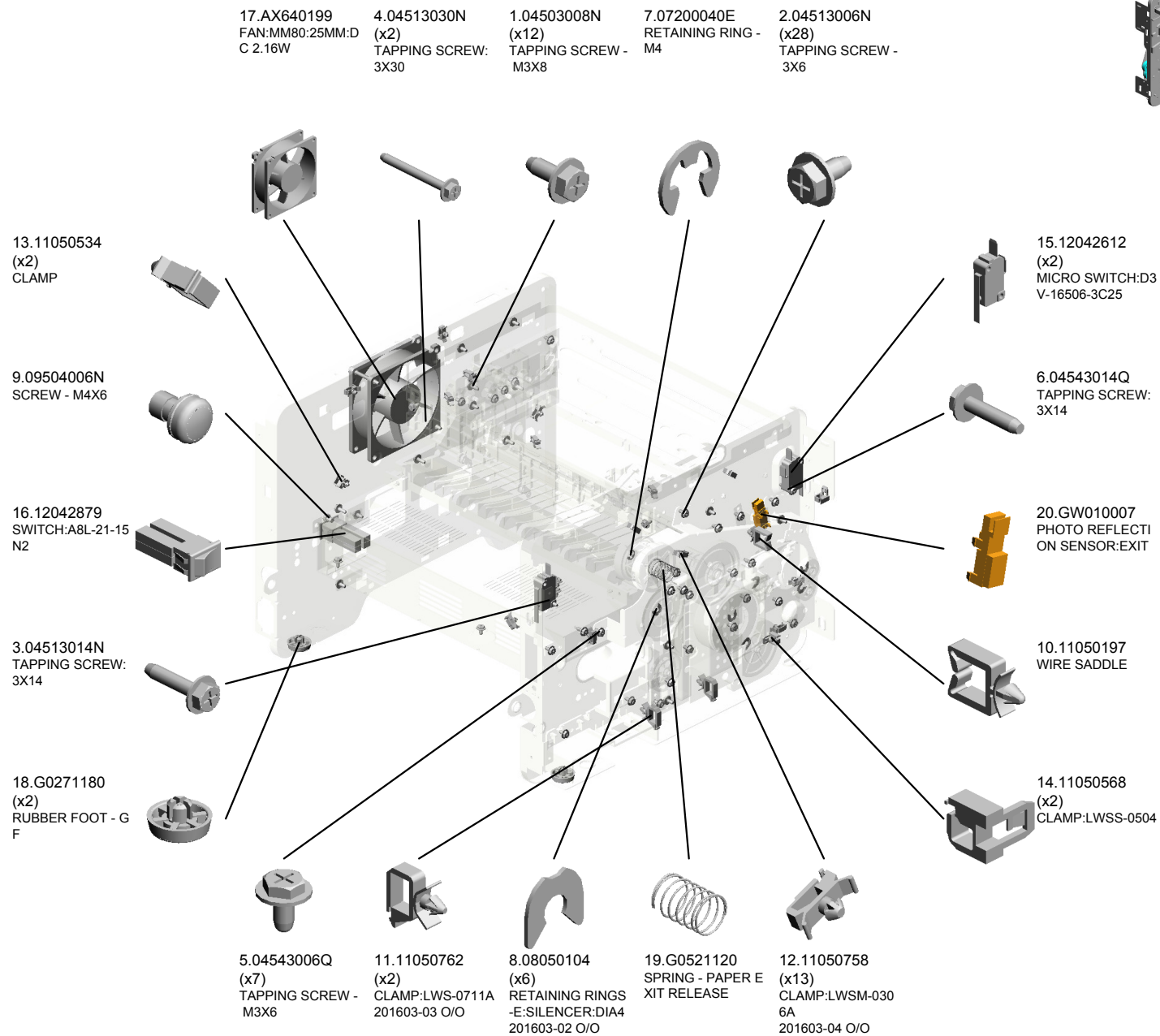


U009
DUPLEX



	
M0134771 [A] TIMING BELT:HORIZONTAL TRANSPORT 201905-01 O/O	M0134772 [B] TIMING BELT:DRIVE 201905-02 O/O

U010 MAIN DRIVE



U010 MAIN DRIVE

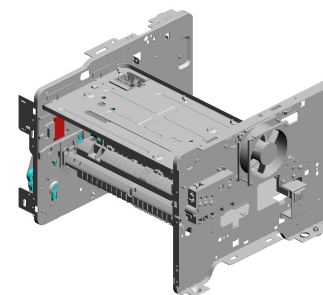
24.M0121065
CASE:TERMINAL

39.M0124602
DECAL:LEVER:EN
VELOPE:RIGHT

26.M0121088
COIL SPRING:RAIL
:RIGHT

22.M0121040
CASE:DISCHARGE
LAMP

21.M0121037
TONER BOTTLE:C
ASE



25.M0121066
(x4)
SPRING:TERMINAL
:CHARGE

23.M0121063
(x4)
TERMINAL:CHARG
E

37.M0124120
(x3)
TENSION SPRING:
PICKOFF PAWL

28.M0121097
(x3)
SUPPORTER:PAPE
R:TRANSPORT

27.M0121089
(x3)
GUIDE:PAPER:LEA
DING EDGE

38.M0124601
DECAL:LEVER:EN
VELOPE:LEFT

36.M0121172
GEAR:DRIVE:MAN
UAL FEED SECTIO
N:NO.2

29.M0121117
GEAR:DRIVE:DRU
M

32.M0121123
GEAR:DRIVE:PAPE
R FEED:NO.3

35.M0121171
GEAR:DRIVE:MAN
UAL FEED SECTIO
N:NO.1

33.M0121128
GEAR:DRIVE:FUSI
NG:NO.4

31.M0121120
GEAR:DRIVE:FUSI
NG:NO.3

30.M0121119
GEAR:DRIVE:FUSI
NG:NO.2

40.M0131178
BRACKET:DRIVE:D
UPLEX

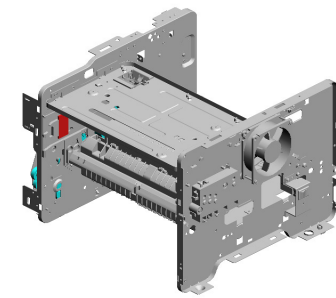
34.M0121150
BRUSHLESS MOT
OR:DC 36.7W

U010 MAIN DRIVE

48.M1541099
HEAT INSULATING
PLATE:FUSING:FR
ONT:TYPE A
201404-01

47.M1542056
DISCHARGE LAMP

46.M1541177
CASE:DRIVE:ASS'Y



49.M1741091
HEAT INSULATING
PLATE:FUSING:FR
ONT:TYPE B

41.M1161118
GEAR:DRIVE:FUSI
NG:NO.1



43.M1161122
GEAR:DRIVE:PAPE
R FEED:NO.2



44.M1161124
GEAR:DRIVE:PAPE
R FEED:NO.4



42.M1161121
GEAR:DRIVE:PAPE
R FEED:NO.1

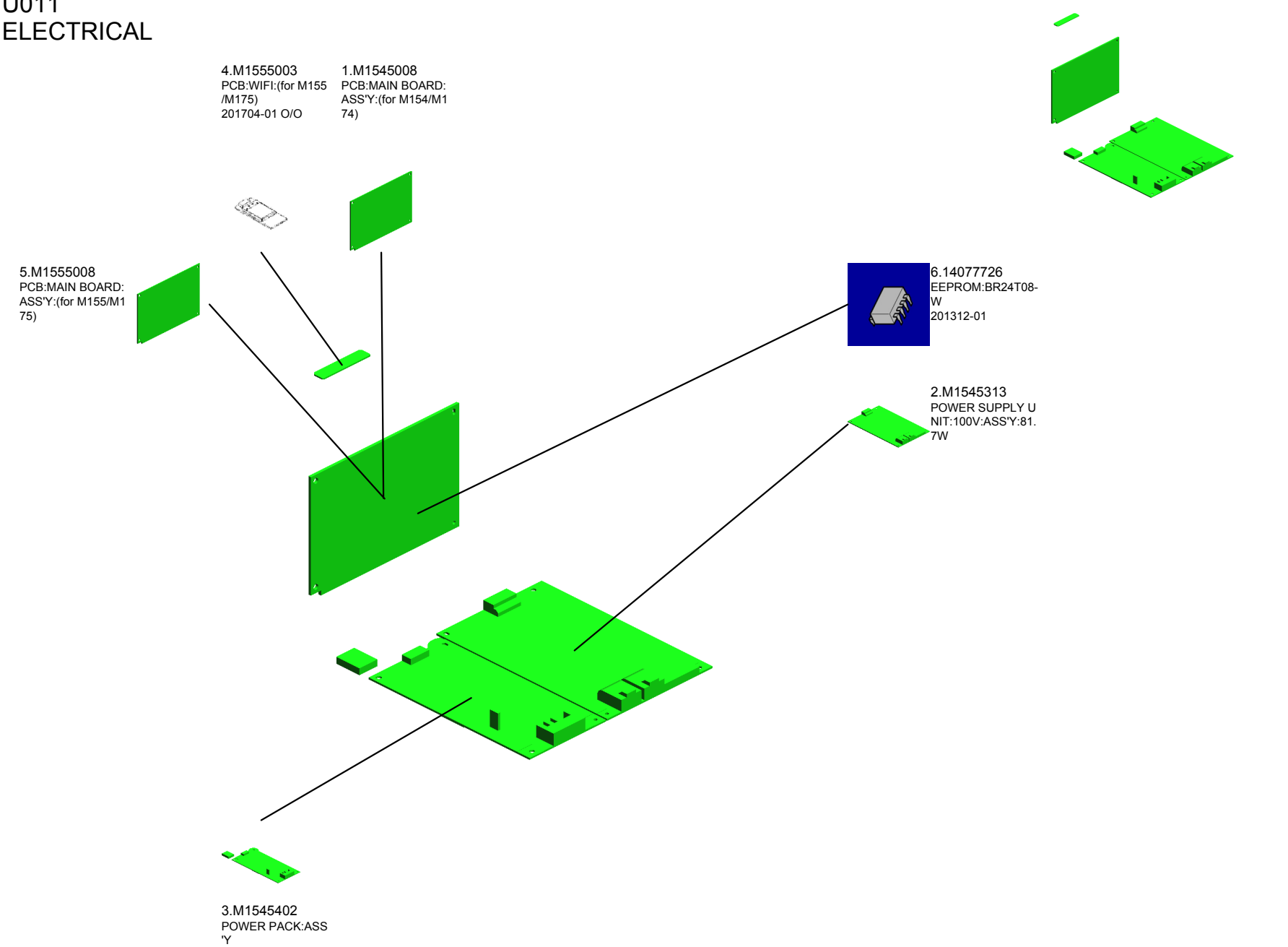


45.M1171136
GEAR:DRIVE:DUPL
EX SECTION



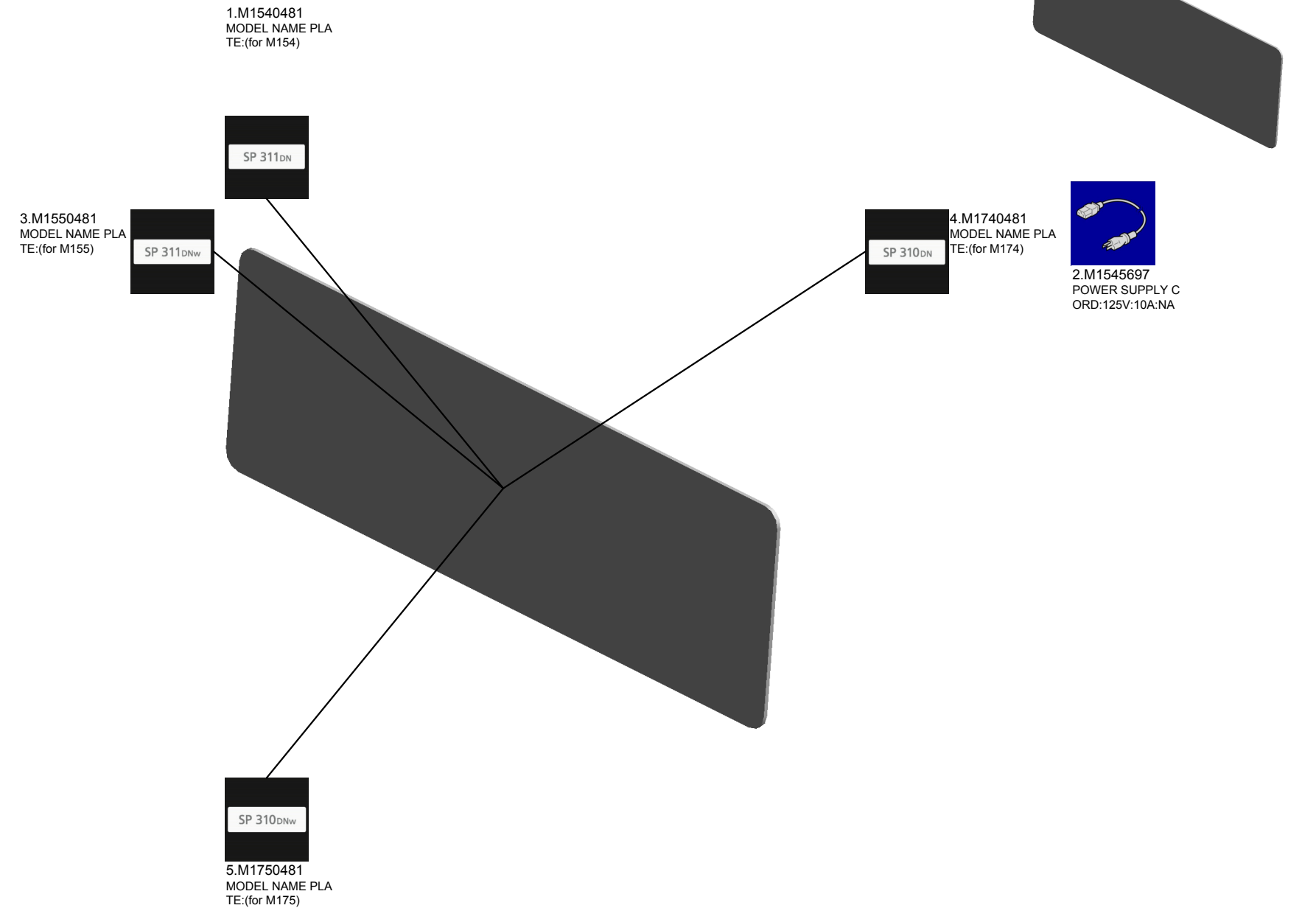
U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U011
ELECTRICAL



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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U012
ACCESSORIES



U001	U002	U003	U004	U005	U006	U007	U008	U009	U010	U011	U012
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Exclusive Parts

Number	Part Name	Group	ID
A1532117	ROLLER TERMINAL	U004	5
AA143520	SHOULDER SCREW - M3	U007_S001	10
AW020198	PHOTOINTERRUPTOR:LG2A14NL1	U004	6
		U007_S001	11
		U009	8
AW110058	THERMOSTAT:177	U007_S001	12
AX640199	FAN:MM80:25MM:DC 2.16W	U010	17
D1272514	ELECTROMAGNETIC CLUTCH:3.5T:MANUAL FEED	U004	7
G0123050	SIDE FENCE GEAR	U004_S002_S001	8
G0201160	SNAP RING	U004	9
G0271180	RUBBER FOOT - GF	U010	18
G0292767	BY-PASS FEED COVER	U004	10
G0521120	SPRING - PAPER EXIT RELEASE	U010	19
G0521518	SPRING - LOCK LEVER	U001	3
G1022717	COVER:DC SOLENOID	U004	11
G1022755	RACK:SIDE FENCE:REAR	U004_S002_S001	12
G1022789	STOPPER:PHOTOINTERRUPTOR	U004	13
G1272627	PAPER FEED ROLLER - MM32	U004	14
G1274328	DECAL - HIGH TEMPERATURE	U007_S001	13
G8003133	SIDE FENCE GEAR	U004_S001	15
GF013001	BOTTOM PLATE PAD	U004_S001_S001	16
		U004_S002_S001	16
GW010007	PHOTO REFLECTION SENSOR:EXIT	U010	20
M0121037	TONER BOTTLE:CASE	U010	21
M0121040	CASE:DISCHARGE LAMP	U010	22
M0121063	TERMINAL:CHARGE	U010	23
M0121065	CASE:TERMINAL	U010	24
M0121066	SPRING:TERMINAL:CHARGE	U010	25
M0121088	COIL SPRING:RAIL:RIGHT	U010	26
M0121089	GUIDE:PAPER:LEADING EDGE	U010	27
M0121097	SUPPORTER:PAPER:TRANSPORT	U010	28
M0121117	GEAR:DRIVE:DRUM	U010	29
M0121119	GEAR:DRIVE:FUSING:NO.2	U010	30
M0121120	GEAR:DRIVE:FUSING:NO.3	U010	31
M0121123	GEAR:DRIVE:PAPER FEED:NO.3	U010	32
M0121128	GEAR:DRIVE:FUSING:NO.4	U010	33

Number	Part Name	Group	ID
M0121150	BRUSHLESS MOTOR:DC 36.7W	U010	34
M0121171	GEAR:DRIVE:MANUAL FEED SECTION:NO.1	U010	35
M0121172	GEAR:DRIVE:MANUAL FEED SECTION:NO.2	U010	36
M0122589	PAPER TRAY:REAR	U004_S001	17
M0122590	COIL SPRING:EARTH	U004_S001	18
M0122603	STOPPER:BASE PLATE	U004_S001	19
M0122604	SPRING:RELEASE:TRAY BOTTOM PLATE	U004_S001	20
M0122605	FRICTION PAD:ADHESION	U004_S001	21
M0122608	END FENCE	U004_S001	22
M0122610	TRAY BOTTOM PLATE	U004_S001_S001	23
M0122612	COMPRESSION SPRING:TRAY BOTTOM PLATE	U004_S001	24
M0122613	COMPRESSION SPRING:SEPARATION	U004_S001	25
M0122615	SIDE FENCE:RIGHT	U004_S001	27
M0122631	CLOTH:EARTH:PAPER FEED	U004	28
M0122668	SHAFT:PAPER FEED:ASS'Y	U004	29
M0122671	FEELER:PAPER END SENSOR	U004	30
M0122673	RAIL:PAPER TRAY:RIGHT	U004	31
M0122701	ROLLER:INTERFACE:DRIVE	U004	32
M0122702	ROLLER:INTERFACE:DRIVEN	U004	33
M0122705	SPRING:ROLLER	U004	34
M0122711	BUSHING:REGISTRATION:DRIVEN:LEFT	U004	35
M0122715	GUIDE PLATE:TRANSPORT:UPPER	U004	36
M0122718	REGISTRATION ROLLER:DRIVE	U004	37
M0122719	REGISTRATION ROLLER:DRIVEN	U004	38
M0122722	SPRING:ROLLER:REGISTRATION	U004	39
M0122723	FEELER:REGISTRATION:SENSOR	U004	40
M0122725	SPRING:FEELER:REGISTRATION	U004	41
M0122730	BUSHING:REGISTRATION:DRIVEN:RIGHT	U004	42
M0122741	GROUND PLATE:DRIVE:REGISTRATION ROLLER	U004	43

Exclusive Parts

Number	Part Name	Group	ID
M0122742	GROUND PLATE:DRIVEN:REGISTRATION ROLLER	U004	44
M0122743	DECAL:GUIDE PLATE:TRANSPORT:UPPER	U004	45
M0122744	GUIDE:REGISTRATION	U004	46
M0122745	GROUND PLATE:DRIVEN	U004	47
M0122753	BUSHING:ROLLER:DRIVEN	U004	48
M0122806	SHEET:GUIDE:MANUAL FEED SUB-UNIT	U004	49
M0122816	FRICTION PAD:HOLDER:MANUAL FEED:ASS'Y	U004	50
M0122824	FEELER:MANUAL FEED	U004	51
M0122830	MECHANICAL SPRING CLUTCH:MANUAL FEED	U004	52
M0122833	DECAL:SIDE FENCE:MANUAL FEED	U004_S002_S001	53
M0122859	GUIDE PLATE:UPPER:MANUAL FEED	U004	54
M0122860	PAPER FEED ROLLER:MANUAL FEED	U004	55
M0122874	COMPRESSION SPRING:MANUAL FEED	U004_S002	56
M0122880	COMPRESSION SPRING:SEPARATION	U004	57
M0124053	GEAR:HOT ROLLER	U007_S001	14
M0124055	RADIAL BALL BEARING:35X47X7	U007_S001	15
M0124109	SPRING:FEELER:EXIT	U007_S001	16
M0124120	TENSION SPRING:PICKOFF PAWL	U007_S001	17
		U010	37
M0124123	HEATER:700W:120V	U007_S001	18
M0124135	FEELER:PAPER FEED SENSOR	U007_S001	19
M0124186	COVER:LEFT UPPER:ASS'Y	U007_S001	20
M0124202	LEVER:PRESSURE	U007_S001	21
M0124204	LEVER:LEFT:FRAME:FUSING	U007_S001	22
M0124205	LEVER:RIGHT:FRAME:FUSING	U007_S001	23
M0124206	STRIPPER PAWLS	U007_S001	24
M0124208	BRACKET:GATE PAWL	U007_S001	25
M0124211	PLATE NUT:HEATER	U007_S001	26

Number	Part Name	Group	ID
M0124212	FUSING ENTRANCE GUIDE PLATE:UPPER	U007_S001	27
M0124213	BUSHING:PRESSURE ROLLER	U007_S001	28
M0124215	GUIDE PLATE:EXIT	U007_S001	29
M0124216	TENSION SPRING:FUSING:GUIDE PLATE	U007_S001	30
M0124217	FUSING ENTRANCE GUIDE PLATE:LOWER	U007_S001	31
M0124220	HOT ROLLER	U007_S001	32
M0124223	THERMAL INSULATING BUSHING:HOT ROLLER	U007_S001	33
M0124229	TENSION SPRING:FUSING:PRESSURE	U007_S001	34
M0124234	HOUSING:THERMOSTAT:ASS'Y	U007_S001	35
M0124253	PRESSURE ROLLER:DIA30	U007_S001	36
M0124263	THERMISTOR:FUSING	U007_S001	37
M0124266	COVER:RIGHT LOWER:FUSING	U007_S001	38
M0124270	THERMAL INSULATING BUSHING:FUSING UNIT	U007	39
M0124276	COVER:LEFT:LOWER:FUSING	U007_S001	40
M0124279	CLEANING ROLLER:ASS'Y	U007_S001	41
M0124281	RETAINING RINGS-C:HOT ROLLER	U007_S001	42
M0124284	LEVER:PRESSURE:LEFT	U007_S001	43
M0124285	LEVER:PRESSURE:RIGHT	U007_S001	44
M0124287	COVER:RIGHT UPPER:FUSING	U007_S001	45
M0124292	FUSING COVER:UPPER	U007_S001	46
M0124293	EXIT ROLLER:EXIT:FUSING	U007_S001	47
M0124295	GROUND PLATE:ASS'Y	U007_S001	48
M0124453	EXIT ROLLER	U008	3
M0124454	SPRING:EXIT ROLLER:EXIT	U008	4
M0124458	DISCHARGE BRUSH:EXIT:ASS'Y DRAWING	U008	5
M0124488	BUSHING:DIA6XDIA10X6	U004	58
		U008	6
		U009	10
M0124601	DECAL:LEVER:ENVELOPE:LEFT	U010	38
M0124602	DECAL:LEVER:ENVELOPE:RIGHT	U010	39

Exclusive Parts

Number	Part Name	Group	ID
M0124603	DECAL:GUIDE PLATE:B	U007_S001	49
M0124699	DECAL:WARNING (HIGH TEMPERATURE):FRONT	U007	50
M0126252	BUSHING:TRANSFER ROLLER:RIGHT	U006	1
M0126254	SPRING:TRANSFER ROLLER	U006	2
M0126255	GEAR:TRANSFER ROLLER	U006	3
M0126256	ROLLER:POSITIONING:TRANSFER ROLLER	U006	4
M0126260	COVER:ELECTRODE PLATE	U006	5
M0131178	BRACKET:DRIVE:DUPLEX	U010	40
M0134455	GEAR:DRIVE:EXIT ROLLER	U008	7
M0134470	EXIT ROLLER:DUPLEX	U008	8
M0134610	GEAR:DRIVE:DUPLEX	U009	11
M0134611	BRACKET:DRIVE:DUPLEX:ASS'Y	U009	12
M0134622	EXIT ROLLER:DUPLEX	U009	13
M0134623	SPRING:EXIT	U009	14
M0134624	SPRING:EXIT:NO.2	U009	15
M0134635	SPRING:OPEN AND CLOSE:RIGHT	U009	16
M0134661	STOPPER:TRANSPORT SUB-UNIT:DUPLEX	U009	17
M0134663	GUIDE PLATE:VERTICAL TRANSPORT:LOWER	U009	18
M0134664	GUIDE PLATE:VERTICAL TRANSPORT:UPPER	U009	19
M0134666	SHAFT:COVER:SWITCHBACK:OPEN AND CLOSE	U009	20
M0134667	SPRING:COVER:SWITCHBACK:OPEN AND CLOSE	U009	21
M0134668	SHEET:GUIDE:HORIZONTAL TRANSPORT:LOWER	U009	22
M0134669	MAGNET CATCH:ASS'Y	U009	23
M0134671	SHEET:HORIZONTAL TRANSPORT:LEFT	U009	24
M0134672	SHEET:HORIZONTAL TRANSPORT:RIGHT	U009	25
M0134673	LEVER:OPEN AND CLOSE:NO.1	U009	26
M0134674	LEVER:OPEN AND CLOSE:NO.2	U009	27

Number	Part Name	Group	ID
M0134684	SHEET:DUPLEX	U009	28
M0134685	BUTTON:OPEN AND CLOSE:LOWER	U009	29
M0134687	GROUND PLATE:HORIZONTAL TRANSPORT:FRONT	U009	30
M0134688	GROUND PLATE:HORIZONTAL TRANSPORT:REAR	U009	31
M0134691	LEVER:OPEN AND CLOSE:LOWER	U009	32
M0134696	LEVER:OPEN AND CLOSE:LEFT	U009	33
M0134697	LEVER:OPEN AND CLOSE:RIGHT	U009	34
M0134698	BRACKET:OPEN AND CLOSE:LOWER	U009	35
M0134761	TRANSPORT ROLLER:DUPLEX:MIDDLE	U009	36
M0134762	TRANSPORT ROLLER:DUPLEX:EXIT	U009	37
M0134765	PULLEY:TRANSPORT	U009	38
M0134774	TIMING BELT:DRIVE	U009	50
M0134776	TIMING BELT:HORIZONTAL TRANSPORT	U009	51
M0134778	FEELER:SENSOR:HORIZONTAL TRANSPORT	U009	41
M0134785	SPRING:COVER:SWITCHBACK:OPEN AND CLOSE	U009	42
M0134794	DECAL:GUIDE PLATE:VERTICAL TRANSPORT:UPPER	U009	43
M0134797	FEELER:SENSOR:VERTICAL TRANSPORT	U009	45
M1011301	PLATE:LOGO:RIC	U001	4
M1016250	TRANSFER ROLLER	U006	6
M1016259	ELECTRODE PLATE:SEPARATION	U006	7
M1161118	GEAR:DRIVE:FUSING:NO.1	U010	41
M1161121	GEAR:DRIVE:PAPER FEED:NO.1	U010	42
M1161122	GEAR:DRIVE:PAPER FEED:NO.2	U010	43
M1161124	GEAR:DRIVE:PAPER FEED:NO.4	U010	44
M1161370	COVER:REAR LOWER	U001	5
M1162672	RAIL:PAPER TRAY:LEFT	U004	59
M1171136	GEAR:DRIVE:DUPLEX SECTION	U010	45

Exclusive Parts

Number	Part Name	Group	ID
M1174662	COVER:SWITCHBACK:OPEN AND CLOSE	U009	46
M1540265	STEPPER MOTOR	U009	47
M1540481	MODEL NAME PLATE:(for M154)	U012	1
M1541099	HEAT INSULATING PLATE:FUSING :FRONT:TYPE A	U010	48
M1541177	CASE:DRIVE:ASS'Y	U010	46
M1541257	COVER:UPPER:NA:ASS'Y	U001	6
M1541300	COVER:FRONT	U001	7
M1541301	BUTTON:RIGHT	U001	8
M1541324	EXTENSION TRAY:GUIDE	U001	9
M1541325	EXTENSION TRAY:EXIT	U001	10
M1541330	COVER:SIDE PLATE:LEFT	U001	11
M1541340	COVER:SIDE PLATE:RIGHT:220V	U001	12
M1541360	COVER:REAR MIDDLE	U001	13
M1541450	CASE:OPERATION SUB-UNIT	U002	2
M1541451	KEY	U002	3
M1541452	LENS	U002	4
M1541851	IMAGING UNIT:ASS'Y	U003_S001	6
M1542056	DISCHARGE LAMP	U010	47
M1542505	PAPER TRAY:ASS'Y	U004_S001	60
M1542535	MANUAL FEED TABLE:ASS'Y	U004_S002	61
M1542614	SIDE FENCE:LEFT	U004_S001	26
M1542616	LEVER:PAPER VOLUME SENSOR	U004_S001	62
M1542629	COVER:PAPER TRAY:MIDDLE	U004_S001	63
M1542640	COVER:PAPER TRAY:LEFT	U004_S001	64
M1542641	COVER:PAPER TRAY:RIGHT	U004_S001	65
M1542707	STAY:PAPER FEED	U004	73
M1542805	GUIDE PLATE:MANUAL FEED:LOW ER	U004	66
M1542831	DC SOLENOID:9.6W:24V	U004	67
M1542868	MANUAL FEED TABLE:SUB-ASS'Y	U004_S002_S001	68
M1542870	COVER:MANUAL FEED TABLE	U004_S002	69
M1542875	SIDE FENCE:MANUAL FEED:RIGHT	U004_S002_S001	70
M1542877	SIDE FENCE:MANUAL FEED:LEFT	U004_S002_S001	71
M1542879	EXTENSION TRAY:MANUAL FEED	U004_S002	72
M1544030	FUSING UNIT:NA:ASS'Y	U007_S001	51

Number	Part Name	Group	ID
M1544499	GROUND PLATE:EXIT ROLLER	U008	9
M1544694	GUIDE:HORIZONTAL TRANSPORT :UPPER	U009	48
M1544695	GUIDE:HORIZONTAL TRANSPORT :LOWER	U009	49
M1545008	PCB:MAIN BOARD:ASS'Y:(for M154 /M174)	U011	1
M1545060	PCB:OPU	U002	5
M1545313	POWER SUPPLY UNIT:100V:ASS'Y :81.7W	U011	2
M1545402	POWER PACK:ASS'Y	U011	3
M1545697	POWER SUPPLY CORD:125V:10A: NA	U012	2
M1550481	MODEL NAME PLATE:(for M155)	U012	3
M1555003	PCB:WIFI:(for M155/M175)	U011	4
M1555008	PCB:MAIN BOARD:ASS'Y:(for M155 /M175)	U011	5
M1740481	MODEL NAME PLATE:(for M174)	U012	4
M1741091	HEAT INSULATING PLATE:FUSING :FRONT:TYPE B	U010	49
M1750481	MODEL NAME PLATE:(for M175)	U012	5
M2874719	PIN:GUIDE:TRANSPORT	U009	9
M2874895	PIN:GUIDE:UPPER	U009	44

Standard Parts



03603006N
SCREW - M3X6



04503008N
TAPPING SCREW - M3X8



04503010N
TAPPING SCREW - M3X10



04513006N
TAPPING SCREW - 3X6



04513008N
TAPPING SCREW - M3X8



04513014N
TAPPING SCREW:3X14



04513030N
TAPPING SCREW:3X30



04523010N
BINDING SELF-TAPPING SC
REW:3X10



04533006N
TAPPING SCREW - M3X6



04543006Q
TAPPING SCREW - M3X6



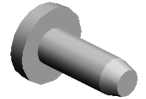
04543008Q
TAPPING SCREW:3X8



04543014Q
TAPPING SCREW:3X14



07200040E
RETAINING RING - M4



08025318
BINDING HEAD TAPPING SC
REW:ES:3X10



08046127
HEXAGONAL BOLT:DOUBLE
SCREW:M3X8



08050088
RETAINING RING - M6



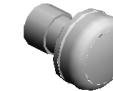
08050089
RETAINING RING - M4



08050104
RETAINING RINGS-E:SILENC
ER:DIA4



08050106
RETAINING RINGS-E:SILENC
ER:DIA6



09504006N
SCREW - M4X6



09543010N
SCREW:POLISHED ROUND/
SPRING:M3X10



11050197
WIRE SADDLE



11050508
HARNESS CLAMP - LWS-071
1



11050511
HARNESS CLAMP - LWS-030
6ZC



11050534
CLAMP



11050568
CLAMP:LWSS-0504



11050758
CLAMP:LWSM-0306A



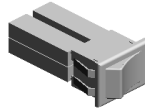
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CLAMP:LWS-0711A

Standard Parts



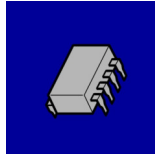
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MICRO SWITCH:D3V-16506-3
C25



12042879

SWITCH:A8L-21-15N2



14077726

EEPROM:BR24T08-W

PM Part List

Number	Part Name	Num	Group	ID
G1272627	PAPER FEED ROLLER - MM3 2	1	U004	14
M1016250	TRANSFER ROLLER	1	U006	6
M1544030	FUSING UNIT:NA:ASS'Y	1	U007_S001	51

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
201905-01	1905 Modification	-	M0134771	TIMING BELT:HO RIZONTAL TRAN SPORT	M0134776	TIMING BELT:HO RIZONTAL TRAN SPORT	U009	51	1	O/O			M17517:
201905-02	1905 Modification	-	M0134772	TIMING BELT:DR IVE	M0134774	TIMING BELT:DR IVE	U009	50	1	O/O			M17517:
201707-01	1707 Modification	-			M1542707	STAY:PAPER FE ED	U004	73	1				M17517:
201704-01	1704 Modification	-	M1555001	PCB:WIFI:(for M1 55/M175)	M1555003	PCB:WIFI:(for M1 55/M175)	U011	4	1	O/O			M17517:
201612-01	1612 Modification	-	G0961019	TRANSPORT GUI DE PIN	M2874719	PIN:GUIDE:TRAN SPORT	U009	9	2	O/O			M17517:
201612-02	1612 Modification	-	M0134795	PIN:GUIDE:UPPE R	M2874895	PIN:GUIDE:UPPE R	U009	44	4	O/O			M17517:
201603-01	1603 Modification	-	08050088	RETAINING RING - M6	08050106	RETAINING RING S-E:SILENCER:DI A6	U009	6	1	O/O			M17517:
201603-02	1603 Modification	-	08050089	RETAINING RING - M4	08050104	RETAINING RING S-E:SILENCER:DI A4	U004	4	7	O/O			M17517:
							U009	7	7				
							U010	8	6				
201603-03	1603 Modification	-	11050508	HARNESS CLAM P - LWS-0711	11050762	CLAMP:LWS-071 1A	U010	11	2	O/O			M17517:
201603-04	1603 Modification	-	11050511	HARNESS CLAM P - LWS-0306ZC	11050758	CLAMP:LWSM-03 06A	U010	12	13	O/O			M17517:
201503-01	1503 Modification	-	M1542504	PAPER TRAY:AS S'Y	M1542505	PAPER TRAY:AS S'Y	U004_S001	60	1	O/O			M17517:
201404-01	1404 Modification	-			M1541099	HEAT INSULATIN G PLATE:FUSIN G:FRONT:TYPE A	U010	48	1				M17517:
201404-02	1404 Modification	-			M1741091	HEAT INSULATIN	U010	49	1				M17517:

Design Change List

Number	Title	Set	Old Part		New Part		Index No.		Q'ty	Interchg		Reason	Cut-in S/N
			P/N	Name	P/N	Name	Group	ID		Indiv.	Set		
		-				G PLATE:FUSIN G:FRONT:TYPE B							
201312-01	1312 Modification	-			14077726	EEPROM:BR24T 08-W	U011	6	1				M17517:
201401-01	1401 Modification	-	M0122614	SIDE FENCE:LEF T	M1542614	SIDE FENCE:LEF T	U004_S001	26	1	O/O			M17517:

