



Part Change Information List

Date: October 2, 2015

[illegible]



Part Change Information List

Date: Feburary 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
OP-P2_MF2	M213	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M214	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M215	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M216	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M217	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M218	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M222	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M223	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M225	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M226	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M229	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M230	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M235	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M237	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M240	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M245	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M246	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M247	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M248	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M249	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353
OP-P2_MF2	M250	201601		M1014222	M2154222	RETAINING RINGS-C:HOT ROLLER:RIGHT	1	1	O/O	Y							V1503301	15101353



Part Change Information List

Date: March 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	New Q'		Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN
							Old Q'ty	ty										Number
OP-P2_MF2	M213	201602		M2131316	M2131318	KEY:OPERATION SUB-UNIT:OPALP2	2	2	X/O	Y							V1502014	15060944
OP-P2_MF2	M214	201602		M2131316	M2131318	KEY:OPERATION SUB-UNIT:OPALP2	2	2	X/O	Y							V1502014	15060944
OP-P2_MF2	M222	201602		M2131316	M2131318	KEY:OPERATION SUB-UNIT:OPALP2	2	2	X/O	Y							V1502014	15060944
OP-P2_MF2	M223	201602		M2131316	M2131318	KEY:OPERATION SUB-UNIT:OPALP2	2	2	X/O	Y							V1502014	15060944
OP-P2_MF2	M245	201602		M2131316	M2131318	KEY:OPERATION SUB-UNIT:OPALP2	2	2	X/O	Y							V1502014	15060944
OP-P2_MF2	M248	201602		M2131316	M2131318	KEY:OPERATION SUB-UNIT:OPALP2	2	2	X/O	Y							V1502014	15060944



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
OP-MF2	M215	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M216	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M217	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M218	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M229	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M230	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M232	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M235	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M237	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M239	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M240	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M241	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M247	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M250	201606			M1562837	COIL SPRING:PAWL				Y								
OP-MF2	M215	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M216	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M217	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M218	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M229	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M230	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M232	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M235	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M237	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M239	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M240	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M241	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M247	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M250	201606			M1562826	COIL SPRING:PICKUP				Y								
OP-MF2	M215	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M216	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M217	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M218	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M229	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M230	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M232	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M235	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M237	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M239	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M240	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M241	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M247	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M250	201606			M2021779	DISCHARGE BRUSH:MECHANICAL SPRING CLUTCH				Y								
OP-MF2	M215	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M216	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M217	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M218	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M229	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M230	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M232	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M235	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M237	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M239	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M240	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M241	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M247	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M250	201606			M1562830	FEED ROLLER				Y								
OP-MF2	M215	201606			M1562822	FRAME:PICKUP				Y								
OP-MF2	M216	201606			M1562822	FRAME:PICKUP				Y								
OP-MF2	M217	201606			M1562822	FRAME:PICKUP				Y								
OP-MF2	M218	201606			M1562822	FRAME:PICKUP				Y								
OP-MF2	M229	201606			M1562822	FRAME:PICKUP				Y								
OP-MF2	M230	201606			M1562822	FRAME:PICKUP				Y								

OP-MF2	M232	201606			M1562822	FRAME:PICKUP				Y							
OP-MF2	M235	201606			M1562822	FRAME:PICKUP				Y							
OP-MF2	M237	201606			M1562822	FRAME:PICKUP				Y							
OP-MF2	M239	201606			M1562822	FRAME:PICKUP				Y							
OP-MF2	M240	201606			M1562822	FRAME:PICKUP				Y							
OP-MF2	M241	201606			M1562822	FRAME:PICKUP				Y							
OP-MF2	M247	201606			M1562822	FRAME:PICKUP				Y							
OP-MF2	M250	201606			M1562822	FRAME:PICKUP				Y							
OP-MF2	M215	201606			M2021780	GEAR:22T				Y							
OP-MF2	M216	201606			M2021780	GEAR:22T				Y							
OP-MF2	M217	201606			M2021780	GEAR:22T				Y							
OP-MF2	M218	201606			M2021780	GEAR:22T				Y							
OP-MF2	M229	201606			M2021780	GEAR:22T				Y							
OP-MF2	M230	201606			M2021780	GEAR:22T				Y							
OP-MF2	M232	201606			M2021780	GEAR:22T				Y							
OP-MF2	M235	201606			M2021780	GEAR:22T				Y							
OP-MF2	M237	201606			M2021780	GEAR:22T				Y							
OP-MF2	M239	201606			M2021780	GEAR:22T				Y							
OP-MF2	M240	201606			M2021780	GEAR:22T				Y							
OP-MF2	M241	201606			M2021780	GEAR:22T				Y							
OP-MF2	M247	201606			M2021780	GEAR:22T				Y							
OP-MF2	M250	201606			M2021780	GEAR:22T				Y							
OP-MF2	M215	201606			M1562828	GEAR:28T				Y							
OP-MF2	M216	201606			M1562828	GEAR:28T				Y							
OP-MF2	M217	201606			M1562828	GEAR:28T				Y							
OP-MF2	M218	201606			M1562828	GEAR:28T				Y							
OP-MF2	M229	201606			M1562828	GEAR:28T				Y							
OP-MF2	M230	201606			M1562828	GEAR:28T				Y							
OP-MF2	M232	201606			M1562828	GEAR:28T				Y							
OP-MF2	M235	201606			M1562828	GEAR:28T				Y							
OP-MF2	M237	201606			M1562828	GEAR:28T				Y							
OP-MF2	M239	201606			M1562828	GEAR:28T				Y							
OP-MF2	M240	201606			M1562828	GEAR:28T				Y							
OP-MF2	M241	201606			M1562828	GEAR:28T				Y							
OP-MF2	M247	201606			M1562828	GEAR:28T				Y							
OP-MF2	M250	201606			M1562828	GEAR:28T				Y							
OP-MF2	M215	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M216	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M217	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M218	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M229	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M230	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M232	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M235	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M237	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M239	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M240	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M241	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M247	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M250	201606			M2021781	PAWL:MECHANICAL SPRING CLUTCH				Y							
OP-MF2	M215	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M216	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M217	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M218	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M229	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M230	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M232	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M235	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M237	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M239	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M240	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M241	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M247	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M250	201606			M1562829	PAWL:PICKUP				Y							
OP-MF2	M215	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M216	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M217	201606			M1562823	PICKUP ROLLER				Y							

OP-MF2	M218	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M229	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M230	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M232	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M235	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M237	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M239	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M240	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M241	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M247	201606			M1562823	PICKUP ROLLER				Y							
OP-MF2	M250	201606			M1562823	PICKUP ROLLER				Y							



Part Change Information List

Date: July 1, 2016

[illegible]



Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
OP-P2_MF2	M250	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M249	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M248	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M247	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M246	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M245	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M237	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M218	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M217	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M216	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M215	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M214	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700
OP-P2_MF2	M213	201704		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	17030700



Part Change Information List

Date: July 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
OP-P2_MF2	M216	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M217	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M218	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M222	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M223	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M225	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M226	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M229	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M230	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M237	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M240	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M245	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M246	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M247	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M248	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M249	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M250	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M213	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M214	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
OP-P2_MF2	M215	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
Kazuhiro Morizumi_R_RICOHP-P2_MF2	M235	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
Op-C2	M232	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
Op-C2	M239	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
Op-C2	M241	201706		M1331121	M0A11121	GEAR:DRIVE:FUSING:NO.4	1	1	O/O	Y							V1603349	16100322
Op-C1	M241	201706		M1555001	M1555003	PCB:WIFI	1	1	O/O	Y							V1700592	1703070