



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-C1.5/P1.5	D095	201011		D0955300	D0955302	PCB:BCU:SUB-ASS'Y	1	1	X/O		193	8					V1002559	10101022
Aries-C1.5/P1.5	M077	201011		M0775300	M0775302	PCB:BCU:SUB-ASS'Y	1	1	X/O		193	8					V1002559	10101022



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Aries-C1.5	D095	201012		G1784846	M0774717	PICKOFF PAWL:STOPPER:REVERSE:PAPER EXIT UNIT	1	1	X/O		155	9					V1002346	10090956
Aries-C1.5	D095	201012		M0774670	M0774701	ROLLER:GATE:W9:MIDDLE	2	2	X/O		155	15					V1002346	10090956
Aries-C1.5	D095	201012		D5321322	D5321323	DECAL:HOLDER:SET	1	1	X/O		375	77					V1001799	10080104



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Aries-P1.5	M077	201012		G1784846	M0774717	PICKOFF PAWL:STOPPER:REVERSE:PAPER EXIT UNIT	1	1	X/O		155	9					V1002346	10090956
Aries-P1.5	M077	201012		M0774670	M0774701	ROLLER:GATE:W9:MIDDLE	2	2	X/O		155	15					V1002346	10090956



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Aries-C1.5	D095	201103		M0774025	M0774027	FUSING UNIT:EU:ASS'Y	1	1	O/O		129	1					V1002840	10100450
Aries-C1.5	D095	201103			D0951782	PLATE:APPLICATION:CREO:NA	0	1			39	9			RM077023		V1100175	
Aries-C1.5	D095	201103			M0774565	PAPER EXIT UNIT:ASS'Y	0	1			143	11			RM077022		V1100319	



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Aries-P1.5	M077	201103		M0774024	M0774026	FUSING UNIT:NA:ASS'Y	1	1	O/O		129	1					V1002840	10100450
Aries-P1.5	M077	201103		M0774025	M0774027	FUSING UNIT:EU:ASS'Y	1	1	O/O		129	1					V1002840	10100450
Aries-P1.5	M077	201103			M0774565	PAPER EXIT UNIT:ASS'Y	0	1			143	11			RM077022		V1100319	



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Aries-P1.5	M077	201105			M0771294	FLY WHEEL:DRUM:T2	0	8			173	19			RM077033		V1100181	11010344



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Aries-C1.5	D095	201107			M0776514	GUIDE PLATE:INTERMEDIATE TRANSFER:AX:ASS'Y	0	1			101	17			RM077041		V1100492	
Aries-C1.5	D095	201107			VSSG9002	FLUOTRIBO MG GREASE : 100G	0	1			377	9			RG178151		V1002734	



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Aries-P1.5	M077	201107			M0776514	GUIDE PLATE:INTERMEDIATE TRANSFER:AX:ASS'Y	0	1			101	17			RM077041		V1100492	
Aries-P1.5	M077	201107			VSSG9002	FLUOTRIBO MG GREASE : 100G	0	1			377	9			RG178151		V1002734	

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Date: August 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-C1.5	D095	201108		AA001477	M0771676	DECAL:ENERGY-STAR	1	1	X/O		27	32					V1101501	10120456



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Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-P1.5	M077	201108		AA001477	M0771676	DECAL:ENERGY-STAR	1	1	X/O		27	32					V1101501	10120456
Aries-P1.5	M077	201108			H5554496	LABEL:ROHS:CHN:DATE:40MM	0	1			33	13			RM077011		V1101863	11060717
Aries-P1.5	M077	201108			H5554492	DECAL:ROHS:CHN:10:20MM	0	0.2			33	14			RM077011		V1101863	11060717
Aries-P1.5	M077	201108		04503010P	8025320	HEXAGON HEAD TAPPING SCREW:ES:3X10	4	4	O/O		229	103					V1101877	11010778



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Aries-C1.5	D095	201109	Canceled		M0774735	DECAL.FQGRA	0	1			32	33			No	This information was incorrect.	V1101860	11010348
Aries-C1.5	D095	201109		M0774735		STOPPER.EXIT.GATE	1	0	X/O		155	17					V1101876	11010679



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Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-P1.5	M077	201109	Cancel		M0771676	DECAL.FOGRA	0	1			27	33			No	This information was incorrect.	V1101860	11010348
Aries-P1.5	M077	201109		M0774735		STOPPER.EXIT.GATE	1	0	X/O		155	17					V1101876	11010679



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Aries-C1.5	D095	201110		M0773194	M0773275	TONER SUPPLY SUB-UNIT ASS'Y	4	4	X/O		87	13					V1102301	11051518
Aries-C1.5	D095	201110		G1784713	M0774659	GATE:W15:REVERSE:UPPER	4	4	X/O		155	5	A		RM077063		V1101503	10120466
Aries-C1.5	D095	201110		G1784712	M0774658	GATE:W19:REVERSE:UPPER	3	3	X/O		155	5	A		RM077063		V1101503	10120466
Aries-C1.5	D095	201110		B3031185	D5321185	JOINT:MOTOR:RISE	2	2	O/O		297	7					V1102599	11081161



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Aries-P1.5	M077	201110		M0773194	M0773275	TONER SUPPLY SUB-UNIT ASS'Y	4	4	X/O		87	13					V1102301	11051518
Aries-P1.5	M077	201110		G1784713	M0774659	GATE:W15:REVERSE:UPPER	4	4	X/O		155	5	A		RM077063		V1101503	10120466
Aries-P1.5	M077	201110		G1784712	M0774658	GATE:W19:REVERSE:UPPER	3	3	X/O		155	5	A		RM077063		V1101503	10120466



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Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-C1.5	D095	201111		G1783190	M0773190	CASE:LOWER:TONER SUPPLY-ASS'Y	4	4	X/O		87	15					V1102301	11051518
Aries-C1.5	D095	201111			GA000063	DECAL:DEVELOPMENT UNIT-DISPLAY	0	4			95	33			RM077054		V1103182	11070056
Aries-C1.5	D095	201111			M0774927	GUIDE:LOWER:DUCT	0	1			101	17			RM077041		V1102386	
Aries-C1.5	D095	201111		M0774331	M0774333	GUIDE:PAPER EXIT SUB-UNIT:UPPER-ASS'Y	1	1	X/O		135	15	A		RM077064		V1102242	11010939
Aries-C1.5	D095	201111		M0774237	M0774265	GUIDE PLATE:FUSING EXIT-LOWER	1	1	X/O		139	3	A		RM077064		V1102242	11010939
Aries-C1.5	D095	201111		M0774238		GUIDE:FUSING EXIT:MIDDLE	9	4			139	5	A		RM077064		V1102242	11010939
Aries-C1.5	D095	201111			M0774266	GUIDE:FUSING EXIT:SENSOR	0	4			139	20	A		RM077064		V1102242	11010939
Aries-C1.5	D095	201111			M0774706	SHEET:DECURA-MIDDLE	0	1			167	21			RM077062		V1102601	11051580
Aries-C1.5	D095	201111		B8343395	B8343391	PLATE:LEFT:NO.2	2	2	X/O		267	3	A		RD095010		V1102917	10121108
Aries-C1.5	D095	201111		B8343396	B8343392	PLATE:RIGHT:NO.2	2	2	X/O		267	22	A		RD095010		V1102917	10121108
Aries-C1.5	D095	201111			D3553500	TRANSPORT SUB-UNIT:VERTICAL TRANSPORT-LEFT-ASS'Y	0	1			267	26			RD355009		V1102952	
Aries-C1.5	D095	201111		7423808	D5161537	PLAIN SHAFT BEARING:DIA8	2	2	X/O		267	103	A		RD095010		V1102917	10121108
Aries-C1.5	D095	201111		B8341155	D5161155	SLIDE RAIL:RIGHT-ASS'Y	2	2	O/O		303	8					V1102767	10110064
Aries-C1.5	D095	201111		B8341145	D5161145	SLIDE RAIL:LEFT-ASS'Y	2	2	O/O		303	10					V1102767	10110064



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Aries-P1.5	M077	201111		G1783190	M0773190	CASE:LOWER:TONER SUPPLY-ASS'Y	4	4	X/O		87	15					V1102301	11051518
Aries-P1.5	M077	201111			GA000063	DECAL:DEVELOPMENT UNIT:DISPLAY	0	4			95	33			RM077054		V1103182	11070056
Aries-P1.5	M077	201111			M0774927	GUIDE:LOWER:DUCT	0	1			101	17			RM077041		V1102386	
Aries-P1.5	M077	201111		M0774331	M0774333	GUIDE:PAPER EXIT SUB-UNIT:UPPER-ASS'Y	1	1	X/O		135	15	A		RM077064		V1102242	11010939
Aries-P1.5	M077	201111		M0774237	M0774265	GUIDE PLATE:FUSING EXIT:LOWER	1	1	X/O		139	3	A		RM077064		V1102242	11010939
Aries-P1.5	M077	201111		M0774238		GUIDE:FUSING EXIT:MIDDLE	9	4			139	5	A		RM077064		V1102242	11010939
Aries-P1.5	M077	201111			M0774266	GUIDE:FUSING EXIT:SENSOR	0	4			139	20	A		RM077064		V1102242	11010939
Aries-P1.5	M077	201111			M0774706	SHEET:DECURA:MIDDLE	0	1			167	21			RM077062		V1102601	11051580



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Aries-C1.5	D095	201112		M0774315	M0774334	SHEET:GUIDE PLATE:EXIT:UPPER	1	1	X/O		135	16					V1102242	11010939
Aries-C1.5	D095	201112		M0774302	M0774337	FRAME:UPPER:ASS'Y	1	1	X/O		135	22					V1102242	11010939
Aries-C1.5	D095	201112		G1784793	M0774793	COIL SPRING:REVERSE:GATE	1	1	O/O		147	8					V1103101	11081564
Aries-C1.5	D095	201112		G1785191	M0775193	DECURA UNIT:ASS'Y	1	1	X/O		167	1					V1102601	
Aries-C1.5	D095	201112		G1787847	M0777853	DECAL:LEAK BREAKER:CAPTION	1	1	X/O		187	11					V1102320	11061812
Aries-C1.5	D095	201112		G1781139	M0771139	SLIDE RAIL:DEVELOPMENT UNIT:PROCESSING FIGURE	8	8	X/O		221	3					V1103153	
Aries-C1.5	D095	201112		D0161171		BRACKET:GROUND PLATE	5	6			257	5	A		RD095011		V1103331	11080956
Aries-C1.5	D095	201112		D3551384	D5321384	GRIP:PAPER TRAY:ASS'Y	2	2	X/O		267	12					V1103331	11080956
Aries-C1.5	D095	201112		B8343203	D5323203	GEAR:NO.2:DRIVE	2	2	O/O		297	2					V1102599	11081161
Aries-C1.5	D095	201112		B8344547	D5324547	GEAR:NO.4:MIDDLE	2	2	O/O		297	3					V1102599	11081161
Aries-C1.5	D095	201112		B8343214	D5323214	GEAR:SMALL:NO.1	2	2	O/O		297	9					V1102599	11081161
Aries-C1.5	D095	201112		B8343217	D5323217	GEAR:NO.2:DRIVE:MIDDLE	2	2	O/O		297	10					V1102599	11081161



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Aries-P1.5	M077	201112		M0774315	M0774334	SHEET:GUIDE PLATE.EXIT:UPPER	1	1	X/O		135	16					V1102242	11010939
Aries-P1.5	M077	201112		M0774302	M0774337	FRAME:UPPER:ASSY	1	1	X/O		135	22					V1102242	11010939
Aries-P1.5	M077	201112		G1784793	M0774793	COIL SPRING:REVERSE:GATE	1	1	O/O		147	8					V1103101	11061564
Aries-P1.5	M077	201112		G1785191	M0775193	DECURA UNIT:ASSY	1	1	X/O		167	1					V1102601	
Aries-P1.5	M077	201112		G1787847	M0777853	DECAL:LEAK BREAKER:CAPTION	1	1	X/O		187	11					V1102320	11061812
Aries-P1.5	M077	201112		G1781139	M0771139	SLIDE RAIL:DEVELOPMENT UNIT:PROCESSING FIGURE	8	8	X/O		221	3					V1103153	



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Aries-C1.5	D095	201201		B2342628	M0777428	BALL BEARING:REGISTRATION:DRIVEN:FRONT	2	2	X/O		71	1					V1103305	11100084
Aries-C1.5	D095	201201		B2342629	M0777429	BALL BEARING:REGISTRATION:DRIVEN:REAR	2	2	X/O		71	4					V1103305	11100084
Aries-C1.5	D095	201201		G1787565	G1787566	REGISTRATION ROLLER:DRIVEN:PRESS FIT	1	1	X/O		71	9					V1103079	11090012
Aries-C1.5	D095	201201			G1786206	COVER:IMAGE PROCESSING UNIT	0	1			199	14			RG178153		V1102965	
Aries-C1.5	D095	201201		D0951978	D0951968	COVER:UPPER:SCANNER	1	1	X/O		231	13					V1103331	11080956
Aries-C1.5	D095	201201		D0161977	D0951977	COVER:UPPER FRONT:SCANNER	1	1	X/O		231	14					V1103331	11080956
Aries-C1.5	D095	201201		D0951979	D0951989	COVER:UPPER LEFT:SCANNER	1	1	X/O		231	16					V1103331	11080956
Aries-C1.5	D095	201201		D0951251	D0951261	COVER:UPPER RIGHT	1	1	X/O		231	17					V1103331	11080956
Aries-C1.5	D095	201201		D0951980	D0951960	COVER:UPPER REAR:SCANNER	1	1	X/O		231	18	A		RD095011		V1103331	11080956
Aries-C1.5	D095	201201		D0951981	D0951961	COVER:UPPER RIGHT:LOUVER	1	1	X/O		231	26					V1103331	11080956
Aries-C1.5	D095	201201		D3551345	D5321345	COVER:FRONT RIGHT:LOWER	1	1	X/O		233	1					V1103331	11080956
Aries-C1.5	D095	201201		D3551327	D5321327	COVER:REAR LEFT	2	2	X/O		233	2					V1103331	11080956
Aries-C1.5	D095	201201		D0161988	D0951988	COVER:INTERFACE CABLE:COPIER	1	1	X/O		233	4					V1103331	11080956
Aries-C1.5	D095	201201		D3551326	D5321326	COVER:REAR MIDDLE	2	2	X/O		233	6					V1103331	11080956
Aries-C1.5	D095	201201		D3551321	D5321341	COVER:RIGHT UPPER:ASSY	1	1	X/O		233	8					V1103331	11080956
Aries-C1.5	D095	201201		D3551323	D5321343	COVER:RIGHT LOWER:ASSY	1	1	X/O		233	11					V1103331	11080956
Aries-C1.5	D095	201201			D0161985	BRACKET:COVER:UPPER REAR:LEFT INNER REAR:SCANNER	0	1			233	12	A		RD095011		V1103331	11080956
Aries-C1.5	D095	201201		D5321338	D5321358	COVER:FRONT RIGHT:OPEN AND CLOSE:ASSY	1	1	X/O		235	2					V1103331	11080956
Aries-C1.5	D095	201201		D3551340	D5321340	SPACER:COVER:FRONT RIGHT:OPEN AND CLOSE	1	1	X/O		235	9					V1103331	11080956
Aries-C1.5	D095	201201		D3551382	D5321382	GRIP:REAR:PAPER TRAY	2	2	X/O		267	23					V1103331	11080956



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Aries-P1.5	M077	201201		B2342628	M0777428	BALL BEARING:REGISTRATION:DRIVEN:FRONT	2	2	X/O		71	1					V1103305	11100084
Aries-P1.5	M077	201201		B2342629	M0777429	BALL BEARING:REGISTRATION:DRIVEN:REAR	2	2	X/O		71	4					V1103305	11100084
Aries-P1.5	M077	201201		G1787565	G1787566	REGISTRATION ROLLER:DRIVEN:PRESS FIT	1	1	X/O		71	9					V1103079	11090012
Aries-P1.5	M077	201201			M0779901	SLIDE RAIL:DEVELOPMENT UNIT:PROCESSING FIGURE	0	1	X/O		221	3			RM077049		V1103368	

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Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-C1.5	D095	201202		H0722220	G0603293	SPACER:6.1X8.5X0.5	4	4	X/O		71	16	C		RD059095		V1103305	11100084
Aries-C1.5	D095	201202		M0776720	M0776528	COVER:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/X		101	2	A		RM077057		V1103346	11100833
Aries-C1.5	D095	201202		M0776560	M0776570	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O		121	1					V1103650	11111538
Aries-C1.5	D095	201202			M0779902	GRIP:FUSING UNIT:ASS'Y	0	1			129	18			RM077061		V1104035	
Aries-C1.5	D095	201202		M0775193	M0775195	SERVICE PARTS:DECURA UNIT:ASS'Y	1	1	X/O		167	1					V1103244	11090971
Aries-C1.5	D095	201202			M0779903	GEAR:DEVELOPMENT ROLLER ASS'Y	0	1			175	26			RM077058		V1200071	
Aries-C1.5	D095	201202		M3901135	M3901151	TUBE:PANDEX:DIA10	1	1	X/O		177	37					V1103515	11110268

RICOH**Part Change Information List**

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-P1.5	M077	201202		H0722220	G0603293	SPACER:6.1X8.5X0.5	4	4	X/O		71	16	C		RD059095		V1103305	11100084
Aries-P1.5	M077	201202		M0776720	M0776528	COVER:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/X		101	2	A		RM077057		V1103346	11100833
Aries-P1.5	M077	201202		M0776560	M0776570	CLEANING UNIT:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O		121	1					V1103650	11111538
Aries-P1.5	M077	201202			M0779902	GRIP:FUSING UNIT:ASS'Y	0	1			129	18			RM077061		V1104035	
Aries-P1.5	M077	201202		G1784675	M0774668	GUIDE:REVERSE:ENTRANCE:WELDING	1	1	X/O		153	5					V1100615	11020142
Aries-P1.5	M077	201202		M0775193	M0775195	SERVICE PARTS:DECURA UNIT:ASS'Y	1	1	X/O		167	1					V1103244	11090971
Aries-P1.5	M077	201202			M0779903	GEAR:DEVELOPMENT ROLLER ASS'Y	0	1			175	26			RM077058		V1200071	
Aries-P1.5	M077	201202		M3901135	M3901151	TUBE:PANDEX:DIA10	1	1	X/O		177	37					V1103515	11110268





Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-C1.5	D095	201203			M0776527	GUIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y	0	1			101	18	A		RM077057		V1103346	11100833
Aries-C1.5	D095	201203			M0776518	GUIDE PLATE:INTERMEDIATE TRANSFER:BX:ASS'Y	0	1			101	19	A		RM077057		V1103346	11100833
Aries-C1.5	D095	201203			M0776515	SHEET:GUIDE PLATE:NO.1:AX	0	1			101	20	A		RM077057		V1103346	11100833
Aries-C1.5	D095	201203			M0776516	SHEET:GUIDE PLATE:NO.2:AX	0	1			101	21	A		RM077057		V1103346	11100833
Aries-C1.5	D095	201203			M0776519	HOLDER:GUIDE PLATE:INTERMEDIATE TRANSFER:BX	0	1			101	22	A		RM077057		V1103346	11100833
Aries-C1.5	D095	201203			M0776520	SCREW:POSITIONING	0	2			101	23	A		RM077057		V1103346	11100833
Aries-C1.5	D095	201203		M0774241	M0774240	GRIP:FUSING UNIT:ASS'Y	2	2	X/O		129	15					V1104034	
Aries-C1.5	D095	201203		M0771280	M0771298	DRIVE UNIT:AROUND THE PHOTOCONDUCTOR:ASS'Y	4	4	X/O		173	1					V1200143	12010938
Aries-C1.5	D095	201203		G1781358	M0771297	DEVELOPMENT SLEEVE:JOINT:GEAR:ASS'Y	4	4	X/O		175	9					V1200143	12010938



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-P1.5	M077	201203			M0776527	GUIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y	0	1			101	18	A		RM077057		V1103346	11100833
Aries-P1.5	M077	201203			M0776518	GUIDE PLATE:INTERMEDIATE TRANSFER:BX:ASS'Y	0	1			101	19	A		RM077057		V1103346	11100833
Aries-P1.5	M077	201203			M0776515	SHEET:GUIDE PLATE:NO.1:AX	0	1			101	20	A		RM077057		V1103346	11100833
Aries-P1.5	M077	201203			M0776516	SHEET:GUIDE PLATE:NO.2:AX	0	1			101	21	A		RM077057		V1103346	11100833
Aries-P1.5	M077	201203			M0776519	HOLDER:GUIDE PLATE:INTERMEDIATE TRANSFER:BX	0	1			101	22	A		RM077057		V1103346	11100833
Aries-P1.5	M077	201203			M0776520	SCREW:POSITIONING	0	2			101	23	A		RM077057		V1103346	11100833
Aries-P1.5	M077	201203		M0774241	M0774240	GRIP:FUSING UNIT:ASS'Y	2	2	X/O		129	15					V1104034	
Aries-P1.5	M077	201203		M0771280	M0771298	DRIVE UNIT:AROUND THE PHOTOCONDUCTOR:ASS'Y	4	4	X/O		173	1					V1200143	12010938
Aries-P1.5	M077	201203		G1781358	M0771297	DEVELOPMENT SLEEVE:JOINT:GEAR:ASS'Y	4	4	X/O		175	9					V1200143	12010938



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-C1.5	D095	201204		G1787652	AA061108	TENSION SPRING:PRESSURE:TIMING ROLLER:REGISTRATION	2	2	X/O		63	8					V1200357	12010676
Aries-C1.5	D095	201204		G1787651	AA061109	TENSION SPRING:PRESSURE:TIMING ROLLER:TRANSFER	2	2	X/O		71	3					V1200357	12010676
Aries-C1.5	D095	201204		GD042011	GD042012	BRUSH ROLLER:APPLY-ASS'Y	4	4	O/O		97	16					V1103835	11111537
Aries-C1.5	D095	201204		M0773600	M0773601	CLEANING UNIT:AROUND THE PHOTOCONDUCTOR	4	4	O/O		97	27					V1103835	11111537
Aries-C1.5	D095	201204		AX060321	AX060407	DC MOTOR:27W	1	1	X/X		253	1	A		RD095012		V1200587	11100907
Aries-C1.5	D095	201204		B3015211	B3015212	HARNESS:DC MOTOR	1	1	X/X		253	25	A		RD095012		V1200587	11100907



Part Change Information List

Date: April 27, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-P1.5	M077	201204		G1787652	AA061108	TENSION SPRING,PRESSURE,TIMING ROLLER,REGISTRATION	2	2	X/O		63	8					V1200357	12010678
Aries-P1.5	M077	201204		G1787651	AA061109	TENSION SPRING,PRESSURE,TIMING ROLLER,TRANSFER	1	2	X/O		71	3					V1200357	12010676
Aries-P1.5	M077	201204		G0042011	G0042012	BRUSH ROLLER,APPLY,ASS'Y	4	4	O/O		97	16					V1103835	11111537
Aries-P1.5	M077	201204		M0773600	M0773601	CLEANING UNIT,AROUND THE PHOTOCONDUCTOR	4	4	O/O		97	27					V1103835	11111537



Part Change Information List

Date: July 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-C1.5	D095	201207		G1787751	D0742904	DC SOLENOID:PRESS FIT	2	2	X/O		57	6					V1200728	12021647



Part Change Information List

Date: July 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-P1.5	M077	201207		G1787751	D0742904	DC SOLENOID:PRESS FIT	2	2	X/O		57	6					V1200728	12021647



Part Change Information List

Date: August 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-C1.5	D095	201208		D0955302	D0955303	PCB-BCU:SUB-ASSY	1	1	X/O		361	5					V1201431	12060001



Part Change Information List

Date: August 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-P1.5	M077	201208		M0776032	M0776033	PCB:CONT:EX1-ARIES-P15:ASSY	1	1	X/O		361	*					V1201431	12060001



Part Change Information List

Date: September 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-P1.5	M077	201209		M0776022	M0776023	PCB:CONT:EX1:ARIES-P15:ASS'Y	1	1	X/O		361	-					V1201431	12060001

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-C1.5	D095	201210		G1787464	M0777464	HOLDER:SOLENOID:PEEN	2	2	X/O		57	5					V1201792	12061416
Aries-C1.5	D095	201210			M0774414	PIN:ADJUSTING PIN:HEAT ROLLER:PEEN	0	1			133	22			RM077082		V1202368	
Aries-C1.5	D095	201210	Correct	M0774565	M0774566	PAPER EXIT UNIT:ASS'Y	1	1	X/O		143	11				Int was corrected. X/X --> X/O	V1202267	12081177
Aries-C1.5	D095	201210	Correct		M0775552	HARNESS:SEPARATION/TRANSPORT:SENSOR:NO.2:CONNECTING	0	1			143	12	-A-			Set was corrected.	V1202267	12081177
Aries-C1.5	D095	201210	Correct		M0775551	HARNESS:SEPARATION/TRANSPORT:SENSOR:NO.2	0	1			143	13	-A-			Set was corrected.	V1202267	12081177
Aries-C1.5	D095	201210	Correct		M0773861	BRACKET:POSITIONING SENSOR:TRANSPORT UNIT:2	0	1			143	14	-A-			Set was corrected.	V1202267	12081177

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-P1.5	M077	201210		G1787464	M0777464	HOLDER:SOLENOID:PEEN	2	2	X/O		57	5					V1201792	12061416
Aries-P1.5	M077	201210			M0774414	PIN:ADJUSTING PIN:HEAT ROLLER:PEEN	0	1			133	22			RM077082		V1202368	
Aries-P1.5	M077	201210	Correct	M0774565	M0774566	PAPER EXIT UNIT:ASS'Y	1	1	X/O		143	11				Int was corrected. X/X --> X/O	V1202267	12081177
Aries-P1.5	M077	201210	Correct		M0775552	HARNESS:SEPARATION/TRANSPORT:SENSOR:NO.2:CONNECTING	0	1			143	12	-A-			Set was corrected.	V1202267	12081177
Aries-P1.5	M077	201210	Correct		M0775551	HARNESS:SEPARATION/TRANSPORT:SENSOR:NO.2	0	1			143	13	-A-			Set was corrected.	V1202267	12081177
Aries-P1.5	M077	201210	Correct		M0773861	BRACKET:POSITIONING SENSOR:TRANSPORT UNIT:2	0	1			143	14	-A-			Set was corrected.	V1202267	12081177



Part Change Information List

Date: March 29, 2013

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-C1.5	D095	201211	Correct	M0773855	M0773854	SEPARATION/TRANSPORT SECTION:BELT-ASS'Y	1	1	X/O		127	1	-A-			Int was corrected: X/O → X/O Ref was corrected: -	V1202267	12081177

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-P1.5	M077	201211	Correct	M0773855	M0773854	SEPARATION/TRANSPORT SECTION:BELT-ASS'Y	1	1	X/O		127	1	A			Int was corrected: X/X → X/O	V1202267	12081177
Aries-P1.5	M077	201211		M0775302	M0775303	PCB:BCU:SUB-ASS'Y	1	1	X/O		193	8				Bel was corrected	V1201431	12060001



Part Change Information List

Date: December 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-C1.5	D095	201212		M0773293	M0773297	DEVELOPMENT UNIT:BLACK:ASS'Y	1	1	O/O		95	*			RM077078		V1201766	12070266
Aries-C1.5	D095	201212		M0773292	M0773296	DEVELOPMENT UNIT:CYAN:ASS'Y	1	1	O/O		95	*			RM077078		V1201766	12070266
Aries-C1.5	D095	201212		M0773291	M0773295	DEVELOPMENT UNIT:MAGENTA:ASS'Y	1	1	O/O		95	*			RM077078		V1201766	12070266
Aries-C1.5	D095	201212		M0773290	M0773294	DEVELOPMENT UNIT:YELLOW:ASS'Y	1	1	O/O		95	*			RM077078		V1201766	12070266
Aries-C1.5	D095	201212		D0956022	D0956023	PCB:CONT:ARIES-C15:ASS'Y	1	1	X/O		201	13			RM0770011		V1201431	12060001
Aries-C1.5	D095	201212		AH012031	AH012040	CASTER:1470N:DIA60	6	6	O/O		305	11					V1203457	12081557

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
Aries-P1.5	M077	201212		M0773293	M0773297	DEVELOPMENT UNIT:BLACK:ASS'Y	1	1	O/O		95	*			RM077078		V1201766	12070266
Aries-P1.5	M077	201212		M0773292	M0773296	DEVELOPMENT UNIT:CYAN:ASS'Y	1	1	O/O		95	*			RM077078		V1201766	12070266
Aries-P1.5	M077	201212		M0773291	M0773295	DEVELOPMENT UNIT:MAGENTA:ASS'Y	1	1	O/O		95	*			RM077078		V1201766	12070266
Aries-P1.5	M077	201212		M0773290	M0773294	DEVELOPMENT UNIT:YELLOW:ASS'Y	1	1	O/O		95	*			RM077078		V1201766	12070266
Aries-P1.5	M077	201212		AH012031	AH012040	CASTER:1470N:DIA60	6	6	O/O		305	11					V1203457	12081557



Part Change Information List

Date: April 26, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201301		D0951995	D0951996	SCALE:REAR:ASS'Y	1	1	X/O		259	6				V1102295	11050173
Aries-C1.5	D095	201301			D5324631	TRAY BOTTOM PLATE:AUXILIARY:REAR:PEEN	0	1			273	16			RM077090	V1203868	
Aries-C1.5	D095	201301			D5324671	TRAY BOTTOM PLATE:AUXILIARY:FRONT:PEEN	0	1			273	17			RM077090	V1203868	
Aries-C1.5	D095	201301		AH012031	AH012040	CASTER:1470N:DIA60	12	12	O/O		305	11				V1203458	12090551



Part Change Information List

Date: April 26, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	ECN Number
Aries-P1.5	M077	201301		D0951995	D0951996	SCALE:REAR:ASS'Y	1	1	X/O		259	6					V1102295	11050173
Aries-P1.5	M077	201301			D5324631	TRAY BOTTOM PLATE:AUXILIARY:REAR:PEEN	0	1			273	16			RM077090		V1203868	
Aries-P1.5	M077	201301			D5324671	TRAY BOTTOM PLATE:AUXILIARY:FRONT:PEEN	0	1			273	17			RM077090		V1203868	



Part Change Information List

Date: February 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201302		B3015100	B3015120	PCB:MAIN CONTROL	1	1	X/O		253	24					V1202412	12090495
Aries-C1.5	D095	201302		B8322569	B8322579	STAY:FEED:PEEN	2	2	X/O		283	4					V1300088	12101816



Part Change Information List

Date: May 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201303		B8343065	D5163065	SLIDE RAIL-END FENCE	2	2	O/O		277	2					V1300529	12111791
Aries-C1.5	D095	201303		D5322500	D5322510	PAPER FEED UNIT:ASS'Y	2	2	X/O		283	*					V1300088	12101816
Aries-C1.5	D095	201303			G1783271	HOLDER:SLIDE RAIL:DEVELOPMENT UNIT	0	4							RM077093		V1300842	



Part Change Information List

Date: May 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Int	RTB	Note	Ref Number	ECN Number
Aries-P1.5	M077	201303			M0774445	STRIPPER PLATE:PEK:ASS'Y	0	1							RM077089		V1202592	12091542
Aries-P1.5	M077	201303			G1783271	HOLDER:SLIDE RAIL:DEVELOPMENT UNIT	0	4							RM077093		V1300842	

RICOH**Part Change Information List**

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201304			M0777856	DECAL:GRAPHICARTSPLUS	0	1			27	31			RM077087a		V1204027	12122066
Aries-C1.5	D095	201304		M0771590	M0771592	COVER:UPPER:RIGHT	1	1	X/O		31	13					V1203460	12101464
Aries-C1.5	D095	201304			M0777430	BALL BEARING:REGISTRATION:DRIVEN:FRONT	0	1			71	1			RM077096		V1203584	12111540
Aries-C1.5	D095	201304		M0774565	M0774566	PAPER EXIT UNIT:ASSY	1	1	X/O		143	11					V1301123	
Aries-C1.5	D095	201304		07403506	D5163506	PLAIN SHAFT BEARING:DIA6	4	4	O/O		267	106					V1300528	12091918
Aries-C1.5	D095	201304		D5325312	D5325313	HARNESS:PAPER FEED UNIT:ASSY	2	2	X/O		285	24					V1300088	12101816



Part Change Information List

Date: July 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-P1.5	M077	201304			M0777856	DECAL:GRAPHICARTSPLUS	0	1			27	31			RM077087a		V1204027	12122066
Aries-P1.5	M077	201304		M0771590	M0771592	COVER:UPPER:RIGHT	1	1	X/O		31	13					V1203460	12101464
Aries-P1.5	M077	201304			M0777430	BALL BEARING:REGISTRATION:DRIVEN:FRONT	0	1			71	1			RM077096		V1203584	12111540
Aries-P1.5	M077	201304		M0774565	M0774566	PAPER EXIT UNIT:ASSY	1	1	X/O		143	11					V1301123	



Part Change Information List

Date: May 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201305		D5321396	D5321398	DECAL:SIDE FENCE:SCALE:SIZE INDICATION:FRONT	1	1	O/O		269	8				V1202524	12031947
Aries-C1.5	D095	201305		D5321395	D5321399	DECAL:SIDE FENCE:SCALE:SIZE INDICATION:REAR	1	1	O/O		271	9				V1202524	12031947
Aries-C1.5	D095	201305		D5321397	D5321399	DECAL:SIDE FENCE:SCALE:SIZE INDICATION:REAR	1	1	O/O		271	27				V1202524	12031947
Aries-C1.5	D095	201305		07423808	07433808	RADIAL BALL BEARING:DIA8XDIA16X5	10	10	O/O		281	104				V1301682	13040996
Aries-C1.5	D095	201305		D5161155	D5161195	SLIDE RAIL:RIGHT:ASS'Y	2	2	O/O		303	8				V1300527	12091910
Aries-C1.5	D095	201305		D5161145	D5161185	SLIDE RAIL:LEFT:ASS'Y	2	2	O/O		303	10				V1300527	12091910
Aries-C1.5	D095	201305		D5321396	D5321398	DECAL:SIDE FENCE:SCALE:SIZE INDICATION:FRONT	1	1	O/O		375	73				V1202524	12031947
Aries-C1.5	D095	201305		D5321397	D5321399	DECAL:SIDE FENCE:SCALE:SIZE INDICATION:REAR	1	1	O/O		375	74				V1202524	12031947
Aries-C1.5	D095	201305		D5321395	D5321399	DECAL:SIDE FENCE:SCALE:SIZE INDICATION:REAR	1	1	O/O		375	87				V1202524	12031947



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201309		B2346355	B2346365	GUIDE PLATE:JOINT UNIT:ASSY	1	1	X/O		55	2					V1302916	12122625



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-P1.5	M077	201309		B2346355	B2346365	GUIDE PLATE:JOINT UNIT:ASSY	1	1	X/O		55	2					V1302916	12122625



Part Change Information List

Date: October 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201310		D5161195	D7321387	SLIDE RAIL:RIGHT:ASSY	2	2	O/O		303	8					V1302329	13060440
Aries-C1.5	D095	201310		D5161185	D7321388	SLIDE RAIL:LEFT:ASSY	2	2	O/O		303	10					V1302329	13060440



Part Change Information List

Date: January 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201311		G1783674	M0773674	VIBRATING PLATE:TONER COLLECTION COIL	4	4	X/O		99	19			RM077102		V1302727	13070633
Aries-P1.5	M077	201311		G1783674	M0773674	VIBRATING PLATE:TONER COLLECTION COIL	4	4	X/O		99	19			RM077102		V1302727	13070633
Aries-C1.5	D095	201311			M0779509	ELECTRICAL SMC TOOL	0	1			377	9			RM077100		V1302743	
Aries-P1.5	M077	201311			M0779509	ELECTRICAL SMC TOOL	0	1			377	9			RM077100		V1302743	
Aries-C1.5	D095	201311		M0773601	M0773602	CLEANING UNIT:AROUND THE PHOTOCONDUCTOR	4	4	O/O		93	22			RM077102		V1302727	13070633
Aries-P1.5	M077	201311		M0773601	M0773602	CLEANING UNIT:AROUND THE PHOTOCONDUCTOR	4	4	O/O		93	22			RM077102		V1302727	13070633





Part Change Information List

Date: May 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201312	Correct		G1783475	SPONGE:COUPLING:TONER SUPPLY:DEVELOPMENT UNIT	0	1			93	21		RM077108	Page and Index Number has been corrected.	V1303066	
Aries-P1.5	M077	201312	Correct		G1783475	SPONGE:COUPLING:TONER SUPPLY:DEVELOPMENT UNIT	0	1			93	21		RM077108	Page and Index Number has been corrected.	V1303066	
Aries-C1.5	D095	201312		M0773601	M0773602	CLEANING UNIT:AROUND THE PHOTOCONDUCTOR	4	4	O/O		97	27		RM077102		V1302727	13070633
Aries-P1.5	M077	201312		M0773601	M0773602	CLEANING UNIT:AROUND THE PHOTOCONDUCTOR	4	4	O/O		97	27		RM077102		V1302727	13070633
Aries-C1.5	D095	201312		AF040561	AF040629	ROLLER:FUSING EXIT:UPPER	2	2	O/O		135	4				V1303476	13091617
Aries-P1.5	M077	201312		AF040561	AF040629	ROLLER:FUSING EXIT:UPPER	2	2	O/O		135	4				V1303476	13091617
Aries-C1.5	D095	201312			D5323434	DRUM STAY:PAPER FEED:WELDING	0	1			267	26		RM077113		V1303875	
Aries-C1.5	D095	201312			D3554586	STAY:END FENCE	0	1			277	16		RM077112		V1303707	



Part Change Information List

Date: January 31, 2014

[illegible]



Part Change Information List

Date: May 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201402		G1782041	G1782043	LASER DIODE UNIT:MK:ASS'Y	0	2	X/O		91	13				V1100589	11010742
Aries-P1.5	M077	201402		G1782041	G1782043	LASER DIODE UNIT:MK:ASS'Y	0	2	X/O		91	13				V1100589	11010742
Aries-C1.5	D095	201402		G1782042	G1782044	LASER DIODE UNIT:YC:ASS'Y	0	2	X/O		91	14				V1100589	11010742
Aries-P1.5	M077	201402		G1782042	G1782044	LASER DIODE UNIT:YC:ASS'Y	0	2	X/O		91	14				V1100589	11010742
Aries-C1.5	D095	201402		G1782035	G1782036	OPTICAL WRITING UNIT:ASS'Y	0	2	X/O		91	*				V1100589	11010742
Aries-P1.5	M077	201402		G1782035	G1782036	OPTICAL WRITING UNIT:ASS'Y	0	2	X/O		91	*				V1100589	11010742
Aries-C1.5	D095	201402		G1784815	D0744698	LEVER:LOCK:GUIDE PLATE	2	2	O/O		151	5				V1303140	13070426
Aries-P1.5	M077	201402		G1784815	D0744698	LEVER:LOCK:GUIDE PLATE	2	2	O/O		151	5				V1303140	13070426
Aries-C1.5	D095	201402			D1792445	KNOB:TORQUE LIMITER MECHANICAL CLUTCH:ASS'Y	0	1			377	10		RM077104		V1303760	
Aries-P1.5	M077	201402			D1792445	KNOB:TORQUE LIMITER MECHANICAL CLUTCH:ASS'Y	0	1			377	10		RM077104		V1303760	



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201403		M0771676		DECAL:ENERGY-STAR	1	0	X/O		27	32			RM077110		V1400560	13120763
Aries-C1.5	D095	201403			M0771676	DECAL:ENERGY-STAR	0	1			27	32			RM077110		V1400560	13120763
Aries-P1.5	M077	201403		M0771676		DECAL:ENERGY-STAR	1	0	X/O		27	32			RM077110		V1400560	13120763
Aries-C1.5	D095	201403		M0774027	M0774030	FUSING UNIT:EU:ASS'Y	1	1	X/O		129	1					V1102242	11010939
Aries-P1.5	M077	201403		M0774027	M0774030	FUSING UNIT:EU:ASS'Y	1	1	X/O		129	1					V1102242	11010939



Part Change Information List

Date: June 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201405		G1785067	M2051122	FINISHING SECTION:STAY	1	1	O/O		167	16					V1401211	14020054
Aries-P1.5	M077	201405		G1785067	M2051122	FINISHING SECTION:STAY	1	1	O/O		167	16					V1401211	14020054
Aries-C1.5	D095	201405			D0749671	NICE CALIBRATION CHART	0	1			377	12			RM077114		V1400964	
Aries-P1.5	M077	201405			D0749671	NICE CALIBRATION CHART	0	1			377	12			RM077114		V1400964	



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201407			M0776513	GUIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y	0	1			101	18			RM077057b		V1400871	
Aries-P1.5	M077	201407			M0776513	GUIDE PLATE:INTERMEDIATE TRANSFER:ASS'Y	0	1			101	18			RM077057b		V1400871	
Aries-C1.5	D095	201407		G1787011	M0777011	COVER:RIGHT:TONER RECYCLING:ASS'Y	1	1	O/O		227	14					V1401212	14030261
Aries-P1.5	M077	201407		G1787011	M0777011	COVER:RIGHT:TONER RECYCLING:ASS'Y	1	1	O/O		227	14					V1401212	14030261



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201408		D5321394	D5321398	DECAL:SIDE FENCE:SCALE:SIZE INDICATION:FRONT	2	2	O/O		375	86					V1202524	12031947
Aries-P1.5	M077	201408			M0779518	SD-CARD:NICE:ARIES:ASS'Y	0	1	X/O		377	12			RM077114		V1402137	



Part Change Information List

Date: September 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201409		G1786506	M2051095	SLIDE RAIL:INTERMEDIATE TRANSFER	2	2	O/O		167	17					V1402472	14080546
Aries-P1.5	M077	201409		G1786506	M2051095	SLIDE RAIL:INTERMEDIATE TRANSFER	2	2	O/O		167	17					V1402472	14080546
Aries-C1.5	D095	201409		D4532586	D5162586	SHAFT:FEED ROLLER:ASS'Y	2	2	O/O		283	17					V1401599	13041154



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-P1.5	M077	201410		M0774026	M0774029	FUSING UNIT:NA:ASS'Y	1	1	X/O		129	1					V1102242	11010939



Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201411		D7321387	D7321155	SLIDE RAIL:RIGHT:ASS'Y	2	2	O/O		303	8	A				V1402721	14080565
Aries-C1.5	D095	201411		D7321388	D7321145	SLIDE RAIL:LEFT:ASS'Y	2	2	O/O		303	10	A				V1402721	14080565

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201501		G1786506	M2051095	SLIDE RAIL:INTERMEDIATE TRANSFER	2	2	O/O		167	17				AP-only	V1402997	
Aries-P1.5	M077	201501		G1786506	M2051095	SLIDE RAIL:INTERMEDIATE TRANSFER	2	2	O/O		167	17				AP-only	V1402997	



Part Change Information List

Date: February 27, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201502		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O		41	4					V1500264	14090891
Aries-P1.5	M077	201502		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O		41	4					V1500264	14090891
Aries-C1.5	D095	201502		B1326763	D1316511	BRACKET:CONNECTOR:LEFT	1	1	O/O		181	20	A		Y		V1500306	15010967
Aries-P1.5	M077	201502		B1326763	D1316511	BRACKET:CONNECTOR:LEFT	1	1	O/O		181	20	A		Y		V1500306	15010967
Aries-C1.5	D095	201502		A8064261	B3014261	COIL SPRING:BELT:PAPER FEED:8N	2	2	O/O		241	15					V1403702	14111092



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201503		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	N	41	4				AA Only	V1500773	
Aries-P1.5	M077	201503		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	N	41	4				AA Only	V1500773	
Aries-C1.5	D095	201503		A8064221	B3014227	COMPRESSION SPRING:ROLLER:TRANSPORT:BOTH ENDS	2	2	O/O	N	243	20					V1403702	14111092
Aries-C1.5	D095	201503		D7321387	D7321155	SLIDE RAIL:RIGHT:ASS'Y	2	2	O/O	N	303	8	AB		Y	AA Only	V1402994	
Aries-C1.5	D095	201503		D7321388	D7321145	SLIDE RAIL:LEFT:ASS'Y	2	2	O/O	N	303	10	AB		Y	AA Only	V1402994	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201504		D0951787	D0951792	KEYTOP.SET-A:ARC:EXP	1	1	X/O	N	39	8					V1500108	
Aries-C1.5	D095	201504		B7144151	B7144152	RAIL:SIDE FENCE	1	1	O/O	N	239	28					V1500194	14120454



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201505		AG070007	D7781264	DOOR CATCH	2	2	O/O	N	21	8					V1501383	
Aries-P1.5	M077	201505		AG070007	D7781264	DOOR CATCH	2	2	O/O	N	21	8					V1501348	
Aries-C1.5	D095	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	N	41	12					V1500264	14090891
Aries-P1.5	M077	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y	1	1	X/O	N	41	12					V1500264	14090891



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	1	1	O/O	N	31	15					V1103757	11101651
Aries-C1.5	D095	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	10	10	O/O	N	31	15					V1200134	
Aries-P1.5	M077	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	31	15					V1200134	
Aries-C1.5	D095	201506			D7322902	COVER:TRAY:REAR:NO.2	---	2		N	281	111			Y		V1501114	15021200
Aries-C1.5	D095	201506			D7324556	BRACKET:PAPER VOLUME SENSOR	---	2		N	281	112			Y		V1501114	15021200



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201507		A8064261	B3014261	COIL SPRING:BELT:PAPER FEED:8N	2	2	O/O	N	241	15					V1501671	
Aries-C1.5	D095	201507		D3554556	D7324555	BRACKET:PAPER VOLUME SENSOR:NO.2:ASS'Y	2	2	X/O	N	281	8					V1501114	15021200
Aries-C1.5	D095	201507		D3554556	D7324555	BRACKET:PAPER VOLUME SENSOR:NO.2:ASS'Y	2	2	X/O	N	281	8					V1501481	



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201508		D0591312	M0771570	CAP.JOINT:LARGE CAPACITY TRAY	10	10	O/O	N	31	15					V1401483	14040652
Aries-P1.5	M077	201508		D0591312	M0771570	CAP.JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	31	15					V1401483	14040652
Aries-C1.5	D095	201508			D0745100	SD-CARD:NICE:REGI:ASS'Y	---	1	X/O	N	377	9			Y		V1501524	

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Part Change Information List

Date: October 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201509			D1941761	SHEET:INDICATING HOLE ON A BOARD:NICE:GRAY:ASS'Y	---	1		N	265	32			Y		V1502286	
Aries-C1.5	D095	201509			D1941764	SHEET:INDICATING HOLE ON A BOARD:NICE:BLACK:ASS'Y	---	1		N	265	33			Y		V1502286	
Aries-C1.5	D095	201509			D1941766	COVER:NICE:BLACK	---	1		N	265	34			Y		V1502286	
Aries-C1.5	D095	201509			D1941767	COVER:NICE:WHITE	---	1		N	265	35			Y		V1502286	



Part Change Information List

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201510		B7144151	B7144152	RAIL:SIDE FENCE	1	1	O/O	N	239	28					V1500444	



Part Change Information List

Date: April 28, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201605		B8322579	D7322579	STAY:FEED:PEEN	2	2	O/O	N	283	4					V1600945	16030374



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201606		B0656581	D2236141	STAY:HOLDER:PAPER TRAY:ASS'Y	1	1	O/O	N	47	33					V1501779	15050703
Aries-P1.5	M077	201606		B0656581	D2236141	STAY:HOLDER:PAPER TRAY:ASS'Y	1	1	O/O	N	47	33					V1501779	15050703



Part Change Information List

Date: November 2, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-P1.5	M077	201610			M0777405	DOUBLE FEED SENSOR:ASS'Y	---	1		N	377	9			Y		V1601766	16051627



Part Change Information List

Date: January 6, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-P1.5	M077	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	X/O	N	75	24	B	O/O	Y		V1602953	16080512
Aries-C1.5	D095	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	O/O	N	75	24	A	O/O	Y		V1603576	
Aries-P1.5	M077	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	O/O	N	75	24	A	O/O	Y		V1603576	
Aries-P1.5	M077	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	1	1	X/O	N	75	26	B	O/O	Y		V1602953	16080512
Aries-C1.5	D095	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	1	1	O/O	N	75	26	A	O/O	Y		V1603576	
Aries-P1.5	M077	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	1	1	O/O	N	75	26	A	O/O	Y		V1603576	
Aries-C1.5	D095	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	1	1	O/O	N	79	10					V1603121	16090499
Aries-P1.5	M077	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	2	2	O/O	N	79	10					V1603121	16090499
Aries-P1.5	M077	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	X/O	N	113	20	B	O/O	Y		V1602953	16080512
Aries-C1.5	D095	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	O/O	N	113	20	A	O/O	Y		V1603576	
Aries-P1.5	M077	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	O/O	N	113	20	A	O/O	Y		V1603576	
Aries-C1.5	D095	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	2	2	O/O	N	145	2					V1603121	16090499
Aries-P1.5	M077	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	2	2	O/O	N	145	2					V1603121	16090499
Aries-P1.5	M077	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	X/O	N	149	11	B	O/O	Y		V1602953	16080512
Aries-C1.5	D095	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	O/O	N	149	11	A	O/O	Y		V1603576	
Aries-P1.5	M077	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	O/O	N	149	11	A	O/O	Y		V1603576	
Aries-P1.5	M077	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	1	1	X/O	N	149	14	B	O/O	Y		V1602953	16080512
Aries-C1.5	D095	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	1	1	O/O	N	149	14	A	O/O	Y		V1603576	
Aries-P1.5	M077	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	1	1	O/O	N	149	14	A	O/O	Y		V1603576	
Aries-C1.5	D095	201612		D5324649	D7104649	BRACKET:INSTALL:SLIDE RAIL:FRONT	1	1	O/O	N	275	20					V1602873	16060482



Part Change Information List

Date: February 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201701		D0745100	D0745101	SD-CARD:NICE:REGI2:ASS'Y	1	1	X/O	N	377	9					V1603921	16111170



Part Change Information List

Date: March 3, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201702		M2051095	D1941159	SLIDE RAIL:INTERMEDIATE TRANSFER	2	2	O/O	N	167	17					V1603645	16101009
Aries-P1.5	M077	201702		M2051095	D1941159	SLIDE RAIL:INTERMEDIATE TRANSFER	2	2	O/O	N	167	17					V1603645	16101009
Aries-C1.5	D095	201702		D5323344	D7103344	SHAFT:COUPLING:FRONT:NO.2	1	1	X/O	N	275	8					V1700084	



Part Change Information List

Date: Apeil 4, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201703			D0745101	SD-CARD:NICE:REGI2:ASS'Y	---	1		N	377	13					V1700418	
Aries-P1.5	M077	201703			D0745101	SD-CARD:NICE:REGI2:ASS'Y	---	1		N	377	13					V1700355	
Aries-P1.5	M077	201703			D0745101	SD-CARD:NICE:REGI2:ASS'Y	---	1		N	377	13					V1700418	



Part Change Information List

Date: June 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-P1.5	M077	201705			D2605100	SD-CARD:NICE:APPLICATION:ASS'Y	0	1		N	377	14			Y		V1700461	
Aries-C1.5	D095	201705			D2605100	SD-CARD:NICE:APPLICATION:ASS'Y	0	1		N	377	14			Y		V1700461	



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201707		B2346191	M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	1	1	O/O	N	225	2					V1603638	16110224
Aries-P1.5	M077	201707		B2346191	M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	1	1	O/O	N	225	2					V1603638	16110224



Part Change Information List

Date: October 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201709		B8322579	D7322579	STAY:FEED:PEEN	2	2	O/O	N	283	4					V1701414	



Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201711		G1786973	M0B16573	COLLECTION BOTTLE:TONER RECYCLING.ASS'Y	1	1	O/O	N	229	12					V1700935	17051040
Aries-P1.5	M077	201711		G1786973	M0B16573	COLLECTION BOTTLE:TONER RECYCLING.ASS'Y	1	1	O/O	N	229	12					V1700935	17051040



Part Change Information List

Date: April 2, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201803		AX040229	AX040304	DC MOTOR:RISE:TRAY	1	1	O/O	N	297	12					V1603639	16110220



Part Change Information List

Date: June 5, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201805		G1784669	D2704669	BRACKET:MAGNET CATCH:DUPLX	1	1	O/O	N	161	6					V1701479	16051549
AG-P1	G178	201805		G1784669	D2704669	BRACKET:MAGNET CATCH:DUPLX	1	1	O/O	N	161	6					V1701479	16051549



Part Change Information List

Date: August 3, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201807		G1787894	M0B14240	GEAR:Z38:JOINT:ASS'Y	1	1	O/O	N	137	24					V1800069	17121089
Aries-P1.5	M077	201807		G1787894	M0B14240	GEAR:Z38:JOINT:ASS'Y	1	1	O/O	N	137	24					V1800069	17121089

Part Change Information List

Date: December 28, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201811		AA143570	D2706453	SHAFT:MISFEED REMOVAL	2	2	O/O	N	49	5					V1802366	



Part Change Information List

Date: December 28, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-P1	G178	201811		AA143570	D2706453	SHAFT:MISFEED REMOVAL	2	2	O/O	N	49	5					V1802366	

Part Change Information List

Date: December 28, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-C1.5	D095	201810		D2605100	D0AK5100	SD-CARD:NICE:APPLICATION:ASS'Y	1	1	X/O	N	377	14					V1801559	18070661
Aries-C1.5	D095	201811		AA143570	D2706453	SHAFT:MISFEED REMOVAL	2	2	O/O	N	55	5					V1802366	

Part Change Information List

Date: December 28, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aries-P1.5	M077	201810		D2605100	D0AK5100	SD-CARD:NICE:APPLICATION:ASS'Y	1	1	X/O	N	377	14					V1801559	18070661
Aries-P1.5	M077	201810		M0779518	D0AK5100	SD-CARD:NICE:APPLICATION:ASS'Y	1	1	X/O	N	377	12					V1801559	18070661
Aries-P1.5	M077	201811		AA143570	D2706453	SHAFT:MISFEED REMOVAL	2	2	O/O	N	55	5					V1802366	