

Reissued : 28-Jan-09

Model: Aegis-P1	Date: 24-Oct-08	No.: MG178001a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: OIL APPLICATION UNIT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

An old part number has been corrected (G1784146 changed to G1784161).

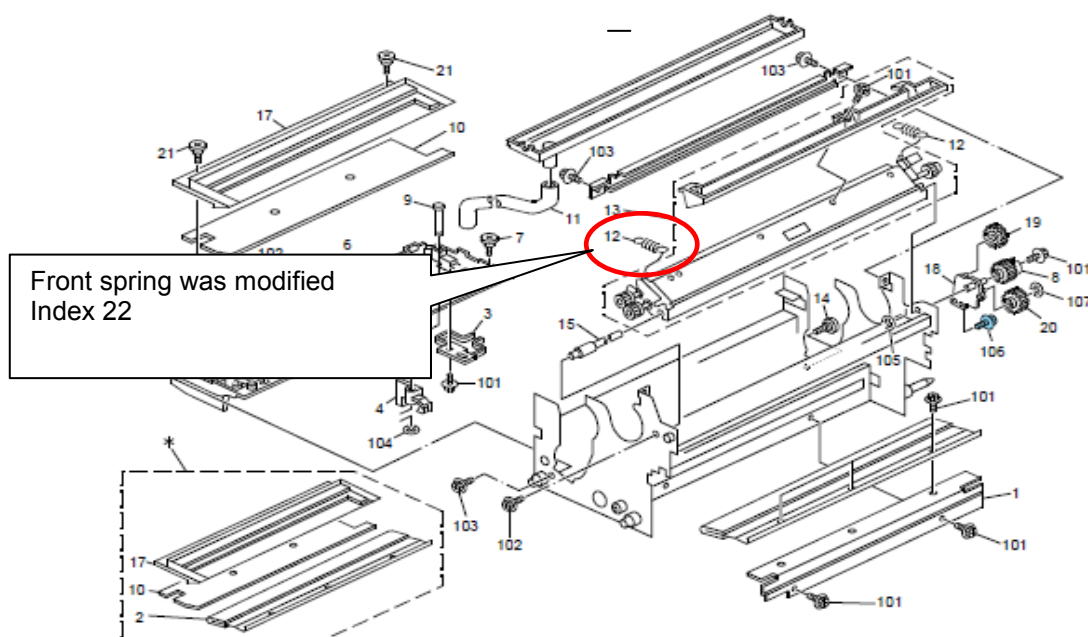
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784412	G1784479	OIL APPLICATION UNIT	1	×/○	133	13	
<i>G1784161</i>	G1787932	PLATE:DRIVE:OIL APPLICATION UNIT	1	×/○	133	18	
G1784548	G1787933	GEAR:JOINT:OIL APPLICATION SUB-UNIT	1	×/○	133	8	
G1784450	-	TENSION SPRING:OIL APPLICATION UNIT	2→1	-	133	12	
-	G1787984	TENSION SPRING:OIL APPLICATION UNIT:FRONT	0→1	×/○	133	22	
G1784378	G1787950	PRESSURE ROLLER	1	×/○	131	25	

Reason for modification

- Pressure Roller: improved oil removal from ends of roller
- Oil Application Unit: improved the supply method

G1787984 : TENSION SPRING:OIL APPLICATION UNIT:FRONT

57.Fusing Unit 6 (G178)



Model: Aegis-P1		Date: 27-Oct-08	No.: MG178002
Modified Article: OZONE FILTER		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1787225	G1787290	OZONE FILTER:SCA-750/750:INNER REAR	1	×/○	26	6	
G1787292	G1787289	OZONE FILTER:SCA-750/950	1	×/○	26	5	

Change: The materials of these parts were changed.

Reason: To increase the durability of the parts.

Note: The descriptions of the parts were changed to the ones shown above.

Model: Aegis-P1		Date: 27-Oct-08	No.: MG178003
Modified Article: Tube:5:Pump		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

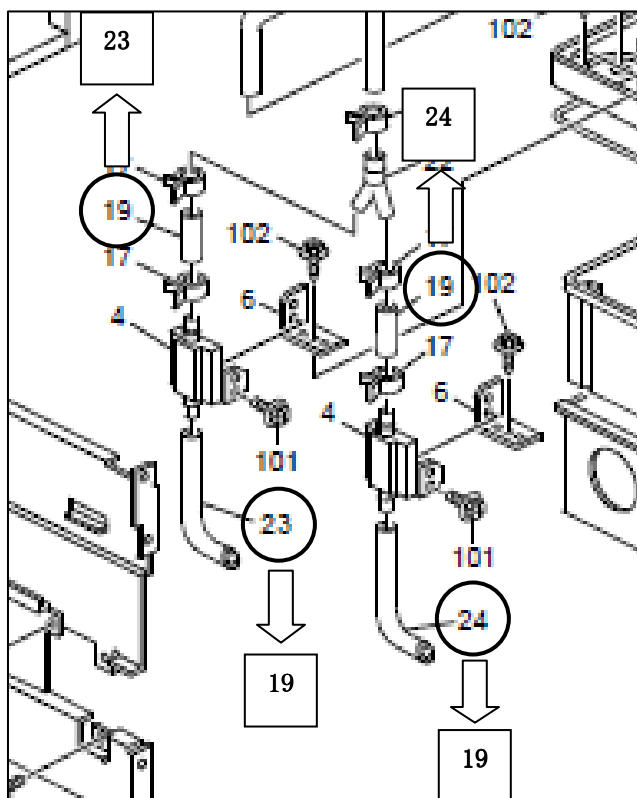
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784477		O-ring:Oil End Sensor:Sensor	1→0		136	12	
G1784436	G1784376	Tube:5:Pump	2	X/O	136	19	
	G1787918	BASE:OIL END SENSOR:SENSOR	0→1	As a set	136	27	
	G1787919	STOPPER:OIL END SENSOR:SENSOR	0→1		136	28	

Change:

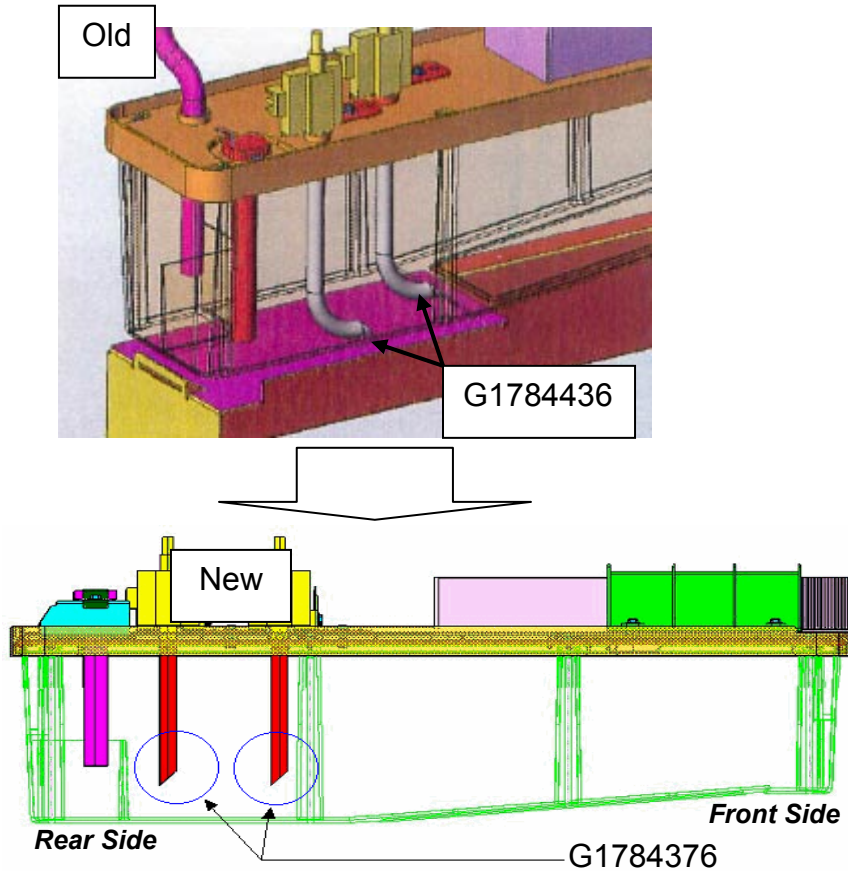
- 1) The length of the tube on the suction side was increased from 175mm to 110mm.
- 2) Due to this change, some parts in the table above were added and deleted. Also, the attachment position of the old end sensor was changed (see the next page).
- 3) An illustration in the Parts Catalog was corrected.

Reason: To ensure that the tube does not suck in oil that contains CaCO_3 .

Illustration correction (index No. correction):

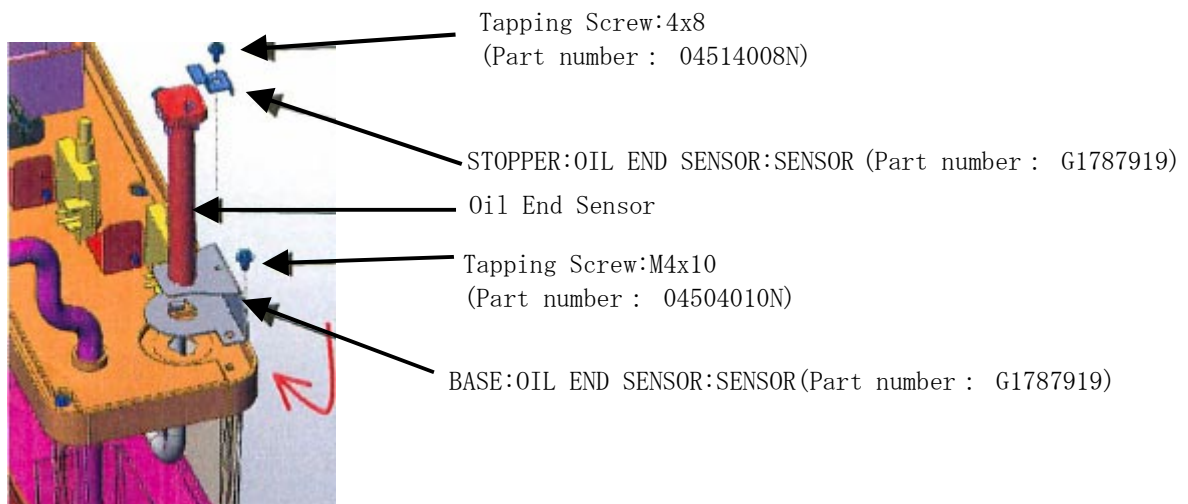


Tube modification:



Please attach the tubes cut at a 45° angle so that the openings face front side.

New attachment position for the old end sensor:



Model: Aegis-P1		Date: 27-Oct-08	No.: MG178004
Modified Article: STEPPER MOTOR:OIL:DC5.75W		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1781456	G1781494	STEPPER MOTOR:OIL:DC5.75W	1	O/O	172	1	
G1781463	G1781493	JOINT:O/C:MAIN	1	O/O	172	18	

Change: The shapes of these parts were changed.

Reason: To increase the structural strength of the e-ring and surrounding area.

Model: Aegis-P1		Date: 27-Oct-08	No.: MG178005
Modified Article: TENSION SPRING:COATING BAR		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1783749	G1783782	TENSION SPRING:COATING BAR:10N8N	2		92	22	

Model: Aegis-P1		Date: 27-Oct-08	No.: MG178006
Modified Article: COVER:CABLE:RIGHT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int		Page	Index
G1787724	G1787727	COVER:CABLE:RIGHT	1	×/×	×/○	52	13
G1787544	G1787546	GUIDE:CABLE	1	×/×	As a set	52	18

Change/Reason: The shapes of the parts were changed in order to prevent the harness from being caught between the cover and the guide during assembly.

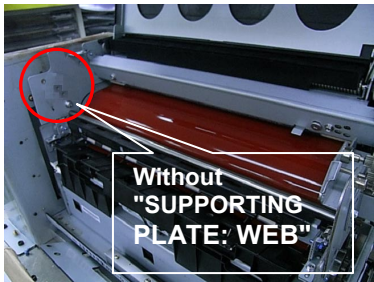
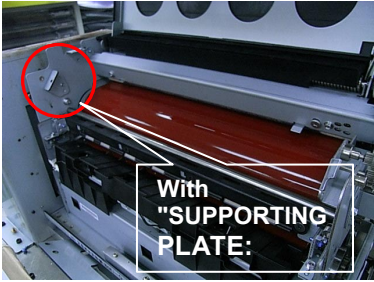
Model: Aegis-P1		Date: 27-Oct-08	No.: MG178007
Modified Article: WEB: CLEANING UNIT: ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int		Page	Index
G1784102	G1784149	WEB: CLEANING UNIT: ASS'Y	1	×/○	○/○	124	*
-	G1787995	SUPPORTING PLATE: WEB	0→1	×/○	As a set	124	26
G1784364	G1787929	BUSHING: CLEANING ROLLER	2	×/○		124	2
-	G1787998	TORSION SPRING: RIGHT	0→1	×/○		124	24
-	G1787999	TORSION SPRING: LEFT	0→1	×/○		124	25

Reason for modification

- Web Cleaning Unit : improve reliability

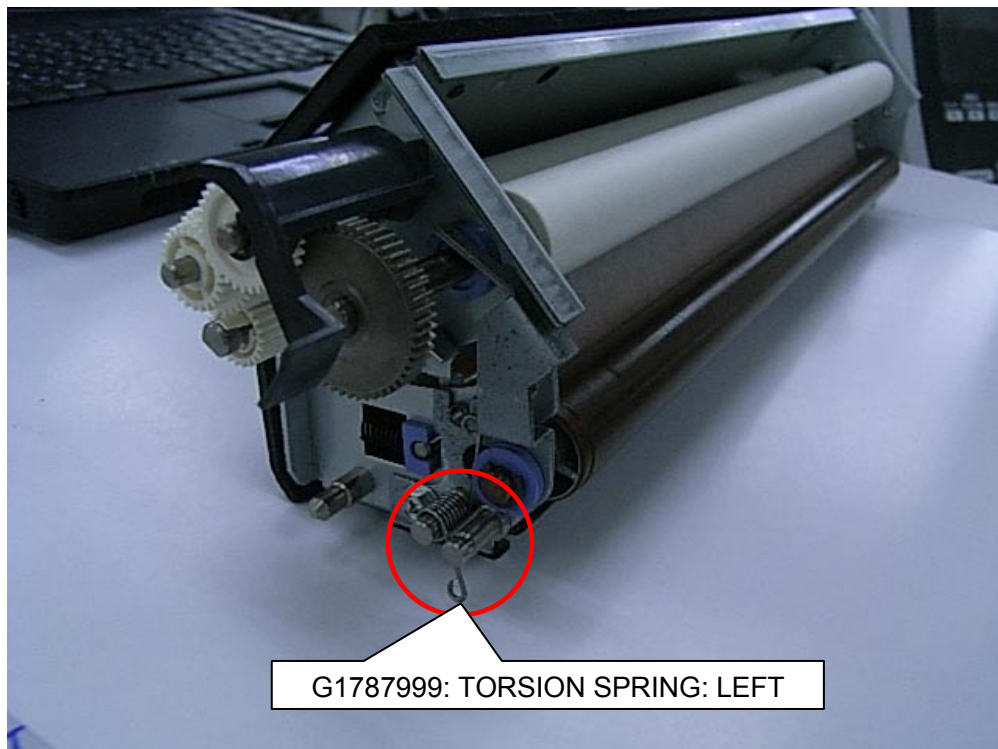
Installation table

	Case 1: G1784102 installation	Case 2: G1784149 installation
	Can be installed.	Attach "SUPPORTING PLATE:WEB".
	Remove "SUPPORTING PLATE:WEB".	Can be installed.

Model: Aegis-P1

Date: 27-Oct-08

No.: MG178007

G1787998 : TORSION SPRING:RIGHT**G1787999 : TORSION SPRING:LEFT**

Model: Aegis-P1		Date: 4-Nov-08	No.: MG178008
Modified Article: Harness		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1785517	G1785897	Harness:Fusing:Drawer:AC:No.1	1	X/O	185	1	
G1785834	G1785898	Harness:IOB2:Sensor:1	1	X/O	189	1	

Change:

- 1) The length of the insulating tube was increased (G1785897).
- 2) The position of the fork in the harness was changed (G1785834).

Reason: To ensure that the harness does not touch the surrounding machine parts.

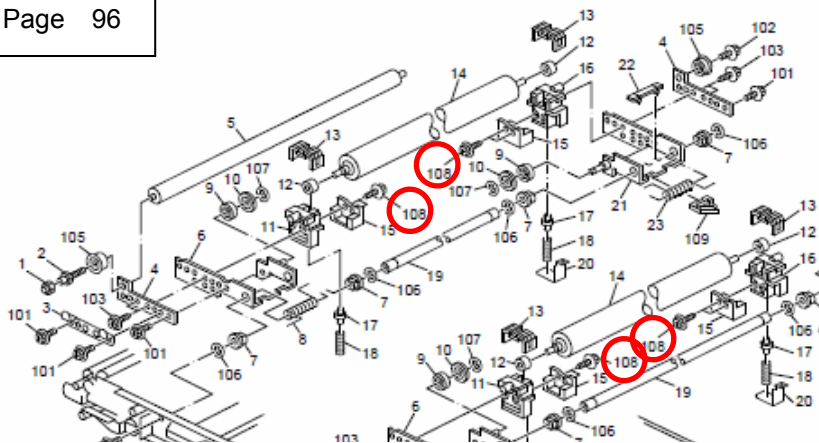
Model: Aegis-P1		Date: 4-Nov-08	No.: MG178009
Modified Article: Tapping Screw		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☒ To facilitate assembly ☐ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
04503008N	04503010N	Tapping Screw - M3 x10	8	-	96	108	
04503008N	04503010N	Tapping Screw - M3 x10	8	-	98	105	

Change: The length of the tapping screw was increased from 8mm to 10mm.
Reason: To facilitate assembly.

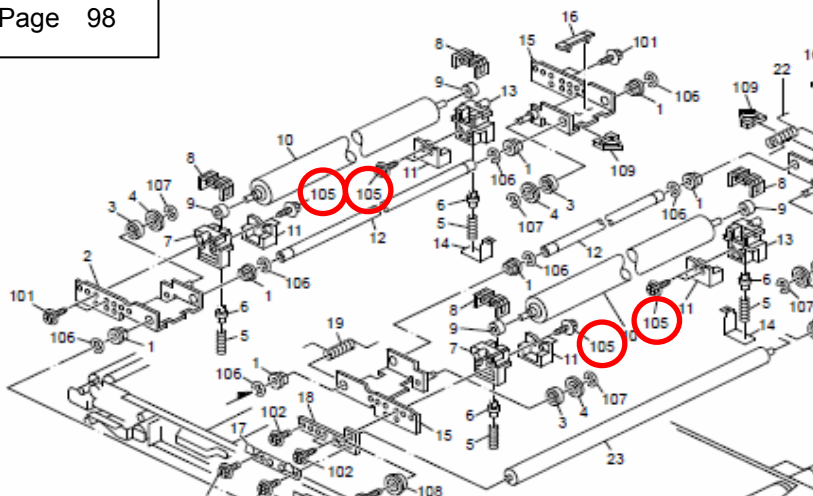
39.Transfer Belt Unit 2 (G178)

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40.Transfer Belt Unit 3 (G178)

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Model: Aegis-P1		Date: 4-Nov-08	No.: MG178010
Modified Article: OPERATION PANEL		Prepared by: N. Iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1781751	G1781857	OPERATION PANEL:NA	1	○/○	30	*	
G1781899	-	PACKING:AEG_EXP:ASS'Y					
G1785988	-	SPECIFICATION:OPERATION SUB-UNIT					
G1781752	G1781858	OPERATION PANEL:EU	1	○/○	30	*	
G1781889	-	PACKING:AEG_EXP:ASS'Y					
G1785988	-	SPECIFICATION:OPERATION SUB-UNIT					

Change: The parts in the table were deleted.

Reason: To facilitate assembly on the factory line.

Note: The operation panel itself, which was included in P/N G1781751 and G1781752, is still available as a service part under the same P/N: G1781857 (for North America) and G1781858 (for EU).

Model: Aegis-P1		Date: 4-Nov-08	No.: MG178011
Modified Article: Cleaning Blade:1st Transfer		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
GD041019	GD041027	Cleaning Blade:1st Transfer	1	X/O	116	10	

Change: The lubricant used for the ITB cleaning blade was changed from powder to toner.

Reason: To further ensure the blade always touches the ITB at the correct angle (if it does not, SC477 can occur).

Model: Aegis-P1		Date: 26-Nov-08	No.: MG178012
Modified Article: OIL APPLICATION SUB-UNIT:GEAR:SET		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G1784279	OIL APPLICATION SUB-UNIT:GEAR:SET	1	O/O	132	22	

Change/Reason: The three parts listed below were combined into one service part (the three parts are still active service parts).

G1784536 (Gear:1:Oil Application Unit)
 G1784537 (Gear:2:Oil Application Unit)
 G1784548 (Gear:Joint:Oil Application Sub-unit)

Model: Aegis-P1		Date: 8-Dec-08	No.: MG178013
Modified Article: GROUND PLATE:STAY:FRONT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G1786192	GROUND PLATE:STAY:FRONT	0→1		206	11	
G1781155	G1781143	COVER:CONTROL UNIT:RIGHT LOWER:SUB-ASS'Y	1	×/○	26	4	
G1781168	G1781184	PLATE:CONTROL UNIT:REAR	1	×/○	210	2	
	G1786193	GROUND PLATE: C/T BOX:UPPER	0→2		210	16	
G1787270	G1787187	DUCT:OZONE FILTER:SUB- ASS'Y	1	×/○	208	1	
	A2941838	GROUND PLATE - LENS STAY	0→1		208	10	
	04513006N	Tapping Screw – 3×6	0→1		208	108	
G1786234	G1786248	CASE:POWER SUPPLY UNIT:WELDING	1	×/○	202	6	
	B1325807	GROUND PLATE: BASE:CONTROL BOARD	0→1		202	9	
	B1881391	GASKET:5X10X100	0→4		202	10	
	G1786191	GROUND PLATE: POWER SUPPLY UNIT	0→3		202	11	
	04513006N	Tapping Screw – 3×6	0→6		202	115	

Change/Reason:

Please refer to the diagrams in the following pages about the locations where parts are added.

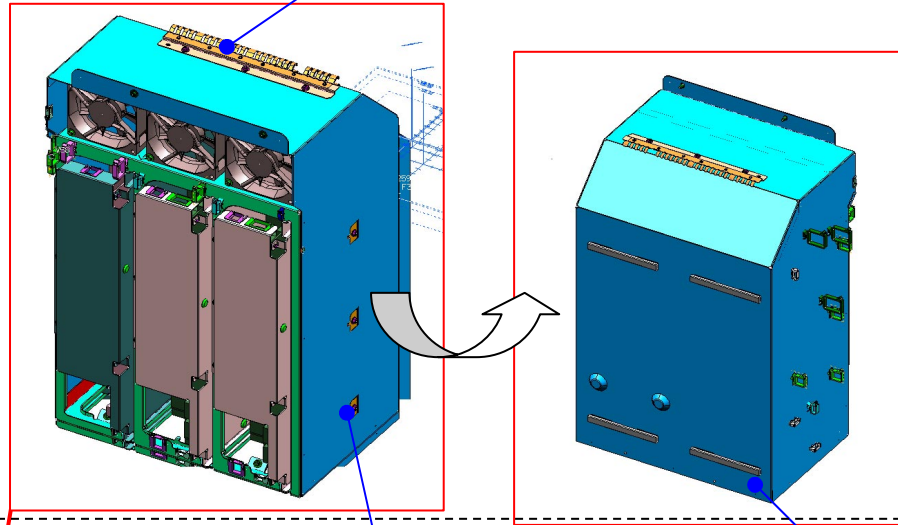
Model: Aegis-P1

Date: 8-Dec-08

No.: MG178013

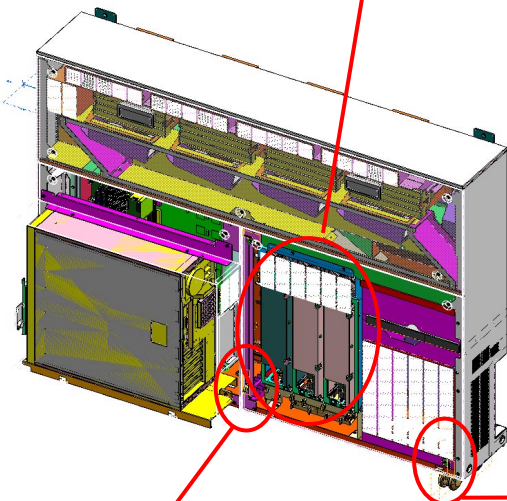
INDEX No.9 B1325807(GROUND PLATE:BASE:CONTROL BOARD) Q'ty: 1
INDEX No.115 04513006N (TAPPING SCREW - 3X6) Q'ty: 3

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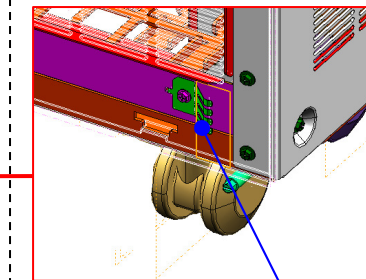


INDEX No.10 B1881391 GASKET:5X10X100 Q'ty: 4

INDEX No.11 G1786191(GROUND PLATE:POWER SUPPLY UNIT) Q'ty: 3
INDEX No.115 04513006N(TAPPING SCREW - 3X6) Q'ty: 3

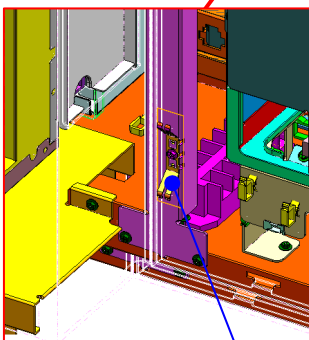


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INDEX No.10 A2941838(GROUND PLATE - LENS STAY) Q'ty: 1
INDEX No.108 04513006N(TAPPING SCREW - 3X6) Q'ty: 1

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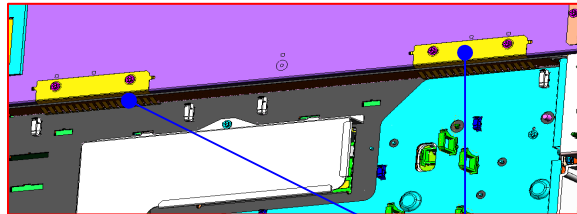
INDEX No.11 G1786192(GROUND PLATE:STAY:FRONT) Q'ty: 1
INDEX No.101 04513006N(TAPPING SCREW - 3X6) Q'ty: 1

Model: Aegis-P1

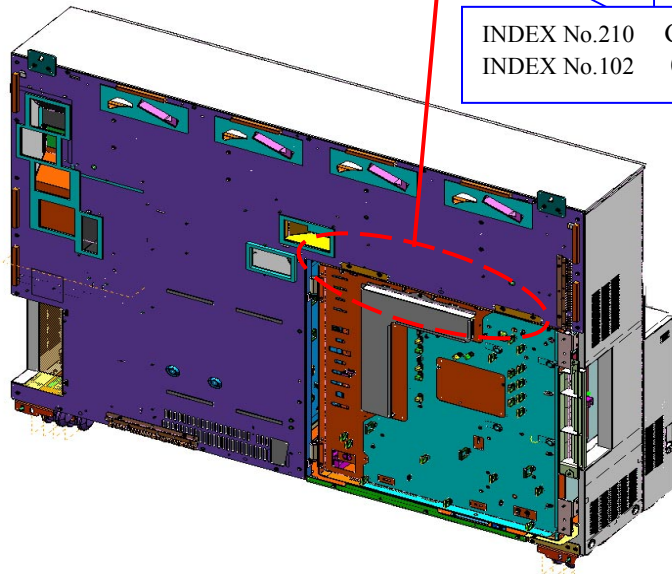
Date: 8-Dec-08

No.: MG178013

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INDEX No.210 G1786193(GROUND PLATE:C/T BOX:UPPER) Q'ty: 2
 INDEX No.102 04513006N(TAPPING SCREW - 3X6) Q'ty: 4

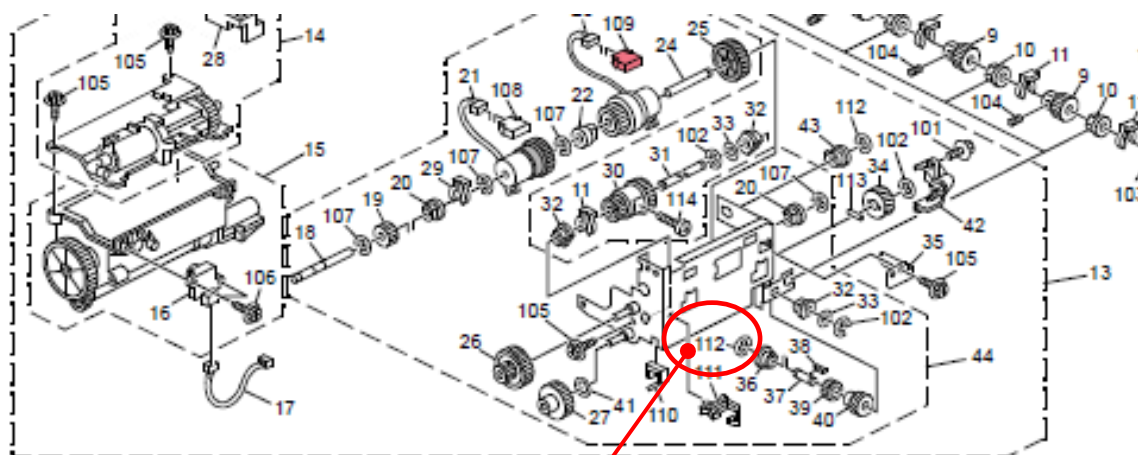


Model: Aegis-P1		Date: 8-Dec-08	No.: MG178014
Modified Article: GEAR:FRONT LOWER:DRIVE: TONER SUPPLY		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int		Page	Index	Note
G1783114	G1783273	GEAR:FRONT LOWER:DRIVE: TONER SUPPLY	1	×/×	O/O As a set	80	40	
G1783109	G1783272	GEAR:FRONT:DRIVE:TONE R SUPPLY	1	×/×		80	39	
G1783124	G1783274	SHAFT:FRONT LOWER:DRIVE: TONER SUPPLY	1	×/×		80	37	
50530420	07403808	BALL BEARING - 8X16X5MM	1	×/×		80	36	
	04514008N	TAPPING SCREW:4X8	1	-/×		80	115	*

Change/Reason: The bearing and the gear were changed in order to improve durability.

*" 04514008N : TAPPING SCREW:4X8" was changed from "07200080E : RETAINING RING - M8". However, as the modification was performed only on one part, "TAPPING SCREW" was described as an additional part.



Index No.112

"07200080E : RETAINING RING - M8"

Index No.115

→ "04514008N : TAPPING SCREW:4X8"

Model: Aegis-P1		Date: 8-Dec-08	No.: MG178015
Modified Article: DEVELOPMENT UNIT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1783101		DEVELOPMENT UNIT:YELLOW	1→0				
	D0163100	SERVICE PARTS: DEVELOPMENT UNIT:Y:ASS'Y	0→1	○/○	88	*	
G1783103		DEVELOPMENT UNIT:CYAN	1→0				
	D0163102	SERVICE PARTS: DEVELOPMENT UNIT:C:ASS'Y	0→1	○/○	88	*	
G1783105		DEVELOPMENT UNIT:MAGENTA	1→0				
	D0163104	SERVICE PARTS: DEVELOPMENT UNIT:M:ASS'Y	0→1	○/○	88	*	
G1783107		DEVELOPMENT UNIT:BLACK	1→0				
	D0163106	SERVICE PARTS: DEVELOPMENT UNIT:BK:ASS'Y	0→1	○/○	88	*	

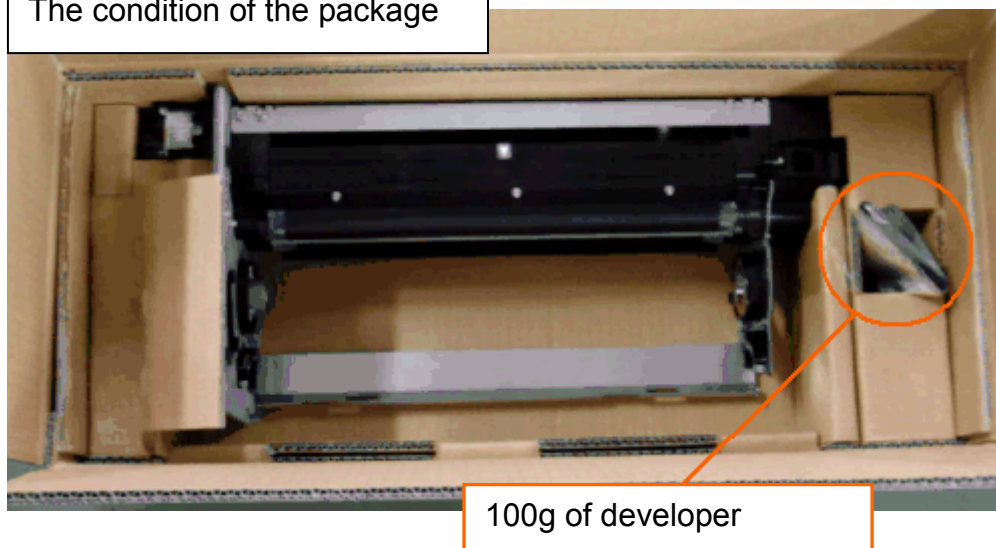
Change/Reason:

In order to have enough developer in the Development Unit when replacing the Development Unit, 100g of developer will be packaged together.

As a lack of developer leads to image defects such as low image density, prevent this issue.

Regarding old parts, it is also available as 100g of developer is packaged.

The condition of the package



100g of developer

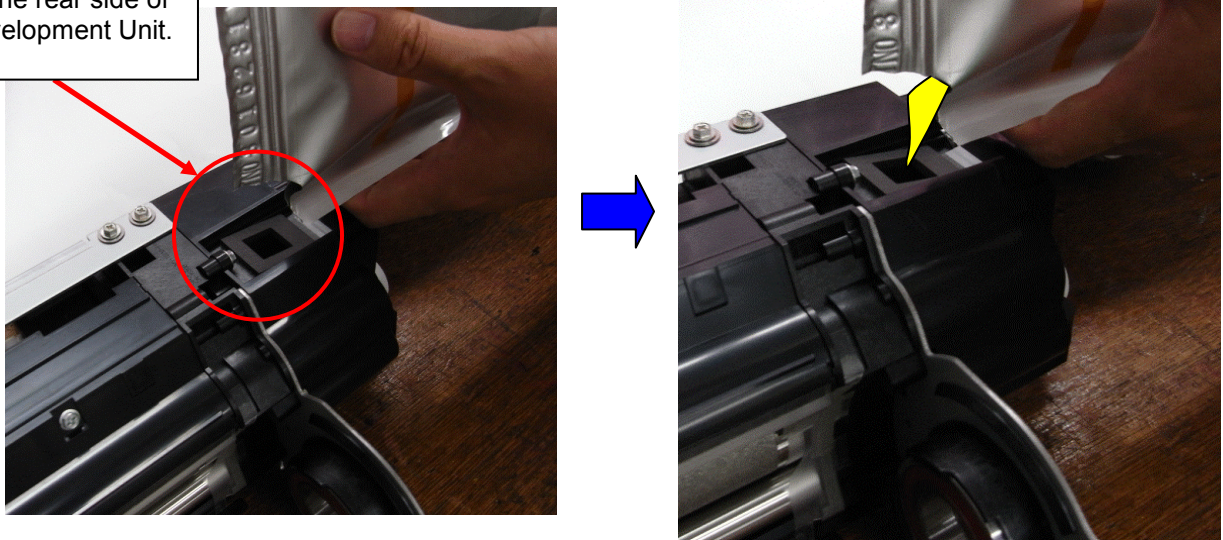
How to add the developer

1. Pull out the developer from the package box and cut the corner off its bag as shown in the photo.



2. Put the developer into the toner inlet on the rear side of the Development Unit.

Put the developer into the toner inlet on the rear side of Development Unit.



3. After putting the developer into the Development Unit and installing it in the machine, please perform input of the developer from the bottle according to the description in the service manual.

Model: Aegis-P1		Date: 8-Dec-08	No.: MG178016
Modified Article: SPRING - 5N		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☐ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☒ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AA063675		SPRING - 5N					
	→ AA063674	SPRING - 8N	6	×/○	72	16	

Change/Reason:

Due to condensation in low-temperature environments, the ability to transport paper can be reduced in the duplex path section, and then paper jam and skew can occur.

In order to improve this issue, the spring was changed to one which creates strong pressures.

Model: Aegis-P1		Date: 8-Dec-08	No.: MG178017
Modified Article: TRANSPORT ROLLER		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1787714	G1787716	TRANSPORT ROLLER:SHIFT:ASS'Y	1	○/○	63	1	
G1787553	G1787554	TRANSPORT ROLLER:SHIFT:PRESS FIT	1	○/○	63	6	
G1787746	G1787747	TRANSPORT ROLLER:DUPLEX	1	○/○	59	14	
G1787746	G1787747	TRANSPORT ROLLER:DUPLEX	3	○/○	71	1	
G1787748	G1787749	TRANSPORT ROLLER:DUPLEX:KNOB	2	○/○	71	3	

Change/Reason:

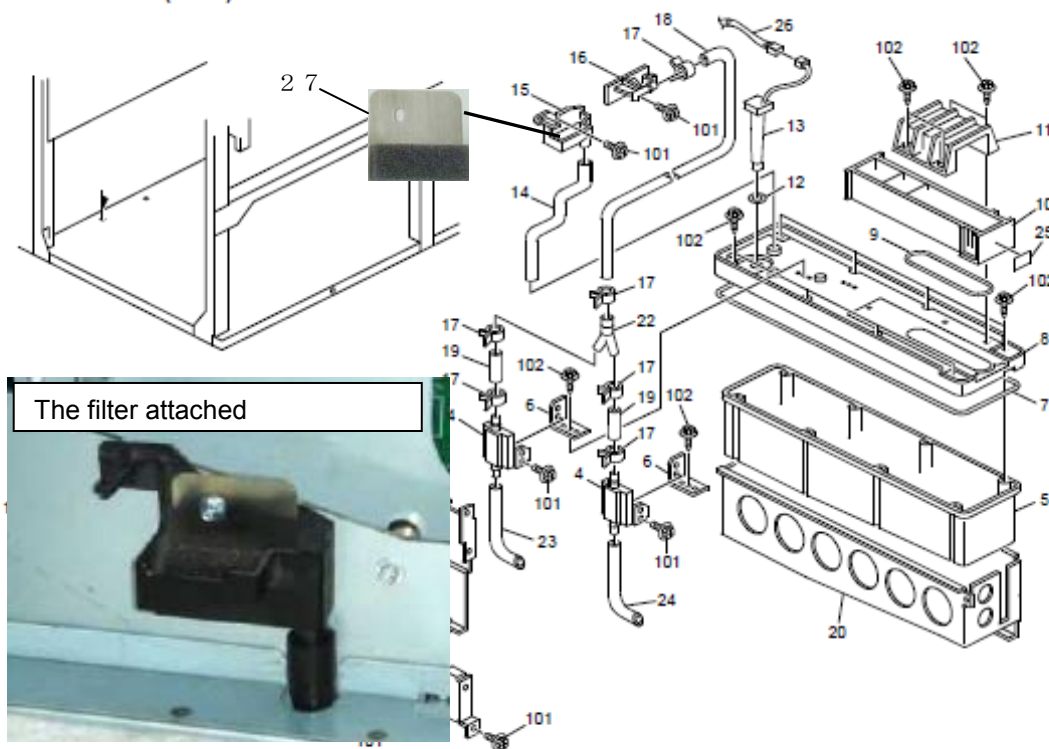
The rubber material of the roller was changed, leading to enhanced life of the roller.

Model: Aegis-P1		Date: 8-Dec-08	No.: MG178018
Modified Article: FILTER:OIL		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G1784337	FILTER:OIL:COLLECT:ASS'Y	0→1		136	27	

Reason: The filter was added in order to remove pollution from recovered oil.

59.Oil Tank Section (G178)



Model: Aegis-P1		Date: 8-Dec-08	No.: MG178019
Modified Article: GEAR:FUSING DRIVE SUB-UNIT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1781456		GEAR:BRACKET:FUSING DRIVE SUB-UNIT	0→1				
	G1781491	GEAR:FUSING DRIVE SUB-UNIT:O/C:ASS'Y	1→0	×/○	172	10	

Change/Reason: The material was changed in order to improve strength of the gear.

Model: Aegis-P1		Date: 8-Dec-08	No.: MG178020
Modified Article: DECURA UNIT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1785001		DECURA UNIT	0→1				
	→G1785190	DECURA UNIT:ASS'Y	1→0	○/○	162	1	

Change/Reason: The shape of part was changed in order to improve the ability to transport paper in the Decura Unit.

Model: Aegis-P1		Date: 8-Dec-08	No.: MG178021
Modified Article: COVER:HOLDER:THERMOSTAT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784222		COVER:HOLDER:THERMOSTAT	5→0		134	1	
	G1784375	COVER:HOLDER:THERMOSTAT:PRESSURE	0→2	×/○	134	1	
	G1787960	COVER:THERMOSTAT:HEAT ROLLER	0→3	×/○	134	21	
G1784473	G1787957	THERMOSTAT:160C:250V:10A	1	×/○	134	3	
G1784474	G1787958	THERMOSTAT:159C:250V:10A	1	×/○	134	5	
G1784221		HOLDER:THERMOSTAT	5→0		134	7	
	G1784350	HOLDER:THERMOSTAT:PRESSURE	0→2	×/○	134	7	
	G1787961	HOLDER:THERMOSTAT:HEAT ROLLER	0→3	×/○	134	22	
G1784518	G1787959	THERMOSTAT:190C:250V:10A	3	×/○	134	14	
G1784328	G1787955	COVER:UPPER:FUSING UNIT:B:ASS'Y	1	×/○	122	24	
G1784243	G1787956	GUIDE:COVER:ENTRANCE:UPPER	1	×/○	122	27	
	G1787952	NOZZLE:OIL SUPPLY	0→1		122	30	
	AA143854	SCREW	0→1		122	31	

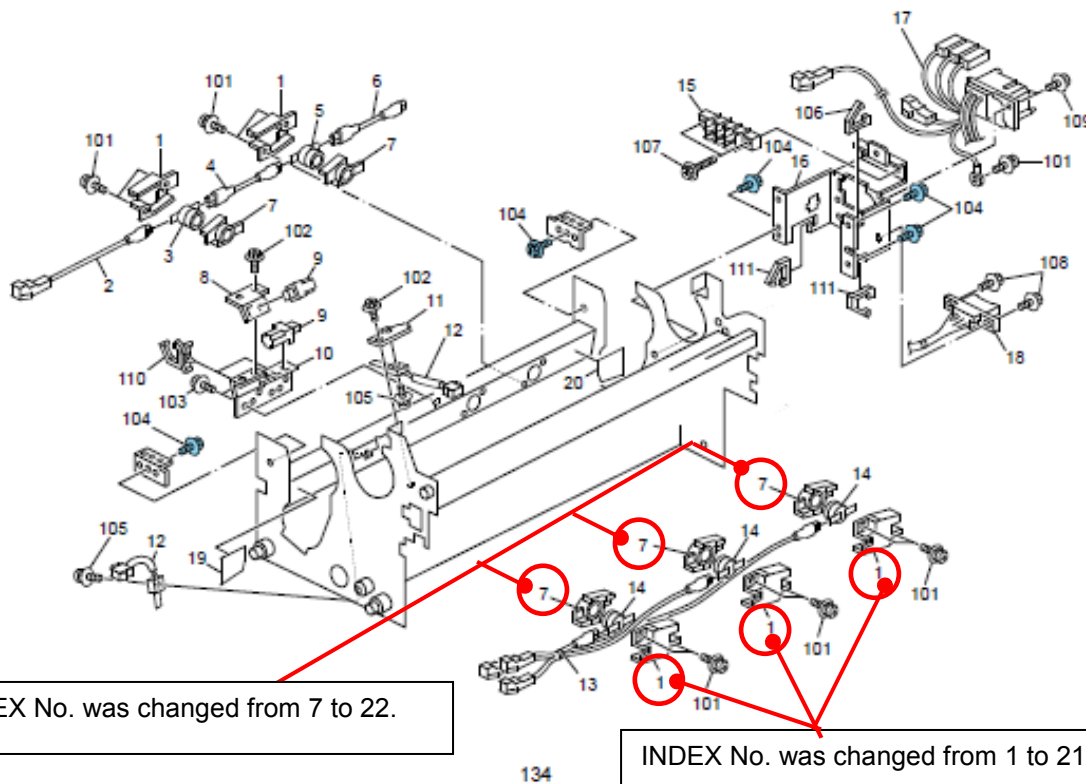
Change/Reason:

1. An oil inlet was added to the front side of the Fusing Unit, in order to stabilize oil supply during installation. This led to the addition and modification of parts.

2. In order to improve operation accuracy of the thermostat, the shapes of the thermostats and attachment holders were changed.

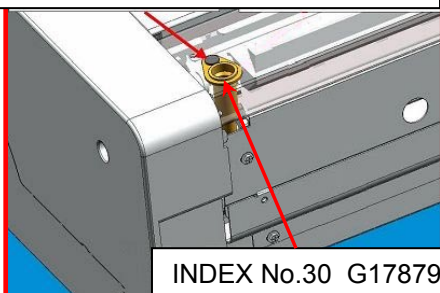
The modifications of Index No. and the position of additional parts are shown in the diagram on the following page.

58.Fusing Unit 7 (G178)

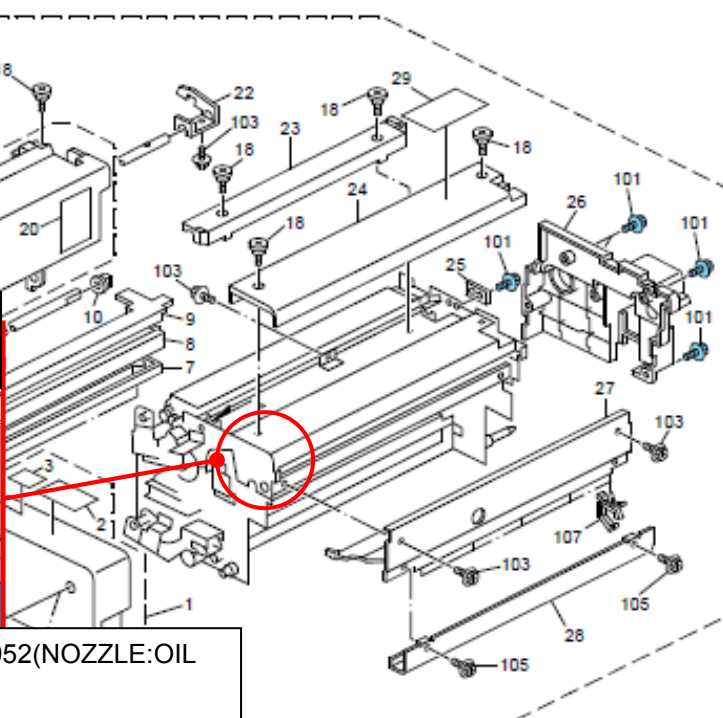


52.Fusing Unit 1 (G178)

INDEX No.31 AA143854(SCREW)
Q'ty 1



INDEX No.30 G1787952(NOZZLE:OIL
SUPPLY)
Q'ty 1



Reissued:18-Dec-08

Model: Aegis-P1	Date: 27-Oct-08	No.: MG178007a
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MB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: WEB: CLEANING UNIT: ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int		Page	Index
G1784102	G1784149	WEB: CLEANING UNIT: ASS'Y	1	×/×	○/○	124	*
-	G1787995	SUPPORTING PLATE: WEB	0→1	-	As a set	124	26
G1784364	G1787929	BUSHING: CLEANING ROLLER	2	×/○		124	2
-	G1787998	TORSION SPRING: RIGHT	0→1	-		124	24
-	G1787999	TORSION SPRING: LEFT	0→1	-		124	25

Reason for modification

- WEB CLEANING UNIT: improved reliability

Note:

After reflecting the countermeasure for Oil Streaks generated at about 200K, the yield of the web cleaning unit has been improved to 400K.

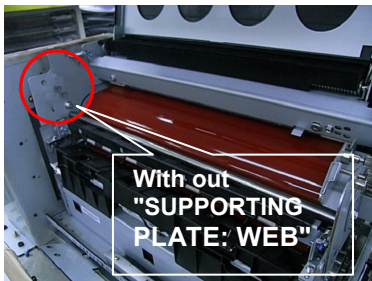
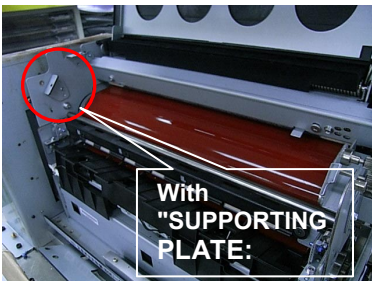
G178

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
<i>ProC900</i>	<i>208 - 240V/60Hz</i>	<i>USA, Canada. South America</i>	<i>G178-17</i>	<i>S3281000033 ~</i>
<i>ProC900</i>	<i>208 - 240V/60Hz</i>	<i>USA, Canada. South America</i>	<i>G178-96</i>	<i>S3281080001 ~</i>
<i>ProC900</i>	<i>220 - 240V/50,60Hz</i>	<i>Europe</i>	<i>G178-97</i>	<i>S32810890001 ~</i>
<i>ProC900</i>	<i>220 - 240V/50,60Hz</i>	<i>Asia-Pacific</i>	<i>G178-29</i>	<i>S3281100005 ~</i>

Reissued:18-Dec-08

Model: Aegis-P1	Date: 27-Oct-08	No.: MG178007a
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Installation table

	Case 1: G1784102 installation	Case 2: G1784149 installation
 With out "SUPPORTING PLATE: WEB"	Can be installed.	Attach "SUPPORTING PLATE:WEB".
 With "SUPPORTING PLATE:	Remove "SUPPORTING PLATE:WEB".	Can be installed.

Reissued:18-Dec-08

Model: Aegis-P1

Date: 27-Oct-08

No.: MG178007a

G1787998: TORSION SPRING: RIGHT**G1787999: TORSION SPRING: LEFT**

Model: Aegis-P1		Date: 26-Jan-09	No.: MG178022
Modified Article: SCREW:DIA5:2.4MM		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
58401632		STEPPED SCREW	2→0		133	7	
	G1787951	SCREW:DIA5:2.4MM	0→2	○/○	133	7	

Change:

The length of the screw was changed from 2.2 mm to 2.4 mm.

Reason:

To facilitate assembly

Model: Aegis-P1		Date: 26-Jan-09	No.: MG178023
Modified Article: STOPPER:PIPE:TONER RECYCLING		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

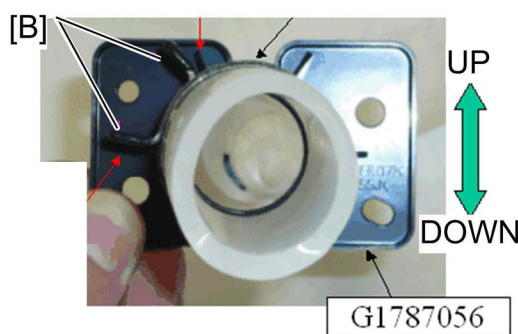
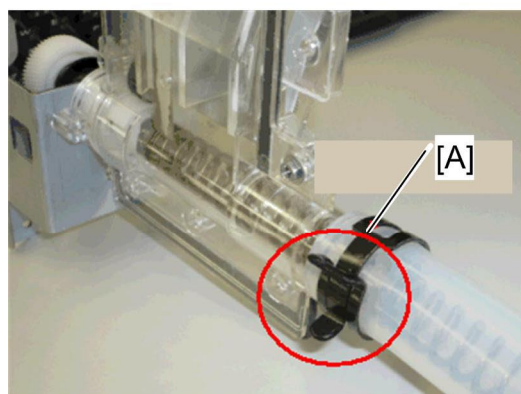
Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
—	G1787816	STOPPER:PIPE:TONER RECYCLING	0→2	-	167		

Change:

Two holding clips were added to the tubes for the waste toner transport unit.

Reason :

To further improve the strength of the holding the waste toner transport tube

Important Points after Installing the Stopper: Pipe: Toner Recycling


- Install the Stopper: Pipe: Toner Recycling (G1787816) in the toner recycling unit so that the handles [A] of the stopper face the rear side.
- Install the Stopper: Pipe: Toner Recycling (G1787816) in the pipe (G1787056) so that the handles [A] of the stopper face the upper-left as seen from the rear.

Model: Aegis-P1		Date: 26-Jan-09	No.: MG178024
Modified Article: CD-ROM:PREPTOOL & DVD-ROM:SYSTEM:SERVICE		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
-	G1780473	CD-ROM:PREPTOOL & DVD-ROM:SYSTEM:SERVICE	1	-	229	-	
-	G1780421	CD-ROM:MANUAL:RICOH_ADMIN:ASS'Y	1	-	229	-	NA
-	G1780423	CD-ROM:MANUAL:RICOH_USER:ASS'Y	1	-	229	-	NA
-	G1780425	CD-ROM:DRIVER:PCL:ASSY	1	-	229	-	
-	G1780431	CD-ROM:MANUAL:EFI_EXP:ASS'Y	1	-	229	-	
-	G1780433	DVD-ROM:USER_SOFT:AGP1:EXP:ASS'Y	1	-	229	-	

Note:

This is a parts number list for CD-ROMs and DVD-ROMs which were not in the parts catalog for G178.

Model: Aegis-P1		Date: 26-Jan-09	No.: MG178025
Modified Article: TRANSPORT ROLLER:EXIT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
G1784769	G1784942	TRANSPORT ROLLER:EXIT	3	○/○	157	4	
G1784768	G1784943	TRANSPORT ROLLER:DUPLEX	1	○/○	161	8	
G1784896	G1784941	TRANSPORT ROLLER:DUPLEX:KNOB	1	○/○	161	9	
G1784770	G1784940	EXIT ROLLER:PRESS FIT	1	○/○	151	2	

Change:
Material change

Reason:
Vendor change

Model: Aegis-P1		Date: 26-Jan-09	No.: MG178026
Modified Article: FUSING UNIT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
G1784137	G1784141	FUSING UNIT:NA	1	O/O	123	*	
G1784138	G1784142	FUSING UNIT:EU	1	O/O	123	*	

Change:

The frame shape of the fusing unit was changed.

Reason:

To facilitate assembly

Model: Aegis-P1		Date: 26-Jan-09	No.: MG178027
Modified Article: CHARGE CORONA		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
G1782450	G1782452	CHARGE CORONA:ASS'Y	4	×/○	87	1	
G1781319	G1781392	CLEANER:CHARGE:DRIVE:ASS'Y	1	×/○	165	14	

Change:

The shape of the charge corona unit was changed.

Reason:

To facilitate assembly

Model: Aegis-P1		Date: 26-Jan-09	No.: MG178028
Modified Article: BOTTLE:OIL SUPPLY		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
G1787909	G1787921	BOTTLE:OIL SUPPLY	1	×/○	229	24	

Change:

A scale line was added to the oil supply bottle.

Reason:

The procedure for adding fusing oil to the fusing unit was changed.

Model: Aegis-P1		Date: 26-Jan-09	No.: MG178029
Modified Article: GEAR:IDLER:TONER RECYCLING		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
G1786986	G1787817	GEAR:IDLER:TONER RECYCLING:UPPER	1	×/○	165	3	
G1786986	G1787817	GEAR:IDLER:TONER RECYCLING:UPPER	1	×/○	167	5	

Change:

The bearing pressed into the gear was changed.

Reason:

To further improve the bearing

Model: Aegis-P1		Date: 27-Jan-09	No.: MG178030
Modified Article: PCB:FIB		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
G1785269	G1785290	PCB:FIB	1	×/○	187	1	

Change:

The circuit design was changed.

Reason:

To stabilize power to the LD unit and IOB2

Model: Aegis-P1		Date: 27-Jan-09	No.: MG178031
Modified Article: TONER CATCHPAN		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

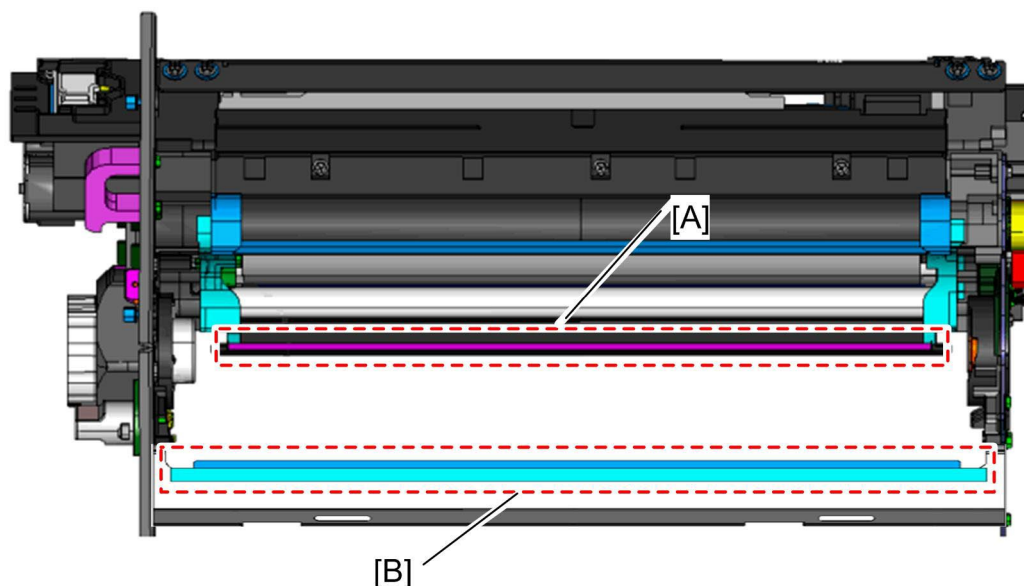
Old P/N	New P/N	Description	Q'ty	Int	Page	Index	Note
—	G1783496	TONER CATCHPAN:DEVELOPMENT UNIT	4	-	89	-	
—	G1783497	TONER CATCHPAN:SHEET:DEVELOPMENT UNIT	4	-	89	-	

Change:

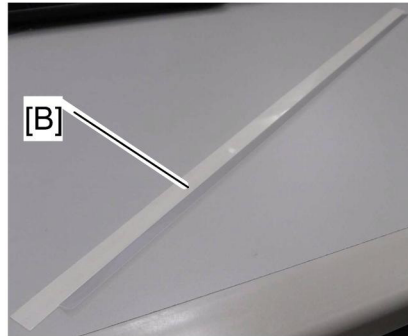
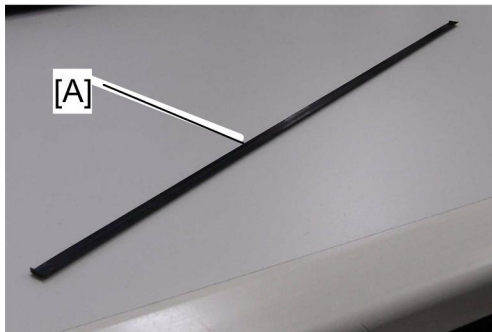
Toner catch pans were added to the development unit.

Reason:

To catch lubrication powder coming from the development unit and toner. These prevent lubrication powder and toner from falling on the image transfer belt.

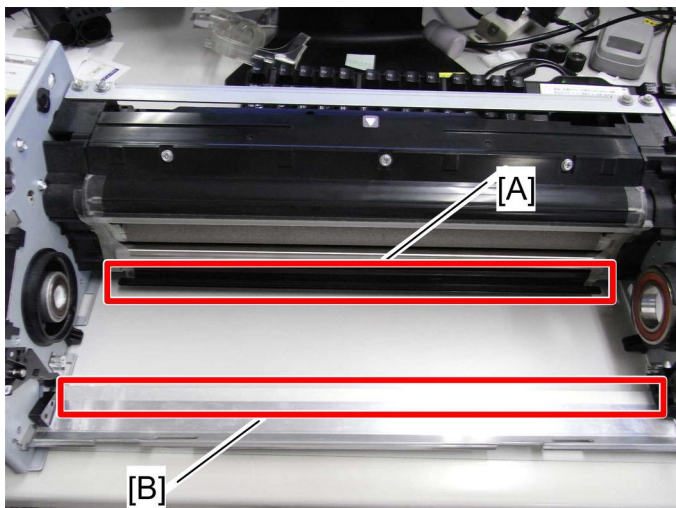


- G1783496: TONER CATCHPAN:DEVELOPMENT UNIT [A]
- G1783497: TONER CATCHPAN:SHEET:DEVELOPMENT UNIT [B]

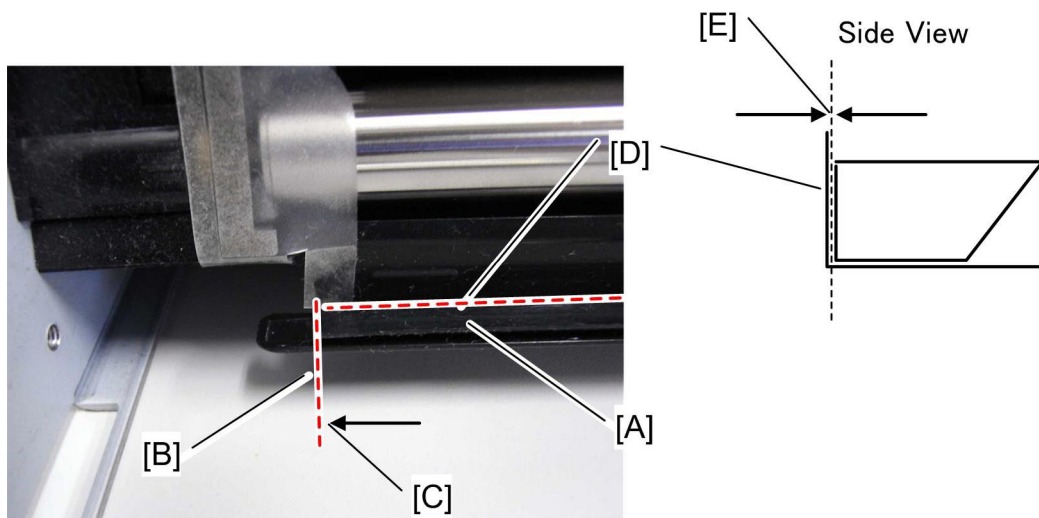
Attachment Procedure for Toner Catch Pan and Toner Catch Pan: Sheet

- G1783496: TONER CATCHPAN:DEVELOPMENT UNIT [A]
- G1783497: TONER CATCHPAN:SHEET:DEVELOPMENT UNIT [B]

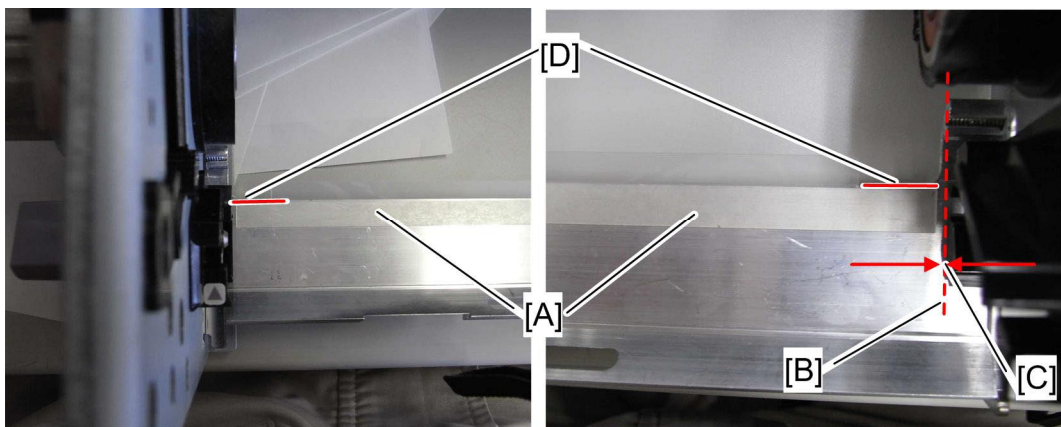
1. Pull out the development drawer unit.
2. Remove the drum cleaning unit and drum unit and development unit.
3. Clean the development unit with a dry cloth.



4. Clean the areas [A] and [B] with a cloth moistened with alcohol.



5. Attach the toner catch pan [A] to the lower cover of the development unit.
 - The short edge of the toner catch pan [A] is aligned with the front edge [B] of the lower cover so that the toner catch pan is not on the rib of the lower cover and the gap between the short edge of the toner catch pan and the front edge line [B] is within 1.0 mm.
 - The long edge of the toner catch pan [A] is aligned with the lower cover [C] of the development unit so that the gap [D] between the toner catch pan and lower cover is within 0.5 mm.



6. Attach the toner catch pan sheet [A] to the stay of the development unit.
 - The short edge of the toner catch pan sheet [A] is aligned with the screw hole's edge [B] of the stay so that the gap between the short edge of the toner catch pan sheet and screw hole's edge is within 1.0 mm.
 - The long edge of the toner catch pan sheet [A] is aligned with the edge [D] of the stay so that the long edge of the toner catch pan sheet does not exceed the area of the stay.

Important Points at PM Cleaning

- Remove toner from the toner catch pans with a vacuum cleaner, or wipe it off with a dry cloth. Also, clean the bottom (ITB side) of the development unit's stay.

Model: Aegis-P1		Date: 29-Jan-09	No.: MG178032
Modified Article: PCB:AC DRIVE		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index
G1785380		PCB:AC DRIVE	1→0		185	4
	→ G1785386	PCB:AC DRIVE:NA	0→1	×/○	185	4
	→ G1785387	PCB:AC DRIVE:EU	0→1	×/○	185	4

Change/Reason:

The electrical circuit has been changed and optimized in accordance with power source conditions on an area-by-area basis.

As this involves additional steps in machine installation, please check RTB No RG178015 for details.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178033
Modified Article: PCB:EFI:SERVICE		Prepared by: N.lida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
R0209002	R0209003	PCB:EFI:SERVICE	1	×/○	215	7	

Change/Reason:

Program configuration for boot has been changed. Parts have been changed because the program could not be rewritten.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178034
Modified Article: COVER:FUSING UNIT:REAR		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784427	G1787925	COVER:FUSING UNIT:REAR	1	×/○	123	26	

Change/Reason:

The shape of the cover has been changed.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178035
Modified Article: BRACKET:CLEANING BLADE		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1783680	G1783709	BRACKET:CLEANING BLADE:ADHESION	1	O/O	91	3	
GD041024	G1783708	BLADE:APPLY:ADHESION	1	O/O	91	23	

Change/Reason:

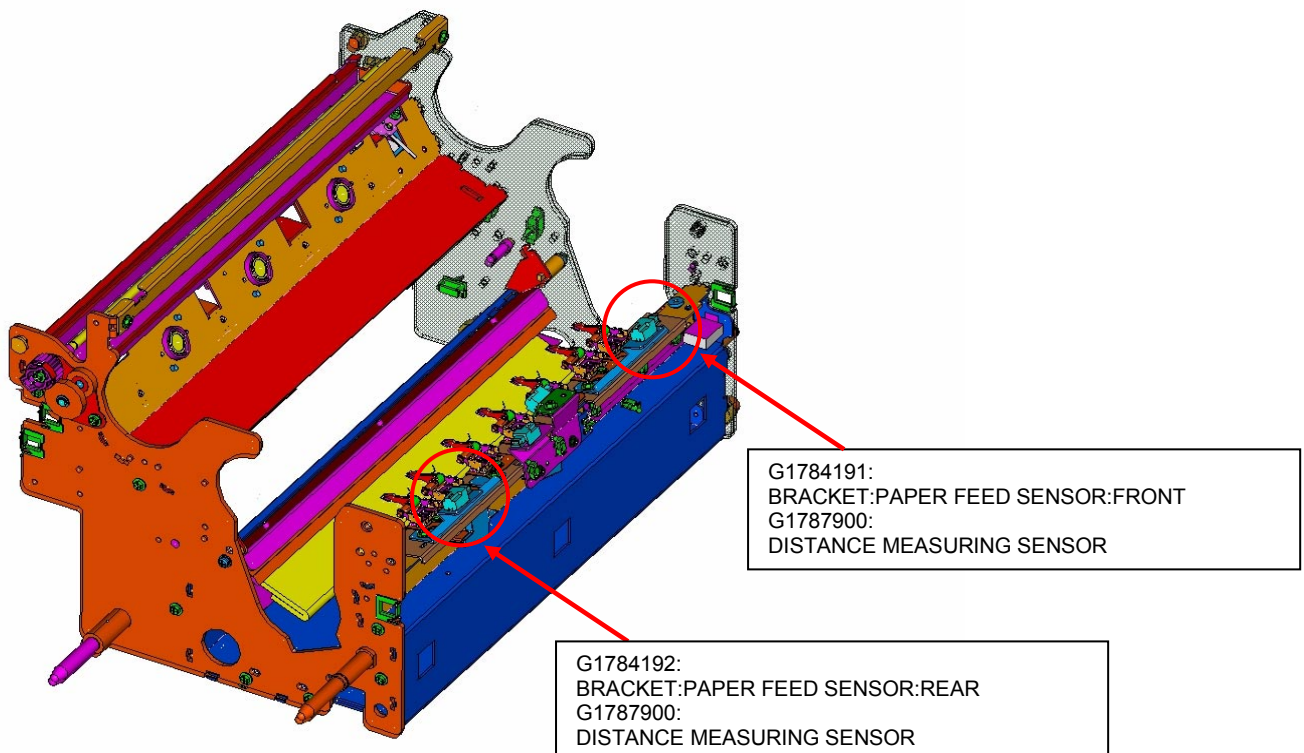
A decal had been included as a separate part but it is now attached beforehand.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178036
Modified Article: GUIDE:PAPER:EXIT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int		Page	Index
G1784193	G1787927	GUIDE:PAPER:EXIT:LOWER	1	×/×	×/○ As a set	131	22
G1787907	G1787926	GUIDE:PAPER EXIT SUB-UNIT:UPPER	1	×/×		123	15
G1785621	G1785503	HARNESS:FUSING:DRAWER :AC:NO.3	1	×/×		135	17
G1785876	G1785508	HARNESS:FUSING:SENSOR:NA	1	×/×		135	18
G1785877	G1785509	HARNESS:FUSING:SENSOR:EU	1	×/×		135	19
-	G1784191	BRACKET:PAPER FEED SENSOR:FRONT	1	-		135	-
-	G1784192	BRACKET:PAPER FEED SENSOR:REAR	1	-		135	-
G1787900	-	DISTANCE MEASURING SENSOR	2→4	-		135	9

Change/Reason :

Parts change/addition involving the new 3-sensor fusing paper exit unit.



Model: Aegis-P1		Date: 23-Feb-09	No.: MG178037
Modified Article: PCB:FIB		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int		Page	Index
G1785290	G1785287	PCB:FIB	1	×/×	×/○	187	1
G1785881	G1785899	HARNESS:POWER SOURCE:FIB-PSU-G	1	×/×	As a set	187	6

Change/Reason:

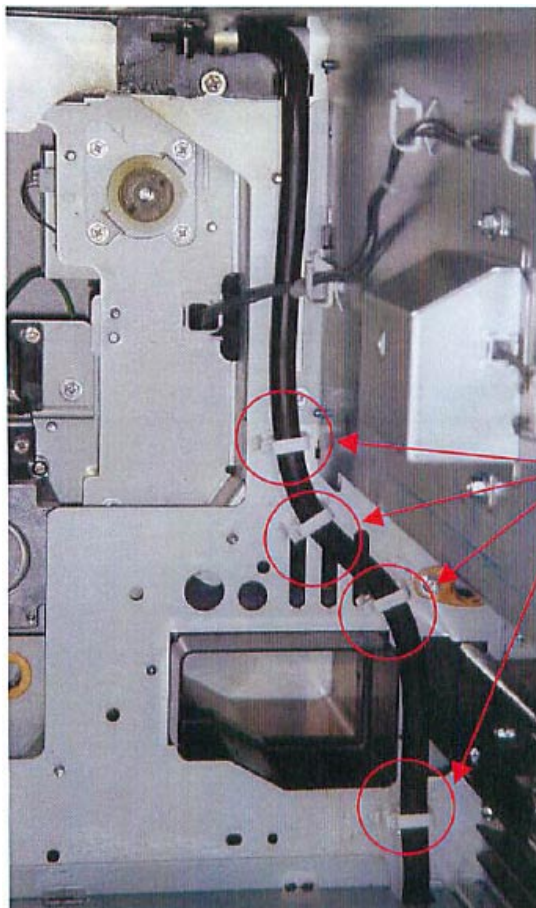
Change of current pathway to stabilize the output current of the FIB board by installing a relay.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178038
Modified Article: TUBE:DIA8.5:COLLECT:MAIN		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784207	G1787924	TUBE:DIA8.5:COLLECT:MAIN	1	×/○	137	14	
-	R0161412	CLAMP:RBWS-3N-V0	4	-	137	-	

Change/Reason:

TUBE:DIA8.5:COLLECT:MAIN : Tube length has been changed.
 CLAMP:RBWS-3N-V0 : Description of this part has been added to the Parts Catalogue as it had been mistakenly omitted.



R0161412 :
CLAMP:RBWS-3N-V0

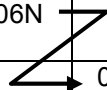
Model: Aegis-P1		Date: 23-Feb-09	No.: MG178039
Modified Article: BRACKET:SAFETY SWITCH:FRONT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1785482	G1785496	BRACKET:SAFETY SWITCH:FRONT	1	O/O	223	6,10	

Change/Reason :

The shape of the fixed portion of the bracket has been changed to improve assembly.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178040
Modified Article: SCREW - M3X6		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
09503006N		SCREW:SPRING WASHER:M3X6	-	-	-	-	
		09543006N	SCREW - M3X6	1	○/○	221	104

Change/Reason:

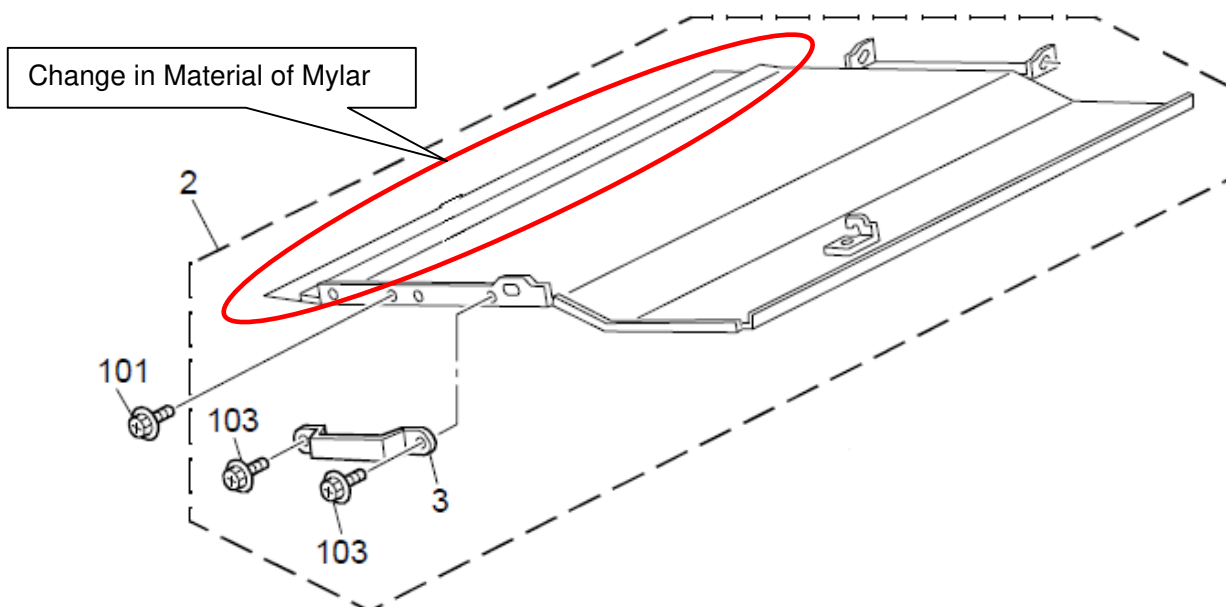
A new screw with a wider bearing surface has been applied to avoid damage to the HOLDER: THERMOPILE when tightening the screw.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178041
Modified Article: Cover:1st Transfer:Ass'y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards () ☐ Part standardization ☐ Product Safety		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1786542	D0166542	Cover:1st Transfer:Ass'y	1	×/○	95	2	
-	D0166501	ELECTRODE PLATE:INTERMEDIATE TRANSFER:NO.1:ASS'Y	1	×/○ As a set	97	-	
-	D0166503	ELECTRODE PLATE:INTERMEDIATE TRANSFER:NO.2:ASS'Y	1		99	-	
-	D0166505	ELECTRODE PLATE:INTERMEDIATE TRANSFER:NO.3	1		99	-	

Change/Reason:

- ① Toner could be adhered to the paper edge because the Mylar part of the "Cover:1st Transfer:Ass'y" becomes electrically charged by paper friction. The material of the Mylar has been changed to avoid electrostatic charge.



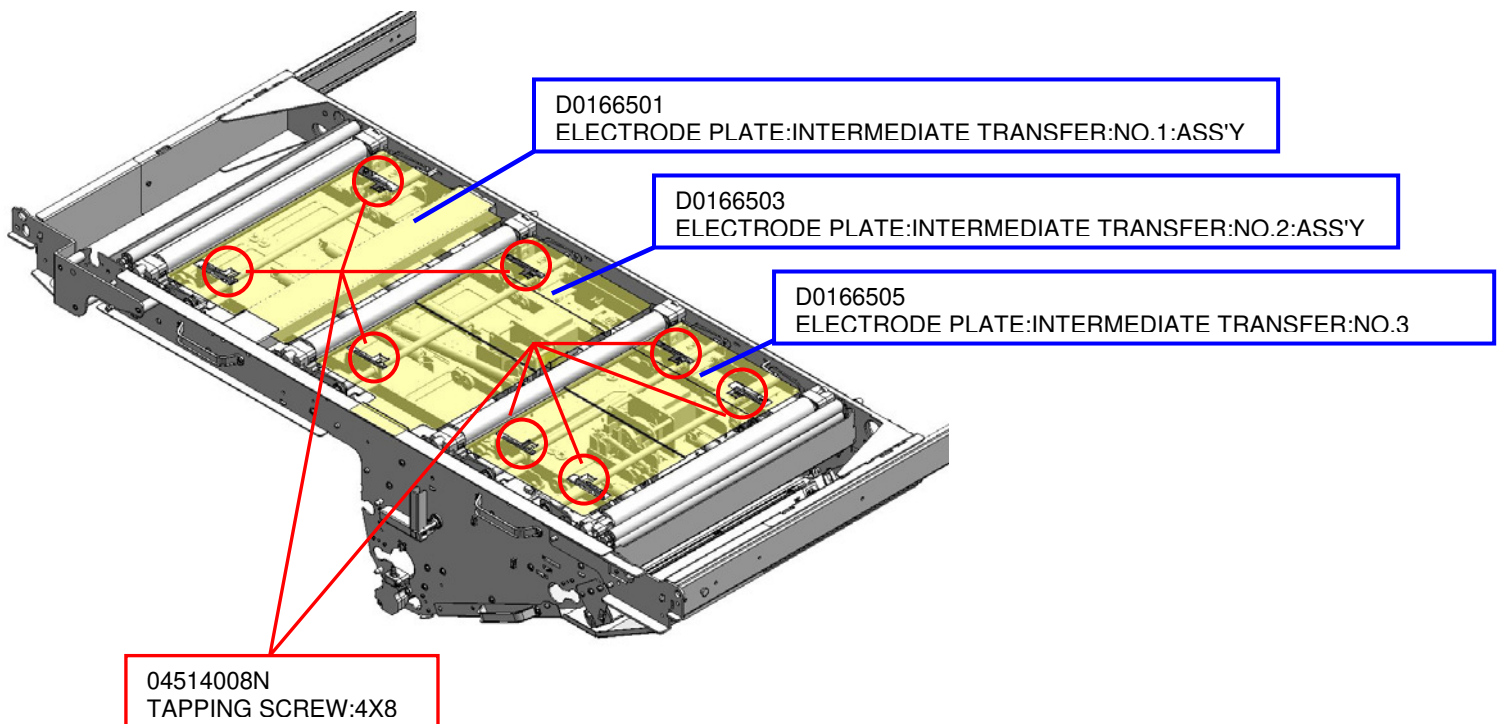
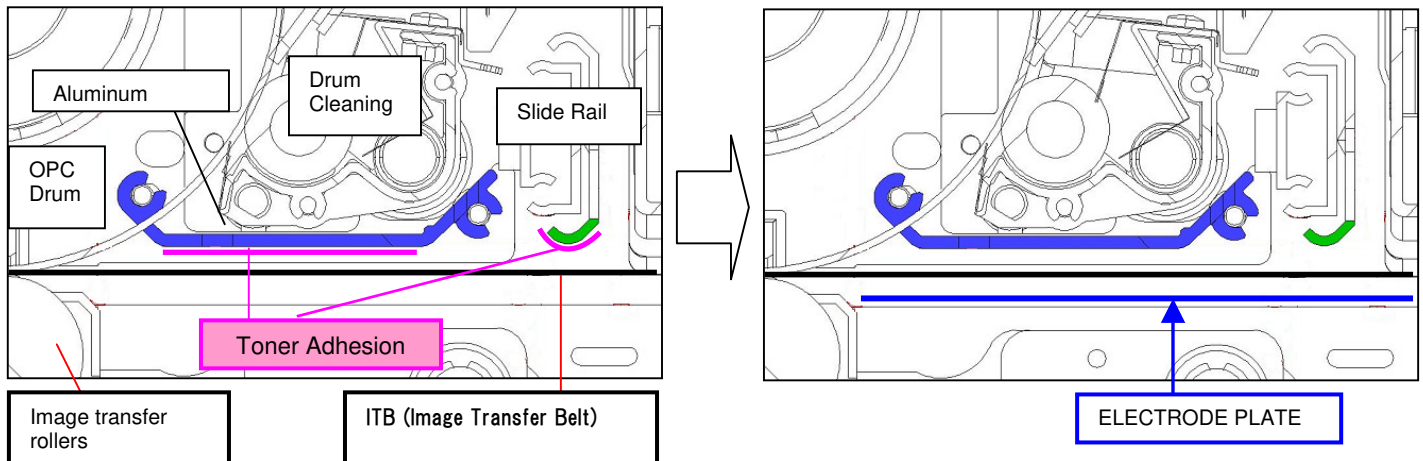
Model: Aegis-P1

Date: 23-Feb-09

No.: MG178041

- ② Discharge occurs between the ITB and the opposing parts of Aluminum Frame & Slide Rail. This causes toner adhesion on the Aluminum Frame and the Slide Rail. The accumulated toner on the Slide Rail could be transferred to the paper, resulting in a smear.

An Electrode Plate has been newly added opposite the Aluminum Frame & Slide Rail to control the discharge.



Model: Aegis-P1		Date: 23-Feb-09	No.: MG178042
Modified Article: Harness:IOB2:Sensor :1		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1785898	G1785501	Harness:IOB2:Sensor :1	1	×/○	189	1	

Change/Reason:

Harness connection points have been added due to the newly added Fusing Exit Sensor.
The part number for the harness has been changed.

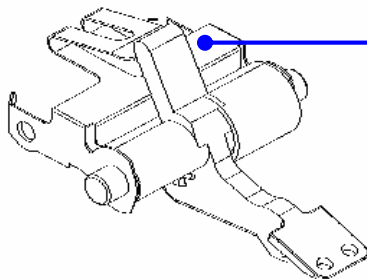
Model: Aegis-P1		Date: 23-Feb-09	No.: MG178043
Modified Article: Stripper Pawls:Pressure Roller:Ass'y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784446	G1784470	Stripper Pawls:Pressure Roller:Ass'y	7	×/○	131	24	

Change/Reason:

Holder for the “Stripper Pawls:Pressure Roller:Ass'y” has been changed.

As deformation was seen in the fabrication process of the holder, the process has been changed to prevent the deformation.



Stripper Pawls : Pressure Roller : Ass'y



Model: Aegis-P1		Date: 23-Feb-09	No.: MG178044
Modified Article: Cover :Idler :Gear		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1781450	G1781437	Cover :Idler :Gear :O/C	1	○/○	173	8	
G1781460	G1781438	Holder :Drawer :Sub-ass'y	1	○/○	173	6	

Change/Reason:

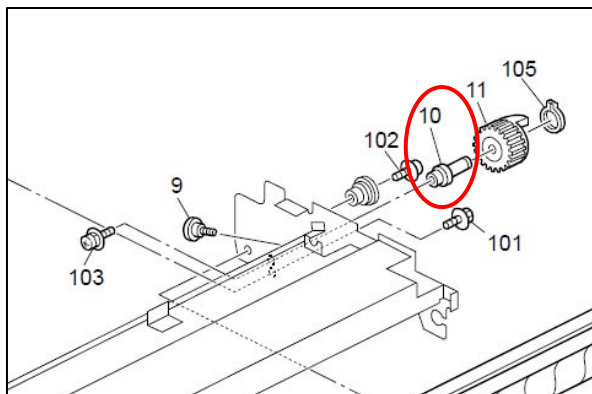
A harness has been added in accordance with the newly added fusing unit Exit Sensor.
 The shape of the Cover and Holder will change because Harness Clamp (11050487) and Edge Saddle - LES-1010 (11050518) will be newly added to secure the harness.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178045
Modified Article: Shaft : Gear : Roller : Drive		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784178	G1787934	Shaft : Gear : Roller : Drive	1	×/○	127	10	

Change/Reason:

A gap could be seen when securing the "Shaft: Gear: Roller: Drive (G1784178)".
The shape of the shaft has been changed to avoid this gap.



Model: Aegis-P1		Date: 23-Feb-09	No.: MG178046
Modified Article: SHEET:FUSING		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	G1787913	SHEET:FUSING ENTRANCE GUIDE PLATE	0→1	-	130		
-	G1787914	SHEET:HOLDER:POSITIONING SENSOR	0→1	-	130		
-	G1787915	SHEET:OIL SUMP:LOWER	0→1	-	130		
-	G1787916	SHEET:POSITIONING SENSOR:UPPER	0→1	-	130		

Change/Reason:

A mylar has been added to prevent oil leak to the "pressure roller lift sensor". Pressure Roller Lift Error (SC569) occurs when oil is adhered to the sensor.

NOTE

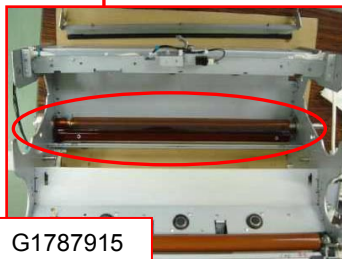
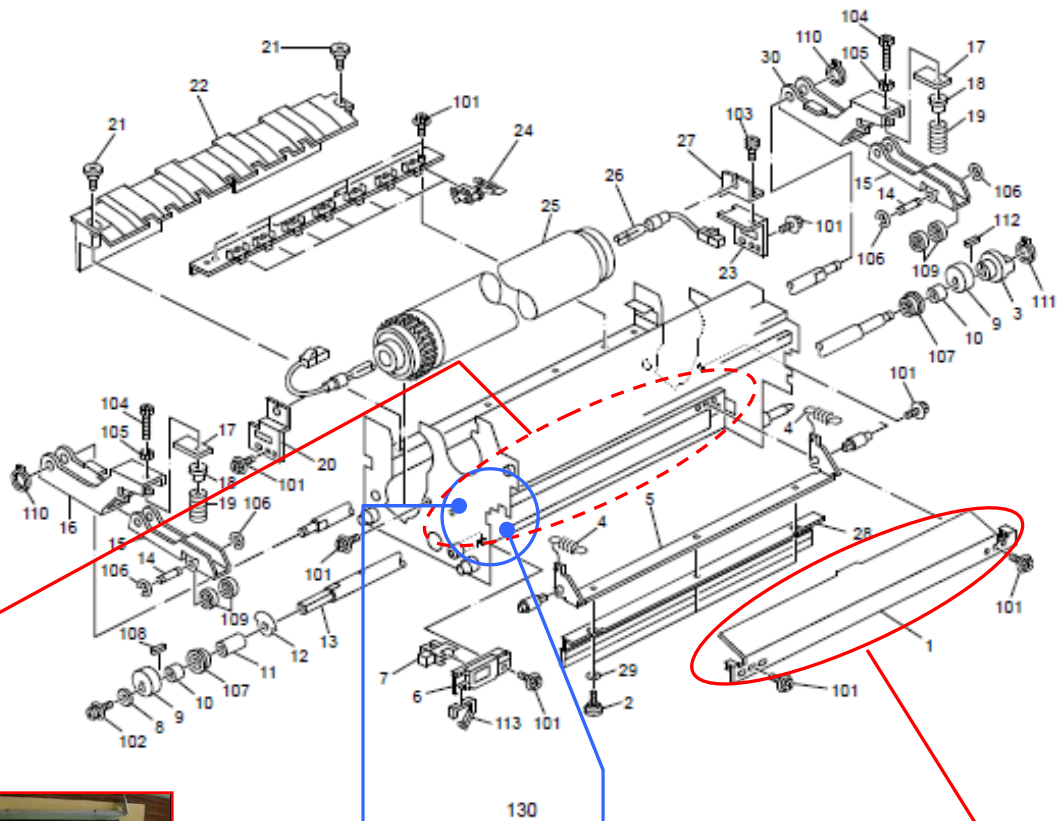
Additional G1787914 (SHEET: HOLDER: POSITIONING SENSOR) is required when changing AW020160 (PHOTO INTERRUPTOR), because G1787914 will have to be removed in the process.

Model: Aegis-P1

Date: 23-Feb-09

No.: MG178046

56.Fusing Unit 5 (G178)



G1787915



G1787914



G1787916



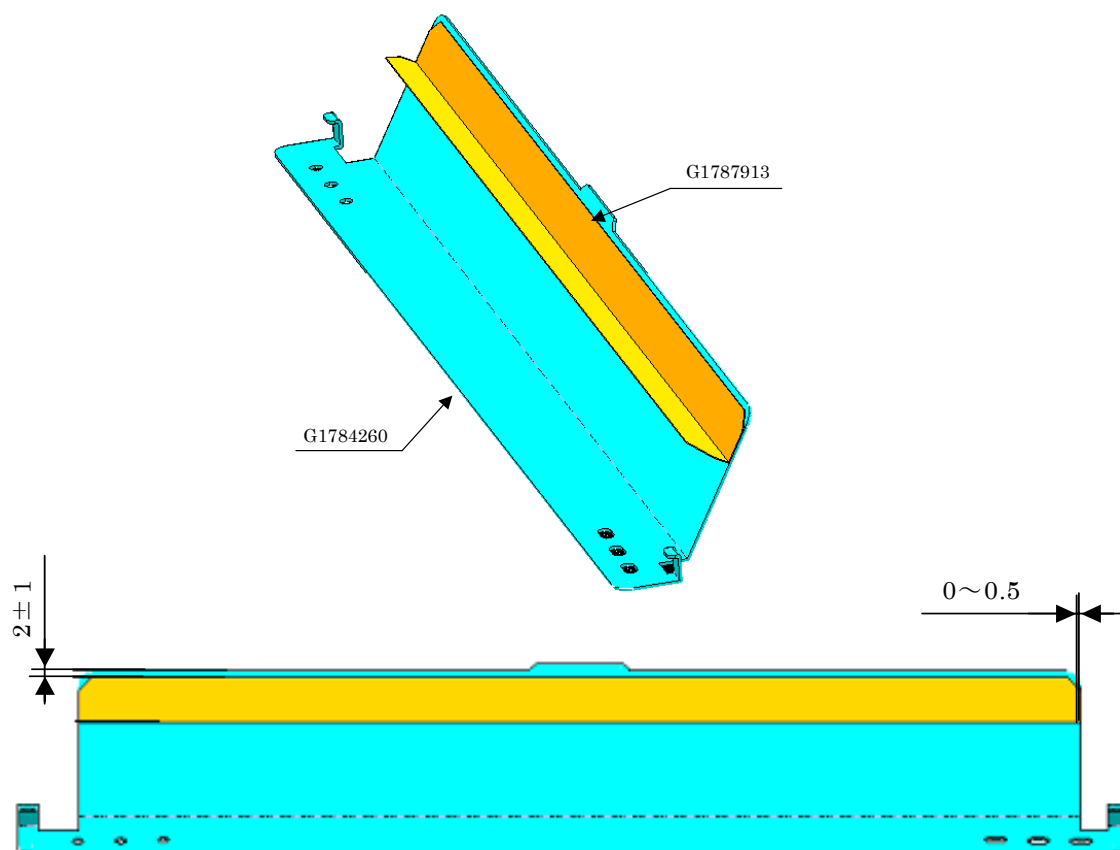
G1787913

Procedure for Attaching G1787913

1. Remove grease from the attaching surface of G1784260 (Guide: Paper: Entrance: Lower).
2. Attach G1787913 (Sheet: Guide Plate: Entrance: Fusing) as shown in below diagram.

* Rub the sticker so that it adheres completely.

3. After attaching the sticker check to see for no bubbles or peel-offs.



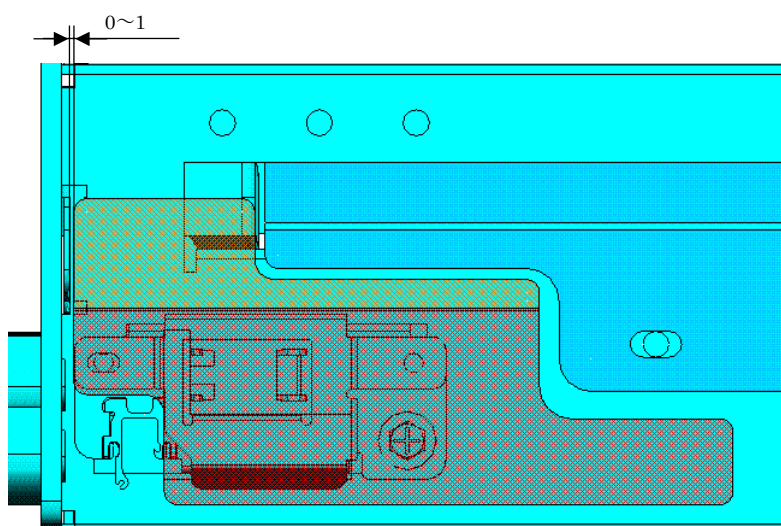
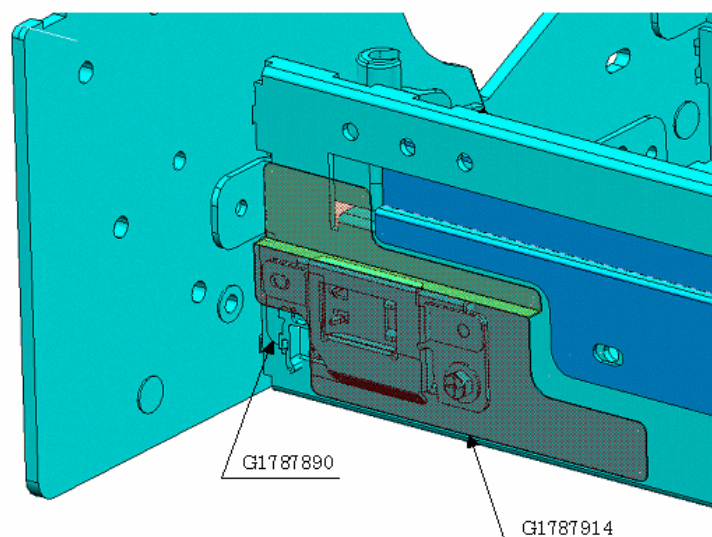
Model: Aegis-P1

Date: 23-Feb-09

No.: MG178046

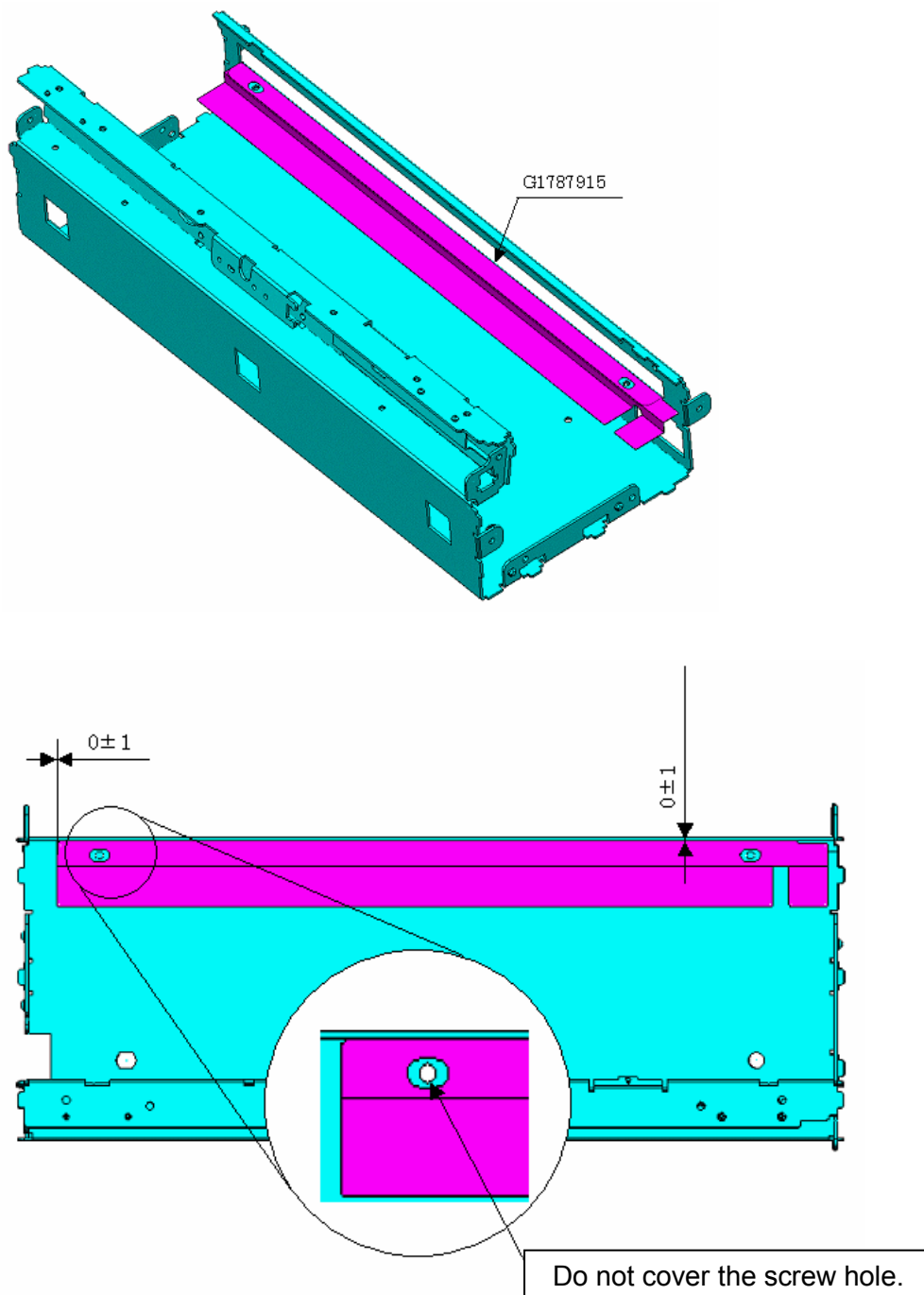
Procedure for Attaching G1787914

1. Remove grease from attaching surface of G1787890 (Holder: Positioning Sensor: Welding) and other related tapes.
2. Attach G1787914 (Sheet: Holder: Positioning Sensor) as shown in below diagram.
* Rub the sticker so that it adheres completely.
3. After attaching the sticker check to see for no bubbles or peel-offs.



Procedure for Attaching G1787915

1. Remove grease from the attaching surface of the sticker.
2. Attach G1787915 (Sheet: Oil Sump: Lower) as shown in below diagram.
* Rub the sticker so that it adheres completely.
3. After attaching the sticker check to see for no bubbles or peel-offs.



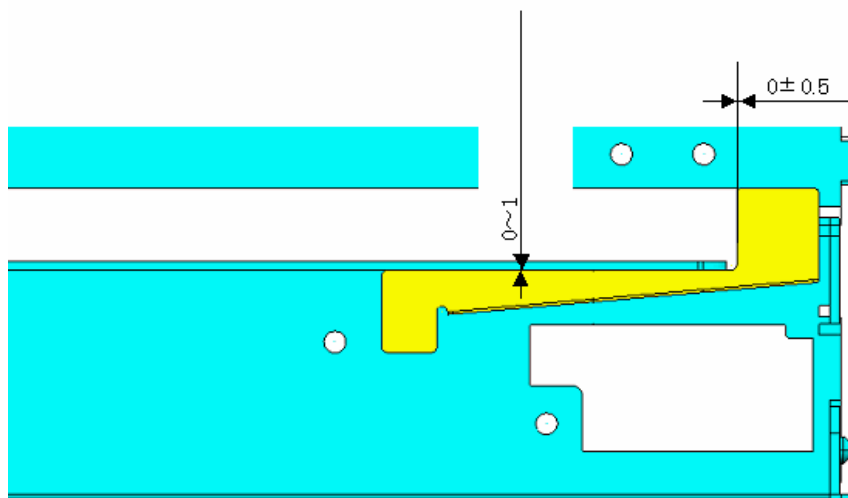
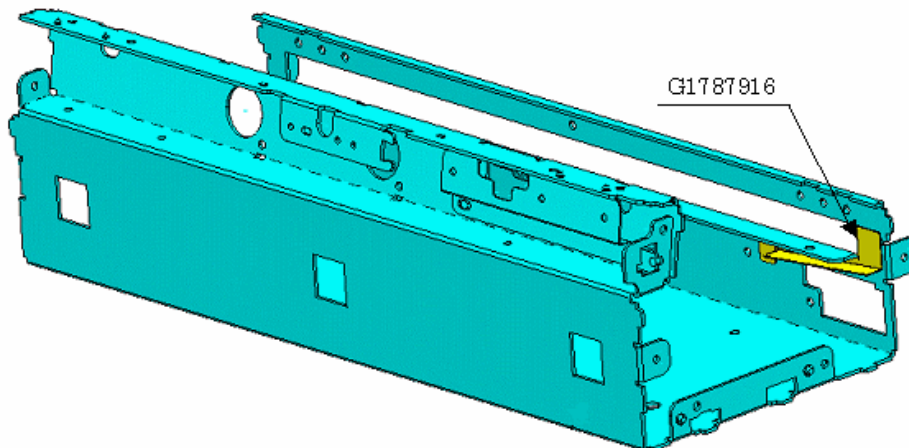
Model: Aegis-P1

Date: 23-Feb-09

No.: MG178046

Procedure for Attaching G1787916

1. Remove grease from the attaching surface of the sticker.
2. Attach G1787916 (Sheet: Positioning Sensor: Upper) as shown in below diagram.
* Rub the sticker so that it adheres completely.
3. After attaching the sticker check to see for no bubbles or peel-offs.



Model: Aegis-P1		Date: 23-Feb-09	No.: MG178047
Modified Article: PCB:CONT:EX1:AEGIS:ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☒ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1786002	G1786020	PCB:CONT:EX1:AEGIS:ASS'Y	1	○/○	197	13	

Change/Reason:

The vendor of an IC in the circuit has been changed. To be able to distinguish former and new parts, the part number is changed.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178048
Modified Article: DISCHARGE BRUSH		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	B3011216	DISCHARGE BRUSH	2	-	163	-	

Change/Reason:

A Discharge Brush has been added to the Decurler Unit.

The ejected paper could be electrically charged in a low humidity environment. Adding the Discharge Brush to the Decurler Unit can reduce the amount of electrical charge on the paper.

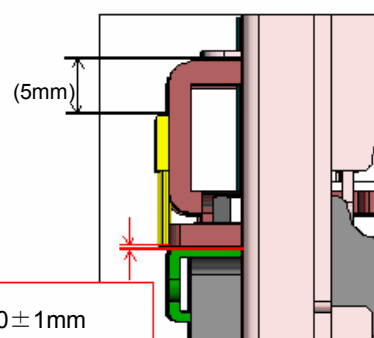
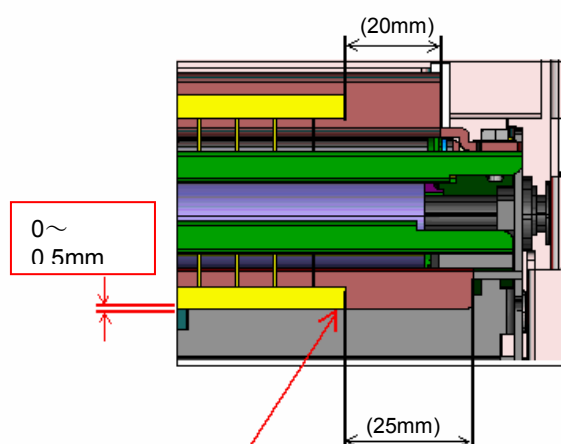
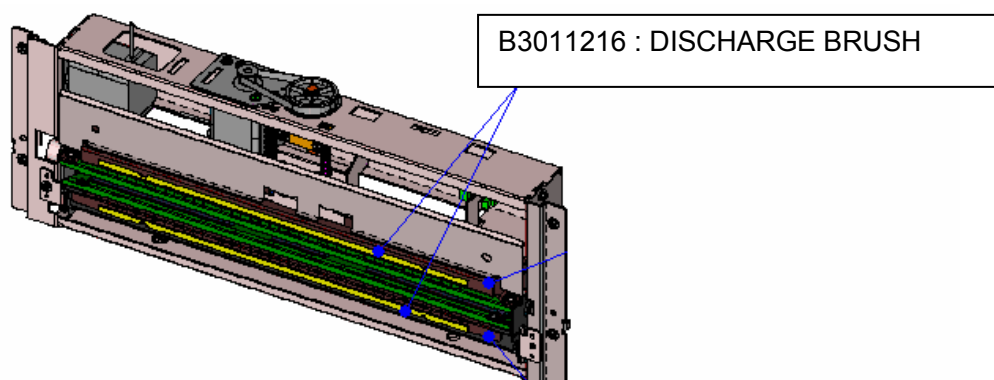
The following page shows where the Discharge Brush is attached

Model: Aegis-P1

Date: 23-Feb-09

No.: MG178048

Procedure for Attaching the Discharge Brush to the Decurler Exit Guide Plate



Attach the brush on the stamped mark.
If the stamped mark cannot be identified,
please refer to the measurements as a guide.

NOTES

- Measurements in parentheses are for reference.
- Apply ethanol to remove grease from the surface where the brush will be attached.
- Check to see if there are no bubbles or peel-offs after attaching.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178049
Modified Article: HOT ROLLER		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784485	D0164485	HOT ROLLER	1	○/○	129	12	

Change/Reason:

A "knob" will be added to the fusing unit at a future date. A screw hole will be fabricated in the fusing roller shaft in advance and the parts numbers will be changed accordingly. Information on other related parts will be announced in another MB.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178050
Modified Article: ROLLER:DRIVEN:OPPOSED		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784056	D0164056	ROLLER: DRIVEN: OPPOSED	1	×/○	107	3	

Change/Reason:

The material for Roller: Driven: Opposed has been changed from metal to foamed polyurethane. This enables improvement in belt transfer and also reduces damage to the ITB caused by marks and scratches on the surface of the Roller: Driven: Opposed.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178051
Modified Article: CLAMP:JDW-1S		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	11050717	CLAMP: JDW-1S	0→2		194		

Change/Reason:

The type has been changed for the 2 clamps to minimize the deflection of the cables.
Please check the following page for how to attach the harness.



Model: Aegis-P1		Date: 23-Feb-09	No.: MG178052
Modified Article: STRIPPER PLATE:HOT ROLLER:ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784185	D0164185	STRIPPER PLATE:HOT ROLLER:ASS'Y	1	○/○	129	1	

Change/Reason:

The production process has been changed to avoid the fluctuating gap seen between Fusing Belt and Stripper caused by temperature elevation. A new part number "D0164185" has been applied in accordance with the change made in the production process. The former part "G1784185" can be used continuously because they have been readjusted and only non-defective parts are stored.

Model: Aegis-P1		Date: 23-Feb-09	No.: MG178053
Modified Article: OPERATION SUB-UNIT:AEGP1:AA		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	G1781748	OPERATION SUB-UNIT:AEGP1:AA	1	-	31	*	

Change/Reason:

An exclusive Operation Panel for the Asia-Pacific region has been installed.

Model: Aegis-P1		Date: 11-Mar-09	No.: MG178054
Modified Article: OZONE FILTER:SCA-750/950		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The following part number has been revised to correspond with the new Aegis-P1 parts catalog. The part number prescribed in the newly combined Aegis-P1/C1 catalog is the latest and does not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1787289	G1787306	OZONE FILTER:SCA-750/950	1	×/○	27	5	

Change: The modified ozone filter is designed with a large enough opening to secure enough ventilation.

Reason: Ventilation of the ozone filter affects the air current (exhaust) causing a reduction in paper attraction in the Paper Transport Belt Unit.

Model: Aegis-P1		Date: 11-Mar-09	No.: MG178055
Modified Article: OIL APPLICATIONSUB-UNIT:GEAR:SET		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The following parts numbers have been revised to correspond with the new Aegis-P1 parts catalog.

The parts numbers prescribed in the newly combined Aegis-P1/C1 catalog are the latest and do not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784279	D0164160	GEAR SET (3PCS/SET):OIL APPLICATION UNIT	1	×/○	133	25	
G1784548	G1787933	GEAR:JOINT:OIL APPLICATION SUB-UNIT	1	×/○	133	8	

Change: Shape of the Gear

Reason: To allow a steady performance of the Oil Application Unit.

Model: Aegis-P1		Date: 11-Mar-09	No.: MG178056
Modified Article: BRACKET:SAFETY SWITCH:FRONT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The following part number has been revised to correspond with the new Aegis-P1 parts catalog.

The part number prescribed in the newly combined Aegis-P1/C1 catalog is the latest and does not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1785496	G1785499	BRACKET: SAFETY SWITCH:FRONT	1	○/○	223	6	

Change: Shape of the bracket

Model: Aegis-P1		Date: 11-Mar-09	No.: MG178057
Modified Article: DVD-ROM:USER_SOFT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The following part number has been revised to correspond with the new Aegis-P1 parts catalog.

The part number prescribed in the newly combined Aegis-P1/C1 catalog is the latest and does not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1780433	G1780437	DVD-ROM:USER_SOFT:AGP1:EXP:ASSY	1	×/○	229	35	

Change/Reason: The model name "AEGIS" was falsely mentioned in the User Software DVD. The revised DVD is scheduled to be released.

Model: Aegis-P1		Date: 11-Mar-09	No.: MG178058
Modified Article: CHARGE CORONA:ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The following parts numbers have been revised to correspond with the new Aegis-P1 parts catalog.

The parts numbers prescribed in the newly combined Aegis-P1/C1 catalog are the latest and do not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1782452	G1782453	CHARGE CORONA:ASS'Y	4	○/○	87	1	
G1782500	G1782614	GRID:CHARGE CORONA	1	○/○	87	8	

Change/Reason: The modified Grid: Charge Corona will be coated with zeolite which removes ozone (NOx) emitted from the charge corona wire.

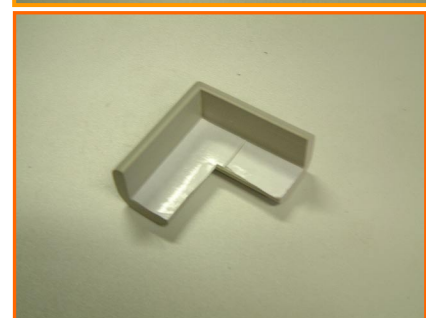
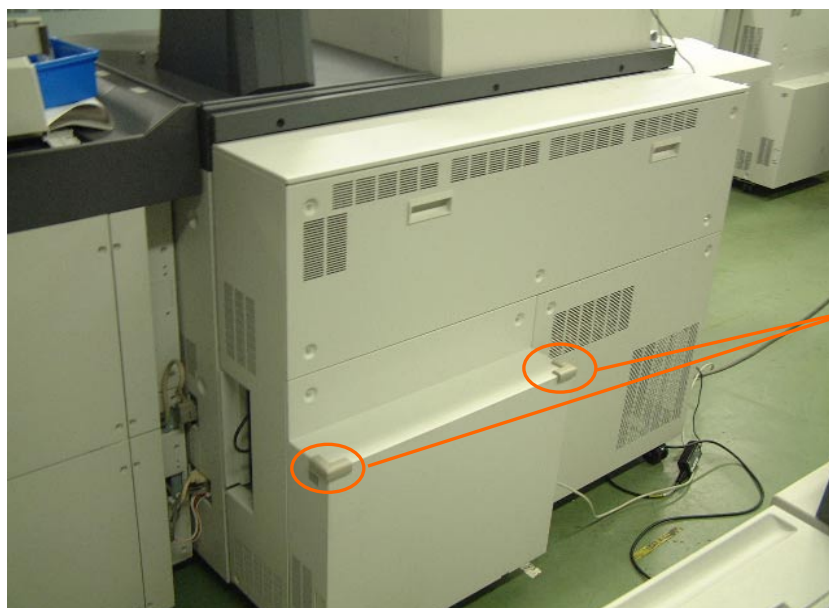
Model: Aegis-P1		Date: 11-Mar-09	No.: MG178059
Modified Article: CUSHION:CORNER		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

The following part number has been revised to correspond with the new Aegis-P1 parts catalog.

The part number prescribed in the newly combined Aegis-P1/C1 catalog is the latest and does not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	G1781679	CUSHION:CORNER	2	-	229	36	

CUSHION:CORNER has been added on the rear controller box.



Location of CUSHION: CORNER in the package.



G1781679 :
CUSHION:CORNER ×2

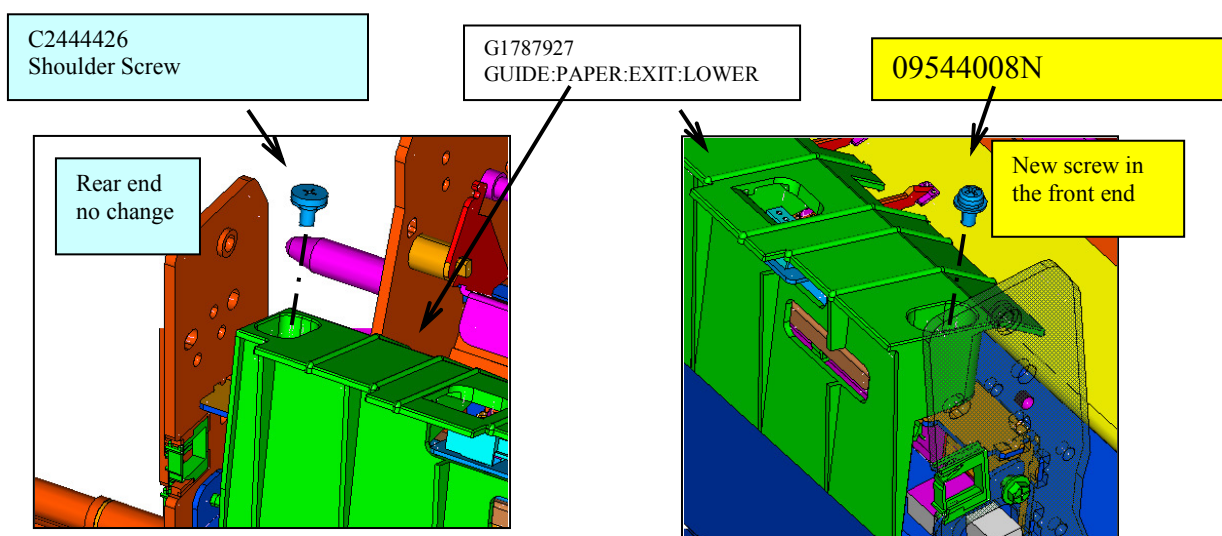
Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178060
Modified Article: SHOULDER SCREW		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
C2444426		SHOULDER SCREW	2→1	-	131	21	
	09544008M	SCREW WITH SPRING WASHER - M4X8	0→1	-	131	-	

Change/Reason:

A screw applied with the purpose to reduce oscillation of the GUIDE: PAPER: EXIT:LOWER has been exchanged just for the front end.



Model: Aegis-P1		Date: 11-Mar-09	No.: MG178061
Modified Article: DENSITY SENSOR:TM:ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The following parts numbers have been revised to correspond with the new Aegis-P1 parts catalog.

The parts numbers prescribed in the newly combined Aegis-P1/C1 catalog are the latest and do not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1786539	D0166444	DENSITY SENSOR:TM:ASS'Y	1	×/○	95	10	
B2385867	D0166445	HOOK:SHUTTER:SENSOR:TM	1	×/○	95	13	

Change/Reason: Material has been changed to increase the durability of the Density Sensor/Shutter component.

Model: Aegis-P1		Date: 11-Mar-09	No.: MG178062
Modified Article: BRACKET:COVER:TANDEM LCT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The following part number has been revised to correspond with the new Aegis-P1 parts catalog.

The part number prescribed in the newly combined Aegis-P1/C1 catalog is the latest and does not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B2346788	G1782978	BRACKET:COVER:TANDEM LCT	1	×/○	35	3	

Change: Shape of the bracket on the tandem tray

Reason: To prevent the difference in level occasionally seen between the Tandem Tray and the Front Door - Right.

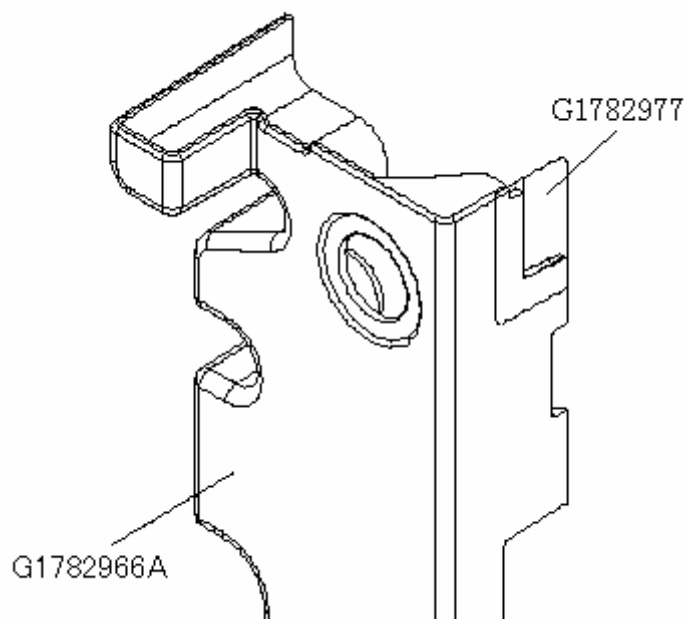
Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178063
Modified Article: SEAL:INNER COVER:FRONT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	G1782977	SEAL:INNER COVER:FRONT	1	-	49	-	

Change: Addition of a Mylar

Reason: To increase protection for the relay connector



Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178064
Modified Article: DECAL:FIERY:SERVER:ENG		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	D0160490	DECAL:FIERY:SERVER:ENG	1	-	413	-	

Change/Reason: Decal for Fiery has been registered as a new service part.

Model: Aegis-P1		Date: 11-Mar-09	No.: MG178065
Modified Article: RING:SLIDER		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The following parts numbers have been revised to correspond with the new Aegis-P1 parts catalog.

The parts numbers prescribed in the newly combined Aegis-P1/C1 catalog are the latest and do not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1782568	G1782522	RING:SLIDER	3	×/○	87	2	
G1782453	G1782454	CHARGE CORONA:ASS'Y	4	○/○	87	1	

Change: Material of the RING:SLIDER

Reason: To increase its retention

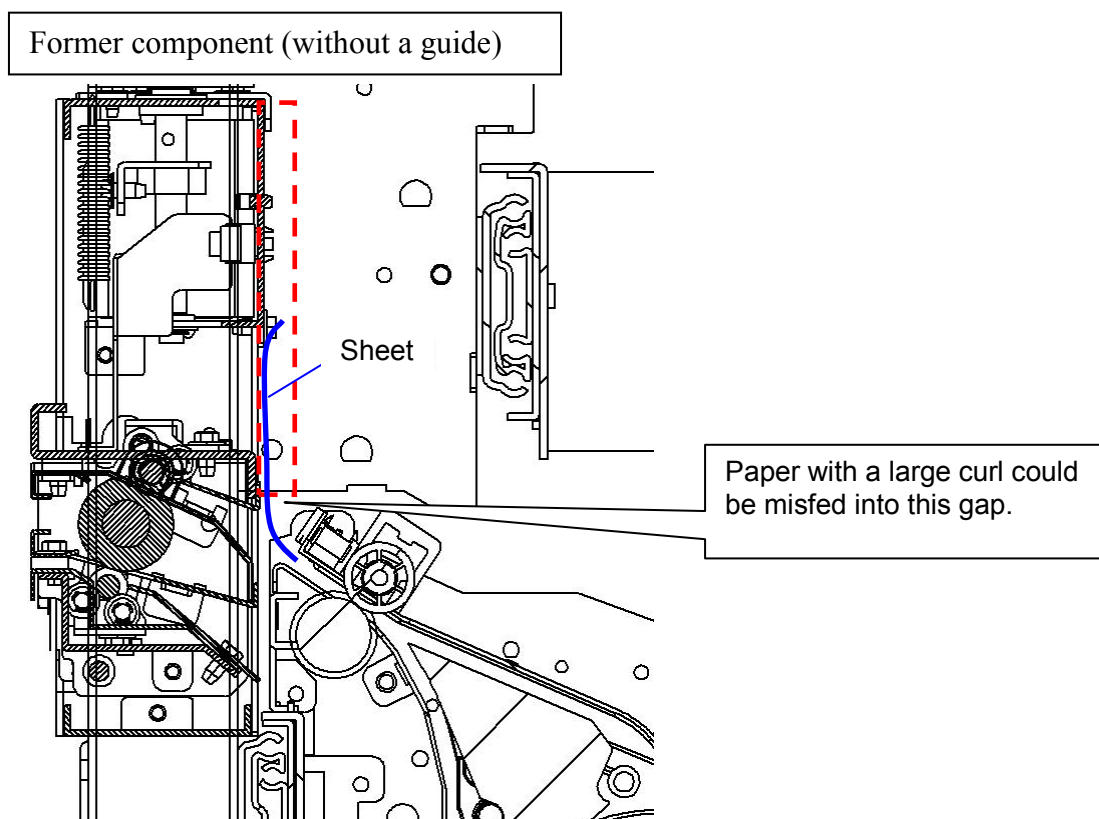
Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178066
Modified Article: GUIDE PLATE:PAPER EXIT UNIT:EXIT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	G1784945	GUIDE PLATE:PAPER EXIT UNIT:EXIT	1	-	153	-	

Change: A guide has been added between the Switchback Unit Exit and the Decurler

Reason: To prevent jams especially seen when feeding A5T sheets with a large curl



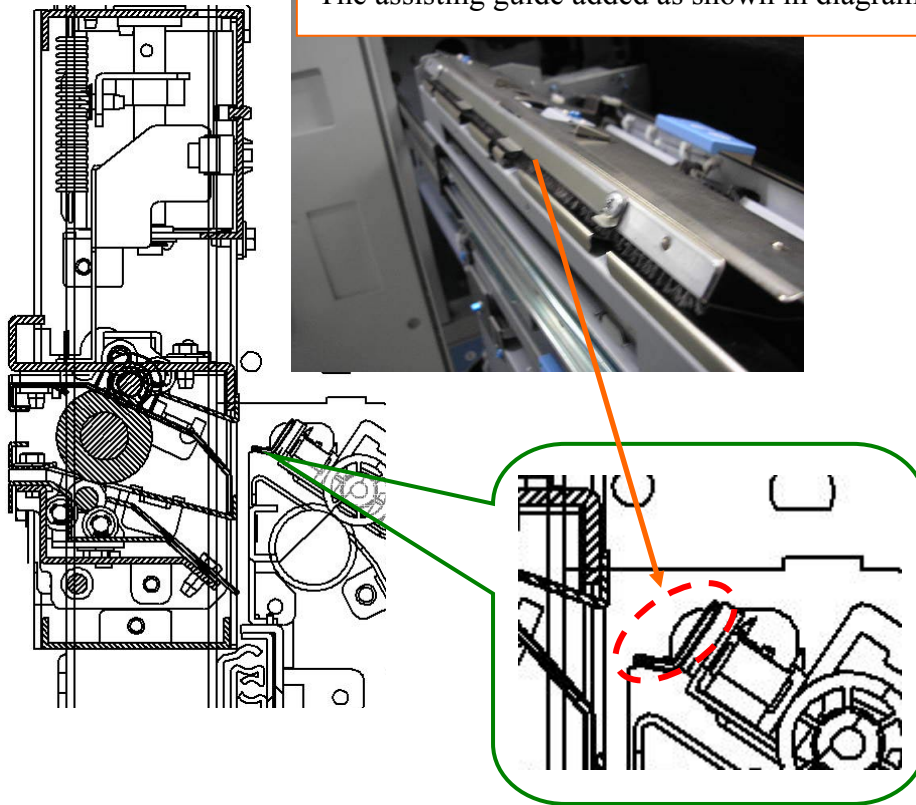
Model: Aegis-P1/C1

Date: 11-Mar-09

No.: MG178066

Modified component (with a guide)

The assisting guide added as shown in diagram.



Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178067
Modified Article: Binding Self Tapping Screw - M3x6		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3906910	-	Binding Self Tapping Screw - M3x6	4→0	-	-	-	
-	03530060N	SCREW-M3x6	0→4	×/○	87	12	

Change: Screws for Plate:Stopper:Development Unit(G1783223)

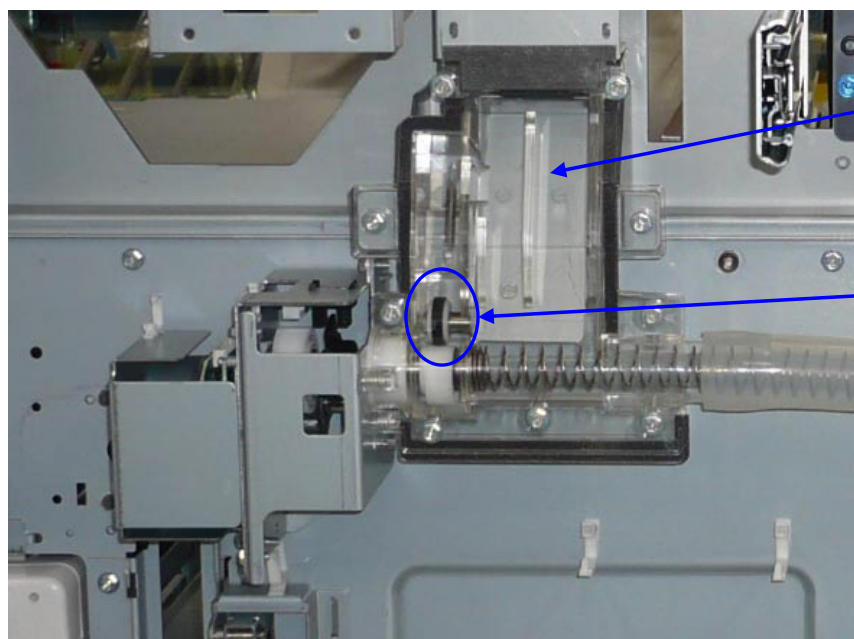
Model: Aegis-P1		Date:11-Mar-09	No.: MG178068
Modified Article: TONER RECYCLING UNIT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1786908	G1786910	TONER RECYCLING UNIT:V TRANSPORT:LO	1	×/○	167	8	
-	G1787818	ROLLER:RUBBER:TONER RECYCLING SUB-UNIT	0→1		167		

Change: Material of the Roller (Toner Recycling Sub-unit) has been changed from silicone to urethane

Reason: To increase its durability



G1786910
TONER RECYCLING UNIT:V
TRANSPORT:LO

G1787818
ROLLER:RUBBER:TONER
RECYCLING SUB-UNIT

Model: Aegis-P1		Date: 11-Mar-09	No.: MG178069
Modified Article: GRID:CHARGE CORONA		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The following parts numbers have been revised to correspond with the new Aegis-P1 parts catalog.

The parts numbers prescribed in the newly combined Aegis-P1/C1 catalog are the latest and do not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1782454	G1782455	CHARGE CORONA:ASS'Y	4	×/○	87	1	
G1782614	G1782500	GRID:CHARGE CORONA	1	×/○	87	8	

Change: The Grid has been switched back to the non-zeolite coated type

Reason: To prevent abnormal image caused by the zeolite coated grid

Model: Aegis-P1		Date: 11-Mar-09	No.: MG178070
Modified Article: PICKOFF PAWL:PRESSURE ROLLER:ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

The following parts numbers have been revised to correspond with the new Aegis-P1 parts catalog.

The parts numbers prescribed in the newly combined Aegis-P1/C1 catalog are the latest and do not require any revision.

Old part number	New part number	Description	Q'ty	Int		Page	Index
G1784470	 D0164201	STRIPPER PAWLS:PRESSURE ROLLER:ASS'Y	7→1	-	×/○ As a set	131	24
		PICKOFF PAWL:PRESSURE ROLLER:ASS'Y	0→1	×/×		131	24
G1787927		Guide:Paper:Exit:Lower	1	×/×		131	22
G1784192		BRACKET:PAPER FEED SENSOR:REAR	1	×/×		131	-
G1784191		BRACKET:PAPER FEED SENSOR:FRONT	1	×/×		131	-

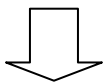
Change:

The number of supplied parts has been changed.

Parts supply for G1784470, which required 7 parts formerly is now supplied in a unit form. In accordance with the modification of the stripper, relevant parts have also been changed.



G1784470 :
STRIPPER PAWLS:PRESSURE ROLLER:ASS'Y



D0164201 : PICKOFF PAWL:PRESSURE

Model: Aegis-P1		Date: 11-Mar-09	No.: MG178071
Modified Article: OIL APPLICATION SUB-UNIT:ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

The below parts numbers have been revised to correspond with the new Aegis-P1 parts catalog.

The parts numbers prescribed in the newly combined Aegis-P1/C1 catalog are the latest and do not require any revision.

Old part number	New part number	Description	Q'ty	Int		Page	Index	Note
G1784479	D0164480	OIL APPLICATION SUB-UNIT:ASS'Y	1	×/×	×/○	133	13	-
G1787925	D0164225	COVER:FUSING UNIT:REAR	1	×/×	As a set	123	26	-
G1787955	D0164223	COVER:UPPER:FUSING UNIT:B:FIBER	1	×/×		123	24	-
G1784141	G1784144	FUSING UNIT:NA:ASS'Y	1	×/○	-	123	*	-
G1784142	G1784145	FUSING UNIT:EU:ASS'Y	1	×/○	-	123	*	-

Change: Fusing unit parts

Reason: Modification in the mainframe; 2-pathway oil supply tube

Model: Aegis-P1		Date: 11-Mar-09	No.: MG178072
Modified Article: STRIPPER PLATE:HOT ROLLER:ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

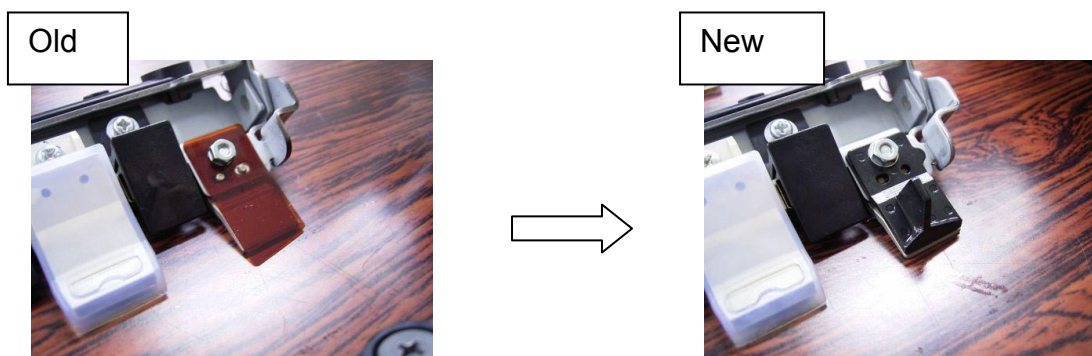
The following part number has been revised to correspond with the new Aegis-P1 parts catalog.

The part number prescribed in the newly combined Aegis-P1/C1 catalog is the latest and does not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
D0164185	D0164190	STRIPPER PLATE:HOT ROLLER:ASS'Y	1	×/○	129	1	

Change: Shape of the Stripper Plate

Reason: To enable the oil scraped off the plate to return along the collection route



Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178073
Modified Article: PUMP:OIL SUPPLY:SUB-ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784428	G1784419	PUMP:OIL SUPPLY:SUB-ASS'Y	2	○/○	137	4	

Change/Reason: To further improve the stability of oil supply

Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178074
Modified Article: DECAL:WARNING:FUSING UNIT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784215	D0164162	DECAL:WARNING:FUSING UNIT	1	×/○	123 311	20 13	
G1784117	D0164117	COVER:PAPER EXIT SUB-UNIT:ASS'Y	1	○/○	123	19	

The following parts numbers has been revised to correspond with the new Aegis-P1 parts catalog.

The parts numbers prescribed in the newly combined Aegis-P1/C1 catalog are the latest and do not require any revision.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1784144	G1784133	FUSING UNIT:NA:ASS'Y	1	○/○	123	*	
G1784145	G1784134	FUSING UNIT:EU:ASS'Y	1	○/○	123	*	

Change/Reason: Incorrect decal

Weight Indication

Incorrect: 30.5kg/57.2lb

Correct: 33.5kg/73.9lb

Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178075
Modified Article: FEELER:ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int		Page	Index
G1784382	G1787930	FEELER:ASS'Y	1	×/×	×/○	125	12
G1784370	G1787939	FEELER:SENSOR:CLEANING UNIT	1	×/×	As a set	125	11
G1784149	G1784146	WEB:CLEANING UNIT:ASS'Y	1	○/○	-	125	*
G1784133	D0164101	FUSING UNIT:NA:ASS'Y	1	○/○	-	123	*
G1784134	D0164102	FUSING UNIT:EU:ASS'Y	1	○/○	-	123	*

Change: Shape of the associating parts

Reason: To improve web end detection

Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178076
Modified Article: Adding a Knob to the Fusing Unit		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index
D0164101	D0164104	FUSING UNIT:NA:ASS'Y	1	×/○	123	*
D0164102	D0164105	FUSING UNIT:EU:ASS'Y	1	×/○	123	*
-	D0164241	STAY:SHAFT:KNOB:HOT ROLLER:PEEN	1	×/×	123	-
-	D0164244	KNOB:FUSING:MECHANICAL ROLLER CLUTCH	1	×/×	123	-
-	D0164245	DECAL:ROTATION DIRECTION:KNOB:HOT ROLLER	1	×/×	123	-
G1781555	G1781556	DOOR:FRONT RIGHT	1	×/×	21	19
G1784116	G1784139	COVER:FUSING UNIT:FRONT:ASS'Y	1	×/×	123	1
G1781074	G1781076	DECAL:MAIN:PICK-UP PAPER JAM	1	×/×	21	23
G1785079		DECAL:GRIP:OPEN AND CLOSE:D3	0→1	-	-	-
	G1785083	DECAL:GRIP:OPEN AND CLOSE:D4	1	×/×	147	14
G1781550	G1781554	DOOR:FRONT LEFT	1	×/○	21	1
G1784266	D0164266	COVER:OIL SUPPLY SUB-UNIT	1	×/×	23	8
G1784452	D0164452	COVER:PUMP:OIL TANK	1	×/×	137	1
G1784319	D0164319	STAND:OIL TANK:UPPER	1	×/×	137	2
G1784432	D0164432	COVER:OIL TANK	1	×/×	137	8
G1787924	D0167924	TUBE:DIA8.5:COLLECT:MAIN	1	×/×	137	14
G1784166	D0164237	NOZZLE:OIL SUPPLY:MAIN	1→2	×/×	137	16
G1787895	-	CLIP:HOSE:DIA10	6→4	-	137	17
G1784206	D0164236	TUBE:DIA5:OIL SUPPLY:1160MM	1→2	×/×	137	18
G1784315	-	TUBE:PUMP:100MM	1→0	-	137	23
G1784316	-	JOINT:TUBE:OIL SUPPLY	1→0	-	137	22
G1784317	-	TUBE:PUMP:150MM	1→0	-	137	24
-	D0164158	STOPPER:CASE	0→1	×/×	137	-
-	D0164231	OIL SUPPLY SUB-UNIT:MAIN:ASS'Y	0→1	×/×	137	-
-	D0164403	HOLDER:USED DEVELOPER:OIL TANK	0→1	×/×	137	-

×/○
As a set

Model: Aegis-P1/C1

Date: 11-Mar-09

No.: MG178076

Change/Reason:

- A knob has been added to the Hot Roller to enable easy removal of jammed paper. In accordance with this, the shape of the left door has been modified, a new decal has been added, etc.
- To further stabilize the oil supply, the pump-up pathway for oil has been modified from a single route to a double route (2-pathway oil supply).

Please refer to the following page for newly added parts.

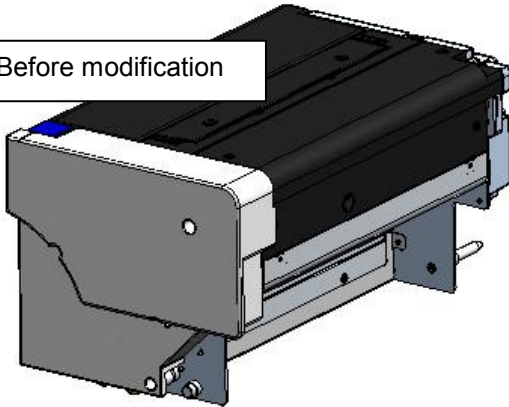
Model: Aegis-P1/C1

Date: 11-Mar-09

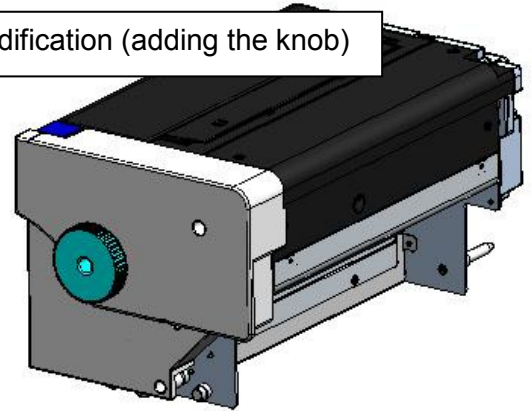
No.: MG178076

New Parts Added in Accordance with Adding of the Hot Roller Knob

Before modification

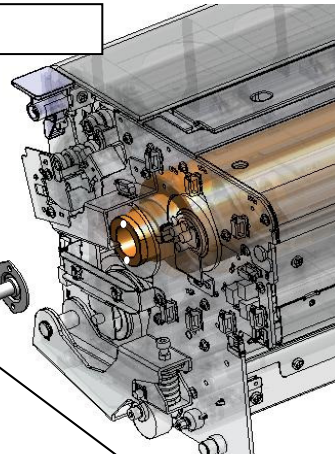
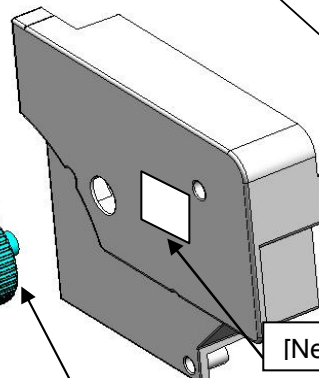
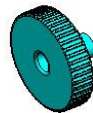


After modification (adding the knob)



[New] D0164241 STAY:SHAFT:KNOB:HOT

09544008N Screw - M4x8

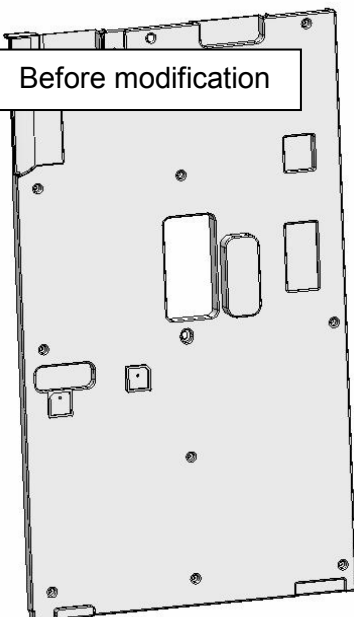


03604008N Screw - M4x8

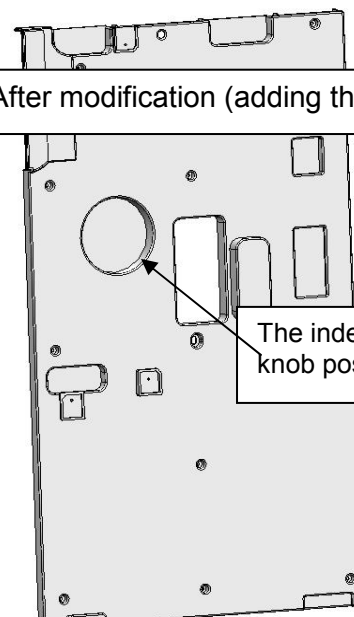
[New] D0164245 DECAL:ROTATION

[New] D0164244 KNOB:FUSING:MECHANICAL ROLLER

Before modification



After modification (adding the knob)



The indent corresponds with the knob position.

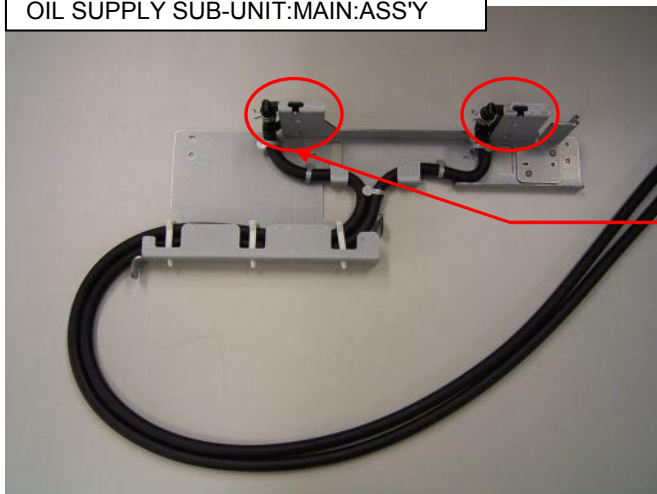
Model: Aegis-P1/C1

Date: 11-Mar-09

No.: MG178076

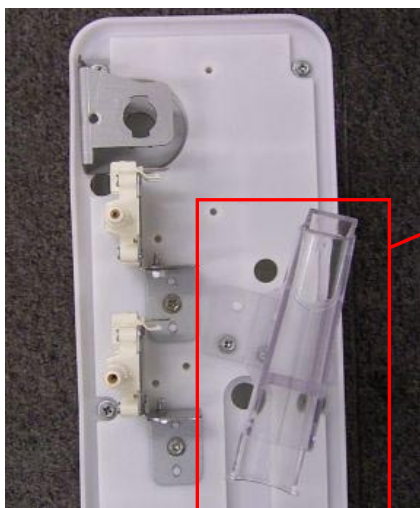
New Parts Added in Accordance with Additional Oil Pump-up Pathway

[New] D0164231
OIL SUPPLY SUB-UNIT:MAIN:ASS'Y



D0164237 NOZZLE:OIL SUPPLY:MAIN

D0164236 TUBE:DIA5:OIL SUPPLY:1160MM



[New] D0164403
HOLDER:USED DEVELOPER:OIL TANK



04514008N Tapping Screw:4x8

[New] D0164158 STOPPER:CASE

Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178077
Modified Article: DECURA UNIT:ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G1785190	G1785191	DECURA UNIT:ASS'Y	1	○/○	163	1	

Reason: Due to change in unit processing method

Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178078
Modified Article: PICKOFF PAWL:PRESSURE ROLLER:ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int		Page	Index
D0164201	D0164251	PICKOFF PAWL:PRESSURE ROLLER:ASS'Y	1	×/×	×/○ As a set	131	20
D0164217	D0164267	BRACKET:SENSOR:UPPER FRONT	1	×/×		131	32
D0164218	D0164268	BRACKET:SENSOR:UPPER REAR	1	×/×		131	33

Reason: Due to assembly improvement made at the factory

Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178079
Modified Article: GEAR:BRUSH ROLLER		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int		Page	Index
G1786788	G1783952	GEAR:BRUSH ROLLER	1	×/×	○/○	119	12
G1786787	G1783951	GEAR:IDLER:TRANSFER ROLLER	1	×/×	As a set	119	11
G1786785	G1783950	GEAR:TRANSFER ROLLER	1	×/×		119	13
G1786815	G1786710	TRANSFER UNIT	1	○/○	-	119	*

Change/Reason:

Gear has been modified from resin type to a sintered type to increase its durability.
In accordance with the modification, grease must be applied to the gear at PM.

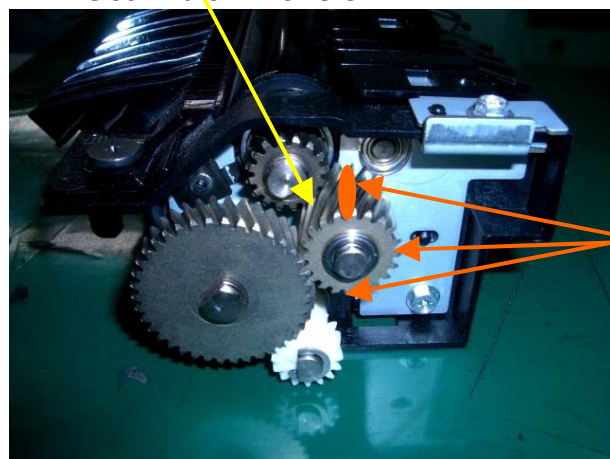
Grease Type: **Barrierta S552R** – apply to **G1783951** (Gear: Idler: Transfer Roller)

Instructions for applying the grease:

- 1) **Where:** Outer surface of the gear (apply to 3 positions as shown in the following diagram.)
- 2) **Amount:** 0.4 to 0.5g (For reference, the amount of grease for every position should appear to be approx 7mm in diameter.)
- 3) **How:** Apply grease to the 3 positions to align with the direction of the teeth, with an equal amount for each position.

G1783951

Gear: Idler: Transfer



Barrierta S552R

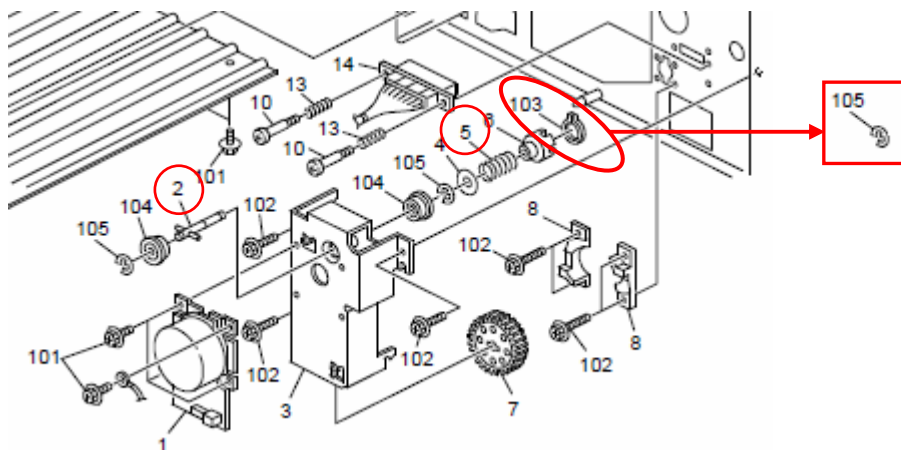
Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178080
Modified Article: SHAFT:DRIVE:MOTOR:PRESS FIT		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int		Page	Index
07270080E	07200060E	Retaining Ring - M8	1→0	×/×	×/○	175	103
		Retaining Ring - M6	1				
AA063681	AA063691	COMPRESSION SPRING:JOINT	1	×/×	As a set	175	5
B2344386	G1784573	SHAFT:DRIVE:MOTOR:PRESS FIT	1	×/×		175	2

Change/Reason:

1 case of the Retaining Ring coming out of place has been reported. The ring type has been modified to prevent the problem. In accordance with this, exchange of the entire portion is required, as the shape of the Spring and the Shaft have also been modified.



Model: Aegis-P1/C1		Date: 11-Mar-09	No.: MG178081
Modified Article: GUIDE:MIDDLE:PAPER TRAY		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

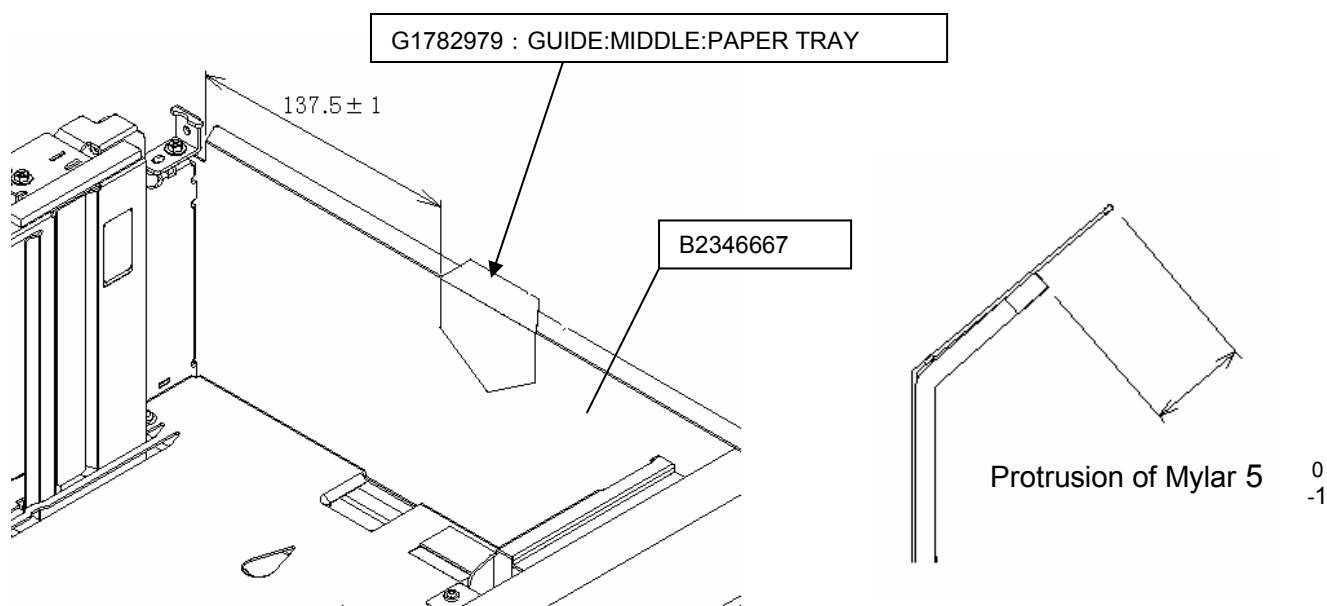
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	G1782979	GUIDE:MIDDLE:PAPER TRAY	0→1	1	37	-	
B2346615	-	TANDEM LCT UNIT - RIGHT	1→0	-	-	-	
-	G1782982	TANDEM LCT UNIT - RIGHT:NA	0→1	1	37	*	
B2346610	-	TANDEM LCT UNIT - RIGHT DOM	1→0	-	-	-	
-	G1782981	TANDEM LCT UNIT - RIGHT:EU	0→1	1	37	*	

Change/Reason:

Mylar Film has been added to prevent tearing of paper and paper jams.

Attaching the Mylar Film

1. Apply alcohol to clean the surface of Side Plate – Side (B2346667) of the Tandem LCT Unit - Right.
2. Attach the Mylar to a position 137.5 mm from the edge as shown below by matching the two folded-up edges of Side Plate – Side (B2346667) and the Mylar (G1782979).



Model: Aegis-P1		Date: 16-Apr-09	No.: MG178082
Modified Article: CD-ROM:PREPTOOL		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other		
	☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ()		
	☐ Part standardization ☐ Product Safety		

Please apply the following part number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
-	G1780491	CD-ROM: PREP_TOOL AGP1/C1:EXP:V1.2	0→1	-	415	-	

Change: The prep tool has been upgraded. The latest version applies to both P1 and C1. In accordance with this, a part number has been assigned for the Prep tool. The prep tool can now be ordered separately.

Model: Aegis-P1/C1		Date: 16-Apr-09	No.: MG178083
Modified Article: HARNESS:IOB1:SENSOR:2		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction ☐ Vendor change ☐ Other ☐ To facilitate assembly ☐ To improve reliability ☐ To meet standards ☐ Part standardization ☐ Product Safety ()		

Please apply the following parts number correction to your Aegis-P1/C1 Parts Catalog.

Old part number	New part number	Description	Q'ty	Int		Page	Index
G1785803	G1785511	HARNESS:IOB1:SENSOR:2	1	×/×	×/○	191	4
G1785888	G1785512	HARNESS:REGISTRATION:DR AWER:NO.2	1	×/×	As a set	193	10
G1785895	G1785510	HARNESS:POWER SOURCE:IOB1-IOB2-LD	1	×/×		83 189 191	11 2 3

Change: The 24-volt supply line and the 5-volt supply line have been replaced. As the lines have been replaced among the sets of harnesses, the harnesses must be exchanged in sets.

Reason: To further improve voltage supply stability



Part Change Information List

Date: April 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Aegis-P1	G178	200904		G1784931		SPONGE:DUCT:PAPER EXIT SUB-UNIT:UPPER	1	2	O/O		221	18					V0900429



Part Change Information List

Date: April 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
Aegis-C1	D016	200904		G1784931		SPONGE:DUCT:PAPER EXIT SUB-UNIT:UPPER	1	2	O/O		221	18					V0900429
Aegis-C1	D016	200904			04514008N	TAPPING SCREW:4X8	8	9			17	102	A		Y		V0900988
Aegis-C1	D016	200904		B8343169	D3553169	PLATE:PAPER SIZE SENSOR	1	1	X/X		277	9	A	X/°	Y		V0900988
Aegis-C1	D016	200904		B8344593	D3553168	BRACKET:PAPER SIZE SENSOR:LONG	1	1	X/X		277	4	A	X/°	Y		V0900988

Reissued:8-May-09

Model: Aegis-P1	Date: 11-Mar-09	No.: MG178070a
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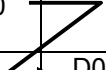
RTB Reissue

The items in ***bold italics*** were corrected or added.

Modified Article: PICKOFF PAWL:PRESSURE ROLLER:ASS'Y		Prepared by: N.iida	
From: PPBG QA/Service Planning Dept.			
Reason for Modification:	☒ Parts catalog correction	☐ Vendor change	☐ Other
	☐ To facilitate assembly	☐ To improve reliability	☐ To meet standards
	☐ Part standardization	☐ Product Safety	()

The following part numbers have been revised to correspond with the NEW Aegis-P1 parts catalog.

The parts numbers prescribed in the newly combined Aegis-P1/C1 catalog are the latest and do not require any revision.

Old part number	New part number	Description	Q'ty	Int		Page	Index
G1784470		STRIPPER PAWLS:PRESSURE ROLLER:ASS'Y	7→0	-	×/○ As a set	131	24
		D0164201	PICKOFF PAWL:PRESSURE ROLLER:ASS'Y	0→1		×/×	131
G1787927	D0164216	Guide:Paper:Exit:Lower	1	×/×		131	22
G1784192	D0164218	BRACKET:PAPER FEED SENSOR:REAR	1	×/×		131	-
G1784191	D0164217	BRACKET:PAPER FEED SENSOR:FRONT	1	×/×		131	-

Change:

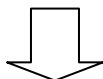
Unit amount of the supplying parts has been changed.

Parts supply for G1784470, which required 7 parts formerly is now supplied in a unit form.

Positioning of the 7 pawls is adjusted after having been attached to the frame, and then delivered. Due to the shape change, pawls will be replaced in unit form.



G1784470 :
STRIPPER PAWLS:PRESSURE ROLLER:ASS'Y



D0164201 : PICKOFF PAWL:PRESSURE

Reissued:8-May-09

Model: Aegis-P1	Date: 11-Mar-09	No.: MG178070a
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Reason

In the worst case, a pawl pushed out by jammed paper could plunge into the pressure roller (very rarely). In order to increase the margin of failure, a new mechanism has been added and the shape of the pawl has been modified as below.

Before Change

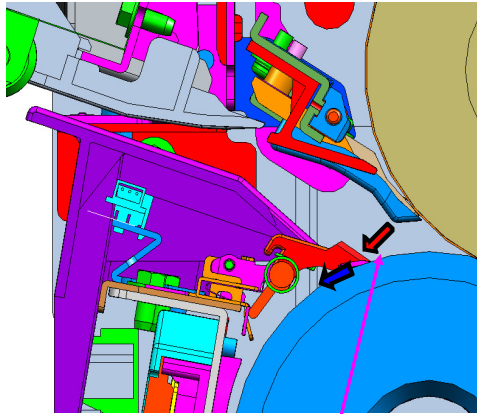
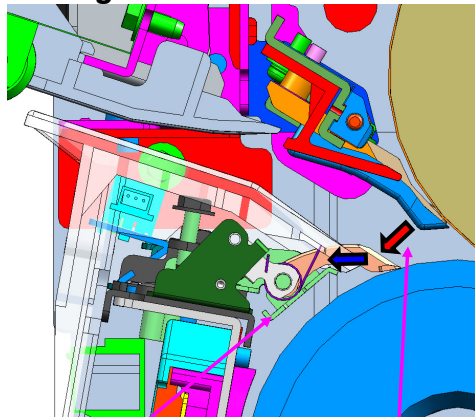


Diagram shows no mechanism allowing the tip of the pawl to retract when pushed by jammed paper (towards the direction shown in red).

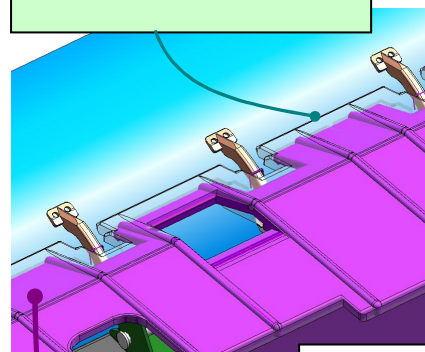
After Change



Newly added Pawl Stopper

New mechanism allows the tip of the pawl to retract to the direction indicated in blue when pushed in the direction indicated in red by jammed paper.

New Guide D0164216



G1787927

Shape of the guide has been modified to minimize the load on the pawl caused by jammed paper.



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
AG-C1	D016	200905		A2486701	B2476901	OIL DAMPER:FALL	1	1	O/O		39	26					V0901011
AG-C1	D016	200905		G1784931		SPONGE:DUCT:PAPER EXIT SUB-UNIT:UPPER	2	1	O/O		221	18					V0900478



Part Change Information List

Date: May 30, 2009

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number
AG-P1	G178	200905		A2486701	B2476901	OIL DAMPER:FALL	1	1	O/O		39	26					V0901011
AG-P1	G178	200905		G1784931		SPONGE:DUCT:PAPER EXIT SUB-UNIT:UPPER	2	1	O/O		221	18					V0900478



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	200906		A0966553	B2342864	PAD:CLEANER	2	2	O/O		40	10					V0901170	9040931
AG-C1	D016	200906		D0166542	G1786720	COVER:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O		95	2					V0900978	9030299
AG-C1	D016	200906			D0164221	STAY:FRAME:UPPER	0	1			123				Y		V0901227	



Part Change Information List

Date: June 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	200906		A0966553	B2342864	PAD:CLEANER	2	2	O/O		40	10					V0901170	9040931
AG-P1	G178	200906		D0166542	G1786720	COVER:INTERMEDIATE TRANSFER:ASS'Y	1	1	X/O		95	2					V0900978	9030299
AG-P1	G178	200906			D0164221	STAY:FRAME:UPPER	0	1			123				Y		V0901227	
AG-P1	G178	200906		G1780473	G1780481	DVD-ROM:SYSTEM_AGP1:EXP	1	1	O/O		415	7					V0900695	9020598



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	200907		G1787648	G1787650	TENSION SPRING:LATCH:DUPLEX	1	1	X/O		73	6					V0900982	9030585



Part Change Information List

Date: July 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	200907		G1787648	G1787650	TENSION SPRING:LATCH:DUPLEX	1	1	X/O		73	6					V0900982	9030585
AG-P1	G178	200907		G1780425	G1780477	CD-ROM:DRIVER:PCL:ASS'Y	1	1	X/O		229	34					V0901153	9030972
AG-P1	G178	200907		G1780437	D0160498	DVD-ROM:USER_SOFT:AG-P1_C1:EXP:ASS'Y	1	1	X/O		229	35					V0901153	9030972



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	200908		G1787619	G1787633	HOOK:GUIDE PLATE:DUPLEX:ASS'Y	1	1	X/O		73	5					V0900982	9030585



Part Change Information List

Date: August 31, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	200908		G1787619	G1787633	HOOK:GUIDE PLATE:DUPLEX:ASS'Y	1	1	X/O		73	5					V0900982	9030585



Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	200909		G1784931	G1784933	SPONGE:DUCT:PAPER EXIT SUB-UNIT:UPPER	1	1	X/O		221	18					V0900891	9030295

RICOH

Part Change Information List

Date: September 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	200909		G1784931	G1784933	SPONGE:DUCT:PAPER EXIT SUB-UNIT:UPPER	1	1	X/O		221	18					V0900891	9030295
AG-P1	G178	200909		D0160494	D0160470	DVD-ROM:-R:SYSTEM_AEGIS:EXP:ASS'Y	1	1	X/O		415	7					V0901960	9070387



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	200911		G1781767	G1781771	SHAFT:KNOB:ARM:SMALL	1	1	X/O		29	12	B		Y		V0901807	9050361
AG-C1	D016	200911		G1781780	G1781774	ARM:TURN:LEFT AND RIGHT:WELDING	1	1	X/O		29	14	B		Y		V0901807	9050361
AG-C1	D016	200911		G1781764	G1781772	SHAFT:KNOB:OPERATION SUB-UNIT	1	1	X/O		29	16	B		Y		V0901807	9050361
AG-C1	D016	200911		G1781759	G1781773	ARM:TURN:UPPER LOWER:WELDING	1	1	X/O		29	22	B		Y		V0901807	9050361
AG-C1	D016	200911		B2236395	D0166498	DENSITY SENSOR	1	1	X/O		95	11					V0901651	
AG-C1	D016	200911		09545010N	09545012N	SCREW:POLISHED ROUND/SPRING:M5X12	1	1	O/O		127	103					V0901651	
AG-C1	D016	200911		G1784820	G1784919	TRANSPORT BELT:COOLING	4	4	O/O		155	14					V0901606	



Part Change Information List

Date: November 30, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	200911		G1781767	G1781771	SHAFT:KNOB:ARM:SMALL	1	1	X/O		29	12	B		Y		V0901807	9050361
AG-P1	G178	200911		G1781780	G1781774	ARM:TURN:LEFT AND RIGHT:WELDING	1	1	X/O		29	14	B		Y		V0901807	9050361
AG-P1	G178	200911		G1781764	G1781772	SHAFT:KNOB:OPERATION SUB-UNIT	1	1	X/O		29	16	B		Y		V0901807	9050361
AG-P1	G178	200911		G1781759	G1781773	ARM:TURN:UPPER LOWER:WELDING	1	1	X/O		29	22	B		Y		V0901807	9050361
AG-P1	G178	200911		B2236395	D0166498	DENSITY SENSOR	1	1	X/O		95	11					V0901651	
AG-P1	G178	200911		09545010N	09545012N	SCREW:POLISHED ROUND/SPRING:M5X12	1	1	O/O		127	103					V0901651	
AG-P1	G178	200911		G1784428	G1784419	PUMP:OIL SUPPLY:SUB-ASS'Y	2	2	O/O		137	4					V0900334	8121157
AG-P1	G178	200911		G1784820	G1784919	TRANSPORT BELT:COOLING	4	4	O/O		155	14					V0901606	



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	200912		G1785281	G1785304	PCB:RB	1	1	X/O		187	4			RG178087		V0902887	9110222



Part Change Information List

Date: December 29, 2009

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	200912		G1785281	G1785304	PCB:RB	1	1	X/O		187	4			RG178087		V0902887	9110222
AG-P1	G178	200912		D0167141	D0167145	DVD-ROM:USER_SOFT:AG-PC:EXP:ASS'Y	1	1	X/O		229	35					V0903038	9110474



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201001		G1786710	G1786715	TRANSFER UNIT:ASS'Y	1	1	O/O		119	*					V0903231	9111107
AG-C1	D016	201001			G1782623	HOLDER:DUCT:ENTRANCE	0	4			219	19			RG178090		V0903018	9100785
AG-C1	D016	201001		B2341811	D0591811	COVER:LASER DIODE UNIT:POLYGON MIRROR MOTOR:ASS'Y	1	1	X/O		263	7					V0903244	9120723



Part Change Information List

Date: January 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201001		G1786710	G1786715	TRANSFER UNIT:ASS'Y	1	1	O/O		119	*					V0903231	9111107
AG-P1	G178	201001			G1782623	HOLDER:DUCT:ENTRANCE	0	4			219	19			RG178090		V0903018	9100785
AG-P1	G178	201001		D0160498	D0167141	DVD-ROM:USER_SOFT:AG-PC:EXP:ASS'Y	1	1	X/O		229	35					V0902964	9071038

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201002		G1786910	G1786911	TONER RECYCLING UNIT:VER. TRANSPORT:LOWER	1	1	X/O		167	8					V0902975	09090919
AG-P1	G178	201002		G1787002	G1787829	COMPRESSION SPRING:TONER RECYCLING	1	1	X/O		167	17					V0902975	09090919
AG-P1	G178	201002		G1780421	M0647902	CD-ROM:MANUAL:RICOH_ADMIN:ASS'Y	1	1	X/O		229	34	A		RG178135		V0903013	09091315
AG-P1	G178	201002		G1780423	M0647900	CD-ROM:MANUAL:RICOH_USER:ASS'Y	1	1	X/O		229	34	A		RG178135		V0903013	09091315
AG-P1	G178	201002		B2346690	D0596690	PLATE:PAPER:ASS'Y	1	1	X/O		37	8					V0903048	09060462
AG-P1	G178	201002		G1786020	G1786021	PCB:CONT:EX1:AEGIS:ASS'Y	1	1	X/O		197	13					V0903249	09120453



Part Change Information List

Date: February 26, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201002		B2346690	D0596690	PLATE:PAPER:ASS'Y	1	1	X/O		37	8					V0903048	9060462
AG-P1	G178	201002		G1786910	G1786911	TONER RECYCLING UNIT:VER. TRANSPORT:LOWER	1	1	X/O		167	8					V0902975	9090919
AG-P1	G178	201002		G1787002	G1787829	COMPRESSION SPRING:TONER RECYCLING	1	1	X/O		167	17					V0902975	9090919
AG-P1	G178	201002		G1786020	G1786021	PCB:CONT:EX1:AEGIS:ASS'Y	1	1	X/O		197	13					V0903249	9120453
AG-P1	G178	201002		G1780421	M0647902	CD-ROM:MANUAL:RICOH_ADMIN:ASS'Y	1	1	X/O		229	34	A		Y		V0903013	9091315
AG-P1	G178	201002		G1780423	M0647900	CD-ROM:MANUAL:RICOH_USER:ASS'Y	1	1	X/O		229	34	A		Y		V0903013	9091315



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201003		G1786300	D0166300	INTERMEDIATE TRANSFER BELT	1	1	O/O		103	12					V0903230	9110913
AG-C1	D016	201003		D0164104	D0164107	FUSING UNIT:NA:ASS'Y	1	1	O/O		123	*					V0900888	9030278
AG-C1	D016	201003		D0164190	D0167859	STRIPPER PLATE:HOT ROLLER:ASS'Y	1	1	X/O		129	1					V0903012	9091314
AG-C1	D016	201003		G1785190	G1785191	DECURA UNIT:ASS'	1	1	O/O		163	1					V0900465	8121385



Part Change Information List

Date: March 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201003		G1786300	D0166300	INTERMEDIATE TRANSFER BELT	1	1	O/O		103	12					V0903230	9110913
AG-P1	G178	201003		D0164104	D0164107	FUSING UNIT:NA:ASS'Y	1	1	O/O		123	*					V0900888	9030278
AG-P1	G178	201003		D0164107	D0164113	FUSING UNIT:NA:ASS'Y	1	1	O/O		123	*					V0903012	9091314
AG-P1	G178	201003		D0164190	D0167859	STRIPPER PLATE:HOT ROLLER:ASS'Y	1	1	X/O		129	1					V0903012	9091314
AG-P1	G178	201003		G1785190	G1785191	DECURA UNIT:ASS'	1	1	O/O		163	1					V0900465	8121385
AG-P1	G178	201003			D0975301	PCB:BCU:SUB-ASS'Y	0	1			189	8			RG178091		V0903116	9120211
AG-P1	G178	201003			M0785300	PCB:BCU:SUB-ASS'Y	0	1			189	8			RG178091		V0903116	9120211
AG-P1	G178	201003			M0780480	DVD-ROM:SYS_AG-LT:EXP:ASS'Y	0	1			415	7	A		RG178091		V0903235	9120489



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201004		D0163100	D0163101	DEVELOPMENT UNIT:Y:ASS'Y	1	1	O/O		89	*					V1000424	10010708
AG-P1	G178	201004		D0163104	D0163105	DEVELOPMENT UNIT:M:ASS'Y	1	1	O/O		89	*					V1000424	10010708
AG-P1	G178	201004		D0164108	D0164114	FUSING UNIT:EU	1	1	O/O		123	*					V0903012	9091314
AG-P1	G178	201004		G1782552		SEAL:FRAME:CHARGE:RIGHT INNER REAR	4	0	X/X		164	18	A		RG178090		V0903018	9100785
AG-P1	G178	201004			G1785397	PCB:SIFB:CROSS	0	1			415	8			RG178095		V0902950	9100370



Part Change Information List

Date: April 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201004		D0163100	D0163101	DEVELOPMENT UNIT:Y:ASS'Y	1	1	O/O		89	*					V1000424	10010708
AG-C1	D016	201004		D0163104	D0163105	DEVELOPMENT UNIT:M:ASS'Y	1	1	O/O		89	*					V1000424	10010708
AG-C1	D016	201004		D0164108	D0164114	FUSING UNIT:EU	1	1	O/O		123	*					V0903012	9091314
AG-C1	D016	201004		G1782552		SEAL:FRAME:CHARGE:RIGHT INNER REAR	4	0	X/X		164	18			RG178090		V0903018	9100785



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201005		D0163102	D0163103	SERVICE PARTS:DEVELOPMENT UNIT:C:ASS'Y	1	1	O/O		89	*	A				V1000424	10010708
AG-C1	D016	201005		D0163106	D0163107	SERVICE PARTS:DEVELOPMENT UNIT:BK:ASS'Y	1	1	O/O		89	*	A				V1000424	10010708
AG-C1	D016	201005		D0165340	D0165300	PCB:BCU:SUB-ASS'Y	1	1	O/O		189	8			RD016017		V0903034	9110817
AG-C1	D016	201005			14075856	RAM - FM18L08-70-P	0	1			189	11			RD016017		V0903034	9110817

RG178103 for AG-P1



Part Change Information List

Date: May 31, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201005		D0163102	D0163103	SERVICE PARTS:DEVELOPMENT UNIT:C:ASS'Y	1	1	O/O		89	*	A				V1000424	10010708
AG-P1	G178	201005		D0163106	D0163107	SERVICE PARTS:DEVELOPMENT UNIT:BK:ASS'Y	1	1	O/O		89	*	A				V1000424	10010708
AG-P1	G178	201005			G1783115	EMPTY BOTTLE:DEVELOPER:ASS'Y	0	4			229	20			RG178096		V1000485	



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201006		G1789510	D0169510	PHOTOCONDUCTOR:DIA100	4	4	O/O		87	11			Y		V1000703	
AG-C1	D016	201006		G1786815	G1786710	TRANSFER UNIT	1	1	O/O		119	*					V0900631	9011048



Part Change Information List

Date: Jun 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201006		G1789510	D0169510	PHOTOCONDUCTOR:DIA100	4	4	O/O		87	11			Y		V1000703	
AG-P1	G178	201006		G1786815	G1786710	TRANSFER UNIT	1	1	O/O		119	*					V0900631	9011048
AG-P1	G178	201006		G1785340	G1785300	PCB:BCU:SUB-ASS'Y	1	1	O/O		189	8			RG178103		V0903034	9110817
AG-P1	G178	201006			14075856	RAM - FM18L08-70-P	0	1			189	11			RG178103		V0903034	9110817



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201007		B2346496	D0596496	GUIDE:MIDDLE:PAPER TRAY	1	1	X/O		41	37					V1000900	10040434



Part Change Information List

Date: Jul 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201007		B2346496	D0596496	GUIDE:MIDDLE:PAPER TRAY	1	1	X/O		41	37					V1000900	10040434

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201009		04504008N		TAPPING SCREW - M4X8	11	9			20	104			Y		V0901971	9070414
AG-C1	D016	201009			04524008N	TAPPING SCREW:M4X8	0	2			20	108			Y		V0901971	9070414
AG-C1	D016	201009		B2346496	D0596496	GUIDE:MIDDLE:PAPER TRAY	1	1	X/O		40	37					V1000971	
AG-C1	D016	201009		G1782030	G1782035	LASER UNIT:ASS'Y	2	2	X/O		84	*					V1001124	10050866
AG-C1	D016	201009		G1782710	G1782712	GRIP:DRUM:REMOVER/INSTALL:ASS'Y	4	4	O/O		86	16					V1000451	
AG-C1	D016	201009		04544008Q	G8327900	SCREW:SPRING WASHER:ROUND POINT:M4X10	7	7	O/O		123	101			Y		V0901653	9040892
AG-C1	D016	201009		03603006N	08046123	HEXAGONAL BOLT:W/WASHER:M3X8	2	1	O/O		133	108			Y		V0901653	9040892
AG-C1	D016	201009		03604012N	08010238	HEXAGON HEAD BOLT:DOUBLE SCREW:M4X14	2	2	O/O		135	107			Y		V0901653	9040892
AG-C1	D016	201009		03530080N	09573010N	SCREW:SMALL ROUND/SPRING:M3X10	2	2	O/O		135	109			Y		V0901653	9040892
AG-C1	D016	201009		G1784940	G1784946	EXIT ROLLER:PRESS FIT	1	1	X/O		150	2			Y		V0902399	9060777
AG-C1	D016	201009		G1784711	G1784918	SHAFT:GATE:SWITCHBACK:LOWER	1	1	X/O		155	2A			Y		V0901809	9050869
AG-C1	D016	201009		H1103157		ROLLER:BELT TENSIONER	0	2			155	16A			Y		V0901809	9050869
AG-C1	D016	201009		G1784942	G1784944	TRANSPORT ROLLER:REVERSE:PRESS FIT	3	2	X/O		156	4			Y		V0902399	9060777
AG-C1	D016	201009			G1781769	WASHER:M4	0	1			172	31			Y		V0901169	9040569
AG-C1	D016	201009		AZ260001	AZ250029	POWER SUPPLY UNIT:BC3:ENGINE-A	2	2	O/O		201	4					V1000977	10031513
AG-C1	D016	201009		AZ250029	AZ250045	POWER SUPPLY UNIT:BC3:ENGINE-A	2	2	X/O		201	4					V1001951	10071135
AG-C1	D016	201009			G1787307	SHEET:FAN:CABLE	0	1			208	11			Y		V0901436	9040166
AG-C1	D016	201009		D3501313	D4531310	DECAL:PAPER:SUPPLY	2	2	O/O		266	16					V1001345	10060307
AG-C1	D016	201009		D3501312	D4531310	DECAL:PAPER:SUPPLY	2	2	O/O		266	17					V1001345	10060307
AG-C1	D016	201009		D3501312	D4531310	DECAL:PAPER:SUPPLY	2	2	O/O		411	76					V1001345	10060307
AG-C1	D016	201009		D3501313	D4531310	DECAL:PAPER:SUPPLY	2	2	O/O		411	77					V1001345	10060307



Part Change Information List

Date: September 30, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201009		04504008N		TAPPING SCREW - M4X8	11	9			20	104			Y		V0901971	9070414
AG-P1	G178	201009			04524008N	TAPPING SCREW:M4X8	0	2			20	108			Y		V0901971	9070414
AG-P1	G178	201009			B2341571	KEYTOP - PRINTER NA	0	1			32	3			Y		V0901435	9040003
AG-P1	G178	201009			B2341577	KEYTOP - PRINTER EU	0	1			32	3			Y		V0901435	9040003
AG-P1	G178	201009		B2346496	D0596496	GUIDE:MIDDLE:PAPER TRAY	1	1	X/O		40	37					V1000971	
AG-P1	G178	201009		G1782030	G1782035	LASER UNIT:ASSY	2	2	X/O		84	*					V1001124	10050866
AG-P1	G178	201009		G1782710	G1782712	GRIP:DRUM:REMOVER/INSTALL:ASS'Y	4	4	O/O		86	16					V1000451	
AG-P1	G178	201009		04544008Q	G8327900	SCREW:SPRING WASHER:ROUND POINT:M4X10	7	7	O/O		123	101			Y		V0901653	9040892
AG-P1	G178	201009		03603006N	08046123	HEXAGONAL BOLT:W/WASHER:M3X8	2	1	O/O		133	108			Y		V0901653	9040892
AG-P1	G178	201009		03604012N	08010238	HEXAGON HEAD BOLT:DOUBLE SCREW:M4X14	2	2	O/O		135	107			Y		V0901653	9040892
AG-P1	G178	201009		03530080N	09573010N	SCREW:SMALL ROUND/SPRING:M3X10	2	2	O/O		135	109			Y		V0901653	9040892
AG-P1	G178	201009		G1784940	G1784946	EXIT ROLLER:PRESS FIT	1	1	X/O		150	2			Y		V0902399	9060777
AG-P1	G178	201009		G1784711	G1784918	SHAFT:GATE:SWITCHBACK:LOWER	1	1	X/O		155	2	A		Y		V0901809	9050869
AG-P1	G178	201009			H1103157	ROLLER:BELT TENSIONER	0	2			155	16	A		Y		V0901809	9050869
AG-P1	G178	201009		G1784942	G1784944	TRANSPORT ROLLER:REVERSE:PRESS FIT	3	2	X/O		156	4			Y		V0902399	9060777
AG-P1	G178	201009			G1781769	WASHER:M4	0	1			172	31			Y		V0901169	9040569
AG-P1	G178	201009		AZ260001	AZ250029	POWER SUPPLY UNIT:BC3:ENGINE-A	2	2	O/O		201	4					V1000977	10031513
AG-P1	G178	201009		AZ250029	AZ250045	POWER SUPPLY UNIT:BC3:ENGINE-A	2	2	X/O		201	4					V1001951	10071135
AG-P1	G178	201009			G1787307	SHEET:FAN:CABLE	0	1			208	11			Y		V0901436	9040166

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201010		AZ230195	AZ230248	POWER SUPPLY UNIT (208V)	1	1	X/O		198	8					V1001951	10071135
AG-C1	D016	201010		G1782537	G1782625	DUCT:CHARGE:RIGHT:ASSY	4	4	O/O		218	4					V0903018	9100785
AG-C1	D016	201010		D3554656	D3554657	SIDE FENCE:FRONT	2	2	O/O		268	18					V1001949	10070855
AG-C1	D016	201010		D3554596	D3554556	BRACKET:PAPER VOLUME SENSOR	2	2	X/O		280	8					V1001284	10060362
AG-C1	D016	201010		GA000036	D5321147	DECAL:H-TEMP WARNING	1	1	X/O		304	13					V1001772	10080030
AG-C1	D016	201010		GA000036	D5321147	DECAL:H-TEMP WARNING	1	1	X/O		413	93					V1001772	10080030
AG-C1	D016	201010			A0069104	ADJUSTING SCANNER PIN (4PCS/SET)	0	1			415	8			Y		V1001445	



Part Change Information List

Date: October 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201010			B2341577	KEYTOP - PRINTER EU	0	1			32	3			RG178112		V0901435	9040003
AG-P1	G178	201010		AZ230195	AZ230248	POWER SUPPLY UNIT (208V)	1	1	X/O		198	8					V1001951	10071135
AG-P1	G178	201010		G1782537	G1782625	DUCT:CHARGE-RIGHT:ASSY	4	4	O/O		218	4					V0903018	9100785



Part Change Information List

Date: November 30, 2010

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201011		G1786706	G1786718	SEPARATION UNIT	1	1	O/O		119	30					V0903231	9111107
AG-C1	D016	201011		11071201	11071281	FUSE:BJS2012F2	2	2	O/O		183	107					V0903234	9111130
AG-C1	D016	201011		GZ230041	GZ230060	POWER SUPPLY UNIT:G-P3:EU/AA	1	1	X/O		187	7					V1001951	10071135
AG-C1	D016	201011		D3554596	D3554556	BRACKET:PAPER VOLUME SENSOR	2	2	X/O		281	8					V1001354	

Model	Code	PCIL Nr.	PCIL Correctio	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201011		G1786706	G1786718	SEPARATION UNIT	1	1	O/O		119	30					V0903231	9111107
AG-P1	G178	201011		11071201	11071281	FUSE:BJS2012F2	1	1	O/O		183	107					V0903234	9111130
AG-P1	G178	201011		GZ230041	GZ230060	POWER SUPPLY UNIT:G-P3:EU/AA	1	1	X/O		187	7					V1001951	10071135



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201012		G1785511	G1785513	HARNESS:IOB1:SENSOR:(2)	1	1	O/O		191	4					V1002872	9120438
AG-C1	D016	201012		G1787236	M0777236	CASE:FILTER:PREVENTFENCE:LOWER	4	4	X/O		205	6					V1002875	9120748



Part Change Information List

Date: December 29, 2010

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201012		G1785511	G1785513	HARNESS:IOB1:SENSOR:(2)	1	1	O/O		191	4					V1002872	9120438
AG-P1	G178	201012		G1787236	M0777236	CASE:FILTER:PREVENTFENCE:LOWER	4	4	X/O		205	6					V1002875	9120748



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201101		G1781772	M0771722	SHAFT:KNOB:OPERATION SUB-UNIT	1	1	O/O		29	16					V1001936	10080725
AG-C1	D016	201101		G1781190	M0771191	FULL DUG POINT SCREW:BASE:LOWER	2	2	X/O		211	8	A	X/O	RG178148		V1002874	09120724
AG-C1	D016	201101		07010050N	M0771192	PLAIN WASHER:BASE:LOWER	2	2	X/O		211	109	A	X/O	RG178148		V1002874	09120724

RICOH**Part Change Information List**

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201101		G1781772	M0771722	SHAFT:KNOB:OPERATION SUB-UNIT	1	1	O/O		29	16					V1001936	10080725
AG-P1	G178	201101			D0164302	FUSING UNIT:EU:ASS'Y:HARD	0	1			123	*			RG178129		V1001574	10050758
AG-P1	G178	201101			D0164301	FUSING UNIT:NA:ASS'Y:HARD	0	1			123	*			RG178129		V1001574	10050758
AG-P1	G178	201101			D0164445	BRACKET:WEB:DRIVE	0	1			127	3			RG178129		V1001574	10050758
AG-P1	G178	201101			AA143803	FLANGED HEXAGONAL HEAD BOLT:CASTER	0	2			127	200			RG178129		V1002847	
AG-P1	G178	201101			D0164339	HOT ROLLER:PRESS FIT:HARD	0	1			129	12			RG178129		V1001574	10050758
AG-P1	G178	201101			AA061075	COMPRESSION SPRING:PRESSURE:515N	0	2			131	9			RG178129		V1001574	10050758
AG-P1	G178	201101			D0164441	ARM:PRESSURE SUB-UNIT	0	2			131	151			RG178129		V1001574	10050758
AG-P1	G178	201101			D0164443	ARM:PRESSURE SUB-UNIT:LOWER FRONT	0	1			131	161			RG178129		V1001574	10050758
AG-P1	G178	201101			D0164442	ARM:PRESSURE SUB-UNIT:LOWER REAR	0	1			131	30			RG178129		V1001574	10050758
AG-P1	G178	201101			AA081020	PLAIN SHAFT BEARING:DIA12XDIA20X8	0	2			131	37			RG178129		V1001574	10050758
AG-P1	G178	201101			D0164440	SHAFT:PRESSURE:ARM:HARD	0	1			131	38			RG178129		V1001574	10050758
AG-P1	G178	201101		G1781190	M0771191	FULL DUG POINT SCREW:BASE:LOWER	2	2	X/O		211	8	A	X/O	RG178148		V1002874	09120724
AG-P1	G178	201101		07010050N	M0771192	PLAIN WASHER:BASE:LOWER	2	2	X/O		211	109	A	X/O	RG178148		V1002874	09120724



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201103		B2346212	D0596212	LEVER:PRESSURE:REVERSE	2	2	X/O		53	11					V1100370	11010545
AG-C1	D016	201103		G1784892	M0774684	SHAFT:DRIVE:COUPLING:EXIT	1	1	X/X		145	20	A		RG178149		V1100101	10060420
AG-C1	D016	201103			D0594399	JOINT:PAPER EXIT UNIT:MAIN	0	1			145	33	A		RG178149		V1100101	10060420
AG-C1	D016	201103		G1784573	M0774682	SHAFT:DRIVE:COUPLING:PRESS FIT	1	1	X/X		175	2	A		RG178149		V1100101	10060420
AG-C1	D016	201103		AA063691	M0774685	COMPRESSION SPRING:JOINT:10N	1	1	X/X		175	5	A		RG178149		V1100101	10060420
AG-C1	D016	201103		B2344385	D0594398	JOINT:PAPER EXIT UNIT:DRIVE	1	1	X/X		175	6	A		RG178149		V1100101	10060420
AG-C1	D016	201103		AA143797	G1787515	CONNECTOR GUIDE PIN:CONNECTOR	6	2	X/O		175	10			RG178133		V1100100	10050954
AG-C1	D016	201103		G1785387	G1785405	PCB:AC DRIVE:EU	1	1	X/O		185	4					V1002056	10081105
AG-C1	D016	201103		G1785386	G1785404	PCB:AC DRIVE:NA	1	1	X/O		185	4					V1002056	10081105
AG-C1	D016	201103		AA143797	G1787515	CONNECTOR GUIDE PIN:CONNECTOR	2	2	X/O		193	8			RG178133		V1100100	10050954
AG-C1	D016	201103		G1786033	G1786036	PCB:GIGAETHERNET:PCIE:ASS'Y	1	1	O/O		197	9					V1100248	10101271
AG-C1	D016	201103		D0166013	D0166015	PCB:CONT:EX1:AEGIS-C1:ASS'Y	1	1	O/O		197	13					V1000440	10021213
AG-C1	D016	201103		AZ260003	AZ250047	POWER SUPPLY UNIT B	1	1	X/O		201	3					V1001951	10071135
AG-C1	D016	201103		G1782584	G1782619	DUCT:CHARGE:LEFT LOWER:BLACK	4	4	O/O		219	1					V0901815	09051260
AG-C1	D016	201103		A1342380	AA036015	CAP:COLLECTION BOTTLE	1	1	O/O		229	14					V1100277	11011042



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201103		B2346212	D0596212	LEVER:PRESSURE:REVERSE	2	2	X/O		53	11					V1100370	11010545
AG-P1	G178	201103			D0163133	DEVELOPMENT UNIT:TITANIUM:BK:ASS'Y	0	1			89	*			RG178126		V1001665	10070351
AG-P1	G178	201103			D0163131	DEVELOPMENT UNIT:TITANIUM:C:ASS'Y	0	1			89	*			RG178126		V1001665	10070351
AG-P1	G178	201103			D0163132	DEVELOPMENT UNIT:TITANIUM:M:ASS'Y	0	1			89	*			RG178126		V1001665	10070351
AG-P1	G178	201103			D0163130	DEVELOPMENT UNIT:TITANIUM:Y:ASS'Y	0	1			89	*			RG178126		V1001665	10070351
AG-P1	G178	201103		G1784892	M0774684	SHAFT:DRIVE:COUPLING:EXIT	1	1	X/X		145	20	A		RG178149		V1100101	10060420
AG-P1	G178	201103			D0594399	JOINT:PAPER EXIT UNIT:MAIN	0	1			145	33	A		RG178149		V1100101	10060420
AG-P1	G178	201103		G1784573	M0774682	SHAFT:DRIVE:COUPLING:PRESS FIT	1	1	X/X		175	2	A		RG178149		V1100101	10060420
AG-P1	G178	201103		AA063691	M0774685	COMPRESSION SPRING:JOINT:10N	1	1	X/X		175	5	A		RG178149		V1100101	10060420
AG-P1	G178	201103		B2344385	D0594398	JOINT:PAPER EXIT UNIT:DRIVE	1	1	X/X		175	6	A		RG178149		V1100101	10060420
AG-P1	G178	201103		AA143797	G1787515	CONNECTOR GUIDE PIN:CONNECTOR	6	2	X/O		175	10			RG178133		V1100100	10050954
AG-P1	G178	201103		G1785387	G1785405	PCB:AC DRIVE:EU	1	1	X/O		185	4					V1002056	10081105
AG-P1	G178	201103		G1785386	G1785404	PCB:AC DRIVE:NA	1	1	X/O		185	4					V1002056	10081105
AG-P1	G178	201103		AA143797	G1787515	CONNECTOR GUIDE PIN:CONNECTOR	2	2	X/O		193	8			RG178133		V1100100	10050954
AG-P1	G178	201103		G1786033	G1786036	PCB:GIGAETHERNET:PCIE:ASS'Y	1	1	O/O		197	9					V1100248	10101271
AG-P1	G178	201103		G1786021	G1786023	PCB:CONT:EX1:AEGIS:ASS'Y	1	1	O/O		197	13					V1000440	10021213
AG-P1	G178	201103		AZ260003	AZ250047	POWER SUPPLY UNIT B	1	1	X/O		201	3					V1001951	10071135
AG-P1	G178	201103		G1782584	G1782619	DUCT:CHARGE:LEFT LOWER:BLACK	4	4	O/O		219	1					V0901815	09051260
AG-P1	G178	201103		A1342380	AA036015	CAP:COLLECTION BOTTLE	1	1	O/O		229	14					V1100277	11011042



Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201104		G1782585	G1782620	DUCT:CHARGE:LEFT LOWER:MAGENTA	1	1	O/O		219	1					V0901815	09051260
AG-C1	D016	201104		G5644151	B7144151	RAIL:SIDE FENCE	1	1	O/O		239	28					V1100602	11020443



Part Change Information List

Date: April 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201104		G1782585	G1782620	DUCT:CHARGE:LEFT LOWER:MAGENTA	1	1	O/O		219	1					V0901815	09051260



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201105			G1782091	PROTECTION:SHIELD GLASS:LEFT:ASS'Y	0	2			85	13			RG178092		V1100211	10101268
AG-C1	D016	201105			G1782092	PROTECTION:SHIELD GLASS:RIGHT:ASS'Y	0	2			85	14			RG178092		V1100211	10101268
AG-C1	D016	201105		G1786755	M0776755	TRANSFER ROLLER	1	1	O/O		119	17					V1100795	
AG-C1	D016	201105		G1786715	M0776715	TRANSFER UNIT	1	1	O/O		119	*					V1100710	11010777



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201105		B2346200	B2346201	PAPER FEED UNIT:PAPER BANK:ASS'Y	2	2	X/O		43	*					V1100370	11010545
AG-P1	G178	201105			G1782091	PROTECTION:SHIELD GLASS:LEFT:ASS'Y	0	2			85	13			RG178092		V1100211	10101268
AG-P1	G178	201105			G1782092	PROTECTION:SHIELD GLASS:RIGHT:ASS'Y	0	2			85	14			RG178092		V1100211	10101268
AG-P1	G178	201105		G1786755	M0776755	TRANSFER ROLLER	1	1	O/O		119	17					V1100795	
AG-P1	G178	201105		G1786715	M0776715	TRANSFER UNIT	1	1	O/O		119	*					V1100710	11010777



Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201106		G1782035	G1782036	OPTICAL WRITING UNIT-ASS'Y	2	2	X/O		91	*					V1100589	11010742



Part Change Information List

Date: June 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201106		G1782035	G1782036	OPTICAL WRITING UNIT-ASS'Y	2	2	X/O		91	*					V1100589	11010742



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201107		B2346200	B2346201	PAPER FEED UNIT:PAPER BANK:ASSY	2	2	X/O		43	1					V1100370	11010545
AG-C1	D016	201107		G1784675	M0774668	GUIDE:REVERSE:ENTRANCE:WELDING	1	1	X/O		149	5					V1100615	11020142
AG-C1	D016	201107		AF022171	M3791627	TRANSPORT ROLLER:DRIVEN	2	1	O/O		149	11					V1001527	10010386
AG-C1	D016	201107		G1784761	G1784657	BRACKET:STOPPER:FRAME:UPPER	1	1	X/X		151	1	A	X/O	RG178146		V1100097	10050837
AG-C1	D016	201107		G1784946	M0774946	EXIT ROLLER	1	1	X/X		151	2	A	X/O	RG178146		V1100097	10050837
AG-C1	D016	201107		G1784661	G1784648	GUIDE:EXIT:LOWER	1	1	X/X		151	3	A	X/O	RG178146		V1100097	10050837
AG-C1	D016	201107		G1784800	G1784658	COVER:UPPER:FRAME	1	1	X/X		153	1	A	X/O	RG178146		V1100097	10050837
AG-C1	D016	201107		G1784663	G1784659	GUIDE:EXIT:UPPER:WELDING	1	1	X/X		153	8	A	X/O	RG178146		V1100097	10050837
AG-C1	D016	201107		AA084059		BALL BEARING HOLDER	6	8	X/X		153	9	A	X/O	RG178146		V1100097	10050837
AG-C1	D016	201107		AA063675		SPRING - 5N	6	8	X/X		153	10	A	X/O	RG178146		V1100097	10050837
AG-C1	D016	201107		G1784684	M0774662	BRACKET:EXIT:SENSOR	1	1	X/X		153	13	A	X/O	RG178146		V1100097	10050837
AG-C1	D016	201107		AF022171	M3791627	TRANSPORT ROLLER:DRIVEN	1	2	X/X		153	16	A	X/O	RG178146		V1100097	10050837
AG-C1	D016	201107		G1784945	G1784656	GUIDE PLATE:PAPER EXIT UNIT:EXIT	1	1	X/X		153	18	A	X/O	RG178146		V1100097	10050837
AG-C1	D016	201107		R0367502	R0367523	PCB:FB13-L2-AEGIS	1	1	X/O		215	13	A		RG178147		V1100098	09120928
AG-C1	D016	201107		D3501322	D5161322	DECAL:END FENCE:TAB	1	1	O/O		231	5					V1101268	11060343
AG-C1	D016	201107		B8343400	D4533400	GUIDE:STOPPER:LEFT	1	1	X/O		267	2	B	X/O	RG178150		V0902396	09060465
AG-C1	D016	201107		B8343390		CONTACT POINT STAY	2	0	X/O		267	10	B	X/O	RG178150		V0902396	09060465
AG-C1	D016	201107		B8343389	D4534449	SHAFT:LINK:PIERCE	2	1	X/O		267	11	B	X/O	RG178150		V0902396	09060465
AG-C1	D016	201107		B8343425	D4533425	GUIDE:STOPPER:RIGHT	1	1	X/O		267	20	B	X/O	RG178150		V0902396	09060465
AG-C1	D016	201107			D3552753	PLATE:GRIP	0	1	X/O		267	28	A	X/O	RG178150		V0902396	09060465
AG-C1	D016	201107		D4514008N		TAPPING SCREW:4X8	19	23	O/O		267	101	A	X/O	RG178150		V0902396	09060465
AG-C1	D016	201107		07200060E		RETAINING RING - M6	4	2	O/O		267	102	B	X/O	RG178150		V0902396	09060465
AG-C1	D016	201107		D3504516	D3504517	GUARD:TRAY:SIDE FENCE	1	1	X/X		269	3	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		B8343350	D3554866	BALL BEARING:SLIDE:DIA6	4	2	X/X		269	4	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		B8343321	B8343351	BRACKET:UPPER FRONT:SIDE FENCE	1	1	X/X		269	8	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		D3503339	D3503345	RACK:UPPER	1	1	X/X		269	9	C	X/O	RD350006		V1100959	10010149
AG-C1	D016	201107		B8343322	B8343352	BRACKET:UPPER REAR:SIDE FENCE	1	1	X/X		269	10	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		B8343332	D3553332	GUIDE:LM-6:UPPER FRONT	1	1	X/X		269	10	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		B8343337	B8343357	COVER:UPPER FRONT	1	1	X/X		269	11	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		B8343357	B8343355	COVER:UPPER FRONT	1	1	X/X		269	11	C	X/O	RD350006		V1100959	10010149
AG-C1	D016	201107		B8344153	D5164153	GRIP:SIDE FENCE	2	2	O/O		269	19					V1101268	11060343
AG-C1	D016	201107			D3551374	DECAL:POSITIONING DISPLAY:SCALE	0	1			269	23	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107			D3551375	DECAL:PAPER TRAY:SCALE	0	1			269	24	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		D4533006N		TAPPING SCREW - M3X6	3	2	O/O		269	101	C	X/O	RD350006		V1100959	10010149
AG-C1	D016	201107		07200080E	07250120E	RETAINING RING C - M12	4	4	X/X		269	105	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		D3554664	D3554665	SIDE FENCE:REAR	1	1	X/X		271	1	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		D3554665	D3554666	SIDE FENCE:REAR	2	2	O/O		271	1					V1001949	10070855
AG-C1	D016	201107		B8343338	B8343358	COVER:UPPER REAR	1	1	X/X		271	10	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		B8343358	B8343356	COVER:UPPER REAR	1	1	X/X		271	10	C	X/O	RD350006		V1100959	10010149
AG-C1	D016	201107		D3553332	D3553334	GUIDE:LM-6:UPPER FRONT:PEEN	1	1	X/X		271	10	C	X/O	RD350006		V1100959	10010149
AG-C1	D016	201107		B8343334	B8343343	GUIDE:UPPER REAR	1	1	X/X		271	14	C	X/O	RD350006		V1100959	10010149
AG-C1	D016	201107		B8343349	B8343345	RACK:UPPER	1	1	X/X		271	16	C	X/O	RD350006		V1100959	10010149
AG-C1	D016	201107		AW020160	AW020204	PHOTOINTERRUPTOR:LGR102	3	3	O/O		271	17					V1101261	11060292
AG-C1	D016	201107		B8344163	D5164163	GRIP:SIDE FENCE:REAR	2	2	O/O		271	24					V1101268	11060343
AG-C1	D016	201107			D3554515	SCALE BOARD:REAR	0	1	X/X		271	30	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107			D3551374	DECAL:POSITIONING DISPLAY:SCALE	0	1			271	31	A	X/O	RD016019			
AG-C1	D016	201107			D3551375	DECAL:PAPER TRAY:SCALE	0	1			271	32	A	X/O	RD016019			
AG-C1	D016	201107		D4533006N		TAPPING SCREW - M3X6	7	6	O/O		271	104	C	X/O	RD350006		V1100959	10010149
AG-C1	D016	201107		B8343350		BUSHING - 6X10X6.5	6	4	X/X		275	2	A	X/O	RD016019			
AG-C1	D016	201107		D3554866		BALL BEARING:SLIDE:DIA6	1	2	X/X		275	12	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		D3553306	D3553308	BRACKET:SIDE FENCE:LOWER FRONT:PEEN	1	1	X/X		275	15	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107			B8343301	BASE:SIDE FENCE:LOWER PEEN	0	1			275	18					V0902414	09070019
AG-C1	D016	201107		07200080E		RETAINING RING - M8	6	4	X/X		275	105	A	X/O	RD016019			
AG-C1	D016	201107		07250120E		RETAINING RING C - M12	6	4	X/X		275	105	A	X/O	RD016019		V0902414	09070019
AG-C1	D016	201107		AW020160	AW020204	PHOTOINTERRUPTOR:LGR102	1	1	O/O		277	6					V1101261	11060292
AG-C1	D016	201107		D3554589	D3554565	BRACKET:PAPER SIZE SENSOR:ROLLER:PEEN	2	2	X/O		277	15	C	X/O	RG178150		V0902396	09060465
AG-C1	D016	201107		D3554598		ROLLER:SLIDER	1	0	X/O		277	16	C	X/O	RG178150		V0902396	09060465
AG-C1	D016	201107		07200040E		RETAINING RING - M4	5	4	O/O		277	104	C	X/O	RG178150		V0902396	09060465
AG-C1	D016	201107		AW020160	AW020204	PHOTOINTERRUPTOR:LGR102	4	4	O/O		281	9					V1101261	11060292
AG-C1	D016	201107		D3501322	D5161322	DECAL:END FENCE:TAB	1	1	O/O		413	77					V1101268	11060343



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201107		G1784675	M0774668	GUIDE:REVERSE:ENTRANCE:WELDING	1	1	X/O		149	5					V1100615	11020142
AG-P1	G178	201107		AF022171	M3791627	TRANSPORT ROLLER:DRIVEN	2	1	O/O		149	11					V1001527	10010386
AG-P1	G178	201107		G1784761	G1784657	BRACKET:STOPPER:FRAME:UPPER	1	1	X/X		151	1	A	X/O	RG178146		V1100097	10050837
AG-P1	G178	201107		G1784946	M0774946	EXIT ROLLER	1	1	X/X		151	2	A	X/O	RG178146		V1100097	10050837
AG-P1	G178	201107		G1784661	G1784648	GUIDE:EXIT:LOWER	1	1	X/X		151	3	A	X/O	RG178146		V1100097	10050837
AG-P1	G178	201107		G1784800	G1784658	COVER:UPPER:FRAME	1	1	X/X		153	1	A	X/O	RG178146		V1100097	10050837
AG-P1	G178	201107		G1784663	G1784659	GUIDE:EXIT:UPPER:WELDING	1	1	X/X		153	8	A	X/O	RG178146		V1100097	10050837
AG-P1	G178	201107		AA084059		BALL BEARING HOLDER	6	8	X/X		153	9	A	X/O	RG178146		V1100097	10050837
AG-P1	G178	201107		AA063675		SPRING - 5N	6	8	X/X		153	10	A	X/O	RG178146		V1100097	10050837
AG-P1	G178	201107		G1784684	M0774662	BRACKET:EXIT:SENSOR	1	1	X/X		153	13	A	X/O	RG178146		V1100097	10050837
AG-P1	G178	201107		AF022171	M3791627	TRANSPORT ROLLER:DRIVEN	1	2	X/X		153	16	A	X/O	RG178146		V1100097	10050837
AG-P1	G178	201107		G1784945	G1784656	GUIDE PLATE:PAPER EXIT UNIT:EXIT	1	1	X/X		153	18	A	X/O	RG178146		V1100097	10050837
AG-P1	G178	201107		R0367502	R0367523	PCB:FB13-L2-AEGIS	1	1	X/O		215	13	A		RG178147		V1100098	09120928



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201108		G1787649	G1787657	TENSION SPRING-PRESSURE ROLLER	1	1	X/O		63	8					V1100110	10090102
AG-C1	D016	201108			M0774706	SHEET.DECURA:MIDDLE	0	1			162	20			RG178152		V1101188	11051599
AG-C1	D016	201108		04503010P	8025320	HEXAGON HEAD TAPPING SCREW:ES:3X10	4	4	O/O		229	103					V1101877	11010778



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201108		G1787649	G1787657	TENSION SPRING-PRESSURE ROLLER	1	1	X/O		63	8					V1100110	10090102
AG-P1	G178	201108			M0774706	SHEET.DECURA:MIDDLE	0	1			162	20			RG178152		V1101188	11051599
AG-P1	G178	201108		04503010P	8025320	HEXAGON HEAD TAPPING SCREW:ES:3X10	4	4	O/O		229	103					V1101877	11010778



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AGL-C1	D097	201108			M0774706	SHEET-DECURA-MIDDLE	0	1			162	20			RG178152		V1101188	11051599
AGL-C1	D097	201108		04503010P	8025320	HEXAGON HEAD TAPPING SCREW:ES:3X10	4	4	O/O		229	103					V1101877	11010778

RICOH**Part Change Information List**

Date: August 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AGL-P1	M078	201108		04503010P	8025320	HEXAGON HEAD TAPPING SCREW:ES:3X10	4	4	O/O		229	103					V1101877	11010778



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201109		G1787452	D0742652	LEVER:LINK:TRANSPORT ROLLER	2	2	O/O		57	20					V1100516	11021290
AG-C1	D016	201109		G1782042	G1782044	LASER DIODE UNIT:YC:ASSY	2	2	X/O		85	15					V1100589	11010742
AG-C1	D016	201109		G1782041	G1782043	LASER DIODE UNIT:MK:ASSY	2	2	X/O		85	16					V1100589	11010742
AG-C1	D016	201109		G1782035	G1782036	OPTICAL WRITING UNIT:ASSY	2	2	X/O		85	1					V1100596	
AG-C1	D016	201109		G1787452	D0742652	LEVER:LINK:TRANSPORT ROLLER	2	2	O/O		149	8					V1100516	11021290
AG-C1	D016	201109		G1784846	M0774846	GATE PAWL:REVERSE:PAPER EXIT UNIT	1	1	O/O		151	9					V1101500	10120205
AG-C1	D016	201109		G1785191	G1785193	DECURA UNIT:ASSY	1	1	X/O		163	1					V1101188	11051599
AG-C1	D016	201109		D3552784	D5162783	END FENCE:TAB:ASSY	1	1	O/O		231	4					V1101268	11060343
AG-C1	D016	201109		D3554591	D5164591	GRIP:END FENCE:ASSY	2	2	O/O		273	13					V1101268	11060343



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201109		G1787452	D0742652	LEVER:LINK:TRANSPORT ROLLER	2	2	O/O		57	20					V1100516	11021290
AG-P1	G178	201109		G1782042	G1782044	LASER DIODE UNIT:YC:ASSY	2	2	X/O		85	15					V1100589	11010742
AG-P1	G178	201109		G1782041	G1782043	LASER DIODE UNIT:MK:ASSY	2	2	X/O		85	16					V1100589	11010742
AG-P1	G178	201109		G1782035	G1782036	OPTICAL WRITING UNIT:ASSY	2	2	X/O		85	1					V1100596	
AG-P1	G178	201109		G1787452	D0742652	LEVER:LINK:TRANSPORT ROLLER	2	2	O/O		149	8					V1100516	11021290
AG-P1	G178	201109		G1784846	M0774846	GATE PAWL:REVERSE:PAPER EXIT UNIT	1	1	O/O		151	9					V1101500	10120205
AG-P1	G178	201109		G1785191	G1785193	DECURA UNIT:ASSY	1	1	X/O		163	1					V1101188	11051599



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AGL-C1	D097	201109		G1785191	G1785193	DECURA UNIT ASS'Y	1	1	X/O		163	1					V1101188	11051599



Part Change Information List

Date: September 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AGL-P1	M078	201109		G1785191	G1785193	DECURA UNIT ASS'Y	1	1	X/O		163	1					V1101188	11051599



Part Change Information List

Date: October 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201110		G1786787	G1783951	GEAR:IDLER:TRANSFER ROLLER	1	1	O/O		119	11					V0900631	09011048
AG-C1	D016	201110		G1782586	G1782621	DUCT:CHARGE:LEFT LOWER:CYAN	1	1	O/O		219	1					V0901815	09051260
AG-C1	D016	201110		D3554656	D3554657	SIDE FENCE:FRONT	2	2	O/O		269	18					V1001955	
AG-C1	D016	201110		B3031185	D5321185	JOINT:MOTOR:RISE	2	2	O/O		297	7					V1102599	11081161



Part Change Information List

Date: October 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201110		G1786787	G1783951	GEAR:IDLER:TRANSFER ROLLER	1	1	O/O		119	11					V0900631	09011048
AG-P1	G178	201110		G1782586	G1782621	DUCT:CHARGE:LEFT LOWER:CYAN	1	1	O/O		219	1					V0901815	09051260



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201111			GA000063	DECAL:DEVELOPMENT UNIT-DISPLAY	0	4			89	34			RM077054		V1103182	11070056
AG-C1	D016	201111		G1784846	M0774846	GATE PAWL:REVERSE:PAPER EXIT UNIT	1	1	O/O		151	9					V1101532	
AG-C1	D016	201111		G1784853	M0774853	GATE PAWL:SWITCHBACK	6	6	X/O		155	3					V1102249	11020428
AG-C1	D016	201111		B8343395	B8343391	PLATE:LEFT:NO.2	2	2	X/O		267	3	A		RD095010		V1102917	10121108
AG-C1	D016	201111		B8343475	B8343476	BRACKET:MAIN	2	2	X/O		267	5					V1102708	10010660
AG-C1	D016	201111		B8344892	D5324892	PLATE:SIDE:REGISTRATION:LEFT	4	4	O/O		267	14					V1102708	10010660
AG-C1	D016	201111		B8344891	D5324891	PLATE:SIDE:REGISTRATION:RIGHT	4	4	O/O		267	19					V1102708	10010660
AG-C1	D016	201111		B8343396	B8343392	PLATE:RIGHT:NO.2	2	2	X/O		267	22	A		RD095010		V1102917	10121108
AG-C1	D016	201111			D3553500	TRANSPORT SUB-UNIT:VERTICAL TRANSPORT:LEFT:ASS'Y	0	1			267	29			RD355009		V1102952	
AG-C1	D016	201111		7423808	D5161537	PLAIN SHAFT BEARING:DIA8	2	2	X/O		267	103	A		RD095010		V1102917	10121108
AG-C1	D016	201111		B8343323	B8343363	HOLDER:UPPER FRONT	2	2	X/X		269	7	C		RB834004		V1103102	10010335
AG-C1	D016	201111		B8343351	B8343353	BRACKET:UPPER FRONT:SIDE FENCE	2	2	X/O		269	8	C		RB834004		V1103102	10010335
AG-C1	D016	201111		B8343329	B8343364	HOLDER:UPPER REAR	2	2	X/X		271	21	C		RB834004		V1103102	10010335
AG-C1	D016	201111		B8343352	B8343354	BRACKET:UPPER REAR:SIDE FENCE	2	2	X/O		271	22	C		RB834004		V1103102	10010335
AG-C1	D016	201111		D3552777	D4532777	PLATE:AUXILIARY:SMALL:ADHESION	4	4	O/O		271	25					V1102707	10010407
AG-C1	D016	201111		D3554620	D3554640	TRAY BOTTOM PLATE:ADHESION	2	2	O/O		273	8					V1102707	10010407
AG-C1	D016	201111		B8341155	D5161155	SLIDE RAIL:RIGHT:ASS'Y	2	2	O/O		303	8					V1102767	10110064
AG-C1	D016	201111		B8341145	D5161145	SLIDE RAIL:LEFT:ASS'Y	2	2	O/O		303	10					V1102767	10110064



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201111			GA000063	DECAL:DEVELOPMENT UNIT:DISPLAY	0	4			89	34			RM077054		V1103182	11070056
AG-P1	G178	201111		G1784846	M0774846	GATE PAWL:REVERSE:PAPER EXIT UNIT	1	1	O/O		151	9					V1101532	
AG-P1	G178	201111		G1784853	M0774853	GATE PAWL:SWITCHBACK	6	6	X/O		155	3					V1102249	11020428
AG-P1	G178	201111			D3553500	TRANSPORT SUB-UNIT:VERTICAL TRANSPORT:LEFT:ASS'Y	0	1			267	29			RD355009		V1102952	



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AGL-P1	M078	201111			GA000063	DECAL:DEVELOPMENT UNIT:DISPLAY	0	4			89	34			RM077054		V1103182	11070056



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AGL-C1	D097	201111			GA000063	DECAL:DEVELOPMENT UNIT:DISPLAY	0	4			89	34			RM077054		V1103182	11070056
AGL-C1	D097	201111		B8343395	B8343391	PLATE:LEFT:NO.2	2	2	X/O		267	3	A		RD095010		V1102917	10121108
AGL-C1	D097	201111		B8343396	B8343392	PLATE:RIGHT:NO.2	2	2	X/O		267	22	A		RD095010		V1102917	10121108
AGL-C1	D097	201111			D3553500	TRANSPORT SUB-UNIT:VERTICAL TRANSPORT:LEFT:ASS'Y	0	1			267	29			RD355009		V1102952	
AGL-C1	D097	201111		7423808	D5161537	PLAIN SHAFT BEARING:DIA8	2	2	X/O		267	103	A		RD095010		V1102917	10121108
AGL-C1	D097	201111		B8341155	D5161155	SLIDE RAIL:RIGHT:ASS'Y	2	2	O/O		303	8					V1102767	10110064
AGL-C1	D097	201111		B8341145	D5161145	SLIDE RAIL:LEFT:ASS'Y	2	2	O/O		303	10					V1102767	10110064



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201112		AW000011	AW000012	OPTICS SENSOR:PHOTO	1	1	O/O		57	6					V1102156	11080763
AG-C1	D016	201112		G1787847	M0777853	DECAL LEAK BREAKER:CAPTION	1	1	X/O		183	11					V1102320	11061812
AG-C1	D016	201112		G1782587	G1782622	DUCT:CHARGE:LEFT LOWER:YELLOW	1	1	O/O		219	1					V0901815	09051260
AG-C1	D016	201112		G1781139	M0771139	SLIDE RAIL:DEVELOPMENT UNIT:PROCESSING FIGURE	8	8	X/O		221	3					V1103153	
AG-C1	D016	201112		D3501322	D5161322	DECAL:END FENCE:TAB	1	1	O/O		231	5					V1102132	
AG-C1	D016	201112		D0161171		BRACKET:GROUND PLATE	5	6			257	5	A		RD016020		V1103331	11080956
AG-C1	D016	201112		D3551384	D5321384	GRIP:PAPER TRAY:ASS'Y	2	2	X/O		267	12					V1103331	11080956
AG-C1	D016	201112		D3554891	D5164591	GRIP:END FENCE:ASS'Y	2	2	O/O		273	13					V1102132	
AG-C1	D016	201112		B8343203	D5323203	GEAR:NO.2:DRIVE	2	2	O/O		297	2					V1102599	11081161
AG-C1	D016	201112		B8344547	D5324547	GEAR:NO.4:MIDDLE	2	2	O/O		297	3					V1102599	11081161
AG-C1	D016	201112		B8343214	D5323214	GEAR:SMALL:NO.1	2	2	O/O		297	9					V1102599	11081161
AG-C1	D016	201112		B8343217	D5323217	GEAR:NO.2:DRIVE:MIDDLE	2	2	O/O		297	10					V1102599	11081161

RICOH**Part Change Information List**

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201112		AW000011	AW000012	OPTICS SENSOR:PHOTO	1	1	O/O		57	6					V1102156	11080763
AG-P1	G178	201112			B8321371	SPACER CUSHION	0	1			163	21			RM077052		V1103343	
AG-P1	G178	201112			G1785145	SHEET:GBC:UPPER	0	1			163	22			RM077052		V1103343	
AG-P1	G178	201112			M0774707	GUIDE PLATE:GBC:ASS'Y	0	1			163	23			RM077052		V1103343	
AG-P1	G178	201112			M0774703	BRACKET:ADAPTER SECTION:GBC:PEEN	0	1			163	24			RM077052		V1103343	
AG-P1	G178	201112		G1787847	M0777853	DECAL:LEAK BREAKER:CAPTION	1	1	X/O		183	11					V1102320	11061812
AG-P1	G178	201112		G1782587	G1782622	DUCT:CHARGE:LEFT LOWER:YELLOW	1	1	O/O		219	1					V0901815	09051260
AG-P1	G178	201112		G1781139	M0771139	SLIDE RAIL:DEVELOPMENT UNIT:PROCESSING FIGURE	8	8	X/O		221	3					V1103153	



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AGL-C1	D097	201112		G1787847	M0777853	DECAL:LEAK BREAKER:CAPTION	1	1	X/O		183	11					V1102320	11061812
AGL-C1	D097	201112		D0161171		BRACKET:GROUND PLATE	5	6			257	5	A		RD016020		V1103331	11080956
AGL-C1	D097	201112		D3551384	D5321384	GRIP:PAPER TRAY:ASS'Y	2	2	X/O		267	12					V1103331	11080956



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201201		B2342628	M0777428	BALL BEARING:REGISTRATION.DRIVEN:FRONT	2	2	X/O		57	10					V1103305	11100084
AG-C1	D016	201201		B2342629	M0777429	BALL BEARING:REGISTRATION.DRIVEN:REAR	2	2	X/O		57	30					V1103305	11100084
AG-C1	D016	201201		G1787565	G1787566	REGISTRATION ROLLER.DRIVEN:PRESS FIT	1	1	X/O		65	9					V1103079	11090012
AG-C1	D016	201201			G1786206	COVER:IMAGE PROCESSING UNIT	0	1			195	14			RG178153		V1102965	
AG-C1	D016	201201		D0161977	D0951977	COVER:UPPER FRONT:SCANNER	1	1	X/O		231	14					V1103331	11080956
AG-C1	D016	201201		D3551327	D5321327	COVER:REAR LEFT	2	2	X/O		233	2					V1103331	11080956
AG-C1	D016	201201		D0161988	D0951988	COVER:INTERFACE CABLE:COPIER	1	1	X/O		233	4					V1103331	11080956
AG-C1	D016	201201		D3551326	D5321326	COVER:REAR MIDDLE	2	2	X/O		233	6					V1103331	11080956
AG-C1	D016	201201		D3551321	D5321341	COVER:RIGHT UPPER:ASSY	1	1	X/O		233	8					V1103331	11080956
AG-C1	D016	201201		D3551323	D5321343	COVER:RIGHT LOWER:ASSY	1	1	X/O		233	11					V1103331	11080956
AG-C1	D016	201201			D0161985	BRACKET:COVER:UPPER REAR:LEFT INNER REAR:SCANNER	0	1			233	12	A		RD016020		V1103331	11080956
AG-C1	D016	201201		D3551338	D3551358	COVER:FRONT RIGHT:OPEN AND CLOSE:ASSY	1	1	X/O		235	12					V1103331	11080956
AG-C1	D016	201201		B8322877	D5162877	KNOB SCREW:TRAY:GUIDE:GREEN	8	8	O/O		269	12					V1102384	
AG-C1	D016	201201		D3553566	D3553567	HANDLE:ASSY	2	2	O/O		287	11	A		RD016018		V1103304	10010325



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201201		B2342628	M0777428	BALL BEARING:REGISTRATION:DRIVEN:FRONT	2	2	X/O		57	10					V1103305	11100084
AG-P1	G178	201201		B2342629	M0777429	BALL BEARING:REGISTRATION:DRIVEN:REAR	2	2	X/O		57	30					V1103305	11100084
AG-P1	G178	201201		G1787565	G1787566	REGISTRATION ROLLER:DRIVEN:PRESS FIT	1	1	X/O		65	9					V1103079	11090012
AG-P1	G178	201201			G1786206	COVER:IMAGE PROCESSING UNIT	0	1			195	14			RG178153		V1102965	



Part Change Information List

Date: February 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AGL-C1	D097	201201		B2342628	M0777428	BALL BEARING:REGISTRATION:DRIVEN:FRONT	2	2	X/O		57	10					V1103305	11100084
AGL-C1	D097	201201		B2342629	M0777429	BALL BEARING:REGISTRATION:DRIVEN:REAR	2	2	X/O		57	30					V1103305	11100084
AGL-C1	D097	201201		G1787565	G1787566	REGISTRATION ROLLER:DRIVEN:PRESS FIT	1	1	X/O		65	9					V1103079	11090012
AGL-C1	D097	201201			G1786206	COVER:IMAGE PROCESSING UNIT	0	1			195	14			RG178153		V1102965	
AGL-C1	D097	201201		D3551327	D5321327	COVER:REAR LEFT	2	2	X/O		233	2					V1103331	11080956
AGL-C1	D097	201201		D0161988	D0951988	COVER:INTERFACE CABLE:COPYER	1	1	X/O		233	4					V1103331	11080956
AGL-C1	D097	201201		D3551326	D5321326	COVER:REAR MIDDLE	2	2	X/O		233	6					V1103331	11080956
AGL-C1	D097	201201		D3551321	D5321341	COVER:RIGHT UPPER:ASSY	1	1	X/O		233	8					V1103331	11080956
AGL-C1	D097	201201		D3551323	D5321343	COVER:RIGHT LOWER:ASSY	1	1	X/O		233	11					V1103331	11080956
AGL-C1	D097	201201			D0161985	BRACKET:COVER:UPPER REAR:LEFT INNER REAR:SCANNER	0	1			233	12	A		RD095011		V1103331	11080956
AGL-C1	D097	201201		D3551338	D3551358	COVER:FRONT RIGHT:OPEN AND CLOSE:ASSY	1	1	X/O		235	12					V1103331	11080956



Part Change Information List

Date: January 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201201		B2342628	M0777428	BALL BEARING:REGISTRATION:DRIVEN:FRONT	2	2	X/O		57	10					V1103305	11100084
AG-P1	G178	201201		B2342629	M0777429	BALL BEARING:REGISTRATION:DRIVEN:REAR	2	2	X/O		57	30					V1103305	11100084
AG-P1	G178	201201		G1787565	G1787566	REGISTRATION ROLLER:DRIVEN:PRESS FIT	1	1	X/O		65	9					V1103079	11090012
AG-P1	G178	201201			G1786206	COVER:IMAGE PROCESSING UNIT	0	1			195	14			Y		V1102965	



Part Change Information List

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201202		H0722220	G0603293	SPACER:6.1X8.5X0.5	4	4	X/O		65	16	C		RD059095		V1103305	11100084
AG-C1	D016	201202		G1783194	G1783189	TONER SUPPLY SUB-UNIT:ASS'Y	4	4	O/O		81	13					V1103500	11110307
AG-C1	D016	201202		G1782163	G1782173	HOOK:SHIELD GLASS	4	4	X/O		83	19					V1100211	10101268
AG-C1	D016	201202		G1784663	G1784659	GUIDE:EXIT:UPPER:WELDING	1	1	X/O		153	8					V1102913	
AG-C1	D016	201202		G1785193	G1785195	SERVICE PARTS:DECURA UNIT:ASS'Y	1	1	X/O		163	1					V1103244	11090971
AG-C1	D016	201202	Cancel	B8344550		TENSIONER	4	0	X/X		281	4			No	This information was incorrect.	V1200063	40040155



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201202		H0722220	G0603293	SPACER:6.1X8.5X0.5	4	4	X/O		65	16	C		RD059095		V1103305	11100084
AG-P1	G178	201202		G1783194	G1783189	TONER SUPPLY SUB-UNIT:ASSY	4	4	O/O		81	13					V1103500	11110307
AG-P1	G178	201202		G1782163	G1782173	HOOK:SHIELD GLASS	4	4	X/O		83	19					V1100211	10101268
AG-P1	G178	201202		G1784663	G1784659	GUIDE:EXIT:UPPER:WELDING	1	1	X/O		153	8					V1102913	
AG-P1	G178	201202		G1785193	G1785195	SERVICE PARTS:DECURA UNIT:ASSY	1	1	X/O		163	1					V1103244	11090971



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AGL-C1	D097	201202		H0722220	G0603293	SPACER:6.1X8.5X0.5	4	4	X/O		65	16	C		RD059095		V1103305	11100094
AGL-C1	D097	201202		G1785193	G1785195	SERVICE PARTS:DECURA UNIT:ASS'Y	1	1	X/O		163	1					V1103244	11090971



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AGL-P1	M078	201202		H0722220	G0603293	SPACER:6.1X8.5X0.5	4	4	X/O		65	16	C		RD059095		V1103305	11100094
AGL-P1	M078	201202		G1785193	G1785195	SERVICE PARTS:DECURA UNIT:ASS'Y	1	1	X/O		163	1					V1103244	11090971



Part Change Information List

Date: March 30, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201203		G1783194	G1783189	TONER SUPPLY SUB-UNIT ASS'Y	4	4	O/O		81	13					V1103565	
AG-C1	D016	201203		G1781355	G1781395	DRIVE UNIT AROUND THE PHOTOCONDUCTOR ASS'Y	4	4	X/O		169	1					V1200143	12010938
AG-C1	D016	201203		G1781358	M0771297	DEVELOPMENT SLEEVE JOINT GEAR ASS'Y	4	4	X/O		171	9					V1200143	12010938

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201203		G1783194	G1783189	TONER SUPPLY SUB-UNIT:ASS'Y	1	1	O/O		81	13					V1103565	
AG-P1	G178	201203		G1781355	G1781395	DRIVE UNIT:AROUND THE PHOTOCONDUCTOR:ASS'Y	4	4	X/O		169	1					V1200143	12010938
AG-P1	G178	201203		G1781358	M0771297	DEVELOPMENT SLEEVE:JOINT:GEAR:ASS'Y	4	4	X/O		171	9					V1200143	12010938
AG-P4	G178	201203	Cancel		G1789942	SP3SUPPORTDVD	0	1			416	43			No	This information was incorrect.	V4103669	

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int.	3DPC	Page	Index	Set	Set Int.	RTB	Note	Ref. Nr.	ECN Nr.
AGL-C1	D00Z	201203	Cancel		D00Z9902	SP3SUPPORTDVD	0	4			415	13			No	This information was incorrect.	V1103660	



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201204		G1787652	AA061108	TENSION SPRING:PRESSURE:TIMING ROLLER:REGISTRATION	2	2	X/O		57	8					V1200357	12010676
AG-C1	D016	201204		G1787651	AA061109	TENSION SPRING:PRESSURE:TIMING ROLLER:TRANSFER	2	2	X/O		65	3					V1200357	12010676
AG-C1	D016	201204		AX040144	AX040254	DC MOTOR:RISING TRAY:ASS'Y	1	1	O/O		179	19					V1200216	
AG-C1	D016	201204		D3552784	D5162783	END FENCE:TAB:ASS'Y	1	1	O/O		231	4					V1102273	
AG-C1	D016	201204		AX060321	AX060407	DC MOTOR:27W	1	1	X/X		253	1	A		RD095012		V1200587	11100907
AG-C1	D016	201204		B3015211	B3015212	HARNESS:DC MOTOR	1	1	X/X		253	25	A		RD095012		V1200587	11100907



Part Change Information List

Date: April 27, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201204		G1787652	AA061108	TENSION SPRING,PRESSURE,TIMING ROLLER,REGISTRATION	2	2	X/O		57	8					V1200357	12010678
AG-P1	G178	201204		G1787651	AA061109	TENSION SPRING,PRESSURE,TIMING ROLLER,TRANSFER	1	2	X/O		65	3					V1200357	12010678
AG-P1	G178	201204		AX040144	AX040284	DC MOTOR-RISING TRAY-ASSY	1	1	O/O		179	19					V1200216	



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AGL-C1	D097	201204		AX060321	AX060407	DC MOTOR:27W	1	1	X/X		253	1	A		RD095012		V1200587	11100907
AGL-C1	D097	201204		B3015211	B3015212	HARNESS:DC MOTOR	1	1	X/X		253	25	A		RD095012		V1200587	11100907



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201205		AW000011	AW000012	OPTICS SENSOR:PHOTO	1	1	O/O		57	6					V1200009	
AG-C1	D016	201205		G1787652	AA061108	TENSION SPRING:PRESSURE:TIMING ROLLER:REGISTRATION	2	2	X/O		57	8					V1200609	
AG-C1	D016	201205		D3554620	D3554640	TRAY BOTTOM PLATE:ADHESION	2	2	O/O		273	8					V1103019	



Part Change Information List

Date: May 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201205		AW000011	AW000012	OPTICS SENSOR:PHOTO	1	1	O/O		57	6					V1200009	
AG-P1	G178	201205		G1787652	AA061108	TENSION SPRING:PRESSURE:TIMING ROLLER:REGISTRATION	2	2	X/O		57	8					V1200609	



Part Change Information List

Date: July 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201207		G1781800	G1781810	PCB:KEY:MAIN:C1:ASS'Y	1	1	X/O		31	1					V1000005	
AG-C1	D016	201207		G1787751	D0742904	DC SOLENOID:PRESS FIT	2	2	X/O		51	6					V1200728	12021647



Part Change Information List

Date: July 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201207		G1787751	D0742904	DC SOLENOID:PRESS FIT	2	2	X/O		51	6					V1200728	12021647



Part Change Information List

Date: September 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201209		G1785099	D5444562	GUIDE PLATE/ADAPTER:A:ASSY	1	1	O/O		229	28					V1100842	11040677



Part Change Information List

Date: September 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201209		G1785099	D5444562	GUIDE PLATE:ADAPTER:A:ASSY	1	1	O/O		229	28					V1100842	11040677



Part Change Information List

Date: October 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201210		G1787464	M0777464	HOLDER:SOLENOID:PEEN	2	2	X/O		51	5					V1201792	12061416
AG-C1	D016	201210		G1787751	D0742904	DC SOLENOID:PRESS FIT	2	2	X/O		51	6					V1200736	
AG-C1	D016	201210		11071065	11071304	FUSE:GLASS CARTRIDGE:FSL 250V 4A(EM)	1	1	X/O		253	119					V1202412	12090495

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201210		B2346615	B2346617	TANDEM LCT:RIGHT:NA:ASSY	1	1	O/O		37	*					V1201778	12060009
AG-P1	G178	201210		G1787464	M0777464	HOLDER:SOLENOID:PEEN	2	2	X/O		51	5					V1201792	12061416
AG-P1	G178	201210		G1787751	D0742904	DC SOLENOID:PRESS FIT	2	2	X/O		51	6					V1200736	
AG-P1	G178	201210		11071065	11071304	FUSE:GLASS CARTRIDGE:FSL 250V 4A(EM)	1	1	X/O		253	119					V1202412	12090495



Part Change Information List

Date: December 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-C1	D016	201212		AH012031	AH012040	CASTER:1470N:DIA60	6	6	O/O		305	11					V1203457	12081557



Part Change Information List

Date: December 28, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AG-P1	G178	201212		AH012031	AH012040	CASTER:1470N:DIA60	6	6	O/O		305	11					V1203457	12081557



Part Change Information List

Date: January 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201301		AH012031	AH012040	CASTER:1470N:DIA60	18	18	O/O		305	11					V1203458	12090551



Part Change Information List

Date: February 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201302		B3015100	B3015120	PCB:MAIN CONTROL	1	1	X/O		253	24					V1202412	12090495



Part Change Information List

Date: February 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AGL-C1	D097	201302		B3015100	B3015120	PCB:MAIN CONTROL	1	1	X/O		253	24					V1202412	12090495



Part Change Information List

Date: March 29, 2013

Model	Code	PCIL		Old part number	New part number	Description	Old		New	3DPC	Page	Index	Set	RTB	Note	Ref Number	ECN
		Number	Correction				Qty	Qty	Int								
AG-C1	D016	201303		05162877	05162879	KNOB SCREW TRAY GUIDE GREEN	8	8	Q/O		269	12				V1202684	



Part Change Information List

Date: March 29, 2013

Model	Code	PCIL		Old part number	New part number	Description	Old		New	3DPC	Page	Index	Set	RTB	Note	Ref Number	ECN Number
		Number	Correction				Qty	Qty	Int								
AGL-C1	D097	201303		05162877	05162879	KNOB SCREW TRAY GUIDE GREEN	8	8	Q/O		269	12				V1202684	



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201307		G1787280	M0777280	DUCT:ASS'Y	1	1	O/O		205	11				V1002875	09120748
AG-C1	D016	201307		B8322569	B8322579	STAY:FEED:PEEN	2	2	O/O		283	19				V1300243	



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AG-P1	G178	201307		G1787280	M0777280	DUCT:ASS'Y	1	1	O/O		205	11				V1002875	09120748
AG-P1	G178	201307			G1787174	DUCT:INTERMEDIATE TRANSFER:LOWER RIGHT	0	1			221	20		RG178169		V1302481	



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201309		B2346355	B2346365	GUIDE PLATE:JOINT UNIT:ASSY	1	1	X/O		49	2					V1302979	
AG-C1	D016	201309		G1783600	G1783601	CLEANING UNIT:AROUND THE PHOTOCONDUCTOR	4	4	O/O		87	15					V1201414	12051631



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AGL-P1	M078	201309		B2346355	B2346365	GUIDE PLATE:JOINT UNIT:ASSY	1	1	X/O		49	2					V1302979	



Part Change Information List

Date: September 30, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AG-P1	G178	201309		B2346355	B2346365	GUIDE PLATE:JOINT UNIT:ASSY	1	1	X/O		49	2				V1302979	
AG-P1	G178	201309		G1783600	G1783601	CLEANING UNIT:AROUND THE PHOTOCONDUCTOR	4	4	O/O		87	15				V1201414	12051631



Part Change Information List

Date: October 31, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-P1	G178	201310		G1781868	G1781878	OPERATION SUB-UNIT: AEGP1: EU: ASSY	1	1	X/O		31	*					V1000040	



Part Change Information List

Date: January 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201311		G1783674	M0773674	VIBRATING PLATE:TONER COLLECTION COIL	4	4	X/O		93	19			RM077102		V1302727	13070633
AGL-C1	D097	201311		G1783674	M0773674	VIBRATING PLATE:TONER COLLECTION COIL	4	4	X/O		93	19			RM077102		V1302727	13070633
AG-P1	G178	201311		G1783674	M0773674	VIBRATING PLATE:TONER COLLECTION COIL	4	4	X/O		93	19			RM077102		V1302727	13070633
AGL-P1	M078	201311		G1783674	M0773674	VIBRATING PLATE:TONER COLLECTION COIL	4	4	X/O		93	19			RM077102		V1302727	13070633



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-P1	G178	201311		G1783674	M0773674	VIBRATING PLATE:TONER COLLECTION COIL	4	4	X/O		93	19			Y		V1302727	13070633



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AGL-C1	D097	201311		G1783674	M0773674	VIBRATING PLATE:TONER COLLECTION COIL	4	4	X/O		93	19			Y		V1302727	13070633



Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AGL-P1	M078	201311		G1783674	M0773674	VIBRATING PLATE:TONER COLLECTION COIL	4	4	X/O		93	19			Y		V1302727	13070633



Part Change Information List

Date: May 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-P1	G178	201312	Correct		G1783475	SPONGE:COUPLING:TONER SUPPLY:DEVELOPMENT UNIT	0	1			87	18			RG178170	Page and Index Number has been corrected.	V1303066	
AGL-C1	D097	201312		AF040561	AF040629	ROLLER:FUSING EXIT:UPPER	2	2	O/O		135	4					V1303476	13091617
AGL-P1	M078	201312		AF040561	AF040629	ROLLER:FUSING EXIT:UPPER	2	2	O/O		135	4					V1303476	13091617
AG-C1	D016	201312			D3554586	STAY:END FENCE	0	1			277	17			RM077112		V1303707	

[illegible]



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201402			D0164412	CASE:FILTER:SUB-ASS'Y	0	1			137	27			MG178076		V1400163	
AG-P1	G178	201402			D0164412	CASE:FILTER:SUB-ASS'Y	0	1			137	27			MG178076		V1400163	
AG-C1	D016	201402		G1784815	D0744698	LEVER:LOCK:GUIDE PLATE	2	2	O/O		147	5					V1303366	
AG-P1	G178	201402		G1784815	D0744698	LEVER:LOCK:GUIDE PLATE	2	2	O/O		147	5					V1303366	
AG-C1	D016	201402			D1792445	KNOB:TORQUE LIMITER MECHANICAL CLUTCH:ASS'Y	0	1			415	10			RM077104		V1303760	
AG-P1	G178	201402			D1792445	KNOB:TORQUE LIMITER MECHANICAL CLUTCH:ASS'Y	0	1			415	10			RM077104		V1303760	



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201403		G1784315		TUBE:PUMP:100MM	1	0	X/X		137	23			MG178076		V0900410	09010844
AG-P1	G178	201403		G1784315		TUBE:PUMP:100MM	1	0	X/X		137	23			MG178076		V0900410	09010844
AG-C1	D016	201403		G1784317		TUBE:PUMP:150MM	1	0	X/X		137	24			MG178076		V0900410	09010844
AG-P1	G178	201403		G1784317		TUBE:PUMP:150MM	1	0	X/X		137	24			MG178076		V0900410	09010844



Part Change Information List

Date: April 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201404		B8343065	D5163065	SLIDE RAIL:END FENCE	2	2	O/O		277	2				V1300737	
AG-C1	D016	201404		D5161155	D5161195	SLIDE RAIL:RIGHT:ASS'Y	2	2	O/O		303	8				V1300737	
AG-C1	D016	201404		D5161195	D7321387	SLIDE RAIL:RIGHT:ASS'Y	2	2	O/O		303	8				V1302360	
AGL-C1	D097	201404		D5161195	D7321387	SLIDE RAIL:RIGHT:ASS'Y	2	2	O/O		303	8				V1302360	
AG-C1	D016	201404		D5161185	D7321388	SLIDE RAIL:LEFT:ASS'Y	2	2	O/O		303	10				V1302360	
AGL-C1	D097	201404		D5161185	D7321388	SLIDE RAIL:LEFT:ASS'Y	2	2	O/O		303	10				V1302360	



Part Change Information List

Date: May 30, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201405		G1787252	M0777246	DUCT:ENTRANCE:LEFT	1	1	O/O		205	7					V1100206	10100715
AG-P1	G178	201405		G1787252	M0777246	DUCT:ENTRANCE:LEFT	1	1	O/O		205	7					V1100206	10100715
AG-C1	D016	201405		B8341102		SCREW:DRAWER:CONNECTOR	1	0	O/O		299	18	A		Y		V1401235	10101123



Part Change Information List

Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201407		D3554665	D3554666	SIDE FENCE:REAR	2	2	O/O		271	1					V1002025	



Part Change Information List

Date: October 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201410		D3555316	D5325327	HARNESS:DC FAN MOTOR:ASS'Y	2	2	X/O		281	16					V1402747	



Part Change Information List

Date: November 28, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1		D016	201411		D3554618	STAY:LEFT:PAPER TRAY	0	1			272	16				V1402999	
AGL-C1		D097	201411		D3554618	STAY:LEFT:PAPER TRAY	0	1			272	16		RD016021		V1402999	
AG-C1		D016	201411		D4534612	STAY:PAPER TRAY:BASE:FRONT:PEEN	0	1			272	17		RD016021		V1402999	
AGL-C1		D097	201411		D4534612	STAY:PAPER TRAY:BASE:FRONT:PEEN	0	1			272	17		RD016021		V1402999	
AG-C1		D016	201411		D3554615	STAY:RIGHT:PAPER TRAY:PEEN	0	1			272	18		RD016021		V1402999	
AGL-C1		D097	201411		D3554615	STAY:RIGHT:PAPER TRAY:PEEN	0	1			272	18		RD016021		V1402999	
AG-C1		D016	201411		D4534616	STAY:PAPER TRAY:BASE:REAR:PEEN	0	1			272	19		RD016021		V1402999	
AGL-C1		D097	201411		D4534616	STAY:PAPER TRAY:BASE:REAR:PEEN	0	1			272	19		RD016021		V1402999	



Part Change Information List

Date: December 26, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201412			D3554618	STAY:LEFT:PAPER TRAY	0	1			272	16			RD21016		V1402999	
AGL-C1	D097	201412			D3554618	STAY:LEFT:PAPER TRAY	0	1			272	16			RD21016		V1402999	
AG-C1	D016	201412			D4534612	STAY:PAPER TRAY:BASE:FRONT:PEEN	0	1			272	17			RD21016		V1402999	
AGL-C1	D097	201412			D4534612	STAY:PAPER TRAY:BASE:FRONT:PEEN	0	1			272	17			RD21016		V1402999	
AG-C1	D016	201412			D4534616	STAY:PAPER TRAY:BASE:REAR:PEEN	0	1			272	19			RD21016		V1402999	
AGL-C1	D097	201412			D4534616	STAY:PAPER TRAY:BASE:REAR:PEEN	0	1			272	19			RD21016		V1402999	

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201501		G1782982	M0772945	TANDEM LCT:RIGHT:NA:ASS'Y	1	1	X/O		37	*					V1404103	
AG-P1	G178	201501		G1782982	M0772945	TANDEM LCT:RIGHT:NA:ASS'Y	1	1	X/O		37	*					V1404103	
AG-C1	D016	201501		G1786506	M2051095	SLIDE RAIL:INTERMEDIATE TRANSFER	2	2	O/O		163	17					V1402997	
AG-P1	G178	201501		G1786506	M2051095	SLIDE RAIL:INTERMEDIATE TRANSFER	2	2	O/O		163	17					V1402997	
AG-C1	D016	201501		D3555315	D3555350	HARNESS:CONNECTING:TRAY:ASS'Y	2	2	X/O		281	14					V1402747	



Part Change Information List

Date: April 1, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201503		G1781556	M0771554	DOOR:RIGHT FRONT:ASS'Y	1	1	X/O	N	21	19					V1500445	
AG-P1	G178	201503		G1781556	M0771554	DOOR:RIGHT FRONT:ASS'Y	1	1	X/O	N	21	19					V1500445	
AG-P1	G178	201503		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	N	35	4					V1500773	
AG-C1	D016	201503		A2946645	D1947552	SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS	1	1	X/O	N	35	4					V1500773	
AG-C1	D016	201503		D7321387	D7321155	SLIDE RAIL:RIGHT:ASS'Y	2	2	O/O	N	303	8	AB		Y	AA Only	V1402994	
AG-C1	D016	201503		D7321388	D7321145	SLIDE RAIL:LEFT:ASS'Y	2	2	O/O	N	303	10	AB		Y	AA Only	V1402994	
AG-C1	D016	201503		G1781076	M0771550	DECAL:MAIN:PICK-UP PAPER JAM	1	1	X/O	N	413	20					V1500445	
AG-P1	G178	201503		G1781076	M0771550	DECAL:MAIN:PICK-UP PAPER JAM	1	1	X/O	N	413	20					V1500445	



Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201504		AF040561	AF040629	ROLLER:FUSING EXIT:UPPER	2	2	O/O	N	123	16					V1403435	
AG-P1	G178	201504		AF040561	AF040629	ROLLER:FUSING EXIT:UPPER	2	2	O/O	N	123	16					V1403435	



Part Change Information List

Date: June 4, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201505		AG070007	D7781264	DOOR CATCH	2	2	O/O	N	21	8					V1501383	
AG-P1	G178	201505		AG070007	D7781264	DOOR CATCH	2	2	O/O	N	21	8					V1501383	
AG-C1	D016	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASSY	1	1	X/O	N	35	12					V1500773	
AG-P1	G178	201505		A2946630	D1947550	SIDE FENCE:TANDEM LCT:LEFT REAR:ASSY	1	1	X/O	N	35	12					V1500773	



Part Change Information List

Date: July 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q' ty	New Q' ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	10	10	O/O	N	25	9					V1200134	
AGL-C1	D097	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	10	10	O/O	N	25	9					V1200134	
AG-P1	G178	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	25	9					V1200134	
AGL-P1	M078	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	25	9					V1200134	
AG-C1	D016	201506		B0701312	D0591312	CAP:JOINT:LARGE CAPACITY TRAY	1	1	O/O	N	25	15					V1103757	11101651



Part Change Information List

Date: August 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201507		A8064261	B3014261	COIL SPRING:BELT:PAPER FEED:8N	2	2	O/O	N	241	15					V1501671	
AG-C1	D016	201507		D3554556	D7324555	BRACKET:PAPER VOLUME SENSOR:NO.2:ASS'Y	2	2	X/O	N	281	8					V1501481	
AGL-C1	D097	201507		D3554556	D7324555	BRACKET:PAPER VOLUME SENSOR:NO.2:ASS'Y	2	2	X/O	N	281	8					V1501481	



Part Change Information List

Date: September 3, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201508		D0591312	M0771570	CAP:JOINT:LARGE CAPACITY TRAY	10	10	O/O	N	25	15					V1401483	14040652
AG-P1	G178	201508		D0591312	M0771570	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	25	15					V1401483	14040652
AGL-P1	M078	201508		D0591312	M0771570	CAP:JOINT:LARGE CAPACITY TRAY	5	5	O/O	N	25	15					V1401483	14040652



Part Change Information List

Date: November 2, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201510		B7144151	B7144152	RAIL:SIDE FENCE	1	1	O/O	N	239	28					V1500444	

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Part Change Information List

Date: January 5, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201512		D3551387	D5321387	COVER:PAPER TRAY:ASS'Y	2	2	X/O	N	267	18					V1503520	



Part Change Information List

Date: July 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201606		B0656581	D2236141	STAY:HOLDER:PAPER TRAY:ASS'Y	1	1	O/O	N	41	33					V1501779	15050703
AG-P1	G178	201606		B0656581	D2236141	STAY:HOLDER:PAPER TRAY:ASS'Y	1	1	O/O	N	41	33					V1501779	15050703



Part Change Information List

Date: November 2, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
Aegis-P1	G178	201611		AZ250047	AZ250046	POWER SUPPLY UNIT:BC3:ENGINE-B	1	1	O/O	N	200	3		0	Y		V1302340	13060527
Aegis-C1	D016	201611		AZ250047	AZ250046	POWER SUPPLY UNIT:BC3:ENGINE-B	1	1	O/O	N	200	3		0	Y		V1302340	13060527



Part Change Information List

Date: January 6, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	O/O	N	69	24	A	O/O	Y		V1603576	
AG-P1	G178	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	3	3	O/O	N	69	24	A	O/O	Y		V1603576	
AG-C1	D016	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	1	1	O/O	N	69	26	A	O/O	Y		V1603576	
AG-P1	G178	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	1	1	O/O	N	69	26	A	O/O	Y		V1603576	
AG-C1	D016	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	1	1	O/O	N	73	10					V1603121	16090499
AG-P1	G178	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	1	1	O/O	N	73	10					V1603121	16090499
AG-C1	D016	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	O/O	N	107	20	A	O/O	Y		V1603576	
AG-P1	G178	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	3	3	O/O	N	107	20	A	O/O	Y		V1603576	
AG-C1	D016	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	1	1	O/O	N	141	2					V1603121	16090499
AG-P1	G178	201612		B0654933	D2704933	GUIDE PLATE LEVER HOOK	1	1	O/O	N	141	2					V1603121	16090499
AG-C1	D016	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	1	1	O/O	N	145	11	A	O/O	Y		V1603576	
AG-P1	G178	201612		B1321224	D1941234	SUPPORTING PLATE:BRACKET:LOCK	3	3	O/O	N	145	11	A	O/O	Y		V1603576	
AG-P1	G178	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	1	1	O/O	N	145	14	A	O/O	Y		V1603576	
AG-C1	D016	201612		G1784759	D1944759	BRACKET:LOCK:EXIT	1	1	O/O	N	145	14	A	O/O	Y		V1603576	



Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201707		B2346191	M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	1	1	O/O	N	225	2					V1603638	16110224
AG-P1	G178	201707		B2346191	M2056191	HEAT SINK:HEATER:LOWER:ASS'Y	1	1	O/O	N	225	2					V1603638	16110224



Part Change Information List

Date: October 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201709		B8322579	D7322579	STAY:FEED:PEEN	2	2	O/O	N	283	19					V1701414	



Part Change Information List

Date: November 2, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201711		G1786973	M0B16573	COLLECTION BOTTLE:TONER RECYCLING:ASSY	1	1	O/O	N	229	12					V1700935	17051040
AG-P1	G178	201711		G1786973	M0B16573	COLLECTION BOTTLE:TONER RECYCLING:ASSY	1	1	O/O	N	229	12					V1700935	17051040



Part Change Information List

Date: April 2, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201803			G1787310	TRANSPORT UNIT:ASS'Y	-	1		N	51	15			Y		V1201275	12040510
AG-P1	G178	201803			G1787310	TRANSPORT UNIT:ASS'Y	-	1		N	51	15			Y		V1201275	12040510
AG-C1	D016	201803		AX040229	AX040304	DC MOTOR:RISE:TRAY	1	1	O/O	N	297	12					V1603639	16110220



Part Change Information List

Date: August 3, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AG-C1	D016	201807		G1787894	M0B14240	GEAR:Z38:JOINT:ASS'Y	1	1	O/O	N	127	11					V1800069	17121089
AGL-C1	D097	201807		G1787894	M0B14240	GEAR:Z38:JOINT:ASS'Y	1	1	O/O	N	127	11					V1800069	17121089
AG-P1	G178	201807		G1787894	M0B14240	GEAR:Z38:JOINT:ASS'Y	1	1	O/O	N	127	11					V1800069	17121089
AGL-P1	M078	201807		G1787894	M0B14240	GEAR:Z38:JOINT:ASS'Y	1	1	O/O	N	127	11					V1800069	17121089