

Adjustment Item Menu Guide: TCRU

Model Name:
Pro C900S/Pro C900

Read this manual carefully before using this machine and keep it handy for future reference.

Introduction

This manual contains detailed instructions and notes on the operation and use of this machine. For your safety and benefit, read this manual carefully before using the machine. Keep this manual in a handy place for quick reference.

Important

- Contents of this manual are subject to change without prior notice. In no event will the company be liable for direct, indirect, special, incidental, or consequential damages as a result of handling or operating the machine.

Notes:

- Some illustrations in this manual might be slightly different from the machine.
- Certain options might not be available in some countries. For details, please contact your local dealer.
- Depending on which country you are in, your machine may include certain options as standard. For details, please contact your local dealer.

TABLE OF CONTENTS

IMPORTANT NOTICE	4
1. Opening the [Adjustment] Menu	5
2. Display/Items and Features	6
3. Values for Settings on the [Adjustment] Menu	8
3.1 [Adjustment] List.....	8
3.2 Adjustment Settings	11
4. Using the [Adjustment Settings for Skilled Operators] Menu ..	28
4.1 Preparation: Displaying the [Adjustment Settings for Skilled Operators] menu	28
4.2 Change the [Adjustment Settings for Skilled Operators] Mode	31
4.3 Values for Settings on the [Adjustment Settings for Skilled Operators] Menu	33

IMPORTANT NOTICE

SAFETY INFORMATION

⚠WARNING

1. Do not open or remove the exterior covers while the main switch is turned on.
2. To avoid injury, never touch moving or high voltage components.
3. Keep hands away from internal components.

Mechanisms inside the machine can activate automatically, causing injury to hands.

For example: when the machine's main switch is turned to on and the fusing unit's temperature falls below that of the machine, the warm-up mechanism will start automatically.

SYMBOLS

This manual uses the following symbols:

⚠WARNING

Indicates a potentially hazardous situation which, if instructions are not followed, could result in death or serious injury.

⚠CAUTION

Indicates a potentially hazardous situation which, if instructions are not followed, may result in minor or moderate injury or damage to property.

Important:

Indicates points to pay attention to when using the machine, and explanations of likely causes of paper misfeeds, damage to originals, or loss of data. Be sure to read these explanations.

Note:

Indicates supplementary explanations of the machine's functions, and instructions on resolving user errors.

[]: indicates the names of keys that appear on the machine's display panel.

[] key: indicates the names of keys on the machine's control panel.

1. Opening the [Adjustment] Menu

Important

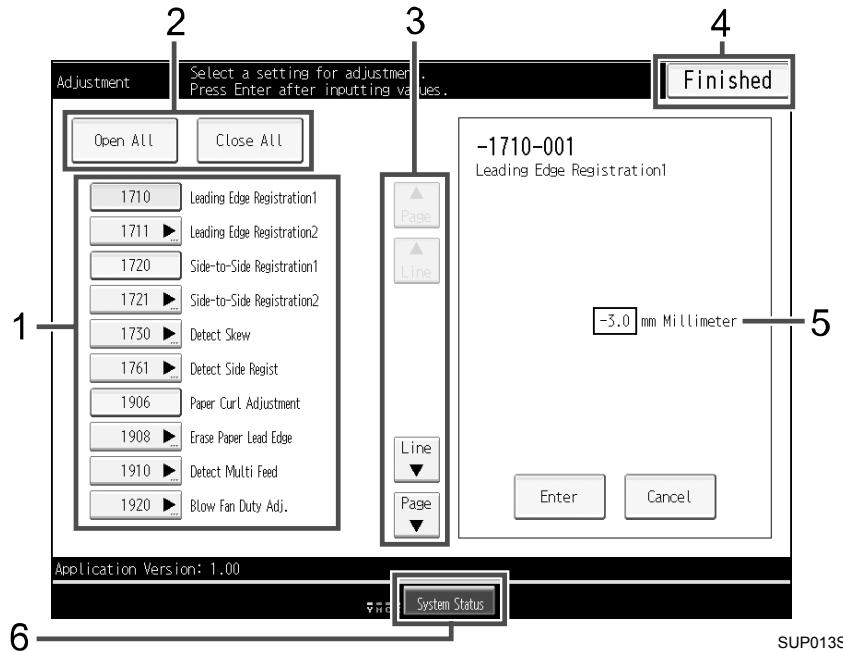
Before opening the [Adjustment] menu, turn the machine's main power switch to OFF. For details about turning the power off, see "Turning On/Off the Power", *About This Machine*.

1. Insert the TCRU SD card into a free SD card slot on the back of the machine.
2. Turn the main power switch to ON, and wait for the machine to warm up.
3. After the machine has warmed up, press the Printer function/[fierydriven] key on the control panel for users of Pro C900. For users of Pro C900S, press the [Program] key to display the Main Menu.
4. On the Main Menu, press [Adjustment]. The [Adjustment] menu appears.

Note:

- For users of Pro C900, pressing the Printer function/[fierydriven] key causes the control panel to switch between the [Adjustment] menu and the printer function screen.
- For users of Pro C900S, exit the [Adjustment] menu by pressing the [Program] key. When the Program menu is displayed, press [Exit] on the top right-hand corner of the menu.
- After you finish using the [Adjustment] menu, remove the SD card from the card slot. You do not need to switch the machine off to do this.

2. Display/Items and Features



1. Items of Settings

Adjustment Settings are displayed in order.



SUP008S

2. [Open All], [Close All]

Open or close all Adjustment Settings categories at the same time.

3. Sorting

Types of Adjustment Settings can be scrolled or searched through by [Page] or [Line].

4. [Finished]

Exit the [Adjustment] menu.

5. Adjustment Table

Enter numbers or select items using the [./*], [1-0], and [#] keys.

6. [System Status]

View the status of the machine.

2.1.1 Inputting

To enter numbers or select items, use the machine's [./*], [1-0], and [#] keys.

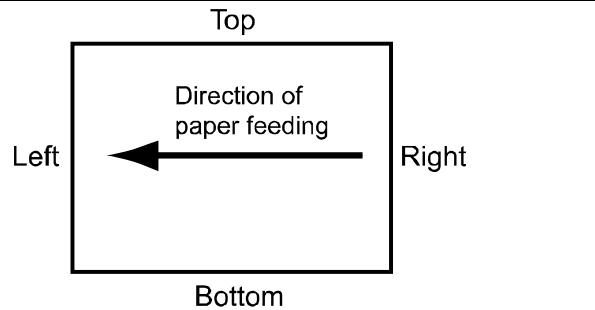


3. Values for Settings on the [Adjustment] Menu

3.1 [Adjustment] List

Note:

Items are displayed according to the direction of paper feed, which you can specify by pressing [Moving Direction = Horizontal (right and left)] and [Crossing Direction = Vertical (top and bottom)].



◆ Shift Image Adjustment

SP	Item	Description	Reference
1-710	Leading Edge Registration1	Adjust the horizontal position of the image (+ rightward; - leftward).	3.2.1
1-711	Leading Edge Registration2		
1-720	Side-to-Side Registration1	Adjust the vertical position of the image (+ upward; - downward).	
1-721	Side-to-Side Registration2		

◆ Finishing Position Adjustments

SP	Item	Description	Reference
6-700	Staple Pos. Adj.	Adjust the vertical position of the staples.	3.2.2
6-705	Punch Pos. Adj. (V)	Adjust the horizontal position of the punch holes. Specify this setting for all types of punches. (The vertical position is determined based on the center of the paper.)	
6-730	Fine Adjust Booklet Adjust Across	Adjust the horizontal position of the booklet staples.	
6-735	Fold Pos. Adj.	Adjust the horizontal position of the booklet fold.	
6-755	Z Fold Pos. Fine Adj (End)	Adjust the width of z-fold's under fold. Specify this setting for all sizes of paper that can be z-folded.	
6-760	Z Fold Pos. Fine Adj (Frm)	Adjust the width of the z-fold. Specify this setting for all sizes of paper that can be z-folded.	
6-780	Cover Center Pos. Adj.	Adjust the horizontal alignment of the front page.	
6-781	Cover Regist. Pos. Adj.	Adjust the vertical alignment of the front page.	
6-782	Rect. Angle Adj.	Square the top, bottom, and outside edges when trimming a deck of paper.	

◆ Jogger Adjustments

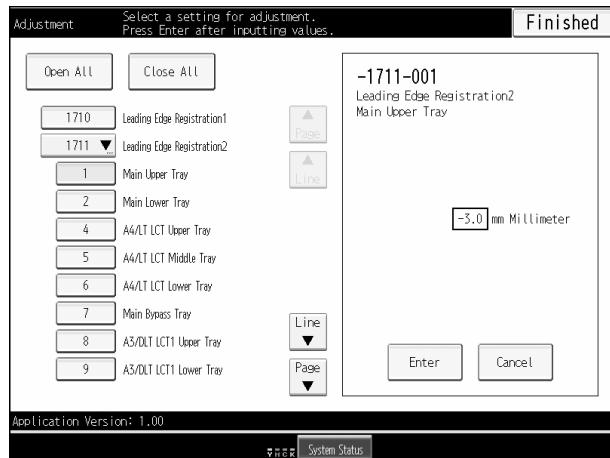
SP	Item	Description	Reference
6-710	Adj Leading edge stopper press	Adjust the vertical alignment when applying edge stapling. Specify this setting for each paper size.	3.2.3
6-715	Adjust Output jog Position	Adjust the vertical alignment when using the finisher shift tray. Specify this setting for each paper size.	
6-720	End Bind Jogger Adj	Adjust the horizontal alignment when using the finisher booklet tray. Specify this setting for each paper size. (Limited to A3 \square , B5 \square , and L \square .)	
6-740	Adj. Booklet Stapling Pos.	Adjust the vertical alignment when applying saddle stitch stapling. Specify this setting for each paper size.	

◆ Other Adjustment Settings

SP	Item	Description	Reference
1-730	Detect Skew	Use this if the print image is misaligned by more than 2-3 mm when printing on color, pre-printed, or narrow sheets up to 147 mm wide. After disabling "Skew detection" and "Side-to-Side Registration" use the "Side-to-Side Registration1/2" setting to adjust the alignment.	3.2.4
1-761	Detect Side Regist		
1-906	Paper Curl Adjustment	Specify the method for straightening curled sheets. Select the method according to the direction and degree of curl.	
1-908	Erase Paper Lead Edge	If paper frequently becomes jammed inside the fusing unit, adjust the paper edge margin settings. Specify this setting for each paper type.	
1-910	Detect Multi Feed	If double feeding is erroneously detected when delivering color, pre-printed, or other special sheets, disable double-feed detection.	
1-920	Blow Fan Duty Adj.	If double feeding or paper jamming occurs when using the LCT, adjust the strength of the sheet separation airstream. Specify this setting for each LCT paper tray.	
1-921	Air Feed Start Time Adj.	If double-feeds or paper jams occurs when using the LCT, adjust the duration of the sheet separation airstream. Specify this setting for each LCT paper tray.	
2-810	Clear blurred img	Use this to remove dirt from the surface of the drum unit.	
3-309	Oil removal mode	Use this to remove oil from the surface of the drum unit and image transfer belt.	
3-801	Initialize T Sensor	The machine automatically performs the initialization process every time the developer is replaced.	
3-820	Execute Density Adj.	The machine automatically performs the print density adjustment process.	
6-770	Stacker Full Setting	Specify the height limit of the delivered paper stack. Select 100%, 75%, 50%, or 25%.	

3.2 Adjustment Settings

3.2.1 Shift Image Adjustment



1. Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

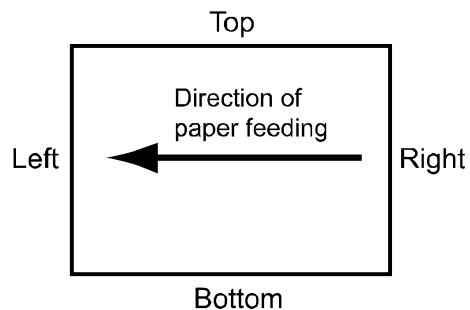
Note:

1. Leading Edge Registration1,2

+ shifts right.
- shifts left.

2. Side-to-Side Registration1,2

+ shifts top.
- shifts bottom.

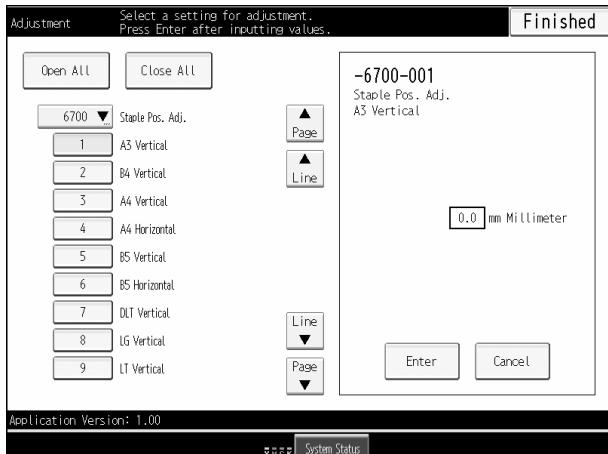


SP	Item	No	Setting	Default Value	Maxi-mum Value	Mini-mum Value	Grada-tion Value	Unit
1-710	Leading Edge Registration1	001	-	0	+3	-3	0.1	mm
1-711	Leading Edge Registration2	001	Main Upper Tray	0	+3	-3	0.1	mm
		002	Main Lower Tray					
		004	A4/LT LCT Upper Tray					
		005	A4/LT LCT Middle Tray					
		006	A4/LT LCT Lower Tray					
		007	Main Bypass Tray					
		008	A3/DLT LCT1 Upper Tray					
		009	A3/DLT LCT1 Lower Tray					
		010	A3/DLT LCT2 Upper Tray					
		011	A3/DLT LCT2 Lower Tray					
1-720	Side-to-Side Registration1	001	-	0	+3	-3	0.1	mm
1-721	Side-to-Side Registration2	001	Main Upper Tray	0	+3	-3	0.1	mm
		002	Main Lower Tray					
		004	A4/LT LCT Upper Tray					
		005	A4/LT LCT Middle Tray					
		006	A4/LT LCT Lower Tray					
		007	Main Bypass Tray					
		008	A3/DLT LCT1 Upper Tray					
		009	A3/DLT LCT1 Lower Tray					
		010	A3/DLT LCT2 Upper Tray					
		011	A3/DLT LCT2 Lower Tray					

Note:

Settings for A4/LT LCT are available only on Pro C900.

3.2.2 Finishing Position Adjustments



1. Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

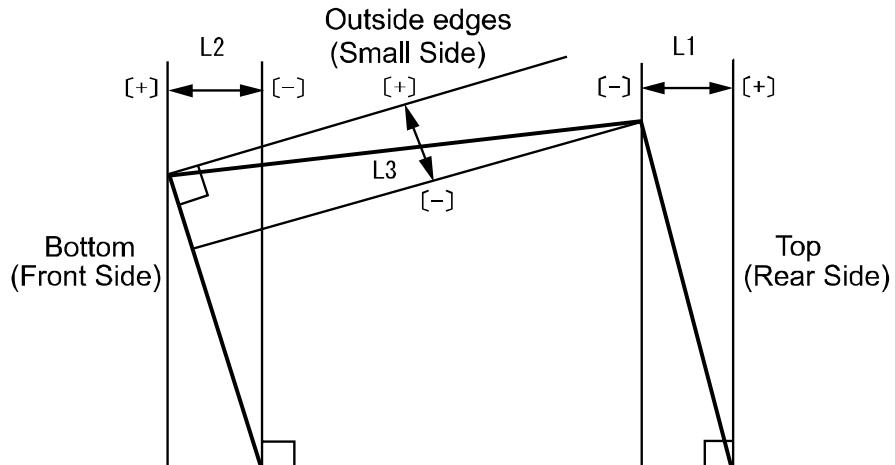
SP	Item	No.	Setting	Default Value	Maximum Value	Minimum Value	Gradation Value	Unit
6-700	Staple Pos. Adj.	001	A3 Vertical	0	+2	-2	0.5	mm
		002	B4 Vertical					
		003	A4 Vertical					
		004	A4 Horizontal					
		005	B5 Vertical					
		006	B5 Horizontal					
		007	DLT Vertical					
		008	LG Vertical					
		009	LT Vertical					
		010	LT Horizontal					
		011	Other					
6-705	Punch Pos. Adj. (V)	001	2 Hole Punch (EU/JP)	0	+7.5	-7.5	0.5	mm
		002	3 Hole Punch (US/JP)					
		003	4 Hole Punch (EU)					
		004	4 Hole Punch (US)					
		005	2 Hole Punch (US)					
6-730	Fine Adjust Booklet Adjust Across	001	A3 Vertical	0	+3	-3	0.2	mm
		002	B4 Vertical					
		003	A4 Vertical					
		004	B5 Vertical					
		005	12"X18"					

3. Values for Settings on the [Adjustment] Menu

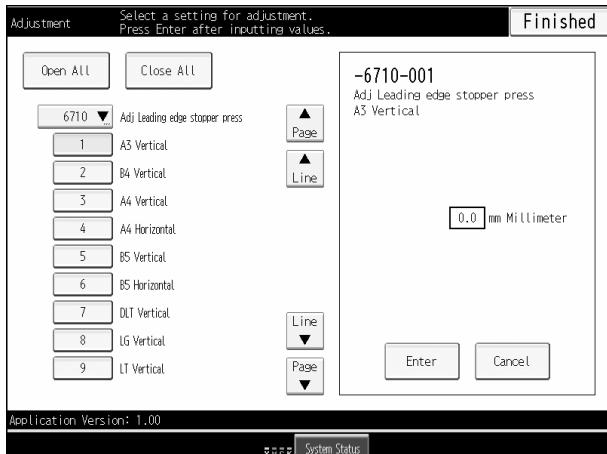
SP	Item	No.	Setting	Default Value	Maximum Value	Minimum Value	Gradation Value	Unit
			Vertical					
		006	DLT Vertical					
		007	LG Vertical					
		008	LT Vertical					
		009	Other					
6-735	Fold Pos. Adj.	001	A3 Vertical	0	+3	-3	0.2	mm
		002	B4 Vertical					
		003	A4 Vertical					
		004	B5 Vertical					
		005	12"X18" Vertical					
		006	DLT Vertical					
		007	LG Vertical					
		008	LT Vertical					
		009	Other					
6-755	Z Fold Pos. Fine Adj (End)	001	A3 Vertical	0	+2	-2	0.2	mm
		002	B4 Vertical					
		003	A4 Vertical					
		004	DLT Vertical					
		005	LG Vertical					
		006	LT Vertical					
		007	12"X18" Vertical					
		008	Other					
6-760	Z Fold Pos. Fine Adj (Frm)	001	A3 Vertical	0	+2	-2	0.2	mm
		002	B4 Vertical					
		003	A4 Vertical					
		004	DLT Vertical					
		005	LG Vertical					
		006	LT Vertical					
		007	12"X18" Vertical					
		008	Other					
6-780	Cover Center Pos. Adj.	001	-	0	+5	-5	0.1	mm
6-781	Cover Regist. Pos. Adj.	001	-	0	+5	-5	0.1	mm
6-782	Rect. Angle Adj.	001	Front Side	0	+10	-10	0.1	mm
		002	Rear Side					
		003	Small Side					

Note:

Enter the degree of edge square deviation in "Rect. Angle Adj.".



3.2.3 Jogger Adjustments



1. Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

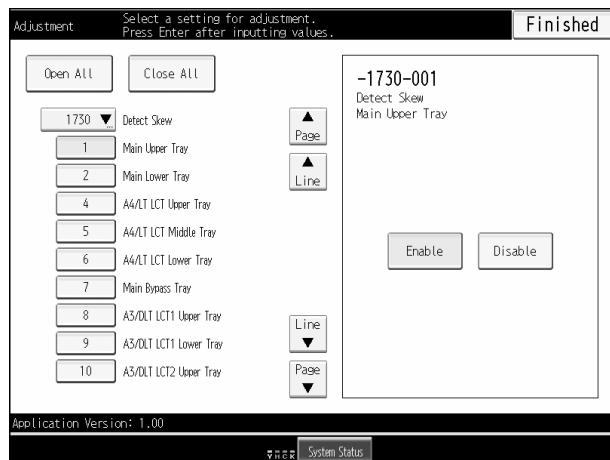
SP	Item	No.	Setting	Default Value	Maximum Value	Minimum Value	Gradation Value	Unit
6-710	Adj Leading edge stopper press	001	A3 Vertical	0	+1.5	-1.5	0.5	mm
		002	B4 Vertical					
		003	A4 Vertical					
		004	A4 Horizontal					
		005	B5 Vertical					
		006	B5 Horizontal					
		007	DLT Vertical					
		008	LG Vertical					
		009	LT Vertical					
		010	LT Horizontal					
		011	Other					
6-715	Adjust Output jog Position	001	A3 Vertical	0	+3	-3	0.2	mm
		002	B4 Vertical					
		003	A4 Vertical					
		004	A4 Horizontal					
		005	A5 Vertical					
		006	A5 Horizontal					
		007	B5 Vertical					
		008	B5 Horizontal					
		009	DLT Vertical					

3. Values for Settings on the [Adjustment] Menu

SP	Item	No.	Setting	Default Value	Maximum Value	Minimum Value	Gradation Value	Unit
		010	LG Vertical					
		011	LT Vertical					
		012	LT Horizontal					
		013	HLT Vertical					
		014	HLT Horizontal					
		015	Other					
6-720	End Bind Jogger Adj	001	A4 Horizontal	0	+10	-5	0.1	mm
		002	B5 Horizontal	0	+2	-5	0.1	mm
		003	LT Horizontal	0	+10	-5	0.1	mm
6-740	Adj. Booklet Stapling Pos.	001	A3 Vertical	0	+1.5	-1.5	0.5	mm
		002	B4 Vertical					
		003	A4 Vertical					
		004	B5 Vertical					
		005	12"X18" Vertical					
		006	DLT Vertical					
		007	LG Vertical					
		008	LT Vertical					
		009	Other					

3.2.4 Other Adjustment Settings

- Detect Skew



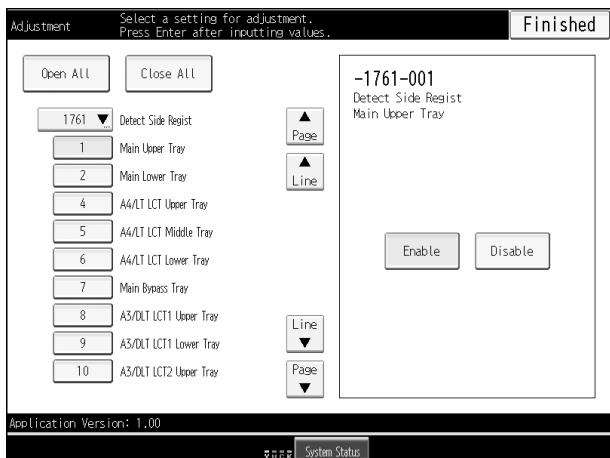
1. Press the selection you require for the setting.

SP	Item	No.	Setting	Selection	Default Value
1-730	Detect Skew	001	Main Upper Tray	Enable	Enable
		002	Main Lower Tray	Disable	
		004	A4/LT LCT Upper Tray		
		005	A4/LT LCT Middle Tray		
		006	A4/LT LCT Lower Tray		
		007	Main Bypass Tray		
		008	A3/DLT LCT1 Upper Tray		
		009	A3/DLT LCT1 Lower Tray		
		010	A3/DLT LCT2 Upper Tray		
		011	A3/DLT LCT2 Lower Tray		

Note:

Settings for A4/LT LCT are available only on Pro C900.

• Detect Side Regist



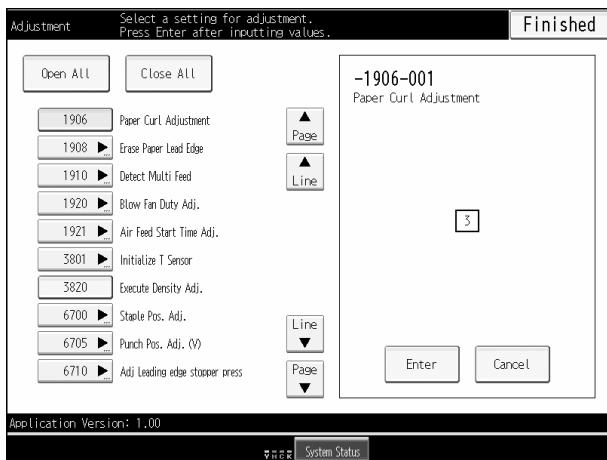
1. Press the selection you require for the setting.

SP	Item	No.	Setting	Selection	Default Value
1-761	Detect Side Regist	001	Main Upper Tray	Enable	Enable
		002	Main Lower Tray	Disable	
		004	A4/LT LCT Upper Tray		
		005	A4/LT LCT Middle Tray		
		006	A4/LT LCT Lower Tray		
		007	Main Bypass Tray		
		008	A3/DLT LCT1 Upper Tray		
		009	A3/DLT LCT1 Lower Tray		
		010	A3/DLT LCT2 Upper Tray		
		011	A3/DLT LCT2 Lower Tray		

Note:

Settings for A4/LT LCT are available only on Pro C900.

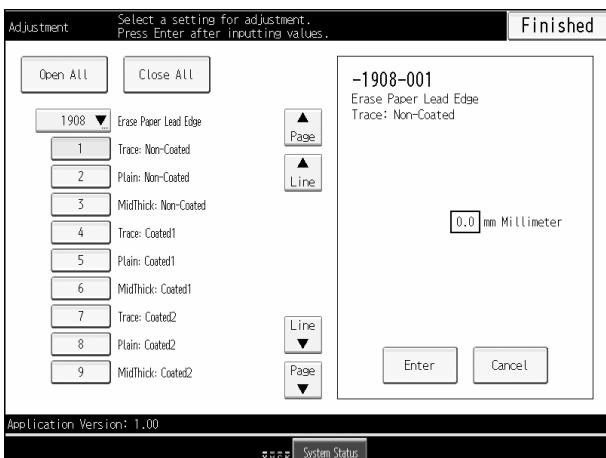
• Paper Curl Adjustment



1. Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

SP	Item	No.	Setting	Selection	Default value
1-906	Paper Curl Adjustment	001	Paper Path Selection	0: Default Position: Lower Path 1: Back curl (weak) 2: Back curl (strong) 3: Default Position: Upper Path 4: Face curl (weak) 5: Face curl (strong)	3: Default Position: Upper Path

• Erase Paper Lead Edge



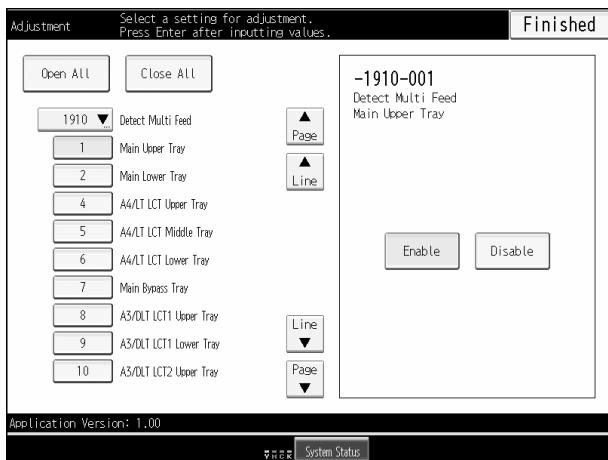
1. Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

SP	Item	No	Setting	Default Value	Maximum Value	Minimum Value	Gradation Value	Unit
1-908	Erase Paper Lead Edge	001	Trace: Non-Coated	0	3.0	0	0.1	mm
		002	Plain: Non-Coated					
		003	MidThick: Non-Coated					
		004	Trace: Coated1					
		005	Plain: Coated1					
		006	MidThick: Coated1					
		007	Trace: Coated2					
		008	Plain: Coated2					
		009	MidThick: Coated2					
		010	Trace: Coated3					
		011	Plain: Coated3					
		012	MidThick: Coated3					
		013	Trace: Special1					
		014	Plain: Special2					
		015	MidThick: Special1					
		016	Trace: Special2					
		017	Plain: Special2					
		018	MidThick: Special2					
		019	Trace: Special3					
		020	Plain: Special3					
		021	MidThick: Special3					
		022	Trace: Special4					
		023	Plain: Special4					
		024	MidThick: Special4					

3. Values for Settings on the [Adjustment] Menu

SP	Item	No	Setting	Default Value	Maximum Value	Minimum Value	Gradation Value	Unit
		025	Trace: Special5					
		026	Plain: Special5					
		027	MidThick: Special5					
		028	Trace: Special6					
		029	Plain: Special6					
		030	MidThick: Special6					

• Detect Multi Feed



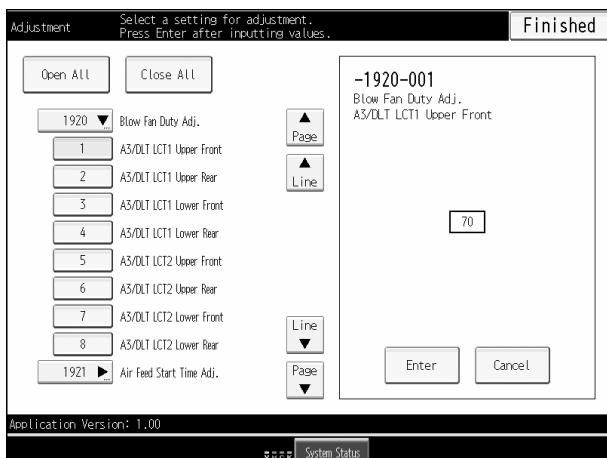
1. Press the selection you require for the setting.

SP	Item	No.	Setting	Selection	Default Value
1-910	Detect Multi Feed	001	Main Upper Tray	Enable Disable	Enable
		002	Main Lower Tray		
		004	A4/LT LCT Upper Tray		
		005	A4/LT LCT Middle Tray		
		006	A4/LT LCT Lower Tray		
		007	Main Bypass Tray		
		008	A3/DLT LCT1 Upper Tray		
		009	A3/DLT LCT1 Lower Tray		
		010	A3/DLT LCT2 Upper Tray		
		011	A3/DLT LCT2 Lower Tray		

Note:

Settings for A4/LT LCT are available only on Pro C900.

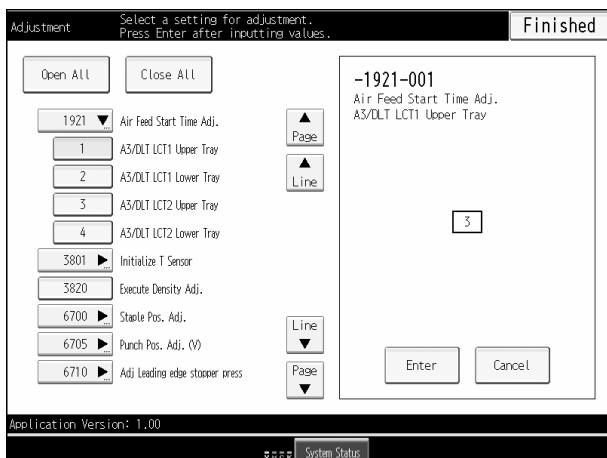
• Blow Fan Duty Adj.



1. Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

SP	Item	No	Setting	Default Value	Maximum Value	Minimum Value	Gradation Value	Unit
1-920	Blow Fan Duty Adj.	001	A3/DLT LCT1 Upper Front	70	100	1	1	%
		002	A3/DLT LCT1 Upper Rear					
		003	A3/DLT LCT1 Lower Front					
		004	A3/DLT LCT1 Lower Rear					
		005	A3/DLT LCT2 Upper Front					
		006	A3/DLT LCT2 Upper Rear					
		007	A3/DLT LCT2 Lower Front					
		008	A3/DLT LCT2 Lower Rear					

• Air Feed Start Time Adj.



1. Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

SP	Item	No	Setting	Default Value	Maximum Value	Minimum Value	Gradation Value	Unit
1-921	Air Feed Start Time Adj.	001	A3/DLT LCT1 Upper Tray	3	10	1	1	sec
		002	A3/DLT LCT1 Lower Tray					
		003	A3/DLT LCT2 Upper Tray					
		004	A3/DLT LCT2 Lower Tray					

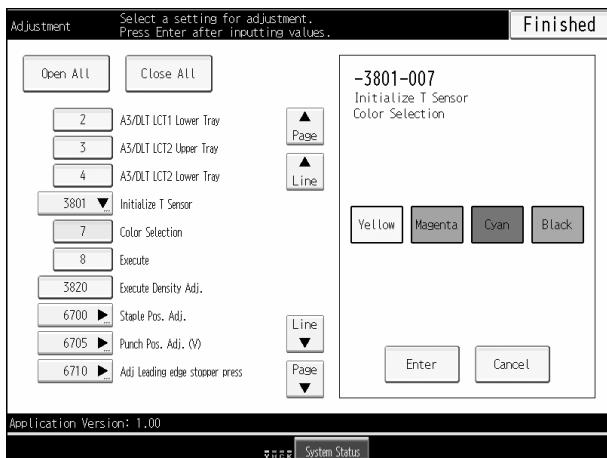
• Clear blurred img

SP	Item	No.	Setting	Selection	Default Value
2-810	Clear blurred img	001	-	Execute	-

• Oil removal mode

SP	Item	No.	Setting	Selection	Default Value
3-309	Oil removal mode	010	-	Execute	-

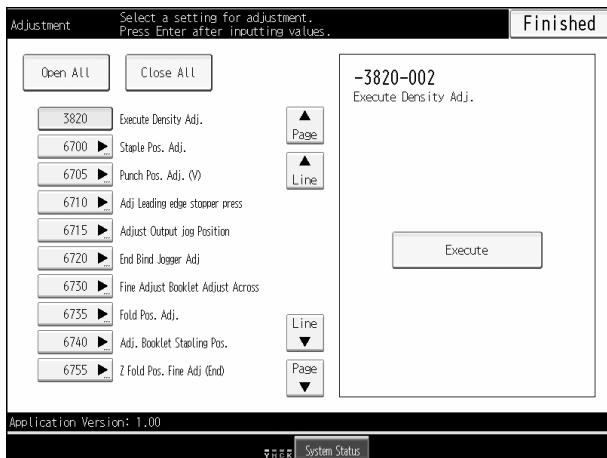
• Initialize T Sensor



1. Press the color to initialize the sensor, and then press the [#] key.
2. If you press [Execute], the machine carries out initialization every time the developer is replaced.

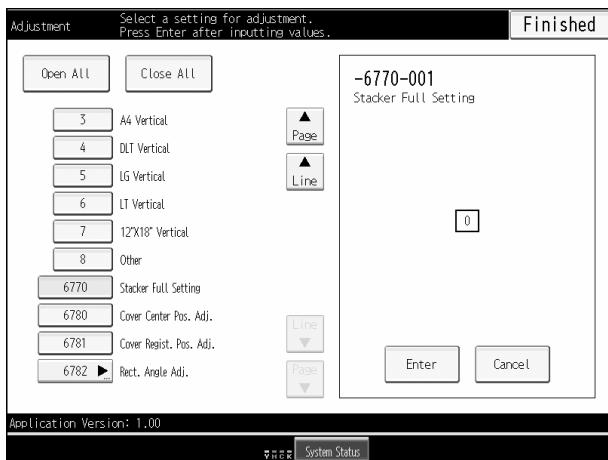
SP	Item	No.	Setting	Selection	Default Value
3-801	Initialize T Sensor	007	Color Selection	Yellow, Magenta, Cyan, Black	Yellow, Magenta, Cyan, Black
		008	Execute	Execute	-

• Execute Density Adj.



SP	Item	No.	Setting	Selection	Default Value
3-820	Execute Density Adj.	002	-	Execute	-

• Stacker Full Setting



1. Using the [./*] key and [1-0] keys, enter the value you require for the setting, and then press the [#] key.

SP	Item	No.	Setting	Selection	Default Value
6-770	Stacker Full Setting	001	-	0: 100% 1: 75% 2: 50% 3: 25%	0: 100%

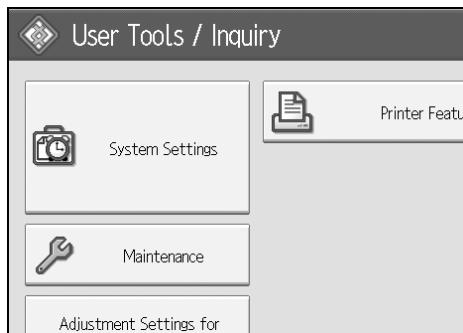
4. Using the [Adjustment Settings for Skilled Operators] Menu

You can specify some of the items that are available on the [Adjustment] menu on the [Adjustment Settings for Skilled Operators] menu also.

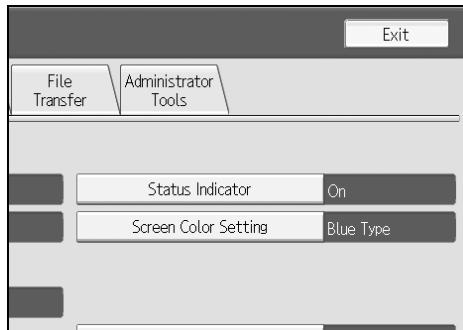
4.1 Preparation: Displaying the [Adjustment Settings for Skilled Operators] menu

To use the [Adjustment Settings for Skilled Operators] menu, you must first configure your machine's [Administrator Authentication Management] setting.

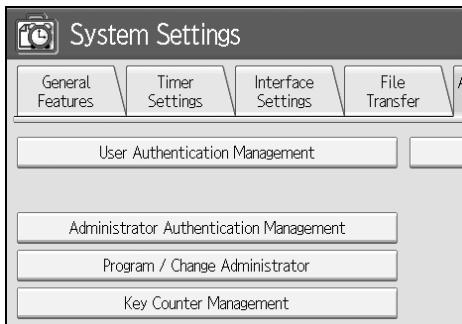
1. Press [User Tools] key on the control panel.
2. Press [System Settings] on the display.



3. Press [Administrator Tools].

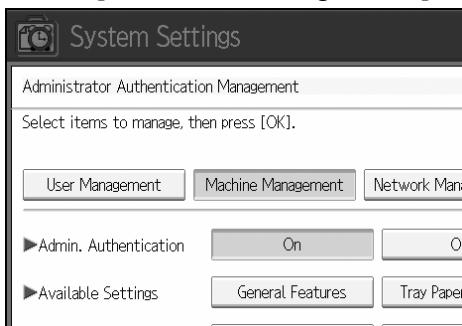


4. Press [Administrator Authentication Management].



If any keys cannot be selected on the display, press [**▼ Next**].

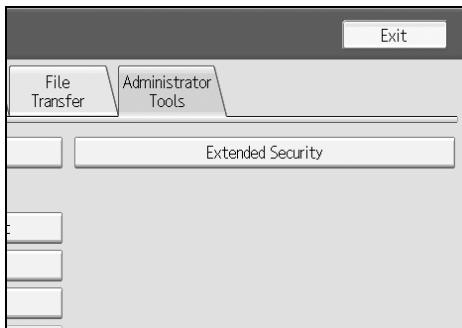
5. Press [Machine Management].



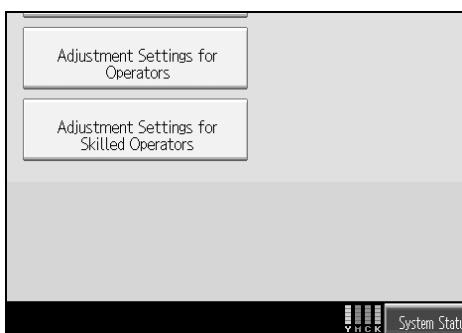
6. Select [On] for "Admin. Authentication".

7. Press [OK].

8. Press [Exit].



[Adjustment Settings for Skilled Operators] appears.

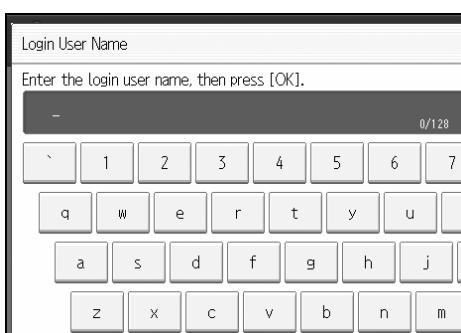


4.2 Change the [Adjustment Settings for Skilled Operators] Mode

1. Press [Adjustment Settings for Skilled Operators].
2. Press [Login].



3. Enter your login user name, and then press [OK].
If you are logging on as the administrator for the first time, enter "admin".

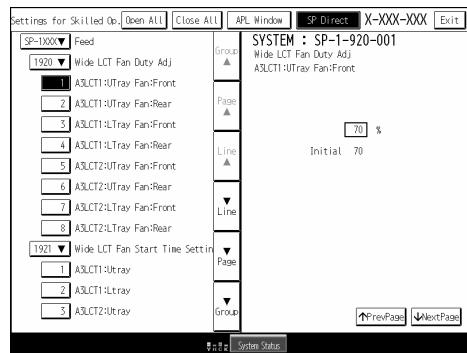


4. Enter your login password, and then press [OK].



5. Enter your login password again, and then press [OK].

The screen appears for Adjustment Settings for Skilled Operators Mode.



Note:

If a print job is suspended, press [APL Window] instead of [Exit] to exit the Adjustment Settings for Skilled Operators Mode.

4.3 Values for Settings on the [Adjustment Settings for Skilled Operators] Menu

For details about each setting in this menu, see the corresponding SP number in "3. Values for Settings in the [Adjustment] Menu". Although setting names might differ, matching numbers indicate the same function.

SP	Item
1-920	Wide LCT Fan Duty Adj
1-921	Wide LCT Fan Start Time Settings
2-255	Developer Exhaust
2-256	Developer Fill
2-311	Manual Lubrication Exe
3-801	Init TD Sensor
3-820	Manual ProCon
6-700	Staple Position Adjustment
6-705	Punch Hole Position Adjustment
6-710 (6-755)	End Bind Jogger Adjustment
6-715 (6-760)	Adjust Output Jog Position
6-720 (6-710)	Adjust Leading Edge Stopper Press
6-730 (6-715)	Adjust Booklet Stapling Position
6-735 (6-720)	Adjust Booklet Fold Position
6-740	Fine Adj Booklet Adjust Across
6-745	Booklet Fold Repetitions
6-755	Fold Position Fine Adjustment
6-760	Fold Position Fine Adjustment
6-770	Stack Full Setting
6-780	Cover Centering Adjustment
6-781	Cover Horizontal Position Adjustment
6-782	Finishing Angle Adjustment

The numbers in parentheses are the [Adjustment] menu numbers.

Index

A

Adj Leading edge stopper press, 9, 16
Adj. Booklet Stapling Pos., 9, 17
Adjust Output jog Position, 9, 16
Air Feed Start Time Adj., 10, 25

B

Blow Fan Duty Adj., 10, 24

C

Clear blurred img, 10, 25
[Close All], 6
Cover Center Pos. Adj., 14
Cover Centering Adjustment, 9
Cover Regist. Pos. Adj., 9, 14

D

Detect Multi Feed, 10, 23
Detect Side Regist, 10, 19
Detect Skew, 10, 18

E

End Bind Jogger Adj, 9, 17
Erase Paper Lead Edge, 10, 21
Execute Density Adj., 10, 26
[Exit], 6

F

Fine Adjust Booklet Adjust Across, 9, 13
Finishing Position Adjustments, 9, 13
Fold Pos. Adj., 9, 14

I

Initialize T Sensor, 10, 26

Items of Settings, 6

J

Jogger Adjustments, 9, 16

L

Leading Edge Registration1, 8, 11, 12, 18, 19, 23
Leading Edge Registration2, 8, 11, 12, 18, 19, 23

O

Oil removal mode, 10, 25
[Open All], 6
Other Adjustment Settings, 10, 18

P

Paper Curl Adjustment, 10, 20
Punch Hole Position Adjustment, 9
Punch Pos. Adj. (V), 13

S

Shift Image Adjustment, 8, 11
Side-to-Side Registration1, 8, 11, 12
Side-to-Side Registration2, 8, 11, 12
Sorting, 6
Stacker Full Setting, 10, 27
Staple Pos. Adj., 13
Staple Position Adjustment, 9
[System Status], 6

Z

Z Fold Pos. Fine Adj (End), 9, 14
Z Fold Pos. Fine Adj (Frm), 9, 14

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