

**Pro C7200/C7200e/C7210/C7200X/C7210X**  
**(M0BH/M0CN/M0BJ/M0BK/M0BL-EU)**  
**Parts Catalog**

### Parts change information sample

 **Add**

 **Update**

 **Delete**

| Model                                                    | Product Code             | PC Style    |
|----------------------------------------------------------|--------------------------|-------------|
| Pro C7200S/C7210S/C7200SL/C7200SX/C7210SX                | D0A5/D0AK/D0BG/D0AL/D0AM | 3D          |
| Pro C7200/C7200e/C7210/C7200X/C7210X                     | M0BH/M0CN/M0BJ/M0BK/M0BL | 3D          |
| Decurl Unit DU5060                                       | D3FA                     | 3D          |
| Vacuum Feed LCIT RT5120                                  | D3EW                     | 3D          |
| Vacuum Feed Banner Sheet Tray Type S9                    | D3EW                     | 3D          |
| LCIT RT5110                                              | D3ET                     | 3D          |
| Buffer Pass Unit Type S9                                 | D3FC                     | 3D          |
| Multi Bypass Tray BY5020                                 | D3EV                     | 3D          |
| Multi Bypass Banner Sheet Tray Type S9                   | D3EV                     | 3D          |
| High Capacity Stacker SK5040                             | D3DK                     | 3D          |
| Roll-Away Cart Type 5010                                 | D456                     | 3D          |
| Multi Bypass Attachment Kit for Vacuum Feed LCIT Type S9 | D3EW                     | 3D          |
| 5th Station Replacement Kit Type S9                      | D899                     | 3D          |
| Toner Interchange Unit Type S9                           | D3FD                     | 3D          |
| RPIP Interface Box Type S3                               | M462                     | Traditional |
| Counter Interface Type M12                               | B870                     | Traditional |
| OCR Unit Type M2                                         | D166                     | Traditional |
| PostScript3 Unit Type S9                                 | D3EX                     | Traditional |
| Color Controller E-45A                                   | M521                     | Traditional |
| Color Controller E-85A                                   | M522                     | Traditional |
| TotalFlow Print Server R-62A                             | M526                     | Traditional |
| Prinect DFE                                              | M526                     | Traditional |

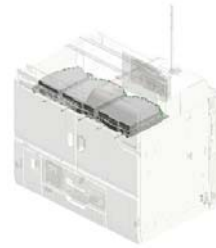
# Unit All



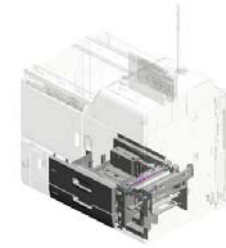
U001  
EXTERIOR



U002  
OPERATION



U003  
LASER UNIT



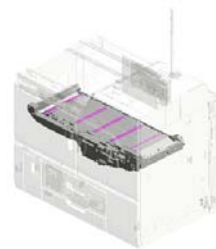
U004  
PAPER FEED



U005  
TONER SUPPLY



U006  
PCDU



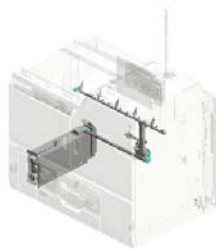
U007  
ITB UNIT



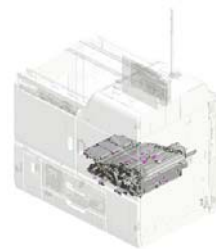
U008  
ITB CLEANING



U009  
TRANSFER/SEPARATION



U010  
USED TONER



U011  
PAPER TRANSPORT



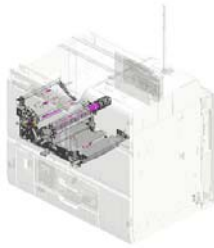
U012  
FUSING:(C7200/C7210)



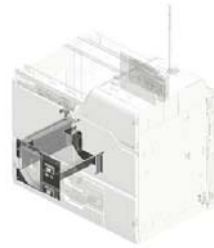
# Unit All



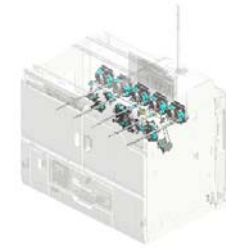
**U013**  
FUSING:(C7200+/C7210+)



**U014**  
PAPER EXIT



**U015**  
DUPLEX



**U016**  
MAIN DRIVE



**U017**  
ELECTRICAL



**U018**  
CONTROLLER:(C7200/C7210)



**U019**  
CONTROLLER:(C7200+/C7210+)



**U020**  
AIR COOLING:(C7200/C7210)



**U021**  
AIR COOLING:(C7200+/C7210+)

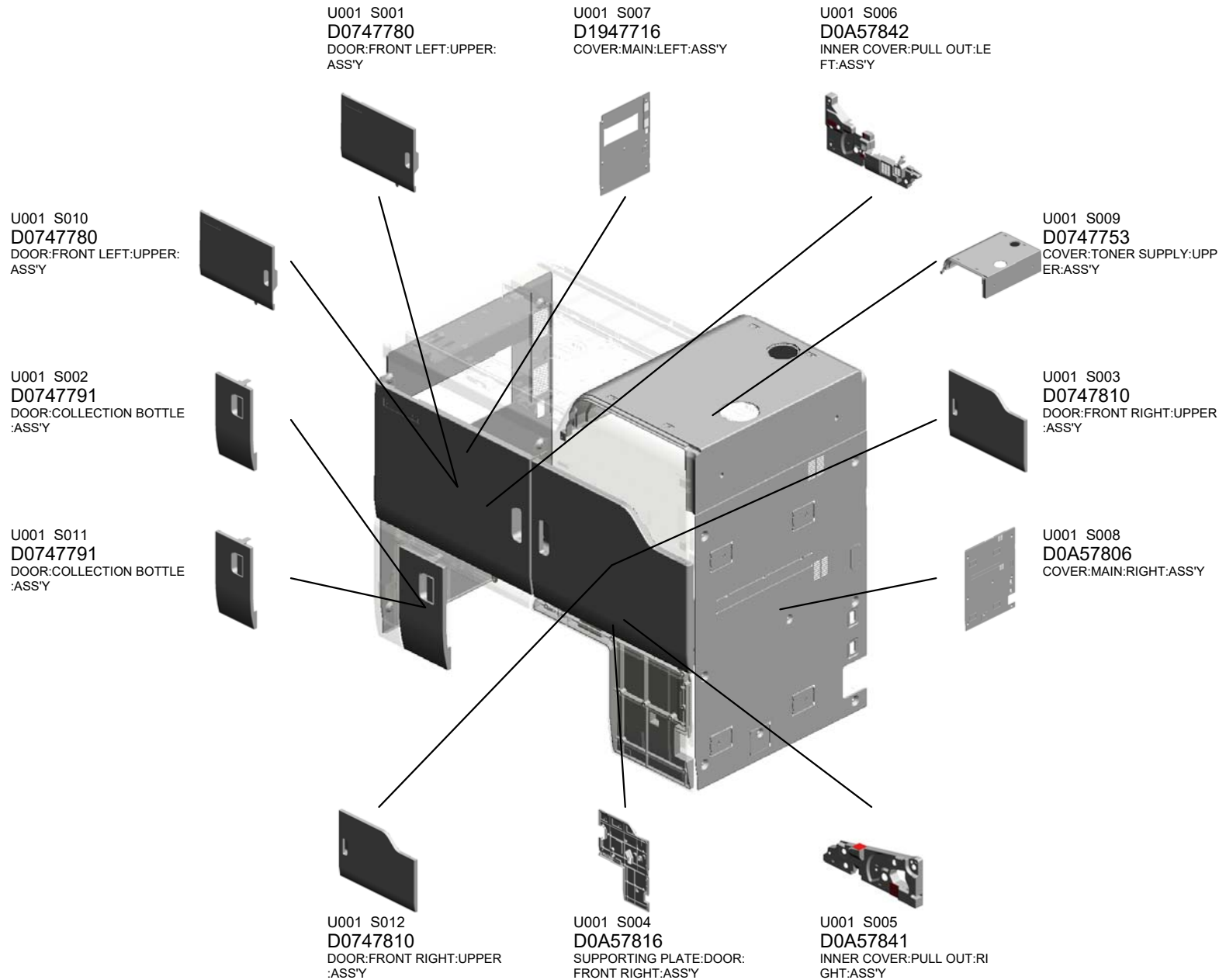


**U022**  
MAIN FRAME



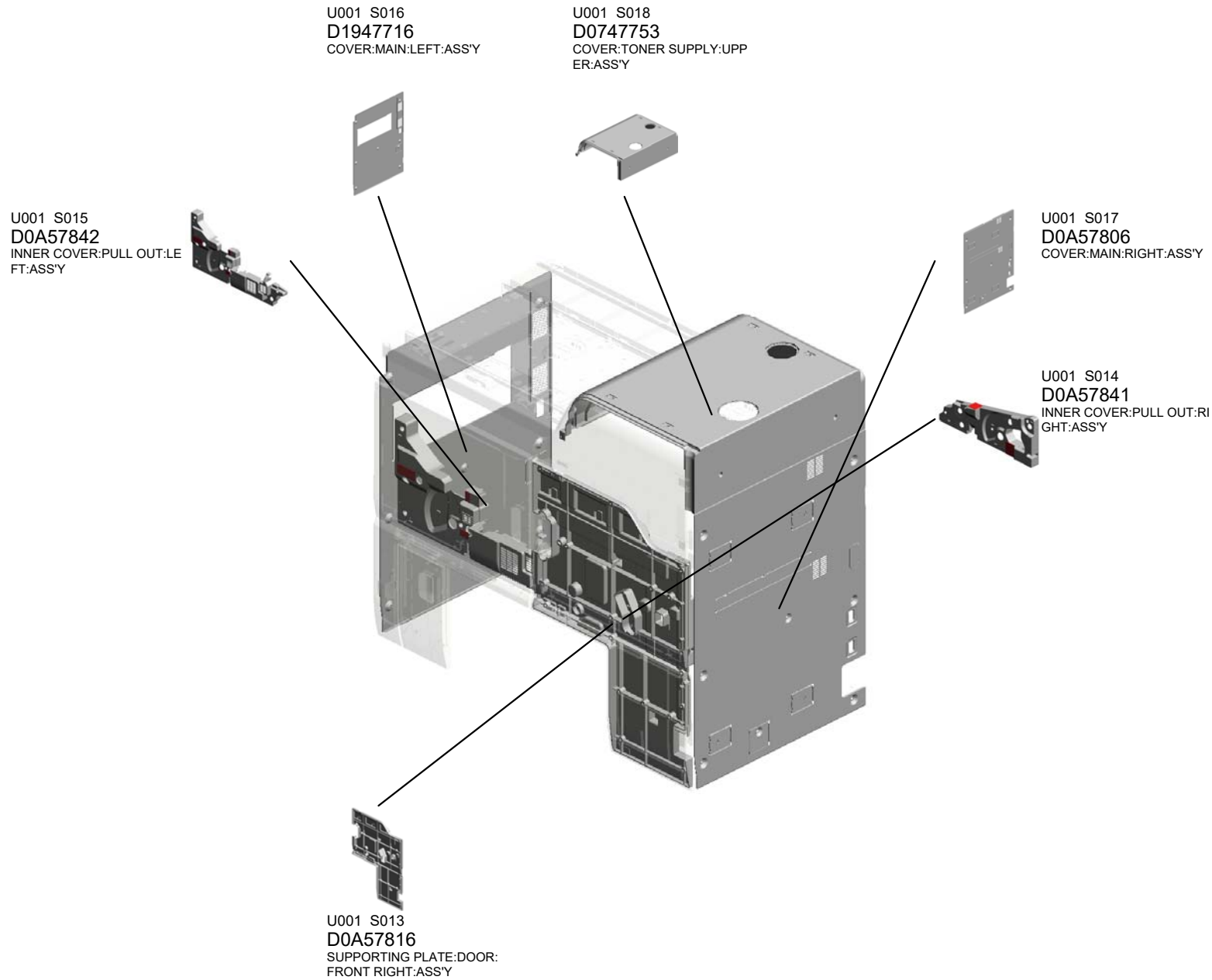
**U023**  
ACCESSORIES

# U001.EXTERIOR



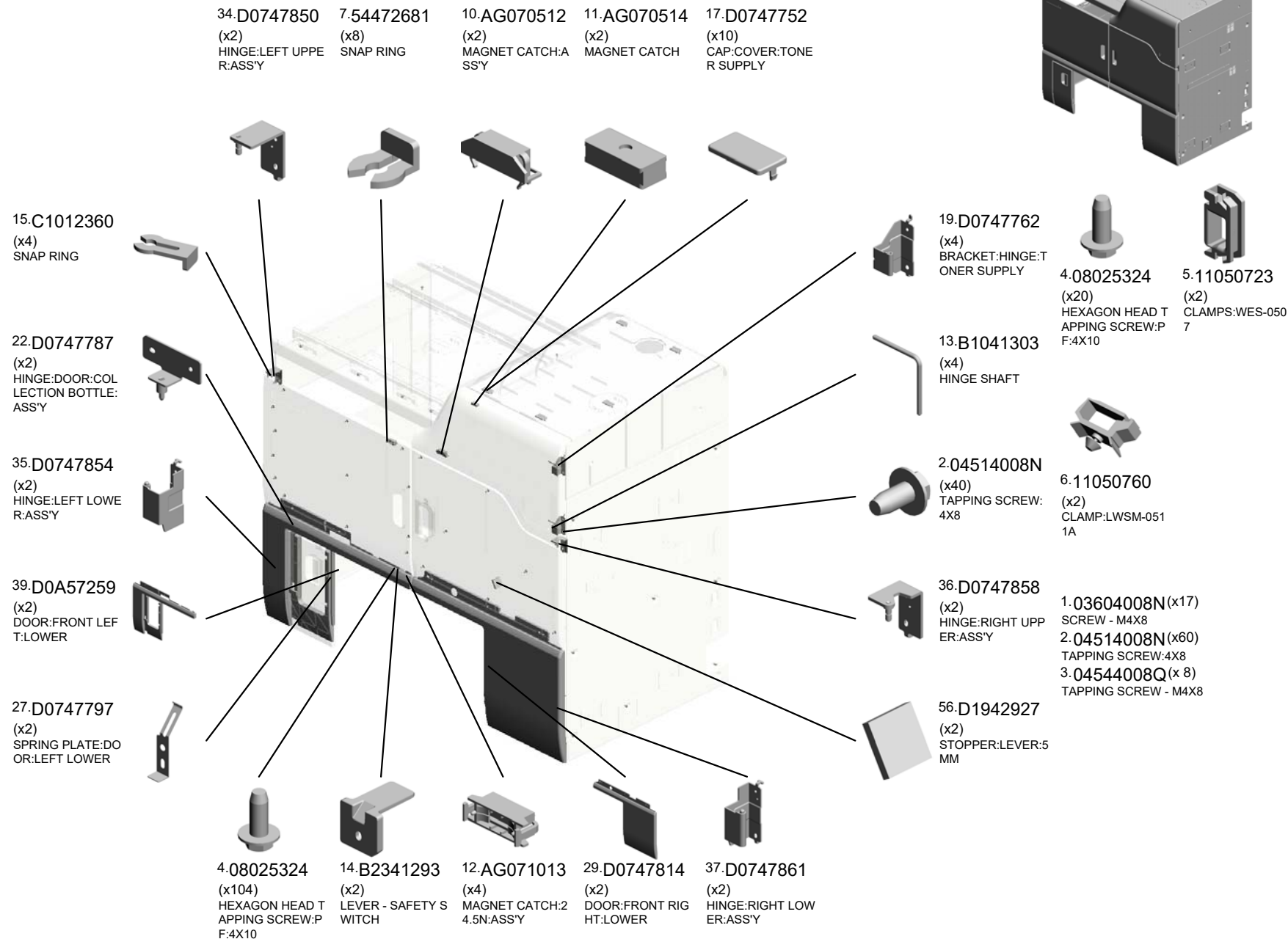
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U001.EXTERIOR

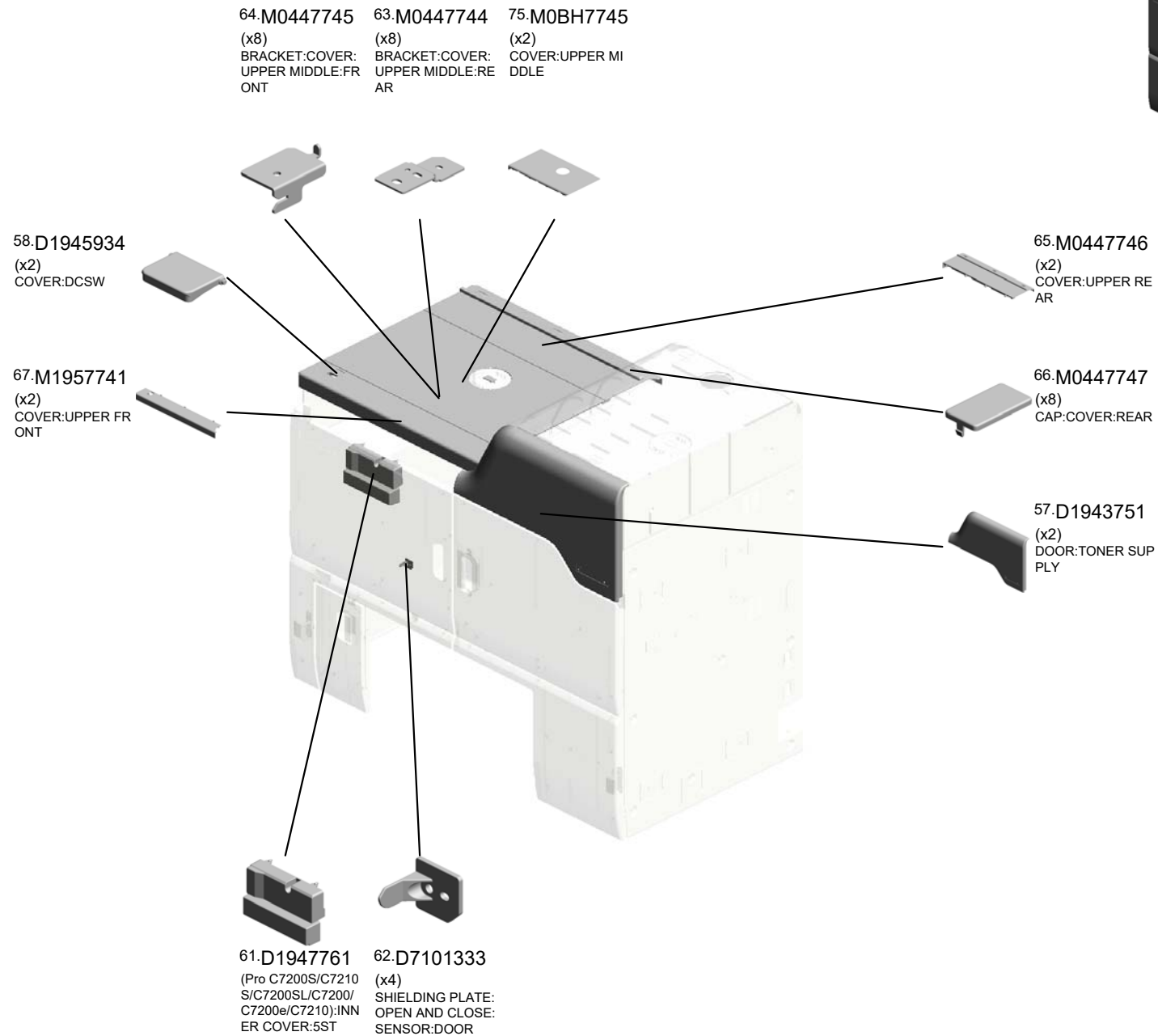


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U001 EXTERIOR



# U001 EXTERIOR



U001\_S001  
DOOR:FRONT LEFT:UPPER:ASS'Y

21.D0747782  
GRIP:DOOR:FRONT  
T



4.08025324  
(x2)  
HEXAGON HEAD TAPPING SCREW:PF:4X10

20.D0747780  
DOOR:FRONT LEFT:UPPER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U001\_S002  
DOOR:COLLECTION BOTTLE:ASS'Y

4.08025324    7.54472681    14.B2341293  
HEXAGON HEAD TAPPING SCREW:PF.4X10    (x2) SNAP RING    LEVER - SAFETY SWITCH

23.D0747791  
DOOR:COLLECTION BOTTLE:ASS'Y

24.D0747793  
GRIP:DOOR:COLLECTION BOTTLE

26.D0747795  
SHAFT:CONTACT POINT:GRIP

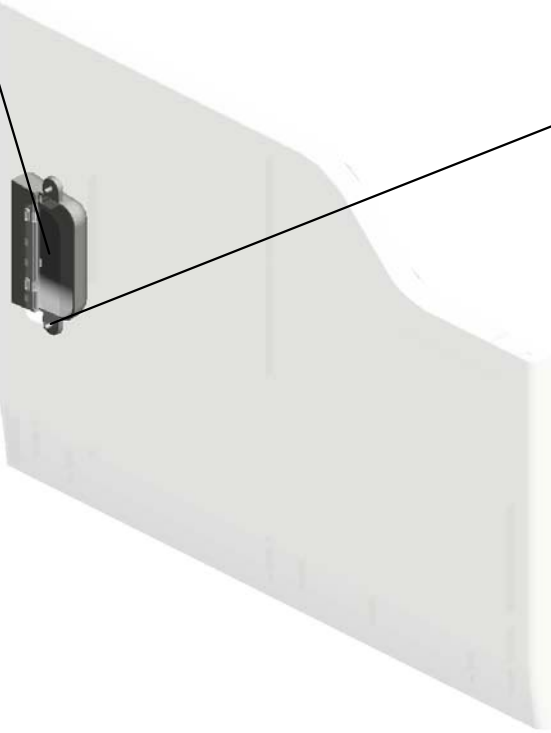
25.D0747794  
(x2)  
LEVER:RELEASE:DOOR:COLLECTION BOTTLE

16.D0146458  
(x2)  
SPRING:BLADE:NO.1

U001\_S003  
DOOR:FRONT RIGHT:UPPER:ASS'Y

21.D0747782  
GRIP:DOOR:FRONT

28.D0747810  
DOOR:FRONT RIGHT:UPPER:ASS'Y



4.08025324  
(x2)  
HEXAGON HEAD TAPPING SCREW:PF:4X10

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U001\_S004  
SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y

12.AG071013 40.D0A57687  
(x2) DECAL:DOOR:FRO  
MAGNET CATCH:2 NT:LED  
4.5N:ASS'Y

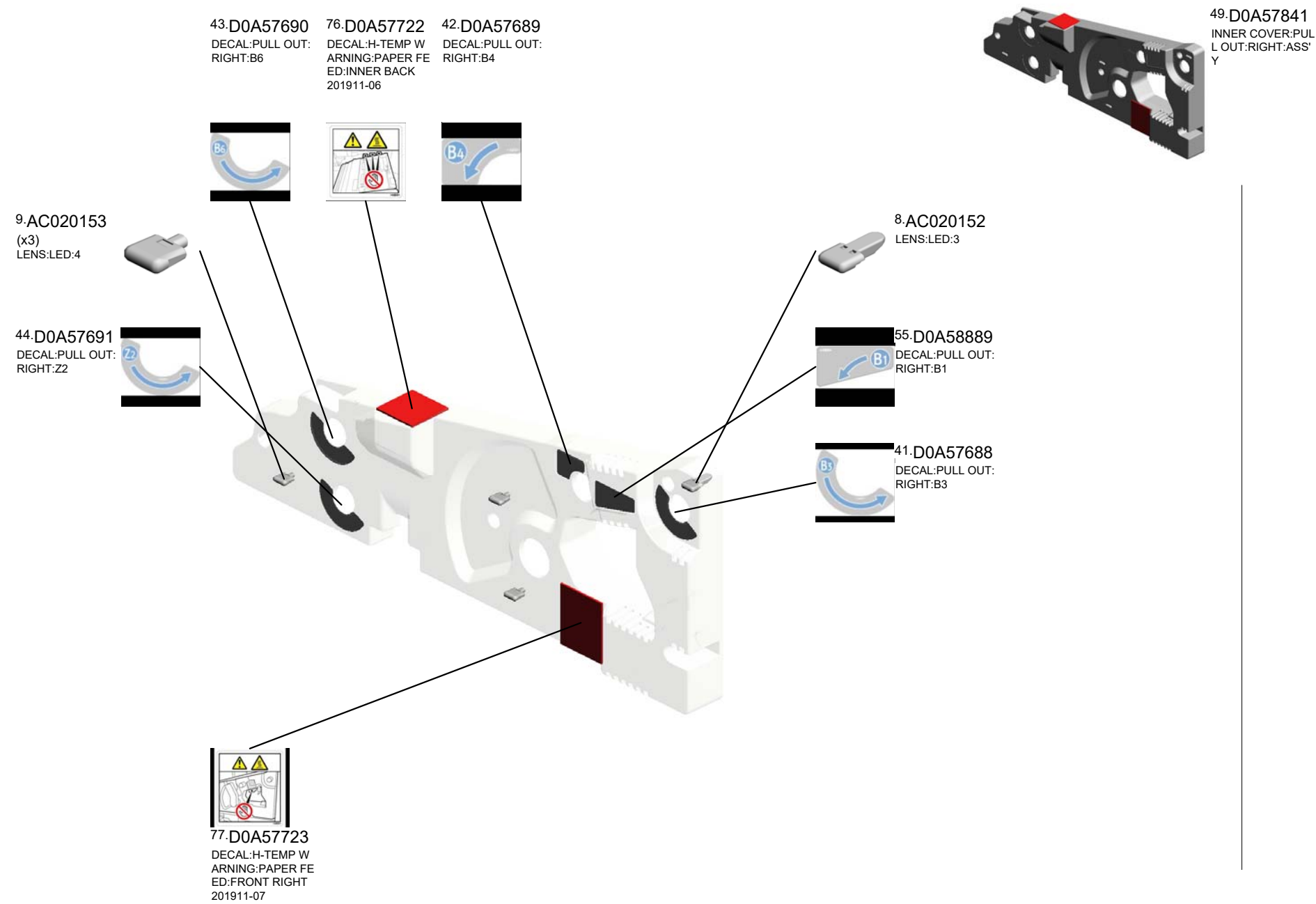
48.D0A57816  
SUPPORTING PLA  
TE:DOOR:FRONT  
RIGHT:ASS'Y

7.54472681  
(x4)  
SNAP RING

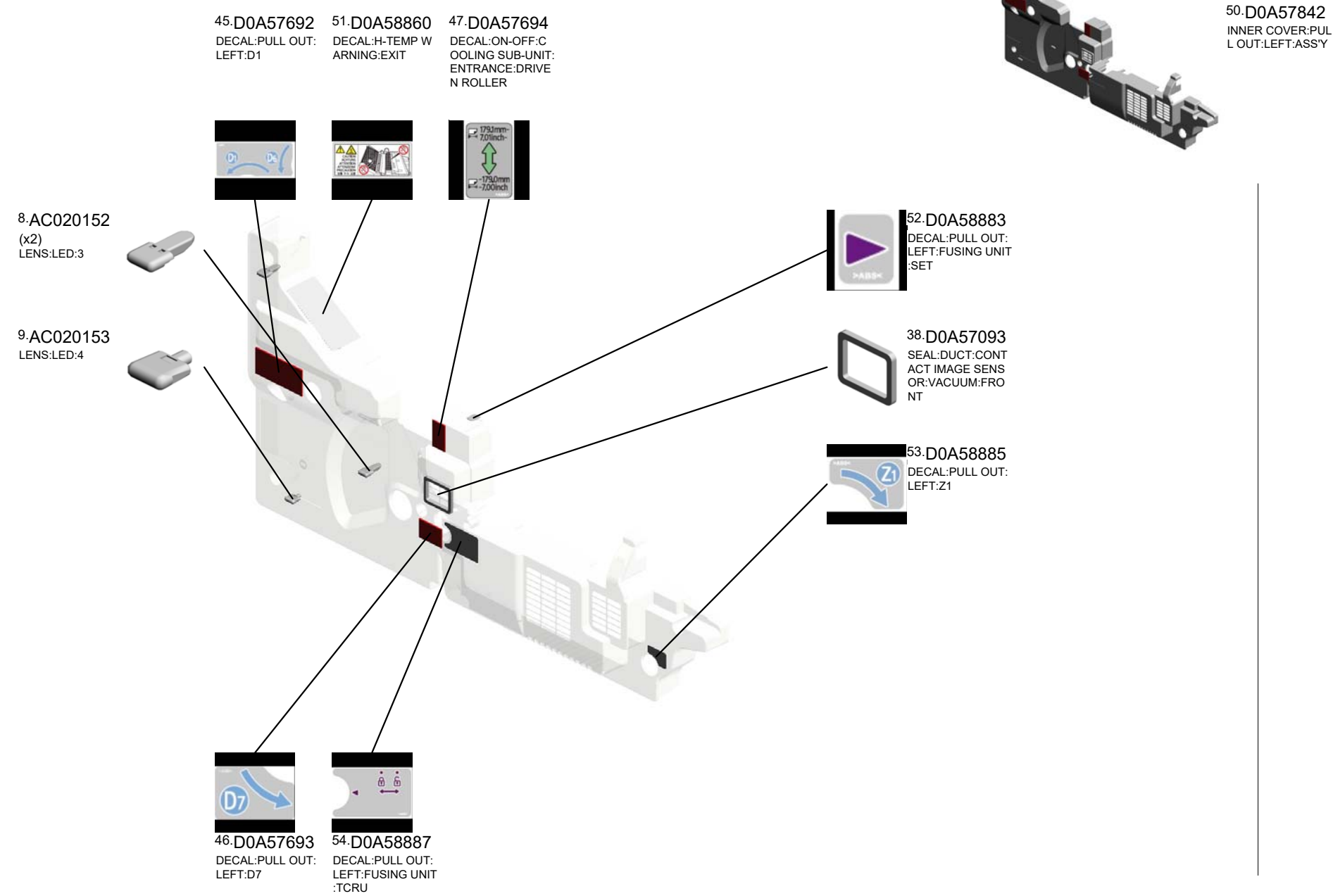
4.08025324  
(x6)  
HEXAGON HEAD T  
APPING SCREW:P  
F:4X10

14.B2341293  
LEVER - SAFETY S  
WITCH

U001\_S005  
INNER COVER:PULL OUT:RIGHT:ASS'Y

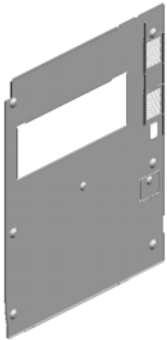
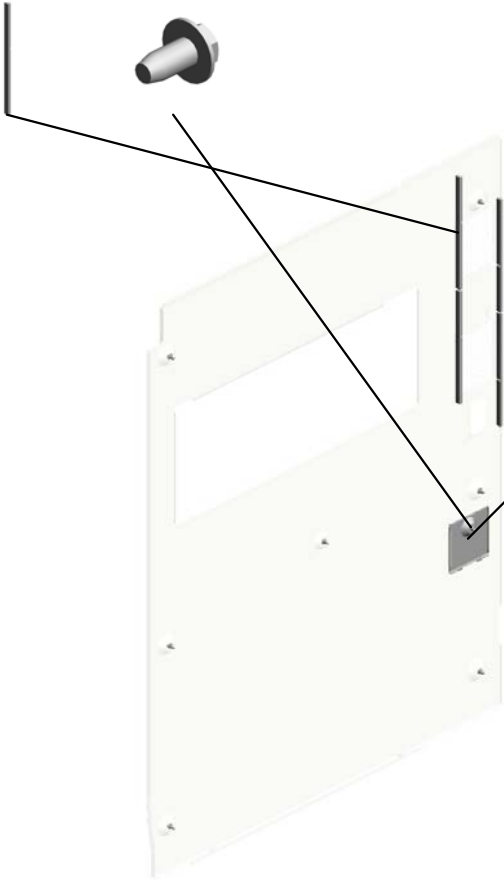


U001\_S006  
INNER COVER:PULL OUT:LEFT:ASS'Y



U001\_S007  
COVER:MAIN:LEFT:ASS'Y

60.D1947720 2.04514008N  
(x4) (x8)  
SEAL:EXTERIOR:E TAPPING SCREW:  
XIT:GUIDE PLATE: 4X8  
ENTRANCE



59.D1947716  
COVER:MAIN:LEFT  
:ASS'Y



33.D0747831  
COVER:CONNECT  
OR:LARGE CAPACI  
TY TRAY

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U001\_S008  
COVER:MAIN:RIGHT:ASS'Y

30.D0747828  
CAP:CONNECTOR

74.D0A57806  
COVER:MAIN:RIGH  
T:ASS'Y

32.D0747830  
COVER:LARGE CA  
PACITY TRAY

33.D0747831  
COVER:CONNECT  
OR:LARGE CAPACI  
TY TRAY

31.D0747829  
(x4)  
CAP:JOINT:LARGE  
CAPACITY TRAY

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U001\_S009  
COVER:TONER SUPPLY:UPPER:ASS'Y

4.08025324  
(x3)  
HEXAGON HEAD T  
APPING SCREW:P  
F:4X10



18.D0747753  
COVER:TONER SU  
PLY:UPPER:ASS'  
Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U001\_S010  
DOOR:FRONT LEFT:UPPER:ASS'Y

21.D0747782  
GRIP:DOOR:FRONT  
T



20.D0747780  
DOOR:FRONT LEFT:UPPER:ASS'Y

4.08025324  
(x2)  
HEXAGON HEAD TAPPING SCREW:PF:4X10

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U001\_S011  
DOOR:COLLECTION BOTTLE:ASS'Y

4.08025324    7.54472681    14.B2341293  
HEXAGON HEAD TAPPING SCREW:PF:4X10    (x2) SNAP RING    LEVER - SAFETY SWITCH

23.D0747791  
DOOR:COLLECTION BOTTLE:ASS'Y

24.D0747793  
GRIP:DOOR:COLLECTION BOTTLE

26.D0747795  
SHAFT:CONTACT POINT:GRIP

25.D0747794  
(x2)  
LEVER:RELEASE:DOOR:COLLECTION BOTTLE

16.D0146458  
(x2)  
SPRING:BLADE:NO.1



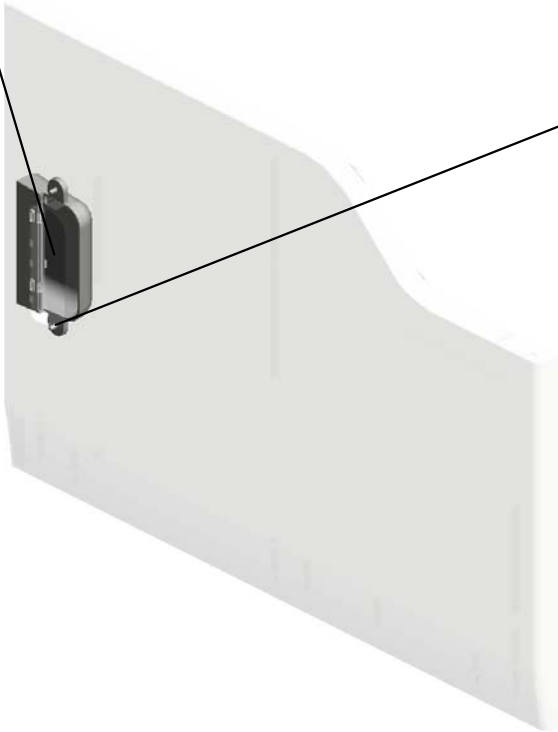
U001\_S012  
DOOR:FRONT RIGHT:UPPER:ASS'Y

21.D0747782  
GRIP:DOOR:FRONT  
T

28.D0747810  
DOOR:FRONT RIGHT:UPPER:ASS'Y



4.08025324  
(x2)  
HEXAGON HEAD TAPPING SCREW:PF:4X10



U001\_S013  
SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y

12.AG071013 40.D0A57687  
(x2) DECAL:DOOR:FRO  
MAGNET CATCH:2 NT:LED  
4.5N:ASS'Y

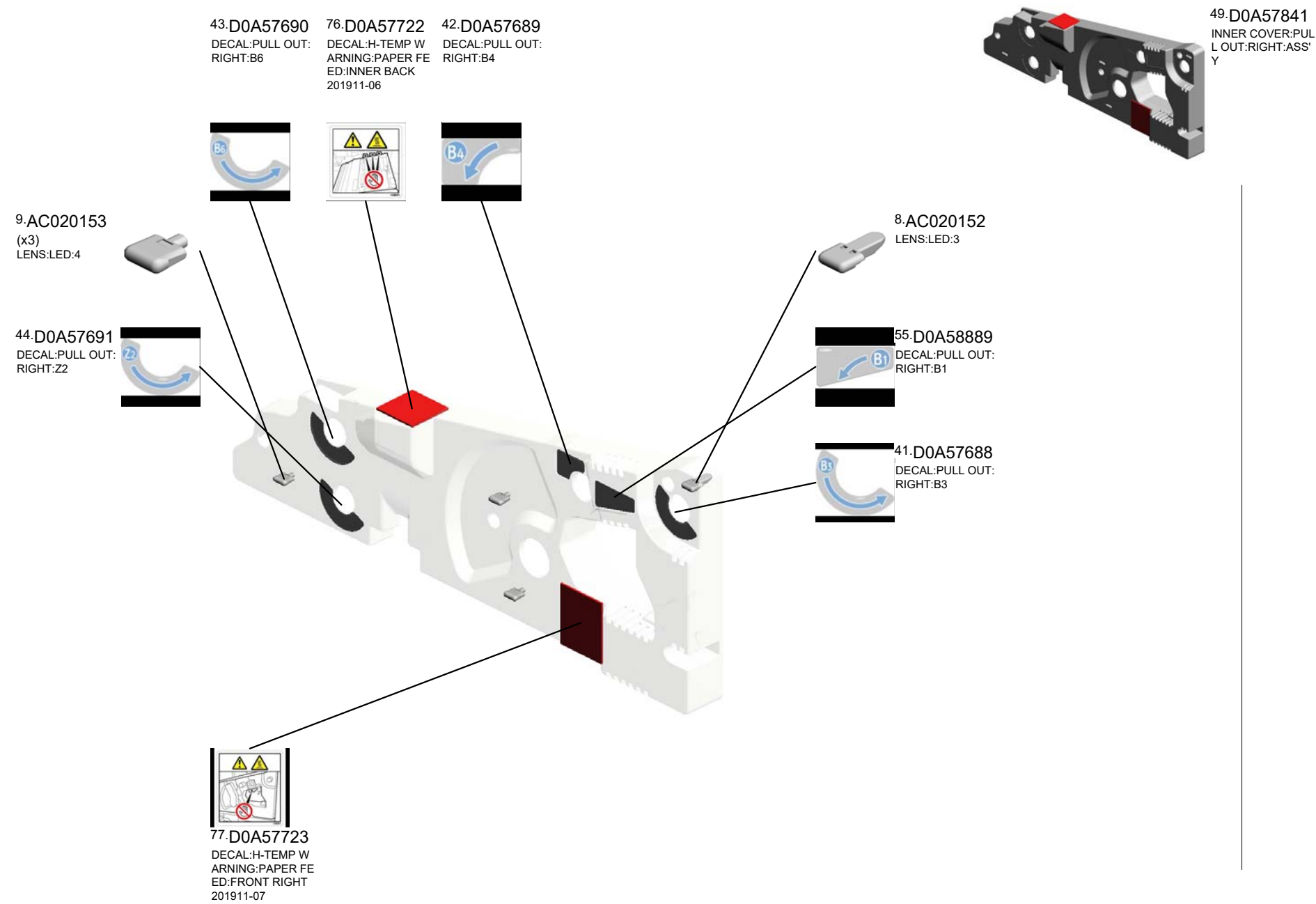
48.D0A57816  
SUPPORTING PLA  
TE:DOOR:FRONT  
RIGHT:ASS'Y

7.54472681  
(x4)  
SNAP RING

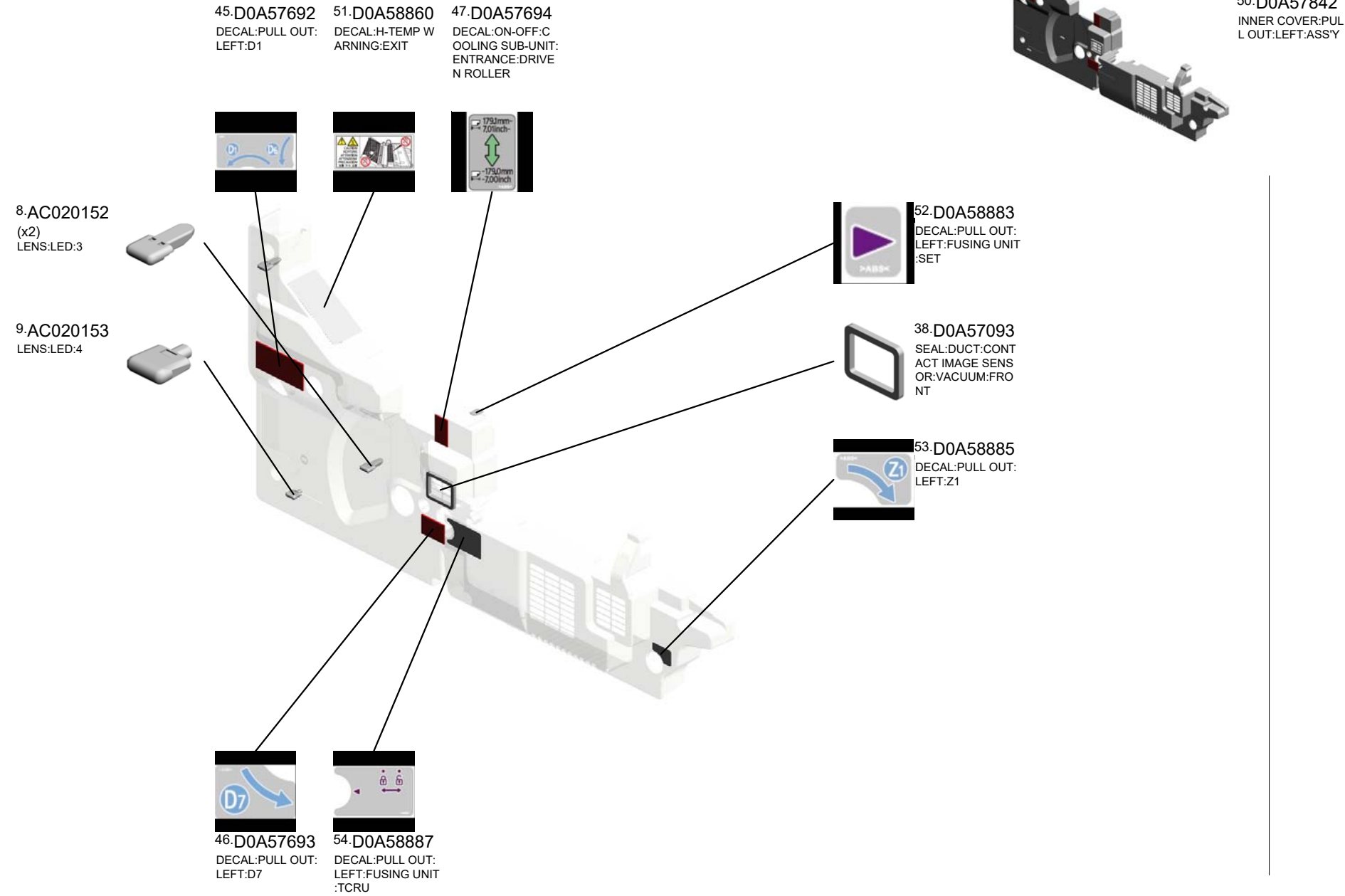
4.08025324  
(x6)  
HEXAGON HEAD T  
APPING SCREW:P  
F:4X10

14.B2341293  
LEVER - SAFETY S  
WITCH

U001\_S014  
INNER COVER:PULL OUT:RIGHT:ASS'Y

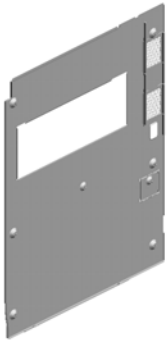
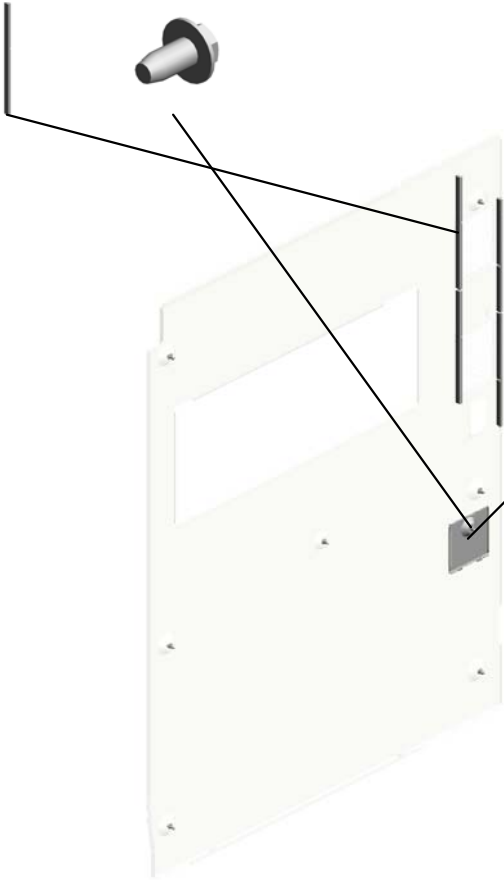


U001\_S015  
INNER COVER:PULL OUT:LEFT:ASS'Y



U001\_S016  
COVER:MAIN:LEFT:ASS'Y

60.D1947720 2.04514008N  
(x4) (x8)  
SEAL:EXTERIOR:E TAPPING SCREW:  
XIT:GUIDE PLATE: 4X8  
ENTRANCE



59.D1947716  
COVER:MAIN:LEFT  
:ASS'Y



33.D0747831  
COVER:CONNECT  
OR:LARGE CAPACI  
TY TRAY

U001\_S017  
COVER:MAIN:RIGHT:ASS'Y

30.D0747828  
CAP:CONNECTOR

74.D0A57806  
COVER:MAIN:RIGH  
T:ASS'Y

32.D0747830  
COVER:LARGE CA  
PACITY TRAY

33.D0747831  
COVER:CONNECT  
OR:LARGE CAPACI  
TY TRAY

31.D0747829  
(x4)  
CAP:JOINT:LARGE  
CAPACITY TRAY

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U001\_S018  
COVER:TONER SUPPLY:UPPER:ASS'Y

4.08025324  
(x3)  
HEXAGON HEAD T  
APPING SCREW:P  
F:4X10

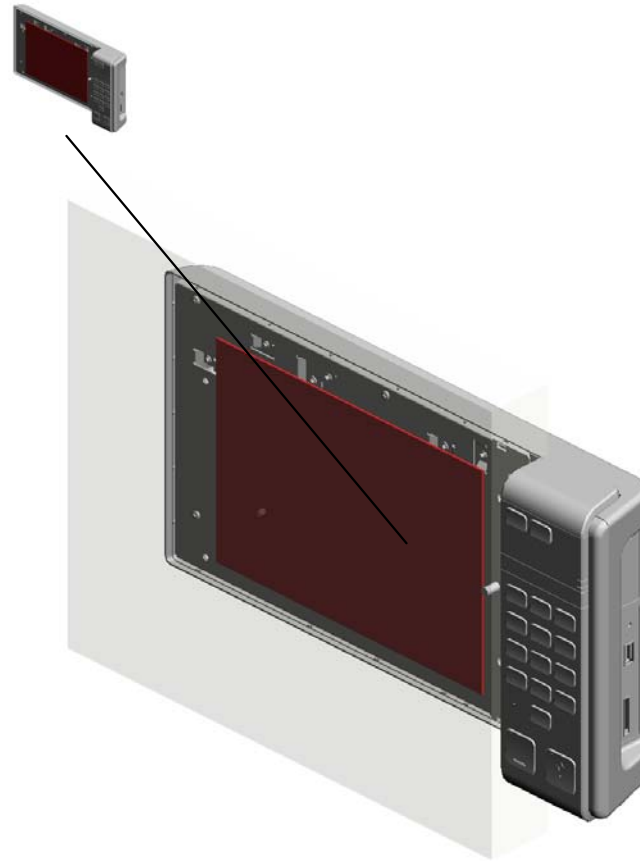


18.D0747753  
COVER:TONER SU  
PLY:UPPER:ASS'  
Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U002.OPERATION

U002 S001  
M0BJ5727  
OPERATION SUB-UNIT:KEY\_  
BOX:ASS'Y

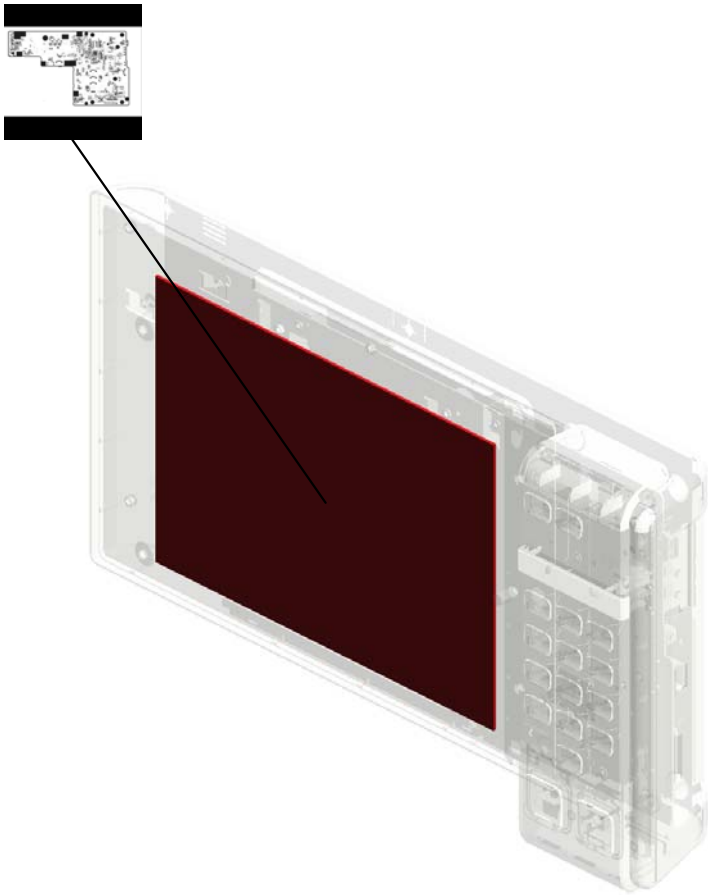


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U002\_S001.OPERATION SUB-UNIT:KEY\_BOX:ASS'Y

U002 S001 S001  
M0BJ5732  
PCB:MAIN:COM:ASS'Y



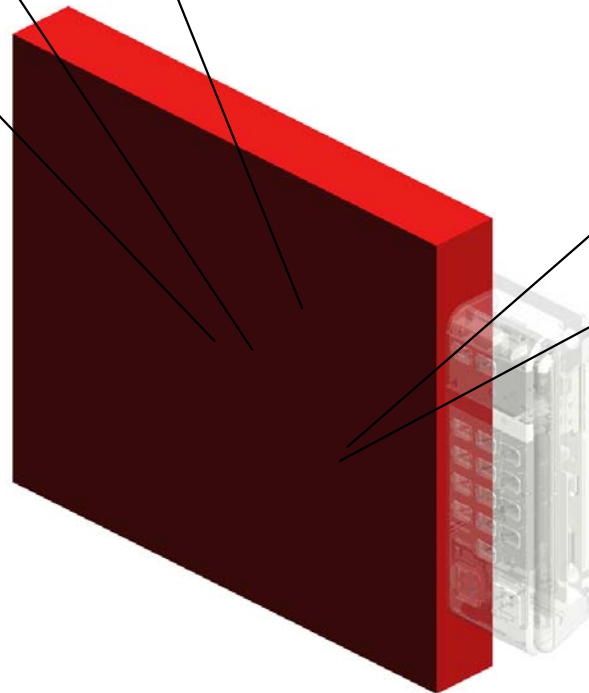
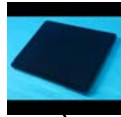
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U002 OPERATION

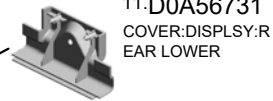
16.M0BJ5780  
DISPLSY:TM170-RI  
X01

12.D0A56840  
SPRING PLATE:OP  
U-DISPLAY

5.03604016N  
SCREW:M4X16



4.03604008N  
(x7)  
SCREW - M4X8



8.11050534  
(x3)  
CLAMP



10.16072247  
FERRITE CORE:K3  
NF-55(N)BK0

2.03530040N(x 6)  
SCREW - M3X4

3.03603006N(x 2)  
SCREW - M3X6

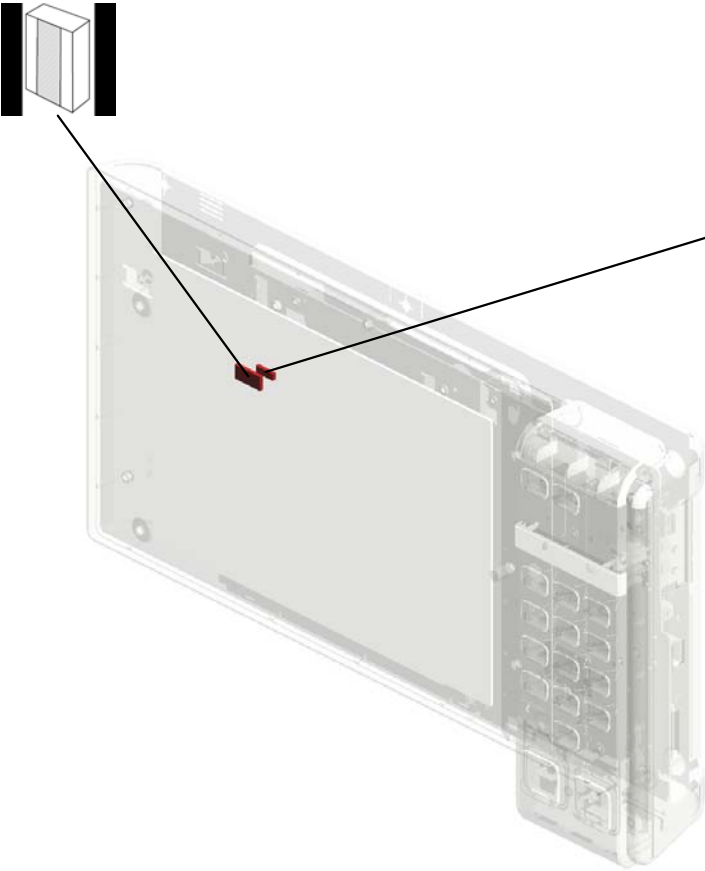
4.03604008N(x 2)  
SCREW - M4X8

5.03604016N(x 7)  
SCREW:M4X16



U002\_S001  
OPERATION SUB-UNIT:KEY\_BOX:ASS'Y

14.D0A56843  
GASKET:H5.5:W8:L  
17



13.D0A56842  
GASKET:H1:W5:L1  
3



6.11050508  
(x2)  
HARNESS CLAMP -  
LWS-0711



7.11050511  
HARNESS CLAMP -  
LWS-0306ZC



8.11050534  
(x2)  
CLAMP



9.11050692  
CLAMP:LES-0503

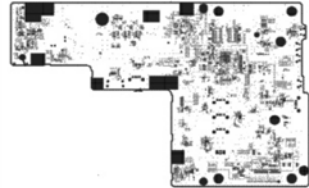


19.M0BJ5727  
[A]  
OPERATION SUB-  
UNIT:KEY\_BOX:AS  
S'Y  
201809-03 O/O



M0BJ5722  
[A]  
OPERATION SUB-  
UNIT:KEY\_BOX:AS  
S'Y  
201809-03 O/O

U002\_S001\_S001  
PCB:MAIN:COM:ASS'Y



24.M0BJ5732  
[A]  
PCB:MAIN:COM:AS  
S'Y  
201907-08 O/O

1.03520040N(x 1)  
SCREW M2X4



M0BJ5730  
[A]  
PCB:MAIN:COM:AS  
S'Y  
201907-08 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U003.LASER UNIT

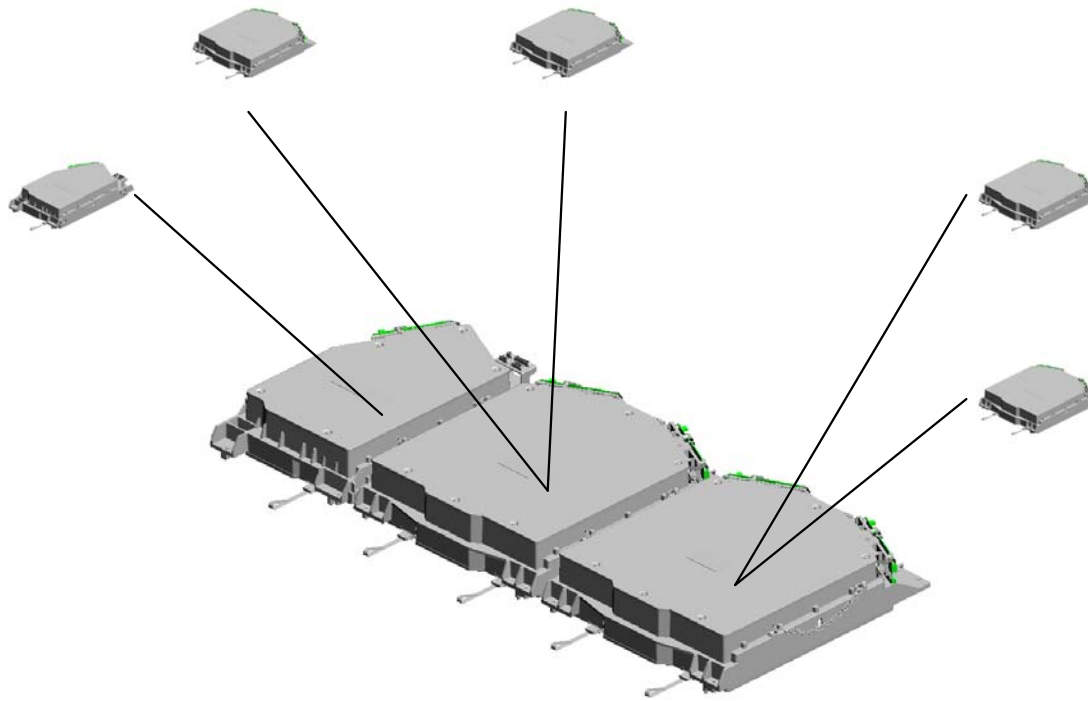
U003 S001  
D0A51801  
OPTICAL WRITING UNIT:4ST  
:ASS'Y

U003 S004  
D0A51801  
OPTICAL WRITING UNIT:4ST  
:ASS'Y

U003 S003  
D0A51806  
(Pro C7200SX/C7210SX/C720  
0X/C7210X):OPTICAL WRITIN  
G UNIT:SST:ASS'Y

U003 S002  
D0A51801  
OPTICAL WRITING UNIT:4ST  
:ASS'Y

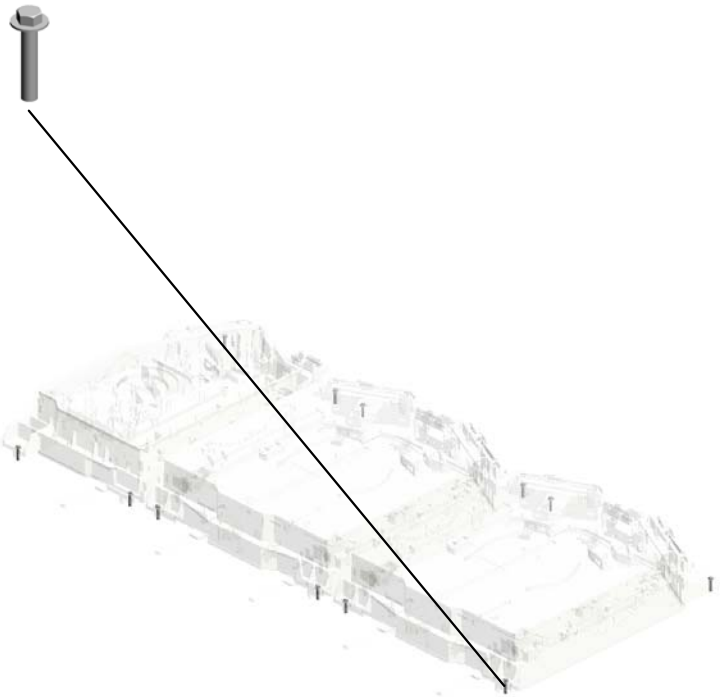
U003 S005  
D0A51801  
OPTICAL WRITING UNIT:4ST  
:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U003  
LASER UNIT

3-03604020N  
(x20)  
SCREW:M4X20



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

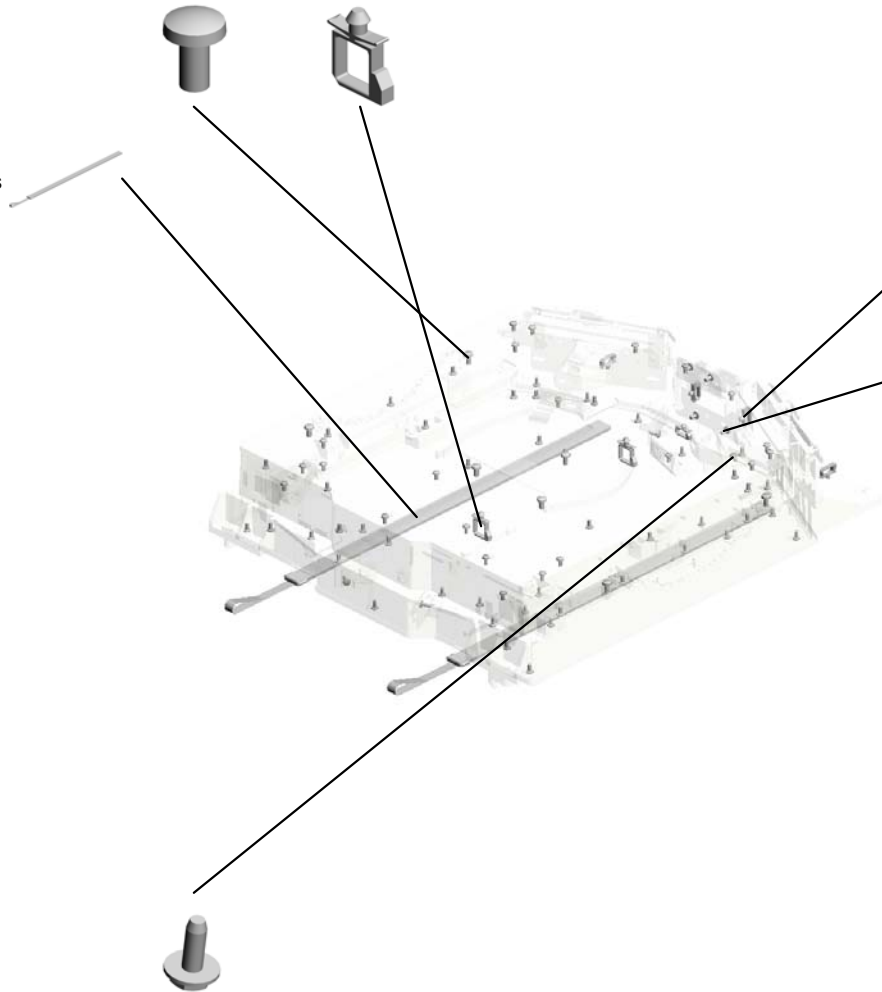
U003\_S001  
OPTICAL WRITING UNIT:4ST:ASS'Y

2.03540080N 8.11050763  
(x7) (x2)  
SCREW:M4X8 CLAMP:LWS-1211A

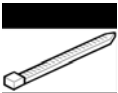


10.D0A51801  
OPTICAL WRITING  
UNIT:4ST:ASS'Y

9.D0742020  
(x2)  
SHIELD GLASS:AS  
S'Y



7.11050760  
(x5)  
CLAMP:LWSM-051  
1A



5.11050042  
(x16)  
WIRE BAND

1.03530060N  
(x72)  
BIND SCREW - M3  
X6

1.03530060N(x 2)  
BIND SCREW - M3X6

4.04523008N  
(x4)  
TAPPING SCREW -  
M3X8

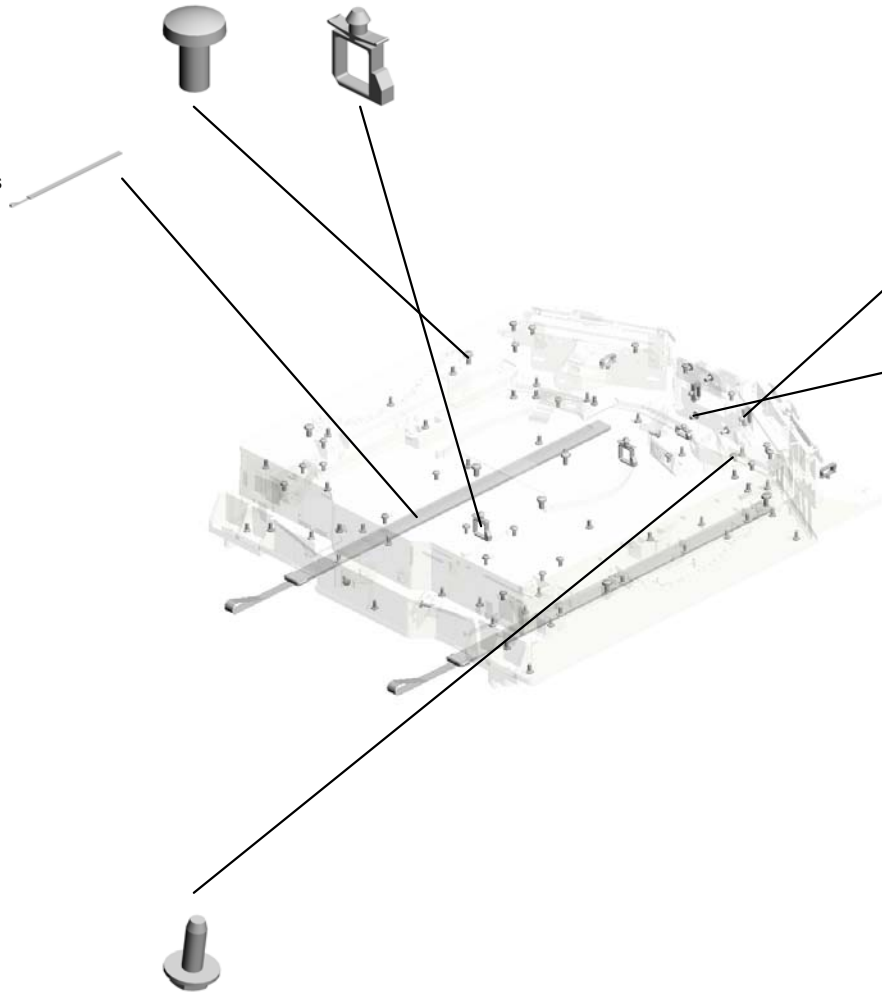
U003\_S002  
OPTICAL WRITING UNIT:4ST:ASS'Y

2.03540080N 8.11050763  
(x7) (x2)  
SCREW:M4X8 CLAMP:LWS-1211A

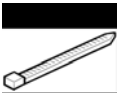


10.D0A51801  
OPTICAL WRITING  
UNIT:4ST:ASS'Y

9.D0742020  
(x2)  
SHIELD GLASS:AS  
S'Y



7.11050760  
(x5)  
CLAMP:LWSM-051  
1A



5.11050042  
(x16)  
WIRE BAND

1.03530060N  
(x73)  
BIND SCREW - M3  
X6

1.03530060N(x 1)  
BIND SCREW - M3X6

4.04523008N  
(x4)  
TAPPING SCREW -  
M3X8



U003\_S003  
(Pro C7200SX/C7210SX/C7200X/C7210X):OPTICAL WRITING UNIT:SST:ASS'Y

2.03540080N (x7)  
SCREW:M4X8

1.03530060N (x41)  
BIND SCREW - M3  
X6

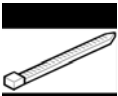


11.D0A51806  
(Pro C7200SX/C7210SX/C7200X/C7210X):OPTICAL WRITING UNIT:SST:ASS'Y

8.11050763 (x4)  
CLAMP:LWS-1211A



6.11050724  
CLAMPS:WES-1210

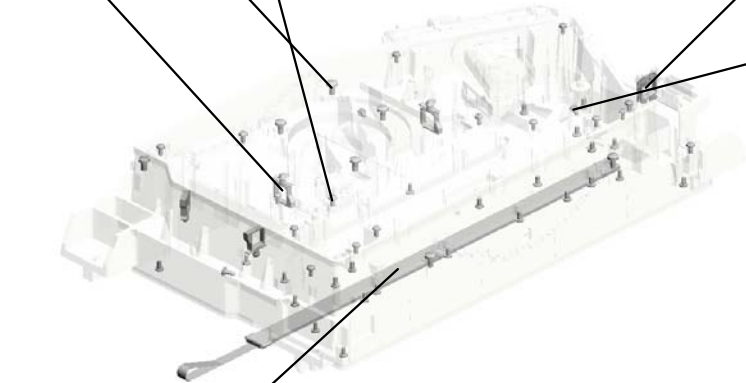


5.11050042 (x13)  
WIRE BAND

4.04523008N (x2)  
TAPPING SCREW - M3X8



1.03530060N(x 3)  
BIND SCREW - M3X6



9.D0742020  
SHIELD GLASS:ASS'Y



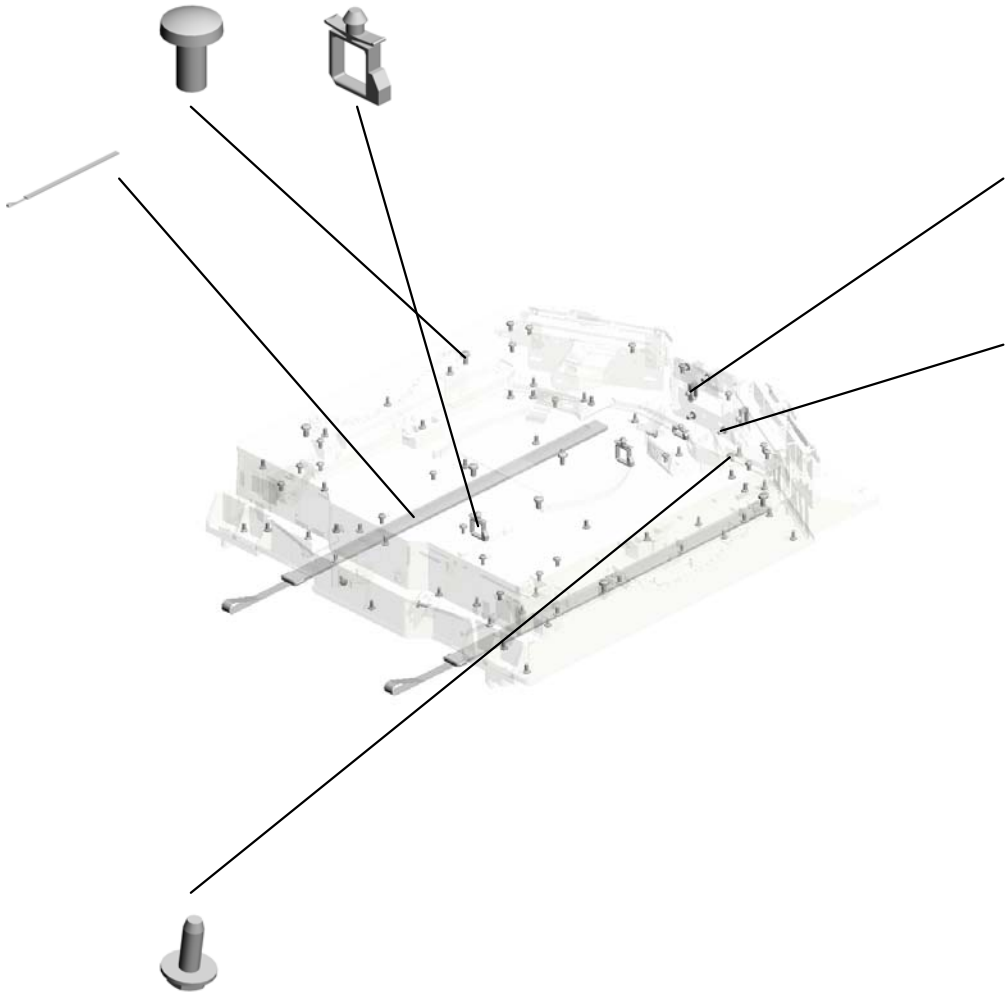
U003\_S004  
OPTICAL WRITING UNIT:4ST:ASS'Y

2.03540080N 8.11050763  
(x7) (x2)  
SCREW:M4X8 CLAMP:LWS-1211A

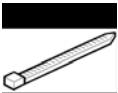


10.D0A51801  
OPTICAL WRITING  
UNIT:4ST:ASS'Y

9.D0742020  
(x2)  
SHIELD GLASS:AS  
S'Y



7.11050760  
(x5)  
CLAMP:LWSM-051  
1A



5.11050042  
(x16)  
WIRE BAND

1.03530060N  
(x72)  
BIND SCREW - M3  
X6

1.03530060N(x 2)  
BIND SCREW - M3X6

4.04523008N  
(x4)  
TAPPING SCREW -  
M3X8

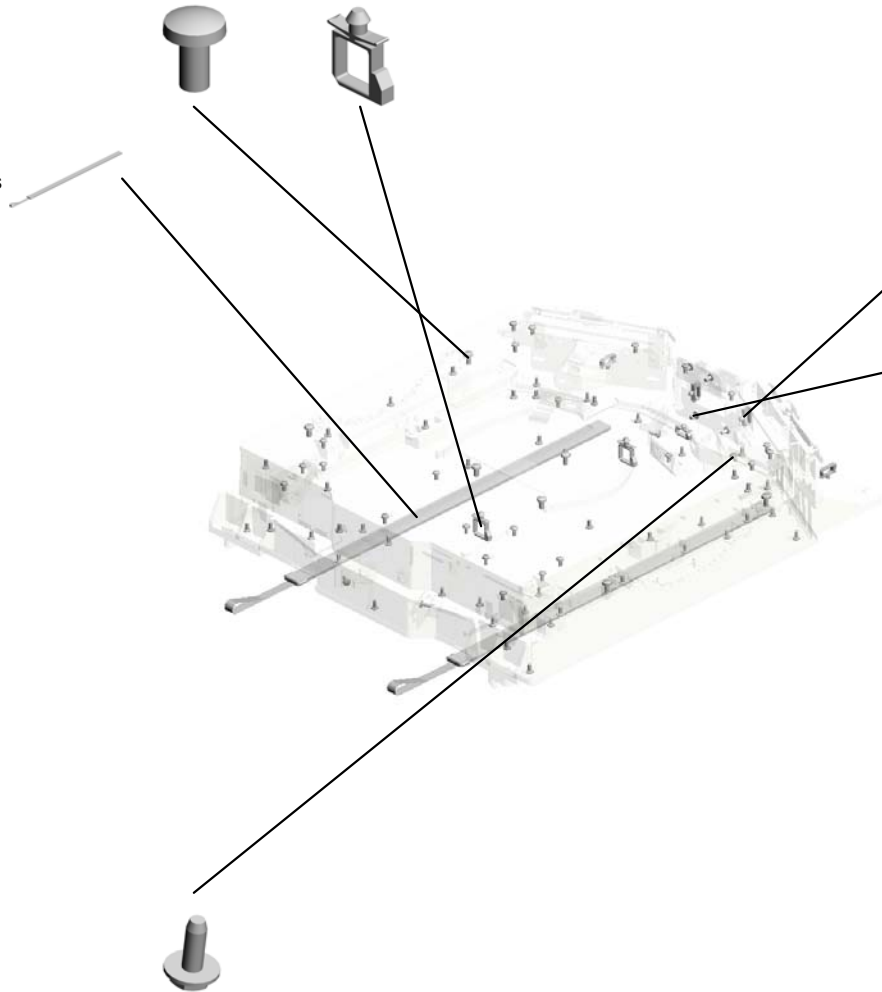
U003\_S005  
OPTICAL WRITING UNIT:4ST:ASS'Y

2.03540080N 8.11050763  
(x7) (x2)  
SCREW:M4X8 CLAMP:LWS-1211A



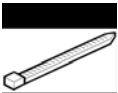
10.D0A51801  
OPTICAL WRITING  
UNIT:4ST:ASS'Y

9.D0742020  
(x2)  
SHIELD GLASS:AS  
S'Y



7.11050760  
(x5)  
CLAMP:LWSM-051  
1A

1.03530060N  
(x73)  
BIND SCREW - M3  
X6

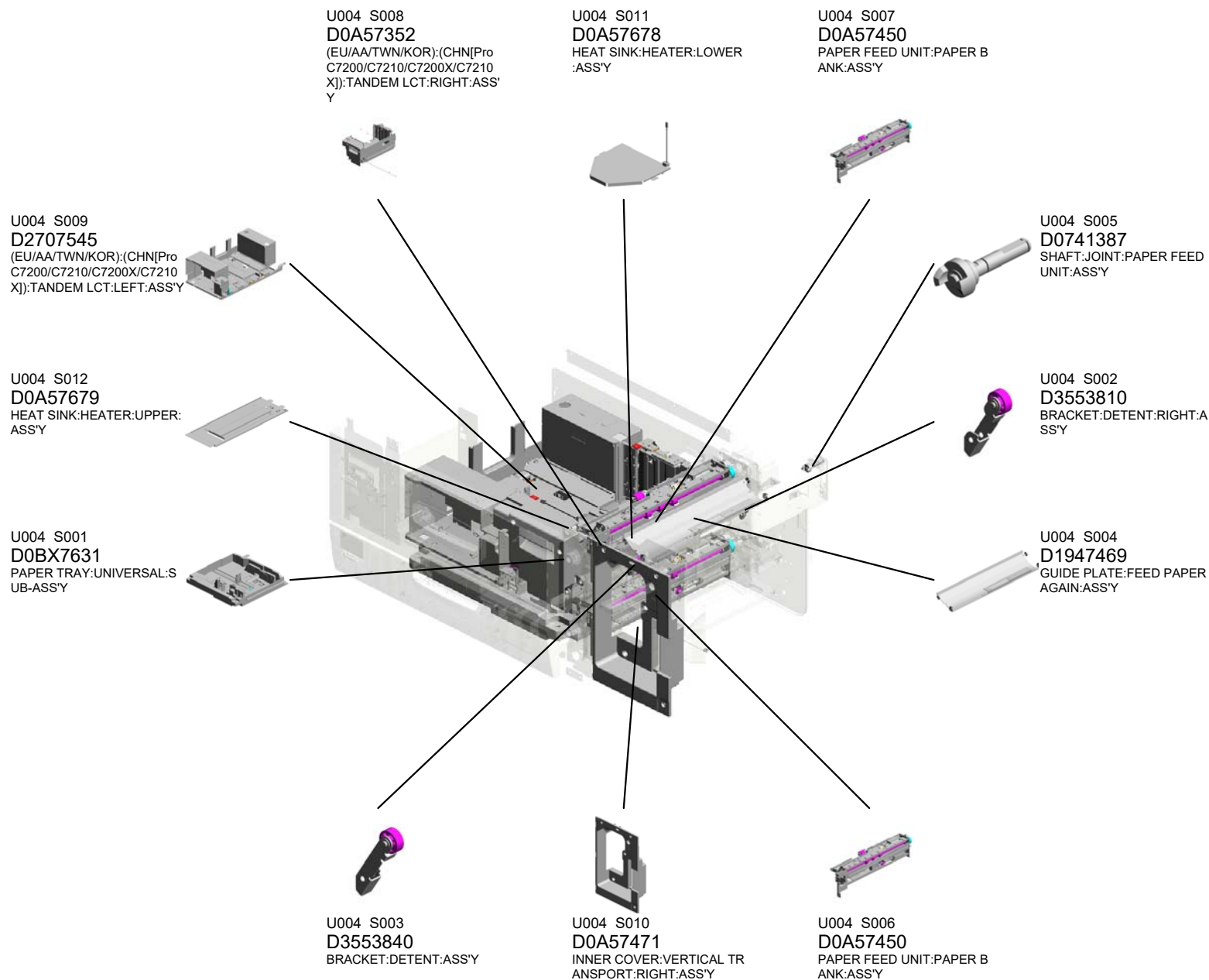


5.11050042  
(x16)  
WIRE BAND

1.03530060N(x 1)  
BIND SCREW - M3X6

4.04523008N  
(x4)  
TAPPING SCREW -  
M3X8

# U004.PAPER FEED

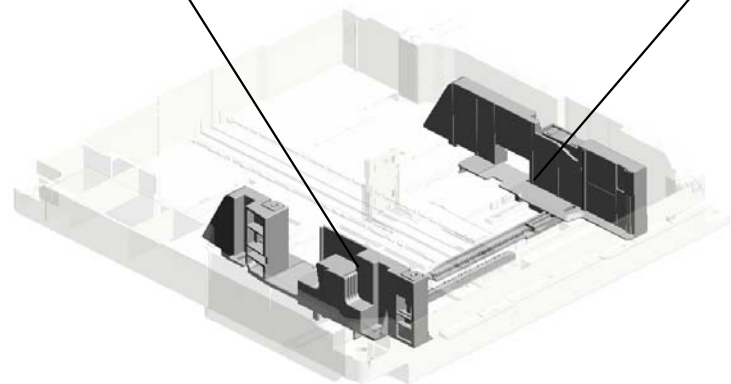


# U004\_S001.PAPER TRAY:UNIVERSAL:SUB-ASS'Y

U004 S001 S002  
D1316777  
SIDE FENCE:FRONT:ASS'Y



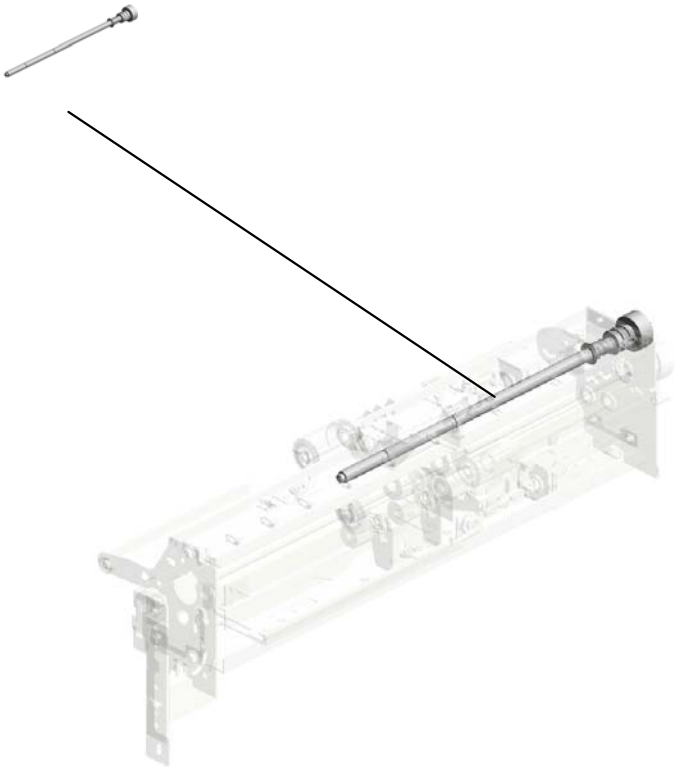
U004 S001 S001  
D1316775  
SIDE FENCE:REAR:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

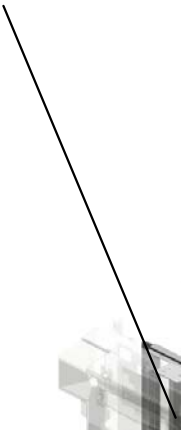
U004\_S007.PAPER FEED UNIT:PAPER BANK:ASS'Y

U004 S007 S001  
D0747527  
SHAFT:FEED:ASS'Y

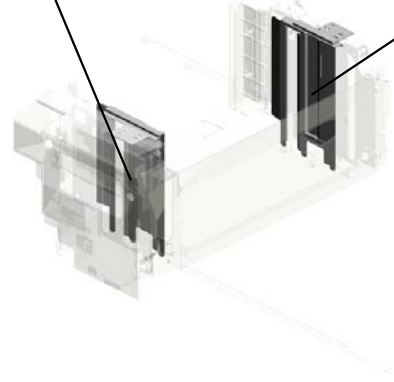
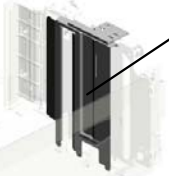


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004 S008 S001  
B2346686  
SIDE FENCE - RIGHT FRONT

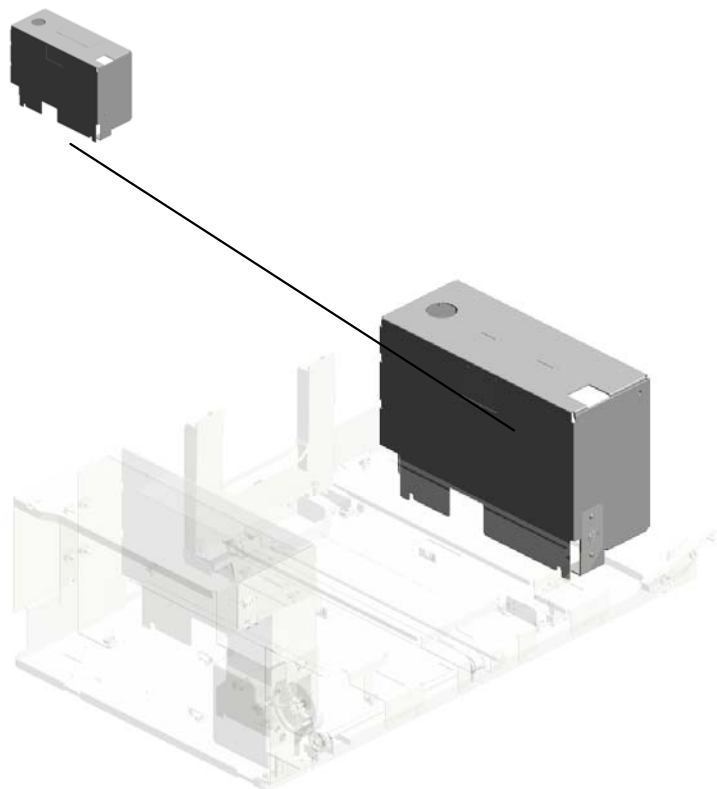


U004 S008 S002  
B2346691  
SIDE FENCE:TANDEM LCT:R  
IGHT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004 S009 S001  
D0A57144  
SIDE FENCE:TANDEM LCT:L  
EFT REAR:ASSY

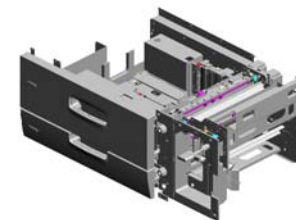


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U004 PAPER FEED

24.04544008Q (x19) TAPPING SCREW - M4X8  
 9.03604008N (x4) SCREW - M4X8  
 5.03540040N (x2) SCREW-M4X4  
 28.07200030E (x3) RETAINING RING - M3  
 6.03540060N (x11) SCREW-M4X6



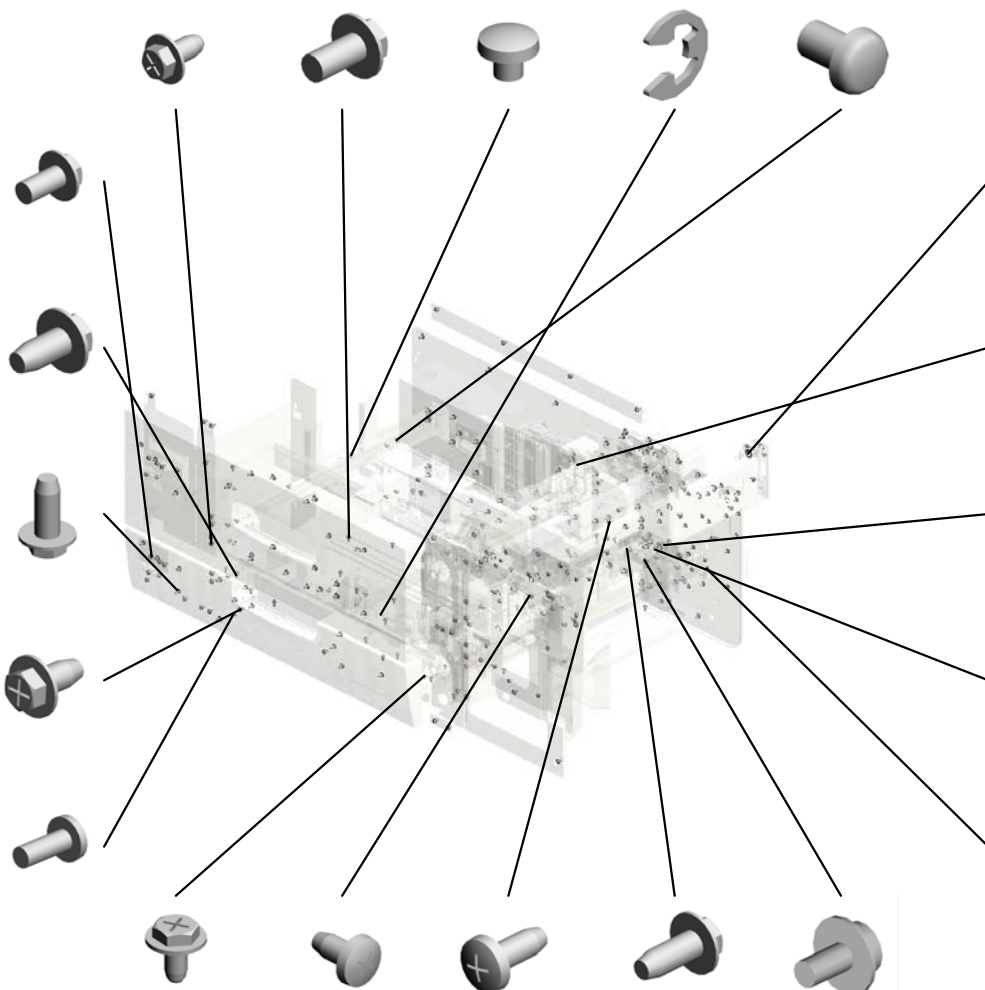
8.03604006N (x6) SCREW - M4X6

16.04514008N (x107) TAPPING SCREW: 4X8

12.04504008N (x32) TAPPING SCREW - M4X8

14.04513008N (x4) TAPPING SCREW - M3X8

4.03530080N SCREW:M3X8



27.07080080N WASHER-DIA8

50.11050761 (x2) CLAMP:LWS-0511A

29.07200040E (x11) RETAINING RING - M4

4.03530080N(x 1) SCREW:M3X8  
 14.04513008N(x 1) TAPPING SCREW - M3X8  
 16.04514008N(x 3) TAPPING SCREW:4X8  
 29.07200040E(x 7) RETAINING RING - M4

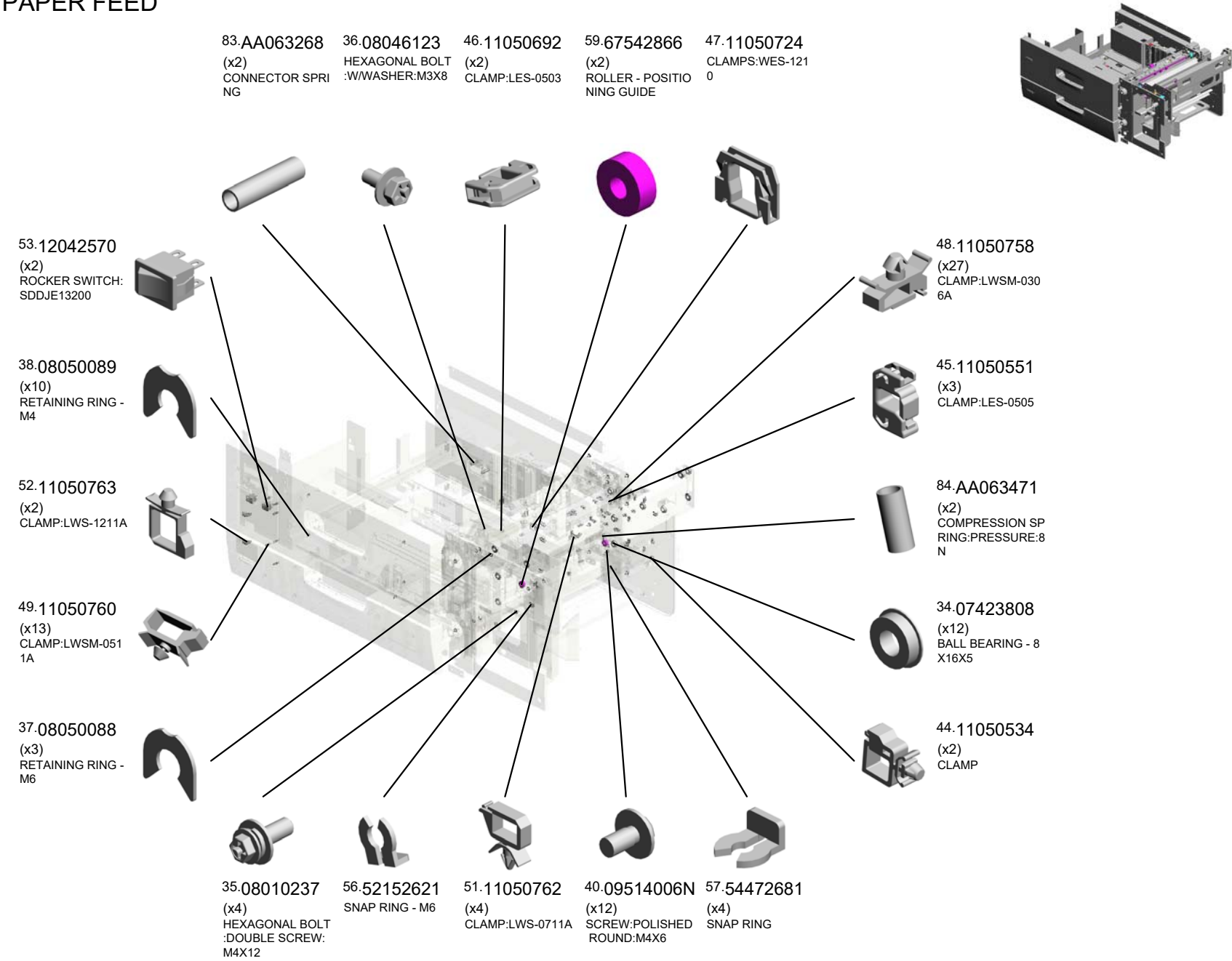
33.07413708 (x4) BALL BEARING - 8 X12X3.5MM

31.07200060E (x24) RETAINING RING - M6

7.03603006N (x59) SCREW - M3X6

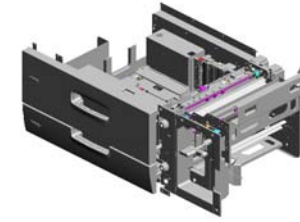
23.04544006Q (x2) TAPPING SCREW: 4X6  
 21.04534008N (x2) BINDING SELF TAPPING SCREW:4X8  
 19.04524010N (x3) BINDING SELF-TAPPING SCREW:4X10  
 17.04514010N (x8) TAPPING SCREW: 4X10  
 15.04514006N (x14) TAPPING SCREW - 4X6

U004  
PAPER FEED



# U004 PAPER FEED

106.AA148777 SHAFT:ARM:LINK  
98.AA143585 SHAFT:MISFEED R  
EMOVAL:UPPER  
102.AA143797 (x2)  
CONNECTOR GUI  
DE PIN  
88.AA080265 (x3)  
BUSHING:6X8X5  
94.AA140912 SCREW - 8X14X2.8



103.AA143872  
(x8)  
SCREW:DIA6:M4

87.AA063695  
(x4)  
COMPRESSION SP  
RING:GRIP

95.AA140937  
SHAFT:GRIP:LOW  
ER

104.AA143883  
SHAFT:STOPPER:  
PAPER TRAY

101.AA143718  
STEPPED SCREW  
- M4

92.AA132203  
SPACER - 6MM

96.AA143550  
(x2)  
SCREW:DIA4:M3

105.AA148776  
SHAFT:DRIVE

89.AA080346  
(x2)  
BUSHING:FLANGE  
TYPE:DIA6

86.AA063694  
(x2)  
COMPRESSION SP  
RING:HANDLE

99.AA143586  
SHAFT:MISFEED R  
EMOVAL:LOWER

97.AA143569  
(x2)  
SCREW

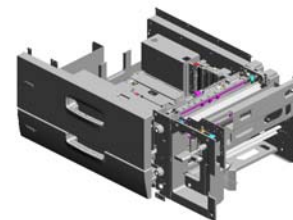
100.AA143587  
SHAFT:MISFEED R  
EMOVAL:VERTICA  
L TRANSPORT

91.AA084059  
(x8)  
BALL BEARING HO  
LDER

85.AA063693  
(x6)  
COMPRESSION SP  
RING:PRESSURE:  
DRIVEN ROLLER

# U004 PAPER FEED

147.B0656136 (x2) TRAY LOCK ARM  
 118.AB017726 GEAR/TIMING PULLEY - 20Z/20T  
 142.AW500010 PUSH SWITCH  
 143.AW500045 PUSH SWITCH  
 154.B0656769 LOCK ARM



107.AA148778  
SHAFT:ARM:PLATE

138.AG050101  
(x2)  
KNOB - MISFEED REMOVAL

152.B0656591  
PAPER TRAY HOLDER BASE

125.AC020153  
(x2)  
LENS:LED:4

146.B0042995  
(x2)  
CAP - POSITIONING

137.AG050100  
KNOB - TRANSPORT ROLLER

117.AB017725  
(x2)  
GEAR/TIMING PULLEY - 20Z/20T

127.AF020740  
(x2)  
TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE

133.AF022165  
(x3)  
TRANSPORT ROLLER - DRIVEN

144.AX040199  
DC MOTOR:RISING TRAY:ASS'Y

128.AF020741  
TRANSPORT ROLLER:GRIP:DRIVE

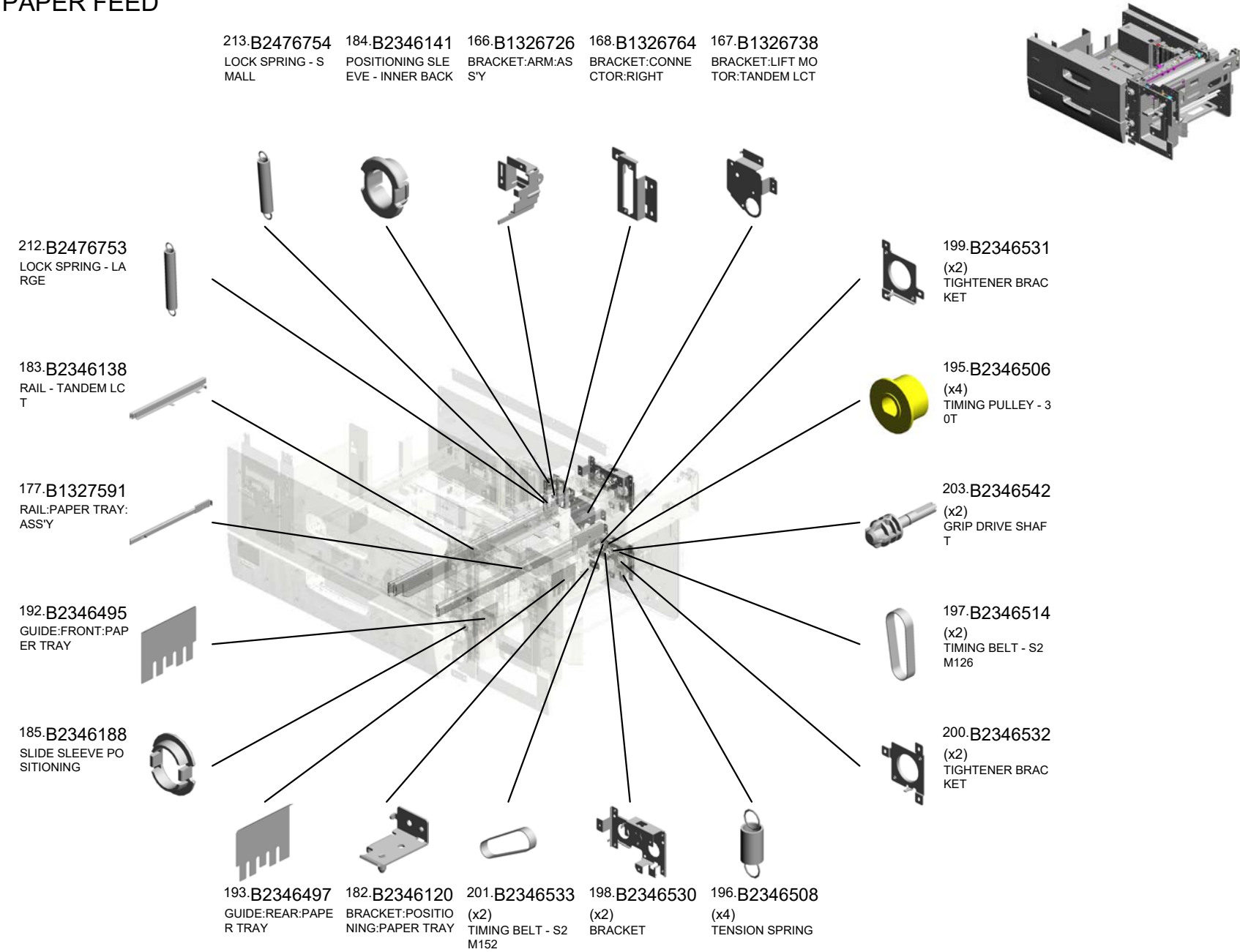
110.AA161172  
CUSHION:GUIDE PLATE

131.AF020786  
TRANSPORT ROLLER:EXIT:PAPER BANK:DRIVE

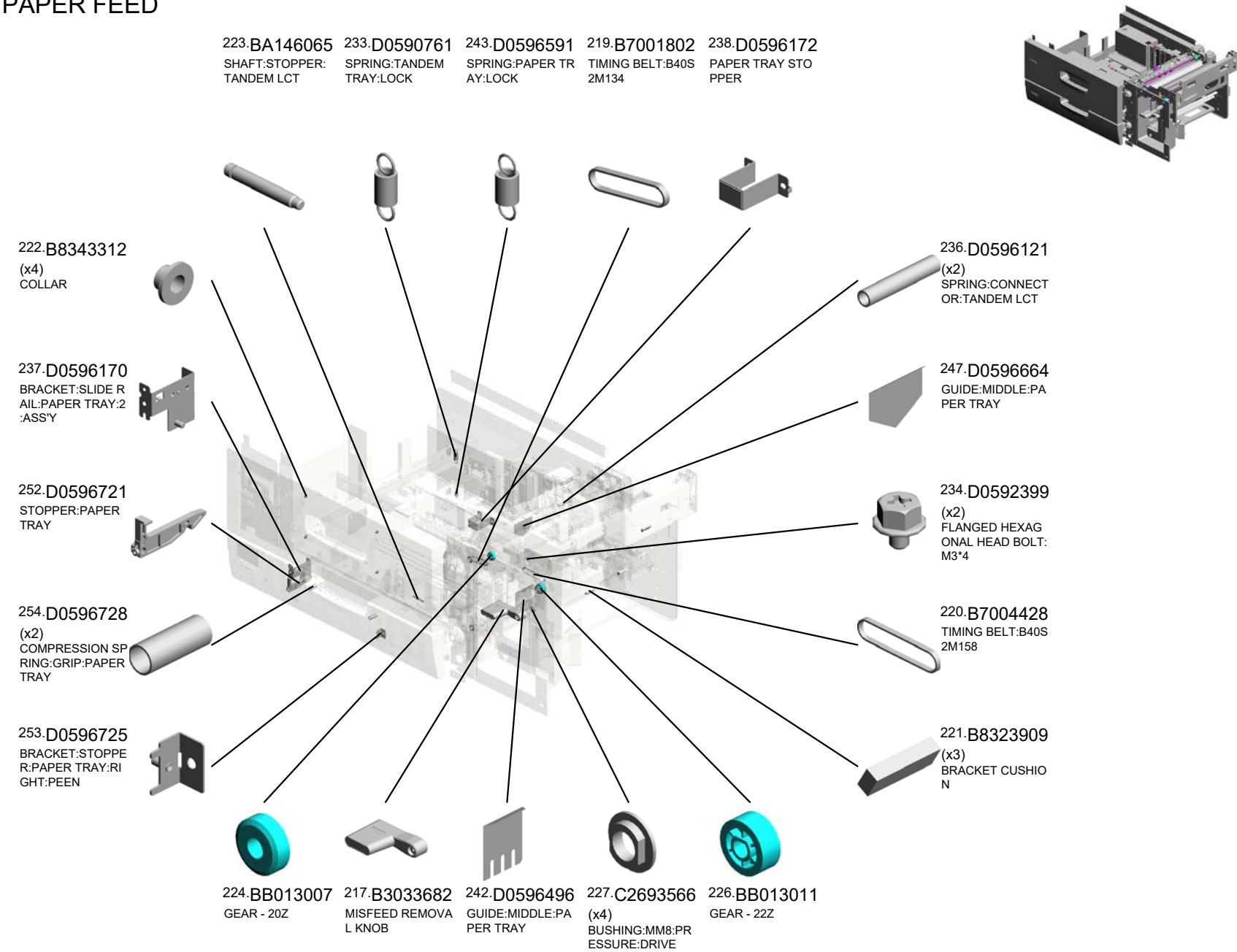
145.AX040276  
(x4)  
STEPPER MOTOR:MM56:TRANSPORT

111.AA161180  
(x4)  
CUSHION:DC STEPPER MOTOR

U004  
PAPER FEED



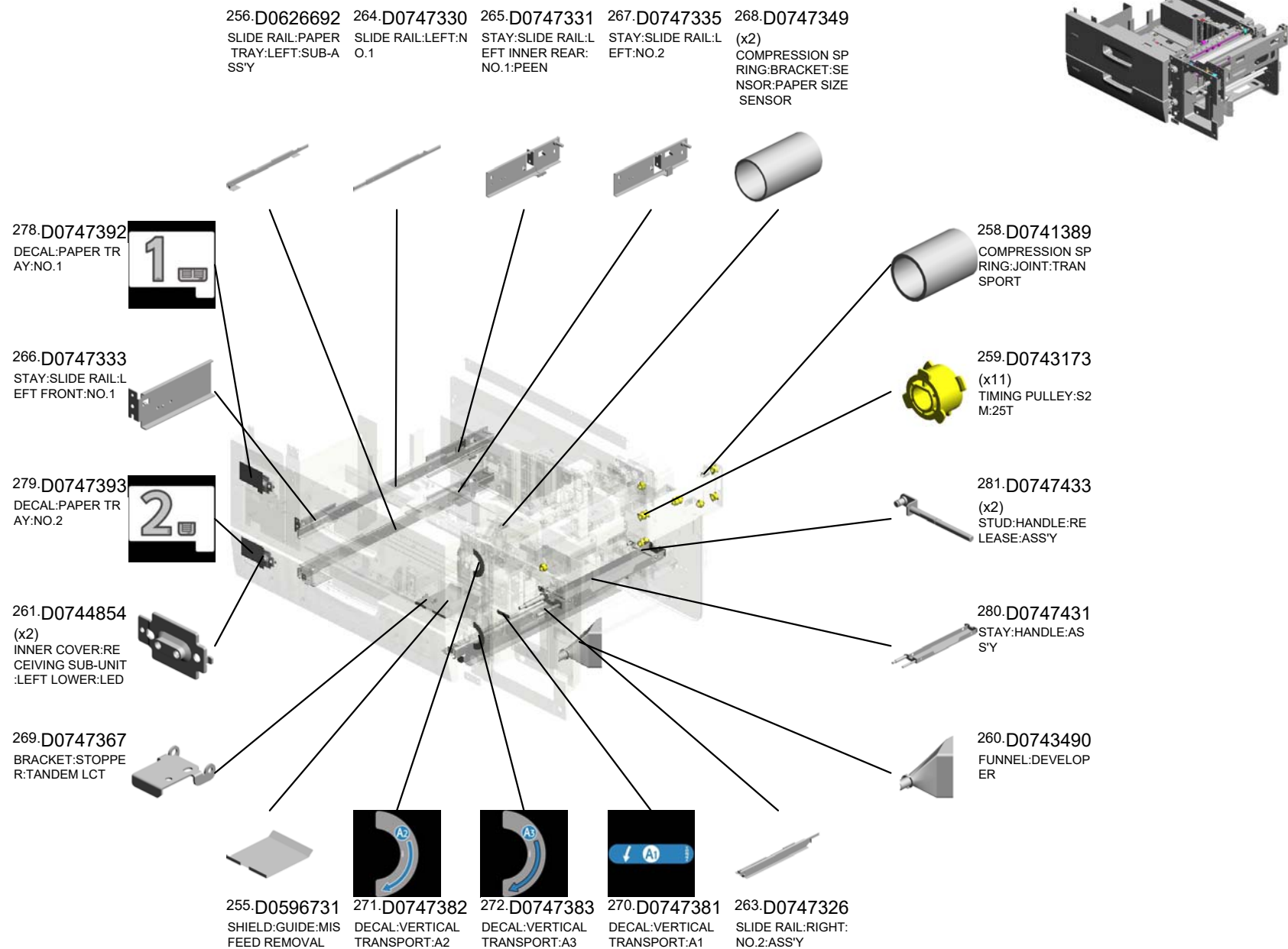
U004  
PAPER FEED



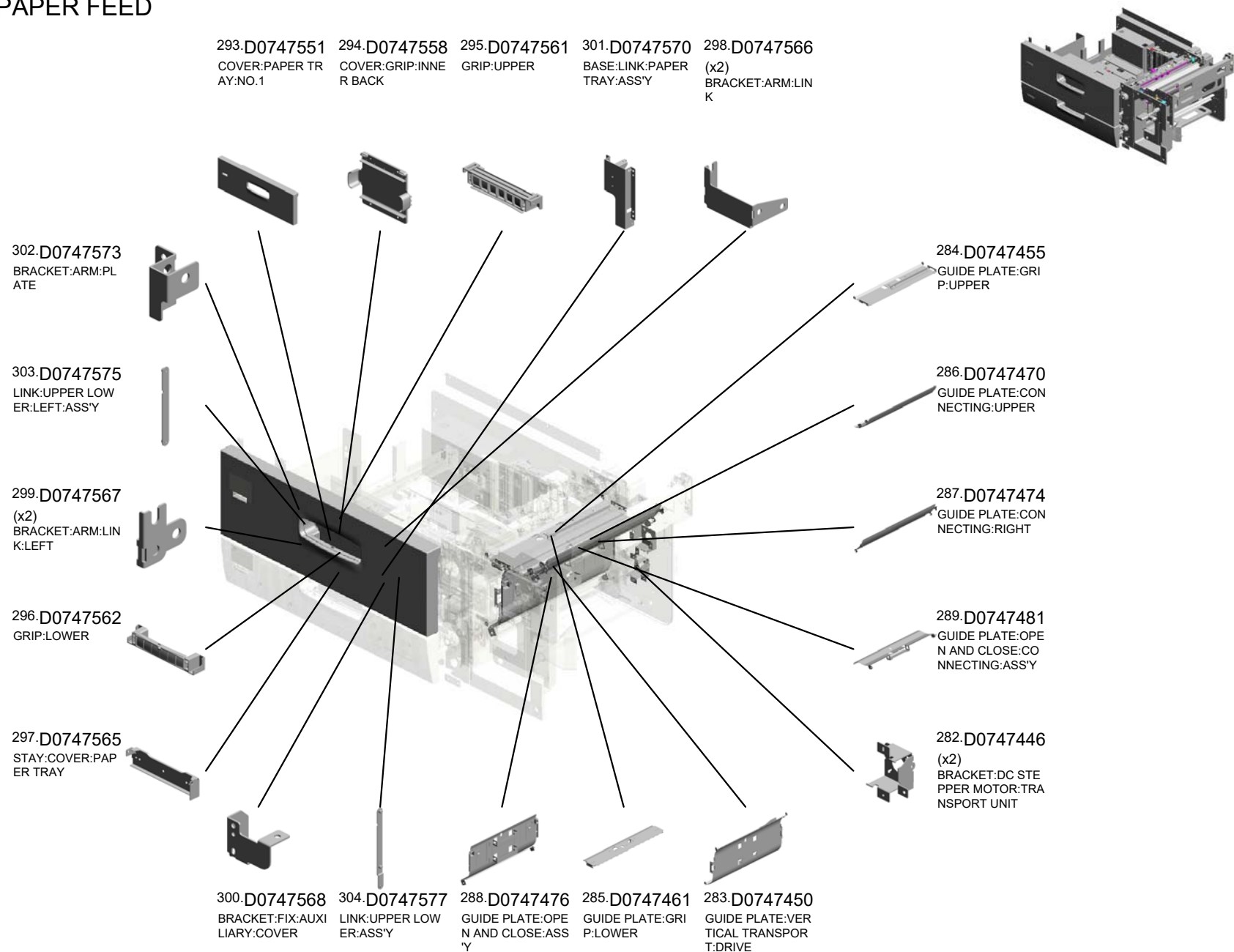
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U004 PAPER FEED



# U004 PAPER FEED

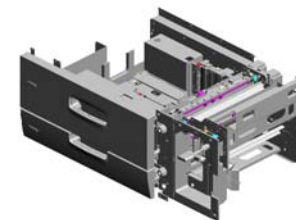


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U004 PAPER FEED

345.D5165200 (x4) PCB:LED:ASS'Y  
323.D1945941 STAY:SLIDE RAIL:LEFT FRONT  
310.D0747606 GRIP:PAPER TRAY:NO.2  
309.D0747603 PLATE:GRIP:PAPE R TRAY:NO.2  
318.D1316511 BRACKET:CONNE CTOR:LEFT



312.D0747609 (x2) PROTECTION:COVER:LED

343.D5161261 (x2) COVER:LED

344.D5161453 (x2) DIFFUSION PLATE:LED

308.D0747601 COVER:PAPER TRAY:NO.2

311.D0747607 ARM:PAPER TRAY:GRIP

305.D0747579 STOPPER:TANDEM LCT

329.D2236231 DC SOLENOID:LOCK:ASS'Y

333.D2416290 (x3) LED:RED

313.D0747659 COVER:FUNNEL:DEVELOPER

330.D2236233 DC SOLENOID:COUPLING:ASS'Y

324.D1947346 DC MOTOR:RISE/TANDEM LCT:ASS'Y:19.2W:BRUSH

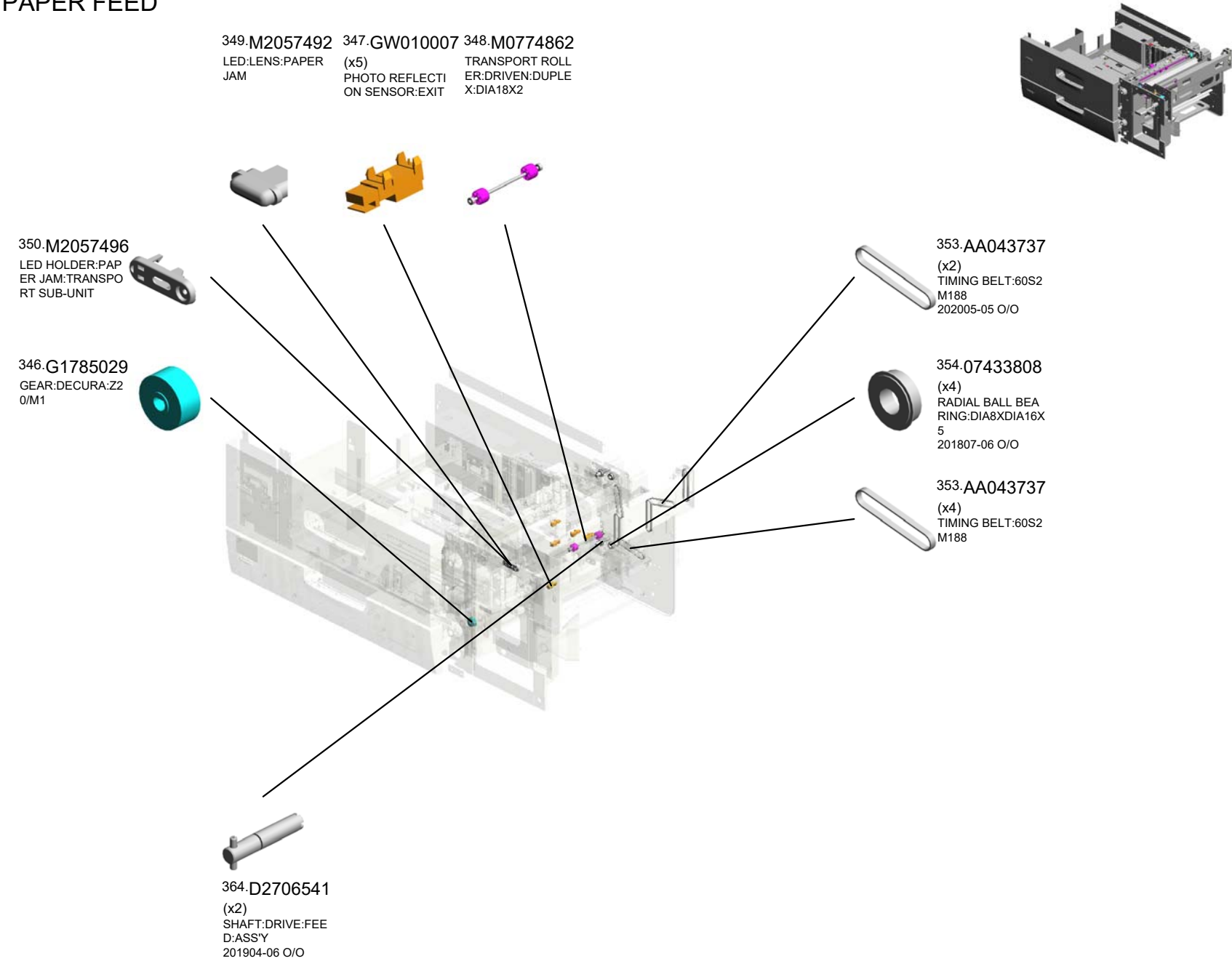
342.D3553858 (x2) TORSION SPRING:GUIDE PLATE:16N

339.D3553828 (x2) HOLDER:STAY:GUIDE PLATE

322.D1942999 (x2) DC STEPPER MOTOR:PAPER TRANSPORT MD:MM42:ASS'Y

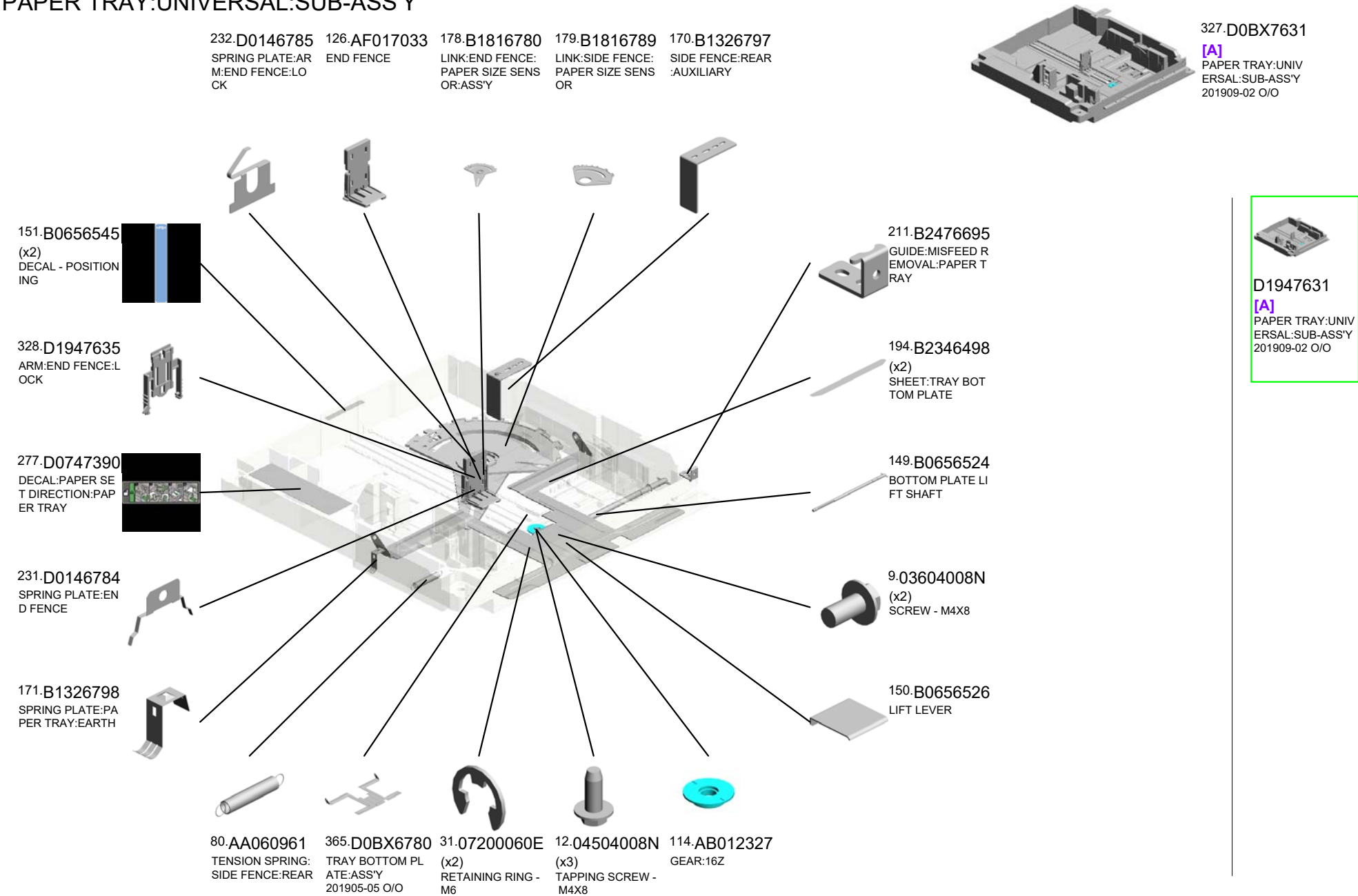
341.D3553844 (x4) SHOE:HANDLE:RELEASE

U004  
PAPER FEED



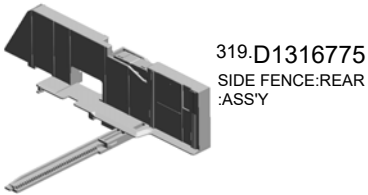
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S001  
PAPER TRAY:UNIVERSAL:SUB-ASS'Y

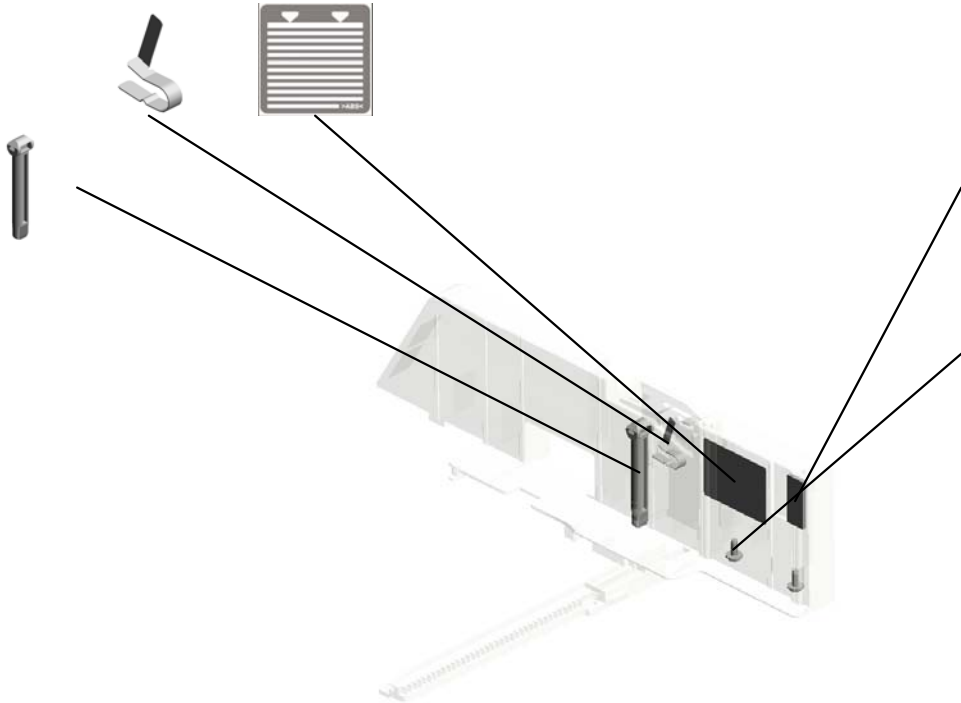


U004\_S001\_S001  
SIDE FENCE:REAR:ASS'Y

65.A2672857 74.AA001597  
SPRING PLATE - SI DECAL:SIDE FENC  
DE FENCE E:REAR



66.A2672859  
SIDE FENCE STOP  
PER



181.B2342864  
PAD:CLEANER

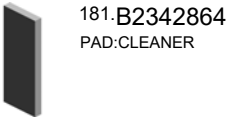
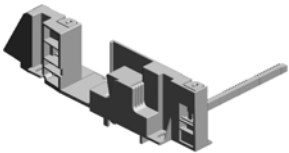
11.04503008N  
(x2)  
TAPPING SCREW -  
M3X8

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S001\_S002  
SIDE FENCE:FRONT:ASS'Y

169.B1326791 60.A1342978  
(x2) SPRING PLATE  
PLATE:SIDE FENC  
E

320.D1316777  
SIDE FENCE:FRON  
T:ASS'Y



181.B2342864  
PAD:CLEANER

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S002  
BRACKET:DETENT:RIGHT:ASS'Y

28.07200030E  
(x2)  
RETAINING RING -  
M3



338.D3553810  
BRACKET:DETENT  
:RIGHT:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S003  
BRACKET:DETENT:ASS'Y

28.07200030E  
(x2)  
RETAINING RING -  
M3



340.D3553840  
BRACKET:DETENT  
:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S004  
GUIDE PLATE:FEED PAPER AGAIN:ASS'Y



325.D1947469  
GUIDE PLATE:FEED PAPER AGAIN:ASS'Y

7.03603006N(x 2)  
SCREW - M3X6

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U004\_S005  
SHAFT:JOINT:PAPER FEED UNIT:ASS'Y

30.07200050E  
RETAINING RING -  
M5

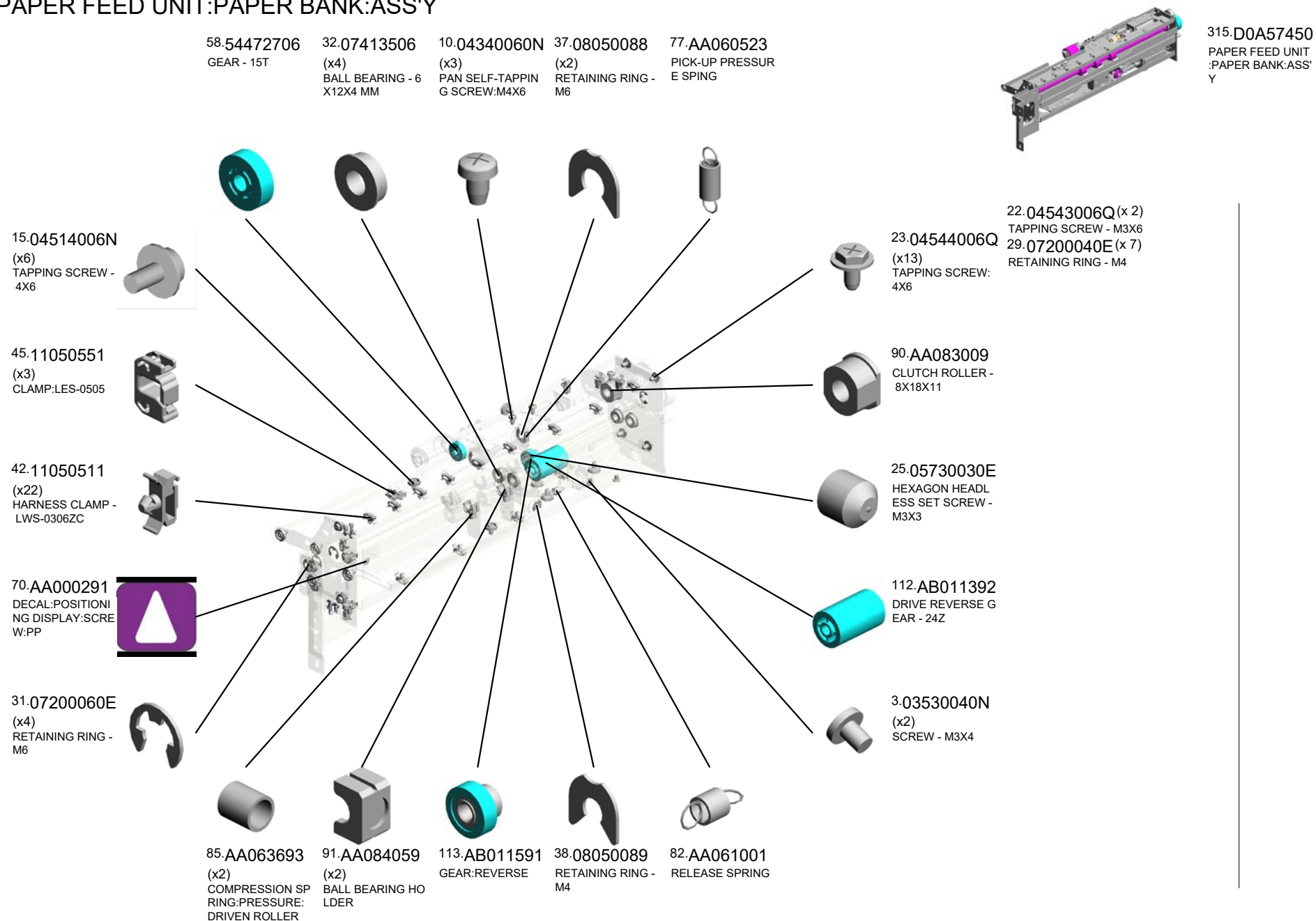


257.D0741387  
SHAFT:JOINT:PAP  
ER FEED UNIT:AS  
S'Y

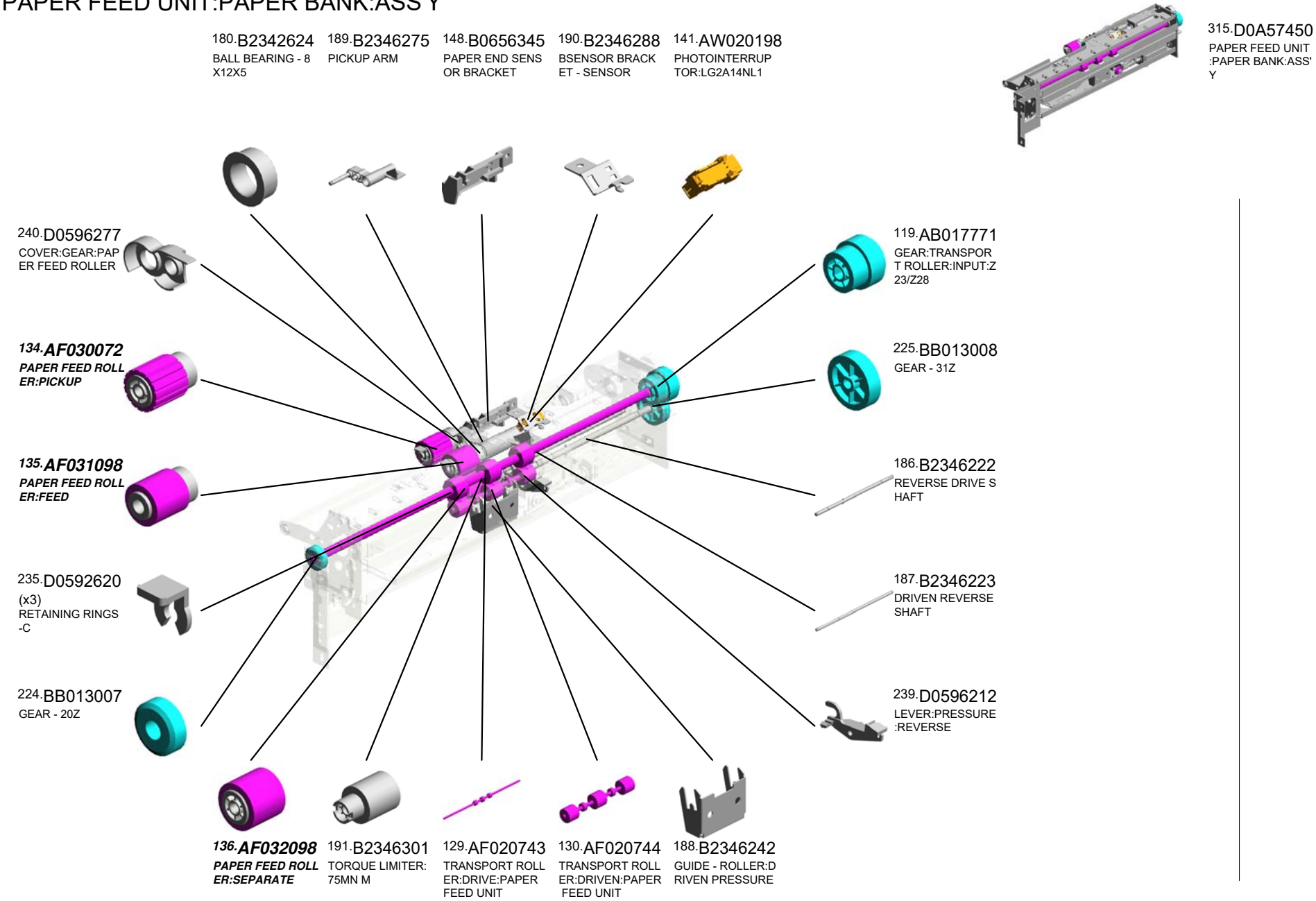
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U004\_S006

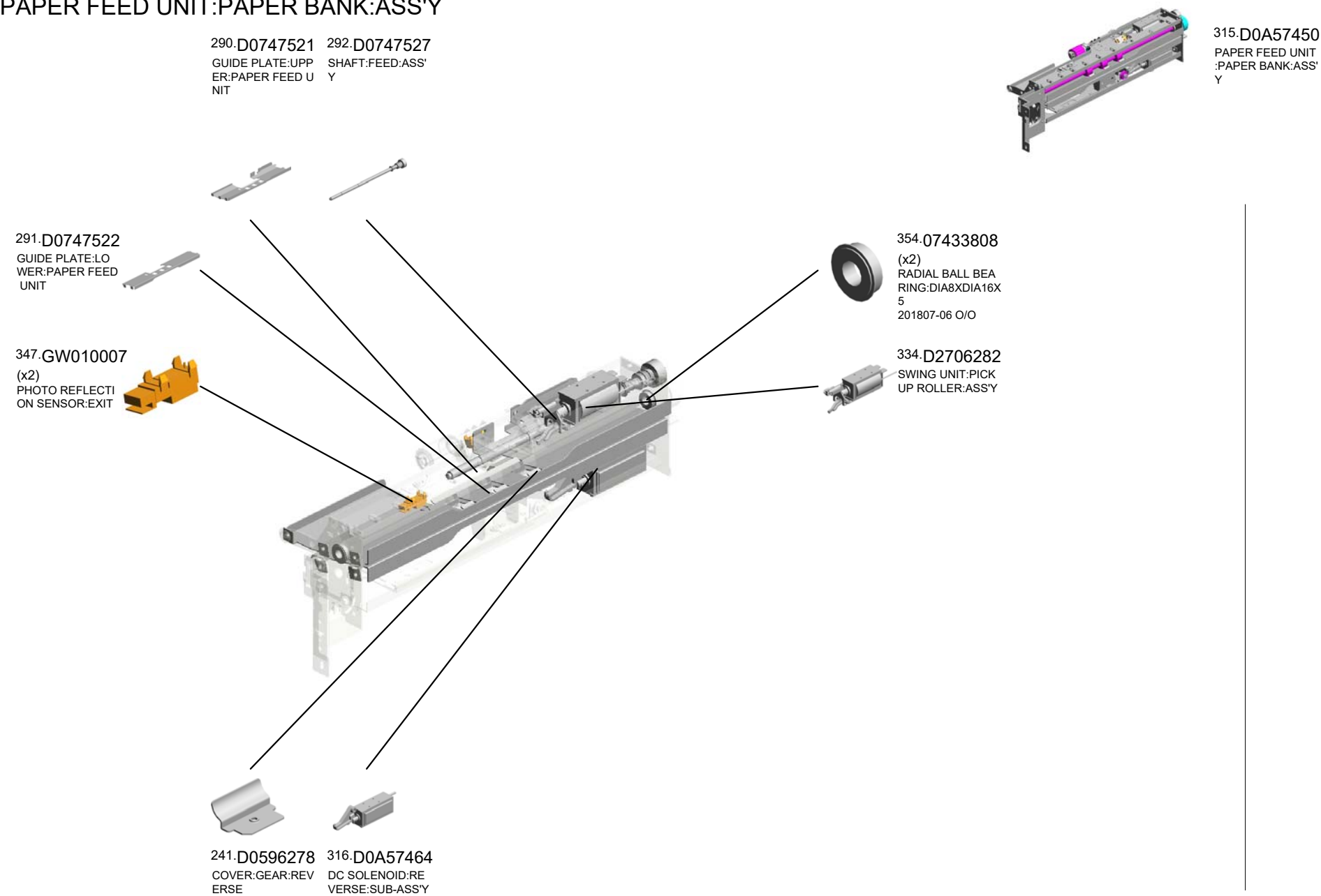
## PAPER FEED UNIT:PAPER BANK:ASS'Y



U004\_S006  
PAPER FEED UNIT:PAPER BANK:ASS'Y



U004\_S006  
PAPER FEED UNIT:PAPER BANK:ASS'Y



# U004\_S007

## PAPER FEED UNIT:PAPER BANK:ASS'Y

58.54472706  
GEAR - 15T

32.07413506  
(x4)  
BALL BEARING - 6  
X12X4 MM

10.04340060N  
(x3)  
PAN SELF-TAPPIN  
G SCREW:M4X6

37.08050088  
(x2)  
RETAINING RING -  
M6

77.AA060523  
PICK-UP PRESSUR  
E SPING



315.D0A57450  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

15.04514006N  
(x6)  
TAPPING SCREW -  
4X6

45.11050551  
(x3)  
CLAMP:LES-0505

42.11050511  
(x22)  
HARNESS CLAMP -  
LWS-0306ZC

70.AA000291  
DECAL:POSITIONI  
NG DISPLAY:SCRE  
W:PP

31.07200060E  
(x4)  
RETAINING RING -  
M6

85.AA063693  
(x2)  
COMPRESSION SP  
RING:PRESSURE:  
DRIVEN ROLLER

91.AA084059  
(x2)  
BALL BEARING HO  
LDER

113.AB011591  
GEAR:REVERSE

38.08050089  
RETAINING RING -  
M4

82.AA061001  
RELEASE SPRING

23.04544006Q  
(x13)  
TAPPING SCREW:  
4X6

90.AA083009  
CLUTCH ROLLER -  
8X18X11

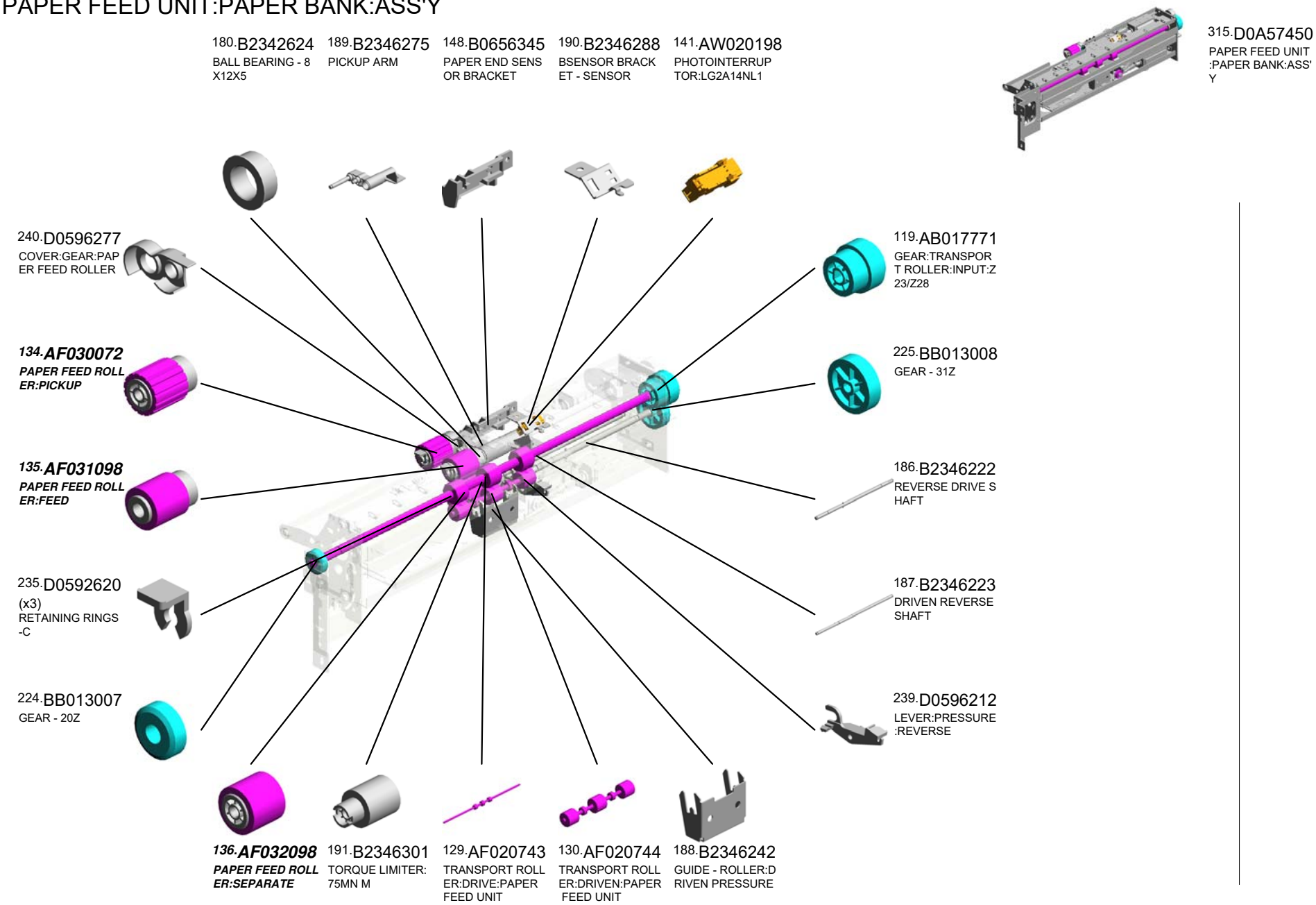
25.05730030E  
HEXAGON HEADL  
ESS SET SCREW -  
M3X3

112.AB011392  
DRIVE REVERSE G  
EAR - 24Z

3.03530040N  
(x2)  
SCREW - M3X4

22.04543006Q(x 2)  
TAPPING SCREW - M3X6  
29.07200040E (x 7)  
RETAINING RING - M4

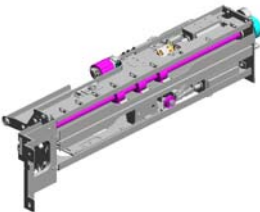
U004\_S007  
PAPER FEED UNIT:PAPER BANK:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

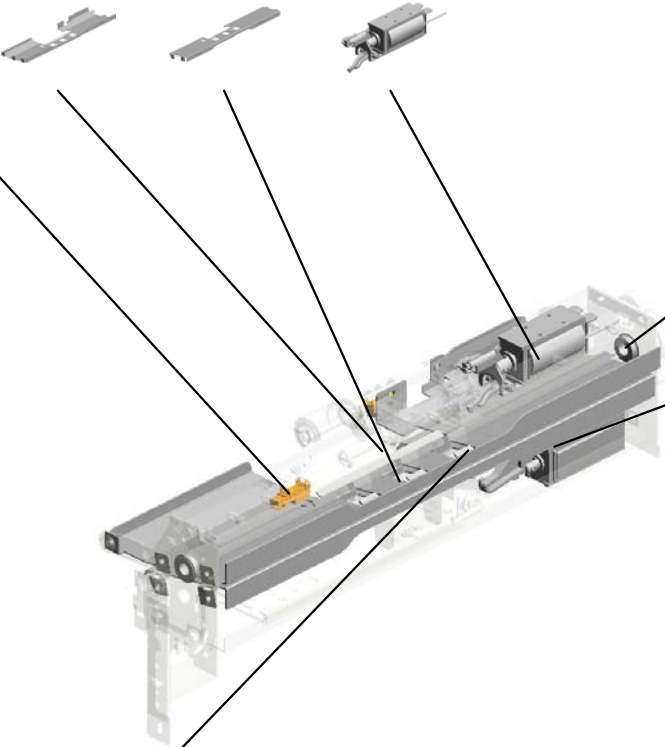
U004\_S007  
PAPER FEED UNIT:PAPER BANK:ASS'Y

290.D0747521 GUIDE PLATE:UPP  
ER:PAPER FEED U  
NIT  
291.D0747522 GUIDE PLATE:LO  
WER:PAPER FEED  
UNIT  
334.D2706282 SWING UNIT:PICK  
UP ROLLER:ASS'Y



315.D0A57450  
PAPER FEED UNIT  
:PAPER BANK:ASS'  
Y

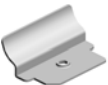
347.GW010007  
(x2)  
PHOTO REFLECTI  
ON SENSOR:EXIT



354.07433808  
(x2)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5  
201807-06 O/O



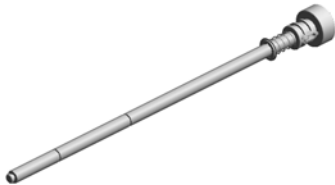
316.D0A57464  
DC SOLENOID:RE  
VERSE:SUB-ASS'Y



241.D0596278  
COVER:GEAR:REV  
ERSE

U004\_S007\_S001  
SHAFT:FEED:ASS'Y

31.07200060E  
RETAINING RING -  
M6

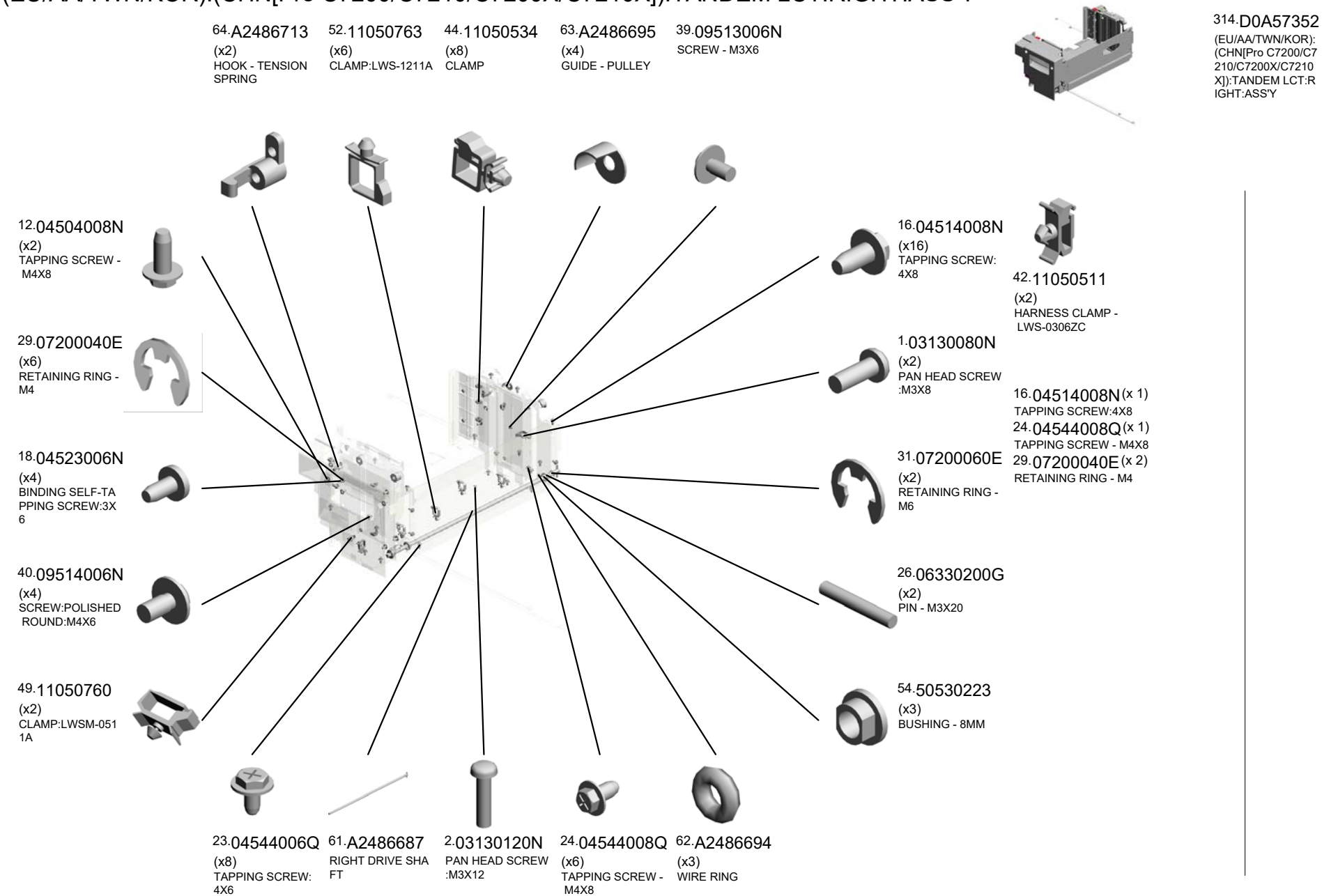


292.D0747527  
SHAFT:FEED:ASS'  
Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U004\_S008  
(EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):TANDEM LCT:RIGHT:ASS'Y



U004\_S008  
(EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):TANDEM LCT:RIGHT:ASS'Y

- 78.AA060757  
(x2)  
TENSION SPRING - LONG
- 121.AB032058  
(x2)  
WIRE PULLEY - M10
- 122.AB032719  
(x2)  
PULLEY - M10
- 173.B1327550  
(x2)  
COVER:PULLEY:DRIVE WERE
- 165.B0706684  
LEVER:RELEASE:RIGHT EAR



314.D0A57352  
(EU/AA/TWN/KOR):  
(CHN[Pro C7200/C7210/C7200X/C7210X]):TANDEM LCT:RIGHT:ASS'Y

79.AA060758  
(x2)  
TENSION SPRING - SHORT

164.B0706683  
LEVER:RELEASE:FRONT

162.B0656875  
PROTECTION -INNER COVER

163.B0706667  
END FENCE COVER FRONT

68.A2946655  
FRONT ROLLER - SLIDE RAIL

153.B0656717  
PAPER VOLUME S  
HIELD PLATE

69.A2946690  
FEELER - PAPER H  
EIGHT SENSOR

161.B0656872  
OIL DAMPER BRACKET

115.AB013781  
GEAR - 30Z

160.B0656870  
(x2)  
STAY -RIGHTBASE

159.B0656864  
SMALL LEVER

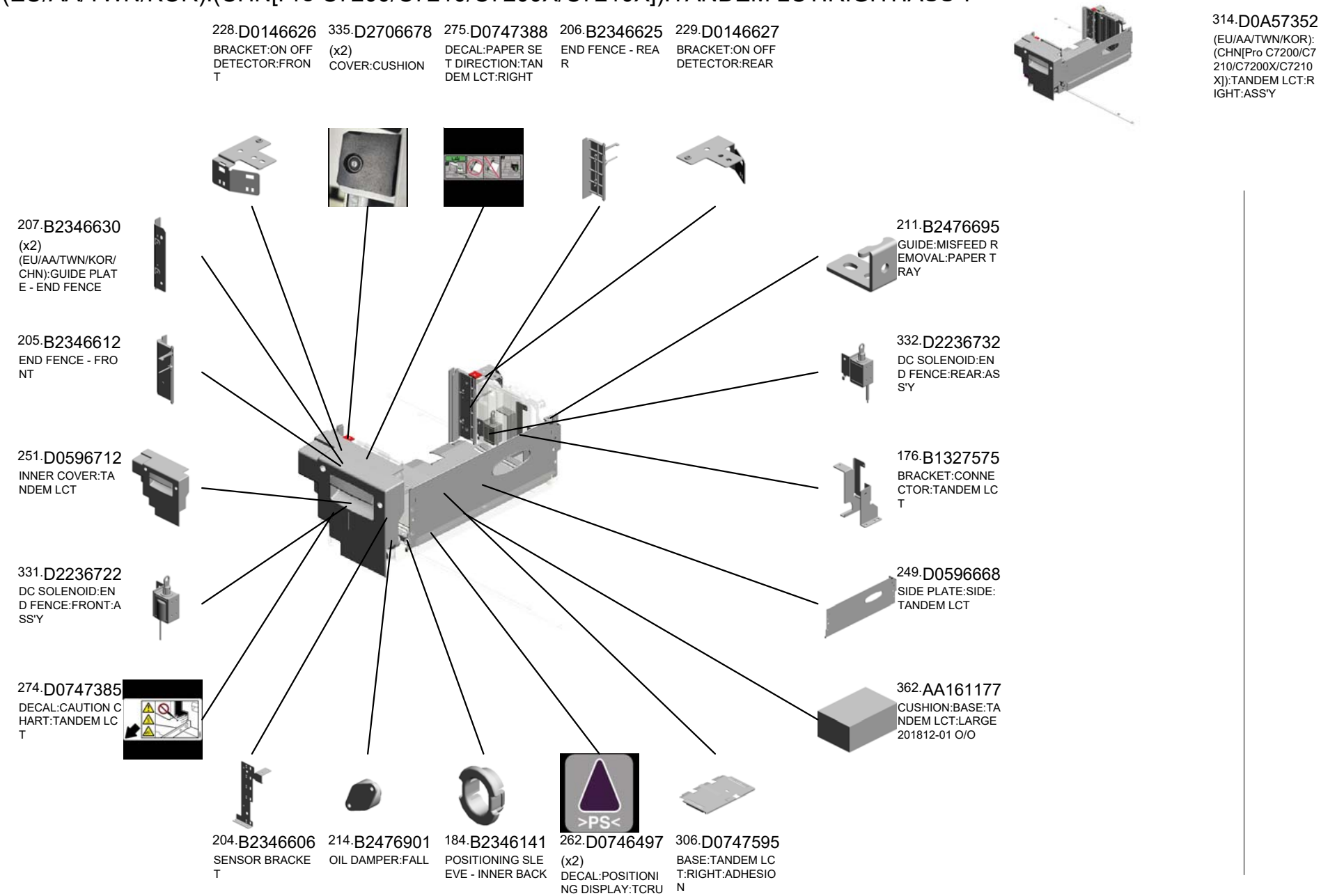
92.AA132203  
SPACER - 6MM

132.AF022105  
ROLLER - SLIDE RAIL

158.B0656862  
LARGE LEVER

139.AW010113  
SENSOR

U004\_S008  
(EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):TANDEM LCT:RIGHT:ASS'Y

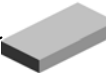


U004\_S008  
(EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):TANDEM LCT:RIGHT:ASS'Y

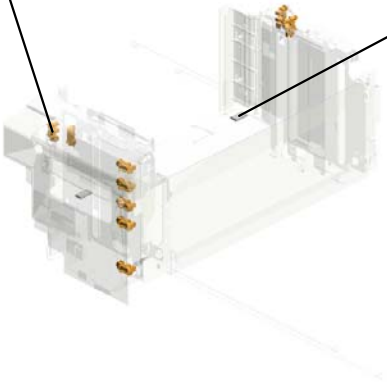
366.GW020024  
(x9)  
PHOTOINTERRUP  
TOR:LG2A24BL1:G  
F  
201907-06 O/O



314.D0A57352  
(EU/AA/TWN/KOR):  
(CHN[Pro C7200/C7  
210/C7200X/C7210  
X]):TANDEM LCT:R  
IGHT:ASS'Y



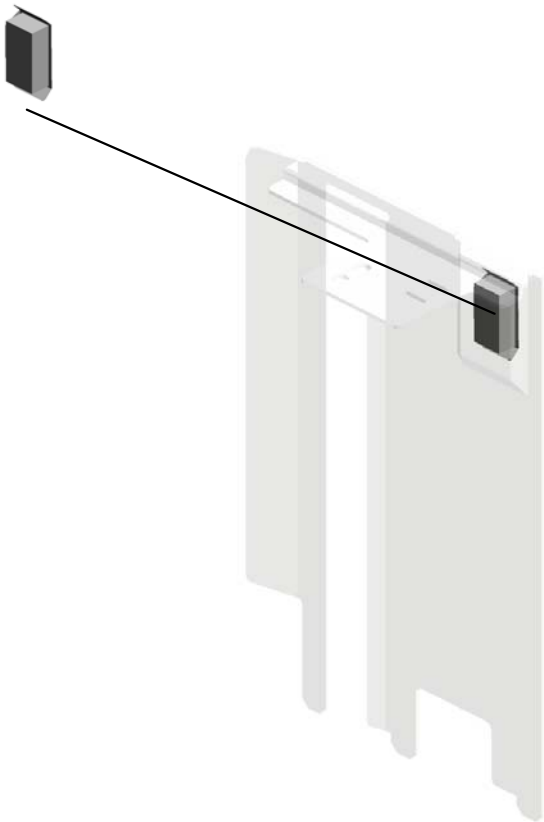
363.AA161178  
(x2)  
CUSHION:BASE:TA  
NDEM LCT:SMALL  
201812-02 O/O



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S008\_S001  
SIDE FENCE - RIGHT FRONT

250.D0596690  
PLATE:PAPER:ASS  
"Y



208.B2346686  
SIDE FENCE - RIG  
HT FRONT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S008\_S002  
SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y

218.B4756855  
SHIELD:TANDEM L  
CT:REAR RIGHT



209.B2346691  
SIDE FENCE:TAND  
EM LCT:RIGHT:AS  
SY



73.AA001509  
DECAL:SIDE FENC  
E:16X30

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S009

(EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):TANDEM LCT:LEFT:ASS'Y

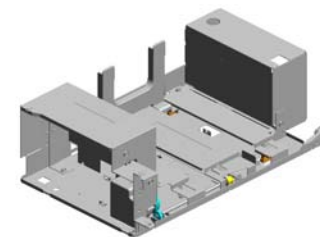
29.07200040E (x5)  
RETAINING RING - M4

12.04504008N (x2)  
TAPPING SCREW - M4X8

81.AA060987  
TENSION SPRING: TIMING BELT:10N

75.AA043271  
TIMING BELT S3M 196T

1.03130080N (x2)  
PAN HEAD SCREW :M3X8



337.D2707545  
(EU/AA/TWN/KOR):  
(CHN[Pro C7200/C7210/C7200X/C7210X]):TANDEM LCT:LEFT:ASS'Y

13.04504010N (x2)  
TAPPING SCREW: M4X10

124.AB033085  
TIMING PULLEY - 1 5T

67.A2946643  
LEFT FRONT FENCE

140.AW020163  
PAPER FEED SENSOR

23.04544006Q (x4)  
TAPPING SCREW: 4X6

11.04503008N (x3)  
TAPPING SCREW - M3X8

120.AB019475  
GEAR - 48T

116.AB013798  
GEAR - Z18

93.AA140686  
SHAFT - TIMING PULLEY

20.04534006N  
BINDING SELF TAPPING SCREW:4X6

41.11050328 (x4)  
HARNESS CLAMP - ES-0505

43.11050516 (x7)  
CLAMP

15.04514006N (x21)  
TAPPING SCREW - 4X6

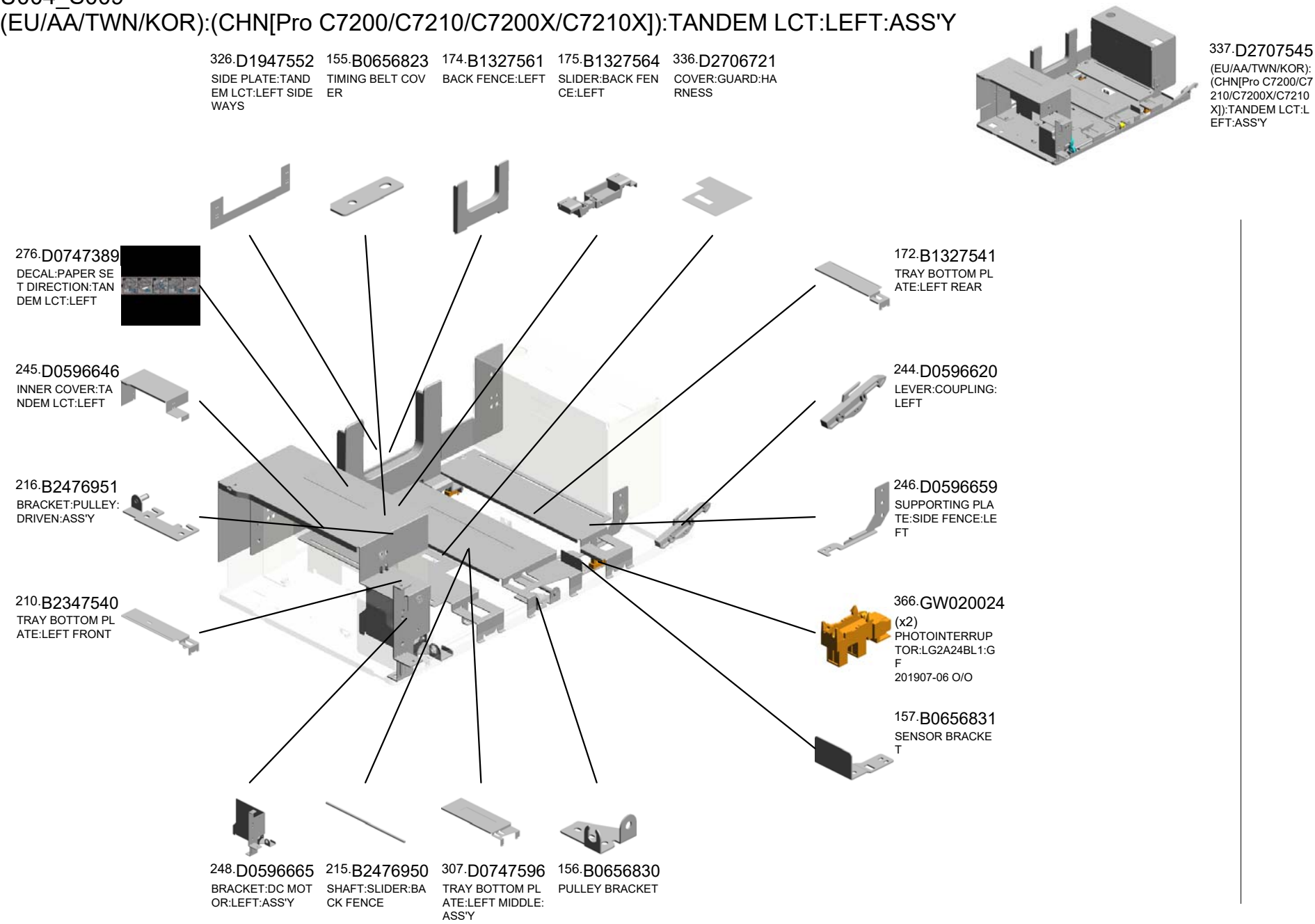
123.AB033084  
TIMING PULLEY - 1 5T

55.50530447 (x2)  
BUSHING - 6MM

42.11050511 (x2)  
HARNESS CLAMP - LWS-0306ZC

15.04514006N (x 1)  
TAPPING SCREW - 4X6

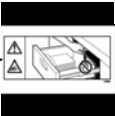
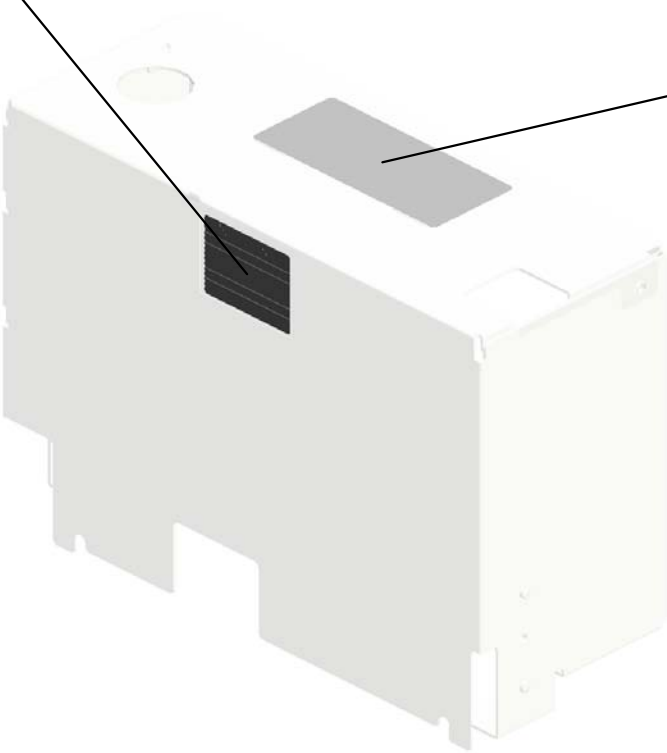
U004\_S009  
(EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):TANDEM LCT:LEFT:ASS'Y



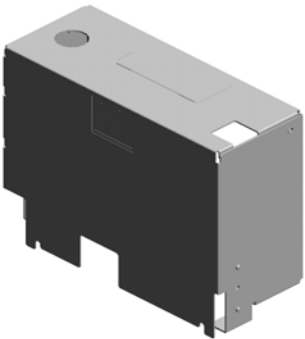


U004\_S009\_S001  
SIDE FENCE:TANDEM LCT:LEFT REAR:ASS'Y

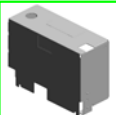
72-AA001508  
DECAL:SIDE FENC  
E:40X30



71-AA000313  
DECAL:CAUTION:I  
NSERT:PAPER FE  
ED SUB-UNIT



367-D0A57144  
[A]  
SIDE FENCE:TAND  
EM LCT:LEFT REA  
R:ASS'Y  
201911-05 X/O

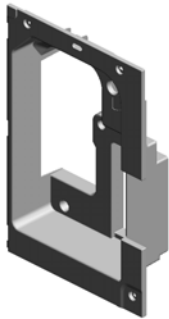


D1797544  
[A]  
SIDE FENCE:TAND  
EM LCT:LEFT REA  
R:ASS'Y  
201911-05 X/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S010  
INNER COVER:VERTICAL TRANSPORT:RIGHT:ASS'Y

273.D0747384  
DECAL:VERTICAL  
TRANSPORT:B2

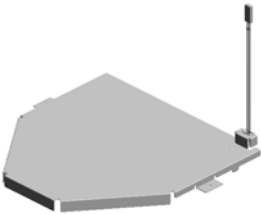


317.D0A57471  
INNER COVER:VE  
RTICAL TRANSPO  
RT:RIGHT:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S011  
HEAT SINK:HEATER:LOWER:ASS'Y

356.11050723  
CLAMPS:WES-050  
7



360.D0A57678  
HEAT SINK:HEATE  
R:LOWER:ASS'Y



49.11050760  
CLAMP:LWSM-051  
1A



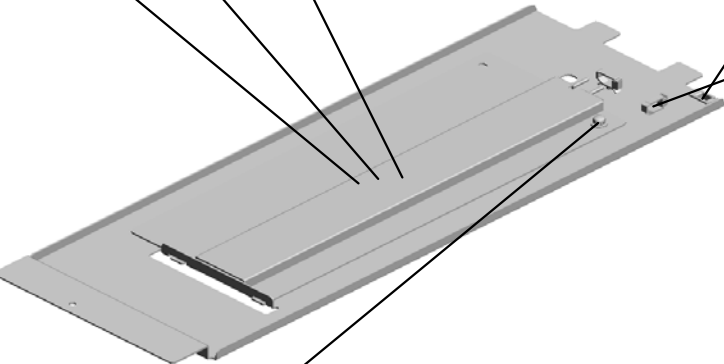
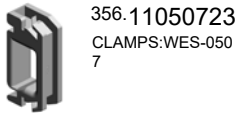
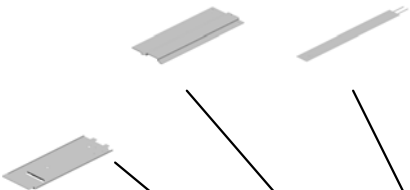
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U004\_S012  
HEAT SINK:HEATER:UPPER:ASS'Y

358.B0656118 357.AX400178  
GUIDE PLATE:HEA HEATER:240V:18W  
T SINK:UPPER:FIB :UPPER  
ER



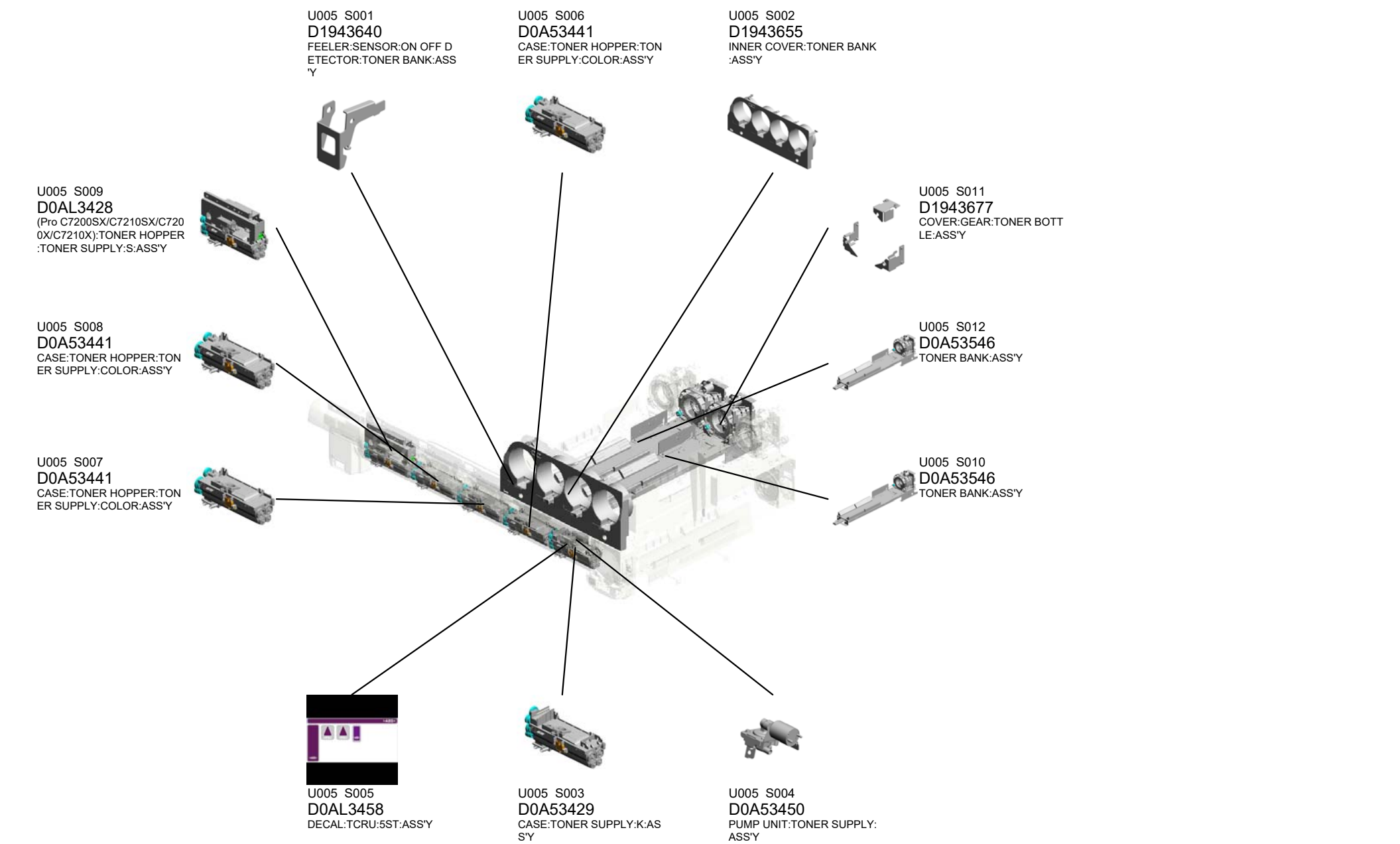
359.D0747684  
HEAT SINK:HEATE  
R:UPPER:FIBER



355.09574008N  
SCREW:SMALL RO  
UND/SPRING:M4X8  
201811-06

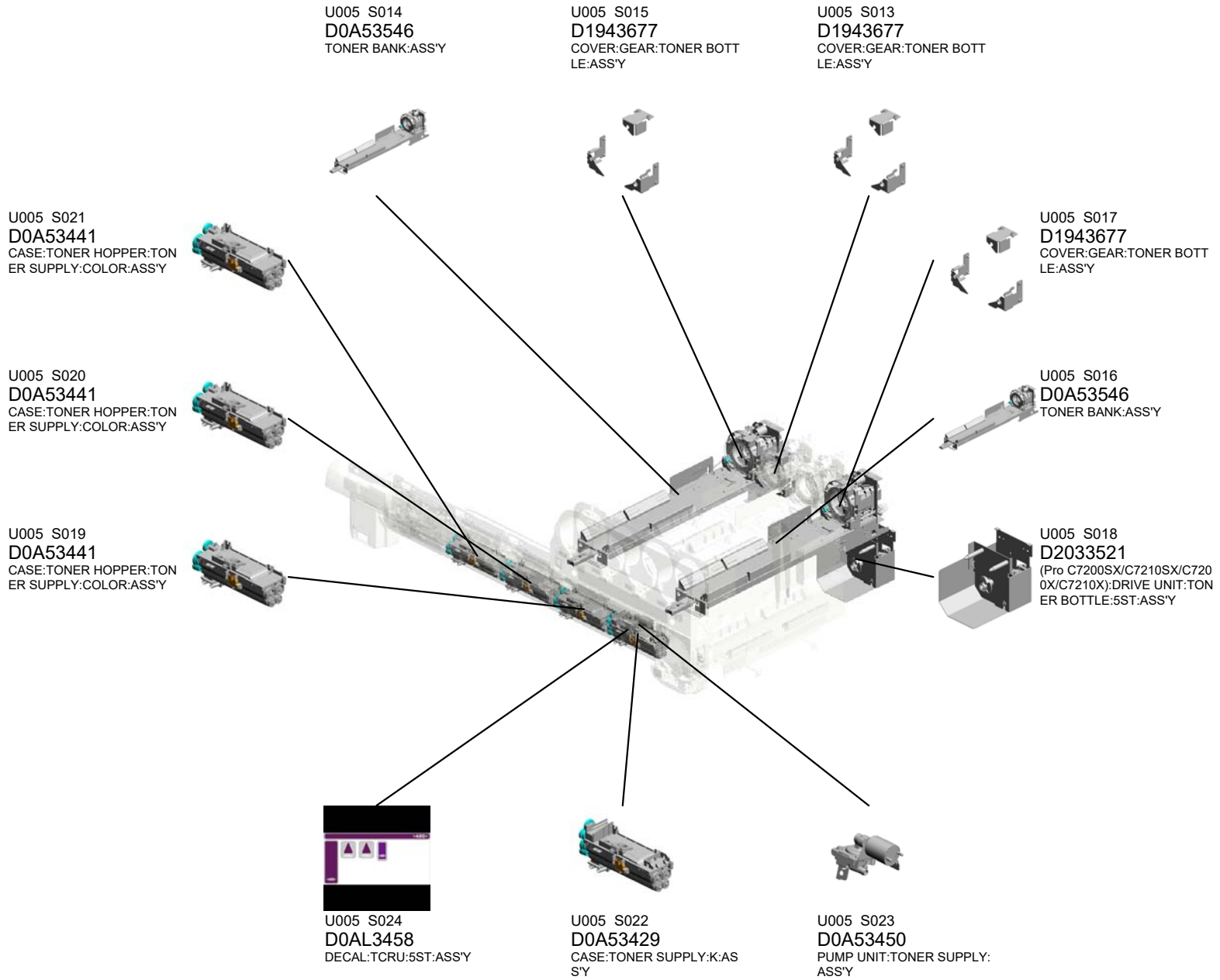
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U005.TONER SUPPLY

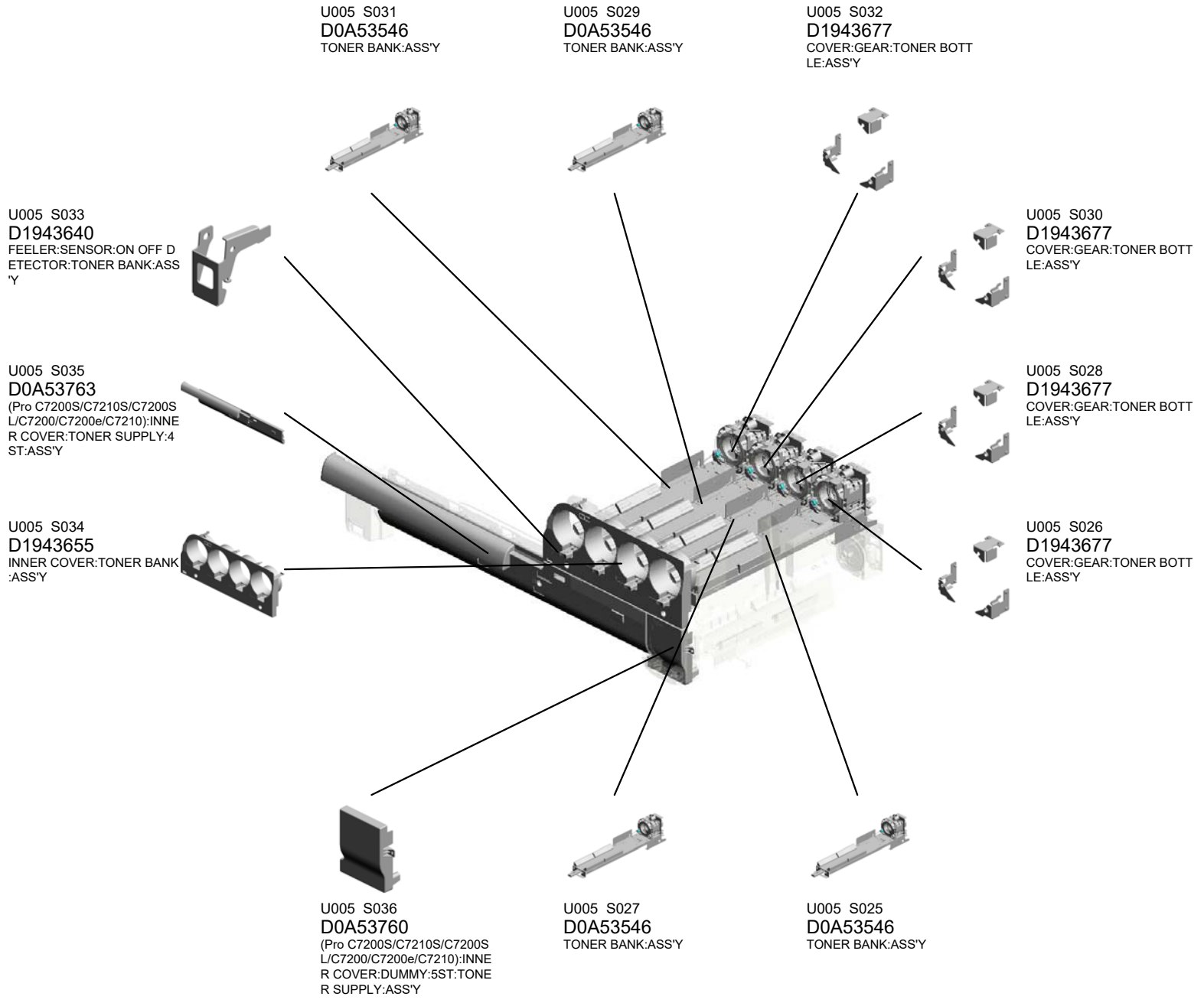


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U005.TONER SUPPLY

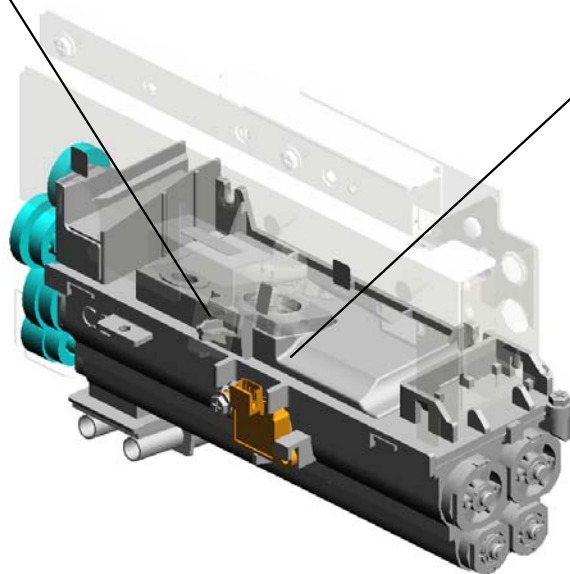


# U005.TONER SUPPLY



# U005\_S009.(Pro C7200SX/C7210SX/C7200X/C7210X):TONER HOPPER:TONER SUPPLY:S

U005 S009 S002  
D0AL3458  
DECAL:TCRU:5ST:ASS'Y

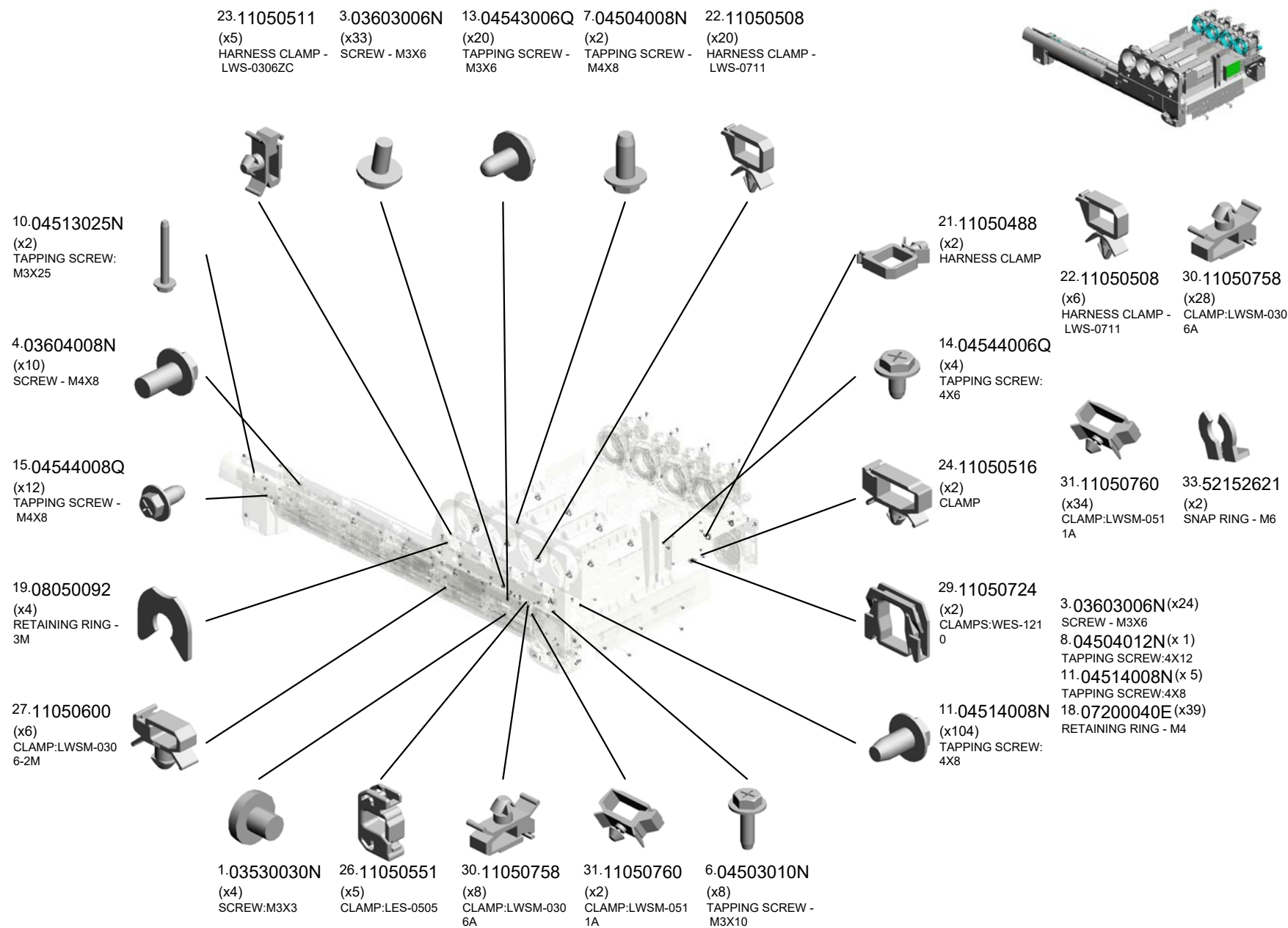


U005 S009 S001  
D0AL3429  
(Pro C7200SX/C7210SX/C720  
0X/C7210X):CASE:TONER SU  
PPLY:S:ASS'Y

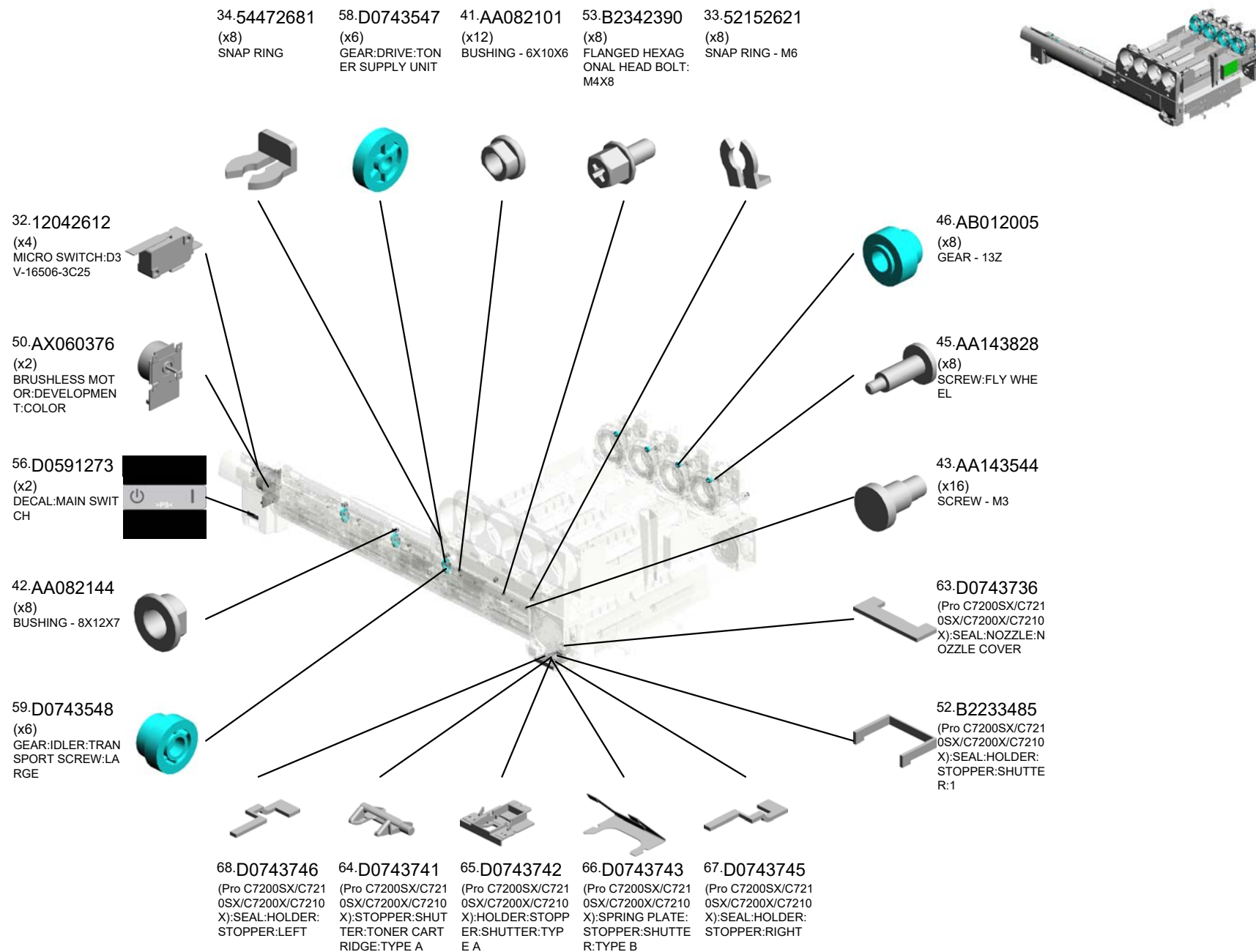
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U005 TONER SUPPLY

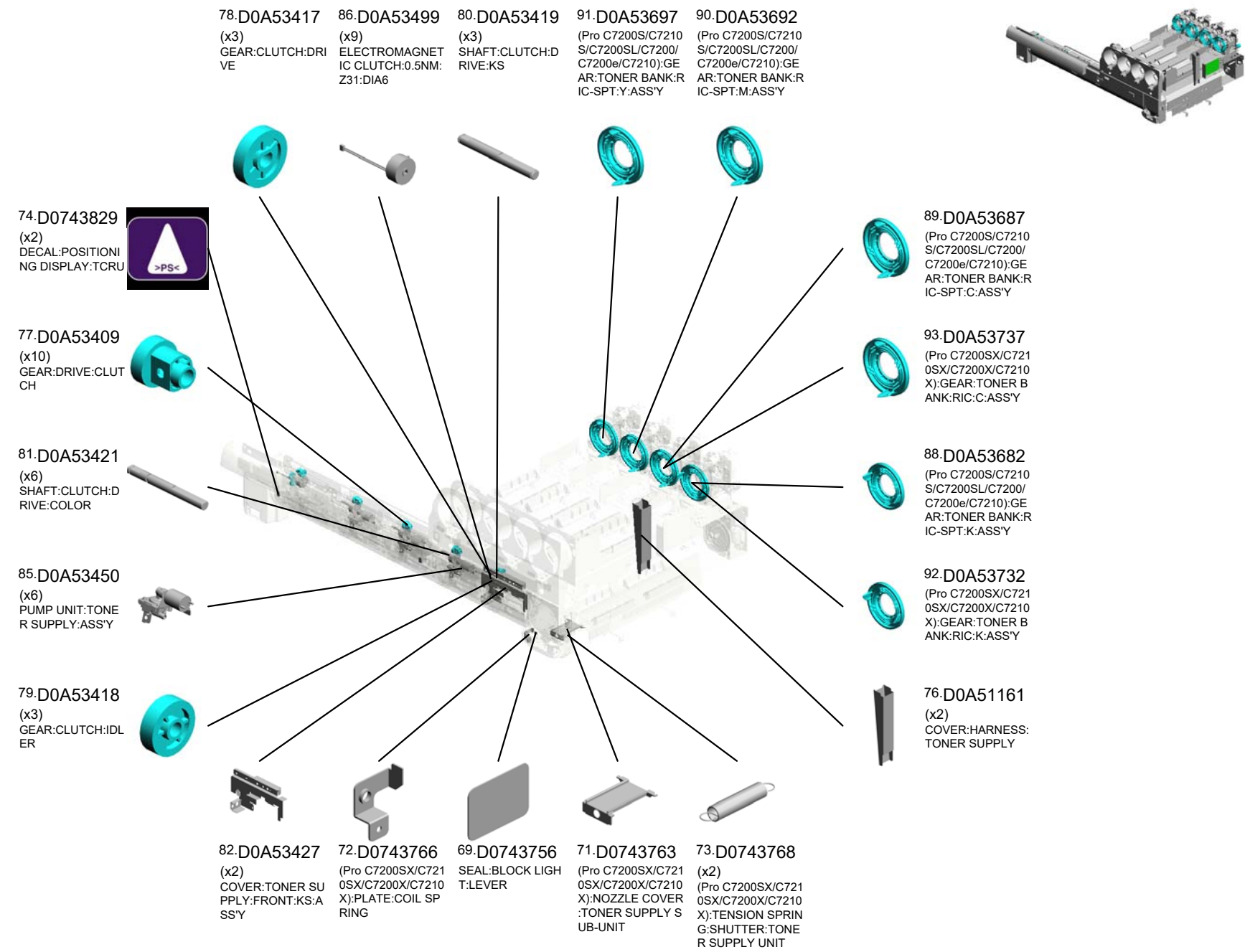


# U005 TONER SUPPLY

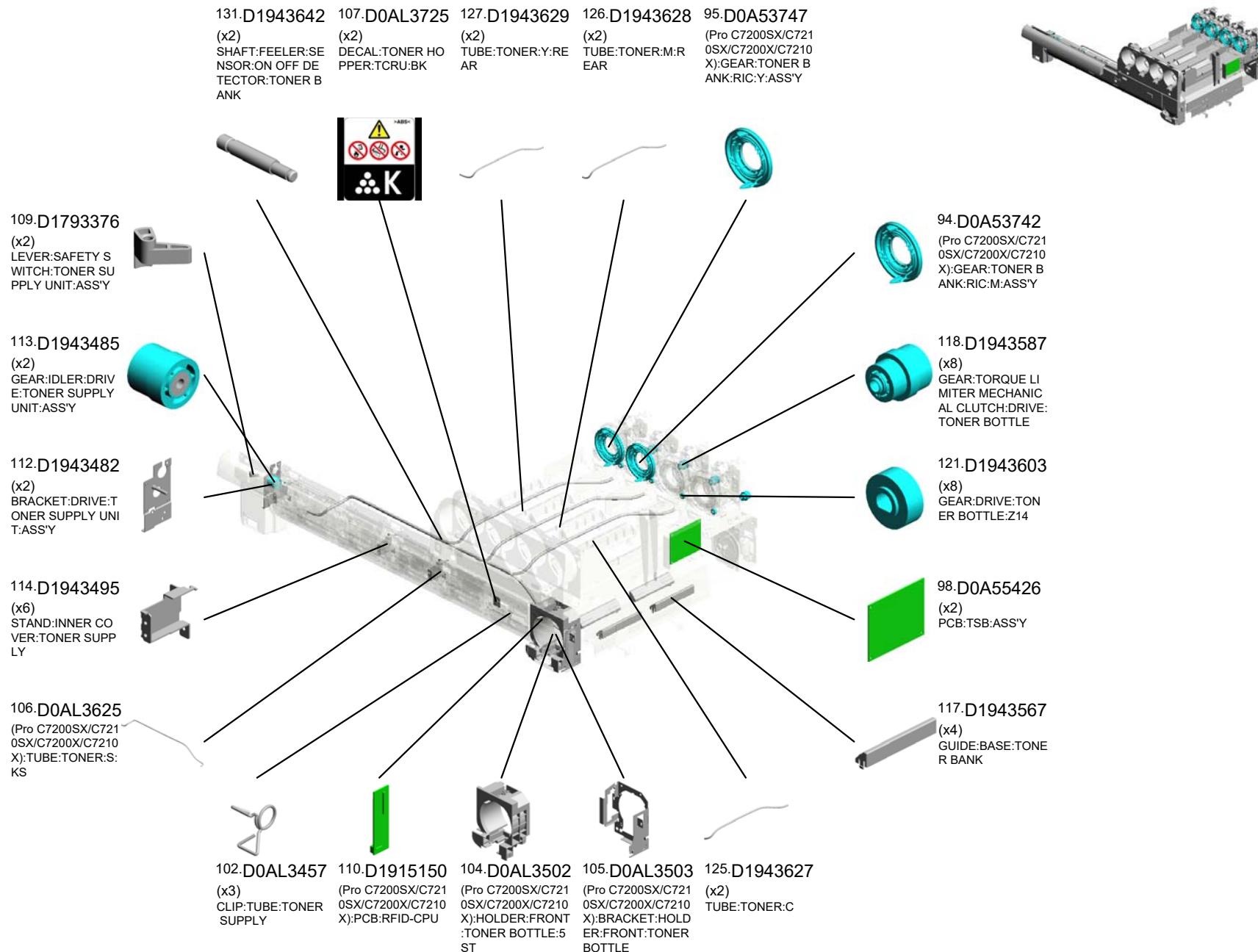


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005  
TONER SUPPLY

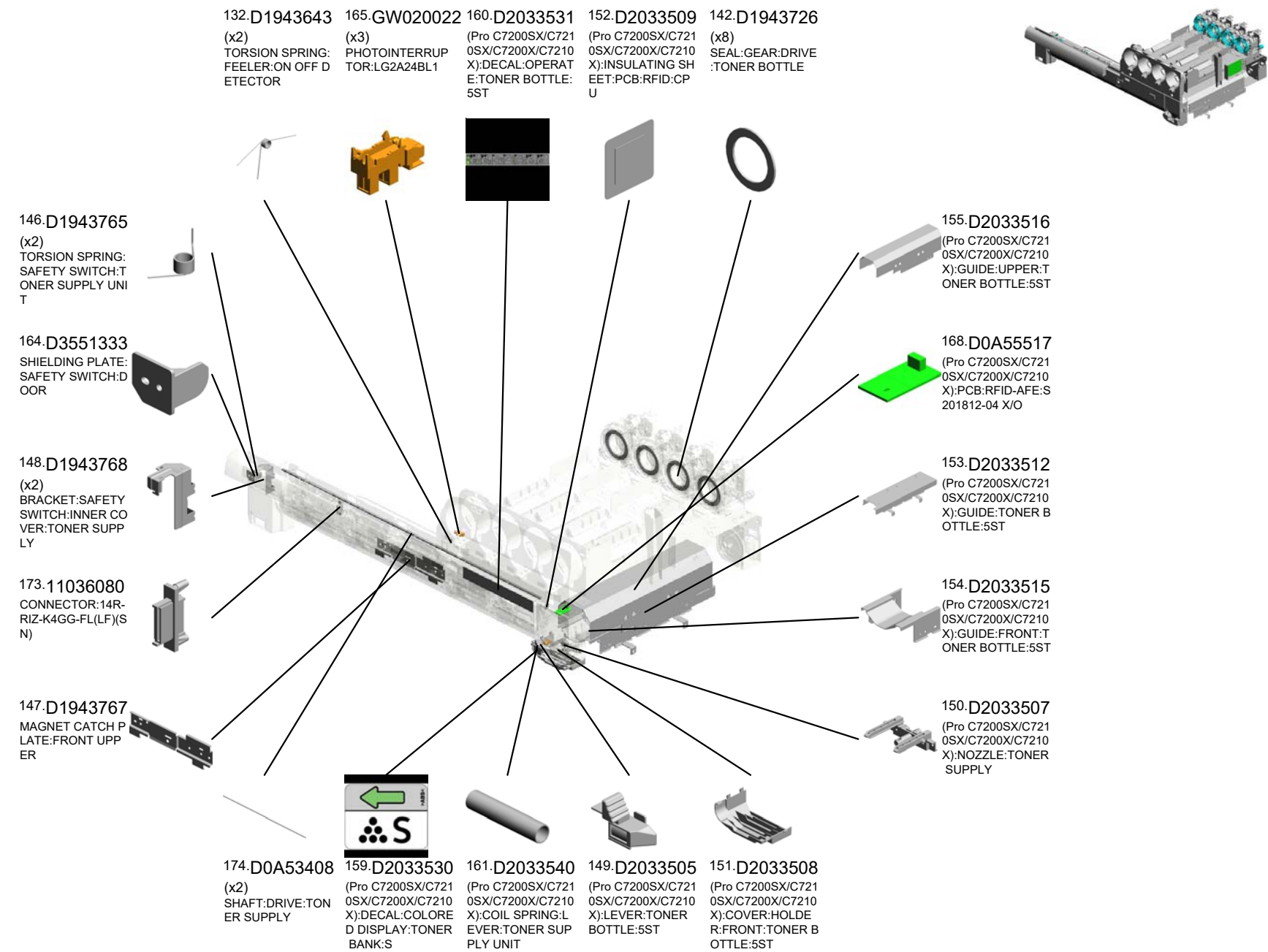


# U005 TONER SUPPLY



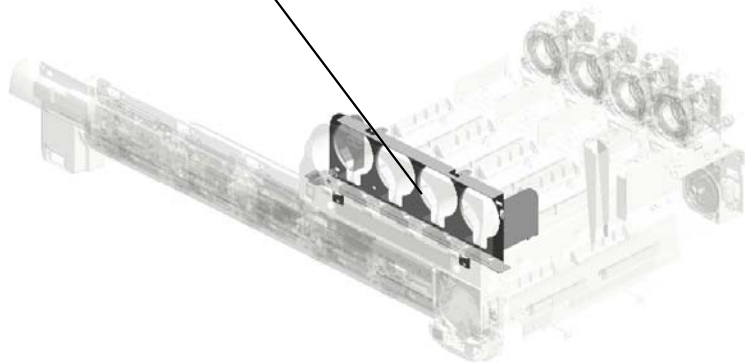
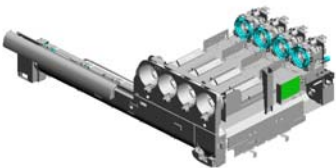
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005  
TONER SUPPLY



U005  
TONER SUPPLY

177.D1943653  
(x2)  
BRACKET:INNER C  
OVER:TONER BAN  
K:PEEN  
202006-03



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S001  
FEELER:SENSOR:ON OFF DETECTOR:TONER BANK:ASS'Y

69.D0743756  
SEAL:BLOCK LIGH  
T:LEVER

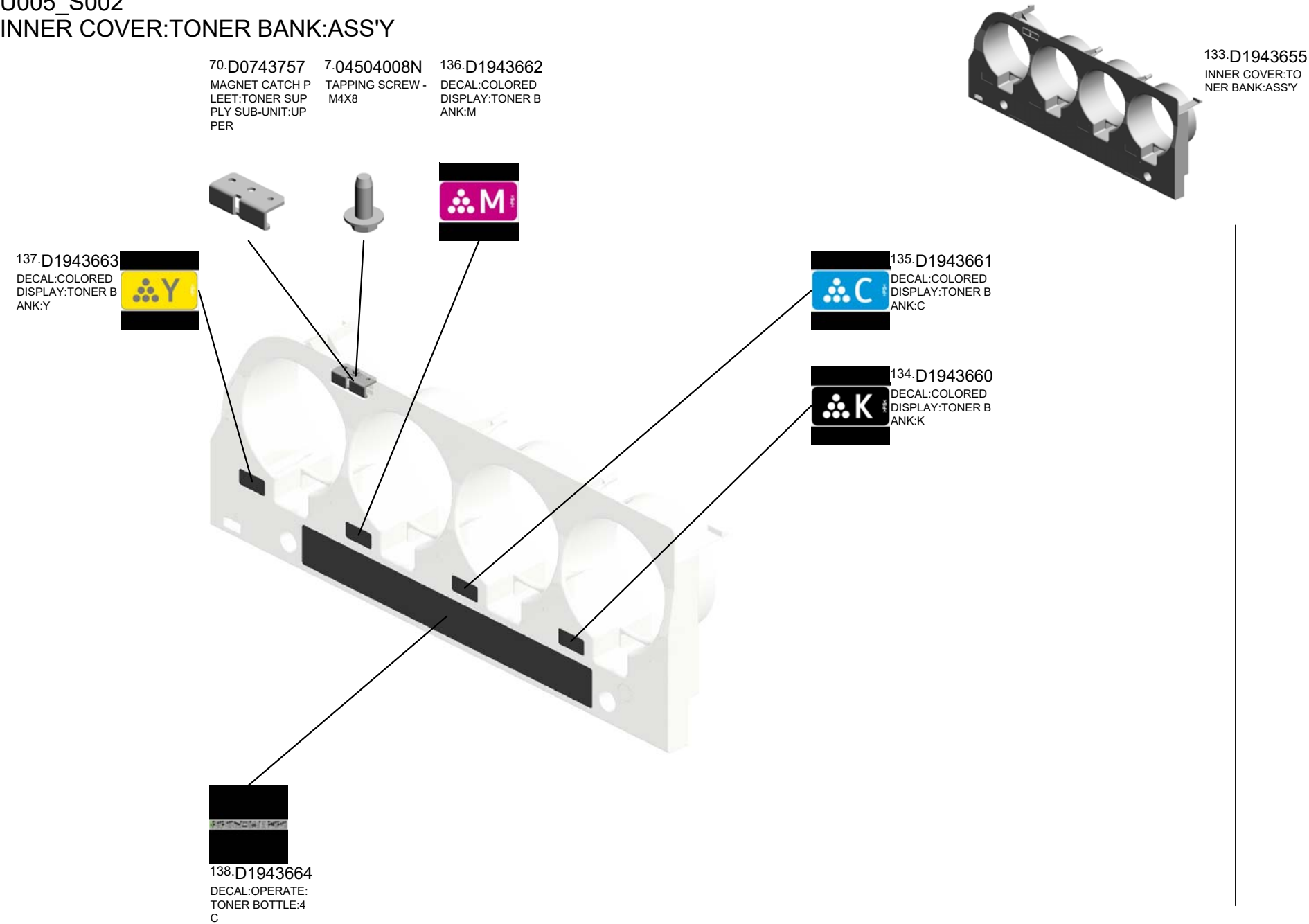


130.D1943640  
FEELER:SENSOR:  
ON OFF DETECTO  
R:TONER BANK:AS  
S'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U005\_S002  
INNER COVER:TONER BANK:ASS'Y

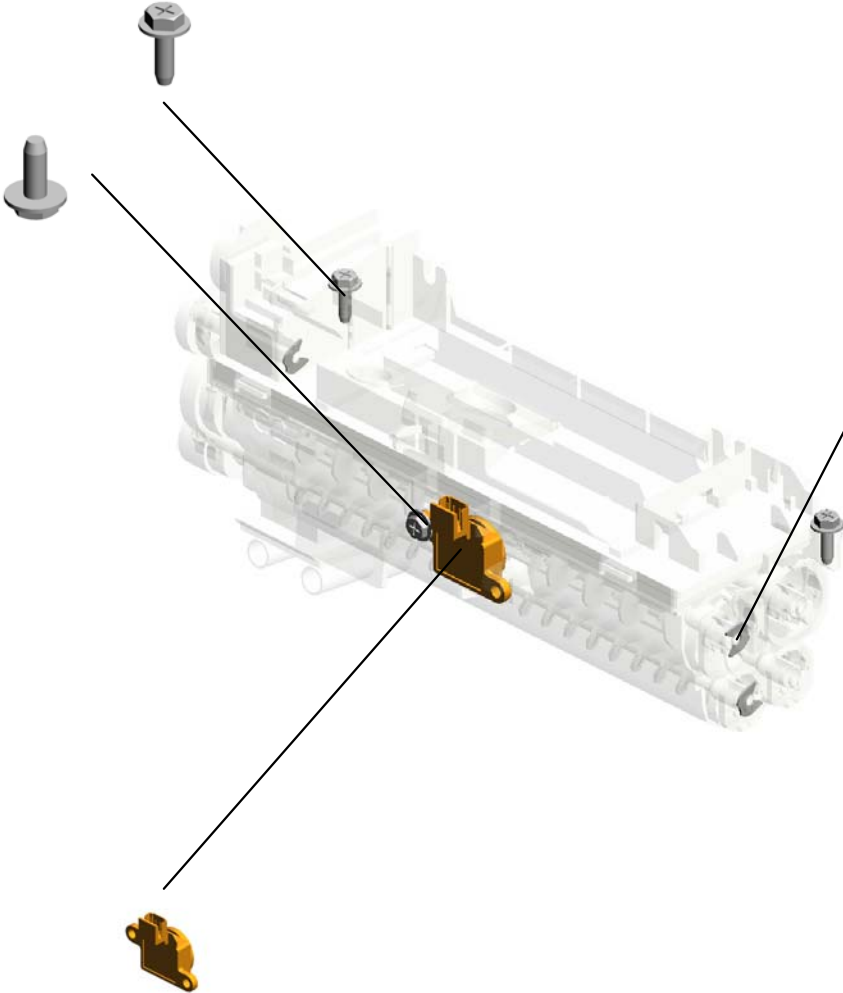




U005\_S003  
CASE:TONER SUPPLY:K:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

5.04503008N  
TAPPING SCREW -  
M3X8

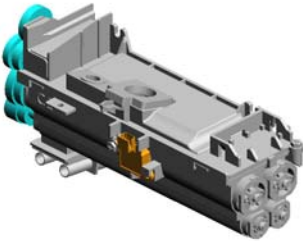


166.GW230008  
TONER END SENS  
OR

19.08050092  
(x3)  
RETAINING RING -  
3M

20.08050104  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA4

18.07200040E (x 2)  
RETAINING RING - M4

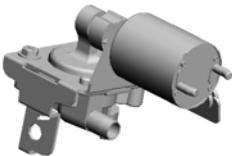


83.D0A53429  
CASE:TONER SUP  
PLY:K:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S004  
PUMP UNIT:TONER SUPPLY:ASS'Y

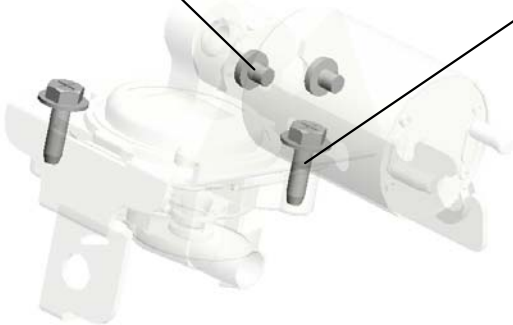
1.03530030N  
(x2)  
SCREW:M3X3



85.D0A53450  
PUMP UNIT:TONER  
SUPPLY:ASS'Y



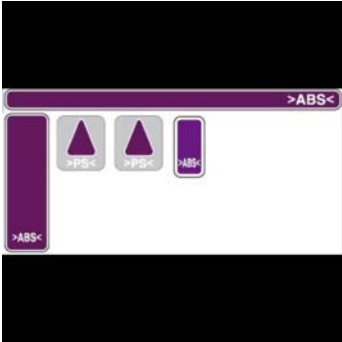
6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S005  
DECAL:TCRU:5ST:ASS'Y

111.D1942165  
DECAL:GRIP



103.D0AL3458  
DECAL:TCRU:5ST:  
ASS'Y

162.D2033710  
DECAL:TCRU:PUM  
P:5ST



75.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU



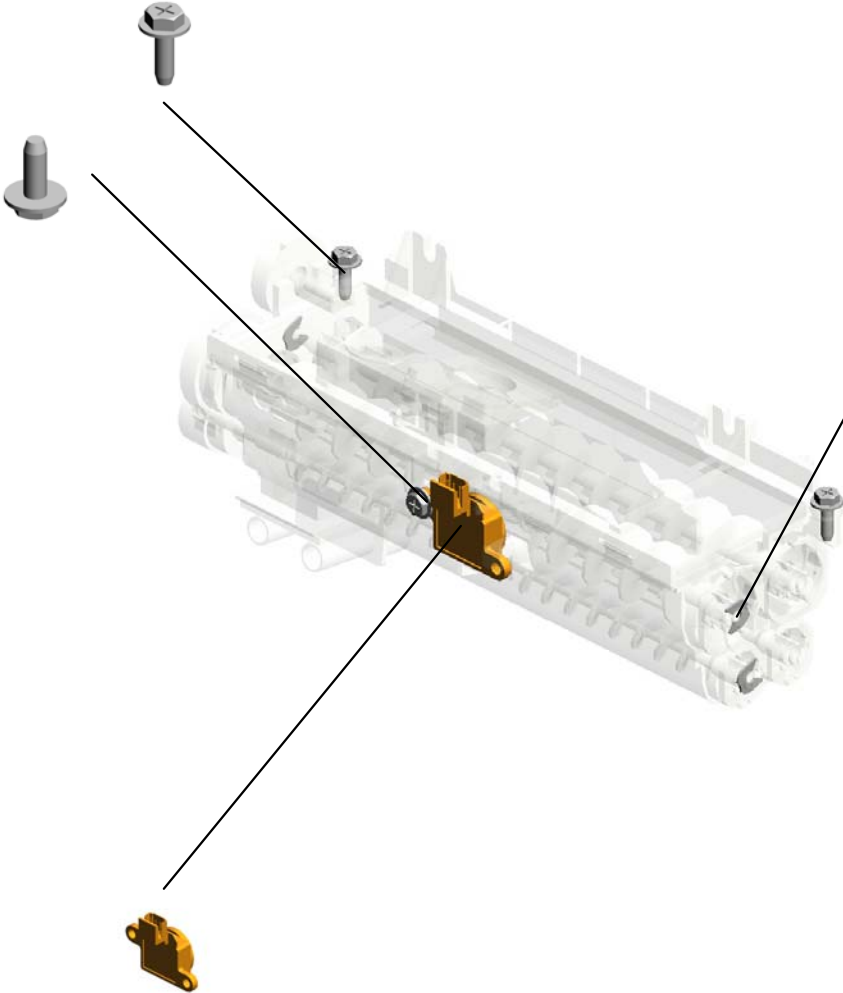
57.D0742542  
DECAL:GRIP

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S006  
CASE:TONER HOPPER:TONER SUPPLY:COLOR:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

5.04503008N  
TAPPING SCREW -  
M3X8

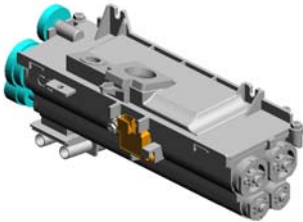


166.GW230008  
TONER END SENS  
OR

19.08050092  
(x3)  
RETAINING RING -  
3M

20.08050104  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA4

18.07200040E (x 1)  
RETAINING RING - M4



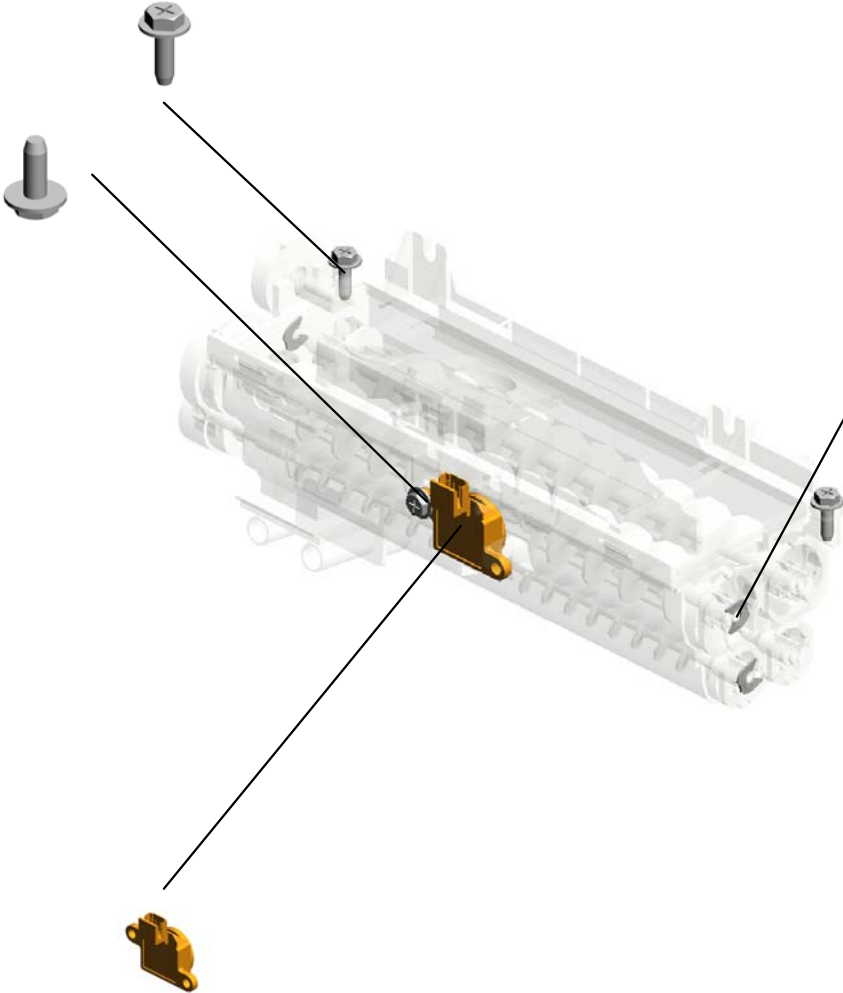
84.D0A53441  
CASE:TONER HOP  
PER:TONER SUPP  
LY:COLOR:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S007  
CASE:TONER HOPPER:TONER SUPPLY:COLOR:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

5.04503008N  
TAPPING SCREW -  
M3X8

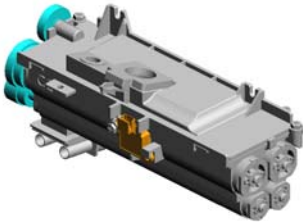


166.GW230008  
TONER END SENS  
OR

19.08050092  
(x3)  
RETAINING RING -  
3M

20.08050104  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA4

18.07200040E (x 1)  
RETAINING RING - M4



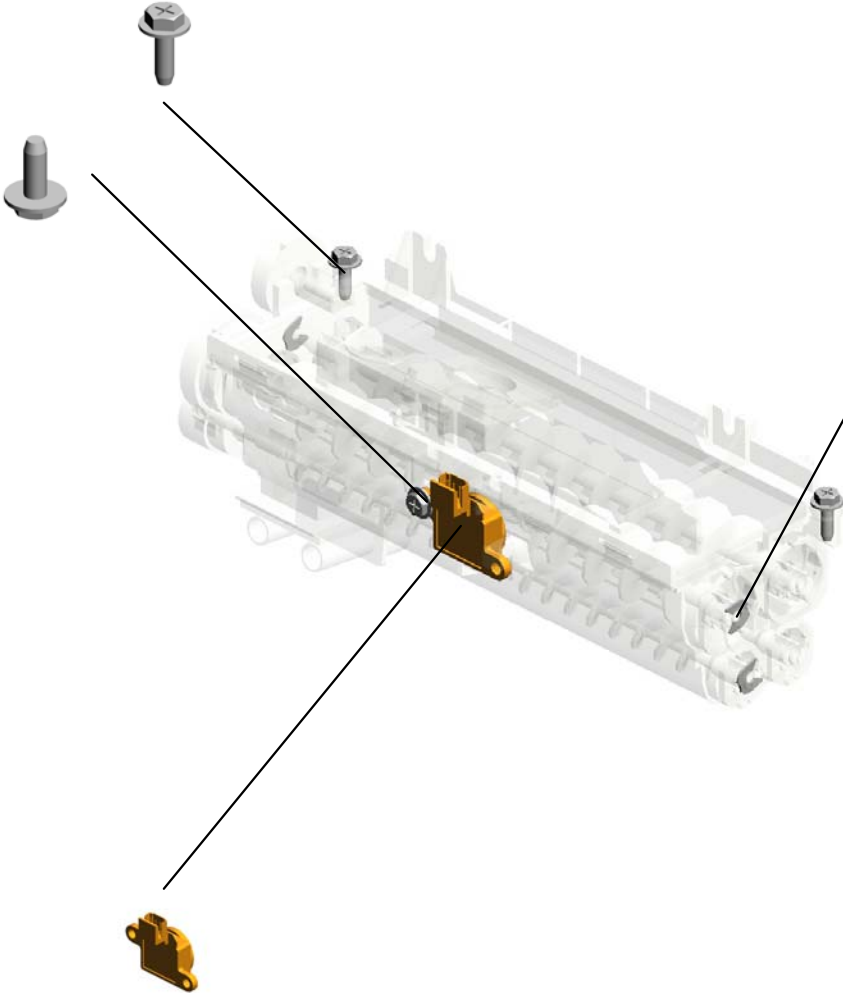
84.D0A53441  
CASE:TONER HOP  
PER:TONER SUPP  
LY:COLOR:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S008  
CASE:TONER HOPPER:TONER SUPPLY:COLOR:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

5.04503008N  
TAPPING SCREW -  
M3X8

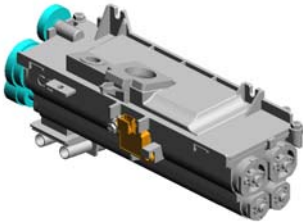


166.GW230008  
TONER END SENS  
OR

19.08050092  
(x3)  
RETAINING RING -  
3M

20.08050104  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA4

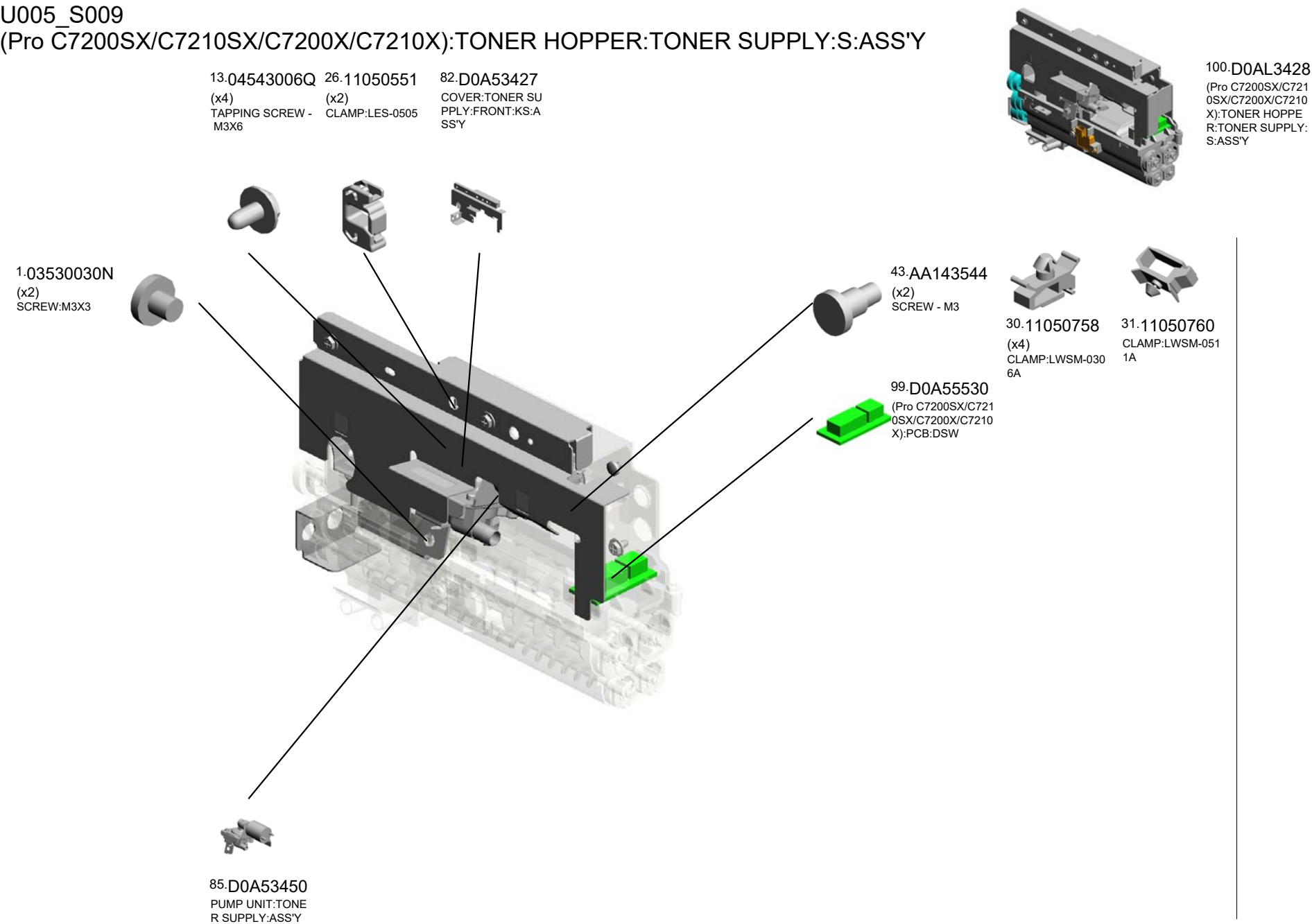
18.07200040E (x 1)  
RETAINING RING - M4



84.D0A53441  
CASE:TONER HOP  
PER:TONER SUPP  
LY:COLOR:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

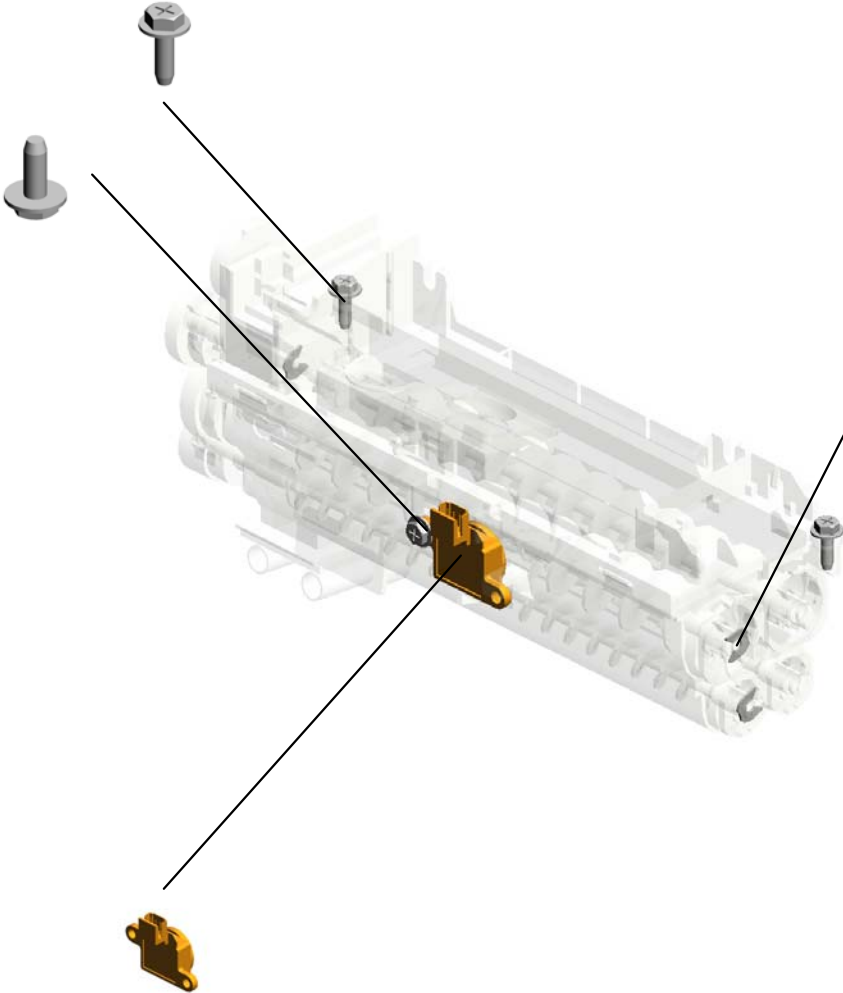
U005\_S009  
(Pro C7200SX/C7210SX/C7200X/C7210X):TONER HOPPER:TONER SUPPLY:S:ASS'Y



U005\_S009\_S001  
(Pro C7200SX/C7210SX/C7200X/C7210X):CASE:TONER SUPPLY:S:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

5.04503008N  
TAPPING SCREW -  
M3X8

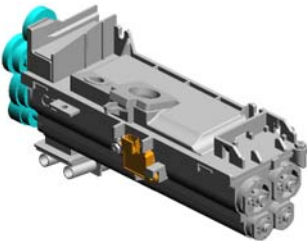


166.GW230008  
TONER END SENS  
OR

19.08050092  
(x3)  
RETAINING RING -  
3M

20.08050104  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA4

18.07200040E (x 2)  
RETAINING RING - M4

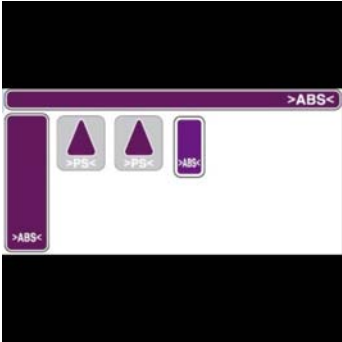


101.D0AL3429  
(Pro C7200SX/C7210SX/C7200X/C7210X):CASE:TONER SUPPLY:S:ASS'Y



U005\_S009\_S002  
DECAL:TCRU:5ST:ASS'Y

111.D1942165  
DECAL:GRIP



103.D0AL3458  
DECAL:TCRU:5ST:  
ASS'Y

162.D2033710  
DECAL:TCRU:PUM  
P:5ST



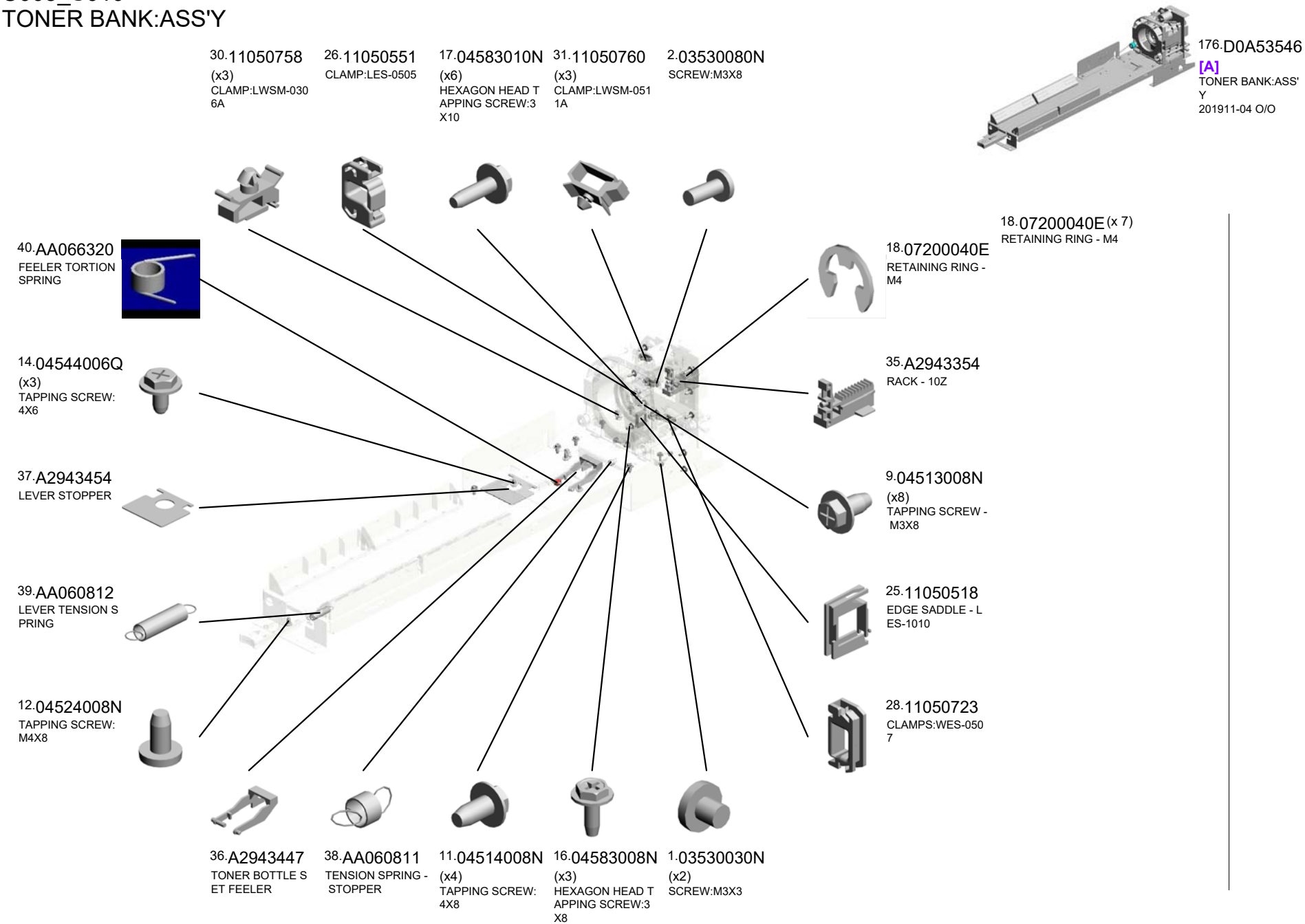
75.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU



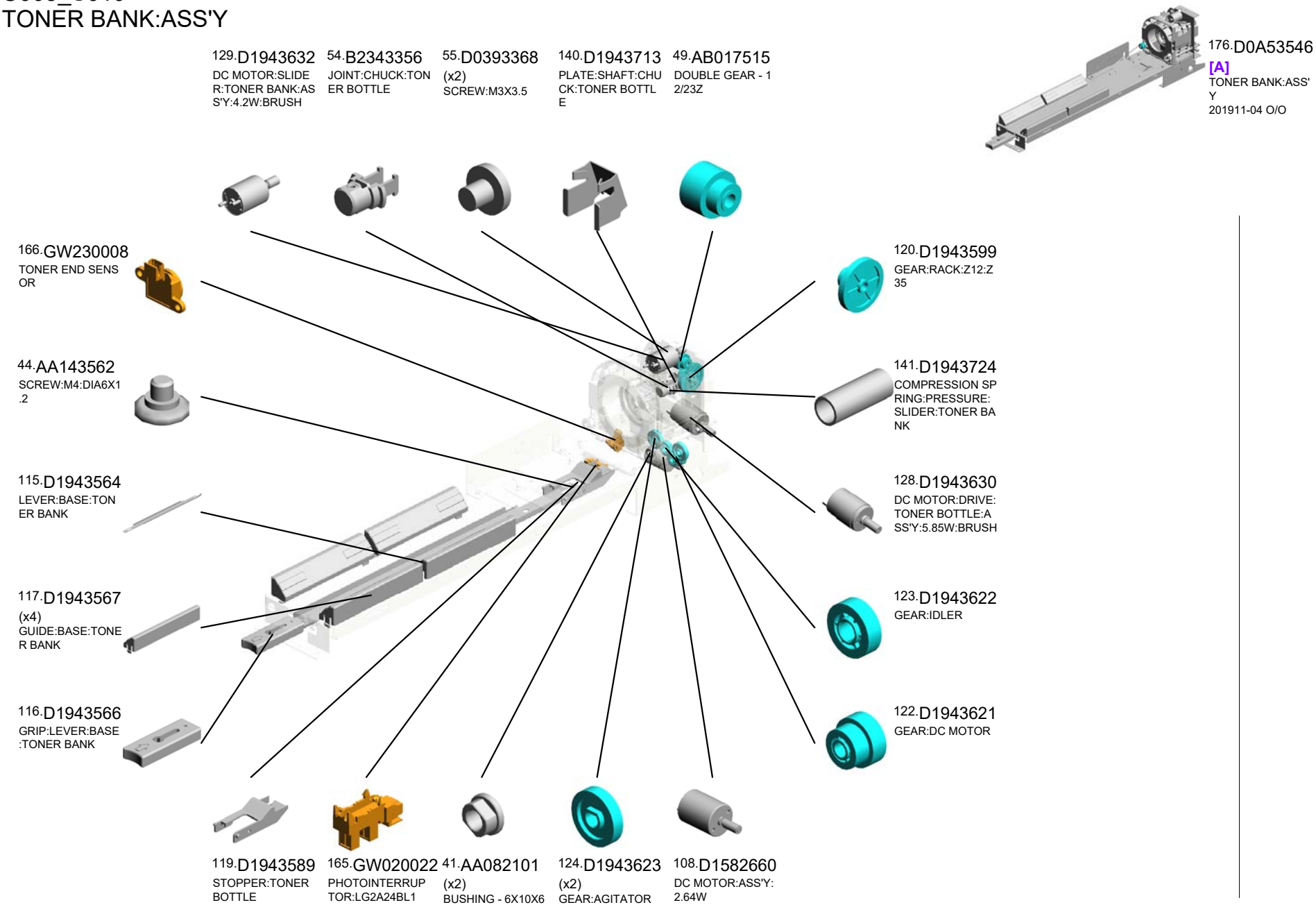
57.D0742542  
DECAL:GRIP

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S010  
TONER BANK:ASS'Y



U005\_S010  
TONER BANK:ASS'Y



U005\_S010  
TONER BANK:ASS'Y

170.D1943708 172.D0A53710  
SEAL:INNER:SLIDE SEAL:REAR:SLIDE  
R:TONER BANK R:TONER BANK:T6

171.D1943709  
SEAL:OUTER:SLID  
ER:TONER BANK

167.D0A53588  
BRACKET:RACK:S  
TOPPER

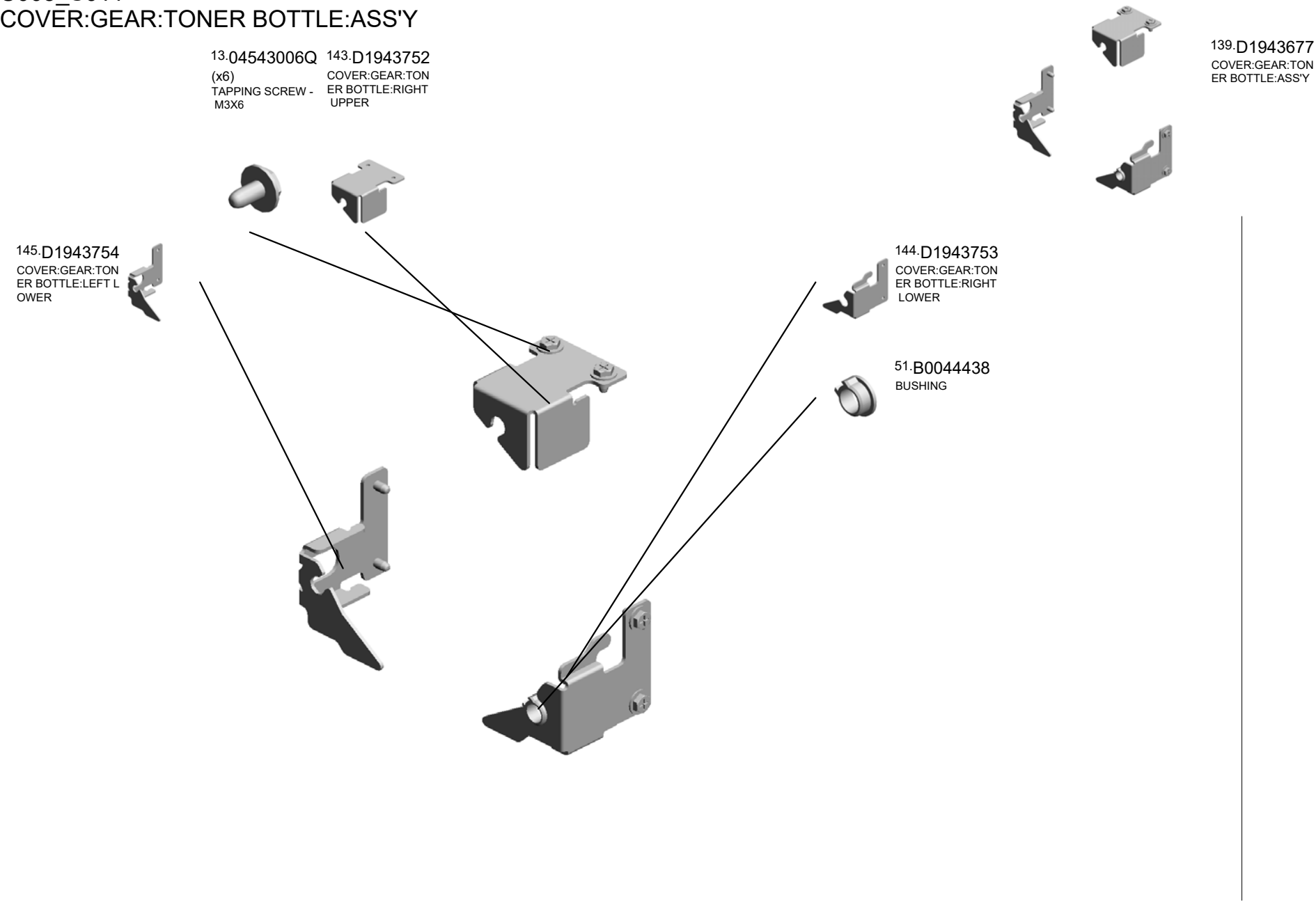
169.D1943707  
SLIDER:TONER BA  
NK

176.D0A53546  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

D0A53545  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

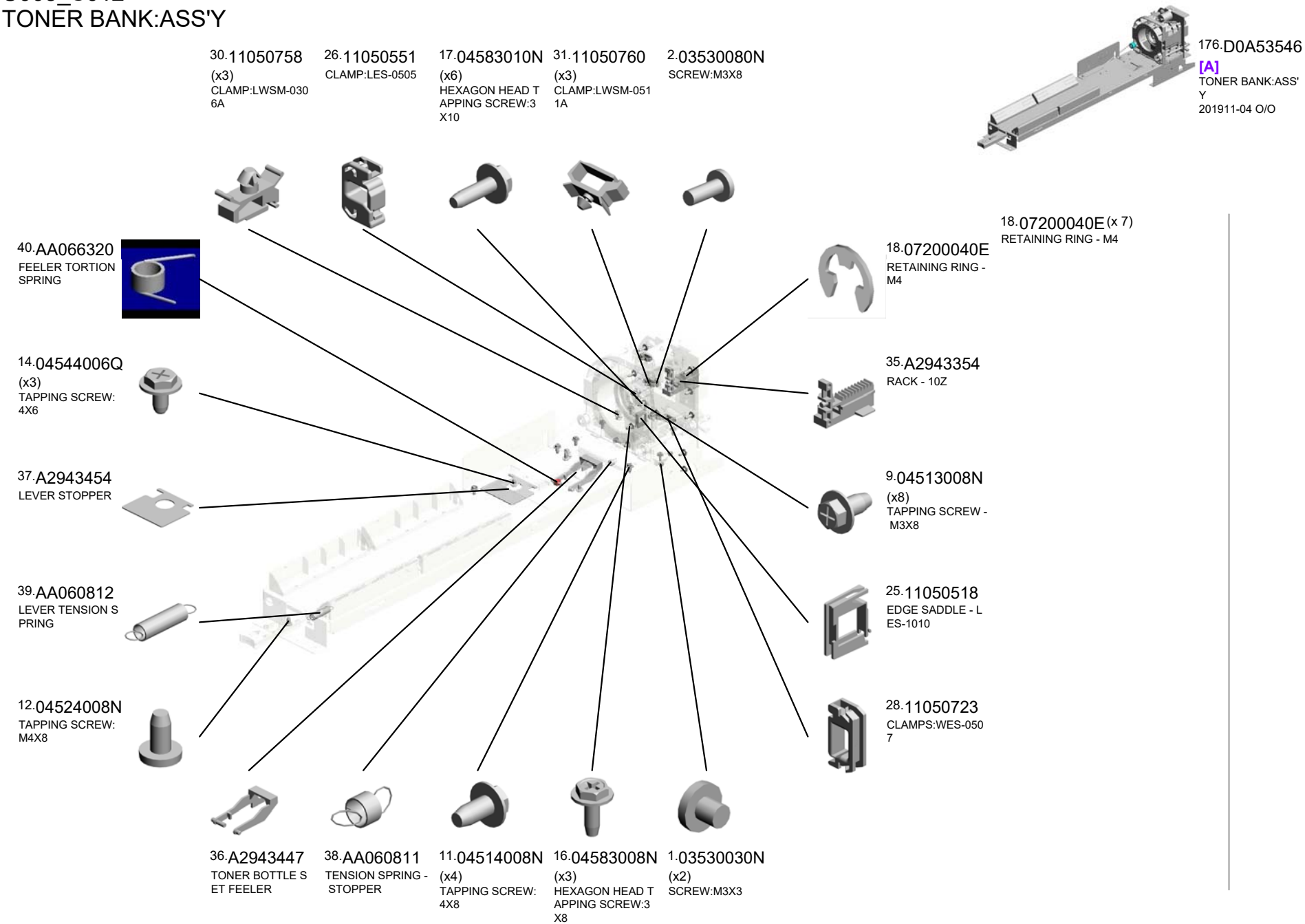
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S011  
COVER:GEAR:TONER BOTTLE:ASS'Y

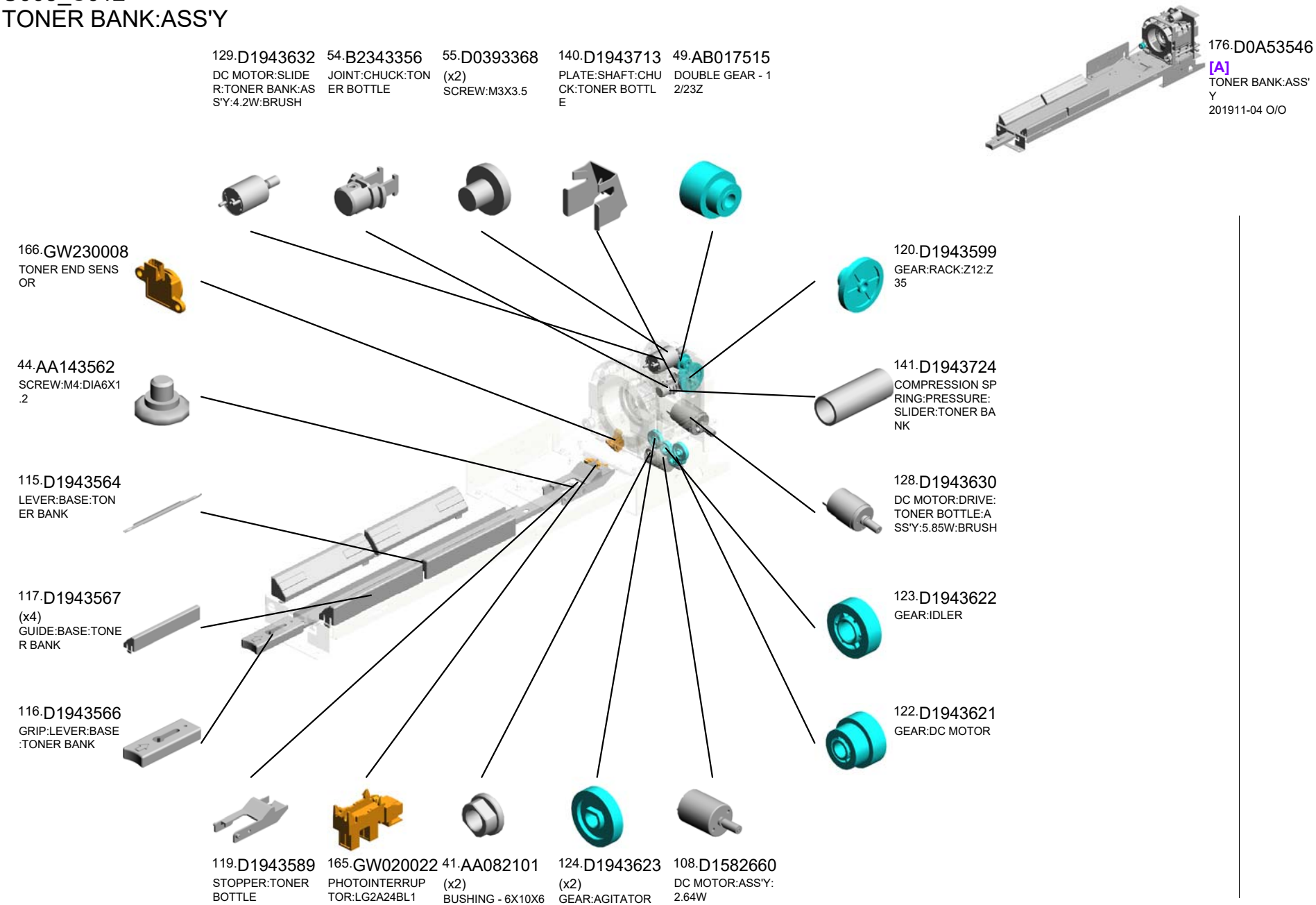


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S012  
TONER BANK:ASS'Y



U005\_S012  
TONER BANK:ASS'Y



U005\_S012  
TONER BANK:ASS'Y

170.D1943708 172.D0A53710  
SEAL:INNER:SLIDE SEAL:REAR:SLIDE  
R:TONER BANK R:TONER BANK:T6

171.D1943709  
SEAL:OUTER:SLID  
ER:TONER BANK

167.D0A53588  
BRACKET:RACK:S  
TOPPER

169.D1943707  
SLIDER:TONER BA  
NK

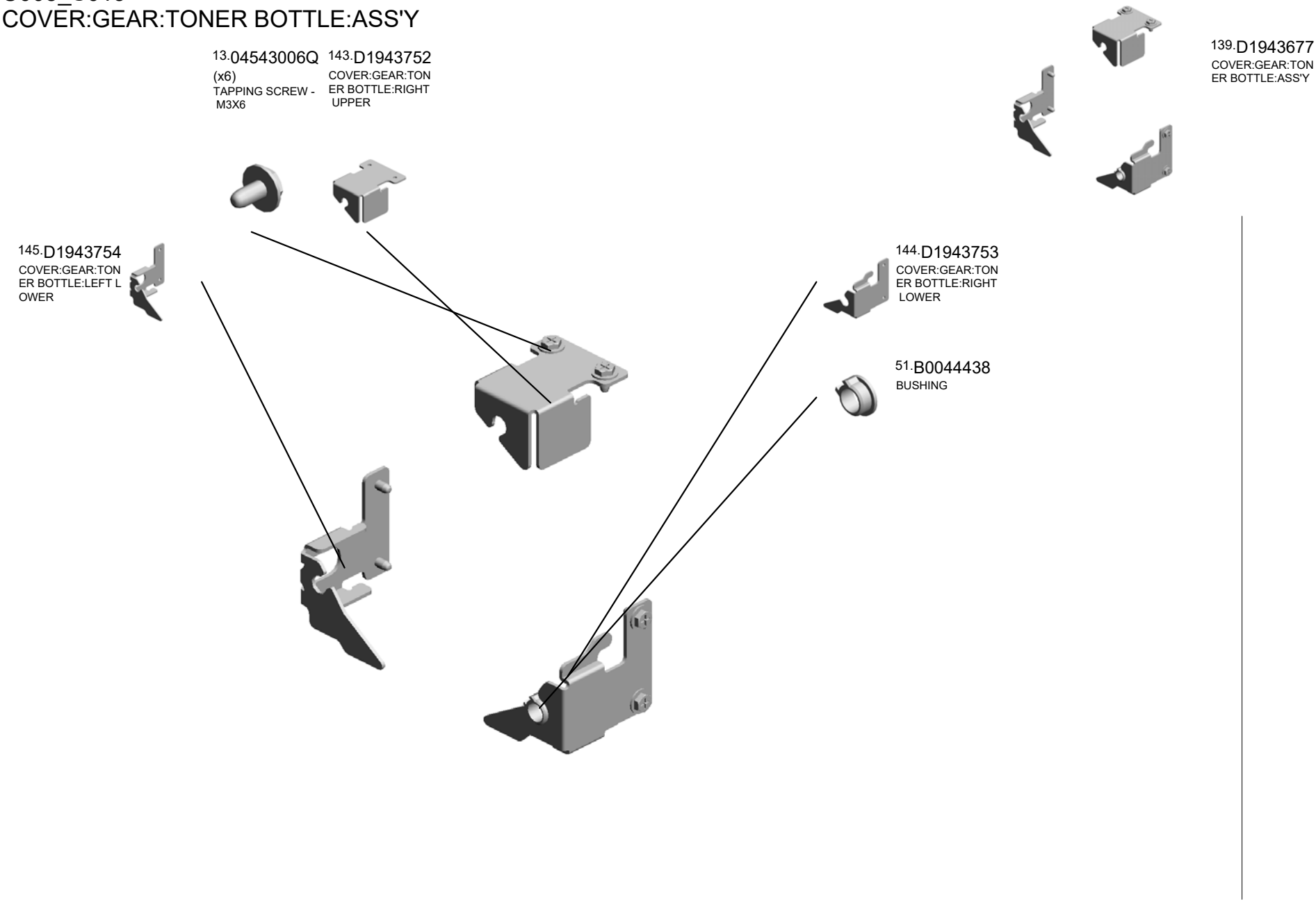
176.D0A53546  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

D0A53545  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

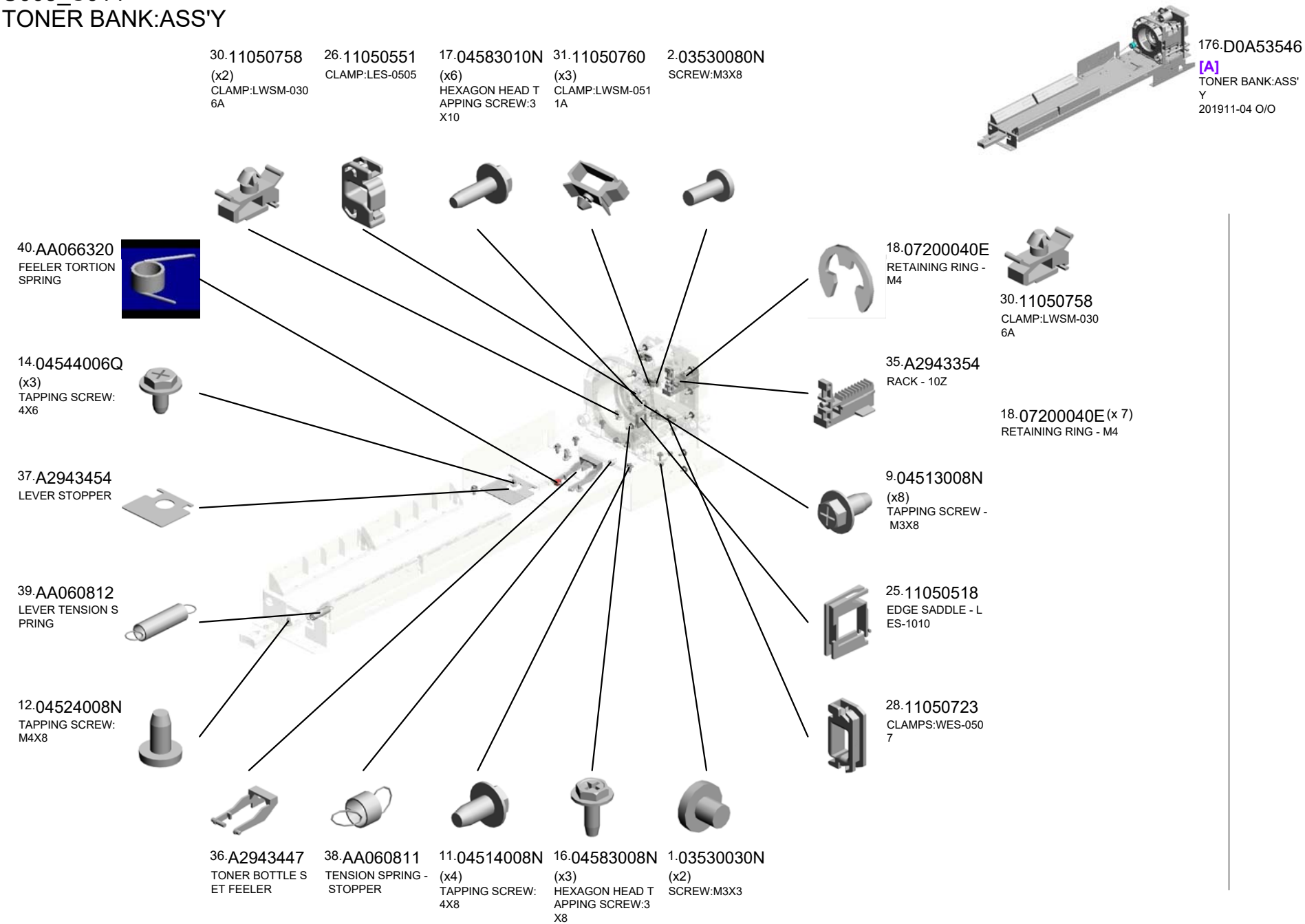


U005\_S013  
COVER:GEAR:TONER BOTTLE:ASS'Y

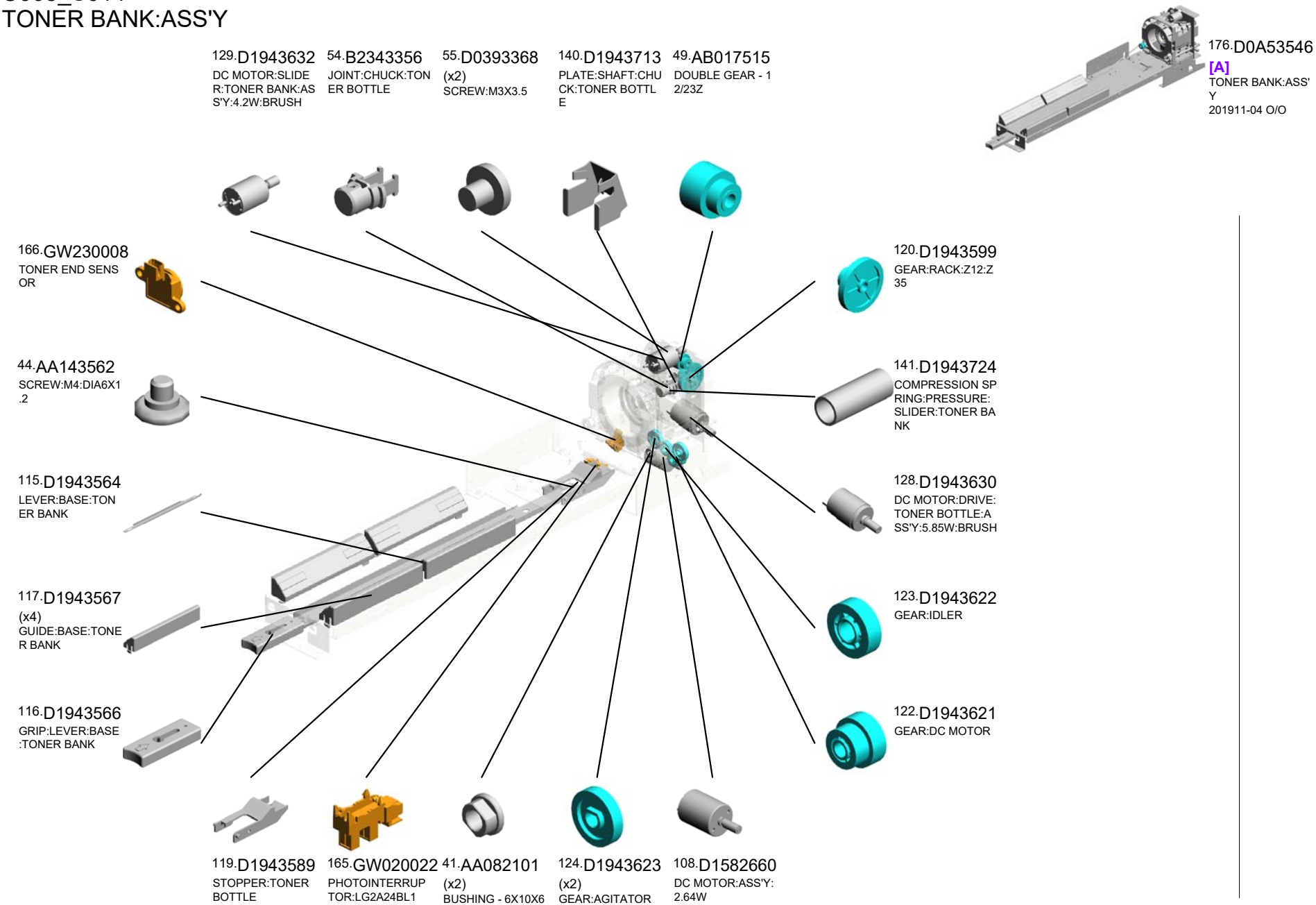


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S014  
TONER BANK:ASS'Y



U005\_S014  
TONER BANK:ASS'Y



U005\_S014  
TONER BANK:ASS'Y

170.D1943708 172.D0A53710  
SEAL:INNER:SLIDE SEAL:REAR:SLIDE  
R:TONER BANK R:TONER BANK:T6

171.D1943709  
SEAL:OUTER:SLID  
ER:TONER BANK

167.D0A53588  
BRACKET:RACK:S  
TOPPER

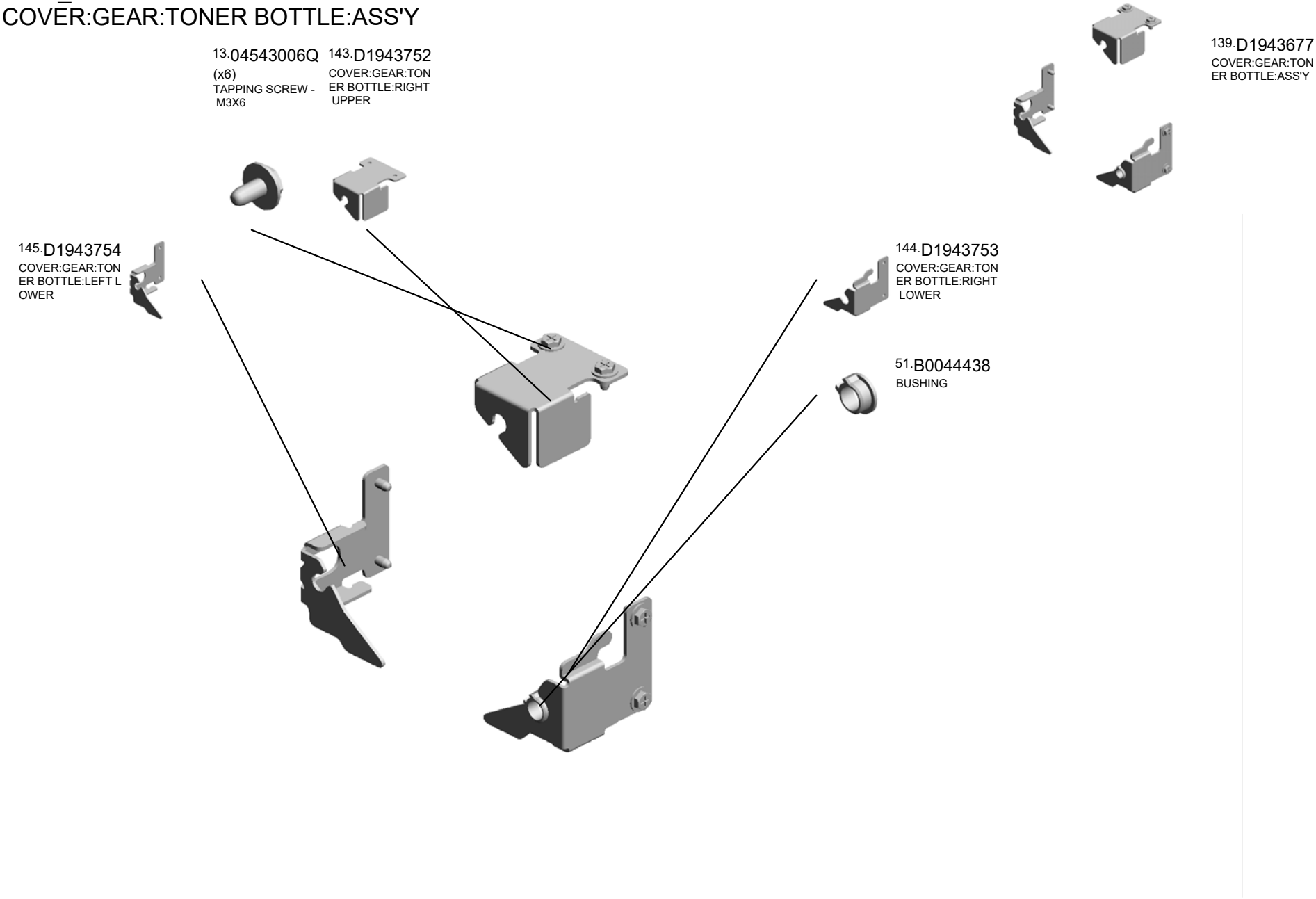
169.D1943707  
SLIDER:TONER BA  
NK

176.D0A53546  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

D0A53545  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

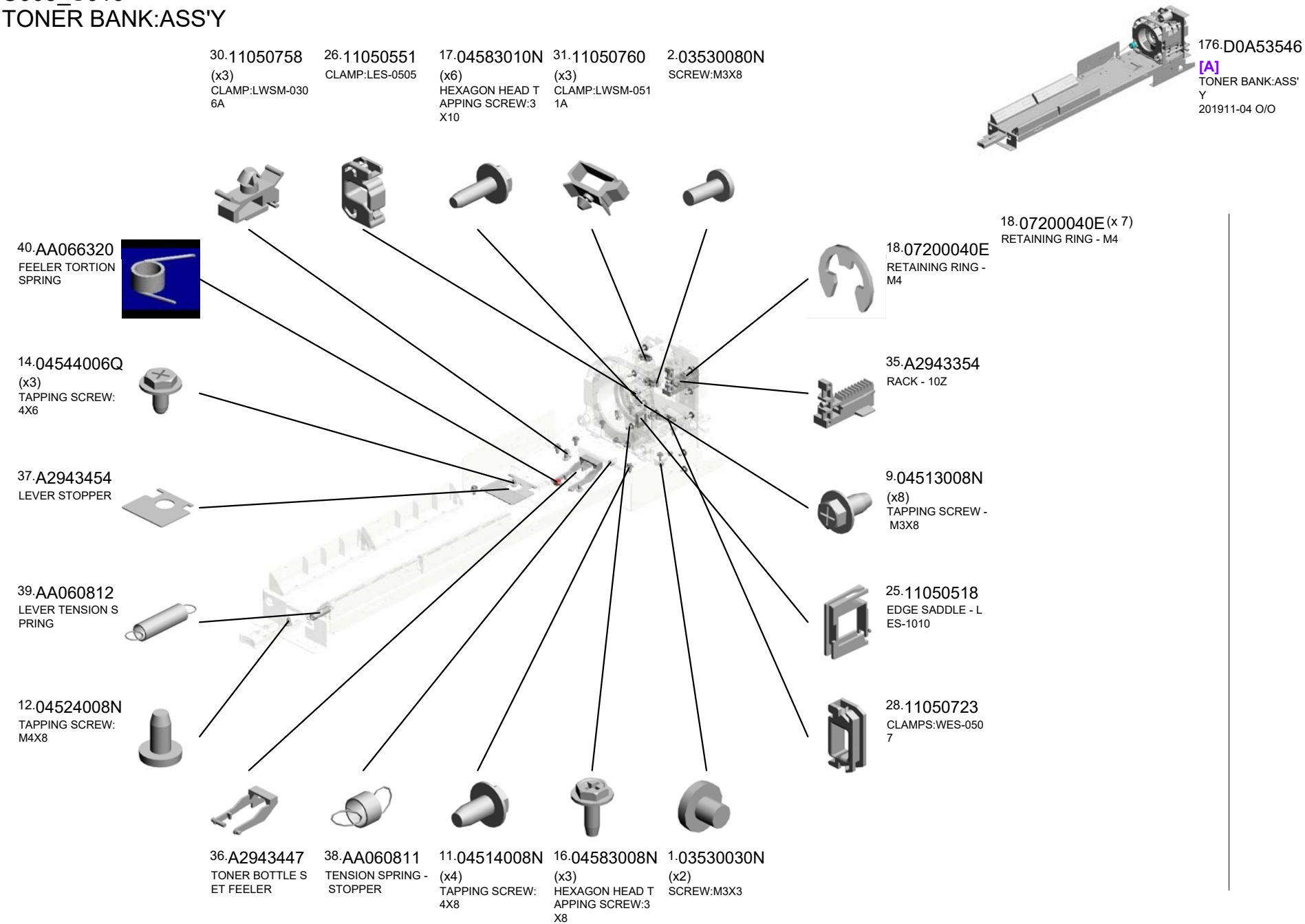
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S015  
COVER:GEAR:TONER BOTTLE:ASS'Y

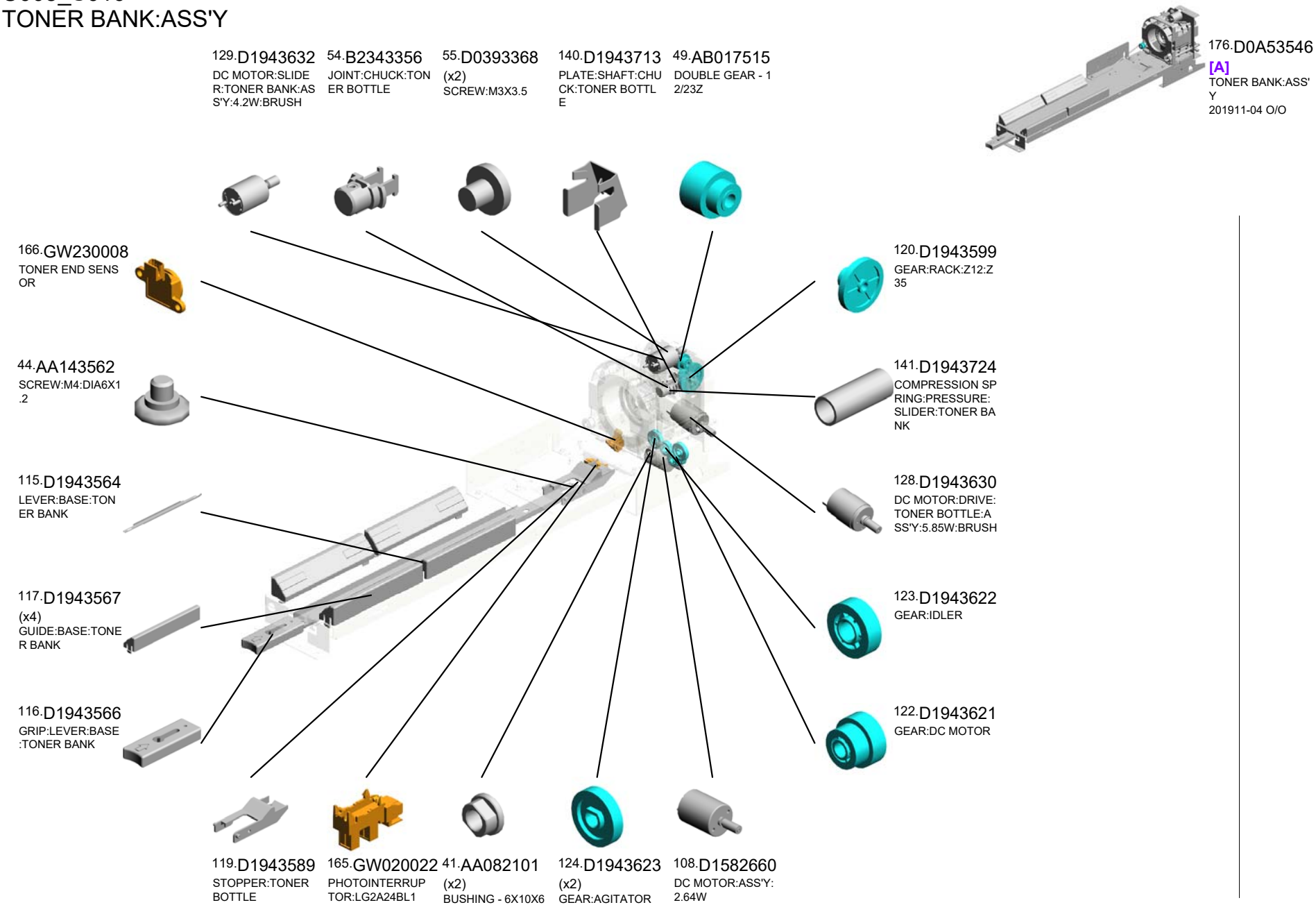


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S016  
TONER BANK:ASS'Y



U005\_S016  
TONER BANK:ASS'Y



U005\_S016  
TONER BANK:ASS'Y

170.D1943708 172.D0A53710  
SEAL:INNER:SLIDE SEAL:REAR:SLIDE  
R:TONER BANK R:TONER BANK:T6

171.D1943709  
SEAL:OUTER:SLID  
ER:TONER BANK

167.D0A53588  
BRACKET:RACK:S  
TOPPER

169.D1943707  
SLIDER:TONER BA  
NK

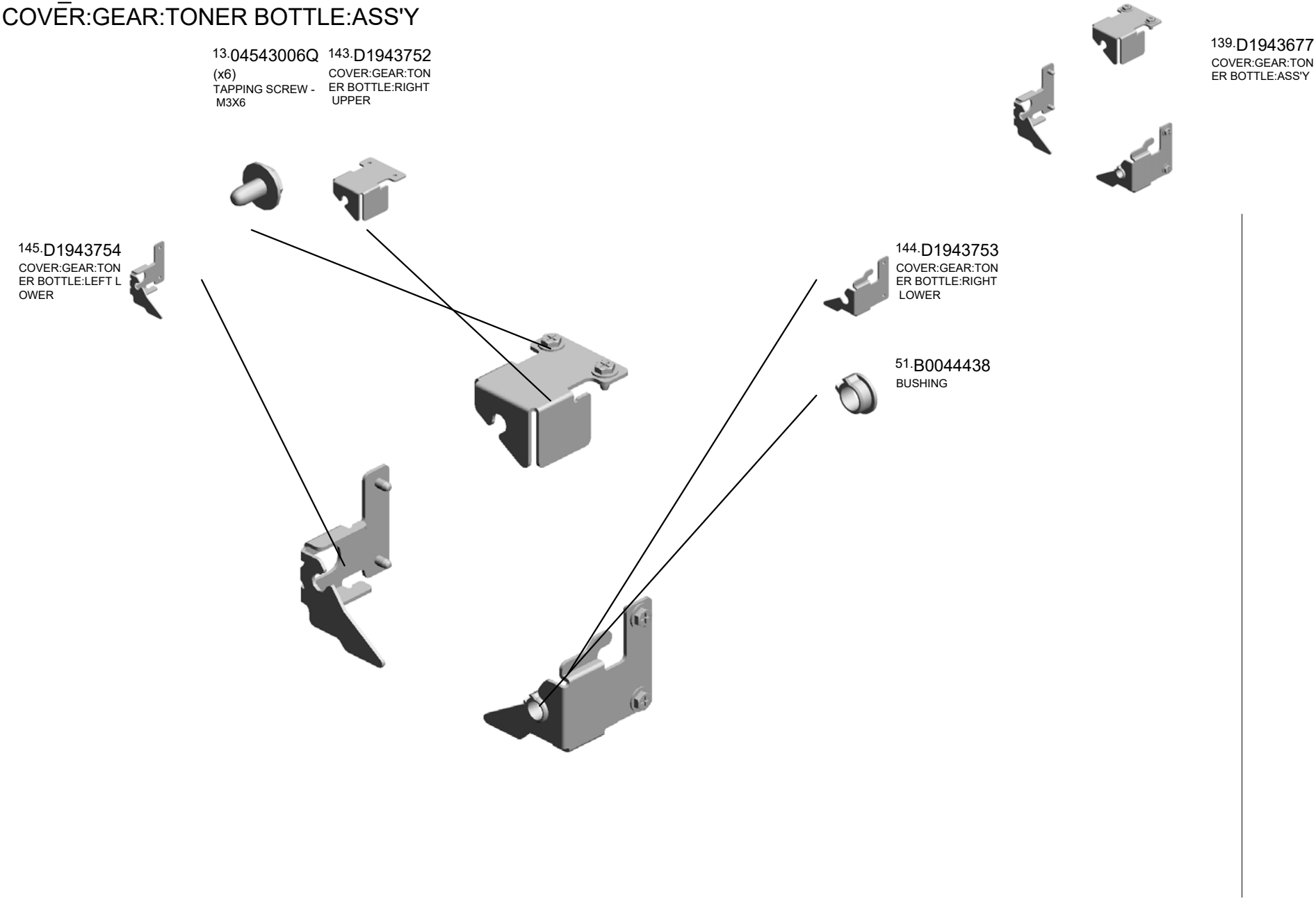
176.D0A53546  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

D0A53545  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

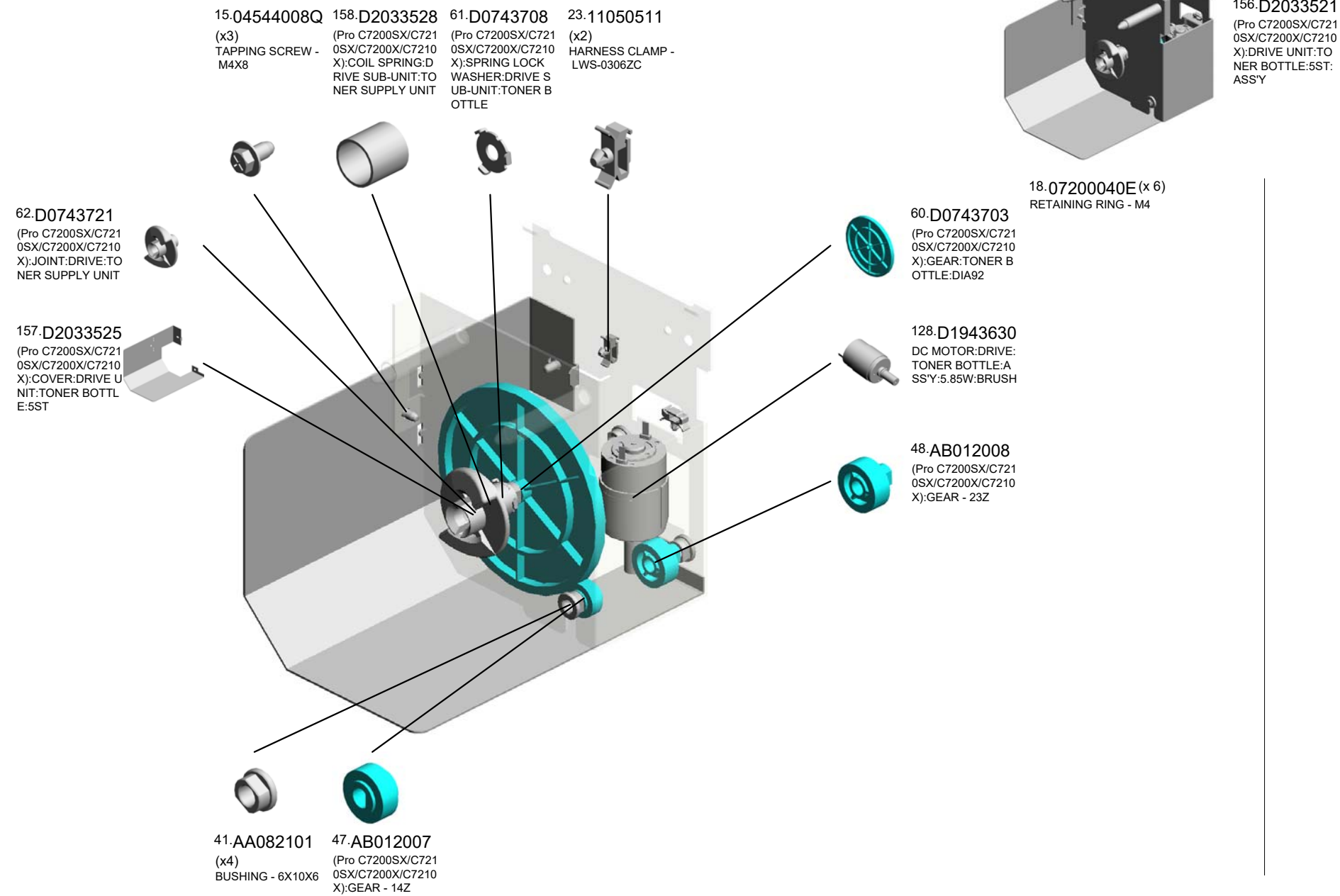


U005\_S017  
COVER:GEAR:TONER BOTTLE:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

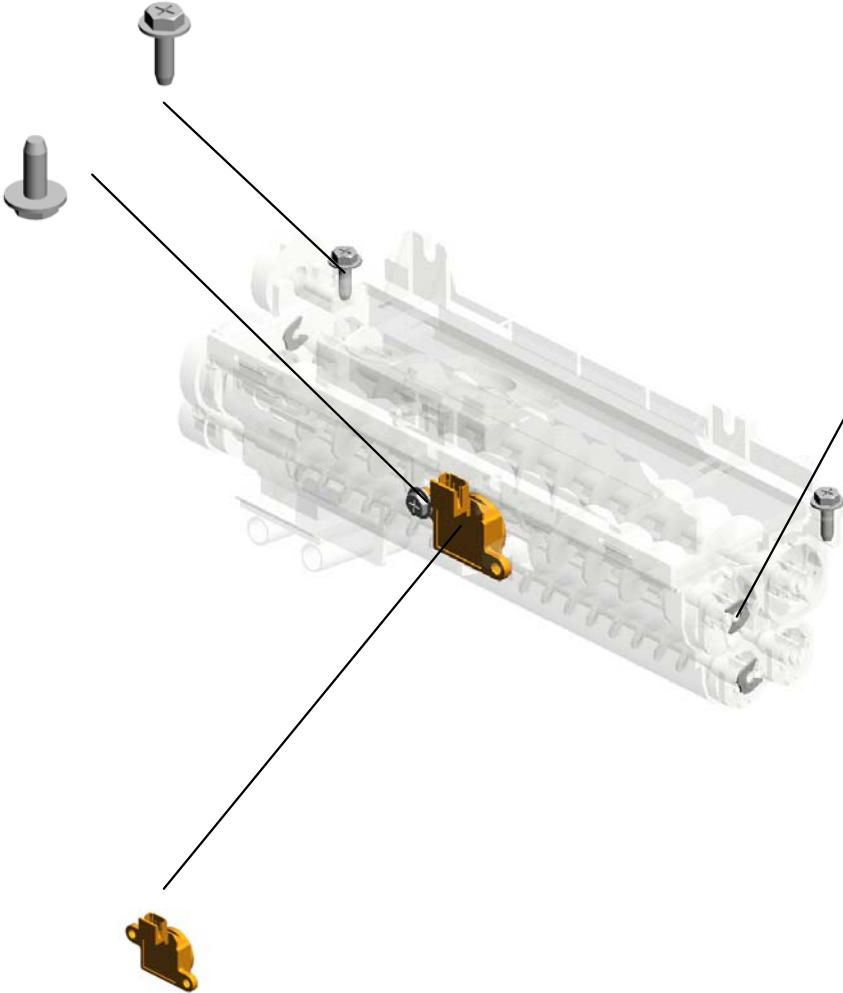
U005\_S018  
(Pro C7200SX/C7210SX/C7200X/C7210X):DRIVE UNIT:TONER BOTTLE:5ST:ASS'Y



U005\_S019  
CASE:TONER HOPPER:TONER SUPPLY:COLOR:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

5.04503008N  
TAPPING SCREW -  
M3X8

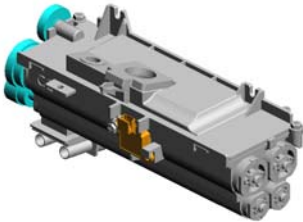


166.GW230008  
TONER END SENS  
OR

19.08050092  
(x3)  
RETAINING RING -  
3M

20.08050104  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA4

18.07200040E (x 1)  
RETAINING RING - M4



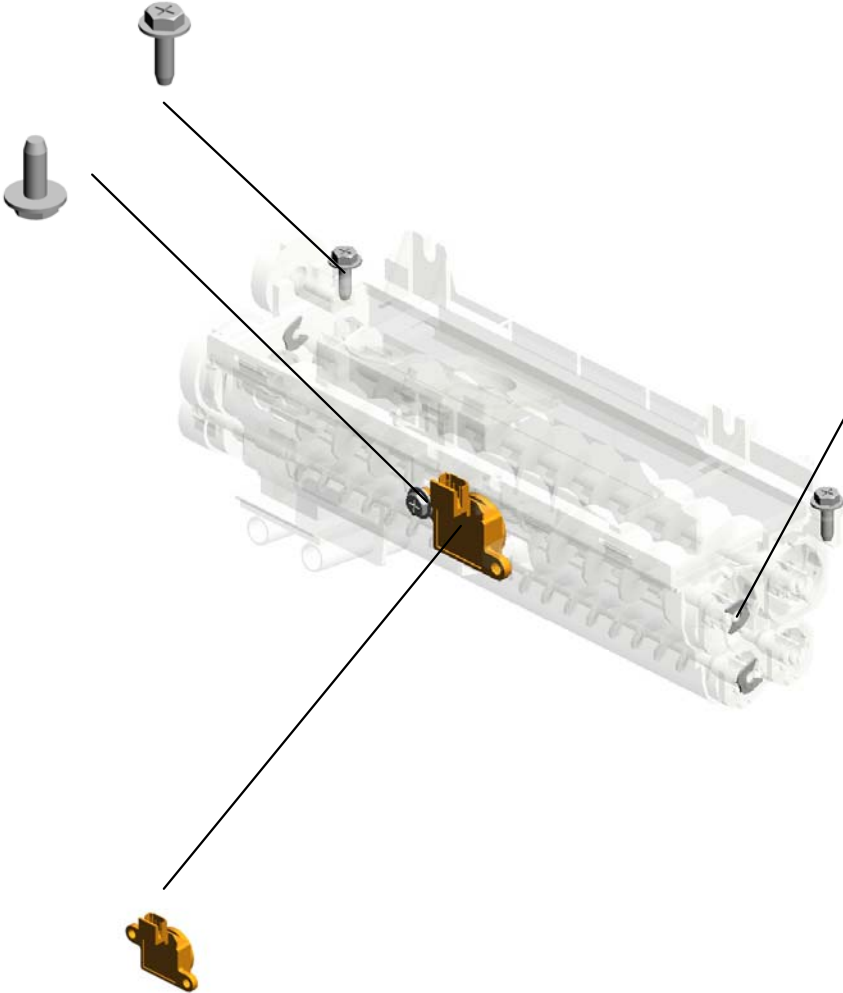
84.D0A53441  
CASE:TONER HOP  
PER:TONER SUPP  
LY:COLOR:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S020  
CASE:TONER HOPPER:TONER SUPPLY:COLOR:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

5.04503008N  
TAPPING SCREW -  
M3X8

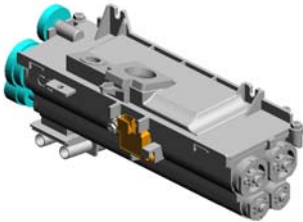


166.GW230008  
TONER END SENS  
OR

19.08050092  
(x3)  
RETAINING RING -  
3M

20.08050104  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA4

18.07200040E(x 1)  
RETAINING RING - M4



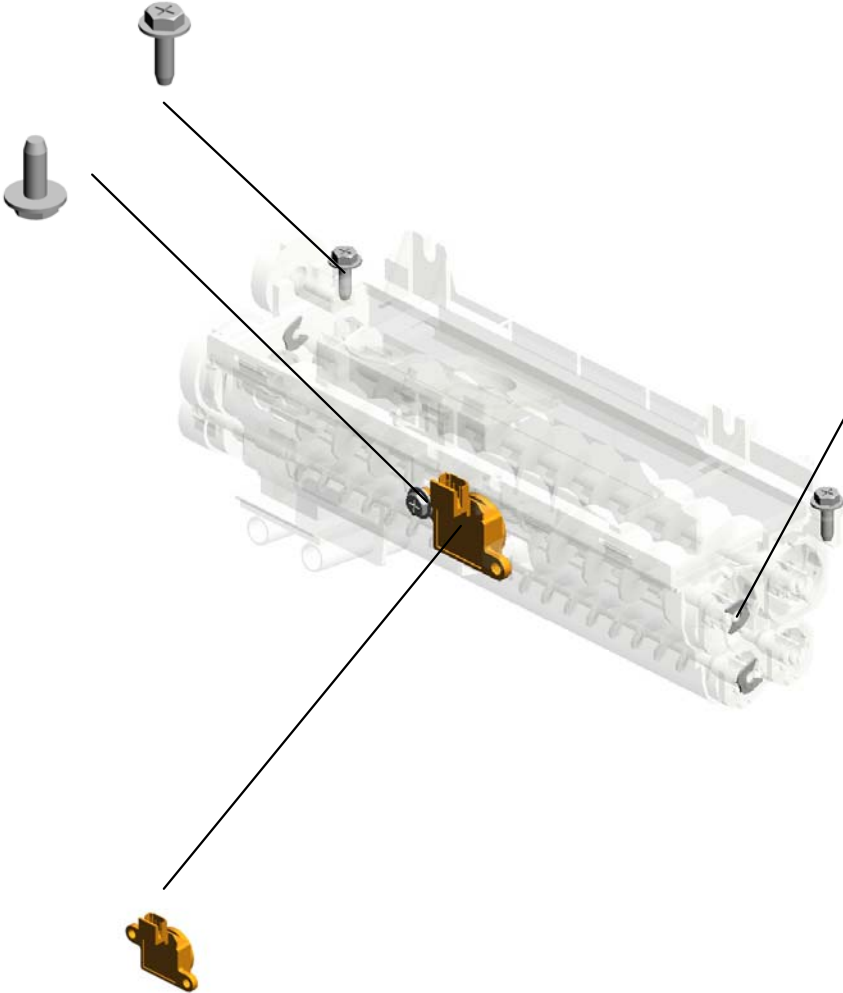
84.D0A53441  
CASE:TONER HOP  
PER:TONER SUPP  
LY:COLOR:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S021  
CASE:TONER HOPPER:TONER SUPPLY:COLOR:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

5.04503008N  
TAPPING SCREW -  
M3X8

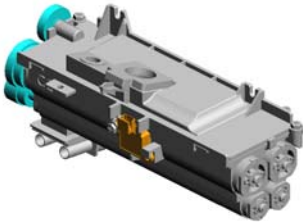


166.GW230008  
TONER END SENS  
OR

19.08050092  
(x3)  
RETAINING RING -  
3M

20.08050104  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA4

18.07200040E (x 1)  
RETAINING RING - M4



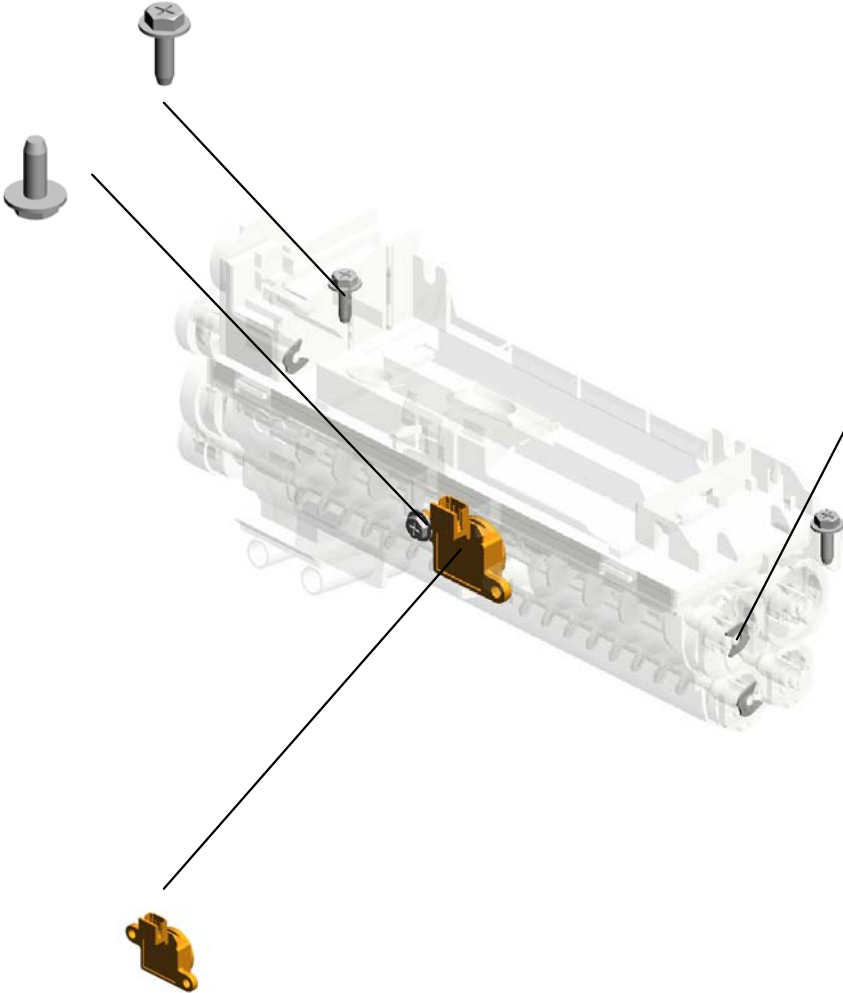
84.D0A53441  
CASE:TONER HOP  
PER:TONER SUPP  
LY:COLOR:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S022  
CASE:TONER SUPPLY:K:ASS'Y

6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

5.04503008N  
TAPPING SCREW -  
M3X8



166.GW230008  
TONER END SENS  
OR

19.08050092  
(x3)  
RETAINING RING -  
3M

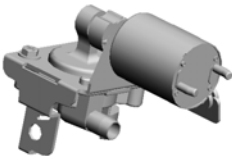
20.08050104  
(x2)  
RETAINING RINGS  
-E:SILENCER:DIA4

18.07200040E (x 2)  
RETAINING RING - M4

83.D0A53429  
CASE:TONER SUP  
PLY:K:ASS'Y

U005\_S023  
PUMP UNIT:TONER SUPPLY:ASS'Y

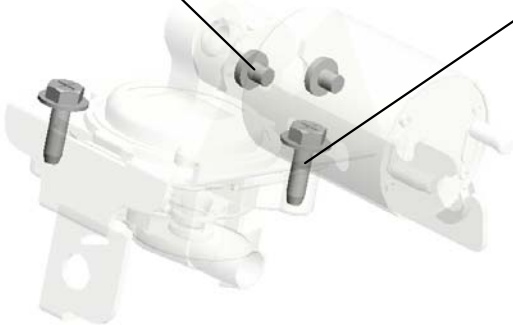
1.03530030N  
(x2)  
SCREW:M3X3



85.D0A53450  
PUMP UNIT:TONER  
SUPPLY:ASS'Y



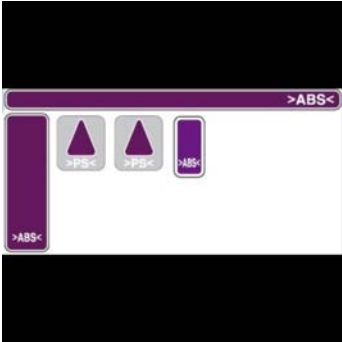
6.04503010N  
(x2)  
TAPPING SCREW -  
M3X10



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S024  
DECAL:TCRU:5ST:ASS'Y

111.D1942165  
DECAL:GRIP



103.D0AL3458  
DECAL:TCRU:5ST:  
ASS'Y

162.D2033710  
DECAL:TCRU:PUM  
P:5ST



75.D0746497  
(x2)  
DECAL:POSITIONI  
NG DISPLAY:TCRU

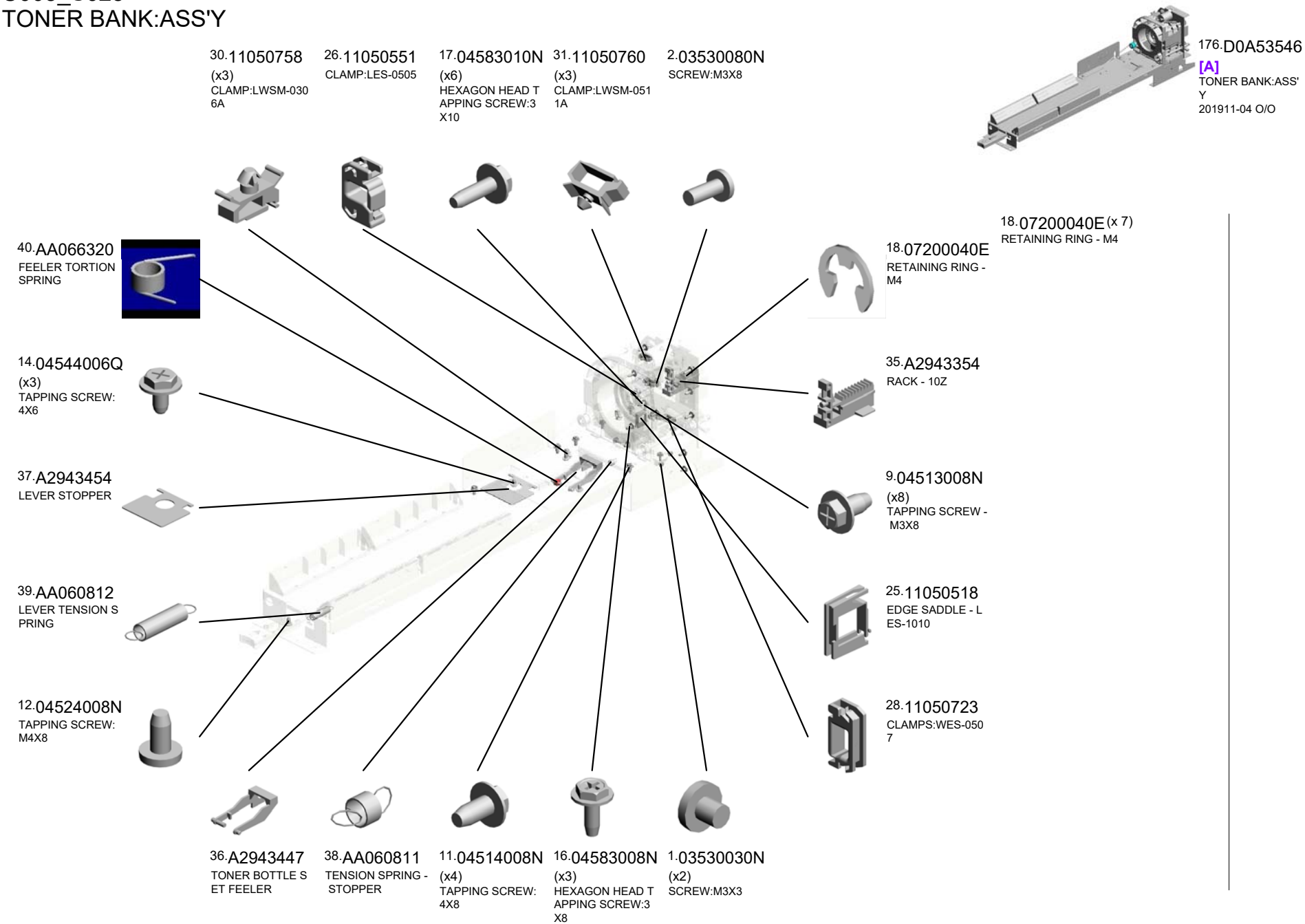


57.D0742542  
DECAL:GRIP

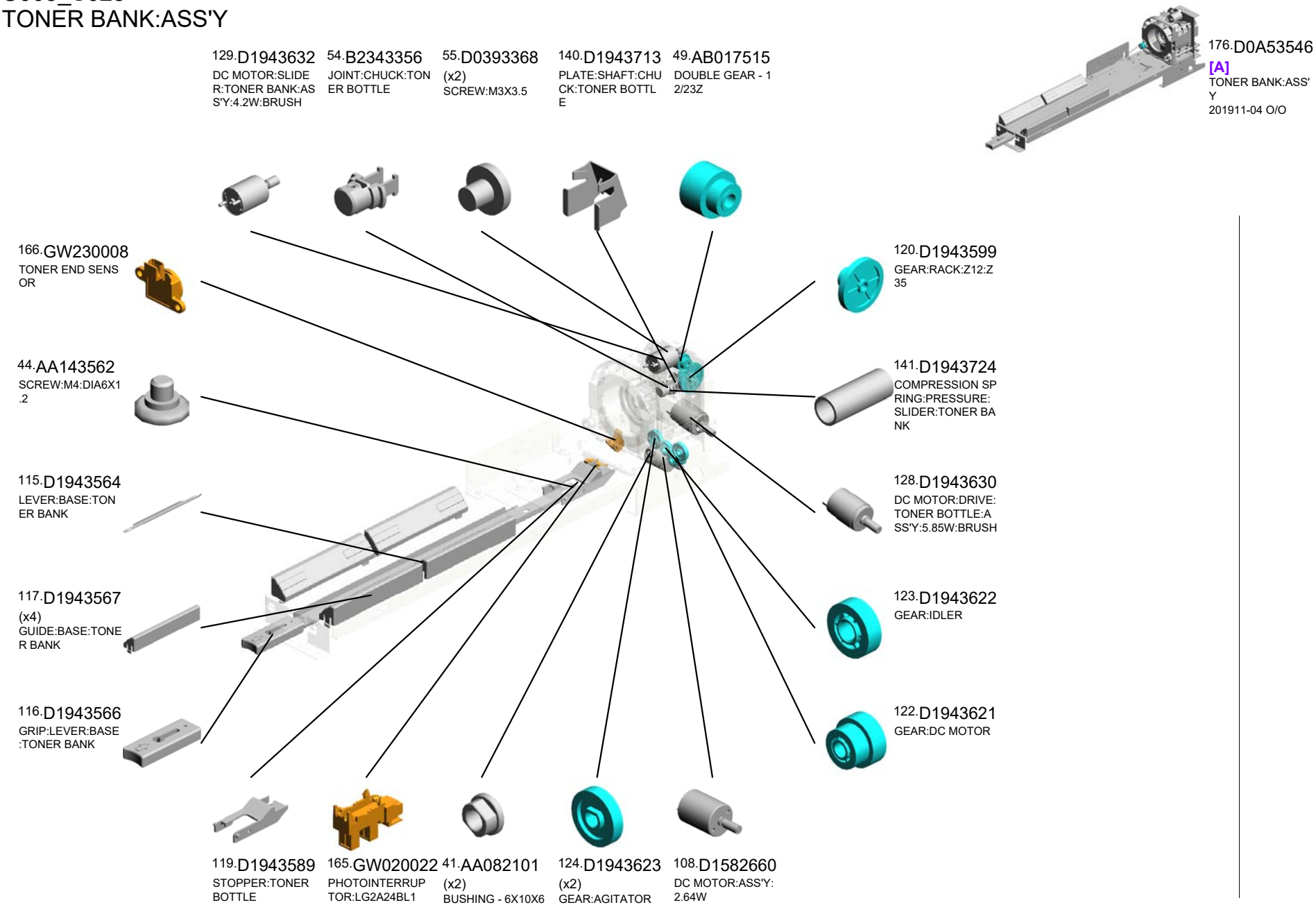
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U005\_S025  
TONER BANK:ASS'Y



U005\_S025  
TONER BANK:ASS'Y



U005\_S025  
TONER BANK:ASS'Y

170.D1943708 172.D0A53710  
SEAL:INNER:SLIDE SEAL:REAR:SLIDE  
R:TONER BANK R:TONER BANK:T6

171.D1943709  
SEAL:OUTER:SLID  
ER:TONER BANK

167.D0A53588  
BRACKET:RACK:S  
TOPPER

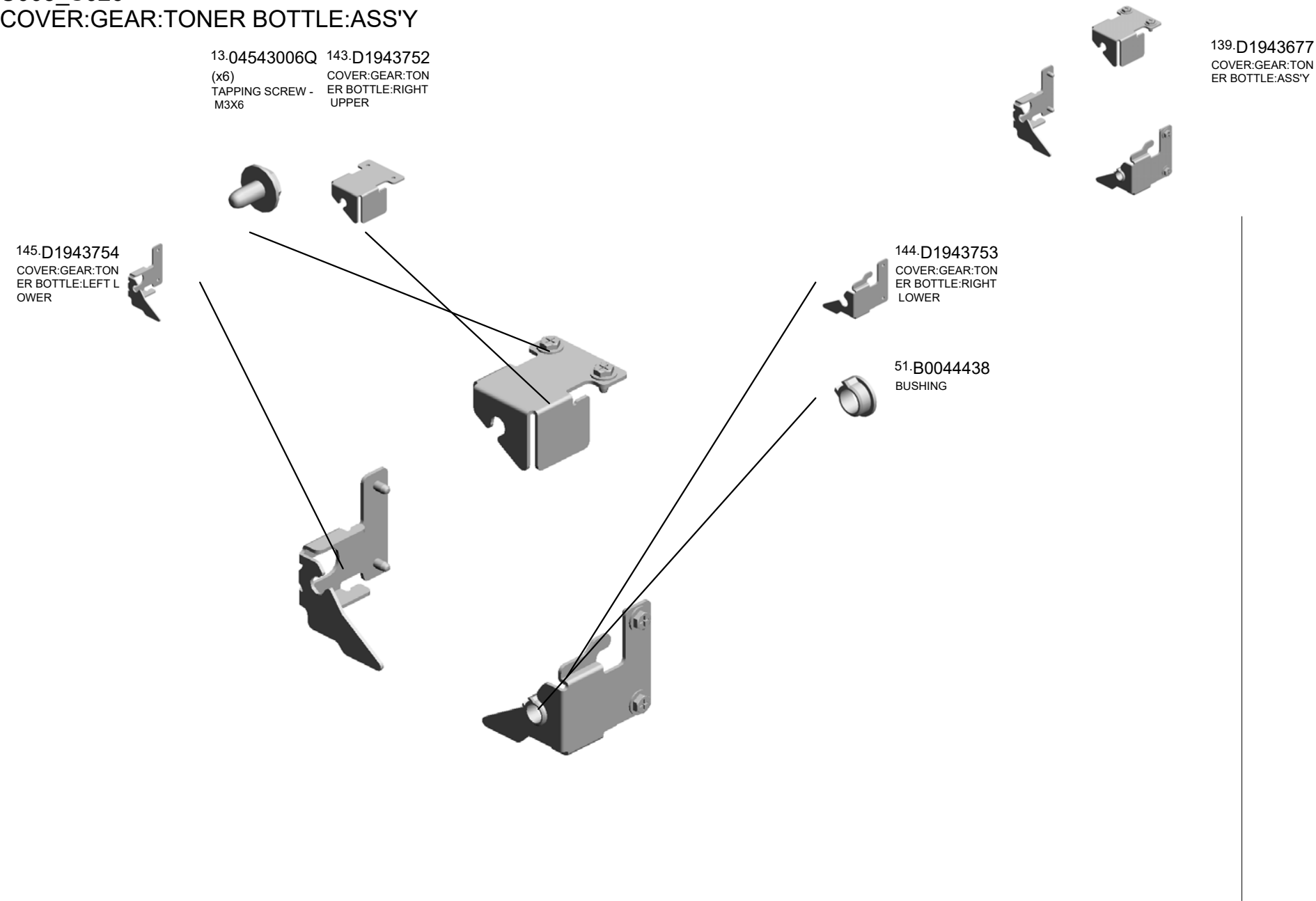
169.D1943707  
SLIDER:TONER BA  
NK

176.D0A53546  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

D0A53545  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

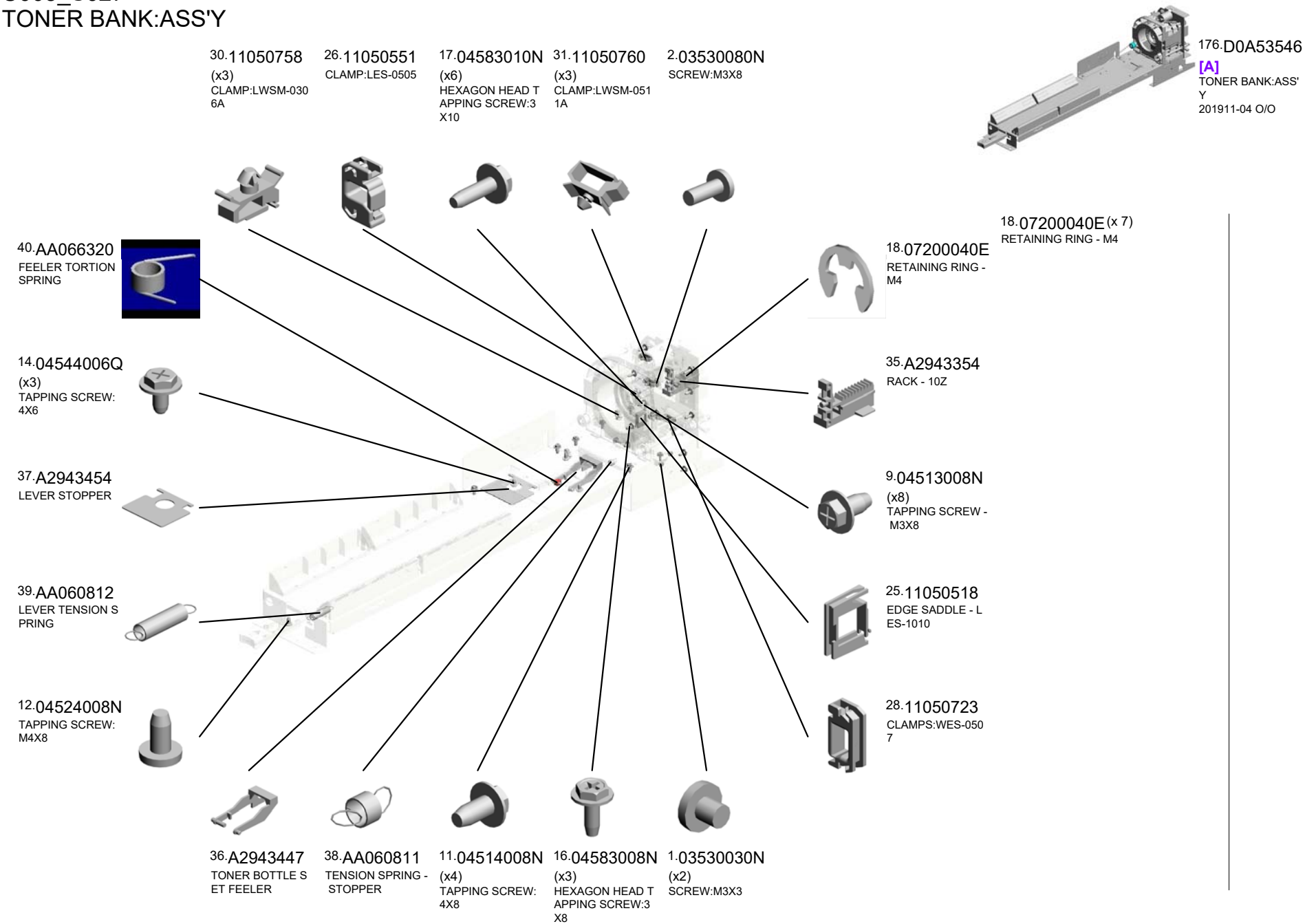
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S026  
COVER:GEAR:TONER BOTTLE:ASS'Y

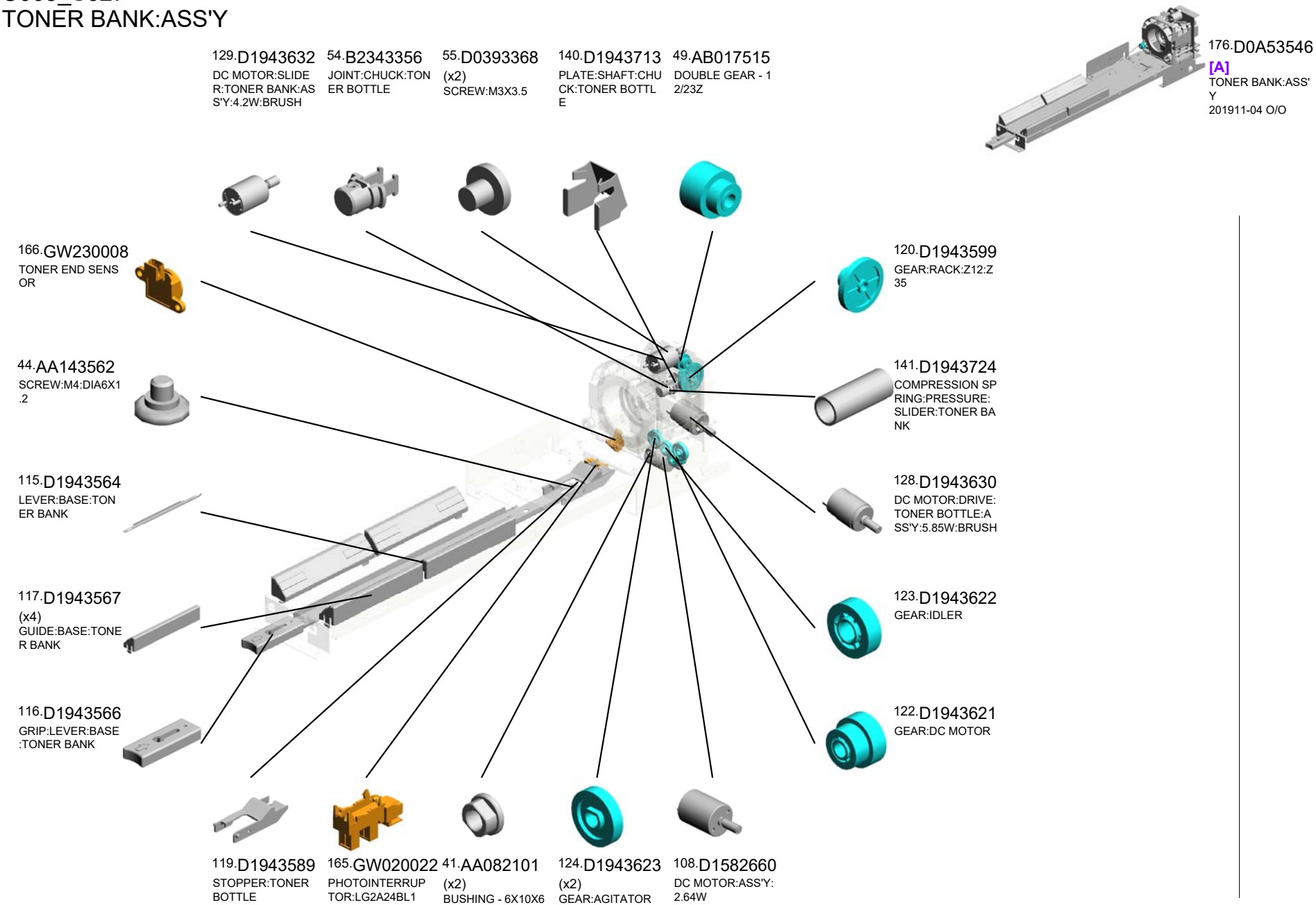


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S027  
TONER BANK:ASS'Y



U005\_S027  
TONER BANK:ASS'Y



U005\_S027  
TONER BANK:ASS'Y

170.D1943708 172.D0A53710  
SEAL:INNER:SLIDE SEAL:REAR:SLIDE  
R:TONER BANK R:TONER BANK:T6

171.D1943709  
SEAL:OUTER:SLID  
ER:TONER BANK

167.D0A53588  
BRACKET:RACK:S  
TOPPER

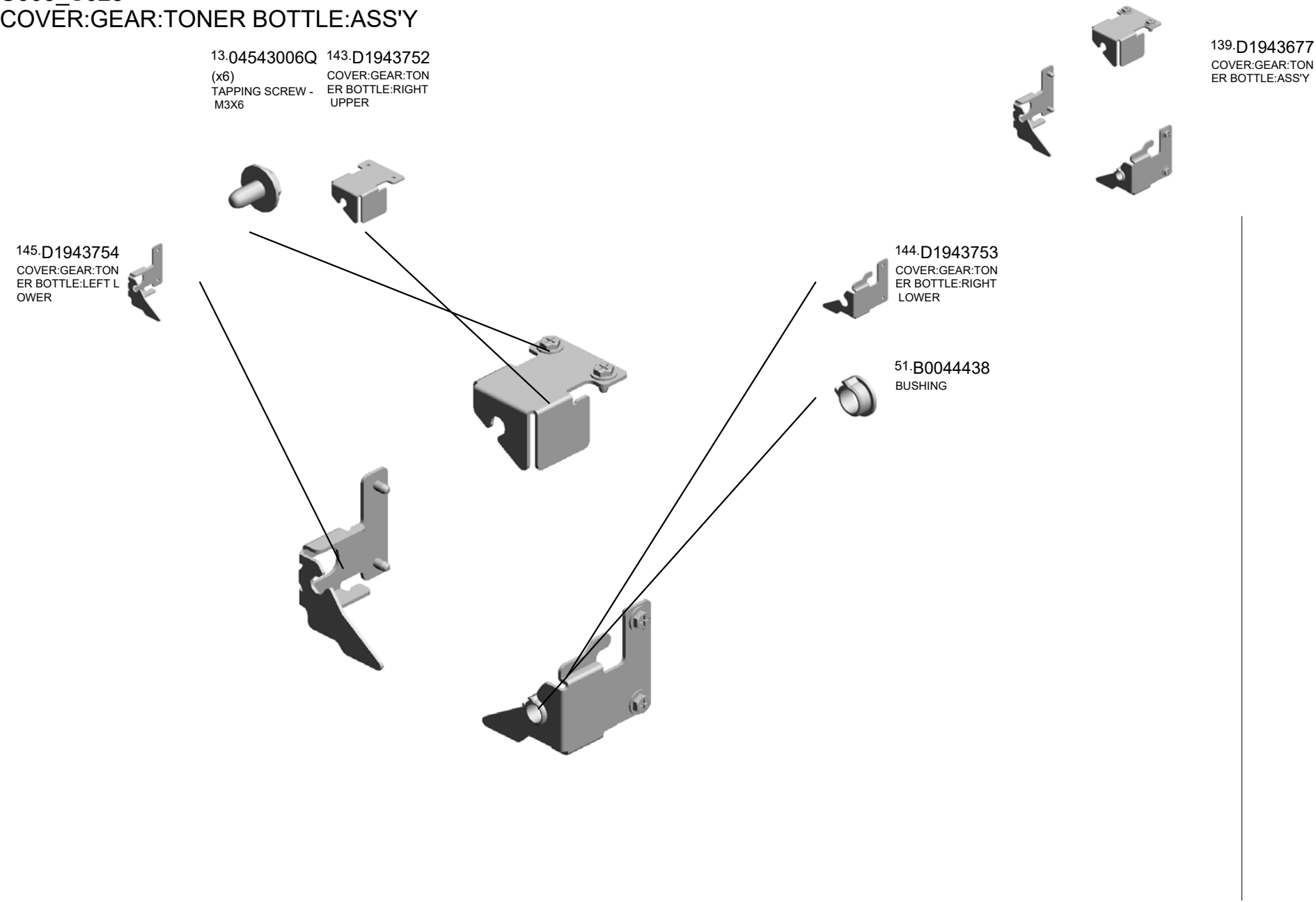
169.D1943707  
SLIDER:TONER BA  
NK

176.D0A53546  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

D0A53545  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

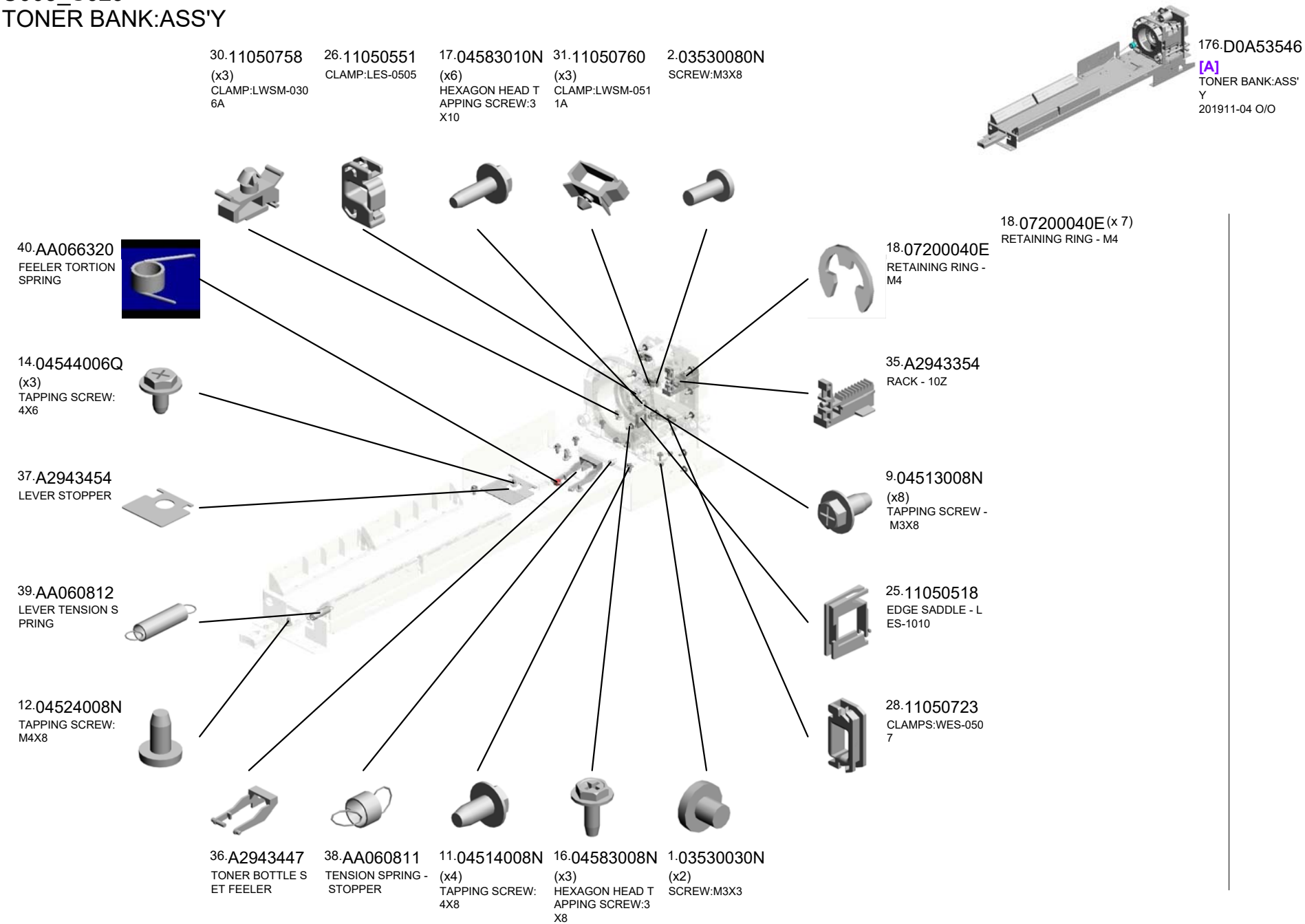
U005\_S028  
COVER:GEAR:TONER BOTTLE:ASS'Y



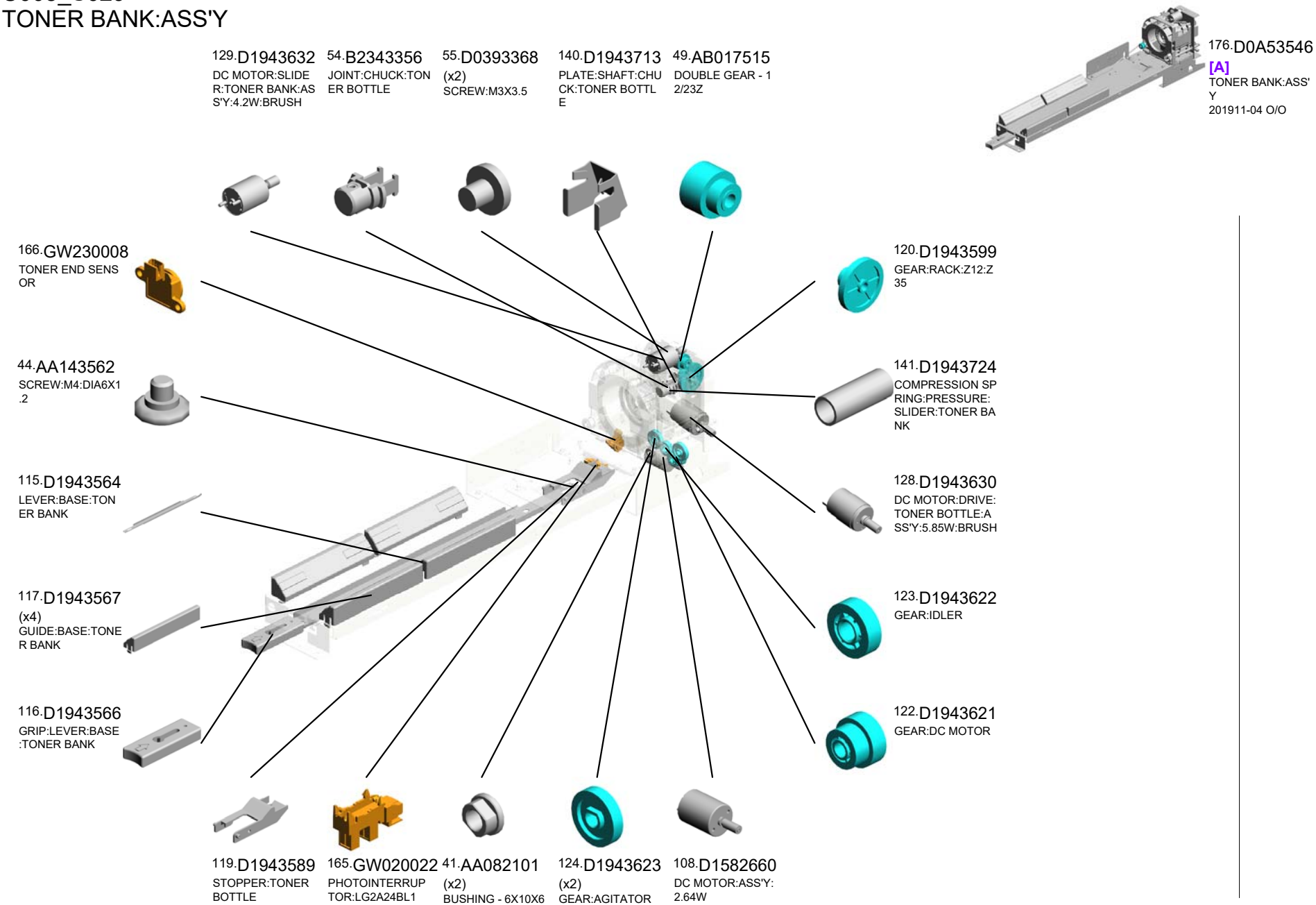
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U005\_S029  
TONER BANK:ASS'Y



U005\_S029  
TONER BANK:ASS'Y



U005\_S029  
TONER BANK:ASS'Y

170.D1943708 172.D0A53710  
SEAL:INNER:SLIDE SEAL:REAR:SLIDE  
R:TONER BANK R:TONER BANK:T6

171.D1943709  
SEAL:OUTER:SLID  
ER:TONER BANK

167.D0A53588  
BRACKET:RACK:S  
TOPPER

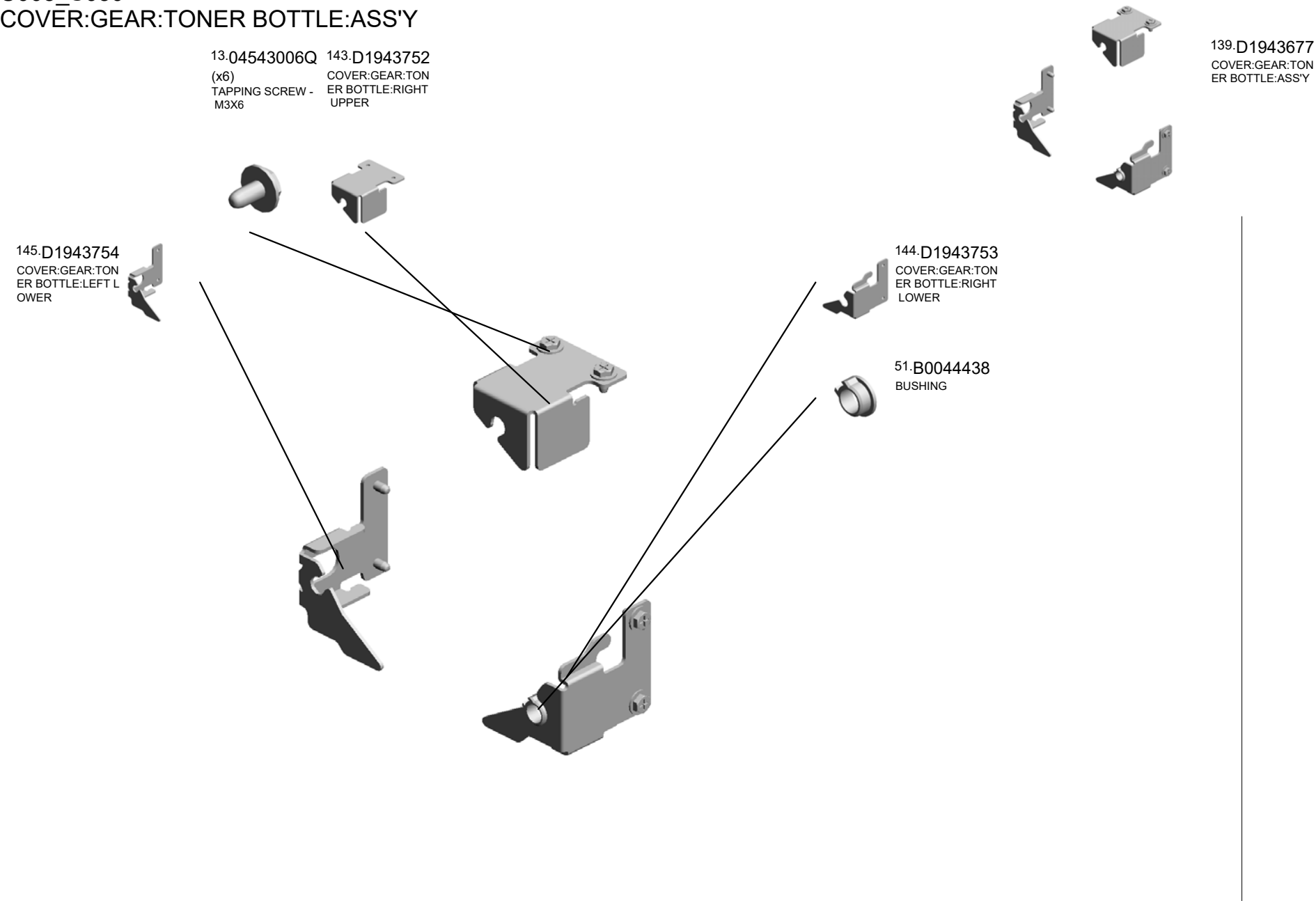
169.D1943707  
SLIDER:TONER BA  
NK

176.D0A53546  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

D0A53545  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

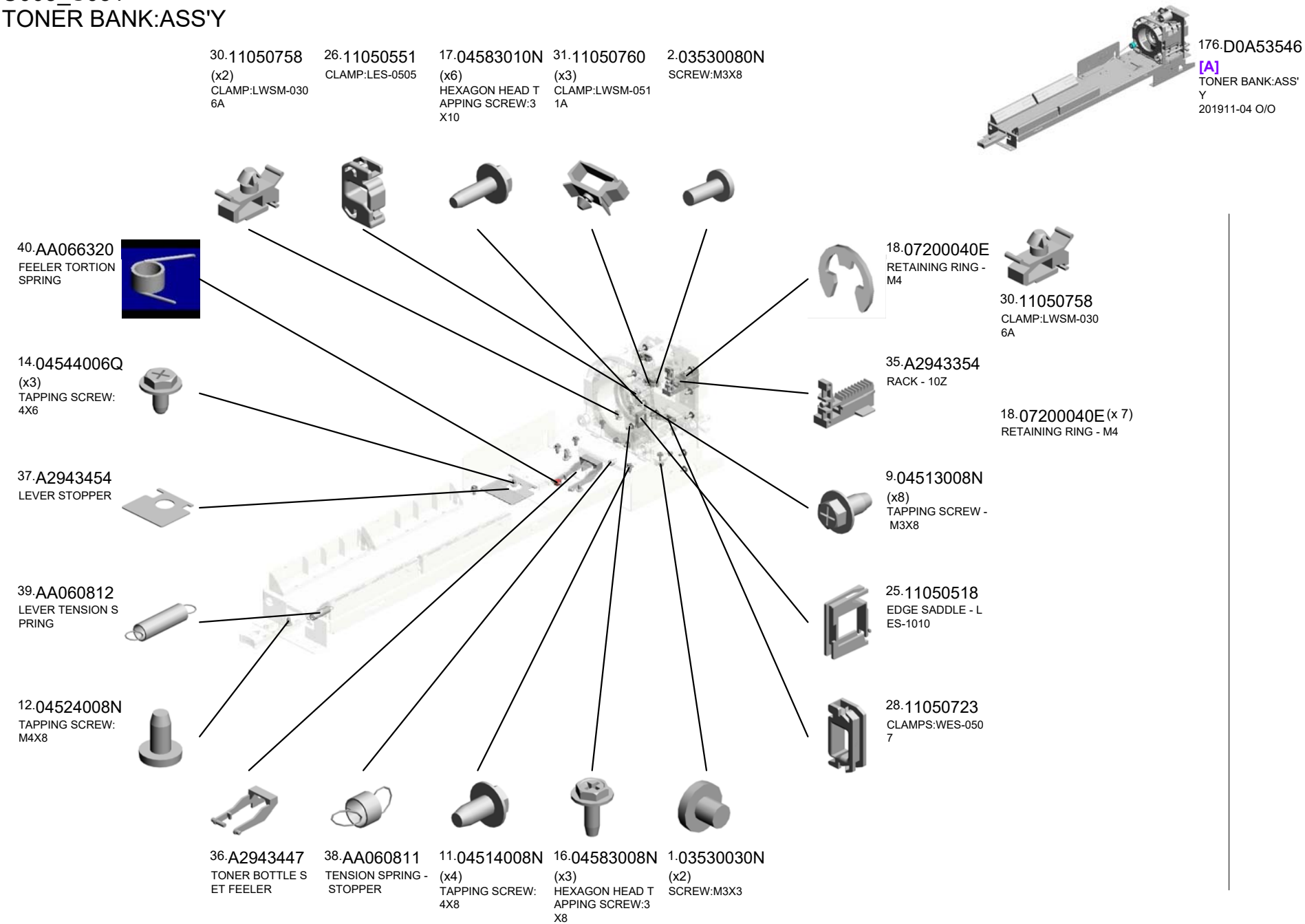
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S030  
COVER:GEAR:TONER BOTTLE:ASS'Y

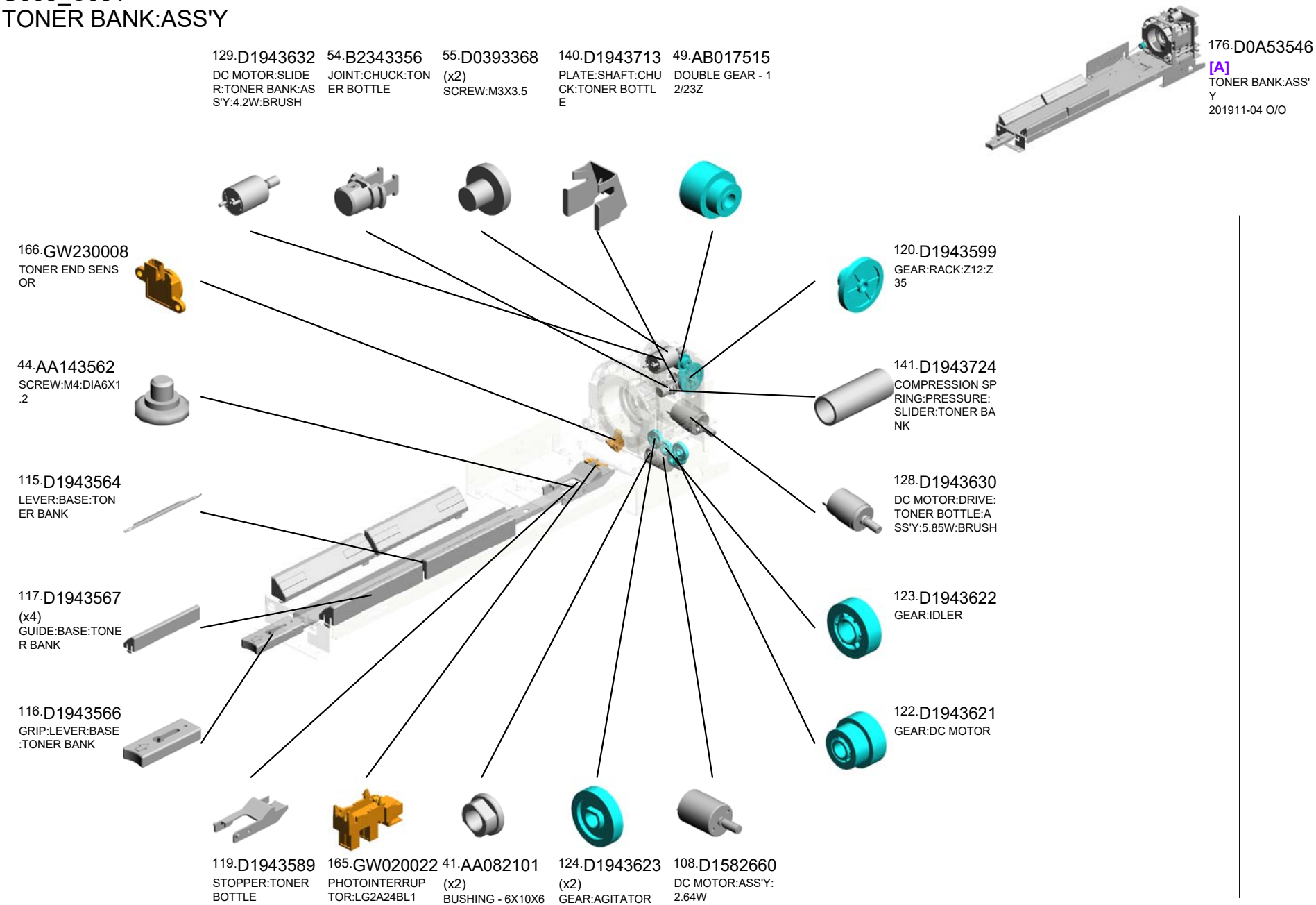


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S031  
TONER BANK:ASS'Y



U005\_S031  
TONER BANK:ASS'Y



U005\_S031  
TONER BANK:ASS'Y

170.D1943708 172.D0A53710  
SEAL:INNER:SLIDE SEAL:REAR:SLIDE  
R:TONER BANK R:TONER BANK:T6

171.D1943709  
SEAL:OUTER:SLID  
ER:TONER BANK

167.D0A53588  
BRACKET:RACK:S  
TOPPER

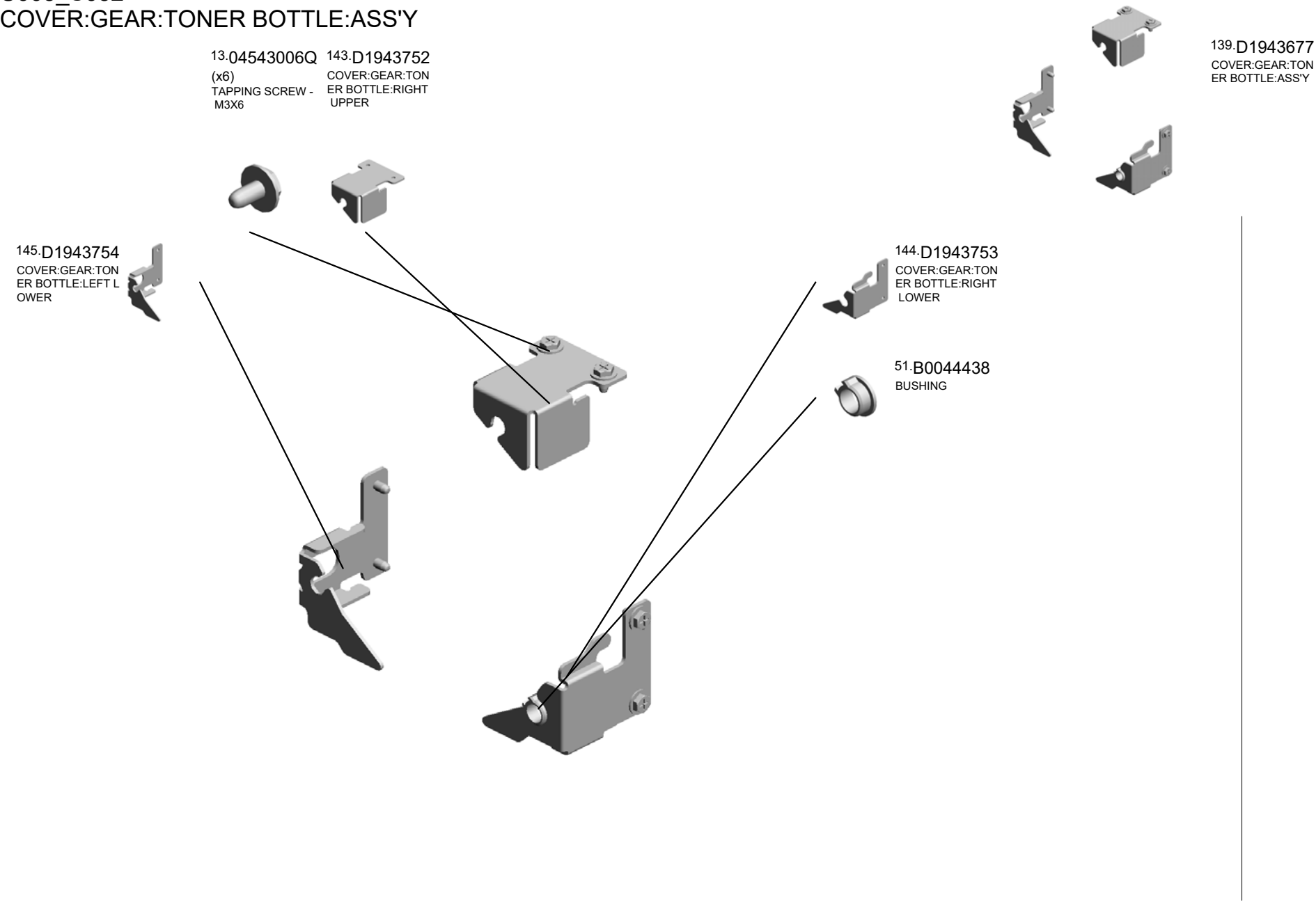
169.D1943707  
SLIDER:TONER BA  
NK

176.D0A53546  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

D0A53545  
[A]  
TONER BANK:ASS'  
Y  
201911-04 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S032  
COVER:GEAR:TONER BOTTLE:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U005\_S033  
FEELER:SENSOR:ON OFF DETECTOR:TONER BANK:ASS'Y

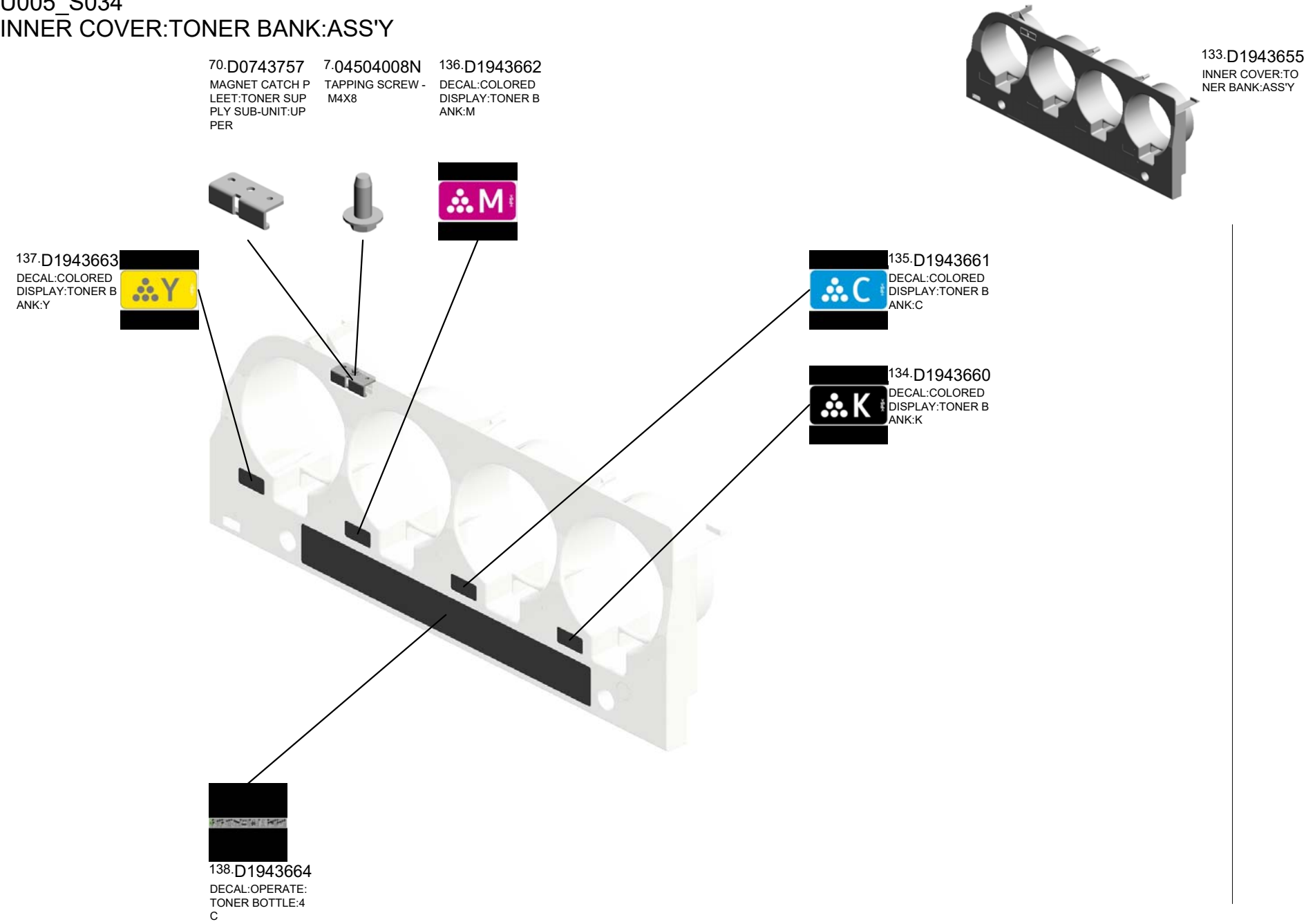
69.D0743756  
SEAL:BLOCK LIGH  
T:LEVER



130.D1943640  
FEELER:SENSOR:  
ON OFF DETECTO  
R:TONER BANK:AS  
S'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S034  
INNER COVER:TONER BANK:ASS'Y



U005\_S035  
(Pro C7200S/C7210S/C7200SL/C7200/C7200e/C7210):INNER COVER:TONER SUPPLY:4ST:ASS'Y

164.D3551333  
SHIELDING PLATE:  
SAFETY SWITCH:D  
OOR

97.D0A53763  
(Pro C7200S/C7210  
S/C7200SL/C7200/  
C7200e/C7210):INN  
ER COVER:TONER  
SUPPLY:4ST:ASS'  
Y



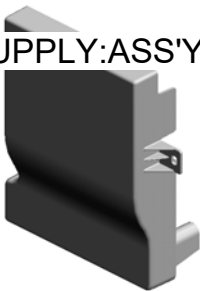
147.D1943767  
MAGNET CATCH P  
LATE:FRONT UPP  
ER

8.04504012N(x 1)  
TAPPING SCREW:4X12  
11.04514008N(x 2)  
TAPPING SCREW:4X8

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U005\_S036  
(Pro C7200S/C7210S/C7200SL/C7200/C7200e/C7210):INNER COVER:DUMMY:5ST:TONER SUPPLY:ASS'Y

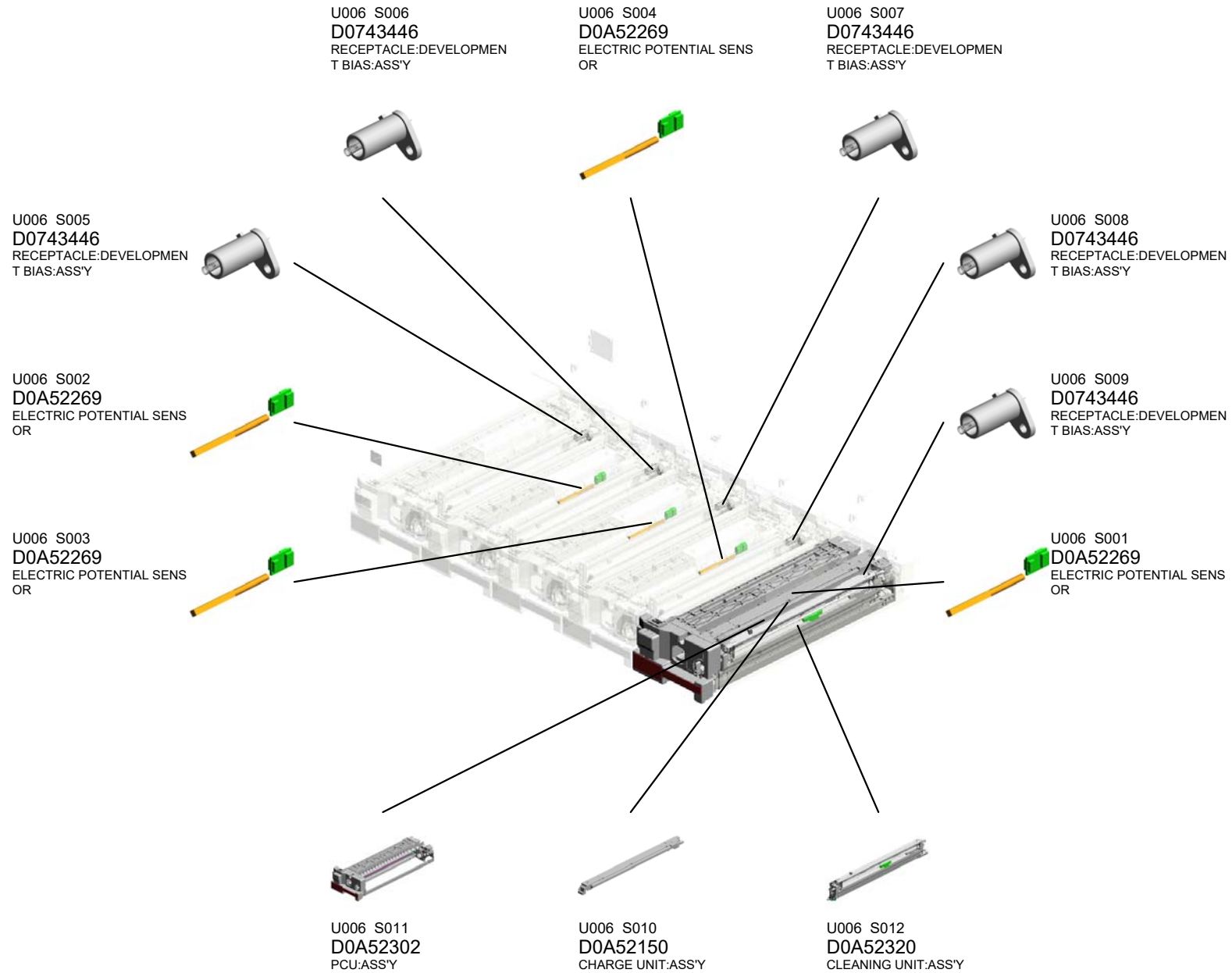
5.04503008N  
(x2)  
TAPPING SCREW -  
M3X8



96.D0A53760  
(Pro C7200S/C7210  
S/C7200SL/C7200/  
C7200e/C7210):INN  
ER COVER:DUMM  
Y:5ST:TONER SUP  
PLY:ASS'Y

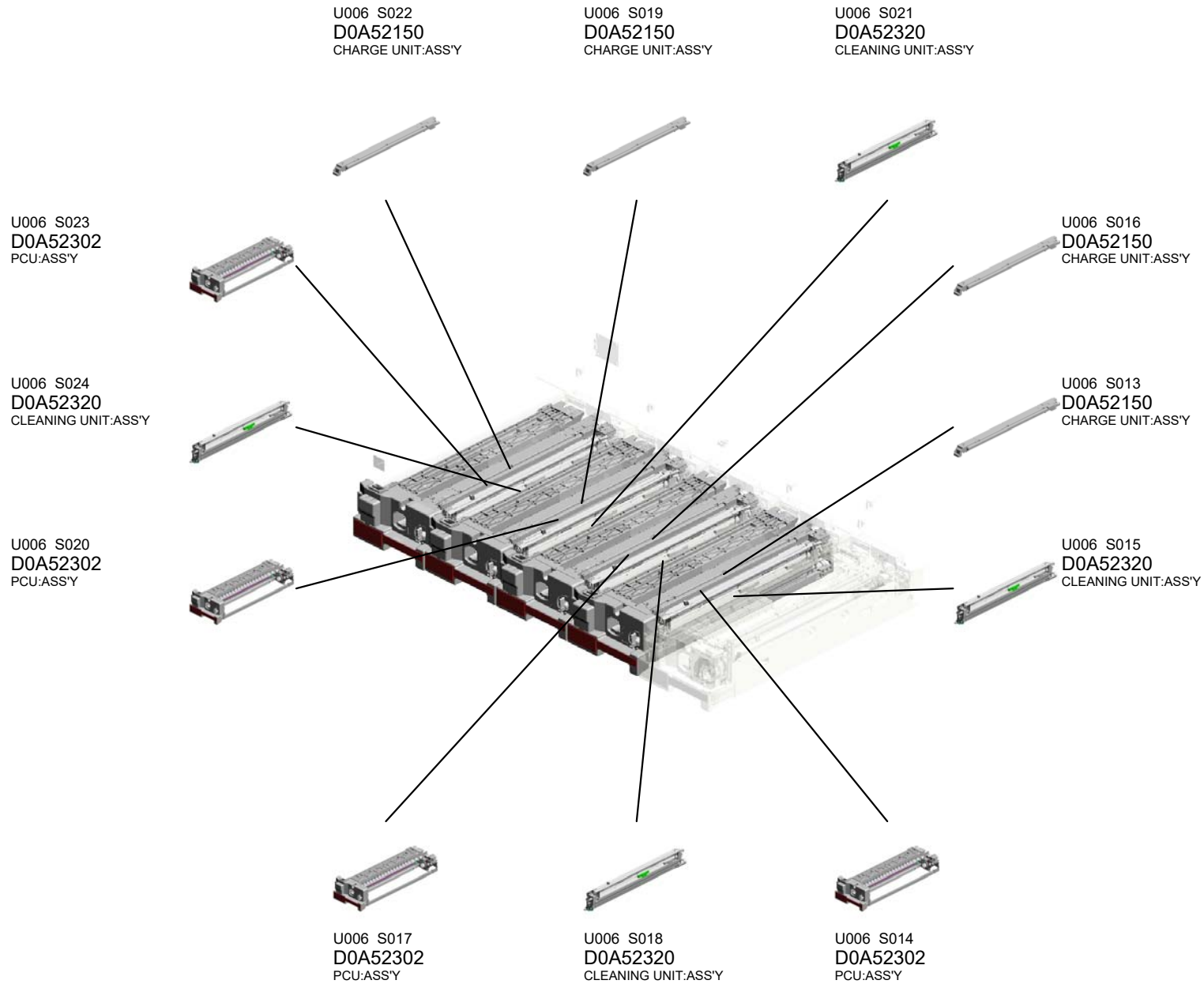
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006.PCDU



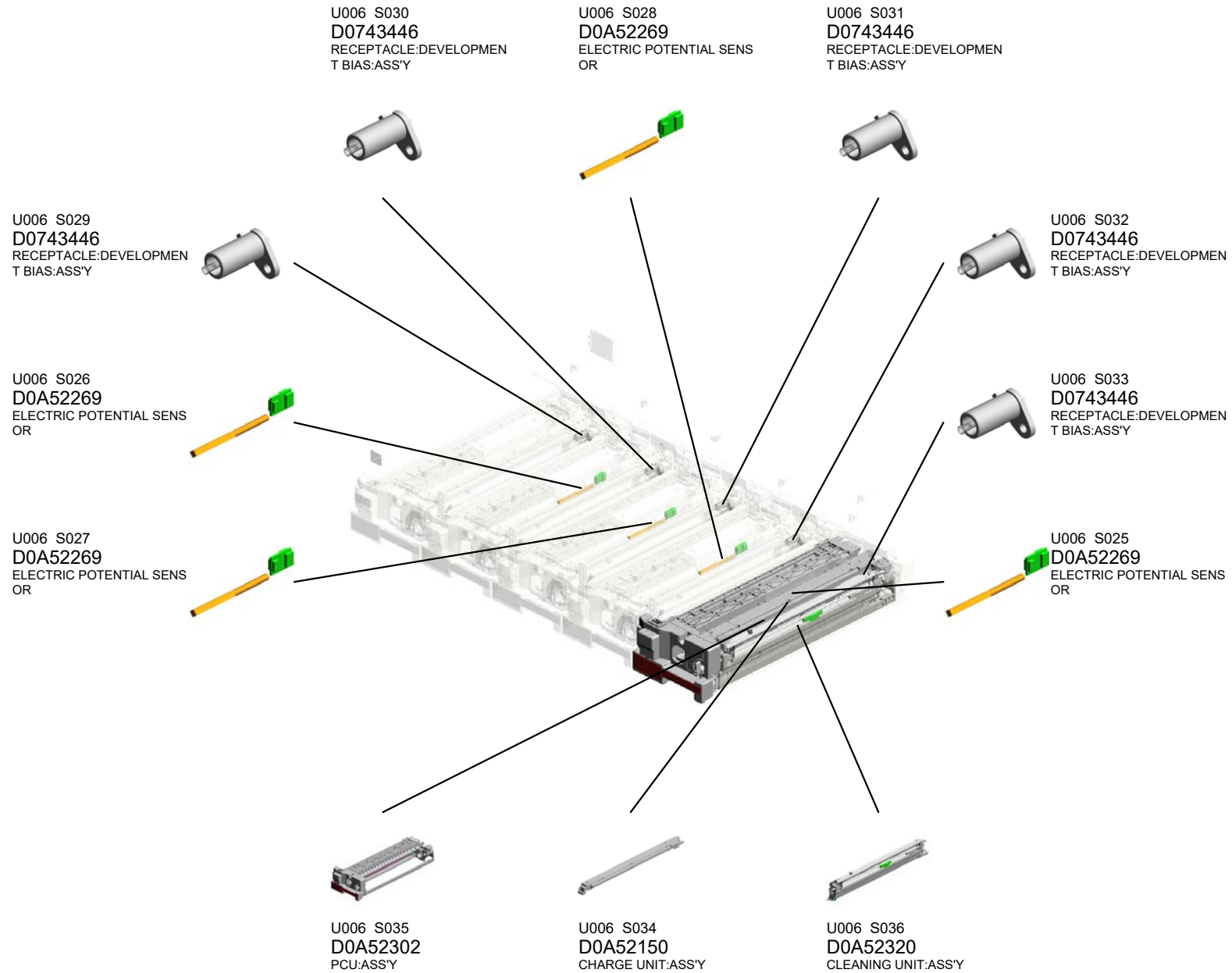
|      |      |      |      |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | <b>U006</b> | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006.PCDU



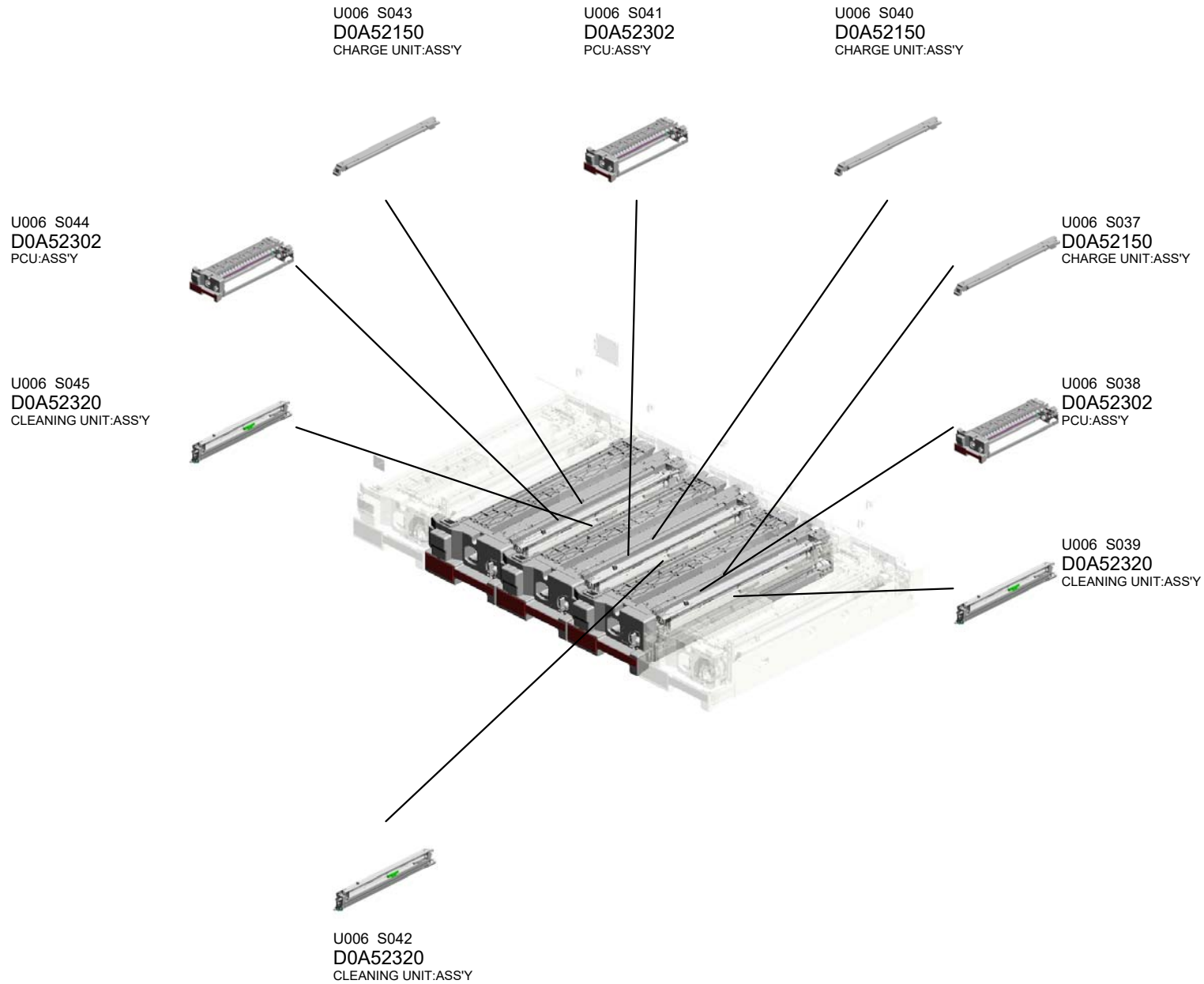
|      |      |      |      |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | <b>U006</b> | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006.PCDU



|      |      |      |      |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | <b>U006</b> | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006.PCDU



|      |      |      |      |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | <b>U006</b> | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U006\_S011.PCU:ASS'Y

U006 S011 S001  
D0A53316  
GUIDE:TONER SUPPLY:ASS'  
Y



U006 S011 S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S012.CLEANING UNIT:ASS'Y

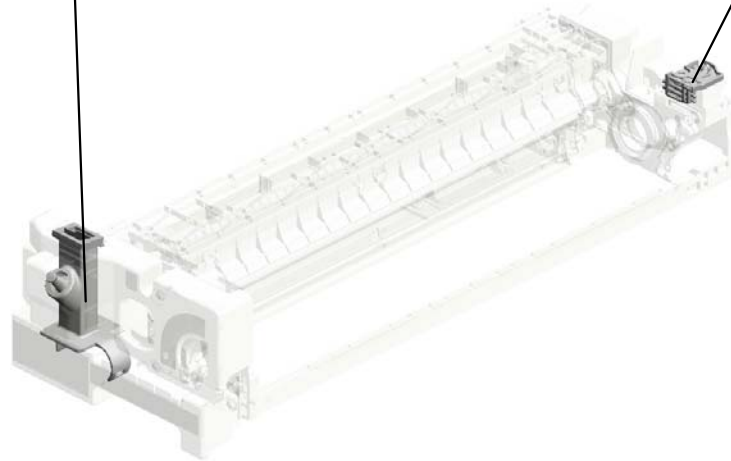
U006 S012 S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S014.PCU:ASS'Y

U006 S014 S001  
D0A53316  
GUIDE:TONER SUPPLY:ASS'  
Y



U006 S014 S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S015.CLEANING UNIT:ASS'Y

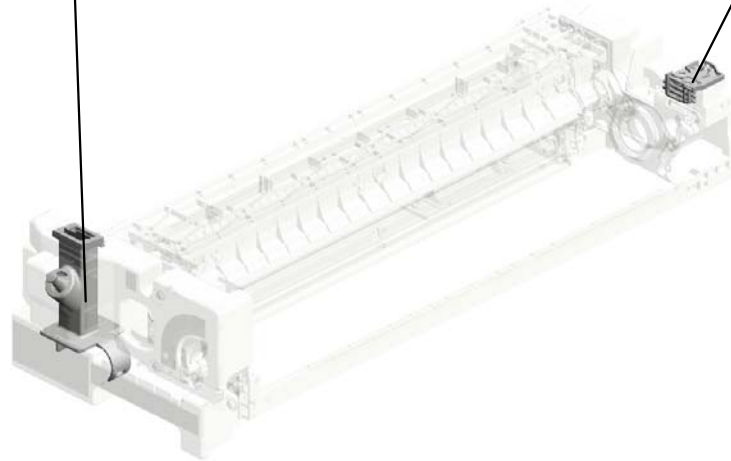
U006 S015 S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S017.PCU:ASS'Y

U006 S017 S001  
D0A53316  
GUIDE:TONER SUPPLY:ASS'  
Y



U006 S017 S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S018.CLEANING UNIT:ASS'Y

U006 S018 S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



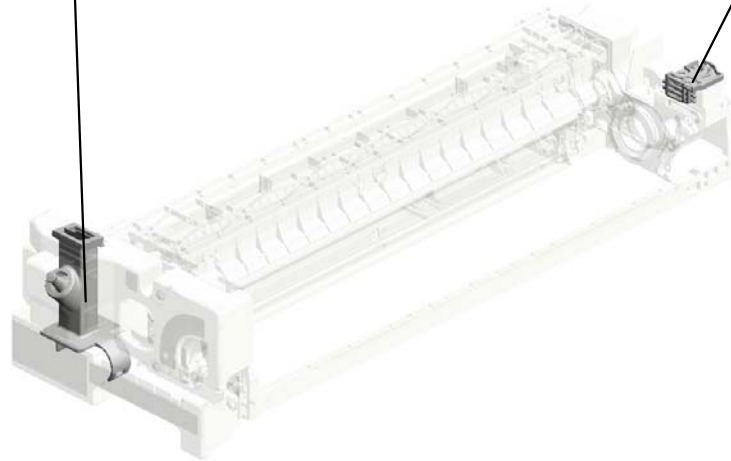
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S020.PCU:ASS'Y

U006 S020 S001  
D0A53316  
GUIDE:TONER SUPPLY:ASS'  
Y



U006 S020 S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S021.CLEANING UNIT:ASS'Y

U006 S021 S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

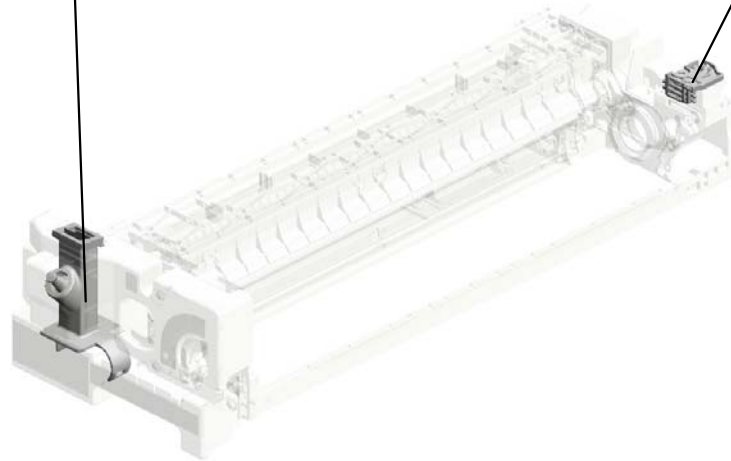


# U006\_S023.PCU:ASS'Y

U006 S023 S001  
D0A53316  
GUIDE:TONER SUPPLY:ASS'  
Y



U006 S023 S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S024.CLEANING UNIT:ASS'Y

U006 S024 S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



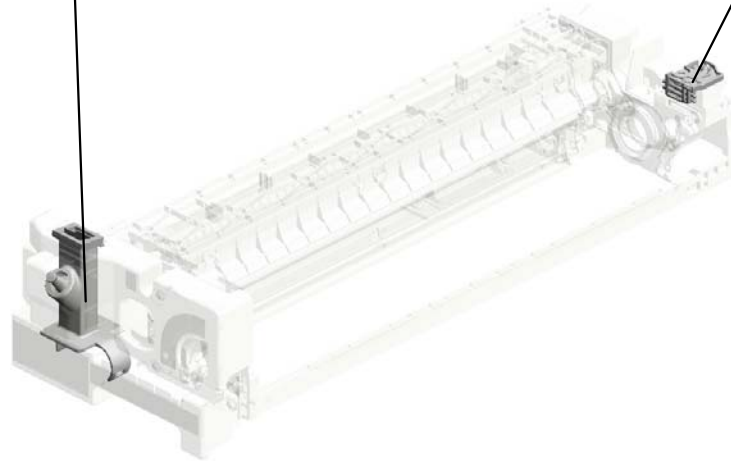
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S035.PCU:ASS'Y

U006 S035 S001  
D0A53316  
GUIDE:TONER SUPPLY:ASS'  
Y



U006 S035 S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S036.CLEANING UNIT:ASS'Y

U006 S036 S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



U006 S036 S001  
D1942475  
STAY:APPLY:ASS'Y

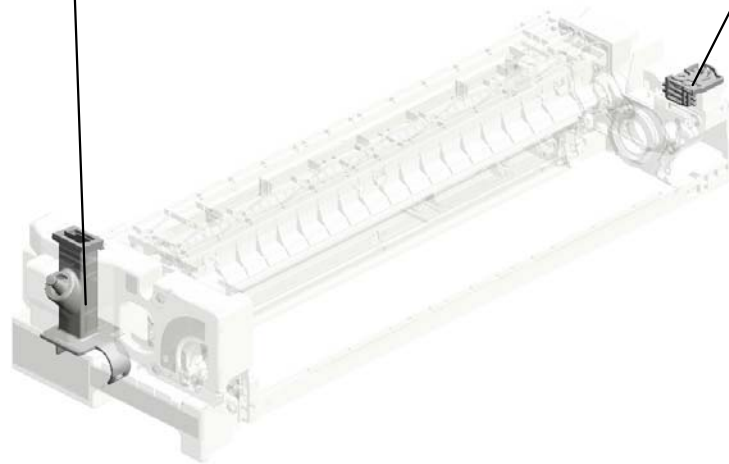
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S038.PCU:ASS'Y

U006 S038 S001  
D0A53316  
GUIDE:TONER SUPPLY:ASS'  
Y



U006 S038 S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S039.CLEANING UNIT:ASS'Y

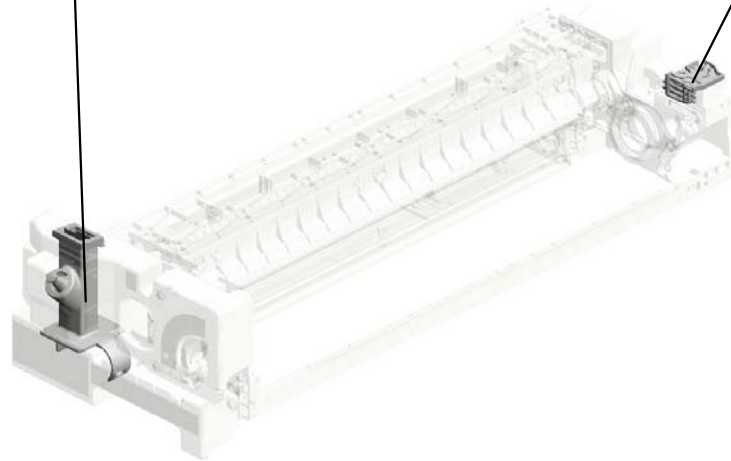
U006 S039 S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S041.PCU:ASS'Y

U006 S041 S001  
D0A53316  
GUIDE:TONER SUPPLY:ASS'  
Y



U006 S041 S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S042.CLEANING UNIT:ASS'Y

U006 S042 S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

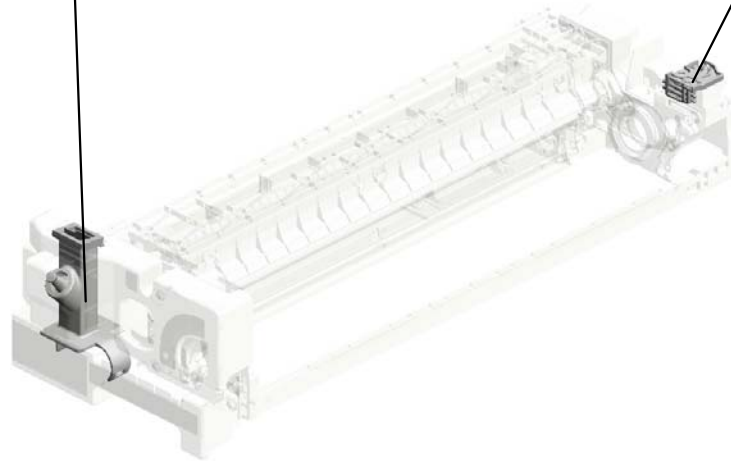


# U006\_S044.PCU:ASS'Y

U006 S044 S001  
D0A53316  
GUIDE:TONER SUPPLY:ASS'  
Y



U006 S044 S002  
D1942531  
TERMINAL:PAPER VOLUME  
SENSOR:COATING BAR:ASS'  
Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S045.CLEANING UNIT:ASS'Y

U006 S045 S002  
D1942550  
GEAR:CLEANING:DRUM:SER  
VICE



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006 PCDU

13.11050508 (x20) HARNESS CLAMP - LWS-0711  
 28.D0742181 (x10) CONNECTOR:1PO LE  
 7.04514008N (x40) TAPPING SCREW: 4X8  
 19.AW500045 (x10) PUSH SWITCH  
 1.03530030N (x18) SCREW:M3X3



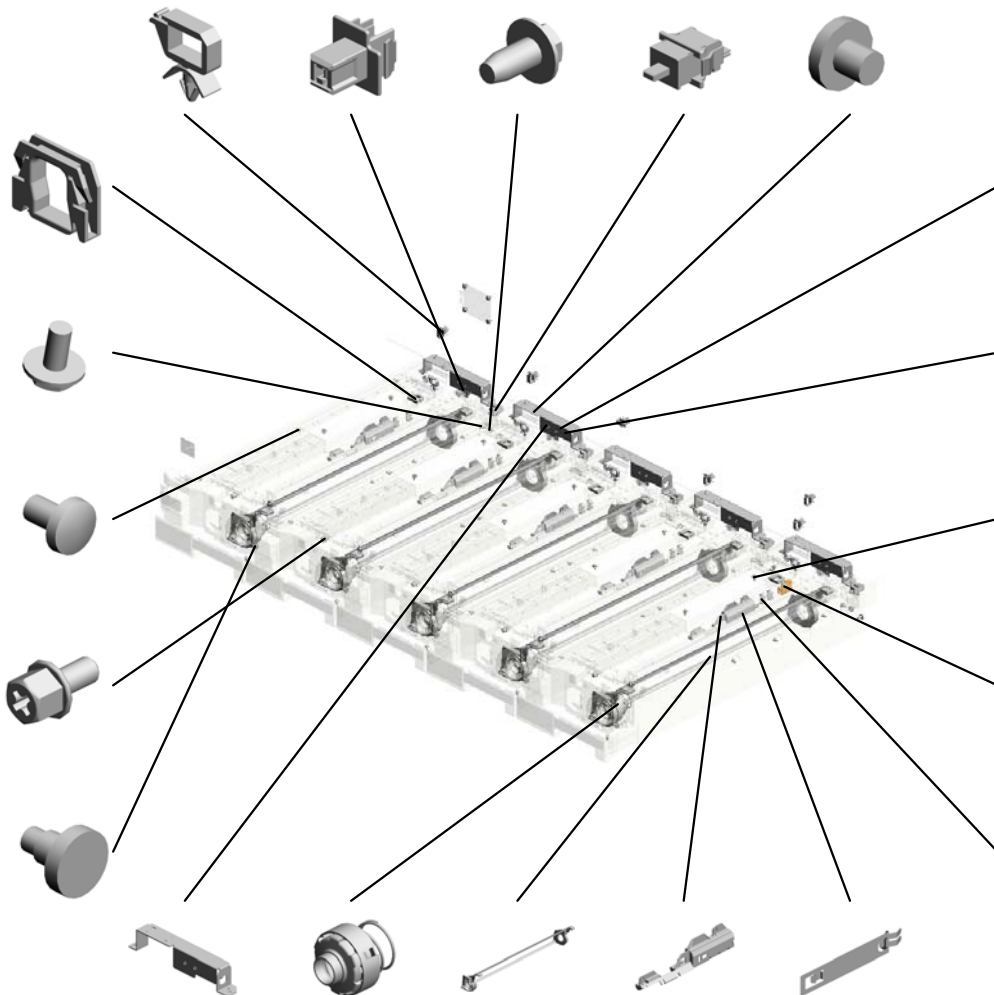
16.11050724 (x9) CLAMPS:WES-1210

5.03603006N (x32) SCREW - M3X6

2.03530050N (x70) SCREW-M3X5

20.B2342390 (x9) FLANGED HEXAGONAL HEAD BOLT: M4X8

21.B2591131 (x8) SCREW:PCU



26.D0742172 (x9) BRACKET:SOLENOID:ON-OFF

22.D0142380 (x9) COMPRESSION SPRING - DRUM

30.D0742252 (x9) FRAME:PHOTOCONDUCTOR

24.D0143656 (x9) HOLDER:ELECTRIC POTENTIAL SENSOR

25.D0143657 (x8) SHIELDING PLATE

9.07200030E (x9) RETAINING RING - M3

27.D0742178 (x9) TENSION SPRING: SOLENOID:ON-OFF

8.04543006Q (x22) TAPPING SCREW - M3X6

18.AW140015 (x2) TEMPERATURE & HUMIDITY SENSOR

14.11050516 (x18) CLAMP

21.B2591131 (x20) SCREW:PCU

82.D0A59640 (x2) DEVELOPER BLACK

83.D0A59660 (x2) DEVELOPER CYAN

84.D0A59670 (x2) DEVELOPER MAGENTA

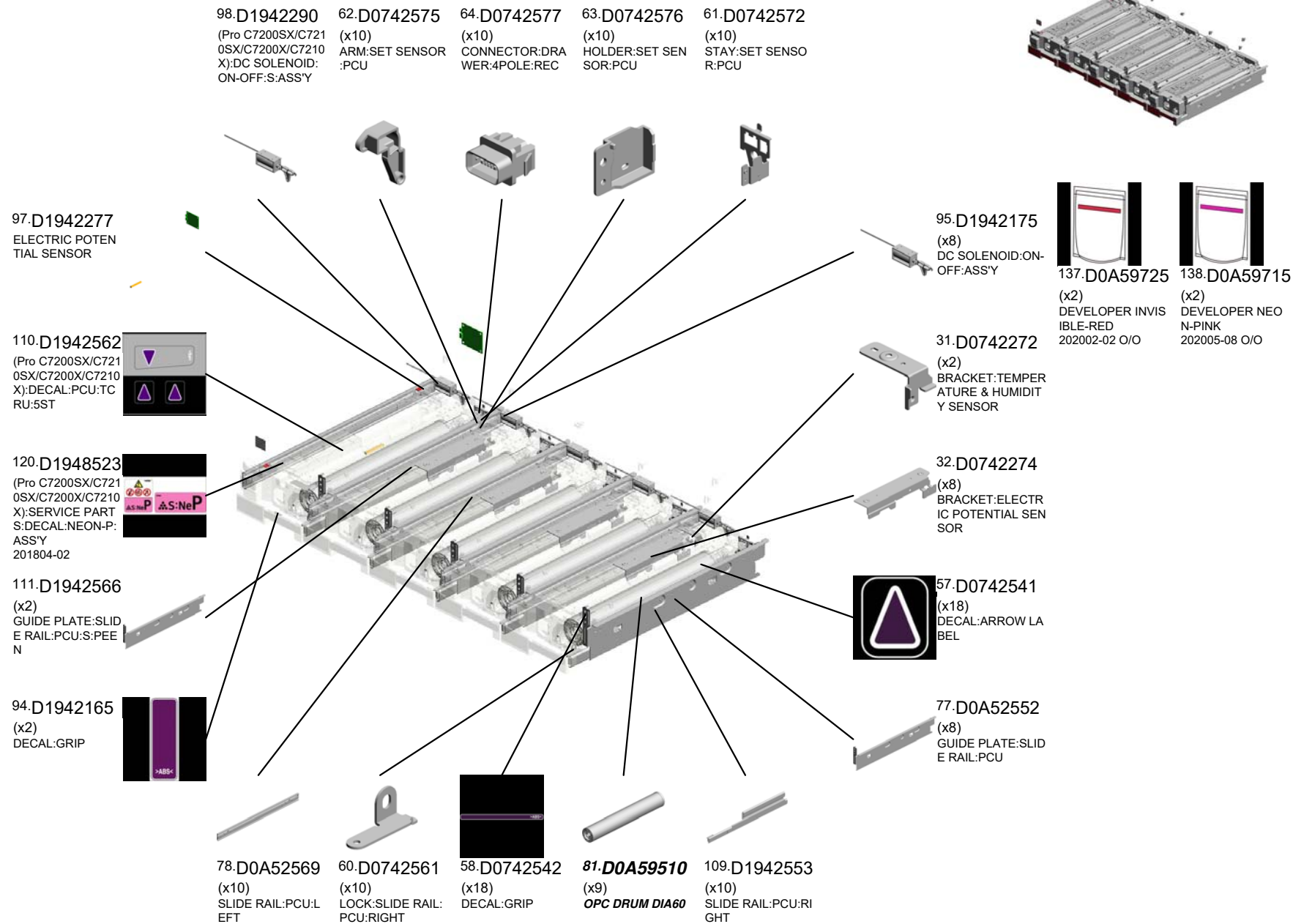
85.D0A59680 (x2) DEVELOPER YELLOW

112.D1949690 (x2) DEVELOPER WHITE

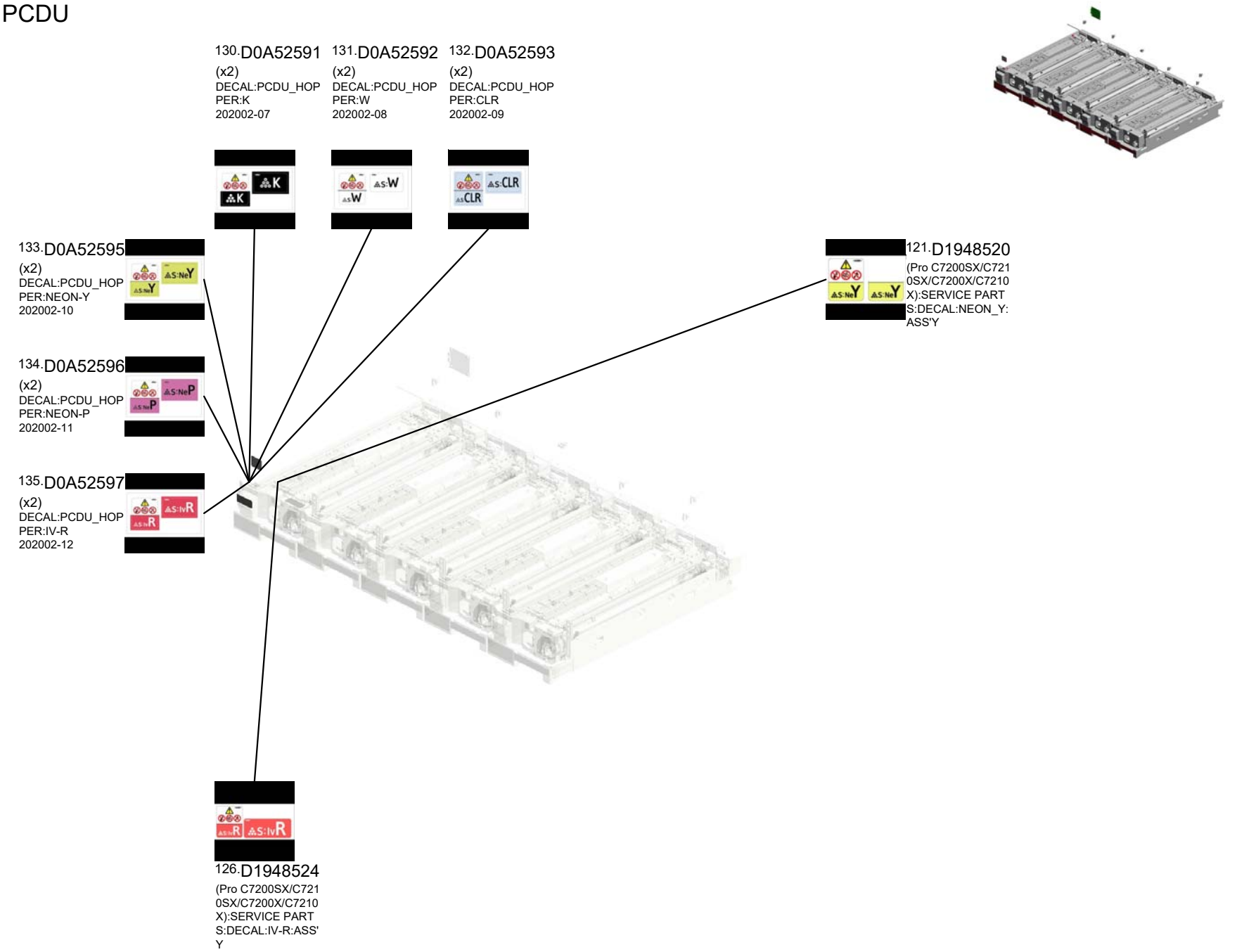
113.D1949701 (x2) DEVELOPER CLEAR

136.D0A59705 (x2) DEVELOPER NEON YELLOW  
202002-01 O/O

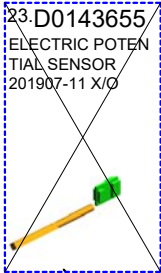
# U006 PCDU



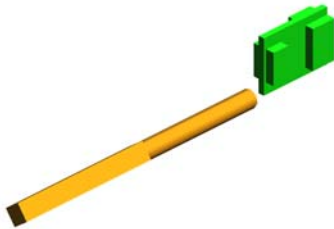
U006  
PCDU



U006\_S001  
ELECTRIC POTENTIAL SENSOR



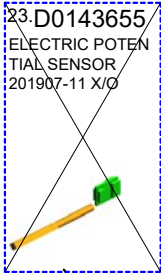
23.D0143655  
ELECTRIC POTEN  
TIAL SENSOR  
201907-11 X/O



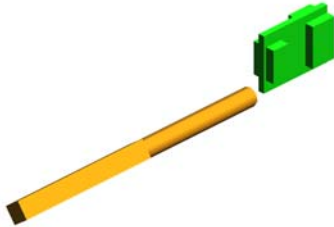
125.D0A52269  
ELECTRIC POTEN  
TIAL SENSOR

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S002  
ELECTRIC POTENTIAL SENSOR



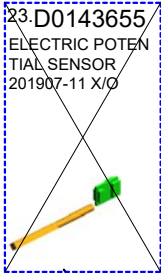
23.D0143655  
ELECTRIC POTEN  
TIAL SENSOR  
201907-11 X/O



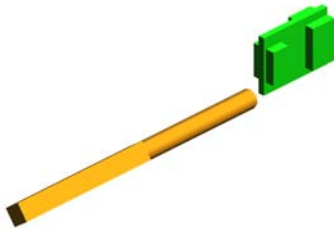
125.D0A52269  
ELECTRIC POTEN  
TIAL SENSOR

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S003  
ELECTRIC POTENTIAL SENSOR



23.D0143655  
ELECTRIC POTEN  
TIAL SENSOR  
201907-11 X/O

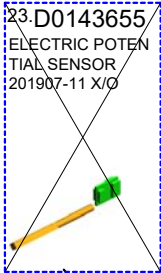


125.D0A52269  
ELECTRIC POTEN  
TIAL SENSOR

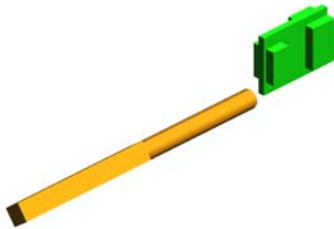
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U006\_S004  
ELECTRIC POTENTIAL SENSOR



23.D0143655  
ELECTRIC POTEN  
TIAL SENSOR  
201907-11 X/O



125.D0A52269  
ELECTRIC POTEN  
TIAL SENSOR

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S005  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

17-AA063371  
SPRING



72-D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S006  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

17-AA063371  
SPRING



72-D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S007  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

17-AA063371  
SPRING



72-D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S008  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

17-AA063371  
SPRING



72-D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S009  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

17-AA063371  
SPRING



72-D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S010  
CHARGE UNIT:ASS'Y

94.D1942165  
DECAL:GRIP

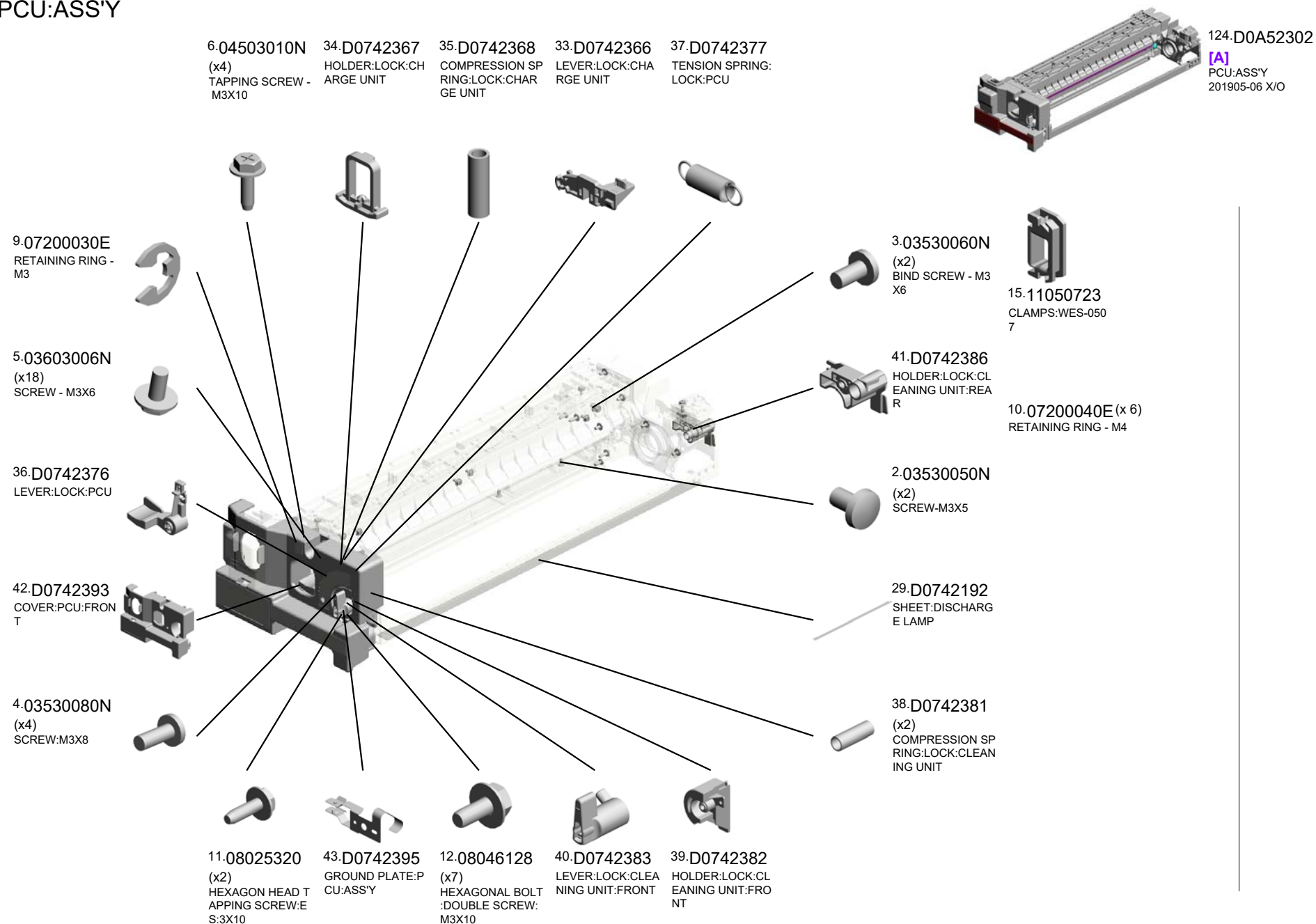


74.D0A52150  
CHARGE UNIT:ASS  
'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

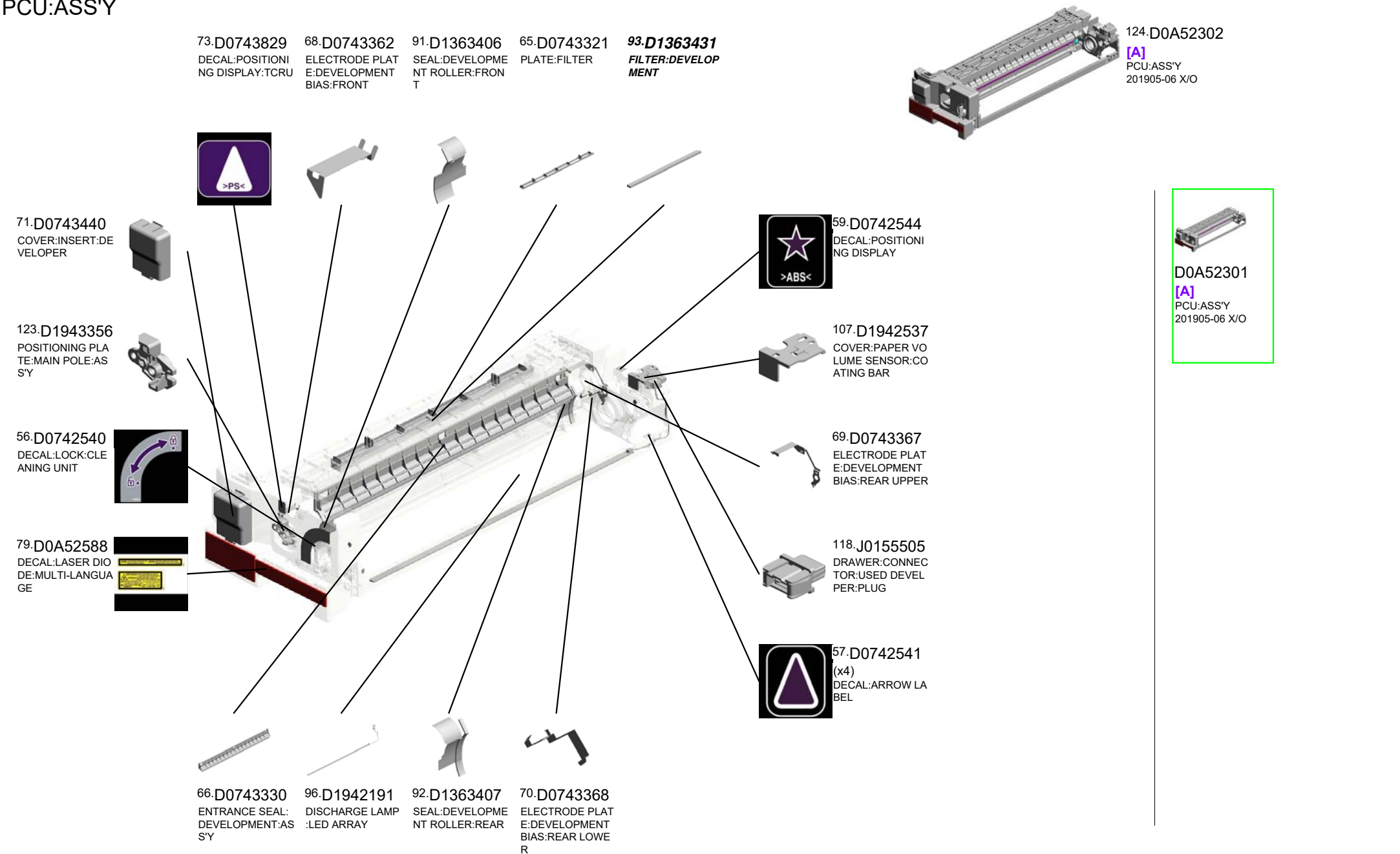
# U006\_S011 PCU:ASS'Y



|      |      |      |      |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | <b>U006</b> | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U006\_S011  
PCU:ASS'Y



U006\_S011\_S001  
GUIDE:TONER SUPPLY:ASS'Y

67.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER

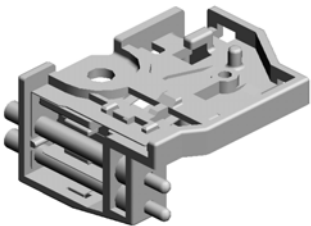


80.D0A53316  
GUIDE:TONER SU  
PLY:ASS'Y

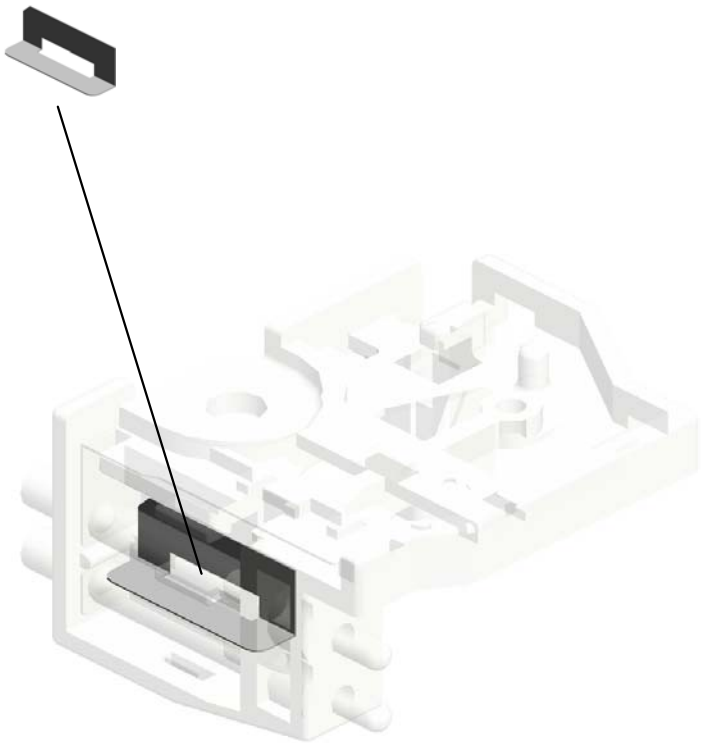
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S011\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

108.D1942539  
SHEET:TERMINAL  
COVER

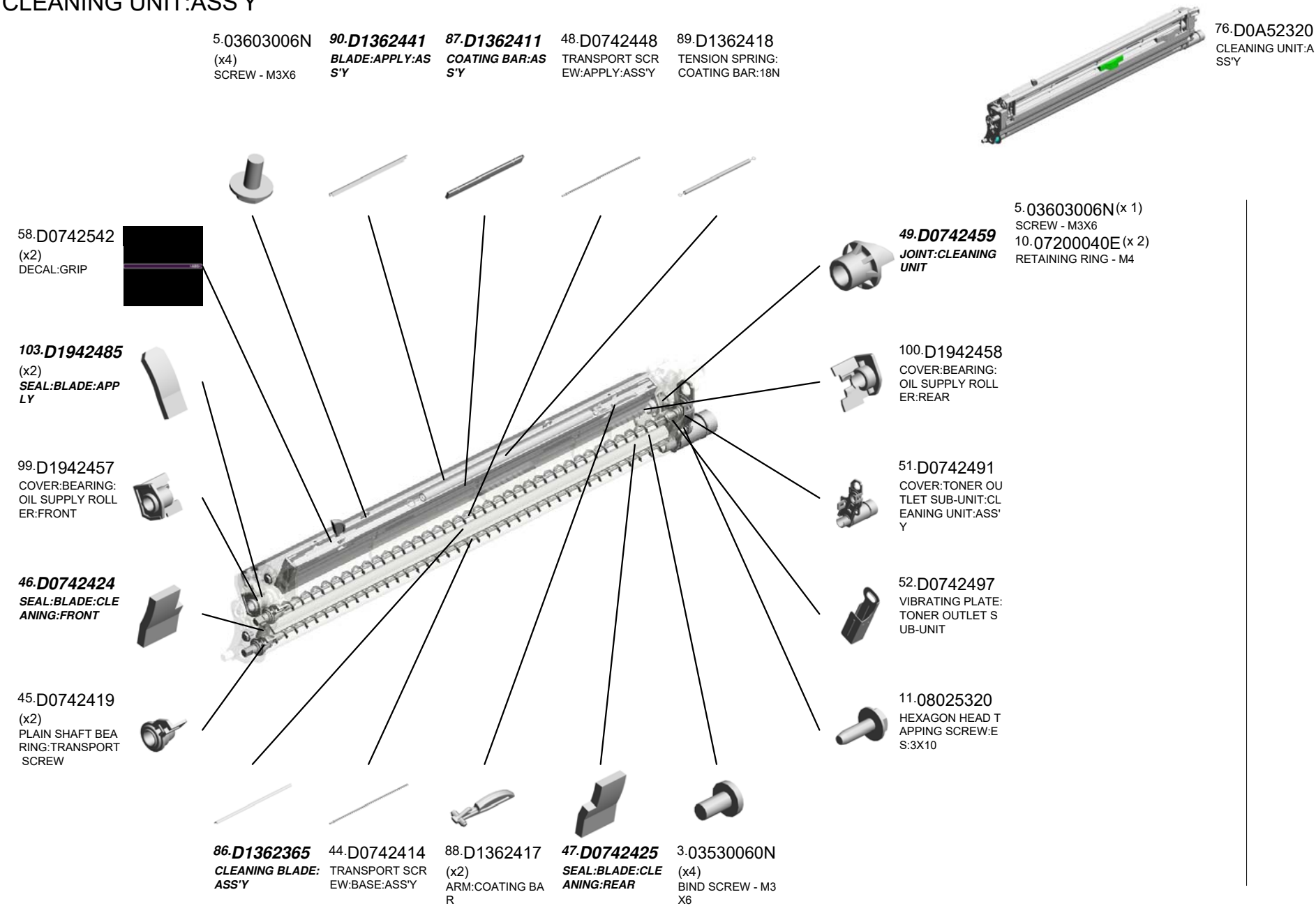


106.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S012  
CLEANING UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S012  
CLEANING UNIT:ASS'Y

105.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

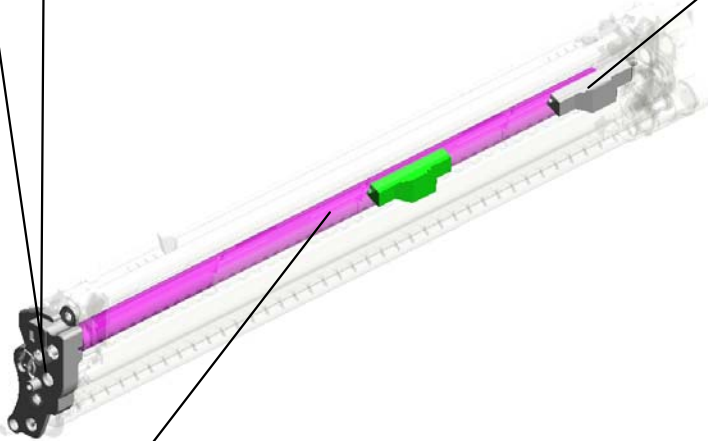


76.D0A52320  
CLEANING UNIT:A  
SS'Y

104.D1942506  
DRUM STAY:Clea  
ning Unit



127.D0A52510  
(x2)  
CUSHION:CLEANI  
NG UNIT:ASS'Y



117.D2582402  
OIL SUPPLY ROLL  
ER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y

102.D1942475  
STAY:APPLY:ASS'Y



5.03603006N  
(x2)  
SCREW - M3X6

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S012\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

119.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

101.D1942460  
GEAR:19Z:RIGHT

53.D0742501  
(x2)  
GEAR:21Z:RIGHT

55.D0742503  
GEAR:IDLER:31Z:L  
EFT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S013  
CHARGE UNIT:ASS'Y

94.D1942165  
DECAL:GRIP

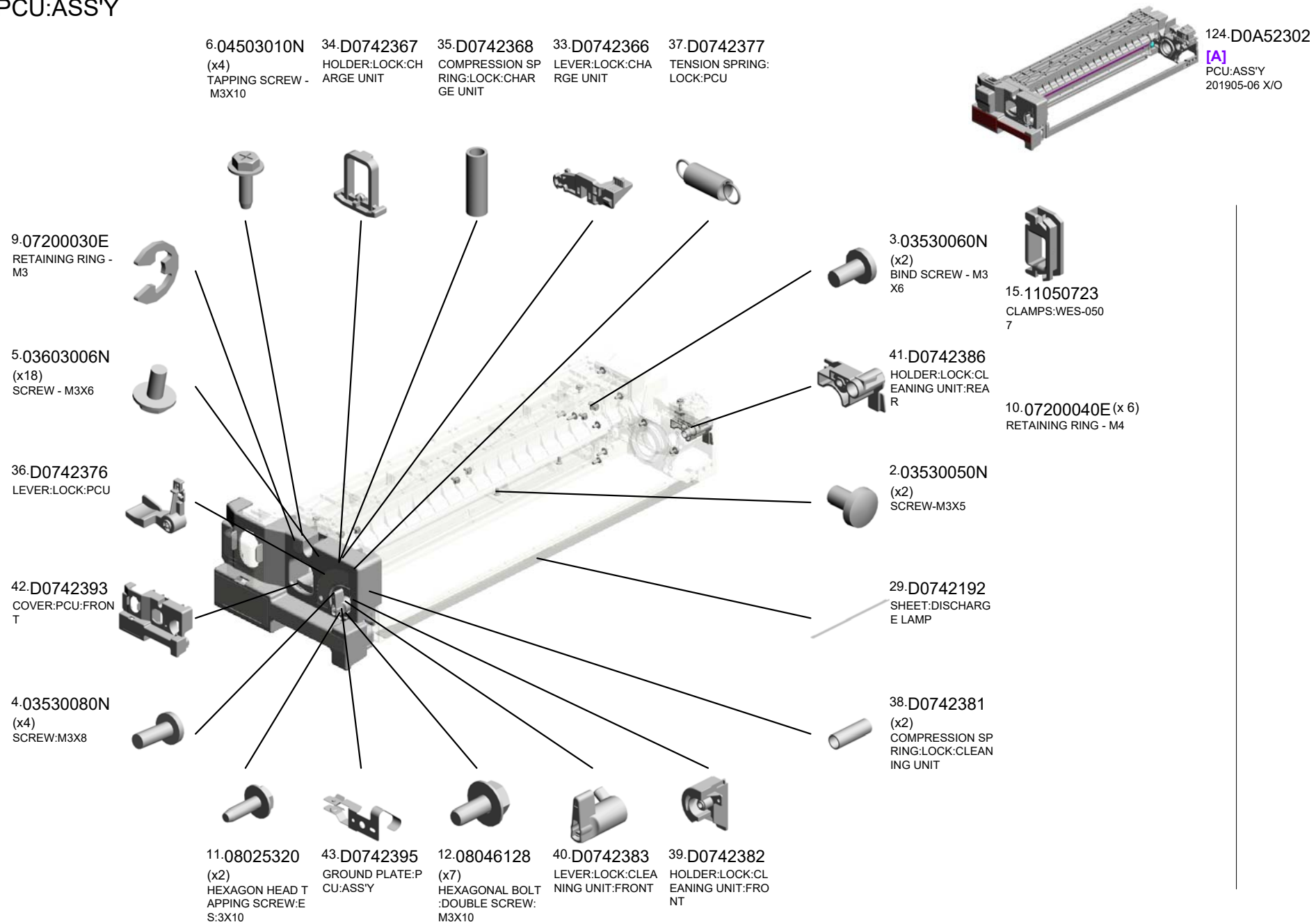


74.D0A52150  
CHARGE UNIT:ASS  
'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

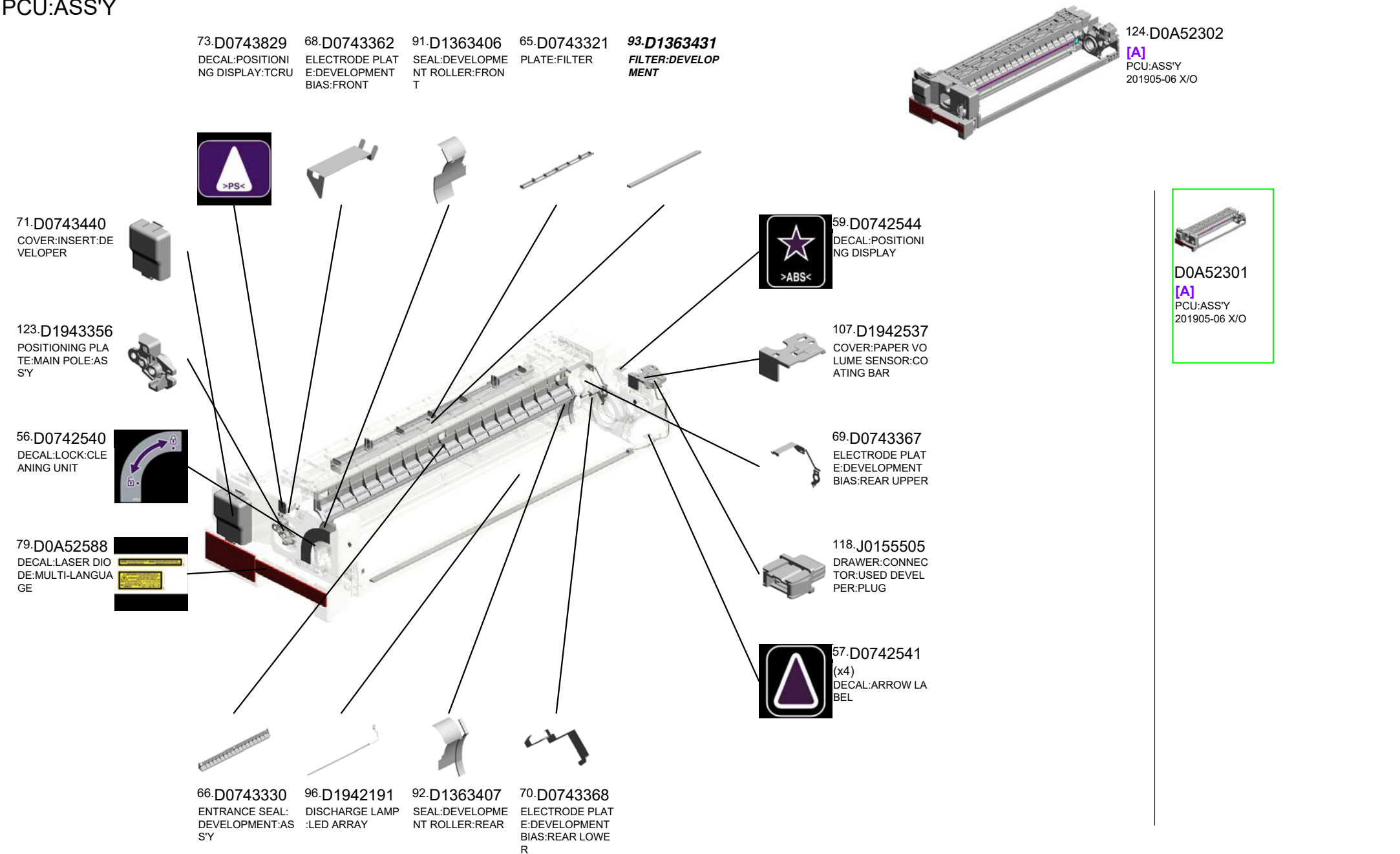


# U006\_S014 PCU:ASS'Y



|      |      |      |      |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | <b>U006</b> | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S014  
PCU:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S014\_S001  
GUIDE:TONER SUPPLY:ASS'Y

67.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER

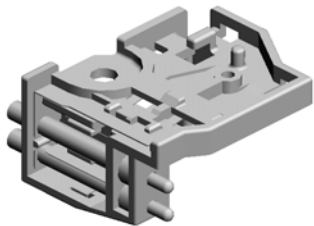


80.D0A53316  
GUIDE:TONER SU  
PLY:ASS'Y

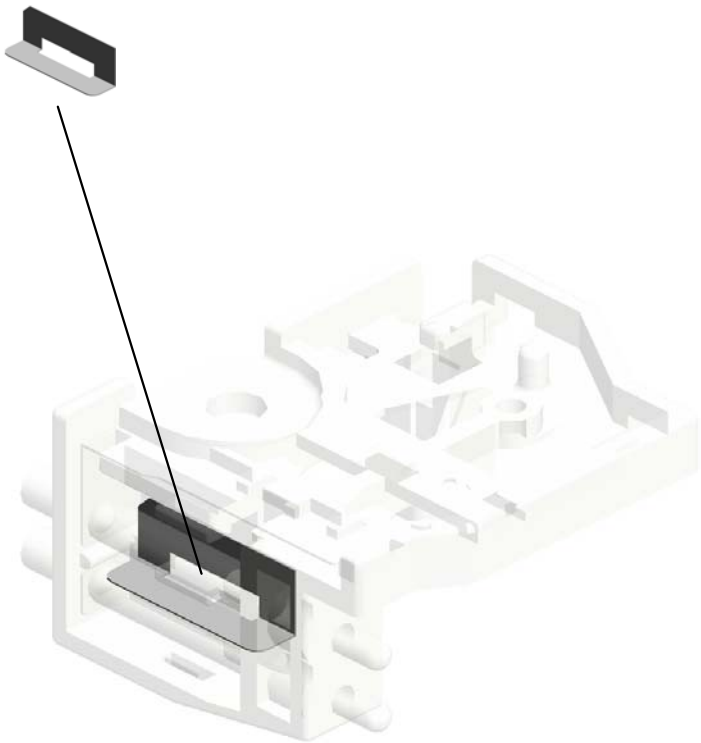
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S014\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

108.D1942539  
SHEET:TERMINAL  
COVER

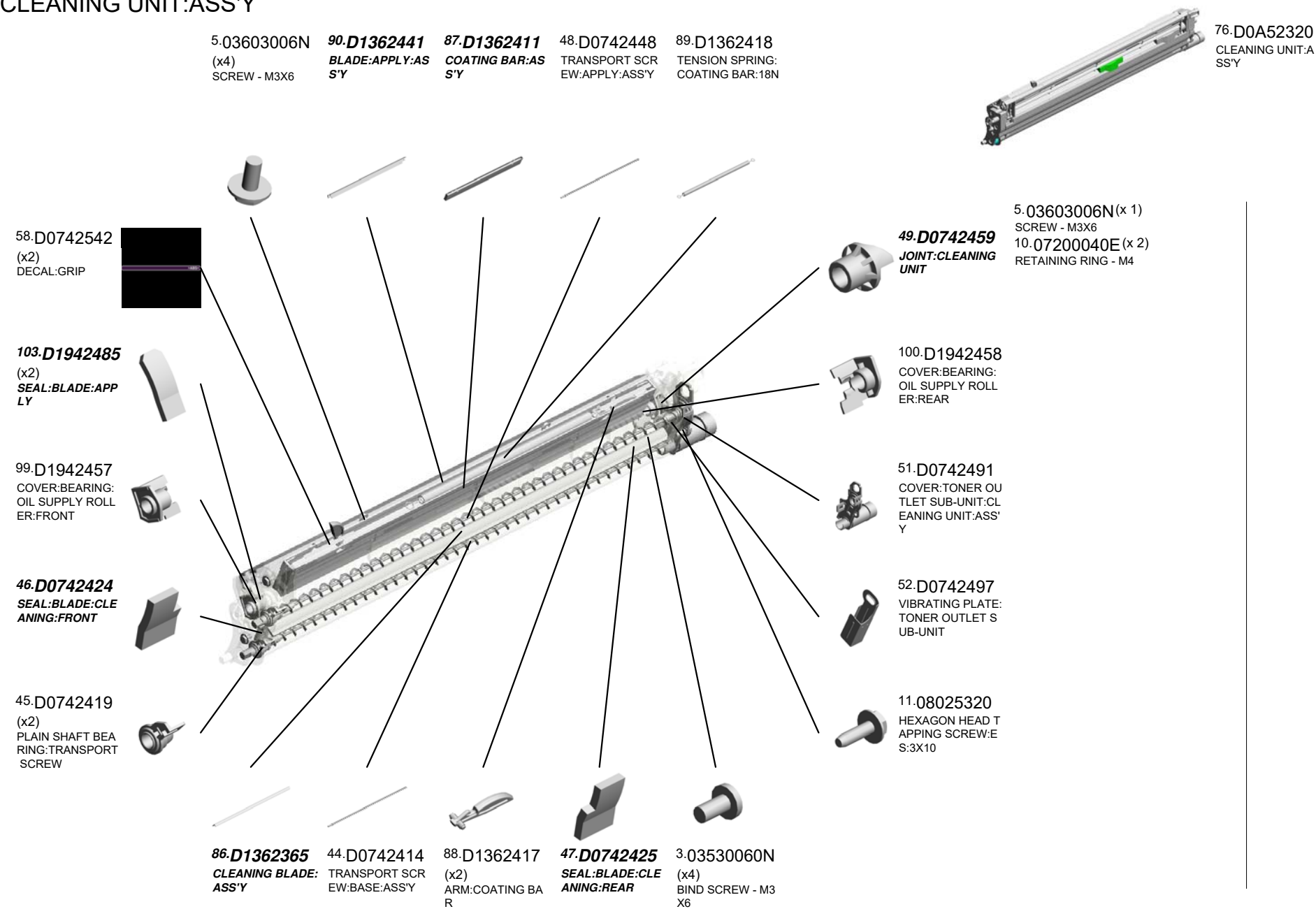


106.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S015  
CLEANING UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S015  
CLEANING UNIT:ASS'Y

105.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

104.D1942506  
DRUM STAY:Clea  
NING UNIT

127.D0A52510  
(x2)  
CUSHION:CLEANI  
NG UNIT:ASS'Y

76.D0A52320  
CLEANING UNIT:A  
SS'Y

117.D2582402  
OIL SUPPLY ROLL  
ER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S015\_S001  
STAY:APPLY:ASS'Y

(x2)  
SHEET:STAY:APPL  
Y

102.D1942475  
STAY:APPLY:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S015\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

119.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

101.D1942460  
GEAR:19Z:RIGHT

53.D0742501  
(x2)  
GEAR:21Z:RIGHT

55.D0742503  
GEAR:IDLER:31Z:L  
EFT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U006\_S016  
CHARGE UNIT:ASS'Y

94.D1942165  
DECAL:GRIP

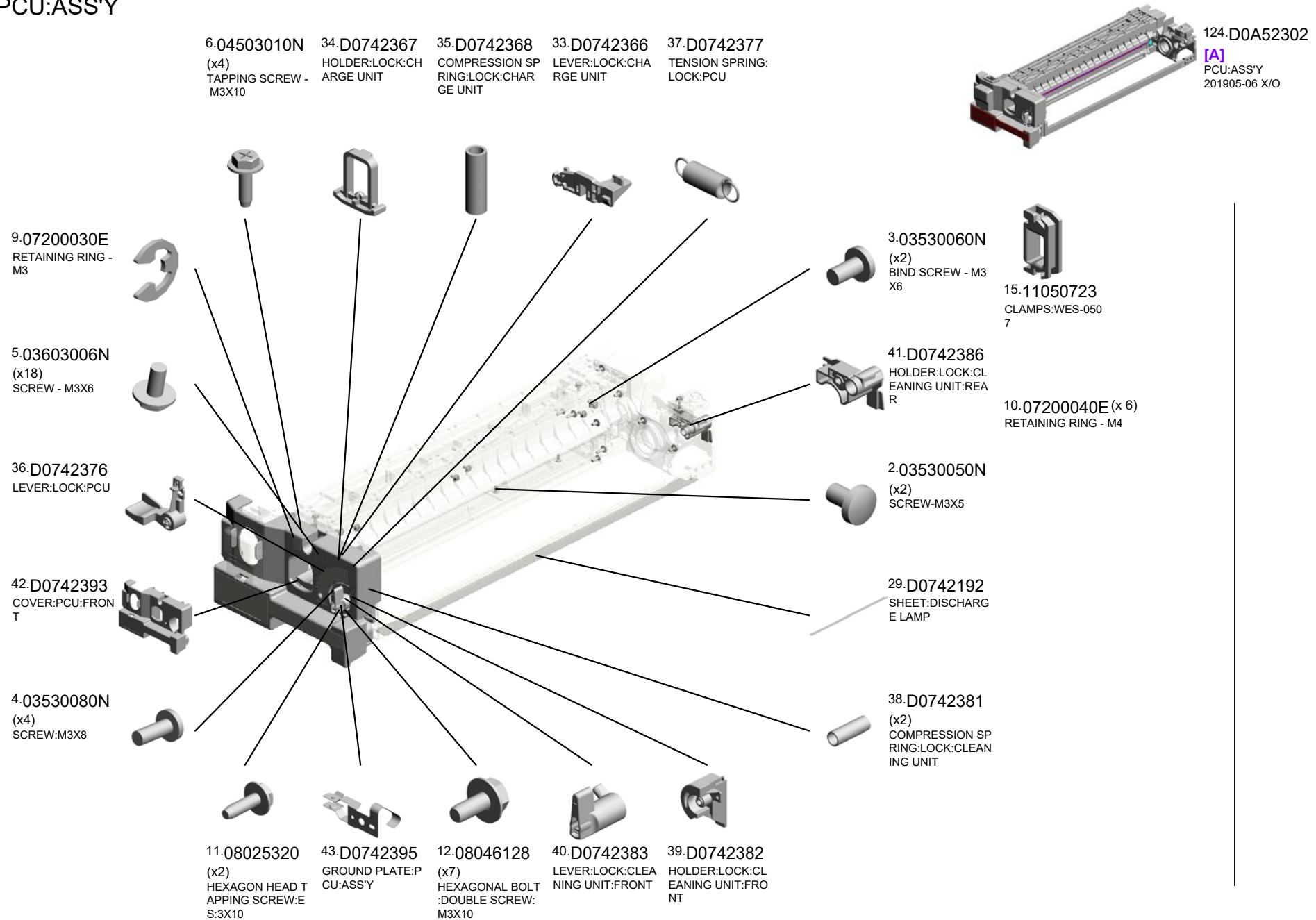


74.D0A52150  
CHARGE UNIT:ASS  
'Y

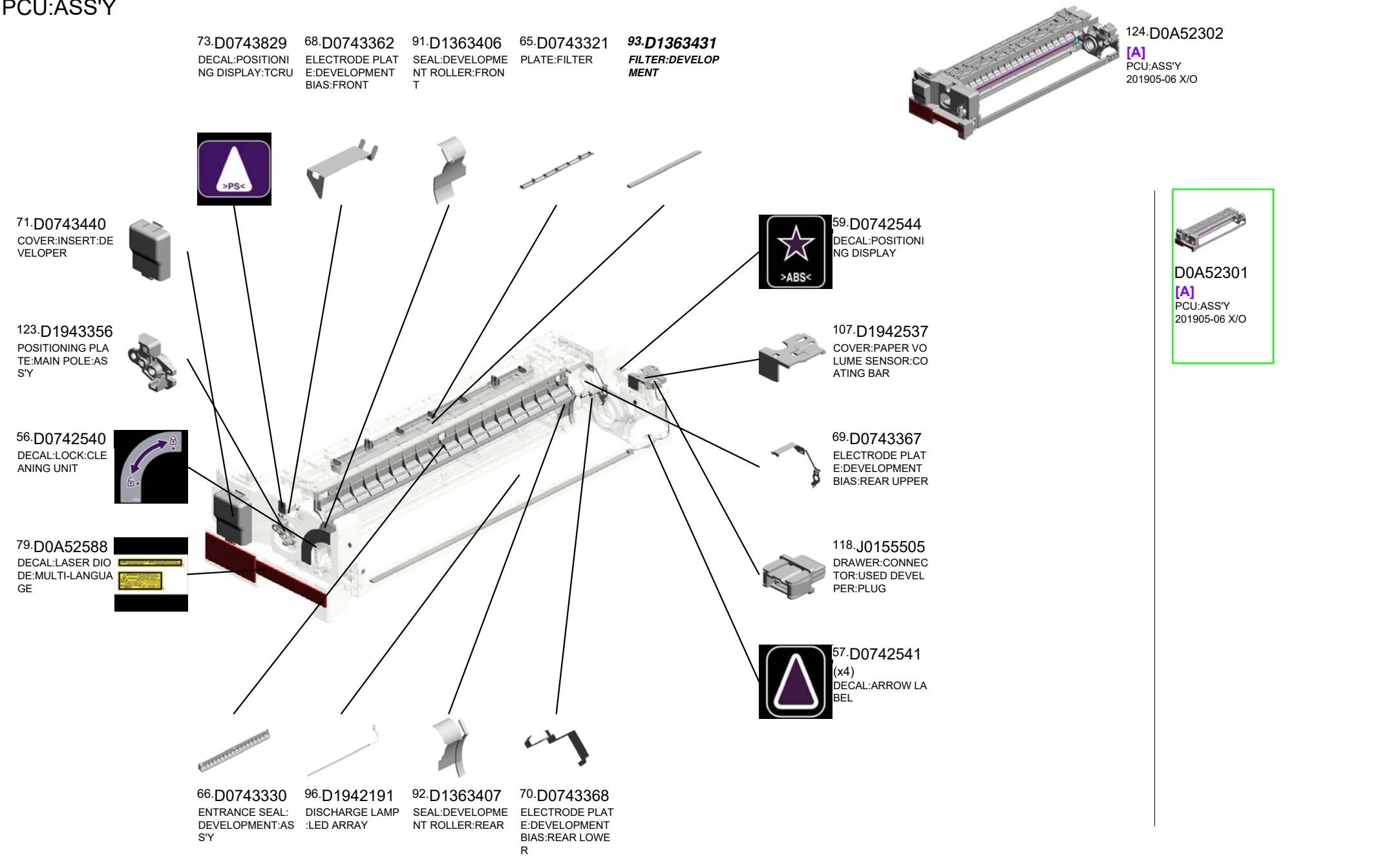


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S017 PCU:ASS'Y



U006\_S017  
PCU:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S017\_S001  
GUIDE:TONER SUPPLY:ASS'Y

67.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER

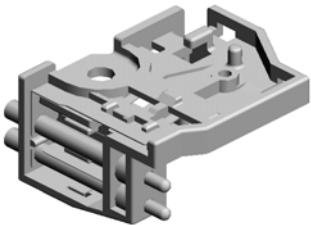
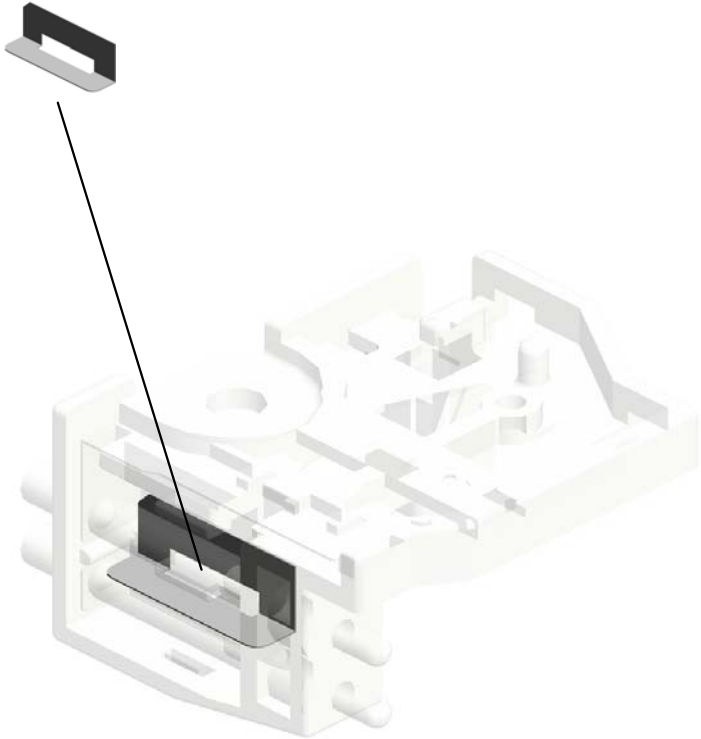


80.D0A53316  
GUIDE:TONER SU  
PLY:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S017\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

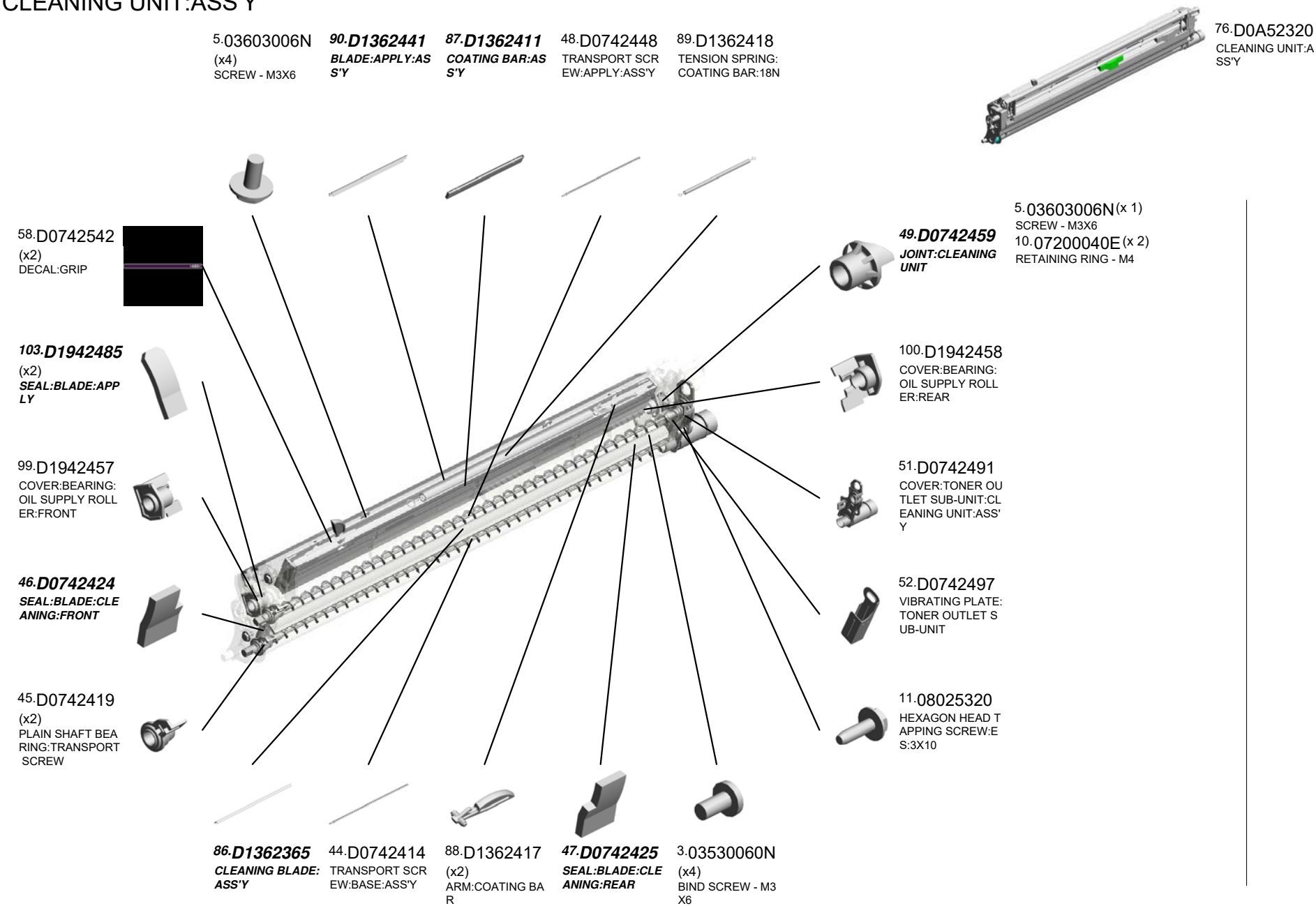
108.D1942539  
SHEET:TERMINAL  
COVER



106.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S018  
CLEANING UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S018  
CLEANING UNIT:ASS'Y

105.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

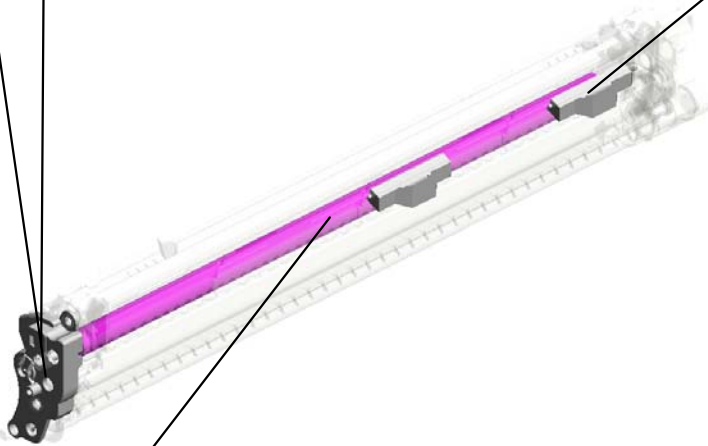


76.D0A52320  
CLEANING UNIT:A  
SS'Y

104.D1942506  
DRUM STAY:CLEA  
NING UNIT



127.D0A52510  
(x2)  
CUSHION:CLEANI  
NG UNIT:ASS'Y



117.D2582402  
OIL SUPPLY ROLL  
ER:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y

102.D1942475  
STAY:APPLY:ASS'Y



5.03603006N  
(x2)  
SCREW - M3X6

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U006\_S018\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

119.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

101.D1942460  
GEAR:19Z:RIGHT

53.D0742501  
(x2)  
GEAR:21Z:RIGHT

55.D0742503  
GEAR:IDLER:31Z:L  
EFT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S019  
CHARGE UNIT:ASS'Y

94.D1942165  
DECAL:GRIP

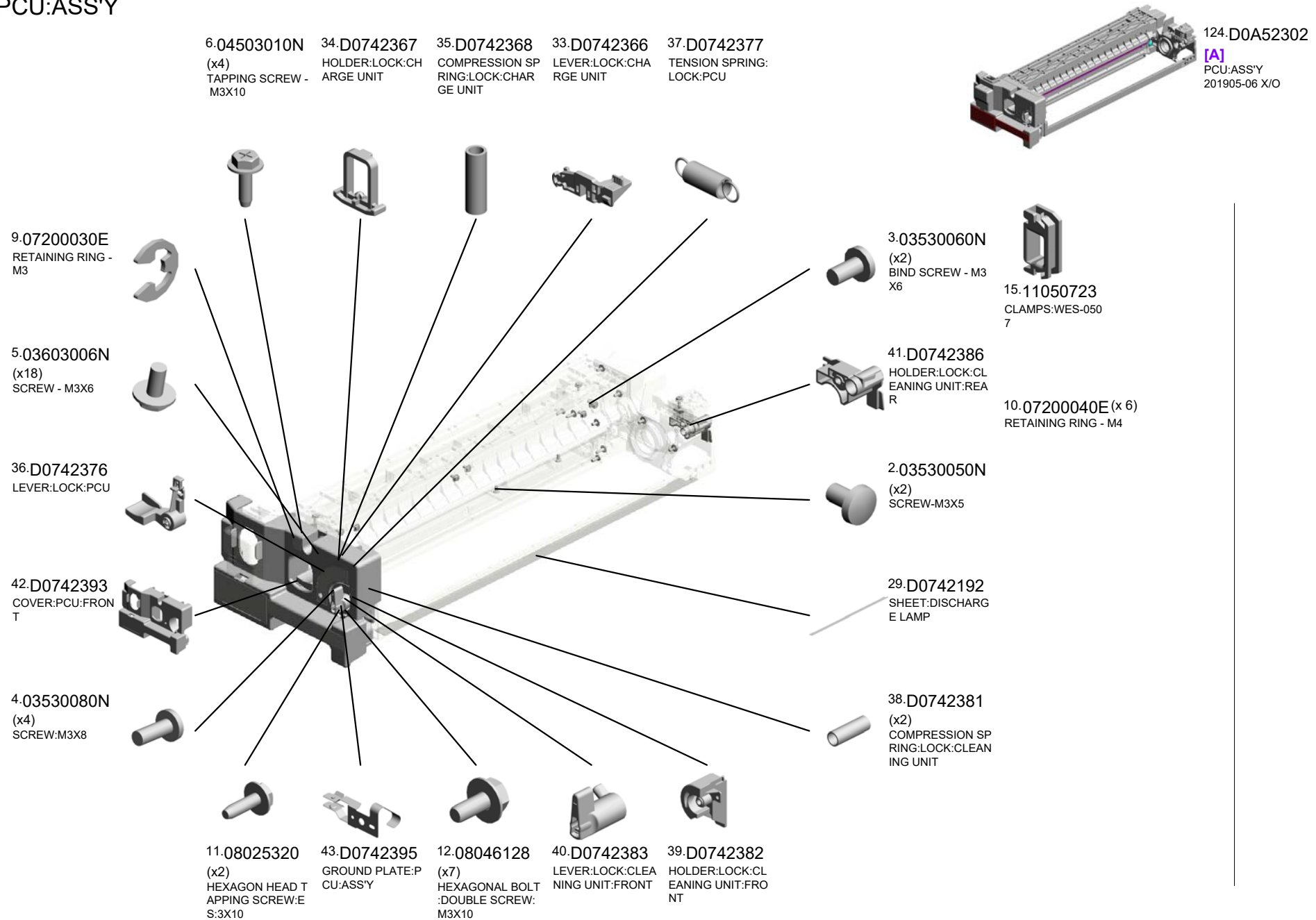


74.D0A52150  
CHARGE UNIT:ASS  
'Y



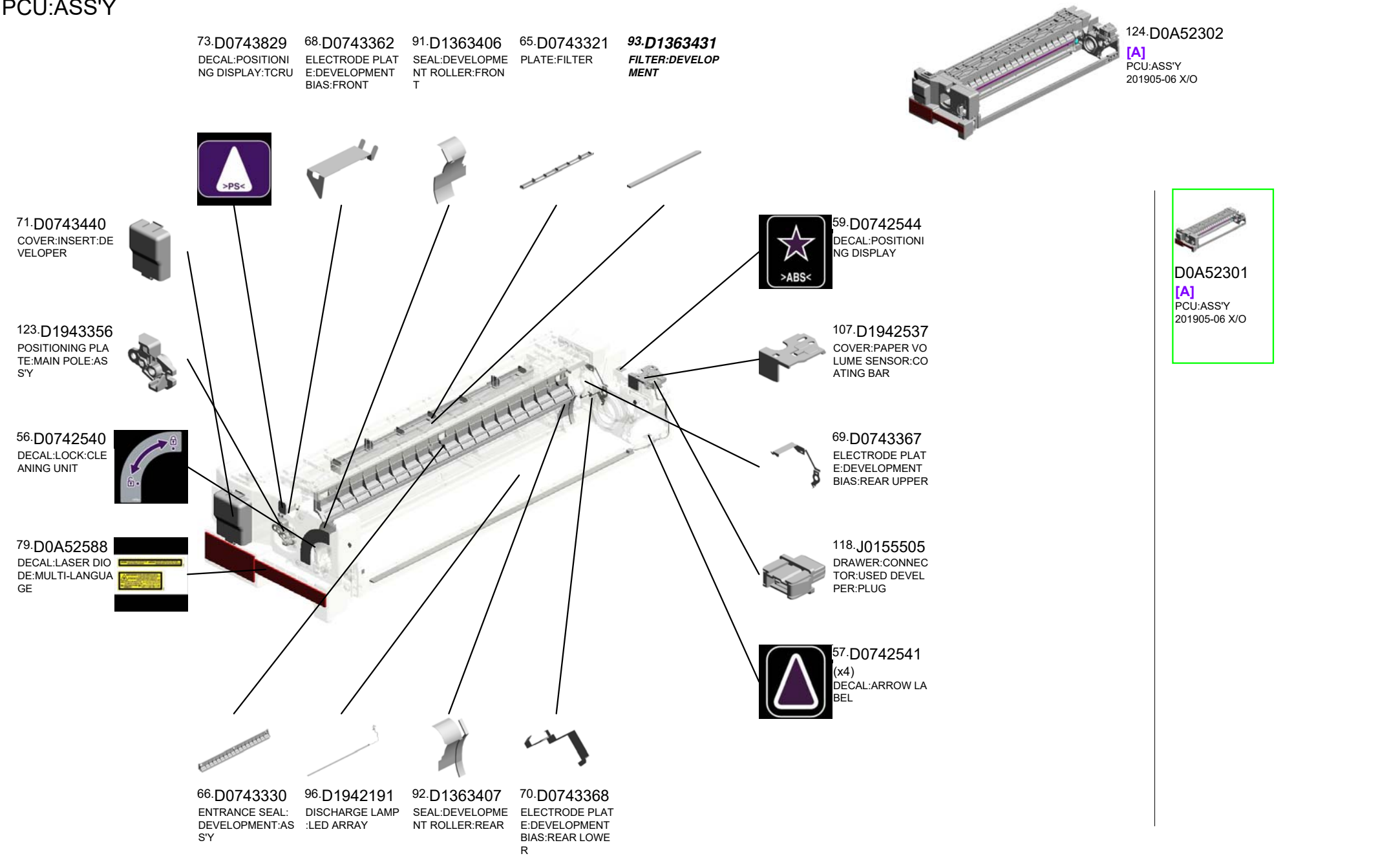
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S020 PCU:ASS'Y



|      |      |      |      |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | <b>U006</b> | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S020  
PCU:ASS'Y



U006\_S020\_S001  
GUIDE:TONER SUPPLY:ASS'Y

67.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER

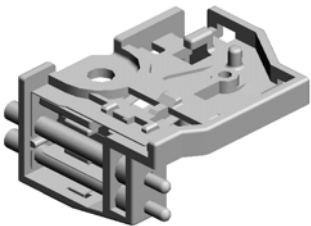


80.D0A53316  
GUIDE:TONER SU  
PLY:ASS'Y

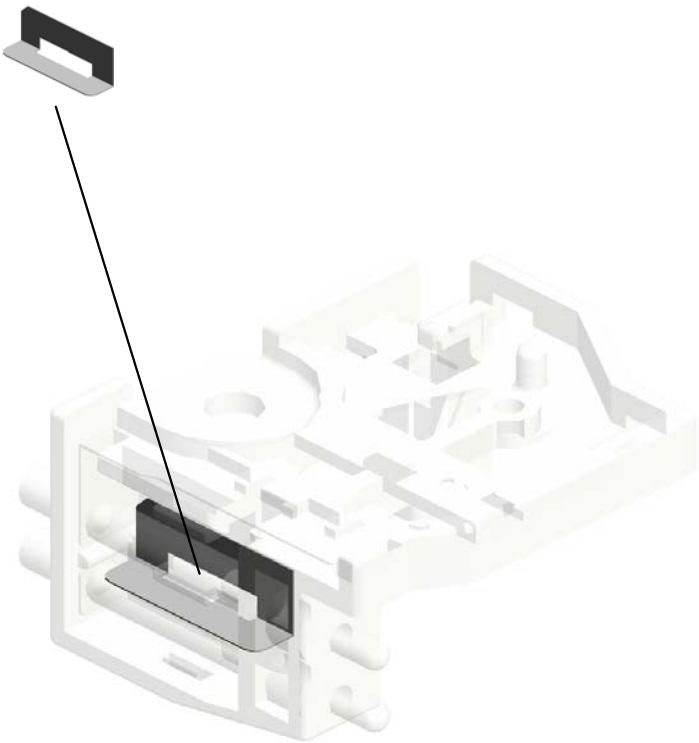
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S020\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

108.D1942539  
SHEET:TERMINAL  
COVER

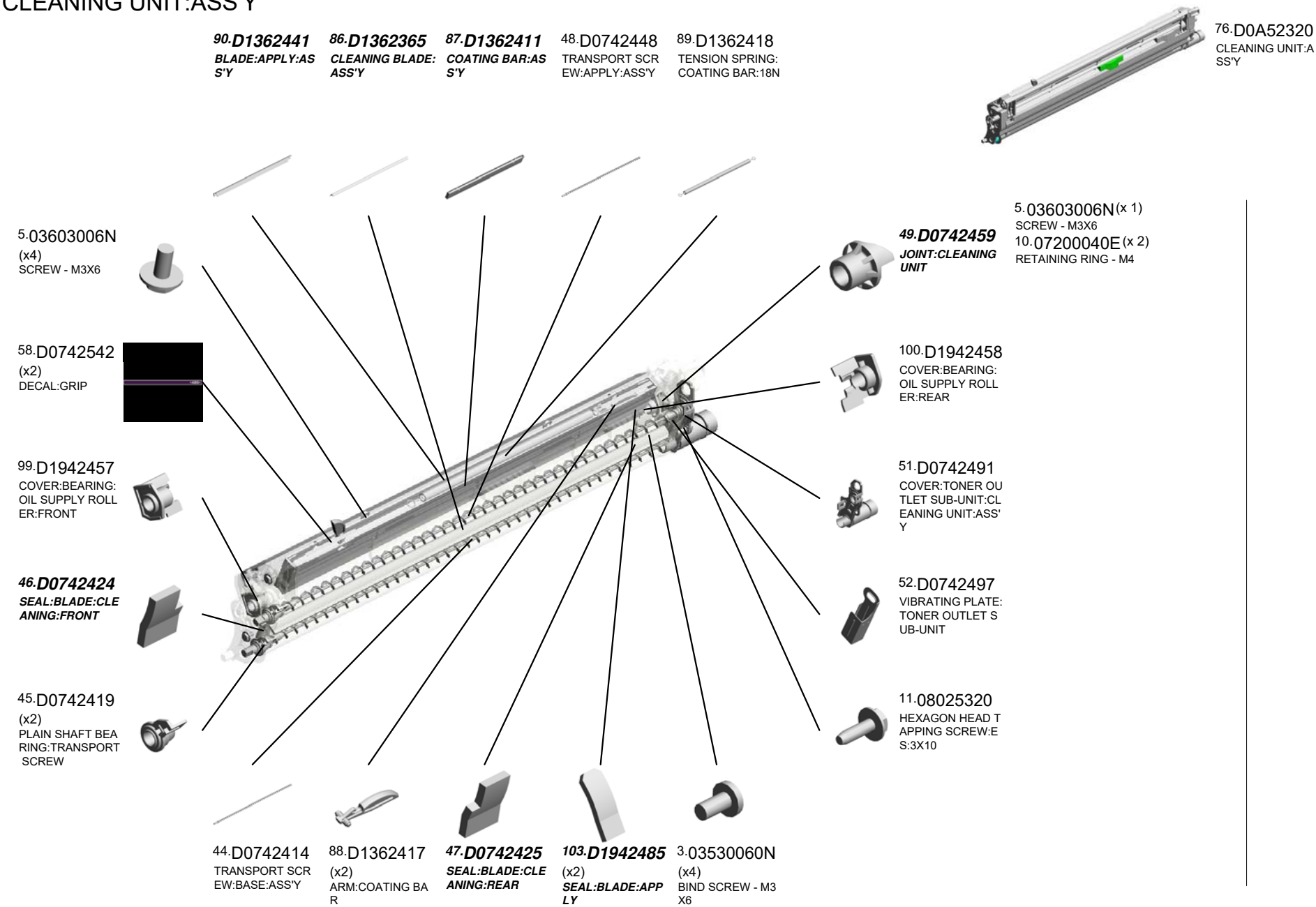


106.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S021  
CLEANING UNIT:ASS'Y



U006\_S021  
CLEANING UNIT:ASS'Y

105.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

104.D1942506  
DRUM STAY:CLEA  
NING UNIT

127.D0A52510  
(x2)  
CUSHION:CLEANI  
NG UNIT:ASS'Y

76.D0A52320  
CLEANING UNIT:A  
SS'Y

117.D2582402  
OIL SUPPLY ROLL  
ER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y

102.D1942475  
STAY:APPLY:ASS'Y



5.03603006N  
(x2)  
SCREW - M3X6

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S021\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

119.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

101.D1942460  
GEAR:19Z:RIGHT

53.D0742501  
(x2)  
GEAR:21Z:RIGHT

55.D0742503  
GEAR:IDLER:31Z:L  
EFT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S022  
CHARGE UNIT:ASS'Y

94.D1942165  
DECAL:GRIP



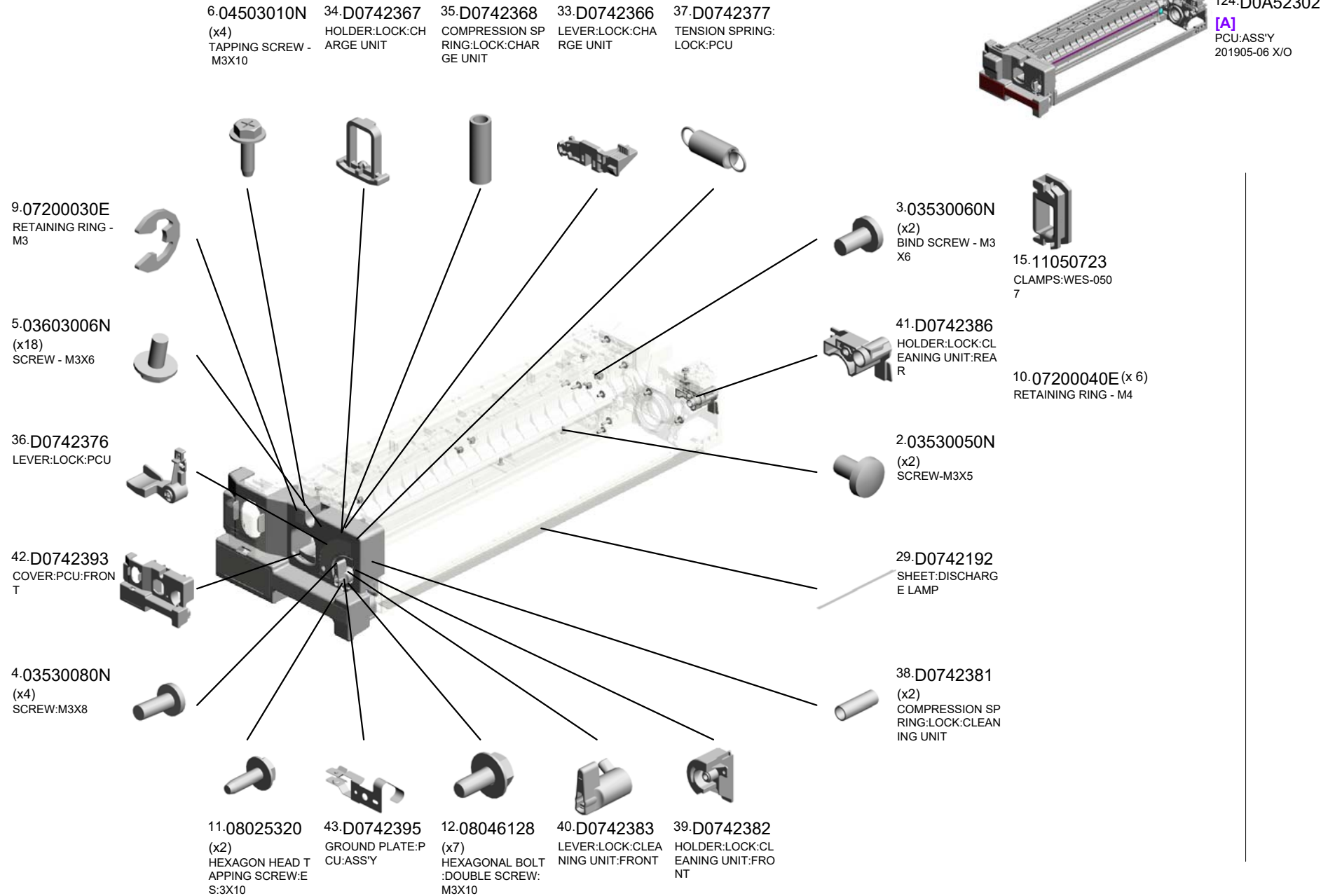
74.D0A52150  
CHARGE UNIT:ASS  
'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

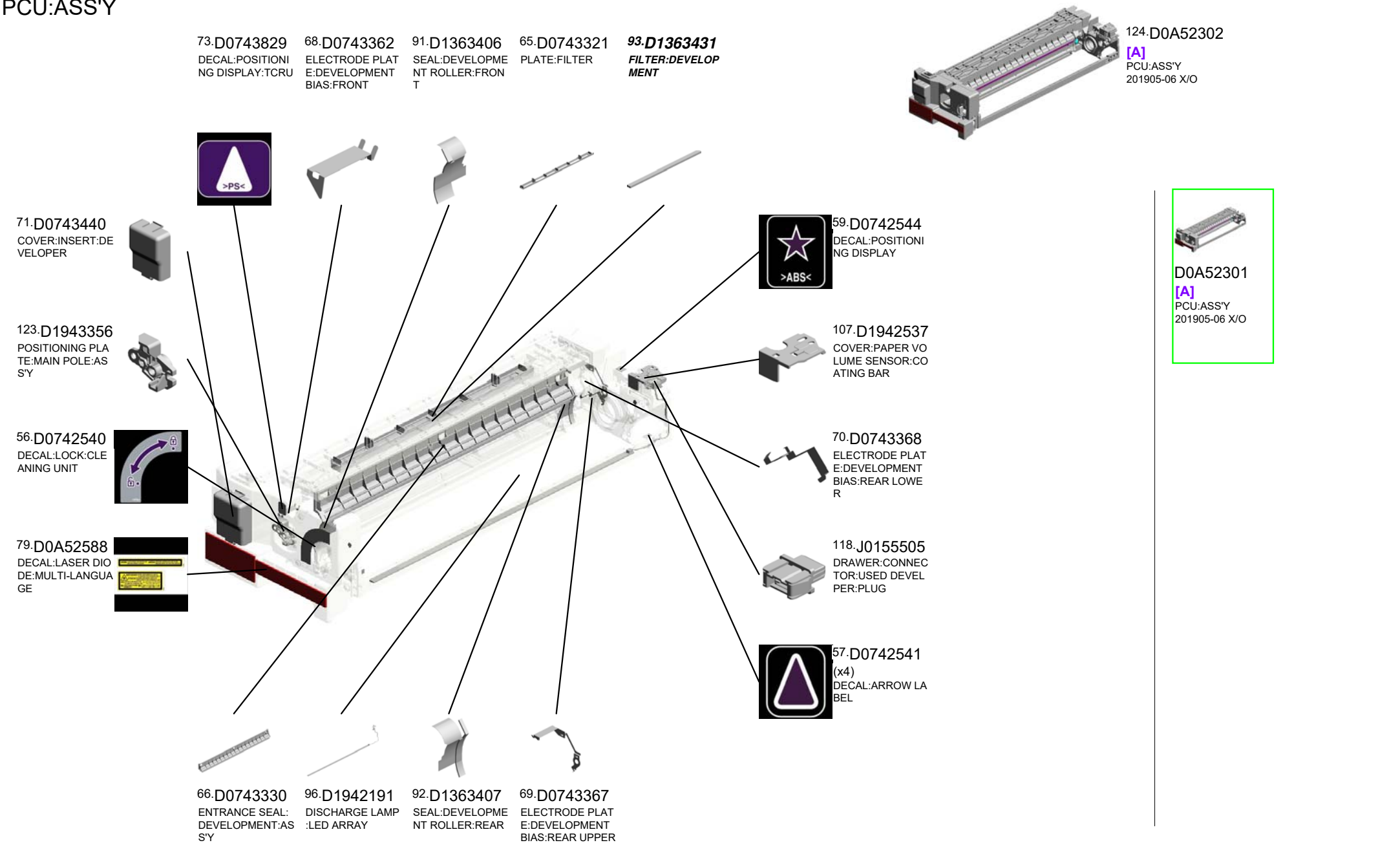
# U006\_S023

## PCU:ASS'Y



|      |      |      |      |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | <b>U006</b> | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S023  
PCU:ASS'Y



U006\_S023\_S001  
GUIDE:TONER SUPPLY:ASS'Y

67.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER

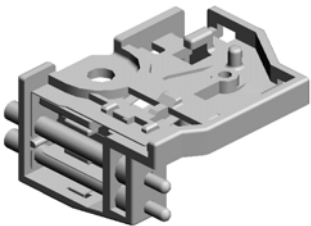


80.D0A53316  
GUIDE:TONER SU  
PLY:ASS'Y

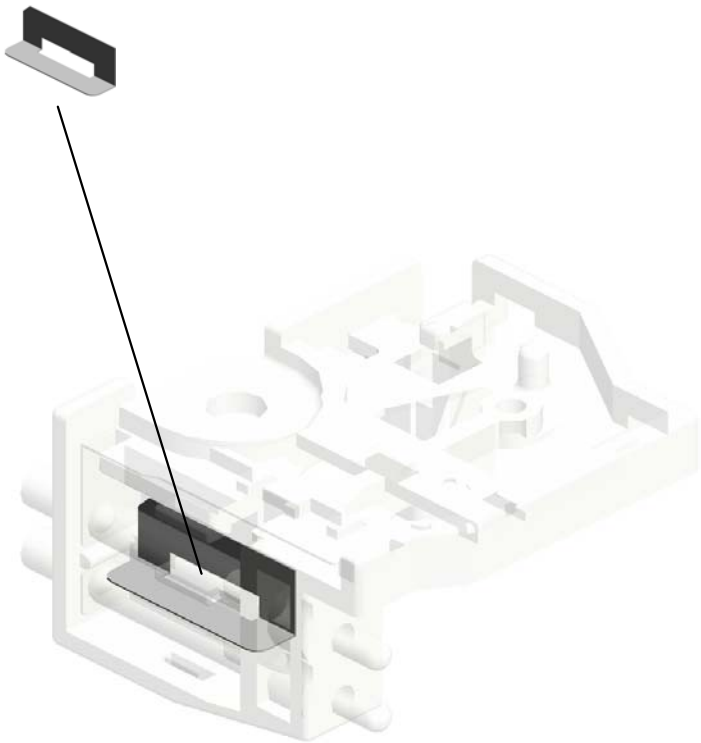
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S023\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

108.D1942539  
SHEET:TERMINAL  
COVER

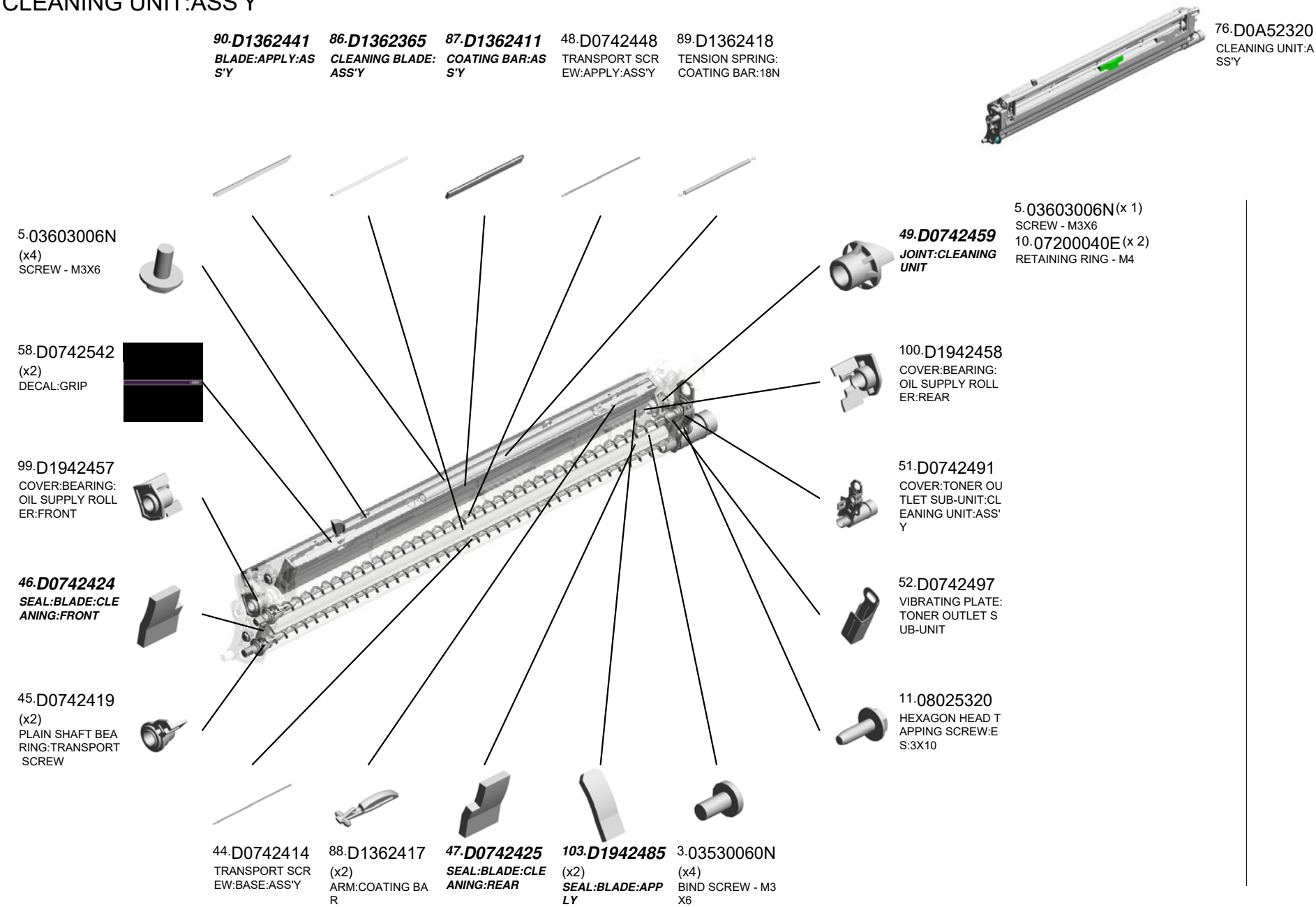


106.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S024  
CLEANING UNIT:ASS'Y





U006\_S024  
CLEANING UNIT:ASS'Y

105.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

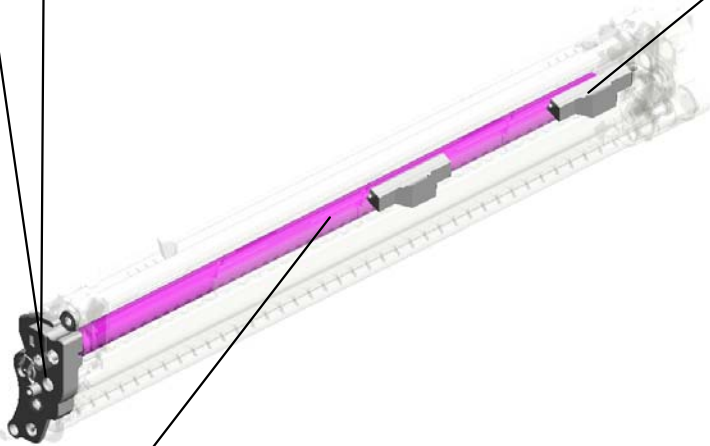


76.D0A52320  
CLEANING UNIT:A  
SS'Y

104.D1942506  
DRUM STAY:Clea  
ning Unit



127.D0A52510  
(x2)  
CUSHION:CLEANI  
NG UNIT:ASS'Y



117.D2582402  
OIL SUPPLY ROLL  
ER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S024\_S001  
STAY:APPLY:ASS'Y

(x2)  
SHEET:STAY:APPL  
Y

102.D1942475  
STAY:APPLY:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S024\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

119.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

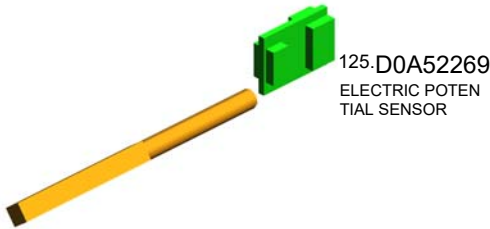
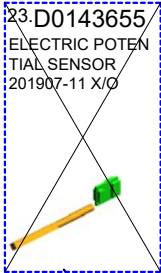
101.D1942460  
GEAR:19Z:RIGHT

53.D0742501  
(x2)  
GEAR:21Z:RIGHT

55.D0742503  
GEAR:IDLER:31Z:L  
EFT

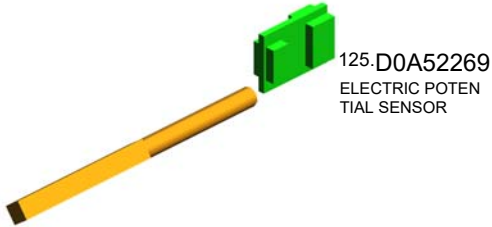
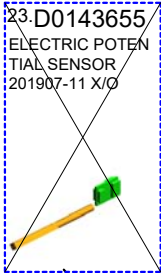
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S025  
ELECTRIC POTENTIAL SENSOR



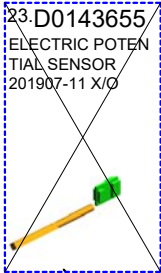
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S026  
ELECTRIC POTENTIAL SENSOR

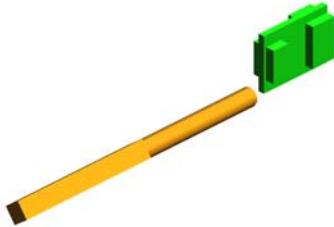


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S027  
ELECTRIC POTENTIAL SENSOR



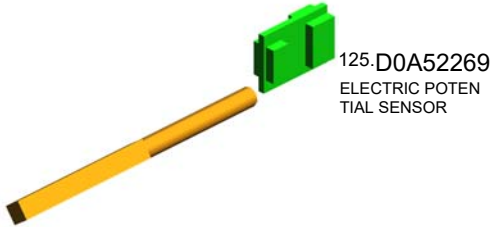
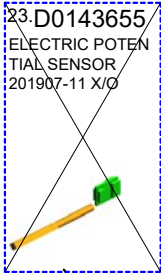
23.D0143655  
ELECTRIC POTEN  
TIAL SENSOR  
201907-11 X/O



125.D0A52269  
ELECTRIC POTEN  
TIAL SENSOR

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S028  
ELECTRIC POTENTIAL SENSOR



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S029  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

17-AA063371  
SPRING



72-D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U006\_S030  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

17-AA063371  
SPRING



72-D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S031  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

17-AA063371  
SPRING



72-D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S032  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

17-AA063371  
SPRING



72-D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S033  
RECEPTACLE:DEVELOPMENT BIAS:ASS'Y

17-AA063371  
SPRING



72-D0743446  
RECEPTACLE:DEV  
ELOPMENT BIAS:A  
SS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S034  
CHARGE UNIT:ASS'Y

94.D1942165  
DECAL:GRIP

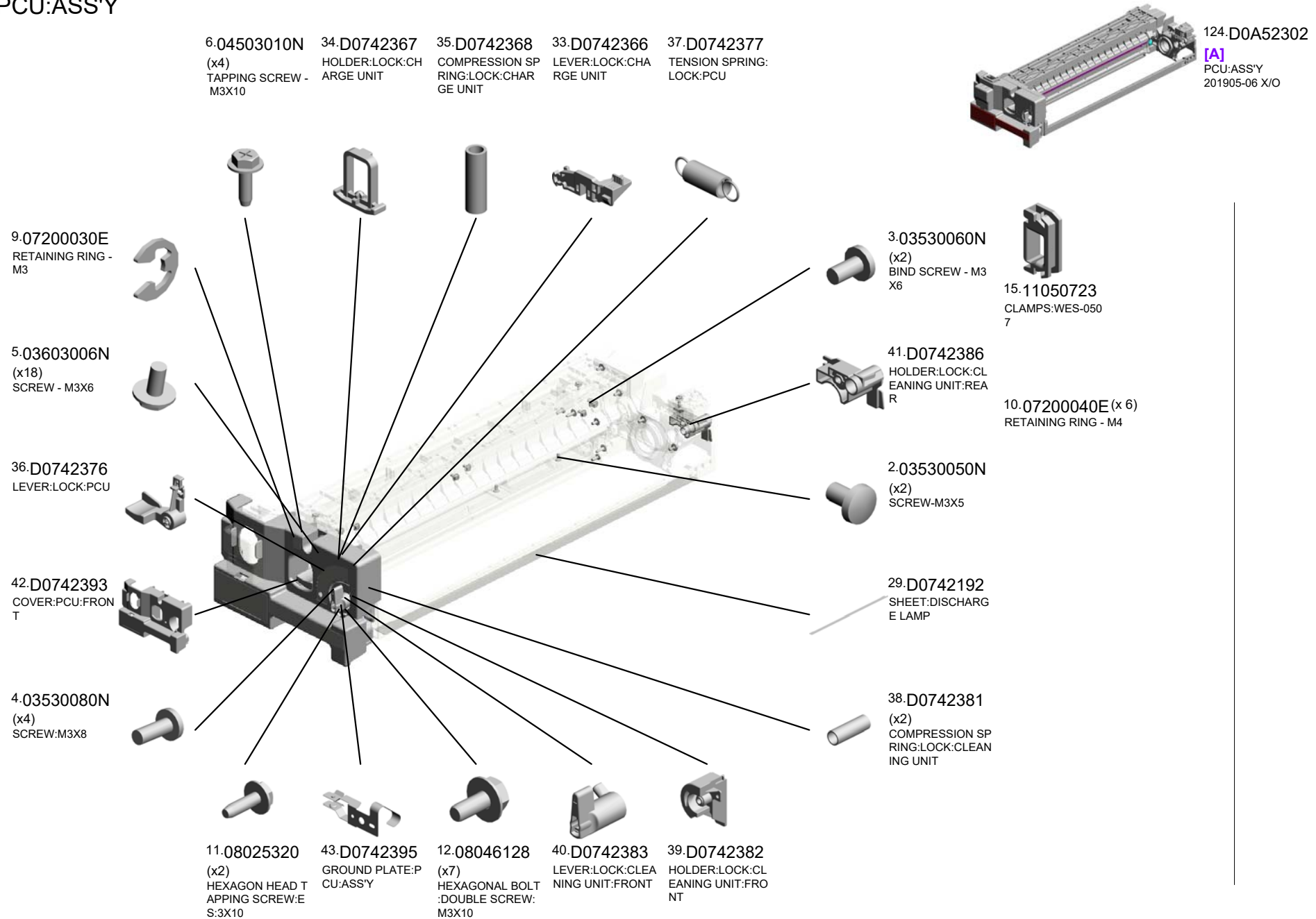


74.D0A52150  
CHARGE UNIT:ASS  
'Y



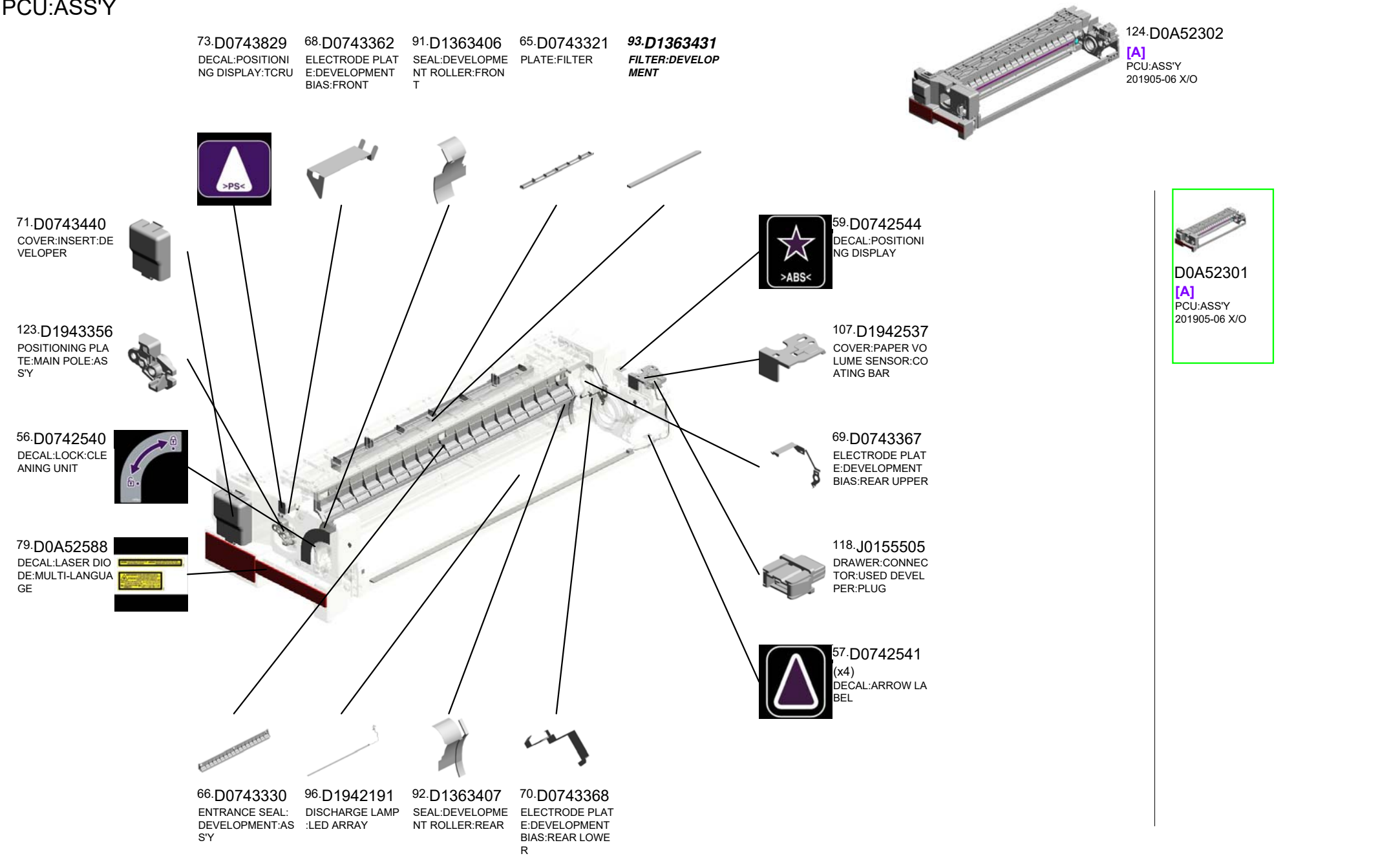
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S035 PCU:ASS'Y



|      |      |      |      |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | <b>U006</b> | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S035  
PCU:ASS'Y



U006\_S035\_S001  
GUIDE:TONER SUPPLY:ASS'Y

67.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER



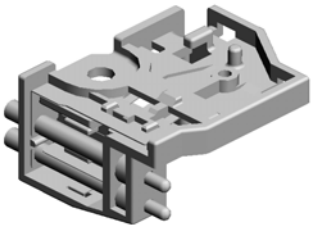
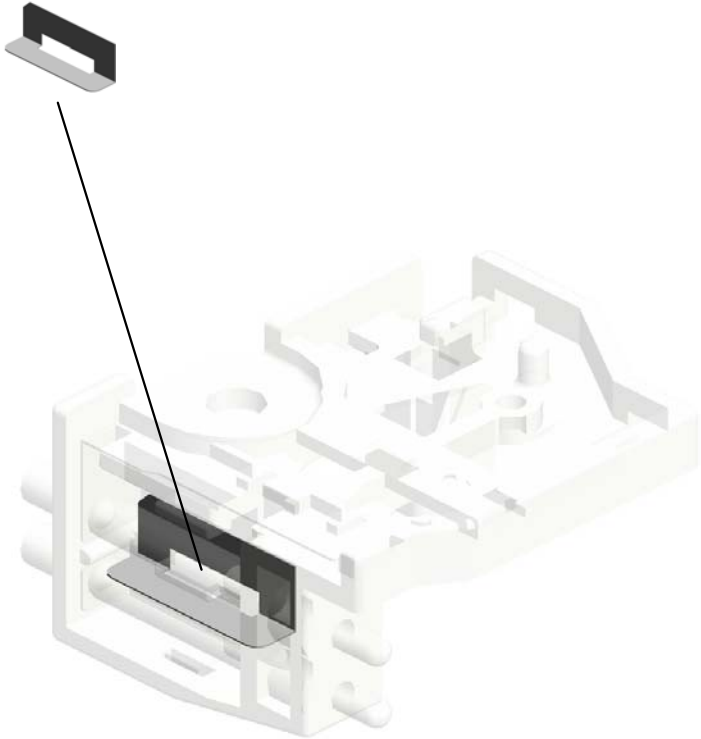
80.D0A53316  
GUIDE:TONER SU  
PLY:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U006\_S035\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

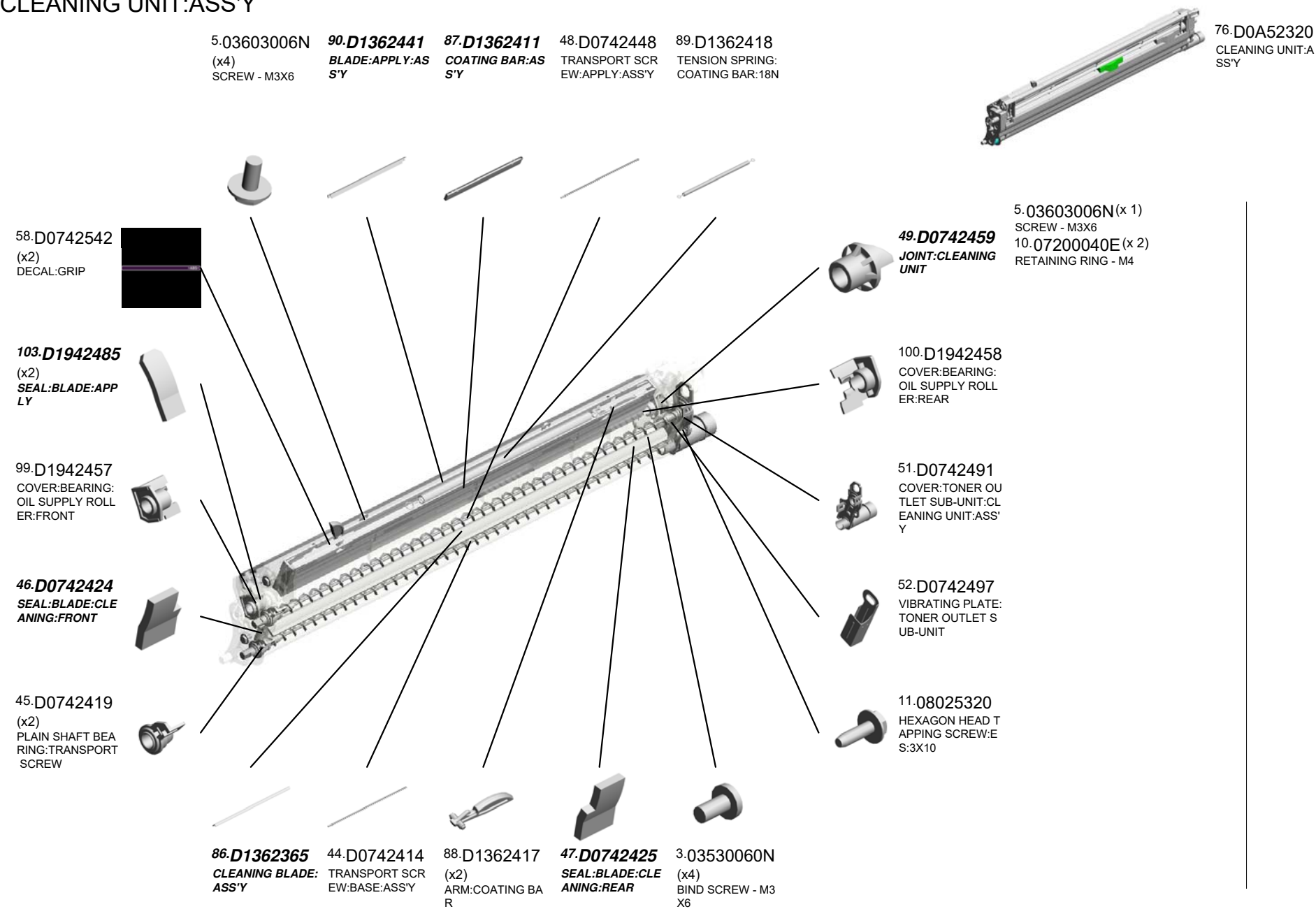
108.D1942539  
SHEET:TERMINAL  
COVER



106.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S036  
CLEANING UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S036  
CLEANING UNIT:ASS'Y

105.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

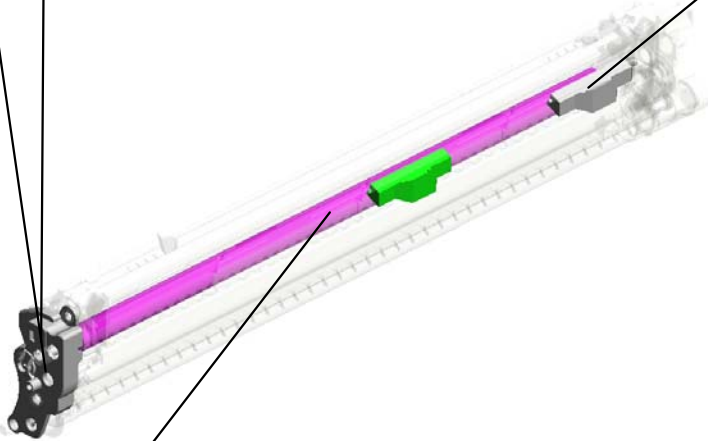


76.D0A52320  
CLEANING UNIT:A  
SS'Y

104.D1942506  
DRUM STAY:Clea  
ning Unit



127.D0A52510  
(x2)  
CUSHION:CLEANI  
NG UNIT:ASS'Y



117.D2582402  
OIL SUPPLY ROLL  
ER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y

102.D1942475  
STAY:APPLY:ASS'Y



5.03603006N  
(x2)  
SCREW - M3X6

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S036\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

119.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

101.D1942460  
GEAR:19Z:RIGHT

53.D0742501  
(x2)  
GEAR:21Z:RIGHT

55.D0742503  
GEAR:IDLER:31Z:L  
EFT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S037  
CHARGE UNIT:ASS'Y

94.D1942165  
DECAL:GRIP

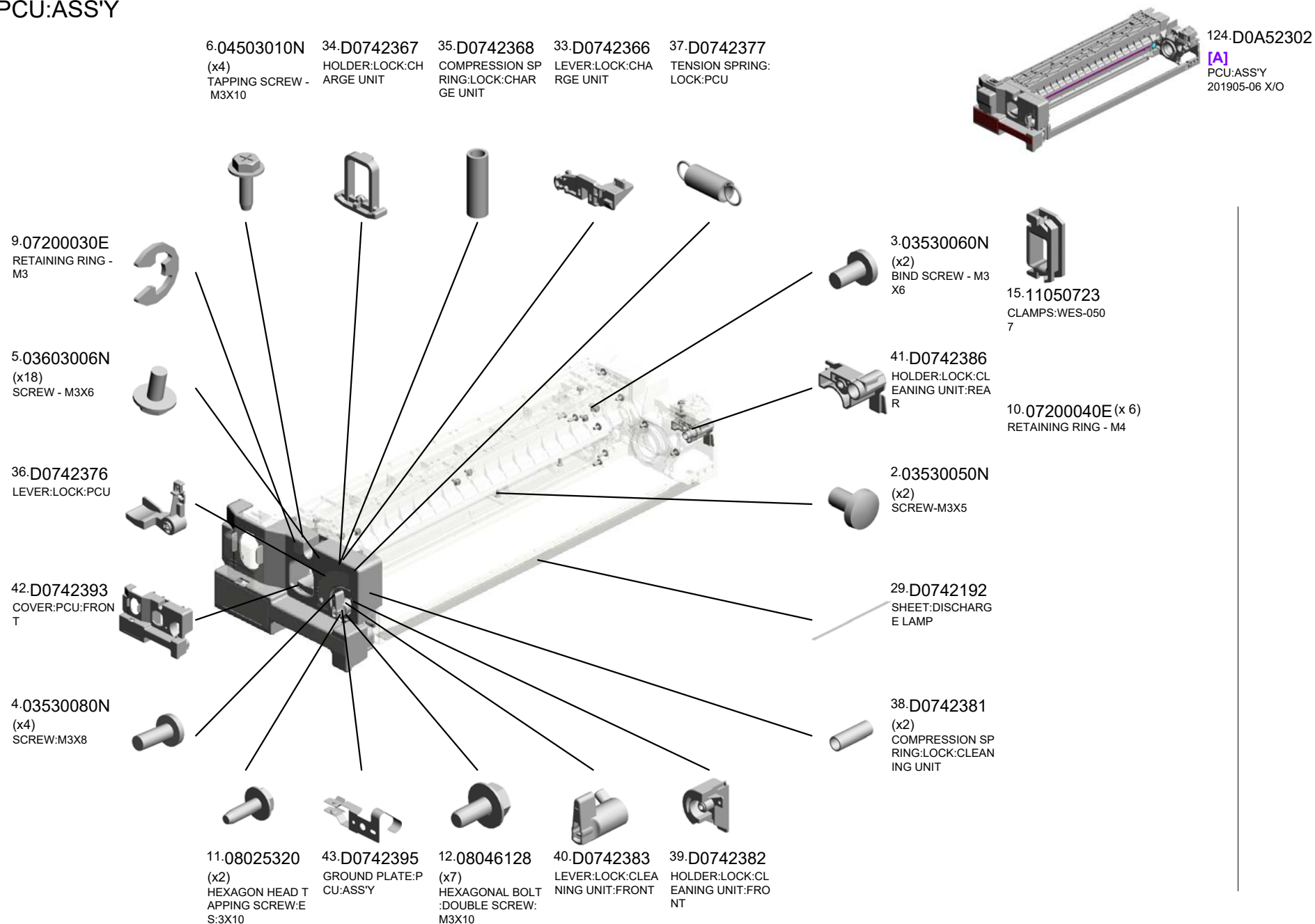


74.D0A52150  
CHARGE UNIT:ASS  
'Y



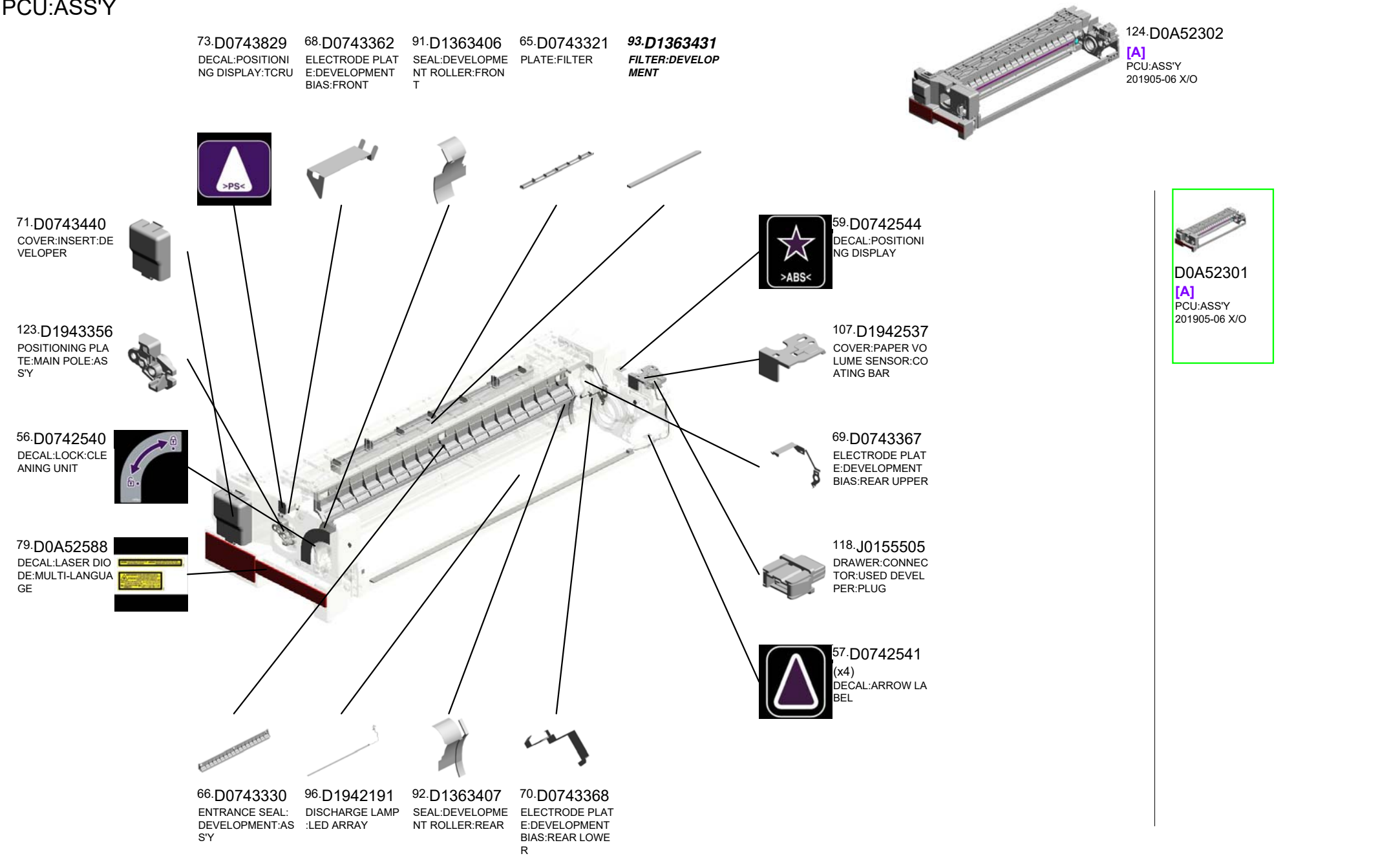
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S038 PCU:ASS'Y



|      |      |      |      |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | <b>U006</b> | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S038  
PCU:ASS'Y





U006\_S038\_S001  
GUIDE:TONER SUPPLY:ASS'Y

67.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER

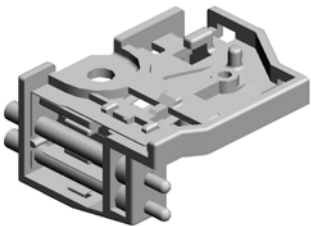


80.D0A53316  
GUIDE:TONER SU  
PLY:ASS'Y

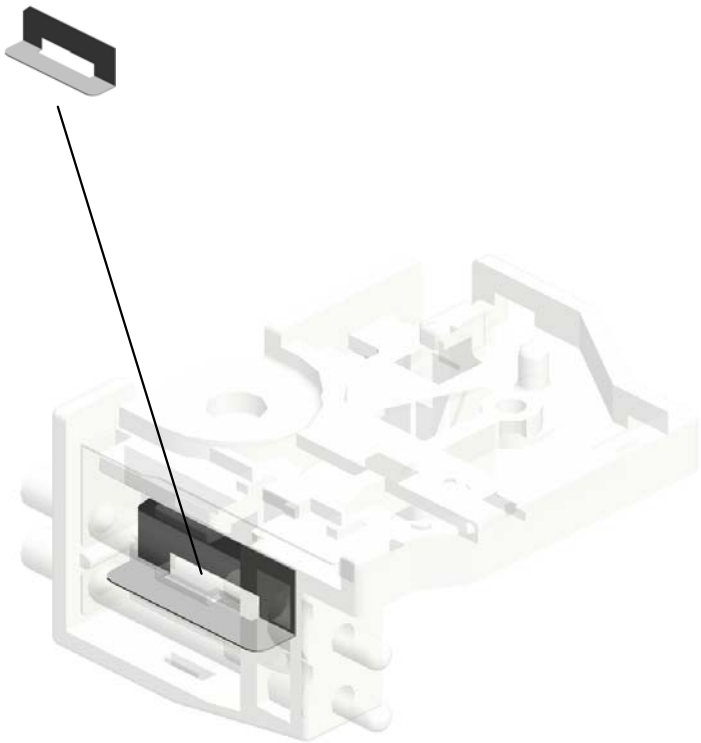
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S038\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

108.D1942539  
SHEET:TERMINAL  
COVER

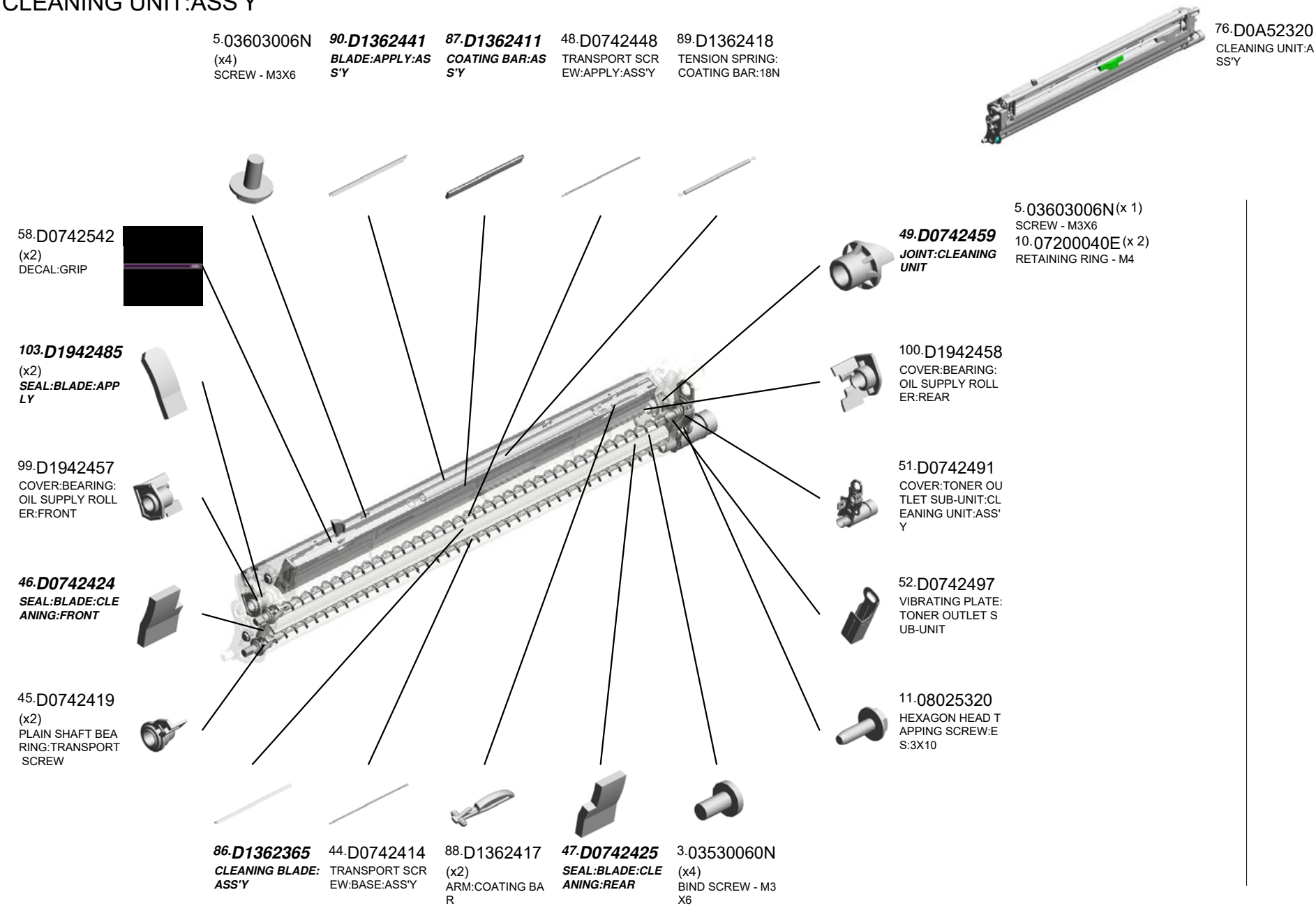


106.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S039  
CLEANING UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S039  
CLEANING UNIT:ASS'Y

105.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y



76.D0A52320  
CLEANING UNIT:A  
SS'Y

104.D1942506  
DRUM STAY:Clea  
ning Unit



127.D0A52510  
(x2)  
CUSHION:CLEANI  
NG UNIT:ASS'Y



117.D2582402  
OIL SUPPLY ROLL  
ER:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y

102.D1942475  
STAY:APPLY:ASS'Y



5.03603006N  
(x2)  
SCREW - M3X6

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S039\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

119.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

101.D1942460  
GEAR:19Z:RIGHT

53.D0742501  
(x2)  
GEAR:21Z:RIGHT

55.D0742503  
GEAR:IDLER:31Z:L  
EFT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S040  
CHARGE UNIT:ASS'Y

94.D1942165  
DECAL:GRIP

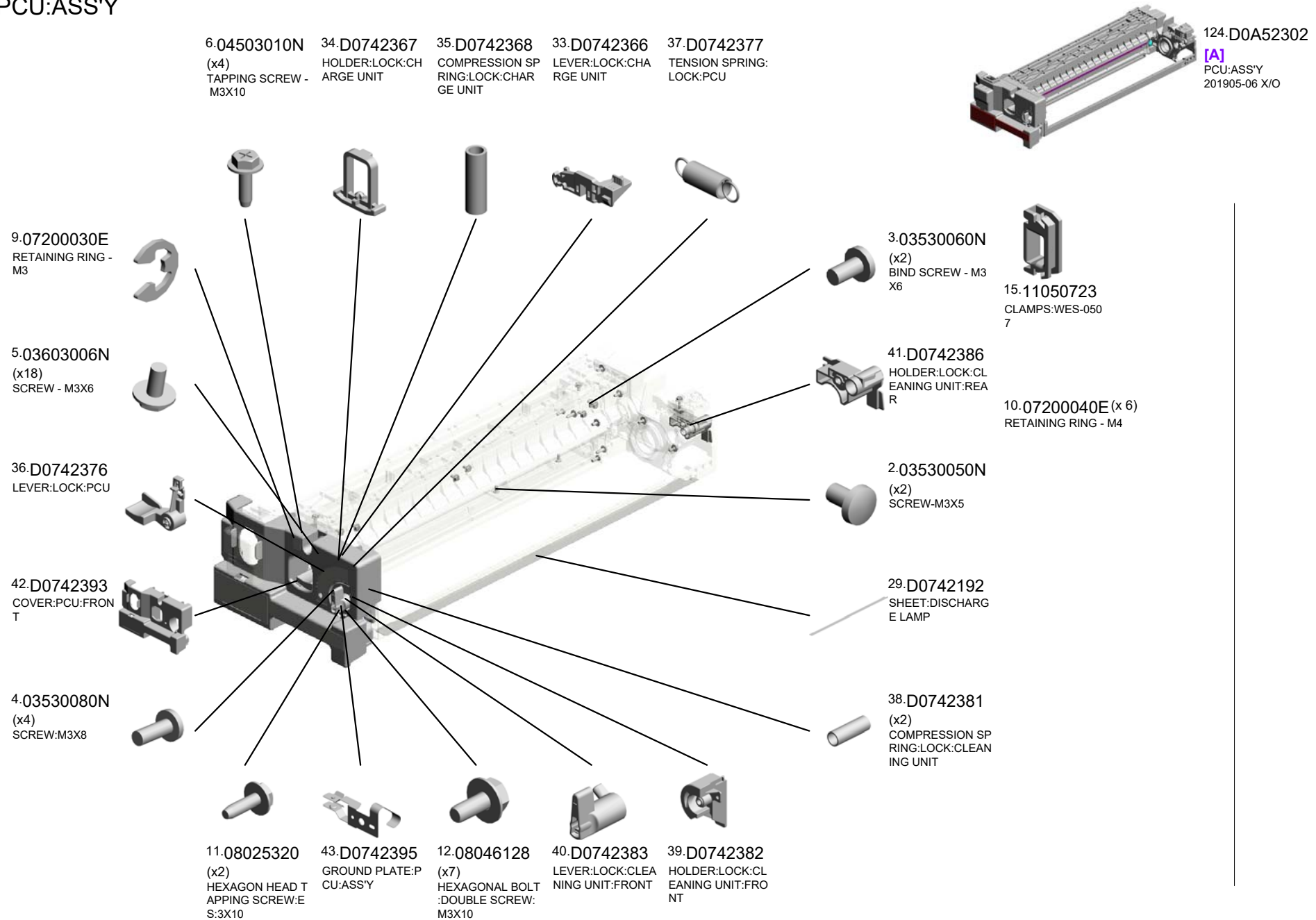


74.D0A52150  
CHARGE UNIT:ASS  
'Y



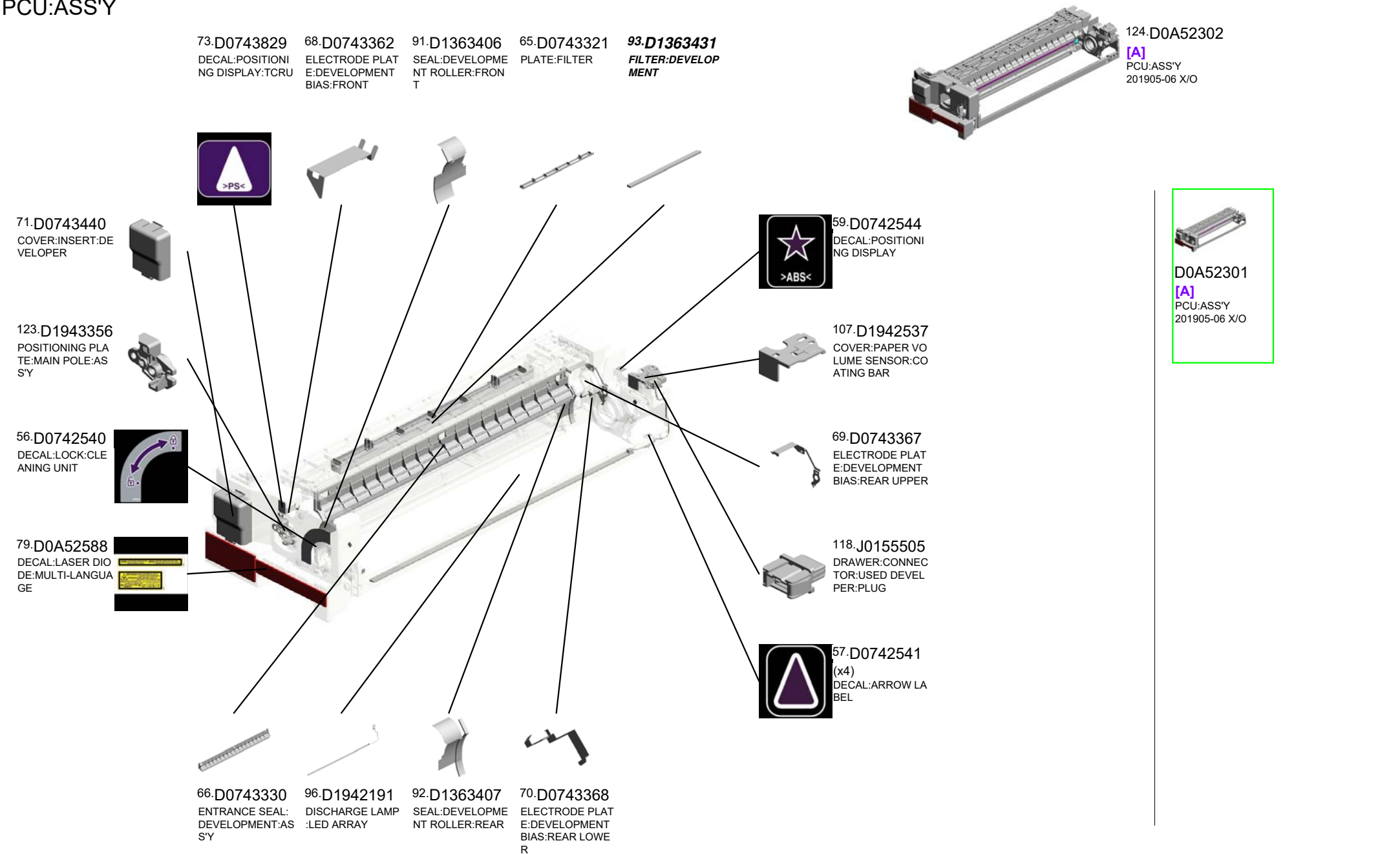
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U006\_S041 PCU:ASS'Y





U006\_S041  
PCU:ASS'Y



U006\_S041\_S001  
GUIDE:TONER SUPPLY:ASS'Y

67.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER

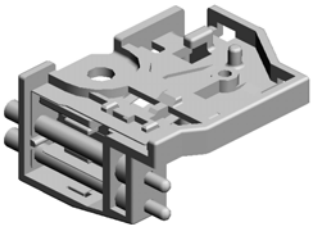


80.D0A53316  
GUIDE:TONER SU  
PLY:ASS'Y

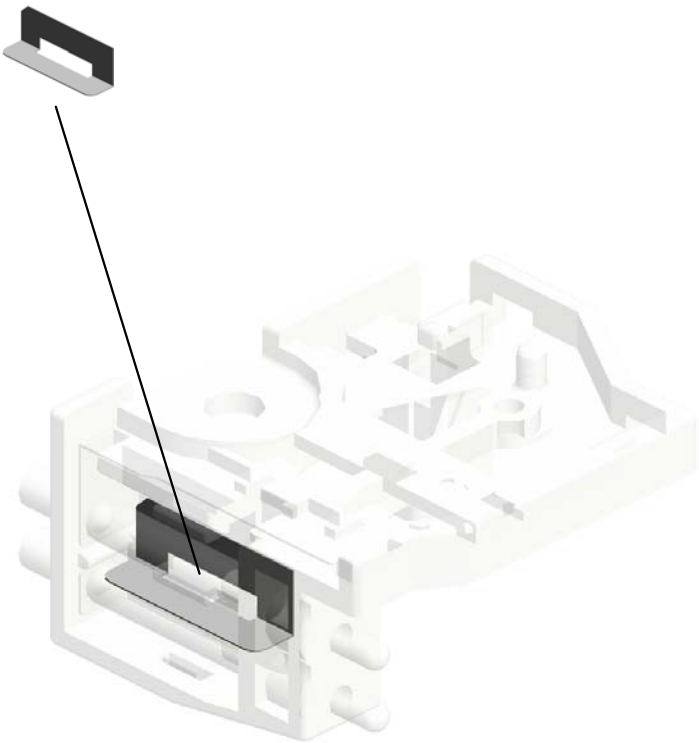
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S041\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

108.D1942539  
SHEET:TERMINAL  
COVER

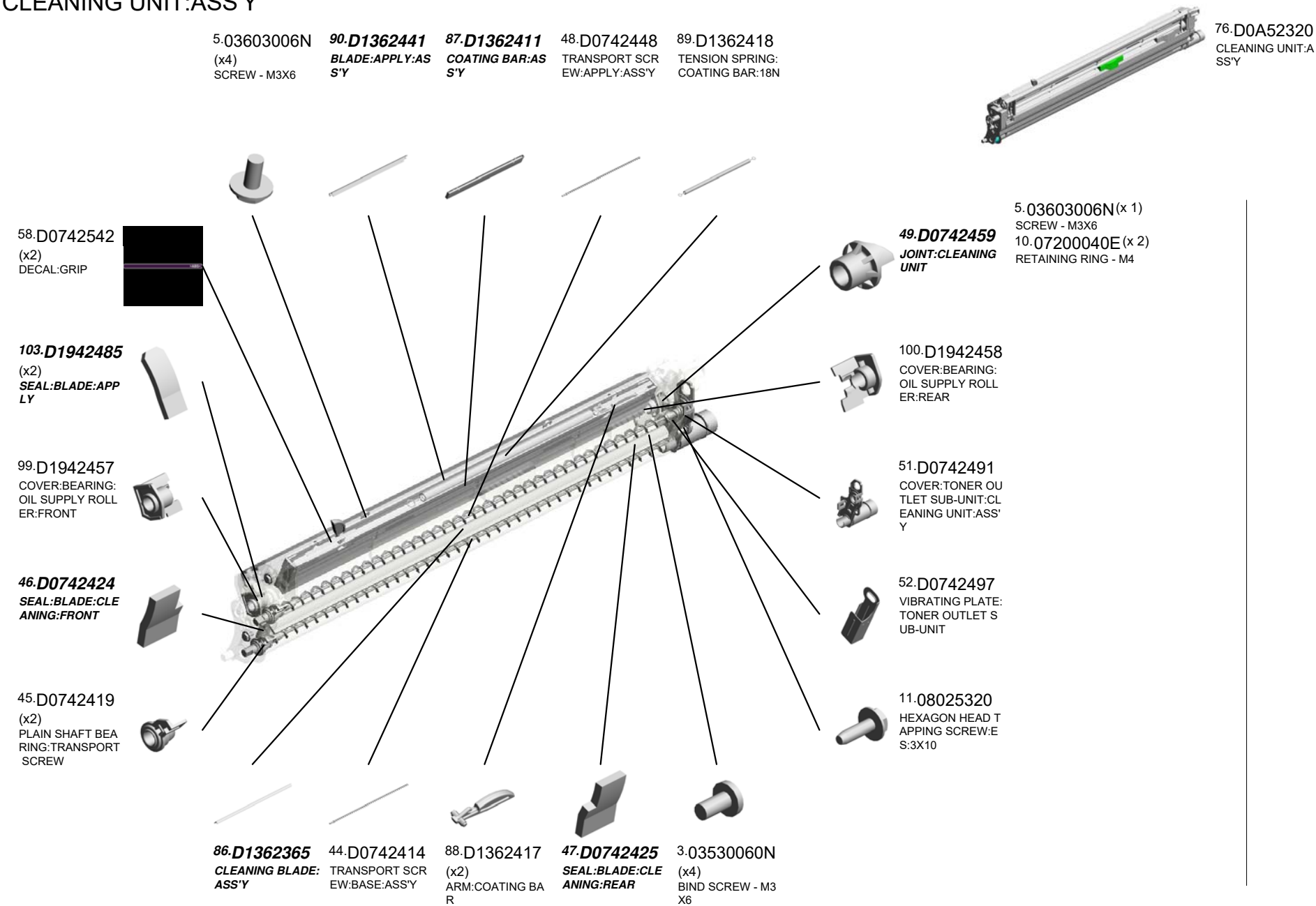


106.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S042  
CLEANING UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S042  
CLEANING UNIT:ASS'Y

105.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

104.D1942506  
DRUM STAY:CLEA  
NING UNIT

127.D0A52510  
(x2)  
CUSHION:CLEANI  
NG UNIT:ASS'Y

76.D0A52320  
CLEANING UNIT:A  
SS'Y

117.D2582402  
OIL SUPPLY ROLL  
ER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y

102.D1942475  
STAY:APPLY:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S042\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

119.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

101.D1942460  
GEAR:19Z:RIGHT

53.D0742501  
(x2)  
GEAR:21Z:RIGHT

55.D0742503  
GEAR:IDLER:31Z:L  
EFT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S043  
CHARGE UNIT:ASS'Y

94.D1942165  
DECAL:GRIP



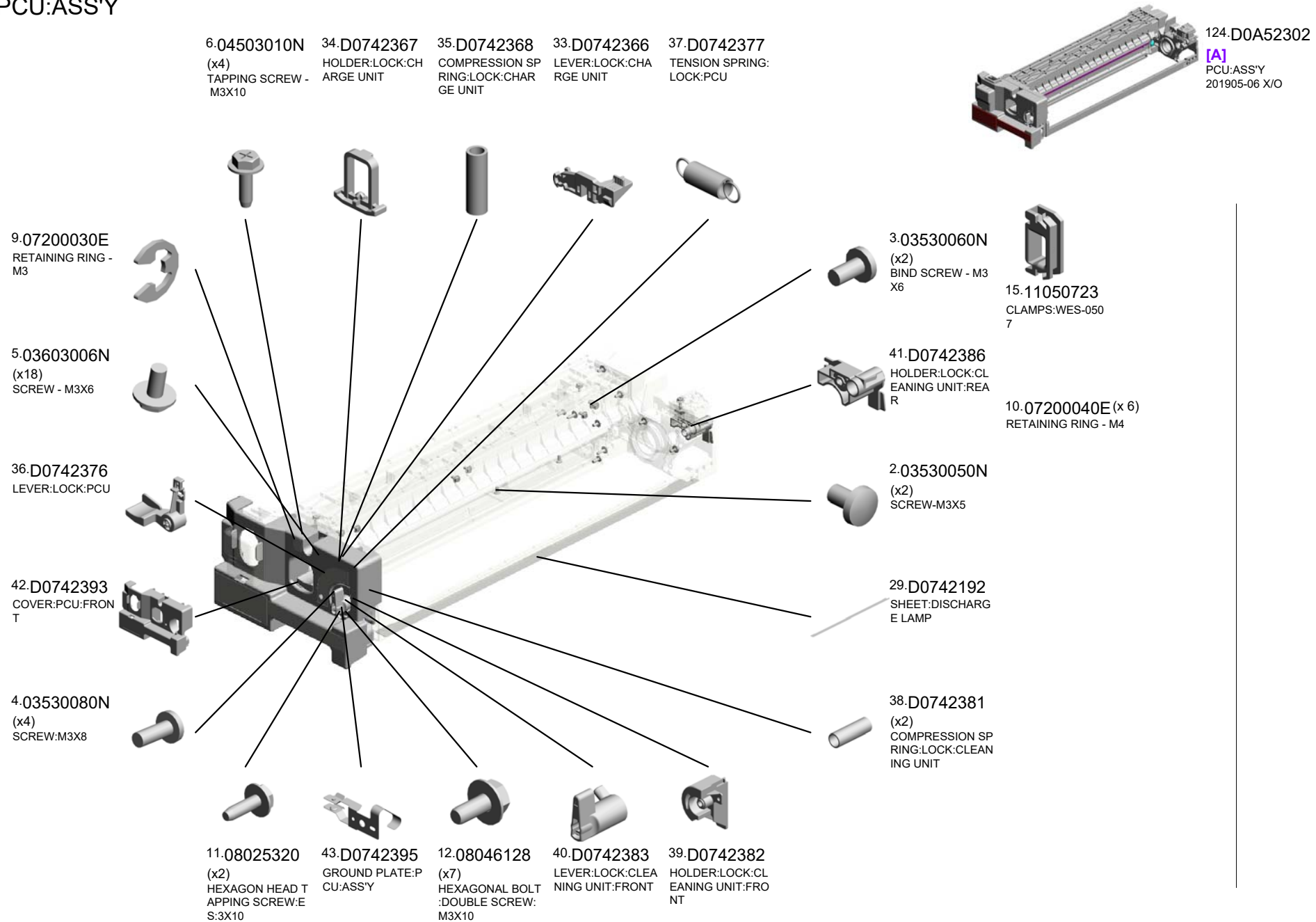
74.D0A52150  
CHARGE UNIT:ASS  
'Y



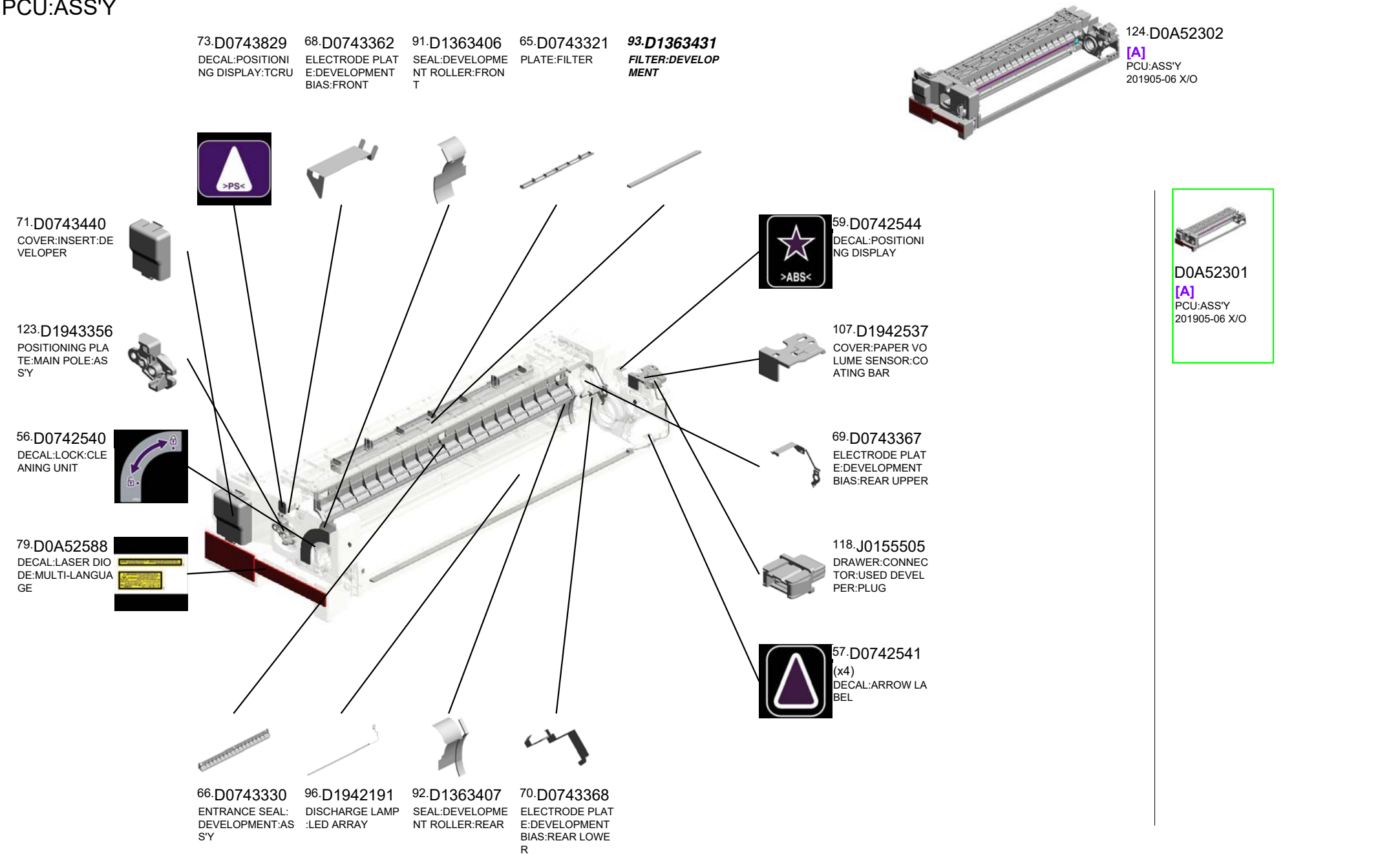
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U006\_S044 PCU:ASS'Y



U006\_S044  
PCU:ASS'Y



U006\_S044\_S001  
GUIDE:TONER SUPPLY:ASS'Y

67.D0743352  
SEAL:GUIDE:TONE  
R SUPPLY:UPPER

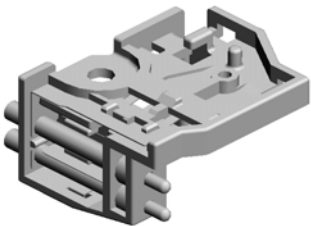


80.D0A53316  
GUIDE:TONER SU  
PLY:ASS'Y

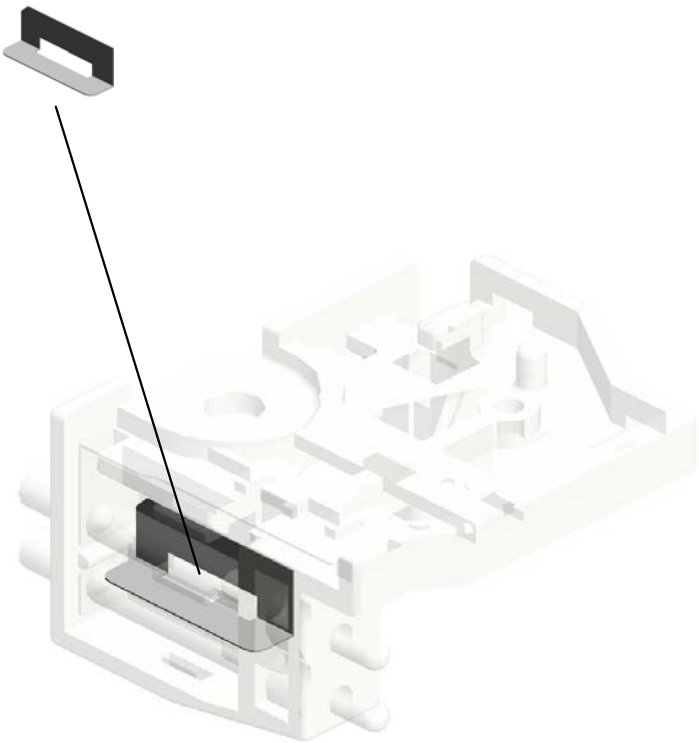
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S044\_S002  
TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y

108.D1942539  
SHEET:TERMINAL  
COVER

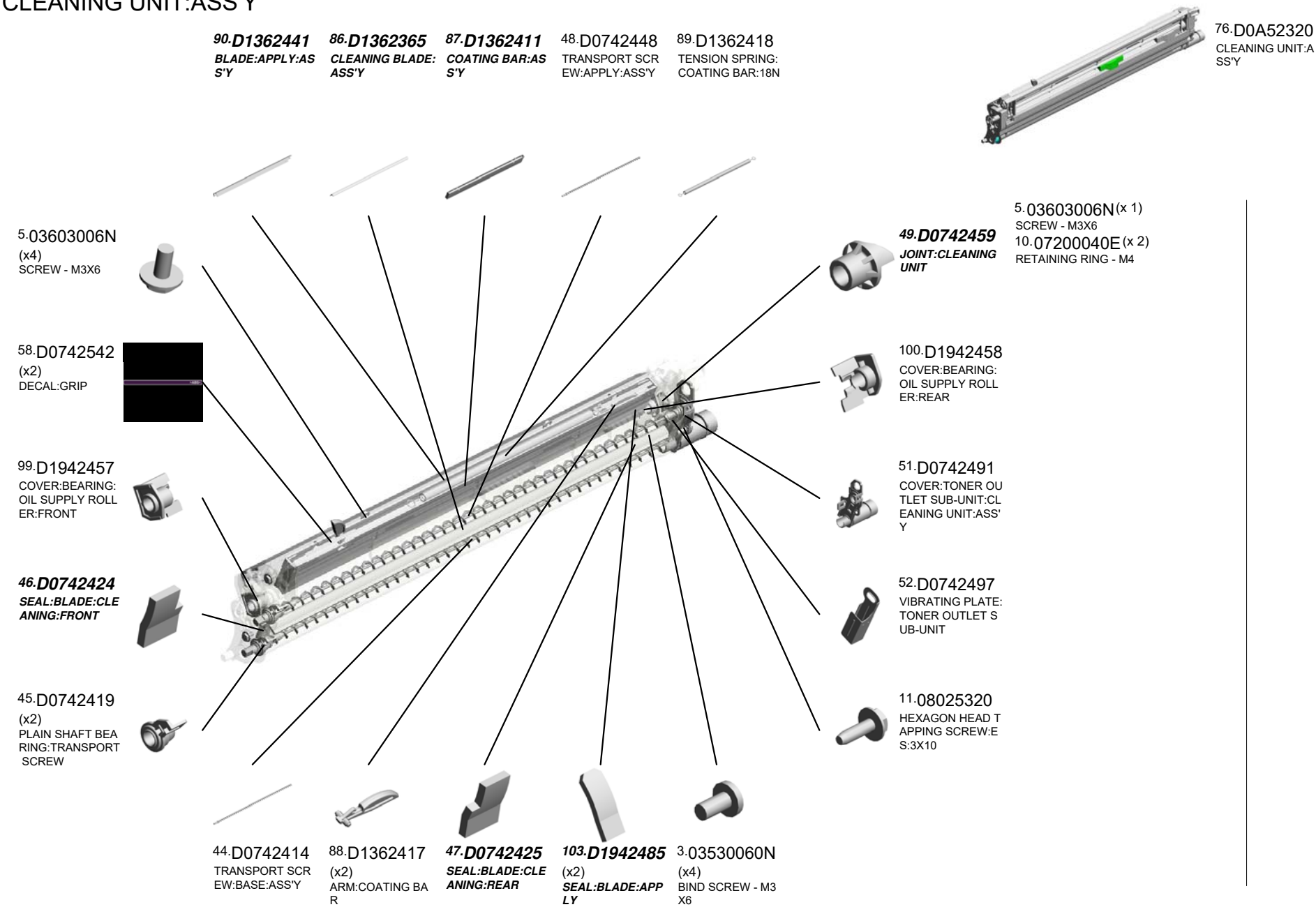


106.D1942531  
TERMINAL:PAPER  
VOLUME SENSOR:  
COATING BAR:ASS  
'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S045  
CLEANING UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S045  
CLEANING UNIT:ASS'Y

105.D1942507  
GROUND PLATE:O  
IL SUPPLY ROLLE  
R:ASS'Y

104.D1942506  
DRUM STAY:CLEA  
NING UNIT

127.D0A52510  
(x2)  
CUSHION:CLEANI  
NG UNIT:ASS'Y

76.D0A52320  
CLEANING UNIT:A  
SS'Y

117.D2582402  
OIL SUPPLY ROLL  
ER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

50.D0742477  
(x2)  
SHEET:STAY:APPL  
Y

102.D1942475  
STAY:APPLY:ASS'Y



5.03603006N  
(x2)  
SCREW - M3X6

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U006\_S045\_S002  
GEAR:CLEANING:DRUM:SERVICE

54.D0742502  
GEAR:IDLER:20Z:L  
EFT

119.D1942550  
GEAR:CLEANING:  
DRUM:SERVICE

101.D1942460  
GEAR:19Z:RIGHT

53.D0742501  
(x2)  
GEAR:21Z:RIGHT

55.D0742503  
GEAR:IDLER:31Z:L  
EFT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U007.ITB UNIT

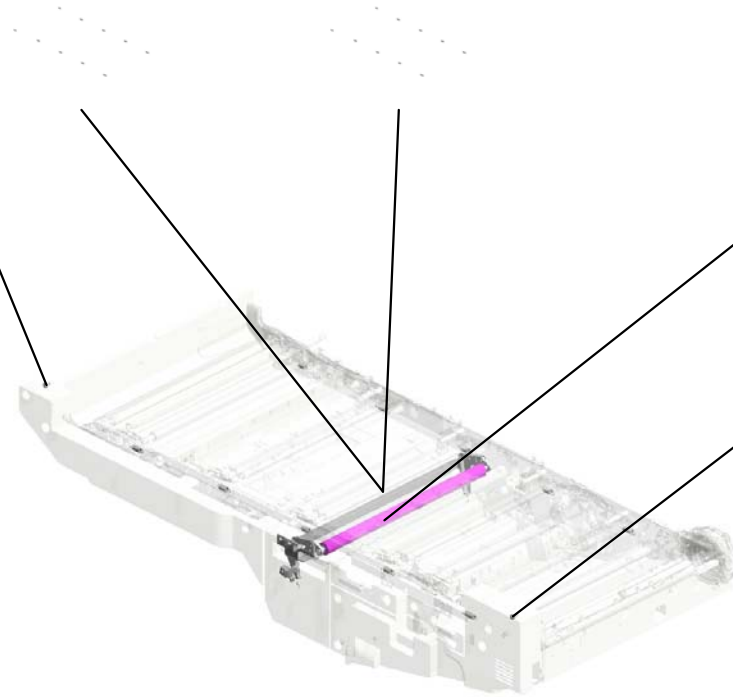
U007 S002  
D0A56075  
SERVICE PARTS:INTERMEDI  
ATE TRANSFER:COIL SPRIN  
G:SET:B

U007 S003  
D0A56070  
SERVICE PARTS:INTERMEDI  
ATE TRANSFER:COIL SPRIN  
G:SET:A

U007 S004  
D1946236  
HEXAGON HEAD SCREW:W  
ASHER:M4X10:ASS'Y

U007 S001  
D0743808  
CASE:TENSION:ROLLER:AS  
S'Y

U007 S005  
D1946236  
HEXAGON HEAD SCREW:W  
ASHER:M4X10:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U007 ITB UNIT

20.07403906 (x4)  
BALL BEARING - 6  
X15X5

22.08050106  
RETAINING RINGS  
-E:SILENCER:DIA6

23.09544008N (x3)  
SCREW - M4X8

12.04503010N (x5)  
TAPPING SCREW -  
M3X10

1.03530030N (x4)  
SCREW:M3X3



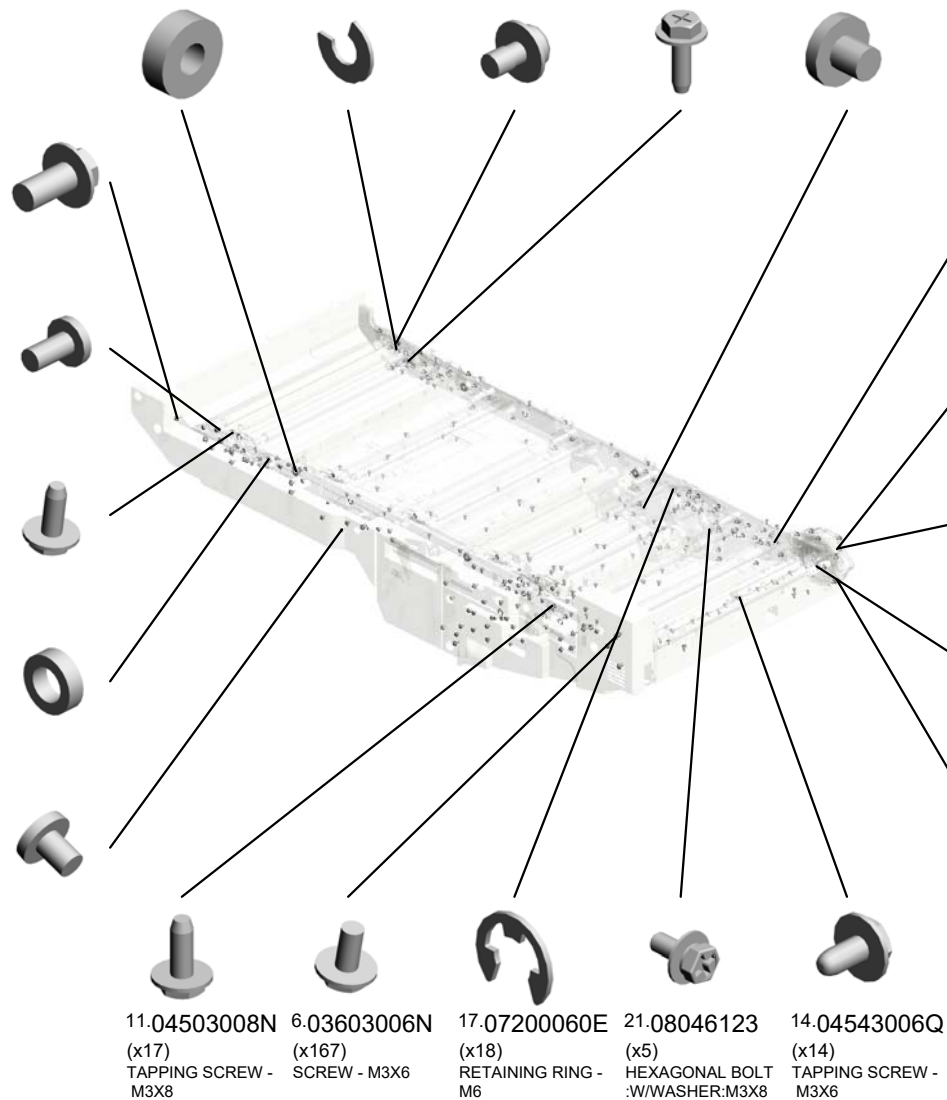
9.03604008N  
(x18)  
SCREW - M4X8

3.03530060N  
(x30)  
BIND SCREW - M3  
X6

13.04523008N  
TAPPING SCREW -  
M3X8

18.07403706  
(x6)  
BALL BEARING - M  
6X10X3

2.03530040N  
(x4)  
SCREW - M3X4



11.04503008N  
(x17)  
TAPPING SCREW -  
M3X8

6.03603006N  
(x167)  
SCREW - M3X6

17.07200060E  
(x18)  
RETAINING RING -  
M6

21.08046123  
(x5)  
HEXAGONAL BOLT  
:W/WASHER:M3X8

14.04543006Q  
(x14)  
TAPPING SCREW -  
M3X6

7.03603008N  
(x10)  
SCREW:M3X8

15.07200030E  
(x6)  
RETAINING RING -  
M3

19.07403804  
BALL BEARING:DIA  
4XDIA9X4

5.03540060N  
SCREW-M4X6

8.03604006N  
(x3)  
SCREW - M4X6



24.11050409  
(x2)  
CARD SPACER- 6.  
4MM

25.11050692  
CLAMP:LES-0503



28.11050758  
(x28)  
CLAMP:LWSM-030  
6A

29.11050760  
(x2)  
CLAMP:LWSM-051  
1A

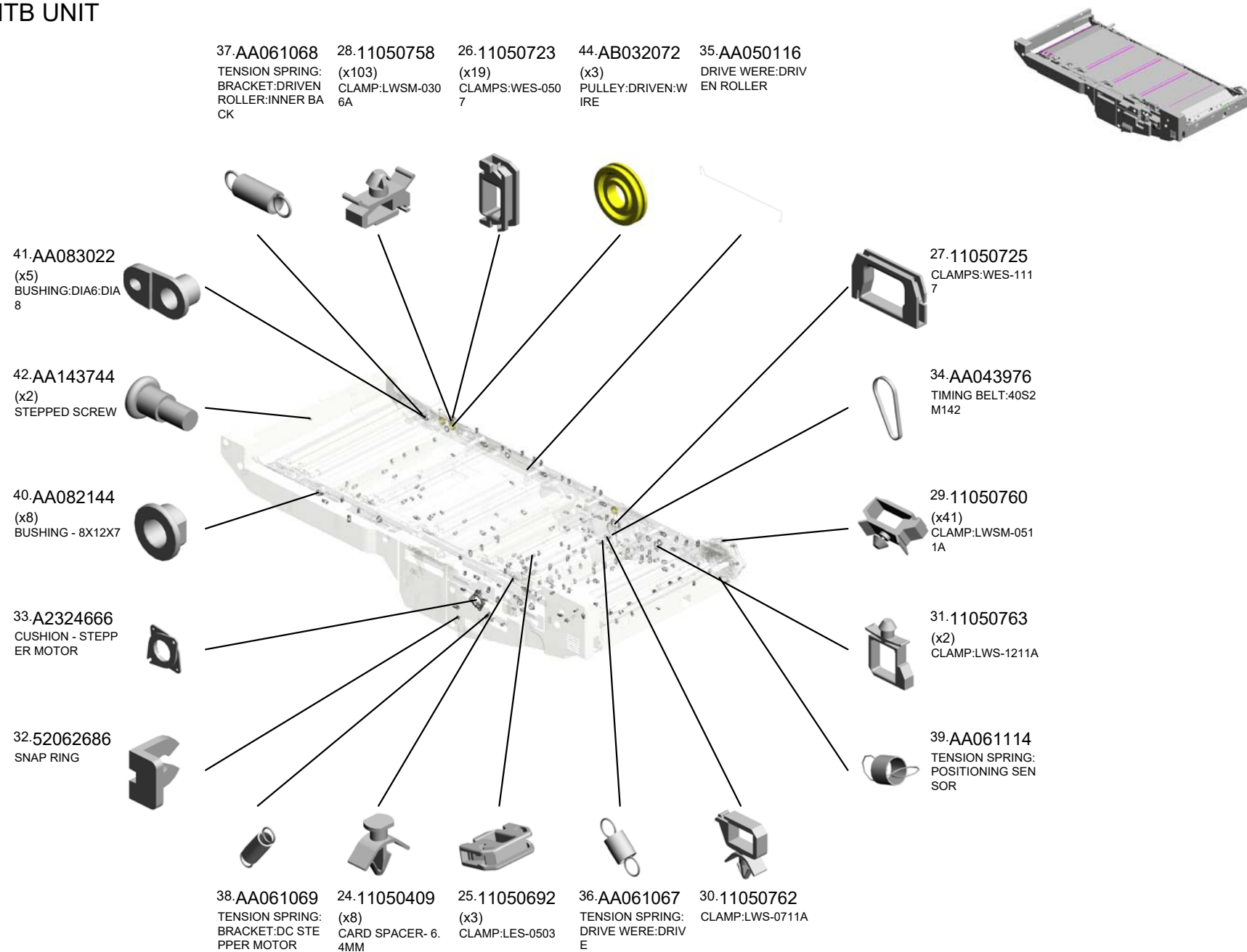


43.AA143822

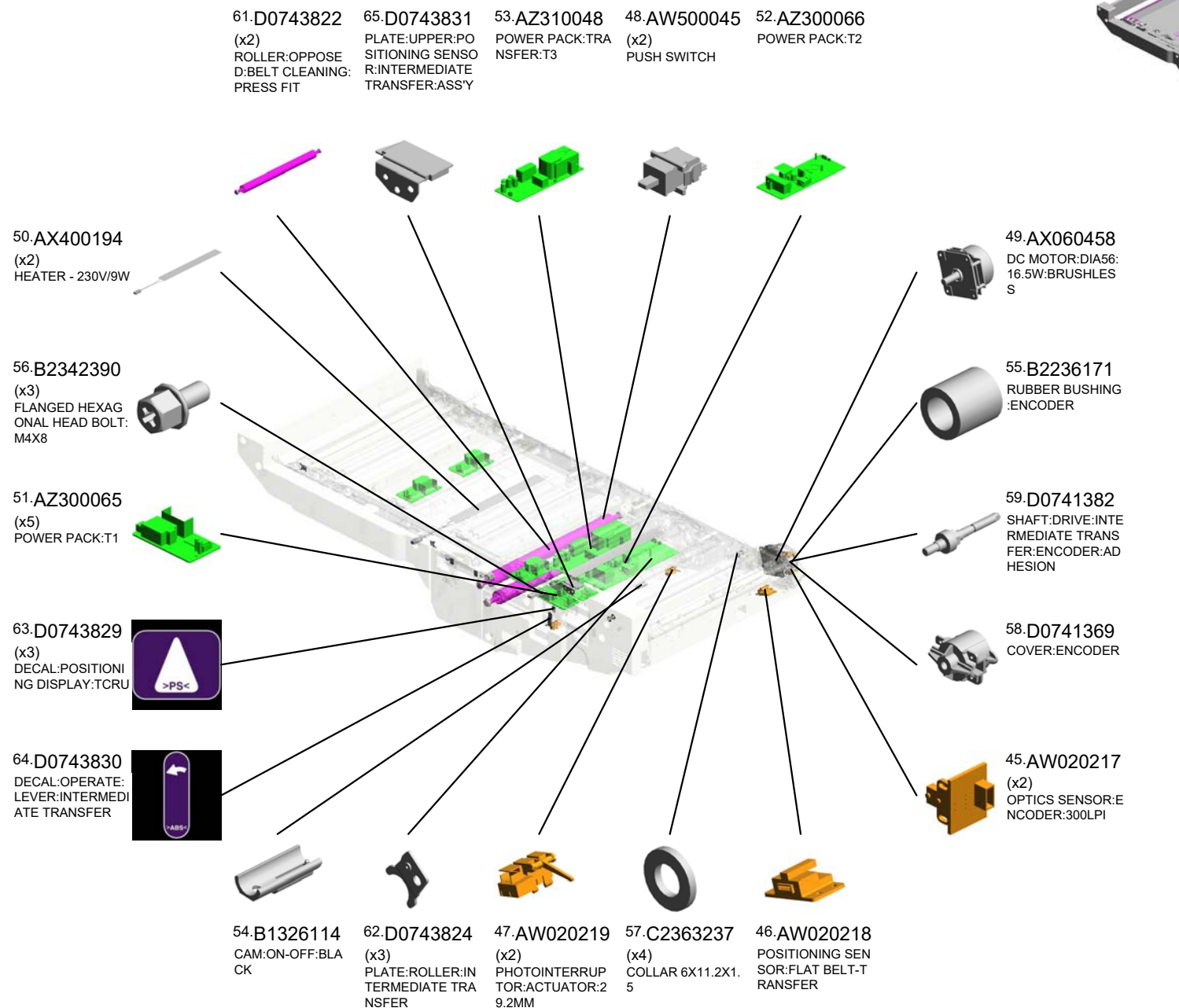
(x2)  
STEPPEDSCREW -  
M3.5

6.03603006N (x 3)  
SCREW - M3X6  
16.07200040E (x26)  
RETAINING RING - M4

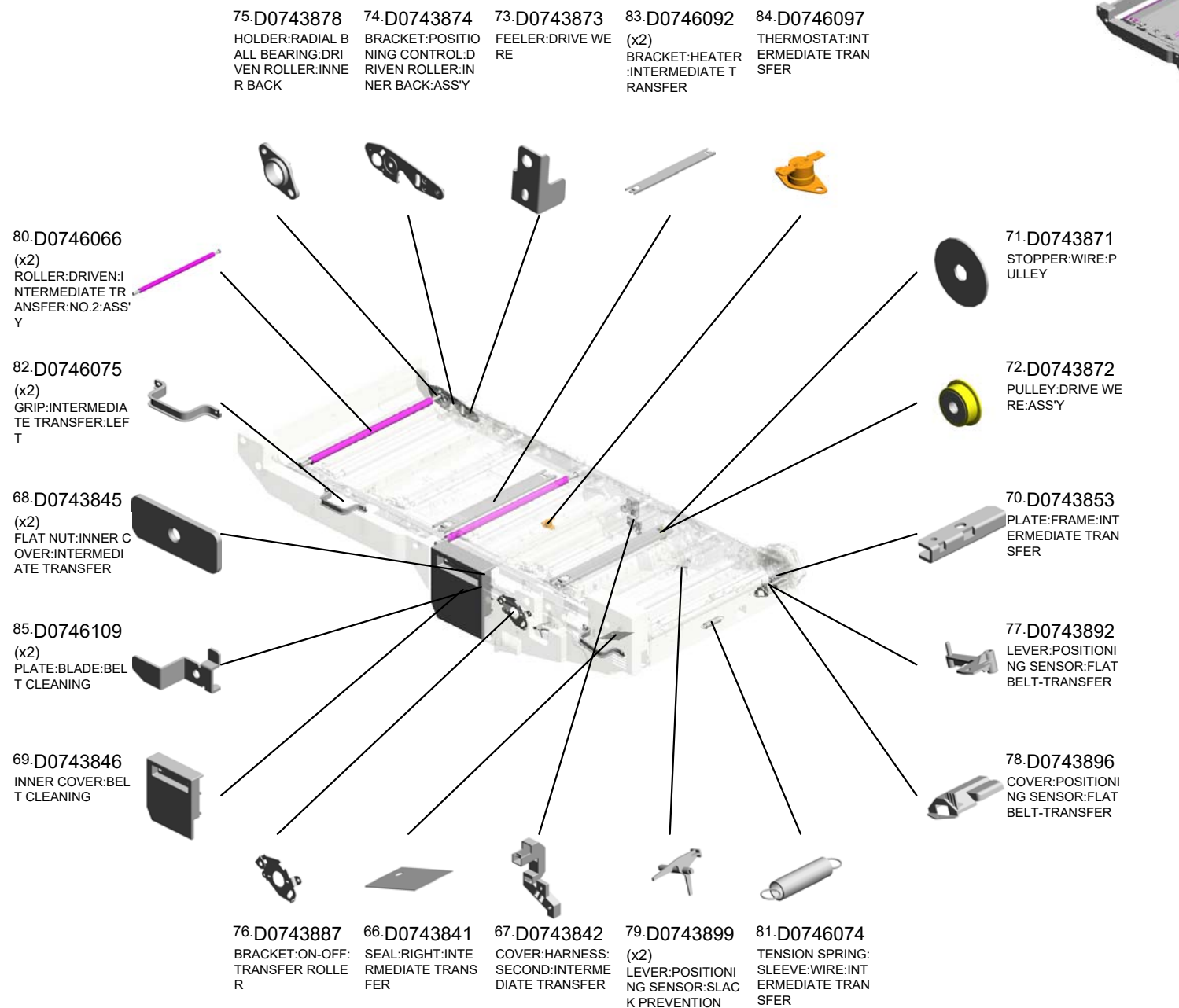
# U007 ITB UNIT



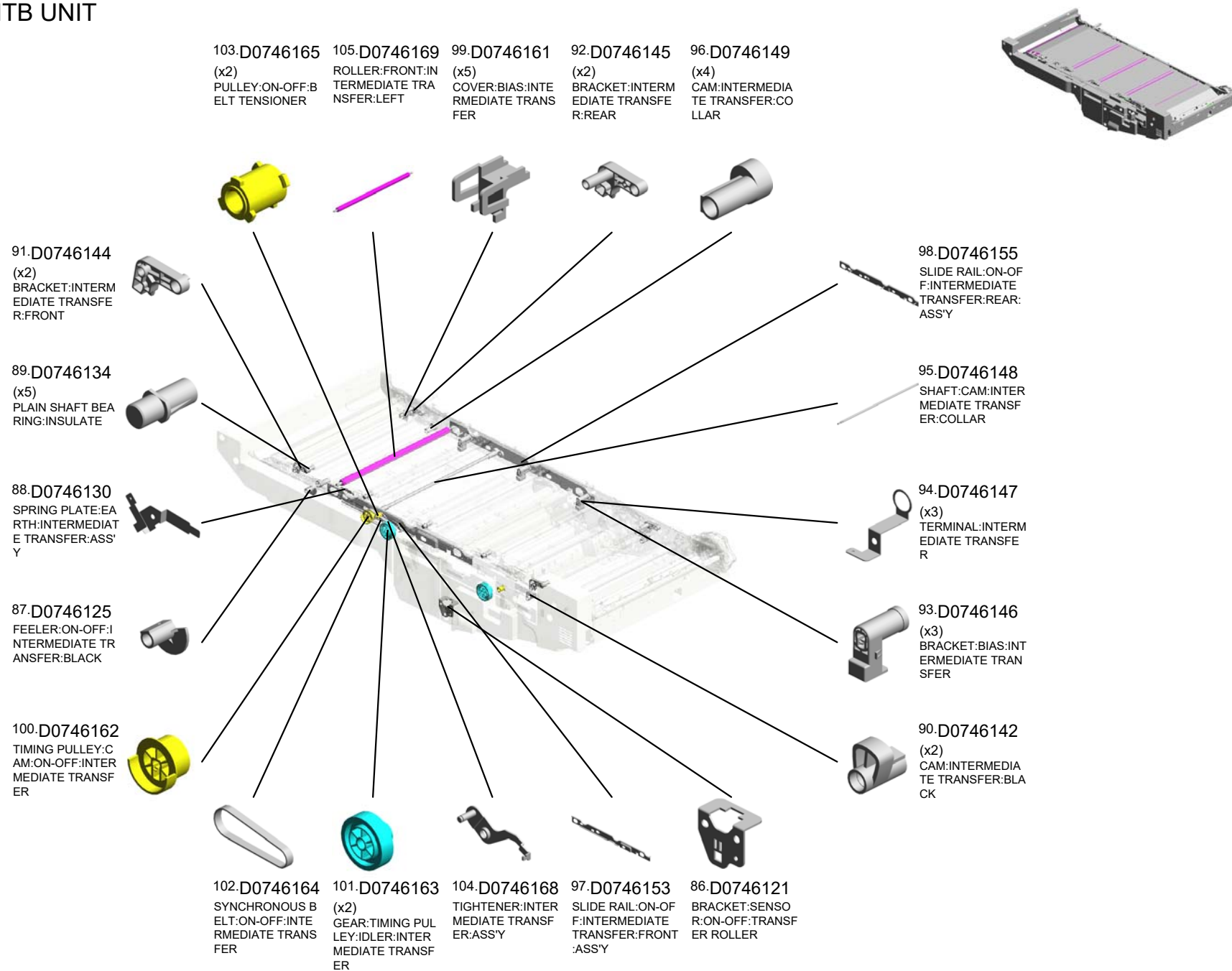
# U007 ITB UNIT



# U007 ITB UNIT



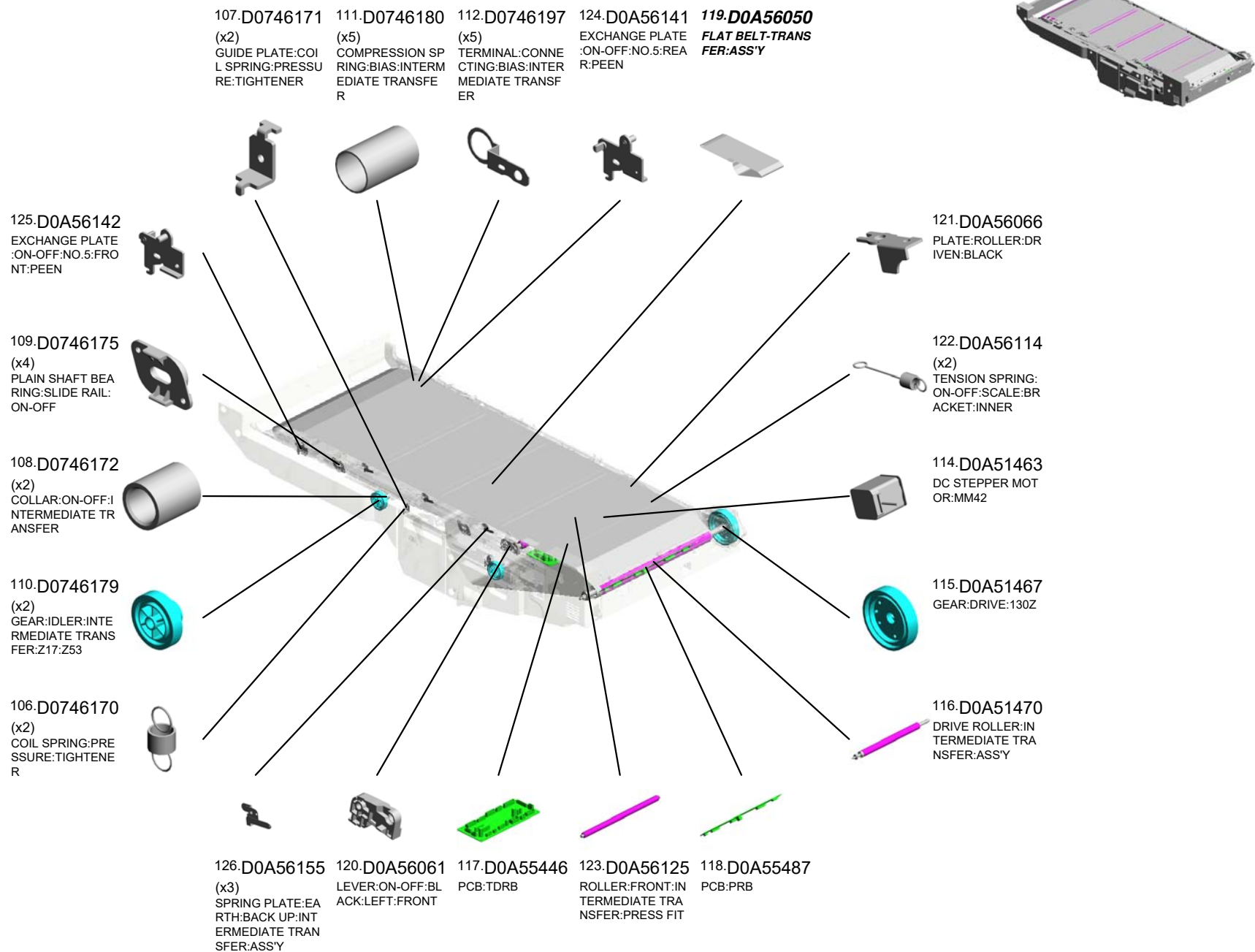
# U007 ITB UNIT



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U007 ITB UNIT



|      |      |      |      |      |      |             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | <b>U007</b> | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|-------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U007 ITB UNIT

129.D0A56212 (x5)  
ROLLER:INTERMEDIATE TRANSFER:17.5MM:ASS'Y

145.D1941483  
BRACKET:DRIVER: TENSION SPRING

148.D1941634  
COIL SPRING:JOINT:INTERMEDIATE TRANSFER:ON-OFF:5ST

130.D0A56243 (x2)  
COVER:INTERMEDIATE TRANSFER:NONO.1

127.D0A56157 (x3)  
ROLLER:FIRST:TRANSFER:REAR:PRESS FIT



143.D1941481  
STOPPER:DRIVEN ROLLER:FRONT LEFT

144.D1941482  
BRACKET:DRIVEN ROLLER:FRONT

142.D1941480  
HOLDER:DRIVEN ROLLER:FRONT

137.D1366499  
SHEET:GUIDE:BELT CLEANING

149.D1943847  
INNER COVER:INTERMEDIATE TRANSFER:PCU

146.D1941496  
ENCODER:ASS'Y

141.D1941466  
DRUM STAY:DC MOTOR:DRIVE:PRESS FIT

138.D1941460  
HOUSING:DRIVE:INTERMEDIATE TRANSFER:2

139.D1941461  
BOSS:INTERMEDIATE TRANSFER:GEAR

147.D1941499  
SEAL:PREVENTFENCE:8X395X3

134.D0A56260  
GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:ASS'Y

131.D0A56244  
COVER:INTERMEDIATE TRANSFER:NONO.2

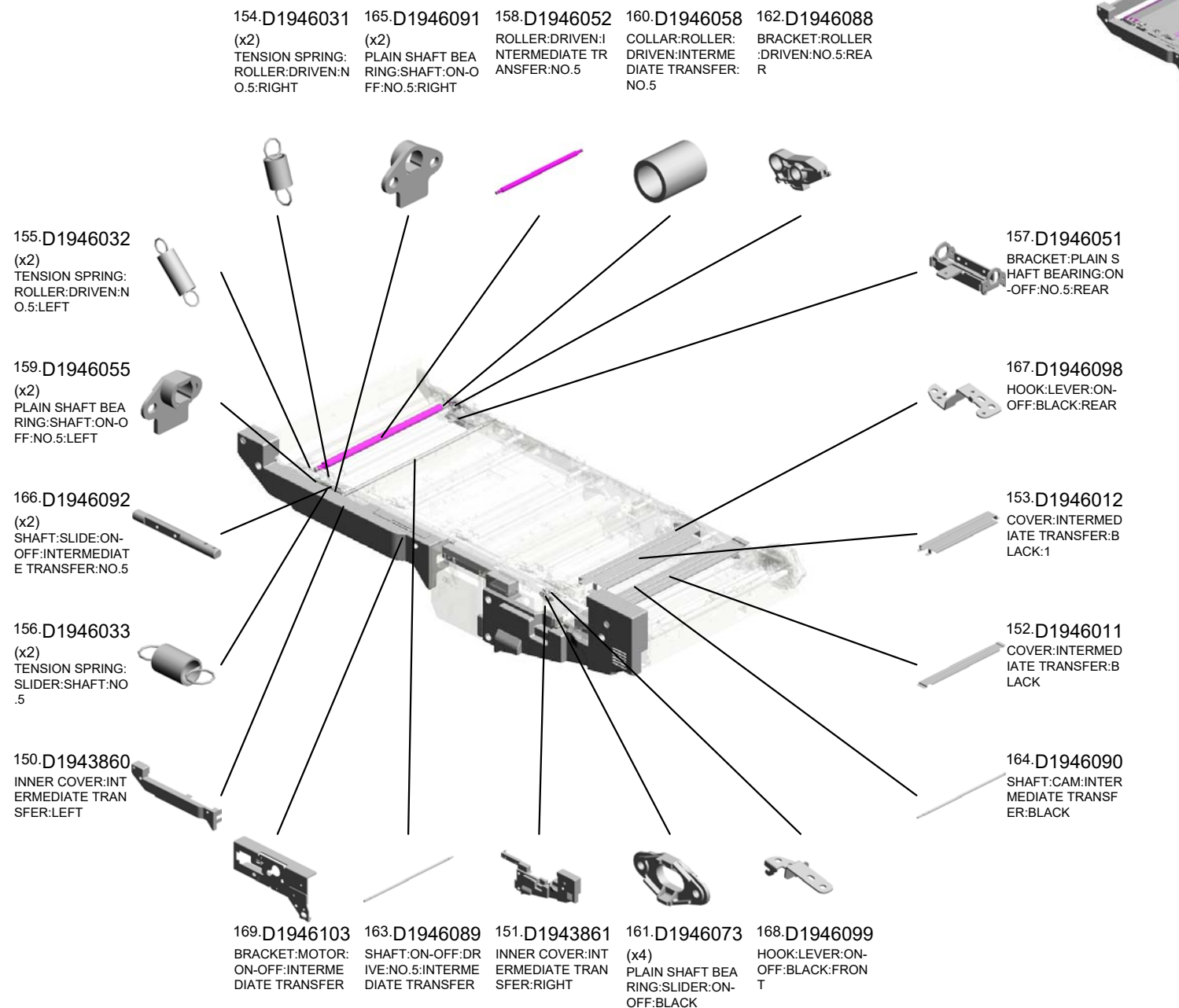
128.D0A56187  
COVER:INTERMEDIATE TRANSFER:ASS'Y

136.D0A56412  
LEVER:ON-OFF:BLANK:LEFT:REAR

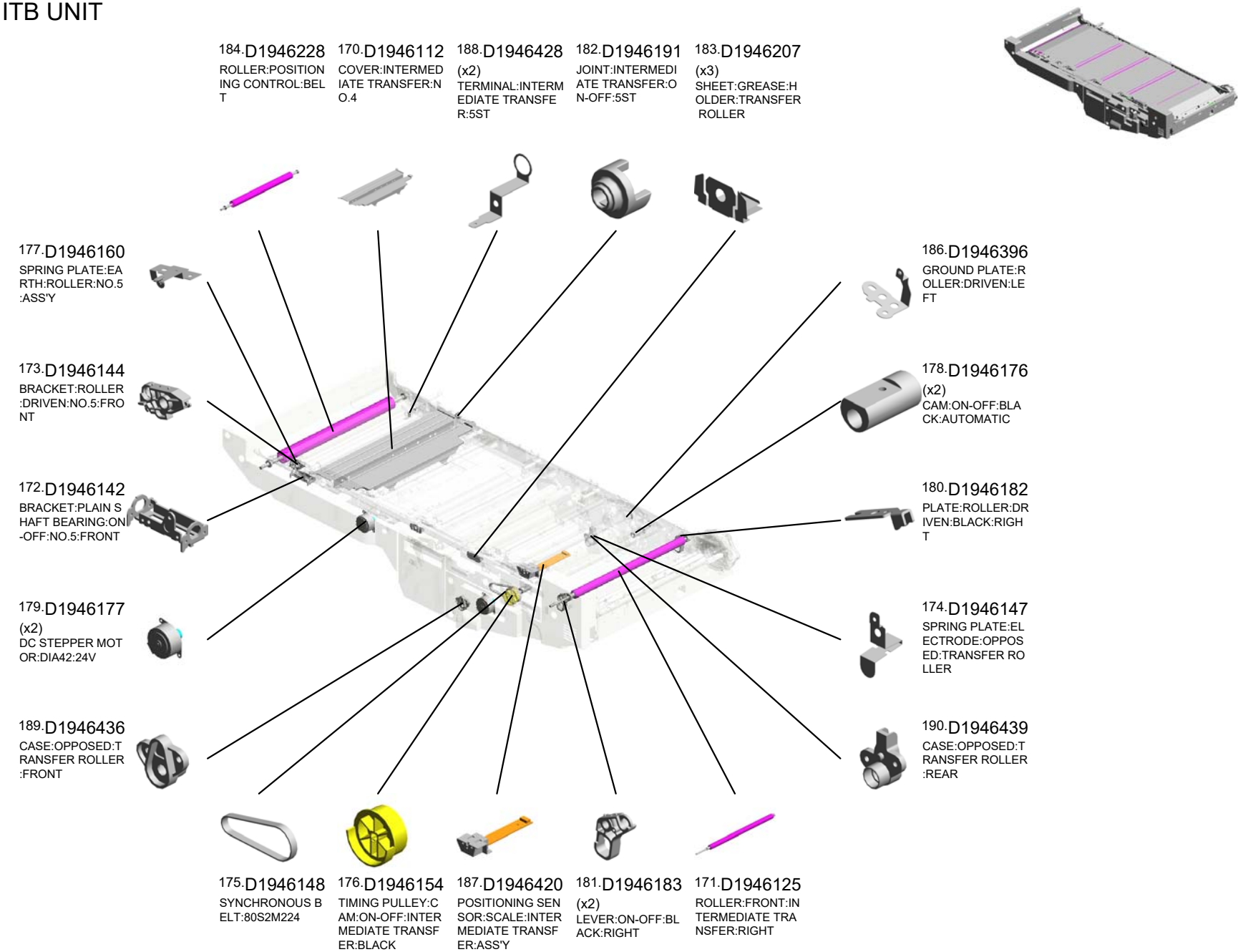
140.D1941462 (x5)  
HEXAGON HEAD BOLT:DOUBLE SCREW:M4X10



# U007 ITB UNIT

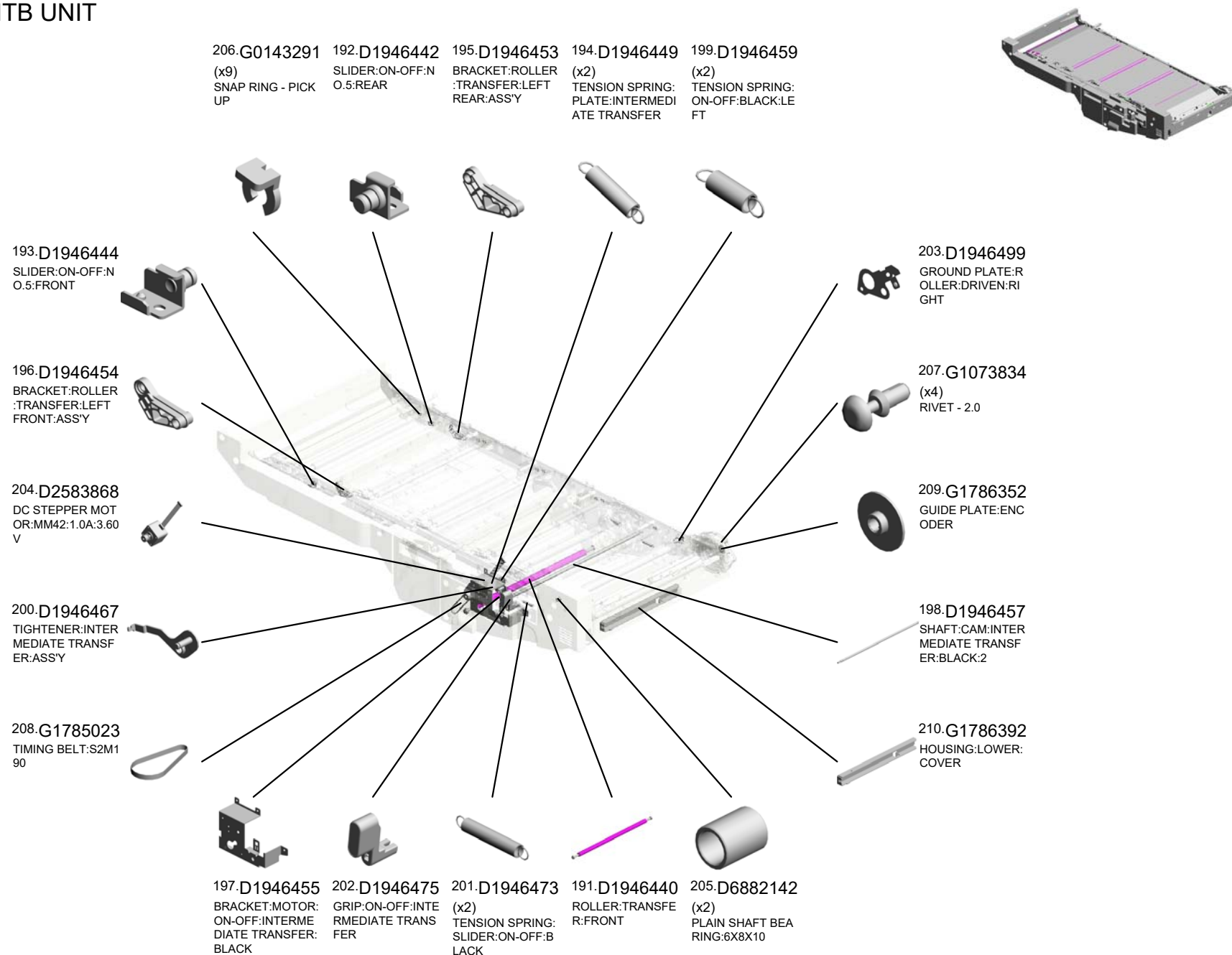


U007  
ITB UNIT



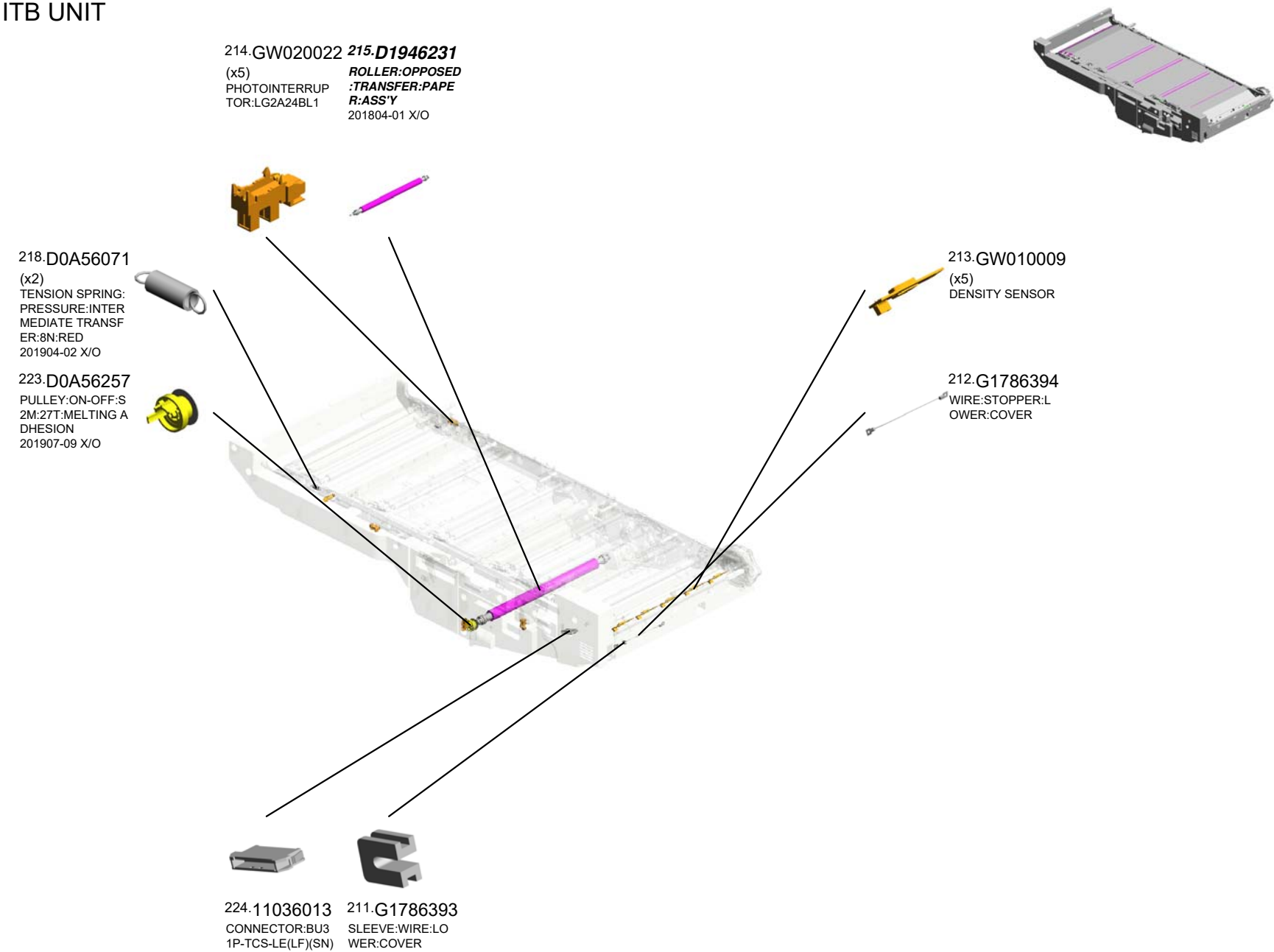
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U007 ITB UNIT



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007  
ITB UNIT

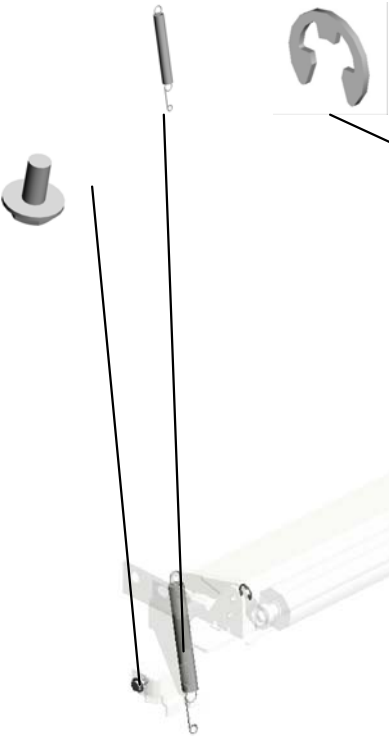


U007\_S001  
CASE:TENSION:ROLLER:ASS'Y

113.D0746397 16.07200040E  
(x2) (x2)  
COIL SPRING:TEN RETAINING RING -  
SION:ROLLER M4



6.03603006N  
SCREW - M3X6



4.03530080N  
SCREW:M3X8



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007\_S002  
SERVICE PARTS:INTERMEDIATE TRANSFER:COIL SPRING:SET:B

216.D0A56242  
(x6)  
TENSION SPRING:  
PRESSURE:INTER  
MEDIATE TRANSF  
ER:17N



221.D0A56081  
(x4)  
TENSION SPRING:  
PRESSURE:INTER  
MEDIATE TRANSF  
ER:12.5N:BLUE



220.D0A56075  
SERVICE PARTS:I  
NTERMEDIATE TR  
ANSFER:COIL SPR  
ING:SET:B

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007\_S003  
SERVICE PARTS:INTERMEDIATE TRANSFER:COIL SPRING:SET:A

219.D0A56072  
(x6)  
TENSION SPRING:  
PRESSURE:INTER  
MEDIATE TRANSF  
ER:13N:GREEN

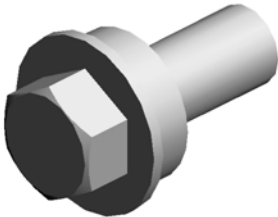
217.D0A56070  
SERVICE PARTS:I  
NTERMEDIATE TR  
ANSFER:COIL SPR  
ING:SET:A

218.D0A56071  
(x4)  
TENSION SPRING:  
PRESSURE:INTER  
MEDIATE TRANSF  
ER:8N:RED

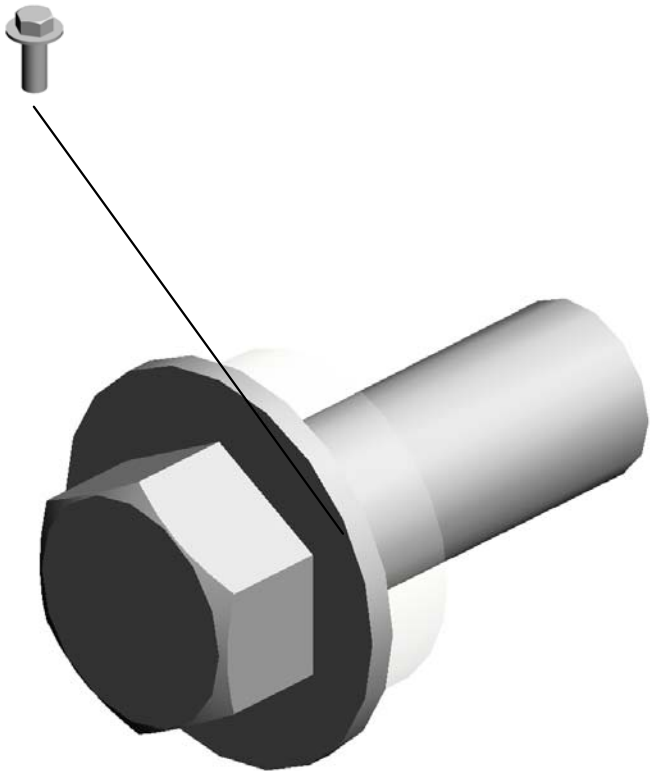
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|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U007\_S004  
HEXAGON HEAD SCREW:WASHER:M4X10:ASS'Y

10.03604010N  
SCREW:M4X10



185.D1946236  
HEXAGON HEAD S  
CREW:WASHER:M  
4X10:ASS'Y

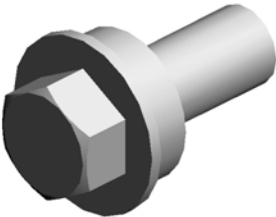


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

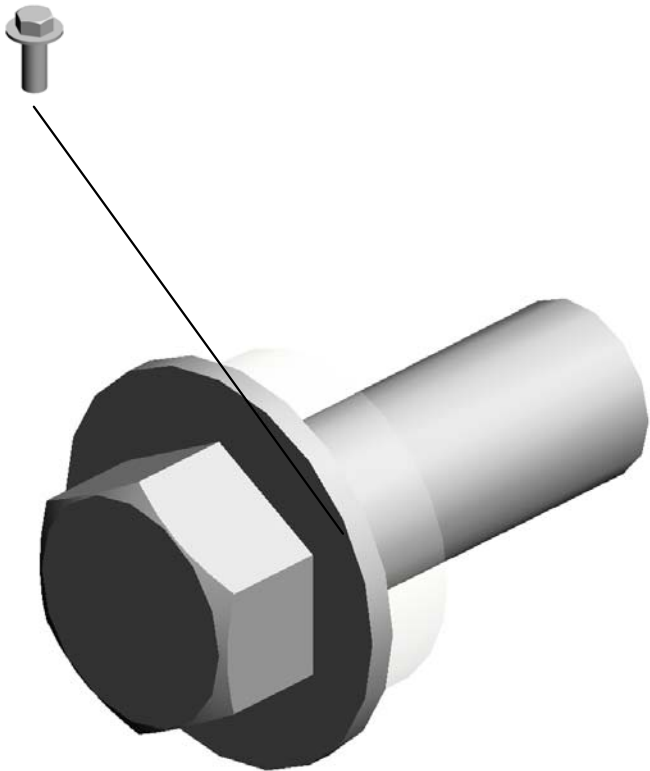


U007\_S005  
HEXAGON HEAD SCREW:WASHER:M4X10:ASS'Y

10.03604010N  
SCREW:M4X10



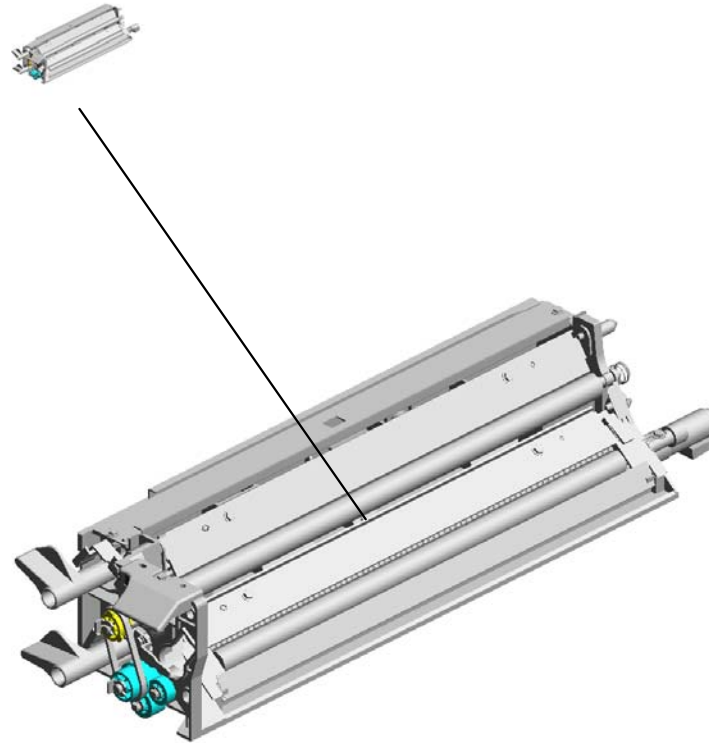
185.D1946236  
HEXAGON HEAD S  
CREW:WASHER:M  
4X10:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U008.ITB CLEANING

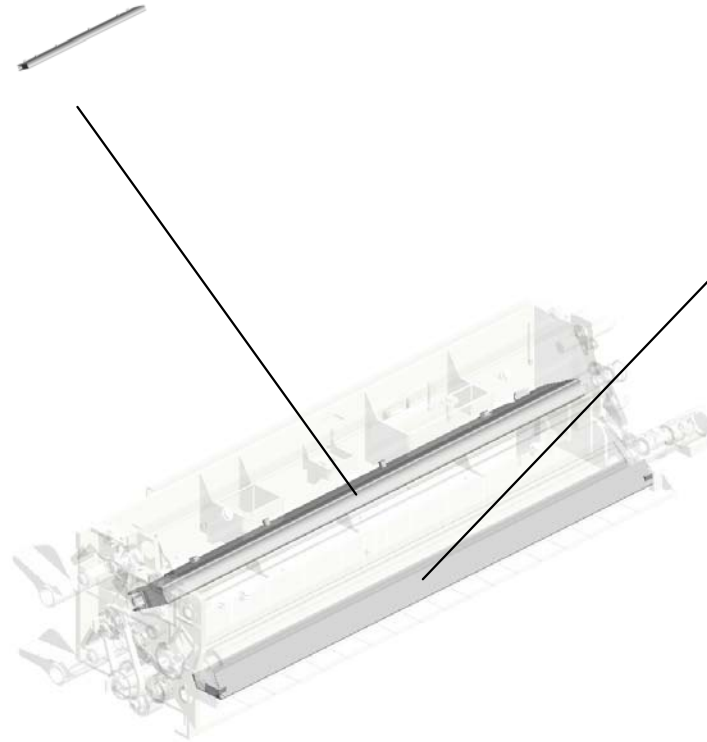
U008 S001  
D0A50641  
BELT CLEANING:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U008\_S001.BELT CLEANING:ASS'Y

U008 S001 S002  
D0746450  
COATING BAR:ASS'Y

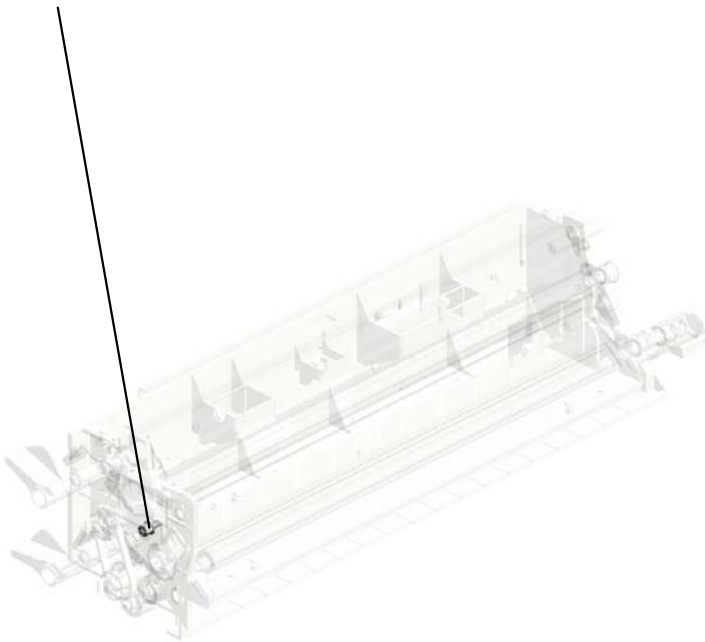


U008 S001 S001  
D0746413  
SCRAPER:BRUSH:REMOVE  
PAPER DUST:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

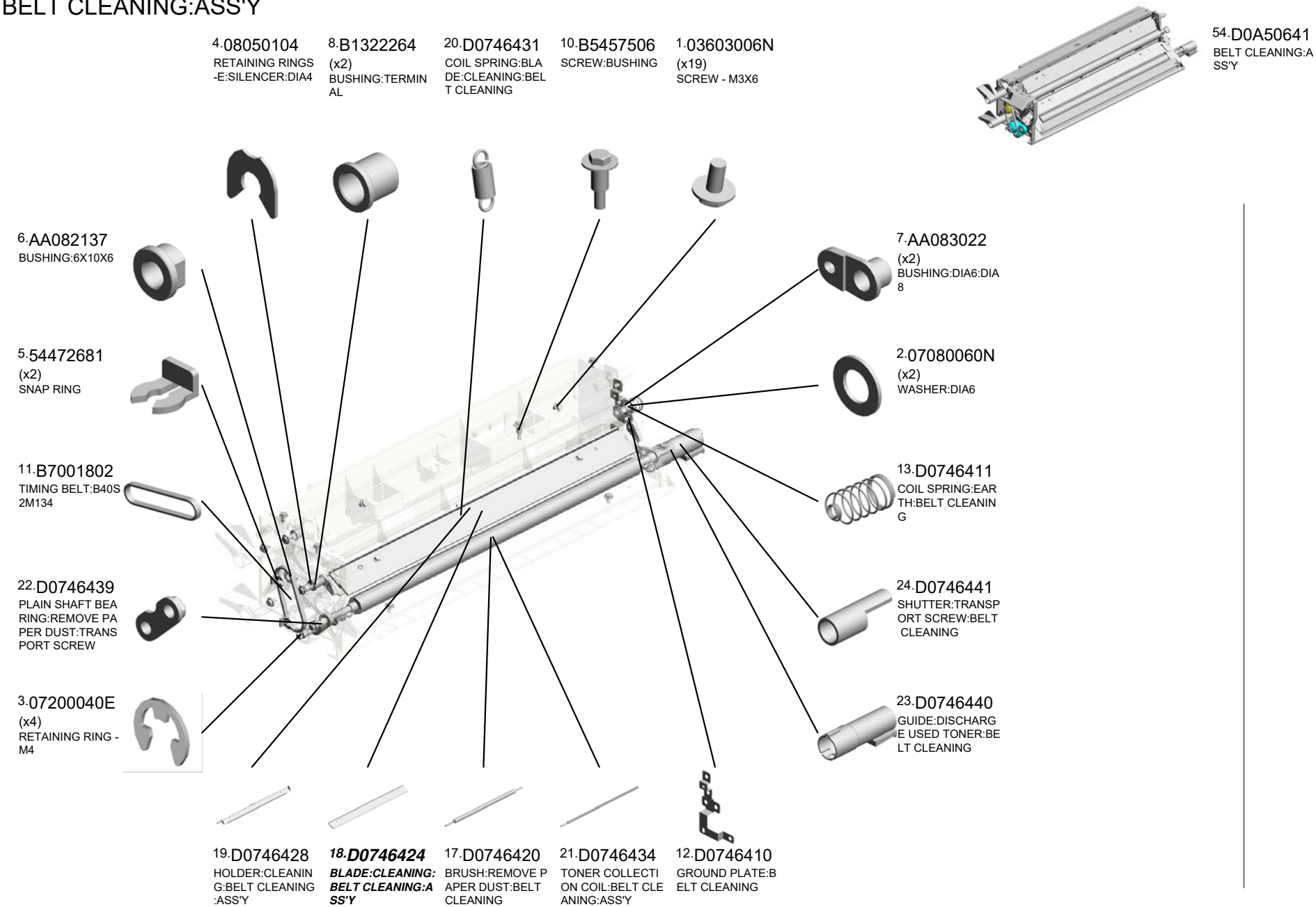
U008  
ITB CLEANING

9-B2342390  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8

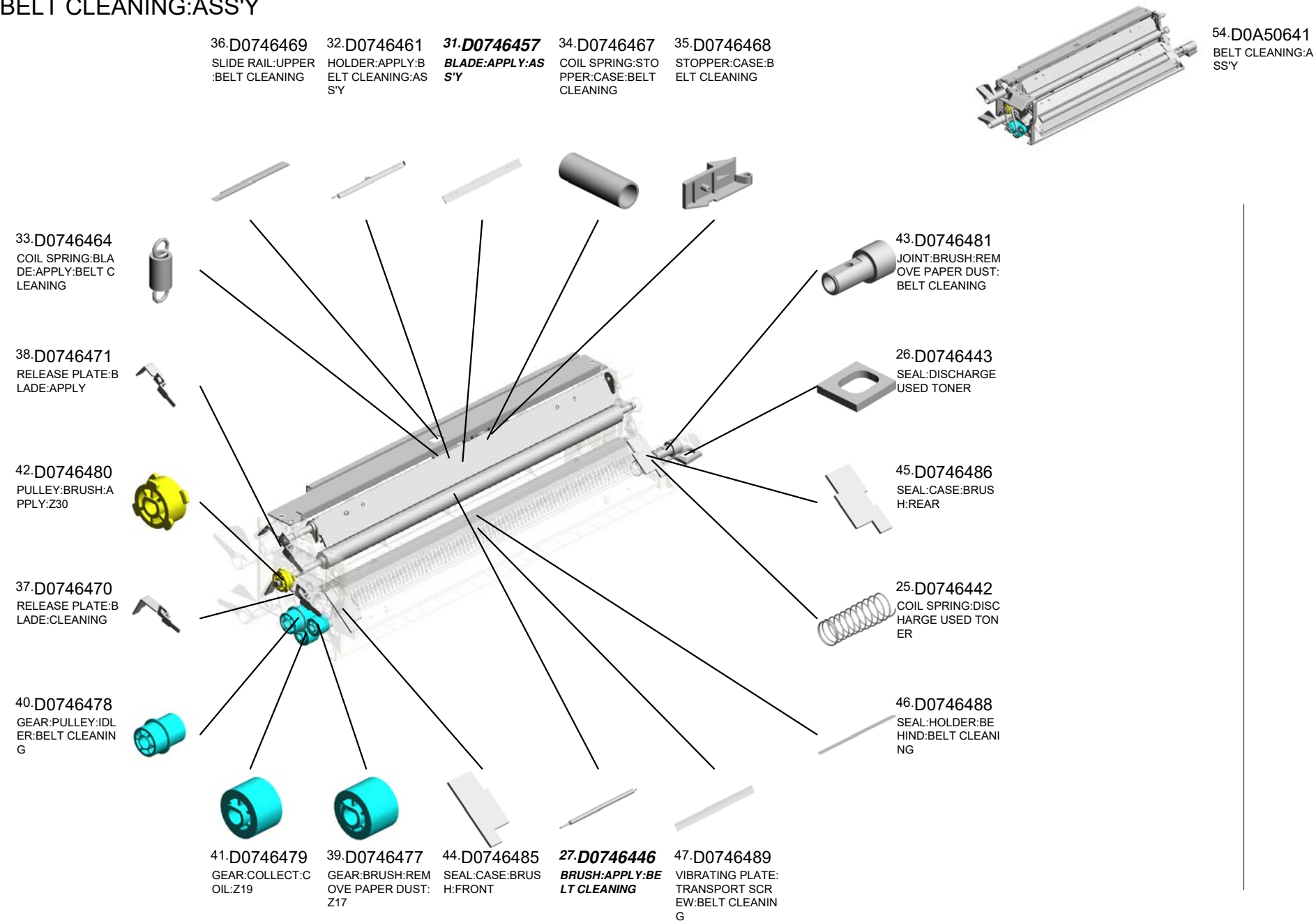


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U008\_S001  
BELT CLEANING:ASS'Y

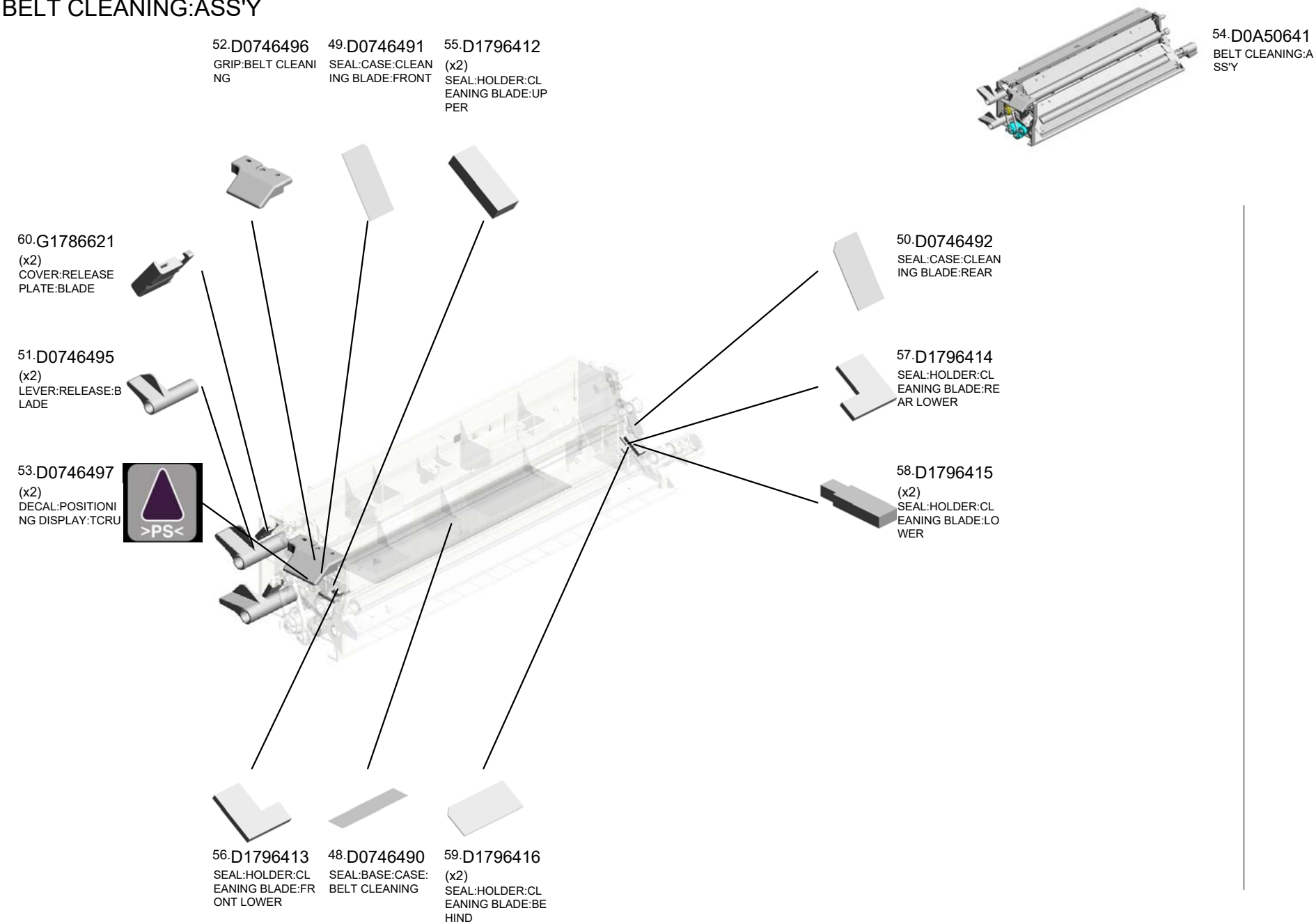


U008\_S001  
BELT CLEANING:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U008\_S001  
BELT CLEANING:ASS'Y



U008\_S001\_S001  
SCRAPER:BRUSH:REMOVE PAPER DUST:ASS'Y

15.D0746416  
SEAL:ENTRANCE  
SEAL:BELT CLEAN  
ING

14.D0746413  
SCRAPER:BRUSH:  
REMOVE PAPER D  
UST:ASS'Y

16.D0746417  
(x2)  
SEAL:SCRAPER

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U008\_S001\_S002  
COATING BAR:ASS'Y

29.D0746454  
(x2)  
ARM:COATING BA  
R:BELT CLEANING

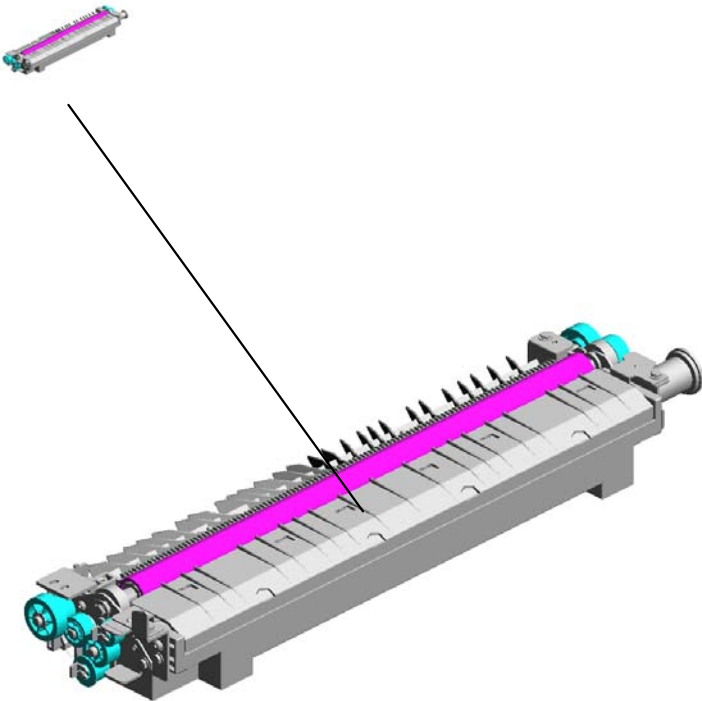
28.D0746450  
COATING BAR:AS  
S'Y

30.D0746455  
COIL SPRING:COA  
TING BAR

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U009.TRANSFER/SEPARATION

U009 S001  
D0A56200  
TRANSFER/SEPARATION UN  
IT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U009\_S001.TRANSFER/SEPARATION UNIT:ASS'Y

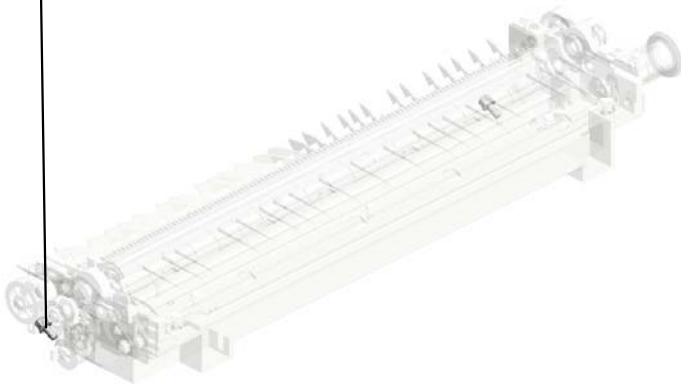
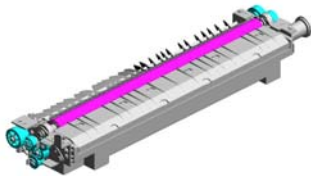
U009 S001 S001  
D1946301  
SEPARATION GUIDE:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U009  
TRANSFER/SEPARATION

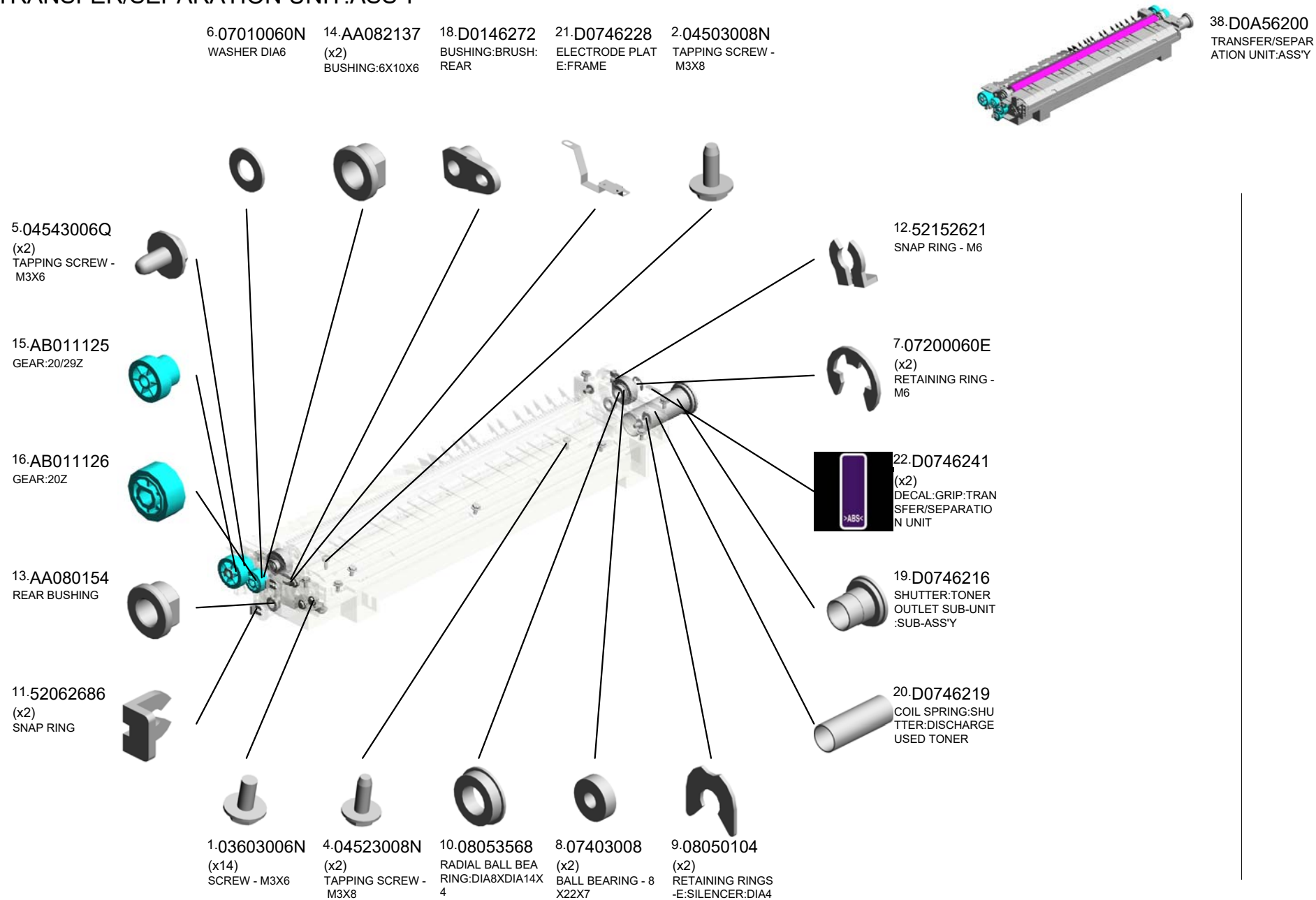
17.B2342390  
(x2)  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M4X8



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

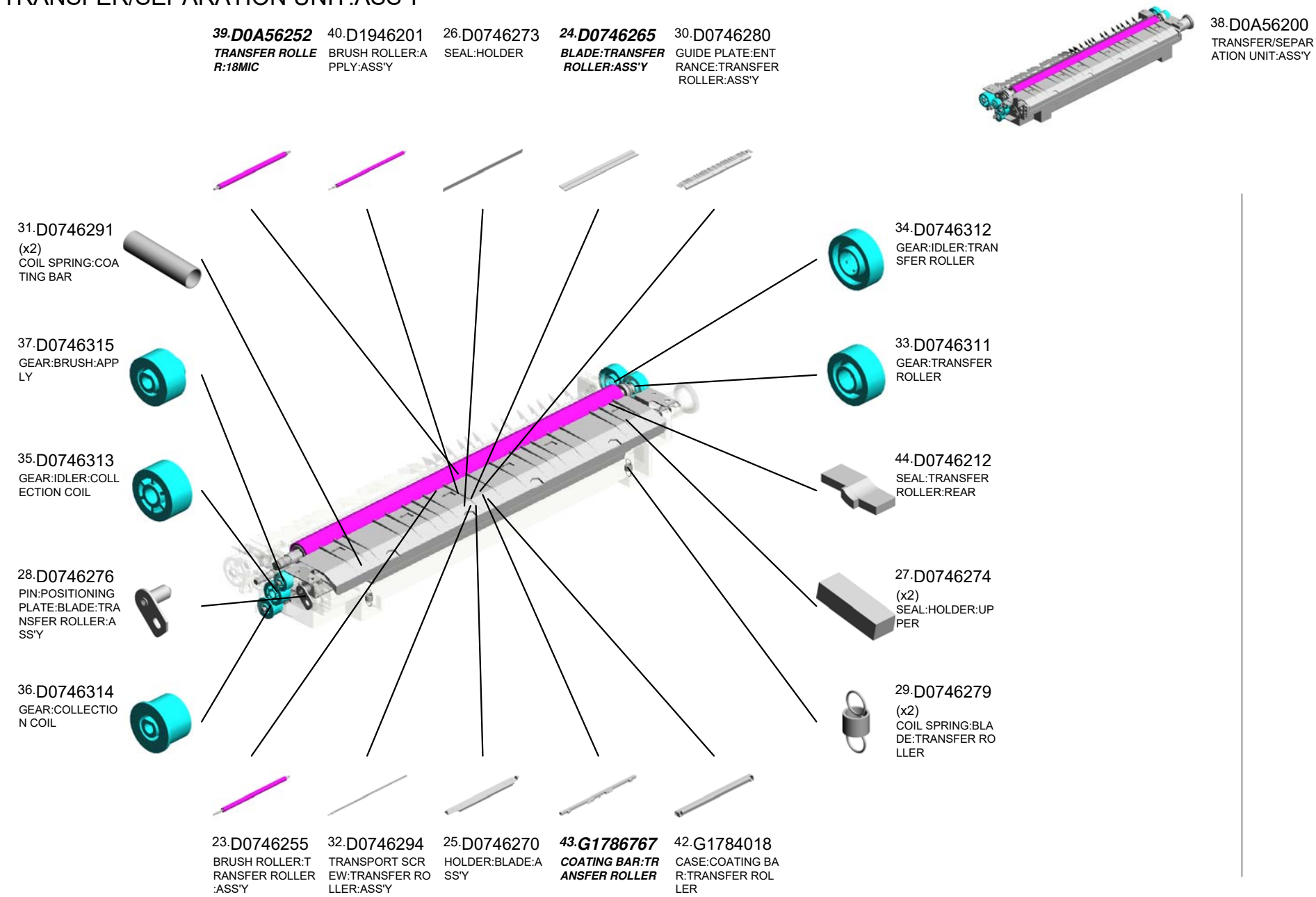
U009\_S001

# TRANSFER/SEPARATION UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U009\_S001  
TRANSFER/SEPARATION UNIT:ASS'Y



U009\_S001  
TRANSFER/SEPARATION UNIT:ASS'Y

45.D0746213  
SEAL:TRANSFER  
ROLLER:FRONT



38.D0A56200  
TRANSFER/SEPARATION UNIT:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U009\_S001\_S001  
SEPARATION GUIDE:ASS'Y

3.04523006N  
BINDING SELF-TA  
PPING SCREW:3X  
6

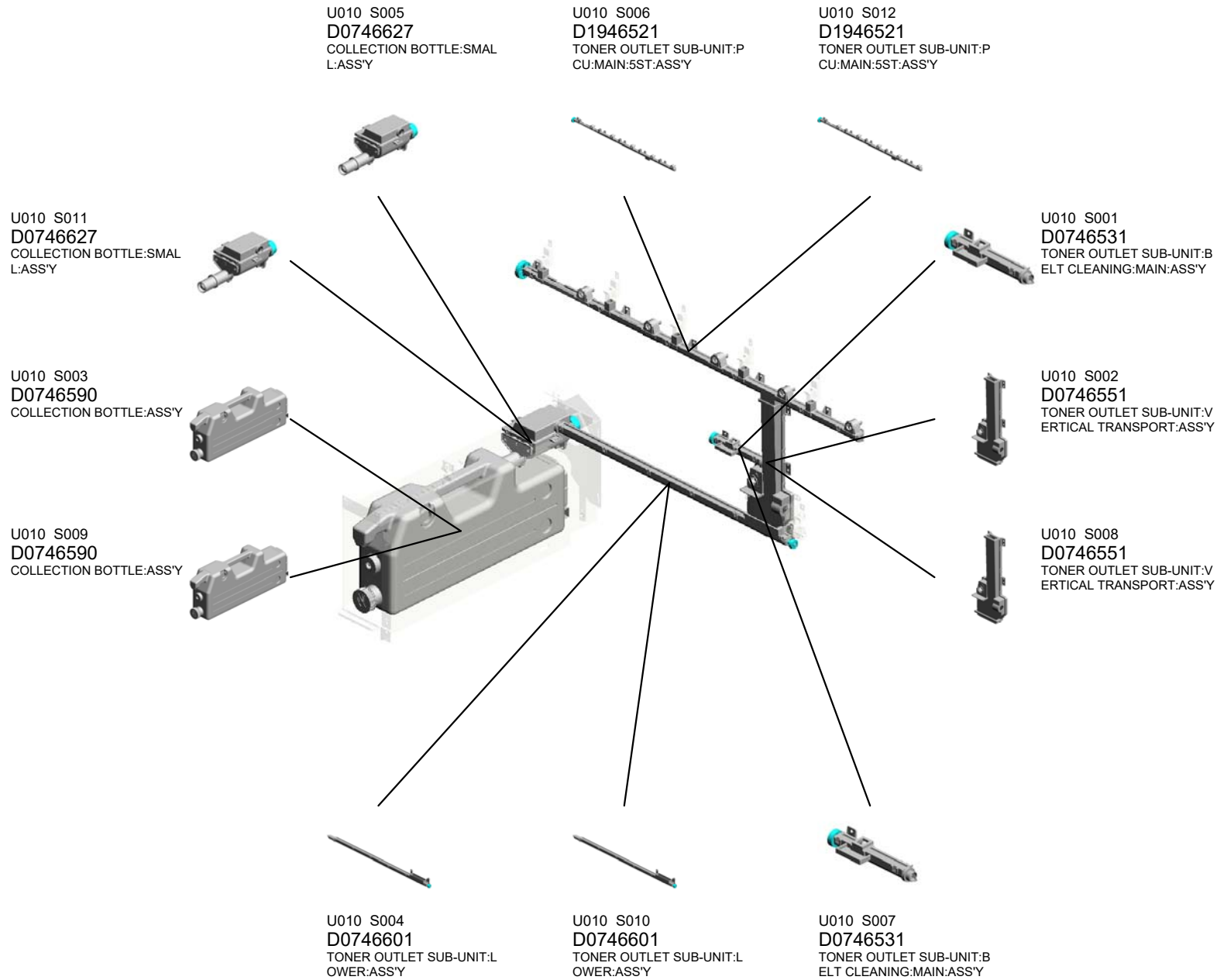


41.D1946301  
SEPARATION GUID  
E:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

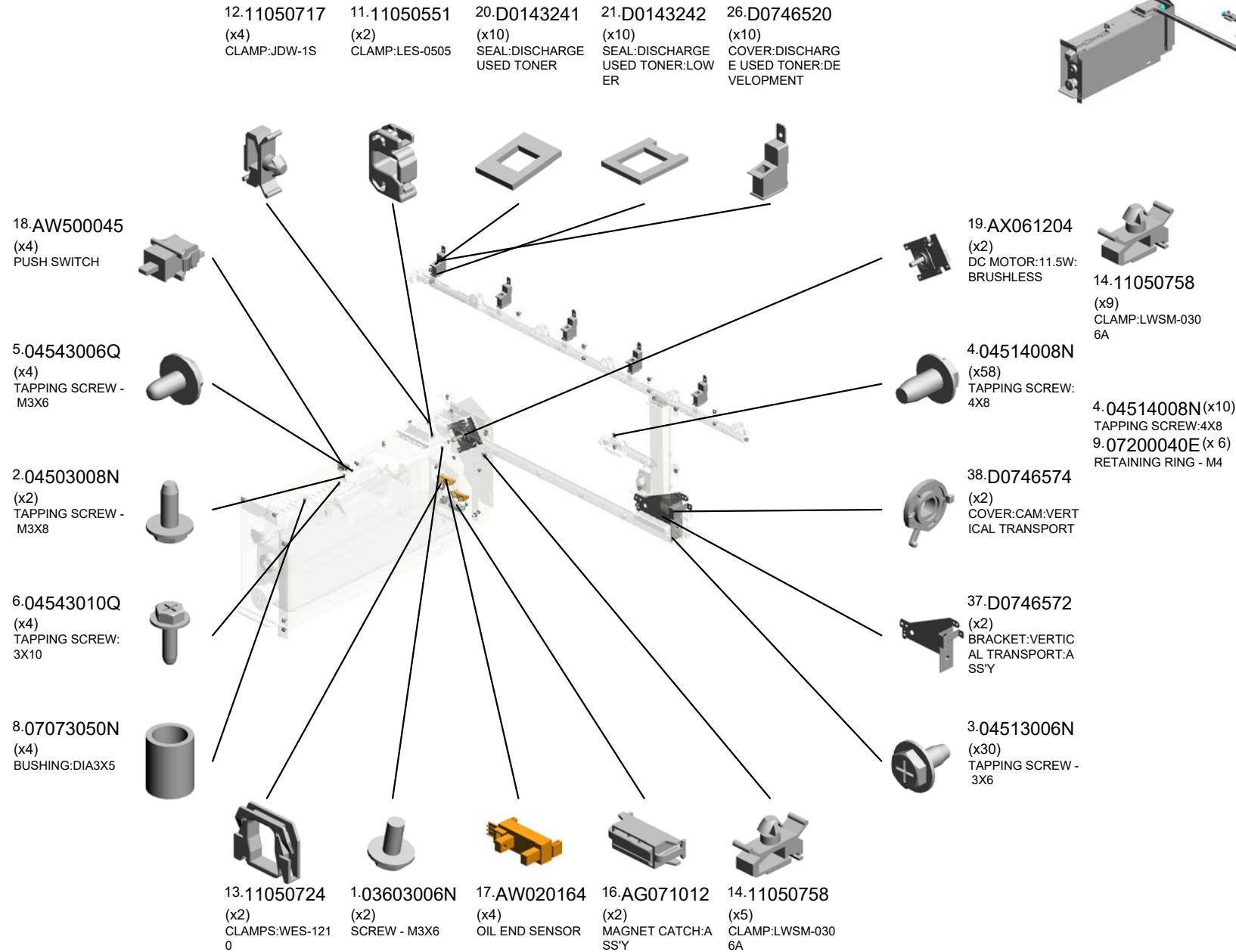


# U010.USED TONER

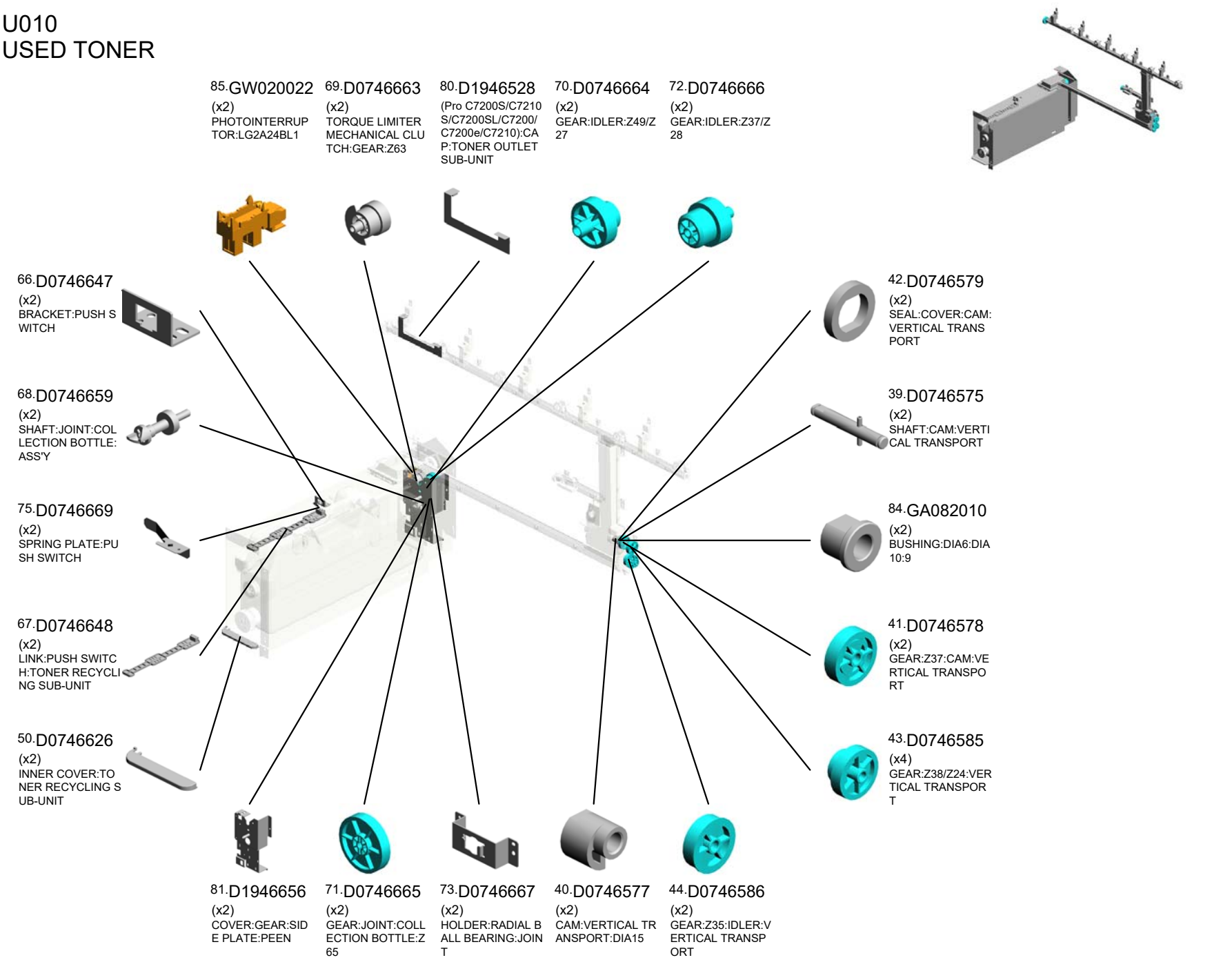


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

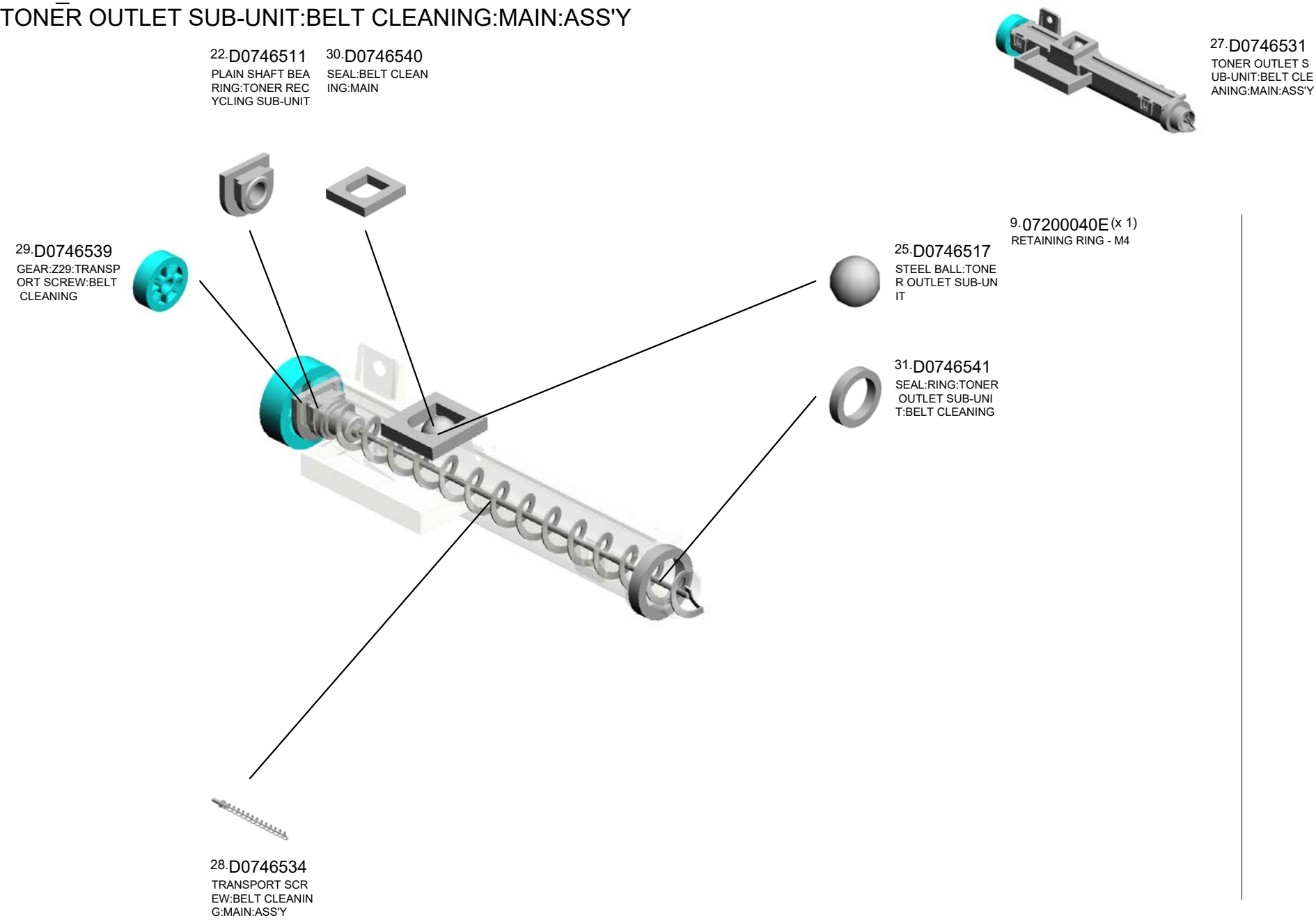
# U010 USED TONER



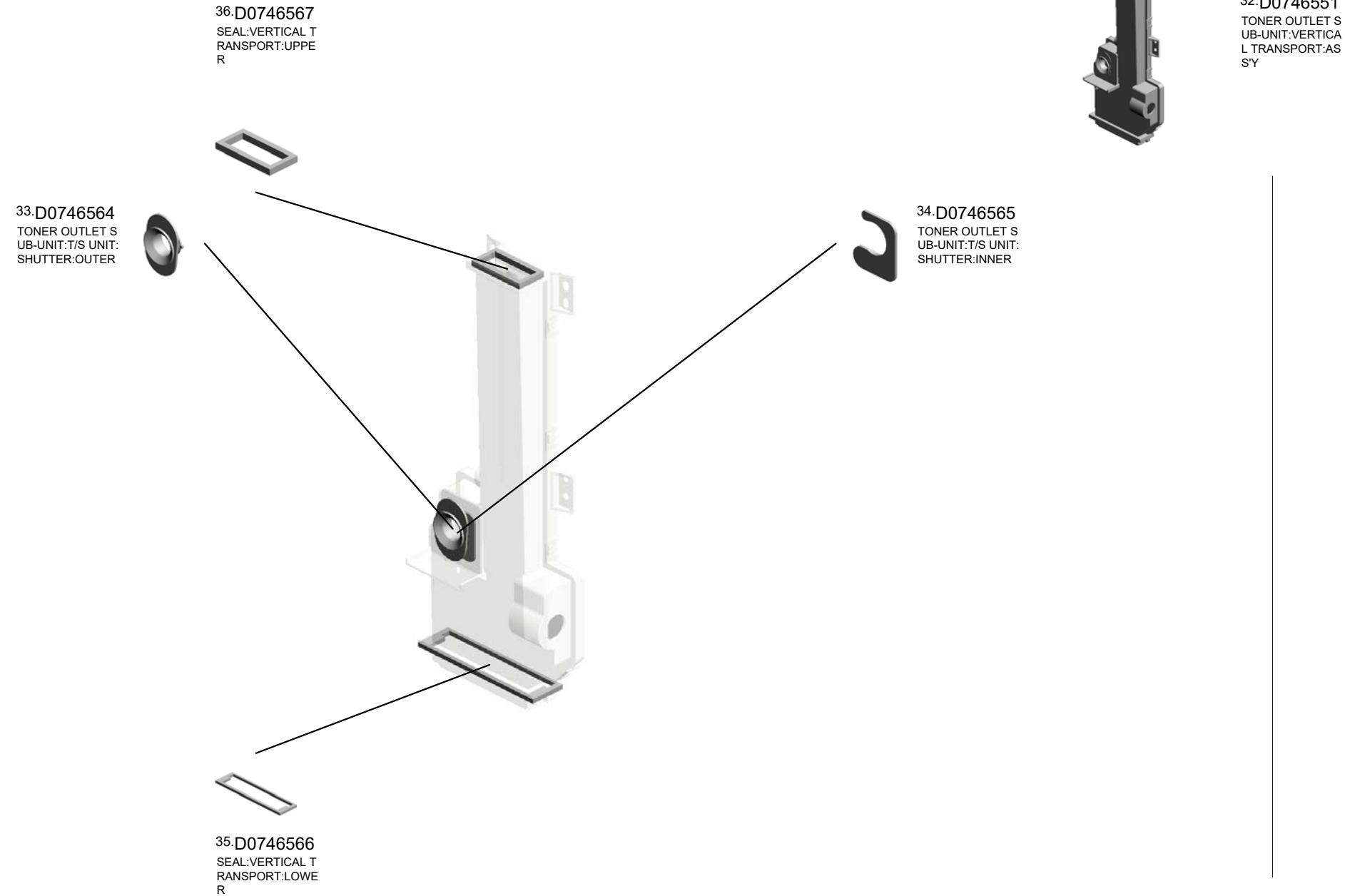
U010  
USED TONER



U010\_S001  
TONER OUTLET SUB-UNIT:BELT CLEANING:MAIN:ASS'Y

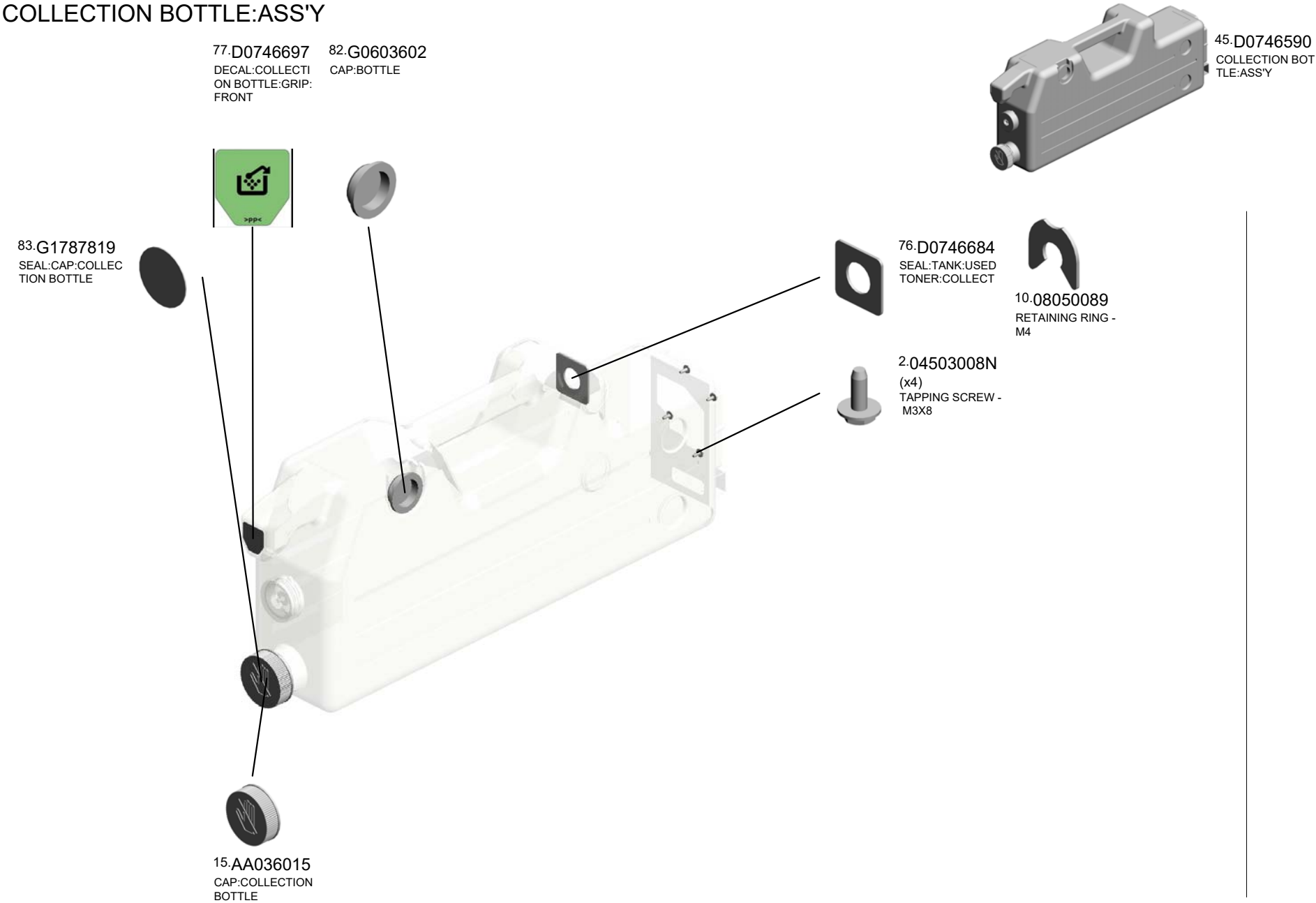


U010\_S002  
TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:ASS'Y



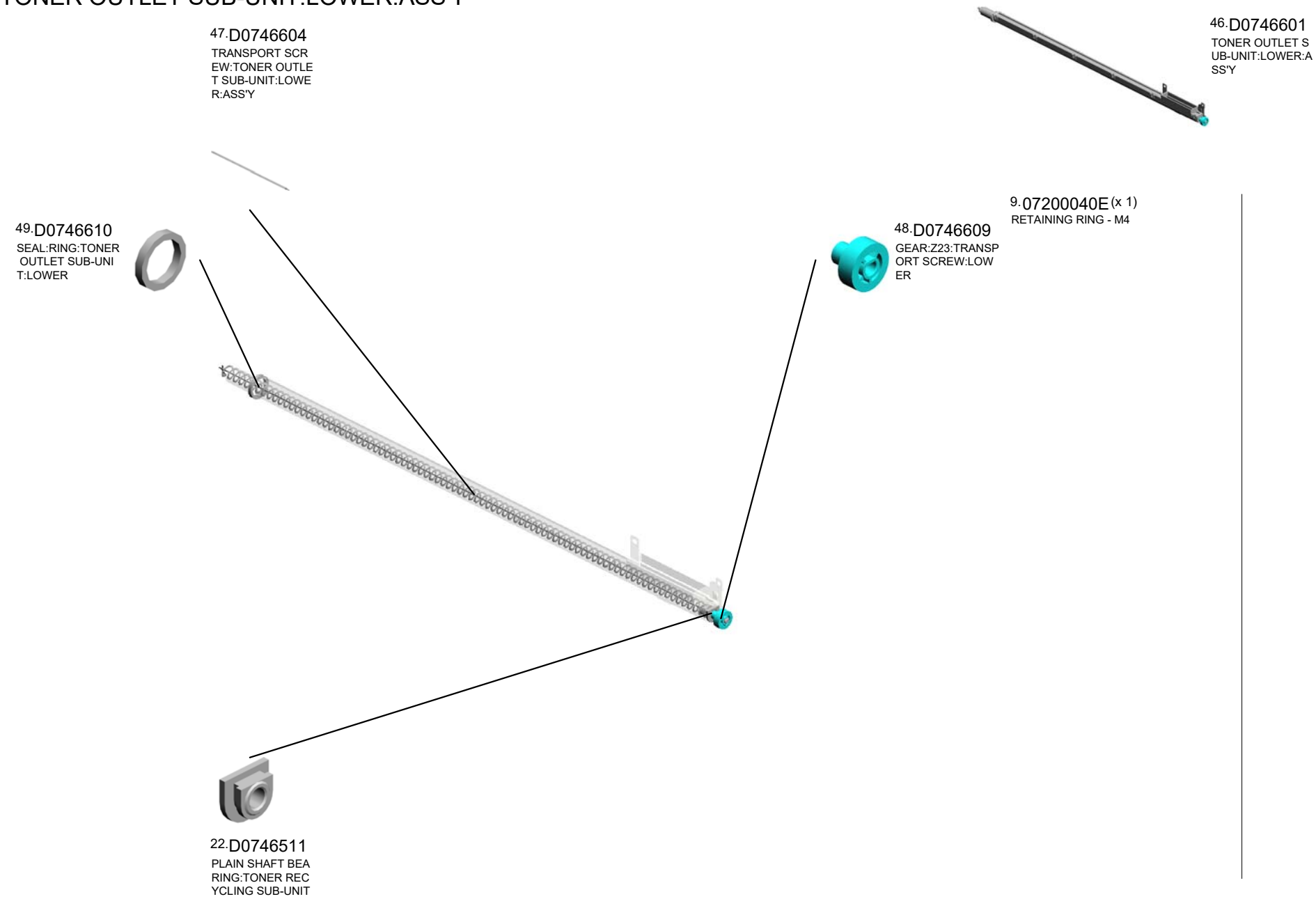
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U010\_S003  
COLLECTION BOTTLE:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

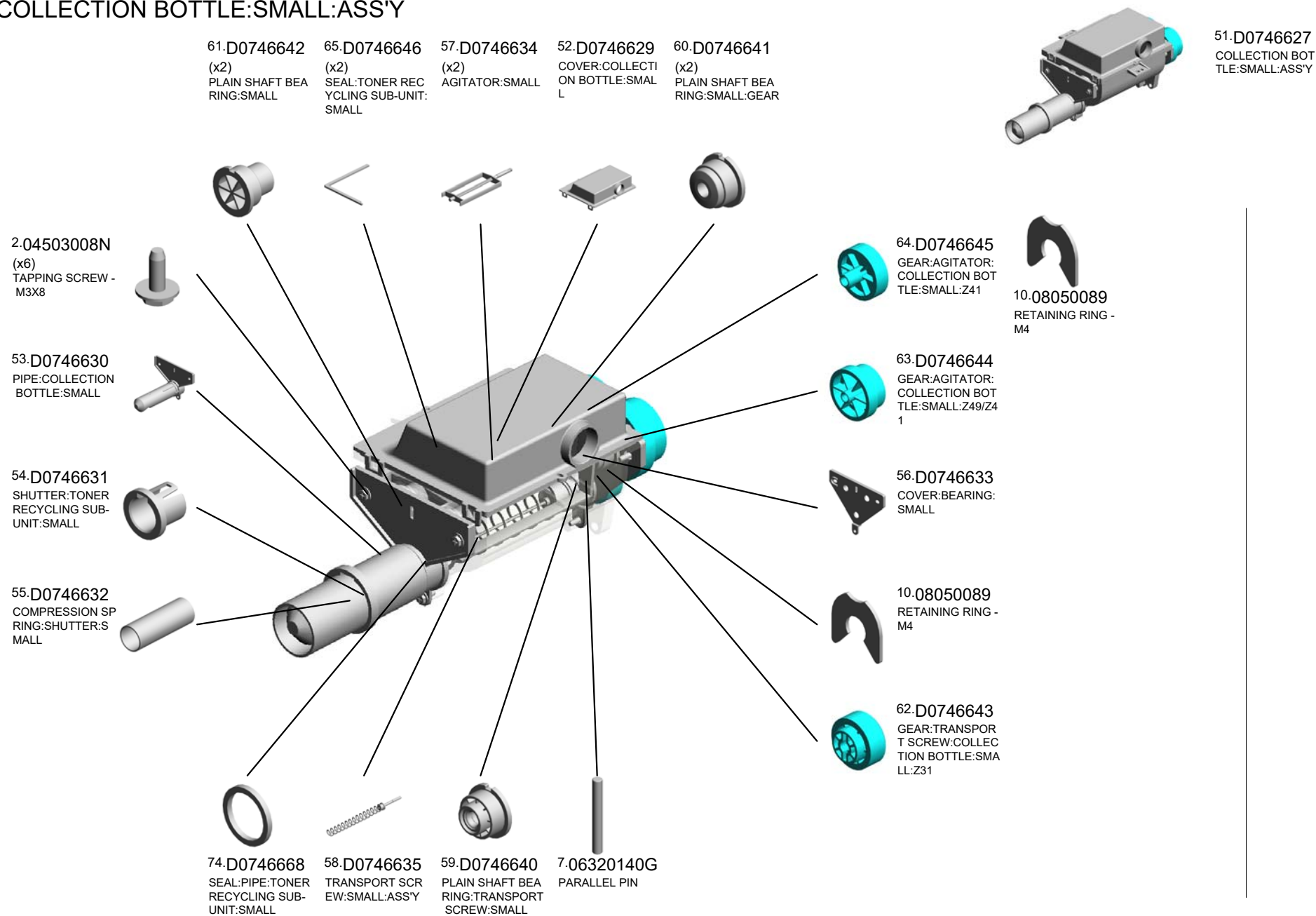
U010\_S004  
TONER OUTLET SUB-UNIT:LOWER:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

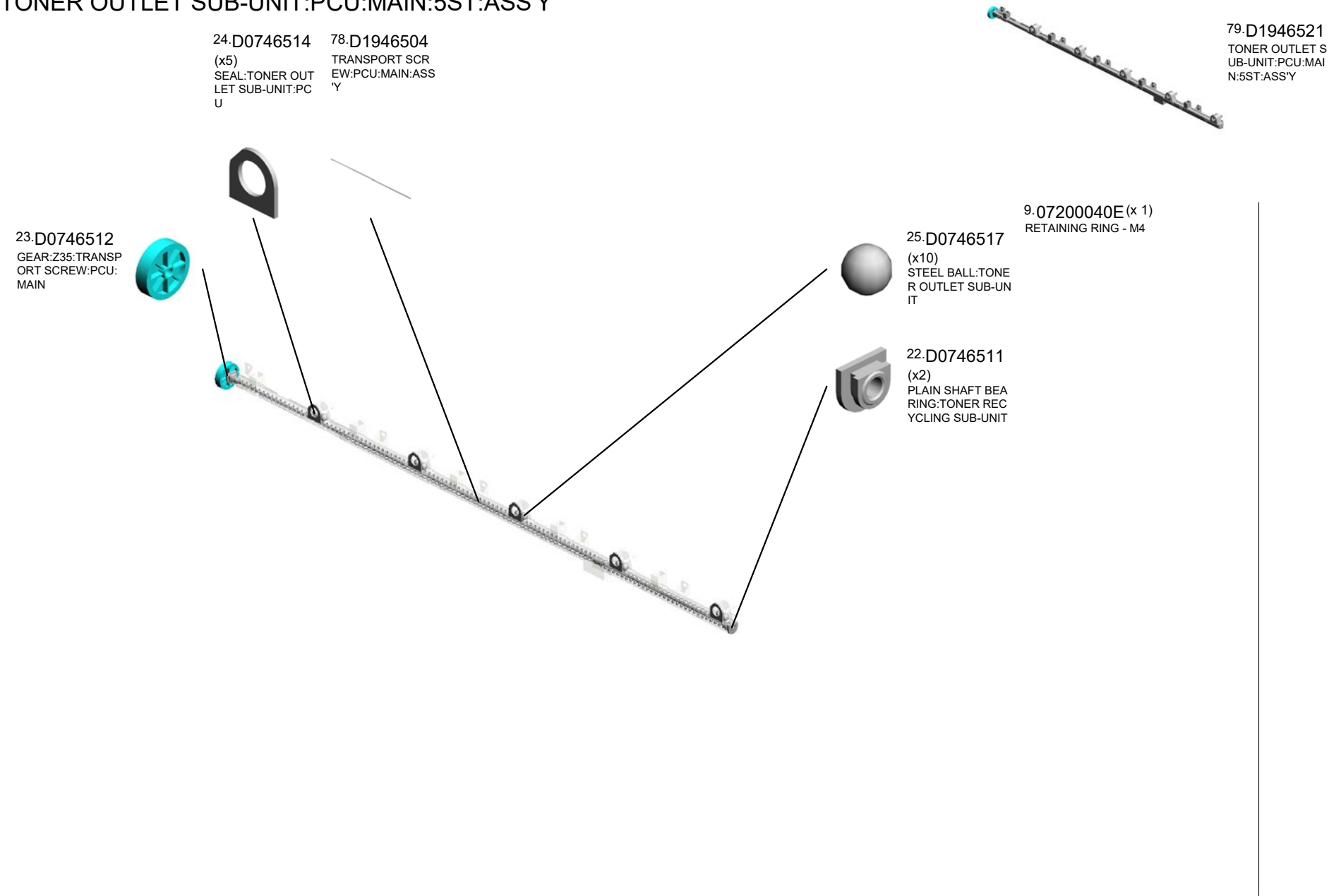
# U010\_S005

## COLLECTION BOTTLE:SMALL:ASS'Y

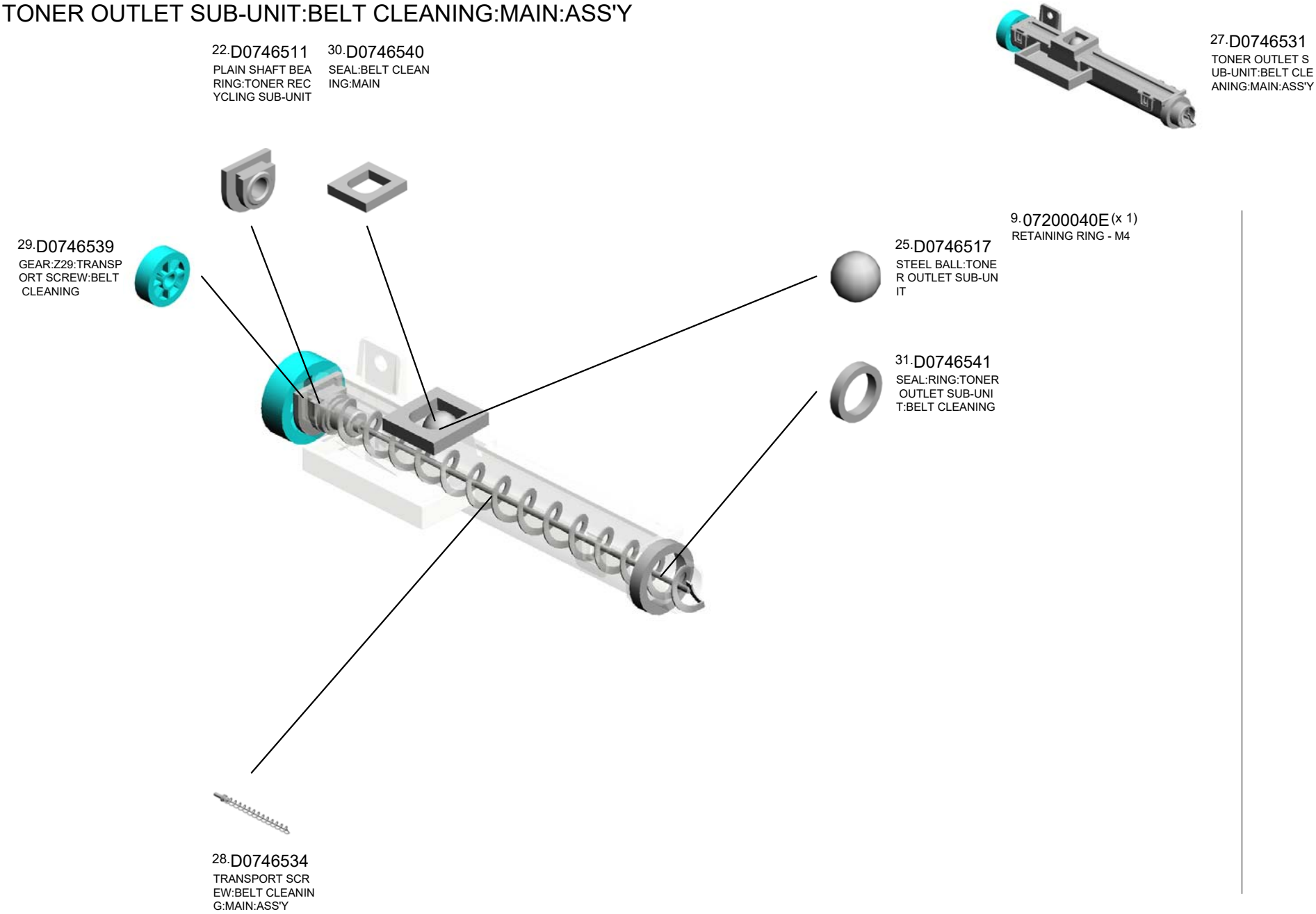




U010\_S006  
TONER OUTLET SUB-UNIT:PCU:MAIN:5ST:ASS'Y

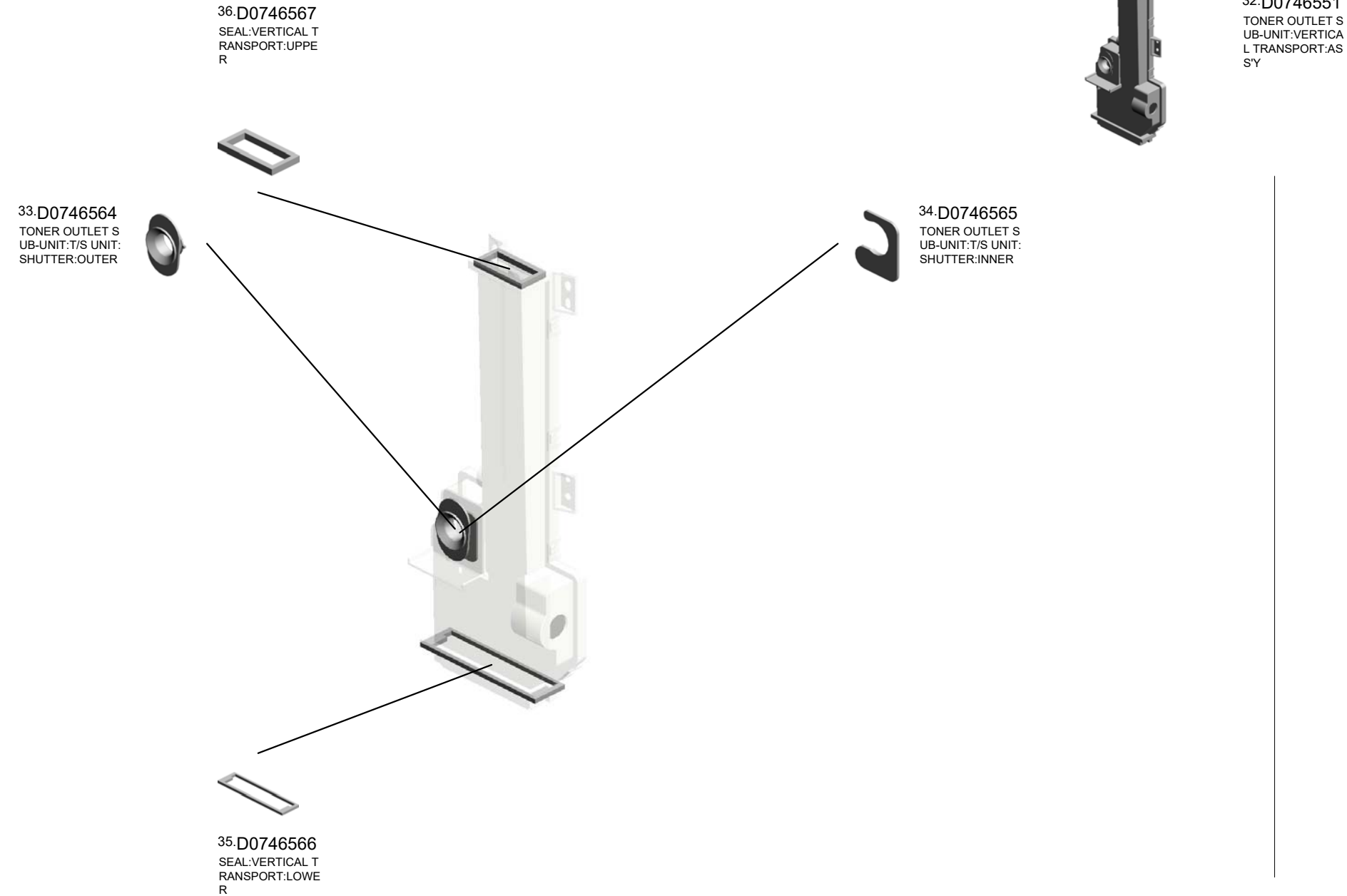


U010\_S007  
TONER OUTLET SUB-UNIT:BELT CLEANING:MAIN:ASS'Y



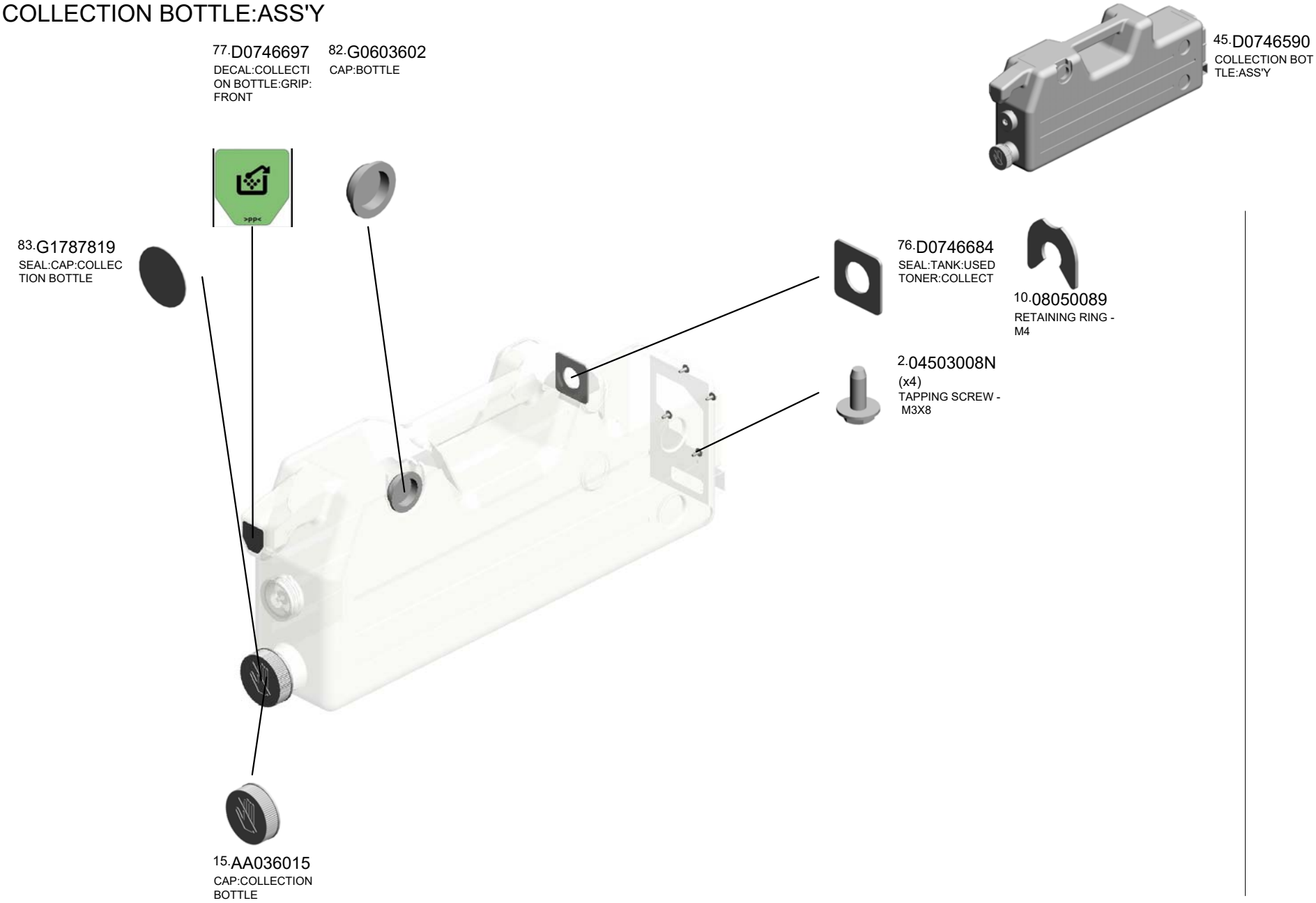
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U010\_S008  
TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:ASS'Y



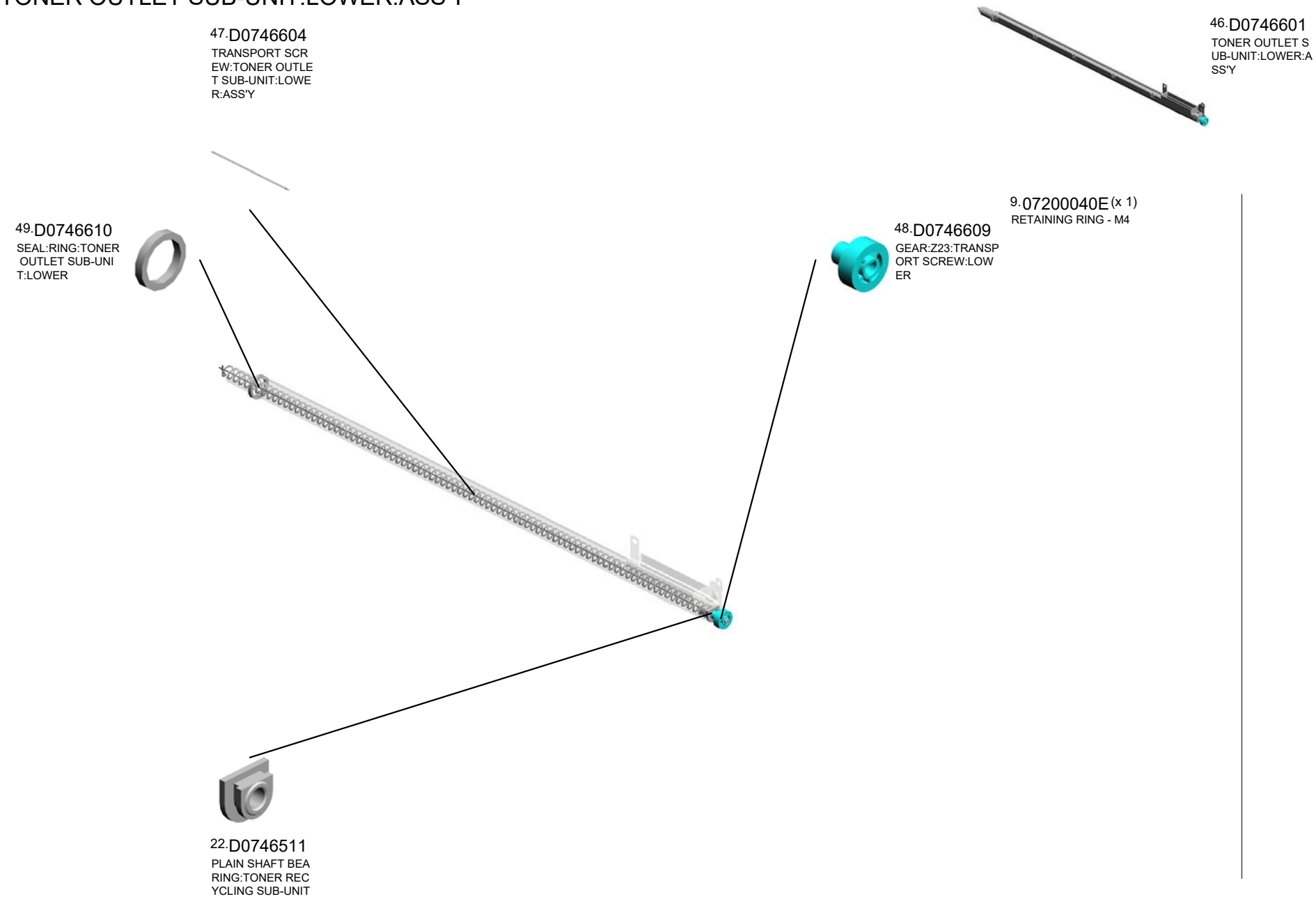
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U010\_S009  
COLLECTION BOTTLE:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

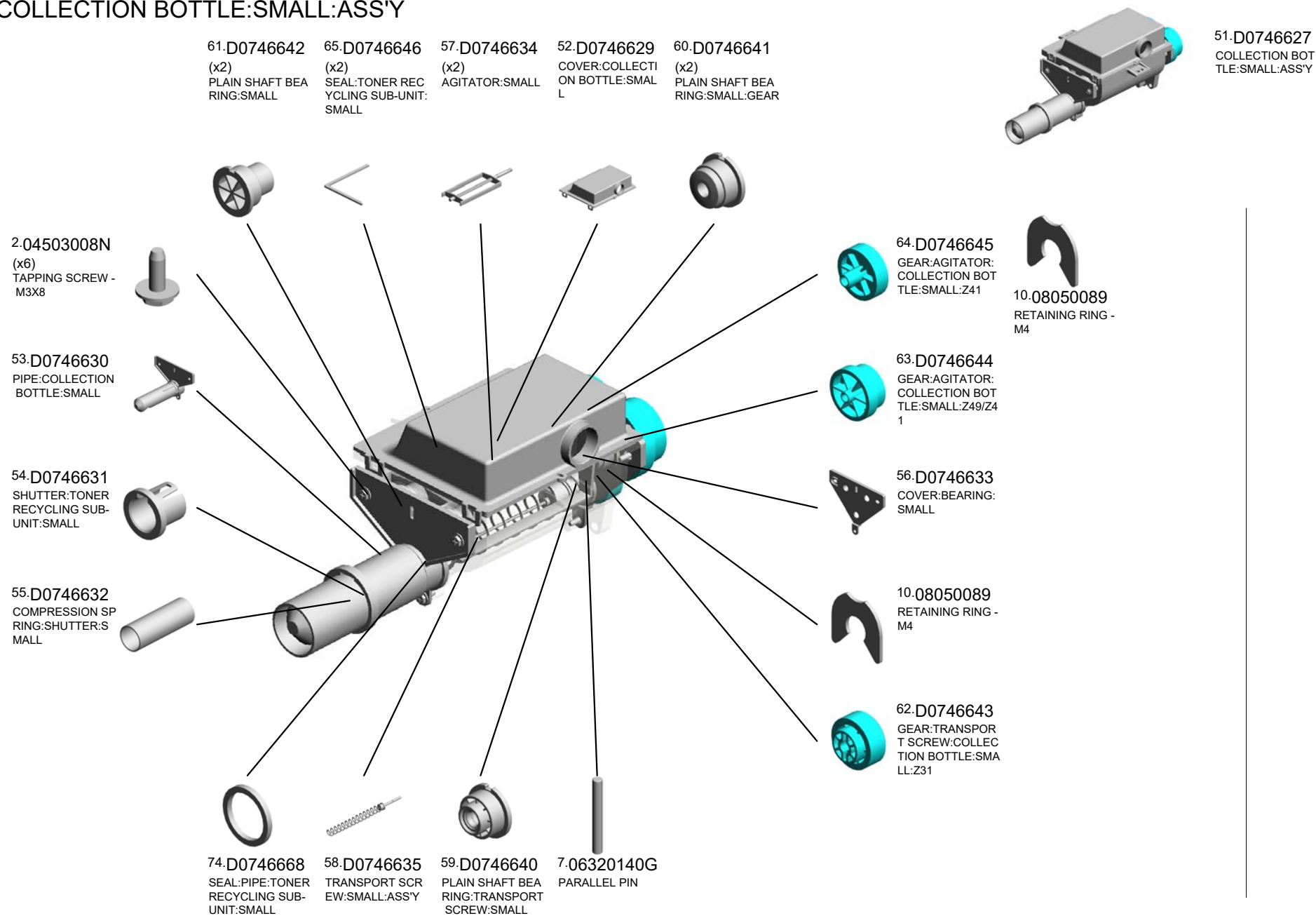
U010\_S010  
TONER OUTLET SUB-UNIT:LOWER:ASS'Y



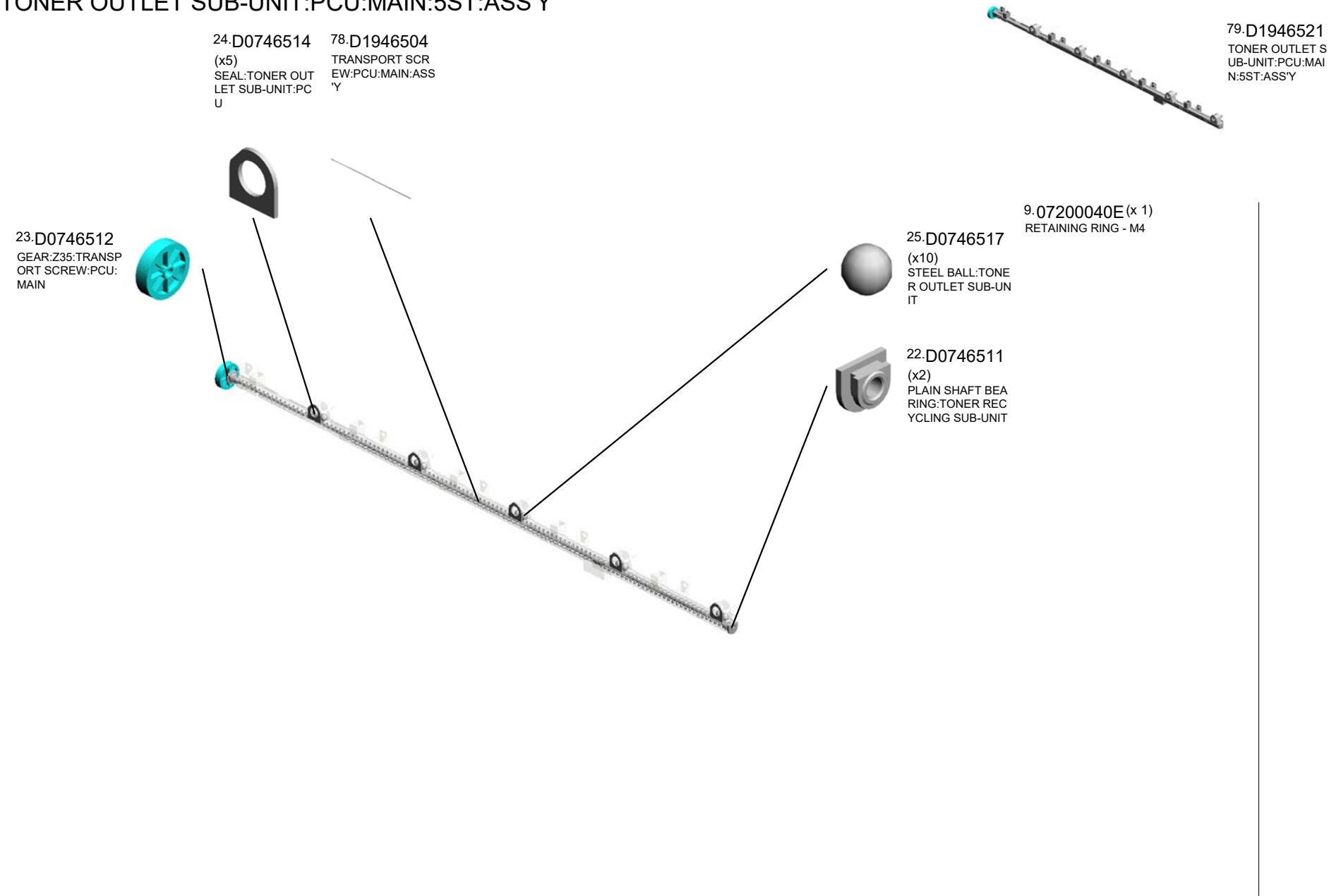
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U010\_S011

## COLLECTION BOTTLE:SMALL:ASS'Y



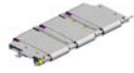
U010\_S012  
TONER OUTLET SUB-UNIT:PCU:MAIN:5ST:ASS'Y



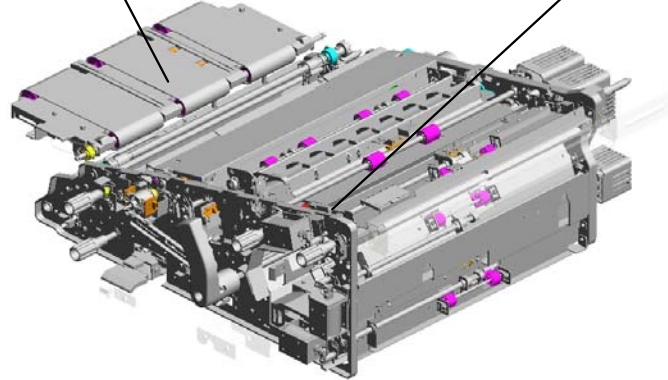
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U011.PAPER TRANSPORT

U011 S001  
D0A53850  
TRANSPORT BELT UNIT:ASSY



U011 S002  
D0A52612  
TRANSPORT UNIT:ASSY



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

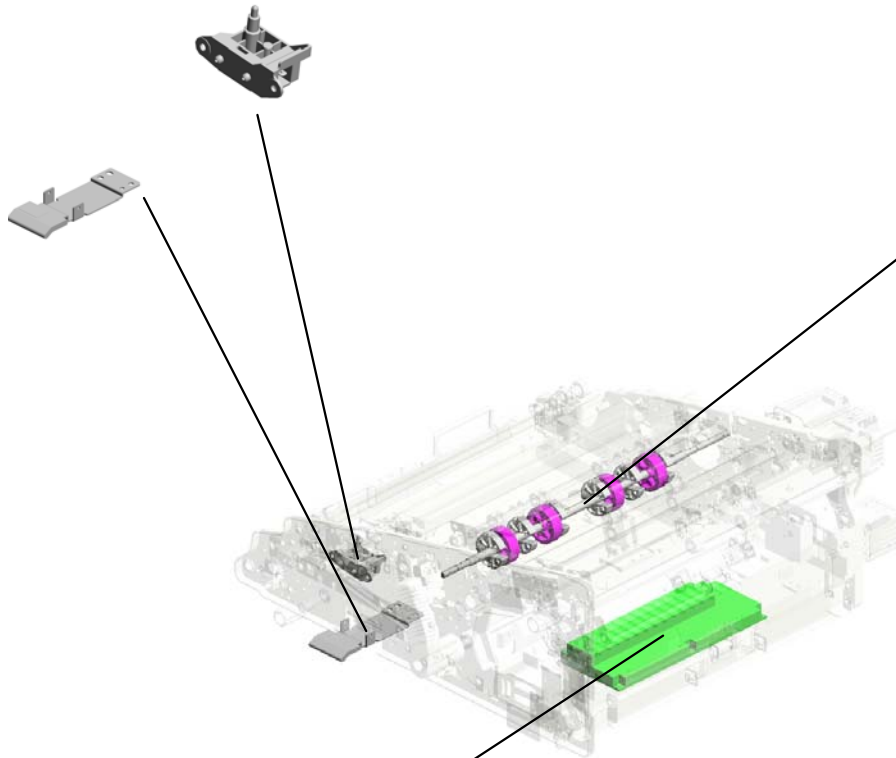


# U011\_S002.TRANSPORT UNIT:ASS'Y

U011 S002 S004  
D0746230  
CASE:TERMINAL:SEPARATI  
ON:ASS'Y

U011 S002 S003  
D0742979  
LEVER:GUIDE PLATE

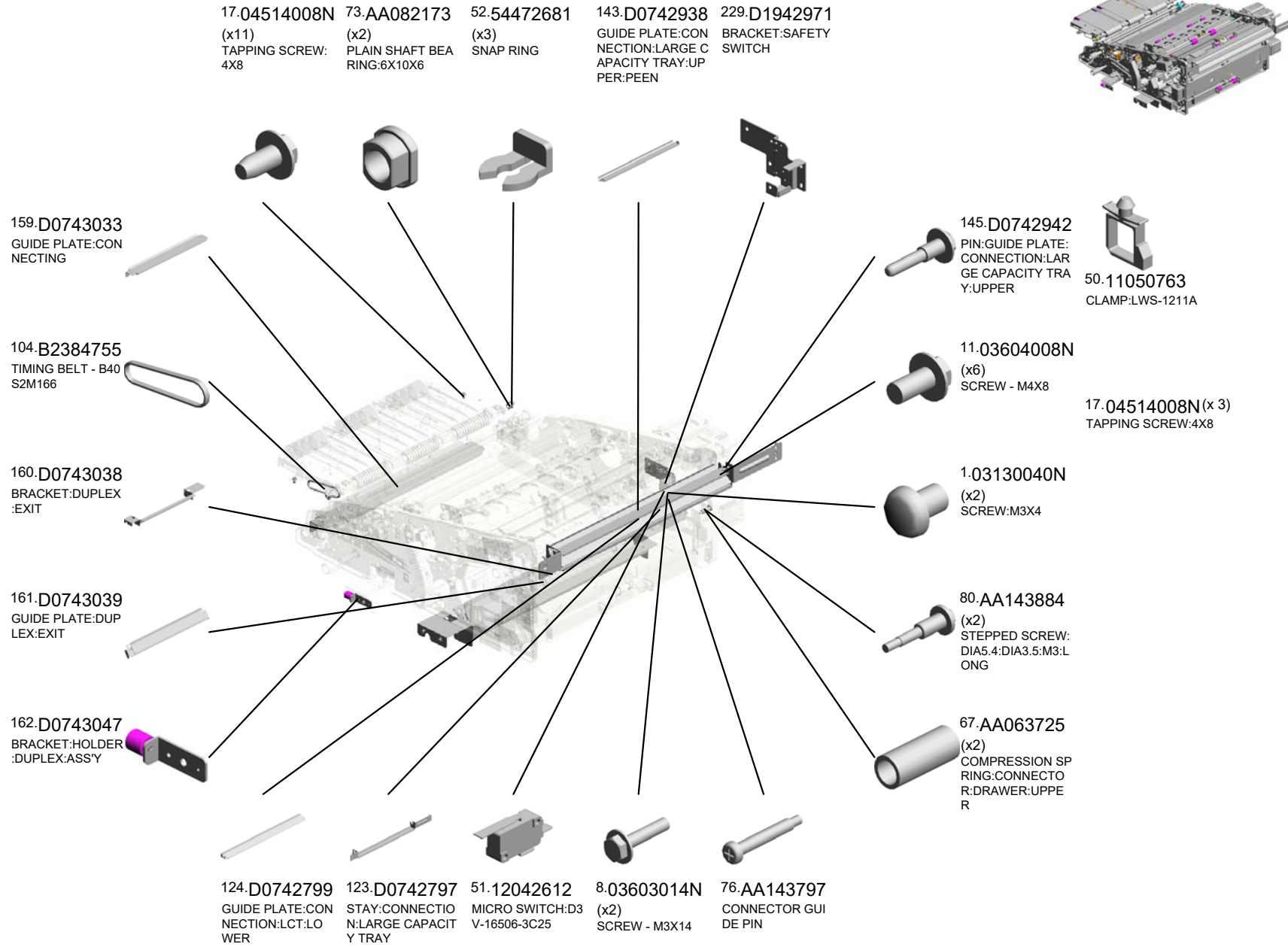
U011 S002 S002  
M2057305  
REGISTRATION ROLLER:GA  
TE:ASS'Y



U011 S002 S001  
D0A55532  
PCB:DRB

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

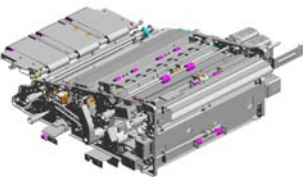
# U011 PAPER TRANSPORT



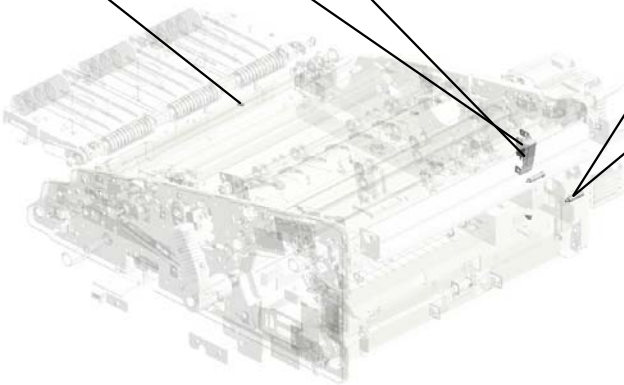
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011  
PAPER TRANSPORT

230.D1942972 244.G1781602  
STAY:SAFETY SWI ARM:SAFETY SWI  
TCH TCH:UPPER:ASS'Y



260.G1787793  
(x2)  
SCREW:REGISTRA  
TION:FIX



252.G1787515  
(x2)  
CONNECTOR GUI  
DE PIN:CONNECT  
OR



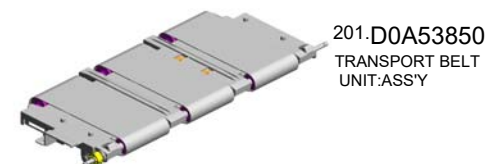
248.G1784866  
(x2)  
COMPRESSION SP  
RING:EXIT:CONNE  
CTOR



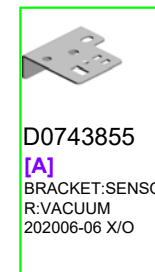
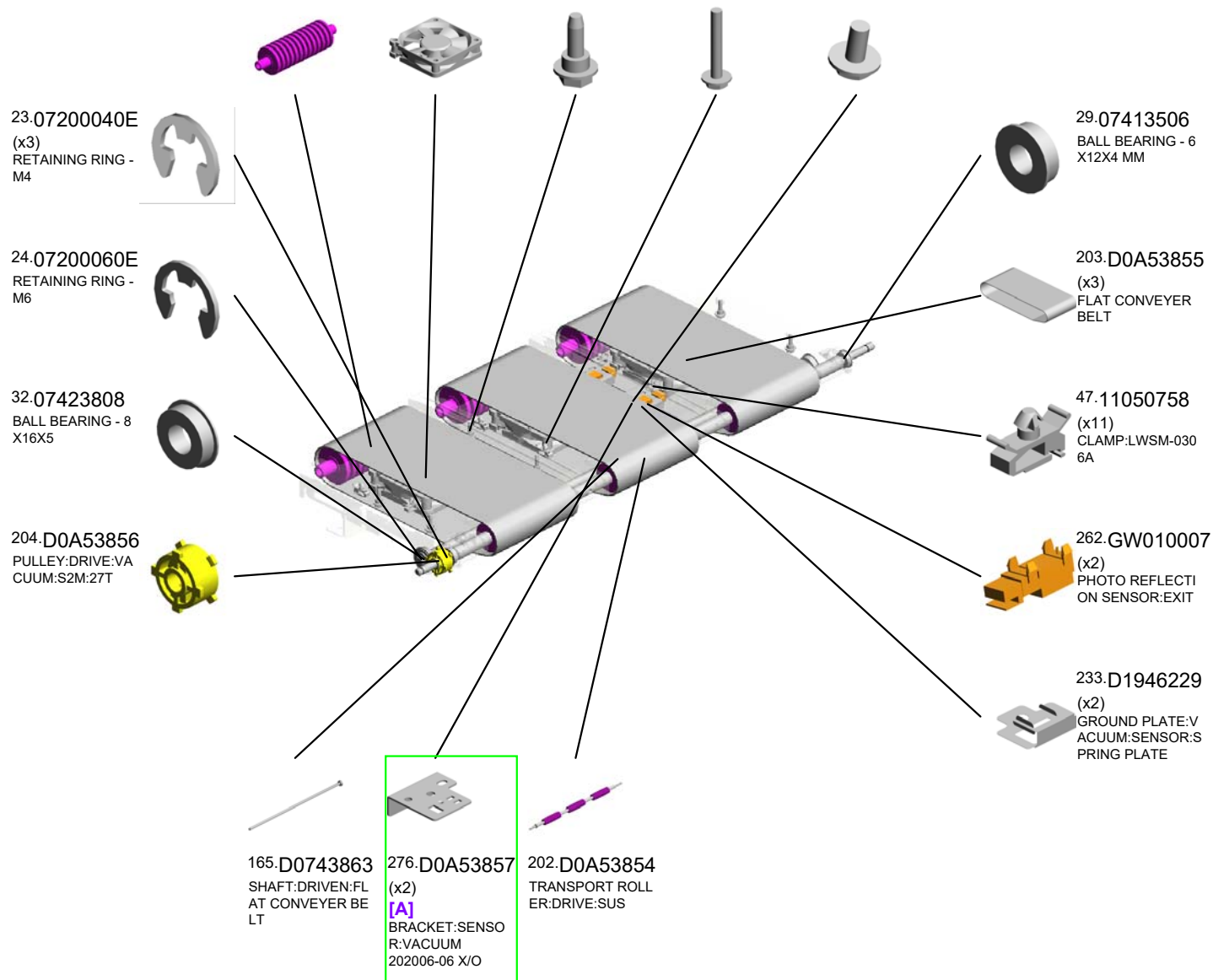
# U011\_S001

## TRANSPORT BELT UNIT:ASS'Y

85.AF022064 (x3) TRANSPORT ROLL ER:DRIVEN  
 235.D2583910 (x3) FAN:MM60X15  
 261.GA143003 (x7) SCREW:MM5:2.5M  
 9.03603020N (x6) SCREW:M3X20  
 6.03603006N (x2) SCREW - M3X6



201.D0A53850  
 TRANSPORT BELT  
 UNIT:ASS'Y

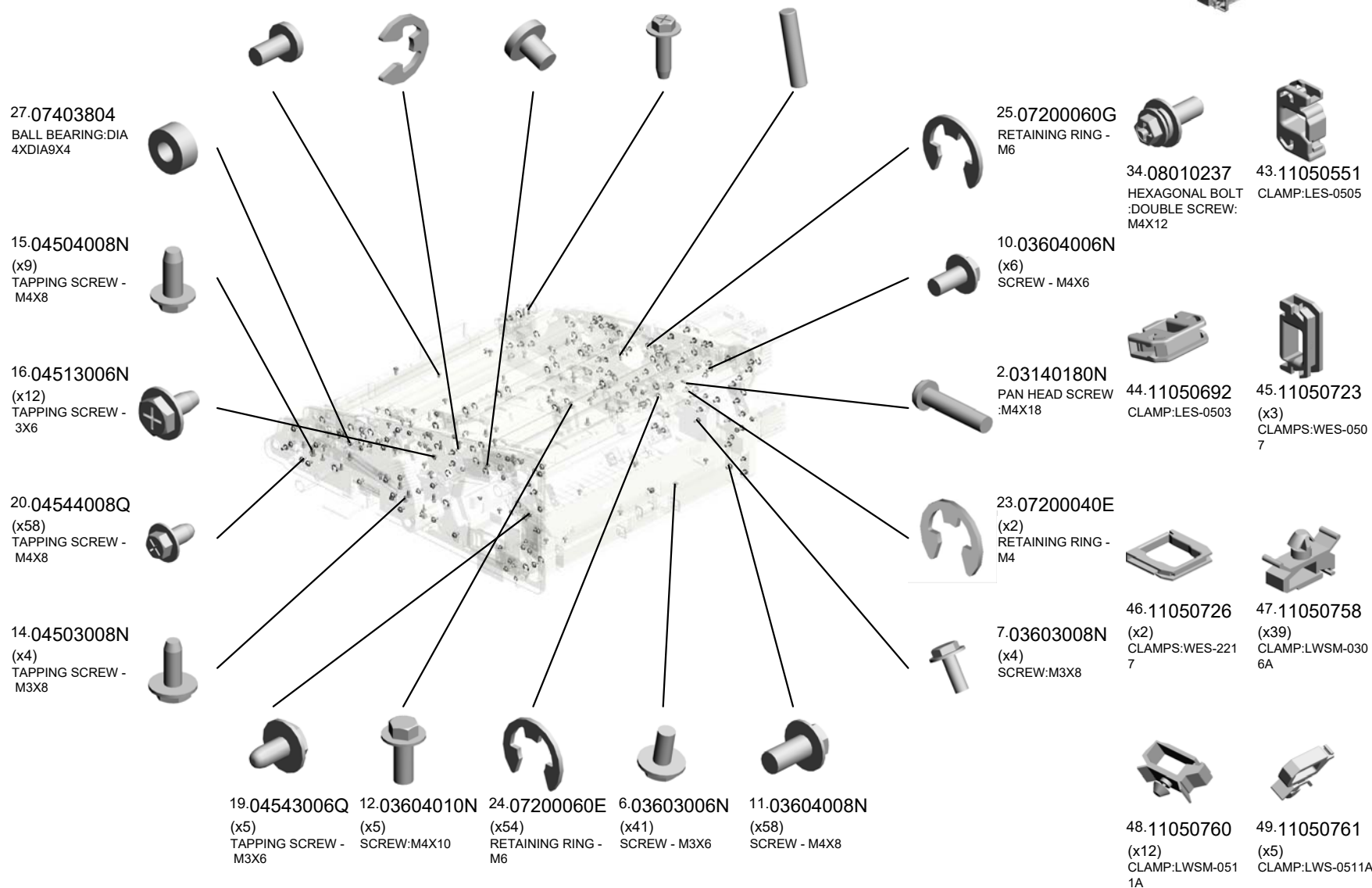
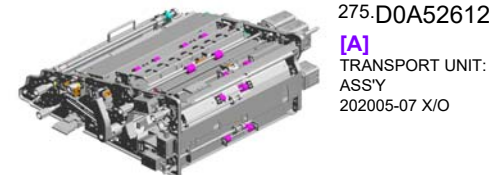


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U011\_S002

## TRANSPORT UNIT:ASS'Y

5.03530060N (x3) BIND SCREW - M3 X6  
 22.07200030E (x8) RETAINING RING - M3  
 4.03530040N (x7) SCREW - M3X4  
 13.03604014N SCREW - M4X14  
 21.06330140G (x3) PARALLEL PIN - 3X 14



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U011\_S002

## TRANSPORT UNIT:ASS'Y

44.11050692  
(x7)  
CLAMP:LES-0503

52.54472681  
SNAP RING

39.08053573  
(x2)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

47.11050758  
(x45)  
CLAMP:LWSM-030  
6A

54.AA043634  
TIMING BELT - 40S  
2M296



275.D0A52612  
[A]  
TRANSPORT UNIT:  
ASS'Y  
202005-07 X/O

42.11050534  
(x4)  
CLAMP

30.07413706  
BALL BEARING - 6  
X10X3

38.08053263  
(x2)  
BEARING - 6X10X6  
MM

53.A2574493  
BAND

28.07403808  
(x6)  
BALL BEARING - 8  
X16X5MM

37.08050092  
(x2)  
RETAINING RING -  
3M

34.08010237  
(x3)  
HEXAGONAL BOLT  
:DOUBLE SCREW:  
M4X12

36.08050089  
(x10)  
RETAINING RING -  
M4

31.07413708  
(x3)  
BALL BEARING - 8  
X12X3.5MM

35.08050088  
(x4)  
RETAINING RING -  
M6

55.AA043722  
SYNCHRONOUS B  
ELT:80S2M182

50.11050763  
CLAMP:LWS-1211A

106.D0592399  
FLANGED HEXAG  
ONAL HEAD BOLT:  
M3\*4

45.11050723  
(x8)  
CLAMPS:WES-050  
7

33.07433808  
(x4)  
RADIAL BALL BEA  
RING:DIA8XDIA16X  
5

41.09543008N  
(x3)  
SCREW - M3X8

32.07423808  
(x7)  
BALL BEARING - 8  
X16X5

3.03530030N(x 1)  
SCREW:M3X3

6.03603006N(x 3)  
SCREW - M3X6

11.03604008N(x11)  
SCREW - M4X8

16.04513006N(x 1)  
TAPPING SCREW - 3X6

19.04543006Q(x 1)  
TAPPING SCREW - M3X6

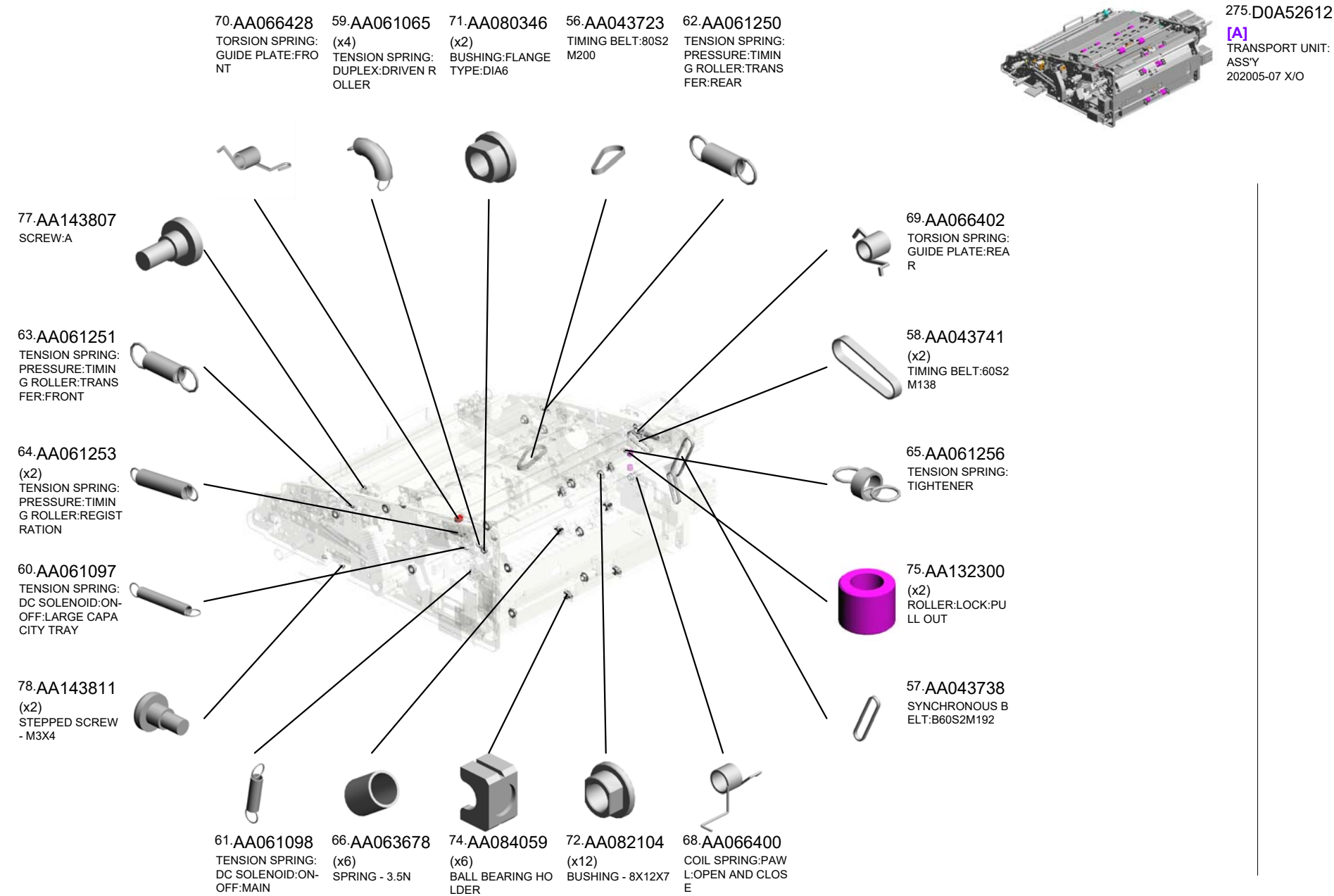
20.04544008Q(x 2)  
TAPPING SCREW - M4X8

23.07200040E(x 9)  
RETAINING RING - M4

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

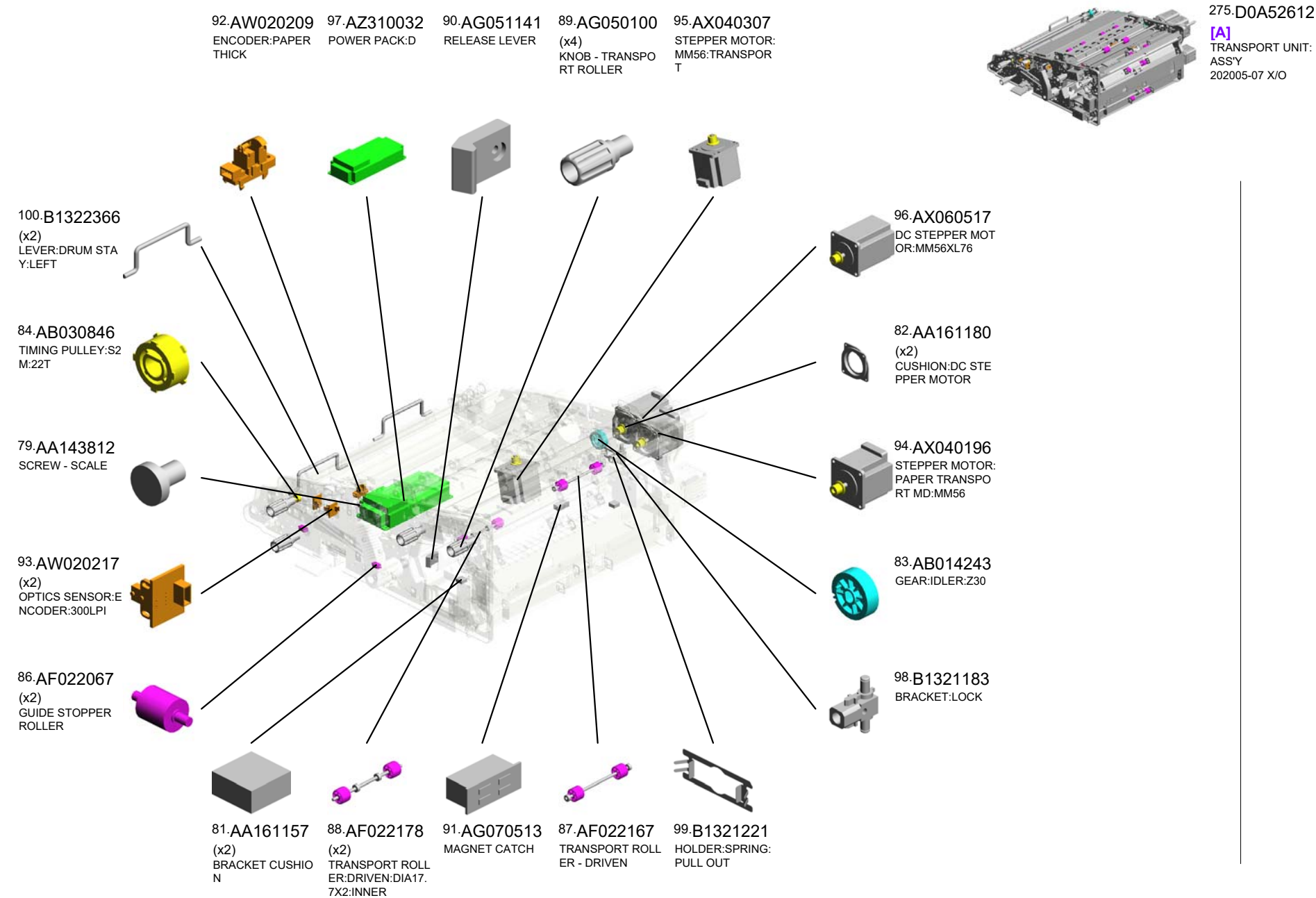


U011\_S002  
TRANSPORT UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

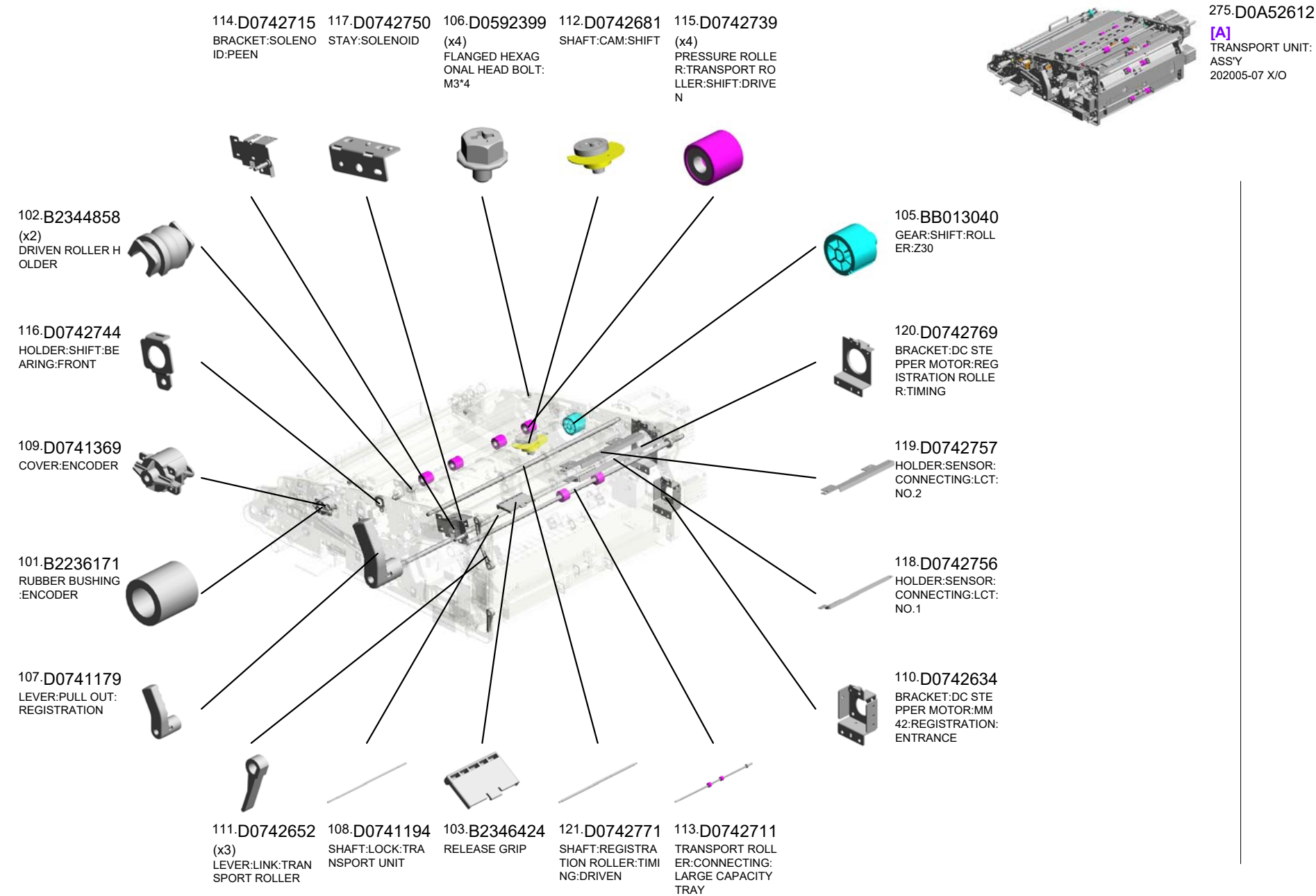
U011\_S002  
TRANSPORT UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

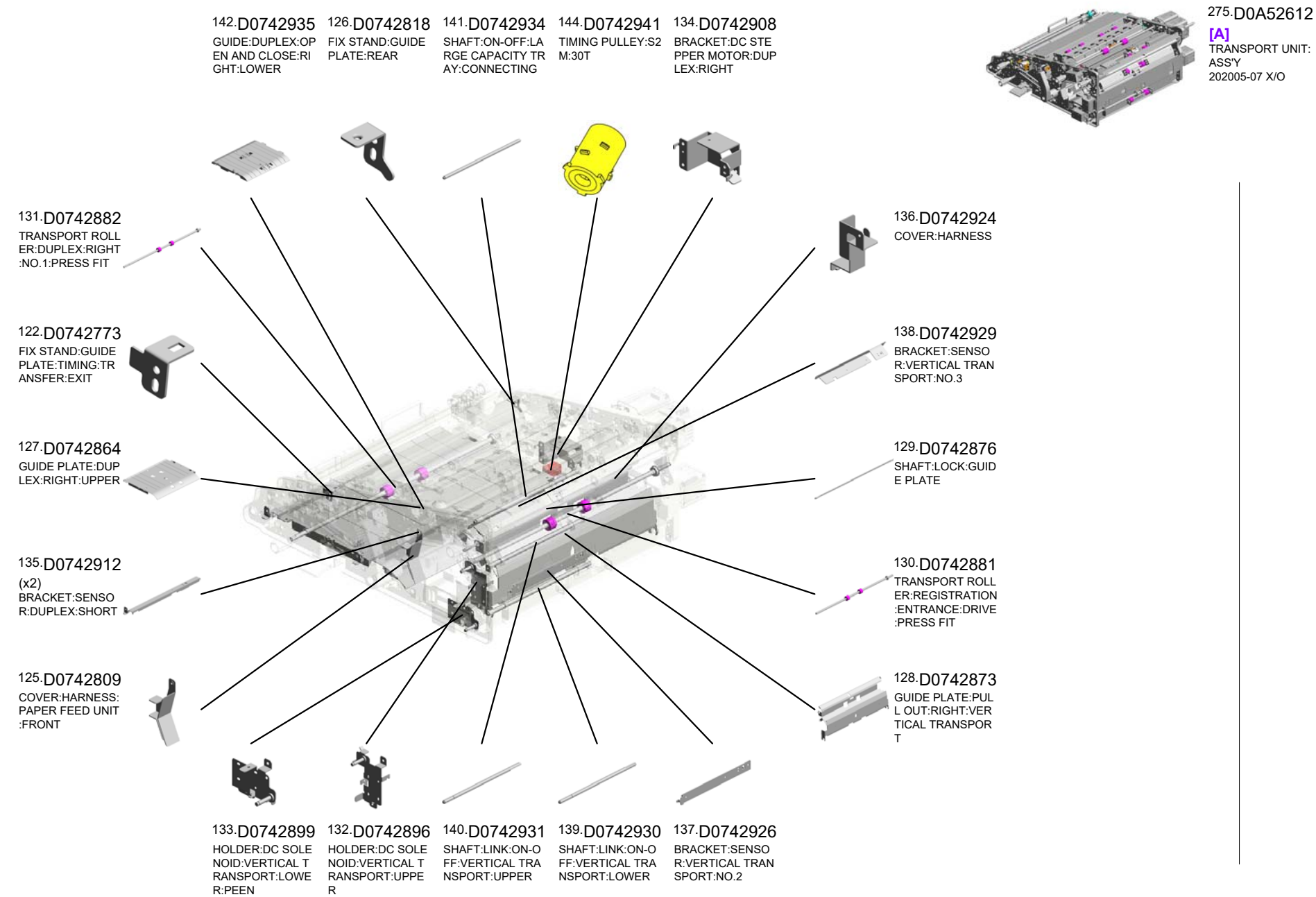


U011\_S002  
TRANSPORT UNIT:ASS'Y



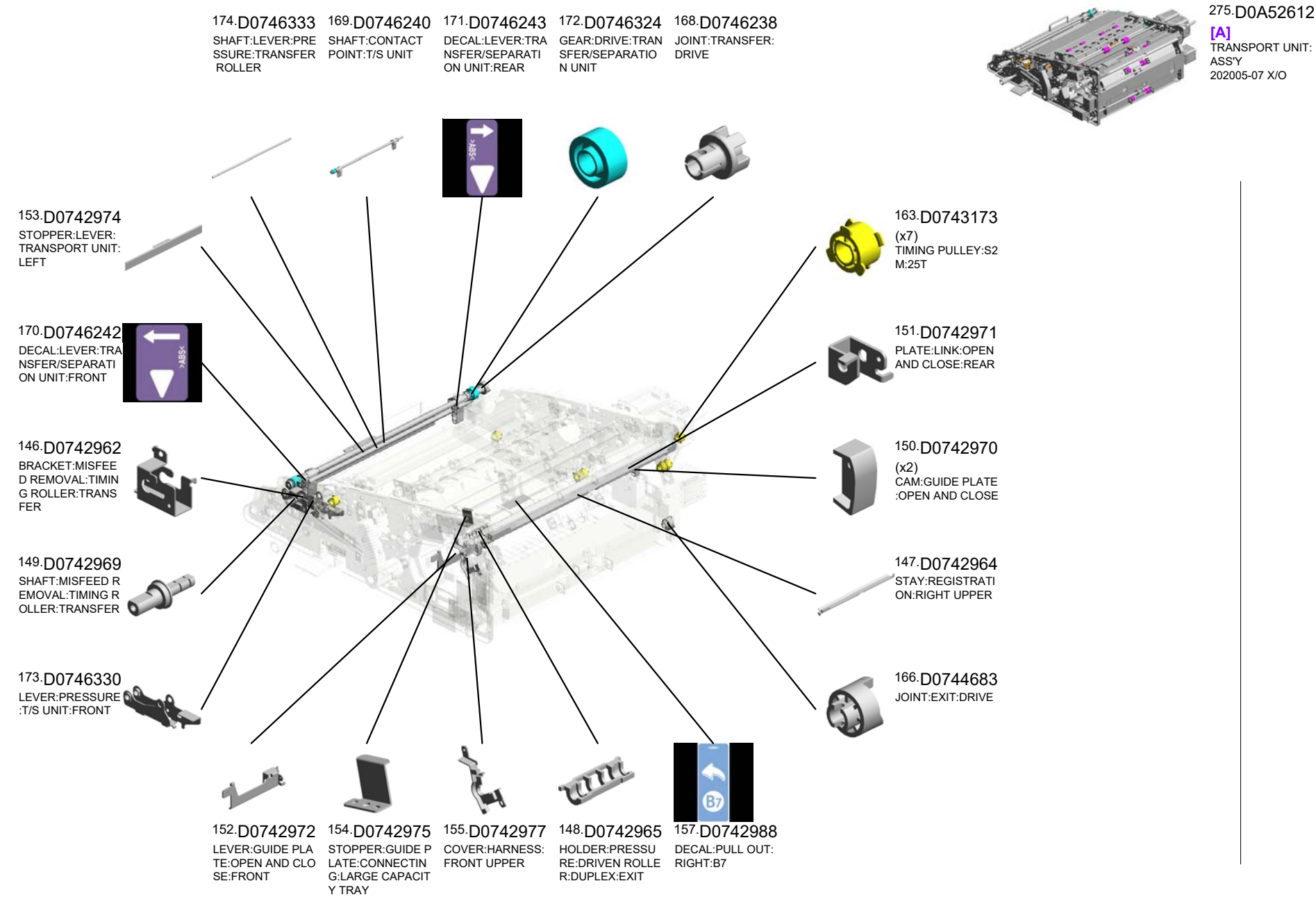
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011\_S002  
TRANSPORT UNIT:ASS'Y



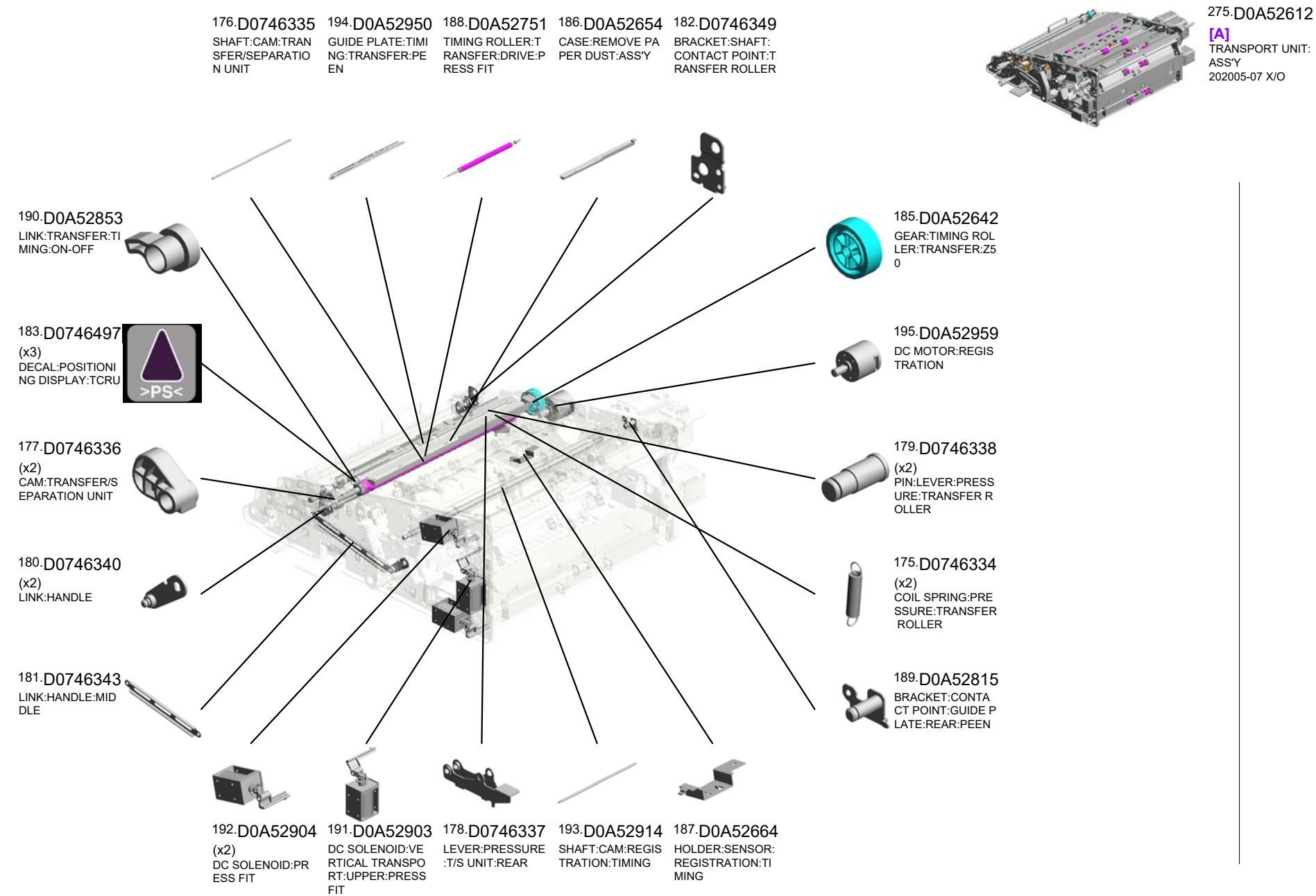
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011\_S002  
TRANSPORT UNIT:ASS'Y



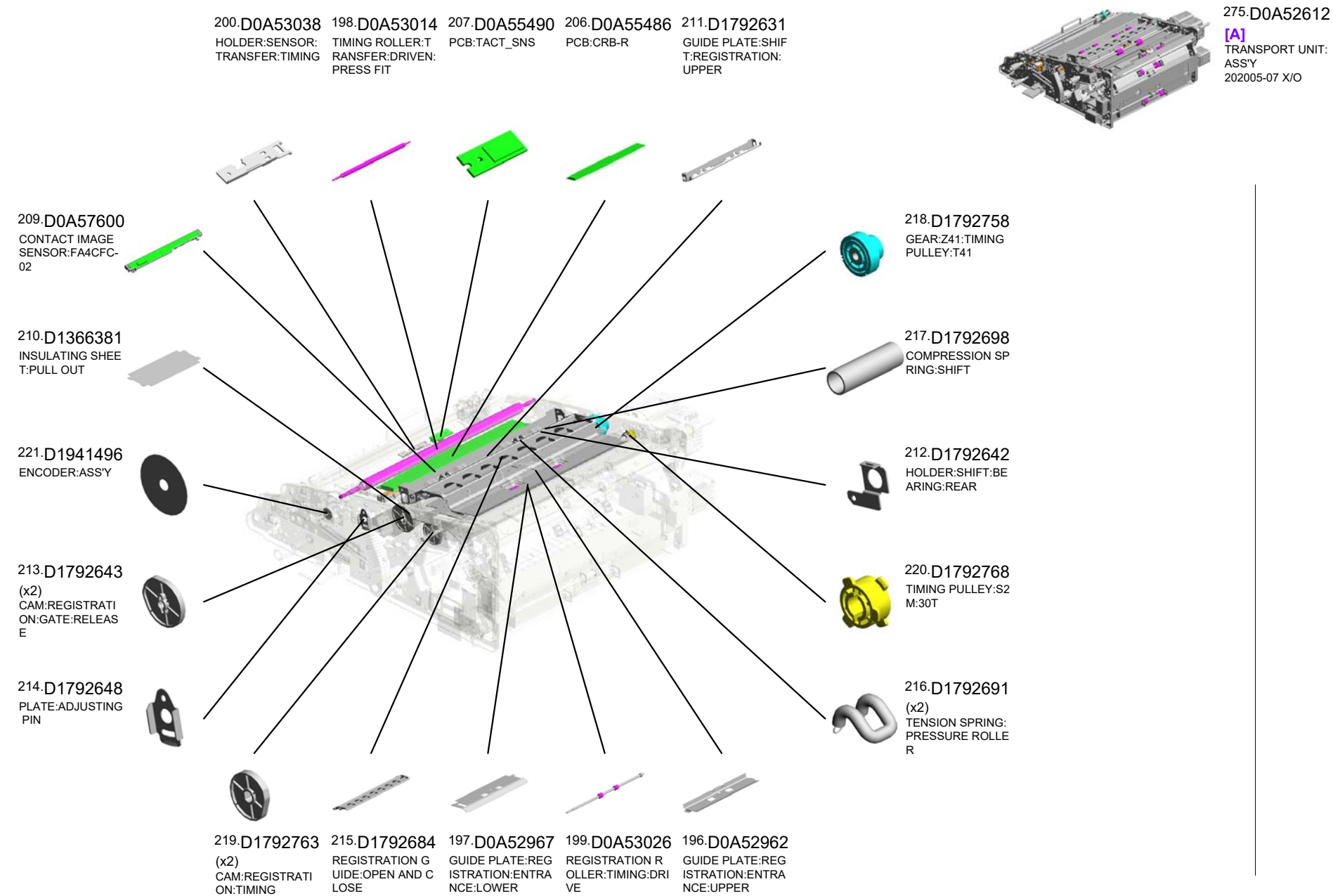
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011\_S002  
TRANSPORT UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

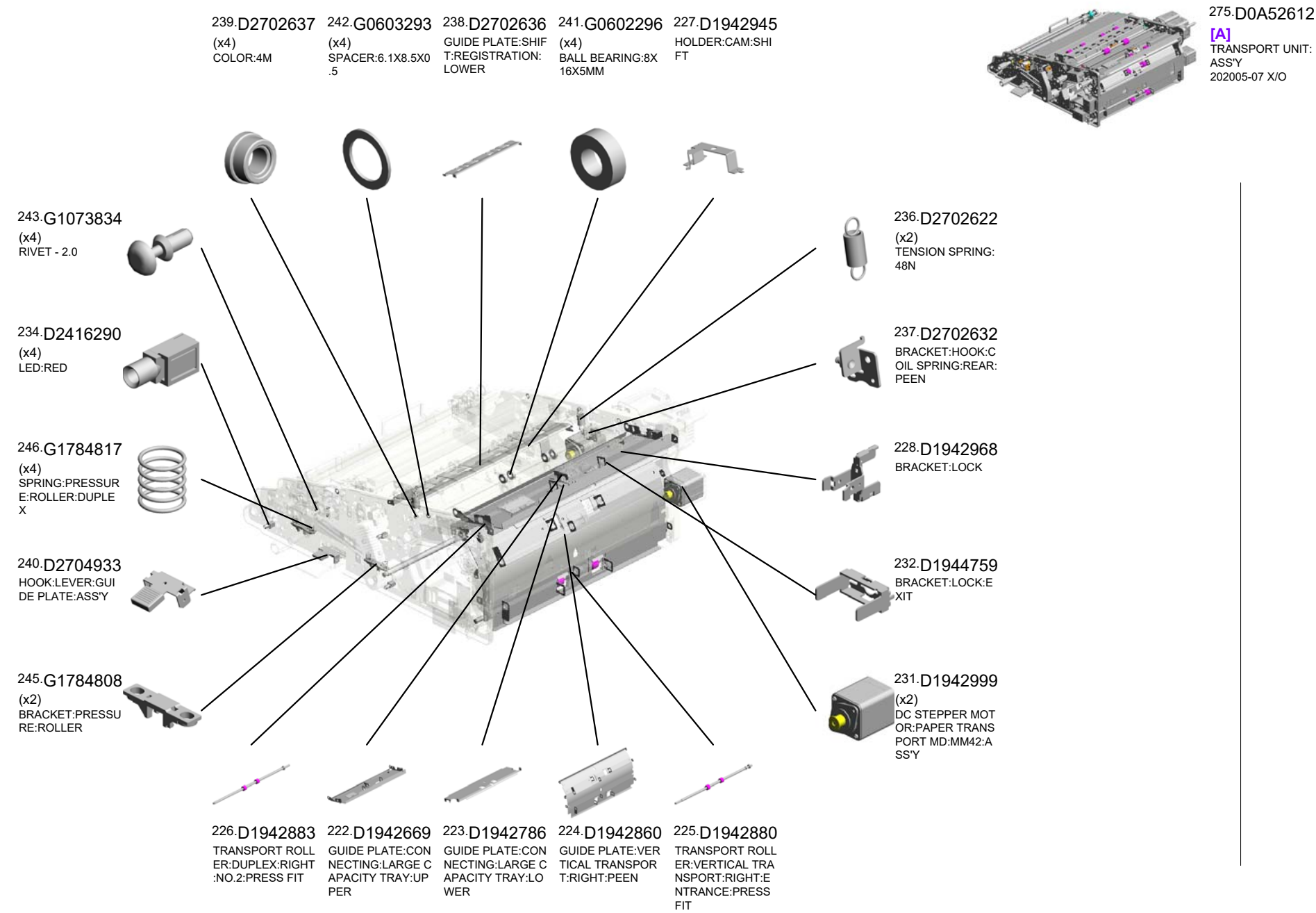
U011\_S002  
TRANSPORT UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

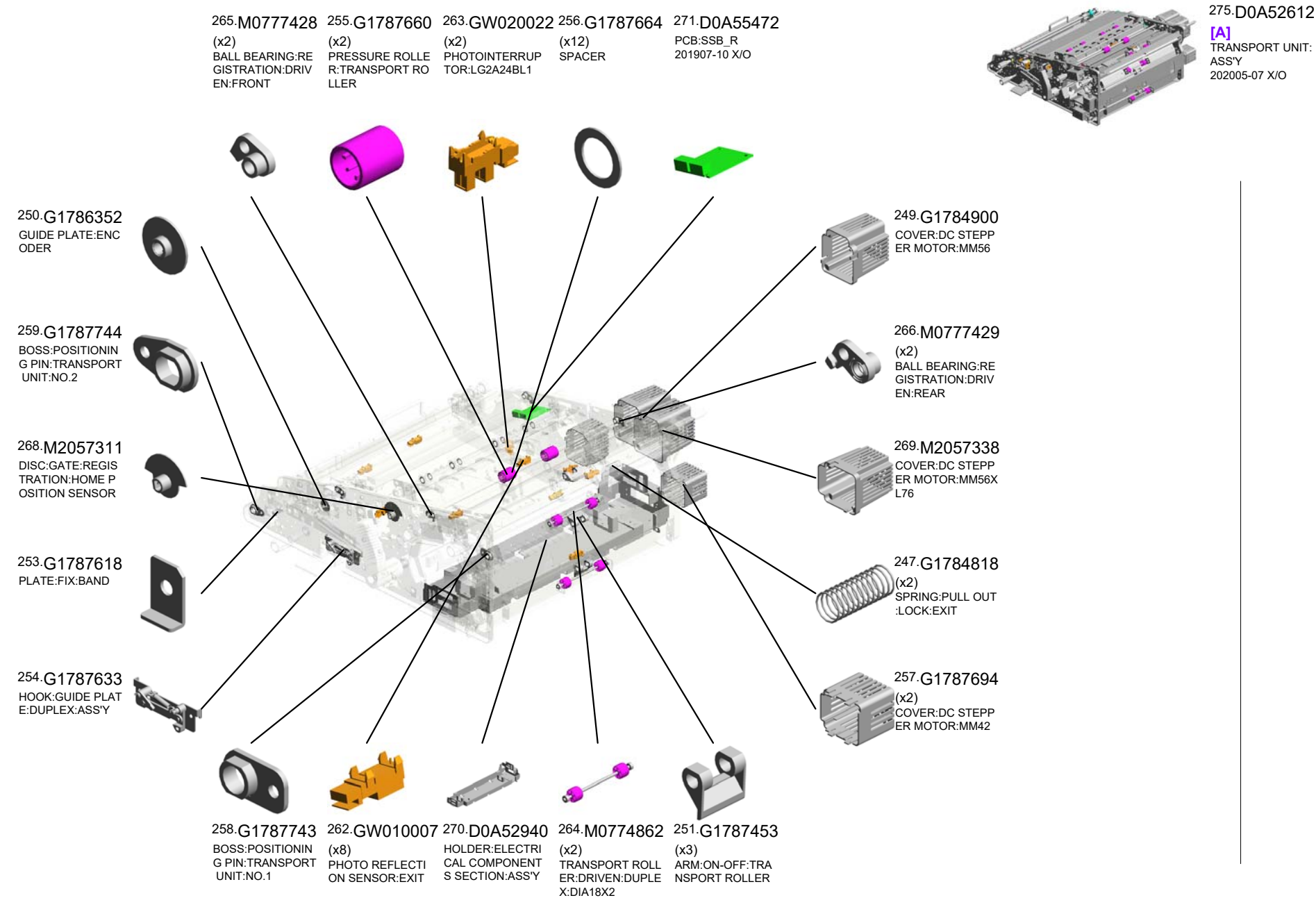


U011\_S002  
TRANSPORT UNIT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011\_S002  
TRANSPORT UNIT:ASS'Y



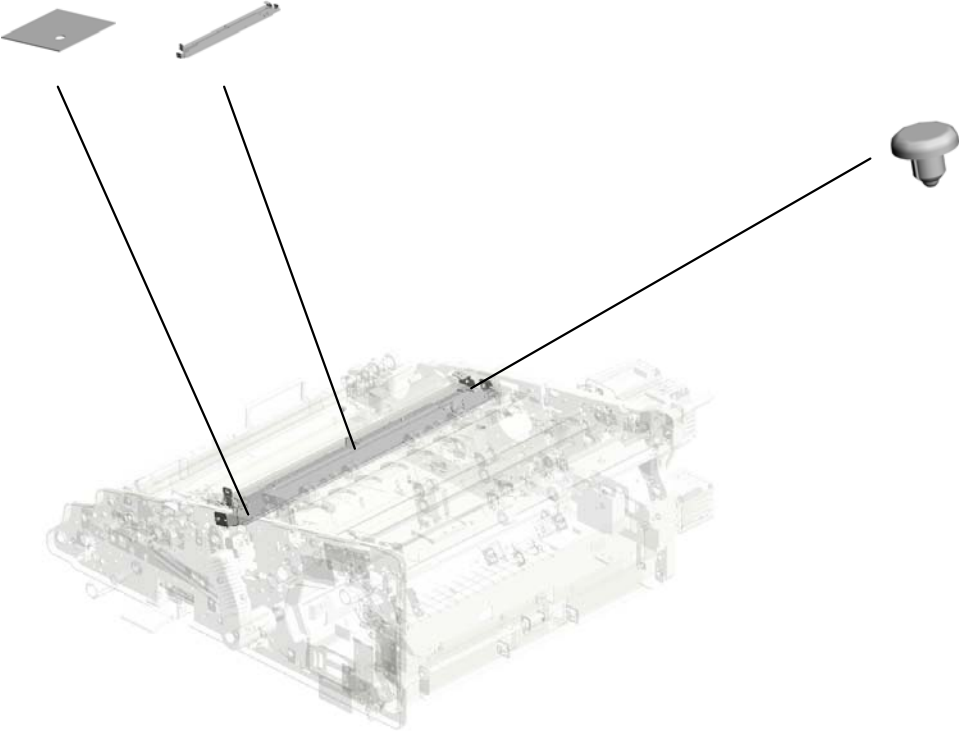
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011\_S002  
TRANSPORT UNIT:ASS'Y

272.D0A53015 274.D0A52980  
REFLECTANCE TA GUIDE PLATE:REG  
RGETS SHEET:CO ISTRATION:EXIT:P  
NTACT IMAGE SEN EEN  
SOR:CORRECT



275.D0A52612  
[A]  
TRANSPORT UNIT:  
ASS'Y  
202005-07 X/O



273.11050837  
(x3)  
RIVETS:P3035-W



D0A52611

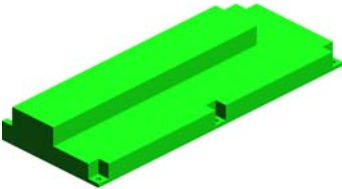
[A]

TRANSPORT UNIT:  
ASS'Y  
202005-07 X/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U011\_S002\_S001  
PCB:DRB



208.D0A55532  
PCB:DRB

40.09503006N(x 2)  
SCREW:SPRING WASHER:M3X6

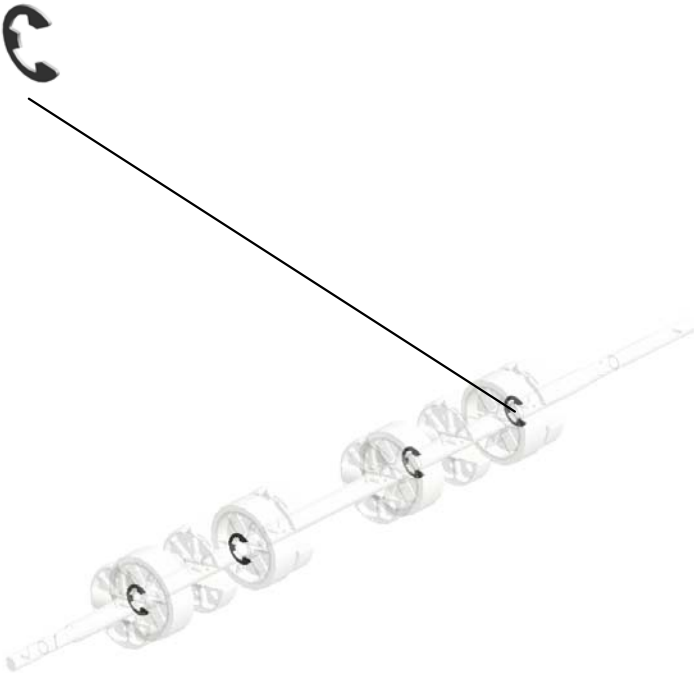
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011\_S002\_S002  
REGISTRATION ROLLER:GATE:ASS'Y

26.07200080E  
(x4)  
RETAINING RING -  
M8



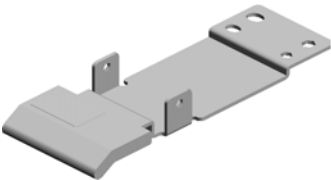
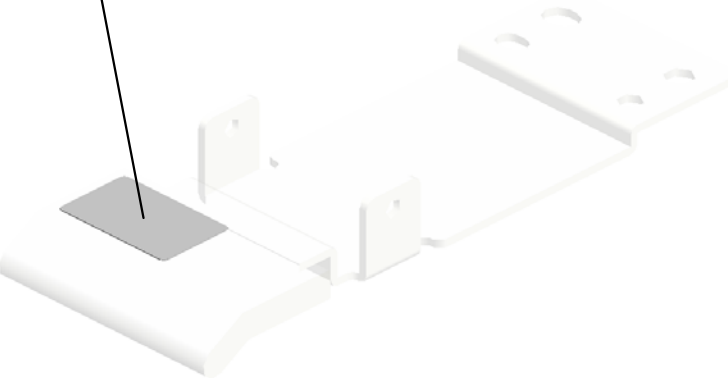
267.M2057305  
REGISTRATION R  
OLLER:GATE:ASS'  
Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011\_S002\_S003  
LEVER:GUIDE PLATE

158.D0742990  
DECAL:PULL OUT:  
RIGHT:Z4

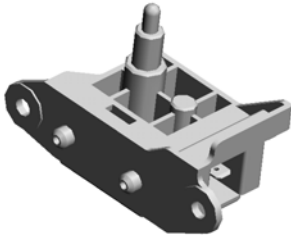
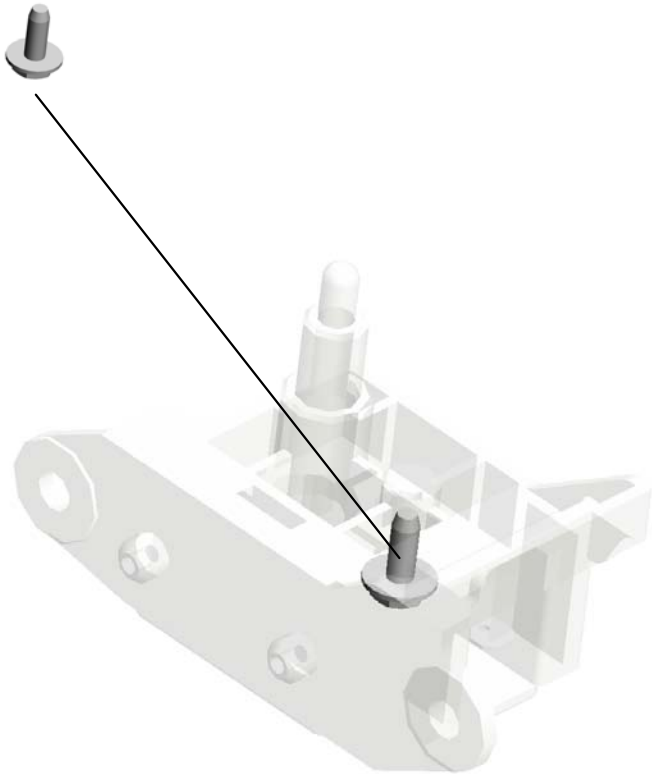


156.D0742979  
LEVER:GUIDE PLA  
TE

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U011\_S002\_S004  
CASE:TERMINAL:SEPARATION:ASS'Y

18.04523008N  
TAPPING SCREW -  
M3X8



167.D0746230  
CASE:TERMINAL:S  
EPARATION:ASS'Y

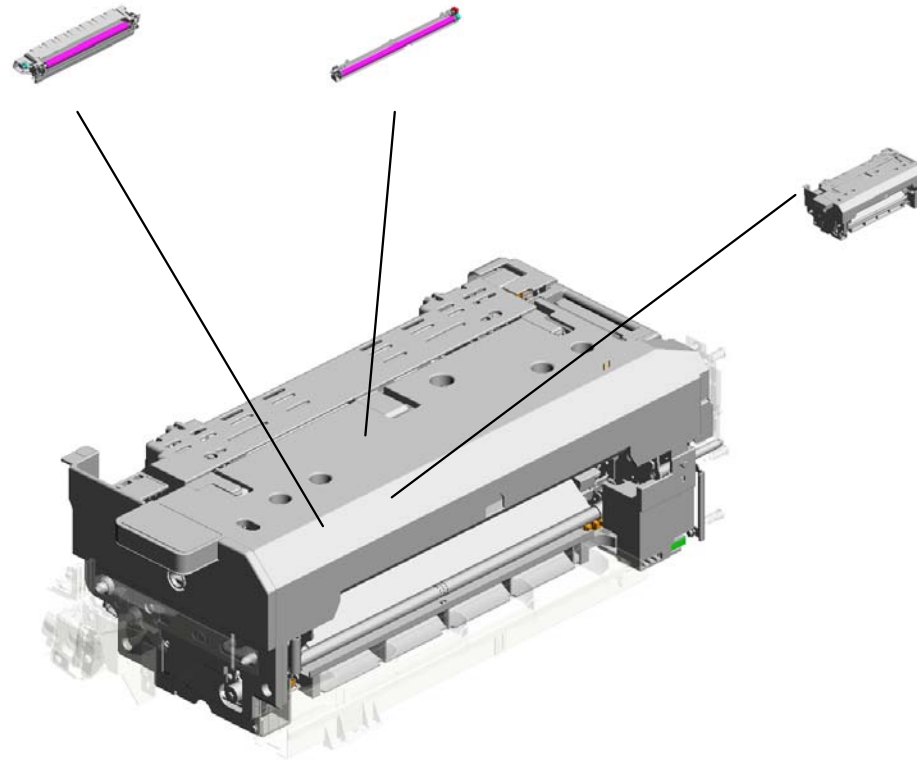
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U012.FUSING:(C7200/C7210)

U012 S003  
D0A54360  
WEB:CLEANING UNIT:ASS'Y:  
(C7200/C7210)

U012 S002  
D0A54352  
ROLLER:POLISH:ASS'Y

U012 S001  
D0A54009  
(EU/AA/TWN/KOR/CHN):FUSI  
NG UNIT:230V:ASS'Y



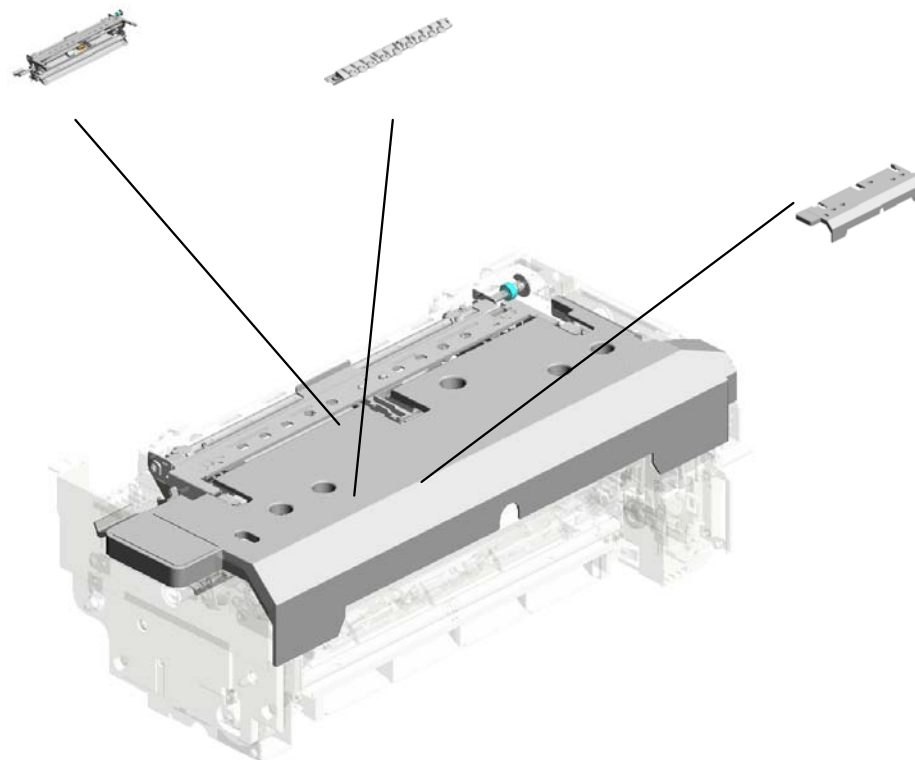
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U012\_S001.(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y

U012 S001 S002  
D0A54202  
SEPARATION SUB-UNIT:FUS  
ING:ASS'Y

U012 S001 S003  
D0A54074  
PRESSURE SUB-UNIT:STRIP  
PER PLATE:ASS'Y:(C7200/C7  
210)

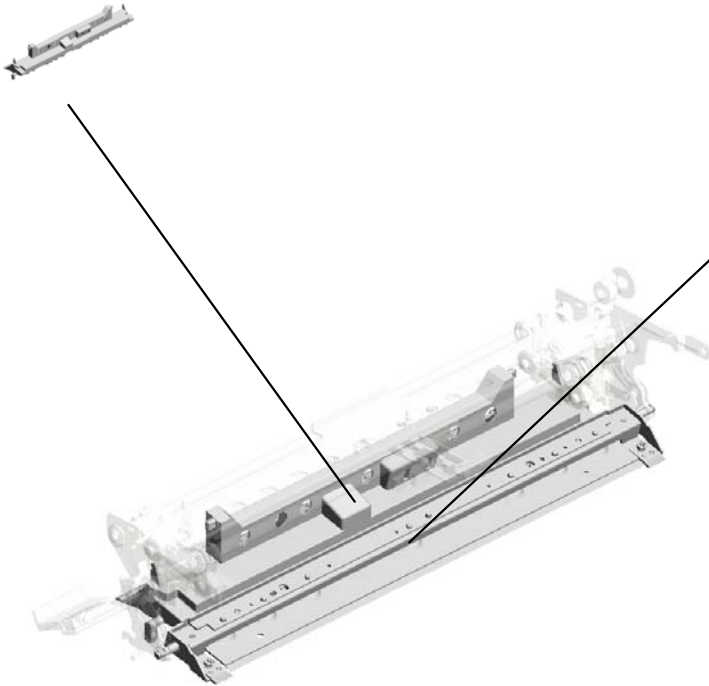
U012 S001 S001  
D0A54190  
FUSING COVER:UPPER:SUB  
-ASS'Y:(C7200/C7210)



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U012\_S001\_S002.SEPARATION SUB-UNIT:FUSING:ASS'Y

U012 S001 S002 S002  
D0A54224  
GUIDE PLATE:FUSING EXIT:  
UPPER:ASS'Y

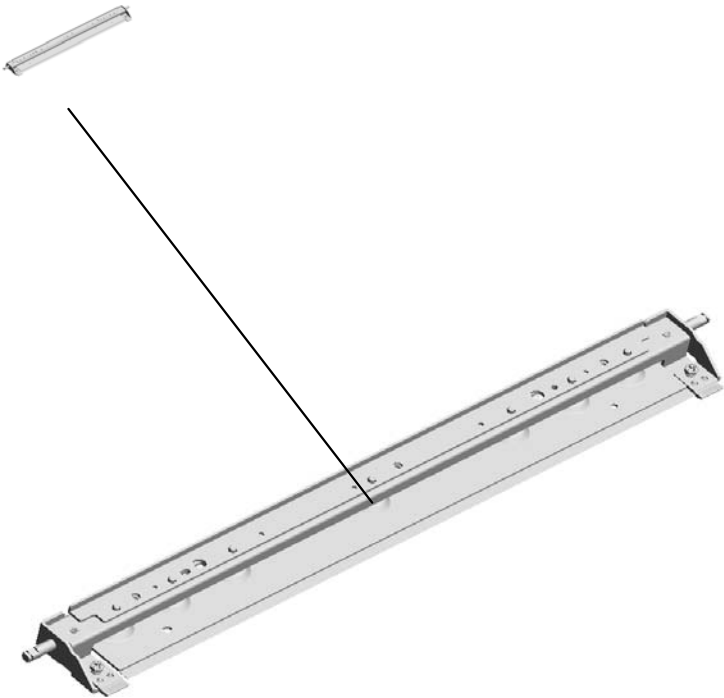


U012 S001 S002 S001  
D0A54208  
SERVICE PARTS:STRIPPER  
PLATE:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U012\_S001\_S002\_S001.SERVICE PARTS:STRIPPER PLATE:ASS'Y

U012\_S001\_S002\_S001\_  
S001  
D0A54209  
STRIPPER PLATE:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U012\_S003.WEB:CLEANING UNIT:ASS'Y:(C7200/C7210)

U012 S003 S001  
D0744325  
COVER:WEB:CLEANING FEL  
T

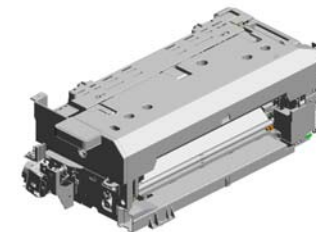


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U012

## FUSING:(C7200/C7210)

18.08046123 HEXAGONAL BOLT :W/WASHER:M3X8  
 85.B2342390 FLANGED HEXAGONAL HEAD BOLT: M4X8  
 19.08050089 (x2) RETAINING RING - M4  
 60.AB011523 GEAR - 24Z  
 11.07200060E (x2) RETAINING RING - M6



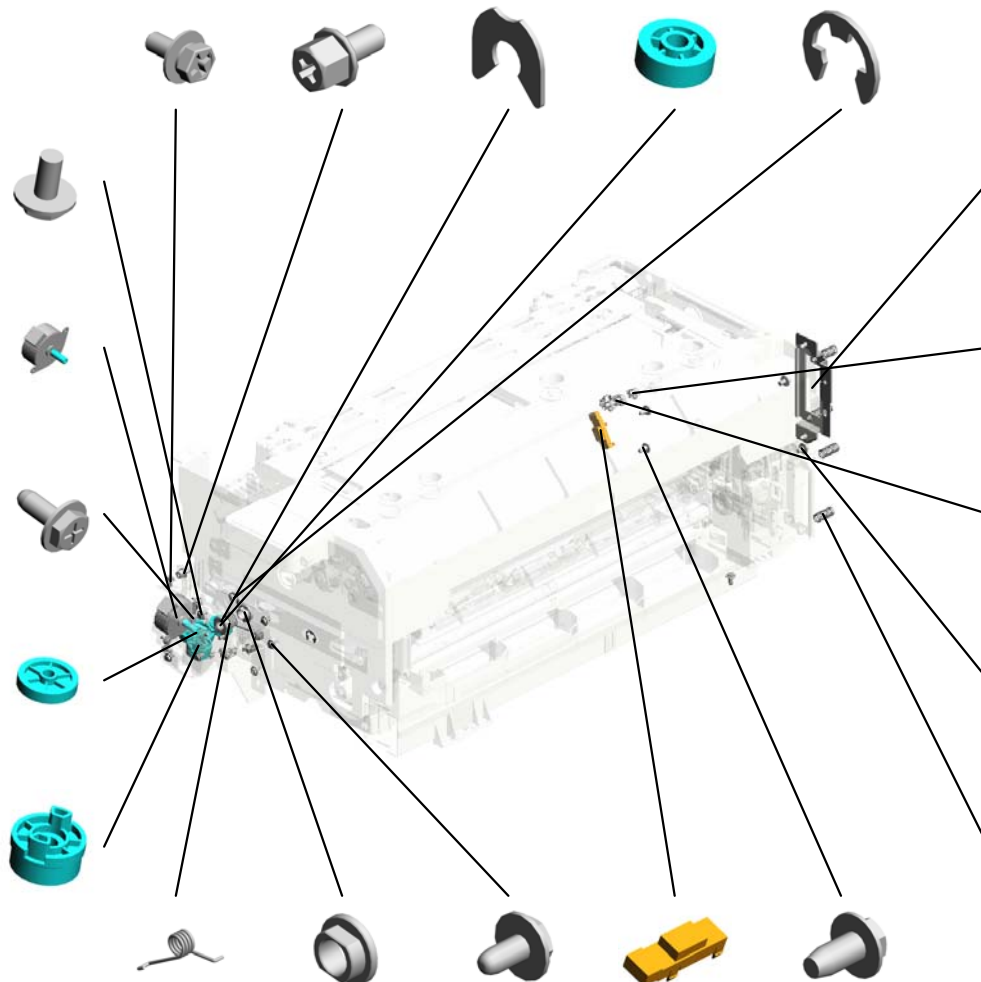
3.03603006N  
 (x11)  
 SCREW - M3X6

84.B2234317  
 STEPPER MOTOR:  
 DC24V 24.3W

6.04543008Q  
 (x2)  
 TAPPING SCREW:  
 3X8

61.AB011524  
 GEAR - 36Z

62.AB011526  
 GEAR - 24Z



133.D0744350  
 BRACKET:DRAWER:  
 FUSING SECTION:24

85.B2342390  
 FLANGED HEXAGONAL HEAD BOLT:  
 M4X8

24.11050511  
 (x6)  
 HARNESS CLAMP -  
 LWS-0306ZC

28.11050741  
 (x2)  
 CLAMP:LWSM-060  
 6-2.4M

23.09544008N  
 (x2)  
 SCREW - M4X8

38.AA063463  
 (x4)  
 COMPRESSION SPRING:  
 RING:DRAWER

42.AA066397  
 TORSION SPRING:  
 WEB:MECHANICAL  
 DRIVE SECTION

31.53041639  
 (x2)  
 BUSHING - 8MM

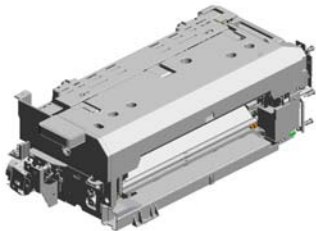
5.04543006Q  
 (x2)  
 TAPPING SCREW -  
 M3X6

77.AW010200  
 PAPER FEED SENSOR:  
 FUSING EXIT

4.04514008N  
 (x5)  
 TAPPING SCREW:  
 4X8

U012  
FUSING:(C7200/C7210)

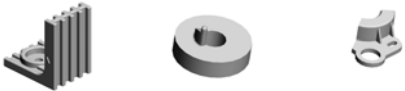
140.D0744371 GRIP:SLIDER:FUSI  
NG  
135.D0744352 JOINT:GEAR:WEB:  
DRIVE  
136.D0744353 COVER:GEAR:JOI  
NT



137.D0744354  
GEAR:SLOW DOW  
N:WORM GEAR



138.D0744356  
BRACKET:LEVER:  
WEB:DRIVE SUB-U  
NIT



134.D0744351  
(x4)  
STEPPED SCREW:  
DIA5.4DIA:3.5:M  
3



144.D0744399  
DUCT:PRESSURE:  
CONNECTING:B



143.D0744398  
DUCT:PRESSURE:  
CONNECTING:A

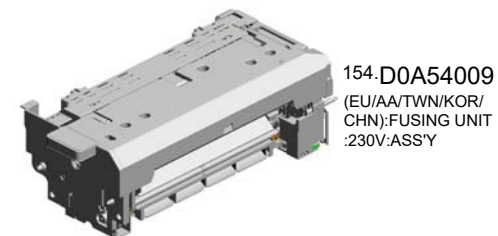


139.D0744364 BRACKET:WEB:CL  
EANING  
207.GW020022 PHOTOINTERRUP  
TOR:LG2A24BL1



U012\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y

2.03603005P (x2) SCREW:M3X5  
16.07413506 BALL BEARING - 6 X12X4 MM  
3.03603006N (x89) SCREW - M3X6  
11.07200060E (x6) RETAINING RING - M6  
17.07413706 (x2) BALL BEARING - 6 X10X3



154.D0A54009  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y

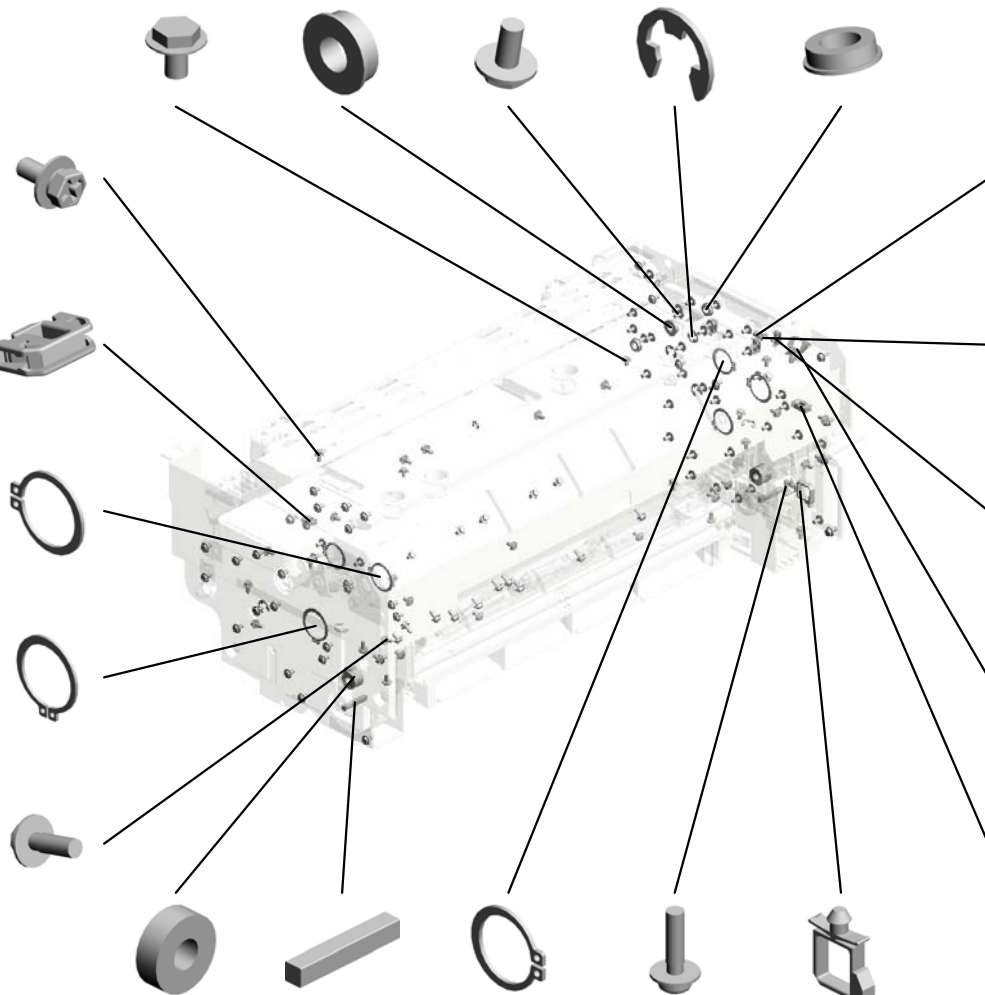
18.08046123 (x35) HEXAGONAL BOLT :W/WASHER:M3X8

25.11050692 CLAMP:LES-0503

13.07250220E (x2) RETAINING RING - M22

14.07250250E RETAINING RING C - M25

21.09543010N SCREW:POLISHED ROUND/SPRING:M 3X10



8.07074080N BUSHING:DIA4X8

18.08046123 (x5) HEXAGONAL BOLT :W/WASHER:M3X8

9.07200030E (x3) RETAINING RING - M3

1.03530040N (x 2) SCREW - M3X4  
3.03603006N (x 6) SCREW - M3X6

26.11050713 (x3) CLAMP:LWSM-030 6H GRAY

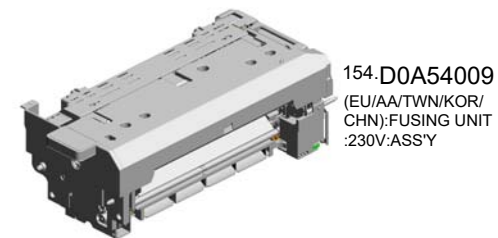
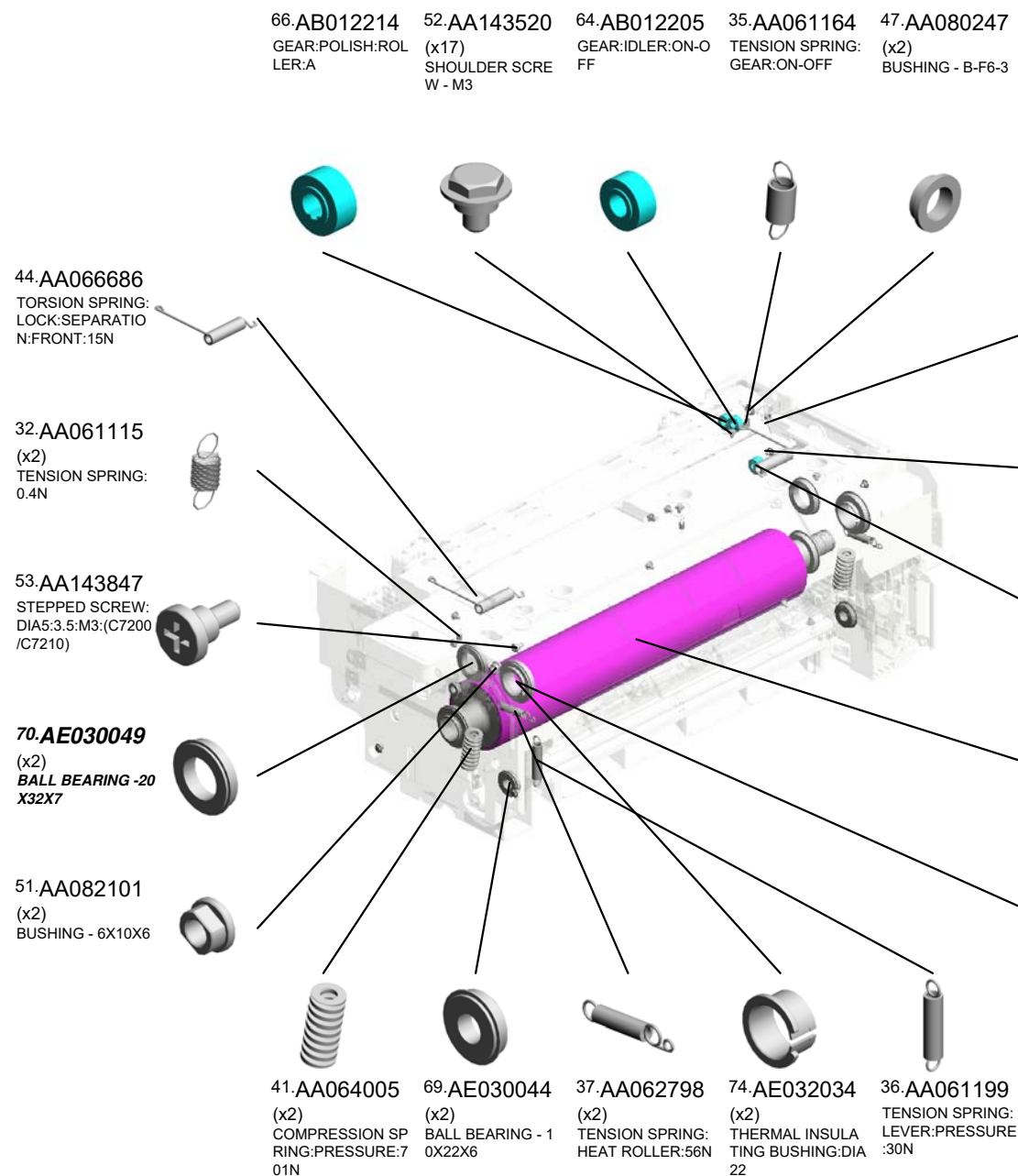
10.07200040E (x16) RETAINING RING - M4  
11.07200060E (x 2) RETAINING RING - M6  
21.09543010N (x 2) SCREW:POLISHED ROUND/SPRING:M 3X10

29.11050744 (x2) CLAMP:F-LWS-071 1

27.11050723 CLAMPS:WES-050 7

15.07403906 (x4) BALL BEARING - 6 X15X5  
20.09300404A (x2) PARALLEL KEY:4X 4X25  
12.07250200E (x4) RETAINING RING C - M20  
22.09543012N SCREW - M3X12  
30.11050763 CLAMP:LWS-1211A

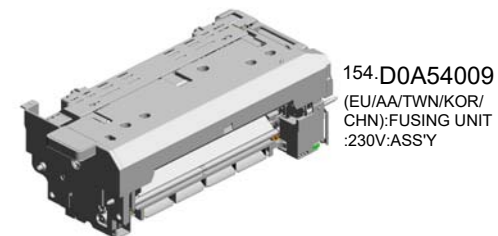
U012\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U012\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y

77.AW010200 (x2) PAPER FEED SENSOR:FUSING EXIT  
79.AW110052 (x2) THERMOSTAT:211C  
91.BB013052 GEAR:JOINT:PRESSURE:ASS'Y  
87.BB013028 GEAR:IDLER:35Z:ASS'Y  
90.BB013051 GEAR:IDLER:31Z:ASS'Y



154.D0A54009  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y

78.AW100195  
THERMISTOR:FS:APPROVAL

92.BB013053  
GEAR:HEAT ROLLER:TURN:19Z

94.BB013055  
GEAR:HEAT ROLLER:TURN

98.D0744009  
(x2) HOLDER:M5

101.D0744062  
BRACKET:THERMISTOR:PRESSURE

89.BB013050  
GEAR:HOT ROLLER:40Z:(C7200/C7210)

95.C2382873  
ADJUSTING SCREW

88.BB013036  
GEAR:IDLER:25Z:ASS'Y

93.BB013054  
GEAR:PRESSURE ROLLER:42Z:ASS'Y:(C7200/C7210)

97.D0144247  
(x2) HOUSING - TEMPERATURE SENSOR

80.AW110122  
THERMOSTAT:225C:250V/17A

102.D0744063  
HOUSING:THERMOSTAT:ASS'Y

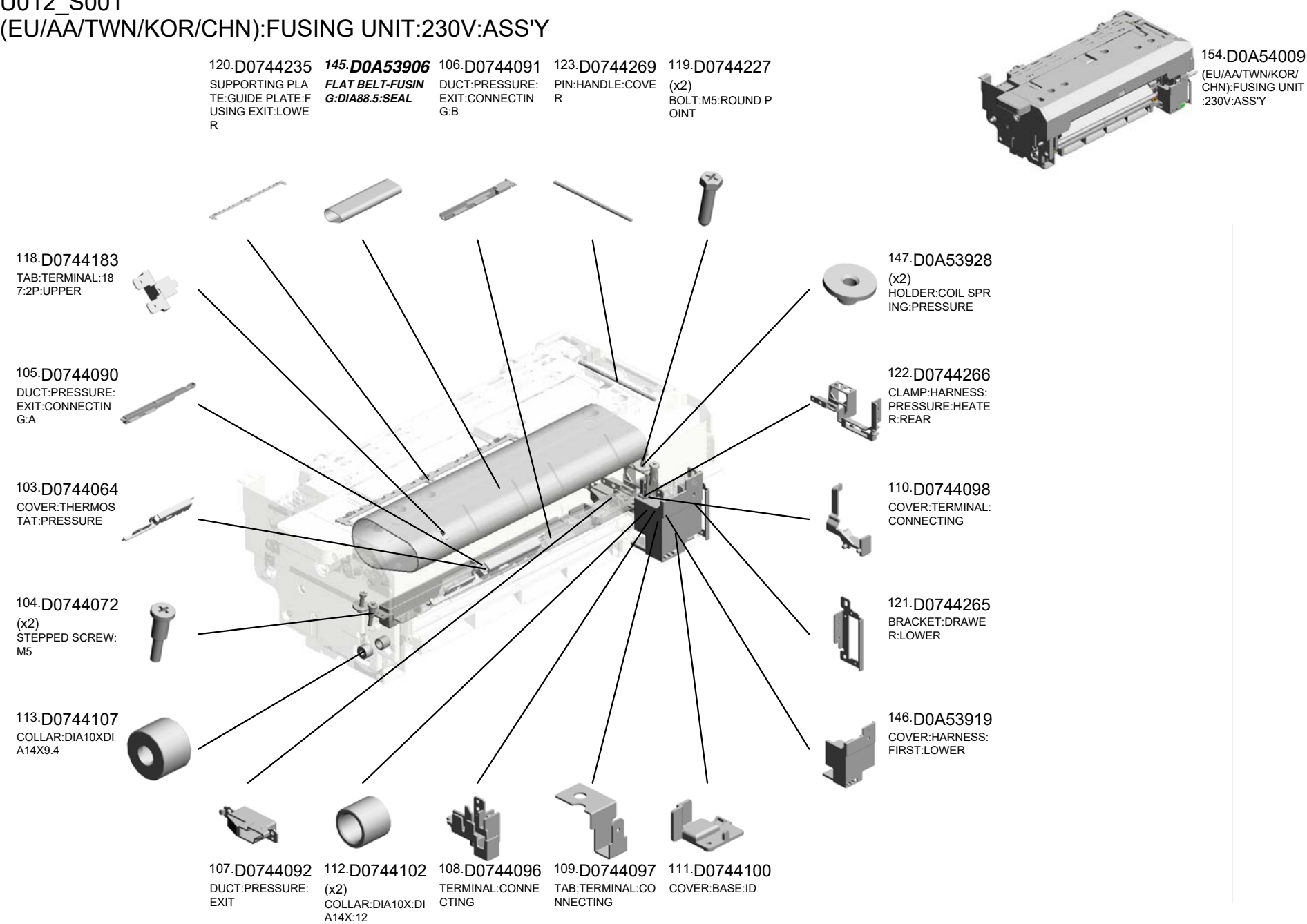
81.AX450069  
(EU/AA/TWN/KOR/CHN):HEATER:HEAT ROLLER:227V:1100WX3

99.D0744016  
LEVER:WEB:ASS'Y

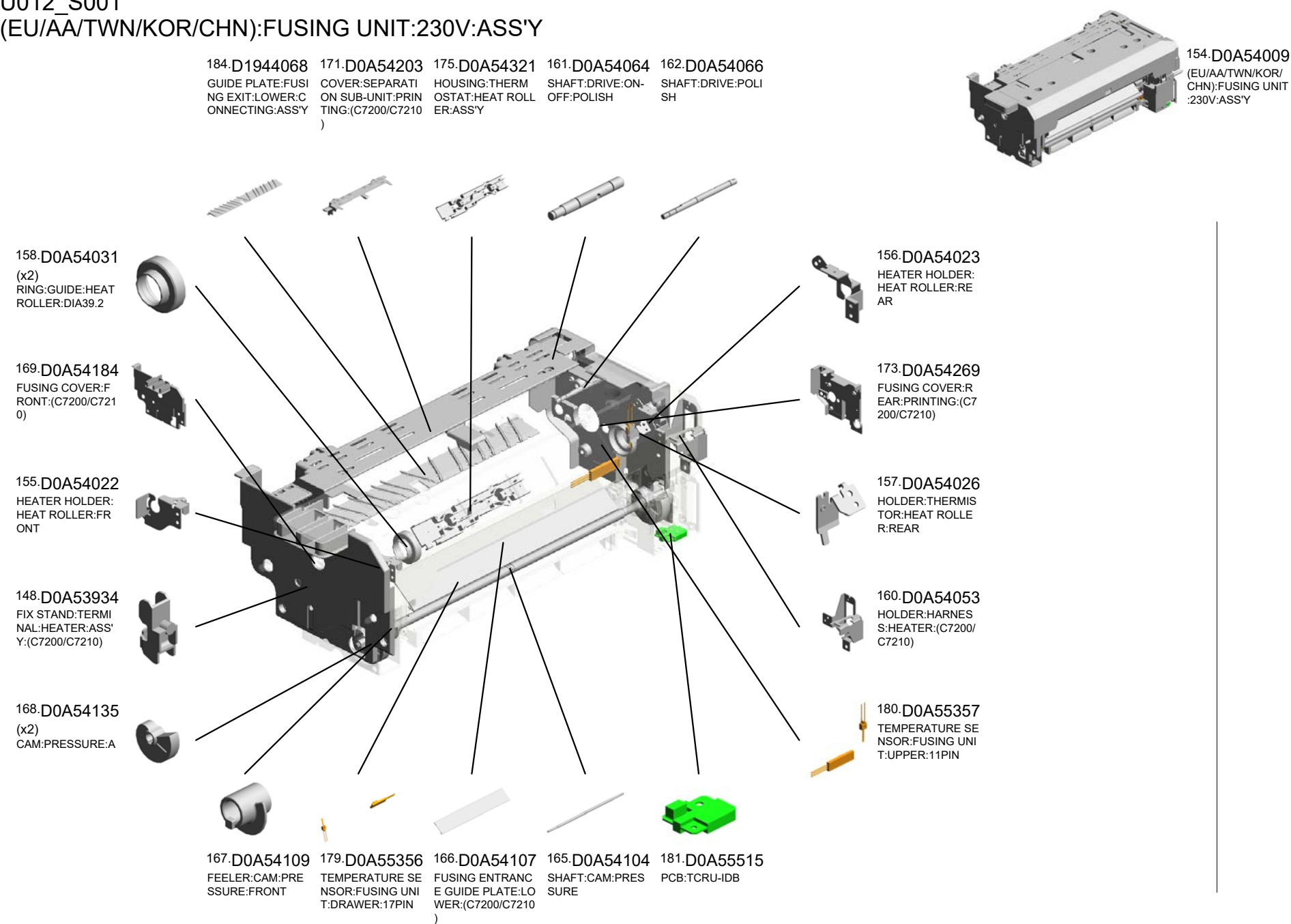
100.D0744061  
CLAMP:HARNES:PRESSURE



U012\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y



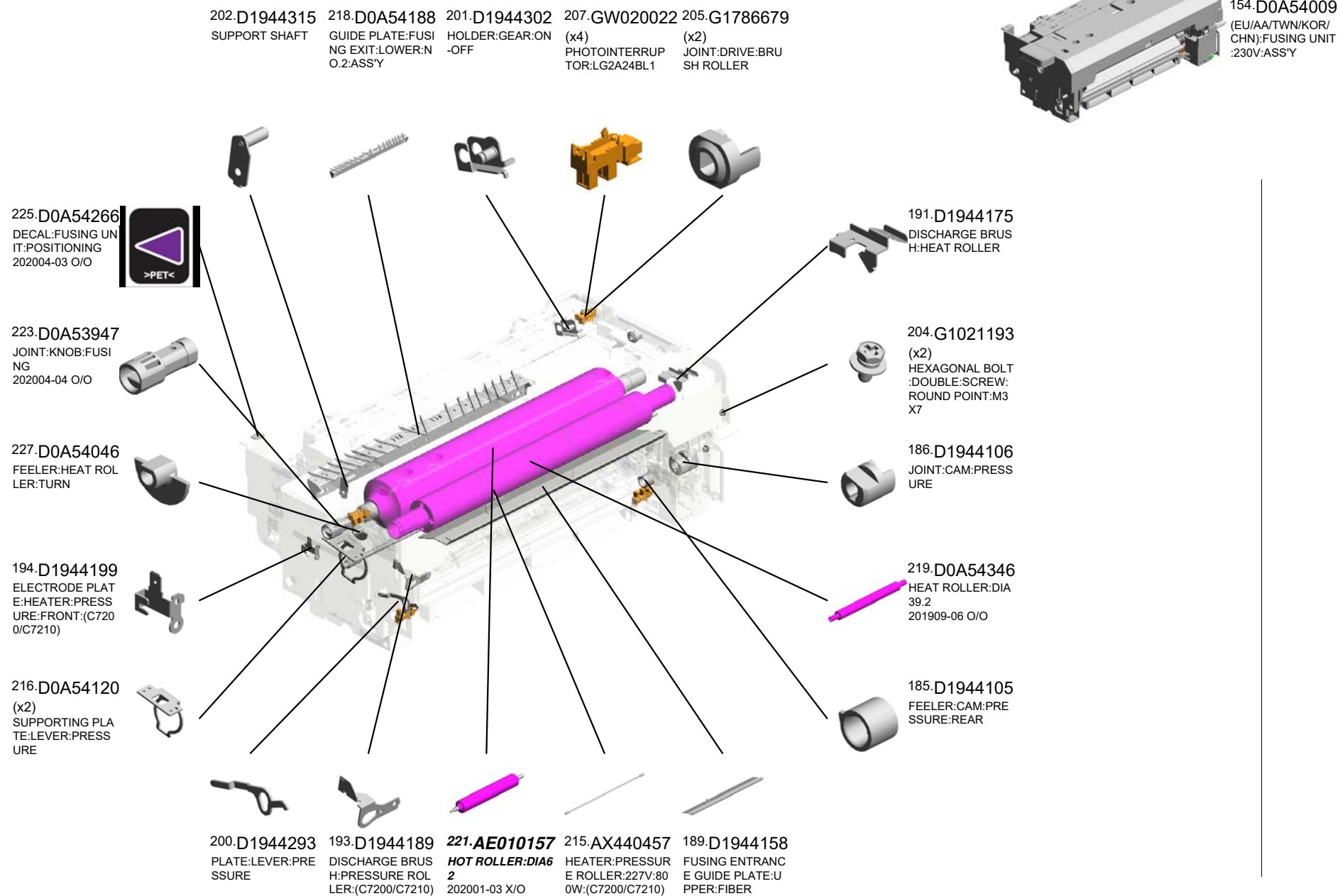
U012\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U012\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U012\_S001\_S001  
FUSING COVER:UPPER:SUB-ASS'Y:(C7200/C7210)

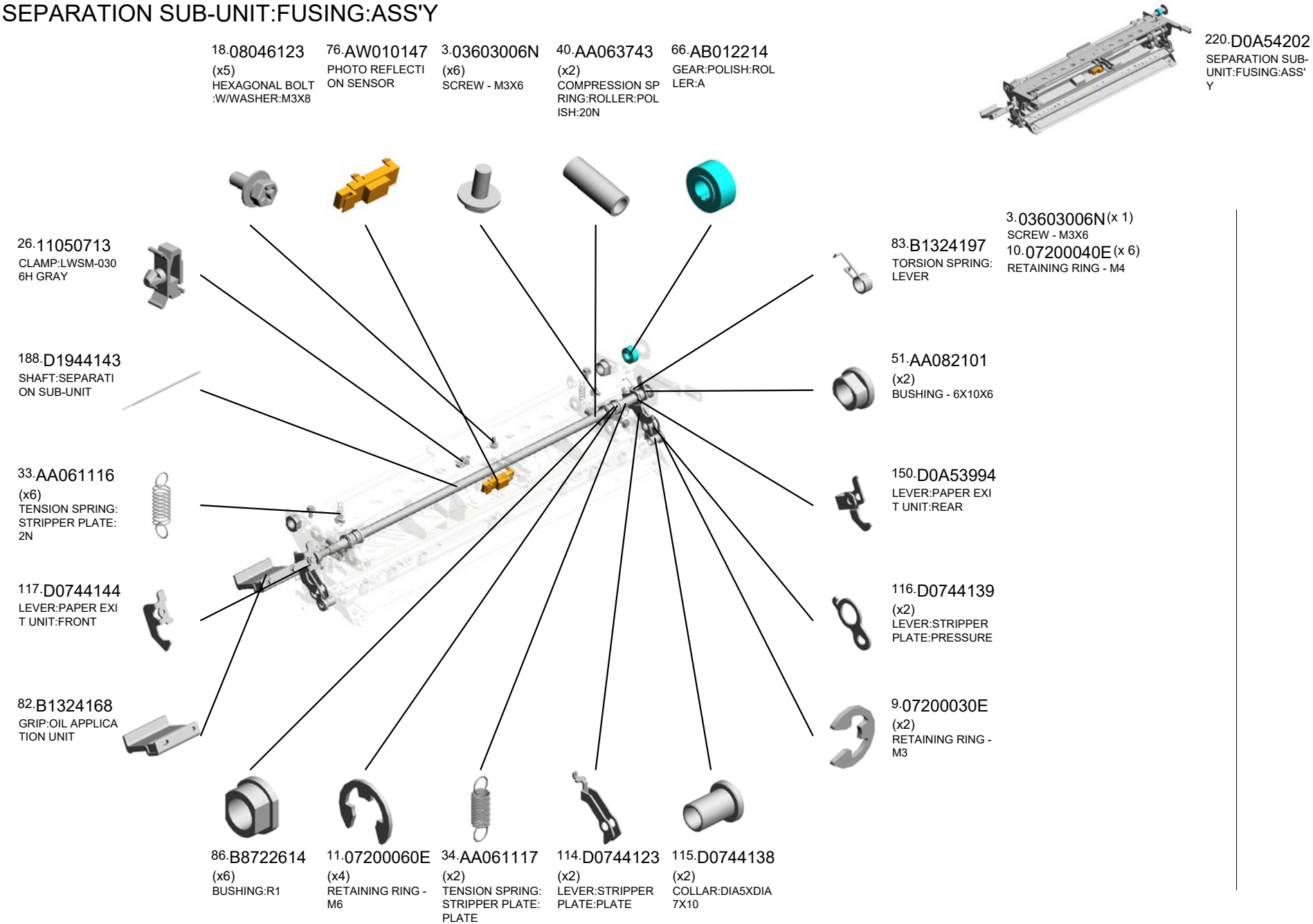
224.D0A54265  
DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING  
202004-05 O/O



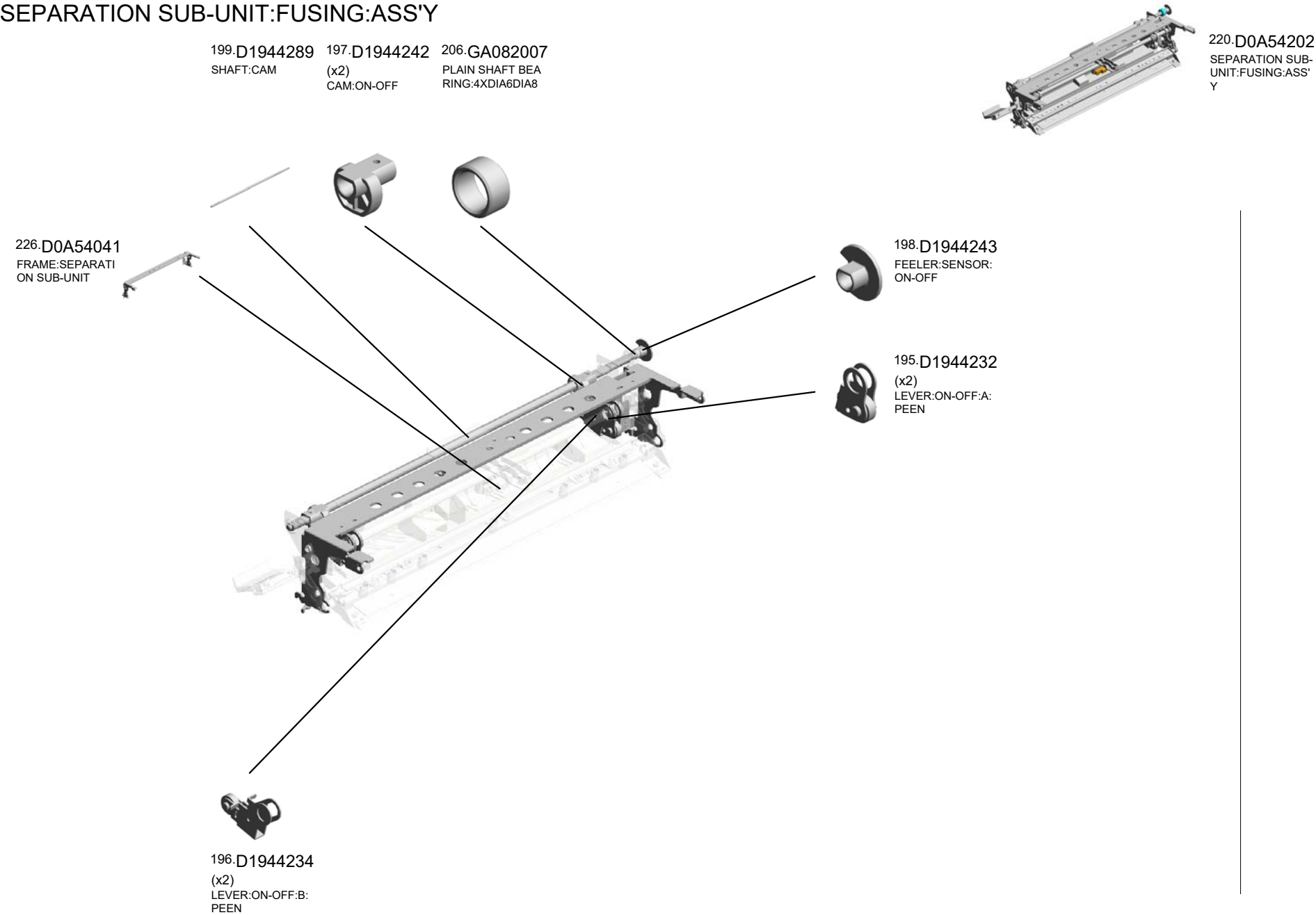
170.D0A54190  
FUSING COVER:UPPER:SUB-ASS'Y:(C7200/C7210)

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U012\_S001\_S002  
SEPARATION SUB-UNIT:FUSING:ASS'Y



U012\_S001\_S002  
SEPARATION SUB-UNIT:FUSING:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

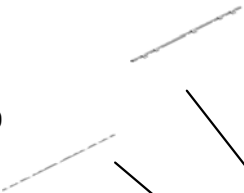
U012\_S001\_S002\_S001  
SERVICE PARTS:STRIPPER PLATE:ASS'Y

159.D0A54045  
GUIDE PLATE:UPP  
ER:STRIPPER PLA  
TE



210.D0A54208  
SERVICE PARTS:S  
TRIPPER PLATE:A  
SS'Y

176.D0A54330  
SHEET:GUIDE PLA  
TE:STRIPPER PLA  
TE



52.AA143520  
(x2)  
SHOULDER SCRE  
W - M3

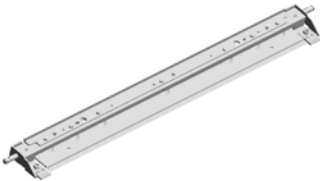


18.08046123  
HEXAGONAL BOLT  
:W/WASHER:M3X8

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U012\_S001\_S002\_S001\_S001  
STRIPPER PLATE:ASS'Y

204.G1021193  
(x2)  
HEXAGONAL BOLT  
:DOUBLE:SCREW:  
ROUND POINT:M3  
X7



172.D0A54209  
STRIPPER PLATE:  
ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U012\_S001\_S002\_S002  
GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y

152.D0A53997  
(x24)  
GUIDE:FUSING EXI  
T:UPPER:2

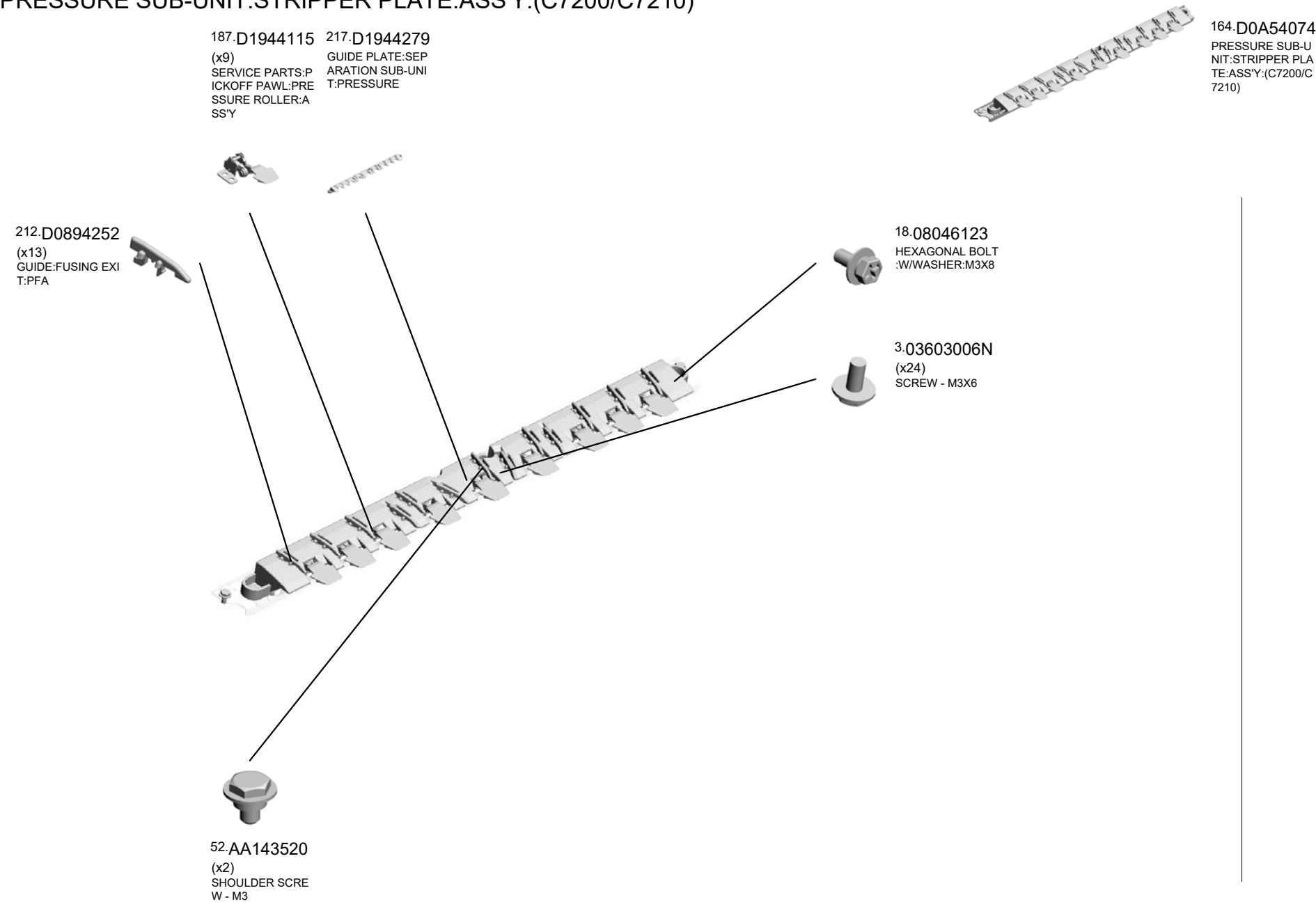
163.D0A54067  
GUIDE PLATE:FUSI  
NG EXIT:UPPER  
202005-02

174.D0A54316  
(x14)  
GUIDE:FUSING EXI  
T:UPPER

228.D0A54224  
GUIDE PLATE:FUSI  
NG EXIT:UPPER:A  
SS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U012\_S001\_S003  
PRESSURE SUB-UNIT:STRIPPER PLATE:ASS'Y:(C7200/C7210)

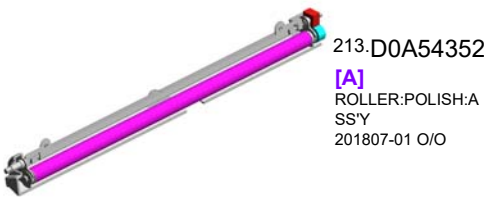


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

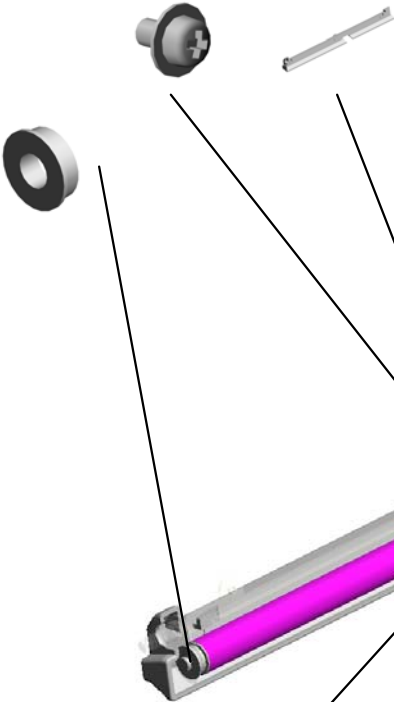


U012\_S002  
ROLLER:POLISH:ASS'Y

211.09543006N 203.D1944325  
SCREW - M3X6 COVER:ROLLER:P  
201805-01 O/O OLISH:PRINTING



16.07413506  
(x2)  
BALL BEARING - 6  
X12X4 MM



65.AB012207  
GEAR:POLISH:ROL  
LER:A

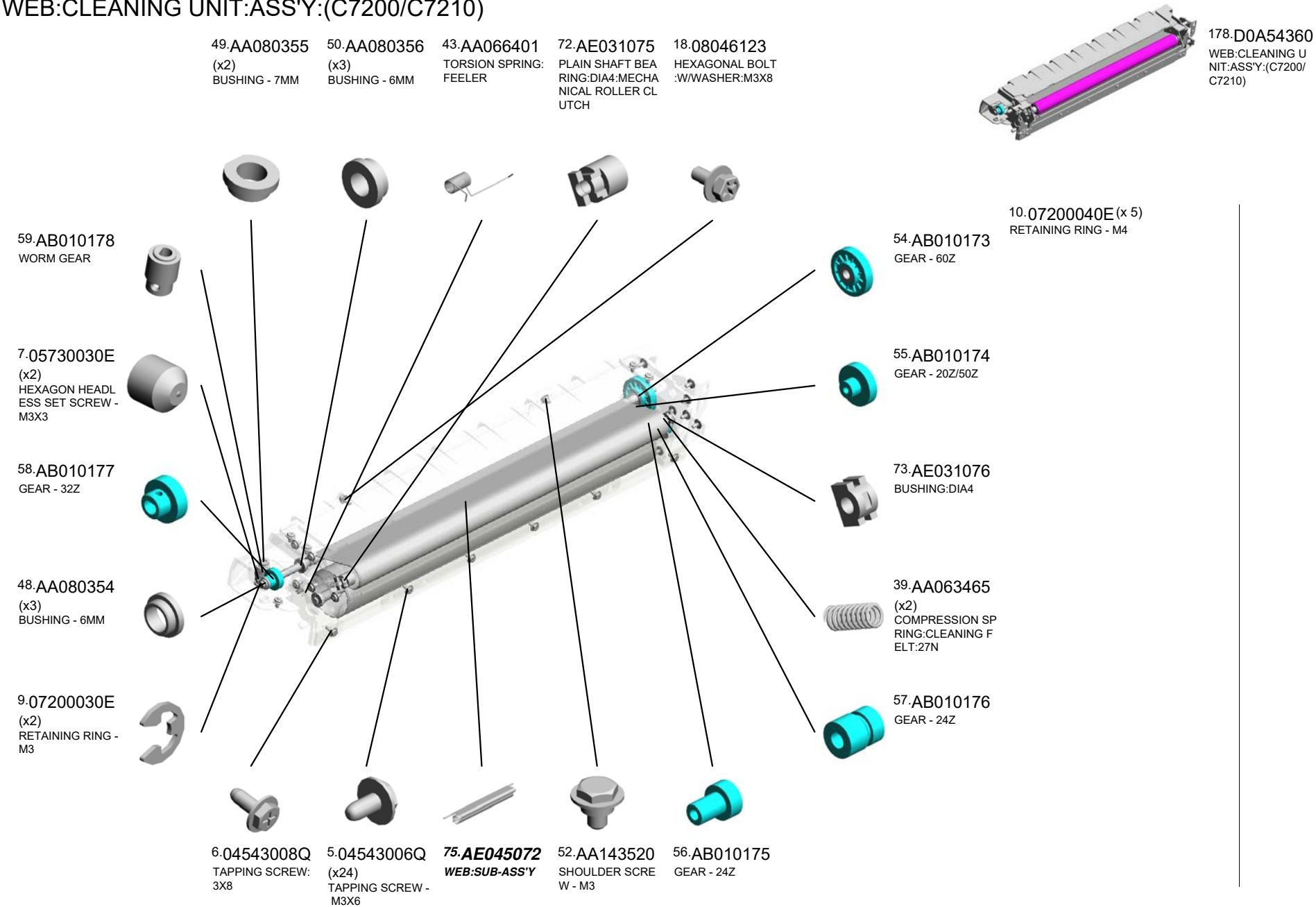
63.AB012203  
GEAR:DRIVE:ROLL  
ER:FUSING:B



149.D0A53990  
ROLLER:POLISH

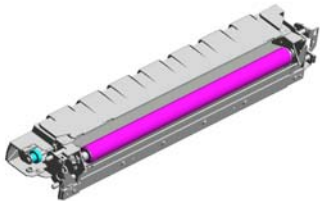
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U012\_S003  
WEB:CLEANING UNIT:ASS'Y:(C7200/C7210)



U012\_S003  
WEB:CLEANING UNIT:ASS'Y:(C7200/C7210)

183.D1794337 124.D0744303 132.D0744333  
RING:WEB:CLEANING FEELER:CLEANING ROLLER:PLATE



178.D0A54360  
WEB:CLEANING UNIT:ASS'Y:(C7200/C7210)

126.D0744308  
BRACKET:FRONT:WEB:(C7200/C7210)

125.D0744304  
SHAFT:WORM GEAR:SUB-ASS'Y

127.D0744309  
BRACKET:FRONT:AUXILIARY:(C7200/C7210)

130.D0744314  
BRACKET:REAR:PIN:(C7200/C7210)

129.D0744311  
BRACKET:REAR:WEB:(C7200/C7210)

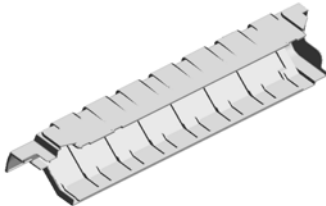
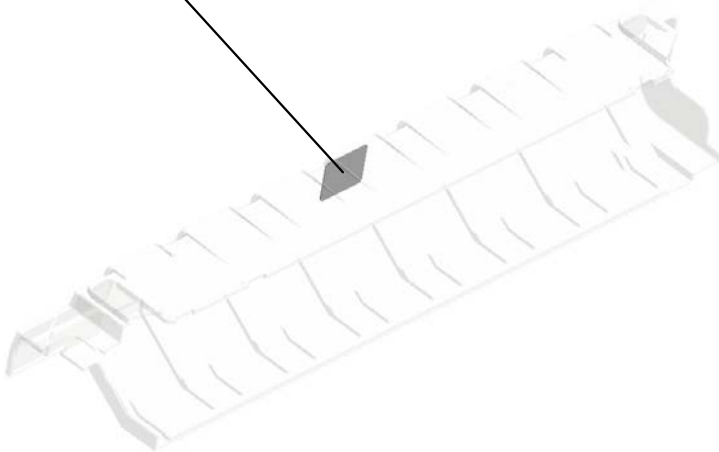
128.D0744310  
BRACKET:REAR:(C7200/C7210)

190.D1944172 182.D1294331 96.D0094388  
BRAKE:WEB FLAT NUT:BRAKE ROLLER CLUTCH

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U012\_S003\_S001  
COVER:WEB:CLEANING FELT

141.D0744380  
DECAL:H-TEMP W  
ARNING:FUSING:  
WEB



131.D0744325  
COVER:WEB:Clea  
ning Felt

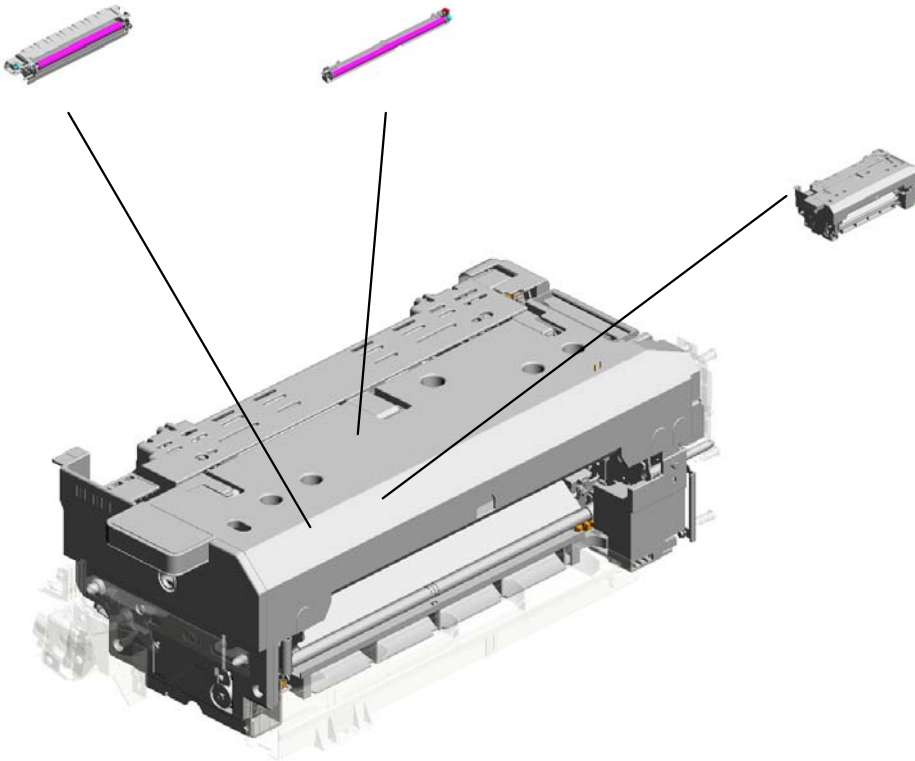
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013.FUSING:(C7200+/C7210+)

U013 S002  
D0A54250  
WEB:CLEANING UNIT:ASS'Y:  
(C7200+/C7210+)

U013 S003  
D0A54352  
ROLLER:POLISH:ASS'Y

U013 S001  
D0A54009  
(EU/AA/TWN/KOR/CHN):FUSI  
NG UNIT:230V:ASS'Y



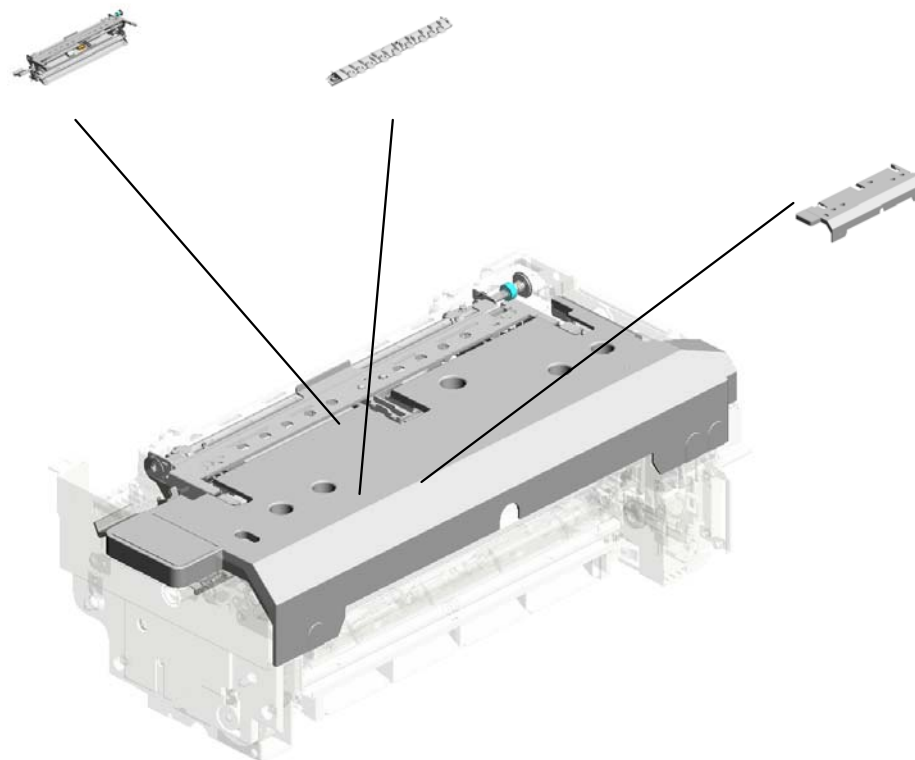
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U013\_S001.(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y

U013 S001 S002  
D0A54202  
SEPARATION SUB-UNIT:FUS  
ING:ASS'Y

U013 S001 S003  
D0A54091  
PRESSURE SUB-UNIT:STRIP  
PER PLATE:ASS'Y:(C7200+/C  
7210+)

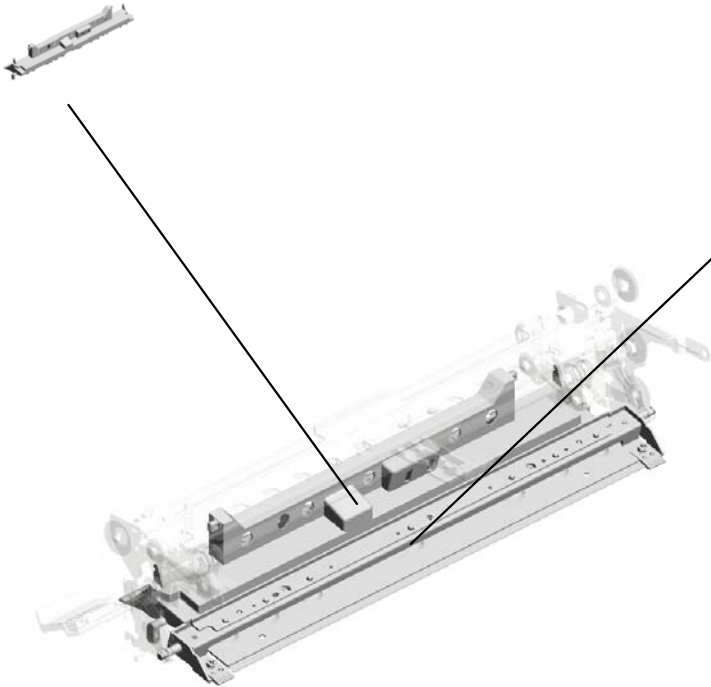
U013 S001 S001  
D0A54252  
FUSING COVER:UPPER:SUB  
-ASS'Y:(C7200+/C7210+)



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001\_S002.SEPARATION SUB-UNIT:FUSING:ASS'Y

U013 S001 S002 S002  
D0A54224  
GUIDE PLATE:FUSING EXIT:  
UPPER:ASS'Y



U013 S001 S002 S001  
D0A54208  
SERVICE PARTS:STRIPPER  
PLATE:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S002.WEB:CLEANING UNIT:ASS'Y:(C7200+/C7210+)

U013 S002 S001  
D0744325  
COVER:WEB:CLEANING FEL  
T

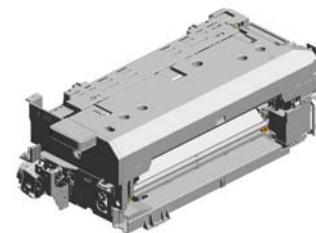
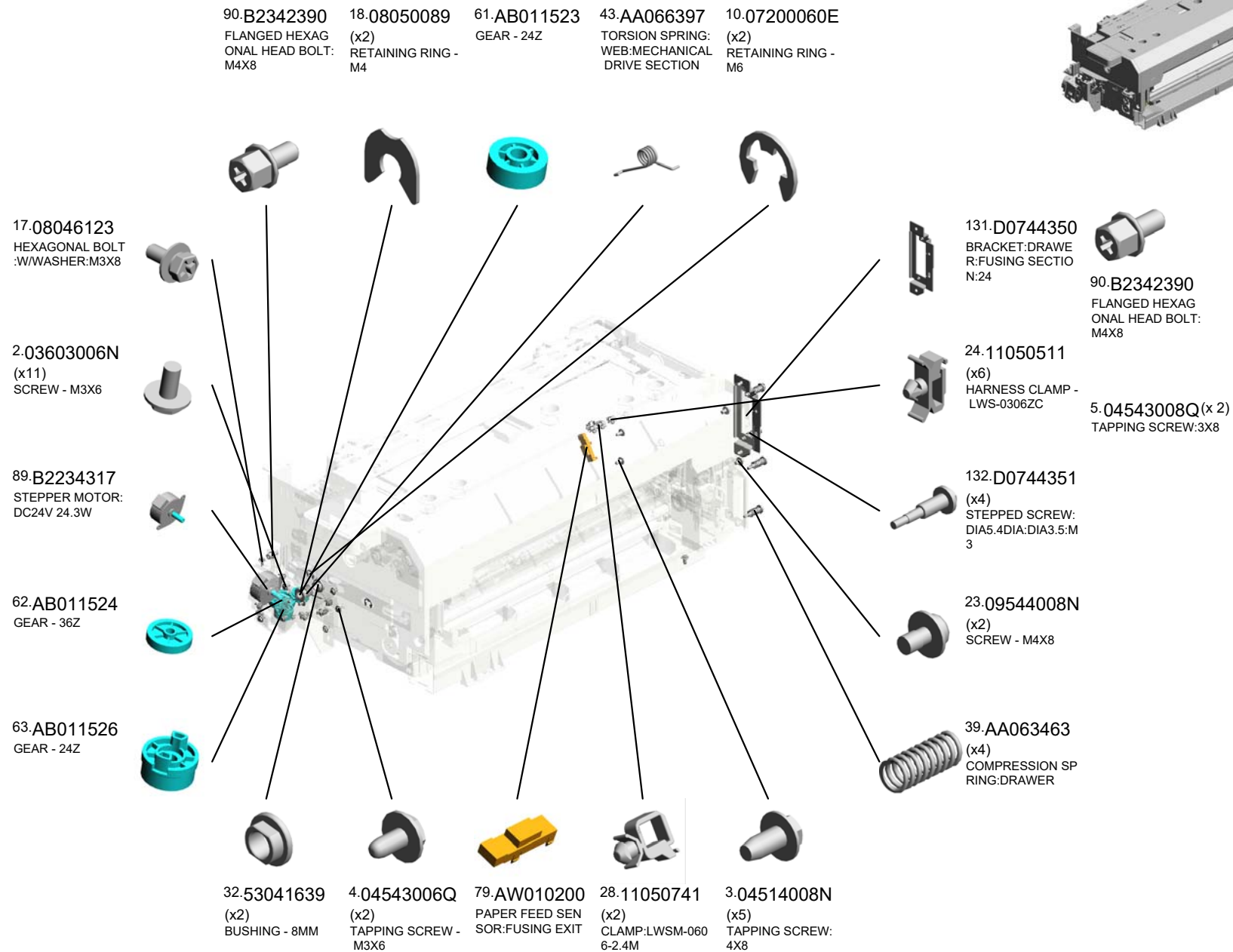


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



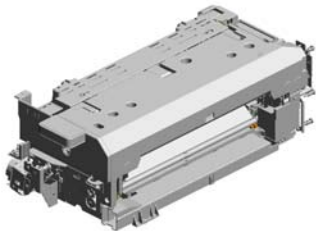
# U013

## FUSING:(C7200+/C7210+)



U013  
FUSING:(C7200+/C7210+)

138.D0744371 133.D0744352 134.D0744353  
GRIP:SLIDER:FUSI JOINT:GEAR:WEB: COVER:GEAR:JOI  
NG DRIVE NT



135.D0744354  
GEAR:SLOW DOWN:WORM GEAR

136.D0744356  
BRACKET:LEVER:WEB:DRIVE SUB-UNIT

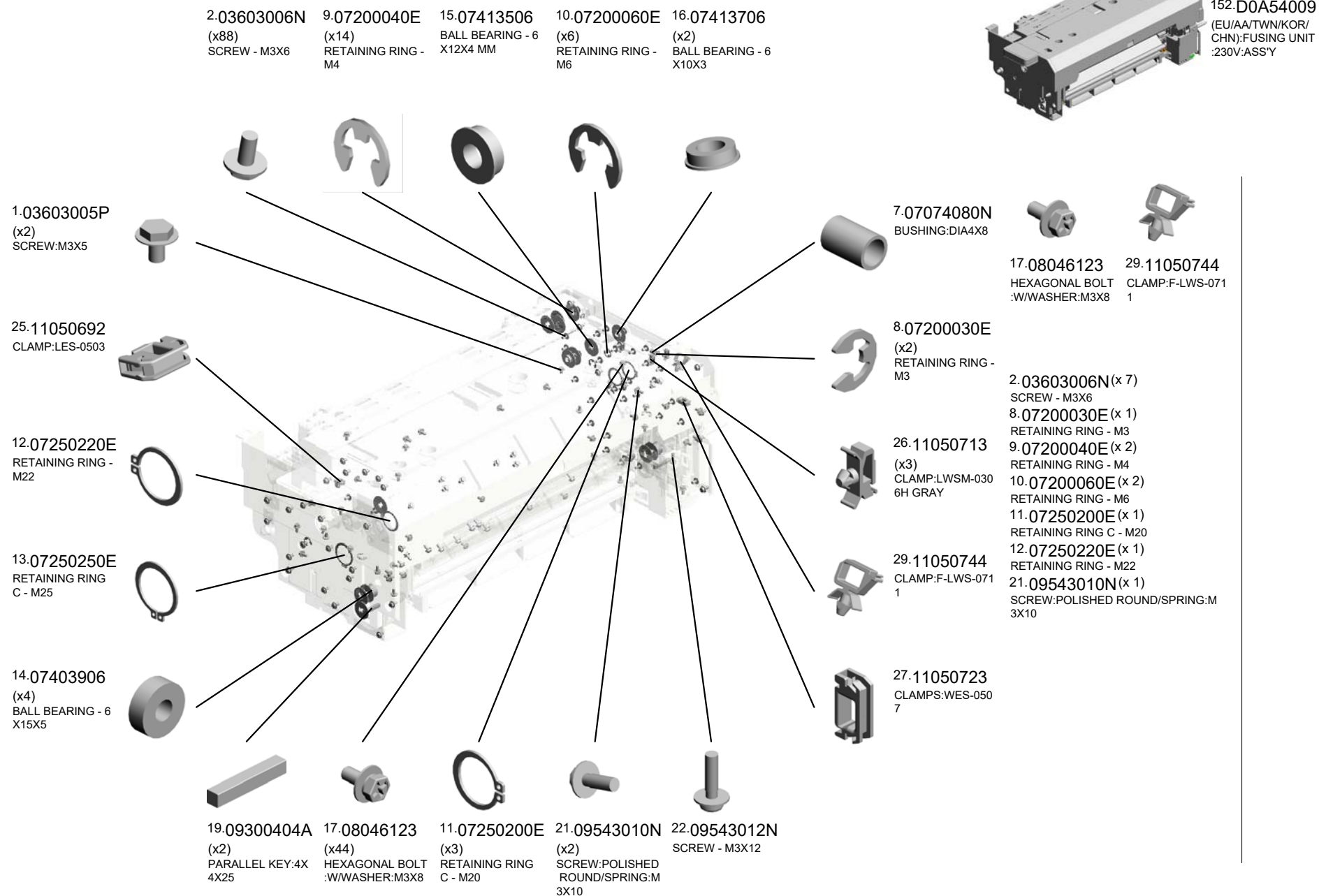
190.D0A54348  
HOLDER:FUSING UNIT:HEATER:(C7200+/C7210+)

142.D0744399  
DUCT:PRESSURE:CONNECTING:B

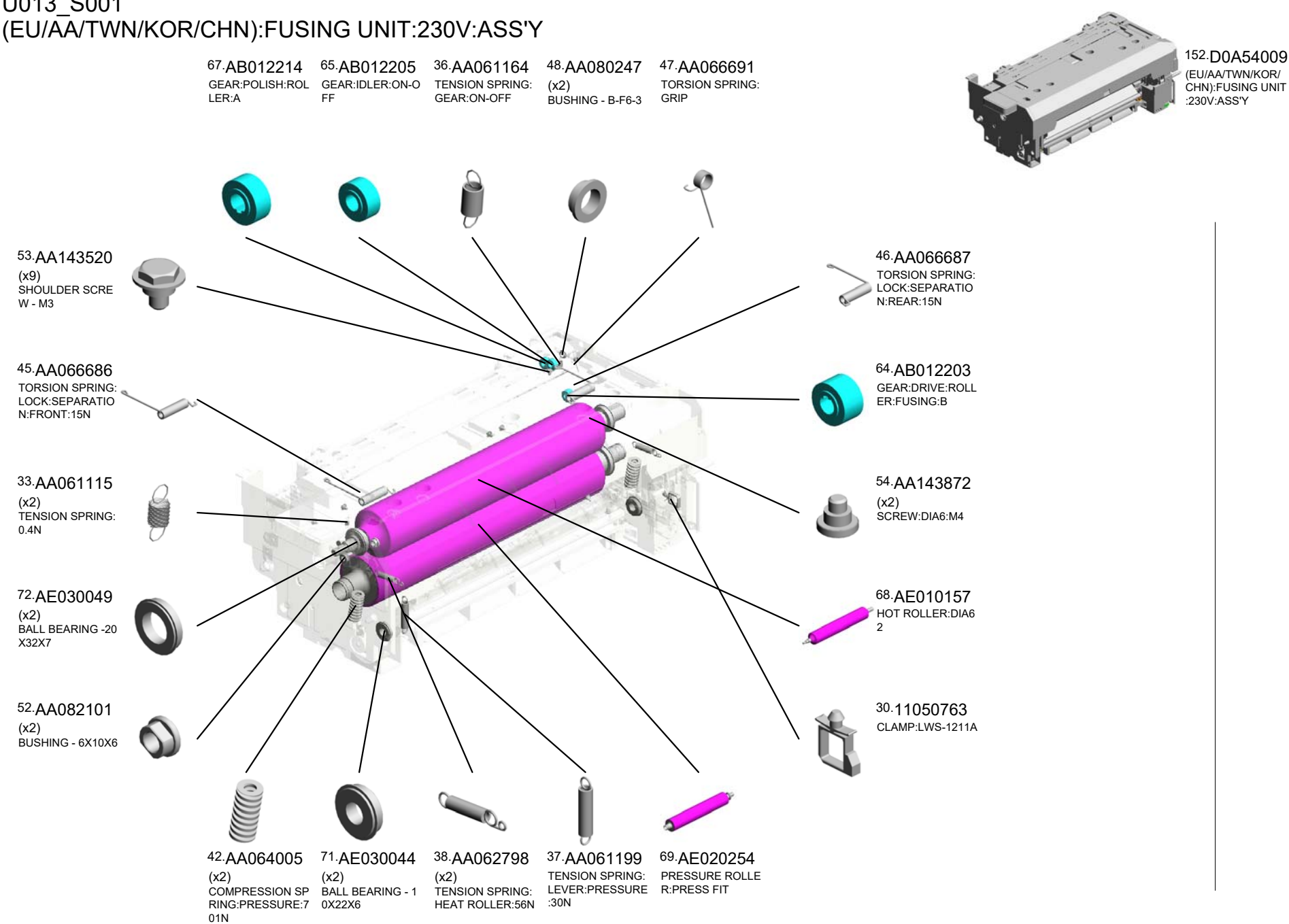
141.D0744398  
DUCT:PRESSURE:CONNECTING:A

137.D0744364 219.GW020022  
BRACKET:WEB:CLEANING PHOTOINTERRUPTOR:LG2A24BL1

U013\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y

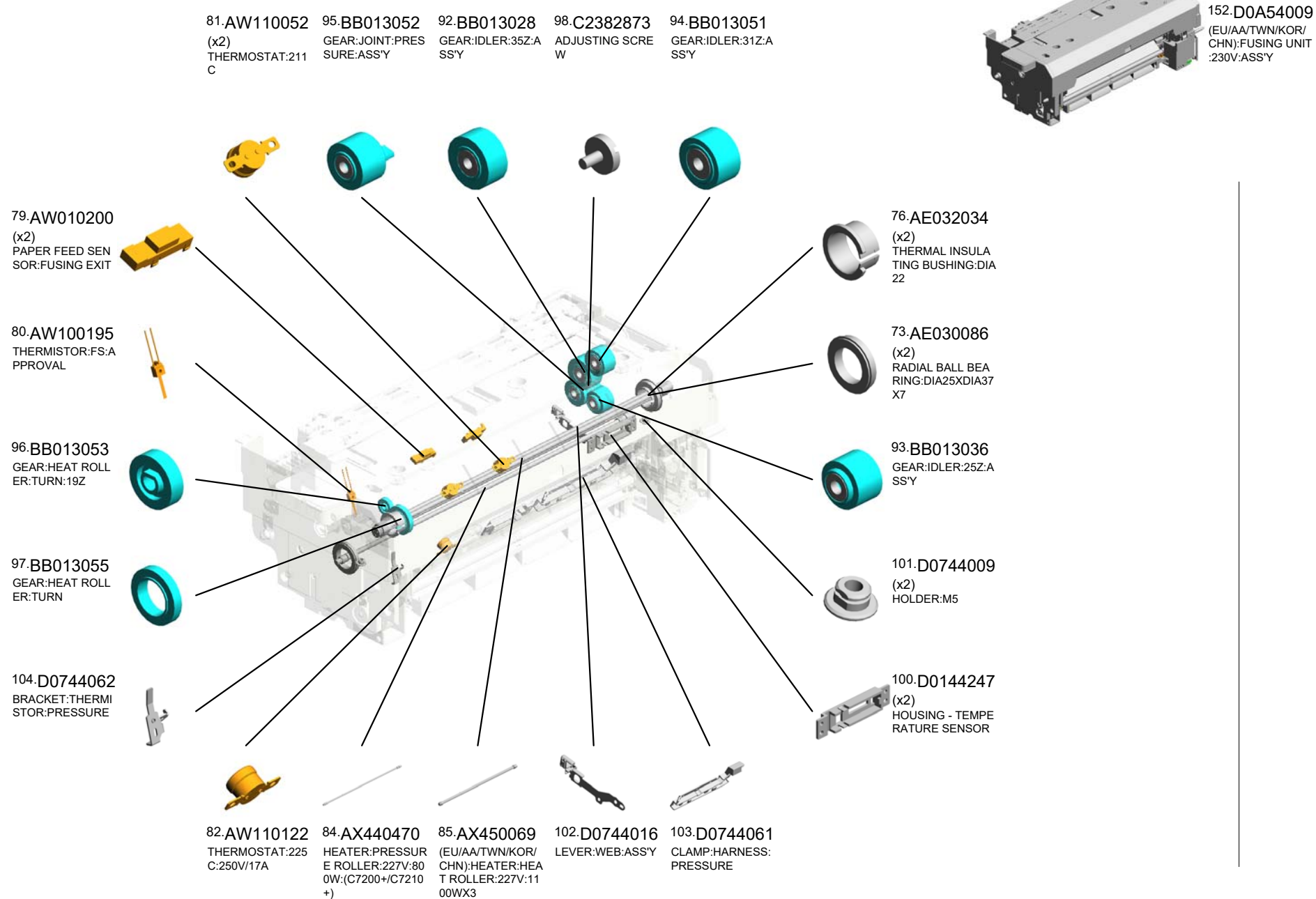


U013\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y



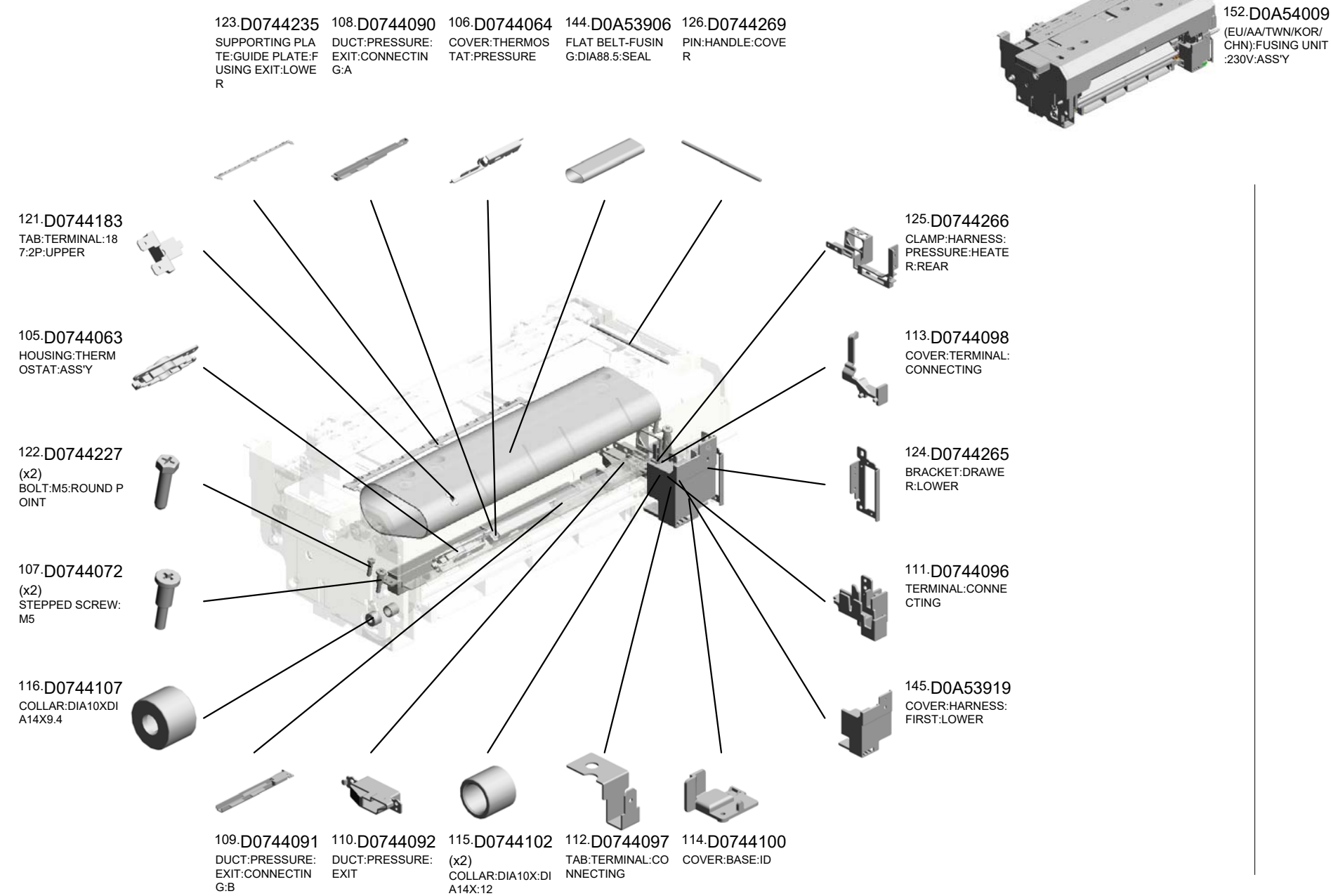
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y



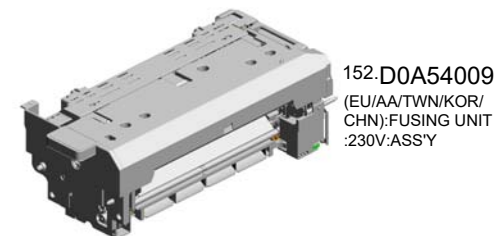


U013\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y



# U013\_S001 (EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y

168.D0A54191 SEPARATION SUB-UNIT:GUIDE PLATE:(C7200+/C7210+)  
 153.D0A54022 HEATER HOLDER:HEAT ROLLER:FRONT  
 166.D0A54188 GUIDE PLATE:FUSING EXIT:LOWER:NO.2:ASS'Y  
 158.D0A54064 SHAFT:DRIVE:ON-OFF:POLISH  
 159.D0A54066 SHAFT:DRIVE:POLISH



152.D0A54009  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y

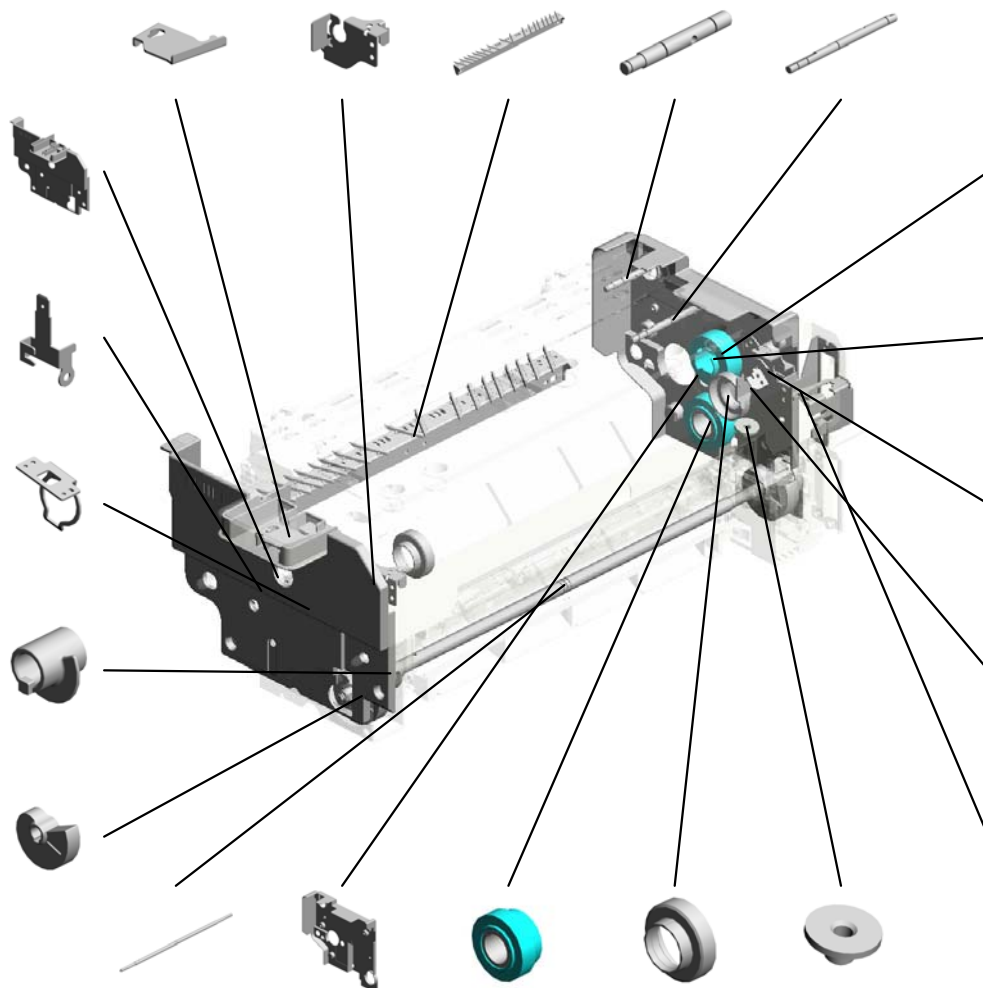
179.D0A54255  
FUSING COVER:FRONT:(C7200+/C7210+)

180.D0A54277  
ELECTRODE PLATE:HEATER:PRESSURE:FRONT:(C7200+/C7210+)

164.D0A54120  
SUPPORTING PLATE:LEVER:PRESSURE

163.D0A54109  
FEELER:CAM:PRESSURE:FRONT

165.D0A54135  
(x2)  
CAM:PRESSURE:A



171.D0A54221  
PLATE:HOT ROLLER:GEAR:(C7200+/C7210+)

174.D0A54243  
GEAR:HOT ROLLER:40Z:(C7200+/C7210+)

154.D0A54023  
HEATER HOLDER:HEAT ROLLER:REAR

155.D0A54026  
HOLDER:THERMISTOR:HEAT ROLLER:REAR

167.D0A54189  
HOLDER:HARNES:HEATER:(C7200+/C7210+)

162.D0A54104  
SHAFT:CAM:PRESSURE

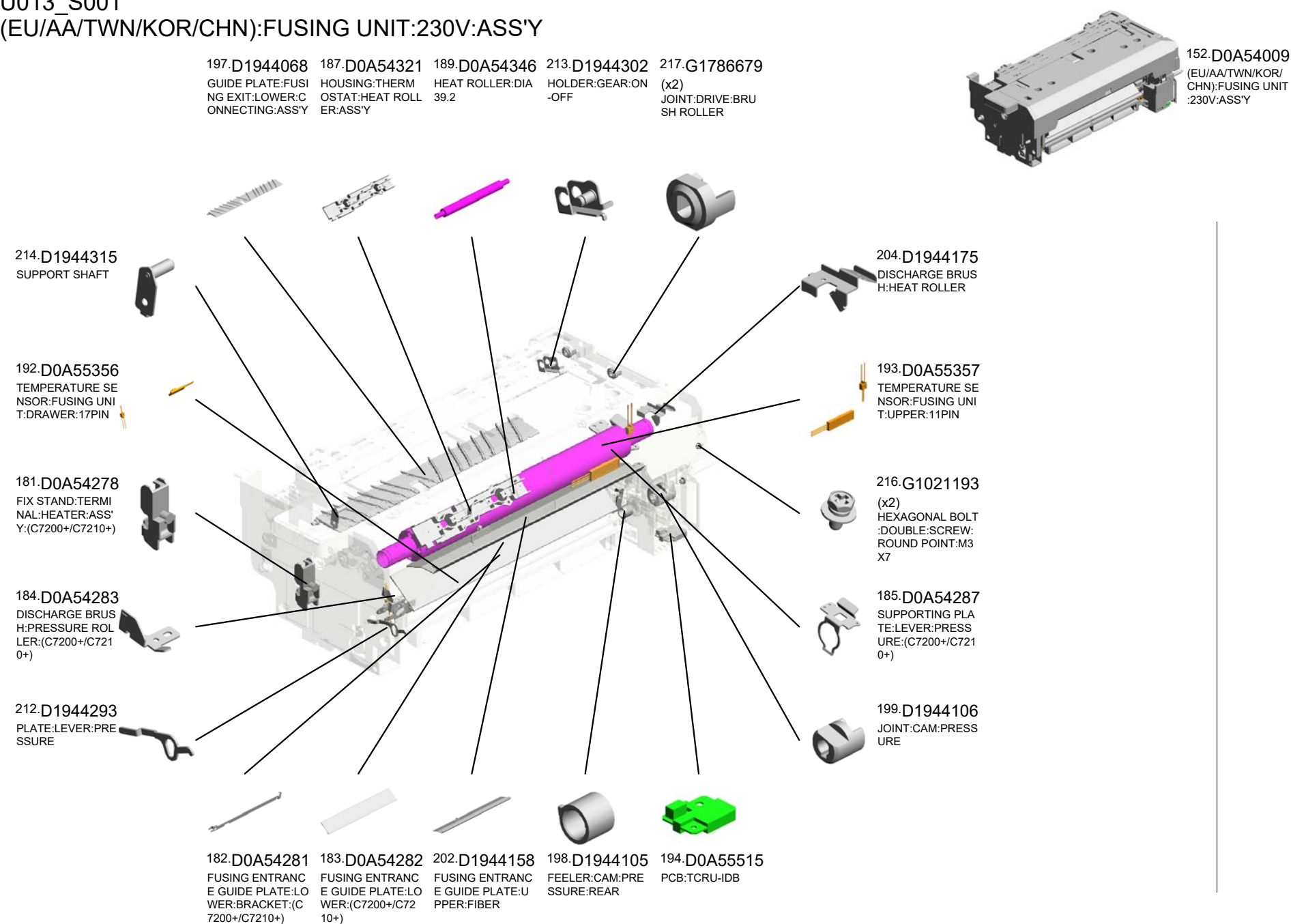
176.D0A54245  
FUSING COVER:REAR:PRINTING:(C7200+/C7210+)

175.D0A54244  
GEAR:PRESSURE ROLLER:42Z:ASS'Y:(C7200+/C7210+)

156.D0A54031  
(x2)  
RING:GUIDE:HEAT ROLLER:DIA39.2

146.D0A53928  
(x2)  
HOLDER:COIL SPRING:PRESSURE

U013\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y

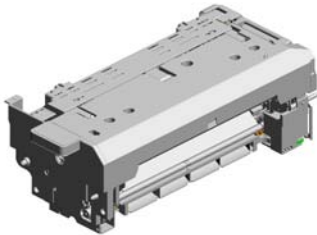


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U013\_S001  
(EU/AA/TWN/KOR/CHN):FUSING UNIT:230V:ASS'Y

223.D0A54266  
DECAL:FUSING UN  
IT:POSITIONING  
202004-03 O/O

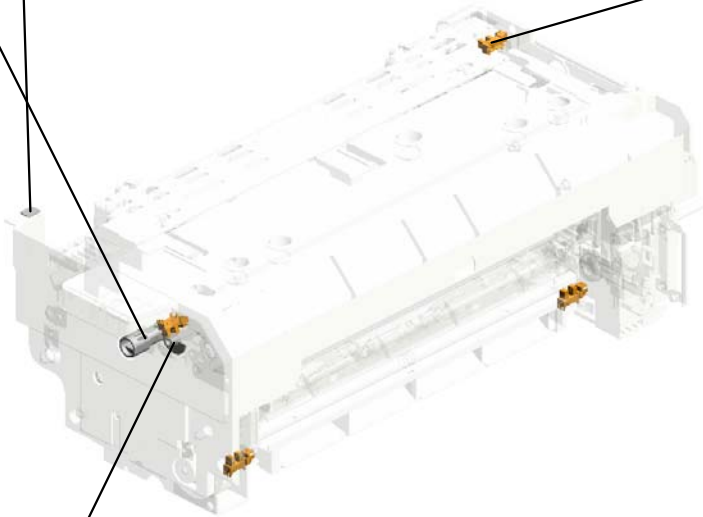


152.D0A54009  
(EU/AA/TWN/KOR/  
CHN):FUSING UNIT  
:230V:ASS'Y

221.D0A53947  
JOINT:KNOB:FUSI  
NG  
202004-04 O/O



219.GW020022  
(x4)  
PHOTOINTERRUP  
TOR:LG2A24BL1

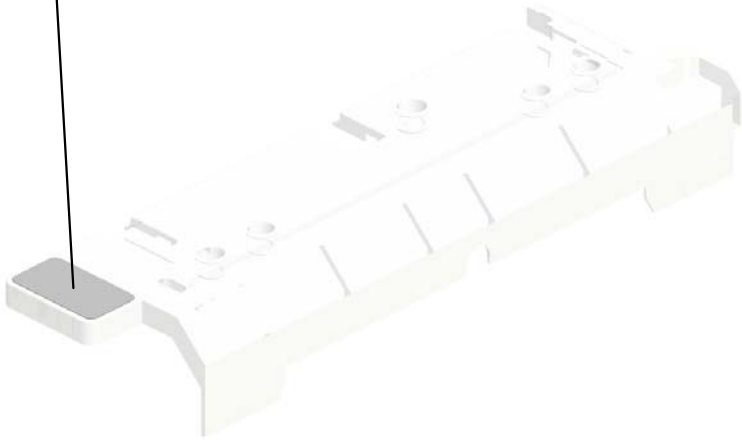


225.D0A54046  
FEELER:HEAT ROL  
LER:TURN

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001\_S001  
FUSING COVER:UPPER:SUB-ASS'Y:(C7200+/C7210+)

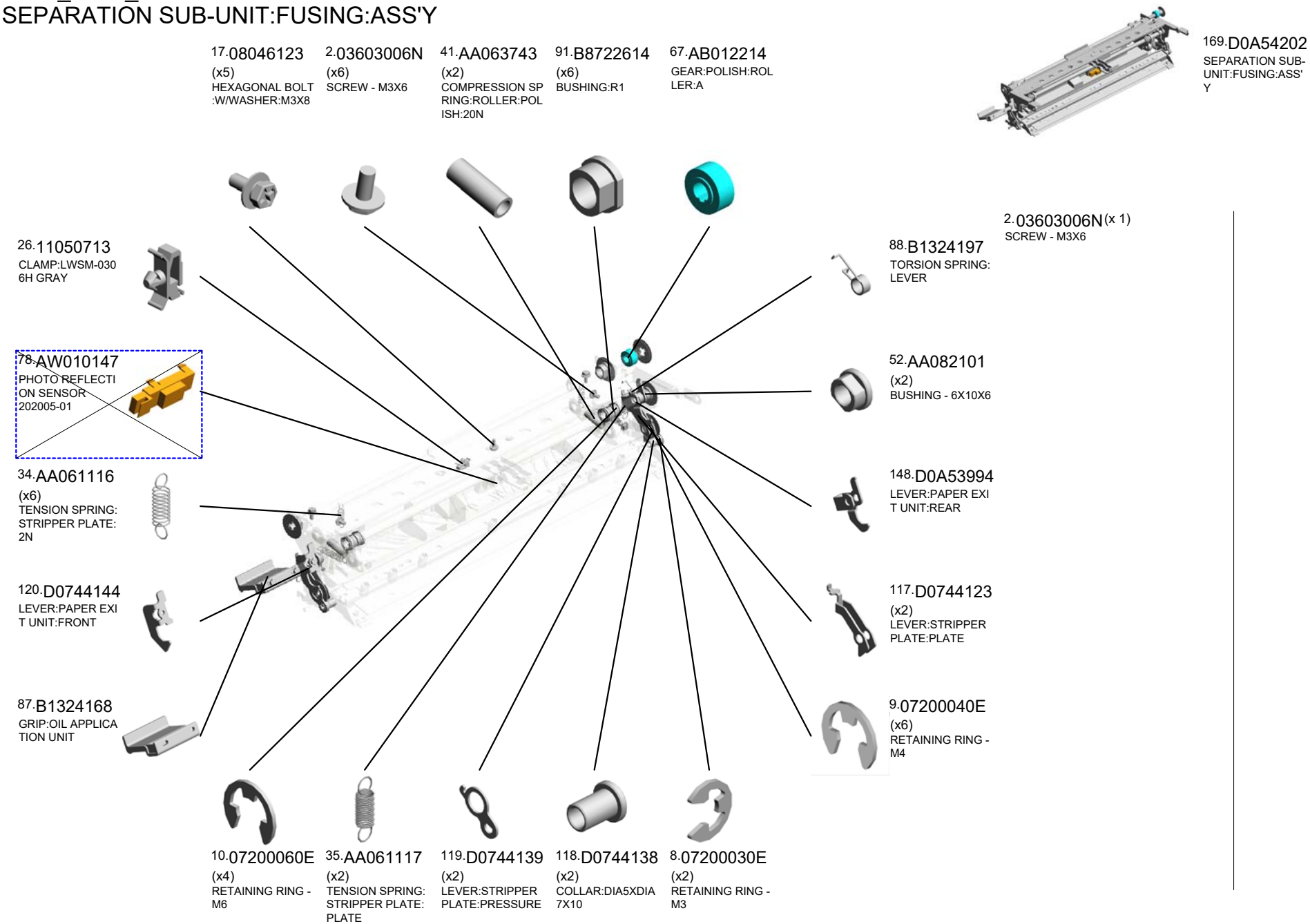
222.D0A54265  
DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING  
202004-05 O/O



178.D0A54252  
FUSING COVER:UPPER:SUB-ASS'Y:(C7200+/C7210+)

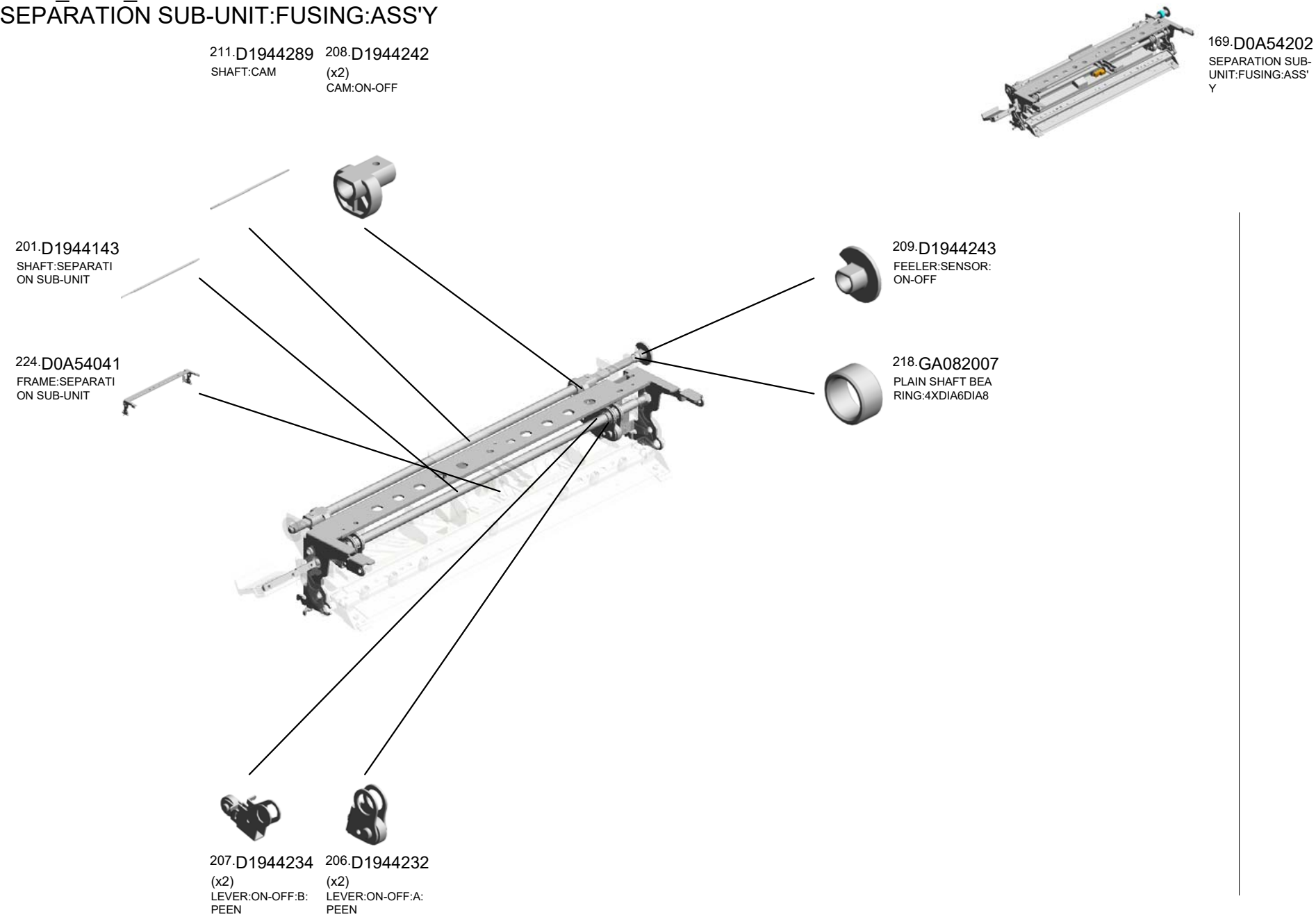
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001\_S002  
SEPARATION SUB-UNIT:FUSING:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001\_S002  
SEPARATION SUB-UNIT:FUSING:ASS'Y



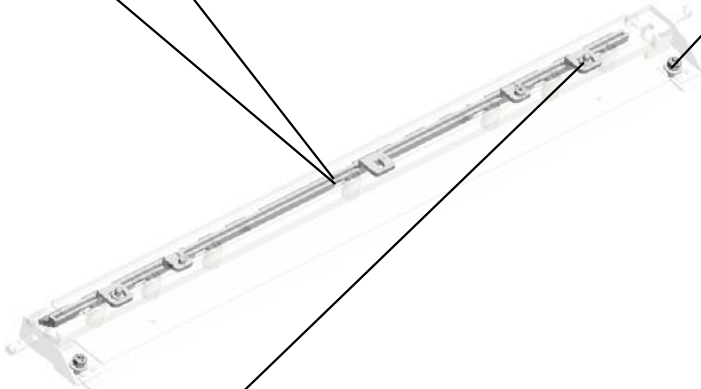
U013\_S001\_S002\_S001  
SERVICE PARTS:STRIPPER PLATE:ASS'Y

157.D0A54045  
GUIDE PLATE:UPP  
ER:STRIPPER PLA  
TE



170.D0A54208  
SERVICE PARTS:S  
TRIPPER PLATE:A  
SS'Y

188.D0A54330  
SHEET:GUIDE PLA  
TE:STRIPPER PLA  
TE



216.G1021193  
(x2)  
HEXAGONAL BOLT  
:DOUBLE:SCREW:  
ROUND POINT:M3  
X7



17.08046123  
HEXAGONAL BOLT  
:W/WASHER:M3X8



53.AA143520  
(x2)  
SHOULDER SCRE  
W - M3

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001\_S002\_S002  
GUIDE PLATE:FUSING EXIT:UPPER:ASS'Y

150.D0A53997  
(x24)  
GUIDE:FUSING EXI  
T:UPPER:2

160.D0A54067  
GUIDE PLATE:FUSI  
NG EXIT:UPPER  
202005-02

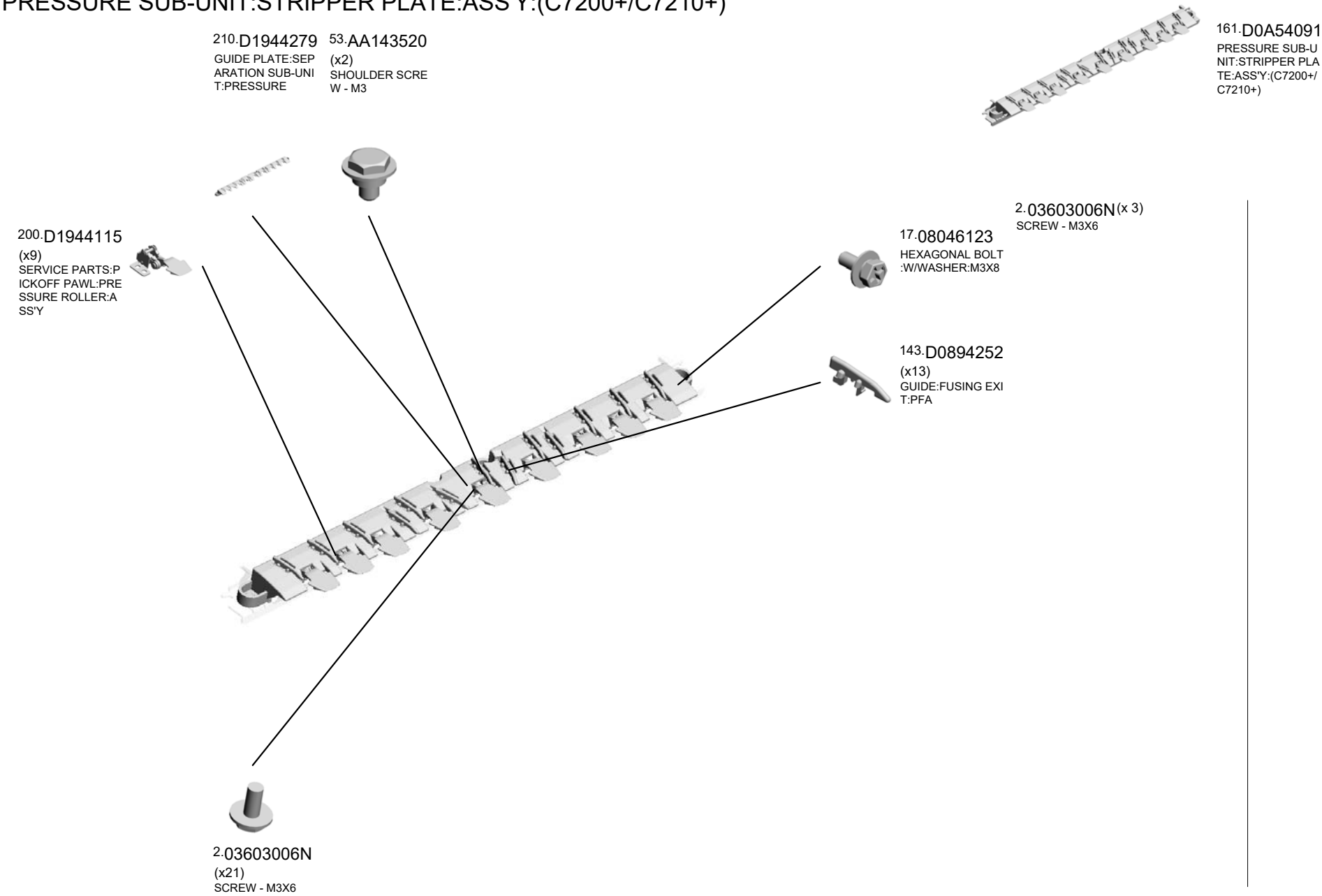
186.D0A54316  
(x14)  
GUIDE:FUSING EXI  
T:UPPER

78.AW010147  
PHOTO REFLECTI  
ON SENSOR

226.D0A54224  
GUIDE PLATE:FUSI  
NG EXIT:UPPER:A  
SS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S001\_S003  
PRESSURE SUB-UNIT:STRIPPER PLATE:ASS'Y:(C7200+/C7210+)



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S002

WEB:CLEANING UNIT:ASS'Y:(C7200+/C7210+)

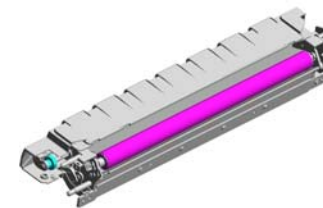
50.AA080355  
(x2)  
BUSHING - 7MM

51.AA080356  
(x4)  
BUSHING - 6MM

44.AA066401  
TORSION SPRING:  
FEELER

17.08046123  
HEXAGONAL BOLT  
:W/WASHER:M3X8

74.AE031075  
PLAIN SHAFT BEA  
RING:DIA4:MECHA  
NICAL ROLLER CL  
UTCH



177.D0A54250  
WEB:CLEANING U  
NIT:ASS'Y:(C7200+/  
C7210+)

60.AB010178  
WORM GEAR

6.05730030E  
(x2)  
HEXAGON HEADL  
ESS SET SCREW -  
M3X3

59.AB010177  
GEAR - 32Z

49.AA080354  
BUSHING - 6MM

8.07200030E  
(x2)  
RETAINING RING -  
M3

55.AB010173  
GEAR - 60Z

31.52062686  
SNAP RING

56.AB010174  
GEAR - 20Z/50Z

40.AA063465  
(x2)  
COMPRESSION SP  
RING:CLEANING F  
ELT:27N

75.AE031076  
BUSHING:DIA4

4.04543006Q  
(x16)  
TAPPING SCREW -  
M3X6

77.AE045072  
WEB:SUB-ASS'Y

53.AA143520  
SHOULDER SCRE  
W - M3

57.AB010175  
GEAR - 24Z

58.AB010176  
GEAR - 24Z



U013\_S002  
WEB:CLEANING UNIT:ASS'Y:(C7200+/C7210+)

196.D1794337 127.D0744303 130.D0744333  
RING:WEB:CLEANING FEELER:CLEANING ROLLER:PLATE



177.D0A54250  
WEB:CLEANING UNIT:ASS'Y:(C7200+/C7210+)

173.D0A54242  
BRACKET:FRONT:WEB:(C7200+/C7210+)

128.D0744304  
SHAFT:WORM GEAR:SUB-ASS'Y

99.D0094388  
ROLLER CLUTCH

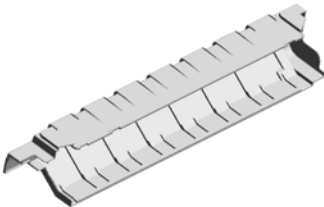
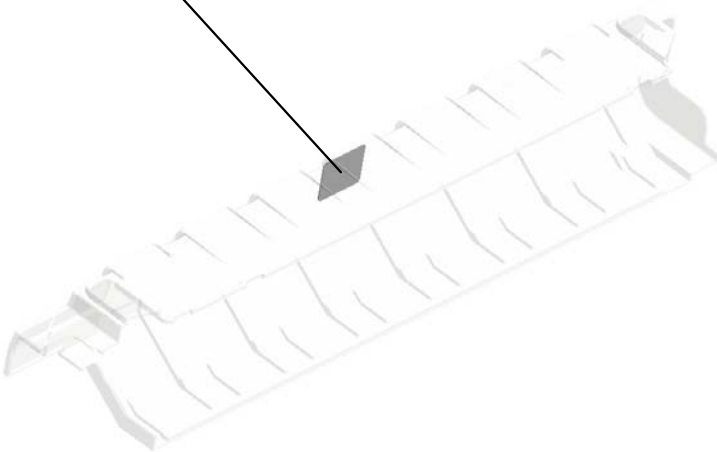
172.D0A54237  
BRACKET:REAR:WEB:PEEN:(C7200+/C7210+)

203.D1944172  
BRAKE:WEB

195.D1294331  
FLAT NUT:BRAKE

U013\_S002\_S001  
COVER:WEB:CLEANING FELT

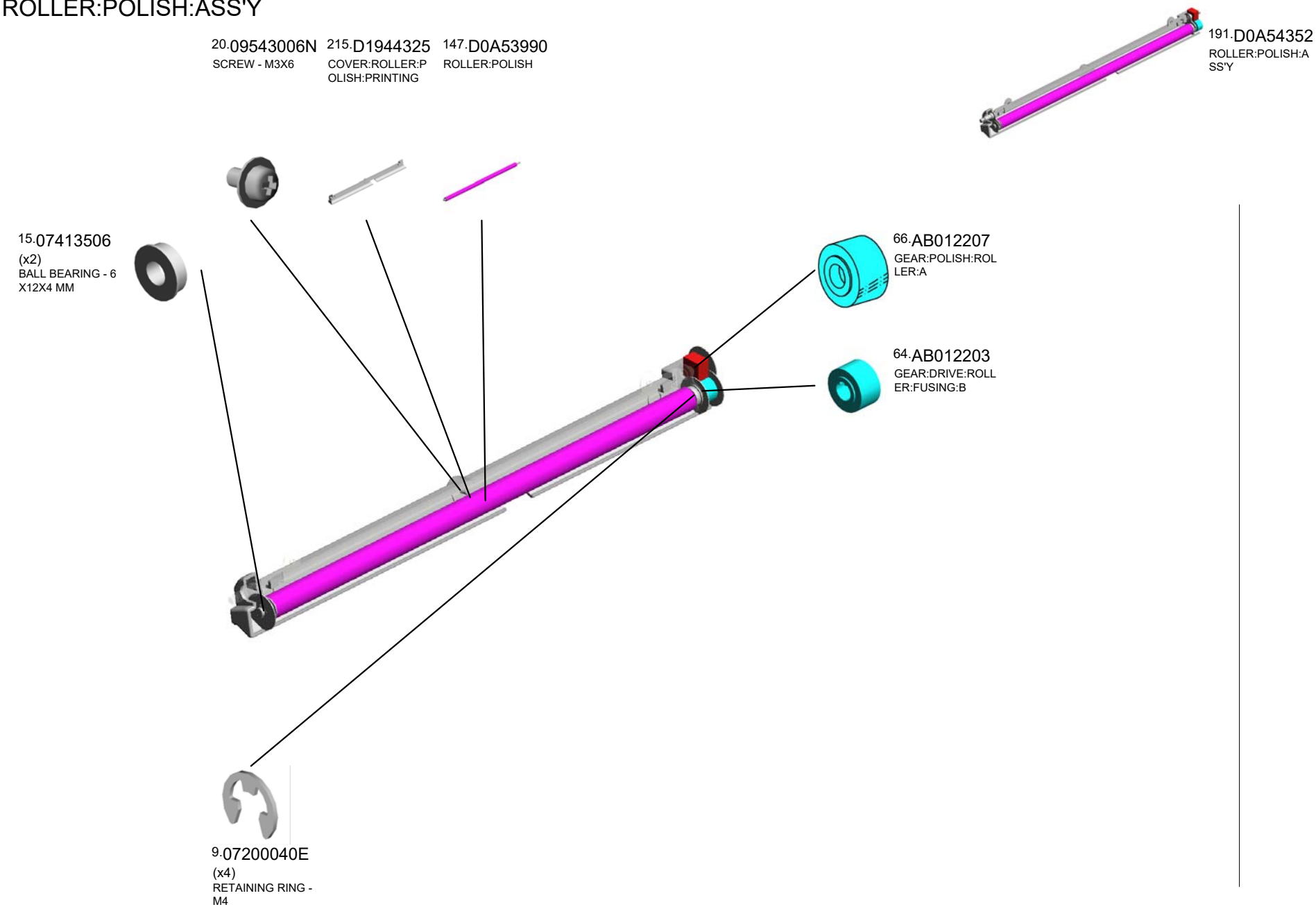
139.D0744380  
DECAL:H-TEMP W  
ARNING:FUSING:  
WEB



129.D0744325  
COVER:WEB:Clea  
NING FELT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U013\_S003  
ROLLER:POLISH:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U014.PAPER EXIT

U014 S004  
D0A57580  
SHADING PLATE:TURN:ASS'  
Y

U014 S001  
D0A54647  
LINK:REVERSE ROLLER:ASS  
"Y

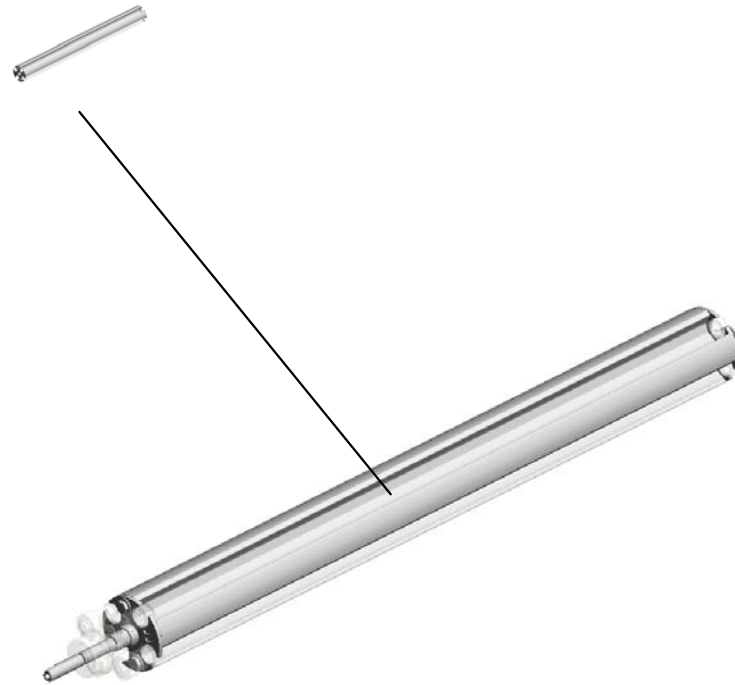
U014 S003  
D0A57640  
OPTICAL READING UNIT:CO  
OLING:EXIT:ASS'Y

U014 S002  
D0744826  
GRIP:DUPLX:GUIDE PLATE:  
LEFT

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

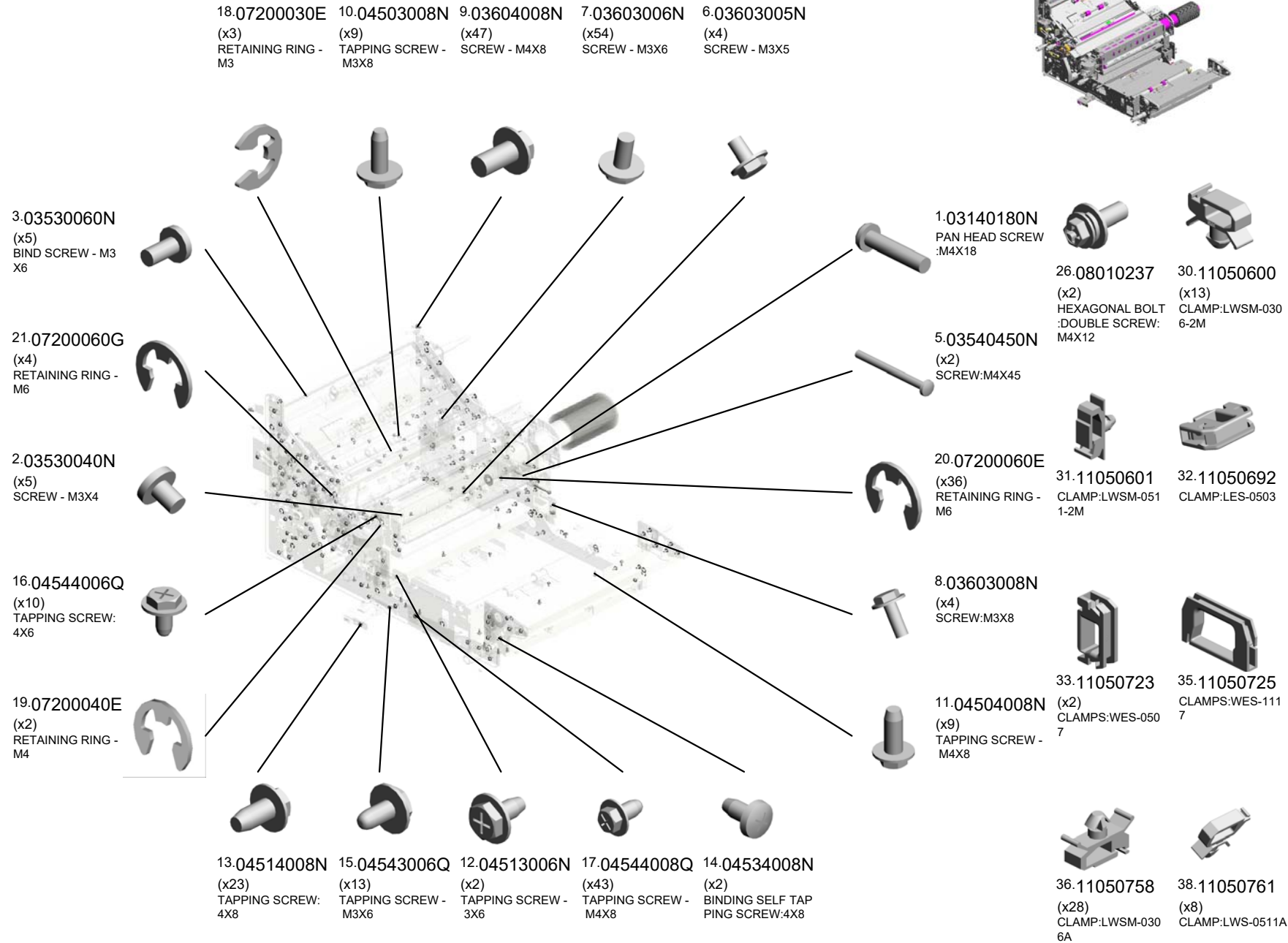
# U014\_S004.SHADING PLATE:TURN:ASS'Y

U014 S004 S001  
D0A57581  
BASE:SHADING:ASS'Y



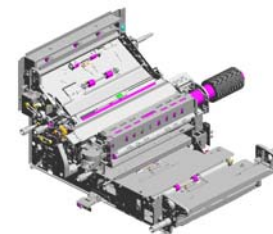
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U014 PAPER EXIT



# U014 PAPER EXIT

37.11050760 CLAMP:LWSM-051  
1A  
22.07403804 BALL BEARING:DIA  
4XDIA9X4  
38.11050761 CLAMP:LWS-0511A  
41.A2324666 CUSHION - STEPP  
ER MOTOR  
28.08053384 (x2)  
BUSHING - 5MM



32.11050692  
(x3)  
CLAMP:LES-0503

23.07413706  
(x2)  
BALL BEARING - 6  
X10X3

27.08050089  
(x4)  
RETAINING RING -  
M4

26.08010237  
HEXAGONAL BOLT  
:DOUBLE SCREW:  
M4X12

36.11050758  
(x5)  
CLAMP:LWSM-030  
6A

43.AA021034  
MAGNETIC

34.11050724  
(x2)  
CLAMPS:WES-121  
0

33.11050723  
(x9)  
CLAMPS:WES-050  
7

31.11050601  
(x5)  
CLAMP:LWSM-051  
1-2M

42.A2574493  
BAND

24.07413808  
BALL BEARING - 8  
X16X5MM

30.11050600  
(x22)  
CLAMP:LWSM-030  
6-2M

25.07423808  
(x16)  
BALL BEARING - 8  
X16X5

29.11050551  
(x2)  
CLAMP:LES-0505

40.54472681  
SNAP RING

39.11050764  
(x3)  
CLAMP:LWS-1316A

7.03603006N(x 2)  
SCREW - M3X6

8.03603008N(x 2)  
SCREW:M3X8

13.04514008N(x 2)  
TAPPING SCREW:4X8

15.04543006Q(x 1)  
TAPPING SCREW - M3X6

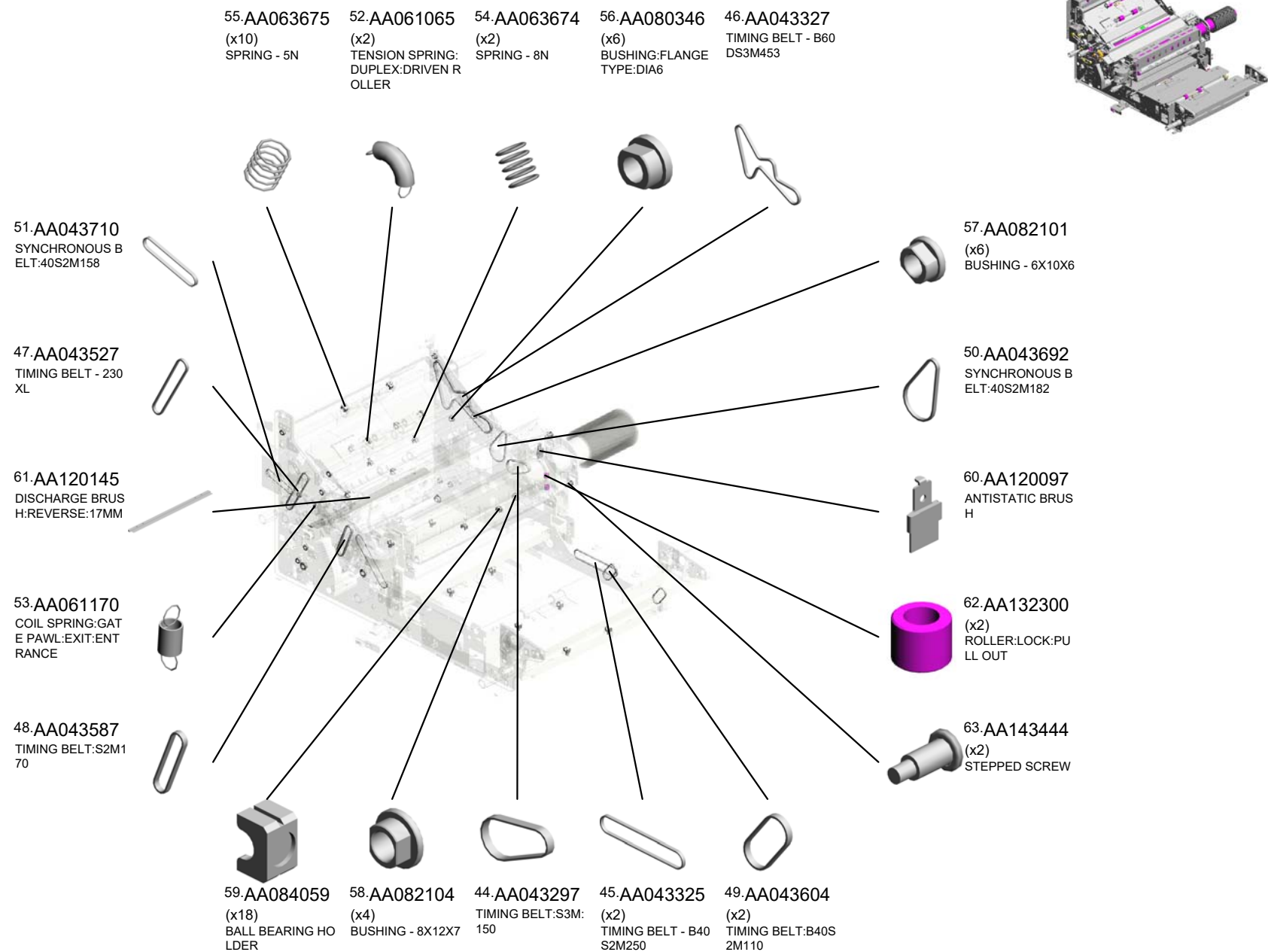
16.04544006Q(x 1)  
TAPPING SCREW:4X6

17.04544008Q(x 3)  
TAPPING SCREW - M4X8

19.07200040E(x37)  
RETAINING RING - M4

20.07200060E(x 3)  
RETAINING RING - M6

# U014 PAPER EXIT

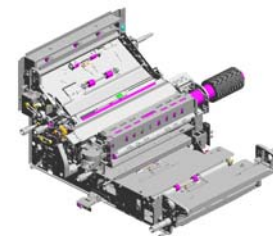


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U014 PAPER EXIT

81.AW020224 PHOTOINTERRUPTOR:GP1A173LCS VF  
79.AG070022 MAGNET CATCH:2 5.5N  
68.AB030081 (x3) PULLEY - 20Z  
70.AB030808 (x4) TIMING PULLEY - 2 0T  
69.AB030805 (x2) PULLEY:COUPLIN G:30T



73.AB030846  
(x2)  
TIMING PULLEY:S2  
M:22T

78.AG050100  
(x3)  
KNOB - TRANSPOR  
T ROLLER

80.AW020213  
(x2)  
OPTICS SENSOR:EN  
CODER:300LPI

75.AC020152  
(x2)  
LENS:LED:3

76.AC020153  
LENS:LED:4

77.AF022067  
(x3)  
GUIDE STOPPER  
ROLLER

65.AA143811  
(x2)  
STEPPED SCREW  
- M3X4

85.AX640240  
FAN:SIROCCO:DC  
24V:60MM

67.AB013421  
GEAR - 18Z

83.AX060464  
DC MOTOR:ENCO  
DER:NO:10W:GEA  
R:BRUSHLESS

72.AB030844  
TIMING PULLEY:T1  
9:S3M

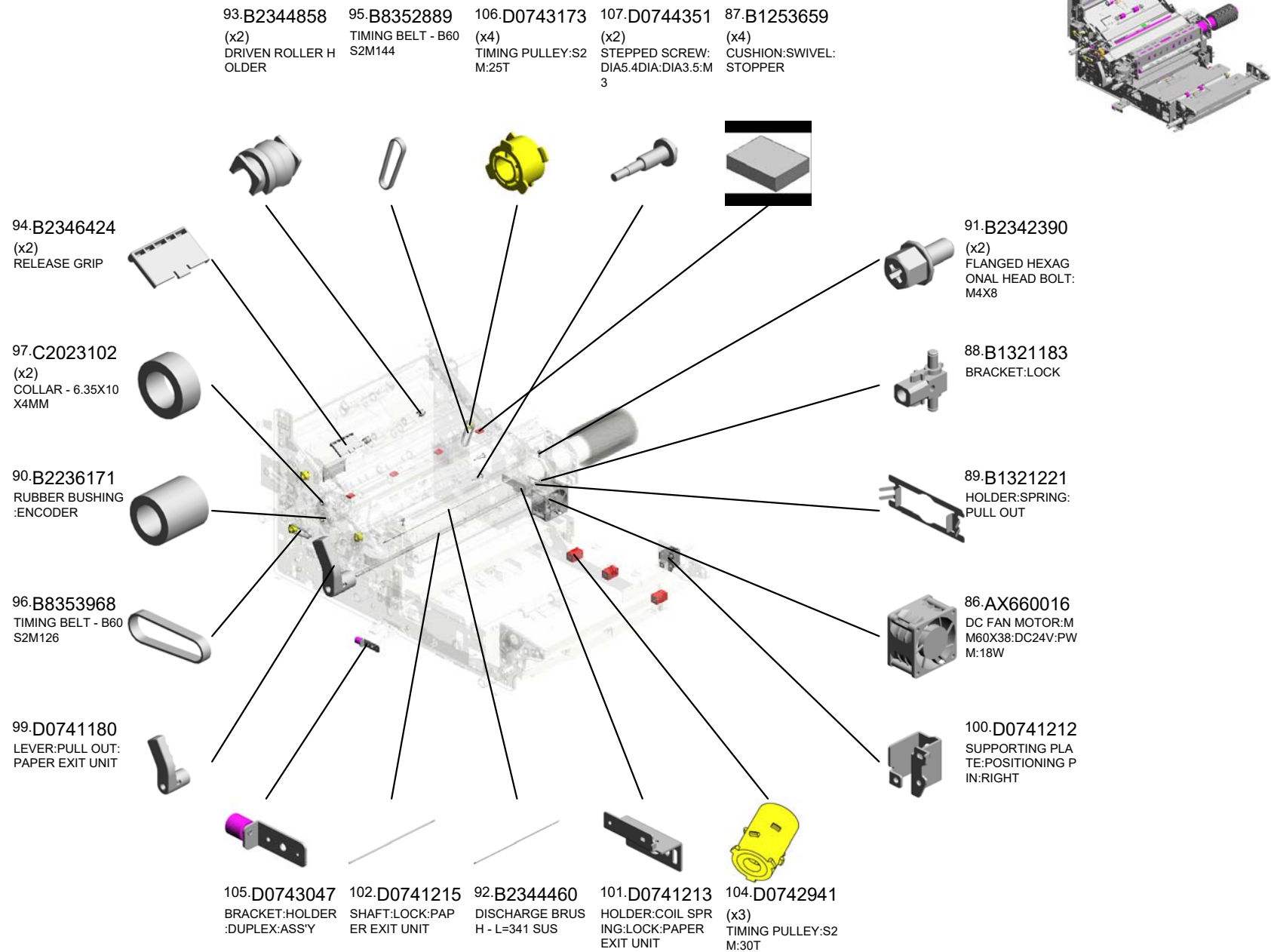
84.AX060517  
DC STEPPER MOT  
OR:MM56XL76

66.AA161180  
CUSHION:DC STE  
PPER MOTOR

74.AB032721  
PULLEY - M18

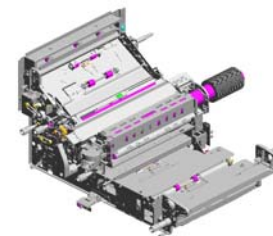
71.AB030842  
(x5)  
TIMING PULLEY:S2  
M:30T

# U014 PAPER EXIT



# U014 PAPER EXIT

111.D0744555 DECAL:PULL OUT: LEFT:D4  
118.D0744682 PAPER EXIT SUB-UNIT:EXIT:MAIN  
113.D0744567 SHAFT:LOCK:REVERSE  
109.D0744528 BRACKET:SENSOR:EXIT:EXIT  
129.D0A54408 TRANSPORT ROLLER:DRIVEN:PRESS FIT



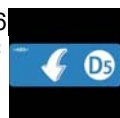
119.D0744690  
PIN:PLATE

112.D0744556  
DECAL:PULL OUT: LEFT:D5

117.D0744625  
COVER:REVERSE UNIT:LEFT LOWER

121.D0744698  
(x2)  
LEVER:LOCK:GUIDE PLATE

120.D0744693  
PLATE:PIN:LEFT LOWER:PEEN



114.D0744570  
GUIDE:REVERSE:LOWER

115.D0744577  
GATE PAWL:SWITCHBACK

128.D0A54406  
TRANSPORT ROLLER:DRIVE:REVERSE:ENTRANCE:PRESS FIT

126.D0A53038  
HOLDER:SENSOR:TRANSFER:TIMING

122.D0744710  
KNOB:TRANSPORT ROLLER:AUXILIARY:PRESS FIT



125.D0746078  
(x2)  
COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER

116.D0744581  
BRACKET:LEVER:REVERSE

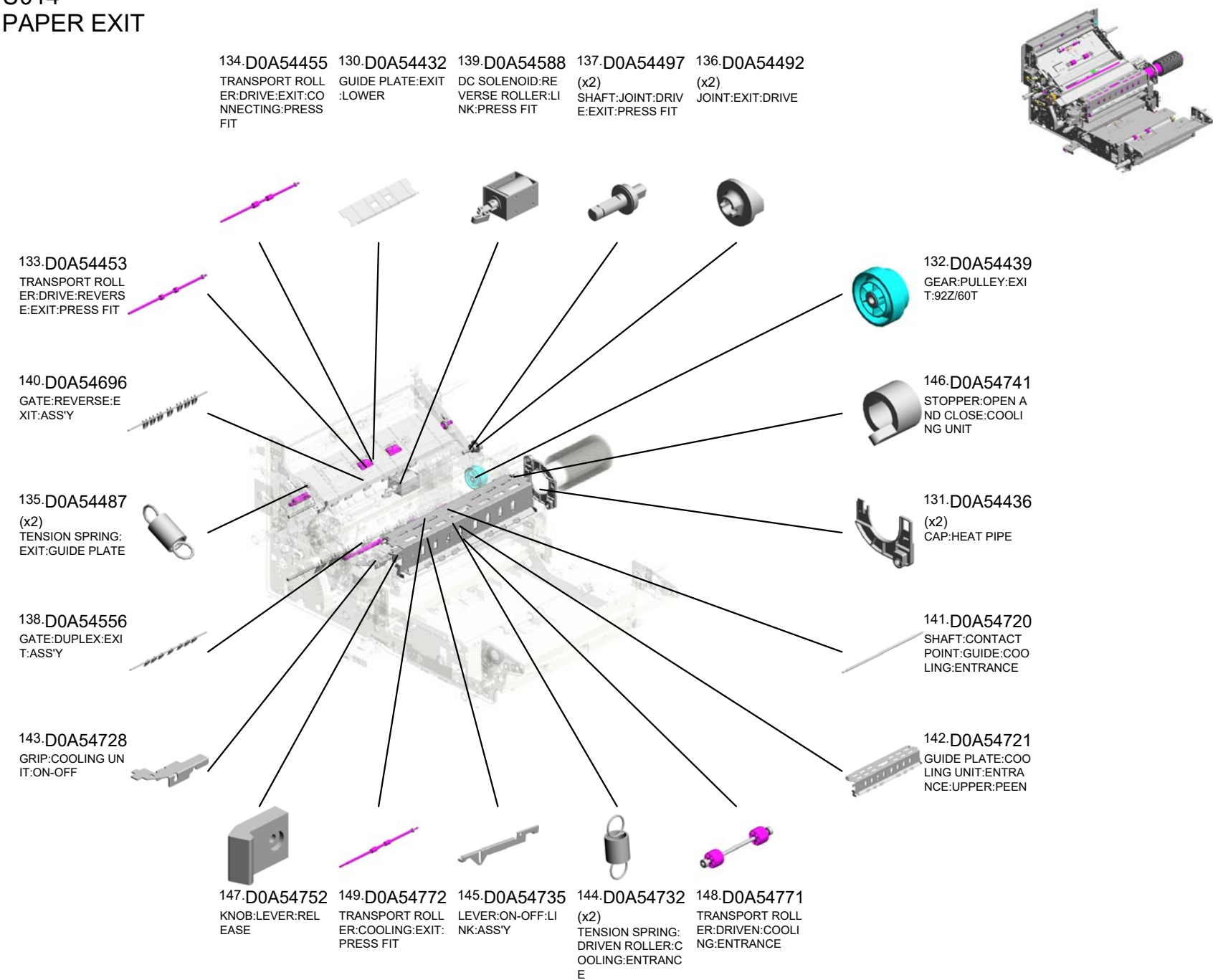
108.D0744519  
COVER:HARNES:SWITCHBACK:LEFT LOWER

127.D0A54404  
DRIVEN ROLLER:COOLING UNIT:ENTRANCE:PRESS FIT

123.D0744806  
PLATE:OPEN AND CLOSE:DUPLX:RIGHT LOWER

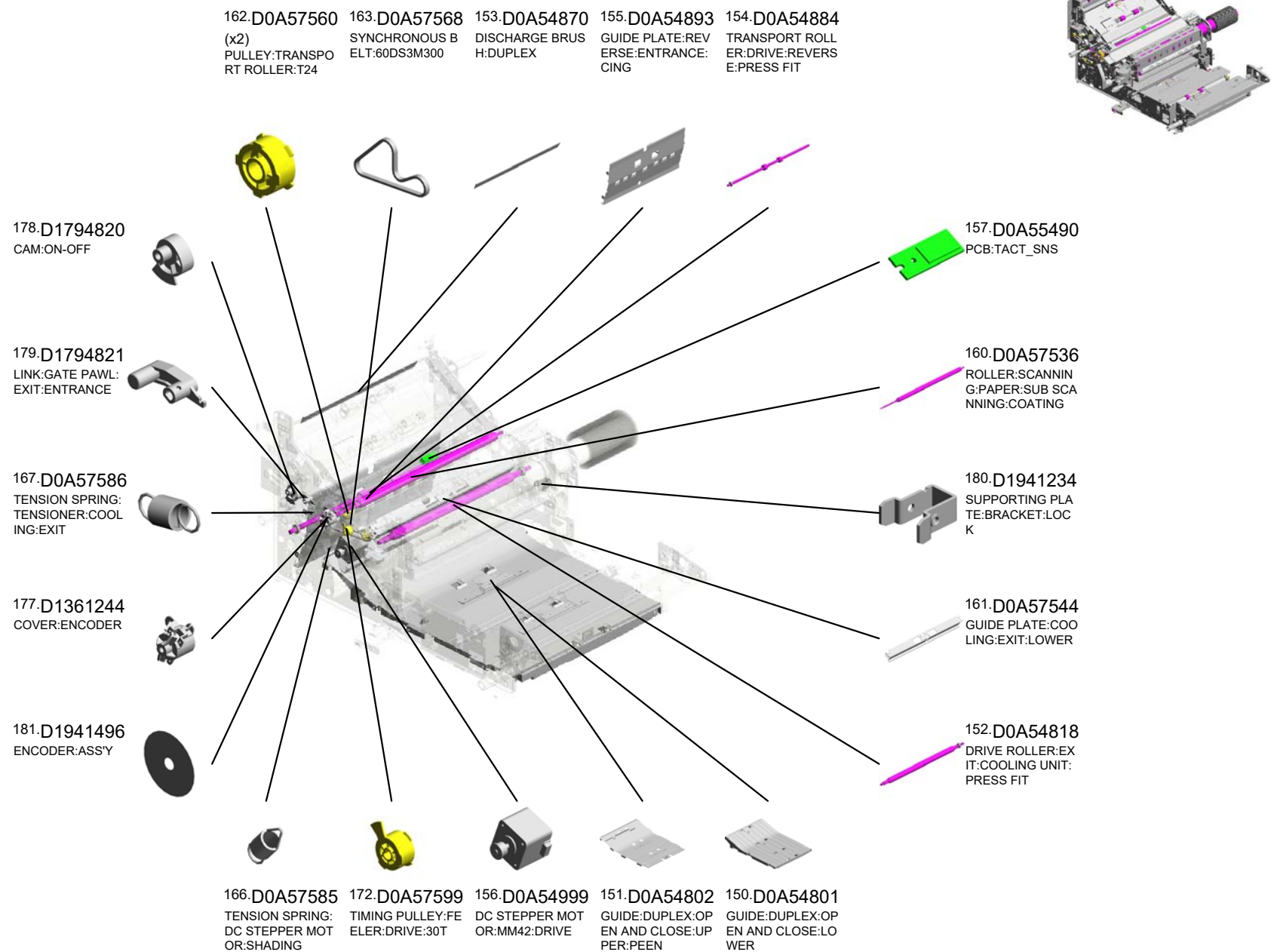


U014  
PAPER EXIT



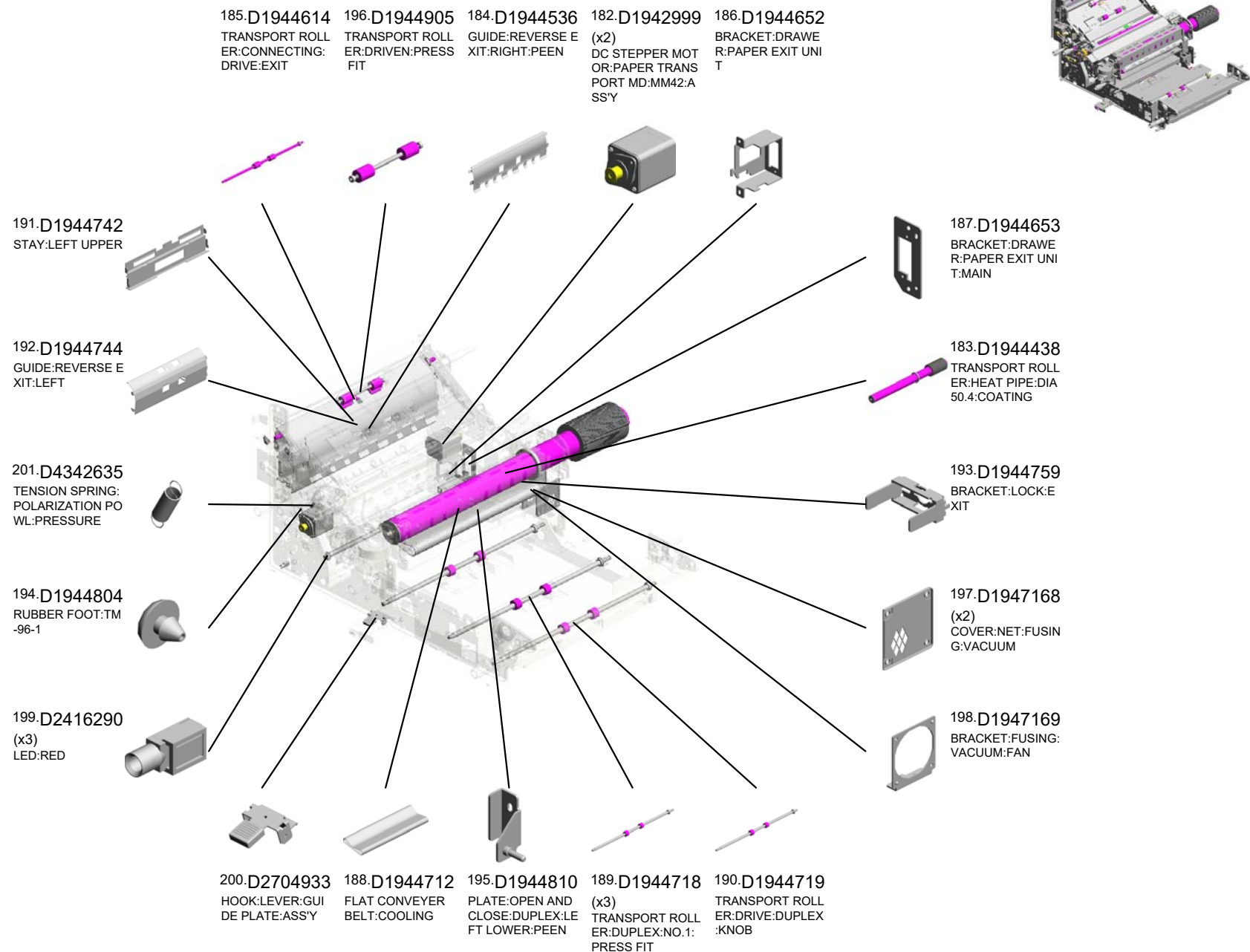
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U014 PAPER EXIT

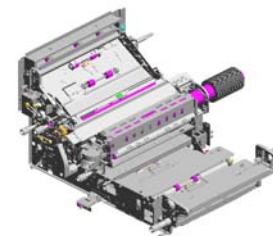
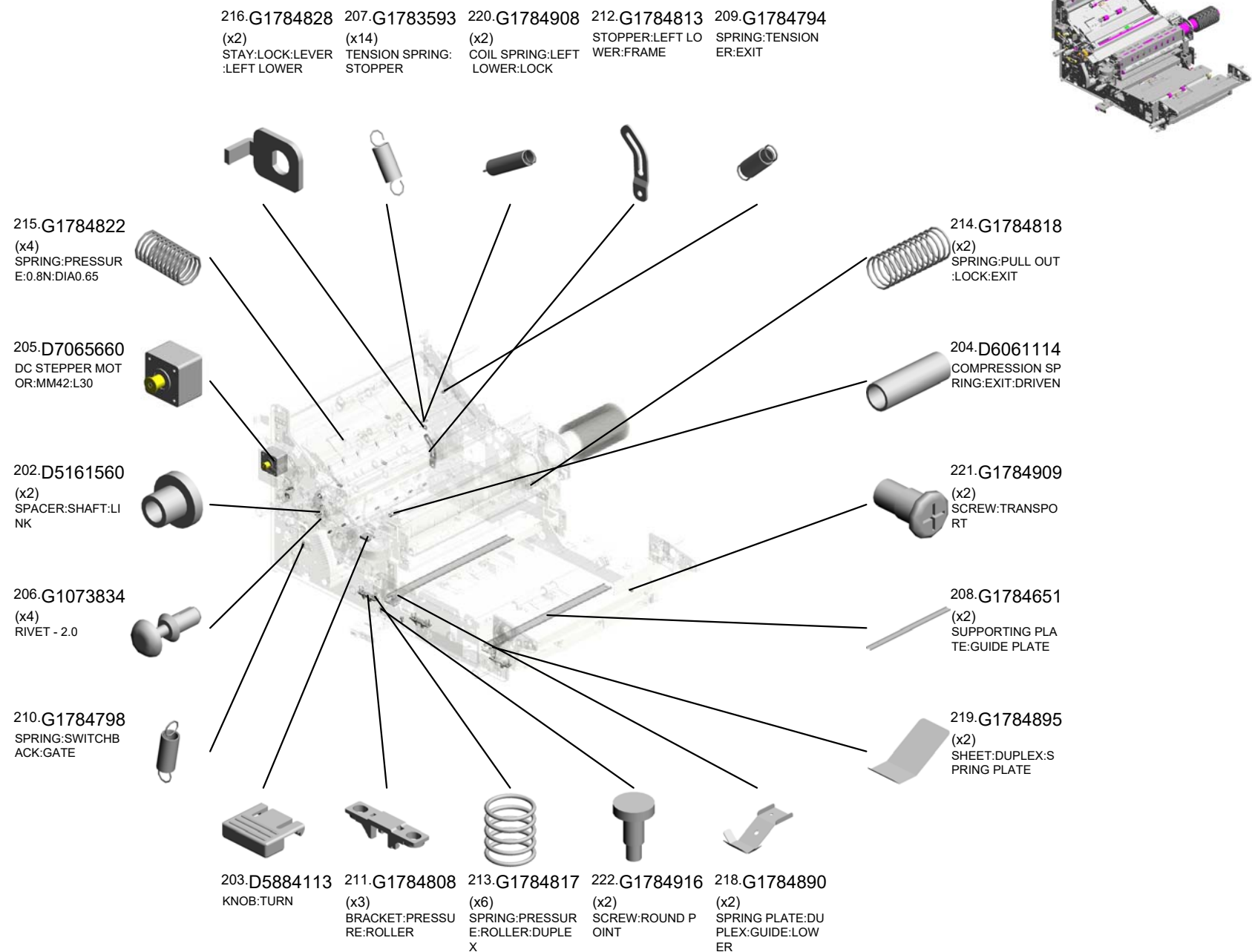




# U014 PAPER EXIT

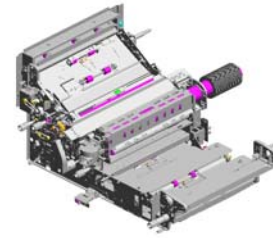


# U014 PAPER EXIT



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U014  
PAPER EXIT



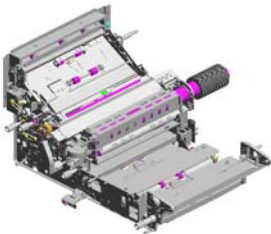
- 
- 227.G1787743 BOSS:POSITIONIN G PIN:TRANSPORT UNIT:NO.1
- 237.M0777429 BALL BEARING:REGISTRATION:DRIVEN:REAR
- 242.M3791627 (x3) TRANSPORT ROLLER:DRIVEN
- 239.M2054538 BRACKET:GATE PAWL:REVERSE EXIT
- 238.M0B14675 GATE PAWL:EXIT:REVERSE
- 231.GW020022 PHOTO INTERRUPTOR:LG2A24BL1
- 233.H5194238 (x2) SPACER:ROLLER:CONNECTING
- 223.G1786352 GUIDE PLATE:ENCODER
- 244.D0744564 BRACKET:REVERSE:SENSOR
- 240.M2054770 DC SOLENOID:GATE PAWL:SWITCH BACK:ASSY
- 236.M0777428 BALL BEARING:REGISTRATION:DRIVEN:FRONT
- 232.H0722216 (x2) COMPRESSION SPRING
- 241.M2057338 COVER:DC STEPPER MOTOR:MM56XL76
- 226.G1787656 TENSION SPRING:TENSIONER
- 229.G1787790 (x2) HOLDER:ROLLER:ON-OFF
- 230.GW010007 (x8) PHOTO REFLECTION SENSOR:EXIT
- 235.M0774862 (x4) TRANSPORT ROLLER:DRIVEN:DUPLICATE:DIA18X2
- 245.D0A54770 (x26) GUIDE:COOLING:ENTRANCE
- 225.G1787618 PLATE:FIX:BAND
- 228.G1787744 BOSS:POSITIONIN G PIN:TRANSPORT UNIT:NO.2

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U014  
PAPER EXIT

246.D0A54427 252.D0A54611  
(x2) GUIDE PLATE:EXIT  
LEVER:GUIDE PLATE:EXIT:UPPER:OPEN AND CLOSE :GATE



257.D0A54459  
(x2)  
STAY:LOCK:LEVER  
GUIDE PLATE  
202006-07



251.D0A57726  
DECAL:H-TEMP WARNING:EXIT:LEFT FRONT  
201911-09



256.M0B17680  
TIMING PULLEY:TRANSPORT ROLLER:PEEN  
202005-06 X/O



255.AX060535  
DC MOTOR:GEAR:10W  
202001-02 X/O

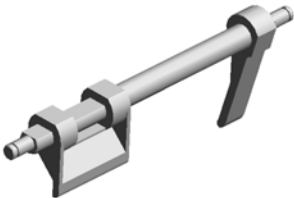


250.D0A57725 248.D0A54774  
DECAL:H-TEMP WARNING:EXIT:LEFT REAR 201911-08 DRIVE ROLLER:SCANNING:PAPER:SUB SCANNING:PRESS FIT



U014\_S001  
LINK:REVERSE ROLLER:ASS'Y

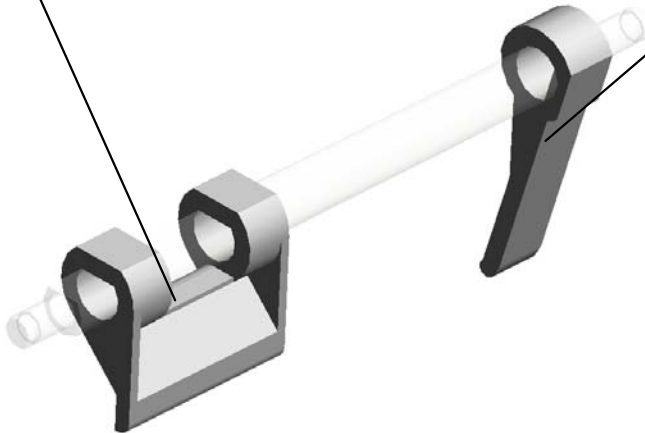
224.G1787453  
ARM:ON-OFF:TRAN  
SPORT ROLLER



243.D0A54647  
LINK:REVERSE RO  
LLER:ASS'Y



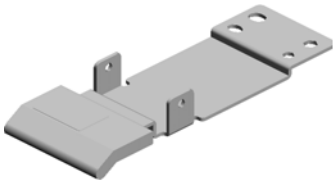
103.D0742652  
LEVER:LINK:TRAN  
SPORT ROLLER



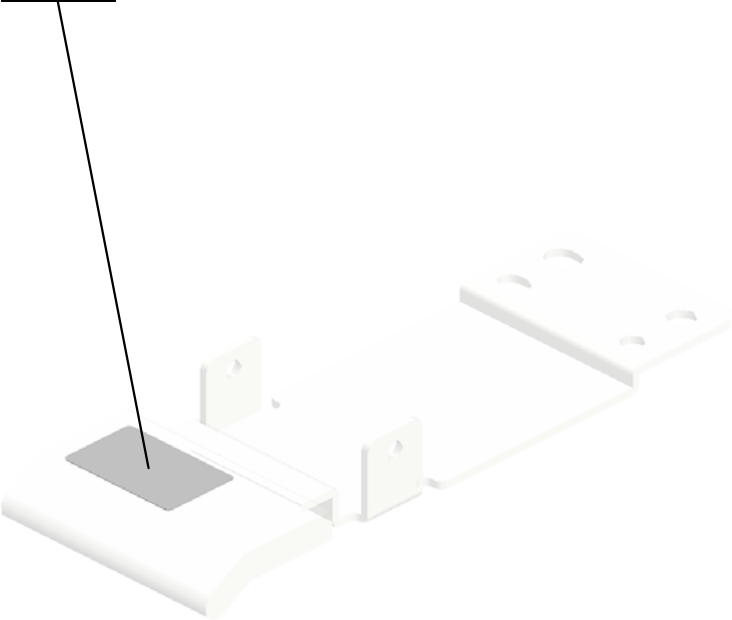
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U014\_S002  
GRIP:DUPLEX:GUIDE PLATE:LEFT

110.D0744552  
DECAL:PULL OUT:  
LEFT:Z3

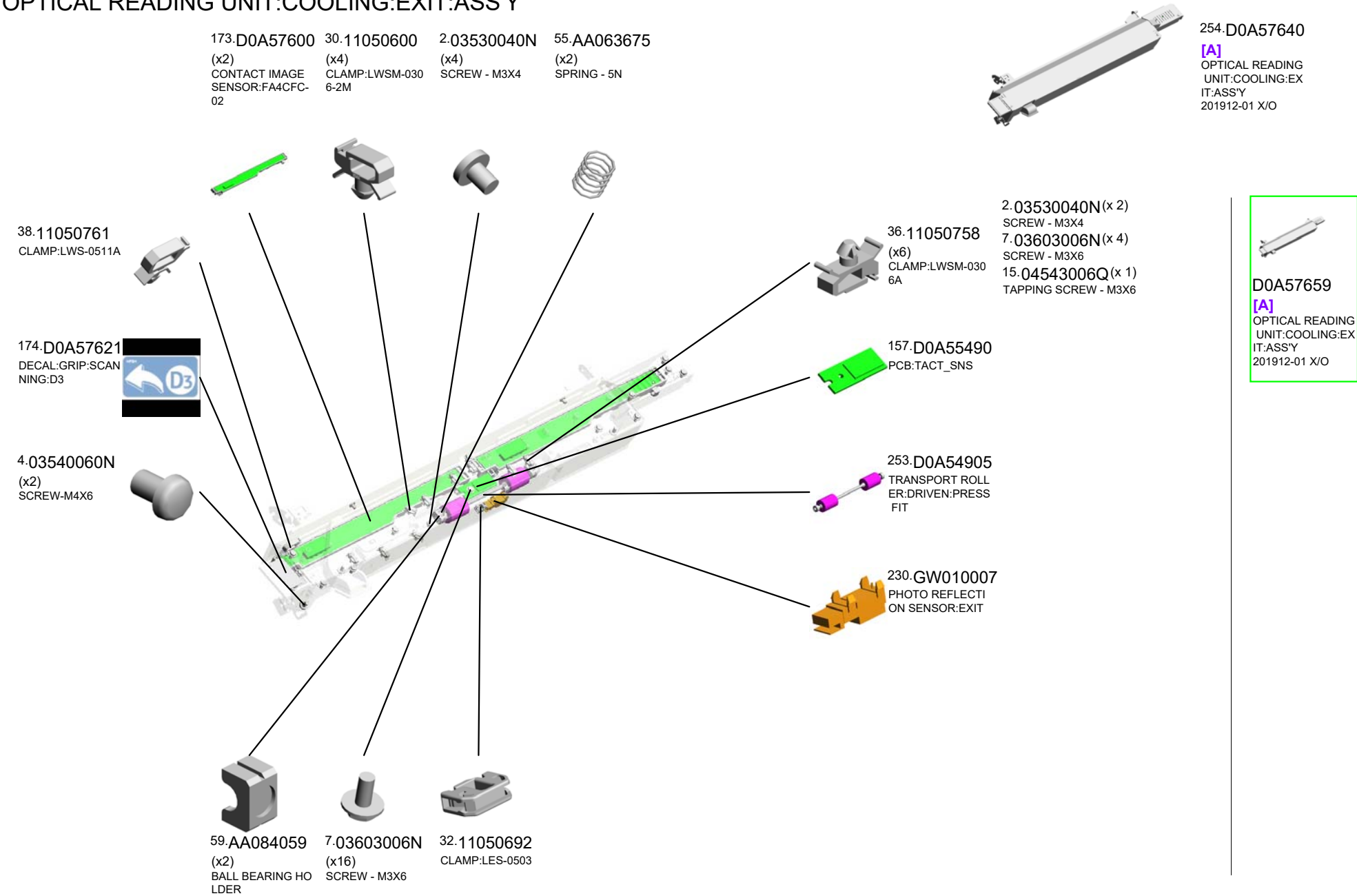


124.D0744826  
GRIP:DUPLEX:GUI  
DE PLATE:LEFT

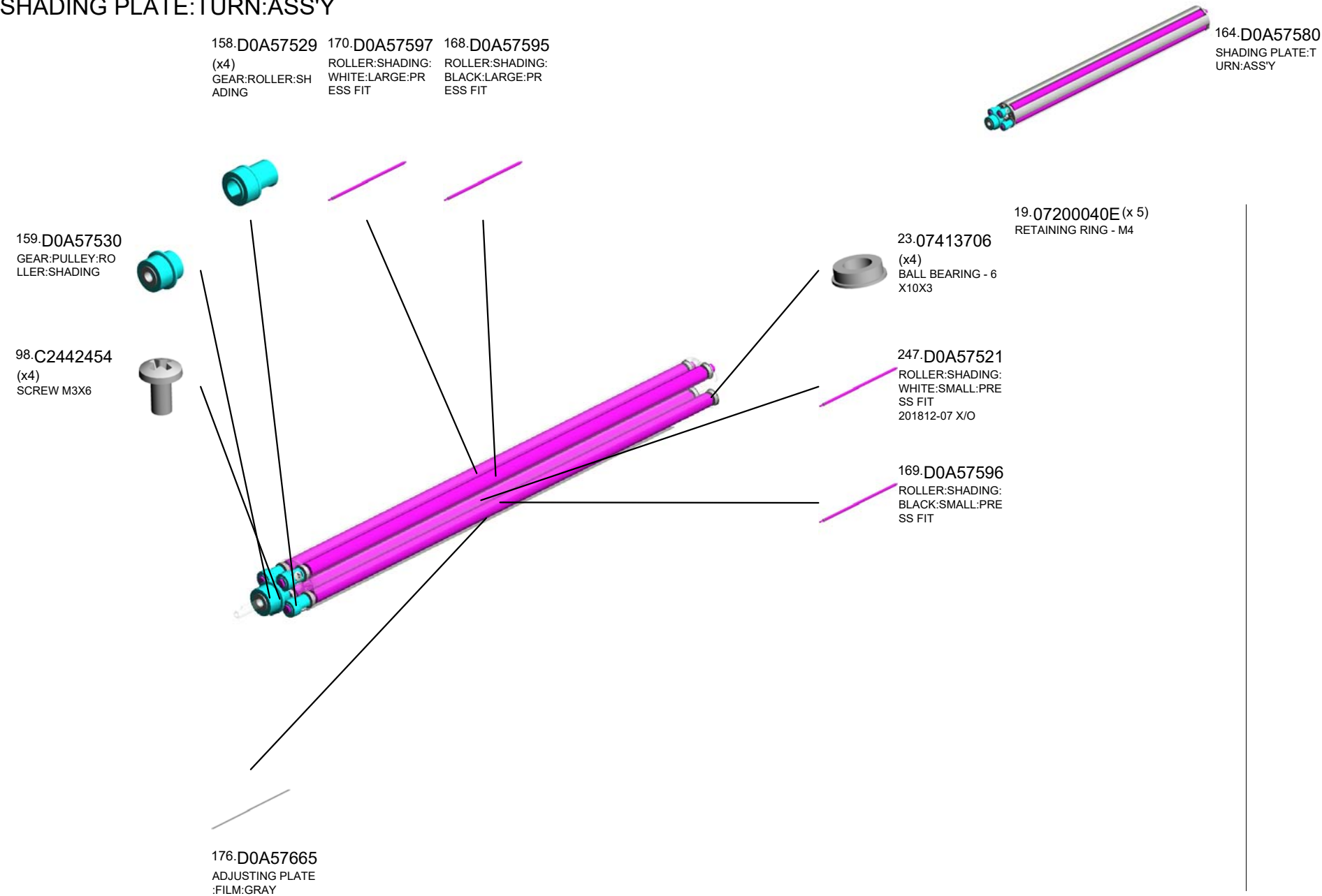


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U014\_S003  
OPTICAL READING UNIT:COOLING:EXIT:ASS'Y



U014\_S004  
SHADING PLATE:TURN:ASS'Y

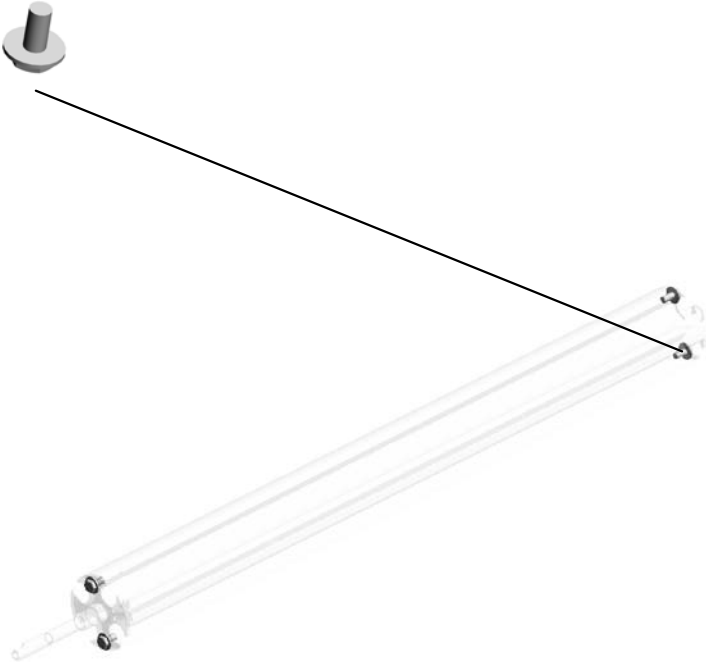


U014\_S004\_S001  
BASE:SHADING:ASS'Y

7-03603006N  
(x4)  
SCREW - M3X6

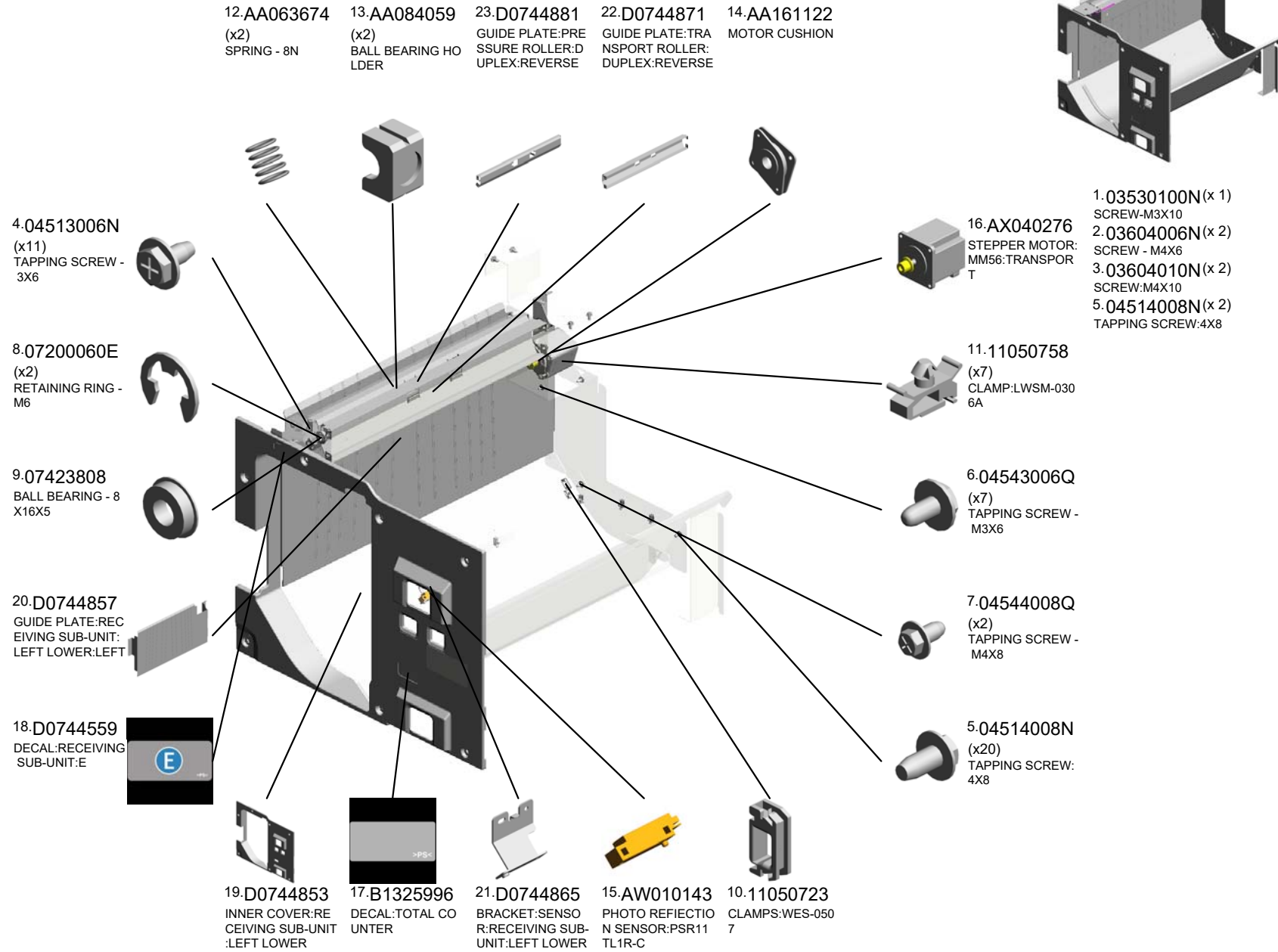


165-D0A57581  
BASE:SHADING:AS  
S'Y



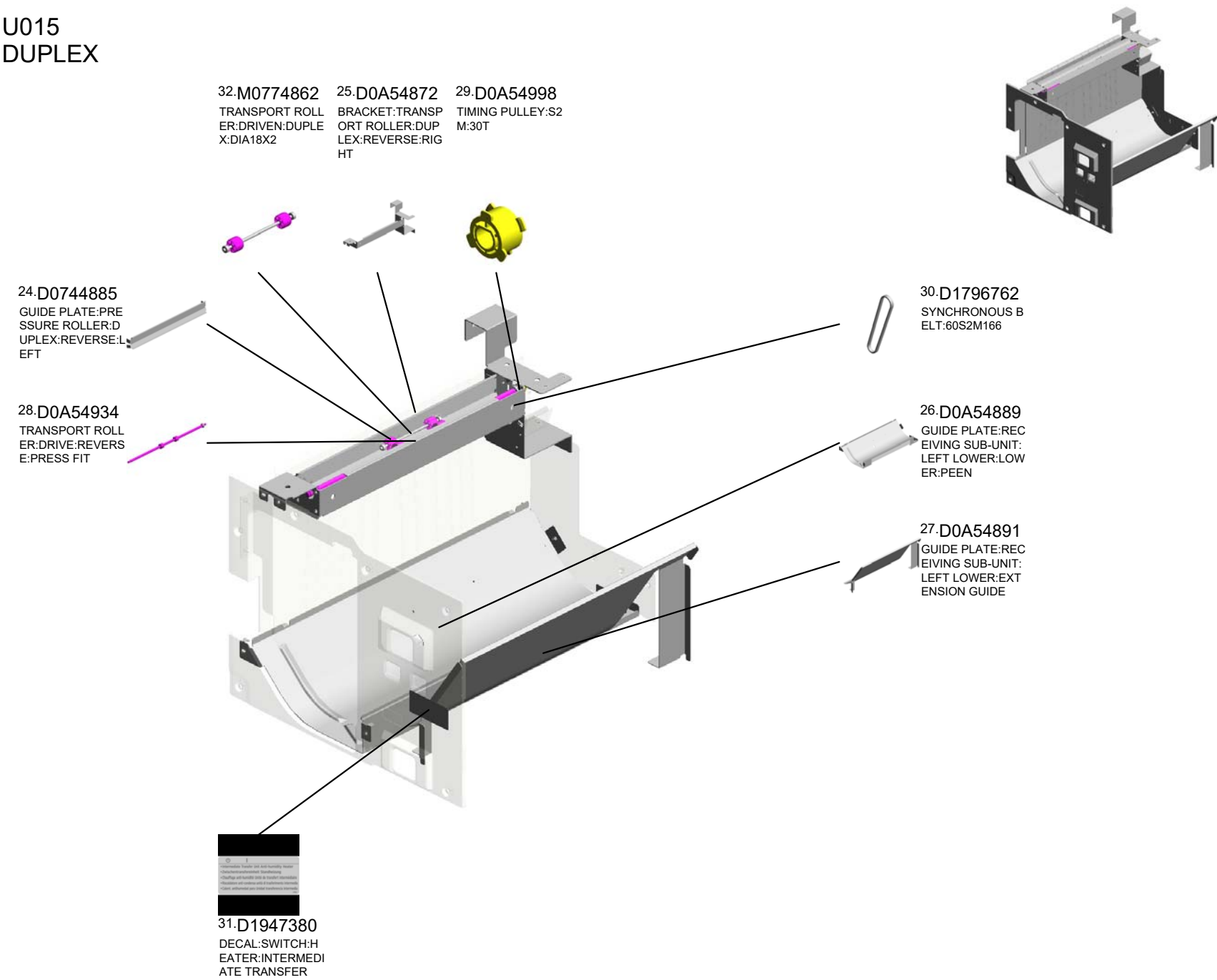
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U015 DUPLEX



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U015  
DUPLEX

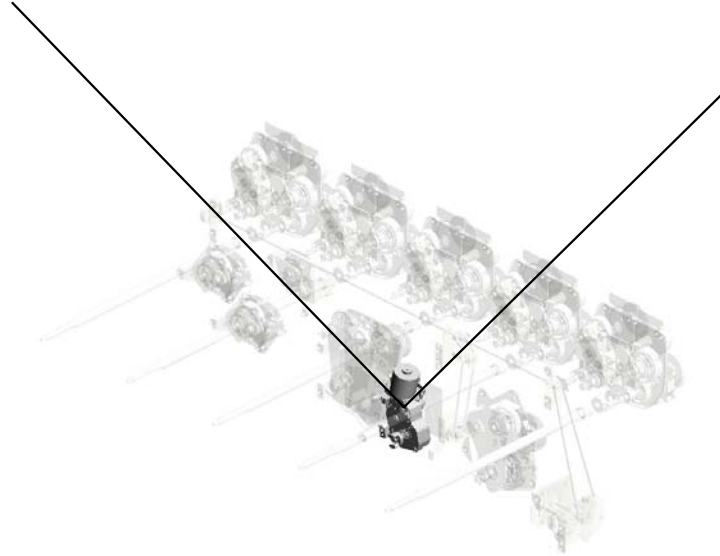


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



# U016.MAIN DRIVE

U016 S001  
AX060510  
DRIVE SUB-UNIT:ON-OFF:PR  
ESSURE ROLLER

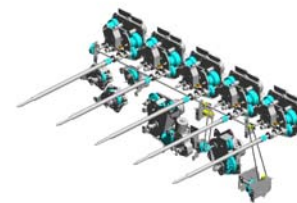


U016 S002  
AX060510  
DRIVE SUB-UNIT:ON-OFF:PR  
ESSURE ROLLER

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U016 MAIN DRIVE

15.09544008N (x18) SCREW - M4X8  
 5.03604006N (x33) SCREW - M4X6  
 6.03604008N (x13) SCREW - M4X8  
 7.03604010N (x24) SCREW:M4X10  
 4.03603014N (x9) SCREW - M3X14



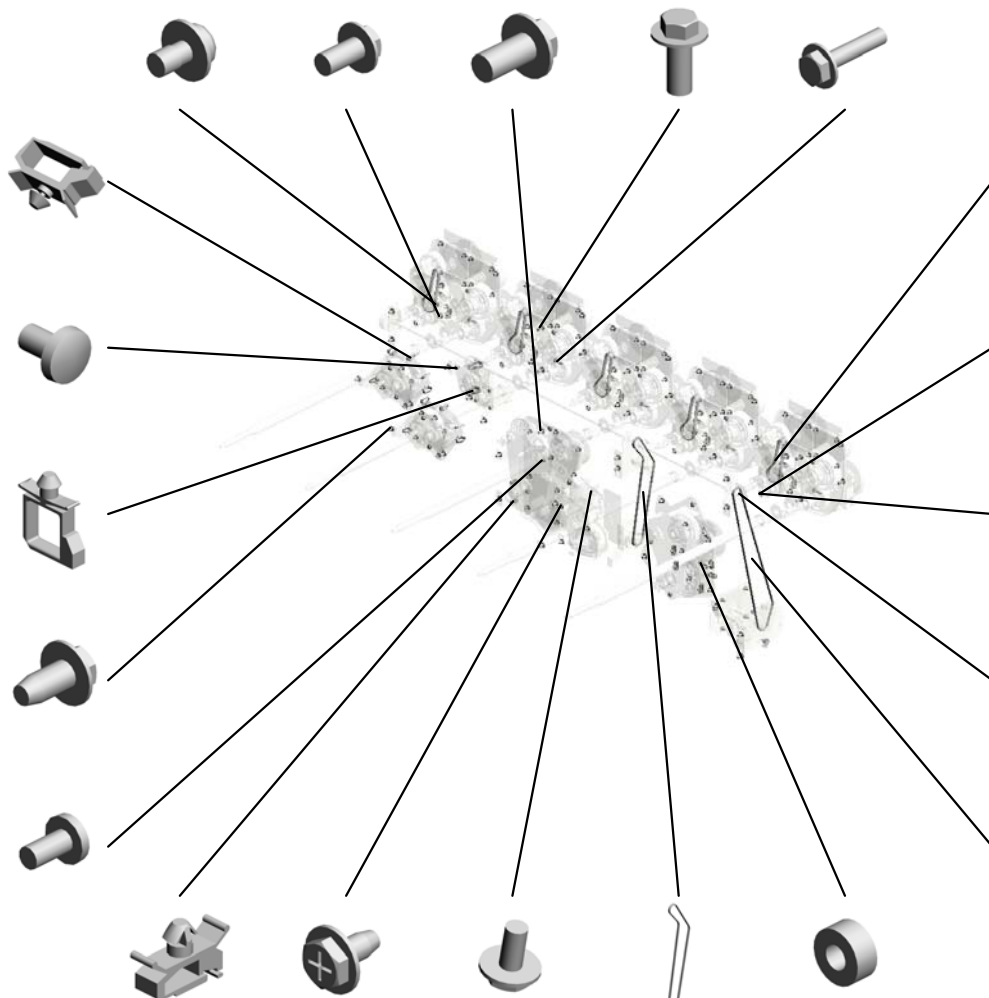
18.11050760  
(x32)  
CLAMP:LWSM-051  
1A

1.03530050N  
(x4)  
SCREW-M3X5

19.11050763  
(x2)  
CLAMP:LWS-1211A

9.04514008N  
(x30)  
TAPPING SCREW:  
4X8

2.03530060N  
(x4)  
BIND SCREW - M3  
X6



17.11050758  
(x24)  
CLAMP:LWSM-030  
6A

8.04513006N  
(x8)  
TAPPING SCREW -  
3X6

3.03603006N  
(x157)  
SCREW - M3X6

20.AA043645  
(x2)  
SYNCHRONOUS B  
ELT:40S2M426

14.07403804  
(x2)  
BALL BEARING:DIA  
4XDIA9X4

22.AA043989  
(x9)  
SYNCHRONOUS B  
ELT:60S2M194

10.07080040N  
(x9)  
WASHER - DIA4

11.07200030E  
(x11)  
RETAINING RING -  
M3

12.07200040E  
(x2)  
RETAINING RING -  
M4

21.AA043646  
(x2)  
SYNCHRONOUS B  
ELT:40S2M596

16.11050724  
(x2)  
CLAMPS:WES-121  
0

17.11050758  
(x8)  
CLAMP:LWSM-030  
6A

3.03603006N(x 2)  
SCREW - M3X6

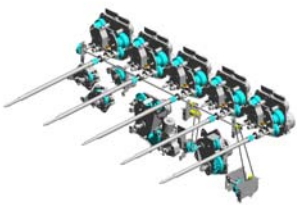
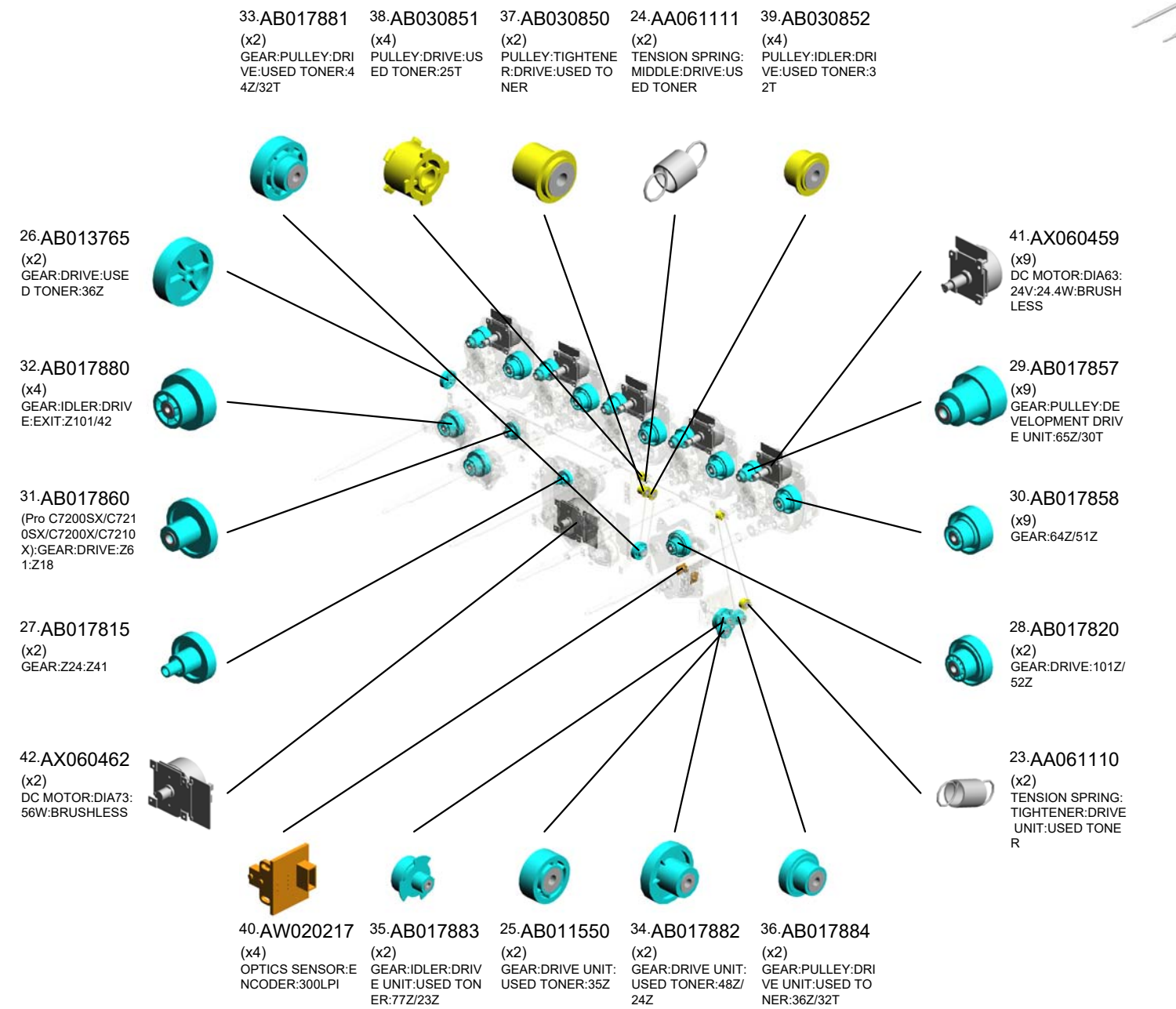
7.03604010N(x 3)  
SCREW:M4X10

9.04514008N(x 2)  
TAPPING SCREW:4X8

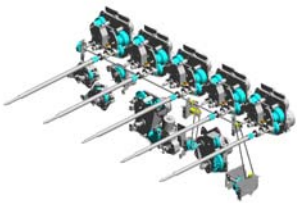
11.07200030E(x 1)  
RETAINING RING - M3

12.07200040E(x12)  
RETAINING RING - M4

U016  
MAIN DRIVE



U016  
MAIN DRIVE



- 47.AX061315  
(x9)  
DC MOTOR:DIA65:  
24V:23.5W
- 54.D0741465  
(x2)  
BRACKET:TENSIO  
N:DRIVE:USED TO  
NER:ASS'Y
- 55.D0741466  
(x2)  
BRACKET:TIGHTE  
NER:DRIVE:USED  
TONER:ASS'Y
- 63.D0741496  
(x2)  
JOINT:DRIVE:USE  
D TONER
- 57.D0741470  
(x2)  
SHAFT:LEFT:DRIV  
E:USED TONER:AS  
S'Y

- 59.D0741476  
(x2)  
HOLDER:RIGHT:D  
RIVE:USED TONER

- 46.AX061204  
(x6)  
DC MOTOR:11.5W:  
BRUSHLESS

- 53.D0741464  
(x2)  
SHAFT:RIGHT:DRI  
VE:USED TONER:AS  
S'Y

- 49.AX061318  
(Pro C7200SX/C721  
0SX/C7200X/C7210  
X):STEPPER MOT  
OR:DC32.4W1.35A

- 44.AX060503  
(x2)  
DC MOTOR:39.5W:  
BRUSHLESS

- 43.AX060463  
(x9)  
DC MOTOR:DIA56:  
14.7W:BRUSHLES  
S

- 60.D0741484  
(x2)  
HOLDER:LEFT:DRI  
VE:USED TONER

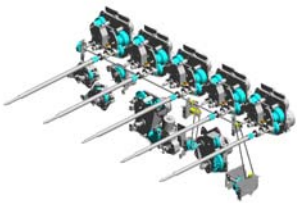
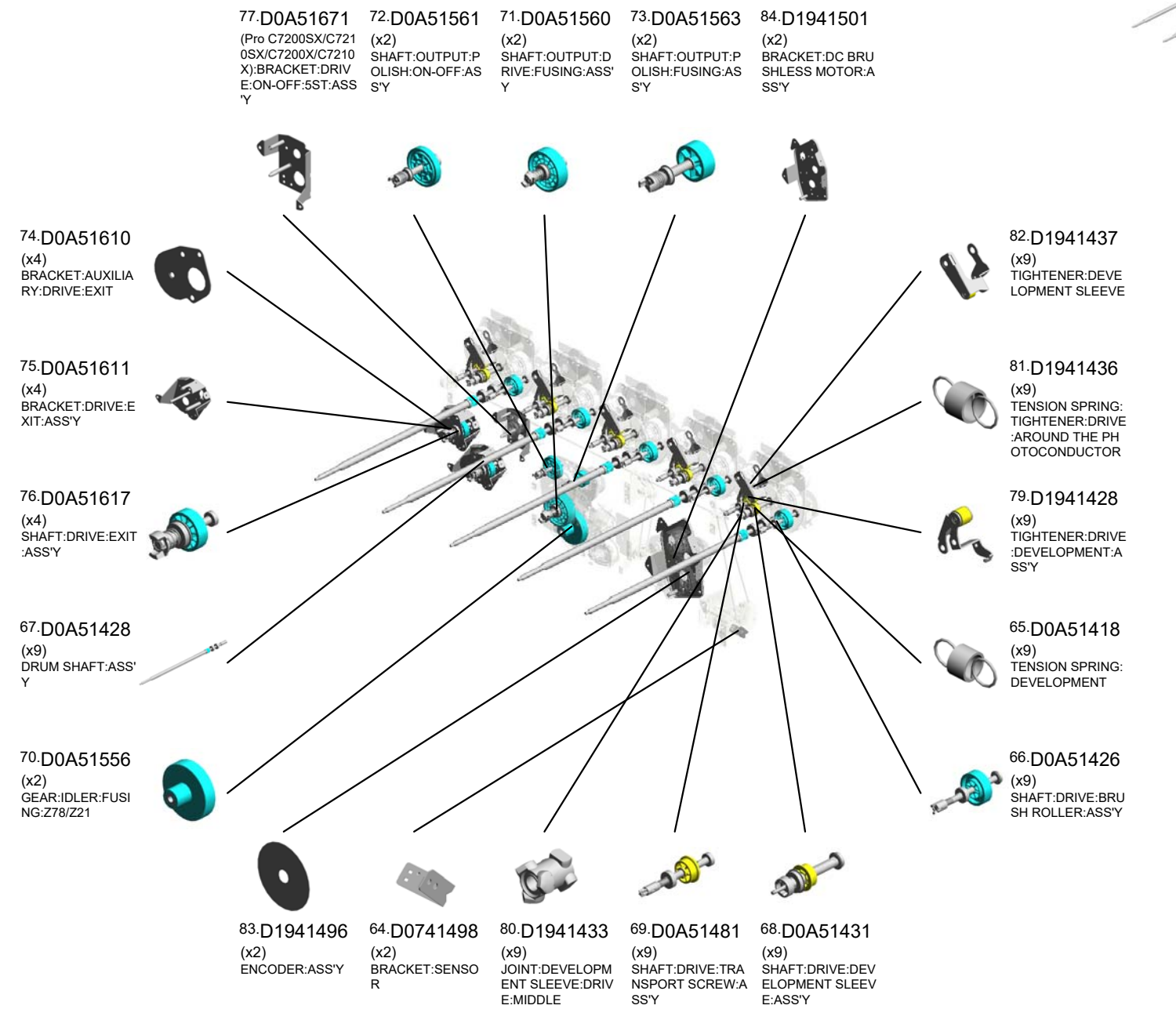
- 48.AX061316  
(x2)  
DC MOTOR:DIA63:  
27.7W:BRUSHLES  
S

- 50.B2236171  
(x2)  
RUBBER BUSHING  
:ENCODER

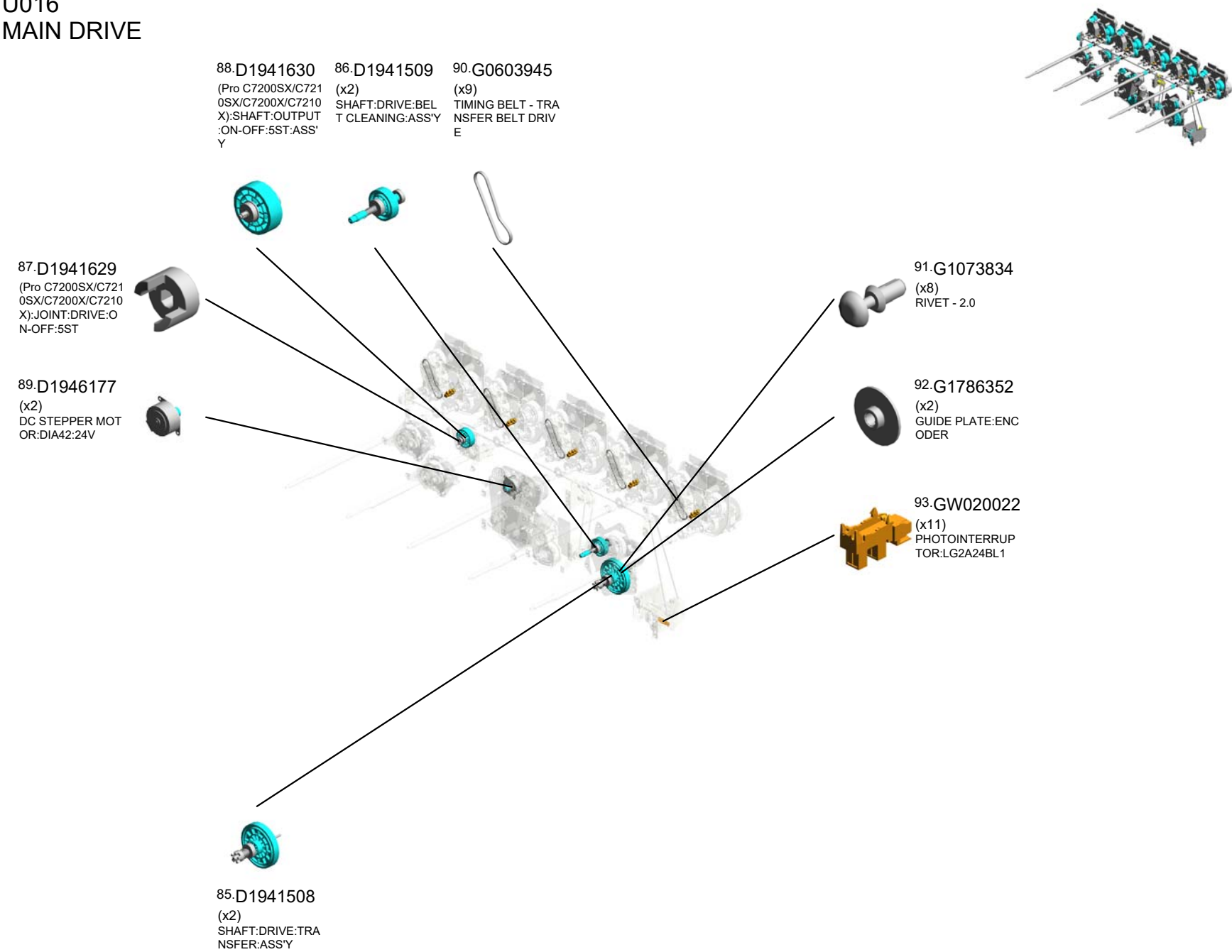
- 58.D0741473  
(x2)  
BRACKET:TENSIO  
NER:DRIVE UNIT:U  
SED TONER:ASS'Y

- 56.D0741468  
(x2)  
BRACKET:MIDDLE:  
DRIVE:USED TONE  
R:ASS'Y
- 52.D0741379  
(x2)  
BRACKET:PLATE
- 51.D0741369  
(x2)  
COVER:ENCODER
- 61.D0741486  
(x2)  
BRACKET:MOTOR:  
DRIVE:USED TONE  
R
- 62.D0741487  
(x2)  
BRACKET:DRIVE U  
NIT:USED TONER

U016  
MAIN DRIVE

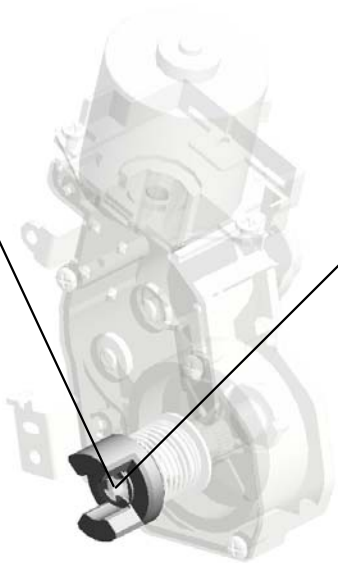


U016  
MAIN DRIVE

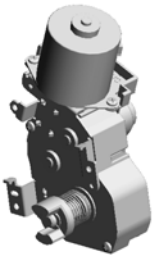


U016\_S001  
DRIVE SUB-UNIT:ON-OFF:PRESSURE ROLLER

13.07200050E  
RETAINING RING -  
M5



78.D1381289  
JOINT:FUSING:ON-  
OFF



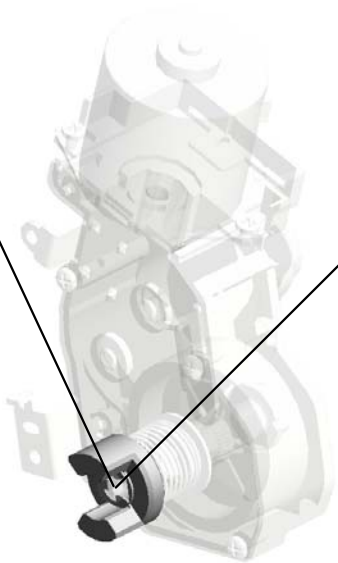
45.AX060510  
DRIVE SUB-UNIT:O  
N-OFF:PRESSURE  
ROLLER

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

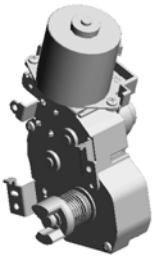


U016\_S002  
DRIVE SUB-UNIT:ON-OFF:PRESSURE ROLLER

13.07200050E  
RETAINING RING -  
M5



78.D1381289  
JOINT:FUSING:ON-  
OFF

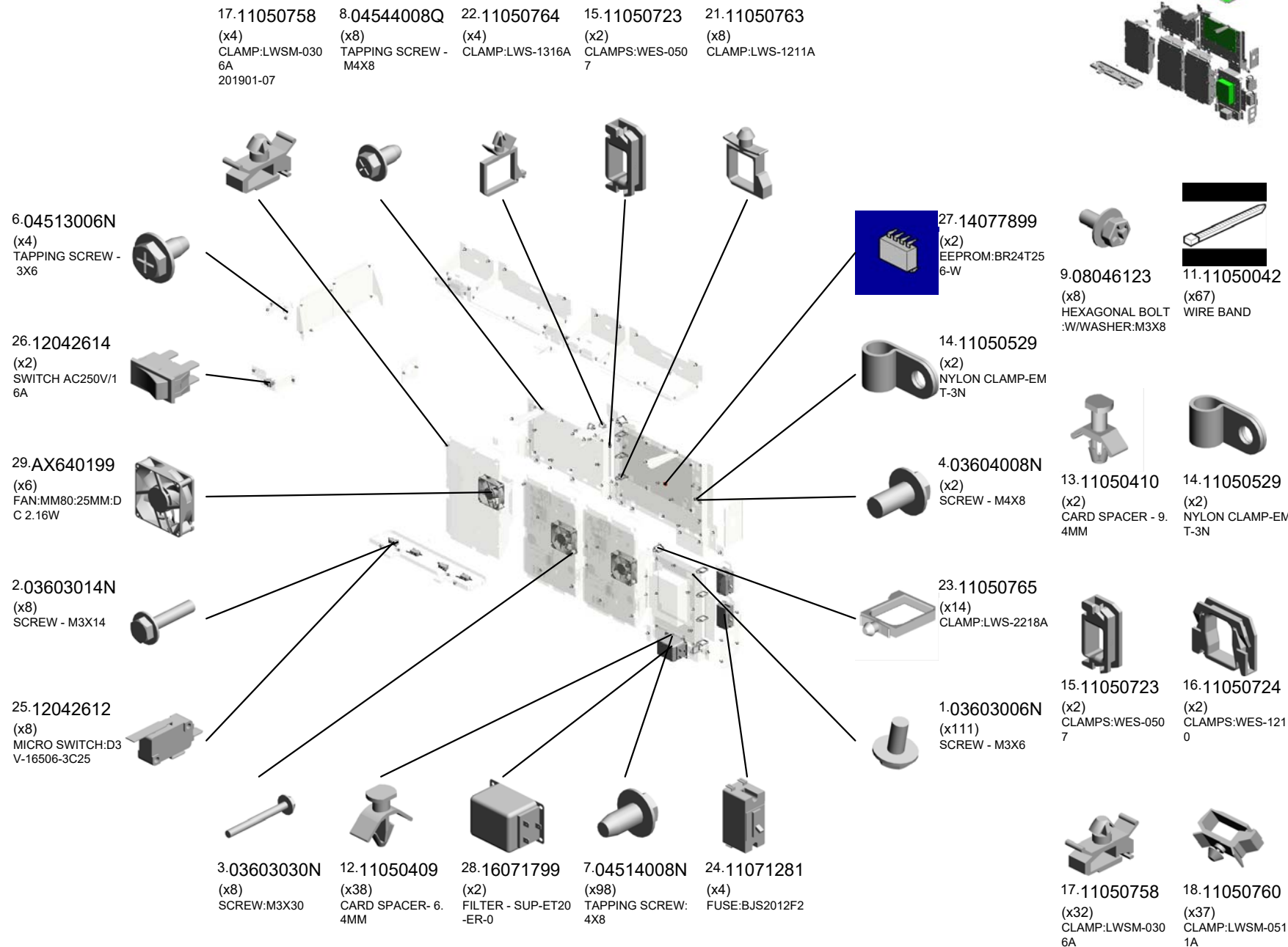


45.AX060510  
DRIVE SUB-UNIT:O  
N-OFF:PRESSURE  
ROLLER

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

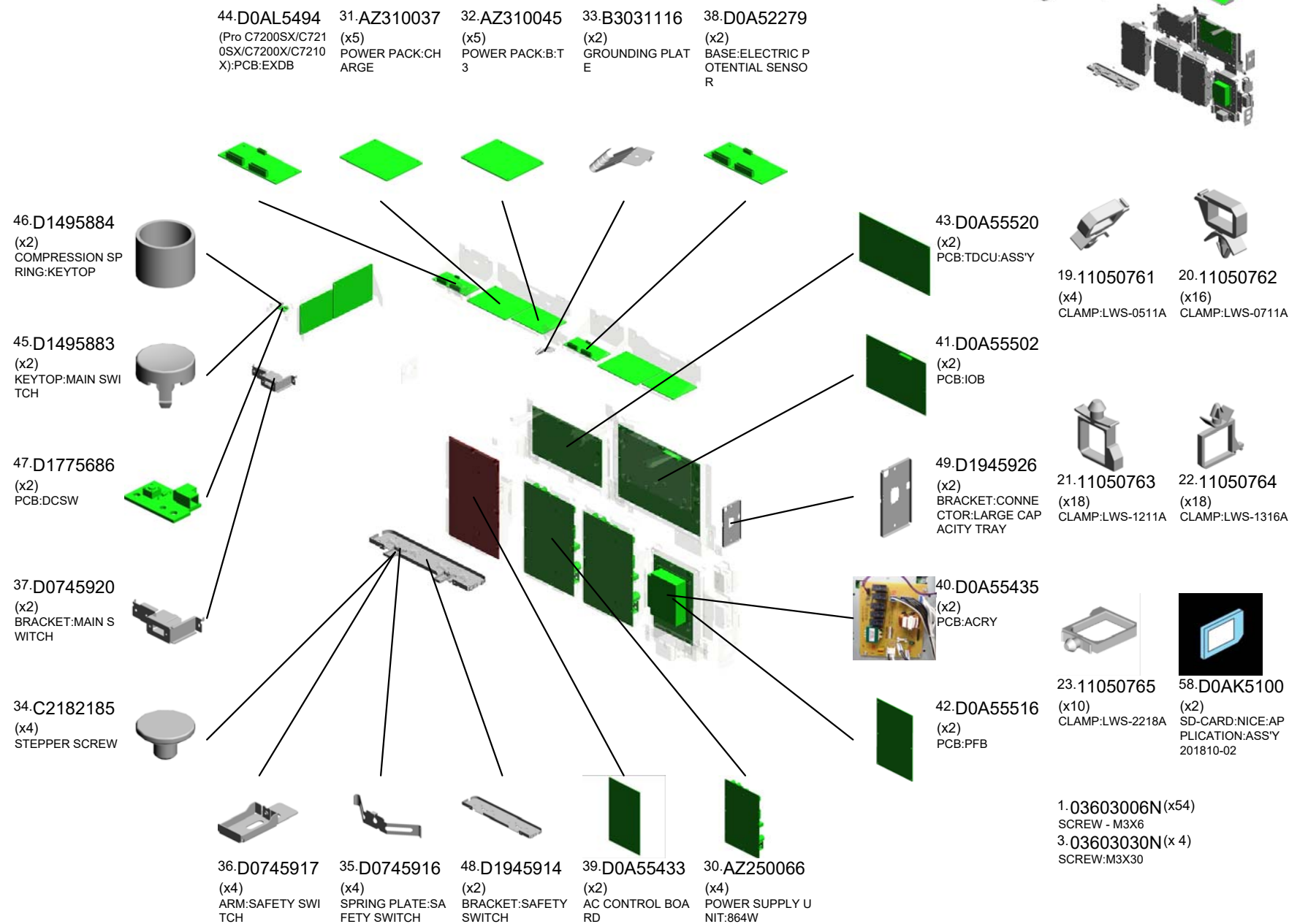


# U017 ELECTRICAL



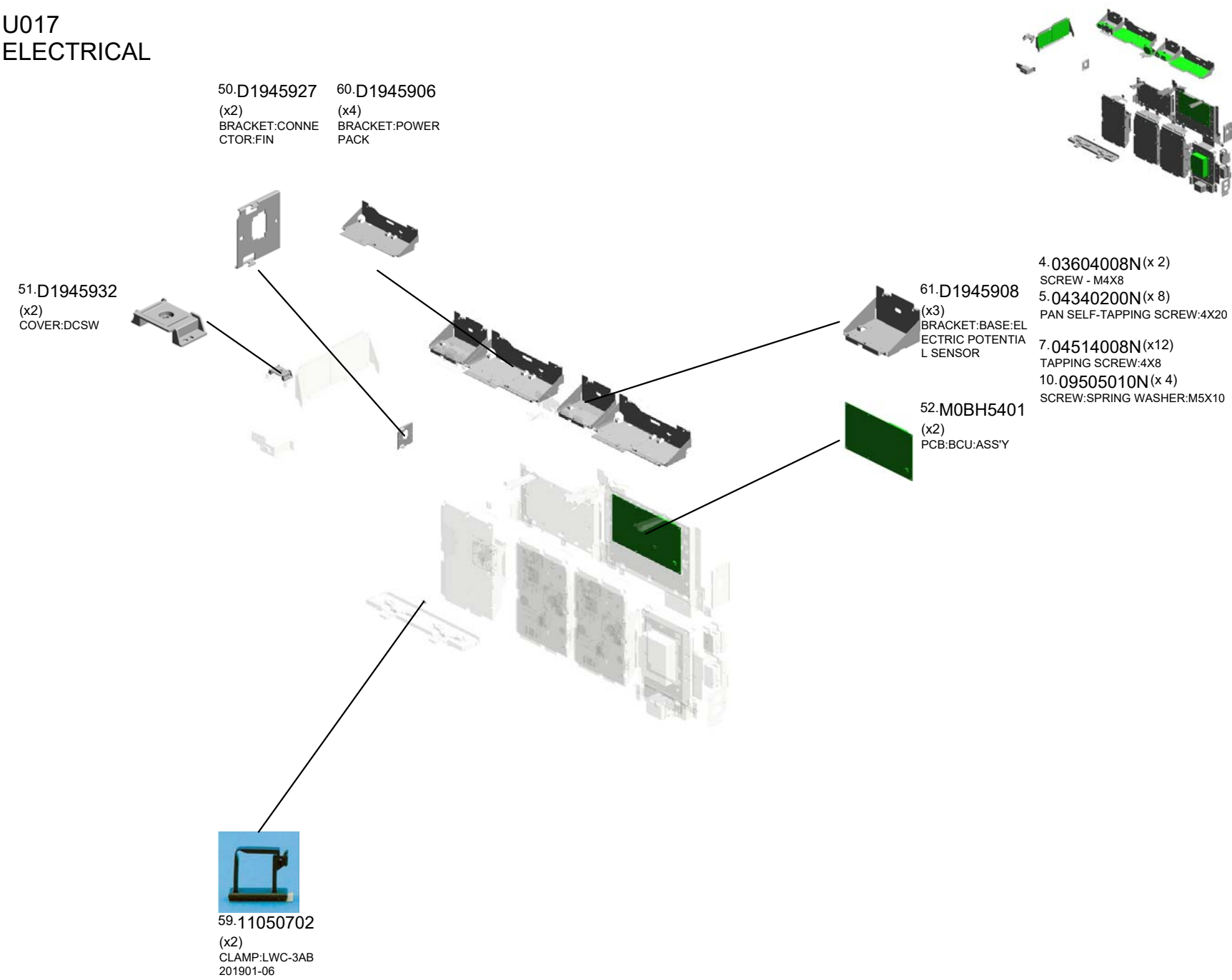
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U017 ELECTRICAL



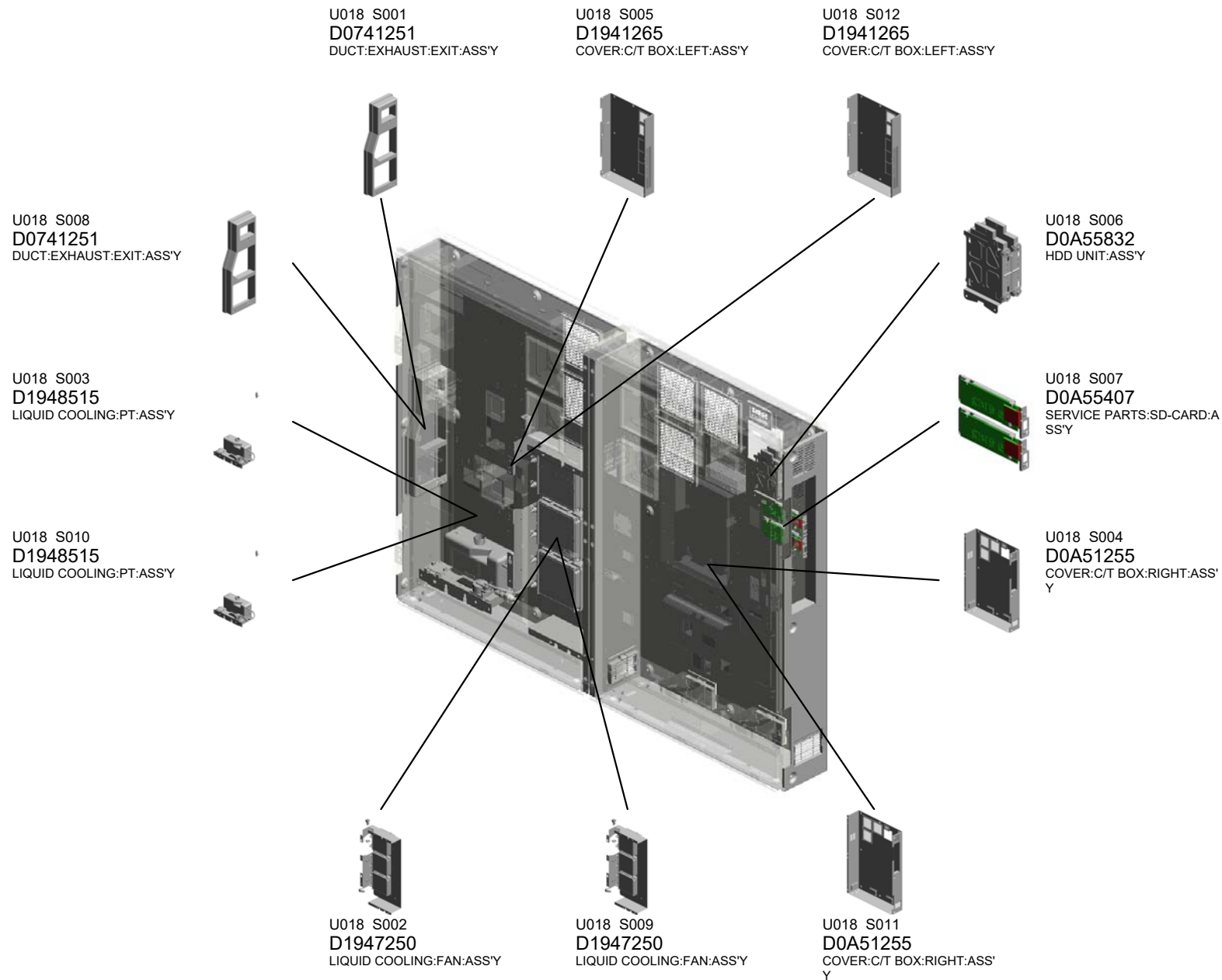
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U017  
ELECTRICAL



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

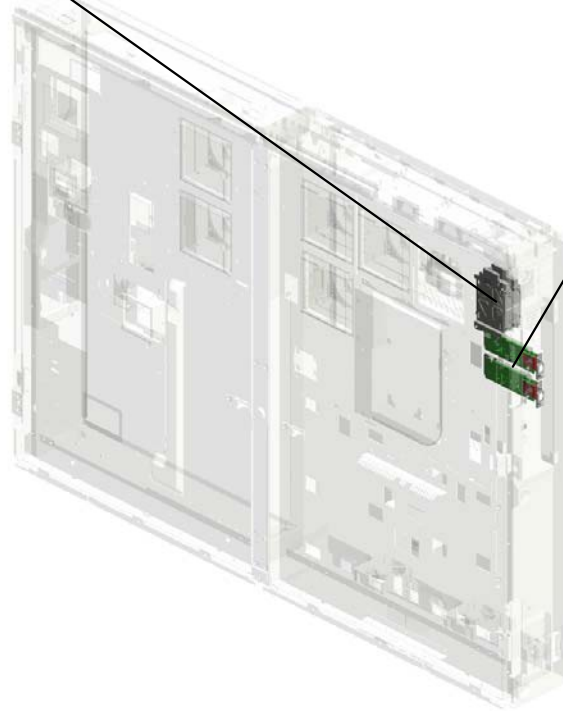
# U018.CONTROLLER:(C7200/C7210)



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U018.CONTROLLER:(C7200/C7210)

U018 S013  
D0A55832  
HDD UNIT:ASS'Y



U018 S014  
D0A55407  
SERVICE PARTS:SD-CARD:A  
SS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U018 CONTROLLER:(C7200/C7210)

14.04544008Q (x20)  
TAPPING SCREW - M4X8

35.AX660015 (x4)  
DC FAN MOTOR:SI  
ROCCO:DC24V:PW  
M

7.03604008N (x12)  
SCREW - M4X8  
201811-10 O/O

24.11050762 (x24)  
CLAMP:LWS-0711A

3.03540450N (x20)  
SCREW:M4X45



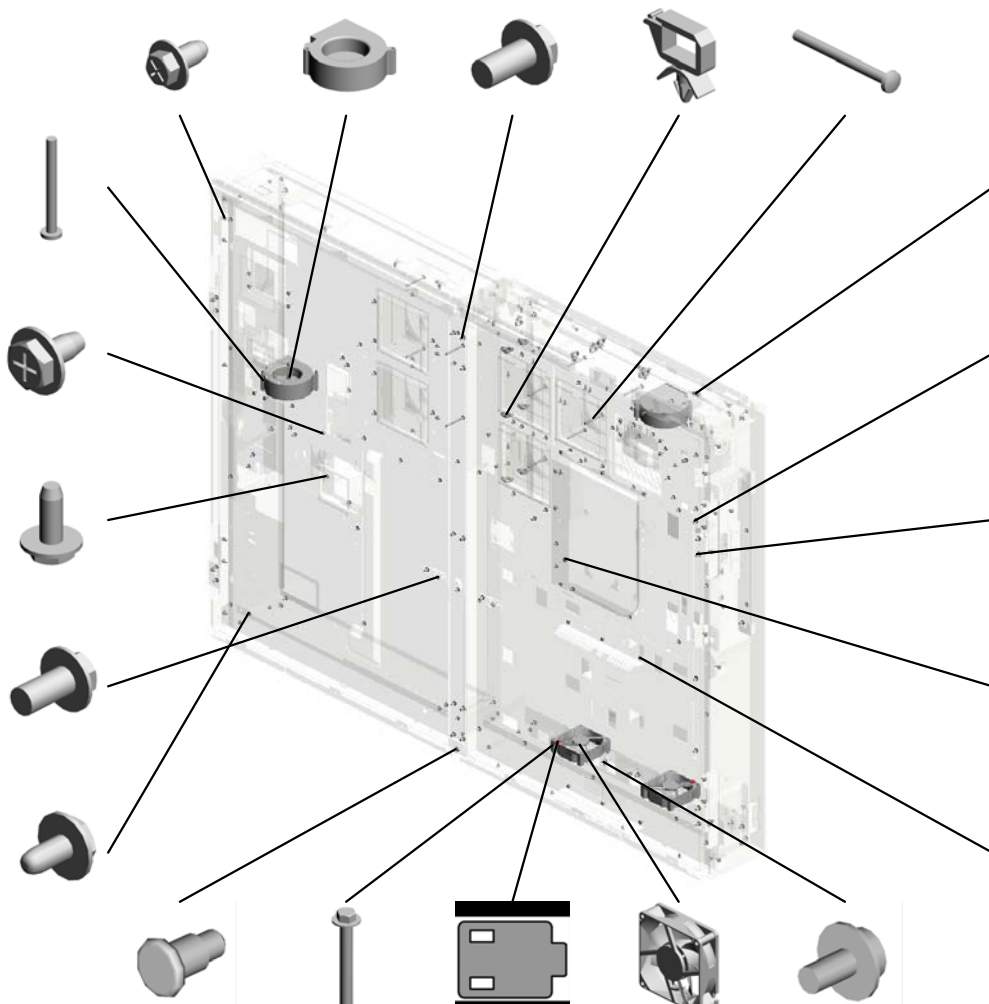
2.03540400N  
(x8)  
SCREW:M4X40

10.04513006N  
(x8)  
TAPPING SCREW - 3X6

9.04503008N  
(x100)  
TAPPING SCREW - M3X8

7.03604008N  
(x74)  
SCREW - M4X8

13.04543006Q  
(x188)  
TAPPING SCREW - M3X6



29.AA143545  
(x2)  
SCREW:M4

8.03604030N  
(x8)  
SCREW:M4X30

28.A2671820  
(x4)  
SHEET - PHOTOIN  
TERRUPTEUR

33.AX640199  
(x4)  
FAN:MM80:25MM:D  
C 2.16W

11.04514006N  
(x4)  
TAPPING SCREW - 4X6

19.11050723  
(x2)  
CLAMPS:WES-050  
7

12.04514008N  
(x6)  
TAPPING SCREW:  
4X8

14.04544008Q  
(x28)  
TAPPING SCREW - M4X8  
201811-11 O/O

7.03604008N  
(x2)  
SCREW - M4X8  
201811-12 O/O

4.03603006N  
(x44)  
SCREW - M3X6

15.08046123  
(x4)  
HEXAGONAL BOLT  
:W/WASHER:M3X8

17.11050517  
(x12)  
HARNESS CLAMP - LWS-2111Z

20.11050725  
(x2)  
CLAMPS:WES-111  
7

22.11050760  
(x54)  
CLAMP:LWSM-051  
1A

16.11050042  
(x2)  
WIRE BAND

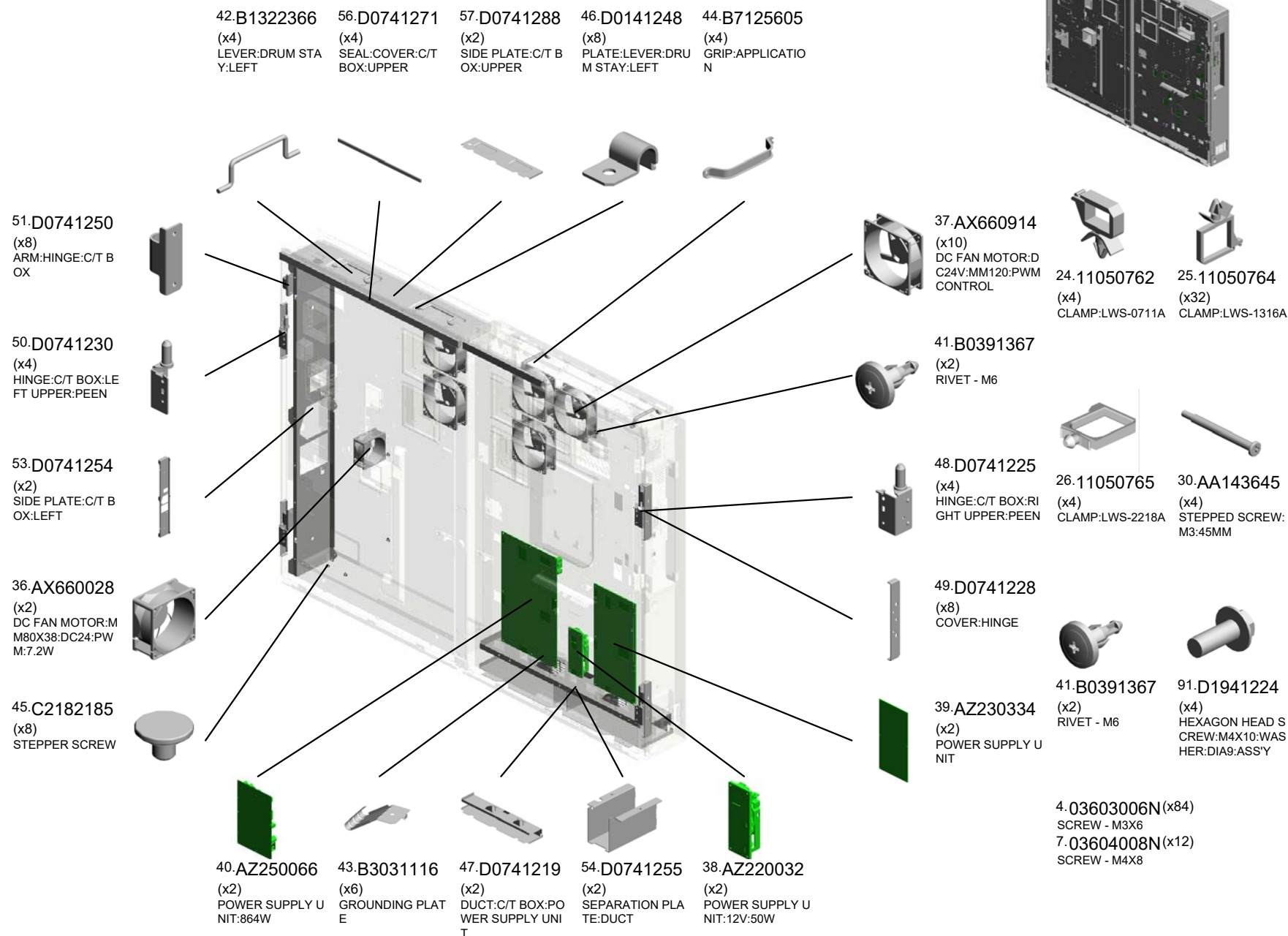
18.11050529  
(x2)  
NYLON CLAMP-EM  
T-3N

21.11050758  
(x30)  
CLAMP:LWSM-030  
6A

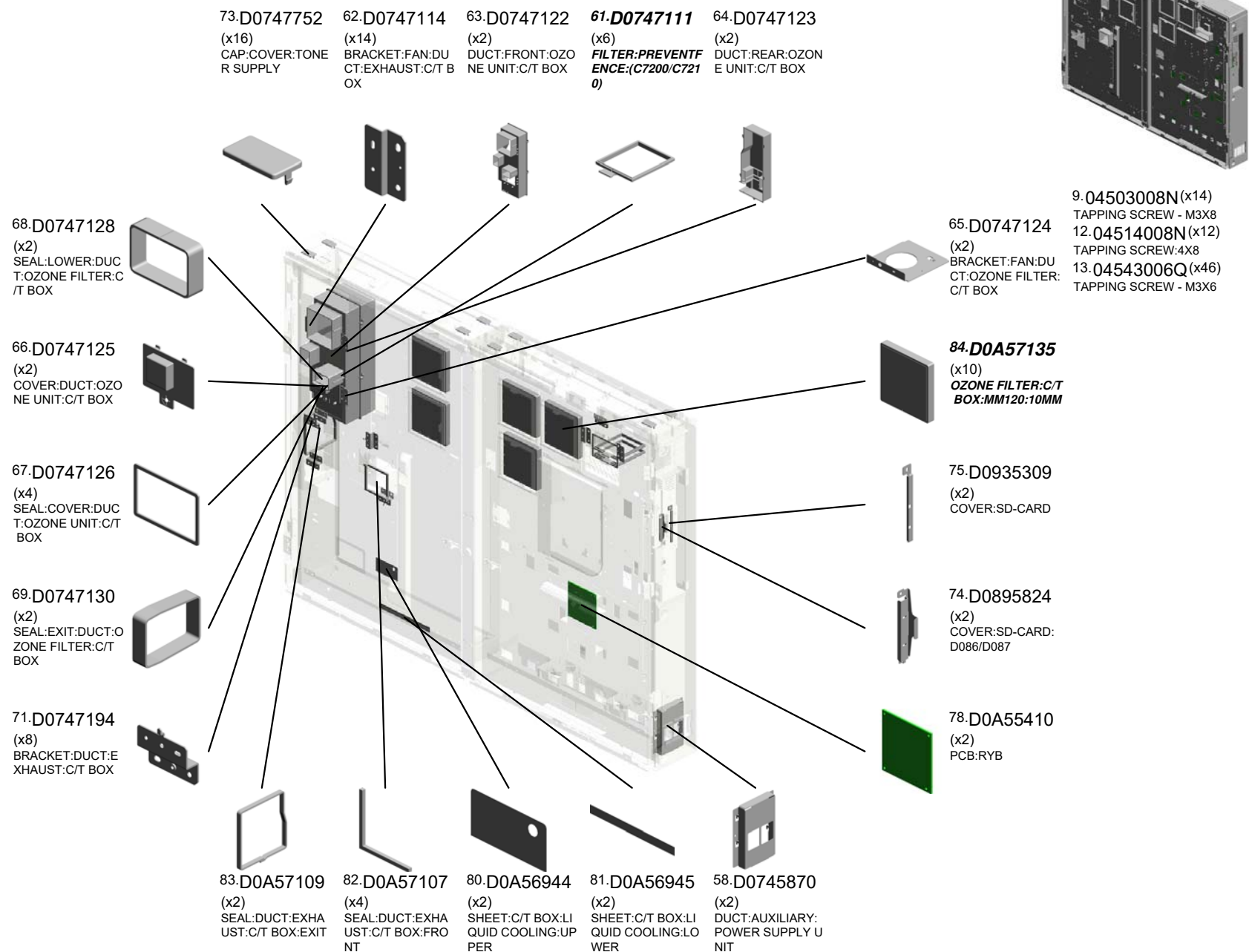
23.11050761  
(x2)  
CLAMP:LWS-0511A



# U018 CONTROLLER:(C7200/C7210)



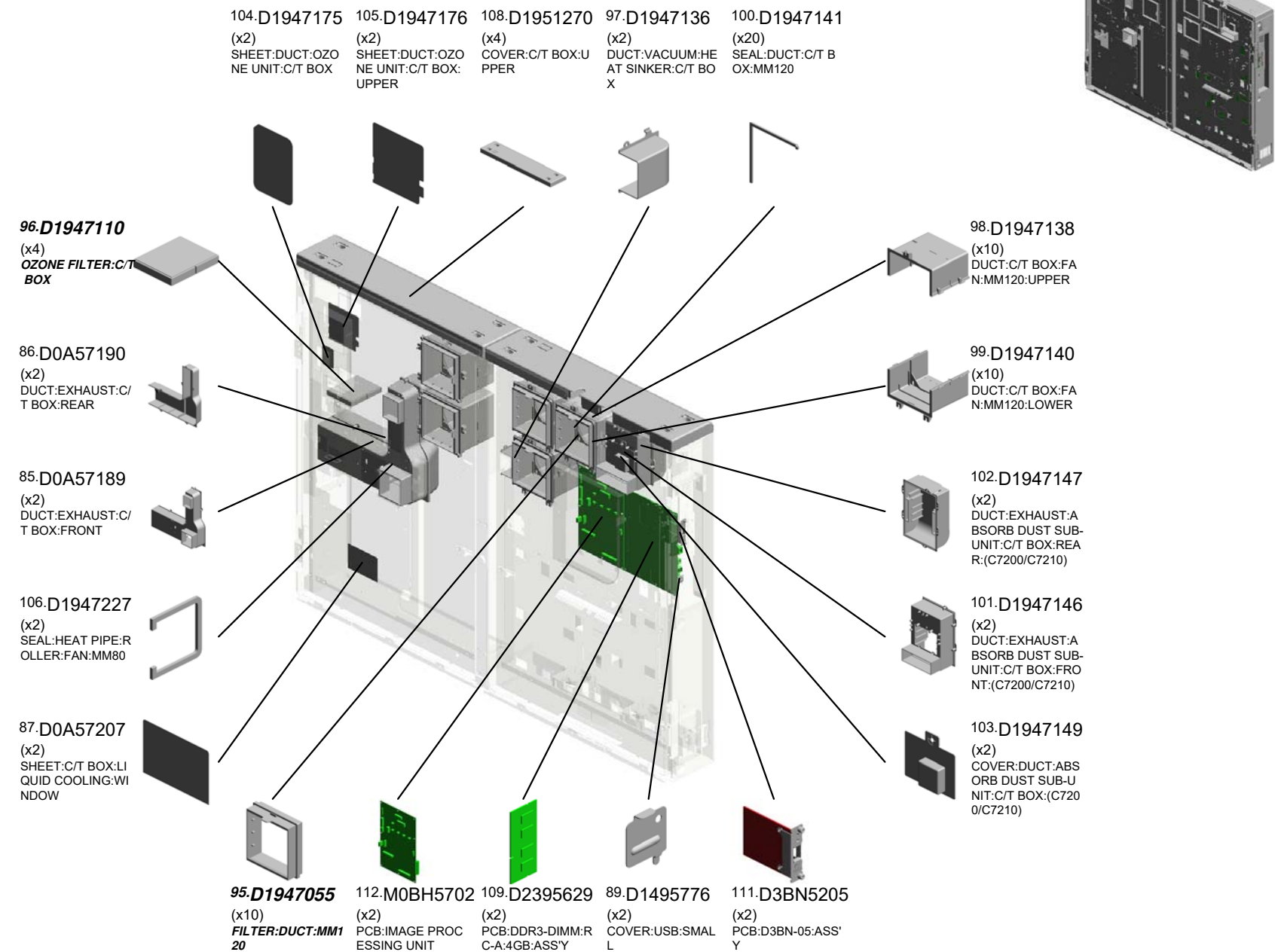
# U018 CONTROLLER:(C7200/C7210)



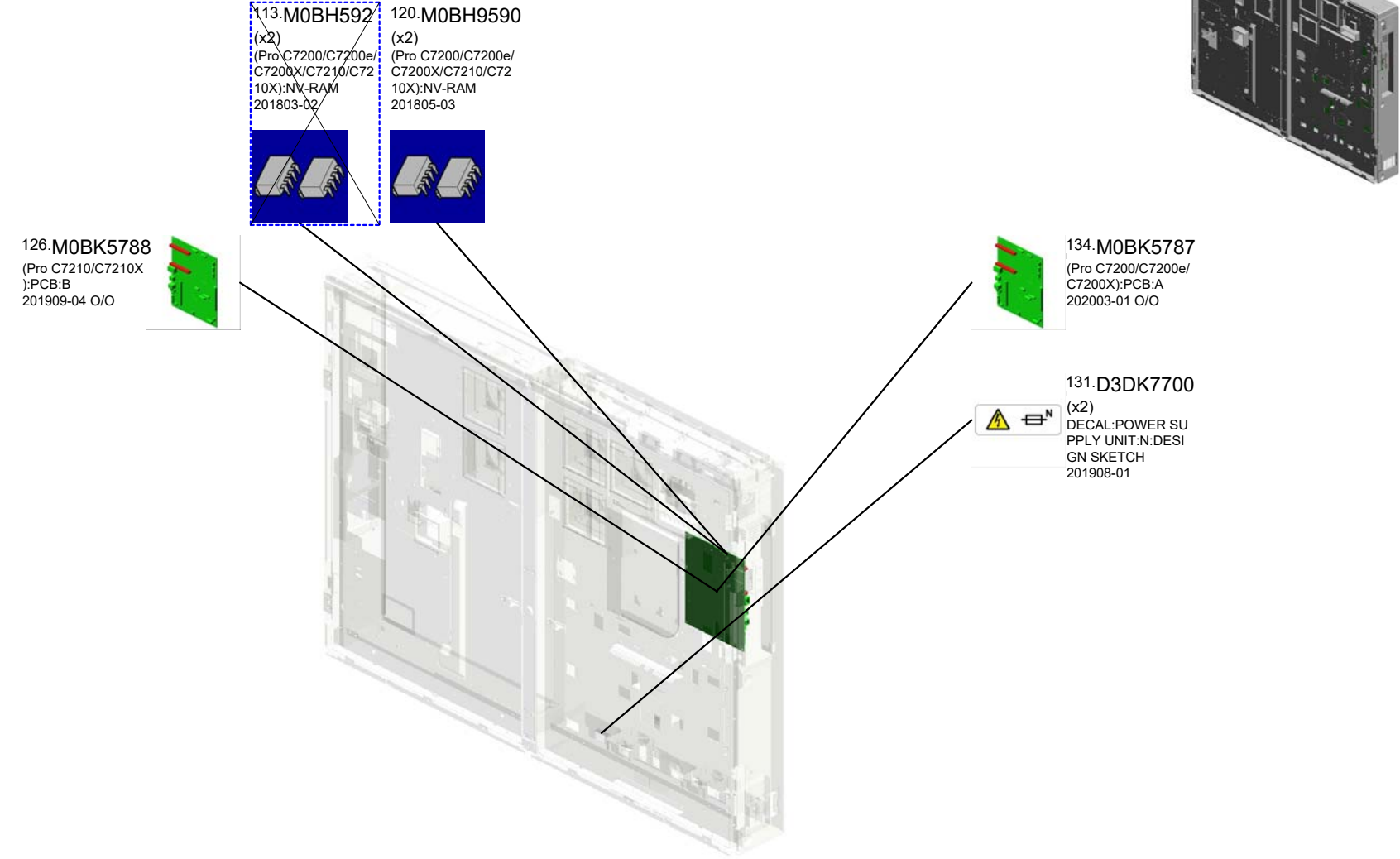
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |             |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | <b>U018</b> | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------------|------|------|------|



U018  
CONTROLLER:(C7200/C7210)

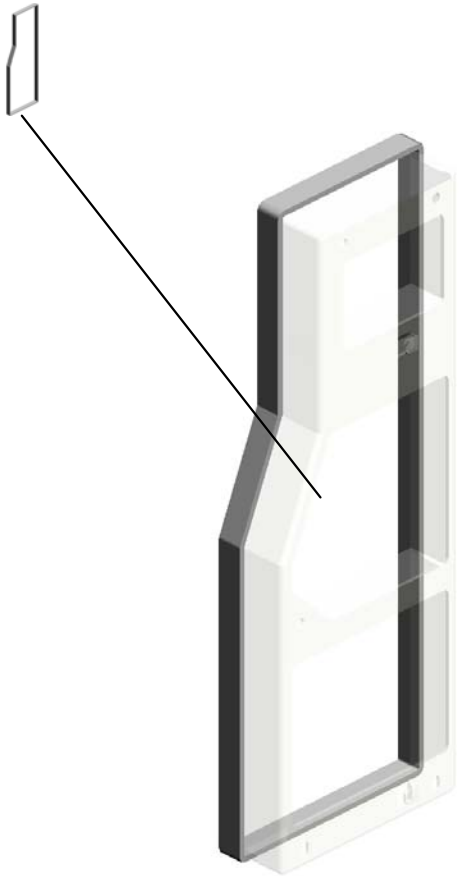


U018  
CONTROLLER:(C7200/C7210)



U018\_S001  
DUCT:EXHAUST:EXIT:ASS'Y

70.D0747174  
SEAL:DUCT:EXIT



52.D0741251  
DUCT:EXHAUST:E  
XIT:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U018\_S002  
LIQUID COOLING:FAN:ASS'Y

4.03603006N  
(x6)  
SCREW - M3X6

107.D1947250  
LIQUID COOLING:F  
AN:ASS'Y

34.AX640229  
(x3)  
DC FAN MOTOR:D  
C24V:MM120:25MM

5.03603030N  
(x6)  
SCREW:M3X30

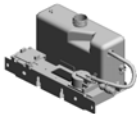
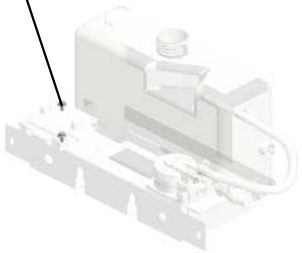
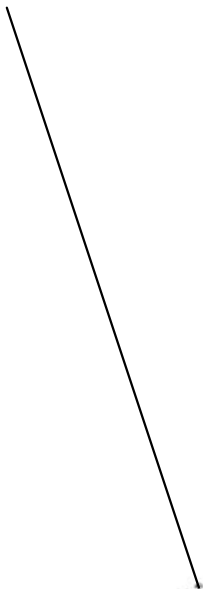
21.11050758  
(x3)  
CLAMP:LWSM-030  
6A

25.11050764  
(x3)  
CLAMP:LWS-1316A

72.D0747275  
(x3)  
DUCT:FAN:LIQUID  
COOLING

U018\_S003  
LIQUID COOLING:PT:ASS'Y

4.03603006N  
(x2)  
SCREW - M3X6



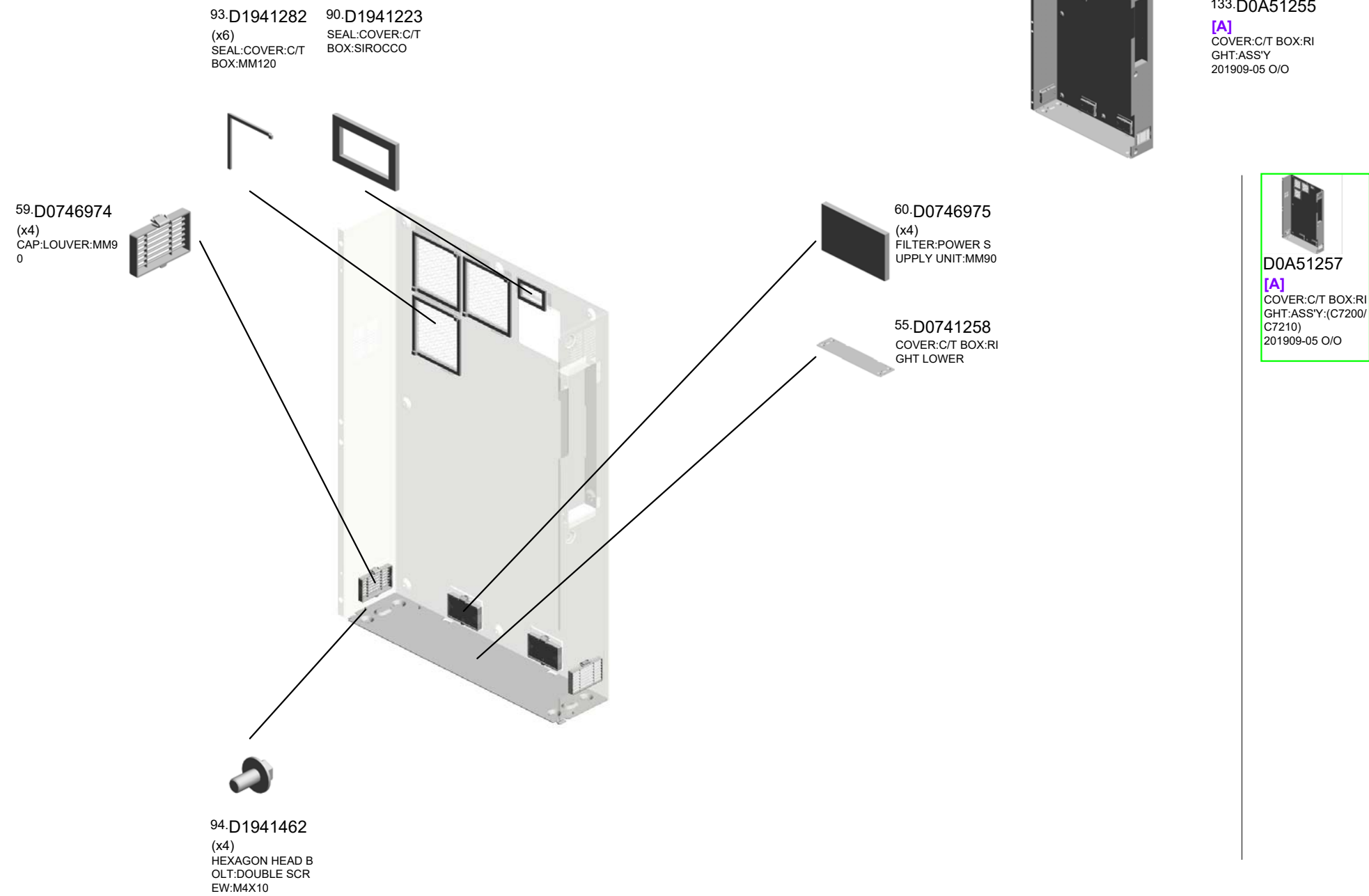
21.11050758  
(x3)  
CLAMP:LWSM-030  
6A

1.03530100N(x 2)  
SCREW-M3X10  
4.03603006N(x 2)  
SCREW - M3X6

130.D1948515  
LIQUID COOLING:P  
T:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

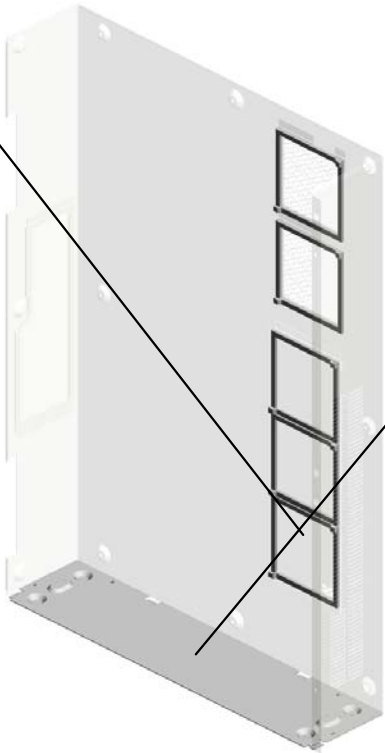
U018\_S004  
COVER:C/T BOX:RIGHT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U018\_S005  
COVER:C/T BOX:LEFT:ASS'Y

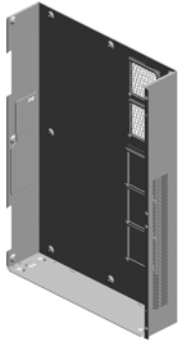
93.D1941282  
(x10)  
SEAL:COVER:C/T  
BOX:MM120



55.D0741258  
COVER:C/T BOX:RI  
GHT LOWER



94.D1941462  
(x4)  
HEXAGON HEAD B  
OLT:DOUBLE SCR  
EW:M4X10

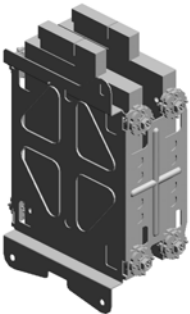


92.D1941265  
COVER:C/T BOX:L  
EFT:ASS'Y

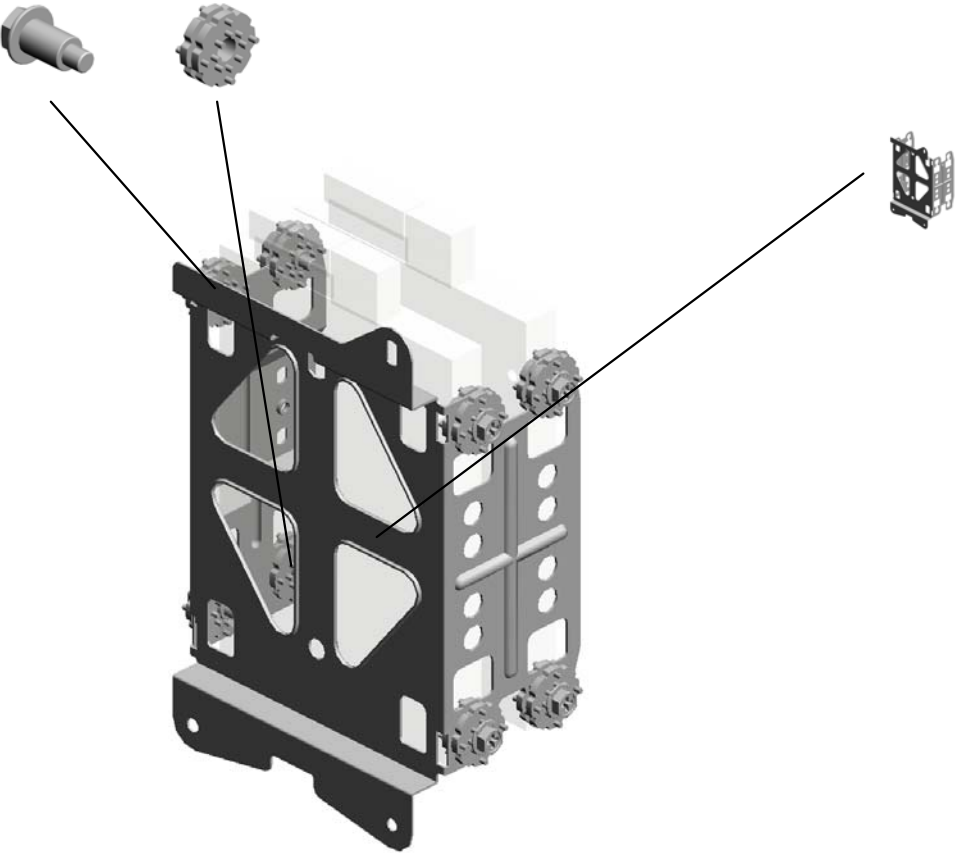
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U018\_S006  
HDD UNIT:ASS'Y

31.AA143848    32.AA161125  
(x8)            (x8)  
STEPPED SCREW   RUBBER CUSHION  
- M3



79.D0A55832  
HDD UNIT:ASS'Y



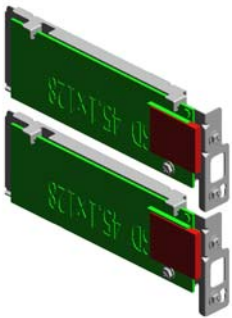
88.D1365978  
BRACKET:HDD

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

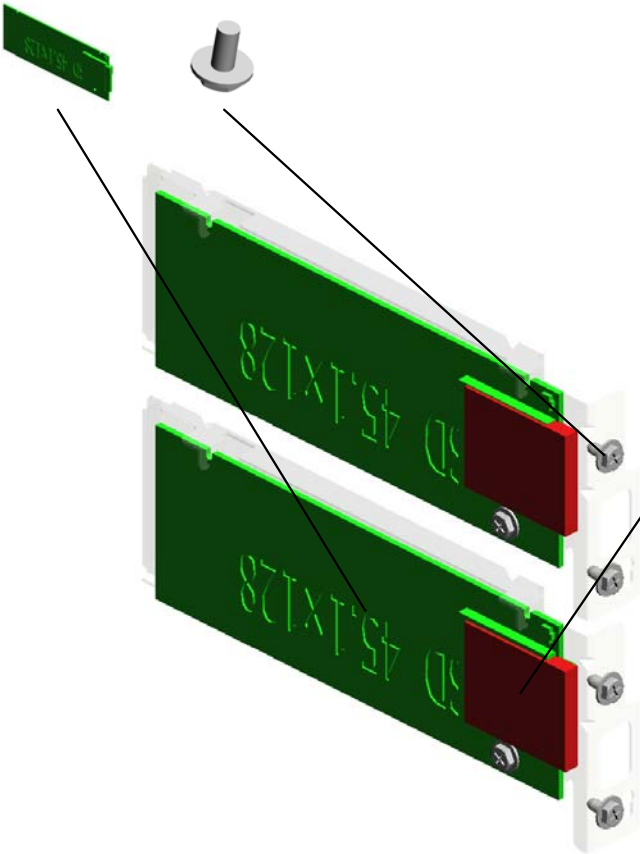


U018\_S007  
SERVICE PARTS:SD-CARD:ASS'Y

110.D2615140 4.03603006N  
(x2) (x6)  
PCB:SDCU:ASS'Y SCREW - M3X6



77.D0A55407  
SERVICE PARTS:S  
D-CARD:ASS'Y

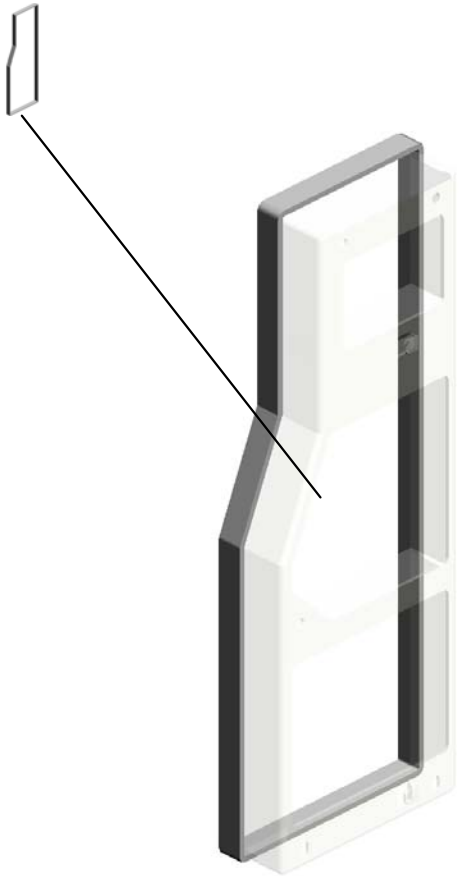


27.14078476  
(x2)  
ROM STORAGE:SD  
XC8GB

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U018\_S008  
DUCT:EXHAUST:EXIT:ASS'Y

70.D0747174  
SEAL:DUCT:EXIT



52.D0741251  
DUCT:EXHAUST:E  
XIT:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U018\_S009  
LIQUID COOLING:FAN:ASS'Y

4.03603006N  
(x6)  
SCREW - M3X6

107.D1947250  
LIQUID COOLING:F  
AN:ASS'Y

34.AX640229  
(x3)  
DC FAN MOTOR:D  
C24V:MM120:25MM

5.03603030N  
(x6)  
SCREW:M3X30

21.11050758  
(x3)  
CLAMP:LWSM-030  
6A

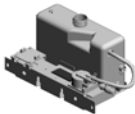
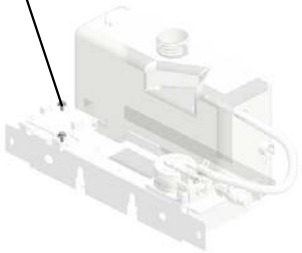
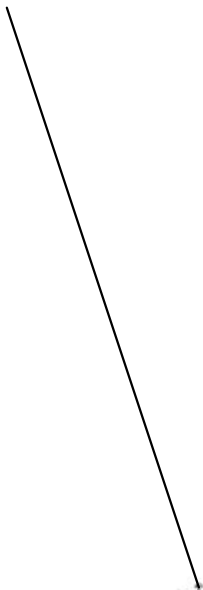
25.11050764  
(x3)  
CLAMP:LWS-1316A

72.D0747275  
(x3)  
DUCT:FAN:LIQUID  
COOLING

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U018\_S010  
LIQUID COOLING:PT:ASS'Y

4.03603006N  
(x2)  
SCREW - M3X6



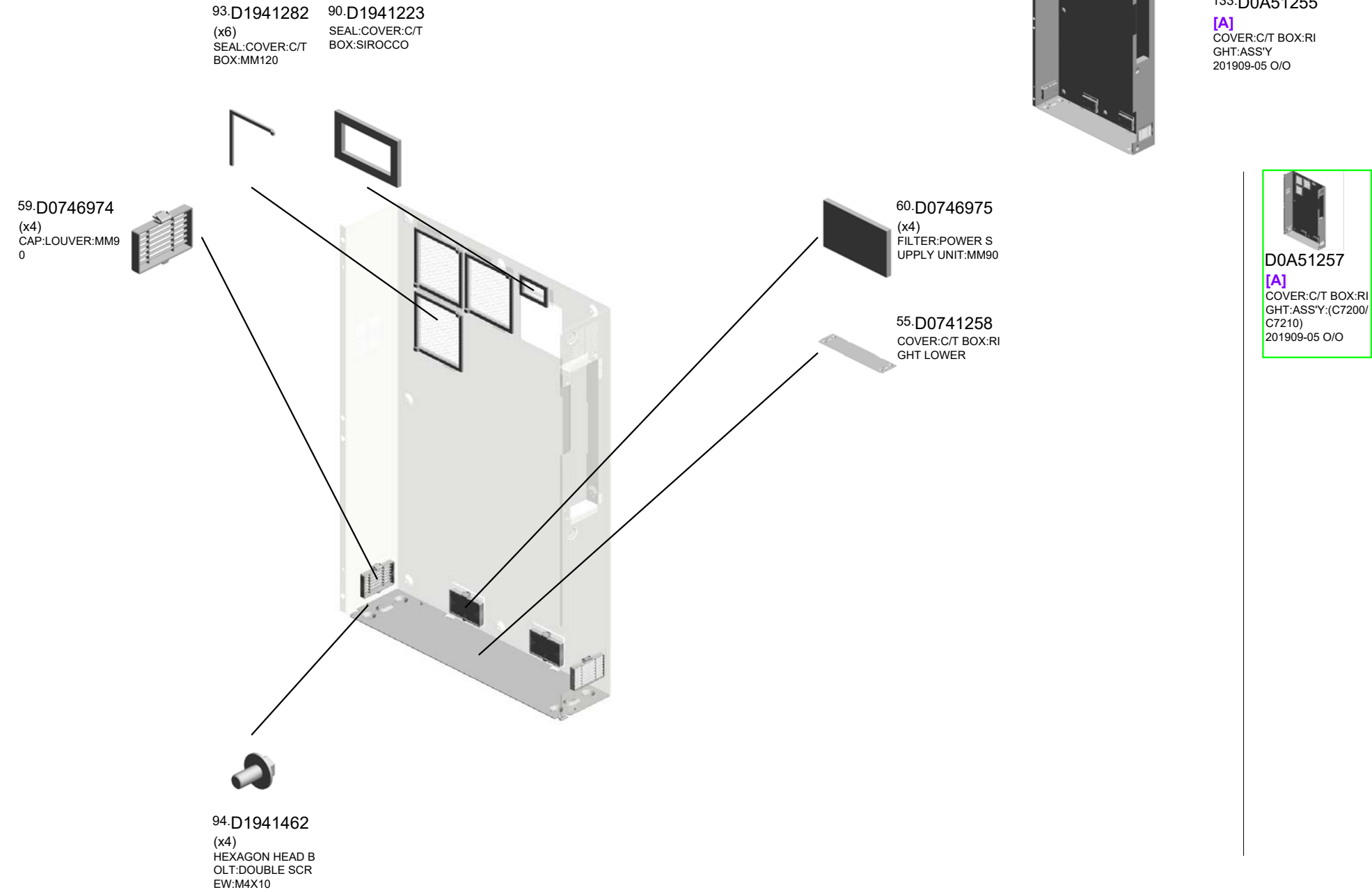
21.11050758  
(x3)  
CLAMP:LWSM-030  
6A

1.03530100N(x 2)  
SCREW-M3X10  
4.03603006N(x 2)  
SCREW - M3X6

130.D1948515  
LIQUID COOLING:P  
T:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

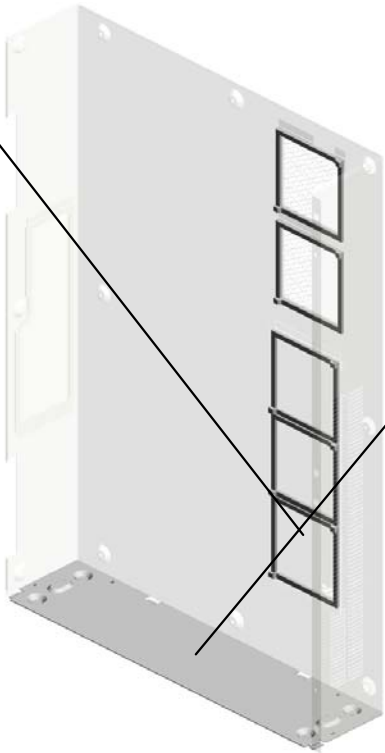
U018\_S011  
COVER:C/T BOX:RIGHT:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U018\_S012  
COVER:C/T BOX:LEFT:ASS'Y

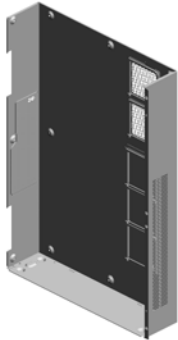
93.D1941282  
(x10)  
SEAL:COVER:C/T  
BOX:MM120



55.D0741258  
COVER:C/T BOX:RI  
GHT LOWER



94.D1941462  
(x4)  
HEXAGON HEAD B  
OLT:DOUBLE SCR  
EW:M4X10

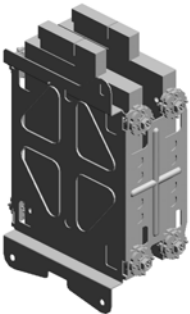


92.D1941265  
COVER:C/T BOX:L  
EFT:ASS'Y

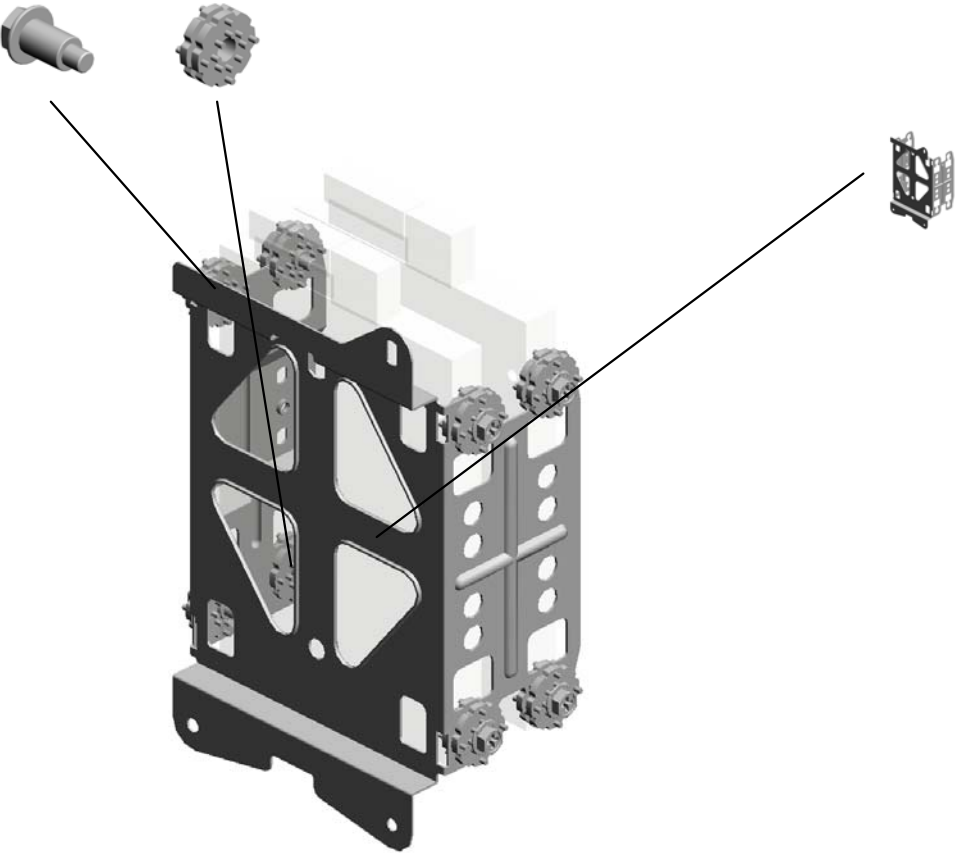
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U018\_S013  
HDD UNIT:ASS'Y

31.AA143848    32.AA161125  
(x8)            (x8)  
STEPPED SCREW   RUBBER CUSHION  
- M3



79.D0A55832  
HDD UNIT:ASS'Y

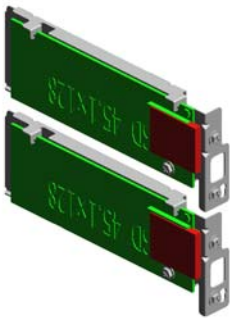


88.D1365978  
BRACKET:HDD

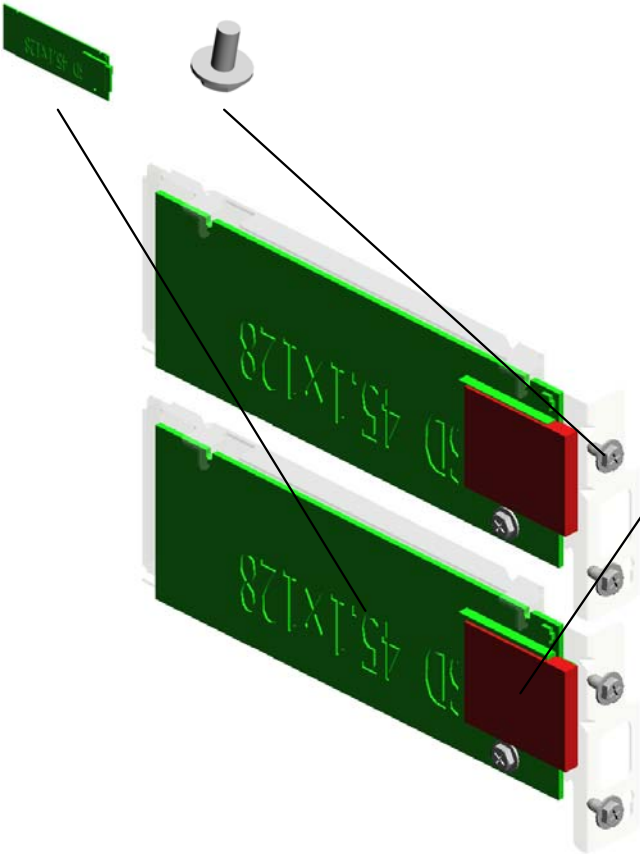
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U018\_S014  
SERVICE PARTS:SD-CARD:ASS'Y

110.D2615140 4.03603006N  
(x2) (x6)  
PCB:SDCU:ASS'Y SCREW - M3X6



77.D0A55407  
SERVICE PARTS:S  
D-CARD:ASS'Y

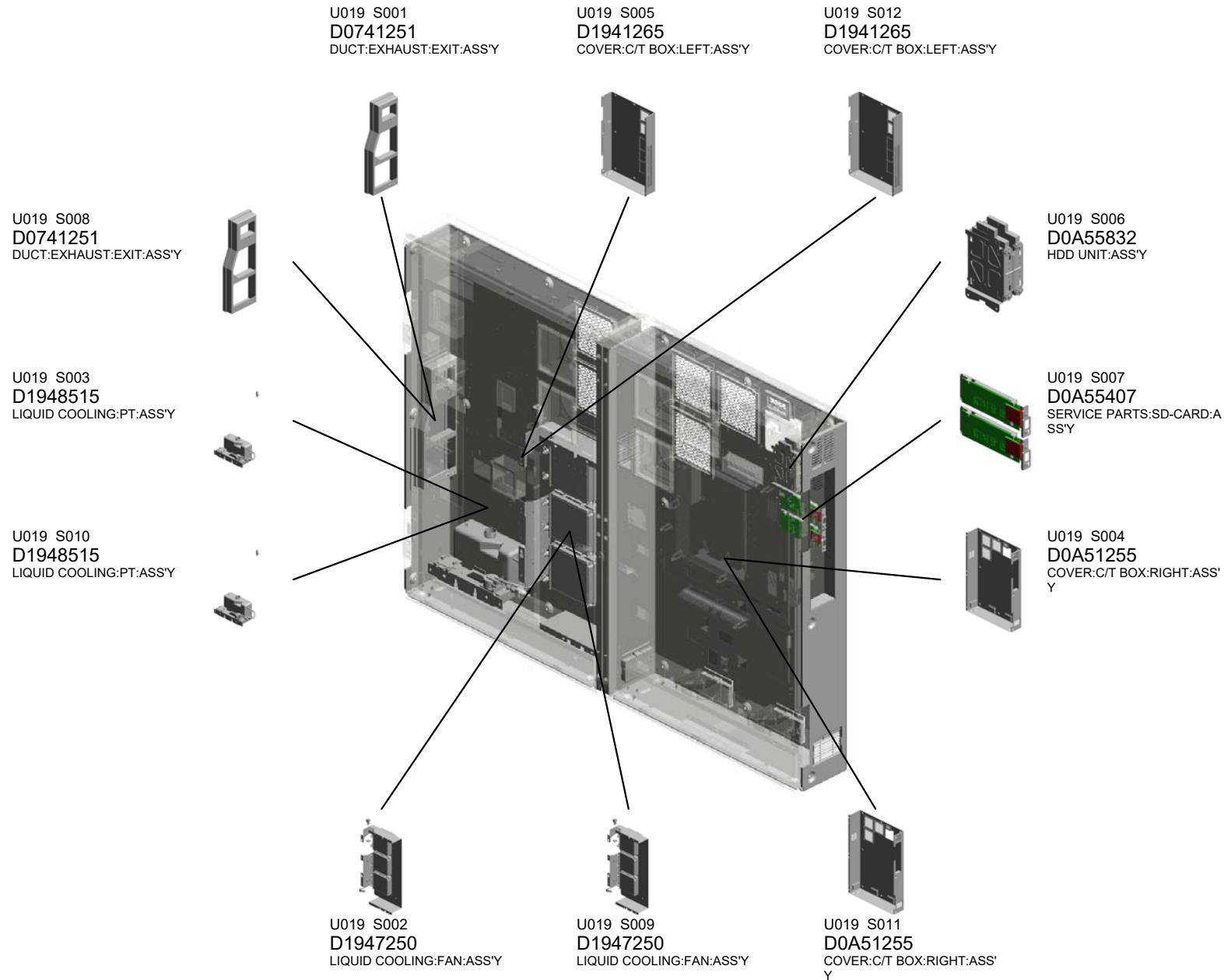


27.14078476  
(x2)  
ROM STORAGE:SD  
XC8GB

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



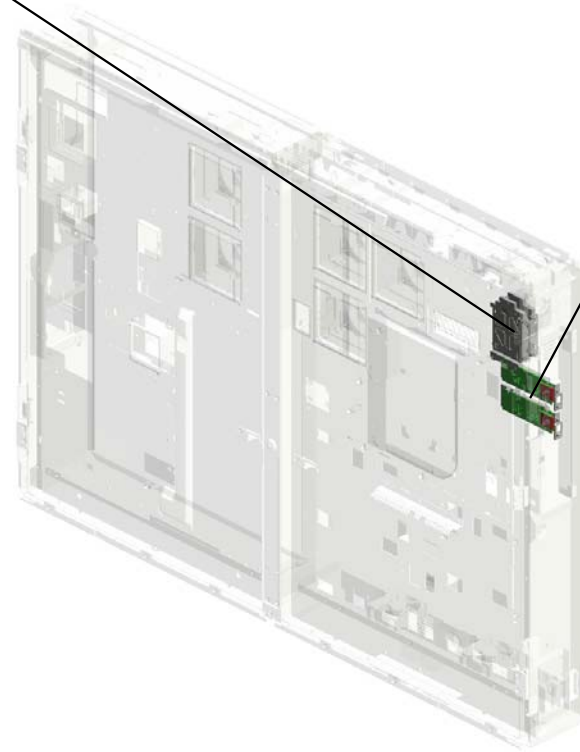
# U019.CONTROLLER:(C7200+/C7210+)



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U019.CONTROLLER:(C7200+/C7210+)

U019 S013  
D0A55832  
HDD UNIT:ASS'Y



U019 S014  
D0A55407  
SERVICE PARTS:SD-CARD:A  
SS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U019 CONTROLLER:(C7200+/C7210+)

25.11050762 (x16) CLAMP:LWS-0711A  
23.11050760 (x10) CLAMP:LWSM-051A  
21.11050725 (x2) CLAMPS:WES-1117  
2.03540400N (x4) SCREW:M4X40  
20.11050723 (x2) CLAMPS:WES-0507



6.03604008N  
(x86)  
SCREW - M4X8

3.03540450N  
(x20)  
SCREW:M4X45

18.11050529  
(x2)  
NYLON CLAMP-EM T-3N

4.03603006N  
(x34)  
SCREW - M3X6

26.11050764  
(x4)  
CLAMP:LWS-1316A

13.04543006Q  
(x138)  
TAPPING SCREW - M3X6

30.AA143545  
(x2)  
SCREW:M4

12.04514008N  
(x18)  
TAPPING SCREW: 4X8

8.03604030N  
(x8)  
SCREW:M4X30

11.04514006N  
(x4)  
TAPPING SCREW - 4X6

17.11050517  
(x14)  
HARNESS CLAMP - LWS-2111Z

9.04503008N  
(x22)  
TAPPING SCREW - M3X8

14.04544008Q  
(x40)  
TAPPING SCREW - M4X8

29.A2671820  
(x4)  
SHEET - PHOTOIN INTERRUPTER

22.11050758  
(x2)  
CLAMP:LWSM-0306A

15.08046123  
(x4)  
HEXAGONAL BOLT :W/WASHER:M3X8

16.11050042  
(x2)  
WIRE BAND

17.11050517  
(x8)  
HARNESS CLAMP - LWS-2111Z

22.11050758  
(x34)  
CLAMP:LWSM-0306A

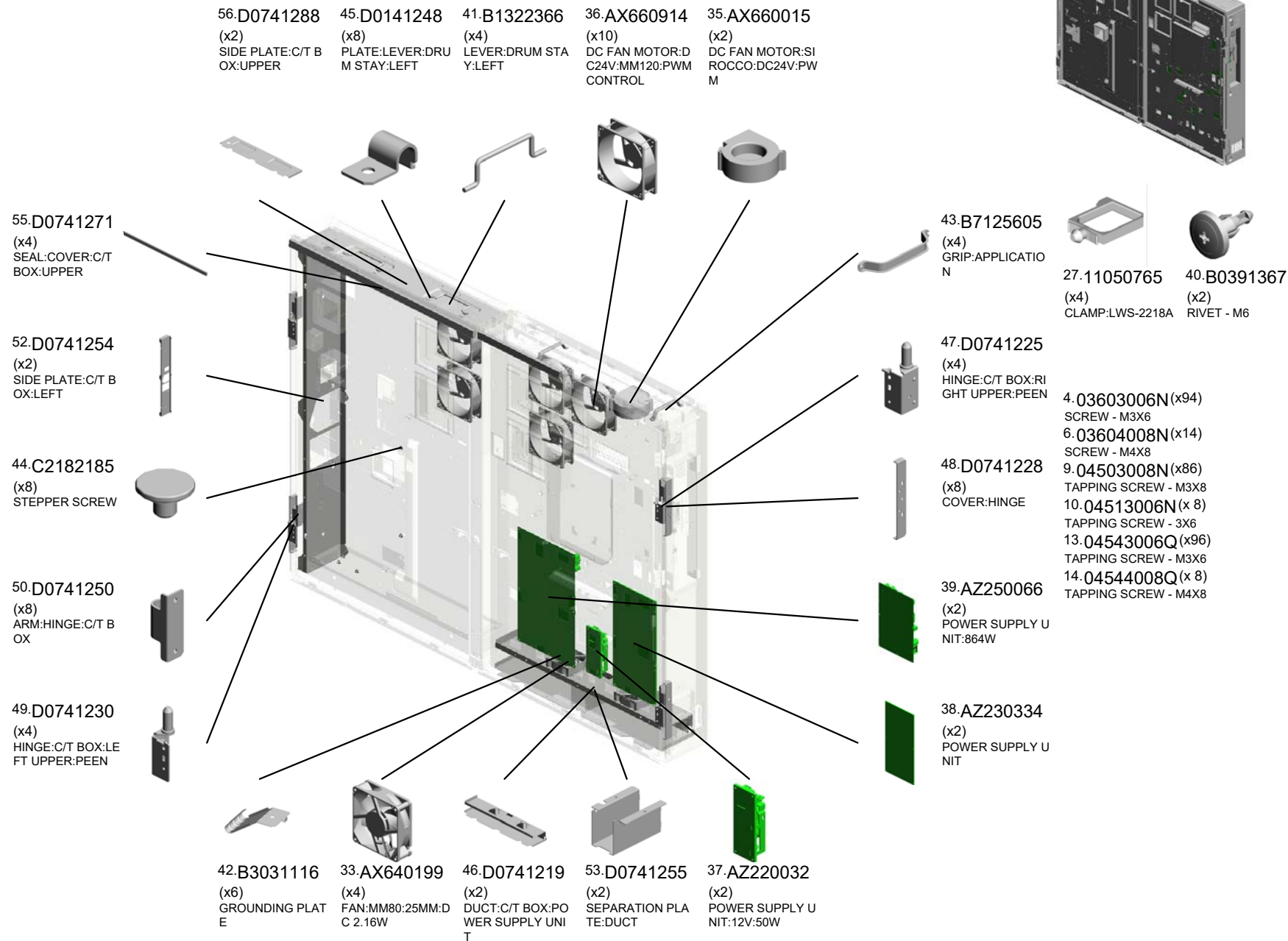
23.11050760  
(x54)  
CLAMP:LWSM-051A

24.11050761  
(x2)  
CLAMP:LWS-0511A

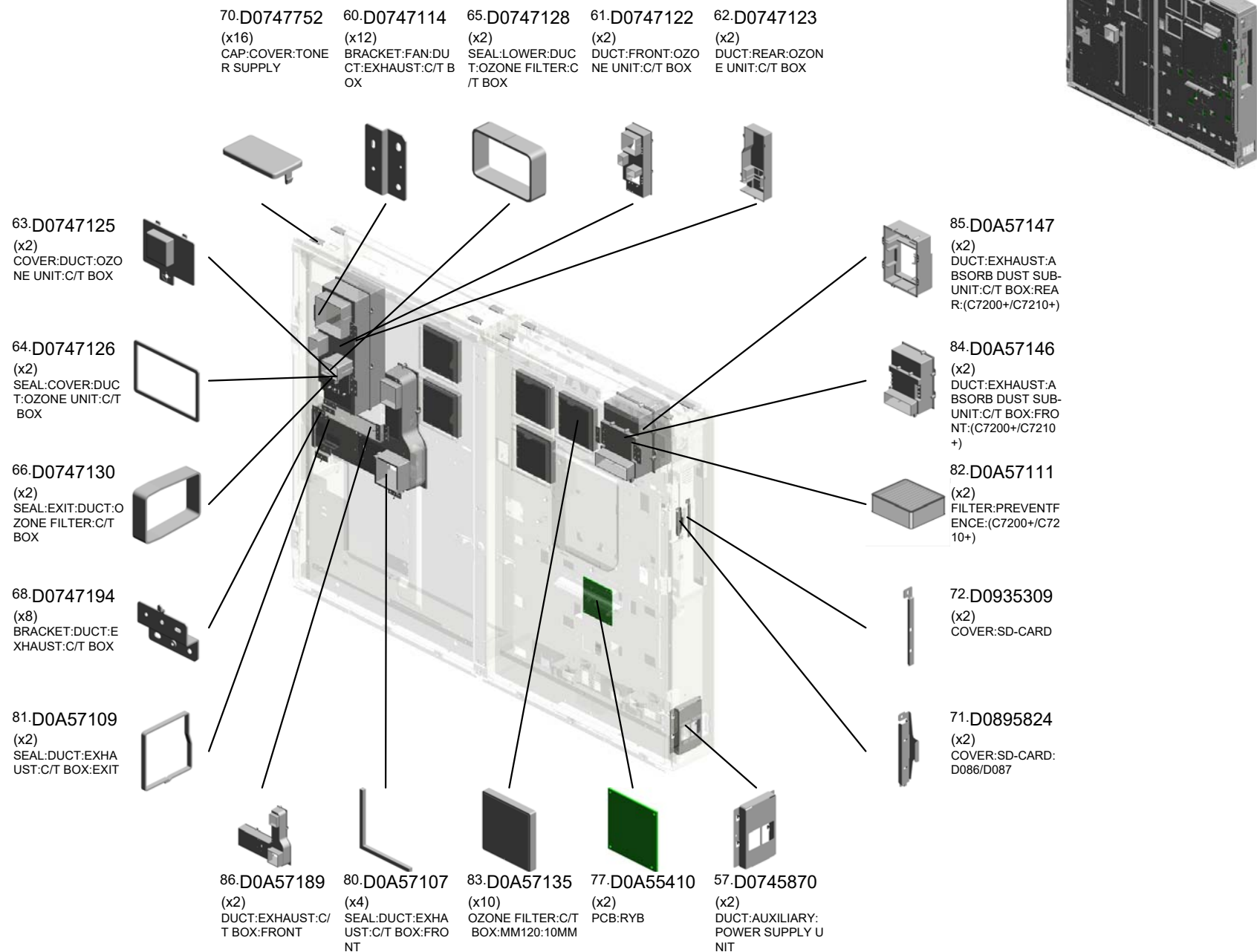
25.11050762  
(x6)  
CLAMP:LWS-0711A

26.11050764  
(x28)  
CLAMP:LWS-1316A

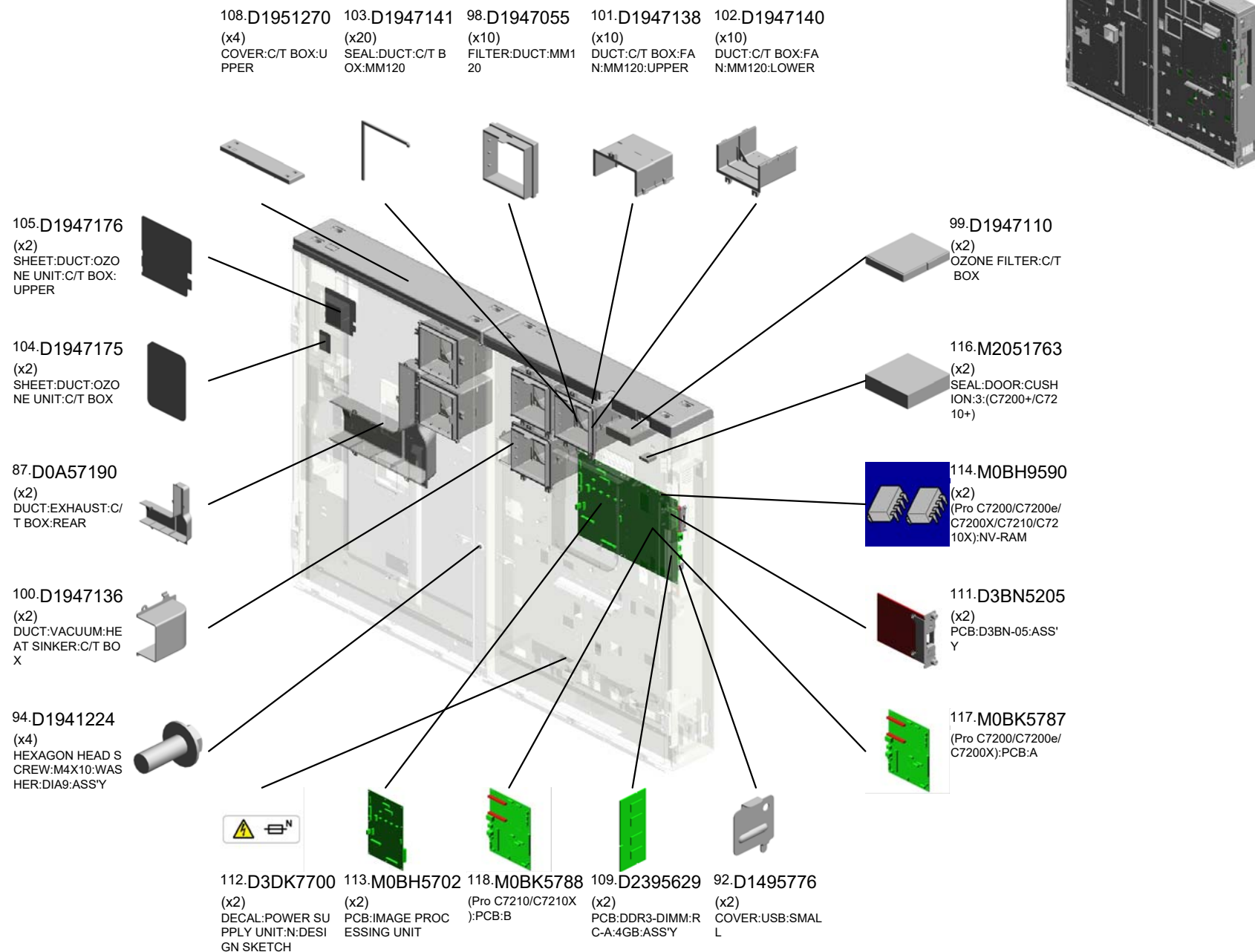
# U019 CONTROLLER:(C7200+/C7210+)



# U019 CONTROLLER:(C7200+/C7210+)



# U019 CONTROLLER:(C7200+/C7210+)

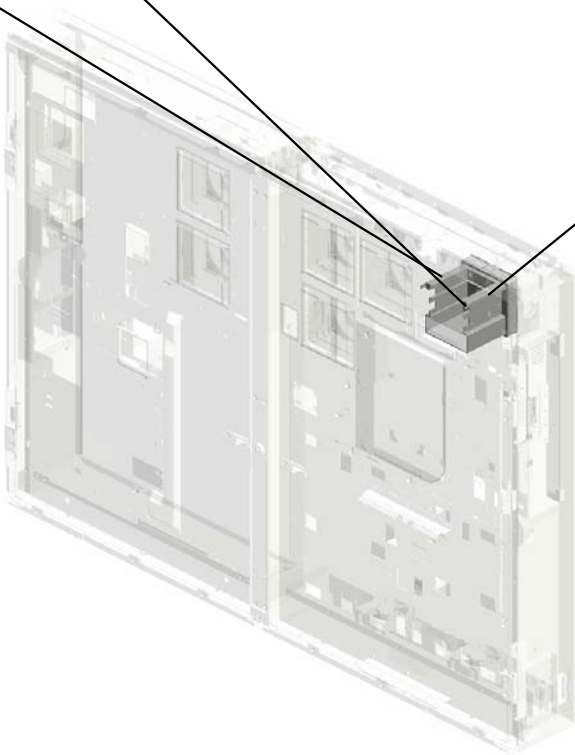
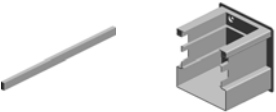




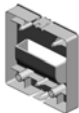
U019  
CONTROLLER:(C7200+/C7210+)

121.D0A56976 (x4)  
SEAL:CASE:ABSO  
RB DUST SUB-UNI  
T:C/T BOX:(C7200+  
/C7210+)

120.D0A56975 (x2)  
CASE:DUCT:EXHA  
UST:ABSORB DUS  
T SUB-UNIT:C/T B  
OX:(C7200+/C7210  
+)

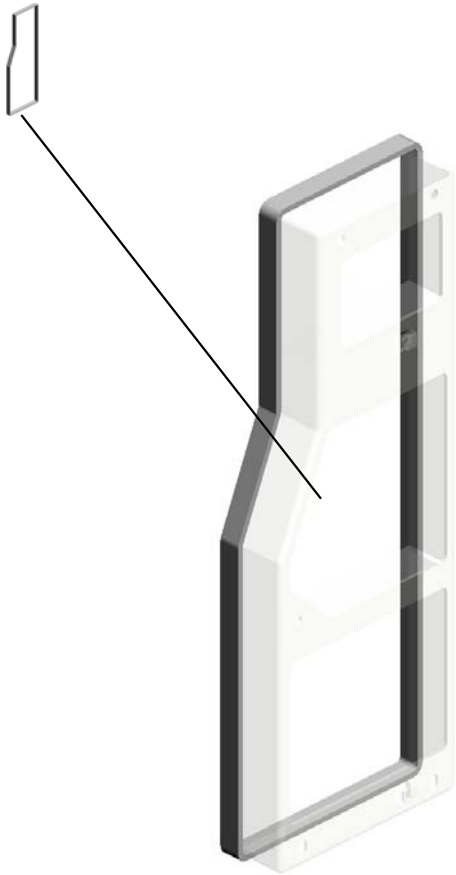


119.D0A56974 (x2)  
CAP:DUCT:EXHAU  
ST:ABSORB DUST  
SUB-UNIT:C/T BOX  
:(C7200+/C7210+)



U019\_S001  
DUCT:EXHAUST:EXIT:ASS'Y

67.D0747174  
SEAL:DUCT:EXIT



51.D0741251  
DUCT:EXHAUST:E  
XIT:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U019\_S002  
LIQUID COOLING:FAN:ASS'Y

4.03603006N  
(x6)  
SCREW - M3X6

106.D1947250  
LIQUID COOLING:F  
AN:ASS'Y

34.AX640229  
(x3)  
DC FAN MOTOR:D  
C24V:MM120:25MM

5.03603030N  
(x6)  
SCREW:M3X30

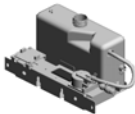
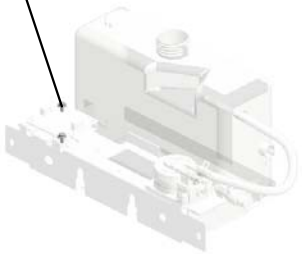
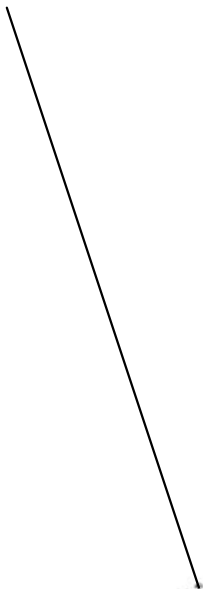
22.11050758  
(x3)  
CLAMP:LWSM-030  
6A

26.11050764  
(x3)  
CLAMP:LWS-1316A

69.D0747275  
(x3)  
DUCT:FAN:LIQUID  
COOLING

U019\_S003  
LIQUID COOLING:PT:ASS'Y

4.03603006N  
(x2)  
SCREW - M3X6



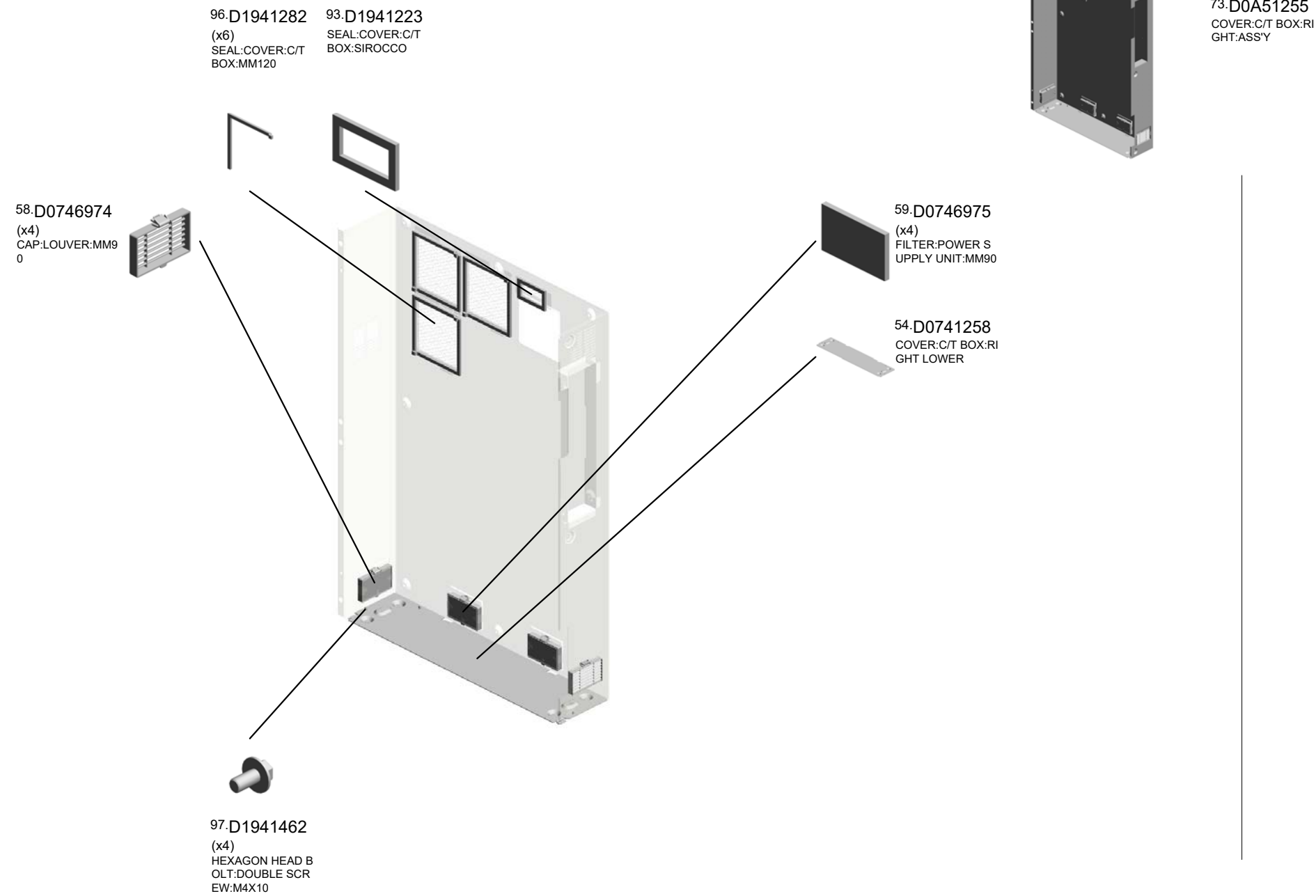
22.11050758  
(x3)  
CLAMP:LWSM-030  
6A

1.03530100N(x 2)  
SCREW-M3X10  
4.03603006N(x 2)  
SCREW - M3X6

107.D1948515  
LIQUID COOLING:P  
T:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U019\_S004  
COVER:C/T BOX:RIGHT:ASS'Y

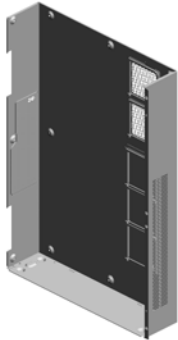


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

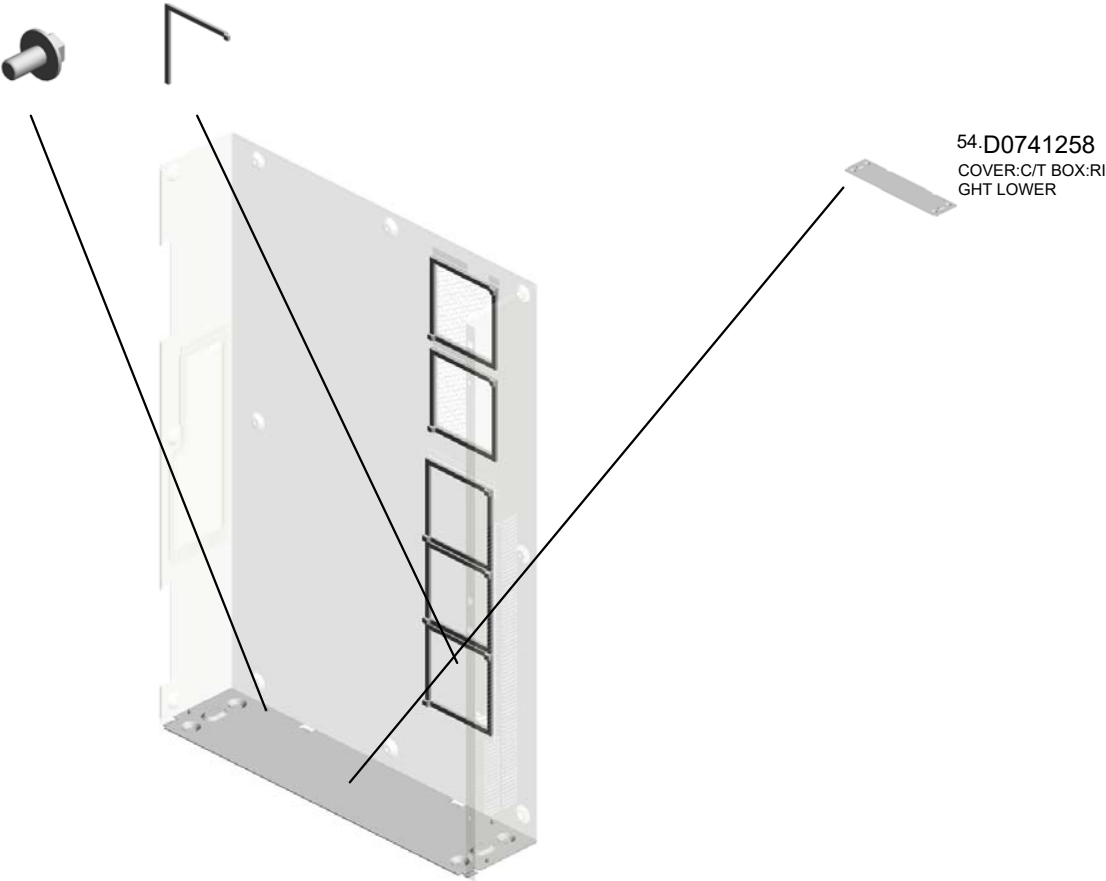
U019\_S005  
COVER:C/T BOX:LEFT:ASS'Y

97.D1941462  
(x4)  
HEXAGON HEAD B  
OLT:DOUBLE SCR  
EW:M4X10

96.D1941282  
(x10)  
SEAL:COVER:C/T  
BOX:MM120



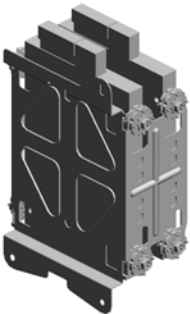
95.D1941265  
COVER:C/T BOX:L  
EFT:ASS'Y



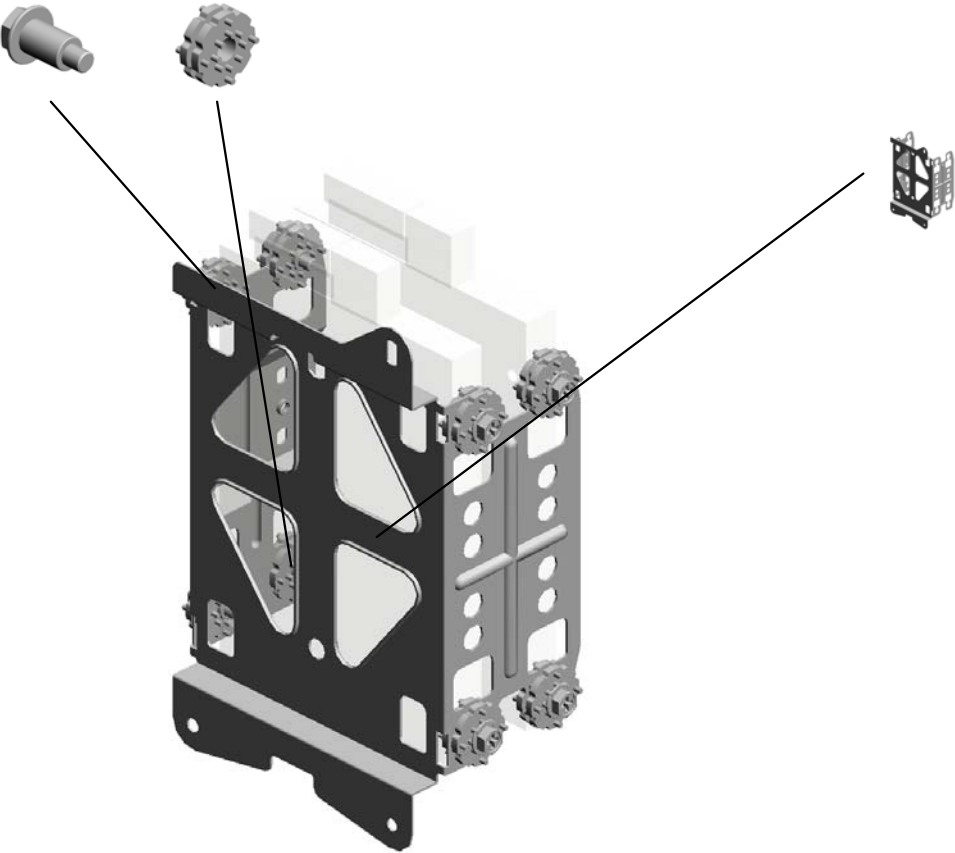
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U019\_S006  
HDD UNIT:ASS'Y

31.AA143848    32.AA161125  
(x8)            (x8)  
STEPPED SCREW   RUBBER CUSHION  
- M3



79.D0A55832  
HDD UNIT:ASS'Y

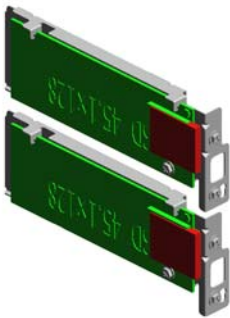


91.D1365978  
BRACKET:HDD

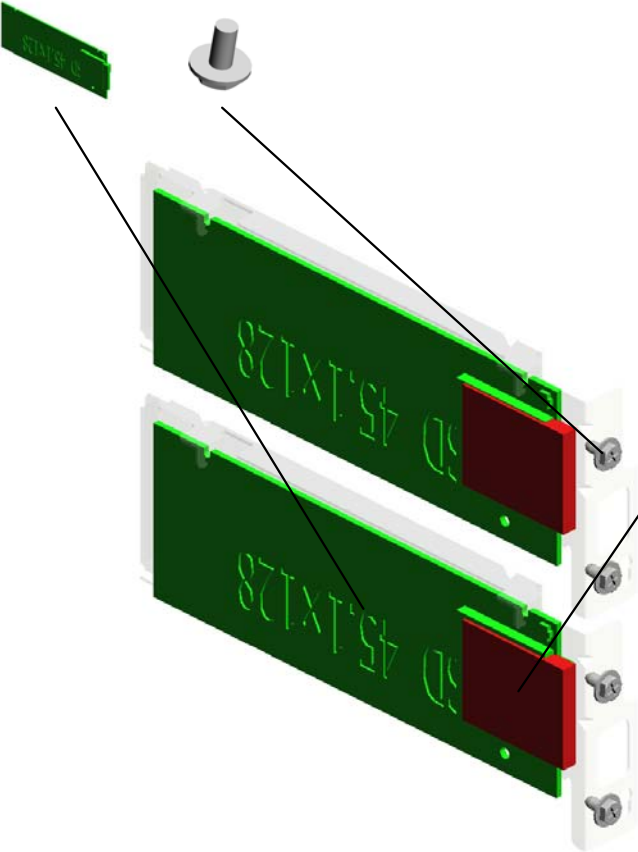
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U019\_S007  
SERVICE PARTS:SD-CARD:ASS'Y

110.D2615140 4.03603006N  
(x2) (x4)  
PCB:SDCU:ASS'Y SCREW - M3X6



76.D0A55407  
SERVICE PARTS:S  
D-CARD:ASS'Y



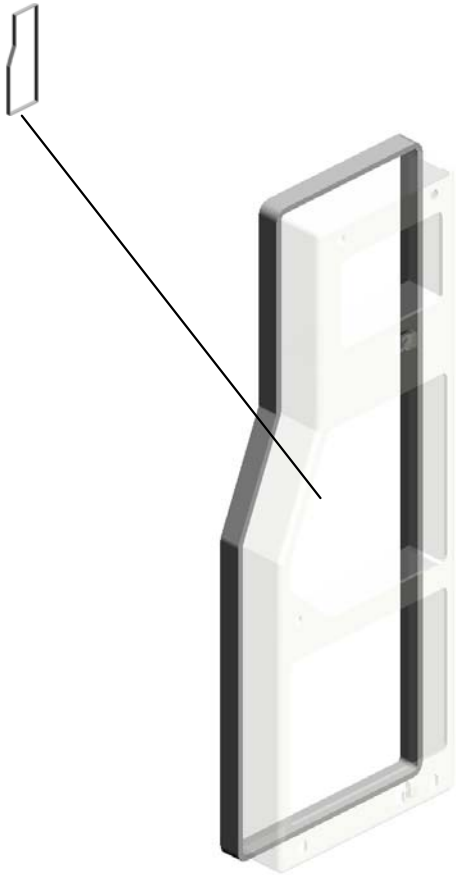
28.14078476  
(x2)  
ROM STORAGE:SD  
XC8GB

4.03603006N(x 2)  
SCREW - M3X6

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U019\_S008  
DUCT:EXHAUST:EXIT:ASS'Y

67.D0747174  
SEAL:DUCT:EXIT



51.D0741251  
DUCT:EXHAUST:E  
XIT:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U019\_S009  
LIQUID COOLING:FAN:ASS'Y

4.03603006N  
(x6)  
SCREW - M3X6

106.D1947250  
LIQUID COOLING:F  
AN:ASS'Y

34.AX640229  
(x3)  
DC FAN MOTOR:D  
C24V:MM120:25MM

5.03603030N  
(x6)  
SCREW:M3X30

22.11050758  
(x3)  
CLAMP:LWSM-030  
6A

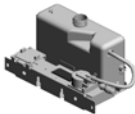
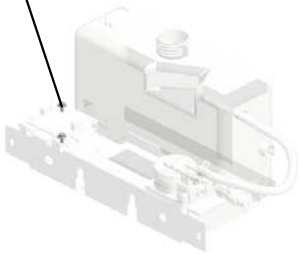
26.11050764  
(x3)  
CLAMP:LWS-1316A

69.D0747275  
(x3)  
DUCT:FAN:LIQUID  
COOLING



U019\_S010  
LIQUID COOLING:PT:ASS'Y

4.03603006N  
(x2)  
SCREW - M3X6



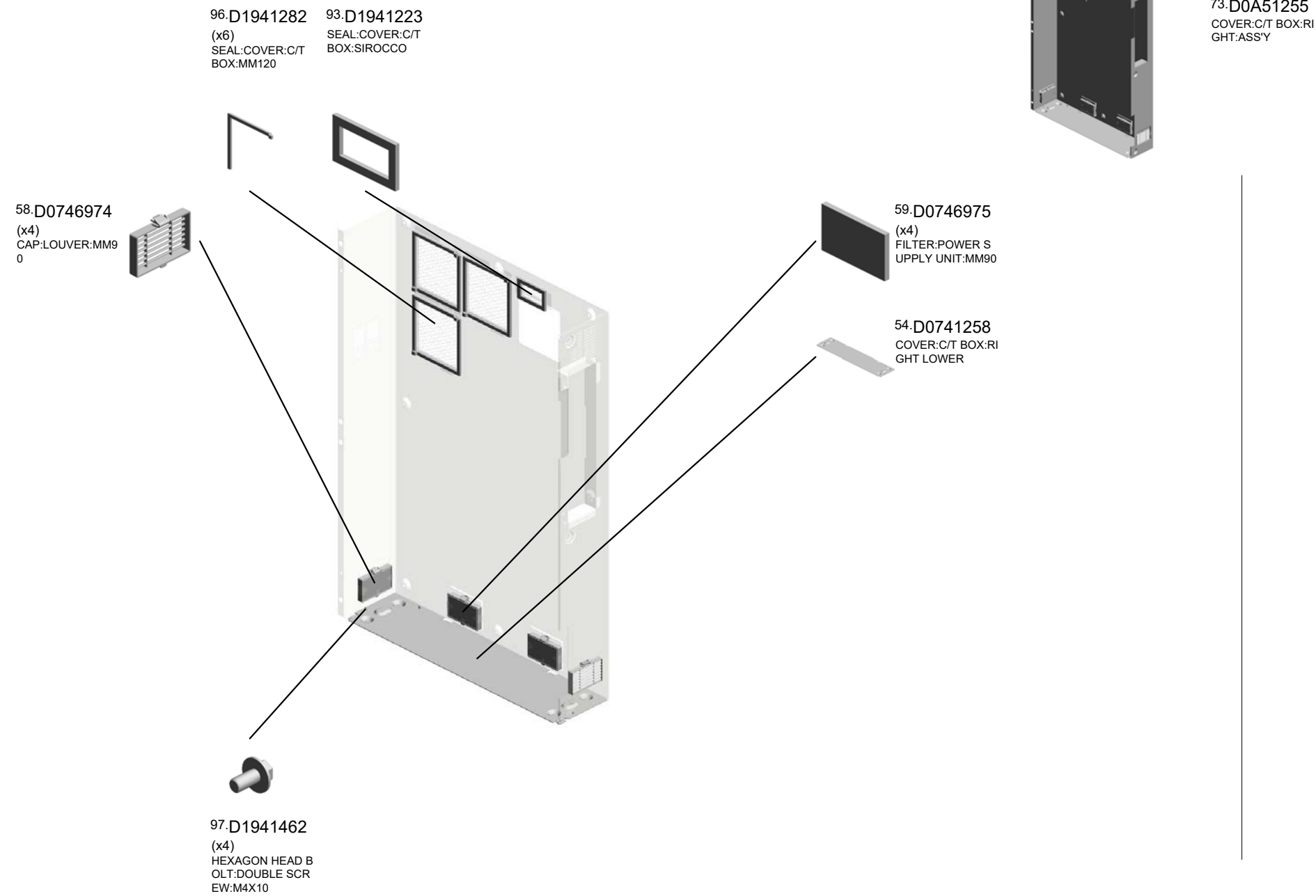
22.11050758  
(x3)  
CLAMP:LWSM-030  
6A

1.03530100N(x 2)  
SCREW-M3X10  
4.03603006N(x 2)  
SCREW - M3X6

107.D1948515  
LIQUID COOLING:P  
T:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U019\_S011  
COVER:C/T BOX:RIGHT:ASS'Y

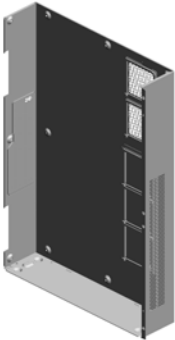


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

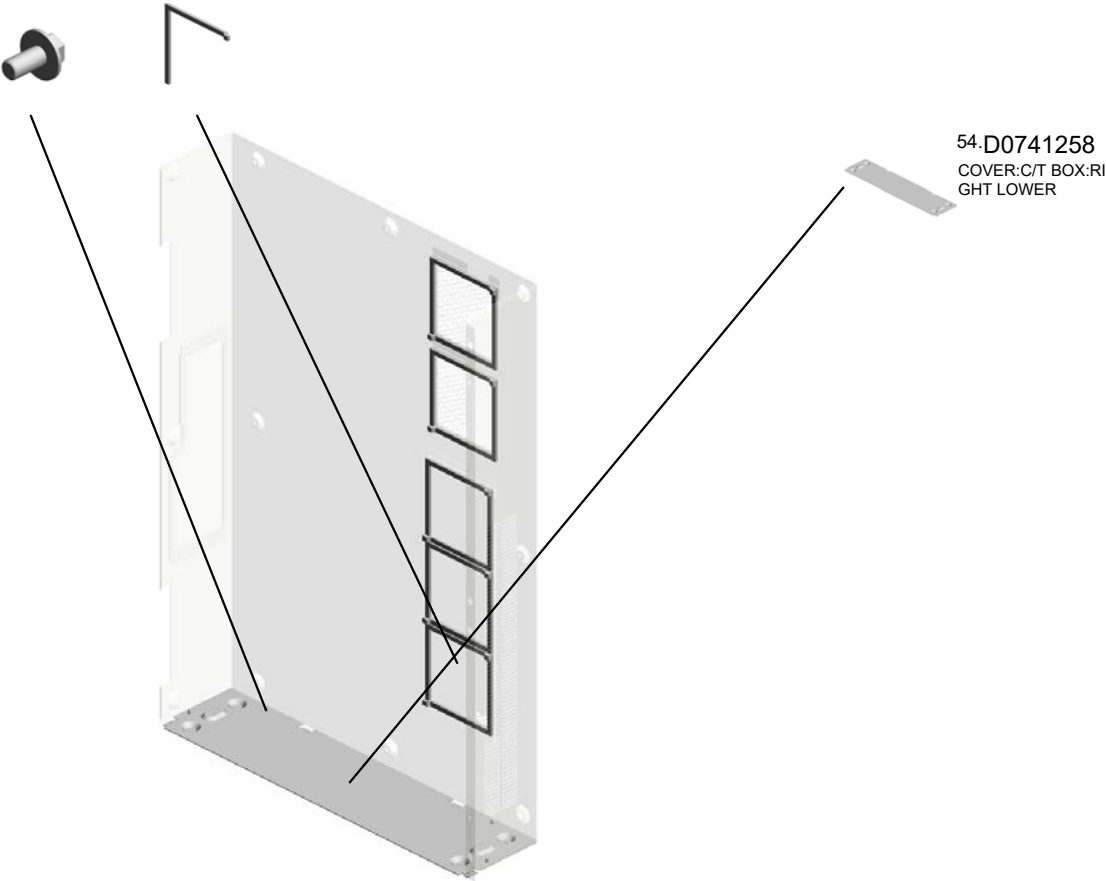
U019\_S012  
COVER:C/T BOX:LEFT:ASS'Y

97.D1941462  
(x4)  
HEXAGON HEAD B  
OLT:DOUBLE SCR  
EW:M4X10

96.D1941282  
(x10)  
SEAL:COVER:C/T  
BOX:MM120



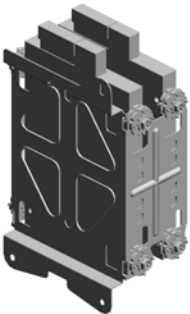
95.D1941265  
COVER:C/T BOX:L  
EFT:ASS'Y



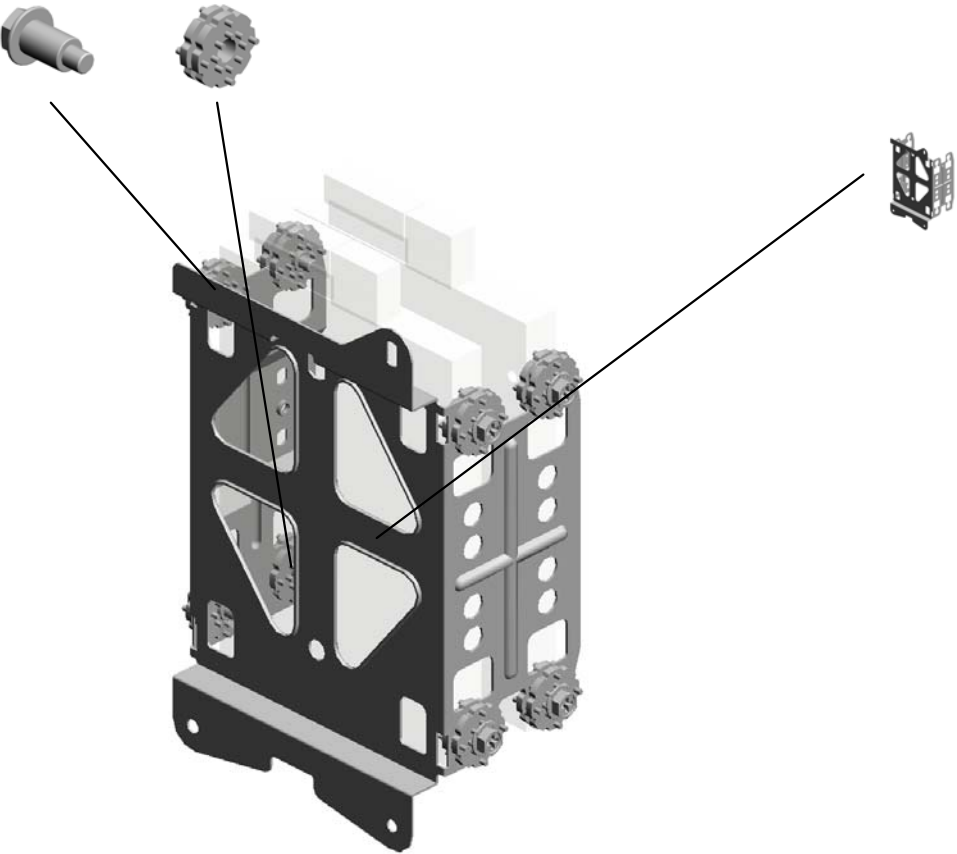
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U019\_S013  
HDD UNIT:ASS'Y

31.AA143848    32.AA161125  
(x8)            (x8)  
STEPPED SCREW   RUBBER CUSHION  
- M3



79.D0A55832  
HDD UNIT:ASS'Y

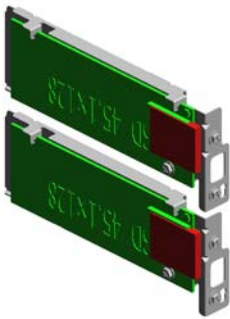


91.D1365978  
BRACKET:HDD

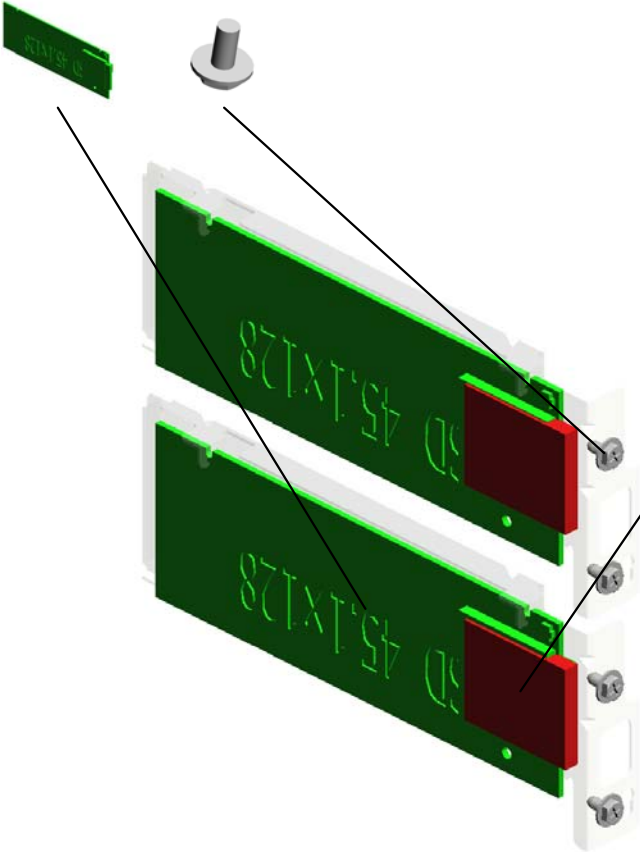
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U019\_S014  
SERVICE PARTS:SD-CARD:ASS'Y

110.D2615140 4.03603006N  
(x2) (x4)  
PCB:SDCU:ASS'Y SCREW - M3X6



76.D0A55407  
SERVICE PARTS:S  
D-CARD:ASS'Y

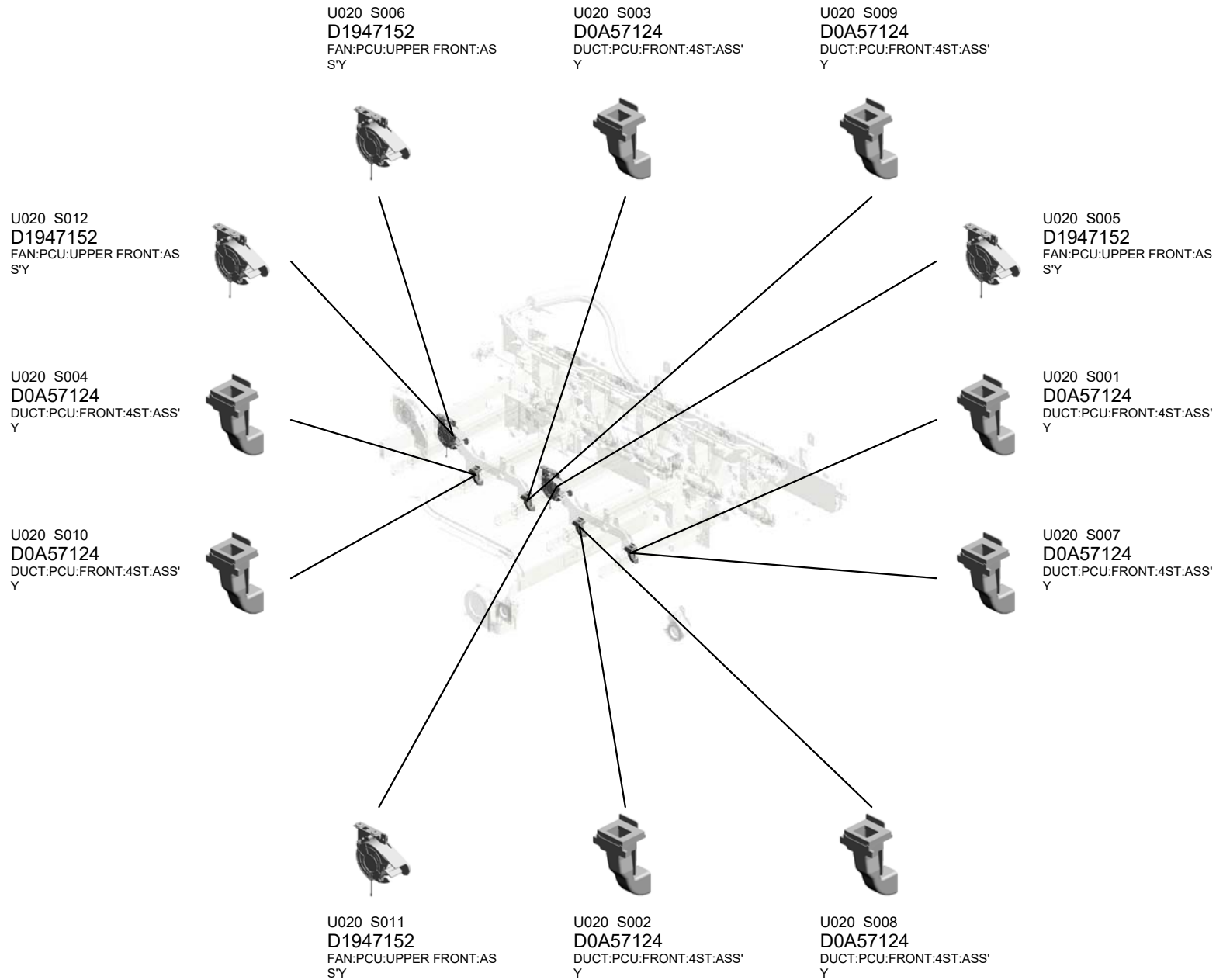


28.14078476  
(x2)  
ROM STORAGE:SD  
XC8GB

4.03603006N(x 2)  
SCREW - M3X6

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

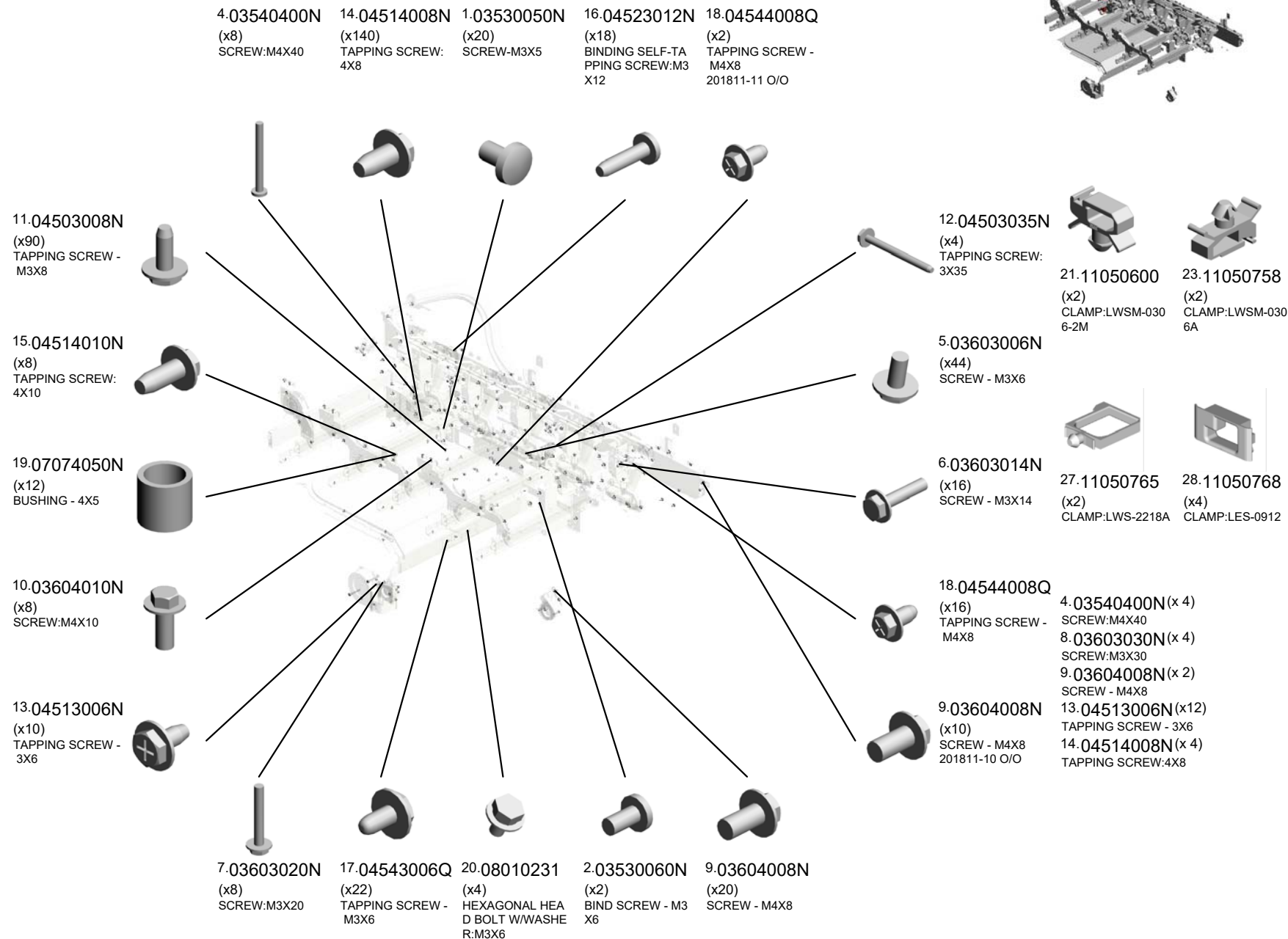
# U020.AIR COOLING:(C7200/C7210)



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

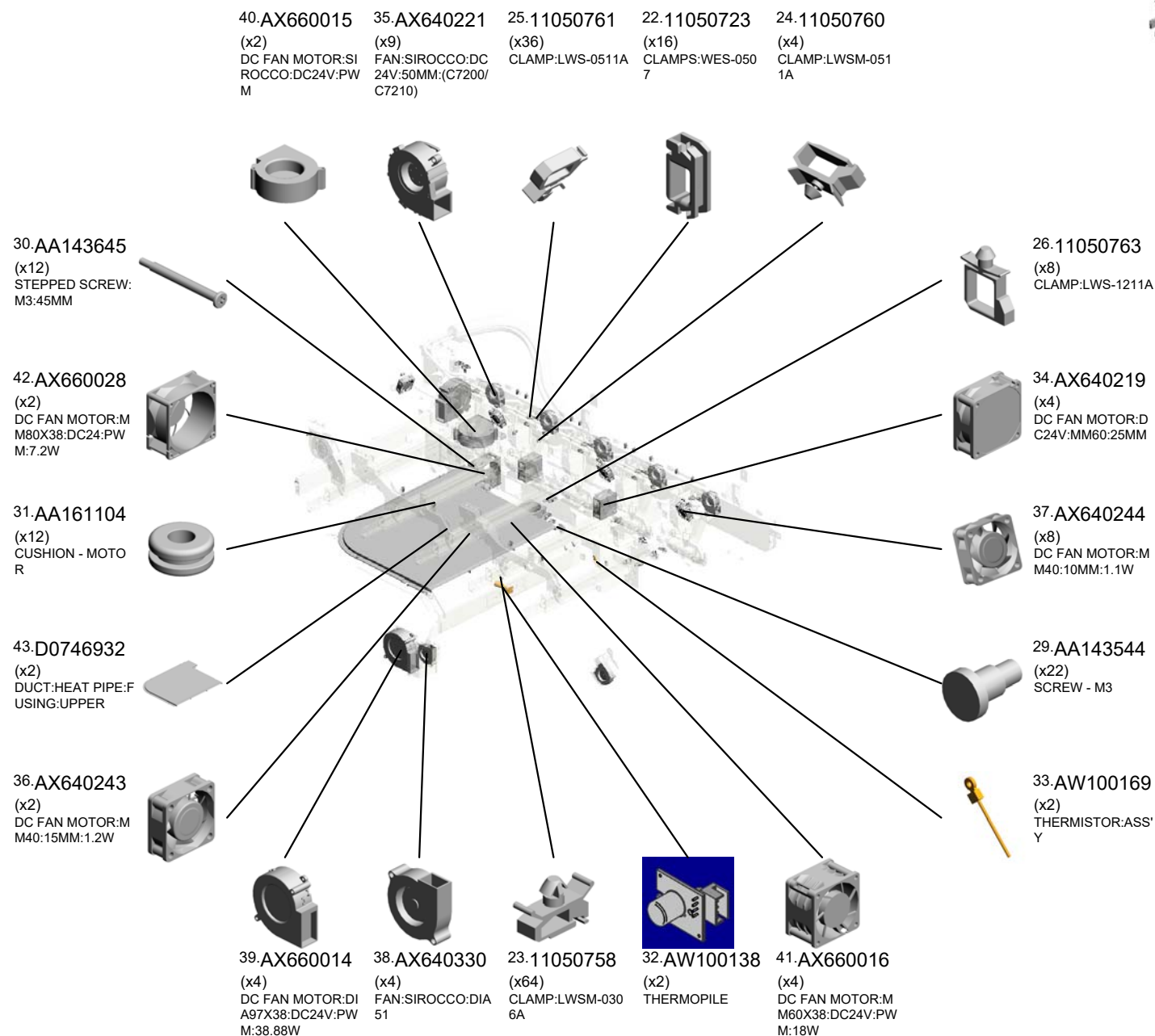
# U020

## AIR COOLING:(C7200/C7210)



# U020

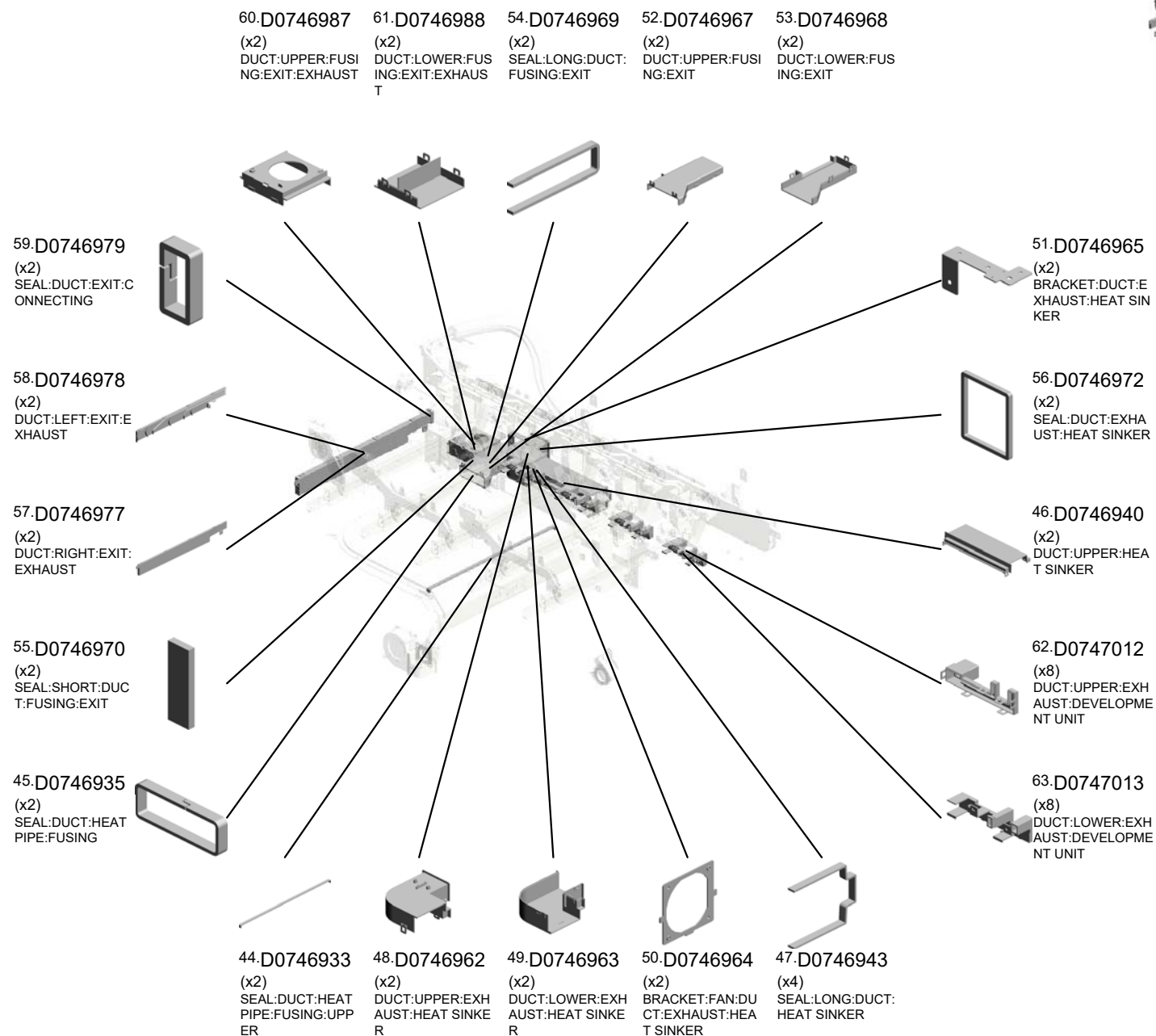
## AIR COOLING:(C7200/C7210)





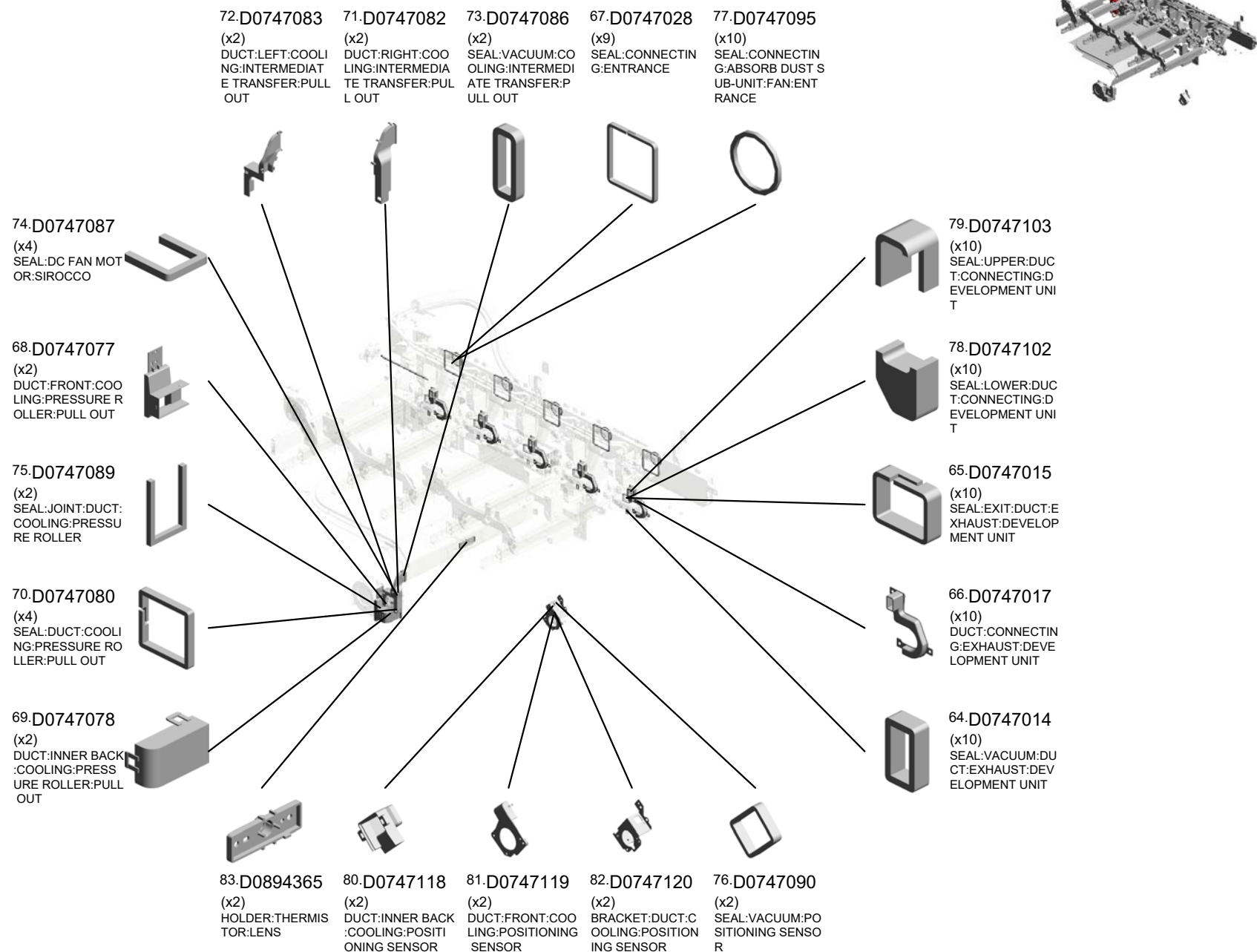
# U020

## AIR COOLING:(C7200/C7210)



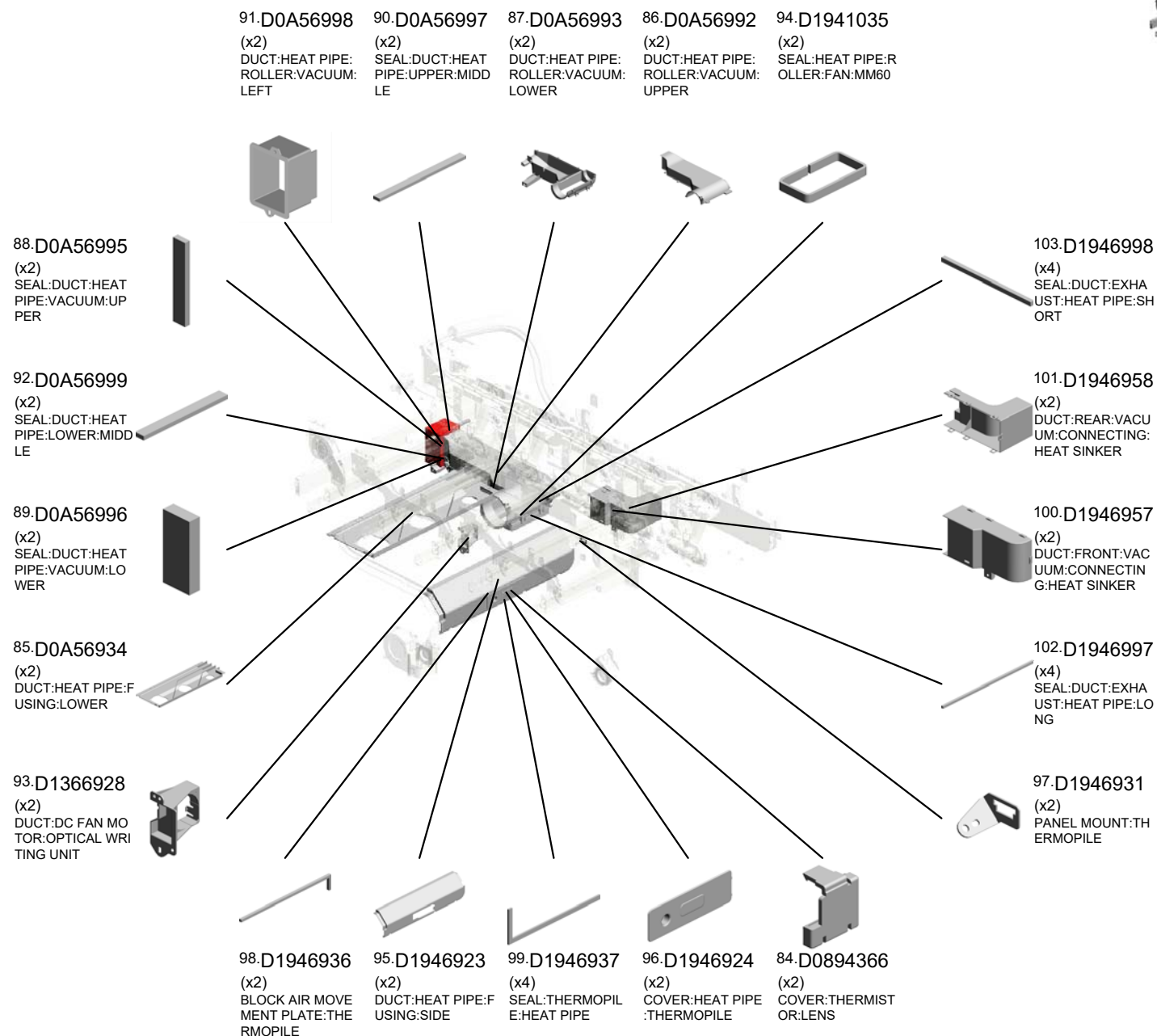
# U020

## AIR COOLING:(C7200/C7210)



# U020

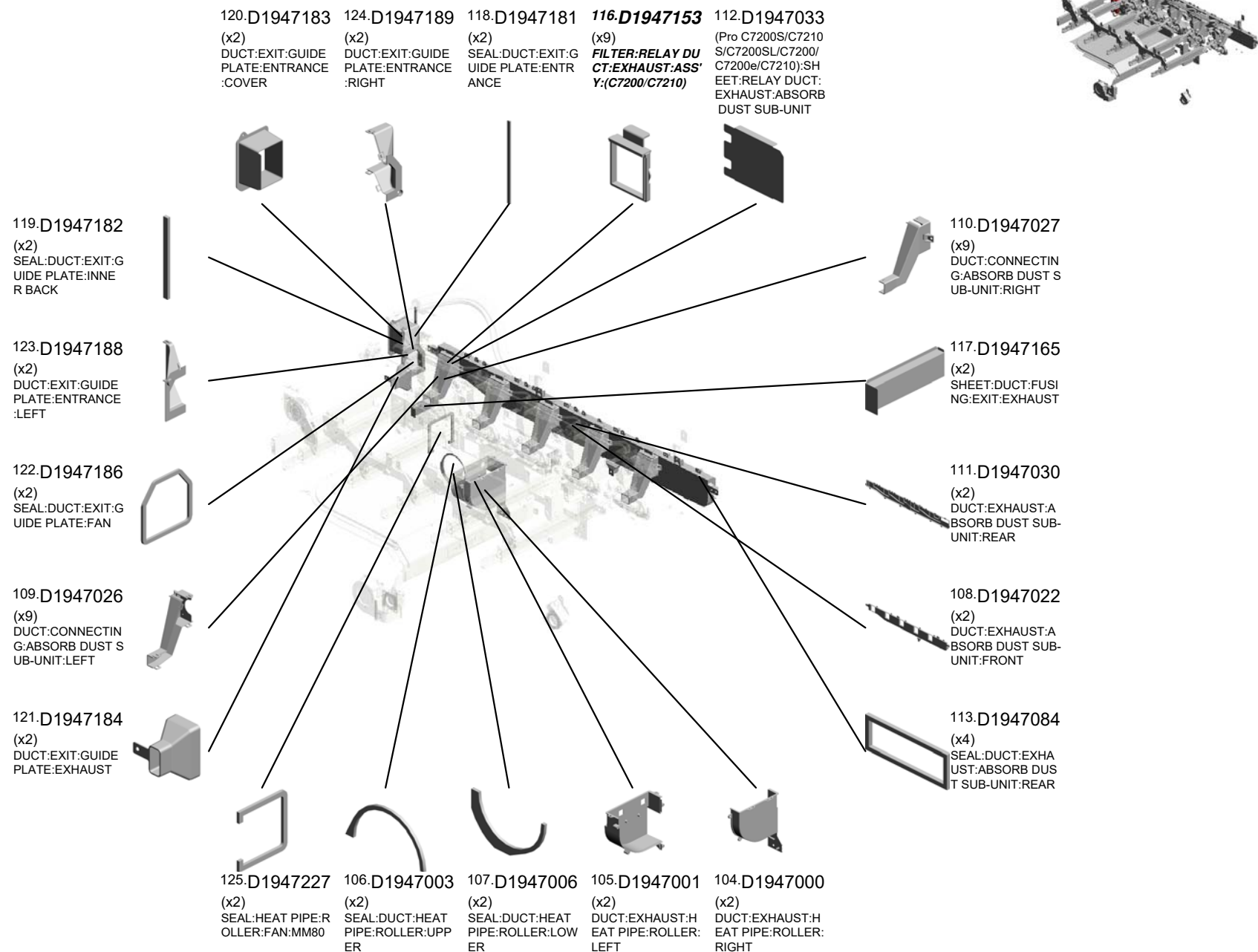
## AIR COOLING:(C7200/C7210)



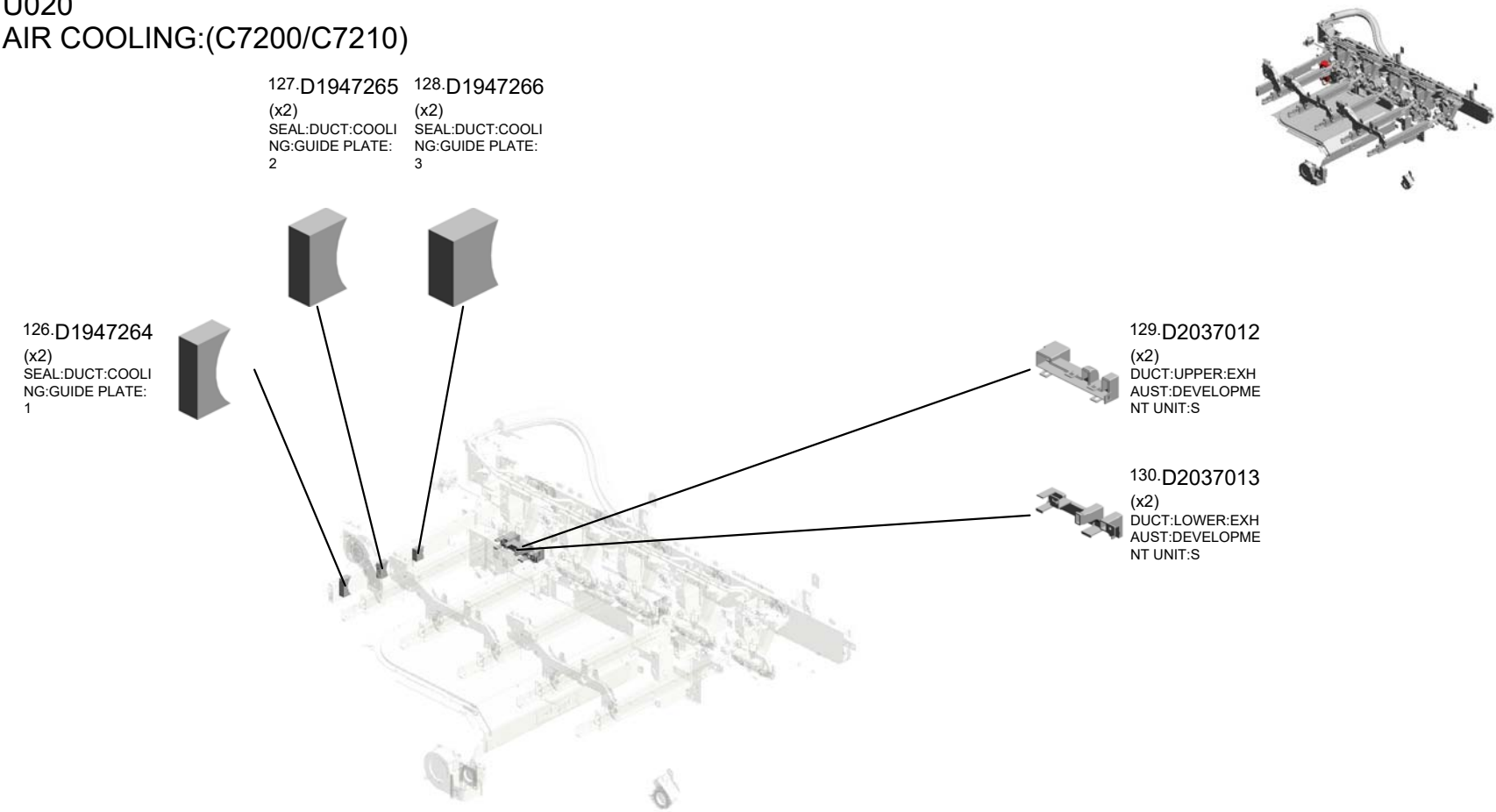
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U020

## AIR COOLING:(C7200/C7210)

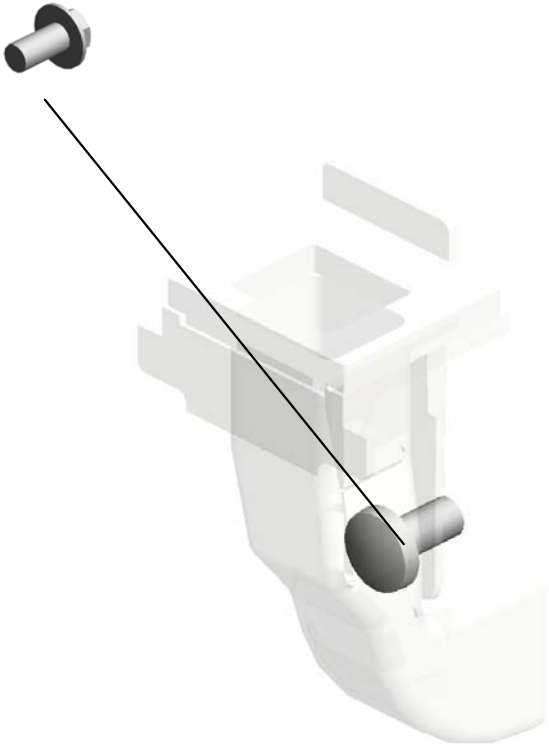


U020  
AIR COOLING:(C7200/C7210)



U020\_S001  
DUCT:PCU:FRONT:4ST:ASS'Y

9-03604008N  
SCREW - M4X8



131-D0A57124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

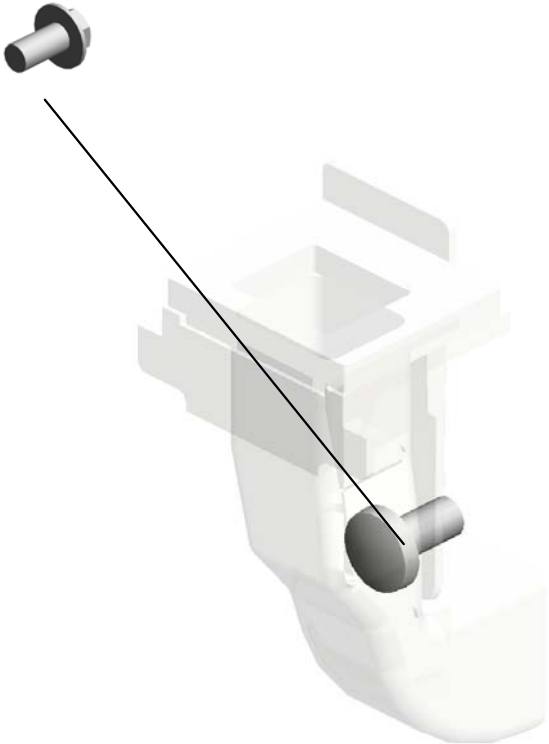


D1947124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U020\_S002  
DUCT:PCU:FRONT:4ST:ASS'Y

9-03604008N  
SCREW - M4X8



131-D0A57124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

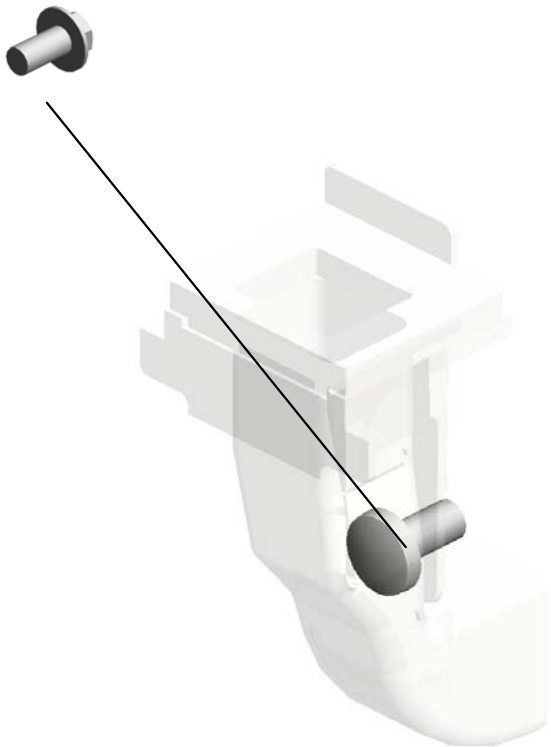


D1947124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U020\_S003  
DUCT:PCU:FRONT:4ST:ASS'Y

9-03604008N  
SCREW - M4X8



131-D0A57124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O



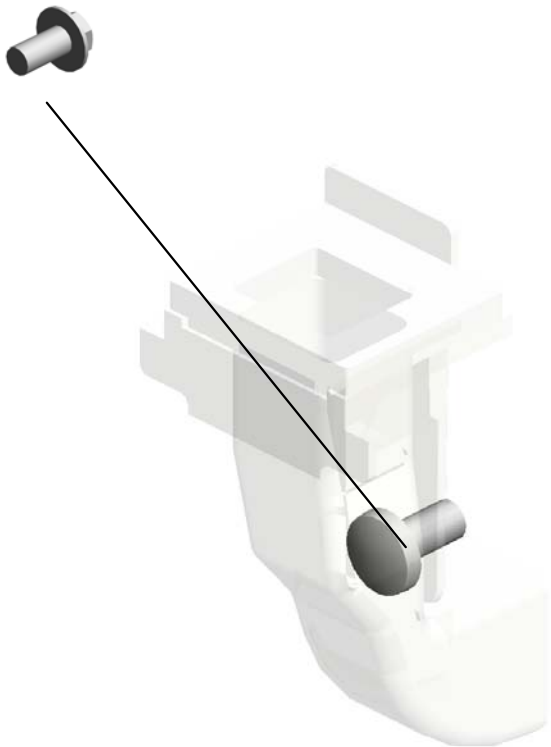
D1947124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U020\_S004  
DUCT:PCU:FRONT:4ST:ASS'Y

9-03604008N  
SCREW - M4X8



131-D0A57124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O



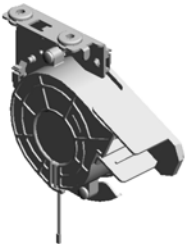
D1947124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U020\_S005  
FAN:PCU:UPPER FRONT:ASS'Y

19.07074050N 31.AA161104  
(x2) (x2)  
BUSHING - 4X5 CUSHION - MOTO  
R

115.D1947152  
FAN:PCU:UPPER F  
RONT:ASS'Y



3.03530100N  
(x2)  
SCREW-M3X10



23.11050758  
(x2)  
CLAMP:LWSM-030  
6A



2.03530060N  
(x2)  
BIND SCREW - M3  
X6

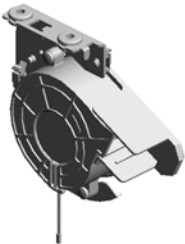


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U020\_S006  
FAN:PCU:UPPER FRONT:ASS'Y

19.07074050N 31.AA161104  
(x2) (x2)  
BUSHING - 4X5 CUSHION - MOTO  
R

115.D1947152  
FAN:PCU:UPPER F  
RONT:ASS'Y



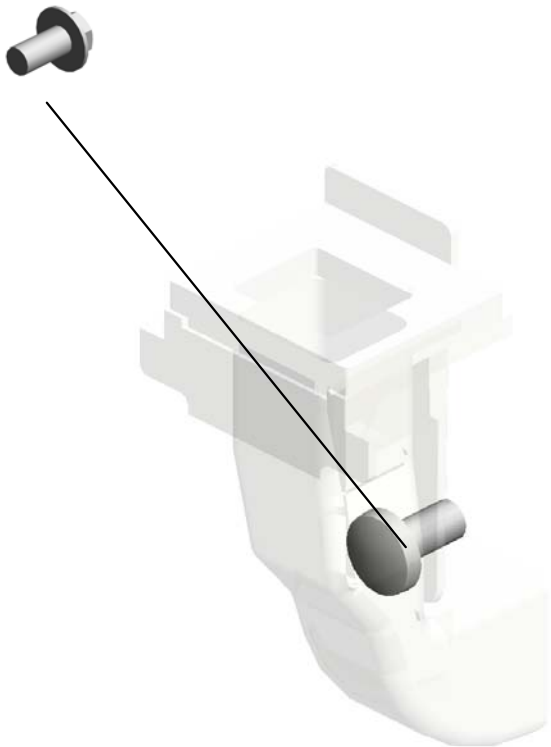
23.11050758  
(x2)  
CLAMP:LWSM-030  
6A

3.03530100N  
(x2)  
SCREW-M3X10

2.03530060N  
(x2)  
BIND SCREW - M3  
X6

U020\_S007  
DUCT:PCU:FRONT:4ST:ASS'Y

9-03604008N  
SCREW - M4X8



131-D0A57124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

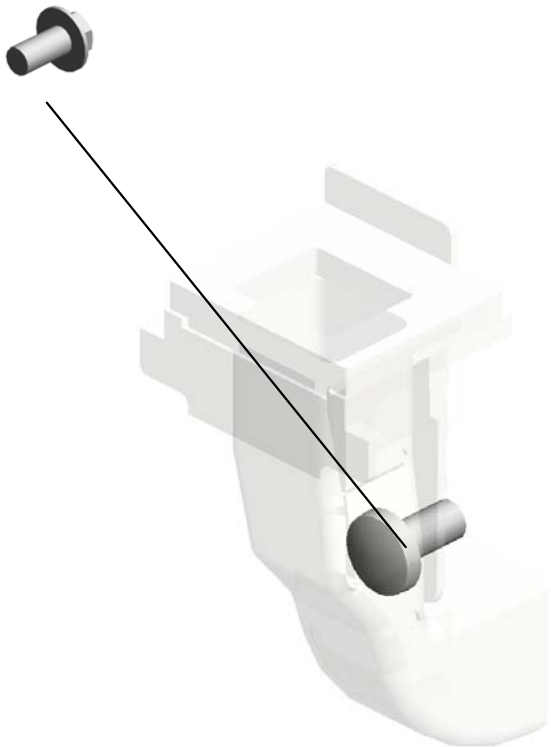


D1947124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U020\_S008  
DUCT:PCU:FRONT:4ST:ASS'Y

9-03604008N  
SCREW - M4X8



131-D0A57124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

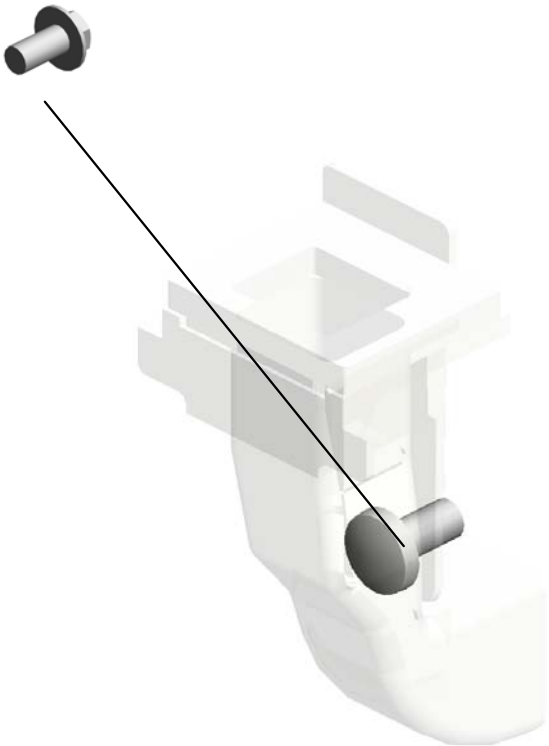


D1947124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U020\_S009  
DUCT:PCU:FRONT:4ST:ASS'Y

9-03604008N  
SCREW - M4X8



131-D0A57124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

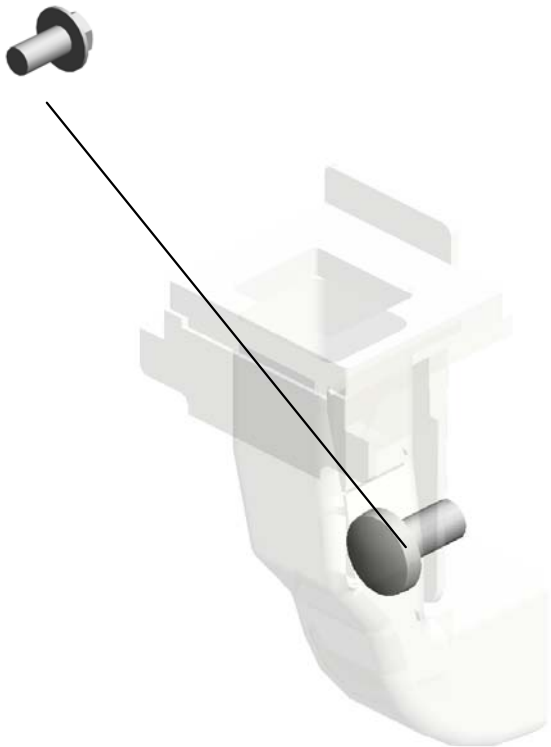


D1947124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U020\_S010  
DUCT:PCU:FRONT:4ST:ASS'Y

9-03604008N  
SCREW - M4X8



131-D0A57124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O



D1947124  
[A]  
DUCT:PCU:FRONT:  
4ST:ASS'Y  
202001-01 O/O

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

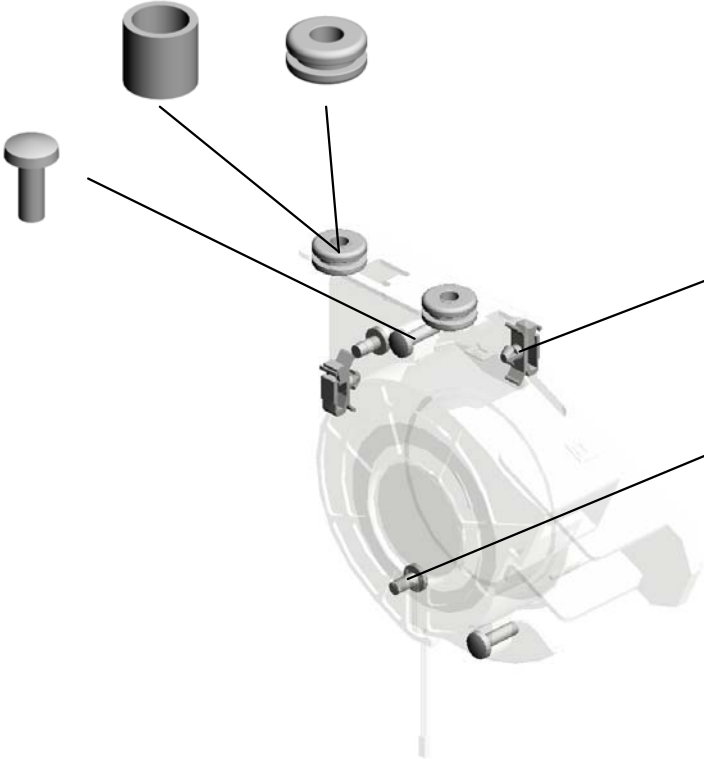
U020\_S011  
FAN:PCU:UPPER FRONT:ASS'Y

19.07074050N 31.AA161104  
(x2) (x2)  
BUSHING - 4X5 CUSHION - MOTO  
R

115.D1947152  
FAN:PCU:UPPER F  
RONT:ASS'Y



3.03530100N  
(x2)  
SCREW-M3X10



23.11050758  
(x2)  
CLAMP:LWSM-030  
6A

2.03530060N  
(x2)  
BIND SCREW - M3  
X6

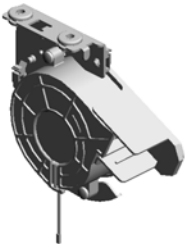
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U020\_S012  
FAN:PCU:UPPER FRONT:ASS'Y

19.07074050N 31.AA161104  
(x2) (x2)  
BUSHING - 4X5 CUSHION - MOTO  
R

115.D1947152  
FAN:PCU:UPPER F  
RONT:ASS'Y



23.11050758  
(x2)  
CLAMP:LWSM-030  
6A

3.03530100N  
(x2)  
SCREW-M3X10

2.03530060N  
(x2)  
BIND SCREW - M3  
X6

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

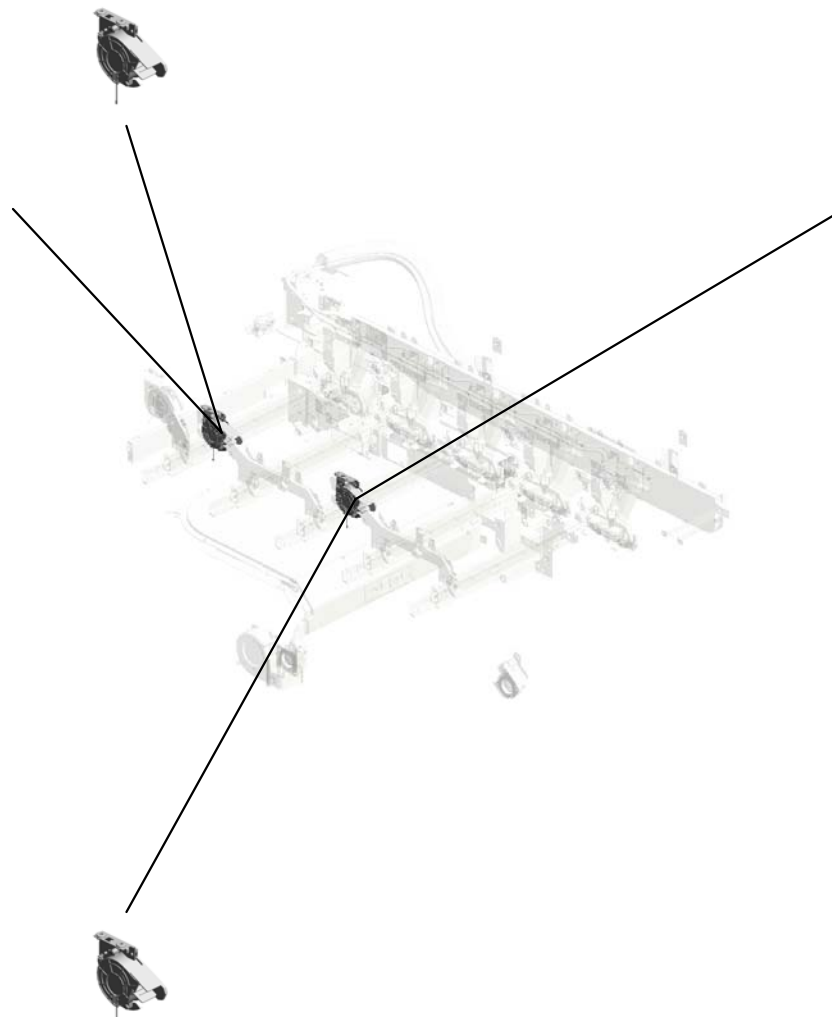
# U021.AIR COOLING:(C7200+/C7210+)

U021 S002  
D1947152  
FAN:PCU:UPPER FRONT:AS  
S'Y

U021 S004  
D1947152  
FAN:PCU:UPPER FRONT:AS  
S'Y

U021 S001  
D1947152  
FAN:PCU:UPPER FRONT:AS  
S'Y

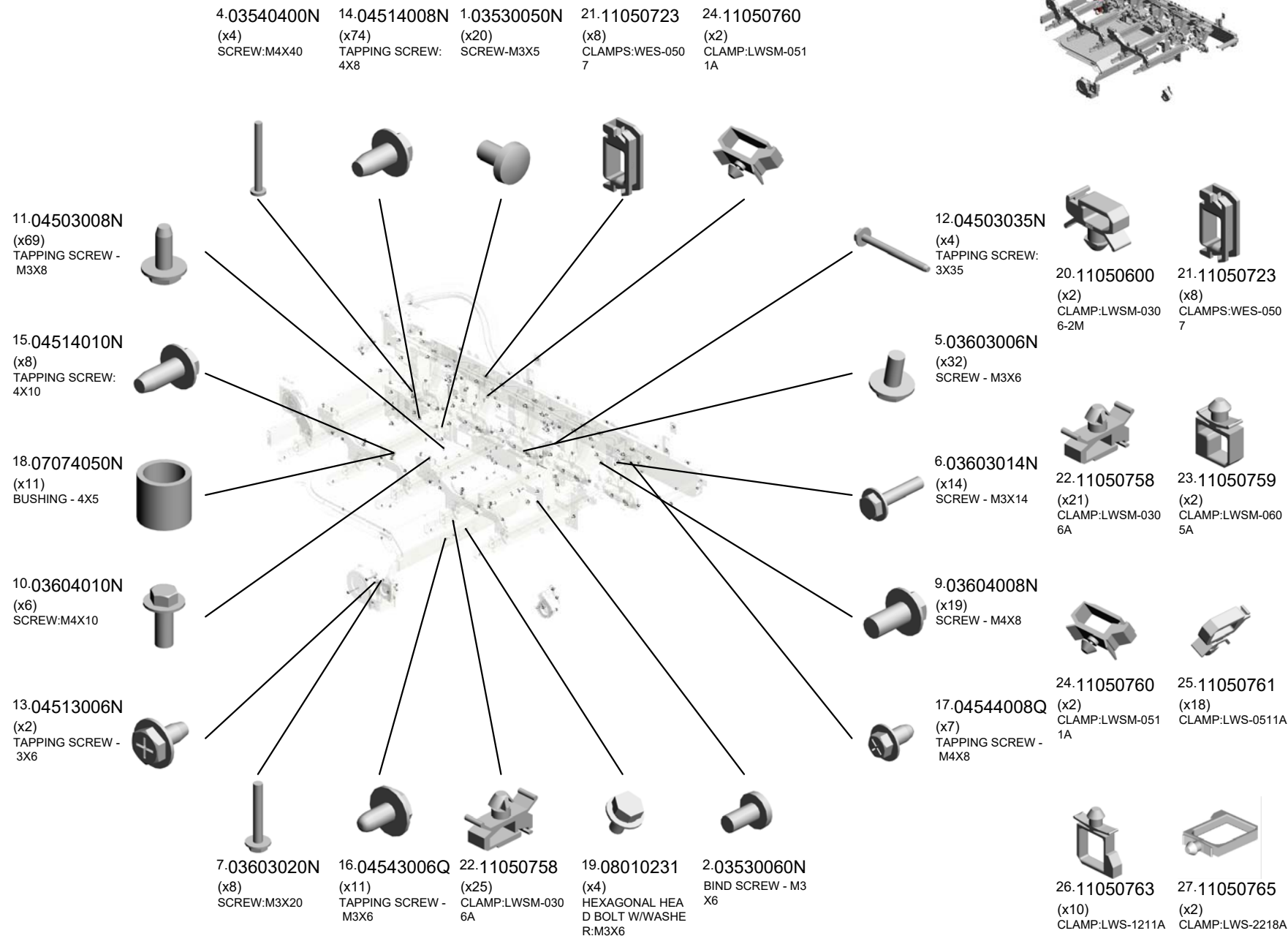
U021 S003  
D1947152  
FAN:PCU:UPPER FRONT:AS  
S'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

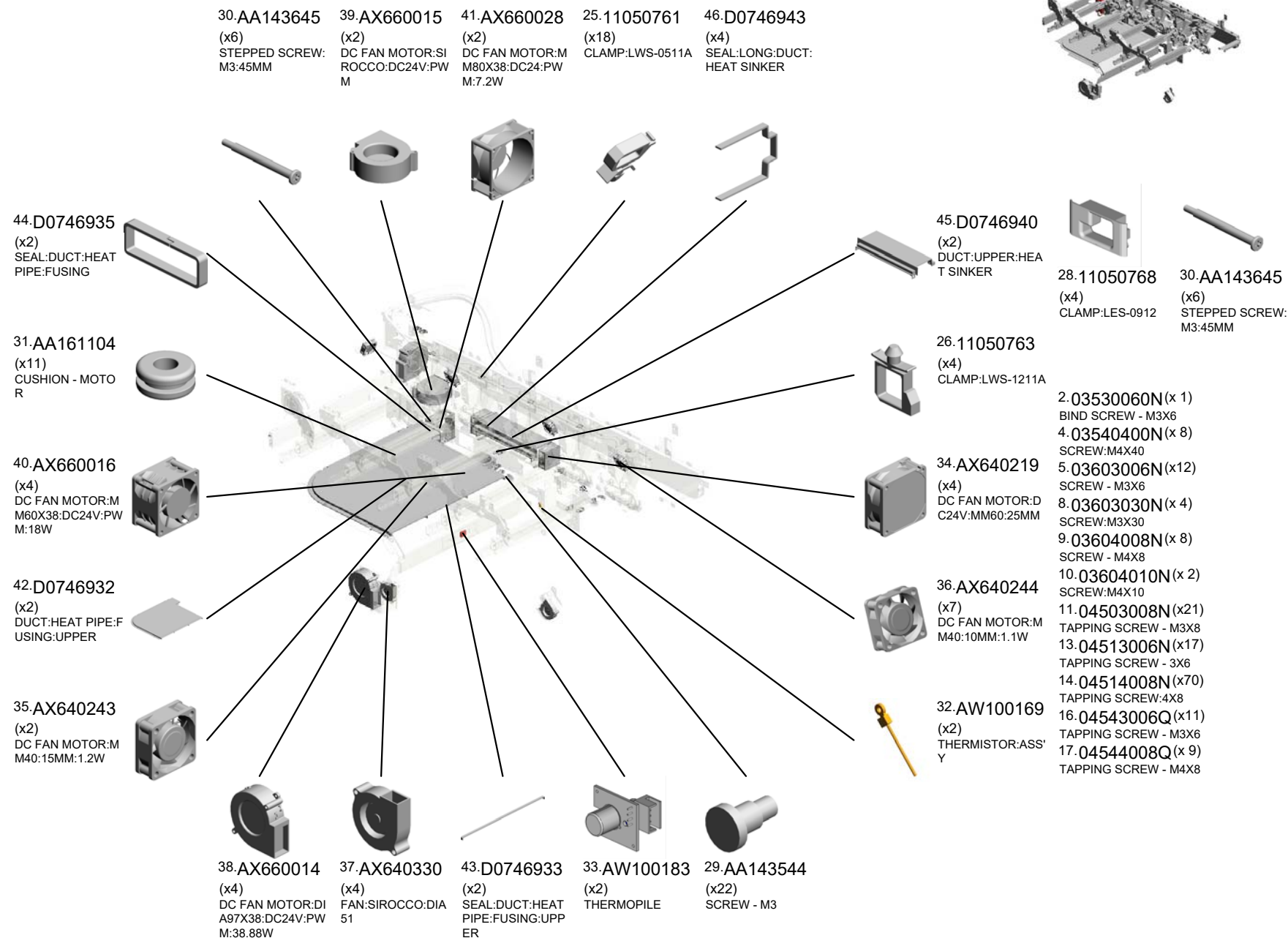
# U021

## AIR COOLING:(C7200+/C7210+)



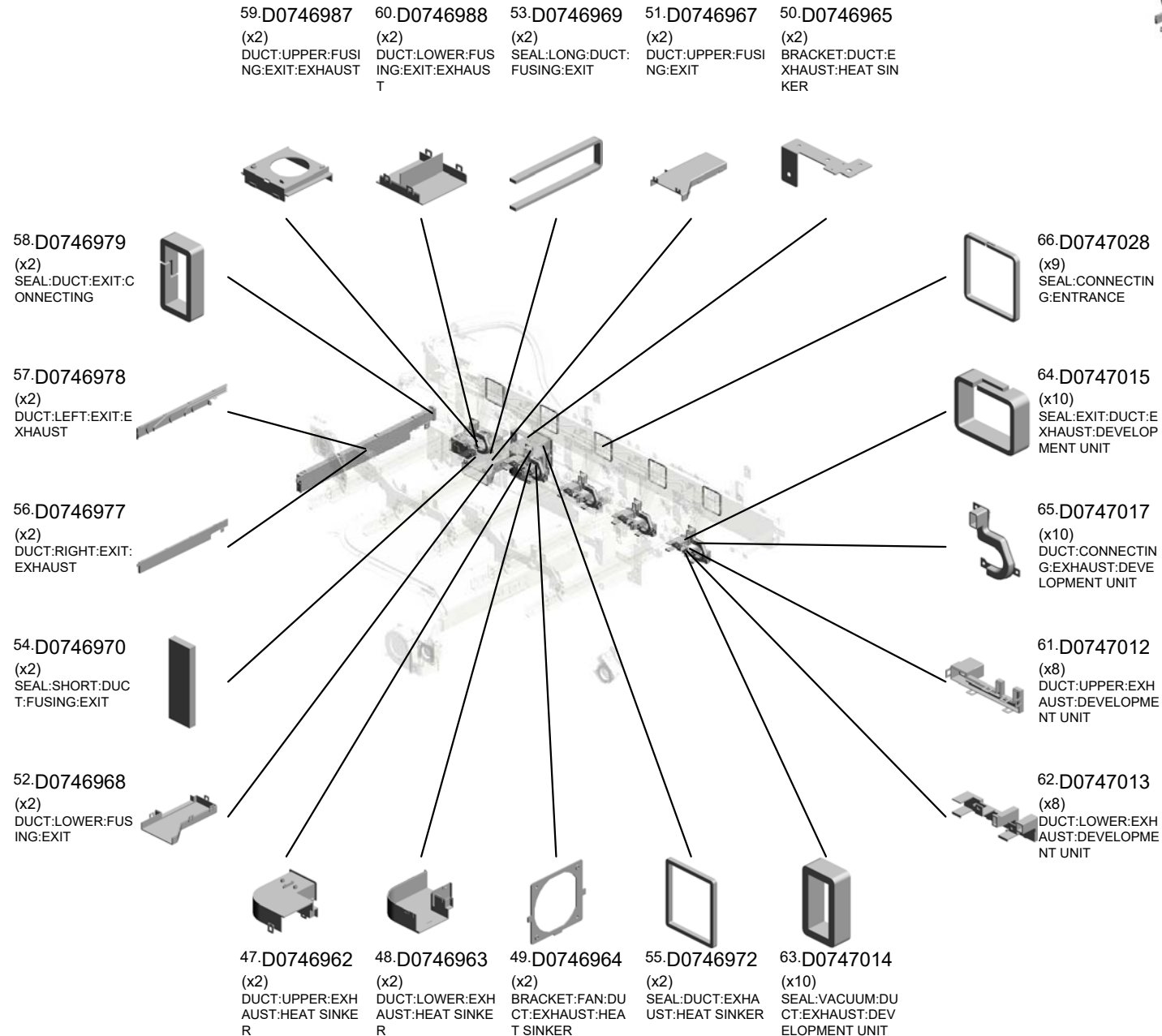
# U021

## AIR COOLING:(C7200+/C7210+)



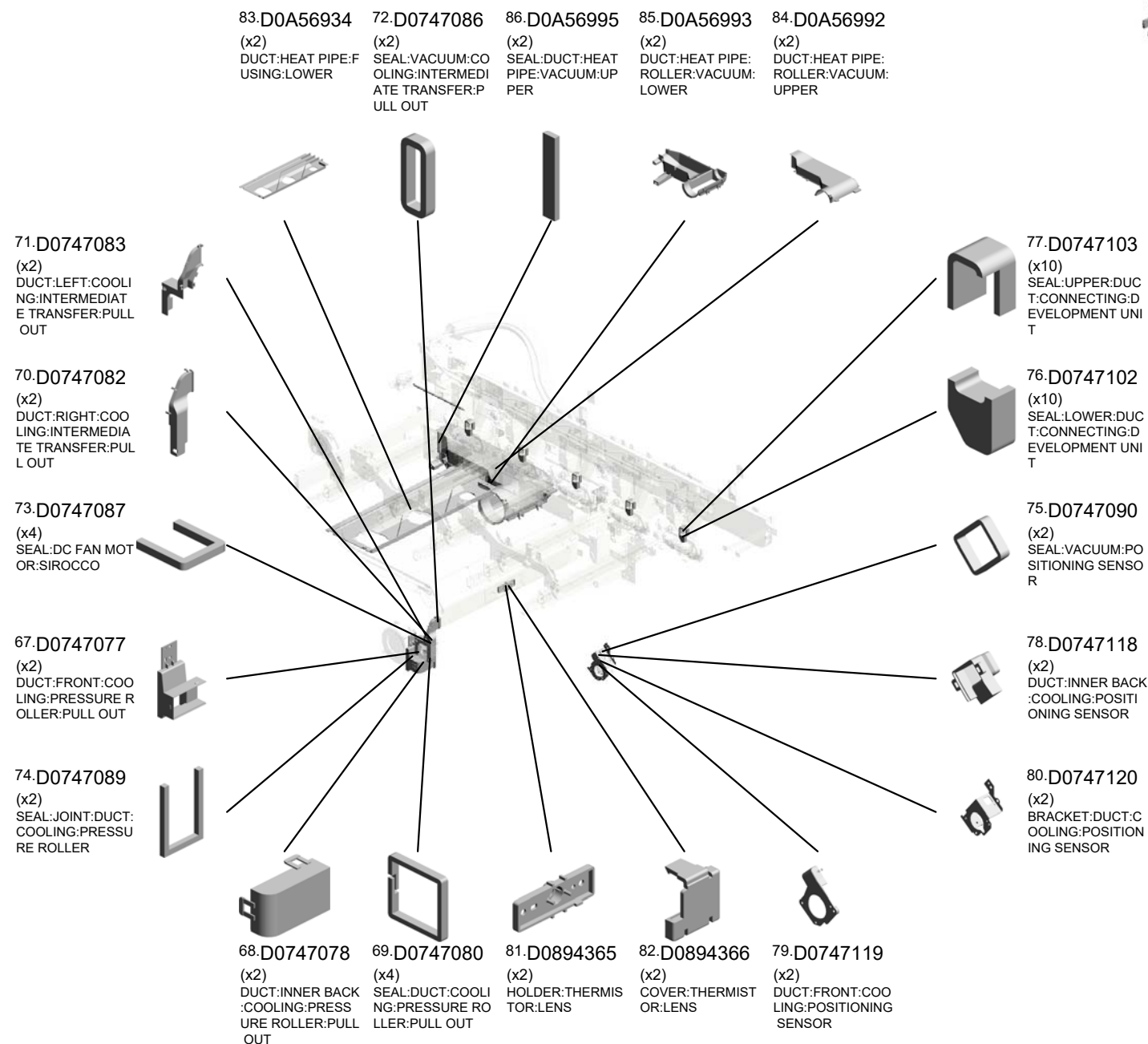
# U021

## AIR COOLING:(C7200+/C7210+)



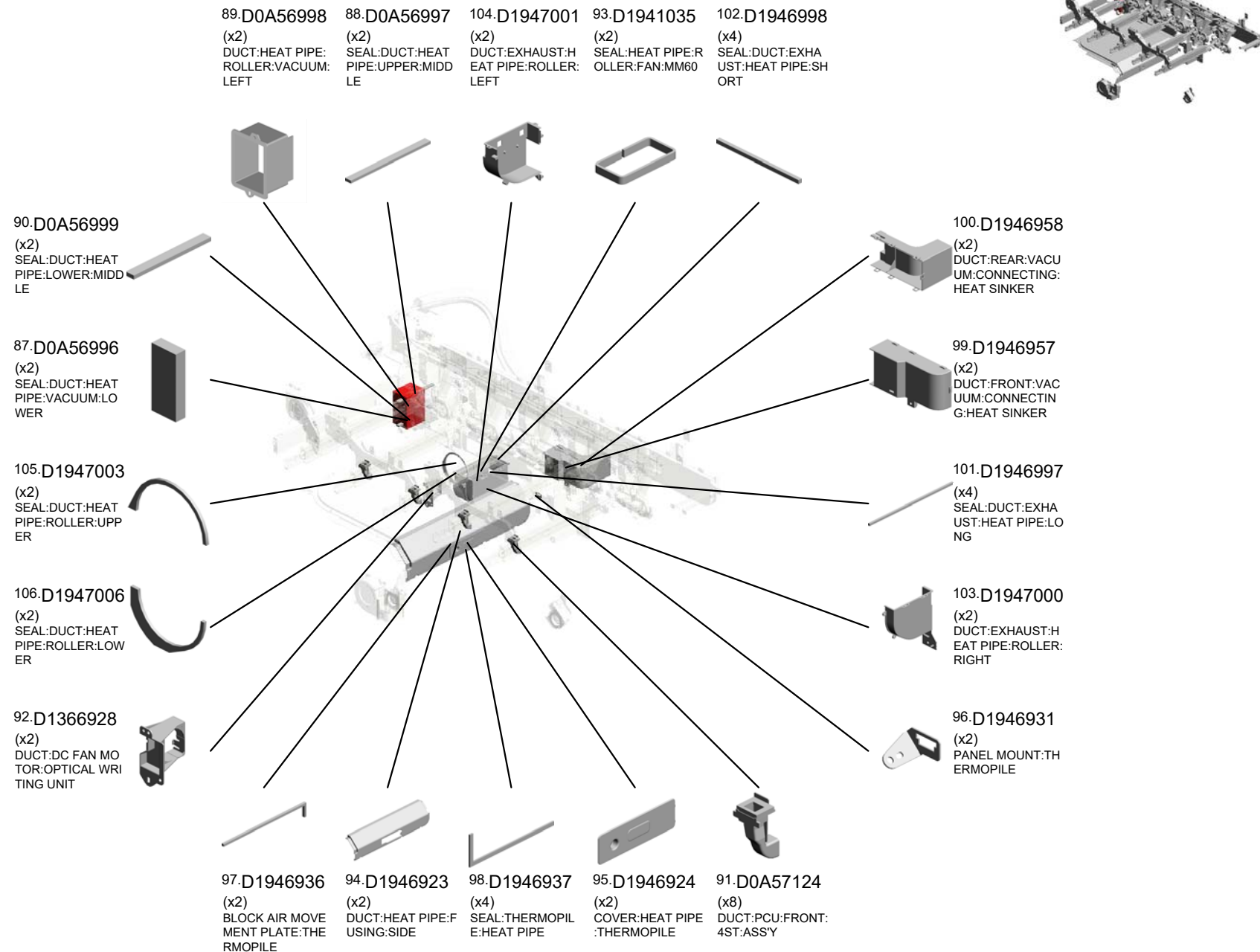
# U021

## AIR COOLING:(C7200+/C7210+)



# U021

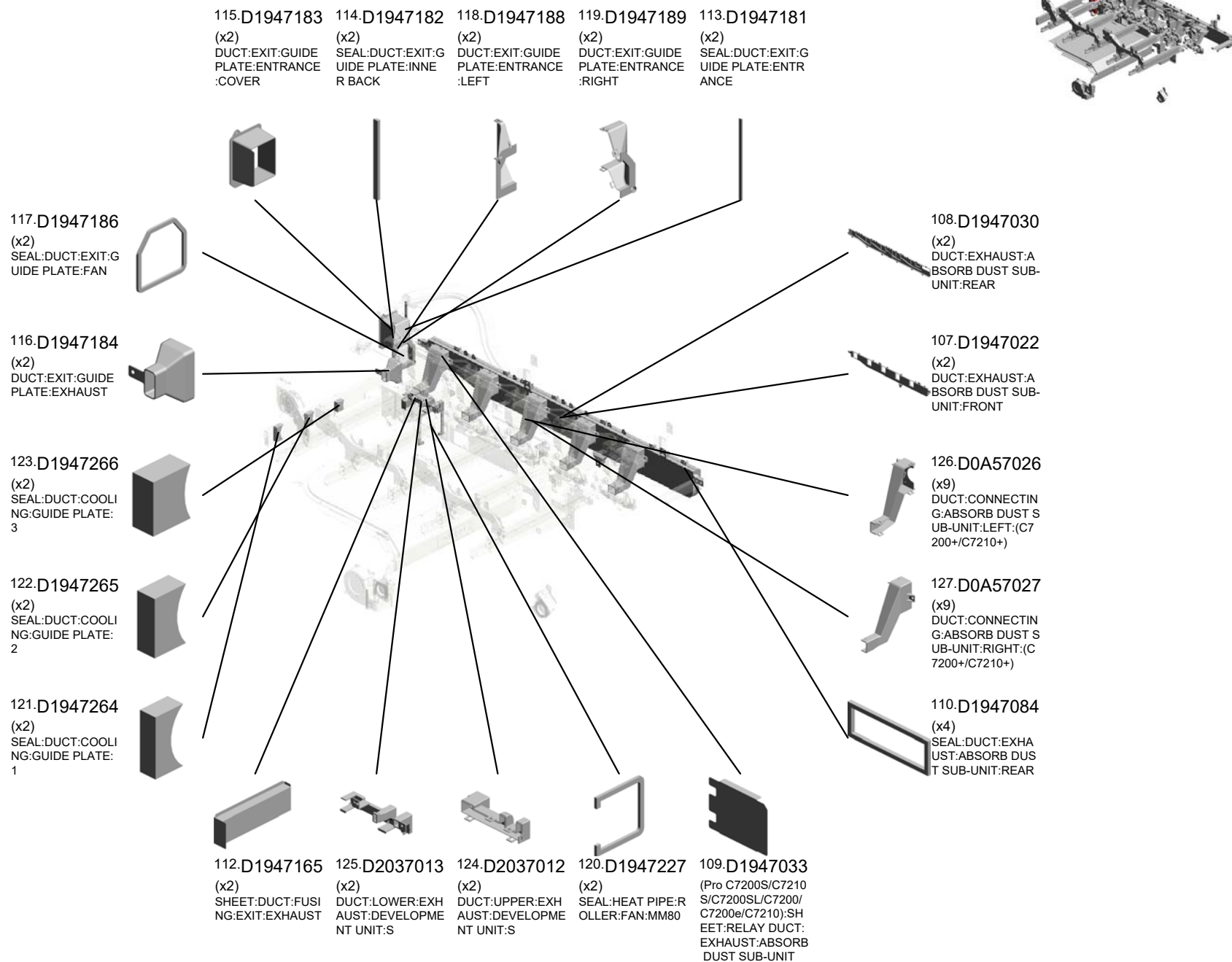
## AIR COOLING:(C7200+/C7210+)





# U021

## AIR COOLING:(C7200+/C7210+)



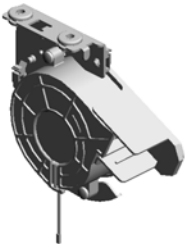
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U021\_S001  
FAN:PCU:UPPER FRONT:ASS'Y

18.07074050N 31.AA161104  
(x2) (x2)  
BUSHING - 4X5 CUSHION - MOTO  
R

111.D1947152  
FAN:PCU:UPPER F  
RONT:ASS'Y



3.03530100N  
(x2)  
SCREW-M3X10



22.11050758  
(x2)  
CLAMP:LWSM-030  
6A



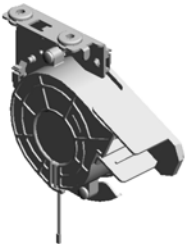
2.03530060N  
(x2)  
BIND SCREW - M3  
X6



U021\_S002  
FAN:PCU:UPPER FRONT:ASS'Y

18.07074050N 31.AA161104  
(x2) (x2)  
BUSHING - 4X5 CUSHION - MOTO  
R

111.D1947152  
FAN:PCU:UPPER F  
RONT:ASS'Y



22.11050758  
(x2)  
CLAMP:LWSM-030  
6A

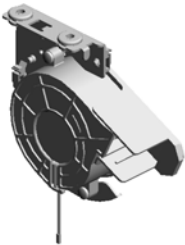
3.03530100N  
(x2)  
SCREW-M3X10

2.03530060N  
(x2)  
BIND SCREW - M3  
X6

U021\_S003  
FAN:PCU:UPPER FRONT:ASS'Y

18.07074050N 31.AA161104  
(x2) (x2)  
BUSHING - 4X5 CUSHION - MOTO  
R

111.D1947152  
FAN:PCU:UPPER F  
RONT:ASS'Y



3.03530100N  
(x2)  
SCREW-M3X10



22.11050758  
(x2)  
CLAMP:LWSM-030  
6A



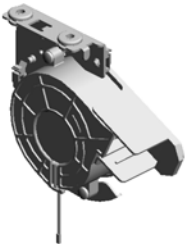
2.03530060N  
(x2)  
BIND SCREW - M3  
X6



U021\_S004  
FAN:PCU:UPPER FRONT:ASS'Y

18.07074050N 31.AA161104  
(x2) (x2)  
BUSHING - 4X5 CUSHION - MOTO  
R

111.D1947152  
FAN:PCU:UPPER F  
RONT:ASS'Y

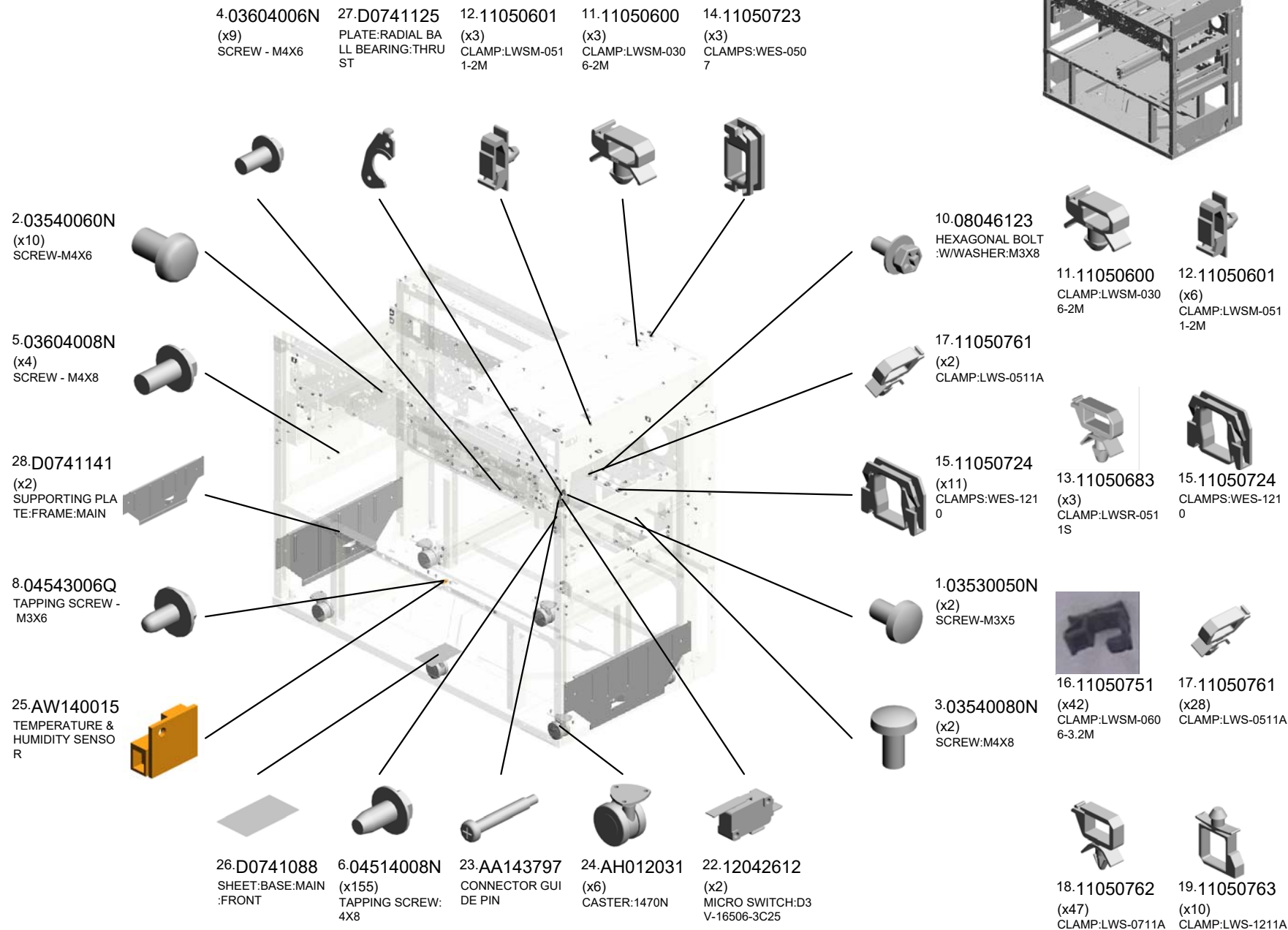


22.11050758  
(x2)  
CLAMP:LWSM-030  
6A

3.03530100N  
(x2)  
SCREW-M3X10

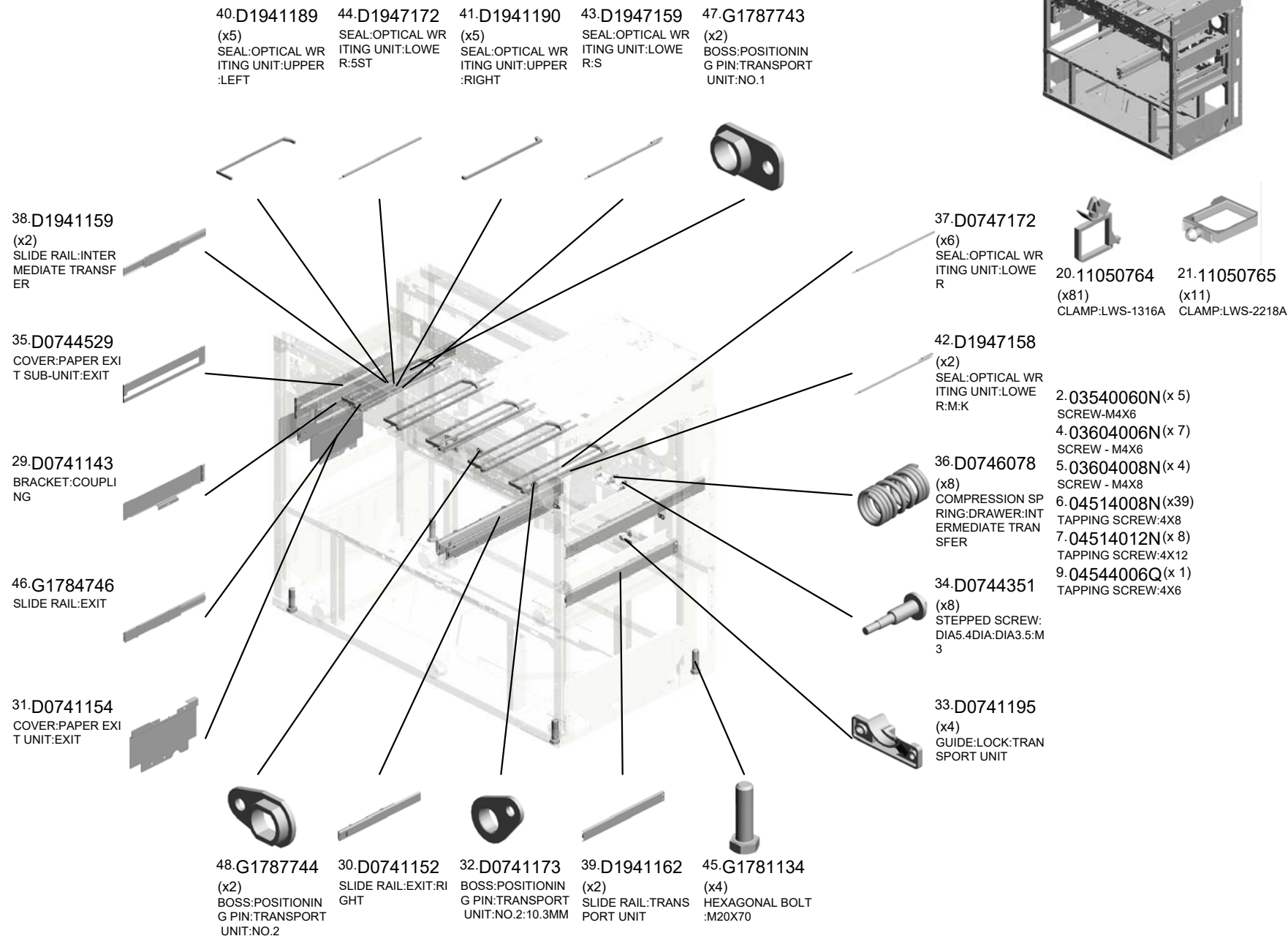
2.03530060N  
(x2)  
BIND SCREW - M3  
X6

# U022 MAIN FRAME



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 | U022 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U022 MAIN FRAME

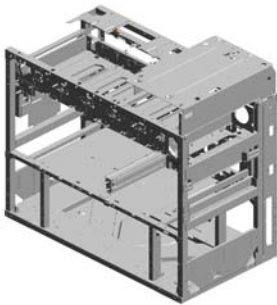


|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 | U022 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U022  
MAIN FRAME

52.11029805  
(x2)  
CONNECTOR:6-29  
2233-0

55.D0A51164  
COVER:TONER SU  
PLY



53.G1784866  
(x4)  
COMPRESSION SP  
RING:EXIT:CONNE  
CTOR

59.G1787515  
(x4)  
CONNECTOR GUI  
DE PIN:CONNECT  
OR  
202005-04 X/O

57.11036080  
CONNECTOR:14R-  
RIZ-K4GG-FL(LF)(S  
N)

56.D1941371  
STAY:MAIN:RIGHT  
UPPER:ASS'Y



58.D3DK7700  
(x2)  
DECAL:POWER SU  
PLY UNIT:N:DESI  
GN SKETCH  
201908-01

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

# U023.ACCESSORIES

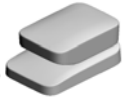
U023 S005  
D3AK0206  
(NA/EU[Pro C7200S/C7210S/  
C7200SX/C7210SX/C7200/C7  
200e/C7210/C7200X/C7210X])  
:(AA/TWN/KOR[Pro C7200S/C  
7210S/C7200SX/C7210SX]):M  
AIN:ASS'Y



U023 S006  
D0744390  
ACCESSORY:KNOB:FUSING:  
ASS'Y



U023 S010  
D3AK0206  
(NA/EU[Pro C7200S/C7210S/  
C7200SX/C7210SX/C7200/C7  
200e/C7210/C7200X/C7210X])  
:(AA/TWN/KOR[Pro C7200S/C  
7210S/C7200SX/C7210SX]):M  
AIN:ASS'Y



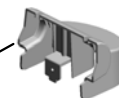
U023 S003  
D0A57981  
(EU/AA/TWN/KOR):(CHN[Pro  
C7200/C7210/C7200X/C7210  
X]):POWER SUPPLY CODE:D  
ECAL:ASS'Y



U023 S009  
D0A57981  
(EU/AA/TWN/KOR):(CHN[Pro  
C7200/C7210/C7200X/C7210  
X]):POWER SUPPLY CODE:D  
ECAL:ASS'Y



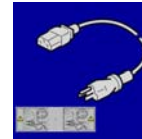
U023 S002  
D0A56712  
COVER:OPERATION SUB-UN  
IT:STAND:UPPER:ASS'Y



U023 S001  
D0744390  
ACCESSORY:KNOB:FUSING:  
ASS'Y



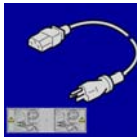
U023 S008  
D0A57981  
(EU/AA/TWN/KOR):(CHN[Pro  
C7200/C7210/C7200X/C7210  
X]):POWER SUPPLY CODE:D  
ECAL:ASS'Y



U023 S007  
D0A56712  
COVER:OPERATION SUB-UN  
IT:STAND:UPPER:ASS'Y



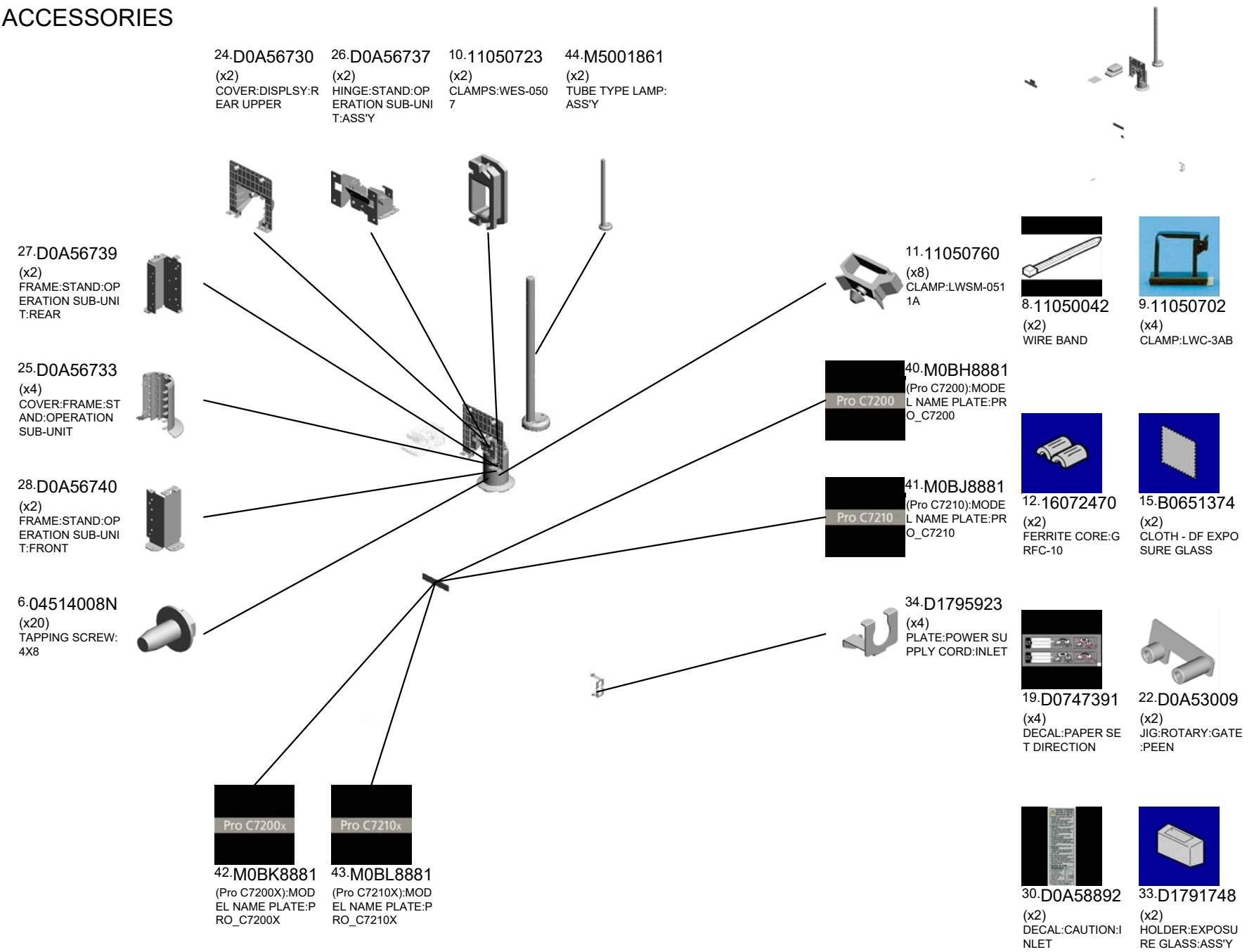
U023 S004  
D0A57981  
(EU/AA/TWN/KOR):(CHN[Pro  
C7200/C7210/C7200X/C7210  
X]):POWER SUPPLY CODE:D  
ECAL:ASS'Y



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U023  
ACCESSORIES



|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U023  
ACCESSORIES



36.D2557798  
(x2)  
DECAL:BLUETOOTH



38.G1781141  
(x8)  
HOLDER:STAND:M20



39.G1788350  
(x2)  
WRENCH:HEXAGONAL BOLT

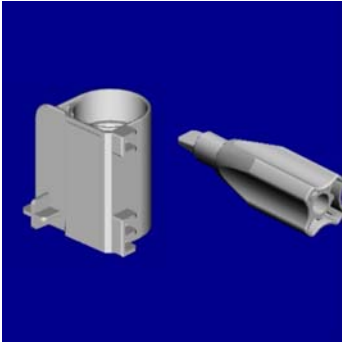


54.D1947888  
(x2)  
(EU):(CHN[Pro C7200S/C7200SL/C7200SX]);DECAL:DC:MAIN SWITCH

- 2.03540080N(x 8)  
SCREW:M4X8
- 3.03604008N(x20)  
SCREW - M4X8
- 5.04514006N(x 2)  
TAPPING SCREW - 4X6
- 7.04544008Q(x 8)  
TAPPING SCREW - M4X8

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U023\_S001  
ACCESSORY:KNOB:FUSING:ASS'Y



17.D0744390  
ACCESSORY:KNOB:FUSING:ASS'Y



16.D0744225  
KNOB:FUSING

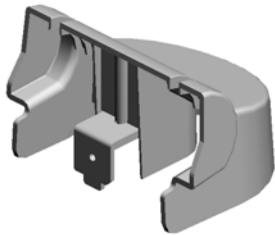


18.D0744391  
HOLDER:KNOB:FUSING:DUAL FACES  
TEPE

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U023\_S002  
COVER:OPERATION SUB-UNIT:STAND:UPPER:ASS'Y

4.04503010N  
(x2)  
TAPPING SCREW -  
M3X10

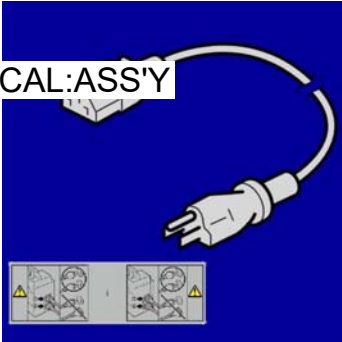


23.D0A56712  
COVER:OPERATIO  
N SUB-UNIT:STAN  
D:UPPER:ASS'Y

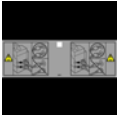
|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U023\_S003

(EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):POWER SUPPLY CODE:DECAL:ASS'Y



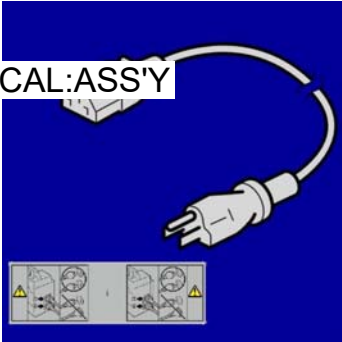
29.D0A57981  
(EU/AA/TWN/KOR):  
(CHN[Pro C7200/C7210/C7200X/C7210X]):POWER SUPPLY CODE:DECAL:ASS'Y



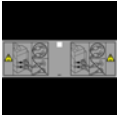
31.D0A58893  
DECAL:CAUTION:POWER SUPPLY CORD

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U023\_S004  
(EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):POWER SUPPLY CODE:DECAL:ASS'Y



29.D0A57981  
(EU/AA/TWN/KOR):  
(CHN[Pro C7200/C7  
210/C7200X/C7210  
X]):POWER SUPPL  
Y CODE:DECAL:AS  
S'Y

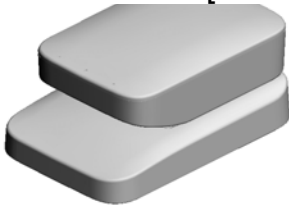


31.D0A58893  
DECAL:CAUTION:P  
OWER SUPPLY CO  
RD

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

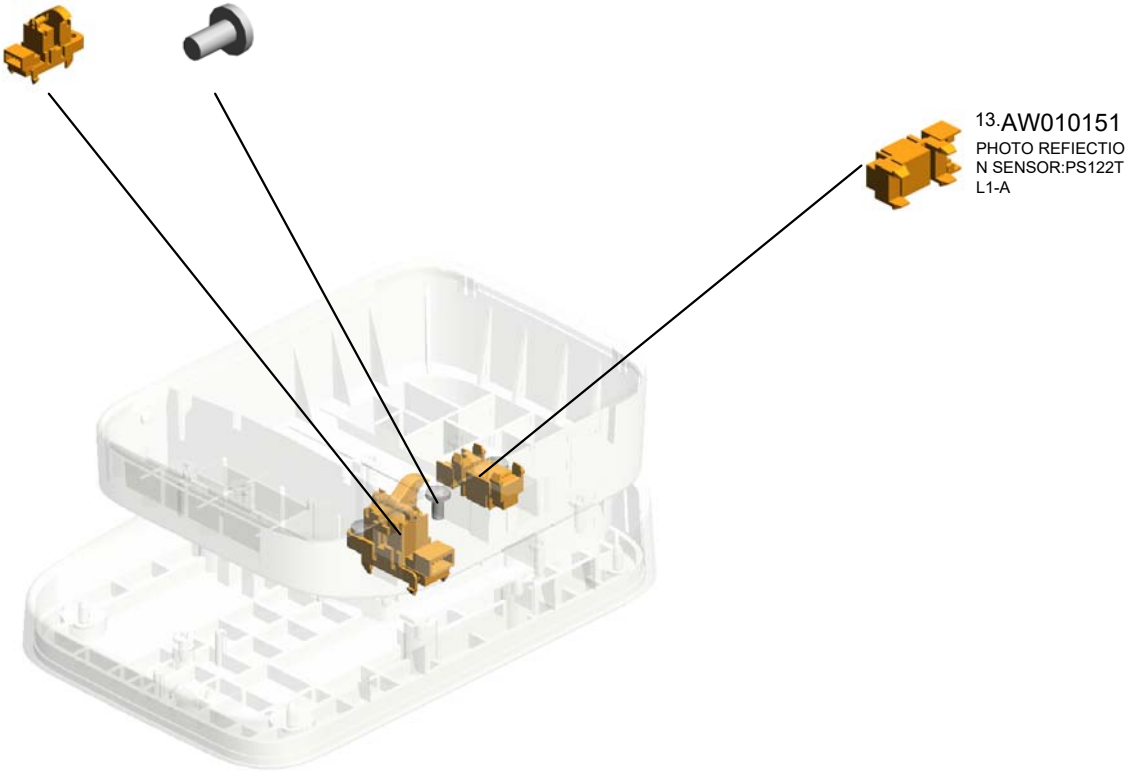
14.AW0202091.03530060N

ENCODER:PAPER(x3)BIND SCREW - M3X6



60.D3AK0206

[A](NA/EU[Pro C7200S/C7210S/C7200SX/C7210SX/C7200/C7200e/C7210/C7200X/C7210X])



13.AW010151

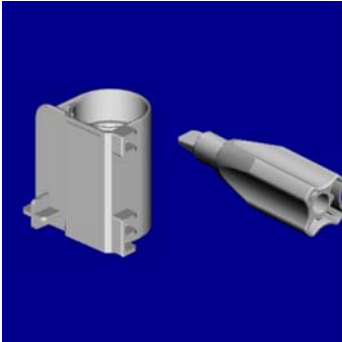
PHOTO REFLECTIVE SENSOR:PS122T L1-A



D3AK1006

[A](NA/EU[Pro C7200S/C7210S/C7200SX/C7210SX/C7200/C7200e/C7210/C7200X/C7210X])

U023\_S006  
ACCESSORY:KNOB:FUSING:ASS'Y



17.D0744390  
ACCESSORY:KNOB:FUSING:ASS'Y



16.D0744225  
KNOB:FUSING



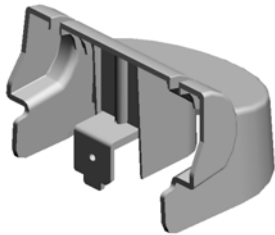
18.D0744391  
HOLDER:KNOB:FUSING:DUAL FACES  
TEPE

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|



U023\_S007  
COVER:OPERATION SUB-UNIT:STAND:UPPER:ASS'Y

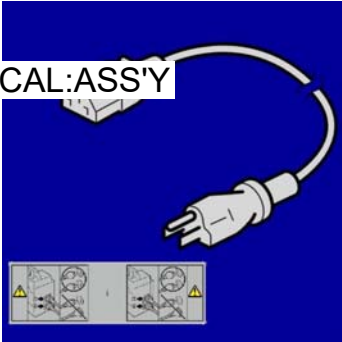
4.04503010N  
(x2)  
TAPPING SCREW -  
M3X10



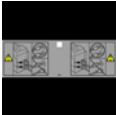
23.D0A56712  
COVER:OPERATIO  
N SUB-UNIT:STAN  
D:UPPER:ASS'Y

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U023\_S008  
(EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):POWER SUPPLY CODE:DECAL:ASS'Y



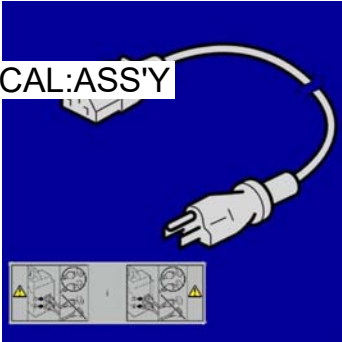
29.D0A57981  
(EU/AA/TWN/KOR):  
(CHN[Pro C7200/C7  
210/C7200X/C7210  
X]):POWER SUPPL  
Y CODE:DECAL:AS  
S'Y



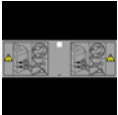
31.D0A58893  
DECAL:CAUTION:P  
OWER SUPPLY CO  
RD

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

U023\_S009  
(EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):POWER SUPPLY CODE:DECAL:ASS'Y



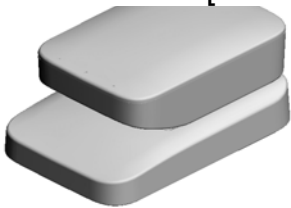
29.D0A57981  
(EU/AA/TWN/KOR):  
(CHN[Pro C7200/C7  
210/C7200X/C7210  
X]):POWER SUPPL  
Y CODE:DECAL:AS  
S'Y



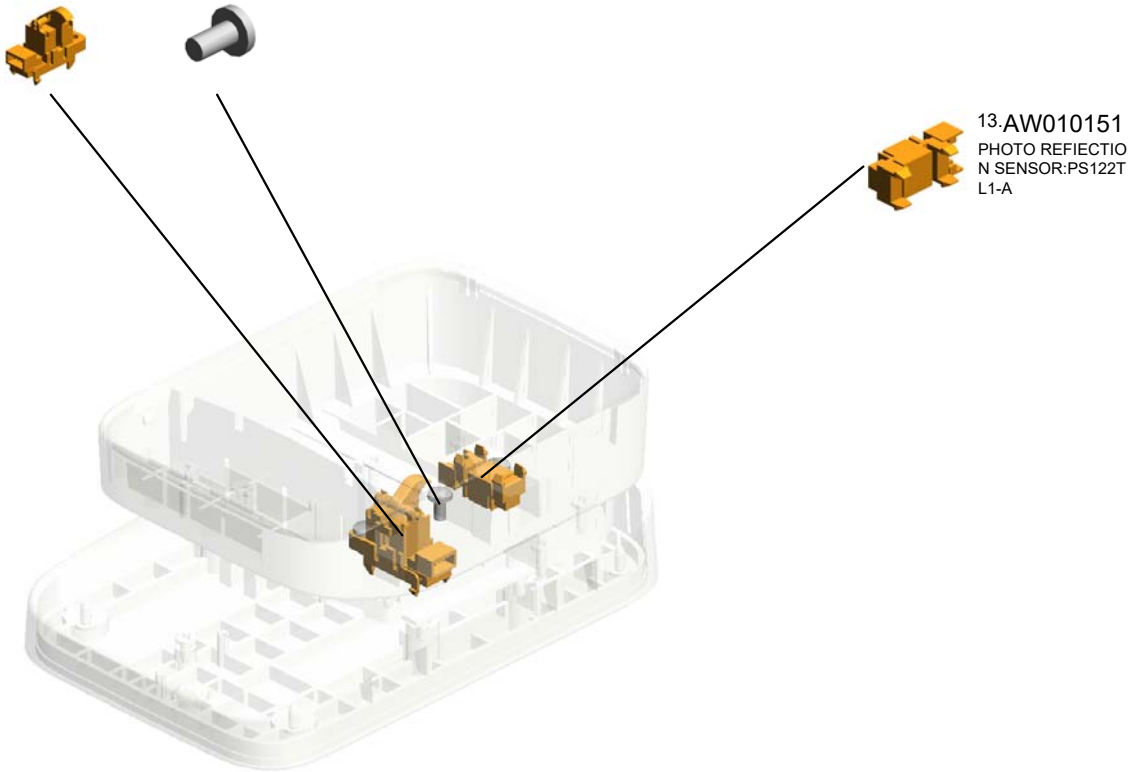
31.D0A58893  
DECAL:CAUTION:P  
OWER SUPPLY CO  
RD

|      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| U001 | U002 | U003 | U004 | U005 | U006 | U007 | U008 | U009 | U010 | U011 | U012 | U013 | U014 | U015 | U016 | U017 | U018 | U019 | U020 | U021 |
|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|

14.AW020209 1.03530060N  
ENCODER:PAPER (x3)  
THICK BIND SCREW - M3  
X6



60.D3AK0206  
[A]  
(NA/EU[Pro C7200S  
/C7210S/C7200SX/  
C7210SX/C7200/C7  
200e/C7210/C7200  
201904-04 O/O



D3AK1006  
[A]  
(NA/EU[Pro C7200S  
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C7210SX/C7200/C7  
200e/C7210/C7200  
201904-04 O/O

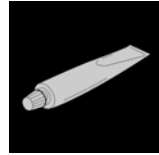
## SPECIAL TOOLS



1.52039502  
SILICON GREASE 501



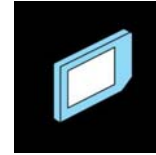
2.A0069104  
ADJUSTING SCANNER PIN (4PCS/SE  
T)



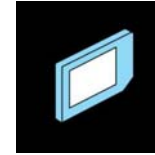
3.A2579300  
GREASE - BARRIERTA S552R



4.B1329700  
LUBRICANT POWDER



5.B6455010  
SD-CARD:ASS'Y



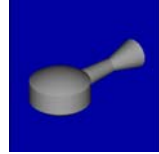
6.B6455020  
SD-CARD:SERVICE:1GB:ASS'Y



7.D0159500  
G104 YELLOW TONER



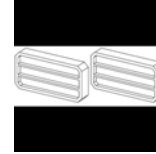
8.D0159501  
ZINC STEARATE



9.D0747690  
BRUSH:BLOWER



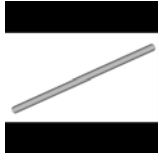
10.D0749548  
DG CLEANER 5PCS/SET



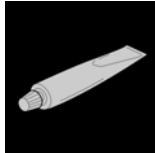
11.D0749549  
JIG:OPC SET



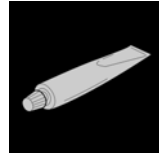
12.D0A53020  
ADJUSTING PLATE:CONTACT IMAG  
E SENSOR:ASSY



13.D0A53999  
CYLINDER:GUIDE:HEATER



14.G0049668  
GREASE:KS660:SHIN-ETSU



15.VSSG9002  
FLUOTRIBO MG GREASE : 100G



16.D0A55390  
HARNESS:BLASTER:CRB:CONNECTI  
NG  
201811-08



18.G1785397  
PCB:SIFB:CROSS



19.M0B15888  
HARNESS:DEBUG:MONITOR:SERVI  
CE  
201911-11 O/O

## Exclusive Parts

| Number   | Part Name                        | Group          | ID |
|----------|----------------------------------|----------------|----|
| 50530223 | BUSHING - 8MM                    | U004_S008      | 54 |
| 50530447 | BUSHING - 6MM                    | U004_S009      | 55 |
| 52039502 | SILICON GREASE 501               | SPECIAL TOOLS  | 1  |
| 52062686 | SNAP RING                        | U007           | 32 |
|          |                                  | U009_S001      | 11 |
|          |                                  | U013_S002      | 31 |
| 52152621 | SNAP RING - M6                   | U004           | 56 |
|          |                                  | U005           | 33 |
|          |                                  | U009_S001      | 12 |
| 53041639 | BUSHING - 8MM                    | U012           | 31 |
|          |                                  | U013           | 32 |
| 54472681 | SNAP RING                        | U001           | 7  |
|          |                                  | U001_S002      | 7  |
|          |                                  | U001_S004      | 7  |
|          |                                  | U001_S011      | 7  |
|          |                                  | U001_S013      | 7  |
|          |                                  | U004           | 57 |
|          |                                  | U005           | 34 |
|          |                                  | U008_S001      | 5  |
|          |                                  | U011           | 52 |
|          |                                  | U011_S002      | 52 |
| 54472706 | GEAR - 15T                       | U014           | 40 |
|          |                                  | U004_S006      | 58 |
| 67542866 | ROLLER - POSITIONING GUIDE       | U004_S007      | 58 |
| 67542866 | ROLLER - POSITIONING GUIDE       | U004           | 59 |
| A0069104 | ADJUSTING SCANNER PIN (4PCS/SET) | U004           | 59 |
| A1342978 | ADJUSTING SCANNER PIN (4PCS/SET) | SPECIAL TOOLS  | 2  |
| A1342978 | SPRING PLATE                     | U004_S001_S002 | 60 |
| A2324666 | CUSHION - STEPPER MOTOR          | U004_S001_S002 | 60 |
|          |                                  | U007           | 33 |
| A2486687 | RIGHT DRIVE SHAFT                | U014           | 41 |
|          |                                  | U004_S008      | 61 |
| A2486694 | WIRE RING                        | U004_S008      | 62 |
| A2486695 | GUIDE - PULLEY                   | U004_S008      | 63 |
| A2486713 | HOOK - TENSION SPRING            | U004_S008      | 64 |
| A2574493 | BAND                             | U011_S002      | 53 |
|          |                                  | U014           | 42 |
| A2579300 | GREASE - BARRIERTA S552R         | SPECIAL TOOLS  | 3  |
| A2671820 | SHEET - PHOTOINTERRUPTER         | U018           | 28 |

| Number   | Part Name                                | Group          | ID |
|----------|------------------------------------------|----------------|----|
|          |                                          | U019           | 29 |
| A2672857 | SPRING PLATE - SIDE FENCE                | U004_S001_S001 | 65 |
| A2672859 | SIDE FENCE STOPPER                       | U004_S001_S001 | 66 |
| A2943354 | RACK - 10Z                               | U005_S010      | 35 |
|          |                                          | U005_S012      | 35 |
|          |                                          | U005_S014      | 35 |
|          |                                          | U005_S016      | 35 |
|          |                                          | U005_S025      | 35 |
|          |                                          | U005_S027      | 35 |
|          |                                          | U005_S029      | 35 |
|          |                                          | U005_S031      | 35 |
| A2943447 | TONER BOTTLE SET FEELER                  | U005_S010      | 36 |
|          |                                          | U005_S012      | 36 |
|          |                                          | U005_S014      | 36 |
|          |                                          | U005_S016      | 36 |
|          |                                          | U005_S025      | 36 |
|          |                                          | U005_S027      | 36 |
|          |                                          | U005_S029      | 36 |
|          |                                          | U005_S031      | 36 |
| A2943454 | LEVER STOPPER                            | U005_S010      | 37 |
|          |                                          | U005_S012      | 37 |
|          |                                          | U005_S014      | 37 |
|          |                                          | U005_S016      | 37 |
|          |                                          | U005_S025      | 37 |
|          |                                          | U005_S027      | 37 |
|          |                                          | U005_S029      | 37 |
|          |                                          | U005_S031      | 37 |
| A2946643 | LEFT FRONT FENCE                         | U004_S009      | 67 |
| A2946655 | FRONT ROLLER - SLIDE RAIL                | U004_S008      | 68 |
| A2946690 | FEELER - PAPER HEIGHT SENSOR             | U004_S008      | 69 |
|          |                                          | U004_S008      | 69 |
| AA000291 | DECAL:POSITIONING DISPLAY:SCREW:PP       | U004_S006      | 70 |
|          |                                          | U004_S007      | 70 |
| AA000313 | DECAL:CAUTION:INSERT:PAPER FEED SUB-UNIT | U004_S009_S001 | 71 |
| AA001508 | DECAL:SIDE FENCE:40X30                   | U004_S009_S001 | 72 |
| AA001509 | DECAL:SIDE FENCE:16X30                   | U004_S008_S002 | 73 |
| AA001597 | DECAL:SIDE FENCE:REAR                    | U004_S001_S001 | 74 |

## Exclusive Parts

| Number   | Part Name                  | Group     | ID  |
|----------|----------------------------|-----------|-----|
| AA021034 | MAGNETIC                   | U014      | 43  |
| AA036015 | CAP:COLLECTION BOTTLE      | U010_S003 | 15  |
|          |                            | U010_S009 | 15  |
| AA043271 | TIMING BELT S3M 196T       | U004_S009 | 75  |
| AA043297 | TIMING BELT:S3M:150        | U014      | 44  |
| AA043325 | TIMING BELT - B40S2M250    | U014      | 45  |
| AA043327 | TIMING BELT - B60DS3M453   | U014      | 46  |
| AA043527 | TIMING BELT - 230XL        | U014      | 47  |
| AA043587 | TIMING BELT:S2M170         | U014      | 48  |
| AA043604 | TIMING BELT:B40S2M110      | U014      | 49  |
| AA043634 | TIMING BELT - 40S2M296     | U011_S002 | 54  |
| AA043645 | SYNCHRONOUS BELT:40S2M426  | U016      | 20  |
| AA043646 | SYNCHRONOUS BELT:40S2M596  | U016      | 21  |
| AA043692 | SYNCHRONOUS BELT:40S2M182  | U014      | 50  |
| AA043710 | SYNCHRONOUS BELT:40S2M158  | U014      | 51  |
| AA043722 | SYNCHRONOUS BELT:80S2M182  | U011_S002 | 55  |
| AA043723 | TIMING BELT:80S2M200       | U011_S002 | 56  |
| AA043737 | TIMING BELT:60S2M188       | U004      | 353 |
| AA043738 | SYNCHRONOUS BELT:B60S2M192 | U011_S002 | 57  |
| AA043741 | TIMING BELT:60S2M138       | U011_S002 | 58  |
| AA043976 | TIMING BELT:40S2M142       | U007      | 34  |
| AA043989 | SYNCHRONOUS BELT:60S2M194  | U016      | 22  |
| AA050116 | DRIVE WERE:DRIVEN ROLLER   | U007      | 35  |
| AA060523 | PICK-UP PRESSURE SPING     | U004_S006 | 77  |
|          |                            | U004_S007 | 77  |
| AA060757 | TENSION SPRING - LONG      | U004_S008 | 78  |
| AA060758 | TENSION SPRING - SHORT     | U004_S008 | 79  |
| AA060811 | TENSION SPRING - STOPPER   | U005_S010 | 38  |
|          |                            | U005_S012 | 38  |
|          |                            | U005_S014 | 38  |
|          |                            | U005_S016 | 38  |
|          |                            | U005_S025 | 38  |
|          |                            | U005_S027 | 38  |
|          |                            | U005_S029 | 38  |
| AA060812 | LEVER TENSION SPRING       | U005_S031 | 38  |
|          |                            | U005_S010 | 39  |
|          |                            | U005_S012 | 39  |
|          |                            | U005_S014 | 39  |

| Number   | Part Name                                             | Group          | ID |
|----------|-------------------------------------------------------|----------------|----|
|          |                                                       | U005_S016      | 39 |
|          |                                                       | U005_S025      | 39 |
|          |                                                       | U005_S027      | 39 |
|          |                                                       | U005_S029      | 39 |
|          |                                                       | U005_S031      | 39 |
| AA060961 | TENSION SPRING:SIDE FENCE:REAR                        | U004_S001      | 80 |
| AA060987 | TENSION SPRING:TIMING BELT:10N                        | U004_S009      | 81 |
| AA061001 | RELEASE SPRING                                        | U004_S006      | 82 |
|          |                                                       | U004_S007      | 82 |
| AA061065 | TENSION SPRING:DUPLEX:DRIVEN ROLLER                   | U011_S002      | 59 |
|          |                                                       | U014           | 52 |
| AA061067 | TENSION SPRING:DRIVE WERE:DRIVE                       | U007           | 36 |
| AA061068 | TENSION SPRING:BRACKET:DRIVEN ROLLER:INNER BACK       | U007           | 37 |
| AA061069 | TENSION SPRING:BRACKET:DC STEPPER MOTOR               | U007           | 38 |
| AA061097 | TENSION SPRING:DC SOLENOID:ON-OFF:LARGE CAPACITY TRAY | U011_S002      | 60 |
| AA061098 | TENSION SPRING:DC SOLENOID:ON-OFF:MAIN                | U011_S002      | 61 |
| AA061110 | TENSION SPRING:TIGHTENER:DRIVE UNIT:USED TONER        | U016           | 23 |
| AA061111 | TENSION SPRING:MIDDLE:DRIVE:USED TONER                | U016           | 24 |
| AA061114 | TENSION SPRING:POSITIONING SENSOR                     | U007           | 39 |
| AA061115 | TENSION SPRING:0.4N                                   | U012_S001      | 32 |
|          |                                                       | U013_S001      | 33 |
| AA061116 | TENSION SPRING:STRIPPER PLATE:2N                      | U012_S001_S002 | 33 |
|          |                                                       | U013_S001_S002 | 34 |
| AA061117 | TENSION SPRING:STRIPPER PLATE:PLATE                   | U012_S001_S002 | 34 |
|          |                                                       | U013_S001_S002 | 35 |
| AA061164 | TENSION SPRING:GEAR:ON-OFF                            | U012_S001      | 35 |
|          |                                                       | U013_S001      | 36 |
| AA061170 | COIL SPRING:GATE PAWL:EXIT:EXIT                       | U014           | 53 |

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| Number   | Part Name                                            | Group     | ID |
|----------|------------------------------------------------------|-----------|----|
|          | NTRANCE                                              |           |    |
| AA061199 | TENSION SPRING:LEVER:PRESSURE:30N                    | U012_S001 | 36 |
|          |                                                      | U013_S001 | 37 |
| AA061250 | TENSION SPRING:PRESSURE:TIMING ROLLER:TRANSFER:REAR  | U011_S002 | 62 |
| AA061251 | TENSION SPRING:PRESSURE:TIMING ROLLER:TRANSFER:FRONT | U011_S002 | 63 |
| AA061253 | TENSION SPRING:PRESSURE:TIMING ROLLER:REGISTRATION   | U011_S002 | 64 |
| AA061256 | TENSION SPRING:TIGHTENER                             | U011_S002 | 65 |
| AA062798 | TENSION SPRING:HEAT ROLLER:56N                       | U012_S001 | 37 |
|          |                                                      | U013_S001 | 38 |
| AA063268 | CONNECTOR SPRING                                     | U004      | 83 |
| AA063371 | SPRING                                               | U006_S005 | 17 |
|          |                                                      | U006_S006 | 17 |
|          |                                                      | U006_S007 | 17 |
|          |                                                      | U006_S008 | 17 |
|          |                                                      | U006_S009 | 17 |
|          |                                                      | U006_S029 | 17 |
|          |                                                      | U006_S030 | 17 |
|          |                                                      | U006_S031 | 17 |
|          |                                                      | U006_S032 | 17 |
|          |                                                      | U006_S033 | 17 |
| AA063463 | COMPRESSION SPRING:DRAWER                            | U012      | 38 |
|          |                                                      | U013      | 39 |
| AA063465 | COMPRESSION SPRING:CLEANING FELT:27N                 | U012_S003 | 39 |
|          |                                                      | U013_S002 | 40 |
| AA063471 | COMPRESSION SPRING:PRESSURE:8N                       | U004      | 84 |
| AA063674 | SPRING - 8N                                          | U014      | 54 |
|          |                                                      | U015      | 12 |
| AA063675 | SPRING - 5N                                          | U014      | 55 |
|          |                                                      | U014_S003 | 55 |
| AA063678 | SPRING - 3.5N                                        | U011_S002 | 66 |
| AA063693 | COMPRESSION SPRING:PRESSURE:DRIVEN ROLLER            | U004      | 85 |
|          |                                                      | U004_S006 | 85 |
|          |                                                      | U004_S007 | 85 |
| AA063694 | COMPRESSION SPRING:HANDLE                            | U004      | 86 |

| Number   | Part Name                                   | Group          | ID |
|----------|---------------------------------------------|----------------|----|
| AA063695 | COMPRESSION SPRING:GRIP                     | U004           | 87 |
| AA063725 | COMPRESSION SPRING:CONNECTOR:DRAWER:UPPER   | U011           | 67 |
| AA063743 | COMPRESSION SPRING:ROLLER:POLISH:20N        | U012_S001_S002 | 40 |
|          |                                             | U013_S001_S002 | 41 |
| AA064005 | COMPRESSION SPRING:PRESSURE:701N            | U012_S001      | 41 |
|          |                                             | U013_S001      | 42 |
| AA066320 | FEELER TORSION SPRING                       | U005_S010      | 40 |
|          |                                             | U005_S012      | 40 |
|          |                                             | U005_S014      | 40 |
|          |                                             | U005_S016      | 40 |
|          |                                             | U005_S025      | 40 |
|          |                                             | U005_S027      | 40 |
|          |                                             | U005_S029      | 40 |
|          |                                             | U005_S031      | 40 |
| AA066397 | TORSION SPRING:WEB:MECHANICAL DRIVE SECTION | U012           | 42 |
|          |                                             | U013           | 43 |
| AA066400 | COIL SPRING:PAWL:OPEN AND CLOSE             | U011_S002      | 68 |
| AA066401 | TORSION SPRING:FEELER                       | U012_S003      | 43 |
|          |                                             | U013_S002      | 44 |
| AA066402 | TORSION SPRING:GUIDE PLATE:REAR             | U011_S002      | 69 |
| AA066428 | TORSION SPRING:GUIDE PLATE:FRONT            | U011_S002      | 70 |
| AA066686 | TORSION SPRING:LOCK:SEPARATION:FRONT:15N    | U012_S001      | 44 |
|          |                                             | U013_S001      | 45 |
| AA066687 | TORSION SPRING:LOCK:SEPARATION:REAR:15N     | U012_S001      | 45 |
|          |                                             | U013_S001      | 46 |
| AA066691 | TORSION SPRING:GRIP                         | U012_S001      | 46 |
|          |                                             | U013_S001      | 47 |
| AA080154 | REAR BUSHING                                | U009_S001      | 13 |
| AA080247 | BUSHING - B-F6-3                            | U012_S001      | 47 |
|          |                                             | U013_S001      | 48 |
| AA080265 | BUSHING:6X8X5                               | U004           | 88 |
| AA080346 | BUSHING:FLANGE TYPE:DIA6                    | U004           | 89 |
|          |                                             | U011_S002      | 71 |
|          |                                             | U014           | 56 |



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| Number   | Part Name                  | Group          | ID |
|----------|----------------------------|----------------|----|
| AA080354 | BUSHING - 6MM              | U012_S003      | 48 |
|          |                            | U013_S002      | 49 |
| AA080355 | BUSHING - 7MM              | U012_S003      | 49 |
|          |                            | U013_S002      | 50 |
| AA080356 | BUSHING - 6MM              | U012_S003      | 50 |
|          |                            | U013_S002      | 51 |
| AA082101 | BUSHING - 6X10X6           | U005           | 41 |
|          |                            | U005_S010      | 41 |
|          |                            | U005_S012      | 41 |
|          |                            | U005_S014      | 41 |
|          |                            | U005_S016      | 41 |
|          |                            | U005_S018      | 41 |
|          |                            | U005_S025      | 41 |
|          |                            | U005_S027      | 41 |
|          |                            | U005_S029      | 41 |
|          |                            | U005_S031      | 41 |
|          |                            | U012_S001      | 51 |
|          |                            | U012_S001_S002 | 51 |
|          |                            | U013_S001      | 52 |
|          |                            | U013_S001_S002 | 52 |
|          |                            | U014           | 57 |
| AA082104 | BUSHING - 8X12X7           | U011_S002      | 72 |
|          |                            | U014           | 58 |
| AA082137 | BUSHING:6X10X6             | U008_S001      | 6  |
|          |                            | U009_S001      | 14 |
| AA082144 | BUSHING - 8X12X7           | U005           | 42 |
|          |                            | U007           | 40 |
| AA082173 | PLAIN SHAFT BEARING:6X10X6 | U011           | 73 |
| AA083009 | CLUTCH ROLLER - 8X18X11    | U004_S006      | 90 |
|          |                            | U004_S007      | 90 |
| AA083022 | BUSHING:DIA6:DIA8          | U007           | 41 |
|          |                            | U008_S001      | 7  |
| AA084059 | BALL BEARING HOLDER        | U004           | 91 |
|          |                            | U004_S006      | 91 |
|          |                            | U004_S007      | 91 |
|          |                            | U011_S002      | 74 |
|          |                            | U014           | 59 |
|          |                            | U014_S003      | 59 |

| Number   | Part Name                    | Group               | ID |
|----------|------------------------------|---------------------|----|
|          |                              | U015                | 13 |
| AA120097 | ANTISTATIC BRUSH             | U014                | 60 |
| AA120145 | DISCHARGE BRUSH:REVERSE:17MM | U014                | 61 |
|          |                              |                     |    |
| AA132203 | SPACER - 6MM                 | U004                | 92 |
|          |                              | U004_S008           | 92 |
| AA132300 | ROLLER:LOCK:PULL OUT         | U011_S002           | 75 |
|          |                              | U014                | 62 |
| AA140686 | SHAFT - TIMING PULLEY        | U004_S009           | 93 |
| AA140912 | SCREW - 8X14X2.8             | U004                | 94 |
| AA140937 | SHAFT:GRIP:LOWER             | U004                | 95 |
| AA143444 | STEPPED SCREW                | U014                | 63 |
| AA143520 | SHOULDER SCREW - M3          | U012_S001           | 52 |
|          |                              | U012_S001_S002_S001 | 52 |
|          |                              | U012_S001_S003      | 52 |
|          |                              | U012_S003           | 52 |
|          |                              | U013_S001           | 53 |
|          |                              | U013_S001_S002_S001 | 53 |
|          |                              | U013_S001_S003      | 53 |
|          |                              | U013_S002           | 53 |
|          |                              |                     |    |
|          |                              |                     |    |
| AA143544 | SCREW - M3                   | U005                | 43 |
|          |                              | U005_S009           | 43 |
|          |                              | U020                | 29 |
|          |                              | U021                | 29 |
| AA143545 | SCREW:M4                     | U018                | 29 |
|          |                              | U019                | 30 |
| AA143550 | SCREW:DIA4:M3                | U004                | 96 |
| AA143562 | SCREW:M4:DIA6X1.2            | U005_S010           | 44 |
|          |                              | U005_S012           | 44 |
|          |                              | U005_S014           | 44 |
|          |                              | U005_S016           | 44 |
|          |                              | U005_S025           | 44 |
|          |                              | U005_S027           | 44 |
|          |                              | U005_S029           | 44 |
| AA143569 | SCREW                        | U005_S031           | 44 |
|          |                              | U004                | 97 |

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| Number   | Part Name                                | Group     | ID  |
|----------|------------------------------------------|-----------|-----|
| AA143585 | SHAFT:MISFEED REMOVAL:UPPER              | U004      | 98  |
| AA143586 | SHAFT:MISFEED REMOVAL:LOWER              | U004      | 99  |
| AA143587 | SHAFT:MISFEED REMOVAL:VERTICAL TRANSPORT | U004      | 100 |
| AA143645 | STEPPED SCREW:M3:45MM                    | U018      | 30  |
|          |                                          | U020      | 30  |
|          |                                          | U021      | 30  |
| AA143718 | STEPPED SCREW - M4                       | U004      | 101 |
| AA143744 | STEPPED SCREW                            | U007      | 42  |
| AA143797 | CONNECTOR GUIDE PIN                      | U004      | 102 |
|          |                                          | U011      | 76  |
|          |                                          | U022      | 23  |
| AA143807 | SCREW:A                                  | U011_S002 | 77  |
| AA143811 | STEPPED SCREW - M3X4                     | U011_S002 | 78  |
|          |                                          | U014      | 65  |
| AA143812 | SCREW - SCALE                            | U011_S002 | 79  |
| AA143822 | STEPPEDSCREW - M3.5                      | U007      | 43  |
| AA143828 | SCREW:FLY WHEEL                          | U005      | 45  |
| AA143847 | STEPPED SCREW:DIA5:3.5:M3:(C7200/C7210)  | U012_S001 | 53  |
| AA143848 | STEPPED SCREW - M3                       | U018_S006 | 31  |
|          |                                          | U018_S013 | 31  |
|          |                                          | U019_S006 | 31  |
|          |                                          | U019_S013 | 31  |
| AA143872 | SCREW:DIA6:M4                            | U004      | 103 |
|          |                                          | U013_S001 | 54  |
| AA143883 | SHAFT:STOPPER:PAPER TRAY                 | U004      | 104 |
| AA143884 | STEPPED SCREW:DIA5.4:DIA3.5:M3:LONG      | U011      | 80  |
| AA148776 | SHAFT:DRIVE                              | U004      | 105 |
| AA148777 | SHAFT:ARM:LINK                           | U004      | 106 |
| AA148778 | SHAFT:ARM:PLATE                          | U004      | 107 |
| AA161104 | CUSHION - MOTOR                          | U020      | 31  |
|          |                                          | U020_S005 | 31  |
|          |                                          | U020_S006 | 31  |
|          |                                          | U020_S011 | 31  |

| Number   | Part Name                     | Group     | ID  |
|----------|-------------------------------|-----------|-----|
|          |                               | U020_S012 | 31  |
|          |                               | U021      | 31  |
|          |                               | U021_S001 | 31  |
|          |                               | U021_S002 | 31  |
|          |                               | U021_S003 | 31  |
|          |                               | U021_S004 | 31  |
| AA161122 | MOTOR CUSHION                 | U015      | 14  |
| AA161125 | RUBBER CUSHION                | U018_S006 | 32  |
|          |                               | U018_S013 | 32  |
|          |                               | U019_S006 | 32  |
|          |                               | U019_S013 | 32  |
| AA161157 | BRACKET CUSHION               | U011_S002 | 81  |
| AA161172 | CUSHION:GUIDE PLATE           | U004      | 110 |
| AA161177 | CUSHION:BASE:TANDEM LCT:LARGE | U004_S008 | 362 |
| AA161178 | CUSHION:BASE:TANDEM LCT:SMALL | U004_S008 | 363 |
| AA161180 | CUSHION:DC STEPPER MOTOR      | U004      | 111 |
|          |                               | U011_S002 | 82  |
|          |                               | U014      | 66  |
| AB010173 | GEAR - 60Z                    | U012_S003 | 54  |
|          |                               | U013_S002 | 55  |
| AB010174 | GEAR - 20Z/50Z                | U012_S003 | 55  |
|          |                               | U013_S002 | 56  |
| AB010175 | GEAR - 24Z                    | U012_S003 | 56  |
|          |                               | U013_S002 | 57  |
| AB010176 | GEAR - 24Z                    | U012_S003 | 57  |
|          |                               | U013_S002 | 58  |
| AB010177 | GEAR - 32Z                    | U012_S003 | 58  |
|          |                               | U013_S002 | 59  |
| AB010178 | WORM GEAR                     | U012_S003 | 59  |
|          |                               | U013_S002 | 60  |
| AB011125 | GEAR:20/29Z                   | U009_S001 | 15  |
| AB011126 | GEAR:20Z                      | U009_S001 | 16  |
| AB011392 | DRIVE REVERSE GEAR - 24Z      | U004_S006 | 112 |
|          |                               | U004_S007 | 112 |
| AB011523 | GEAR - 24Z                    | U012      | 60  |
|          |                               | U013      | 61  |

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| Number   | Part Name                                      | Group          | ID  |
|----------|------------------------------------------------|----------------|-----|
| AB011524 | GEAR - 36Z                                     | U012           | 61  |
|          |                                                | U013           | 62  |
| AB011526 | GEAR - 24Z                                     | U012           | 62  |
|          |                                                | U013           | 63  |
| AB011550 | GEAR:DRIVE UNIT:USED TONER:35Z                 | U016           | 25  |
| AB011591 | GEAR:REVERSE                                   | U004_S006      | 113 |
|          |                                                | U004_S007      | 113 |
| AB012005 | GEAR - 13Z                                     | U005           | 46  |
| AB012007 | (Pro C7200SX/C7210SX/C7200X/C7210X):GEAR - 14Z | U005_S018      | 47  |
| AB012008 | (Pro C7200SX/C7210SX/C7200X/C7210X):GEAR - 23Z | U005_S018      | 48  |
| AB012203 | GEAR:DRIVE:ROLLER:FUSING:B                     | U012_S001      | 63  |
|          |                                                | U012_S002      | 63  |
|          |                                                | U013_S001      | 64  |
|          |                                                | U013_S003      | 64  |
| AB012205 | GEAR:IDLER:ON-OFF                              | U012_S001      | 64  |
|          |                                                | U013_S001      | 65  |
| AB012207 | GEAR:POLISH:ROLLER:A                           | U012_S002      | 65  |
|          |                                                | U013_S003      | 66  |
| AB012214 | GEAR:POLISH:ROLLER:A                           | U012_S001      | 66  |
|          |                                                | U012_S001_S002 | 66  |
|          |                                                | U013_S001      | 67  |
|          |                                                | U013_S001_S002 | 67  |
| AB012327 | GEAR:16Z                                       | U004_S001      | 114 |
| AB013421 | GEAR - 18Z                                     | U014           | 67  |
| AB013765 | GEAR:DRIVE:USED TONER:36Z                      | U016           | 26  |
| AB013781 | GEAR - 30Z                                     | U004_S008      | 115 |
| AB013798 | GEAR - Z18                                     | U004_S009      | 116 |
| AB014243 | GEAR:IDLER:Z30                                 | U011_S002      | 83  |
| AB017515 | DOUBLE GEAR - 12/23Z                           | U005_S010      | 49  |
|          |                                                | U005_S012      | 49  |
|          |                                                | U005_S014      | 49  |
|          |                                                | U005_S016      | 49  |
|          |                                                | U005_S025      | 49  |
|          |                                                | U005_S027      | 49  |
|          |                                                | U005_S029      | 49  |

| Number   | Part Name                                              | Group     | ID  |
|----------|--------------------------------------------------------|-----------|-----|
|          |                                                        | U005_S031 | 49  |
| AB017725 | GEAR/TIMING PULLEY - 20Z/20T                           | U004      | 117 |
| AB017726 | GEAR/TIMING PULLEY - 20Z/20T                           | U004      | 118 |
| AB017771 | GEAR:TRANSPORT ROLLER:INPUT:Z23/Z28                    | U004_S006 | 119 |
|          |                                                        | U004_S007 | 119 |
| AB017815 | GEAR:Z24:Z41                                           | U016      | 27  |
| AB017820 | GEAR:DRIVE:101Z/52Z                                    | U016      | 28  |
| AB017857 | GEAR:PULLEY:DEVELOPMENT DRIVE UNIT:65Z/30T             | U016      | 29  |
| AB017858 | GEAR:64Z/51Z                                           | U016      | 30  |
| AB017860 | (Pro C7200SX/C7210SX/C7200X/C7210X):GEAR:DRIVE:Z61:Z18 | U016      | 31  |
| AB017880 | GEAR:IDLER:DRIVE:EXIT:Z101/42                          | U016      | 32  |
| AB017881 | GEAR:PULLEY:DRIVE:USED TONER:44Z/32T                   | U016      | 33  |
| AB017882 | GEAR:DRIVE UNIT:USED TONER:48Z/24Z                     | U016      | 34  |
| AB017883 | GEAR:IDLER:DRIVE UNIT:USED TONER:77Z/23Z               | U016      | 35  |
| AB017884 | GEAR:PULLEY:DRIVE UNIT:USED TONER:36Z/32T              | U016      | 36  |
| AB019475 | GEAR - 48T                                             | U004_S009 | 120 |
| AB030081 | PULLEY - 20Z                                           | U014      | 68  |
| AB030805 | PULLEY:COUPLING:30T                                    | U014      | 69  |
| AB030808 | TIMING PULLEY - 20T                                    | U014      | 70  |
| AB030842 | TIMING PULLEY:S2M:30T                                  | U014      | 71  |
| AB030844 | TIMING PULLEY:T19:S3M                                  | U014      | 72  |
| AB030846 | TIMING PULLEY:S2M:22T                                  | U011_S002 | 84  |
|          |                                                        | U014      | 73  |
| AB030850 | PULLEY:TIGHTENER:DRIVE:USED TONER                      | U016      | 37  |
| AB030851 | PULLEY:DRIVE:USED TONER:25T                            | U016      | 38  |
| AB030852 | PULLEY:IDLER:DRIVE:USED TONER:32T                      | U016      | 39  |
| AB032058 | WIRE PULLEY - M10                                      | U004_S008 | 121 |
| AB032072 | PULLEY:DRIVEN:WIRE                                     | U007      | 44  |
| AB032719 | PULLEY - M10                                           | U004_S008 | 122 |
| AB032721 | PULLEY - M18                                           | U014      | 74  |

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| Number   | Part Name                                         | Group     | ID  |
|----------|---------------------------------------------------|-----------|-----|
| AB033084 | TIMING PULLEY - 15T                               | U004_S009 | 123 |
| AB033085 | TIMING PULLEY - 15T                               | U004_S009 | 124 |
| AC020152 | LENS:LED:3                                        | U001_S005 | 8   |
|          |                                                   | U001_S006 | 8   |
|          |                                                   | U001_S014 | 8   |
|          |                                                   | U001_S015 | 8   |
|          |                                                   | U014      | 75  |
| AC020153 | LENS:LED:4                                        | U001_S005 | 9   |
|          |                                                   | U001_S006 | 9   |
|          |                                                   | U001_S014 | 9   |
|          |                                                   | U001_S015 | 9   |
|          |                                                   | U004      | 125 |
| AE010157 | HOT ROLLER:DIA62                                  | U012_S001 | 221 |
|          |                                                   | U013_S001 | 68  |
| AE020254 | PRESSURE ROLLER:PRESS FIT                         | U012_S001 | 68  |
|          |                                                   | U013_S001 | 69  |
| AE030044 | BALL BEARING - 10X22X6                            | U012_S001 | 69  |
|          |                                                   | U013_S001 | 71  |
| AE030049 | BALL BEARING -20X32X7                             | U012_S001 | 70  |
|          |                                                   | U013_S001 | 72  |
| AE030086 | RADIAL BALL BEARING:DIA25XDIA37X7                 | U012_S001 | 71  |
|          |                                                   | U013_S001 | 73  |
| AE031075 | PLAIN SHAFT BEARING:DIA4:MECHANICAL ROLLER CLUTCH | U012_S003 | 72  |
|          |                                                   | U013_S002 | 74  |
| AE031076 | BUSHING:DIA4                                      | U012_S003 | 73  |
|          |                                                   | U013_S002 | 75  |
| AE032034 | THERMAL INSULATING BUSHING:DIA22                  | U012_S001 | 74  |
|          |                                                   | U013_S001 | 76  |
| AE045072 | WEB:SUB-ASS'Y                                     | U012_S003 | 75  |
|          |                                                   | U013_S002 | 77  |
| AF017033 | END FENCE                                         | U004_S001 | 126 |
| AF020740 | TRANSPORT ROLLER:VERTICAL TRANSPORT:DRIVE         | U004      | 127 |
| AF020741 | TRANSPORT ROLLER:GRIP:DRIVE                       | U004      | 128 |
| AF020743 | TRANSPORT ROLLER:DRIVE:PAPER FEED UNIT            | U004_S006 | 129 |
|          |                                                   | U004_S007 | 129 |
| AF020744 | TRANSPORT ROLLER:DRIVEN:PA                        | U004_S006 | 130 |

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|----------|-----------------------------------------|---------------------|-----|
|          | PER FEED UNIT                           | U004_S007           | 130 |
| AF020786 | TRANSPORT ROLLER:EXIT:PAPER BANK:DRIVE  | U004                | 131 |
| AF022064 | TRANSPORT ROLLER:DRIVEN                 | U011_S001           | 85  |
| AF022067 | GUIDE STOPPER ROLLER                    | U011_S002           | 86  |
|          |                                         | U014                | 77  |
| AF022105 | ROLLER - SLIDE RAIL                     | U004_S008           | 132 |
| AF022165 | TRANSPORT ROLLER - DRIVEN               | U004                | 133 |
| AF022167 | TRANSPORT ROLLER - DRIVEN               | U011_S002           | 87  |
| AF022178 | TRANSPORT ROLLER:DRIVEN:DIA17.7X2:INNER | U011_S002           | 88  |
| AF030072 | PAPER FEED ROLLER:PICKUP                | U004_S006           | 134 |
|          |                                         | U004_S007           | 134 |
| AF031098 | PAPER FEED ROLLER:FEED                  | U004_S006           | 135 |
|          |                                         | U004_S007           | 135 |
| AF032098 | PAPER FEED ROLLER:SEPARATE              | U004_S006           | 136 |
|          |                                         | U004_S007           | 136 |
| AG050100 | KNOB - TRANSPORT ROLLER                 | U004                | 137 |
|          |                                         | U011_S002           | 89  |
|          |                                         | U014                | 78  |
| AG050101 | KNOB - MISFEED REMOVAL                  | U004                | 138 |
| AG051141 | RELEASE LEVER                           | U011_S002           | 90  |
| AG070022 | MAGNET CATCH:25.5N                      | U014                | 79  |
| AG070512 | MAGNET CATCH:ASS'Y                      | U001                | 10  |
| AG070513 | MAGNET CATCH                            | U011_S002           | 91  |
| AG070514 | MAGNET CATCH                            | U001                | 11  |
| AG071012 | MAGNET CATCH:ASS'Y                      | U010                | 16  |
| AG071013 | MAGNET CATCH:24.5N:ASS'Y                | U001                | 12  |
|          |                                         | U001_S004           | 12  |
|          |                                         | U001_S013           | 12  |
| AH012031 | CASTER:1470N                            | U022                | 24  |
| AW010113 | SENSOR                                  | U004_S008           | 139 |
| AW010143 | PHOTO REFLECTION SENSOR:PSR11TL1R-C     | U015                | 15  |
| AW010147 | PHOTO REFLECTION SENSOR                 | U012_S001_S002      | 76  |
|          |                                         | U013_S001_S002_S002 | 78  |
| AW010151 | PHOTO REFLECTION SENSOR:PS1             | U023_S005           | 13  |

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|----------|---------------------------------------|-----------|-----|
|          | 22TL1-A                               | U023_S010 | 13  |
| AW010200 | PAPER FEED SENSOR:FUSING EX IT        | U012      | 77  |
|          |                                       | U012_S001 | 77  |
|          |                                       | U013      | 79  |
|          |                                       | U013_S001 | 79  |
| AW020163 | PAPER FEED SENSOR                     | U004_S009 | 140 |
| AW020164 | OIL END SENSOR                        | U010      | 17  |
| AW020198 | PHOTOINTERRUPTOR:LG2A14NL1            | U004_S006 | 141 |
|          |                                       | U004_S007 | 141 |
| AW020209 | ENCODER:PAPER THICK                   | U011_S002 | 92  |
|          |                                       | U023_S005 | 14  |
|          |                                       | U023_S010 | 14  |
| AW020213 | OPTICS SENSOR:ENCODER:300LPI          | U014      | 80  |
| AW020217 | OPTICS SENSOR:ENCODER:300LPI          | U007      | 45  |
|          |                                       | U011_S002 | 93  |
|          |                                       | U016      | 40  |
| AW020218 | POSITIONING SENSOR:FLAT BELT-TRANSFER | U007      | 46  |
| AW020219 | PHOTOINTERRUPTOR:ACTUATOR:29.2MM      | U007      | 47  |
| AW020224 | PHOTOINTERRUPTOR:GP1A173LCSVF         | U014      | 81  |
| AW100138 | THERMOPILE                            | U020      | 32  |
| AW100169 | THERMISTOR:ASS'Y                      | U020      | 33  |
|          |                                       | U021      | 32  |
| AW100183 | THERMOPILE                            | U021      | 33  |
| AW100195 | THERMISTOR:FS:APPROVAL                | U012_S001 | 78  |
|          |                                       | U013_S001 | 80  |
| AW110052 | THERMOSTAT:211C                       | U012_S001 | 79  |
|          |                                       | U013_S001 | 81  |
| AW110122 | THERMOSTAT:225C:250V/17A              | U012_S001 | 80  |
|          |                                       | U013_S001 | 82  |
| AW140015 | TEMPERATURE & HUMIDITY SENSOR         | U006      | 18  |
|          |                                       | U022      | 25  |
| AW500010 | PUSH SWITCH                           | U004      | 142 |
| AW500045 | PUSH SWITCH                           | U004      | 143 |
|          |                                       | U006      | 19  |

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|----------|-----------------------------------------------------------------|-----------|-----|
|          |                                                                 | U007      | 48  |
|          |                                                                 | U010      | 18  |
| AX040196 | STEPPER MOTOR:PAPER TRANS PORT MD:MM56                          | U011_S002 | 94  |
| AX040199 | DC MOTOR:RISING TRAY:ASS'Y                                      | U004      | 144 |
| AX040276 | STEPPER MOTOR:MM56:TRANSP ORT                                   | U004      | 145 |
|          |                                                                 | U015      | 16  |
| AX040307 | STEPPER MOTOR:MM56:TRANSP ORT                                   | U011_S002 | 95  |
| AX060376 | BRUSHLESS MOTOR:DEVELOPME NT:COLOR                              | U005      | 50  |
| AX060458 | DC MOTOR:DIA56:16.5W:BRUSHL ESS                                 | U007      | 49  |
| AX060459 | DC MOTOR:DIA63:24V:24.4W:BRU SHLESS                             | U016      | 41  |
| AX060462 | DC MOTOR:DIA73:56W:BRUSHLES S                                   | U016      | 42  |
| AX060463 | DC MOTOR:DIA56:14.7W:BRUSHL ESS                                 | U016      | 43  |
| AX060464 | DC MOTOR:ENCODER:NO:10W:GE AR:BRUSHLESS                         | U014      | 83  |
| AX060503 | DC MOTOR:39.5W:BRUSHLESS                                        | U016      | 44  |
| AX060510 | DRIVE SUB-UNIT:ON-OFF:PRESSU RE ROLLER                          | U016_S001 | 45  |
|          |                                                                 | U016_S002 | 45  |
| AX060517 | DC STEPPER MOTOR:MM56XL76                                       | U011_S002 | 96  |
|          |                                                                 | U014      | 84  |
| AX060535 | DC MOTOR:GEAR:10W                                               | U014      | 255 |
| AX061204 | DC MOTOR:11.5W:BRUSHLESS                                        | U010      | 19  |
|          |                                                                 | U016      | 46  |
| AX061315 | DC MOTOR:DIA65:24V:23.5W                                        | U016      | 47  |
| AX061316 | DC MOTOR:DIA63:27.7W:BRUSHL ESS                                 | U016      | 48  |
| AX061318 | (Pro C7200SX/C7210SX/C7200X/C7210X):STEPPER MOTOR:DC32.4W 1.35A | U016      | 49  |
| AX400178 | HEATER:240V:18W:UPPER                                           | U004_S012 | 357 |
| AX400194 | HEATER - 230V/9W                                                | U007      | 50  |
| AX440457 | HEATER:PRESSURE ROLLER:227                                      | U012_S001 | 215 |

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|          | V:800W:(C7200/C7210)                                |           |    |
| AX440470 | HEATER:PRESSURE ROLLER:227V:800W:(C7200+/C7210+)    | U013_S001 | 84 |
| AX450069 | (EU/AA/TWN/KOR/CHN):HEATER:HEAT ROLLER:227V:1100WX3 | U012_S001 | 81 |
|          |                                                     | U013_S001 | 85 |
| AX640199 | FAN:MM80:25MM:DC 2.16W                              | U017      | 29 |
|          |                                                     | U018      | 33 |
|          |                                                     | U019      | 33 |
| AX640219 | DC FAN MOTOR:DC24V:MM60:25MM                        | U020      | 34 |
|          |                                                     | U021      | 34 |
| AX640221 | FAN:SIROCCO:DC24V:50MM:(C7200/C7210)                | U020      | 35 |
| AX640229 | DC FAN MOTOR:DC24V:MM120:25MM                       | U018_S002 | 34 |
|          |                                                     | U018_S009 | 34 |
|          |                                                     | U019_S002 | 34 |
|          |                                                     | U019_S009 | 34 |
| AX640240 | FAN:SIROCCO:DC24V:60MM                              | U014      | 85 |
| AX640243 | DC FAN MOTOR:MM40:15MM:1.2W                         | U020      | 36 |
|          |                                                     | U021      | 35 |
| AX640244 | DC FAN MOTOR:MM40:10MM:1.1W                         | U020      | 37 |
|          |                                                     | U021      | 36 |
| AX640330 | FAN:SIROCCO:DIA51                                   | U020      | 38 |
|          |                                                     | U021      | 37 |
| AX660014 | DC FAN MOTOR:DIA97X38:DC24V:PWM:38.88W              | U020      | 39 |
|          |                                                     | U021      | 38 |
| AX660015 | DC FAN MOTOR:SIROCCO:DC24V:PWM                      | U018      | 35 |
|          |                                                     | U019      | 35 |
|          |                                                     | U020      | 40 |
|          |                                                     | U021      | 39 |
| AX660016 | DC FAN MOTOR:MM60X38:DC24V:PWM:18W                  | U014      | 86 |
|          |                                                     | U020      | 41 |
|          |                                                     | U021      | 40 |
| AX660028 | DC FAN MOTOR:MM80X38:DC24V:PWM:7.2W                 | U018      | 36 |
|          |                                                     | U020      | 42 |
|          |                                                     | U021      | 41 |
| AX660914 | DC FAN MOTOR:DC24V:MM120:PWM CONTROL                | U018      | 37 |
|          |                                                     | U019      | 36 |
| AZ220032 | POWER SUPPLY UNIT:12V:50W                           | U018      | 38 |

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|----------|-----------------------------------|-----------|-----|
|          |                                   | U019      | 37  |
| AZ230334 | POWER SUPPLY UNIT                 | U018      | 39  |
|          |                                   | U019      | 38  |
| AZ250066 | POWER SUPPLY UNIT:864W            | U017      | 30  |
|          |                                   | U018      | 40  |
|          |                                   | U019      | 39  |
| AZ300065 | POWER PACK:T1                     | U007      | 51  |
| AZ300066 | POWER PACK:T2                     | U007      | 52  |
| AZ310032 | POWER PACK:D                      | U011_S002 | 97  |
| AZ310037 | POWER PACK:CHARGE                 | U017      | 31  |
| AZ310045 | POWER PACK:B:T3                   | U017      | 32  |
| AZ310048 | POWER PACK:TRANSFER:T3            | U007      | 53  |
| B0042995 | CAP - POSITIONING                 | U004      | 146 |
| B0044438 | BUSHING                           | U005_S011 | 51  |
|          |                                   | U005_S013 | 51  |
|          |                                   | U005_S015 | 51  |
|          |                                   | U005_S017 | 51  |
|          |                                   | U005_S026 | 51  |
|          |                                   | U005_S028 | 51  |
|          |                                   | U005_S030 | 51  |
|          |                                   | U005_S032 | 51  |
| B0391367 | RIVET - M6                        | U018      | 41  |
|          |                                   | U019      | 40  |
| B0651374 | CLOTH - DF EXPOSURE GLASS         | U023      | 15  |
| B0656118 | GUIDE PLATE:HEAT SINK:UPPER:FIBER | U004_S012 | 358 |
| B0656136 | TRAY LOCK ARM                     | U004      | 147 |
| B0656345 | PAPER END SENSOR BRACKET          | U004_S006 | 148 |
|          |                                   | U004_S007 | 148 |
| B0656524 | BOTTOM PLATE LIFT SHAFT           | U004_S001 | 149 |
| B0656526 | LIFT LEVER                        | U004_S001 | 150 |
| B0656545 | DECAL - POSITIONING               | U004_S001 | 151 |
| B0656591 | PAPER TRAY HOLDER BASE            | U004      | 152 |
| B0656717 | PAPER VOLUME SHIELD PLATE         | U004_S008 | 153 |
| B0656769 | LOCK ARM                          | U004      | 154 |
| B0656823 | TIMING BELT COVER                 | U004_S009 | 155 |
| B0656830 | PULLEY BRACKET                    | U004_S009 | 156 |
| B0656831 | SENSOR BRACKET                    | U004_S009 | 157 |

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| Number   | Part Name                      | Group          | ID  |
|----------|--------------------------------|----------------|-----|
| B0656862 | LARGE LEVER                    | U004_S008      | 158 |
| B0656864 | SMALL LEVER                    | U004_S008      | 159 |
| B0656870 | STAY -RIGHTBASE                | U004_S008      | 160 |
| B0656872 | OIL DAMPER BRACKET             | U004_S008      | 161 |
| B0656875 | PROTECTION -INNER COVER        | U004_S008      | 162 |
| B0706667 | END FENCE COVER FRONT          | U004_S008      | 163 |
| B0706683 | LEVER:RELEASE:FRONT            | U004_S008      | 164 |
| B0706684 | LEVER:RELEASE:REAR             | U004_S008      | 165 |
| B1041303 | HINGE SHAFT                    | U001           | 13  |
| B1253659 | CUSHION:SWIVEL:STOPPER         | U014           | 87  |
| B1321183 | BRACKET:LOCK                   | U011_S002      | 98  |
|          |                                | U014           | 88  |
| B1321221 | HOLDER:SPRING:PULL OUT         | U011_S002      | 99  |
|          |                                | U014           | 89  |
| B1322264 | BUSHING:TERMINAL               | U008_S001      | 8   |
| B1322366 | LEVER:DRUM STAY:LEFT           | U011_S002      | 100 |
|          |                                | U018           | 42  |
|          |                                | U019           | 41  |
| B1324168 | GRIP:OIL APPLICATION UNIT      | U012_S001_S002 | 82  |
|          |                                | U013_S001_S002 | 87  |
| B1324197 | TORSION SPRING:LEVER           | U012_S001_S002 | 83  |
|          |                                | U013_S001_S002 | 88  |
| B1325996 | DECAL:TOTAL COUNTER            | U015           | 17  |
| B1326114 | CAM:ON-OFF:BLACK               | U007           | 54  |
| B1326726 | BRACKET:ARM:ASS'Y              | U004           | 166 |
| B1326738 | BRACKET:LIFT MOTOR:TANDEM LCT  | U004           | 167 |
| B1326764 | BRACKET:CONNECTOR:RIGHT        | U004           | 168 |
| B1326791 | PLATE:SIDE FENCE               | U004_S001_S002 | 169 |
| B1326797 | SIDE FENCE:REAR:AUXILIARY      | U004_S001      | 170 |
| B1326798 | SPRING PLATE:PAPER TRAY:EAR TH | U004_S001      | 171 |
| B1327541 | TRAY BOTTOM PLATE:LEFT REAR    | U004_S009      | 172 |
| B1327550 | COVER:PULLEY:DRIVE WERE        | U004_S008      | 173 |
| B1327561 | BACK FENCE:LEFT                | U004_S009      | 174 |
| B1327564 | SLIDER:BACK FENCE:LEFT         | U004_S009      | 175 |
| B1327575 | BRACKET:CONNECTOR:TANDEM LCT   | U004_S008      | 176 |

| Number   | Part Name                                                         | Group          | ID  |
|----------|-------------------------------------------------------------------|----------------|-----|
| B1327591 | RAIL:PAPER TRAY:ASS'Y                                             | U004           | 177 |
| B1329700 | LUBRICANT POWDER                                                  | SPECIAL TOOLS  | 4   |
| B1816780 | LINK:END FENCE:PAPER SIZE SE NSOR:ASS'Y                           | U004_S001      | 178 |
| B1816789 | LINK:SIDE FENCE:PAPER SIZE SE NSOR                                | U004_S001      | 179 |
| B2233485 | (Pro C7200SX/C7210SX/C7200X/C7210X):SEAL:HOLDER:STOPPER:SHUTTER:1 | U005           | 52  |
| B2234317 | STEPPER MOTOR:DC24V 24.3W                                         | U012           | 84  |
|          |                                                                   | U013           | 89  |
| B2236171 | RUBBER BUSHING:ENCODER                                            | U007           | 55  |
|          |                                                                   | U011_S002      | 101 |
|          |                                                                   | U014           | 90  |
|          |                                                                   | U016           | 50  |
| B2341293 | LEVER - SAFETY SWITCH                                             | U001           | 14  |
|          |                                                                   | U001_S002      | 14  |
|          |                                                                   | U001_S004      | 14  |
|          |                                                                   | U001_S011      | 14  |
|          |                                                                   | U001_S013      | 14  |
| B2342390 | FLANGED HEXAGONAL HEAD BOLT:M4X8                                  | U005           | 53  |
|          |                                                                   | U006           | 20  |
|          |                                                                   | U007           | 56  |
|          |                                                                   | U008           | 9   |
|          |                                                                   | U009           | 17  |
|          |                                                                   | U012           | 85  |
|          |                                                                   | U013           | 90  |
|          |                                                                   | U014           | 91  |
| B2342624 | BALL BEARING - 8X12X5                                             | U004_S006      | 180 |
|          |                                                                   | U004_S007      | 180 |
| B2342864 | PAD:CLEANER                                                       | U004_S001_S001 | 181 |
|          |                                                                   | U004_S001_S002 | 181 |
| B2343356 | JOINT:CHUCK:TONER BOTTLE                                          | U005_S010      | 54  |
|          |                                                                   | U005_S012      | 54  |
|          |                                                                   | U005_S014      | 54  |
|          |                                                                   | U005_S016      | 54  |
|          |                                                                   | U005_S025      | 54  |
|          |                                                                   | U005_S027      | 54  |

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|          |                                 | U005_S029 | 54  |
|          |                                 | U005_S031 | 54  |
| B2344460 | DISCHARGE BRUSH - L=341 SUS     | U014      | 92  |
| B2344858 | DRIVEN ROLLER HOLDER            | U011_S002 | 102 |
|          |                                 | U014      | 93  |
| B2346120 | BRACKET:POSITIONING:PAPER TRAY  | U004      | 182 |
| B2346138 | RAIL - TANDEM LCT               | U004      | 183 |
| B2346141 | POSITIONING SLEEVE - INNER BACK | U004      | 184 |
|          |                                 | U004_S008 | 184 |
| B2346188 | SLIDE SLEEVE POSITIONING        | U004      | 185 |
| B2346222 | REVERSE DRIVE SHAFT             | U004_S006 | 186 |
|          |                                 | U004_S007 | 186 |
| B2346223 | DRIVEN REVERSE SHAFT            | U004_S006 | 187 |
|          |                                 | U004_S007 | 187 |
| B2346242 | GUIDE - ROLLER:DRIVEN PRESSURE  | U004_S006 | 188 |
|          |                                 | U004_S007 | 188 |
| B2346275 | PICKUP ARM                      | U004_S006 | 189 |
|          |                                 | U004_S007 | 189 |
| B2346288 | SENSOR BRACKET - SENSOR         | U004_S006 | 190 |
|          |                                 | U004_S007 | 190 |
| B2346301 | TORQUE LIMITER:75MM             | U004_S006 | 191 |
|          |                                 | U004_S007 | 191 |
| B2346424 | RELEASE GRIP                    | U011_S002 | 103 |
|          |                                 | U014      | 94  |
| B2346495 | GUIDE:FRONT:PAPER TRAY          | U004      | 192 |
| B2346497 | GUIDE:REAR:PAPER TRAY           | U004      | 193 |
| B2346498 | SHEET:TRAY BOTTOM PLATE         | U004_S001 | 194 |
| B2346506 | TIMING PULLEY - 30T             | U004      | 195 |
| B2346508 | TENSION SPRING                  | U004      | 196 |
| B2346514 | TIMING BELT - S2M126            | U004      | 197 |
| B2346530 | BRACKET                         | U004      | 198 |
| B2346531 | TIGHTENER BRACKET               | U004      | 199 |
| B2346532 | TIGHTENER BRACKET               | U004      | 200 |
| B2346533 | TIMING BELT - S2M152            | U004      | 201 |
| B2346542 | GRIP DRIVE SHAFT                | U004      | 203 |
| B2346606 | SENSOR BRACKET                  | U004_S008 | 204 |
| B2346612 | END FENCE - FRONT               | U004_S008 | 205 |

| Number   | Part Name                                   | Group          | ID  |
|----------|---------------------------------------------|----------------|-----|
| B2346625 | END FENCE - REAR                            | U004_S008      | 206 |
| B2346630 | (EU/AA/TWN/KOR/CHN):GUIDE PLATE - END FENCE | U004_S008      | 207 |
| B2346686 | SIDE FENCE - RIGHT FRONT                    | U004_S008_S001 | 208 |
| B2346691 | SIDE FENCE:TANDEM LCT:RIGHT:ASS'Y           | U004_S008_S002 | 209 |
| B2347540 | TRAY BOTTOM PLATE:LEFT FRONT                | U004_S009      | 210 |
| B2384755 | TIMING BELT - B40S2M166                     | U011           | 104 |
| B2476695 | GUIDE:MISFEED REMOVAL:PAPER TRAY            | U004_S001      | 211 |
|          |                                             | U004_S008      | 211 |
| B2476753 | LOCK SPRING - LARGE                         | U004           | 212 |
| B2476754 | LOCK SPRING - SMALL                         | U004           | 213 |
| B2476901 | OIL DAMPER:FALL                             | U004_S008      | 214 |
| B2476950 | SHAFT:SLIDER:BACK FENCE                     | U004_S009      | 215 |
| B2476951 | BRACKET:PULLEY:DRIVEN:ASS'Y                 | U004_S009      | 216 |
| B2591131 | SCREW:PCU                                   | U006           | 21  |
| B3031116 | GROUNDING PLATE                             | U017           | 33  |
|          |                                             | U018           | 43  |
|          |                                             | U019           | 42  |
| B3033682 | MISFEED REMOVAL KNOB                        | U004           | 217 |
| B4756855 | SHIELD:TANDEM LCT:REAR RIGHT                | U004_S008_S002 | 218 |
| B5457506 | SCREW:BUSHING                               | U008_S001      | 10  |
| B6455010 | SD-CARD:ASS'Y                               | SPECIAL TOOLS  | 5   |
| B6455020 | SD-CARD:SERVICE:1GB:ASS'Y                   | SPECIAL TOOLS  | 6   |
| B7001802 | TIMING BELT:B40S2M134                       | U004           | 219 |
|          |                                             | U008_S001      | 11  |
| B7004428 | TIMING BELT:B40S2M158                       | U004           | 220 |
| B7125605 | GRIP:APPLICATION                            | U018           | 44  |
|          |                                             | U019           | 43  |
| B8323909 | BRACKET CUSHION                             | U004           | 221 |
| B8343312 | COLLAR                                      | U004           | 222 |
| B8352889 | TIMING BELT - B60S2M144                     | U014           | 95  |
| B8353968 | TIMING BELT - B60S2M126                     | U014           | 96  |
| B8722614 | BUSHING:R1                                  | U012_S001_S002 | 86  |
|          |                                             | U013_S001_S002 | 91  |
| BA146065 | SHAFT:STOPPER:TANDEM LCT                    | U004           | 223 |



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|----------|----------------------------------------------|-----------|-----|
| BB013007 | GEAR - 20Z                                   | U004      | 224 |
|          |                                              | U004_S006 | 224 |
|          |                                              | U004_S007 | 224 |
| BB013008 | GEAR - 31Z                                   | U004_S006 | 225 |
|          |                                              | U004_S007 | 225 |
| BB013011 | GEAR - 22Z                                   | U004      | 226 |
| BB013028 | GEAR:IDLER:35Z:ASS'Y                         | U012_S001 | 87  |
|          |                                              | U013_S001 | 92  |
| BB013036 | GEAR:IDLER:25Z:ASS'Y                         | U012_S001 | 88  |
|          |                                              | U013_S001 | 93  |
| BB013040 | GEAR:SHIFT:ROLLER:Z30                        | U011_S002 | 105 |
| BB013050 | GEAR:HOT ROLLER:40Z:(C7200/C7210)            | U012_S001 | 89  |
| BB013051 | GEAR:IDLER:31Z:ASS'Y                         | U012_S001 | 90  |
|          |                                              | U013_S001 | 94  |
| BB013052 | GEAR:JOINT:PRESSURE:ASS'Y                    | U012_S001 | 91  |
|          |                                              | U013_S001 | 95  |
| BB013053 | GEAR:HEAT ROLLER:TURN:19Z                    | U012_S001 | 92  |
|          |                                              | U013_S001 | 96  |
| BB013054 | GEAR:PRESSURE ROLLER:42Z:ASS'Y:(C7200/C7210) | U012_S001 | 93  |
| BB013055 | GEAR:HEAT ROLLER:TURN                        | U012_S001 | 94  |
|          |                                              | U013_S001 | 97  |
| C1012360 | SNAP RING                                    | U001      | 15  |
| C2023102 | COLLAR - 6.35X10X4MM                         | U014      | 97  |
| C2182185 | STEPPER SCREW                                | U017      | 34  |
|          |                                              | U018      | 45  |
|          |                                              | U019      | 44  |
| C2363237 | COLLAR 6X11.2X1.5                            | U007      | 57  |
| C2382873 | ADJUSTING SCREW                              | U012_S001 | 95  |
|          |                                              | U013_S001 | 98  |
| C2442454 | SCREW M3X6                                   | U014_S004 | 98  |
| C2693566 | BUSHING:MM8:PRESSURE:DRIVE                   | U004      | 227 |
| D0094388 | ROLLER CLUTCH                                | U012_S003 | 96  |
|          |                                              | U013_S002 | 99  |
| D0141248 | PLATE:LEVER:DRUM STAY:LEFT                   | U018      | 46  |
|          |                                              | U019      | 45  |
| D0142380 | COMPRESSION SPRING - DRUM                    | U006      | 22  |

| Number   | Part Name                             | Group         | ID  |
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| D0143241 | SEAL:DISCHARGE USED TONER             | U010          | 20  |
| D0143242 | SEAL:DISCHARGE USED TONER:LOWER       | U010          | 21  |
|          |                                       |               |     |
| D0143656 | HOLDER:ELECTRIC POTENTIAL SENSOR      | U006          | 24  |
| D0143657 | SHIELDING PLATE                       | U006          | 25  |
| D0144247 | HOUSING - TEMPERATURE SENSOR          | U012_S001     | 97  |
|          |                                       | U013_S001     | 100 |
| D0146272 | BUSHING:BRUSH:REAR                    | U009_S001     | 18  |
| D0146458 | SPRING:BLADE:NO.1                     | U001_S002     | 16  |
|          |                                       | U001_S011     | 16  |
| D0146626 | BRACKET:ON OFF DETECTOR:FRONT         | U004_S008     | 228 |
| D0146627 | BRACKET:ON OFF DETECTOR:REAR          | U004_S008     | 229 |
| D0146784 | SPRING PLATE:END FENCE                | U004_S001     | 231 |
| D0146785 | SPRING PLATE:ARM:END FENCE:LOCK       | U004_S001     | 232 |
| D0159500 | G104 YELLOW TONER                     | SPECIAL TOOLS | 7   |
| D0159501 | ZINC STEARATE                         | SPECIAL TOOLS | 8   |
| D0393368 | SCREW:M3X3.5                          | U005_S010     | 55  |
|          |                                       | U005_S012     | 55  |
|          |                                       | U005_S014     | 55  |
|          |                                       | U005_S016     | 55  |
|          |                                       | U005_S025     | 55  |
|          |                                       | U005_S027     | 55  |
|          |                                       | U005_S029     | 55  |
|          |                                       | U005_S031     | 55  |
|          |                                       |               |     |
| D0590761 | SPRING:TANDEM TRAY:LOCK               | U004          | 233 |
| D0591273 | DECAL:MAIN SWITCH                     | U005          | 56  |
| D0592399 | FLANGED HEXAGONAL HEAD BOLT:M3*4      | U004          | 234 |
|          |                                       | U011_S002     | 106 |
| D0592620 | RETAINING RINGS-C                     | U004_S006     | 235 |
|          |                                       | U004_S007     | 235 |
| D0596121 | SPRING:CONNECTOR:TANDEM LCT           | U004          | 236 |
| D0596170 | BRACKET:SLIDE RAIL:PAPER TRAY:2:ASS'Y | U004          | 237 |

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| D0596172 | PAPER TRAY STOPPER                              | U004           | 238 |
| D0596212 | LEVER:PRESSURE:REVERSE                          | U004_S006      | 239 |
|          |                                                 | U004_S007      | 239 |
| D0596277 | COVER:GEAR:PAPER FEED ROLLER                    | U004_S006      | 240 |
|          |                                                 | U004_S007      | 240 |
| D0596278 | COVER:GEAR:REVERSE                              | U004_S006      | 241 |
|          |                                                 | U004_S007      | 241 |
| D0596496 | GUIDE:MIDDLE:PAPER TRAY                         | U004           | 242 |
| D0596591 | SPRING:PAPER TRAY:LOCK                          | U004           | 243 |
| D0596620 | LEVER:COUPLING:LEFT                             | U004_S009      | 244 |
| D0596646 | INNER COVER:TANDEM LCT:LEFT                     | U004_S009      | 245 |
| D0596659 | SUPPORTING PLATE:SIDE FENCE:LEFT                | U004_S009      | 246 |
| D0596664 | GUIDE:MIDDLE:PAPER TRAY                         | U004           | 247 |
| D0596665 | BRACKET:DC MOTOR:LEFT:ASS'Y                     | U004_S009      | 248 |
| D0596668 | SIDE PLATE:SIDE:TANDEM LCT                      | U004_S008      | 249 |
| D0596690 | PLATE:PAPER:ASS'Y                               | U004_S008_S001 | 250 |
| D0596712 | INNER COVER:TANDEM LCT                          | U004_S008      | 251 |
| D0596721 | STOPPER:PAPER TRAY                              | U004           | 252 |
| D0596725 | BRACKET:STOPPER:PAPER TRAY:RIGHT:PEEN           | U004           | 253 |
| D0596728 | COMPRESSION SPRING:GRIP:PAPER TRAY              | U004           | 254 |
| D0596731 | SHIELD:GUIDE:MISFEED REMOVAL                    | U004           | 255 |
| D0626692 | SLIDE RAIL:PAPER TRAY:LEFT:SUB-ASS'Y            | U004           | 256 |
| D0741088 | SHEET:BASE:MAIN:FRONT                           | U022           | 26  |
| D0741125 | PLATE:RADIAL BALL BEARING:THURST                | U022           | 27  |
| D0741141 | SUPPORTING PLATE:FRAME:MAIN                     | U022           | 28  |
| D0741143 | BRACKET:COUPLING                                | U022           | 29  |
| D0741152 | SLIDE RAIL:EXIT:RIGHT                           | U022           | 30  |
| D0741154 | COVER:PAPER EXIT UNIT:EXIT                      | U022           | 31  |
| D0741173 | BOSS:POSITIONING PIN:TRANSPORT UNIT:NO.2:10.3MM | U022           | 32  |
| D0741179 | LEVER:PULL OUT:REGISTRATION                     | U011_S002      | 107 |

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| D0741180 | LEVER:PULL OUT:PAPER EXIT UNIT          | U014      | 99  |
| D0741194 | SHAFT:LOCK:TRANSPORT UNIT               | U011_S002 | 108 |
| D0741195 | GUIDE:LOCK:TRANSPORT UNIT               | U022      | 33  |
| D0741212 | SUPPORTING PLATE:POSITIONING PIN:RIGHT  | U014      | 100 |
| D0741213 | HOLDER:COIL SPRING:LOCK:PAPER EXIT UNIT | U014      | 101 |
| D0741215 | SHAFT:LOCK:PAPER EXIT UNIT              | U014      | 102 |
| D0741219 | DUCT:C/T BOX:POWER SUPPLY UNIT          | U018      | 47  |
|          |                                         | U019      | 46  |
| D0741225 | HINGE:C/T BOX:RIGHT UPPER:PEEN          | U018      | 48  |
|          |                                         | U019      | 47  |
| D0741228 | COVER:HINGE                             | U018      | 49  |
|          |                                         | U019      | 48  |
| D0741230 | HINGE:C/T BOX:LEFT UPPER:PEEN           | U018      | 50  |
|          |                                         | U019      | 49  |
| D0741250 | ARM:HINGE:C/T BOX                       | U018      | 51  |
|          |                                         | U019      | 50  |
| D0741251 | DUCT:EXHAUST:EXIT:ASS'Y                 | U018_S001 | 52  |
|          |                                         | U018_S008 | 52  |
|          |                                         | U019_S001 | 51  |
|          |                                         | U019_S008 | 51  |
| D0741254 | SIDE PLATE:C/T BOX:LEFT                 | U018      | 53  |
|          |                                         | U019      | 52  |
| D0741255 | SEPARATION PLATE:DUCT                   | U018      | 54  |
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| D0741258 | COVER:C/T BOX:RIGHT LOWER               | U018_S004 | 55  |
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|          |                                         | U018_S011 | 55  |
|          |                                         | U018_S012 | 55  |
|          |                                         | U019_S004 | 54  |
|          |                                         | U019_S005 | 54  |
|          |                                         | U019_S011 | 54  |
|          |                                         | U019_S012 | 54  |
| D0741271 | SEAL:COVER:C/T BOX:UPPER                | U018      | 56  |
|          |                                         | U019      | 55  |
| D0741288 | SIDE PLATE:C/T BOX:UPPER                | U018      | 57  |

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| D0741369 | COVER:ENCODER                                      | U007      | 58  |
|          |                                                    | U011_S002 | 109 |
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| D0741379 | BRACKET:PLATE                                      | U016      | 52  |
| D0741382 | SHAFT:DRIVE:INTERMEDIATE TRANSFER:ENCODER:ADHESION | U007      | 59  |
| D0741387 | SHAFT:JOINT:PAPER FEED UNIT: ASS'Y                 | U004_S005 | 257 |
| D0741389 | COMPRESSION SPRING:JOINT:TRANSPORT                 | U004      | 258 |
| D0741464 | SHAFT:RIGHT:DRIVE:USED TONER:ASS'Y                 | U016      | 53  |
| D0741465 | BRACKET:TENSION:DRIVE:USED TONER:ASS'Y             | U016      | 54  |
| D0741466 | BRACKET:TIGHTENER:DRIVE:USED TONER:ASS'Y           | U016      | 55  |
| D0741468 | BRACKET:MIDDLE:DRIVE:USED TONER:ASS'Y              | U016      | 56  |
| D0741470 | SHAFT:LEFT:DRIVE:USED TONER:ASS'Y                  | U016      | 57  |
| D0741473 | BRACKET:TENSIONER:DRIVE UNIT:USED TONER:ASS'Y      | U016      | 58  |
| D0741476 | HOLDER:RIGHT:DRIVE:USED TONER                      | U016      | 59  |
| D0741484 | HOLDER:LEFT:DRIVE:USED TONER                       | U016      | 60  |
| D0741486 | BRACKET:MOTOR:DRIVE:USED TONER                     | U016      | 61  |
| D0741487 | BRACKET:DRIVE UNIT:USED TONER                      | U016      | 62  |
| D0741496 | JOINT:DRIVE:USED TONER                             | U016      | 63  |
| D0741498 | BRACKET:SENSOR                                     | U016      | 64  |
| D0742020 | SHIELD GLASS:ASS'Y                                 | U003_S001 | 9   |
|          |                                                    | U003_S002 | 9   |
|          |                                                    | U003_S003 | 9   |
|          |                                                    | U003_S004 | 9   |
|          |                                                    | U003_S005 | 9   |

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| D0742172 | BRACKET:SOLENOID:ON-OFF               | U006      | 26 |
| D0742178 | TENSION SPRING:SOLENOID:ON-OFF        | U006      | 27 |
| D0742181 | CONNECTOR:1POLE                       | U006      | 28 |
| D0742192 | SHEET:DISCHARGE LAMP                  | U006_S011 | 29 |
|          |                                       | U006_S014 | 29 |
|          |                                       | U006_S017 | 29 |
|          |                                       | U006_S020 | 29 |
|          |                                       | U006_S023 | 29 |
|          |                                       | U006_S035 | 29 |
|          |                                       | U006_S038 | 29 |
|          |                                       | U006_S041 | 29 |
|          |                                       | U006_S044 | 29 |
| D0742252 | FRAME:PHOTOCONDUCTOR                  | U006      | 30 |
| D0742272 | BRACKET:TEMPERATURE & HUMIDITY SENSOR | U006      | 31 |
| D0742274 | BRACKET:ELECTRIC POTENTIAL SENSOR     | U006      | 32 |
| D0742366 | LEVER:LOCK:CHARGE UNIT                | U006_S011 | 33 |
|          |                                       | U006_S014 | 33 |
|          |                                       | U006_S017 | 33 |
|          |                                       | U006_S020 | 33 |
|          |                                       | U006_S023 | 33 |
|          |                                       | U006_S035 | 33 |
|          |                                       | U006_S038 | 33 |
|          |                                       | U006_S041 | 33 |
|          |                                       | U006_S044 | 33 |
| D0742367 | HOLDER:LOCK:CHARGE UNIT               | U006_S011 | 34 |
|          |                                       | U006_S014 | 34 |
|          |                                       | U006_S017 | 34 |
|          |                                       | U006_S020 | 34 |
|          |                                       | U006_S023 | 34 |
|          |                                       | U006_S035 | 34 |
|          |                                       | U006_S038 | 34 |
|          |                                       | U006_S041 | 34 |
|          |                                       | U006_S044 | 34 |
| D0742368 | COMPRESSION SPRING:LOCK:CHARGE UNIT   | U006_S011 | 35 |
|          |                                       | U006_S014 | 35 |

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|          |                                       | U006_S023 | 35 |
|          |                                       | U006_S035 | 35 |
|          |                                       | U006_S038 | 35 |
|          |                                       | U006_S041 | 35 |
|          |                                       | U006_S044 | 35 |
| D0742376 | LEVER:LOCK:PCU                        | U006_S011 | 36 |
|          |                                       | U006_S014 | 36 |
|          |                                       | U006_S017 | 36 |
|          |                                       | U006_S020 | 36 |
|          |                                       | U006_S023 | 36 |
|          |                                       | U006_S035 | 36 |
|          |                                       | U006_S038 | 36 |
|          |                                       | U006_S041 | 36 |
| D0742377 | TENSION SPRING:LOCK:PCU               | U006_S044 | 36 |
|          |                                       | U006_S011 | 37 |
|          |                                       | U006_S014 | 37 |
|          |                                       | U006_S017 | 37 |
|          |                                       | U006_S020 | 37 |
|          |                                       | U006_S023 | 37 |
|          |                                       | U006_S035 | 37 |
|          |                                       | U006_S038 | 37 |
| D0742381 | COMPRESSION SPRING:LOCK:CLEANING UNIT | U006_S041 | 37 |
|          |                                       | U006_S044 | 37 |
|          |                                       | U006_S011 | 38 |
|          |                                       | U006_S014 | 38 |
|          |                                       | U006_S017 | 38 |
|          |                                       | U006_S020 | 38 |
|          |                                       | U006_S023 | 38 |
|          |                                       | U006_S035 | 38 |
| D0742382 | HOLDER:LOCK:CLEANING UNIT:FRONT       | U006_S038 | 38 |
|          |                                       | U006_S041 | 38 |
|          |                                       | U006_S044 | 38 |
|          |                                       | U006_S011 | 39 |
|          |                                       | U006_S014 | 39 |
|          |                                       | U006_S017 | 39 |
|          |                                       | U006_S020 | 39 |
|          |                                       | U006_S023 | 39 |

| Number   | Part Name                      | Group     | ID |
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|          |                                | U006_S023 | 39 |
|          |                                | U006_S035 | 39 |
|          |                                | U006_S038 | 39 |
|          |                                | U006_S041 | 39 |
|          |                                | U006_S044 | 39 |
|          |                                | U006_S011 | 40 |
| D0742383 | LEVER:LOCK:CLEANING UNIT:FRONT | U006_S014 | 40 |
|          |                                | U006_S017 | 40 |
|          |                                | U006_S020 | 40 |
|          |                                | U006_S023 | 40 |
|          |                                | U006_S035 | 40 |
|          |                                | U006_S038 | 40 |
|          |                                | U006_S041 | 40 |
|          |                                | U006_S044 | 40 |
| D0742386 | HOLDER:LOCK:CLEANING UNIT:REAR | U006_S011 | 41 |
|          |                                | U006_S014 | 41 |
|          |                                | U006_S017 | 41 |
|          |                                | U006_S020 | 41 |
|          |                                | U006_S023 | 41 |
|          |                                | U006_S035 | 41 |
|          |                                | U006_S038 | 41 |
|          |                                | U006_S041 | 41 |
| D0742393 | COVER:PCU:FRONT                | U006_S044 | 41 |
|          |                                | U006_S011 | 42 |
|          |                                | U006_S014 | 42 |
|          |                                | U006_S017 | 42 |
|          |                                | U006_S020 | 42 |
|          |                                | U006_S023 | 42 |
|          |                                | U006_S035 | 42 |
|          |                                | U006_S038 | 42 |
| D0742395 | GROUND PLATE:PCU:ASS'Y         | U006_S041 | 42 |
|          |                                | U006_S044 | 42 |
|          |                                | U006_S011 | 43 |
|          |                                | U006_S014 | 43 |
|          |                                | U006_S017 | 43 |
|          |                                | U006_S020 | 43 |
|          |                                | U006_S023 | 43 |
|          |                                | U006_S035 | 43 |

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|          |                                     | U006_S044 | 43 |
|          |                                     | U006_S012 | 44 |
|          |                                     | U006_S015 | 44 |
|          |                                     | U006_S018 | 44 |
|          |                                     | U006_S021 | 44 |
|          |                                     | U006_S024 | 44 |
|          |                                     | U006_S036 | 44 |
|          |                                     | U006_S039 | 44 |
|          |                                     | U006_S042 | 44 |
|          |                                     | U006_S045 | 44 |
| D0742419 | PLAIN SHAFT BEARING:TRANSPORT SCREW | U006_S012 | 45 |
|          |                                     | U006_S015 | 45 |
|          |                                     | U006_S018 | 45 |
|          |                                     | U006_S021 | 45 |
|          |                                     | U006_S024 | 45 |
|          |                                     | U006_S036 | 45 |
|          |                                     | U006_S039 | 45 |
|          |                                     | U006_S042 | 45 |
|          |                                     | U006_S045 | 45 |
| D0742424 | SEAL:BLADE:CLEANING:FRONT           | U006_S012 | 46 |
|          |                                     | U006_S015 | 46 |
|          |                                     | U006_S018 | 46 |
|          |                                     | U006_S021 | 46 |
|          |                                     | U006_S024 | 46 |
|          |                                     | U006_S036 | 46 |
|          |                                     | U006_S039 | 46 |
|          |                                     | U006_S042 | 46 |
|          |                                     | U006_S045 | 46 |
| D0742425 | SEAL:BLADE:CLEANING:REAR            | U006_S012 | 47 |
|          |                                     | U006_S015 | 47 |
|          |                                     | U006_S018 | 47 |
|          |                                     | U006_S021 | 47 |
|          |                                     | U006_S024 | 47 |
|          |                                     | U006_S036 | 47 |
|          |                                     | U006_S039 | 47 |
|          |                                     | U006_S042 | 47 |

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|----------|-------------------------------------------------|----------------|----|
| D0742448 | TRANSPORT SCREW:APPLY:ASS'Y                     | U006_S045      | 47 |
|          |                                                 | U006_S012      | 48 |
|          |                                                 | U006_S015      | 48 |
|          |                                                 | U006_S018      | 48 |
|          |                                                 | U006_S021      | 48 |
|          |                                                 | U006_S024      | 48 |
|          |                                                 | U006_S036      | 48 |
|          |                                                 | U006_S039      | 48 |
|          |                                                 | U006_S042      | 48 |
|          |                                                 | U006_S045      | 48 |
| D0742459 | JOINT:CLEANING UNIT                             | U006_S012      | 49 |
|          |                                                 | U006_S015      | 49 |
|          |                                                 | U006_S018      | 49 |
|          |                                                 | U006_S021      | 49 |
|          |                                                 | U006_S024      | 49 |
|          |                                                 | U006_S036      | 49 |
|          |                                                 | U006_S039      | 49 |
|          |                                                 | U006_S042      | 49 |
|          |                                                 | U006_S045      | 49 |
| D0742477 | SHEET:STAY:APPLY                                | U006_S012_S001 | 50 |
|          |                                                 | U006_S015_S001 | 50 |
|          |                                                 | U006_S018_S001 | 50 |
|          |                                                 | U006_S021_S001 | 50 |
|          |                                                 | U006_S024_S001 | 50 |
|          |                                                 | U006_S036_S001 | 50 |
|          |                                                 | U006_S039_S001 | 50 |
|          |                                                 | U006_S042_S001 | 50 |
|          |                                                 | U006_S045_S001 | 50 |
| D0742491 | COVER:TONER OUTLET SUB-UNIT:CLEANING UNIT:ASS'Y | U006_S012      | 51 |
|          |                                                 | U006_S015      | 51 |
|          |                                                 | U006_S018      | 51 |
|          |                                                 | U006_S021      | 51 |
|          |                                                 | U006_S024      | 51 |
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|          |                                                 | U006_S042      | 51 |
| D0742497 | VIBRATING PLATE:TONER OUTLE                     | U006_S045      | 51 |
|          |                                                 | U006_S012      | 52 |

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|          | T SUB-UNIT               | U006_S015      | 52 |
|          |                          | U006_S018      | 52 |
|          |                          | U006_S021      | 52 |
|          |                          | U006_S024      | 52 |
|          |                          | U006_S036      | 52 |
|          |                          | U006_S039      | 52 |
|          |                          | U006_S042      | 52 |
|          |                          | U006_S045      | 52 |
| D0742501 | GEAR:21Z:RIGHT           | U006_S012_S002 | 53 |
|          |                          | U006_S015_S002 | 53 |
|          |                          | U006_S018_S002 | 53 |
|          |                          | U006_S021_S002 | 53 |
|          |                          | U006_S024_S002 | 53 |
|          |                          | U006_S036_S002 | 53 |
|          |                          | U006_S039_S002 | 53 |
|          |                          | U006_S042_S002 | 53 |
| D0742502 | GEAR:IDLER:20Z:LEFT      | U006_S012_S002 | 54 |
|          |                          | U006_S015_S002 | 54 |
|          |                          | U006_S018_S002 | 54 |
|          |                          | U006_S021_S002 | 54 |
|          |                          | U006_S024_S002 | 54 |
|          |                          | U006_S036_S002 | 54 |
|          |                          | U006_S039_S002 | 54 |
|          |                          | U006_S042_S002 | 54 |
| D0742503 | GEAR:IDLER:31Z:LEFT      | U006_S012_S002 | 55 |
|          |                          | U006_S015_S002 | 55 |
|          |                          | U006_S018_S002 | 55 |
|          |                          | U006_S021_S002 | 55 |
|          |                          | U006_S024_S002 | 55 |
|          |                          | U006_S036_S002 | 55 |
|          |                          | U006_S039_S002 | 55 |
|          |                          | U006_S042_S002 | 55 |
| D0742540 | DECAL:LOCK:CLEANING UNIT | U006_S011      | 56 |
|          |                          | U006_S014      | 56 |
|          |                          | U006_S017      | 56 |

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|          |                           | U006_S023      | 56 |
|          |                           | U006_S035      | 56 |
|          |                           | U006_S038      | 56 |
|          |                           | U006_S041      | 56 |
|          |                           | U006_S044      | 56 |
| D0742541 | DECAL:ARROW LABEL         | U006           | 57 |
|          |                           | U006_S011      | 57 |
|          |                           | U006_S014      | 57 |
|          |                           | U006_S017      | 57 |
|          |                           | U006_S020      | 57 |
|          |                           | U006_S023      | 57 |
|          |                           | U006_S035      | 57 |
|          |                           | U006_S038      | 57 |
| D0742542 | DECAL:GRIP                | U006_S041      | 57 |
|          |                           | U006_S044      | 57 |
|          |                           | U005_S005      | 57 |
|          |                           | U005_S009_S002 | 57 |
|          |                           | U005_S024      | 57 |
|          |                           | U006           | 58 |
|          |                           | U006_S012      | 58 |
|          |                           | U006_S015      | 58 |
|          |                           | U006_S018      | 58 |
|          |                           | U006_S021      | 58 |
|          |                           | U006_S024      | 58 |
| D0742544 | DECAL:POSITIONING DISPLAY | U006_S036      | 58 |
|          |                           | U006_S039      | 58 |
|          |                           | U006_S042      | 58 |
|          |                           | U006_S045      | 58 |
|          |                           | U006_S011      | 59 |
|          |                           | U006_S014      | 59 |
|          |                           | U006_S017      | 59 |
|          |                           | U006_S020      | 59 |
|          |                           | U006_S023      | 59 |
|          |                           | U006_S035      | 59 |
|          |                           | U006_S038      | 59 |
|          |                           | U006_S041      | 59 |
|          |                           | U006_S044      | 59 |

## Exclusive Parts

| Number   | Part Name                                               | Group     | ID  |
|----------|---------------------------------------------------------|-----------|-----|
| D0742561 | LOCK:SLIDE RAIL:PCU:RIGHT                               | U006      | 60  |
| D0742572 | STAY:SET SENSOR:PCU                                     | U006      | 61  |
| D0742575 | ARM:SET SENSOR:PCU                                      | U006      | 62  |
| D0742576 | HOLDER:SET SENSOR:PCU                                   | U006      | 63  |
| D0742577 | CONNECTOR:DRAWER:4POLE:RE<br>C                          | U006      | 64  |
| D0742634 | BRACKET:DC STEPPER MOTOR:M<br>M42:REGISTRATION:ENTRANCE | U011_S002 | 110 |
| D0742652 | LEVER:LINK:TRANSPORT ROLLER                             | U011_S002 | 111 |
|          |                                                         | U014_S001 | 103 |
| D0742681 | SHAFT:CAM:SHIFT                                         | U011_S002 | 112 |
| D0742711 | TRANSPORT ROLLER:CONNECTI<br>NG:LARGE CAPACITY TRAY     | U011_S002 | 113 |
| D0742715 | BRACKET:SOLENOID:PEEN                                   | U011_S002 | 114 |
| D0742739 | PRESSURE ROLLER:TRANSPORT<br>ROLLER:SHIFT:DRIVEN        | U011_S002 | 115 |
| D0742744 | HOLDER:SHIFT:BEARING:FRONT                              | U011_S002 | 116 |
| D0742750 | STAY:SOLENOID                                           | U011_S002 | 117 |
| D0742756 | HOLDER:SENSOR:CONNECTING:L<br>CT:NO.1                   | U011_S002 | 118 |
| D0742757 | HOLDER:SENSOR:CONNECTING:L<br>CT:NO.2                   | U011_S002 | 119 |
| D0742769 | BRACKET:DC STEPPER MOTOR:R<br>EGISTRATION ROLLER:TIMING | U011_S002 | 120 |
| D0742771 | SHAFT:REGISTRATION ROLLER:TI<br>MING:DRIVEN             | U011_S002 | 121 |
| D0742773 | FIX STAND:GUIDE PLATE:TIMING:<br>TRANSFER:EXIT          | U011_S002 | 122 |
| D0742797 | STAY:CONNECTION:LARGE CAPA<br>CITY TRAY                 | U011      | 123 |
| D0742799 | GUIDE PLATE:CONNECTION:LCT:<br>LOWER                    | U011      | 124 |
| D0742809 | COVER:HARNESS:PAPER FEED U<br>NIT:FRONT                 | U011_S002 | 125 |
| D0742818 | FIX STAND:GUIDE PLATE:REAR                              | U011_S002 | 126 |
| D0742864 | GUIDE PLATE:DUPLEX:RIGHT:UP<br>PER                      | U011_S002 | 127 |
| D0742873 | GUIDE PLATE:PULL OUT:RIGHT:V                            | U011_S002 | 128 |

| Number   | Part Name                                                  | Group     | ID  |
|----------|------------------------------------------------------------|-----------|-----|
|          | ERTICAL TRANSPORT                                          |           |     |
| D0742876 | SHAFT:LOCK:GUIDE PLATE                                     | U011_S002 | 129 |
| D0742881 | TRANSPORT ROLLER:REGISTRAT<br>ION:ENTRANCE:DRIVE:PRESS FIT | U011_S002 | 130 |
| D0742882 | TRANSPORT ROLLER:DUPLEX:RI<br>GHT:NO.1:PRESS FIT           | U011_S002 | 131 |
| D0742896 | HOLDER:DC SOLENOID:VERTICAL<br>TRANSPORT:UPPER             | U011_S002 | 132 |
| D0742899 | HOLDER:DC SOLENOID:VERTICAL<br>TRANSPORT:LOWER:PEEN        | U011_S002 | 133 |
| D0742908 | BRACKET:DC STEPPER MOTOR:D<br>UPLEX:RIGHT                  | U011_S002 | 134 |
| D0742912 | BRACKET:SENSOR:DUPLEX:SHO<br>RT                            | U011_S002 | 135 |
| D0742924 | COVER:HARNESS                                              | U011_S002 | 136 |
| D0742926 | BRACKET:SENSOR:VERTICAL TR<br>ANSPORT:NO.2                 | U011_S002 | 137 |
| D0742929 | BRACKET:SENSOR:VERTICAL TR<br>ANSPORT:NO.3                 | U011_S002 | 138 |
| D0742930 | SHAFT:LINK:ON-OFF:VERTICAL T<br>RANSPORT:LOWER             | U011_S002 | 139 |
| D0742931 | SHAFT:LINK:ON-OFF:VERTICAL T<br>RANSPORT:UPPER             | U011_S002 | 140 |
| D0742934 | SHAFT:ON-OFF:LARGE CAPACITY<br>TRAY:CONNECTING             | U011_S002 | 141 |
| D0742935 | GUIDE:DUPLEX:OPEN AND CLOS<br>E:RIGHT:LOWER                | U011_S002 | 142 |
| D0742938 | GUIDE PLATE:CONNECTION:LAR<br>GE CAPACITY TRAY:UPPER:PEEN  | U011      | 143 |
| D0742941 | TIMING PULLEY:S2M:30T                                      | U011_S002 | 144 |
|          |                                                            | U014      | 104 |
| D0742942 | PIN:GUIDE PLATE:CONNECTION:L<br>ARGE CAPACITY TRAY:UPPER   | U011      | 145 |
| D0742962 | BRACKET:MISFEED REMOVAL:TI<br>MING ROLLER:TRANSFER         | U011_S002 | 146 |
| D0742964 | STAY:REGISTRATION:RIGHT UPP<br>ER                          | U011_S002 | 147 |
| D0742965 | HOLDER:PRESSURE:DRIVEN ROL                                 | U011_S002 | 148 |

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| Number   | Part Name                                              | Group          | ID  |
|----------|--------------------------------------------------------|----------------|-----|
|          | LER:DUPLEX:EXIT                                        |                |     |
| D0742969 | SHAFT:MISFEED REMOVAL:TIMIN<br>G ROLLER:TRANSFER       | U011_S002      | 149 |
| D0742970 | CAM:GUIDE PLATE:OPEN AND CL<br>OSE                     | U011_S002      | 150 |
| D0742971 | PLATE:LINK:OPEN AND CLOSE:RE<br>AR                     | U011_S002      | 151 |
| D0742972 | LEVER:GUIDE PLATE:OPEN AND<br>CLOSE:FRONT              | U011_S002      | 152 |
| D0742974 | STOPPER:LEVER:TRANSPORT UN<br>IT:LEFT                  | U011_S002      | 153 |
| D0742975 | STOPPER:GUIDE PLATE:CONNEC<br>TING:LARGE CAPACITY TRAY | U011_S002      | 154 |
| D0742977 | COVER:HARNESS:FRONT UPPER                              | U011_S002      | 155 |
| D0742979 | LEVER:GUIDE PLATE                                      | U011_S002_S003 | 156 |
| D0742988 | DECAL:PULL OUT:RIGHT:B7                                | U011_S002      | 157 |
| D0742990 | DECAL:PULL OUT:RIGHT:Z4                                | U011_S002_S003 | 158 |
| D0743033 | GUIDE PLATE:CONNECTING                                 | U011           | 159 |
| D0743038 | BRACKET:DUPLEX:EXIT                                    | U011           | 160 |
| D0743039 | GUIDE PLATE:DUPLEX:EXIT                                | U011           | 161 |
| D0743047 | BRACKET:HOLDER:DUPLEX:ASS'Y                            | U011           | 162 |
|          |                                                        | U014           | 105 |
| D0743173 | TIMING PULLEY:S2M:25T                                  | U004           | 259 |
|          |                                                        | U011_S002      | 163 |
|          |                                                        | U014           | 106 |
| D0743321 | PLATE:FILTER                                           | U006_S011      | 65  |
|          |                                                        | U006_S014      | 65  |
|          |                                                        | U006_S017      | 65  |
|          |                                                        | U006_S020      | 65  |
|          |                                                        | U006_S023      | 65  |
|          |                                                        | U006_S035      | 65  |
|          |                                                        | U006_S038      | 65  |
|          |                                                        | U006_S041      | 65  |
|          |                                                        | U006_S044      | 65  |
| D0743330 | ENTRANCE SEAL:DEVELOPMENT:<br>ASS'Y                    | U006_S011      | 66  |
|          |                                                        | U006_S014      | 66  |
|          |                                                        | U006_S017      | 66  |
|          |                                                        | U006_S020      | 66  |

| Number   | Part Name                                       | Group          | ID |
|----------|-------------------------------------------------|----------------|----|
|          |                                                 | U006_S023      | 66 |
|          |                                                 | U006_S035      | 66 |
|          |                                                 | U006_S038      | 66 |
|          |                                                 | U006_S041      | 66 |
|          |                                                 | U006_S044      | 66 |
| D0743352 | SEAL:GUIDE:TONER SUPPLY:UPP<br>ER               | U006_S011_S001 | 67 |
|          |                                                 | U006_S014_S001 | 67 |
|          |                                                 | U006_S017_S001 | 67 |
|          |                                                 | U006_S020_S001 | 67 |
|          |                                                 | U006_S023_S001 | 67 |
|          |                                                 | U006_S035_S001 | 67 |
|          |                                                 | U006_S038_S001 | 67 |
|          |                                                 | U006_S041_S001 | 67 |
|          |                                                 | U006_S044_S001 | 67 |
| D0743362 | ELECTRODE PLATE:DEVELOPME<br>NT BIAS:FRONT      | U006_S011      | 68 |
|          |                                                 | U006_S014      | 68 |
|          |                                                 | U006_S017      | 68 |
|          |                                                 | U006_S020      | 68 |
|          |                                                 | U006_S023      | 68 |
|          |                                                 | U006_S035      | 68 |
|          |                                                 | U006_S038      | 68 |
|          |                                                 | U006_S041      | 68 |
|          |                                                 | U006_S044      | 68 |
| D0743367 | ELECTRODE PLATE:DEVELOPME<br>NT BIAS:REAR UPPER | U006_S011      | 69 |
|          |                                                 | U006_S014      | 69 |
|          |                                                 | U006_S017      | 69 |
|          |                                                 | U006_S020      | 69 |
|          |                                                 | U006_S023      | 69 |
|          |                                                 | U006_S035      | 69 |
|          |                                                 | U006_S038      | 69 |
|          |                                                 | U006_S041      | 69 |
|          |                                                 | U006_S044      | 69 |
| D0743368 | ELECTRODE PLATE:DEVELOPME<br>NT BIAS:REAR LOWER | U006_S011      | 70 |
|          |                                                 | U006_S014      | 70 |
|          |                                                 | U006_S017      | 70 |
|          |                                                 | U006_S020      | 70 |
|          |                                                 | U006_S023      | 70 |
|          |                                                 | U006_S035      | 70 |



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| Number   | Part Name                                                                          | Group     | ID  |
|----------|------------------------------------------------------------------------------------|-----------|-----|
|          |                                                                                    | U006_S038 | 70  |
|          |                                                                                    | U006_S041 | 70  |
|          |                                                                                    | U006_S044 | 70  |
| D0743440 | COVER:INSERT:DEVELOPER                                                             | U006_S011 | 71  |
|          |                                                                                    | U006_S014 | 71  |
|          |                                                                                    | U006_S017 | 71  |
|          |                                                                                    | U006_S020 | 71  |
|          |                                                                                    | U006_S023 | 71  |
|          |                                                                                    | U006_S035 | 71  |
|          |                                                                                    | U006_S038 | 71  |
|          |                                                                                    | U006_S041 | 71  |
|          |                                                                                    | U006_S044 | 71  |
| D0743446 | RECEPTACLE:DEVELOPMENT BIAS:ASS'Y                                                  | U006_S005 | 72  |
|          |                                                                                    | U006_S006 | 72  |
|          |                                                                                    | U006_S007 | 72  |
|          |                                                                                    | U006_S008 | 72  |
|          |                                                                                    | U006_S009 | 72  |
|          |                                                                                    | U006_S029 | 72  |
|          |                                                                                    | U006_S030 | 72  |
|          |                                                                                    | U006_S031 | 72  |
|          |                                                                                    | U006_S032 | 72  |
|          |                                                                                    | U006_S033 | 72  |
| D0743490 | FUNNEL:DEVELOPER                                                                   | U004      | 260 |
| D0743547 | GEAR:DRIVE:TONER SUPPLY UNIT                                                       | U005      | 58  |
| D0743548 | GEAR:IDLER:TRANSPORT SCREW: LARGE                                                  | U005      | 59  |
| D0743703 | (Pro C7200SX/C7210SX/C7200X/C7210X):GEAR:TONER BOTTLE:DIA92                        | U005_S018 | 60  |
| D0743708 | (Pro C7200SX/C7210SX/C7200X/C7210X):SPRING LOCK WASHER:DRIVE SUB-UNIT:TONER BOTTLE | U005_S018 | 61  |
| D0743721 | (Pro C7200SX/C7210SX/C7200X/C7210X):JOINT:DRIVE:TONER SUPPLY UNIT                  | U005_S018 | 62  |
| D0743736 | (Pro C7200SX/C7210SX/C7200X/C7210X):SEAL:NOZZLE:NOZZLE COV                         | U005      | 63  |

| Number   | Part Name                                                                    | Group     | ID  |
|----------|------------------------------------------------------------------------------|-----------|-----|
|          | ER                                                                           |           |     |
| D0743741 | (Pro C7200SX/C7210SX/C7200X/C7210X):STOPPER:SHUTTER:TONER CARTRIDGE:TYPE A   | U005      | 64  |
| D0743742 | (Pro C7200SX/C7210SX/C7200X/C7210X):HOLDER:STOPPER:SHUTTER:TYPE A            | U005      | 65  |
| D0743743 | (Pro C7200SX/C7210SX/C7200X/C7210X):SPRING PLATE:STOPPER:SHUTTER:TYPE B      | U005      | 66  |
| D0743745 | (Pro C7200SX/C7210SX/C7200X/C7210X):SEAL:HOLDER:STOPPER:RIGHT                | U005      | 67  |
| D0743746 | (Pro C7200SX/C7210SX/C7200X/C7210X):SEAL:HOLDER:STOPPER:LEFT                 | U005      | 68  |
| D0743756 | SEAL:BLOCK LIGHT:LEVER                                                       | U005      | 69  |
|          |                                                                              | U005_S001 | 69  |
|          |                                                                              | U005_S033 | 69  |
| D0743757 | MAGNET CATCH PLEET:TONER SUPPLY SUB-UNIT:UPPER                               | U005_S002 | 70  |
|          |                                                                              | U005_S034 | 70  |
| D0743763 | (Pro C7200SX/C7210SX/C7200X/C7210X):NOZZLE COVER:TONER SUPPLY SUB-UNIT       | U005      | 71  |
| D0743766 | (Pro C7200SX/C7210SX/C7200X/C7210X):PLATE:COIL SPRING                        | U005      | 72  |
| D0743768 | (Pro C7200SX/C7210SX/C7200X/C7210X):TENSION SPRING:SHUTTER:TONER SUPPLY UNIT | U005      | 73  |
| D0743808 | CASE:TENSION:ROLLER:ASS'Y                                                    | U007_S001 | 60  |
| D0743819 | PLATE:ROLLER:TENSION                                                         | U007_S001 | 222 |
| D0743822 | ROLLER:OPPOSED:BELT CLEANING:PRESS FIT                                       | U007      | 61  |
| D0743824 | PLATE:ROLLER:INTERMEDIATE TRANSFER                                           | U007      | 62  |
| D0743829 | DECAL:POSITIONING DISPLAY:TCRU                                               | U005      | 74  |
|          |                                                                              | U006_S011 | 73  |
|          |                                                                              | U006_S014 | 73  |

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| Number   | Part Name                                                  | Group     | ID  |
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|          |                                                            | U006_S017 | 73  |
|          |                                                            | U006_S020 | 73  |
|          |                                                            | U006_S023 | 73  |
|          |                                                            | U006_S035 | 73  |
|          |                                                            | U006_S038 | 73  |
|          |                                                            | U006_S041 | 73  |
|          |                                                            | U006_S044 | 73  |
|          |                                                            | U007      | 63  |
| D0743830 | DECAL:OPERATE:LEVER:INTERMEDIATE TRANSFER                  | U007      | 64  |
| D0743831 | PLATE:UPPER:POSITIONING SENSOR:INTERMEDIATE TRANSFER:ASS'Y | U007      | 65  |
| D0743841 | SEAL:RIGHT:INTERMEDIATE TRANSFER                           | U007      | 66  |
| D0743842 | COVER:HARNESS:SECOND:INTERMEDIATE TRANSFER                 | U007      | 67  |
| D0743845 | FLAT NUT:INNER COVER:INTERMEDIATE TRANSFER                 | U007      | 68  |
| D0743846 | INNER COVER:BELT CLEANING                                  | U007      | 69  |
| D0743853 | PLATE:FRAME:INTERMEDIATE TRANSFER                          | U007      | 70  |
| D0743863 | SHAFT:DRIVEN:FLAT CONVEYER BELT                            | U011_S001 | 165 |
| D0743871 | STOPPER:WIRE:PULLEY                                        | U007      | 71  |
| D0743872 | PULLEY:DRIVE WERE:ASS'Y                                    | U007      | 72  |
| D0743873 | FEELER:DRIVE WERE                                          | U007      | 73  |
| D0743874 | BRACKET:POSITIONING CONTROL:DRIVEN ROLLER:INNER BACK:ASS'Y | U007      | 74  |
| D0743878 | HOLDER:RADIAL BALL BEARING:DRIVEN ROLLER:INNER BACK        | U007      | 75  |
| D0743887 | BRACKET:ON-OFF:TRANSFER ROLLER                             | U007      | 76  |
| D0743892 | LEVER:POSITIONING SENSOR:FLAT BELT-TRANSFER                | U007      | 77  |
| D0743896 | COVER:POSITIONING SENSOR:FLAT BELT-TRANSFER                | U007      | 78  |

| Number   | Part Name                                 | Group          | ID  |
|----------|-------------------------------------------|----------------|-----|
| D0743899 | LEVER:POSITIONING SENSOR:SLACK PREVENTION | U007           | 79  |
| D0744009 | HOLDER:M5                                 | U012_S001      | 98  |
|          |                                           | U013_S001      | 101 |
| D0744016 | LEVER:WEB:ASS'Y                           | U012_S001      | 99  |
|          |                                           | U013_S001      | 102 |
| D0744061 | CLAMP:HARNESS:PRESSURE                    | U012_S001      | 100 |
|          |                                           | U013_S001      | 103 |
| D0744062 | BRACKET:THERMISTOR:PRESSURE               | U012_S001      | 101 |
|          |                                           | U013_S001      | 104 |
| D0744063 | HOUSING:THERMOSTAT:ASS'Y                  | U012_S001      | 102 |
|          |                                           | U013_S001      | 105 |
| D0744064 | COVER:THERMOSTAT:PRESSURE                 | U012_S001      | 103 |
|          |                                           | U013_S001      | 106 |
| D0744072 | STEPPED SCREW:M5                          | U012_S001      | 104 |
|          |                                           | U013_S001      | 107 |
| D0744090 | DUCT:PRESSURE:EXIT:CONNECTING:A           | U012_S001      | 105 |
|          |                                           | U013_S001      | 108 |
| D0744091 | DUCT:PRESSURE:EXIT:CONNECTING:B           | U012_S001      | 106 |
|          |                                           | U013_S001      | 109 |
| D0744092 | DUCT:PRESSURE:EXIT                        | U012_S001      | 107 |
|          |                                           | U013_S001      | 110 |
| D0744096 | TERMINAL:CONNECTING                       | U012_S001      | 108 |
|          |                                           | U013_S001      | 111 |
| D0744097 | TAB:TERMINAL:CONNECTING                   | U012_S001      | 109 |
|          |                                           | U013_S001      | 112 |
| D0744098 | COVER:TERMINAL:CONNECTING                 | U012_S001      | 110 |
|          |                                           | U013_S001      | 113 |
| D0744100 | COVER:BASE:ID                             | U012_S001      | 111 |
|          |                                           | U013_S001      | 114 |
| D0744102 | COLLAR:DIA10X:DIA14X:12                   | U012_S001      | 112 |
|          |                                           | U013_S001      | 115 |
| D0744107 | COLLAR:DIA10XDIA14X9.4                    | U012_S001      | 113 |
|          |                                           | U013_S001      | 116 |
| D0744123 | LEVER:STRIPPER PLATE:PLATE                | U012_S001_S002 | 114 |
|          |                                           | U013_S001_S002 | 117 |
| D0744138 | COLLAR:DIA5XDIA7X10                       | U012_S001_S002 | 115 |
|          |                                           | U013_S001_S002 | 118 |

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| Number   | Part Name                                      | Group          | ID  |
|----------|------------------------------------------------|----------------|-----|
| D0744139 | LEVER:STRIPPER PLATE:PRESSURE                  | U012_S001_S002 | 116 |
|          |                                                | U013_S001_S002 | 119 |
| D0744144 | LEVER:PAPER EXIT UNIT:FRONT                    | U012_S001_S002 | 117 |
|          |                                                | U013_S001_S002 | 120 |
| D0744183 | TAB:TERMINAL:187:2P:UPPER                      | U012_S001      | 118 |
|          |                                                | U013_S001      | 121 |
| D0744225 | KNOB:FUSING                                    | U023_S001      | 16  |
|          |                                                | U023_S006      | 16  |
| D0744227 | BOLT:M5:ROUND POINT                            | U012_S001      | 119 |
|          |                                                | U013_S001      | 122 |
| D0744235 | SUPPORTING PLATE:GUIDE PLATE:FUSING EXIT:LOWER | U012_S001      | 120 |
|          |                                                | U013_S001      | 123 |
| D0744265 | BRACKET:DRAWER:LOWER                           | U012_S001      | 121 |
|          |                                                | U013_S001      | 124 |
| D0744266 | CLAMP:HARNESS:PRESSURE:HEATER:REAR             | U012_S001      | 122 |
|          |                                                | U013_S001      | 125 |
| D0744269 | PIN:HANDLE:COVER                               | U012_S001      | 123 |
|          |                                                | U013_S001      | 126 |
| D0744303 | FEELER:CLEANING                                | U012_S003      | 124 |
|          |                                                | U013_S002      | 127 |
| D0744304 | SHAFT:WORM GEAR:SUB-ASS'Y                      | U012_S003      | 125 |
|          |                                                | U013_S002      | 128 |
| D0744308 | BRACKET:FRONT:WEB:(C7200/C7210)                | U012_S003      | 126 |
| D0744309 | BRACKET:FRONT:AUXILIARY:(C7200/C7210)          | U012_S003      | 127 |
| D0744310 | BRACKET:REAR:(C7200/C7210)                     | U012_S003      | 128 |
| D0744311 | BRACKET:REAR:WEB:(C7200/C7210)                 | U012_S003      | 129 |
| D0744314 | BRACKET:REAR:PIN:(C7200/C7210)                 | U012_S003      | 130 |
| D0744325 | COVER:WEB:CLEANING FELT                        | U012_S003_S001 | 131 |
|          |                                                | U013_S002_S001 | 129 |
| D0744333 | ROLLER:PLATE                                   | U012_S003      | 132 |
|          |                                                | U013_S002      | 130 |
| D0744350 | BRACKET:DRAWER:FUSING SECTION:24               | U012           | 133 |
| D0744351 | STEPPED SCREW:DIA5.4DIA:DIA3.                  | U013           | 131 |
| D0744351 | STEPPED SCREW:DIA5.4DIA:DIA3.                  | U012           | 134 |

| Number   | Part Name                           | Group          | ID  |
|----------|-------------------------------------|----------------|-----|
|          | 5:M3                                | U013           | 132 |
|          |                                     | U014           | 107 |
|          |                                     | U022           | 34  |
| D0744352 | JOINT:GEAR:WEB:DRIVE                | U012           | 135 |
|          |                                     | U013           | 133 |
| D0744353 | COVER:GEAR:JOINT                    | U012           | 136 |
|          |                                     | U013           | 134 |
| D0744354 | GEAR:SLOW DOWN:WORM GEAR            | U012           | 137 |
|          |                                     | U013           | 135 |
| D0744356 | BRACKET:LEVER:WEB:DRIVE SUB-UNIT    | U012           | 138 |
|          |                                     | U013           | 136 |
| D0744364 | BRACKET:WEB:CLEANING                | U012           | 139 |
|          |                                     | U013           | 137 |
| D0744371 | GRIP:SLIDER:FUSING                  | U012           | 140 |
|          |                                     | U013           | 138 |
| D0744380 | DECAL:H-TEMP WARNING:FUSING:WEB     | U012_S003_S001 | 141 |
|          |                                     | U013_S002_S001 | 139 |
| D0744390 | ACCESSORY:KNOB:FUSING:ASS'Y         | U023_S001      | 17  |
|          |                                     | U023_S006      | 17  |
| D0744391 | HOLDER:KNOB:FUSING:DUAL FACES TEPE  | U023_S001      | 18  |
|          |                                     | U023_S006      | 18  |
| D0744398 | DUCT:PRESSURE:CONNECTING:A          | U012           | 143 |
|          |                                     | U013           | 141 |
| D0744399 | DUCT:PRESSURE:CONNECTING:B          | U012           | 144 |
|          |                                     | U013           | 142 |
| D0744519 | COVER:HARNESS:SWITCHBACK:LEFT LOWER | U014           | 108 |
| D0744528 | BRACKET:SENSOR:EXIT:EXIT            | U014           | 109 |
| D0744529 | COVER:PAPER EXIT SUB-UNIT:EXIT      | U022           | 35  |
| D0744552 | DECAL:PULL OUT:LEFT:Z3              | U014_S002      | 110 |
| D0744555 | DECAL:PULL OUT:LEFT:D4              | U014           | 111 |
| D0744556 | DECAL:PULL OUT:LEFT:D5              | U014           | 112 |
| D0744559 | DECAL:RECEIVING SUB-UNIT:E          | U015           | 18  |
| D0744564 | BRACKET:REVERSE:SENSOR              | U014           | 244 |
| D0744567 | SHAFT:LOCK:REVERSE                  | U014           | 113 |
| D0744570 | GUIDE:REVERSE:LOWER                 | U014           | 114 |
| D0744577 | GATE PAWL:SWITCHBACK                | U014           | 115 |

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| Number   | Part Name                                        | Group     | ID  |
|----------|--------------------------------------------------|-----------|-----|
| D0744581 | BRACKET:LEVER:REVERSE                            | U014      | 116 |
| D0744625 | COVER:REVERSE UNIT:LEFT LOWER                    | U014      | 117 |
| D0744682 | PAPER EXIT SUB-UNIT:EXIT:MAIN                    | U014      | 118 |
| D0744683 | JOINT:EXIT:DRIVE                                 | U011_S002 | 166 |
| D0744690 | PIN:PLATE                                        | U014      | 119 |
| D0744693 | PLATE:PIN:LEFT LOWER:PEEN                        | U014      | 120 |
| D0744698 | LEVER:LOCK:GUIDE PLATE                           | U014      | 121 |
| D0744710 | KNOB:TRANSPORT ROLLER:AUXILIARY:PRESS FIT        | U014      | 122 |
| D0744806 | PLATE:OPEN AND CLOSE:DUPLX:RIGHT LOWER           | U014      | 123 |
| D0744826 | GRIP:DUPLEX:GUIDE PLATE:LEFT                     | U014_S002 | 124 |
| D0744853 | INNER COVER:RECEIVING SUB-UNIT:LEFT LOWER        | U015      | 19  |
| D0744854 | INNER COVER:RECEIVING SUB-UNIT:LEFT LOWER:LED    | U004      | 261 |
| D0744857 | GUIDE PLATE:RECEIVING SUB-UNIT:LEFT LOWER:LEFT   | U015      | 20  |
| D0744865 | BRACKET:SENSOR:RECEIVING SUB-UNIT:LEFT LOWER     | U015      | 21  |
| D0744871 | GUIDE PLATE:TRANSPORT ROLLER:DUPLEX:REVERSE      | U015      | 22  |
| D0744881 | GUIDE PLATE:PRESSURE ROLLER:DUPLEX:REVERSE       | U015      | 23  |
| D0744885 | GUIDE PLATE:PRESSURE ROLLER:DUPLEX:REVERSE:LEFT  | U015      | 24  |
| D0745870 | DUCT:AUXILIARY:POWER SUPPLY UNIT                 | U018      | 58  |
|          |                                                  | U019      | 57  |
| D0745916 | SPRING PLATE:SAFETY SWITCH                       | U017      | 35  |
| D0745917 | ARM:SAFETY SWITCH                                | U017      | 36  |
| D0745920 | BRACKET:MAIN SWITCH                              | U017      | 37  |
| D0746066 | ROLLER:DRIVEN:INTERMEDIATE TRANSFER:NO.2:ASS'Y   | U007      | 80  |
| D0746074 | TENSION SPRING:SLEEVE:WIRE:INTERMEDIATE TRANSFER | U007      | 81  |
| D0746075 | GRIP:INTERMEDIATE TRANSFER:LEFT                  | U007      | 82  |

| Number   | Part Name                                           | Group | ID  |
|----------|-----------------------------------------------------|-------|-----|
| D0746078 | COMPRESSION SPRING:DRAWER:INTERMEDIATE TRANSFER     | U014  | 125 |
|          |                                                     | U022  | 36  |
| D0746092 | BRACKET:HEATER:INTERMEDIATE TRANSFER                | U007  | 83  |
| D0746097 | THERMOSTAT:INTERMEDIATE TRANSFER                    | U007  | 84  |
| D0746109 | PLATE:BLADE:BELT CLEANING                           | U007  | 85  |
| D0746121 | BRACKET:SENSOR:ON-OFF:TRANSFER ROLLER               | U007  | 86  |
| D0746125 | FEELER:ON-OFF:INTERMEDIATE TRANSFER:BLACK           | U007  | 87  |
| D0746130 | SPRING PLATE:EARTH:INTERMEDIATE TRANSFER:ASS'Y      | U007  | 88  |
| D0746134 | PLAIN SHAFT BEARING:INSULATE                        | U007  | 89  |
| D0746142 | CAM:INTERMEDIATE TRANSFER:BLACK                     | U007  | 90  |
| D0746144 | BRACKET:INTERMEDIATE TRANSFER:FRONT                 | U007  | 91  |
| D0746145 | BRACKET:INTERMEDIATE TRANSFER:REAR                  | U007  | 92  |
| D0746146 | BRACKET:BIAS:INTERMEDIATE TRANSFER                  | U007  | 93  |
| D0746147 | TERMINAL:INTERMEDIATE TRANSFER                      | U007  | 94  |
| D0746148 | SHAFT:CAM:INTERMEDIATE TRANSFER:COLLAR              | U007  | 95  |
| D0746149 | CAM:INTERMEDIATE TRANSFER:COLLAR                    | U007  | 96  |
| D0746153 | SLIDE RAIL:ON-OFF:INTERMEDIATE TRANSFER:FRONT:ASS'Y | U007  | 97  |
| D0746155 | SLIDE RAIL:ON-OFF:INTERMEDIATE TRANSFER:REAR:ASS'Y  | U007  | 98  |
| D0746161 | COVER:BIAS:INTERMEDIATE TRANSFER                    | U007  | 99  |
| D0746162 | TIMING PULLEY:CAM:ON-OFF:INTERMEDIATE TRANSFER      | U007  | 100 |
| D0746163 | GEAR:TIMING PULLEY:IDLER:INTERMEDIATE TRANSFER      | U007  | 101 |

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| Number   | Part Name                                      | Group          | ID  |
|----------|------------------------------------------------|----------------|-----|
| D0746164 | SYNCHRONOUS BELT:ON-OFF:INTERMEDIATE TRANSFER  | U007           | 102 |
| D0746165 | PULLEY:ON-OFF:BELT TENSIONER                   | U007           | 103 |
| D0746168 | TIGHTENER:INTERMEDIATE TRANSFER:ASS'Y          | U007           | 104 |
| D0746169 | ROLLER:FRONT:INTERMEDIATE TRANSFER:LEFT        | U007           | 105 |
| D0746170 | COIL SPRING:PRESSURE:TIGHTENER                 | U007           | 106 |
| D0746171 | GUIDE PLATE:COIL SPRING:PRESSURE:TIGHTENER     | U007           | 107 |
| D0746172 | COLLAR:ON-OFF:INTERMEDIATE TRANSFER            | U007           | 108 |
| D0746175 | PLAIN SHAFT BEARING:SLIDE RAIL:ON-OFF          | U007           | 109 |
| D0746179 | GEAR:IDLER:INTERMEDIATE TRANSFER:Z17:Z53       | U007           | 110 |
| D0746180 | COMPRESSION SPRING:BIAS:INTERMEDIATE TRANSFER  | U007           | 111 |
| D0746197 | TERMINAL:CONNECTING:BIAS:INTERMEDIATE TRANSFER | U007           | 112 |
| D0746212 | SEAL:TRANSFER ROLLER:REAR                      | U009_S001      | 44  |
| D0746213 | SEAL:TRANSFER ROLLER:FRONT                     | U009_S001      | 45  |
| D0746216 | SHUTTER:TONER OUTLET SUB-UNIT:SUB-ASS'Y        | U009_S001      | 19  |
| D0746219 | COIL SPRING:SHUTTER:DISCHARGE USED TONER       | U009_S001      | 20  |
| D0746228 | ELECTRODE PLATE:FRAME                          | U009_S001      | 21  |
| D0746230 | CASE:TERMINAL:SEPARATION:ASS'Y                 | U011_S002_S004 | 167 |
| D0746238 | JOINT:TRANSFER:DRIVE                           | U011_S002      | 168 |
| D0746240 | SHAFT:CONTACT POINT:T/S UNIT                   | U011_S002      | 169 |
| D0746241 | DECAL:GRIP:TRANSFER/SEPARATION UNIT            | U009_S001      | 22  |
| D0746242 | DECAL:LEVER:TRANSFER/SEPARATION UNIT:FRONT     | U011_S002      | 170 |
| D0746243 | DECAL:LEVER:TRANSFER/SEPARATION UNIT:REAR      | U011_S002      | 171 |

| Number   | Part Name                                         | Group     | ID  |
|----------|---------------------------------------------------|-----------|-----|
|          | ATION UNIT:REAR                                   |           |     |
| D0746255 | BRUSH ROLLER:TRANSFER ROLLER:ASS'Y                | U009_S001 | 23  |
| D0746265 | BLADE:TRANSFER ROLLER:ASS'Y                       | U009_S001 | 24  |
| D0746270 | HOLDER:BLADE:ASS'Y                                | U009_S001 | 25  |
| D0746273 | SEAL:HOLDER                                       | U009_S001 | 26  |
| D0746274 | SEAL:HOLDER:UPPER                                 | U009_S001 | 27  |
| D0746276 | PIN:POSITIONING PLATE:BLADE:TRANSFER ROLLER:ASS'Y | U009_S001 | 28  |
| D0746279 | COIL SPRING:BLADE:TRANSFER ROLLER                 | U009_S001 | 29  |
| D0746280 | GUIDE PLATE:ENTRANCE:TRANSFER ROLLER:ASS'Y        | U009_S001 | 30  |
| D0746291 | COIL SPRING:COATING BAR                           | U009_S001 | 31  |
| D0746294 | TRANSPORT SCREW:TRANSFER ROLLER:ASS'Y             | U009_S001 | 32  |
| D0746311 | GEAR:TRANSFER ROLLER                              | U009_S001 | 33  |
| D0746312 | GEAR:IDLER:TRANSFER ROLLER                        | U009_S001 | 34  |
| D0746313 | GEAR:IDLER:COLLECTION COIL                        | U009_S001 | 35  |
| D0746314 | GEAR:COLLECTION COIL                              | U009_S001 | 36  |
| D0746315 | GEAR:BRUSH:APPLY                                  | U009_S001 | 37  |
| D0746324 | GEAR:DRIVE:TRANSFER/SEPARATION UNIT               | U011_S002 | 172 |
| D0746330 | LEVER:PRESSURE:T/S UNIT:FRONT                     | U011_S002 | 173 |
| D0746333 | SHAFT:LEVER:PRESSURE:TRANSFER ROLLER              | U011_S002 | 174 |
| D0746334 | COIL SPRING:PRESSURE:TRANSFER ROLLER              | U011_S002 | 175 |
| D0746335 | SHAFT:CAM:TRANSFER/SEPARATION UNIT                | U011_S002 | 176 |
| D0746336 | CAM:TRANSFER/SEPARATION UNIT                      | U011_S002 | 177 |
| D0746337 | LEVER:PRESSURE:T/S UNIT:REAR                      | U011_S002 | 178 |
| D0746338 | PIN:LEVER:PRESSURE:TRANSFER ROLLER                | U011_S002 | 179 |
| D0746340 | LINK:HANDLE                                       | U011_S002 | 180 |
| D0746343 | LINK:HANDLE:MIDDLE                                | U011_S002 | 181 |

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| Number   | Part Name                                             | Group          | ID  |
|----------|-------------------------------------------------------|----------------|-----|
| D0746349 | BRACKET:SHAFT:CONTACT POINT:TRANSFER ROLLER           | U011_S002      | 182 |
| D0746397 | COIL SPRING:TENSION:ROLLER                            | U007_S001      | 113 |
| D0746410 | GROUND PLATE:BELT CLEANING                            | U008_S001      | 12  |
| D0746411 | COIL SPRING:EARTH:BELT CLEANING                       | U008_S001      | 13  |
| D0746413 | SCRAPER:BRUSH:REMOVE PAPER DUST:ASS'Y                 | U008_S001_S001 | 14  |
| D0746416 | SEAL:ENTRANCE SEAL:BELT CLEANING                      | U008_S001_S001 | 15  |
| D0746417 | SEAL:SCRAPER                                          | U008_S001_S001 | 16  |
| D0746420 | BRUSH:REMOVE PAPER DUST:BELT CLEANING                 | U008_S001      | 17  |
| D0746424 | BLADE:CLEANING:BELT CLEANING:ASS'Y                    | U008_S001      | 18  |
| D0746428 | HOLDER:CLEANING:BELT CLEANING:ASS'Y                   | U008_S001      | 19  |
| D0746431 | COIL SPRING:BLADE:CLEANING:BELT CLEANING              | U008_S001      | 20  |
| D0746434 | TONER COLLECTION COIL:BELT CLEANING:ASS'Y             | U008_S001      | 21  |
| D0746439 | PLAIN SHAFT BEARING:REMOVE PAPER DUST:TRANSPORT SCREW | U008_S001      | 22  |
| D0746440 | GUIDE:DISCHARGE USED TONER:BELT CLEANING              | U008_S001      | 23  |
| D0746441 | SHUTTER:TRANSPORT SCREW:BELT CLEANING                 | U008_S001      | 24  |
| D0746442 | COIL SPRING:DISCHARGE USED TONER                      | U008_S001      | 25  |
| D0746443 | SEAL:DISCHARGE USED TONER                             | U008_S001      | 26  |
| D0746446 | BRUSH:APPLY:BELT CLEANING                             | U008_S001      | 27  |
| D0746450 | COATING BAR:ASS'Y                                     | U008_S001_S002 | 28  |
| D0746454 | ARM:COATING BAR:BELT CLEANING                         | U008_S001_S002 | 29  |
| D0746455 | COIL SPRING:COATING BAR                               | U008_S001_S002 | 30  |
| D0746457 | BLADE:APPLY:ASS'Y                                     | U008_S001      | 31  |
| D0746461 | HOLDER:APPLY:BELT CLEANING:                           | U008_S001      | 32  |

| Number   | Part Name                                     | Group          | ID  |
|----------|-----------------------------------------------|----------------|-----|
|          | ASS'Y                                         |                |     |
| D0746464 | COIL SPRING:BLADE:APPLY:BELT CLEANING         | U008_S001      | 33  |
| D0746467 | COIL SPRING:STOPPER:CASE:BELT CLEANING        | U008_S001      | 34  |
| D0746468 | STOPPER:CASE:BELT CLEANING                    | U008_S001      | 35  |
| D0746469 | SLIDE RAIL:UPPER:BELT CLEANING                | U008_S001      | 36  |
| D0746470 | RELEASE PLATE:BLADE:CLEANING                  | U008_S001      | 37  |
| D0746471 | RELEASE PLATE:BLADE:APPLY                     | U008_S001      | 38  |
| D0746477 | GEAR:BRUSH:REMOVE PAPER DUST:Z17              | U008_S001      | 39  |
| D0746478 | GEAR:PULLEY:IDLER:BELT CLEANING               | U008_S001      | 40  |
| D0746479 | GEAR:COLLECT:COIL:Z19                         | U008_S001      | 41  |
| D0746480 | PULLEY:BRUSH:APPLY:Z30                        | U008_S001      | 42  |
| D0746481 | JOINT:BRUSH:REMOVE PAPER DUST:BELT CLEANING   | U008_S001      | 43  |
| D0746485 | SEAL:CASE:BRUSH:FRONT                         | U008_S001      | 44  |
| D0746486 | SEAL:CASE:BRUSH:REAR                          | U008_S001      | 45  |
| D0746488 | SEAL:HOLDER:BEHIND:BELT CLEANING              | U008_S001      | 46  |
| D0746489 | VIBRATING PLATE:TRANSPORT SCREW:BELT CLEANING | U008_S001      | 47  |
| D0746490 | SEAL:BASE:CASE:BELT CLEANING                  | U008_S001      | 48  |
| D0746491 | SEAL:CASE:CLEANING BLADE:FRONT                | U008_S001      | 49  |
| D0746492 | SEAL:CASE:CLEANING BLADE:REAR                 | U008_S001      | 50  |
| D0746495 | LEVER:RELEASE:BLADE                           | U008_S001      | 51  |
| D0746496 | GRIP:BELT CLEANING                            | U008_S001      | 52  |
| D0746497 | DECAL:POSITIONING DISPLAY:TCRU                | U004_S008      | 262 |
|          |                                               | U005_S005      | 75  |
|          |                                               | U005_S009_S002 | 75  |
|          |                                               | U005_S024      | 75  |
|          |                                               | U008_S001      | 53  |

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| Number   | Part Name                                      | Group     | ID  |
|----------|------------------------------------------------|-----------|-----|
|          |                                                | U011_S002 | 183 |
| D0746511 | PLAIN SHAFT BEARING:TONER RECYCLING SUB-UNIT   | U010_S001 | 22  |
|          |                                                | U010_S004 | 22  |
|          |                                                | U010_S006 | 22  |
|          |                                                | U010_S007 | 22  |
|          |                                                | U010_S010 | 22  |
|          |                                                | U010_S012 | 22  |
| D0746512 | GEAR:Z35:TRANSPORT SCREW:PCU:MAIN              | U010_S006 | 23  |
|          |                                                | U010_S012 | 23  |
| D0746514 | SEAL:TONER OUTLET SUB-UNIT:PCU                 | U010_S006 | 24  |
|          |                                                | U010_S012 | 24  |
| D0746517 | STEEL BALL:TONER OUTLET SUB-UNIT               | U010_S001 | 25  |
|          |                                                | U010_S006 | 25  |
|          |                                                | U010_S007 | 25  |
|          |                                                | U010_S012 | 25  |
| D0746520 | COVER:DISCHARGE USED TONER:DEVELOPMENT         | U010      | 26  |
| D0746531 | TONER OUTLET SUB-UNIT:BELT CLEANING:MAIN:ASS'Y | U010_S001 | 27  |
|          |                                                | U010_S007 | 27  |
| D0746534 | TRANSPORT SCREW:BELT CLEANING:MAIN:ASS'Y       | U010_S001 | 28  |
|          |                                                | U010_S007 | 28  |
| D0746539 | GEAR:Z29:TRANSPORT SCREW:BELT CLEANING         | U010_S001 | 29  |
|          |                                                | U010_S007 | 29  |
| D0746540 | SEAL:BELT CLEANING:MAIN                        | U010_S001 | 30  |
|          |                                                | U010_S007 | 30  |
| D0746541 | SEAL:RING:TONER OUTLET SUB-UNIT:BELT CLEANING  | U010_S001 | 31  |
|          |                                                | U010_S007 | 31  |
| D0746551 | TONER OUTLET SUB-UNIT:VERTICAL TRANSPORT:ASS'Y | U010_S002 | 32  |
|          |                                                | U010_S008 | 32  |
| D0746564 | TONER OUTLET SUB-UNIT:T/S UNIT:SHUTTER:OUTER   | U010_S002 | 33  |
|          |                                                | U010_S008 | 33  |
| D0746565 | TONER OUTLET SUB-UNIT:T/S UNIT:SHUTTER:INNER   | U010_S002 | 34  |
|          |                                                | U010_S008 | 34  |
| D0746566 | SEAL:VERTICAL TRANSPORT:LOWER                  | U010_S002 | 35  |
|          |                                                | U010_S008 | 35  |
| D0746567 | SEAL:VERTICAL TRANSPORT:UPPER                  | U010_S002 | 36  |
|          |                                                | U010_S008 | 36  |
| D0746572 | BRACKET:VERTICAL TRANSPORT                     | U010      | 37  |

| Number   | Part Name                                         | Group     | ID |
|----------|---------------------------------------------------|-----------|----|
|          | :ASS'Y                                            |           |    |
| D0746574 | COVER:CAM:VERTICAL TRANSPORT                      | U010      | 38 |
| D0746575 | SHAFT:CAM:VERTICAL TRANSPORT                      | U010      | 39 |
| D0746577 | CAM:VERTICAL TRANSPORT:DIA15                      | U010      | 40 |
| D0746578 | GEAR:Z37:CAM:VERTICAL TRANSPORT                   | U010      | 41 |
| D0746579 | SEAL:COVER:CAM:VERTICAL TRANSPORT                 | U010      | 42 |
| D0746585 | GEAR:Z38/Z24:VERTICAL TRANSPORT                   | U010      | 43 |
| D0746586 | GEAR:Z35:IDLER:VERTICAL TRANSPORT                 | U010      | 44 |
| D0746590 | COLLECTION BOTTLE:ASS'Y                           | U010_S003 | 45 |
|          |                                                   | U010_S009 | 45 |
| D0746601 | TONER OUTLET SUB-UNIT:LOWER:ASS'Y                 | U010_S004 | 46 |
|          |                                                   | U010_S010 | 46 |
| D0746604 | TRANSPORT SCREW:TONER OUTLET SUB-UNIT:LOWER:ASS'Y | U010_S004 | 47 |
|          |                                                   | U010_S010 | 47 |
| D0746609 | GEAR:Z23:TRANSPORT SCREW:LOWER                    | U010_S004 | 48 |
|          |                                                   | U010_S010 | 48 |
| D0746610 | SEAL:RING:TONER OUTLET SUB-UNIT:LOWER             | U010_S004 | 49 |
|          |                                                   | U010_S010 | 49 |
| D0746626 | INNER COVER:TONER RECYCLING SUB-UNIT              | U010      | 50 |
| D0746627 | COLLECTION BOTTLE:SMALL:ASS'Y                     | U010_S005 | 51 |
|          |                                                   | U010_S011 | 51 |
| D0746629 | COVER:COLLECTION BOTTLE:SMALL                     | U010_S005 | 52 |
|          |                                                   | U010_S011 | 52 |
| D0746630 | PIPE:COLLECTION BOTTLE:SMALL                      | U010_S005 | 53 |
|          |                                                   | U010_S011 | 53 |
| D0746631 | SHUTTER:TONER RECYCLING SUB-UNIT:SMALL            | U010_S005 | 54 |
|          |                                                   | U010_S011 | 54 |
| D0746632 | COMPRESSION SPRING:SHUTTER:SMALL                  | U010_S005 | 55 |
|          |                                                   | U010_S011 | 55 |
| D0746633 | COVER:BEARING:SMALL                               | U010_S005 | 56 |

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| Number   | Part Name                                        | Group     | ID |
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|          |                                                  | U010_S011 | 56 |
| D0746634 | AGITATOR:SMALL                                   | U010_S005 | 57 |
|          |                                                  | U010_S011 | 57 |
| D0746635 | TRANSPORT SCREW:SMALL:ASS'Y                      | U010_S005 | 58 |
|          |                                                  | U010_S011 | 58 |
| D0746640 | PLAIN SHAFT BEARING:TRANSPORT SCREW:SMALL        | U010_S005 | 59 |
|          |                                                  | U010_S011 | 59 |
| D0746641 | PLAIN SHAFT BEARING:SMALL:GEAR                   | U010_S005 | 60 |
|          |                                                  | U010_S011 | 60 |
| D0746642 | PLAIN SHAFT BEARING:SMALL                        | U010_S005 | 61 |
|          |                                                  | U010_S011 | 61 |
| D0746643 | GEAR:TRANSPORT SCREW:COLLECTION BOTTLE:SMALL:Z31 | U010_S005 | 62 |
|          |                                                  | U010_S011 | 62 |
| D0746644 | GEAR:AGITATOR:COLLECTION BOTTLE:SMALL:Z49/Z41    | U010_S005 | 63 |
|          |                                                  | U010_S011 | 63 |
| D0746645 | GEAR:AGITATOR:COLLECTION BOTTLE:SMALL:Z41        | U010_S005 | 64 |
|          |                                                  | U010_S011 | 64 |
| D0746646 | SEAL:TONER RECYCLING SUB-UNIT:SMALL              | U010_S005 | 65 |
|          |                                                  | U010_S011 | 65 |
| D0746647 | BRACKET:PUSH SWITCH                              | U010      | 66 |
| D0746648 | LINK:PUSH SWITCH:TONER RECYCLING SUB-UNIT        | U010      | 67 |
| D0746659 | SHAFT:JOINT:COLLECTION BOTTLE:ASS'Y              | U010      | 68 |
| D0746663 | TORQUE LIMITER MECHANICAL CLUTCH:GEAR:Z63        | U010      | 69 |
| D0746664 | GEAR:IDLER:Z49/Z27                               | U010      | 70 |
| D0746665 | GEAR:JOINT:COLLECTION BOTTLE:Z65                 | U010      | 71 |
| D0746666 | GEAR:IDLER:Z37/Z28                               | U010      | 72 |
| D0746667 | HOLDER:RADIAL BALL BEARING:JOINT                 | U010      | 73 |
| D0746668 | SEAL:PIPE:TONER RECYCLING SUB-UNIT:SMALL         | U010_S005 | 74 |
|          |                                                  | U010_S011 | 74 |
| D0746669 | SPRING PLATE:PUSH SWITCH                         | U010      | 75 |
| D0746684 | SEAL:TANK:USED TONER:COLLECT                     | U010_S003 | 76 |
|          |                                                  | U010_S009 | 76 |
| D0746697 | DECAL:COLLECTION BOTTLE:GRI                      | U010_S003 | 77 |

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|----------|--------------------------------------|-----------|----|
|          | P:FRONT                              | U010_S009 | 77 |
| D0746932 | DUCT:HEAT PIPE:FUSING:UPPER          | U020      | 43 |
|          |                                      | U021      | 42 |
| D0746933 | SEAL:DUCT:HEAT PIPE:FUSING:UPPER     | U020      | 44 |
|          |                                      | U021      | 43 |
| D0746935 | SEAL:DUCT:HEAT PIPE:FUSING           | U020      | 45 |
|          |                                      | U021      | 44 |
| D0746940 | DUCT:UPPER:HEAT SINKER               | U020      | 46 |
|          |                                      | U021      | 45 |
| D0746943 | SEAL:LONG:DUCT:HEAT SINKER           | U020      | 47 |
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| D0746962 | DUCT:UPPER:EXHAUST:HEAT SINKER       | U020      | 48 |
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| D0746963 | DUCT:LOWER:EXHAUST:HEAT SINKER       | U020      | 49 |
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| D0746964 | BRACKET:FAN:DUCT:EXHAUST:HEAT SINKER | U020      | 50 |
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| D0746965 | BRACKET:DUCT:EXHAUST:HEAT SINKER     | U020      | 51 |
|          |                                      | U021      | 50 |
| D0746967 | DUCT:UPPER:FUSING:EXIT               | U020      | 52 |
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| D0746968 | DUCT:LOWER:FUSING:EXIT               | U020      | 53 |
|          |                                      | U021      | 52 |
| D0746969 | SEAL:LONG:DUCT:FUSING:EXIT           | U020      | 54 |
|          |                                      | U021      | 53 |
| D0746970 | SEAL:SHORT:DUCT:FUSING:EXIT          | U020      | 55 |
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| D0746972 | SEAL:DUCT:EXHAUST:HEAT SINKER        | U020      | 56 |
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| D0746979 | SEAL:DUCT:EXIT:CONNECTING                          | U020  | 59 |
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| D0746987 | DUCT:UPPER:FUSING:EXIT:EXHAUST                     | U020  | 60 |
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| D0746988 | DUCT:LOWER:FUSING:EXIT:EXHAUST                     | U020  | 61 |
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| D0747012 | DUCT:UPPER:EXHAUST:DEVELOPMENT UNIT                | U020  | 62 |
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| D0747013 | DUCT:LOWER:EXHAUST:DEVELOPMENT UNIT                | U020  | 63 |
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| D0747014 | SEAL:VACUUM:DUCT:EXHAUST:DEVELOPMENT UNIT          | U020  | 64 |
|          |                                                    | U021  | 63 |
| D0747015 | SEAL:EXIT:DUCT:EXHAUST:DEVELOPMENT UNIT            | U020  | 65 |
|          |                                                    | U021  | 64 |
| D0747017 | DUCT:CONNECTING:EXHAUST:DEVELOPMENT UNIT           | U020  | 66 |
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| D0747028 | SEAL:CONNECTING:ENTRANCE                           | U020  | 67 |
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| D0747077 | DUCT:FRONT:COOLING:PRESSURE ROLLER:PULL OUT        | U020  | 68 |
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| D0747078 | DUCT:INNER BACK:COOLING:PRESSURE ROLLER:PULL OUT   | U020  | 69 |
|          |                                                    | U021  | 68 |
| D0747080 | SEAL:DUCT:COOLING:PRESSURE ROLLER:PULL OUT         | U020  | 70 |
|          |                                                    | U021  | 69 |
| D0747082 | DUCT:RIGHT:COOLING:INTERMEDIATE TRANSFER:PULL OUT  | U020  | 71 |
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| D0747083 | DUCT:LEFT:COOLING:INTERMEDIATE TRANSFER:PULL OUT   | U020  | 72 |
|          |                                                    | U021  | 71 |
| D0747086 | SEAL:VACUUM:COOLING:INTERMEDIATE TRANSFER:PULL OUT | U020  | 73 |
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| D0747087 | SEAL:DC FAN MOTOR:SIROCCO                          | U020  | 74 |
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| D0747089 | SEAL:JOINT:DUCT:COOLING:PRESSURE ROLLER            | U020  | 75 |
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| Number   | Part Name                                         | Group     | ID |
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| D0747102 | SEAL:LOWER:DUCT:CONNECTING:DEVELOPMENT UNIT       | U020      | 78 |
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| D0747103 | SEAL:UPPER:DUCT:CONNECTING:DEVELOPMENT UNIT       | U020      | 79 |
|          |                                                   | U021      | 77 |
| D0747111 | FILTER:PREVENTFENCE:(C7200/C7210)                 | U018      | 61 |
| D0747114 | BRACKET:FAN:DUCT:EXHAUST:C/T BOX                  | U018      | 62 |
|          |                                                   | U019      | 60 |
| D0747118 | DUCT:INNER BACK:COOLING:POSITIONING SENSOR        | U020      | 80 |
|          |                                                   | U021      | 78 |
| D0747119 | DUCT:FRONT:COOLING:POSITIONING SENSOR             | U020      | 81 |
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| D0747120 | BRACKET:DUCT:COOLING:POSITIONING SENSOR           | U020      | 82 |
|          |                                                   | U021      | 80 |
| D0747122 | DUCT:FRONT:OZONE UNIT:C/T BOX                     | U018      | 63 |
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| D0747123 | DUCT:REAR:OZONE UNIT:C/T BOX                      | U018      | 64 |
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| D0747125 | COVER:DUCT:OZONE UNIT:C/T BOX                     | U018      | 66 |
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| D0747126 | SEAL:COVER:DUCT:OZONE UNIT:C/T BOX                | U018      | 67 |
|          |                                                   | U019      | 64 |
| D0747128 | SEAL:LOWER:DUCT:OZONE FILTER:C/T BOX              | U018      | 68 |
|          |                                                   | U019      | 65 |
| D0747130 | SEAL:EXIT:DUCT:OZONE FILTER:C/T BOX               | U018      | 69 |
|          |                                                   | U019      | 66 |
| D0747172 | SEAL:OPTICAL WRITING UNIT:LOWER                   | U022      | 37 |
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| D0747331 | STAY:SLIDE RAIL:LEFT INNER REAR:NO.1:PEEN           | U004      | 265 |
| D0747333 | STAY:SLIDE RAIL:LEFT FRONT:NO.1                     | U004      | 266 |
| D0747335 | STAY:SLIDE RAIL:LEFT:NO.2                           | U004      | 267 |
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| D0747367 | BRACKET:STOPPER:TANDEM LCT                          | U004      | 269 |
| D0747381 | DECAL:VERTICAL TRANSPORT:A1                         | U004      | 270 |
| D0747382 | DECAL:VERTICAL TRANSPORT:A2                         | U004      | 271 |
| D0747383 | DECAL:VERTICAL TRANSPORT:A3                         | U004      | 272 |
| D0747384 | DECAL:VERTICAL TRANSPORT:B2                         | U004_S010 | 273 |
| D0747385 | DECAL:CAUTION CHART:TANDEM LCT                      | U004_S008 | 274 |
| D0747388 | DECAL:PAPER SET DIRECTION:TANDEM LCT:RIGHT          | U004_S008 | 275 |
| D0747389 | DECAL:PAPER SET DIRECTION:TANDEM LCT:LEFT           | U004_S009 | 276 |
| D0747390 | DECAL:PAPER SET DIRECTION:PAPER TRAY                | U004_S001 | 277 |
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| D0747392 | DECAL:PAPER TRAY:NO.1                               | U004      | 278 |
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| D0747431 | STAY:HANDLE:ASS'Y                                   | U004      | 280 |
| D0747433 | STUD:HANDLE:RELEASE:ASS'Y                           | U004      | 281 |
| D0747446 | BRACKET:DC STEPPER MOTOR:TRANSPORT UNIT             | U004      | 282 |
| D0747450 | GUIDE PLATE:VERTICAL TRANSPORT:DRIVE                | U004      | 283 |
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| D0747461 | GUIDE PLATE:GRIP:LOWER                              | U004      | 285 |

| Number   | Part Name                                   | Group          | ID  |
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| D0747474 | GUIDE PLATE:CONNECTING:RIGHT                | U004           | 287 |
| D0747476 | GUIDE PLATE:OPEN AND CLOSE:ASS'Y            | U004           | 288 |
| D0747481 | GUIDE PLATE:OPEN AND CLOSE:CONNECTING:ASS'Y | U004           | 289 |
| D0747521 | GUIDE PLATE:UPPER:PAPER FEED UNIT           | U004_S006      | 290 |
|          |                                             | U004_S007      | 290 |
| D0747522 | GUIDE PLATE:LOWER:PAPER FEED UNIT           | U004_S006      | 291 |
|          |                                             | U004_S007      | 291 |
| D0747527 | SHAFT:FEED:ASS'Y                            | U004_S006      | 292 |
|          |                                             | U004_S007_S001 | 292 |
| D0747551 | COVER:PAPER TRAY:NO.1                       | U004           | 293 |
| D0747558 | COVER:GRIP:INNER BACK                       | U004           | 294 |
| D0747561 | GRIP:UPPER                                  | U004           | 295 |
| D0747562 | GRIP:LOWER                                  | U004           | 296 |
| D0747565 | STAY:COVER:PAPER TRAY                       | U004           | 297 |
| D0747566 | BRACKET:ARM:LINK                            | U004           | 298 |
| D0747567 | BRACKET:ARM:LINK:LEFT                       | U004           | 299 |
| D0747568 | BRACKET:FIX:AUXILIARY:COVER                 | U004           | 300 |
| D0747570 | BASE:LINK:PAPER TRAY:ASS'Y                  | U004           | 301 |
| D0747573 | BRACKET:ARM:PLATE                           | U004           | 302 |
| D0747575 | LINK:UPPER LOWER:LEFT:ASS'Y                 | U004           | 303 |
| D0747577 | LINK:UPPER LOWER:ASS'Y                      | U004           | 304 |
| D0747579 | STOPPER:TANDEM LCT                          | U004           | 305 |
| D0747595 | BASE:TANDEM LCT:RIGHT:ADHESION              | U004_S008      | 306 |
| D0747596 | TRAY BOTTOM PLATE:LEFT MIDDLE:ASS'Y         | U004_S009      | 307 |
| D0747601 | COVER:PAPER TRAY:NO.2                       | U004           | 308 |
| D0747603 | PLATE:GRIP:PAPER TRAY:NO.2                  | U004           | 309 |
| D0747606 | GRIP:PAPER TRAY:NO.2                        | U004           | 310 |
| D0747607 | ARM:PAPER TRAY:GRIP                         | U004           | 311 |
| D0747609 | PROTECTION:COVER:LED                        | U004           | 312 |
| D0747659 | COVER:FUNNEL:DEVELOPER                      | U004           | 313 |
| D0747684 | HEAT SINK:HEATER:UPPER:FIBER                | U004_S012      | 359 |

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| D0747752 | CAP:COVER:TONER SUPPLY               | U001          | 17 |
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|          |                                      | U019          | 70 |
| D0747753 | COVER:TONER SUPPLY:UPPER:ASS'Y       | U001_S009     | 18 |
|          |                                      | U001_S018     | 18 |
| D0747762 | BRACKET:HINGE:TONER SUPPLY           | U001          | 19 |
| D0747780 | DOOR:FRONT LEFT:UPPER:ASS'Y          | U001_S001     | 20 |
|          |                                      | U001_S010     | 20 |
| D0747782 | GRIP:DOOR:FRONT                      | U001_S001     | 21 |
|          |                                      | U001_S003     | 21 |
|          |                                      | U001_S010     | 21 |
|          |                                      | U001_S012     | 21 |
| D0747787 | HINGE:DOOR:COLLECTION BOTTLE:ASS'Y   | U001          | 22 |
| D0747791 | DOOR:COLLECTION BOTTLE:ASS'Y         | U001_S002     | 23 |
|          |                                      | U001_S011     | 23 |
| D0747793 | GRIP:DOOR:COLLECTION BOTTLE          | U001_S002     | 24 |
|          |                                      | U001_S011     | 24 |
| D0747794 | LEVER:RELEASE:DOOR:COLLECTION BOTTLE | U001_S002     | 25 |
|          |                                      | U001_S011     | 25 |
| D0747795 | SHAFT:CONTACT POINT:GRIP             | U001_S002     | 26 |
|          |                                      | U001_S011     | 26 |
| D0747797 | SPRING PLATE:DOOR:LEFT LOWER         | U001          | 27 |
| D0747810 | DOOR:FRONT RIGHT:UPPER:ASS'Y         | U001_S003     | 28 |
|          |                                      | U001_S012     | 28 |
| D0747814 | DOOR:FRONT RIGHT:LOWER               | U001          | 29 |
| D0747828 | CAP:CONNECTOR                        | U001_S008     | 30 |
|          |                                      | U001_S017     | 30 |
| D0747829 | CAP:JOINT:LARGE CAPACITY TRAY        | U001_S008     | 31 |
|          |                                      | U001_S017     | 31 |
| D0747830 | COVER:LARGE CAPACITY TRAY            | U001_S008     | 32 |
|          |                                      | U001_S017     | 32 |
| D0747831 | COVER:CONNECTOR:LARGE CAPACITY TRAY  | U001_S007     | 33 |
|          |                                      | U001_S008     | 33 |
|          |                                      | U001_S016     | 33 |
|          |                                      | U001_S017     | 33 |

| Number   | Part Name                                | Group          | ID  |
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| D0747850 | HINGE:LEFT UPPER:ASS'Y                   | U001           | 34  |
| D0747854 | HINGE:LEFT LOWER:ASS'Y                   | U001           | 35  |
| D0747858 | HINGE:RIGHT UPPER:ASS'Y                  | U001           | 36  |
| D0747861 | HINGE:RIGHT LOWER:ASS'Y                  | U001           | 37  |
| D0749548 | DG CLEANER 5PCS/SET                      | SPECIAL TOOLS  | 10  |
| D0749549 | JIG:OPC SET                              | SPECIAL TOOLS  | 11  |
| D0894252 | GUIDE:FUSING EXIT:PFA                    | U012_S001_S003 | 212 |
|          |                                          | U013_S001_S003 | 143 |
| D0894365 | HOLDER:THERMISTOR:LENS                   | U020           | 83  |
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| D0894366 | COVER:THERMISTOR:LENS                    | U020           | 84  |
|          |                                          | U021           | 82  |
| D0895824 | COVER:SD-CARD:D086/D087                  | U018           | 74  |
|          |                                          | U019           | 71  |
| D0935309 | COVER:SD-CARD                            | U018           | 75  |
|          |                                          | U019           | 72  |
| D0A50641 | BELT CLEANING:ASS'Y                      | U008_S001      | 54  |
| D0A51161 | COVER:HARNESS:TONER SUPPLY               | U005           | 76  |
| D0A51164 | COVER:TONER SUPPLY                       | U022           | 55  |
| D0A51255 | COVER:C/T BOX:RIGHT:ASS'Y                | U018_S004      | 133 |
|          |                                          | U018_S011      | 133 |
|          |                                          | U019_S004      | 73  |
|          |                                          | U019_S011      | 73  |
| D0A51418 | TENSION SPRING:DEVELOPMENT               | U016           | 65  |
| D0A51426 | SHAFT:DRIVE:BRUSH ROLLER:ASS'Y           | U016           | 66  |
| D0A51428 | DRUM SHAFT:ASS'Y                         | U016           | 67  |
| D0A51431 | SHAFT:DRIVE:DEVELOPMENT SLIDING:ASS'Y    | U016           | 68  |
| D0A51463 | DC STEPPER MOTOR:MM42                    | U007           | 114 |
| D0A51467 | GEAR:DRIVE:130Z                          | U007           | 115 |
| D0A51470 | DRIVE ROLLER:INTERMEDIATE TRANSFER:ASS'Y | U007           | 116 |
| D0A51481 | SHAFT:DRIVE:TRANSPORT SCREW:ASS'Y        | U016           | 69  |
| D0A51556 | GEAR:IDLER:FUSING:Z78/Z21                | U016           | 70  |
| D0A51560 | SHAFT:OUTPUT:DRIVE:FUSING:ASS'Y          | U016           | 71  |

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| D0A51561 | SHAFT:OUTPUT:POLISH:ON-OFF:ASS'Y                                    | U016      | 72  |
| D0A51563 | SHAFT:OUTPUT:POLISH:FUSING:ASS'Y                                    | U016      | 73  |
| D0A51610 | BRACKET:AUXILIARY:DRIVE:EXIT                                        | U016      | 74  |
| D0A51611 | BRACKET:DRIVE:EXIT:ASS'Y                                            | U016      | 75  |
| D0A51617 | SHAFT:DRIVE:EXIT:ASS'Y                                              | U016      | 76  |
| D0A51671 | (Pro C7200SX/C7210SX/C7200X/C7210X):BRACKET:DRIVE:ON-OFF:5ST:ASS'Y  | U016      | 77  |
| D0A51801 | OPTICAL WRITING UNIT:4ST:ASS'Y                                      | U003_S001 | 10  |
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|          |                                                                     | U003_S004 | 10  |
|          |                                                                     | U003_S005 | 10  |
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| D0A52150 | CHARGE UNIT:ASS'Y                                                   | U006_S010 | 74  |
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| D0A52595 | DECAL:PCDU_HOPPER:NEON-Y                            | U006      | 133 |
| D0A52596 | DECAL:PCDU_HOPPER:NEON-P                            | U006      | 134 |
| D0A52597 | DECAL:PCDU_HOPPER:IV-R                              | U006      | 135 |
| D0A52612 | TRANSPORT UNIT:ASS'Y                                | U011_S002 | 275 |
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| D0A52654 | CASE:REMOVE PAPER DUST:ASS'Y                        | U011_S002 | 186 |
| D0A52664 | HOLDER:SENSOR:REGISTRATION:TIMING                   | U011_S002 | 187 |
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| D0A52815 | BRACKET:CONTACT POINT:GUIDE PLATE:REAR:PEEN         | U011_S002 | 189 |
| D0A52853 | LINK:TRANSFER:TIMING:ON-OFF                         | U011_S002 | 190 |
| D0A52903 | DC SOLENOID:VERTICAL TRANSPORT:UPPER:PRESS FIT      | U011_S002 | 191 |
| D0A52904 | DC SOLENOID:PRESS FIT                               | U011_S002 | 192 |
| D0A52914 | SHAFT:CAM:REGISTRATION:TIMING                       | U011_S002 | 193 |
| D0A52940 | HOLDER:ELECTRICAL COMPONENTS SECTION:ASS'Y          | U011_S002 | 270 |
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| D0A52962 | GUIDE PLATE:REGISTRATION:ENTRANCE:UPPER             | U011_S002 | 196 |
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| Number   | Part Name                                  | Group                                                                                                                                                          | ID                                                 |
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| D0A53026 | REGISTRATION ROLLER:TIMING:DRIVE           | U011_S002                                                                                                                                                      | 199                                                |
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| D0A53687 | (Pro C7200S/C7210S/C7200SL/C7200/C7200e/C7210):GEAR:TONER BANK:RIC-SPT:C:ASS'Y | U005      | 89  |
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| D0A53697 | (Pro C7200S/C7210S/C7200SL/C7200/C7200e/C7210):GEAR:TONER BANK:RIC-SPT:Y:ASS'Y | U005      | 91  |
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| D0A53732 | (Pro C7200SX/C7210SX/C7200X/C7210X):GEAR:TONER BANK:RIC:K:A                    | U005      | 92  |

| Number          | Part Name                                                                               | Group               | ID         |
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| D0A53737        | (Pro C7200SX/C7210SX/C7200X/C7210X):GEAR:TONER BANK:RIC:C:A                             | U005                | 93         |
| D0A53742        | (Pro C7200SX/C7210SX/C7200X/C7210X):GEAR:TONER BANK:RIC:M:ASS'Y                         | U005                | 94         |
| D0A53747        | (Pro C7200SX/C7210SX/C7200X/C7210X):GEAR:TONER BANK:RIC:Y:A                             | U005                | 95         |
| D0A53760        | (Pro C7200S/C7210S/C7200SL/C7200/C7200e/C7210):INNER COVER:DUMMY:5ST:TONER SUPPLY:ASS'Y | U005_S036           | 96         |
| D0A53763        | (Pro C7200S/C7210S/C7200SL/C7200/C7200e/C7210):INNER COVER:TONER SUPPLY:4ST:ASS'Y       | U005_S035           | 97         |
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| D0A53856        | PULLEY:DRIVE:VACUUM:S2M:27T                                                             | U011_S001           | 204        |
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| D0A53919        | COVER:HARNESS:FIRST:LOWER                                                               | U012_S001           | 146        |
|                 |                                                                                         | U013_S001           | 145        |
| D0A53928        | HOLDER:COIL SPRING:PRESSURE                                                             | U012_S001           | 147        |
|                 |                                                                                         | U013_S001           | 146        |
| D0A53934        | FIX STAND:TERMINAL:HEATER:ASS'Y:(C7200/C7210)                                           | U012_S001           | 148        |
| D0A53947        | JOINT:KNOB:FUSING                                                                       | U012_S001           | 223        |
|                 |                                                                                         | U013_S001           | 221        |
| D0A53990        | ROLLER:POLISH                                                                           | U012_S002           | 149        |
|                 |                                                                                         | U013_S003           | 147        |
| D0A53994        | LEVER:PAPER EXIT UNIT:REAR                                                              | U012_S001_S002      | 150        |
|                 |                                                                                         | U013_S001_S002      | 148        |
| D0A53997        | GUIDE:FUSING EXIT:UPPER:2                                                               | U012_S001_S002_S002 | 152        |

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| D0A53999 | CYLINDER:GUIDE:HEATER                                     | SPECIAL TOOLS          | 13  |
| D0A54009 | (EU/AA/TWN/KOR/CHN):FUSING U<br>NIT:230V:ASS'Y            | U012_S001              | 154 |
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| D0A54022 | HEATER HOLDER:HEAT ROLLER:<br>FRONT                       | U012_S001              | 155 |
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| D0A54023 | HEATER HOLDER:HEAT ROLLER:<br>REAR                        | U012_S001              | 156 |
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| D0A54026 | HOLDER:THERMISTOR:HEAT ROL<br>LER:REAR                    | U012_S001              | 157 |
|          |                                                           | U013_S001              | 155 |
| D0A54031 | RING:GUIDE:HEAT ROLLER:DIA39.<br>2                        | U012_S001              | 158 |
|          |                                                           | U013_S001              | 156 |
| D0A54041 | FRAME:SEPARATION SUB-UNIT                                 | U012_S001_S002         | 226 |
|          |                                                           | U013_S001_S002         | 224 |
| D0A54045 | GUIDE PLATE:UPPER:STRIPPER P<br>LATE                      | U012_S001_S002         | 159 |
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|          |                                                           | S001                   |     |
| D0A54046 | FEELER:HEAT ROLLER:TURN                                   | U012_S001              | 227 |
|          |                                                           | U013_S001              | 225 |
| D0A54053 | HOLDER:HARNESS:HEATER:(C72<br>00/C7210)                   | U012_S001              | 160 |
| D0A54064 | SHAFT:DRIVE:ON-OFF:POLISH                                 | U012_S001              | 161 |
|          |                                                           | U013_S001              | 158 |
| D0A54066 | SHAFT:DRIVE:POLISH                                        | U012_S001              | 162 |
|          |                                                           | U013_S001              | 159 |
| D0A54074 | PRESSURE SUB-UNIT:STRIPPER<br>PLATE:ASS'Y:(C7200/C7210)   | U012_S001_S003         | 164 |
| D0A54091 | PRESSURE SUB-UNIT:STRIPPER<br>PLATE:ASS'Y:(C7200+/C7210+) | U013_S001_S003         | 161 |
| D0A54104 | SHAFT:CAM:PRESSURE                                        | U012_S001              | 165 |
|          |                                                           | U013_S001              | 162 |
| D0A54107 | FUSING ENTRANCE GUIDE PLATE<br>:LOWER:(C7200/C7210)       | U012_S001              | 166 |
| D0A54109 | FEELER:CAM:PRESSURE:FRONT                                 | U012_S001              | 167 |
|          |                                                           | U013_S001              | 163 |
| D0A54120 | SUPPORTING PLATE:LEVER:PRE                                | U012_S001              | 216 |

| Number   | Part Name                                            | Group          | ID  |
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|          | SSURE                                                | U013_S001      | 164 |
| D0A54135 | CAM:PRESSURE:A                                       | U012_S001      | 168 |
|          |                                                      | U013_S001      | 165 |
| D0A54184 | FUSING COVER:FRONT:(C7200/C7<br>210)                 | U012_S001      | 169 |
| D0A54188 | GUIDE PLATE:FUSING EXIT:LOWE<br>R:NO.2:ASS'Y         | U012_S001      | 218 |
|          |                                                      | U013_S001      | 166 |
| D0A54189 | HOLDER:HARNESS:HEATER:(C72<br>00+/C7210+)            | U013_S001      | 167 |
| D0A54190 | FUSING COVER:UPPER:SUB-ASS'<br>Y:(C7200/C7210)       | U012_S001_S001 | 170 |
| D0A54191 | SEPARATION SUB-UNIT:GUIDE PL<br>ATE:(C7200+/C7210+)  | U013_S001      | 168 |
| D0A54202 | SEPARATION SUB-UNIT:FUSING:A<br>SS'Y                 | U012_S001_S002 | 220 |
|          |                                                      | U013_S001_S002 | 169 |
| D0A54203 | COVER:SEPARATION SUB-UNIT:P<br>RINTING:(C7200/C7210) | U012_S001      | 171 |
| D0A54208 | SERVICE PARTS:STRIPPER PLAT<br>E:ASS'Y               | U012_S001_S002 | 210 |
|          |                                                      | S001           |     |
|          |                                                      | U013_S001_S002 | 170 |
|          |                                                      | S001           |     |
| D0A54209 | STRIPPER PLATE:ASS'Y                                 | U012_S001_S002 | 172 |
|          |                                                      | S001_S001      |     |
| D0A54221 | PLATE:HOT ROLLER:GEAR:(C7200<br>+/C7210+)            | U013_S001      | 171 |
| D0A54224 | GUIDE PLATE:FUSING EXIT:UPPE<br>R:ASS'Y              | U012_S001_S002 | 228 |
|          |                                                      | S002           |     |
|          |                                                      | U013_S001_S002 | 226 |
|          |                                                      | S002           |     |
| D0A54237 | BRACKET:REAR:WEB:PEEN:(C720<br>0+/C7210+)            | U013_S002      | 172 |
| D0A54242 | BRACKET:FRONT:WEB:(C7200+/C<br>7210+)                | U013_S002      | 173 |
| D0A54243 | GEAR:HOT ROLLER:40Z:(C7200+/<br>C7210+)              | U013_S001      | 174 |
| D0A54244 | GEAR:PRESSURE ROLLER:42Z:AS<br>S'Y:(C7200+/C7210+)   | U013_S001      | 175 |
| D0A54245 | FUSING COVER:REAR:PRINTING:(                         | U013_S001      | 176 |

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| Number   | Part Name                                                 | Group          | ID  |
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|          | C7200+/C7210+)                                            |                |     |
| D0A54250 | WEB:CLEANING UNIT:ASS'Y:(C7200+/C7210+)                   | U013_S002      | 177 |
| D0A54252 | FUSING COVER:UPPER:SUB-ASS'Y:(C7200+/C7210+)              | U013_S001_S001 | 178 |
| D0A54255 | FUSING COVER:FRONT:(C7200+/C7210+)                        | U013_S001      | 179 |
| D0A54265 | DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING           | U012_S001_S001 | 224 |
|          |                                                           | U013_S001_S001 | 222 |
| D0A54266 | DECAL:FUSING UNIT:POSITIONING                             | U012_S001      | 225 |
|          |                                                           | U013_S001      | 223 |
| D0A54269 | FUSING COVER:REAR:PRINTING:(C7200/C7210)                  | U012_S001      | 173 |
| D0A54277 | ELECTRODE PLATE:HEATER:PRESSURE:FRONT:(C7200+/C7210+)     | U013_S001      | 180 |
| D0A54278 | FIX STAND:TERMINAL:HEATER:ASS'Y:(C7200+/C7210+)           | U013_S001      | 181 |
| D0A54281 | FUSING ENTRANCE GUIDE PLATE:LOWER:BRACKET:(C7200+/C7210+) | U013_S001      | 182 |
| D0A54282 | FUSING ENTRANCE GUIDE PLATE:LOWER:(C7200+/C7210+)         | U013_S001      | 183 |
| D0A54283 | DISCHARGE BRUSH:PRESSURE ROLLER:(C7200+/C7210+)           | U013_S001      | 184 |
| D0A54287 | SUPPORTING PLATE:LEVER:PRESSURE:(C7200+/C7210+)           | U013_S001      | 185 |
| D0A54316 | GUIDE:FUSING EXIT:UPPER                                   | U012_S001_S002 | 174 |
|          |                                                           | U013_S001_S002 | 186 |
|          |                                                           | U013_S002      |     |
| D0A54321 | HOUSING:THERMOSTAT:HEAT ROLLER:ASS'Y                      | U012_S001      | 175 |
|          |                                                           | U013_S001      | 187 |
| D0A54330 | SHEET:GUIDE PLATE:STRIPPER PLATE                          | U012_S001_S002 | 176 |
|          |                                                           | U013_S001_S002 | 188 |
|          |                                                           | U013_S001      |     |
| D0A54346 | HEAT ROLLER:DIA39.2                                       | U012_S001      | 219 |
|          |                                                           | U013_S001      | 189 |

| Number          | Part Name                                         | Group       | ID         |
|-----------------|---------------------------------------------------|-------------|------------|
| D0A54348        | HOLDER:FUSING UNIT:HEATER:(C7200+/C7210+)         | U013        | 190        |
| D0A54352        | ROLLER:POLISH:ASS'Y                               | U012_S002   | 213        |
|                 |                                                   | U013_S003   | 191        |
| D0A54360        | WEB:CLEANING UNIT:ASS'Y:(C7200/C7210)             | U012_S003   | 178        |
| D0A54404        | DRIVEN ROLLER:COOLING UNIT:ENTRANCE:PRESS FIT     | U014        | 127        |
| D0A54406        | TRANSPORT ROLLER:DRIVE:REVERSE:ENTRANCE:PRESS FIT | U014        | 128        |
| D0A54408        | TRANSPORT ROLLER:DRIVEN:PRESS FIT                 | U014        | 129        |
| D0A54427        | LEVER:GUIDE PLATE:EXIT:UPPER:OPEN AND CLOSE       | U014        | 246        |
| D0A54432        | GUIDE PLATE:EXIT:LOWER                            | U014        | 130        |
| D0A54436        | CAP:HEAT PIPE                                     | U014        | 131        |
| D0A54439        | GEAR:PULLEY:EXIT:92Z/60T                          | U014        | 132        |
| D0A54453        | TRANSPORT ROLLER:DRIVE:REVERSE:EXIT:PRESS FIT     | U014        | 133        |
| D0A54455        | TRANSPORT ROLLER:DRIVE:EXIT:CONNECTING:PRESS FIT  | U014        | 134        |
| <b>D0A54459</b> | <b>STAY:LOCK:LEVER:GUIDE PLATE</b>                | <b>U014</b> | <b>257</b> |
| D0A54487        | TENSION SPRING:EXIT:GUIDE PLATE                   | U014        | 135        |
| D0A54492        | JOINT:EXIT:DRIVE                                  | U014        | 136        |
| D0A54497        | SHAFT:JOINT:DRIVE:EXIT:PRESS FIT                  | U014        | 137        |
| D0A54556        | GATE:DUPLEX:EXIT:ASS'Y                            | U014        | 138        |
| D0A54588        | DC SOLENOID:REVERSE ROLLER:LINK:PRESS FIT         | U014        | 139        |
| D0A54611        | GUIDE PLATE:EXIT:GATE                             | U014        | 252        |
| D0A54647        | LINK:REVERSE ROLLER:ASS'Y                         | U014_S001   | 243        |
| D0A54696        | GATE:REVERSE:EXIT:ASS'Y                           | U014        | 140        |
| D0A54720        | SHAFT:CONTACT POINT:GUIDE:COOLING:ENTRANCE        | U014        | 141        |
| D0A54721        | GUIDE PLATE:COOLING UNIT:ENTRANCE:UPPER:PEEN      | U014        | 142        |
| D0A54728        | GRIP:COOLING UNIT:ON-OFF                          | U014        | 143        |



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| D0A54735 | LEVER:ON-OFF:LINK:ASS'Y                                   | U014      | 145 |
| D0A54741 | STOPPER:OPEN AND CLOSE:COOLING UNIT                       | U014      | 146 |
| D0A54752 | KNOB:LEVER:RELEASE                                        | U014      | 147 |
| D0A54770 | GUIDE:COOLING:ENTRANCE                                    | U014      | 245 |
| D0A54771 | TRANSPORT ROLLER:DRIVEN:COOLING:ENTRANCE                  | U014      | 148 |
| D0A54772 | TRANSPORT ROLLER:COOLING:EXIT:PRESS FIT                   | U014      | 149 |
| D0A54774 | DRIVE ROLLER:SCANNING:PAPER:SUB SCANNING:PRESS FIT        | U014      | 248 |
| D0A54801 | GUIDE:DUPLEX:OPEN AND CLOSE:LOWER                         | U014      | 150 |
| D0A54802 | GUIDE:DUPLEX:OPEN AND CLOSE:UPPER:PEEN                    | U014      | 151 |
| D0A54818 | DRIVE ROLLER:EXIT:COOLING UNIT:PRESS FIT                  | U014      | 152 |
| D0A54870 | DISCHARGE BRUSH:DUPLEX                                    | U014      | 153 |
| D0A54872 | BRACKET:TRANSPORT ROLLER:DUPLEX:REVERSE:RIGHT             | U015      | 25  |
| D0A54884 | TRANSPORT ROLLER:DRIVE:REVERSE:PRESS FIT                  | U014      | 154 |
| D0A54889 | GUIDE PLATE:RECEIVING SUB-UNIT:LEFT LOWER:LOWER:PEEN      | U015      | 26  |
| D0A54891 | GUIDE PLATE:RECEIVING SUB-UNIT:LEFT LOWER:EXTENSION GUIDE | U015      | 27  |
| D0A54893 | GUIDE PLATE:REVERSE:ENTRANCE:HING                         | U014      | 155 |
| D0A54905 | TRANSPORT ROLLER:DRIVEN:PRESS FIT                         | U014_S003 | 253 |
| D0A54934 | TRANSPORT ROLLER:DRIVE:REVERSE:PRESS FIT                  | U015      | 28  |
| D0A54998 | TIMING PULLEY:S2M:30T                                     | U015      | 29  |
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|          |                                                    | U013_S001      | 192 |
| D0A55357 | TEMPERATURE SENSOR:FUSING UNIT:UPPER:11PIN         | U012_S001      | 180 |
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| D0A55390 | HARNESS:BLASTER:CRB:CONNECTING                     | SPECIAL TOOLS  | 16  |
| D0A55407 | SERVICE PARTS:SD-CARD:ASS'Y                        | U018_S007      | 77  |
|          |                                                    | U018_S014      | 77  |
|          |                                                    | U019_S007      | 76  |
|          |                                                    | U019_S014      | 76  |
| D0A55410 | PCB:RYB                                            | U018           | 78  |
|          |                                                    | U019           | 77  |
| D0A55426 | PCB:TSB:ASS'Y                                      | U005           | 98  |
| D0A55433 | AC CONTROL BOARD                                   | U017           | 39  |
| D0A55435 | PCB:ACRY                                           | U017           | 40  |
| D0A55446 | PCB:TDRB                                           | U007           | 117 |
| D0A55472 | PCB:SSB_R                                          | U011_S002      | 271 |
| D0A55486 | PCB:CRB-R                                          | U011_S002      | 206 |
| D0A55487 | PCB:PRB                                            | U007           | 118 |
| D0A55490 | PCB:TACT_SNS                                       | U011_S002      | 207 |
|          |                                                    | U014           | 157 |
|          |                                                    | U014_S003      | 157 |
| D0A55502 | PCB:IOB                                            | U017           | 41  |
| D0A55515 | PCB:TCRU-IDB                                       | U012_S001      | 181 |
|          |                                                    | U013_S001      | 194 |
| D0A55516 | PCB:PFB                                            | U017           | 42  |
| D0A55517 | (Pro C7200SX/C7210SX/C7200X/C7210X):PCB:RFID-AFE:S | U005           | 168 |
| D0A55520 | PCB:TDCU:ASS'Y                                     | U017           | 43  |
| D0A55530 | (Pro C7200SX/C7210SX/C7200X/C7210X):PCB:DSW        | U005_S009      | 99  |
| D0A55532 | PCB:DRB                                            | U011_S002_S001 | 208 |
| D0A55832 | HDD UNIT:ASS'Y                                     | U018_S006      | 79  |
|          |                                                    | U018_S013      | 79  |
|          |                                                    | U019_S006      | 79  |
|          |                                                    | U019_S013      | 79  |
| D0A56050 | FLAT BELT-TRANSFER:ASS'Y                           | U007           | 119 |
| D0A56061 | LEVER:ON-OFF:BLACK:LEFT:FRO                        | U007           | 120 |

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| Number   | Part Name                                                | Group     | ID  |
|----------|----------------------------------------------------------|-----------|-----|
|          | NT                                                       |           |     |
| D0A56066 | PLATE:ROLLER:DRIVEN:BLACK                                | U007      | 121 |
| D0A56070 | SERVICE PARTS:INTERMEDIATE TRANSFER:COIL SPRING:SET:A    | U007_S003 | 217 |
| D0A56071 | TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER:8N:RED     | U007_S003 | 218 |
| D0A56072 | TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER:13N:GREEN  | U007_S003 | 219 |
| D0A56075 | SERVICE PARTS:INTERMEDIATE TRANSFER:COIL SPRING:SET:B    | U007_S002 | 220 |
| D0A56081 | TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER:12.5N:BLUE | U007_S002 | 221 |
| D0A56114 | TENSION SPRING:ON-OFF:SCALE:BRACKET:INNER                | U007      | 122 |
| D0A56125 | ROLLER:FRONT:INTERMEDIATE TRANSFER:PRESS FIT             | U007      | 123 |
| D0A56141 | EXCHANGE PLATE:ON-OFF:NO.5:REAR:PEEN                     | U007      | 124 |
| D0A56142 | EXCHANGE PLATE:ON-OFF:NO.5:FRONT:PEEN                    | U007      | 125 |
| D0A56155 | SPRING PLATE:EARTH:BACK UP:INTERMEDIATE TRANSFER:ASS'Y   | U007      | 126 |
| D0A56157 | ROLLER:FIRST:TRANSFER:REAR:PRESS FIT                     | U007      | 127 |
| D0A56187 | COVER:INTERMEDIATE TRANSFER:ASS'Y                        | U007      | 128 |
| D0A56200 | TRANSFER/SEPARATION UNIT:ASS'Y                           | U009_S001 | 38  |
| D0A56212 | ROLLER:INTERMEDIATE TRANSFER:17.5MM:ASS'Y                | U007      | 129 |
| D0A56242 | TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER:17N        | U007_S002 | 216 |
| D0A56243 | COVER:INTERMEDIATE TRANSFER:NO.1                         | U007      | 130 |
| D0A56244 | COVER:INTERMEDIATE TRANSFER:NO.2                         | U007      | 131 |

| Number   | Part Name                                                      | Group     | ID  |
|----------|----------------------------------------------------------------|-----------|-----|
| D0A56252 | TRANSFER ROLLER:18MIC                                          | U009_S001 | 39  |
| D0A56257 | PULLEY:ON-OFF:S2M:27T:MELTING ADHESION                         | U007      | 223 |
| D0A56260 | GUIDE:TRANSPORT:INTERMEDIATE TRANSFER:ASS'Y                    | U007      | 134 |
| D0A56412 | LEVER:ON-OFF:BLACK:LEFT:REAR                                   | U007      | 136 |
| D0A56712 | COVER:OPERATION SUB-UNIT:STAND:UPPER:ASS'Y                     | U023_S002 | 23  |
|          |                                                                | U023_S007 | 23  |
| D0A56730 | COVER:DISPLSY:REAR UPPER                                       | U023      | 24  |
| D0A56731 | COVER:DISPLSY:REAR LOWER                                       | U002      | 11  |
| D0A56733 | COVER:FRAME:STAND:OPERATION SUB-UNIT                           | U023      | 25  |
| D0A56737 | HINGE:STAND:OPERATION SUB-UNIT:ASS'Y                           | U023      | 26  |
| D0A56739 | FRAME:STAND:OPERATION SUB-UNIT:REAR                            | U023      | 27  |
| D0A56740 | FRAME:STAND:OPERATION SUB-UNIT:FRONT                           | U023      | 28  |
| D0A56840 | SPRING PLATE:OPU-DISPLAY                                       | U002      | 12  |
| D0A56842 | GASKET:H1:W5:L13                                               | U002_S001 | 13  |
| D0A56843 | GASKET:H5.5:W8:L17                                             | U002_S001 | 14  |
| D0A56934 | DUCT:HEAT PIPE:FUSING:LOWER                                    | U020      | 85  |
|          |                                                                | U021      | 83  |
| D0A56944 | SHEET:C/T BOX:LIQUID COOLING:UPPER                             | U018      | 80  |
| D0A56945 | SHEET:C/T BOX:LIQUID COOLING:LOWER                             | U018      | 81  |
| D0A56974 | CAP:DUCT:EXHAUST:ABSORB DUST SUB-UNIT:C/T BOX:(C7200+/C7210+)  | U019      | 119 |
| D0A56975 | CASE:DUCT:EXHAUST:ABSORB DUST SUB-UNIT:C/T BOX:(C7200+/C7210+) | U019      | 120 |
| D0A56976 | SEAL:CASE:ABSORB DUST SUB-UNIT:C/T BOX:(C7200+/C7210+)         | U019      | 121 |
| D0A56992 | DUCT:HEAT PIPE:ROLLER:VACUUM:UPPER                             | U020      | 86  |
|          |                                                                | U021      | 84  |

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| Number   | Part Name                                                  | Group          | ID  |
|----------|------------------------------------------------------------|----------------|-----|
| D0A56993 | DUCT:HEAT PIPE:ROLLER:VACUUM:LOWER                         | U020           | 87  |
|          |                                                            | U021           | 85  |
| D0A56995 | SEAL:DUCT:HEAT PIPE:VACUUM:UPPER                           | U020           | 88  |
|          |                                                            | U021           | 86  |
| D0A56996 | SEAL:DUCT:HEAT PIPE:VACUUM:LOWER                           | U020           | 89  |
|          |                                                            | U021           | 87  |
| D0A56997 | SEAL:DUCT:HEAT PIPE:UPPER:MIDDLE                           | U020           | 90  |
|          |                                                            | U021           | 88  |
| D0A56998 | DUCT:HEAT PIPE:ROLLER:VACUUM:LEFT                          | U020           | 91  |
|          |                                                            | U021           | 89  |
| D0A56999 | SEAL:DUCT:HEAT PIPE:LOWER:MIDDLE                           | U020           | 92  |
|          |                                                            | U021           | 90  |
| D0A57026 | DUCT:CONNECTING:ABSORB DUST SUB-UNIT:LEFT:(C7200+/C7210+)  | U021           | 126 |
| D0A57027 | DUCT:CONNECTING:ABSORB DUST SUB-UNIT:RIGHT:(C7200+/C7210+) | U021           | 127 |
| D0A57093 | SEAL:DUCT:CONTACT IMAGE SENSOR:VACUUM:FRONT                | U001_S006      | 38  |
|          |                                                            | U001_S015      | 38  |
| D0A57107 | SEAL:DUCT:EXHAUST:C/T BOX:FRONT                            | U018           | 82  |
|          |                                                            | U019           | 80  |
| D0A57109 | SEAL:DUCT:EXHAUST:C/T BOX:EXIT                             | U018           | 83  |
|          |                                                            | U019           | 81  |
| D0A57111 | FILTER:PREVENTFENCE:(C7200+/C7210+)                        | U019           | 82  |
| D0A57124 | DUCT:PCU:FRONT:4ST:ASS'Y                                   | U020_S001      | 131 |
|          |                                                            | U020_S002      | 131 |
|          |                                                            | U020_S003      | 131 |
|          |                                                            | U020_S004      | 131 |
|          |                                                            | U020_S007      | 131 |
|          |                                                            | U020_S008      | 131 |
|          |                                                            | U020_S009      | 131 |
|          |                                                            | U020_S010      | 131 |
|          |                                                            | U021           | 91  |
| D0A57135 | OZONE FILTER:C/T BOX:MM120:10MM                            | U018           | 84  |
|          |                                                            | U019           | 83  |
| D0A57144 | SIDE FENCE:TANDEM LCT:LEFT R                               | U004_S009_S001 | 367 |

| Number   | Part Name                                                                   | Group          | ID  |
|----------|-----------------------------------------------------------------------------|----------------|-----|
|          | EAR:ASS'Y                                                                   |                |     |
| D0A57146 | DUCT:EXHAUST:ABSORB DUST SUB-UNIT:C/T BOX:FRONT:(C7200+/C7210+)             | U019           | 84  |
| D0A57147 | DUCT:EXHAUST:ABSORB DUST SUB-UNIT:C/T BOX:REAR:(C7200+/C7210+)              | U019           | 85  |
| D0A57189 | DUCT:EXHAUST:C/T BOX:FRONT                                                  | U018           | 85  |
|          |                                                                             | U019           | 86  |
| D0A57190 | DUCT:EXHAUST:C/T BOX:REAR                                                   | U018           | 86  |
|          |                                                                             | U019           | 87  |
| D0A57207 | SHEET:C/T BOX:LIQUID COOLING:WINDOW                                         | U018           | 87  |
| D0A57259 | DOOR:FRONT LEFT:LOWER                                                       | U001           | 39  |
| D0A57352 | (EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):TANDEM LCT:RIGHT:ASS'Y | U004_S008      | 314 |
| D0A57450 | PAPER FEED UNIT:PAPER BANK:ASS'Y                                            | U004_S006      | 315 |
|          |                                                                             | U004_S007      | 315 |
| D0A57464 | DC SOLENOID:REVERSE:SUB-ASS'Y                                               | U004_S006      | 316 |
|          |                                                                             | U004_S007      | 316 |
| D0A57471 | INNER COVER:VERTICAL TRANSPORT:RIGHT:ASS'Y                                  | U004_S010      | 317 |
| D0A57521 | ROLLER:SHADING:WHITE:SMALL:PRESS FIT                                        | U014_S004      | 247 |
| D0A57529 | GEAR:ROLLER:SHADING                                                         | U014_S004      | 158 |
| D0A57530 | GEAR:PULLEY:ROLLER:SHADING                                                  | U014_S004      | 159 |
| D0A57536 | ROLLER:SCANNING:PAPER:SUB SCANNING:COATING                                  | U014           | 160 |
| D0A57544 | GUIDE PLATE:COOLING:EXIT:LOWER                                              | U014           | 161 |
| D0A57560 | PULLEY:TRANSPORT ROLLER:T24                                                 | U014           | 162 |
| D0A57568 | SYNCHRONOUS BELT:60DS3M300                                                  | U014           | 163 |
| D0A57580 | SHADING PLATE:TURN:ASS'Y                                                    | U014_S004      | 164 |
| D0A57581 | BASE:SHADING:ASS'Y                                                          | U014_S004_S001 | 165 |
| D0A57585 | TENSION SPRING:DC STEPPER MOTOR:SHADING                                     | U014           | 166 |
| D0A57586 | TENSION SPRING:TENSIONER:CO                                                 | U014           | 167 |

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| Number   | Part Name                                            | Group     | ID  |
|----------|------------------------------------------------------|-----------|-----|
|          | OLING:EXIT                                           |           |     |
| D0A57595 | ROLLER:SHADING:BLACK:LARGE:PRESS FIT                 | U014_S004 | 168 |
| D0A57596 | ROLLER:SHADING:BLACK:SMALL:PRESS FIT                 | U014_S004 | 169 |
| D0A57597 | ROLLER:SHADING:WHITE:LARGE:PRESS FIT                 | U014_S004 | 170 |
| D0A57599 | TIMING PULLEY:FEELER:DRIVE:30T                       | U014      | 172 |
| D0A57600 | CONTACT IMAGE SENSOR:FA4CF C-02                      | U011_S002 | 209 |
|          |                                                      | U014_S003 | 173 |
| D0A57621 | DECAL:GRIP:SCANNING:D3                               | U014_S003 | 174 |
| D0A57640 | OPTICAL READING UNIT:COOLING:EXIT:ASS'Y              | U014_S003 | 254 |
| D0A57665 | ADJUSTING PLATE:FILM:GRAY                            | U014_S004 | 176 |
| D0A57678 | HEAT SINK:HEATER:LOWER:ASS'Y                         | U004_S011 | 360 |
| D0A57679 | HEAT SINK:HEATER:UPPER:ASS'Y                         | U004_S012 | 361 |
| D0A57687 | DECAL:DOOR:FRONT:LED                                 | U001_S004 | 40  |
|          |                                                      | U001_S013 | 40  |
| D0A57688 | DECAL:PULL OUT:RIGHT:B3                              | U001_S005 | 41  |
|          |                                                      | U001_S014 | 41  |
| D0A57689 | DECAL:PULL OUT:RIGHT:B4                              | U001_S005 | 42  |
|          |                                                      | U001_S014 | 42  |
| D0A57690 | DECAL:PULL OUT:RIGHT:B6                              | U001_S005 | 43  |
|          |                                                      | U001_S014 | 43  |
| D0A57691 | DECAL:PULL OUT:RIGHT:Z2                              | U001_S005 | 44  |
|          |                                                      | U001_S014 | 44  |
| D0A57692 | DECAL:PULL OUT:LEFT:D1                               | U001_S006 | 45  |
|          |                                                      | U001_S015 | 45  |
| D0A57693 | DECAL:PULL OUT:LEFT:D7                               | U001_S006 | 46  |
|          |                                                      | U001_S015 | 46  |
| D0A57694 | DECAL:ON-OFF:COOLING SUB-UNIT:ENTRANCE:DRIVEN ROLLER | U001_S006 | 47  |
|          |                                                      | U001_S015 | 47  |
| D0A57722 | DECAL:H-TEMP WARNING:PAPER FEED:INNER BACK           | U001_S005 | 76  |
|          |                                                      | U001_S014 | 76  |
| D0A57723 | DECAL:H-TEMP WARNING:PAPER FEED:FRONT RIGHT          | U001_S005 | 77  |
|          |                                                      | U001_S014 | 77  |

| Number   | Part Name                                                                          | Group     | ID  |
|----------|------------------------------------------------------------------------------------|-----------|-----|
| D0A57725 | DECAL:H-TEMP WARNING:EXIT:LEFT REAR                                                | U014      | 250 |
| D0A57726 | DECAL:H-TEMP WARNING:EXIT:LEFT FRONT                                               | U014      | 251 |
| D0A57806 | COVER:MAIN:RIGHT:ASS'Y                                                             | U001_S008 | 74  |
|          |                                                                                    | U001_S017 | 74  |
| D0A57816 | SUPPORTING PLATE:DOOR:FRONT RIGHT:ASS'Y                                            | U001_S004 | 48  |
|          |                                                                                    | U001_S013 | 48  |
| D0A57841 | INNER COVER:PULL OUT:RIGHT:ASS'Y                                                   | U001_S005 | 49  |
|          |                                                                                    | U001_S014 | 49  |
| D0A57842 | INNER COVER:PULL OUT:LEFT:ASS'Y                                                    | U001_S006 | 50  |
|          |                                                                                    | U001_S015 | 50  |
| D0A57981 | (EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):POWER SUPPLY CODE:DECAL:ASS'Y | U023_S003 | 29  |
|          |                                                                                    | U023_S004 | 29  |
|          |                                                                                    | U023_S008 | 29  |
|          |                                                                                    | U023_S009 | 29  |
| D0A58860 | DECAL:H-TEMP WARNING:EXIT                                                          | U001_S006 | 51  |
|          |                                                                                    | U001_S015 | 51  |
| D0A58883 | DECAL:PULL OUT:LEFT:FUSING UNIT:SET                                                | U001_S006 | 52  |
|          |                                                                                    | U001_S015 | 52  |
| D0A58885 | DECAL:PULL OUT:LEFT:Z1                                                             | U001_S006 | 53  |
|          |                                                                                    | U001_S015 | 53  |
| D0A58887 | DECAL:PULL OUT:LEFT:FUSING UNIT:TCRU                                               | U001_S006 | 54  |
|          |                                                                                    | U001_S015 | 54  |
| D0A58889 | DECAL:PULL OUT:RIGHT:B1                                                            | U001_S005 | 55  |
|          |                                                                                    | U001_S014 | 55  |
| D0A58892 | DECAL:CAUTION:INLET                                                                | U023      | 30  |
| D0A58893 | DECAL:CAUTION:POWER SUPPLY CORD                                                    | U023_S003 | 31  |
|          |                                                                                    | U023_S004 | 31  |
|          |                                                                                    | U023_S008 | 31  |
|          |                                                                                    | U023_S009 | 31  |
| D0A59510 | OPC DRUM DIA60                                                                     | U006      | 81  |
| D0A59640 | DEVELOPER BLACK                                                                    | U006      | 82  |
| D0A59660 | DEVELOPER CYAN                                                                     | U006      | 83  |
| D0A59670 | DEVELOPER MAGENTA                                                                  | U006      | 84  |
| D0A59680 | DEVELOPER YELLOW                                                                   | U006      | 85  |
| D0A59705 | DEVELOPER NEON YELLOW                                                              | U006      | 136 |
| D0A59715 | DEVELOPER NEON-PINK                                                                | U006      | 138 |

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| Number   | Part Name                                                             | Group          | ID  |
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| D0A59725 | DEVELOPER INVISIBLE-RED                                               | U006           | 137 |
| D0AK5100 | SD-CARD:NICE:APPLICATION:ASS'Y                                        | U017           | 58  |
| D0AL3428 | (Pro C7200SX/C7210SX/C7200X/C7210X):TONER HOPPER:TONER SUPPLY:S:ASS'Y | U005_S009      | 100 |
| D0AL3429 | (Pro C7200SX/C7210SX/C7200X/C7210X):CASE:TONER SUPPLY:S:ASS'Y         | U005_S009_S001 | 101 |
| D0AL3457 | CLIP:TUBE:TONER SUPPLY                                                | U005           | 102 |
| D0AL3458 | DECAL:TCRU:5ST:ASS'Y                                                  | U005_S005      | 103 |
|          |                                                                       | U005_S009_S002 | 103 |
|          |                                                                       | U005_S024      | 103 |
| D0AL3502 | (Pro C7200SX/C7210SX/C7200X/C7210X):HOLDER:FRONT:TONER BOTTLE:5ST     | U005           | 104 |
| D0AL3503 | (Pro C7200SX/C7210SX/C7200X/C7210X):BRACKET:HOLDER:FRONT:TONER BOTTLE | U005           | 105 |
| D0AL3625 | (Pro C7200SX/C7210SX/C7200X/C7210X):TUBE:TONER:S:KS                   | U005           | 106 |
| D0AL3725 | DECAL:TONER HOPPER:TCRU:BK                                            | U005           | 107 |
| D0AL5494 | (Pro C7200SX/C7210SX/C7200X/C7210X):PCB:EXDB                          | U017           | 44  |
| D0BX6780 | TRAY BOTTOM PLATE:ASS'Y                                               | U004_S001      | 365 |
| D0BX7631 | PAPER TRAY:UNIVERSAL:SUB-ASS'Y                                        | U004_S001      | 327 |
| D1294331 | FLAT NUT:BRAKE                                                        | U012_S003      | 182 |
|          |                                                                       | U013_S002      | 195 |
| D1316511 | BRACKET:CONNECTOR:LEFT                                                | U004           | 318 |
| D1316775 | SIDE FENCE:REAR:ASS'Y                                                 | U004_S001_S001 | 319 |
| D1316777 | SIDE FENCE:FRONT:ASS'Y                                                | U004_S001_S002 | 320 |
| D1361244 | COVER:ENCODER                                                         | U014           | 177 |
| D1362365 | CLEANING BLADE:ASS'Y                                                  | U006_S012      | 86  |
|          |                                                                       | U006_S015      | 86  |
|          |                                                                       | U006_S018      | 86  |
|          |                                                                       | U006_S021      | 86  |
|          |                                                                       | U006_S024      | 86  |

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|          |                                | U006_S036 | 86 |
|          |                                | U006_S039 | 86 |
|          |                                | U006_S042 | 86 |
|          |                                | U006_S045 | 86 |
| D1362411 | COATING BAR:ASS'Y              | U006_S012 | 87 |
|          |                                | U006_S015 | 87 |
|          |                                | U006_S018 | 87 |
|          |                                | U006_S021 | 87 |
|          |                                | U006_S024 | 87 |
|          |                                | U006_S036 | 87 |
|          |                                | U006_S039 | 87 |
|          |                                | U006_S042 | 87 |
|          |                                | U006_S045 | 87 |
| D1362417 | ARM:COATING BAR                | U006_S012 | 88 |
|          |                                | U006_S015 | 88 |
|          |                                | U006_S018 | 88 |
|          |                                | U006_S021 | 88 |
|          |                                | U006_S024 | 88 |
|          |                                | U006_S036 | 88 |
|          |                                | U006_S039 | 88 |
|          |                                | U006_S042 | 88 |
|          |                                | U006_S045 | 88 |
| D1362418 | TENSION SPRING:COATING BAR:18N | U006_S012 | 89 |
|          |                                | U006_S015 | 89 |
|          |                                | U006_S018 | 89 |
|          |                                | U006_S021 | 89 |
|          |                                | U006_S024 | 89 |
|          |                                | U006_S036 | 89 |
|          |                                | U006_S039 | 89 |
|          |                                | U006_S042 | 89 |
|          |                                | U006_S045 | 89 |
| D1362441 | BLADE:APPLY:ASS'Y              | U006_S012 | 90 |
|          |                                | U006_S015 | 90 |
|          |                                | U006_S018 | 90 |
|          |                                | U006_S021 | 90 |
|          |                                | U006_S024 | 90 |
|          |                                | U006_S036 | 90 |
|          |                                | U006_S039 | 90 |

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|----------|----------------------------------------|-----------|-----|
|          |                                        | U006_S042 | 90  |
|          |                                        | U006_S045 | 90  |
| D1363406 | SEAL:DEVELOPMENT ROLLER:FRONT          | U006_S011 | 91  |
|          |                                        | U006_S014 | 91  |
|          |                                        | U006_S017 | 91  |
|          |                                        | U006_S020 | 91  |
|          |                                        | U006_S023 | 91  |
|          |                                        | U006_S035 | 91  |
|          |                                        | U006_S038 | 91  |
|          |                                        | U006_S041 | 91  |
|          |                                        | U006_S044 | 91  |
| D1363407 | SEAL:DEVELOPMENT ROLLER:REAR           | U006_S011 | 92  |
|          |                                        | U006_S014 | 92  |
|          |                                        | U006_S017 | 92  |
|          |                                        | U006_S020 | 92  |
|          |                                        | U006_S023 | 92  |
|          |                                        | U006_S035 | 92  |
|          |                                        | U006_S038 | 92  |
|          |                                        | U006_S041 | 92  |
|          |                                        | U006_S044 | 92  |
| D1363431 | FILTER:DEVELOPMENT                     | U006_S011 | 93  |
|          |                                        | U006_S014 | 93  |
|          |                                        | U006_S017 | 93  |
|          |                                        | U006_S020 | 93  |
|          |                                        | U006_S023 | 93  |
|          |                                        | U006_S035 | 93  |
|          |                                        | U006_S038 | 93  |
|          |                                        | U006_S041 | 93  |
|          |                                        | U006_S044 | 93  |
| D1365978 | BRACKET:HDD                            | U018_S006 | 88  |
|          |                                        | U018_S013 | 88  |
|          |                                        | U019_S006 | 91  |
|          |                                        | U019_S013 | 91  |
| D1366381 | INSULATING SHEET:PULL OUT              | U011_S002 | 210 |
| D1366499 | SHEET:GUIDE:BELT CLEANING              | U007      | 137 |
| D1366928 | DUCT:DC FAN MOTOR:OPTICAL WRITING UNIT | U020      | 93  |
|          |                                        | U021      | 92  |
| D1381289 | JOINT:FUSING:ON-OFF                    | U016_S001 | 78  |

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|          |                                             | U016_S002 | 78  |
| D1495776 | COVER:USB:SMALL                             | U018      | 89  |
|          |                                             | U019      | 92  |
| D1495883 | KEYTOP:MAIN SWITCH                          | U017      | 45  |
| D1495884 | COMPRESSION SPRING:KEYTOP                   | U017      | 46  |
| D1582660 | DC MOTOR:ASS'Y:2.64W                        | U005_S010 | 108 |
|          |                                             | U005_S012 | 108 |
|          |                                             | U005_S014 | 108 |
|          |                                             | U005_S016 | 108 |
|          |                                             | U005_S025 | 108 |
|          |                                             | U005_S027 | 108 |
|          |                                             | U005_S029 | 108 |
|          |                                             | U005_S031 | 108 |
| D1775686 | PCB:DCSW                                    | U017      | 47  |
| D1791748 | HOLDER:EXPOSURE GLASS:ASS'Y                 | U023      | 33  |
| D1792631 | GUIDE PLATE:SHIFT:REGISTRATION:UPPER        | U011_S002 | 211 |
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|          |                                                                | U006_S018      | 100 |
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|          |                                                                | U006_S024      | 100 |
|          |                                                                | U006_S036      | 100 |
|          |                                                                | U006_S039      | 100 |
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| D1942531 | TERMINAL:PAPER VOLUME SENSOR:COATING BAR:ASS'Y | U006_S035_S002 | 106 |
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|          |                                                                 | U005_S014 | 117 |
|          |                                                                 | U005_S016 | 117 |
|          |                                                                 | U005_S025 | 117 |
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| D1943662        | DECAL:COLORED DISPLAY:TONE<br>R BANK:M             | U005_S002   | 136        |
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| D1943663        | DECAL:COLORED DISPLAY:TONE<br>R BANK:Y             | U005_S002   | 137        |
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| D1944189 | DISCHARGE BRUSH:PRESSURE ROLLER:(C7200/C7210)        | U012_S001      | 193 |
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| D1944242 | CAM:ON-OFF                                           | U012_S001_S002 | 197 |
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| D1944243 | FEELER:SENSOR:ON-OFF                                 | U012_S001_S002 | 198 |
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| D1944279 | GUIDE PLATE:SEPARATION SUB-UNIT:PRESSURE             | U012_S001_S003 | 217 |
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| D1944289 | SHAFT:CAM                                            | U012_S001_S002 | 199 |
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| D1944293 | PLATE:LEVER:PRESSURE                                 | U012_S001      | 200 |
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| D1944302 | HOLDER:GEAR:ON-OFF                                   | U012_S001      | 201 |
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| D1944315 | SUPPORT SHAFT                                        | U012_S001      | 202 |
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| D1944325 | COVER:ROLLER:POLISH:PRINTING                         | U012_S002      | 203 |
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| D1944652 | BRACKET:DRAWER:PAPER EXIT UNIT              | U014      | 186 |
| D1944653 | BRACKET:DRAWER:PAPER EXIT UNIT:MAIN         | U014      | 187 |
| D1944712 | FLAT CONVEYER BELT:COOLING                  | U014      | 188 |
| D1944718 | TRANSPORT ROLLER:DUPLEX:NO.1:PRESS FIT      | U014      | 189 |
| D1944719 | TRANSPORT ROLLER:DRIVE:DUPLEX:KNOB          | U014      | 190 |
| D1944742 | STAY:LEFT UPPER                             | U014      | 191 |
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| D1944759 | BRACKET:LOCK:EXIT                           | U011_S002 | 232 |
|          |                                             | U014      | 193 |
| D1944804 | RUBBER FOOT:TM-96-1                         | U014      | 194 |
| D1944810 | PLATE:OPEN AND CLOSE:DUPLEX:LEFT LOWER:PEEN | U014      | 195 |
| D1944905 | TRANSPORT ROLLER:DRIVEN:PRESS FIT           | U014      | 196 |
| D1945906 | BRACKET:POWER PACK                          | U017      | 60  |
| D1945908 | BRACKET:BASE:ELECTRIC POTENTIAL SENSOR      | U017      | 61  |
| D1945914 | BRACKET:SAFETY SWITCH                       | U017      | 48  |
| D1945926 | BRACKET:CONNECTOR:LARGE CAPACITY TRAY       | U017      | 49  |
| D1945927 | BRACKET:CONNECTOR:FIN                       | U017      | 50  |
| D1945932 | COVER:DCSW                                  | U017      | 51  |
| D1945934 | COVER:DCSW                                  | U001      | 58  |
| D1945941 | STAY:SLIDE RAIL:LEFT FRONT                  | U004      | 323 |
| D1946011 | COVER:INTERMEDIATE TRANSFER:BLACK           | U007      | 152 |
| D1946012 | COVER:INTERMEDIATE TRANSFER:BLACK:1         | U007      | 153 |
| D1946031 | TENSION SPRING:ROLLER:DRIVE                 | U007      | 154 |

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| D1946033 | TENSION SPRING:SLIDER:SHAFT:<br>NO.5                | U007  | 156 |
| D1946051 | BRACKET:PLAIN SHAFT BEARING:<br>ON-OFF:NO.5:REAR    | U007  | 157 |
| D1946052 | ROLLER:DRIVEN:INTERMEDIATE<br>TRANSFER:NO.5         | U007  | 158 |
| D1946055 | PLAIN SHAFT BEARING:SHAFT:ON<br>-OFF:NO.5:LEFT      | U007  | 159 |
| D1946058 | COLLAR:ROLLER:DRIVEN:INTERM<br>EDIATE TRANSFER:NO.5 | U007  | 160 |
| D1946073 | PLAIN SHAFT BEARING:SLIDER:O<br>N-OFF:BLACK         | U007  | 161 |
| D1946088 | BRACKET:ROLLER:DRIVEN:NO.5:<br>REAR                 | U007  | 162 |
| D1946089 | SHAFT:ON-OFF:DRIVE:NO.5:INTE<br>RMEDIATE TRANSFER   | U007  | 163 |
| D1946090 | SHAFT:CAM:INTERMEDIATE TRAN<br>SFER:BLACK           | U007  | 164 |
| D1946091 | PLAIN SHAFT BEARING:SHAFT:ON<br>-OFF:NO.5:RIGHT     | U007  | 165 |
| D1946092 | SHAFT:SLIDE:ON-OFF:INTERMEDI<br>ATE TRANSFER:NO.5   | U007  | 166 |
| D1946098 | HOOK:LEVER:ON-OFF:BLACK:REA<br>R                    | U007  | 167 |
| D1946099 | HOOK:LEVER:ON-OFF:BLACK:FRO<br>NT                   | U007  | 168 |
| D1946103 | BRACKET:MOTOR:ON-OFF:INTER<br>MEDIATE TRANSFER      | U007  | 169 |
| D1946112 | COVER:INTERMEDIATE TRANSFE<br>R:NO.4                | U007  | 170 |
| D1946125 | ROLLER:FRONT:INTERMEDIATE T<br>RANSFER:RIGHT        | U007  | 171 |
| D1946142 | BRACKET:PLAIN SHAFT BEARING:<br>ON-OFF:NO.5:FRONT   | U007  | 172 |
| D1946144 | BRACKET:ROLLER:DRIVEN:NO.5:F                        | U007  | 173 |

| Number   | Part Name                                                | Group                  | ID         |
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| D1946148 | SYNCHRONOUS BELT:80S2M224                                | U007                   | 175        |
| D1946154 | TIMING PULLEY:CAM:ON-OFF:INT<br>ERMEDIATE TRANSFER:BLACK | U007                   | 176        |
| D1946160 | SPRING PLATE:EARTH:ROLLER:N<br>O.5:ASS'Y                 | U007                   | 177        |
| D1946176 | CAM:ON-OFF:BLACK:AUTOMATIC                               | U007                   | 178        |
| D1946177 | DC STEPPER MOTOR:DIA42:24V                               | U007<br>U016           | 179<br>89  |
| D1946182 | PLATE:ROLLER:DRIVEN:BLACK:RI<br>GHT                      | U007                   | 180        |
| D1946183 | LEVER:ON-OFF:BLACK:RIGHT                                 | U007                   | 181        |
| D1946191 | JOINT:INTERMEDIATE TRANSFER:<br>ON-OFF:5ST               | U007                   | 182        |
| D1946201 | BRUSH ROLLER:APPLY:ASS'Y                                 | U009_S001              | 40         |
| D1946207 | SHEET:GREASE:HOLDER:TRANSF<br>ER ROLLER                  | U007                   | 183        |
| D1946228 | ROLLER:POSITIONING CONTROL:<br>BELT                      | U007                   | 184        |
| D1946229 | GROUND PLATE:VACUUM:SENSO<br>R:SPRING PLATE              | U011_S001              | 233        |
| D1946231 | ROLLER:OPPOSED:TRANSFER:PA<br>PER:ASS'Y                  | U007                   | 215        |
| D1946236 | HEXAGON HEAD SCREW:WASHE<br>R:M4X10:ASS'Y                | U007_S004<br>U007_S005 | 185<br>185 |
| D1946301 | SEPARATION GUIDE:ASS'Y                                   | U009_S001_S001         | 41         |
| D1946396 | GROUND PLATE:ROLLER:DRIVEN:<br>LEFT                      | U007                   | 186        |
| D1946420 | POSITIONING SENSOR:SCALE:INT<br>ERMEDIATE TRANSFER:ASS'Y | U007                   | 187        |
| D1946428 | TERMINAL:INTERMEDIATE TRANS<br>FER:5ST                   | U007                   | 188        |
| D1946436 | CASE:OPPOSED:TRANSFER ROLL<br>ER:FRONT                   | U007                   | 189        |
| D1946439 | CASE:OPPOSED:TRANSFER ROLL<br>ER:REAR                    | U007                   | 190        |

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| Number   | Part Name                                                                | Group     | ID  |
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| D1946442 | SLIDER:ON-OFF:NO.5:REAR                                                  | U007      | 192 |
| D1946444 | SLIDER:ON-OFF:NO.5:FRONT                                                 | U007      | 193 |
| D1946449 | TENSION SPRING:PLATE:INTERMEDIATE TRANSFER                               | U007      | 194 |
| D1946453 | BRACKET:ROLLER:TRANSFER:LEFT REAR:ASS'Y                                  | U007      | 195 |
| D1946454 | BRACKET:ROLLER:TRANSFER:LEFT FRONT:ASS'Y                                 | U007      | 196 |
| D1946455 | BRACKET:MOTOR:ON-OFF:INTERMEDIATE TRANSFER:BLACK                         | U007      | 197 |
| D1946457 | SHAFT:CAM:INTERMEDIATE TRANSFER:BLACK:2                                  | U007      | 198 |
| D1946459 | TENSION SPRING:ON-OFF:BLACK:LEFT                                         | U007      | 199 |
| D1946467 | TIGHTENER:INTERMEDIATE TRANSFER:ASS'Y                                    | U007      | 200 |
| D1946473 | TENSION SPRING:SLIDER:ON-OFF:BLACK                                       | U007      | 201 |
| D1946475 | GRIP:ON-OFF:INTERMEDIATE TRANSFER                                        | U007      | 202 |
| D1946499 | GROUND PLATE:ROLLER:DRIVEN:RIGHT                                         | U007      | 203 |
| D1946504 | TRANSPORT SCREW:PCU:MAIN:ASS'Y                                           | U010_S006 | 78  |
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| D1946521 | TONER OUTLET SUB-UNIT:PCU:MAIN:5ST:ASS'Y                                 | U010_S006 | 79  |
|          |                                                                          | U010_S012 | 79  |
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| D1946656 | COVER:GEAR:SIDE PLATE:PEEN                                               | U010      | 81  |
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| D1946924 | COVER:HEAT PIPE:THERMOPILE                                               | U020      | 96  |
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| D1946931 | PANEL MOUNT:THERMOPILE                                                   | U020      | 97  |
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| D1946936 | BLOCK AIR MOVEMENT PLATE:TH                                              | U020      | 98  |

| Number   | Part Name                                                                                    | Group | ID  |
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| D1946957 | DUCT:FRONT:VACUUM:CONNECTING:HEAT SINKER                                                     | U020  | 100 |
|          |                                                                                              | U021  | 99  |
| D1946958 | DUCT:REAR:VACUUM:CONNECTING:HEAT SINKER                                                      | U020  | 101 |
|          |                                                                                              | U021  | 100 |
| D1946997 | SEAL:DUCT:EXHAUST:HEAT PIPE:LONG                                                             | U020  | 102 |
|          |                                                                                              | U021  | 101 |
| D1946998 | SEAL:DUCT:EXHAUST:HEAT PIPE:SHORT                                                            | U020  | 103 |
|          |                                                                                              | U021  | 102 |
| D1947000 | DUCT:EXHAUST:HEAT PIPE:ROLLER:RIGHT                                                          | U020  | 104 |
|          |                                                                                              | U021  | 103 |
| D1947001 | DUCT:EXHAUST:HEAT PIPE:ROLLER:LEFT                                                           | U020  | 105 |
|          |                                                                                              | U021  | 104 |
| D1947003 | SEAL:DUCT:HEAT PIPE:ROLLER:UPPER                                                             | U020  | 106 |
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| D1947006 | SEAL:DUCT:HEAT PIPE:ROLLER:LOWER                                                             | U020  | 107 |
|          |                                                                                              | U021  | 106 |
| D1947022 | DUCT:EXHAUST:ABSORB DUST SUB-UNIT:FRONT                                                      | U020  | 108 |
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| D1947027 | DUCT:CONNECTING:ABSORB DUST SUB-UNIT:RIGHT                                                   | U020  | 110 |
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| D1947033 | (Pro C7200S/C7210S/C7200SL/C7200/C7200e/C7210):SHEET:RELAY DUCT:EXHAUST:ABSORB DUST SUB-UNIT | U020  | 112 |
|          |                                                                                              | U021  | 109 |
| D1947055 | FILTER:DUCT:MM120                                                                            | U018  | 95  |
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|          |                                                                                              | U021  | 110 |
| D1947110 | OZONE FILTER:C/T BOX                                                                         | U018  | 96  |
|          |                                                                                              | U019  | 99  |
| D1947136 | DUCT:VACUUM:HEAT SINKER:C/T                                                                  | U018  | 97  |

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| D1947138 | DUCT:C/T BOX:FAN:MM120:UPPER                                  | U018      | 98  |
|          |                                                               | U019      | 101 |
| D1947140 | DUCT:C/T BOX:FAN:MM120:LOWER                                  | U018      | 99  |
|          |                                                               | U019      | 102 |
| D1947141 | SEAL:DUCT:C/T BOX:MM120                                       | U018      | 100 |
|          |                                                               | U019      | 103 |
| D1947146 | DUCT:EXHAUST:ABSORB DUST SUB-UNIT:C/T BOX:FRONT:(C7200/C7210) | U018      | 101 |
| D1947147 | DUCT:EXHAUST:ABSORB DUST SUB-UNIT:C/T BOX:REAR:(C7200/C7210)  | U018      | 102 |
| D1947149 | COVER:DUCT:ABSORB DUST SUB-UNIT:C/T BOX:(C7200/C7210)         | U018      | 103 |
| D1947152 | FAN:PCU:UPPER FRONT:ASS'Y                                     | U020_S005 | 115 |
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|          |                                                               | U020_S011 | 115 |
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|          |                                                               | U021_S002 | 111 |
|          |                                                               | U021_S003 | 111 |
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| D1947159 | SEAL:OPTICAL WRITING UNIT:LOWER:S                             | U022      | 43  |
| D1947165 | SHEET:DUCT:FUSING:EXIT:EXHAUST                                | U020      | 117 |
|          |                                                               | U021      | 112 |
| D1947168 | COVER:NET:FUSING:VACUUM                                       | U014      | 197 |
| D1947169 | BRACKET:FUSING:VACUUM:FAN                                     | U014      | 198 |
| D1947172 | SEAL:OPTICAL WRITING UNIT:LOWER:5ST                           | U022      | 44  |
| D1947175 | SHEET:DUCT:OZONE UNIT:C/T BOX                                 | U018      | 104 |
|          |                                                               | U019      | 104 |
| D1947176 | SHEET:DUCT:OZONE UNIT:C/T BOX                                 | U018      | 105 |

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|          | X:UPPER                                    | U019      | 105 |
| D1947181 | SEAL:DUCT:EXIT:GUIDE PLATE:ENTRANCE        | U020      | 118 |
|          |                                            | U021      | 113 |
| D1947182 | SEAL:DUCT:EXIT:GUIDE PLATE:INNER BACK      | U020      | 119 |
|          |                                            | U021      | 114 |
| D1947183 | DUCT:EXIT:GUIDE PLATE:ENTRANCE:COVER       | U020      | 120 |
|          |                                            | U021      | 115 |
| D1947184 | DUCT:EXIT:GUIDE PLATE:EXHAUST              | U020      | 121 |
|          |                                            | U021      | 116 |
| D1947186 | SEAL:DUCT:EXIT:GUIDE PLATE:FAN             | U020      | 122 |
|          |                                            | U021      | 117 |
| D1947188 | DUCT:EXIT:GUIDE PLATE:ENTRANCE:LEFT        | U020      | 123 |
|          |                                            | U021      | 118 |
| D1947189 | DUCT:EXIT:GUIDE PLATE:ENTRANCE:RIGHT       | U020      | 124 |
|          |                                            | U021      | 119 |
| D1947227 | SEAL:HEAT PIPE:ROLLER:FAN:MM80             | U018      | 106 |
|          |                                            | U020      | 125 |
|          |                                            | U021      | 120 |
| D1947250 | LIQUID COOLING:FAN:ASS'Y                   | U018_S002 | 107 |
|          |                                            | U018_S009 | 107 |
|          |                                            | U019_S002 | 106 |
|          |                                            | U019_S009 | 106 |
| D1947264 | SEAL:DUCT:COOLING:GUIDE PLATE:1            | U020      | 126 |
|          |                                            | U021      | 121 |
| D1947265 | SEAL:DUCT:COOLING:GUIDE PLATE:2            | U020      | 127 |
|          |                                            | U021      | 122 |
| D1947266 | SEAL:DUCT:COOLING:GUIDE PLATE:3            | U020      | 128 |
|          |                                            | U021      | 123 |
| D1947346 | DC MOTOR:RISE:TANDEM LCT:ASS'Y:19.2W:BRUSH | U004      | 324 |
| D1947380 | DECAL:SWITCH:HEATER:INTERMEDIATE TRANSFER  | U015      | 31  |
| D1947469 | GUIDE PLATE:FEED PAPER AGAIN:ASS'Y         | U004_S004 | 325 |
| D1947552 | SIDE PLATE:TANDEM LCT:LEFT SIDEWAYS        | U004_S009 | 326 |
| D1947635 | ARM:END FENCE:LOCK                         | U004_S001 | 328 |
| D1947716 | COVER:MAIN:LEFT:ASS'Y                      | U001_S007 | 59  |



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| D1947720 | SEAL:EXTERIOR:EXIT:GUIDE PLATE:ENTRANCE                                 | U001_S007 | 60  |
|          |                                                                         | U001_S016 | 60  |
| D1947761 | (Pro C7200S/C7210S/C7200SL/C7200/C7200e/C7210):INNER COVER:5ST          | U001      | 61  |
| D1947888 | (EU):(CHN[Pro C7200S/C7200SL/C7200SX]):DECAL:DC:MAIN SWITCH             | U023      | 54  |
| D1948515 | LIQUID COOLING:PT:ASS'Y                                                 | U018_S003 | 130 |
|          |                                                                         | U018_S010 | 130 |
|          |                                                                         | U019_S003 | 107 |
|          |                                                                         | U019_S010 | 107 |
| D1948520 | (Pro C7200SX/C7210SX/C7200X/C7210X):SERVICE PARTS:DECAL:NEON_Y:ASS'Y    | U006      | 121 |
| D1948523 | (Pro C7200SX/C7210SX/C7200X/C7210X):SERVICE PARTS:DECAL:NEON-P:ASS'Y    | U006      | 120 |
| D1948524 | (Pro C7200SX/C7210SX/C7200X/C7210X):SERVICE PARTS:DECAL:IV-R:ASS'Y      | U006      | 126 |
| D1949690 | DEVELOPER WHITE                                                         | U006      | 112 |
| D1949701 | DEVELOPER CLEAR                                                         | U006      | 113 |
| D1951270 | COVER:C/T BOX:UPPER                                                     | U018      | 108 |
|          |                                                                         | U019      | 108 |
| D2033505 | (Pro C7200SX/C7210SX/C7200X/C7210X):LEVER:TONER BOTTLE:5ST              | U005      | 149 |
| D2033507 | (Pro C7200SX/C7210SX/C7200X/C7210X):NOZZLE:TONER SUPPLY                 | U005      | 150 |
| D2033508 | (Pro C7200SX/C7210SX/C7200X/C7210X):COVER:HOLDER:FRONT:TONER BOTTLE:5ST | U005      | 151 |
| D2033509 | (Pro C7200SX/C7210SX/C7200X/C7210X):INSULATING SHEET:PCB:RFID:CPU       | U005      | 152 |
| D2033512 | (Pro C7200SX/C7210SX/C7200X/C7210X):GUIDE:TONER BOTTLE:5ST              | U005      | 153 |
| D2033515 | (Pro C7200SX/C7210SX/C7200X/C7210X):GUIDE:TONER BOTTLE:5ST              | U005      | 154 |

| Number   | Part Name                                                                        | Group          | ID  |
|----------|----------------------------------------------------------------------------------|----------------|-----|
|          | 210X):GUIDE:FRONT:TONER BOTTLE:5ST                                               |                |     |
| D2033516 | (Pro C7200SX/C7210SX/C7200X/C7210X):GUIDE:UPPER:TONER BOTTLE:5ST                 | U005           | 155 |
| D2033521 | (Pro C7200SX/C7210SX/C7200X/C7210X):DRIVE UNIT:TONER BOTTLE:5ST:ASS'Y            | U005_S018      | 156 |
| D2033525 | (Pro C7200SX/C7210SX/C7200X/C7210X):COVER:DRIVE UNIT:TONER BOTTLE:5ST            | U005_S018      | 157 |
| D2033528 | (Pro C7200SX/C7210SX/C7200X/C7210X):COIL SPRING:DRIVE SUB-UNIT:TONER SUPPLY UNIT | U005_S018      | 158 |
| D2033530 | (Pro C7200SX/C7210SX/C7200X/C7210X):DECAL:COLORED DISPLAY:TONER BANK:S           | U005           | 159 |
| D2033531 | (Pro C7200SX/C7210SX/C7200X/C7210X):DECAL:OPERATE:TONER BOTTLE:5ST               | U005           | 160 |
| D2033540 | (Pro C7200SX/C7210SX/C7200X/C7210X):COIL SPRING:LEVER:TONER SUPPLY UNIT          | U005           | 161 |
| D2033710 | DECAL:TCRU:PUMP:5ST                                                              | U005_S005      | 162 |
|          |                                                                                  | U005_S009_S002 | 162 |
|          |                                                                                  | U005_S024      | 162 |
| D2037012 | DUCT:UPPER:EXHAUST:DEVELOPMENT UNIT:S                                            | U020           | 129 |
|          |                                                                                  | U021           | 124 |
| D2037013 | DUCT:LOWER:EXHAUST:DEVELOPMENT UNIT:S                                            | U020           | 130 |
|          |                                                                                  | U021           | 125 |
| D2236231 | DC SOLENOID:LOCK:ASS'Y                                                           | U004           | 329 |
| D2236233 | DC SOLENOID:COUPLING:ASS'Y                                                       | U004           | 330 |
| D2236722 | DC SOLENOID:END FENCE:FRONT:ASS'Y                                                | U004_S008      | 331 |
| D2236732 | DC SOLENOID:END FENCE:REAR:ASS'Y                                                 | U004_S008      | 332 |
| D2395629 | PCB:DDR3-DIMM:RC-A:4GB:ASS'Y                                                     | U018           | 109 |
|          |                                                                                  | U019           | 109 |

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| D2416290 | LED:RED                                                                    | U004      | 333 |
|          |                                                                            | U011_S002 | 234 |
|          |                                                                            | U014      | 199 |
| D2557798 | DECAL:BLUETOOTH                                                            | U023      | 36  |
| D2582402 | OIL SUPPLY ROLLER:ASS'Y                                                    | U006_S012 | 117 |
|          |                                                                            | U006_S015 | 117 |
|          |                                                                            | U006_S018 | 117 |
|          |                                                                            | U006_S021 | 117 |
|          |                                                                            | U006_S024 | 117 |
|          |                                                                            | U006_S036 | 117 |
|          |                                                                            | U006_S039 | 117 |
|          |                                                                            | U006_S042 | 117 |
|          |                                                                            | U006_S045 | 117 |
| D2583868 | DC STEPPER MOTOR:MM42:1.0A:3.60V                                           | U007      | 204 |
| D2583910 | FAN:MM60X15                                                                | U011_S001 | 235 |
| D2615140 | PCB:SDCU:ASS'Y                                                             | U018_S007 | 110 |
|          |                                                                            | U018_S014 | 110 |
|          |                                                                            | U019_S007 | 110 |
|          |                                                                            | U019_S014 | 110 |
| D2702622 | TENSION SPRING:48N                                                         | U011_S002 | 236 |
| D2702632 | BRACKET:HOOK:COIL SPRING:REAR:PEEN                                         | U011_S002 | 237 |
| D2702636 | GUIDE PLATE:SHIFT:REGISTRATION:LOWER                                       | U011_S002 | 238 |
| D2702637 | COLOR:4M                                                                   | U011_S002 | 239 |
| D2704933 | HOOK:LEVER:GUIDE PLATE:ASS'Y                                               | U011_S002 | 240 |
|          |                                                                            | U014      | 200 |
| D2706282 | SWING UNIT:PICKUP ROLLER:ASS'Y                                             | U004_S006 | 334 |
|          |                                                                            | U004_S007 | 334 |
| D2706541 | SHAFT:DRIVE:FEED:ASS'Y                                                     | U004      | 364 |
| D2706678 | COVER:CUSHION                                                              | U004_S008 | 335 |
| D2706721 | COVER:GUARD:HARNESS                                                        | U004_S009 | 336 |
| D2707545 | (EU/AA/TWN/KOR):(CHN[Pro C7200/C7210/C7200X/C7210X]):TANDEM LCT:LEFT:ASS'Y | U004_S009 | 337 |
| D3551333 | SHIELDING PLATE:SAFETY SWITCH:DOOR                                         | U005      | 164 |
|          |                                                                            | U005_S035 | 164 |

| Number   | Part Name                                                                                                                              | Group         | ID  |
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| D3553810 | BRACKET:DETENT:RIGHT:ASS'Y                                                                                                             | U004_S002     | 338 |
| D3553828 | HOLDER:STAY:GUIDE PLATE                                                                                                                | U004          | 339 |
| D3553840 | BRACKET:DETENT:ASS'Y                                                                                                                   | U004_S003     | 340 |
| D3553844 | SHOE:HANDLE:RELEASE                                                                                                                    | U004          | 341 |
| D3553858 | TORSION SPRING:GUIDE PLATE:16N                                                                                                         | U004          | 342 |
| D3AK0206 | (NA/EU[Pro C7200S/C7210S/C7200SX/C7210SX/C7200/C7200e/C7210/C7200X/C7210X]):(AA/TWN/KOR[Pro C7200S/C7210S/C7200SX/C7210SX]):MAIN:ASS'Y | U023_S005     | 60  |
|          |                                                                                                                                        | U023_S010     | 60  |
| D3BN5205 | PCB:D3BN-05:ASS'Y                                                                                                                      | U018          | 111 |
|          |                                                                                                                                        | U019          | 111 |
| D3DK7700 | DECAL:POWER SUPPLY UNIT:NDESIGN SKETCH                                                                                                 | U018          | 131 |
|          |                                                                                                                                        | U019          | 112 |
|          |                                                                                                                                        | U022          | 58  |
| D4342635 | TENSION SPRING:POLARIZATION POWL:PRESSURE                                                                                              | U014          | 201 |
| D5161261 | COVER:LED                                                                                                                              | U004          | 343 |
| D5161453 | DIFFUSION PLATE:LED                                                                                                                    | U004          | 344 |
| D5161560 | SPACER:SHAFT:LINK                                                                                                                      | U014          | 202 |
| D5165200 | PCB:LED:ASS'Y                                                                                                                          | U004          | 345 |
| D5884113 | KNOB:TURN                                                                                                                              | U014          | 203 |
| D6061114 | COMPRESSION SPRING:EXIT:DRIVEN                                                                                                         | U014          | 204 |
| D6882142 | PLAIN SHAFT BEARING:6X8X10                                                                                                             | U007          | 205 |
| D7065660 | DC STEPPER MOTOR:MM42:L30                                                                                                              | U014          | 205 |
| D7101333 | SHIELDING PLATE:OPEN AND CLOSE:SENSOR:DOOR                                                                                             | U001          | 62  |
| G0049668 | GREASE:KS660:SHIN-ETSU                                                                                                                 | SPECIAL TOOLS | 14  |
| G0143291 | SNAP RING - PICK UP                                                                                                                    | U007          | 206 |
| G0602296 | BALL BEARING:8X16X5MM                                                                                                                  | U011_S002     | 241 |
| G0603293 | SPACER:6.1X8.5X0.5                                                                                                                     | U011_S002     | 242 |
| G0603602 | CAP:BOTTLE                                                                                                                             | U010_S003     | 82  |
|          |                                                                                                                                        | U010_S009     | 82  |
| G0603945 | TIMING BELT - TRANSFER BELT DRIVE                                                                                                      | U016          | 90  |
| G1021193 | HEXAGONAL BOLT:DOUBLE:SCREW                                                                                                            | U012_S001     | 204 |

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|          | W:ROUND POINT:M3X7                    | U012_S001_S002<br>S001_S001 | 204 |
|          |                                       | U013_S001                   | 216 |
|          |                                       | U013_S001_S002<br>S001      | 216 |
| G1073834 | RIVET - 2.0                           | U007                        | 207 |
|          |                                       | U011_S002                   | 243 |
|          |                                       | U014                        | 206 |
|          |                                       | U016                        | 91  |
| G1781134 | HEXAGONAL BOLT:M20X70                 | U022                        | 45  |
| G1781141 | HOLDER:STAND:M20                      | U023                        | 38  |
| G1781602 | ARM:SAFETY SWITCH:UPPER:AS<br>S'Y     | U011                        | 244 |
| G1783593 | TENSION SPRING:STOPPER                | U014                        | 207 |
| G1784018 | CASE:COATING BAR:TRANSFER R<br>OLLER  | U009_S001                   | 42  |
| G1784651 | SUPPORTING PLATE:GUIDE PLAT<br>E      | U014                        | 208 |
| G1784746 | SLIDE RAIL:EXIT                       | U022                        | 46  |
| G1784794 | SPRING:TENSIONER:EXIT                 | U014                        | 209 |
| G1784798 | SPRING:SWITCHBACK:GATE                | U014                        | 210 |
| G1784808 | BRACKET:PRESSURE:ROLLER               | U011_S002                   | 245 |
|          |                                       | U014                        | 211 |
| G1784813 | STOPPER:LEFT LOWER:FRAME              | U014                        | 212 |
| G1784817 | SPRING:PRESSURE:ROLLER:DUP<br>LEX     | U011_S002                   | 246 |
|          |                                       | U014                        | 213 |
| G1784818 | SPRING:PULL OUT:LOCK:EXIT             | U011_S002                   | 247 |
|          |                                       | U014                        | 214 |
| G1784822 | SPRING:PRESSURE:0.8N:DIA0.65          | U014                        | 215 |
| G1784828 | STAY:LOCK:LEVER:LEFT LOWER            | U014                        | 216 |
| G1784866 | COMPRESSION SPRING:EXIT:CO<br>NNECTOR | U011                        | 248 |
|          |                                       | U022                        | 53  |
| G1784890 | SPRING PLATE:DUPLEX:GUIDE:L<br>OWER   | U014                        | 218 |
| G1784895 | SHEET:DUPLEX:SPRING PLATE             | U014                        | 219 |
| G1784900 | COVER:DC STEPPER MOTOR:MM<br>56       | U011_S002                   | 249 |
| G1784908 | COIL SPRING:LEFT LOWER:LOCK           | U014                        | 220 |

| Number   | Part Name                                    | Group         | ID  |
|----------|----------------------------------------------|---------------|-----|
| G1784909 | SCREW:TRANSPORT                              | U014          | 221 |
| G1784916 | SCREW:ROUND POINT                            | U014          | 222 |
| G1785023 | TIMING BELT:S2M190                           | U007          | 208 |
| G1785029 | GEAR:DECURA:Z20/M1                           | U004          | 346 |
| G1785397 | PCB:SIFB:CROSS                               | SPECIAL TOOLS | 18  |
| G1786352 | GUIDE PLATE:ENCODER                          | U007          | 209 |
|          |                                              | U011_S002     | 250 |
|          |                                              | U014          | 223 |
|          |                                              | U016          | 92  |
| G1786392 | HOUSING:LOWER:COVER                          | U007          | 210 |
| G1786393 | SLEEVE:WIRE:LOWER:COVER                      | U007          | 211 |
| G1786394 | WIRE:STOPPER:LOWER:COVER                     | U007          | 212 |
| G1786621 | COVER:RELEASE PLATE:BLADE                    | U008_S001     | 60  |
| G1786679 | JOINT:DRIVE:BRUSH ROLLER                     | U012_S001     | 205 |
|          |                                              | U013_S001     | 217 |
| G1786767 | COATING BAR:TRANSFER ROLLE<br>R              | U009_S001     | 43  |
| G1787453 | ARM:ON-OFF:TRANSPORT ROLLE<br>R              | U011_S002     | 251 |
|          |                                              | U014_S001     | 224 |
| G1787515 | CONNECTOR GUIDE PIN:CONNEC<br>TOR            | U011          | 252 |
|          |                                              | U022          | 59  |
| G1787618 | PLATE:FIX:BAND                               | U011_S002     | 253 |
|          |                                              | U014          | 225 |
| G1787633 | HOOK:GUIDE PLATE:DUPLEX:ASS'<br>Y            | U011_S002     | 254 |
| G1787656 | TENSION SPRING:TENSIONER                     | U014          | 226 |
| G1787660 | PRESSURE ROLLER:TRANSPORT<br>ROLLER          | U011_S002     | 255 |
| G1787664 | SPACER                                       | U011_S002     | 256 |
| G1787694 | COVER:DC STEPPER MOTOR:MM<br>42              | U011_S002     | 257 |
| G1787743 | BOSS:POSITIONING PIN:TRANSP<br>ORT UNIT:NO.1 | U011_S002     | 258 |
|          |                                              | U014          | 227 |
|          |                                              | U022          | 47  |
| G1787744 | BOSS:POSITIONING PIN:TRANSP<br>ORT UNIT:NO.2 | U011_S002     | 259 |
|          |                                              | U014          | 228 |
|          |                                              | U022          | 48  |
| G1787790 | HOLDER:ROLLER:ON-OFF                         | U014          | 229 |

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| Number   | Part Name                          | Group          | ID  |
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| G1787793 | SCREW:REGISTRATION:FIX             | U011           | 260 |
| G1787819 | SEAL:CAP:COLLECTION BOTTLE         | U010_S003      | 83  |
|          |                                    | U010_S009      | 83  |
| G1788350 | WRENCH:HEXAGONAL BOLT              | U023           | 39  |
| GA082007 | PLAIN SHAFT BEARING:4XDIA6DI<br>A8 | U012_S001_S002 | 206 |
|          |                                    | U013_S001_S002 | 218 |
| GA082010 | BUSHING:DIA6:DIA10:9               | U010           | 84  |
| GA143003 | SCREW:MM5:2.5MM                    | U011_S001      | 261 |
| GW010007 | PHOTO REFLECTION SENSOR:EXI<br>T   | U004           | 347 |
|          |                                    | U004_S006      | 347 |
|          |                                    | U004_S007      | 347 |
|          |                                    | U011_S001      | 262 |
|          |                                    | U011_S002      | 262 |
|          |                                    | U014           | 230 |
|          |                                    | U014_S003      | 230 |
| GW010009 | DENSITY SENSOR                     | U007           | 213 |
| GW020022 | PHOTOINTERRUPTOR:LG2A24BL1         | U005           | 165 |
|          |                                    | U005_S010      | 165 |
|          |                                    | U005_S012      | 165 |
|          |                                    | U005_S014      | 165 |
|          |                                    | U005_S016      | 165 |
|          |                                    | U005_S025      | 165 |
|          |                                    | U005_S027      | 165 |
|          |                                    | U005_S029      | 165 |
|          |                                    | U005_S031      | 165 |
|          |                                    | U007           | 214 |
|          |                                    | U010           | 85  |
|          |                                    | U011_S002      | 263 |
|          |                                    | U012           | 207 |
|          |                                    | U012_S001      | 207 |
|          |                                    | U013           | 219 |
|          |                                    | U013_S001      | 219 |
|          |                                    | U014           | 231 |
|          |                                    | U016           | 93  |
| GW020024 | PHOTOINTERRUPTOR:LG2A24BL1<br>:GF  | U004_S008      | 366 |
|          |                                    | U004_S009      | 366 |
| GW230008 | TONER END SENSOR                   | U005_S003      | 166 |
|          |                                    | U005_S006      | 166 |

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|          |                                            | U005_S008      | 166 |
|          |                                            | U005_S009_S001 | 166 |
|          |                                            | U005_S010      | 166 |
|          |                                            | U005_S012      | 166 |
|          |                                            | U005_S014      | 166 |
|          |                                            | U005_S016      | 166 |
|          |                                            | U005_S019      | 166 |
|          |                                            | U005_S020      | 166 |
|          |                                            | U005_S021      | 166 |
|          |                                            | U005_S022      | 166 |
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|          |                                            | U005_S031      | 166 |
| H0722216 | COMPRESSION SPRING                         | U014           | 232 |
| H5194238 | SPACER:ROLLER:CONNECTING                   | U014           | 233 |
| J0155505 | DRAWER:CONNECTOR:USED DEV<br>ELPER:PLUG    | U006_S011      | 118 |
|          |                                            | U006_S014      | 118 |
|          |                                            | U006_S017      | 118 |
|          |                                            | U006_S020      | 118 |
|          |                                            | U006_S023      | 118 |
|          |                                            | U006_S035      | 118 |
|          |                                            | U006_S038      | 118 |
|          |                                            | U006_S041      | 118 |
|          |                                            | U006_S044      | 118 |
| M0447744 | BRACKET:COVER:UPPER MIDDLE<br>:REAR        | U001           | 63  |
| M0447745 | BRACKET:COVER:UPPER MIDDLE<br>:FRONT       | U001           | 64  |
| M0447746 | COVER:UPPER REAR                           | U001           | 65  |
| M0447747 | CAP:COVER:REAR                             | U001           | 66  |
| M0774862 | TRANSPORT ROLLER:DRIVEN:DU<br>PLEX:DIA18X2 | U004           | 348 |
|          |                                            | U011_S002      | 264 |
|          |                                            | U014           | 235 |
|          |                                            | U015           | 32  |
| M0777428 | BALL BEARING:REGISTRATION:D<br>RIVEN:FRONT | U011_S002      | 265 |
|          |                                            | U014           | 236 |

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| M0777429 | BALL BEARING:REGISTRATION:DRIVEN:REAR         | U011_S002      | 266 |
|          |                                               | U014           | 237 |
| M0B14675 | GATE PAWL:EXIT:REVERSE                        | U014           | 238 |
| M0B15888 | HARNESS:DEBUG:MONITOR:SERVISE                 | SPECIAL TOOLS  | 19  |
| M0B17680 | TIMING PULLEY:TRANSPORT ROLLER:PEEN           | U014           | 256 |
| M0BH5401 | PCB:BCU:ASS'Y                                 | U017           | 52  |
| M0BH5702 | PCB:IMAGE PROCESSING UNIT                     | U018           | 112 |
|          |                                               | U019           | 113 |
| M0BH7745 | COVER:UPPER MIDDLE                            | U001           | 75  |
| M0BH8881 | (Pro C7200):MODEL NAME PLATE:PRO_C7200        | U023           | 40  |
| M0BH9590 | (Pro C7200/C7200e/C7200X/C7210/C7210X):NV-RAM | U018           | 120 |
|          |                                               | U019           | 114 |
| M0BJ5727 | OPERATION SUB-UNIT:KEY_BOX:ASS'Y              | U002_S001      | 19  |
| M0BJ5732 | PCB:MAIN:COM:ASS'Y                            | U002_S001_S001 | 24  |
| M0BJ5780 | DISPLSY:TM170-RIX01                           | U002           | 16  |
| M0BJ8881 | (Pro C7210):MODEL NAME PLATE:PRO_C7210        | U023           | 41  |
| M0BK5787 | (Pro C7200/C7200e/C7200X):PCB:A               | U018           | 134 |
|          |                                               | U019           | 117 |
| M0BK5788 | (Pro C7210/C7210X):PCB:B                      | U018           | 126 |
|          |                                               | U019           | 118 |
| M0BK8881 | (Pro C7200X):MODEL NAME PLATE:PRO_C7200X      | U023           | 42  |
| M0BL8881 | (Pro C7210X):MODEL NAME PLATE:PRO_C7210X      | U023           | 43  |
| M1957741 | COVER:UPPER FRONT                             | U001           | 67  |
| M2051763 | SEAL:DOOR:CUSHION:3:(C7200+/C7210+)           | U019           | 116 |
| M2054538 | BRACKET:GATE PAWL:REVERSE EXIT                | U014           | 239 |
| M2054770 | DC SOLENOID:GATE PAWL:SWITCHBACK:ASS'Y        | U014           | 240 |
| M2057305 | REGISTRATION ROLLER:GATE:ASS'Y                | U011_S002_S002 | 267 |

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| M2057311 | DISC:GATE:REGISTRATION:HOME POSITION SENSOR | U011_S002     | 268 |
| M2057338 | COVER:DC STEPPER MOTOR:MM56XL76             | U011_S002     | 269 |
|          |                                             | U014          | 241 |
| M2057492 | LED:LENS:PAPER JAM                          | U004          | 349 |
| M2057496 | LED HOLDER:PAPER JAM:TRANSPORT SUB-UNIT     | U004          | 350 |
| M3791627 | TRANSPORT ROLLER:DRIVEN                     | U014          | 242 |
| M5001861 | TUBE TYPE LAMP:ASS'Y                        | U023          | 44  |
| VSSG9002 | FLUOTRIBO MG GREASE : 100G                  | SPECIAL TOOLS | 15  |

## Standard Parts



03130040N  
SCREW:M3X4



03130080N  
PAN HEAD SCREW:M3X8



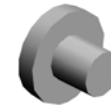
03130120N  
PAN HEAD SCREW:M3X12



03140180N  
PAN HEAD SCREW:M4X18



03520040N  
SCREW M2X4



03530030N  
SCREW:M3X3



03530040N  
SCREW - M3X4



03530050N  
SCREW-M3X5



03530060N  
BIND SCREW - M3X6



03530080N  
SCREW:M3X8



03530100N  
SCREW-M3X10



03540040N  
SCREW-M4X4



03540060N  
SCREW-M4X6



03540080N  
SCREW-M4X8



03540400N  
SCREW:M4X40



03540450N  
SCREW:M4X45



03603005N  
SCREW - M3X5



03603005P  
SCREW:M3X5



03603006N  
SCREW - M3X6



03603008N  
SCREW:M3X8



03603014N  
SCREW - M3X14



03603020N  
SCREW:M3X20



03603030N  
SCREW:M3X30



03604006N  
SCREW - M4X6



03604008N  
SCREW - M4X8



03604010N  
SCREW:M4X10



03604014N  
SCREW - M4X14



03604016N  
SCREW:M4X16

## Standard Parts



03604020N  
SCREW:M4X20



03604030N  
SCREW:M4X30



04340060N  
PAN SELF-TAPPING SCREW:  
M4X6



04340200N  
PAN SELF-TAPPING SCREW:  
4X20



04503008N  
TAPPING SCREW - M3X8



04503010N  
TAPPING SCREW - M3X10



04503035N  
TAPPING SCREW:3X35



04504008N  
TAPPING SCREW - M4X8



04504010N  
TAPPING SCREW:M4X10



04504012N  
TAPPING SCREW:4X12



04513006N  
TAPPING SCREW - 3X6



04513008N  
TAPPING SCREW - M3X8



04513025N  
TAPPING SCREW:M3X25



04514006N  
TAPPING SCREW - 4X6



04514008N  
TAPPING SCREW:4X8



04514010N  
TAPPING SCREW:4X10



04514012N  
TAPPING SCREW:4X12



04523006N  
BINDING SELF-TAPPING SC  
REW:3X6



04523008N  
TAPPING SCREW - M3X8



04523012N  
BINDING SELF-TAPPING SC  
REW:M3X12



04524008N  
TAPPING SCREW:M4X8



04524010N  
BINDING SELF-TAPPING SC  
REW:4X10



04534006N  
BINDING SELF TAPPING SC  
REW:4X6



04534008N  
BINDING SELF TAPPING SC  
REW:4X8



04543006Q  
TAPPING SCREW - M3X6



04543008Q  
TAPPING SCREW:3X8



04543010Q  
TAPPING SCREW:3X10



04544006Q  
TAPPING SCREW:4X6

## Standard Parts



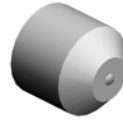
04544008Q  
TAPPING SCREW - M4X8



04583008N  
HEXAGON HEAD TAPPING S  
CREW:3X8



04583010N  
HEXAGON HEAD TAPPING S  
CREW:3X10



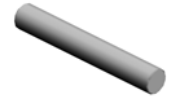
05730030E  
HEXAGON HEADLESS SET S  
CREW - M3X3



06320140G  
PARALLEL PIN



06330140G  
PARALLEL PIN - 3X14



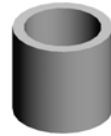
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PIN - M3X20



07010060N  
WASHER DIA6



07073050N  
BUSHING:DIA3X5



07074050N  
BUSHING - 4X5



07074080N  
BUSHING:DIA4X8



07080040N  
WASHER - DIA4



07080060N  
WASHER:DIA6



07080080N  
WASHER-DIA8



07200030E  
RETAINING RING - M3



07200040E  
RETAINING RING - M4



07200050E  
RETAINING RING - M5



07200060E  
RETAINING RING - M6



07200060G  
RETAINING RING - M6



07200080E  
RETAINING RING - M8



07250200E  
RETAINING RING C - M20



07250220E  
RETAINING RING - M22



07250250E  
RETAINING RING C - M25



07403008  
BALL BEARING - 8X22X7



07403706  
BALL BEARING - M6X10X3



07403804  
BALL BEARING:DIA4XDIA9X4



07403808  
BALL BEARING - 8X16X5MM



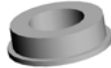
07403906  
BALL BEARING - 6X15X5



## Standard Parts



07413506  
BALL BEARING - 6X12X4 MM



07413706  
BALL BEARING - 6X10X3



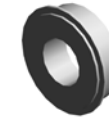
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BALL BEARING - 8X12X3.5M  
M



07413808  
BALL BEARING - 8X16X5MM



07423808  
BALL BEARING - 8X16X5



07433808  
RADIAL BALL BEARING:DIA8  
XDIA16X5



08010231  
HEXAGONAL HEAD BOLT W/  
WASHER:M3X6



08010237  
HEXAGONAL BOLT:DOUBLE  
SCREW:M4X12



08025320  
HEXAGON HEAD TAPPING S  
CREW:ES:3X10



08025324  
HEXAGON HEAD TAPPING S  
CREW:PF:4X10



08046123  
HEXAGONAL BOLT:W/WASH  
ER:M3X8



08046128  
HEXAGONAL BOLT:DOUBLE  
SCREW:M3X10



08050088  
RETAINING RING - M6



08050089  
RETAINING RING - M4



08050092  
RETAINING RING - 3M



08050104  
RETAINING RINGS-E:SILENC  
ER:DIA4



08050106  
RETAINING RINGS-E:SILENC  
ER:DIA6



08053263  
BEARING - 6X10X6MM



08053384  
BUSHING - 5MM



08053568  
RADIAL BALL BEARING:DIA8  
XDIA14X4



08053573  
RADIAL BALL BEARING:DIA8  
XDIA16X5



09300404A  
PARALLEL KEY:4X4X25



09503006N  
SCREW:SPRING WASHER:M  
3X6



09505010N  
SCREW:SPRING WASHER:M  
5X10



09513006N  
SCREW - M3X6



09514006N  
SCREW:POLISHED ROUND:  
M4X6



09543006N  
SCREW - M3X6



09543008N  
SCREW - M3X8

## Standard Parts



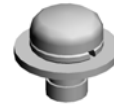
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SCREW:POLISHED ROUND/  
SPRING:M3X10



09543012N  
SCREW - M3X12



09544008N  
SCREW - M4X8



09574008N  
SCREW:SMALL ROUND/SPRI  
NG:M4X8



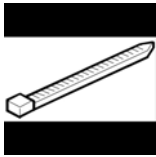
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CONNECTOR:6-292233-0



11036013  
CONNECTOR:BU31P-TCS-LE  
(LF)(SN)



11036080  
CONNECTOR:14R-RIZ-K4GG-  
FL(LF)(SN)



11050042  
WIRE BAND



11050328  
HARNESS CLAMP - ES-0505



11050409  
CARD SPACER- 6.4MM



11050410  
CARD SPACER - 9.4MM



11050488  
HARNESS CLAMP



11050508  
HARNESS CLAMP - LWS-071  
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11050511  
HARNESS CLAMP - LWS-030  
6ZC



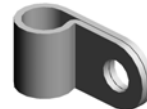
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CLAMP



11050517  
HARNESS CLAMP - LWS-211  
1Z



11050518  
EDGE SADDLE - LES-1010



11050529  
NYLON CLAMP-EMT-3N



11050534  
CLAMP



11050551  
CLAMP:LES-0505



11050600  
CLAMP:LWSM-0306-2M



11050601  
CLAMP:LWSM-0511-2M



11050683  
CLAMP:LWSR-0511S



11050692  
CLAMP:LES-0503



11050702  
CLAMP:LWC-3AB



11050713  
CLAMP:LWSM-0306H GRAY

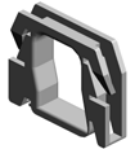


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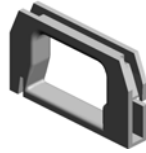


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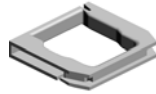
## Standard Parts



11050724  
CLAMPS:WES-1210



11050725  
CLAMPS:WES-1117



11050726  
CLAMPS:WES-2217



11050741  
CLAMP:LWSM-0606-2.4M



11050744  
CLAMP:F-LWS-0711



11050751  
CLAMP:LWSM-0606-3.2M



11050758  
CLAMP:LWSM-0306A



11050759  
CLAMP:LWSM-0605A



11050760  
CLAMP:LWSM-0511A



11050761  
CLAMP:LWS-0511A



11050762  
CLAMP:LWS-0711A



11050763  
CLAMP:LWS-1211A



11050764  
CLAMP:LWS-1316A



11050765  
CLAMP:LWS-2218A



11050768  
CLAMP:LES-0912



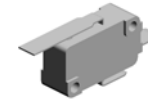
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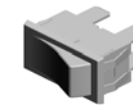
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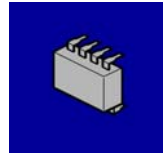
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ROCKER SWITCH:SDDJE132  
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12042612  
MICRO SWITCH:D3V-16506-3  
C25



12042614  
SWITCH AC250V/16A



14077899  
EEPROM:BR24T256-W



14078476  
ROM STORAGE:SDXC8GB



16071799  
FILTER - SUP-ET20-ER-0



16072247  
FERRITE CORE:K3 NF-55(N)  
BK0



16072470  
FERRITE CORE:GRFC-10

# PM Part List

| Number   | Part Name                         | Num | Group     | ID  |
|----------|-----------------------------------|-----|-----------|-----|
| AE010157 | HOT ROLLER:DIA62                  | 2   | U012_S001 | 221 |
|          |                                   |     | U013_S001 | 68  |
| AE020254 | PRESSURE ROLLER:PRESS FIT         | 2   | U012_S001 | 68  |
|          |                                   |     | U013_S001 | 69  |
| AE030049 | BALL BEARING -20X32X7             | 4   | U012_S001 | 70  |
|          |                                   |     | U013_S001 | 72  |
| AE030086 | RADIAL BALL BEARING:DIA25XDIA37X7 | 6   | U012_S001 | 71  |
|          |                                   |     | U013_S001 | 73  |
| AE045072 | WEB:SUB-ASS'Y                     | 2   | U012_S003 | 75  |
|          |                                   |     | U013_S002 | 77  |
| AF030072 | PAPER FEED ROLLER:PICK UP         | 2   | U004_S006 | 134 |
|          |                                   |     | U004_S007 | 134 |
| AF031098 | PAPER FEED ROLLER:FEED            | 2   | U004_S006 | 135 |
|          |                                   |     | U004_S007 | 135 |
| AF032098 | PAPER FEED ROLLER:SEPA RATE       | 2   | U004_S006 | 136 |
|          |                                   |     | U004_S007 | 136 |
| AW100195 | THERMISTOR:FS:APPROVAL            | 2   | U012_S001 | 78  |
|          |                                   |     | U013_S001 | 80  |
| D0742424 | SEAL:BLADE:CLEANING:FRONT         | 9   | U006_S012 | 46  |
|          |                                   |     | U006_S015 | 46  |
|          |                                   |     | U006_S018 | 46  |
|          |                                   |     | U006_S021 | 46  |
|          |                                   |     | U006_S024 | 46  |
|          |                                   |     | U006_S036 | 46  |
|          |                                   |     | U006_S039 | 46  |
|          |                                   |     | U006_S042 | 46  |
|          |                                   |     | U006_S045 | 46  |
| D0742425 | SEAL:BLADE:CLEANING:REAR          | 9   | U006_S012 | 47  |
|          |                                   |     | U006_S015 | 47  |
|          |                                   |     | U006_S018 | 47  |
|          |                                   |     | U006_S021 | 47  |
|          |                                   |     | U006_S024 | 47  |
|          |                                   |     | U006_S036 | 47  |
|          |                                   |     | U006_S039 | 47  |
|          |                                   |     | U006_S042 | 47  |
|          |                                   |     | U006_S045 | 47  |
| D0742459 | JOINT:CLEANING UNIT               | 9   | U006_S012 | 49  |
|          |                                   |     | U006_S015 | 49  |

|          |                             |    |                |     |
|----------|-----------------------------|----|----------------|-----|
|          |                             |    | U006_S018      | 49  |
|          |                             |    | U006_S021      | 49  |
|          |                             |    | U006_S024      | 49  |
|          |                             |    | U006_S036      | 49  |
|          |                             |    | U006_S039      | 49  |
|          |                             |    | U006_S042      | 49  |
|          |                             |    | U006_S045      | 49  |
| D0742501 | GEAR:21Z:RIGHT              | 18 | U006_S012_S002 | 53  |
|          |                             |    | U006_S015_S002 | 53  |
|          |                             |    | U006_S018_S002 | 53  |
|          |                             |    | U006_S021_S002 | 53  |
|          |                             |    | U006_S024_S002 | 53  |
|          |                             |    | U006_S036_S002 | 53  |
|          |                             |    | U006_S039_S002 | 53  |
|          |                             |    | U006_S042_S002 | 53  |
|          |                             |    | U006_S045_S002 | 53  |
| D0742502 | GEAR:IDLER:20Z:LEFT         | 9  | U006_S012_S002 | 54  |
|          |                             |    | U006_S015_S002 | 54  |
|          |                             |    | U006_S018_S002 | 54  |
|          |                             |    | U006_S021_S002 | 54  |
|          |                             |    | U006_S024_S002 | 54  |
|          |                             |    | U006_S036_S002 | 54  |
|          |                             |    | U006_S039_S002 | 54  |
|          |                             |    | U006_S042_S002 | 54  |
|          |                             |    | U006_S045_S002 | 54  |
| D0742503 | GEAR:IDLER:31Z:LEFT         | 9  | U006_S012_S002 | 55  |
|          |                             |    | U006_S015_S002 | 55  |
|          |                             |    | U006_S018_S002 | 55  |
|          |                             |    | U006_S021_S002 | 55  |
|          |                             |    | U006_S024_S002 | 55  |
|          |                             |    | U006_S036_S002 | 55  |
|          |                             |    | U006_S039_S002 | 55  |
|          |                             |    | U006_S042_S002 | 55  |
|          |                             |    | U006_S045_S002 | 55  |
| D0744333 | ROLLER:PLATE                | 2  | U012_S003      | 132 |
|          |                             |    | U013_S002      | 130 |
| D0746265 | BLADE:TRANSFER ROLLER:ASS'Y | 1  | U009_S001      | 24  |

# PM Part List

| Number   | Part Name                                 | Num | Group          | ID  |
|----------|-------------------------------------------|-----|----------------|-----|
| D0746424 | BLADE:CLEANING:BELT CLEANING:ASS'Y        | 1   | U008_S001      | 18  |
| D0746446 | BRUSH:APPLY:BELT CLEANING                 | 1   | U008_S001      | 27  |
| D0746450 | COATING BAR:ASS'Y                         | 1   | U008_S001_S002 | 28  |
| D0746457 | BLADE:APPLY:ASS'Y                         | 1   | U008_S001      | 31  |
| D0747111 | FILTER:PREVENTFENCE:(C7200/C7210)         | 6   | U018           | 61  |
| D0A52150 | CHARGE UNIT:ASS'Y                         | 9   | U006_S010      | 74  |
|          |                                           |     | U006_S013      | 74  |
|          |                                           |     | U006_S016      | 74  |
|          |                                           |     | U006_S019      | 74  |
|          |                                           |     | U006_S022      | 74  |
|          |                                           |     | U006_S034      | 74  |
|          |                                           |     | U006_S037      | 74  |
|          |                                           |     | U006_S040      | 74  |
|          |                                           |     | U006_S043      | 74  |
| D0A53906 | FLAT BELT-FUSING:DIA88.5:SEAL             | 2   | U012_S001      | 145 |
|          |                                           |     | U013_S001      | 144 |
| D0A53990 | ROLLER:POLISH                             | 2   | U012_S002      | 149 |
|          |                                           |     | U013_S003      | 147 |
| D0A56050 | FLAT BELT-TRANSFER:ASS'Y                  | 1   | U007           | 119 |
| D0A56212 | ROLLER:INTERMEDIATE TRANSFER:17.5MM:ASS'Y | 5   | U007           | 129 |
| D0A56252 | TRANSFER ROLLER:18MIC                     | 1   | U009_S001      | 39  |
| D0A57135 | OZONE FILTER:C/T BOX:MM120:10MM           | 20  | U018           | 84  |
|          |                                           |     | U019           | 83  |
| D0A59510 | OPC DRUM DIA60                            | 9   | U006           | 81  |
| D1362365 | CLEANING BLADE:ASS'Y                      | 9   | U006_S012      | 86  |
|          |                                           |     | U006_S015      | 86  |
|          |                                           |     | U006_S018      | 86  |
|          |                                           |     | U006_S021      | 86  |
|          |                                           |     | U006_S024      | 86  |
|          |                                           |     | U006_S036      | 86  |
|          |                                           |     | U006_S039      | 86  |
|          |                                           |     | U006_S042      | 86  |
|          |                                           |     | U006_S045      | 86  |

| Number   | Part Name          | Num | Group          | ID  |
|----------|--------------------|-----|----------------|-----|
| D1362411 | COATING BAR:ASS'Y  | 9   | U006_S012      | 87  |
|          |                    |     | U006_S015      | 87  |
|          |                    |     | U006_S018      | 87  |
|          |                    |     | U006_S021      | 87  |
|          |                    |     | U006_S024      | 87  |
|          |                    |     | U006_S036      | 87  |
|          |                    |     | U006_S039      | 87  |
|          |                    |     | U006_S042      | 87  |
|          |                    |     | U006_S045      | 87  |
| D1362441 | BLADE:APPLY:ASS'Y  | 9   | U006_S012      | 90  |
|          |                    |     | U006_S015      | 90  |
|          |                    |     | U006_S018      | 90  |
|          |                    |     | U006_S021      | 90  |
|          |                    |     | U006_S024      | 90  |
|          |                    |     | U006_S036      | 90  |
|          |                    |     | U006_S039      | 90  |
|          |                    |     | U006_S042      | 90  |
|          |                    |     | U006_S045      | 90  |
| D1363431 | FILTER:DEVELOPMENT | 9   | U006_S011      | 93  |
|          |                    |     | U006_S014      | 93  |
|          |                    |     | U006_S017      | 93  |
|          |                    |     | U006_S020      | 93  |
|          |                    |     | U006_S023      | 93  |
|          |                    |     | U006_S035      | 93  |
|          |                    |     | U006_S038      | 93  |
|          |                    |     | U006_S041      | 93  |
|          |                    |     | U006_S044      | 93  |
| D1942460 | GEAR:19Z:RIGHT     | 9   | U006_S012_S002 | 101 |
|          |                    |     | U006_S015_S002 | 101 |
|          |                    |     | U006_S018_S002 | 101 |
|          |                    |     | U006_S021_S002 | 101 |
|          |                    |     | U006_S024_S002 | 101 |
|          |                    |     | U006_S036_S002 | 101 |
|          |                    |     | U006_S039_S002 | 101 |
|          |                    |     | U006_S042_S002 | 101 |
|          |                    |     | U006_S045_S002 | 101 |
| D1942485 | SEAL:BLADE:APPLY   | 18  | U006_S012      | 103 |
|          |                    |     | U006_S015      | 103 |

# PM Part List

| Number   | Part Name                                     | Num | Group          | ID  |
|----------|-----------------------------------------------|-----|----------------|-----|
|          |                                               |     | U006_S018      | 103 |
|          |                                               |     | U006_S021      | 103 |
|          |                                               |     | U006_S024      | 103 |
|          |                                               |     | U006_S036      | 103 |
|          |                                               |     | U006_S039      | 103 |
|          |                                               |     | U006_S042      | 103 |
|          |                                               |     | U006_S045      | 103 |
| D1942550 | GEAR:CLEANING:DRUM:SERVICE                    | 9   | U006_S012_S002 | 119 |
|          |                                               |     | U006_S015_S002 | 119 |
|          |                                               |     | U006_S018_S002 | 119 |
|          |                                               |     | U006_S021_S002 | 119 |
|          |                                               |     | U006_S024_S002 | 119 |
|          |                                               |     | U006_S036_S002 | 119 |
|          |                                               |     | U006_S039_S002 | 119 |
|          |                                               |     | U006_S042_S002 | 119 |
| D1946231 | ROLLER:OPPOSED:TRANSFER:PAPER:ASS'Y           | 1   | U007           | 215 |
|          |                                               |     |                |     |
| D1946301 | SEPARATION GUIDE:ASS'Y                        | 1   | U009_S001_S001 | 41  |
| D1947055 | FILTER:DUCT:MM120                             | 20  | U018           | 95  |
|          |                                               |     | U019           | 98  |
| D1947110 | OZONE FILTER:C/T BOX                          | 6   | U018           | 96  |
|          |                                               |     | U019           | 99  |
| D1947153 | FILTER:RELAY DUCT:EXHAUST:ASS'Y:(C7200/C7210) | 9   | U020           | 116 |
| D2582402 | OIL SUPPLY ROLLER:ASS'Y                       | 9   | U006_S012      | 117 |
|          |                                               |     | U006_S015      | 117 |
|          |                                               |     | U006_S018      | 117 |
|          |                                               |     | U006_S021      | 117 |
|          |                                               |     | U006_S024      | 117 |
|          |                                               |     | U006_S036      | 117 |
|          |                                               |     | U006_S039      | 117 |
|          |                                               |     | U006_S042      | 117 |
| G1786767 | COATING BAR:TRANSFER ROLLER                   | 1   | U009_S001      | 43  |
|          |                                               |     |                |     |

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| Number    | Title             | Set | Old Part |                                       | New Part |                                             | Index No.                   |     | Q'ty | Interchg |     | Reason                                           | Cut-in S/N |
|-----------|-------------------|-----|----------|---------------------------------------|----------|---------------------------------------------|-----------------------------|-----|------|----------|-----|--------------------------------------------------|------------|
|           |                   |     | P/N      | Name                                  | P/N      | Name                                        | Group                       | ID  |      | Indiv.   | Set |                                                  |            |
| 202006-03 | 2006 Modification | -   |          |                                       | D1943653 | BRACKET:INNER<br>COVER:TONER<br>BANK:PEEN   | U005                        | 177 | 2    |          |     |                                                  |            |
| 202006-04 | 2006 Modification | -   |          |                                       | D0A55327 | HARNESS:LEFT:<br>FFC:CRB:CIS                | G15(9/21)                   |     | 1    |          |     |                                                  |            |
| 202006-06 | 2006 Modification | -   | D0743855 | BRACKET:SENS<br>OR:VACUUM             | D0A53857 | BRACKET:SENS<br>OR:VACUUM                   | U011_S001                   | 276 | 1    | X/O      |     |                                                  |            |
|           |                   |     | D0743855 | BRACKET:SENS<br>OR:VACUUM             | D0A53857 | BRACKET:SENS<br>OR:VACUUM                   | U011_S001                   | 276 | 1    | X/O      |     |                                                  |            |
| 202006-07 | 2006 Modification | -   |          |                                       | D0A54459 | STAY:LOCK:LEV<br>ER:GUIDE PLAT<br>E         | U014                        | 257 | 2    |          |     |                                                  |            |
| 202005-01 | 2005 Modification | -   | AW010147 | PHOTO REFLEC<br>TION SENSOR           |          |                                             | U013_S001<br>_S002          | 78  | 1    |          |     | New Part Number<br>D0A54224, Int X/<br>O         |            |
| 202005-02 | 2005 Modification | -   | D0A54067 | GUIDE PLATE:FU<br>SING EXIT:UPPE<br>R |          |                                             | U012_S001<br>_S002_S00<br>2 | 163 | 1    |          |     | New Part Number<br>D0A54224, Int X/<br>O         |            |
|           |                   |     |          |                                       |          |                                             | U013_S001<br>_S002_S00<br>2 | 160 | 1    |          |     |                                                  |            |
| 202005-03 | 2005 Modification | -   |          |                                       | D0A54224 | GUIDE PLATE:FU<br>SING EXIT:UPPE<br>R:ASS'Y | U012_S001<br>_S002_S00<br>2 | 228 | 1    |          |     | Old Part Number<br>AW010147/D0A5<br>4067,Int X/O |            |
|           |                   |     |          |                                       |          |                                             | U013_S001<br>_S002_S00<br>2 | 226 | 1    |          |     |                                                  |            |
| 202005-04 | 2005 Modification | -   | AA143797 | CONNECTOR GU<br>IDE PIN               | G1787515 | CONNECTOR GU<br>IDE PIN:CONNEC<br>TOR       | U022                        | 59  | 1    | X/O      |     |                                                  |            |

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| Number    | Title             | Set | Old Part |                               | New Part |                                             | Index No.          |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-------------------------------|----------|---------------------------------------------|--------------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                          | P/N      | Name                                        | Group              | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   | AA143797 | CONNECTOR GU<br>IDE PIN       | G1787515 | CONNECTOR GU<br>IDE PIN:CONNEC<br>TOR       | U022               | 59  | 1    | X/O      |     |        |            |
|           |                   |     | AA143797 | CONNECTOR GU<br>IDE PIN       | G1787515 | CONNECTOR GU<br>IDE PIN:CONNEC<br>TOR       | U022               | 59  | 1    | X/O      |     |        |            |
|           |                   |     | AA143797 | CONNECTOR GU<br>IDE PIN       | G1787515 | CONNECTOR GU<br>IDE PIN:CONNEC<br>TOR       | U022               | 59  | 1    | X/O      |     |        |            |
| 202005-05 | 2005 Modification | -   | AA043647 | TIMING BELT:60<br>S2M188      | AA043737 | TIMING BELT:60<br>S2M188                    | U004               | 353 | 1    | O/O      |     |        |            |
|           |                   |     | AA043647 | TIMING BELT:60<br>S2M188      | AA043737 | TIMING BELT:60<br>S2M188                    | U004               | 353 | 1    | O/O      |     |        |            |
| 202005-06 | 2005 Modification | -   | J5077022 | TIMING PULLEY:<br>TRANSPORT:2 | M0B17680 | TIMING PULLEY:<br>TRANSPORT RO<br>LLER:PEEN | U014               | 256 | 1    | X/O      |     |        |            |
| 202005-07 | 2005 Modification | -   | D0A52611 | TRANSPORT UNI<br>T:ASS'Y      | D0A52612 | TRANSPORT UNI<br>T:ASS'Y                    | U011_S002          | 275 | 1    | X/O      |     |        |            |
| 202005-08 | 2005 Modification | -   | D1949720 | DEVELOPER NE<br>ON-PINK       | D0A59715 | DEVELOPER NE<br>ON-PINK                     | U006               | 138 | 1    | O/O      |     |        |            |
|           |                   |     | D1949720 | DEVELOPER NE<br>ON-PINK       | D0A59715 | DEVELOPER NE<br>ON-PINK                     | U006               | 138 | 1    | O/O      |     |        |            |
| 202005-09 | 2005 Modification | -   |          |                               | 11036013 | CONNECTOR:BU<br>31P-TCS-LE(LF)(<br>SN)      | U007               | 224 | 1    |          |     |        |            |
| 202005-10 | 2005 Modification | -   |          |                               | D0A54041 | FRAME:SEPARA<br>TION SUB-UNIT               | U012_S001<br>_S002 | 226 | 1    |          |     |        |            |
|           |                   |     |          |                               |          |                                             | U013_S001<br>_S002 | 224 | 1    |          |     |        |            |
| 202005-11 | 2005 Modification | -   |          |                               | D0A54046 | FEELER:HEAT R                               | U012_S001          | 227 | 1    |          |     |        |            |



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| Number    | Title             | Set | Old Part |                                                 | New Part |                                                 | Index No.      |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-------------------------------------------------|----------|-------------------------------------------------|----------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                            | P/N      | Name                                            | Group          | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          |                                                 |          | OLLER:TURN                                      | U013_S001      | 225 | 1    |          |     |        |            |
| 202004-03 | 2004 Modification | A   | D0744381 | DECAL:FUSING UNIT:POSITIONING                   | D0A54266 | DECAL:FUSING UNIT:POSITIONING                   | U013_S001      | 223 | 1    | O/O      |     |        |            |
|           |                   |     | D0744381 | DECAL:FUSING UNIT:POSITIONING                   | D0A54266 | DECAL:FUSING UNIT:POSITIONING                   | U012_S001      | 225 | 1    | O/O      |     |        |            |
| 202004-04 | 2004 Modification | A   | D0A53995 | JOINT:KNOB:FUSING                               | D0A53947 | JOINT:KNOB:FUSING                               | U013_S001      | 221 | 1    | O/O      |     |        |            |
|           |                   |     | D0A53995 | JOINT:KNOB:FUSING                               | D0A53947 | JOINT:KNOB:FUSING                               | U012_S001      | 223 | 1    | O/O      |     |        |            |
| 202004-05 | 2004 Modification | -   | D1944186 | DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING | D0A54265 | DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING | U013_S001_S001 | 222 | 1    | O/O      |     |        |            |
|           |                   |     | D1944186 | DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING | D0A54265 | DECAL:WARNING (REMOVAL AND INSTALLATION):FUSING | U012_S001_S001 | 224 | 1    | O/O      |     |        |            |
| 202003-01 | 2003 Modification | -   | M0BK5782 | (Pro C7200/C7200e/C7200X):PCB:A                 | M0BK5787 | (Pro C7200/C7200e/C7200X):PCB:A                 | U018           | 134 | 1    | O/O      |     |        |            |
| 202003-02 | 2003 Modification | -   |          |                                                 | D0A52980 | GUIDE PLATE:REGISTRATION:EXIT:PEEN              | U011_S002      | 274 | 1    |          |     |        |            |
| 202003-03 | 2003 Modification | -   |          |                                                 | 11050837 | RIVETS:P3035-W                                  | U011_S002      | 273 | 3    |          |     |        |            |
| 202002-01 | 2002 Modification | -   | D1949710 | DEVELOPER NEON-YELLOW                           | D0A59705 | DEVELOPER NEON YELLOW                           | U006           | 136 | 1    | O/O      |     |        |            |
|           |                   |     | D1949710 | DEVELOPER NEON-YELLOW                           | D0A59705 | DEVELOPER NEON YELLOW                           | U006           | 136 | 1    | O/O      |     |        |            |

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| Number    | Title             | Set | Old Part |                             | New Part |                                                                        | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-----------------------------|----------|------------------------------------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                        | P/N      | Name                                                                   | Group     | ID  |      | Indiv.   | Set |        |            |
| 202002-02 | 2002 Modification | -   | D1949730 | DEVELOPER INV<br>ISIBLE-RED | D0A59725 | DEVELOPER INV<br>ISIBLE-RED                                            | U006      | 137 | 1    | O/O      |     |        |            |
|           |                   |     | D1949730 | DEVELOPER INV<br>ISIBLE-RED | D0A59725 | DEVELOPER INV<br>ISIBLE-RED                                            | U006      | 137 | 1    | O/O      |     |        |            |
| 202002-04 | 2002 Modification | -   |          |                             | D1945906 | BRACKET:POWE<br>R PACK                                                 | U017      | 60  | 4    |          |     |        |            |
| 202002-05 | 2002 Modification | -   |          |                             | D1945908 | BRACKET:BASE:<br>ELECTRIC POTE<br>NTIAL SENSOR                         | U017      | 61  | 3    |          |     |        |            |
| 202002-06 | 2002 Modification | -   |          |                             | D0A53015 | REFLECTANCE T<br>ARGETS SHEET:<br>CONTACT IMAG<br>E SENSOR:COR<br>RECT | U011_S002 | 272 | 1    |          |     |        |            |
| 202002-07 | 2002 Modification | -   |          |                             | D0A52591 | DECAL:PCDU_H<br>OPPER:K                                                | U006      | 130 | 1    |          |     |        |            |
|           |                   |     |          |                             | D0A52591 | DECAL:PCDU_H<br>OPPER:K                                                | U006      | 130 | 1    |          |     |        |            |
| 202002-08 | 2002 Modification | -   |          |                             | D0A52592 | DECAL:PCDU_H<br>OPPER:W                                                | U006      | 131 | 1    |          |     |        |            |
|           |                   |     |          |                             | D0A52592 | DECAL:PCDU_H<br>OPPER:W                                                | U006      | 131 | 1    |          |     |        |            |
| 202002-09 | 2002 Modification | -   |          |                             | D0A52593 | DECAL:PCDU_H<br>OPPER:CLR                                              | U006      | 132 | 1    |          |     |        |            |
|           |                   |     |          |                             | D0A52593 | DECAL:PCDU_H<br>OPPER:CLR                                              | U006      | 132 | 1    |          |     |        |            |
| 202002-10 | 2002 Modification | -   |          |                             | D0A52595 | DECAL:PCDU_H<br>OPPER:NEON-Y                                           | U006      | 133 | 1    |          |     |        |            |
|           |                   |     |          |                             | D0A52595 | DECAL:PCDU_H<br>OPPER:NEON-Y                                           | U006      | 133 | 1    |          |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                     | New Part |                              | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-------------------------------------|----------|------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                | P/N      | Name                         | Group     | ID  |      | Indiv.   | Set |        |            |
| 202002-11 | 2002 Modification | -   |          |                                     | D0A52596 | DECAL:PCDU_H<br>OPPER:NEON-P | U006      | 134 | 1    |          |     |        |            |
|           |                   |     |          |                                     | D0A52596 | DECAL:PCDU_H<br>OPPER:NEON-P | U006      | 134 | 1    |          |     |        |            |
| 202002-12 | 2002 Modification | -   |          |                                     | D0A52597 | DECAL:PCDU_H<br>OPPER:IV-R   | U006      | 135 | 1    |          |     |        |            |
|           |                   |     |          |                                     | D0A52597 | DECAL:PCDU_H<br>OPPER:IV-R   | U006      | 135 | 1    |          |     |        |            |
| 202001-01 | 2001 Modification | -   | D1947124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y        | D0A57124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y | U020_S010 | 131 | 1    | O/O      |     |        |            |
|           |                   |     | D1947124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y        | D0A57124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y | U020_S009 | 131 | 1    | O/O      |     |        |            |
|           |                   |     | D1947124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y        | D0A57124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y | U020_S008 | 131 | 1    | O/O      |     |        |            |
|           |                   |     | D1947124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y        | D0A57124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y | U020_S007 | 131 | 1    | O/O      |     |        |            |
|           |                   |     | D1947124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y        | D0A57124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y | U020_S004 | 131 | 1    | O/O      |     |        |            |
|           |                   |     | D1947124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y        | D0A57124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y | U020_S003 | 131 | 1    | O/O      |     |        |            |
|           |                   |     | D1947124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y        | D0A57124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y | U020_S002 | 131 | 1    | O/O      |     |        |            |
|           |                   |     | D1947124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y        | D0A57124 | DUCT:PCU:FRO<br>NT:4ST:ASS'Y | U020_S001 | 131 | 1    | O/O      |     |        |            |
| 202001-02 | 2001 Modification | -   | AX060435 | DC MOTOR:GEA<br>R:10W:BRUSHLE<br>SS | AX060535 | DC MOTOR:GEA<br>R:10W        | U014      | 255 | 1    | X/O      |     |        |            |
| 202001-03 | 2001 Modification | -   | AE010133 | HOT ROLLER:DI<br>A62                | AE010157 | HOT ROLLER:DI<br>A62         | U012_S001 | 221 | 1    | X/O      |     |        |            |
| 201912-01 | 1912 Modification | -   | D0A57659 | OPTICAL READI                       | D0A57640 | OPTICAL READI                | U014_S003 | 254 | 1    | X/O      |     |        |            |

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|-----------|-------------------|-----|----------|-------------------------------------------------|----------|-------------------------------------------------|--------------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                            | P/N      | Name                                            | Group              | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          | NG UNIT:COOLIN<br>G:EXIT:ASS'Y                  |          | NG UNIT:COOLIN<br>G:EXIT:ASS'Y                  |                    |     |      |          |     |        |            |
| 201912-02 | 1912 Modification | -   |          |                                                 | D0A54611 | GUIDE PLATE:EX<br>IT:GATE                       | U014               | 252 | 1    |          |     |        |            |
| 201912-03 | 1912 Modification | -   |          |                                                 | D0A54905 | TRANSPORT RO<br>LLER:DRIVEN:PR<br>ESS FIT       | U014_S003          | 253 | 1    |          |     |        |            |
| 201911-03 | 1911 Modification | -   | D0A57654 | OPTICAL READI<br>NG UNIT:COOLIN<br>G:EXIT:ASS'Y | D0A57659 | OPTICAL READI<br>NG UNIT:COOLIN<br>G:EXIT:ASS'Y | U014               | 249 | 1    | O/O      |     |        |            |
| 201911-04 | 1911 Modification | -   | D0A53545 | TONER BANK:AS<br>S'Y                            | D0A53546 | TONER BANK:AS<br>S'Y                            | U005_S031          | 176 | 1    | O/O      |     |        |            |
|           |                   |     | D0A53545 | TONER BANK:AS<br>S'Y                            | D0A53546 | TONER BANK:AS<br>S'Y                            | U005_S029          | 176 | 1    | O/O      |     |        |            |
|           |                   |     | D0A53545 | TONER BANK:AS<br>S'Y                            | D0A53546 | TONER BANK:AS<br>S'Y                            | U005_S027          | 176 | 1    | O/O      |     |        |            |
|           |                   |     | D0A53545 | TONER BANK:AS<br>S'Y                            | D0A53546 | TONER BANK:AS<br>S'Y                            | U005_S025          | 176 | 1    | O/O      |     |        |            |
|           |                   |     | D0A53545 | TONER BANK:AS<br>S'Y                            | D0A53546 | TONER BANK:AS<br>S'Y                            | U005_S016          | 176 | 1    | O/O      |     |        |            |
|           |                   |     | D0A53545 | TONER BANK:AS<br>S'Y                            | D0A53546 | TONER BANK:AS<br>S'Y                            | U005_S014          | 176 | 1    | O/O      |     |        |            |
|           |                   |     | D0A53545 | TONER BANK:AS<br>S'Y                            | D0A53546 | TONER BANK:AS<br>S'Y                            | U005_S012          | 176 | 1    | O/O      |     |        |            |
|           |                   |     | D0A53545 | TONER BANK:AS<br>S'Y                            | D0A53546 | TONER BANK:AS<br>S'Y                            | U005_S010          | 176 | 1    | O/O      |     |        |            |
| 201911-05 | 1911 Modification | -   | D1797544 | SIDE FENCE:TA<br>NDEM LCT:LEFT<br>REAR:ASS'Y    | D0A57144 | SIDE FENCE:TA<br>NDEM LCT:LEFT<br>REAR:ASS'Y    | U004_S009<br>_S001 | 367 | 1    | X/O      |     |        |            |
| 201911-06 | 1911 Modification | -   |          |                                                 | D0A57722 | DECAL:H-TEMP                                    | U001_S014          | 76  | 1    |          |     |        |            |

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|-----------|-------------------|-----|----------|------------------------------------------------------|----------|-------------------------------------------------------|--------------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                                 | P/N      | Name                                                  | Group              | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          |                                                      |          | WARNING:PAPE<br>R FEED:INNER B<br>ACK                 |                    |     |      |          |     |        |            |
|           |                   |     |          |                                                      | D0A57722 | DECAL:H-TEMP<br>WARNING:PAPE<br>R FEED:INNER B<br>ACK | U001_S005          | 76  | 1    |          |     |        |            |
| 201911-07 | 1911 Modification | -   |          |                                                      | D0A57723 | DECAL:H-TEMP<br>WARNING:PAPE<br>R FEED:FRONT<br>RIGHT | U001_S014          | 77  | 1    |          |     |        |            |
|           |                   |     |          |                                                      | D0A57723 | DECAL:H-TEMP<br>WARNING:PAPE<br>R FEED:FRONT<br>RIGHT | U001_S005          | 77  | 1    |          |     |        |            |
| 201911-08 | 1911 Modification | -   |          |                                                      | D0A57725 | DECAL:H-TEMP<br>WARNING:EXIT:L<br>EFT REAR            | U014               | 250 | 1    |          |     |        |            |
| 201911-09 | 1911 Modification | -   |          |                                                      | D0A57726 | DECAL:H-TEMP<br>WARNING:EXIT:L<br>EFT FRONT           | U014               | 251 | 1    |          |     |        |            |
| 201911-10 | 1911 Modification | -   |          |                                                      | D0A54202 | SEPARATION SU<br>B-UNIT:FUSING:<br>ASS'Y              | U012_S001<br>_S002 | 220 | 1    |          |     |        |            |
| 201911-11 | 1911 Modification | -   | D1945398 | HARNESS:DEBU<br>G:MONITOR:SER<br>VICE:CONNECTI<br>NG | M0B15888 | HARNESS:DEBU<br>G:MONITOR:SER<br>VICE                 | SPECIAL T<br>OOLS  | 19  | 1    | O/O      |     |        |            |
| 201911-13 | 1911 Modification | -   | D0A55242 |                                                      | D0A55342 | HARNESS:PULL<br>OUT:LEFT:TACT                         | H6(6/21)           |     | 1    |          |     |        |            |

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| Number    | Title             | Set | Old Part |                                         | New Part |                                          | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-----------------------------------------|----------|------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                    | P/N      | Name                                     | Group     | ID  |      | Indiv.   | Set |        |            |
| 201911-14 | 1911 Modification | -   | D0A53327 | HARNESS:DENSITY SENSOR:AW G28           |          |                                          | G16(9/21) |     | 0    |          |     |        |            |
| 201910-01 | 1910 Modification | -   |          |                                         | D0A52510 | CUSHION:CLEANING UNIT:ASS'Y              | U006_S012 | 127 | 2    |          |     |        |            |
|           |                   |     |          |                                         |          |                                          | U006_S015 | 127 | 2    |          |     |        |            |
|           |                   |     |          |                                         |          |                                          | U006_S018 | 127 | 2    |          |     |        |            |
|           |                   |     |          |                                         |          |                                          | U006_S021 | 127 | 2    |          |     |        |            |
|           |                   |     |          |                                         |          |                                          | U006_S024 | 127 | 2    |          |     |        |            |
|           |                   |     |          |                                         |          |                                          | U006_S036 | 127 | 2    |          |     |        |            |
|           |                   |     |          |                                         |          |                                          | U006_S039 | 127 | 2    |          |     |        |            |
|           |                   |     |          |                                         |          |                                          | U006_S042 | 127 | 2    |          |     |        |            |
|           |                   |     |          |                                         |          |                                          | U006_S045 | 127 | 2    |          |     |        |            |
| 201909-02 | 1909 Modification | -   | D1947631 | PAPER TRAY:UNIVERSAL:SUB-ASS'Y          | D0BX7631 | PAPER TRAY:UNIVERSAL:SUB-ASS'Y           | U004_S001 | 327 | 1    | O/O      |     |        |            |
| 201909-03 | 1909 Modification | -   |          |                                         | D0A54188 | GUIDE PLATE:FUSING EXIT:LOWER:NO.2:ASS'Y | U012_S001 | 218 | 1    |          |     |        |            |
| 201909-04 | 1909 Modification | -   | M0BK5783 | (Pro C7210/C7210X):PCB:B                | M0BK5788 | (Pro C7210/C7210X):PCB:B                 | U018      | 126 | 1    | O/O      |     |        |            |
| 201909-05 | 1909 Modification | -   | D0A51257 | COVER:C/T BOX:RIGHT:ASS'Y:(C7200/C7210) | D0A51255 | COVER:C/T BOX:RIGHT:ASS'Y                | U018_S011 | 133 | 1    | O/O      |     |        |            |
|           |                   |     | D0A51257 | COVER:C/T BOX:RIGHT:ASS'Y:(C7200/C7210) | D0A51255 | COVER:C/T BOX:RIGHT:ASS'Y                | U018_S004 | 133 | 1    | O/O      |     |        |            |
| 201909-06 | 1909 Modification | -   | D0A54000 | HEAT ROLLER:DI A39.2:(C7200/C7210)      | D0A54346 | HEAT ROLLER:DI A39.2                     | U012_S001 | 219 | 1    | O/O      |     |        |            |
| 201908-01 | 1908 Modification | -   |          |                                         | D3DK7700 | DECAL:POWER                              | U018      | 131 | 1    |          |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                    | New Part |                                                  | Index No.          |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|------------------------------------|----------|--------------------------------------------------|--------------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                               | P/N      | Name                                             | Group              | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          |                                    |          | SUPPLY UNIT:N:<br>DESIGN SKETCH                  |                    |     |      |          |     |        |            |
|           |                   |     |          |                                    | D3DK7700 | DECAL:POWER<br>SUPPLY UNIT:N:<br>DESIGN SKETCH   | U018               | 131 | 1    |          |     |        |            |
|           |                   |     |          |                                    | D3DK7700 | DECAL:POWER<br>SUPPLY UNIT:N:<br>DESIGN SKETCH   | U022               | 58  | 1    |          |     |        |            |
|           |                   |     |          |                                    | D3DK7700 | DECAL:POWER<br>SUPPLY UNIT:N:<br>DESIGN SKETCH   | U022               | 58  | 1    |          |     |        |            |
| 201907-01 | 1907 Modification | -   |          |                                    | D1948515 | LIQUID COOLING<br>:PT:ASS'Y                      | U018_S003          | 130 | 1    |          |     |        |            |
|           |                   |     |          |                                    |          |                                                  | U018_S010          | 130 | 1    |          |     |        |            |
|           |                   |     |          |                                    |          |                                                  | U019_S003          | 107 | 1    |          |     |        |            |
|           |                   |     |          |                                    |          |                                                  | U019_S010          | 107 | 1    |          |     |        |            |
| 201907-02 | 1907 Modification | -   |          |                                    | D0A53408 | SHAFT:DRIVE:T<br>ONER SUPPLY                     | U005               | 174 | 2    |          |     |        |            |
| 201907-03 | 1907 Modification | -   |          |                                    | D0743819 | PLATE:ROLLER:<br>TENSION                         | U007_S001          | 222 | 1    |          |     |        |            |
| 201907-04 | 1907 Modification | -   |          |                                    | 11036080 | CONNECTOR:14<br>R-RIZ-K4GG-FL(L<br>F)(SN)        | U005               | 173 | 1    |          |     |        |            |
|           |                   |     |          |                                    |          |                                                  | U022               | 57  | 1    |          |     |        |            |
| 201907-05 | 1907 Modification | -   |          |                                    | D1944279 | GUIDE PLATE:SE<br>PARATION SUB-<br>UNIT:PRESSURE | U012_S001<br>_S003 | 217 | 1    |          |     |        |            |
|           |                   |     |          |                                    |          |                                                  | U013_S001<br>_S003 | 210 | 1    |          |     |        |            |
| 201907-06 | 1907 Modification | -   | AW020198 | PHOTOINTERRU<br>PTOR:LG2A14NL<br>1 | GW020024 | PHOTOINTERRU<br>PTOR:LG2A24BL<br>1:GF            | U004_S009          | 366 | 1    | O/O      |     |        |            |
|           |                   |     | AW020198 | PHOTOINTERRU                       | GW020024 | PHOTOINTERRU                                     | U004_S009          | 366 | 1    | O/O      |     |        |            |

# Design Change List

| Number    | Title             | Set | Old Part |                                    | New Part |                                       | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|------------------------------------|----------|---------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                               | P/N      | Name                                  | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          | PTOR:LG2A14NL<br>1                 |          | PTOR:LG2A24BL<br>1:GF                 |           |     |      |          |     |        |            |
|           |                   |     | AW020198 | PHOTOINTERRU<br>PTOR:LG2A14NL<br>1 | GW020024 | PHOTOINTERRU<br>PTOR:LG2A24BL<br>1:GF | U004_S008 | 366 | 1    | O/O      |     |        |            |
|           |                   |     | AW020198 | PHOTOINTERRU<br>PTOR:LG2A14NL<br>1 | GW020024 | PHOTOINTERRU<br>PTOR:LG2A24BL<br>1:GF | U004_S008 | 366 | 1    | O/O      |     |        |            |
|           |                   |     | AW020198 | PHOTOINTERRU<br>PTOR:LG2A14NL<br>1 | GW020024 | PHOTOINTERRU<br>PTOR:LG2A24BL<br>1:GF | U004_S008 | 366 | 1    | O/O      |     |        |            |
|           |                   |     | AW020198 | PHOTOINTERRU<br>PTOR:LG2A14NL<br>1 | GW020024 | PHOTOINTERRU<br>PTOR:LG2A24BL<br>1:GF | U004_S008 | 366 | 1    | O/O      |     |        |            |
|           |                   |     | AW020198 | PHOTOINTERRU<br>PTOR:LG2A14NL<br>1 | GW020024 | PHOTOINTERRU<br>PTOR:LG2A24BL<br>1:GF | U004_S008 | 366 | 1    | O/O      |     |        |            |
|           |                   |     | AW020198 | PHOTOINTERRU<br>PTOR:LG2A14NL<br>1 | GW020024 | PHOTOINTERRU<br>PTOR:LG2A24BL<br>1:GF | U004_S008 | 366 | 1    | O/O      |     |        |            |
|           |                   |     | AW020198 | PHOTOINTERRU<br>PTOR:LG2A14NL<br>1 | GW020024 | PHOTOINTERRU<br>PTOR:LG2A24BL<br>1:GF | U004_S008 | 366 | 1    | O/O      |     |        |            |
|           |                   |     | AW020198 | PHOTOINTERRU<br>PTOR:LG2A14NL<br>1 | GW020024 | PHOTOINTERRU<br>PTOR:LG2A24BL<br>1:GF | U004_S008 | 366 | 1    | O/O      |     |        |            |
|           |                   |     | AW020198 | PHOTOINTERRU<br>PTOR:LG2A14NL<br>1 | GW020024 | PHOTOINTERRU<br>PTOR:LG2A24BL<br>1:GF | U004_S008 | 366 | 1    | O/O      |     |        |            |
| 201907-08 | 1907 Modification | -   | M0BJ5730 | PCB:MAIN:COM:                      | M0BJ5732 | PCB:MAIN:COM:                         | U002_S001 | 24  | 1    | O/O      |     |        |            |



## Design Change List

| Number    | Title             | Set | Old Part |                                       | New Part |                                        | Index No. |     | Q'ty | Interchg |     | Reason                            | Cut-in S/N |
|-----------|-------------------|-----|----------|---------------------------------------|----------|----------------------------------------|-----------|-----|------|----------|-----|-----------------------------------|------------|
|           |                   |     | P/N      | Name                                  | P/N      | Name                                   | Group     | ID  |      | Indiv.   | Set |                                   |            |
|           |                   | -   |          | ASS'Y                                 |          | ASS'Y                                  | _S001     |     |      |          |     |                                   |            |
| 201907-09 | 1907 Modification | -   | D0A56253 | PULLEY:ON-OFF:TRANSFER ROLLER:S2M:27T | D0A56257 | PULLEY:ON-OFF:S2M:27T:MELTING ADHESION | U007      | 223 | 1    | X/O      |     |                                   |            |
| 201907-10 | 1907 Modification | -   | D0A55476 | PCB:SSB_R                             | D0A55472 | PCB:SSB_R                              | U011_S002 | 271 | 1    | X/O      |     |                                   |            |
| 201907-11 | 1907 Modification | -   | D0143655 | ELECTRIC POTE NTIAL SENSOR            |          |                                        | U006_S001 | 23  | 1    | X/O      |     | New part number D0A52269, Int X/O |            |
|           |                   |     |          |                                       |          |                                        | U006_S002 | 23  | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S003 | 23  | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S004 | 23  | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S025 | 23  | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S026 | 23  | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S027 | 23  | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S028 | 23  | 1    |          |     |                                   |            |
| 201907-12 | 1907 Modification | -   |          |                                       | D0A52269 | ELECTRIC POTE NTIAL SENSOR             | U006_S001 | 125 | 1    | X/O      |     | Old part number D0143655, Int X/O |            |
|           |                   |     |          |                                       |          |                                        | U006_S002 | 125 | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S003 | 125 | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S004 | 125 | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S025 | 125 | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S026 | 125 | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S027 | 125 | 1    |          |     |                                   |            |
|           |                   |     |          |                                       |          |                                        | U006_S028 | 125 | 1    |          |     |                                   |            |
| 201905-01 | 1905 Modification | -   |          |                                       | D1941371 | STAY:MAIN:RIGHT UPPER:ASS'Y            | U022      | 56  | 1    |          |     |                                   |            |
| 201905-04 | 1905 Modification | -   |          |                                       | D0A51164 | COVER:TONER SUPPLY                     | U022      | 55  | 1    |          |     |                                   |            |
| 201905-05 | 1905 Modification | -   | D0146780 | TRAY BOTTOM PLATE:ASS'Y               | D0BX6780 | TRAY BOTTOM PLATE:ASS'Y                | U004_S001 | 365 | 1    | O/O      |     |                                   |            |
| 201905-06 | 1905 Modification | -   | D0A52301 | PCU:ASS'Y                             | D0A52302 | PCU:ASS'Y                              | U006_S044 | 124 | 1    | X/O      |     |                                   |            |
|           |                   |     | D0A52301 | PCU:ASS'Y                             | D0A52302 | PCU:ASS'Y                              | U006_S041 | 124 | 1    | X/O      |     |                                   |            |
|           |                   |     | D0A52301 | PCU:ASS'Y                             | D0A52302 | PCU:ASS'Y                              | U006_S038 | 124 | 1    | X/O      |     |                                   |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                                                                                                                                                            | New Part |                                                                                                                                                                            | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                                                                                                                                                       | P/N      | Name                                                                                                                                                                       | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   | D0A52301 | PCU:ASS'Y                                                                                                                                                                  | D0A52302 | PCU:ASS'Y                                                                                                                                                                  | U006_S035 | 124 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52301 | PCU:ASS'Y                                                                                                                                                                  | D0A52302 | PCU:ASS'Y                                                                                                                                                                  | U006_S023 | 124 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52301 | PCU:ASS'Y                                                                                                                                                                  | D0A52302 | PCU:ASS'Y                                                                                                                                                                  | U006_S020 | 124 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52301 | PCU:ASS'Y                                                                                                                                                                  | D0A52302 | PCU:ASS'Y                                                                                                                                                                  | U006_S017 | 124 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52301 | PCU:ASS'Y                                                                                                                                                                  | D0A52302 | PCU:ASS'Y                                                                                                                                                                  | U006_S014 | 124 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52301 | PCU:ASS'Y                                                                                                                                                                  | D0A52302 | PCU:ASS'Y                                                                                                                                                                  | U006_S011 | 124 | 1    | X/O      |     |        |            |
| 201904-02 | 1904 Modification | -   | D0A56331 | TENSION SPRIN<br>G:PRESSURE:IN<br>TERMEDIATE TR<br>ANSFER:13N                                                                                                              | D0A56071 | TENSION SPRIN<br>G:PRESSURE:IN<br>TERMEDIATE TR<br>ANSFER:8N:RED                                                                                                           | U007      | 218 | 1    | X/O      |     |        |            |
|           |                   |     | D0A56331 | TENSION SPRIN<br>G:PRESSURE:IN<br>TERMEDIATE TR<br>ANSFER:13N                                                                                                              | D0A56071 | TENSION SPRIN<br>G:PRESSURE:IN<br>TERMEDIATE TR<br>ANSFER:8N:RED                                                                                                           | U007      | 218 | 1    | X/O      |     |        |            |
| 201904-04 | 1904 Modification | -   | D3AK1006 | (NA/EU[Pro C720<br>0S/C7210S/C720<br>0SX/C7210SX/C7<br>200/C7200e/C721<br>0/C7200X/C7210<br>X]):(AA/TWN/KOR<br>[Pro C7200S/C72<br>10S/C7200SX/C7<br>210SX]):MAIN:AS<br>S'Y | D3AK0206 | (NA/EU[Pro C720<br>0S/C7210S/C720<br>0SX/C7210SX/C7<br>200/C7200e/C721<br>0/C7200X/C7210<br>X]):(AA/TWN/KOR<br>[Pro C7200S/C72<br>10S/C7200SX/C7<br>210SX]):MAIN:AS<br>S'Y | U023_S005 | 60  | 1    | O/O      |     |        |            |
|           |                   |     | D3AK1006 | (NA/EU[Pro C720<br>0S/C7210S/C720<br>0SX/C7210SX/C7<br>200/C7200e/C721<br>0/C7200X/C7210<br>X]):(AA/TWN/KOR                                                                | D3AK0206 | (NA/EU[Pro C720<br>0S/C7210S/C720<br>0SX/C7210SX/C7<br>200/C7200e/C721<br>0/C7200X/C7210<br>X]):(AA/TWN/KOR                                                                | U023_S010 | 60  | 1    | O/O      |     |        |            |

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| Number    | Title             | Set | Old Part |                                                 | New Part |                                                         | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-------------------------------------------------|----------|---------------------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                            | P/N      | Name                                                    | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          | [Pro C7200S/C7210S/C7200SX/C7210SX]):MAIN:ASS'Y |          | [Pro C7200S/C7210S/C7200SX/C7210SX]):MAIN:ASS'Y         |           |     |      |          |     |        |            |
| 201904-06 | 1904 Modification | -   | B2346541 | FEED DRIVE SHAFT                                | D2706541 | SHAFT:DRIVE:FEED:ASS'Y                                  | U004      | 364 | 1    | O/O      |     |        |            |
|           |                   |     | B2346541 | FEED DRIVE SHAFT                                | D2706541 | SHAFT:DRIVE:FEED:ASS'Y                                  | U004      | 364 | 1    | O/O      |     |        |            |
| 201904-07 | 1904 Modification | -   |          |                                                 | D0A54120 | SUPPORTING PLATE:LEVER:PRESSURE                         | U012_S001 | 216 | 2    |          |     |        |            |
|           |                   |     |          |                                                 |          |                                                         | U013_S001 | 164 | 1    |          |     |        |            |
| 201904-08 | 1904 Modification | -   |          |                                                 | D0A54774 | DRIVE ROLLER:SCANNING:PAPER:SUB SCANNING:PRESS FIT      | U014      | 248 | 1    |          |     |        |            |
| 201904-09 | 1904 Modification | -   |          |                                                 | D0A56070 | SERVICE PARTS:INTERMEDIATE TRANSFER:COIL SPRING:SET:A   | U007_S003 | 217 | 1    |          |     |        |            |
| 201904-10 | 1904 Modification | -   |          |                                                 | D0A56072 | TENSION SPRING:PRESSURE:INTERMEDIATE TRANSFER:13N:GREEN | U007_S003 | 219 | 6    |          |     |        |            |
| 201904-11 | 1904 Modification | -   |          |                                                 | D0A56075 | SERVICE PARTS:INTERMEDIATE TRANSFER:COIL SPRING:SET:B   | U007_S002 | 220 | 1    |          |     |        |            |
| 201904-12 | 1904 Modification | -   |          |                                                 | D0A56081 | TENSION SPRING:PRESSURE:IN                              | U007_S002 | 221 | 4    |          |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                              | New Part |                                                               | Index No.                                                                                                         |     | Q'ty | Interchg |     | Reason                                                 | Cut-in S/N |
|-----------|-------------------|-----|----------|------------------------------|----------|---------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|-----|------|----------|-----|--------------------------------------------------------|------------|
|           |                   |     | P/N      | Name                         | P/N      | Name                                                          | Group                                                                                                             | ID  |      | Indiv.   | Set |                                                        |            |
|           |                   | -   |          |                              |          | TERMEDIATE TR<br>ANSFER:12.5N:B<br>LUE                        |                                                                                                                   |     |      |          |     |                                                        |            |
| 201903-01 | 1903 Modification | -   |          |                              | M0BH7745 | COVER:UPPER<br>MIDDLE                                         | U001                                                                                                              | 75  | 2    |          |     |                                                        |            |
| 201902-01 | 1902 Modification | -   |          |                              | D0A56242 | TENSION SPRIN<br>G:PRESSURE:IN<br>TERMEDIATE TR<br>ANSFER:17N | U007_S002                                                                                                         | 216 | 6    |          |     |                                                        |            |
| 201902-05 | 1902 Modification | -   | D0A55327 | HARNESS:LEFT:<br>FFC:CRB:CIS | D0A53327 | HARNESS:DENSI<br>TY SENSOR:AW<br>G28                          | F/G/H/I/J-14<br>(8/21),G15(<br>9/21)                                                                              |     | 6    |          |     |                                                        |            |
| 201902-06 | 1902 Modification | A   | D0A55222 | HARNESS:MAIN:<br>LEFT:UPPER  | D0A55290 | HARNESS:MAIN:<br>LEFT:UPPER                                   | I6(2/21),H4(<br>3/21),E4(5/<br>21),F4(6/21<br>,C5/F7(7/2<br>1),C6(13/21<br>,H5(17/21),<br>C9(20/21),B<br>3(21/21) |     | 1    | X/O      |     | SET[A] 11050702<br>(201901-06)/1105<br>0758(201901-07) |            |
| 201901-01 | 1901 Modification | -   |          |                              | D0A53710 | SEAL:REAR:SLID<br>ER:TONER BANK<br>:T6                        | U005_S010                                                                                                         | 172 | 1    |          |     |                                                        |            |
|           |                   |     |          |                              |          |                                                               | U005_S012                                                                                                         | 172 | 1    |          |     |                                                        |            |
|           |                   |     |          |                              |          |                                                               | U005_S014                                                                                                         | 172 | 1    |          |     |                                                        |            |
|           |                   |     |          |                              |          |                                                               | U005_S016                                                                                                         | 172 | 1    |          |     |                                                        |            |
|           |                   |     |          |                              |          |                                                               | U005_S025                                                                                                         | 172 | 1    |          |     |                                                        |            |
|           |                   |     |          |                              |          |                                                               | U005_S027                                                                                                         | 172 | 1    |          |     |                                                        |            |
|           |                   |     |          |                              |          |                                                               | U005_S029                                                                                                         | 172 | 1    |          |     |                                                        |            |
|           |                   |     |          |                              |          |                                                               | U005_S031                                                                                                         | 172 | 1    |          |     |                                                        |            |
| 201901-03 | 1901 Modification | -   |          |                              | AX440457 | HEATER:PRESS<br>URE ROLLER:22                                 | U012_S001                                                                                                         | 215 | 1    |          |     |                                                        |            |

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| Number    | Title             | Set | Old Part |                                                    | New Part |                                                    | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|----------------------------------------------------|----------|----------------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                               | P/N      | Name                                               | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          |                                                    |          | 7V:800W:(C7200/C7210)                              |           |     |      |          |     |        |            |
| 201901-04 | 1901 Modification | -   |          |                                                    | D0746212 | SEAL:TRANSFER ROLLER:REAR                          | U009_S001 | 44  | 1    |          |     |        |            |
| 201901-05 | 1901 Modification | -   |          |                                                    | D0746213 | SEAL:TRANSFER ROLLER:FRONT                         | U009_S001 | 45  | 1    |          |     |        |            |
| 201901-06 | 1901 Modification | A   |          |                                                    | 11050702 | CLAMP:LWC-3AB                                      | U017      | 59  | 1    |          |     |        |            |
|           |                   |     |          |                                                    | 11050702 | CLAMP:LWC-3AB                                      | U017      | 59  | 1    |          |     |        |            |
| 201901-07 | 1901 Modification | A   |          |                                                    | 11050758 | CLAMP:LWSM-0306A                                   | U017      | 17  | 1    |          |     |        |            |
|           |                   |     |          |                                                    | 11050758 | CLAMP:LWSM-0306A                                   | U017      | 17  | 1    |          |     |        |            |
|           |                   |     |          |                                                    | 11050758 | CLAMP:LWSM-0306A                                   | U017      | 17  | 1    |          |     |        |            |
|           |                   |     |          |                                                    | 11050758 | CLAMP:LWSM-0306A                                   | U017      | 17  | 1    |          |     |        |            |
| 201901-08 | 1901 Modification | -   |          |                                                    | 11029805 | CONNECTOR:6-292233-0                               | U022      | 52  | 1    |          |     |        |            |
|           |                   |     |          |                                                    | 11029805 | CONNECTOR:6-292233-0                               | U022      | 52  | 1    |          |     |        |            |
| 201812-01 | 1812 Modification | -   | AA161129 | CUSHION - LARGE                                    | AA161177 | CUSHION:BASE:TANDEM LCT:LARGE                      | U004_S008 | 362 | 1    | O/O      |     |        |            |
| 201812-02 | 1812 Modification | -   | AA161130 | CUSHION - SMALL                                    | AA161178 | CUSHION:BASE:TANDEM LCT:SMALL                      | U004_S008 | 363 | 2    | O/O      |     |        |            |
| 201812-04 | 1812 Modification | -   | D2035453 | (Pro C7200SX/C7210SX/C7200X/C7210X):PCB:RFID-AFE:S | D0A55517 | (Pro C7200SX/C7210SX/C7200X/C7210X):PCB:RFID-AFE:S | U005      | 168 | 1    | X/O      |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                      | New Part |                                      | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|--------------------------------------|----------|--------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                 | P/N      | Name                                 | Group     | ID  |      | Indiv.   | Set |        |            |
| 201812-07 | 1812 Modification | -   | D0A57598 | ROLLER:SHADING:WHITE:SMALL:PRESS FIT | D0A57521 | ROLLER:SHADING:WHITE:SMALL:PRESS FIT | U014_S004 | 247 | 1    | X/O      |     |        |            |
| 201812-08 | 1812 Modification | -   |          |                                      | D0A53588 | BRACKET:RACK:STOPPER                 | U005_S010 | 167 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S012 | 167 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S014 | 167 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S016 | 167 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S025 | 167 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S027 | 167 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S029 | 167 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S031 | 167 | 1    |          |     |        |            |
| 201812-09 | 1812 Modification | -   |          |                                      | D1943707 | SLIDER:TONER BANK                    | U005_S010 | 169 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S012 | 169 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S014 | 169 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S016 | 169 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S025 | 169 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S027 | 169 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S029 | 169 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S031 | 169 | 1    |          |     |        |            |
| 201812-10 | 1812 Modification | -   |          |                                      | D1943708 | SEAL:INNER:SLIDER:TONER BANK         | U005_S010 | 170 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S012 | 170 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S014 | 170 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S016 | 170 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S025 | 170 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S027 | 170 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S029 | 170 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S031 | 170 | 1    |          |     |        |            |
| 201812-11 | 1812 Modification | -   |          |                                      | D1943709 | SEAL:OUTER:SLIDER:TONER BANK         | U005_S010 | 171 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S012 | 171 | 1    |          |     |        |            |
|           |                   |     |          |                                      |          |                                      | U005_S014 | 171 | 1    |          |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                             | New Part  |                                             | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|---------------------------------------------|-----------|---------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                        | P/N       | Name                                        | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          |                                             |           |                                             | U005_S016 | 171 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U005_S025 | 171 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U005_S027 | 171 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U005_S029 | 171 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U005_S031 | 171 | 1    |          |     |        |            |
| 201812-12 | 1812 Modification | -   | D0A55319 | HARNESS:RIGHT<br>:FAN:SENSOR:C<br>ONNECTING | D0A55321  | HARNESS:RIGHT<br>:FAN:SENSOR:C<br>ONNECTING | D13(9/22) |     | 1    | X/O      |     |        |            |
| 201811-01 | 1811 Modification | -   |          |                                             | D0A57806  | COVER:MAIN:RI<br>GHT:ASS'Y                  | U001_S008 | 74  | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U001_S017 | 74  | 1    |          |     |        |            |
| 201811-02 | 1811 Modification | -   |          |                                             | D1943356  | POSITIONING PL<br>ATE:MAIN POLE:<br>ASS'Y   | U006_S011 | 123 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U006_S014 | 123 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U006_S017 | 123 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U006_S020 | 123 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U006_S023 | 123 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U006_S035 | 123 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U006_S038 | 123 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U006_S041 | 123 | 1    |          |     |        |            |
|           |                   |     |          |                                             |           |                                             | U006_S044 | 123 | 1    |          |     |        |            |
| 201811-03 | 1811 Modification | -   |          |                                             | D0A57678  | HEAT SINK:HEAT<br>ER:LOWER:ASS'<br>Y        | U004_S011 | 360 | 1    |          |     |        |            |
| 201811-04 | 1811 Modification | -   |          |                                             | D0A57679  | HEAT SINK:HEAT<br>ER:UPPER:ASS'Y            | U004_S012 | 361 | 1    |          |     |        |            |
| 201811-05 | 1811 Modification | -   |          |                                             | B0656118  | GUIDE PLATE:H<br>EAT SINK:UPPE<br>R:FIBER   | U004_S012 | 358 | 1    |          |     |        |            |
| 201811-06 | 1811 Modification | -   |          |                                             | 09574008N | SCREW:SMALL<br>ROUND/SPRING:<br>M4X8        | U004_S012 | 355 | 1    |          |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part  |                   | New Part  |                                | Index No.     |    | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|-----------|-------------------|-----------|--------------------------------|---------------|----|------|----------|-----|--------|------------|
|           |                   |     | P/N       | Name              | P/N       | Name                           | Group         | ID |      | Indiv.   | Set |        |            |
| 201811-07 | 1811 Modification | -   |           |                   | M0BJ5730  | PCB:MAIN:COM:ASS'Y             | U002_S001     | 21 | 1    |          |     |        |            |
| 201811-08 | 1811 Modification | -   |           |                   | D0A55390  | HARNESS:BLASTER:CRB:CONNECTING | SPECIAL TOOLS | 16 | 1    |          |     |        |            |
| 201811-10 | 1811 Modification | -   | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U018          | 7  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCREW:4X8 | 03604008N | SCREW - M4X8                   | U020          | 9  | 1    | O/O      |     |        |            |



## Design Change List

| Number    | Title             | Set | Old Part  |                       | New Part  |                          | Index No. |    | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|-----------|-----------------------|-----------|--------------------------|-----------|----|------|----------|-----|--------|------------|
|           |                   |     | P/N       | Name                  | P/N       | Name                     | Group     | ID |      | Indiv.   | Set |        |            |
|           |                   | -   |           | W:4X8                 |           |                          |           |    |      |          |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 03604008N | SCREW - M4X8             | U020      | 9  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 03604008N | SCREW - M4X8             | U020      | 9  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 03604008N | SCREW - M4X8             | U020      | 9  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 03604008N | SCREW - M4X8             | U020      | 9  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 03604008N | SCREW - M4X8             | U020      | 9  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 03604008N | SCREW - M4X8             | U020      | 9  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 03604008N | SCREW - M4X8             | U020      | 9  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 03604008N | SCREW - M4X8             | U020      | 9  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 03604008N | SCREW - M4X8             | U020      | 9  | 1    | O/O      |     |        |            |
| 201811-11 | 1811 Modification | -   | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE          | 04544008Q | TAPPING SCRE             | U018      | 14 | 1    | O/O      |     |        |            |

## Design Change List

| Number | Title | Set | Old Part  |                       | New Part  |                          | Index No. |    | Q'ty | Interchg |     | Reason | Cut-in S/N |
|--------|-------|-----|-----------|-----------------------|-----------|--------------------------|-----------|----|------|----------|-----|--------|------------|
|        |       |     | P/N       | Name                  | P/N       | Name                     | Group     | ID |      | Indiv.   | Set |        |            |
|        |       | -   |           | W:4X8                 |           | W - M4X8                 |           |    |      |          |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8 | U018      | 14 | 1    | O/O      |     |        |            |
|        |       |     |           |                       |           |                          |           |    |      |          |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part  |                       | New Part  |                                                      | Index No.         |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|-----------|-----------------------|-----------|------------------------------------------------------|-------------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N       | Name                  | P/N       | Name                                                 | Group             | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |           | W:4X8                 |           | W - M4X8                                             |                   |     |      |          |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8                             | U018              | 14  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8                             | U018              | 14  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8                             | U018              | 14  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8                             | U018              | 14  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8                             | U018              | 14  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8                             | U018              | 14  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8                             | U018              | 14  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8                             | U020              | 18  | 1    | O/O      |     |        |            |
|           |                   |     | 04514008N | TAPPING SCRE<br>W:4X8 | 04544008Q | TAPPING SCRE<br>W - M4X8                             | U020              | 18  | 1    | O/O      |     |        |            |
| 201811-12 | 1811 Modification | -   | 03604006N | SCREW - M4X6          | 03604008N | SCREW - M4X8                                         | U018              | 7   | 1    | O/O      |     |        |            |
|           |                   |     | 03604006N | SCREW - M4X6          | 03604008N | SCREW - M4X8                                         | U018              | 7   | 1    | O/O      |     |        |            |
| 201811-13 | 1811 Modification | -   |           |                       | D1945398  | HARNESS:DEBU<br>G:MONITOR:SER<br>VICE:CONNECTI<br>NG |                   |     |      |          |     |        |            |
| 201811-14 | 1811 Modification | -   |           |                       | G1785397  | PCB:SIFB:CROS<br>S                                   | SPECIAL T<br>OOLS | 18  | 1    |          |     |        |            |
| 201810-01 | 1810 Modification | -   | D0A52300  | PCU:ASS'Y             | D0A52301  | PCU:ASS'Y                                            | U006              | 122 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52300  | PCU:ASS'Y             | D0A52301  | PCU:ASS'Y                                            | U006              | 122 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52300  | PCU:ASS'Y             | D0A52301  | PCU:ASS'Y                                            | U006              | 122 | 1    | X/O      |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                  | New Part  |                                                           | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|----------------------------------|-----------|-----------------------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                             | P/N       | Name                                                      | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   | D0A52300 | PCU:ASS'Y                        | D0A52301  | PCU:ASS'Y                                                 | U006      | 122 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52300 | PCU:ASS'Y                        | D0A52301  | PCU:ASS'Y                                                 | U006      | 122 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52300 | PCU:ASS'Y                        | D0A52301  | PCU:ASS'Y                                                 | U006      | 122 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52300 | PCU:ASS'Y                        | D0A52301  | PCU:ASS'Y                                                 | U006      | 122 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52300 | PCU:ASS'Y                        | D0A52301  | PCU:ASS'Y                                                 | U006      | 122 | 1    | X/O      |     |        |            |
|           |                   |     | D0A52300 | PCU:ASS'Y                        | D0A52301  | PCU:ASS'Y                                                 | U006      | 122 | 1    | X/O      |     |        |            |
| 201810-02 | 1810 Modification | -   |          |                                  | D0AK5100  | SD-CARD:NICE:APPLICATION:ASS'Y                            | U017      | 58  | 1    |          |     |        |            |
|           |                   |     |          |                                  | D0AK5100  | SD-CARD:NICE:APPLICATION:ASS'Y                            | U017      | 58  | 1    |          |     |        |            |
| 201809-03 | 1809 Modification | -   | M0BJ5722 | OPERATION SUB-UNIT:KEY_BOX:ASS'Y | M0BJ5727  | OPERATION SUB-UNIT:KEY_BOX:ASS'Y                          | U002_S001 | 19  | 1    | O/O      |     |        |            |
| 201809-04 | 1809 Modification | -   |          |                                  | D0A54427  | LEVER:GUIDE PLATE:EXIT:UPPER:OPEN AND CLOSE               | U014      | 246 | 2    |          |     |        |            |
| 201808-02 | 1808 Modification | -   |          |                                  | D0744564  | BRACKET:REVERSE:SENSOR                                    | U014      | 244 | 1    |          |     |        |            |
| 201808-03 | 1808 Modification | -   |          |                                  | 09574008N | SCREW:SMALL ROUND/SPRING:M4X8                             | U004_S012 | 355 | 1    |          |     |        |            |
| 201808-08 | 1808 Modification | -   |          |                                  | D0A54770  | GUIDE:COOLING:ENTRANCE                                    | U014      | 245 | 26   |          |     |        |            |
| 201808-09 | 1808 Modification | -   |          |                                  | D1948520  | (Pro C7200SX/C7210SX/C7200X/C7210X):SERVICE PARTS:DECAL:N | U006      | 121 | 1    |          |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                                                                                                                                                      | New Part |                                                                                                                                                       | Index No.      |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                                                                                                                                                 | P/N      | Name                                                                                                                                                  | Group          | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          |                                                                                                                                                                      |          | EON_Y:ASS'Y                                                                                                                                           |                |     |      |          |     |        |            |
| 201807-01 | 1807 Modification | -   | D0A54350 | ROLLER:POLISH:ASS'Y                                                                                                                                                  | D0A54352 | ROLLER:POLISH:ASS'Y                                                                                                                                   | U012_S002      | 213 | 1    | O/O      |     |        |            |
| 201807-02 | 1807 Modification | -   |          |                                                                                                                                                                      | D0A54647 | LINK:REVERSE<br>ROLLER:ASS'Y                                                                                                                          | U014_S001      | 243 | 1    |          |     |        |            |
| 201807-03 | 1807 Modification | -   |          |                                                                                                                                                                      | D0A52940 | HOLDER:ELECTRICAL COMPONENTS SECTION:ASS'Y                                                                                                            | U011_S002      | 270 | 1    |          |     |        |            |
| 201807-04 | 1807 Modification | -   |          |                                                                                                                                                                      | D0894252 | GUIDE:FUSING EXIT:PFA                                                                                                                                 | U012_S001_S003 | 212 | 13   |          |     |        |            |
|           |                   |     |          |                                                                                                                                                                      |          |                                                                                                                                                       | U013_S001_S003 | 143 | 13   |          |     |        |            |
| 201807-05 | 1807 Modification | -   | D3AK1000 | (NA/EU[Pro C7200S/C7210S/C7200SX/C7210S/C7200e/C7210/C7200X/C7210X]):(AA/TWN/KOR[Pro C7200S/C7210S/C7200SX/C7210S/C7200SX/C7210S/C7200SX]):MEDIA IDENTIFICATION UNIT | D3AK1006 | (NA/EU[Pro C7200S/C7210S/C7200SX/C7210S/C7200e/C7210/C7200X/C7210X]):(AA/TWN/KOR[Pro C7200S/C7210S/C7200SX/C7210S/C7200SX/C7210S/C7200SX]):MAIN:ASS'Y | U023           | 59  | 1    | X/O      |     |        |            |
|           |                   |     | D3AK1000 | (NA/EU[Pro C7200S/C7210S/C7200SX/C7210S/C7200e/C7210/C7200X/C7210X]):(AA/TWN/KOR                                                                                     | D3AK1006 | (NA/EU[Pro C7200S/C7210S/C7200SX/C7210S/C7200e/C7210/C7200X/C7210X]):(AA/TWN/KOR                                                                      | U023           | 59  | 1    | X/O      |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                                                | New Part |                                                 | Index No. |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|----------------------------------------------------------------|----------|-------------------------------------------------|-----------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                                           | P/N      | Name                                            | Group     | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          | [Pro C7200S/C7210S/C7200SX/C7210SX]):MEDIA IDENTIFICATION UNIT |          | [Pro C7200S/C7210S/C7200SX/C7210SX]):MAIN:ASS'Y |           |     |      |          |     |        |            |
| 201807-06 | 1807 Modification | -   | 07423808 | BALL BEARING - 8X16X5                                          | 07433808 | RADIAL BALL BEARING:DIA8XDIA16X5                | U004      | 354 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5                                          | 07433808 | RADIAL BALL BEARING:DIA8XDIA16X5                | U004      | 354 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5                                          | 07433808 | RADIAL BALL BEARING:DIA8XDIA16X5                | U004      | 354 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5                                          | 07433808 | RADIAL BALL BEARING:DIA8XDIA16X5                | U004      | 354 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5                                          | 07433808 | RADIAL BALL BEARING:DIA8XDIA16X5                | U004_S006 | 354 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5                                          | 07433808 | RADIAL BALL BEARING:DIA8XDIA16X5                | U004_S006 | 354 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5                                          | 07433808 | RADIAL BALL BEARING:DIA8XDIA16X5                | U004_S007 | 354 | 1    | O/O      |     |        |            |
|           |                   |     | 07423808 | BALL BEARING - 8X16X5                                          | 07433808 | RADIAL BALL BEARING:DIA8XDIA16X5                | U004_S007 | 354 | 1    | O/O      |     |        |            |
| 201807-09 | 1807 Modification | -   | M0BK5780 | (Pro C7200/C720                                                | M0BK5782 | (Pro C7200/C720                                 | U018      | 125 | 1    | X/O      |     |        |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                        | New Part  |                                                                      | Index No.      |     | Q'ty | Interchg |     | Reason                            | Cut-in S/N |
|-----------|-------------------|-----|----------|----------------------------------------|-----------|----------------------------------------------------------------------|----------------|-----|------|----------|-----|-----------------------------------|------------|
|           |                   |     | P/N      | Name                                   | P/N       | Name                                                                 | Group          | ID  |      | Indiv.   | Set |                                   |            |
|           |                   | -   |          | 0e/C7200X):PCB:A                       |           | 0e/C7200X):PCB:A                                                     |                |     |      |          |     |                                   |            |
| 201807-10 | 1807 Modification | -   | M0BK5781 | (Pro C7210/C7210X):PCB:B               | M0BK5783  | (Pro C7210/C7210X):PCB:B                                             | U018           | 126 | 1    | X/O      |     |                                   |            |
| 201805-01 | 1805 Modification | -   | 08046123 | HEXAGONAL BOLT:W/WASHER:M3X8           | 09543006N | SCREW - M3X6                                                         | U012_S002      | 211 | 1    | O/O      |     |                                   |            |
| 201805-02 | 1805 Modification | -   |          |                                        | AA043737  | TIMING BELT:60S2M188                                                 | U004           | 353 | 6    | O/O      |     | Old part number A A043647,Int o/o |            |
| 201805-03 | 1805 Modification | -   |          |                                        | M0BH9590  | (Pro C7200/C7200e/C7200X/C7210/C7210X):NV-RAM                        | U018           | 120 | 2    |          |     |                                   |            |
| 201804-01 | 1804 Modification | -   | D0A56251 | ROLLER:OPPOSED:TRANSFER:APER:PRESS FIT | D1946231  | ROLLER:OPPOSED:TRANSFER:APER:ASS'Y                                   | U007           | 215 | 1    | X/O      |     |                                   |            |
| 201804-02 | 1804 Modification | -   |          |                                        | D1948523  | (Pro C7200SX/C7210SX/C7200X/C7210X):SERVICE PARTS:DECAL:NEON-P:ASS'Y | U006           | 120 | 1    |          |     |                                   |            |
| 201804-04 | 1804 Modification | -   |          |                                        | D1942550  | GEAR:CLEANING:DRUM:SERVICE                                           | U006_S012_S002 | 119 | 1    |          |     |                                   |            |
|           |                   |     |          |                                        | D1942550  | GEAR:CLEANING:DRUM:SERVICE                                           | U006_S015_S002 | 119 | 1    |          |     |                                   |            |
|           |                   |     |          |                                        | D1942550  | GEAR:CLEANING:DRUM:SERVICE                                           | U006_S018_S002 | 119 | 1    |          |     |                                   |            |
|           |                   |     |          |                                        | D1942550  | GEAR:CLEANING:DRUM:SERVICE                                           | U006_S021_S002 | 119 | 1    |          |     |                                   |            |
|           |                   |     |          |                                        | D1942550  | GEAR:CLEANING                                                        | U006_S024      | 119 | 1    |          |     |                                   |            |

## Design Change List

| Number    | Title             | Set | Old Part |                                               | New Part |                                        | Index No.               |     | Q'ty | Interchg |     | Reason | Cut-in S/N |
|-----------|-------------------|-----|----------|-----------------------------------------------|----------|----------------------------------------|-------------------------|-----|------|----------|-----|--------|------------|
|           |                   |     | P/N      | Name                                          | P/N      | Name                                   | Group                   | ID  |      | Indiv.   | Set |        |            |
|           |                   | -   |          |                                               |          | :DRUM:SERVICE                          | _S002                   |     |      |          |     |        |            |
|           |                   |     |          |                                               | D1942550 | GEAR:CLEANING<br>:DRUM:SERVICE         | U006_S036<br>_S002      | 119 | 1    |          |     |        |            |
|           |                   |     |          |                                               | D1942550 | GEAR:CLEANING<br>:DRUM:SERVICE         | U006_S039<br>_S002      | 119 | 1    |          |     |        |            |
|           |                   |     |          |                                               | D1942550 | GEAR:CLEANING<br>:DRUM:SERVICE         | U006_S042<br>_S002      | 119 | 1    |          |     |        |            |
|           |                   |     |          |                                               | D1942550 | GEAR:CLEANING<br>:DRUM:SERVICE         | U006_S045<br>_S002      | 119 | 1    |          |     |        |            |
| 201803-02 | 1803 Modification | -   | M0BH592  | (Pro C7200/C7200e/C7200X/C7210/C7210X):NV-RAM |          |                                        | U018                    | 113 | 2    |          |     |        |            |
| 201803-03 | 1803 Modification | -   |          |                                               | D0A54208 | SERVICE PARTS<br>:STRIPPER PLATE:ASS'Y | U012_S001<br>_S002_S001 | 210 | 1    |          |     |        |            |



