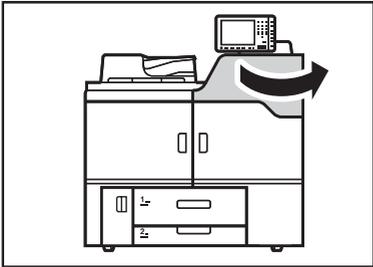


For Users of Special Colors

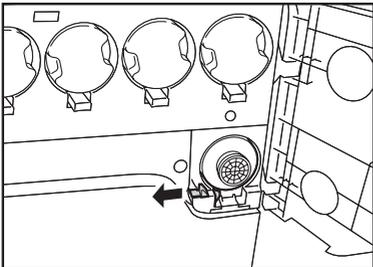
Depending on the device in use, the shape of the sub-hopper unit may differ. Change the procedure in "Changing Special Toner Color" in Operating Instructions Replacement Guide: TCRU/ORU as follows:

- 1. Turn the machine on.**
See "Turning Off/On the Power", Replacement Guide: TCRU/ORU.
- 2. Open the cover.**



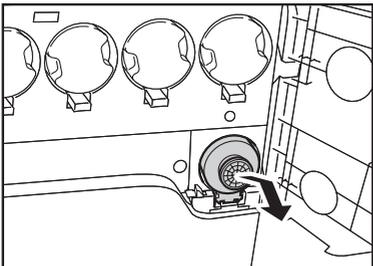
DFFP013

- 3. Pull the lever to the left.**



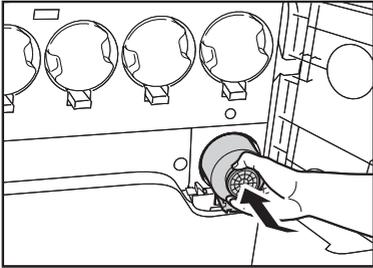
DFFP014

- 4. Pull out the toner bottle.**



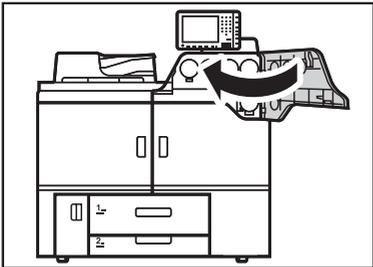
DFFP015

5. Attach the Fifth Station Toner Cartridge Replacement Tool.



DFFP016

6. Close the cover.

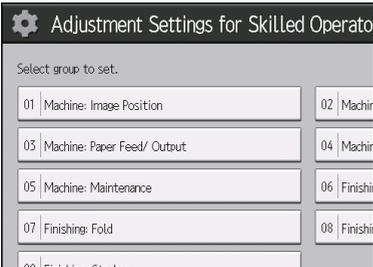


DFFP020

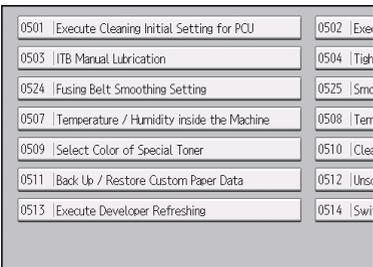
7. Access the Adjustment Settings for Skilled Operators menu.

See "Adjustment Settings for Skilled Operators", Adjustment Item Menu Guide: TCRU/ORU.

8. Press [Machine: Maintenance].



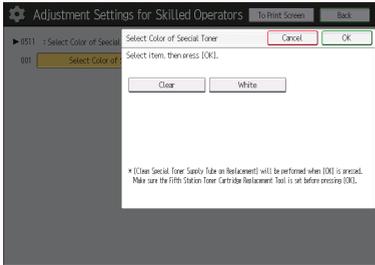
9. Press [Select Color of Special Toner].



10. Press [Select Color of Special Toner].



11. Select the toner you want to change, and then press [OK].



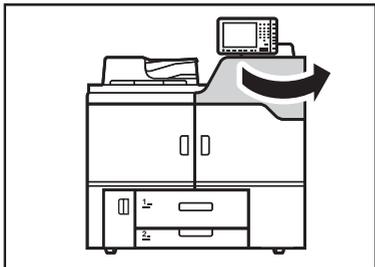
12. Press [Exit].



13. Turn off the power.

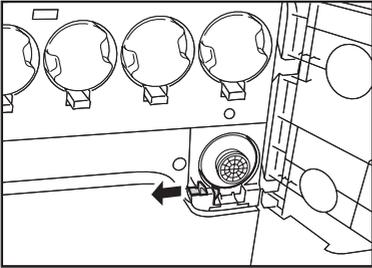
See "Turning Off/On the Power", Replacement Guide: TCRU/ORU.

14. Open the cover.

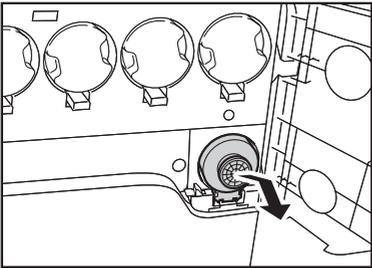


DFP013

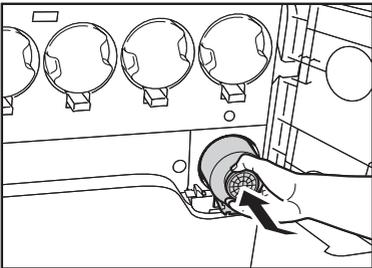
15. Pull the lever to the left.



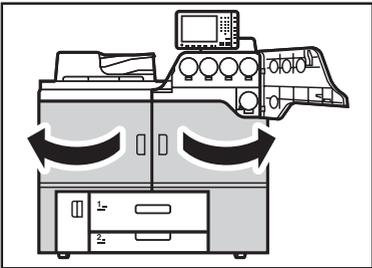
16. Pull out the Fifth Station Toner Cartridge Replacement Tool.



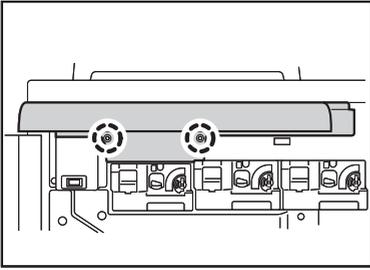
17. Attach the new toner bottle.



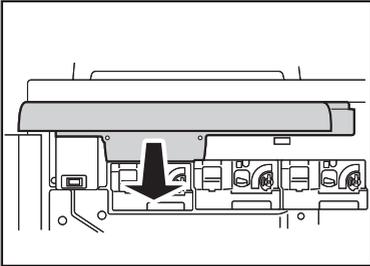
18. Open the front covers.



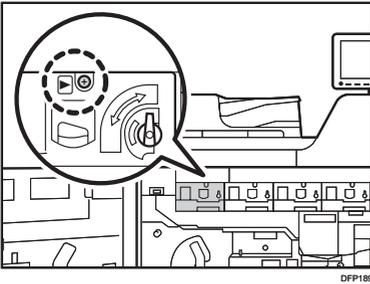
19. Remove the 2 screws.



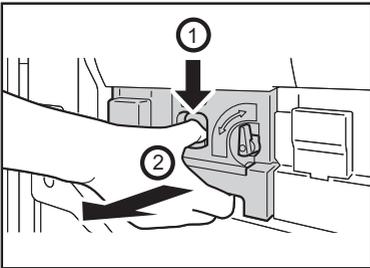
20. Remove the cover.



21. Remove the screw.

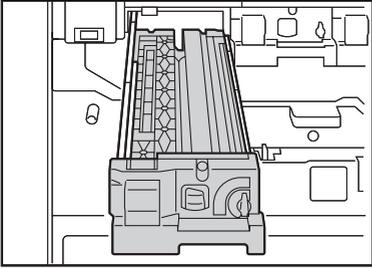


22. Push down on the lock lever and pull the PCDU out until it stops.



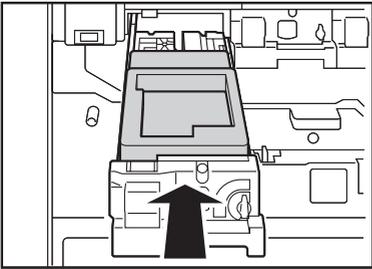
23. Remove the sub-hopper plate from the storage box.

24. Place the sub-hopper plate on the development unit.

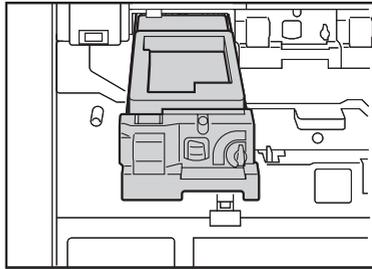


DFP146

25. Push the development unit into the machine until the sub-hopper plate comes into contact with the development unit.

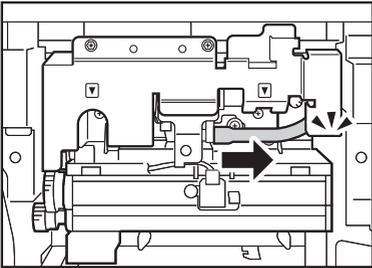


DFP147

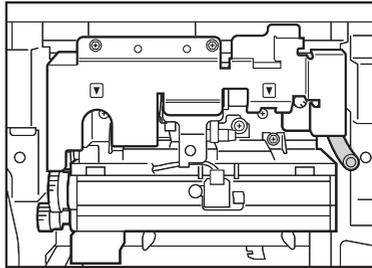


DFP193

26. Take off the tube, and then put it into the compartment.

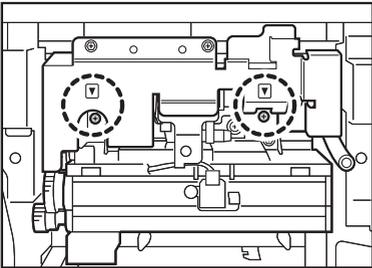


DFP215



DFP216

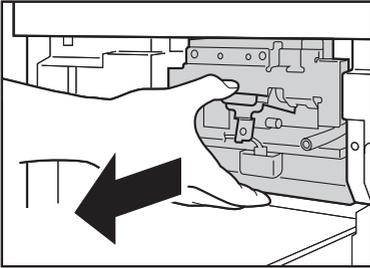
27. Remove 2 screws in the recess.



DFP217

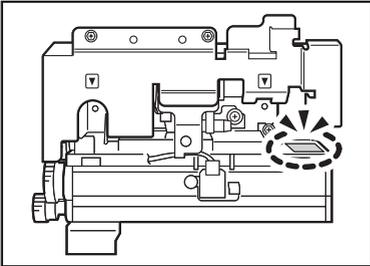
28. Remove the sub-hopper unit.

Hold 2 parts indicated by purple lines, and then pull the unit out. Place it on the sub-hopper plate.



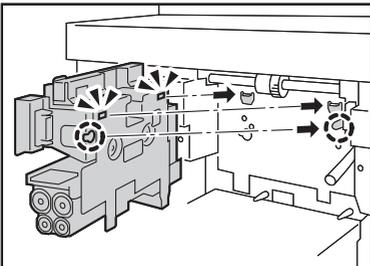
DFF218

29. Take out the sub-hopper unit in a different color from the storage box, and then install it so that the sealprint side faces up.



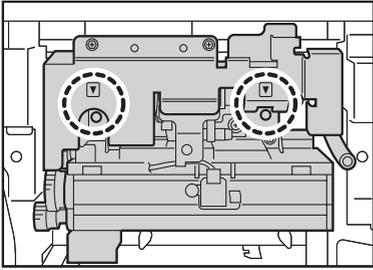
DFF219

Install the sub-hopper unit horizontally, so that the pins on the machine are adjusted to the holes on the back of the sub-hopper unit.



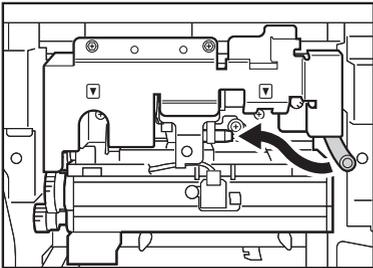
DFF220

30. Secure the sub-hopper unit using the 2 screws in the recess.



DFP221

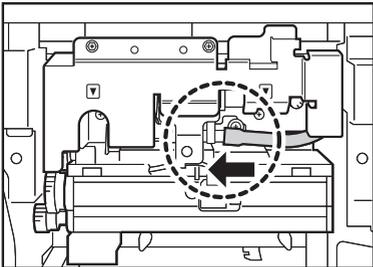
31. Attach the tube.



DFP222

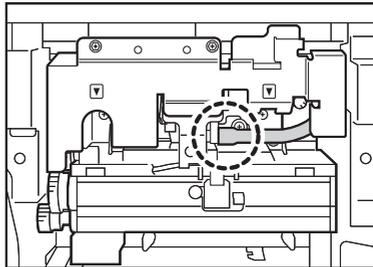
When attaching the tube of the sub-hopper unit, push it in all the way in.

Pushed in halfway



DFP224

Pushed in thoroughly



DFP223

Make sure that the tube are attached securely.

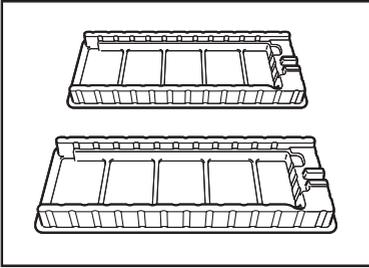
Otherwise, the following may occur:

- Image density may be reduced.
- It may take longer than usual to adjust the machine.
- Next time you change special toner color, a message "Independent-supplier toner cartridge is set." will appear.
- You cannot use the special color toner bottle.

32. Remove the sub-hopper plate.

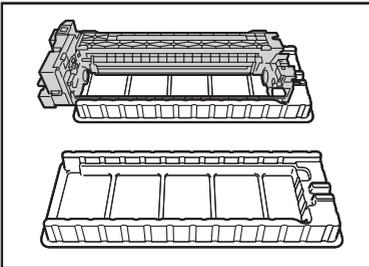
Place it on a flat clean surface.

33. Remove two development plates from the storage box, and then place them on a flat surface.



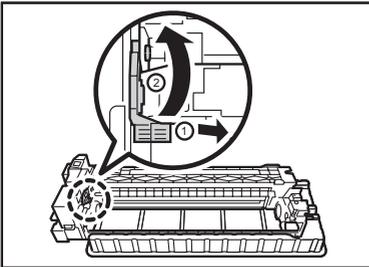
DFP150

34. Remove the development unit from the storage box, and then place it on the development plate.



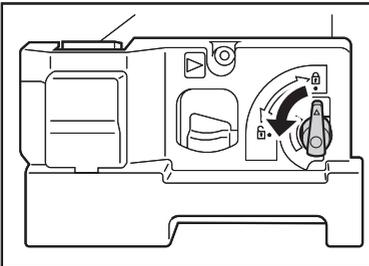
DFP151

35. Push the lever to the rear to release it, and then pull it up.



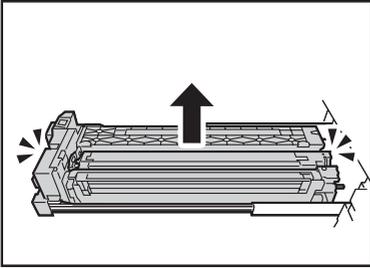
DFP195

36. Turn the lock lever down to unlock the PCU cleaning unit.

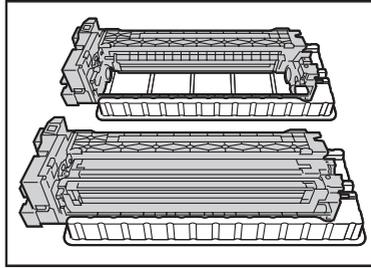


DFP028

37. Remove the development unit from the main machine, and then place it on the development plate.

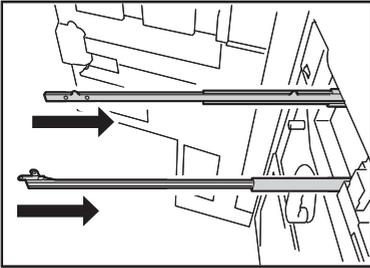


DFF152



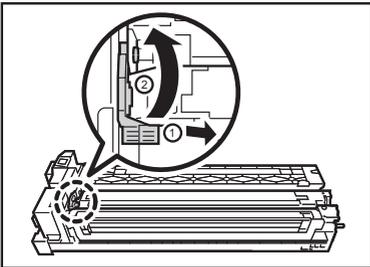
DFF153

38. Push the guide rail back into the machine.



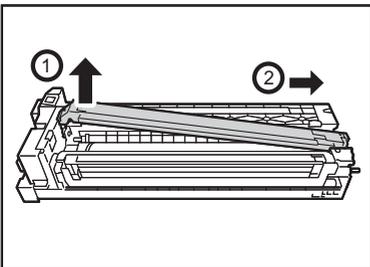
DFF054

39. Push the lever to the rear to release it, and then pull it up.



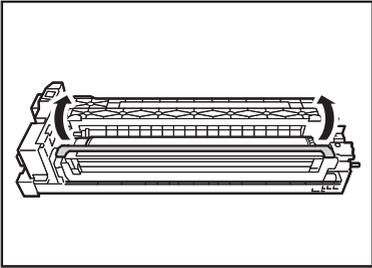
DFF154

40. Remove the charger unit.
Place it on a flat clean surface.



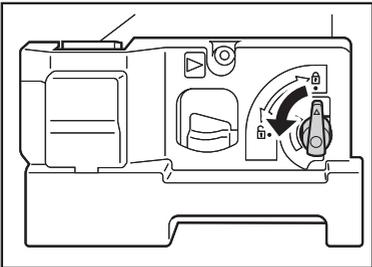
DFF155

41. Rotate the handle.



DFP156

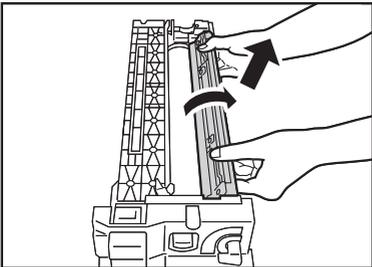
42. Turn the lock lever down to unlock the PCU cleaning unit.



DFP028

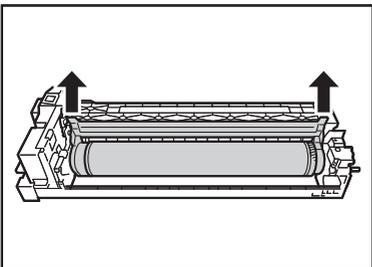
43. Remove the PCU cleaning unit.

Place it on a flat clean surface.

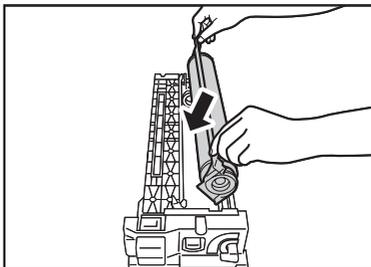


DFP157

44. Remove the photoconductor unit, and then attach it to the new development unit.

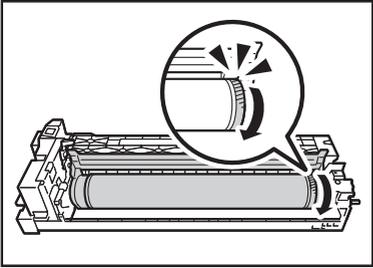


DFP158



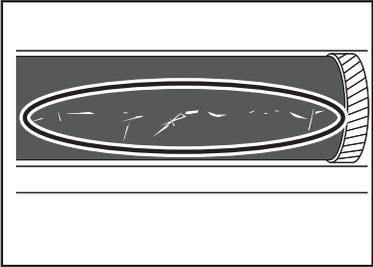
DFP159

45. Hold the flange of the photoconductor unit and rotate it toward yourself by 30 degrees.



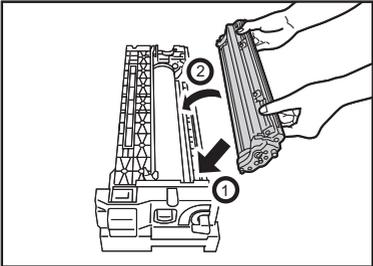
DFF205

Make sure that the part shown is not jammed between the PCU cleaning unit.



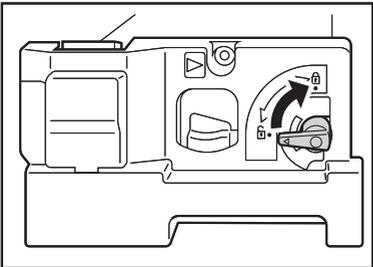
DFF204

46. Attach the PCU cleaning unit.



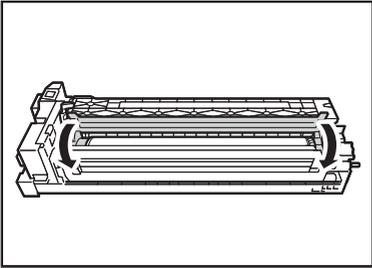
DFF160

47. Pull up the lock lever to lock the PCU cleaning unit.



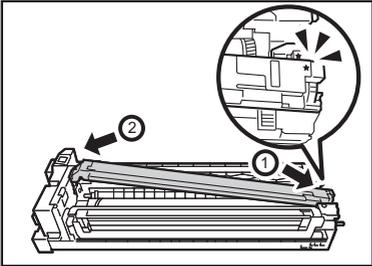
DFF048

48. Rotate the handle.



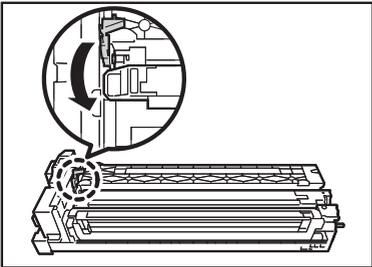
DFP161

49. Attach the charger unit.



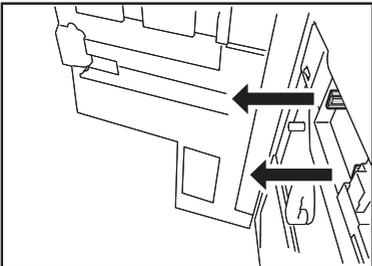
DFP162

50. Pull down the charger unit lock lever to the locked position.



DFP163

51. Pull out the guide rails.

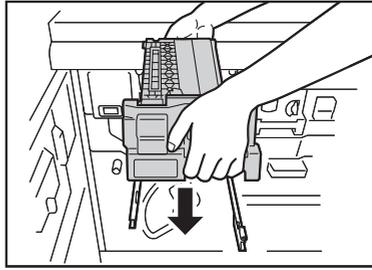


DFP055

52. Attach the development unit.

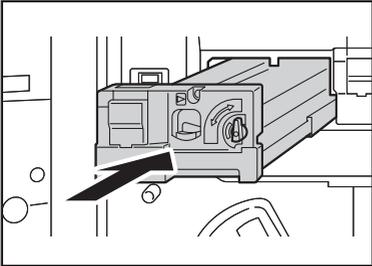


DFP045



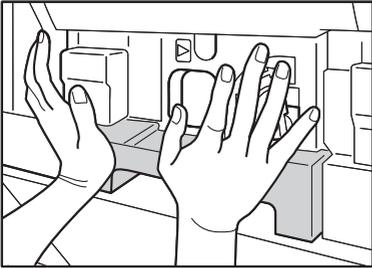
DFP056

53. Push the PCDU into the machine.



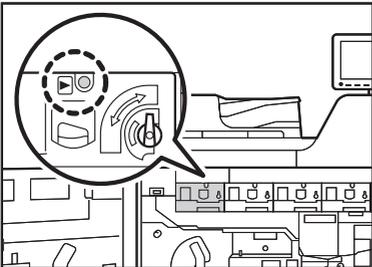
DFP052

Push it in slowly until it clicks.
Do not push the upper or center part of the PCDU.



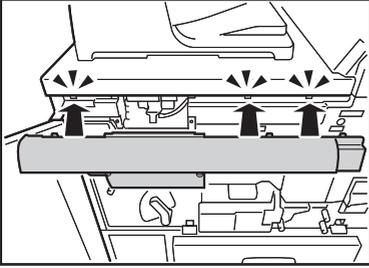
DFP203

54. Secure the PCDU with the screw.



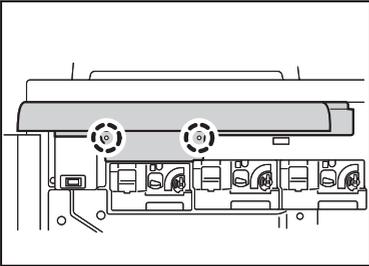
DFP190

55. Attach the cover by aligning it with the 3 catches.



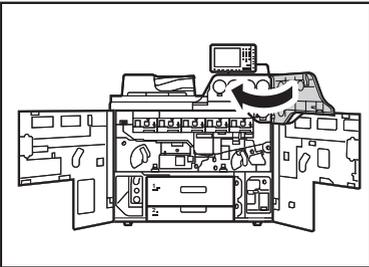
DFFP043

56. Secure the cover with the 2 screws.



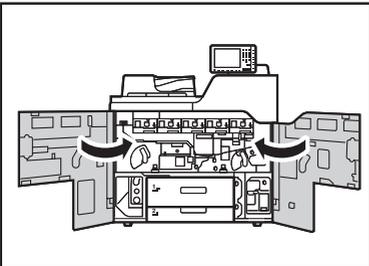
DFFP044

57. Close the cover.



DFFP167

58. Close the front covers.



DFFP002

59. Turn the machine on.

See "Turning Off/On the Power", Replacement Guide: TCRU/ORU.

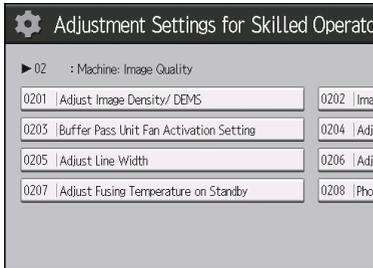
60. Access the Adjustment Settings for Skilled Operators menu.

See "Adjustment Settings for Skilled Operators", Adjustment Item Menu Guide: TCRU/ORU.

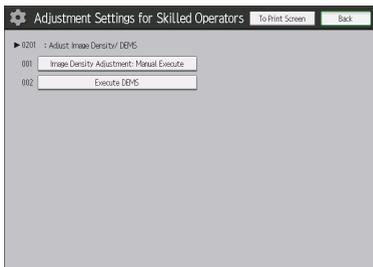
61. Press [Machine:Image Quality].



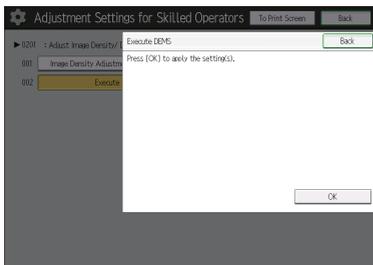
62. Press [Adjust Image Density/ DEMS].



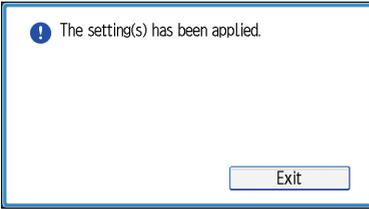
63. Press [Execute DEMS].



64. Press [OK].



65. Press [Exit].



66. Press the [Fiery] key.

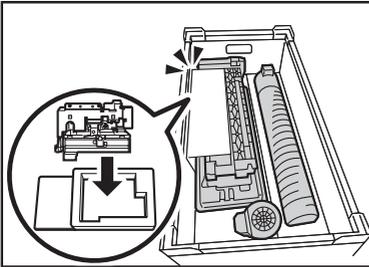
67. Press the [Fiery] tab.

68. Press [Restart Fiery], and then press [Restart System].

Be sure to press [Restart System]. If you press [Restart Fiery Service], the color status is not detected properly.

69. Press [OK].

70. Put the removed parts in the storage box.



DPP225